

EQUIPMENT SPEC SHEET

REVISION:

10/21/25
 BG
 D&F
 EQUIPMENT
 SALES, INC.
 RK

NAME & LOCATION		WAYNE FARMS UNION SPRINGS, AL		CUSTOMER NUMBER		C121241	
ITEM NUMBER		C-05		ITEM SERIAL NUMBER		C121241-C-05	
				ITEMS REQ'D		1	
ENGINEER		GARY CAMBRON		SALESMAN		HEATH MORROW	
				CAD TECH DESIGNER		DUSTIN CAGLE	
EQUIPMENT TYPE		POST CHILL DRUM INCLINE CONVEYOR		CAD TECH DETAILER		DUSTIN CAGLE	
1	BELT MANUF.	INTRALOX	2	SERIES	800S	3	BELT TYPE
							PERF FT
4	BELT LENGTH	43'	5	BELT COLOR	WHITE	6	BELT MATERIAL
							AC (Acetal)
7	FRICTION SPACING	N/A	8	BELT INDENT	N/A	9	CENTER NOTCH
							N/A
10	BELT WIDTH	18"	11	WEARSTRIP	1"X1-1/2" UHMW	12	BELT PIN MAT.
							AC (Acetal)
13	BELT FLIGHTS	YES	14	FLIGHT HEIGHT	4"	15	FLIGHT TYPE
							NO-CLING
16	FLIGHT CENTERS	12"	17	FLIGHT INDENT	1.3"	18	CENTER NOTCH
							N/A
19	T.O.B. INFEED	33"	20	T.O.B. DISCHARGE	126"		
21	IDLE SPROCKET	8 TOOTH	22	PITCH DIAMETER	5.2" PD	23	BORE SIZE/TYPE
							1-1/2" ROUND
24	DRIVE SPROCKET	8 TOOTH	25	PITCH DIAMETER	5.2" PD	26	BORE SIZE/TYPE
							1-1/2" SQUARE
27	SPROCKETS @ DRV	3	28	SPROCKETS @ IDLE	4	29	BELT SCRAPE
							NO
30	BELT WASHER	NO	31	DRIP PAN	YES	32	DRIP PAN @ DRIVE
							YES
33	DRIVE SIDE	LEFT	34	DRIVE TYPE	EXTREME DUTY	35	MTR/GB FRAME
							143TC/145TC
36	MOTOR	STERLING	37	HORSEPOWER	1 HP	38	FPM
							75.6 FPM
39	GEARBOX	K343 TAPER	40	RATIO	32:1	41	MULTIPLIER
							NO
42	EQUIP. MAT.	1/4" SS	43	LEGS	2" ANGLE	44	TAKE UP
							CATENARY SAG

PARTS and or MATERIAL UNIQUE TO THIS ITEM(S) / SPECIAL DESIGN SPECS (Please explain)

SAFETY LABELS AND E-STOPS TO BE LOCATED AS SHOWN.

SAFETY LABELS ARE ETCHED ON 12GA PLATES.

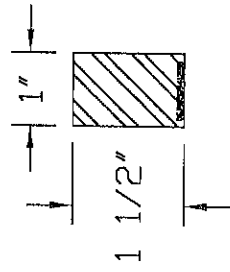
DRIVE RESTRAINT KIT.

DRAWING COMPLETION DATE

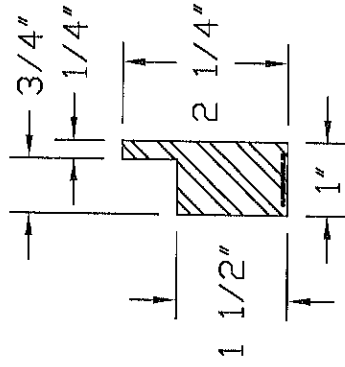
10/21/2025

DELIVERY DATE

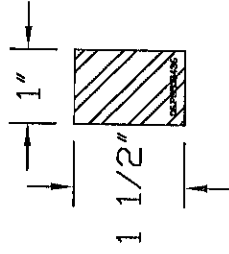
11/21/2025



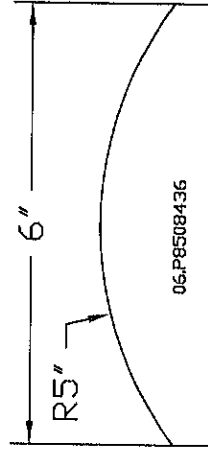
06.P850941225
(50) FT REQ'D



06.P8509495901LHD
(20) FT REQ'D



06.P8508436
(2) REQ'D



STD. 1 1/2" SQUARE SOLID SHAFT

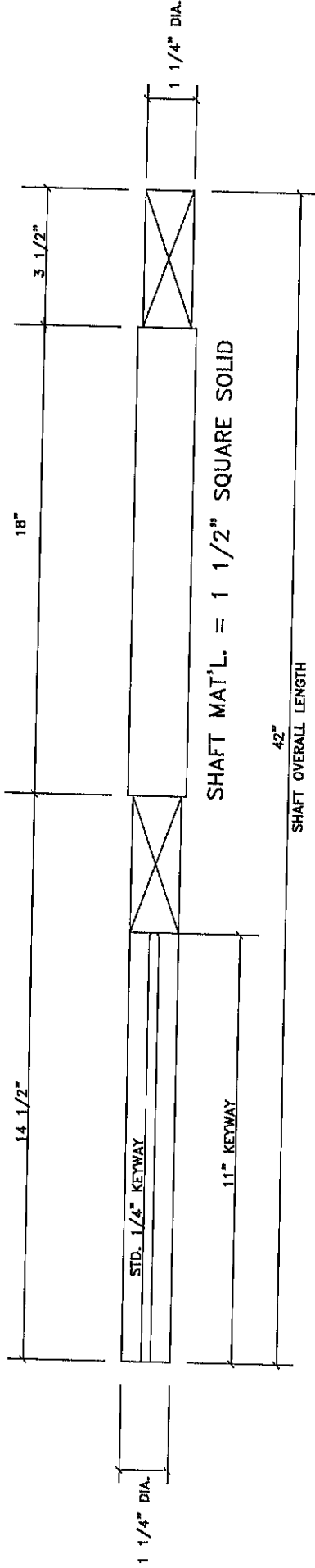
FORM DRAWING ONLY, THIS IS NOT TO SCALE !

JOB NUMBER : C121241-C-05
 CUSTOMER : WAYNE FARMS
 LOCATION : UNION SPRINGS, AL

DATE : 10/21/2025
 MAT'L : T303 SS

DETAILER : DUSTIN CAGLE
 SHOP CHECKER :

THIS IS A PART NUMBERED SHAFT



DRIVE SHAFT DETAIL QTY. 1 REQ'D.



