

Article

Arrangement of LEDs and Their Impact on Thermal Operating Conditions in High-Power Luminaires

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Abstract: Solid-state light sources are currently the fastest-growing group of light sources, replacing the previously used discharge and incandescent light sources. Thermal operating conditions of LEDs (Light Emitting Diode) play an important role in maintaining long service life and constancy of luminous-electrical parameters. In the field of illumination, the service life parameter of light sources is important for the costs of maintenance of the illumination system, while the maintenance of the value of certain light parameters over time, such as luminous flux, color temperature and color rendering index, is related to the aesthetic effect of the illumination. In addition, limiting the junction temperature of solid-state light sources is particularly important in high-power luminaires dedicated to flood illumination. One of the elements shaping the thermal operating conditions of multi-source LED luminaires is the number of luminaires used, their arrangement, and the distance between LEDs installed on the MCPCB (Metal Core Printed Circuit Board) substrate. This article presents the results of simulation studies, realized using CFD (Computational Fluid Dynamics) software, where the temperature distribution and the junction temperature of the LED panel were determined for different configurations and distances between the LEDs. The results obtained were analyzed and conclusions were drawn based on them. Thermal tests performed and presented in the article cover scientific issues related to shaping the temperature distribution of the LED panel. They make it possible to determine the influence of thermal couplings between the sources, related to their number, distance and the value of the forward current, on the final temperature of the LED junction temperature. The presented research results may constitute auxiliary materials for designers of lighting luminaires, especially high-power luminaires, where a large number of high-power LED sources are installed in close proximity.



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1. Introduction

LEDs, thanks to their numerous advantages, have found application in many areas of lighting technology. High luminous efficacy—currently exceeding 200 lm/W [1]—long service life, wide range of color temperature CCT (correlated color temperature), high value of color rendering index CRI (color rendering index) or resistance to mechanical shock have made these light sources applicable in many areas of indoor lighting (including office, industrial lighting), as well as outdoor lighting (illumination, road or sports lighting) [2–6]. The most commonly used here are high-power LEDs, characterized by a power value, depending on the value of the forward current I_F , ranging from a few to several watts [7,8]. A luminaire for which, as in the case of flood illumination, a high value of luminous flux is required, and which illuminates the work surface from a considerable distance, is characterized by a power in the range of several dozen to several hundred watts. Obtaining the required parameters of the luminaire (power, luminous flux Φ , luminous efficacy,

CCT, CRI) is realized by grouping a considerable number of LEDs in close proximity, which together can obtain the assumed value of luminous flux. An example here is a 48 W luminaire for illumination, where 16 LEDs have been installed in close proximity (Figure 1a) and a 100 W road lighting luminaire with 36 LEDs (Figure 1b).



Figure 1. Multi-source high-power LED luminaires: (a) floodlight and (b) street luminaire.

In addition to the advantages mentioned above, solid-state light sources also have some disadvantages, the main limitation being the significant thermal impact on the luminous-electrical performance and service life. Only part of the power supplied to the LEDs is converted into luminous flux, while the rest, up to 80%, is lost as heat (Equation (1)) [9–11].

$$P_H = \left(1 - \frac{P_o}{I_F \cdot V_F}\right) \cdot P_e \quad (1)$$

where: P_H —heat power, P_o —optical power, I_F —forward current, V_F —forward voltage and P_e —electrical power.

In addition, the small area of a junction and a current value of up to 2 A translates into high thermal power densities of 300–500 W/cm², resulting in an increase in the junction temperature T_j . Prolonged high junction temperature T_j can lead to degradation of the characteristics of the junction materials and significantly shorten the service life of light sources [12]. It also affects the decrease in luminous flux Φ and luminous efficacy, change in color temperature CCT and color rendering index CRI [11,13,14]. For most high-power solid-state light sources, the junction temperature T_j cannot exceed 150 °C [15,16], so rapid heat dissipation from the solid-state junction, i.e., limiting the temperature increase, is key to maintaining the performance and stability of light parameters over time.

Passive and active heat dissipation systems are used to limit the junction temperature T_j , with passive heat sinks making up the vast majority of solutions used. In the literature related to thermal issues of LEDs, a significant part of the publications is concerned with the selection of heat sink systems and optimization of cooling systems to maximize the reduction of the junction temperature T_j .

Articles [17,18] analyzed the effect of heat sink design on the temperature distribution of LEDs, examining the effect of the shape of the heat sink fins and the spacing of the fins. Article [19] optimized the geometry of a horizontal fin heat sink with modified holes, and the cooling performance of the proposed model was compared with that of conventional fin heat sinks. Heat dissipation from solid-state junctions of LEDs using heat pipes and various structural solutions based on their application are presented in articles [20–23].

Article [24] presents a system combining a cooler (TEC) and a microchannel heat sink using nanofluid and water as a coolant to manage the heat of LEDs, while article [25] presents the possibility of increasing the energy efficiency of a LED system by using a Peltier cell.

The results presented in the above publications concerned the reduction of the junction temperature T_j using a heat sink system for an assumed heat source (one or multiple LEDs). On the other hand, another equally important factor affecting the junction temperature

is the number and arrangement of LEDs on the MCPCB substrate. The mentioned factor is particularly important in the context of high-power luminaires, where a significant number of LEDs are installed in close proximity, between which there are mutual thermal couplings [26]. LEDs operating at a given power P_e , in addition to the phenomenon of self-heating, causing an increase in their own junction temperature T_j by the thermal coupling that occurs (Figure 2), affect the increase in temperature T_j of other light sources installed on the common substrate MCPCB.

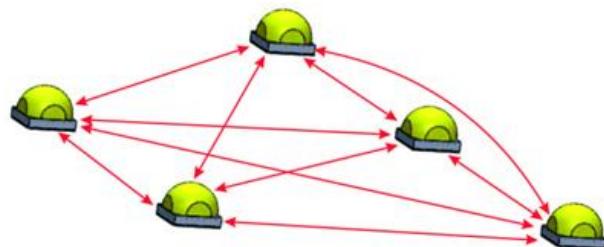


Figure 2. Thermal mutual coupling between LEDs.

The scale of thermal coupling between LEDs can vary and depends on the power P_e of the individual LEDs, their number and their position relative to each other. In luminaires for illumination, the number of LEDs often depends on the size of the housing and available space in the optical chamber. The distance between LEDs is also determined by the size of the luminaire's optical chamber and the optical system used to form the luminaire's light distribution curve. There are many variants of lens systems available on the lighting market, differing in the number and distance between LEDs in the lens array (Figure 3).

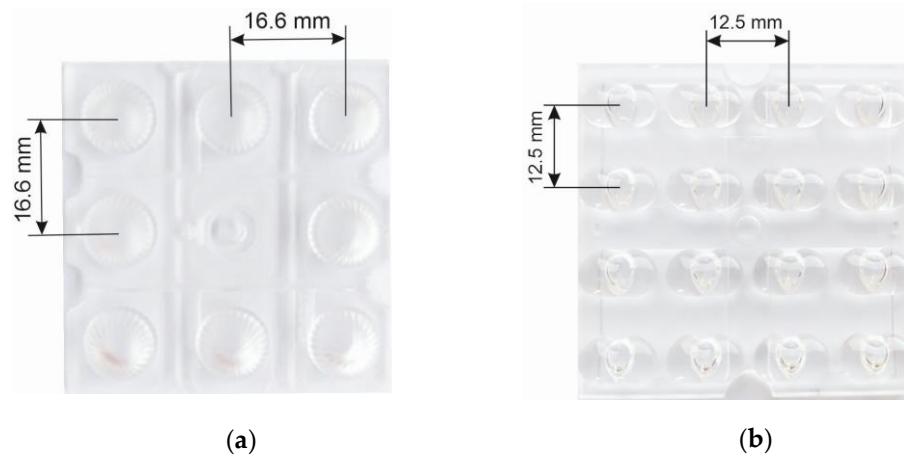


Figure 3. An example of multi-lens array systems with different distances between adjacent LEDs: (a) 16.6 mm, (b) 12.5 mm.

