Open-Source Project



Ori-Vent: Design and Prototyping of Accessible and Portable Origami-Inspired Ventilators

Soft Robotics Lab

Worcester Polytechnic Institute

Table of Contents

| Introduction | 2 |
|------------------------------|---|
| Part 1: Materials | 2 |
| Part 2: Printed Parts List | 3 |
| Part 3: Building the Bellows | 4 |
| Part 4: Sealing Bellows | 5 |
| Part 5: Wiring Diagram | 6 |
| Part 6: Assembly | 7 |
| Part 7: Download Section | 7 |
| Part 8: Video | 7 |

Introduction:

The COVID-19 pandemic is responsible for hundreds of thousands of deaths worldwide and remains a challenge that humanity must still overcome. As hospitals continue to admit critical patients, they face medical equipment shortages that may hinder life-saving treatments. We seek to combat this equipment shortage by presenting a proof-of-concept portable automated ventilator that is:

- Low cost
- Simple, Lightweight, Easy-to fabricate

As an open-source project, we will made public all the CAD files as well as the software. We hope that you can also make your own ventilator using these instructions! For the current designs, laser cutters and 3d printers are necessary, though these parts could be cut/printed elsewhere and then mailed to you for assemble.

Part 1: Materials & Orders

The initial prototype uses inexpensive materials and is easy to manufacture. It is not necessary to buy or order same product as listed below. You can do substitutions from your own supplies or purchase similar items from somewhere else.

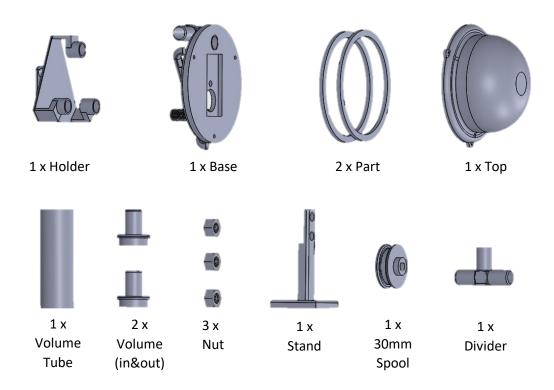
| \$10.69 | Order (Amazon) | | | |
|---------|---|--|--|--|
| \$3.95 | Order (Amazon) | | | |
| \$5.75 | Order (RobotShop) | | | |
| \$3.33 | Order (RobotShop) | | | |
| \$16.33 | Order (Digi-Key) | | | |
| | | | | |
| \$3.90 | Order (FibreGlast) | | | |
| - | Order (Amazon) | | | |
| \$7.64 | Order (Amazon) | | | |
| Others: | | | | |
| - | - | | | |
| - | - | | | |
| \$6.69 | Order (Amazon) | | | |
| \$2.99 | Order (Amazon) | | | |
| \$8.59 | Order (Amazon) | | | |
| | \$3.95 \$5.75 \$3.33 \$16.33 \$3.90 - \$7.64 - - - \$6.69 \$2.99 | | | |

^{*} Optional Part: Order if you want to make origami bellows.

Part 2: Printed Part List

Files: Open Source Ori-Vent\Printed Parts\.STL & .SLDPRT

Here is a list of all the parts that need to be printed:



Print Settings

Profile Default: High resolution

Supports: Yes

Infill: 60%+

Filament material: PLA

Part 3: Building the Bellows

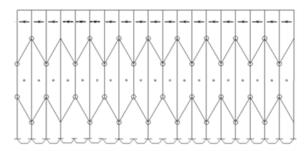
Origami Bellows:

Files: Open Source Ori-Vent\Origami_Laser Cut\.DXF

Quantity: 3 x Origami Pattern

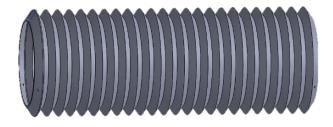
Material: PET (Polyethylene Terephthalate) or any other low-cost and accessible plastic

Note: We provide two different length of origami patterns (18 inch and 9)



3D Printed Bellows

Files: Open Source Ori-Vent \ 3D Printed Bellows \ .SLDPRT:



