



Spare parts

Transfer system

TRD-E F5

Serial number: _____

Document number (Type): 4696133

Revision:

Language: ENG

Date: 23-10-2019

Machine code: B2728

Source: ENG (Engineering)

Marel Inc.

1024 Airport Parkway

Gainesville, GA 30501

P.O. Box 1258

Gainesville, GA 30503

USA

T: +1 770 5327041

F: +1 7705329867

I : www.marel.com

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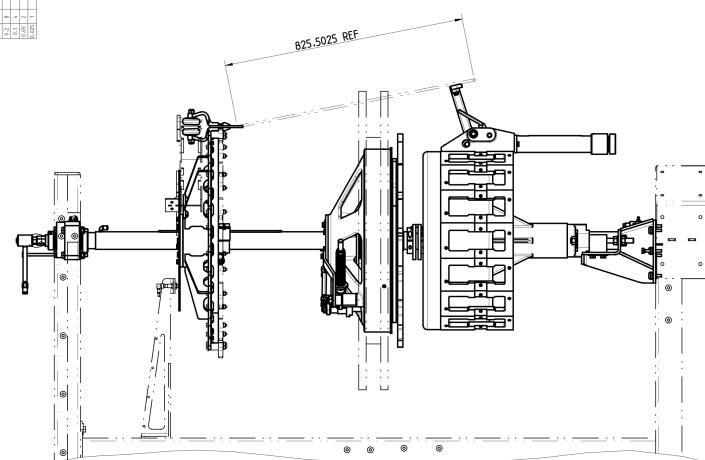
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Transfer system

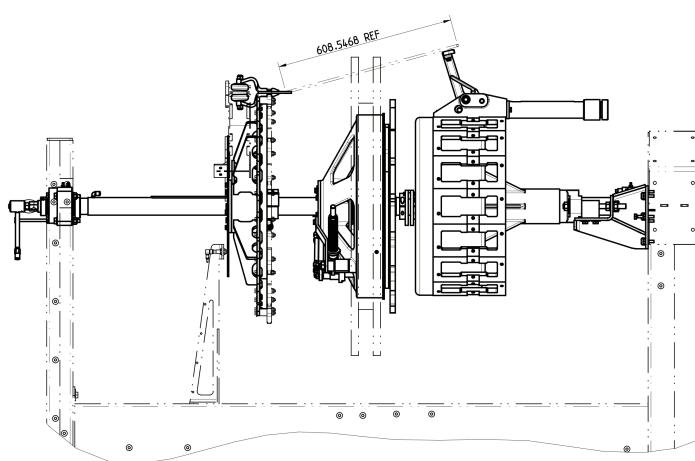
Pos	Part number	Qty	Length/Unit ABC	Description	Page
33	L 4114042	1		modification set	6
37	L 4110989	1		lug	8
50	L 4696134	12		modification set	10
64	L 4448217	1		modification set	14
73		1		overhead piece	
74		2		overhead piece	
183	L 4113821	1		wheel	16

