



∇ (∇ , ∇ = Lapping)

ORIGINAL
31 AUG 2012
MAINTENANCE DEPT.

Detail A

E4-01-580

Beveling		The Corner without the instruction is all C0.3		Heat Treatment		Hardening, Tempering		M/C	
Thinning of Beveling (C -)		(1) HCr Plating thickness		Date		Name		LR03N Cathode Can	
- - - µm; Post-buffing, finish & the hole part is excluded		(2) Parker		Drafting		31-08-12		Billy	
(3) Ryde Taft		(4) (Usually, Alkali, Acid) it is an air-sprayed coating in a specified color excluding the processing side.		Check		31-08-12		Anton Y	
(5) Other		Approve		31-08-12		Bambang		Title Block	
Part name		Drawing Punch St. 08		Process name		ASAHI MACHINE		Drawing No. 220-1A	
Surface Treatment		Standard/Others		Change		PT FDK INDONESIA		Change & Content of Correction	
No. Material		Size & Spec		Date		Name		Date	
the instruction		Size Division		3 is exceeded		6 or less		30 or less	
thing to remove		Tolerance		± 0.1		± 0.2		± 0.3	
bari		QT'y		120		400		1000	
A4 (210X297)		18-S		6-S		6.8-S		2000 or less	