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# ENGINEERING CHEMISTRY

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Department of Science and Humanities

# ENGINEERING CHEMISTRY

## Corrosion Chemistry

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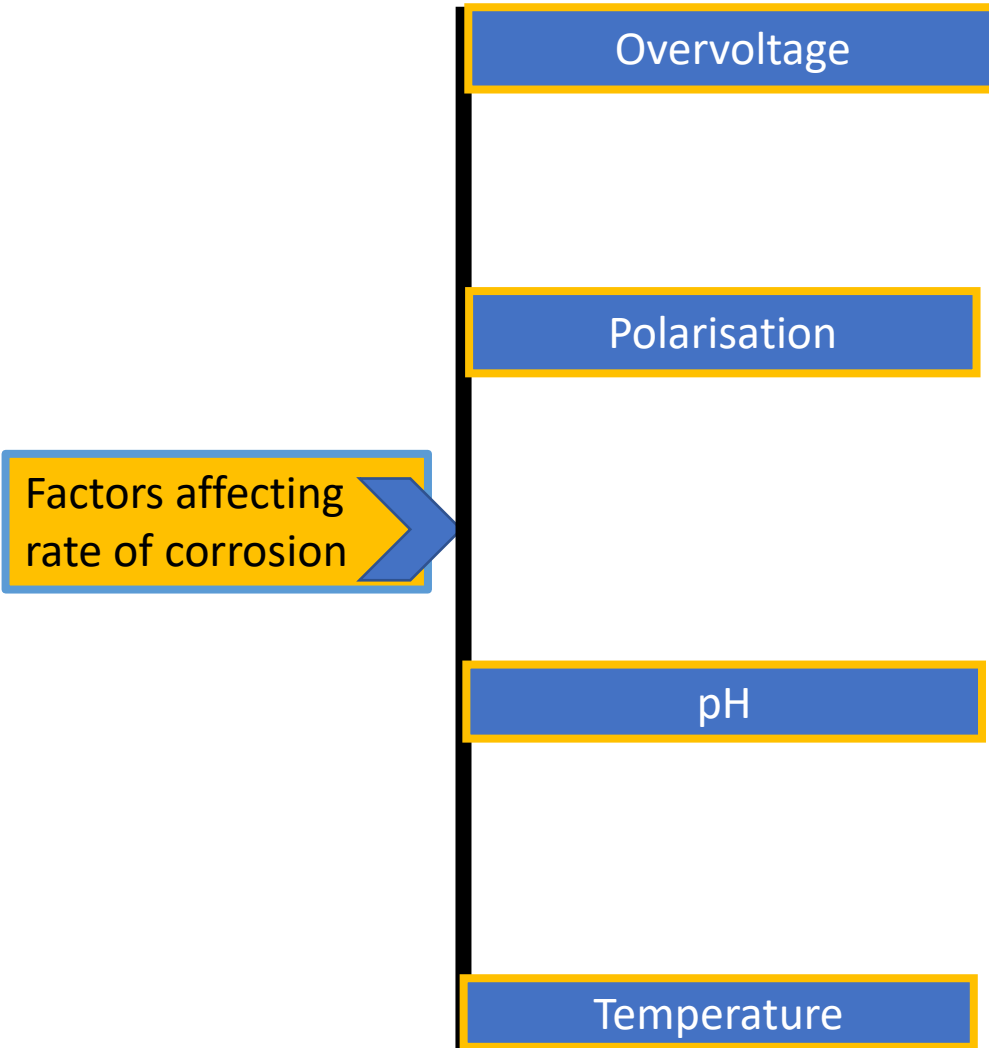


### ***Class content:***

- ***Factors affecting rate of corrosion***

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## Corrosion Chemistry



### Hydrogen overvoltage:

Overtoltage is defined as the **extra voltage over the theoretical voltage** required for an electrode reaction to take place

Applicable especially for evolution of **gases**

Depends on the **surface**; if overvoltage of a gas is high on a surface, liberation of the gas on that surface will be less

TABLE 19-3  
Overtoltage for Hydrogen and Oxygen Formation at Various Electrodes at 25°C\*

Electrode Composition	Overtoltage (V) (Current Density 0.001 A/cm <sup>2</sup> )		Overtoltage (V) (Current Density 0.01 A/cm <sup>2</sup> )		Overtoltage (V) (Current Density 1 A/cm <sup>2</sup> )	
	H <sub>2</sub>	O <sub>2</sub>	H <sub>2</sub>	O <sub>2</sub>	H <sub>2</sub>	O <sub>2</sub>
Smooth Pt	-0.024	-0.721	-0.068	-0.85	-0.676	-1.49
Platinized Pt	-0.015	-0.348	-0.030	-0.521	-0.048	-0.76
Au	-0.241	-0.673	-0.391	-0.963	-0.798	-1.63
Cu	-0.479	-0.422	-0.584	-0.580	-1.269	-0.793
Ni	-0.563	-0.353	-0.747	-0.519	-1.241	-0.853
Hg	-0.9 <sup>b</sup>		-1.1 <sup>c</sup>		-1.1 <sup>d</sup>	
Zn	-0.716		-0.746		-1.229	
Sn	-0.856		-1.077		-1.231	
Pb	-0.52		-1.090		-1.262	
Bi	-0.78		-1.05		-1.23	

