



Spare parts

Product presenter

CI STATION

Serial number: _____

Document number (Type): 5280700

Revision: D

Language: ENG

Date: 23-10-2019

Machine code: C1316

Source: ENG (Engineering)

Marel Inc.

1024 Airport Parkway
Gainesville, GA 30501
P.O. Box 1258
Gainesville, GA 30503
USA

T: +1 770 5327041

F: +1 7705329867

I : www.marel.com

Copyright © 2019 Marel Inc.

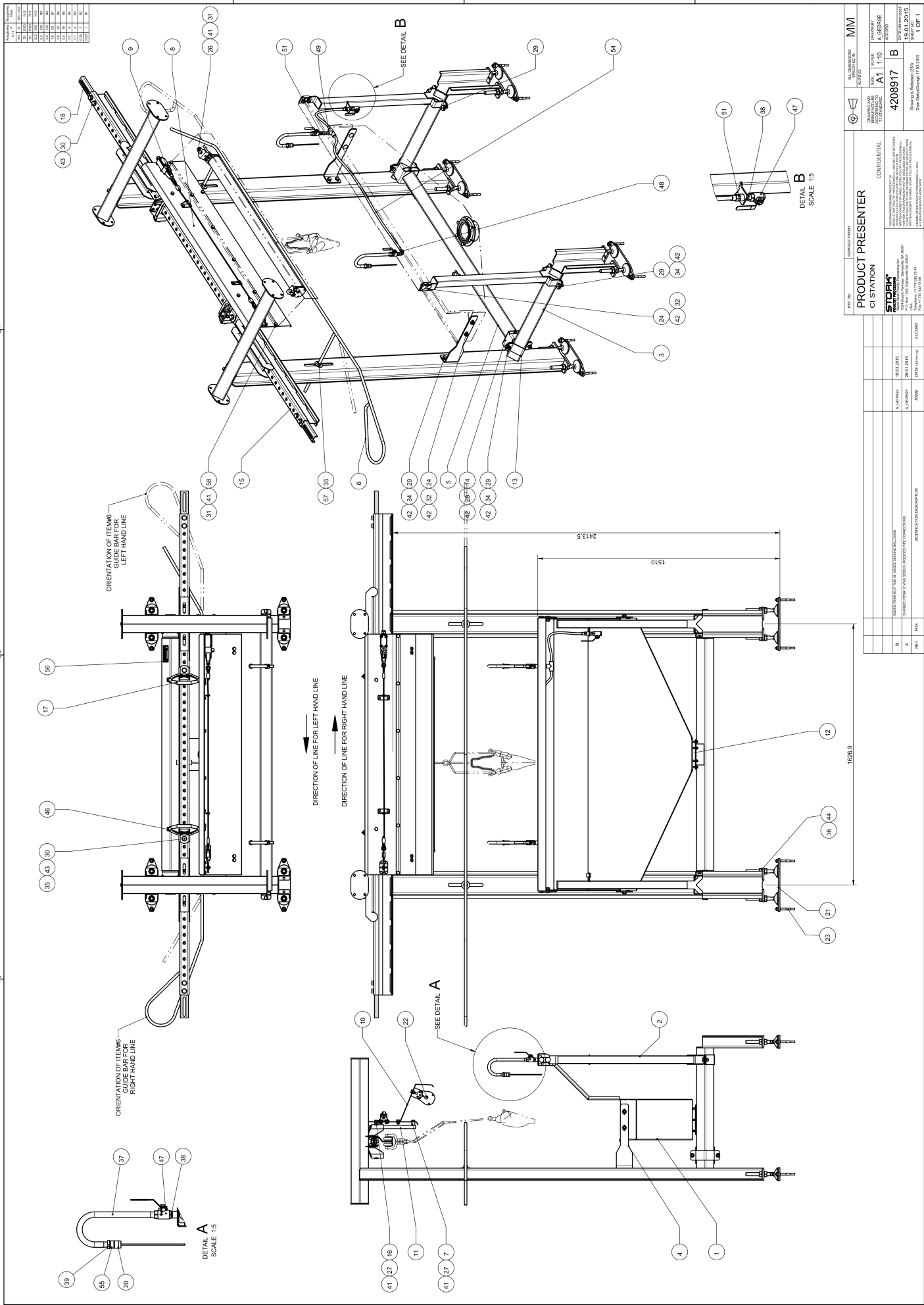


Table of contents / Index

Product presenter

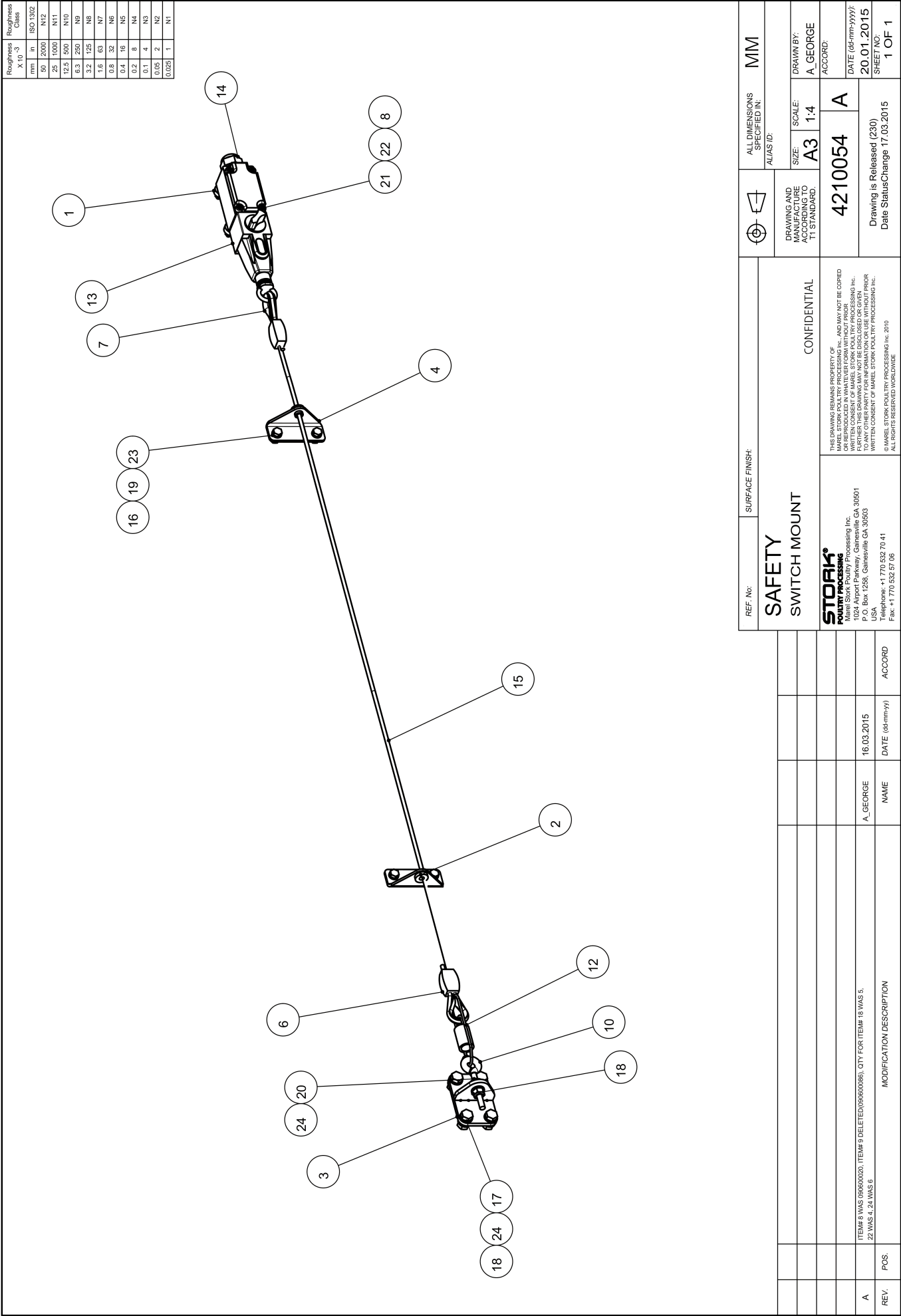
Pos	Part number	Qty	Lngth/Unit	ABC	Description	Page
1	4208844	1			trough	
2	4210055	2			leg	
3	4208918	2			support	
4	4208923	2			bracket	
5	4208924	1			duct	
6	4209111	1			shackle guide	
7	4209179	2			bushing	
8	4209180	1			shield	
9	L 4210054	1			safety	2
10	4209374	1			hood	
11	3977099	2			shaft	
12	L 4211052	1			discharge	4
13	3906345	4			support	
14	3955359	2			support	
15	3958593	1			overhead piece	
16	3983806	2			bushing	
17	3977284	2			support	
18	3840308	2			connecting section	
20	4209664	2		E	shut off valve	
21	400005004	4			adjusting leg	
22	400006743	1		E	fitting	
23	400000049	8			anchor bolt	
24	000131263	8			carriage bolt	
25	000138185	14			tap bolt	
26	000138239	4			tap bolt	
27	000138245	4			tap bolt	
28	000138287	8			tap bolt	
29	000138291	12			tap bolt	
30	000138391	6			tap bolt	
31	000163351	10			lock nut	
32	000163352	8			lock nut	
34	000185072	12			nut	
35	000185074	6			nut	
36	000185076	16			nut	
37	0202345	2			pipe	
38	0203581	3			threaded pipe	
39	0210829	2			reducing ring	
40	000350208	8			flat washer	
41	000350209	24			flat washer	
42	000350210	40			flat washer	
43	000350212	8			flat washer	
44	000350214	16			flat washer	
45	000353112	4			split lock washer	
46	675754	2			support	
47	0942086	3			ball valve	
48	002330462	1			male elbow connector	
49	002330765	1			union tee connector	