D&F EQUIPMENT SALES, INC - ALABAMA
Work Order Traveller
WORK ORDER ID: 121241-C-05/S

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Work Order ID	Part ID	Release	WantDate	Start Date	Finish Date	Qty	Drawing ID/Rev Engineer
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121241-C-05/S	DFM500I18	5/21/2025	11/14/2025			1.00	
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Drawing Rev:

D&F INCLINE CONVEYOR 18" WI

DENICE

Order ID:
Part ID:

Customer:

Ship To:

Shop Resources Type	Seq#	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/Rev
ENGINEERING ENGINEERING	10	1.00	1.00	0.00	0.00		



LASER SHOP LASER SHOP	20	1.00	1.00	0.00	0.00		
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SHOP1 SHOP1	30	1.00	1.00	0.00	0.00		
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Part ID/Sub ID	Piece#	Date Reqd	Unit Of Measur	Qty Reqd	Qty Due	Issue
01.S101 3/16" PLATE SS 48X120	10	5/21/2025	4X10	0.00	0.00	_____
01.S104	20	5/21/2025	5X10	0.00	0.00	_____



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	3/16" PLATE SS 60X120						
	01.S108 1/4" PLATE SS 48X120	30	5/21/2025	4X10		0.00	0.00 _____
	01.S111 1/4" PLATE SS 60X120	40	5/21/2025	5X10		0.00	0.00 _____
	01.S117 10GA SHEET SS 48X120	50	5/21/2025	4X10		0.00	0.00 _____
	01.S119 10GA SHEET SS 60X120	60	5/21/2025	5X10		0.00	0.00 _____
	01.S122 11GA SHEET SS 48X120	70	5/21/2025	4X10		0.00	0.00 _____
	01.S124 11GA SHEET SS 60X120	80	5/21/2025	5X10		0.00	0.00 _____
	01.S127 12GA SHEET SS 48X120	90	5/21/2025	4X10		0.00	0.00 _____
	01.S129 12GA SHEET SS 60X120	100	5/21/2025	5X10		0.00	0.00 _____
	01.S132 14GA SHEET SS 48X120	110	5/21/2025	4X10		0.00	0.00 _____
	01.S134 14GA SHEET SS 60X120	120	5/21/2025	5X10		0.00	0.00 _____
	02.RR206 ROUND ROD 1/2" SS	130	5/21/2025	FT		0.00	0.00 _____
	02.RR208 ROUND ROD 3/4" 304 SS	140	5/21/2025	FT		0.00	0.00 _____
	03.A612 ANGLE IRON 2" X 2" X 1/4" SS	200	5/21/2025	FT		0.00	0.00 _____
SHOP2	40	1.00	1.00	0.00	0.00		
SHOP2							





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Part ID/Sub ID	Piece#	Date Reqd	Unit Of Measur	Qty Reqd	Qty Due	Issue
06.S00070 LEG INSERT 1-1/2"X 1-1/2" X 1/2"* 3/4" THDS.	10	5/21/2025	EA	4.00	4.00	_____

SHOP3 50 1.00 1.00 0.00 0.00
SHOP3



Part ID/Sub ID	Piece#	Date Reqd	Unit Of Measur	Qty Reqd	Qty Due	Issue
02.SB402 SQUARE BAR 1/4" SS FOR GEARBOXES	10	5/21/2025	FT	0.00	0.00	_____
S00371-S LEG ADJUSTER 9"X3/4" ATR W/SS PAD 10GA* SWIVEL TYPE	50	5/21/2025	EA	4.00	4.00	_____
S00421A DRIVE DRIP PAN 30" X 11" (FOR NORDSTOBER GEARBOXES)	60	5/21/2025	EA	1.00	1.00	_____
06.S00421HA SS DRIP PAN HANGER 1"W FLAT BAR W/ 7/16"H* 1"W FLAT BAR WITH 7/16" HOLE 6.75" OVERAL LENGTH	80	5/21/2025	EA	2.00	2.00	_____

UHMW PARTS 60 1.00 1.00 0.00 0.00
UHMW PARTS



Part ID/Sub ID	Piece#	Date Reqd	Unit Of Measur	Qty Reqd	Qty Due	Issue
06.P850941225 UHMW WEARSTRIP 1" X 1-1/2"	10	5/21/2025	FT	50.00	50.00	_____
06.P8509495901LHD UHMW WEARSTRIP L-SHAPE 1"X2-1/4" W/ NOT*	20	5/21/2025	FT	20.00	20.00	_____



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3/4" x 3/4" NOTCH							
	06.P8508436	30	5/21/2025	EA		2.00	2.00 _____
	UHMW SHOE RETURN 6" X 1-1/2" X 1"						
		35	5/21/2025			20.00	20.00 _____
	UHMW INDENT, SEE DWG						
		40	5/21/2025			2.00	2.00 _____
	UHMW INDENT AT DIP TANK, SEE DWG						
		50	5/21/2025			2.00	2.00 _____
	UHMW INDENT AT INCLINE SECTION, SEE DWG						
		60	5/21/2025			2.00	2.00 _____
	UHMW INDENT AT UPR RAD, SEE DWG						
		70	5/21/2025			2.00	2.00 _____
	UHMW L-SHAPED CWAY AT DIP TANK (2) REQ'D 1LH-1RH. SEE DWG						
		80	5/21/2025			2.00	2.00 _____
	UHMW CTR CWAY AT DIP TANK, SEE DWG						
		90	5/21/2025			4.00	4.00 _____
	UHMW CWAY UPR RAD, SEE DWG						
		100	5/21/2025			2.00	2.00 _____
	UHMW C-SHAPED RWAY AT DIP TANK (2) REQ'D 1LH-1RH, SEE DWG						
		110	5/21/2025			2.00	2.00 _____
	UHMW L-SHAPED RWAY UPR RAD (2) REQ'D 1LH-1RH, SEE DWG						
SUB-ASSY 1	70	1.00	1.00	0.00	0.00		
SUB-ASSY 1							





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SUB-ASSY 2	80	1.00	1.00	0.00	0.00		
SUB-ASSY 2							



FINAL ASSEM	90	1.00	1.00	0.00	0.00		
FINALASSEMB							



Part ID/Sub ID	Piece#	Date Reqd	Unit Of Measur	Qty Reqd	Qty Due	Issue
		10 5/21/2025		43.00	43.00	_____
BELT - 800S 18"W PERF FT (11/32") WHITE AC W/ WHITE AC RODS 4" NO-CLING FLIGHTS, 12"C, 1.30"l						
37.1XI	20	5/21/2025	EA	1.00	1.00	_____
1HP XTREME 143TC 1800RPM INV DUTY*						
STAINLESS STEEL						
XTREME						
RPM: 1800						
FOOT OPTION: FOOTLESS						
FRAME: 143TC						
ENCLOSURE: TEFC						
RATING: INVERTER DUTY						
ELECTRICAL: 3 PHASE 460V						
ENCAPSULATED: ENCAPSULATED						
37.4SJ2	30	5/21/2025	EA	1.00	1.00	_____
STERLING SS HEL BEVEL SYMMETRICAL 32:1*						
STERLING SYMMETRICAL						
STAINLESS STEEL SMOOTH BODY						
403 HELICAL BEVEL						
32:1 31.539:1 (EXACT)						



