



Spare parts

Gizzard inspection peeling table

HP

Serial number: _____

Document number (Type): 1278902

Revision: A

Language: ENG

Date: 23-10-2019

Machine code: C2003

Source: ENG (Engineering)

Marel Inc.

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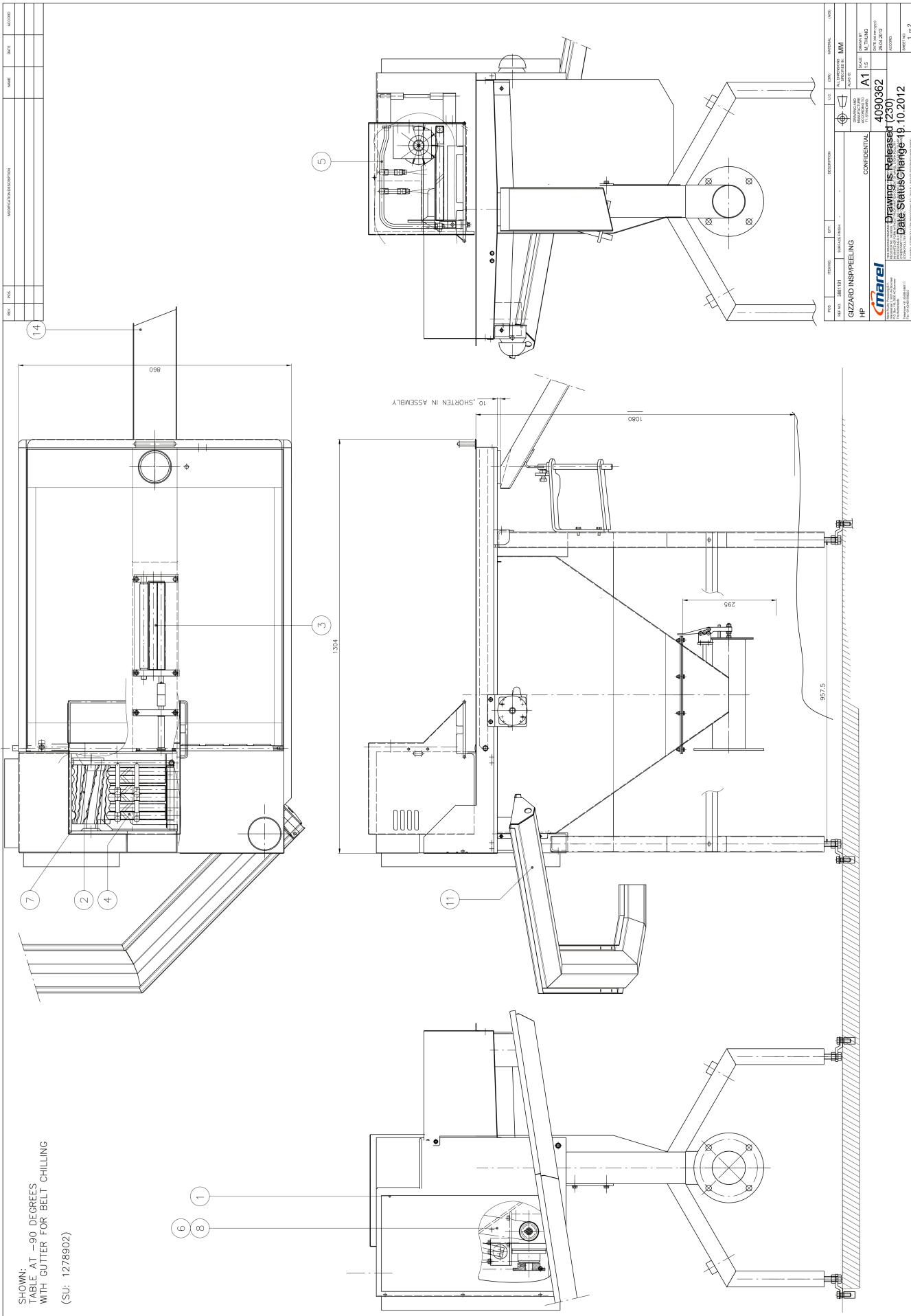
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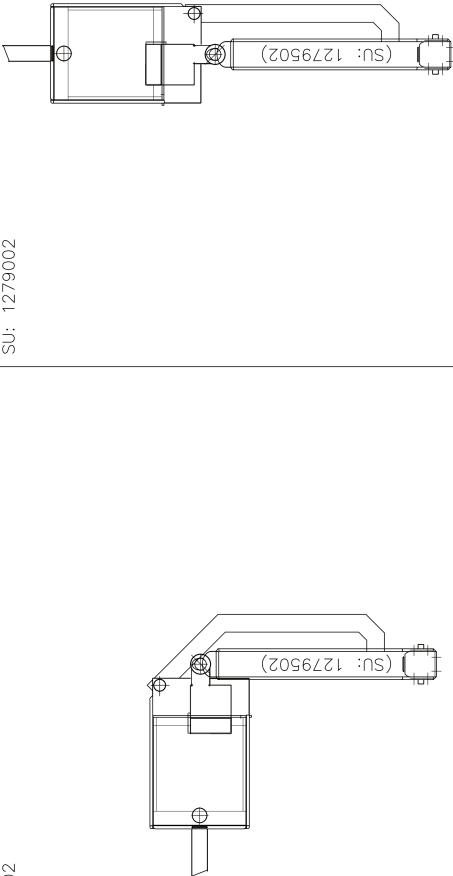
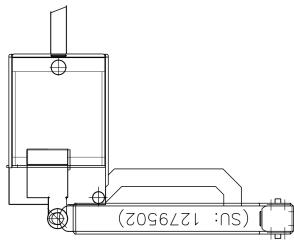
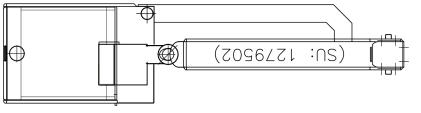
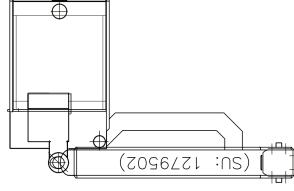
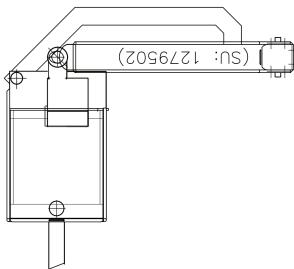
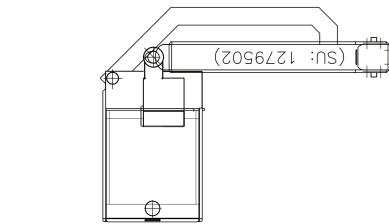
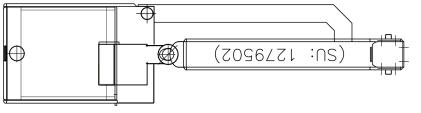
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I : www.marel.com

