



Spare parts

Neck skin inspection machine

NIC-24 RS L

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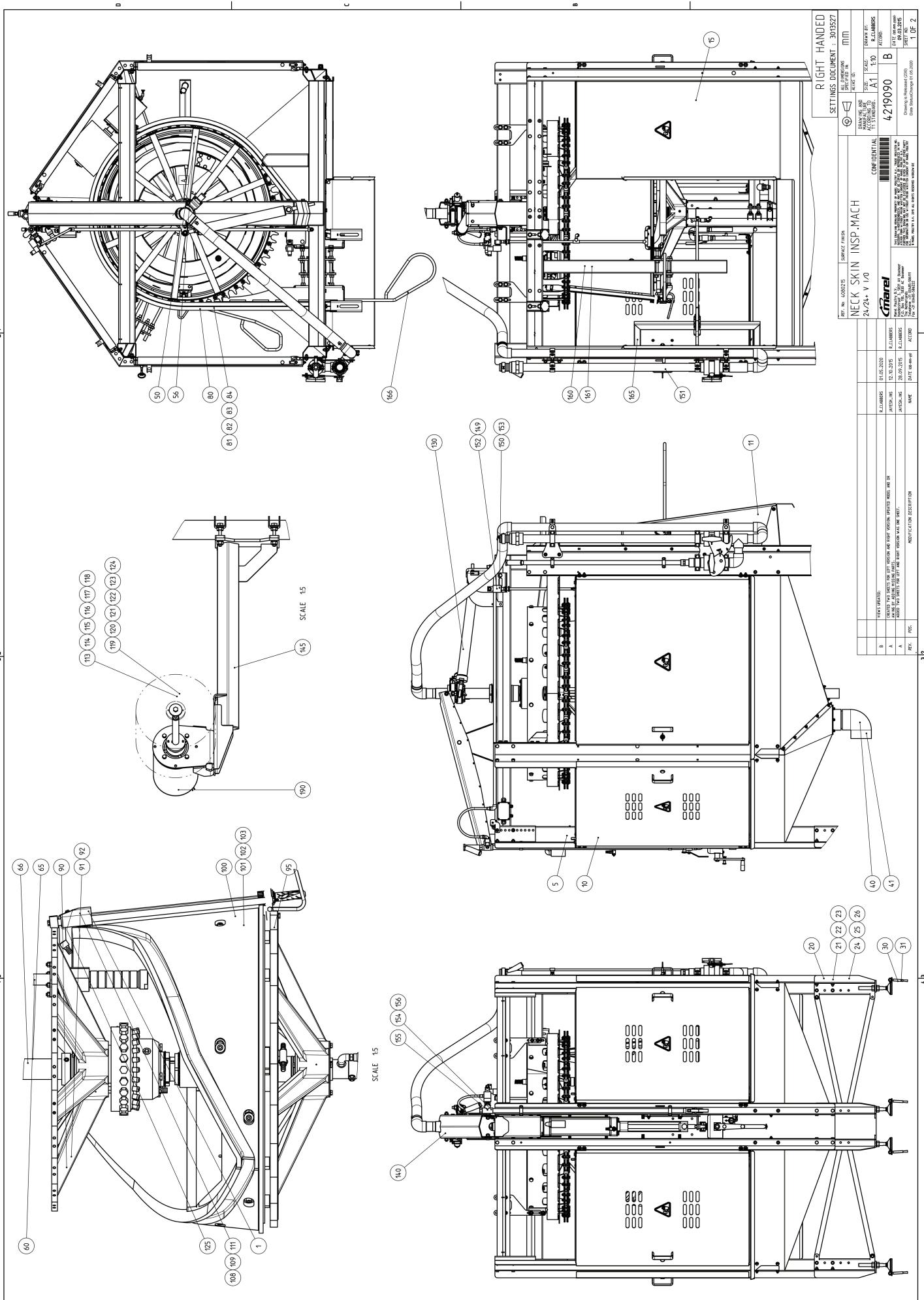
USA

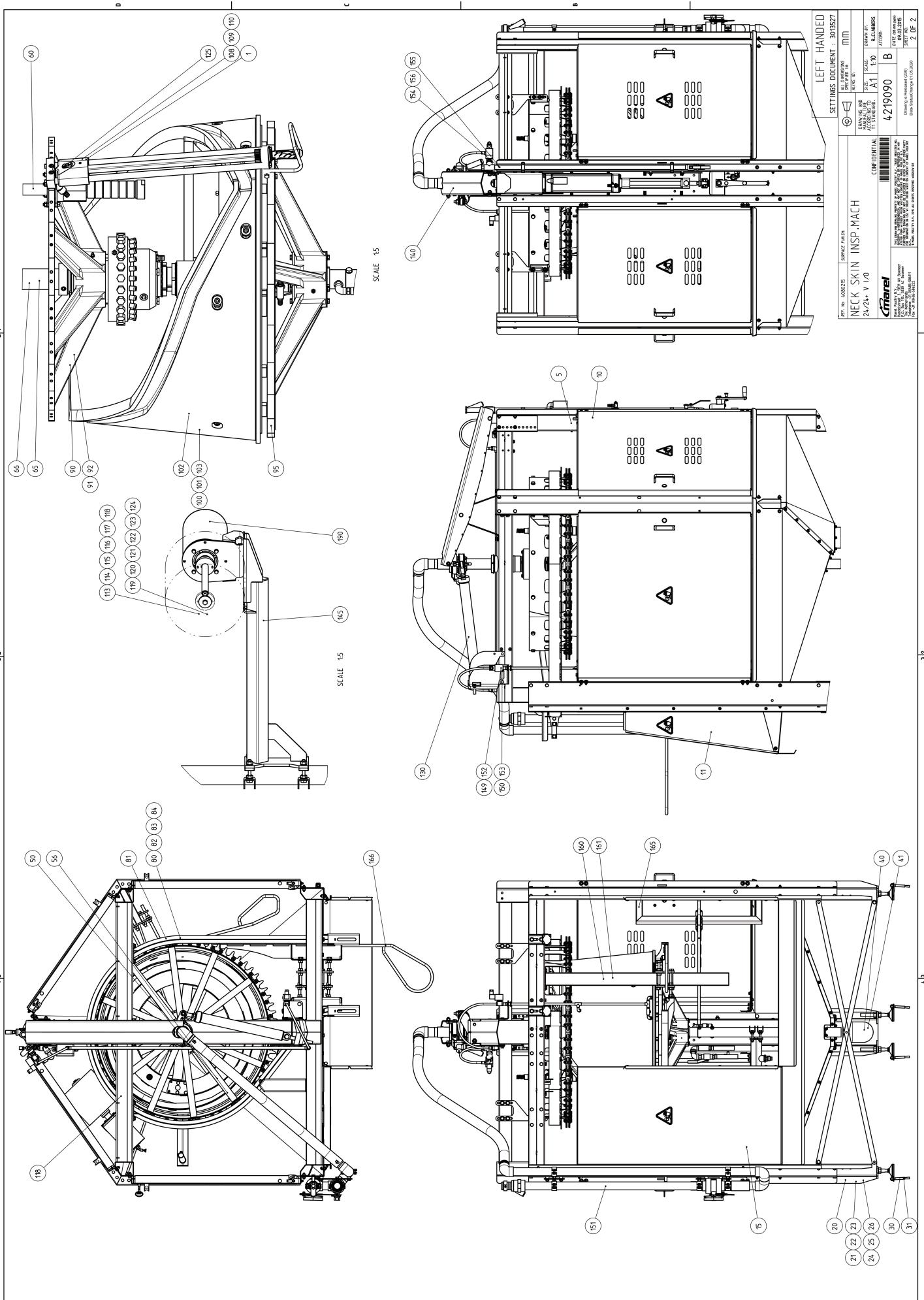
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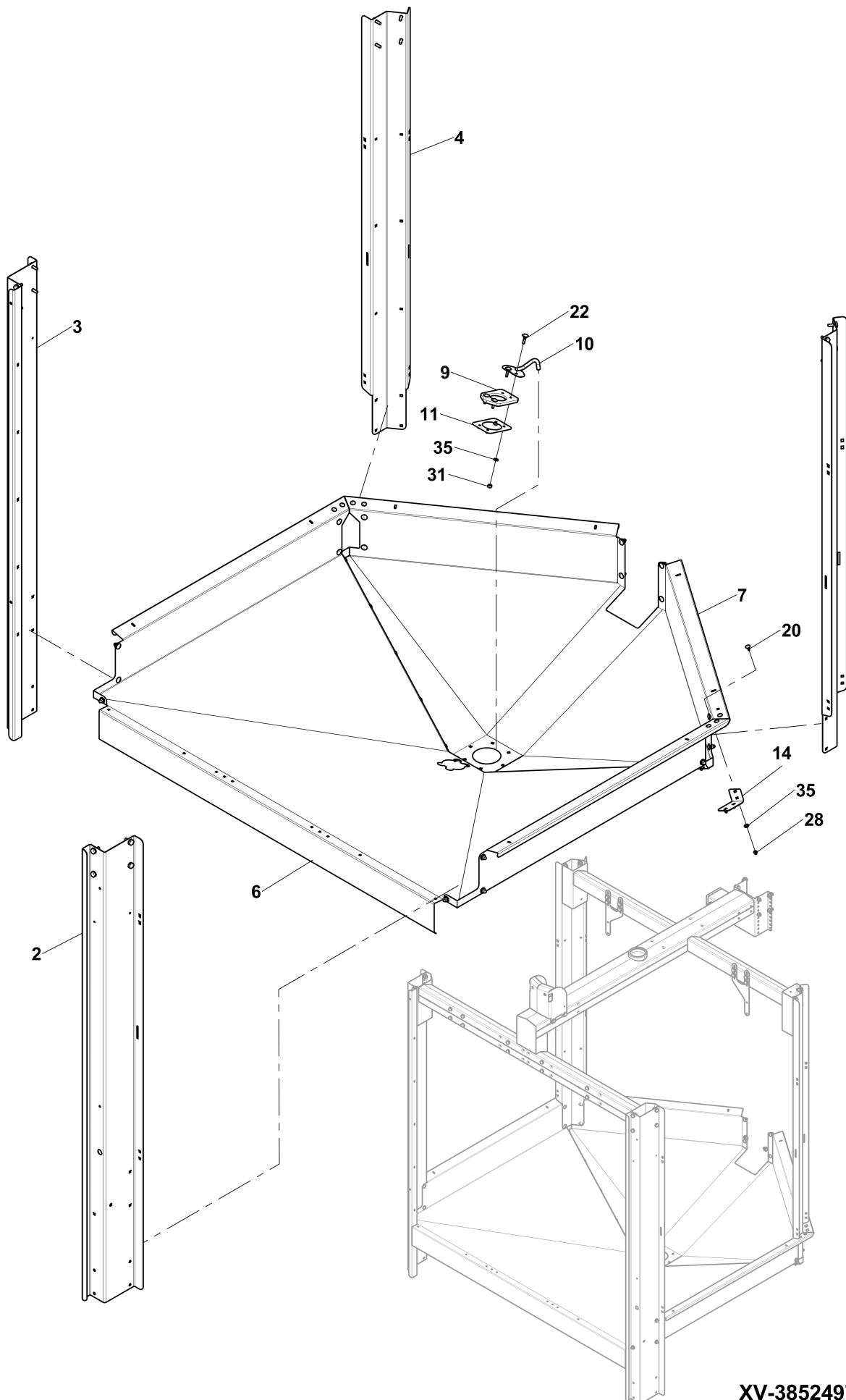


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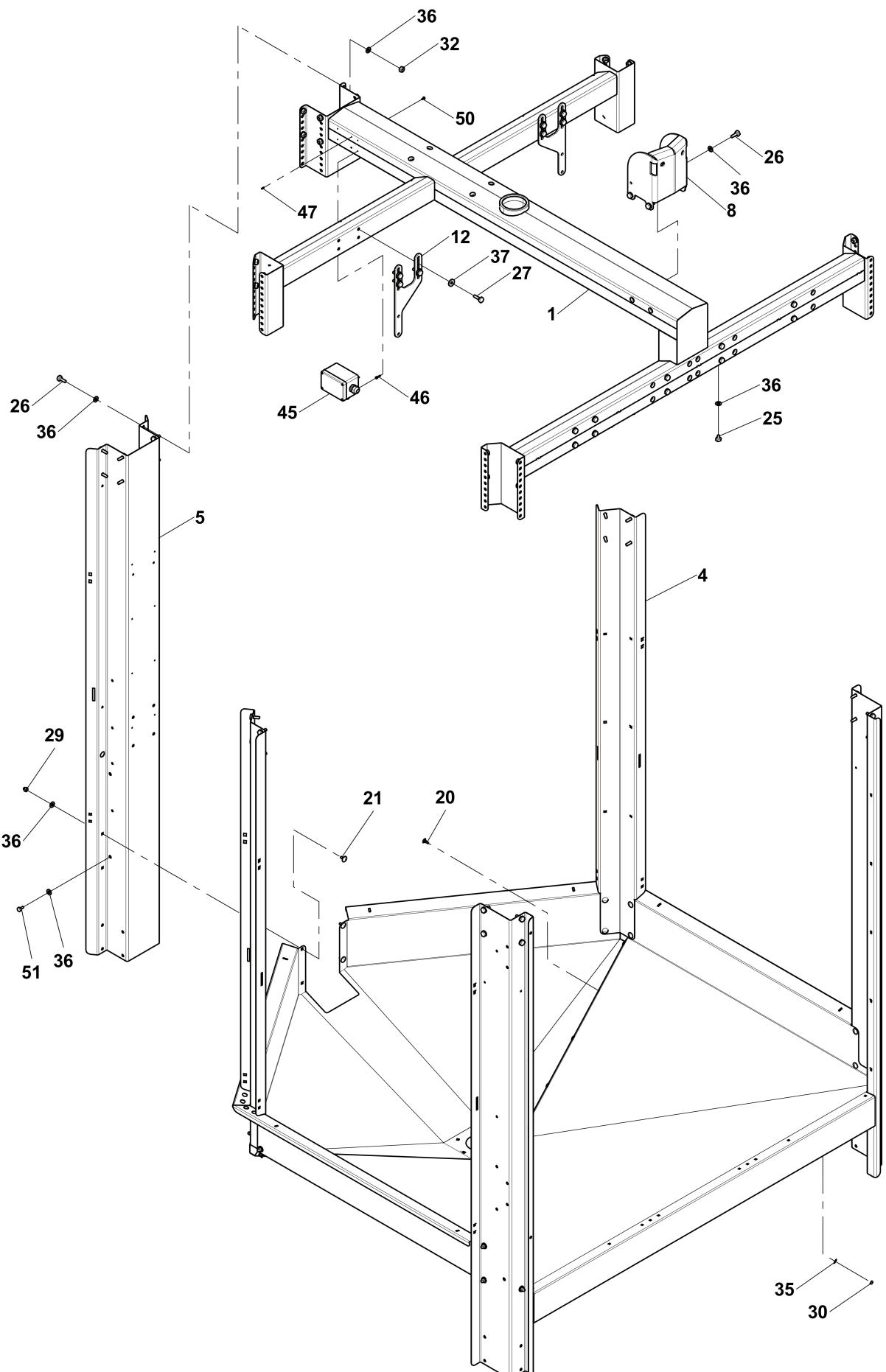
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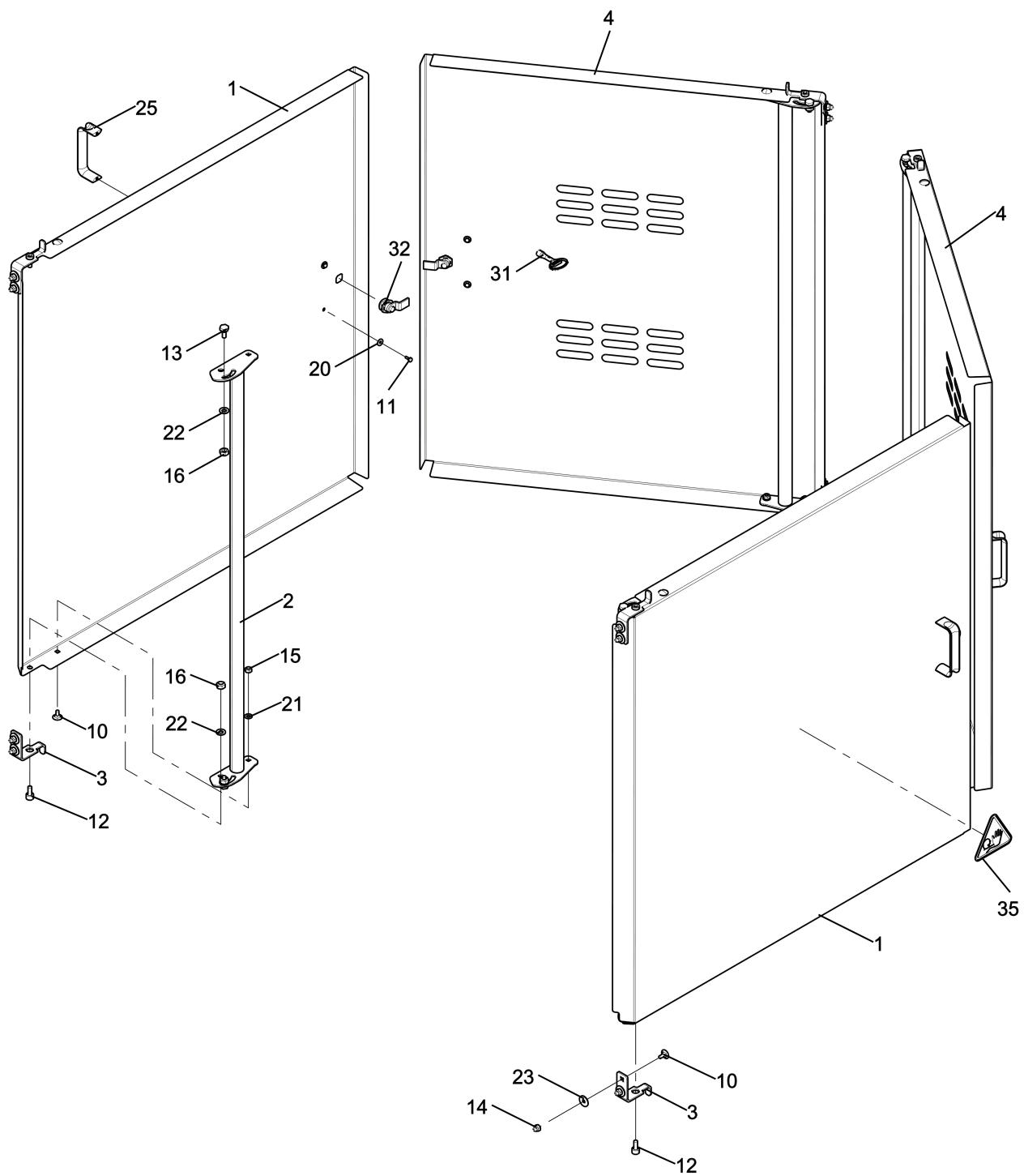


