

# ACCELERATED CURED CONCRETE CUBE COMPRESSIVE STRENGTH

**Format No :- FMT-OBS-24**

**Sample ID :-**

**Testing Date :-**

---

**Material Description :-**

**Test Method :-** IS:9013 :1978 Reaffirmed : 2018, IS : 516 (Part-1)(Sec-1) : 2021

### Observation Table

**Remarks :-**

Checked By :-

Tested By :-

ISSUE NO:01

AMEND NO.00

ISSUE DATE: 01.07.2023

Prepared & Issued by

Reviewed & Approved by

(Quality Manager)

(Chief Executive Officer)

## **Concrete Core**

## Compressive Strength Test

**Format No:- FMT-OBS-25**

**Sample ID :-**

#### **Material Description :-**

**Testing Date :-**

**Test Method :-** As Per IS : 516 (Part-4) : 2018

### **Observation Table**

**Remarks :-**

Checked By :-

---

Tested By :-

ISSUE NO:01

ISSUE DATE: 01.07.2023

Prepared & Issued by

Reviewed & Approved by

AMEND NO:00

**AMEND DATE:**

(Quality Manager)

(Chief Executive Officer)

<b>MIX DESIGN</b>		<b>SLUMP TEST</b>																																
Format No :- FMT-OBS-19	Testing Date :-	As Per S : 1199 (Part-1) : 2018	Observation Table																															
Sample ID :-	Material Description :-																																	
Test Method :-	MIX DESIGN GRADE :- M -																																	
<table border="1"> <thead> <tr> <th rowspan="2">Proportion</th> <th rowspan="2">Water</th> <th colspan="3">Proportion Used</th> <th colspan="3">All in Aggregates</th> </tr> <tr> <th>Cement</th> <th>Flyash</th> <th>Admixture</th> <th>40mm</th> <th>20mm</th> <th>10mm</th> <th>Sand</th> </tr> </thead> <tbody> <tr> <td colspan="8">Trial Mix</td> </tr> <tr> <td colspan="8">By Weight (Kg)</td> </tr> </tbody> </table>				Proportion	Water	Proportion Used			All in Aggregates			Cement	Flyash	Admixture	40mm	20mm	10mm	Sand	Trial Mix								By Weight (Kg)							
Proportion	Water	Proportion Used				All in Aggregates																												
		Cement	Flyash	Admixture	40mm	20mm	10mm	Sand																										
Trial Mix																																		
By Weight (Kg)																																		
<table border="1"> <thead> <tr> <th colspan="3">Slump Observation</th> </tr> <tr> <th>Trial Mix</th> <th>Cement</th> <th>Dose of Admixture</th> <th>Initial</th> <th>After 30 min</th> <th>After 60 min</th> <th>After 90 min</th> <th>After 120 min</th> <th>After 150 min</th> </tr> <tr> <th></th> <th></th> <th>ml</th> <th>mm</th> <th>mm</th> <th>mm</th> <th>mm</th> <th>mm</th> <th>mm</th> </tr> </thead> <tbody> <tr> <td colspan="9"></td> </tr> </tbody> </table>				Slump Observation			Trial Mix	Cement	Dose of Admixture	Initial	After 30 min	After 60 min	After 90 min	After 120 min	After 150 min			ml	mm	mm	mm	mm	mm	mm										
Slump Observation																																		
Trial Mix	Cement	Dose of Admixture	Initial	After 30 min	After 60 min	After 90 min	After 120 min	After 150 min																										
		ml	mm	mm	mm	mm	mm	mm																										
No. of Cubes Casted :-																																		
Note * :-		Any Slump Specimen which Collapses or Shear off Laterally gives Incorrect Result and if this occurs the test shall be repeated with another sample.If in the Repeat test also Specimen Should Shear the Slump shall be Measured.																																
Remarks :-		Checked By :-																																
		Tested By :-																																
ISSUE NO:01	ISSUE DATE: 01.07.2023	Prepared & Issued by	Reviewed & Approved by																															
AMEND NO:00	AMEND DATE:	(Quality Manager)	(Chief Executive Officer)																															
Page 1 of 1																																		

**BITUMEN****MARSHALL STABILITY AND FLOW VALUE TEST**

Format No:- FMT-OBS-17

Sample ID :- \_\_\_\_\_

Material Description :- \_\_\_\_\_

Testing Date :- \_\_\_\_\_

Bitumen Grade :- \_\_\_\_\_

Test Method :- As Per ASTM D : 6927 : 2022

**Observation Table**Type of Sample :  Laboratory Mixed Sample  Plant Mixed Sample  Pavement Core Specimen

Proving Ring Capacity :- \_\_\_\_\_ KN Proving Ring Constant :- \_\_\_\_\_ N / Div

Rate of Strain :-  $50 \pm 5$  mm / min

Sr. No.	Specimen Dimensions		Correction Factor	Marshall Stability Value Division	Corrected Stability Value N	Marshall Flow Value mm
	Diameter mm	Thickness mm				
1						
2						
3						
<b>Mean Marshall Stability Value :-</b>				<b>Mean Marshall Flow Value :-</b>		

**Stability Correlation Factors****Graph**

Reference - As Per Table No.1 - ASTM - D6927 - 22

Remarks :- \_\_\_\_\_

Checked By :- \_\_\_\_\_ Tested By :- \_\_\_\_\_

ISSUE NO:01 ISSUE DATE: 01.07.2023 Prepared &amp; Issued by Reviewed &amp; Approved by

AMEND NO:01 AMEND DATE: 01.10.2023 (Quality Manager) (Chief Executive Officer)