Figure 3 shows an example of lens systems where a LED array consists of 8 and 16 LEDs and the distance between adjacent light sources is in the range of 12–16 mm. The most common distances between LED sources in the lens matrix are in the range of 10–30 mm.

In the literature on thermal issues of LEDs, one encounters articles that address issues related to the arrangement of LEDs and their thermal interaction. Article [27] analyzed the effect of the number and thickness of the heat sink fins and the arrangement of LEDs for a LED bulb. A 3D model was prepared and then, using the finite element method, thermal calculations were made for a variable distance of five light sources in a LED bulb. Article [28] presents thermal analysis for a 3.5 W COB module using COMSOL Multiphysics software. This article analyzes the change in the number of LEDs from one to nine and their spacing from 0.5 mm to 3 mm. Simulation results showed that as the distance between the light sources increased, the thermal resistance of the light sources decreased, making it

possible to reduce the junction temperature T_j by several percent. Article [29] shows the impact of LED arrangement using a common MCPCB substrate and a separate one for each source. Presented tests for two different MCPCB substrate designs showed that using separate substrates (individual substrate for each LED) improves heat transfer.

This article presents research related to the determination of the influence of thermal couplings between LED sources on their thermal operating conditions and the final junction temperature. The tests were performed for the main factors (number of sources, their distance, the value of forward current) shaping the temperature of LED sources in high-power luminaires, for which the available literature has only a small number of studies that take into account all the above-mentioned factors.

The article presents the results of studies related to the influence of the number of LEDs used, their power and arrangement on the thermal operating conditions and final junction temperature T_j . The above-mentioned issue applies especially to high-power luminaires (luminaires for illumination, road lighting, etc.) where the number of light sources used and the distances between them are limited by the surface area of the body and optical chamber as well as the lens array used. Using FLOEFD CFD software by Siemens, a model of a LED panel was made in which the thermal analysis was performed on variable number of LEDs used, with their number varying from 6 to 36. The studies were conducted for three values of forward current I_F and the panel power varied from a few to more than 100 W. For a panel with 36 LEDs installed, the effect of the distance between each light source was analyzed in a range corresponding to the distance of the light sources in most lenticular systems (5–25 mm). The results obtained were analyzed with regard to the influence of the above factors on the thermal operating conditions of LED panels and then final conclusions were made.

2. Thermal Model of the LED Panel

Thermal testing of the LED panel was realized using FLOEFD CFD software by Siemens. The selected tool has, among other things, a built-in CAD module for creating the analyzed three-dimensional geometry and a flow simulation module based on computational fluid dynamics for advanced thermal calculations, taking into account all types of heat transport, i.e., conduction, convection and radiation [30,31].

CFD software is based on solving the Navier-Stokes equations, which are formulations of the laws of conservation of mass, momentum and energy for the flow of fluid [32,33]:

$$\frac{\rho}{\partial t} + \frac{\partial}{\partial x_i} (\rho u_i) = 0 \quad (2)$$

$$\frac{\rho u_i}{\partial t} + \frac{\partial}{\partial x_j} (\rho u_i u_j) + \frac{\partial \rho}{\partial x_i} = \frac{\partial}{\partial x_j} (\tau_{ij} + \tau_{ij}^R) + S_i, \quad i = 1, 2, 3 \quad (3)$$

$$\frac{\partial H}{\partial t} + \frac{\rho u_i H}{\partial x_i} = \frac{\partial}{\partial x_i} (u_j (\tau_{ij} + \tau_{ij}^R) + q_i) + \frac{\rho}{\partial t} - \tau_{ij}^R \frac{\partial u_i}{\partial x_j} + \rho \epsilon + S_i U_i + Q_H \quad (4)$$

$$H = h_e + \frac{u^2}{2} \quad (5)$$

where: u —fluid velocity, ρ —fluid density, S_i —mass distributed external force per unit mass due to a porous media resistance, h_e —thermal enthalpy, Q_H —heat source or sink per unit volume, τ_{ik} —viscous shear stress tensor, q_i —diffusive heat flux.

2.1. Model Geometry

The structure of the LED panel used for the simulation study is shown in Figure 4. An aluminum plate measuring $180 \times 180 \times 5$ mm constitutes a heat sink on which a MCPCB substrate with LEDs installed is mounted. High-power LEDs 3.5×3.5 mm were selected for the simulation and the determined actual thermal resistance $R_{th,j-c}$ was used to determine the junction temperature [34]. LEDs were attached to the MCPCB with 96.5Sn3.5Ag solder

paste and the MCPBCB was attached to the heat sink with a thermally conductive paste (TIM). The detailed structure, thickness of each layer and thermal conductivity coefficient for the materials used are summarized in Table 1.

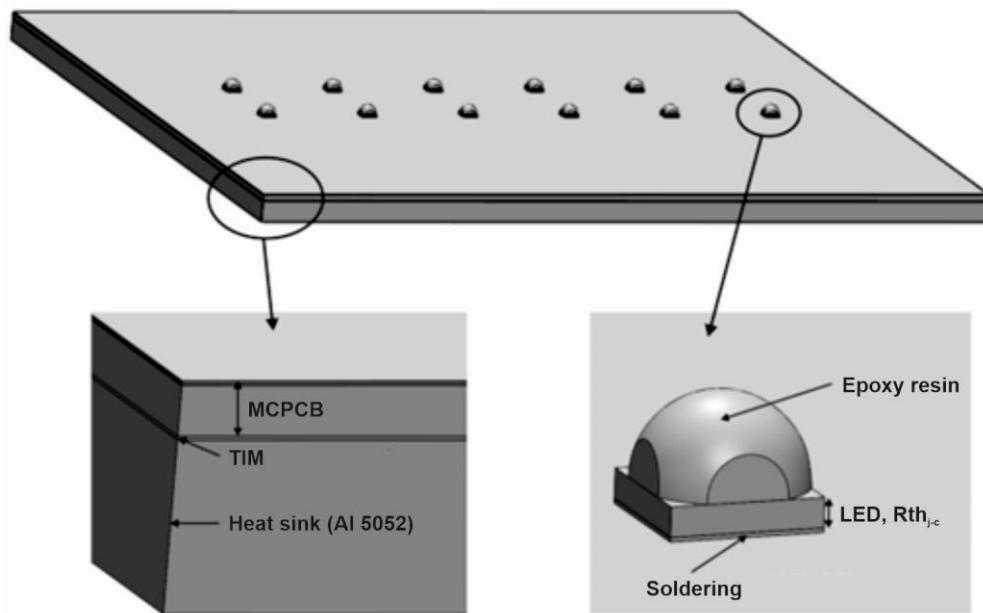


Figure 4. Structure of an example LED panel (2×6 LEDs).

Table 1. LED panel—materials and their thermal parameters [35].

Layer	Material	Thickness (mm)	Thermal Conductivity k (W/m·K)	Thermal Resistance R_{thj-c} ($^{\circ}\text{C}/\text{W}$)
Heat sink	Aluminum 5052	5	140	-
TIM	Thermal grease	0.1	3	-
MCPBCB	Cu	0.035	400	$8.6 \text{ IF} = 350 \text{ mA}$ $8.6 \text{ IF} = 700 \text{ mA}$ $8.8 \text{ IF} = 1050 \text{ mA}$
	Dielectric	0.1	2	
	Aluminum 5052	1.5	140	
Soldering	96.5Sn3.5Ag	0.1	33	$8.6 \text{ IF} = 350 \text{ mA}$ $8.6 \text{ IF} = 700 \text{ mA}$ $8.8 \text{ IF} = 1050 \text{ mA}$
LED	-	-	-	
Lens	Epoxy resin	-	0.2	

2.2. Boundary Conditions

For the study, it was assumed that the thermal properties of the materials used in the simulations are homogeneous and isotropic. There are no air gaps between the different layers of materials, therefore there is perfect thermal conductivity between the layers. Natural air convection was taken into account in the simulations.

