

## EQUIPMENT SPEC SHEET

REVISION:



NAME & LOCATION		WAYNE FARMS UNION SPRINGS, AL		CUSTOMER NUMBER		C121241	
ITEM NUMBER		C-15		ITEM SERIAL NUMBER		C121241-C-15	
ENGINEER		GARY CAMBRON		SALESMAN		HEATH MORROW	
EQUIPMENT TYPE		WING GRADING CONVEYOR		CAD TECH DESIGNER		DUSTIN CAGLE	
CAD TECH DETAILER		DUSTIN CAGLE		ITEMS REQ'D		1	
1	BELT MANUF.	INTRALOX	2	SERIES	800S	3	BELT TYPE
4	BELT LENGTH	27'	5	BELT COLOR	WHITE	6	BELT MATERIAL
7	FRICTION SPACING	N/A	8	BELT INDENT	N/A	9	CENTER NOTCH
10	BELT WIDTH	24"	11	WEARSTRIP	1"X1-1/2" UHMW	12	BELT PIN MAT.
13	BELT FLIGHTS	NO	14	FLIGHT HEIGHT	N/A	15	FLIGHT TYPE
16	FLIGHT CENTERS	N/A	17	FLIGHT INDENT	N/A	18	CENTER NOTCH
19	T.O.B. INFEE	42"	20	T.O.B. DISCHARGE	42"		
21	IDLE SPROCKET	8 TOOTH	22	PITCH DIAMETER	5.2" PD	23	BORE SIZE/TYPE
24	DRIVE SPROCKET	8 TOOTH	25	PITCH DIAMETER	5.2" PD	26	BORE SIZE/TYPE
27	SPROCKETS @ DRV	5	28	SPROCKETS @ IDLE	5	29	BELT SCRAPE
30	BELT WASHER	YES	31	DRIP PAN	YES	32	DRIP PAN @ DRIVE
33	DRIVE SIDE	RIGHT (VERTICAL)	34	DRIVE TYPE	EXTREME DUTY	35	MTR/GB FRAME
36	MOTOR	STERLING	37	HORSEPOWER	1 HP	38	FPM
39	GEARBOX	K343 TAPER	40	RATIO	32:1	41	MULTIPLIER
42	EQUIP. MAT.	1/4" SS	43	LEGS	2" ANGLE	44	TAKE UP
							CATENARY SAG

PARTS and or MATERIAL UNIQUE TO THIS ITEM(S) / SPECIAL DESIGN SPECS (Please explain)

SAFETY LABELS AND E-STOPS TO BE LOCATED AS SHOWN.

SAFETY LABELS ARE ETCHED ON 12GA PLATES.

DRIVE RESTRAINT KIT (06.DRK).

(4) STANDARD 20" X 24" CONVEYOR MOUNTED ERGOS.

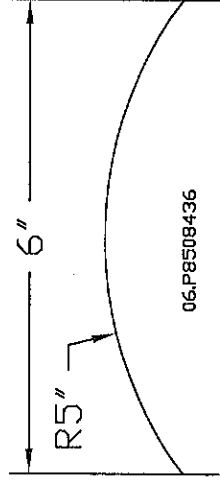
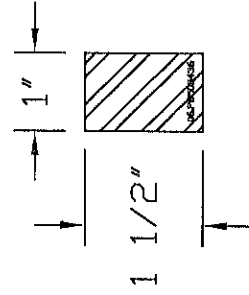
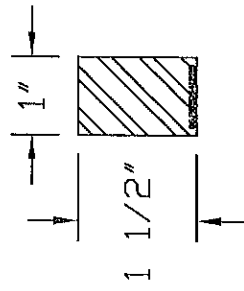
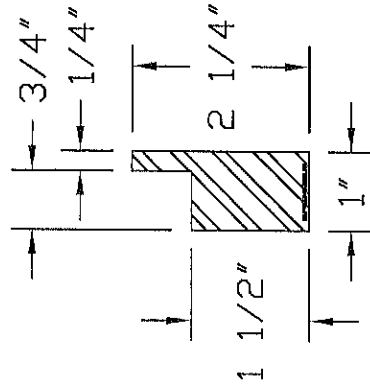
Grey 1" Grating

