

$\frac{9}{16} - \frac{5}{8}$ / $\frac{1}{2}$ " shackle

- bitter end FEELER:
THIMBLE/MILOPRESS.

10TON
MILLER
SWIVEL

$\frac{9}{16} - \frac{5}{8}$ / $\frac{1}{2}$ " shackle

$\frac{9}{16} - \frac{5}{8}$ / $\frac{1}{2}$ " shackle

IMPORTANT JUNCTION.

$\frac{1}{2}$ " shackle

#1 Weak Link

assure that "smart" end
is towards ship

$\frac{9}{16} - \frac{5}{8}$ / $\frac{1}{2}$ " shackle

LOOSE BUILT OF $\frac{1}{2}$ " CHAIN
SEIZED HERE AND WOVEN
HERE WITH $\frac{3}{8}$ " BRAIDER
POLY. PRO.

AFTER PLACING PIN IN
LINK PUT ON ALUMINUM
CHECK PLATES, SECURE
WITH HOSE
CLAMPS AND
TAPE OVER
(GLASS +
FRICTION)

LASH THIS
WHOLE MESS
SECURELY TO
BAIL WITH
6 THREAD
& THEN TAPE
(GLASS + DUCT.)

HOSE CLAMP

$\frac{1}{2}$ " shackle

2x $\frac{1}{2}$ " shackles

#2 Weak Link

PAINT OR
MARK
CLEARLY
THE SHIP
END OF THE
WEAK LINK
BEFORE PUTTING
ON THE
PLATES.

$\frac{3}{4}$ "
" $\frac{1}{2}$ "