<b>BITUMEN</b>								
<b>BITUMEN CONTENT TEST</b>								
Testing Date :- _____								
Test Method :- <b>IRC- SP: 112 : 2017</b>								
<b>Observation Table</b>								
Sr. No.	Weight of Mix	Initial weight of Filter paper	Weight of Aggregate After Extraction	Weight of Filter Paper After Extraction with Fine Materials	Increased Weight of Filter		Weight of Binder	Binder Content
	<b>W<sub>1</sub></b>	F	<b>W<sub>2</sub></b>	<b>W<sub>3</sub></b>	<b>W<sub>4</sub> =</b>	<b>W<sub>3</sub> - F</b>	<b>W<sub>5</sub> =</b>	<b>W<sub>1</sub> - (W<sub>2</sub>+W<sub>4</sub>)</b>
	gm	gm	gm	gm	gm		gm	%
Remarks :-								
Checked By :-					Tested By :-			
ISSUE NO:01		ISSUE DATE: 01.07.2023		Prepared & Issued by		Reviewed & Approved by		
AMEND NO:01		AMEND DATE: 01.10.2023		(Quality Manager)		(Chief Executive Officer)		

<b>BITUMEN</b>												
<b>DUCTILITY TEST</b>												
<b>Test Method :-</b>	As Per IS : 1208 (Part-1) 2023											
<b>Observation Table</b>												
<b>Test Temperature :-</b>	<input type="text"/> °C <b>(25.0 ± 0.5°C)</b>	<b>Rate of Pull :-</b>	<input type="text"/> 50 ± 2.5 mm / min									
<b>Ductility Value :-</b>	<input type="text"/> cm	<b>(ii)</b>	<input type="text"/> cm									
<b>Ductility Mean Value :-</b>	<input type="text"/> cm	<b>(iii)</b>	<input type="text"/> cm									
<p><b>Note*:-</b></p> <p>The Duplicate Result Should not differ by more than the following.</p> <table border="1"> <tr> <td><b>Repeatability</b></td> <td><input type="text"/> 10 percent of the Mean</td> </tr> <tr> <td><b>Reproducibility</b></td> <td><input type="text"/> 20 percent of the Mean</td> </tr> </table>				<b>Repeatability</b>	<input type="text"/> 10 percent of the Mean	<b>Reproducibility</b>	<input type="text"/> 20 percent of the Mean					
<b>Repeatability</b>	<input type="text"/> 10 percent of the Mean											
<b>Reproducibility</b>	<input type="text"/> 20 percent of the Mean											
<b>FLASH &amp; FIRE POINT TEST</b>												
<b>Test Method :-</b>	As Per IS : 1209 : 2021 (Method A - Pensky Martens Closed Tester)											
<b>Observation Table</b>												
<b>Rate of Stirrer :-</b>	60 Revolutions / min											
<b>Flash Point Value :-</b>	<input type="text"/> °C	<b>(ii)</b>	<input type="text"/> °C									
<b>Flash Point Mean Value :-</b>	<input type="text"/> °C		<input type="text"/> °C									
<b>Fire Point Value :-</b>	<input type="text"/> °C	<b>(ii)</b>	<input type="text"/> °C									
<b>Fire Point Mean Value :-</b>	<input type="text"/> °C		<input type="text"/> °C									
<p>(i) The Bluish Halo that sometimes Surrounds the test flame shall not be Confused with the the True Flash.</p> <p>(ii) The Duplicate Test Result should not be differ by more than the following</p> <table border="1"> <tr> <td><b>Flash Point</b></td> <td><b>Repeatability</b></td> <td><b>Reproducibility</b></td> </tr> <tr> <td>Below 104°C</td> <td><input type="text"/> 2°C</td> <td><input type="text"/> 3.5°C</td> </tr> <tr> <td>Above 104°C</td> <td><input type="text"/> 5.5°C</td> <td><input type="text"/> 8.5°C</td> </tr> </table>				<b>Flash Point</b>	<b>Repeatability</b>	<b>Reproducibility</b>	Below 104°C	<input type="text"/> 2°C	<input type="text"/> 3.5°C	Above 104°C	<input type="text"/> 5.5°C	<input type="text"/> 8.5°C
<b>Flash Point</b>	<b>Repeatability</b>	<b>Reproducibility</b>										
Below 104°C	<input type="text"/> 2°C	<input type="text"/> 3.5°C										
Above 104°C	<input type="text"/> 5.5°C	<input type="text"/> 8.5°C										
<b>Notes*:-</b>												
ISSUE NO:01	ISSUE DATE: 01.07.2023	Prepared & Issued by	Reviewed & Approved by									
AMEND NO:01	AMEND DATE: 01.10.2023	(Quality Manager)	(Chief Executive Officer)									
		Page 4 of 5										

## **BITUMEN**

## **ABSOLUTE VISCOSITY TEST**

**Testing Date :-**

No. Doc. IS : 12006 / Date : 23/02/2022 / By : Sanjeev Manning Viscomotor

## Observation Table

Test Temperature :- °C ( 60.0 °C ) Vacuum :- 30 cm Hg

卷之三

100

卷之三

**Note\*:-** The Duplicate Result Should not differ by more than the following.      7 percent of the mean

## KINEMATIC VISCOSITY TEST

Testing Date :-

三

AS File ID: 1200 (BAI-3) 2021

Test Temperature :-  $135.0^{\circ}\text{C}$

Temperature Time for 38°C : \_\_\_\_\_

Temperature Time for 38°C : \_\_\_\_\_

The Duplicate Record Should not differ by more than the following:

The Department of Health and Welfare has issued **5** more than are shown in the following table.

