

Project

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Data

From TidyTuesday URL:<https://github.com/rfordatascience/tidytuesday/tree/master/data/2020/2020-07-07>

```
coffee_ratings <- readr::read_csv('https://raw.githubusercontent.com/rfordatascience/tidytuesday/master/data/2020/2020-07-07/2020-07-07-coffee_ratings.csv')
```

```
##
## -- Column specification -----
## cols(
##   .default = col_character(),
##   total_cup_points = col_double(),
##   number_of_bags = col_double(),
##   aroma = col_double(),
##   flavor = col_double(),
##   aftertaste = col_double(),
##   acidity = col_double(),
##   body = col_double(),
##   balance = col_double(),
##   uniformity = col_double(),
##   clean_cup = col_double(),
##   sweetness = col_double(),
##   cupper_points = col_double(),
##   moisture = col_double(),
##   category_one_defects = col_double(),
##   quakers = col_double(),
##   category_two_defects = col_double(),
##   altitude_low_meters = col_double(),
##   altitude_high_meters = col_double(),
##   altitude_mean_meters = col_double()
## )
## i Use `spec()` for the full column specifications.
```

Quick overview

```
summary(coffee_ratings)
```

```
## total_cup_points species owner country_of_origin
## Min. : 0.00 Length:1339 Length:1339 Length:1339
## 1st Qu.:81.08 Class :character Class :character Class :character
## Median :82.50 Mode :character Mode :character Mode :character
## Mean :82.09
## 3rd Qu.:83.67
```

```

## Max.      :90.58
##
## farm_name      lot_number      mill      ico_number
## Length:1339    Length:1339    Length:1339    Length:1339
## Class :character    Class :character    Class :character    Class :character
## Mode  :character    Mode  :character    Mode  :character    Mode  :character
##
##
##
## company      altitude      region      producer
## Length:1339    Length:1339    Length:1339    Length:1339
## Class :character    Class :character    Class :character    Class :character
## Mode  :character    Mode  :character    Mode  :character    Mode  :character
##
##
##
## number_of_bags  bag_weight      in_country_partner  harvest_year
## Min.   : 0.0    Length:1339    Length:1339    Length:1339
## 1st Qu.: 14.0    Class :character    Class :character    Class :character
## Median : 175.0    Mode  :character    Mode  :character    Mode  :character
## Mean   : 154.2
## 3rd Qu.: 275.0
## Max.   :1062.0
##
## grading_date      owner_1      variety      processing_method
## Length:1339    Length:1339    Length:1339    Length:1339
## Class :character    Class :character    Class :character    Class :character
## Mode  :character    Mode  :character    Mode  :character    Mode  :character
##
##
##
## aroma      flavor      aftertaste      acidity      body
## Min.   :0.000    Min.   :0.00    Min.   :0.000    Min.   :0.000    Min.   :0.000
## 1st Qu.:7.420    1st Qu.:7.33    1st Qu.:7.250    1st Qu.:7.330    1st Qu.:7.330
## Median :7.580    Median :7.58    Median :7.420    Median :7.580    Median :7.500
## Mean   :7.567    Mean   :7.52    Mean   :7.401    Mean   :7.536    Mean   :7.517
## 3rd Qu.:7.750    3rd Qu.:7.75    3rd Qu.:7.580    3rd Qu.:7.750    3rd Qu.:7.670
## Max.   :8.750    Max.   :8.83    Max.   :8.670    Max.   :8.750    Max.   :8.580
##
## balance      uniformity      clean_cup      sweetness
## Min.   :0.000    Min.   : 0.000    Min.   : 0.000    Min.   : 0.000
## 1st Qu.:7.330    1st Qu.:10.000    1st Qu.:10.000    1st Qu.:10.000
## Median :7.500    Median :10.000    Median :10.000    Median :10.000
## Mean   :7.518    Mean   : 9.835    Mean   : 9.835    Mean   : 9.857
## 3rd Qu.:7.750    3rd Qu.:10.000    3rd Qu.:10.000    3rd Qu.:10.000
## Max.   :8.750    Max.   :10.000    Max.   :10.000    Max.   :10.000
##
## cupper_points      moisture      category_one_defects      quakers
## Min.   : 0.000    Min.   :0.00000    Min.   : 0.0000    Min.   : 0.0000
## 1st Qu.: 7.250    1st Qu.:0.09000    1st Qu.: 0.0000    1st Qu.: 0.0000
## Median : 7.500    Median :0.11000    Median : 0.0000    Median : 0.0000

```

```
## Mean : 7.503 Mean :0.08838 Mean : 0.4795 Mean : 0.1734
## 3rd Qu.: 7.750 3rd Qu.:0.12000 3rd Qu.: 0.0000 3rd Qu.: 0.0000
## Max. :10.000 Max. :0.28000 Max. :63.0000 Max. :11.0000
## NA's :1
## color category_two_defects expiration certification_body
## Length:1339 Min. : 0.000 Length:1339 Length:1339
## Class :character 1st Qu.: 0.000 Class :character Class :character
## Mode :character Median : 2.000 Mode :character Mode :character
## Mean : 3.556
## 3rd Qu.: 4.000
## Max. :55.000
##
## certification_address certification_contact unit_of_measurement
## Length:1339 Length:1339 Length:1339
## Class :character Class :character Class :character
## Mode :character Mode :character Mode :character
##
##
##
## altitude_low_meters altitude_high_meters altitude_mean_meters
## Min. : 1 Min. : 1 Min. : 1
## 1st Qu.: 1100 1st Qu.: 1100 1st Qu.: 1100
## Median : 1311 Median : 1350 Median : 1311
## Mean : 1751 Mean : 1799 Mean : 1775
## 3rd Qu.: 1600 3rd Qu.: 1650 3rd Qu.: 1600
## Max. :190164 Max. :190164 Max. :190164
## NA's :230 NA's :230 NA's :230
```

A few NA's.

