



Spare parts

Drum washer

Serial number: _____

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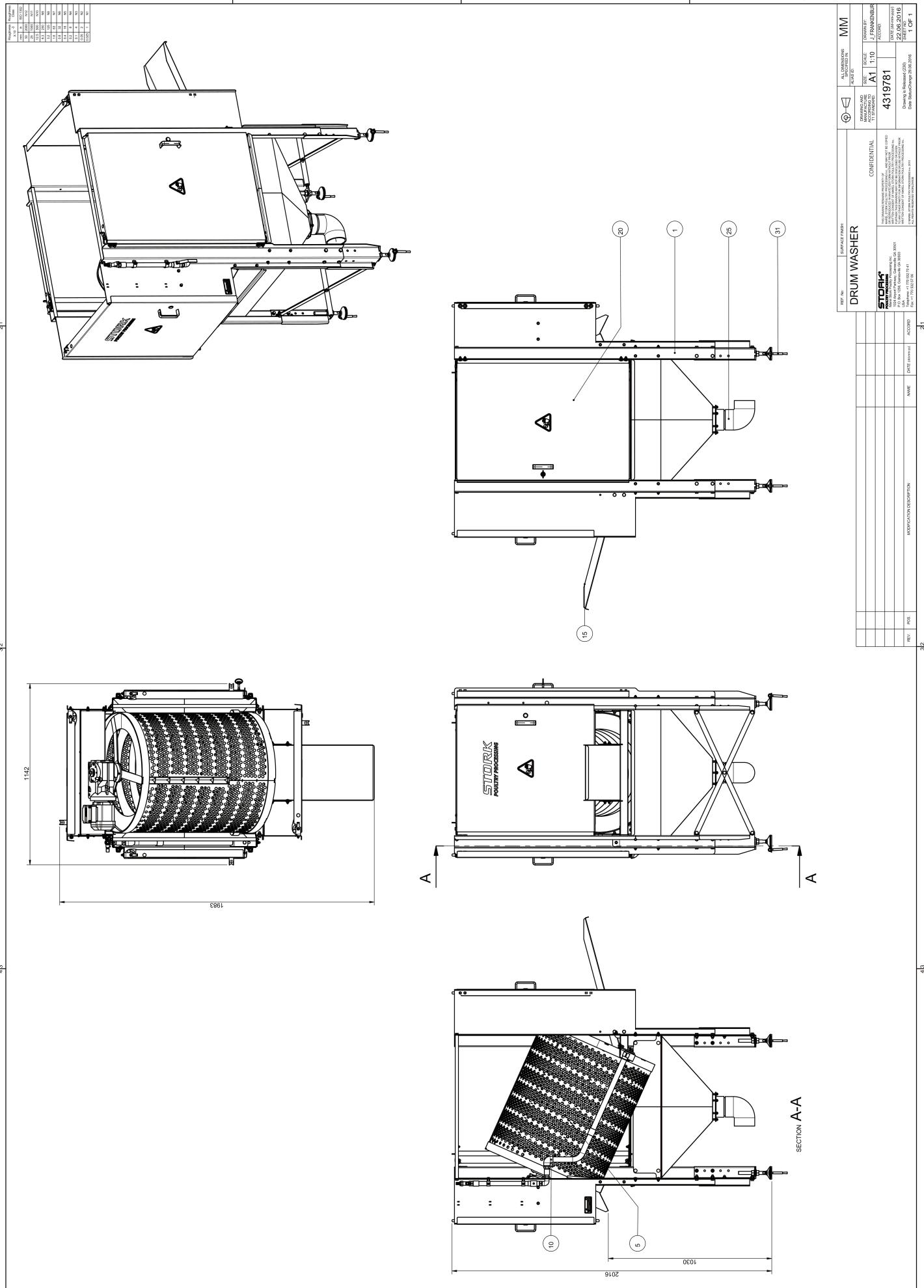


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31		4		anchor bolt	
	400000049				

