



Spare parts

Killer

K15 L

Serial number: 10510930

Document number (Type): 7741543

Revision:

Language: ENG

Date: 14-04-2025

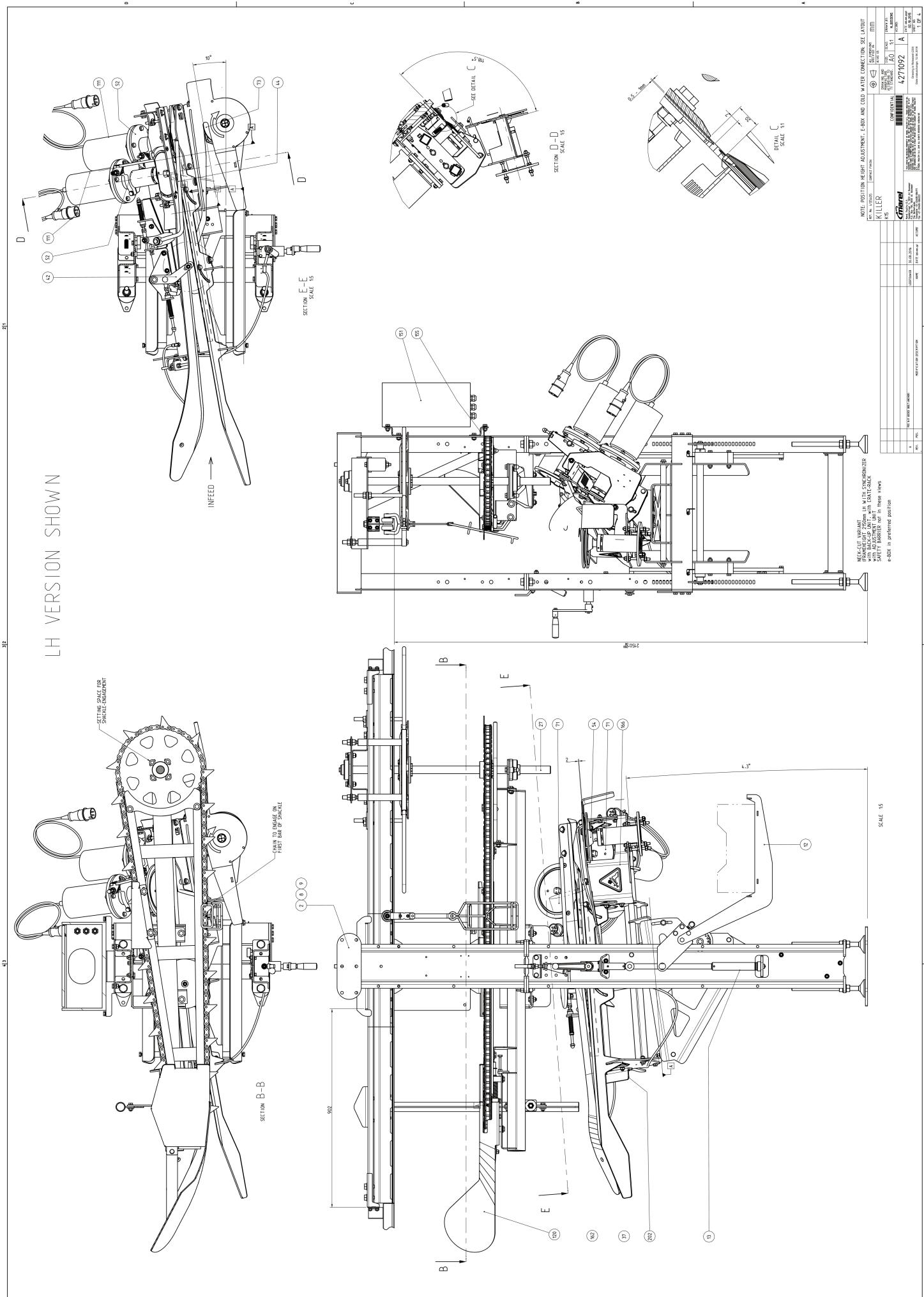
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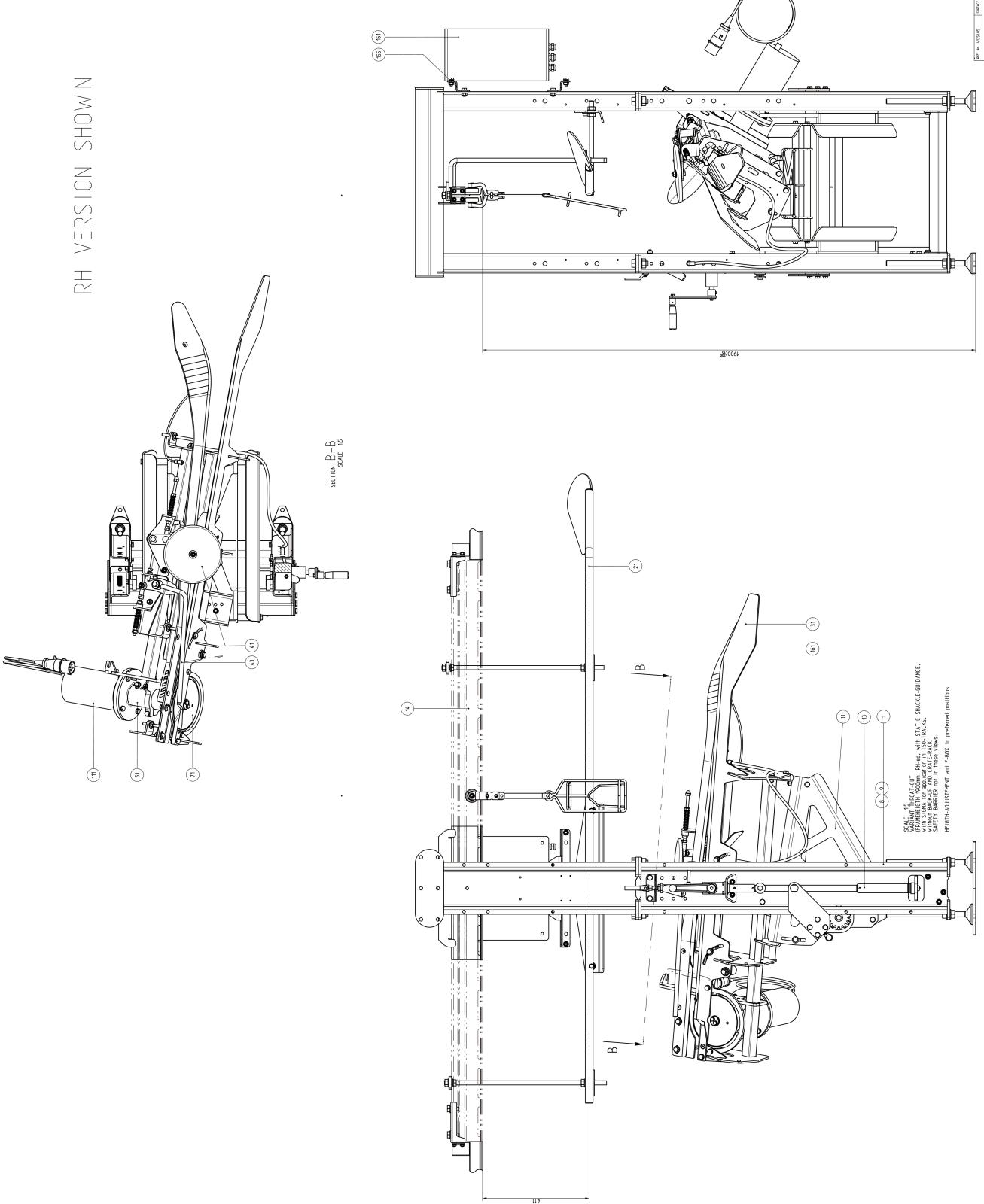
Source: IBM (Installed base)

Marel Poultry B.V.

Handelstraat 3
5831 AV Boxmeer
P.O. Box 118
5830 AC Boxmeer
The Netherlands
T: +31 (0)485 586111
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I : www.marel.com

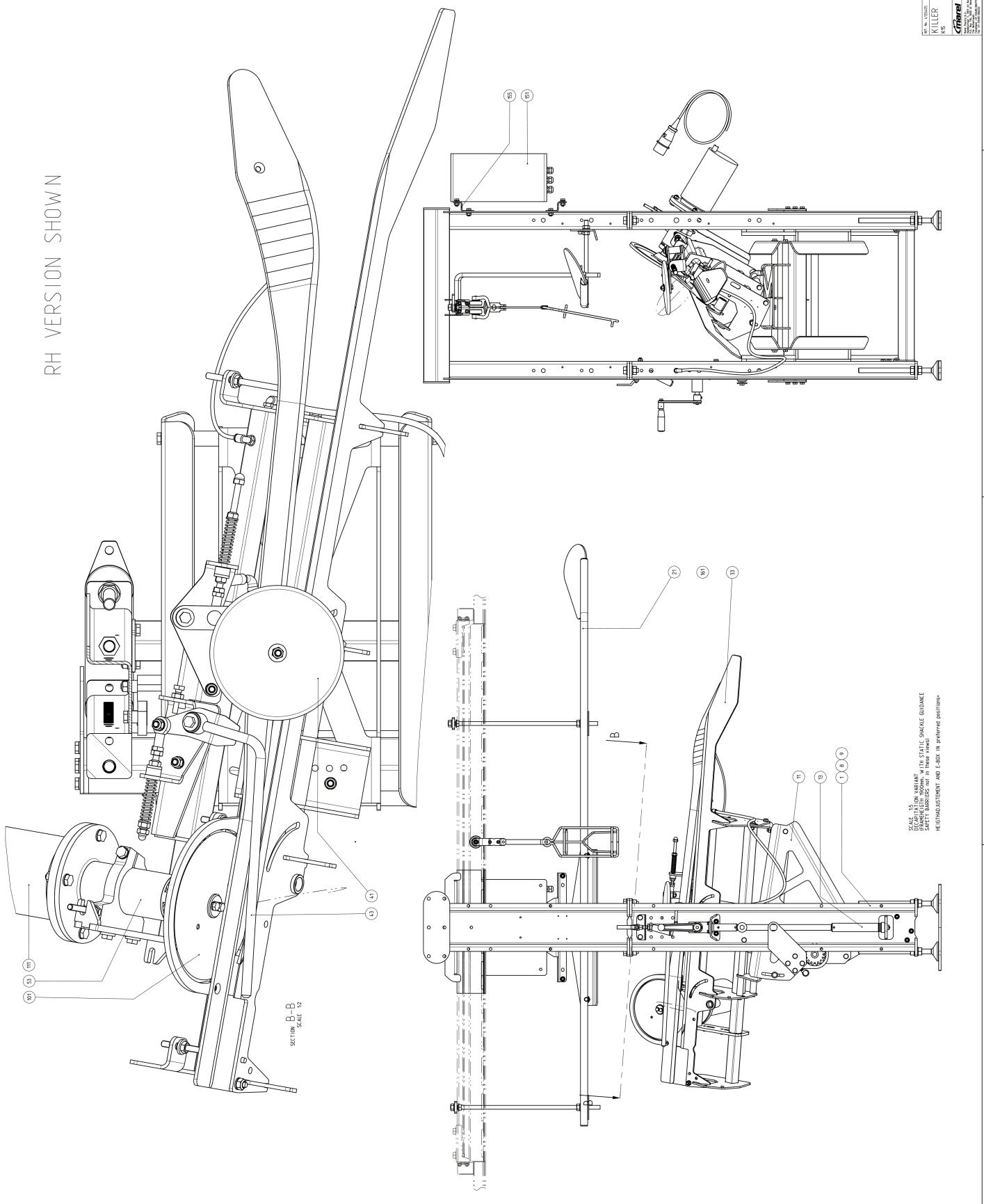
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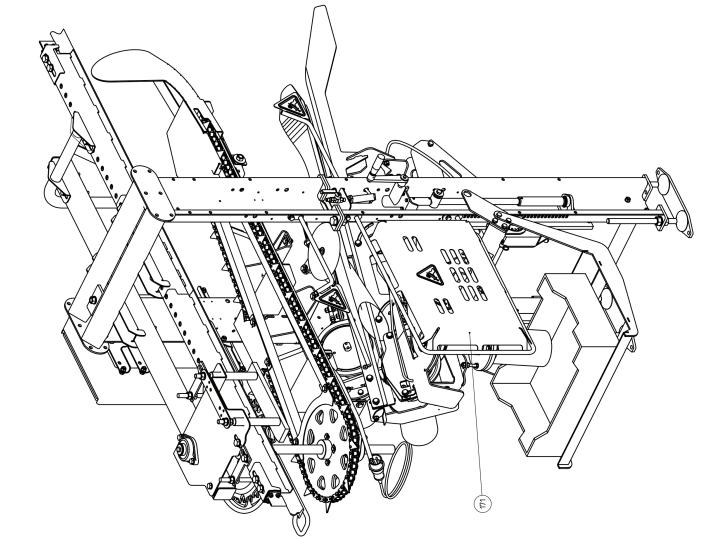




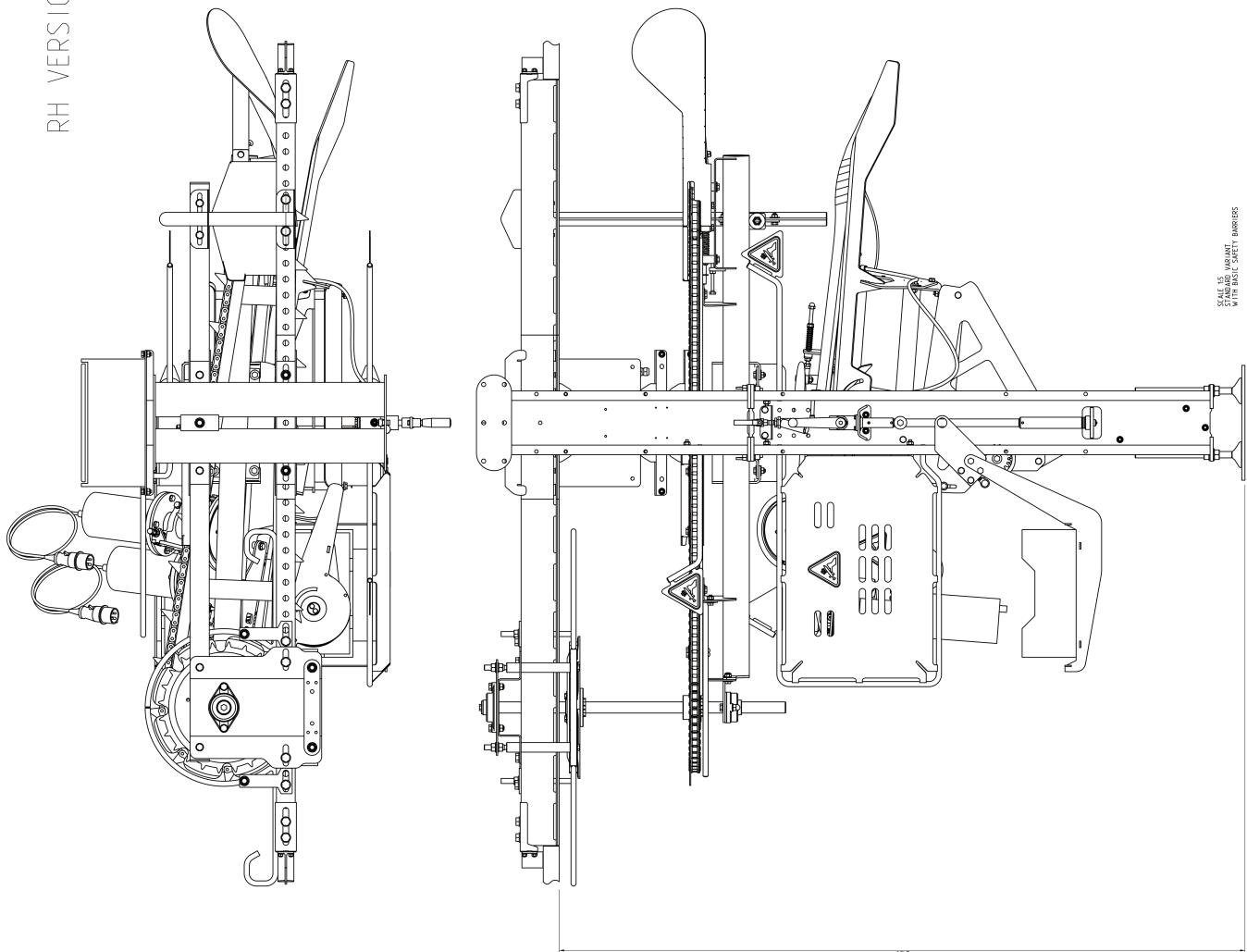
Drawing number 4271092
14-04-2025

Page III





RH VERSION SHOWN



Dr. Ing. h.c. F. Porsche AG	Stuttgart	07.04.2025	07.04.2025
KILLER	KS	4271092	A
CONFIDENTIAL	CONFIDENTIAL	CONFIDENTIAL	CONFIDENTIAL
4271092	4271092	4271092	4271092
4271092	4271092	4271092	4271092