1 within quakers, and 230 in Altitude low/high/mean

Check what is happening in the rest of the data set

Count of NA's per coloumn

```
apply(X=is.na(coffee_ratings), MARGIN = 2, FUN = sum)
```

```
## total_cup_points species owner
## 0 0 7
## country_of_origin farm_name lot_number
## 1 359 1063
## mill ico_number company
## 315 151 209
## altitude region producer
## 226 59 231
## number_of_bags bag_weight in_country_partner
## 0 0 0
## harvest_year grading_date owner_1
## 47 0 7
## variety processing_method aroma
## 226 170 0
## flavor aftertaste acidity
## 0 0 0
```

```
##          body          balance          uniformity
##          0              0              0
##      clean_cup          sweetness      cupper_points
##          0              0              0
##          moisture category_one_defects          quakers
##          0              0              1
##          color category_two_defects          expiration
##          218              0              0
##      certification_body certification_address certification_contact
##          0              0              0
##      unit_of_measurement altitude_low_meters altitude_high_meters
##          0              230              230
##      altitude_mean_meters
##          230
```

I will be just removing some of the columns with many missing vlaues, for instance farm_name.

```
library(tidyverse)
```

```
## -- Attaching packages ----- tidyverse 1.3.1 --
```

```
## v ggplot2 3.3.4    v purrr  0.3.4
## v tibble  3.1.2    v dplyr   1.0.7
## v tidyr   1.1.3    v stringr 1.4.0
## v readr   1.4.0    v forcats 0.5.1
```

```
## -- Conflicts ----- tidyverse_conflicts() --
```

```
## x dplyr::filter() masks stats::filter()
## x dplyr::lag()    masks stats::lag()
```

Removal of columns

```
coffee = coffee_ratings%>%
  select(-farm_name,-lot_number,-mill,-ico_number,-altitude,
         -altitude_low_meters,-altitude_high_meters,-producer,-company,
         -expiration,-certification_address,-owner_1,-grading_date,
         -certification_contact,-unit_of_measurement)
apply(X=is.na(coffee), MARGIN = 2, FUN = sum)
```

```
##      total_cup_points          species          owner
##          0              0              7
##      country_of_origin          region      number_of_bags
##          1              59              0
##          bag_weight in_country_partner      harvest_year
##          0              0              47
##          variety    processing_method          aroma
##          226              170              0
##          flavor          aftertaste          acidity
##          0              0              0
##          body          balance          uniformity
##          0              0              0
##      clean_cup          sweetness      cupper_points
##          0              0              0
##          moisture category_one_defects          quakers
##          0              0              1
##          color category_two_defects      certification_body
##          218              0              0
```

```

## altitude_mean_meters
##                230

#view(coffee)

coffee = na.omit(coffee)
#view(coffee)

coffee[grepl("lbs",coffee$bag_weight),]

## # A tibble: 18 x 28
##   total_cup_points species owner      country_of_origin region  number_of_bags
##   <dbl> <chr>   <chr>      <chr>          <chr>      <dbl>
## 1      87.2 Arabica the coff~ Costa Rica    san ram~      250
## 2      86.3 Arabica francisc~ Costa Rica    west an~      250
## 3      85.3 Arabica the coff~ Costa Rica    west va~      250
## 4      85.3 Arabica the coff~ Costa Rica    san ram~      250
## 5      84.7 Arabica fabian c~ Costa Rica    tarrazu      50
## 6      84.5 Arabica fabian c~ Costa Rica    tarrazu      250
## 7      83.8 Arabica german n~ United States (Pu~ yauco r~      18
## 8      83.8 Arabica the coff~ Guatemala     quetzal~      250
## 9      83.3 Arabica the coff~ Costa Rica    san ram~      250
## 10     83.3 Arabica itiah co~ Haiti         thiotte~      2
## 11      83 Arabica german n~ United States (Pu~ yauco r~      17
## 12     81.5 Arabica myriam k~ Haiti         dondon,~     300
## 13     81.2 Arabica essencec~ Guatemala     huehuet~      36
## 14     81.1 Arabica german n~ United States (Pu~ yauco r~      18
## 15     80.9 Arabica chris fi~ Nicaragua     matagal~     275
## 16     80.8 Arabica the coff~ Costa Rica    san ram~      250
## 17     79.3 Arabica the coff~ Colombia     pereira      250
## 18     79.1 Arabica german n~ United States (Pu~ yauco r~      18
## # ... with 22 more variables: bag_weight <chr>, in_country_partner <chr>,
## #   harvest_year <chr>, variety <chr>, processing_method <chr>, aroma <dbl>,
## #   flavor <dbl>, aftertaste <dbl>, acidity <dbl>, body <dbl>, balance <dbl>,
## #   uniformity <dbl>, clean_cup <dbl>, sweetness <dbl>, cupper_points <dbl>,
## #   moisture <dbl>, category_one_defects <dbl>, quakers <dbl>, color <chr>,
## #   category_two_defects <dbl>, certification_body <chr>,
## #   altitude_mean_meters <dbl>

coffee = separate(data = coffee, col = bag_weight, into = c("weight", "type"), sep = " ")

coffee$weight = as.numeric(coffee$weight)

for(i in 1:length(coffee)){
  if(coffee[i,8]=="kg"){
    coffee[i,7] = round(coffee[i,7] * 2.20462,0)
    coffee[i,8] = "lbs"
  }
}

coffee = coffee%>%
  select(-type)

coffee = coffee%>%
  rename(avg_altitude=altitude_mean_meters)