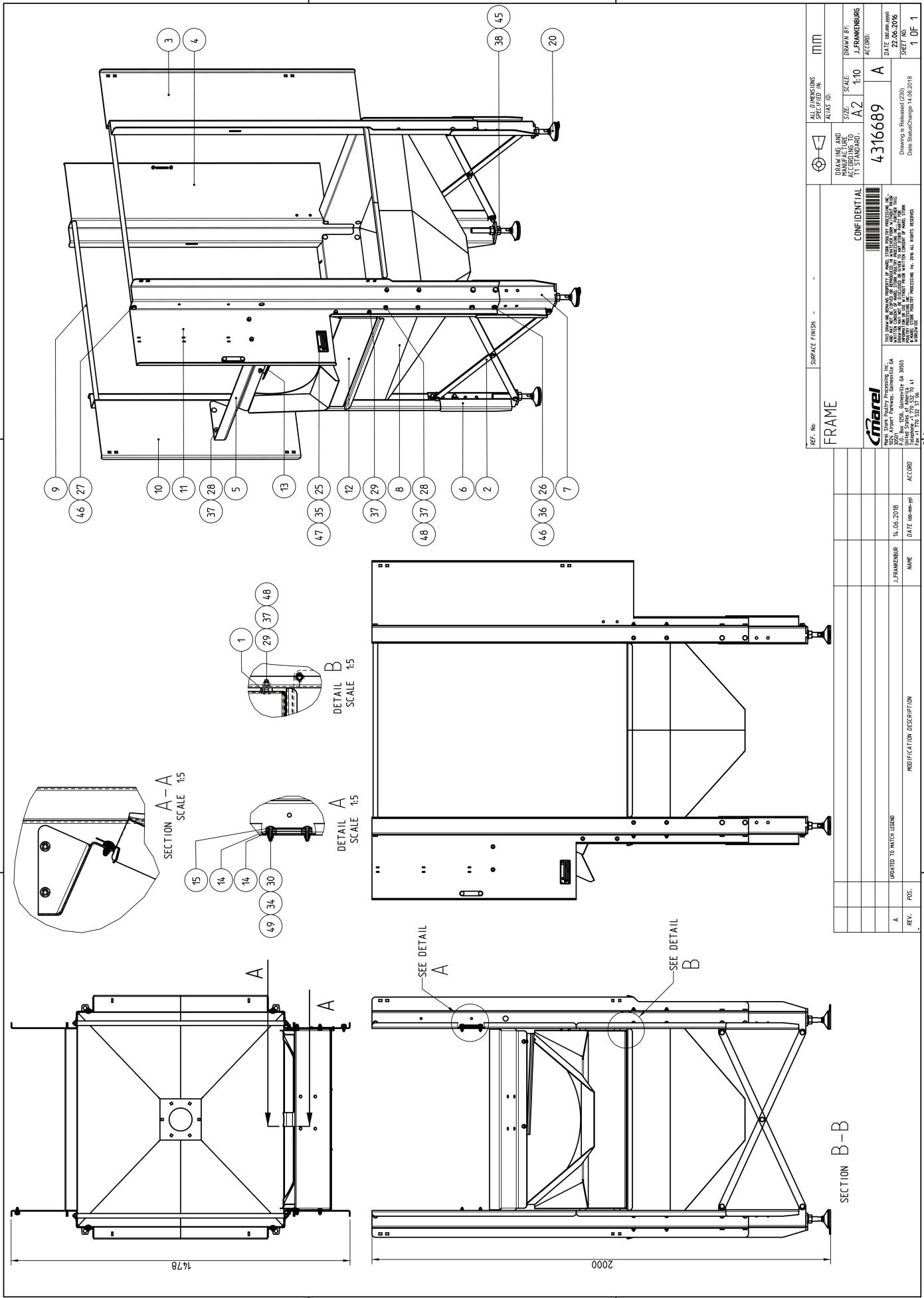
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C

