

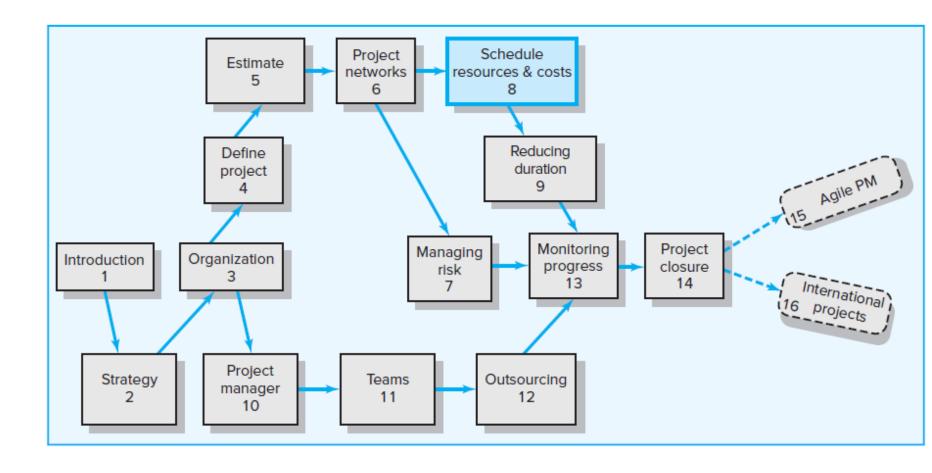


Project Management for Engineers - ENGR 5410G Fall 2024



Unit 5: Resources & Reducing Duration (ch 8 & 9)

### Where We Are Now





# **Learning Objectives**

- 08-01 Understand the differences between time-constrained and resource-constrained schedules.
- 08-02 Identify different types of resource constraints.
- 08-03 Describe how the smoothing approach is used on time-constrained projects.
- 08-04 Describe how the leveling approach is used for resource-constrained projects.
- 08-05 Understand how project management software creates resource-constrained schedules.
- 08-06 Understand when and why splitting tasks should be avoided.
- 08-07 Identify general guidelines for assigning people to specific tasks.
- 08-08 Identify common problems with multiproject resource scheduling.
- 08-09 Explain why a time-phased budget baseline is needed.
- 08-10 Create a time-phased project budget baseline.



# **Chapter Outline**

8.1	Overview of the Resource Scheduling Problem
8.2	Types of Resource Constraints
8.3	Classification of a Scheduling Problem
8.4	Resource Allocation Methods
8.5	Computer Demonstration of Resource-Constrained Scheduling
8.6	Splitting Activities
8.7	Benefits of Scheduling Resources
8.8	Assigning Project Work
8.9	Multiproject Resource Schedules
8.10	Using the Resource Schedule to Develop a Project Cost Baseline



# **Project Planning Process**

# Scope/WBS Network Resource and Cost Scheduling Master Plan Risk



FIGURE 8.1

# 8.1 Overview of the Resource Scheduling Problem

#### Resources and Priorities

- Project network times are not a schedule until resources have been assigned.
  - There are always more project proposals than there are available resources.
  - The project priority team will add a new project only if resources are available.
- Cost estimates are not a budget until they have been time-phased.
  - Once resource assignments have been finalized, you are able to develop a baseline budget schedule for the project.



# The Resource Scheduling Problem

#### Resource Smoothing

 Involves attempting to even out varying demands on resources by delaying non-critical activities (using slack) to lower peak resource demand and, thus, increase resource utilization when resources are adequate over the life of the project.

#### Resource-Constrained Scheduling

 Occurs when resources are not adequate to meet peak demands. The late start of some activities must be delayed, and the duration of the project may be increased.



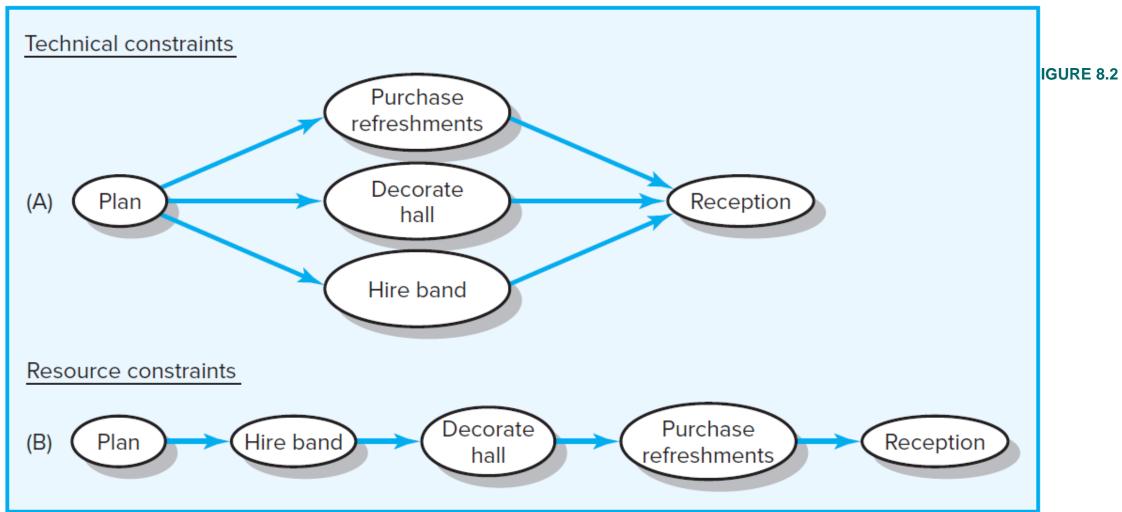
# **Types of Project Constraints**

- Technical or Logical Constraints
- Are related to the networked sequence in which project activities must occur.
- Resource Constraints
- Occur when the absence, shortage, or unique interrelationship and interaction characteristics of resources require a particular sequencing of project activities.
- Note that the resource dependency takes priority over the technological dependency but does not violate the technological dependency.
- Types of Resources Constraints
- People
- Materials



Equipment

# **Constraint Examples**



# 8.3 Classification of a Scheduling Problem

#### Time-Constrained Project

- Must be completed by an imposed date.
- Time (project duration) is fixed and resources are flexible. If required, resources can be added to ensure the project is completed by a specific date.
- Resource-Constrained Project
- Assumes the level of resources available cannot be exceeded.
- Resources are fixed and time is flexible. If the resources are inadequate, it
  will be acceptable to delay the project.
- Consult a project priority matrix to determine if the project is time- or resource- constrained.



