

EQUIPMENT SPEC SHEET

REVISION:

10-8
 08
 BG
 RK
 D&F
 EQUIPMENT
 SALES, INC.
 08

NAME & LOCATION		WAYNE FARMS UNION SPRINGS, AL		CUSTOMER NUMBER		C121241	
ITEM NUMBER		C-31		ITEM SERIAL NUMBER		C121241-C-31	
ENGINEER		GARY CAMBRON		SALESMAN		HEATH MORROW	
EQUIPMENT TYPE		BONELESS DARK MEAT INCLINE CONV		CAD TECH DESIGNER		CHANDLER PHILLIPS	
				CAD TECH DETAILER		KYLE WRIGHT	
1	BELT MANUF.	INTRALOX	2	SERIES	800S	3	BELT TYPE
4	BELT LENGTH	39'	5	BELT COLOR	WHITE	6	BELT MATERIAL
7	FRICTION SPACING	N/A	8	BELT INDENT	N/A	9	CENTER NOTCH
10	BELT WIDTH	12"	11	WEARSTRIP	1"X1-1/2" UHMW	12	BELT PIN MAT.
13	BELT FLIGHTS	YES	14	FLIGHT HEIGHT	4"	15	FLIGHT TYPE
16	FLIGHT CENTERS	12"	17	FLIGHT INDENT	1.3"	18	CENTER NOTCH
19	T.O.B. INFEED	24"	20	T.O.B. DISCHARGE	150"		
21	IDLE SPROCKET	8 TOOTH	22	PITCH DIAMETER	5.2" PD	23	BORE SIZE/TYPE
24	DRIVE SPROCKET	8 TOOTH	25	PITCH DIAMETER	5.2" PD	26	BORE SIZE/TYPE
27	SPROCKETS @ DRV	3	28	SPROCKETS @ IDLE	3	29	BELT SCRAPE
30	BELT WASHER	YES	31	DRIP PAN	YES	32	DRIP PAN @ DRIVE
33	DRIVE SIDE	LEFT	34	DRIVE TYPE	EXTREME DUTY	35	MTR/GB FRAME
36	MOTOR	STERLING	37	HORSEPOWER	1 HP	38	FPM
39	GEARBOX	K343 TAPER	40	RATIO	32:1	41	MULTIPLIER
42	EQUIP. MAT.	1/4" SS	43	LEGS	2" ANGLE	44	TAKE UP

PARTS and or MATERIAL UNIQUE TO THIS ITEM(S) / SPECIAL DESIGN SPECS (Please explain)

SAFETY LABELS AND E-STOPS TO BE LOCATED AS SHOWN.

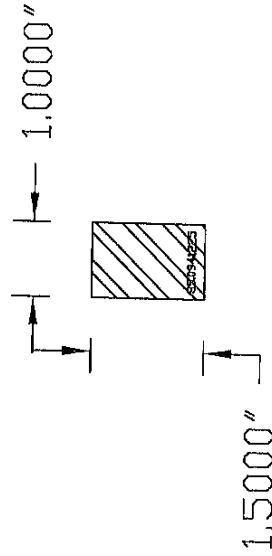
SAFETY LABELS ARE ETCHED ON 12GA PLATES.

DRIVE RESTRAINT KIT.

DRAWING COMPLETION DATE

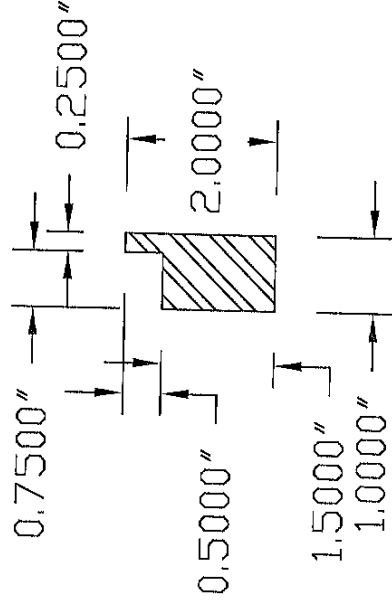
10/8/2025

DELIVERY DATE



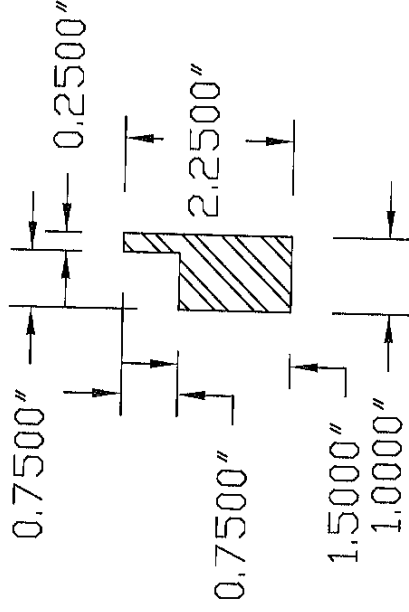
06.P850941225

UHMW CTR CWAY
10 FEET REQUIRED
WAYNE FARMS-UNION SPRING, AL
C121241-C-31



06.P8509495900LHD

UHMW L-SHAPED CWAY
20 FEET REQUIRED
WAYNE FARMS-UNION SPRING, AL
C121241-C-31



06.P8509495901LHD

UHMW L-SHAPED RWAY
20 FEET REQUIRED
WAYNE FARMS-UNION SPRING, AL
C121241-C-31

STD. 1 1/2" SQUARE SOLID SHAFT

FORM DRAWING ONLY, THIS IS NOT TO SCALE !

JOB NUMBER : C121241-C-31

DATE : 10/8/2025

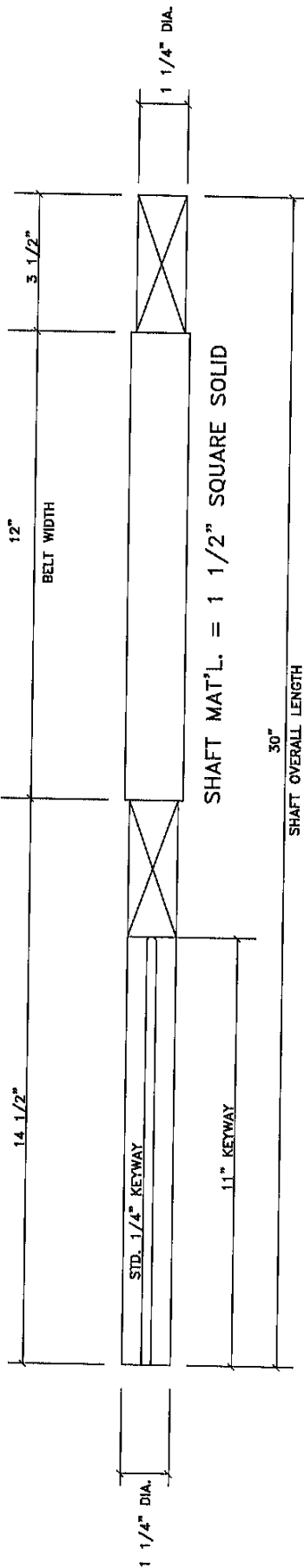
DETAILER : KYLE WRIGHT

CUSTOMER : WAYNE FARMS

MAT'L : T303 SS

SHOP CHECKER :

LOCATION : UNION SPRING, AL



DRIVE SHAFT DETAIL QTY. 1 REQ'D.