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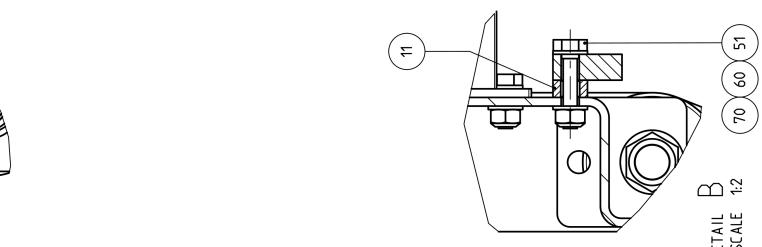
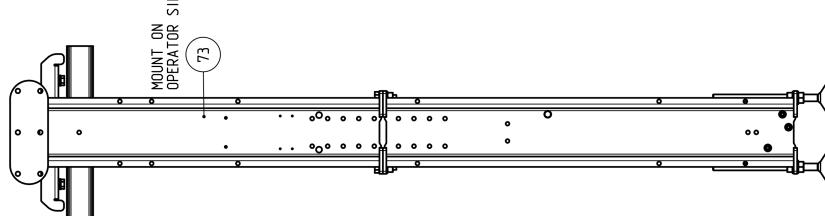
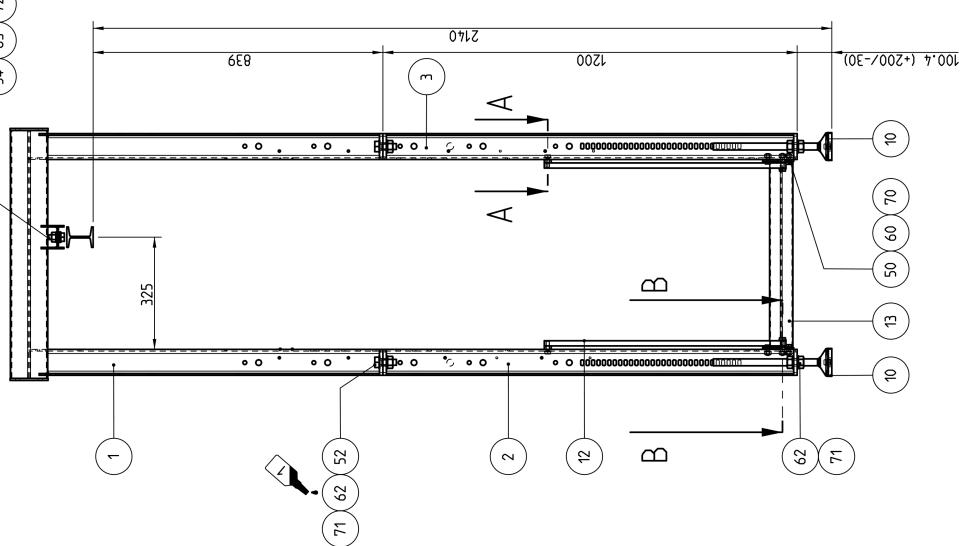
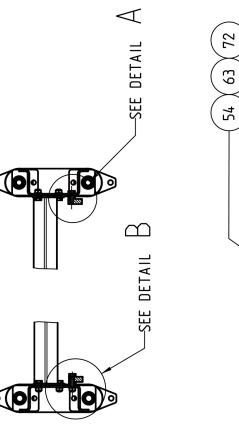
Table of contents / Index

Killer

Pos	Part number	Qty	Length/Unit ABC	Description	Page
3	L 4136011	1		frame	4
9	400000049	4		anchor bolt	
11	L 3866971	1		beam	6
12	3881810	1		rack	
15	3889560	7		block	
24	L 4051848	1		shackle guide	8
36	L 4053738	1		unit	10
42	L 4270702	1		presser	12
44	L 4269910	1		presser	14
51	L 4135796	1		cutting unit	16
54	L 4135893	1		cutting unit	22
71	3857454	1	A	round blade	
73	3857454	1	A	round blade	
151	4402503	1		terminal box	
157	L 4442644	1		suspension	28
162	L 3884193	1		nozzle set	30
166	L 4055469	1		head puller/cutter	32
202	L 4060756	1		adjusting unit	34
203	L 4070281	1		layout	36
205	L 7657624	1		height adjustment	38
211	L 7630586	1		guard	40

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SECTION B-B
SEE DETAIL B

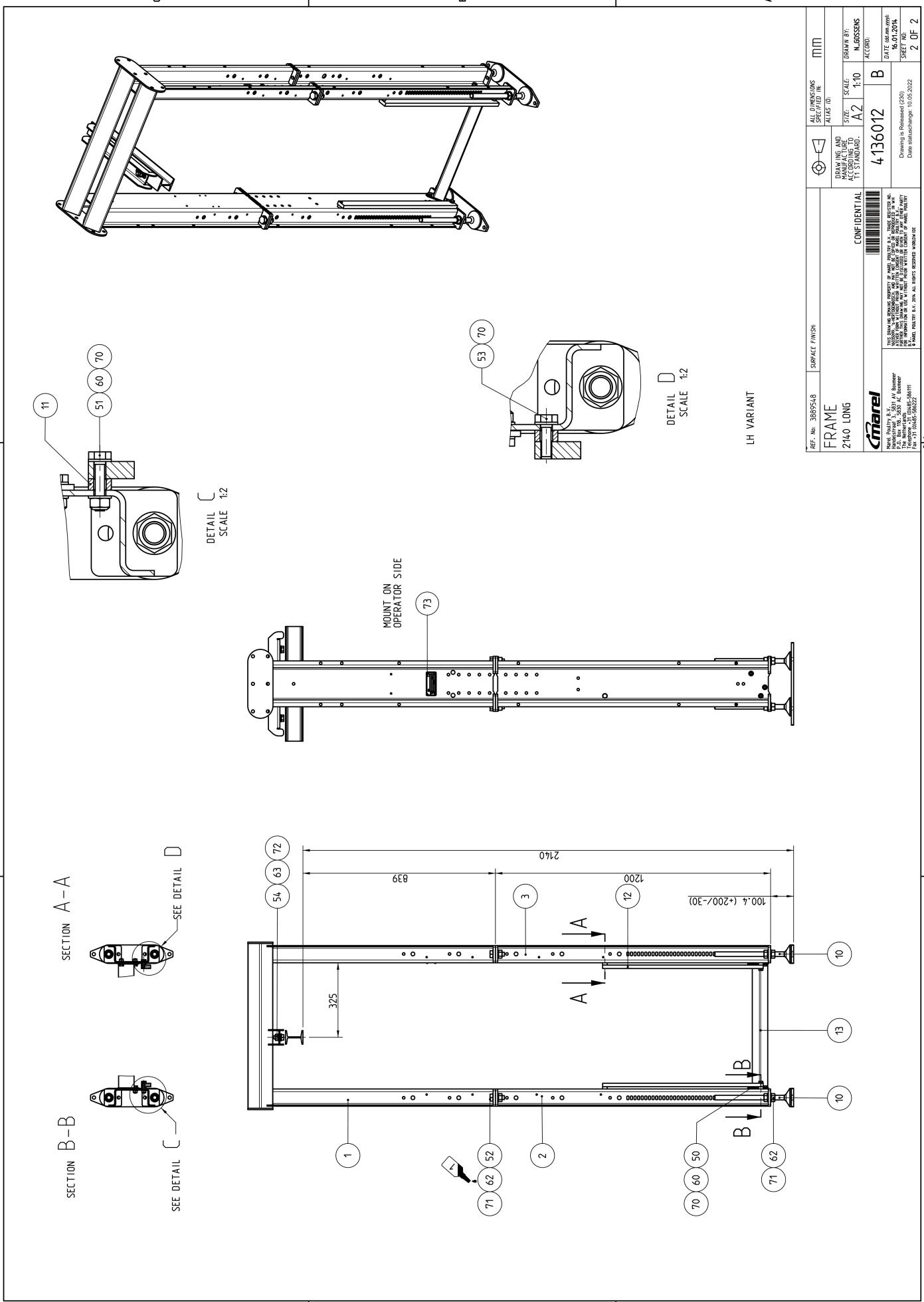


RH VARIANT

REF. NO. 388954-8		SURFACE FINISH:	ALL DIMENSIONS SPECIFIED IN MM	
DRAWING AND MANUFACTURED TO STANDARD AS1110		ALIAS (I)	SCALE:	DRAWN BY: N.GOSSENS
4136012		B	1:10	ACCORD:
UPDATED SHEET 2 FOR LEFT HANDED VARIANT				
P&T W. 0098076, Rev. # 08				
JASAD U.S.A. INC.	24.07.2018	LEFT HANDED		
N.GOSSENS	06.10.2015	ACCORD		
REV. POS.	MODIFICATION DESCRIPTION	NAME		

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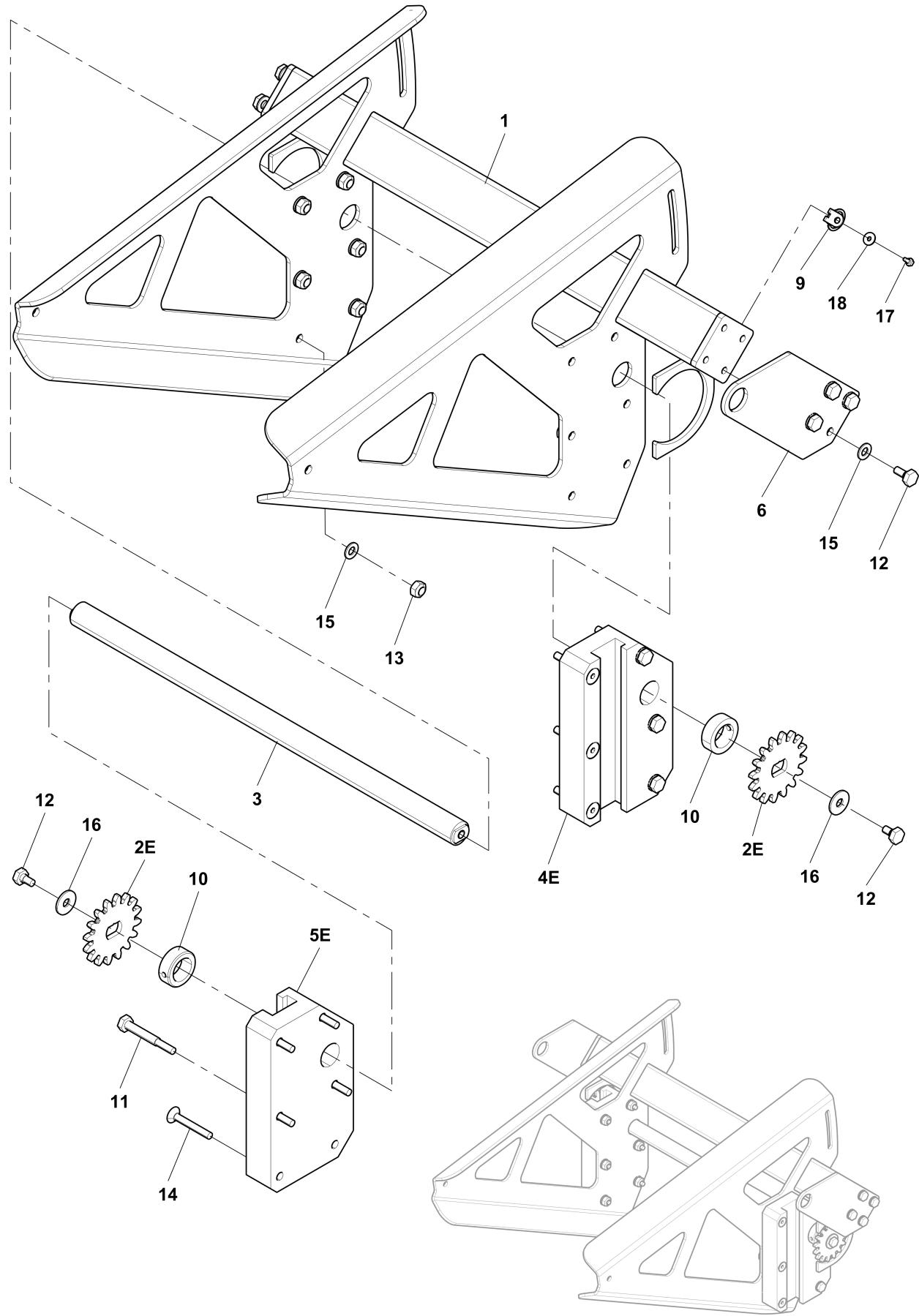
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frame

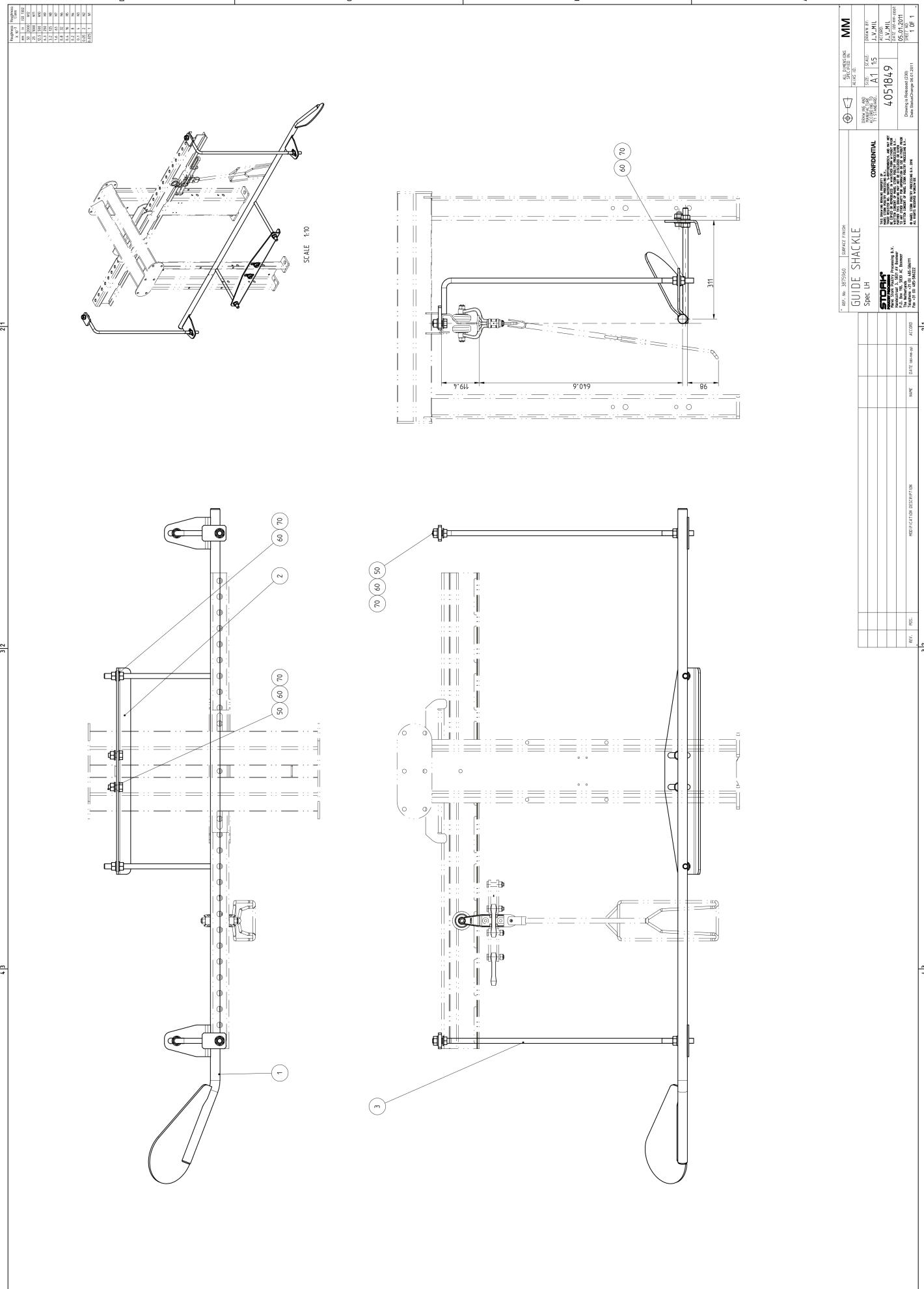
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1	3889546	1			frame
2	3874048	1			profile
3	3874049	1			profile
10	400006106	2			adjusting leg
11	669025	4			bushing
12	676392	2			guide
13	3899210	1			transport beam
50	000138239	4			tap bolt
51	000138247	2			tap bolt
52	000138499	4			tap bolt
53	000138241	2			tap bolt
54	000138393	2			tap bolt
60	000163351	6			lock nut
62	000185076	12			nut
63	000185074	2			nut
70	000350209	14			flat washer
71	000350214	16			flat washer
72	000350212	4			flat washer
73	400002175	4			pan head screw