DRAWING COMPLETION DATE

10/17/2025

DELIVERY DATE

11/21/2025



06.P850941225  
(50) FT REQ'D

06.P8509495901LHD  
(10) FT REQ'D

06.P8508436  
(3) REQ'D

STD. 1 1/2" SQUARE SOLID SHAFT

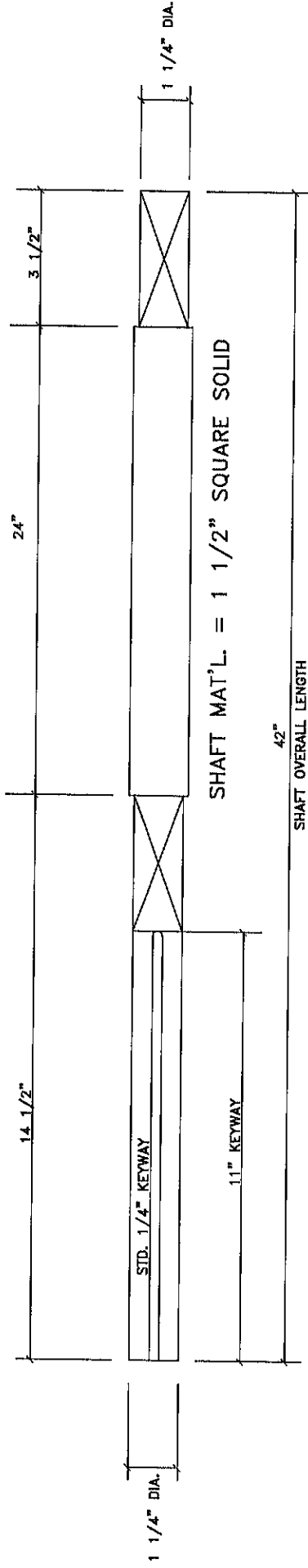
FORM DRAWING ONLY, THIS IS NOT TO SCALE !

JOB NUMBER : C121241-C-15  
 CUSTOMER : WAYNE FARMS  
 LOCATION : UNION SPRINGS, AL

DATE : 10/17/2025  
 MAT'L : T303 SS

DETAILER : DUSTIN CAGLE  
 SHOP CHECKER :

\*\*THIS IS A PART NUMBERED SHAFT\*\*



DRIVE SHAFT DETAIL QTY. 1 REQ'D.

STD. 1 1/2" SQUARE SOLID SHAFT

FORM DRAWING ONLY, THIS IS NOT TO SCALE !

JOB NUMBER : C121241-C-15

CUSTOMER : WAYNE FARMS

LOCATION : UNION SPRINGS, AL

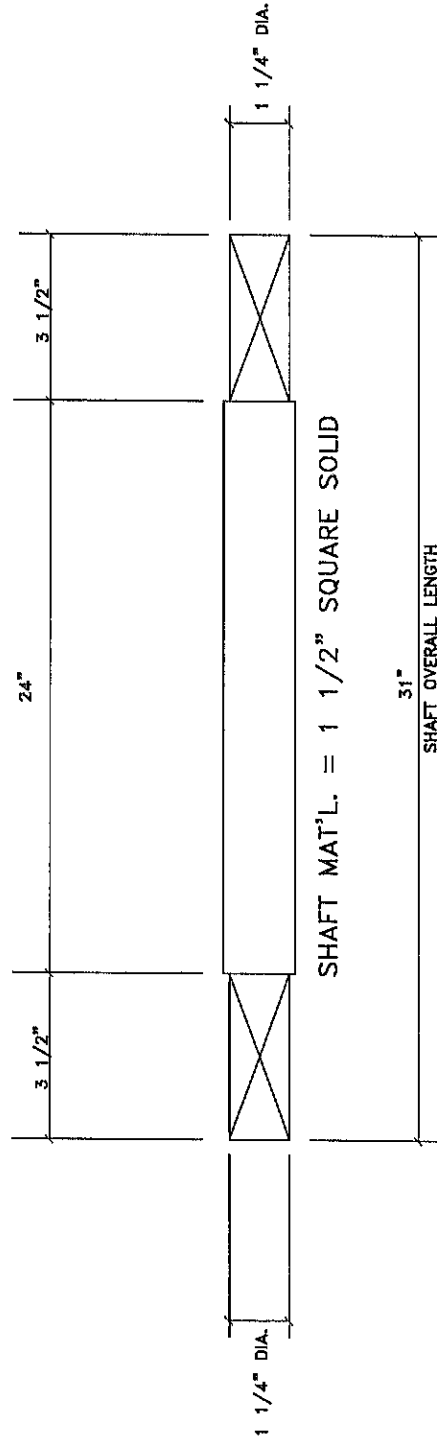
DATE : 10/17/2025

MAT'L : T303 SS

DETAILER : DUSTIN CAGLE

SHOP CHECKER :

\*\*THIS IS A PART NUMBERED SHAFT\*\*



IDLE SHAFT DETAIL QTY. 1 REQ'D.