#### 8.4 Resource Allocation Methods

#### Limiting Assumptions

- Splitting activities will not be allowed.
  - Splitting refers to interrupting work on one task and assigning the resources to work on a different task for a period of time, then reassigning them to work on the original task.
- Level of resources used for an activity cannot be changed.

#### Risk Assumptions

- Activities with the most slack pose the least risk.
- Reduction of flexibility does not increase risk.
- The nature of an activity (easy, complex) doesn't increase risk.



# **Time-Constrained Projects**

- Must be completed by an imposed date.
- Focus on resource utilization.
- Require use of resource smoothing techniques that balance demand for a resource.
- Leveling (Smoothing) Techniques
- Delay noncritical activities by using positive slack to reduce peak demand and fill in the valleys for the resources without delaying the entire project.
- Goals of Smoothing Resource Demand
- Reduce the peak of demand for the resource
- Reduce the number of resources over the life of the project
- Minimize the fluctuation in resource demand
- Downside of Smoothing Resource Demand
- Loss of flexibility that occurs from reducing slack
- Creates more critical activities and/or near-critical activities because of slack reduction



## **Botanical Garden**

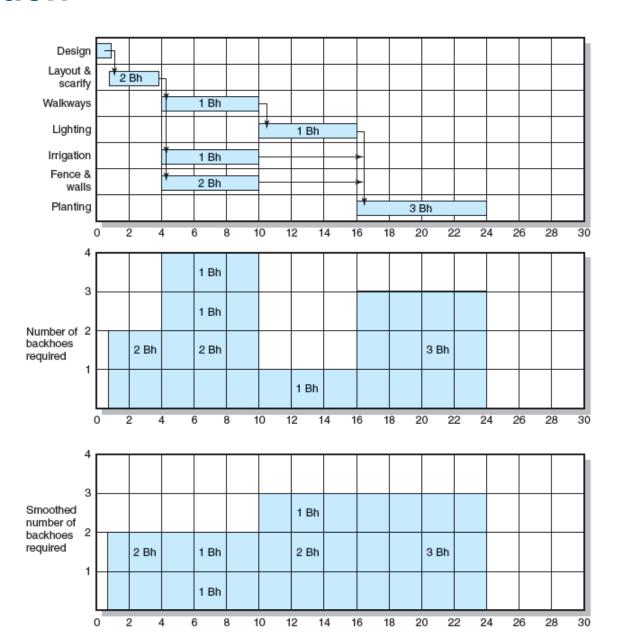


FIGURE 8.3



# **Resource-Constrained Projects**

- Resources are limited in quantity or availability.
- Activities are scheduled using heuristics (rules of thumb) by following the priority rules:
  - 1. Minimum slack
  - 2. Smallest (least) duration
  - 3. Lowest activity identification number
- The parallel method is used to apply heuristics.
  - The parallel method is an iterative process that starts from the beginning of project time and, when the resources needed exceed the resources available, retains activities first by the priority rules.



