**Pen.**

1. Poor ink flow
2. Ink smudging
3. Leaks ink
4. Dry tip
5. Skips while writing
6. Not refillable
7. Fading ink
8. Ink spilling
9. Refill too short
10. Clogging
11. Inconsistent ink flow
12. Ink spilling from cap
13. Poor quality ink
14. Runs out of ink too quickly
15. Uncomfortable grip
16. No pocket clip
17. Loose cap
18. Broken tip
19. Leaky ink cartridges
20. Difficulty unscrewing cap
21. Ink spilling inside pen
22. Inconsistent ink color
23. Difficulty changing ink cartridges
24. Loose parts
25. Hard to control writing speed
26. Poor packaging
27. Hard to open/close cap
28. No retractable mechanism
29. Unpleasant smell from ink
30. Inaccurate line width.