



Spare parts

In/outside washer

RW-12 RS R

Serial number: _____

Document number (Type): 4693623

Revision:

Language: ENG

Date: 23-10-2019

Machine code: C3841

Source: ENG (Engineering)

Marel Inc.

1024 Airport Parkway

Gainesville, GA 30501

P.O. Box 1258

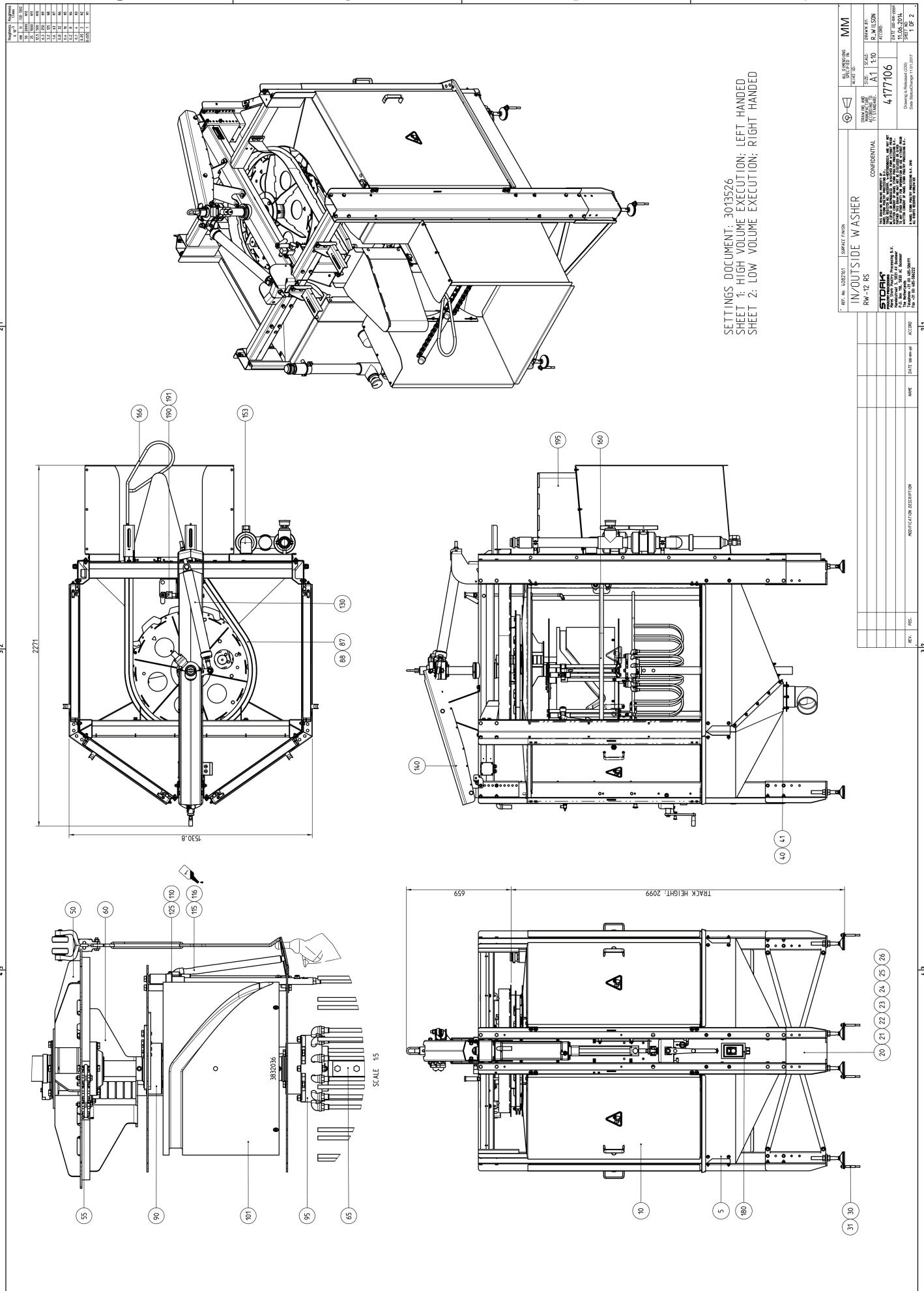
Gainesville, GA 30503

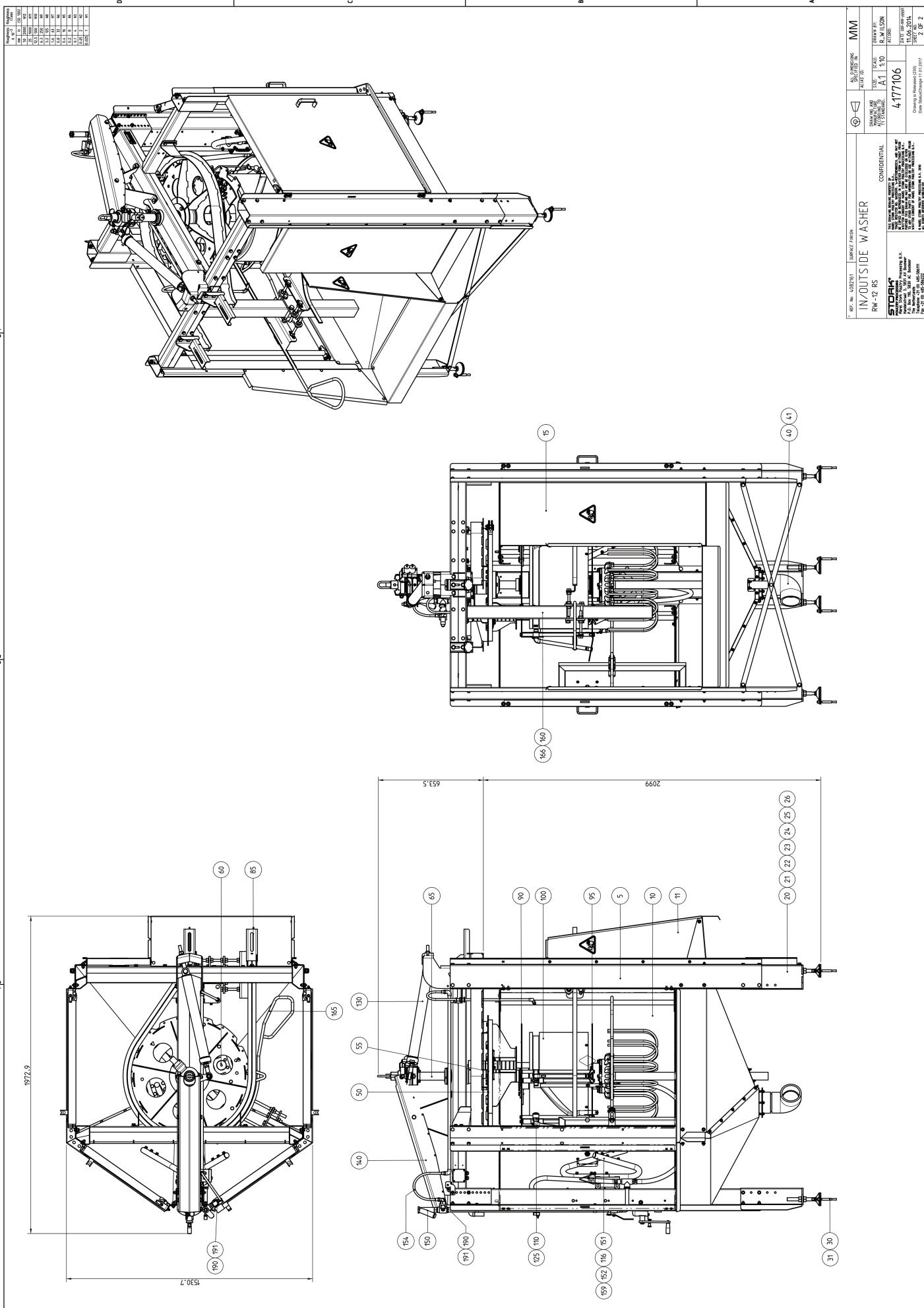
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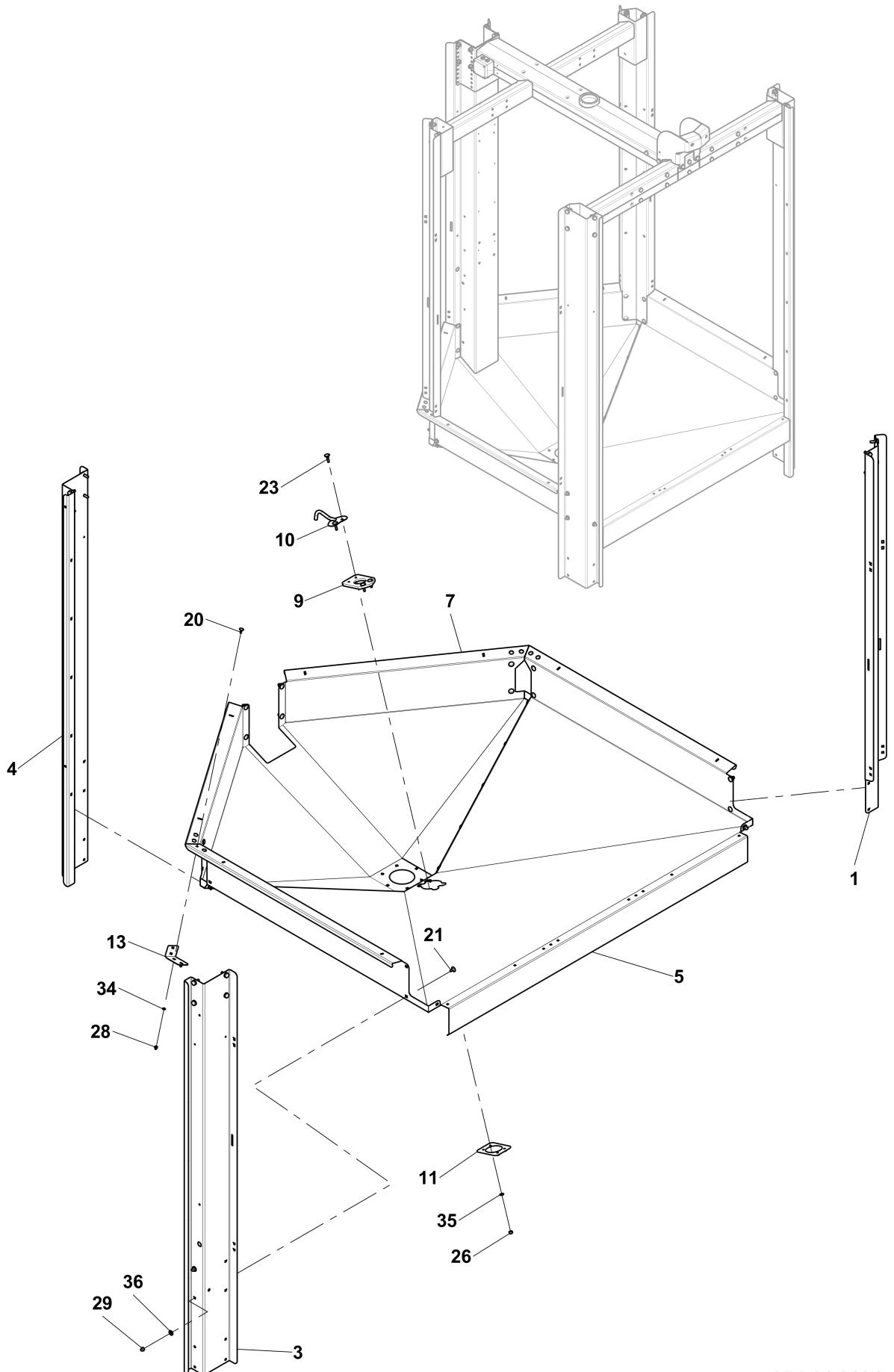


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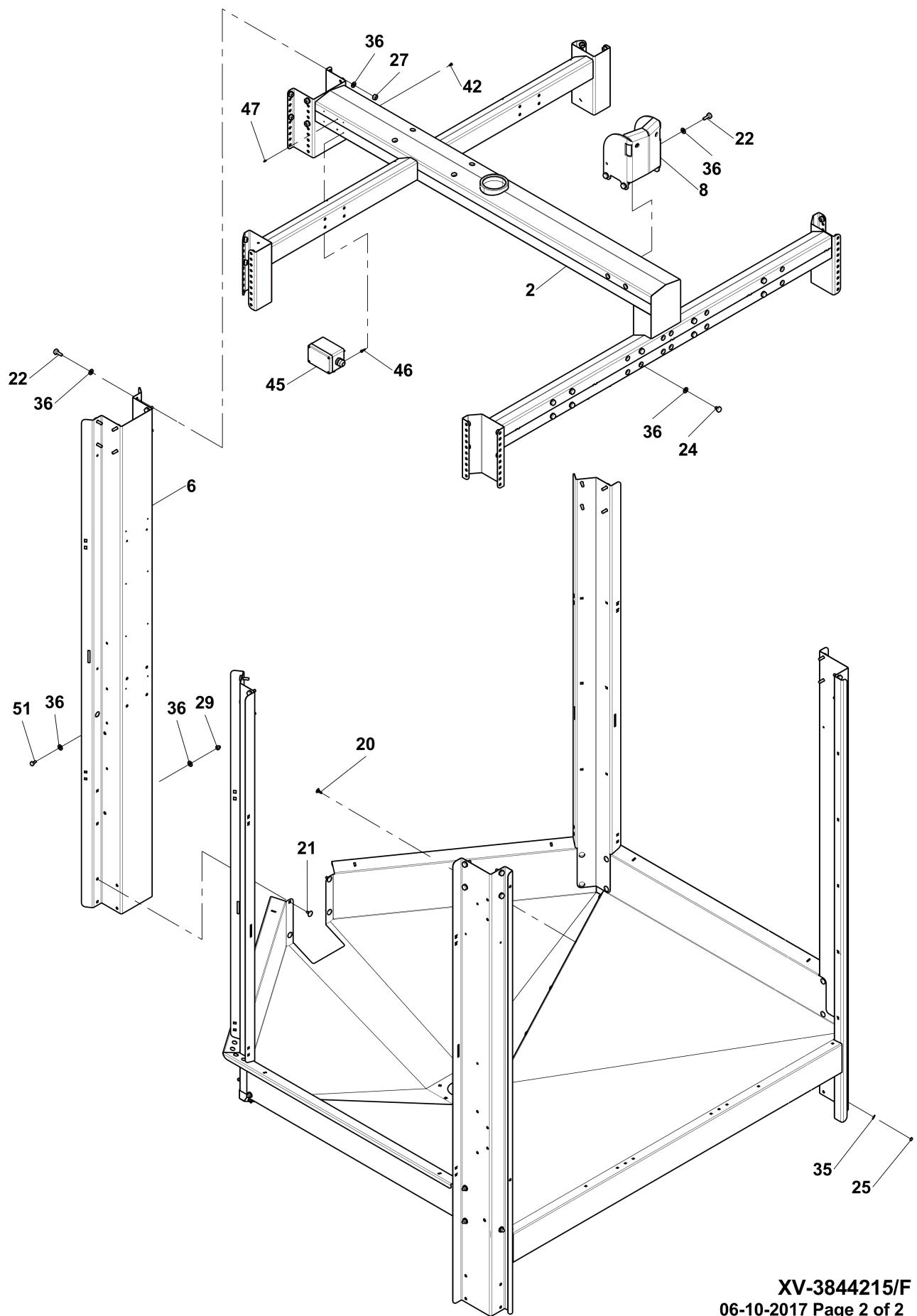
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06-10-2017 Page 1 of 2