STD. 1 1/2" SQUARE SOLID SHAFT

FORM DRAWING ONLY, THIS IS NOT TO SCALE !

JOB NUMBER : C121241-C-31

DATE : 10/8/2025

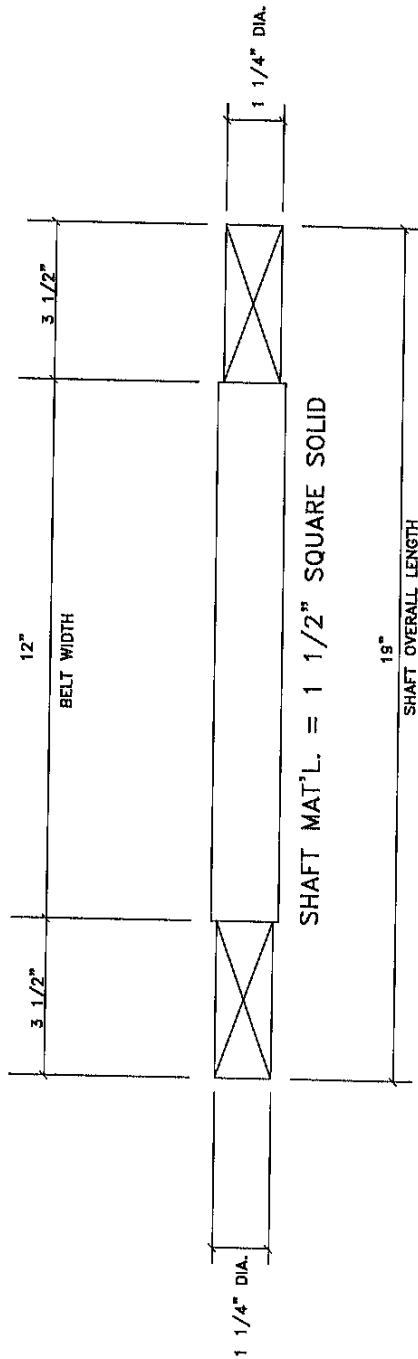
DETAILER : KYLE WRIGHT

CUSTOMER : WAYNE FARMS

MAT'L : T303 SS

SHOP CHECKER :

LOCATION : UNION SPRING, AL



IDLE SHAFT DETAIL QTY. 1 REQ'D.



D&F EQUIPMENT SALES, INC - ALABAMA
Work Order Traveller
WORK ORDER ID: 121241-C-31/S

10/9/2025 9:17 AM
Page 1

Work Order ID	Part ID	Release	WantDate	Start Date	Finish Date	Qty	Drawing ID/Rev Engineer
---------------	---------	---------	----------	------------	-------------	-----	----------------------------

121241-C-31/S	DFM500I12	5/21/2025	11/14/2025			1.00	
---------------	-----------	-----------	------------	--	--	------	--



Drawing Rev:

D&F INCLINE CONVEYOR 12" WI

DENICE

Order ID:
Part ID:

Customer:

Ship To:

Shop Resources Type	Seq#	End Qty	Start Qty	Setup Hrs	Run Hrs	Start Date	Finish Date	Drawing ID/Rev
ENGINEERING ENGINEERING	10	1.00	1.00	0.00	0.00			



LASER SHOP LASER SHOP	20	1.00	1.00	0.00	0.00			
--------------------------	----	------	------	------	------	--	--	--



SHOP1 SHOP1	30	1.00	1.00	0.00	0.00			
----------------	----	------	------	------	------	--	--	--



Part ID/Sub ID	Piece#	Date Reqd	Unit Of Measur	Qty Reqd	Qty Due	Issue
01.S101 3/16" PLATE SS 48X120	10	5/21/2025	4X10	0.00	0.00	
01.S104	20	5/21/2025	5X10	0.00	0.00	



D&F EQUIPMENT SALES, INC - ALABAMA
Work Order Traveller
WORK ORDER ID: 121241-C-31/S

10/9/2025
Page

9:17 AM
2

Work Order ID	Part ID	Release	WantDate	Start Date	Finish Date	Qty	Drawing ID/Rev Engineer
	3/16" PLATE SS 60X120						
	01.S108 1/4" PLATE SS 48X120	30	5/21/2025	4X10		0.00	0.00 _____
	01.S111 1/4" PLATE SS 60X120	40	5/21/2025	5X10		0.00	0.00 _____
	01.S127 12GA SHEET SS 48X120	90	5/21/2025	4X10		0.00	0.00 _____
	01.S129 12GA SHEET SS 60X120	100	5/21/2025	5X10		0.00	0.00 _____
	02.RR206 ROUND ROD 1/2" SS	130	5/21/2025	FT		0.00	0.00 _____
	02.RR208 ROUND ROD 3/4" 304 SS	140	5/21/2025	FT		0.00	0.00 _____
	03.A612 ANGLE IRON 2" X 2" X 1/4" SS	200	5/21/2025	FT		0.00	0.00 _____
SHOP2 SHOP2	40	1.00	1.00	0.00	0.00		



Part ID/Sub ID	Piece#	Date Req'd	Unit Of Measur	Qty Req'd	Qty Due	Issue
06.S00070 LEG INSERT 1-1/2"X 1-1/2" X 1/2"* 3/4" THDS.	10	5/21/2025	EA	4.00	4.00	_____
06.S0421 SLIDE QUICK CONNECT TAKEUP 4 FT REQ'D (AMW) 7/16" SQUARE BAR QTY. OF (4) REQ'D PER ASSY	80	5/21/2025	EA	4.00	4.00	_____

SHOP3 SHOP3	50	1.00	1.00	0.00	0.00	
----------------	----	------	------	------	------	--



D&F EQUIPMENT SALES, INC - ALABAMA
Work Order Traveller
WORK ORDER ID: 121241-C-31/S

10/9/2025 9:17 AM
Page 3

Work Order ID	Part ID	Release	WantDate	Start Date	Finish Date	Qty	Drawing ID/Rev Engineer
---------------	---------	---------	----------	------------	-------------	-----	----------------------------



Part ID/Sub ID	Piece#	Date Req'd	Unit Of Measur	Qty Req'd	Qty Due	Issue
02.SB402 SQUARE BAR 1/4" SS FOR GEARBOXES	10	5/21/2025	FT	0.00	0.00	_____
06.S0415 BELT WASH 12" SPLASH SHIELD STD 304	20	5/21/2025	EA	2.00	2.00	_____
S00371-S LEG ADJUSTER 9"X3/4" ATR W/SS PAD 10GA* SWIVEL TYPE	50	5/21/2025	EA	4.00	4.00	_____
S00421A DRIVE DRIP PAN 30" X 11" (FOR NORDSTOBER GEARBOXES)	60	5/21/2025	EA	1.00	1.00	_____
06.S00421HA SS DRIP PAN HANGER 1"W FLAT BAR W/ 7/16"H* 1"W FLAT BAR WITH 7/16" HOLE 6.75" OVERAL LENGTH	80	5/21/2025	EA	2.00	2.00	_____

