

EQUIPMENT SPEC SHEET

REVISION:



| | | | | | | | | | |
|---------------------------|-------------------------------|--------------------|------------------|-------------------|---------|-------------------|--------------|------------------|--------------|
| NAME & LOCATION | WAYNE FARMS UNION SPRINGS, AL | | | CUSTOMER NUMBER | C121241 | | | | |
| ITEM NUMBER | C-08 | ITEM SERIAL NUMBER | C121241-C-08 | | | ITEMS REQ'D | 1 | | |
| ENGINEER | GARY CAMBRON | SALESMAN | HEATH MORROW | | | CAD TECH DESIGNER | DUSTIN CAGLE | | |
| EQUIPMENT TYPE | FULL BOX RADIUS CONVEYOR | | | CAD TECH DETAILER | | | | BRAD DAWSON | |
| 1 BELT MANUF. | INTRALOX | 2 | SERIES | 3000S | | | 3 | BELT TYPE | MESH TOP |
| 4 BELT LENGTH | 49' | 5 | BELT COLOR | GREY | | | 6 | BELT MATERIAL | AC (Acetal) |
| 7 FRICTION SPACING | N/A | 8 | BELT INDENT | N/A | | | 9 | CENTER NOTCH | N/A |
| 10 BELT WIDTH | 2 3/4" | 11 | WEARSTRIP | UHMW CHANNEL | | | 12 | BELT PIN MAT. | AC (Acetal) |
| 13 BELT FLIGHTS | NO | 14 | FLIGHT HEIGHT | N/A | | | 15 | FLIGHT TYPE | N/A |
| 16 FLIGHT CENTERS | N/A | 17 | FLIGHT INDENT | N/A | | | 18 | CENTER NOTCH | N/A |
| 19 T.O.B. INFEED | 32" | 20 | T.O.B. DISCHARGE | 32" | | | | | |
| 21 IDLE SPROCKET | 8 TOOTH | 22 | PITCH DIAMETER | 5.2" PD | | | 23 | BORE SIZE/TYPE | 1-1/4" ROUND |
| 24 DRIVE SPROCKET | 8 TOOTH | 25 | PITCH DIAMETER | 5.2" PD | | | 26 | BORE SIZE/TYPE | 1-1/4" ROUND |
| 27 SPROCKETS @ DRV | 2 | 28 | SPROCKETS @ IDLE | 2 | | | 29 | BELT SCRAPE | NO |
| 30 BELT WASHER | NO | 31 | DRIP PAN | NO | | | 32 | DRIP PAN @ DRIVE | YES |
| 33 DRIVE SIDE | RIGHT | 34 | DRIVE TYPE | EXTREME DUTY | | | 35 | MTR/GB FRAME | 143TC/145TC |
| 36 MOTOR | STERLING | 37 | HORSEPOWER | 1 HP | | | 38 | FPM | 61.3 FPM |
| 39 GEARBOX | K343 TAPER | 40 | RATIO | 40:1 | | | 41 | MULTIPLIER | NO |
| 42 EQUIP. MAT. | 12GA SS | 43 | LEGS | 2" ANGLE | | | 44 | TAKE UP | STANDARD |

PARTS and or MATERIAL UNIQUE TO THIS ITEM(S) / SPECIAL DESIGN SPECS (Please explain)

SAFETY LABELS AND E-STOPS TO BE LOCATED AS SHOWN.

THIS ITEM HAS A DRIVE RESTRAINT KIT.

ETCHED METAL SAFETY LABELS.



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|---------------|---------|---------|----------|------------|-------------|-----|-------------------------|
|---------------|---------|---------|----------|------------|-------------|-----|-------------------------|

121241-C-08/S DFM500R18 5/21/2025 11/14/2025 1.00



Drawing Rev:

D&F RADIUS CONVEYOR 18" WI

DENICE

Order ID: Customer: Ship To:
Part ID:

| Shop Resources Type | Seq# | End Qty | Start Qty | Setup Hrs | Run Hrs | Start Date | Finish Date | Drawing ID/Rev |
|---------------------|------|---------|-----------|-----------|---------|------------|-------------|----------------|
| ENGINEERING | 10 | 1.00 | 1.00 | 0.00 | 0.00 | | | |
| ENGINEERING | | | | | | | | |



