

# EQUIPMENT SPEC SHEET

REVISION:



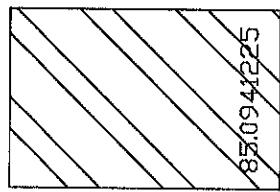
NAME & LOCATION	WAYNE FARMS UNION SPRING, AL		CUSTOMER NUMBER	C121241
ITEM NUMBER	C-55	ITEM SERIAL NUMBER	C121241-C-55	
ENGINEER	GARY CAMBRON	SALESMAN	HEATH MORROW	
EQUIPMENT TYPE	FB ACCUMULATING CONV			
<b>1</b> BELT MANUF.	INTRALOX	<b>2</b>	SERIES	800S
<b>4</b> BELT LENGTH	56'	<b>5</b>	BELT COLOR	GREY
<b>7</b> FRICTION SPACING	N/A	<b>8</b>	BELT INDENT	N/A
<b>10</b> BELT WIDTH	18"	<b>11</b>	WEARSTRIP	1"X1-1/2" UHMW
<b>13</b> BELT FLIGHTS	NO	<b>14</b>	FLIGHT HEIGHT	N/A
<b>16</b> FLIGHT CENTERS	N/A	<b>17</b>	FLIGHT INDENT	N/A
<b>19</b> T.O.B. INFEED	30"	<b>20</b>	T.O.B. DISCHARGE	30"
<b>21</b> IDLE SPROCKET	10 TOOTH	<b>22</b>	PITCH DIAMETER	6.5" PD
<b>24</b> DRIVE SPROCKET	10 TOOTH	<b>25</b>	PITCH DIAMETER	6.5" PD
<b>27</b> SPROCKETS @ DRV	3	<b>28</b>	SPROCKETS @ IDLE	3
<b>30</b> BELT WASHER	NO	<b>31</b>	DRIP PAN	NO
<b>33</b> DRIVE SIDE	RIGHT	<b>34</b>	DRIVE TYPE	EXTREME DUTY
<b>36</b> MOTOR	STERLING	<b>37</b>	HORSEPOWER	2 HP
<b>39</b> GEARBOX	K343	<b>40</b>	RATIO	<del>40:1</del> 50:1
<b>42</b> EQUIP. MAT.	1/4" SS	<b>43</b>	LEGS	2" ANGLE
<b>3</b>		<b>12</b>	BELT TYPE	ROLLER TOP
<b>6</b>		<b>15</b>	BELT MATERIAL	AC (Acetal)
<b>9</b>		<b>18</b>	CENTER NOTCH	N/A
<b>12</b>		<b>15</b>	FLIGHT TYPE	N/A
<b>18</b>		<b>23</b>	BORE SIZE/TYPE	1-1/2" SQUARE
<b>26</b>		<b>29</b>	BORE SIZE/TYPE	1-1/2" SQUARE
<b>32</b>		<b>35</b>	DRIP PAN @ DRIVE	YES
<b>35</b>		<b>38</b>	MTR/GB FRAME	143TC/145TC
<b>38</b>		<b>41</b>	FPM	60 FPM
<b>41</b>		<b>44</b>	MULTIPLIER	NO
<b>44</b>			TAKE UP	CATENARY SAG

PARTS and or MATERIAL UNIQUE TO THIS ITEM(S) / SPECIAL DESIGN SPECS (Please explain)

*etching* SAFETY LABELS AND E-STOPS TO BE LOCATED AS SHOWN.