Page left blank intentionally

Table of contents / Index

Product presenter

<i>Pos</i>	<i>Part number</i>	<i>Qty</i>	<i>Length/Unit</i>	<i>ABC</i>	<i>Description</i>	<i>Page</i>
51	002330442	2			male straight connector	
54	004171090	1	1750 MM		pneumatic hose	
55	4210047	2			reducing ring	
56	400002175	4			pan head screw	
57	000351445	4			flat washer	
58	000138237	6			tap bolt	



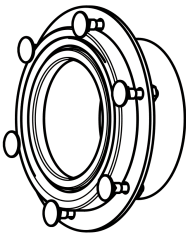
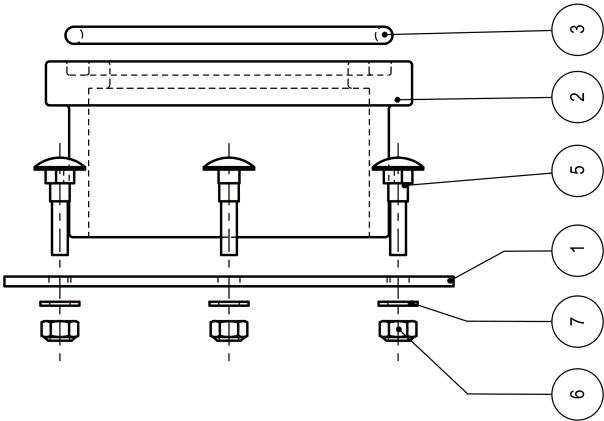
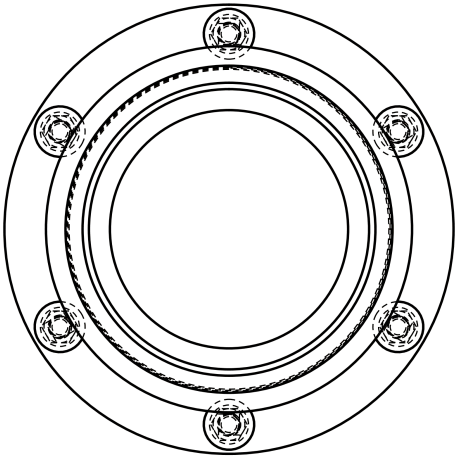
REF. No.	SURFACE FINISH:	ALL DIMENSIONS SPECIFIED IN:	MM
SAFETY SWITCH MOUNT		ALIAS ID:	
CONFIDENTIAL		DRAWING AND MANUFACTURE ACCORDING TO T1 STANDARD.	
		SIZE: A3	SCALE: 1:4
		4210054	A
		DRAWING IS RELEASED (230) DATE StatusChange 17.03.2015	
		DATE (dd-mm-yyyy): 20.01.2015 SHEET NO: 1 OF 1	