LASER SHOP 20 1.00 1.00 0.00 0.00
LASER SHOP



SHOP1 30 1.00 1.00 0.00 0.00
SHOP1



| Part ID/Sub ID | Piece# | Date Reqd | Unit Of Measur | Qty Reqd | Qty Due | Issue |
|----------------------------------|--------|-----------|----------------|----------|---------|-------|
| 01.S101 3/16" PLATE SS 48X120 | 10 | 5/21/2025 | 4X10 | 0.00 | 0.00 | |
| 01.S104 | 20 | 5/21/2025 | 5X10 | 0.00 | 0.00 | |



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| Work Order ID | Part ID | Release | WantDate | Start Date | Finish Date | Qty | Drawing ID/Rev Engineer |
|-----------------------|--|---------|---------------|------------|-------------|------|-------------------------|
| 3/16" PLATE SS 60X120 | | | | | | | |
| | 01.S127 12GA SHEET SS 48X120 | | 30 5/21/2025 | 4X10 | | 0.00 | 0.00 _____ |
| | 01.S126 12GA SHEET SS 48X96 | | 40 5/21/2025 | 4X8 | | 0.00 | 0.00 _____ |
| | 01.S129 12GA SHEET SS 60X120 | | 50 5/21/2025 | 5X10 | | 0.00 | 0.00 _____ |
| | 02.RR206 ROUND ROD 1/2" SS | | 60 5/21/2025 | FT | | 0.00 | 0.00 _____ |
| | 03.A602 ANGLE IRON 1" X 1" X 3/16" SS | | 70 5/21/2025 | FT | | 0.00 | 0.00 _____ |
| | 03.A608 ANGLE IRON 1-1/2" X 1-1/2" X 3/16" SS | | 80 5/21/2025 | FT | | 0.00 | 0.00 _____ |
| | 03.A609 ANGLE IRON 1-1/2" X 1-1/2" X 1/4" SS | | 90 5/21/2025 | FT | | 0.00 | 0.00 _____ |
| | 03.A611 ANGLE IRON 2" X 2" X 3/16" SS | | 100 5/21/2025 | FT | | 0.00 | 0.00 _____ |
| | 03.A612 ANGLE IRON 2" X 2" X 1/4" SS | | 110 5/21/2025 | FT | | 0.00 | 0.00 _____ |
| | 03.FB502 FLAT BAR 1" X 3/16" SS | | 120 5/21/2025 | FT | | 0.00 | 0.00 _____ |
| | 03.FB504 FLAT BAR 1-1/2" X 3/16" SS | | 130 5/21/2025 | FT | | 0.00 | 0.00 _____ |
| SHOP2 | 40 | 1.00 | 1.00 | 0.00 | 0.00 | | |
| SHOP2 | | | | | | | |



| Part ID/Sub ID | Piece# | Date Reqd | Unit Of Measur | Qty Reqd | Qty Due | Issue |
|---|--------|--------------|----------------|----------|---------|-------|
| 06.S00070 LEG INSERT 1-1/2"X 1-1/2" X 1/2"** 3/4" THDS. | | 10 5/21/2025 | EA | 6.00 | 6.00 | _____ |



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|---------------|---|---------|--------------|------------|-------------|------|-------------------------|
| | S00043 | | 20 5/21/2025 | EA | | 2.00 | 2.00 _____ |
| | TAKE UP BEARING MOUNT PLATE 1-1/4" DIA TB | | | | | | |
| | S00044 | | 30 5/21/2025 | EA | | 2.00 | 2.00 _____ |
| | TAKE UP TUBING 1-1/4" X 7" | | | | | | |
| | S00045 | | 40 5/21/2025 | EA | | 2.00 | 2.00 _____ |
| | TAKE UP SOLID STOCK 6-1/2" X 1" | | | | | | |
| SHOP3 | 50 | 1.00 | 1.00 | 0.00 | 0.00 | | |
| SHOP3 | | | | | | | |



