



Spare parts

Intestine unloading station

NUOVA L

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REF. No. - SURFACE FINISH -

INTEST UNLOAD STAT

NUOVA L

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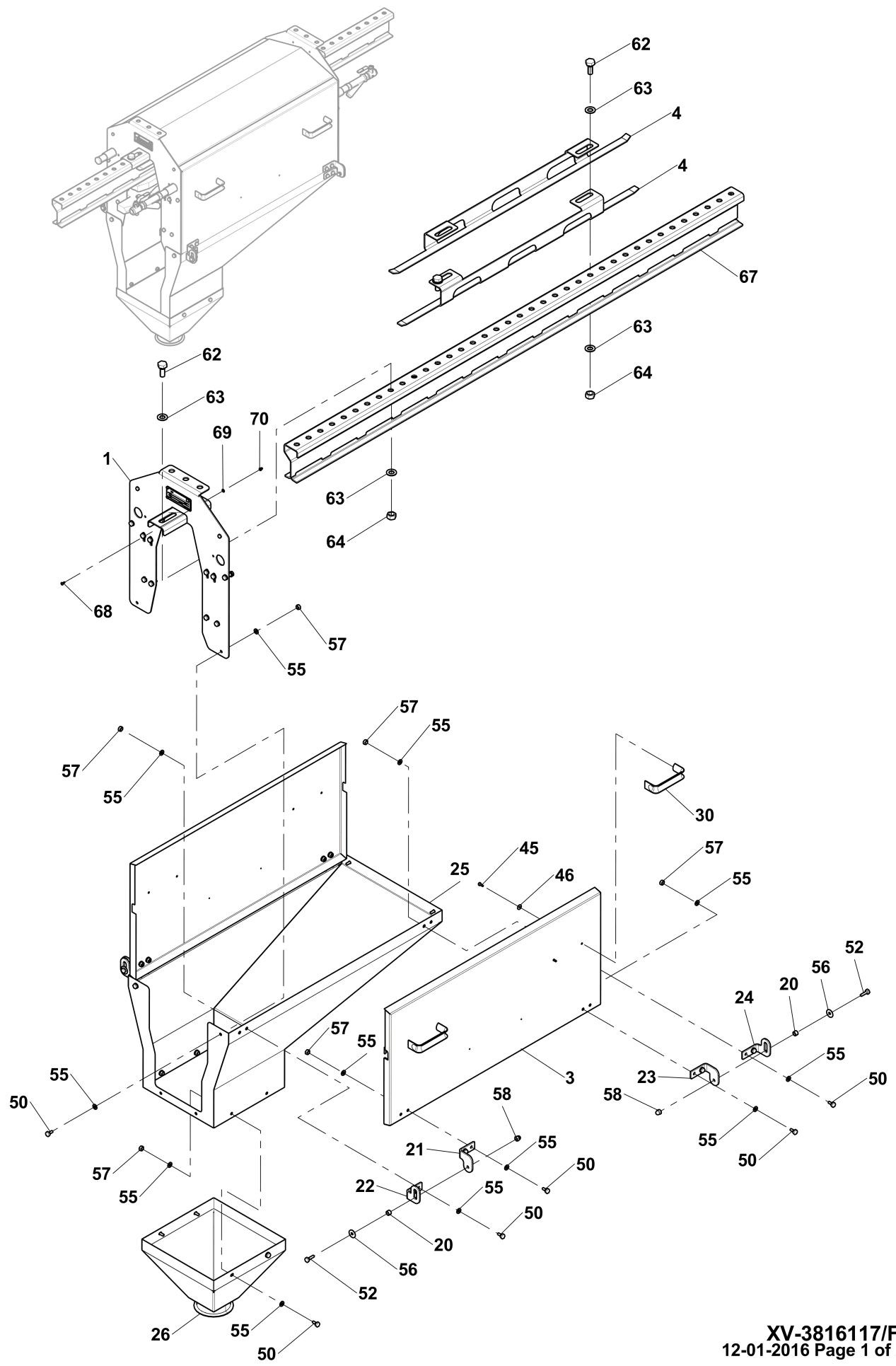
ROUGHNESS		MM	
CLASS	X 10 ⁻³	IN.	ISO 1302
50	2000	N2	
25	1000	M1	
12.5	500	N10	
6.3	250	N9	
3.2	125	N8	
1.6	63	N7	
0.8	32	N6	
0.4	16	N5	
0.2	8	N4	
0.1	4	N3	
0.05	2	N2	
0.025	1	M1	

DRAWINGS AND MANUFACTURE ACCORDING TO T1 STANDARD.		MM	
SIZE:	SCALE:	DRAWN BY:	ACCORD:
A3	1:5	J FRANKENBERGER	
ALIAS ID:		DATE (dd-mm-yy): 03-03-2017	
		SHEET NO.: 1 OF 1	
		Drawing is Released (230)	
		Date Status Change 27.03.2017	

