



Spare parts

Eviscerating system

NU-TECH NUOVA 18

Serial number: _____

Document number (Type): 4696535

Revision:

Language: ENG

Date: 23-10-2019

Machine code: C1148

Source: ENG (Engineering)

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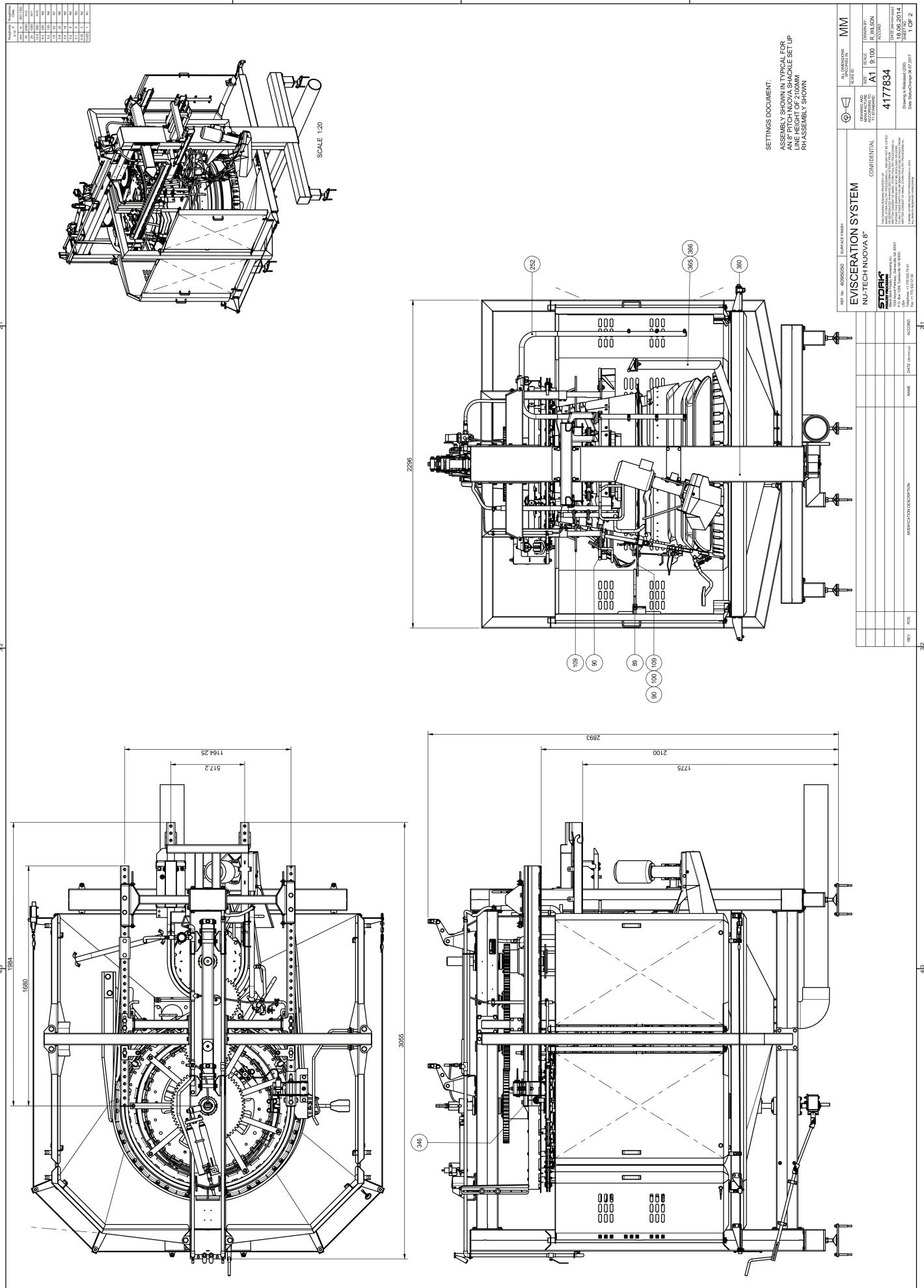
USA

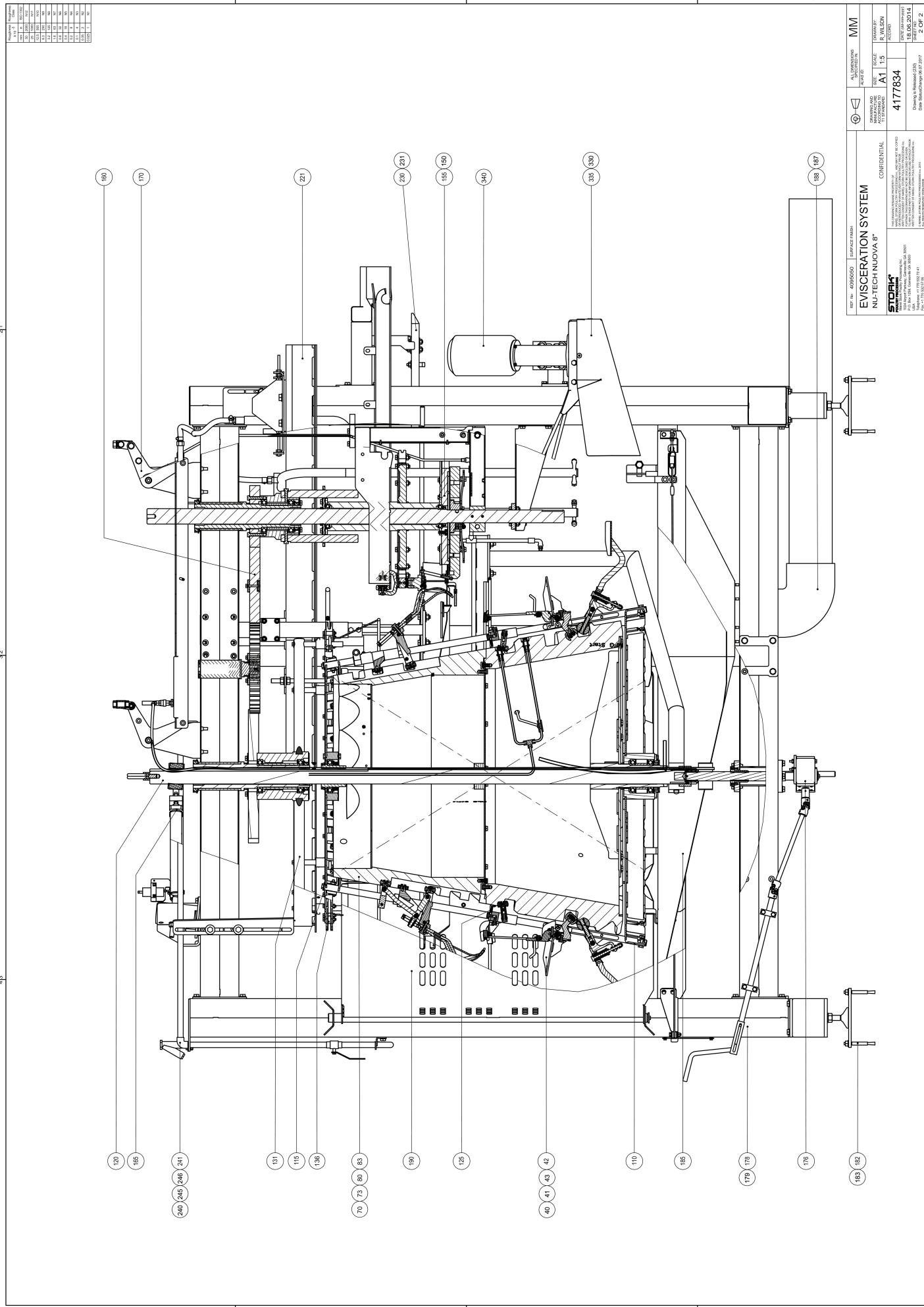
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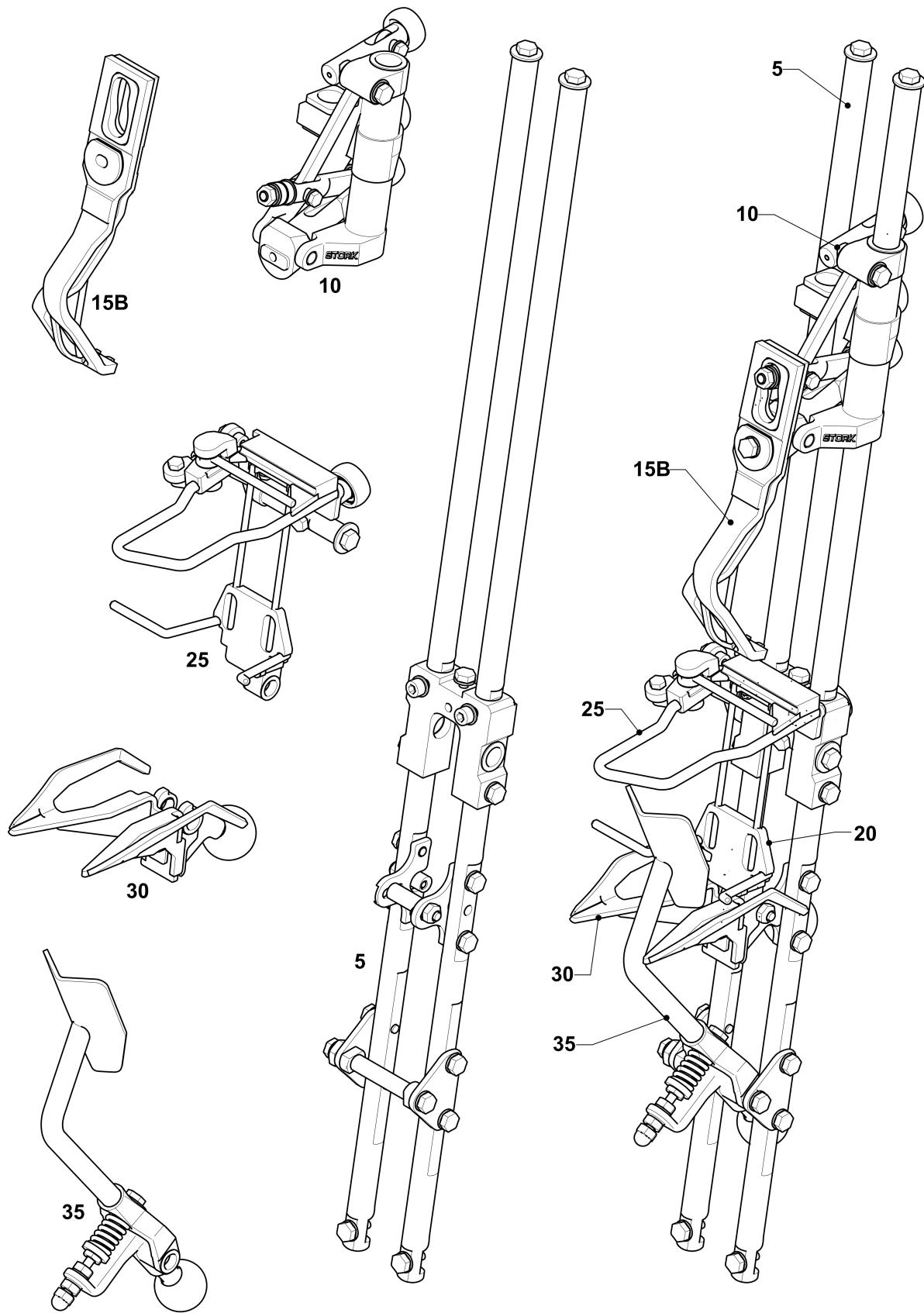


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Eviscerating system

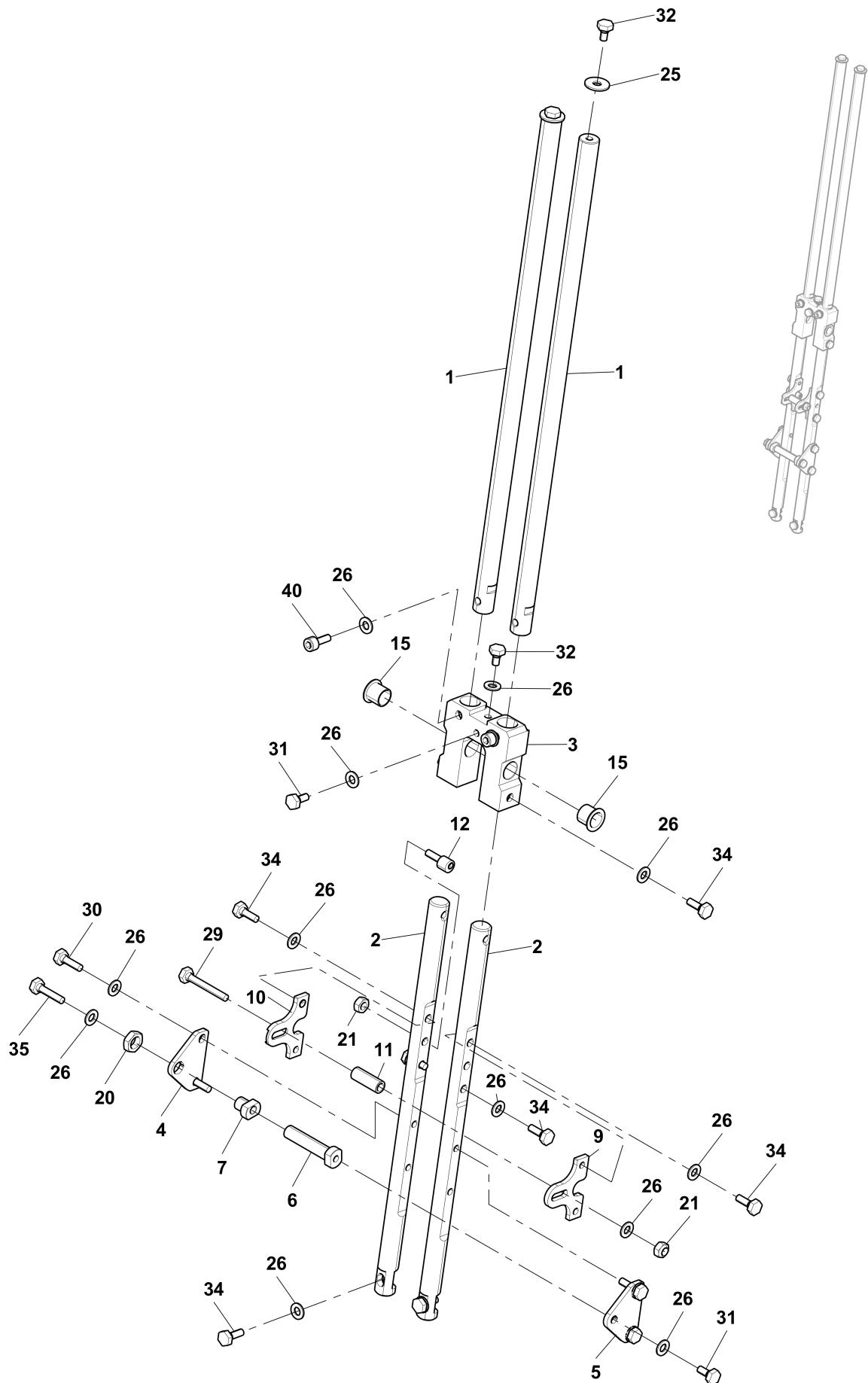
Pos	Part number	Qty	Lngth/Unit	ABC	Description	Page
43	L 4202990	18		B	eviscerating unit	2
83	L 4206211	1			cam	16
89	L 3977394	1			entry guide	18
100	L 3978612	1			shackle guide	20
109		4459503			guide	
110	L 3815337	1			unit wheel	22
115	L 3815336	1			unit wheel	24
120	L 3988325	1			main shaft	26
125		4141886	6		plate	
131	L 3815456	1			carrier wheel	28
136		4071333	18	E	lug	
155	L 3820561	1			main shaft	32
160	L 3815726	1			gear wheel	36
165	L 3949848	1			safety	38
170	L 3815674	1			synchronizer	40
176	L 3967810	1			height adjustment	42
178	L 4175380	1			frame	44
183		400000049	8		anchor bolt	
184	L 4094334	1			information plate	46
185	L 4175157	1			collecting bin	48
188	L 4175155	1			discharge	50
189		091450305	1		glue	
190	L 4094653	1			guard	52
221	L 3978764	1			overhead turn	54
246	L 4112932	1			nozzle set	56
252	L 4268872	1			outside washer	62
300		095900139	1		information label	
302	L 3823238	1			fixture	64
307	L 3815045	1			transport frame	68
346		3837155	1		detector	70
360	L 4192857	1			pull switch	72
366	L 4062651	1			guide	74



2BV-3951876/J
24-02-2012

eviscerating unit

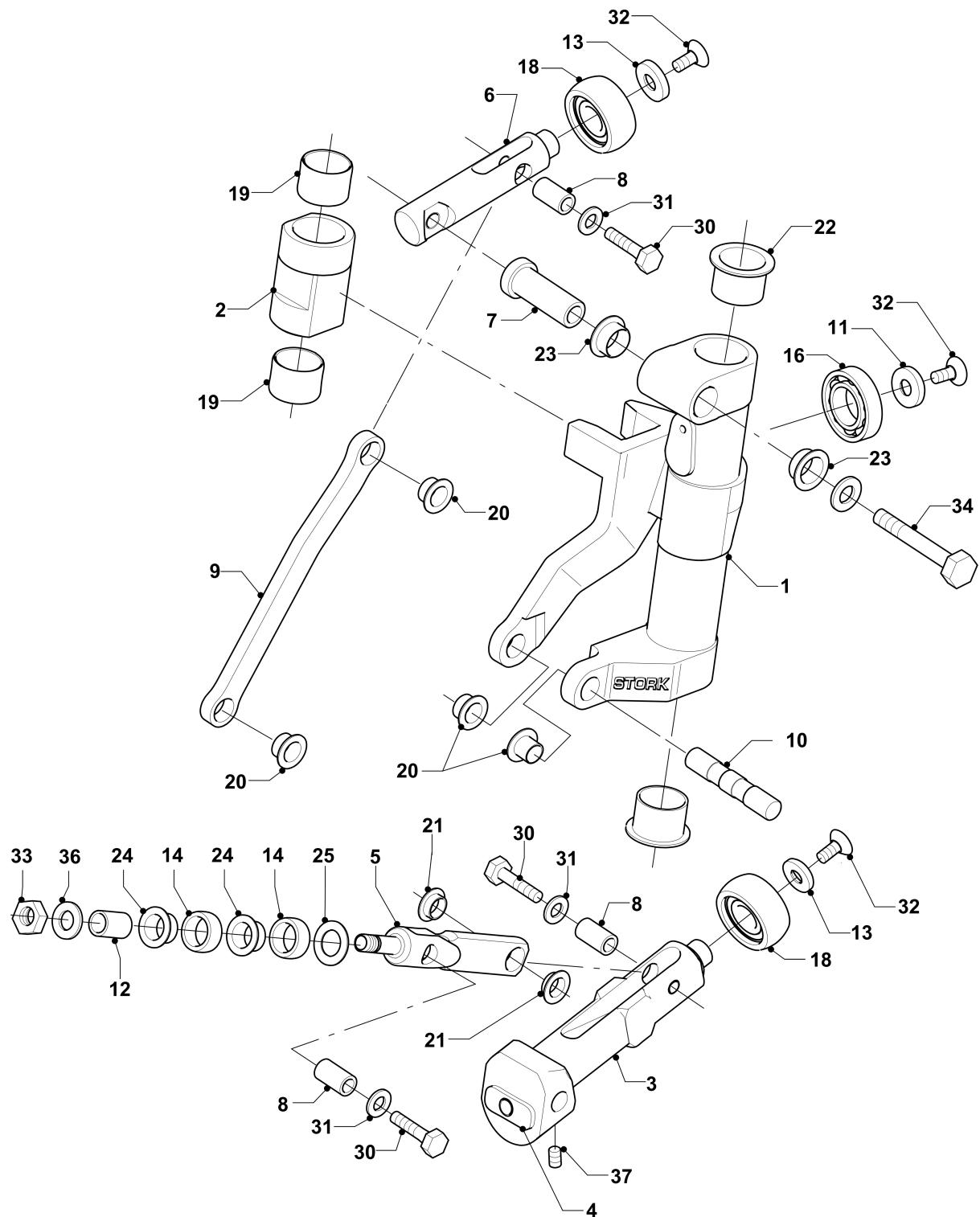
Pos	Part number	Qty	Length/Unit	ABC	Description
5	L	4109642	1		frame
10	L	3866264	1		eviscerating unit
15	L	4202853	1	B	eviscerator arm
20	L	4145240	1		product holder
25		4139754	1	B	spreader bracket
30	L	4173278	1		presser
35	L	4173281	1		presser



