

EQUIPMENT SPEC SHEET

REVISION:



NAME & LOCATION	WAYNE FARMS UNION SPRINGS, AL			CUSTOMER NUMBER	C121241
ITEM NUMBER	X-16	ITEM SERIAL NUMBER	C121241-X-16		
ENGINEER	GARY CAMBRON	SALESMAN	HEATH MORROW		
EQUIPMENT TYPE	KEEL BONE INCLINE CONVEYOR			CAD TECH DETAILER	DUSTIN CAGLE
1 BELT MANUF.	INTRALOX	2	SERIES	800S	
4 BELT LENGTH	45'	5	BELT COLOR	WHITE	
7 FRICTION SPACING	N/A	8	BELT INDENT	N/A	
10 BELT WIDTH	6"	11	WEARSTRIP	1"X1-1/2" UHMW	
13 BELT FLIGHTS	YES	14	FLIGHT HEIGHT	3"	
16 FLIGHT CENTERS	12"	17	FLIGHT INDENT	1.3"	
19 T.O.B. INFED	18"	20	T.O.B. DISCHARGE	42"	
21 IDLE SPROCKET	8 TOOTH	22	PITCH DIAMETER	5.2" PD	
24 DRIVE SPROCKET	8 TOOTH	25	PITCH DIAMETER	5.2" PD	
27 SPROCKETS @ DRV	2	28	SPROCKETS @ IDLE	2	
30 BELT WASHER	YES	31	DRIP PAN	YES	
33 DRIVE SIDE	LEFT	34	DRIVE TYPE	EXTREME DUTY	
36 MOTOR	STERLING	37	HORSEPOWER	1 HP	
39 GEARBOX	K343 TAPER	40	RATIO	40:1	
42 EQUIP. MAT.	1/4" SS	43	LEGS	N/A	
		44		TAKE UP	
				STANDARD	

PARTS and or MATERIAL UNIQUE TO THIS ITEM(S) / SPECIAL DESIGN SPECS (Please explain)

SAFETY LABELS AND E-STOPS TO BE LOCATED AS SHOWN.

SAFETY LABELS ARE ETCHED ON 12GA PLATES.

DRIVE RESTRAINT KIT (06.DRK).

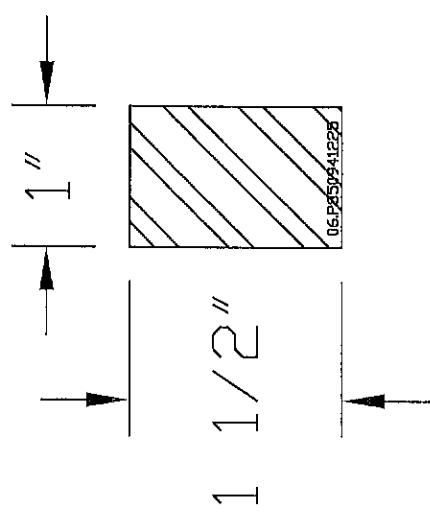
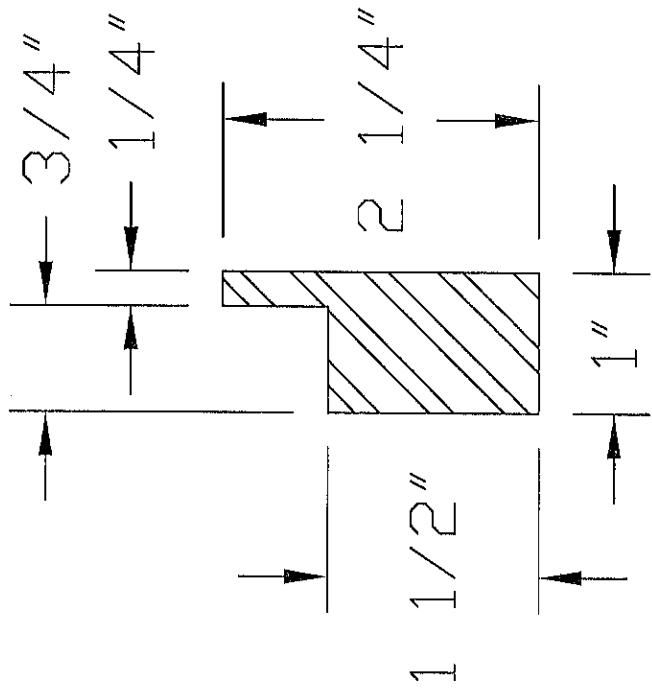
DRAWING COMPLETION DATE