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	140TC W/ TORQUE ARM						
	37.SSK04125U SYMMETRICAL BUSHING 1-1/4" FOR SSK04 HE* SSK04-1.250UTBK STAINLESS STEEL 1-1/4" SYMMETRICAL BUSHING KIT FOR SIZE SSK04 HELICAL BEVEL	50	5/21/2025	EA		1.00	1.00 _____
	06.DRK DRIVE RESTRAINT KIT	60	5/21/2025	EA		1.00	1.00 _____
	31.2808 SPROCKET 800S 8T 1.5"SB 5.2"PD*	80	5/21/2025	EA		4.00	4.00 _____
	31.2808SP SPROCKET 800S 8T 1.5"RB 5.2"PD SET COLLARS	90	5/21/2025	EA		3.00	3.00 _____
	15.143 SANITARY 3" SS ROLL TYPE FERRULE	100	5/21/2025	EA		2.00	2.00 _____
	31.91121 RETAINER SNAP RING 1.5" SS* (SH-206SS)	110	5/21/2025	EA		5.00	5.00 _____
	BEARING ASSEMBLY	140	5/21/2025			0.00	0.00 _____
	35.UCF207.20 KML 1-1/4" SS BEARING 4-BOLT FLG	160	5/21/2025	EA		2.00	2.00 _____
	10.1010724 HHC/SCREW 7/16-14 X 1-1/2" SS	200	5/21/2025	EA		8.00	8.00 _____
	10.10407 FLAT WASHER 7/16" SS NON-TAXABLE	210	5/21/2025	EA		8.00	8.00 _____
	10.10507 HEX LOCK NUT 7/16"-14 SS	220	5/21/2025	EA		8.00	8.00 _____
	06.207.4-BOLT SS BEARING COVER FITS 207 HOUSING 1-1/4"	440	5/21/2025	EA		1.00	1.00 _____



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Work Order ID	Part ID	Release	WantDate	Start Date	Finish Date	Qty	Drawing ID/Rev Engineer
STAINLESS STEEL BEARING COVER, 4-BOLT PATTERN FOR FLANGE STYLE BEARING FITS 207 HOUSING FOR 1-1/4", 1-3/8", 1-7/16" AND 1-5/16" (THIS IS A CLOSED COVER.)							
	06.BG1.25-4HOLE	510	5/21/2025	EA		2.00	2.00 _____
	SS BEARING GUARD 1.25" 4-HOLE*						
	STAINLESS STEEL (12 GAUGE)						
	BEARING GUARD						
	FOR 1-1/4" 4-HOLE BRG						
		540	5/21/2025			0.00	0.00 _____
	STABILIZER / TORQUE ARM ASSEMBLY -						
	37.207-UNI	550	5/21/2025	EA		1.00	1.00 _____
	STABILIZER BRACKET UNIVERSAL FITS 207*						
	UNIVERSAL FITS 207 HOUSING						
	FOR 1-1/4" OR 1-7/16" SHAFT						
	06.207-GBC343L	590	5/21/2025	EA		1.00	1.00 _____
	SS K343 SYMM/TLOCK GEARBOX COVER (LEFT)*						
	06.207-GBC343L						
	SS K343 SYMMETRICAL / TAPER LOCK GEARBOX COVER (LEFT)*						
	LEFT HAND HORIZONTAL MOUNTING ORIENTATION						
	10.10507	600	5/21/2025	EA		1.00	1.00 _____
	HEX LOCK NUT 7/16"-14 SS						
	10.1010750	610	5/21/2025	EA		1.00	1.00 _____
	HHC/SCREW 7/16 X 3" SS						
	10.10407	620	5/21/2025	EA		3.00	3.00 _____
	FLAT WASHER 7/16" SS						
	NON-TAXABLE						
	10.10307	630	5/21/2025	EA		2.00	2.00 _____
	LOCK WASHER 7/16" SS						
	NON-TAXABLE						
		930	5/21/2025			0.00	0.00 _____
	D & F STANDADR ESTOP -						
	45.800F1YP1	940	5/21/2025	EA		2.00	2.00 _____
	ALLEN BRADLEY E-STOP STATION						



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	10.1080808	950	5/21/2025	EA		8.00	8.00 _____
	SOCKET CAP SCREW 8-32 X 1/2" SS*						
	8C50KCS3						
	10.10808N	960	5/21/2025	EA		8.00	8.00 _____
	NYLON LOCK NUT 8-32 SS*						
	8CNNE3						
	MISCELLANEOUS -	1400	5/21/2025			0.00	0.00 _____
	10.1011013	1410	5/21/2025	EA		34.00	34.00 _____
	HH LAG SCREW SS 1/4 X 1"						
	NON TAXABLE						
	10.1060432	1430	5/21/2025	EA		48.00	48.00 _____
	MACH SCREW 1/4"- 20 X 2" SS*						
	PHILLIPS FLAT HEAD #72718						
	10.1060424	1450	5/21/2025	EA		12.00	12.00 _____
	MACH SCREW 1/4"-20 X 1-1/2" SS*						
	PHILLIPS FLAT HEAD						
	10.10504	1510	5/21/2025	EA		60.00	60.00 _____
	HEX NYLON LOCK NUT 1/4"-20 SS						
	NON-TAXABLE						
	10.1010616	1560	5/21/2025	EA		8.00	8.00 _____
	HHC/SCREW 3/8-16 X 1" SS						
	FASTENAL P/N 1170105						
	(NON-TAXABLE)						
	10.1010620	1570	5/21/2025	EA		2.00	2.00 _____
	HHC/SCREW 3/8-16 X 1-1/4" SS						
	10.10106S24	1580	5/21/2025	EA		4.00	4.00 _____
	STUD TFL SS 3/8-16 X 1-1/2"						
	10.10506	1620	5/21/2025	EA		4.00	4.00 _____
	HEX NYLON LOCK NUT 3/8"-16 SS						
	10.10306	1630	5/21/2025	EA		8.00	8.00 _____
	LOCK WASHER 3/8" SS						