| Part ID/Sub ID | Piece# | Date Reqd | Unit Of Measur | Qty Reqd | Qty Due | Issue |
|---|--------|--------------|----------------|----------|---------|-------|
| 02.SB402 | | 10 5/21/2025 | FT | 1.00 | 1.00 | _____ |
| SQUARE BAR 1/4" SS FOR GEARBOXES | | | | | | |
| S00371-S | | 20 5/21/2025 | EA | 6.00 | 6.00 | _____ |
| LEG ADJUSTER 9"X3/4" ATR W/SS PAD 10GA* SWIVEL TYPE | | | | | | |
| S00421A | | 30 5/21/2025 | EA | 1.00 | 1.00 | _____ |
| DRIVE DRIP PAN 30" X 11" (FOR NORD\STOBER GEARBOXES) | | | | | | |
| 06.S00421HA | | 40 5/21/2025 | EA | 2.00 | 2.00 | _____ |
| SS DRIP PAN HANGER 1"W FLAT BAR W/ 7/16"H* 1"W FLAT BAR WITH 7/16" HOLE 6.75" OVERAL LENGTH | | | | | | |
| 02.BSR213 | | 50 5/21/2025 | FT | 2.00 | 2.00 | _____ |
| BEARING SIZE ROD 1-1/4" 303 SS | | | | | | |
| 06.S0412 | | 60 5/21/2025 | EA | 3.00 | 3.00 | _____ |
| SLOTTED BRACKET WELD TAB 1.5X6.69 W/* 5/16" SLOTTED HOLE 3/16" STAINLESS STEEL | | | | | | |

GEO /DRAWING REF.
AUTOCAD\EQUIPMENT\LASER SLOTTED BRKT 1.5X6.69 06.S0412.GEO



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|---------------|---------|---------|----------|------------|-------------|-----|-------------------------|

| | | | | | | | |
|--------------------------------------|--|----|-----------|----|--|------|------------|
| S00395 | | 70 | 5/21/2025 | EA | | 3.00 | 3.00 _____ |
| WELD TABS 1" X 1" X 3/16" 5/16" HOLE | | | | | | | |

| | | | | | | | |
|------------|----|------|------|------|------|--|--|
| UHMW PARTS | 60 | 1.00 | 1.00 | 0.00 | 0.00 | | |
| UHMW PARTS | | | | | | | |



| Part ID/Sub ID | Piece# | Date Reqd | Unit Of Measur | Qty Reqd | Qty Due | Issue |
|--|--------|--------------|----------------|----------|---------|-------------|
| 85.82042 | | 10 5/21/2025 | EA | | 1.00 | 1.00 _____ |
| KVP RADIUS 90D 2.0 TURN (8PCS)* | | | | | | |
| 85.892RS | | 20 5/21/2025 | FT | | 20.00 | 20.00 _____ |
| KVP BOTTOM TRACK 2.0 STRAIGHT* STANDARD PLASTIC #P-KVP RETURN | | | | | | |

| | | | | | | | |
|------------|----|------|------|------|------|--|--|
| SUB-ASSY 1 | 70 | 1.00 | 1.00 | 0.00 | 0.00 | | |
| SUB-ASSY 1 | | | | | | | |



| | | | | | | | |
|------------|----|------|------|------|------|--|--|
| SUB-ASSY 2 | 80 | 1.00 | 1.00 | 0.00 | 0.00 | | |
| SUB-ASSY 2 | | | | | | | |



| | | | | | | | |
|-------------|----|------|------|------|------|--|--|
| FINAL ASSEM | 90 | 1.00 | 1.00 | 0.00 | 0.00 | | |
| FINALASSEMB | | | | | | | |



| Part ID/Sub ID | Piece# | Date Reqd | Unit Of Measur | Qty Reqd | Qty Due | Issue |
|----------------|--------|-----------|----------------|----------|---------|-------|
|----------------|--------|-----------|----------------|----------|---------|-------|



