

EQUIPMENT SPEC SHEET

REVISION:



NAME & LOCATION	WAYNE FARMS	UNION SPRING, AL	CUSTOMER NUMBER	C121241		
ITEM NUMBER	DF-X5	ITEM SERIAL NUMBER	C121241-DF-X5	ITEMS REQ'D	1	
ENGINEER	GARY CAMBRON	SALESMAN	HEATH MORROW	CAD TECH DESIGNER	DUSTIN CAGLE	
EQUIPMENT TYPE	BONELESS DRUM INCLINE CONV				CAD TECH DETAILER	GABRIEL PEREZ
1 BELT MANUF.	INTRALOX	2 SERIES	800S	3 BELT TYPE	OH FT	
4 BELT LENGTH	45'	5 BELT COLOR	BLUE	6 BELT MATERIAL	AC (Acetal)	
7 FRICTION SPACING	N/A	8 BELT INDENT	N/A	9 CENTER NOTCH	N/A	
10 BELT WIDTH	12"	11 WEARSTRIP	1"X1-1/2" UHMW	12 BELT PIN MAT.	BLUE AC (Acetal)	
13 BELT FLIGHTS	YES	14 FLIGHT HEIGHT	4"	15 FLIGHT TYPE	STREAMLINE	
16 FLIGHT CENTERS	12"	17 FLIGHT INDENT	1.3"	18 CENTER NOTCH		
19 T.O.B. INFEED		20 T.O.B. DISCHARGE				
21 IDLE SPROCKET	8 TOOTH	22 PITCH DIAMETER	5.2" PD	23 BORE SIZE/TYPE	1-1/2" SQUARE	
24 DRIVE SPROCKET	8 TOOTH	25 PITCH DIAMETER	5.2" PD	26 BORE SIZE/TYPE	1-1/2" SQUARE	
27 SPROCKETS @ DRV	3	28 SPROCKETS @ IDLE	3	29 BELT SCRAPE	NO	
30 BELT WASHER	YES	31 DRIP PAN	YES	32 DRIP PAN @ DRIVE	YES	
33 DRIVE SIDE	LEFT	34 DRIVE TYPE	EXTREME DUTY	35 MTR/GB FRAME	143TC/145TC	
36 MOTOR	STERLING	37 HORSEPOWER	1 HP	38 FPM	60 FPM	
39 GEARBOX	K343	40 RATIO	40:1	41 MULTIPLIER	NO	
42 EQUIP. MAT.	1/4" SS	43 LEGS	N/A	44 TAKE UP	STANDARD	

PARTS and or MATERIAL UNIQUE TO THIS ITEM(S) / SPECIAL DESIGN SPECS (Please explain)

SAFETY LABELS AND E-STOPS TO BE LOCATED AS SHOWN.

THIS ITEM GETS A DRIVE RESTRAINT KIT

ETCHED METAL SAFETY LABELS.

THIS ITEM WILL ATTACH TO C121241-DF208 CONELINE

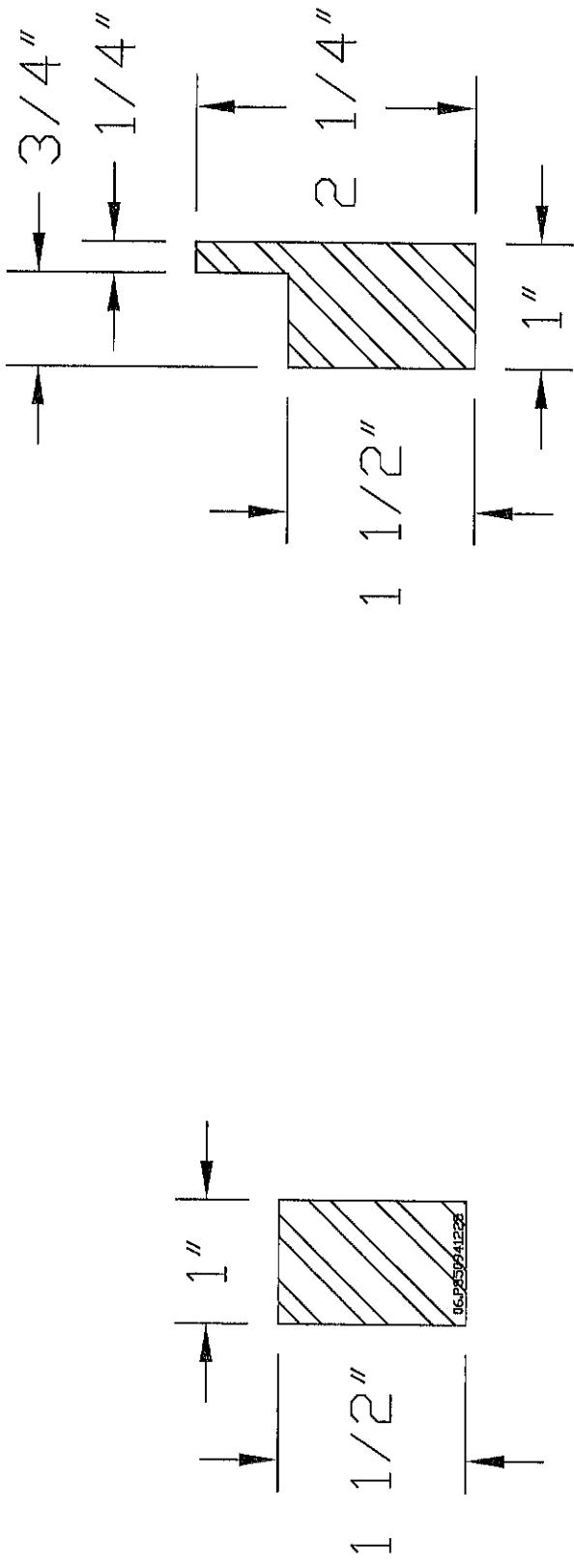
PF208A

DRAWING COMPLETION DATE

9/18/2025

DELIVERY DATE

11/21/2025



06.P850941225 06.P8509495901LHD
(60) FT REQ'D (30) FT REQ'D
WAYNE FARMS— WAYNE FARMS—
UNION SPRINGS, AL UNION SPRINGS, AL
C121241-DF-X5 C121241-DF-X5

