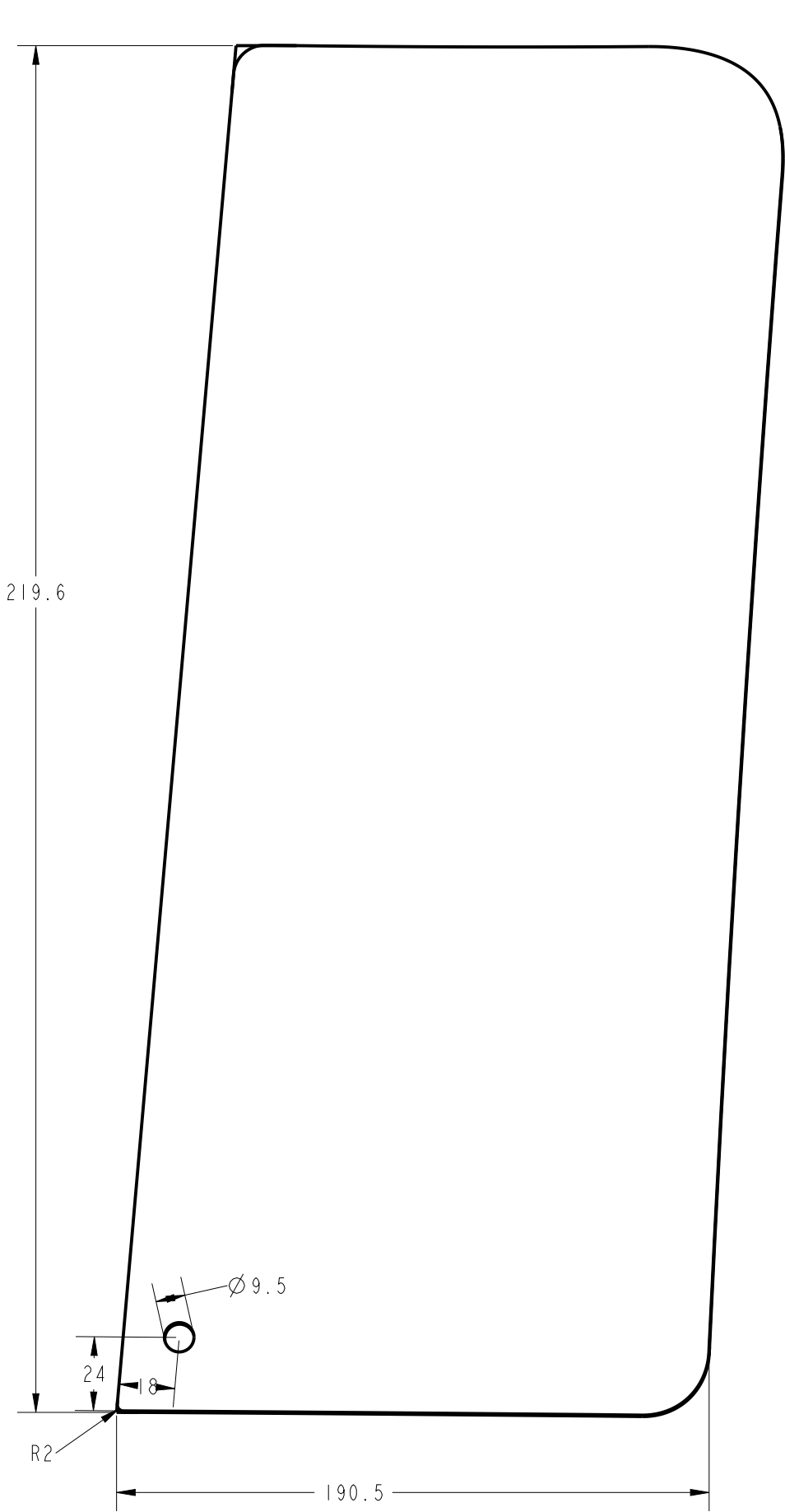


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not be copied or communicated to
any person without the written
approval of TVS MOTOR COMPANY LTD.

—	STRAIGHTNESS	⊂	CYLINDRICITY	//	PARALLELISM	≡	SYMMETRY	ISO	N12	N11	N10	N9	N8	N7	N6	N5	N4	N3	N2	N1
▮	FLATNESS	∠	ANGULARITY	⊕	POSITION	↗	CIRCULAR RUNOUT	Ra	50	25	12.5	6.3	3.2	1.6	0.8	0.4	0.2	0.1	0.05	0.025
○	CIRCULARITY	⊥	PERPENDICULARITY	◎	COAXIALITY	↘	TOTAL RUNOUT	IS	~	▽			▽		▽	▽	▽	▽	▽	
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ALL DIMENSIONS ARE IN mm