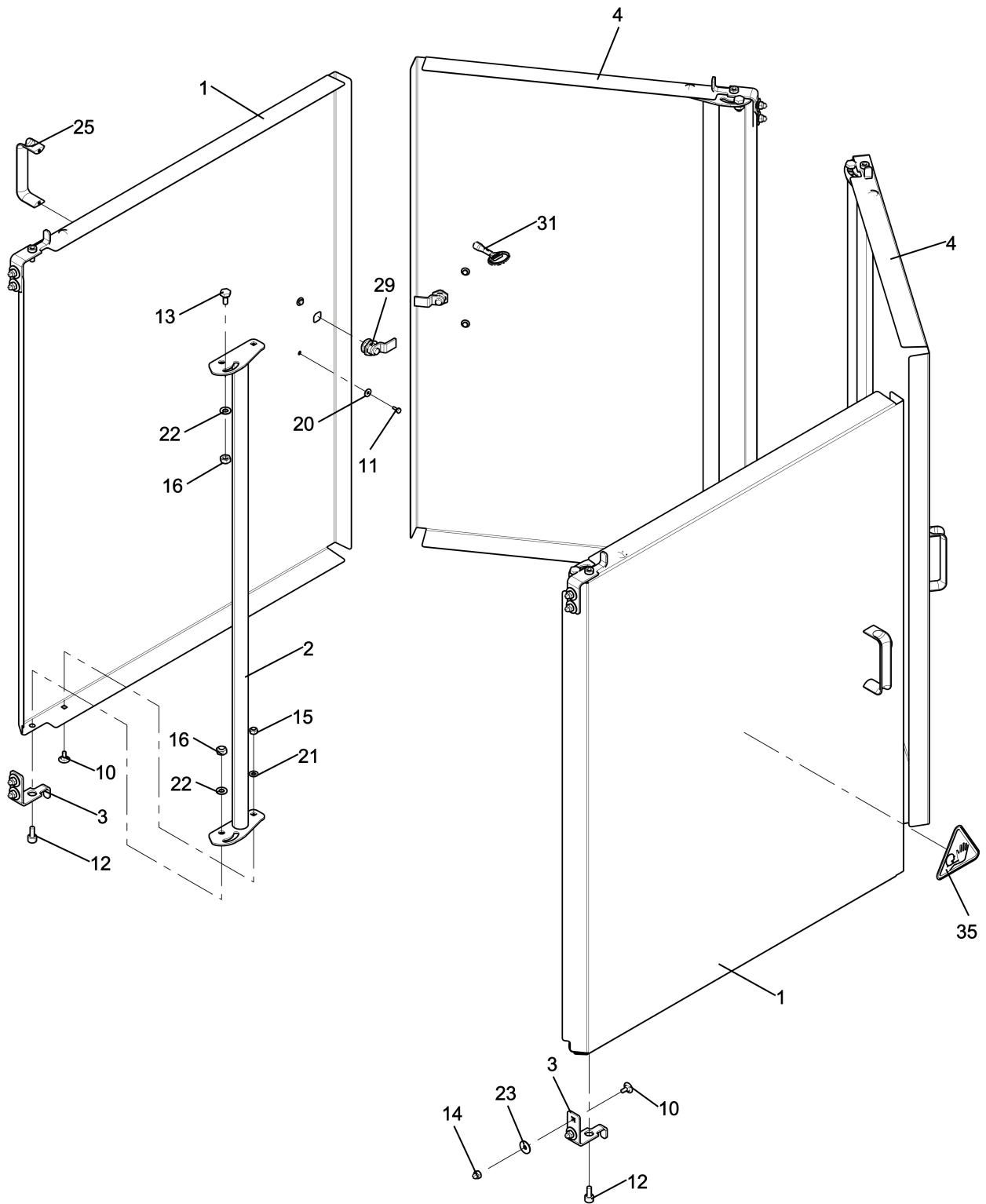


XV-3844215/F
06-10-2017 Page 2 of 2

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frame

Pos	Part number	Qty	Length/Unit	ABC	Description
1	3826144	1			leg
2	3831049	1			frame
3	3829476	1			leg
4	3829478	2			leg
5	3830571	1			collecting bin
6	3840285	1			leg
7	3840287	1			collecting bin
8	3852341	1			support
9	3837035	1			guide block
10	3837090	1			special pin
11	3842336	1			cover plate
13	3866635	2			connecting plate
20	000131201	20			carriage bolt
21	000131299	18			carriage bolt
22	000138239	28			tap bolt
23	000131224	4			carriage bolt
24	000138234	20			tap bolt
25	000163349	12			lock nut
26	000163350	4			lock nut
27	000163351	24			lock nut
28	000207500	8			acorn lock nut
29	000207501	20			acorn lock nut
34	000350207	8			flat washer
35	000350208	20			flat washer
36	000350209	90			flat washer
42	400002175	4			pan head screw
45	691690	1			box
46	000251683	4			socket cap screw
47	000300704	2			cup point set screw
51	000138185	2			tap bolt

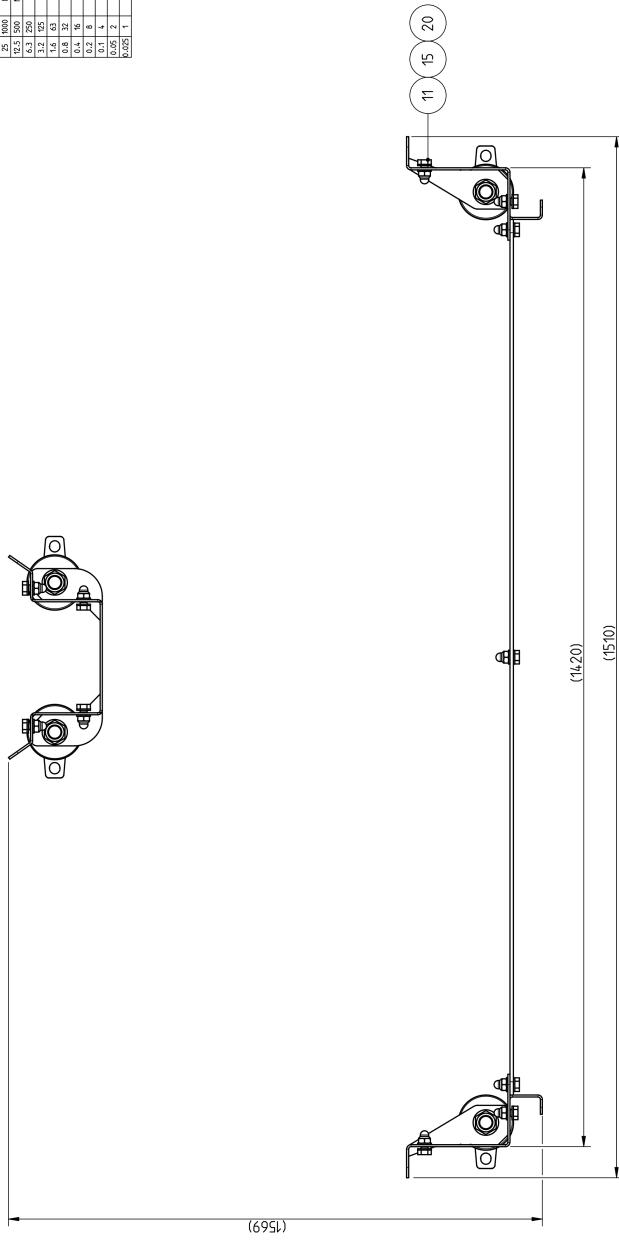


XV-4082163/-
28-08-2012

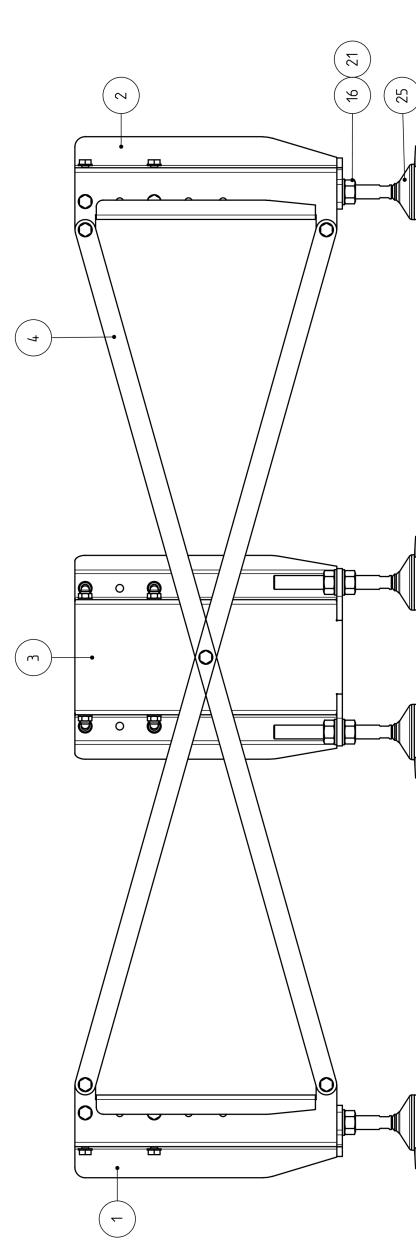
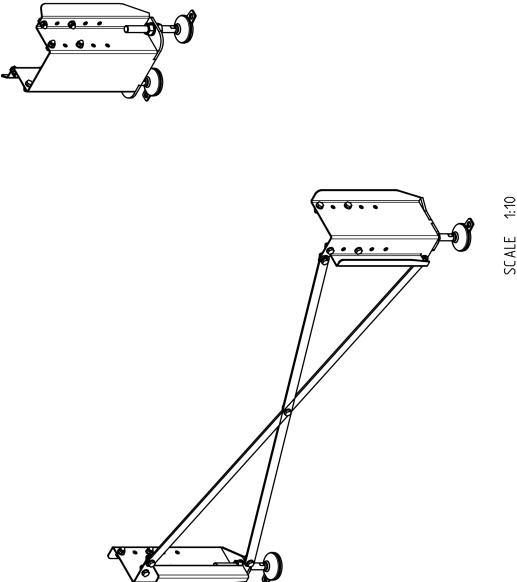
guard

Pos	Part number	Qty	Length/Unit	ABC	Description
1	3829913	2			door
2	3834491	4			support
3	3839866	8			support
4	3841457	2			door
9	000131222	16			carriage bolt
10	000131299	8			carriage bolt
11	000138104	8			tap bolt
12	000251731	8			socket cap screw
13	000138237	8			tap bolt
14	000207501	16			acorn lock nut
15	000163350	8			lock nut
16	000163351	16			lock nut
20	000351440	8			flat washer
21	000350208	8			flat washer
22	000350209	16			flat washer
23	000351442	16			flat washer
25	3898501	4			handle
29	400002526	4			quick latch
31	400002525	3			lock key
35	001070011	4		E	warning plate

21



312



REF. NO. 3815530 SURFACE FINISH:		THIRD ANGLE PROJ.		ALL DIMENSIONS SPECIFIED IN MM. DRAWING AND MANUFACTURE BY: RENÉ JANSEN					
LEG ADJUSTING -		A2 SCALE: 1:5 DATE 04-08-2009		ACCOR-					
12/16		POOL STEEL		This drawing retains property of Stark P.M. B.V., Stark P.M. B.V. is a registered trademark of Stark P.M. B.V., D.O.B. B.V. is a registered trademark of Stark P.M. B.V., The Netherlands, 6565BD Nijmegen, Postbus 146, Tel. +31 24 3862222, Fax +31 24 3862222.					
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Drawing number 4077378 23-10-2012 Sheet No. 1 Of 1									
REV.	POS.	MODIFICATION DESCRIPTION		NAME					
		DATE 04-08-2009		AC 0100					

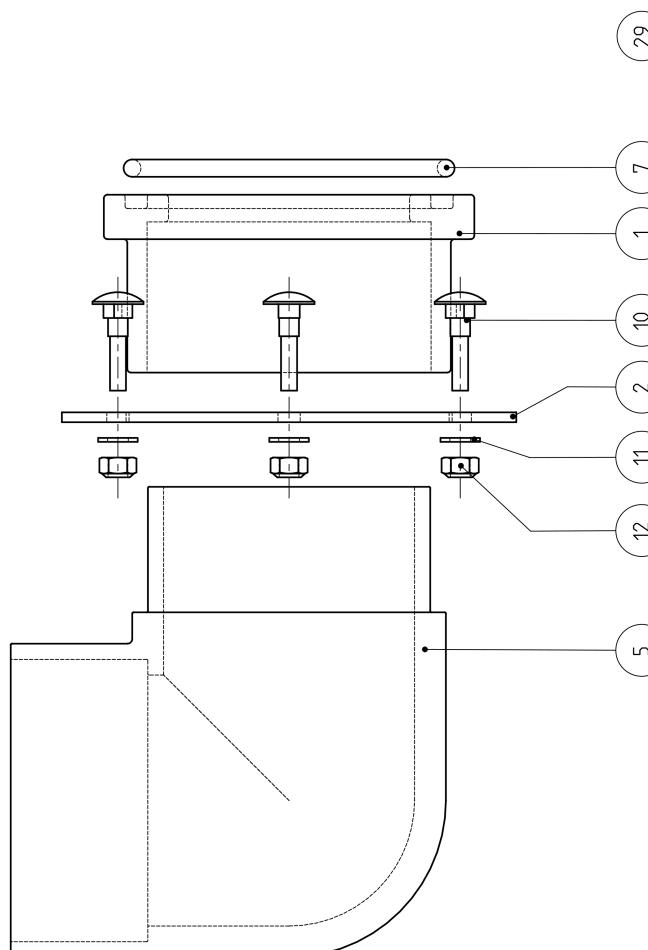
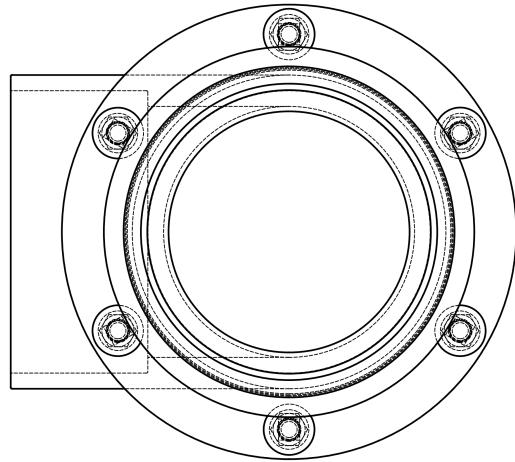
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312

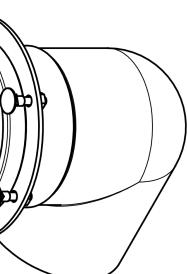
adjusting leg

Pos	Part number	Qty	Length/Unit	ABC	Description
1	3829889	1			leg
2	3830760	1			leg
3	3840337	1			leg
4	3845566	2			terminal jumper bar
11	000138239	21			tap bolt
15	000207502	21			acorn lock nut
16	000185076	8			nut
20	000350209	42			flat washer
21	000350214	8			flat washer
25	400002352	4			adjusting leg

Roughness Class	Roughness X 10 ⁻³	mm	in	ISO 1302
N2	50	2000		
M1	25	1000		
M0	12.5	500		
N1	6.3	250		
N2	3.2	125		0.08
N3	1.6	63		0.07
N6	0.8	32		0.04
N8	0.4	16		0.03
N4	0.2	8		0.02
N3	0.1	4		0.015
N2	0.05	2		0.01
N1	0.025	1		0.005



SUPPLY ITEMS #5 AND #29 SEPARATELY.