```

```
coffee$avg_altitude = round(coffee$avg_altitude * 3.28084,0)
```

```
coffee$harvest_year = substr(coffee$harvest_year,1,4)
coffee$harvest_year = as.numeric(coffee$harvest_year)
```

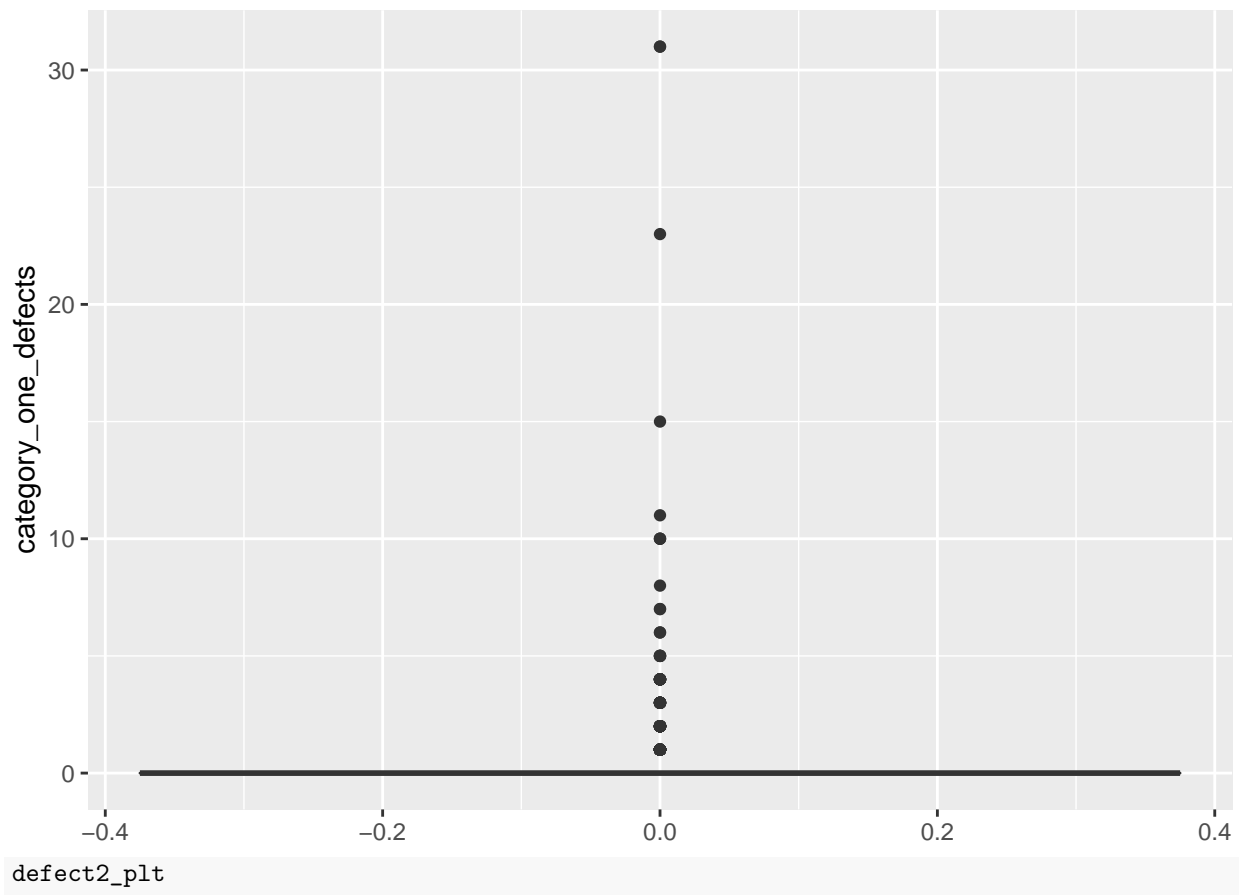
```
summary(coffee[,c(9,12:24,26,28)])
```

