

EQUIPMENT SPEC SHEET

REVISION:



NAME & LOCATION	WAYNE FARMS UNION SPRINGS, AL		CUSTOMER NUMBER	C121241			
ITEM NUMBER	C-53	ITEM SERIAL NUMBER	C121241-C-53		ITEMS REQ'D	1	
ENGINEER	GARY CAMBRON		SALESMAN	HEATH MORROW		CAD TECH DESIGNER	DUSTIN CAGLE
EQUIPMENT TYPE	FULL BOX RADIUS CONVEYOR		CAD TECH DETAILER	DUSTIN CAGLE			
1 BELT MANUF.	INTRALOX	2	SERIES	3000S	3	BELT TYPE	MESH TOP
4 BELT LENGTH	93'	5	BELT COLOR	GREY	6	BELT MATERIAL	AC (Acetal)
7 FRICTION SPACING	N/A	8	BELT INDENT	N/A	9	CENTER NOTCH	N/A
10 BELT WIDTH	2 3/4"	11	WEARSTRIP	UHMW CHANNEL	12	BELT PIN MAT.	AC (Acetal)
13 BELT FLIGHTS	NO	14	FLIGHT HEIGHT	N/A	15	FLIGHT TYPE	N/A
16 FLIGHT CENTERS	N/A	17	FLIGHT INDENT	N/A	18	CENTER NOTCH	N/A
19 T.O.B. INFEED	30"	20	T.O.B. DISCHARGE	30"			
21 IDLE SPROCKET	8 TOOTH	22	PITCH DIAMETER	5.2" PD	23	BORE SIZE/TYPE	1-1/4" ROUND
24 DRIVE SPROCKET	8 TOOTH	25	PITCH DIAMETER	5.2" PD	26	BORE SIZE/TYPE	1-1/4" ROUND
27 SPROCKETS @ DRV	2	28	SPROCKETS @ IDLE	2	29	BELT SCRAPE	NO
30 BELT WASHER	NO	31	DRIP PAN	NO	32	DRIP PAN @ DRIVE	YES
33 DRIVE SIDE	LEFT	34	DRIVE TYPE	EXTREME DUTY	35	MTR/GB FRAME	143TC/145TC
36 MOTOR	STERLING	37	HORSEPOWER	1 HP	38	FPM	61.3 FPM
39 GEARBOX	K343 TAPER	40	RATIO	40:1	41	MULTIPLIER	NO
42 EQUIP. MAT.	12GA SS	43	LEGS	2" ANGLE	44	TAKE UP	STANDARD

PARTS and or MATERIAL UNIQUE TO THIS ITEM(S) / SPECIAL DESIGN SPECS (Please explain)

SAFETY LABELS AND E-STOPS TO BE LOCATED AS SHOWN.

THIS ITEM HAS A DRIVE RESTRAINT KIT.

ETCHED METAL SAFETY LABELS.

DRAWING COMPLETION DATE

8/6/2025

DELIVERY DATE

11/21/2025



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121241-C-53/S	DFM500R18	5/21/2025	11/14/2025			1.00	
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Drawing Rev:

D&F RADIUS CONVEYOR 18" WI

DENICE

Order ID:
Part ID:

Customer:

Ship To:

Shop Resources Type	Seq#	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/Rev
ENGINEERING ENGINEERING	10	1.00	1.00	0.00	0.00		



LASER SHOP LASER SHOP	20	1.00	1.00	0.00	0.00		
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SHOP1 SHOP1	30	1.00	1.00	0.00	0.00		
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Part ID/Sub ID	Piece#	Date Reqd	Unit Of Measur	Qty Reqd	Qty Due	Issue
01.S101 3/16" PLATE SS 48X120	10	5/21/2025	4X10	0.00	0.00	_____
01.S104	20	5/21/2025	5X10	0.00	0.00	_____