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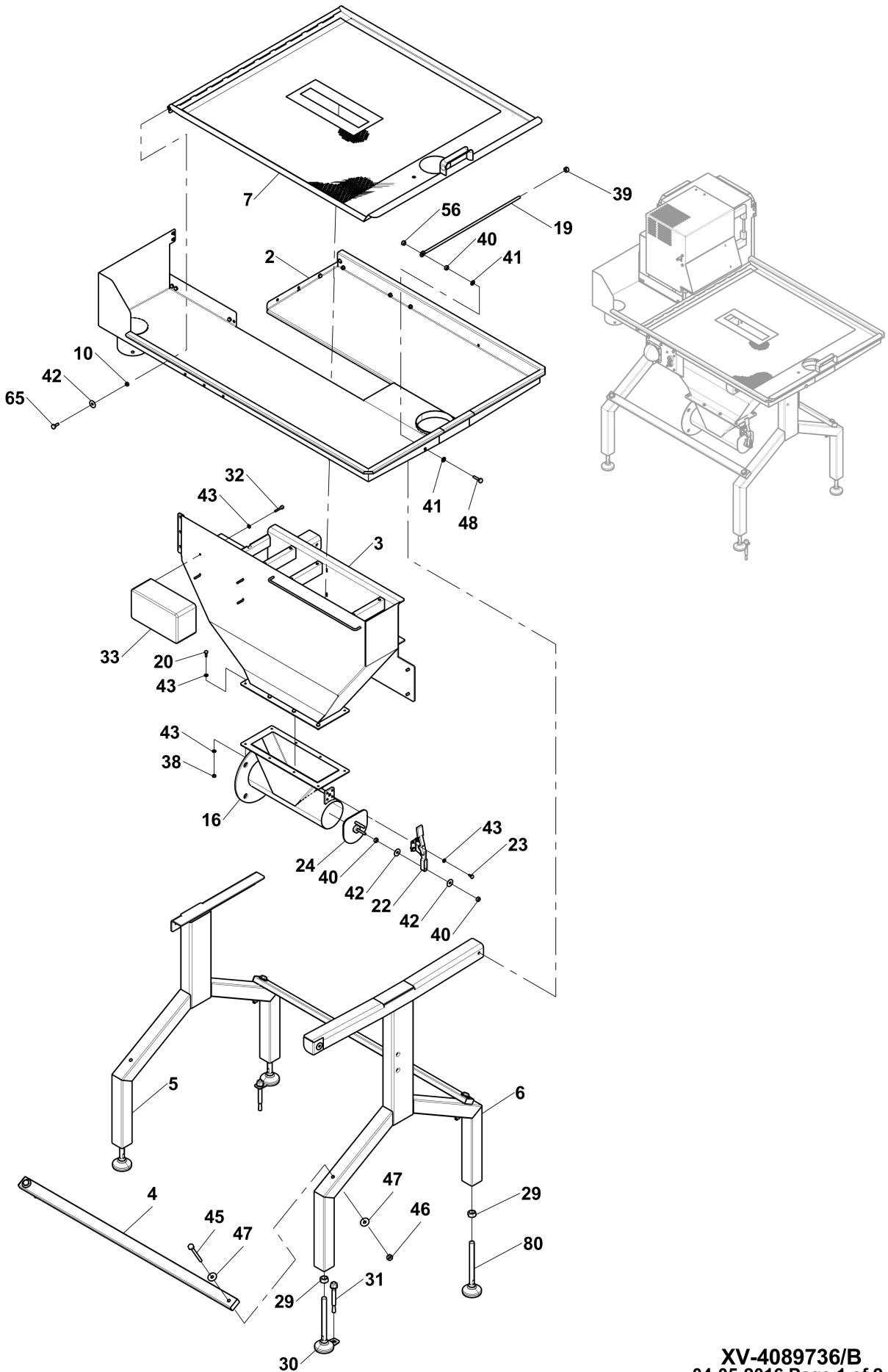
<p>TABLE AT -90 DEGREES WITH GUTTER FOR BELT CHILLING SU: 1278902</p> 	<p>TABLE AT +90 DEGREES WITH GUTTER FOR BELT CHILLING SU: 1279102</p> 	<p>TABLE AT 0 DEGREES WITHOUT GUTTER FOR BELT CHILLING SU: 1279002</p> 	<p>TABLE AT +90 DEGREES WITHOUT GUTTER FOR BELT CHILLING SU: 1279402</p> 																																																																																								
<p>TABLE AT -90 DEGREES WITHOUT GUTTER FOR BELT CHILLING SU: 1279202</p> 	<p>TABLE AT -90 DEGREES WITHOUT GUTTER FOR BELT CHILLING SU: 1279202</p> 	<p>TABLE AT 0 DEGREES WITHOUT GUTTER FOR BELT CHILLING SU: 1279302</p> 	<table border="1" style="width: 100%; border-collapse: collapse;"> <tr> <td style="width: 10%;">Ref No:</td> <td style="width: 10%;">Rev:</td> <td style="width: 10%;">Material:</td> <td style="width: 10%;">Length:</td> <td style="width: 10%;">Width:</td> <td style="width: 10%;">Height:</td> <td style="width: 10%;">Weight:</td> <td style="width: 10%;">Notes:</td> </tr> <tr> <td>4090362</td> <td>1</td> <td>Steel plate 10mm</td> <td>3700</td> <td>1200</td> <td>1000</td> <td>1000</td> <td>Not applicable</td> </tr> <tr> <td colspan="8" style="text-align: center;">GIZZARD INSPEEING</td> </tr> <tr> <td colspan="8" style="text-align: center;">HP</td> </tr> <tr> <td colspan="8" style="text-align: center;">A1 