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|---------------|--|---------|-----------|------------|-------------|-------|-------------------------|
| | 31.13000SLT | 10 | 5/21/2025 | FT | | 49.00 | 49.00 _____ |
| | KNUCKLE CHAIN 3000S SAFETY AC GREY SLT* | | | | | | |
| | MESH TOP STYLE SAFETY CHAIN WITH TABS | | | | | | |
| | 2.0" P RADIUS | | | | | | |
| | (SEE NOTES) | | | | | | |
| | 37.1XI | 20 | 5/21/2025 | EA | | 1.00 | 1.00 _____ |
| | 1HP XTREME 143TC 1800RPM INV DUTY* | | | | | | |
| | STAINLESS STEEL | | | | | | |
| | XTREME | | | | | | |
| | RPM: 1800 | | | | | | |
| | FOOT OPTION: FOOTLESS | | | | | | |
| | FRAME: 143TC | | | | | | |
| | ENCLOSURE: TEFC | | | | | | |
| | RATING: INVERTER DUTY | | | | | | |
| | ELECTRICAL: 3 PHASE 460V | | | | | | |
| | ENCAPSULATED: ENCAPSULATED | | | | | | |
| | 37.4SK2 | 30 | 5/21/2025 | EA | | 1.00 | 1.00 _____ |
| | STERLING SS HEL BEVEL SYMMETRICAL 40:1* | | | | | | |
| | STERLING SYMMETRICAL | | | | | | |
| | STAINLESS STEEL SMOOTH BODY | | | | | | |
| | 403 HELICAL BEVEL | | | | | | |
| | 40:1 38.872:1 (EXACT) | | | | | | |
| | 140TC | | | | | | |
| | W/ TORQUE ARM | | | | | | |
| | 37.SSK04125U | 40 | 5/21/2025 | EA | | 1.00 | 1.00 _____ |
| | SYMMETRICAL BUSHING 1-1/4" FOR SSK04 HE* | | | | | | |
| | SSK04-1.250UTBK | | | | | | |
| | STAINLESS STEEL | | | | | | |
| | 1-1/4" SYMMETRICAL BUSHING KIT FOR | | | | | | |
| | SIZE SSK04 HELICAL BEVEL | | | | | | |
| | 06.DRK | 50 | 5/21/2025 | EA | | 1.00 | 1.00 _____ |
| | DRIVE RESTRAINT KIT | | | | | | |
| | 80.075082 | 60 | 5/21/2025 | EA | | 2.00 | 2.00 _____ |
| | KVP SPROCKET KNUCKLE DRIVE 8T 1.25"RB* | | | | | | |
| | SPROCKETS | | | | | | |
| | 80.075082I | 70 | 5/21/2025 | EA | | 2.00 | 2.00 _____ |
| | KVP SPROCKET KNUCKLE IDLER 8T 1.25"B* | | | | | | |



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|------------------|--|---------|---|------------|-------------|------|-------------------------|
| SET COLLARS | | | | | | | |
| | 06.P40810 | | 80 | 5/21/2025 | EA | 2.00 | 2.00 _____ |
| | BRASS TAKE UP 5/8-11 W/SS NUT | | | | | | |
| BEARING ASSEMBLY | | | | | | | |
| | 35.UCF207.20 | | 100 | 5/21/2025 | EA | 2.00 | 2.00 _____ |
| | KML 1-1/4" SS BEARING 4-BOLT FLG | | | | | | |
| | 10.1010724 | | 110 | 5/21/2025 | EA | 8.00 | 8.00 _____ |
| | HHC/SCREW 7/16-14 X 1-1/2" SS | | | | | | |
| | 10.10407 | | 120 | 5/21/2025 | EA | 8.00 | 8.00 _____ |
| | FLAT WASHER 7/16" SS | | | | | | |
| | NON-TAXABLE | | | | | | |
| | 10.10507 | | 130 | 5/21/2025 | EA | 8.00 | 8.00 _____ |
| | HEX LOCK NUT 7/16"-14 SS | | | | | | |
| | 35.UCPA207.20 | | 140 | 5/21/2025 | EA | 2.00 | 2.00 _____ |
| | KML 1-1/4" SS BEARING TB | | | | | | |
| | 06.207.4-BOLT | | 150 | 5/21/2025 | EA | 1.00 | 1.00 _____ |
| | SS BEARING COVER FITS 207 HOUSING 1-1/4" | | | | | | |
| | STAINLESS STEEL BEARING COVER, 4-BOLT PATTERN FOR FLANGE STYLE BEARING | | | | | | |
| | FITS 207 HOUSING FOR 1-1/4", 1-3/8", 1-7/16" AND 1-5/16" | | | | | | |
| | (THIS IS A CLOSED COVER.) | | | | | | |
| | 160-5/21/2025 | | | | | 0.00 | 0.00 _____ |
| | STABILIZER / TORQUE ARM ASSEMBLY - | | | | | | |
| | 06.207-GBC343R | | 170 | 5/21/2025 | EA | 1.00 | 1.00 _____ |
| | SS K343 SYMM/TLOCK GEARBOX COVER (RIGHT)* | | | | | | |
| | 06.207-GBC343R | | SS K343 TAPER LOCK GEARBOX COVER (RIGHT)* | | | | |
| | 37.207-UNI | | 180 | 5/21/2025 | EA | 1.00 | 1.00 _____ |
| | STABILIZER BRACKET UNIVERSAL FITS 207* | | | | | | |
| | UNIVERSAL FITS 207 HOUSING | | | | | | |
| | FOR 1-1/4" OR 1-7/16" SHAFT | | | | | | |