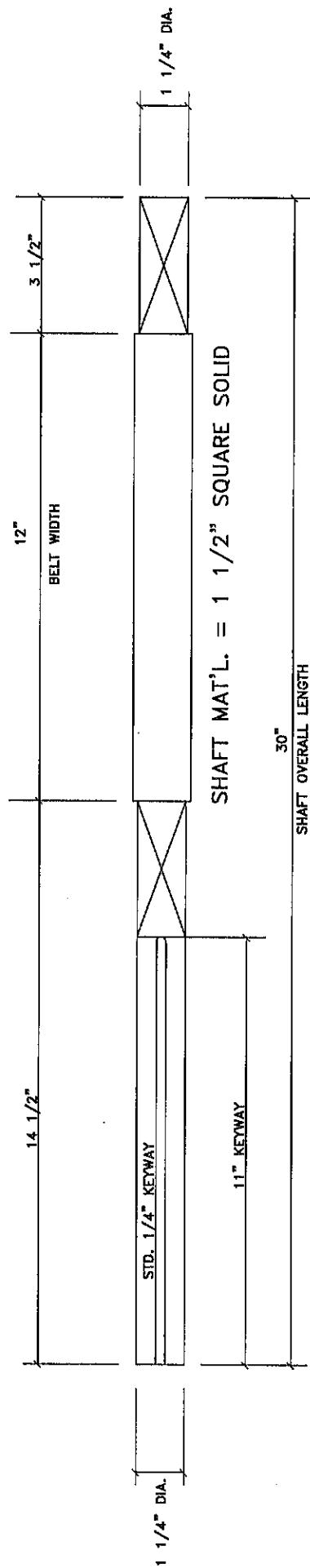
STD. 1 1/2" SQUARE SOLID SHAFT

: FORM DRAWING ONLY, THIS IS NOT TO SCALE !

JOB NUMBER : C121241-DF-X5
CUSTOMER : WAYNE FARMS
LOCATION : UNION SPRINGS, AL

DATE : 8/28/2025
MAT'L : T303 SS

DETAILER : GABRIEL PEREZ
SHOP CHECKER :



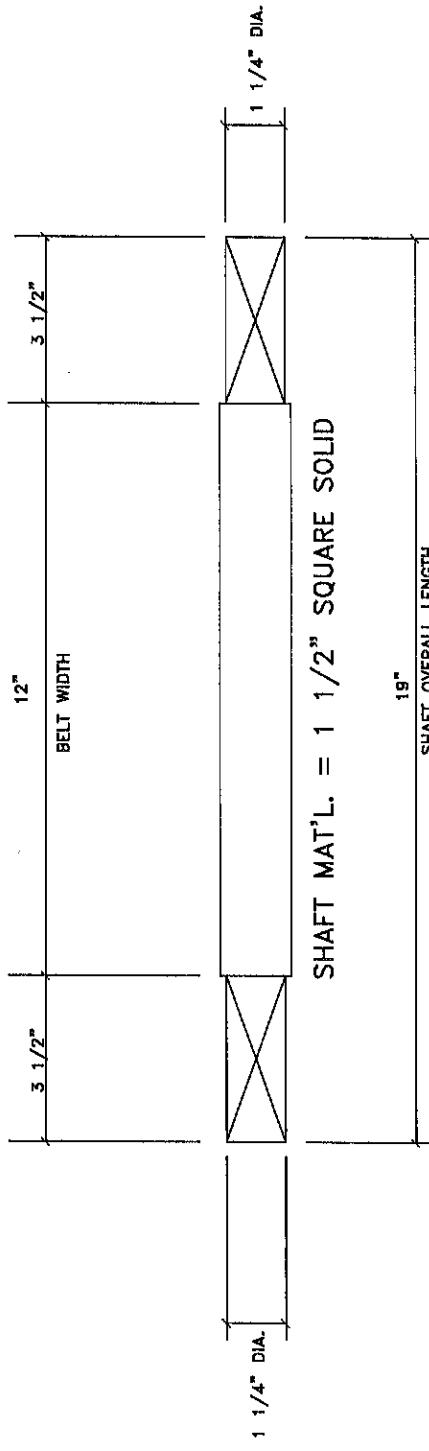
DRIVE SHAFT DETAIL QTY. 1 REQ'D.

STD. 1 1/2" SQUARE SOLID SHAFT

FORM DRAWING ONLY, THIS IS NOT TO SCALE !

JOB NUMBER : C121241-DF-X5
 CUSTOMER : WAYNE FARMS
 LOCATION : UNION SPRINGS, AL

DETAILER : GABRIEL PEREZ
 DATE : 8/28/2025
 MATL : T303 SS
 SHOP CHECKER :

IDLE SHAFT DETAIL QTY. 1 REQ'D.



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Work Order ID	Part ID	Release	Want Date	Start Date	Finish Date	Qty	Drawing ID/Rev	Engineer
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121241-DF-X5/S DFM500I12 5/21/2025 11/14/2025 1.00



Drawing Rev:

D&F INCLINE CONVEYOR 12" WI

DENICE

Order ID: Customer: Ship To:
Part ID:

Shop Resources Type	Seq#	End Qty	Start Qty	Setup Hrs	Run Hrs	Start Date	Finish Date	Drawing ID/Rev
ENGINEERING	10	1.00	1.00	0.00	0.00			
ENGINEERING								



LASER SHOP 20 1.00 1.00 0.00 0.00



SHOP1 30 1.00 1.00 0.00 0.00



Part ID/Sub ID	Piece#	Date Reqd	Unit Of Measur	Qty Reqd	Qty Due	Issue
01.S101 3/16" PLATE SS 48X120	10	5/22/2025	4X10	0.00	0.00	
01.S104	20	5/22/2025	5X10	0.00	0.00	



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Work Order ID	Part ID	Release	Want Date	Start Date	Finish Date	Qty	Drawing ID/Rev Engineer
	3/16" PLATE SS 60X120						
	01.S108 1/4" PLATE SS 48X120		30 5/22/2025	4X10		0.00	0.00 _____
	01.S111 1/4" PLATE SS 60X120		40 5/22/2025	5X10		0.00	0.00 _____
	01.S127 12GA SHEET SS 48X120		50 5/22/2025	4X10		0.00	0.00 _____
	01.S129 12GA SHEET SS 60X120		60 5/22/2025	5X10		0.00	0.00 _____
	05.T804 TUBING SS 1"SQ X 11GA		70 5/22/2025	FT		0.00	0.00 _____
	30.40706 COUPLING SS 3/8"		80 5/22/2025	EA		1.00	1.00 _____
	S00024 TUBING END CAP - 1" SQ X 12 GA		90 5/22/2025	EA		1.00	1.00 _____
SHOP2	40	1.00	1.00	0.00	0.00		
SHOP2							