10/20/2025

DELIVERY DATE

11/21/2025

06.P850941225 06.P8509495901LHD
(40) FT REQ'D





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Work Order Traveller
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Work Order ID	Part ID	Release	Want Date	Start Date	Finish Date	Qty	Drawing ID/Rev Engineer
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121241-X-16/S DFM500I 5/21/2025 11/14/2025 1.00



Drawing Rev:

D&F INCLINE CONVEYOR

DENICE

Order ID:
Part ID:

Customer:

Ship To:

Shop Resources Type	Seq#	End Qty	Start Qty	Setup Hrs	Run Hrs	Start Date	Finish Date	Drawing ID/Rev
ENGINEERING	10	1.00	1.00	0.00	0.00			
ENGINEERING								



LASER SHOP 20 1.00 1.00 0.00 0.00



SHOP1 30 1.00 1.00 0.00 0.00



Part ID/Sub ID	Piece#	Date Reqd	Unit Of Measur	Qty Reqd	Qty Due	Issue
01.S101 3/16" PLATE SS 48X120	10	5/21/2025	4X10	0.00	0.00	_____
01.S104	20	5/21/2025	5X10	0.00	0.00	_____



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3/16" PLATE SS 60X120							
	01.S108 1/4" PLATE SS 48X120	30	5/21/2025	4X10		0.00	0.00 _____
	01.S111 1/4" PLATE SS 60X120	40	5/21/2025	5X10		0.00	0.00 _____
	01.S117 10GA SHEET SS 48X120	50	5/21/2025	4X10		0.00	0.00 _____
	01.S119 10GA SHEET SS 60X120	60	5/21/2025	5X10		0.00	0.00 _____
	01.S122 11GA SHEET SS 48X120	70	5/21/2025	4X10		0.00	0.00 _____
	01.S124 11GA SHEET SS 60X120	80	5/21/2025	5X10		0.00	0.00 _____
	01.S127 12GA SHEET SS 48X120	90	5/21/2025	4X10		0.00	0.00 _____
	01.S129 12GA SHEET SS 60X120	100	5/21/2025	5X10		0.00	0.00 _____
	01.S132 14GA SHEET SS 48X120	110	5/21/2025	4X10		0.00	0.00 _____
	01.S134 14GA SHEET SS 60X120	120	5/21/2025	5X10		0.00	0.00 _____
	02.RR206 ROUND ROD 1/2" SS	130	5/21/2025	FT		0.00	0.00 _____
	02.RR208 ROUND ROD 3/4" 304 SS	140	5/21/2025	FT		0.00	0.00 _____
	03.A612 ANGLE IRON 2" X 2" X 1/4" SS	200	5/21/2025	FT		0.00	0.00 _____
	05.T804 TUBING SS 1"SQ X 11GA	290	5/21/2025	FT		0.00	0.00 _____
	30.40706 COUPLING SS 3/8"	330	5/21/2025	EA		1.00	1.00 _____



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S00024 340 5/21/2025 EA
TUBING END CAP - 1" SQ X 12 GA

1.00

1.00

SHOP2 40 1.00 1.00 0.00 0.00
SHOP2



Part ID/Sub ID	Piece#	Date Reqd	Unit Of Measur	Qty Reqd	Qty Due	Issue
06.S00070	10	5/21/2025	EA	8.00	8.00	
LEG INSERT 1-1/2"X 1-1/2" X 1/2" 3/4" THDS.						
06.S0421	80	5/21/2025	EA	4.00	4.00	
SLIDE QUICK CONNECT TAKEUP 4 FT REQ'D (AMW) 7/16" SQUARE BAR QTY. OF (4) REQ'D PER ASSY						

SHOP3 50 1.00 1.00 0.00 0.00
SHOP3



Part ID/Sub ID	Piece#	Date Reqd	Unit Of Measur	Qty Reqd	Qty Due	Issue
06.S0415	20	5/21/2025	EA	2.00	2.00	
BELT WASH 12" SPLASH SHIELD STD 304						
S00371-S	50	5/21/2025	EA	8.00	8.00	
LEG ADJUSTER 9"X3/4" ATR W/SS PAD 10GA* SWIVEL TYPE						
S00421A	60	5/21/2025	EA	1.00	1.00	
DRIVE DRIP PAN 30" X 11" (FOR NORD\STOBER GEARBOXES)						
06.S00421HA	80	5/21/2025	EA	2.00	2.00	
SS DRIP PAN HANGER 1"W FLAT BAR W/ 7/16"H* 1"W FLAT BAR WITH 7/16" HOLE 6.75" OVERAL LENGTH						