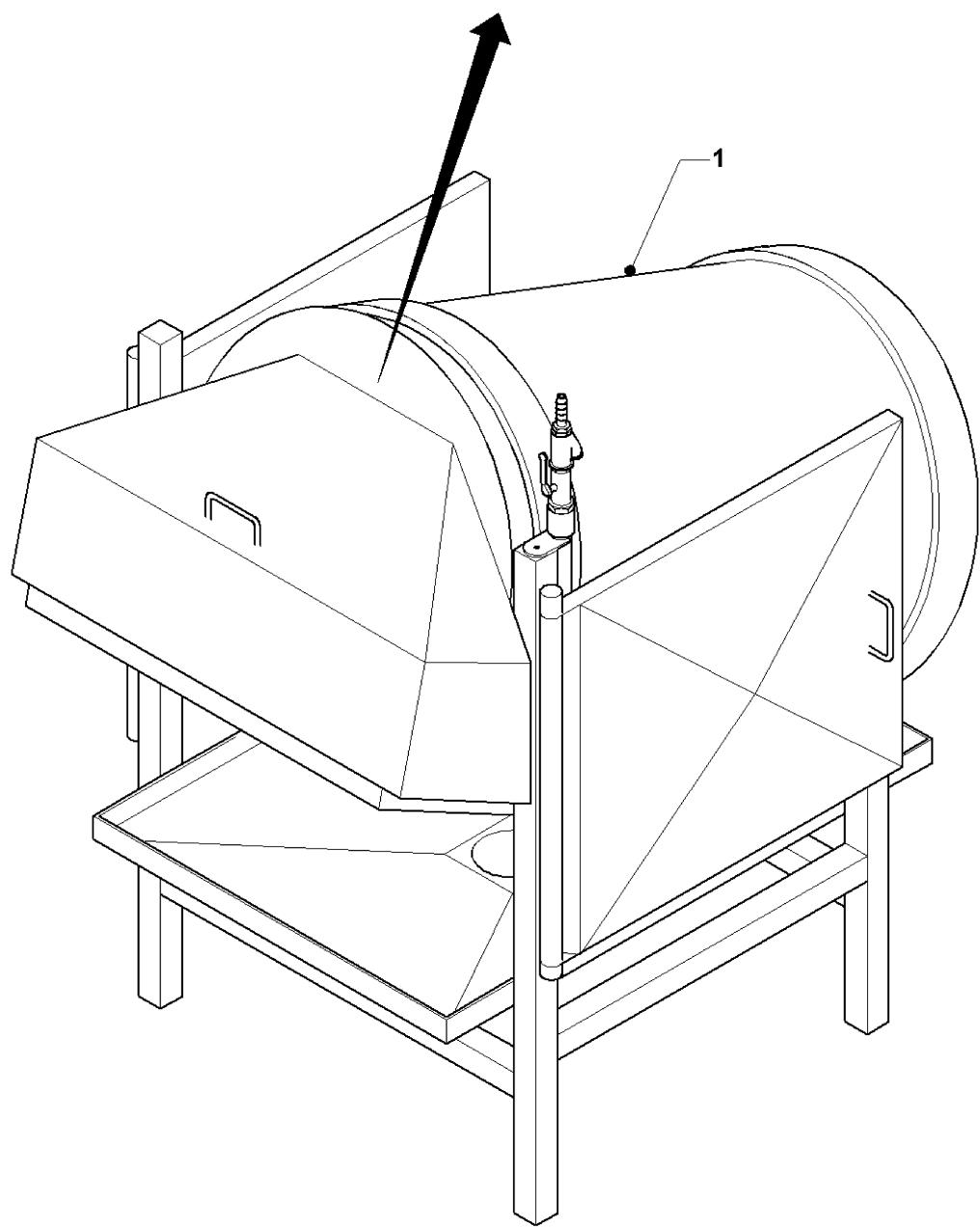
