FA23
Stage: DEVELOPMENT

WV44W113 RUFFLE NECK SHELL

Tech Spec Overview



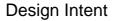
	SIMPLY VERAVERA WANG		YOUNG WOMENS	Request No.	00682059	Create Date	2023-02-01	Cut Date	
X-		Product Type	TOPS	Product	FRANCESCA KARL	Designer	ALYSSA	Tech	YA CHANG CHOU
Factory				Manager			BAEZ	Designer	
Date									



Modified By: TKA0O4Y on 2023-02-07

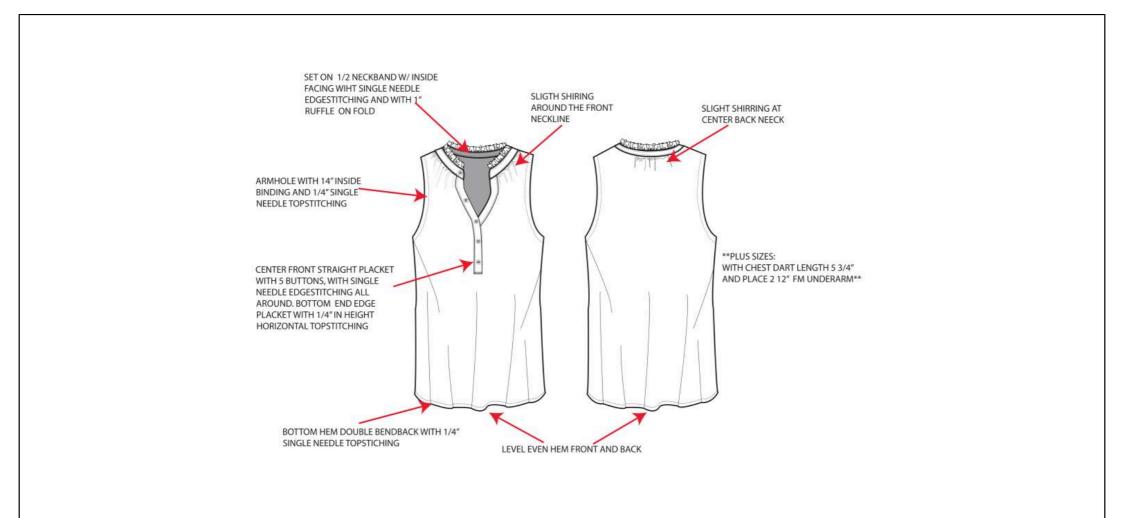
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		WANG								
X-Facto	ory Date		Product Type	TOPS	Product Manager	FRANCESCA KARL	Designer	ALYSSA BAEZ	Tech Designer	YA CHANG CHOU



Modified By: TK26580 on 2023-02-13

RS1 - HAMMERED CREPE WV44W113 **RUFFLE NECK SHELL**

MATERIALS & TRIMS



WA I EKIALO &	IKINIS								Colorways				
Image	Supplier Ref#	Mtrl ID	Component	Additional Info / Size	Finish / Wash	Position	Supplier / Mill	QTY	NAVY WATER	RVTING RSE	VNCNT RIVR	WHT KNIGHT	
	GN63501L	109778	W 100 POLYESTER DOBBY 4.50 OZ/YD2		ANTI-ST ATIC,WA SHED,,		GUY'N CO.		NAVY WATER ATLAS 654-950	ROSE ATLAS	VINCENT RIVER ATLAS	658-110 WHITE KNIGHT ATLAS 658-110	
	GENERIC	59548		5 FAUX SHELL DTM BUTTONS- 18L AT CF PLACKET					NAVY WATER ATLAS 654-950	ROSE	VINCENT RIVER ATLAS	658-110 WHITE KNIGHT ATLAS 658-110	

RP1 - CORE CREPE WV44W113 **RUFFLE NECK SHELL**

Suffix: RP1 RP1 Month: 12-DEC 12-DEC Meeting Needs:





RP1

12-DEC



P24SVW460A P24SVW471C P24SVW472E ABSTRACT BRUSHED PAINTSTROK ABSTRACT BLOOM TEXTURE

				_	 	_
ol	or	wa	vs			

PAINTSTR
ES

MATERIALS & T	RIMS							Colorways	•	
Image	Supplier Ref#	Mtrl ID		 Finish / Wash	Position	Supplier / Mill	QTY	BL BSTRCT	BLCK WHT T	PNK PNTSTR
Material/Trim Rebuild-Phase 2 Pre-MarketPlace	WIN-PZ-4476	73536	W 100 POLYESTER CREPE 3.45 OZ/YD2			WINTEX FABRIC CO.,LTD.		ABSTRACT	-	PINK PAINTSTROKE