The main equation describing the defined heat exchange is shown below [28]:

$$\nabla \cdot (k \nabla T) = \rho C_p \frac{dT}{dt} + \frac{dP}{dt} \quad (6)$$

where: k —thermal conductivity, ρ —fluid density, T —temperature, P —pressure, C_p —specific heat, τ_{ik} —viscous shear stress tensor, q_i —diffusive heat flux.

In the steady state, the equation defining the system in three-dimensional Cartesian coordinates is as follows [28]:

$$\frac{\partial^2 T}{\partial x^2} + \frac{\partial^2 T}{\partial y^2} + \frac{\partial^2 T}{\partial z^2} = 0 \quad (7)$$

Heat power P_H of the LEDs defined in the simulation studies was determined experimentally and is presented in publication [11]. Heat power, depending on the assumed forward current I_F , ranged from 50 to 63% of the total electrical power P_e . A temperature model based on the value of the thermal resistance between the junction and the housing $R_{th,j-c}$ was used to determine the junction temperature T_j [36,37]. The selected thermal model was defined and presented in the international standard JEDEC JESD15-3 two-resistor compact thermal model guideline [38]. It can be implemented and used in three-dimensional simulation tools, including CFD. The value of the thermal resistance $R_{th,j-c}$ for the LED used in the study was determined experimentally and is presented in publication [II]. The ambient temperature T_a during the study was 25 °C and the air pressure surrounding the panel was $P = 101,325$ kPa. In the simulation calculations, thermal radiation was taken into account, the emissivity coefficient ϵ for the aluminum panel was 0.2. The calculation assumes a gravitational acceleration of $g = 9.81$ m/s², opposite to the direction of the Y axis.

The computational domain with the assumed boundary conditions and the cross-section of the computational grid are shown in Figure 5.

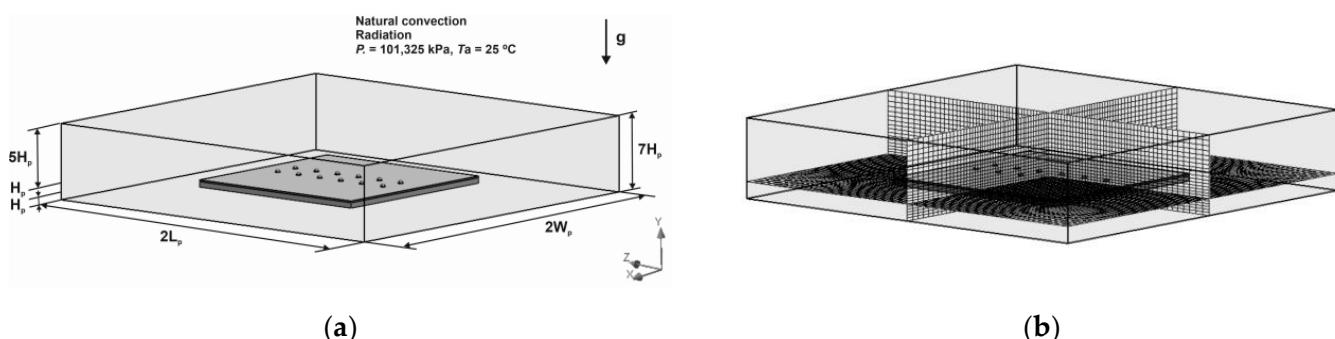


Figure 5. Simulation model of the LED panel: (a) computation domain with the assumed boundary conditions and (b) cross-section of the computation grid along the XYZ axis.

The size of the computation domain was selected based on consideration of heat transfer characteristics and computation time. The height of the domain was assumed as $7H_p$, the width and length of the computation domain as $2W_p$ and $2L_p$, where H_p , W_p and L_p stand for the height, width and length of the LED panel, respectively.

The computation grid was defined using the FloEFD 2021.3 software's built-in advanced module for creating an adaptive numerical grid.

3. Results and Discussion

Simulation studies for the LED panel model presented in the second chapter were conducted for two variants: the first, in which the number of thermally coupled LEDs was changed, and the second, in which the distance between adjacent LEDs was changed. Tests of both variants were realized for three values of forward current I_F of LEDs: 350, 700 and 1050 mA, which determined the electrical power of a single LED of 1, 2.1 and 3.3 W, respectively. The impact of the above factors was analyzed regarding the thermal operating conditions of LEDs.

Figure 6 shows the main variables of thermal analysis of the LED panel.

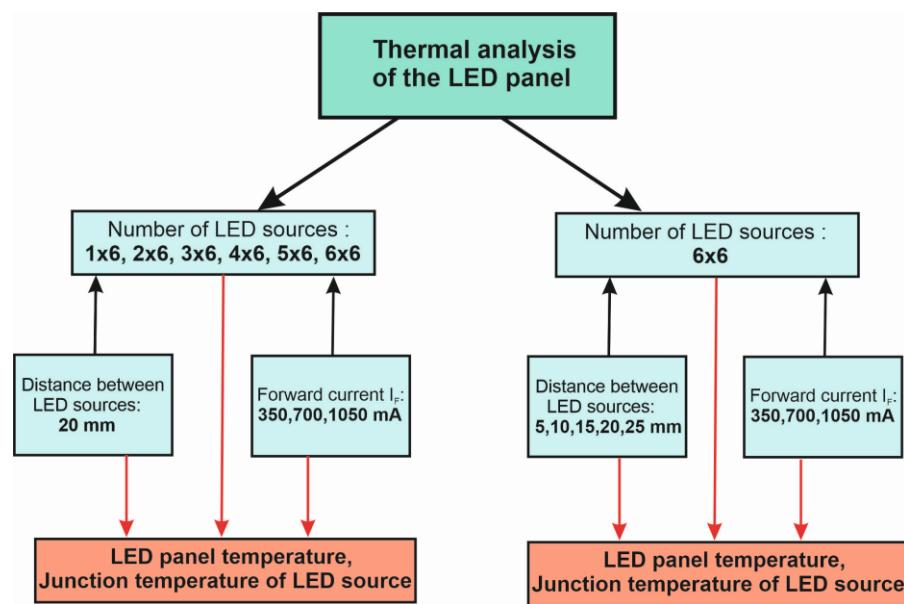


Figure 6. Graphical representation of the variable parameters of the thermal analysis of the LED panel.

3.1. The Impact of the Number of Thermally Coupled LEDs

A view of all variants related to the variable number of LEDs installed is shown in Figure 7. The number of LEDs on the panel varied from 6 to 36, in increments of 6. A panel containing 6 LEDs was marked 6×1 , a panel containing 12 light sources was marked 6×2 , and so on. The distance between adjacent light sources was fixed at $d = 20$ mm.