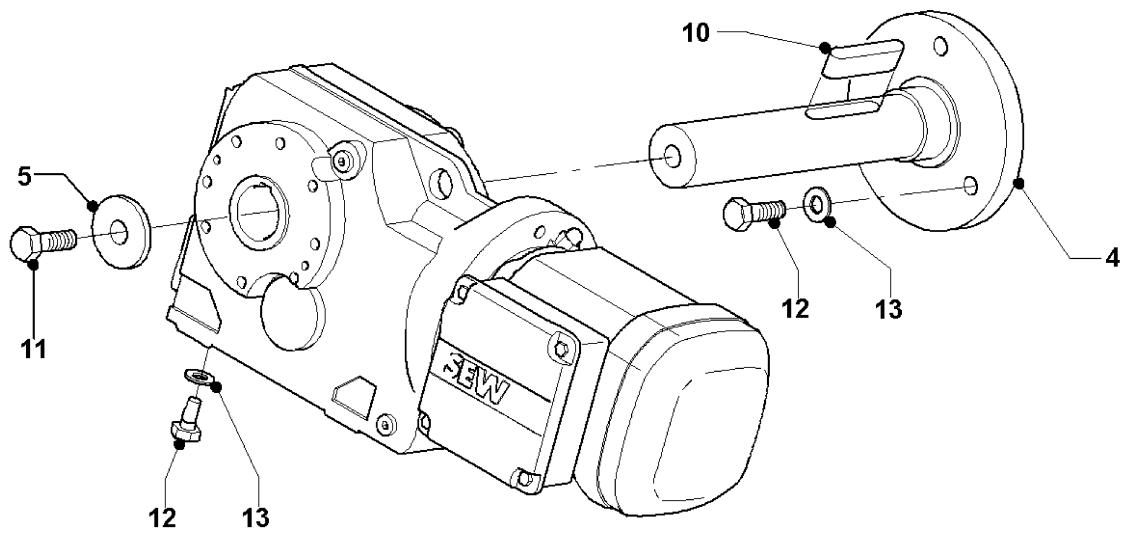
B