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02.BSR212 BEARING SIZE ROD 1" SS		90	5/21/2025	FT		0.00	0.00	
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UHMW PARTS	60	1.00	1.00	0.00	0.00		
UHMW PARTS							



Part ID/Sub ID	Piece#	Date Reqd	Unit Of Measur	Qty Reqd	Qty Due	Issue
06.P850941225 UHMW WEARSTRIP 1" X 1-1/2"	10	5/21/2025	FT	40.00	40.00	
06.P8509495901LHD UHMW WEARSTRIP L-SHAPE 1"X2-1/4" W/ NOT* 3/4" x 3/4" NOTCH	20	5/21/2025	FT	40.00	40.00	
UHMW INDENT, SEE DWG	30	5/21/2025		50.00	50.00	

UHMW INDENT RAD (2) REQ'D 1LH-1RH, SEE DWG	40	5/21/2025		2.00	2.00	
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UHMW CWAY RAD, SEE DWG	50	5/21/2025		2.00	2.00	
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UHMW L-SHAPED RWAY RAD (2) REQ'D 1LH-1RH, SEE DWG	60	5/21/2025		2.00	2.00	
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SUB-ASSY 1	70	1.00	1.00	0.00	0.00	
SUB-ASSY 1						



SUB-ASSY 2	80	1.00	1.00	0.00	0.00	
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SUB-ASSY 2



FINAL ASSEM 90 1.00 1.00 0.00 0.00
FINALASSEMB



Part ID/Sub ID	Piece#	Date Reqd	Unit Of Measur	Qty Reqd	Qty Due	Issue
	10	5/21/2025		45.00	45.00	_____
BELT - 800S 6"W NUB TOP WHITE AC W/ WHITE AC RODS 3" NO-CLING IMP RES OH NUB TOP FLIGHTS, 12"C, 1.30"l						
37.1XI 1HP XTREME 143TC 1800RPM INV DUTY* STAINLESS STEEL XTREME RPM: 1800 FOOT OPTION: FOOTLESS FRAME: 143TC ENCLOSURE: TEFC RATING: INVERTER DUTY ELECTRICAL: 3 PHASE 460V ENCAPSULATED: ENCAPSULATED	20	5/21/2025	EA	1.00	1.00	_____
37.4SK2 STERLING SS HEL BEVEL SYMMETRICAL 40:1* STERLING SYMMETRICAL STAINLESS STEEL SMOOTH BODY 403 HELICAL BEVEL 40:1 38.872:1 (EXACT) 140TC W/ TORQUE ARM	30	5/21/2025	EA	1.00	1.00	_____
37.SSK04125U SYMMETRICAL BUSHING 1-1/4" FOR SSK04 HE*	50	5/21/2025	EA	1.00	1.00	_____



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Work Order ID	Part ID	Release	Want Date	Start Date	Finish Date	Qty	Drawing ID/Rev Engineer
	SSK04-1.250UTBK STAINLESS STEEL 1-1/4" SYMMETRICAL BUSHING KIT FOR SIZE SSK04 HELICAL BEVEL						
	06.DRK DRIVE RESTRAINT KIT	60	5/21/2025	EA		1.00	1.00 _____
	31.2808 SPROCKET 800S 8T 1.5"SB 5.2"PD* PART #S3D8 G5CPE7 NG EZ CLEAN MOLDED SPROCKET	80	5/21/2025	EA		4.00	4.00 _____
	15.142 SANITARY 2" SS ROLL TYPE FERRULE	100	5/21/2025	EA		1.00	1.00 _____
	31.91121 RETAINER SNAP RING 1.5" SS* (SH-206SS)	110	5/21/2025	EA		6.00	6.00 _____
	06.P40810 BRASS TAKE UP 5/8-11 W/SS NUT	120	5/21/2025	EA		2.00	2.00 _____
	95.0141902P SPRAY NOZZLE 1/4 F8004-LN PLASTIC* ADDITIONAL PARTS REQ'D #S00202 & #06.S0415 NATURAL PVDF	130	5/21/2025	EA		2.00	2.00 _____
	BEARING ASSEMBLY		140	5/21/2025		0.00	0.00 _____
	35.UCF207.20 KML 1-1/4" SS BEARING 4-BOLT FLG	160	5/21/2025	EA		4.00	4.00 _____
	10.1010724 HHC/SCREW 7/16-14 X 1-1/2" SS	200	5/21/2025	EA		16.00	16.00 _____
	10.10407 FLAT WASHER 7/16" SS NON-TAXABLE	210	5/21/2025	EA		16.00	16.00 _____
	10.10507 HEX LOCK NUT 7/16"-14 SS	220	5/21/2025	EA		16.00	16.00 _____
	06.207.4-BOLT	440	5/21/2025	EA		3.00	3.00 _____



