



Spare parts

Final inspection machine

FIM ROTOVAC 15 RS L

Serial number: _____

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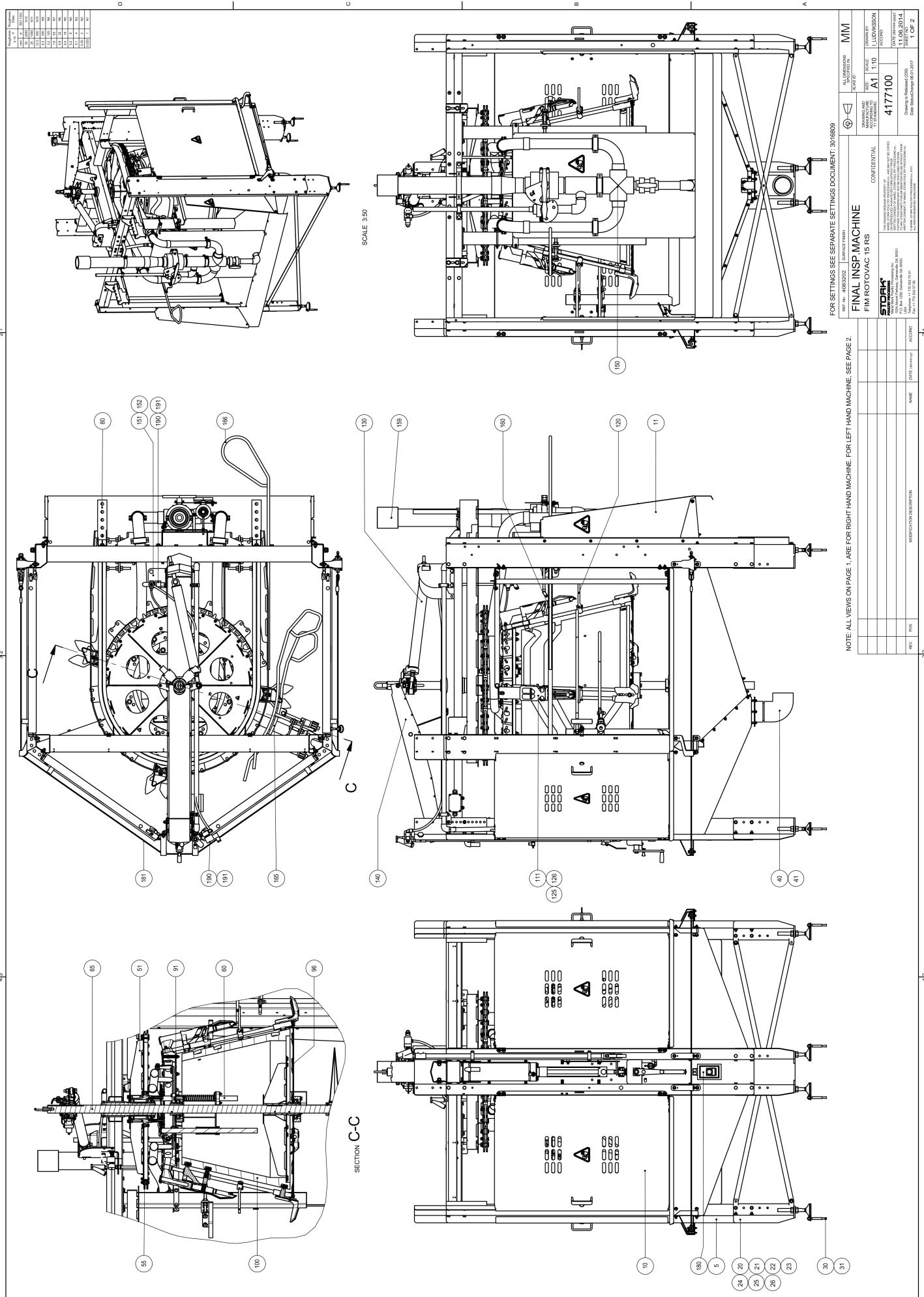
USA

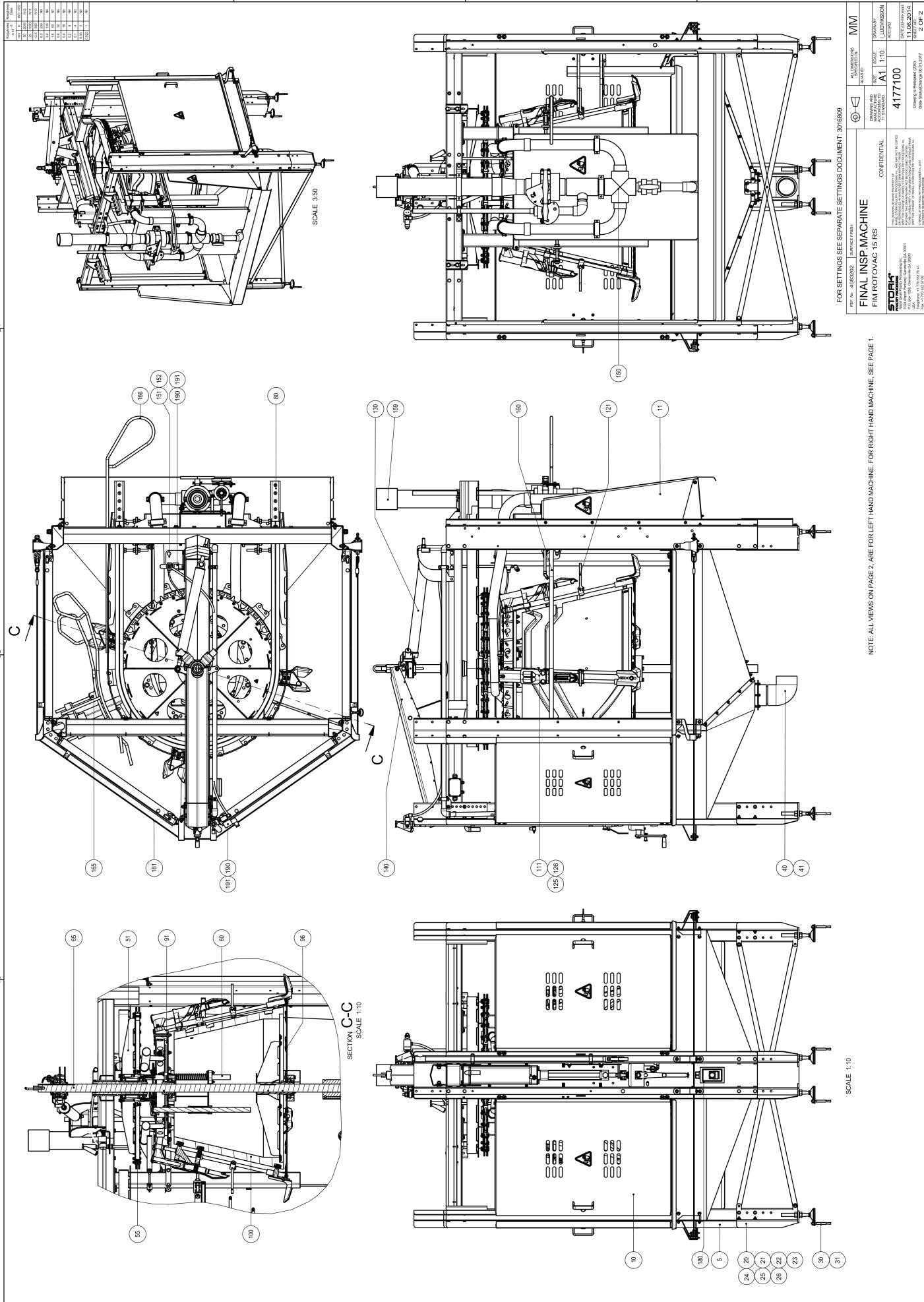
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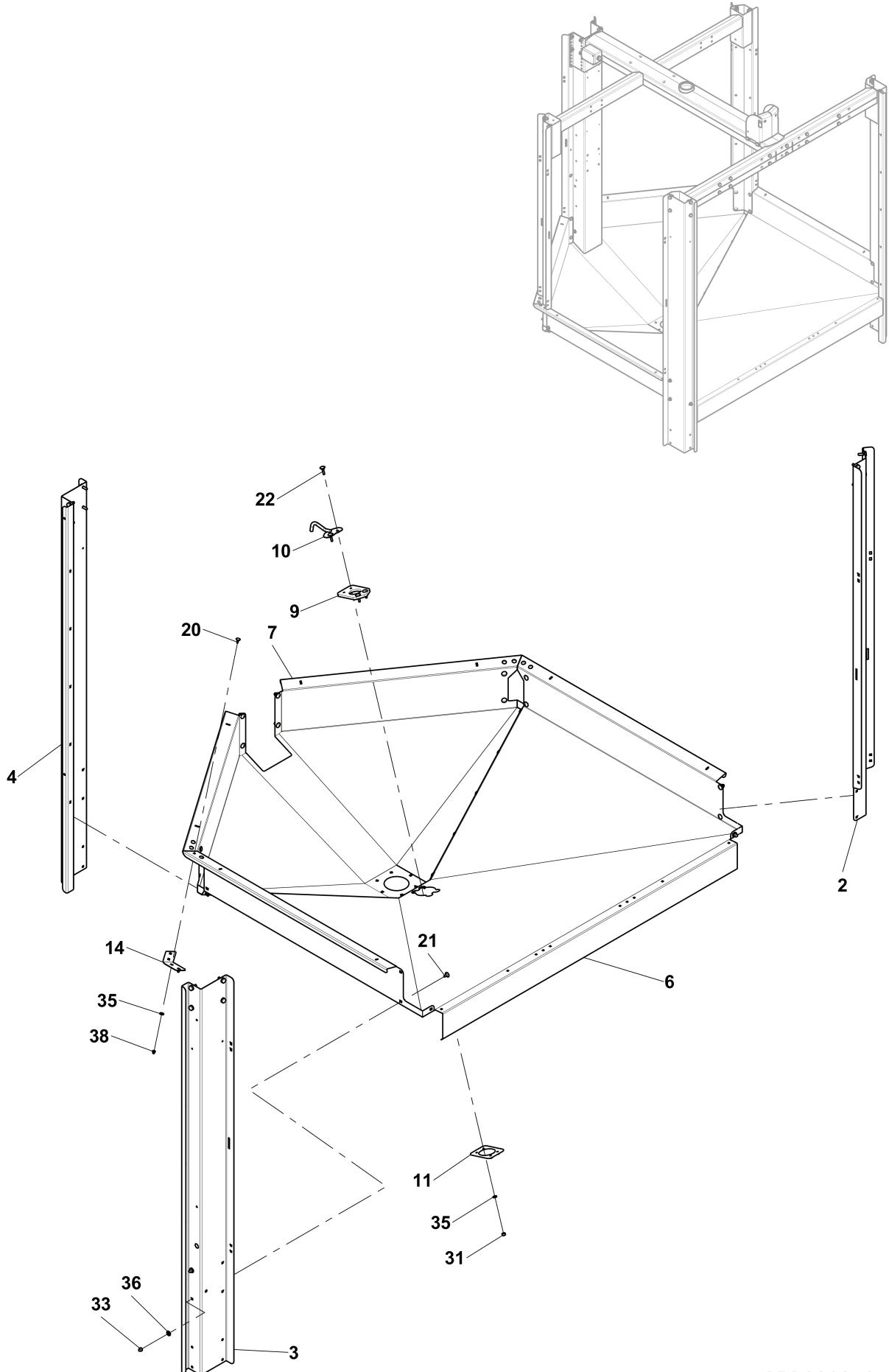


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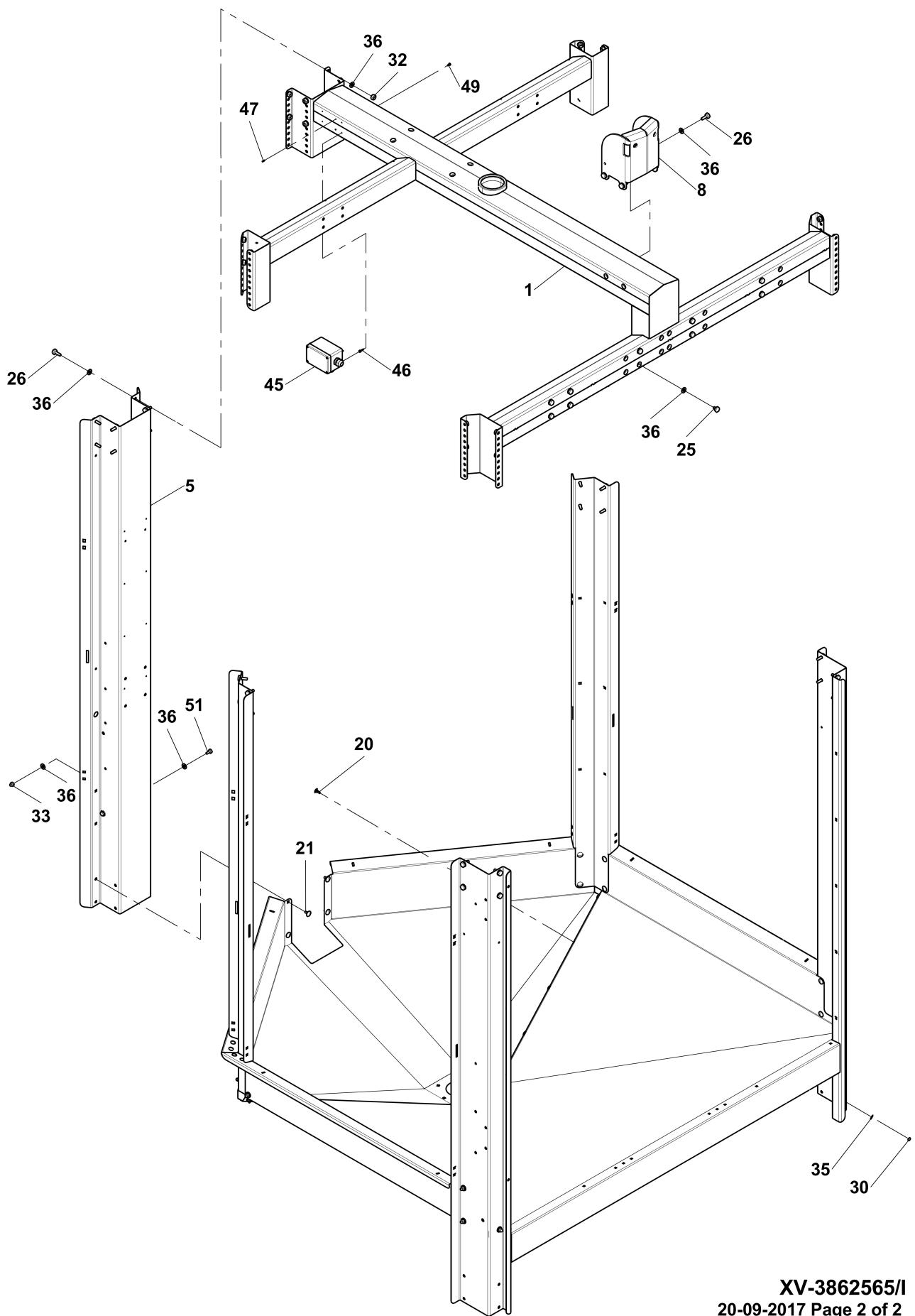
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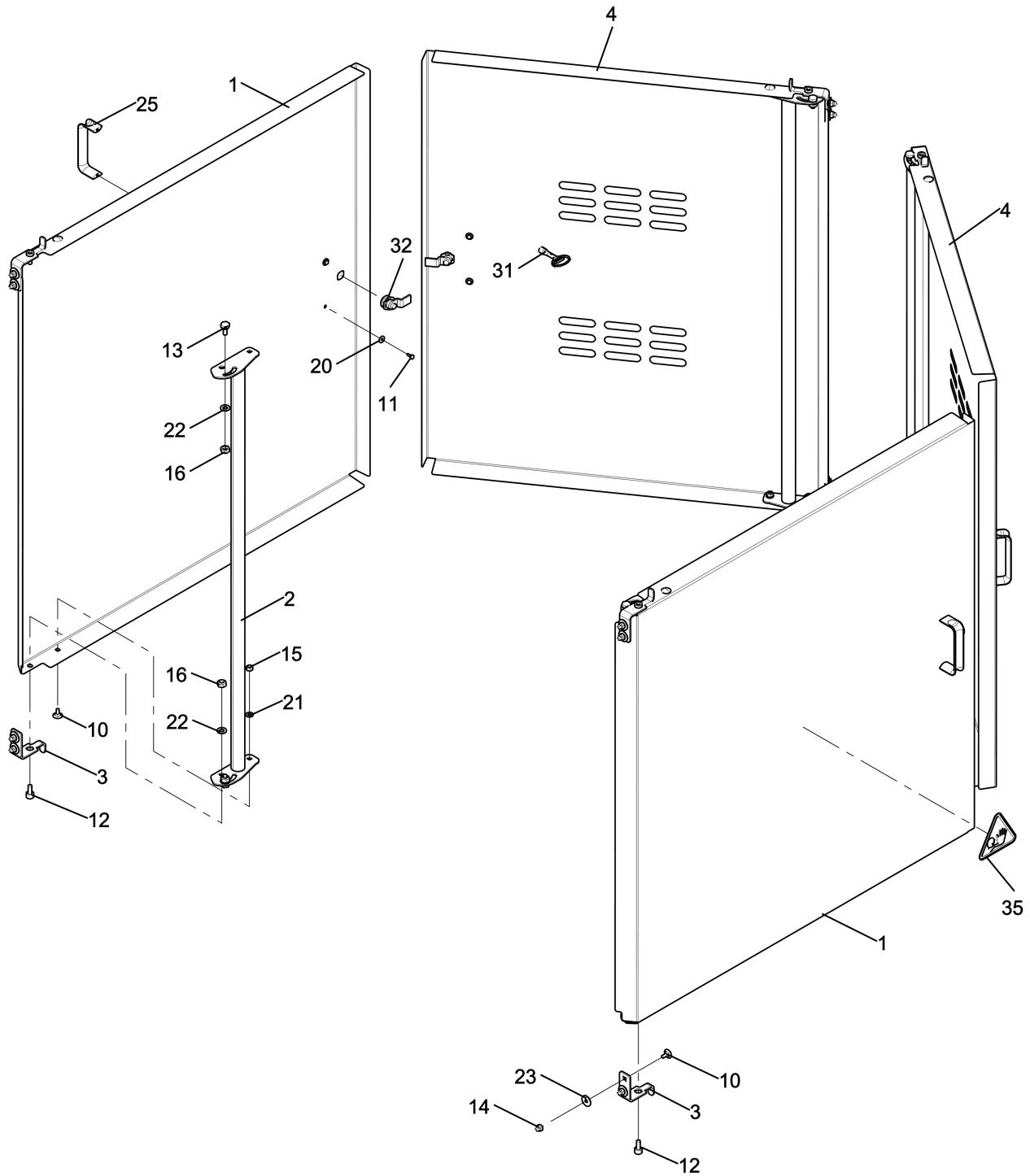