ISSUE NO:01	ISSUE DATE: 01.07.2023	Prepared & Issued by  (Quality Manager)	Reviewed & Approved by  (Chief Executive Officer)
AMEND NO:01	AMEND DATE: 01.10.2023		

BITUMEN

SOFTENING POINT TEST

Testing Date :-

Test Method : As Per IS : 1205 : 2022

卷之三

Rate of Rise Temperature :-  $5 \pm 0.5$  °C

### **Observation Table**

### Average of Test Temperature :

**Softening Point :-** **(i)**  $\frac{^{\circ}\text{C}}{0\text{C}}$       **(ii)**  $\frac{^{\circ}\text{C}}{0\text{C}}$

### Rate of Rising Temperature:

06

卷之三

The Result shall not be dinner from the mean by more than the following.			
Softening Point °C	Repeatability °C	Reproducibility °C	
40 to 60	1.0	5.5	
61 to 80	1.5	5.5	
81 to 100	2.0	5.5	
101 to 120	2.5	5.5	
121 to 140	3.0	5.5	

Reviewed & Approved by (Chief Executive Officer)	Prepared & Issued by (Quality Manager)	AMEND DATE: 01.10.2023	ISSUE DATE: 01.07.2023	ISSUE NO:01
				AMEND NO:01

<b>BITUMEN</b>																							
<b>PENETRATION TEST</b>																							
<b>Format No :- FMT-OBS-16</b>																							
Sample ID :-																							
Material Description :-																							
Bitumen Grade :-																							
Test Method :-	As Per IS : 1203 : 2022																						
Test Temperature :-	<u>          </u> °C	(25.0 ± 0.1°C)	Observation Table	Standard Weights :-	100 ± 0.25 g / 200 ± 0.25 g																		
Penetration (1/10 of mm) :-	(i) <u>          </u> mm	(ii) <u>          </u> mm	Standard Time :-	5 ± 0.1 S																			
Penetration (1/10 of mm) Mean Value :-	<u>          </u> mm																						
Notes* :-	<p>(i) The Value of Penetration Reported shall be the mean of not less than three determinations whose Value do not differ more than the amount given below.</p> <table border="1"> <thead> <tr> <th>Penetration</th> <th>Repeatability</th> <th>Reproducibility</th> </tr> </thead> <tbody> <tr> <td>Below 50</td> <td>1 Unit</td> <td>4 units</td> </tr> <tr> <td>Above 50</td> <td>3 Percent of their Mean</td> <td>8 Percent of their Mean</td> </tr> </tbody> </table> <p>(ii) The Duplicate Result Should not differ by more than the following.</p> <table border="1"> <thead> <tr> <th>Penetration</th> <th>Repeatability</th> <th>Reproducibility</th> </tr> </thead> <tbody> <tr> <td>Below 50</td> <td>1 Unit</td> <td>4 units</td> </tr> <tr> <td>Above 50</td> <td>3 Percent of their Mean</td> <td>8 Percent of their Mean</td> </tr> </tbody> </table>					Penetration	Repeatability	Reproducibility	Below 50	1 Unit	4 units	Above 50	3 Percent of their Mean	8 Percent of their Mean	Penetration	Repeatability	Reproducibility	Below 50	1 Unit	4 units	Above 50	3 Percent of their Mean	8 Percent of their Mean
Penetration	Repeatability	Reproducibility																					
Below 50	1 Unit	4 units																					
Above 50	3 Percent of their Mean	8 Percent of their Mean																					
Penetration	Repeatability	Reproducibility																					
Below 50	1 Unit	4 units																					
Above 50	3 Percent of their Mean	8 Percent of their Mean																					
<b>SPECIFIC GRAVITY TEST</b>																							
Test Method :-	As Per IS : 1202 : 2021, (Method A - Pycnometer Method)																						
Test Temperature:-	<u>          </u> °C	(27.0 ± 0.1 °C)	Observation Table																				
Sr no.	Mass of bottle + Stopper Weight gm	Mass of bottle + Stopper + Water Weight gm	Mass of bottle + Stopper + Sample Weight gm	Mass of bottle + Stopper + Sample + Water Weight gm	Specific gravity																		
1	a	b	c	d	(c-a) / ((b-a) - (d-c))																		
2					..																		
Note* :-						Mean Value																	
<p>The Duplicate Result Should not differ by more than the following.</p> <table border="1"> <thead> <tr> <th>Repeatability</th> <th>Reproducibility</th> </tr> </thead> <tbody> <tr> <td>0.002</td> <td>0.005</td> </tr> </tbody> </table>						Repeatability	Reproducibility	0.002	0.005														
Repeatability	Reproducibility																						
0.002	0.005																						
ISSUE NO:01	ISSUE DATE: 01.07.2023	Prepared & Issued by	Reviewed & Approved by																				
AMEND NO:01	AMEND DATE: 01.10.2023	(Quality Manager)	(Chief Executive Officer)																				