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|---------------|--|---------|-----------|------------|-------------|-------|-------------------------|
| | 10.10507 | 190 | 5/21/2025 | EA | | 1.00 | 1.00 _____ |
| | HEX LOCK NUT 7/16"-14 SS | | | | | | |
| | 10.1010750 | 200 | 5/21/2025 | EA | | 1.00 | 1.00 _____ |
| | HHC/SCREW 7/16 X 3" SS | | | | | | |
| | 10.10407 | 210 | 5/21/2025 | EA | | 3.00 | 3.00 _____ |
| | FLAT WASHER 7/16" SS NON-TAXABLE | | | | | | |
| | 10.10307 | 220 | 5/21/2025 | EA | | 2.00 | 2.00 _____ |
| | LOCK WASHER 7/16" SS NON-TAXABLE | | | | | | |
| | | 230 | 5/21/2025 | | | 0.00 | 0.00 _____ |
| | SAFETY LABELS - | | | | | | |
| | 06.CEB-B | 240 | 5/21/2025 | EA | | 4.00 | 4.00 _____ |
| | CAUTION ENSURE BELT STICKER BILINGUAL 8.75"W X 2.5"T 2 COLOR | | | | | | |
| | | 250 | 5/21/2025 | | | 0.00 | 0.00 _____ |
| | D & F STANDADRD ESTOP - | | | | | | |
| | 45.800F1YP1 | 260 | 5/21/2025 | EA | | 2.00 | 2.00 _____ |
| | ALLEN BRADLEY E-STOP STATION | | | | | | |
| | 10.1080808 | 270 | 5/21/2025 | EA | | 8.00 | 8.00 _____ |
| | SOCKET CAP SCREW 8-32 X 1/2" SS* 8C50KCS3 | | | | | | |
| | 10.10808N | 280 | 5/21/2025 | EA | | 8.00 | 8.00 _____ |
| | NYLON LOCK NUT 8-32 SS* 8CNNE3 | | | | | | |
| | | 290 | 5/21/2025 | | | 0.00 | 0.00 _____ |
| | MISCELLANEOUS - | | | | | | |
| | 10.1060416 | 300 | 5/21/2025 | EA | | 56.00 | 56.00 _____ |
| | MACH SCREW 1/4"-20 X 1" SS* PHILLIPS FLAT HEAD (NON-TAXABLE) | | | | | | |



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|---------------|---|---------|-----------|------------|-------------|-------|-------------------------|
| | 10.10504 | 310 | 5/21/2025 | EA | | 62.00 | 62.00 _____ |
| | HEX NYLON LOCK NUT 1/4"-20 SS NON-TAXABLE | | | | | | |
| | 10.1010616 | 320 | 5/21/2025 | EA | | 6.00 | 6.00 _____ |
| | HHC/SCREW 3/8-16 X 1" SS FASTENAL P/N 1170105 (NON-TAXABLE) | | | | | | |
| | 10.10306 | 330 | 5/21/2025 | EA | | 6.00 | 6.00 _____ |
| | LOCK WASHER 3/8" SS NON-TAXABLE | | | | | | |
| | 10.1010816 | 340 | 5/21/2025 | EA | | 4.00 | 4.00 _____ |
| | HHC/SCREW 1/2-13 X 1" SS NON-TAXABLE | | | | | | |
| | 10.10210 | 350 | 5/21/2025 | EA | | 2.00 | 2.00 _____ |
| | HEX NUT 5/8 X 11 SS | | | | | | |
| | 10.10308 | 360 | 5/21/2025 | EA | | 4.00 | 4.00 _____ |
| | LOCK WASHER 1/2" SS NON-TAXABLE | | | | | | |
| | 10.1010448 | 370 | 5/21/2025 | EA | | 6.00 | 6.00 _____ |
| | HHC/SCREW 1/4-20 X 3" SS | | | | | | |
| | 47.020120 | 380 | 5/21/2025 | EA | | 8.00 | 8.00 _____ |
| | SET COLLAR 1-1/4" SS | | | | | | |
| | 47.020120P | 390 | 5/21/2025 | EA | | 2.00 | 2.00 _____ |
| | DRIVE SIDE PLATE SS 1-1/4" BORE | | | | | | |
| SHIPPING | 100 | 1.00 | | 1.00 | 0.00 | 0.00 | |
| SHIPPING | | | | | | | |



