



## Spare parts

# Viscera shackle

## PC NUOVA (L)

Serial number: \_\_\_\_\_

Document number (Type): 5185602

Revision:

Language: ENG

Date: 23-10-2019

Machine code: C0225

Source: ENG (Engineering)

### Marel Inc.

1024 Airport Parkway

Gainesville, GA 30501

P.O. Box 1258

Gainesville, GA 30503

USA

T: +1 770 5327041

F: +1 7705329867

I : [www.marel.com](http://www.marel.com)

Copyright © 2019 Marel Inc.

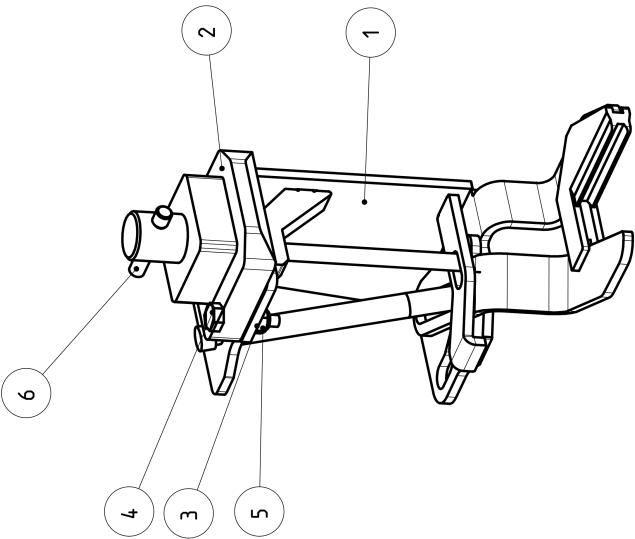
*Page left blank intentionally*

## Table of contents / Index

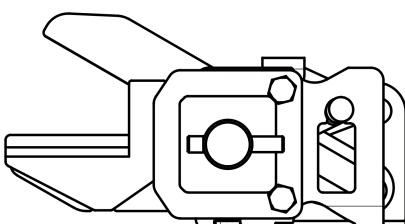
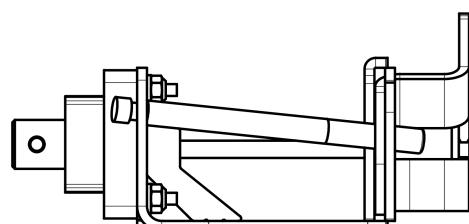
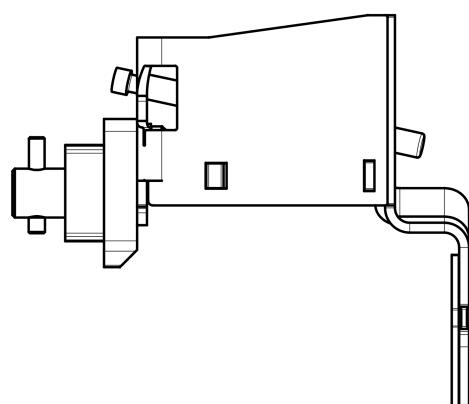
### Viscera shackle

<i>Pos</i>	<i>Part number</i>	<i>Qty</i>	<i>Length/Unit</i>	<i>ABC</i>	<i>Description</i>	<i>Page</i>
1	L 4097958	1		B	product carrier	2

ROUGHNESS		ROUGHNESS	
X 10 <sup>-3</sup>	mm	IN	ISO 1302
50	2000	M2	
25	1000	M1	
12.5	500	M0	
6.3	250	N9	
3.2	125	N8	
1.6	63	N7	
0.8	32	N6	
0.4	16	N5	
0.2	8	N4	
0.1	4	N3	
0.05	2	N2	
0.025	1	N1	