AE-3866974/F
09-12-2015

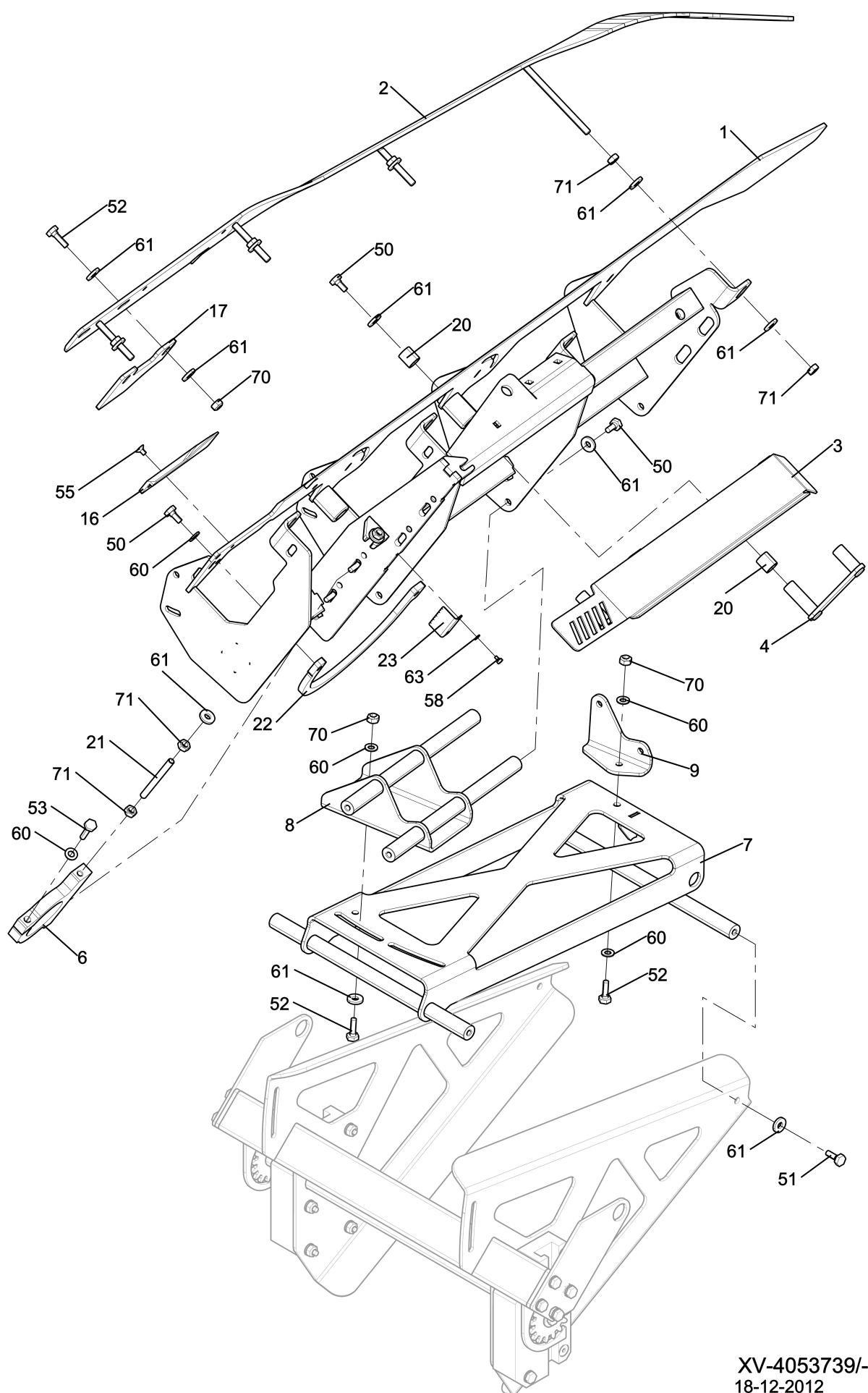
beam

Pos	Part number	Qty	Length/Unit	ABC	Description
1	3866973	1			beam
2	668704	2			gear wheel
3	3866972	1			shaft
4	670086	1			guide block
5	670087	1			guide block
6	676316	1			plate
9	400007217	3			cable clamp
10	000950375	2			shaft collar
11	000137065	6			bolt
12	000138237	10			tap bolt
13	000163351	12			lock nut
14	000254383	6			socket cap flat head screw
15	000350209	26			flat washer
16	000934105	2			flat washer
17	9535933	3			tap bolt
18	000351440	3			flat washer



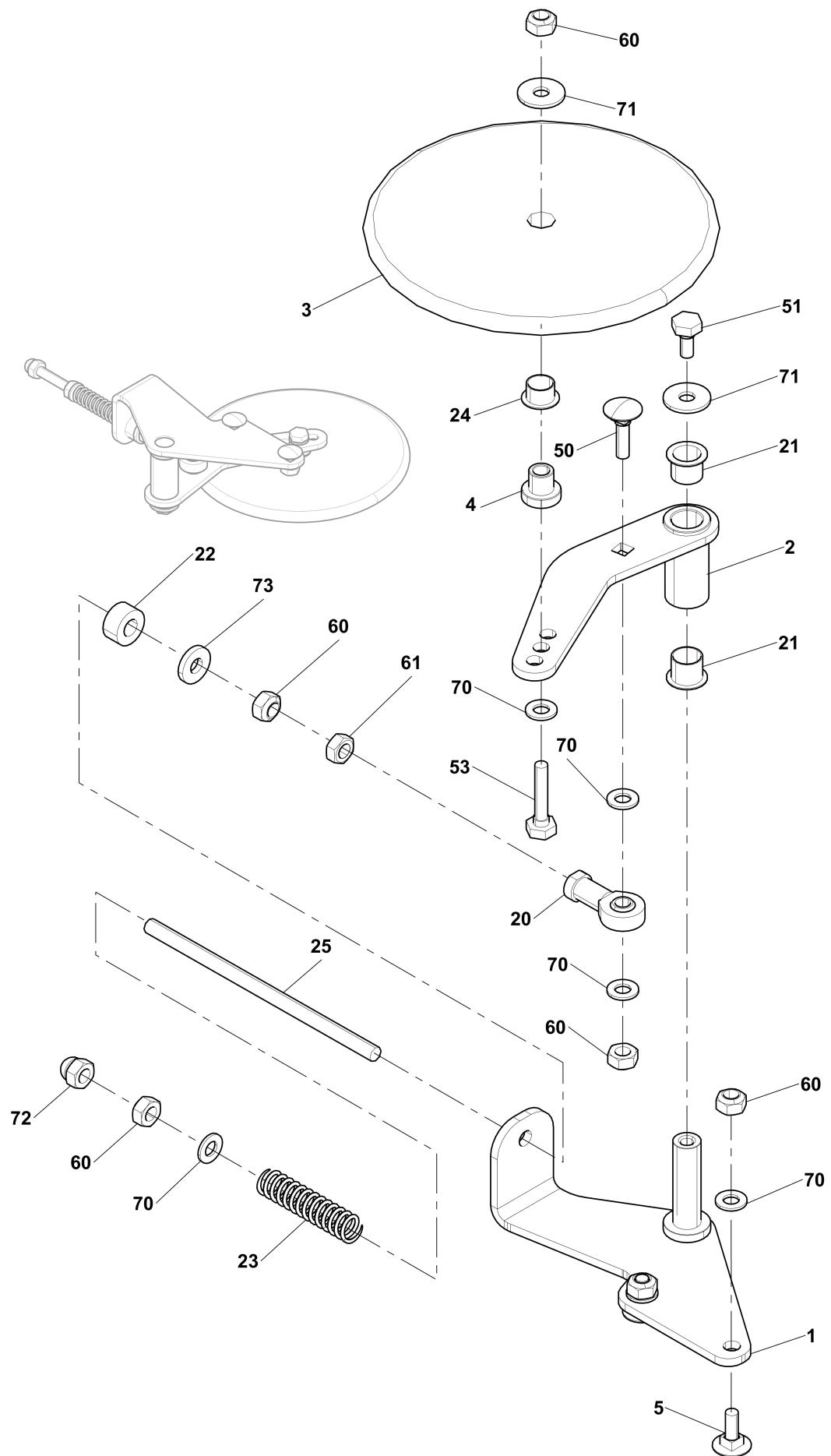
shackle guide

Pos	Part number	Qty	Length/Unit	ABC	Description
1	3875959	1		E	shackle guide
2	3863442	1			support
3	4051259	2			support
50	000138393	4			tap bolt
60	000185074	12			nut
70	000350212	16			flat washer



unit

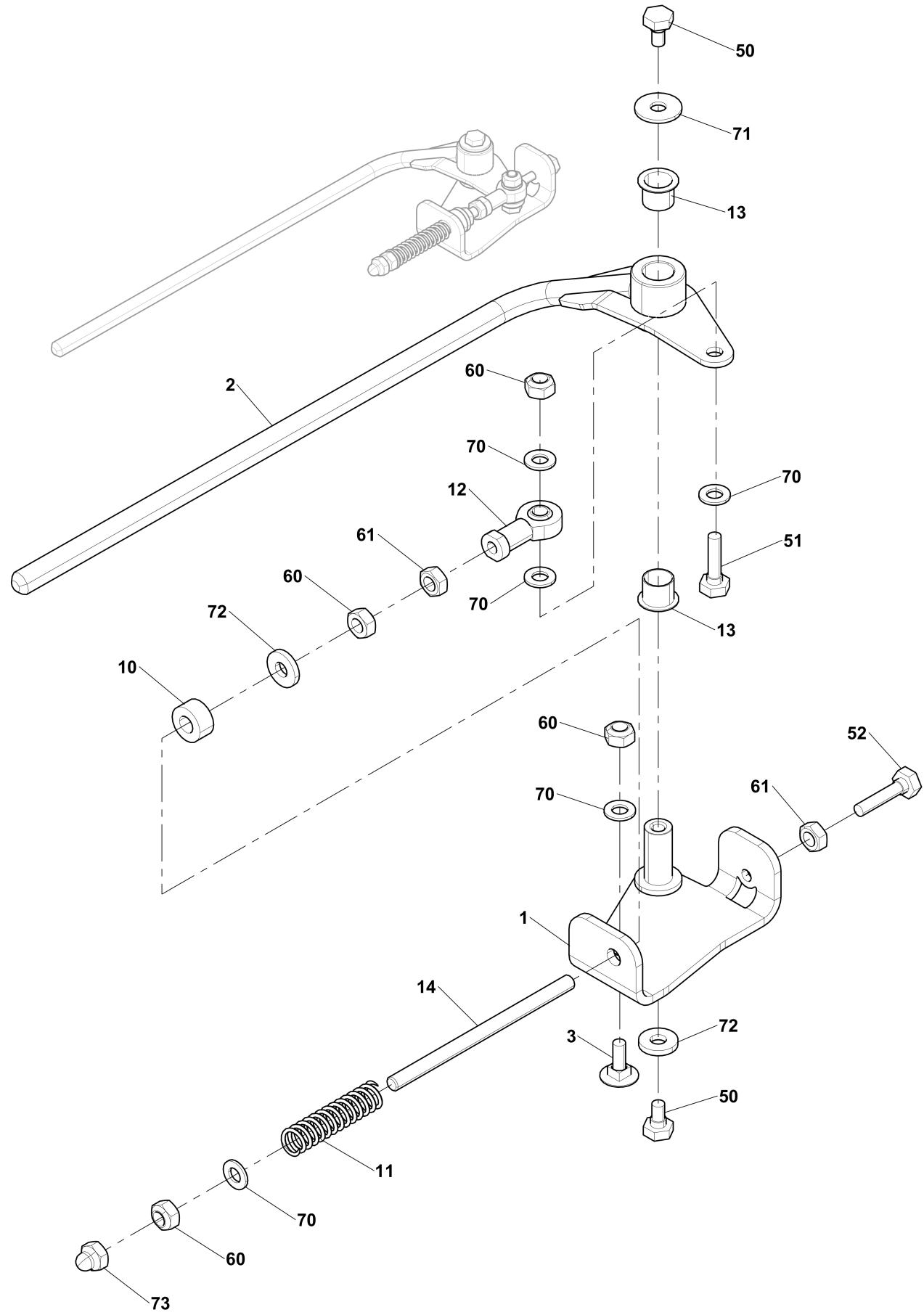
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1	3893593	1			beam
2	3893595	1			product guide
3	3876416	1			product guide
4	3866847	2			arm
6	3866910	1			motor mounting
7	3876411	1			support
8	3876414	1			support
9	3876412	1			support
16	3893586	1			insert
17	4050322	1			insert
20	090100269	4			bearing sleeve
21	511392	1			threaded rod
22	3897362	1			guard
23	3898043	1			tray
50	000138237	14			tap bolt
51	000138239	2			tap bolt
52	000138241	8			tap bolt
53	000138245	1			tap bolt
55	000254358	1			socket cap flat head screw
58	000138102	2			tap bolt
60	000350209	16			flat washer
61	000351156	17			flat washer
63	000350206	2			flat washer
70	000163351	8			lock nut
71	000185071	11			nut
72	000351443	10			flat washer