	GENERIC	59548	BUTTON	5 FAUX SHELL DTM BUTTONS- 18L AT CF PLACKET					DTM GROUND - BL BSTRCT	DTM GROUND - BLCK WHT T	DTM GROUND - PNK PNTSTR				
RS - SH	INY WASHE	ER	,					Suffix:	RS	RS	RS	RS	RS	RP	RS
WV44W	/113						N	Month:	09-SEP	09-SEP	09-SEP	09-SEP	09-SEP	09-SEP	09-SEP
RUFFL	E NECK SHE	ELL					Meeting N	Needs:	3D	3D, SAMPLE	3D	3D	3D	3D, SAMPLE	3D
MATERIALS	S & TRIMS			1					Colorways					F23SVW450A LARGE PEBBLED SNAKE	
									colo. wayo						,
Image	Supplier Ref#	Mtrl ID	Component	Additional Info / Size	Finish / Wash	Position	Supplier / Mill	QTY	LIME FROST	LONDON ROS	MDNGT SPHR	MODERN WHT	SMTH CBRNT	TN PBBLD S	VERA BLACK
Image	Supplier Ref# FNC-10806		W 100 POLYESTER SATIN 3.10 OZ/YD2			Position	Supplier / Mill FNC (FUEN CORPORATIO		-		_		SMTH CBRNT 439-960 SMOOTH CABERNET ATLAS 439-960	TAN PEBBLED SNAKE	VERA BLACK

Suffix:	RS	RP1	RP1	RS1	RP1	RS1	RS1
Month:	09-SEP	12-DEC	12-DEC	12-DEC	12-DEC	12-DEC	12-DEC
Meeting Needs:	3D						
			-				
			P24SVW471C BRUSHED TEXTURE		P24SVW472E PAINTSTROK ES		
	Colorways						

				_						DLOOM	TEXTORE		- 0		
MATERIALS &	TRIMS								Colorways						
Image	Supplier Ref#	Mtrl ID			Finish / Wash	Position	Supplier / Mill	QTY	WINE CELAR	BL BSTRCT	BLCK WHT T	NAVY WATER	PNK PNTSTR	RVTING RSE	VNCNT RIVR
	FNC-10806		W 100 POLYESTER SATIN 3.10 OZ/YD2			1	FNC (FUEN CORPORATIO	N)	104-970 WINE CELLAR ATLAS 104-970					RIVETING ROSE ATLAS	431-580 VINCENT RIVER ATLAS 431-580
	GENERIC	59548		5 FAUX SHELL DTM BUTTONS- 18L AT CF PLACKET					104-970 WINE CELLAR ATLAS 104-970						

Suffix: RS1
Month: 12-DEC
Meeting Needs:

MATERIALS & T	RIMS								Colorways
Image	Supplier Ref#	Mtrl ID	Component	Additional Info / Size	Finish / Wash	Position	Supplier / Mill	QTY	WHT KNIGHT
	FNC-10806	75345	W 100 POLYESTER SATIN 3.10 OZ/YD2				FNC (FUEN CORPORATIO	V)	658-110 WHITE KNIGHT ATLAS 658-110
	GENERIC	59548	BUTTON	5 FAUX SHELL DTM BUTTONS- 18L AT CF PLACKET					

RP - PRINTABLE SATIN WV44W113 RUFFLE NECK SHELL

MATERIALS & TRIMS

Suffix: RP

Month: 09-SEP

Meeting Needs: 3D, SAMPLE

F23SVW450A
LARGE
PEBBLED
SNAKE

Colorways

IIIA I EINAE	o a maio								Colol Ways
Image	Supplier Ref#	Mtrl ID	Component	Additional Info / Size	Finish / Wash	Position	Supplier / Mill	QTY	TN PBBLD S
	UA-20198AC	103044	W 100 POLYESTER SATIN 2.60 OZ/YD2		SOLID: \$1.95/Y, 88G/SQM		UNITEDTEX ENTERPRISE LIMITED		TAN PEBBLED SNAKE
	GENERIC	59548	BUTTON	5 FAUX SHELL DTM BUTTONS- 18L AT CF PLACKET					TAN PEBBLED SNAKE

