WHILL Control System Protocol Specification

Contents:

1. Preface

This document describes the specifications of the communication protocols and the control system of WHILL Model CR series provided by WHILL, Inc.
The Model CR series includes Model CR, Model CR2, Wheeled Robot Base, Electrical System Kit, and Omni-Platform. Wheeled Robot Base and Electrical System Kit have the same software specifications as Model CR2, and thus, all descriptions mentioned as Model CR2 in this document apply. Omni-Platform, a four-wheel-drive product, is out of scope of this document.

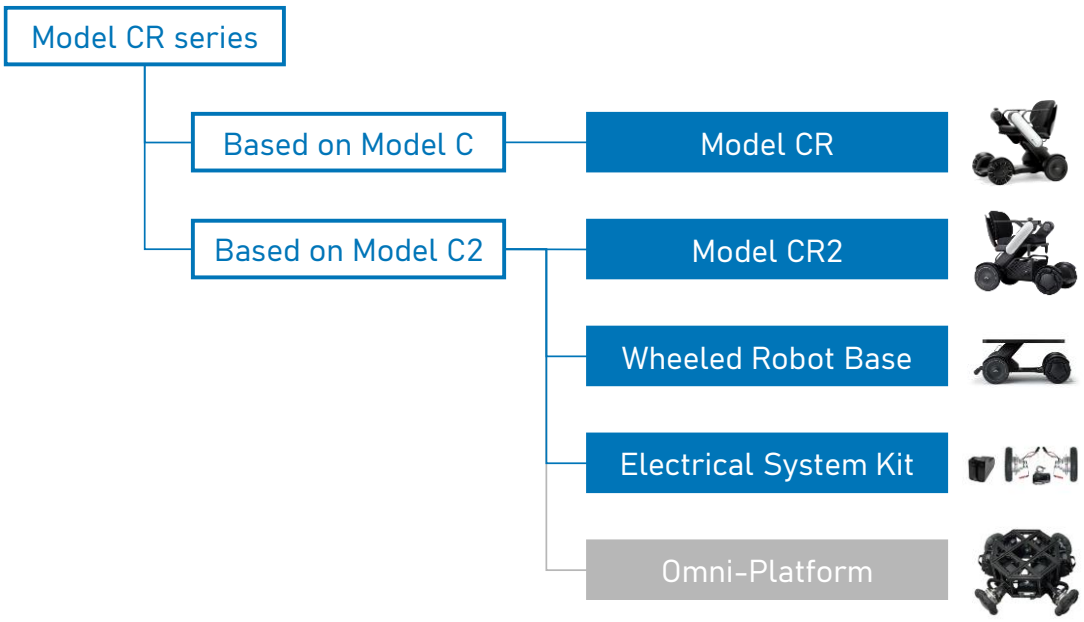


Figure 1 : WHILL Model CR series

2. Communication Overview

The communication interface between the host device and WHILL is RS232C.
In basic communication, the control command is sent from the host device to WHILL and WHILL takes actions according to the control command. The WHILL state data will be periodically sent from WHILL to the host device after WHILL receives the control command to send the WHILL state data. The WILL state data includes speed of WHILL, battery level, battery current, 3D accelerometer/3D gyroscope sensor value and so on. Figure 2 shows the communication overview.

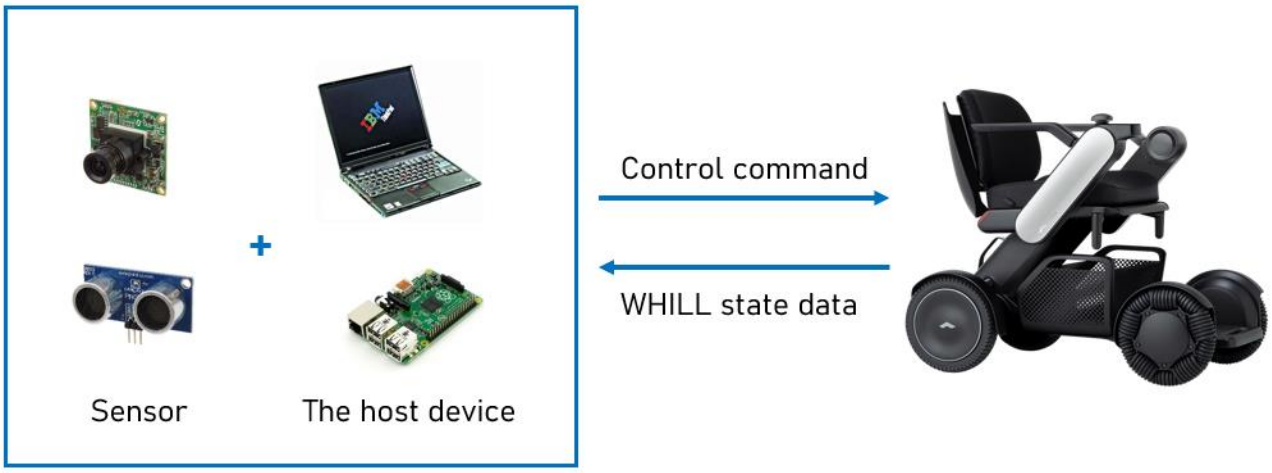


Figure 2 : Communication overview

3. Control Command

3.1. Communication Format

Figure 3 shows the communication format of the control command. The communication format includes a protocol sign, data length, control command and checksum.
Protocol sign: First, protocol sign is sent from the host device. WHILL recognizes the start of control command by protocol sign. Protocol sign is always 0xAF.
Data length: Data length shows byte size behind itself, not including protocol sign and data length.
Control Command: Control command consists of command ID and command data.
Checksum: Checksum is the value of XOR of protocol sign, data length and control command (command ID and all command data).