XV-3862565/I
20-09-2017 Page 2 of 2

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frame

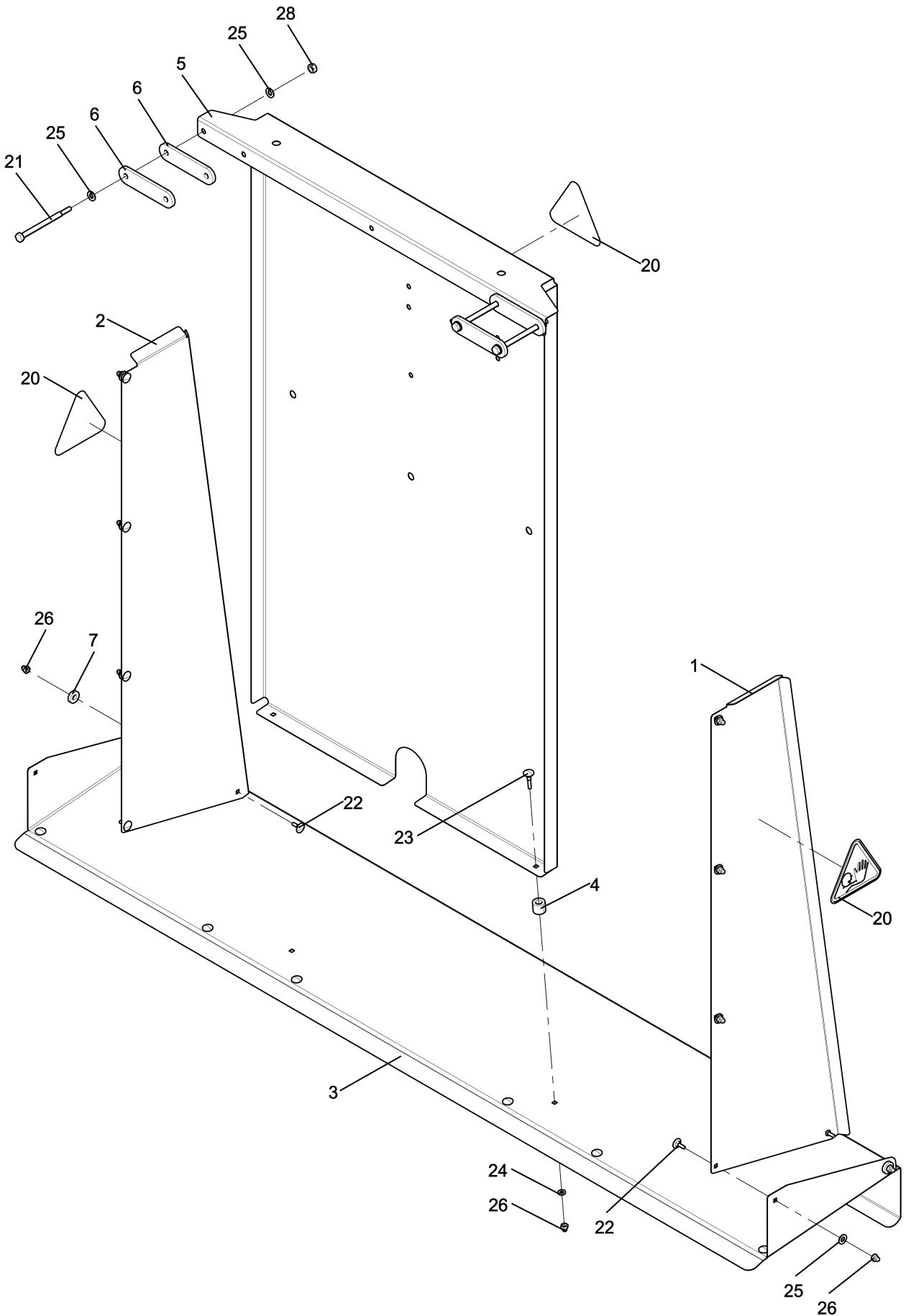
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1	3855534	1			frame
2	3826144	1			leg
3	3829476	1			leg
4	3829478	2			leg
5	3840285	1			leg
6	3852499	1			collecting bin
7	3852500	1			collecting bin
8	3857755	1			support
9	3866952	1		D	guide block
10	3837090	1			special pin
11	3852428	1			cover plate
14	3866635	2			connecting plate
20	000131201	20			carriage bolt
21	000131299	18			carriage bolt
22	000131224	4			carriage bolt
25	000138234	18			tap bolt
26	000138239	28			tap bolt
30	000163349	12			lock nut
31	000163350	4			lock nut
32	000163351	24			lock nut
33	000207501	20			acorn lock nut
35	000350208	24			flat washer
36	000350209	88			flat washer
38	000207500	8			acorn lock nut
45	691690	1			box
46	000251683	4			socket cap screw
47	000300704	2			cup point set screw
49	400002175	4			pan head screw
51	000138185	2			tap bolt



XV-4080220/-
29-08-2012

guard

Pos	Part number	Qty	Length/Unit	ABC	Description
1	3852655	2			door
2	3834491	4			support
3	3839866	8			support
4	4080221	2			door
9	000131222	16			carriage bolt
10	000131299	8			carriage bolt
11	000138104	8			tap bolt
12	000251731	8			socket cap screw
13	000138237	8			tap bolt
14	000207501	16			acorn lock nut
15	000163350	8			lock nut
16	000163351	16			lock nut
20	000351440	8			flat washer
21	000350208	8			flat washer
22	000350209	16			flat washer
23	000351442	16			flat washer
25	3898501	4			handle
31	400002525	3			lock key
32	400002526	4			quick latch
35	001070011	4		E	warning plate



XV-4067480/-
11-07-2013

guard

Pos	Part number	Qty	Length/Unit	ABC	Description
1	4055399	1			plate
2	4055398	1			plate
3	4072901	1			plate
4	3816413	2			bushing
5	4067481	1			panel
6	579545	4			strip
7	3836567	2			plate
20	001070011	3		E	warning plate
21	000137373	4			bolt
22	000131201	16			carriage bolt
23	000131204	2			carriage bolt
24	000350207	2			flat washer
25	000350208	14			flat washer
26	000207500	18			acorn lock nut
28	000163350	4			lock nut
29	000351441	8			flat washer

21

3 | 2

43

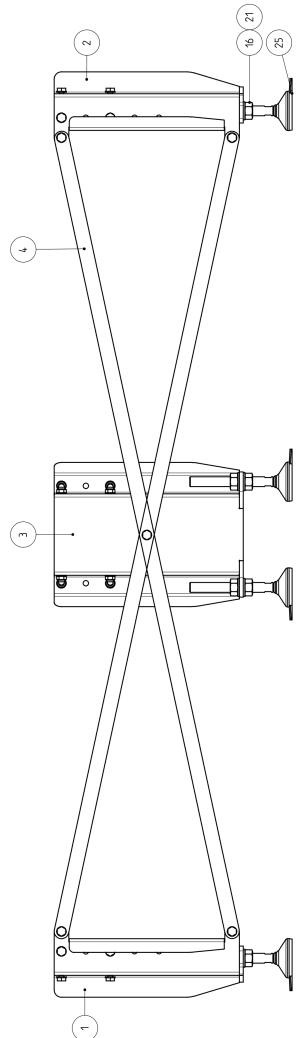
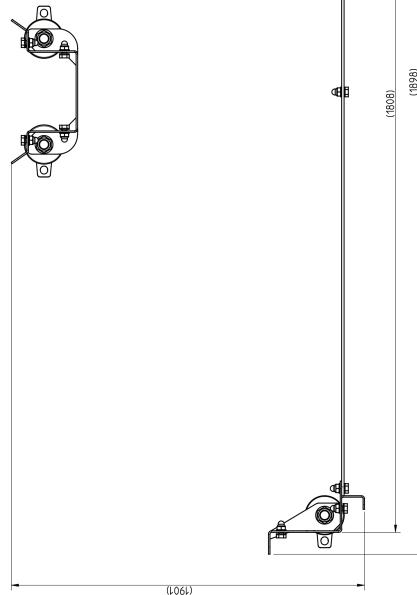
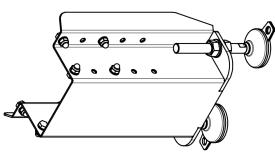
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1

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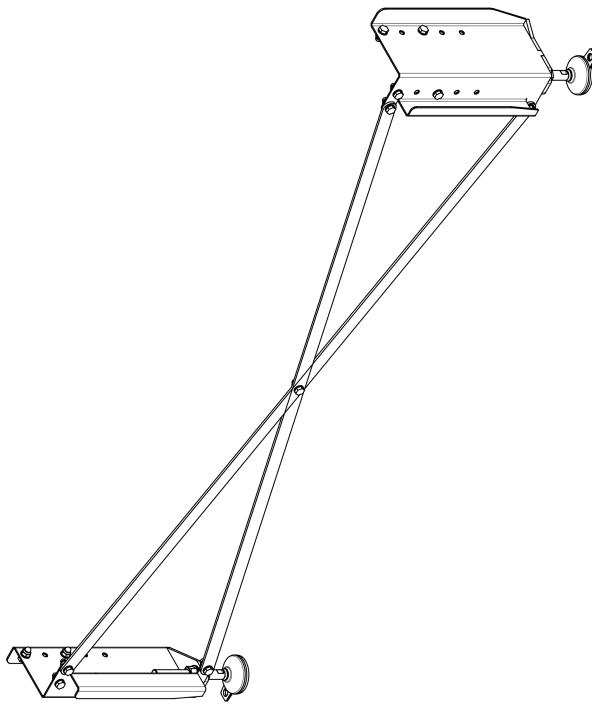
	Prognosis X-2	Prognosis LAMS
1a	152	1502
2a	2000	182
2b	3500	117
3a	550	180
3b	250	80
3c	125	36
4a	63	17
4b	32	9
4c	8	2
5a	1	0.1
5b	0.06	2
5c	0.0035	1



REF. No. 365956 SURFACE FINISH		THIS ANGLE INDICATES THE POSITION OF THE HOLE IN RELATION TO THE CENTER LINE OF THE STANCHION	
LEG ADJUSTING - 2024		SCALE DATE (mm) (IN) N.Y. A1 15 138.20 2010 M. HUMS AC0000	
STORK®	With respect to the center line of the stanchion, the angle of the hole in relation to the vertical axis of the leg is indicated by the symbol shown below:	4080219	
STORK Model 1.3, 2010 & 2011 Ref. No. 365956, 365957 & 365958	With respect to the center line of the stanchion, the angle of the hole in relation to the vertical axis of the leg is indicated by the symbol shown below:	DRAWN BY: D. H. BURGER CHECKED BY: J. R. BURGER APPROVED BY: J. R. BURGER DATE: 01-01-2010 REV. NO.: A/M MATERIAL OR DESCRIPTION	

32

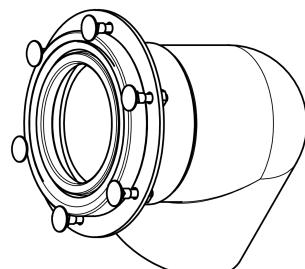
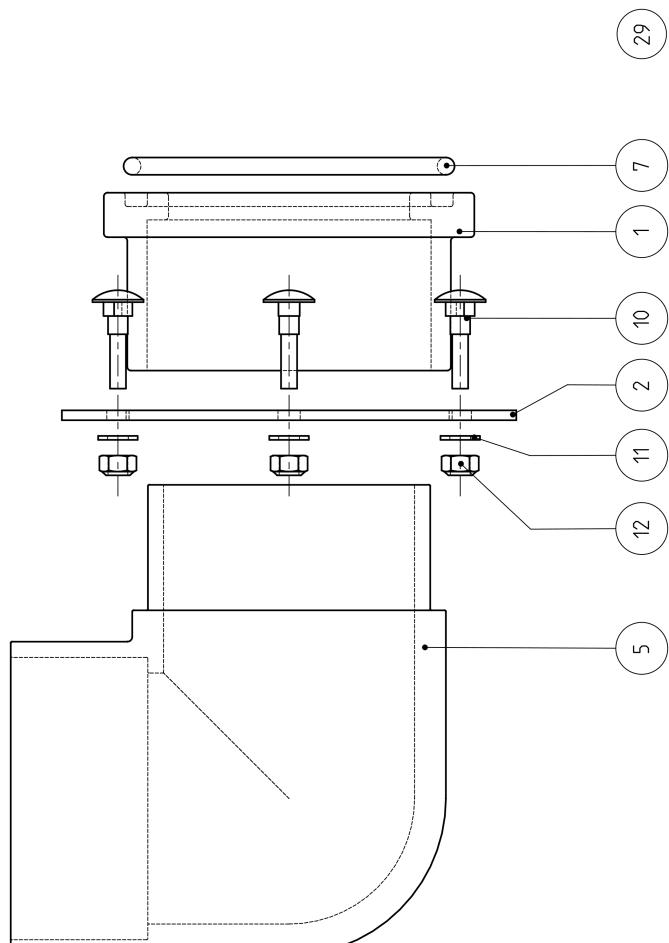
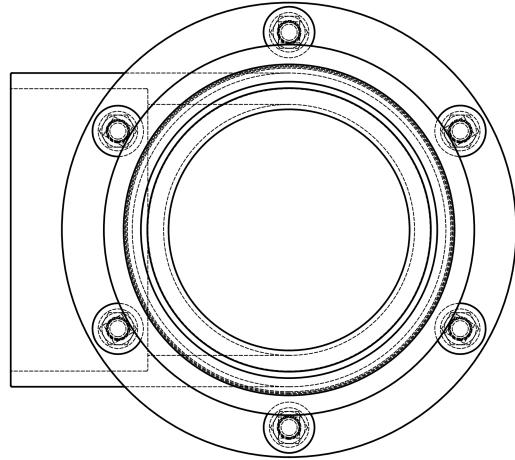
43



adjusting leg

Pos	Part number	Qty	Length/Unit	ABC	Description
1	3829889	1			leg
2	3830760	1			leg
3	3840337	1			leg
4	3856165	2			terminal jumper bar
11	000138239	21			tap bolt
15	000207502	21			acorn lock nut
16	000185076	8			nut
20	000350209	42			flat washer
21	000350214	8			flat washer
25	400002352	4			adjusting leg

Roughness Class	Roughness X 10 ⁻³	mm	in	ISO 1302
N2	50	2000		
M1	25	1000		
M0	12.5	500		
N1	6.3	250		
N2	3.2	125		
N3	1.6	63		
N4	0.8	32		
N5	0.4	16		
N6	0.2	8		
N7	0.1	4		
N8	0.05	2		
N9	0.025	1		

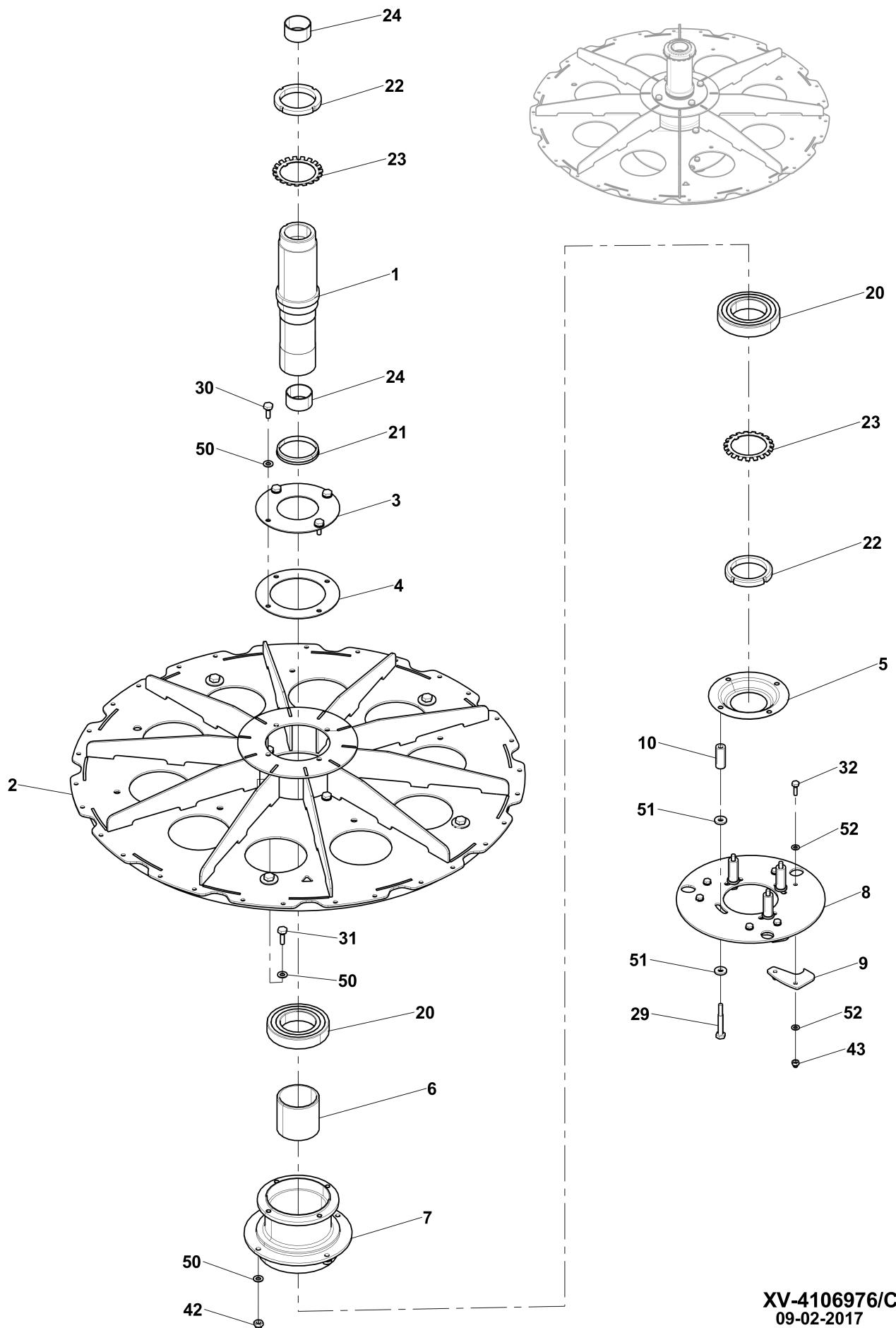


SCALE 1:4

REF. NO.		SURFACE FINISH:		THIRD ANGLE PROJ.		ALL DIMENSIONS SPECIFIED IN MM. DRAWING AND MANUFACTURE ACCORDING STORK TS STANDARD	
DISCHARGE							
D114		A3		SCALE: 1:2	DATE dd-mm-yy: 22-04-2008	DRAWN BY: C-W ARE	ACCORD: HETTERSCHEID
AFOER		3842910		B			
STORK®		This drawing remains property of Stork PMT B.V., trade register no. 1635099, 's-Hertogenbosch, and may not be copied or reproduced in whatever form without the prior written consent of Stork PMT B.V.. Further this drawing may not be disclosed or given to any other party for information or use without prior written consent of Stork PMT B.V..		Drawing is Released (230)		Drawing Status Change 26-07-2012	
B		ADDED BALLOON #29 - ADDED NOTE: SUPPLY ITEMS #5 AND #29 SEPARATELY.		NAME DATE dd-mm-yy		SHEET NO: 1 OF 1	
A		UPDATED BALLOON: P5 DELETED; P5 CHANGED		T_GLOVER 25-07-2012			
REV.		P05:		C_W ARE 14-05-2009			
MODIFICATION DESCRIPTION		NAME DATE dd-mm-yy		NAME DATE dd-mm-yy		NAME DATE dd-mm-yy	

discharge

Pos	Part number	Qty	Length/Unit	ABC	Description
1	3815522	1			flange bushing
2	631885	1			disc
5	3862570	1			elbow
7	090350802	1			O-ring
10	000131225	6			carriage bolt
11	000350208	6			flat washer
12	000163350	6			lock nut
29	091450305	1			glue

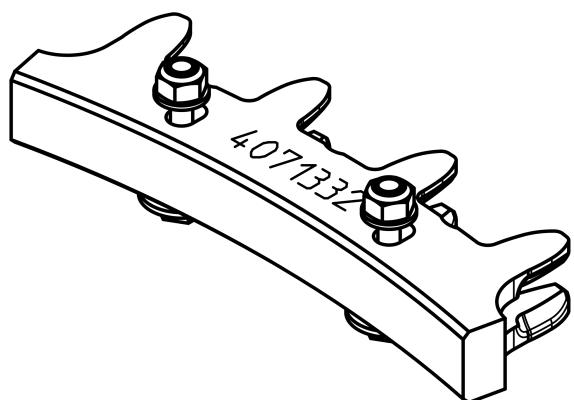
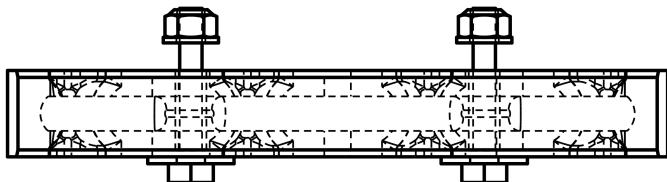