# **Resource-Constrained Schedule through Period 2-3**

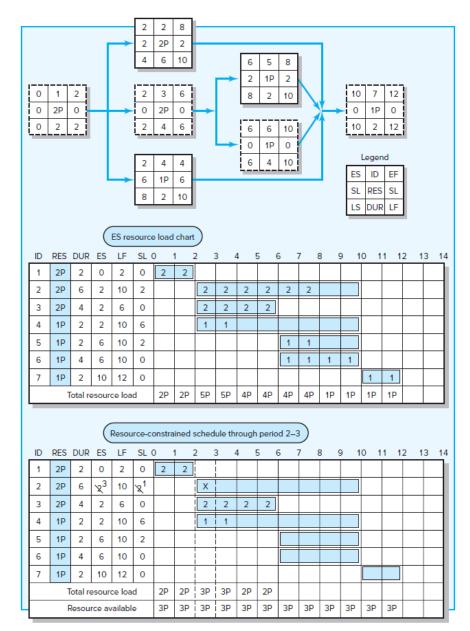


FIGURE 8.4



# Resource-Constrained Schedule through Period 5-6

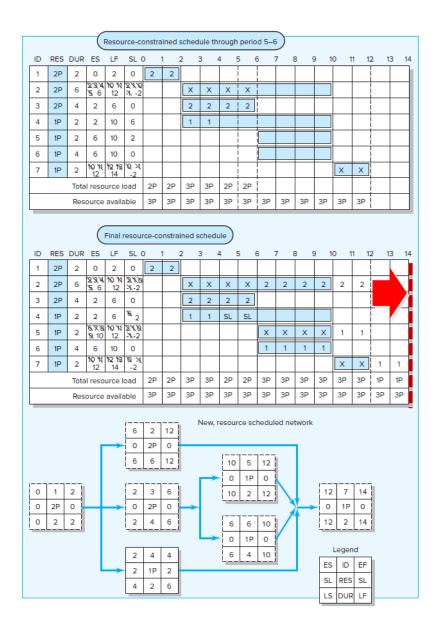


FIGURE 8.5



# 8.5 Computer Demonstration of Resource-Constrained Scheduling

#### EMR Project

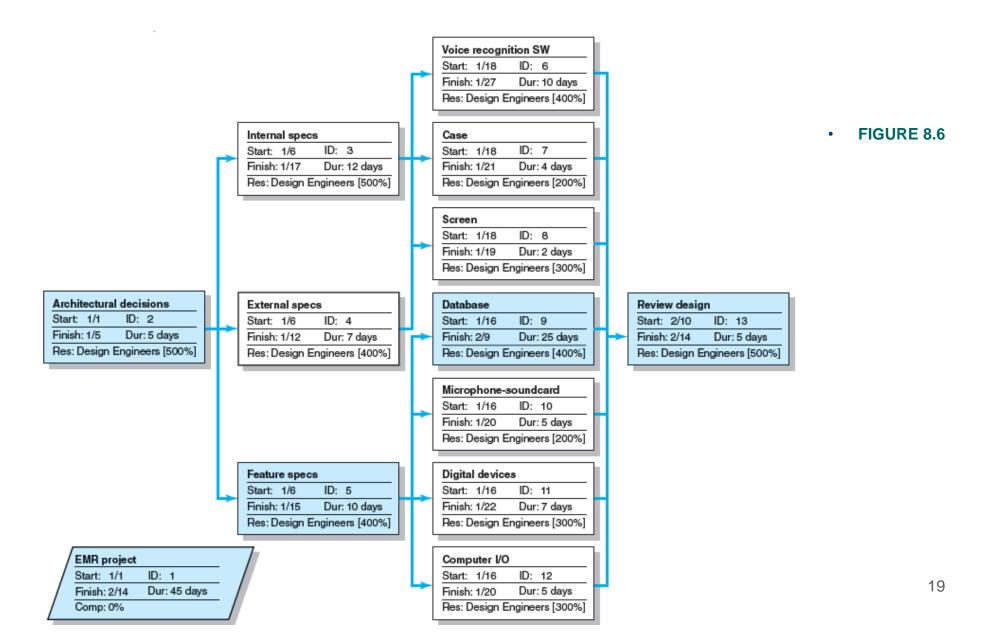
- The development of a hand-held electronic medical reference guide to be used by emergency medical technicians and paramedics

#### Resource Problem

- Only eight design engineers can be assigned to the project due to the shortage of design engineers and commitments to other projects.
- The peak demand is 21 design engineers.

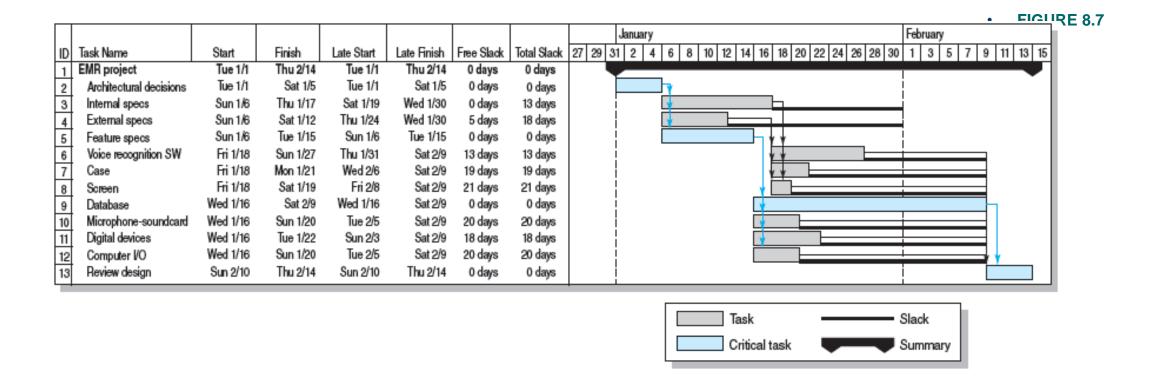


#### **EMR Project Network View Schedule before Resources Leveled**





# **EMR Project before Resources Added**





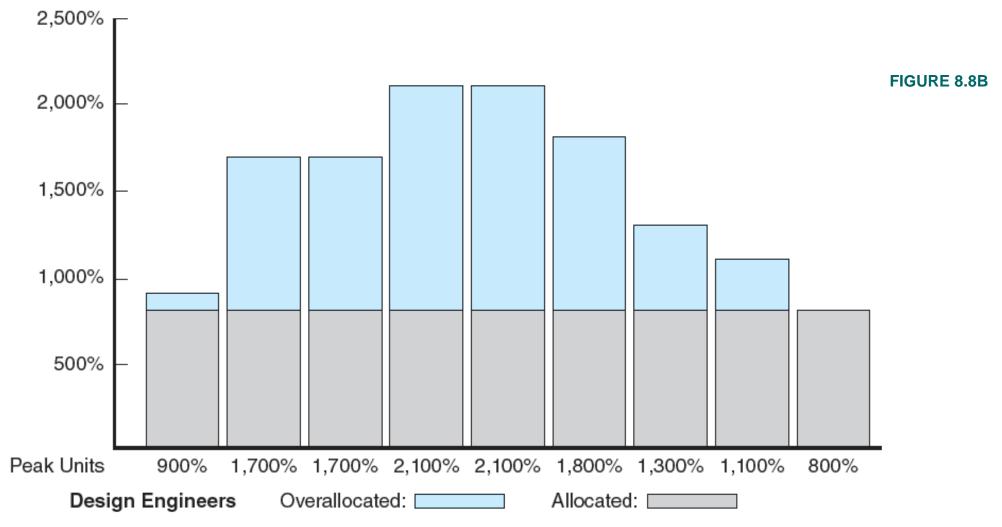
# EMR Project—Time-Constrained Resource Usage View, January 15-23

GI			
		×	

Resource Name	Work	Jan 15						Jan 21		
		Т	W	Т	F	S	S	M	Т	W
Design engineers	3,024 hrs	72h	136h	136h	168h	168h	144h	104h	88h	64h
Architectural decisions	200 hrs									
Internal specs	480 hrs	40h	40h	40h						
External specs	224 hrs									
Feature specs	320 hrs	32h								
Voice recognition SW	320 hrs				32h	32h	32h	32h	32h	32h
Case	64 hrs				16h	16h	16h	16h		
Screen	48 hrs				24h	24h				
Database	800 hrs		32h	32h	32h	32h	32h	32h	32h	32h
Microphone-soundcard	80 hrs		16h	16h	16h	16h	16h			
Digital devices	168 hrs		24h	24h	24h	24h	24h	24h	24h	
Computer I/O	120 hrs		24h	24h	24h	24h	24h			
Review design	200 hrs									