UHMW PARTS	60	1.00	1.00	0.00	0.00
UHMW PARTS					



Part ID/Sub ID	Piece#	Date Req'd	Unit Of Measur	Qty Req'd	Qty Due	Issue
06.P850941225 UHMW WEARSTRIP 1" X 1-1/2"	10	5/21/2025	FT	10.00	10.00	_____
06.P8509495900LHD UHMW WEARSTRIP L-SHAPE 1" X 2" W/ NOTCH* 3/4" X 1/2" NOTCH	20	5/21/2025	FT	20.00	20.00	_____
06.P8509495901LHD UHMW WEARSTRIP L-SHAPE 1"X2-1/4" W/ NOT* 3/4" x 3/4" NOTCH	30	5/21/2025	FT	20.00	20.00	_____
	40	5/21/2025		20.00	20.00	_____



D&F EQUIPMENT SALES, INC - ALABAMA
Work Order Traveller
WORK ORDER ID: 121241-C-31/S

10/9/2025
Page

9:17 AM
4

Work Order ID	Part ID	Release	WantDate	Start Date	Finish Date	Qty	Drawing ID/Rev Engineer
	UHMW INDENT SEE PRINT						
	UHMW INDENT LWR RAD (1) LH & (1) RH SEE PRINT	50	5/21/2025			2.00	2.00 _____
	UHMW INDENT UPR RAD SEE PRINT	60	5/21/2025			2.00	2.00 _____
	UHMW L-SHAPED CWAY LWR RAD (1) LH & (1) RH SEE PRINT	70	5/21/2025			2.00	2.00 _____
	UHMW CTR CWAY LWR RAD SEE PRINT	80	5/21/2025			1.00	1.00 _____
	UHMW L-SHAPED CWAY UPR RAD (1) LH & (1) RH SEE PRINT	90	5/21/2025			2.00	2.00 _____
	UHMW CTR CWAY UPR RAD SEE PRINT	100	5/21/2025			1.00	1.00 _____
	UHMW L-SHAPED RWAY LWR RAD (1) LH & (1) RH SEE PRINT	110	5/21/2025			2.00	2.00 _____
	UHMW L-SHAPED RWAY UPR RAD (1) LH & (1) RH	120	5/21/2025			2.00	2.00 _____



D&F EQUIPMENT SALES, INC - ALABAMA
Work Order Traveller
WORK ORDER ID: 121241-C-31/S

10/9/2025 9:17 AM
Page 5

Work Order ID	Part ID	Release	WantDate	Start Date	Finish Date	Qty	Drawing ID/Rev Engineer
---------------	---------	---------	----------	------------	-------------	-----	----------------------------

SEE PRINT

SUB-ASSY 1	70	1.00	1.00	0.00	0.00
SUB-ASSY 1					



SUB-ASSY 2	80	1.00	1.00	0.00	0.00
SUB-ASSY 2					



FINAL ASSEM	90	1.00	1.00	0.00	0.00
FINALASSEMB					



Part ID/Sub ID	Piece#	Date Reqd	Unit Of Measur	Qty Reqd	Qty Due	Issue
				10 5/21/2025		
BELT - 12"W 800S OHFT AC WHITE W/ WHITE AC RODS 4" SCOOP FLIGHTS, 12"C, 1.3"IND				39.00	39.00	_____
				20 5/21/2025		
37.1XI 1HP XTREME 143TC 1800RPM INV DUTY* STAINLESS STEEL XTREME RPM: 1800 FOOT OPTION: FOOTLESS FRAME: 143TC ENCLOSURE: TEFC RATING: INVERTER DUTY ELECTRICAL: 3 PHASE 460V ENCAPSULATED: ENCAPSULATED			EA	1.00	1.00	_____



D&F EQUIPMENT SALES, INC - ALABAMA
Work Order Traveller
WORK ORDER ID: 121241-C-31/S

10/9/2025
Page

9:17 AM
6

Work Order ID	Part ID	Release	WantDate	Start Date	Finish Date	Qty	Drawing ID/Rev Engineer
	37.4SJ2	30	5/21/2025	EA		1.00	1.00 _____
	STERLING SS HEL BEVEL SYMMETRICAL 32:1*						
	STERLING SYMMETRICAL						
	STAINLESS STEEL SMOOTH BODY						
	403 HELICAL BEVEL						
	32:1 31.539:1 (EXACT)						
	140TC						
	W/ TORQUE ARM						
	37.SSK04125U	50	5/21/2025	EA		1.00	1.00 _____
	SYMMETRICAL BUSHING 1-1/4" FOR SSK04 HE*						
	SSK04-1.250UTBK						
	STAINLESS STEEL						
	1-1/4" SYMMETRICAL BUSHING KIT FOR						
	SIZE SSK04 HELICAL BEVEL						
	31.2808	80	5/21/2025	EA		6.00	6.00 _____
	SPROCKET 800S 8T 1.5"SB 5.2"PD*						
	PART #S3D8 G5CPE7 NG						
	EZ CLEAN MOLDED SPROCKET						
		90	5/21/2025			0.00	0.00 _____
	SET COLLARS						
	15.142	100	5/21/2025	EA		1.00	1.00 _____
	SANITARY 2" SS ROLL TYPE FERRULE						
	31.91121	110	5/21/2025	EA		8.00	8.00 _____
	RETAINER SNAP RING 1.5" SS*						
	(SH-206SS)						
	06.P40810	120	5/21/2025	EA		2.00	2.00 _____
	BRASS TAKE UP 5/8-11 W/SS NUT						
	95.0141902P	130	5/21/2025	EA		4.00	4.00 _____
	SPRAY NOZZLE 1/4 F8004-LN PLASTIC*						
	ADDITIONAL PARTS REQ'D #S00202 & #06.S0415						
	NATURAL PVDF						
		140	5/21/2025			0.00	0.00 _____
	BEARING ASSEMBLY						



D&F EQUIPMENT SALES, INC - ALABAMA
Work Order Traveller
WORK ORDER ID: 121241-C-31/S

10/9/2025 9:17 AM
Page 7

Work Order ID	Part ID	Release	WantDate	Start Date	Finish Date	Qty	Drawing ID/Rev Engineer
	35.UCF207.20	160	5/21/2025	EA		4.00	4.00 _____
	KML 1-1/4" SS BEARING 4-BOLT FLG						
	10.1010724	200	5/21/2025	EA		16.00	16.00 _____
	HHC/SCREW 7/16-14 X 1-1/2" SS						
	10.10407	210	5/21/2025	EA		16.00	16.00 _____
	FLAT WASHER 7/16" SS						
	NON-TAXABLE						
	10.10507	220	5/21/2025	EA		16.00	16.00 _____
	HEX LOCK NUT 7/16"-14 SS						
	06.207.4-BOLT	440	5/21/2025	EA		3.00	3.00 _____
	SS BEARING COVER FITS 207 HOUSING 1-1/4"						
	STAINLESS STEEL BEARING COVER, 4-BOLT PATTERN FOR FLANGE STYLE BEARING						
	FITS 207 HOUSING FOR 1-1/4", 1-3/8", 1-7/16" AND 1-5/16"						
	(THIS IS A CLOSED COVER.)						
	06.BG1.25-4HOLE	510	5/21/2025	EA		4.00	4.00 _____
	SS BEARING GUARD 1.25" 4-HOLE*						
	STAINLESS STEEL (12 GAUGE)						
	BEARING GUARD						
	FOR 1-1/4" 4-HOLE BRG						
		540	5/21/2025			0.00	0.00 _____
	STABILIZER / TORQUE ARM ASSEMBLY -						
	37.207-UNI	550	5/21/2025	EA		1.00	1.00 _____
	STABILIZER BRACKET UNIVERSAL FITS 207*						
	UNIVERSAL FITS 207 HOUSING						
	FOR 1-1/4" OR 1-7/16" SHAFT						
	06.207-GBC343L	560	5/21/2025	EA		1.00	1.00 _____
	SS K343 SYMM/TLOCK GEARBOX COVER (LEFT)*						
	06.207-GBC343L						
	SS K343 SYMMETRICAL / TAPER LOCK GEARBOX COVER (LEFT)*						
	LEFT HAND HORIZONTAL MOUNTING ORIENTATION						
	10.10507	600	5/21/2025	EA		1.00	1.00 _____
	HEX LOCK NUT 7/16"-14 SS						
	10.1010750	610	5/21/2025	EA		1.00	1.00 _____
	HHC/SCREW 7/16 X 3" SS						



