

EQUIPMENT SPEC SHEET



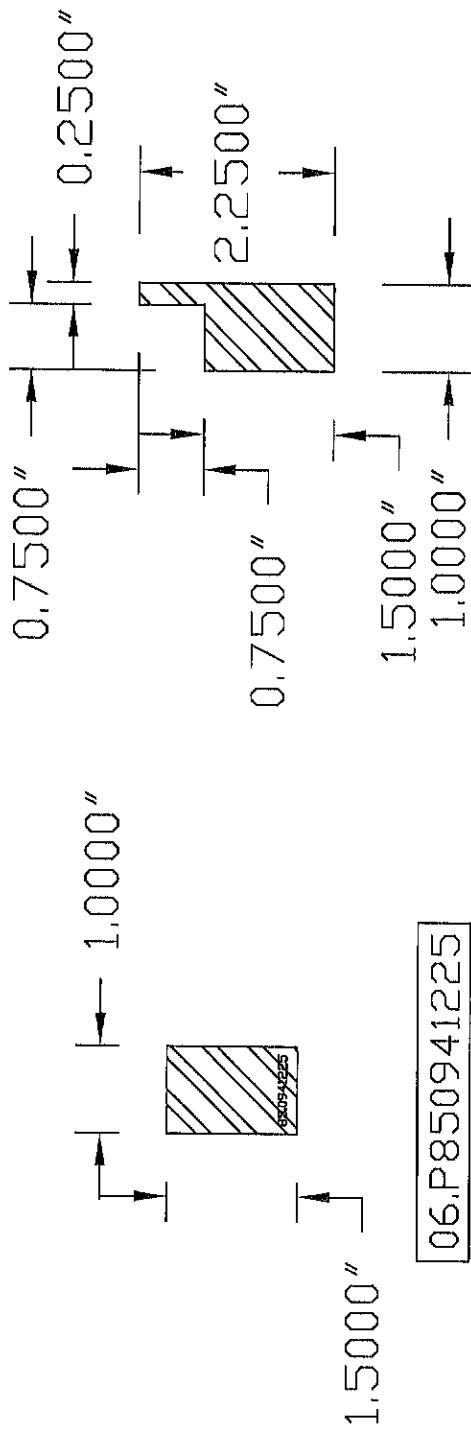
NAME & LOCATION	WAYNE FARMS	UNION SPRING, AL	CUSTOMER NUMBER	C121241	
ITEM NUMBER	X-07	ITEM SERIAL NUMBER	C121241-X-07		
ENGINEER	GARY CAMBRON	SALESMAN	HEATH MORROW		
EQUIPMENT TYPE	BONELESS DRUM INCLINE CONV			CAD TECH DETAILER	KYLE WRIGHT
1 BELT MANUF.	INTRALOX	2	SERIES	800S	
4 BELT LENGTH	112'	5	BELT COLOR	WHITE	
7 FRICTION SPACING	N/A	8	BELT INDENT	N/A	
10 BELT WIDTH	12"	11	WEARSTRIP	1"X1-1/2" UHMW	
13 BELT FLIGHTS	YES	14	FLIGHT HEIGHT	3"	
16 FLIGHT CENTERS	12"	17	FLIGHT INDENT	1.3"	
19 T.O.B. INFEED		20	T.O.B. DISCHARGE		
21 IDLE SPROCKET	8 TOOTH	22	PITCH DIAMETER	5.2" PD	
24 DRIVE SPROCKET	8 TOOTH	25	PITCH DIAMETER	5.2" PD	
27 SPROCKETS @ DRV	3	28	SPROCKETS @ IDLE	3	
30 BELT WASHER	YES	31	DRIP PAN	YES	
33 DRIVE SIDE	RIGHT	34	DRIVE TYPE	EXTREME DUTY	
36 MOTOR	STERLING	37	HORSEPOWER	1 HP	
39 GEARBOX	K343 TAPER	40	RATIO	32:1	
42 EQUIP. MAT.	1/4" SS	43	LEGS	CEILING HUNG	
PARTS and or MATERIAL UNIQUE TO THIS ITEM(S) / SPECIAL DESIGN SPECS (Please explain)					
SAFETY LABELS AND E-STOPS TO BE LOCATED AS SHOWN.					
THIS ITEM GETS A DRIVE RESTRAINT KIT					
USES ETCHED SAFETY LABELS.					