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frame

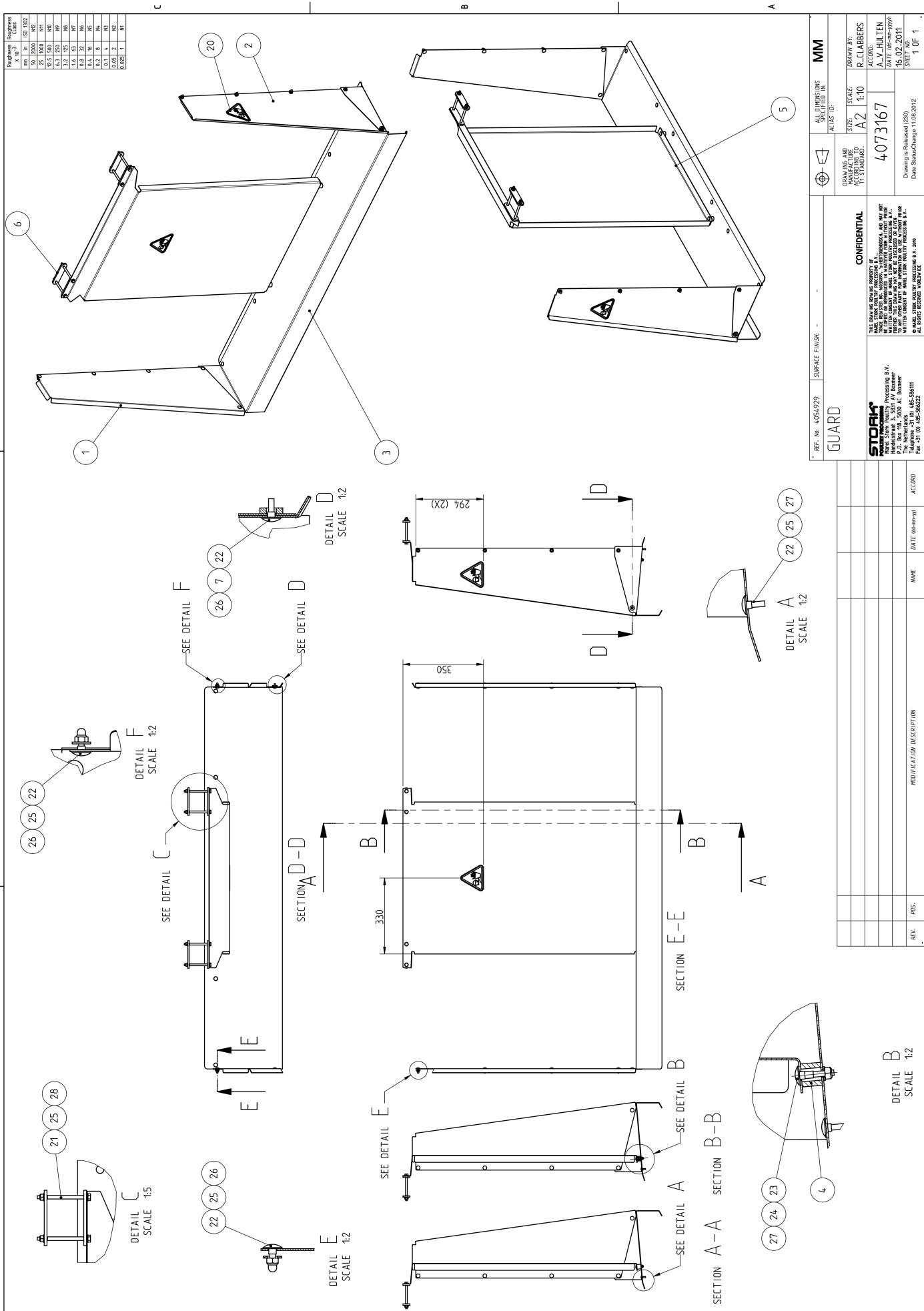
Pos	Part number	Qty	Length/Unit	ABC	Description
1	3852501	1			frame
2	3853309	1			leg
3	3853308	1			leg
4	3852932	2			leg
5	3852934	1			leg
6	3852499	1			collecting bin
7	3852500	1			collecting bin
8	3857755	1			support
9	3856411	1		D	guide block
10	3837090	1			special pin
11	3852428	1			cover plate
12	3865700	2			support
14	3866635	2			connecting plate
20	000131201	20			carriage bolt
21	000131299	18			carriage bolt
22	000131224	4			carriage bolt
25	000138234	18			tap bolt
26	000138239	28			tap bolt
27	000138241	8			tap bolt
28	000207500	8			acorn lock nut
29	000207501	20			acorn lock nut
30	000163349	12			lock nut
31	000163350	4			lock nut
32	000163351	32			lock nut
35	000350208	24			flat washer
36	000350209	100			flat washer
37	000351156	8			flat washer
45	3860902	1			terminal box
46	000251683	4			socket cap screw
47	000300704	2			cup point set screw
50	400002175	4			pan head screw
51	000138185	2			tap bolt



XV-4080220/-
29-08-2012

guard

Pos	Part number	Qty	Length/Unit	ABC	Description
1	3852655	2			door
2	3834491	4			support
3	3839866	8			support
4	4080221	2			door
9	000131222	16			carriage bolt
10	000131299	8			carriage bolt
11	000138104	8			tap bolt
12	000251731	8			socket cap screw
13	000138237	8			tap bolt
14	000207501	16			acorn lock nut
15	000163350	8			lock nut
16	000163351	16			lock nut
20	000351440	8			flat washer
21	000350208	8			flat washer
22	000350209	16			flat washer
23	000351442	16			flat washer
25	3898501	4			handle
31	400002525	3			lock key
32	400002526	4			quick latch
35	001070011	4		E	warning plate



guard

Pos	Part number	Qty	Length/Unit	ABC	Description
1	4055399	1			plate
2	4055398	1			plate
3	4072901	1			plate
4	3816413	2			bushing
5	4057528	1			plate
6	579545	4			strip
7	3836567	2			plate
20	001070011	3		E	warning plate
21	000137373	4			bolt
22	000131201	16			carriage bolt
23	000131204	2			carriage bolt
24	000350207	2			flat washer
25	000350208	22			flat washer
26	000207500	10			acorn lock nut
27	000163349	8			lock nut
28	000163350	4			lock nut

21

3 | 2

43

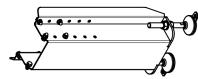
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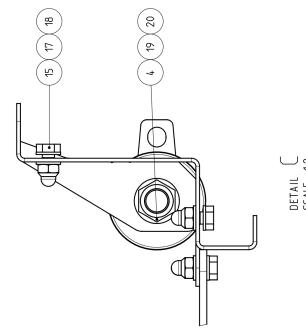
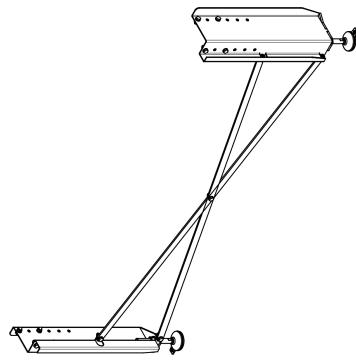
6

1

Friction X 30	Roughness in μ	Roughness in μ
min	15.8	15.0
50	20000	NZ
25	5000	NY
12.5	500	NY
6.3	250	NY
3.2	125	NY
1.6	63	NY
0.8	32	NY
0.4	16	NY
0.2	8	NY
0.1	4	NY
0.05	2	NZ
0.025	1	NY

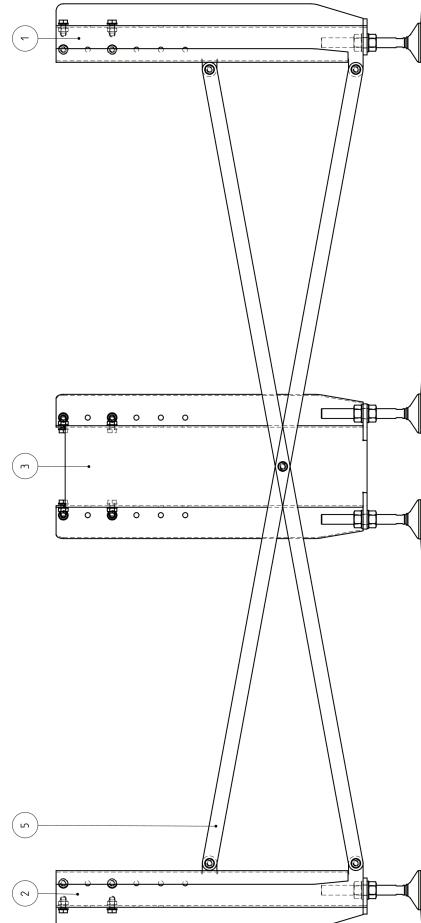


SCALE 1:10



DETAIL

SEE DETAIL



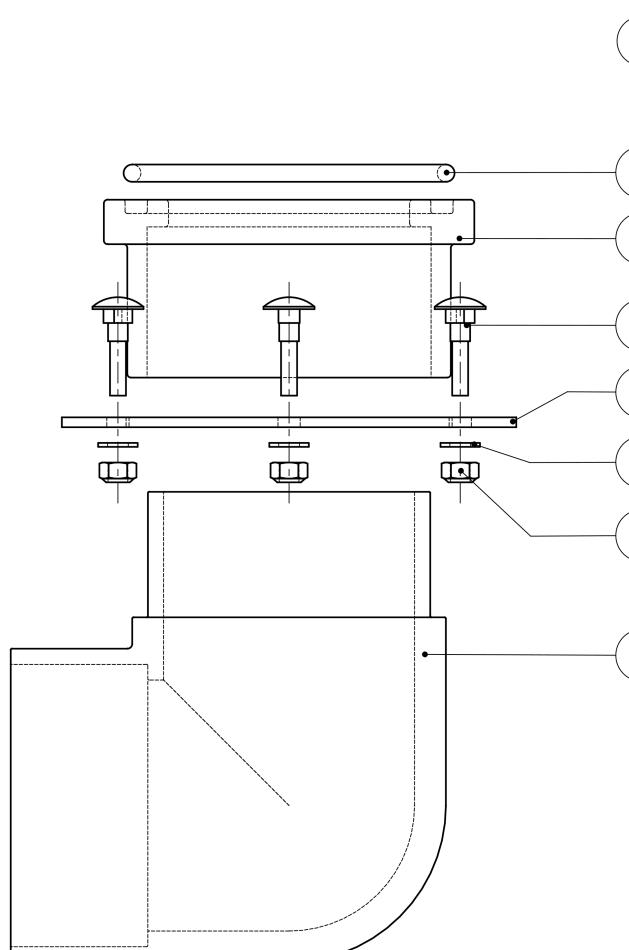
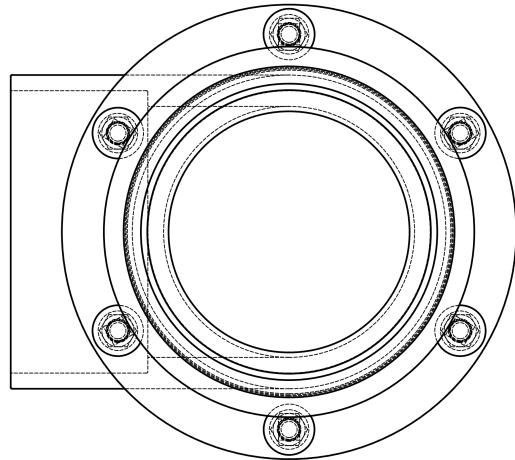
Drawing number 4081621
04-06-2020

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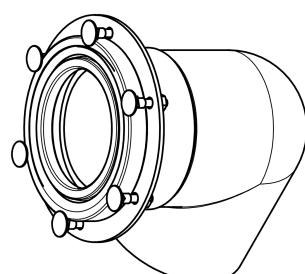
adjusting leg

Pos	Part number	Qty	Length/Unit	ABC	Description
1	3861378	1			leg
2	3861381	1			leg
3	3861377	1			leg
4	400002352	4			adjusting leg
5	3876980	2			connecting plate
15	000138239	21			tap bolt
17	000207502	21			acorn lock nut
18	000350209	42			flat washer
19	000185076	8			nut
20	000350214	8			flat washer

Roughness Class	Roughness X 10 ⁻³	mm	in	ISO 1302
N2	50	2000		
M1	25	1000		
M0	12.5	500		
N1	6.3	250		
N2	3.2	125		0.08
N3	1.6	63		0.07
N6	0.8	32		0.04
N8	0.4	16		0.03
N10	0.2	8		0.02
N12	0.1	4		0.01
N14	0.05	2		0.005
N16	0.025	1		0.0025



SUPPLY ITEMS #5 AND #29 SEPARATELY.