XV-4109643/-
15-12-2018

eviscerating unit / frame

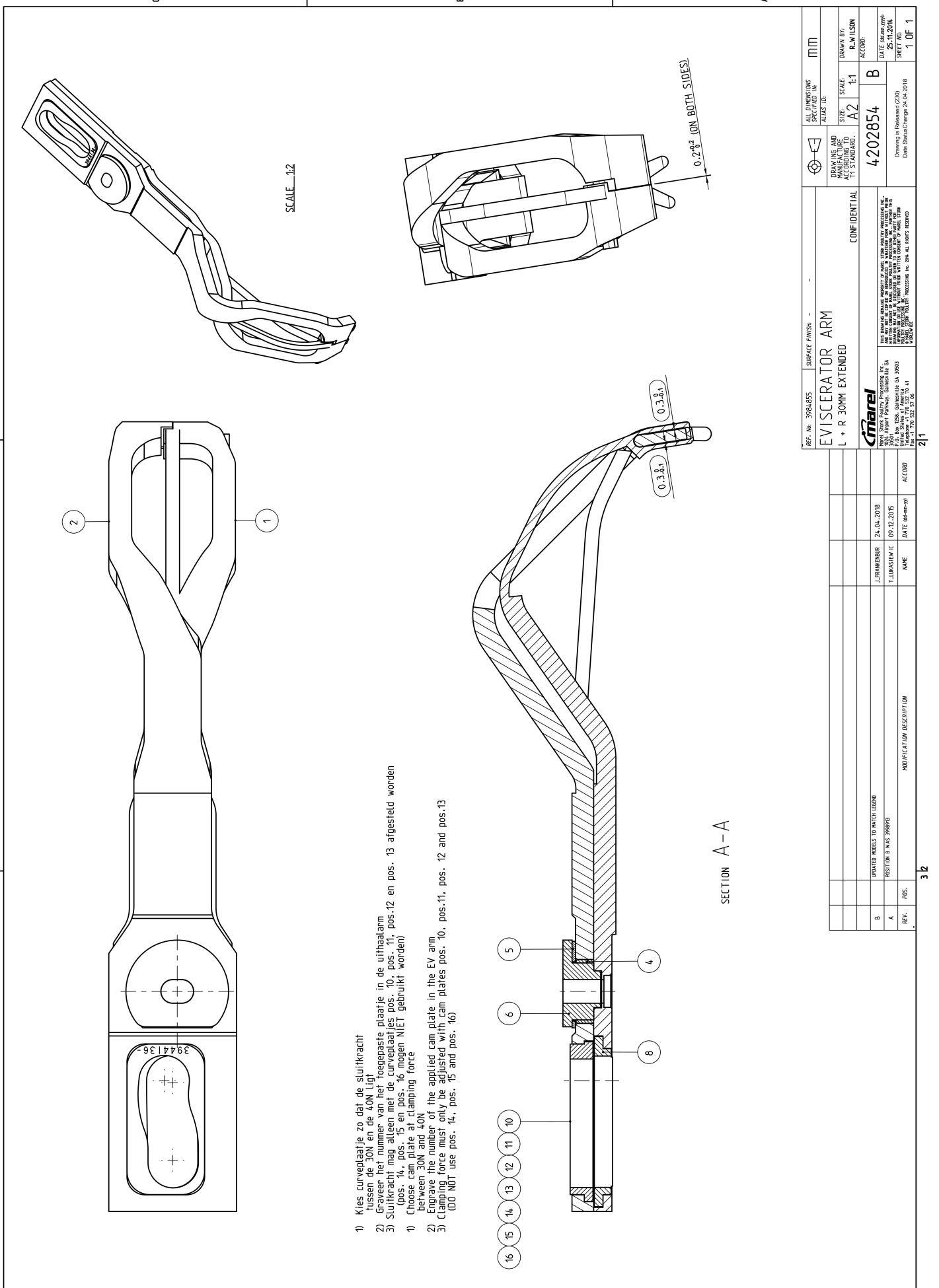
Pos	Part number	Qty	Length/Unit	ABC	Description
1	3947272	2		E	shaft
2	4109644	2			shaft
3	3947219	1			block
4	3931943	1			plate
5	3926644	1			fastening plate
6	3931870	1		E	shaft
7	3931859	1			eccentric
9	3944350	1			fastening plate
10	3814213	1			plate
11	3814214	1		D	shaft
12	3908952	1			eccentric
15	090101464	2		D	bearing flange sleeve
20	090600084	1			nut
21	000163351	2			lock nut
25	000351443	2			flat washer
26	000350209	19			flat washer
29	000138255	1			tap bolt
30	000138241	4			tap bolt
31	000138237	2			tap bolt
32	000138235	3			tap bolt
34	000138239	8			tap bolt
35	000138245	1			tap bolt
40	000251732	2			socket cap screw



1BV-3866365/
12-11-2009

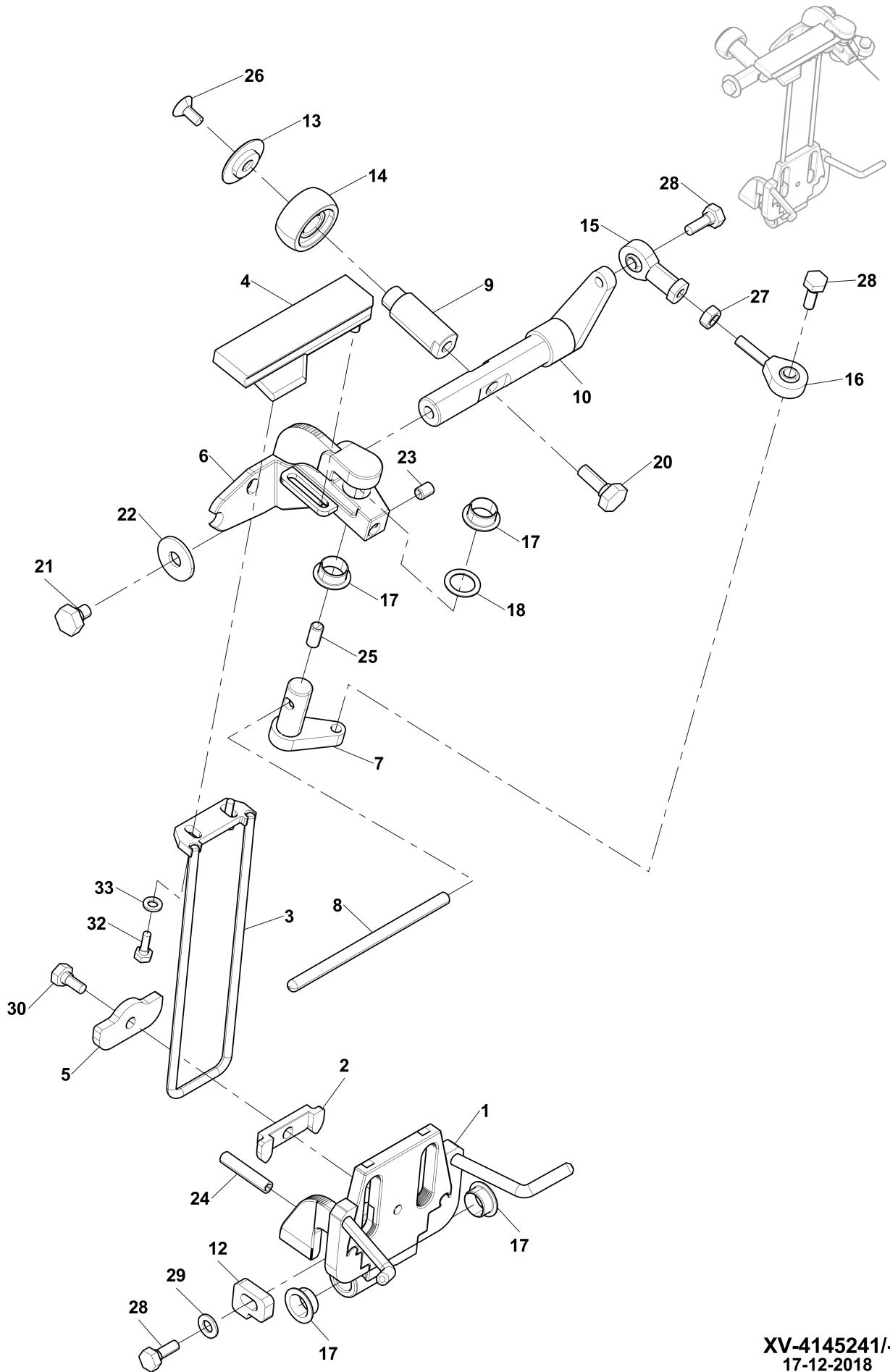
eviscerating unit / eviscerating unit

Pos	Part number	Qty	Length/Unit	ABC	Description
1	3997555	1			guide block
2	3840875	1			special bushing
3	3866220	1			arm
4	3859577	1		D	key
5	3842256	1		B	arm
6	3943870	1			shaft
7	3943871	1		E	shaft
8	3908414	3		D	bushing
9	3908072	1			pull rod
10	3859586	1		D	shaft
12	3961619	1		C	bushing
13	611959	3		E	counter bore ring
14	3926577	2		C	roller
16	090101183	1		BC	crowned ball bearing
18	090100268	2		BC	crowned ball bearing
19	090100282	2		D	bearing sleeve
20	090101454	4		D	bearing flange sleeve
21	090101449	2		D	bearing flange sleeve
22	090101465	2		D	bearing flange sleeve
23	090101388	2		D	bearing flange sleeve
24	090101379	2		C	bearing flange sleeve
25	507358	1		C	ring
30	000138191	3			tap bolt
31	000350208	3			flat washer
32	000254359	3		C	socket cap flat head screw
33	000185071	1			nut
34	000138255	1			tap bolt
35	000138245	1		E	tap bolt
36	000350209	3			flat washer
37	000300764	1		D	cup point set screw
38	000138102	1			tap bolt
39	000351440	1			flat washer



eviscerating unit / eviscerator arm

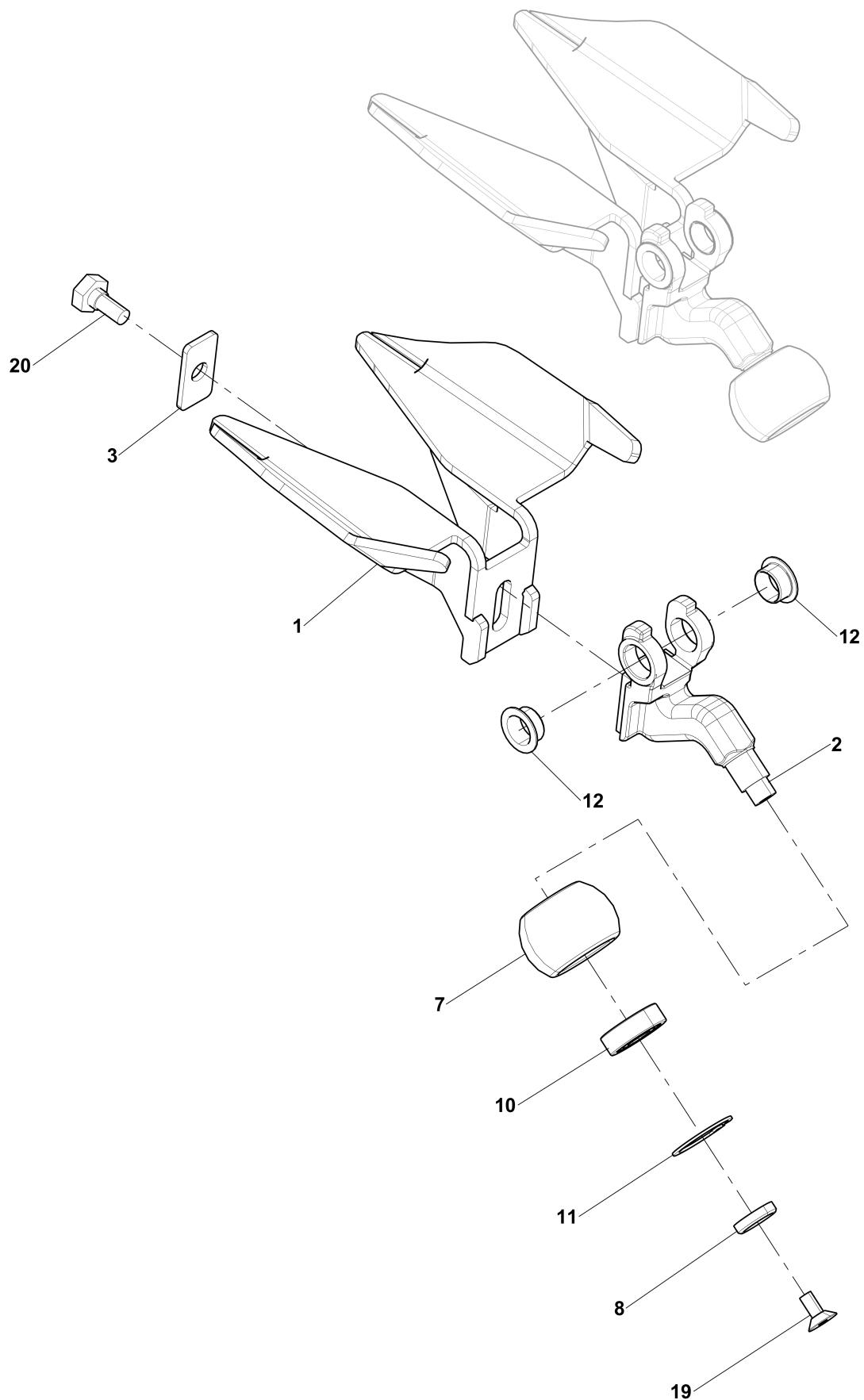
Pos	Part number	Qty	Length/Unit	ABC	Description
1	4534345	1		E	eviscerator arm
2	4534344	1		E	eviscerator arm
4	3945717	1		D	bearing sleeve
5	3945718	1		D	special ring
6	3943100	1		C	flange bushing
8	4281510	1		C	cam plate
10	3944136	1		C	cam plate
11	3944137	1		C	cam plate
12	3944139	1		C	cam plate
13	3944140	1		C	cam plate
14	3944141	1		C	cam plate
15	3953721	1		C	cam plate
16	3953722	1		C	cam plate



XV-4145241/-
17-12-2018

eviscerating unit / product holder

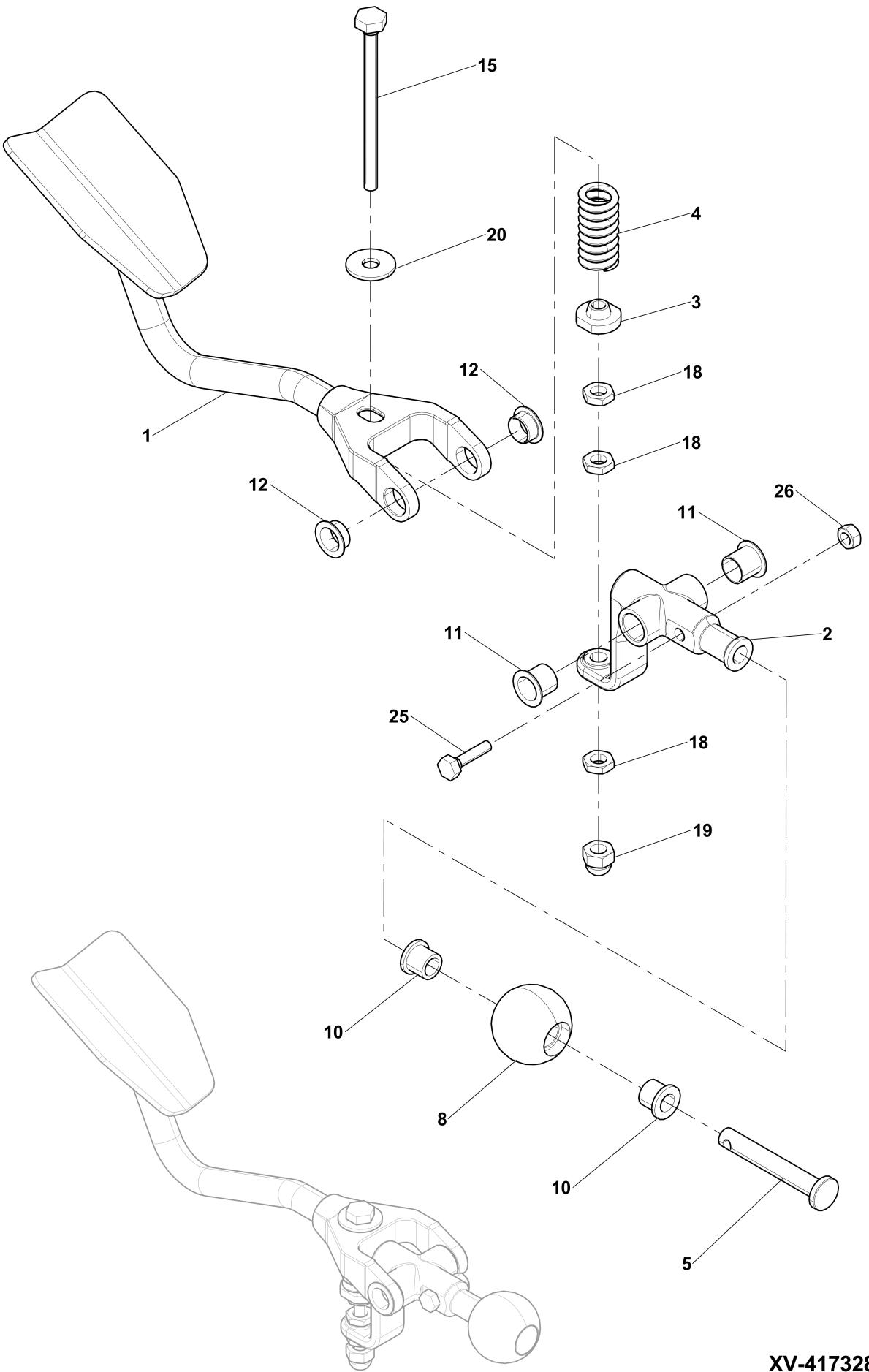
Pos	Part number	Qty	Length/Unit	ABC	Description
1	4126093	1		E	back plate
2	3863205	1			plate
3	4109719	1		E	special spring
4	4139843	1			clamping plate
5	3863126	1			plate
6	4139840	1			bearing block
7	3948291	1			shaft
8	4109721	1		BE	shaft
9	3947253	1			shaft
10	4139849	1			lever
12	3944388	1			carrier plate
13	3842993	1		E	counter bore ring
14	090100268	1		BC	crowned ball bearing
15	090100644	1		D	ball joint rod end
16	090100650	1		D	ball joint rod end
17	090101388	4		D	bearing flange sleeve
18	438455	1		D	ring
20	000138239	1			tap bolt
21	000138234	1			tap bolt
22	000351443	1			flat washer
23	9537083	1		D	cup point set screw
24	3814314	1		E	cup point set screw
25	000300787	1		D	cup point set screw
26	000254359	1		C	socket cap flat head screw
27	000185070	1		D	nut
28	000138187	3		D	tap bolt
29	000350208	1			flat washer
30	000138185	1			tap bolt
32	000138135	2			tap bolt
33	000350207	2			flat washer