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NON-TAXABLE							
	10.10206	1640	5/21/2025	EA		4.00	4.00 _____
	HEX NUT 3/8-16 SS						
	NON TAXABLE						
	10.1010824	1710	5/21/2025	EA		4.00	4.00 _____
	HHC/SCREW 1/2-13 X 1-1/2"SS						
	NON-TAXABLE						
	10.10508	1740	5/21/2025	EA		4.00	4.00 _____
	HEX LOCK NUT 1/2" -13 SS						
	S00425	1790	5/21/2025	EA		48.00	48.00 _____
	SPACER 1/4" X 3/4" X 5/16"ID						
	06.JACKCHAIN	1870	5/21/2025	FT		8.00	8.00 _____
	JACK CHAIN SS 304 #3617T5*						
	(NOT FOR LIFTING!)						
	15.163	1880	5/21/2025	EA		1.00	1.00 _____
	SANITARY 3" RUBBER GASKET						
	15.173	1890	5/21/2025	EA		1.00	1.00 _____
	SANITARY 3" SS HEAVY DUTY CLAMP						
	15.183	1900	5/21/2025	EA		1.00	1.00 _____
	SANITARY 3" SS CAP FOR THE CLAMP						
	10.98404A132	1910	5/21/2025	EA		8.00	8.00 _____
	QUICK RELEASE PIN W/ RING GRIP SS 1/4"D 1-3/16"L*						
	#98404A132						
	47.020124	1920	5/21/2025	EA		6.00	6.00 _____
	SET COLLAR 1-1/2" SS						
	47.020108	1930	5/21/2025	EA		4.00	4.00 _____
	SET COLLAR 1/2" SC-0500-SS						
SHIPPING	100	1.00	1.00	0.00	0.00		
SHIPPING							





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OS MACHINE	110	1.00	1.00	0.00	0.00		
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Part ID/Sub ID	Piece#	Date Reqd	Unit Of Measur	Qty Reqd	Qty Due	Issue
06.DS1815-1.25 SHAFT 18" DRIVE WITH 1-1/4 JOURNAL	30	5/21/2025	EA	1.00	1.00	_____
22 3/4" IDLE SHAFT	40	5/21/2025		1.00	1.00	_____
1/2" HOLES TO BE DRILLED IN FLIGHTS, SEE DWG	50	5/21/2025		1.00	1.00	_____

REWORK-S REWORK-S	120	1.00	1.00	0.00	0.00		
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REWORK-E	130	1.00	1.00	0.00	0.00		
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REWORK-P	140	1.00	1.00	0.00	0.00		
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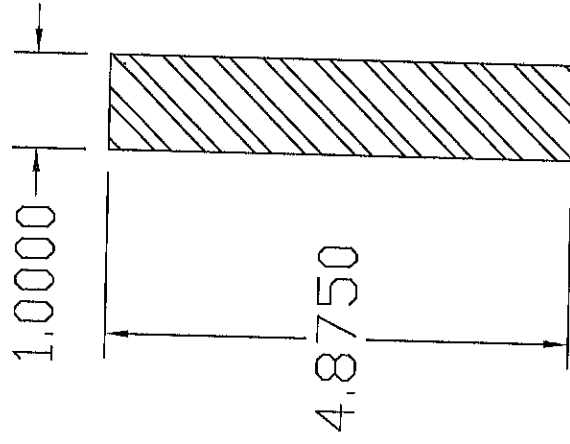




