

EQUIPMENT SPEC SHEET

REVISION:

8/29 JS BG

 OF

NAME & LOCATION	WAYNE FARMS UNION SPRING, AL		CUSTOMER NUMBER	C121241	
ITEM NUMBER	X-13	ITEM SERIAL NUMBER	C121241-X-13	ITEMS REQ'D	1
ENGINEER	GARY CAMBRON	SALESMAN	HEATH MORROW	CAD TECH DESIGNER	DUSTIN CAGLE
EQUIPMENT TYPE	BONE CONV		CAD TECH DETAILER	DUSTIN CAGLE	

1 BELT MANUF.	INTRALOX	2 SERIES	800S	3 BELT TYPE	OH FT
4 BELT LENGTH	95'	5 BELT COLOR	BLUE	6 BELT MATERIAL	AC (Acetal)
7 FRICTION SPACING	N/A	8 BELT INDENT	N/A	9 CENTER NOTCH	N/A
10 BELT WIDTH	6"	11 WEARSTRIP	1"X1-1/2" UHMW	12 BELT PIN MAT.	BLUE AC (Acetal)
13 BELT FLIGHTS	NO	14 FLIGHT HEIGHT	N/A	15 FLIGHT TYPE	N/A
16 FLIGHT CENTERS	N/A	17 FLIGHT INDENT	N/A	18 CENTER NOTCH	N/A
19 T.O.B. INFEED	N/A	20 T.O.B. DISCHARGE	N/A		
21 IDLE SPROCKET	WHEEL	22 PITCH DIAMETER		23 BORE SIZE/TYPE	1" ROUND
24 DRIVE SPROCKET	8 TOOTH	25 PITCH DIAMETER	5.2" PD	26 BORE SIZE/TYPE	1-1/2" SQUARE
27 SPROCKETS @ DRV	2	28 SPROCKETS @ IDLE	N/A	29 BELT SCRAPE	NO
30 BELT WASHER	YES	31 DRIP PAN	YES	32 DRIP PAN @ DRIVE	YES
33 DRIVE SIDE	LEFT (VERTICAL)	34 DRIVE TYPE	EXTREME DUTY	35 MTR/GB FRAME	143TC/145TC
36 MOTOR	STERLING	37 HORSEPOWER	1 HP	38 FPM	60 FPM
39 GEARBOX	K343	40 RATIO	40:1	41 MULTIPLIER	NO
42 EQUIP. MAT.	1/4" SS	43 LEGS	N/A	44 TAKE UP	CATENARY SAG

PARTS and or MATERIAL UNIQUE TO THIS ITEM(S) / SPECIAL DESIGN SPECS (Please explain)

SAFETY LABELS AND E-STOPS TO BE LOCATED AS SHOWN.

THIS ITEM GETS A DRIVE RESTRAINT KIT

ETCHED METAL SAFETY LABELS.

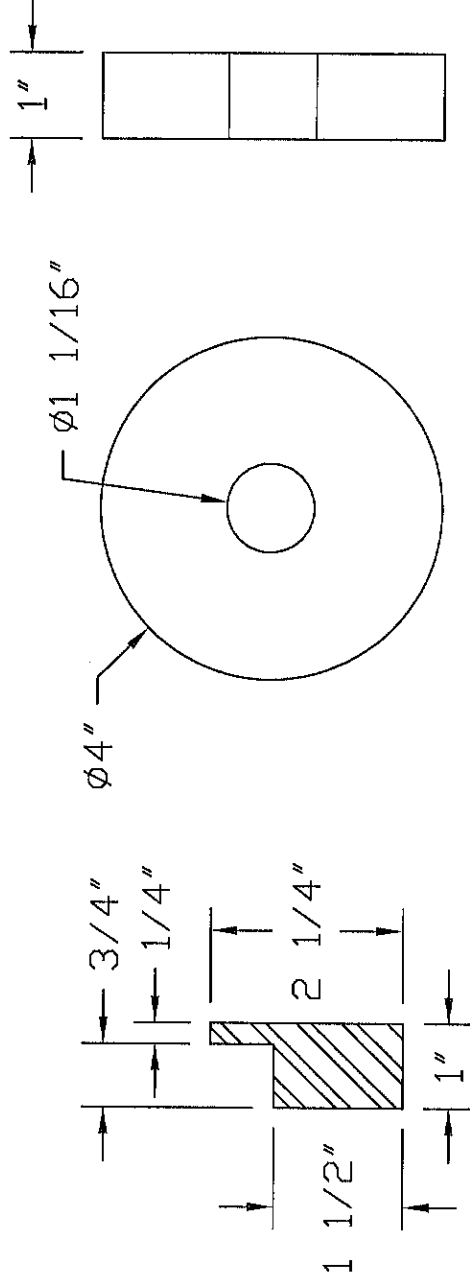
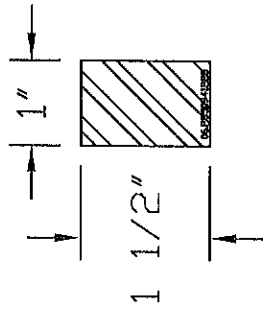
THIS ITEM WILL ATTACH TO C121241-DF208 CONELINE

