



Spare parts

Product presenter

CI STATION

Serial number: _____

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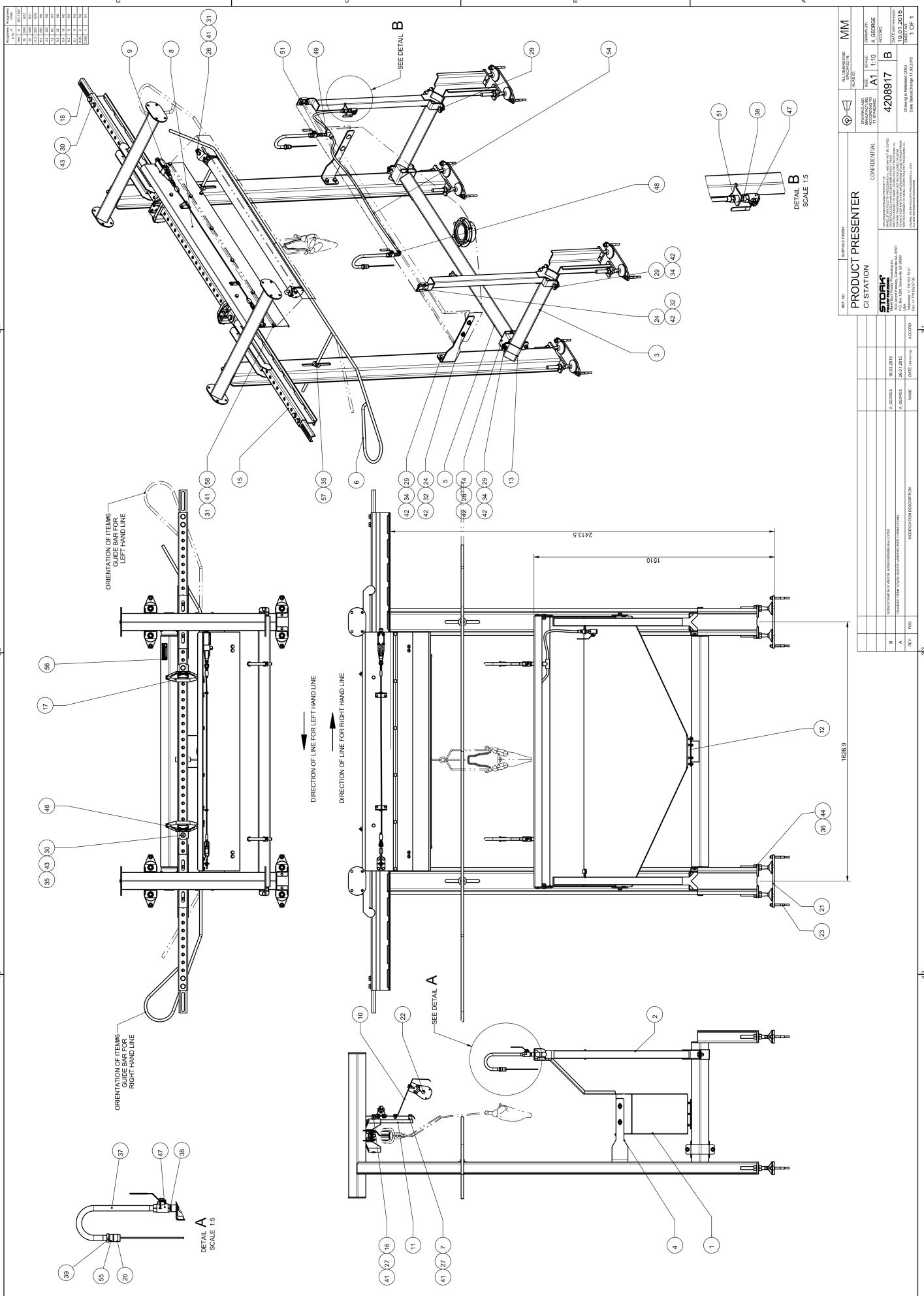


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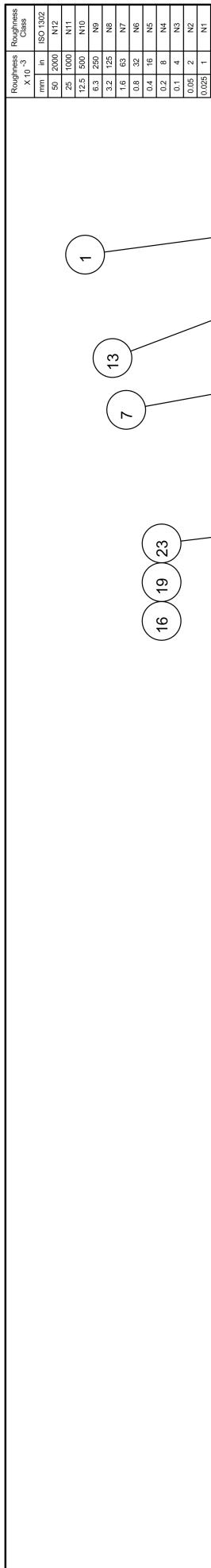
Pos	Part number	Qty	Length/Unit ABC	Description	Page
1	4208844	1		trough	
2	4210055	2		leg	
3	4208918	2		support	
4	4208923	2		bracket	
5	4208924	1		duct	
6	4209111	1		shackle guide	
7	4209179	2		bushing	
8	4209180	1		shield	
9	L 4210054	1		safety	2
10	4209374	1		hood	
11	3977099	2		shaft	
12	L 4211052	1		discharge	4
13	3906345	4		support	
14	3955359	2		support	
15	3958593	1		overhead piece	
16	3983806	2		bushing	
17	3977284	2		support	
18	3840308	2		connecting section	
20	4209664	2	E	shut off valve	
21	400005004	4		adjusting leg	
22	400006743	1	E	fitting	
23	400000049	8		anchor bolt	
24	000131263	8		carriage bolt	
25	000138185	14		tap bolt	
26	000138239	4		tap bolt	
27	000138245	4		tap bolt	
28	000138287	8		tap bolt	
29	000138291	12		tap bolt	
30	000138391	6		tap bolt	
31	000163351	10		lock nut	
32	000163352	8		lock nut	
34	000185072	12		nut	
35	000185074	6		nut	
36	000185076	16		nut	
37	0202345	2		pipe	
38	0203581	3		threaded pipe	
39	0210829	2		reducing ring	
40	000350208	8		flat washer	
41	000350209	24		flat washer	
42	000350210	40		flat washer	
43	000350212	8		flat washer	
44	000350214	16		flat washer	
45	000353112	4		split lock washer	
46	675754	2		support	
47	0942086	3		ball valve	
48	002330462	1		male elbow connector	
49	002330765	1		union tee connector	