21

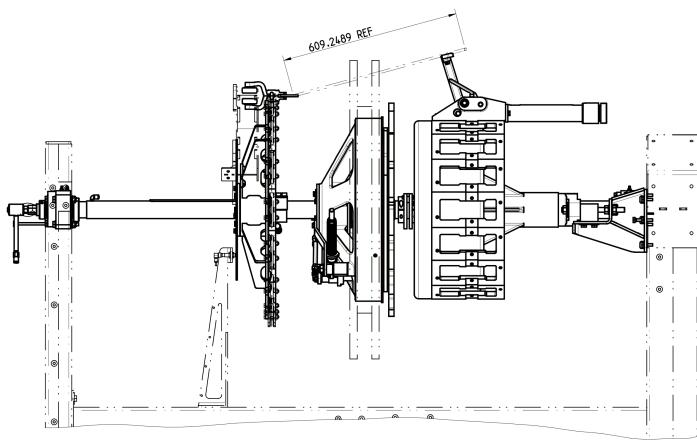


SCALE 3:25

MIN & MAX SHACKLE LENGTHS
348 CHAIN

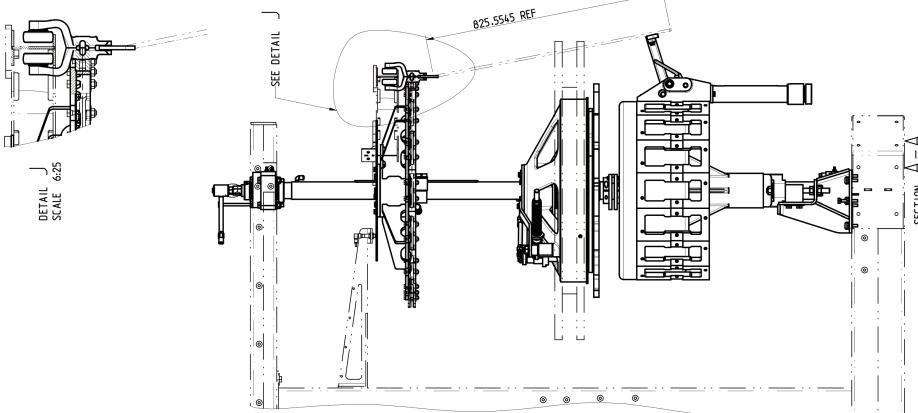


SCALE 3:25



SCALE 3:25

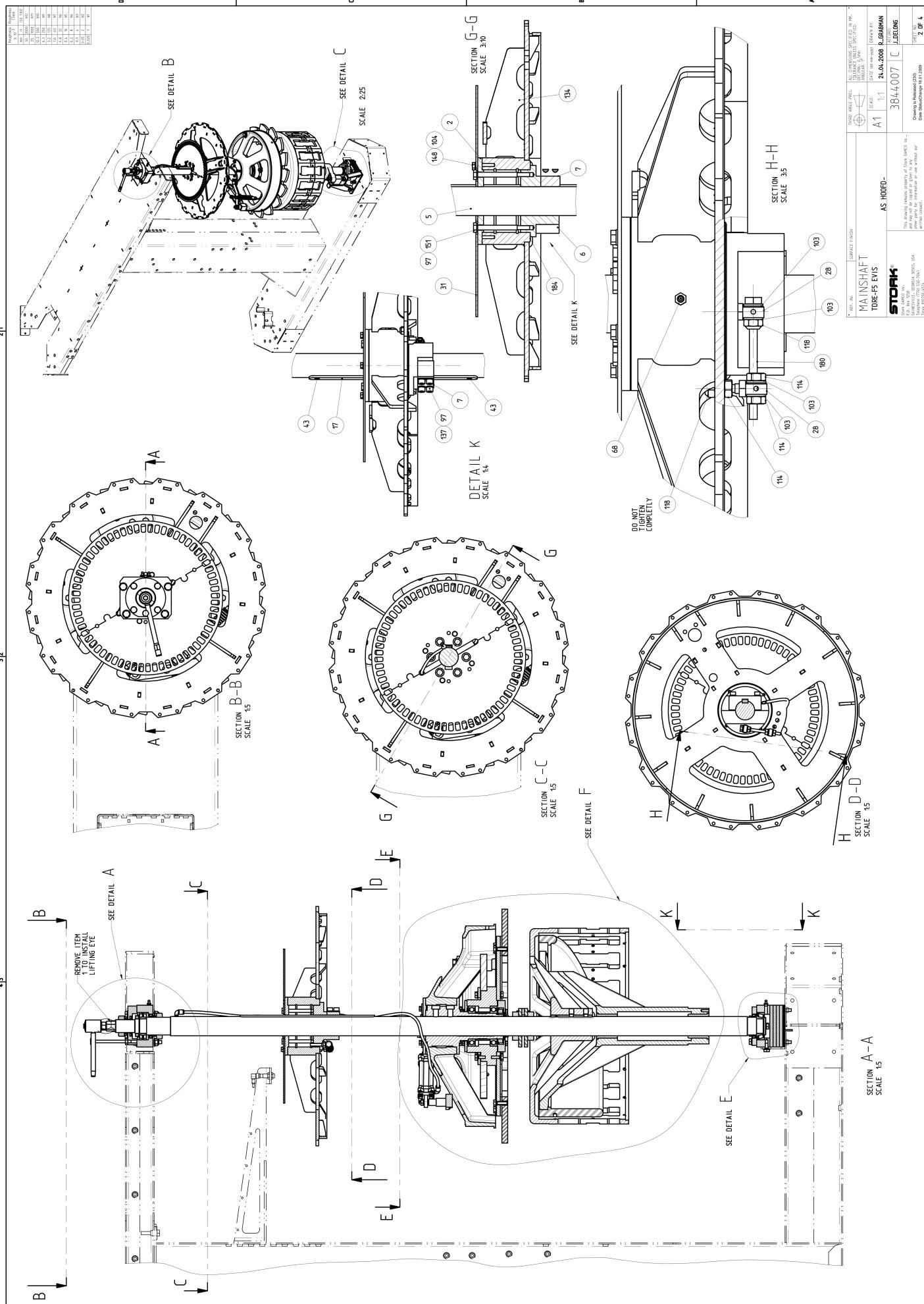
MIN & MAX SHACKLE LENGTHS
STORK CHAIN

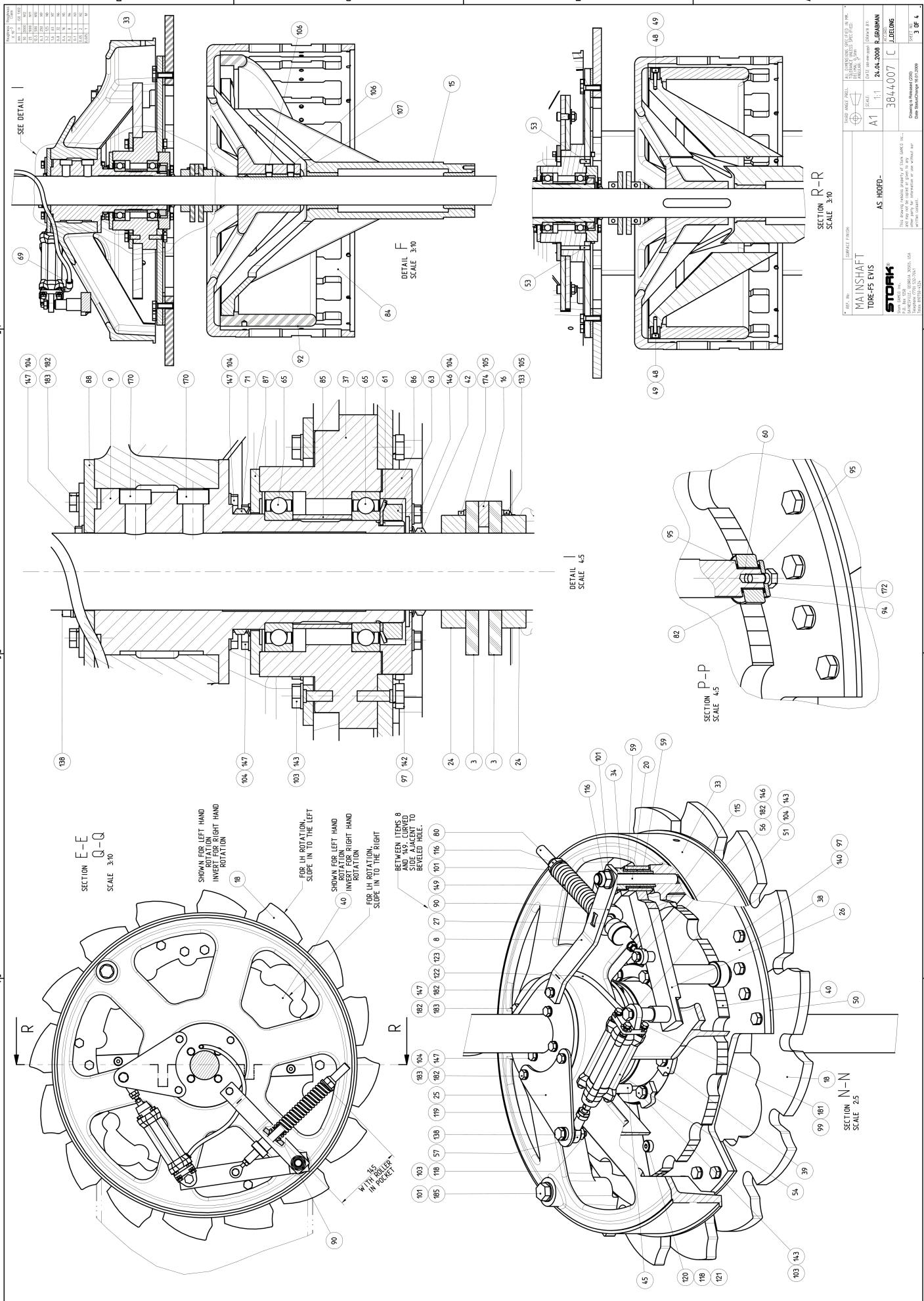


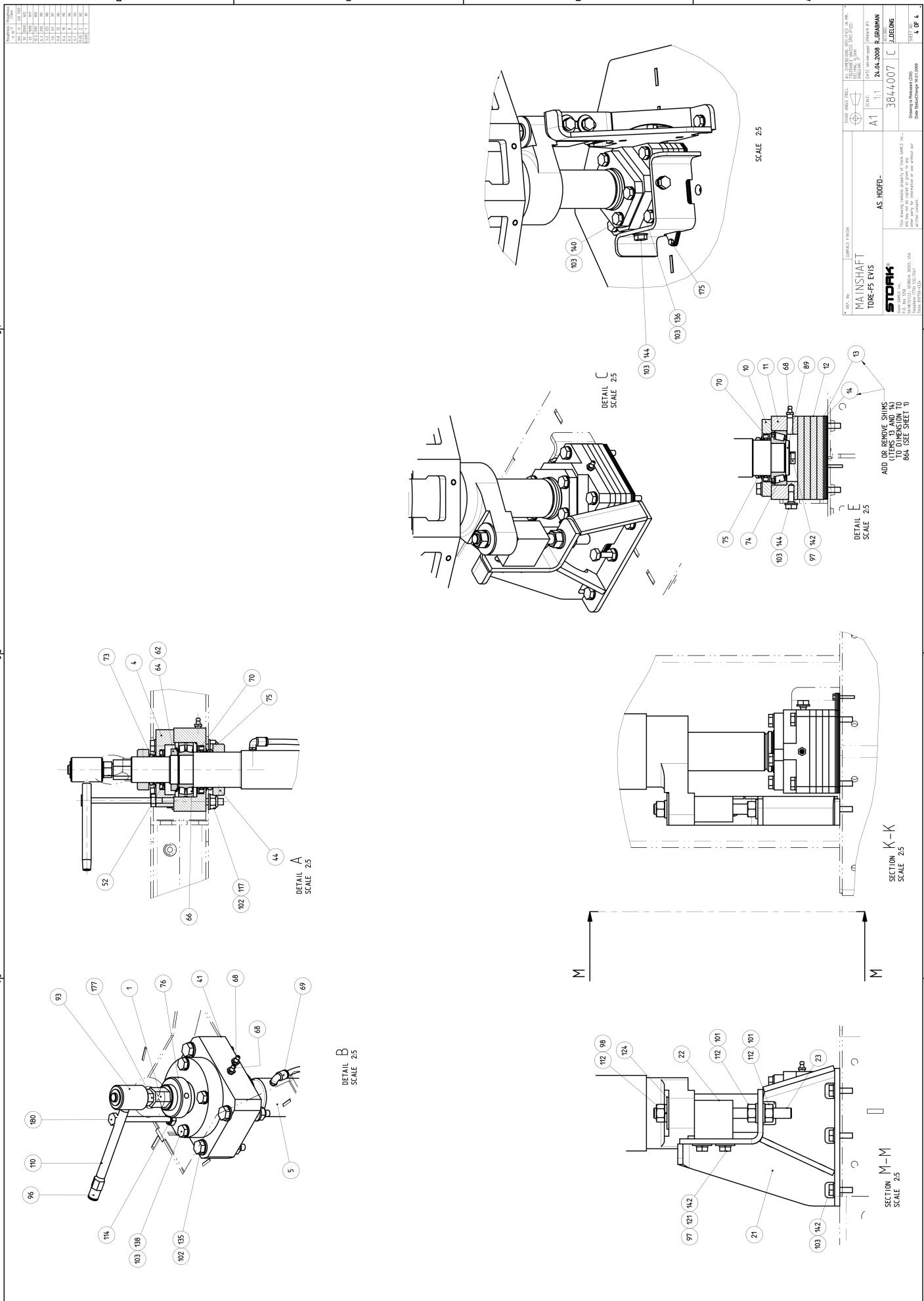
SECTION A-A

SCALE 3:25

REF. NO.		DRAWING NUMBER		TITLE		SCALE		DATE DRAWN		DRAWN BY	
		3844007		MAINSHAFT		3:1		24.11.2008		R.GIBBAN	
TO HOIST ANGLE SPECIFIED IN DEGREES. ALL DIMENSIONS SPECIFIED IN MM. NOTES: 1. DRAWING NOT TO SCALE. 2. DRAWING NOT TO SCALE. 3. DRAWING NOT TO SCALE.											
L	ASSEMBLY AT 90° TO HORIZONTAL AS TEST VACUUM PUMP	J	ASSEMBLY AT 90° TO HORIZONTAL AS TEST VACUUM PUMP	K	ASSEMBLY AT 90° TO HORIZONTAL AS TEST VACUUM PUMP	M	ASSEMBLY AT 90° TO HORIZONTAL