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	3/16" PLATE SS 60X120						
	01.S127 12GA SHEET SS 48X120	30	5/21/2025	4X10		0.00	0.00 _____
	01.S126 12GA SHEET SS 48X96	40	5/21/2025	4X8		0.00	0.00 _____
	01.S129 12GA SHEET SS 60X120	50	5/21/2025	5X10		0.00	0.00 _____
	02.RR206 ROUND ROD 1/2" SS	60	5/21/2025	FT		0.00	0.00 _____
	03.A602 ANGLE IRON 1" X 1" X 3/16" SS	70	5/21/2025	FT		0.00	0.00 _____
	03.A608 ANGLE IRON 1-1/2" X 1-1/2" X 3/16" SS	80	5/21/2025	FT		0.00	0.00 _____
	03.A609 ANGLE IRON 1-1/2" X 1-1/2" X 1/4" SS	90	5/21/2025	FT		0.00	0.00 _____
	03.A611 ANGLE IRON 2" X 2" X 3/16" SS	100	5/21/2025	FT		0.00	0.00 _____
	03.A612 ANGLE IRON 2" X 2" X 1/4" SS	110	5/21/2025	FT		0.00	0.00 _____
	03.FB502 FLAT BAR 1" X 3/16" SS	120	5/21/2025	FT		0.00	0.00 _____
	03.FB504 FLAT BAR 1-1/2" X 3/16" SS	130	5/21/2025	FT		0.00	0.00 _____
SHOP2	40	1.00		1.00	0.00	0.00	
SHOP2							



Part ID/Sub ID	Piece#	Date Req'd	Unit Of Measur	Qty Req'd	Qty Due	Issue
06.S00070 LEG INSERT 1-1/2"X 1-1/2" X 1/2"X 3/4" THDS.	10	5/21/2025	EA	12.00	12.00	_____



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	S00043	20	5/21/2025	EA		2.00	2.00 _____
	TAKE UP BEARING MOUNT PLATE 1-1/4"DIA TB						
	S00044	30	5/21/2025	EA		2.00	2.00 _____
	TAKE UP TUBING 1-1/4" X 7"						
	S00045	40	5/21/2025	EA		2.00	2.00 _____
	TAKE UP SOLID STOCK 6-1/2" X 1"						
SHOP3	50	1.00	1.00	0.00	0.00		
SHOP3							



Part ID/Sub ID	Piece#	Date Req'd	Unit Of Measur	Qty Req'd	Qty Due	Issue
02.SB402	10	5/21/2025	FT	1.00	1.00	_____
SQUARE BAR 1/4" SS FOR GEARBOXES						
S00371-S	20	5/21/2025	EA	12.00	12.00	_____
LEG ADJUSTER 9"X3/4" ATR W/SS PAD 10GA* SWIVEL TYPE						
S00421A	30	5/21/2025	EA	1.00	1.00	_____
DRIVE DRIP PAN 30" X 11" (FOR NORD\STOBER GEARBOXES)						
06.S00421HA	40	5/21/2025	EA	2.00	2.00	_____
SS DRIP PAN HANGER 1"W FLAT BAR W/ 7/16"H* 1"W FLAT BAR WITH 7/16" HOLE 6.75" OVERAL LENGTH						
02.BSR213	50	5/21/2025	FT	2.00	2.00	_____
BEARING SIZE ROD 1-1/4" 303 SS						
06.S0412	60	5/21/2025	EA	3.00	3.00	_____
SLOTTED BRACKET WELD TAB 1.5X6.69 W/* 5/16" SLOTTED HOLE 3/16" STAINLESS STEEL						

GEO /DRAWING REF.
AUTOCAD\EQUIPMENT\LASER SLOTTED BRKT 1.5X6.69 06.S0412.GEO



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S00395	70	5/21/2025	EA			3.00	3.00
WELD TABS 1" X 1" X 3/16" 5/16" HOLE							