DRAWING COMPLETION DATE

10/23/2025

DELIVERY DATE

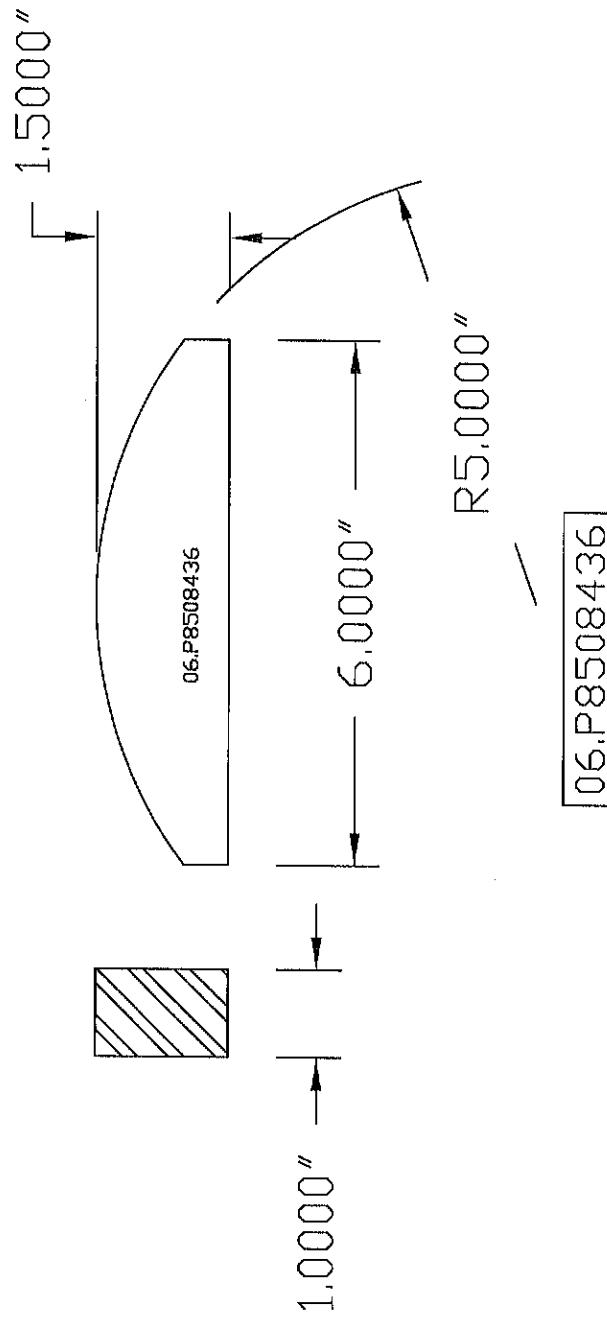
11/21/2025



UHMW CTR CWAY
150 FEET REQUIRED
WAYNE FARMS-UNION SPRING, AL
C121241-X-07

06.P8509495901LHD

UHMW L-SHAPED RWAY
100 FEET REQUIRED
WAYNE FARMS-UNION SPRING, AL
C121241-X-07

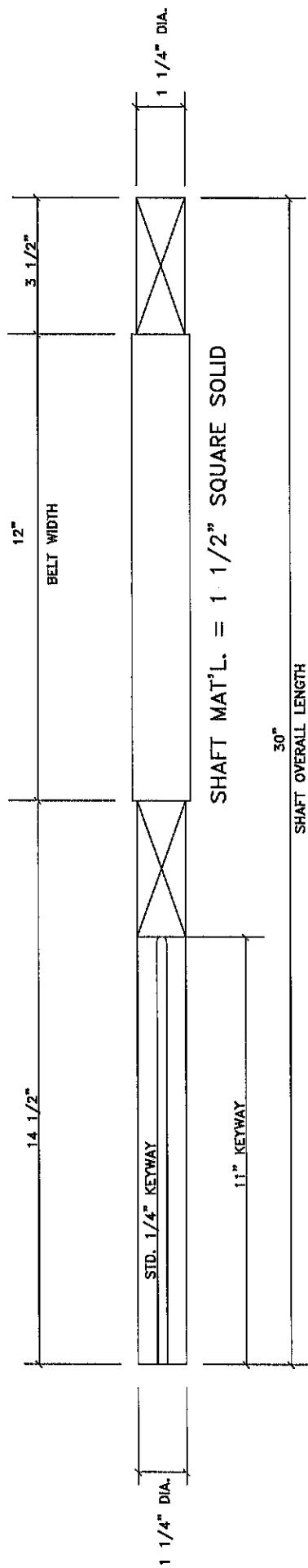


STD. 1 1/2" SQUARE SOLID SHAFT

FORM DRAWING ONLY, THIS IS NOT TO SCALE !

JOB NUMBER : C121241-X-07
 CUSTOMER : WAYNE FARMS
 LOCATION : UNION SPRING, AL

DATE : 10/20/2025
 MAT'L : T303 SS
 DETAILER : KYLE WRIGHT
 SHOP CHECKER :



DRIVE SHAFT DETAIL QTY. 1 REQ'D.

STD. 1 1/2" SQUARE SOLID SHAFT

FORM DRAWING ONLY, THIS IS NOT TO SCALE !

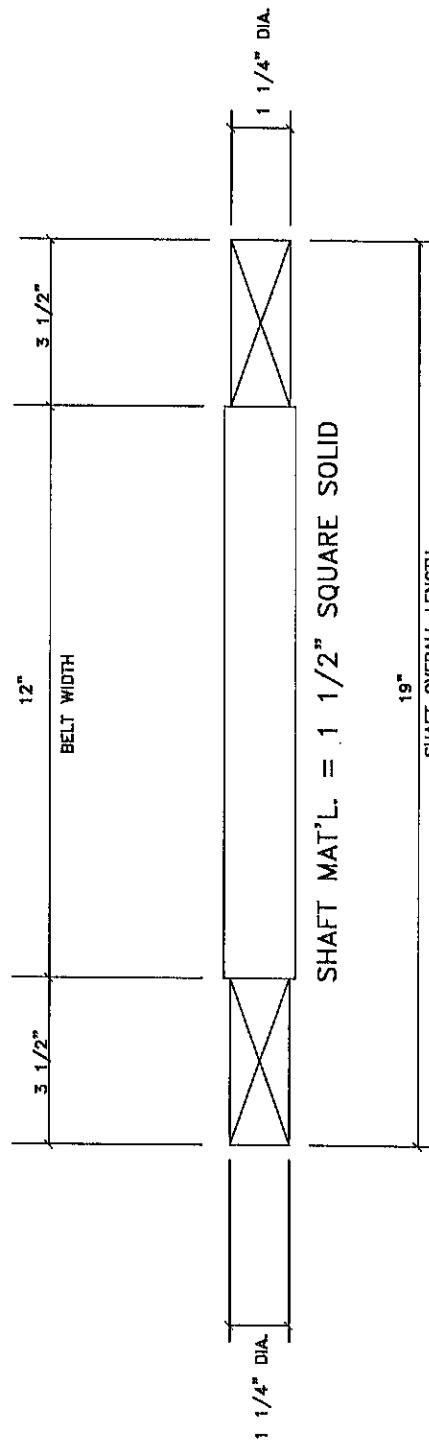
JOB NUMBER :	C121241-X-07
CUSTOMER :	WAYNE FARMS
LOCATION :	UNION SPRING, AL

DATE : 10/20/2025

DETAILER : KYLE WRIGHT

MATERIAL : T303 SS

SHOP CHECKER :



IDLE SHAFT DETAIL QTY. 1 REQ'D.

STD. 1 1/2" SQUARE SOLID SHAFT



D&F EQUIPMENT SALES, INC - ALABAMA
Work Order Traveller
WORK ORDER ID: 121241-X-07/S

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Work Order ID	Part ID	Release	Want Date	Start Date	Finish Date	Qty	Drawing ID/Rev Engineer
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121241-X-07/S DFM500I12 5/21/2025 11/14/2025 . 1.00



Drawing Rev:

D&F INCLINE CONVEYOR 12" WI

DENICE

Order ID: Customer: Ship To:
Part ID:

Shop Resources Type	Seq#	End Qty	Start Qty	Setup Hrs	Run Hrs	Start Date	Finish Date	Drawing ID/Rev
ENGINEERING	10	1.00	1.00	0.00	0.00			
ENGINEERING								



LASER SHOP 20 1.00 1.00 0.00 0.00
LASER SHOP



SHOP1 30 1.00 1.00 0.00 0.00
SHOP1



Part ID/Sub ID	Piece#	Date Req'd	Unit Of Measure	Qty Req'd	Qty Due	Issue
01.S101 3/16" PLATE SS 48X120	10	5/21/2025	4X10	0.00	0.00	_____
01.S104	20	5/21/2025	5X10	0.00	0.00	_____



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3/16" PLATE SS 60X120							
	01.S108	30	5/21/2025	4X10		0.00	0.00 _____
	1/4" PLATE SS 48X120						
	01.S111	40	5/21/2025	5X10		0.00	0.00 _____
	1/4" PLATE SS 60X120						
	01.S127	90	5/21/2025	4X10		0.00	0.00 _____
	12GA SHEET SS 48X120						
	01.S129	100	5/21/2025	5X10		0.00	0.00 _____
	12GA SHEET SS 60X120						
	02.RR206	130	5/21/2025	FT		0.00	0.00 _____
	ROUND ROD 1/2" SS						
	02.RR208	140	5/21/2025	FT		0.00	0.00 _____
	ROUND ROD 3/4" 304 SS						
	05.T802	280	5/21/2025	FT		0.00	0.00 _____
	TUBING SS 1"SQ X 16GA						
	05.T804	290	5/21/2025	FT		0.00	0.00 _____
	TUBING SS 1"SQ X 11GA						
	30.40706	330	5/21/2025	EA		0.00	0.00 _____
	COUPLING SS 3/8"						
	S00024	340	5/21/2025	EA		1.00	1.00 _____
	TUBING END CAP - 1" SQ X 12 GA						
SHOP2	40	1.00	1.00	0.00	0.00		
SHOP2							



Part ID/Sub ID	Piece#	Date Reqd	Unit Of Measur	Qty Reqd	Qty Due	Issue
06.S00070	10	5/21/2025	EA	0.00	0.00	_____
LEG INSERT 1-1/2"X 1-1/2" X 1/2"** 3/4" THDS.						
06.S0421	80	5/21/2025	EA	0.00	0.00	_____
			SLIDE QUICK CONNECT TAKEUP 4 FT REQ'D			



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						Engineer	

(AMW) 7/16" SQUARE BAR QTY. OF
(4) REQ'D PER ASSY

06.S0411 90 5/21/2025 EA 0.00 0.00 _____
CONE LINE BRACKET PIN 3/8"
FOR SINGLE & DOUBLE BRACKETS (LOW PROFILE, TO HOLD DOWN PLASTIC BUT BE
REMOVABLE)
PIN 3/8"DX3/4"L

SHOP3 50 1.00 1.00 0.00 0.00
SHOP3



Part ID/Sub ID	Piece#	Date Reqd	Unit Of Measur	Qty Reqd	Qty Due	Issue
02.SB402	10	5/21/2025	FT	0.00	0.00	_____
SQUARE BAR 1/4" SS FOR GEARBOXES						
06.S0415	20	5/21/2025	EA	2.00	2.00	_____
BELT WASH 12" SPLASH SHIELD STD 304						
S00206	30	5/21/2025	EA	0.00	0.00	_____
GEAR BOX 262 MOUNTING BRACKET*						
S00231	40	5/21/2025	EA	0.00	0.00	_____
CONVEYOR INCLINE RETURN HOLD DOWN BRKT*						
HOLD DOWN SHOE FOR INCLINE CONVEYORS ONLY!!!!!!						
USE (1) HOLD DOWN ON BELTS 12"W OR LESS						
USE (2) HOLD DOWN ON BELTS 12"W TO 18"W						
USE (3) HOLD DOWN ON BELTS 18"W OR GREATER						
(ADD ONE FOR EVERY 6" OF BELT WIDTH)						
S00371-S	50	5/21/2025	EA	0.00	0.00	_____
LEG ADJUSTER 9"X3/4" ATR W/SS PAD 10GA*						
SWIVEL TYPE						
S00421A	60	5/21/2025	EA	1.00	1.00	_____
DRIVE DRIP PAN 30" X 11"						
(FOR NORDISTOBER GEARBOXES)						
S00400	70	5/21/2025	EA	0.00	0.00	_____
UHMW JOINT BRACKET 12GA (4) 5/16" HOLES						



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	06.S00421HA	80	5/21/2025	EA		2.00	2.00 _____
	SS DRIP PAN HANGER 1"W FLAT BAR W/ 7/16"H*						
	1"W FLAT BAR WITH 7/16" HOLE						
	6.75" OVERAL LENGTH						
	02.BSR212	90	5/21/2025	FT		0.00	0.00 _____
	BEARING SIZE ROD 1" SS						
UHMW PARTS	60	1.00	1.00	0.00	0.00		
UHMW PARTS							



Part ID/Sub ID	Piece#	Date Reqd	Unit Of Measur	Qty Reqd	Qty Due	Issue
06.P850941225	10	5/21/2025	FT	150.00	150.00	_____
UHMW WEARSTRIP 1" X 1-1/2"						
06.P8509495901LHD	20	5/21/2025	FT	100.00	100.00	_____
UHMW WEARSTRIP L-SHAPE 1"X2-1/4" W/ NOT*						
3/4" x 3/4" NOTCH						
06.P8508436	30	5/21/2025	EA	2.00	2.00	_____
UHMW SHOE RETURN 6" X 1-1/2" X 1"						
UHMW INDENT SEE PRINT		40	5/21/2025	70.00	70.00	_____
UHMW INDENT W. SLOPE SEE PRINT		50	5/21/2025	50.00	50.00	_____
UHMW INDENT LWR RAD (1) LH & (1) RH SEE PRINT		60	5/21/2025	2.00	2.00	_____
UHMW INDENT UPR RAD SEE PRINT		70	5/21/2025	2.00	2.00	_____



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		80	5/21/2025			3.00	3.00 _____
	UHMW CTR CWAY LWR RAD SEE PRINT						
		90	5/21/2025			3.00	3.00 _____
	UHMW CTR CWAY UPR RAD SEE PRINT						
		100	5/21/2025			2.00	2.00 _____
	UHMW L-SHAPED RWAY LWR RAD (1) LH & (1) RH SEE PRINT						
		110	5/21/2025			2.00	2.00 _____
	UHMW L-SHAPED RWAY UPR RAD (1) LH & (1) RH SEE PRINT						
SUB-ASSY 1	70	1.00	1.00	0.00	0.00		