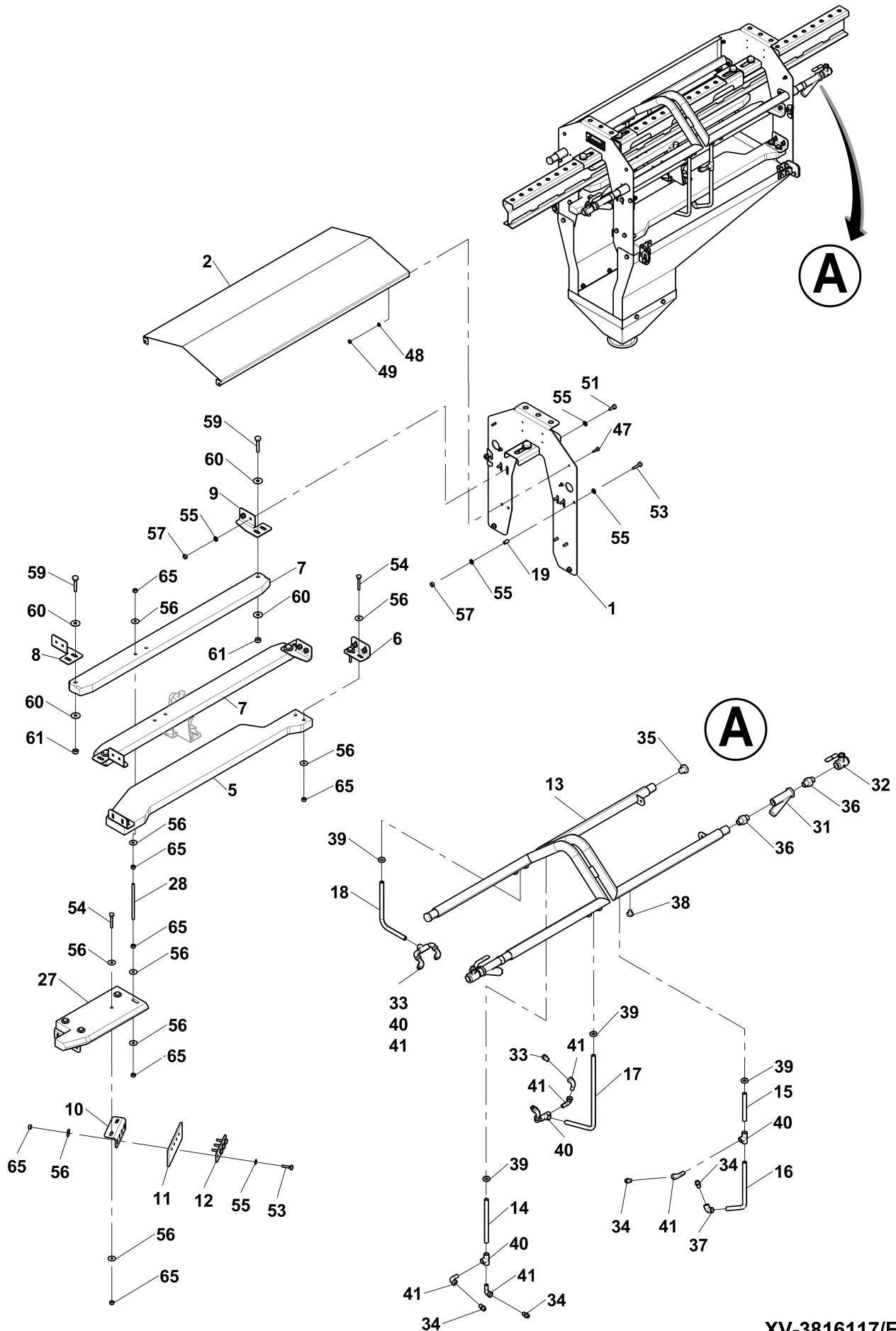
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unloading station

Pos	Part number	Qty	Length/Unit	ABC	Description
1	3935729	2			plate
2	3815584	1			hood
3	3815585	2			hood
4	3815586	2			guide
5	3815587	1		E	guide
6	631874	2			support
7	3816177	2		E	guide
8	3936795	2			support
9	3936819	2			support
10	631873	2			support
11	661077	1		C	plate
12	661078	1			strip
13	3815588	1			distribution pipe
14	3935962	1			threaded pipe
15	543603	1			threaded pipe
16	3935973	1			threaded pipe
17	3937099	1			threaded pipe
18	3937100	1			threaded pipe
19	521497	4			bushing
20	504839	4			bushing
21	560647	2			hinge piece
22	560592	2			hinge piece
23	560593	2			hinge piece
24	560648	2			hinge piece
25	3815583	1			hopper
26	0255522	1			discharge
27	3941335	1		E	guide
28	563366	1			threaded rod
30	3898501	4			handle
31	003855112	2			filter
32	002609312	2		E	ball valve
33	090250869	3		D	flat jet spray nozzle
34	090250851	5		D	flat jet spray nozzle
35	002520594	2			stopper
36	002520564	4			nipple
37	002520532	1			elbow
38	002520592	6			stopper
39	002520635	4			nut
40	002520622	4			tee fitting
41	002520673	11			elbow
50	000138104	8			tap bolt
51	000138137	6			tap bolt
52	000138185	24			tap bolt
53	000138187	14			tap bolt
54	000138189	4			tap bolt
55	000138191	8			tap bolt
56	000138197	8			tap bolt
57	000138249	4			tap bolt
58	000138393	6			tap bolt
59	000351440	8			flat washer

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unloading station

Pos	Part number	Qty	Length/Unit	ABC	Description
60	000350207	8			flat washer
61	000350208	84			flat washer
62	000351442	28			flat washer
63	000350209	8			flat washer
64	000350212	12			flat washer
65	000185069	6			nut
66	000185070	38			nut
67	000163350	16			lock nut
68	000205702	8			acorn nut
69	000163351	4			lock nut
70	000185074	6			nut
74	400002175	4			pan head screw
75	000350205	4			flat washer
76	400002888	4			acorn lock nut
78	3807600	1			overhead piece