DRAWING COMPLETION DATE

8/28/2025

DELIVERY DATE

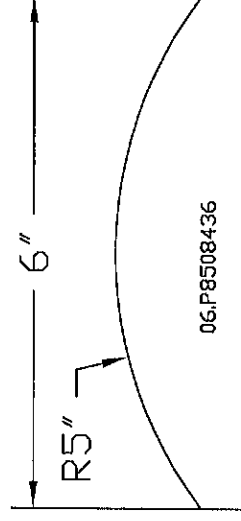
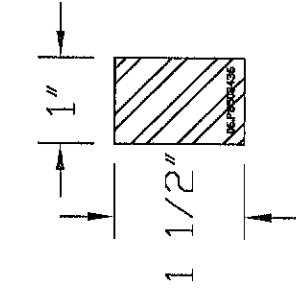
11/21/2025



06.P850941225
(90) FT REQ'D

06.P8509495901LHD
(90) FT REQ'D

06.040W
(2) REQ'D



06.P8508436
(2) REQ'D



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Work Order ID	Part ID	Release	WantDate	Start Date	Finish Date	Qty	Drawing ID/Rev Engineer
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121241-X-13/S	DFM500S06	5/21/2025	11/14/2025			1.00	
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Drawing Rev:

D&F STRAIGHT CONVEYOR 6" W

DENICE

Order ID:
Part ID:

Customer:

Ship To:

Shop Resources Type	Seq#	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/Rev
ENGINEERING ENGINEERING	10	1.00	1.00	0.00	0.00		



LASER SHOP LASER SHOP	20	1.00	1.00	0.00	0.00		
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SHOP1 SHOP1	30	1.00	1.00	0.00	0.00		
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Part ID/Sub ID	Piece#	Date Req'd	Unit Of Measur	Qty Req'd	Qty Due	Issue
01.S101 3/16" PLATE SS 48X120	10	5/21/2025	4X10	0.00	0.00	_____
01.S104	20	5/21/2025	5X10	0.00	0.00	_____



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	3/16" PLATE SS 60X120						
	01.S108 1/4" PLATE SS 48X120	30	5/21/2025	4X10		0.00 0.00	 _____
	01.S111 1/4" PLATE SS 60X120	40	5/21/2025	5X10		0.00 0.00	 _____
	01.S117 10GA SHEET SS 48X120	50	5/21/2025	4X10		0.00 0.00	 _____
	01.S119 10GA SHEET SS 60X120	60	5/21/2025	5X10		0.00 0.00	 _____
	01.S122 11GA SHEET SS 48X120	70	5/21/2025	4X10		0.00 0.00	 _____
	01.S124 11GA SHEET SS 60X120	80	5/21/2025	5X10		0.00 0.00	 _____
	01.S127 12GA SHEET SS 48X120	90	5/21/2025	4X10		0.00 0.00	 _____
	01.S129 12GA SHEET SS 60X120	100	5/21/2025	5X10		0.00 0.00	 _____
	01.S132 14GA SHEET SS 48X120	110	5/21/2025	4X10		0.00 0.00	 _____
	01.S134 14GA SHEET SS 60X120	120	5/21/2025	5X10		0.00 0.00	 _____
	02.RR206 ROUND ROD 1/2" SS	130	5/21/2025	FT		0.00 0.00	 _____
	02.RR208 ROUND ROD 3/4" 304 SS	140	5/21/2025	FT		0.00 0.00	 _____
	05.T804 TUBING SS 1"SQ X 11GA	150	5/21/2025	FT		0.00 0.00	 _____
	30.40706 COUPLING SS 3/8"	160	5/21/2025	EA		1.00 1.00	 _____
	S00024 TUBING END CAP - 1" SQ X 12 GA	170	5/21/2025	EA		1.00 1.00	 _____