Part ID/Sub ID	Piece#	Date Reqd	Unit Of Measur	Qty Reqd	Qty Due	Issue
06.S0421 SLIDE QUICK CONNECT TAKEUP 4 FT REQ'D (AMW) 7/16" SQUARE BAR QTY. OF (4) REQ'D PER ASSY		10 5/22/2025	EA	4.00	4.00	_____

SHOP3	50	1.00	1.00	0.00	0.00
SHOP3					



Part ID/Sub ID	Piece#	Date Reqd	Unit Of Measur	Qty Reqd	Qty Due	Issue



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Work Order ID	Part ID	Release	Want Date	Start Date	Finish Date	Qty	Drawing ID/Rev. Engineer
	02.SB402		10 5/22/2025	FT		0.00	0.00 _____
	SQUARE BAR 1/4" SS FOR GEARBOXES						
	06.S0415		20 5/22/2025	EA		2.00	2.00 _____
	BELT WASH 12" SPLASH SHIELD STD 304						
	S00421A		30 5/22/2025	EA		1.00	1.00 _____
	DRIVE DRIP PAN 30" X 11" (FOR NORDISTOBER GEARBOXES)						
	06.S00421HA		40 5/22/2025	EA		2.00	2.00 _____
	SS DRIP PAN HANGER 1"W FLAT BAR W/ 7/16"H* 1"W FLAT BAR WITH 7/16" HOLE 6.75" OVERAL LENGTH						
UHMW PARTS	60	1.00	1.00	0.00	0.00		
UHMW PARTS							



Part ID/Sub ID	Piece#	Date Reqd	Unit Of Measur	Qty Reqd	Qty Due	Issue
06.P850941225		10 5/22/2025	FT	60.00	60.00	_____
UHMW WEARSTRIP 1" X 1-1/2"						
06.P8509495901LHD		20 5/22/2025	FT	30.00	30.00	_____
UHMW WEARSTRIP L-SHAPE 1"X2-1/4" W/ NOT*						
		30 5/22/2025		20.00	20.00	_____
UHMW BEVELED INDENT, SEE DRAWING						
		40 5/22/2025		40.00	40.00	_____
UHMW REC INDENT, SEE DRAWING						
		50 5/22/2025		2.00	2.00	_____
UHMW INDENT UPR RAD, SEE DRAWING						
		60 5/22/2025		2.00	2.00	_____
UHMW INDENT LWR RAD (2) REQ'D 1LH-1RH, SEE DRAWING						



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Work Order ID	Part ID	Release	Want Date	Start Date	Finish Date	Qty	Drawing ID/Rev Engineer
		70	5/22/2025			3.00	3.00 _____
	UHMW CWAY UPR RAD, SEE DRAWING						
		80	5/22/2025			3.00	3.00 _____
	UHMW CWAY LWR RAD, SEE DRAWING						
		90	5/22/2025			2.00	2.00 _____
	UHMW L-SHAPED RWAY UPR RAD (2) REQ'D 1LH-1RH, SEE DRAWING						
		100	5/22/2025			2.00	2.00 _____
	UHMW L-SHAPED RWAY LWR RAD (2) REQ'D 1LH-1RH, SEE DRAWING						
SUB-ASSY 1	70	1.00		1.00	0.00	0.00	
SUB-ASSY 1							



SUB-ASSY 2	80	1.00	1.00	0.00	0.00
SUB-ASSY 2					



FINAL ASSEM	90	1.00	1.00	0.00	0.00
FINALASSEMB					



Part ID/Sub ID	Piece#	Date Reqd	Unit Of Measur	Qty Reqd	Qty Due	Issue
BELT - 800S 12"W OH FT BLUE AC W/ BLUE AC RODS 4" STREAMLINE FLIGHTS, 12"C, 1.30"		10 5/22/2025		45.00	45.00	_____



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	37.1XI	20	5/22/2025	EA		1.00	1.00	
	1HP XTREME 143TC 1800RPM INV DUTY*							
	STAINLESS STEEL							
	XTREME							
	RPM: 1800							
	FOOT OPTION: FOOTLESS							
	FRAME: 143TC							
	ENCLOSURE: TEFC							
	RATING: INVERTER DUTY							
	ELECTRICAL: 3 PHASE 460V							
	ENCAPSULATED: ENCAPSULATED							
	37.4SK2	30	5/22/2025	EA		1.00	1.00	
	STERLING SS HEL BEVEL SYMMETRICAL 40:1*							
	STERLING SYMMETRICAL							
	STAINLESS STEEL SMOOTH BODY							
	403 HELICAL BEVEL							
	40:1 38.872:1 (EXACT)							
	140TC							
	W/ TORQUE ARM							
	37.SSK04125U	40	5/22/2025	EA		1.00	1.00	
	SYMMETRICAL BUSHING 1-1/4" FOR SSK04 HE*							
	SSK04-1.250UTBK							
	STAINLESS STEEL							
	1-1/4" SYMMETRICAL BUSHING KIT FOR							
	SIZE SSK04 HELICAL BEVEL							
	06.DRK	50	5/22/2025	EA		1.00	1.00	
	DRIVE RESTRAINT KIT							
	31.2808	60	5/22/2025	EA		6.00	6.00	
	SPROCKET 800S 8T 1.5"SB 5.2"PD*							
	PART #S3D8 G5CPE7 NG							
	EZ CLEAN MOLDED SPROCKET							
		70	5/22/2025			0.00	0.00	
	SET COLLARS							
	15.142	80	5/22/2025	EA		0.00	0.00	
	SANITARY 2" SS ROLL TYPE FERRULE							