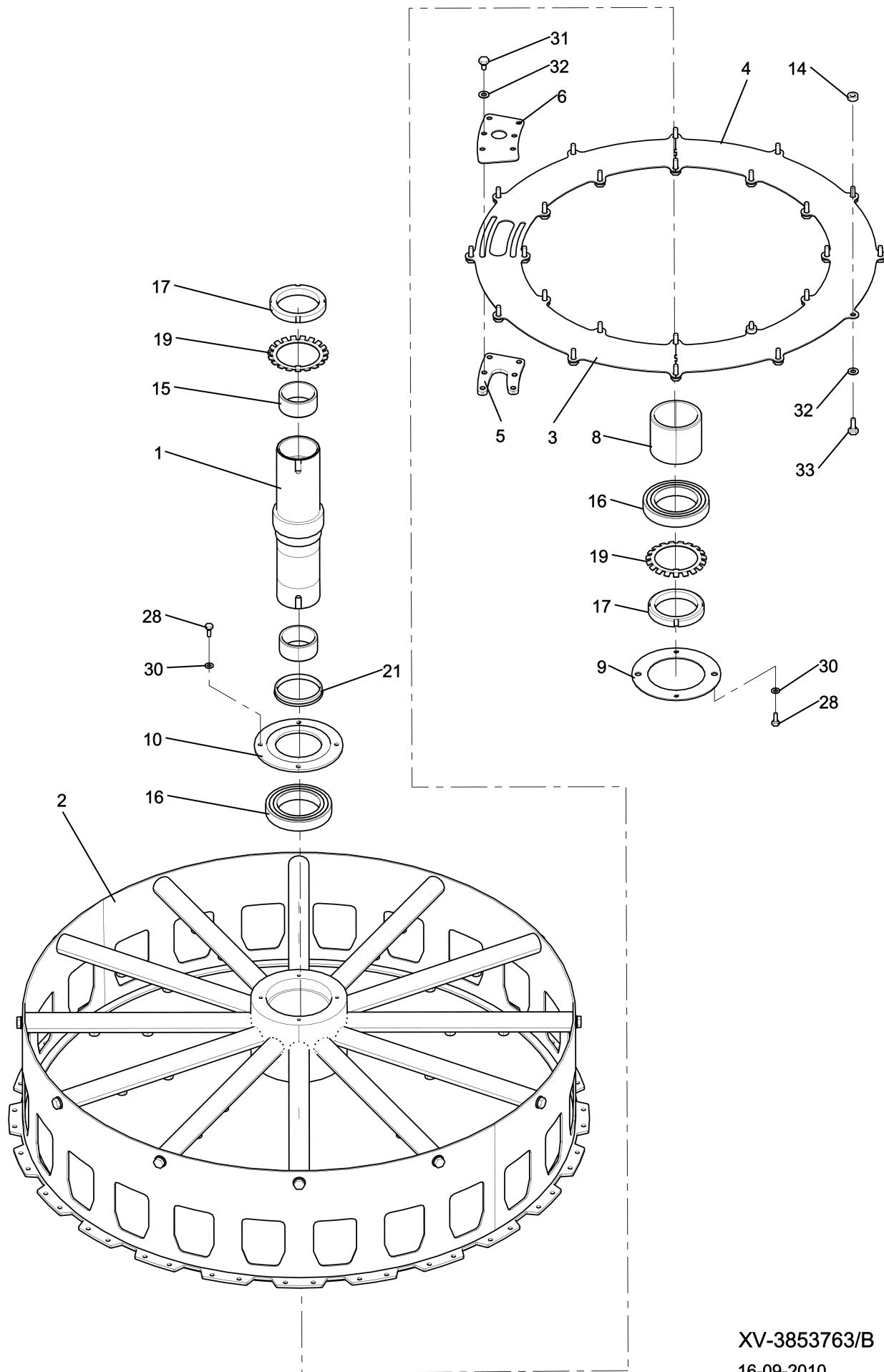


SCALE 1:4

REF. NO.		SURFACE FINISH:		THIRD ANGLE PROJ.		ALL DIMENSIONS SPECIFIED IN MM. DRAWING AND MANUFACTURE ACCORDING STORK TS STANDARD	
DISCHARGE							
D114		A3		SCALE:	1:2	DATE (dd-mm-yy):	22.04.2008 C-W ARE
AFOER		3842910 B		ACCORD:	HETTERSCHEID		
STORK®		This drawing remains property of Stork PMT B.V., Stork PMT B.V., no. 1635099, 's-Hertogenbosch, and may not be copied or reproduced in whatever form without the prior written consent of Stork PMT B.V.. Further this drawing may not be disclosed or given to any other party for information or use without prior written consent of Stork PMT B.V..					
B	ADDED BALLOON #29 - ADDED NOTE: SUPPLY ITEMS #5 AND #29 SEPARATELY.	T_GLOVER	25.07.2012				
A	UPDATED BALLOON: PS DELETED; PS CHANGED	C_W ARE	14.05.2009				
REV.	P05;	NAME	DATE (dd-mm-yy)	ACCORD		Drawing is Released (230) Date Status Change 26.07.2012	
							SHEET NO: 1 OF 1

discharge

Pos	Part number	Qty	Length/Unit	ABC	Description
1	3815522	1			flange bushing
2	631885	1			disc
5	3862570	1			elbow
7	090350802	1			O-ring
10	000131225	6			carriage bolt
11	000350208	6			flat washer
12	000163350	6			lock nut
29	091450305	1			glue



XV-3853763/B

16-09-2010

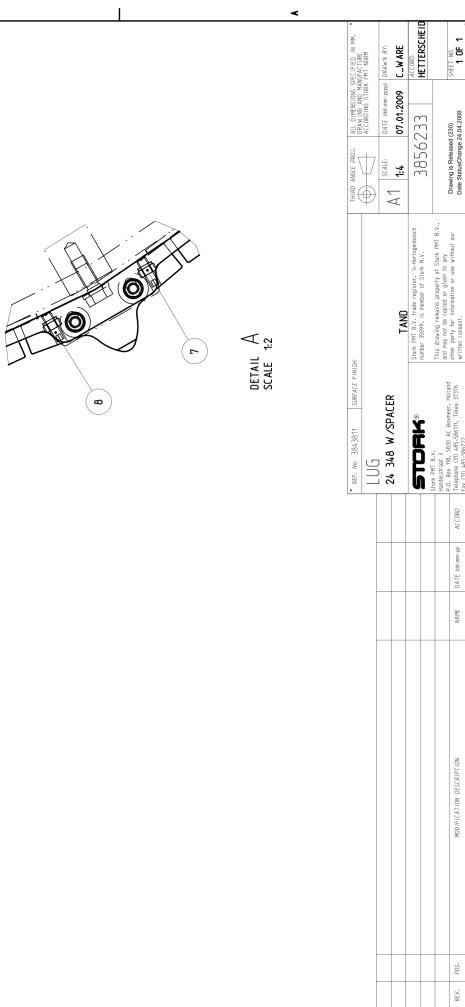
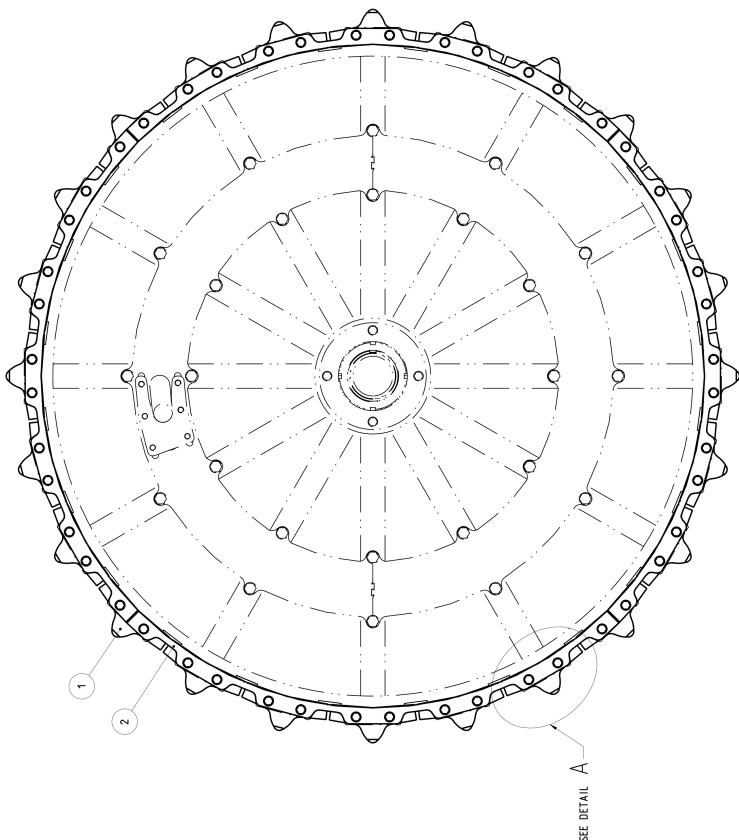
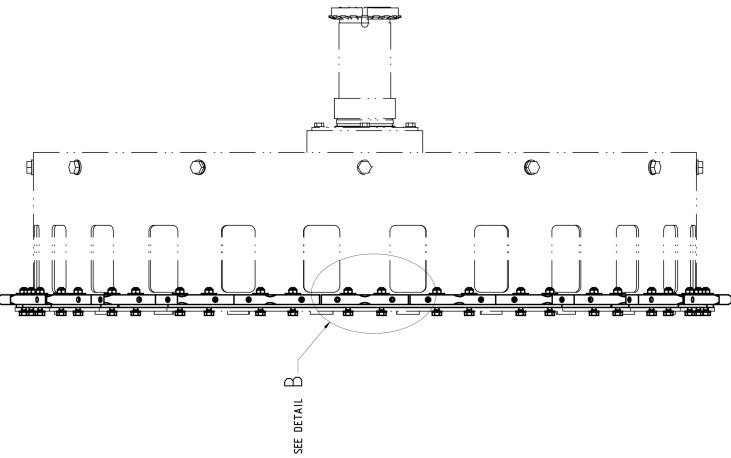
carrier wheel

Pos	Part number	Qty	Length/Unit	ABC	Description
1	3853768	1			special bushing
2	3852488	1			carrier wheel
3	3853764	1			plate
4	3853765	1			plate
5	3853766	1			carrier plate
6	3853767	1			plate
8	581738	1			bushing
9	581737	1			flange
10	448169	1			bearing cover
14	3855512	24			bushing
15	597444	2		E	bushing
16	003431967	2		D	ball groove bearing
17	080243017	2		D	slotted nut
19	080383017	2		D	nut lock washer
21	002230032	1		D	V ring seal
28	000138187	8			tap bolt
30	000350208	8			flat washer
31	000138235	4			tap bolt
32	000350209	28			flat washer
33	000138239	24			tap bolt

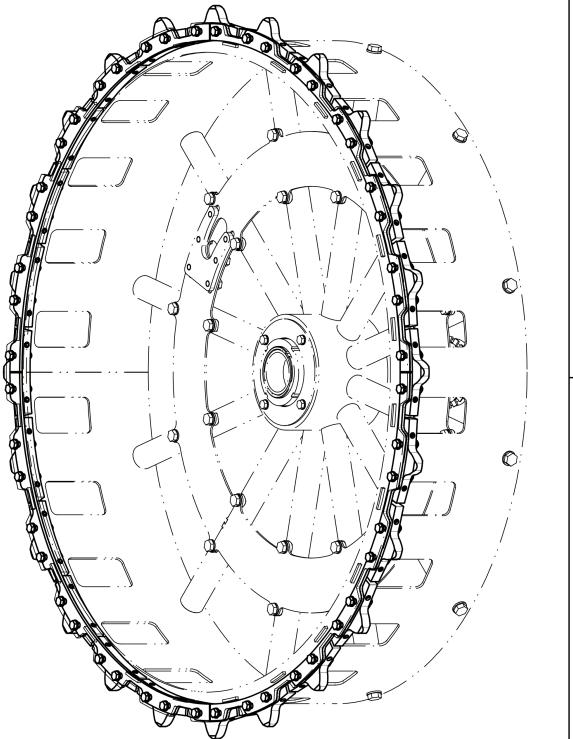
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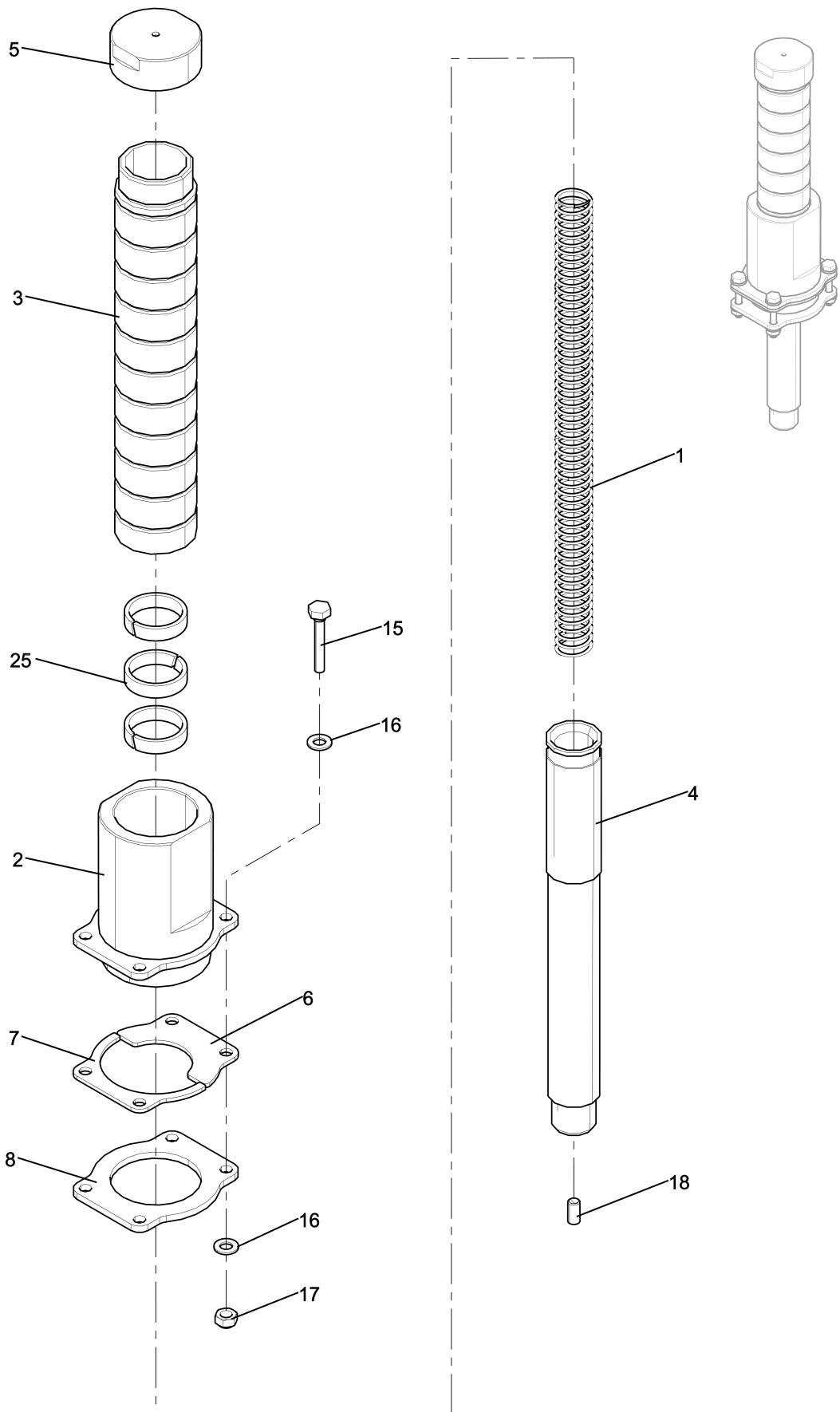


REF. NO. 3856233	SEE FIGURE	TOPO. ANGLE 20°. ALL DIMENSIONS SPECIFIED IN MM. DRAWINGS NOT DRAWN TO SCALE. USE AS REFERENCE FOR DRAWING NUMBER 3856233.
DET. NO. 24	DET. NO. 14	DET. NO. 14
24 348 W/SPACER	14	14
STORM	TAND	TAND
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Printed on Behalf of STORM LLC Date Stamp Change 24-04-2009 Drawing Number 3856233	1	1



lug

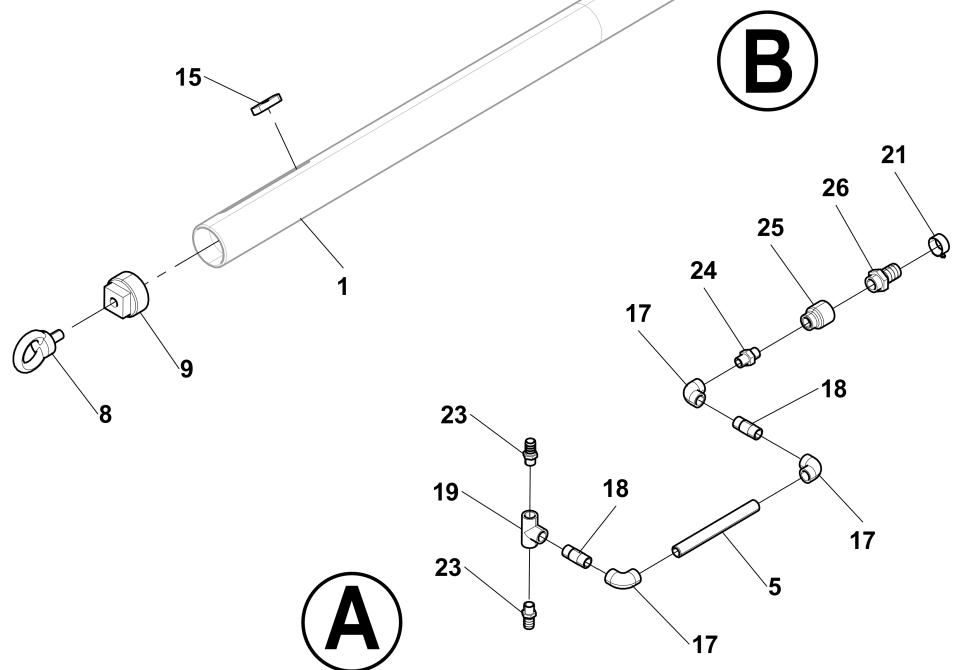
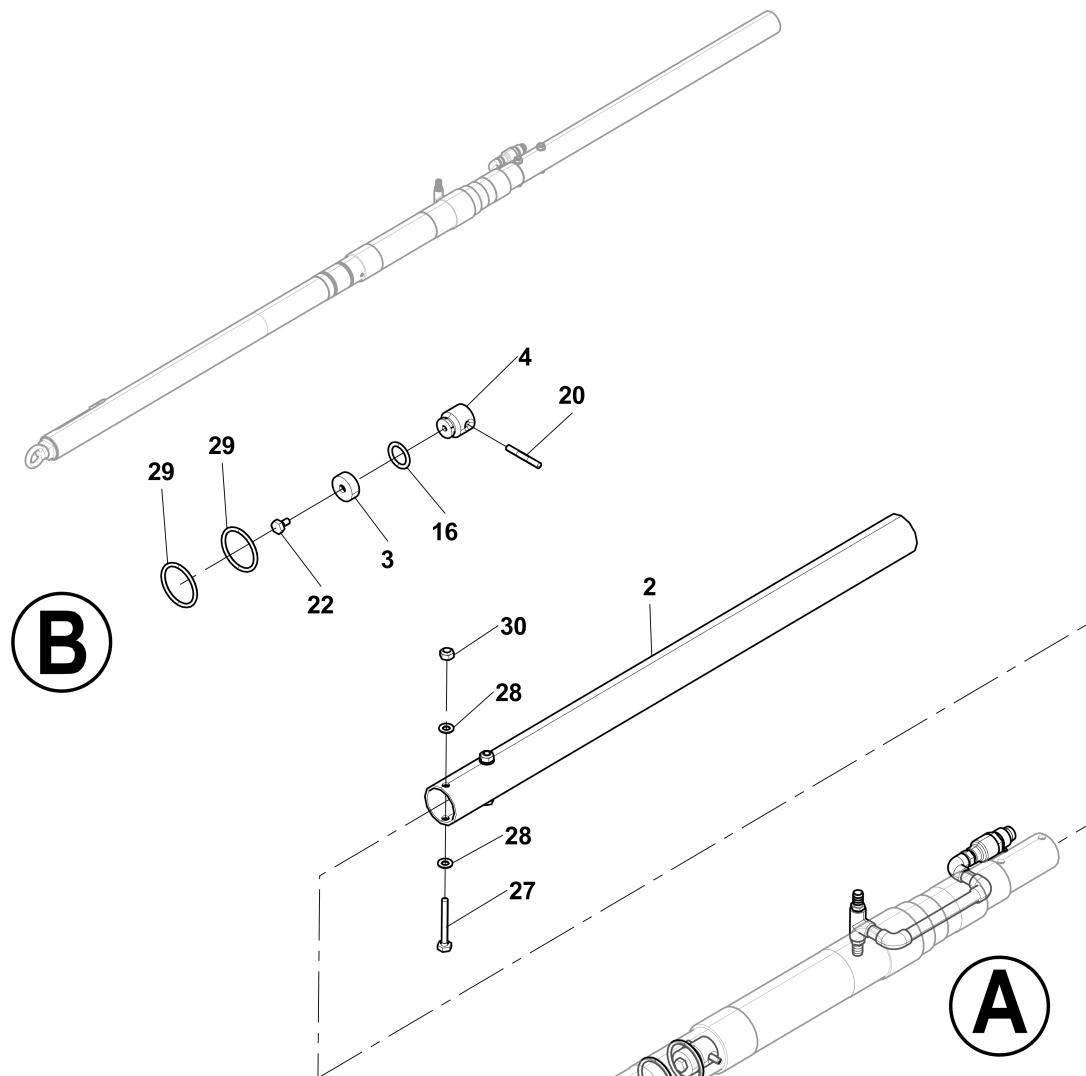
Pos	Part number	Qty	Length/Unit	ABC	Description
1	3807849	24		E	lug
2	3856234	4			plate
5	000138195	48			tap bolt
6	000350208	48			flat washer
7	000163350	96		E	lock nut
8	000300771	48		E	cup point set screw
9	000351442	48			flat washer