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SHOP2 40 1.00 1.00 0.00 0.00
SHOP2



SHOP3 50 1.00 1.00 0.00 0.00
SHOP3



Part ID/Sub ID	Piece#	Date Reqd	Unit Of Measur	Qty Reqd	Qty Due	Issue
02.SB402 SQUARE BAR 1/4" SS FOR GEARBOXES	10	5/21/2025	FT	0.00	0.00	_____
06.S0415 BELT WASH 12" SPLASH SHIELD STD 304	20	5/21/2025	EA	2.00	2.00	_____
S00421H DRIVE DRIP PAN (HYDRAULIC) 16" X 8" INSIDE DIM	30	5/21/2025	EA	1.00	1.00	_____
06.S00421HA SS DRIP PAN HANGER 1"W FLAT BAR W/ 7/16"H* 1"W FLAT BAR WITH 7/16" HOLE 6.75" OVERAL LENGTH	40	5/21/2025	EA	2.00	2.00	_____

UHMW PARTS 60 1.00 1.00 0.00 0.00
UHMW PARTS



Part ID/Sub ID	Piece#	Date Reqd	Unit Of Measur	Qty Reqd	Qty Due	Issue
06.P850941225 UHMW WEARSTRIP 1" X 1-1/2"	10	5/21/2025	FT	90.00	90.00	_____



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FOOT OPTION: FOOTLESS FRAME: 143TC ENCLOSURE: TEFC RATING: INVERTER DUTY ELECTRICAL: 3 PHASE 460V ENCAPSULATED: ENCAPSULATED							
	37.4SK2	30	5/21/2025	EA		1.00	1.00 _____
STERLING SS HEL BEVEL SYMMETRICAL 40:1* STERLING SYMMETRICAL STAINLESS STEEL SMOOTH BODY 403 HELICAL BEVEL 40:1 38.872:1 (EXACT) 140TC W/ TORQUE ARM							
	37.SSK04125U	40	5/21/2025	EA		1.00	1.00 _____
SYMMETRICAL BUSHING 1-1/4" FOR SSK04 HE* SSK04-1.250UTBK STAINLESS STEEL 1-1/4" SYMMETRICAL BUSHING KIT FOR SIZE SSK04 HELICAL BEVEL							
	06.DRK	50	5/21/2025	EA		1.00	1.00 _____
DRIVE RESTRAINT KIT							
	31.2808	60	5/21/2025	EA		2.00	2.00 _____
SPROCKET 800S 8T 1.5"SB 5.2"PD* PART #S3D8 G5CPE7 NG EZ CLEAN MOLDED SPROCKET							
	15.142	70	5/21/2025	EA		1.00	1.00 _____
SANITARY 2" SS ROLL TYPE FERRULE							
	31.91121	80	5/21/2025	EA		3.00	3.00 _____
RETAINER SNAP RING 1.5" SS* (SH-206SS)							
	95.0141902P	90	5/21/2025	EA		2.00	2.00 _____
SPRAY NOZZLE 1/4 F8004-LN PLASTIC* ADDITIONAL PARTS REQ'D #S00202 & #06.S0415 NATURAL PVDF							
	BEARING ASSEMBLY	100	5/21/2025			0.00	0.00 _____



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Work Order ID	Part ID	Release	WantDate	Start Date	Finish Date	Qty	Drawing ID/Rev Engineer
	35.UCF207.20	110	5/21/2025	EA		2.00	2.00 _____
	KML 1-1/4" SS BEARING 4-BOLT FLG						
	10.1010724	120	5/21/2025	EA		8.00	8.00 _____
	HHC/SCREW 7/16-14 X 1-1/2" SS						
	10.10407	130	5/21/2025	EA		8.00	8.00 _____
	FLAT WASHER 7/16" SS						
	NON-TAXABLE						
	10.10507	140	5/21/2025	EA		8.00	8.00 _____
	HEX LOCK NUT 7/16"-14 SS						
	06.207.4-BOLT	260	5/21/2025	EA		1.00	1.00 _____
	SS BEARING COVER FITS 207 HOUSING 1-1/4*						
	STAINLESS STEEL BEARING COVER, 4-BOLT PATTERN FOR FLANGE STYLE BEARING						
	FITS 207 HOUSING FOR 1-1/4", 1-3/8", 1-7/16" AND 1-5/16"						
	(THIS IS A CLOSED COVER.)						
	06.BG1.25-4HOLE	330	5/21/2025	EA		2.00	2.00 _____
	SS BEARING GUARD 1.25" 4-HOLE*						
	STAINLESS STEEL (12 GAUGE)						
	BEARING GUARD						
	FOR 1-1/4" 4-HOLE BRG						
		360	5/21/2025			0.00	0.00 _____
	STABILIZER / TORQUE ARM ASSEMBLY -						
	37.207-UNI	370	5/21/2025	EA		1.00	1.00 _____
	STABILIZER BRACKET UNIVERSAL FITS 207*						
	UNIVERSAL FITS 207 HOUSING						
	FOR 1-1/4" OR 1-7/16" SHAFT						
	06.207-GBC343LV	380	5/21/2025	EA		1.00	1.00 _____
	SS K343 SYMM/TLOCK GEARBOX COVER (LEFT)*						
	06.207-GBC343LV						
	SS K343 SYMMETRICAL / TAPER LOCK GEARBOX COVER (LEFT)*						
	LEFT HAND VERTICAL MOUNTING ORIENTATION						
	10.10507	390	5/21/2025	EA		1.00	1.00 _____
	HEX LOCK NUT 7/16"-14 SS						