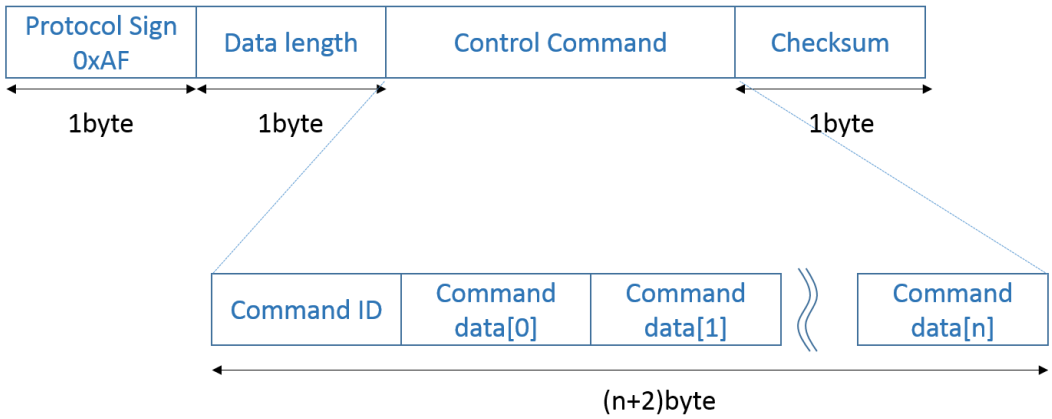


Figure 3 : Communication format of the control command

3.2. Control Commands

The host device can control WHILL using control commands. Table 1 is the list of control commands. Each command has a command ID and command data. The detail of each command is described in the next section.

Table 1 : List of control commands

Command	Command ID	Description	Implementation	
			Model CR	Model CR2
StartSendingData	0x00	WHILL start sending WHILL state data	✓	✓
StopSendingData	0x01	WHILL stop sending WHILL state data	✓	✓
SetPower	0x02	Power On/Off WHILL	✓	✓
SetJoystick	0x03	Disable/Enable joystick control and set joystick value	✓	✓
SetSpeedProfile	0x04	Set max speed, acceleration and deceleration	✓	✓
SetBatteryVoltageOut	0x05	Disable/Enable voltage from battery voltage pin of cable	✓	-
SetBatterySaving	0x06	Configure battery protection settings	-	✓
SetVelocity	0x08	Set the velocity of WHILL	✓	✓

3.2.1. StartSendingData command

StartSendigData command makes WHILL start sending the WHILL state data. Figure 4 shows StartSendingData command format.
Command ID: 0x00
D0: Data set number.
D0 = 0: Select data set 0
D0 = 1: Select data set 1
T0~T1: Interval of sending data [ms] (16bit value). T1:MSB8bit, T0:LSB8bit. Minimum interval is 10ms.
S0: Speed mode. Set speed mode in data set 0. See section 4.2 Data set 0 for more detail.

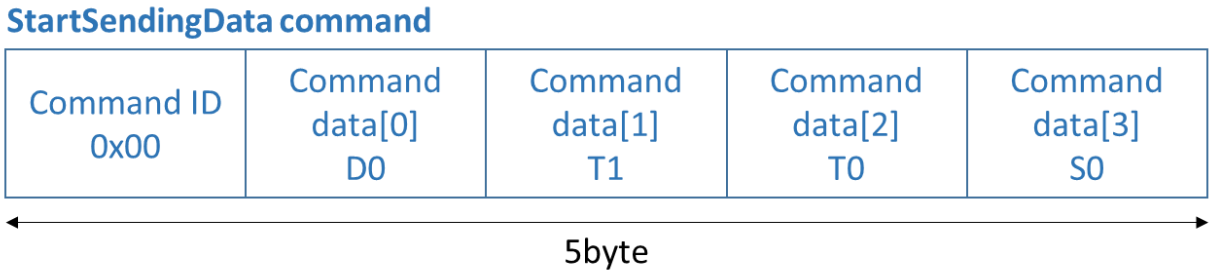


Figure 4 : StartSendingData format

3.2.2. StopSendingData command

StopSendigData command makes WHILL stop sending the WHILL state data. Figure 5 shows StopSendingData command format.
Command ID: 0x01

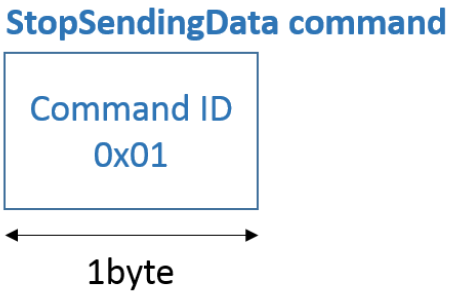


Figure 5 : StopSendingData format

3.2.3. SetPower

Function of SetPower command is to power ON/OFF WHILL. When WHILL finishes to power on after receiving SetPower command, WHILL sends Response data to the host device. Before receiving the response data, don't send any commands to WHILL. If the response data isn't sent for 5ms, re-issue SetPower Command to WHILL. See section 5 Response Data for more detail. Figure 6 shows the SetPower command format.

Command ID: 0x02

P0: Select Power ON or OFF

P0 = 0: Power OFF

P0 = 1: Power ON

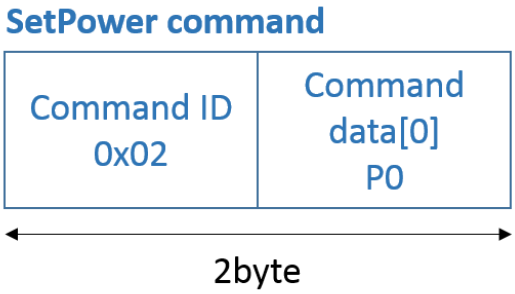


Figure 6 : SetPower command format

Note: After sending "POWER OFF", the host device must wait for more than 5s to send "POWER ON".

