



## Spare parts

# Flexible slatted belt conveyor

## LIVER R

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### Marel Inc.

1024 Airport Parkway

Gainesville, GA 30501

P.O. Box 1258

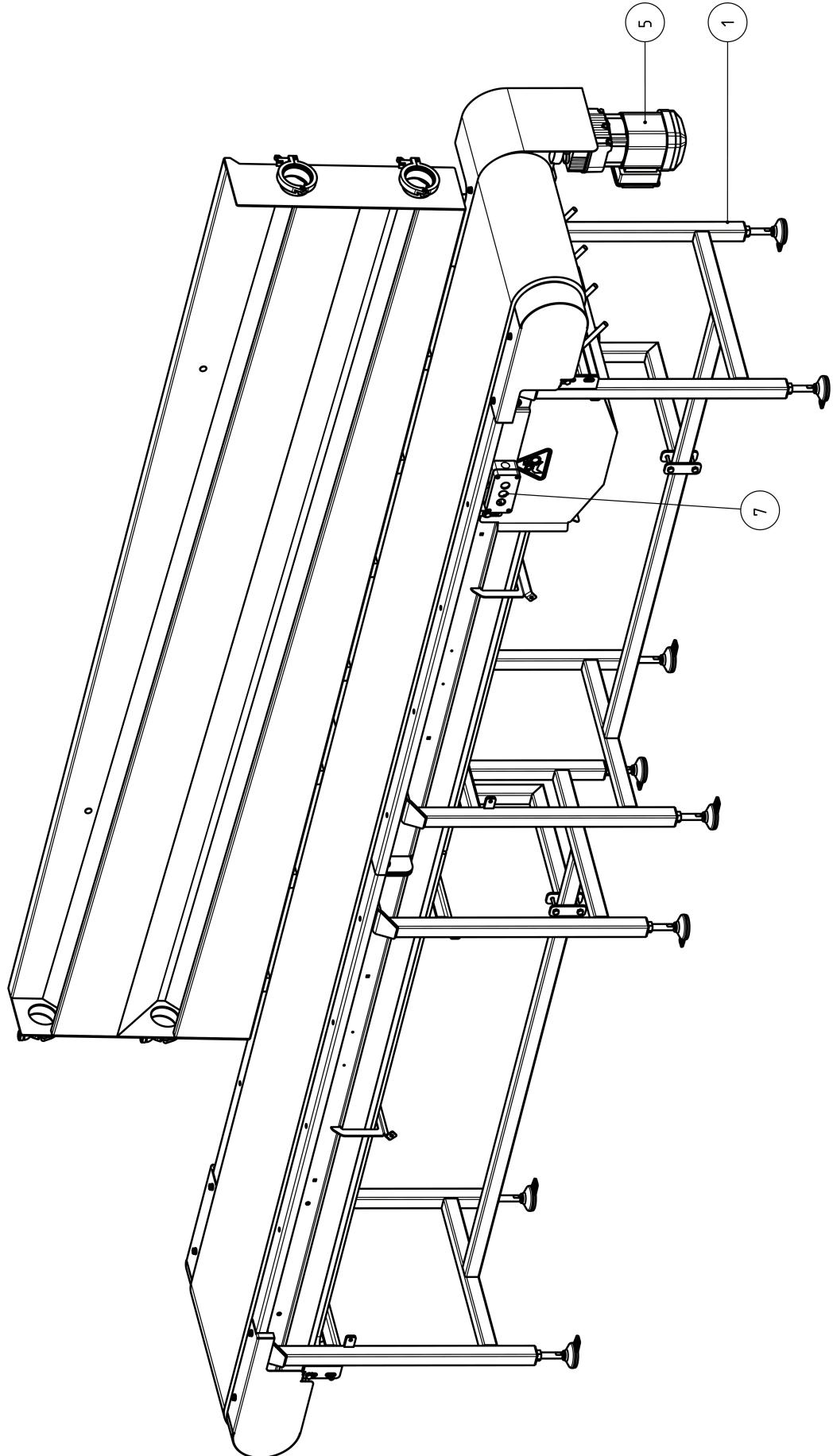
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I : [www.marel.com](http://www.marel.com)