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Work Order ID	Part ID	Release	WantDate	Start Date	Finish Date	Qty	Drawing ID/Rev Engineer
	10.1010750	400	5/21/2025	EA		1.00	1.00 _____
	HHC/SCREW 7/16 X 3" SS						
	10.10407	410	5/21/2025	EA		3.00	3.00 _____
	FLAT WASHER 7/16" SS						
	NON-TAXABLE						
	10.10307	420	5/21/2025	EA		2.00	2.00 _____
	LOCK WASHER 7/16" SS						
	NON-TAXABLE						
		430	5/21/2025			0.00	0.00 _____
	D & F STANDADRD ESTOP -						
	45.800F1YP1	440	5/21/2025	EA		2.00	2.00 _____
	ALLEN BRADLEY E-STOP STATION						
	10.1080808	450	5/21/2025	EA		8.00	8.00 _____
	SOCKET CAP SCREW 8-32 X 1/2" SS*						
	8C50KCS3						
	10.10808N	460	5/21/2025	EA		8.00	8.00 _____
	NYLON LOCK NUT 8-32 SS*						
	8CNNE3						
		470	5/21/2025			0.00	0.00 _____
	MISCELLANEOUS -						
	10.1011013	480	5/21/2025	EA		4.00	4.00 _____
	HH LAG SCREW SS 1/4 X 1"						
	NON TAXABLE						
	10.1010616	630	5/21/2025	EA		6.00	6.00 _____
	HHC/SCREW 3/8-16 X 1" SS						
	FASTENAL P/N 1170105						
	(NON-TAXABLE)						
	10.1010620	640	5/21/2025	EA		2.00	2.00 _____
	HHC/SCREW 3/8-16 X 1-1/4" SS						
	10.10306	700	5/21/2025	EA		8.00	8.00 _____
	LOCK WASHER 3/8" SS						
	NON-TAXABLE						



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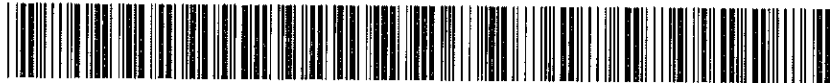
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10.1010824	780	5/21/2025	EA			16.00	16.00 _____
HHC/SCREW 1/2-13 X 1-1/2"SS							
NON-TAXABLE							

10.10508	810	5/21/2025	EA			16.00	16.00 _____
HEX LOCK NUT 1/2" -13 SS							

47.02116	950	5/21/2025	EA			4.00	4.00 _____
SET COLLAR 1" SS							

SHIPPING	100	1.00	1.00	0.00	0.00		
SHIPPING							



OS	110	1.00	1.00	0.00	0.00		
MACHINE							



Part ID/Sub ID	Piece#	Date Reqd	Unit Of Measur	Qty Reqd	Qty Due	Issue
6" DRIVE SHAFT	10	5/21/2025		1.00	1.00	_____
6 1/8" BOLTED SHAFT	20	5/21/2025		1.00	1.00	_____