THIS ITEM GETS A DRIVE RESTRAINT KIT

1,0000 //



1,5000 //

06.P850941225

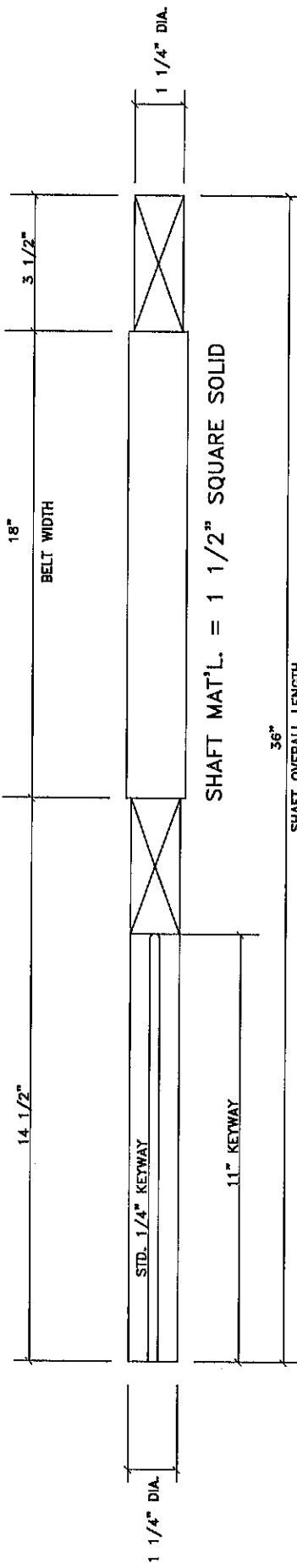
UHMW CTR CWAY  
100 FEET REQUIRED  
WAYNE FARMS -  
UNION SPRINGS, AL  
C121241-C-55

**STD. 1 1/2" SQUARE SOLID SHAFT****FORM DRAWING ONLY, THIS IS NOT TO SCALE !**

JOB NUMBER : C121241-C-55  
CUSTOMER : WAYNE FARMS  
LOCATION : UNION SPRINGS, AL

DATE : 8/8/2025  
MATERIAL : T303 SS

DETAILER : KYLE WRIGHT  
SHOP CHECKER :

DRIVE SHAFT DETAIL QTY. 1 REQ'D.

## STD. 1 1/2" SQUARE SOLID SHAFT

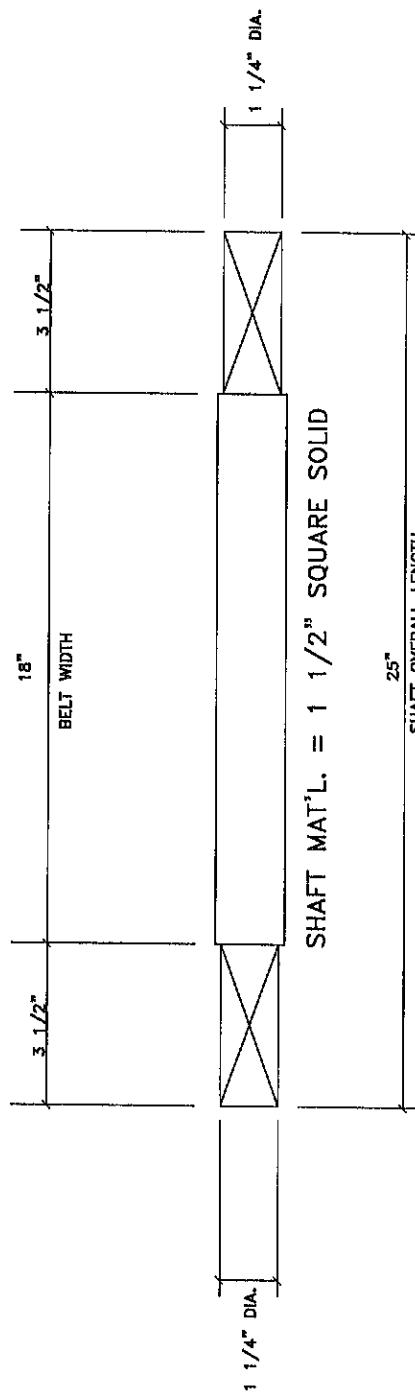
JOB NUMBER : C121241-C-55  
 CUSTOMER : WAYNE FARMS  
 LOCATION : UNION SPRINGS, AL

FORM DRAWING ONLY, THIS IS NOT TO SCALE !

DATE : 8/8/2025  
 MATL : T303 SS

DETAILER : KYLE WRIGHT

SHOP CHECKER :



SHAFT MAT'L = 1 1/2" SQUARE SOLID

IDLE SHAFT DETAIL QTY. 1 REQ'D.