XV-4173278/-
23-06-2017

eviscerating unit / presser

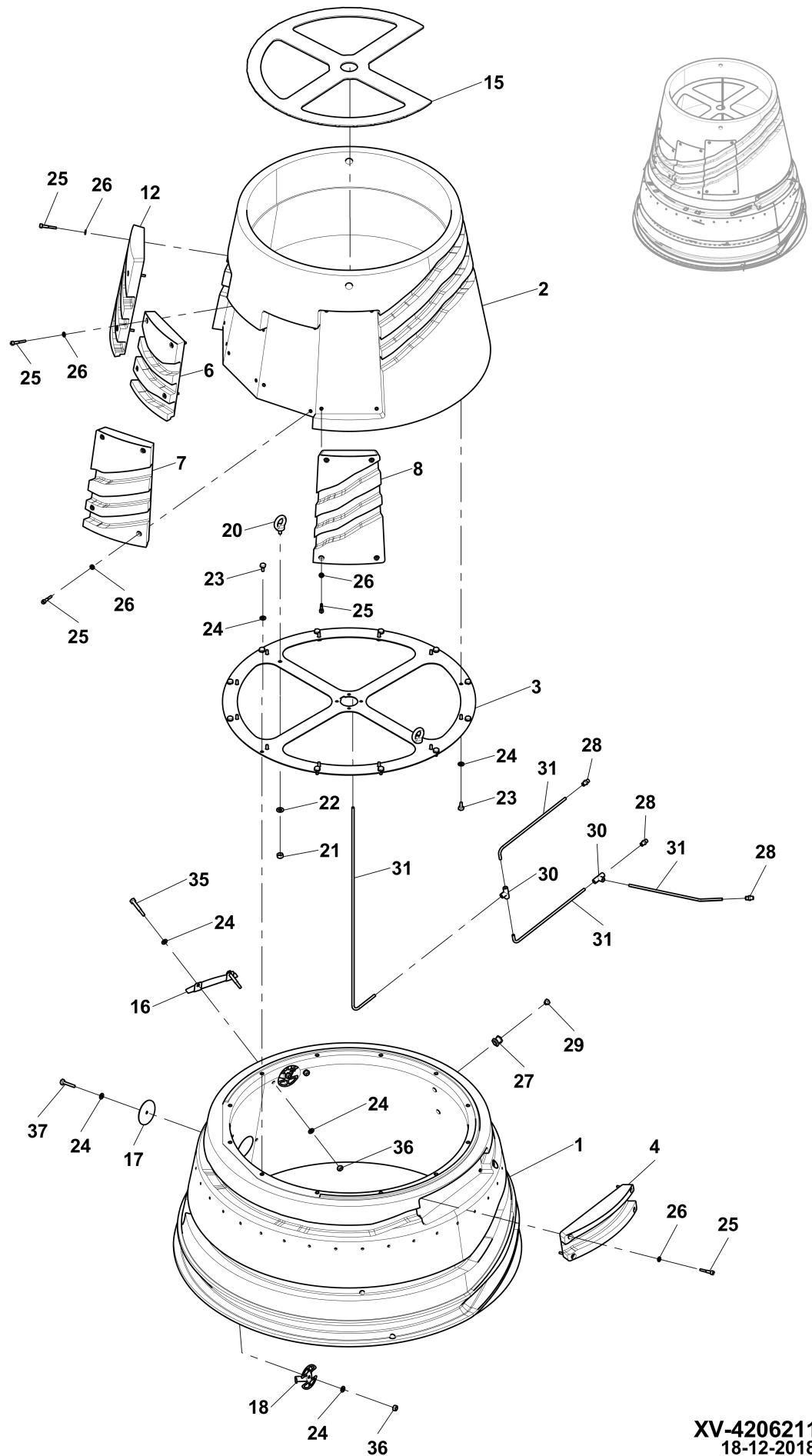
Pos	Part number	Qty	Length/Unit	ABC	Description
1	4173279	1			presser
2	3966051	1		B	pivot
3	3945775	1			cover plate
7	3966384	1		E	roller
8	530908	1		E	counter bore ring
10	090100973	1		BC	ball groove bearing
11	000371332	1		C	internal snap ring
12	090101388	2		D	bearing flange sleeve
19	000254359	1		C	socket cap flat head screw
20	000138237	1			tap bolt



XV-4173281/-
23-06-2017

eviscerating unit / presser

Pos	Part number	Qty	Length/Unit	ABC	Description
1	4173282	1			presser
2	3966100	1			pivot
3	3947083	1			pressure ring
4	3946684	1		BD	compression spring
5	3816128	1		D	shaft
8	542373	1		E	cam roller
10	090101517	2		D	bearing flange sleeve
11	090101461	2		D	bearing flange sleeve
12	090101388	2		D	bearing flange sleeve
15	000138268	1		E	tap bolt
18	090600066	3		E	nut
19	000205703	1			acorn nut
20	000351443	1			flat washer
25	000138191	1			tap bolt
26	000163350	1			lock nut

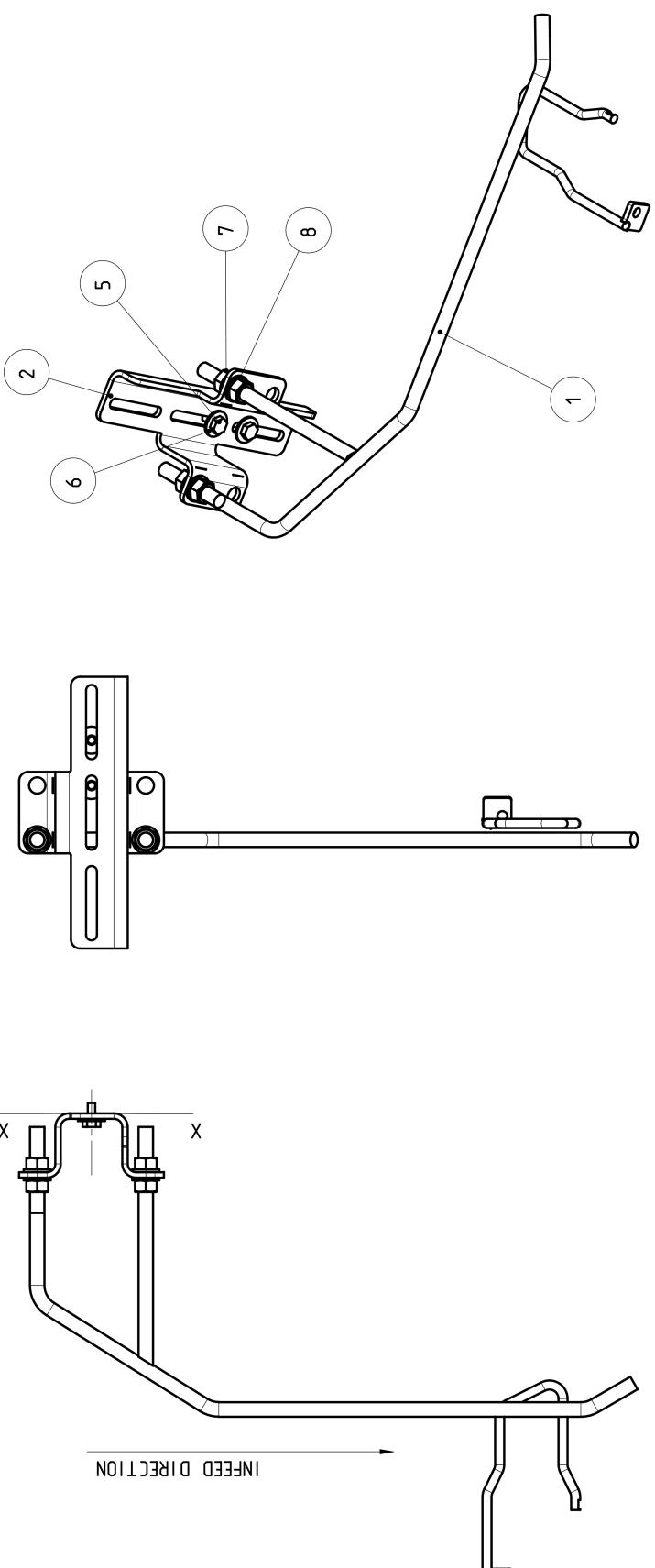


XV-4206211/D
18-12-2018

cam

Pos	Part number	Qty	Length/Unit	ABC	Description
1	4145947	1			cam
2	4111030	1		E	cam
3	3935145	1			fastening plate
4	3970938	1		E	cam insert
6	4111031	1		E	cam insert
7	4111032	1		E	cam insert
8	4111033	1		E	cam insert
12	4145788	1		E	cam insert
15	3817118	1			plate
20	000070202	2			lifting eye bolt
21	000163352	2			lock nut
22	000350210	2			flat washer
23	000138237	24			tap bolt
24	000350209	24			flat washer
25	000251720	20		E	socket cap screw
26	000350208	20			flat washer
27	002330195	3			panel mounting fitting
28	002330907	3		BE	male straight connector
29	090250846	3		D	flat jet spray nozzle
30	002330763	2			union tee connector
31	004171008	1	4000 MM	E	pneumatic hose

Roughness Class	Roughness $\times 10^{-3}$
mm	in
50	2000
25	1000
12.5	500
6.3	250
3.2	125
1.6	63
0.8	32
0.4	16
0.2	8
0.1	4
0.05	2
0.025	1



THIS DRAWING SHOWS THE ASSEMBLY FOR THE RIGHT-HANDED MACHINE FOR THE LEFT-HANDED MACHINE MIRROR AROUND X-X.

REF. No:	SURFACE FINISH:	THIRD ANGLE PROJ.	ALL DIMENSIONS SPECIFIED IN MM. DRAWING AND MANUFACTURE ACCORDING TO STORK PTN-NORM
GUIDE ENTRY		SCALE:	DRAWN BY:
		A3 1:5	DATE (dd-mm-yy): DRAWN BY: BREMAN ACCORD: JHEYLIGERS
GELEIDER INLOOP-			
STORK®		Stork PTN B.V., Trade register: S-Hertogenbosch number 35069, is member of Stork K.V. This drawing remains property of Stork PTN B.V., and may not be copied or given to any other party for information or use without our written consent.	
CHANGED ACCORDING LEGEND REVISION A..		J.HUTTING NAME DATE (dd-mm-yy)	Drawing is Released (230) Date StatusChange 02.12.2008 Date StatusChange 02.12.2008
A		ACC RD	MODIFICATION DESCRIPTION
		REV. POS.	

entry guide

Pos	Part number	Qty	Length/Unit	ABC	Description
1	3963098	1			guide
2	3961891	1			clamp
5	000138237	2			tap bolt
6	000351443	2			flat washer
7	000185074	4			nut
8	000350212	4			flat washer

21

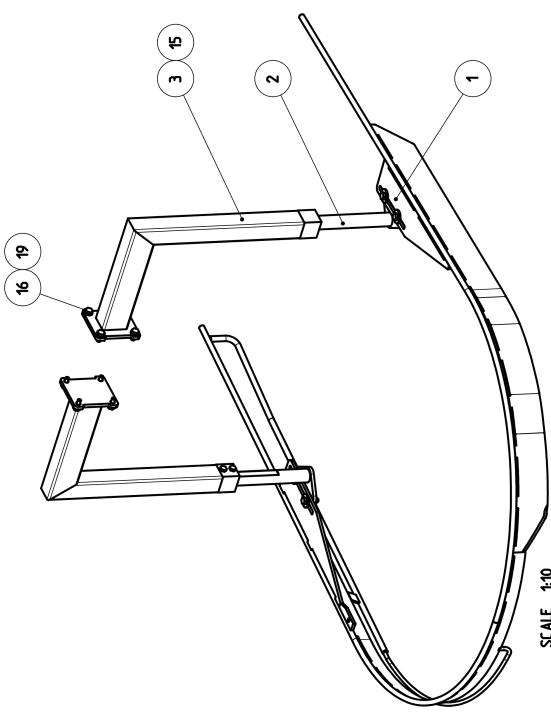
3 | 2

1

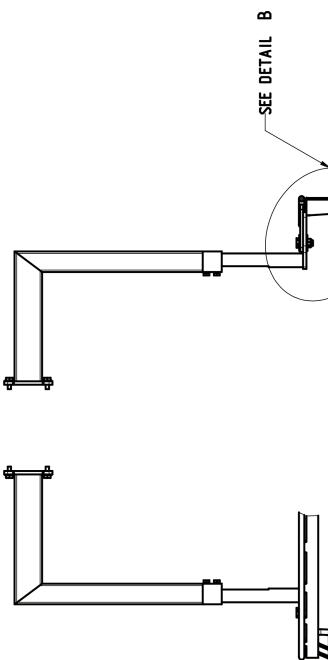
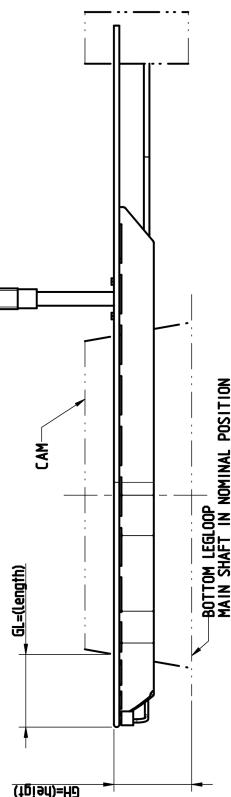
8

1

Radius $\times 10^{-3}$	Brightness Class	
mm	In	ISO 1902
50	20000	M2
25	10000	NH
12.5	5000	W0
6.2	250	W9
3.2	125	N1
1.6	63	N7
0.8	32	N6
0.4	16	N5
0.2	8	N4
0.1	4	N3
0.05	2	N2
0.025	1	M1

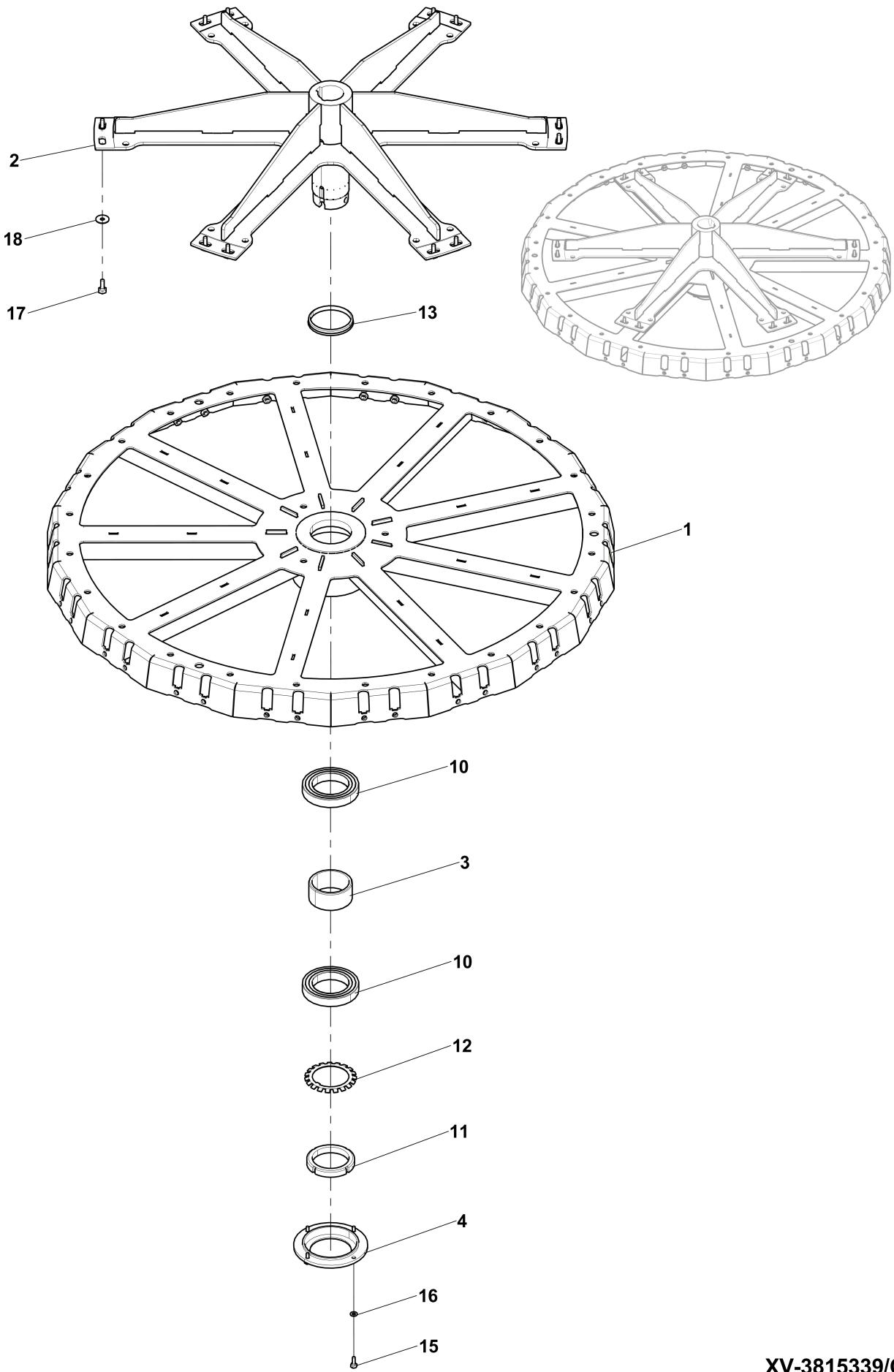


FOR SETTINGS SEE PAGE 2 ADJUSTMENT DRAWING UNIT



shackle guide

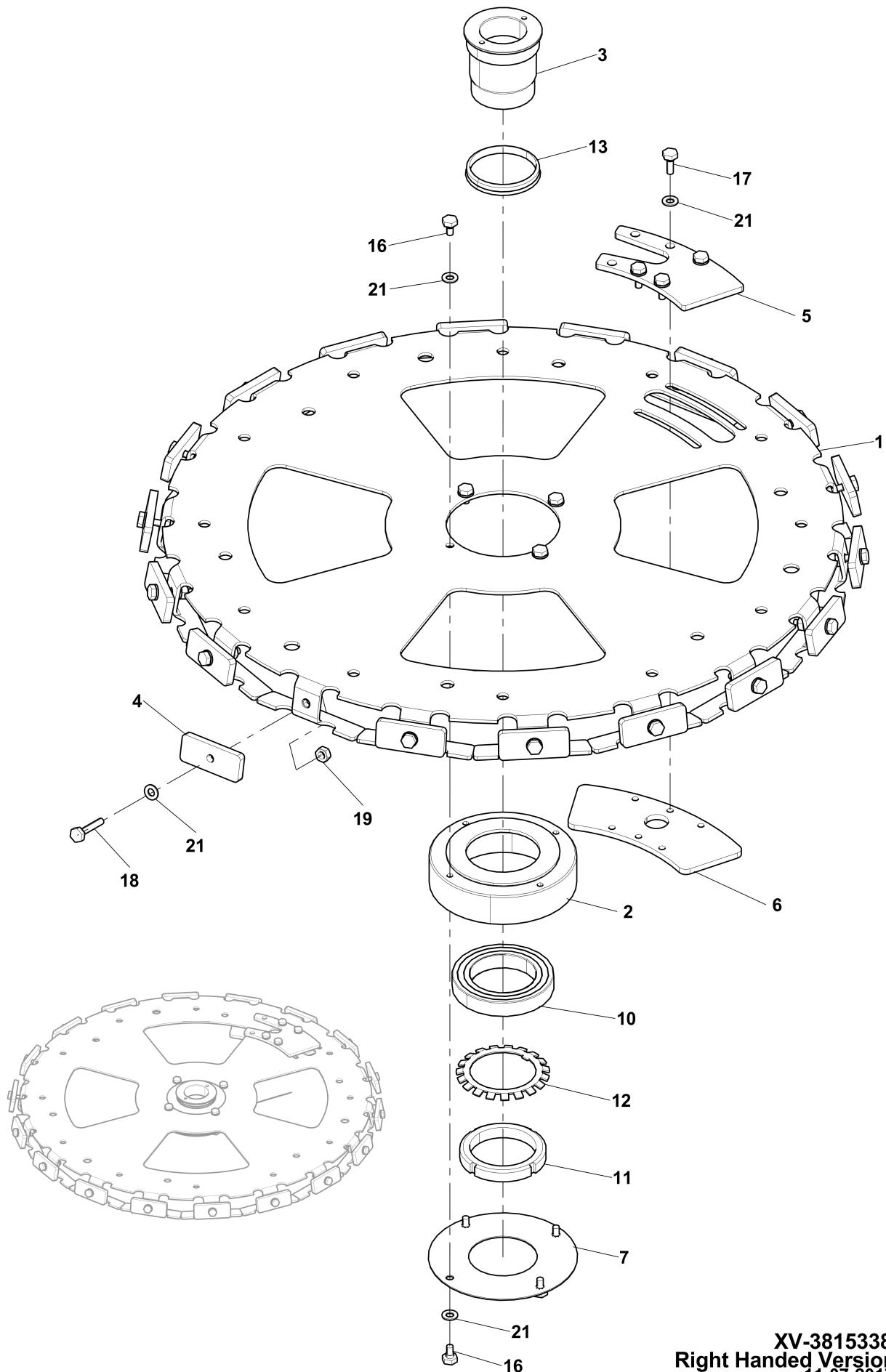
Pos	Part number	Qty	Length/Unit	ABC	Description
1	3954767	1		E	shackle guide
2	3934935	2			support
3	3943628	2			support
15	000138237	4			tap bolt
16	000138289	8			tap bolt
17	000138295	4			tap bolt
18	000163352	4			lock nut
19	000350210	8			flat washer
20	000351444	8			flat washer