FA23 Stage: DEVELOPMENT

WV44W113 RUFFLE NECK SHELL



Points of Measure

PO	M Page D	escription):	L	ADIES	TOP	S ALPH	IA							
Bran	d SIMPI VERA WANG	VER	YOUNG WOMENS	С	ustomer	W	OMENS	Tech Desi	n gner	YA CHA CHOU	NG I	Business	SPORTSWEAR	Size Indicator	REGULAR/PETITE
FOR	RM1	KOS-WMS	008-1509				FORM	2							
	e Table	LADIES (000-2	0) REG&PETITE				•		•						
Mater			TER CREPE 3.45 OZ/YD2					Material			_	R DOBBY 4.50			
Mater	, 	.	ER SATIN 2.60 OZ/YD2					Material	<u> </u>			R SATIN 3.10 C	Z/YD2		
P/S	POM Code	POM Descripti	on	TOL (-)) TOL (+)	2	6	10	14	18	20	20P			
Р	A001- LA000-20		A SIZES XXS(000-00) XS(0-2) L(12-14) XL(16-18) XXL(20)												
	A001-LP 000-20	PETITE ALPH PXXS(000-00)	A SIZE PXS(0-2)PS(4-6)PM(8-10)PL(12-14	PXL(16	i-18)PXXL(2	1									
	A000														
	A150	SHLDR SLOP	E-DEV ONLY	-1/8	1/8			3/4							
	A151	FWD SHLDR	SM - HPS @NK SM, EXCLD TRIM	-1/8	1/8	1	1	1	1	1	1	1			
Р	A300	LENGTH - HP	S TO HEM - BTTM HEM LEVEL	-1/2	1/2	25	25 1/2	26	26 1/2	27	27 1/4	25 3/4			
Р	A100	NK WIDTH - S	EAM TO SEAM	-1/4	1/4	7 1/2	7 3/4	8	8 1/4	8 1/2	8 5/8	8 5/8			
S	A120	BK NK DROP	@SEAM	-1/8	1/8	7/8	7/8	1	1	1 1/8	1 1/4	1 1/4			
S	A110	RV-FRT NK D NK BAND	ROP - HPS NECK SEAM - EXCL	-1/8	1/8	4	4 1/8	4 1/4	4 3/8	4 1/2	4 1/2	4 1/2			
S	A112	*RV* FRT NK	DROP-CNTR 2ND BTTN	-1/8	1/8	7 1/2	7 5/8	7 3/4	7 7/8	8	8	7 3/4			
	A000	*RV* 3RD BUT	TON PLACEMENT AT APPEX	-1/8	1/8	9 1/2	9 5/8	9 3/4	9 7/8	10	10	9 5/8			
	A365	*RV* PLKT LE	NGTH	-1/4	1/4	9 1/2	9 1/2	9 1/2	9 1/2	9 1/2	9 1/2	9			
	A368	PLACKET WIE	DTH	-1/8	1/8	7/8	7/8	7/8	7/8	7/8	7/8	7/8			
	A124	*REV NK TRIN	I HEIGHT - RUFFLE	-1/8	1/8	1	1	1	1	1	1	1			
	A137	COLLAR STA	ND HEIGHT@CB	-1/8	1/8	5/8	5/8	5/8	5/8	5/8	5/8	5/8			
Р	A250	ACROSS SHO	DULDER	-3/8	3/8	12	12 1/2	13	13 3/4	14 3/8	14 5/8	14 3/8			
S	A253	XFRT/BK PLC	MT 5 1/2" FM HPS	0	0	5 1/4	5 3/8	5 1/2	5 3/4	5 7/8	5 7/8	5 5/8			
S	A254	ACROSS FRO	NT - RELAXED	-3/8	3/8	10 3/4	11 1/4	11 3/4	12 1/2	13 1/8	13 3/8	13 1/8			
S	A255	ACROSS BAC	K - EXTENDED	-3/8	3/8	13 1/4	13 3/4	14 1/4	15	15 5/8	15 7/8	15 5/8			