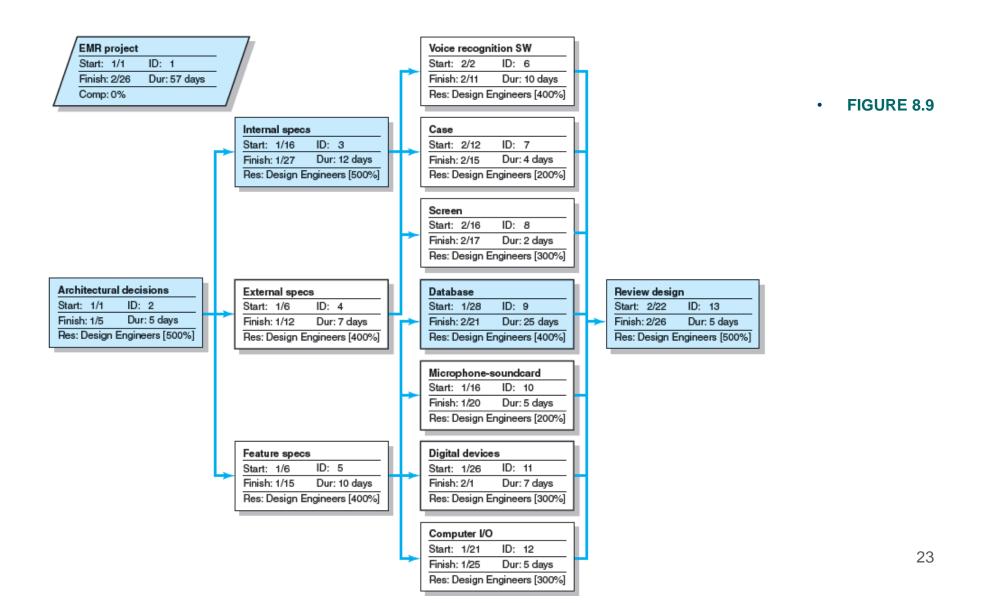


# Resource Loading Chart for EMR Project, January 15-23



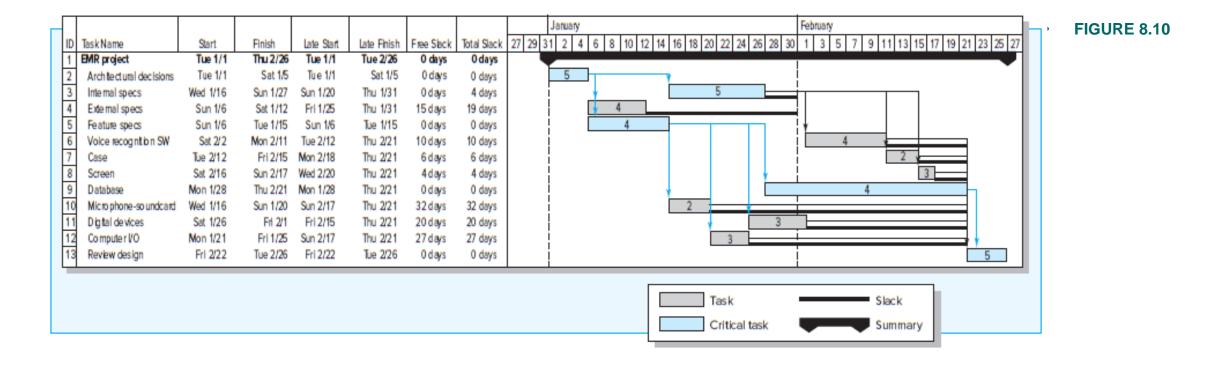


# EMR Project Network View Schedule after Resources Leveled





# **EMR Project Resources Leveled**





# The Impacts of Resource-Constrained Scheduling

- Reduces slack; reduce flexibility
- Increases the number of critical and near-critical activities
- Increases scheduling complexity because resource constraints are added to technical constraints
- May make the traditional critical path no longer meaningful
- Can break the sequence and leave the network with a set of disjointed critical activities
- May cause parallel activities to become sequential
- Can change activities from critical to noncritical



# 8.6 Splitting Activities

#### Splitting Tasks

- Is a scheduling technique used to get a better project schedule and/or to increase resource utilization.
- Involves interrupting the work and sending the resource to another activity for a period of time and then having the resource resume work on the original activity.
- Can be useful if the work involved does not include large start-up or shutdown costs.
- Is considered a major reason why projects fail to meet schedule.



# **Splitting Activities**

Activity duration without splitting Activity A Activity B Activity C Activity duration split into three segments—A, B, C Activity A Activity B Activity C Shutdown Start-up

Activity duration split with shutdown and start-up



**FIGURE 8.11** 

# 8.7 Benefits of Scheduling Resources

- Leaves time for considering reasonable alternatives
  - Cost-time tradeoffs
  - Changes in priorities
- Provides the information needed to prepare time-phased work package budgets with dates
  - To gauge the impact of unforeseen events
  - To assess how much flexibility over certain resources



# 8.8 Assigning Project Work

- Reasons why we should not always assign the best people the most difficult tasks
  - Best people: resent to the fact that they are always given the toughest assignments
  - Less experienced participants: resent to the fact that they are never given the opportunity to expand their skill/knowledge base
- Factors to be considered in deciding who should work together
  - Minimize unnecessary tension; complement each other
  - Experience: veterans team up with new hires
  - Future needs: have people work together early on so that they can become familiar with each other



# 8.9 Multiproject Resource Schedules

- Problems in a multiproject environment
- 1. Overall schedule slippage
  - Shared resources causes a ripple effect—delays in one project create delays for other projects.
- 2. Inefficient resource utilization
  - Different schedules and requirements by multiple projects create the peaks and valleys in overall resource demands.
- 3. Resource bottlenecks
  - Shortages of critical resources required by multiple projects cause delays and schedule extensions.