XV-3815339/C
22-06-2017

unit wheel

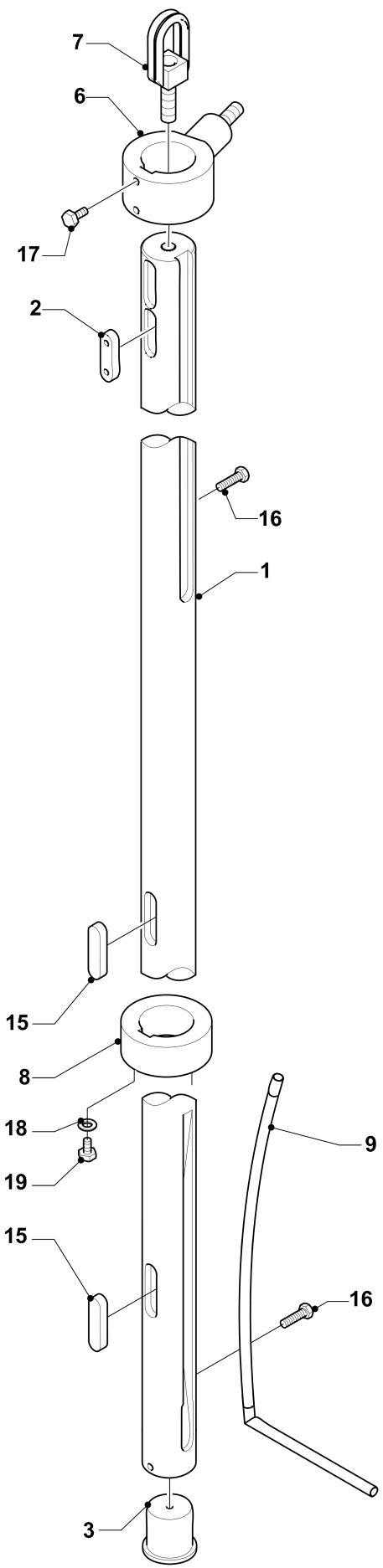
Pos	Part number	Qty	Length/Unit	ABC	Description
1	3815189	1			unit wheel
2	3943632	1			cam holder
3	646528	1			bushing
4	646527	1			bearing cover
10	003431967	2		D	ball groove bearing
11	080243017	1		D	slotted nut
12	080383017	1		D	nut lock washer
13	002230032	1		D	V ring seal
15	000138187	4			tap bolt
16	000350208	4			flat washer
17	000138239	12			tap bolt
18	000351443	12			flat washer



XV-3815338/C
Right Handed Version
11-07-2017

unit wheel

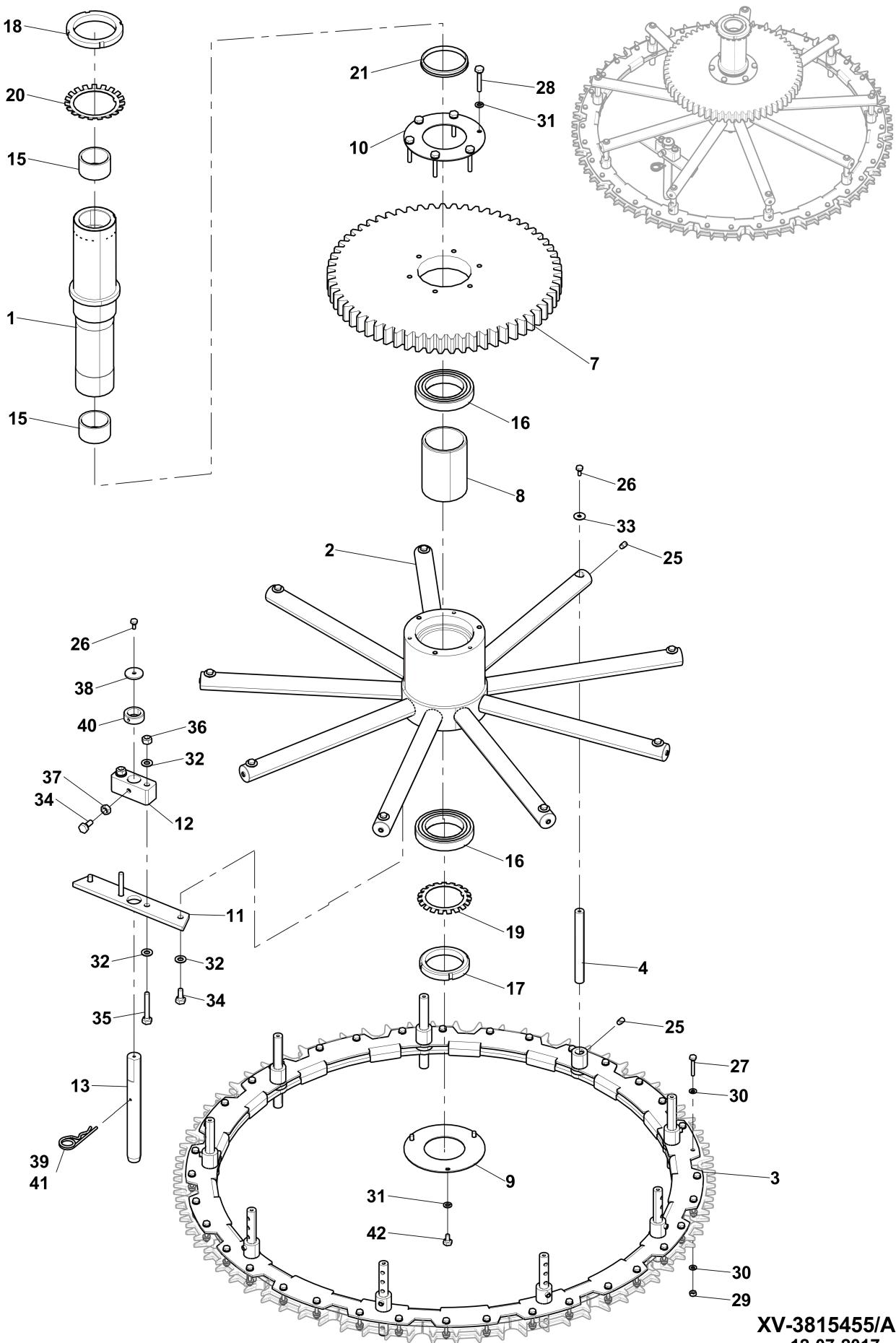
Pos	Part number	Qty	Length/Unit	ABC	Description
1	3815188	1			unit wheel
2	3932644	1			bearing housing
3	3932625	1			bushing
4	3924885	18			fastening plate
5	3934876	1			plate
6	3934877	1			plate
7	3935230	1			cover
10	003431967	1		D	ball groove bearing
11	080243017	1		D	slotted nut
12	080383017	1		D	nut lock washer
13	002230032	1		D	V ring seal
16	000138235	8			tap bolt
17	000138239	4			tap bolt
18	000138249	18			tap bolt
19	000163351	18			lock nut
21	000350209	30			flat washer



XV-3988324/E
20-02-2018

main shaft

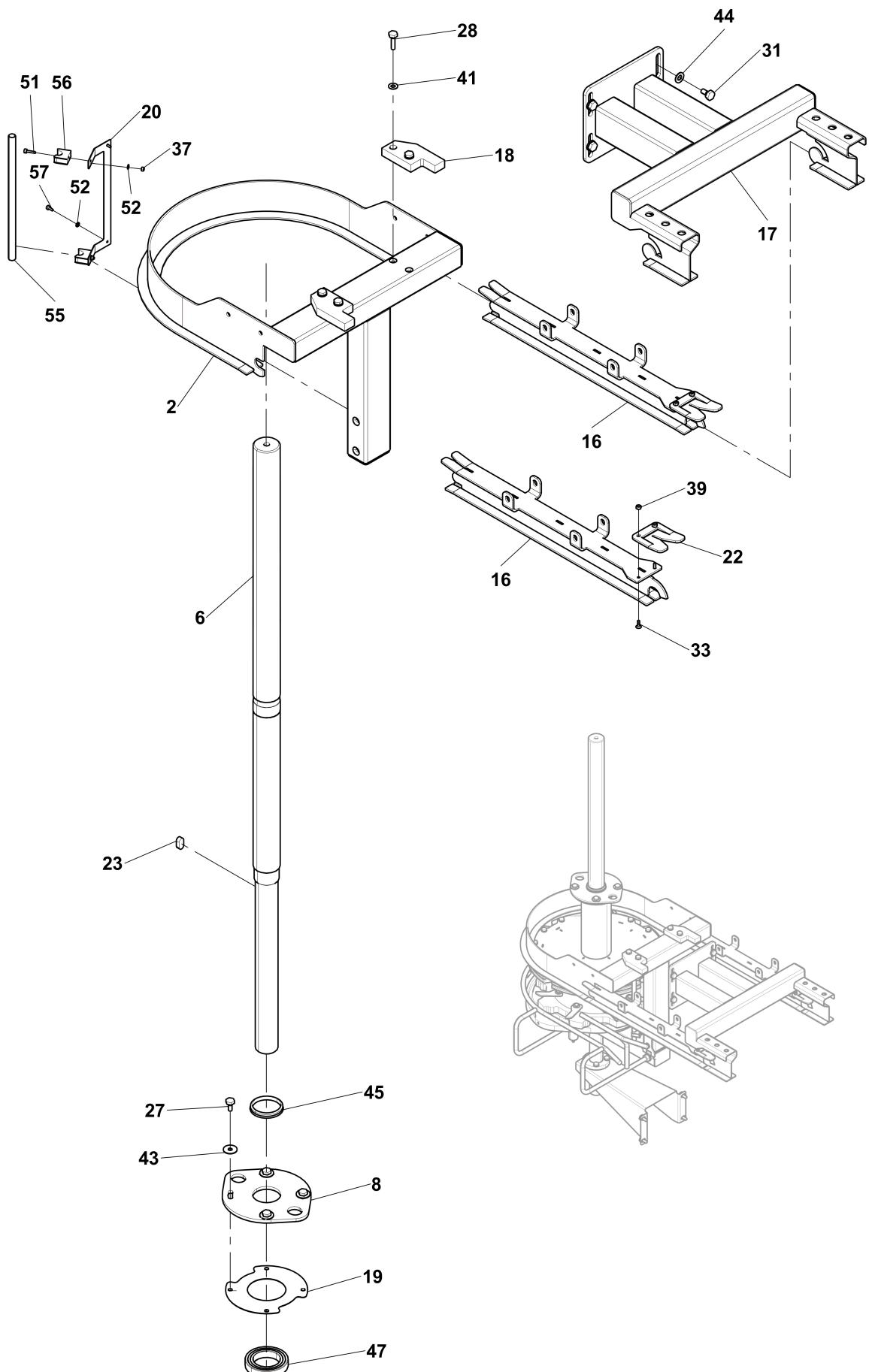
Pos	Part number	Qty	Length/Unit	ABC	Description
1	3932657	1			main shaft
2	631716	1		D	round ends key
3	631710	1			special plug
6	3938471	1			hub with arm
7	618745	1			lifting eye bolt
8	3941315	1			hub
9	3988441	1		E	pipe
15	000502520	2		D	round ends key
16	4051864	2		D	fixing bolt
17	000138241	2			tap bolt
18	000350209	4			flat washer
19	000138235	4			tap bolt



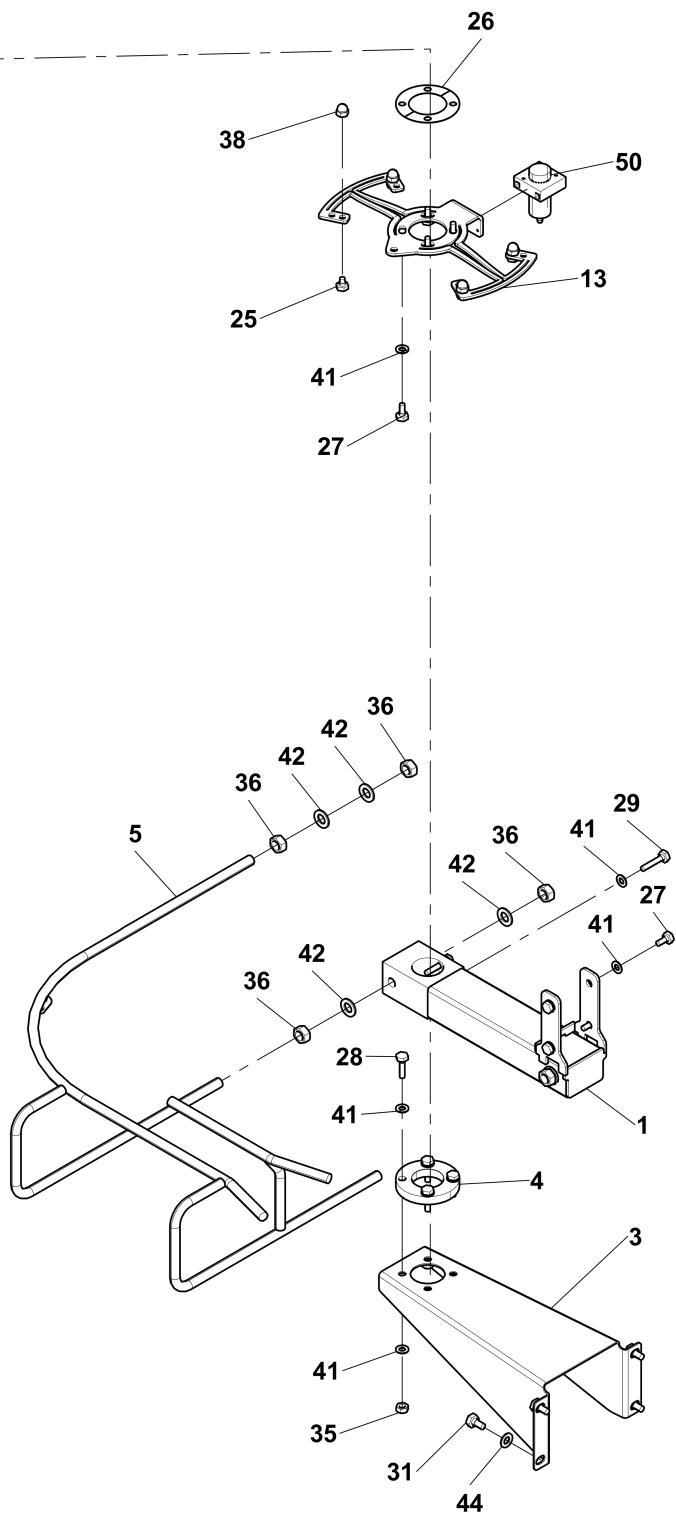
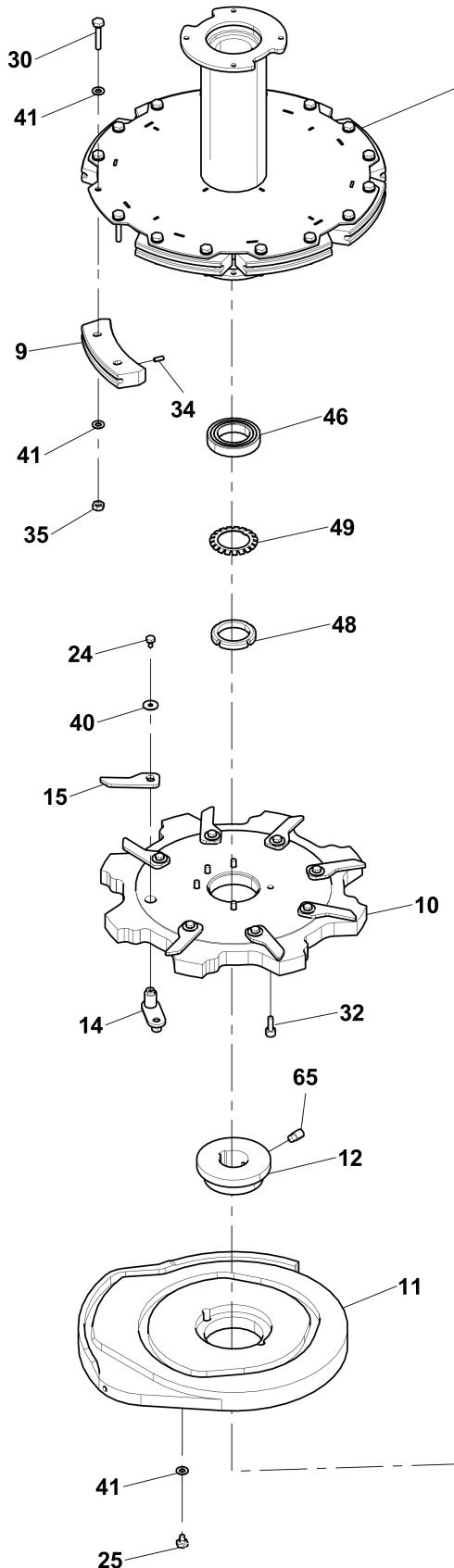
XV-3815455/A
12-07-2017

carrier wheel

Pos	Part number	Qty	Length/Unit	ABC	Description
1	3934755	1			flange with holes bushing
2	3815450	1			special bushing
3	3815358	1			drive wheel
4	3807716	9			special rod
7	3815581	1		E	gear wheel
8	3933991	1			bushing
9	3815452	1			cover plate
10	3934060	1		E	cover plate
11	3815453	1			strip
12	3938532	1			block
13	3941531	1			machine drive pin
15	092501212	2		E	bearing sleeve
16	003431967	2		D	ball groove bearing
17	080243017	1		D	slotted nut
18	080243019	1		D	slotted nut
19	080383017	1		D	nut lock washer
20	080383019	1		D	nut lock washer
21	002230033	1		D	V ring seal
25	000302796	18		D	dog point set screw
26	000138185	10			tap bolt
27	000138197	36			tap bolt
28	000138251	6			tap bolt
29	000163350	36			lock nut
30	000350208	72			flat washer
31	000353111	9			split lock washer
32	000350210	6			flat washer
33	000351442	9			flat washer
34	000138289	3			tap bolt
35	000138307	2			tap bolt
36	000163352	2			lock nut
37	000185072	1			nut
38	000934112	1			flat washer
39	3809256	1			pin
40	000950375	1			shaft collar
41	3814004	1			wire cloth
42	000138235	3			tap bolt