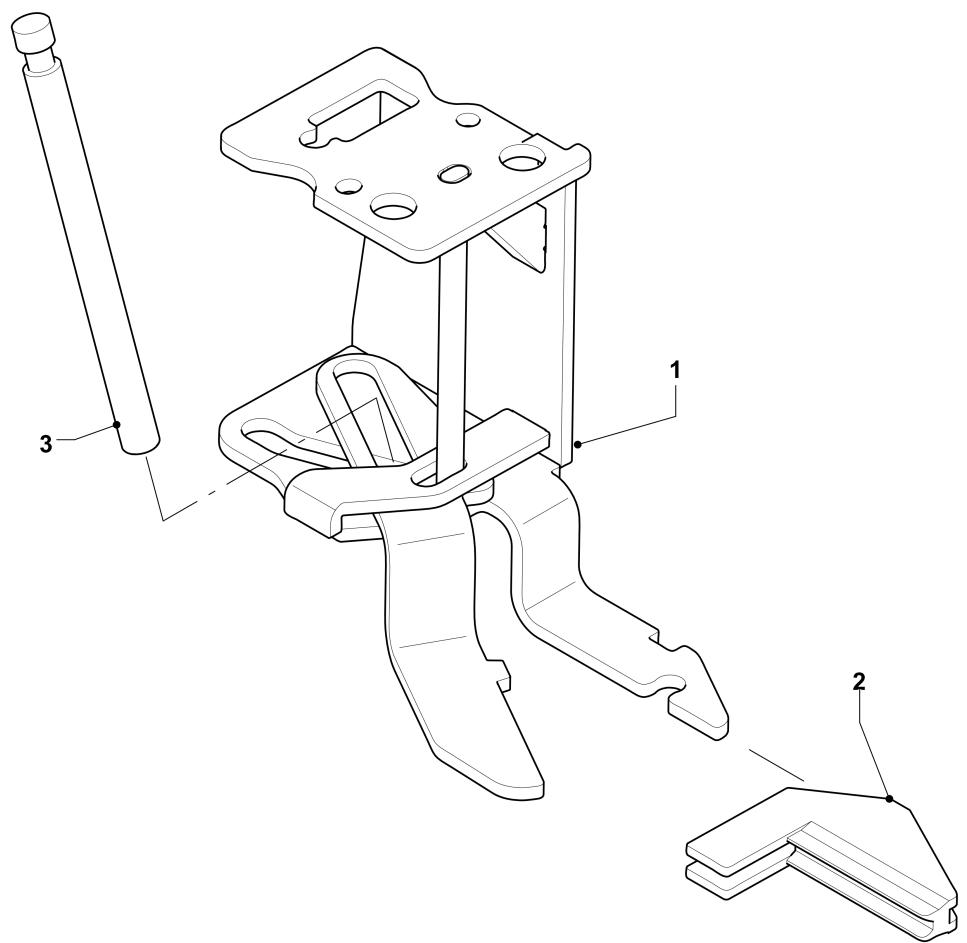
SCALE 1:2

REF. NO.	39892/27	SURFACE FINISH:			
			THIRD ANGLE PROJ.	ALL DIMENSIONS SPECIFIED IN MM. DRAWING AND MANUFACTURE ACCORDING TO STORK PTM NORM	
A3	SCALE: 1:2	DATE dd-mm-yy: 09.03.2009	DRAWN BY: RENE JANSSEN ACCORD: G.HUTTING		
PRODUCT CARRIER PC-NUOVA (L)			SHEET NO: 1 OF 1		
STORK®			Stork PTM B.V., Naarregelweg 1, 5506 JG, Stenwijk, The Netherlands This drawing remains property of Stork PTM B.V., and may not be copied or given to any other party for information or use without our written consent.		
POS.	MODIFICATION DESCRIPTION	NAME	DATE dd-mm-yy	ACCORD	Drawing is Released (230) Date Status Change 22.04.2009
REV.					

**product carrier**

<b>Pos</b>	<b>Part number</b>	<b>Qty</b>	<b>Length/Unit</b>	<b>ABC</b>	<b>Description</b>
1	L	4097956	1		frame
2		3962044	1	E	block
3		000350207	2		flat washer
4		000138139	2	E	tap bolt
5		000163349	2	E	lock nut
6		090500399	1	E	cylindrical pin



**3BV-3859213/-**  
20-10-2010

**product carrier / frame**

<b>Pos</b>	<b>Part number</b>	<b>Qty</b>	<b>Length/Unit</b>	<b>ABC</b>	<b>Description</b>
1	3859215	1			holder
2	3896596	1		BE	block
3	3809650	1		BE	pin