FINENESS BY BLAINE AIR PERMEABILITY TEST					
Test Method :-	As Per IS : 4031 (Part-2) : 1999 Reaffirmed : 2018, Clause No :- 5				
Room Temperature:-	°C (25 °C to 29 °C)	Room Humidity :-	% (< 65 % RH)	Testing Date :-	
Standard Sample Data		Test Material Data			
Amount of sample m (gm)		Volume of cement bed V (cm <sup>3</sup> )			
Density ρ <sub>o</sub> , (g/cc)		Density ρ, (g/cc)			
Porosity, e <sub>0</sub>		Porosity, e			
Air Viscosity at the mean of three temperature, $\sqrt{0.1\eta_0}$		Air Viscosity at test temperature taken, $\sqrt{0.1\eta_1}$			
Time in Second - t <sub>1</sub>		Time in Second - t <sub>1</sub> (Bed - 1)			
Time in Second - t <sub>2</sub>		Time in S, t <sub>1</sub> (Average of Bed-1)			
Time in Second - t <sub>3</sub>		Time in Second - t <sub>2</sub> (Bed - 2)			
Time in Second - t <sub>0</sub> (Average of t <sub>1</sub> , t <sub>2</sub> & t <sub>3</sub> )		Time in S, t <sub>2</sub> (Average of Bed-2)			
Specific Surface S <sub>0</sub> , (cm <sup>2</sup> /g)		Specific Surface S, (cm <sup>2</sup> /g)	?		
For m = (1 - e) ρ V      gm					
Specific Surface, S (cm <sup>2</sup> /g) :-	$\frac{\rho_0}{\rho} \times \frac{(1-e_0)}{(1-e)} \times \frac{\sqrt{e^3}}{\sqrt{e_0^3}} \times \frac{\sqrt{0.1\eta_0}}{\sqrt{0.1\eta}} \times \frac{\sqrt{t}}{\sqrt{t_0}}$				
Specific Surface for Bed-1		Specific Surface for Bed-2		Average of Specific Surface, Bed - 1 and Bed - 2	
$\boxed{\phantom{000}}$ cm <sup>2</sup> /g	$\boxed{\phantom{000}}$ cm <sup>2</sup> /g	$\boxed{\phantom{000}}$ m <sup>2</sup> /kg	$\boxed{\phantom{000}}$ m <sup>2</sup> /kg	$\boxed{\phantom{000}}$ cm <sup>2</sup> /g	$\boxed{\phantom{000}}$ m <sup>2</sup> /kg
Notes* :-	1) The Accessories Conforming to IS : 5516 : 1996, Reaffirmed 2021 shall be used.				
Remarks :-	2 ) The Resulting value of S to the Nearest 10 cm <sup>2</sup> /g shall be Reported as the Specific Surface of the Cement.				
Checked By :-	Tested By :-				
ISSUE NO:01	ISSUE DATE: 01.07.2023	Prepared & Issued by	Reviewed & Approved by		
AMEND NO:00	AMEND DATE:	(Quality Manager)	(Chief Executive Officer)		
Page 4 of 4					

DENSITY TEST					
Test Method :-	As Per IS : 4031 (Part-11) : 1988 Reaffirmed : 2019, Clause No :- 6				
Observation Table					
Amount of Sample :-	gm		Room Temperature:-	_____ °C (25 °C to 29 °C)	
Density by Lechatelier Flask					
Initial Reading:-	$A_1$ cm <sup>3</sup>	$A_2$ cm <sup>3</sup>			cm <sup>3</sup>
Final Reading :-	$B_1$ cm <sup>3</sup>	$B_2$ cm <sup>3</sup>			cm <sup>3</sup>
Volume of Liquid :-	$(B_1 - A_1)$ cm <sup>3</sup>	$(B_2 - A_2)$ cm <sup>3</sup>			cm <sup>3</sup>
Density (D) :-	$\frac{\text{Mass of cement (gm)}}{\text{Displaced volume (cm}^3)}$	=	$D_1$ g/cm <sup>3</sup>	$D_2$ g/cm <sup>3</sup>	
Density Mean Value (D) :-	$(D_1 + D_2) / 2$	=	_____ g/cm <sup>3</sup>		
Note* :-	If the difference between two values differ by more than 0.03 the test shall be repeated.				
ISSUE NO:01	ISSUE DATE: 01.07.2023	Prepared & Issued by	Reviewed & Approved by		
AMEND NO:00	AMEND DATE:	(Quality Manager)	(Chief Executive Officer)		
Page 3 of 4					

SOUNDNESS TEST										
Test Method :-	As Per IS : 4031 (Part-3) : 1988 Reaffirmed : 2019, Clause No :- 5									
Observation Table										
Amount of Sample :-	gm	Room Temperature:-	°C	(25 °C to 29 °C)	Testing Date :-					
Standard Consistency (P) :-	%	Room Humidity :-	%	( > 65 % RH )						
Amount of Water to be Taken :-	0.78 P	gm								
Soundness by Le-Chatelier Method										
Initial Reading:-	A <sub>1</sub> B <sub>1</sub>	mm mm	A <sub>2</sub> B <sub>2</sub>	mm mm						
Final Reading :-	(B <sub>1</sub> -A <sub>1</sub> )	mm	(B <sub>2</sub> -A <sub>2</sub> )	mm						
Soundness :-	$\frac{((B_1-A_1)+(B_2-A_2))/2}{(B_1-A_1)}$	mm		mm						
Soundness Mean Value :-	$\frac{((B_1-A_1)+(B_2-A_2))/2}{(B_1-A_1)}$	=		mm						
Notes*:-	1) Le Chatelier Apparatus Conforming to IS : 5514 : 1996, Reaffirmed 2021. 2) Calculate the mean of two values to the nearest 0.5 mm to represent the expansion of cement.									
COMPRESSIVE STRENGTH TEST										
Test Method :-	As Per IS : 4031 (Part-6) : 1988 Reaffirmed : 2019, Clause No :- 6									
Standard Consistency (P) :-	%	Room Temperature:-	°C	(25 °C to 29 °C)						
Amount of Water to be Taken :-	(P / 4) + 3 %	Room Humidity :-	%	( > 65 % RH )						
Cube Size :-	7.06 cm x 7.06 cm x 7.06 cm	Humidity in Closet :-	%	( > 90 % RH )						
Age of Specimen	Specimen Dimensions			Casting Date of Specimen	Testing Date of Specimen	Observed Failure Load P	Compressive Strength P x 1000 / (L x B)	Average Compressive Strength N/mm <sup>2</sup>		
	Length L	Width B	Height H							
Hours / Days	mm	mm	mm							
72 ± 1 h / 3 days										
168 ± 2 h / 7 days										
672 ± 4 h / 28 days										