XV-4106976/C
09-02-2017

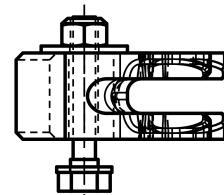
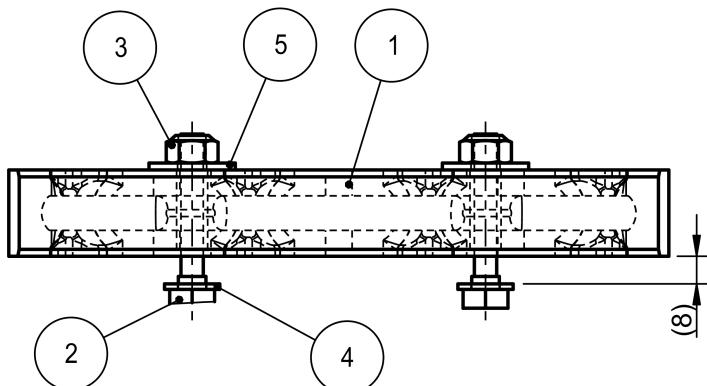
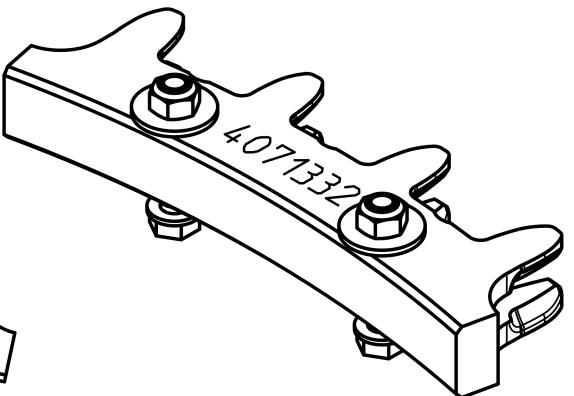
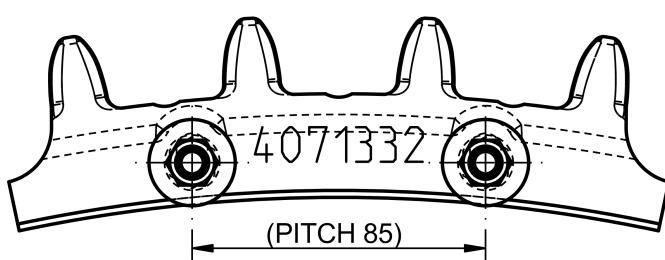
carrier wheel

Pos	Part number	Qty	Length/Unit	ABC	Description
1	3828737	1			special bushing
2	4102914	1			carrier wheel
3	3836752	1		E	cover plate
4	3836753	1			cover plate
5	4054443	1			cover plate
6	3836755	1			bushing
7	3875507	1			bearing race
8	4132775	1			disc
9	4066163	3			carrier plate
10	646667	4			bushing
20	003431824	2		D	ball groove bearing
21	002230031	1		D	V ring seal
22	080243015	2		D	slotted nut
23	080383015	2		D	nut lock washer
24	400009745	2		E	bearing sleeve
29	000137065	4			bolt
30	000138239	4			tap bolt
31	000138241	4			tap bolt
32	000138189	6			tap bolt
42	000207502	4			acorn lock nut
43	000207501	6			acorn lock nut
50	000350209	12			flat washer
51	000351156	8			flat washer
52	000350208	12			flat washer

REV.	MODIFICATION DESCRIPTION	NAME	DATE (dd-mm-yy)	ACCORD
A	SUBTITLE WAS Z=18.....	H_VERSTEGEN	25.11.2013	



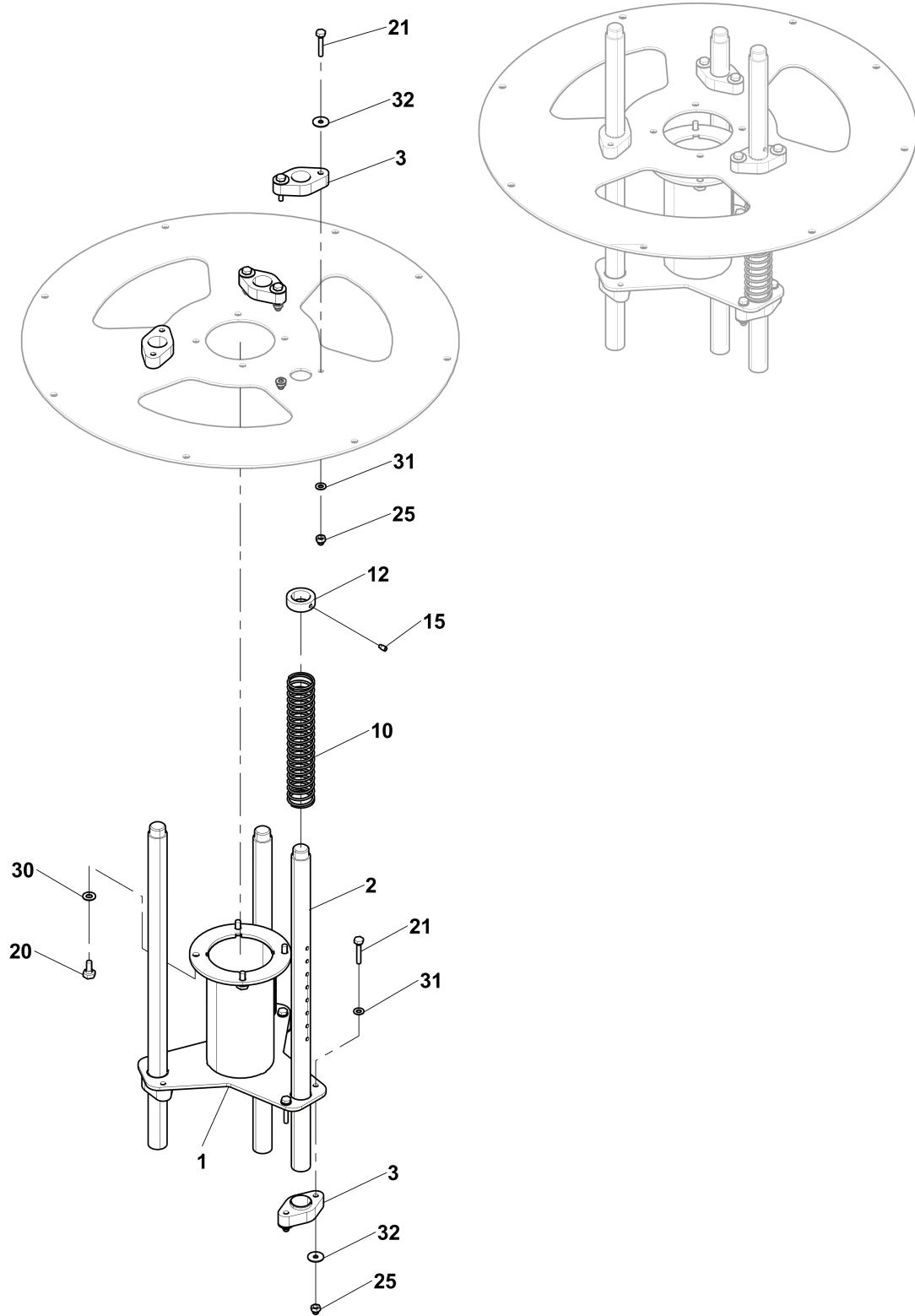
TEETH BELOW FLANGE



REF. No: 4071799	SURFACE FINISH:	ALL DIMENSIONS SPECIFIED IN: MM		
LUG			ALIAS ID:	
Z=15 T=8" RS PI.85			DRAWING AND MANUFACTURE ACCORDING TO T1 STANDARD.	DRAWN BY: H_VERSTEGEN
CONFIDENTIAL	SIZE: A4	SCALE: 1:2		ACCORD:
STORK® POULTRY PROCESSING Marel Stork Poultry Processing B.V. Handelaan 3, 5831 AV Boxmeer P.O. Box 118, 5830 AC Boxmeer The Netherlands Telephone +31 (0) 485-586221 Fax +31 (0) 485-586222	4073027	A	DATE (dd-mm-yyyy): 27.09.2011	SHEET NO: 1 OF 1
THIS DRAWING REMAINS PROPERTY OF MAREL STORK POULTRY PROCESSING B.V., TRADE REGISTER NO. 16035099, 'S-HERTOGENBOSCH, AND MAY NOT BE COPIED OR REPRODUCED IN WHATEVER FORM WITHOUT PRIOR WRITTEN CONSENT OF MAREL STORK POULTRY PROCESSING B.V.. FURTHER THIS DRAWING MAY NOT BE DISCLOSED OR GIVEN TO ANY OTHER PARTY FOR INFORMATION OR USE WITHOUT PRIOR WRITTEN CONSENT OF MAREL STORK POULTRY PROCESSING B.V..		Drawing is Released (230) Date StatusChange 27.11.2013		
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lug

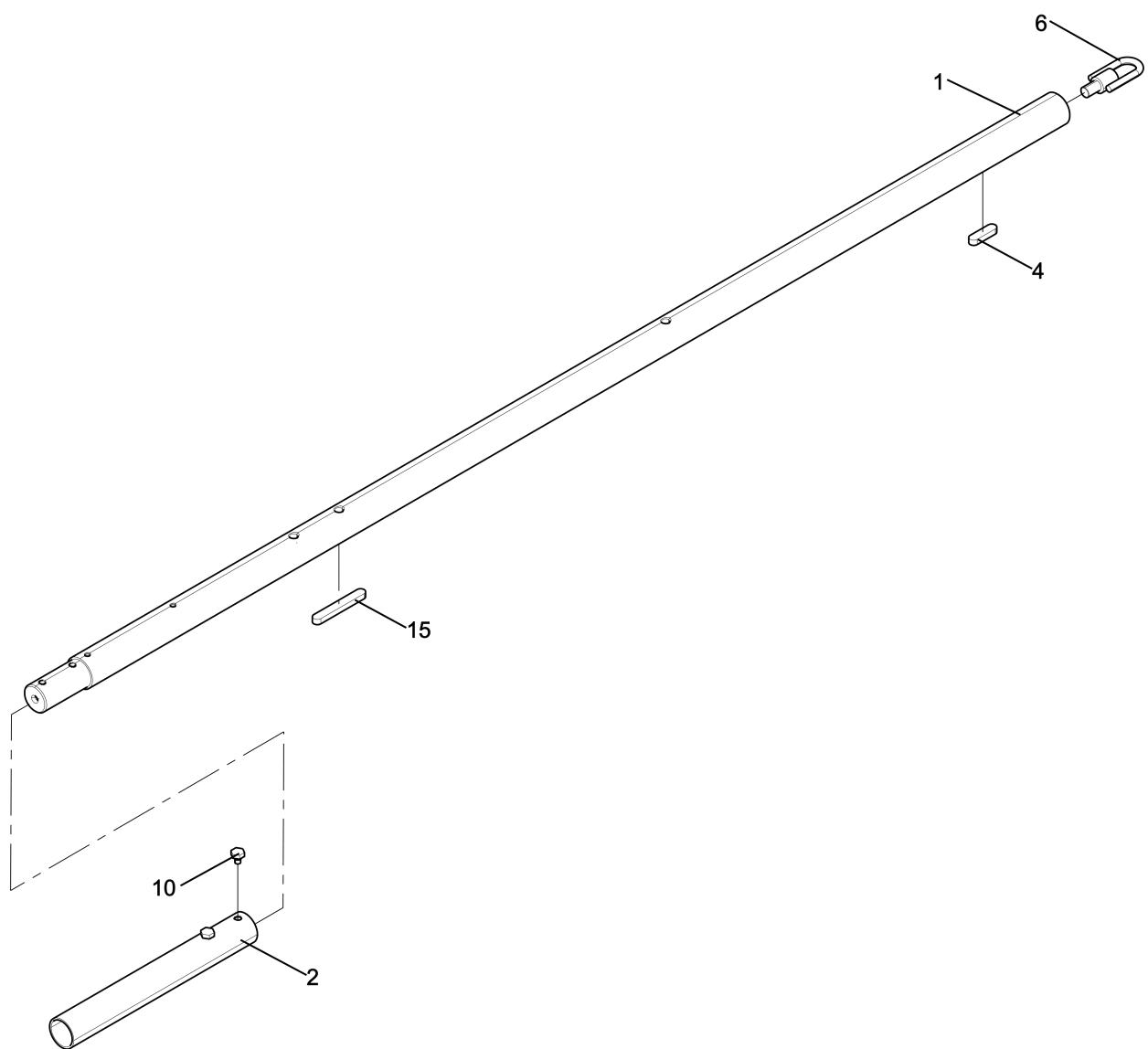
Pos	Part number	Qty	Length/Unit	ABC	Description
1	4071332	1		E	lug
2	000138197	2			tap bolt
3	000163350	2		E	lock nut
4	000350208	2			flat washer
5	000351442	2			flat washer



XV-4132802/-
09-02-2017

machine drive pin

Pos	Part number	Qty	Length/Unit	ABC	Description
1	4132801	1			coupling piece
2	4066072	3			machine drive pin
3	4089179	6		E	guide block
10	4083711	3		BE	compression spring
12	000950375	3			shaft collar
15	000302765	3			dog point set screw
20	000138237	6			tap bolt
21	000138195	12			tap bolt
25	000207501	12			acorn lock nut
30	000350209	6			flat washer
31	000350208	12			flat washer
32	000351442	12			flat washer

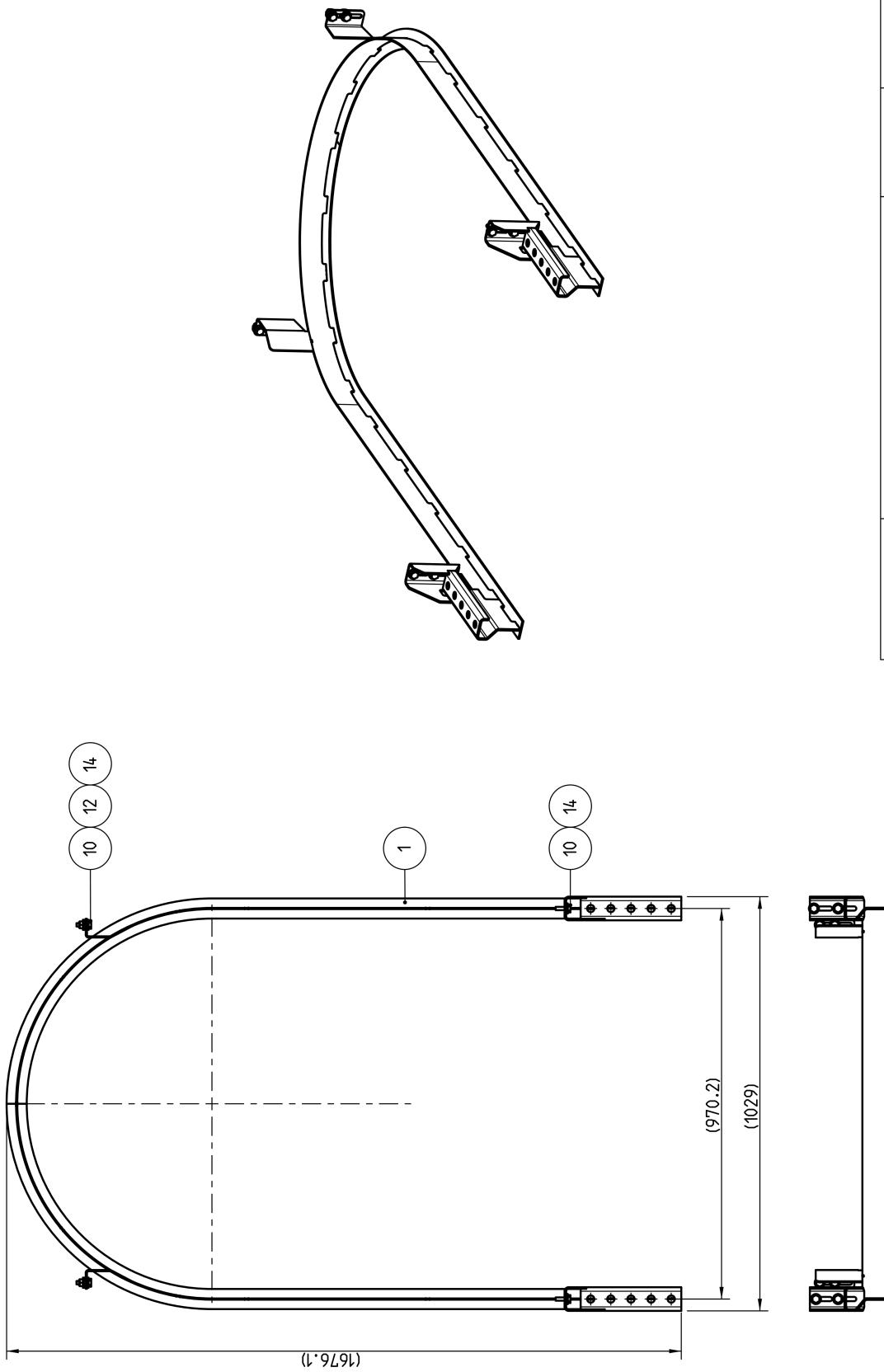


XV-4083141/-
11-07-2013

main shaft

Pos	Part number	Qty	Length/Unit	ABC	Description
1	4083145	1			shaft
2	4064318	1			pipe
4	3839565	1		D	round ends key
6	3986604	1			lifting eye bolt
10	000138234	2			tap bolt
15	000502490	1		D	round ends key

Roughness Class	Roughness $X \times 10^{-3}$	mm	In	ISO 1302
N12	50	2000		
N11	25	1000		
N10	12.5	500		
N9	6.3	250		
N8	3.2	125		
N7	1.6	63		
N6	0.8	32		
NS	0.4	16		
N4	0.2	8		
N3	0.1	4		
N2	0.05	2		
N1	0.025	1		

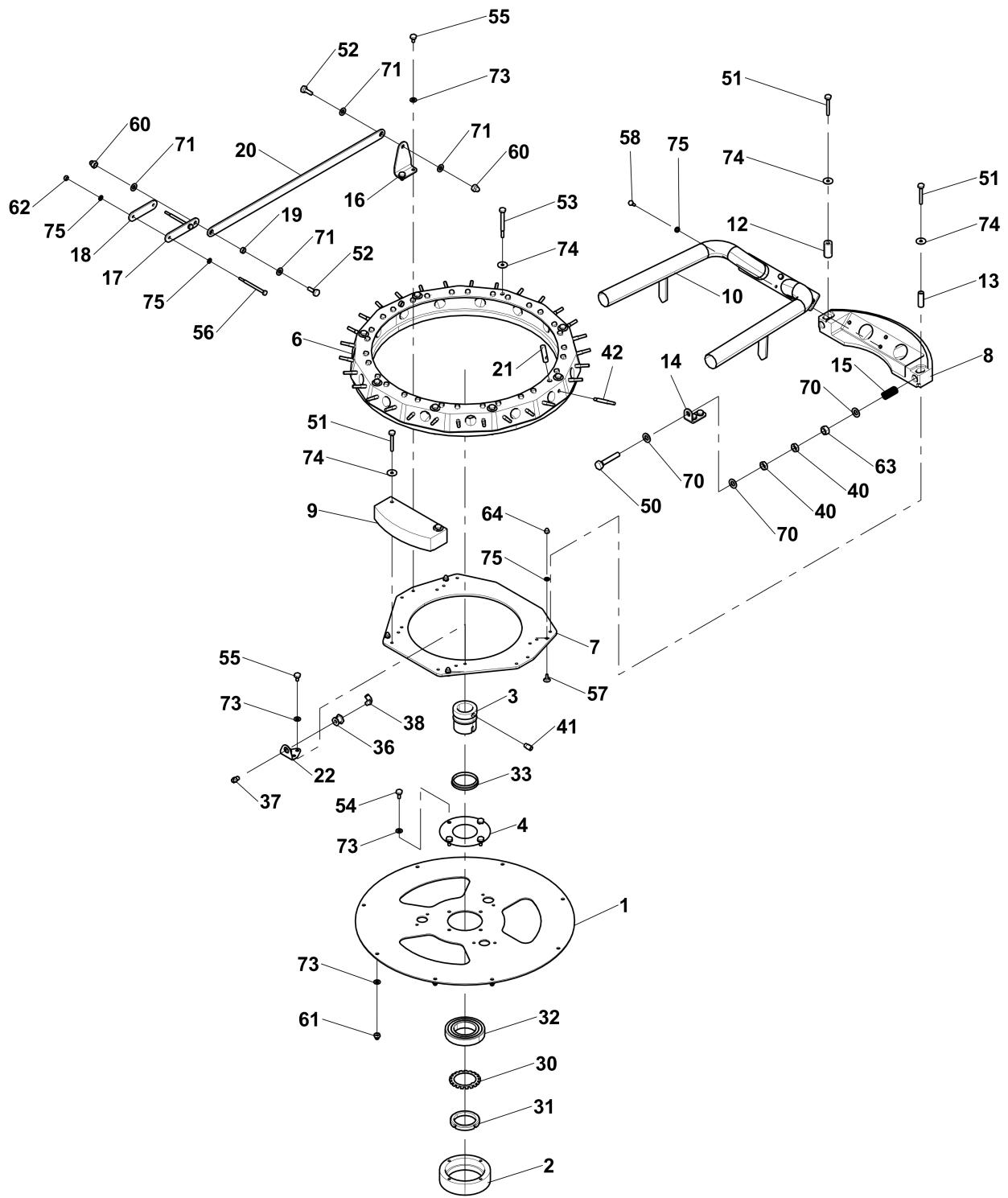
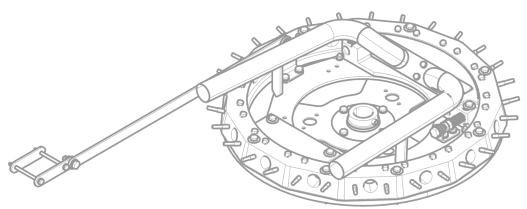