3.2.4. SetJoystick command

SetJoystick command has two functions. The first function is to enable/disable the joystick control of a user who rides WHILL and disable/enable the joystick control of the host device. When the joystick control of a user is enabled (disabled), the joystick control of the host device is disabled (enabled). Second function is to set the value of the joystick. The value is valid only when the joystick control of the host device is enabled. With a single SetJoystick command, the setting value is available for 200ms. You must keep sending the command within 200ms if you want to keep WHILL moving more than 200ms.

Figure 7 shows SetJoystick command format.

Command ID: 0x03

U0: Disable/Enable joystick control of user/host device.

U0 = 0: Disable joystick control of user and enable joystick control of the host device

U0 = 1: Enable joystick control of user and disable joystick control of the host device
FB0: Joystick value in front/back direction（-100~100）
LR0: Joystick value in left/right direction（-100~100）

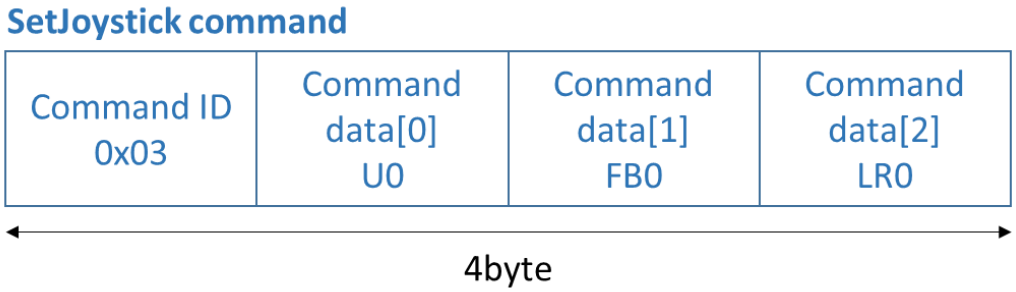


Figure 7 : SetJoystick command format

3.2.5. SetSpeedProfile command

SetSpeedProfile command is to set max speed, acceleration and deceleration at forward movement, reverse movement and turn movement in each speed mode. Figure 8 shows SetSpeedProfile command format.
Command ID: 0x04
S1: Speed mode: Select speed mode to set
S1 = 0: Select speed mode when user uses joystick and “1” is displayed in indicator of WHILL
S1 = 1: Select speed mode when user uses joystick and “2” is displayed in indicator of WHILL
S1 = 2: Select speed mode when user uses joystick and “3” is displayed in indicator of WHILL
S1 = 3: Select speed mode when user uses joystick and “4” is displayed in indicator of WHILL
S1 = 4: Select speed mode when host device moves WHILL via RS232C
S1 = 5: Select speed mode when iPhone WHILL App moves WHILL
F_M1: Max speed at forward movement. The unit of value is 0.1km/h. If 30 is set, max speed is 3.0km/h. The range is (8~60).
F_A1: Acceleration at forward movement. The range in Model CR is (10~90), and the range in Model CR2 is (10~64).
F_D1: Deceleration at forward movement. The range is (40~160).
R_M1: Max speed at reverse movement. The unit of value is 0.1km/h. If 30 is set, max speed is 3.0km/h. The range is (8~30).
R_A1: Acceleration at reverse movement. The range is (10~50).
R_D1: Deceleration at reverse movement. The range is (40~80).

T_M1: Max speed at turn movement. The unit of value is 0.1km/h. If 30 is set, max speed is 3.0km/h. The range is (8~35).
T_A1: Acceleration at turn movement. The range is (10~60).
T_D1: Deceleration at turn movement. The range is (40~160).

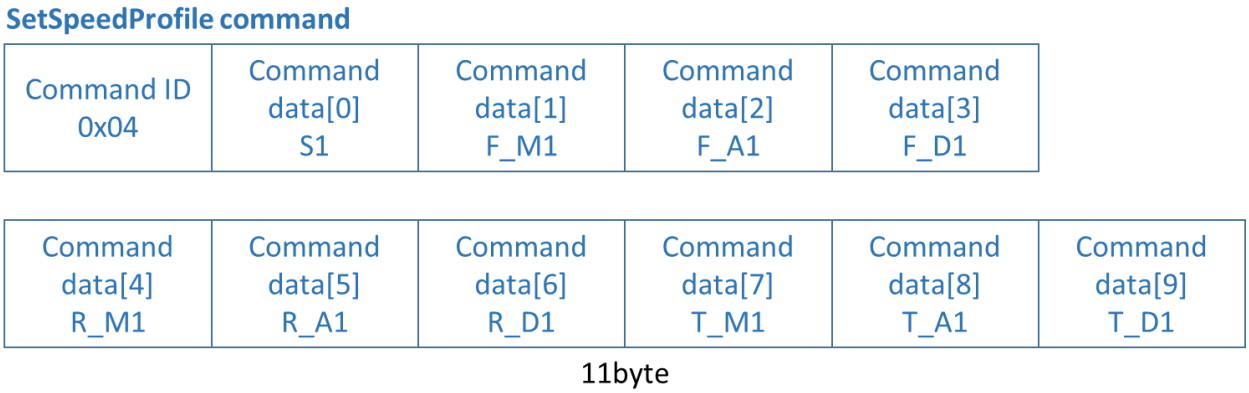


Figure 8 : SetSpeedProfile command format

3.2.6. SetBatteryVoltageOut command (Model CR only)

SetBatteryVoltageOut command is to enable/disable battery voltage from battery voltage pin of cable connecter. This voltage is connected to battery voltage. As a default, battery voltage from battery voltage pin is enabled. See section 8.2 Battery voltage from connector about battery voltage pin.
Command ID: 0x05
V0: Enable/Disable voltage of battery voltage pin
V0 = 0: Disable
V0 = 1: Enable