Print Settings

Profile Default: High resolution, insure at least two layers for

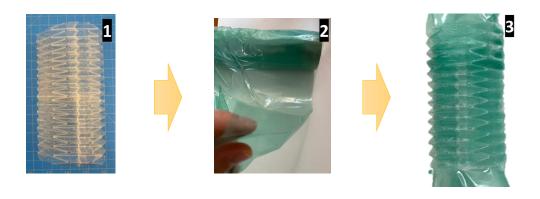
Supports: No

Filament material: NinjaFlex

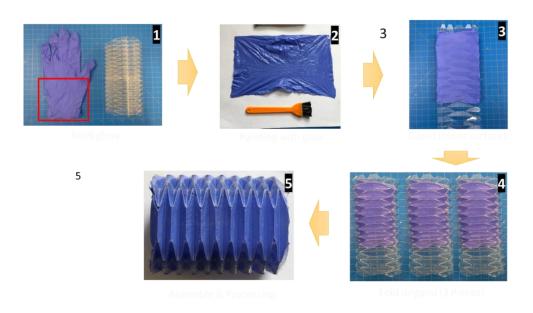
Part 4: Sealing Origami Bellows

To seal the holes within the origami structure, we tested two different materials and sealing processes. We recommend sealing with bagging film.

1) Origami Bellows Sealing Process (recommended): You can glue (E6000 flexible glue) the Stretchlon200 bagging film to the inner surface of the assembled origami module before folding completely.



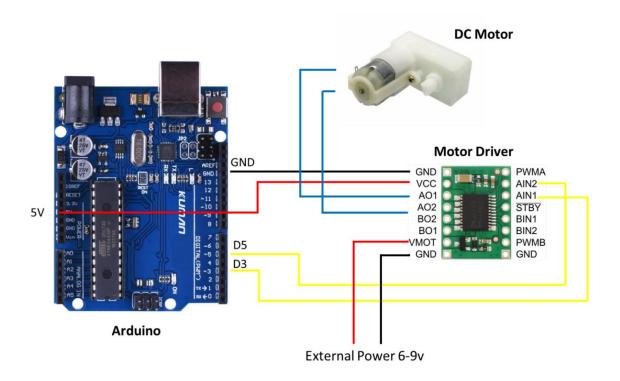
2) Origami Bellows Sealing Process (Optional): You can glue multiple pieces of Nitrile exam glove onto the inner surface of the unfolded origami module using E6000 flexible glue. Lastly, assemble all 3 origami pieces and glue attached sections.



Part 5: Wiring Diagram

Minimal wiring diagram for connecting a microcontroller to a motor driver. You can use breadboard (optional) or solder pins on the motor driver.

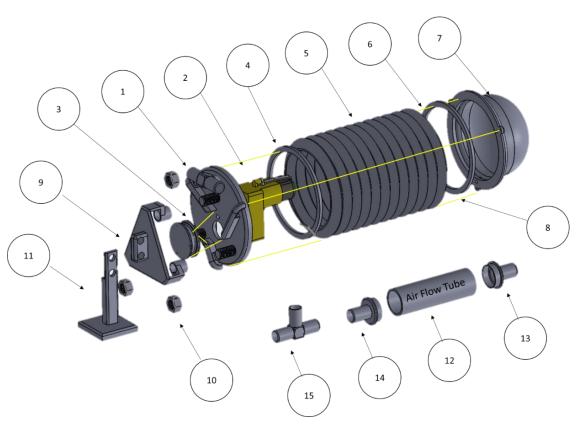
Files: Open Source Ori-Vent\Code&Data\Arduino\.ino



| Micro Co | ntroller | Mot | or Driver |
|----------|----------|-----|-----------|
| GND | | > | GND |
| 5V | | > | VCC |
| D3 | | > | AIN1 |
| D5 | | > | AIN2 |

Part 6: Assembly

Assemble printed parts from Part 1 and sealed/3D printed bellows.



①-②Attach the motor and mount to the 3d printed part. ③ Mount spool. ④-⑥ Origami/3D printed bellows. ⑦ Back cover. ⑧ Wraps the cables around a spool and attached to the other end. ⑨ Holder. ⑩ Nuts. ⑪ Mount stand. ⑫-⑤ Assemble air flow tube (optional).

Part 7: Download Section

Download .zip file (Include all Steps)

Part 8: Video

Files: Open Source Ori-Vent \ Video \ .mp4

YouTube Link: