

EQUIPMENT SPEC SHEET

REVISION:



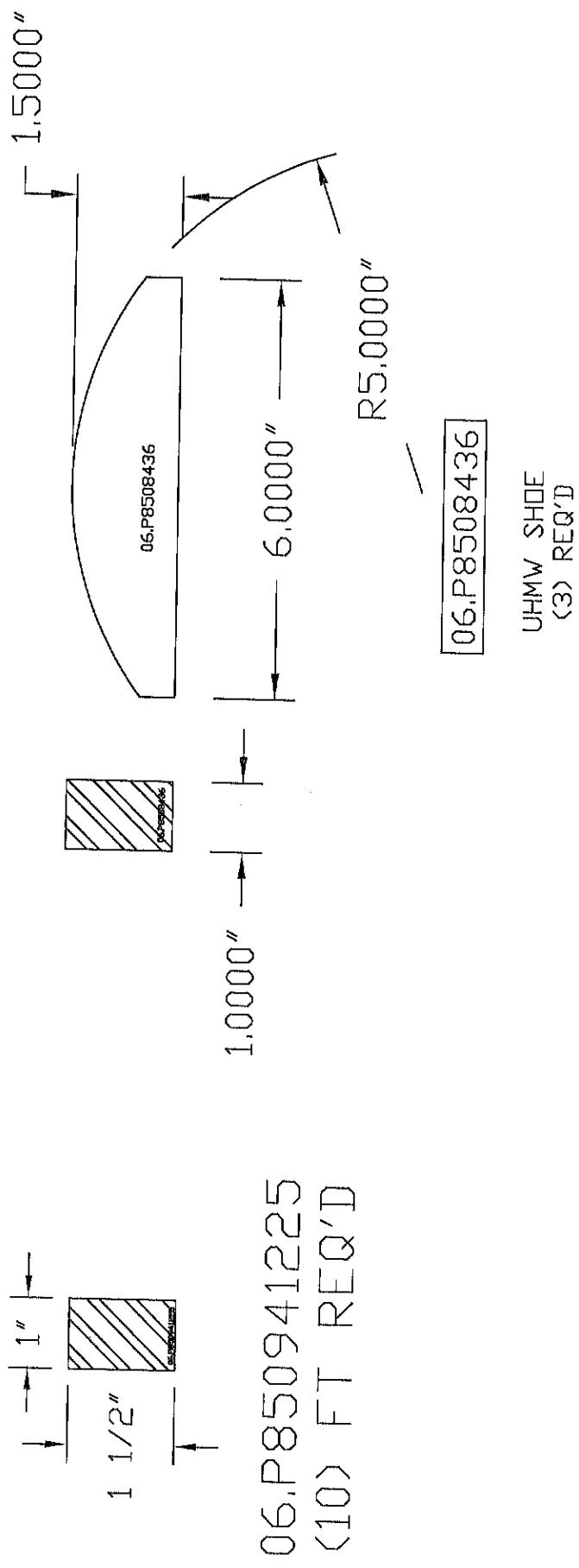
NAME & LOCATION	WAYNE FARMS	UNION SPRING, AL	CUSTOMER NUMBER	C121241
ITEM NUMBER	X-10	ITEM SERIAL NUMBER	C121241-X-10	
ENGINEER	GARY CAMBRON	SALESMAN	HEATH MORROW	
EQUIPMENT TYPE	BONELESS DARK MEAT TRANSFER			
1 BELT MANUF.	INTRALOX	2	SERIES	1600S
4 BELT LENGTH	15'	5	BELT COLOR	WHITE
7 FRICTION SPACING	N/A	8	BELT INDENT	N/A
10 BELT WIDTH	10"	11	WEARSTRIP	1"X1-1/2" UHMW
13 BELT FLIGHTS		14	FLIGHT HEIGHT	
16 FLIGHT CENTERS		17	FLIGHT INDENT	
19 T.O.B. INFEED	6'2"	20	T.O.B. DISCHARGE	6'2"
21 IDLE SPROCKET	20 TOOTH	22	PITCH DIAMETER	6.4" PD
24 DRIVE SPROCKET	20 TOOTH	25	PITCH DIAMETER	6.4" PD
27 SPROCKETS @ DRV	3	28	SPROCKETS @ IDLE	3
30 BELT WASHER	Yes <u>NO</u>	31	DRIP PAN	YES
33 DRIVE SIDE	LEFT	34	DRIVE TYPE	EXTREME DUTY
36 MOTOR	STERLING	37	HORSEPOWER	1 HP
39 GEARBOX	K343	40	RATIO	40:1 <u>75.5:1</u>
42 EQUIP. MAT.	1/4" SS	43	LEGS	2" ANGLE
PARTS and or MATERIAL UNIQUE TO THIS ITEM(S) / SPECIAL DESIGN SPECS (Please explain)				
SAFETY LABELS AND E-STOPS TO BE LOCATED AS SHOWN.				
ETCHED METAL SAFETY LABELS.				
Drive Restraint Kit				

PARTS and or MATERIAL UNIQUE TO THIS ITEM(S) / SPECIAL DESIGN SPECS (Please explain)

SAFETY LABELS AND E-STOPS TO BE LOCATED AS SHOWN.

ETCHED METAL SAFETY LABELS.

Drive Restraint Kit





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Work Order ID	Part ID	Release	Want Date	Start Date	Finish Date	Qty	Drawing ID/Rev Engineer
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121241-X-10/S DFM500S 5/21/2025 11/14/2025 1.00



Drawing Rev:

D&F STRAIGHT CONVEYOR

Order ID: Customer: Ship To:
Part ID:

Shop Resources Type	Seq#	End Qty	Start Qty	Setup Hrs	Run Hrs	Start Date	Finish Date	Drawing ID/Rev
ENGINEERING	10	1.00	1.00	0.00	0.00			
ENGINEERING								



LASER SHOP 20 1.00 1.00 0.00 0.00



SHOP1 30 1.00 1.00 0.00 0.00



Part ID/Sub ID	Piece#	Date Reqd	Unit Of Measur	Qty Reqd	Qty Due	Issue
01.S101 3/16" PLATE SS 48X120	10	5/21/2025	4X10	0.00	0.00	_____
01.S104	20	5/21/2025	5X10	0.00	0.00	_____



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3/16" PLATE SS 60X120								
	01.S108		30	5/21/2025	4X10	0.00	0.00	_____
	1/4" PLATE SS 48X120							
	01.S111		40	5/21/2025	5X10	0.00	0.00	_____
	1/4" PLATE SS 60X120							
	01.S127		90	5/21/2025	4X10	0.00	0.00	_____
	12GA SHEET SS 48X120							
	01.S129		100	5/21/2025	5X10	0.00	0.00	_____
	12GA SHEET SS 60X120							
	01.S132		110	5/21/2025	4X10	0.00	0.00	_____
	14GA SHEET SS 48X120							
	01.S134		120	5/21/2025	5X10	0.00	0.00	_____
	14GA SHEET SS 60X120							
	03.A612		200	5/21/2025	FT	0.00	0.00	_____
	ANGLE IRON 2" X 2" X 1/4" SS							
SHOP2	40	1.00		1.00	0.00	0.00		
SHOP2								



Part ID/Sub ID	Piece#	Date Reqd	Unit Of Measur	Qty Reqd	Qty Due	Issue
06.S00070		10	5/21/2025	EA	4.00	4.00
LEG INSERT 1-1/2"X 1-1/2" X 1/2"*						
3/4" THDS.						
SHOP3	50	1.00		1.00	0.00	0.00
SHOP3						



Part ID/Sub ID	Piece#	Date Reqd	Unit Of Measur	Qty Reqd	Qty Due	Issue
06.S0415		20	5/21/2025	EA	2.00	2.00
BELT WASH 12" SPLASH SHIELD STD 304						



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	S00371-S	40	5/21/2025	EA		4.00	4.00 _____
	LEG ADJUSTER 9"X3/4" ATR W/SS PAD 10GA*						
	SWIVEL TYPE						
	S00421A	50	5/21/2025	EA		1.00	1.00 _____
	DRIVE DRIP PAN 30" X 11"						
	(FOR NORD\STOBER GEARBOXES)						
	06.S00421HA	70	5/21/2025	EA		2.00	2.00 _____
	SS DRIP PAN HANGER 1"W FLAT BAR W/ 7/16"H*						
	1"W FLAT BAR WITH 7/16" HOLE						
	6.75" OVERAL LENGTH						
	02.BSR212	80	5/21/2025	FT		0.00	0.00 _____
	BEARING SIZE ROD 1" SS						
UHMW PARTS	60	1.00	1.00	0.00	0.00		
UHMW PARTS							



Part ID/Sub ID	Piece#	Date Reqd	Unit Of Measur	Qty Reqd	Qty Due	Issue
06.P8508436	10	5/21/2025	EA	6.00	6.00	_____
UHMW SHOE RETURN 6" X 1-1/2" X 1"						
06.P850941225	20	5/21/2025	FT	20.00	20.00	_____
UHMW WEARSTRIP 1" X 1-1/2"						
	60	5/21/2025		1.00	1.00	_____
2.5" UHMW NOSEBAR 10.25"LG, SEE DRAWING						

SUB-ASSY 1	70	1.00	1.00	0.00	0.00
SUB-ASSY 1					



SUB-ASSY 2	80	1.00	1.00	0.00	0.00
SUB-ASSY 2					



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SUB-ASSY 2



FINAL ASSEM 90 1.00 1.00 0.00 0.00
FINALASSEMB



Part ID/Sub ID	Piece#	Date Reqd	Unit Of Measur	Qty Reqd	Qty Due	Issue
BELT - 1600S 10"W OPEN HINGE WHITE AC FT W/ WHITE AC RODS		10 5/21/2025		15.00	15.00	_____
37.1XI		20 5/21/2025	EA	1.00	1.00	_____
1HP XTREME 143TC 1800RPM INV DUTY*						
STAINLESS STEEL						
XTREME						
RPM: 1800						
FOOT OPTION: FOOTLESS						
FRAME: 143TC						
ENCLOSURE: TEFC						
RATING: INVERTER DUTY						
ELECTRICAL: 3 PHASE 460V						
ENCAPSULATED: ENCAPSULATED						
37.4SK2LH		30 5/21/2025	EA	1.00	1.00	_____
STERLING SS HEL BEVEL 40:1 LH ASSEMBLY*						
STERLING						
STAINLESS STEEL SMOOTH BODY						
403 HELICAL BEVEL						
40:1 38.872:1 (EXACT)						
140TC						
W/ TORQUE ARM						
06.DRK		40 5/21/2025	EA	1.00	1.00	_____
DRIVE RESTRAINT KIT						



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	31.21620	80	5/21/2025	EA		6.00	6.00 _____
	SPROCKET 1600S 20T 1.5"SB 6.4"PD						
		90	5/21/2025			0.00	0.00 _____
	SET COLLARS						
	15.142	100	5/21/2025	EA		1.00	1.00 _____
	SANITARY 2" SS ROLL TYPE FERRULE						
	31.91121	110	5/21/2025	EA		8.00	8.00 _____
	RETAINER SNAP RING 1.5" SS*						
	(SH-206SS)						
	95.0141902P	130	5/21/2025	EA		3.00	3.00 _____
	SPRAY NOZZLE 1/4 F8004-LN PLASTIC*						
	ADDITIONAL PARTS REQ'D #S00202 & #06.S0415						
	NATURAL PVDF						
		140	5/21/2025			0.00	0.00 _____
	BEARING ASSEMBLY						
	35.UCF207.20	160	5/21/2025	EA		4.00	4.00 _____
	KML 1-1/4" SS BEARING 4-BOLT FLG						
	10.1010724	200	5/21/2025	EA		16.00	16.00 _____
	HHC/SCREW 7/16-14 X 1-1/2" SS						
	10.10407	210	5/21/2025	EA		16.00	16.00 _____
	FLAT WASHER 7/16" SS						
	NON-TAXABLE						
	10.10507	220	5/21/2025	EA		16.00	16.00 _____
	HEX LOCK NUT 7/16"-14 SS						
	06.207.4-BOLT	440	5/21/2025	EA		3.00	3.00 _____
	SS BEARING COVER FITS 207 HOUSING 1-1/4"						
	STAINLESS STEEL BEARING COVER, 4-BOLT PATTERN FOR FLANGE STYLE BEARING						
	FITS 207 HOUSING FOR 1-1/4", 1-3/8", 1-7/16" AND 1-5/16"						
	(THIS IS A CLOSED COVER.)						
		540	5/21/2025			0.00	0.00 _____
	STABILIZER / TORQUE ARM ASSEMBLY -						



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Work Order ID	Part ID	Release	Want Date	Start Date	Finish Date	Qty	Drawing ID/Rev Engineer
	37.207-UNI	550	5/21/2025	EA		1.00	1.00 _____
	STABILIZER BRACKET UNIVERSAL FITS 207*						
	UNIVERSAL FITS 207 HOUSING						
	FOR 1-1/4" OR 1-7/16" SHAFT						
	06.207-GBC343L	560	5/21/2025	EA		1.00	1.00 _____
	SS K343 SYMM/TLOCK GEARBOX COVER (LEFT)*						
	06.207-GBC343L						
	SS K343 SYMMETRICAL / TAPER LOCK GEARBOX COVER (LEFT)*						
	LEFT HAND HORIZONTAL MOUNTING ORIENTATION						
	10.10507	600	5/21/2025	EA		1.00	1.00 _____
	HEX LOCK NUT 7/16"-14 SS						
	10.1010750	610	5/21/2025	EA		1.00	1.00 _____
	HHC/SCREW 7/16 X 3" SS						
	10.10407	620	5/21/2025	EA		3.00	3.00 _____
	FLAT WASHER 7/16" SS						
	NON-TAXABLE						
	10.10307	630	5/21/2025	EA		2.00	2.00 _____
	LOCK WASHER 7/16" SS						
	NON-TAXABLE						
	SAFETY LABELS -	880	5/21/2025			0.00	0.00 _____
	06.WLOP-B	890	5/21/2025	EA		1.00	1.00 _____
	WARNING LOCK OUT POWER STICKER BILINGUAL						
	8.75"W X 2.5"T						
	3 COLOR						
	06.WMP-B	900	5/21/2025	EA		2.00	2.00 _____
	WARNING MOVING PARTS STICKER BILINGUAL						
	8.75"W X 2.5"T						
	2 COLOR						
	06.WKA-B	910	5/21/2025	EA		2.00	2.00 _____
	WARNING KEEP AWAY STICKER BILINGUAL						
	8.75"W X 2.5"T						
	2 COLOR						
	06.CEB-B	920	5/21/2025	EA		2.00	2.00 _____
	CAUTION ENSURE BELT STICKER BILINGUAL						



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Work Order ID	Part ID	Release	Want Date	Start Date	Finish Date	Qty	Drawing ID/Rev Engineer
	8.75"W X 2.5"T 2 COLOR						
	D & F STANDADRD ESTOP -	930	5/21/2025			0.00	0.00 _____
	45.800F1YP1 ALLEN BRADLEY E-STOP STATION	940	5/21/2025	EA		2.00	2.00 _____
	10.1080808 SOCKET CAP SCREW 8-32 X 1/2" SS* 8C50KCS3	950	5/21/2025	EA		8.00	8.00 _____
	10.10808N NYLON LOCK NUT 8-32 SS* 8CNNE3	960	5/21/2025	EA		8.00	8.00 _____
	MISCELLANEOUS -	1400	5/21/2025			0.00	0.00 _____
	10.1011013 HH LAG SCREW SS 1/4 X 1" NON TAXABLE	1410	5/21/2025	EA		8.00	8.00 _____
	10.1010616 HHC/SCREW 3/8-16 X 1" SS FASTENAL P/N 1170105 (NON-TAXABLE)	1560	5/21/2025	EA		8.00	8.00 _____
	10.10306 LOCK WASHER 3/8" SS NON-TAXABLE	1630	5/21/2025	EA		8.00	8.00 _____
	10.1010824 HHC/SCREW 1/2-13 X 1-1/2"SS NON-TAXABLE	1710	5/21/2025	EA		4.00	4.00 _____
	10.10508 HEX LOCK NUT 1/2" -13 SS	1740	5/21/2025	EA		4.00	4.00 _____
SHIPPING SHIPPING	100	1.00	1.00	0.00	0.00		



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OS
MACHINE 110 1.00 1.00 0.00 0.00



Part ID/Sub ID	Piece#	Date Reqd	Unit Of Measur	Qty Reqd	Qty Due	Issue
IDLE SHAFT, SEE DRAWING		10 5/21/2025		1.00	1.00	_____

DRIVE SHAFT, SEE DRAWING		20 5/21/2025		1.00	1.00	_____
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REWORK-S 120 1.00 1.00 0.00 0.00