Drawing number 3861017
23-10-2019

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overhead turn

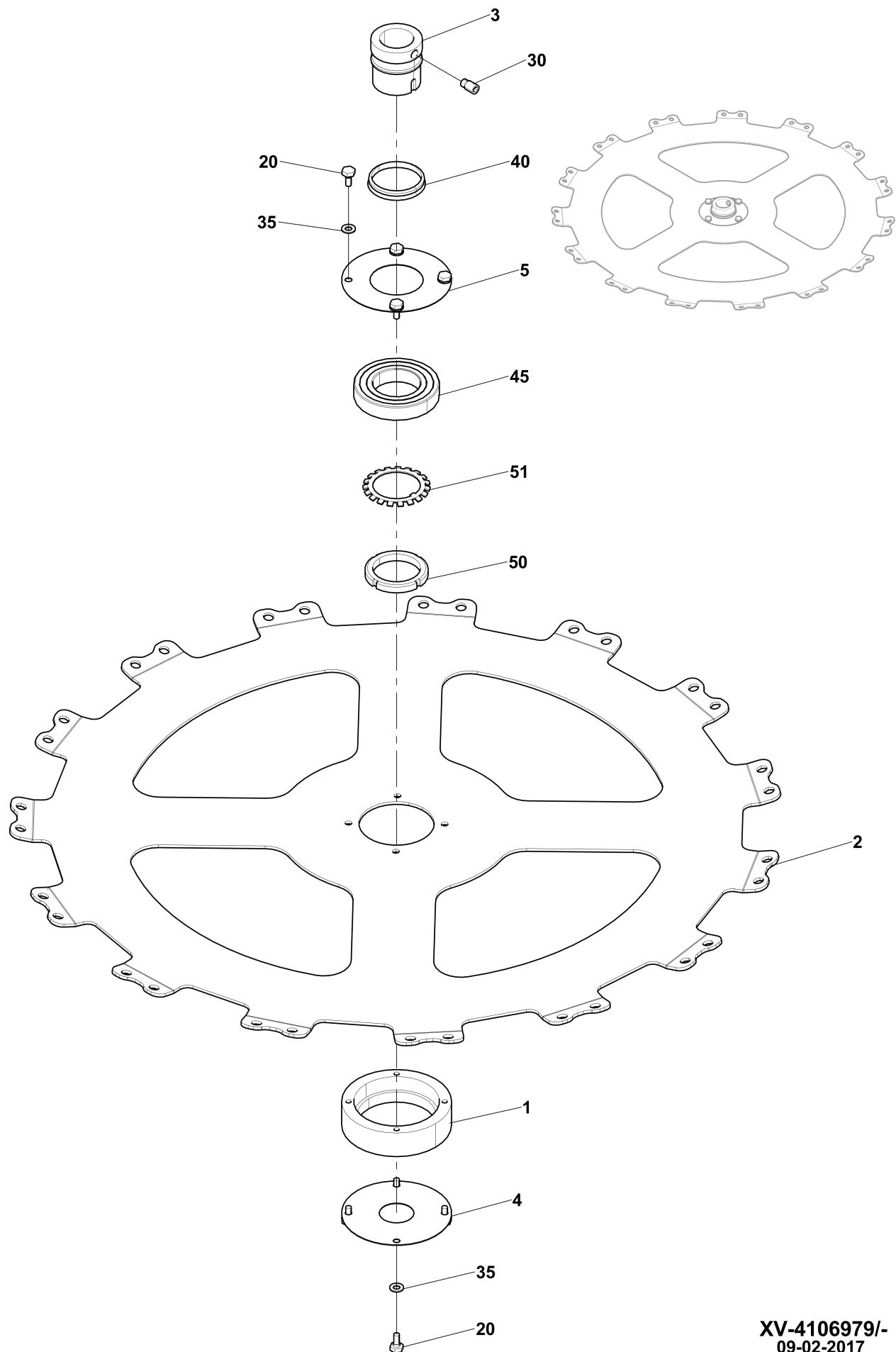
Pos	Part number	Qty	Length/Unit	ABC	Description
1	3856120	1			overhead turn
10	000138241	8			tap bolt
12	000163351	4			lock nut
14	000351156	12			flat washer



XV-4106982/A
16-04-2018

unit wheel

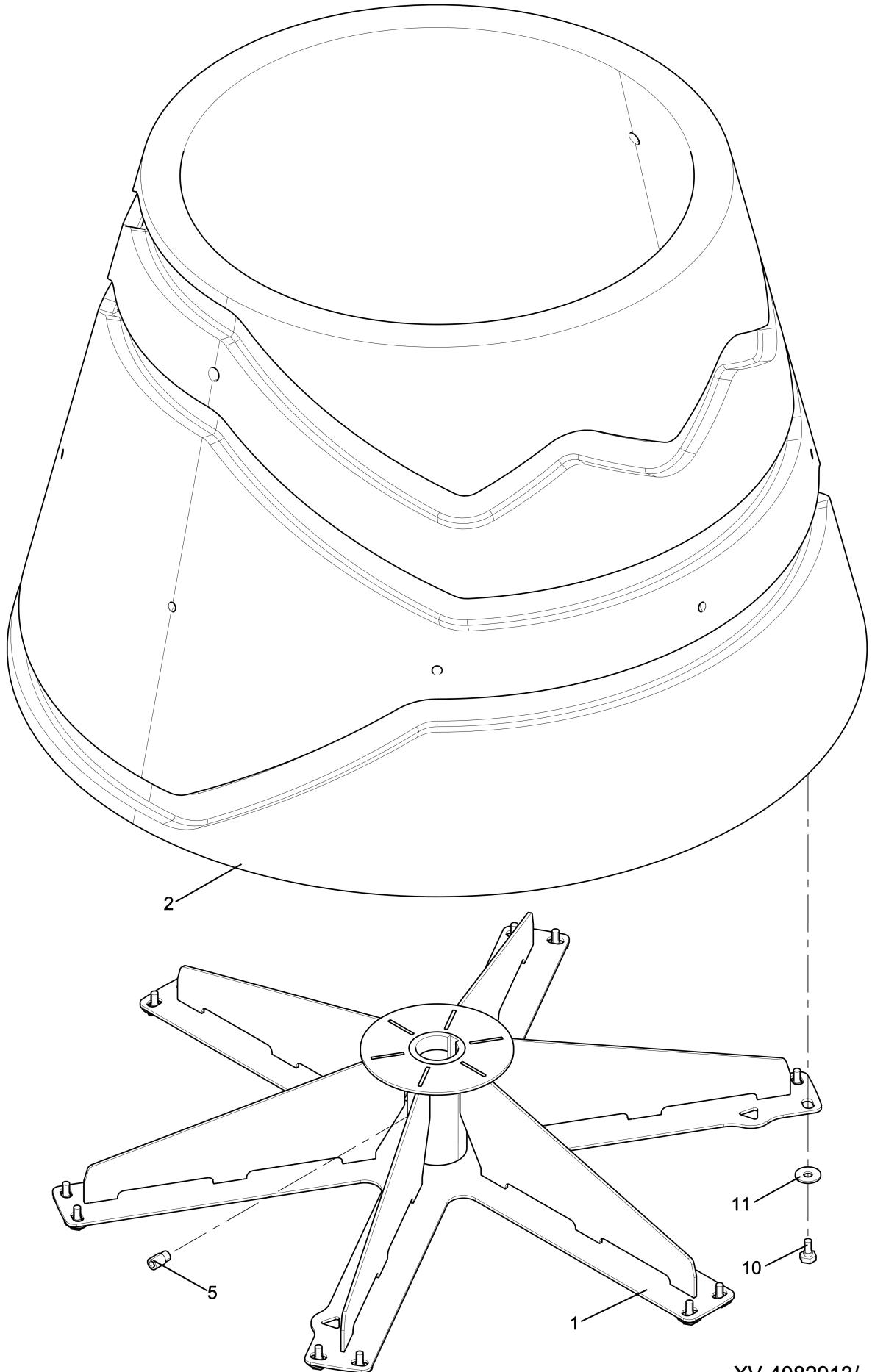
Pos	Part number	Qty	Length/Unit	ABC	Description
1	4132773	1			unit wheel
2	3835290	1			bearing housing
3	3858061	1			bearing sleeve
4	3853596	1		E	cover plate
6	4106983	1		E	distributor ring
7	4064954	1			support ring
8	4065802	1		C	distributor block
9	4088097	1		C	guide block
10	4065767	1			connection
12	4761825	1			bushing
13	619988	1			bushing
14	4065793	1			support
15	629775	1		BE	compression spring
16	4066168	1			gusset
17	4066171	1			mounting plate
18	579545	1			strip
19	671616	2			bushing
20	4066169	1			closing strip
21	4073626	30		E	special nut
22	4082709	1			support
30	080383014	1		D	nut lock washer
31	080243014	1		D	slotted nut
32	003431773	1		D	ball groove bearing
33	002230030	1		D	V ring seal
36	002330195	1			panel mounting fitting
37	090250870	1		D	flat jet spray nozzle
38	002330877	1			male elbow connector
40	090600084	2			nut
41	000302795	1		D	dog point set screw
42	400003583	30		E	thread end stud
50	000138410	1			tap bolt
51	000138255	4			tap bolt
52	000138291	2			tap bolt
53	000137381	8			bolt
54	000138237	4			tap bolt
55	000138235	6			tap bolt
56	000137373	2			bolt
57	000131201	4			carriage bolt
58	000138187	4			tap bolt
60	000207503	2		D	acorn lock nut
61	000207502	8		E	acorn lock nut
62	000163350	2			lock nut
63	000185074	1			nut
64	000207501	4		D	acorn lock nut
70	000350212	3			flat washer
71	000350210	4			flat washer
73	000350209	18			flat washer
74	000351443	14			flat washer
75	000350208	12			flat washer



XV-4106979/-
09-02-2017

unit wheel

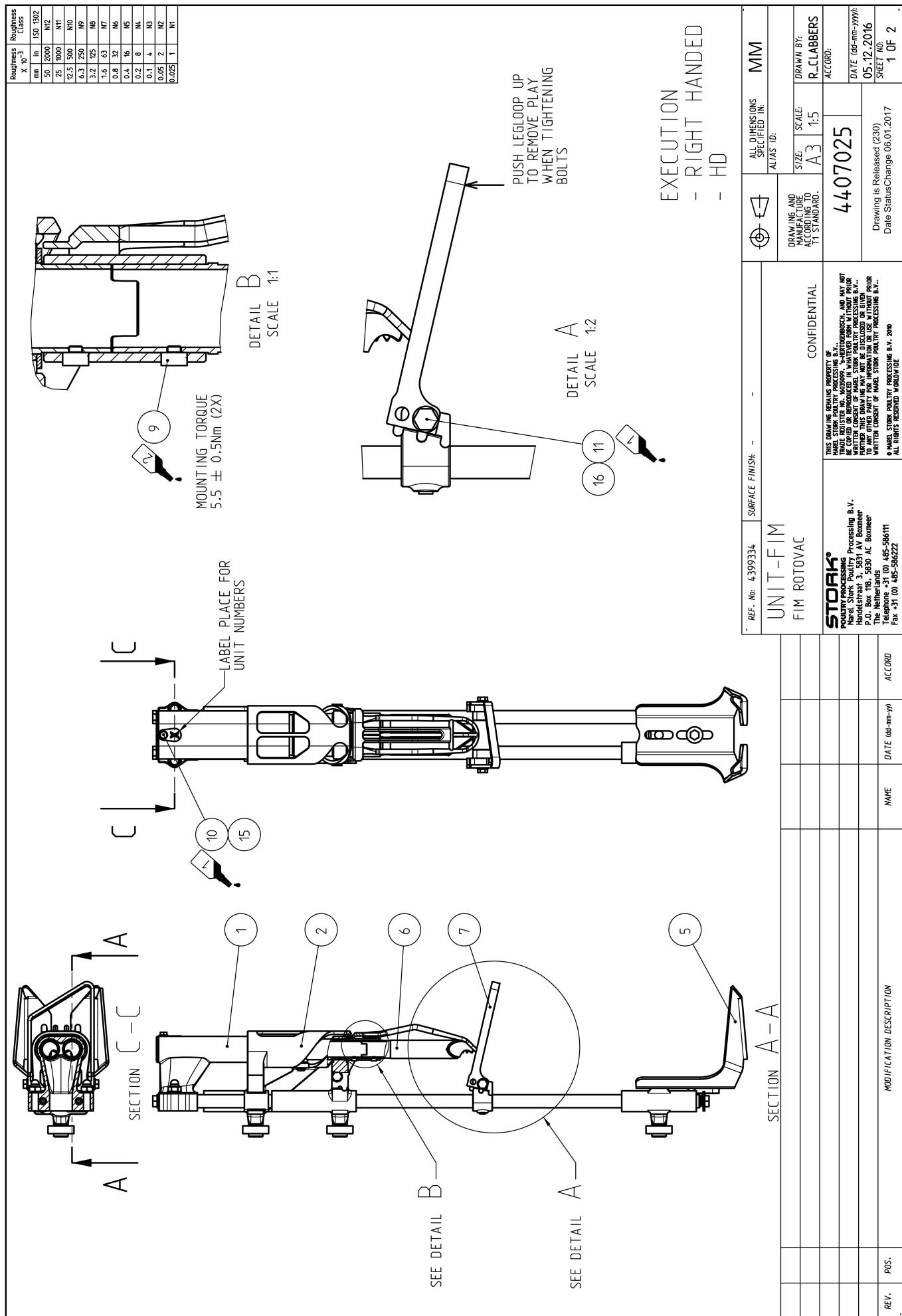
Pos	Part number	Qty	Length/Unit	ABC	Description
1	3835290	1			bearing housing
2	4106980	1			unit wheel
3	3858061	1			bearing sleeve
4	3835373	1			plate
5	3853596	1		E	cover plate
20	000138237	8			tap bolt
30	000302795	1		D	dog point set screw
35	000350209	8			flat washer
40	002230030	1		D	V ring seal
45	003431773	1		D	ball groove bearing
50	080243014	1		D	slotted nut
51	080383014	1		D	nut lock washer

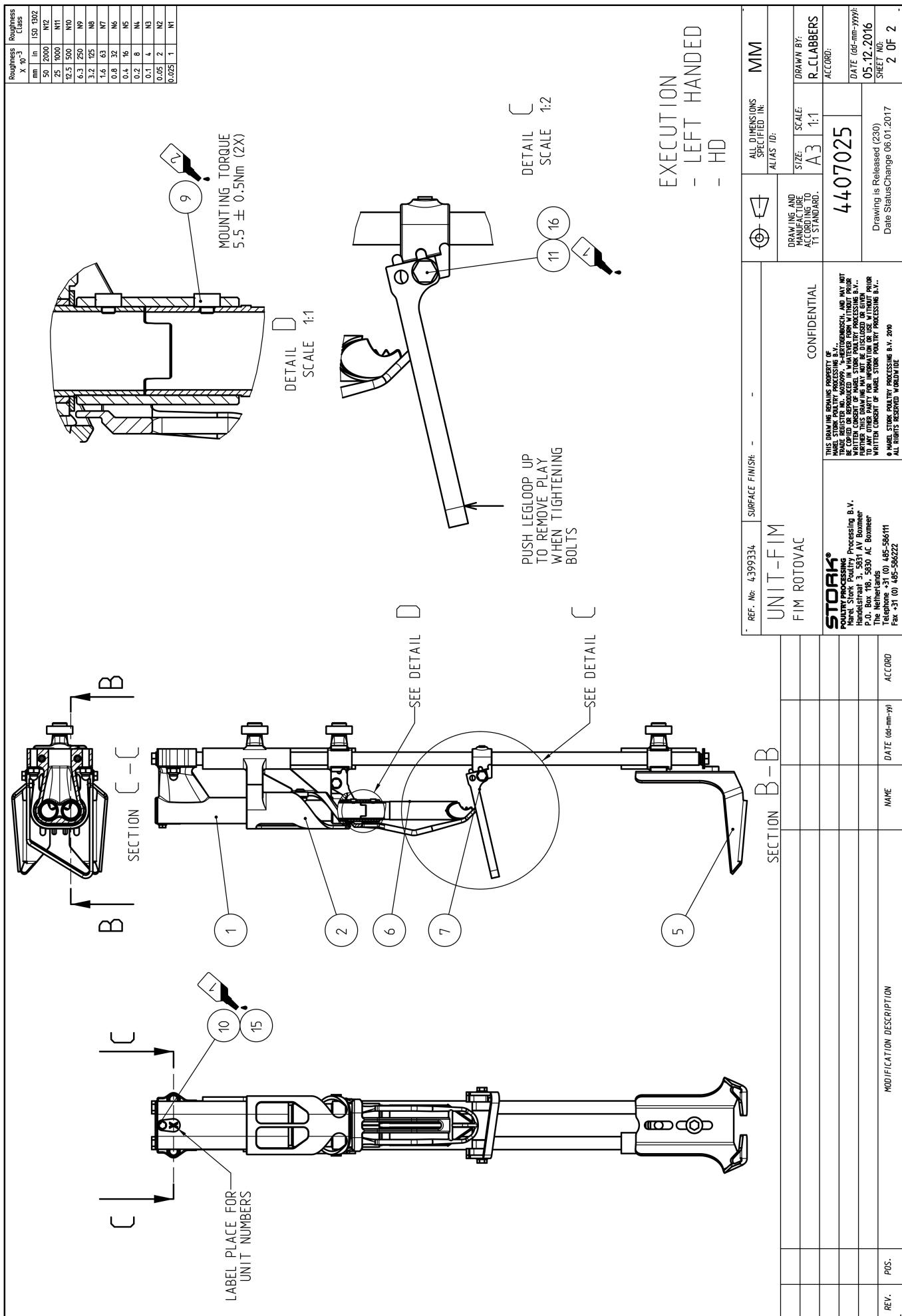


XV-4082913/-
10-07-2013

cam

Pos	Part number	Qty	Length/Unit	ABC	Description
1	4082904	1			cam holder
2	4082839	1		E	cam
5	000302795	1		D	dog point set screw
10	000138237	12			tap bolt
11	000351443	12			flat washer