REF. No:	SURFACE FINISH:	-	ALL DIMENSIONS SPECIFIED IN: mm
		AS PER:	
		ALIAS ID:	
		DRAWING AND MANUFACTURE ACCORDING TO: A3	SIZE: SCALE: 1:10
		ACCORDING TO: T1 STANDARD.	DRAWN BY: J. MODSETTE
		CONFIDENTIAL	ACCORD:
CONV.-BELT-FLEX.SLAT LIVER W457 L4191 R		4068178	A
		DATE (dd-mm-yy): 11.04.2014	
		SHEET NO.: 1 OF 1	
		Drawing is Released (230)	
		Date status change: 07.08.2018	

**cmarel**

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NAME: DATE (dd-mm-yy): ACCORD

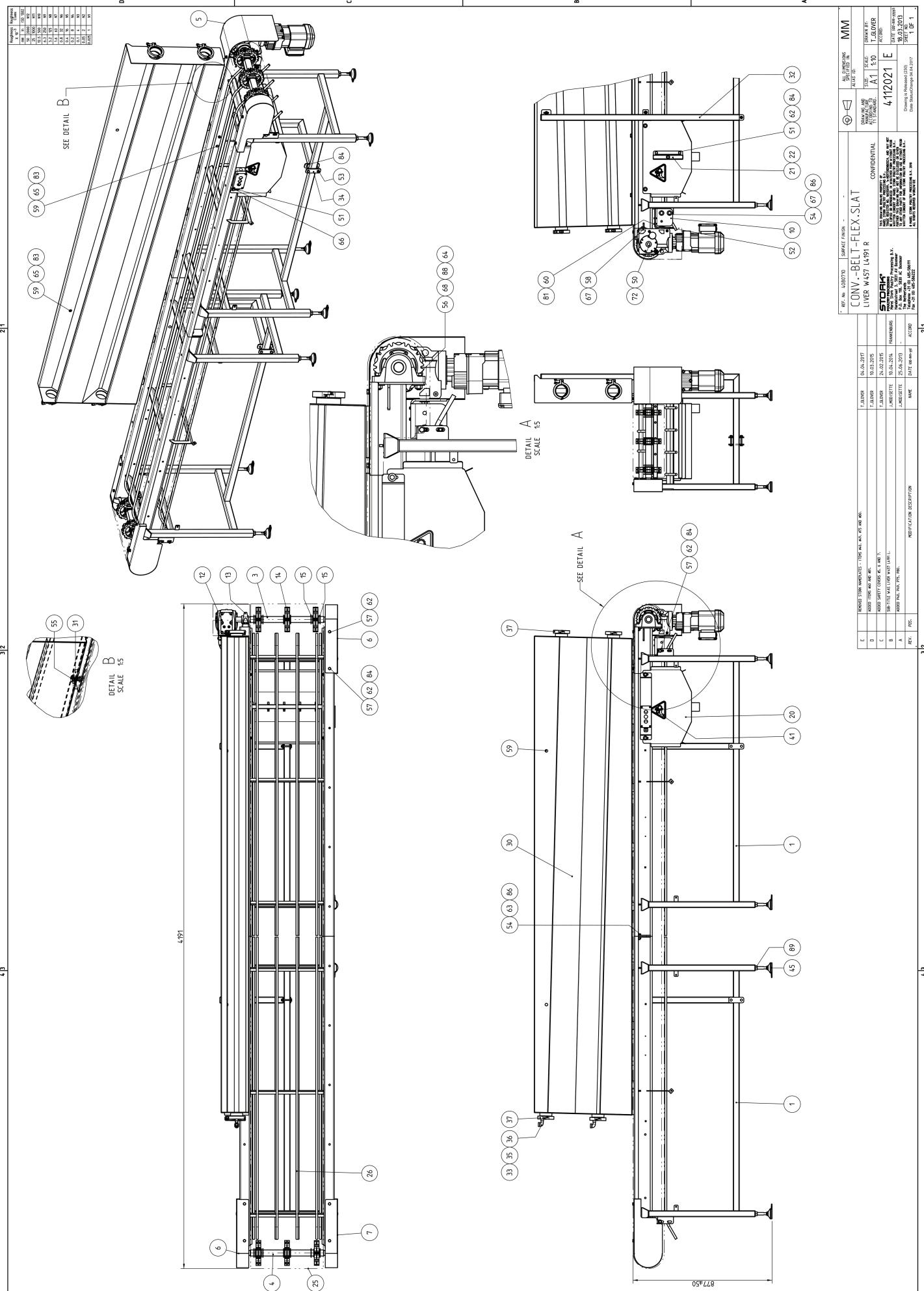
MODIFICATION DESCRIPTION

ADDED ITEM #: RFN. POS.

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### Flexible slatted belt conveyor

<b>Pos</b>	<b>Part number</b>	<b>Qty</b>	<b>Length/Unit ABC</b>	<b>Description</b>	<b>Page</b>
1	L <a href="#">4112020</a>	1		flexible slatted belt conveyor	2
2		1	B	electrical placeholder	
3	L <a href="#">4210537</a>	1		enclosure	6