XV-3853760/C
16-09-2010

machine drive pin

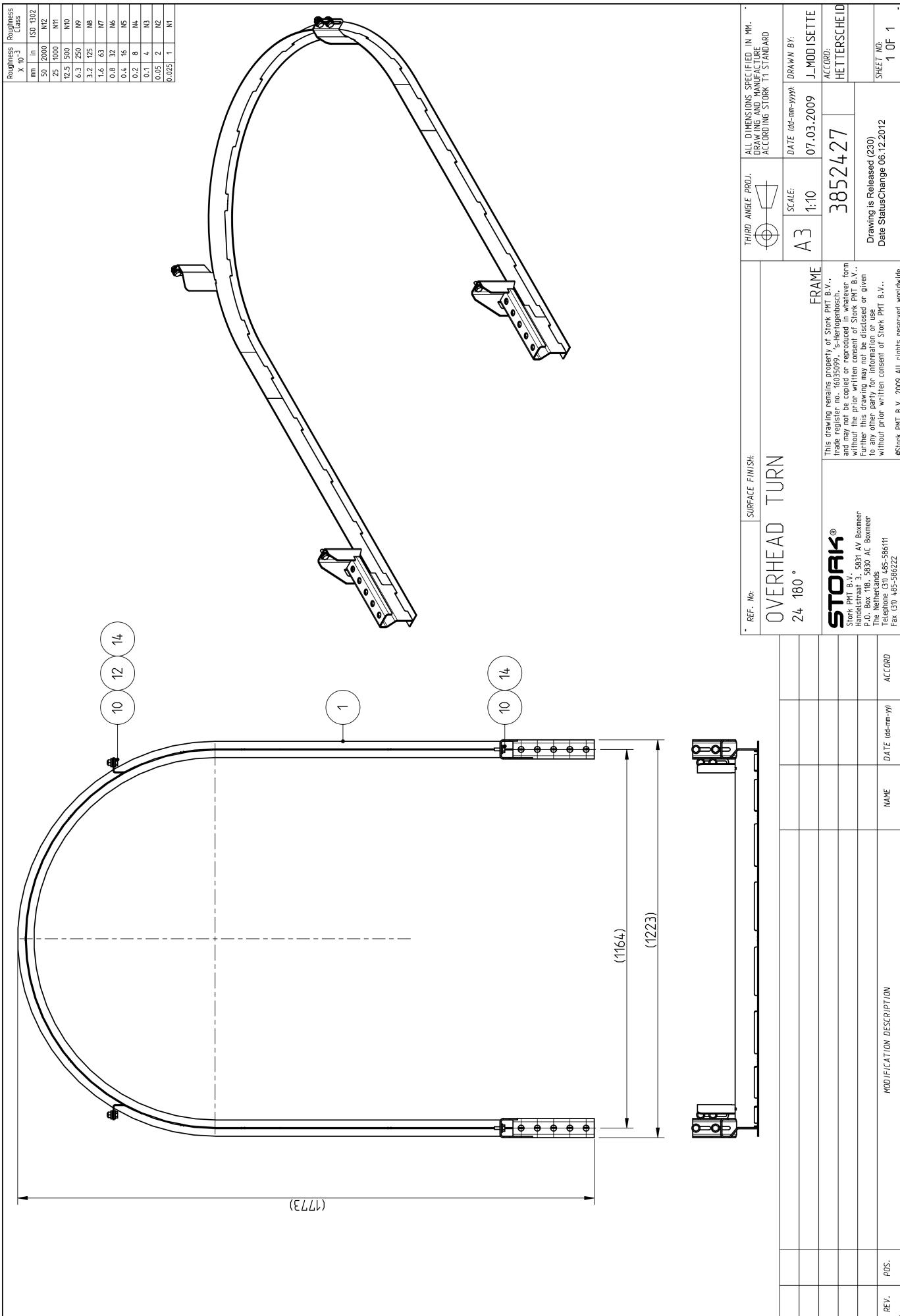
Pos	Part number	Qty	Length/Unit	ABC	Description
1	682137	1		BE	compression spring
2	3855517	1			pipe support bracket
3	3846105	1			pipe
4	3846469	1			machine drive pin
5	3847218	1			seal cap
6	3855518	1			fastening plate
7	3855519	1			plate
8	3866513	1			fastening plate
15	000138197	4			tap bolt
16	000350208	8			flat washer
17	000163350	4		D	lock nut
18	000300787	1			cup point set screw
25	090350846	3		D	bearing sleeve



XV-3852481/B
05-08-2015

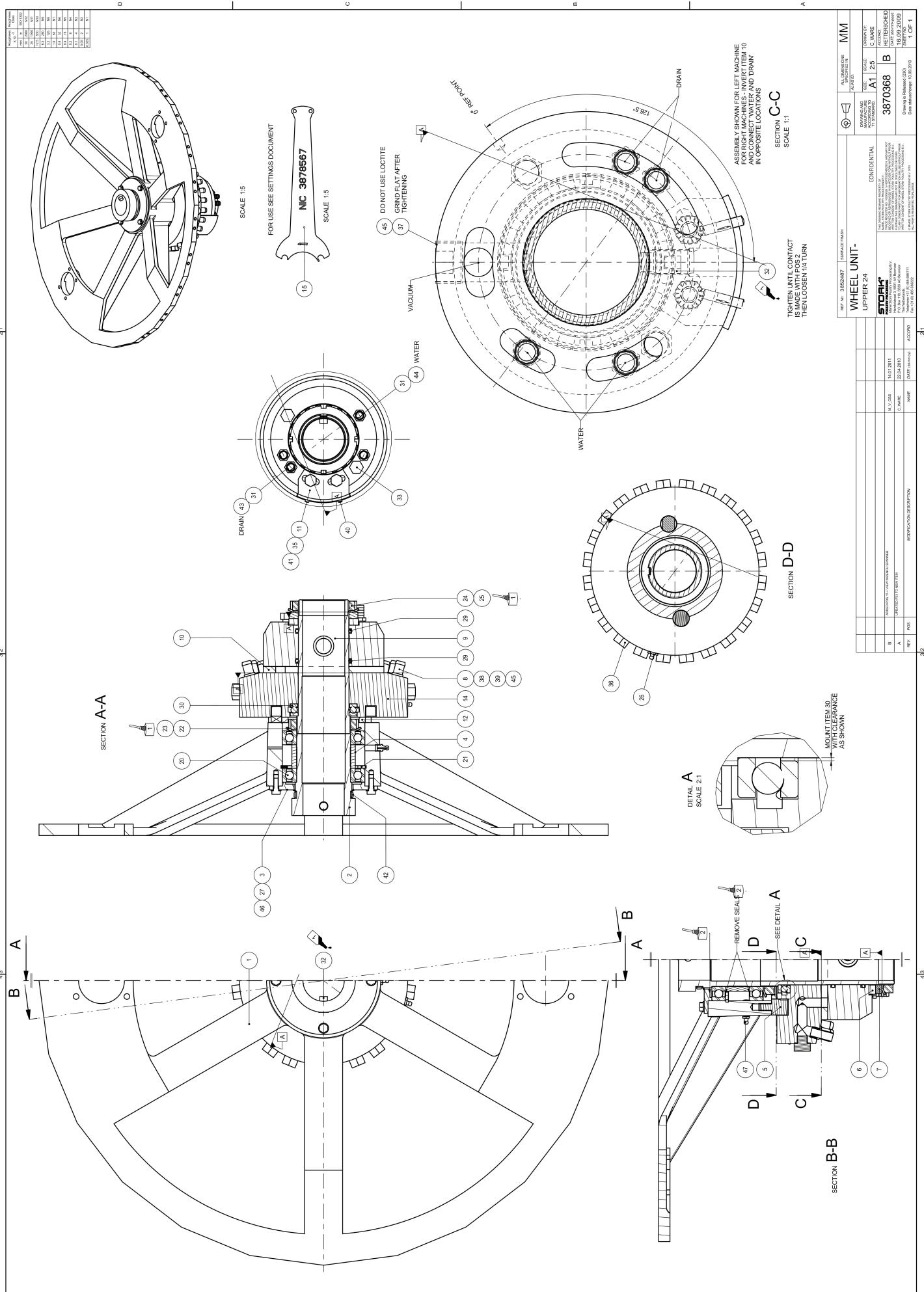
main shaft

Pos	Part number	Qty	Length/Unit	ABC	Description
1	3852482	1			main shaft
2	3852483	1			tubing
3	602226	1			pressure ring
4	602227	1			special plug
5	593173	1			threaded pipe
8	000070203	1			lifting eye bolt
9	3938221	1			reducing ring
15	3839565	1		D	round ends key
16	002173434	1		D	O-ring
17	002520533	3			elbow
18	002520518	2			pipe nipple
19	002520623	1			tee fitting
20	000417307	1		D	grooved pin
21	002819403	1			hose clamp
22	000138235	1			tap bolt
23	090261309	2			hose coupling
24	002520563	1			nipple
25	002520704	1			reducing pipe coupling
26	002520753	1			hose coupling
27	000138259	2			tap bolt
28	000350209	4			flat washer
29	002173435	2		D	O-ring
30	000163351	2		E	lock nut



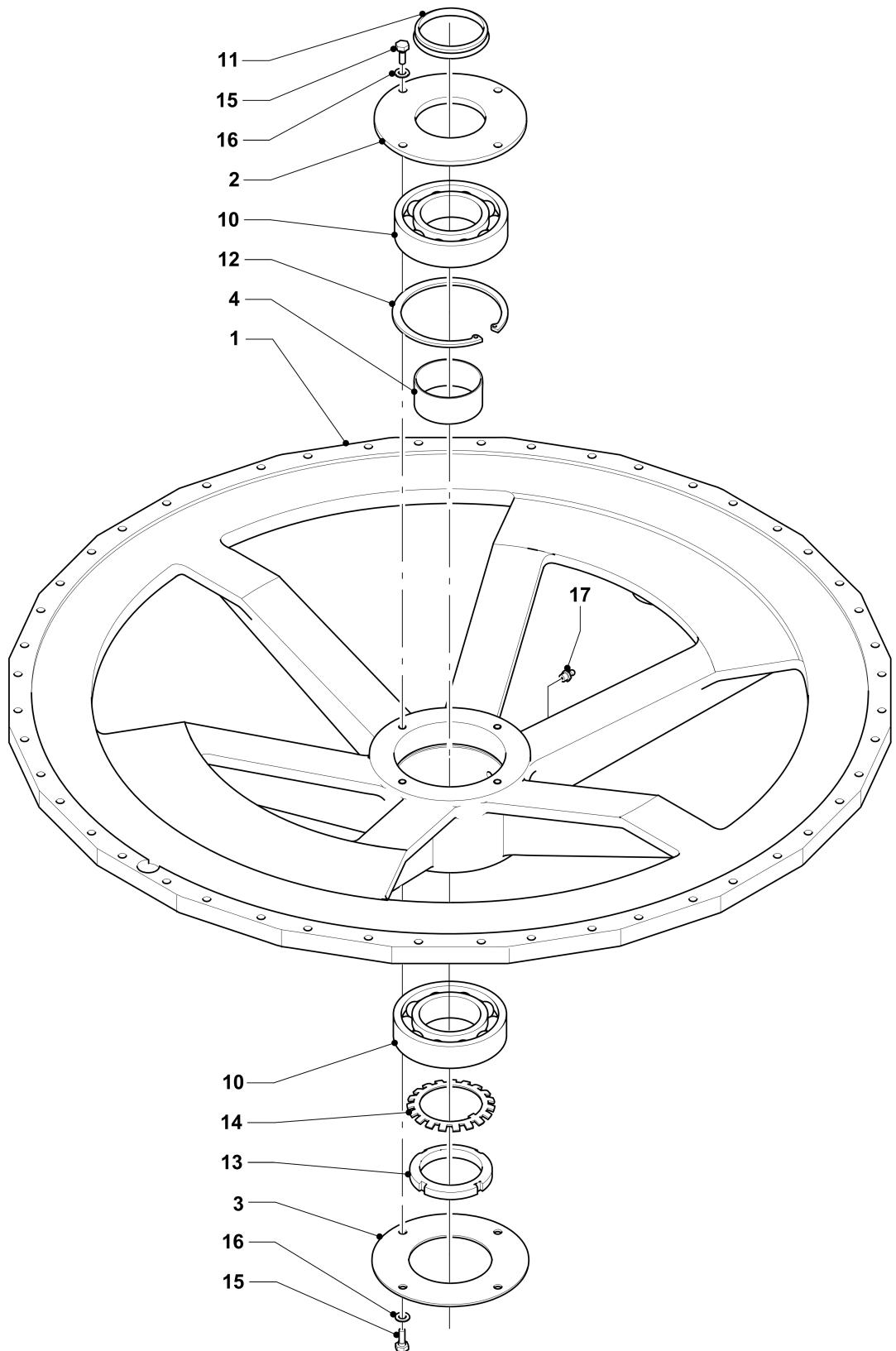
overhead turn

Pos	Part number	Qty	Length/Unit	ABC	Description
1	3856150	1			overhead turn
10	000138241	8			tap bolt
12	000163351	4			lock nut
14	000351156	12			flat washer