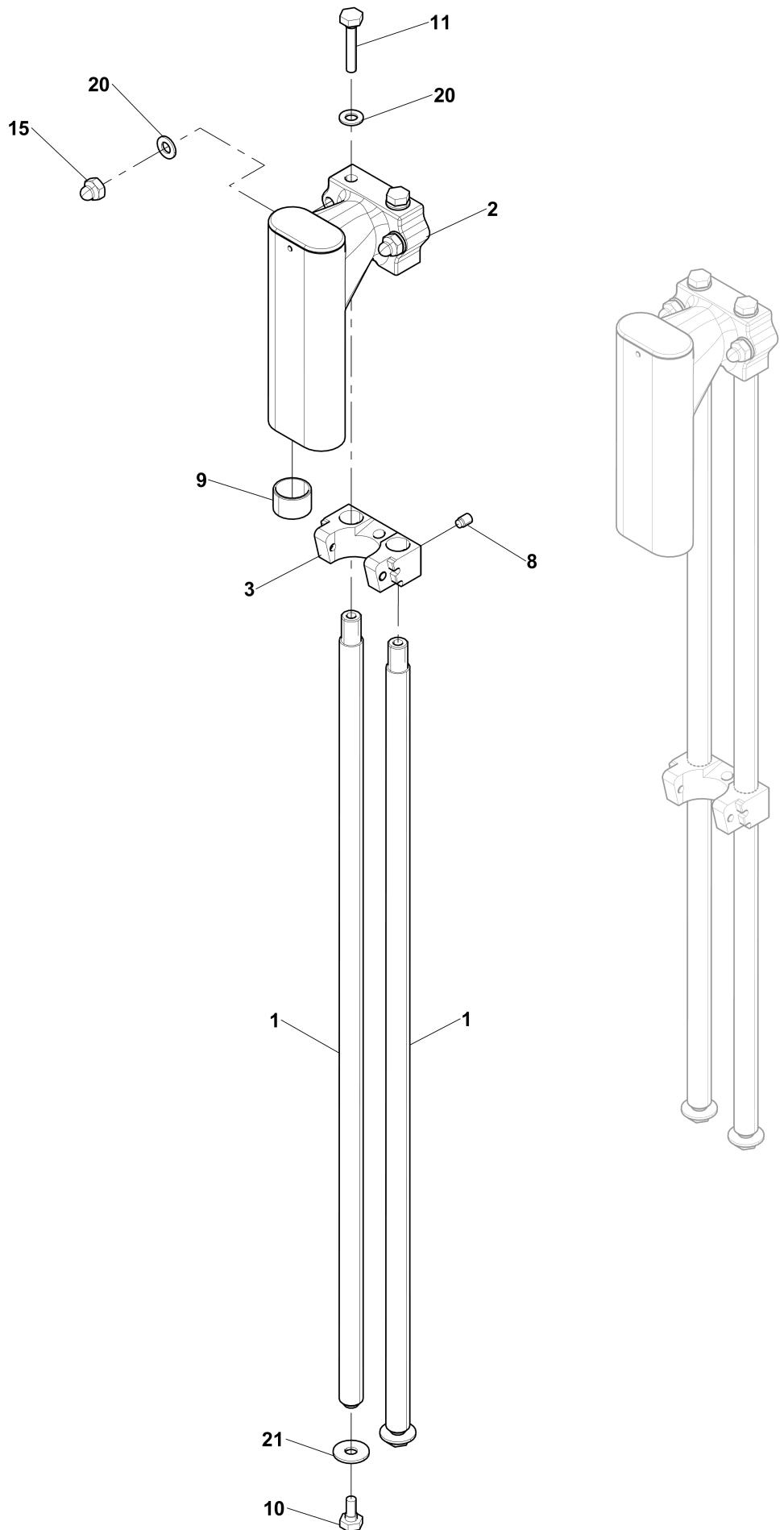




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fim unit

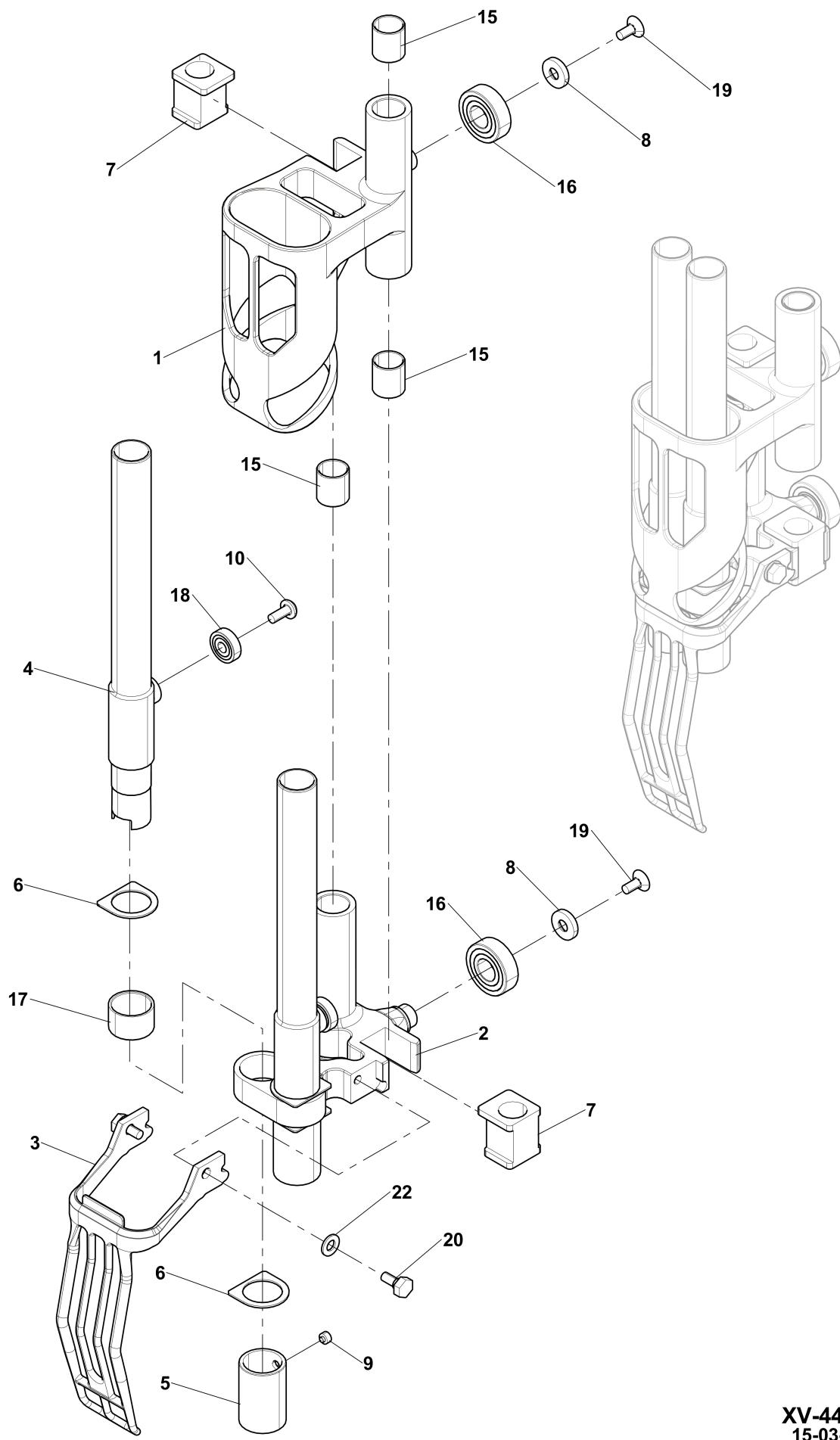
Pos	Part number	Qty	Length/Unit	ABC	Description
1	L	4399404	1		frame
2	L	4407379	1		unit
5	L	4408962	1		product holder
6	L	4063904	1		suction nozzle
7		4126052	1	B	spreader bracket
9		4134482	2	D	dog point set screw
10		000138132	1		tap bolt
11		000138189	2		tap bolt
15		000350207	1		flat washer
16		000350208	2		flat washer



XV-4399404/A
15-03-2017

fim unit / frame

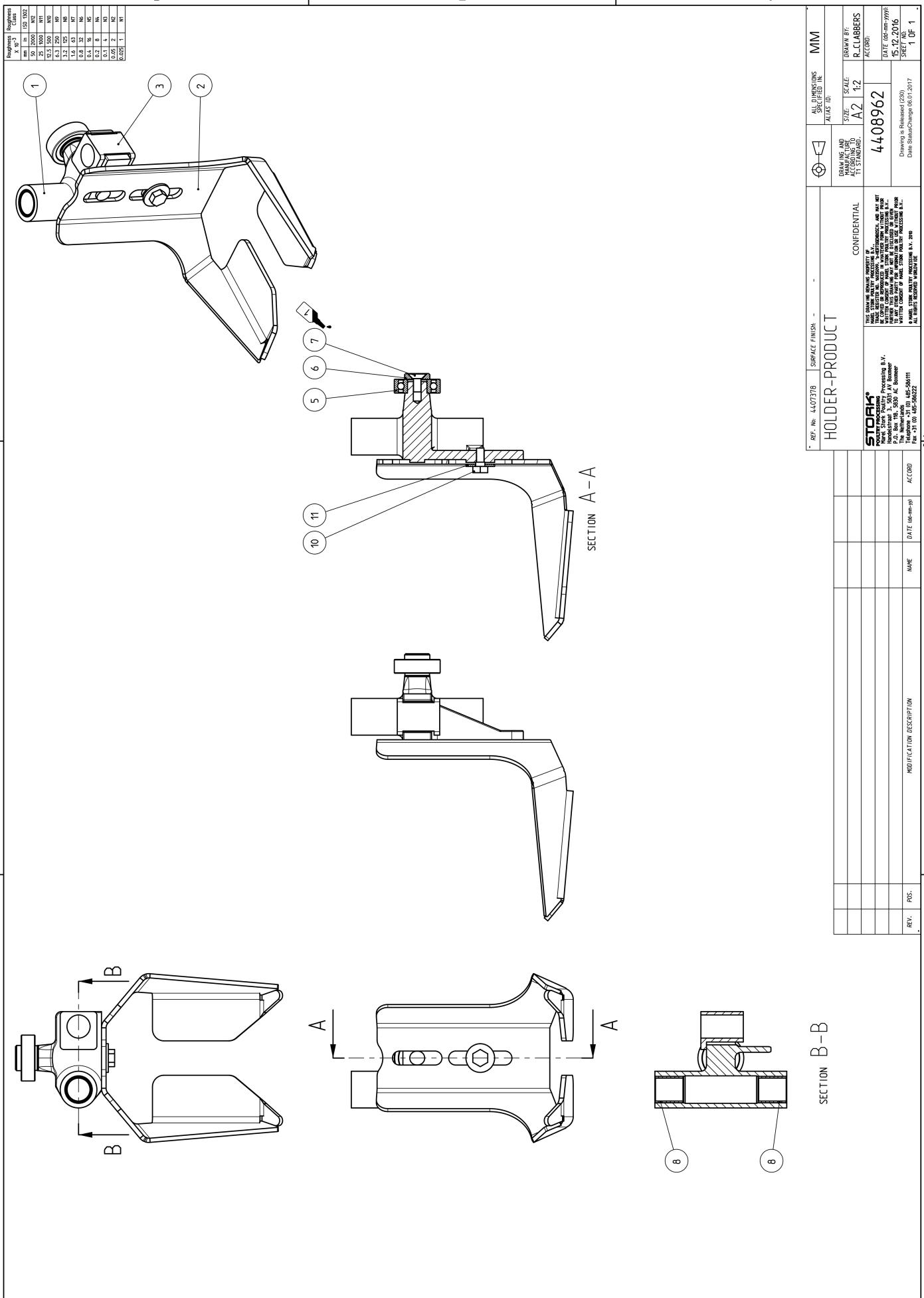
Pos	Part number	Qty	Length/Unit	ABC	Description
1	4063307	2		E	special shaft
2	4075027	1			special block
3	4415561	1			support
8	000302785	2			dog point set screw
9	400003348	2		D	bearing sleeve
10	000138237	2			tap bolt
11	000138249	2			tap bolt
15	000207502	2			acorn lock nut
20	000350209	4			flat washer
21	000351443	2			flat washer



XV-4407379/-
15-03-2017

fim unit / unit

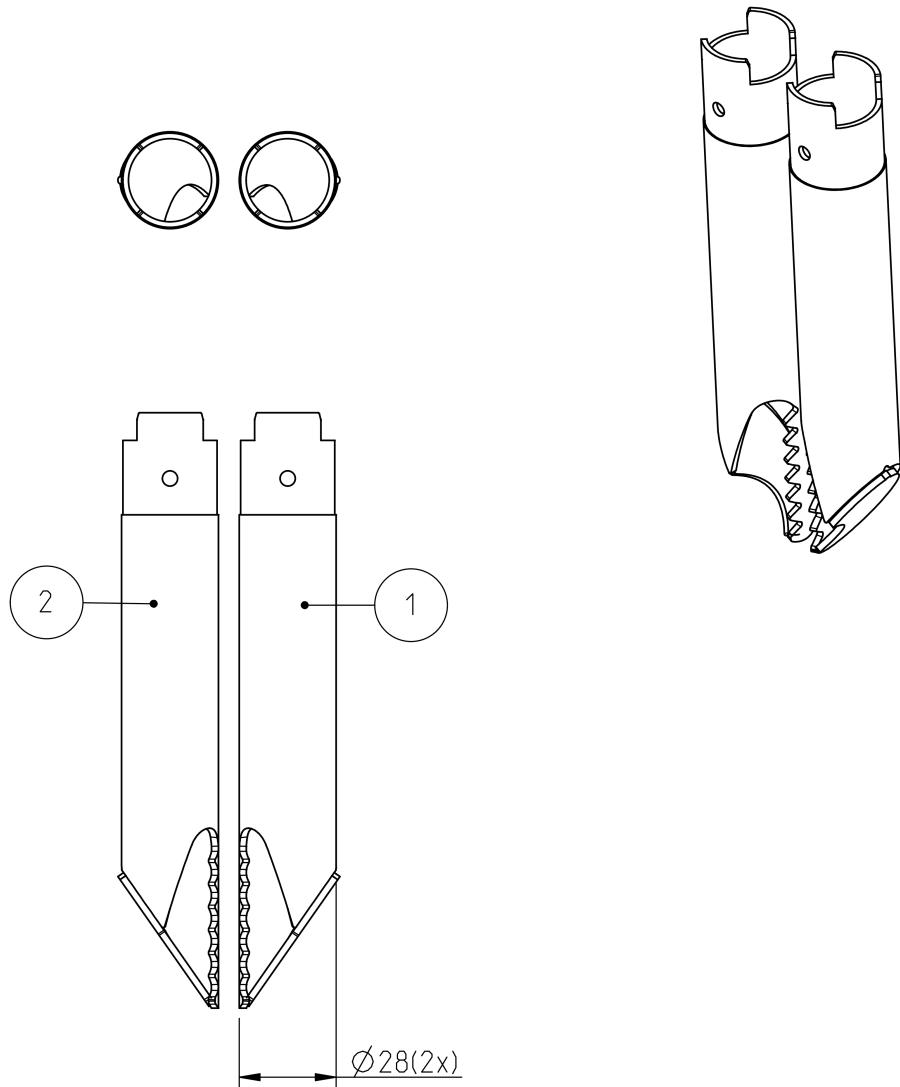
Pos	Part number	Qty	Length/Unit	ABC	Description
1	4074895	1		E	guide block
2	4071765	1			guide block
3	4098601	1			bracket
4	4110526	2		BE	special pipe
5	4131924	2		BE	shaft coupling
6	4063534	4		D	special ring
7	3968713	2		D	guide block
8	530908	2		E	counter bore ring
9	4134482	2		D	dog point set screw
10	090600681	2		C	socket cap button screw
15	090100269	4		D	bearing sleeve
16	090101183	2		BC	crowned ball bearing
17	400003348	2		D	bearing sleeve
18	400003353	2		BC	crowned ball bearing
19	000254359	2		C	socket cap flat head screw
20	000138185	2			tap bolt
22	000350208	2			flat washer



fim unit / product holder

Pos	Part number	Qty	Length/Unit	ABC	Description
1	4071690	1			guide block
2	4171268	1			product holder
3	3968713	1		D	guide block
5	090101183	1		BC	crowned ball bearing
6	530908	1		E	counter bore ring
7	000254359	1		C	socket cap flat head screw
8	090100269	2		D	bearing sleeve
10	000138185	1			tap bolt
11	000351442	1			flat washer

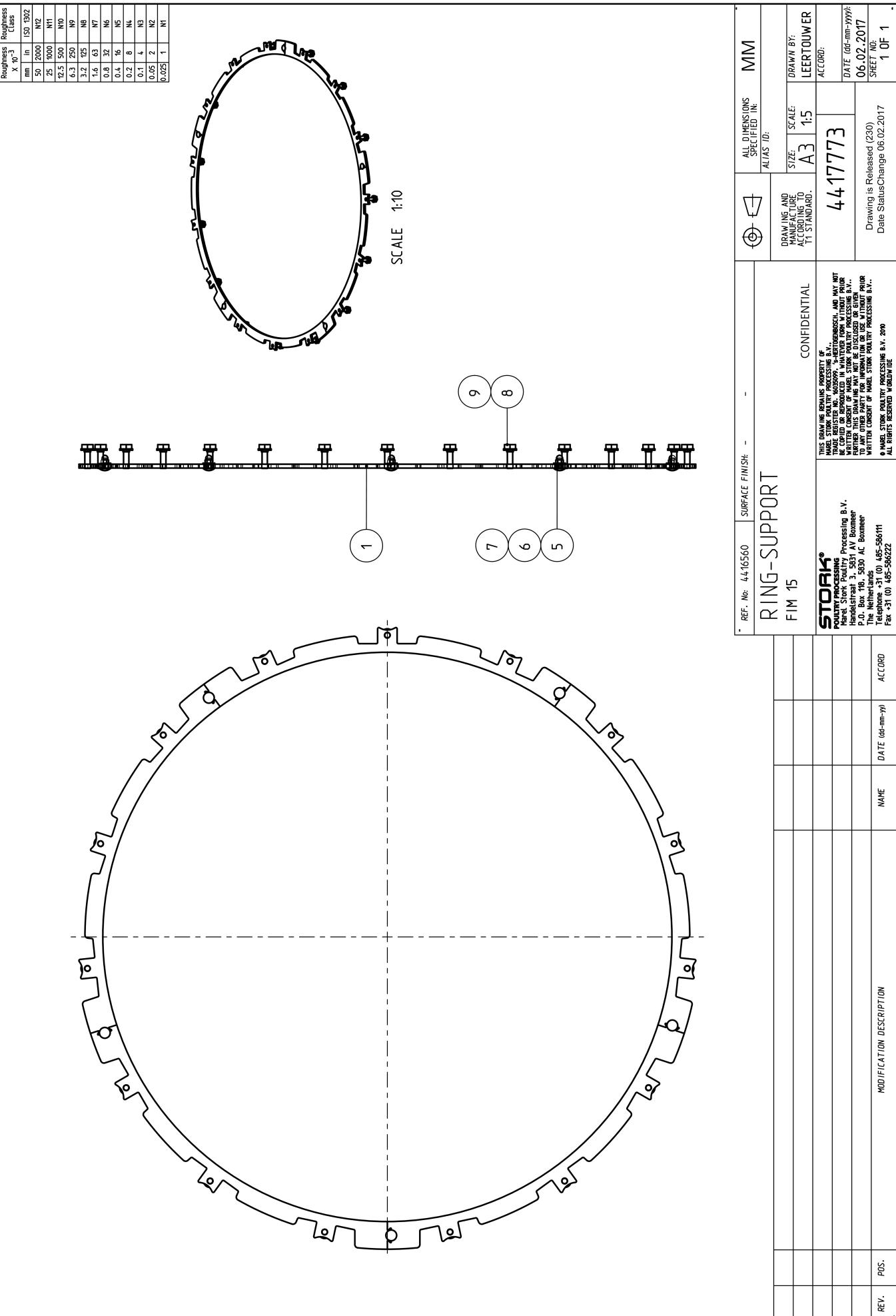
REV.	MODIFICATION DESCRIPTION	NAME	DATE (dd-mm-yy)	ACCORD