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Work Order ID	Part ID	Release	Want Date	Start Date	Finish Date	Qty	Drawing ID/Rev Engineer
		SS BEARING COVER FITS 207 HOUSING 1-1/4"					
		STAINLESS STEEL BEARING COVER, 4-BOLT PATTERN FOR FLANGE STYLE BEARING					
		FITS 207 HOUSING FOR 1-1/4", 1-3/8", 1-7/16" AND 1-5/16"					
		(THIS IS A CLOSED COVER.)					
	06.BG1.25-4HOLE	510	5/21/2025	EA		2.00	2.00 _____
	SS BEARING GUARD 1.25" 4-HOLE*						
	STAINLESS STEEL (12 GAUGE)						
	BEARING GUARD						
	FOR 1-1/4" 4-HOLE BRG						
		540	5/21/2025			0.00	0.00 _____
	STABILIZER / TORQUE ARM ASSEMBLY -						
	37.207-UNI	550	5/21/2025	EA		1.00	1.00 _____
	STABILIZER BRACKET UNIVERSAL FITS 207*						
	UNIVERSAL FITS 207 HOUSING						
	FOR 1-1/4" OR 1-7/16" SHAFT						
	06.207-GBC343L	560	5/21/2025	EA		1.00	1.00 _____
	SS K343 SYMM/TLOCK GEARBOX COVER (LEFT)*						
	06.207-GBC343L						
	SS K343 SYMMETRICAL / TAPER LOCK GEARBOX COVER (LEFT)*						
	LEFT HAND HORIZONTAL MOUNTING ORIENTATION						
	10.10507	600	5/21/2025	EA		1.00	1.00 _____
	HEX LOCK NUT 7/16"-14 SS						
	10.1010750	610	5/21/2025	EA		1.00	1.00 _____
	HHC/SCREW 7/16 X 3" SS						
	10.10407	620	5/21/2025	EA		3.00	3.00 _____
	FLAT WASHER 7/16" SS						
	NON-TAXABLE						
	10.10307	630	5/21/2025	EA		2.00	2.00 _____
	LOCK WASHER 7/16" SS						
	NON-TAXABLE						
		930	5/21/2025			0.00	0.00 _____
	D & F STANDADRD ESTOP -						
	45.800F1YP1	940	5/21/2025	EA		2.00	2.00 _____



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Work Order ID	Part ID	Release	Want Date	Start Date	Finish Date	Qty	Drawing ID/Rev Engineer
ALLEN BRADLEY E-STOP STATION							
	10.1080808	950	5/21/2025	EA		8.00	8.00 _____
	SOCKET CAP SCREW 8-32 X 1/2" SS*						
	8C50KCS3						
	10.10808N	960	5/21/2025	EA		8.00	8.00 _____
	NYLON LOCK NUT 8-32 SS*						
	8CNNE3						
		1400	5/21/2025			0.00	0.00 _____
MISCELLANEOUS -							
	10.1060432	1430	5/21/2025	EA		48.00	48.00 _____
	MACH SCREW 1/4"- 20 X 2" SS*						
	PHILLIPS FLAT HEAD #72718						
	10.10504	1510	5/21/2025	EA		48.00	48.00 _____
	HEX NYLON LOCK NUT 1/4"-20 SS						
	NON-TAXABLE						
	10.1010616	1560	5/21/2025	EA		8.00	8.00 _____
	HHC/SCREW 3/8-16 X 1" SS						
	FASTENAL P/N 1170105						
	(NON-TAXABLE)						
	10.10306	1630	5/21/2025	EA		8.00	8.00 _____
	LOCK WASHER 3/8" SS						
	NON-TAXABLE						
	10.1010824	1710	5/21/2025	EA		4.00	4.00 _____
	HHC/SCREW 1/2-13 X 1-1/2"SS						
	NON-TAXABLE						
	10.10508	1740	5/21/2025	EA		4.00	4.00 _____
	HEX LOCK NUT 1/2" -13 SS						
	10.10210	1760	5/21/2025	EA		4.00	4.00 _____
	HEX NUT 5/8 X 11 SS						
	S00425	1790	5/21/2025	EA		48.00	48.00 _____
	SPACER 1/4" X 3/4" X 5/16"ID						
SHIPPING	100	1.00	1.00	0.00	0.00		