SUB-ASSY 2 80 1.00 1.00 0.00 0.00
SUB-ASSY 2



FINAL ASSEM 90 1.00 1.00 0.00 0.00
FINAL ASSEMB



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Part ID/Sub ID	Piece#	Date Reqd	Unit Of Measur	Qty Reqd	Qty Due	Issue
		10 5/21/2025		112.00	112.00	
BELT - 12"W 800S OHFT AC WHITE W/ WHITE AC RODS						
FLIGHTS - 3IN STREAMLINE FLIGHTS ON 12" CENTERS, 1.3" IND						
37.1XI	20	5/21/2025	EA	1.00	1.00	
1HP XTREME 143TC 1800RPM INV DUTY*						
STAINLESS STEEL						
XTREME						
RPM: 1800						
FOOT OPTION: FOOTLESS						
FRAME: 143TC						
ENCLOSURE: TEFC						
RATING: INVERTER DUTY						
ELECTRICAL: 3 PHASE 460V						
ENCAPSULATED: ENCAPSULATED						
37.4SJ2	30	5/21/2025	EA	1.00	1.00	
STERLING SS HEL BEVEL SYMMETRICAL 32:1*						
STERLING SYMMETRICAL						
STAINLESS STEEL SMOOTH BODY						
403 HELICAL BEVEL						
32:1 31.539:1 (EXACT)						
140TC						
W/ TORQUE ARM						
37.SSK04125U	50	5/21/2025	EA	1.00	1.00	
SYMMETRICAL BUSHING 1-1/4" FOR SSK04 HE*						
SSK04-1.250UTBK						
STAINLESS STEEL						
1-1/4" SYMMETRICAL BUSHING KIT FOR						
SIZE SSK04 HELICAL BEVEL						
31.2808	80	5/21/2025	EA	6.00	6.00	
SPROCKET 800S 8T 1.5"SB 5.2"PD*						
PART #S3D8 G5CPE7 NG						
EZ CLEAN MOLDED SPROCKET						
	90	5/21/2025		0.00	0.00	
SET COLLARS						



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	15.142	100	5/21/2025	EA		1.00	1.00	
	SANITARY 2" SS ROLL TYPE FERRULE							
	31.91121	110	5/21/2025	EA		8.00	8.00	
	RETAINER SNAP RING 1.5" SS*							
	(SH-206SS)							
	95.0141902P	130	5/21/2025	EA		4.00	4.00	
	SPRAY NOZZLE 1/4 F8004-LN PLASTIC*							
	ADDITIONAL PARTS REQ'D #S00202 & #06.S0415							
	NATURAL PVDF							
		140	5/21/2025			0.00	0.00	
	BEARING ASSEMBLY							
	35.UCF207.20	160	5/21/2025	EA		4.00	4.00	
	KML 1-1/4" SS BEARING 4-BOLT FLG							
	10.1010724	200	5/21/2025	EA		16.00	16.00	
	HHC/SCREW 7/16-14 X 1-1/2" SS							
	10.10407	210	5/21/2025	EA		16.00	16.00	
	FLAT WASHER 7/16" SS							
	NON-TAXABLE							
	10.10507	220	5/21/2025	EA		16.00	16.00	
	HEX LOCK NUT 7/16"-14 SS							
	06.207.4-BOLT	440	5/21/2025	EA		3.00	3.00	
	SS BEARING COVER FITS 207 HOUSING 1-1/4"							
	STAINLESS STEEL BEARING COVER, 4-BOLT PATTERN FOR FLANGE STYLE BEARING							
	FITS 207 HOUSING FOR 1-1/4", 1-3/8", 1-7/16" AND 1-5/16"							
	(THIS IS A CLOSED COVER.)							
	06.BG1.25-4HOLE	510	5/21/2025	EA		4.00	4.00	
	SS BEARING GUARD 1.25" 4-HOLE*							
	STAINLESS STEEL (12 GAUGE)							
	BEARING GUARD							
	FOR 1-1/4" 4-HOLE BRG							
		540	5/21/2025			0.00	0.00	
	STABILIZER / TORQUE ARM ASSEMBLY -							



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	37.207-UNI	550	5/21/2025	EA		1.00	1.00 _____
	STABILIZER BRACKET UNIVERSAL FITS 207*						
	UNIVERSAL FITS 207 HOUSING						
	FOR 1-1/4" OR 1-7/16" SHAFT						
	06.207-GBC343R	560	5/21/2025	EA		1.00	1.00 _____
	SS K343 SYMM/TLOCK GEARBOX COVER (RIGHT)*						
	06.207-GBC343R						
	SS K343 SYMMETRICAL / TAPER LOCK GEARBOX COVER (RIGHT)*						
	RIGHT HAND HORIZONTAL MOUNTING ORIENTATION						
	06.COVER-UNI	590	5/21/2025	EA		0.00	0.00 _____
	SS UNIVERSAL SHAFT COVER FITS STOBER*						
	(12GA MATERIAL)						
	LEAVE FLAT TILL NEEDED AND THEN WE CAN BEND.						
	10.10507	600	5/21/2025	EA		1.00	1.00 _____
	HEX LOCK NUT 7/16"-14 SS						
	10.1010750	610	5/21/2025	EA		1.00	1.00 _____
	HHC/SCREW 7/16 X 3" SS						
	10.10407	620	5/21/2025	EA		3.00	3.00 _____
	FLAT WASHER 7/16" SS						
	NON-TAXABLE						
	10.10307	630	5/21/2025	EA		2.00	2.00 _____
	LOCK WASHER 7/16" SS						
	NON-TAXABLE						
		930	5/21/2025			0.00	0.00 _____
	D & F STANDADRD ESTOP -						
	45.800F1YP1	940	5/21/2025	EA		2.00	2.00 _____
	ALLEN BRADLEY E-STOP STATION						
	10.1080808	950	5/21/2025	EA		8.00	8.00 _____
	SOCKET CAP SCREW 8-32 X 1/2" SS*						
	8C50KCS3						
	10.10808N	960	5/21/2025	EA		8.00	8.00 _____
	NYLON LOCK NUT 8-32 SS*						