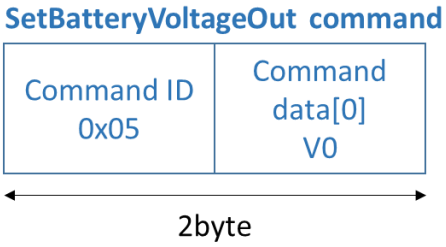


Figure 9 : SetBatteryVoltageOut command format

3.2.7. SetBatterySaving command (Model CR2 only)

SetBatterySaving command is to configure battery protection settings. As default, L0=19 and B0=1. These settings are reset to the default values every time the battery is removed from the device.
Command ID: 0x06
L0: Battery charge level to engage the standby mode. The range is (1~90), and the unit is [%]. In the standby mode, WHILL stops communicating with the host device. To disengage the standby mode, remove the battery from the device, wait for 20 minutes, and then insert a battery with the battery charge level of 20% or above.
B0: Enable/Disable a buzzing sound at the battery charge level of L0 + 10 percentage points.

B0 = 0: Disabled (silent)
B0 = 1: Enabled (a buzzing sound when battery level low)

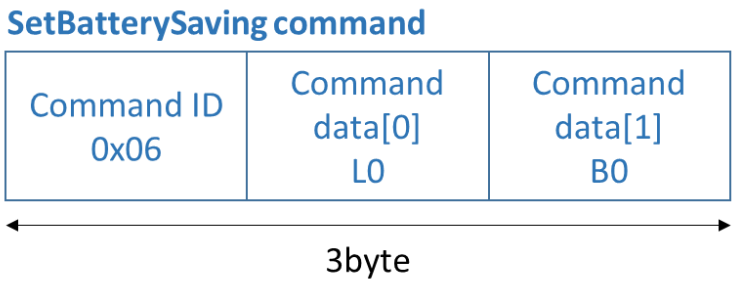


Figure 10 : SetBatterySaving command format

3.2.8. SetVelocity command

SetVelocity command has two functions. The first function is to enable/disable the joystick control of a user who rides WHILL and disable/enable the control of the host device. When the joystick control of a user is enabled (disabled), the control of the host device is disabled (enabled). Second function is to set the value of WHILL velocity. The value is valid only when control of the host device is enabled. With a single SetVelocity command, the setting value is available for 200ms. You must keep sending the command within 200ms if you want to keep WHILL moving more than 200ms.
[Difference from SetJoystick command]
Using SetVelocity command, the host device can send velocity value directly independently of speed profile setting. Also, a finer speed can be set using SetVelocity command than using SetJoystick command.

The acceleration is const when the host device uses SetVelocity command. The acceleration is fast (about 1.7m/s2) so that WHILL can follow the target speed as quickly as possible.
WHILL moves so quickly using SetVelocity command and so pay enough attention to use SetVelocity command. Basically, send this command to increase speed gradually.
Figure 11 shows SetVelocity command format.
Command ID: 0x08
U0: Disable/Enable joystick control of user/host device.
U0 = 0: Disable joystick control of user and enable joystick control of the host device
U0 = 1: Enable joystick control of user and disable joystick control of the host device
Y0~1: Velocity value in in front/back direction (16bit value). The range is（-500～1500）.The unit is 0.004[km/h]. Y1:MSB8bit, Y0:LSB8bit.
X0~1: Velocity value in in left/right direction (16bit value). The range is（-750～750）.The unit is 0.004[km/h]. X1:MSB8bit, X0:LSB8bit.

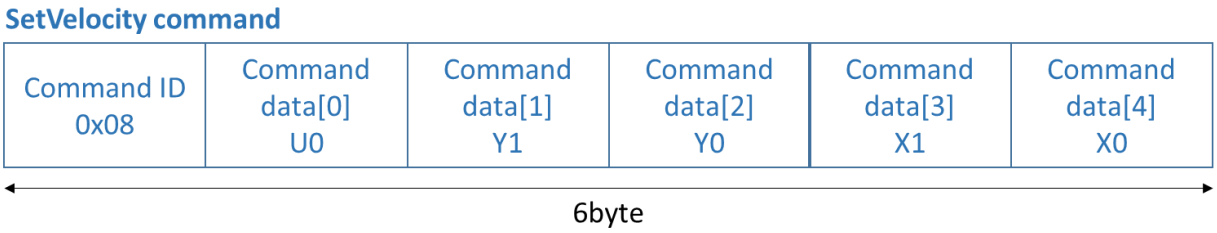


Figure 11 : SetVelocity command format

4. WHILL state data

4.1. Communication format

After receiving StartSendingData command, WHILL starts to send the WHILL state data to the host device. The host device selects the data set number of the WHILL state data. According to the data set number, contents which WHILL sends changes. The WHILL state data conforms to the communication format shown in Figure 12.
Protocol sign: First, protocol sign is sent from WHILL. Protocol sign indicates the start of the WHILL state data. Protocol sign is always 0xAF.
Data length: Data length shows byte size behind itself, not including protocol sign and data length.
WHILL state data: WHILL state data consists of data set number and information.

Checksum: Checksum is the value of XOR of protocol sign, data length and WHILL state data.