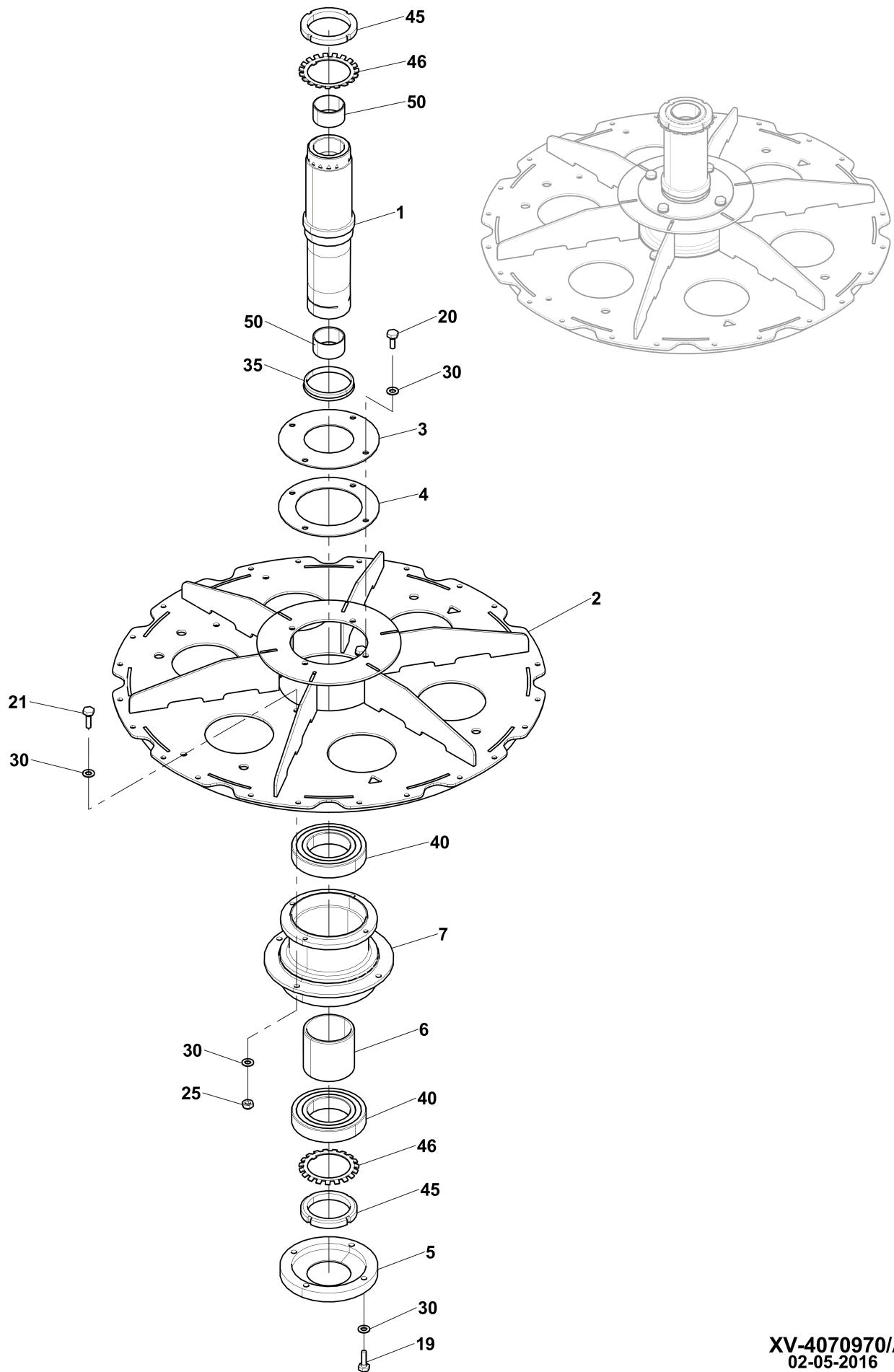


SCALE 1:4

REF. NO:		SURFACE FINISH:		THIRD ANGLE PROJ.		ALL DIMENSIONS SPECIFIED IN MM. DRAWING AND MANUFACTURE ACCORDING STORK TS STANDARD	
DISCHARGE							
D114		A3		SCALE:	1:2	DATE (dd-mm-yy):	22.04.2008 C-W ARE
AFOER		3842910 B		ACCORD:	HETTERSCHEID		
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B	ADDED BALLOON #29 - ADDED NOTE: SUPPLY ITEMS #5 AND #29 SEPARATELY.	T_GLOVER	25.07.2012				
A	UPDATED BALLOON: P5 DELETED; P5 CHANGED	C_W ARE	14.05.2009				
REV.	P05;	NAME	DATE (dd-mm-yy)	ACCORD		Drawing is Released (230) Date Status Change 26.07.2012	
							SHEET NO: 1 OF 1

discharge

Pos	Part number	Qty	Length/Unit	ABC	Description
1	3815522	1			flange bushing
2	631885	1			disc
5	3862570	1			elbow
7	090350802	1			O-ring
10	000131225	6			carriage bolt
11	000350208	6			flat washer
12	000163350	6			lock nut
29	091450305	1			glue

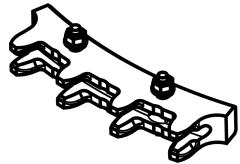
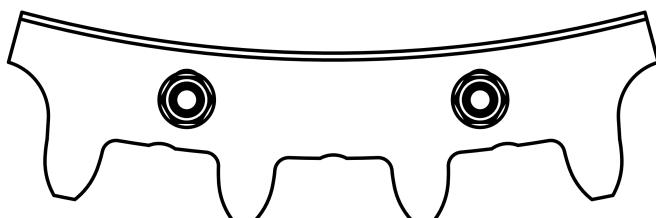


XV-4070970/A
02-05-2016

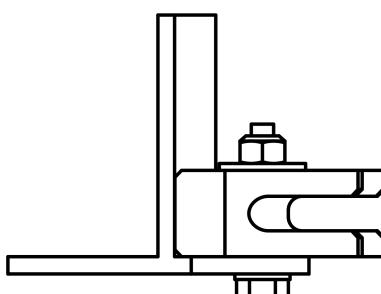
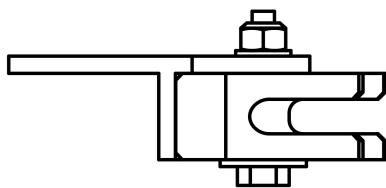
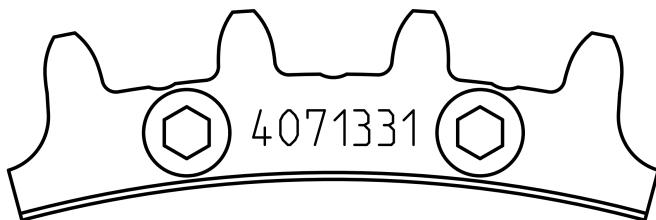
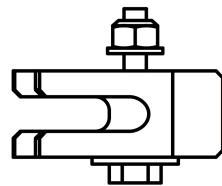
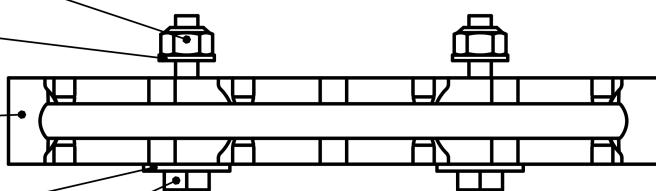
carrier wheel

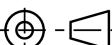
Pos	Part number	Qty	Length/Unit	ABC	Description
1	3828737	1			special bushing
2	4071193	1			carrier wheel
3	3836752	1		E	cover plate
4	3836753	1			cover plate
5	4054443	1			cover plate
6	3836755	1			bushing
7	3875507	1			bearing race
19	000138235	4			tap bolt
20	000138239	4			tap bolt
21	000138241	4			tap bolt
25	000163351	4			lock nut
30	000350209	16			flat washer
35	002230031	1		D	V ring seal
40	003431824	2		D	ball groove bearing
45	080243015	2		D	slotted nut
46	080383015	2		D	nut lock washer
50	400009745	2		E	bearing sleeve

REV.	MODIFICATION DESCRIPTION	NAME	DATE (dd-mm-yy)	ACCORD
A	#2 WAS 000138199	O_WILLEMSSEN	27.03.2012	H_VERSTEGEN
B	POS.NR.CHANGED	O_WILLEMSSEN	28.11.2012	H_VERSTEGEN
C	VIEWS UPDATED ACC. TO RS STANDARD;	R_CLABBERS	03.09.2013	



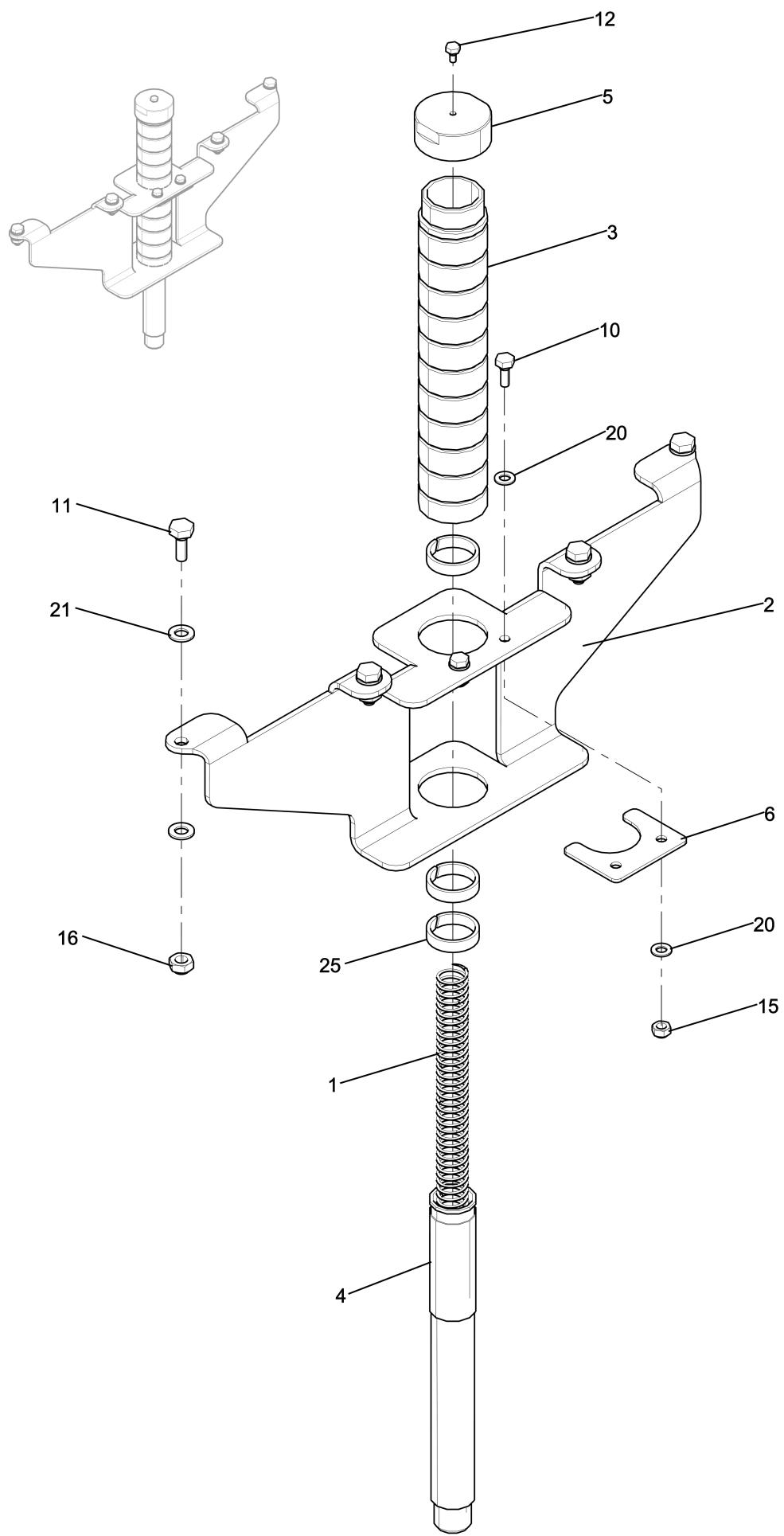
SCALE 1:5



REF. No: 3890205	SURFACE FINISH:	 ALL DIMENSIONS SPECIFIED IN: MM		
LUG	Z=12 T=8"			
CONFIDENTIAL		DRAWING AND MANUFACTURE ACCORDING TO T1 STANDARD.		
		SIZE: A4	SCALE: 1:2	DRAWN BY: O_WILLEMSSEN
STORK® POULTRY PROCESSING Marel Stork Poultry Processing B.V. Handstraat 3, 5831 AV Boxmeer P.O. Box 118, 5830 AC Boxmeer The Netherlands Telephone +31 (0) 485-586111 Fax +31 (0) 485-586222		THIS DRAWING REMAINS PROPERTY OF MAREL STORK POULTRY PROCESSING B.V., TRADE REGISTER NO. 16035099, 's-HERTOGENBOSCH, AND MAY NOT BE COPIED OR REPRODUCED IN WHATEVER FORM WITHOUT PRIOR WRITTEN CONSENT OF MAREL STORK POULTRY PROCESSING B.V.. FURTHER THIS DRAWING MAY NOT BE DISCLOSED OR GIVEN TO ANY OTHER PARTY FOR INFORMATION OR USE WITHOUT PRIOR WRITTEN CONSENT OF MAREL STORK POULTRY PROCESSING B.V.. <small>© MAREL STORK POULTRY PROCESSING B.V. 2010 ALL RIGHTS RESERVED WORLDWIDE</small>		
		4071885 C		
		Drawing is Released (230) Date StatusChange 17.09.2013		
		SHEET NO: 1 OF 1		

lug

Pos	Part number	Qty	Length/Unit	ABC	Description
1	4071331	1		E	lug
2	000138197	2			tap bolt
3	000163350	2		E	lock nut
4	000350208	2			flat washer
5	000351442	2			flat washer