AS TEST VACUUM PUMP	N	ASSEMBLY AT 90° TO HORIZONTAL AS TEST VACUUM PUMP	O	ASSEMBLY AT 90° TO HORIZONTAL AS TEST VACUUM PUMP
B	SHACKLE LENGTHS ARE TO BE DETERMINED FROM THE DRAWINGS AS TESTED	C	SHACKLE LENGTHS ARE TO BE DETERMINED FROM THE DRAWINGS AS TESTED	D	SHACKLE LENGTHS ARE TO BE DETERMINED FROM THE DRAWINGS AS TESTED	E	SHACKLE LENGTHS ARE TO BE DETERMINED FROM THE DRAWINGS AS TESTED	F	SHACKLE LENGTHS ARE TO BE DETERMINED FROM THE DRAWINGS AS TESTED	G	SHACKLE LENGTHS ARE TO BE DETERMINED FROM THE DRAWINGS AS TESTED
A	SHACKLE LENGTHS ARE TO BE DETERMINED FROM THE DRAWINGS AS TESTED	H	SHACKLE LENGTHS ARE TO BE DETERMINED FROM THE DRAWINGS AS TESTED	I	SHACKLE LENGTHS ARE TO BE DETERMINED FROM THE DRAWINGS AS TESTED	J	SHACKLE LENGTHS ARE TO BE DETERMINED FROM THE DRAWINGS AS TESTED	K	SHACKLE LENGTHS ARE TO BE DETERMINED FROM THE DRAWINGS AS TESTED	L	SHACKLE LENGTHS ARE TO BE DETERMINED FROM THE DRAWINGS AS TESTED
P	SEE DETAIL	SEE DETAIL	SEE DETAIL	SEE DETAIL	SEE DETAIL	SEE DETAIL	SEE DETAIL	SEE DETAIL	SEE DETAIL	SEE DETAIL	SEE DETAIL
R	STORK INC.	S	STORK INC.	T	STORK INC.	U	STORK INC.	V	STORK INC.	W	STORK INC.
SPEC.	1	1	1	1	1	1	1	1	1	1	1







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modification set

Pos	Part number	Qty	Length/Unit	ABC	Description
18	3825181	4			carrier wheel
40	4607488	3			drive wheel
68	002653045	1			grease nipple
84	175101	1			drum
97	000353111	8			split lock washer
106	000302795	2		D	dog point set screw
118	000163351	3			lock nut
120	090600601	3			shoulder screw
121	000351443	3			flat washer
134	4109977	1			drive wheel
140	000138243	8			tap bolt

REF. NO.