UHMW PARTS	60	1.00	1.00	0.00	0.00		
UHMW PARTS							



Part ID/Sub ID	Piece#	Date Reqd	Unit Of Measur	Qty Reqd	Qty Due	Issue
85.82042	10	5/21/2025	EA	1.00	1.00	
KVP RADIUS 90D 2.0 TURN (8PCS)*						
85.892RS	20	5/21/2025	FT	110.00	110.00	
KVP BOTTOM TRACK 2.0 STRAIGHT*						
STANDARD PLASTIC #P-KVP RETURN						

SUB-ASSY 1	70	1.00	1.00	0.00	0.00		
SUB-ASSY 1							



SUB-ASSY 2	80	1.00	1.00	0.00	0.00		
SUB-ASSY 2							



FINAL ASSEM	90	1.00	1.00	0.00	0.00		
FINALASSEMB							



Part ID/Sub ID	Piece#	Date Reqd	Unit Of Measur	Qty Reqd	Qty Due	Issue
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	31.13000SLT	10	5/21/2025	FT		93.00	93.00 _____
	KNUCKLE CHAIN 3000S SAFETY AC GREY SLT* MESH TOP STYLE SAFETY CHAIN WITH TABS 2.0" P RADIUS (SEE NOTES)						
	37.1XI	20	5/21/2025	EA		1.00	1.00 _____
	1HP XTREME 143TC 1800RPM INV DUTY* STAINLESS STEEL XTREME RPM: 1800 FOOT OPTION: FOOTLESS FRAME: 143TC ENCLOSURE: TEFC RATING: INVERTER DUTY ELECTRICAL: 3 PHASE 460V ENCAPSULATED: ENCAPSULATED						
	37.4SK2	30	5/21/2025	EA		1.00	1.00 _____
	STERLING SS HEL BEVEL SYMMETRICAL 40:1* STERLING SYMMETRICAL STAINLESS STEEL SMOOTH BODY 403 HELICAL BEVEL 40:1 38.872:1 (EXACT) 140TC W/ TORQUE ARM						
	37.SSK04125U	40	5/21/2025	EA		1.00	1.00 _____
	SYMMETRICAL BUSHING 1-1/4" FOR SSK04 HE* SSK04-1.250UTBK STAINLESS STEEL 1-1/4" SYMMETRICAL BUSHING KIT FOR SIZE SSK04 HELICAL BEVEL						
	06.DRK	50	5/21/2025	EA		1.00	1.00 _____
	DRIVE RESTRAINT KIT						
	80.075082	60	5/21/2025	EA		2.00	2.00 _____
	KVP SPROCKET KNUCKLE DRIVE 8T 1.25"RB* SPROCKETS						
	80.075082I	70	5/21/2025	EA		2.00	2.00 _____
	KVP SPROCKET KNUCKLE IDLER 8T 1.25"B*						



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	10.10507	190	5/21/2025	EA		1.00	1.00 _____
	HEX LOCK NUT 7/16"-14 SS						
	10.1010750	200	5/21/2025	EA		1.00	1.00 _____
	HHC/SCREW 7/16 X 3" SS						
	10.10407	210	5/21/2025	EA		3.00	3.00 _____
	FLAT WASHER 7/16" SS						
	NON-TAXABLE						
	10.10307	220	5/21/2025	EA		2.00	2.00 _____
	LOCK WASHER 7/16" SS						
	NON-TAXABLE						
		230	5/21/2025			0.00	0.00 _____
	SAFETY LABELS -						
	06.CEB-B	240	5/21/2025	EA		4.00	4.00 _____
	CAUTION ENSURE BELT STICKER BILINGUAL						
	8.75"W X 2.5"T						
	2 COLOR						
		250	5/21/2025			0.00	0.00 _____
	D & F STANDADRD ESTOP -						
	45.800F1YP1	260	5/21/2025	EA		2.00	2.00 _____
	ALLEN BRADLEY E-STOP STATION						
	10.1080808	270	5/21/2025	EA		8.00	8.00 _____
	SOCKET CAP SCREW 8-32 X 1/2" SS*						
	8C50KCS3						
	10.10808N	280	5/21/2025	EA		8.00	8.00 _____
	NYLON LOCK NUT 8-32 SS*						
	8CNNE3						
		290	5/21/2025			0.00	0.00 _____
	MISCELLANEOUS -						
	10.1060416	300	5/21/2025	EA		112.00	112.00 _____
	MACH SCREW 1/4"-20 X 1" SS*						
	PHILLIPS FLAT HEAD (NON-TAXABLE)						