A



frame

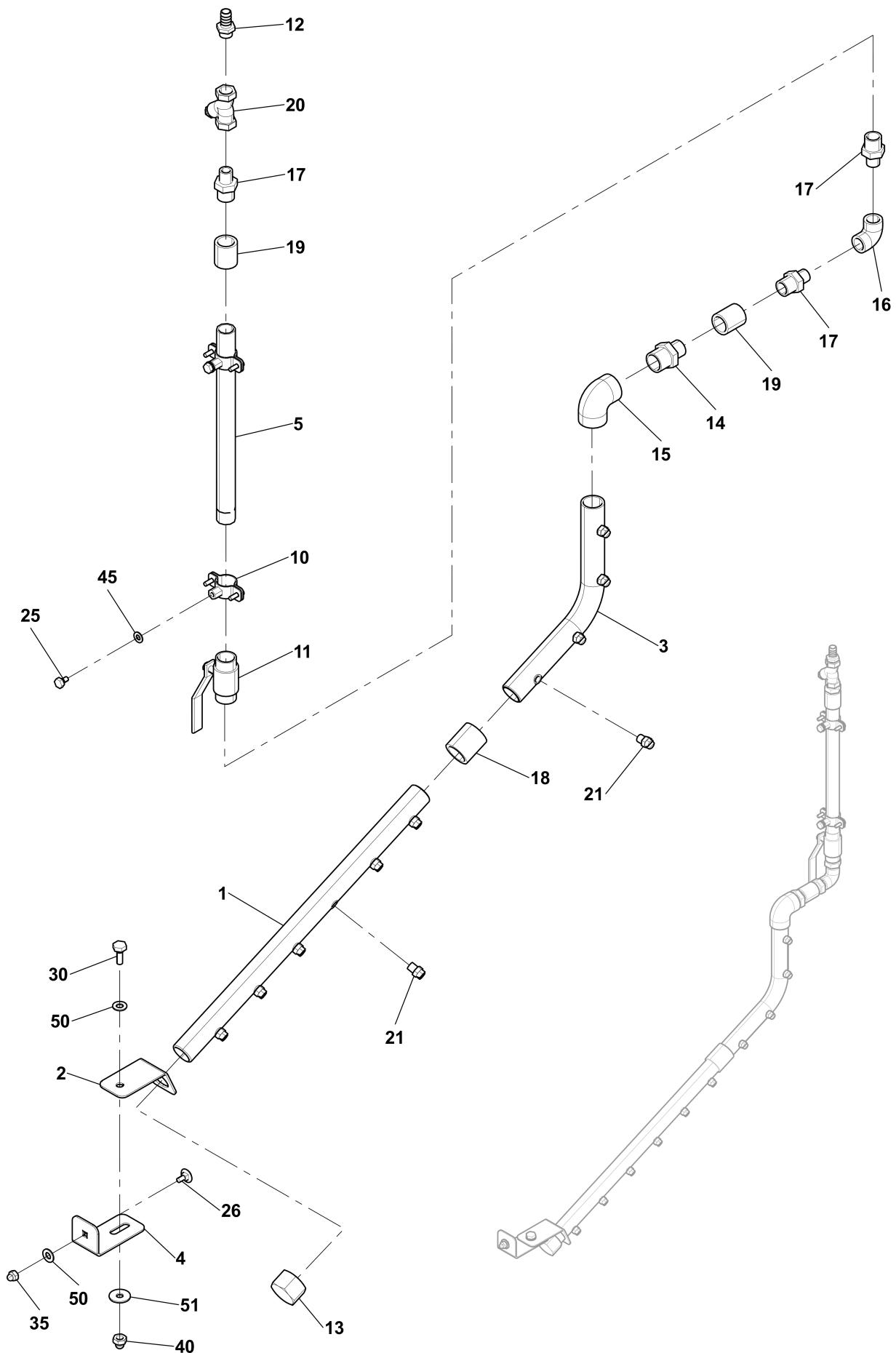
Pos	Part number	Qty	Length/Unit	ABC	Description
1	4115916	6			special ring
2	4121776	4			terminal jumper bar
3	4316480	1			leg
4	4316479	1			leg
5	4129237	1			support
6	4130631	2			leg
7	4130632	2			leg
8	4130958	1			collecting bin
9	4146799	2			connecting rod
10	4174822	1			leg
11	4174827	1			leg
12	4174888	1			protect plate
13	4174918	1			trough
14	4201674	4			plate
15	4201676	2			plate
20	400002352	4			adjusting leg
25	400002175	4			pan head screw
26	000138239	26			tap bolt
27	000138234	4			tap bolt
28	000131299	20			carriage bolt
29	000131223	6			carriage bolt
30	400006391	4			carriage bolt
34	000207500	4			acorn lock nut
35	400002888	4			acorn lock nut
36	000207502	26			acorn lock nut
37	000207501	26			acorn lock nut
38	000185076	8			nut
45	000350214	8			flat washer
46	000350209	56			flat washer
47	000350205	4			flat washer
48	000350208	26			flat washer
49	000350207	4			flat washer