XV-3845368/A

01-09-2010

machine drive pin

Pos	Part number	Qty	Length/Unit	ABC	Description
1	682137	1		BE	compression spring
2	3845360	1			support
3	3846105	1			pipe
4	3846469	1			machine drive pin
5	3847218	1			seal cap
6	3849532	1			plate
10	000138187	2			tap bolt
11	000138239	4			tap bolt
12	000138133	1			tap bolt
15	000163350	2		D	lock nut
16	000163351	4			lock nut
20	000350208	4			flat washer
21	000350209	8			flat washer
25	090350846	3		D	bearing sleeve

2|1

3|2

Roughness Rugosidad X, μ	Roughness Rugosidad mm	Roughness Rugosidad in.	Roughness Rugosidad NFC
50	150	302	NFC
25	100	150	NFC
12.5	50	75	NFC
6.3	25	40	NFC
3.2	12.5	16	NFC
1.6	5.5	8	NFC
0.8	3.2	4	NFC
0.4	1.6	16	NFC
0.2	0.8	4	NFC
0.1	0.4	1	NFC
0.05	0.2	0.2	NFC
0.025	0.1	0.1	NFC

This technical drawing illustrates a vertical pipe assembly. The main vertical pipe has a total height of 2470 mm, indicated by a dimension line on the left. A horizontal dimension line at the top shows a width of 50 mm. The assembly includes several horizontal plates and brackets. At the bottom, a circular component labeled 25 is shown. On the right side, there are six numbered callouts pointing to specific parts: 1 points to a bracket near the bottom; 2 points to a small rectangular plate; 40 points to a bracket further up; 1 points to another bracket; 4 points to a small circular part; and 6 points to a bracket at the very top. A small detail at the bottom indicates a thickness of 10 mm.

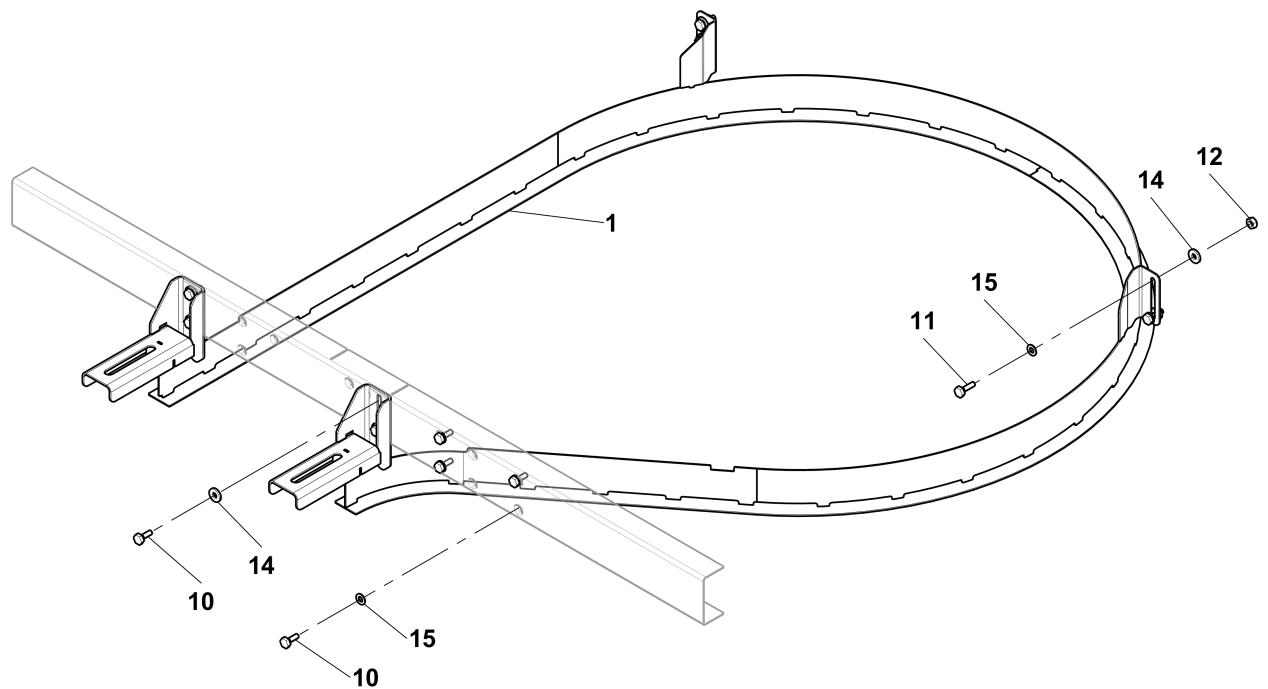
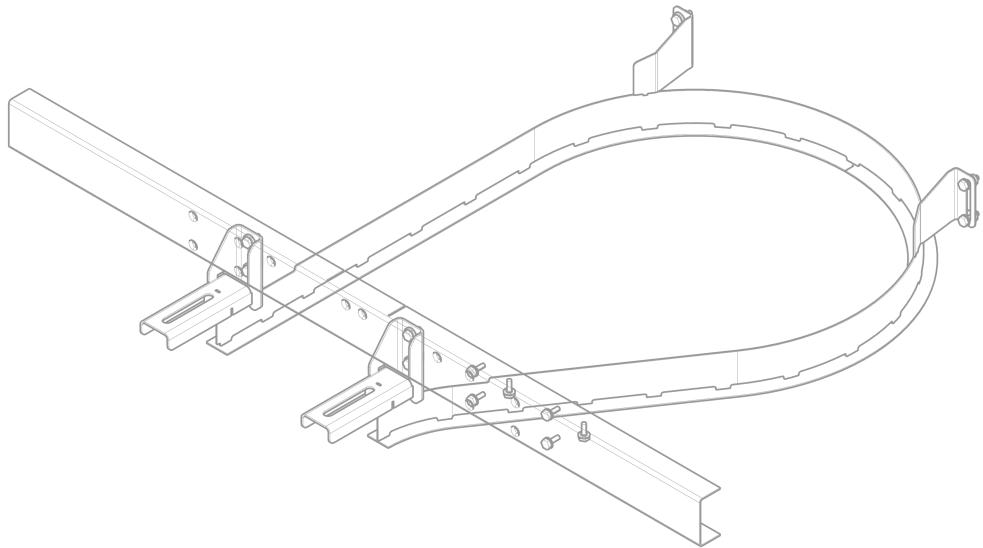
SCALE 1:10

REF. NO.	395/125	SURFACE FINISH	
MAINSHAFT		AS HOODED	
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STORK®		THREE ANGLE PROJ.	DRAWING SPECIFIED IN MM. DRAWINGS AND STANDARDS MANUFACTURED ACCORDING TO STANDARD
			DRAWN BY: DATE DRAWN: DRAWN BY: W. V. ALST. ACC'DE
		A2	23.04.2008
		SCALE	
		40772168	ST. NO. 1 OF 1
			Drawing Released (23.04.2012) Date StateChange (03.04.2012)

Fax

main shaft

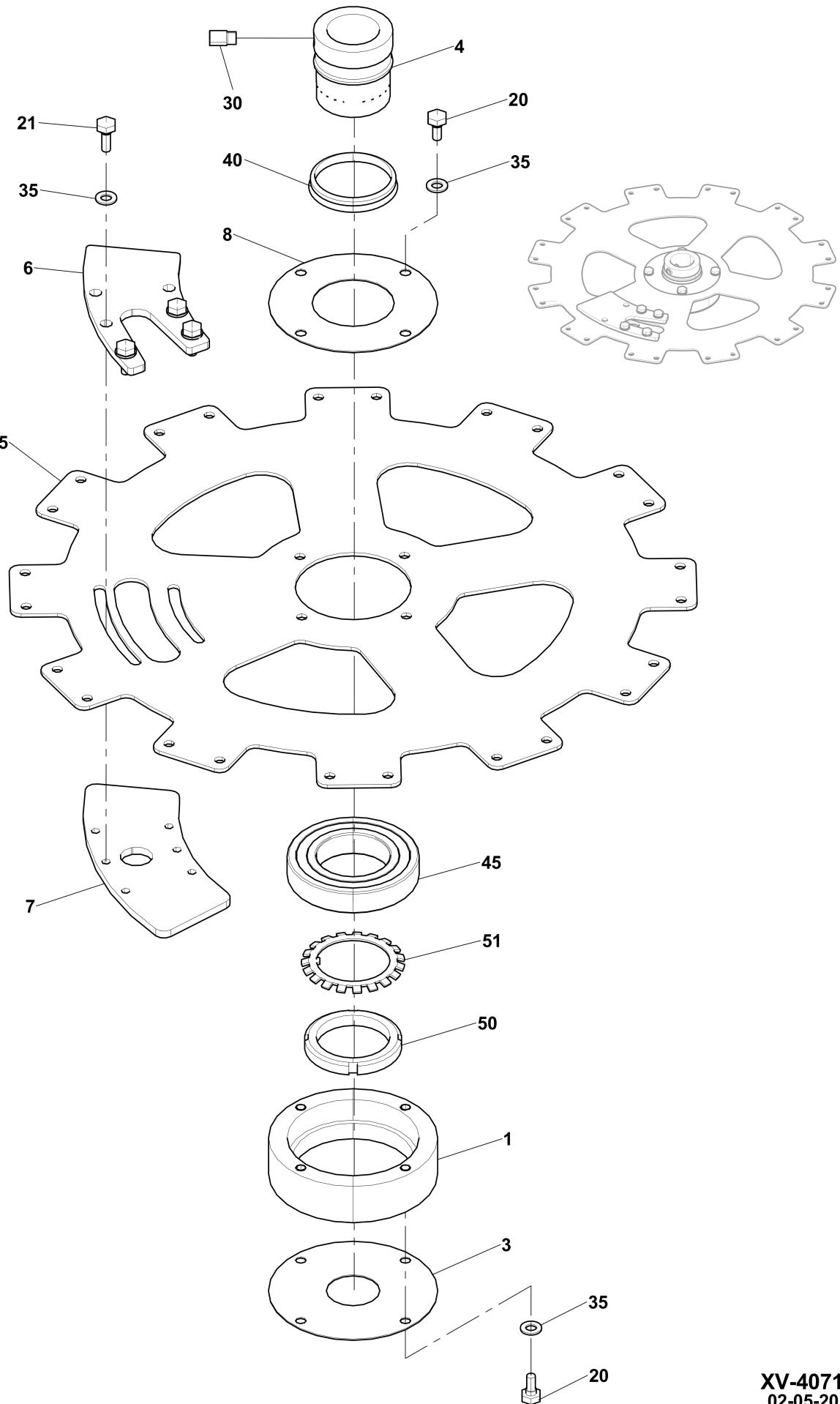
Pos	Part number	Qty	Length/Unit	ABC	Description
1	3858182	1			shaft
2	3837025	1			pipe
4	3839565	1		D	round ends key
6	3986604	1			lifting eye bolt
25	000138234	2			tap bolt
40	000502485	1		D	round ends key



XV-3875603/-
05-10-2017

overhead turn

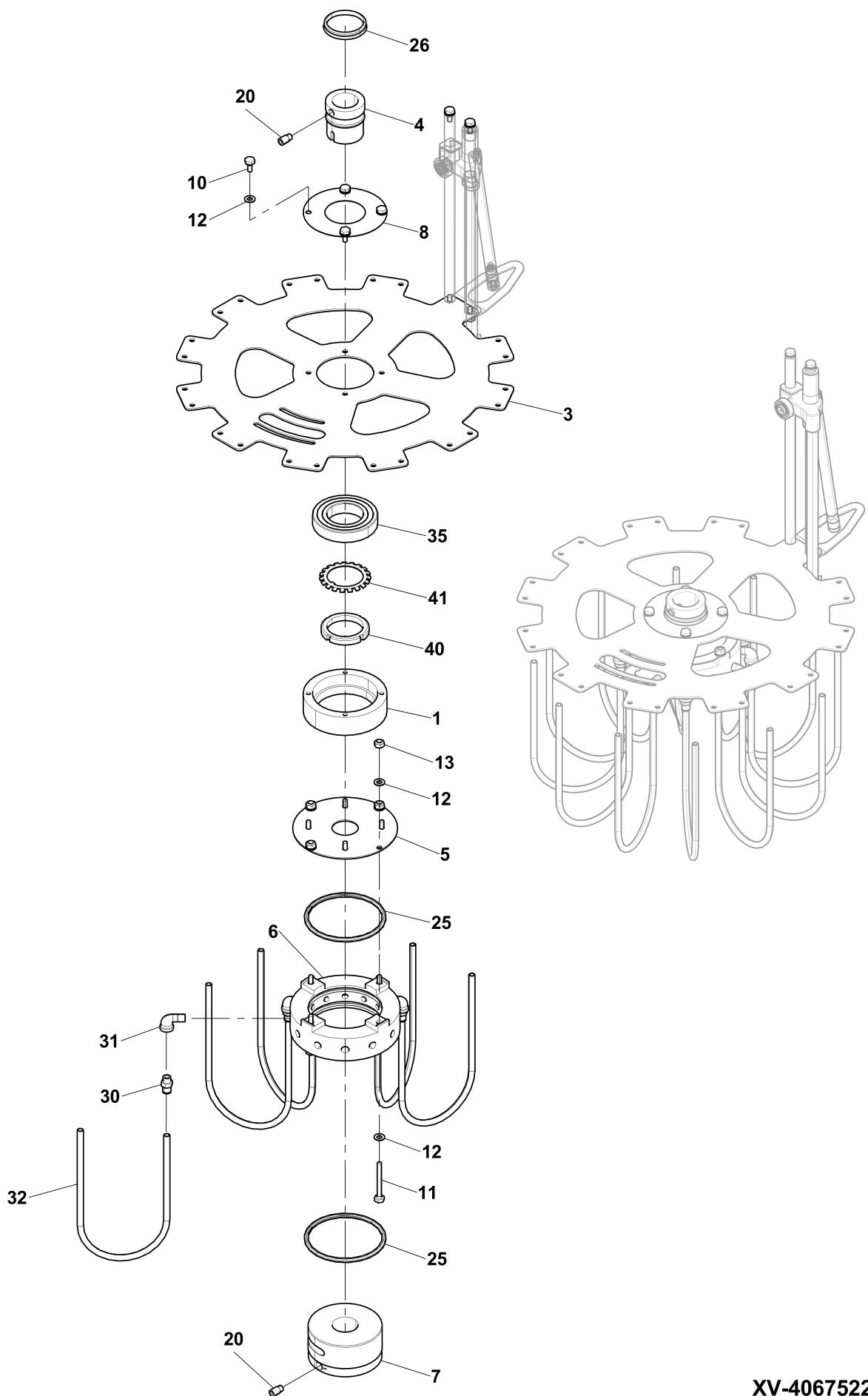
Pos	Part number	Qty	Length/Unit	ABC	Description
1	3875602	1			overhead turn
10	000138239	10			tap bolt
11	000138241	4			tap bolt
12	000163351	4			lock nut
14	000351156	8			flat washer
15	000350209	10			flat washer