XV-4270703/A
19-03-2016

presser

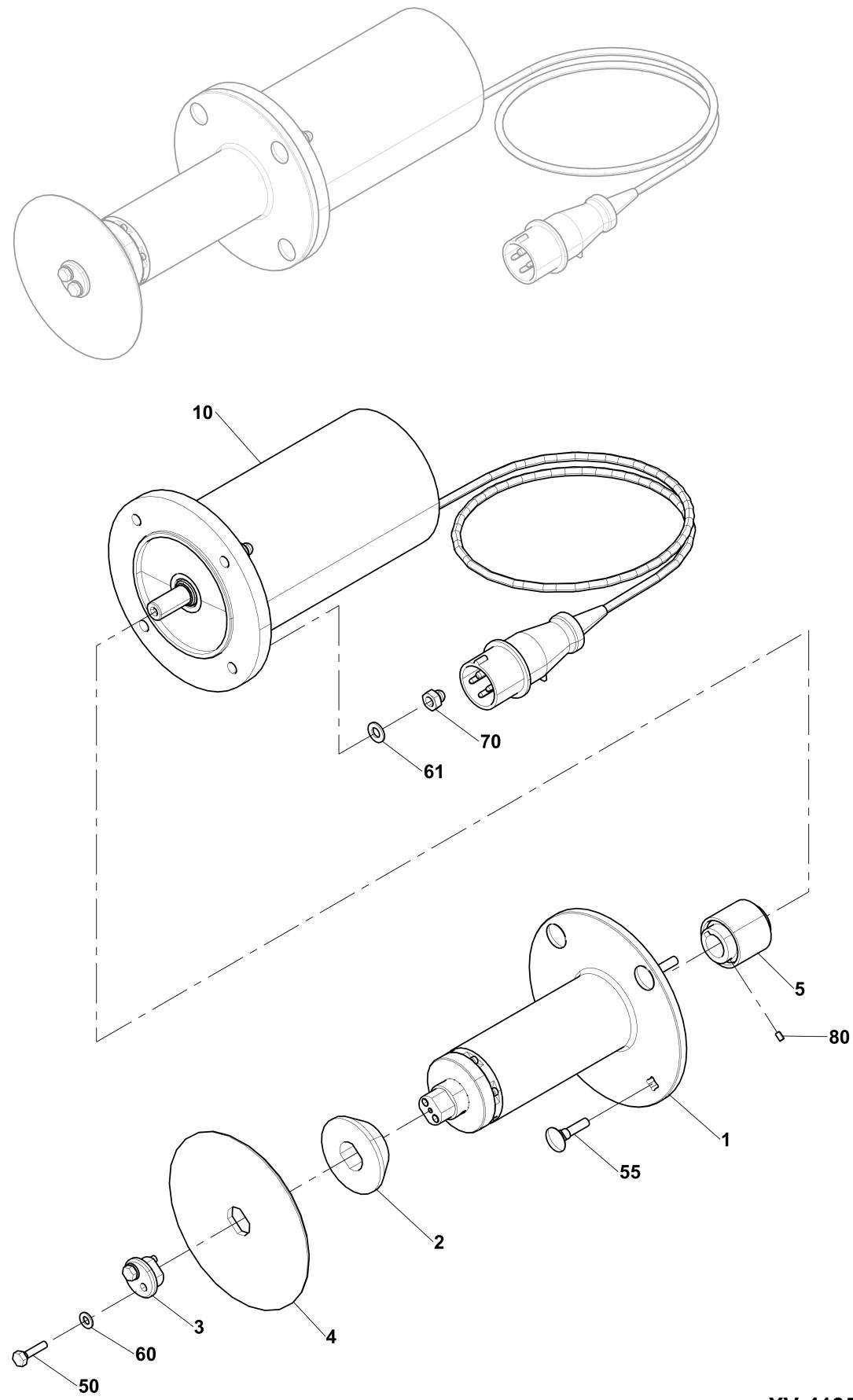
Pos	Part number	Qty	Length/Unit	ABC	Description
1	3877400	1		E	support
2	3877401	1			arm
3	4243362	1			special disc
4	4243283	1			flange bushing
5	000131243	2			carriage bolt
20	090100645	1		D	ball joint rod end
21	090101463	2		D	bearing flange sleeve
22	522837	1		D	ring
23	600232	1		BD	compression spring
24	090101477	1		D	bearing flange sleeve
25	3811086	1			threaded rod
50	000131245	1			carriage bolt
51	000138237	1			tap bolt
53	000138247	1			tap bolt
60	000163351	6			lock nut
61	000185071	1			nut
70	000350209	6			flat washer
71	000351443	2			flat washer
72	000205703	1			acorn nut
73	000351156	1			flat washer



XV-4269911/-
13-04-2016

presser

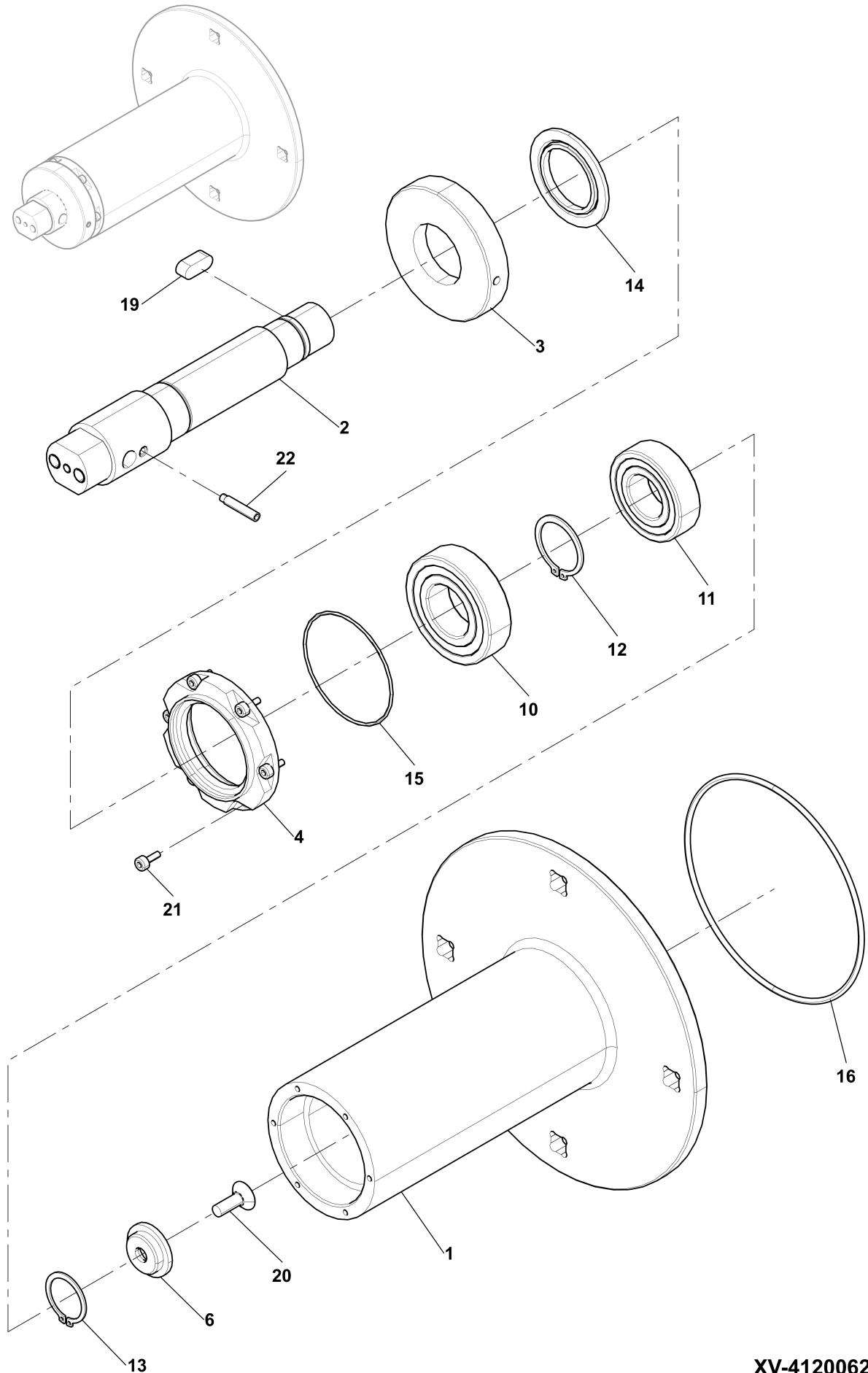
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1	3877221	1		E	support
2	4269912	1			presser
3	000131243	1			carriage bolt
10	522837	1		D	ring
11	600232	1		BD	compression spring
12	090100645	1		D	ball joint rod end
13	090101463	2		D	bearing flange sleeve
14	3932880	1			rod with threaded ends
50	000138235	2			tap bolt
51	000138243	1			tap bolt
52	000138245	1			tap bolt
60	000163351	4			lock nut
61	000185071	2			nut
70	000350209	5			flat washer
71	000351443	1			flat washer
72	000351156	2			flat washer
73	000207502	1			acorn lock nut



XV-4135797/A
21-01-2016

cutting unit

Pos		Part number	Qty	Length/Unit	ABC	Description
1	L	4120061	1			bearing race
2		3882813	1			ring
3		3882814	1			closing plate
4		3867773	1			disc
5		521573	1			coupling
10	L	4405858	1		B	three phase motor
50		000138191	2			tap bolt
55		000131245	4			carriage bolt
60		000350208	2			flat washer
61		000350209	4			flat washer
70		000207502	4			acorn lock nut
80		000300723	1			cup point set screw



XV-4120062/-
28-11-2014

cutting unit / bearing race

Pos	Part number	Qty	Length/Unit	ABC	Description
1	4119905	1			housing
2	4120057	1			shaft
3	3840334	1			cover
4	3873440	1			bearing cover
6	526677	1			counter bore ring
10	090100280	1		C	ball groove bearing
11	090101220	1		C	ball groove bearing
12	000370430	1		C	external snap ring
13	000370425	1		C	external snap ring
14	090350751	1		C	ring seal
15	002173473	1		C	O-ring
16	002173472	1		C	O-ring
19	000502034	1		D	round ends key
20	000254360	1		C	socket cap flat head screw
21	000251822	6		C	socket cap screw
22	000302751	1		C	dog point set screw

Roughness Class		Roughness $\times 10^3$	mm	in	ISO 1302
50	2000	50	2000	M12	
25	1000	16	63	N11	
12.5	500	0.8	32	N6	
6.3	250	0.4	16	N5	
3.2	125	0.2	8	N4	
1.6	63	0.1	4	N3	
0.8	32	0.05	2	N2	
0.4	16	0.025	1	N1	

PLUG
4000001641

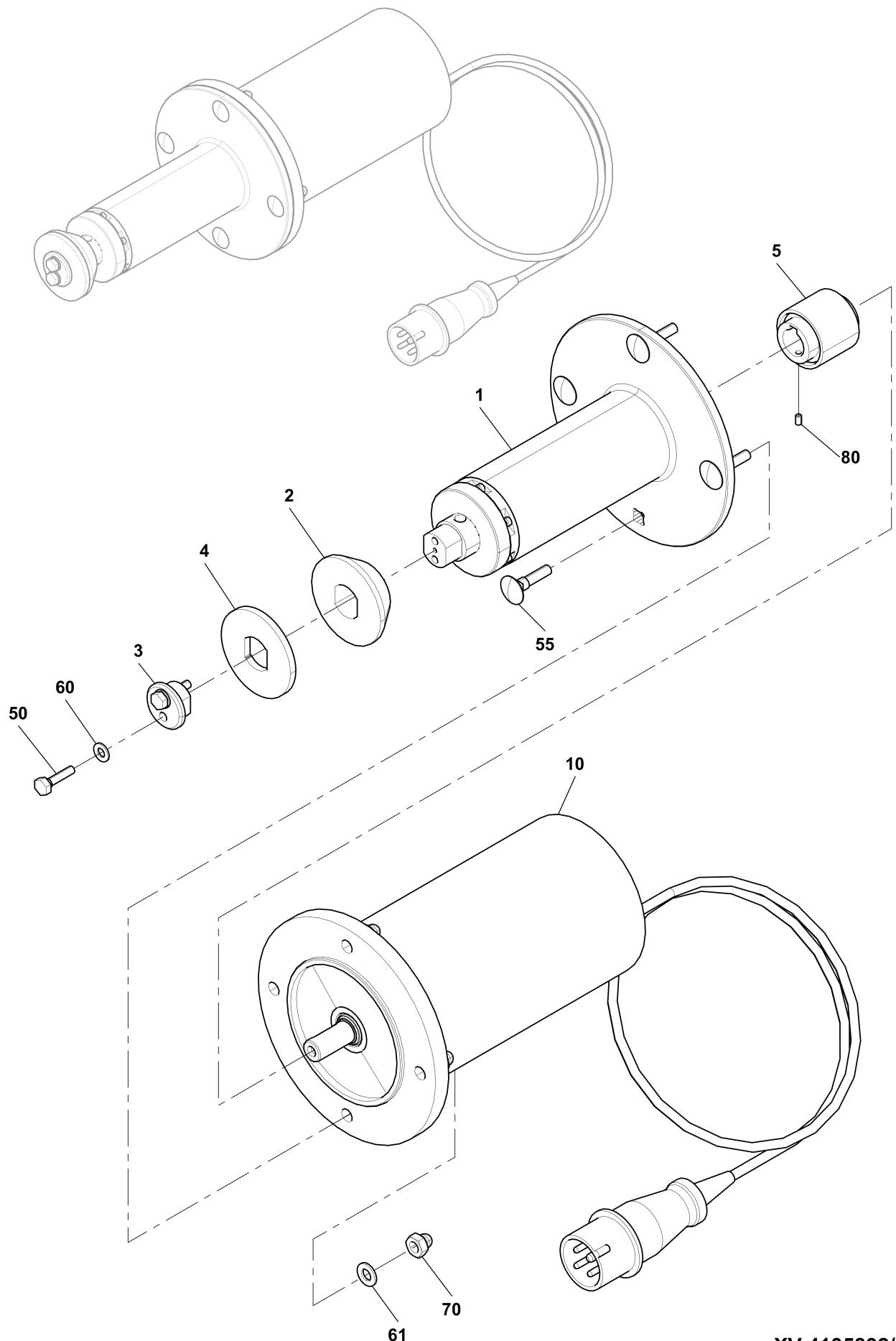
MOTOR-THREE PHASE

REF. No: 3881493	SURFACE FINISH: -	-	+	All DIMENSIONS SPECIFIED IN: MM
				ALIAS ID:

CONFIDENTIAL		DRAWING AND MANUFACTURE ACCORDING TO FT STANDARD.	SIZE: A3	SCALE: 1:2	DRAWN BY: J.V. MIL
STORK® Meat Processing Meat, Stork Poultry Processing B.V. Handleidingstraat 3, 5631 AV Bommel P.O. Box 116, 5630 AC Bommel The Netherlands Telephone +31 (0) 465-586111 Fax +31 (0) 465-586222		ACCORD: DATE (dd-mm-yy): 10-12-2010 Drawing is Released (230) SHEET NO. 1 OF 1			
RFV.	PDS.	MODIFICATION DESCRIPTION	NAME	DATE (dd-mm-yy)	ACCORD

cutting unit / three phase motor

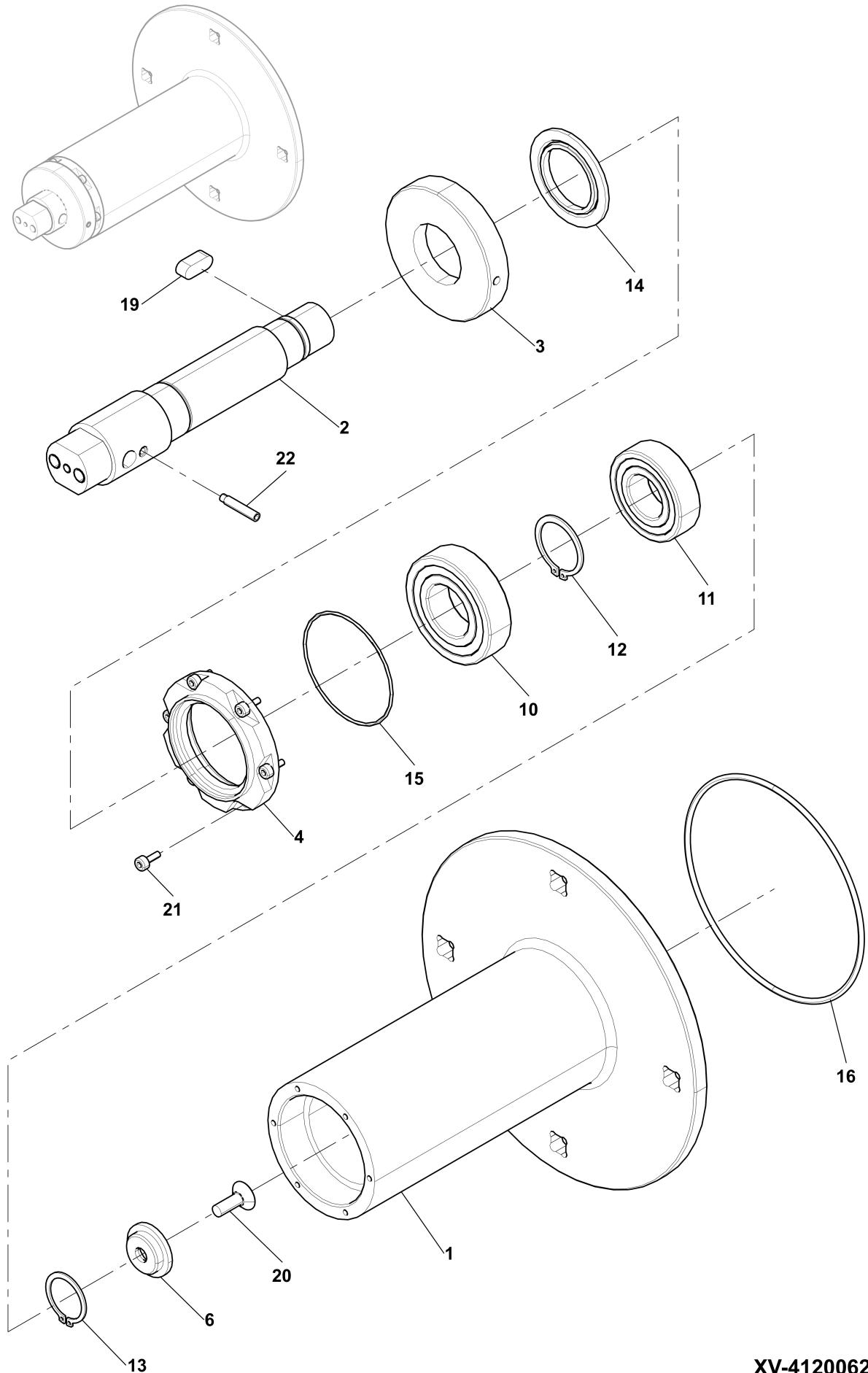
Pos	Part number	Qty	Length/Unit	ABC	Description
1	3866539	1			three phase motor
2	400001278	1			connector adaptor
3	400001280	1			receptacle