STD. 1 1/2" SQUARE SOLID SHAFT



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Work Order ID	Part ID	Release	WantDate	Start Date	Finish Date	Qty	Drawing ID/Rev Engineer
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121241-C-15/S	DFM500S24	5/21/2025	11/14/2025			1.00	
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Drawing Rev:

D&F STRAIGHT CONVEYOR 24"

DENICE

Order ID:  
Part ID:

Customer:

Ship To:

Shop Resources Type	Seq#	End Qty	Start Qty	Setup Hrs	Run Hrs	Start Date	Finish Date	Drawing ID/Rev
ENGINEERING ENGINEERING	10	1.00	1.00	0.00	0.00			



LASER SHOP LASER SHOP	20	1.00	1.00	0.00	0.00			
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SHOP1 SHOP1	30	1.00	1.00	0.00	0.00			
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Part ID/Sub ID	Piece#	Date Reqd	Unit Of Measur	Qty Reqd	Qty Due	Issue
01.S101 3/16" PLATE SS 48X120	10	5/21/2025	4X10	0.00	0.00	_____
01.S104	20	5/21/2025	5X10	0.00	0.00	_____



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	3/16" PLATE SS 60X120						
	01.S108 1/4" PLATE SS 48X120	30	5/21/2025	4X10		0.00	0.00 _____
	01.S111 1/4" PLATE SS 60X120	40	5/21/2025	5X10		0.00	0.00 _____
	01.S117 10GA SHEET SS 48X120	50	5/21/2025	4X10		0.00	0.00 _____
	01.S119 10GA SHEET SS 60X120	60	5/21/2025	5X10		0.00	0.00 _____
	01.S122 11GA SHEET SS 48X120	70	5/21/2025	4X10		0.00	0.00 _____
	01.S124 11GA SHEET SS 60X120	80	5/21/2025	5X10		0.00	0.00 _____
	01.S127 12GA SHEET SS 48X120	90	5/21/2025	4X10		0.00	0.00 _____
	01.S129 12GA SHEET SS 60X120	100	5/21/2025	5X10		0.00	0.00 _____
	01.S132 14GA SHEET SS 48X120	110	5/21/2025	4X10		0.00	0.00 _____
	01.S134 14GA SHEET SS 60X120	120	5/21/2025	5X10		0.00	0.00 _____
	02.RR206 ROUND ROD 1/2" SS	130	5/21/2025	FT		0.00	0.00 _____
	02.RR208 ROUND ROD 3/4" 304 SS	140	5/21/2025	FT		0.00	0.00 _____
	03.A612 ANGLE IRON 2" X 2" X 1/4" SS	200	5/21/2025	FT		0.00	0.00 _____
	05.T804 TUBING SS 1"SQ X 11GA	290	5/21/2025	FT		0.00	0.00 _____
	30.40706 COUPLING SS 3/8"	330	5/21/2025	EA		1.00	1.00 _____



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S00024	340	5/21/2025	EA			1.00	1.00	
TUBING END CAP - 1" SQ X 12 GA								

SHOP2	40	1.00	1.00	0.00	0.00			
SHOP2								



Part ID/Sub ID	Piece#	Date Req'd	Unit Of Measur	Qty Req'd	Qty Due	Issue
06.S00070	10	5/21/2025	EA	6.00	6.00	
LEG INSERT 1-1/2"X 1-1/2" X 1/2"*						
3/4" THDS.						