REV.	POS.	NAME	DATE (dd-mm-yyyy)	ACCORD	MODIFICATION DESCRIPTION
A		A. GEORGE	16.03.2015		ITEM# 8 WAS 090800020. ITEM# 9 DELETED(090600080). QTY FOR ITEM# 18 WAS 5. 22 WAS 4. 24 WAS 6
THIS DRAWING REMAINS PROPERTY OF MAREL STORK POULTRY PROCESSING INC. AND MAY NOT BE COPIED OR REPRODUCED IN WHATEVER FORM WITHOUT PRIOR WRITTEN CONSENT OF MAREL STORK POULTRY PROCESSING INC. FURTHER THIS DRAWING MAY NOT BE DISCLOSED OR GIVEN TO ANY OTHER PARTY FOR INFORMATION OR USE WITHOUT PRIOR WRITTEN CONSENT OF MAREL STORK POULTRY PROCESSING INC. ALL RIGHTS RESERVED WORLDWIDE.					

safety

Pos	Part number	Qty	Length/Unit	ABC	Description
1	448577	4			bushing
2	641406	2			flange bushing
3	3817229	1			mounting
4	4209191	2			support
6	004254101	2			cable clamp
7	004255001	2			wire rope thimble
8	000163348	4			lock nut
10	090600546	1			screw eye
12	091401114	1		B	extension spring
13	095211127	1		B	pull switch
14	500514228	1			gland
15	090850064	1	2500 MM		cable
16	000138135	4			tap bolt
17	000138187	4			tap bolt
18	000163350	5			lock nut
19	000185069	4			nut
20	000185070	1			nut
21	000251699	4			socket cap screw
22	000350206	8			flat washer
23	000350207	8			flat washer
24	000350208	10			flat washer

Roughness X 10 ⁻³ Others		Roughness Others	
mm	in	mm	in
50	2000	N12	
25	1000	N11	
12.5	500	N10	
6.3	250	N9	
3.2	125	N8	
1.6	63	N7	
0.8	32	N6	
0.4	16	N5	
0.2	8	N4	
0.1	4	N3	
0.05	2	N2	
0.025	1	N1	



SCALE 1:4

REF. No:		SURFACE FINISH:		ALL DIMENSIONS SPECIFIED IN:		MM	
DISCHARGE		CONFIDENTIAL		DRAWING AND MANUFACTURE ACCORDING TO T1 STANDARD.		DRAWN BY: A_GEORGE	
D114		4211052		SIZE: A3		SCALE: 1:2	
STORK POULTRY PROCESSING Marek Stork Poultry Processing Inc. 1024 Airport Parkway, Gainesville GA 30601 P.O. Box 1258, Gainesville GA 30603 Telephone: +1 770 532 70 41 Fax: +1 770 532 57 06		THIS DRAWING REMAINS PROPERTY OF MAREK STORK POULTRY PROCESSING INC. AND MAY NOT BE COPIED OR REPRODUCED IN ANY FORM WITHOUT PRIOR WRITTEN CONSENT OF MAREK STORK POULTRY PROCESSING INC. ALL RIGHTS RESERVED WORLDWIDE.		DATE (dd-mm-yyyy):		26.01.2015	
MODIFICATION DESCRIPTION		NAME		DATE (dd-mm-yyyy)		SHEET NO:	
REV.	POS.	ACCORD		Drawing is Released (230)		1 OF 1	
				Date StatusChange 28.01.2015			

discharge

<i>Pos</i>	<i>Part number</i>	<i>Qty</i>	<i>Length/Unit</i>	<i>ABC</i>	<i>Description</i>
1	631885	1			disc
2	3815522	1			flange bushing
3	090350802	1			O-ring
5	000131225	6			carriage bolt
6	000163350	6			lock nut
7	000350208	6			flat washer