unit wheel

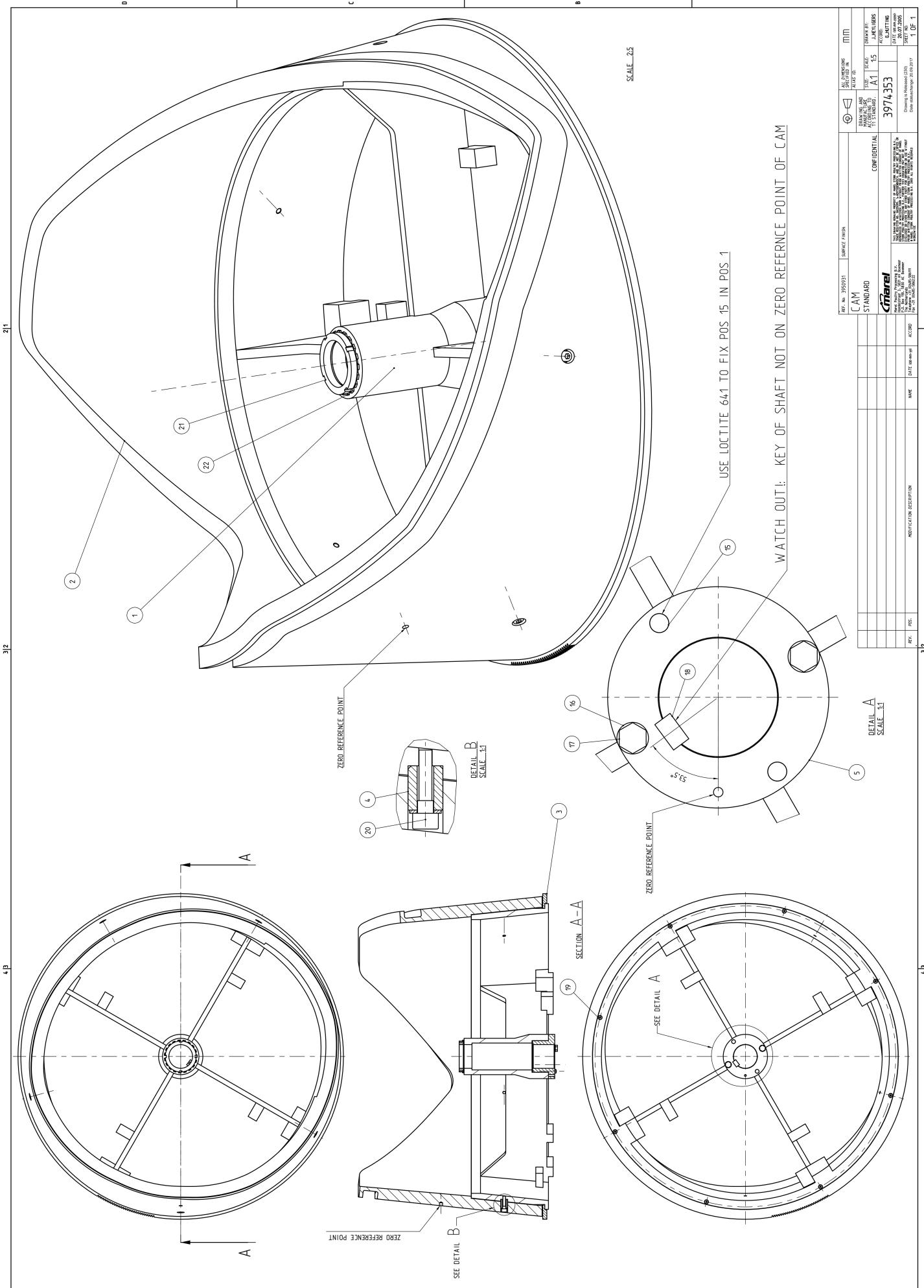
Pos	Part number	Qty	Length/Unit	ABC	Description
1	3852485	1			unit wheel
2	597429	1			bushing
3	597434	1			bearing cover
4	597438	1			bushing
5	597439	2			special thread end stud
6	597440	1		D	ring
7	597441	1			ring
8	602218	24		E	hose coupling
9	602219	1		E	disc
10	602220	1			distributor ring
11	602225	1			support
12	602676	1		D	ring
14	602231	1		E	distributor ring
15	3878567	1			lock key
20	003431967	2		D	ball groove bearing
21	080371130	1		D	internal snap ring
22	080383017	1		D	nut lock washer
23	080243017	1		D	slotted nut
24	080243016	1		D	slotted nut
25	080383016	1		D	nut lock washer
26	9539932	1		D	grease nipple
27	000138187	4			tap bolt
29	002173436	2		D	O-ring
30	003432117	1		D	ball thrust bearing
31	090261309	4			hose coupling
32	000302795	2		D	dog point set screw
33	002520593	2			stopper
35	000379184	2			tooth lock washer
36	090261860	24			stopper
37	002515989	1		D	stopper
38	090450003	24	530 MM	D	hose
39	002819280	56		D	hose clamp
40	000417279	2		E	grooved pin
41	000138235	2			tap bolt
42	002230032	1		D	V ring seal
43	090450003	2	500 MM		hose
44	090450003	2	1000 MM		hose
45	091350056	1			tape
46	000350208	4			flat washer
47	9539929	1		D	grease nipple



1BV-3950933/-
12-02-2007

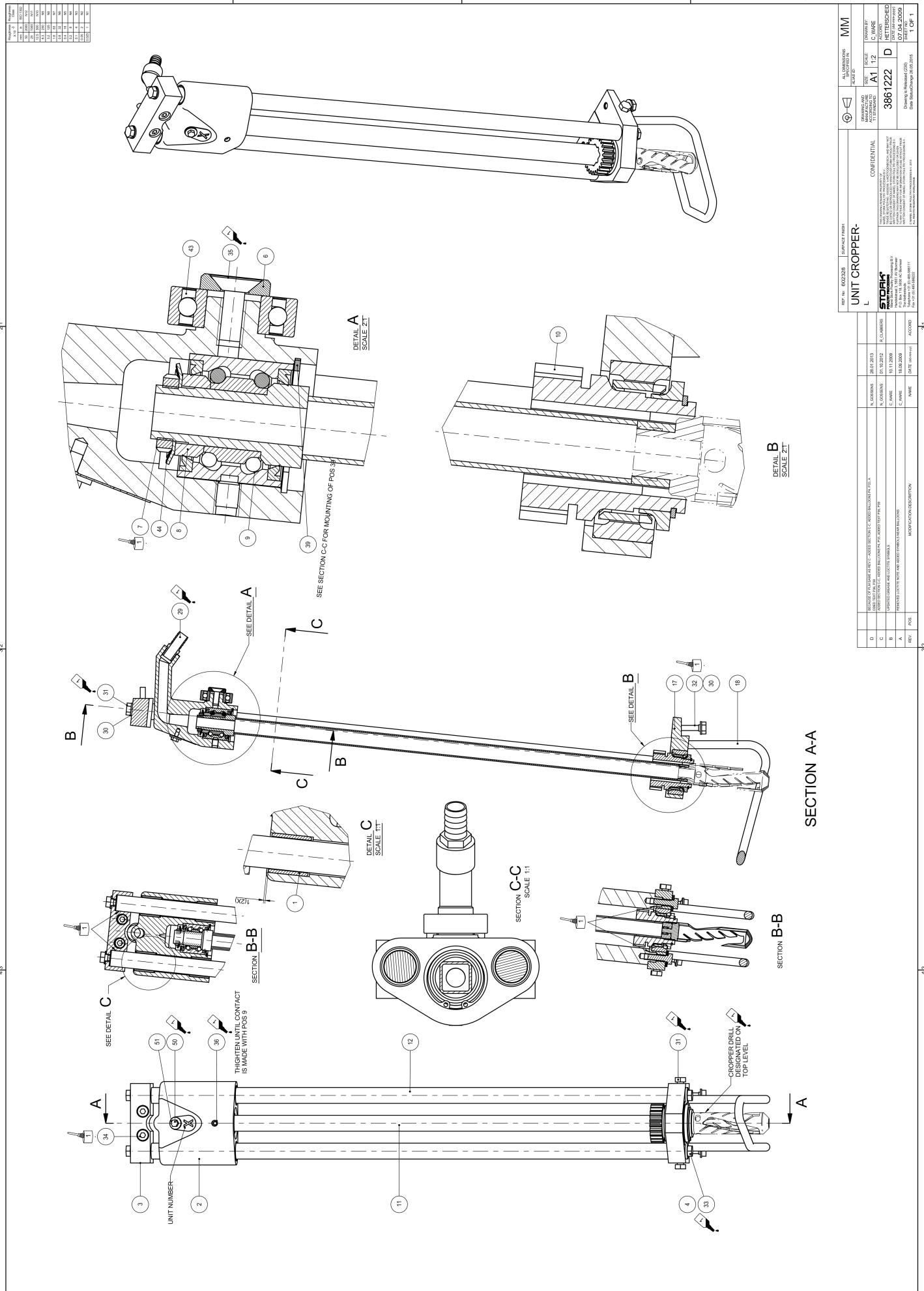
unit wheel

Pos	Part number	Qty	Length/Unit	ABC	Description
1	593320	1			unit wheel
2	602249	1			bearing cover
3	607191	1			flange
4	591733	1			bushing
10	003431773	2		D	ball groove bearing
11	002230030	1		D	V ring seal
12	080371125	1		D	internal snap ring
13	080243014	1		D	slotted nut
14	080383014	1		D	nut lock washer
15	000138187	8			tap bolt
16	000350208	8			flat washer
17	9539929	1		D	grease nipple



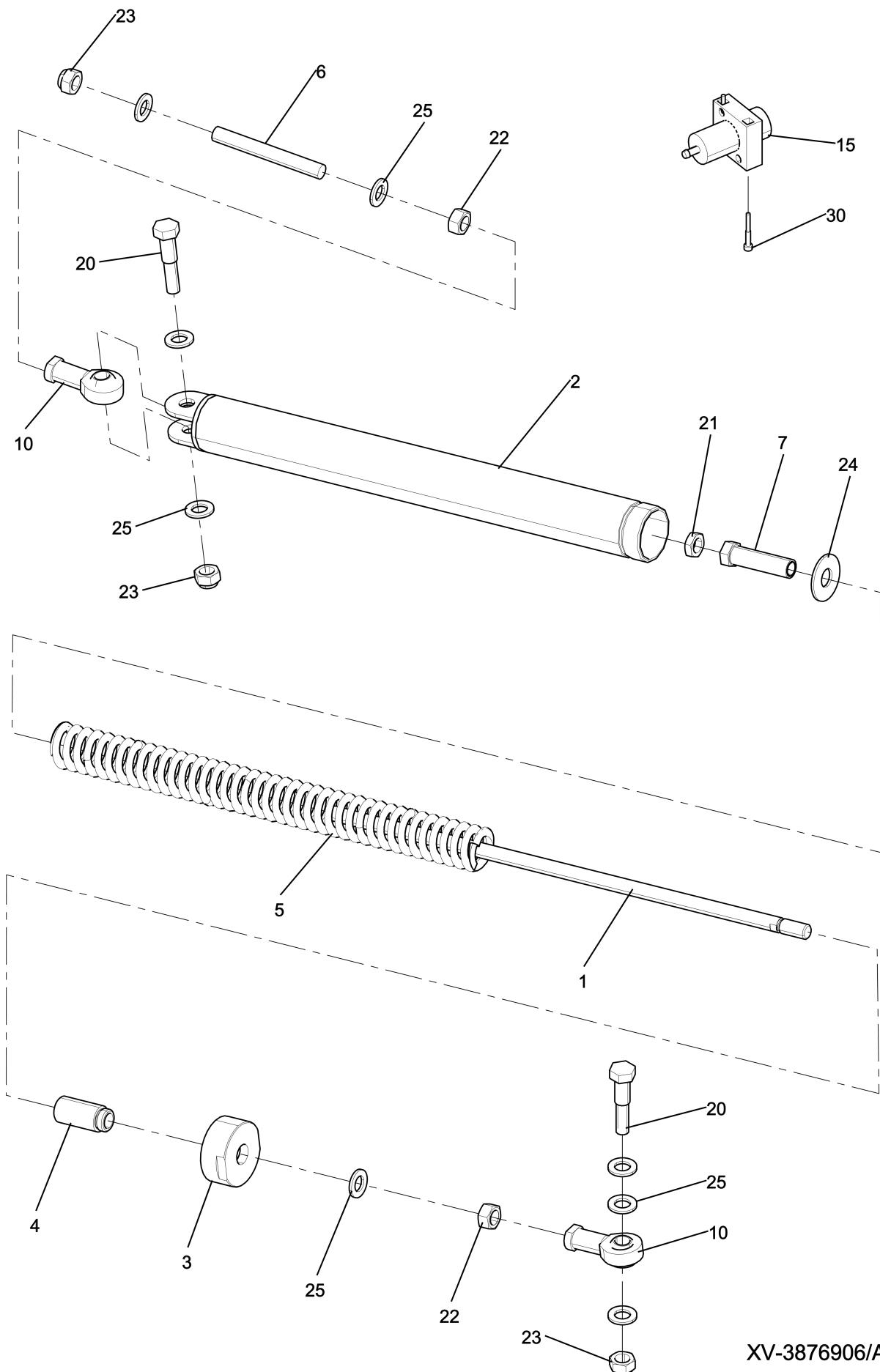
cam

Pos	Part number	Qty	Length/Unit	ABC	Description
1	656444	1			cam drum
2	656285	1		E	cam drum
3	593398	1		E	drive wheel
4	655265	5			bushing
5	3960766	1			hub
15	000490622	2			cylindrical pin
16	000350209	7			flat washer
17	000138245	2			tap bolt
18	000502663	1		D	round ends key
19	000254344	8		E	socket cap flat head screw
20	000251735	5			socket cap screw
21	080243015	1		D	slotted nut
22	080383015	1		D	nut lock washer



cropper unit

Pos	Part number	Qty	Length/Unit	ABC	Description
1	531393	4		D	bearing sleeve
2	666228	1		E	guide block
3	581676	1			block
4	595602	2			ring
6	530908	1		E	counter bore ring
7	591800	1		D	slotted nut
8	591801	1		D	bushing
9	602331	1		BD	ball self aligning bearing
10	602333	1		BC	ball angular contact bearing
11	591803	1		E	cropper pipe
12	591806	2		E	shaft
17	4816241	1		E	block
18	591805	1			spreader bracket
29	090261309	1			hose coupling
30	000350208	4			flat washer
31	000138187	4			tap bolt
32	000138193	2		E	tap bolt
33	000138189	2			tap bolt
34	000251718	2		E	socket cap screw
35	000254360	1		C	socket cap flat head screw
36	000302764	1		D	dog point set screw
39	000371340	1		D	internal snap ring
43	090101183	1		BC	crowned ball bearing
44	000383103	1		D	nut lock washer
50	000138102	1			tap bolt
51	000351440	1			flat washer

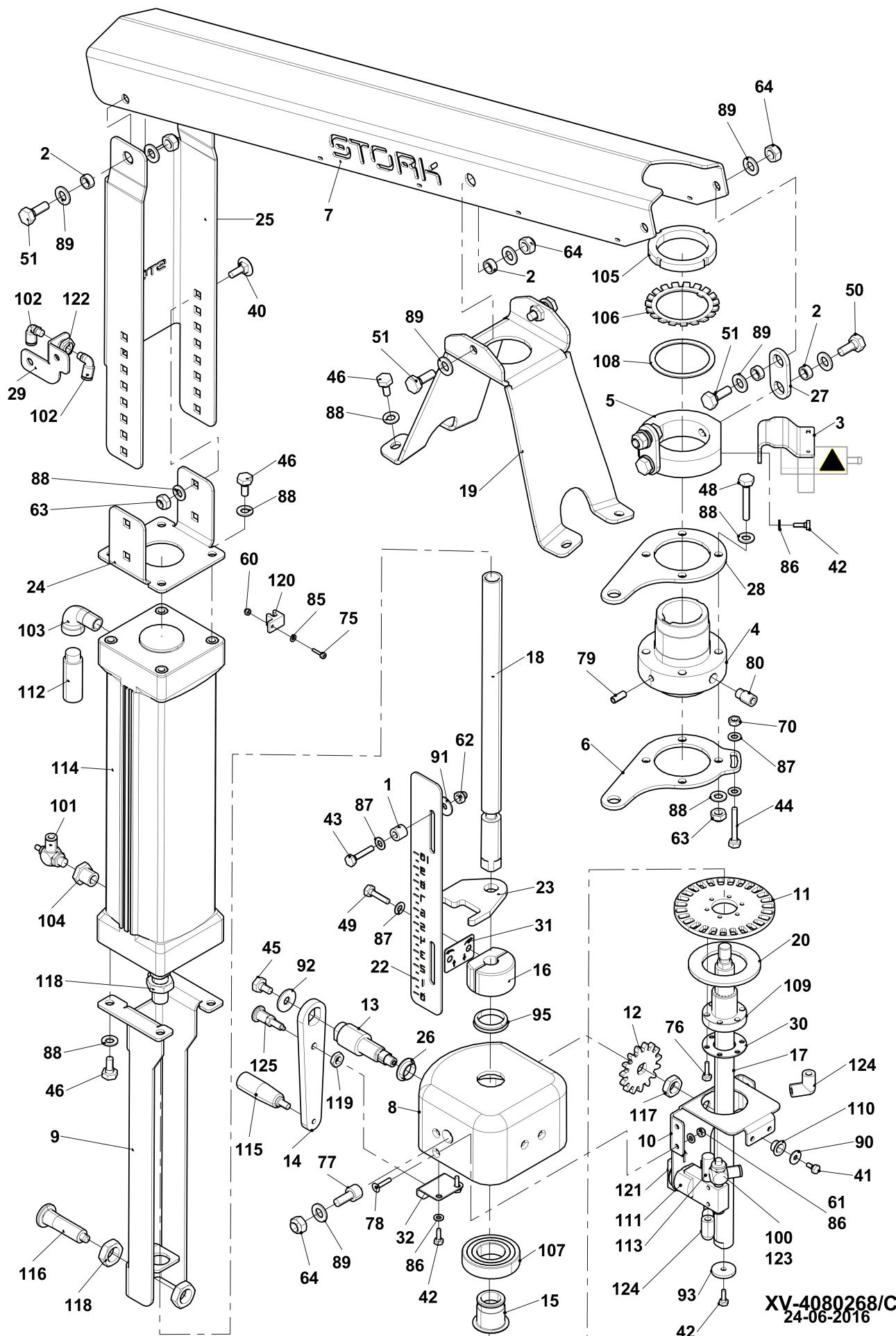


XV-3876906/A

01-09-2010

safety

Pos	Part number	Qty	Length/Unit	ABC	Description
1	3851535	1			special threaded rod
2	3851536	1			spring housing
3	3851537	1			threaded insert
4	3852524	1		E	threaded bushing
5	3839865	1		BE	compression spring
6	504109	1		D	threaded rod
7	3874462	1			special nut
10	090100651	2		D	ball joint rod end
15	095915104	1		B	proximity sensor
20	9536155	2			bolt
21	090600084	2			nut
22	000185074	2			nut
23	000163354	3		D	lock nut
24	4785221	1			ring
25	000350212	11			flat washer