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	31.91121	90	5/22/2025	EA		8.00	8.00 _____
	RETAINER SNAP RING 1.5" SS*	(SH-206SS)					
	06.P40810	100	5/22/2025	EA		2.00	2.00 _____
	BRASS TAKE UP 5/8-11 W/SS NUT						
	95.0141902P	110	5/22/2025	EA		4.00	4.00 _____
	SPRAY NOZZLE 1/4 F8004-LN PLASTIC*						
	ADDITIONAL PARTS REQ'D #S00202 & #06.S0415						
	NATURAL PVDF						
	BEARING ASSEMBLY		120	5/22/2025		0.00	0.00 _____
	35.UCF207.20	130	5/22/2025	EA		4.00	4.00 _____
	KML 1-1/4" SS BEARING 4-BOLT FLG						
	10.1010724	140	5/22/2025	EA		16.00	16.00 _____
	HHC/SCREW 7/16-14 X 1-1/2" SS						
	10.10407	150	5/22/2025	EA		16.00	16.00 _____
	FLAT WASHER 7/16" SS						
	NON-TAXABLE						
	10.10507	160	5/22/2025	EA		16.00	16.00 _____
	HEX LOCK NUT 7/16"-14 SS						
	06.207.4-BOLT	170	5/22/2025	EA		3.00	3.00 _____
	SS BEARING COVER FITS 207 HOUSING 1-1/4"						
	STAINLESS STEEL BEARING COVER, 4-BOLT PATTERN FOR FLANGE STYLE BEARING						
	FITS 207 HOUSING FOR 1-1/4", 1-3/8", 1-7/16" AND 1-5/16"						
	(THIS IS A CLOSED COVER.)						
	06.BG1.25-4HOLE	180	5/22/2025	EA		2.00	2.00 _____
	SS BEARING GUARD 1.25" 4-HOLE*						
	STAINLESS STEEL (12 GAUGE)						
	BEARING GUARD						
	FOR 1-1/4" 4-HOLE BRG						
	06.207-GBC343L	190	5/22/2025	EA		1.00	1.00 _____
	SS K343 SYMM/TLOCK GEARBOX COVER (LEFT)*						
	06.207-GBC343L						
	SS K343 SYMMETRICAL / TAPER LOCK GEARBOX COVER (LEFT)*						



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Work Order ID	Part ID	Release	Want Date	Start Date	Finish Date	Qty	Drawing ID/Rev	Engineer
LEFT HAND HORIZONTAL MOUNTING ORIENTATION								
	10.10507	200	5/22/2025	EA		1.00	1.00	_____
	HEX LOCK NUT 7/16"-14 SS							
	10.1010750	210	5/22/2025	EA		1.00	1.00	_____
	HHC/SCREW 7/16 X 3" SS							
	10.10407	220	5/22/2025	EA		3.00	3.00	_____
	FLAT WASHER 7/16" SS							
	NON-TAXABLE							
	10.10307	230	5/22/2025	EA		2.00	2.00	_____
	LOCK WASHER 7/16" SS							
	NON-TAXABLE							
		240	5/22/2025			0.00	0.00	_____
	D & F STANDADRD ESTOP -							
	45.800F1YP1	250	5/22/2025	EA		1.00	1.00	_____
	ALLEN BRADLEY E-STOP STATION							
	10.1080808	260	5/22/2025	EA		4.00	4.00	_____
	SOCKET CAP SCREW 8-32 X 1/2" SS*							
	8C50KCS3							
	10.10808N	270	5/22/2025	EA		4.00	4.00	_____
	NYLON LOCK NUT 8-32 SS*							
	8CNNE3							
		280	5/22/2025			0.00	0.00	_____
	MISCELLANEOUS -							
	10.1060432	290	5/22/2025	EA		70.00	70.00	_____
	MACH SCREW 1/4"- 20 X 2" SS*							
	PHILLIPS FLAT HEAD #72718							
	10.10504	300	5/22/2025	EA		70.00	70.00	_____
	HEX NYLON LOCK NUT 1/4"-20 SS							
	NON-TAXABLE							
	10.1010616	310	5/22/2025	EA		6.00	6.00	_____
	HHC/SCREW 3/8-16 X 1" SS							



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FASTENAL P/N 1170105 (NON-TAXABLE)								
	10.10306		320	5/22/2025	EA	6.00	6.00	
	LOCK WASHER 3/8" SS							
	NON-TAXABLE							
	10.1010824		330	5/22/2025	EA	4.00	4.00	
	HHC/SCREW 1/2-13 X 1-1/2"SS							
	NON-TAXABLE							
	10.10508		340	5/22/2025	EA	4.00	4.00	
	HEX LOCK NUT 1/2" -13 SS							
	10.10210		350	5/22/2025	EA	4.00	4.00	
	HEX NUT 5/8 X 11 SS							
	S00425		360	5/22/2025	EA	70.00	70.00	
	SPACER 1/4" X 3/4" X 5/16"ID							
SHIPPING	100	1.00		1.00	0.00	0.00		
SHIPPING								



OS
MACHINE 110 1.00 1.00 0.00 0.00



Part ID/Sub ID	Piece#	Date Reqd	Unit Of Measur	Qty Reqd	Qty Due	Issue
06.IS1815-1.25	10	5/22/2025	EA	1.00	1.00	
SHAFT 18" IDLE WITH 1-1/4 JOURNAL						
06.DS1815-1.25	20	5/22/2025	EA	1.00	1.00	
SHAFT 18" DRIVE WITH 1-1/4 JOURNAL						
REWORK-S	120	1.00	1.00	0.00	0.00	
REWORK-S						



