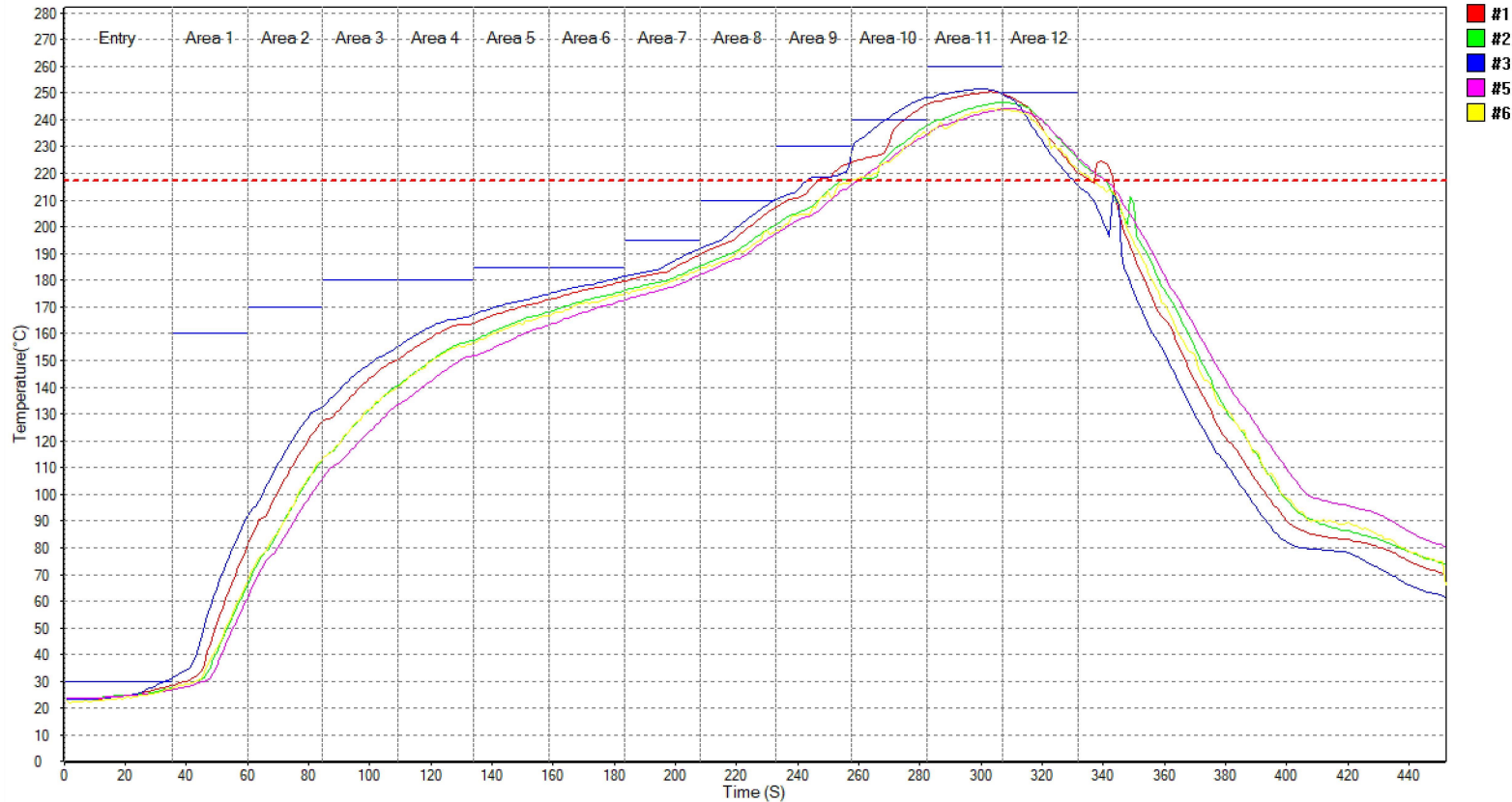


Temperature Analysis Report

Temperature Curve Chart - F57416A4160DC-F27R1A-2023-03-16 19-03-24



Stove Name:F57416A4160DC Stove Speed:85.00 (cm/min)

Name	Entry	Area 1	Area 2	Area 3	Area 4	Area 5	Area 6	Area 7	Area 8	Area 9	Area 10	Area 11	Area 12
Lower	30.00	160.00	170.00	180.00	180.00	185.00	185.00	195.00	210.00	230.00	240.00	260.00	250.00
Upper	30.00	160.00	170.00	180.00	180.00	185.00	185.00	195.00	210.00	230.00	240.00	260.00	250.00

BESTEMP

Capture Title

Company Name:Foxconn
Product Name:F57416A4160DC
Location:F27
Formula:F57416A4160DC-F27R1A
Capture Interval:1.00 S

Comment: Reflow profile setting demand
:
1. Maximum ramp-up rate <3°C/sec,
Maximum cool-down rate <3°C/sec,
2. 150 degree -180 degree time 60-120 second.
3. 217 degree upward time 60-120 second
4. Max temperature 240-250 degree.
preheat區域定值含氧量小於<7000PPM

Detect	Reflow Time 217°C	Constant Temperature Time(150~180)°C	Peak Temperature	Maximum Positive Slope	Minnimum Negative Slope
	(60.00~120.00)s	(60.00~120.00)s	(240.00~250.00)°C	(0.00~3.00)°C/s	(-3.00~0.00)°C/s
#1 (A_U201)	96.00	75.00	245.40	1.91	-2.25
#2 (G_L201)	88.00	77.00	246.40	1.78	-2.02
#3 (A_Y302)	88.00	76.00	246.50	1.91	-2.19
#5 (A_FB503)	82.00	75.00	244.10	1.68	-1.84
#6 (H_Q210)	80.00	79.00	244.30	1.77	-1.97