

Review of Welding Documents per ASME Section IX

WPS NASA-A572-SMAW Rev 1

PQR/s NASA-A572-SMAW -PQR

Client Sample

Welding document owner NASA

Project: Sample Review

Date of review 10/8/2025

PQR NASA-A572-SMAW -PQR certified 4/24/13 was found

 to be in compliance with ASME Section IX

X NOT to be in compliance with ASME Section IX as detailed in included documentation

john patterson

John Patterson- WPS Services

The reviewed WPS was found

 to be in compliance with ASME Section IX

X NOT to be in compliance with ASME Section IX as detailed in included documentation

john patterson

John Patterson- WPS Services

WPS Services recommendation (final disposition responsibility rests with client):

Reject WPS and PQR package. Request new PQR welded and certified by Syncrom Space Services. As welding per current WPS is not recommended without qualification, the WPS should be revised to address discrepancies.