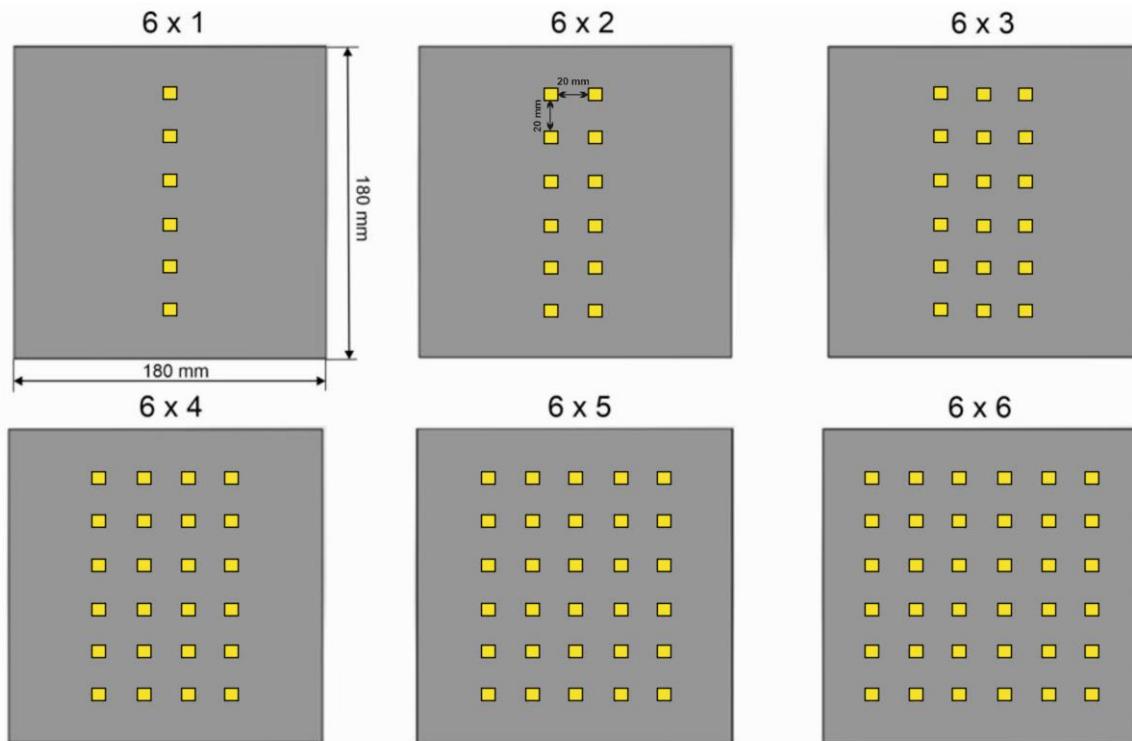


Figure 7. Tested LED panel variants associated with variable number of installed LEDs.

The resulting temperature distribution for an example 6×1 LED panel and forward current $I_F = 700$ mA is illustrated in Figure 8.

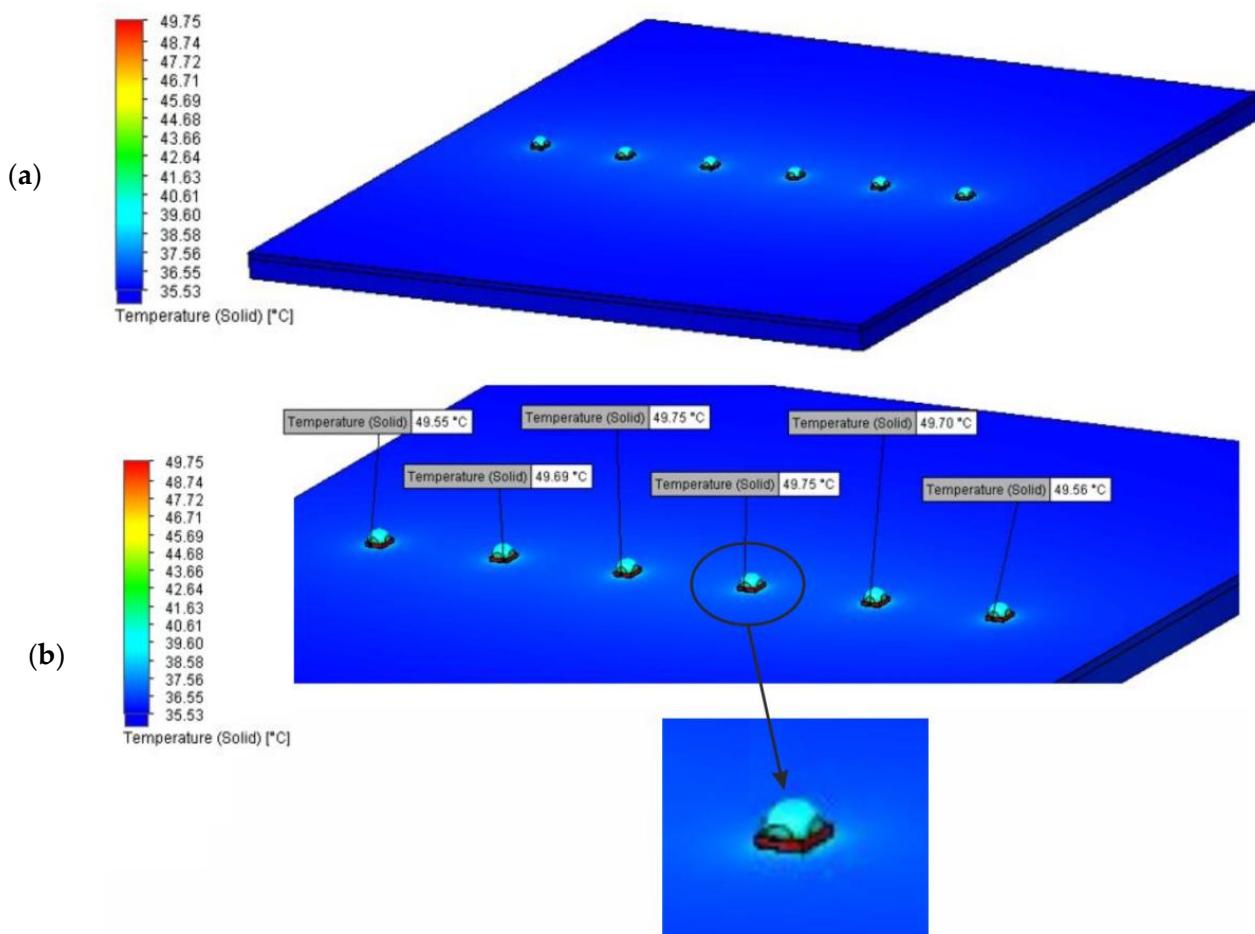


Figure 8. 6×1 LED panel, $I_F = 700$ mA: (a) temperature distribution for the tested panel, (b) determined junction temperature T_j of individual LEDs.

The maximum junction temperature T_j for this LED panel was determined for the middle light sources and was $T_j = 49.75$ °C (Figure 7). In the case of extreme light sources, this temperature was 0.2 °C lower. The temperature of the aluminum plate constituting a heat sink was characterized by a uniform distribution. On average, it was about 36 °C.

Temperature distribution for the 3×6 and 4×6 LED panel at forward current $I_F = 700$ mA is shown in Figure 9.

For the 3×6 panel, the maximum junction temperature T_j for a LED located in the center of the panel was $T_j = 59.30$ °C, while increasing the number of LEDs to 4×6 resulted in an increase in the maximum temperature T_j of the central light source to a value of 65.31 °C, which was an increase of about 10%. The dotted line (Figure 8) marks the axis of determination of the temperature distribution along the length of the LED panel, where the highest temperatures T_j of the installed LEDs occur. Temperature distribution of the tested LED panels along the axis discussed above is shown in Figures 10 and 11. The maximum LED source junction temperature for all panel configurations with a different number of sources is summarized in Table 2.

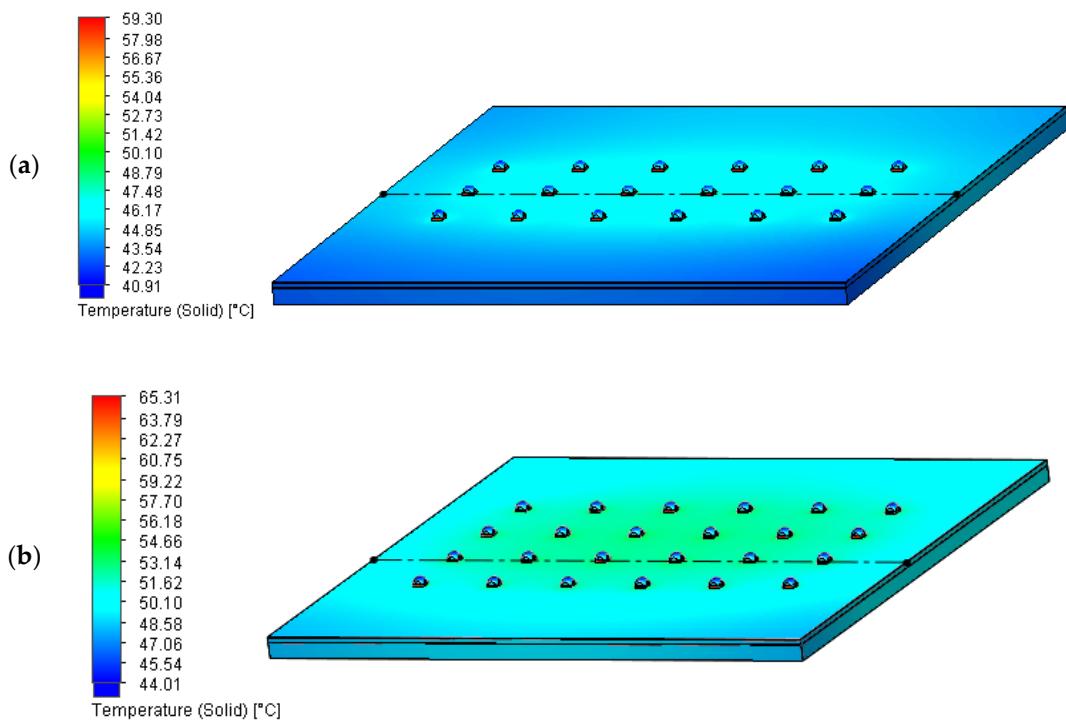


Figure 9. Temperature distribution of the LED panel at $I_F = 700$ mA: (a) 3×6 , (b) 4×6 .

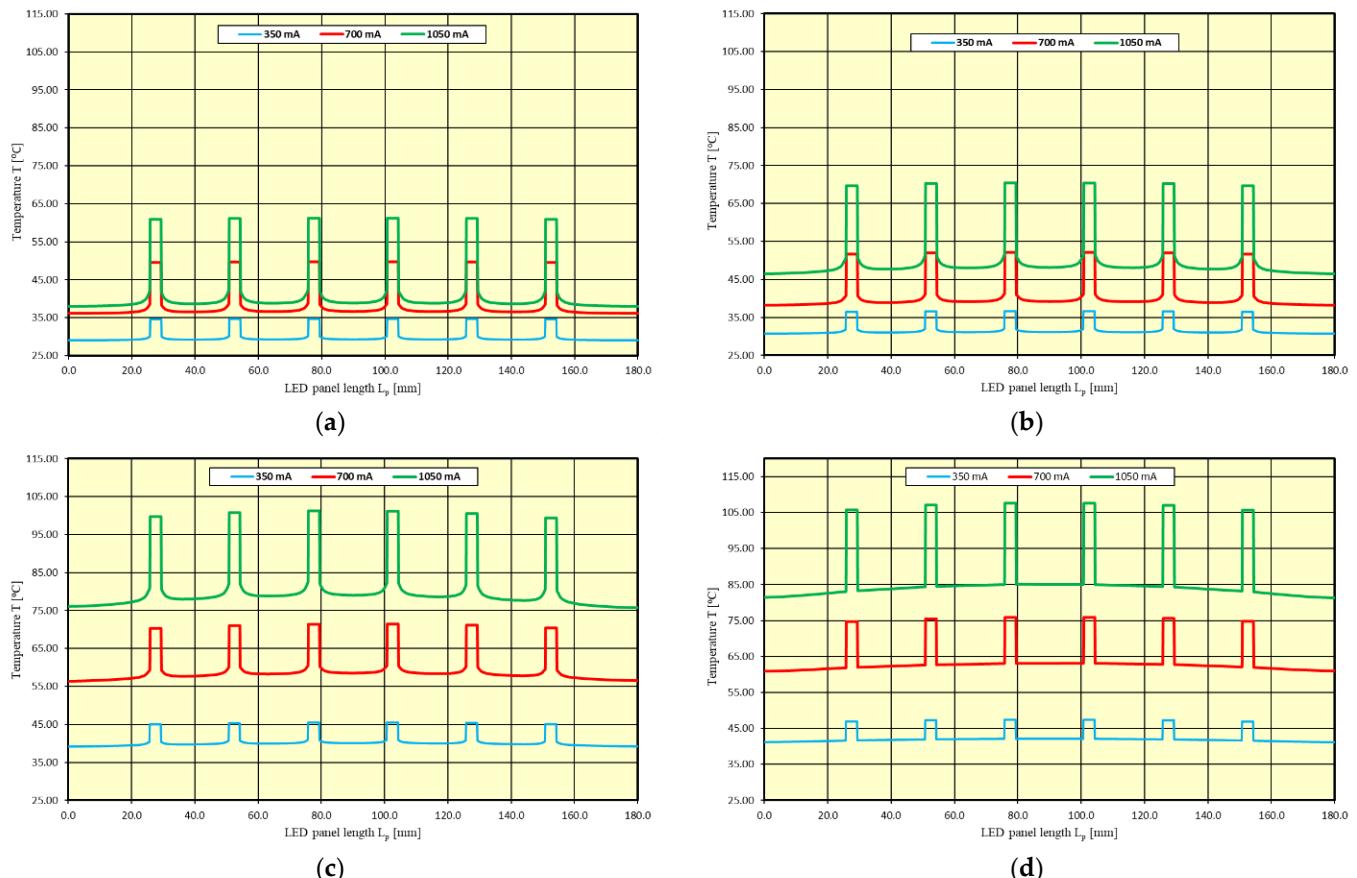


Figure 10. Temperature distribution for selected panels and three values of I_F current along the axis with the maximum temperature T_j of LEDs: (a) 1×6 , (b) 3×6 , (c) 5×6 , (d) 6×6 .