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	8CNNE3						
		1400	5/21/2025			0.00	0.00 _____
	MISCELLANEOUS -						
	10.1011013	1410	5/21/2025	EA		4.00	4.00 _____
	HH LAG SCREW SS 1/4 X 1"						
	NON TAXABLE						
	10.1060432	1430	5/21/2025	EA		92.00	92.00 _____
	MACH SCREW 1/4"- 20 X 2" SS*						
	PHILLIPS FLAT HEAD #72718						
	10.10504	1510	5/21/2025	EA		92.00	92.00 _____
	HEX NYLON LOCK NUT 1/4"-20 SS						
	NON-TAXABLE						
	10.1010616	1560	5/21/2025	EA		8.00	8.00 _____
	HHC/SCREW 3/8-16 X 1" SS						
	FASTENAL P/N 1170105						
	(NON-TAXABLE)						
	10.10306	1630	5/21/2025	EA		8.00	8.00 _____
	LOCK WASHER 3/8" SS						
	NON-TAXABLE						
	10.1010824	1710	5/21/2025	EA		24.00	24.00 _____
	HHC/SCREW 1/2-13 X 1-1/2"SS						
	NON-TAXABLE						
	10.10508	1740	5/21/2025	EA		24.00	24.00 _____
	HEX LOCK NUT 1/2" -13 SS						
	S00425	1790	5/21/2025	EA		92.00	92.00 _____
	SPACER 1/4" X 3/4" X 5/16"ID						
	06.DRK	1880	5/21/2025	EA		1.00	1.00 _____
	DRIVE RESTRAINT KIT						
	10.10408	1890	5/21/2025	EA		48.00	48.00 _____
	FLAT WASHER 1/2" SS						
	NON-TAXABLE						
SHIPPING	100	1.00	1.00	0.00	0.00		
SHIPPING							



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OS
MACHINE 110 1.00 1.00 0.00 0.00



Part ID/Sub ID	Piece#	Date Reqd	Unit Of Measur	Qty Reqd	Qty Due	Issue
06.IS1215-1.25 SHAFT 12" IDLE WITH 1-1/4 JOURNAL		10 5/21/2025	EA	1.00	1.00	
06.DS1215-1.25 SHAFT 12" DRIVE WITH 1-1/4 JOURNAL		50 5/21/2025	EA	1.00	1.00	