XV-3820562/C
19-12-2018 Page 1 of 2



XV-3820562/C
19-12-2018 Page 2 of 2

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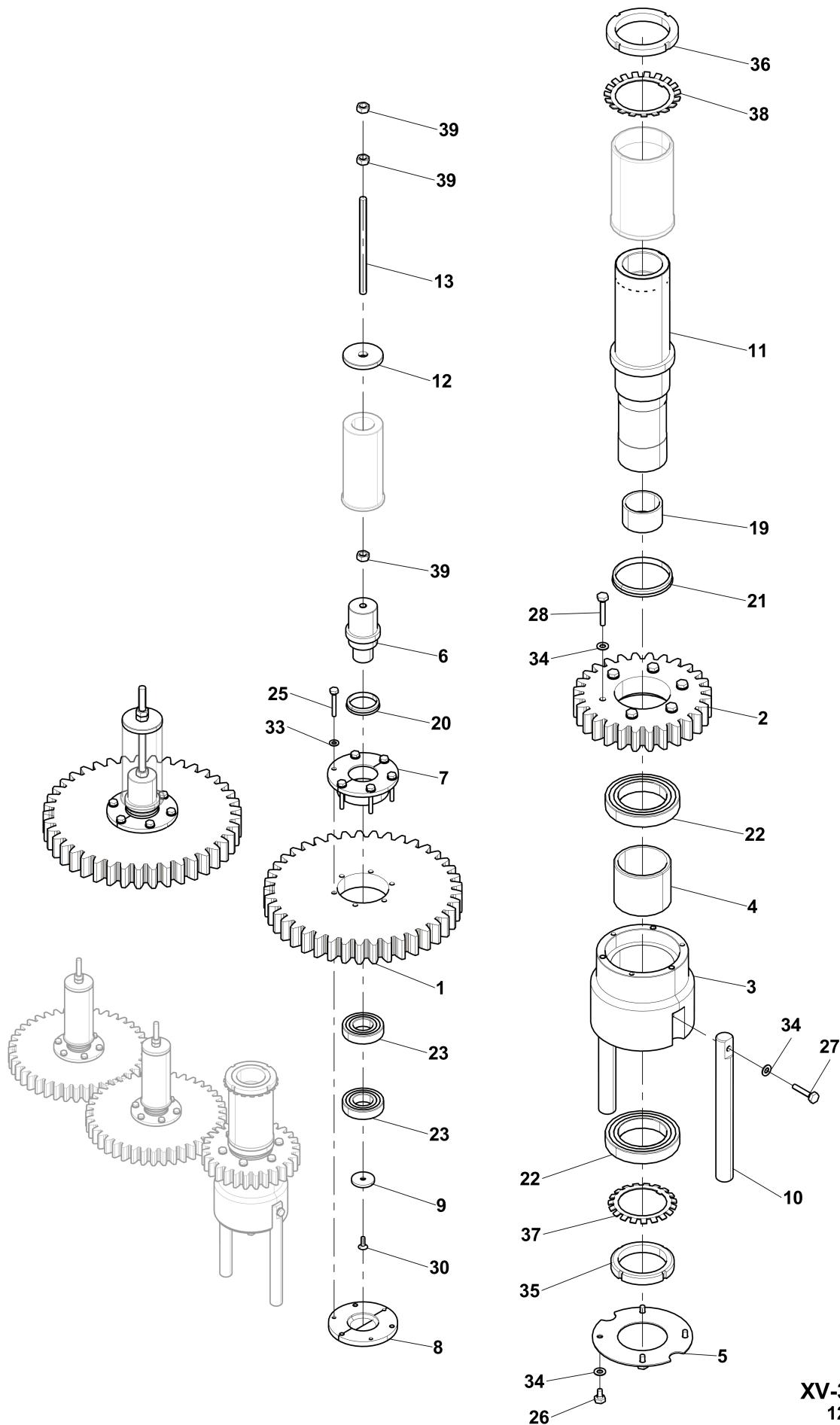
main shaft

Pos	Part number	Qty	Length/Unit	ABC	Description
1	3934710	1			support
2	3815504	1			overhead piece
3	3935188	1			support
4	3935189	1			hub
5	3820563	1		E	shackle guide
6	3969034	1			main shaft
7	3815493	1			carrier wheel
8	3934048	1			carrier plate
9	3815494	8		E	lug
10	3820564	1		E	carrier wheel
11	3820565	1		E	cam plate
12	3934076	1		E	flange
13	3934304	1		E	clamping plate
14	660495	8		E	lever
15	631859	8		E	plate
16	3934753	2			overhead piece
17	3815518	1			support
18	631883	2			block
19	3938270	1			plate
20	4134627	1			support
22	3941316	2			special plate
23	000502662	1		D	round ends key
24	000138184	8			tap bolt
25	000138234	5			tap bolt
26	3940469	6			ring
27	000138237	12			tap bolt
28	000138243	8			tap bolt
29	000138247	2			tap bolt
30	000138249	16			tap bolt
31	000138287	8			tap bolt
32	000251732	5			socket cap screw
33	000254344	4			socket cap flat head screw
34	000300767	16		E	cup point set screw
35	000163351	20		D	lock nut
36	000185074	6			nut
37	000163348	2			lock nut
38	000205703	4			acorn nut
39	000163349	4		E	lock nut
40	000351442	8			flat washer
41	000350209	55			flat washer
42	000350212	6			flat washer
43	000351443	4			flat washer
44	000350210	8			flat washer
45	002230028	1		D	V ring seal
46	003431951	1		D	ball groove bearing
47	003431962	1		D	ball groove bearing
48	080243011	1		D	slotted nut
49	080383011	1		D	nut lock washer
50	095915104	1		B	proximity sensor
51	000251693	2			socket cap screw

Page left blank intentionally

main shaft

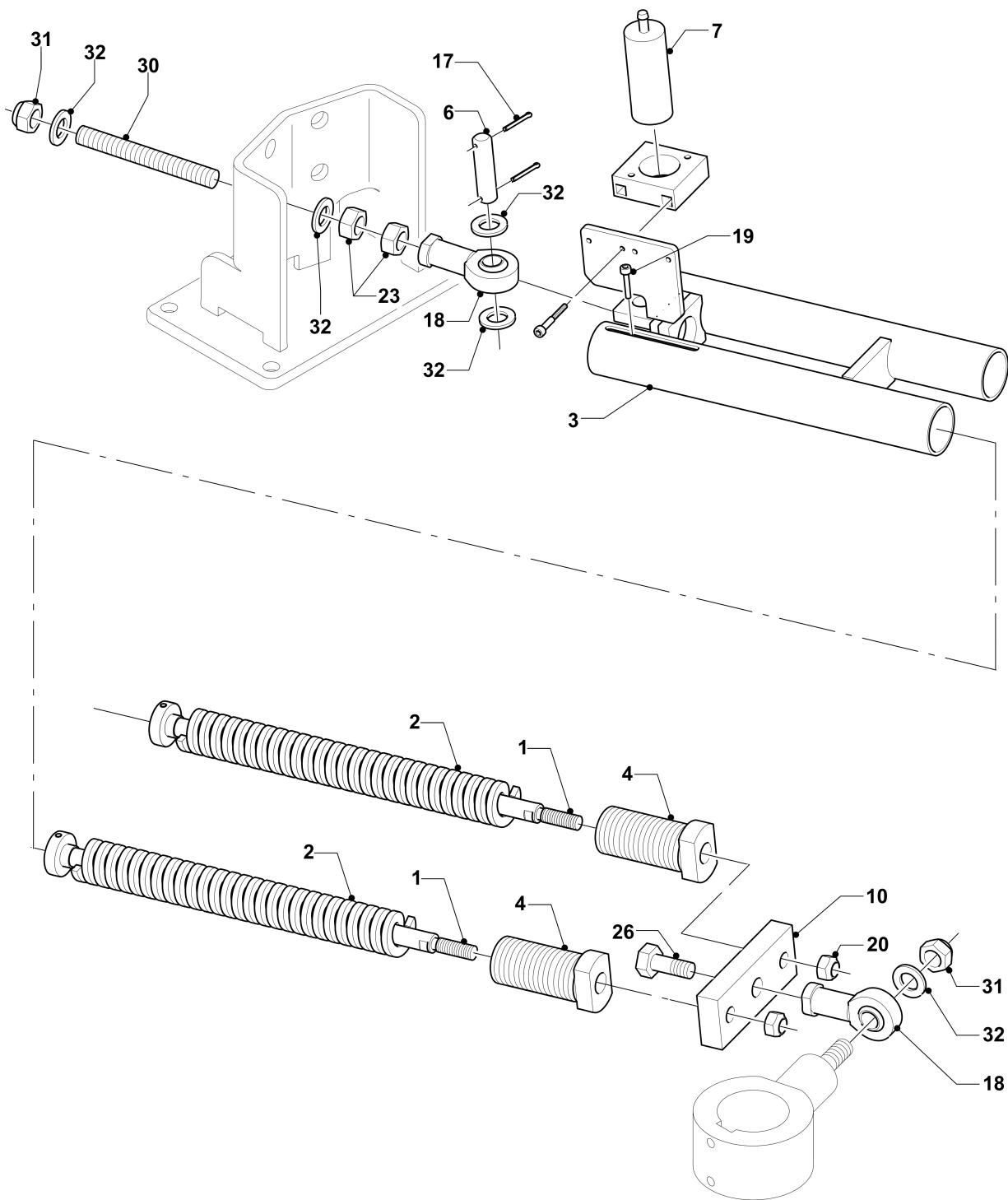
Pos	Part number	Qty	Length/Unit	ABC	Description
52	000350206	4			flat washer
55	090261012	1	330 MM		pipe
56	090950114	2			tube clamp
57	000138104	2			tap bolt
65	000302795	1		D	dog point set screw



XV-3815582/-
12-07-2017

gear wheel

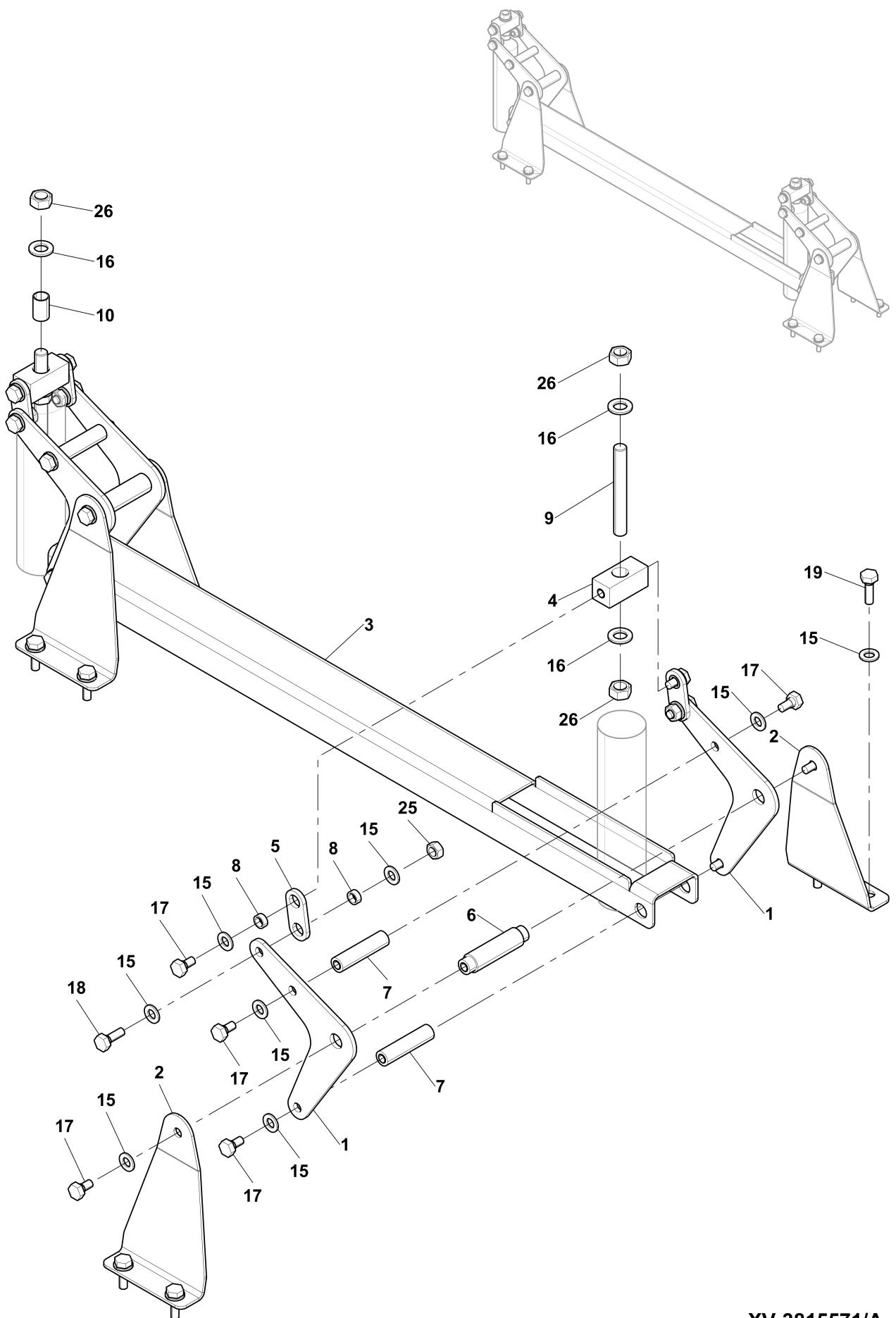
Pos	Part number	Qty	Length/Unit	ABC	Description
1	3943978	2		E	special gear wheel
2	3815580	1		E	gear wheel
3	3934350	1			bearing housing
4	631704	1			bushing
5	3934573	1			cover
6	631852	2			shaft
7	631922	2			bearing housing
8	631923	2			cover
9	631924	2		E	ring
10	3934397	2			shaft
11	3934342	1			flange with holes bushing
12	000934109	2			flat washer
13	531445	2			threaded rod
19	092501212	1		E	bearing sleeve
20	002230025	2		D	V ring seal
21	002230033	1		D	V ring seal
22	003431967	2		D	ball groove bearing
23	090100091	4		D	ball groove bearing
25	000138199	12		E	tap bolt
26	000138235	4			tap bolt
27	000138247	2			tap bolt
28	000138251	6			tap bolt
30	000254360	2		D	socket cap flat head screw
33	000350208	12			flat washer
34	000350209	12			flat washer
35	080243017	1		D	slotted nut
36	080243019	1		D	slotted nut
37	080383017	1		D	nut lock washer
38	080383019	1		D	nut lock washer
39	000185072	6			nut



2BV-3949849/E
17-10-2011

safety

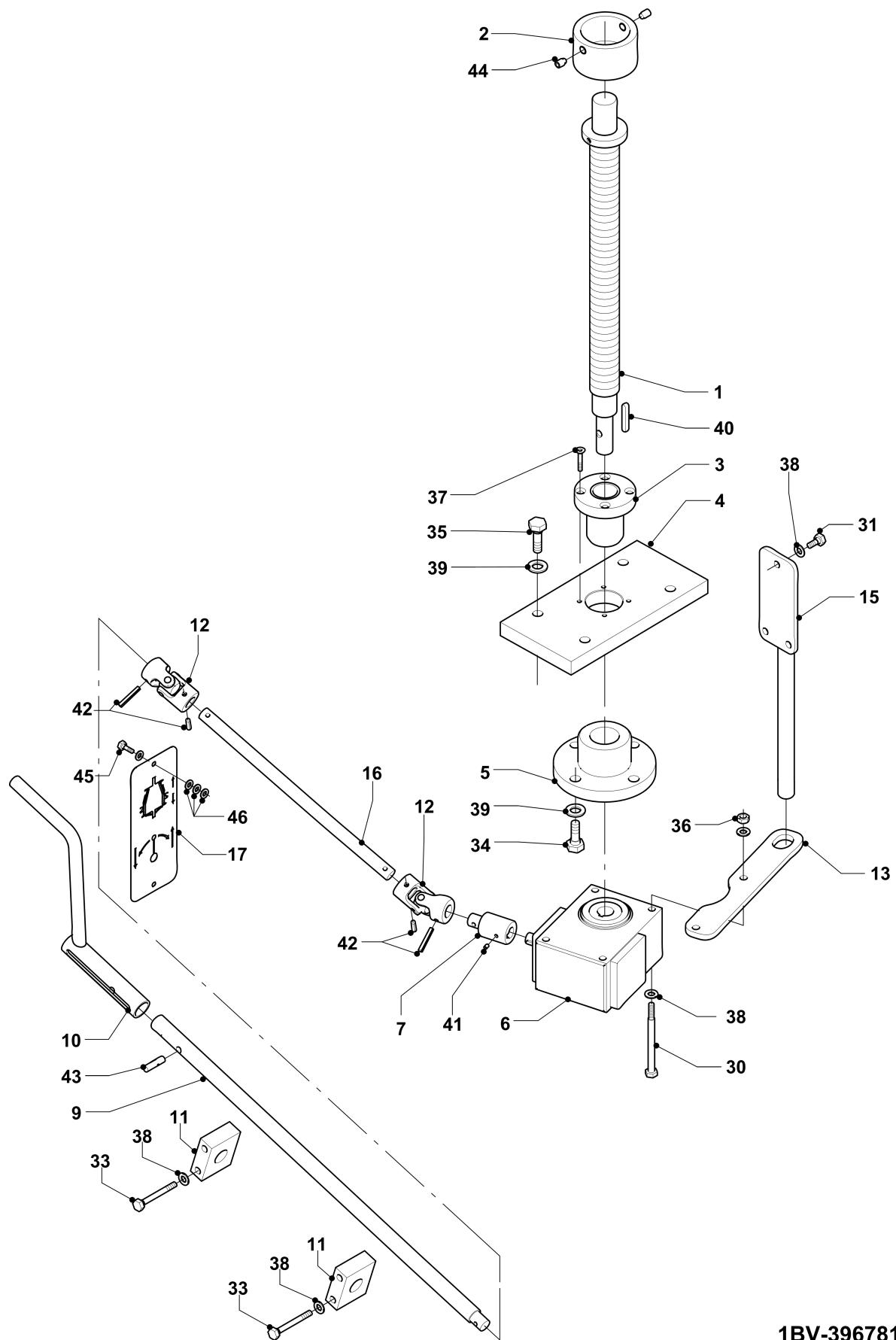
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1	554975	2			special thread end stud
2	448244	2		D	heavy duty compression spring
3	554978	1			spring housing
4	554984	2			bushing
6	3835325	1		D	locking shaft
7	095915104	1		B	proximity sensor
8	691690	1			box
10	554985	1			block
17	000400286	2		D	cotter pin
18	090100651	2		D	ball joint rod end
19	100251015	1		D	socket cap screw
20	000163352	2			lock nut
23	000185074	2			nut
26	000138393	1			tap bolt
27	000278602	4			slotted pan screw
29	500514224	2			gland
30	504109	1		D	threaded rod
31	000163354	2		D	lock nut
32	000350212	5			flat washer