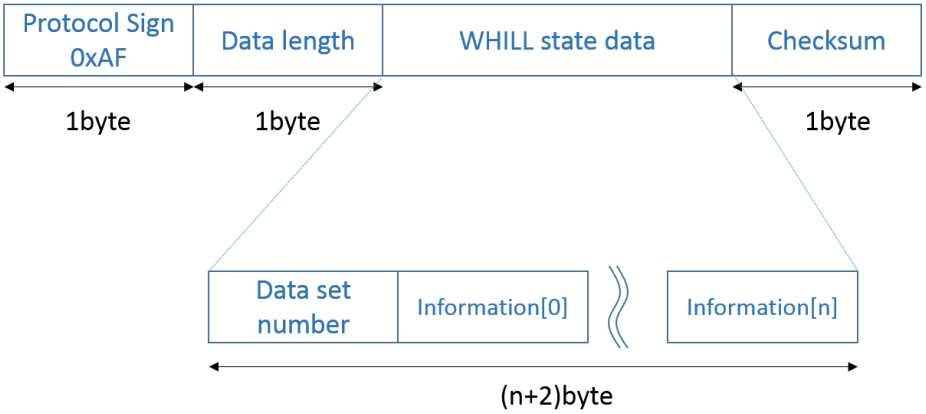


Figure 12 : Communication format of WHILL state data

4.2. Data set 0

1.1.1 When the host device selects data set 0 in StartSendingData command, values of Table 2 will be sent from WHILL. This data is about speed profile. This data set will be changed only when the host device modifies the setting of WHILL. So, it is better to read the data set 0 once when WHILL power-on or the host device changes the settings of max speed, acceleration and deceleration. See section 3.2.5 SetSpeedProfile command to know items in Table 2.

Table 2 : Data set 0 contents

Information Number	Value (8bit)	Description	Implementation	
			Model CR	Model CR2
0	SPEED_MODE	Speed mode to send	✓	✓
1	FORWARD_SPEED_MAX	Max speed at forward movement	✓	✓
2	FORWARD_ACCEL	Acceleration at forward movement	✓	✓
3	FORWARD_DECEL	Deceleration at forward movement	✓	✓
4	REVERSE_SPEED_MAX	Max speed at reverse movement	✓	✓
5	REVERSE_ACCEL	Acceleration at reverse movement	✓	✓
6	REVERSE_DECEL	Deceleration at reverse movement	✓	✓
7	TURN_SPEED_MAX	Max speed at turn movement	✓	✓
8	TURN_ACCEL	Acceleration at turn movement	✓	✓
9	TURN_DECEL	Deceleration at turn movement	✓	✓

4.3. Data set 1

When the host device selects data set 1 in StartSendingData command, values of Table 3 will be sent from WHILL. This data set is changing continuously such as acceleration sensor value, battery current and so on.

Table 3 : Data set 1 contents

Information Number	Value (8bit)	Description	Implementation	
			Model CR	Model CR2
0	ACC_X (MSB 8bit)	Acceleration X axis (MSB 8bit) See Note1	✓	-
	LOW_BATTERY_LEVEL	Level at which is judged to be in low battery	-	✓
1	ACC_X (LSB 8bit)	Acceleration X axis (LSB 8bit) See Note1	✓	-
	ENABLE_BUZZER	Buzzer on/off in low battery warning. ON:1, OFF:0	-	✓
2	ACC_Y (MSB 8bit)	Acceleration Y axis (MSB 8bit) See Note1	✓	-
3	ACC_Y (LSB 8bit)	Acceleration Y axis (LSB 8bit) See Note1	✓	-
4	ACC_Z (MSB 8bit)	Acceleration Z axis (MSB 8bit) See Note1	✓	-
5	ACC_Z (LSB 8bit)	Acceleration Z axis (LSB 8bit) See Note1	✓	-
6	GYR_X (MSB 8bit)	Angular rate X axis (MSB 8bit) See Note2	✓	-
7	GYR_X (LSB 8bit)	Angular rate X axis (LSB 8bit) See Note2	✓	-
8	GYR_Y (MSB 8bit)	Angular rate Y axis (MSB 8bit) See Note2	✓	-
9	GYR_Y (LSB 8bit)	Angular rate Y axis (LSB 8bit) See Note2	✓	-
10	GYR_Z (MSB 8bit)	Angular rate Z axis (MSB 8bit) See Note2	✓	-
11	GYR_Z (LSB 8bit)	Angular rate Z axis (LSB 8bit) See Note2	✓	-
12	JOY_FRONT	Joystick value in front/back direction (-100 ~ +100). Value of real joystick, not value set by the host device	✓	-
13	JOY_SIDE	Joystick value in left/right direction (-100 ~ +100). Value of real joystick, not value set by the host device	✓	-
14	BATTERY_POWER	Battery level. 0 ~ 100%	✓	✓
15	BATTERY_CURRENT (MSB 8bit)	Battery current (MSB 8bit) See Note3	✓	✓

16	BATTERY_CURRENT (LSB 8bit)	Battery current (LSB 8bit) See Note3	✓	✓
17	RIGHT_MOTOR_ANGLE (MSB 8bit)	Angle of right motor (MSB 8bit). See Note4	✓	✓
18	RIGHT_MOTOR_ANGLE (LSB 8bit)	Angle of right motor (LSB 8bit). See Note4	✓	✓
19	LEFT_MOTOR_ANGLE (MSB 8bit)	Angle of left motor (MSB 8bit). See Note4	✓	✓
20	LEFT_MOTOR_ANGLE (LSB 8bit)	Angle of left motor (LSB 8bit). See Note4	✓	✓
21	RIGHT_MOTOR_SPEED (MSB 8bit)	Right motor speed value (MSB 8bit). See Note5	✓	✓
22	RIGHT_MOTOR_SPEED (LSB 8bit)	Right motor speed value (LSB 8bit). See Note5	✓	✓
23	LEFT_MOTOR_SPEED (MSB 8bit)	Left motor speed value (MSB 8bit). See Note5	✓	✓
24	LEFT_MOTOR_SPEED (LSB 8bit)	Left motor speed value (LSB 8bit). See Note5	✓	✓
25	POWER_ON	State of WHILL power. ON:1, OFF:0	✓	✓
26	SPEED_MODE_INDICATOR	Speed mode displayed on indicator of WHILL	✓	✓
27	ERROR	Error code on WHILL. If there is no error, 0' is sent.	✓	✓
28	ANGLE_DETECT_COUNTER	Counter of timing to detect motor angle.	✓	✓