REF. No:	SURFACE FINISH:	CONFIDENTIAL	DRAWING AND MANUFACTURE ACCORDING TO T1 STANDARD.	ALL DIMENSIONS SPECIFIED IN:	MM
SUCTION NOZZLE	FIM HD R+L			ALIAS ID:	
				SIZE:	1:2
				DRAWN BY:	M_V_OSS
STORK® POULTRY PROCESSING Marel Stork Poultry Processing B.V. Handelstraat 3, 5831 AV Boxmeer P.O. Box 118, 5830 AC Boxmeer The Netherlands Telephone +31 (0) 485-586111 Fax +31 (0) 485-586222	THIS DRAWING REMAINS PROPERTY OF MAREL STORK POULTRY PROCESSING B.V., TRADE REGISTER NO. 16035099, 's-HERTOGENBOSCH, AND MAY NOT BE COPIED OR REPRODUCED IN WHATEVER FORM WITHOUT PRIOR WRITTEN CONSENT OF MAREL STORK POULTRY PROCESSING B.V.. FURTHER THIS DRAWING MAY NOT BE DISCLOSED OR GIVEN TO ANY OTHER PARTY FOR INFORMATION OR USE WITHOUT PRIOR WRITTEN CONSENT OF MAREL STORK POULTRY PROCESSING B.V.. © MAREL STORK POULTRY PROCESSING B.V. 2010 ALL RIGHTS RESERVED WORLDWIDE	4063904	ACCORD:		
				DATE (dd-mm-yyyy):	16.01.2012
				SHEET NO:	1 OF 1
					-

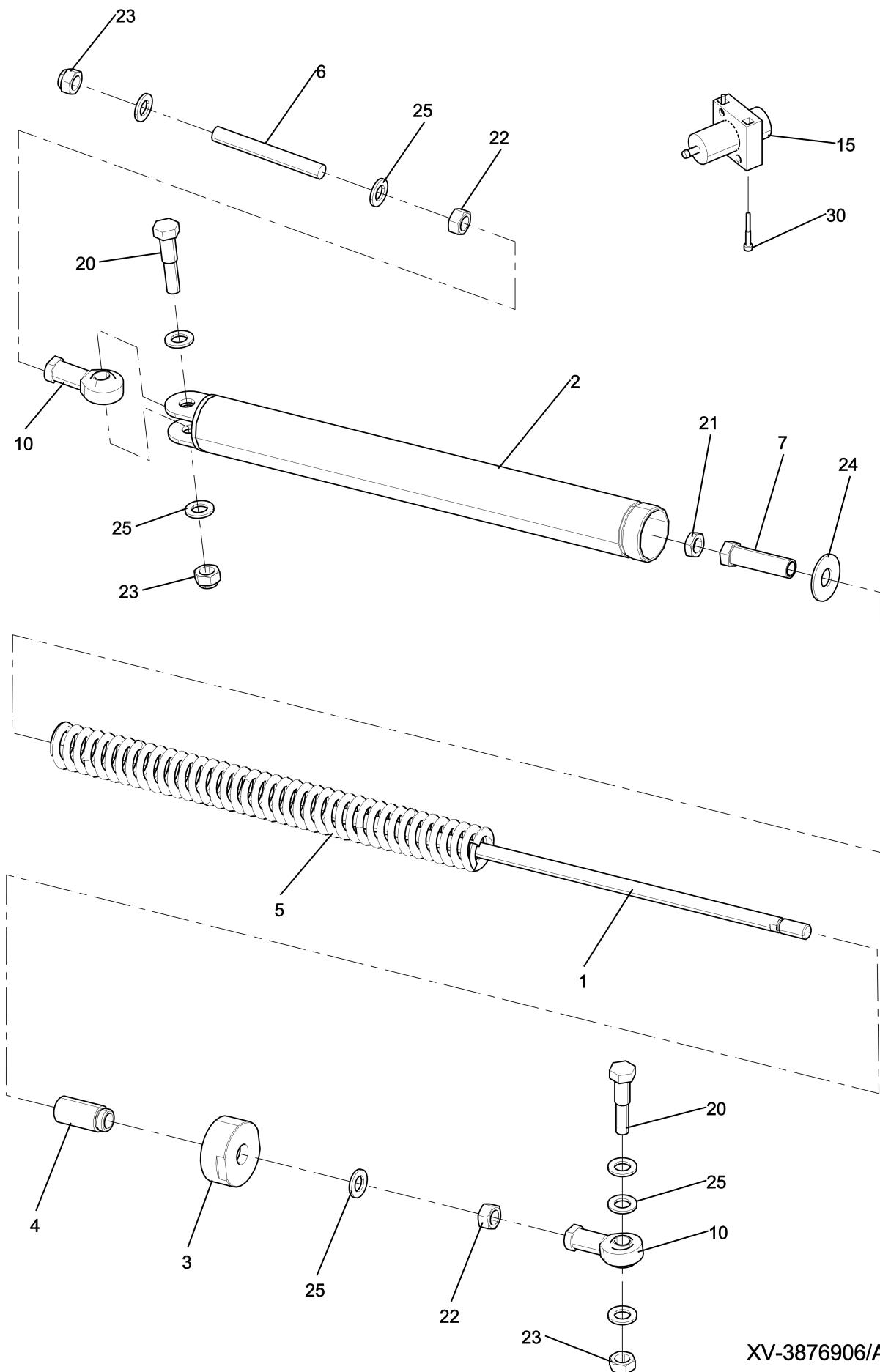
fim unit / suction nozzle

Pos	Part number	Qty	Length/Unit	ABC	Description
1	4063856	1		BE	suction nozzle
2	4063857	1		BE	suction nozzle



support ring

Pos	Part number	Qty	Length/Unit	ABC	Description
1	4417774	5			plate
5	400005265	5			carriage bolt
6	000351441	5			flat washer
7	000205701	5			acorn nut
8	000138241	15			tap bolt
9	000350209	15			flat washer

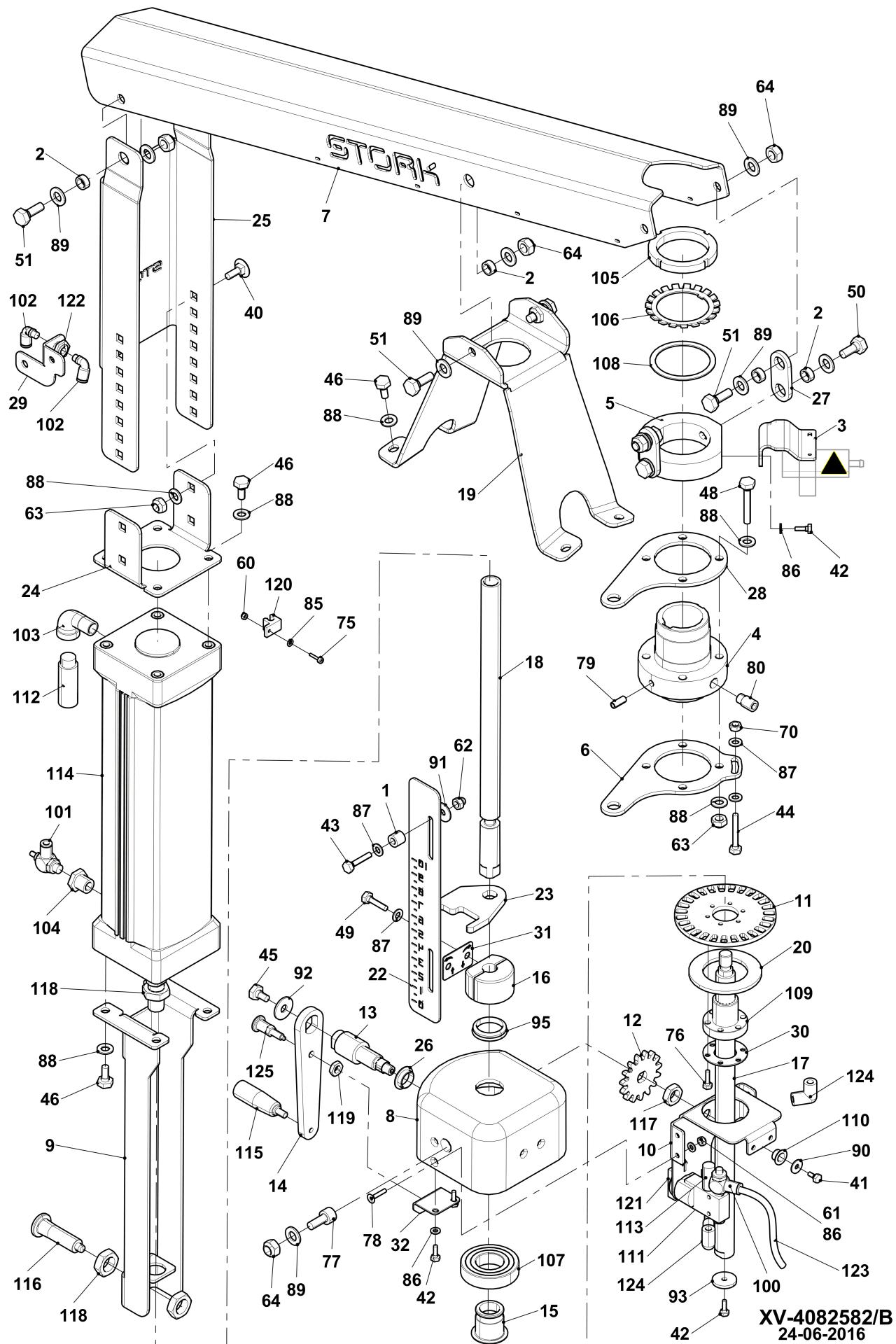


XV-3876906/A

01-09-2010

safety

Pos	Part number	Qty	Length/Unit	ABC	Description
1	3851535	1			special threaded rod
2	3851536	1			spring housing
3	3851537	1			threaded insert
4	3852524	1		E	threaded bushing
5	3839865	1		BE	compression spring
6	504109	1		D	threaded rod
7	3874462	1			special nut
10	090100651	2		D	ball joint rod end
15	095915104	1		B	proximity sensor
20	9536155	2			bolt
21	090600084	2			nut
22	000185074	2			nut
23	000163354	3		D	lock nut
24	4785221	1			ring
25	000350212	11			flat washer



XV-4082582/B
24-06-2016

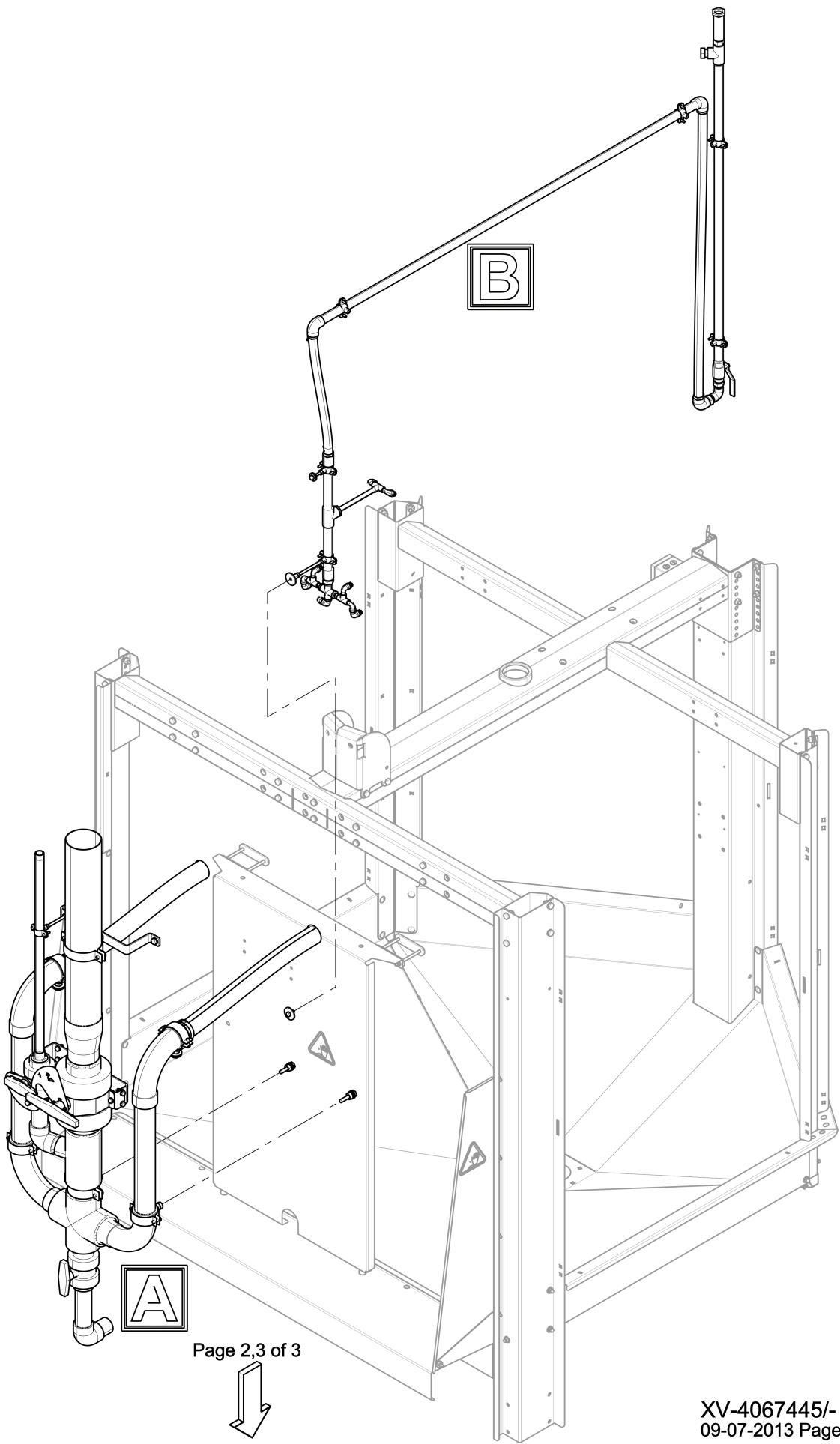
height adjustment

Pos	Part number	Qty	Length/Unit	ABC	Description
1	672500	2			bushing
2	671616	8			bushing
3	3839621	1			support
4	3843755	1			hub
5	3855899	1			special ring
6	3852527	1			plate
7	4081805	1			lever
8	3844068	1		E	inline gearbox
9	3844084	1			cylinder support
10	3844087	1			bearing support
11	3844110	1		E	special gear wheel
12	3844111	1		E	gear wheel
13	3844112	1			special shaft
14	3844113	1			crank handle
15	3844123	1			bushing
16	3987313	1			special nut
17	3844143	1		E	threaded spindle
18	3844144	1			special shaft
19	3848837	1			tipping support
20	3845428	1		D	ring
22	3846875	1			ruler
23	3846876	1			position indicator
24	3847473	1			cylinder support
25	4077376	1			bracket
26	3904010	1		D	bearing flange sleeve
27	3936447	2			plate
28	3852529	1			plate
29	3858534	1			support
30	3875820	1			special disc
31	3879481	1			control plate
32	4274499	1			bracket
40	000131243	4			carriage bolt
41	000138134	1			tap bolt
42	000138135	5			tap bolt
43	000138193	2			tap bolt
44	000138199	1			tap bolt
45	000138235	1			tap bolt
46	000138237	12			tap bolt
48	000138251	4			tap bolt
49	000138191	2			tap bolt
50	000138289	2			tap bolt
51	000138291	6			tap bolt
60	000163347	8			nut
61	000163349	6			lock nut
62	000207501	2			acorn lock nut
63	000163351	8			lock nut
64	000163352	8			lock nut
70	000185070	1			nut
75	000251683	8			socket cap screw
76	000138137	6			tap bolt

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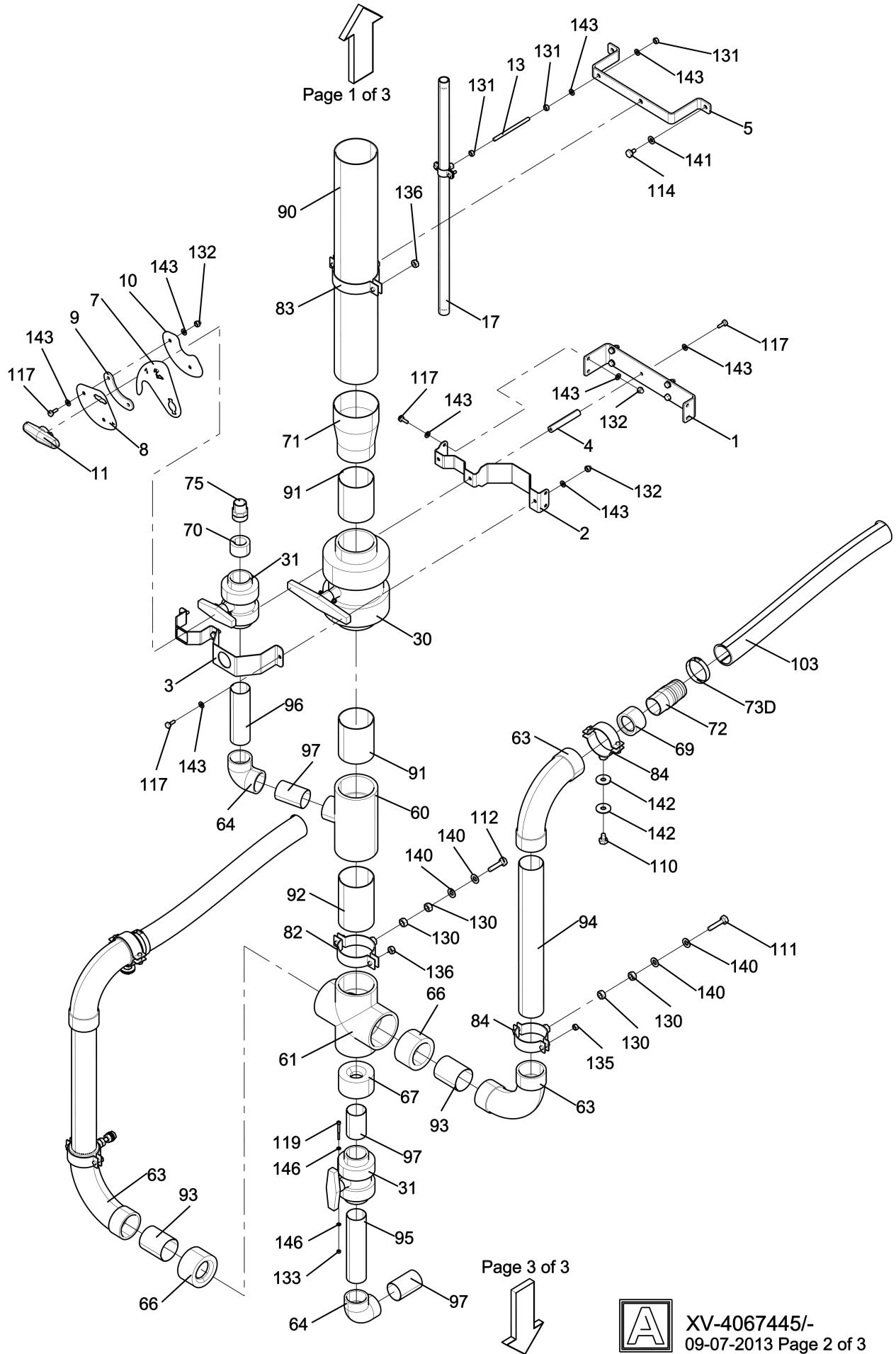
height adjustment