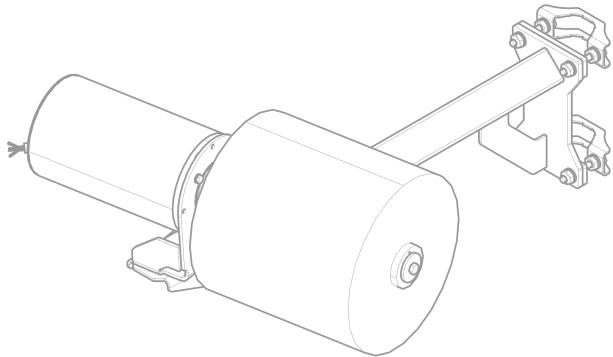
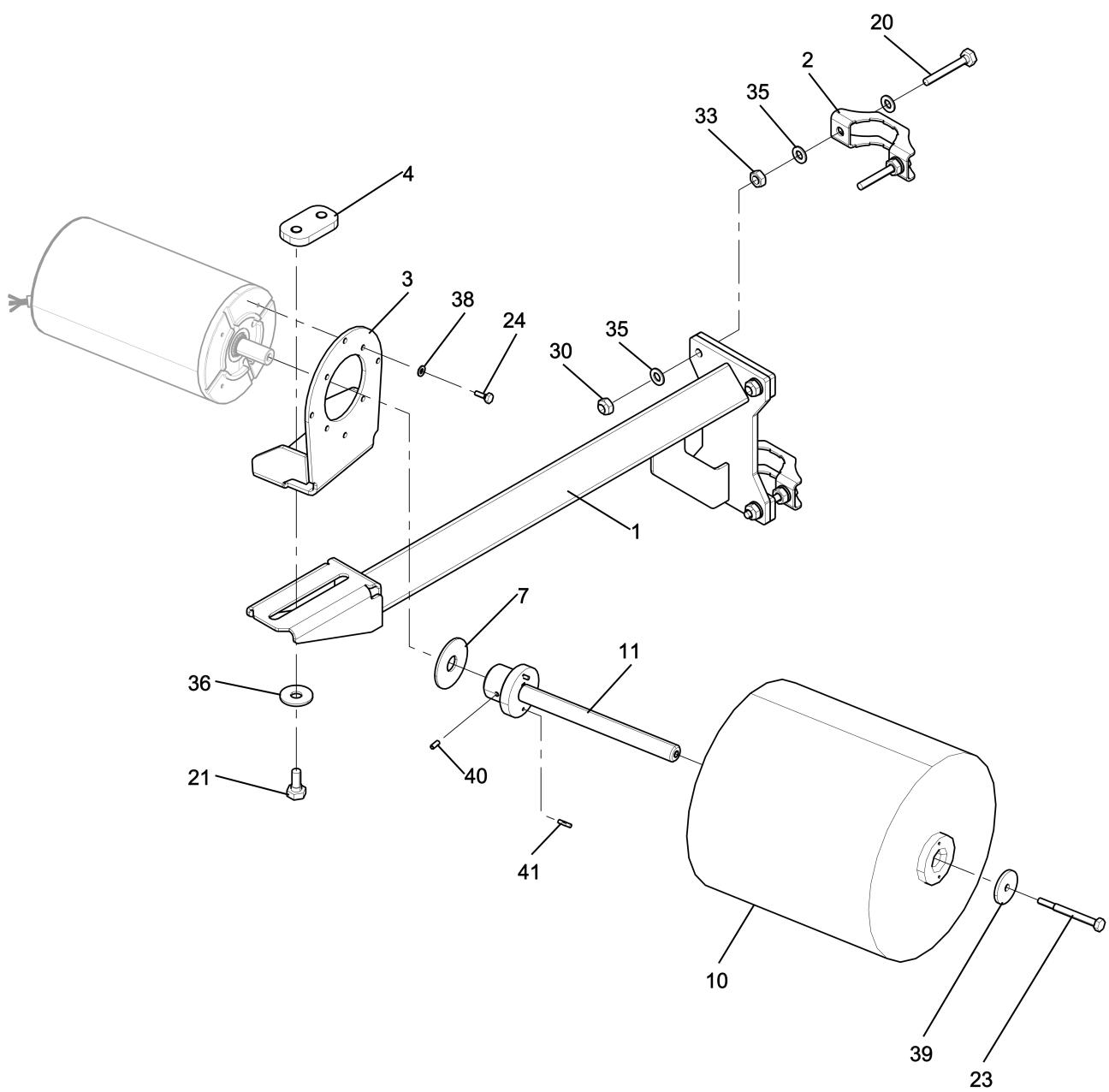
height adjustment

Pos	Part number	Qty	Length/Unit	ABC	Description
1	672500	2			bushing
2	671616	8			bushing
3	3839621	1			support
4	3854925	1			hub
5	3854922	1			special ring
6	3853770	1			plate
7	4080269	1			lever
8	3844068	1		E	housing
9	3844084	1			cylinder support
10	3844087	1			bearing support
11	3844110	1		E	special gear wheel
12	3844111	1		E	gear wheel
13	3844112	1			special shaft
14	3844113	1			crank handle
15	3844123	1			bushing
16	3987313	1			special nut
17	3844143	1		E	threaded spindle
18	3844144	1			special shaft
19	3853773	1			tipping support
20	3845428	1		D	ring
22	3846875	1			ruler
23	3846876	1			position indicator
24	3847473	1			cylinder support
25	4080265	1			bracket
26	3904010	1		D	bearing flange sleeve
27	3936447	2			plate
28	3853771	1			plate
29	3858534	1			support
30	3875820	1			special disc
31	3879481	1			control plate
32	4274499	1			bracket
40	000131243	4			carriage bolt
41	000138134	1			tap bolt
42	000138135	5			tap bolt
43	000138193	2			tap bolt
44	000138199	1			tap bolt
45	000138235	1			tap bolt
46	000138237	12			tap bolt
48	000138251	4			tap bolt
49	000138191	2			tap bolt
50	000138289	2			tap bolt
51	000138291	6			tap bolt
60	000163347	8			nut
61	000163349	6			lock nut
62	000207501	2			acorn lock nut
63	000163351	8			lock nut
64	000163352	8			lock nut
70	000185070	1			nut
75	000251683	8			socket cap screw
76	000138137	6			tap bolt

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height adjustment

Pos	Part number	Qty	Length/Unit	ABC	Description
77	000251747	2			socket cap screw
78	000254346	6			socket cap flat head screw
79	9537085	1		D	cup point set screw
80	000302795	1		D	dog point set screw
85	000350205	16			flat washer
86	000350207	10			flat washer
87	000350208	6			flat washer
88	000350209	24			flat washer
89	000350210	14			flat washer
90	000351441	1			flat washer
91	000351442	2			flat washer
92	000351443	1			flat washer
93	000934103	1			flat washer
95	002230022	1		D	V ring seal
99	400005719	1			male straight connector
100	002330739	1			flow control connector
101	400005712	1			speed regulating valve
102	002330876	3			male elbow connector
103	002520672	1			elbow
104	002520674	1			reducing ring
105	080243016	1		D	slotted nut
106	080383016	1		D	nut lock washer
107	090101219	1		D	ball groove bearing
108	3865567	1		D	ring
109	090100925	1		E	spindle nut
110	090101454	1		D	bearing flange sleeve
111	090255045	1		B	valve
112	090255313	1		BE	silencer
113	090255314	1		BE	silencer
114	090255819	1		BE	air cylinder
115	090500145	1			handle
116	090500517	1		E	fixing bolt
117	090600084	1			nut
118	090600102	3			nut
119	090600110	1			nut
120	090950179	8			tube clamp
121	091400139	1		B	dial
122	002330194	1			panel mounting fitting
123	004171008	1	4000 MM	E	pneumatic hose
124	002330753	2			union elbow connector
125	090500524	1			fixing bolt

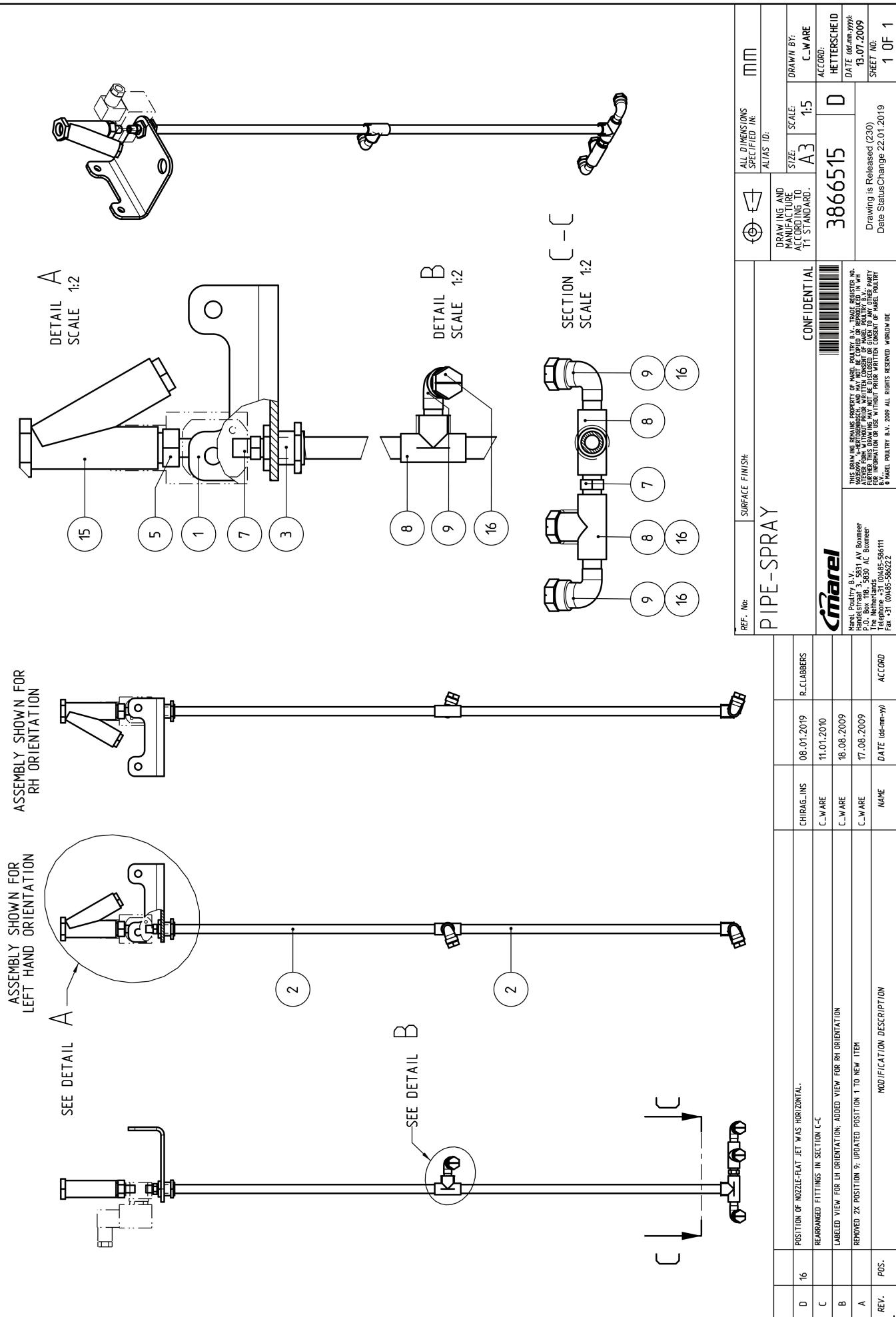


XV-3853777/E

15-09-2010

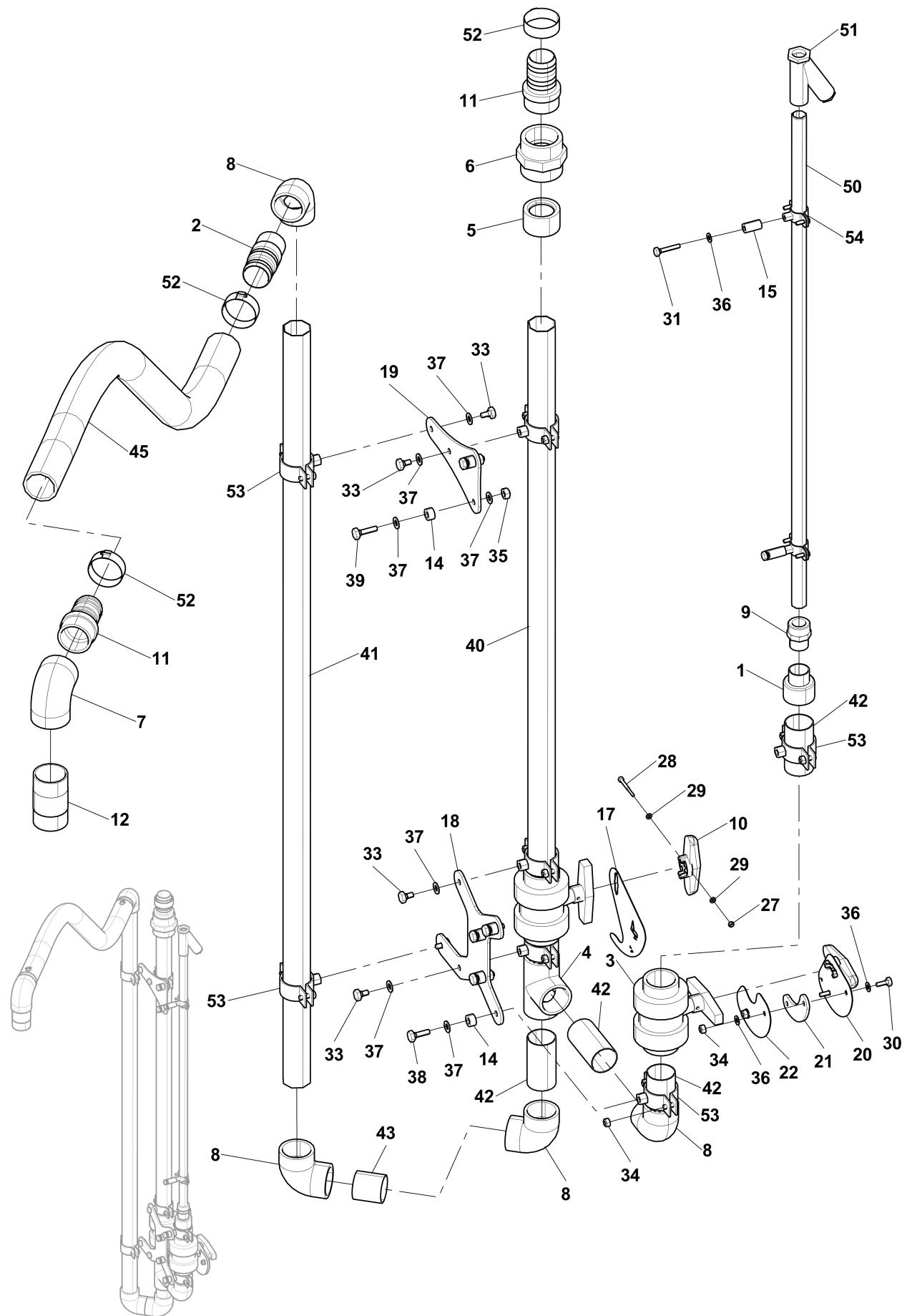
brush unit

Pos	Part number	Qty	Length/Unit	ABC	Description
1	3861593	1			support
2	3862108	2			pipe support bracket
3	3861092	1			motor plate
4	3862470	1			fastening plate
5	3866096	1			gusset
6	3866097	1			gusset
7	3861091	1			cover plate
8	3866608	4			special nut
10	582501	1		BE	brush
11	3866611	1			shaft
12	3866079	1			protect hood
13	672500	4			bushing
14	3862109	1			support
20	000138255	4			tap bolt
21	000138289	2			tap bolt
23	000137367	1			bolt
24	000138135	4			tap bolt
25	000138185	8			tap bolt
26	000138193	4			tap bolt
30	000163351	4			lock nut
31	000207501	4			acorn lock nut
32	000207500	2			acorn lock nut
33	000185071	4			nut
34	000351441	4			flat washer
35	000350209	12			flat washer
36	000351444	2			flat washer
37	000350208	16			flat washer
38	000350207	4			flat washer
39	000934112	1			flat washer
40	000300745	1			cup point set screw
41	000417235	2			grooved pin