Note1: Acceleration value must be calculated below to be converted into unit [mg].

$$\mathrm{Vacc} \times 0.122 = \mathrm{a}$$

Vacc: Value about acceleration which is reported from WHILL. 16bit signed value.
a: Acceleration value which unit is [mg].

Note2: Angular rate value must be calculated below to be converted into unit [mdps].

$$\mathrm{Vang} \times 4.375 = \omega$$

Vang: Value about angular rate which is reported from WHILL. 16bit signed value.
ω : Angular rate value which unit is [mdps].

Note3: BATTERY_CURRENT is 16bit signed value. The unit is 2mA.
Example: 0x035 represents 106mA; 0xFF97 represents –210mA.
The value will be 0 if battery current is in $\pm$75mA.
The sampling rate of battery current is 4Hz.

Note4: RIGHT_MOTOR_ANGLE and LEFT_MOTOR_ANGLE are 16bit signed value. The unit is 0.001rad. The range is $\pm\pi$ [rad].
Example: 0x0600 represents 1.536rad

Note5: RIGHT_MOTOR_SPEED and LEFT_MOTOR_SPEED are 16bit signed value. The unit is 0.004km/h.
Example: 0x01F4 represents 2km/h.
If higher accuracy of motor speed is needed, calculate motor speed from RIGHT_MOTOR_ANGLE(LEFT_MOTOR_ANGLE) and ANGLE_DETECT_COUNTER instead of using the value of RIGHT_MOTORO_SPEED(LEFT_MOTOR_SPEED).

Note6: ANGLE_DETECT_COUNTER indicates a timing of detecting motor angles.

Model CR:

The unit is [ms].
The max of this value is 200. After this value reaches 200, this value will be 0 in the next timing of detecting motor angles.
This value is used to improve the accuracy of odometry.
For Example: When the following data is received sequentially, the right motor rotates 0.088rad in 11ms.
RIGHT_MOTOR_ANGLE: 1.536rad and ANGLE_DETECT_COUNTER: 110
RIGHT_MOTOR_ANGLE: 1.624rad and ANGLE_DETECT_COUNTER: 121

Model CR2:

The unit is 10[ms]. The range of this value is (0~255).

Note7: The value of the item that Implementation is “-” is always 0x00.

5. Response Data

When WHILL finishes to powers on after receiving SetPower command, WHILL sends the response data to the host device. The response data is always 0x52. Figure 13 shows the response data format.

Protocol Sign: First, protocol sign is sent from WHILL. Protocol sign is always 0xAF.
Data length: it shows byte size behind itself, not including protocol sign and data length. It's '2' at WHILL response data.
Response: It's always 0x52
Checksum: it is the value of XOR of protocol sign, data length and response.

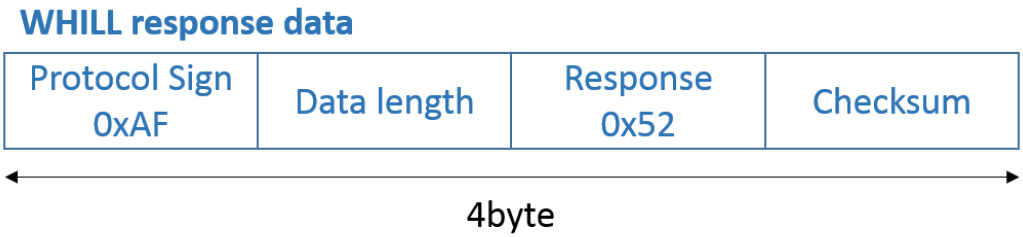


Figure 13 : WHILL response data format

After sending SetPower command to power on WHILL, don't send any commands to WHILL before receiving the response data. If the response data isn't sent for 15ms, re-issue SetPower command to WHILL (Figure 14).