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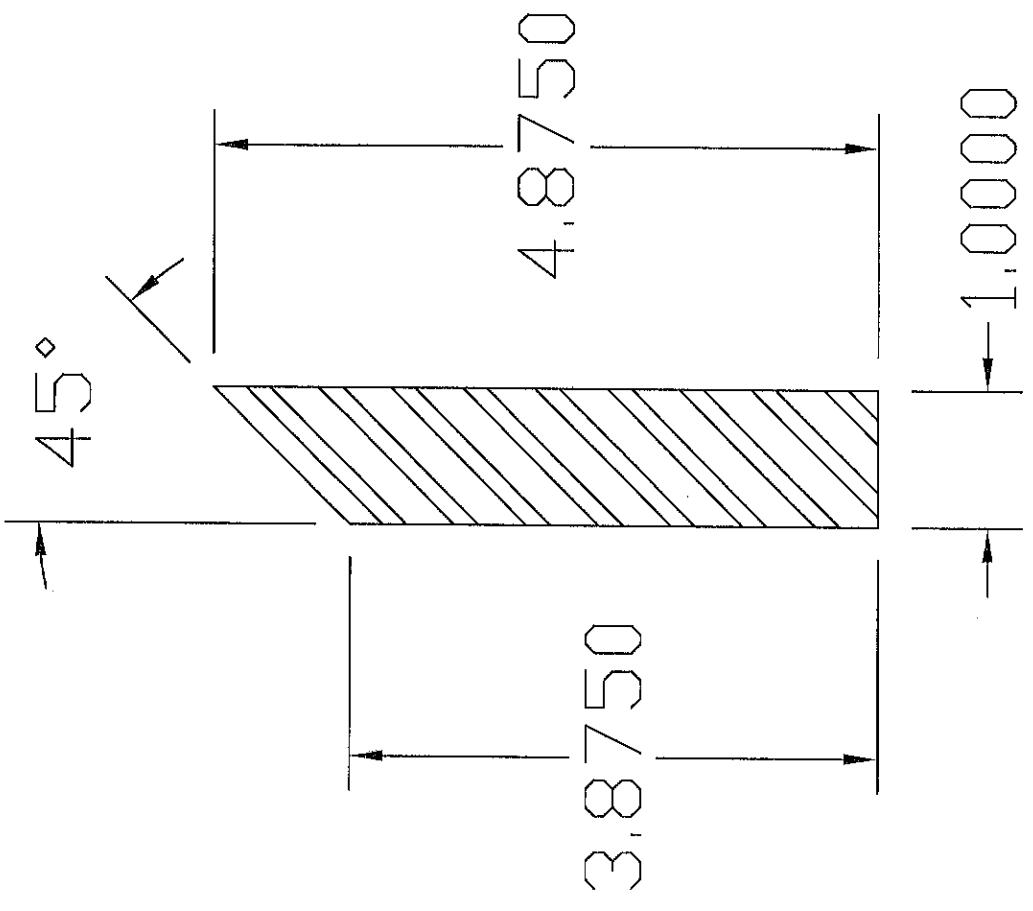


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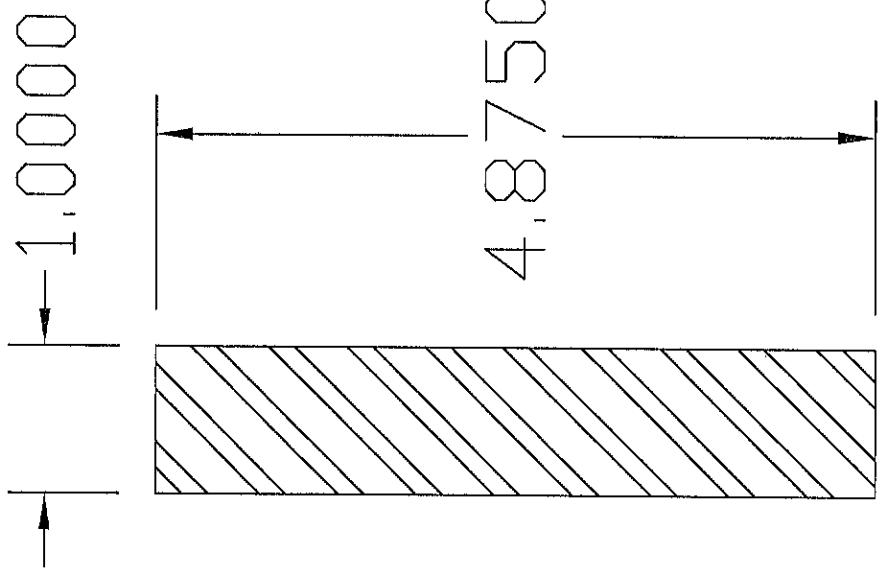


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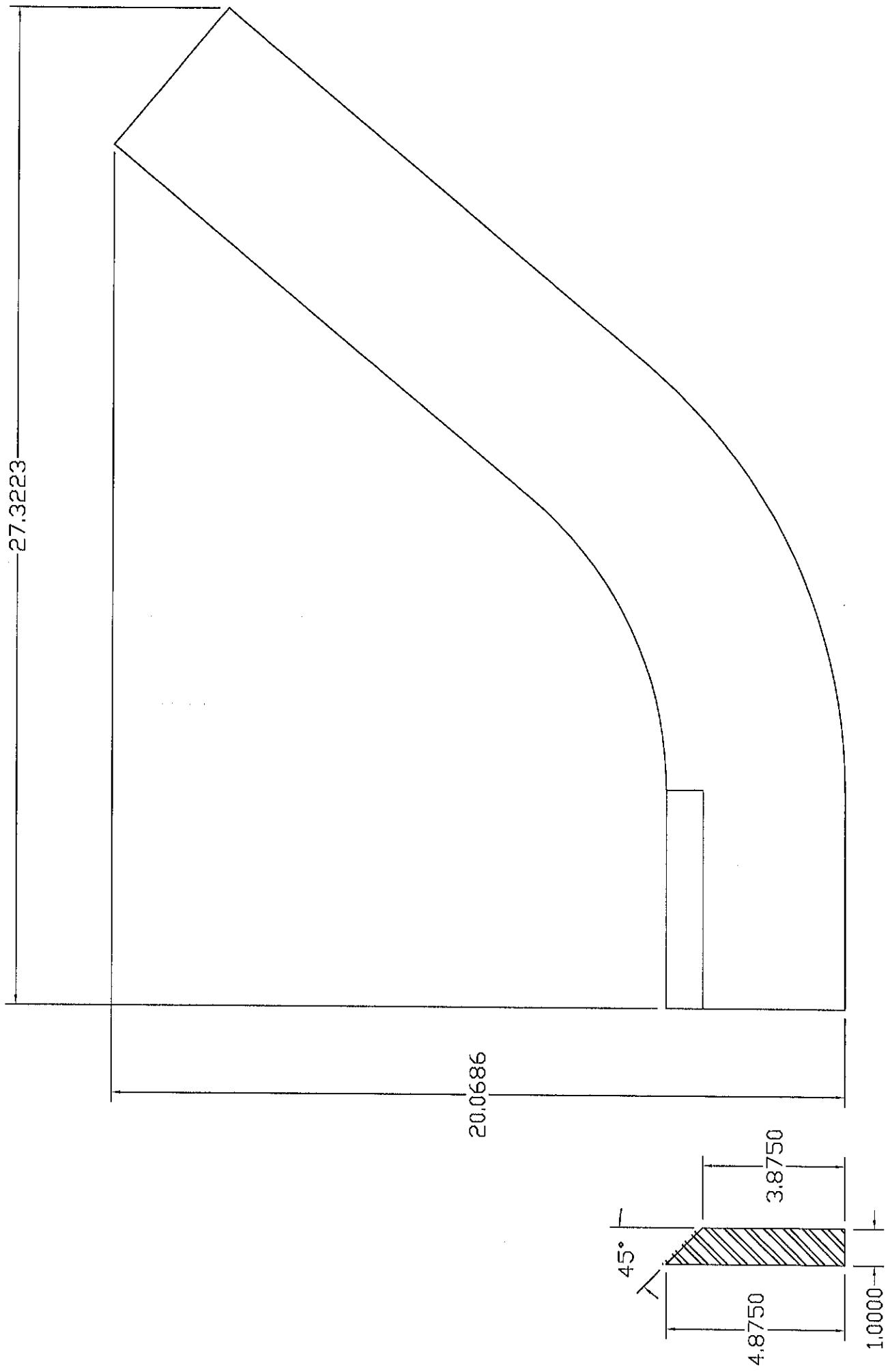