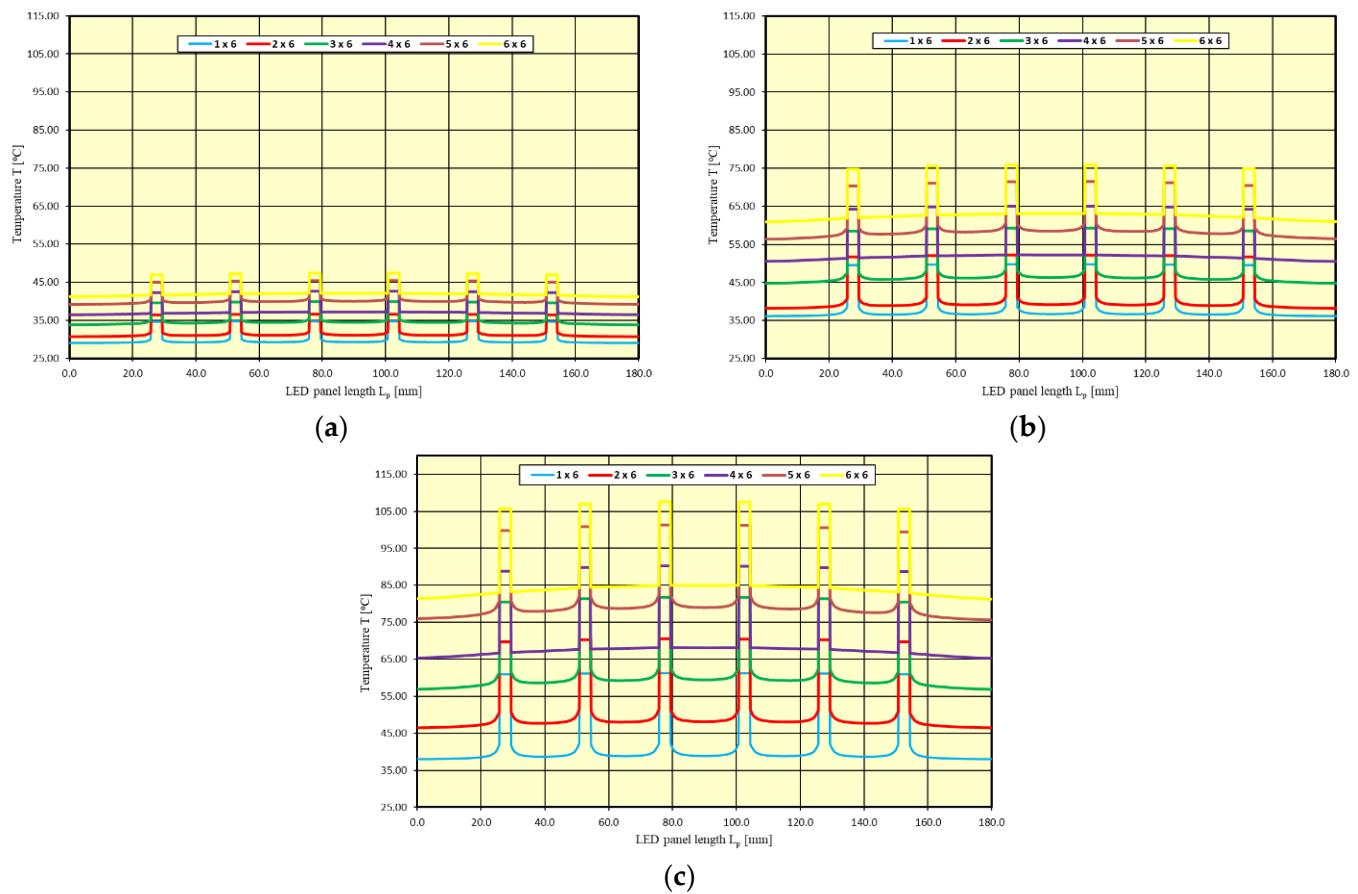


Figure 11. Temperature distribution of LED panels along the axis with the maximum temperature T_j of installed LEDs for different panel configurations: (a) $I_F = 350$ mA, (b) $I_F = 700$ mA, (c) $I_F = 1050$ mA.

Table 2. The maximum temperature of the LED source junction for a panel with a variable number of sources.

Number of LED Panel Sources	Distance between LED Sources d (mm)	Current I_F (mA)	Maximum Junction Temperature T_j (°C)
1 × 6	20	350	34.72
2 × 6			36.62
3 × 6			39.90
4 × 6			42.62
5 × 6			45.45
6 × 6			47.44
1 × 6	20	700	49.75
2 × 6			52.19
3 × 6			59.30
4 × 6			65.31
5 × 6			71.52
6 × 6			75.92
1 × 6	20	1050	61.25
2 × 6			70.51
3 × 6			81.74
4 × 6			90.21
5 × 6			101.32
6 × 6			107.60

An increase in the value of the forward current I_F , and thus also an increase in the electrical power P_e and the resulting heat power P_H , resulted in an increase in the junction temperature T_j of the individual light sources. For the 1×6 panel, an increase in the forward current I_F from 350 to 700 mA resulted in an increase in the junction temperature T_j from 35 to 50 °C (an increase in T_j of about 43%). A further increase of I_F from 700 to 1050 mA resulted in an increase in the temperature T_j from 50 to 61 °C, which was an increase of 22% compared to current $I_F = 700$ mA and 74% compared to $I_F = 350$ mA. For 3×6 , 5×6 and 6×6 panels, an increase in I_F current values resulted in correspondingly higher and higher increases in the temperature T_j , which is related to the higher number of LEDs installed on a common heat sink and the occurrence of thermal couplings between them.

The largest increase in the junction temperature T_j was obtained for the 6×6 LED panel, where an increase in the forward current I_F from 350 to 700 mA resulted in an increase in the junction temperature T_j of the central LED from 47 °C to 76 °C, which was an increase of 62%. A further increase of I_F from 700 to 1050 mA resulted in another increase in the temperature T_j to 108 °C, which was an increase of 42% compared to $I_F = 700$ mA and 130% compared to $I_F = 350$ mA.

Figure 10 shows the temperature distribution of the tested LED panels, along the axis with the maximum temperature T_j of the installed LED sources for three values of forward current I_F . Increasing the number of LEDs installed on a common heat sink resulted in an increase in the junction temperature T_j of the light sources, which is related to thermal coupling and thermal interaction between the individual light sources.

Increasing the total number of light sources by another six resulted in an increase in the junction temperature T_j , with the increase depending on the value of the forward current I_F . The smallest average increase in the junction temperature T_j was recorded for current $I_F = 350$ mA, where the addition of another row with six LEDs resulted in an average increase in the junction temperature T_j of about 2.5 °C (6%). For current $I_F = 700$ mA, the average increase in temperature T_j was about 5.2 °C (9%), while for current $I_F = 1050$ mA, the average increase was about 9.3 °C (12%). The smallest increase in temperature T_j for current $I_F = 350$ and 700 mA was recorded for changing the configuration of installed solid-state light sources from 1×6 to 2×6 , while the largest increase in temperature T_j for all I_F current values was determined for changing the number of installed LEDs from 2×6 to 3×6 .

The highest increase in temperature T_j for the 3×6 configuration was associated with the formation of a central row of LEDs, in which the installed light sources thermally interact on each side, with surrounding neighboring sources. In the case of the 2×6 configuration, the installed LEDs on one side do not thermally interact with other sources, which affects the lower value of the junction temperature T_j of the installed solid-state light sources.

3.2. The Impact of the Distance between LEDs

The study of the impact of the distance between the installed LEDs was realized for a LED panel with 36 LEDs installed (6×6). The distance between the installed LEDs was changed in the range of 5–25 mm and took the following values, respectively: 5; 10; 15; 20 and 25 mm (Figure 12).

Figure 13 shows the temperature distribution of the 6×6 LED panel for the two extreme distances between the installed LEDs of $d = 25$ and 5 mm, respectively, and for a maximum forward current value of $I_F = 1050$ mA. For a panel where the distance between the installed solid-state light sources was $d = 25$ mm, an even temperature distribution was obtained over the entire panel surface, while the determined maximum temperature T_j of a junction located in the center of the panel reached a value above 107 °C. For an analogous panel, where the distance between LEDs was reduced to $d = 5$ mm, the maximum junction temperature T_j of the light source located in the center of the panel was $T_j = 118.2$ °C.