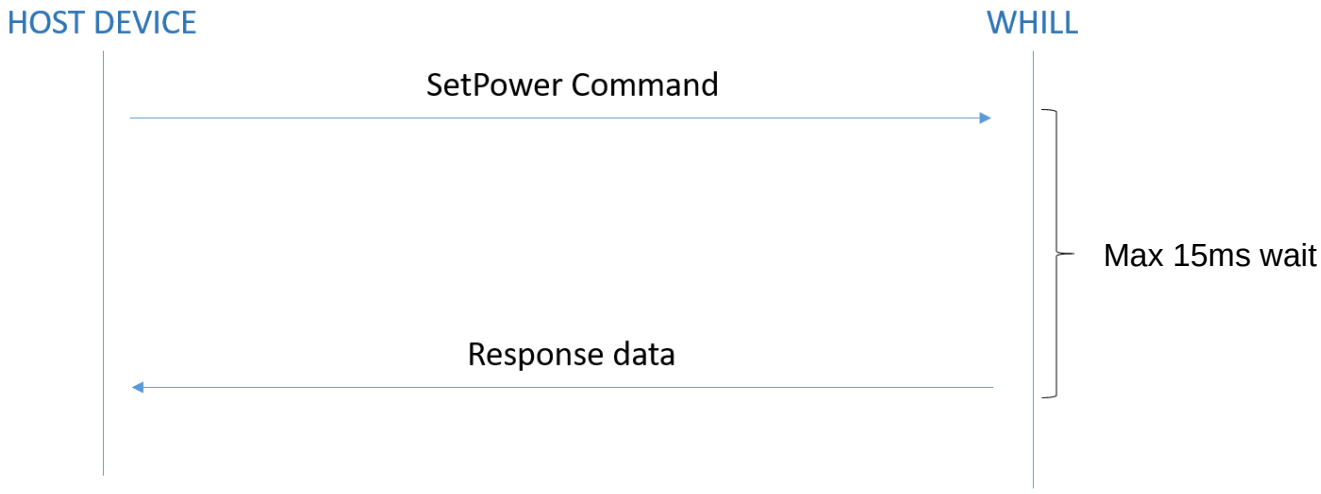


Figure 14 : Timing of Response data

6. Communication Electrical Specifications

6.1. RS232C specification

The interface of WHILL's CPU is RS232C based on Table 4. Figure 15 shows the RS232C diagram.

Table 4 : UART specification

	Model CR	Model CR2
Baud rate	38400	38400
Parity bit	No	No
Data length	8bit	8bit
Stop bit	2bit	2bit

Figure 15 : RS232C diagram

6.2. Minimum time between control commands

The host device must wait for 2ms to send the next control command after sending the previous control command (Figure 16).

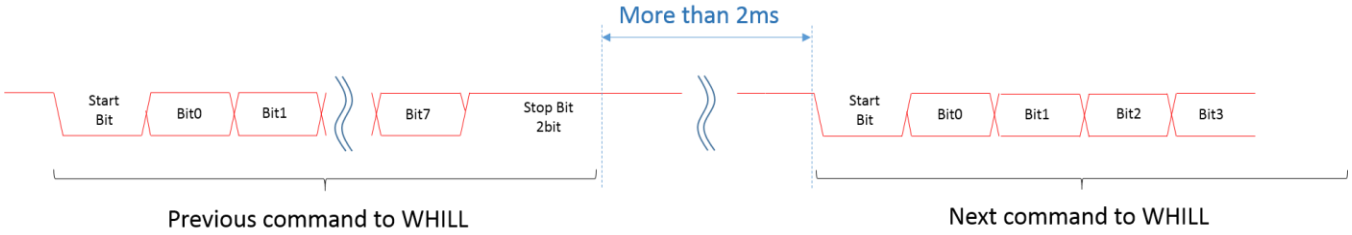


Figure 16 : Minimum time between control commands

6.3. Maximum interval of byte data in control command

The interval of byte data which constitutes a single control command must be less than 5ms. If the interval is more than 5ms, the previous 1-byte data will be ignored.

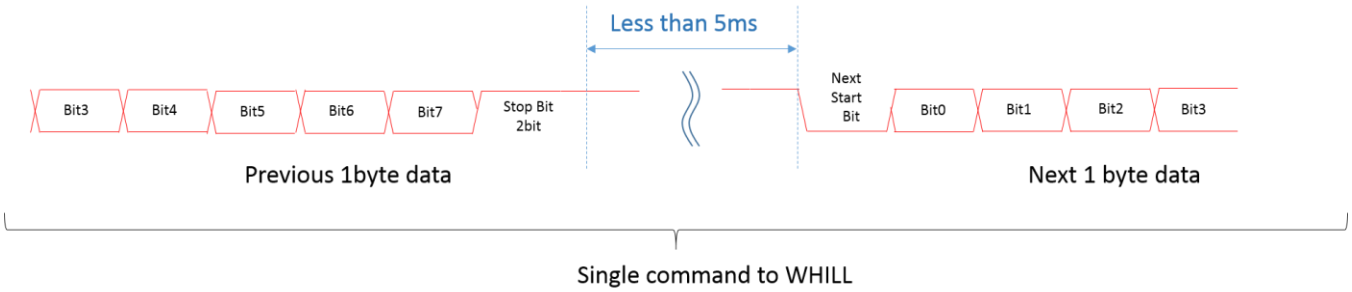


Figure 17 : Maximum interval of byte data in control command

7. Sensor (Model CR only)

7.1. 3D accelerometer/3D gyroscope sensor

3D accelerometer/3D gyroscope sensor is included in WHILL. Acceleration sampling rate is104Hz and acceleration range is±4g. Angular rate sampling rate is 104Hz and angular rate range is ±125dps. Figure 18 shows direction of the detectable accelerations and angular rate.
For the sensor, LSM6DS3 is included in WHILL. See LSM6DS3 datasheet for more detail.

Figure 18 : Direction of the detectable accelerations and angular rate

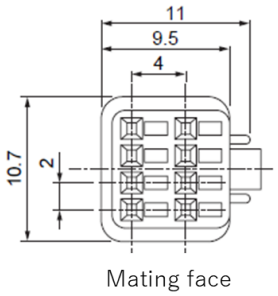
8. Connector

8.1. Pin assignment

8.1.1. Model CR

08R-JWPF-VSLE-D (JST) is used for interface connector. Figure 19 shows pin assignment.

TXD	RXD
GND	BATT
GND	BATT
GND	BATT

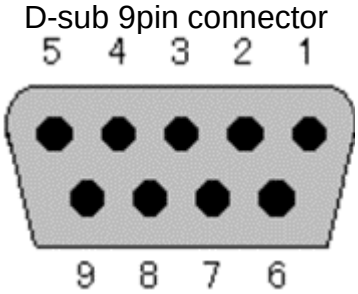


TXD : TX pin. Data from WHILL
RXD: Rx pin. Data to WHILL
GND: GND
BATT: Battery voltage pin. This pin connected with battery voltage.