REWORK-S	120	1.00	1.00	0.00	0.00		
REWORK-S							





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REWORK-E	130	1.00	1.00	0.00	0.00		
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REWORK-P	140	1.00	1.00	0.00	0.00		
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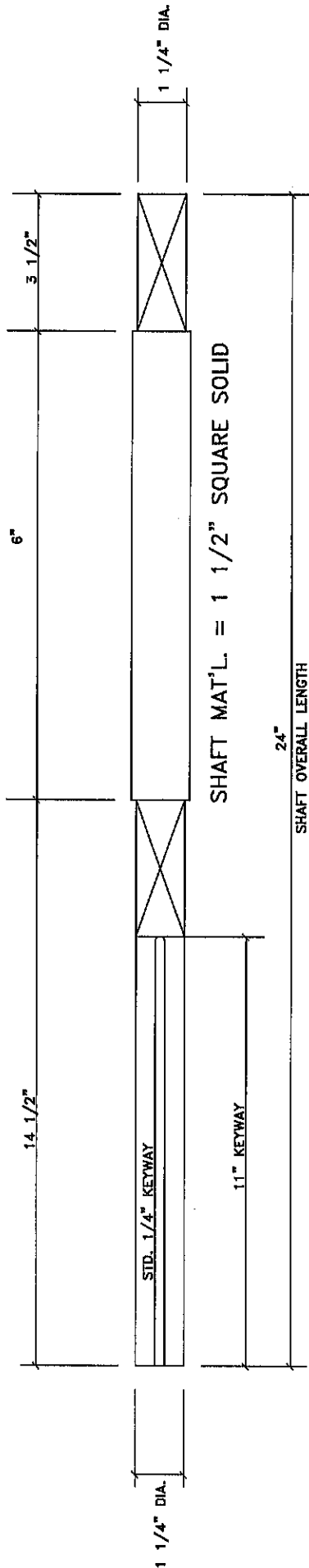


STD. 1 1/2" SQUARE SOLID SHAFT

FORM DRAWING ONLY, THIS IS NOT TO SCALE !

JOB NUMBER : C121241-X-13
CUSTOMER : WAYNE FARMS
LOCATION : UNION SPRINGS, AL

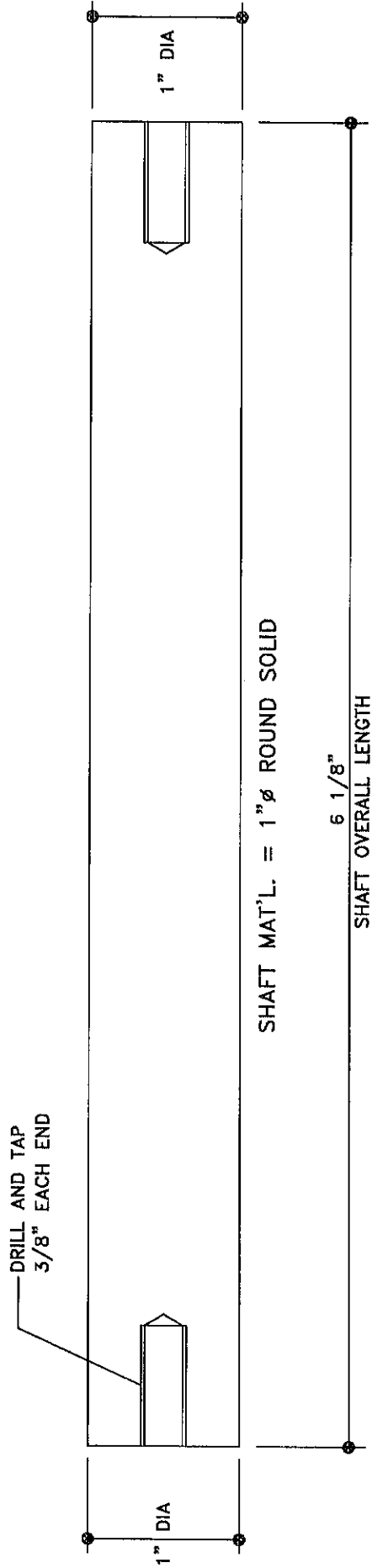
DATE : 8/28/2025
MATERIAL : T303 SS
DETAILER : DUSTIN CAGLE
SHOP CHECKER :



DRIVE SHAFT DETAIL QTY. 1 REQ'D.

FORM DRAWING ONLY, THIS IS NOT TO SCALE !

JOB NUMBER :	C121241-X-13	DATE :	8/28/2025	DETAILER :	DUSTIN CAGLE
CUSTOMER :	WAYNE FARMS	MAT'L :	T303 SS	SHOP CHECKER :	
LOCATION :	UNION SPRINGS, AL				



BOLTED SHAFT DETAIL QTY. 1 REQ'D.