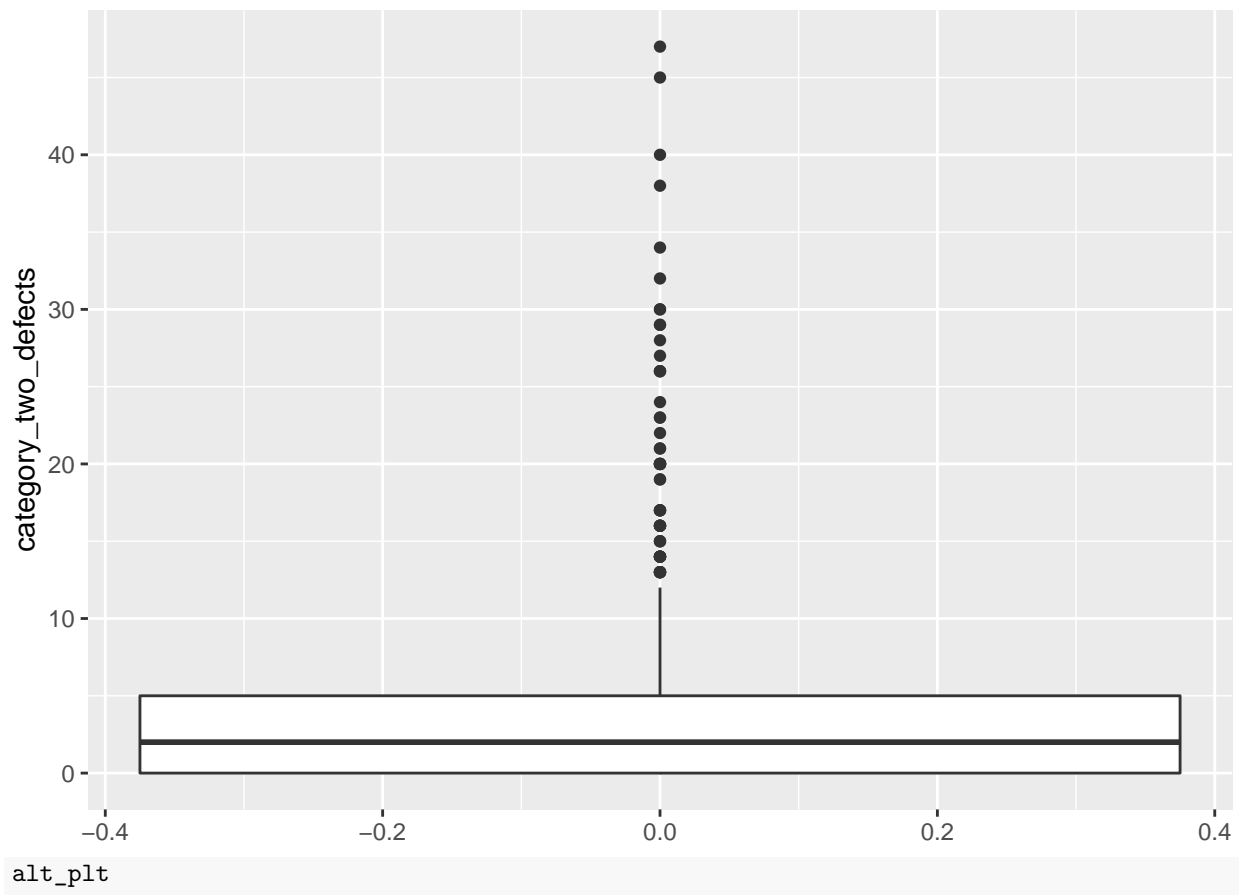
```
##  harvest_year      aroma      flavor      aftertaste      acidity
##  Min.   :2011      Min.   :5.080      Min.   :6.170      Min.   :6.170      Min.   :5.250
##  1st Qu.:2012      1st Qu.:7.420      1st Qu.:7.330      1st Qu.:7.170      1st Qu.:7.330
##  Median :2014      Median :7.580      Median :7.500      Median :7.420      Median :7.500
##  Mean   :2014      Mean   :7.559      Mean   :7.504      Mean   :7.374      Mean   :7.515
##  3rd Qu.:2015      3rd Qu.:7.750      3rd Qu.:7.670      3rd Qu.:7.580      3rd Qu.:7.670
##  Max.   :2018      Max.   :8.750      Max.   :8.670      Max.   :8.500      Max.   :8.580
##      body      balance      uniformity      clean_cup
##  Min.   :6.330      Min.   :6.080      Min.   : 6.000      Min.   : 0.000
##  1st Qu.:7.330      1st Qu.:7.330      1st Qu.:10.000      1st Qu.:10.000
##  Median :7.500      Median :7.500      Median :10.000      Median :10.000
##  Mean   :7.494      Mean   :7.488      Mean   : 9.871      Mean   : 9.849
##  3rd Qu.:7.670      3rd Qu.:7.670      3rd Qu.:10.000      3rd Qu.:10.000
##  Max.   :8.420      Max.   :8.580      Max.   :10.000      Max.   :10.000
##      sweetness      cupper_points      moisture      category_one_defects
##  Min.   : 1.33      Min.   :5.170      Min.   :0.00000      Min.   : 0.0000
##  1st Qu.:10.00      1st Qu.:7.250      1st Qu.:0.10000      1st Qu.: 0.0000
##  Median :10.00      Median :7.500      Median :0.11000      Median : 0.0000
##  Mean   : 9.93      Mean   :7.459      Mean   :0.09737      Mean   : 0.4262
##  3rd Qu.:10.00      3rd Qu.:7.670      3rd Qu.:0.12000      3rd Qu.: 0.0000
##  Max.   :10.00      Max.   :8.580      Max.   :0.17000      Max.   :31.0000
##      quakers      category_two_defects      avg_altitude
##  Min.   : 0.0000      Min.   : 0.000      Min.   : 3
##  1st Qu.: 0.0000      1st Qu.: 0.000      1st Qu.: 3609
##  Median : 0.0000      Median : 2.000      Median : 4300
##  Mean   : 0.1521      Mean   : 3.822      Mean   : 6145
##  3rd Qu.: 0.0000      3rd Qu.: 5.000      3rd Qu.: 5249
##  Max.   :11.0000      Max.   :47.000      Max.   :623898
```