D&F EQUIPMENT SALES, INC - ALABAMA  
Work Order Traveller  
WORK ORDER ID: 121241-C-55/S

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Work Order ID	Part ID	Release	Want Date	Start Date	Finish Date	Qty	Drawing ID/Rev Engineer
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121241-C-55/S DFM500S18 5/21/2025 11/14/2025 1.00



Drawing Rev:

D&F STRAIGHT CONVEYOR 18"

DENICE

Order ID:  
Part ID: Customer: Ship To:

Shop Resources Type	Seq#	End Qty	Start Qty	Setup Hrs	Run Hrs	Start Date	Finish Date	Drawing ID/Rev
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ENGINEERING 10 1.00 1.00 0.00 0.00



LASER SHOP 20 1.00 1.00 0.00 0.00



SHOP1 30 1.00 1.00 0.00 0.00



Part ID/Sub ID	Piece#	Date Reqd	Unit Of Measur	Qty Reqd	Qty Due	Issue
01.S101 3/16" PLATE SS 48X120	10	6/17/2025	4X10	0.00	0.00	_____
01.S104	20	6/17/2025	5X10	0.00	0.00	_____



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Work Order ID	Part ID	Release	Want Date	Start Date	Finish Date	Qty	Drawing ID/Rev	Engineer
3/16" PLATE SS 60X120								
	01.S108 1/4" PLATE SS 48X120		30 6/17/2025	4X10		0.00	0.00	_____
	01.S111 1/4" PLATE SS 60X120		40 6/17/2025	5X10		0.00	0.00	_____
	01.S127 12GA SHEET SS 48X120		50 6/17/2025	4X10		0.00	0.00	_____
	01.S129 12GA SHEET SS 60X120		60 6/17/2025	5X10		0.00	0.00	_____
	02.RR206 ROUND ROD 1/2" SS		70 6/17/2025	FT		0.00	0.00	_____
	02.RR208 ROUND ROD 3/4" 304 SS		80 6/17/2025	FT		0.00	0.00	_____
	03.A612 ANGLE IRON 2" X 2" X 1/4" SS		90 6/17/2025	FT		0.00	0.00	_____
SHOP2	40	1.00	1.00	0.00	0.00			
SHOP2								



Part ID/Sub ID	Piece#	Date Reqd	Unit Of Measur	Qty Reqd	Qty Due	Issue
06.S00070 LEG INSERT 1-1/2"X 1-1/2" X 1/2" 3/4" THDS.	10	6/17/2025	EA	12.00	12.00	_____

SHOP3	50	1.00	1.00	0.00	0.00
SHOP3					



Part ID/Sub ID	Piece#	Date Reqd	Unit Of Measur	Qty Reqd	Qty Due	Issue
S00371-S LEG ADJUSTER 9"X3/4" ATR W/SS PAD 10GA*	40	6/17/2025	EA	12.00	12.00	_____



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Work Order ID	Part ID	Release	Want Date	Start Date	Finish Date	Qty	Drawing ID/Rev Engineer
SWIVEL TYPE							
	S00421A	50	6/17/2025	EA		1.00	1.00 _____
	DRIVE DRIP PAN 30" X 11" (FOR NORDISTOBER GEARBOXES)						
	06.DRK	60	6/17/2025	EA		1.00	1.00 _____
	DRIVE RESTRAINT KIT						
	06.S00421HA	70	6/17/2025	EA		2.00	2.00 _____
	SS DRIP PAN HANGER 1"W FLAT BAR W/ 7/16"H* 1"W FLAT BAR WITH 7/16" HOLE 6.75" OVERAL LENGTH						
UHMW PARTS	60	1.00	1.00	0.00	0.00		
UHMW PARTS							



Part ID/Sub ID	Piece#	Date Reqd	Unit Of Measur	Qty Reqd	Qty Due	Issue
06.P850941225	10	6/17/2025	FT	100.00	100.00	_____
UHMW WEARSTRIP 1" X 1-1/2"						
	20	6/17/2025		20.00	20.00	_____
UHMW CTR RWAY SEE PRINT						
	30	6/17/2025		40.00	40.00	_____
UHMW L-SHAPED RWAY SEE PRINT						
	40	6/17/2025		1.00	1.00	_____
UHMW CTR SHOE SEE PRINT						
	50	6/17/2025		2.00	2.00	_____
UHMW L-SHAPED SHOE SEE PRINT						
	60	5/21/2025		1.00	1.00	_____