XV-4135892/-
28-10-2014

cutting unit

Pos	Part number	Qty	Length/Unit	ABC	Description
1	L 4120061	1			bearing race
2	3882813	1			ring
3	3882814	1			closing plate
4	3885500	1			disc
5	521573	1			coupling
10	L 4405858	1		B	three phase motor
50	000138191	2			tap bolt
55	000131245	4			carriage bolt
60	000350208	2			flat washer
61	000350209	4			flat washer
70	000207502	4			acorn lock nut
80	000300743	1			cup point set screw



XV-4120062/-
28-11-2014

cutting unit / bearing race

Pos	Part number	Qty	Length/Unit	ABC	Description
1	4119905	1			housing
2	4120057	1			shaft
3	3840334	1			cover
4	3873440	1			bearing cover
6	526677	1			counter bore ring
10	090100280	1		C	ball groove bearing
11	090101220	1		C	ball groove bearing
12	000370430	1		C	external snap ring
13	000370425	1		C	external snap ring
14	090350751	1		C	ring seal
15	002173473	1		C	O-ring
16	002173472	1		C	O-ring
19	000502034	1		D	round ends key
20	000254360	1		C	socket cap flat head screw
21	000251822	6		C	socket cap screw
22	000302751	1		C	dog point set screw

Roughness Class		Roughness $\times 10^3$	mm	in	ISO 1302
50	2000	50	2000	M12	
25	1000	16	63	N11	
12.5	500	0.8	32	N6	
6.3	250	0.4	16	N5	
3.2	125	0.2	8	N4	
1.6	63	0.1	4	N3	
0.8	32	0.05	2	N2	
0.4	16	0.025	1	N1	

PLUG
4000001641

X 1 U
Y 1 V
Z 1 W

PLUG
4000001641

CONFIDENTIAL

REF. No: 3881493 SURFACE FINISH: -

+○ -□

ALL DIMENSIONS SPECIFIED IN: MM

ALIAS ID:

STORK®

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DRAWING AND MANUFACTURE ACCORDING TO FT STANDARD.

DATE (dd-mm-yy): 10-12-2010

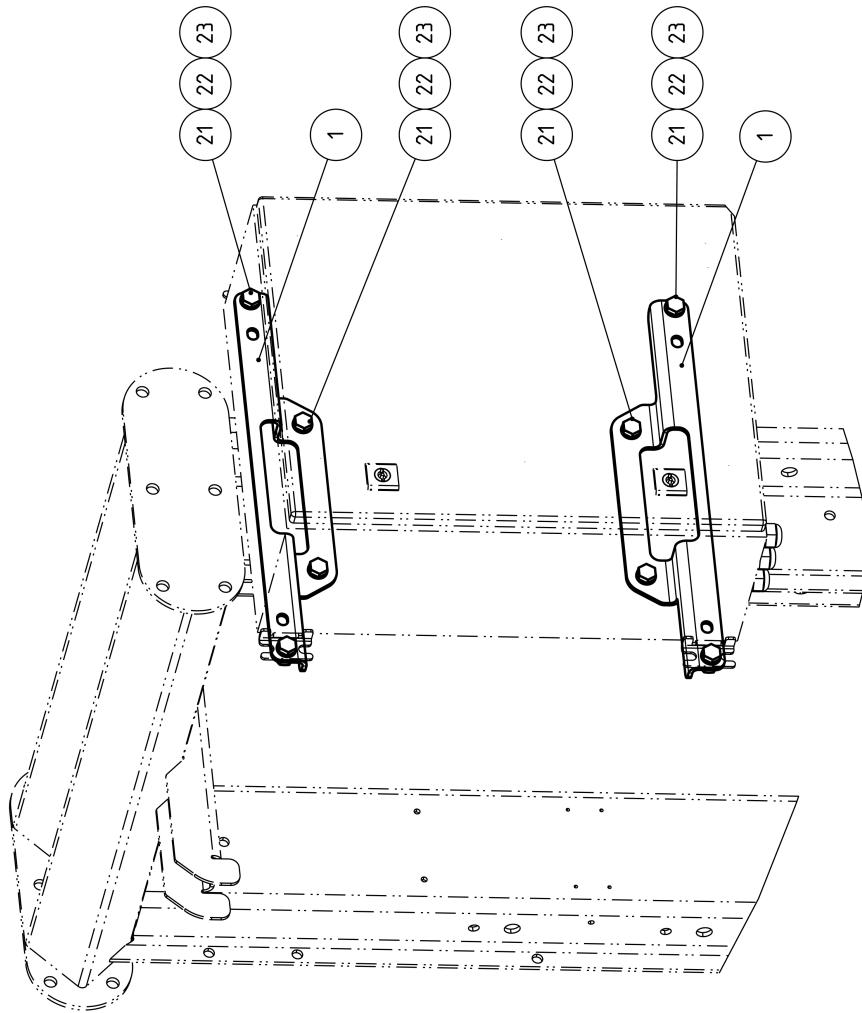
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SHEET NO. 1 OF 1

REF. NO. PDS. MODIFICATION DESCRIPTION NAME DATE (dd-mm-yy) APPROVED

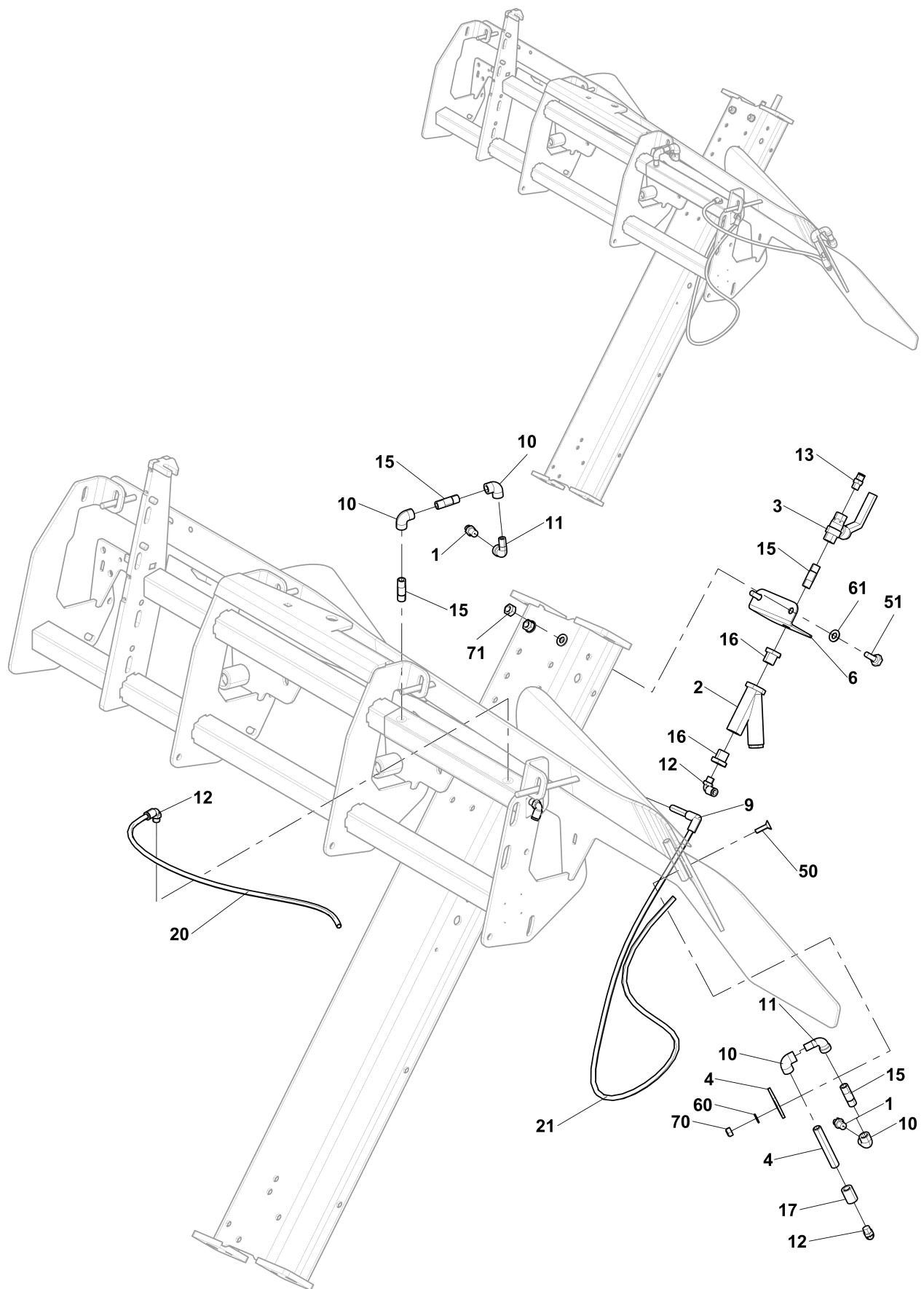
cutting unit / three phase motor

Pos	Part number	Qty	Length/Unit	ABC	Description
1	3866539	1			three phase motor
2	400001278	1			connector adaptor
3	400001280	1			receptacle



suspension

Pos	Part number	Qty	Length/Unit	ABC	Description
1	4438512	2			support
20	0209063	4			tap bolt
21	000138239	4			tap bolt
22	000350209	8			flat washer
23	000163351	4			lock nut
24	000350208	4			flat washer

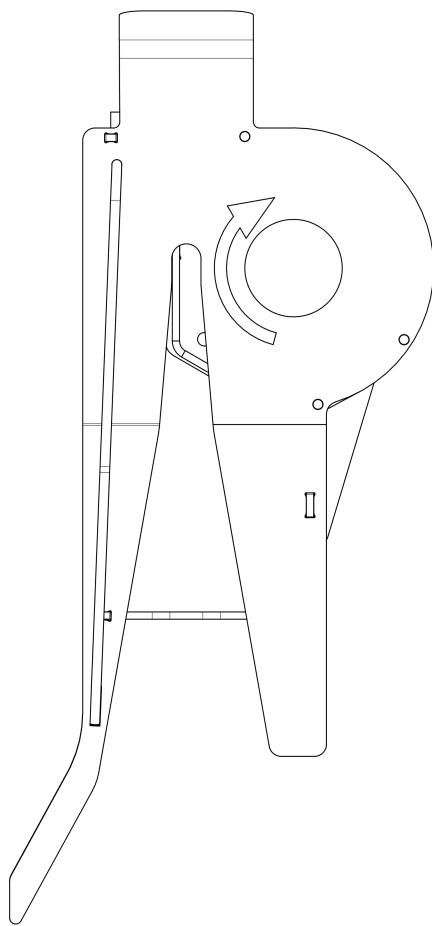


XV-3884194/I
07-01-2017

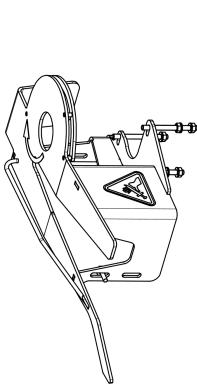
nozzle set

Pos	Part number	Qty	Length/Unit	ABC	Description
1	090250869	2		E	flat jet spray nozzle
2	003855112	1			filter
3	002609213	1			ball valve
4	3877480	1			tubing
6	4052213	1			support
9	002330753	1			union elbow connector
10	002520532	4			elbow
11	002520673	2			elbow
12	002330877	4			male elbow connector
13	002330907	1			male straight connector
15	002520517	3			pipe nipple
16	002520674	2			reducing ring
17	002520502	1			straight pipe coupling
20	004171008	1	700 MM	E	pneumatic hose
21	004171008	1	1250 MM	E	pneumatic hose
50	000254361	1			socket cap flat head screw
51	000138239	2			tap bolt
60	000351442	1			flat washer
61	000350209	4			flat washer
70	000163350	1			lock nut
71	000163351	2			lock nut

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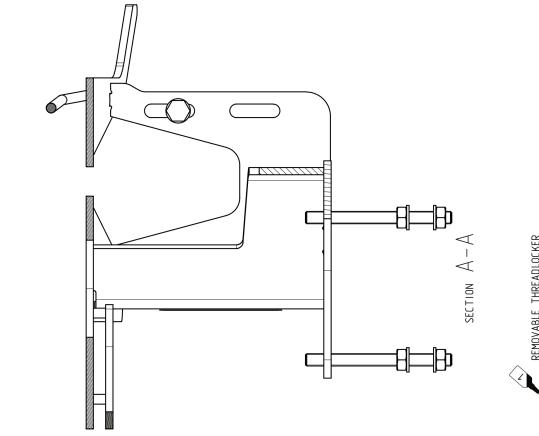


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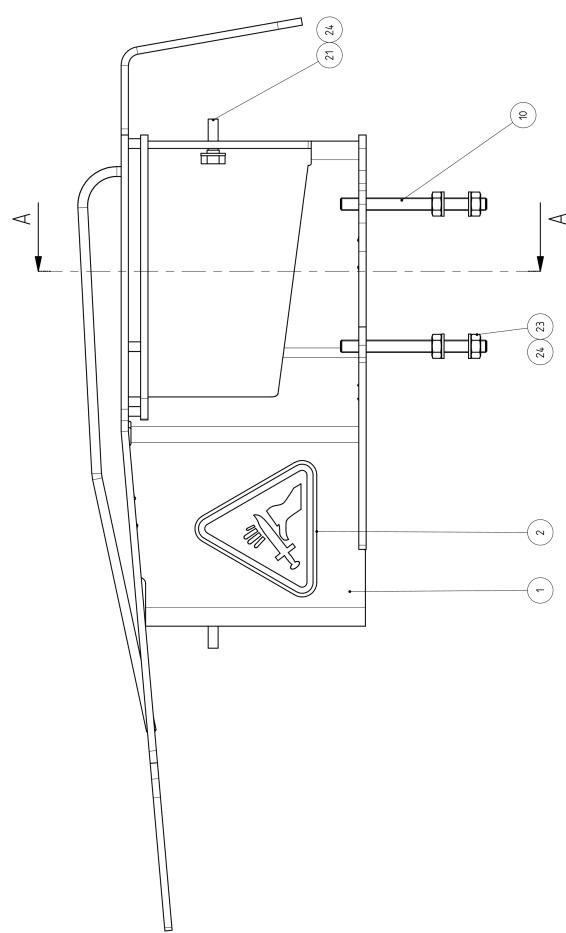
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SECTION A-A