3BV-653168/A
04-07-2014

drum

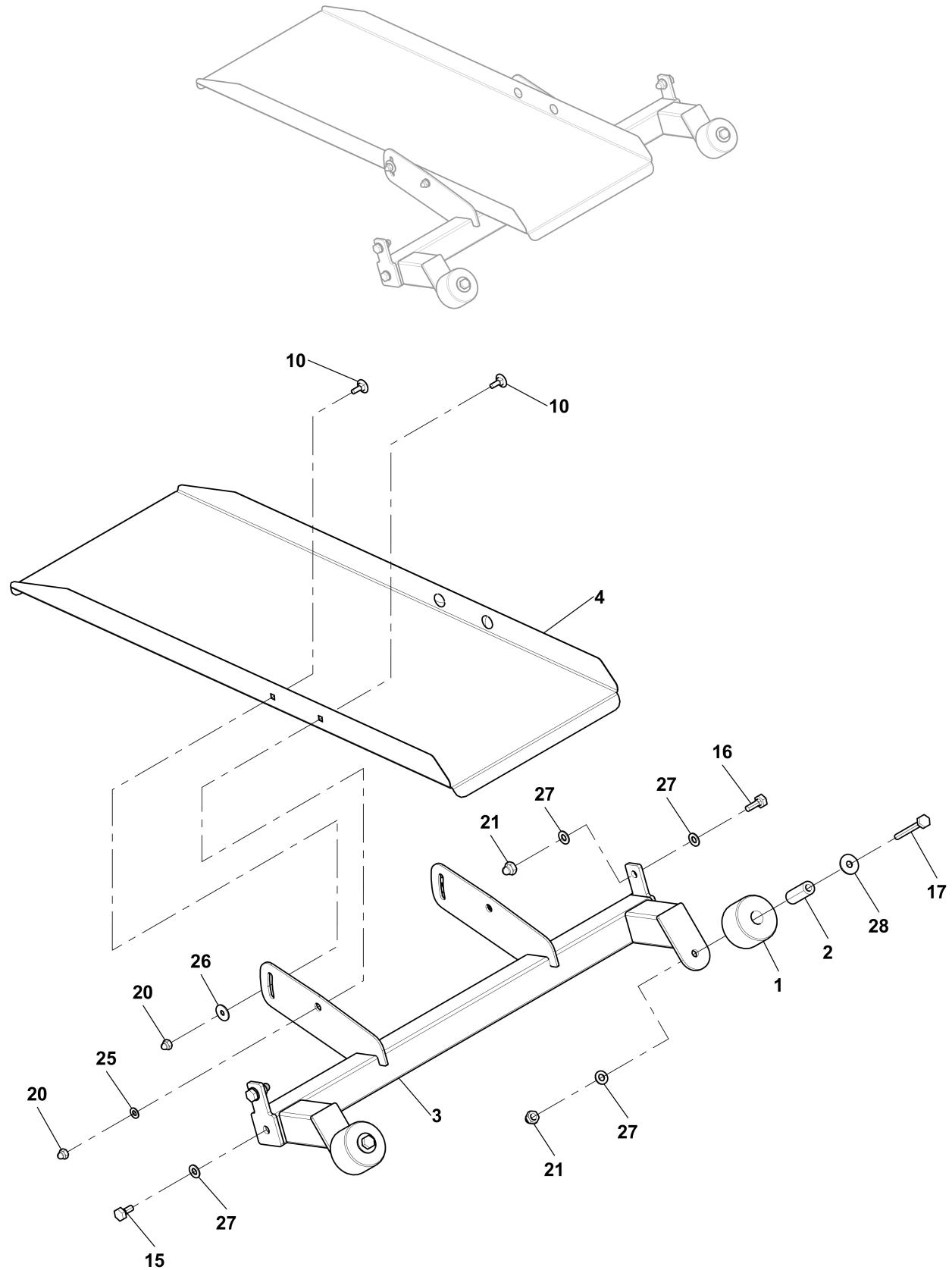
Pos	Part number	Qty	Length/Unit	ABC	Description
1	653097	1		E	drum
4	646665	1			special hub
5	000934107	1			flat washer
9	4059506	1		B	electrical placeholder
10	000502441	1		E	round ends key
11	000138287	1			tap bolt
12	000138237	7			tap bolt
13	000350209	7			flat washer