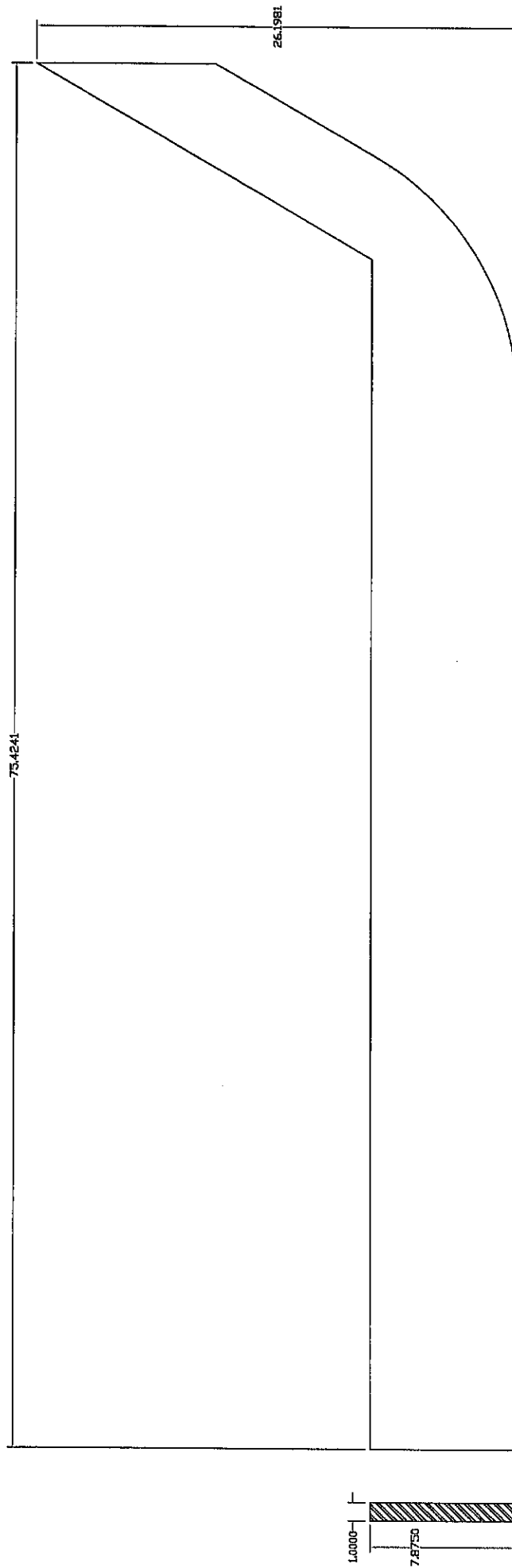
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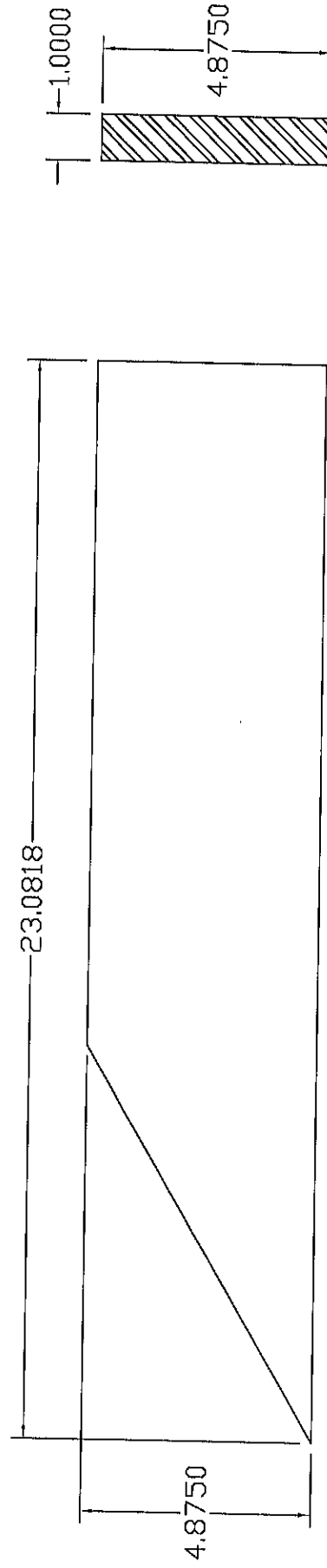
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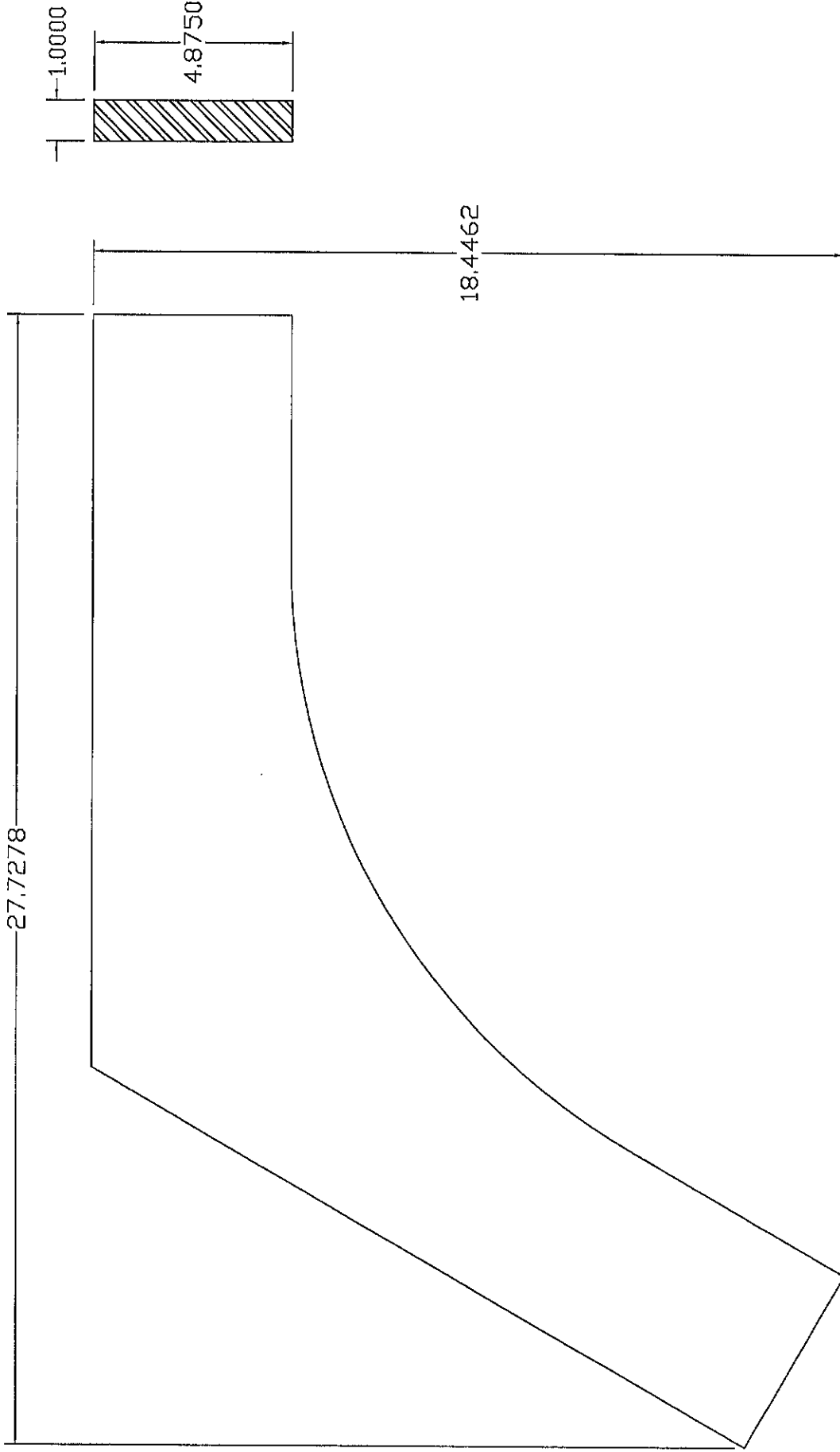