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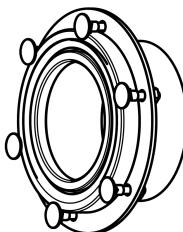
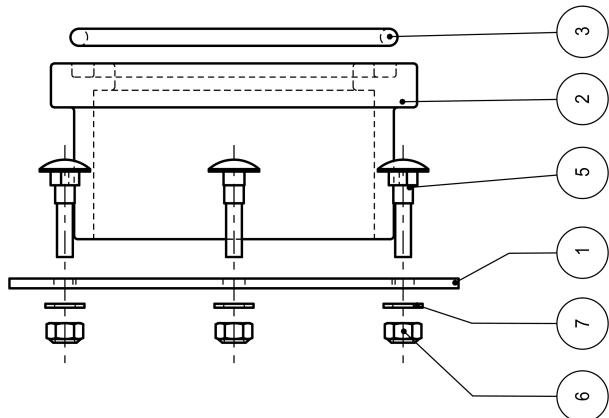
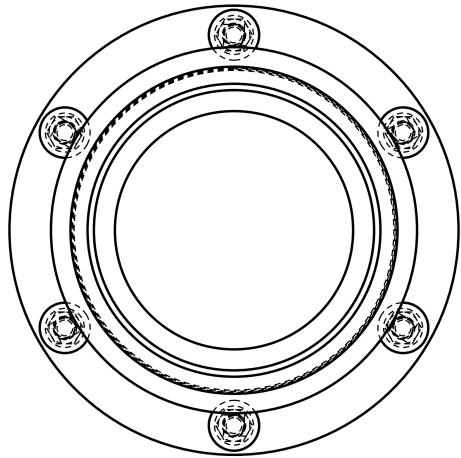
Pos	Part number	Qty	Length/Unit ABC	Description	Page
51	002330442	2		male straight connector	
54	004171090	1	1750 MM	pneumatic hose	
55	4210047	2		reducing ring	
56	400002175	4		pan head screw	
57	000351445	4		flat washer	
58	000138237	6		tap bolt	



safety

Pos	Part number	Qty	Length/Unit	ABC	Description
1	448577	4			bushing
2	641406	2			flange bushing
3	3817229	1			mounting
4	4209191	2			support
6	004254101	2			cable clamp
7	004255001	2			wire rope thimble
8	000163348	4			lock nut
10	090600546	1			screw eye
12	091401114	1		B	extension spring
13	095211127	1		B	pull switch
14	500514228	1			gland
15	090850064	1	2500 MM		cable
16	000138135	4			tap bolt
17	000138187	4			tap bolt
18	000163350	5			lock nut
19	000185069	4			nut
20	000185070	1			nut
21	000251699	4			socket cap screw
22	000350206	8			flat washer
23	000350207	8			flat washer
24	000350208	10			flat washer

Roughness	Roughness Class
X 10 -3	
mm	in
50	.0000
25	.000
12.5	.000
6.3	.000
3.2	.000
1.6	.000
0.8	.000
0.4	.000
0.2	.000
0.1	.000
0.05	.000
0.025	.000



SCALE 1:4

REF. No:	SURFACE FINISH:	+○ -○	ALL DIMENSIONS SPECIFIED IN: MM
DISCHARGE		DRAWING AND MANUFACTURE ACCORDING TO STANDARDS	
D114		SIZE: A3	SCALE: 1:2
CONFIDENTIAL		DRAWN BY: A. GEORGE ACCORD:	
		STORK® Marel Stork Poultry Processing Inc. 1024 Airport Parkway Gainesville, GA 30501 P.O. Box 1256 Gainesville, GA 30503 USA Telephone: +1 770 532 57 06 Fax: +1 770 532 57 06	
		DATE (dd-mm-yy): 26.01.2015	
		Drawing is Released (230) Date Status Change 28.01.2015	
REV.	POS	MODIFICATION DESCRIPTION	NAME DATE (dd-mm-yy) ACCORD

discharge

Pos	Part number	Qty	Length/Unit	ABC	Description
1	631885	1			disc
2	3815522	1			flange bushing
3	090350802	1			O-ring
5	000131225	6			carriage bolt
6	000163350	6			lock nut
7	000350208	6			flat washer