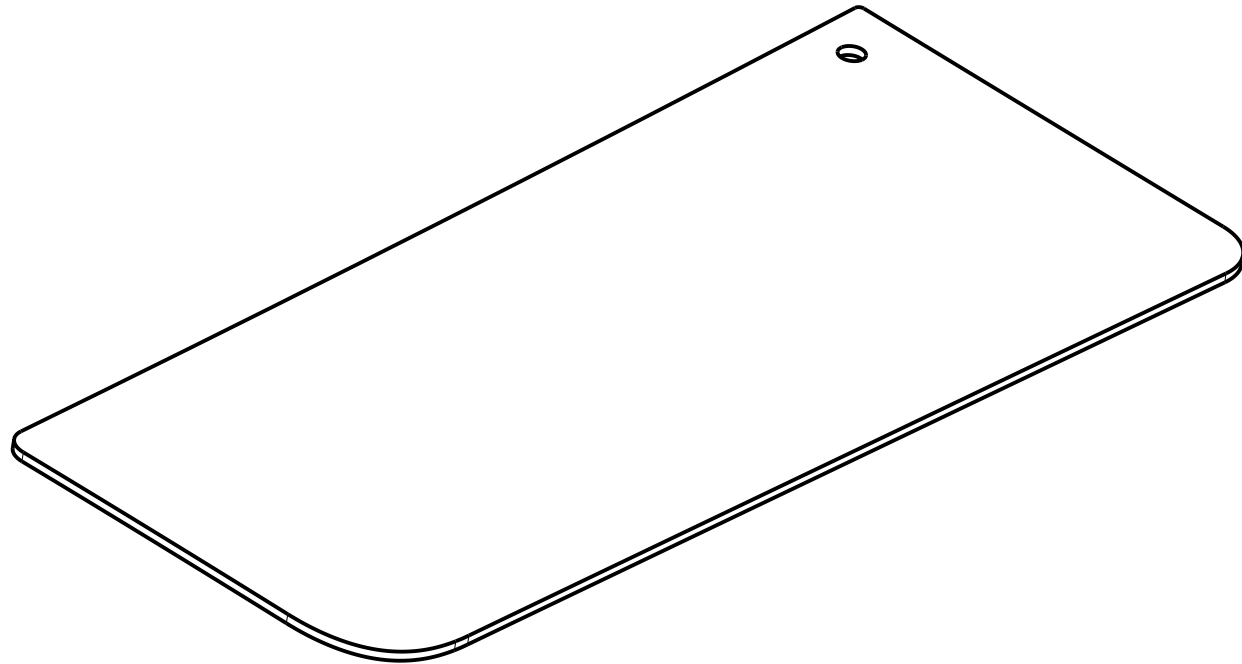
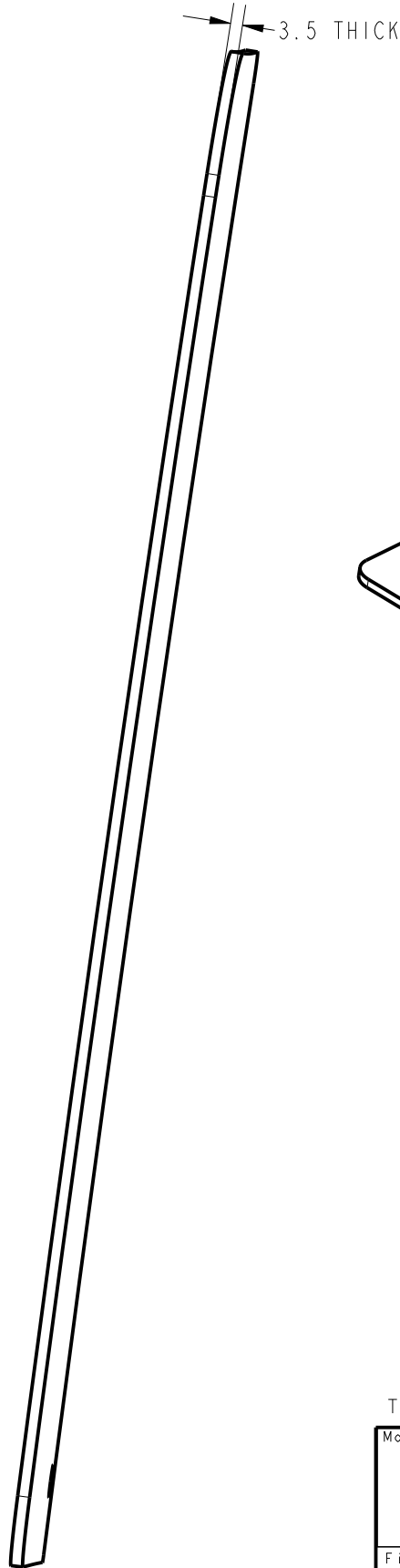
○ MAJOR FIT/FUNCTION

▨ CRITICAL FIT/FUNCTION

⊕ SAFETY

⚠ REGULATORY PARAMETER

Ⓐ APPEARANCE ITEM



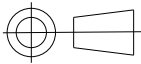
NOTE:
1. FOR DETAIL DIMENSIONS REFER TO
CAD MODEL DATA.
2. PART TO MATCH THE SUPPLIED / APPROVED
CHECKING FIXTURE
3. GLASS TO MEET STANDARD IS:2553 PART 2 FOR
PERFORMANCE REQUIRED

FOR TOOLING COMMENTS / ESTIMATE
NOT FOR PRODUCTION TOOLING

L1

Tol. as per:TSDS0407 Class-

Matl & heat treatment:		GLASS															
Finish:		-		Mass (gm)		649.8											
0		539689		21/12/22													
Rev		Change No/ECN No		3 Date		Zone											
Letter																	
Drn		Chd		Description		Part No		sheet 1 of 1									
DBR		SS		GLASS SLIDING WINDOW REAR LH		GE221580											
Mat		SM															
Std		KSR		Date		Scale											
Appd		MNR		20-Dec-22		1:1											



TVS MOTOR COMPANY LTD.
R&D, HOSUR, INDIA 635 109
QSF RND 04 53 002 Rev 8 dt 09.12.19