XV-4071295/-
02-05-2016

unit wheel

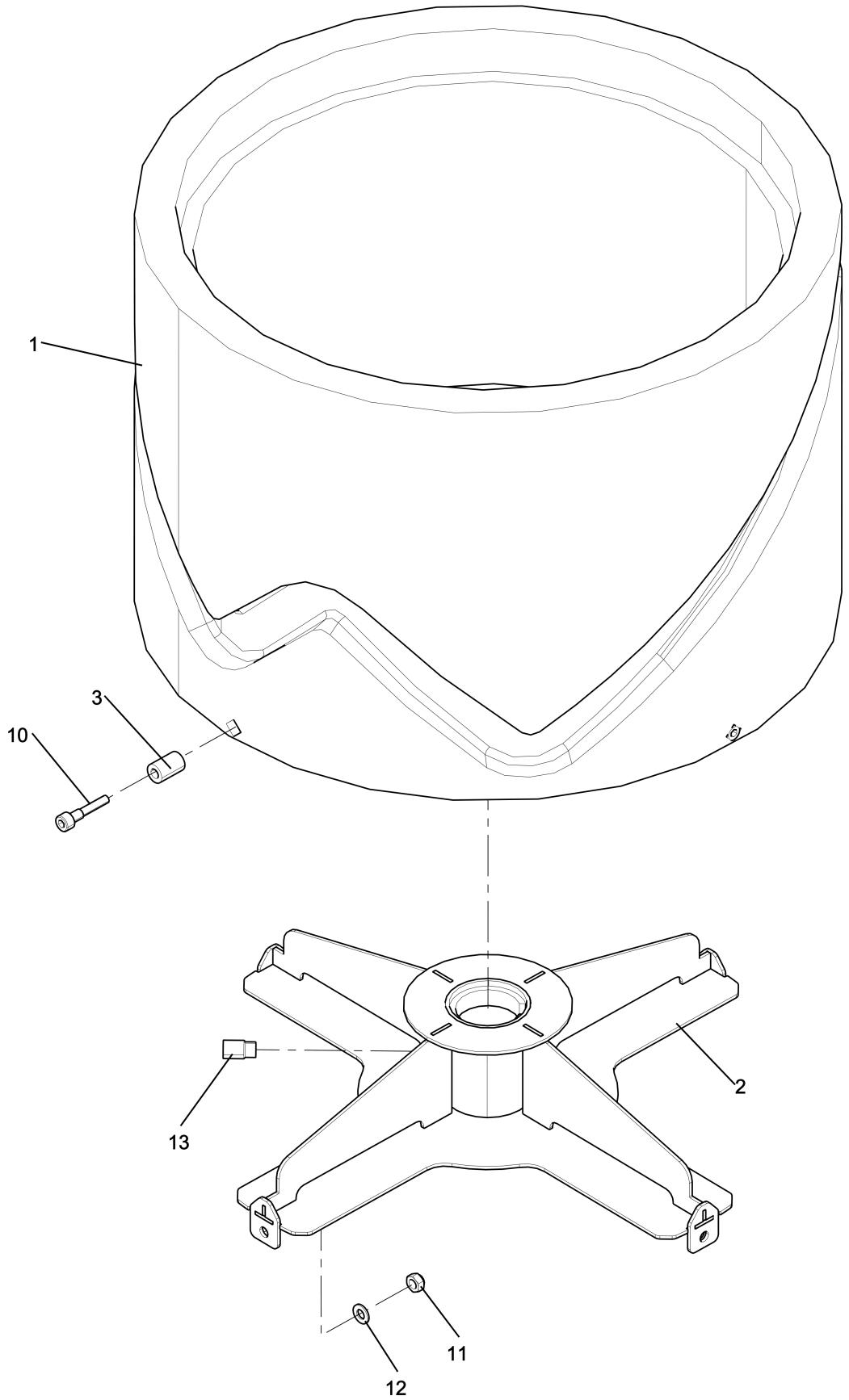
Pos	Part number	Qty	Length/Unit	ABC	Description
1	3835290	1			bearing housing
3	3835373	1			plate
4	3858061	1			bearing sleeve
5	4071296	1			unit wheel
6	3934876	1			plate
7	3934877	1			plate
8	3853596	1		E	cover plate
20	000138237	8			tap bolt
21	000138239	4			tap bolt
30	000302795	1		D	dog point set screw
35	000350209	12			flat washer
40	002230030	1		D	V ring seal
45	003431773	1		D	ball groove bearing
50	080243014	1		D	slotted nut
51	080383014	1		D	nut lock washer



XV-4067522/-
05-10-2017

unit wheel

Pos	Part number	Qty	Length/Unit	ABC	Description
1	3835290	1			bearing housing
3	4071296	1			unit wheel
4	3858061	1			bearing sleeve
5	4071453	1			cover
6	4071408	1		E	distribution head
7	3839969	1		E	manifold
8	3853596	1		E	cover plate
10	000138237	8			tap bolt
11	000138260	4			tap bolt
12	000350209	16			flat washer
13	000163351	4			lock nut
20	000302795	2			dog point set screw
25	002174116	2		C	Quad O-ring
26	002230030	1		D	V ring seal
30	002330442	12		E	male straight connector
31	002520669	12		E	elbow
32	004171090	12	680 MM	D	pneumatic hose
35	003431773	1		D	ball groove bearing
40	080243014	1		D	slotted nut
41	080383014	1		D	nut lock washer



XV-3843565/A

16-09-2010

cam

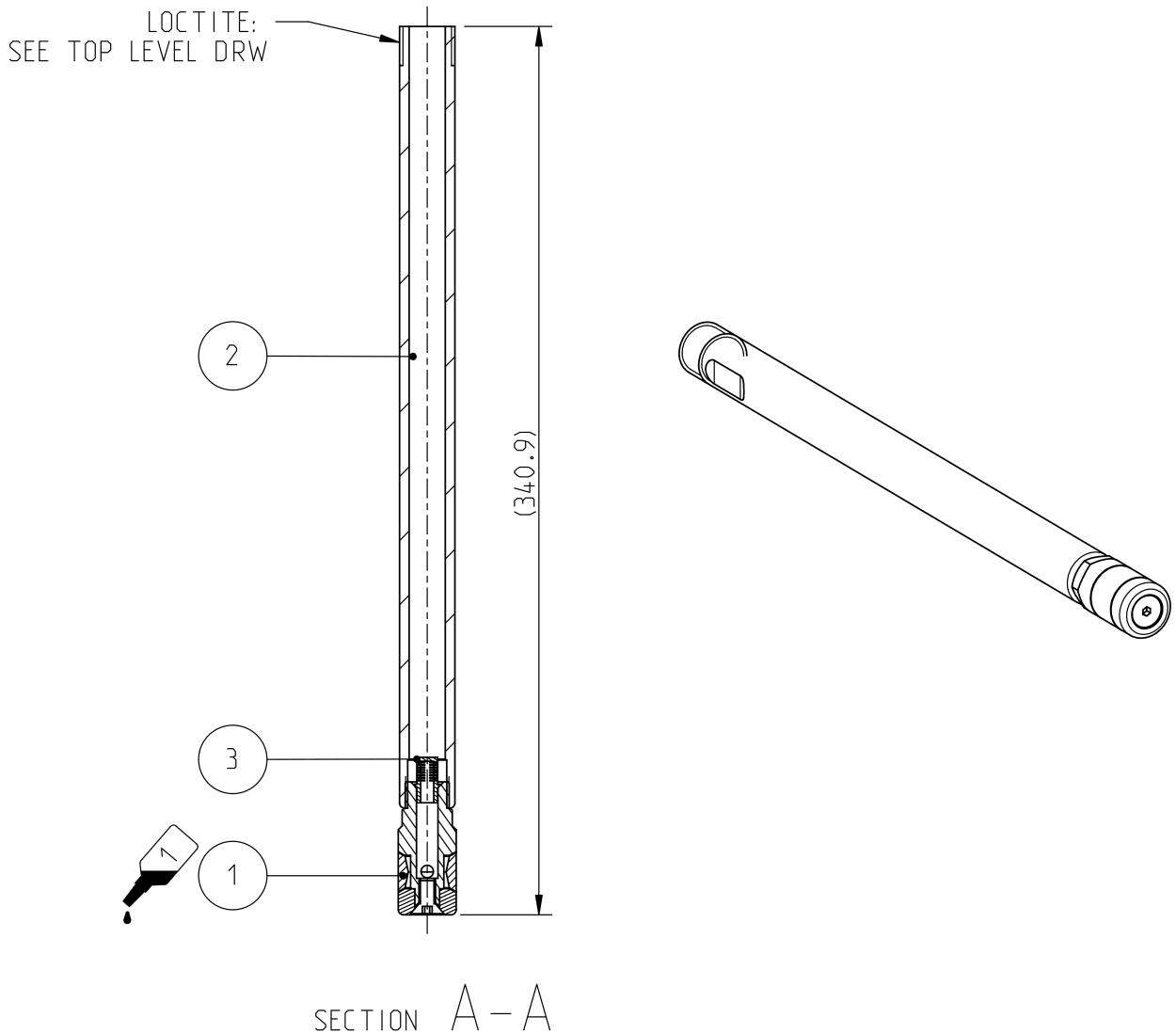
Pos	Part number	Qty	Length/Unit	ABC	Description
1	3836566	1		E	cam
2	3835361	1			cam holder
3	3910255	4			bushing
10	000251718	4		E	socket cap screw
11	000163350	4		E	lock nut
12	000350208	4			flat washer
13	000302795	1		D	dog point set screw

Page left blank intentionally

unit

Pos	Part number	Qty	Length/Unit	ABC	Description
1	530908	1		E	counter bore ring
2	3835828	2		E	shaft
3	3879304	1			guide block
4	4126299	1			spreader bracket
5	3844022	1			pipe
6	3968713	1		D	guide block
20	000138237	4			tap bolt
21	000254359	1		C	socket cap flat head screw
22	000138132	1			tap bolt
25	000350209	4			flat washer
26	000350207	1			flat washer
30	002330442	1		E	male straight connector
35	090101183	1		BC	crowned ball bearing
40	090101464	2		D	bearing flange sleeve
45	090250648	3		D	flat jet spray nozzle

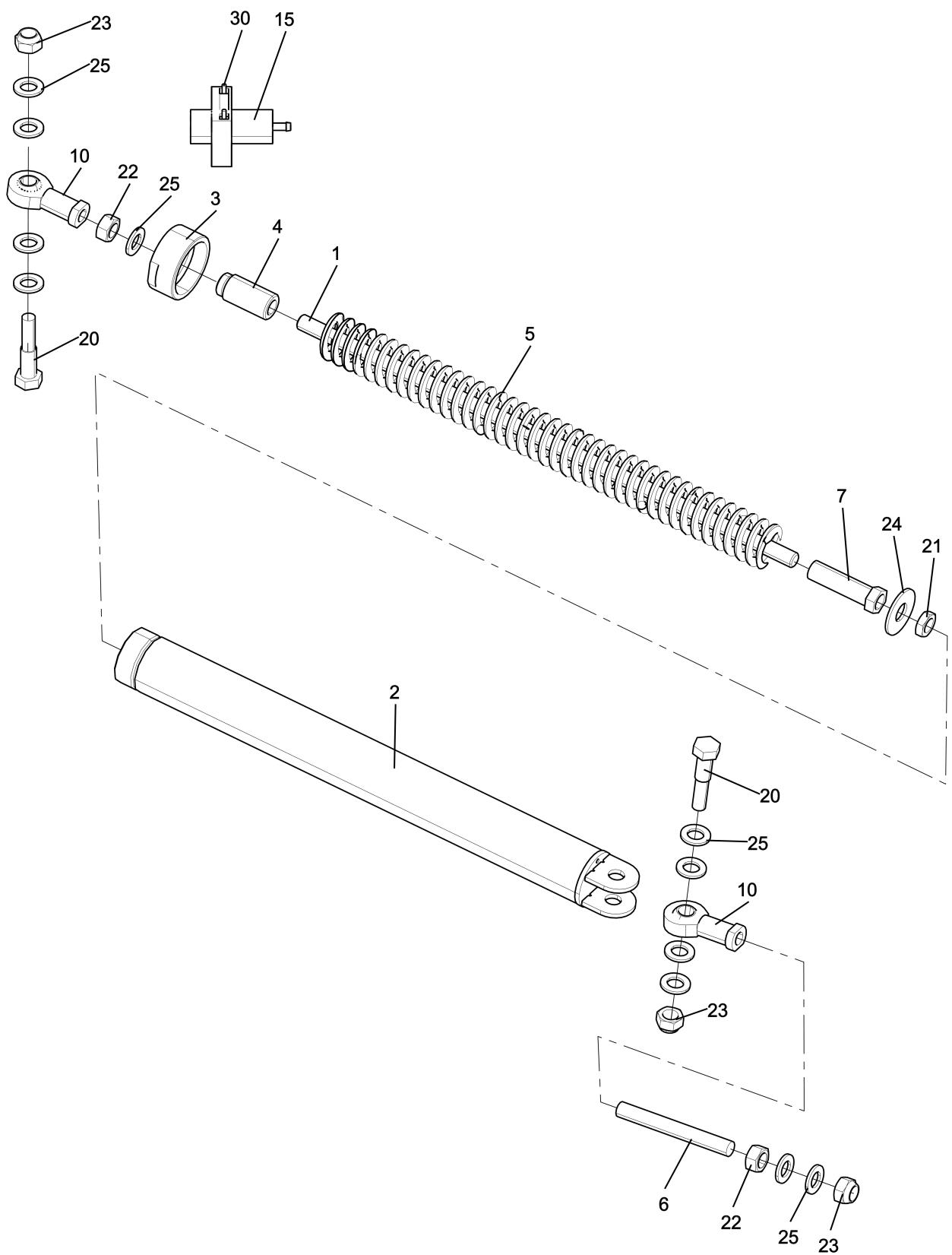
REV.	MODIFICATION DESCRIPTION	NAME	DATE (dd-mm-yy)	ACCORD
A	ADDED ITEM 3	C_WARE	23.01.2009	
B	POS 1 WAS 3813522	C_WARE	06.01.2010	
C	ADDED LOCTITE NOTE AND SYMBOL	J_PARK	13.12.2010	