# Managing Multiproject Scheduling

- Create project offices or departments to oversee the scheduling of resources across multiple projects
- Use a project priority queuing system—first come, first served for resources
- Treat individual projects as part of one big project and adapt the scheduling heuristics to this "mega project"
- Utilize project management software to prioritize resource allocation
- Outsource projects to reduce the number of projects managing internally
- Hire temporary workers to expedite certain activities that are falling behind schedule
- Contract project work during peak periods when there are insufficient internal resources to meet the demands of all project



#### 8.10 Using the Resource Schedule to Develop a Project Cost Baseline

- Why a Time-Phased Budget Baseline Is Needed
- To determine if the project is on, ahead, or behind schedule and over or under its budgeted costs
- To assess how much work has been accomplished for the allocated money spent—the project cost baseline (planned value, PV)
- Creating a Time-Phased Budget
- Assign each work package to one responsible person or department and deliverable
- Compare planned schedule and costs using an integrative system called earned value
- Generate cash flow statements and resource usage schedules



# **Direct Labor Budget Rollup (\$000)**

Disk storage units \$5,160 **FIGURE 8.12** Hard External Optical USB disks 3,000 500 1,660 Chassis Read/write Circuit Motor Total budget for cost account board frame head 10 Work package budget 600 1,000 50 Design 150 300 300 300 600 150 Manufacturing 1,250 10 130 Production 140 400 20 50 40 200 650 260 20 30 Organization \$1,660 Test 120 120 100 100 220 Purchasing 10 i 10 10 Software 50 180 180 130



Summarize by deliverables

# Time-Phased Work Package Budget (labor cost only)

Time-Phased Work Package Budget Labor cost only

**FIGURE 8.13** 

Work Package Description <u>Test</u>	Page of
Work Package ID 1.1.3.2.3	Project PC Prototype
Deliverable Circuit board	Date3/24/xx
Responsible organization unit	EstimatorCEG
Work Package Duration3weeks	Total labor cost\$120,000

#### Time-Phased Labor Budget (\$000)

Work	Resource	Labor			Work Perio	dsWeeks	3			
Package	nesource	nesource	nesource	rate	1	2	3	4	5	Total
Code <b>1.1.3.2.3</b>	Quality testers	\$xxxx/ week	\$40	\$30	\$50			\$120		



# Two Time-Phased Work Packages (labor cost only)

Time-Phased Work Package Budget Labor cost only

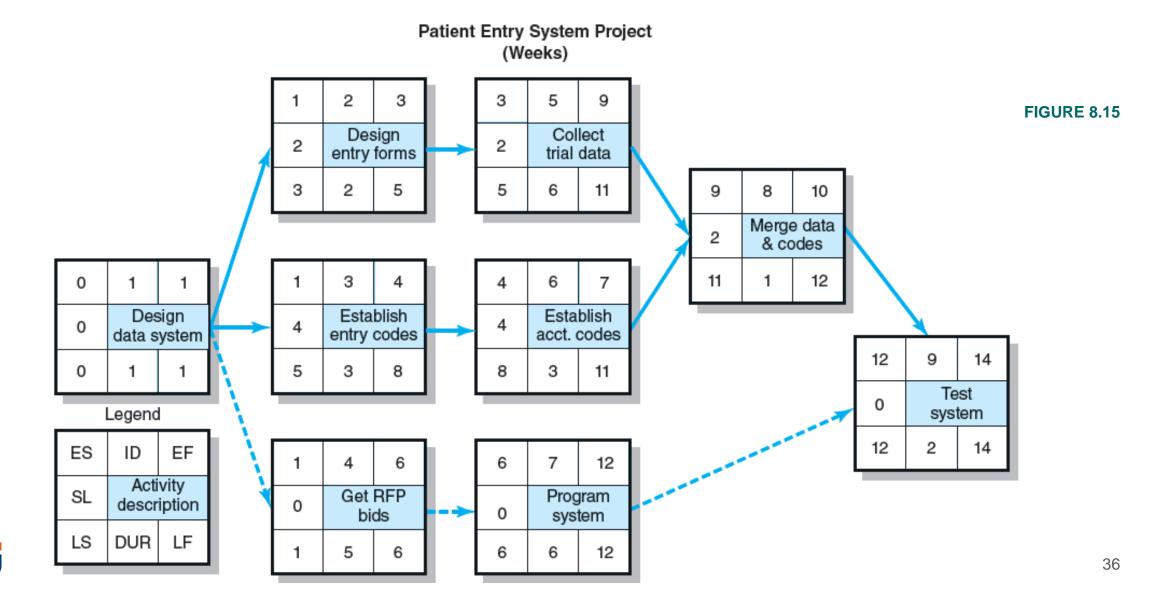
Work Package Description Software	Page1	of <u>1</u> • FIGURE 8.1
Work Package ID 1.1.3.2.4.1 and 1.1.3.2.4.2	Project	PC Prototype
Deliverable Circuit board	Date	3/24/xx
Responsible organization unit Software	Estimator	LGG
Work Package Duration4 weeks	Total labor cost	\$180,000

#### Time-Phased Labor Budget (\$000)

Work	Resource	Resource Labor			Work PeriodsWeeks			
Package	riesource	rate	1	2	3	4	5	Total
Code 1.1.3.2.4.1	Program'rs	\$2,000/ week	\$20	\$15	\$15			\$50
Integration 1.1.3.2.4.2	System/ program'rs	\$2,500/ week			\$60	\$70		\$130
Total			\$20	\$15	\$75	\$70		\$180