1:20</td> </tr> <tr> <td colspan="8" style="text-align: center;">M:1:20</td> </tr> <tr> <td colspan="8" style="text-align: center;">55-2012</td> </tr> <tr> <td colspan="8" style="text-align: center;">Drawing is Released (230)</td> </tr> <tr> <td colspan="8" style="text-align: center;">Date Status Change-19.10.2012</td> </tr> <tr> <td colspan="8" style="text-align: center;">marel</td> </tr> <tr> <td colspan="8" style="text-align: center;">NOTES: 1. All dimensions are in mm. 2. All dimensions are in mm. 3. All dimensions are in mm. 4. All dimensions are in mm. 5. All dimensions are in mm. 6. All dimensions are in mm. 7. All dimensions are in mm. 8. All dimensions are in mm.</td> </tr> </table>	Ref No:	Rev:	Material:	Length:	Width:	Height:	Weight:	Notes:	4090362	1	Steel plate 10mm	3700	1200	1000	1000	Not applicable	GIZZARD INSPEEING								HP								A1 1:20								M:1:20								55-2012								Drawing is Released (230)								Date Status Change-19.10.2012								marel								NOTES: 1. All dimensions are in mm. 2. All dimensions are in mm. 3. All dimensions are in mm. 4. All dimensions are in mm. 5. All dimensions are in mm. 6. All dimensions are in mm. 7. All dimensions are in mm. 8. All dimensions are in mm.							
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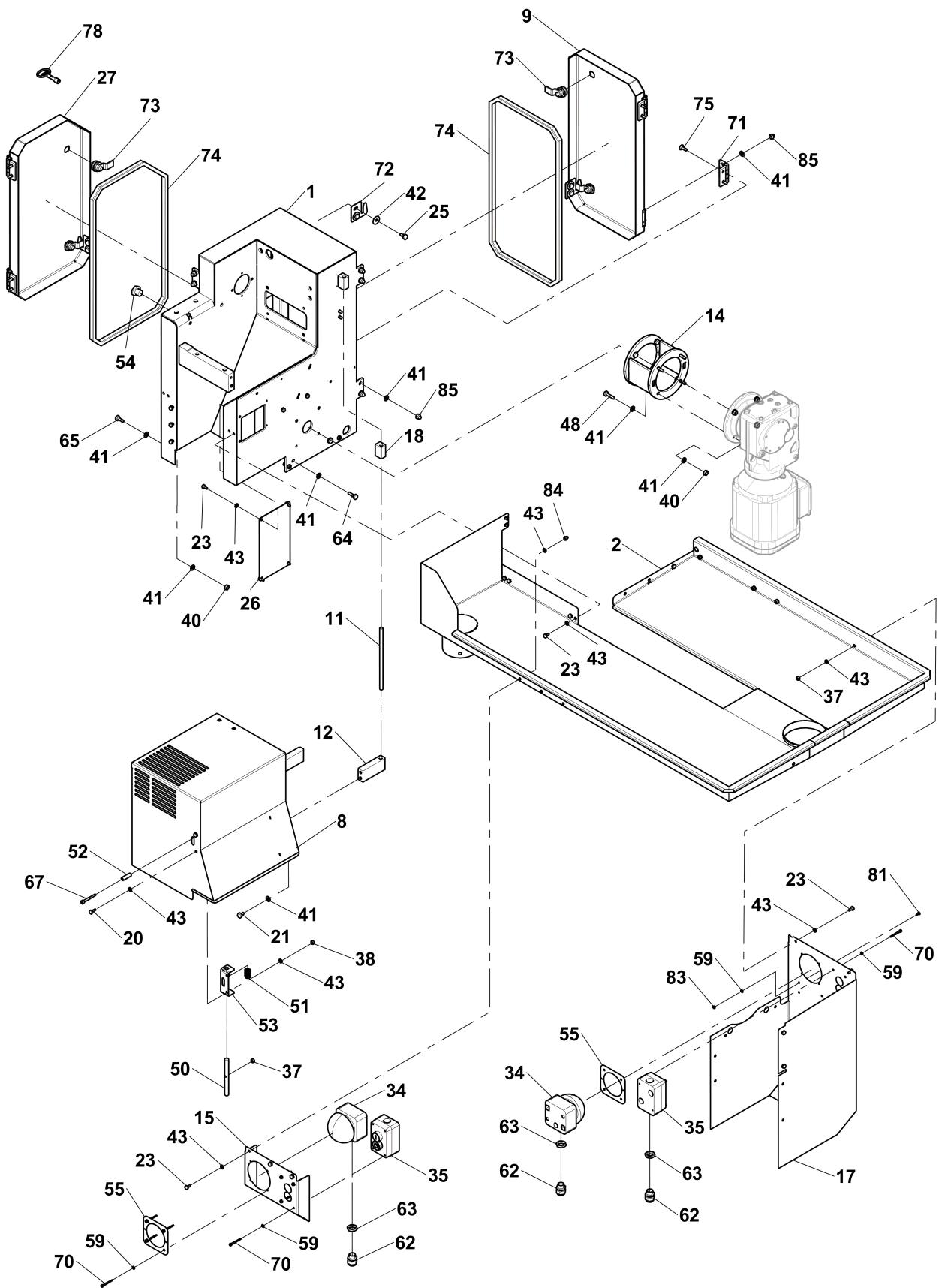
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Gizzard inspection peeling table