REF. No:	SURFACE FINISH:	THIRD ANGLE PROJ.	ALL DIMENSIONS SPECIFIED IN MM. DRAWING AND MANUFACTURE ACCORDING STORK T1 STANDARD
SPRAY PIPE		SCALE:	DATE (dd-mm-yyyy): DRAWN BY:
PIJP WASSER-		A4 2:5	25.04.2008 W_V_ALST
STORK® Stork PMT B.V. Handelstraat 3, 5831 AV Boxmeer P.O. Box 118, 5830 AC Boxmeer The Netherlands Telephone (31) 485-586111 Fax (31) 485-586222		3844076 C Drawing is Released (230) Date StatusChange 09.03.2011	
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		SHEET NO: 1 OF 1	

spray pipe

Pos	Part number	Qty	Length/Unit	ABC	Description
1	3872898	1		C	spray nozzle
2	3844017	1			pipe
3	3849016	1		C	strainer

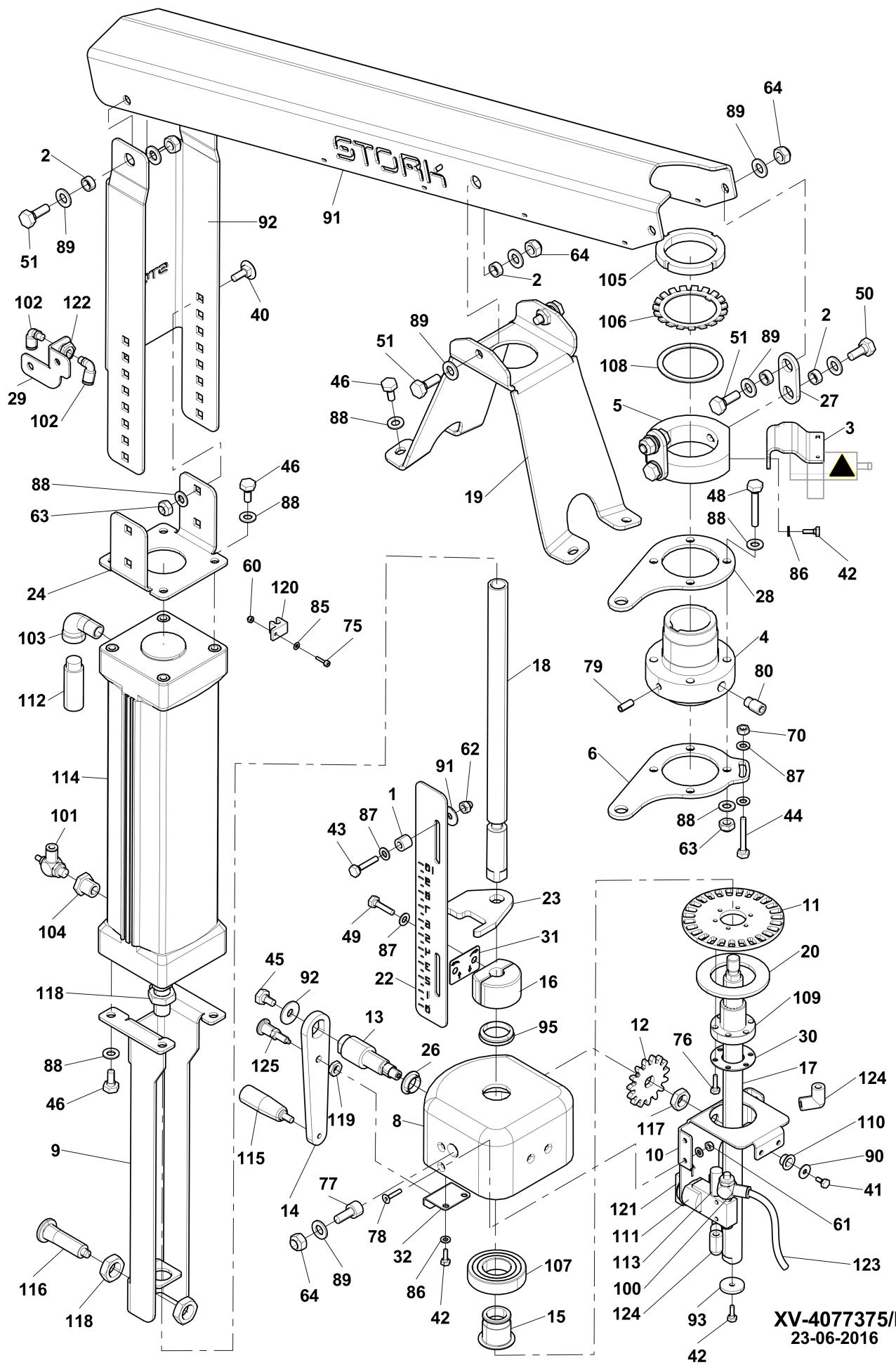


XV-3874612/B

22-06-2010

safety

Pos	Part number	Qty	Length/Unit	ABC	Description
1	3851535	1			special threaded rod
2	3851536	1			spring housing
3	3851537	1			threaded insert
4	3852524	1		E	threaded bushing
5	3874617	1		BE	compression spring
6	504109	1		D	threaded rod
7	3874462	1			special nut
10	090100651	2		D	ball joint rod end
15	095915104	1		B	proximity sensor
20	9536155	2			bolt
21	090600084	2			nut
22	000185074	2			nut
23	000163354	3		D	lock nut
24	4785221	1			ring
25	000350212	11			flat washer



XV-4077375/B
23-06-2016

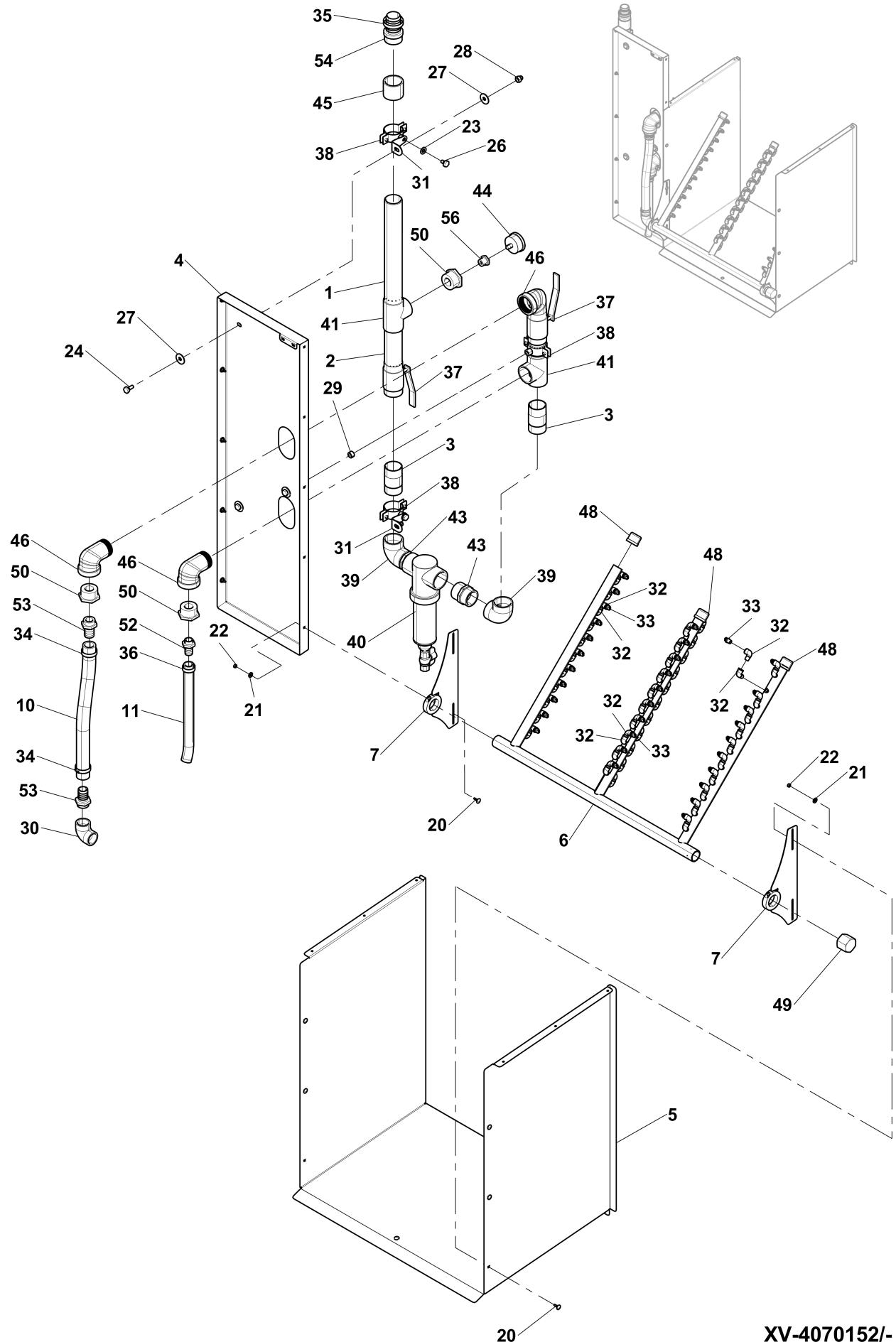
height adjustment

Pos	Part number	Qty	Length/Unit	ABC	Description
1	672500	2			bushing
2	671616	8			bushing
3	3839621	1			support
4	3843755	1			hub
5	3855899	1			special ring
6	3852527	1			plate
7	4077377	1			lever
8	3844068	1		E	inline gearbox
9	3844084	1			cylinder support
10	3844087	1			bearing support
11	3844110	1		E	special gear wheel
12	3844111	1		E	gear wheel
13	3844112	1			special shaft
14	3844113	1			crank handle
15	3844123	1			bushing
16	3987313	1			special nut
17	3844143	1		E	threaded spindle
18	3844144	1			special shaft
19	3848837	1			tipping support
20	3845428	1		D	ring
22	3846875	1			ruler
23	3846876	1			position indicator
24	3847473	1			cylinder support
25	4077376	1			bracket
26	3904010	1		D	bearing flange sleeve
27	3936447	2			plate
28	3852529	1			plate
29	3858534	1			support
30	3875820	1			special disc
31	3879481	1			control plate
32	4274499	1			bracket
40	000131243	4			carriage bolt
41	000138134	1			tap bolt
42	000138135	5			tap bolt
43	000138193	2			tap bolt
44	000138199	1			tap bolt
45	000138235	1			tap bolt
46	000138237	12			tap bolt
48	000138251	4			tap bolt
49	000138191	2			tap bolt
50	000138289	2			tap bolt
51	000138291	6			tap bolt
60	000163347	8			nut
61	000163349	6			lock nut
62	000207501	2			acorn lock nut
63	000163351	8			lock nut
64	000163352	8			lock nut
70	000185070	1			nut
75	000251683	8			socket cap screw
76	000138137	6			tap bolt

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height adjustment

Pos	Part number	Qty	Length/Unit	ABC	Description
77	000251747	2			socket cap screw
78	000254346	6			socket cap flat head screw
79	9537085	1		D	cup point set screw
80	000302795	1		D	dog point set screw
85	000350205	16			flat washer
86	000350207	10			flat washer
87	000350208	6			flat washer
88	000350209	24			flat washer
89	000350210	16			flat washer
90	000351441	1			flat washer
91	000351442	2			flat washer
92	000351443	1			flat washer
93	000934103	1			flat washer
95	002230022	1		D	V ring seal
99	400005719	1			male straight connector
100	002330739	1			flow control connector
101	400005712	1			speed regulating valve
102	002330876	3			male elbow connector
103	002520672	1			elbow
104	002520674	1			reducing ring
105	080243013	1		D	slotted nut
106	080383013	1		D	nut lock washer
107	090101219	1		D	ball groove bearing
108	090100924	1		D	ring
109	090100925	1		E	spindle nut
110	090101454	1		D	bearing flange sleeve
111	090255045	1		B	valve
112	090255313	1		BE	silencer
113	090255314	1		BE	silencer
114	090255819	1		BE	air cylinder
115	090500145	1			handle
116	090500517	1		E	fixing bolt
117	090600084	1			nut
118	090600102	2			nut
119	090600110	1			nut
120	090950179	8			tube clamp
121	091400139	1		B	dial
122	002330194	1			panel mounting fitting
123	004171008	1	4000 MM	E	pneumatic hose
124	002330753	2			union elbow connector
125	090500524	1			fixing bolt