XV-4172257/-
21-10-2014

spray nozzle

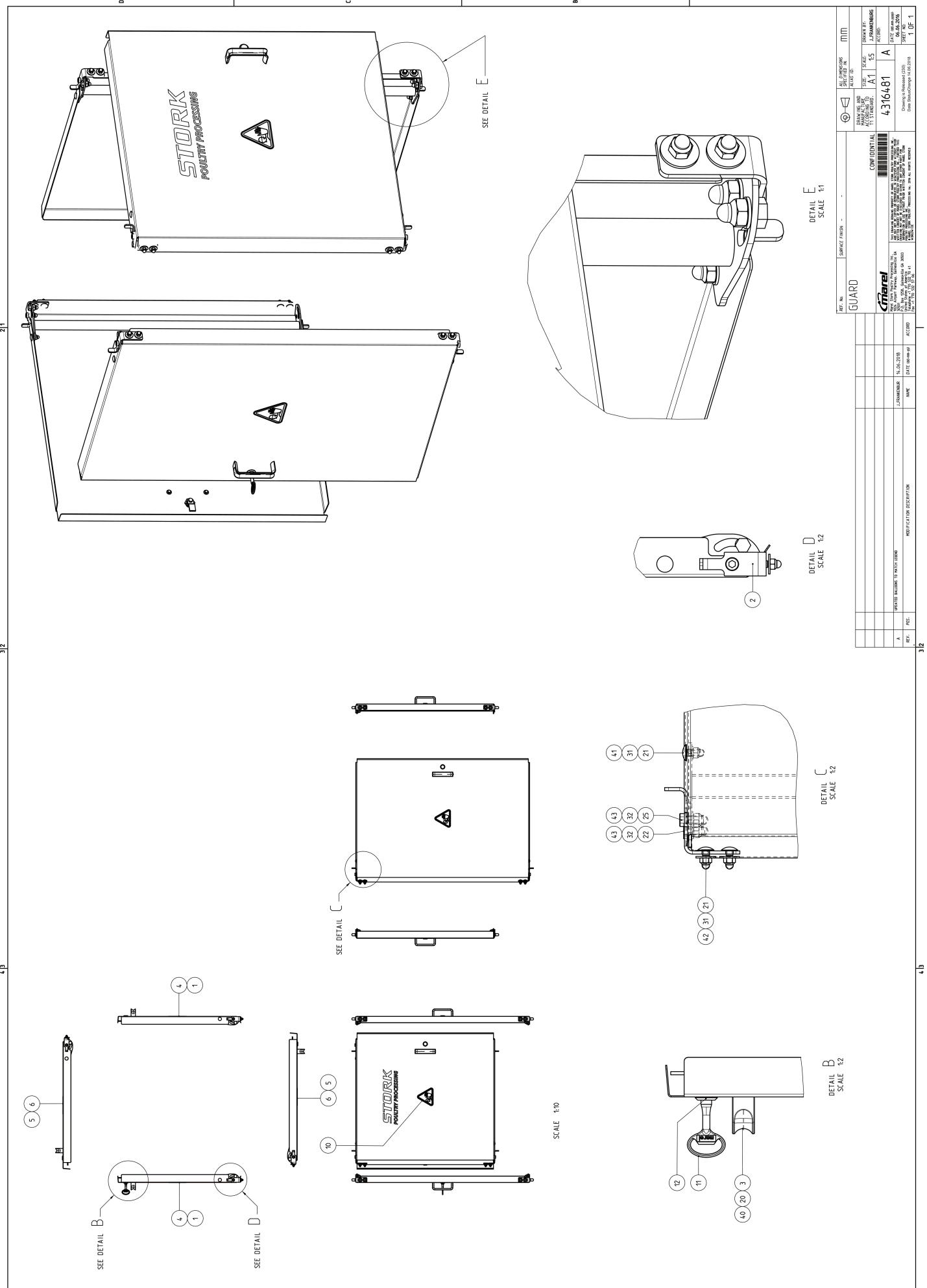
Pos	Part number	Qty	Length/Unit	ABC	Description
1	653461	1			distribution pipe
2	653462	1			support
3	3897446	1			spray pipe
4	4147635	1			support
5	4726148	1			pipe
10	002803540	2			pipe support bracket
11	002609313	1			ball valve
12	002520752	1			hose coupling
13	002520651	1			seal cap
14	002520557	1			reducing nipple
15	002520536	1			elbow
16	002520534	1			elbow
17	002520527	3			reducing nipple
18	002520506	1			straight pipe coupling
19	002520505	2			straight pipe coupling
20	003855071	1			filter
21	090250863	10		D	flat jet spray nozzle
25	000138184	2			tap bolt
26	000131299	1			carriage bolt
30	000138239	1			tap bolt
35	000207501	1			acorn lock nut
40	000207502	1			acorn lock nut
45	000350208	3			flat washer
50	000350209	1			flat washer
51	000351443	1			flat washer