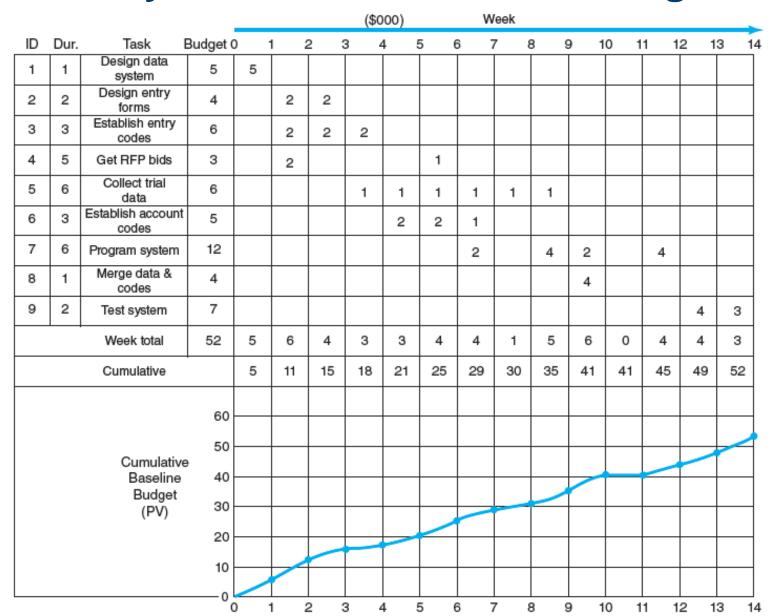


# **Patient Entry Project Network**





### Patient Entry Time-Phased Work Packages Assigned



• FIGURE 8.16



## **Project Monthly Cash Flow Statement**

	January	February	March	April	May	June	July
Project							
Hardware							
Hardware specifications	\$11,480.00	\$24,840.00	\$3,360.00				
Hardware design			\$23,120.00	\$29,920.00	\$14,960.00		
Hardware documentation					\$14,080.00	\$24,320.00	
Prototypes							
Order GXs							
Assemble preproduction models							
Operating system							
Kernel specifications	\$5,320.00	\$9,880.00					
Drivers							
OC drivers				\$3,360.00	\$12,320.00	\$11,760.00	\$12,880.00
Serial VO drivers							
Memory management							
Operating system documentation		\$10,240.00	\$21,760.00				
Network Interface							
Utilities							
Utilities specifications				\$8,400.00			
Routine utilities				\$5,760.00	\$21,120.00	\$20,160.00	\$10,560.00
Complex utilities							
Utilities documentation				\$7,680.00	\$17,920.00		
Shell							
System Integration							
Architectural decisions	\$20,400.00						
Integration first phase							
System H/S test							
Project documentation							
Integration acceptance test							
Total	\$37,200.00	\$44,960.00	\$48,240.00	\$55,120.00	\$80,400.00	\$56,240.00	\$23,440.00

• FIGURE 8.17



## **Project Weekly Resource Usage Schedule**

24 hrs	40 hrs	40 hrs	40 hrs 24 hrs	40 hrs 40 hrs	40 hrs 40 hrs
24 hrs	40 hrs	40 hrs	16 hrs		
24 hrs	40 hrs	40 hrs	40 hrs 12 hrs	40 hrs 20 hrs	40 hrs 20 hrs
			12 hrs	20 hrs	20 hrs
24 hrs	40 hrs	40 hrs	16 hrs		
			24 hrs	40 hrs	40 hrs
			24 hrs	40 hrs	40 hrs
			24 hrs	40 hrs	40 hrs 40 hrs
			24 nrs	40 nrs	40 nrs
	24 hrs 24 hrs	24 hrs 40 hrs 24 hrs 40 hrs	24 hrs 40 hrs 40 hrs 24 hrs 40 hrs 40 hrs	24 hrs 40 hrs 40 hrs 16 hrs 24 hrs 40 hrs 40 hrs 12 hrs  24 hrs 40 hrs 12 hrs  24 hrs 24 hrs 40 hrs 24 hrs  24 hrs 24 hrs 24 hrs	24 hrs       40 hrs       40 hrs         24 hrs       40 hrs       40 hrs         24 hrs       40 hrs       40 hrs         12 hrs       20 hrs         12 hrs       20 hrs         24 hrs       40 hrs



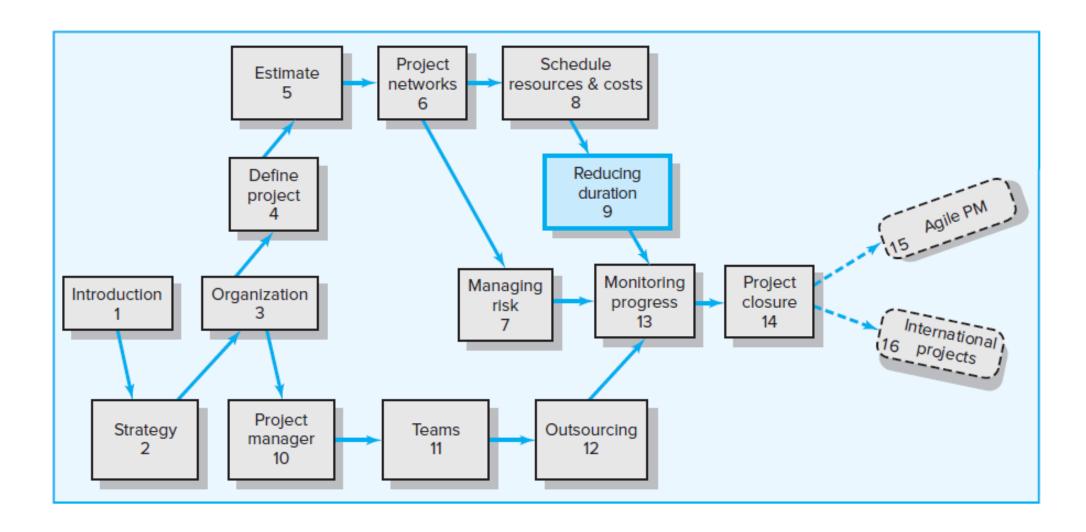


## **Key Terms**

- Heuristics
- Leveling
- Planned value (PV)
- Resource-constrained project
- Resource-constrained scheduling
- Resource smoothing
- Splitting
- Time-constrained project
- Time-phased budget baseline



#### Where We Are Now





#### **Learning Objectives**

- 09-01 Understand the different reasons for crashing a project.
- 09-02 Identify the different options for crashing an activity when resources are not constrained.
- 09-03 Identify the different options for crashing an activity when resources are constrained.
- 09-04 Determine the optimum cost-time point in a project network.
- 09-05 Understand the risks associated with compressing or crashing a project.
- 09-06 Identify different options for reducing the costs of a project.