FA23 Stage: DEVELOPMENT

WV44W113 RUFFLE NECK SHELL



Points of Measure

FOR	M1	KOS-WMS0008-1509				FORM	2				
Grade	Table	LADIES (000-20) REG&PETITE									
Materi	aterial 1 73536 W 100 POLYESTER CREPE 3.45 OZ/YD2						Material 2 109778 W 100 POLYESTER DOBBY 4.50 OZ/YD2				
Materi	Material 3 103044 W 100 POLYESTER SATIN 2.60 OZ/YD2						Material 4	75345	W 100 PO	LYESTER	SATIN 3.10
P/S	POM Code	POM Description	TOL (-)	TOL (+)	2	6	10	14	18	20	20P
Р	A260H CHEST 1" BLW AH - 1/2 MEAS- EXTENDE		-1/2	1/2	19 1/2	20 1/2	21 1/2	23	24 3/4	25 3/4	25 1/2
Р	A290H	SWEEP RLXD@SHIRTTAIL LEVEL-1/2 MEAS- CB PLEATS OPEN	-1/2	1/2	20 3/4	21 3/4	22 3/4	24 1/4	26	27	26 3/4
Р	A330	ARMHOLE DROP-FROM HPS	-1/4	1/4	7 7/8	8 1/4	8 5/8	9	9 3/8	9 1/2	9 1/4
	A000	ARMHOLE TRIM HEIGHT - 1/4" INSIDE BINDING	0	0	1/4	1/4	1/4	1/4	1/4		1/4
	A568 BOTTOM HEM TRIM HEIGHT		-1/8	1/8	1/4	1/4	1/4	1/4	1/4	1/4	1/4
	A000	*RV* BK NECK SHIRRING WIDTH	-1/8	1/8	3	3	3	3	3		3

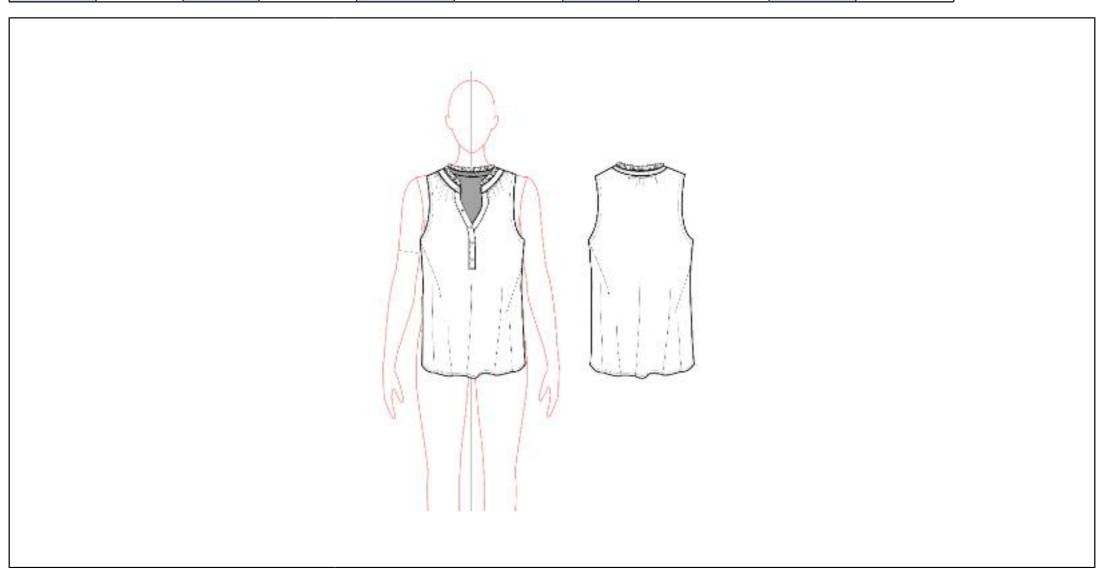
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Attachments



Е		SIMPLY VERAVERA WANG	Division	YOUNG WOMENS	Request No.	00682059	Create Date	2023-02-01	Cut Date	
×	(-Factory Date		Product Type	TOPS	Product Manager	FRANCESCA KARL	Designer	ALYSSA BAEZ	Tech Designer	YA CHANG CHOU