ISSUE NO:01	ISSUE DATE: 01.07.2023	Prepared & Issued by	Reviewed & Approved by
AMEND NO:00	AMEND DATE:	(Quality Manager)	(Chief Executive Officer)

CEMENT CONSISTENCY TEST																										
Format No :- FMT-OBS-001																										
Sample ID :- _____	Testing Date :- _____																									
Material Description :- _____	Cement Grade :- _____																									
Brand Name :- _____																										
Test Method :- As Per IS : 4031 (Part4) : 1988 Reaffirmed : 2019, Clause No :- 5																										
Observation Table																										
Amount of Sample :- _____ gm	Room Temperature :- _____ °C (25 °C to 29 °C) Room Humidity :- _____ % (> 65% RH)																									
<table border="1"> <thead> <tr> <th>Description</th> <th>Trial - 1</th> <th>Trial - 2</th> <th>Trial - 3</th> <th>Trial - 4</th> <th>Trial - 5</th> <th>Final Value</th> </tr> </thead> <tbody> <tr> <td>Consistency (P) in %</td> <td></td> <td></td> <td></td> <td></td> <td></td> <td></td> </tr> <tr> <td>Amount of Water in gm</td> <td></td> <td></td> <td></td> <td></td> <td></td> <td></td> </tr> </tbody> </table>						Description	Trial - 1	Trial - 2	Trial - 3	Trial - 4	Trial - 5	Final Value	Consistency (P) in %							Amount of Water in gm						
Description	Trial - 1	Trial - 2	Trial - 3	Trial - 4	Trial - 5	Final Value																				
Consistency (P) in %																										
Amount of Water in gm																										
INITIAL AND FINAL SETTING TIME TEST																										
Test Method :- As Per IS : 4031 (Part-5) : 1988 Reaffirmed : 2019, Clause No :- 5.2 & 5.3																										
Observation Table																										
Amount of Sample :- _____ gm	Room Temperature:- _____ °C (25 °C to 29 °C)																									
Standard Consistency (P) :- _____ %	Room Humidity :- _____ % (> 65 % RH)																									
Amount of Water to be Taken :- 0.85 P _____ gm	Humidity in Closet :- _____ % (> 90 % RH)																									
Initial Setting Time Test																										
Start Time :- _____ AM / PM	Finish Time :- _____ AM / PM																									
Initial Setting Time :- _____ Minute																										
Final Setting Time Test																										
Start Time :- _____ AM / PM	Finish Time :- _____ AM / PM																									
Final Setting Time :- _____ Minute																										
Notes* :- Vicat Apparatus Conforming to IS : 5513 : 1996 Reaffirmed : 2021.																										
The results of Initial and Final setting time shall be reported to the nearest five minutes.																										
ISSUE NO:01	ISSUE DATE:01.07.2023		Prepared & Issued by		Reviewed & Approved by																					
AMEND NO:00	AMEND DATE:		(Quality Manager)		(Chief Executive Officer)																					





## HARDENED CONCRETE CUBE COMPRESSIVE STRENGTH

Format No :- FMT-OBS-002

Sample ID :-

**Testing Date :-**

#### Material Description :-

**Test Method :-** IS : 516 (Part-1)(Sec-1) : 2021

### **Observation Table**

**Remarks :-**

**Checked By :-**

---

Tested By :-

ISSUE NO:01

ISSUE DATE: 01.07.2023

Prepared & Issued by

Reviewed & Approved by

AMEND NO.00

**AMEND DATE:**

(Quality Manager)

(Chief Executive Officer)

<u><b>BRICK</b></u>											
Format No:- FMT-OBS-004 Sample ID :- _____ Material Description :- _____  Test Method :- IS : 3495 (Part-1) : 2019, IS : 3495 (Part-2) : 2019, IS : 3495 (Part-3) : 2019, IS : 14858 : 2000 Reaffirmed 2021, IS : 5454 : 1978 Reaffirmed 2020 , IS : 1077 : 1992 Reaffirmed 2021											
Testing Date :- _____											
Observation Table											
Dimension Test											
Sr. No.	Identification Mark	Length (L) of 20 Bricks		Width (W) of 20 Bricks		Height (H) of 20 Bricks					
		mm	mm	mm	mm	mm					
1											
Temperature of Water :- _____ °C ( 27 ± 2 °C)											
Sr. No.	Identification Mark	Individual Brick Dimensions		Compressive Strength		Water Absorption			Efflorescence	Remarks	
				Observed Failure Load	Strength	Dry Weight	Wet Weight	Water Absorption			
		L	W	H	P	P / (L × W) × 1000	M <sub>1</sub>	M <sub>2</sub>			(M <sub>2</sub> -M <sub>1</sub> / M <sub>1</sub> ) *100
		mm	mm	mm	KN	N/mm <sup>2</sup>	Kg	Kg			%
01											
02											
03											
04											
05											
				Average Compressive Strength :-		Average Water Absorption :-					
Remarks :-											
Checked By :-							Tested By :-				
ISSUE NO:01		ISSUE DATE: 01.07.2023				Prepared & Issued by		Reviewed & Approved by			
AMEND NO:00		AMEND DATE:						(Quality Manager)		(Chief Executive Officer)	
Page 1 of 1											