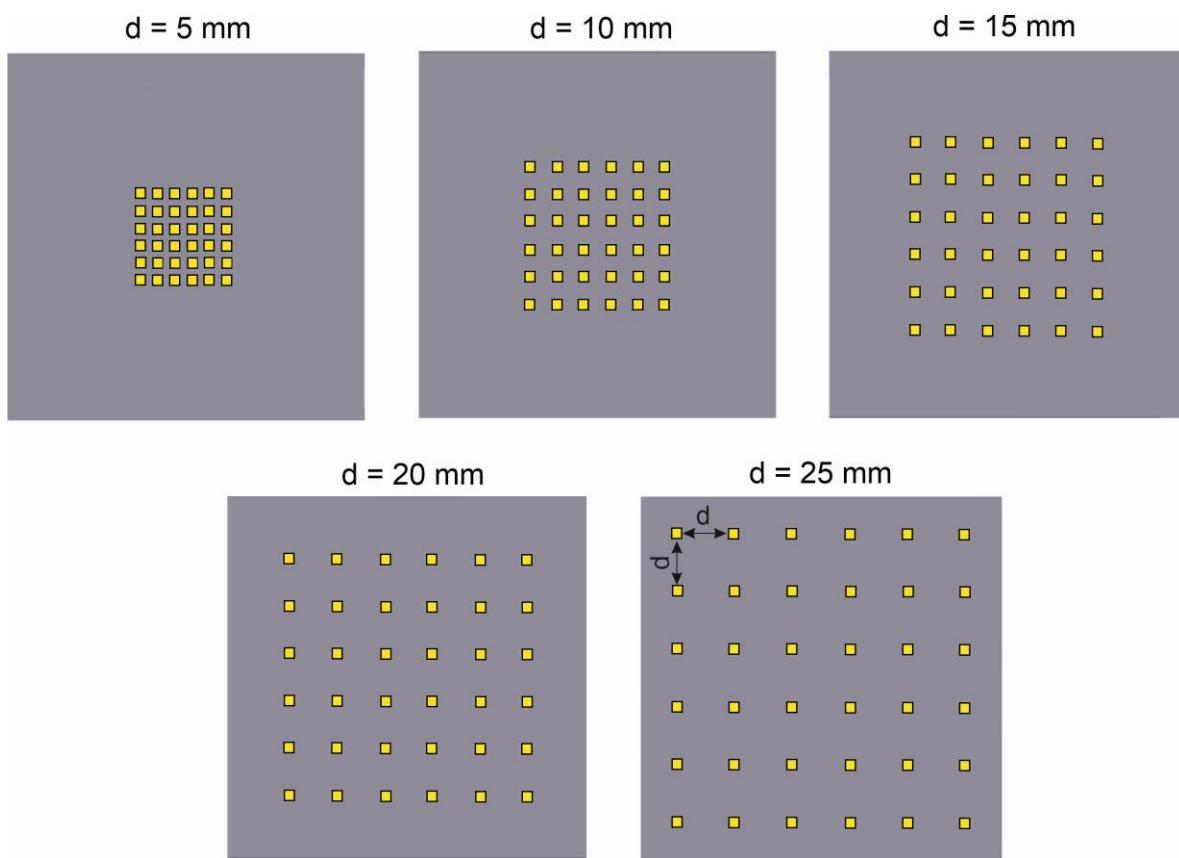


Figure 12. 6 × 6 LED panel with variable distance d between installed LEDs.

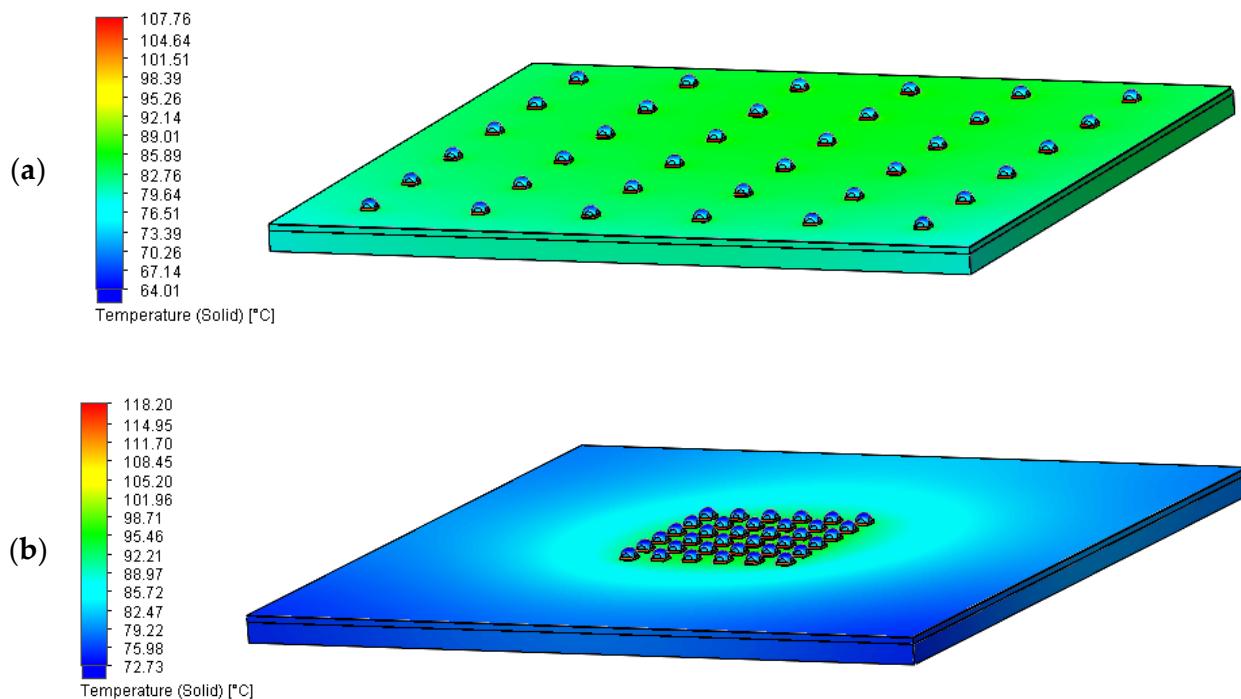


Figure 13. Temperature distribution of the LED panel at $I_F = 1050\text{ mA}$: (a) $d = 25\text{ mm}$, (b) $d = 5\text{ mm}$.

Temperature distribution of the LED panel along the axis with the maximum junction temperature T_j of the installed LED sources for three values of forward current I_F is shown in Figure 14.