D&F EQUIPMENT SALES, INC - ALABAMA
Work Order Traveller
WORK ORDER ID: 121241-C-31/S

10/9/2025
Page

9:17 AM
8

Work Order ID	Part ID	Release	WantDate	Start Date	Finish Date	Qty	Drawing ID/Rev Engineer
	10.10407	620	5/21/2025	EA		3.00	3.00 _____
	FLAT WASHER 7/16" SS NON-TAXABLE						
	10.10307	630	5/21/2025	EA		2.00	2.00 _____
	LOCK WASHER 7/16" SS NON-TAXABLE						
		930	5/21/2025			0.00	0.00 _____
	D & F STANDADRD ESTOP -						
	45.800F1YP1	940	5/21/2025	EA		2.00	2.00 _____
	ALLEN BRADLEY E-STOP STATION						
	10.1080808	950	5/21/2025	EA		8.00	8.00 _____
	SOCKET CAP SCREW 8-32 X 1/2" SS* 8C50KCS3						
	10.10808N	960	5/21/2025	EA		8.00	8.00 _____
	NYLON LOCK NUT 8-32 SS* 8CNNE3						
		1400	5/21/2025			0.00	0.00 _____
	MISCELLANEOUS -						
	10.1060432	1430	5/21/2025	EA		44.00	44.00 _____
	MACH SCREW 1/4"- 20 X 2" SS* PHILLIPS FLAT HEAD #72718						
	10.1060430	1440	5/21/2025	EA		44.00	44.00 _____
	MACH SCREW 1/4"-20 X 1-3/4" SS* PHILLIPS FLAT HEAD (NON-TAXABLE)						
	10.10504	1510	5/21/2025	EA		44.00	44.00 _____
	HEX NYLON LOCK NUT 1/4"-20 SS NON-TAXABLE						
	10.1010616	1560	5/21/2025	EA		8.00	8.00 _____
	HHC/SCREW 3/8-16 X 1" SS FASTENAL P/N 1170105 (NON-TAXABLE)						



D&F EQUIPMENT SALES, INC - ALABAMA
Work Order Traveller
WORK ORDER ID: 121241-C-31/S

10/9/2025 9:17 AM
Page 9

Work Order ID	Part ID	Release	WantDate	Start Date	Finish Date	Qty	Drawing ID/Rev Engineer
	10.10306	1630	5/21/2025	EA		8.00	8.00 _____
	LOCK WASHER 3/8" SS						
	NON-TAXABLE						
	10.1010824	1710	5/21/2025	EA		6.00	6.00 _____
	HHC/SCREW 1/2-13 X 1-1/2"SS						
	NON-TAXABLE						
	10.10508	1740	5/21/2025	EA		6.00	6.00 _____
	HEX LOCK NUT 1/2" -13 SS						
	10.10510	1770	5/21/2025	EA		4.00	4.00 _____
	HEX LOCK NUT 5/8" -11 SS						
	S00425	1790	5/21/2025	EA		44.00	44.00 _____
	SPACER 1/4" X 3/4" X 5/16"ID						
	06.DRK	1880	5/21/2025	EA		1.00	1.00 _____
	DRIVE RESTRAINT KIT						
SHIPPING	100	1.00	1.00	0.00	0.00		
SHIPPING							



OS 110 1.00 1.00 0.00 0.00
MACHINE



Part ID/Sub ID	Piece#	Date Reqd	Unit Of Measur	Qty Reqd	Qty Due	Issue
06.DS1215-1.25	10	5/21/2025	EA	1.00	1.00	_____
SHAFT 12" DRIVE WITH 1-1/4 JOURNAL						
06.IS1215-1.25	20	5/21/2025	EA	1.00	1.00	_____
SHAFT 12" IDLE WITH 1-1/4 JOURNAL						
REWORK-S	120	1.00	1.00	0.00	0.00	
REWORK-S						



D&F EQUIPMENT SALES, INC - ALABAMA
Work Order Traveller
WORK ORDER ID: 121241-C-31/S

10/9/2025
Page

9:17 AM
10

Work Order ID	Part ID	Release	WantDate	Start Date	Finish Date	Qty	Drawing ID/Rev Engineer
---------------	---------	---------	----------	------------	-------------	-----	----------------------------