LUG
Z=16 T=8" RS

SURFACE FINISH:

CONFIDENTIAL

MM

DRAWING AND MANUFACTURE ACCORDING TO T1 STANDARD.

SIZE: A3

SCALE: 1:5

DRAWN BY: J FRANKENBURG

ACC'D:

DATE (dd-mm-yy): 01.03.2013

DATE (dd-mm-yy): 01.03.2013

SHEET NO.: 1 OF 1

STORK®
POULTRY PROCESSING

Mara Stork Poultry Processing Inc.
1024 Airport Parkway, Gainesville GA 30501
P.O. Box 1258, Gainesville GA 30503
USA
Telephone: +1 770 532 70 41
Fax: +1 770 532 57 06

ROUGHNESS CLASS

X 10 - 3	mm	in	ISO/TS02
50	2000	N12	
25	1000	N11	
15.5	500	N10	
8.3	250	N9	
3.2	125	N8	
1.6	63	N7	
0.8	32	N6	
0.4	16	N5	
0.2	8	N4	
0.1	4	N3	
0.05	2	N2	
0.025	1	N1	

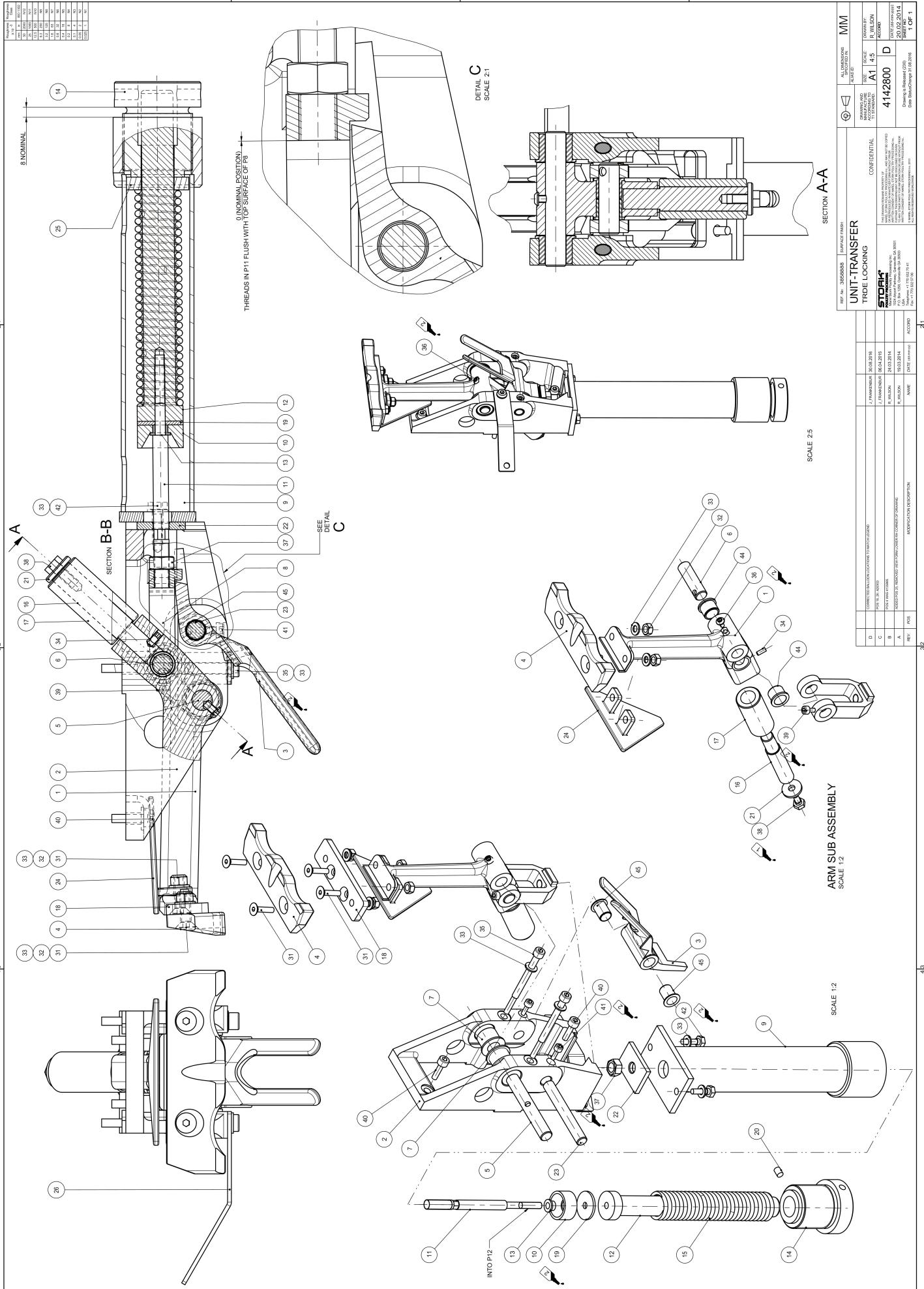
MODIFICATION DESCRIPTION

NAME DATE (dd-mm-yy)

REV. POS.