Pos	Part number	Qty	Length/Unit	ABC	Description	Page
1	L	4089735	1		frame	4
2	L	3914514	1		pushout	8
3	L	3915462	1		peeler roller set	10
4	L	3914516	1		peeler roller set	12
5	L	3893497	1		nozzle set	14
6	L	3880206	1		drive	16
7	L	3881143	1		safety	18
8		4308789	1	B	electrical placeholder	
11	L	3880904	1		trough	20
14	L	3953817	1		trough	22



XV-4089736/B
04-05-2016 Page 1 of 2



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04-05-2016 Page 2 of 2

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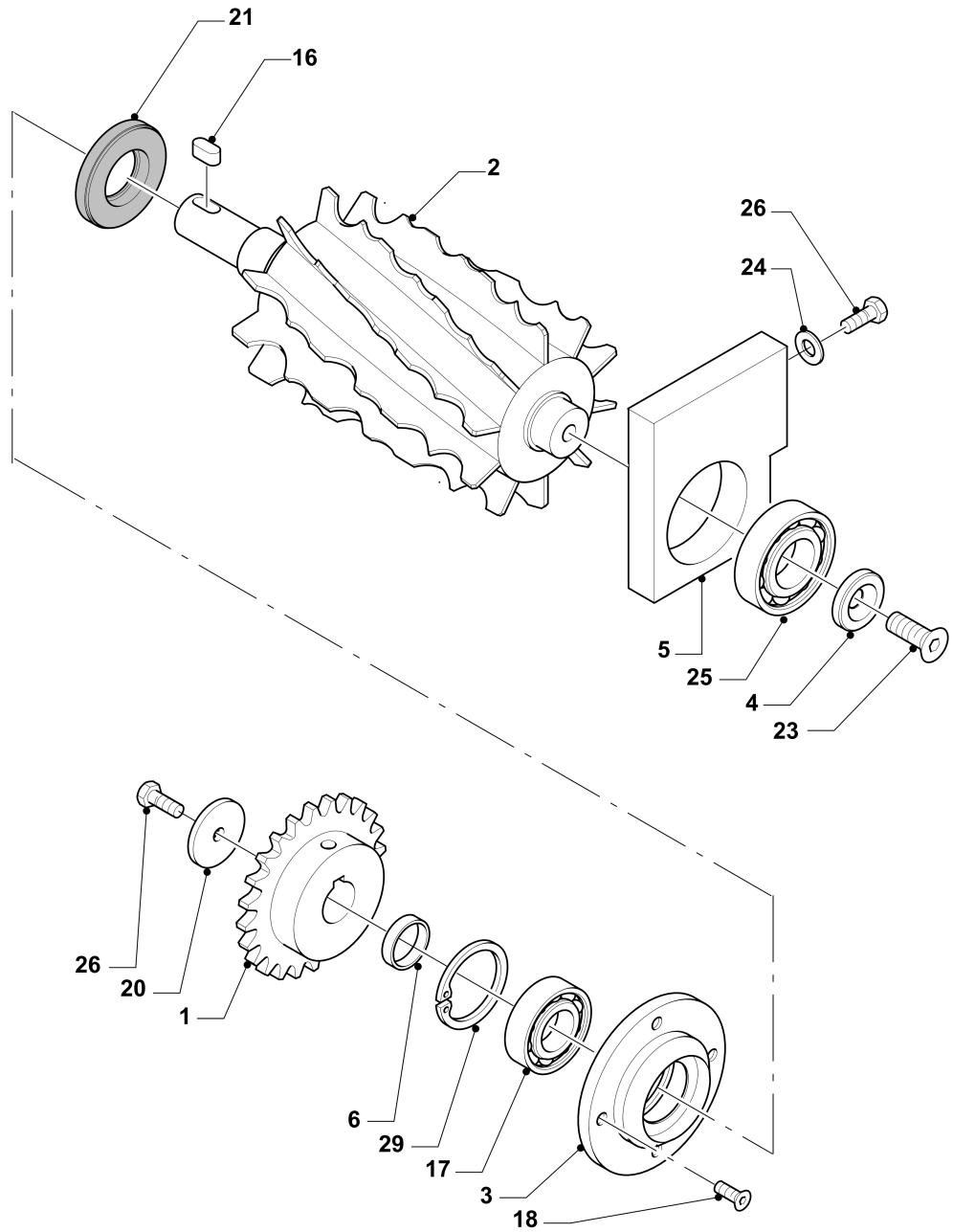
frame

Pos	Part number	Qty	Length/Unit	ABC	Description
1	3880015	1			frame
2	4089738	1			work top
3	3915447	1			collecting bin
4	3915507	2			duct
5	3878665	1			leg
6	3878663	1			leg
7	4089740	1			screening plate
8	4089739	1			hood
9	3880016	1			door
10	3916771	1			bushing
11	3914754	1			rod
12	3917225	1			block
14	3915501	1			support
15	3924234	1			hood
16	3915509	1			bin
17	4089737	1			hood
18	3917664	1			block
19	3917679	1			special rod
20	000138135	17			tap bolt
21	000138184	2			tap bolt
22	090500518	1			latch
23	000138134	28			tap bolt
24	670066	1			flap
25	000138185	19			tap bolt
26	3918965	1			cover
27	3880051	1			door
29	000185074	4			nut
30	400002351	2			adjusting leg
31	000063068	2			anchor bolt
32	000251706	4			socket cap screw
33	3899176	1			terminal box
34	095252125	2		B	push button foot operated
35	567145	2			enclosure
37	000163349	8			lock nut
38	000185069	10			nut
39	000950360	1			shaft collar
40	000185070	29			nut
41	000350208	48			flat washer
42	000351442	13			flat washer
43	000350207	66			flat washer
45	000138262	4			tap bolt
46	000163351	4			lock nut
47	000351443	8			flat washer
48	000138191	5			tap bolt
50	579682	1			rod
51	534540	1			compression spring
52	539327	1			bushing
53	579681	1			bracket
54	002520594	1			stopper
55	3934090	4			cover plate

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frame

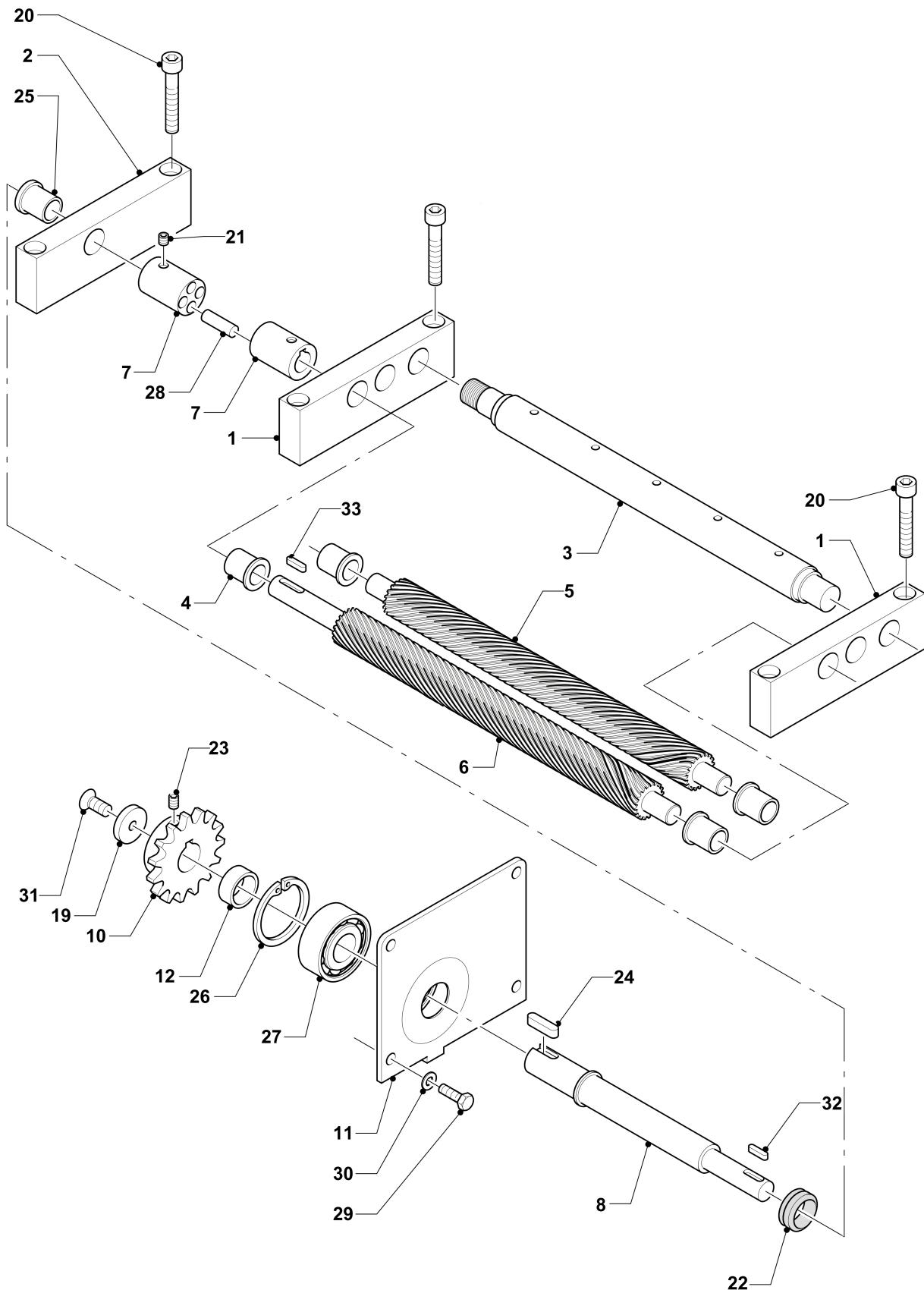
Pos	Part number	Qty	Length/Unit	ABC	Description
56	000163350	1			lock nut
57	000278599	4			slotted pan screw
58	000163347	4			nut
59	000350205	20			flat washer
61	095094087	1	7 MT		control cable
62	500514228	4			gland
63	002515644	4			conduit nut
64	000138189	2			tap bolt
65	000138187	4			tap bolt
67	000251710	1			socket cap screw
68	095094051	1	10 MT		control cable
69	095094062	1	5 MT		power cable
70	000251688	16			socket cap screw
71	090500625	4			hinge
72	3880155	4			latch
73	400002526	4			quick latch
74	091350094	1	3500 MM	E	sealing profile
75	000254360	16			socket cap flat head screw
77	000350212	6			flat washer
78	400002525	1			lock key
80	400002349	2			adjusting leg
81	400002175	4			pan head screw
83	000185067	4			nut
84	000207500	3			acorn lock nut
85	000207501	16			acorn lock nut