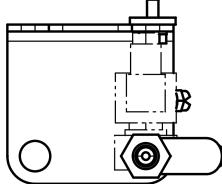
XV-4070152/
09-05-2016

piping

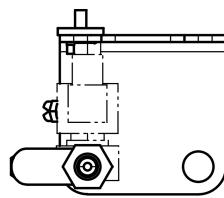
Pos	Part number	Qty	Length/Unit	ABC	Description
1	3839038	1			threaded pipe
2	4727488	1			threaded pipe
3	002520524	3			pipe nipple
4	4068195	1			panel
5	3832056	1			collecting hopper
6	4068196	1			distribution pipe
7	3842844	2			pipe support bracket
10	400000514	1	555 MM	E	pressure suction hose
11	400000513	1	1524 MM	E	pressure suction hose
20	000131202	12			carriage bolt
21	3833985	12			washer
22	000163349	12			lock nut
23	000138285	2			tap bolt
24	000138289	3			tap bolt
26	000350210	2			flat washer
27	000351444	5			flat washer
28	000207503	2			acorn lock nut
29	3809780	1			bushing
30	002520940	1			elbow
31	4070149	2			bracket
32	3802679	86			elbow
33	0206182	43		E	spray nozzle
34	002819408	2			hose clamp
35	002819287	1			hose clamp
36	400008319	2			hose clamp
37	002609317	2			ball valve
38	002803610	3			pipe support bracket
39	002520941	2			elbow
40	3802670	1		E	filter
41	002520630	2			tee fitting
43	4107652	2			adaptor
44	3802672	1		E	measurement instrument
45	002520509	1			straight pipe coupling
46	400004289	3			elbow
48	3836570	3			fitting
49	002520652	1			seal cap
50	002520667	1			reducing ring
51	002520679	1			reducing ring
52	002520754	2			hose coupling
53	002520755	2			hose coupling
54	090260015	1			hose coupling
55	400008191	1			reducing ring
56	400008192	1			reducing ring
60	0902712	1			glue
61	091450711	1			cleaner

REV.	MODIFICATION DESCRIPTION	NAME	DATE (dd-mm-yy)	ACCORD

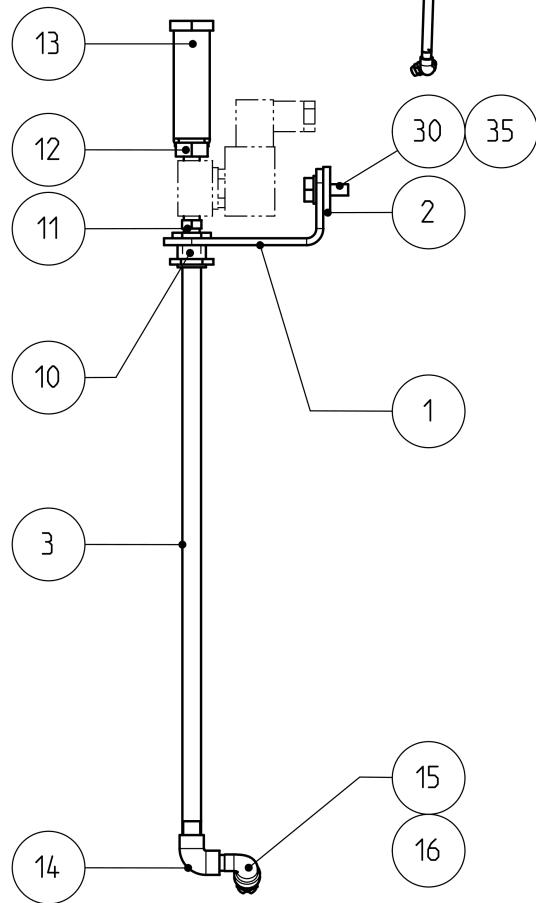
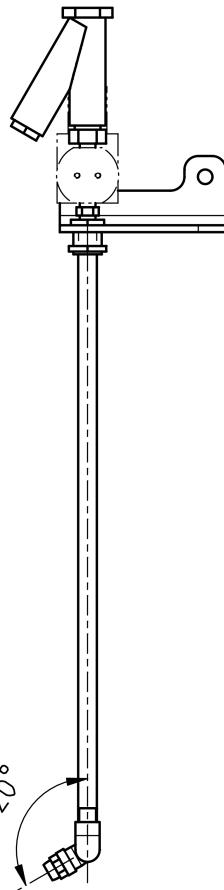
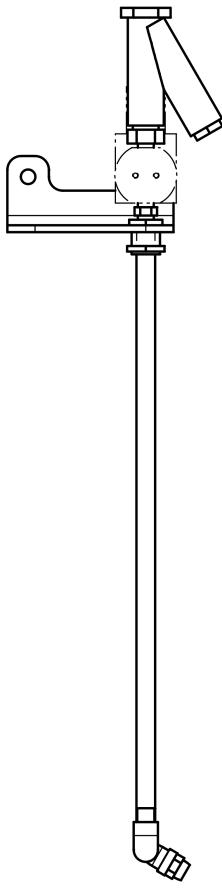
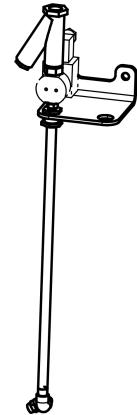
LH MACHINE



RH MACHINE



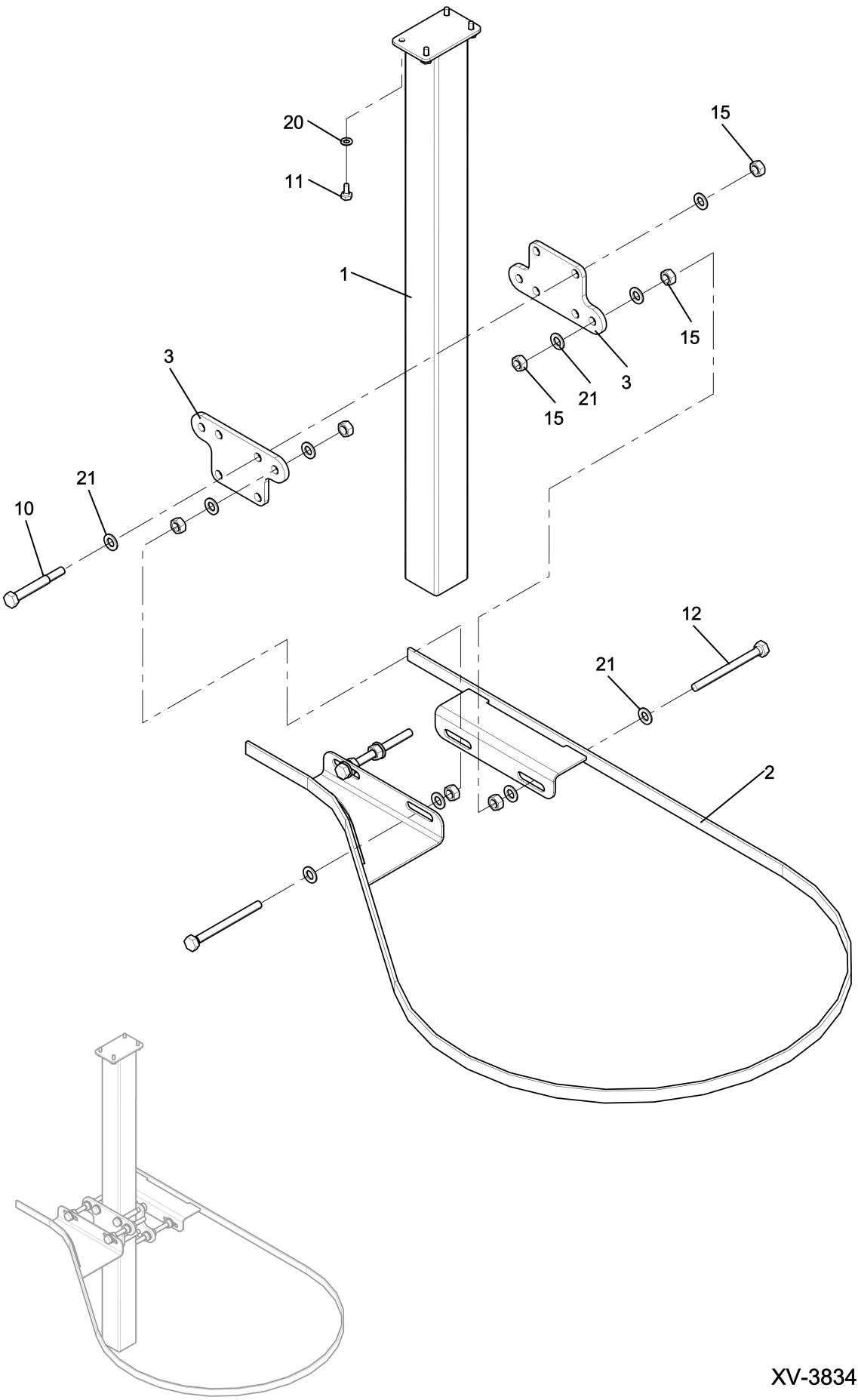
SCALE 1:10



REF. No: -	SURFACE FINISH:	THIRD ANGLE PROJ.	ALL DIMENSIONS SPECIFIED IN MM. DRAWING AND MANUFACTURE ACCORDING STORK T1 STANDARD
SPRAY PIPE		A4	SCALE: 1:5 DATE (dd-mm-yyyy): 16.04.2009 DRAWN BY: M_V_OSS
SPROEIER			ACCORD: HETTERSCHIED
STORK® Stork PMT B.V. Handelstraat 3, 5831 AV Boxmeer P.O. Box 118, 5830 AC Boxmeer The Netherlands Telephone (31) 485-586111 Fax (31) 485-586222	This drawing remains property of Stork PMT B.V., trade register no. 16035099, 's-Hertogenbosch, and may not be copied or reproduced in whatever form without the prior written consent of Stork PMT B.V.. Further this drawing may not be disclosed or given to any other party for information or use without prior written consent of Stork PMT B.V.. ©Stork PMT B.V. 2009 All rights reserved worldwide.	Drawing is Released (230) Date StatusChange 01.09.2009	
			SHEET NO: 1 OF 1

spray pipe

<i>Pos</i>	<i>Part number</i>	<i>Qty</i>	<i>Length/Unit</i>	<i>ABC</i>	<i>Description</i>
1	3867776	1			pipe support bracket
2	516630	1			ring
3	3847588	1			threaded pipe
10	002330195	1			panel mounting fitting
11	002520562	1			nipple
12	002520528	1			reducing nipple
13	003855112	1			filter
14	002520532	1			elbow
15	002520673	1			elbow
16	090250870	1		D	flat jet spray nozzle
30	000138239	1			tap bolt
35	000350209	1			flat washer