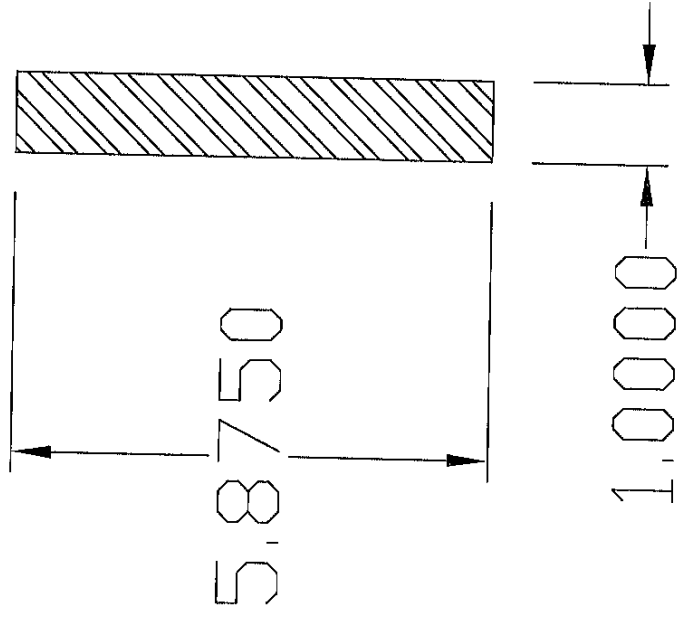


REWORK-E	130	1.00	1.00	0.00	0.00
----------	-----	------	------	------	------

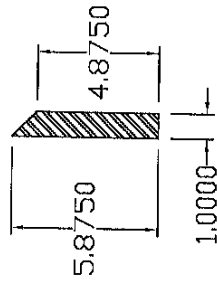
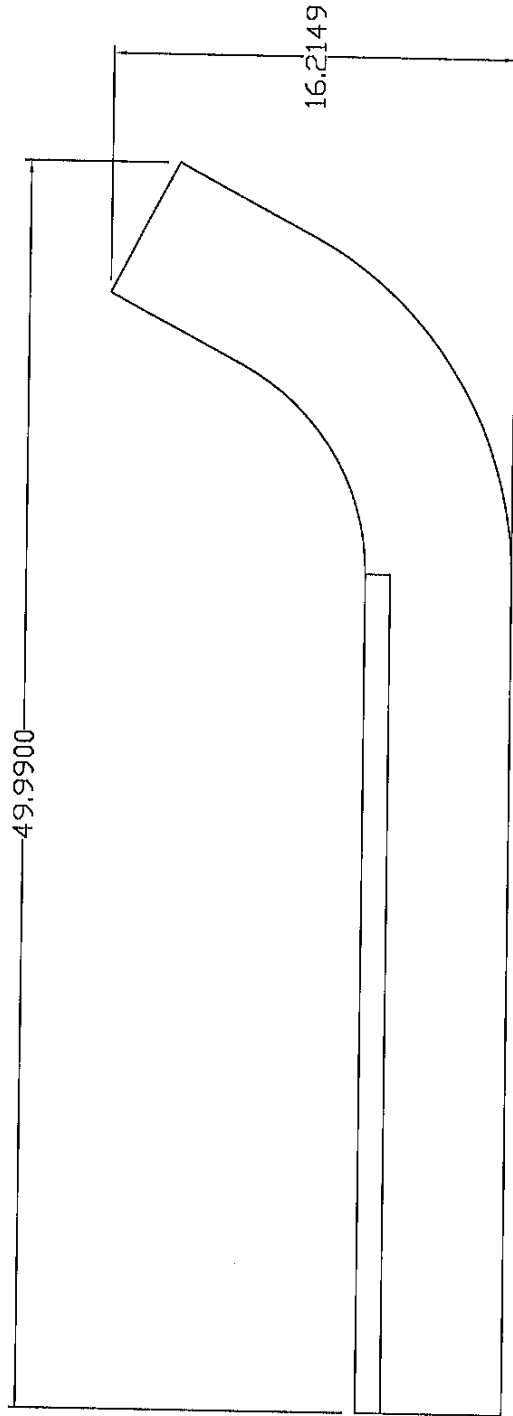


REWORK-P	140	1.00	1.00	0.00	0.00
----------	-----	------	------	------	------

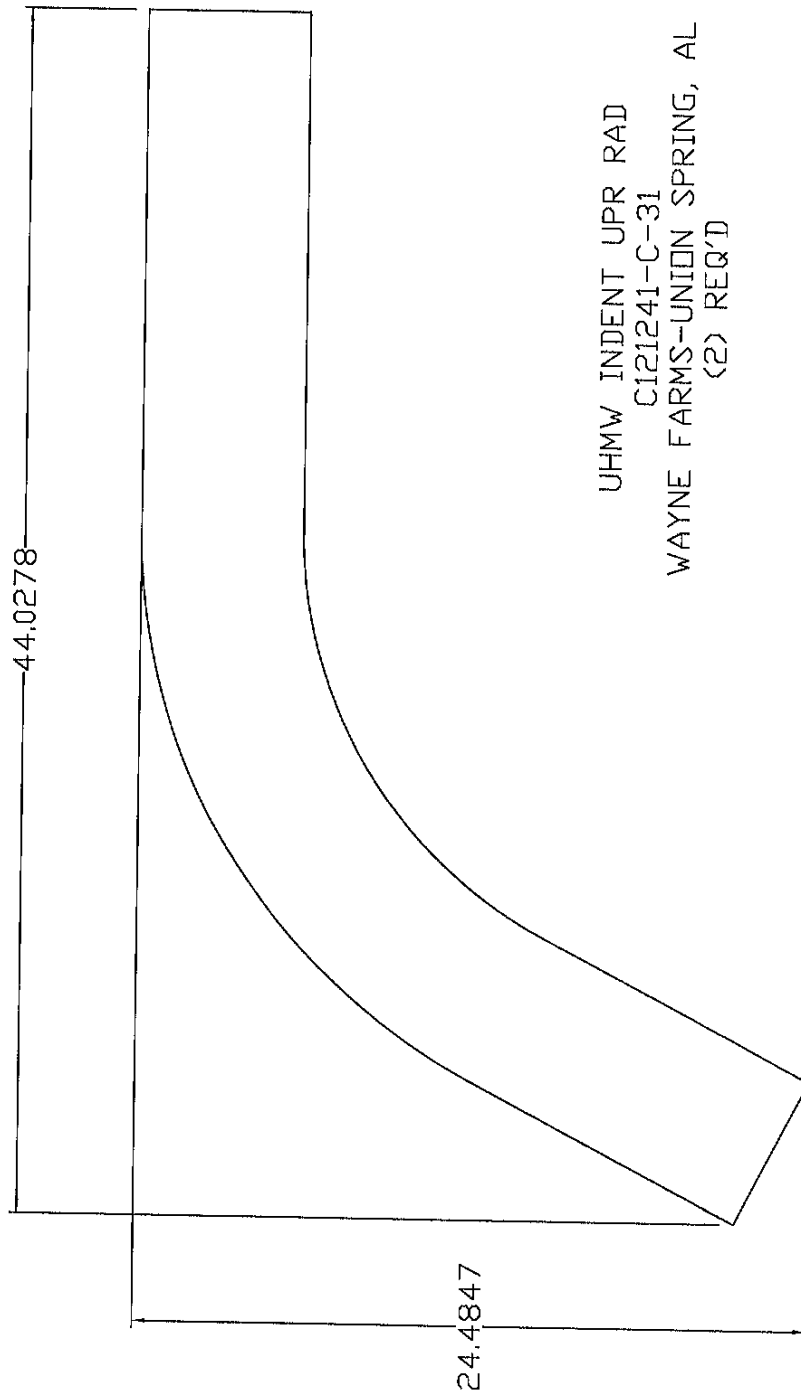




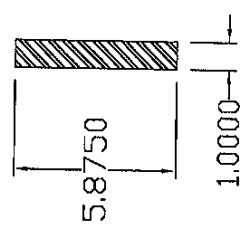
UHMW INDENT
C121241-C-31
WAYNE FARMS-UNION SPRING, AL
20 FEET REQUIRED

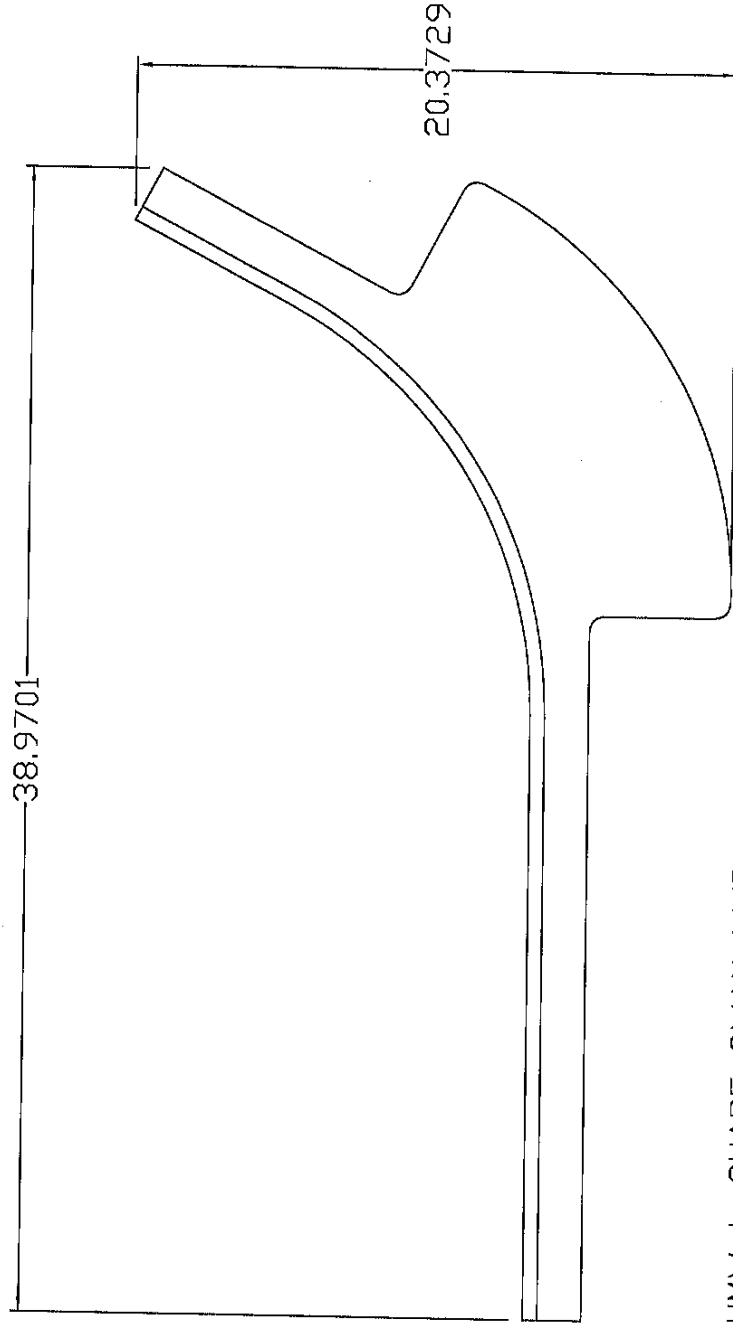


UHMW INDENT LWR RAD
C121241-C-31
WAYNE FARMS-UNION SPRING, AL
(2) REQ'D - (1) LH & (1) RH

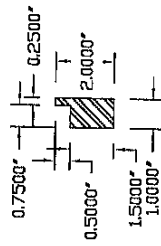


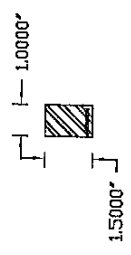
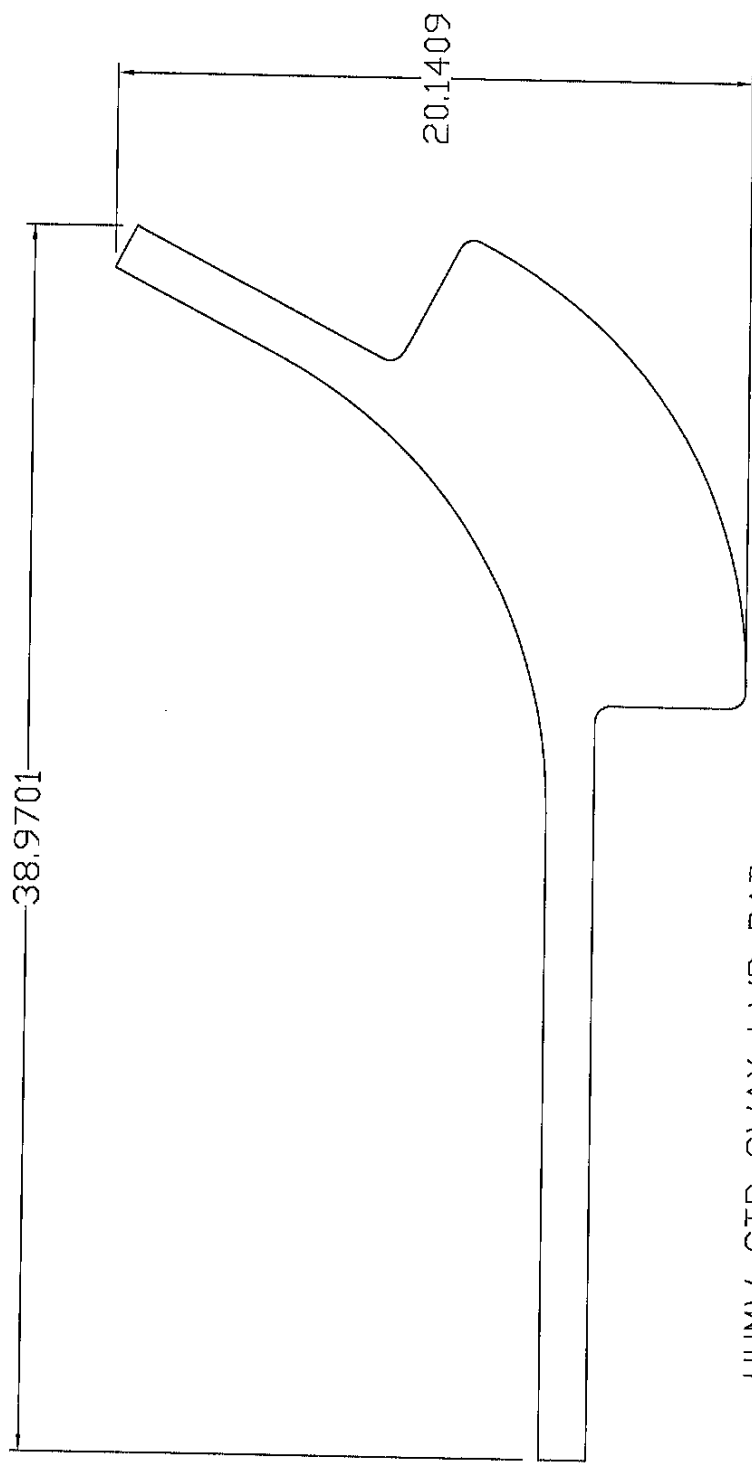
UHMW INDENT UPR RAD
C121241-C-31
WAYNE FARMS-UNION SPRING, AL
(2) REQ'D