REF. NO. 3884759		DRAWING NUMBER		MM	
		HEAD PULLER/CUTTER		ALL DIMENSIONS IN MILLIMETERS	
		KILLER K15 LH		SCALE 1:5	
CONFIDENTIAL		J.V. MIL.		A1	E2
STORM		J.V. MIL.		4055470	22.0.2011
Ref. No. 3884759		Designation: HEAD PULLER/CUTTER		Date Issued: 29/07/2011	
Rev. 1		Tool Name: KILLER K15 LH		Drawn by: Rishabh (230)	
Page 1 of 1		Tool Description: Head Puller/Cutter		Design Change: 29/07/2011	
REV:	PDS:	NAME:	DATE:	APPROVED:	1 OF 1



head puller/cutter

Pos	Part number	Qty	Length/Unit	ABC	Description
1	3884512	1			frame
2	001070002	1		E	warning plate
10	4759793	3			threaded rod
21	000138241	4			tap bolt
22	000163351	4			lock nut
23	000185071	12			nut
24	000350209	8			flat washer
28	000351156	12			flat washer

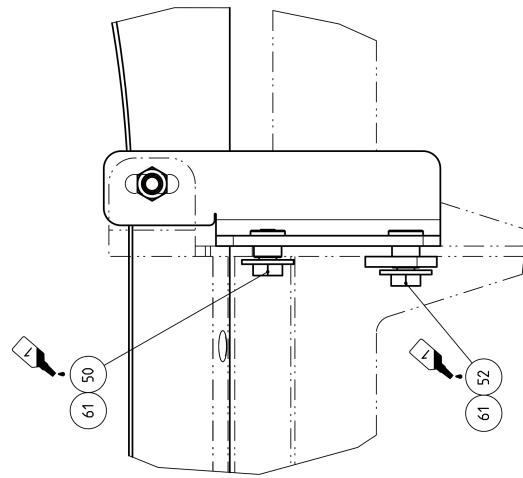
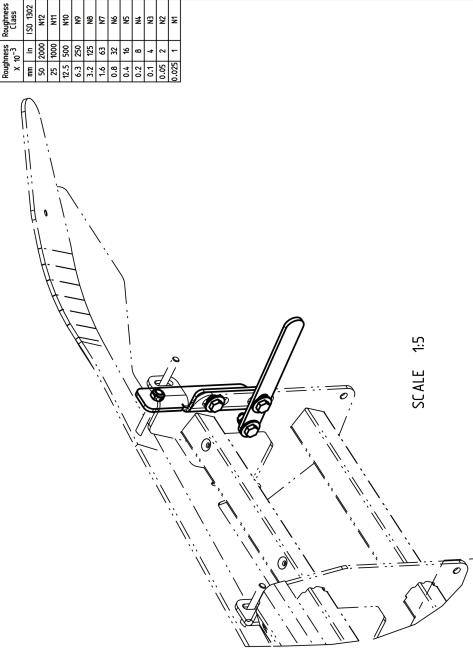
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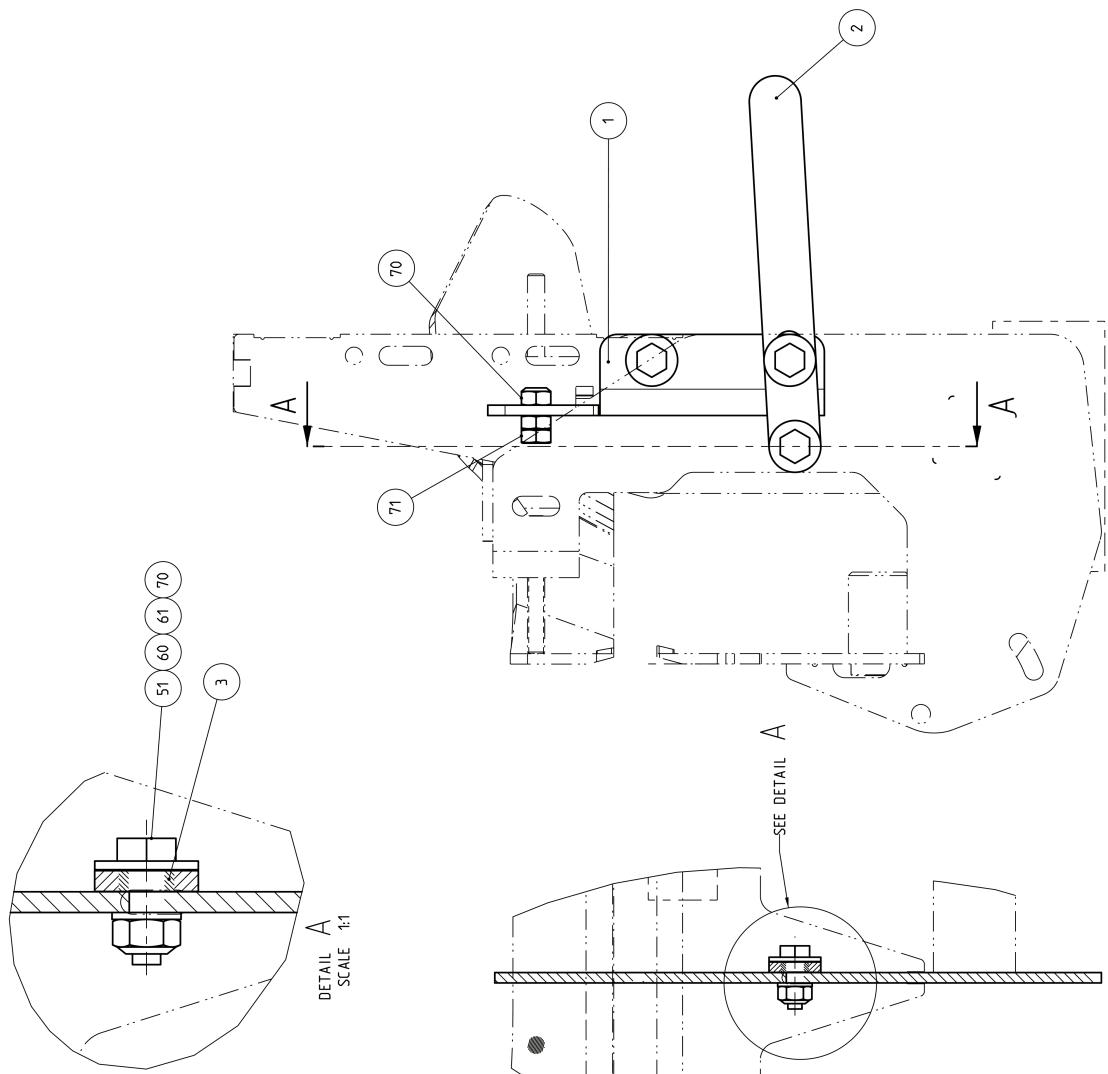
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8

1



REF. No:	SUBFACE FINISH	MM
ADJUSTING UNIT		
LH		
STORK® Heavy Steel Processing B.V.		
P.O. Box 198, 5820 CB Rijnsburg The Netherlands		
Tel: +31-46 562 0551 Fax: +31-46 562 0551		
CONFIDENTIAL		
DRAWING NO. AND DATE ISSUED		
4060757 B		
Drawing is Released (220)		
Date stamp/Signature: 21.11.2016		
Sheet No.: 1 of 1		
DRAWN BY: J.V. MIL A/C/		
DATE DRAWN: 20.04.2011		
ALL DIMENSIONS IN MILLIMETERS		
DIMENSIONS SHOWN ARE MANUFACTURED ACCORDING TO THE DRAWINGS		
SCALE:	A2	
DRAWING NUMBER:	4060757	



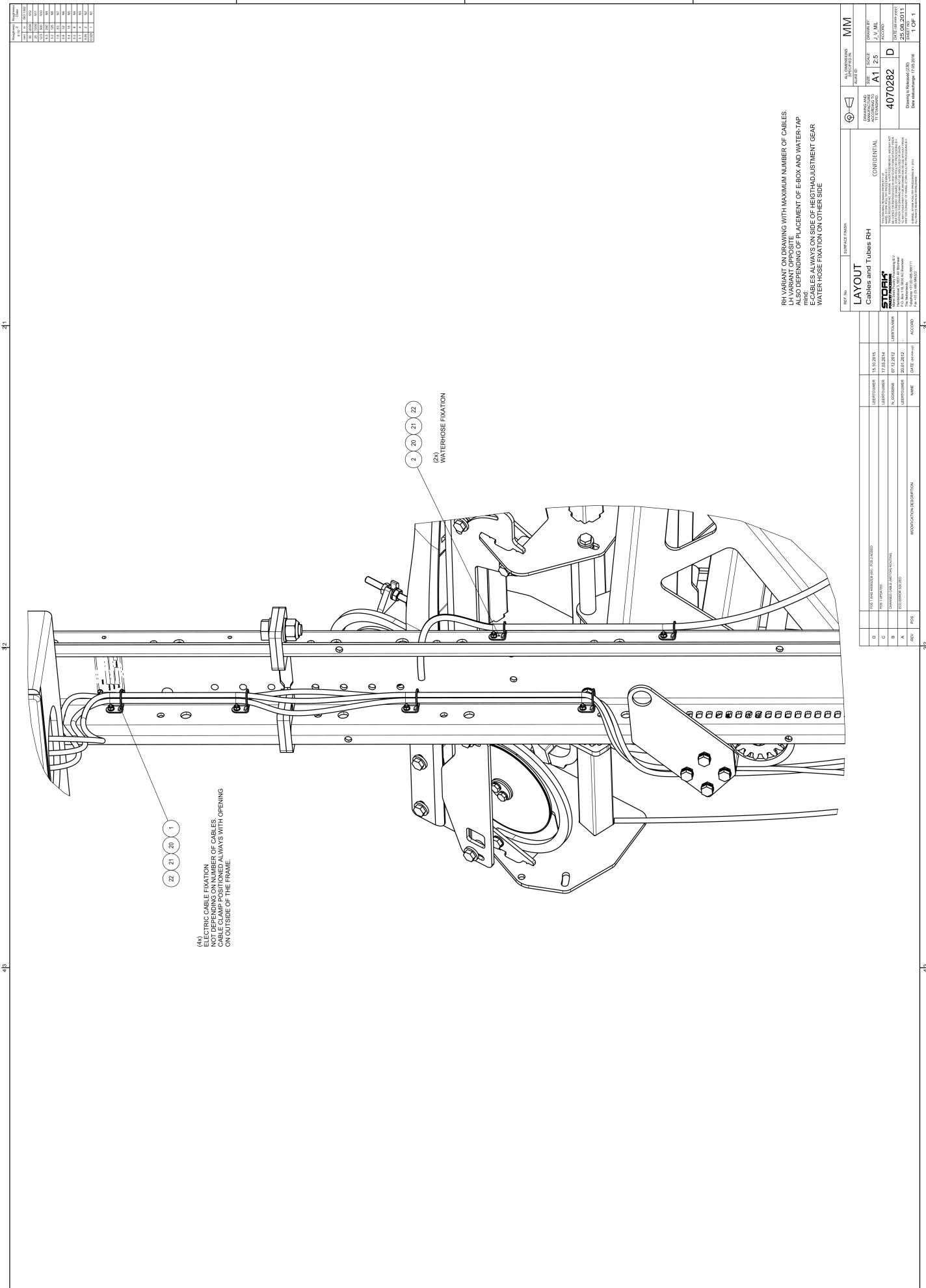
SECTION A-A

Drawing number 4060757
14-04-2025

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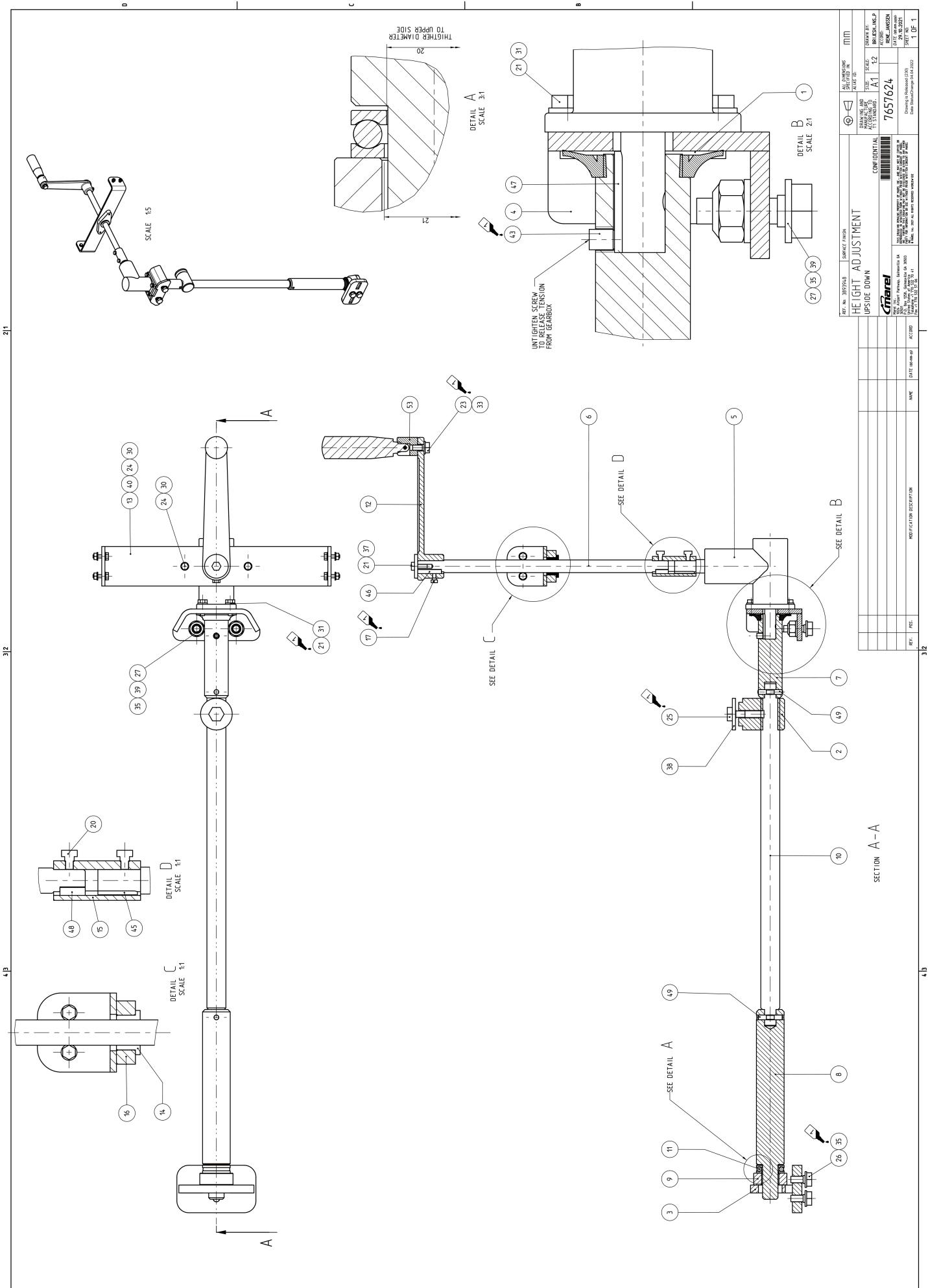
adjusting unit

<i>Pos</i>	<i>Part number</i>	<i>Qty</i>	<i>Length/Unit</i>	<i>ABC</i>	<i>Description</i>
1	4060837	1			support
2	4055302	1			arm
3	4055293	1			plug
50	000138237	1			tap bolt
51	000138241	1			tap bolt
52	000138239	1			tap bolt
60	000350209	1			flat washer
61	000351443	3			flat washer
70	000163351	2			lock nut
71	000185071	2			nut