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	10.1010616	320	5/21/2025	EA		6.00	6.00 _____
	HHC/SCREW 3/8-16 X 1" SS FASTENAL P/N 1170105 (NON-TAXABLE)						
	10.10306	330	5/21/2025	EA		6.00	6.00 _____
	LOCK WASHER 3/8" SS NON-TAXABLE						
	10.1010816	340	5/21/2025	EA		4.00	4.00 _____
	HHC/SCREW 1/2-13 X 1" SS NON-TAXABLE						
	10.10210	350	5/21/2025	EA		2.00	2.00 _____
	HEX NUT 5/8 X 11 SS						
	10.10308	360	5/21/2025	EA		4.00	4.00 _____
	LOCK WASHER 1/2" SS NON-TAXABLE						
	10.1010448	370	5/21/2025	EA		6.00	6.00 _____
	HHC/SCREW 1/4-20 X 3" SS						
	47.020120	380	5/21/2025	EA		4.00	4.00 _____
	SET COLLAR 1-1/4" SS						
	47.020120P	390	5/21/2025	EA		2.00	2.00 _____
	DRIVE SIDE PLATE SS 1-1/4" BORE						
SHIPPING	100	1.00	1.00	0.00	0.00		
SHIPPING							



OS
MACHINE

110 1.00 1.00 0.00 0.00





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Part ID/Sub ID	Piece#	Date Req'd	Unit Of Measur	Qty Req'd	Qty Due	Issue
16" DRIVE SHAFT	10	5/21/2025		1.00	1.00	_____

REWORK-S	120	1.00	1.00	0.00	0.00	
REWORK-S						



REWORK-E	130	1.00	1.00	0.00	0.00	
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REWORK-P	140	1.00	1.00	0.00	0.00	
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STD. 1 1/4" ROUND SOLID SHAFT

JOB NUMBER : C121241-C-53

CUSTOMER : WAYNE FARMS

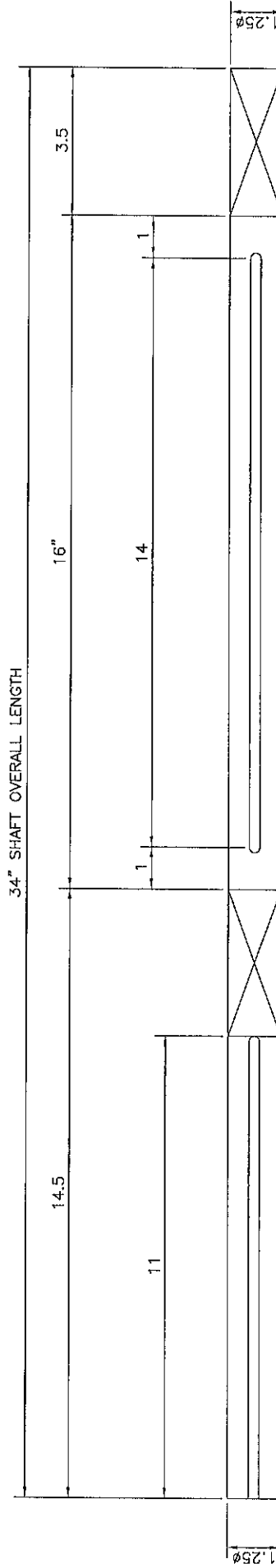
LOCATION : UNION SPRINGS, AL

DATE : 8/6/2025

MAT'L : T303 SS

DETAILER : DUSTIN CAGLE

SHOP CHECKER :



SHAFT MAT'L. = 1 1/4" ROUND SOLID

DRIVE SHAFT DETAIL QTY. 1 REQ'D.