XV-3815571/A
15-12-2018

synchronizer

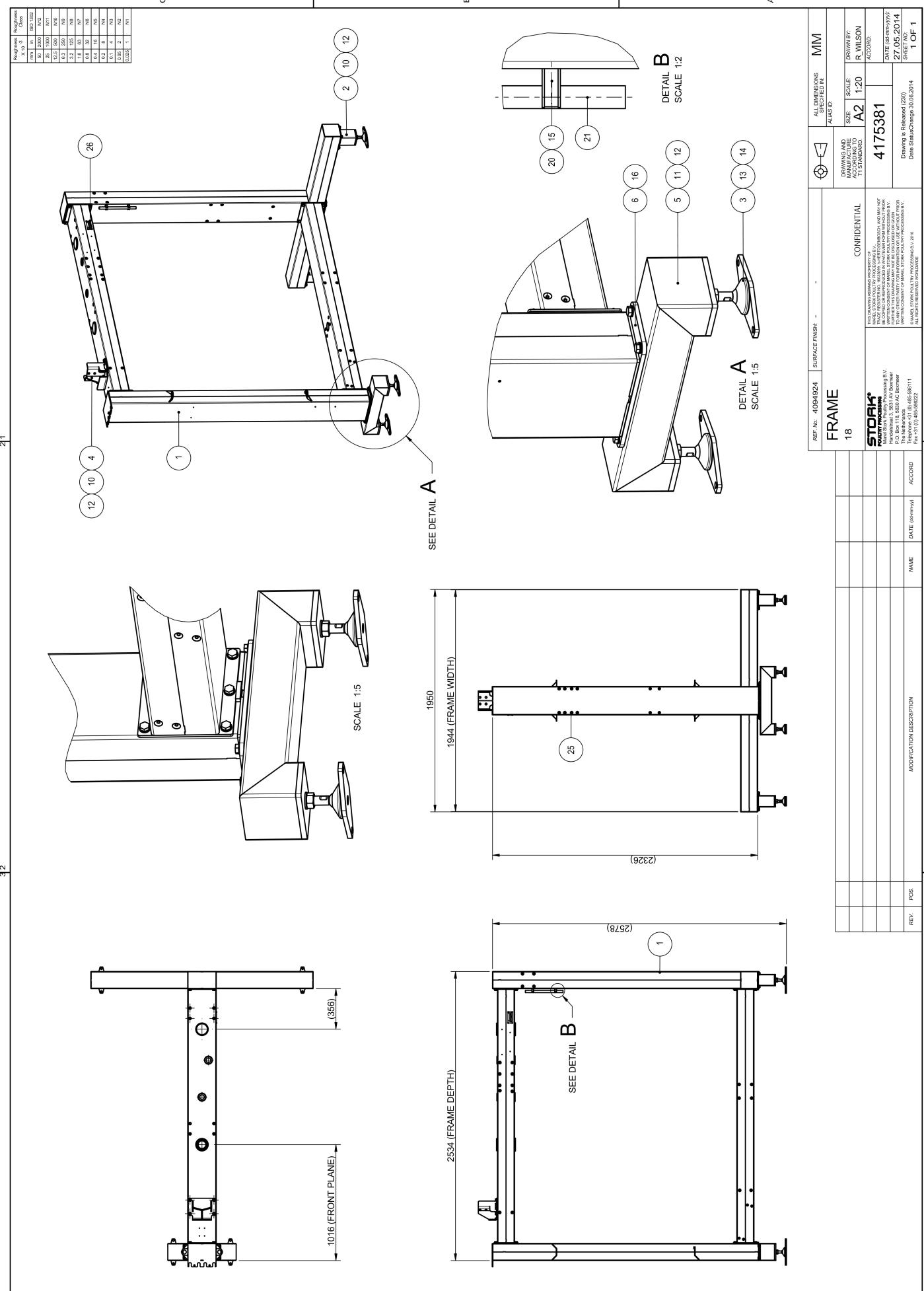
<i>Pos</i>	<i>Part number</i>	<i>Qty</i>	<i>Length/Unit</i>	<i>ABC</i>	<i>Description</i>
1	3936443	4			lever
2	3936444	4			insert base
3	3815570	1			U profile
4	3936446	2			block
5	3936447	4			plate
6	3936448	2			shaft
7	3936449	4			shaft
8	671616	8			bushing
9	504109	2			threaded rod
10	3976135	1			bushing
15	000350210	32			flat washer
16	000350212	4			flat washer
17	000138287	16			tap bolt
18	000138291	4			tap bolt
19	000138293	8			tap bolt
25	000185072	4			nut
26	000185074	4			nut



1BV-3967811/-
10-10-2008

height adjustment

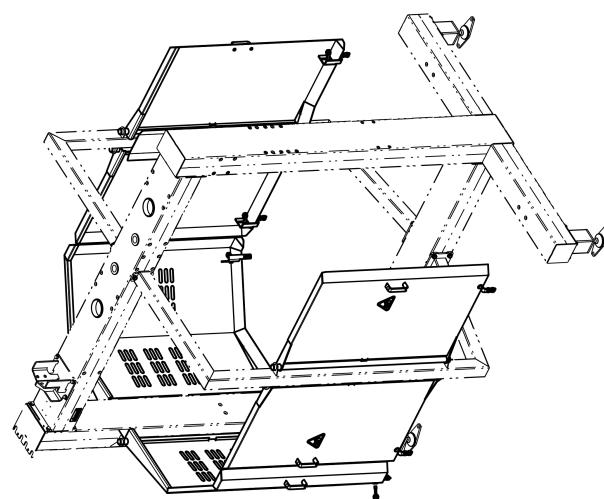
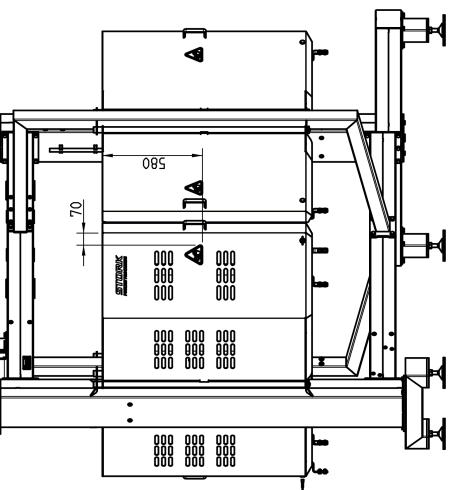
Pos	Part number	Qty	Length/Unit	ABC	Description
1	3934882	1			shaft
2	631706	1			special bushing
3	530381	1			special nut
4	3986039	1			strip
5	3926574	1			hub
6	661610	1		E	angled gearbox reducer
7	646903	1		E	coupling half
9	3967816	1			shaft
10	646871	1			crank handle
11	646866	2		E	bearing block
12	595665	2		E	universal joint
13	3950193	1			carrier plate
15	646872	1			special rod
16	646867	1			locking shaft
17	667974	1			control plate
18	523364	1			ring
30	000137371	2			bolt
31	000138185	3			tap bolt
32	000138197	1			tap bolt
33	000138203	4			tap bolt
34	000138291	4			tap bolt
35	000138293	4			tap bolt
36	000185070	2			nut
37	000254347	4			socket cap flat head screw
38	000350208	11			flat washer
39	000350210	8			flat washer
40	000502400	1		E	round ends key
41	000300722	1		E	cup point set screw
42	000410282	4		E	grooved pin
43	000417301	1		E	grooved pin
44	000302785	2		E	dog point set screw
45	000138137	2			tap bolt
46	000350207	6			flat washer



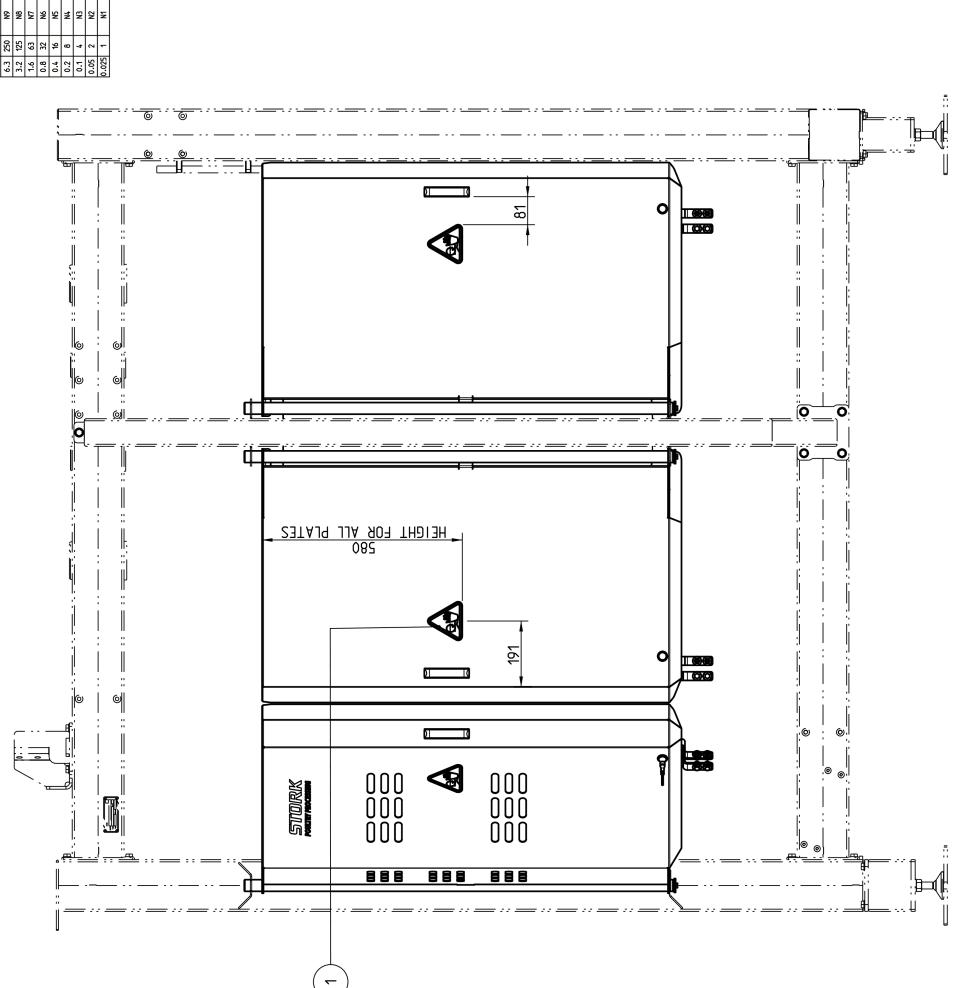
frame

Pos	Part number	Qty	Length/Unit	ABC	Description
1	3815558	1			frame
2	4094076	2			leg
3	400005005	4			adjusting leg
4	3972029	1			support
5	4094073	1			leg
6	3995551	1			plate
10	000138289	12			tap bolt
11	000138291	4			tap bolt
12	000350210	16			flat washer
13	000350214	4			flat washer
14	000185076	4			nut
15	000254329	2			socket cap flat head screw
16	000254392	4			socket cap flat head screw
20	090950115	2			tube clamp
21	090261011	1	330 MM		pipe
25	000300807	4			cup point set screw
26	400002175	4			pan head screw

21



Dimensions	Class
X	mm X in
50	ISO 1020 N2
25	ISO 900 N11
12,5	ISO 500 N10
6,3	ISO 250 N9
3,2	ISO 125 N8
1,6	ISO 63 N7
0,8	ISO 32 N6
0,4	ISO 16 N5
0,2	ISO 8 N4
0,1	ISO 4 N3
0,05	ISO 2 N2
0,025	ISO 1 N1



MIRROR DIMS OF PLATES ON OTHER SIDE OF GUARD

INFORMATION PLATE		ALL DIMENSIONS IN MM
REF. No.	SURFACE FINISH	
Ref. No. 3985134		AS/BS
		DRAWN BY: M. THUNG
		SCALE: 1:20 ACC'D:
		DATE DRAWN: 20.06.2012 Drawing Released (230) Date stamping: 30.11.2016 Sheet No. 1 Of 1

STORK

Quality Processing B.V.

Haarweg 10

5232 BG'S-Hertogenbosch

The Netherlands

Phone +31 85 525 4670

Fax +31 85 525 4671

E-mail: STORK@STORK.NL

www.stork.nl

www.stork.com

information plate

<i>Pos</i>	<i>Part number</i>	<i>Qty</i>	<i>Length/Unit</i>	<i>ABC</i>	<i>Description</i>
1	001070011	6		E	warning plate

ROUGHNESS

X 10 ⁻³	Roughness Class
0.05	In ISO 1302
0.30	N12
0.50	2000
0.75	1000
1.25	900
2.50	800
4.3	700
8.3	600
16.2	500
32.0	400
64.0	300
128.0	200
256.0	100
512.0	50
1024.0	25
2048.0	10
4096.0	5
8192.0	2
16384.0	1
32768.0	N1

REF. NO: 4175154 SURFACE FINISH:
18 - NO BYPASS

CONFIDENTIAL

MM

DRAWING AND MANUFACTURE ACCORDING TO TI STANDARD.

SIZE: A3 **SCALE: 1:20**

DRAWN BY: R. WILSON
ACCORD:

STORK®
POULTRY PROCESSING
Marie Stork Poultry Processing Inc.
1024 Airport Parkway, Gainesville, GA 30501
P.O. Box 1258, Gainesville, GA 30503
USA
Telephone: +1 770 532 7041
Fax: +1 770 532 5706
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REF. NO: 4175158 SURFACE FINISH:
18 - NO BYPASS

CONFIDENTIAL

MM

DRAWING AND MANUFACTURE ACCORDING TO TI STANDARD.

SIZE: A3 **SCALE: 1:20**

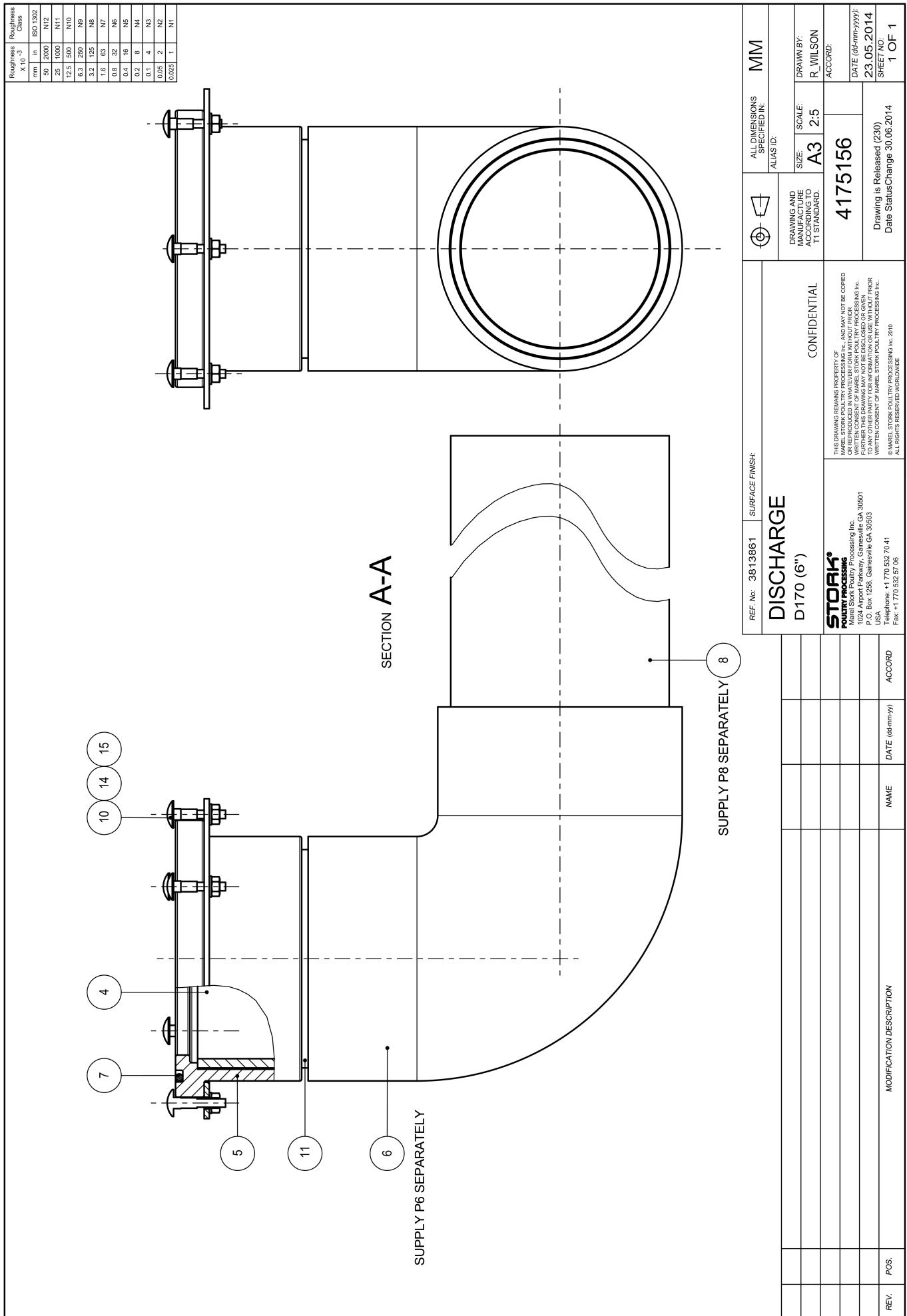
DRAWN BY: R. WILSON
ACCORD:

STORK®
POULTRY PROCESSING
Marie Stork Poultry Processing Inc.
1024 Airport Parkway, Gainesville, GA 30501
P.O. Box 1258, Gainesville, GA 30503
USA
Telephone: +1 770 532 7041
Fax: +1 770 532 5706
© MARIE STORK POULTRY PROCESSING INC. 2010
ALL RIGHTS RESERVED WORLDWIDE

DATE (dd-mm-yy): 07/01/2016 **SHEET NO.:** 1 OF 1
Drawing is Released (230)
Date StatusChange 07/01/2016

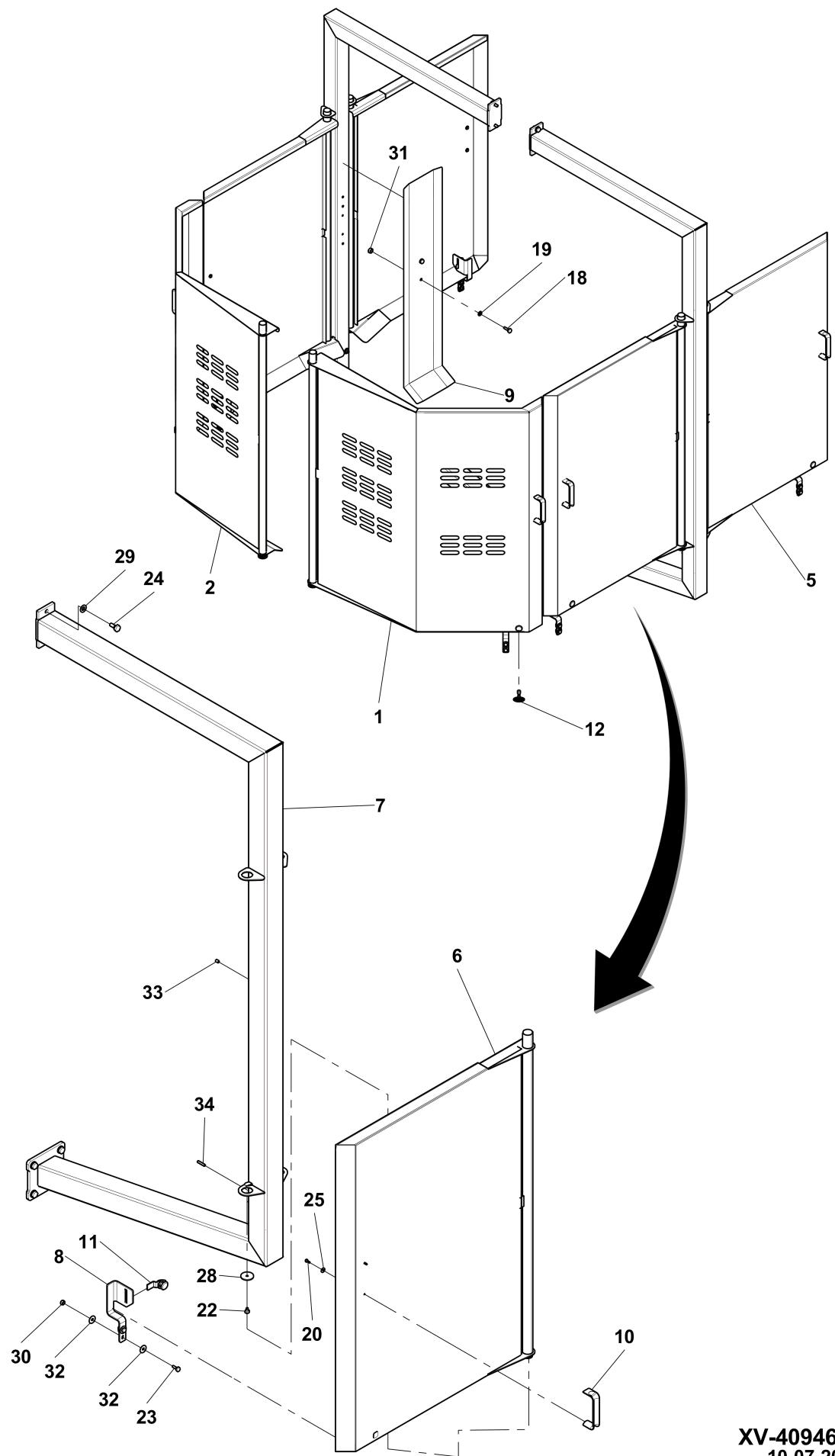
collecting bin

<i>Pos</i>	<i>Part number</i>	<i>Qty</i>	<i>Length/Unit</i>	<i>ABC</i>	<i>Description</i>
1	4091662	1			collecting hopper
3	3815572	1			plate
9	4052495	1			special pin
13	000138287	2			tap bolt
14	000138295	2			tap bolt
16	000350210	4			flat washer