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SHIPPING



OS MACHINE 110 1.00 1.00 0.00 0.00



Part ID/Sub ID	Piece#	Date Reqd	Unit Of Measur	Qty Reqd	Qty Due	Issue
6" DRIVE SHAFT	10	5/21/2025		1.00	1.00	_____

6" IDLE SHAFT	20	5/21/2025		1.00	1.00	_____
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REWORK-S 120 1.00 1.00 0.00 0.00



REWORK-E 130 1.00 1.00 0.00 0.00



REWORK-P 140 1.00 1.00 0.00 0.00

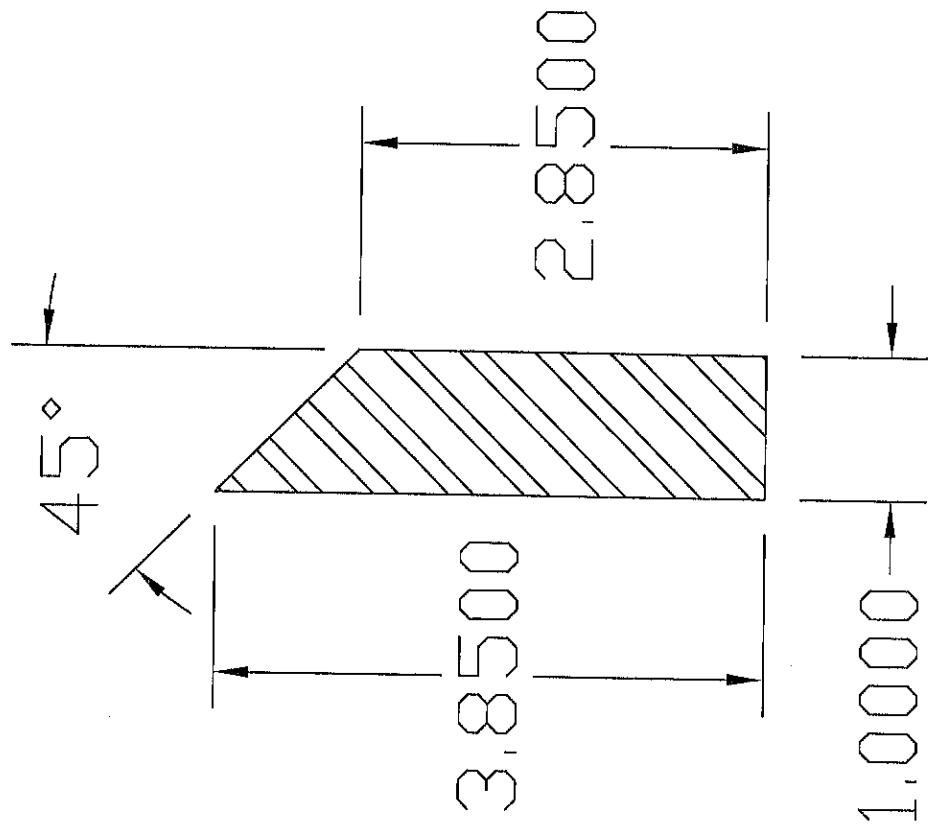


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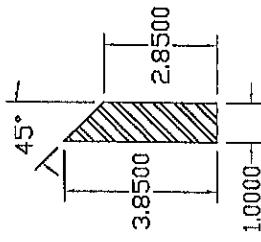
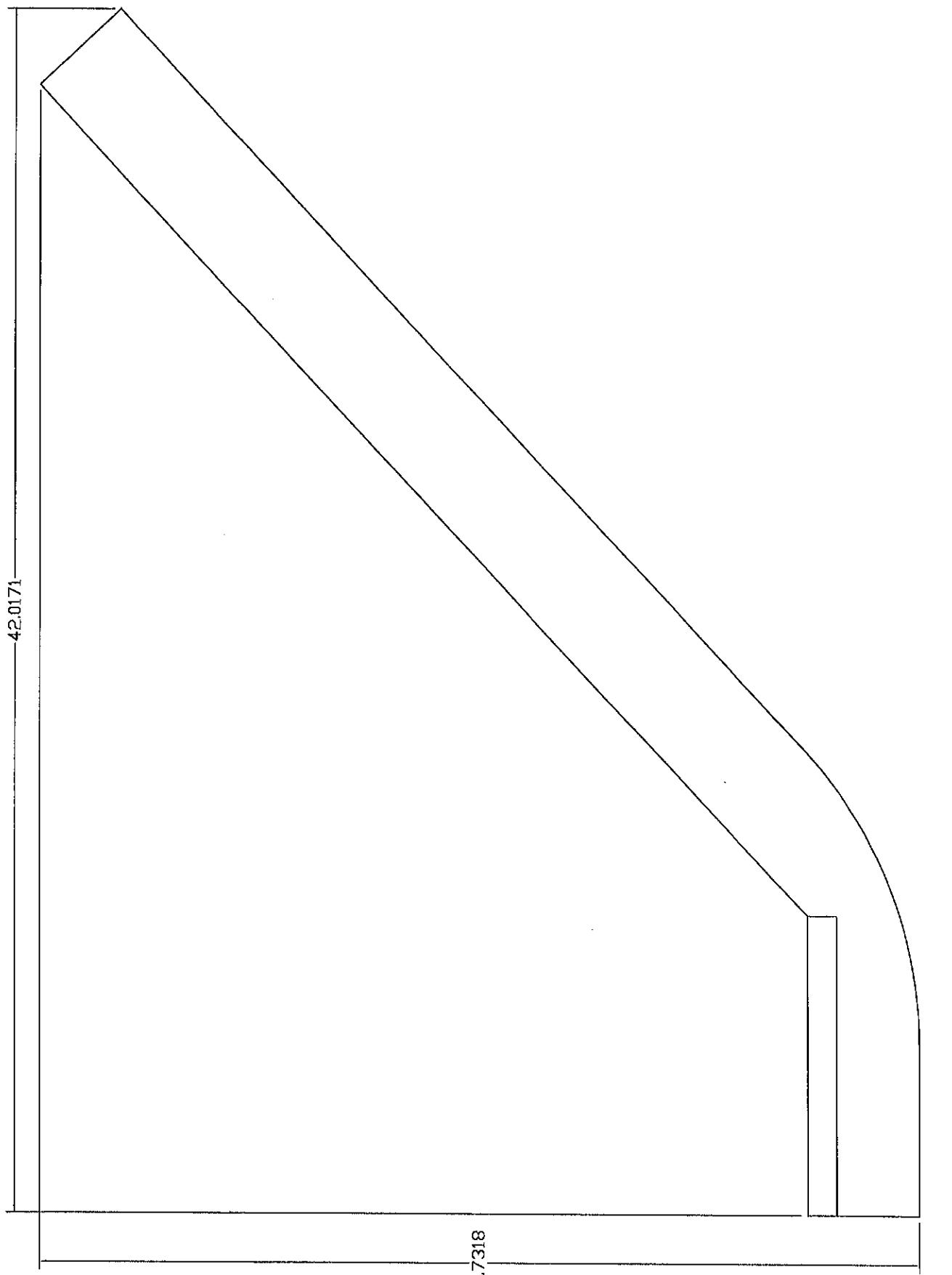
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WAYNE FARMS - UNION SPRINGS, AL
C121241-X-16
UHMW INDENT
(50) FT REQ'D



