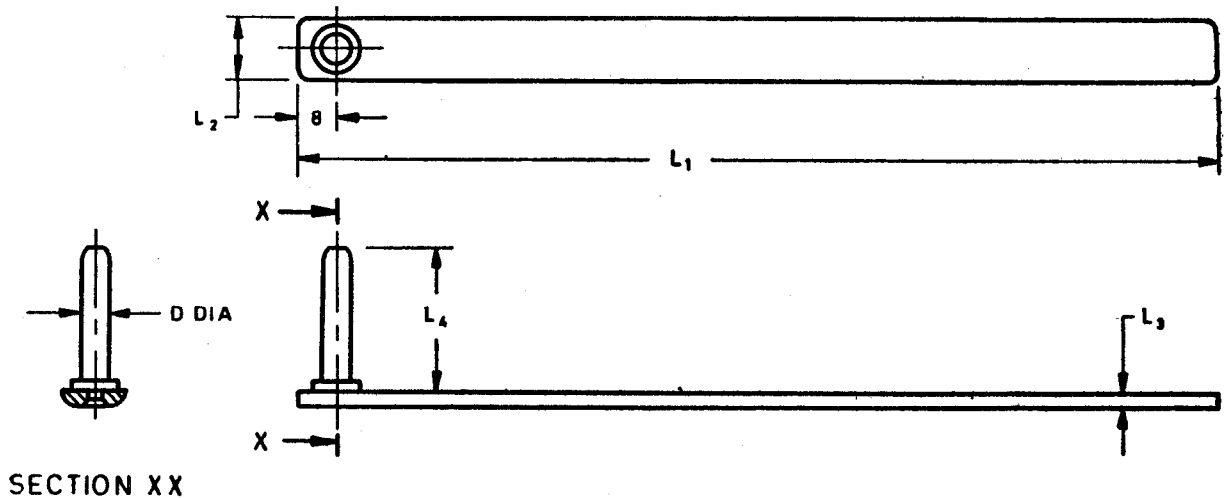




Indian Standard
**SPECIFICATION FOR
ROUND SPUR FOR ORTHOPAEDIC CALIPERS**

1. Scope — Dimensional and other requirements of round spur for orthopaedic calipers.

2. Shape and Dimensions — As shown in Fig. 1.



All dimensions in millimetres.

Size	L_1	L_2	L_3	L_4	$D \text{ (Dia)}$
1	160	11	3	20	6
2	195	13	3	30	6
3	225	15	4	30	8
4	255	15	5	40	8

FIG. 1 ROUND SPUR FOR ORTHOPAEDIC CALIPERS

3. Material — Cold rolled mild steel.

4. Workmanship and Finish — The spur pin shall be soundly fixed by riveting. It shall be square with the longitudinal axis of the spur. All surfaces shall be finished smooth and free from surface defects and tool marks. All sharp edges shall be removed.

5. Marking — The joint shall be marked with the following:

- Manufacturer's name, initials or recognized trade-mark; and
- Size of the joint (see Fig. 1).

5.1 ISI Certification Marking — Details available from the Indian Standards Institution .

6. Packing — As agreed to between the purchaser and the supplier.