REWORK-S 120 1.00 1.00 0.00 0.00
REWORK-S



REWORK-E 130 1.00 1.00 0.00 0.00



REWORK-P 140 1.00 1.00 0.00 0.00

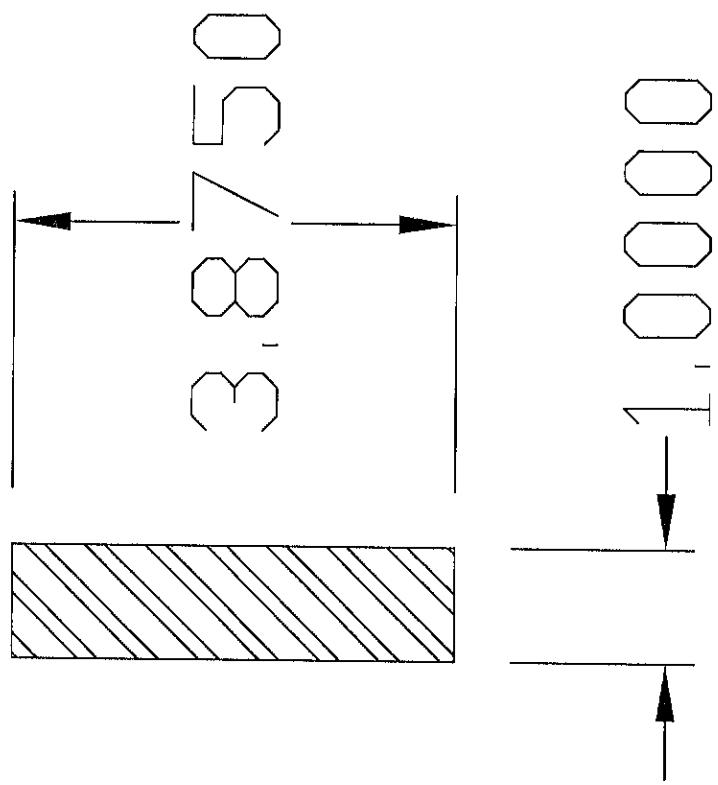




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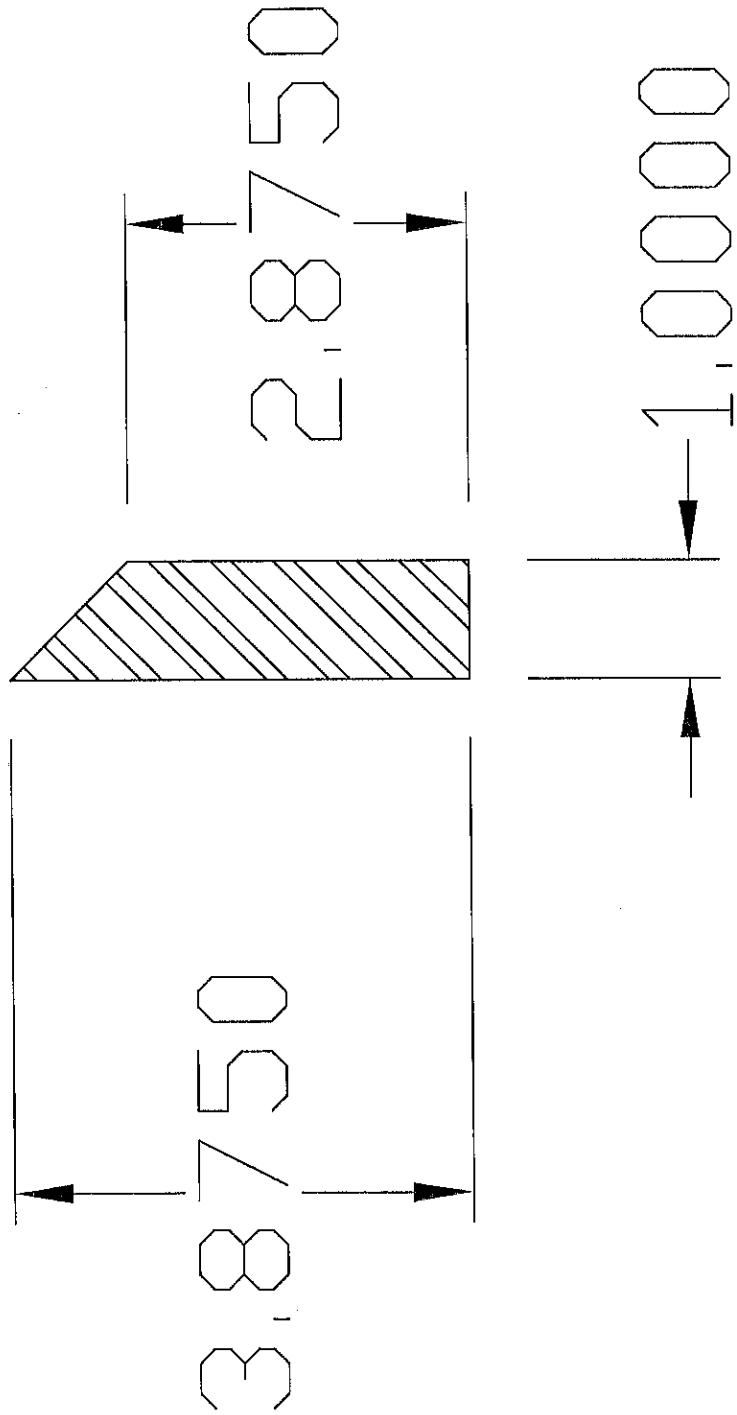
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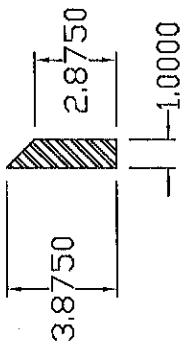
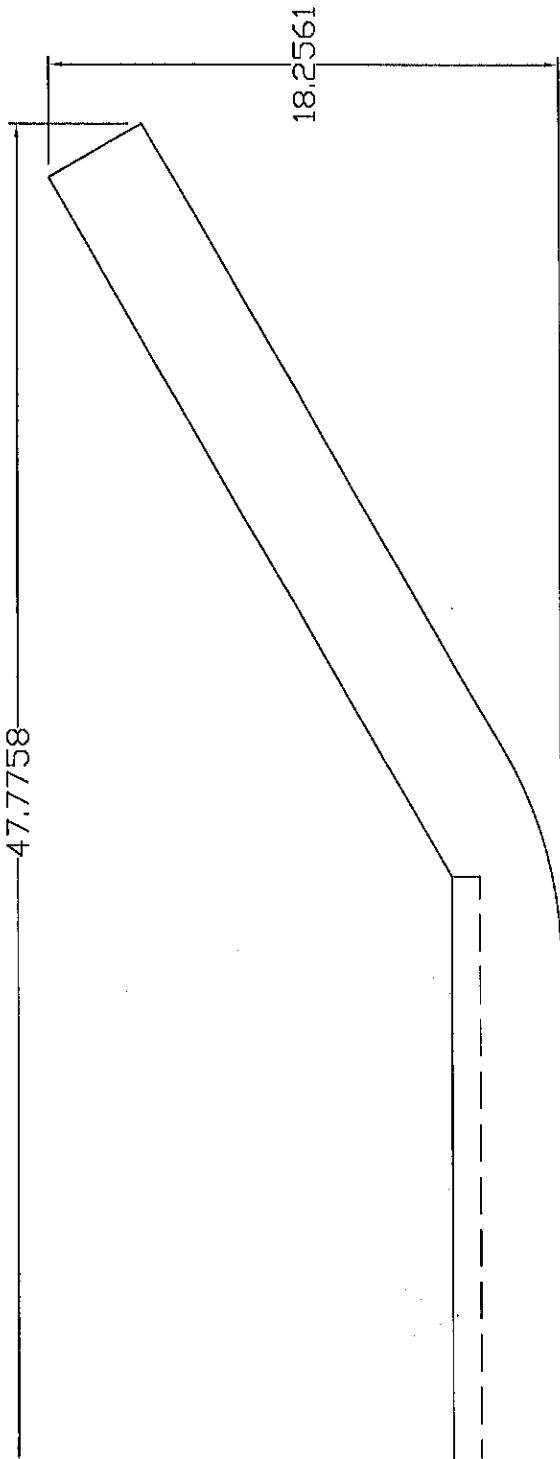
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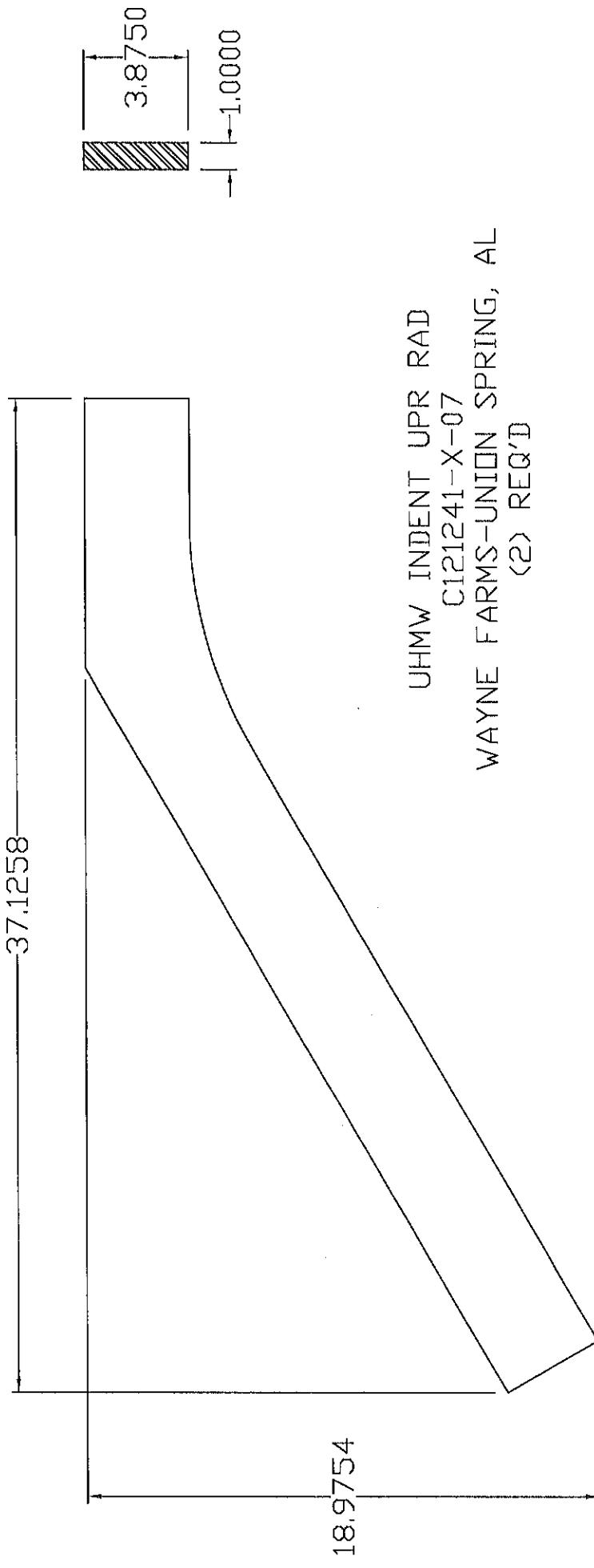
UHMW INDENT
C121241-X-07
WAYNE FARMS-UNION SPRING, AL
70 FEET REQUIRED