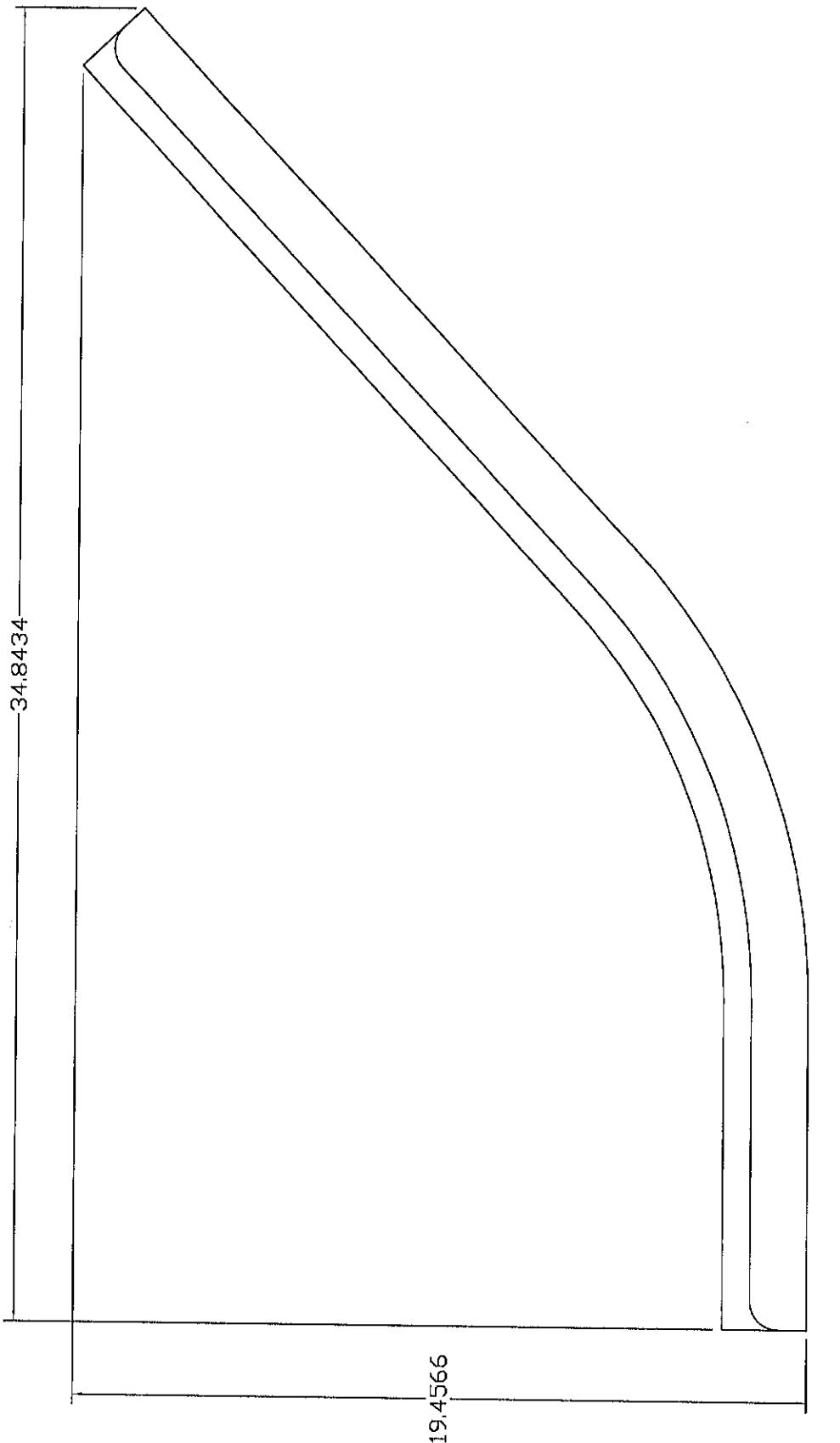
WAYNE FARMS - UNION SPRINGS, AL
C121241-X-16
UHMW INDENT RAD
(2) REQ'D 1LH-1RH

36.2123

22.4686

1.0000
1.5000

WAYNE FARMS - UNION SPRINGS, AL
C121241-X-16
UHMW CWAY RAD
(2) REQ'D



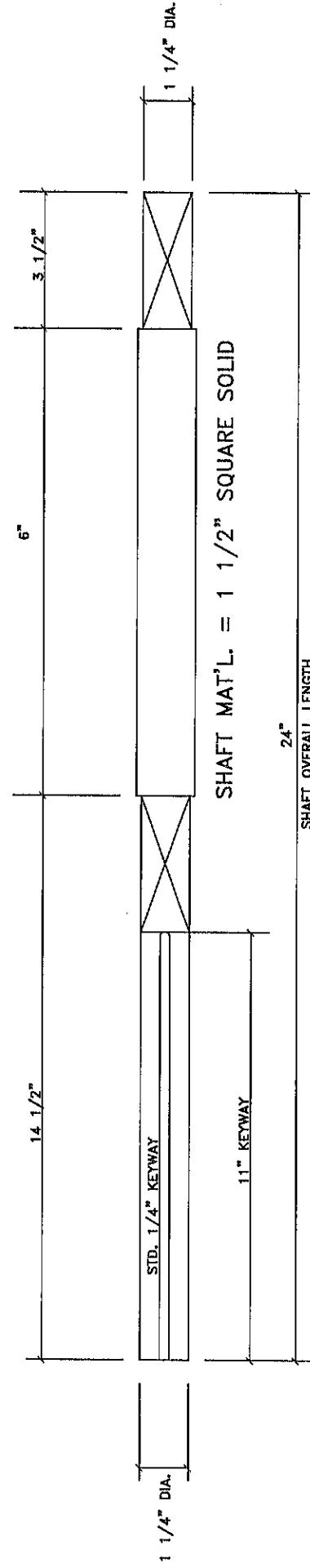
WAYNE FARMS - UNION SPRINGS, AL
C121241-X-16
UHMW L-SHAPED RWAY RAD
(2) REQ'D 1LH-1RH

STD. 1 1/2" SQUARE SOLID SHAFT

FORM DRAWING ONLY, THIS IS NOT TO SCALE !

JOB NUMBER : C121241-X-16
 CUSTOMER : WAYNE FARMS
 LOCATION : UNION SPRINGS, AL

