

$$Z = ACD\bar{E} + ABD\bar{E} + B\bar{C}DF + \bar{A}\bar{B}DF + \bar{A}D\bar{E}\bar{F} + ACDF + \bar{A}\bar{B}\bar{C}\bar{D} + \bar{A}BCE\bar{F} + \bar{A}\bar{B}\bar{C}\bar{E}\bar{F}$$