2BV-3914521/B
12-10-2004

pushout

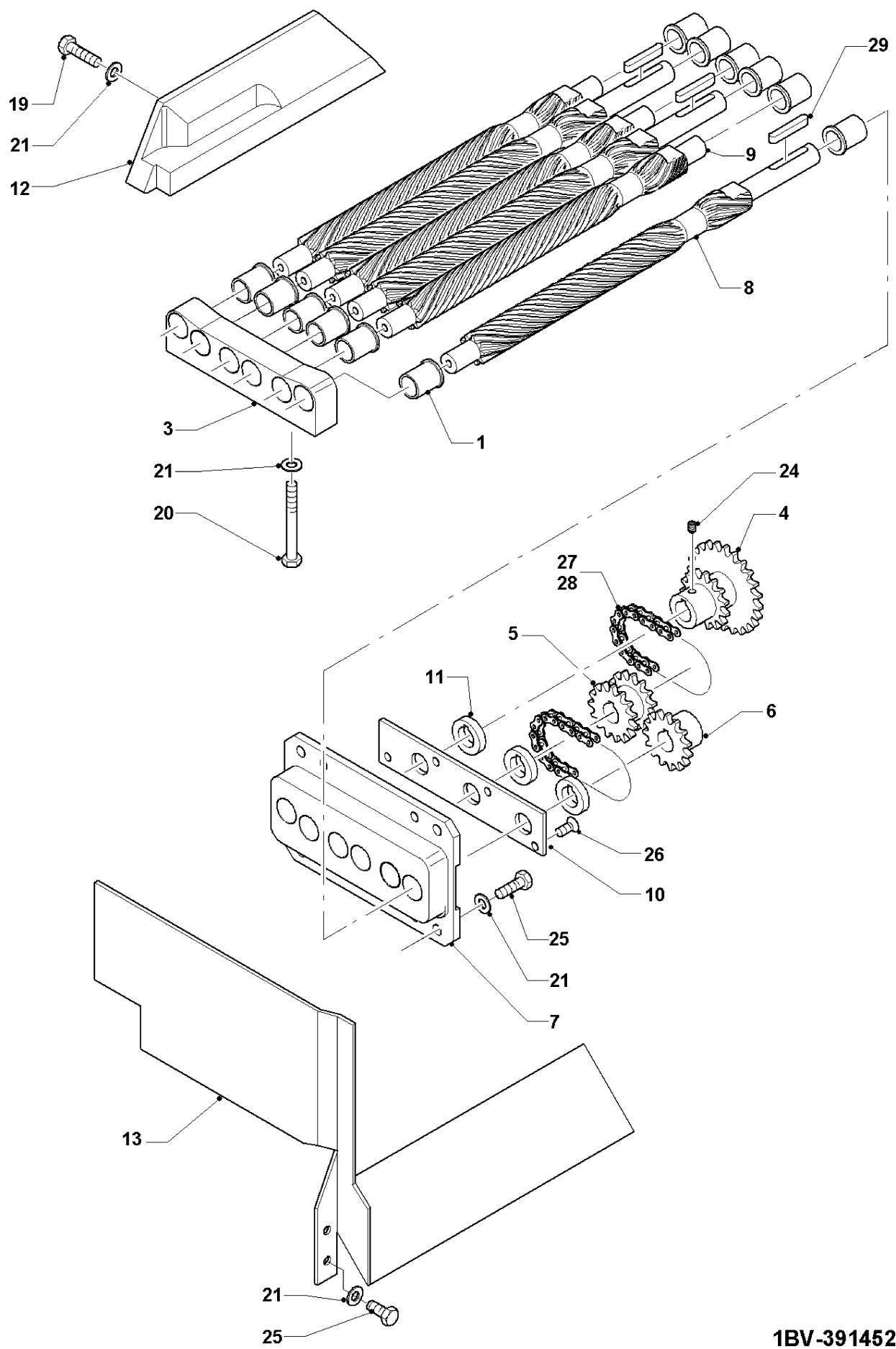
Pos	Part number	Qty	Length/Unit	ABC	Description
1	501608	1		D	single sprocket
2	3914542	1		E	pushout
3	3914554	1			bearing block
4	616705	1			counter bore ring
5	3914545	1		E	bearing block
6	636347	1			ring
16	000502413	1		D	round ends key
17	003431764	1		C	ball groove bearing
18	000254346	4			socket cap flat head screw
20	000934112	1			flat washer
21	090350624	1		C	ring seal
23	000254375	1		C	socket cap flat head screw
24	000351442	2			flat washer
25	090100008	1		C	ball groove bearing
26	000138185	3			tap bolt
29	000371352	1		C	internal snap ring