WAYNE FARMS - UNION SPRINGS, AL
C121241-C-05
UHMW INDENT
(20) FT REQ'D

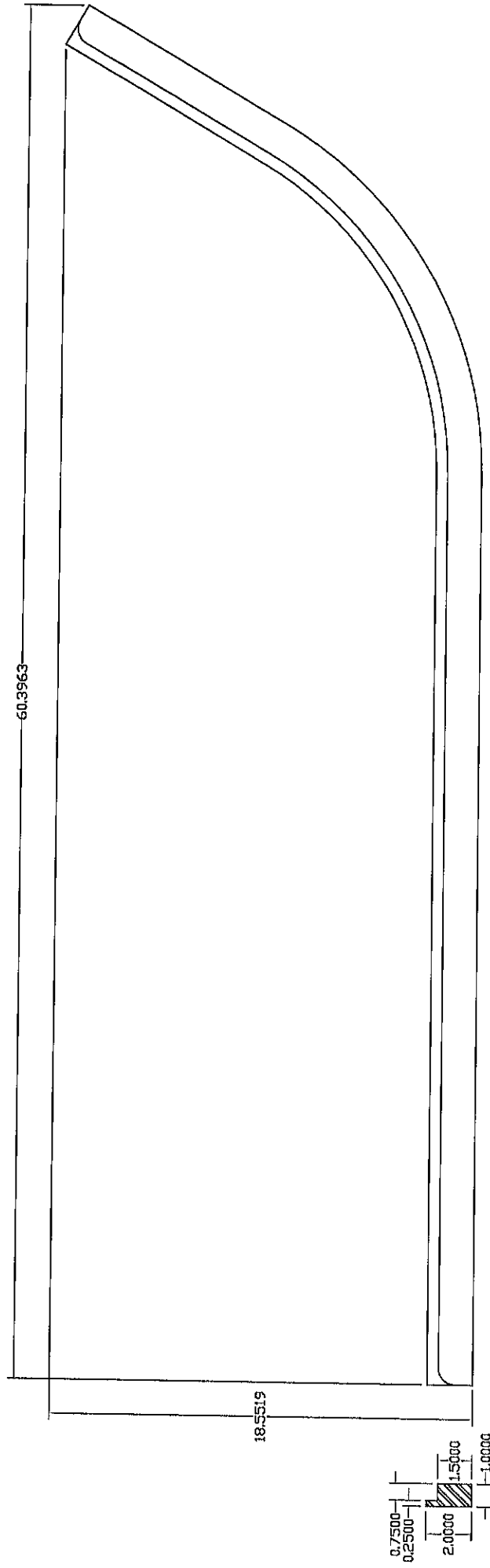




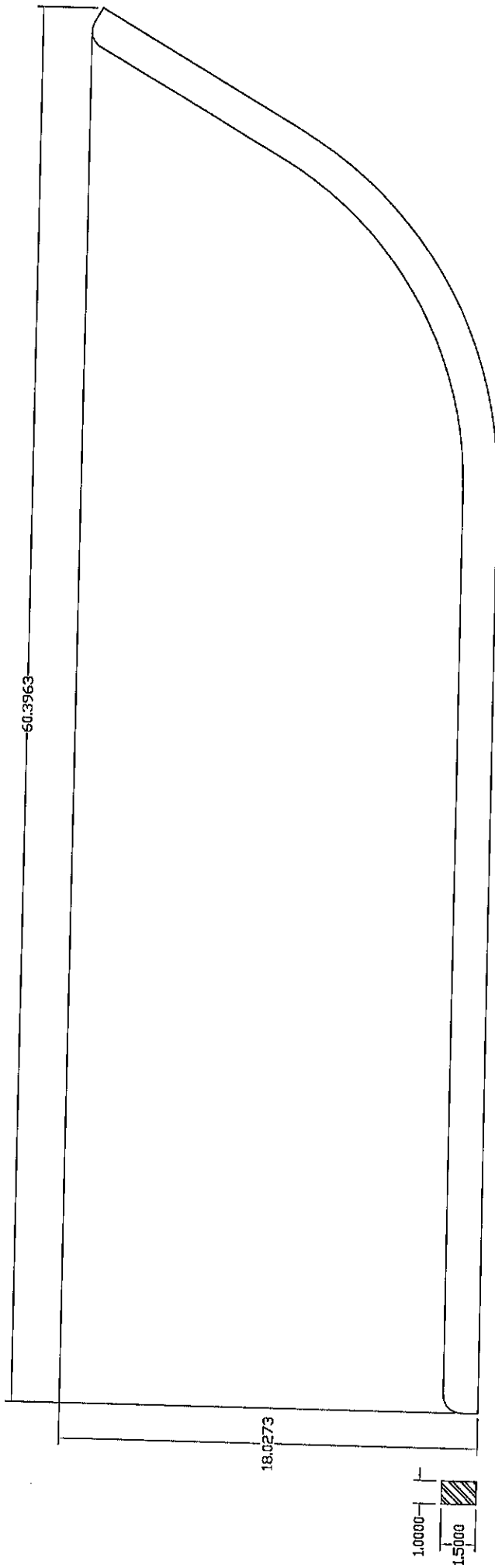
WAYNE FARMS - UNION SPRINGS, AL
C121241-C-05
UHMW INDENT AT INCLINE SECTION
(2) REQ'D