FINE AGGREGATE									
SOUNDNESS TEST									
Testing Date :- _____									
Test Method:- As Per IS : 2386 (Part-5) : 1963 Reaffirmed : 2021, Clause No :- 6									
Observation Table									
Chemical Used :-	Na <sub>2</sub> SO <sub>4</sub> / MgSO <sub>4</sub>		gm		Temperature :-		°C		
Amount of Sample taken :-									
Sieve Designation Passing mm	Weight of Each Fraction before test Retained mm	Weight of Each Fraction (For Constant Weight Verification)			Grading of Original Sample Percent		Percentage Passing Finer Sieve After test (Actual Percent Loss)		Weighted Average (Corrected Percent Loss)
A	T1	T2	T3	T4	T5	D = 100 x A / (Wt)	E = 100-(100 x T5) / A	F = D x E /100	
10.0	4.75								
4.75	2.36								
2.36	1.18								
1.18	0.600								
0.600	0.300								
<b>Total</b>									
Remarks :- _____									
Checked By :- _____									
Tested By :- _____									
ISSUE NO:01	ISSUE DATE: 01.07.2023			Prepared & Issued by			Reviewed & Approved by		
AMEND NO:00	AMEND DATE:			(Quality Manager)			(Chief Executive Officer)		
Page 3 of 3									
Chemical Used :-	Na <sub>2</sub> SO <sub>4</sub> / MgSO <sub>4</sub>		gm		Temperature :-		°C		
Amount of Sample taken :-									
Sieve Designation Passing mm	Weight of Each Fraction before test Retained mm	Weight of Each Fraction (For Constant Weight Verification)			Grading of Original Sample Percent		Percentage Passing Finer Sieve After test (Actual Percent Loss)		Weighted Average (Corrected Percent Loss)
A	T1	T2	T3	T4	T5	D = 100 x A / (Wt)	E = 100-(100 x T5) / A	F = D x E /100	
10.0	4.75								
4.75	2.36								
2.36	1.18								
1.18	0.600								
0.600	0.300								
<b>Total</b>									
Remarks :- _____									
Checked By :- _____									
Tested By :- _____									
ISSUE NO:01	ISSUE DATE: 01.07.2023			Prepared & Issued by			Reviewed & Approved by		
AMEND NO:00	AMEND DATE:			(Quality Manager)			(Chief Executive Officer)		
Page 3 of 3									

**FINE AGGREGATE**  
**SPECIFIC GRAVITY & WATER ABSORPTION TEST**

Testing Date :- \_\_\_\_\_

Test Method :- As Per IS : 2386(Part-3) : 1963 Reaffirmed : 2021, Clause No:- 2.4 (Method III - Aggregate Smaller Than 10mm)

**Observation Table**

Amount of Sample taken :- \_\_\_\_\_ gm (1000 gm for Size 10 mm to 4.75 mm & 500 gm for Size Smaller than 4.75mm) Temperature :- \_\_\_\_\_ °C

Sr. No.	Sample ID	Wt. of Saturated Surface Dry Sample, A (g)	Wt. of Pycnometer Containing Sample & Filled With Distilled Water, B, (g)	Wt. of Pycnometer Filled With distilled Water only, C (g)	Wt. of Oven Dry Sample, D (g)	Specific Gravity Based on Dry Aggregate	Specific Gravity Based on Saturated Surface Dry Aggregate	Apparent Specific Gravity	Water Absorption
						$G = \frac{(D)}{(A - (B - C))}$	$G = \frac{(A)}{(A - (B - C))}$	$G = \frac{(D)}{(D - (B - C))}$	$100 \times \frac{(A - D)}{D}$
1									
2									
Average =									
1									
2									
Average =									
1									
2									
Average =									

ISSUE NO:01	ISSUE DATE: 01.07.2023	Prepared & Issued by	Reviewed & Approved by
AMEND NO:00	AMEND DATE:	(Quality Manager)	(Chief Executive Officer)

**FINE AGGREGATE**  
**SIEVE ANALYSIS TEST**

Format No.: FMT-OBS-014

Sample ID : \_\_\_\_\_

Testing Date :- \_\_\_\_\_

Material Description :- \_\_\_\_\_

Test Method :- As Per IS : 2386 (Part-1) : 1963, Reaffirmed : 2021, Clause No :- 2

## Observation Table

Amount of Sample taken :- \_\_\_\_\_ gm

Sieve Designation mm	Weight Retained on Individual Sieve gm	Cummulative Weight Retained gm	Cummulative Weight Retained Percentage %	Percentage Passing %
10.00				
4.75				
2.36				
1.18				
0.600				
0.300				
0.150				
0.075				
Total				

Fineness Modulus = (Summation of Cummulative Weight Retained Percentage on 10 mm to 150 micron Sieve) / 100 = \_\_\_\_\_  
 Zone Classification = \_\_\_\_\_ (Zone-I / Zone-II / Zone-III / Zone-IV)

## DENSITY TEST

Amount of Sample taken :- \_\_\_\_\_ gm

Testing Date :- \_\_\_\_\_

Test Method :- As Per IS:2386 (Part-3) : 1963, Reaffirmed : 2021, Clause No :- 3

## Observation Table

Amount of Sample taken :- \_\_\_\_\_ Kg      Method :- Loose Density / Compacted Density