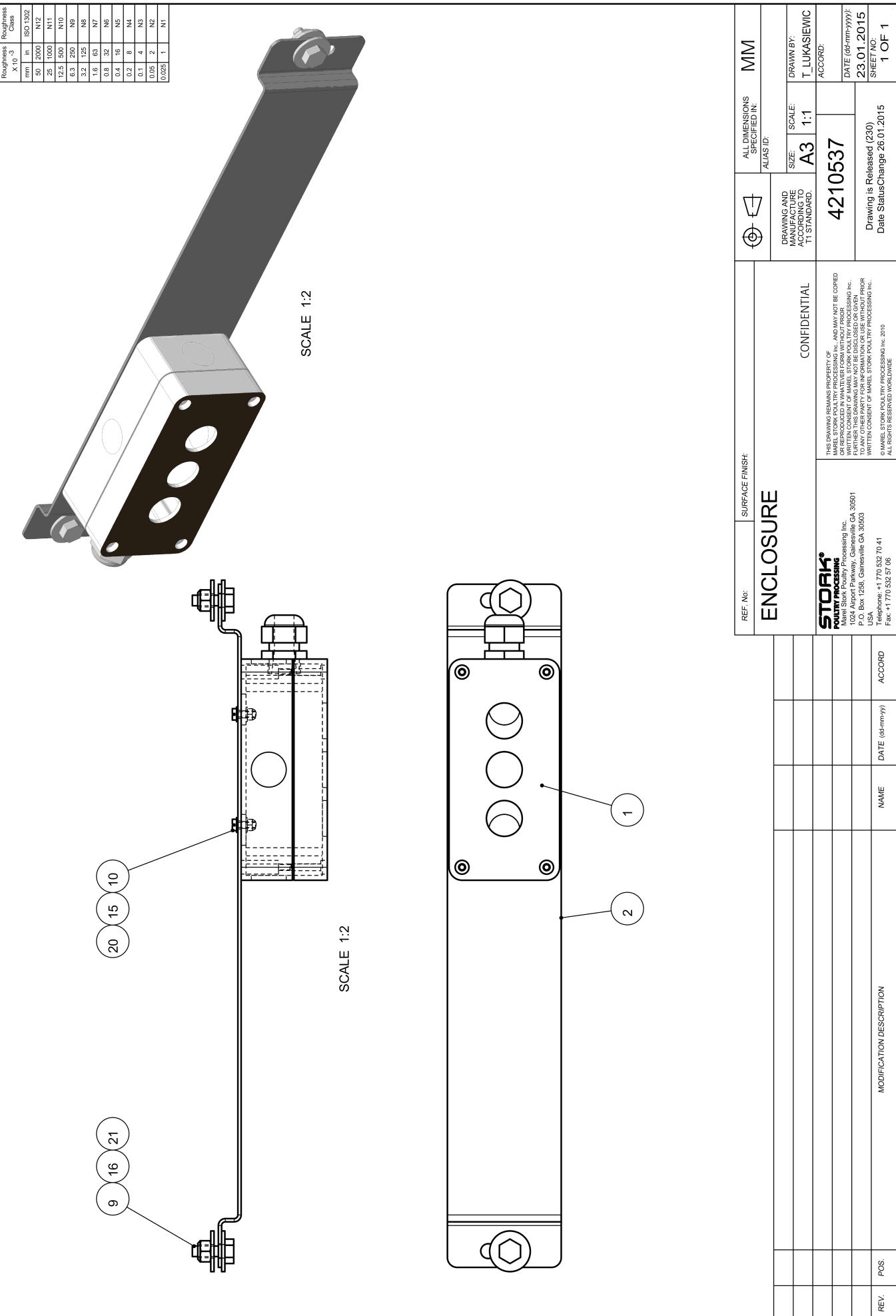
## flexible slatted belt conveyor

<b>Pos</b>	<b>Part number</b>	<b>Qty</b>	<b>Length/Unit</b>	<b>ABC</b>	<b>Description</b>
1	3888496	2			frame
3	4066656	1			shaft
4	0235721	1		E	shaft
5	4213683	1			cover
6	4213686	2			cover
7	4202526	1			cover
10	4066735	1			motor mounting
12	0242531	1		D	round ends key
13	3800916	4		B	bearing
14	0545145	6		E	single sprocket
15	0221018	12		D	external snap ring
20	3822653	1			collecting bin
21	3822654	1			belt washer
22	0543201	10		D	spray nozzle
25	3822671	1	31.5 FT	B	belt
26	3802194	1	110 FT	B	strip
30	4080711	1			trough
31	0555133	8			plate
32	4080757	2			support
33	0603603	4			seal
34	0253086	2			plate
35	0209569	2			seal cap
36	0207330	2			elbow
37	0204979	4			clamp
41	001070005	2		E	warning plate
45	400002351	8			adjusting leg
50	000138237	1			tap bolt
51	000138185	6			tap bolt
52	000138239	2			tap bolt
53	000138203	4			tap bolt
54	000138241	4			tap bolt
55	000138243	8			tap bolt
56	000138297	8			tap bolt
57	000138187	10			tap bolt
58	000138234	1			tap bolt
59	000131202	4			carriage bolt
60	400003224	4			pan head screw
62	000350208	22			flat washer
63	000350209	4			flat washer
64	000350210	8			flat washer
65	000351441	4			flat washer
66	000351442	4			flat washer
67	000351443	15			flat washer
68	000351444	8			flat washer
72	447053	1			ring
81	000163347	4			nut
83	000163349	4			lock nut
84	000163350	16			lock nut
86	000163351	12			lock nut
88	000163352	8			lock nut

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**flexible slatted belt conveyor**

<b>Pos</b>	<b>Part number</b>	<b>Qty</b>	<b>Length/Unit</b>	<b>ABC</b>	<b>Description</b>
89	000185074	8			nut
90	400000049	8			anchor bolt



**enclosure**

<b>Pos</b>	<b>Part number</b>	<b>Qty</b>	<b>Length/Unit</b>	<b>ABC</b>	<b>Description</b>
1	4682022	1			enclosure
2	4210451	1			bracket
9	000138187	2			tap bolt
10	000278600	2			slotted pan screw
15	000163347	2			nut
16	000163350	2			lock nut
20	000350205	4			flat washer
21	000351442	4			flat washer