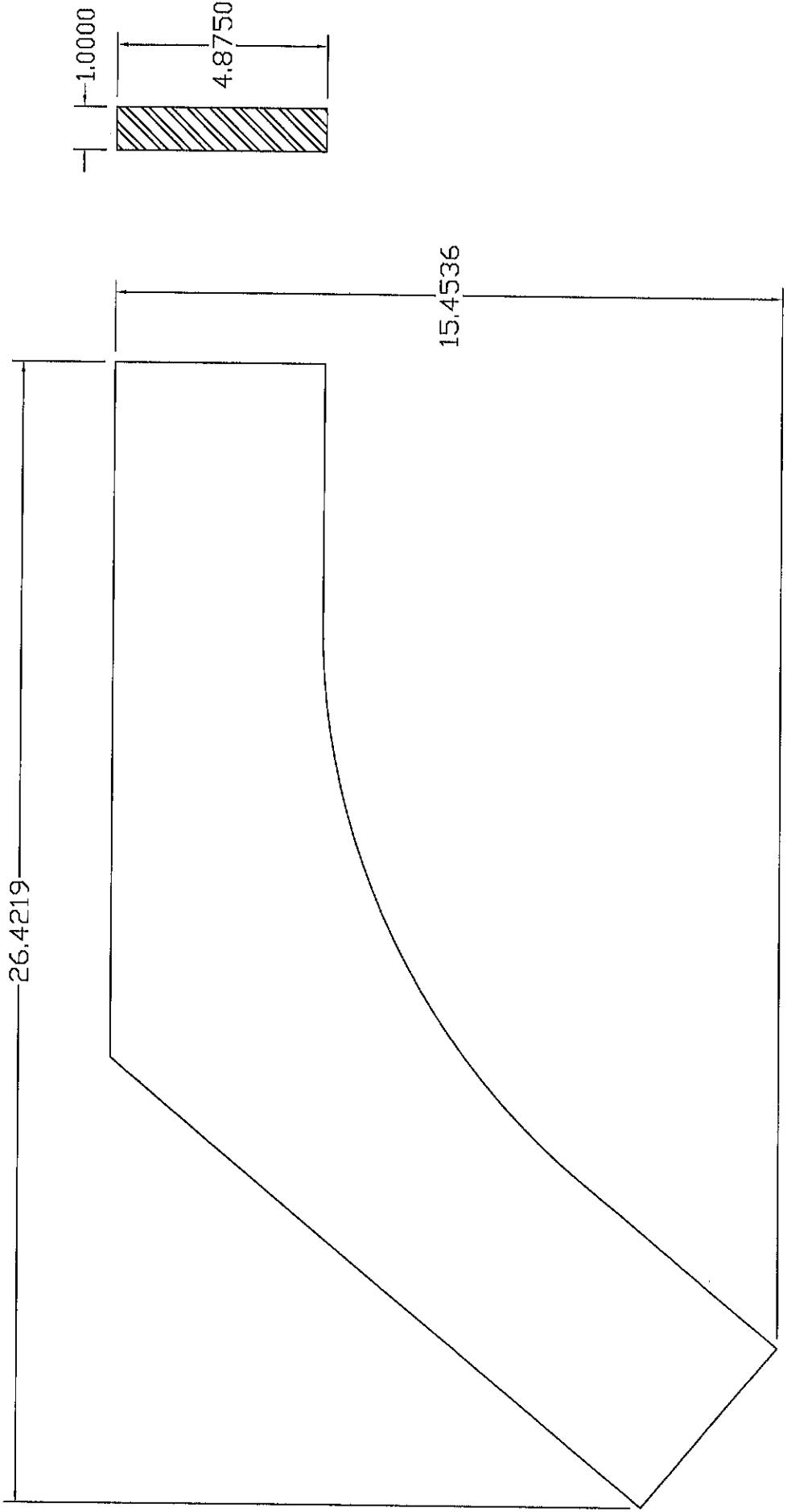
WAYNE FARMS - UNION SPRINGS, AL
C121241-DF-X5
UHMW BEVELED INDENT
(20) FT REQ'D



WAYNE FARMS - UNION SPRINGS, AL
C121241-DF-X5
UHMW REC INDENT
(40) FT REQ'D



WAYNE FARMS - UNION SPRINGS, AL
C121241-DF-X5
UHMW INDENT LWR RAD
(2) REQ'D 1LH-1RH



WAYNE FARMS - UNION SPRINGS, AL
C121241-DF-X5