Figure 19 : Pin assignment of connector for Model CR

8.1.2. Model CR2

JEZ-9S-3 (JST) is used for interface connectors. Figure 20 shows pin assignment.



Pin2 TXD
Pin3 RXD
Pin5 GND

Figure 20 : Pin assignment of connector for Model CR2

8.2. Battery voltage from connector (Model CR only)

BATT pin in Figure 19 is connected to battery voltage. Battery voltage range from about 19V ~ 30V according to remaining battery level, battery current and battery temperature. This voltage output can be enable / disable by SetBatteryVoltageOut command.
The current from this BATT pin must be under 3A. The fuse between BATT pin and battery will blow if over current flows.

9. Appendix

9.1. Difference between Model CR and Model CR2

Below, check-mark ("✓") means IMPLEMENTED.

Table 5 : List of External Pins

External Pins	Model CR	Model CR2
RS232C (TX, RX)	✓	✓
Battery voltage output (24Vout)	✓	-

Table 6 : List of UART specifications

UART specifications	Model CR	Model CR2
Baud rate	38400	38400
Parity bit	No	No
Data length	8bit	8bit
Stop bit	2bit	2bit

Table 7 : List of Control Commands

Command ID	Command	Model CR	Model CR2
0	StartSendingData	✓	✓
1	StopSendingData	✓	✓
2	SetPower	✓	✓
3	SetJoystick	✓	✓
4	SetSpeedProfile	✓	✓
5	SetBatteryVoltageOut	✓	-
6	SetBatterySaving	-	✓
8	SetVelocity	✓	✓

Table 8 : List of WHILL State Data (Data Set 0)

Information Number	Value (8bit)	Model CR	Model CR2
0	SPEED_MODE	✓	✓
1	FRONT_SPEED_MAX	✓	✓
2	FRONT_ACCEL	✓	✓
3	FRONT_DECEL	✓	✓
4	REVERSE_SPEED_MAX	✓	✓
5	REVERSE_ACCEL	✓	✓
6	REVERSE_DECEL	✓	✓
7	TURN_SPEED_MAX	✓	✓
8	TURN_ACCEL	✓	✓
9	TURN_DECEL	✓	✓

Table 9 : List of WHILL State Data (Data Set 1)

Information Number	Value (8bit)	Model CR	Model CR2
0	ACC_X (MSB 8bit)	✓	-
	LOW_BATTERY_LEVEL	-	✓
1	ACC_X (LSB 8bit)	✓	-
	ENABLE_BUZZER	-	✓
2	ACC_Y (MSB 8bit)	✓	-
3	ACC_Y (LSB 8bit)	✓	-
4	ACC_Z (MSB 8bit)	✓	-
5	ACC_Z (LSB 8bit)	✓	-
6	GYR_X (MSB 8bit)	✓	-
7	GYR_X (LSB 8bit)	✓	-
8	GYR_Y (MSB 8bit)	✓	-
9	GYR_Y (LSB 8bit)	✓	-
10	GYR_Z (MSB 8bit)	✓	-
11	GYR_Z (LSB 8bit)	✓	-
12	JOY_FRONT	✓	-
13	JOY_SIDE	✓	-
14	BATTERY_POWER	✓	✓
15	BATTERY_CURRENT (MSB 8bit)	✓	✓
16	BATTERY_CURRENT (LSB 8bit)	✓	✓
17	RIGHT_MOTOR_ANGLE (MSB 8bit)	✓	✓

18	RIGHT_MOTOR_ANGLE (LSB 8bit)	✓	✓
19	LEFT_MOTOR_ANGLE (MSB 8bit)	✓	✓
20	LEFT_MOTOR_ANGLE (LSB 8bit)	✓	✓
21	RIGHT_MOTOR_SPEED	✓	✓
22	RIGHT_MOTOR_SPEED	✓	✓
23	LEFT_MOTOR_SPEED	✓	✓
24	LEFT_MOTOR_SPEED	✓	✓
25	POWER_ON	✓	✓
26	SPEED_MODE_INDICATOR	✓	✓
27	ERROR	✓	✓
28	ANGLE_DETECT_COUNTER	✓	✓

10. Revision History

Revision	Date	Note
Rev 10	2024/12/02	Add SetBatterySaving command. Add LOW_BATTERY_LEVEL and BUZZER_ENABLE to Data set 1. Correct parameter ranges of SetSpeedProfile command (FA_1, RD_1). Correct description of ANGLE_DETECT_COUNTER in Model CR2.
Rev 9	2024/03/27	Add description of “WHILL Model CR series” in Preface.
Rev 8	2023/11/10	Add description of Model CR2 (Table1, 2, 3, 4). Add Pin assignment of Model CR2. Add Appendix (Difference between Model CR and Model CR2). Modify waiting time of response.
Rev 7	2019/12/25	Add ANGLE_DETECT_COUNTER in Data set 1. Modify Table3: Data set 1 content. Add SetVelocity command.
Rev 6	2019/1/10	Modify sentence. Modify description about SetPower and Response data according to new FW.
Rev 5	2018/09/14	Modify Figure 15
Rev 4	2018/01/31	Delete EmergencyBrake command. Modify range of max speed, acceleration and deceleration in SetSpeedProfile command.
Rev 3	2017/10/30	Add SPEED_MODE_INDICATOR in Data set 1. Add EmergencyBrake command.
Rev 2	2017/08/23	Modify figures of commands. Modify sentence.
Rev 1	2017/08/22	