spray pipe

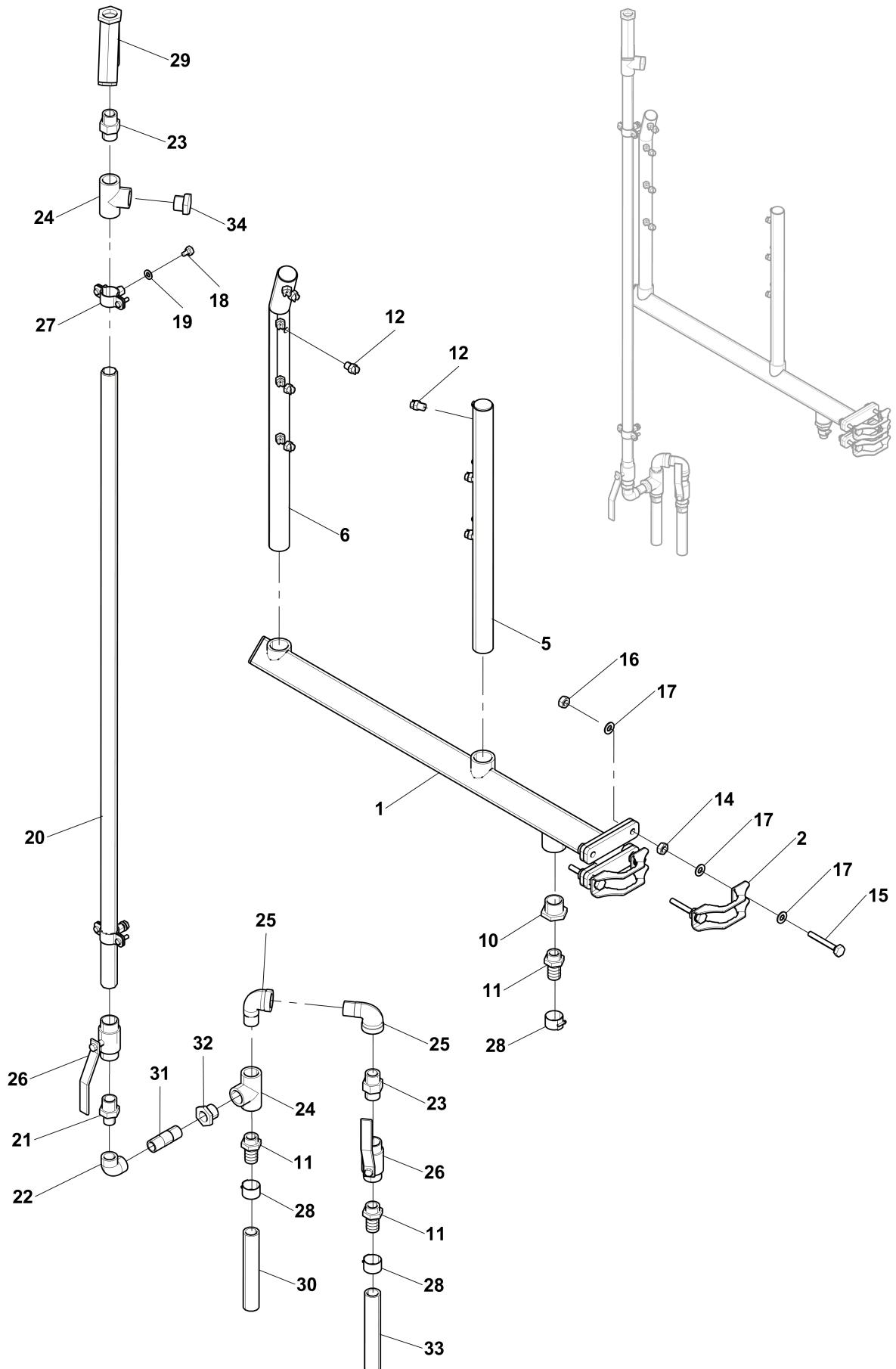
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1	3867776	1			pipe support bracket
2	3847588	2			threaded pipe
3	002330195	1			panel mounting fitting
5	002520528	1			reducing nipple
7	002520562	2			nipple
8	002520622	3			tee fitting
9	002520673	3			elbow
15	003855112	1			filter
16	090250829	4		D	flat jet spray nozzle



XV-3899043/C
20-07-2015

piping vacuum transport

Pos	Part number	Qty	Length/Unit	ABC	Description
1	090261339	1			reducing pipe coupling
2	090260129	1			hose coupling
3	090260152	2			ball valve
4	090260179	1			tee fitting
5	090260198	1			reducing ring
6	090260173	1			transition piece
7	002520941	1			elbow
8	090261252	4			elbow
9	090261499	1			threaded piece
10	3898942	2			handle
11	090260015	2			hose coupling
12	002520524	1			pipe nipple
14	448073	6			bushing
15	608059	2			bushing
17	3898996	1			carrier plate
18	3855511	1			back plate
19	3855513	1			back plate
20	3898107	1			carrier plate
21	3857046	1			plate
22	3857047	1			plate
27	000163348	2			lock nut
28	000251699	2			socket cap screw
29	000350206	4			flat washer
30	000138187	2			tap bolt
31	000138195	2			tap bolt
33	000138235	5			tap bolt
34	000163350	16			lock nut
35	000163351	4			lock nut
36	000350208	6			flat washer
37	000350209	29			flat washer
38	000138241	2			tap bolt
39	000138243	4			tap bolt
40	090260178	1	1170 MM		pipe
41	090260178	1	1580 MM		pipe
42	090260178	5	95 MM		pipe
43	090260178	1	50 MM		pipe
45	090450311	1	2000 MM	D	pressure suction hose
50	618802	1			pipe
51	003855113	1			filter
52	400008131	3		D	hose clamp
53	002803608	7			pipe support bracket
54	002803540	2			pipe support bracket
58	400008131	3			hose clamp

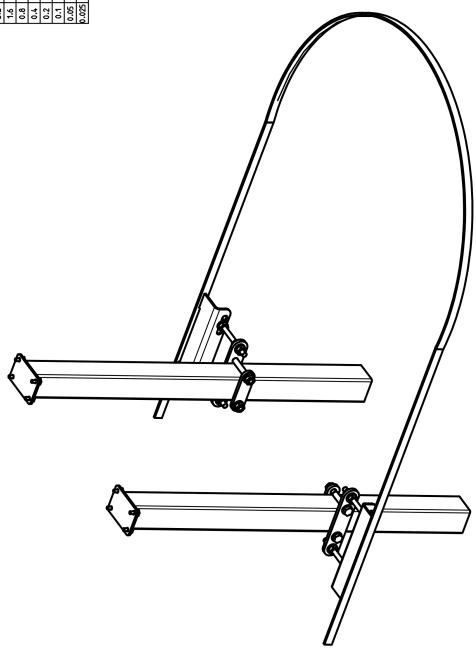


XV-3866512/H
18-09-2017

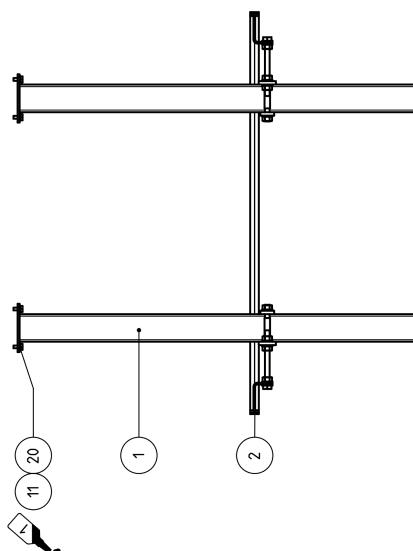
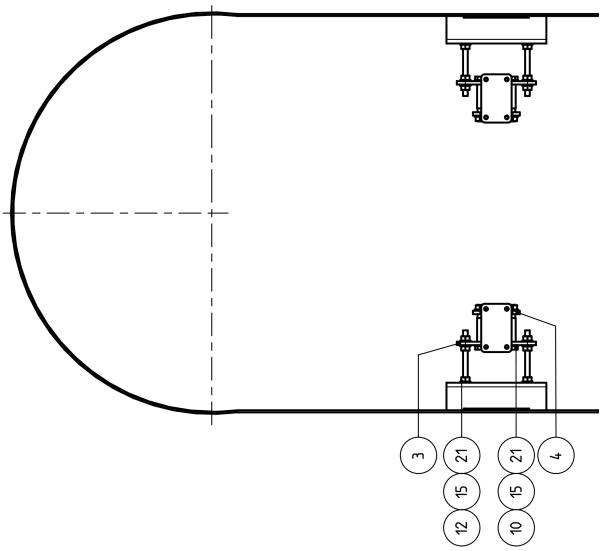
piping water

Pos	Part number	Qty	Length/Unit	ABC	Description
1	3861095	1			spray pipe
2	3862108	2			pipe support bracket
5	3864995	1			spray pipe
6	3876882	1			spray pipe
10	002520663	1			reducing ring
11	002520753	3			hose coupling
12	090250870	14		D	flat jet spray nozzle
14	000185071	4			nut
15	000138255	4			tap bolt
16	000163351	4			lock nut
17	000350209	12			flat washer
18	000138184	2			tap bolt
19	000350208	2			flat washer
20	3953283	1			threaded pipe
21	002520527	1			reducing nipple
22	002520534	1			elbow
23	002520565	2			nipple
24	002520625	2			tee fitting
25	002520687	2			elbow
26	002609313	2			ball valve
27	002803540	2			pipe support bracket
28	002819403	3			hose clamp
29	003855113	1			filter
30	090450263	1	1400 MM	E	hose
31	002520519	1			pipe nipple
32	002520597	1			reducing ring
33	090450263	1	1650 MM	E	hose
34	002520595	1			stopper

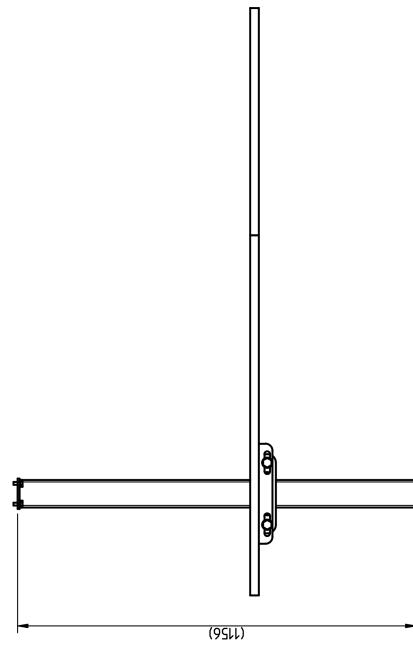
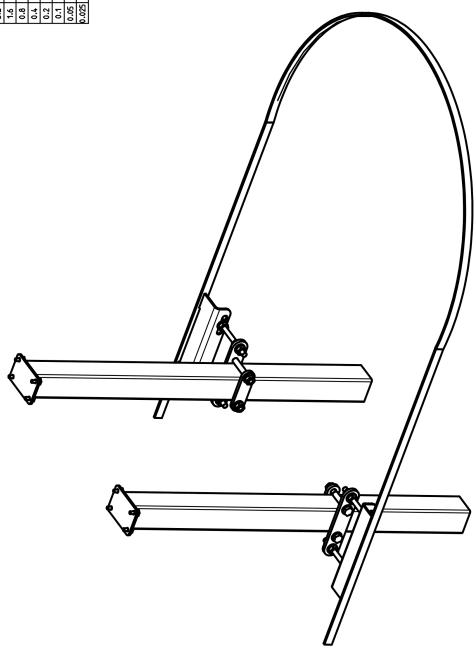
21



312



Designator	Ref. No.	Value
mm	in	150 300
50		16
25		10
12.5		5
6.3		3
3.2		1.6
1.6		0.8
1.3		0.5
0.65		0.3
0.25		0.1
0.125		0.06



REF. NO. 3857363 SURFACE FINISH:		THIRD ANGLE PROJ.		ALL DIMENSIONS SPECIFIED IN MM.	
DRAWING AND SCALE: FTS LABORATORY		SCALE: 1:10		DATE 04-06-2020	
DRAWN BY: C.W ARE		02/02/2009		ACCORD:	
HETTESENHEID		3857363		SHEET NO. 1 OF 1	
GUIDE SHACKLE		INSIDE RNT-16		GELEIDER HAK-	
This drawing contains property of Stark PHF B.V., Stark PHF B.V., Sp.01, N.V. Bremmer weg 10, 5236 SP, Breda, The Netherlands. It is illegal to copy or传播 this drawing, may not be sold without written permission of Stark PHF B.V.. Further, this drawing may not be copied or distributed without written permission of Stark PHF B.V.. The drawings are the property of Stark PHF B.V.. The drawings are the property of Stark PHF B.V..		These drawings property of Stark PHF B.V., Stark PHF B.V., Sp.01, N.V. Bremmer weg 10, 5236 SP, Breda, The Netherlands. It is illegal to copy or传播 this drawing, may not be sold without written permission of Stark PHF B.V.. Further, this drawing may not be copied or distributed without written permission of Stark PHF B.V.. The drawings are the property of Stark PHF B.V.. The drawings are the property of Stark PHF B.V..		Drawing released (230)	
STORK®		STORK PHF B.V. Sp.01, N.V. Bremmer weg 10, 5236 SP, Breda, The Netherlands. Tel. +31 495 560222 Fax +31 495 560222		Drawing date 24/04/2009 Drawing status Change 24 (04/2009) Drawing release date 24/04/2009 Drawing release status Standard	
NOTIFICATION DESCRIPTION:		NAME: DATE 04-06-2020		ACCORD	
REV.	POS.				

21

312

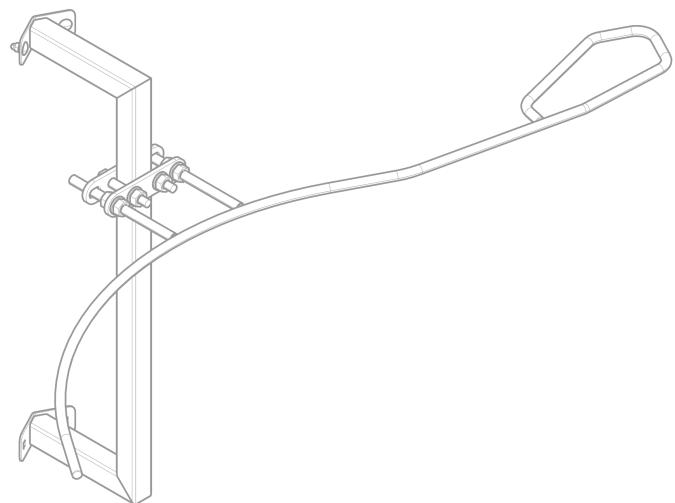
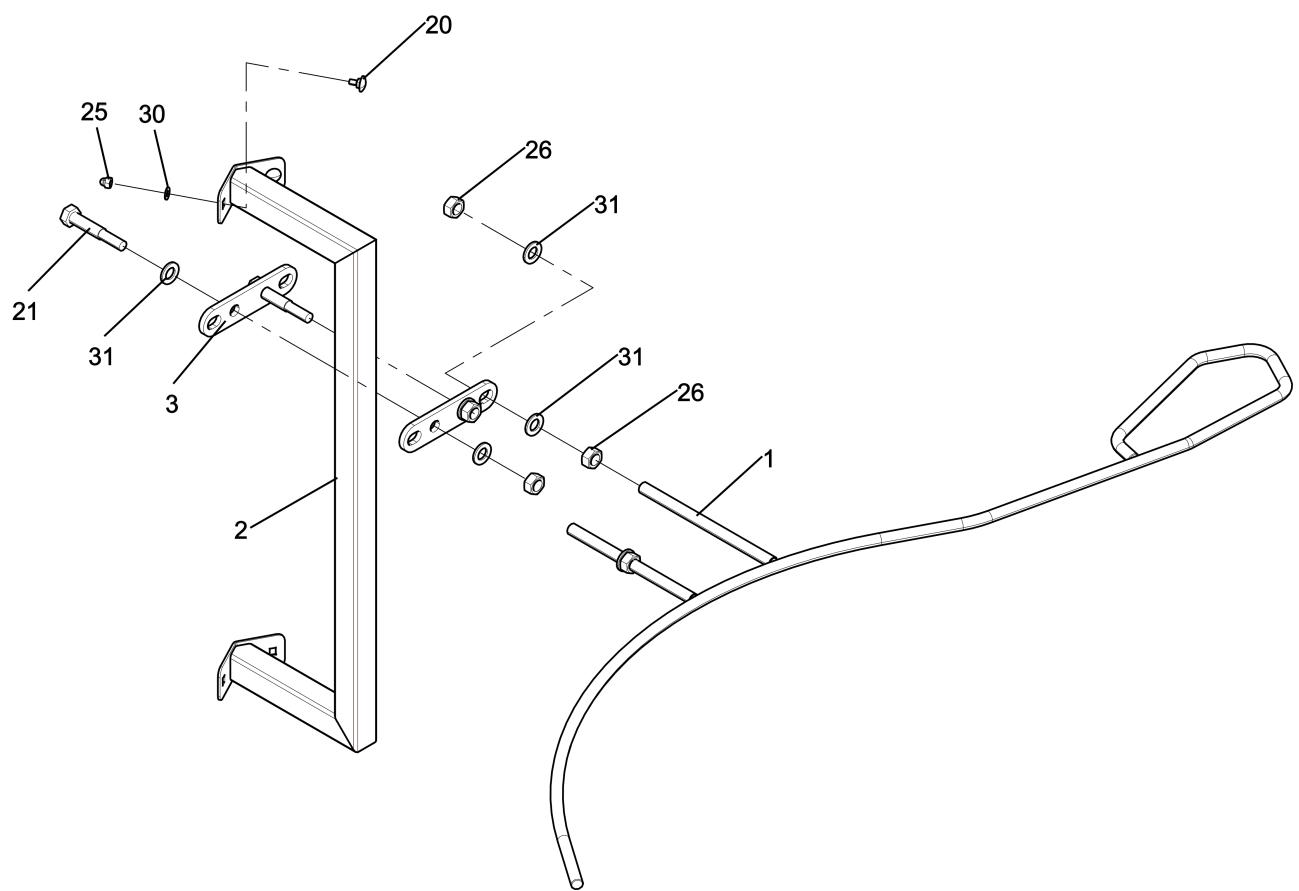
C