#### **Chapter Outline**

- 9.1 Rationale for Reducing Project Duration9.2 Options for Accelerating Project Completion
- 9.3 Project Cost-Duration Graph
- 9.4 Constructing a Project Cost-Duration Graph
- 9.5 Practical Considerations
- 9.6 What If Cost, Not Time, Is the Issue?



#### 9.1 Rationale for Reducing Project Duration

**Crash** is a term that has emerged in the project management lexicon for shortening the duration of an activity or a project beyond when it normally can be done.

Reasons for attempting to reduce the duration of a project are:

- Time-to-market pressures
- Unforeseen delays
- Incentive contracts (bonuses for early completion)
- Imposed deadlines and contract commitments
- Overhead costs
- Pressure to reassign resources to other projects



#### 9.2 Options for Accelerating Project Completion

#### **Resources Are Not Constrained**

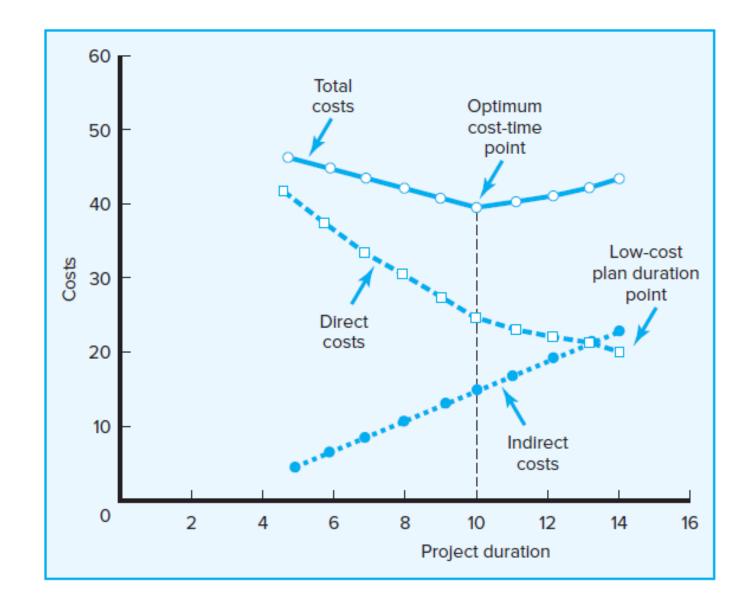
- Add resources
- Outsource project work
- Schedule overtime
- Establish a core project team
- Do it twice—fast and correctly

#### **Resources Are Constrained**

- Improve project team efficiency
- Fast tracking
- Use critical-chain management
- Reduce project scope
- Compromise quality



### 9.3 Project Cost-Duration Graph





#### **Explanation of Project Costs**

#### **Project Indirect Costs**

- Are costs that cannot be associated with any particular work package or activity.
  - Examples are overhead costs such as supervision, administration, consultants, and interest.
- Are costs that vary directly with time.

#### **Project Direct Costs**

- Are costs that assigned directly to a work package and activity.
  - Examples are labor, materials, equipment, subcontractors.
- Represent normal costs (low-cost, efficient methods for a normal time).



#### 9.4 Constructing a Project Cost-Duration Graph

The project cost-duration graph is used to compare additional cost alternatives for benefits.

Three major steps are required to construct a project cost-duration graph:

- 1. Find total direct costs for selected project durations.
- 2. Find total indirect costs for selected project durations.
- Sum direct and indirect costs for these selected durations.



#### **Determining the Activities to Shorten**

#### Which activities to shorten?

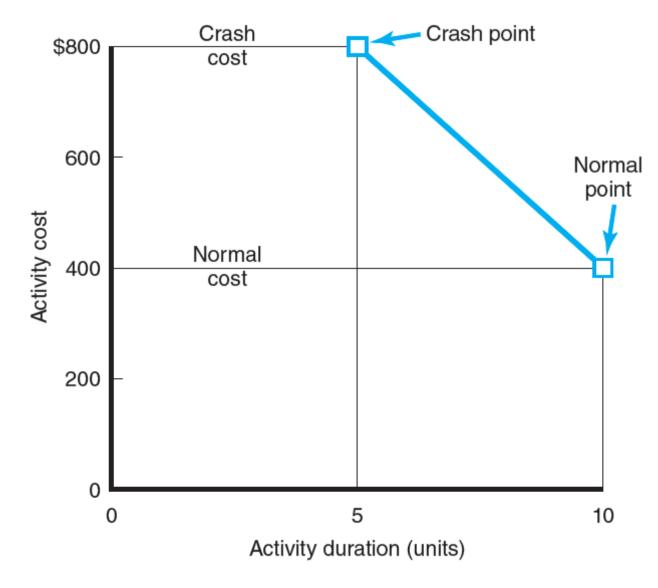
Look for critical activities that can be shortened with the smallest increase in cost per unit of time.

#### **Assumptions:**

- 1. The cost-time relationship is linear.
- 2. Normal time assumes low-cost, efficient methods to complete the activity.
- 3. Crash time represents a limit—the greatest time reduction possible under realistic conditions.
- 4. Slope represents cost per unit of time.
- 5. All accelerations must occur within the normal and crash times.