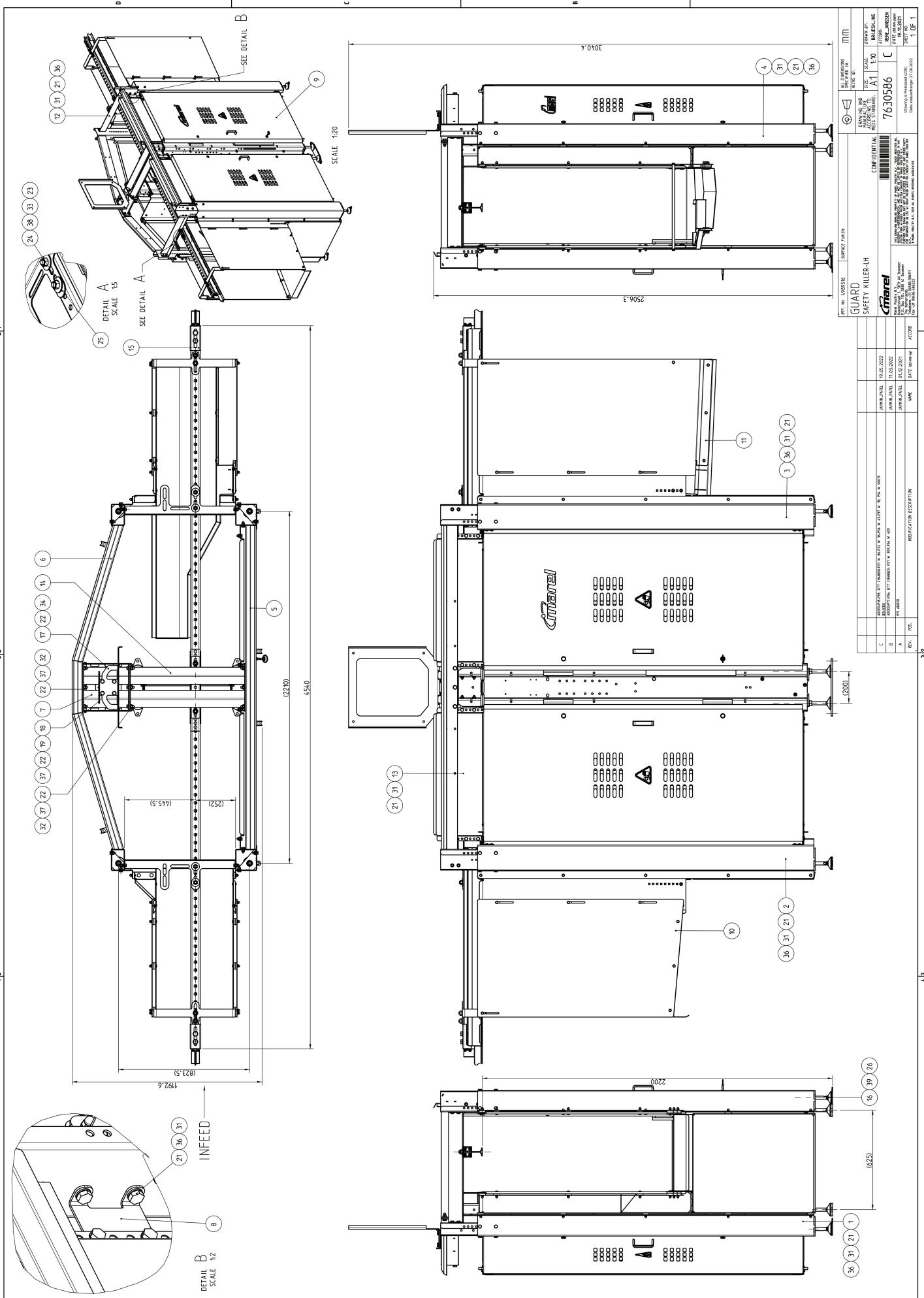
layout

Pos	Part number	Qty	Length/Unit	ABC	Description
1	400007217	4			cable clamp
2	400007215	2			cable clamp
20	000138105	6			tap bolt
21	000350206	12			flat washer
22	000163348	6			lock nut



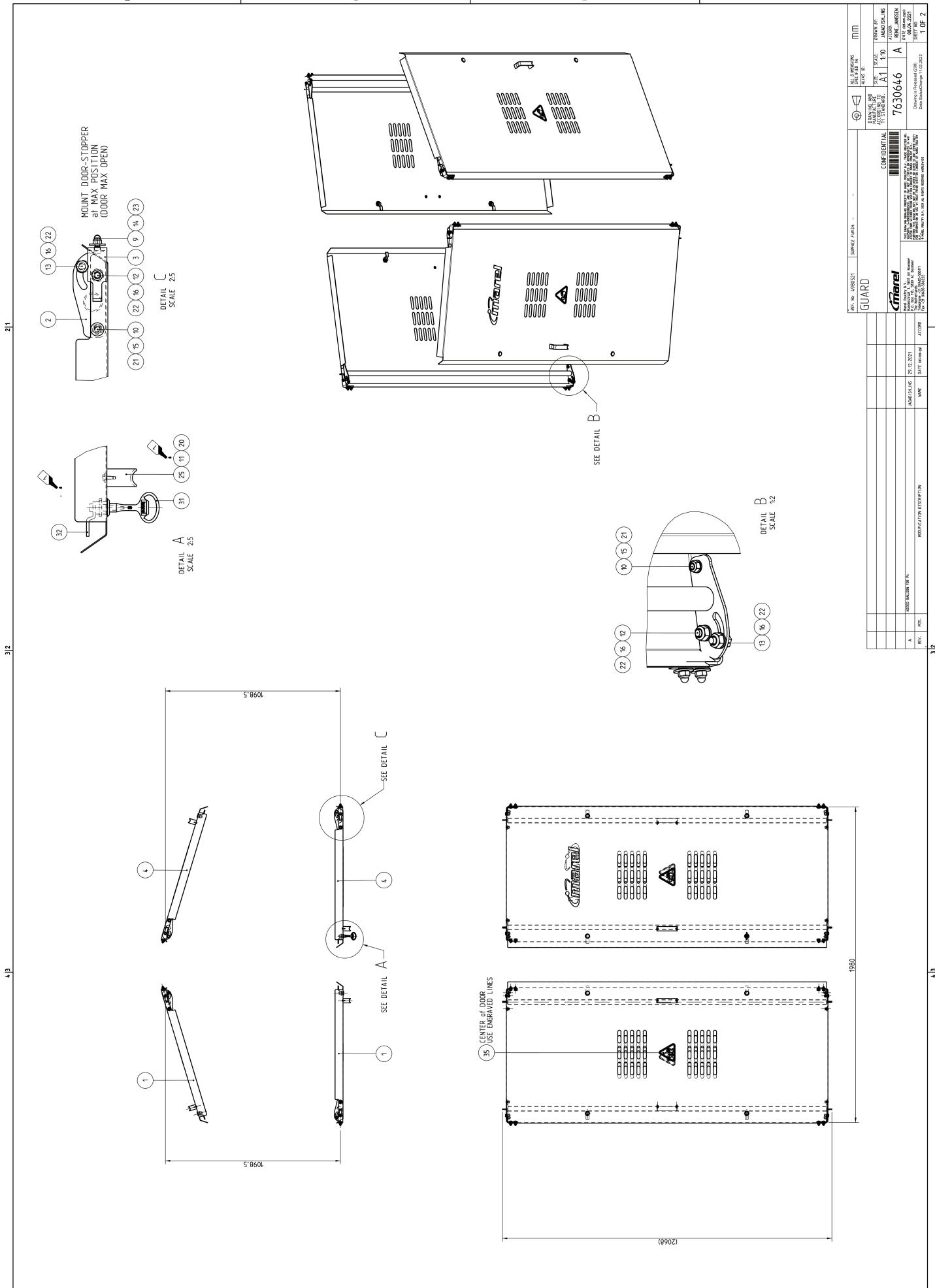
height adjustment

Pos	Part number	Qty	Length/Unit	ABC	Description
1	642856	1		E	ring seal
2	669016	1		E	spindle nut
3	3893535	1			support
4	3893938	1			support
5	670811	1		BE	inline gearbox
6	7657525	1			shaft
7	3898385	1			shaft
8	3898388	1			shaft
9	3893544	1			special ring
10	3893769	1			threaded spindle
11	003432705	1		D	ball thrust bearing
12	4647478	1			crank handle
13	7657423	1			connecting plate
14	090101410	1			bearing flange sleeve
15	3914611	1			shaft coupling
16	7657582	1			plate
17	000138102	1			tap bolt
20	000138132	2			tap bolt
21	000138135	5			tap bolt
23	000138185	1			tap bolt
24	000138105	6			tap bolt
25	000138235	1			tap bolt
26	000138237	2			tap bolt
27	000138241	2			tap bolt
30	000350206	10			flat washer
31	000350207	4			flat washer
33	000350208	1			flat washer
35	000350209	6			flat washer
37	000934103	1			flat washer
38	000934105	1			flat washer
39	000163351	2			lock nut
40	000185068	4			nut
43	000300763	1		E	cup point set screw
45	000502376	1			round ends key
46	9603738	1			round ends key
47	000502379	1		E	round ends key
48	000502372	1		E	round ends key
49	000417281	2		E	grooved pin
53	090500127	1			handle



guard

Pos	Part number	Qty	Length/Unit	ABC	Description
1	7630885	1			leg
2	7631435	1			leg
3	7631437	1			leg
4	7630884	1			leg
5	7630603	1			frame
6	7630607	1			frame
7	4992007	1			frame
8	7627985	4			bracket
9 L	7630646	1			guard
10 L	7630691	1			guard
11 L	7630693	1			guard
12	7632366	2			beam
13	7637554	2			protect plate
14 L	7638573	1			frame
15 L	7666239	1			overhead piece
16	400002352	4			adjusting leg
17	7696811	1			bracket
18	671606	1			support
19	672429	1			strip
21	000350209	80			flat washer
22	000350210	42			flat washer
23	000350212	2			flat washer
24	000351445	4			flat washer
25	000934113	4			flat washer
26	000350214	4			flat washer
31	000138237	40			tap bolt
32	000138291	18			tap bolt
33	000138393	4			tap bolt
34	000138289	4			tap bolt
36	000207502	40			acorn lock nut
37	000207503	20			acorn lock nut
38	000185074	4			nut
39	000185076	4			nut



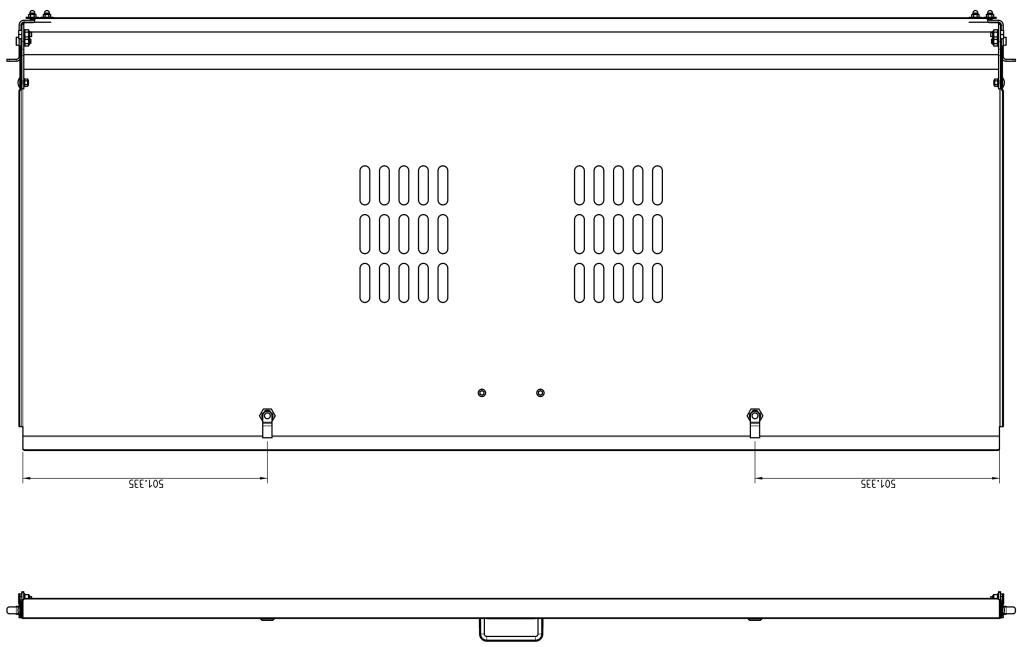
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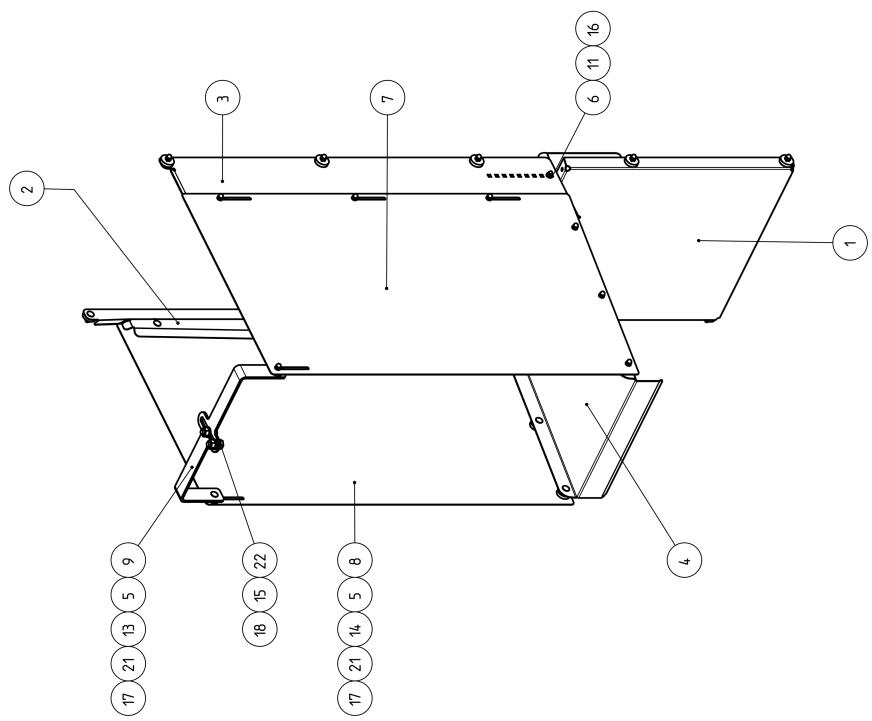


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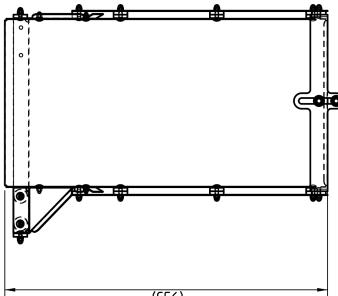
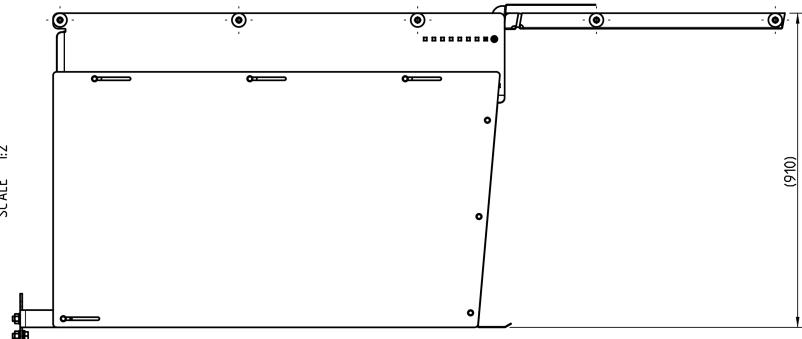
guard / guard

<i>Pos</i>	<i>Part number</i>	<i>Qty</i>	<i>Length/Unit</i>	<i>ABC</i>	<i>Description</i>
1	7630652	2			door
2	4980523	4			support
3	3839866	8			support
4	7675134	2			door
9	000131222	16			carriage bolt
10	000131299	8			carriage bolt
11	000138104	8			tap bolt
12	000251731	8			socket cap screw
13	000138237	8			tap bolt
14	000207501	16			acorn lock nut
15	000163350	8			lock nut
16	000163351	16			lock nut
20	000351440	8			flat washer
21	000350208	8			flat washer
22	000350209	16			flat washer
23	000351442	16			flat washer
25	3898501	4			handle
31	400002525	1			lock key
32	400002526	8			quick latch
35	001070011	4		E	warning plate