discharge

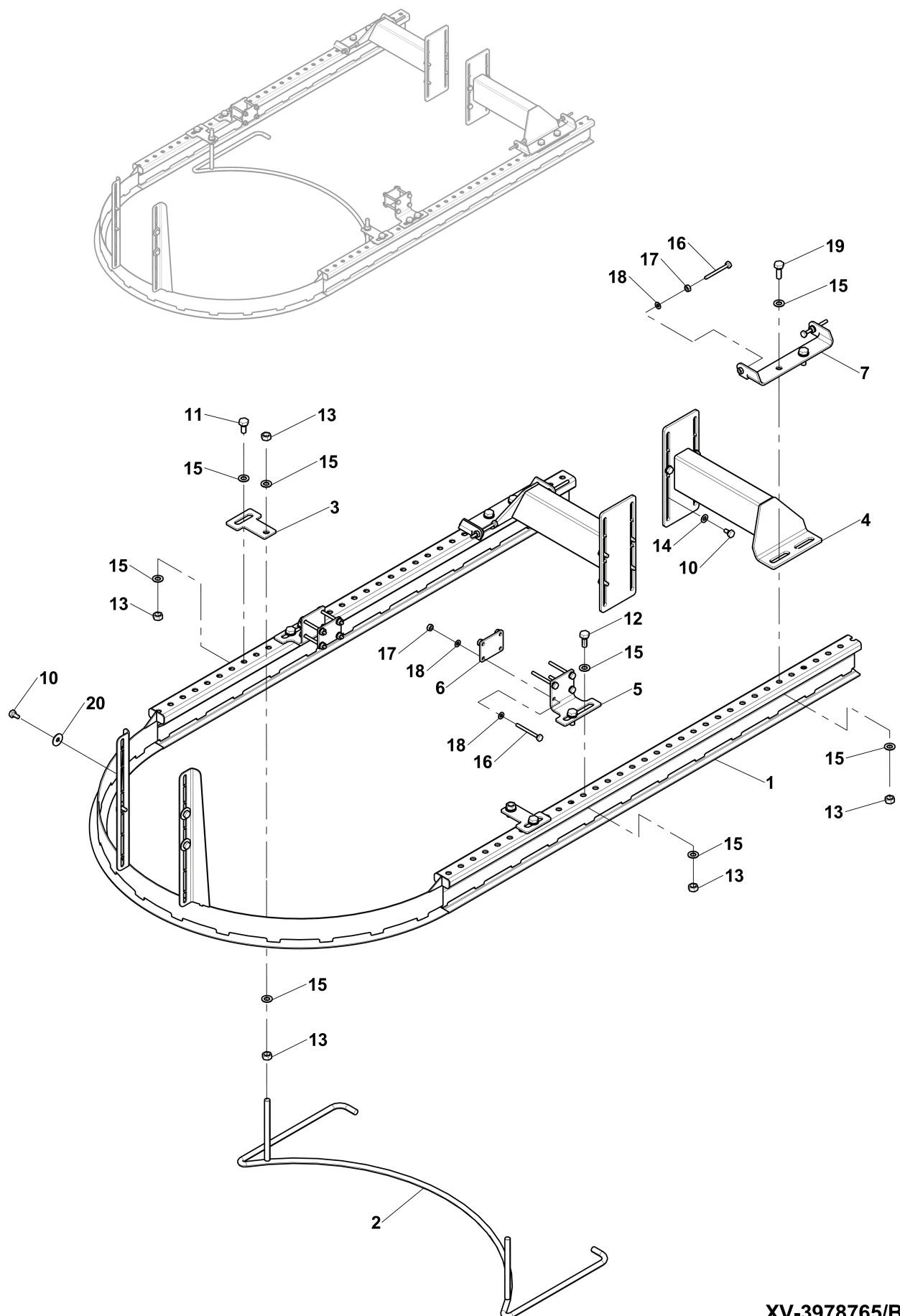
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4	3936118	1			flange
5	3813862	1			flange bushing
6	0526059	1			bend
7	090350813	1			O-ring
8	3813866	1			pipe
10	000131226	6			carriage bolt
11	0525533	1	0.54 FT		seamless pipe
14	000185070	6			nut
15	000350208	6			flat washer



XV-4094654/A
10-07-2017

guard

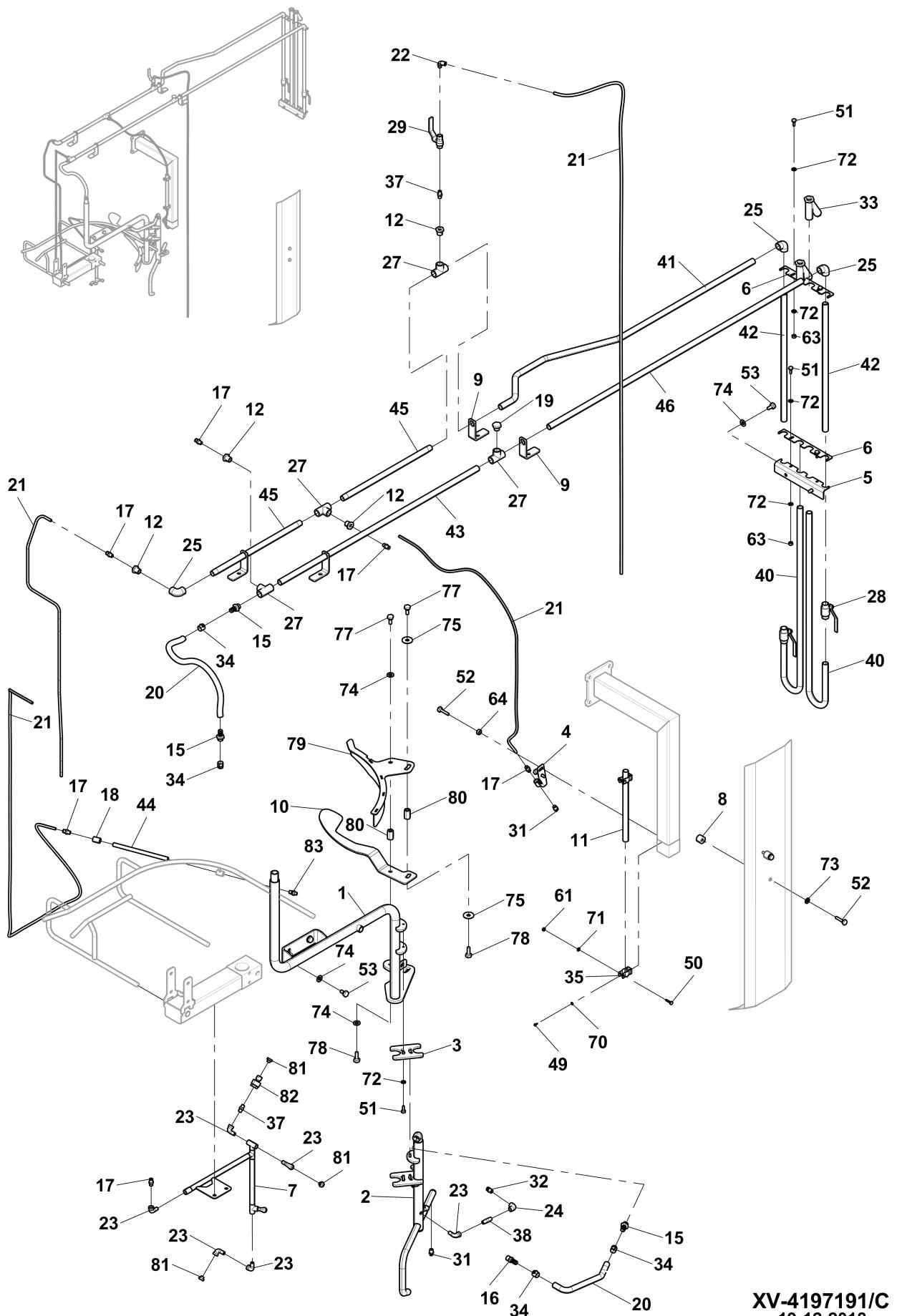
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1	4094655	1			door
2	4094656	1			door
5	4094658	2			door
6	4094657	2			door
7	3985244	2			support
8	3924620	6			support
9	3814320	1			flap
10	3898501	6			handle
11	400002526	6			quick latch
12	400002525	1			lock key
18	000138241	2			tap bolt
19	000350209	2			flat washer
20	000138104	12			tap bolt
22	000138183	6			tap bolt
23	000138187	12			tap bolt
24	000138291	12			tap bolt
25	000351440	12			flat washer
28	000934112	6			flat washer
29	000350210	12			flat washer
30	000163350	12			lock nut
31	000185072	2			nut
32	000351442	28			flat washer
33	9537083	8			cup point set screw
34	000300772	4			cup point set screw



XV-3978765/B
14-09-2017

overhead turn

Pos	Part number	Qty	Length/Unit	ABC	Description
1	3943613	1			overhead turn
2	3943615	1			bracket
3	3937396	2			support
4	3943614	2			support
5	3956283	2			support
6	3958029	2			support
7	3985523	2			clamp
10	000138287	12			tap bolt
11	000138391	2			tap bolt
12	000138393	4			tap bolt
13	000185074	14			nut
14	000350210	8			flat washer
15	000350212	24			flat washer
16	000138262	12			tap bolt
17	000185071	12			nut
18	000350209	20			flat washer
19	000138395	4			tap bolt
20	000351444	4			flat washer



XV-4197191/C
19-12-2018

nozzle set

Pos	Part number	Qty	Length/Unit	ABC	Description
1	3818212	1			support
2	4241119	1			spray pipe
3	3817835	2			plate
4	3857699	1			bracket
5	4051995	1			bracket
6	4051996	2			plate
7	3964103	1			spray system
8	3815070	2			sleeve
9	3988954	4			plate
10	4257374	1			guide
11	090261011	1	300 MM		pipe
12	002520674	4			reducing ring
15	002592123	3			hose coupling
16	0405059	1			hose coupling
17	002330907	6			male straight connector
18	002520502	1			straight pipe coupling
19	002520594	1			stopper
20	090450270	1	1000 MM	E	hose
21	004171075	1	4500 MM		pneumatic hose
22	002330877	1		BE	male elbow connector
23	002520673	9			elbow
24	002520532	1			elbow
25	002520534	3			elbow
27	002520624	4			tee fitting
28	002609312	2			ball valve
29	002609213	1			ball valve
31	400001714	6		D	flat jet spray nozzle
32	400000324	2		D	flat jet spray nozzle
33	003855112	2			filter
34	400008127	4			hose clamp
35	090950172	2			tube clamp
37	002520562	2			nipple
38	0202047	1			threaded pipe
40	3822107	2			threaded pipe
41	3997785	1			threaded pipe
42	653467	2			threaded pipe
43	3997682	1			threaded pipe
44	3931596	1			threaded pipe
45	3813732	2			threaded pipe
46	3997784	1			threaded pipe
49	000138073	2			tap bolt
50	000138139	2			tap bolt
51	000138187	8			tap bolt
52	000138245	4			tap bolt
53	000138287	4			tap bolt
61	000163349	2		E	lock nut
63	000163350	4			lock nut
64	000185071	2			nut
70	000350205	2			flat washer
71	000350207	2			flat washer

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nozzle set

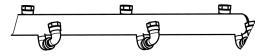
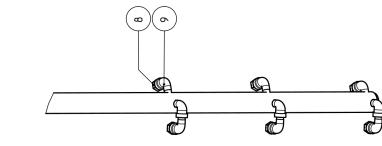
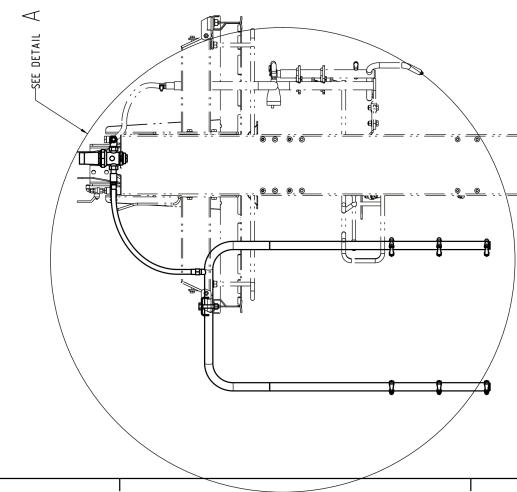
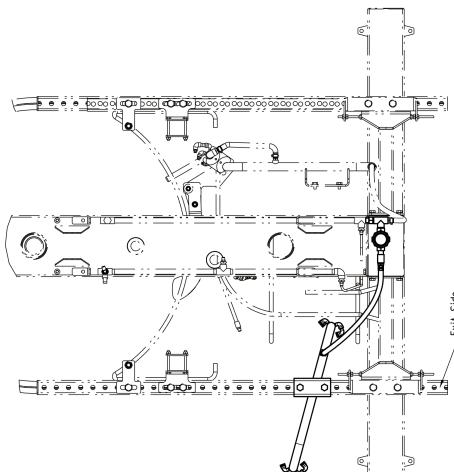
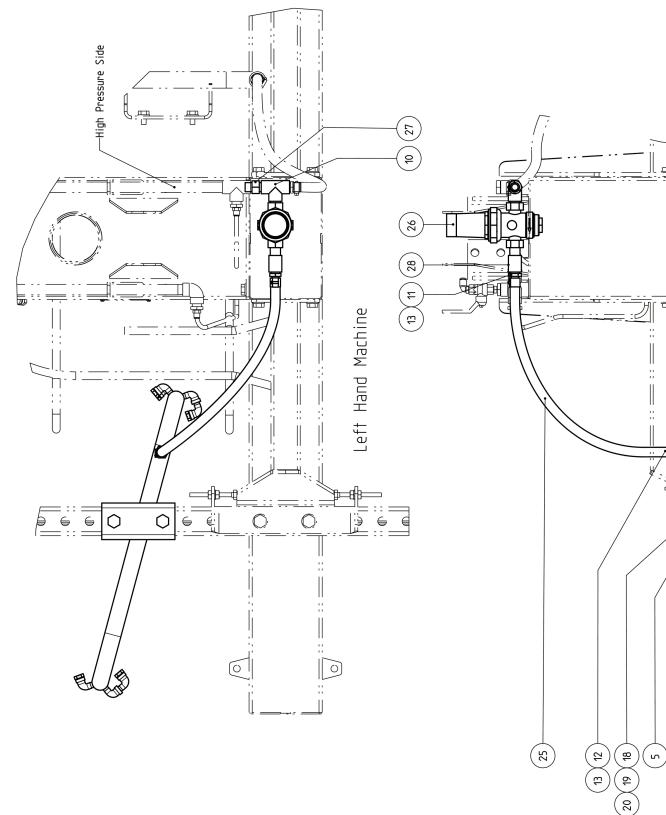
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73	000350209	2			flat washer
74	000350210	6			flat washer
75	000351444	2			flat washer
77	000138289	2			tap bolt
78	000138291	2			tap bolt
79	4271680	1			guide
80	4271835	2			block
81	090250837	3			flat jet spray nozzle
82	090250852	1			coupling
83	090250857	2			full jet spray nozzle

21

22

3

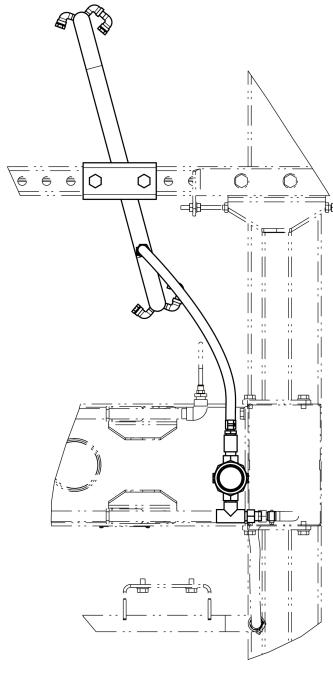
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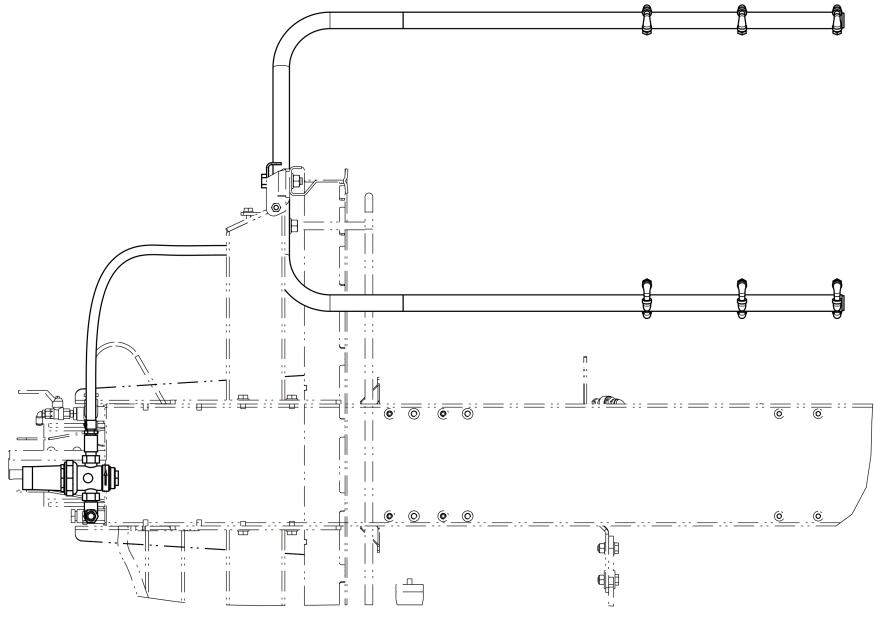
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			PRINTS
			STANDARDS
			ASME B&PV
			CLAWES & CO.
			DATE APPROVED
			7/10/2019
			DATE CHECKED
			7/10/2019
			DATE RECORDED
			7/10/2019
			CHIEF DESIGNER: BRIAN BROWN DRAWING NUMBER: 4268872 DATE DRAWN: 11/10/2019 DATE APPROVED: 7/10/2019
			1 OF 2

Ref. No.	OUTSIDE WASHER	Sheet/ Edition	All dimensions specified in inches (in)
L			DRAWING AND PRINTING STANDARDS TO STANDARD ASME B16.2
			SCALE: A1 1:10 AC100
			4268872 B
			Date drawing TOM 06/2019 Drawing Replaces D10 Date Sheet Change 11/10/2019 2.0F 2

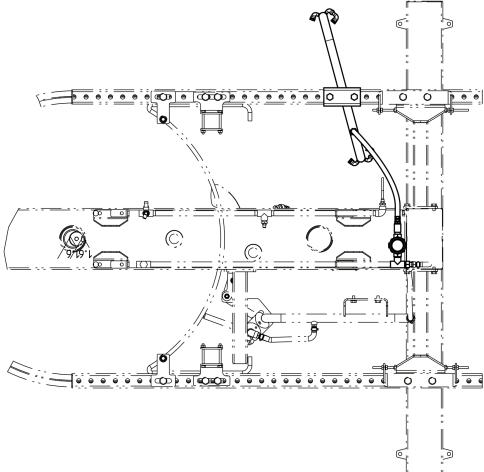
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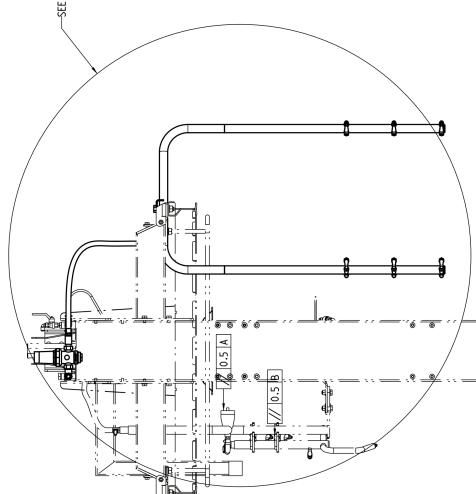
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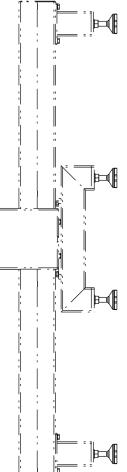
31