Sr. No.	Volume of Container litre	Container Weight with Sample M <sub>1</sub>	Container Empty Weight M <sub>2</sub>	Weight of Sample M <sub>3</sub>	Bulk Density g = M <sub>3</sub> /M <sub>1</sub> , kg/litre
1					
2					
3					
Average Bulk Density =					

ISSUE NO:01      ISSUE DATE: 01.07.2023

Prepared &amp; Issued by \_\_\_\_\_

Reviewed & Approved by \_\_\_\_\_  
(Quality Manager)      (Chief Executive Officer)AMEND NO:00      AMEND DATE: \_\_\_\_\_  
Page 1 of 3

## **COARSE AGGREGATE**

## SIEVE ANALYSIS TEST

Format No:- FMT-OBS-13

Sample ID :-

Testing Date :-

**Test Method :-** As Per

As Per IS : 23886 (Part-1) : 1963. Reaffirmed : 2021. Clause No :- 2

卷之三

### **Observation Table**

11

11

Test Method :- As Per IS : 2386 (Part-1) 1963. Reaffirmed : 2021. Clause No :- 2

Sieve Designation	Weight Retained on Each Individual Sieve	Cummulative Weight Retained gm	Cummulative Percentage Retained %	Percentage Passing %
mm				
100				
80				
60				
40				
30				
20				
15				
10				
5				
2.5				
1.25				
0.63				
0.31				
0.15				
0.075				
Total				

DENSITY TEST

**Test Method :-** As Per IS:23886 (Part-3) : 1963, Reaffirmed : 2021, Clause No :- 3

## **Observation Table**

### Observation Table

**Amount of Sample taken :-** \_\_\_\_\_ **Method :-** \_\_\_\_\_ **Loose Density / Compacted Density** \_\_\_\_\_

卷之三

	Volume of Container	Container Weight	Container Empty

Container	Volume of Container	Weight with Sample	Weight of Container	Weight of Sample	Bulk Density
Cup	100 ml	100 g	10 g	90 g	900 kg/m <sup>3</sup>

$$q = M_1/M_2$$

Count of Sample taken :-		gm		Method :-		Loose Density / Compacted Density	
Sr. No.	Volume of Container	Container Weight with Sample	Container Empty Weight	Weight of Sample		Bulk Density	
1	M <sub>1</sub> litre	M <sub>2</sub> Kg	M <sub>3</sub> Kg	M <sub>4</sub> = M <sub>2</sub> -M <sub>3</sub> Kg		$g = M_4/M_1$ kg/litre	
2							
3							
							Average Bulk Density =

Reviewed & Approved by	Prepared & Issued by	DATE: 01-07-2023	ISSUE DATE:	ISSUE NO:
				01

AMENDMENT NO.00  
AMEND DATE: 01/01/2000 01/01/2000 01/01/2000  
Amended by: Amended by: Amended by:

15

Sr. No.	Sample ID	Weight of Fraction Passing on 12.5 mm and Retained on 10 mm IS Sieve	Weight of Fraction Passing on 2.36 mm IS Sieve	Weight of Fraction Retained on 2.36 mm IS Sieve	Aggregate Crushing Value
1		A gm	B gm	C gm	B/A X 100 %
2					
					Average Crushing Value :-
<b>IMPACT VALUE TEST</b>					
Test Method :-	As Per IS :2386 (Part-4) : 1963 Reaffirmed : 2021, Clause No :- 4		Testing Date :-		
<b>Observation Table</b>					
I.S. Sieves :-	12.5 mm, 10 mm and 2.36 mm				
Amount of Sample taken :-	_____ gm				
Sr. No.	Sample ID	Weight of Fraction Passing on 12.5 mm and Retained on 10 mm IS Sieve	Weight of Fraction Passing on 2.36 mm IS Sieve	Weight of Fraction Retained on 2.36 mm IS Sieve	Total Weight of Fraction Passing and Retained on 2.36 mm IS Sieve
1		A gm	B gm	C gm	B + C gm
2					
					Average Impact Value :-
<b>Note :- If the Total Weight (B+C) is less than the Initial Weight (Weight A) by more than one gram, the Result shall be Discarded and a Fresh test made.</b>					
Test Method :-	As Per IS :2386 (Part-4) : 1963 Reaffirmed : 2021, Clause No :- 5.3		Testing Date :-		
<b>Observation Table</b>					
I.S. Sieve :-	1.70 mm				
Amount of Sample taken :-	_____ gm				
Sr. No.	Sample ID	Initial Weight	Weight of Fraction Retained on 1.70 mm IS Sieve	Weight of Fraction Passing on 1.70 mm IS Sieve	Aggregate Abrasion Value
1		A gm	B gm	C = A - B gm	C/A X 100 %
2					
					Average Abrasion Value :-
ISSUE NO:01	ISSUE DATE: 01.07.2023	Prepared & Issued by	Reviewed & Approved by		
AMEND NO:00	AMEND DATE:	(Quality Manager)	(Chief Executive Officer)		
				Page 5 of 6	

COARSE AGGREGATE	
CRUSHING VALUE TEST	
Test Method :-	As Per IS : 2386 (Part-4) : 1963, Reaffirmed : 2021, Clause No :- 2
I.S. Sieves :-	12.5 mm, 10 mm and 2.36 mm
Amount of Sample taken :-	_____ gm
Testing Date :-	_____
Diameter of Mould used :-	75 mm / 150 mm
Observation Table	