3BV-3915528/B
18-09-2003

peeler roller set

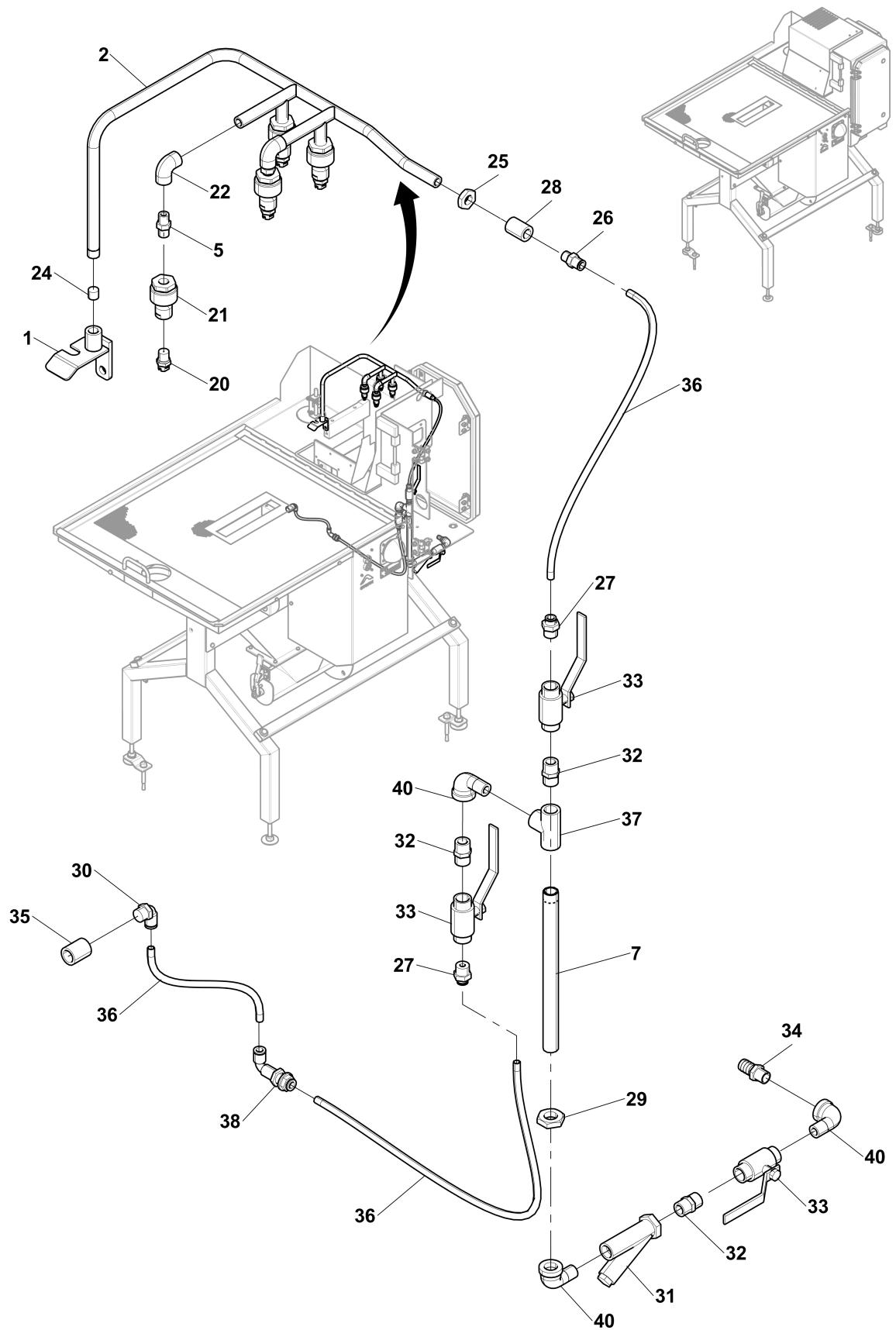
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1	3917603	2		E	bearing block
2	3914627	1			bearing block
3	442462	1			tubing
4	436895	4		C	bearing flange sleeve
5	434103	1		C	pinion
6	532787	1		C	peeler roller
7	3915535	2			coupling half
8	3917623	1		E	special shaft
10	538734	1		D	single sprocket
11	3917622	1			bearing housing
12	3917647	1			bushing
19	508336	1			counter bore ring
20	000251720	6			socket cap screw
21	000300742	2			cup point set screw
22	002230017	1		D	V ring seal
23	000300743	1		D	cup point set screw
24	000502392	1		D	round ends key
25	090100355	1		D	bearing flange sleeve
26	080371047	1		D	internal snap ring
27	003431814	1		D	ball self aligning bearing
28	090300605	8		B	flexible coupling pin
29	000138134	4			tap bolt
30	000350207	4			flat washer
31	000254343	1			socket cap flat head screw
32	000502372	1		D	round ends key
33	9538858	1		C	round ends key
34	090300605	4		B	flexible coupling pin