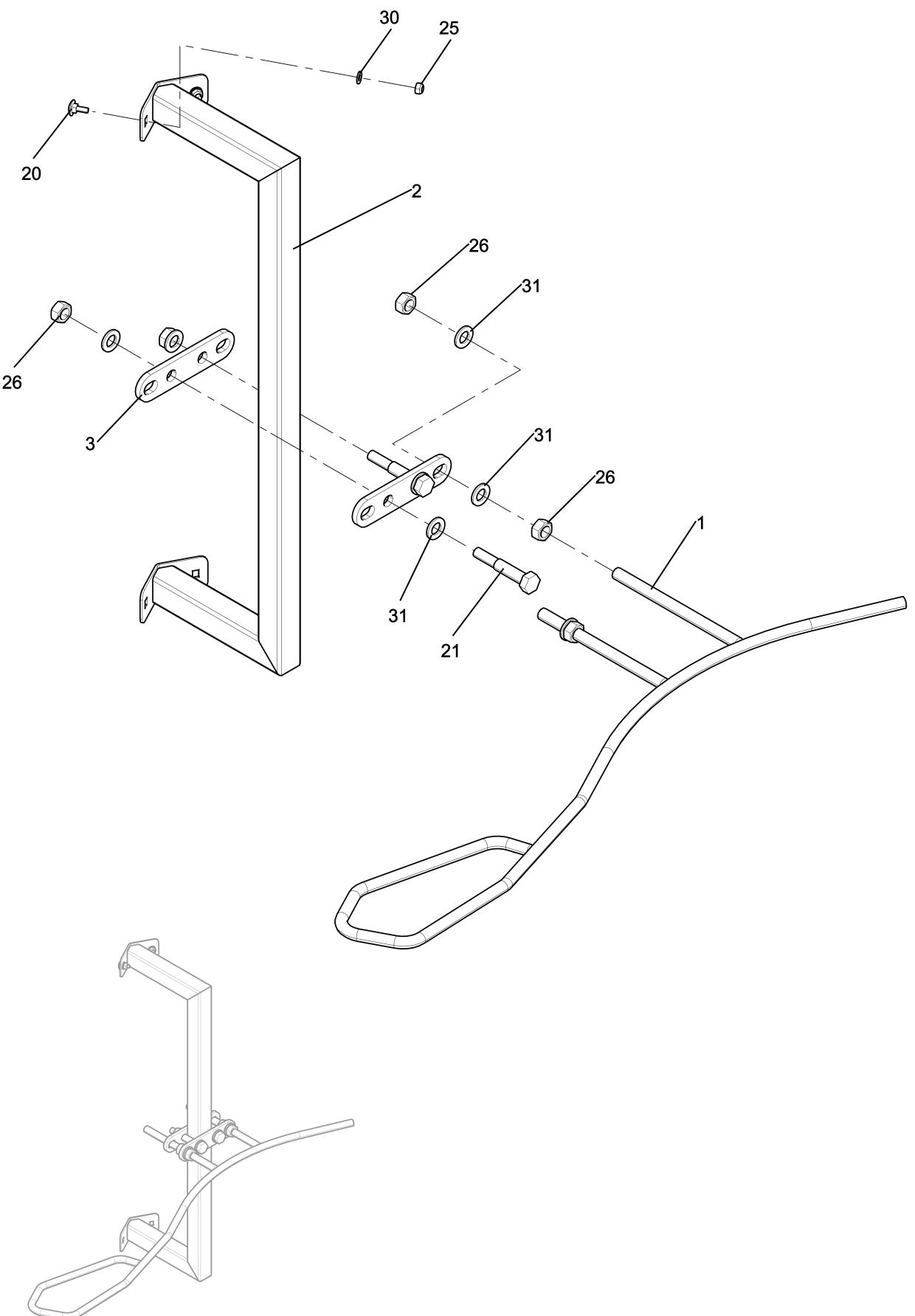


XV-3834165/-

17-09-2010

shackle guide

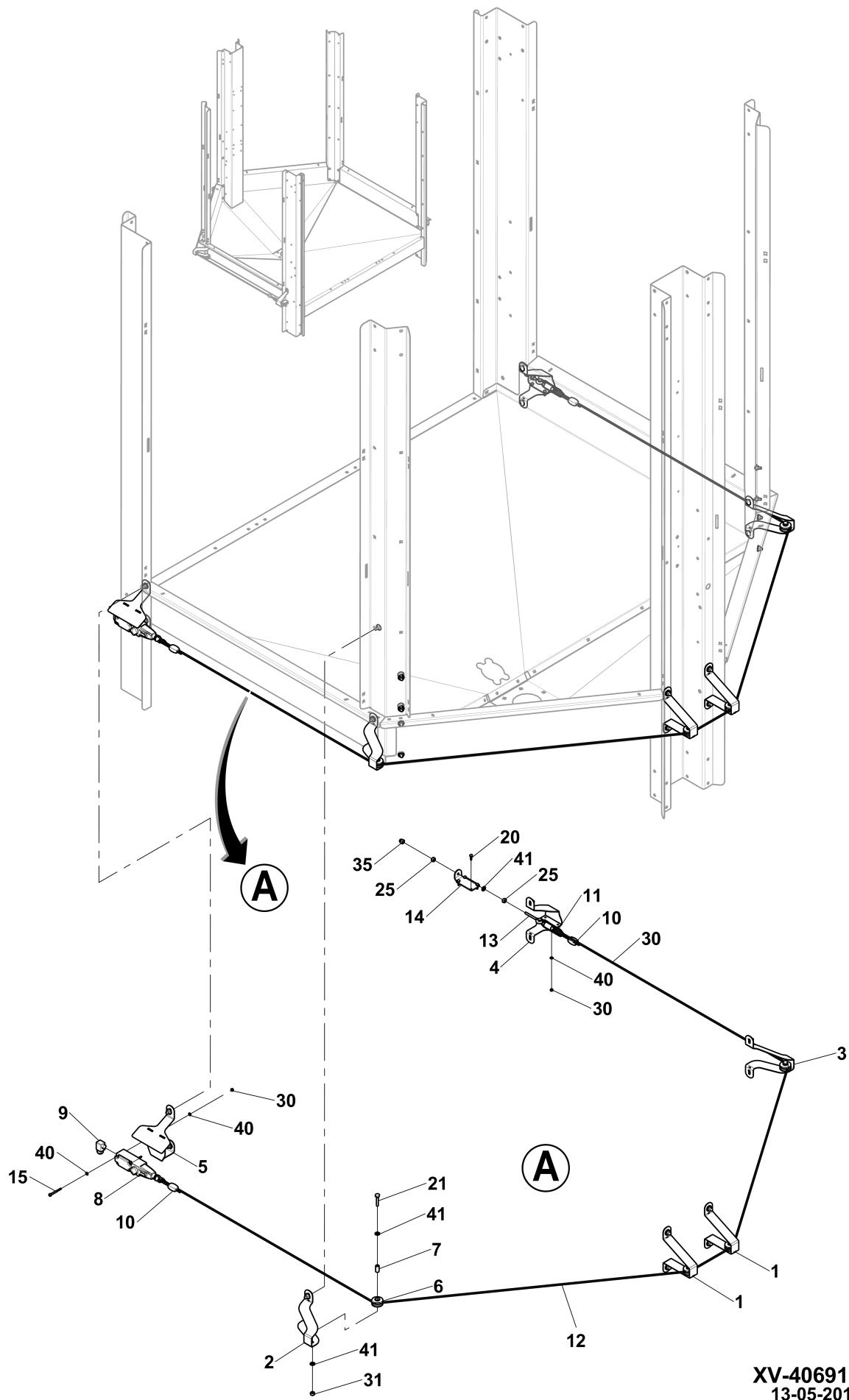
Pos	Part number	Qty	Length/Unit	ABC	Description
1	3834166	1			support
2	3850808	1		E	inside guide
3	3834167	2			strip
10	000137155	4			bolt
11	000138237	4			tap bolt
12	000138426	4			tap bolt
15	000185074	16			nut
20	000350209	4			flat washer
21	000350212	24			flat washer



XV-3836472/-
17-09-2010

entry guide

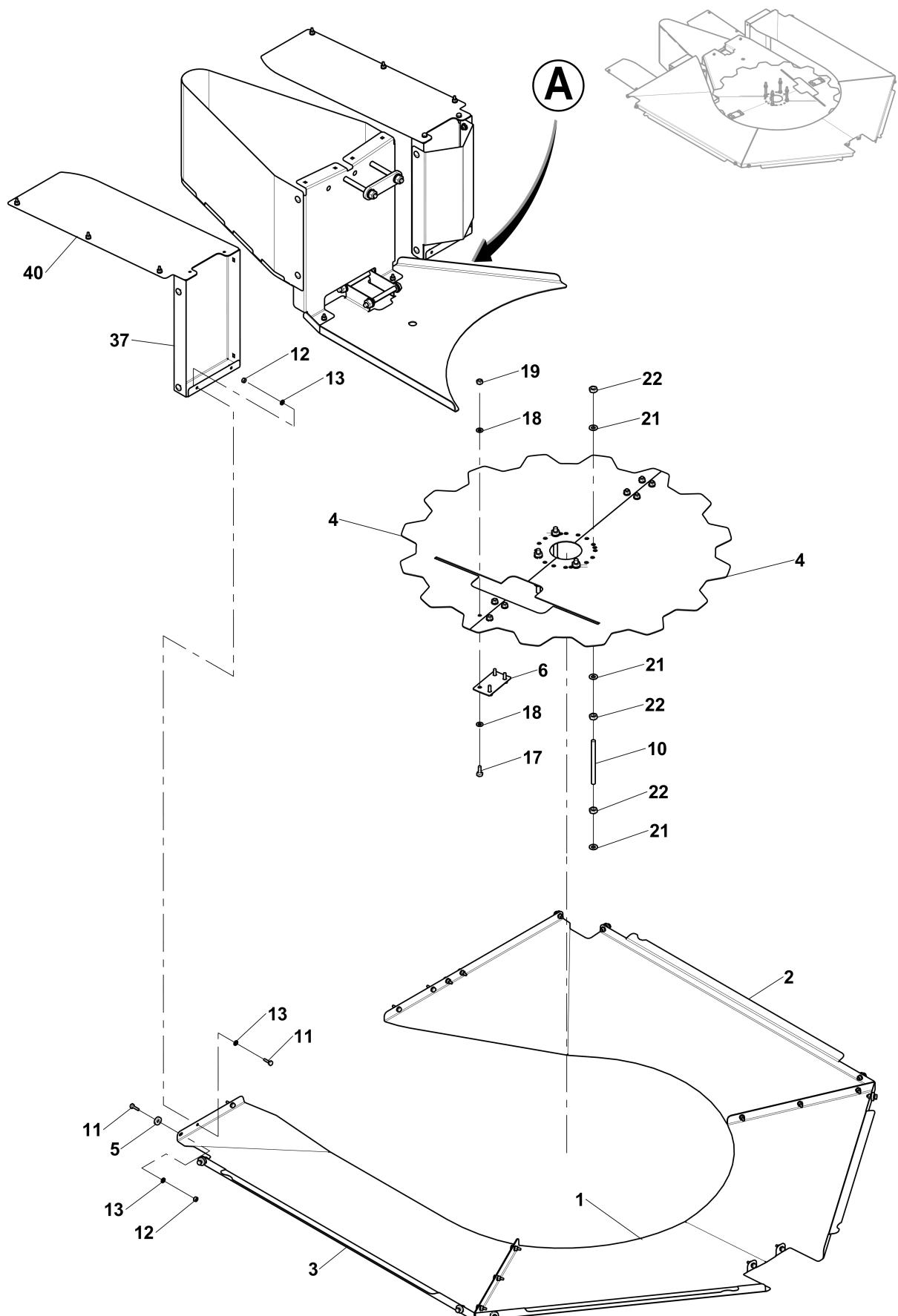
Pos	Part number	Qty	Length/Unit	ABC	Description
1	3836467	1		E	guide
2	3836468	1			support
3	3836512	2			clamping plate
20	000131222	2			carriage bolt
21	000137149	2			bolt
25	000207501	2			acorn lock nut
26	000185074	6			nut
30	000350208	2			flat washer
31	000350212	8			flat washer



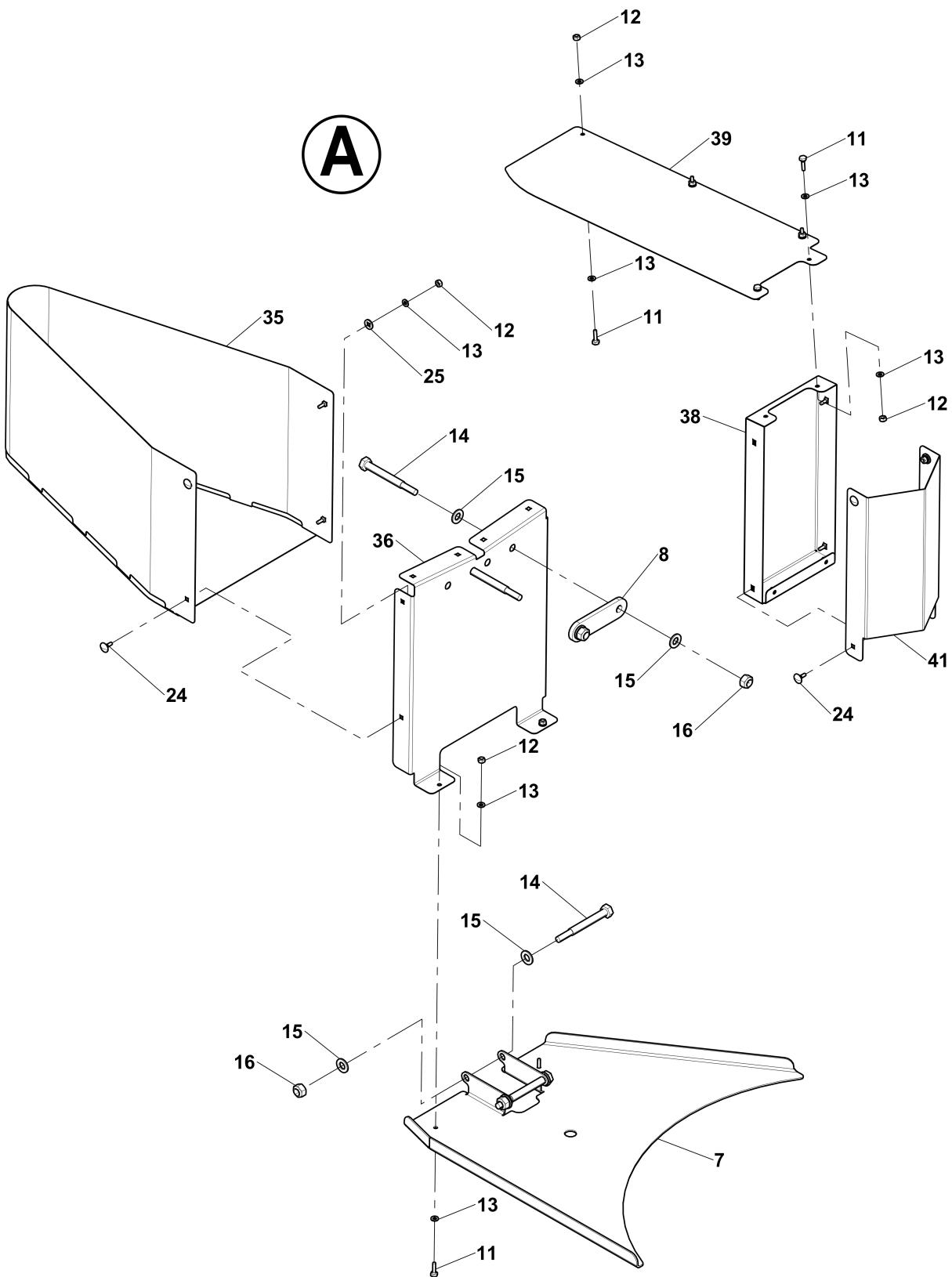
XV-4069170/-
13-05-2016

pull switch

Pos	Part number	Qty	Length/Unit	ABC	Description
1	4067553	2			support
2	4067527	1			support
3	4067528	1			support
4	4067529	1			support
5	4072428	1			support
6	4067531	4			pulley
7	531435	4			bushing
8	095211127	1		B	pull switch
9	500514614	1			gland
10	004254101	2			cable clamp
11	091401114	1		B	extension spring
12	090850064	1	5000 MM		cable
13	090600546	1			screw eye
14	3854196	1			support
15	000251699	4			socket cap screw
20	000138105	4			tap bolt
21	000138195	4			tap bolt
22	000131222	32			carriage bolt
25	000185070	2			nut
30	000163348	8			lock nut
31	000163350	4			lock nut
35	000205702	1			acorn nut
36	000350209	32			flat washer
40	000350206	12			flat washer
41	000350208	10			flat washer
42	000207501	32			acorn lock nut



XV-4066648/
05-10-2017 Page 1 of 2



**XV-4066648/-
05-10-2017 Page 2 of 2**

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hood

Pos	Part number	Qty	Length/Unit	ABC	Description
1	3832048	1			hood
2	3832049	1			hood
3	3832050	1			hood
4	4069186	2			hood
5	3836567	10			plate
6	3848113	2			connecting plate
7	3848116	1			hood
8	3861676	1			clamp
10	9536946	4	130 MM		rod with threaded ends
11	000138137	32			tap bolt
12	000163349	48			lock nut
13	000350207	74			flat washer
14	000137093	4			bolt
15	000350210	8			flat washer
16	000163352	4			lock nut
17	000138187	8			tap bolt
18	000350208	16			flat washer
19	000163350	8			lock nut
20	000138139	2			tap bolt
21	000350209	12			flat washer
22	000185071	12			nut
24	000131201	14			carriage bolt
25	3833985	14			washer
35	4069674	1			hood
36	3864987	1			hood
37	3864988	1			hood
38	3864989	1			hood
39	3864990	1			hood
40	3864991	1			hood
41	3864992	1			shackle guide

Roughness		Roughness X 10 Class	
mm	in	ISO 3002	N12
50	2000	N11	
25	1000		
12.5	500	N10	
6.3	250	N9	
3.2	125	N8	
1.6	63	N7	
0.8	32	N6	
0.4	16	N5	
0.2	8	N4	
0.1	4	N3	
0.05	2	N2	
0.025	1	N1	

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REF. No: 40538-11 SURFACE FINISH:
NT/RS 12/16

CONFIDENTIAL

MM

ALL DIMENSIONS
SPECIFIED IN:
INCHES

+○ -

DRAWING AND
MANUFACTURE
ACCORDING TO
STANDARD:

SIZE: A3 1:10 DRAWN BY:
J. MODISSETTE

ACCORD:
J. DELONG

DATE (dd-mm-yy):
08.02.2011

SHEET NO:
1 OF 1

Drawing is In Change (CONTINUE) (240)
Date Status/Change 15.03.2019

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UPDATED DRAWING TO MATCH LEGEND REVISION.
A
REV. POS
MODIFICATION DESCRIPTION
NAME DATE (dd-mm-yy)
T_GLOVER 20.02.2013
NAME DATE (dd-mm-yy)
ACCORD 08.02.2013

transport frame

Pos	Part number	Qty	Length/Unit	ABC	Description
1	3956606	1			transport frame
3	4053720	1			support
11	000138399	4			tap bolt
15	000350212	8			flat washer
21	000163354	4			lock nut