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UHMW PRODUCT STOP  
SEE PRINT

SUB-ASSY 1            70            1.00            1.00            0.00            0.00  
SUB-ASSY 1



SUB-ASSY 2            80            1.00            1.00            0.00            0.00  
SUB-ASSY 2



FINAL ASSEM            90            1.00            1.00            0.00            0.00  
FINALASSEMB



Part ID/Sub ID	Piece#	Date Reqd	Unit Of Measur	Qty Reqd	Qty Due	Issue
BELT - 800S 18"W ROLLER TOP GREY AC W/ WHITE AC RODS		10 6/17/2025		56.00	56.00	
37.2XI 2HP XTREME 145TC 1800RPM INV DUTY* STAINLESS STEEL XTREME RPM: 1800 FOOT OPTION: FOOTLESS FRAME: 145TC ENCLOSURE: TEFC RATING: INVERTER DUTY ELECTRICAL: 3 PHASE 460V ENCAPSULATED: ENCAPSULATED		20 6/17/2025	EA	1.00	1.00	



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	37.4SL2	30	6/17/2025	EA		1.00	1.00	
	STERLING SS HEL BEVEL SYMMETRICAL 50:1*							
	STERLING SYMMETRICAL							
	STAINLESS STEEL SMOOTH BODY							
	403 HELICAL BEVEL							
	50:1 49:347:1 (EXACT)							
	140TC							
	W/ TORQUE ARM							
	37.SSK04125U	40	6/17/2025	EA		1.00	1.00	
	SYMMETRICAL BUSHING 1-1/4" FOR SSK04 HE*							
	SSK04-1.250UTBK							
	STAINLESS STEEL							
	1-1/4" SYMMETRICAL BUSHING KIT FOR							
	SIZE SSK04 HELICAL BEVEL							
	31.2810	50	6/17/2025	EA		6.00	6.00	
	SPROCKET 800S 10T 1.5"SB 6.5"PD*							
	#S3D8 G5CZE7 NG							
	EZ CLEAN SPROCKET							
	SET COLLARS	60	6/17/2025			0.00	0.00	
	31.91121	80	6/17/2025	EA		8.00	8.00	
	RETAINER SNAP RING 1.5" SS*							
	(SH-206SS)							
	BEARING ASSEMBLY	110	6/17/2025			0.00	0.00	
	35.UCF207.20	120	6/17/2025	EA		4.00	4.00	
	KML 1-1/4" SS BEARING 4-BOLT FLG							
	10.1010724	130	6/17/2025	EA		16.00	16.00	
	HHC/SCREW 7/16-14 X 1-1/2" SS							
	10.10407	140	6/17/2025	EA		16.00	16.00	
	FLAT WASHER 7/16" SS							
	NON-TAXABLE							
	10.10507	150	6/17/2025	EA		16.00	16.00	
	HEX LOCK NUT 7/16"-14 SS							



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	06.207.4-BOLT	270	6/17/2025	EA		3.00	3.00 _____
	SS BEARING COVER FITS 207 HOUSING 1-1/4"						
	STAINLESS STEEL BEARING COVER, 4-BOLT PATTERN FOR FLANGE STYLE BEARING						
	FITS 207 HOUSING FOR 1-1/4", 1-3/8", 1-7/16" AND 1-5/16"						
	(THIS IS A CLOSED COVER.)						
	06.BG1.25-4HOLE	340	6/17/2025	EA		4.00	4.00 _____
	SS BEARING GUARD 1.25" 4-HOLE*						
	STAINLESS STEEL (12 GAUGE)						
	BEARING GUARD						
	FOR 1-1/4" 4-HOLE BRG						
		370	6/17/2025			0.00	0.00 _____
	STABILIZER / TORQUE ARM ASSEMBLY -						
	37.207-UNI	380	6/17/2025	EA		1.00	1.00 _____
	STABILIZER BRACKET UNIVERSAL FITS 207*						
	UNIVERSAL FITS 207 HOUSING						
	FOR 1-1/4" OR 1-7/16" SHAFT						
	06.207-GBC343R	390	6/17/2025	EA		1.00	1.00 _____
	SS K343 SYMM/TLOCK GEARBOX COVER (RIGHT)*						
	06.207-GBC343R						
	SS K343 SYMMETRICAL / TAPER LOCK GEARBOX COVER (RIGHT)*						
	RIGHT HAND HORIZONTAL MOUNTING ORIENTATION						
	10.10507	430	6/17/2025	EA		1.00	1.00 _____
	HEX LOCK NUT 7/16"-14 SS						
	10.1010750	440	6/17/2025	EA		1.00	1.00 _____
	HHC/SCREW 7/16 X 3" SS						
	10.10407	450	6/17/2025	EA		3.00	3.00 _____
	FLAT WASHER 7/16" SS						
	NON-TAXABLE						
	10.10307	460	6/17/2025	EA		2.00	2.00 _____
	LOCK WASHER 7/16" SS						
	NON-TAXABLE						
		520	6/17/2025			0.00	0.00 _____
	D & F STANDADRD ESTOP -						