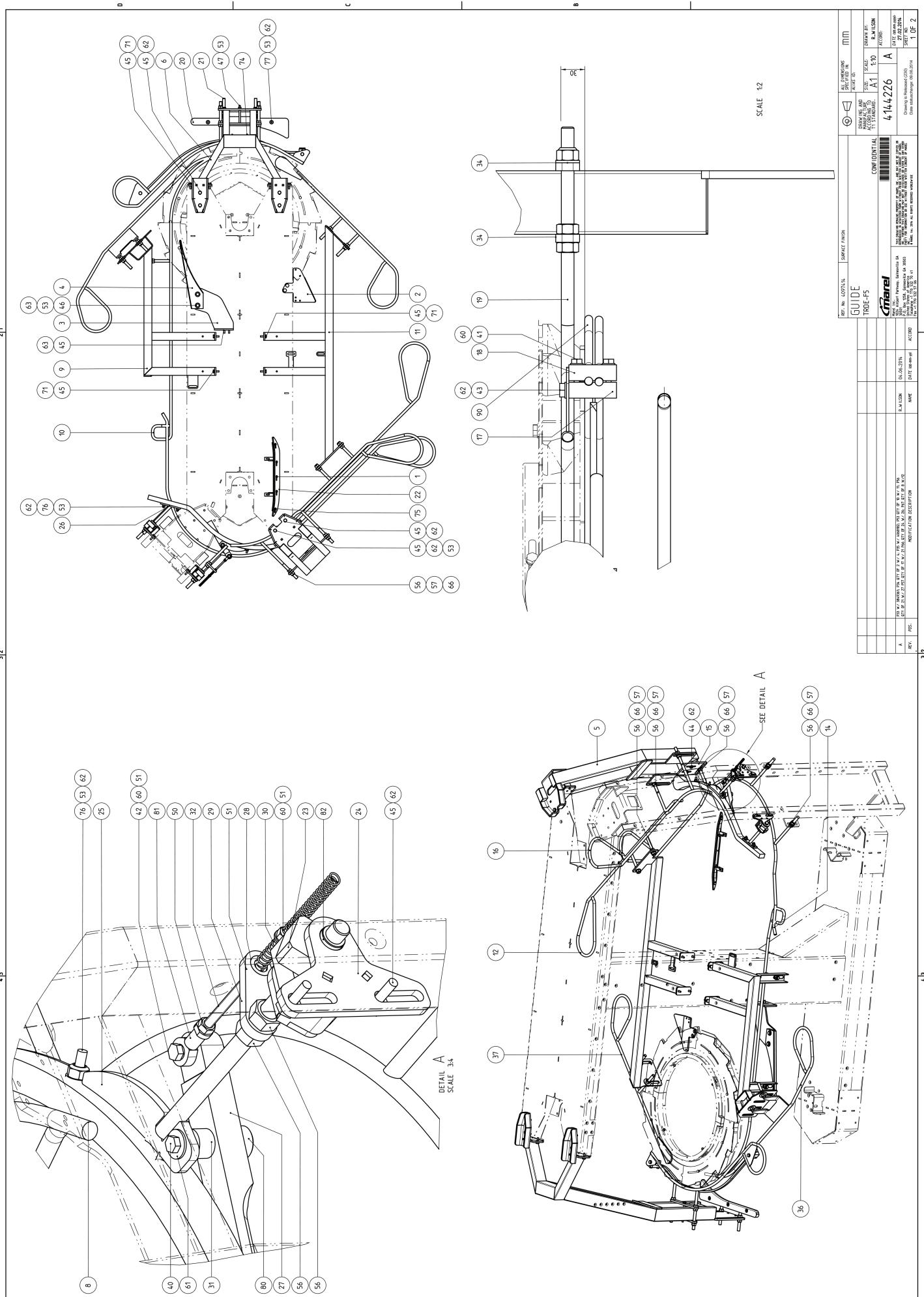
lug

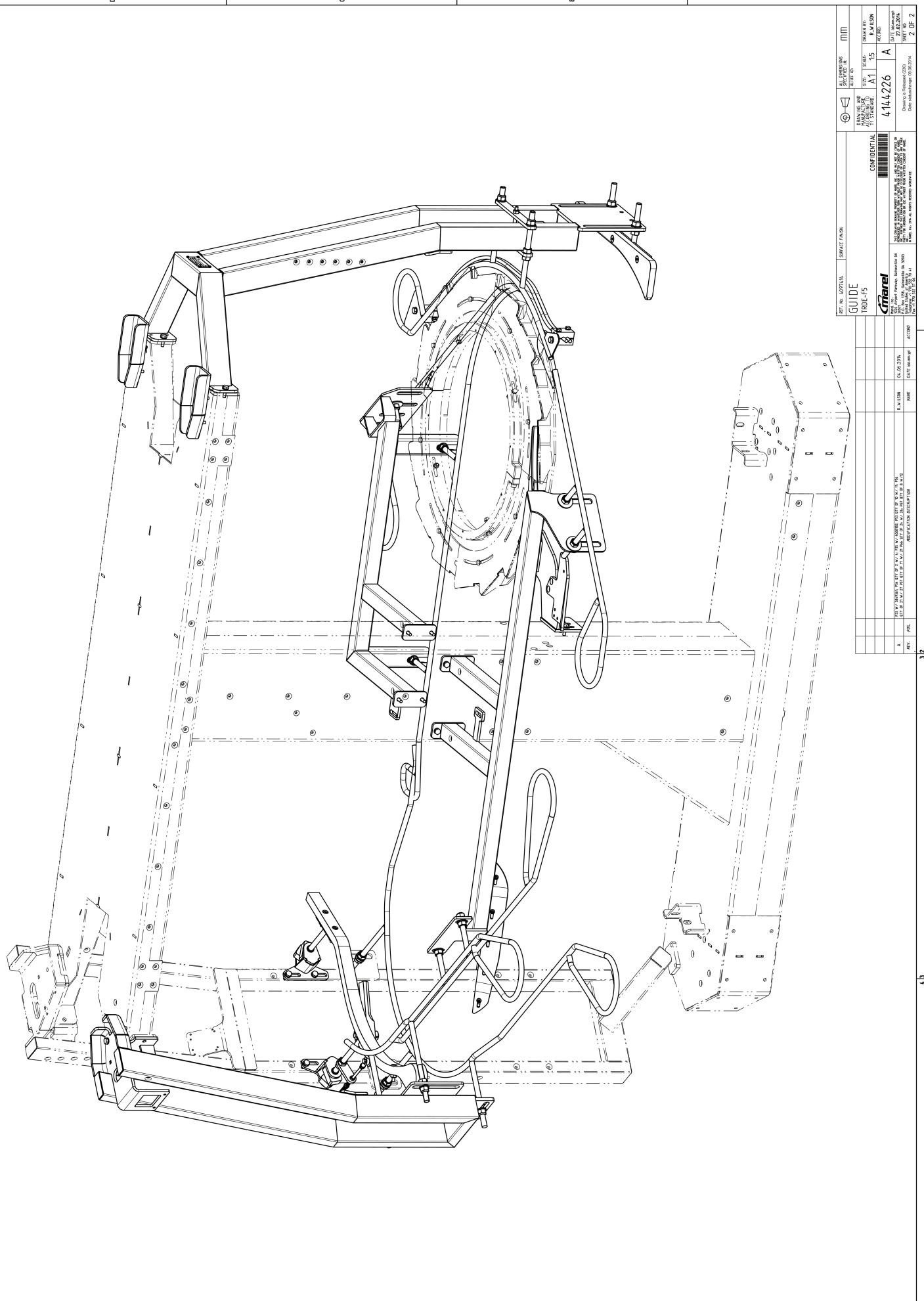
Pos	Part number	Qty	Length/Unit	ABC	Description
4	4071331	12		E	lug
10	000163350	24			lock nut
11	000350208	24			flat washer
12	000351442	24			flat washer
13	000138197	24			tap bolt



modification set

Pos	Part number	Qty	Length/Unit	ABC	Description
4	4174472	1		BD	plate
18	4174487	1			mounting
24	579218	1			special plate
25	4147947	1			plate
26	4215669	1			bracket
31	000254362	4		E	socket cap flat head screw
32	000163350	4		E	lock nut
33	000350208	8			flat washer