UHMW INDENT W. SLOPE
C121241-X-07
WAYNE FARMS-UNION SPRING, AL
50 FEET REQUIRED

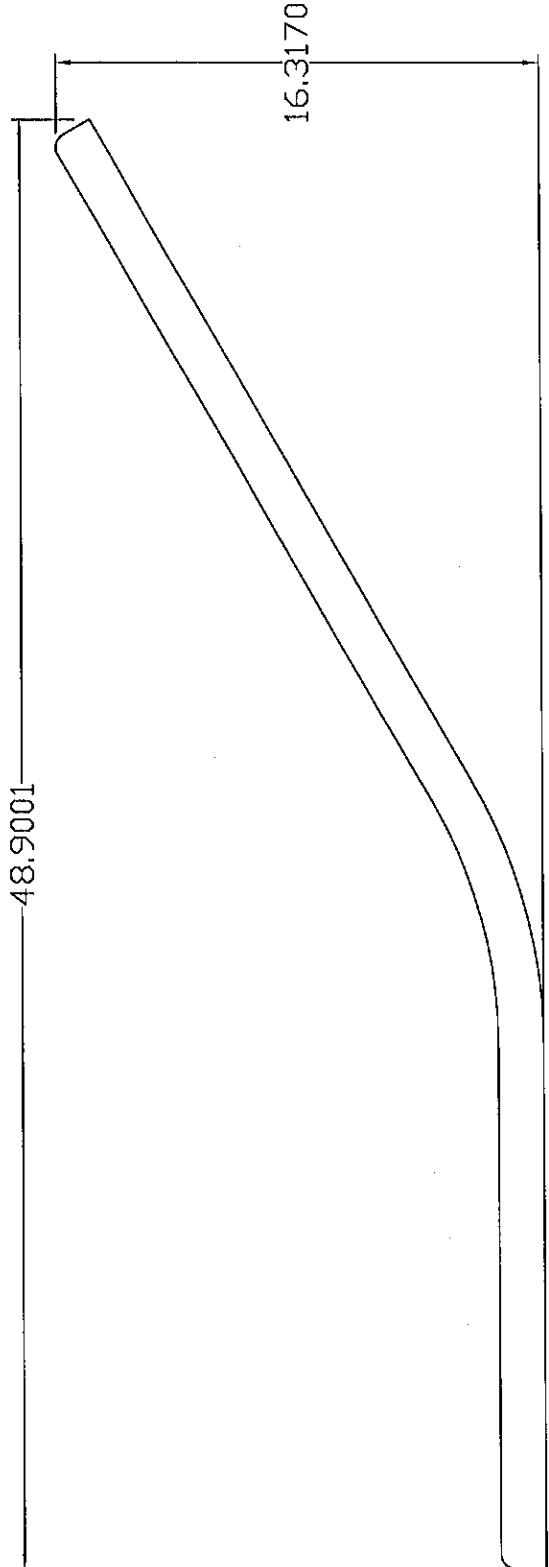




UHMW INDENT LWR RAD
C121241-X-07
WAYNE FARMS-UNION SPRING, AL
(2) REQ'D - (1) LH & (1) RH

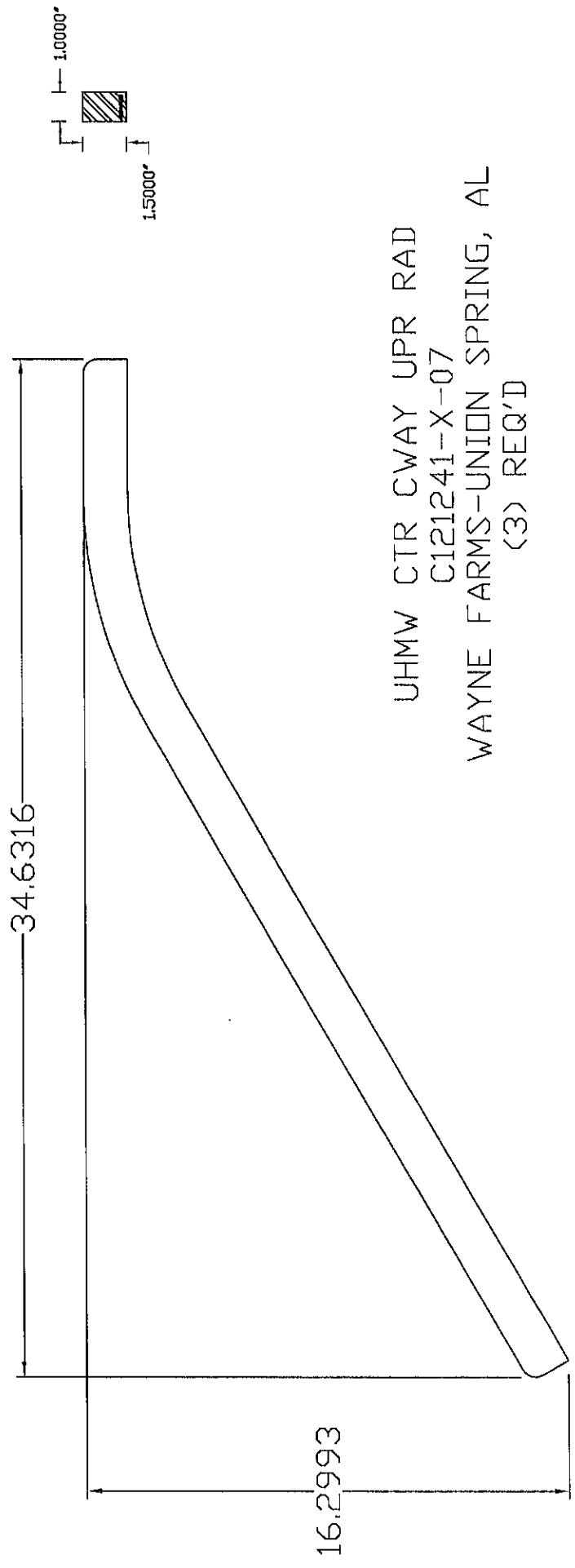


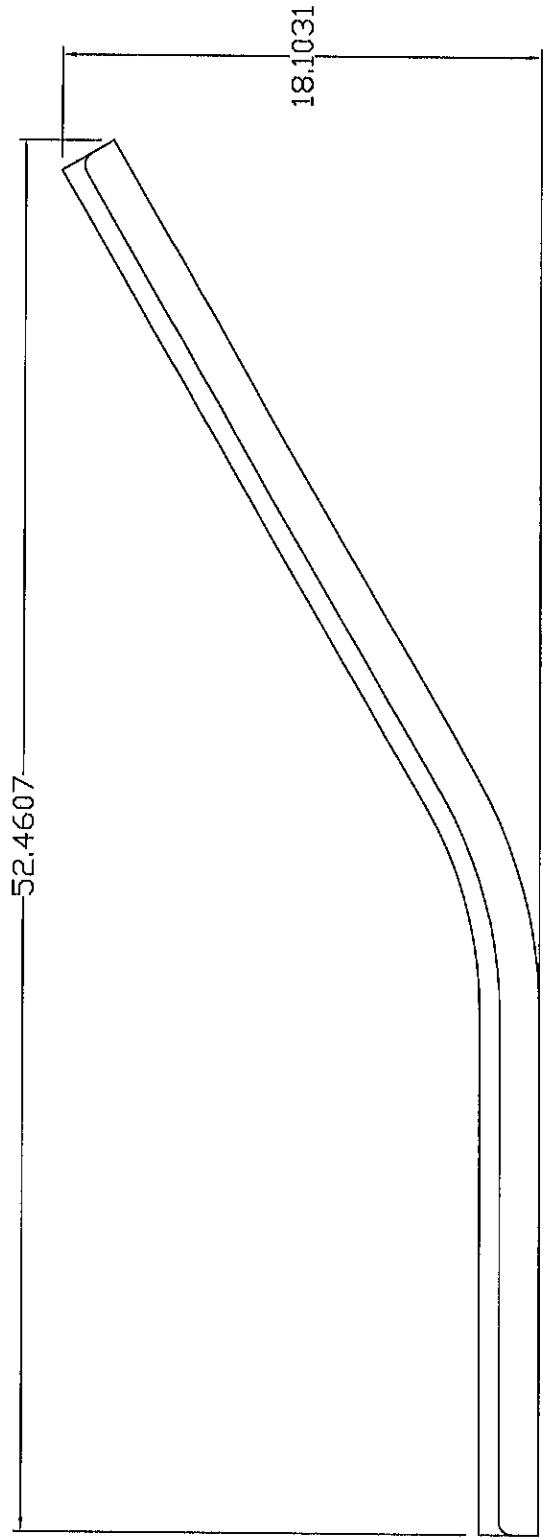
UHMW INDENT UPR RAD
C121241-X-07
WAYNE FARMS-UNION SPRING, AL
(2) REQ'D



1.0000'
1.5000' J

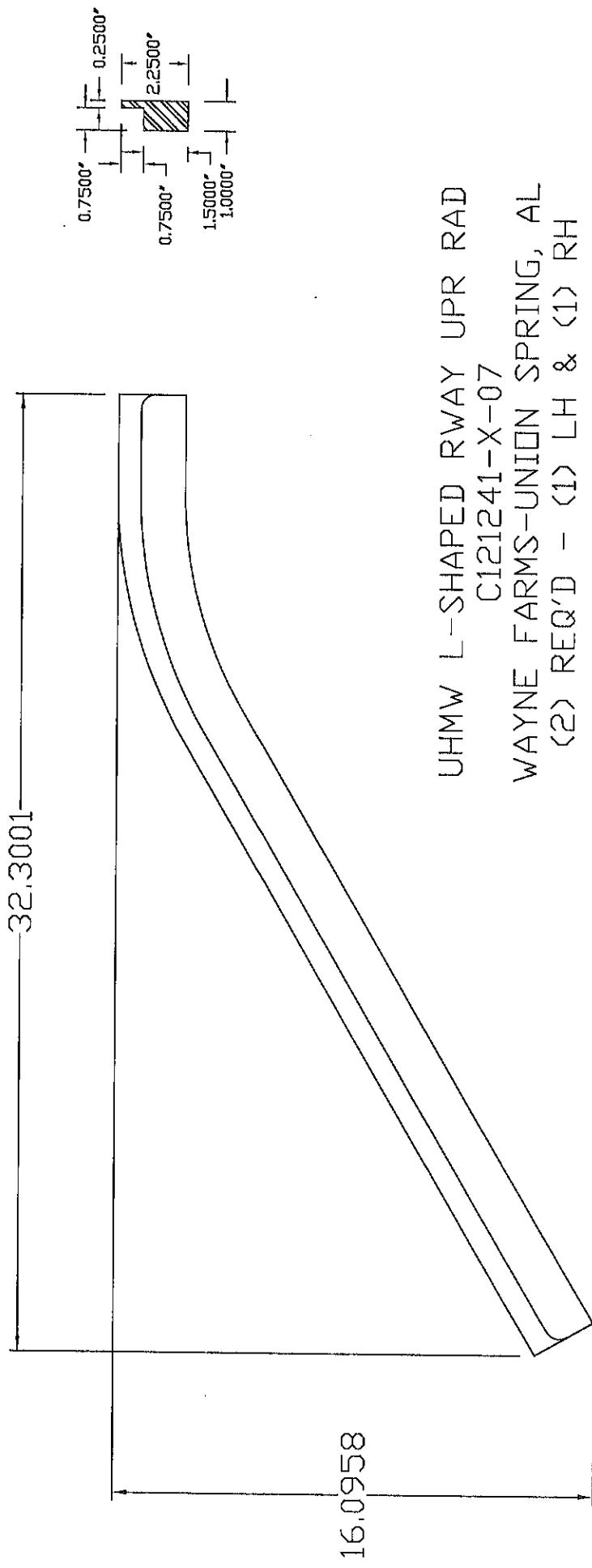
UHMW CTR CWAY LWR RAD
C121241-X-07
WAYNE FARMS-UNION SPRING, AL
(3) REQ'D





0.7500" |---| 0.2500"
0.7500" |---| 2.2500"
1.5000" |---|
1.0000"

UHMW L-SHAPED RWY LWR RAD
C121241-X-07
WAYNE FARMS-UNION SPRING, AL
(2) REQ'D - (1) LH & (1) RH



UHMW L-SHAPED RWY UPR RAD
C121241-X-07
WAYNE FARMS-UNION SPRING, AL
(2) REQ'D - (1) LH & (1) RH

JOB NAME

Nam

JOB NUMBER

Wayne Union Spring AL. MATERIAL SIZE 121241-X-07. JOB NUMBER

MATERIAL SIZE

1" X 11 G.A. Tubing

COPE/ANGLE

LH + RH