32



41



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outside washer

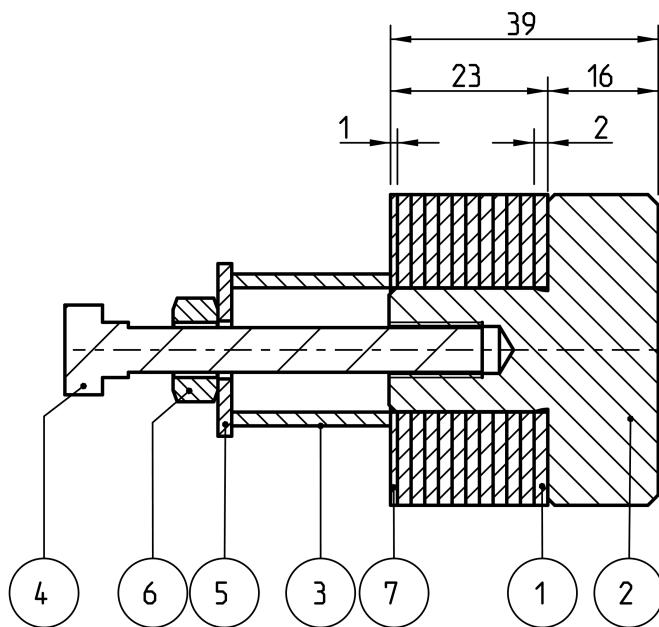
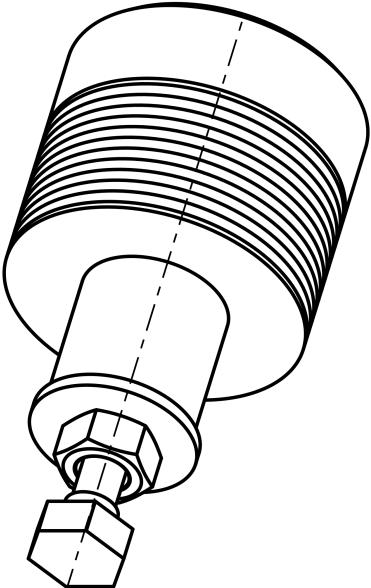
Pos	Part number	Qty	Length/Unit	ABC	Description
4	4268873	1			manifold
5	4256970	1			mounting
8	090250837	12		D	flat jet spray nozzle
9	002520673	18			elbow
10	002520624	1			tee fitting
11	002520752	1			hose coupling
12	002592124	1			hose coupling
13	400008128	2			hose clamp
18	000138407	2			tap bolt
19	000350212	2			flat washer
20	000185074	2			nut
25	090450270	1	1500 MM	E	hose
26	090251507	1			reducing valve
27	002520564	1			nipple
28	002520504	1			straight pipe coupling

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fixture

Pos	Part number	Qty	Length/Unit	ABC	Description
1	3814641	1			fixture
2	3813736	1			check plate
3	3813737	1			check plate
4	3813738	1			check plate
5	3813739	1			check plate
6 L	3818148	1			check plate
7	3859149	1			check plate

REV.	MODIFICATION DESCRIPTION	NAME	DATE (dd-mm-yy)	ACCORD
A 7	ADDED	J_FRANKENBURG	15.05.2009	
B	POS 1 WAS 4X	J_FRANKENBUR	11.04.2013	
C	UPDATED DRAWING TO MATCH LEGEND, 3818148	J_FRANKENBUR	30.10.2013	



REF. No:	SURFACE FINISH:	 DRAWING AND MANUFACTURE ACCORDING TO T1 STANDARD.	ALL DIMENSIONS SPECIFIED IN: mm	
PLATE-CHECK			ALIAS ID:	
CONFIDENTIAL		SIZE: A4	SCALE: 1:1	DRAWN BY: J.HABACKER
 Marel Stork Poultry Processing Inc. 1024 Airport Parkway, Gainesville GA 30501 P.O. Box 1258, Gainesville GA 30503 United States of America Telephone +1 770 532 70 41 Fax +1 770 532 57 06		3818149		ACCORD: J.DELONG
				DATE (dd.mm.yyyy): 02.06.2005
		Drawing is Released (230) Date statuschange: 27.06.2018		SHEET NO: 1 OF 1

fixture / check plate

Pos	Part number	Qty	Length/Unit	ABC	Description
1	3818146	11			sleeve
2	3818147	1			block
3	4127005	1			bushing
4	000138201	1			tap bolt
5	000351442	1			flat washer
6	000185070	1			nut
7	3863504	3			sleeve

ROUGHNESS		ROUGHNESS	
Roughness X 10 ⁻³	Class	mm	in.
50	N2	2000	1/8
25	M1	1000	1/16
12.5	M0	500	1/32
6.3	N9	250	1/64
3.2	N8	125	1/128
1.6	N7	63	1/256
0.8	N6	32	1/512
0.4	N5	16	1/1024
0.2	N4	8	1/2048
0.1	N3	4	1/4096
0.05	N2	2	1/8192
0.025	N1	1	1/16384

REF. NO. 3900043 SURFACE FINISH:

FRAME TRANSPORT

STORK®

NAME DATE dd-mm-yy

POS. MODIFICATION DESCRIPTION

REV. DATE dd-mm-yy

Frame Transport -

Third Angle Proj. ALL DIMENSIONS SPECIFIED IN MM.
TOLERANCE UNLESS SPECIFIED:
DUE MALL: ±5mm
ANGULAR: ±5°

A3 SCALE: 1:15 DATE dd-mm-yy: DRAWN BY:

J.FRANKENBER

ACCORD-
FRANKENBURG

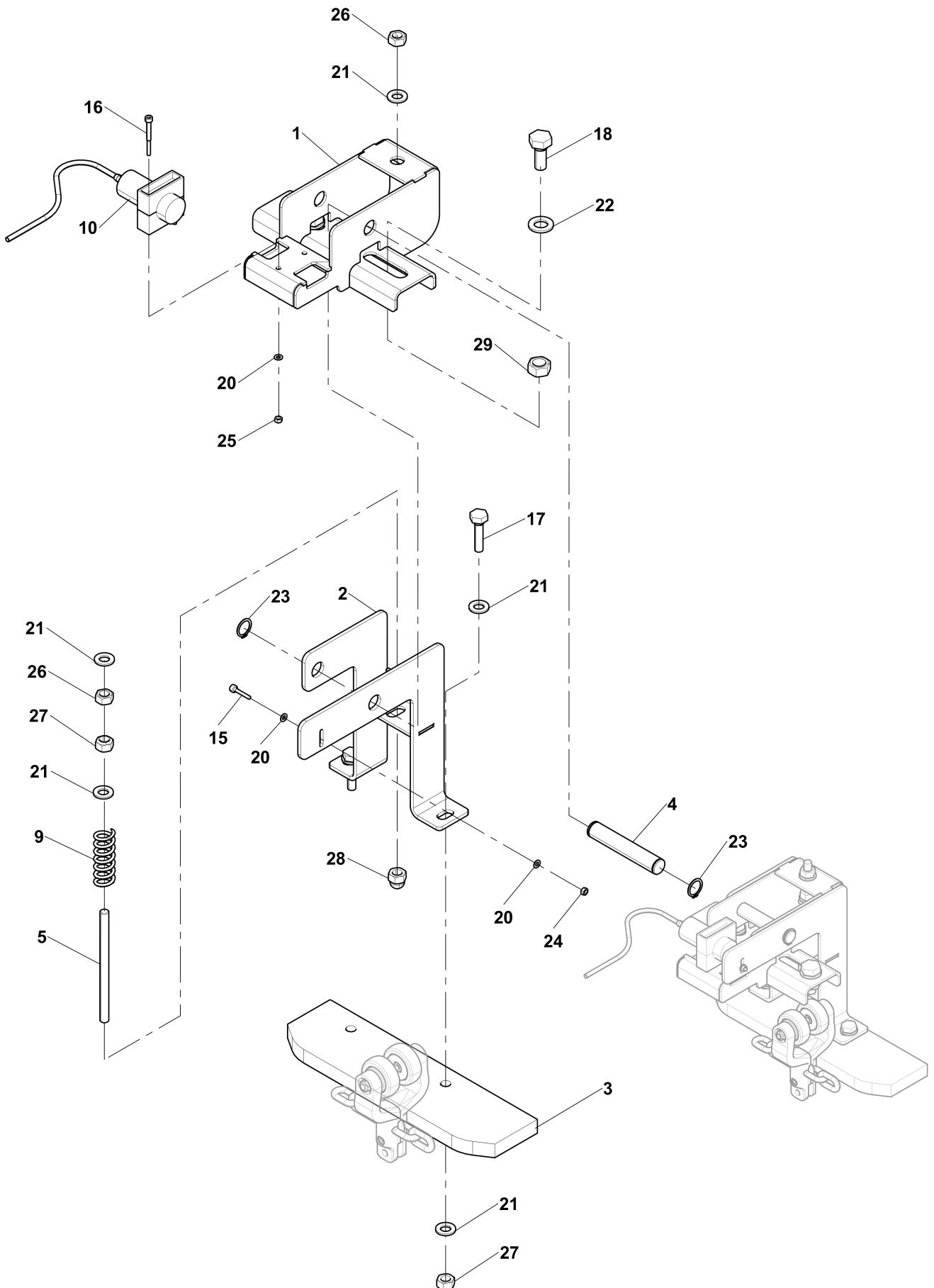
SHEET NO:
1 OF 1

This drawing remains property of Stork GAMCO Inc.,
and may not be copied or given to any
other party for information or use without our
written consent.

Drawing is Released (230)
Date Status/Change 03.07.2014

transport frame

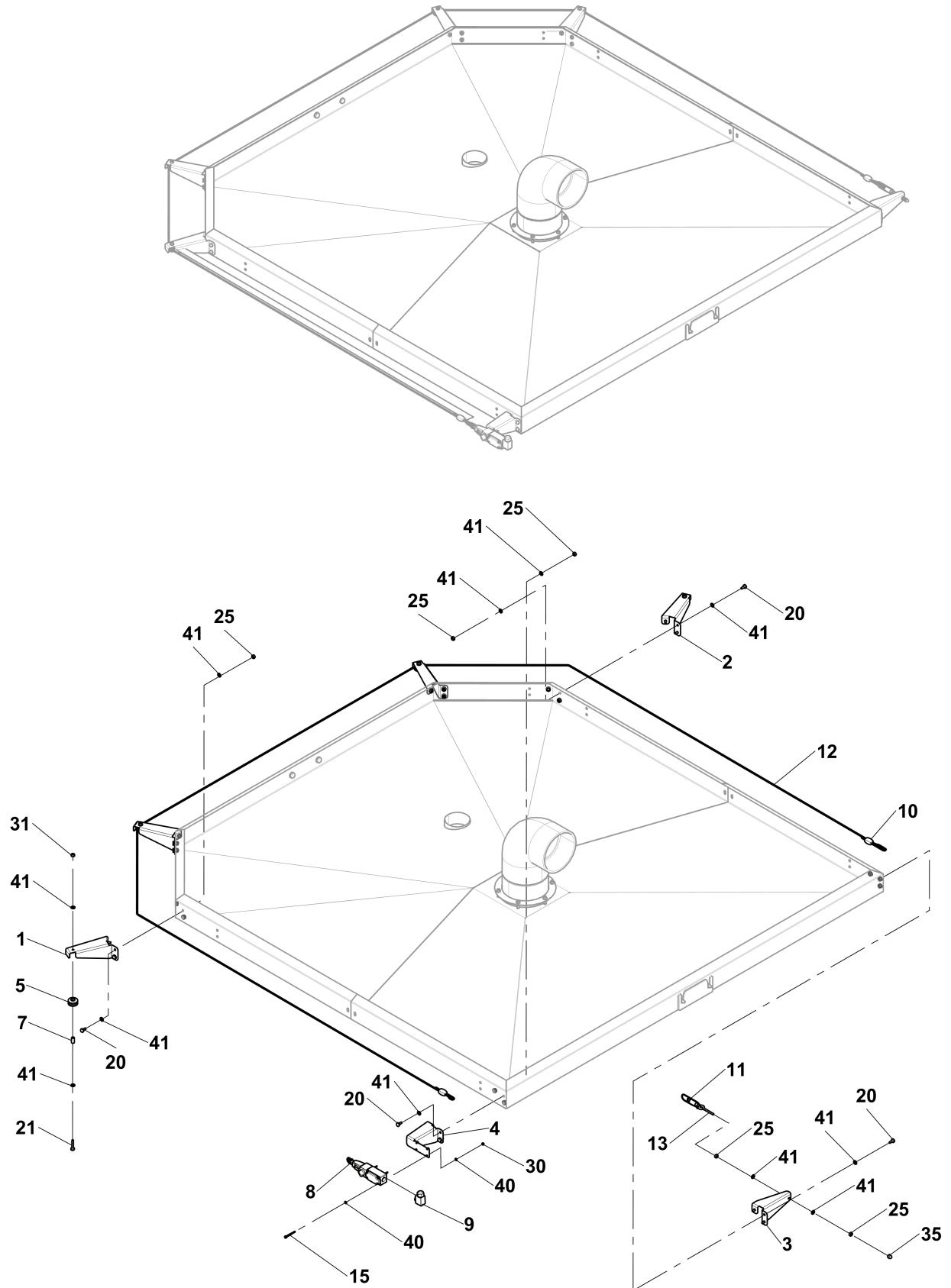
Pos	Part number	Qty	Length/Unit	ABC	Description
1	3814869	1			transport frame
2	3944358	1			support
3	3814725	1			mounting
9	000138293	4			tap bolt
10	000138299	12			tap bolt
11	000350210	4			flat washer
12	000351444	12			flat washer



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detector

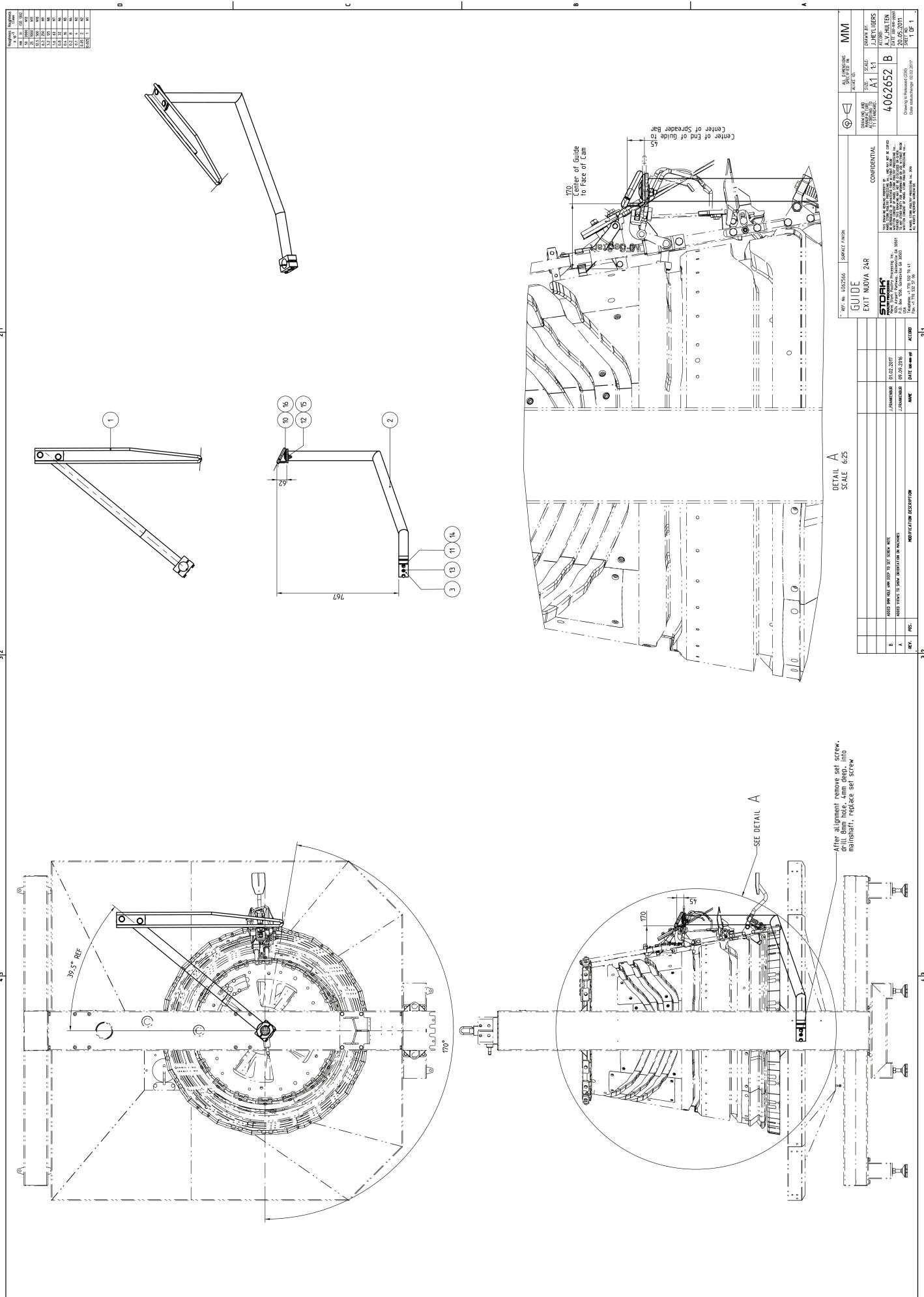
Pos	Part number	Qty	Length/Unit	ABC	Description
1	3816659	1			frame
2	3837157	1			frame
3	3816671	1		E	guide
4	675191	1			locking shaft
5	442240	1			threaded rod
9	437674	1		B	compression spring
10	095915104	1		B	proximity sensor
15	000251694	1			socket cap screw
16	000251699	2			socket cap screw
17	000138297	2			tap bolt
18	000138393	2			tap bolt
20	000350206	4			flat washer
21	000350210	8			flat washer
22	000350212	2			flat washer
23	000370420	2		D	external snap ring
24	000185068	2			nut
25	000163348	2			lock nut
26	000185072	2			nut
27	000163352	3			lock nut
28	000205704	1			acorn nut
29	000185074	2			nut



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pull switch

Pos	Part number	Qty	Length/Unit	ABC	Description
1	4183229	2			support
2	4183230	2			support
3	4183231	1			support
4	4183244	1			support
5	4067531	4			pulley
7	531435	4			bushing
8	095211127	1		B	pull switch
9	500514614	1			gland
10	004254101	2			cable clamp
11	091401114	1		B	extension spring
12	090850064	1	7000 MM		cable
13	090600546	1			screw eye
15	000251699	4			socket cap screw
20	000138185	18			tap bolt
21	000138195	4			tap bolt
25	000185070	20			nut
30	000163348	4			lock nut
31	000163350	4			lock nut
35	000205702	1			acorn nut
40	000350206	8			flat washer
41	000350208	46			flat washer



guide

Pos	Part number	Qty	Length/Unit	ABC	Description
1	4205656	1			exit
2	4052835	1			support
3	3965184	1			support
10	000131266	2			carriage bolt
11	000138253	2			tap bolt
12	000163352	2			lock nut
13	000302785	1			dog point set screw
14	000350209	2			flat washer
15	000351444	2			flat washer
16	000350214	2			flat washer