\* National Academy of Sciences, *International Critical Tables*, Vol. 6, pp. 339-340, McGraw-Hill, New York, 1929.  
<sup>b</sup> -0.556 V at 0.000077 A/cm<sup>2</sup>; -0.929 V at 0.00154 A/cm<sup>2</sup>.  
<sup>c</sup> -1.063 V at 0.00769 A/cm<sup>2</sup>.  
<sup>d</sup> -1.126 V at 1.153 A/cm<sup>2</sup>.

Source: <https://chemistry.mdma.ch/hiveboard/serious/000490034.html>

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- A metal with **low hydrogen overvoltage** on its surface is more susceptible to corrosion
- Hydrogen evolution is a **cathodic reaction**
- If cathodic reaction is hydrogen evolution type, **hydrogen gas is liberated easily** and thus the cathodic reaction rate is faster
- This will **make anodic reaction also fast**, thereby promoting overall corrosion reaction
- When the hydrogen overvoltage on the metal surface is **high**, cathodic reaction is slower and the **corrosion of the metal also becomes slower**

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### Temperature:

- The **rate of a chemical reaction**, in general, **increases** with rise in temperature
- For **corrosion process** (redox reaction) , the rate of corrosion increases as the temperature increases as
  - Increase in **rate of reaction**
  - Increase in **conductance of the medium**- ions migrate fast at higher temperature.
  - Decrease in the **polarization effects** at the anodic and cathodic sites
  - Increase in **solubility of corrosion product** in the medium
  - **Breakdown in the protective film** that might exist on the surface
- However, if corrosion is **due to dissolved gases** like  $O_2$ ,  $CO_2$ , etc., **the rate of corrosion decreases** with increase in temperature as the **solubility of these gases** in the medium decreases

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### pH:

- In general, **lower the pH** of the corrosion medium, **higher** is the corrosion rate
  - At low pH, **concentration of H<sup>+</sup> ions is high**; H<sup>+</sup> ions help for cathodic reaction facilitating anodic oxidation of the metal
$$2\text{H}^+ + 2\text{e}^- \rightarrow \text{H}_2$$
  - Corrosion product becomes **more soluble** in acidic medium
- However some **metals like Al** undergo fast corrosion in highly alkaline solution as their corrosion product is soluble in alkaline medium

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### Polarization at anodic and cathodic region:

Polarisation is the **drift in electrode potential** of an electrode

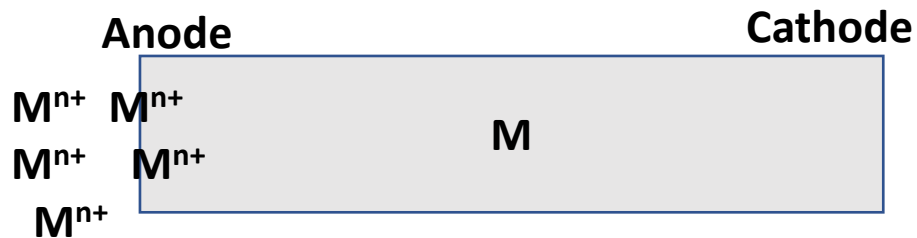
Due to **change in concentration** of species

### Anodic polarisation:

At anodic area, metal is oxidized, **liberating metal ions** which move towards cathodic area

Metal ions liberated at anode **cannot move freely** towards cathodic area because of opposing factors like **lower conductivity** of the medium

Metal ions **get concentrated** at anodic area and this decreases tendency of metal to undergo oxidation ; corrosion rate falls



Anodic polarisation is **due to accumulation of ions** in the anodic region



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### Cathodic polarisation:

- Due to **retarded movement of cathodic reactant** ( $O_2$ ,  $H^+$ ) towards the cathodic surface or **retarded removal of products** formed in cathodic region
- Hence, the rate of cathodic reaction decreases. A retarded cathodic reaction results in retardation of anodic reaction also which **slows down the corrosion process**
- Cathodic polarisation is **due to depletion of ions** in the cathodic region



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Polarisation effect can be reduced by :

- Use of depolarisers

e.g., **Anodic polarisers** – complexing agents

**Cathodic polarisers** – cupric ions

- Increase in temperature
- Stirring the solution



**THANK YOU**

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