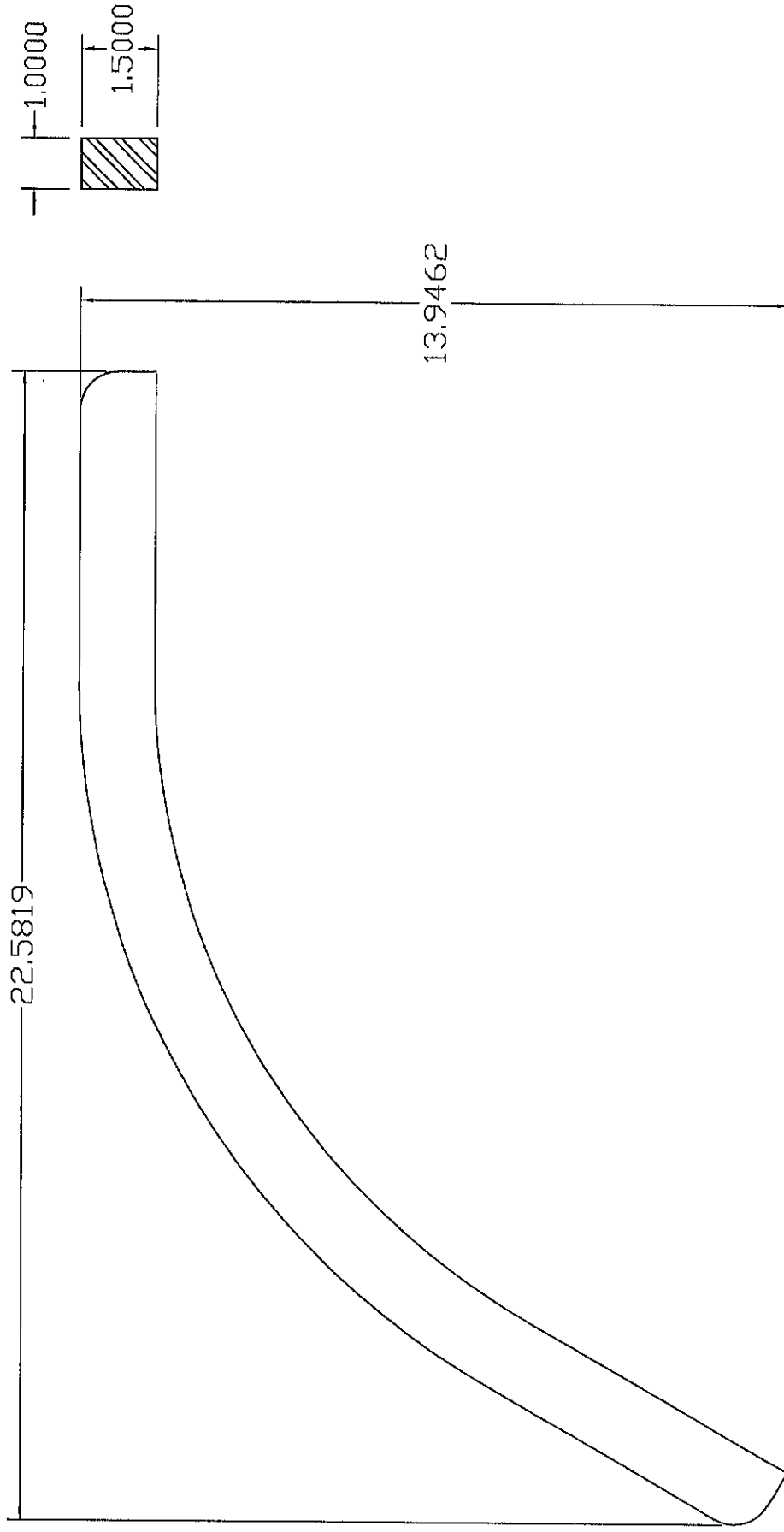
WAYNE FARMS - UNION SPRINGS, AL
C121241-C-05
UHMW INDENT AT UPR RAD
(2) REQ'D



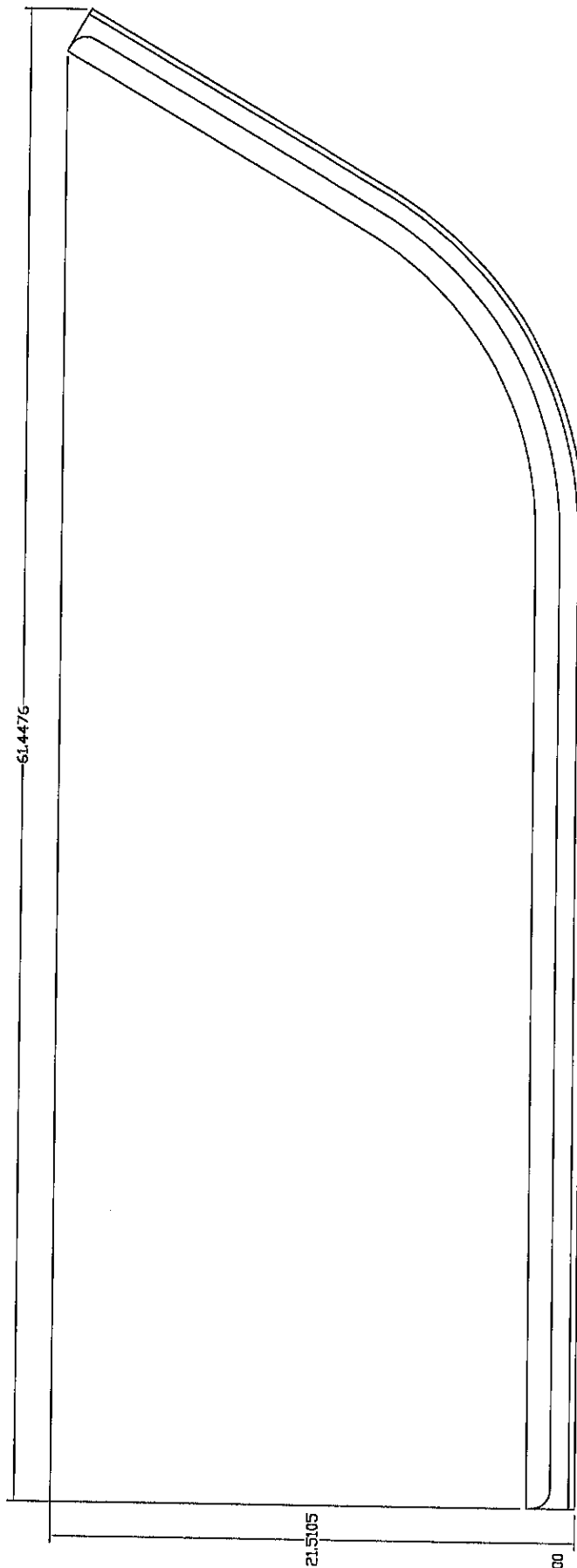
WAYNE FARMS - UNION SPRINGS, AL
C121241-C-05
UHMW L-SHAPED CWAY AT DIP TANK
(2) REQ'D 1LH-1RH



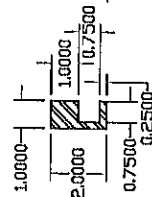
WAYNE FARMS - UNION SPRINGS, AL
C121241-C-05
UHMW CTR CWAY AT DIP TANK
(2) REQ'D