B

A

shackle guide

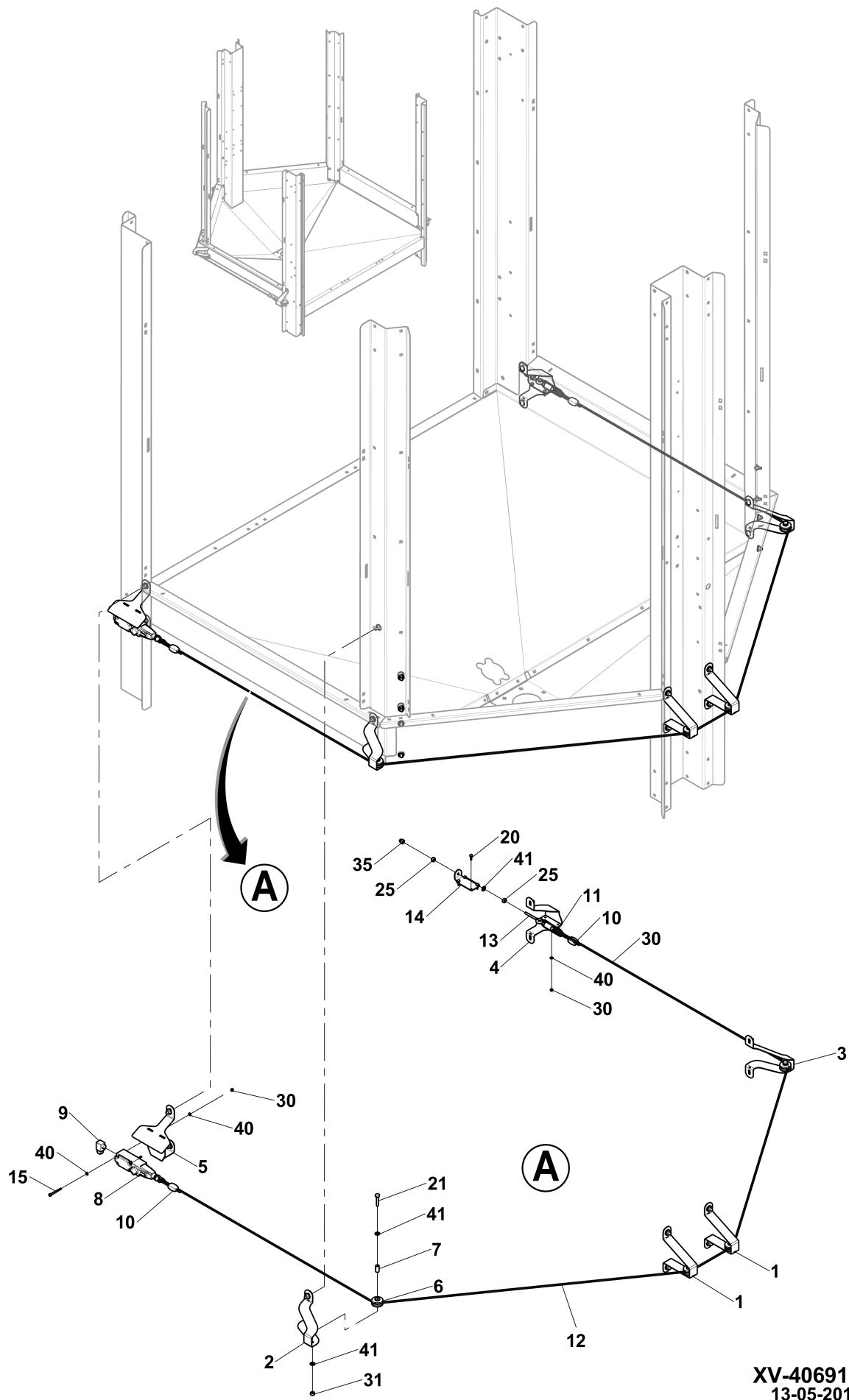
Pos	Part number	Qty	Length/Unit	ABC	Description
1	3834166	2			support
2	3857364	1		E	inside guide
3	3854509	2			strip
4	591797	2			strip
10	000137155	4			bolt
11	000138237	8			tap bolt
12	000138426	4			tap bolt
15	000185074	16			nut
20	000350209	8			flat washer
21	000350212	24			flat washer



XV-3855659/A
17-09-2010

entry guide

Pos	Part number	Qty	Length/Unit	ABC	Description
1	3855658	1		E	guide
2	3836468	1			support
3	3836512	2			clamping plate
20	000131299	2			carriage bolt
21	000137149	2			bolt
25	000207501	2			acorn lock nut
26	000185074	6			nut
30	000350208	2			flat washer
31	000350212	8			flat washer

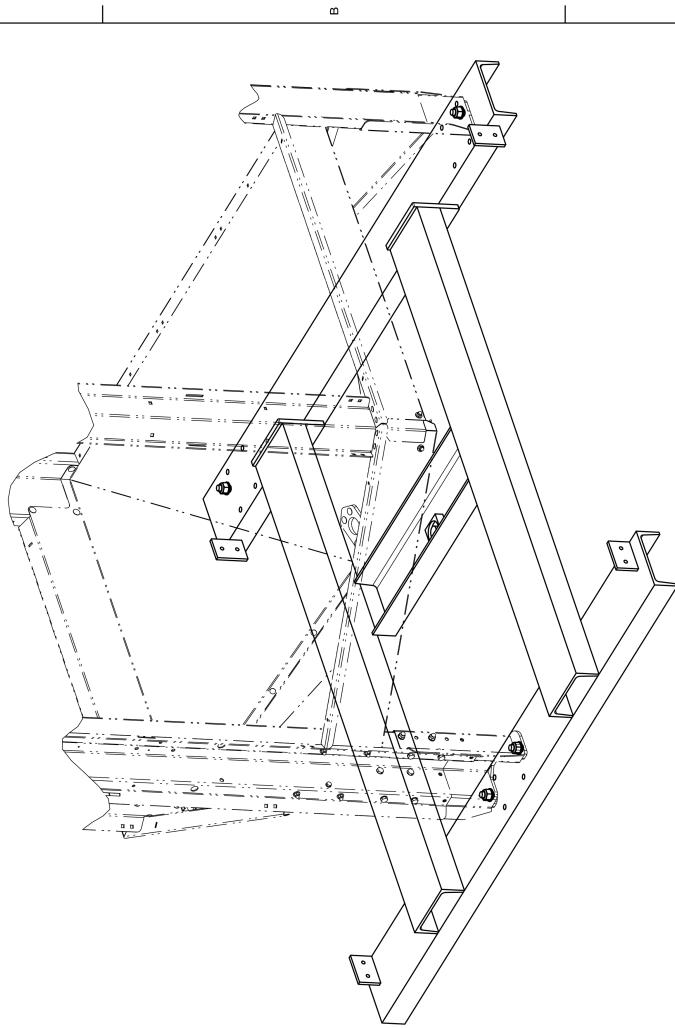
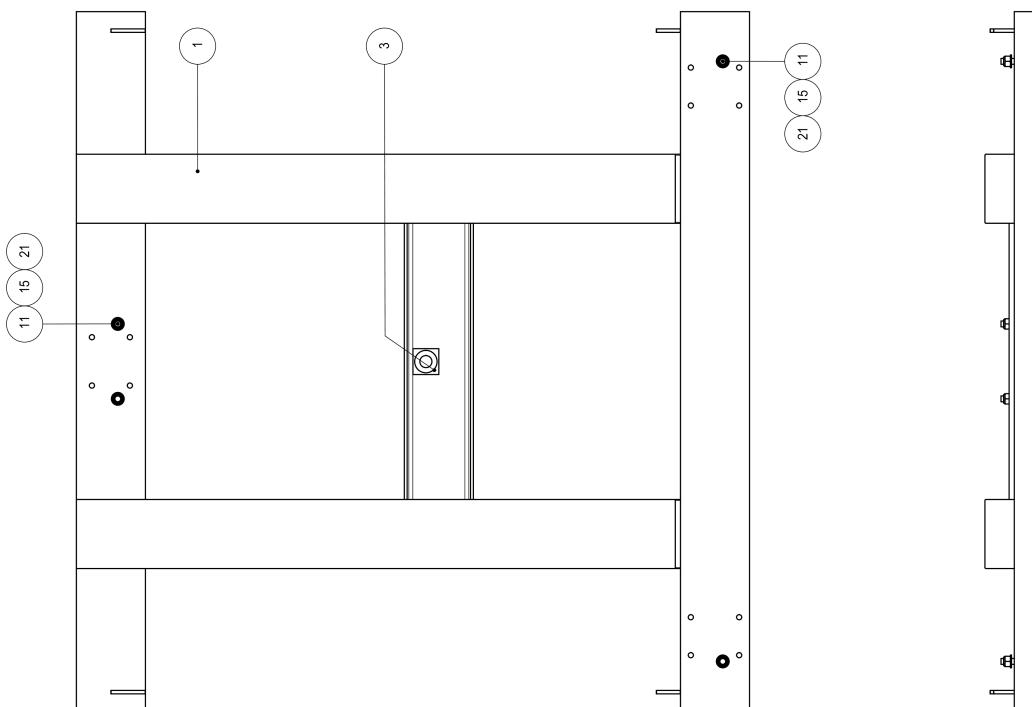


pull switch

Pos	Part number	Qty	Length/Unit	ABC	Description
1	4067553	2			support
2	4067527	1			support
3	4067528	1			support
4	4067529	1			support
5	4072428	1			support
6	4067531	4			pulley
7	531435	4			bushing
8	095211127	1		B	pull switch
9	500514614	1			gland
10	004254101	2			cable clamp
11	091401114	1		B	extension spring
12	090850064	1	5000 MM		cable
13	090600546	1			screw eye
14	3854196	1			support
15	000251699	4			socket cap screw
20	000138105	4			tap bolt
21	000138195	4			tap bolt
22	000131222	32			carriage bolt
25	000185070	2			nut
30	000163348	8			lock nut
31	000163350	4			lock nut
35	000205702	1			acorn nut
36	000350209	32			flat washer
40	000350206	12			flat washer
41	000350208	10			flat washer
42	000207501	32			acorn lock nut

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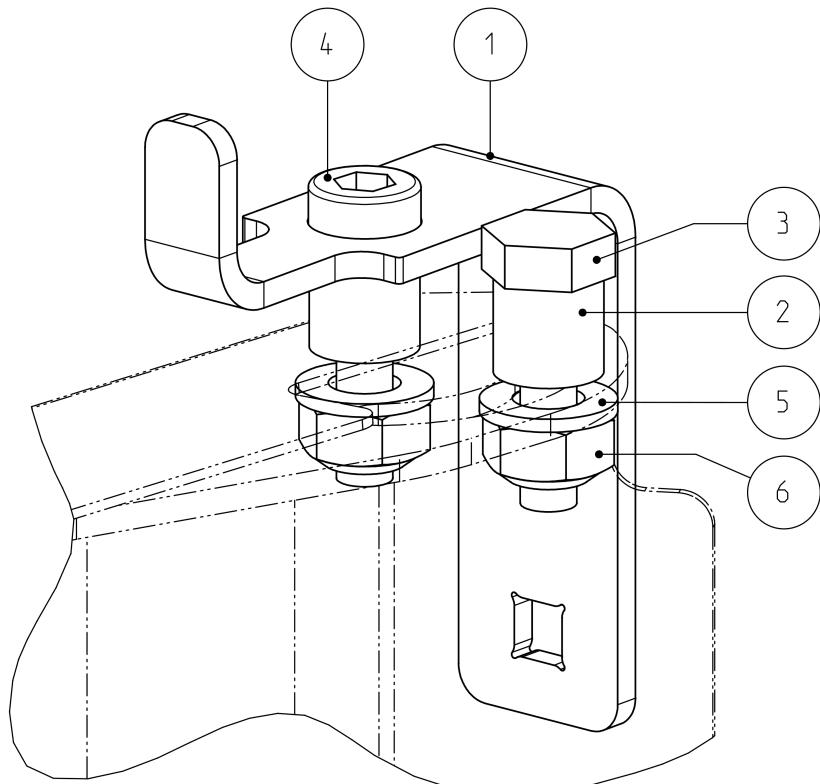
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X & Y	mm / in	ISO 2020
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25	1500	N11
2.5	500	N10
8.3	250	N9
12.2	250	N8
1.6	65	N7
0.8	32	N6
0.4	16	N5
0.2	8	N4
0.1	4	N3
0.055	2	N2
0.025	1	N1

REF. No.	SURFACE FINISH:	MM
4053811	FRAME TRANSPORT	ALL DIMENSIONS SPECIFIED IN MM
	NT/RS 20	ALIAS ID:
		DRAWN BY: J. MODISSETTE
		SIZE: A2
		SCALE: 1:10
		ACC'D: J. DELONG
		DATE DRAWN: 07/02/2011
		DATE RELEASED: 07/02/2013
		STORK®
		MASS STORK POLYTHENE PROCESSING INC. 100 E. 10th Street, Suite 100 P.O. Box 1028, Elkhorn, WI 54120-1028 U.S.A. Tel: 920 262 3744 Fax: 920 262 3745
A	UPDATED DRAWINGS TO MATCH LEGEND/REVISION: REV. POS. MODIFICATION DESCRIPTION NAME DATE (dd/mm) ACC'D (dd/mm)	STORK® MASS STORK POLYTHENE PROCESSING INC. 100 E. 10th Street, Suite 100 P.O. Box 1028, Elkhorn, WI 54120-1028 U.S.A. Tel: 920 262 3744 Fax: 920 262 3745 STORK® POLYTHENE PROCESSING INC. 100 E. 10th Street, Suite 100 P.O. Box 1028, Elkhorn, WI 54120-1028 U.S.A. Tel: 920 262 3744 Fax: 920 262 3745 STORK® POLYTHENE PROCESSING INC. 100 E. 10th Street, Suite 100 P.O. Box 1028, Elkhorn, WI 54120-1028 U.S.A. Tel: 920 262 3744 Fax: 920 262 3745

transport frame

Pos	Part number	Qty	Length/Unit	ABC	Description
1	3956554	1			transport frame
3	4053720	1			support
11	000138399	4			tap bolt
15	000350212	8			flat washer
21	000163354	4			lock nut

REV.	MODIFICATION DESCRIPTION	NAME	DATE (dd-mm-yy)	ACCORD
-	-	-	-	-
-	-	-	-	-
-	-	-	-	-
-	-	-	-	-
-	-	-	-	-



REF. No:	SURFACE FINISH:	CONFIDENTIAL	ALL DIMENSIONS SPECIFIED IN: MM	
DOOR REMOVABLE RS KIT			DRAWING AND MANUFACTURE ACCORDING TO T1 STANDARD.	
		SIZE: A4	SCALE: 1:1	DRAWN BY: J_MOD ISETTE
STORK® POULTRY PROCESSING Marel Stork Poultry Processing Inc. 1024 Airport Parkway, Gainesville GA 30501 P.O. Box 1258, Gainesville GA 30503 USA Telephone: +1 770 532 70 41 Fax: +1 770 532 57 06		4066653		ACCORD: - DATE (dd-mm-yyyy): 11.01.2013
		Drawing is Released (230) Date StatusChange 16.01.2013		SHEET NO: 1 OF 1

modification set

Pos	Part number	Qty	Length/Unit	ABC	Description
1	4072267	1			support
2	3924564	2			bushing
3	000138243	1			tap bolt
4	000251734	1			socket cap screw
5	000350209	2			flat washer
6	000163351	2			lock nut

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electrical accessories

<i>Pos</i>	<i>Part number</i>	<i>Qty</i>	<i>Length/Unit</i>	<i>ABC</i>	<i>Description</i>
1	3861277	1		B	three phase motor