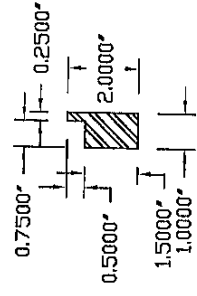
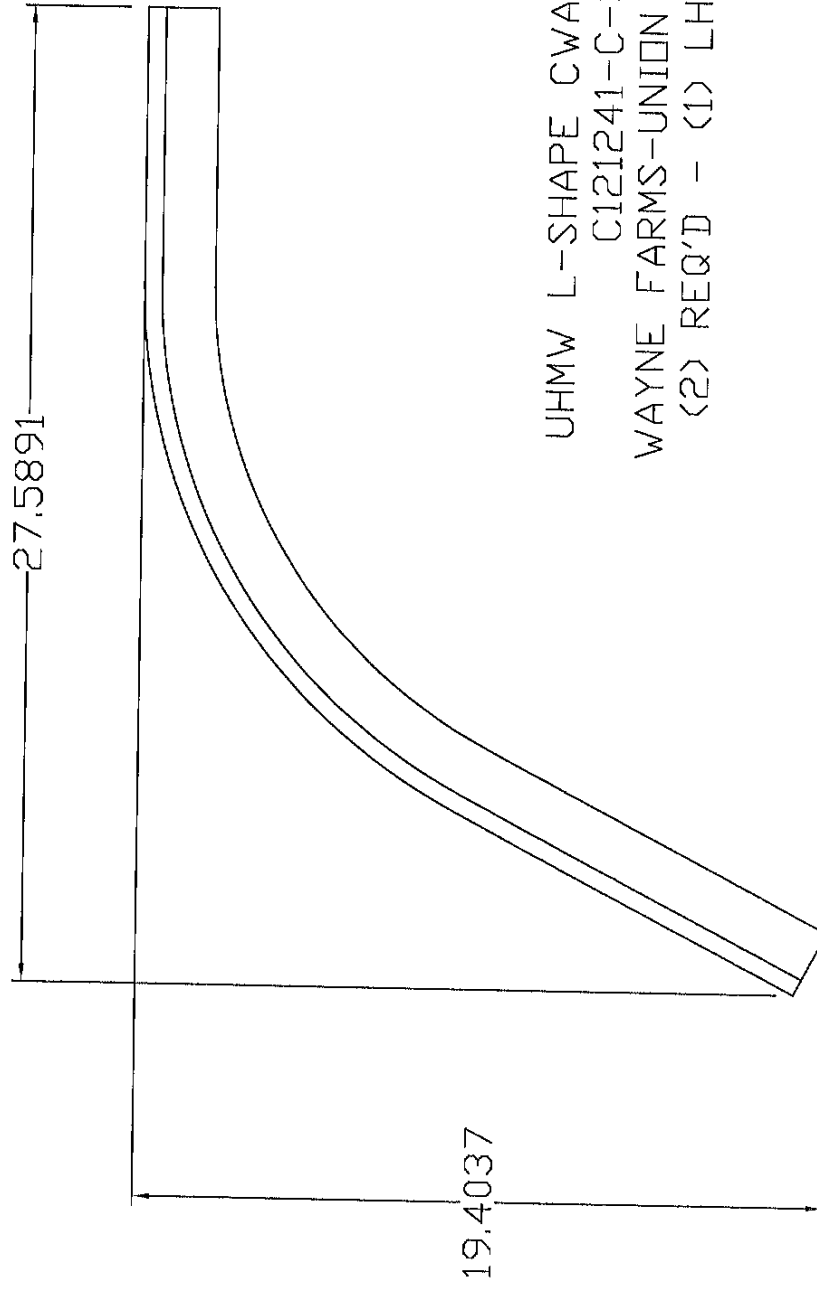


UHMW L-SHAPE CWAY LWR RAD
 C121241-C-31
 WAYNE FARMS-UNION SPRING, AL
 (2) REQ'D - (1) LH & (1) RH

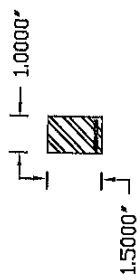
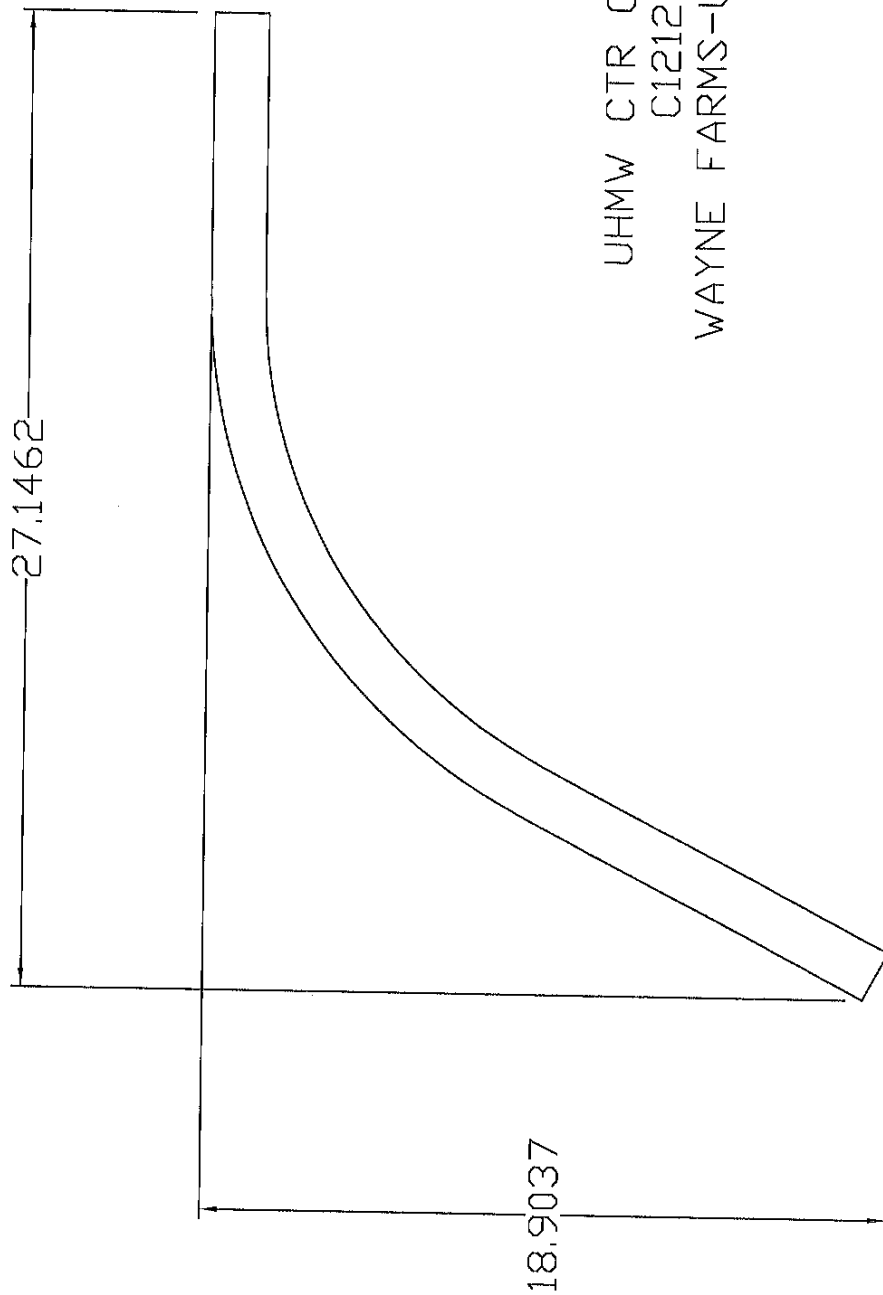