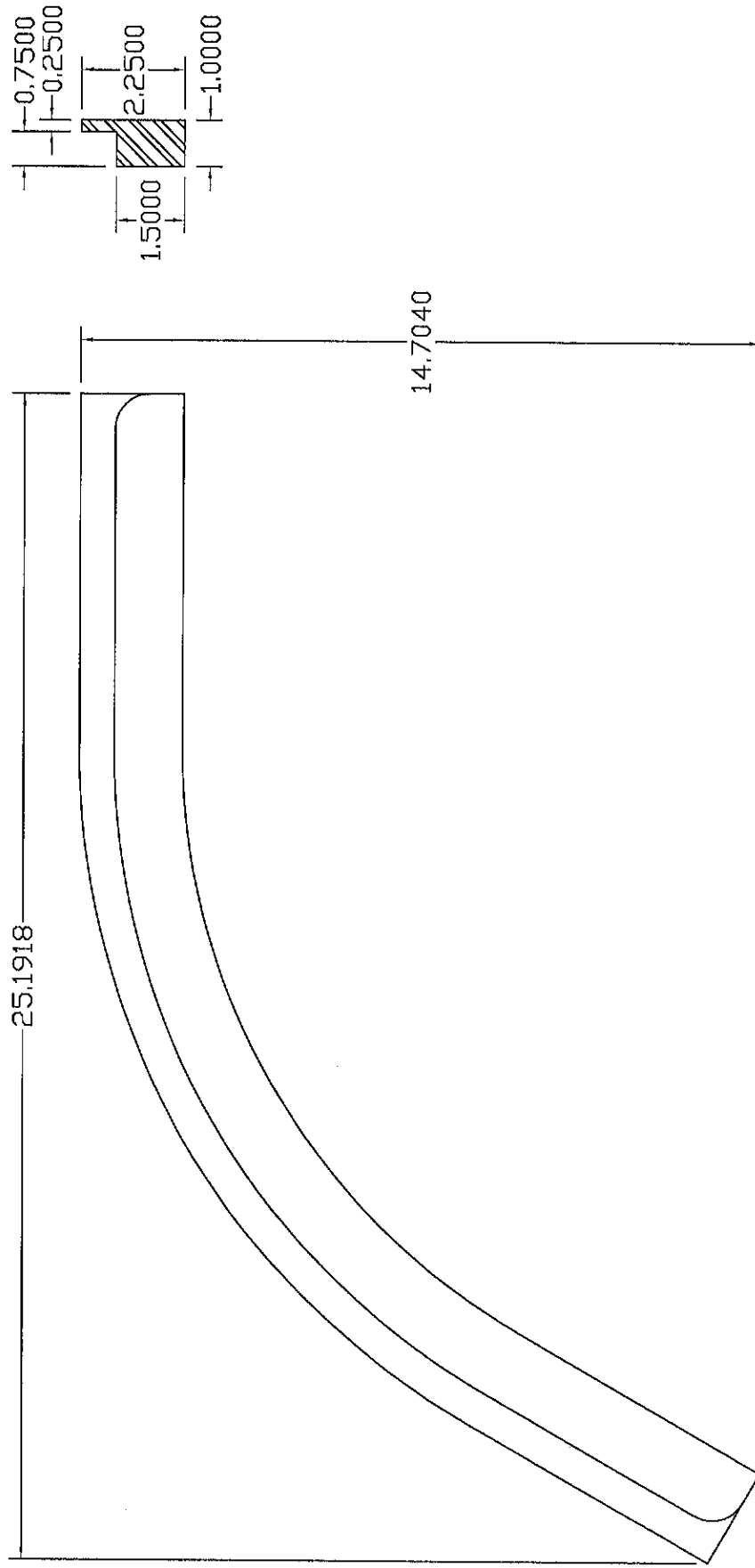


WAYNE FARMS - UNION SPRINGS, AL
C121241-C-05
UHMW CWAY UPR RAD
(4) REQ'D



WAYNE FARMS - UNION SPRINGS, AL
C121241-C-05
UHMW C-SHAPED RWAY AT DIP TANK
(2) REQ'D 1LH-1RH





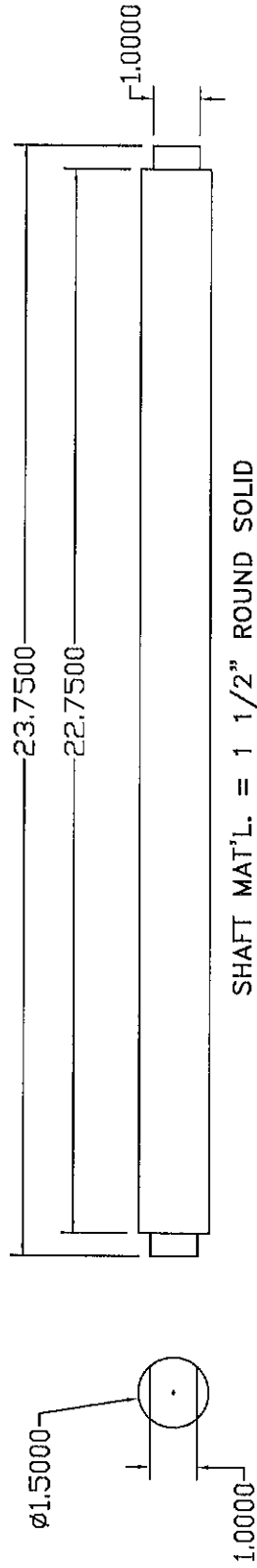
WAYNE FARMS - UNION SPRINGS, AL
C121241-C-05
UHMW L-SHAPED RWAY UPR RAD
(2) REQ'D 1LH-1RH

STD. 1 1/2" ROUND SOLID SHAFT

JOB NUMBER : C121241-C-05
 CUSTOMER : WAYNE FARMS
 LOCATION : UNION SPRINGS, AL

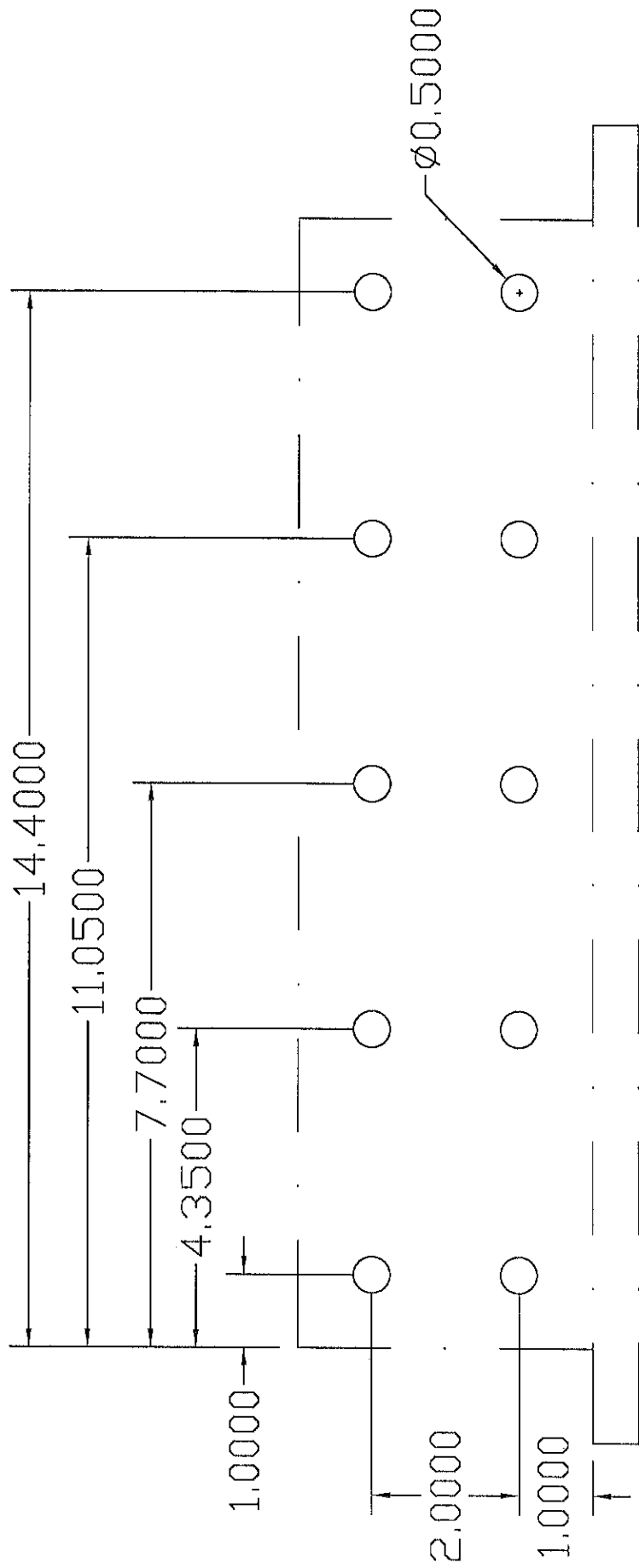
DATE : 10/21/2025
 MAT'L : T303 SS

DETAILER : DUSTIN CAGLE
 SHOP CHECKER :



SHAFT MAT'L. = 1 1/2" ROUND SOLID

IDLE SHAFT DETAIL QTY. 1 REQ'D.



WAYNE FARMS - UNION SPRINGS, AL
C121241-C-05
1/2" HOLES TO BE DRILLED IN FLIGHTS