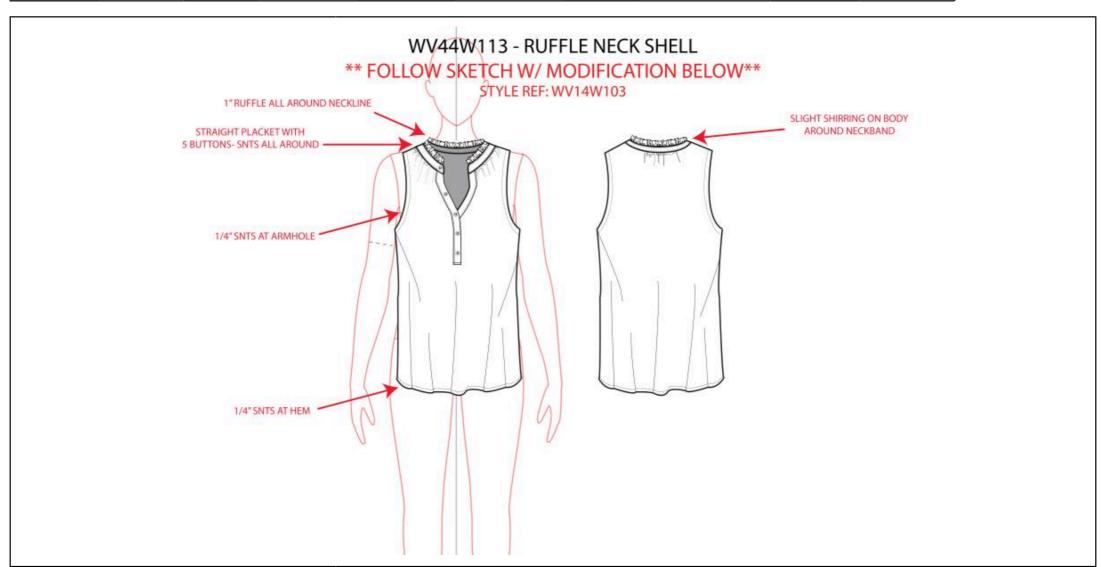
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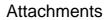
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	WAN	NG								
X-Factory	y Date	Ì	Product Type	TOPS	Product Manager	FRANCESCA KARL	Designer	ALYSSA BAEZ	Tech Designer	YA CHANG CHOU

"Only for Design Reference in development, see DI for TD construction callouts"



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	WANG								
X-Factory Date		Product Type	TOPS	Product Manager	FRANCESCA KARL	Designer	ALYSSA BAEZ	Tech Designer	YA CHANG CHOU

Critical Points of Attention

Style No: WV14W103R/E/P Date: 09-Dec-2021 By: Yumi Kim / CTD (Level 3)

<Front placket >





Placket edge is very wavy.







- Make sure to follow above photo for production.
- Placket edge should be as straight as possible.
- Make sure to set button hole length & stitch tension properly.
- Ensure to attach button with enough button shank.

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	VERAVERA WANG								
X-Factory Da	te	Product Type	TOPS	Product Manager	FRANCESCA KARL	Designer	ALYSSA BAEZ	Tech Designer	YA CHANG CHOU

Critical Points of Attention

Style No: WV14W103R/E/P Date: 09-Dec-2021 By: Yumi Kim / CTD (Level 3)







- Make sure that CF placket is straight and even w/out puckering. Each side edge should be finished straightly as pattern shape.
- Make sure to adjust stitch tension properly when making button hole to prevent puckering. Also, make sure to set button hole size correctly so that it can be closed easily.
- Pls pay more attention to prevent bubbling at front body.
- Ensure to attach button w/ X stitch securely to prevent falling off. All buttons should be lined up.

FA23 Stage: DEVELOPMENT

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	WANG								
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Critical Points of Attention

Style No: WV14W103R/E/P Date: 09-Dec-2021 By: Yumi Kim / CTD (Level 3)



- Make sure to set neck band height 5/8 ht all around the neck. Edge stitches should be lined up w/seam.
- Pls use each sizes template for neck band so that it can be smooth curved shape as pattern.
- Neck line should be symmetrical shape left to right.
- Ruffle should be meet at CF seam and maintain 1 ht all around the neck.
- Shirring should be distributed evenly at ruffle & front body. Pls follow shirring length as pattern at front & back neck(body).

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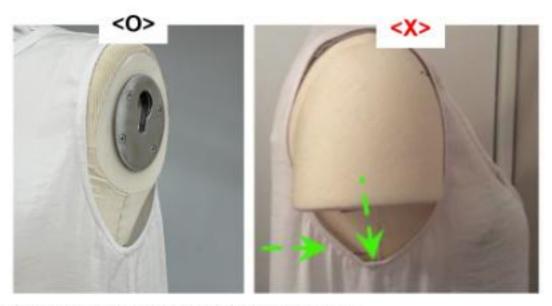


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Critical Points of Attention

Style No: WV14W103R/E/P Date: 09-Dec-2021 By: Yumi Kim / CTD (Level 3)



- Pis adjust stitch tension properly to prevent puckering at AH area.
- Make sure to set 1/4 stitch all around the AH.
- Ensure that front AH edge should be finished without flipping out. See above photo and follow approved PPS for production.

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Critical Points of Attention

Style No: WV14W103R/E/P Date: 09-Dec-2021 By: Yumi Kim / CTD (Level 3)



- Make sure to adjust stitch tension properly and pay more attention to prevent puckering & bubbling. See photo and it must be improved for production.
- Do not hard press to prevent indentation of seam allowance & white shine.