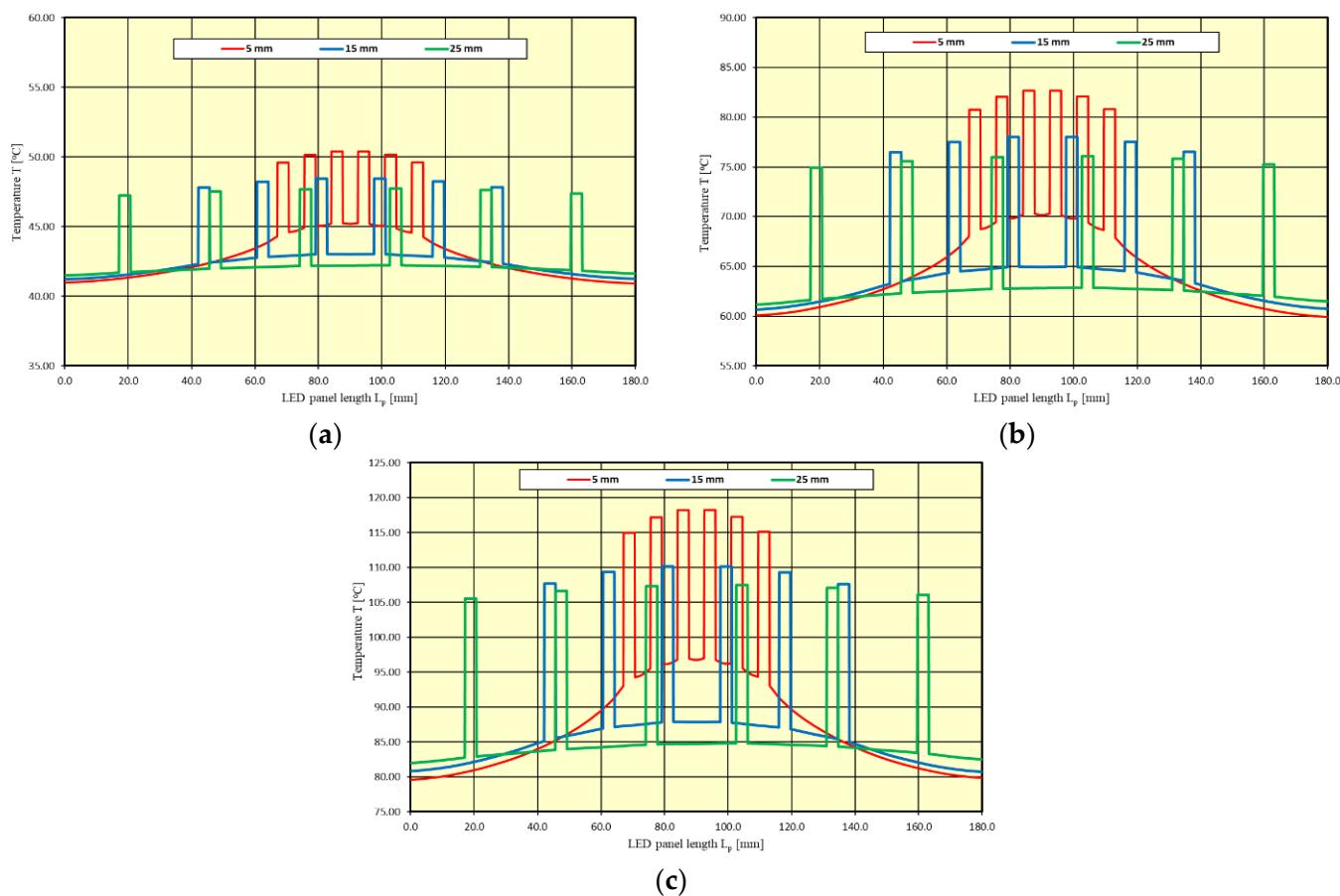


Figure 14. Temperature distribution of LED panels along the axis with the maximum temperature T_j of installed LEDs for different distance between them: (a) $I_F = 350$ mA, (b) $I_F = 700$ mA, (c) $I_F = 1050$ mA.

Table 3 summarizes the maximum junction temperature of the LED sources for all tested distances between the LED sources.

Table 3. Maximum junction temperature for a panel with variable distance between LED sources.

Number of LED Panel Sources	Distance between LED Sources d (mm)	Current I_F (mA)	Maximum Junction Temperature T_j ($^{\circ}$ C)
6×6	5	350	50.40
	10		49.28
	15		48.46
	20		47.82
	25		47.74
6×6	5	700	82.65
	10		79.85
	15		78.00
	20		77.03
	25		76.11
6×6	5	1050	118.20
	10		113.40
	15		110.17
	20		108.51
	25		107.76

For forward current $I_F = 350$ mA, changing the distance d between the installed light sources from 5 to 25 mm had little effect on the increase in the value of the junction

temperature T_j . The largest increase in the maximum temperature T_j was determined for $d = 5$ mm. It amounted to about 5% compared to a distance of $d = 25$ mm. For a distance between the sources of $d = 10$ mm, the increase in temperature T_j was about 3%, while for distances of $d = 15$ mm and $d = 20$ mm the increase was virtually imperceptible.

For forward current $I_F = 700$ mA and $I_F = 1050$ mA, a greater effect of changing the distance d between installed LEDs on the temperature T_j was observed, compared to forward current $I_F = 350$ mA. For a distance between LEDs of $d = 5$ mm, an increase in the maximum junction temperature T_j of the centrally installed LED was 9% for $I_F = 700$ mA and 10% for $I_F = 1050$ mA, compared to a distance of $d = 25$ mm. For a distance of $d = 10$ mm, an increase in the temperature T_j was about 5% for both I_F values, while for distances of 15 and 20 mm, the increase did not exceed 3%.

4. Conclusions

Thermal operating conditions of LEDs have a significant impact on the obtained values of luminous-electrical parameters, as well as on the service life of solid-state light sources. To reduce the junction temperature T_j , cooling systems are used to ensure optimal operating conditions for light sources. The junction temperature T_j of solid-state light sources, thermally coupled to each other on a common heat sink, depends on the electrical power P_e and the resulting heat power P_H , on the number of LEDs installed and the distance d between them. The effect of the above-mentioned factors on the thermal operating conditions of a LED panel was determined on the basis of the simulation studies presented.

The junction temperature T_j of the panel LEDs also depends on the number of coupled light sources and the distance between them, as shown by the research results presented in the article.

The issues presented above and the impact of the above-mentioned factors on the value of the junction temperature T_j of LEDs apply especially to high-power luminaires (including illumination or road lighting), where a large number of solid-state light sources are thermally coupled in close proximity to each other. The number of LEDs, which depends on the available space in the optical chamber, the selection of the appropriate value of the forward current I_F to achieve the final power and parameters of the luminaire, as well as the arrangement of the light sources, often dependent on the lenticular systems used, affect the thermal operating conditions of LEDs, as presented in this article.

Thus, in view of the necessity to use high-powered luminaires for flood illumination, the proper direction of light-optical system design work is to pursue the use of a larger number of individual LEDs in a luminaire. This allows for a reduction of the value of the forward current I_F and ultimately reduction of the junction temperature T_j . The second key factor in improving thermal conditions in luminaires for illumination is the design of the geometry of lenticular optical systems, allowing the necessary, according to the needs, distance between individual LEDs. The two mentioned design factors lead to a final conclusion of general nature, indicating the necessity of using larger-sized bodies in high-power luminaires for illumination, allowing the appropriate selection of a lenticular optical system and proper arrangement of LEDs.

According to the authors of the publication, the obtained results indicate the need for designers of lens optical systems to take into account the need to construct optical arrays with different distances for positioning LED sources. Current design practice involves a small range of variations in distance between individual sources. The possibility of using a lens system with an increased distance between the sources reduces the junction temperature. An important issue for designers of lighting luminaires is the selection of the optimal number of LED sources and their forward current I_F . The obtained test results show a strong influence of the above-mentioned parameters on the temperature operating conditions of the luminaire sources. The above parameters depend on the available space in the optical chamber of the luminaire, therefore it is advisable that designers use optimization models that permit the definition of the optimal number and

forward current I_F of sources that minimize the temperature operating conditions of the light sources for specific lighting luminaire design solutions.

The research results available in the article confirm the validity of using computer-based computational tools to design and evaluate the thermal operating conditions of solid-state light sources. The reliability of the obtained simulation results relating to thermal modeling of solid-state light sources was confirmed in article [11], where verifying real measurements were made for an analogous thermal model of a LED panel.

Reducing electricity consumption, both in outdoor lighting and indoor lighting, is a challenge for lighting systems. The current energy situation in Europe and in the world requires minimizing energy consumption costs. For this purpose, measures are taken and systems are designed to reduce energy consumption and reduce CO₂ emissions to the atmosphere. One example of these solutions, given here, is based on a decentralized street lighting control strategy for the optimal planning of energy modernization of the street lighting system [39]. Another example is the use of daylight to reduce energy consumption in interior lighting [40]. Lighting systems that enable the reduction of energy consumption and the reduction of CO₂ emissions, while ensuring factors related to visual comfort (appropriate level of lighting intensity, uniformity of lighting, glare reduction) or ecological factors (reduction of light pollution) are currently a challenge for designers of luminaires and lighting systems. Taking into account the thermal conditions presented in the article and limiting the junction temperature of the LED sources also affects the above factors (lowering the junction temperature affects the higher efficiency of light sources and luminaires and their longer service life). It seems reasonable that future research work and challenges in the design of lighting luminaires should include the definition of optimization models as decision support systems enabling the maximum reduction of the junction temperature of the designed LED luminaires.

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Nomenclature

ε	emissivity factor
η_o	optical efficiency
u	fluid velocity
ρ	fluid density
τ_{ik}	viscous shear stress tensor
Φ	luminous flux
CFD	computational fluid dynamics
CCT	correlated color temperature
C_p	specific heat
CRI	color rendering index
d	distance between LED sources
g	gravitational acceleration
h_e	thermal enthalpy
H_p	LED panel height
I_F	forward current
k	thermal conductivity
LED	light emitting diode
L_p	LED panel length
MCPBCB	metal core printed circuit board

P	pressure
P_e	electrical power
P_H	heat power
P_o	optical power
Q_H	heat source or sink per unit volume
q_i	diffusive heat flux
$R_{th,j-c}$	LED thermal resistance junction to case
S_i	mass distributed
T	temperature
T_a	ambient temperature
T_j	junction temperature
W_p	LED panel width

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