Pos	Part number	Qty	Length/Unit	ABC	Description
77	000251747	2			socket cap screw
78	000254346	6			socket cap flat head screw
79	9537085	1		D	cup point set screw
80	000302795	1		D	dog point set screw
85	000350205	16			flat washer
86	000350207	10			flat washer
87	000350208	6			flat washer
88	000350209	24			flat washer
89	000350210	16			flat washer
90	000351441	1			flat washer
91	000351442	2			flat washer
92	000351443	1			flat washer
93	000934103	1			flat washer
95	002230022	1		D	V ring seal
99	400005719	1			male straight connector
100	002330739	1			flow control connector
101	400005712	1			speed regulating valve
102	002330876	3			male elbow connector
103	002520672	1			elbow
104	002520674	1			reducing ring
105	080243013	1		D	slotted nut
106	080383013	1		D	nut lock washer
107	090101219	1		D	ball groove bearing
108	090100924	1		D	ring
109	090100925	1		E	spindle nut
110	090101454	1		D	bearing flange sleeve
111	090255045	1		B	valve
112	090255313	1		BE	silencer
113	090255314	1		BE	silencer
114	090255819	1		BE	air cylinder
115	090500145	1			handle
116	090500517	1		E	fixing bolt
117	090600084	1			nut
118	090600102	2			nut
119	090600110	1			nut
120	090950179	8			tube clamp
121	091400139	1		B	dial
122	002330194	1			panel mounting fitting
123	004171008	1	4000 MM	E	pneumatic hose
124	002330753	2			union elbow connector
125	090500524	1			fixing bolt



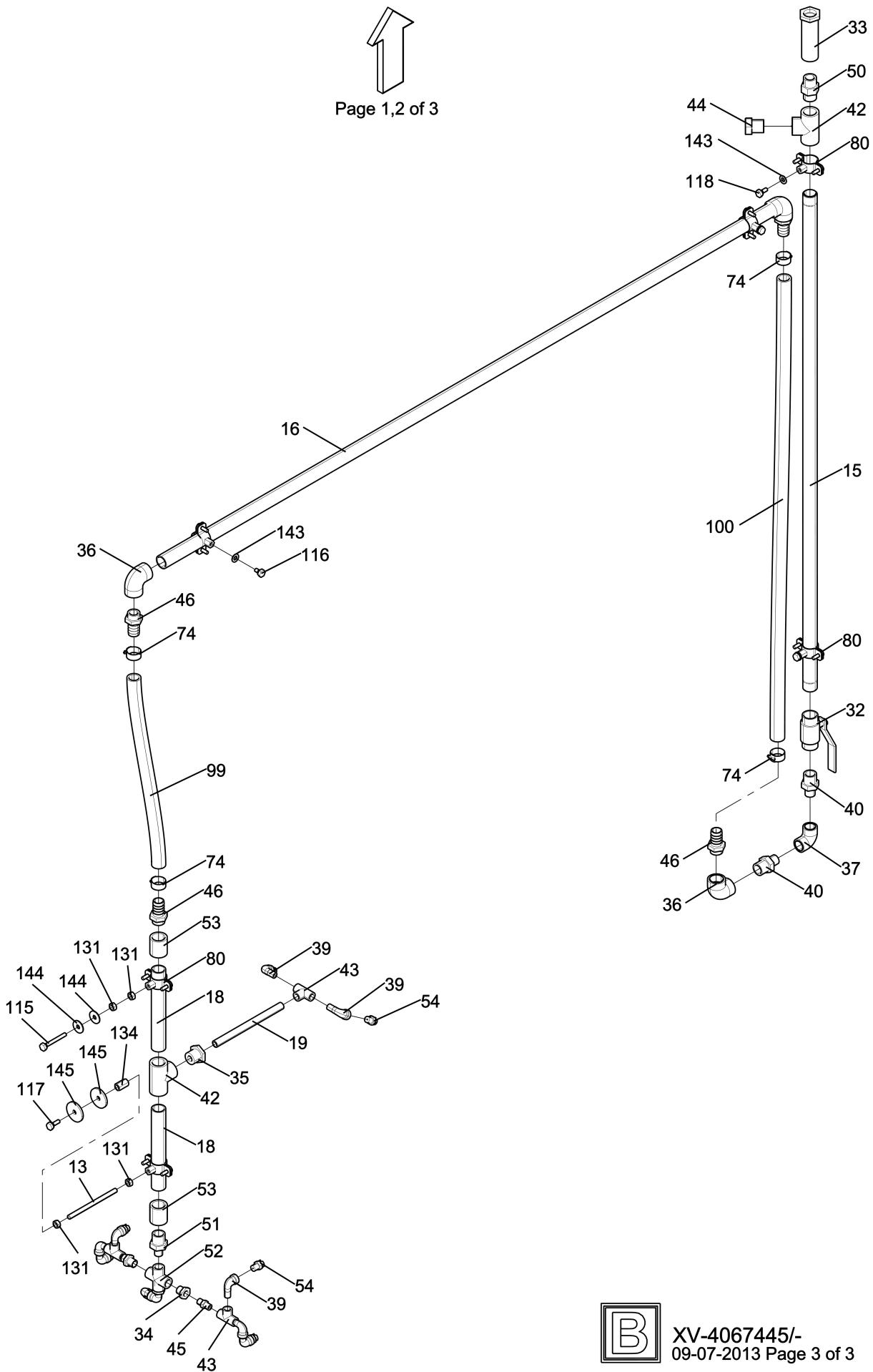
Page 2,3 of 3

XV-4067445/-
09-07-2013 Page 1 of 3



Drawing number 4067445
23-10-2019

XV-4067445/-
09-07-2013 Page 2 of 3



XV-4067445/-
09-07-2013 Page 3 of 3

piping

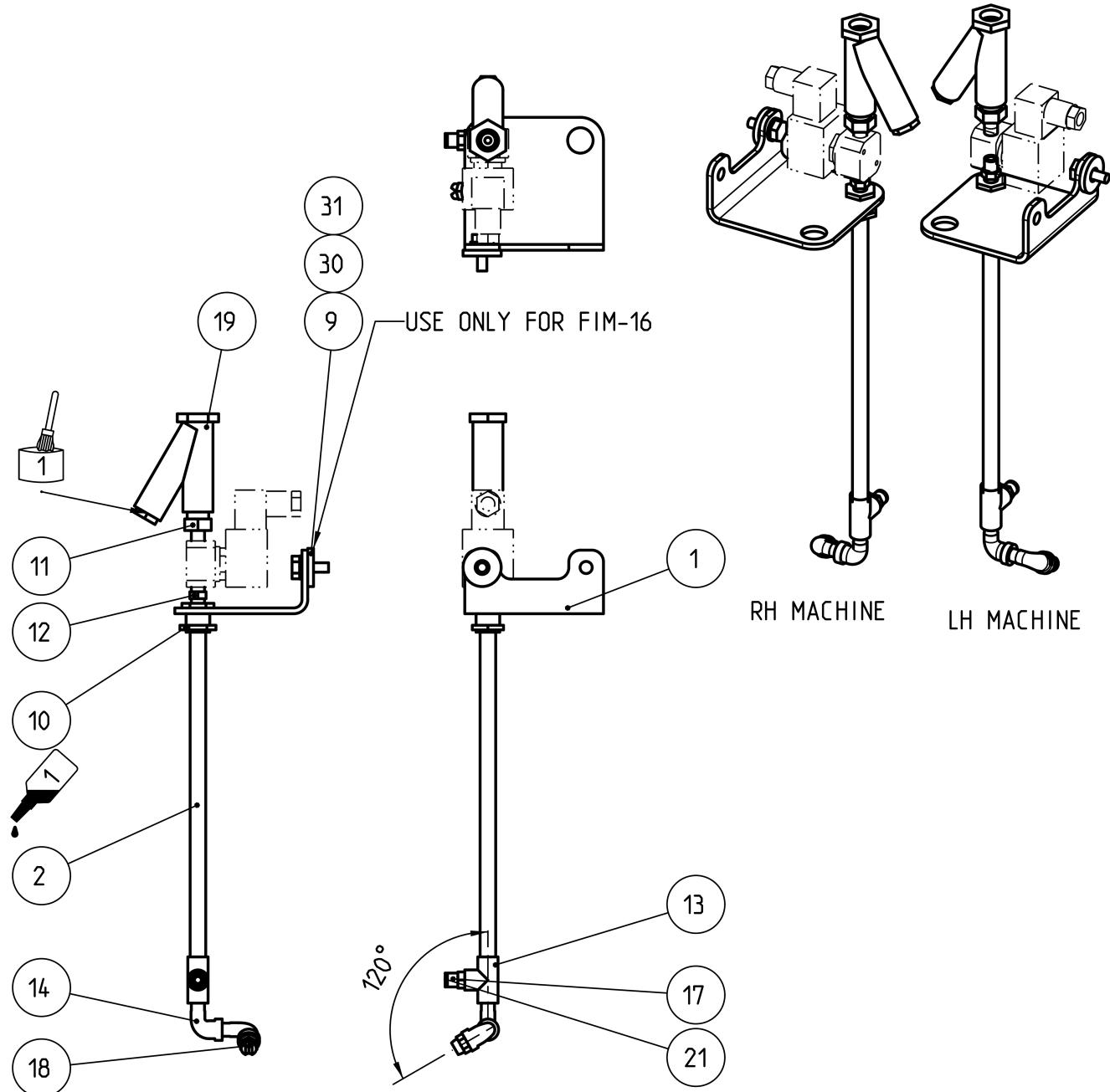
Pos	Part number	Qty	Length/Unit	ABC	Description
1	3868548	1			support
2	3898105	1			clamp bracket
3	3898106	1			closing strip
4	3856941	1			threaded bushing
5	4067622	1			support
7	3898181	1			carrier plate
8	3898107	1			carrier plate
9	3857046	1			plate
10	3857047	1			plate
11	3898942	1			handle
13	442881	2			threaded rod
15	3877514	1			threaded pipe
16	3864414	1			threaded pipe
17	3938066	1			threaded pipe
18	586359	2			threaded pipe
19	3935962	1			threaded pipe
30	090260302	1			ball valve
31	090260152	2			ball valve
32	002609313	1			ball valve
33	003855113	1			filter
34	002520514	3			reducing ring
35	400003589	1			reducing ring
36	002520535	3			elbow
37	002520534	1			elbow
39	002520673	10			elbow
40	002520527	2			reducing nipple
42	002520625	2			tee fitting
43	002520622	3			tee fitting
44	002520595	1			stopper
45	002520562	2			nipple
46	002520753	4			hose coupling
50	002520565	1			nipple
51	002520573	1			reducing nipple
52	400001097	1			fitting pipe cross
53	002520505	2			straight pipe coupling
54	090250870	7		D	flat jet spray nozzle
60	090261264	1			tee reducer fitting
61	400003354	1			fitting pipe cross
63	090261044	4			bend
64	090261252	2			elbow
66	090261229	2			reducing ring
67	090261208	1			reducing ring
69	090260198	2			reducing ring
70	090260203	1			reducing ring
71	090260188	1			reducing pipe coupling
72	090260129	2			hose coupling
73	400008131	2		D	hose clamp
74	002819403	4		E	hose clamp
75	090261499	1			threaded piece
80	002803540	7			pipe support bracket

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piping

Pos	Part number	Qty	Length/Unit	ABC	Description
82	002803615	1			pipe support bracket
83	002803619	1			pipe support bracket
84	400003352	4			pipe support bracket
90	090260170	1	700 MM		pipe
91	090260176	2	110 MM		pipe
92	090260176	1	140 MM		pipe
93	090260171	2	75 MM		pipe
94	090260171	2	470 MM		pipe
95	090260178	1	200 MM		pipe
96	090260178	1	163 MM		pipe
97	090260178	3	75 MM		pipe
99	090450263	1	600 MM	E	hose
100	090450263	1	1500 MM	E	hose
103	400003350	2	650 MM	D	pressure suction hose
110	000138285	3			tap bolt
111	000138299	2			tap bolt
112	000138297	1			tap bolt
114	000138235	2			tap bolt
115	000138201	1			tap bolt
116	000138184	3			tap bolt
117	000138187	15			tap bolt
118	000138185	1			tap bolt
119	000251699	3			socket cap screw
130	000185072	6			nut
131	000185070	7			nut
132	000207501	13			acorn lock nut
133	000163348	3			lock nut
134	090600130	1			nut
135	000163350	8			lock nut
136	000163351	4			lock nut
140	000350210	7			flat washer
141	000350209	2			flat washer
142	000351444	4			flat washer
143	000350208	33			flat washer
144	000351442	2			flat washer
145	000934112	2			flat washer
146	000350206	6			flat washer

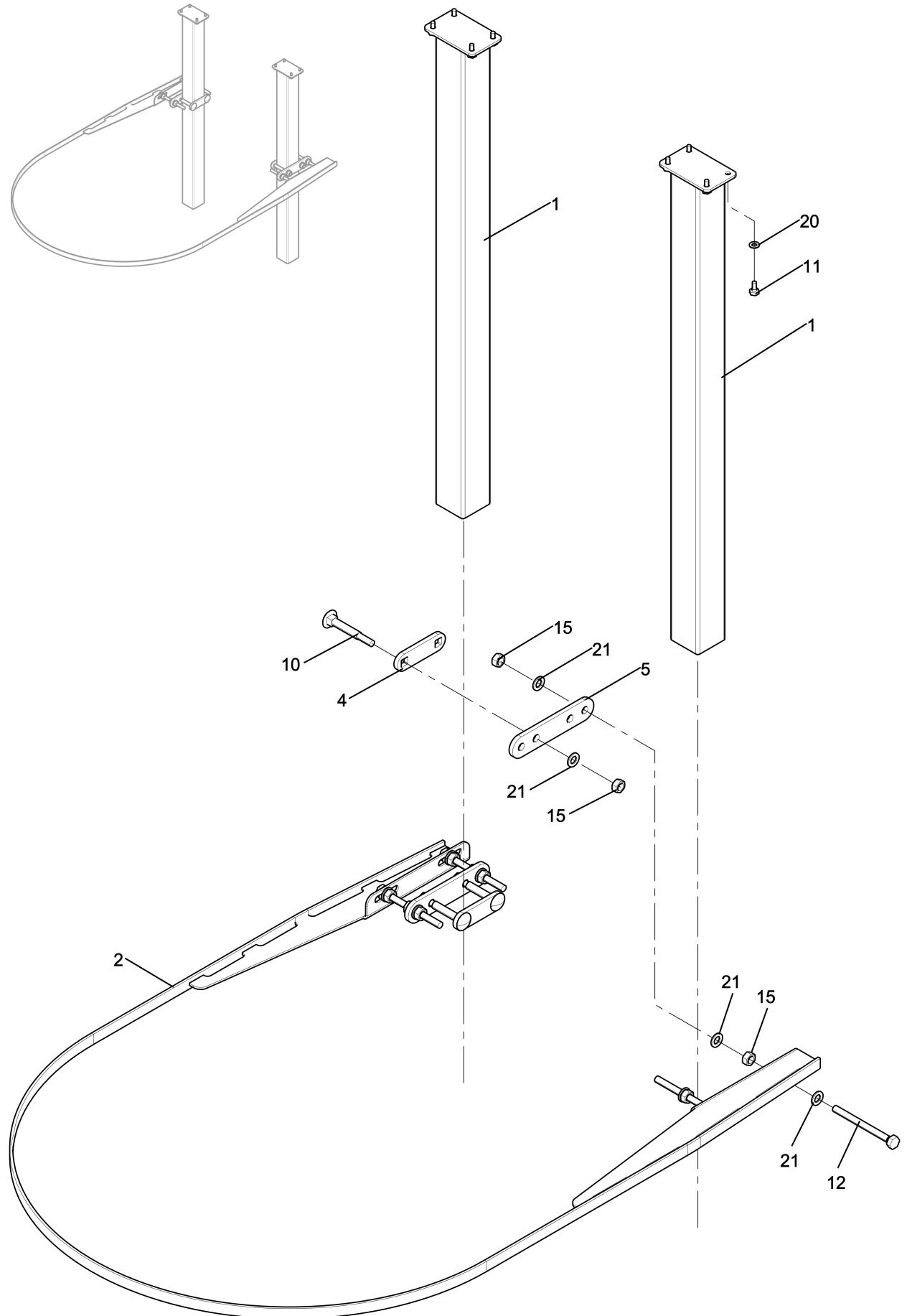
REV.	MODIFICATION DESCRIPTION	NAME	DATE (dd-mm-yy)	ACCORD
A	UPDATED ACC.TO LEGEND CHANGE;ADDED LOCKTITE SYMBOL TO POS 10;	B_KRANKUSOVA	13.02.2013	
B	DRAWING UPDATED, LH/RH	LEERTOUWER	29.11.2016	
C	LH WAS RH, RH WAS LH;	R_CLABBERS	20.12.2016	



REF. No:	SURFACE FINISH: - -	ALL DIMENSIONS SPECIFIED IN: MM
PIPE-SPRAY FIM CHL WATER		ALIAS ID:
CONFIDENTIAL		DRAWING AND MANUFACTURE ACCORDING TO T1 STANDARD.
	SIZE: A4	SCALE: 1:5 DRAWN BY: M_V_OSS
STORK® POULTRY PROCESSING Marel Stork Poultry Processing B.V. Handelstraat 3, 5831 AV Boxmeer P.O. Box 118, 5830 AC Boxmeer The Netherlands Telephone +31 (0) 485-586111 Fax +31 (0) 485-586222	4090072	ACCORD: DATE (dd-mm-yyyy): 23.04.2012 SHEET NO: 1 OF 1
THIS DRAWING REMAINS PROPERTY OF MAREL STORK POULTRY PROCESSING B.V., TRADE REGISTER NO. 16035099, 's-HERTOGENBOSCH, AND MAY NOT BE COPIED OR REPRODUCED IN WHATEVER FORM WITHOUT PRIOR WRITTEN CONSENT OF MAREL STORK POULTRY PROCESSING B.V.. FURTHER THIS DRAWING MAY NOT BE DISCLOSED OR GIVEN TO ANY OTHER PARTY FOR INFORMATION OR USE WITHOUT PRIOR WRITTEN CONSENT OF MAREL STORK POULTRY PROCESSING B.V.. © MAREL STORK POULTRY PROCESSING B.V. 2010 ALL RIGHTS RESERVED WORLDWIDE		
Drawing is Released (230) Date StatusChange 06.01.2017		

spray pipe

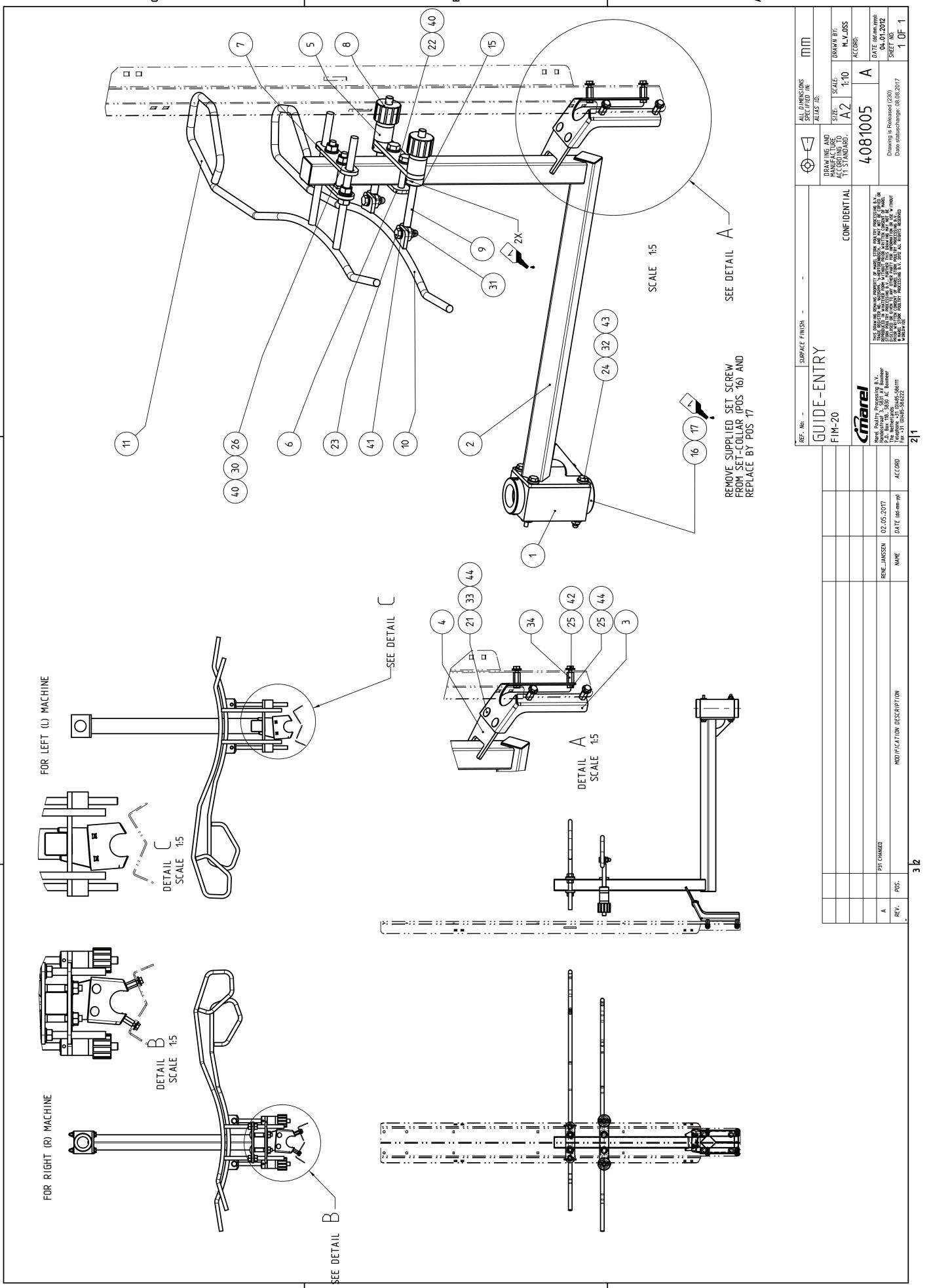
Pos	Part number	Qty	Length/Unit	ABC	Description
1	3867776	1			pipe support bracket
2	3982280	1			threaded pipe
9	516630	1			ring
10	002330195	1			panel mounting fitting
11	002520528	1			reducing nipple
12	002520562	1			nipple
13	002520622	1			tee fitting
14	002520673	2			elbow
17	002330907	1			male straight connector
18	090250870	1		D	flat jet spray nozzle
19	003855112	1		E	filter
21	004171008	1	600 MM	E	pneumatic hose
30	000138239	1			tap bolt
31	000350209	1			flat washer