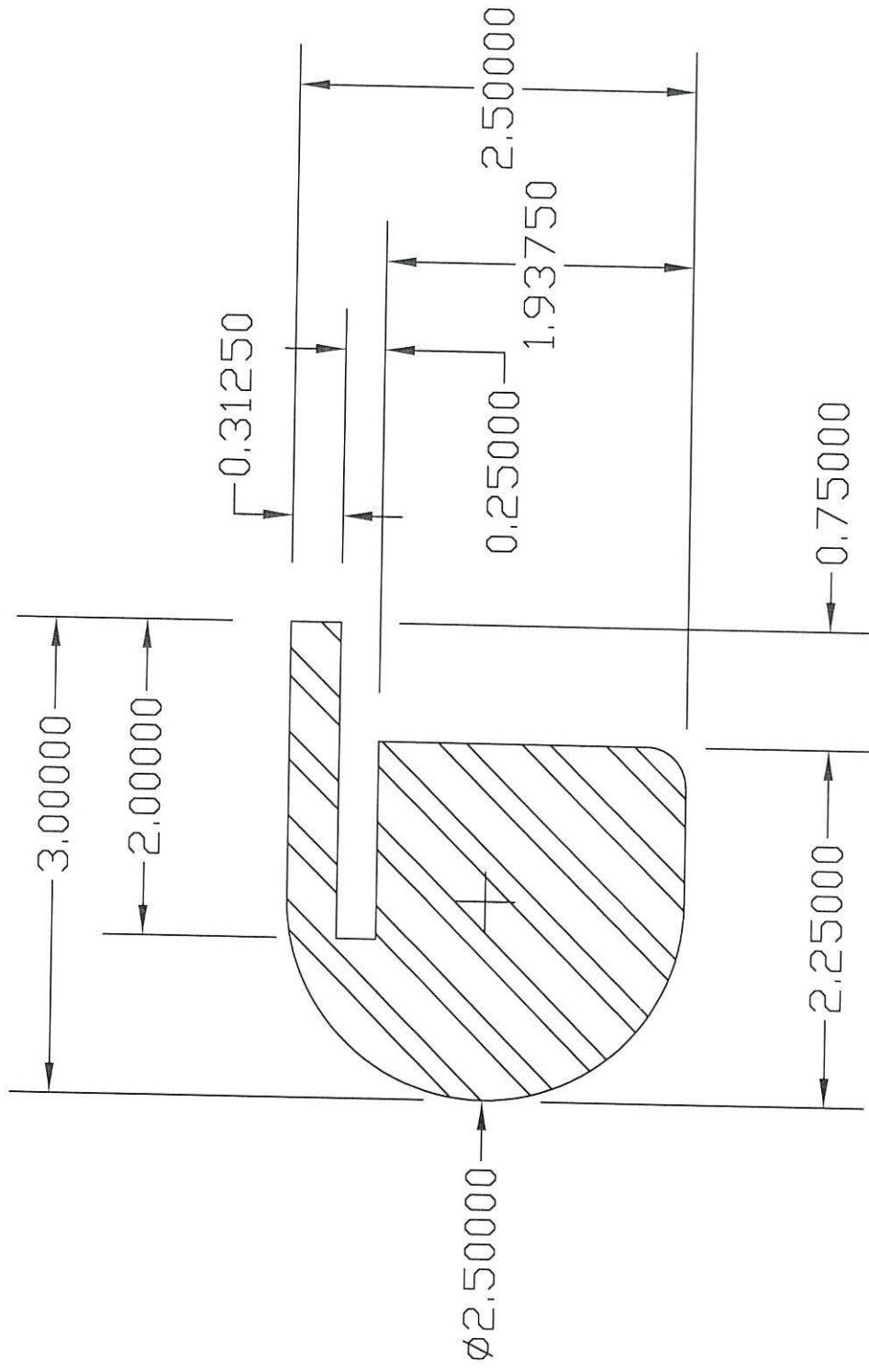


REWORK-E 130 1.00 1.00 0.00 0.00



REWORK-P 140 1.00 1.00 0.00 0.00





2,5" UHMW NOSEBAR **10,25" LG**

(1) REQ'D

WAYNE FARMS-UNION SPRINGS, AL

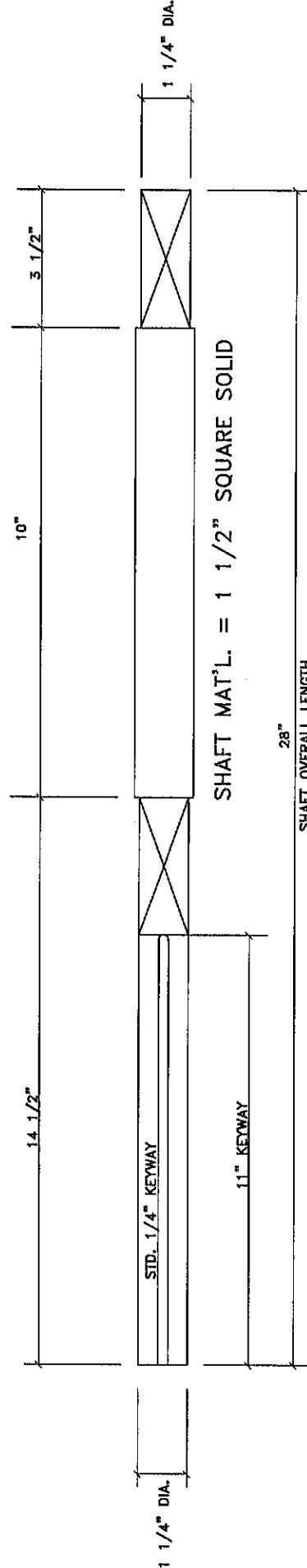
C121241-X-10

STD. 1 1/2" SQUARE SOLID SHAFT

FORM DRAWING ONLY, THIS IS NOT TO SCALE !

JOB NUMBER : C121241-X-10
 CUSTOMER : WAYNE FARMS
 LOCATION : UNION SPRINGS, AL