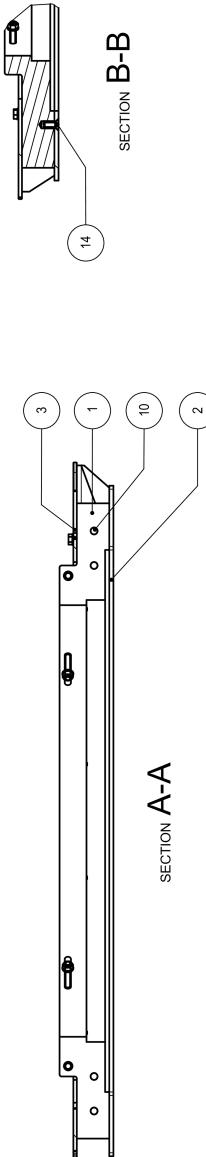
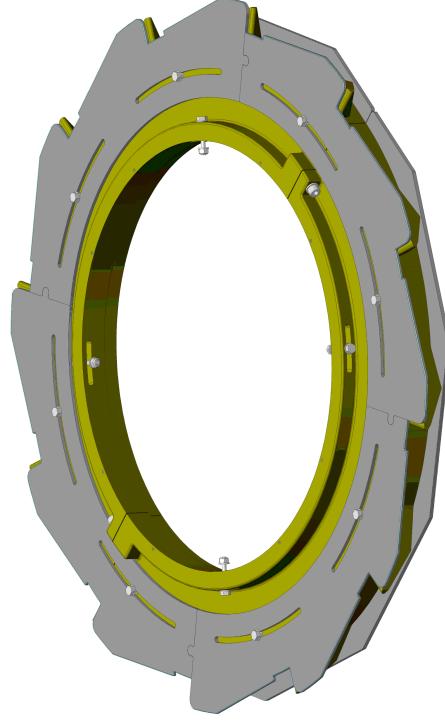
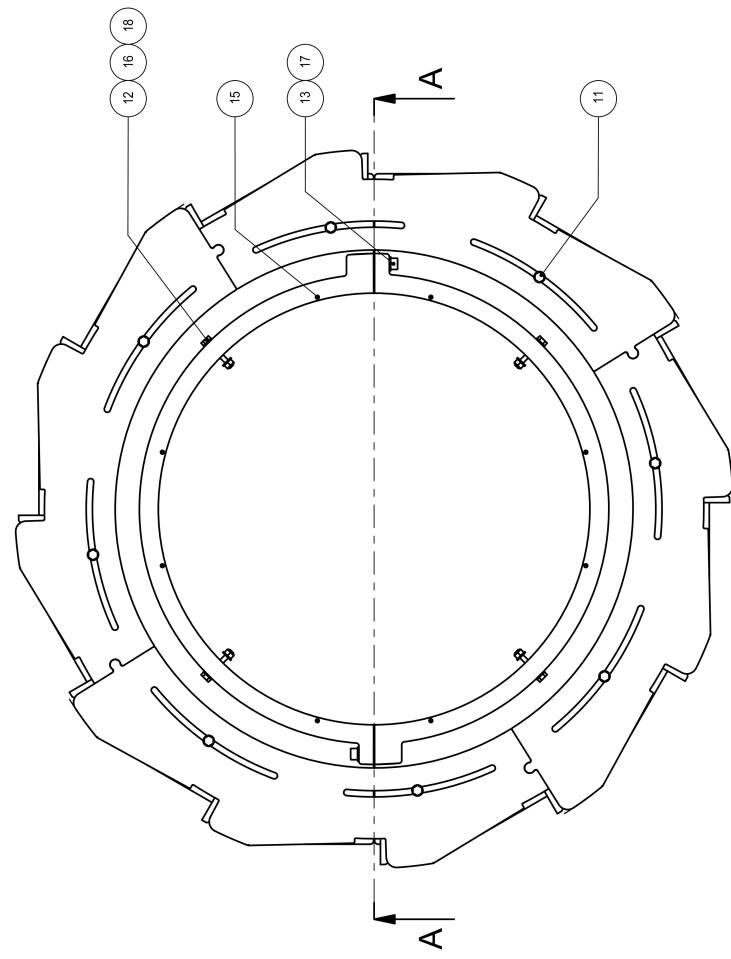


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modification set

Pos	Part number	Qty	Length/Unit	ABC	Description
9	4053927	1			bracket
11	4054044	1			bracket
36	4068181	1			guide
37	4052822	1			guide
45	000138241	24			tap bolt
56	000185074	21			nut
57	000163354	17			lock nut
66	000350212	24			flat washer
71	000353111	12			split lock washer
90	4065451	2		A	round cord belt

21



Dimensions	Unit	Notes
Outer Diam X	mm / in	ISO 2322
50 / 2.000		N12
25 / 1.000		N11
2.5 / .500		N10
1.5 / .380		N9
1.2 / .320		N8
1.0 / .250		N7
0.8 / .200		N6
0.4 / .160		N5
0.2 / .080		N4
0.1 / .040		N3
0.05 / .020		N2
0.025 / .010		N1

REF. No.	SURFACE FINISH	ALL DIMENSIONS SPECIFIED IN MM
4109683		ALIAS ID
		DRAWING AND MANUFACTURE ACCEPTED TO THIS DRAWING
		SIZE: A2
		SCALE: 1:5
		DRAWN BY: I. LUDVIKSSON
		ACCORD:
4113821		DATE DRAWN/DISSED: 04/04/2013
		Drawing Released (230)
		Date Status Change: 19/04/2013
		Sheet No: 1 Of 1

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wheel

Pos	Part number	Qty	Length/Unit	ABC	Description
1	4113824	2		D	wheel
2	4113804	2		E	disc
3	4113803	4		E	plate
10	9537846	4			cylindrical pin
11	000138189	8			tap bolt
12	000138199	4			tap bolt
13	000251736	2			socket cap screw
14	000254360	18			socket cap flat head screw
15	000300754	8			cup point set screw
16	000350208	16			flat washer
17	000350209	2			flat washer
18	000163350	4			lock nut