OS
MACHINE 110 1.00 1.00 0.00 0.00



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| Part ID/Sub ID | Piece# | Date Reqd | Unit Of Measur | Qty Reqd | Qty Due | Issue |
|-----------------|--------|--------------|----------------|----------|---------|-------|
| 16" DRIVE SHAFT | | 10 5/21/2025 | | 1.00 | 1.00 | |

| | | | | | |
|----------|-----|------|------|------|------|
| REWORK-S | 120 | 1.00 | 1.00 | 0.00 | 0.00 |
|----------|-----|------|------|------|------|



| | | | | | |
|----------|-----|------|------|------|------|
| REWORK-E | 130 | 1.00 | 1.00 | 0.00 | 0.00 |
|----------|-----|------|------|------|------|



| | | | | | |
|----------|-----|------|------|------|------|
| REWORK-P | 140 | 1.00 | 1.00 | 0.00 | 0.00 |
|----------|-----|------|------|------|------|



STD. 1 1/4" ROUND SOLID SHAFT

JOB NUMBER : C121241-C-08

WAYNE EAMES

CUSTOMER: WAKE FARMS

LOCATION : UNION SPRINGS, AL

DATE : 10/15/2025

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MATL : T303 SS

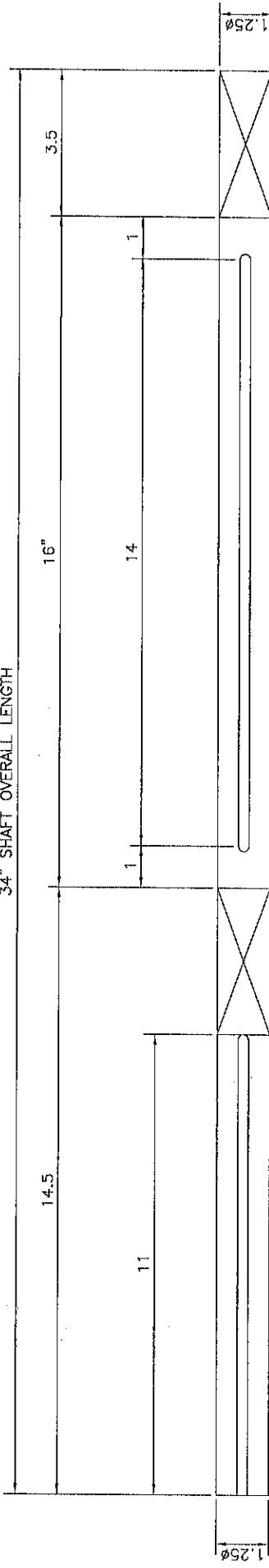
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DETAILER : BRAD DAWSON

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SHOP CHECKER :

34" SHAFT OVERALL LENGTH



SHAFT MAT'L. = 1 1/4" ROUND SOLID

DRIVE SHAFT DETAIL QTY. 1 REQ'D.

JOB NAME

Wayne Farms

JOB NUMBER

121241-C-08

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MATERIAL SIZE

2x1/4 Anale

| PIECES | LENGTH | COPE/ANGLE | LH + RH |
|--------|---------|------------|---------|
| 4 | 1-9 | SC | |
| 2 | 1-11 | 45° OE | |
| 3 | 1-6 3/4 | SC | 1L-1R |

1 X 3/16 Angle

| | | |
|----|---------|----|
| 22 | 1-6 1/2 | SC |
|----|---------|----|