SHOP3	50	1.00	1.00	0.00	0.00			
SHOP3								



Part ID/Sub ID	Piece#	Date Req'd	Unit Of Measur	Qty Req'd	Qty Due	Issue
02.SB402	10	5/21/2025	FT	0.00	0.00	
SQUARE BAR 1/4" SS						
FOR GEARBOXES						
06.S0415	20	5/21/2025	EA	2.00	2.00	
BELT WASH 12" SPLASH SHIELD STD 304						
S00371-S	50	5/21/2025	EA	6.00	6.00	
LEG ADJUSTER 9"X3/4" ATR W/SS PAD 10GA*						
SWIVEL TYPE						
S00421H	60	5/21/2025	EA	1.00	1.00	
DRIVE DRIP PAN (HYDRAULIC)						
16" X 8" INSIDE DIM						
06.S00421HA	80	5/21/2025	EA	2.00	2.00	
SS DRIP PAN HANGER 1"W FLAT BAR W/ 7/16"H*						
1"W FLAT BAR WITH 7/16" HOLE						
6.75" OVERAL LENGTH						

UHMW PARTS	60	1.00	1.00	0.00	0.00			
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UHMW PARTS



Part ID/Sub ID	Piece#	Date Reqd	Unit Of Measur	Qty Reqd	Qty Due	Issue
06.P850941225 UHMW WEARSTRIP 1" X 1-1/2"	10	5/21/2025	FT	50.00	50.00	_____
06.P8509495901LHD UHMW WEARSTRIP L-SHAPE 1"X2-1/4" W/ NOT* 3/4" x 3/4" NOTCH	20	5/21/2025	FT	10.00	10.00	_____
06.P8508436 UHMW SHOE RETURN 6" X 1-1/2" X 1"	30	5/21/2025	EA	3.00	3.00	_____
UHMW CENTER DIVIDER, SEE DWG	40	5/21/2025		20.00	20.00	_____

SUB-ASSY 1      70      1.00      1.00      0.00      0.00  
SUB-ASSY 1



SUB-ASSY 2      80      1.00      1.00      0.00      0.00  
SUB-ASSY 2



FINAL ASSEM      90      1.00      1.00      0.00      0.00  
FINALASSEMB







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Part ID/Sub ID	Piece#	Date Reqd	Unit Of Measur	Qty Reqd	Qty Due	Issue
BELT - 800S 24"W OH FT WHITE AC W/ WHITE AC RODS	10	5/21/2025		27.00	27.00	_____
37.1XI 1HP XTREME 143TC 1800RPM INV DUTY* STAINLESS STEEL XTREME RPM: 1800 FOOT OPTION: FOOTLESS FRAME: 143TC ENCLOSURE: TEFC RATING: INVERTER DUTY ELECTRICAL: 3 PHASE 460V ENCAPSULATED: ENCAPSULATED	20	5/21/2025	EA	1.00	1.00	_____
37.4SJ2 STERLING SS HEL BEVEL SYMMETRICAL 32:1* STERLING SYMMETRICAL STAINLESS STEEL SMOOTH BODY 403 HELICAL BEVEL 32:1 31.539:1 (EXACT) 140TC W/ TORQUE ARM	30	5/21/2025	EA	1.00	1.00	_____
37.SSK04125U SYMMETRICAL BUSHING 1-1/4" FOR SSK04 HE* SSK04-1.250UTBK STAINLESS STEEL 1-1/4" SYMMETRICAL BUSHING KIT FOR SIZE SSK04 HELICAL BEVEL	50	5/21/2025	EA	1.00	1.00	_____
06.DRK DRIVE RESTRAINT KIT	60	5/21/2025	EA	1.00	1.00	_____
31.2808 SPROCKET 800S 8T 1.5"SB 5.2"PD* PART #S3D8 G5CPE7 NG EZ CLEAN MOLDED SPROCKET	80	5/21/2025	EA	10.00	10.00	_____
15.142 SANITARY 2" SS ROLL TYPE FERRULE	100	5/21/2025	EA	1.00	1.00	_____