XV-4065960/-
08-07-2013

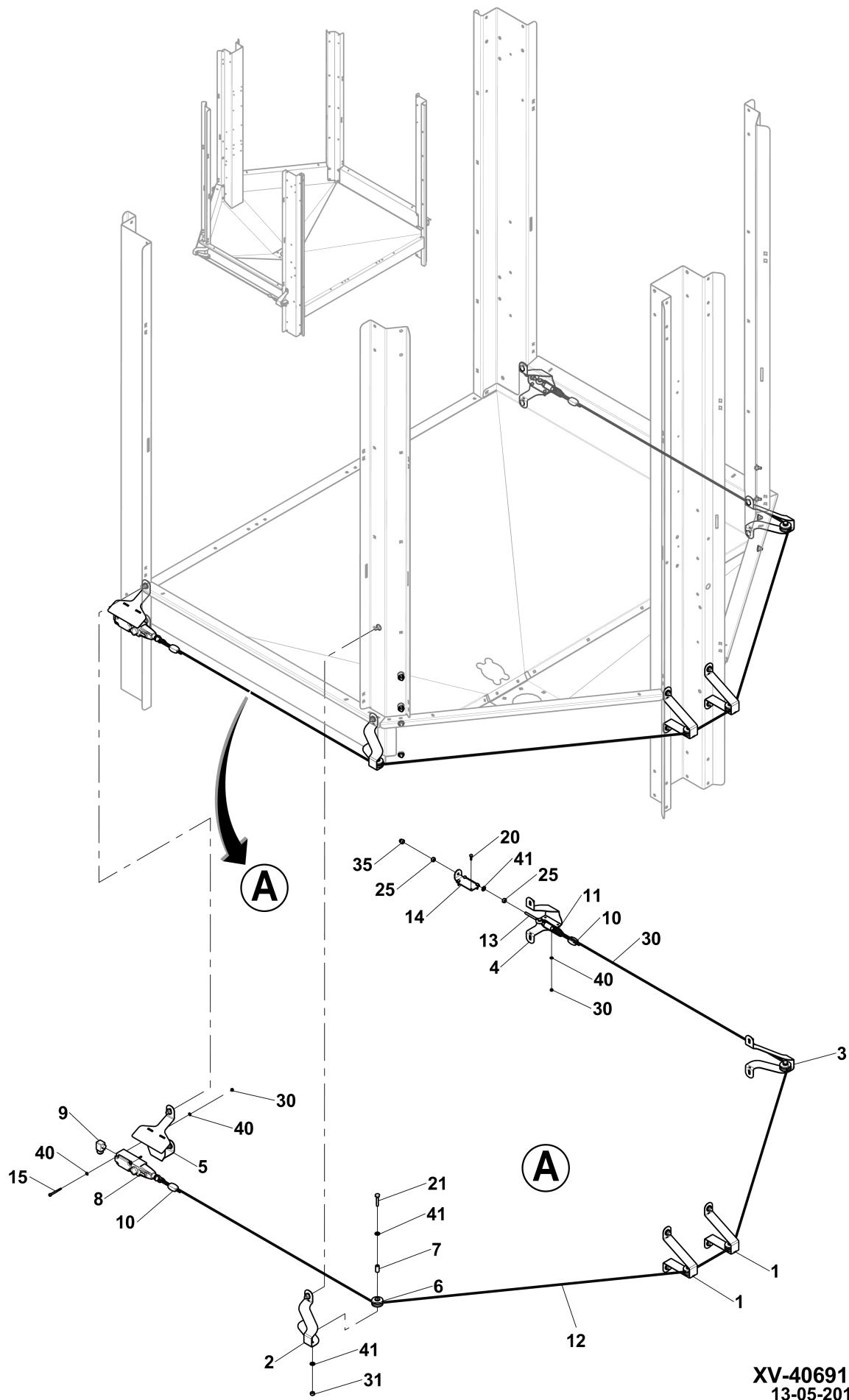
shackle guide

Pos	Part number	Qty	Length/Unit	ABC	Description
1	3834166	2			support
2	4065961	1		E	inside guide
4	591797	2			strip
5	3854509	2			strip
10	400003260	4			carriage bolt
11	000138237	8			tap bolt
12	000138426	4			tap bolt
15	000185074	16			nut
20	000350209	8			flat washer
21	000350212	24			flat washer



entry guide

Pos	Part number	Qty	Length/Unit	ABC	Description
1	4081131	1			guide block
2	4081007	1			support
3	4081253	1			bracket
4	4081292	1			plate
5	3996538	1			bearing support
6	3996323	1			plate
7	4081328	2			clamping plate
8	3998811	2		B	special nut
9	3994443	2		E	special threaded rod
10	4080973	1			entry guide
11	4080974	1			entry guide
15	000950372	2			shaft collar
16	000950384	2			shaft collar
17	000302785	2			dog point set screw
21	000131222	2			carriage bolt
22	000138407	2			tap bolt
23	000138293	2			tap bolt
24	000137383	4			bolt
25	000138185	8			tap bolt
26	400003259	2			carriage bolt
30	000185074	6			nut
31	000207503	2			acorn lock nut
32	000207502	4			acorn lock nut
33	000207501	2			acorn lock nut
34	090600130	4			nut
40	000350212	8			flat washer
41	000350210	4			flat washer
42	000350209	4			flat washer
43	000351156	8			flat washer
44	000350208	6			flat washer

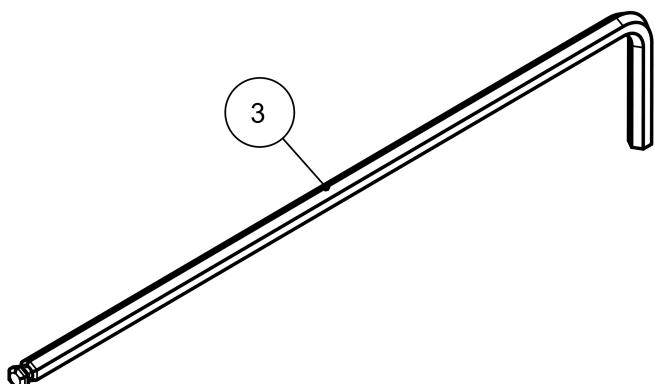
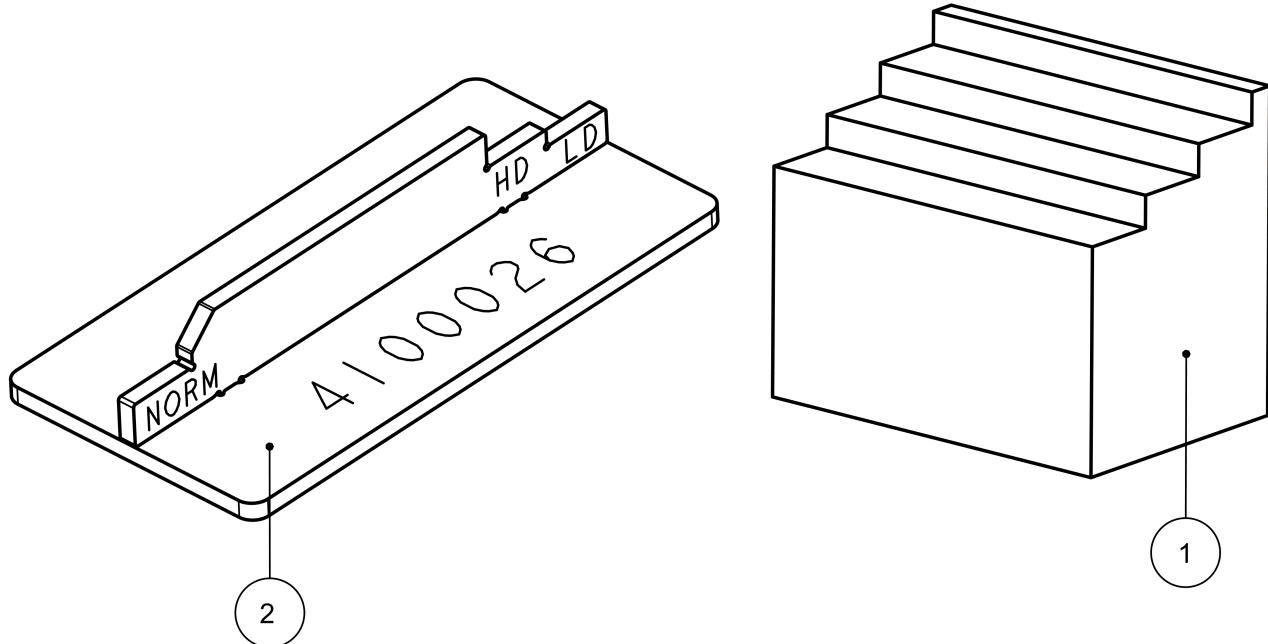


XV-4069170/-
13-05-2016

pull switch

Pos	Part number	Qty	Length/Unit	ABC	Description
1	4067553	2			support
2	4067527	1			support
3	4067528	1			support
4	4067529	1			support
5	4072428	1			support
6	4067531	4			pulley
7	531435	4			bushing
8	095211127	1		B	pull switch
9	500514614	1			gland
10	004254101	2			cable clamp
11	091401114	1		B	extension spring
12	090850064	1	5000 MM		cable
13	090600546	1			screw eye
14	3854196	1			support
15	000251699	4			socket cap screw
20	000138105	4			tap bolt
21	000138195	4			tap bolt
22	000131222	32			carriage bolt
25	000185070	2			nut
30	000163348	8			lock nut
31	000163350	4			lock nut
35	000205702	1			acorn nut
36	000350209	32			flat washer
40	000350206	12			flat washer
41	000350208	10			flat washer
42	000207501	32			acorn lock nut

REV.	MODIFICATION DESCRIPTION	NAME	DATE (dd-mm-yy)	ACCORD



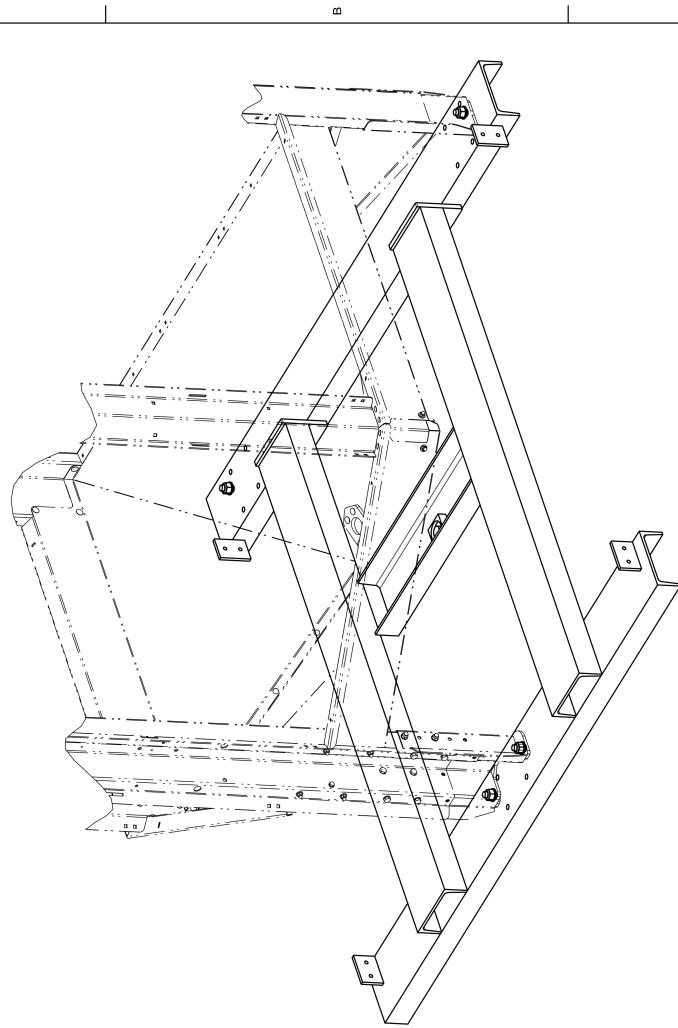
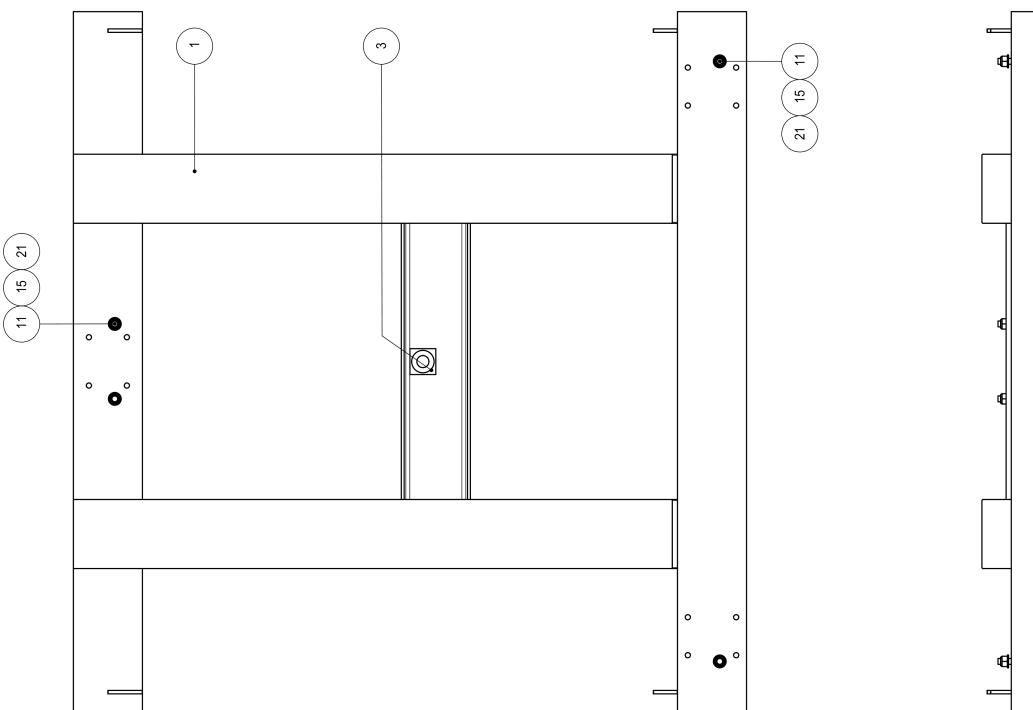
REF. No: 4100038	SURFACE FINISH: - -	ALL DIMENSIONS SPECIFIED IN: MM		
TOOL KIT FIM Rotovac RS - 8"		ALIAS ID:		
CONFIDENTIAL		DRAWING AND MANUFACTURE ACCORDING TO T1 STANDARD.	SIZE: A4	SCALE: 1:1 DRAWN BY: R_WILSON
STORK® POULTRY PROCESSING Marel Stork Poultry Processing B.V. Handelstraat 3, 5831 AV Boxmeer P.O. Box 118, 5830 AC Boxmeer The Netherlands Telephone +31 (0) 485-586221 Fax +31 (0) 485-586222	THIS DRAWING REMAINS PROPERTY OF MAREL STORK POULTRY PROCESSING B.V., TRADE REGISTER NO. 16035099, 's-HERTOGENBOSCH, AND MAY NOT BE COPIED OR REPRODUCED IN WHATEVER FORM WITHOUT PRIOR WRITTEN CONSENT OF MAREL STORK POULTRY PROCESSING B.V.. FURTHER THIS DRAWING MAY NOT BE DISCLOSED OR GIVEN TO ANY OTHER PARTY FOR INFORMATION OR USE WITHOUT PRIOR WRITTEN CONSENT OF MAREL STORK POULTRY PROCESSING B.V.. © MAREL STORK POULTRY PROCESSING B.V. 2010 ALL RIGHTS RESERVED WORLDWIDE	4175408		ACCORD: DATE (dd-mm-yyyy): 27.05.2014
Drawing is Released (230) Date StatusChange 27.05.2014		SHEET NO: 1 OF 1		

tool kit

Pos	Part number	Qty	Length/Unit	ABC	Description
1	4175409	1			assembly fixture
2	4100026	1			assembly fixture
3	400004199	2		D	tool

21

32



Dimensions	Unit	Value	Notes
Width X Depth	mm / in	850 / 33.5	
50	mm / in	2000 / N12	
25	mm / in	1500 / N11	
2.5	mm / in	500 / N10	
8.3	mm / in	200 / N9	
12.2	mm / in	300 / N8	
1.6	mm / in	60 / N7	
0.8	mm / in	30 / N6	
0.4	mm / in	16 / N5	
0.2	mm / in	8 / N4	
0.1	mm / in	4 / N3	
0.05	mm / in	2 / N2	
0.025	mm / in	1 / N1	

REF. No.	SURFACE FINISH:	MM
4053811	FRAME TRANSPORT	MM
	NT/RS 20	MM
	CONFIDENTIAL	MM
	DRAWING AND MANUFACTURE ACCEPTED TO PRINT	MM
	SIZE: A2	MM
	SCALE: 1:10	MM
	DRAWN BY: J. MODISSETTE	MM
	ACCORD: J. DELONG	MM
	DATE DRAWN: 07/02/2013	MM
	DATE RELEASED: 07/02/2013	MM
	STORK®	MM
	MAINE STORK POLYTHENE PROCESSING INC. PO BOX 1208, GARDEN CITY, ME 04021-1208, USA. Tel: +1 207 832 04 04 Fax: +1 207 832 27 00	MM
A	UPDATED DRAWINGS TO MATCH LEGEND/REVISION: REV. POS. MODIFICATION DESCRIPTION	MM
	T. GLOVER 25/02/2013 NAME DATE (stamped)	MM
		MM

21

32

transport frame

Pos	Part number	Qty	Length/Unit	ABC	Description
1	3956554	1			transport frame
3	4053720	1			support
11	000138399	4			tap bolt
15	000350212	8			flat washer
21	000163354	4			lock nut