Aspect	Process	Thread
Definition	An independent program with its own memory space.	A "lightweight" process that shares its memory space with other threads in the same process.
Memory Space	Each process has its own separate memory space.	Threads within the same process share the same memory space.
Resource	Resources are not shared	Threads share resources such as
Sharing	between processes.	code, data, and open files.
Creation	Creating a new process is	Creating a new thread is faster.
\mathbf{Time}	relatively slow.	
Context	Context switching between	Context switching between
Switch-	processes is slower.	threads is faster.
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Communication - rocess communication		Inter-thread communication is
0 1 1	(IPC) is complex and slower.	simpler and faster.
Overhead	Higher overhead due to separate memory spaces and resource allocation.	Lower overhead due to shared memory and resources.
Crash	If one process crashes, it does	If one thread crashes, it can
Impact	not affect other processes.	affect the entire process.
Synchronization between		Synchronization between
v	processes requires IPC	threads can be achieved using
	mechanisms.	simpler mechanisms like mutexes and semaphores.
\mathbf{Use}	Suitable for tasks that require	Suitable for tasks that require
Cases	isolation and separate memory	frequent communication and
	spaces.	resource sharing.