#### **Activity Graph**



Cost slope = 
$$\frac{\text{Rise}}{\text{Run}} = \frac{\text{Crash cost} - \text{Normal cost}}{\text{Normal time} - \text{Crash time}} = \frac{\$800 - \$400}{10 - 5} = \$80 \text{ per unit of time}$$

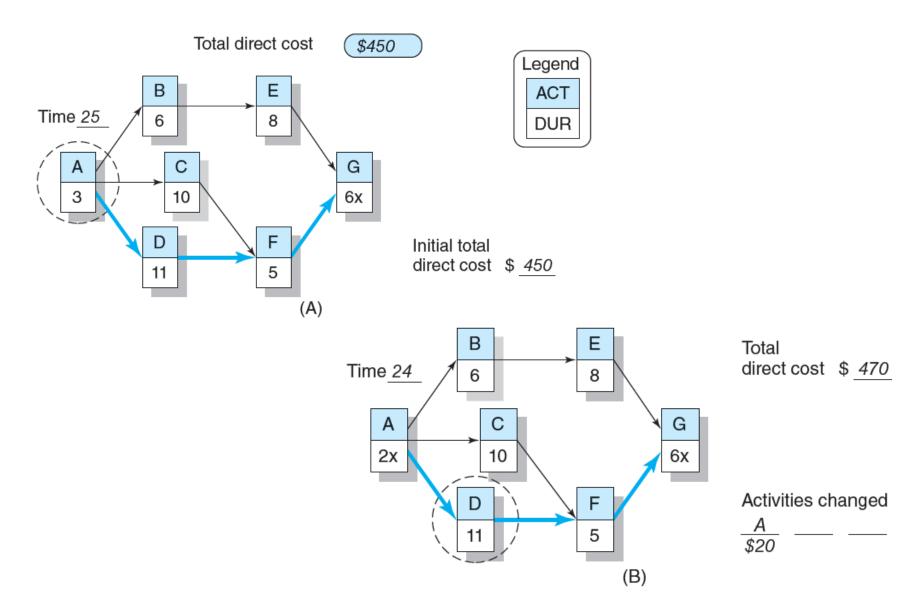


### **Cost-Duration Trade-off Example**

			Direct costs				
Activity ID Slope		Maximum	Nor	mal	Crash		
	crash time	Time	Cost	Time	Cost		
Α	\$20	1_	3	\$50	2	\$70	
В	40	_2_	6	80	4	160	
С	30	1_	10	60	9	90	
D	25	4	11	50	7	150	
Е	30	_2_	8	100	6	160	
F	30	1_	5	40	4	70	
G			6	70	6	70	

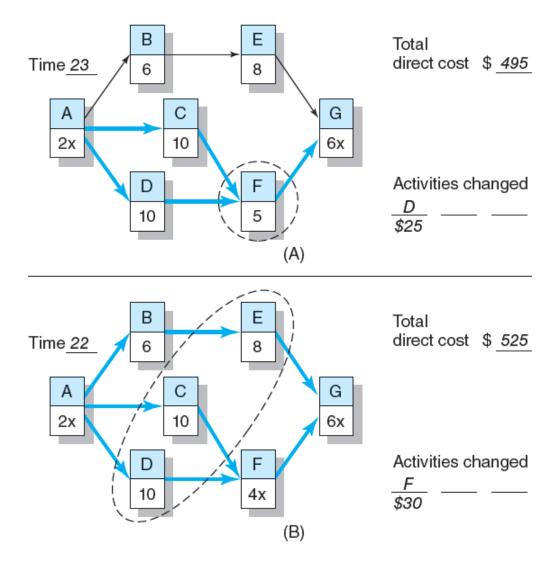


#### **Cost-Duration Trade-off Example (Continued)**



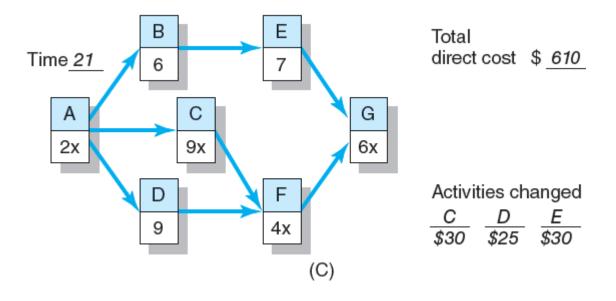


#### **Cost-Duration Trade-off Example (Continued)**





#### **Cost-Duration Trade-off Example (Continued)**



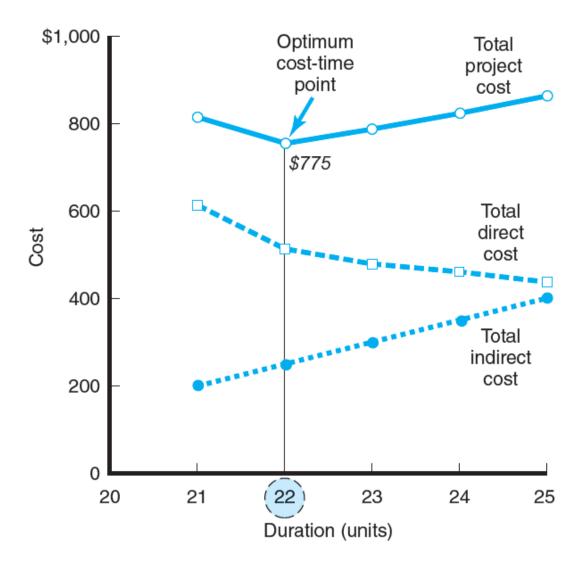


### **Summary Costs by Duration**

Project duration	Direct costs	+	Indirect costs	=	Total costs
25	450		400		\$850
24	470		350		820
23	495		300		795
(22)	525		250		(775)
21	610		200		810



### **Project Cost-Duration Graph**





#### 9.5 Practical Considerations

- Using the project cost-duration graph
- Crash times
- Linearity assumption
- Choice of activities to crash revisited
- Time reduction decisions and sensitivity



#### 9.6 What If Cost, Not Time, Is the Issue?

Commonly used options for cutting costs are:

- Reduce project scope
- Have owner take on more responsibility
- Outsource project activities or even the entire project
- Brainstorm cost savings options



### **Key Terms**

Crash

Crash point

Crash time

Direct costs

Fast tracking

Indirect costs

Project cost-duration graph





# **Any Questions!**