DATE : 10/20/2025
 MATL : T303 SS
 DETAILER : DUSTIN CAGLE
 SHOP CHECKER :



DRIVE SHAFT DETAIL QTY. 1 REQ'D.

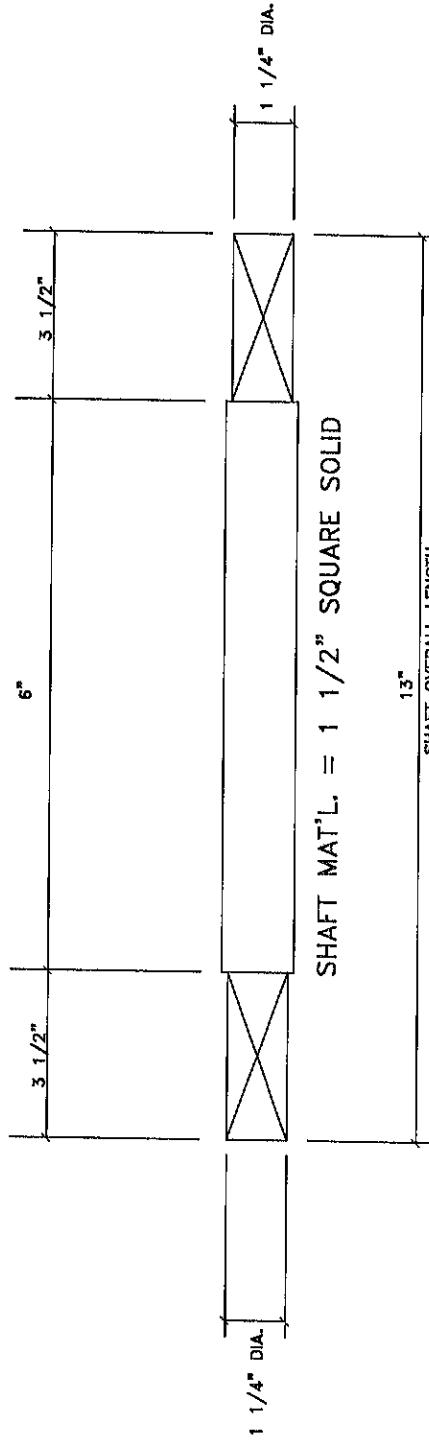
STD. 1 1/2" SQUARE SOLID SHAFT

FORM DRAWING ONLY, THIS IS NOT TO SCALE !

JOB NUMBER : C121241-X-16
 CUSTOMER : WAYNE FARMS
 LOCATION : UNION SPRINGS, AL

DATE : 10/20/2025
 MAT'L. : T303 SS

DETAILER : DUSTIN CAGLE
 SHOP CHECKER :



IDLE SHAFT DETAIL QTY. 1 REQ'D.

JOB NAME

Sam

JOB NUMBER

Wayne Union Spring AL - 121241-X-16

MATERIAL SIZE

2 x $\frac{1}{4}$ " Angle