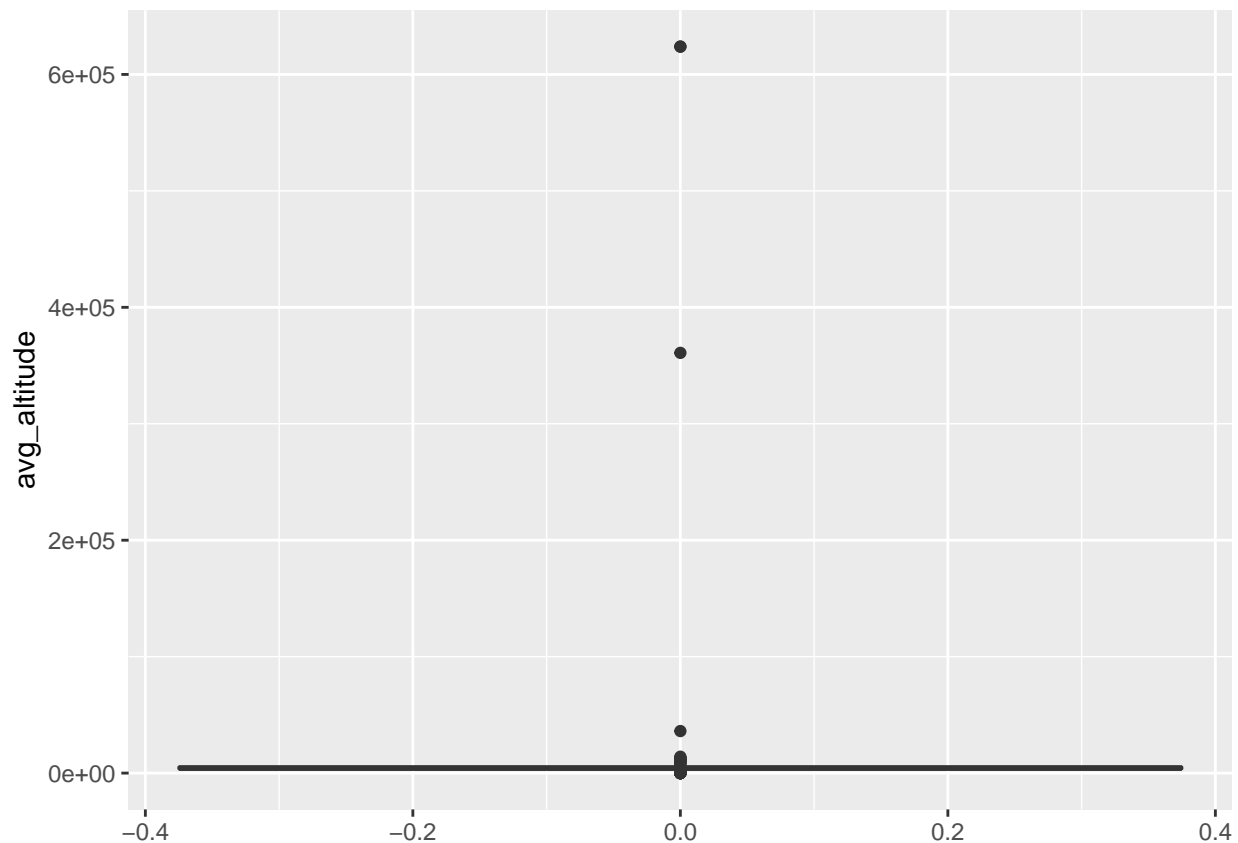
```
library(ggplot2)
```

check for outliers in some of the fields

```
defect1_plt = ggplot(coffee, aes(y=category_one_defects)) +
  geom_boxplot()
defect2_plt = ggplot(coffee, aes(y=category_two_defects)) +
  geom_boxplot()
alt_plt = ggplot(coffee, aes(y=avg_altitude)) +
  geom_boxplot()
defect1_plt
```







There are some outliers, but not that many that would result in a concern at this time.

Pick out some of the information that is not necessary at this point in exploration

```
c = coffee[,c(1:2,4,10:26,28)]
```

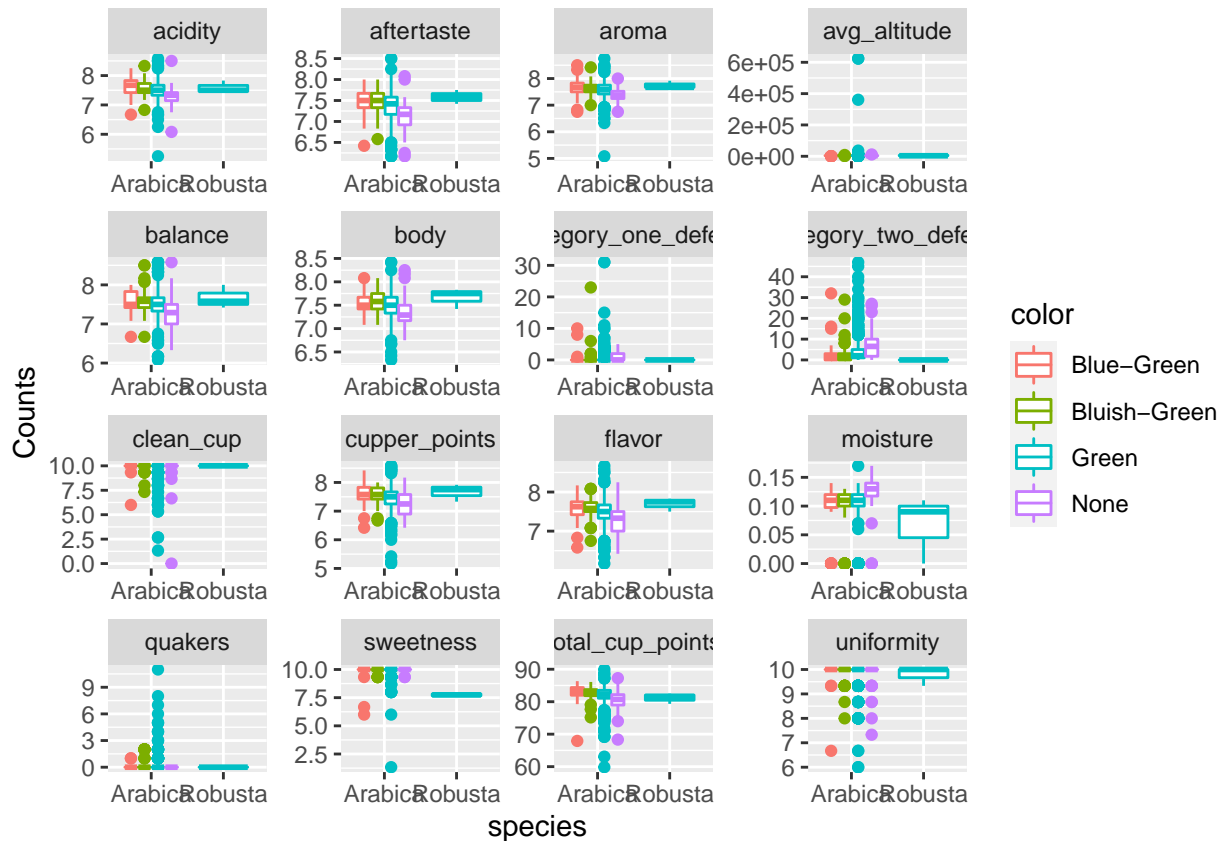
Condense the data

```
c.v1 = c%>%pivot_longer(
  cols = !c(species, country_of_origin,variety,processing_method,color),
  names_to = "Variables",
  values_to = "Counts")
c.v1
```

```
## # A tibble: 14,304 x 7
##   species country_of_origin variety processing_method color Variables    Counts
##   <chr>    <chr>          <chr>    <chr>          <chr> <chr>      <dbl>
## 1 Arabica Ethiopia      Other Washed / Wet    Green total_cup_p~ 89.9
## 2 Arabica Ethiopia      Other Washed / Wet    Green aroma        8.75
## 3 Arabica Ethiopia      Other Washed / Wet    Green flavor        8.67
## 4 Arabica Ethiopia      Other Washed / Wet    Green aftertaste    8.5
## 5 Arabica Ethiopia      Other Washed / Wet    Green acidity       8.58
## 6 Arabica Ethiopia      Other Washed / Wet    Green body          8.42
## 7 Arabica Ethiopia      Other Washed / Wet    Green balance       8.42
## 8 Arabica Ethiopia      Other Washed / Wet    Green uniformity    10
## 9 Arabica Ethiopia      Other Washed / Wet    Green clean_cup     10
## 10 Arabica Ethiopia      Other Washed / Wet    Green sweetness     10
## # ... with 14,294 more rows
```