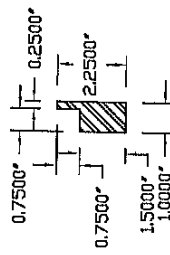
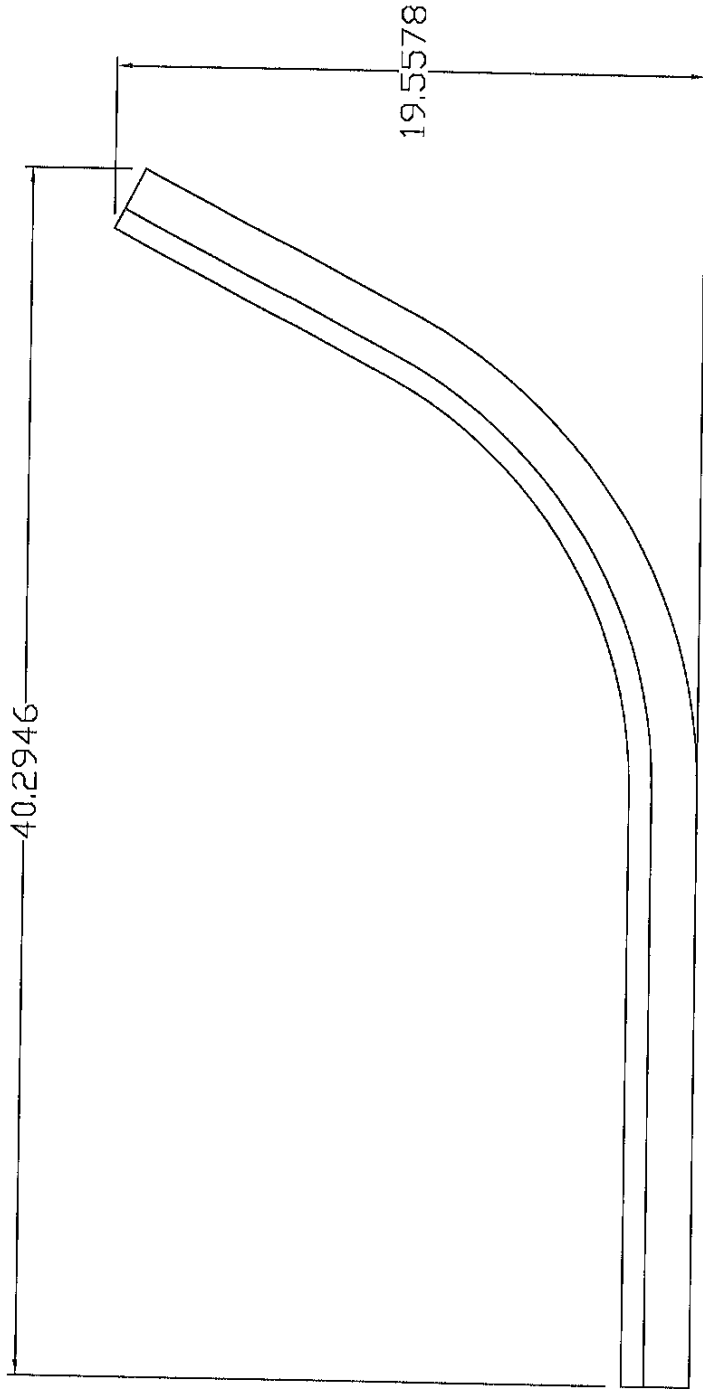
UHMW CTR CWAY LWR RAD
C121241-C-31
WAYNE FARMS-UNION SPRING, AL



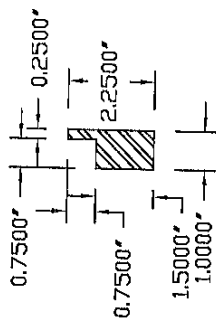
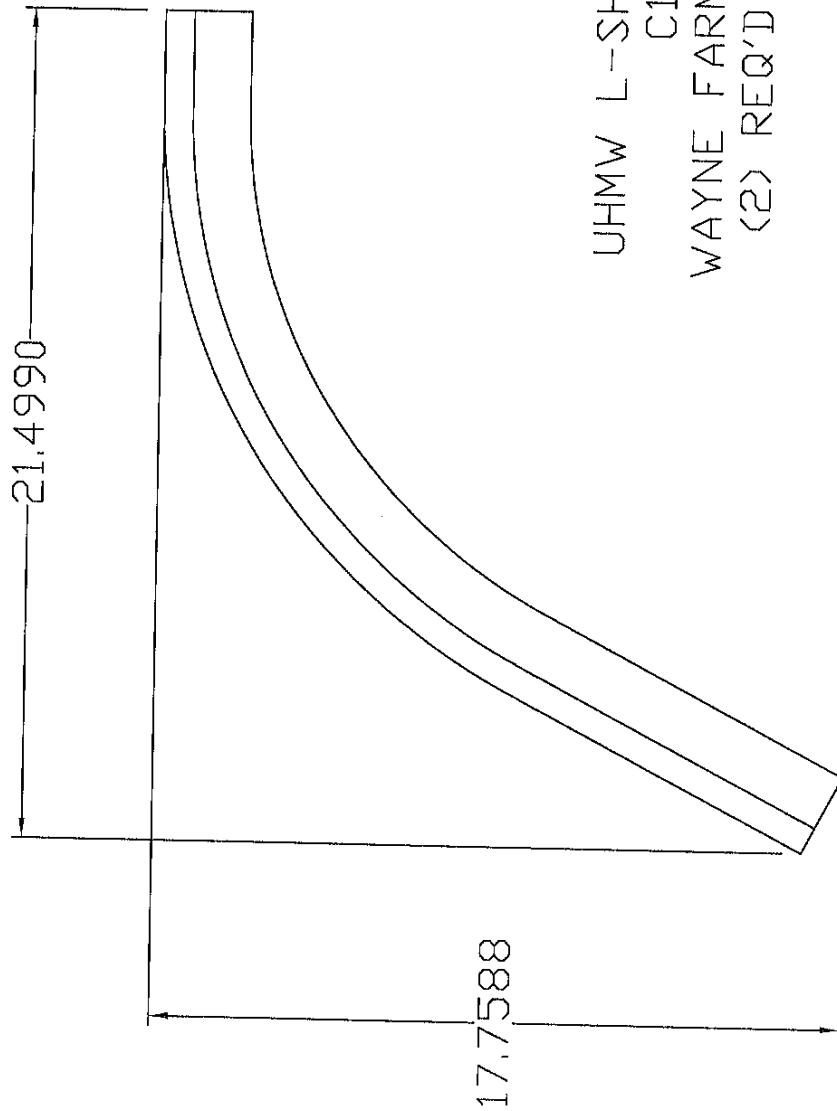
UHMW L-SHAPE CWAY UPR RAD
C121241-C-31
WAYNE FARMS-UNION SPRING, AL
(2) REQ'D - (1) LH & (1) RH



UHMW CTR CWAY UPR RAD
C121241-C-31
WAYNE FARMS-UNION SPRING, AL



UHMW L-SHAPE RWAY LWR RAD
 C121241-C-31
 WAYNE FARMS-UNION SPRING, AL
 (2) REQ'D - (1) LH & (1) RH



UHMW L-SHAPE RWAY UPR RAD
C121241-C-31
WAYNE FARMS-UNION SPRING, AL
(2) REQ'D - (1) LH & (1) RH

JOB NAME

Wayne Farms

JOB NUMBER

121241-C-31

MATERIAL SIZE

2x1/4 Anale

PIECES

LENGTH

COPE/ANGLE

LH + RH

2

1-4

45° DE

1L-1R

2

6-11 13/16

BW 59° DE

1L-1R

2

6 3/16"

45-1/4-BW 59

1L-1R

2

1-7 1/16

SC

1

4-10

SC

1

1-2 5/16

1x11 GA

SC

(MG)