XV-4127785/-
29-10-2014

trough

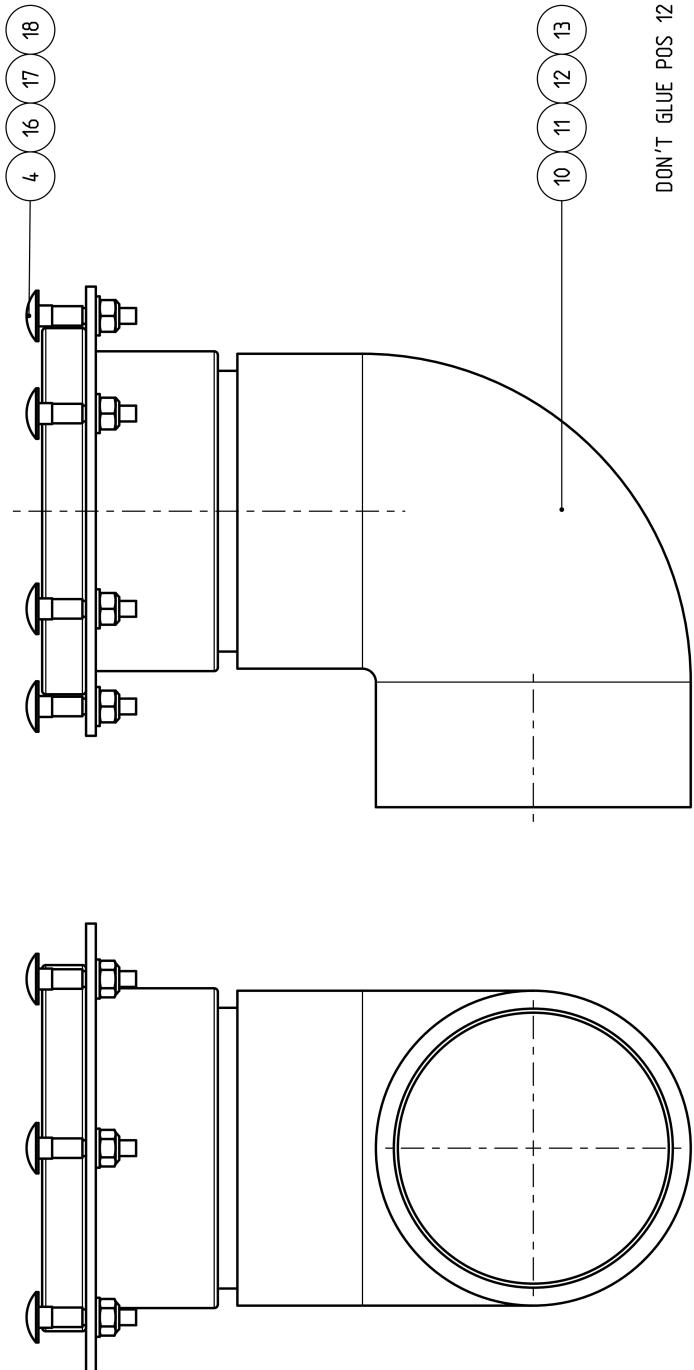
Pos	Part number	Qty	Length/Unit	ABC	Description
1	646666	2		D	roller
2	646667	2		D	bushing
3	4128344	1			support
4	4128345	1			trough
10	000131222	4			carriage bolt
15	000138237	2			tap bolt
16	000138239	2			tap bolt
17	000138259	2			tap bolt
20	000207501	4			acorn lock nut
21	000207502	4			acorn lock nut
26	000351442	4			flat washer
27	000350209	8			flat washer
28	000351443	2			flat washer



guard

Pos	Part number	Qty	Length/Unit	ABC	Description
1	3834491	2			support
2	3839866	8			support
3	3898501	4			handle
4	4127318	2			door
5	4141440	2			support
6	4141441	2			door
10	001070011	4		E	warning plate
11	400002525	1			lock key
12	400002526	4			quick latch
20	000138104	8			tap bolt
21	000131299	23			carriage bolt
22	000138237	7			tap bolt
25	000251731	7			socket cap screw
31	000207501	23			acorn lock nut
32	000207502	14			acorn lock nut
40	000351440	8			flat washer
41	000350208	8			flat washer
42	000351442	16			flat washer
43	000350209	14			flat washer

REF. No:	65366	SURFACE FINISH:		ALL DIMENSIONS SPECIFIED IN: mm
DISCHARGE			ALIAS ID:	
		CONFIDENTIAL	DRAWING AND MANUFACTURE ACCORDING TO: T1 STANDARD.	SIZE: A3
			SCALE: 1:2	DRAWN BY: JESPER ELLERS
			ACCORD:	A DATE (dd-mm-yy): 09-05-2014
				SHEET NO.: 1 OF 1
				Drawing is Released (230) Date Status/Change 06.06.2019
				Marel Poultry B.V. Handelsstraat 3, 5831 AV, Boxmeer Postbus 360, NL-5830 AB Boxmeer Phone: +31 (0)485-586111 Fax: +31 (0)485-586222
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RFV.	PDS.	MODIFICATION DESCRIPTION	NAME: DATE (dd-mm-yy)	
A	PDS W 000317256X	JAGAID SH-INS	RENE-JANSSEN 23-01-2019	



DON'T GLUE POS 12 AND 13 TOGETHER

discharge

Pos	Part number	Qty	Length/Unit	ABC	Description
4	631885	1			disc
10	0655733	1			seal
11	3815522	1			flange bushing
12	0500306	1			bend
13	0500308	1	0.394 FT		pipe
14	0500308	1	4.921 FT		pipe
16	000131226	6			carriage bolt
17	000350208	6			flat washer
18	000163350	6			lock nut