1BV-3914523/A
14-06-2013

peeler roller set

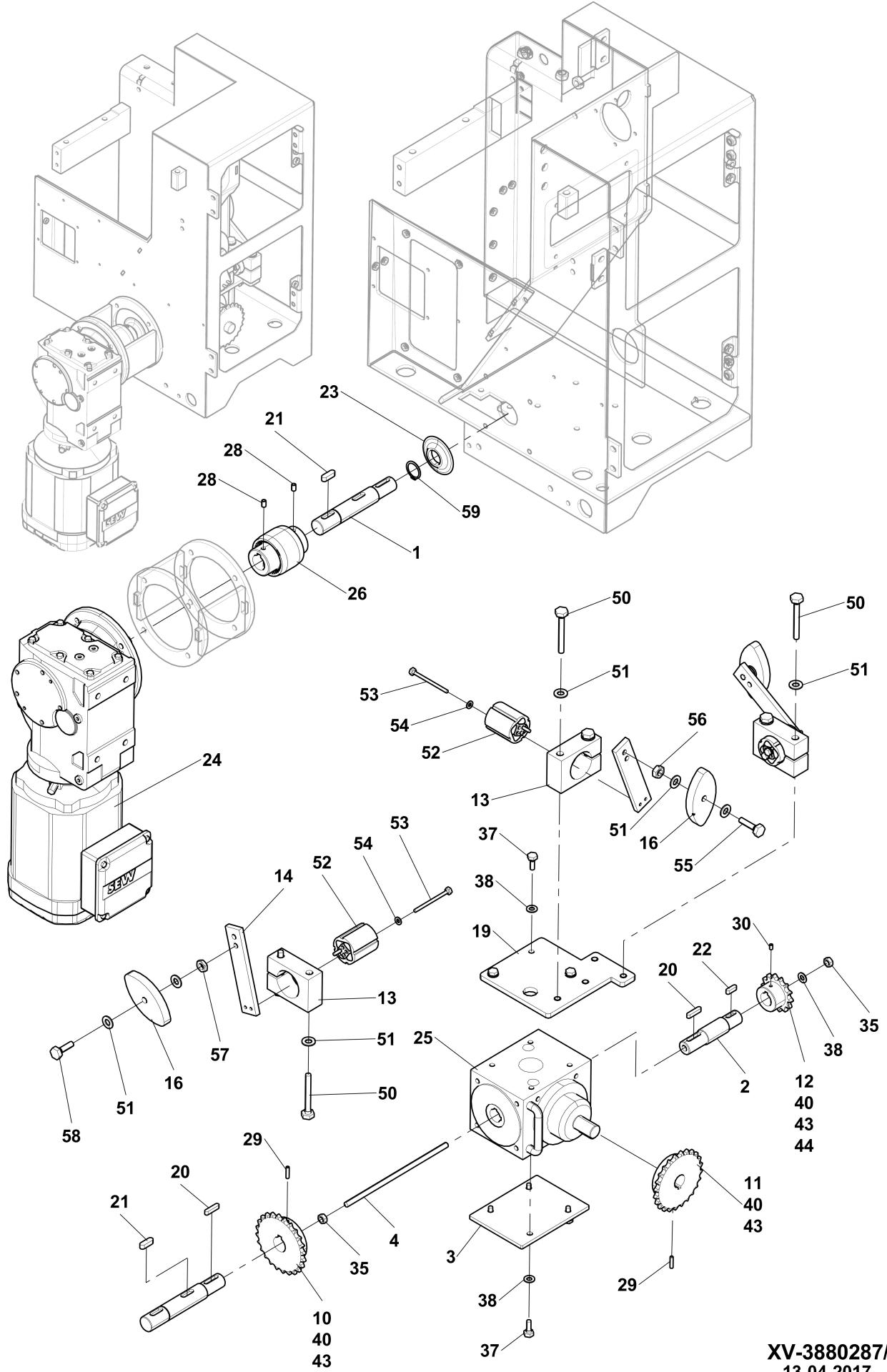
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1	616638	12		C	bearing flange sleeve
3	631002	1		E	bearing block
4	616764	1		D	special double sprocket
5	616765	1		D	double sprocket
6	616766	1		D	single sprocket
7	3914559	1		E	bearing plate
8	616665	3		C	pinion
9	616666	3		C	pinion
10	631003	1		E	special plate
11	631019	3		D	special ring
12	616726	1			guide
13	3915505	1			support
19	000138185	2			tap bolt
20	000138207	2			tap bolt
21	000350208	10			flat washer
24	000300742	3			cup point set screw
25	000138184	6			tap bolt
26	000254343	4		C	socket cap flat head screw
27	004237010	2	19 SC	C	single roller chain
28	004237020	2		BC	connection link single chain
29	000502400	3		C	round ends key



XV-3893547/-
29-03-2016

nozzle set

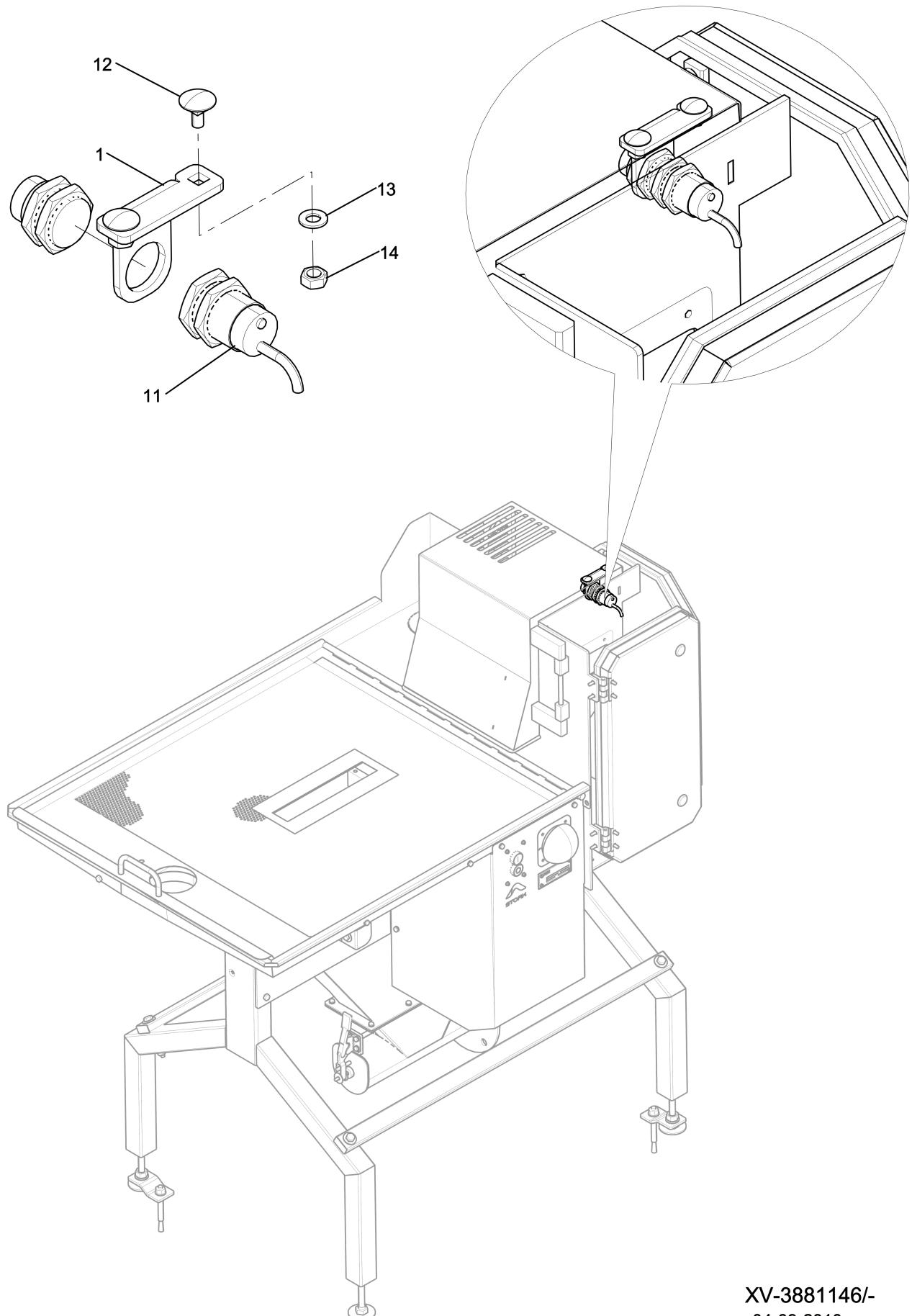
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1	3914816	1			straight pipe coupling
2	3893446	1			tubing
3	4547608	1			pipe support bracket
5	002520562	2			nipple
8	3997658	4			threaded pipe
9	593173	1			threaded pipe
10	509713	1			threaded pipe
12	400007216	1			cable clamp
15	002809399	2			pipe support bracket
16	090950114	2			tube clamp
20	090250849	4		D	flat jet spray nozzle
21	090250852	4			coupling
22	002520532	2			elbow
24	090260096	1			stopper
25	002520635	1			nut
26	002330907	1		BE	male straight connector
27	002330908	4			male straight connector
28	002520502	1			straight pipe coupling
30	002330878	1			male elbow connector
31	003855111	1			filter
32	002368802	2			nipple
33	002609311	3			ball valve
34	090261309	1			hose coupling
35	002520503	1			straight pipe coupling
36	004171008	1	1500 MM	E	pneumatic hose
37	002520623	1			tee fitting
38	002330803	1			bulkhead elbow connector
40	002520669	2			elbow
41	002520533	4			elbow
45	002520803	1			pipe union coupling
50	000251694	2			socket cap screw
51	000138187	2			tap bolt
52	000138189	4			tap bolt
53	000138135	1			tap bolt
60	000350206	2			flat washer
61	000350208	12			flat washer
62	000350207	1			flat washer
70	000163348	2			lock nut
71	000185070	6			nut
72	000163349	1			lock nut