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	31.91121	110	5/21/2025	EA		12.00	12.00 _____
	RETAINER SNAP RING 1.5" SS* (SH-206SS)						
	95.0141902P	130	5/21/2025	EA		8.00	8.00 _____
	SPRAY NOZZLE 1/4 F8004-LN PLASTIC* ADDITIONAL PARTS REQ'D #S00202 & #06.S0415 NATURAL PVDF						
		140	5/21/2025			0.00	0.00 _____
	BEARING ASSEMBLY						
	35.UCF207.20	160	5/21/2025	EA		4.00	4.00 _____
	KML 1-1/4" SS BEARING 4-BOLT FLG						
	10.1010724	200	5/21/2025	EA		16.00	16.00 _____
	HHC/SCREW 7/16-14 X 1-1/2" SS						
	10.10407	210	5/21/2025	EA		16.00	16.00 _____
	FLAT WASHER 7/16" SS NON-TAXABLE						
	10.10507	220	5/21/2025	EA		16.00	16.00 _____
	HEX LOCK NUT 7/16"-14 SS						
	06.207.4-BOLT	440	5/21/2025	EA		3.00	3.00 _____
	SS BEARING COVER FITS 207 HOUSING 1-1/4* STAINLESS STEEL BEARING COVER, 4-BOLT PATTERN FOR FLANGE STYLE BEARING FITS 207 HOUSING FOR 1-1/4", 1-3/8", 1-7/16" AND 1-5/16" (THIS IS A CLOSED COVER.)						
	06.BG1.25-4HOLE	510	5/21/2025	EA		4.00	4.00 _____
	SS BEARING GUARD 1.25" 4-HOLE* STAINLESS STEEL (12 GAUGE) BEARING GUARD FOR 1-1/4" 4-HOLE BRG						
		540	5/21/2025			0.00	0.00 _____
	STABILIZER / TORQUE ARM ASSEMBLY -						
	37.207-UNI	550	5/21/2025	EA		1.00	1.00 _____
	STABILIZER BRACKET UNIVERSAL FITS 207*						



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UNIVERSAL FITS 207 HOUSING FOR 1-1/4" OR 1-7/16" SHAFT							
	06.207-GBC343RV	560	5/21/2025	EA		1.00	1.00 _____
	SS K343 SYMM/TLOCK GEARBOX COVER (RIGHT)*						
	06.207-GBC343RV						
	SS K343 SYMMETRICAL / TAPER LOCK GEARBOX COVER (RIGHT)*						
	RIGHT HAND VERTICAL MOUNTING ORIENTATION						
	10.10507	600	5/21/2025	EA		1.00	1.00 _____
	HEX LOCK NUT 7/16"-14 SS						
	10.1010750	610	5/21/2025	EA		1.00	1.00 _____
	HHC/SCREW 7/16 X 3" SS						
	10.10407	620	5/21/2025	EA		3.00	3.00 _____
	FLAT WASHER 7/16" SS						
	NON-TAXABLE						
	10.10307	630	5/21/2025	EA		2.00	2.00 _____
	LOCK WASHER 7/16" SS						
	NON-TAXABLE						
		930	5/21/2025			0.00	0.00 _____
	D & F STANDADR D ESTOP -						
	45.800F1YP1	940	5/21/2025	EA		2.00	2.00 _____
	ALLEN BRADLEY E-STOP STATION						
	10.1080808	950	5/21/2025	EA		8.00	8.00 _____
	SOCKET CAP SCREW 8-32 X 1/2" SS*						
	8C50KCS3						
	10.10808N	960	5/21/2025	EA		8.00	8.00 _____
	NYLON LOCK NUT 8-32 SS*						
	8CNNE3						
		1400	5/21/2025			0.00	0.00 _____
	MISCELLANEOUS -						
	10.1011013	1410	5/21/2025	EA		6.00	6.00 _____
	HH LAG SCREW SS 1/4 X 1"						



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NON TAXABLE							
	10.1010416	1480	5/21/2025	EA		8.00	8.00 _____
	HHC/SCREW 1/4-20 X 1" SS						
	10.10504	1510	5/21/2025	EA		8.00	8.00 _____
	HEX NYLON LOCK NUT 1/4"-20 SS						
	NON-TAXABLE						
	10.1010616	1560	5/21/2025	EA		8.00	8.00 _____
	HHC/SCREW 3/8-16 X 1" SS						
	FASTENAL P/N 1170105						
	(NON-TAXABLE)						
	10.10506	1620	5/21/2025	EA		5.00	5.00 _____
	HEX NYLON LOCK NUT 3/8"-16 SS						
	10.10306	1630	5/21/2025	EA		13.00	13.00 _____
	LOCK WASHER 3/8" SS						
	NON-TAXABLE						
	10.10206	1640	5/21/2025	EA		5.00	5.00 _____
	HEX NUT 3/8-16 SS						
	NON TAXABLE						
	10.10508	1740	5/21/2025	EA		4.00	4.00 _____
	HEX LOCK NUT 1/2" -13 SS						
	10.313	1810	5/21/2025	EA		13.00	13.00 _____
	PHILLIPS FLAT HD/SMS #10 X 1" SS						
	NON-TAXABLE						
	54.09212.5	1890	5/21/2025	4X12		1.00	1.00 _____
	GRATING GREY SQ MOLD 1"*						
	(4'X 12')						
	54.011681	1900	5/21/2025	EA		8.00	8.00 _____
	GRATING CLIP SFM						
	BAR						
SHIPPING	100	1.00		1.00	0.00	0.00	
SHIPPING							