UHMW INDENT UPR RAD
(2) REQ'D

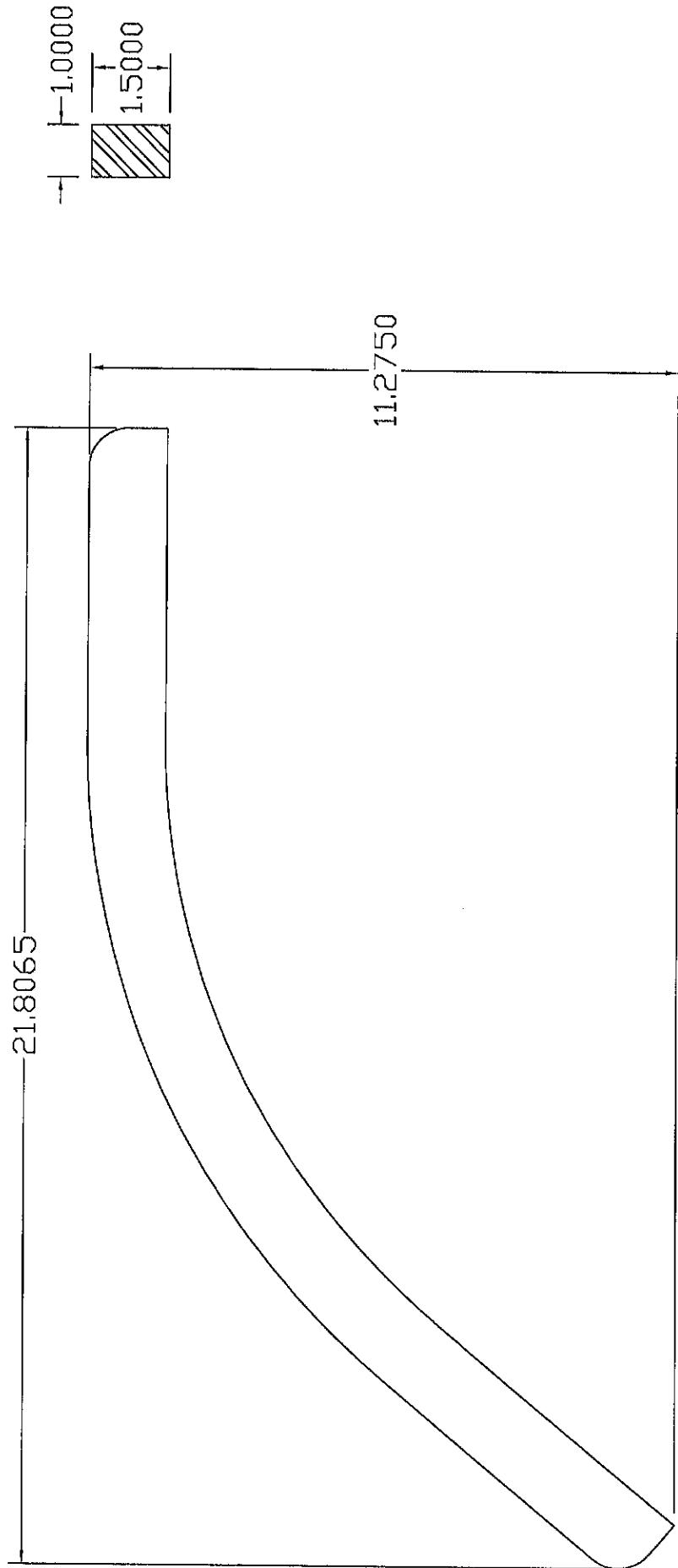
WAYNE FARMS - UNION SPRINGS, AL
C121241-DF-X5
UHMW CWAY LWR RAD
(3) REG'D

29.0458

23.0807

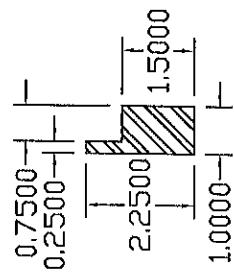
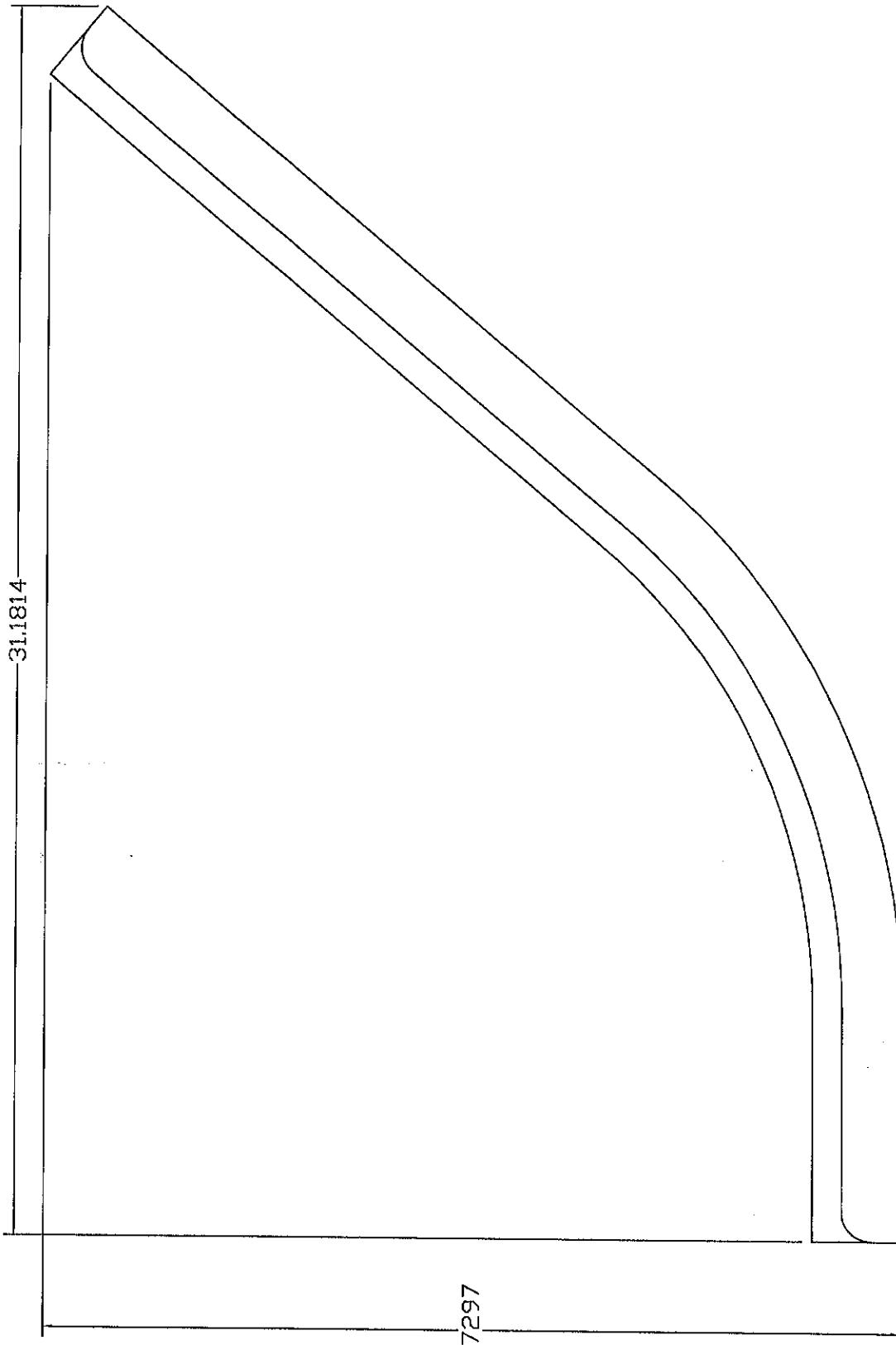
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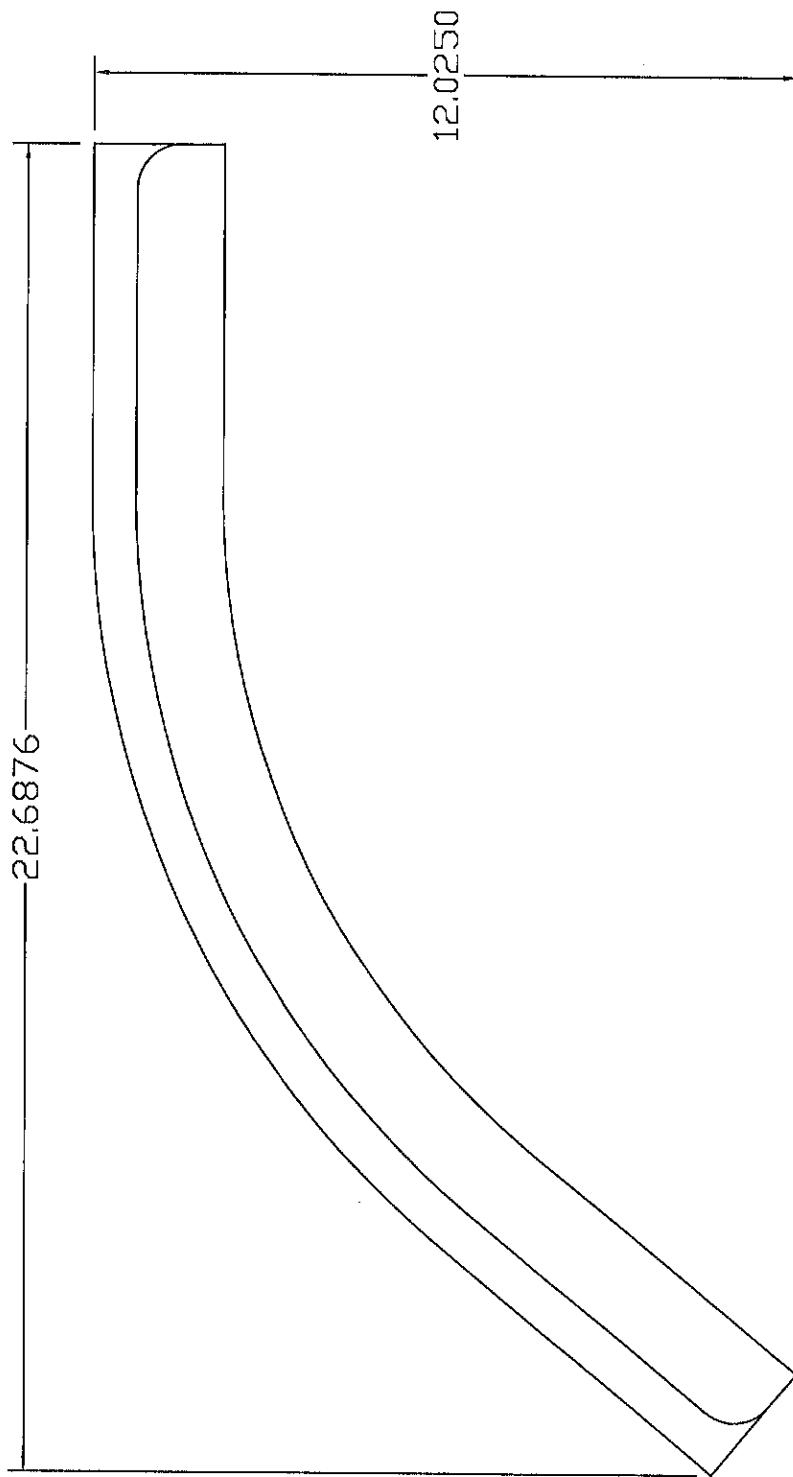
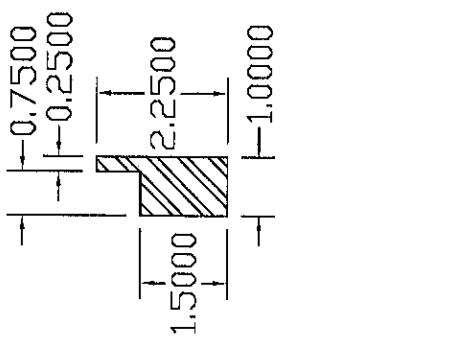


WAYNE FARMS - UNION SPRINGS, AL
C121241-DF-X5
UHMW CWAY UPR RAD
(3) REQ'D

31.1814



WAYNE FARMS - UNION SPRINGS, AL
C121241-DF-X5
UHMW L-SHAPED RWAY LWR RAD
(2) REQ'D 1LH-1RH



WAYNE FARMS - UNION SPRINGS, AL
C121241-DF-X5
UHMW L-SHAPED RWAY UPR RAD
(2) REQ'D 1LH-1RH