COARSE AGGREGATE									
SPECIFIC GRAVITY & WATER ABSORPTION TEST									
Testing Date :- _____									
Test Method :- As Per IS : 2386(Part-3) : 1963 Reaffirmed : 2021, Clause No:- 2.4 (Method III - Aggregate Smaller Than 10mm)									
Observation Table									
Amount of Sample taken :- _____ gm (1000 gm for Size 10 mm to 4.75 mm & 500 gm for Size Smaller than 4.75mm) Temperature :- _____ °C									
Sr. No.	Sample ID	Wt. of Saturated Surface Dry Sample, A (g)	Wt. of Pycnometer Containing Sample & Filled With Distilled Water, B, (g)	Wt. of Pycnometer Filled With distilled Water only, C (g)	Wt. of Oven Dry Sample, D (g)	Specific Gravity Based on Dry Aggregate $G = \frac{(D)}{(A - (B - C))}$	Specific Gravity Based on Saturated Surface Dry Aggregate $G = \frac{(A)}{(A - (B - C))}$	Apparent Specific Gravity $G = \frac{(D)}{(D - (B - C))}$	Water Absorption $100 \times \frac{(A - D)}{D}$
1									
2									
1									
2									
					Average =				
1									
2									
					Average =				
ISSUE NO:01		ISSUE DATE: 01.07.2023			Prepared & Issued by			Reviewed & Approved by	
AMEND NO:00		AMEND DATE:			(Quality Manager)			(Chief Executive Officer)	
Page 4 of 6									

<b>COARSE AGGREGATE</b>										
<b>SPECIFIC GRAVITY &amp; WATER ABSORPTION TEST</b>										
Testing Date :- _____										
Test Method :- As Per IS : 2386 (Part-3) : 1963, Reaffirmed : 2021, Clause No:- 2.2 (Method I - Aggregate Larger Than 10mm)										
Observation Table										
Amount of Sample taken :- _____ gm (Shall be not less than 2000 gm)					Temperature :- _____ °C					
Sr. No.	Sample ID	Weight of Basket and Aggregate in Water	Weight of Basket in Water	Weight of Saturated Aggregate in Water	Weight of Saturated Surface Dry Aggregate in Air	Weight of Oven Dry Aggregate in Air	Specific Gravity Based on Dry Aggregate	Specific Gravity Based on Saturated Surface Dry Aggregate	Apparent Specific Gravity	Water Absorption
		A <sub>1</sub>	A <sub>2</sub>	A = A <sub>1</sub> -A <sub>2</sub>	B	C	G = $\frac{(C)}{(B-A)}$	G = $\frac{(B)}{(B-A)}$	G = $\frac{(C)}{(C-A)}$	$\frac{100 \times (B-C)}{C}$
		gm	gm	gm	gm	gm				
Average Value = _____										
Average Value = _____										
Average Value = _____										
ISSUE NO:01		ISSUE DATE: 01.07.2023			Prepared & Issued by			Reviewed & Approved by		
AMEND NO:00		AMEND DATE:			(Quality Manager)			(Chief Executive Officer)		
Page 3 of 6										

**COARSE AGGREGATE****FLAKINESS INDEX TEST**

Testing Date :- \_\_\_\_\_

**Test Method :-** As Per IS:2386 (Part-1) : 1963 Reaffirmed : 2021, Clause No :- 4**Observation Table :-**

Aggregate Size Passing through IS Sieve	Retained on IS Sieve	Weight of Fraction Retained on Each Sieve		Mass of Pieces Passing through Appropriate Gauge	Percentage of the Mass of Total Number of Pieces Pass in Each Fraction	Percentage of Each Fraction of Pieces to the Total Mass of Sample	Weighted Percentage of the Mass of Pieces Passing
		a mm	b gm				
63	50						
50	40						
40	31.5						
31.5	25						
25	20						
20	16						
16	12.5						
12.5	10						
10	6.3						
<b>Total</b>		<b>A=</b>		<b>B=</b>			<b>F=</b>

Flakiness Index, F = \_\_\_\_\_ %

**ELONGATION INDEX TEST****Test Method :-** As Per IS:2386 (Part-1) : 1963 Reaffirmed : 2021, Clause No :- 5**Observation Table :-**

Aggregate Size Passing through IS Sieve	Retained on IS Sieve	Sample Retained on Each Sieve Fraction		Mass of Pieces Retained through Appropriate Gauge	Percentage of the Mass of Total Number of Pieces Retained in Each Fraction	Percentage of Each Fraction of Pieces to the Total Mass of Sample	Weighted Percentage of the Mass of Pieces Retained
		a mm	b gm				
50	40						
40	25						
25	20						
20	16						
16	12.5						
12.5	10						
10	6.3						
<b>Total</b>		<b>A=</b>		<b>B=</b>			<b>E=</b>

Elongation Index, E = \_\_\_\_\_ %

ISSUE NO:01	ISSUE DATE: 01.07.2023	Prepared & Issued by	Reviewed & Approved by
AMEND NO:00	AMEND DATE:	(Quality Manager)	(Chief Executive Officer)

## **REINFORCED STEEL**

Format No:- FMT-OBS-003

**Sample ID :-**

**Testing Date :-**

#### **Material Description :-**

**Brand/Sample ID :-**

**Test Method :-** IS : 1608 (Part-1); 2022, IS : 1786 ; 2008, Reaffirmed : 2018, IS : 1599 ; 2023

### **Observation Table**

**Temperature :-** °C (Required between 10°C to 35°C )

**Remarks :-**

Checked By :-

---

Tested By :-

ISSUE NO:01

ISSUE DATE: 01.07.2023

AMEND NO:01

AMEND DATE: 01.10.2023

---

Prepared & Issued by

---

Reviewed & Approved by

(Quality Manager)

(Chief Executive Officer)