XV-3880287/B
13-04-2017

drive

Pos	Part number	Qty	Length/Unit	ABC	Description
1	3880288	1			shaft
2	3914783	1			shaft
3	3914793	1			plate
4	546205	1			threaded rod
10	534013	1		D	single sprocket
11	3914664	1		D	single sprocket
12	631030	1		D	single sprocket
13	631026	3			block
14	631028	3			strip
16	090950278	3		C	chain guide
19	3880691	1			plate
20	000502221	2		D	round ends key
21	000502415	2		D	round ends key
22	000502392	1		D	round ends key
23	669429	1		BD	ring seal
	ZIE				supplement
24	LEV.OMV.	1		BE	
25	514247	1		BE	inline gearbox
26	560529	1		BE	coupling
28	000300764	2		D	cup point set screw
29	000300749	2		D	cup point set screw
30	000300743	1		E	cup point set screw
35	000185070	2			nut
37	000138187	7			tap bolt
38	000350208	8			flat washer
40	004237010	1	262 SC	C	single roller chain
43	004237020	3		BC	connection link single chain
44	004237144	1		BC	single offset link chain
50	000138257	6			tap bolt
51	000350209	12			flat washer
52	090950191	3		E	spring element
53	000138157	6			tap bolt
54	000350207	6			flat washer
55	000138243	2		D	tap bolt
56	000185071	2			nut
57	090600066	1			nut
58	000138241	1			tap bolt
59	000370425	1			external snap ring
60	500514228	1			gland



XV-3881146/-
04-09-2010

safety

<i>Pos</i>	<i>Part number</i>	<i>Qty</i>	<i>Length/Unit</i>	<i>ABC</i>	<i>Description</i>
1	3881142	1			support
11	095915167	1		B	proximity sensor
12	000131299	2			carriage bolt
13	000350208	2			flat washer
14	000185070	2			nut

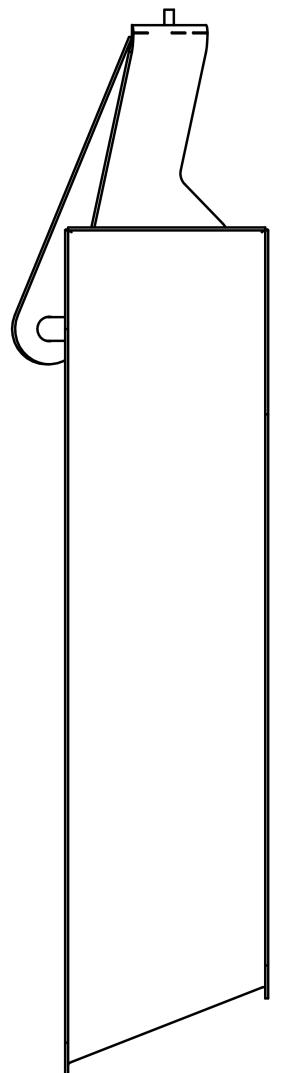
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				ALIAS ID:	A3	SCALE:	DRAWN BY: J.V.OS
				DRAWING AND MANUFACTURE ACCORDING TO T1 STANDARD	1:10	DATE (dd-mm-yyyy): 13.03.2003	ACCORD: J.V.OS
				CONFIDENTIAL		Drawing is Released (230) Date StatusChange 16.09.2013	SHEET NO: 1 of 1
				STORK INDUSTRIE Marl Stork Poultry Processing B.V. Hondsrug 1, 5351 AV Boxmeer The Netherlands Telephone +31 (0) 485-586111 Fax +31 (0) 485-586222			
REV.	POS.	MODIFICATION	DESCRIPTION	NAME	DATE	ACCORD	

trough

Pos	Part number	Qty	Length/Unit	ABC	Description
1	3880901	1			trough
2	3947879	1			protect hood
3	654316	1			tubular profile
4	3947848	1			support
10	000138134	8			tap bolt
11	000351441	16			flat washer
12	000185069	8			nut
13	000138184	2			tap bolt
14	000351442	4			flat washer
15	000138185	1			tap bolt
16	000163350	1			lock nut
17	002520669	1			elbow
18	002609212	1			ball valve
19	002520529	1			reducing nipple
20	002520504	1			straight pipe coupling
21	002305868	1			male straight connector
22	090261309	1			hose coupling

Roughness $\times 10^{-3}$	Roughness Class	Roughness mm	Roughness in	Roughness ISO
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25	N11	10000	25	
12.5	N10	5000	12.5	
6.3	N9	2500	6.3	
3.2	N8	1250	3.2	
1.6	N7	630	1.6	
0.8	N6	320	0.8	
0.4	N5	160	0.4	
0.2	N4	80	0.2	
0.1	N3	40	0.1	
0.05	N2	20	0.05	
0.025	N1	10	0.025	



SCALE 3:10

REF. No:	SURFACE FINISH:		
STORK TROUGH			
 STORK® STORK PMT B.V. Handelsstraat 3 P.O. Box 163 3500 AC Boxmeer, Holland Fax (31) 455-566222 telex 37376			
THRU ANGLE PROJ. 			
ALL DIMENSIONS SPECIFIED IN MM, DRAWING AND MANUFACTURE ACCORDING TO STORK PMT NORM			
A3	SCALE: 1:1	DATE (dd-mm-yyyy): 02-09-2003	DRAWN BY: R-V.OSCH
600T	600T	ACC'D BY: A-V.HULTEN	
NAME Drawing is Released (230) Date Status Change 23.09.2003		MODIFICATION DESCRIPTION REV. POS.	

trough

<i>Pos</i>	<i>Part number</i>	<i>Qty</i>	<i>Length/Unit</i>	<i>ABC</i>	<i>Description</i>
1	3953786	1			support
2	3953776	1			guide
3	000950367	1			shaft collar
4	000185072	1			nut
5	000138293	1			tap bolt
6	000350208	2			flat washer
7	000138187	2			tap bolt