Plot the data to see overall behavior

```
ggplot(c.v1,aes(x=species,y=Counts,color=color))+geom_boxplot()+facet_wrap(~Variables,scales = "free")
```

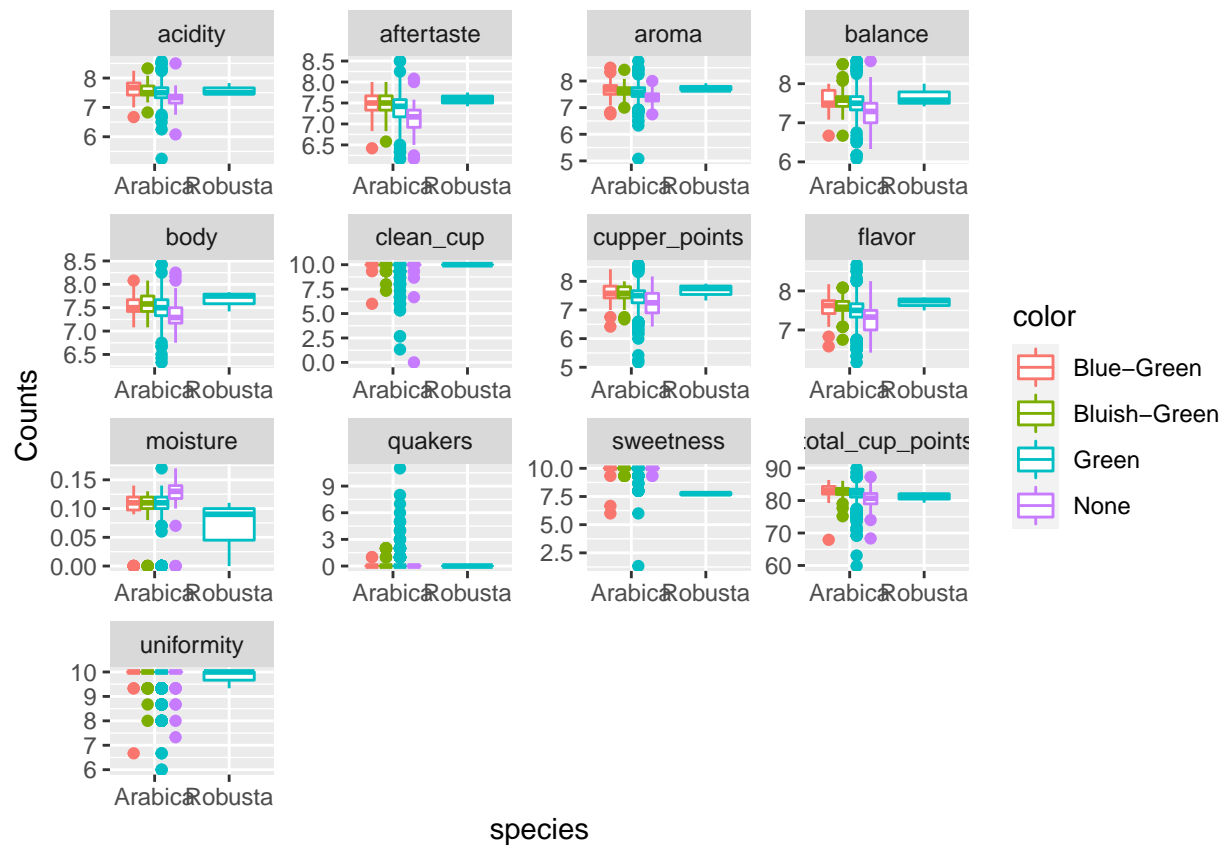


File-

ter out the items that have known outliers

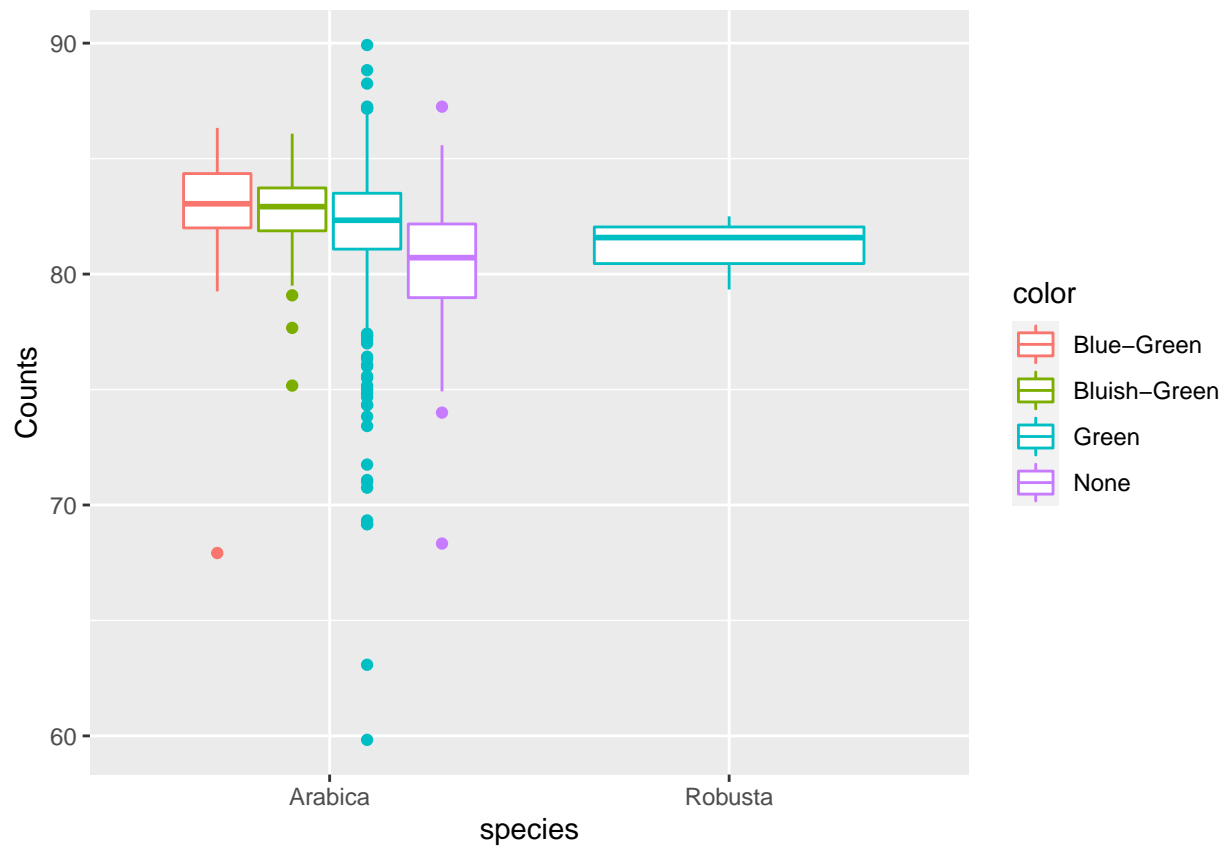
```
c.v2 = c.v1 %>%
  filter(Variables != 'avg_altitude' & Variables != 'category_one_defects' & Variables != 'category_two_defects')

g2 = ggplot(c.v2,aes(x=species,y=Counts,color=color))+geom_boxplot()+facet_wrap(~Variables,scales = "free")
g2
```