21



DETAIL
SCALE
A 1:2



SEE DETAIL
A

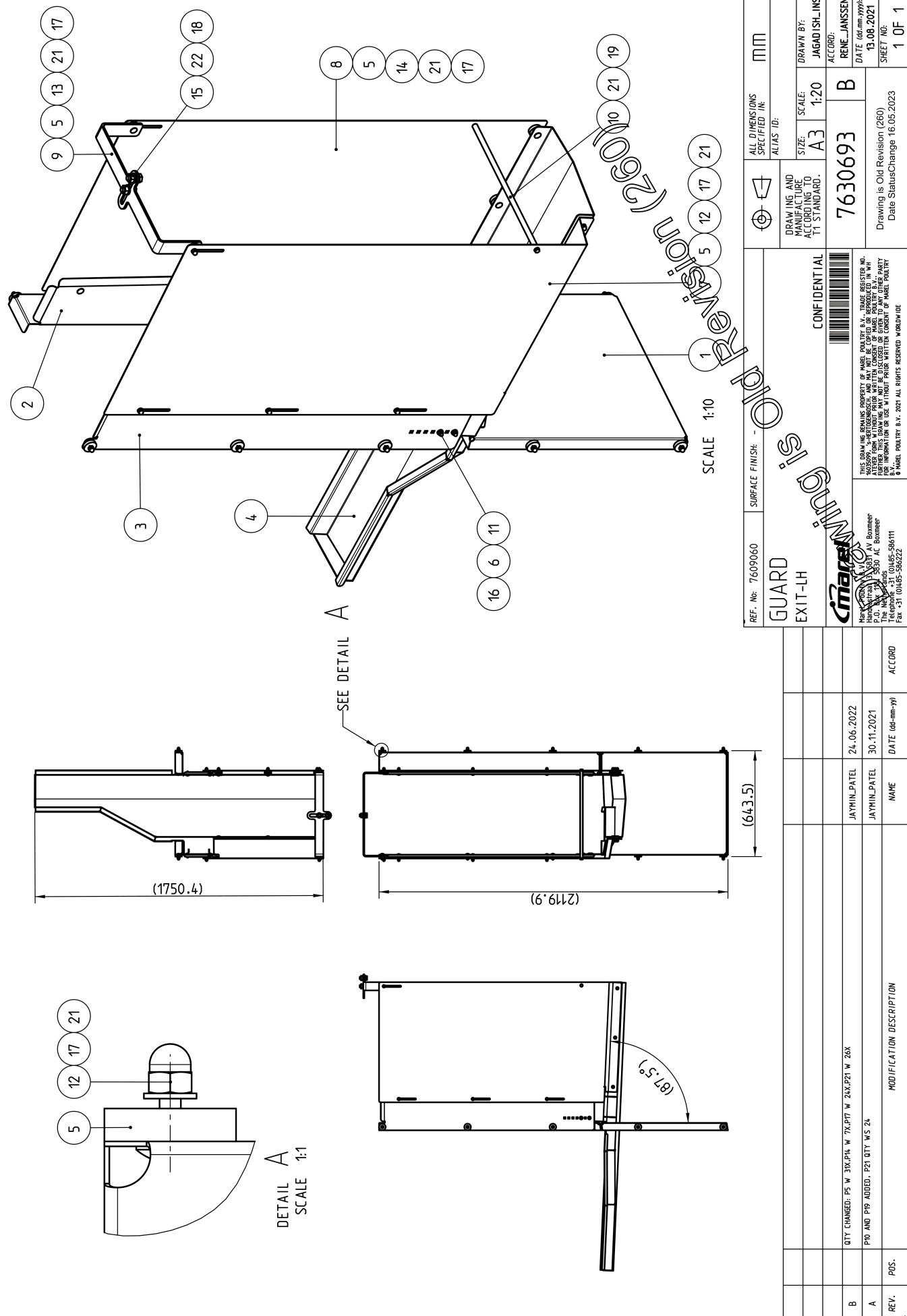
REF. NO.	76309061	DISPATCH NO.	-	ALL DIMENSIONS SPECIFIED IN MM
DRAWING AND MANUFACTURE STD. REF.	A1	DRAWING BY:	JAGATISH-INS	DATE DRAWN: 13.08.2021
SIZE:	A2	SCALE:	1:10	ACROSS:
DATE CHANGED:	24.08.2022	REVISION:	1	SHEET NO.: 1 OF 1
BY:	JAYMIN.PATEL	MODIFICATION DESCRIPTION	REMARKS:	
BOM UPDATED	JAYMIN.PATEL	NAME	REMARKS:	
A	24.11.2021	DATE (dd-mm-yy)	REMARKS:	
REV.	PDS.	NAME	REMARKS:	

7630691 B

Drawing number 7630691

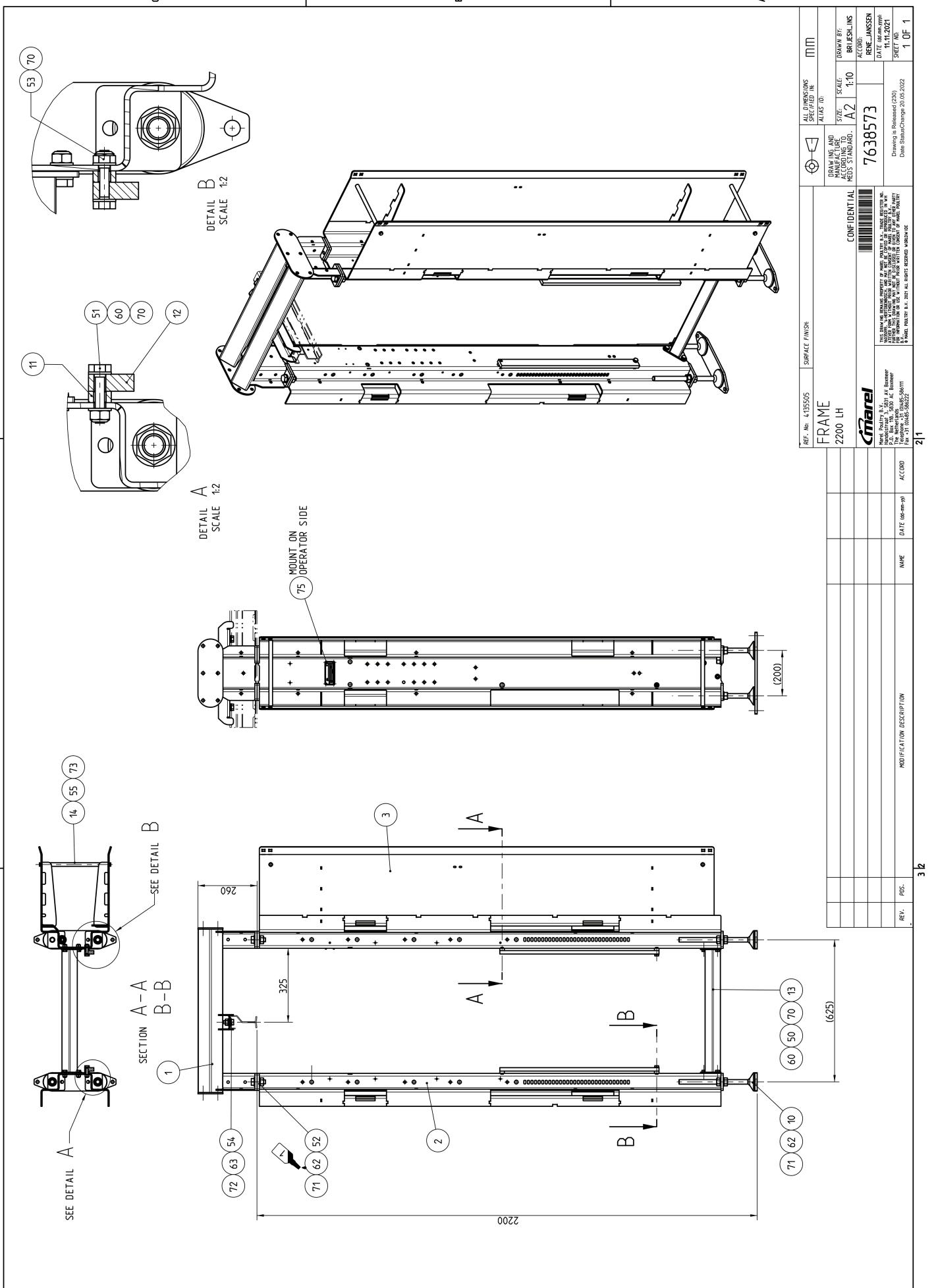
guard / guard

<i>Pos</i>	<i>Part number</i>	<i>Qty</i>	<i>Length/Unit</i>	<i>ABC</i>	<i>Description</i>
1	7630882	1			panel
2	7630872	1			plate
3	7630873	1			plate
4	7630702	1			plate
5	4992067	38			special ring
6	690459	4			ring
7	7664774	1			guard
8	7665626	1			guard
9	7664711	1			bracket
11	000131299	4			carriage bolt
12	000131223	12			carriage bolt
13	000131224	2			carriage bolt
14	000131225	12			carriage bolt
15	000138393	2			tap bolt
16	000207501	4			acorn lock nut
17	000205702	26			acorn nut
18	000185074	2			nut
21	000350208	26			flat washer
22	000350212	4			flat washer



guard / guard

<i>Pos</i>	<i>Part number</i>	<i>Qty</i>	<i>Length/Unit</i>	<i>ABC</i>	<i>Description</i>
1	7662578	1			plate
2	7630874	1			plate
3	7630877	1			plate
4	7657989	1			trough
5	4992067	35			special ring
6	690459	8			ring
7	7664710	1			guard
8	7664740	1			guard
9	7664711	1			bracket
10	7667274	1			shaft
11	000131299	8			carriage bolt
12	000131223	15			carriage bolt
13	000131224	2			carriage bolt
14	000131225	9			carriage bolt
15	000138393	2			tap bolt
16	000207501	8			acorn lock nut
17	000205702	26			acorn nut
18	000185074	2			nut
19	000138185	2			tap bolt
21	000350208	28			flat washer
22	000350212	4			flat washer



guard / frame

Pos	Part number	Qty	Length/Unit	ABC	Description
1	7638719	1			frame
2	7638727	1			profile
3	7656551	1			portal
10	400006106	2			adjusting leg
11	669025	4			bushing
12	676392	2			guide
13	3899210	1			transport beam
14	4990702	2			connecting rod
50	000138239	4			tap bolt
51	000138247	2			tap bolt
52	000138499	4			tap bolt
53	000138241	2			tap bolt
54	000138393	2			tap bolt
55	000138185	4			tap bolt
60	000163351	6			lock nut
62	000185076	12			nut
63	000185074	2			nut
70	000350209	14			flat washer
71	000350214	16			flat washer
72	000350212	4			flat washer
73	000350208	4			flat washer
75	400002175	4			pan head screw

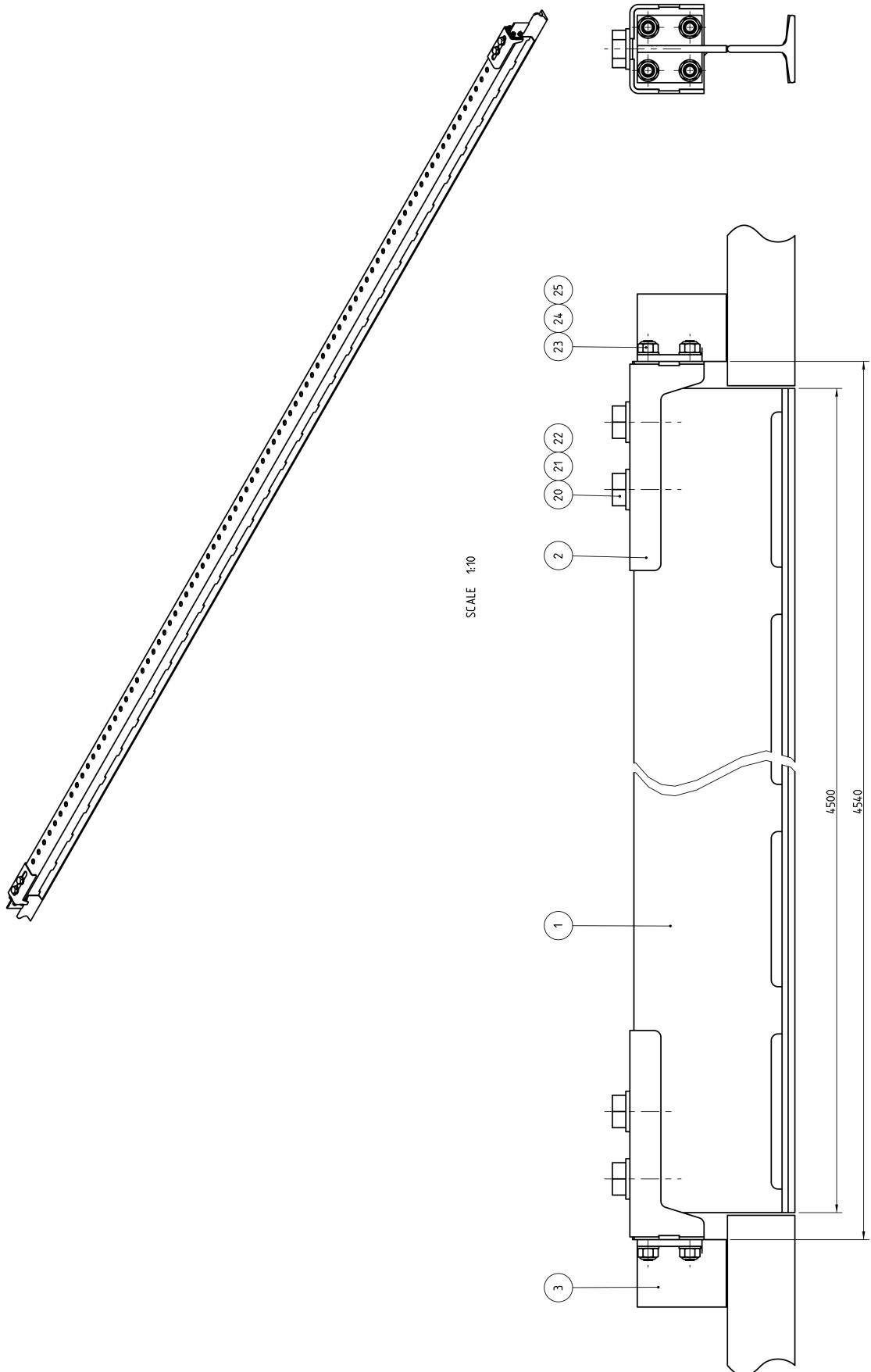
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A



REF. No.	4799552	SURFACE FINISH	
OVERHEAD PIECE		ALL DIMENSIONS SPECIFIED IN AUTOS. (in.)	
Sigma-T-track		DRAWING AND ACCOMPANYING STANDARD, AS SHOWN	DRAWN BY: JAYMIN.PATEL ACC#:
		CONFIDENTIAL	7666239
REV.	PO5.	MODIFICATION DESCRIPTION	DATE DRAWN/ISSUED 26/11/2022 Drawing is Released (220) Date Shutter Released 11/02/2022 SHEET NO. 1 OF 1
Head, Bullet, P.V. Headquarters, 3, St. A. V. Barracks The Hague, The Netherlands Tel. No. 070-4560000 Fax. 070-5602277 E-mail: camer@camer.nl CAMEL POLICY, B.V. All rights reserved under the Dutch Copyright Act. This drawing is confidential. It may only be used by authorized persons who have been granted permission to do so by the head of department. Any unauthorized use or disclosure will be subject to criminal liability under Article 7 of the Criminal Code of the Netherlands and Article 17 of the Copyright Act. CAMEL POLICY, B.V. 2022			

guard / overhead piece

Pos	Part number	Qty	Length/Unit	ABC	Description
1	7665984	1			profile
2	670281	2			coupling piece
3	605718	2			coupling piece
20	000138393	4			tap bolt
21	000350212	8			flat washer
22	000185074	4			nut
23	000138187	8			tap bolt
24	000350208	16			flat washer
25	000163350	8			lock nut