DATE : 10/21/2025
 MATL : T303 SS
 SHOP CHECKER :



DRIVE SHAFT DETAIL QTY. 1 REQ'D.

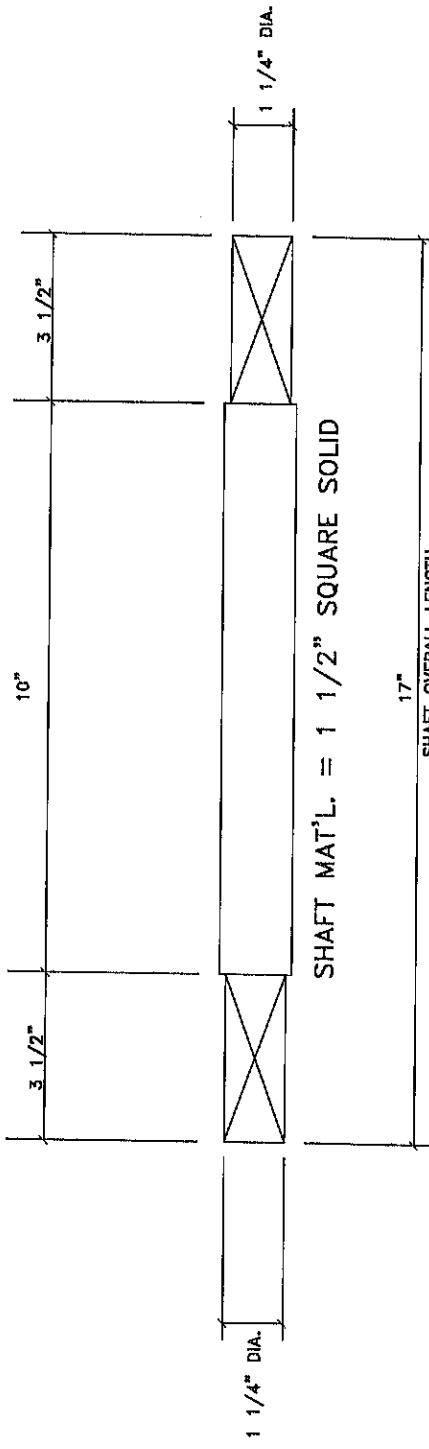
STD. 1 1/2" SQUARE SOLID SHAFT

FORM DRAWING ONLY, THIS IS NOT TO SCALE !

JOB NUMBER : C121241-X-10
 CUSTOMER : WAYNE FARMS
 LOCATION : UNION SPRINGS, AL

DATE : 10/21/2025
 MAT'L : T303 SS

DETAILER : GABRIEL PEREZ
 SHOP CHECKER :



IDLE SHAFT DETAIL QTY. 1 REQ'D.