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OS MACHINE 110 1.00 1.00 0.00 0.00



Part ID/Sub ID	Piece#	Date Req'd	Unit Of Measur	Qty Req'd	Qty Due	Issue
06.DS2415-1.25 SHAFT 24" DRIVE WITH 1-1/4 JOURNAL	20	5/21/2025	EA	1.00	1.00	_____
06.IS2415-1.25 SHAFT 24" IDLE WITH 1-1/4 JOURNAL	60	5/21/2025	EA	1.00	1.00	_____

REWORK-S 120 1.00 1.00 0.00 0.00  
REWORK-S

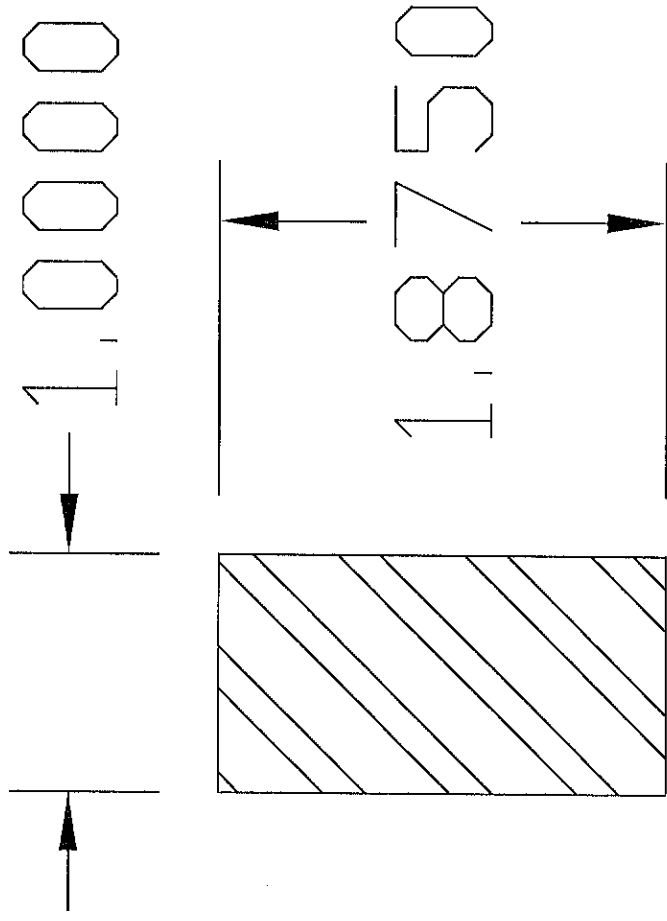


REWORK-E 130 1.00 1.00 0.00 0.00



REWORK-P 140 1.00 1.00 0.00 0.00





WAYEN FARMS - UNION SPRINGS, AL  
C121241-C-15  
UHMW CENTER DIVIDER  
(20) FT REQ'D

JOB NAME

Wayne Union Spring A1

JOB NUMBER

121241-C-15

MATERIAL SIZE

2 x  $\frac{1}{4}$ " Angle

PIECES

LENGTH

COPE/ANGLE

LH + RH

4 2'-10" 45° Oe

2L-2R

8 2'-8  $\frac{5}{16}$ " SC2 3"  $\frac{7}{16}$ " SC2 2'-6  $\frac{7}{16}$ " 45° Oe

1L-1R

4 4'-3  $\frac{1}{2}$ " SC4 3'-5  $\frac{3}{4}$ " Cope Oe

2L-2R

8 2'-0"  $1\frac{1}{4}$  x  $\frac{1}{4}$ " Angle SC4 2'-0"  $1$  x  $\frac{1}{4}$ " FB SC4 2'-1  $\frac{7}{8}$ "  $\frac{1}{2}$  RR SC Thread Oe 1"

M.G.

1 2'-2  $\frac{3}{4}$ " 1" x 11 G.A Tubing SC

M.G.

5/4 3"  $\frac{3}{8}$  ATR SC