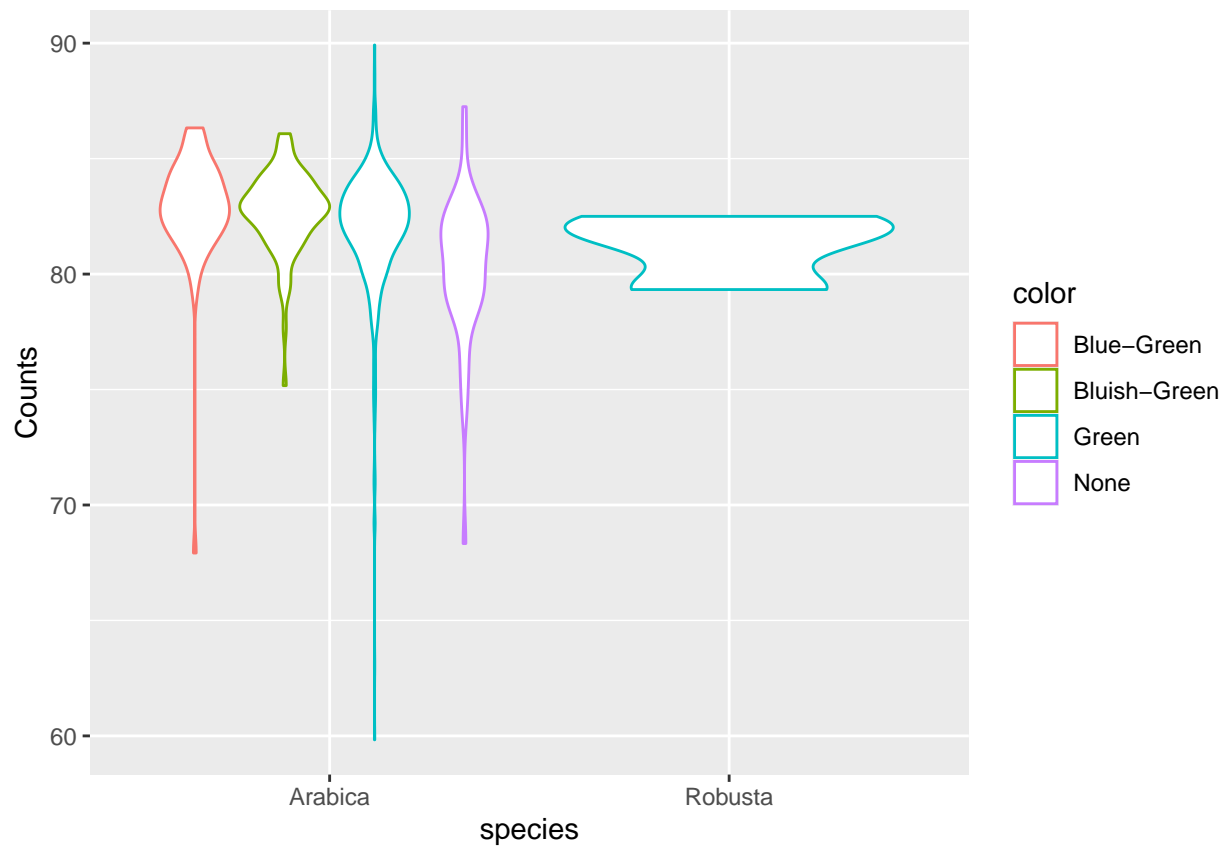


How are the cup points distributed and where the weight it is at

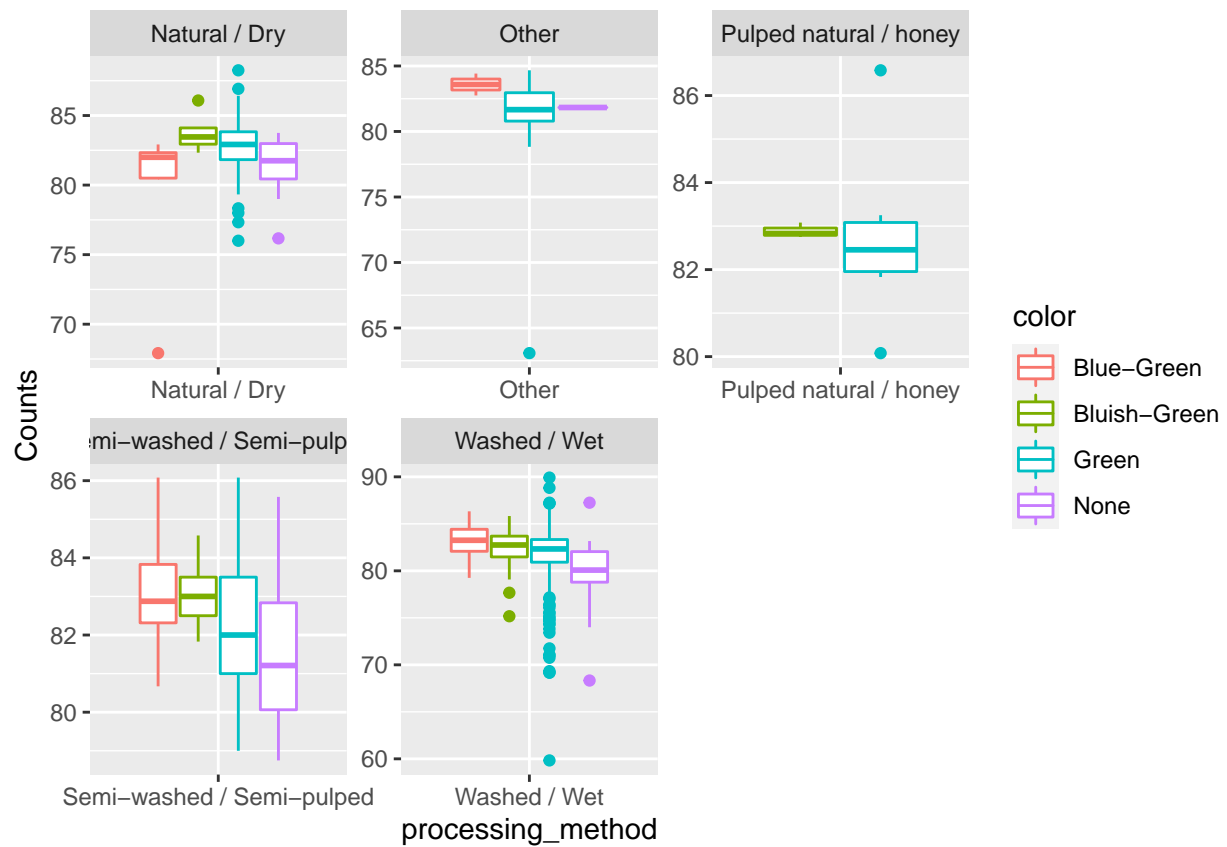
```
c.v2 %>%
  filter(Variables == 'total_cup_points')%>%
  ggplot(aes(x=species,y=Counts,color=color))+geom_boxplot()
```



```
c.v2 %>%
  filter(Variables == 'total_cup_points')%>%
  ggplot(aes(x=species,y=Counts,color=color))+geom_violin()
```



```
c.v2 %>%
  filter(Variables == 'total_cup_points')%>%
  ggplot(aes(x=processing_method,y=Counts,color=color))+geom_boxplot()+
  facet_wrap(~processing_method,scales = "free")
```



```
c.v2 %>%
  filter(Variables == 'total_cup_points')%>%
  ggplot(aes(x=processing_method,y=Counts,color=color))+geom_violin()+
  facet_wrap(~processing_method,scales = "free")
```

