

$$Z = \bar{C}\bar{D}EF + \bar{B}\bar{D}\bar{E}F + \bar{B}\bar{D}EF + \bar{A}BC\bar{F} + \bar{A}BE\bar{F} + AD\bar{E}F + A\bar{D}EF + \bar{C}\bar{D}\bar{E}F + \bar{A}BC\bar{D}\bar{E} + \bar{A}BCDE$$