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Work Order ID	Part ID	Release	Want Date	Start Date	Finish Date	Qty	Drawing ID/Rev Engineer
	45.800F1YP1	530	6/17/2025	EA		2.00	2.00 _____
	ALLEN BRADLEY E-STOP STATION						
	10.1080808	540	6/17/2025	EA		8.00	8.00 _____
	SOCKET CAP SCREW 8-32 X 1/2" SS*						
	8C50KCS3						
	10.10808N	550	6/17/2025	EA		8.00	8.00 _____
	NYLON LOCK NUT 8-32 SS*						
	8CNNE3						
	MISCELLANEOUS -		560	6/17/2025		0.00	0.00 _____
	10.1011013	570	6/17/2025	EA		6.00	6.00 _____
	HH LAG SCREW SS 1/4 X 1"						
	NON TAXABLE						
	10.1010616	720	6/17/2025	EA		6.00	6.00 _____
	HHC/SCREW 3/8-16 X 1" SS						
	FASTENAL P/N 1170105						
	(NON-TAXABLE)						
	10.10306	790	6/17/2025	EA		6.00	6.00 _____
	LOCK WASHER 3/8" SS						
	NON-TAXABLE						
	10.1010824	870	6/17/2025	EA		8.00	8.00 _____
	HHC/SCREW 1/2-13 X 1-1/2"SS						
	NON-TAXABLE						
	10.10508	900	6/17/2025	EA		8.00	8.00 _____
	HEX LOCK NUT 1/2" -13 SS						
FINAL ASSEM	100	1.00		1.00	0.00	0.00	
FINALASSEMB							



OS 110 1.00 1.00 0.00 0.00



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Work Order ID	Part ID	Release	Want Date	Start Date	Finish Date	Qty	Drawing ID/Rev	Engineer
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MACHINE



Part ID/Sub ID	Piece#	Date Reqd	Unit Of Measur	Qty Reqd	Qty Due	Issue
06.DS1815-1.25	30	5/21/2025	EA	1.00	1.00	_____
SHAFT 18" DRIVE WITH 1-1/4 JOURNAL						
06.IS1815-1.25	70	5/21/2025	EA	1.00	1.00	_____
SHAFT 18" IDLE WITH 1-1/4 JOURNAL						
REWORK-S	120	1.00	1.00	0.00	0.00	
REWORK-S						



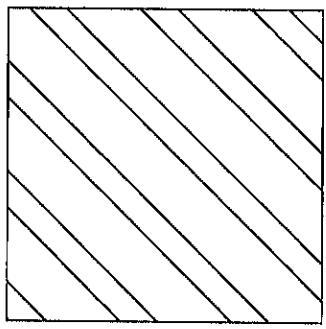
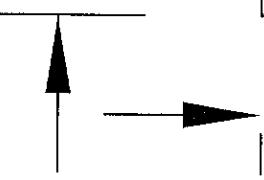
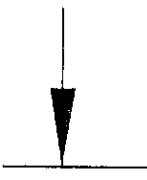
REWORK-E 130 1.00 1.00 0.00 0.00



REWORK-P 140 1.00 1.00 0.00 0.00



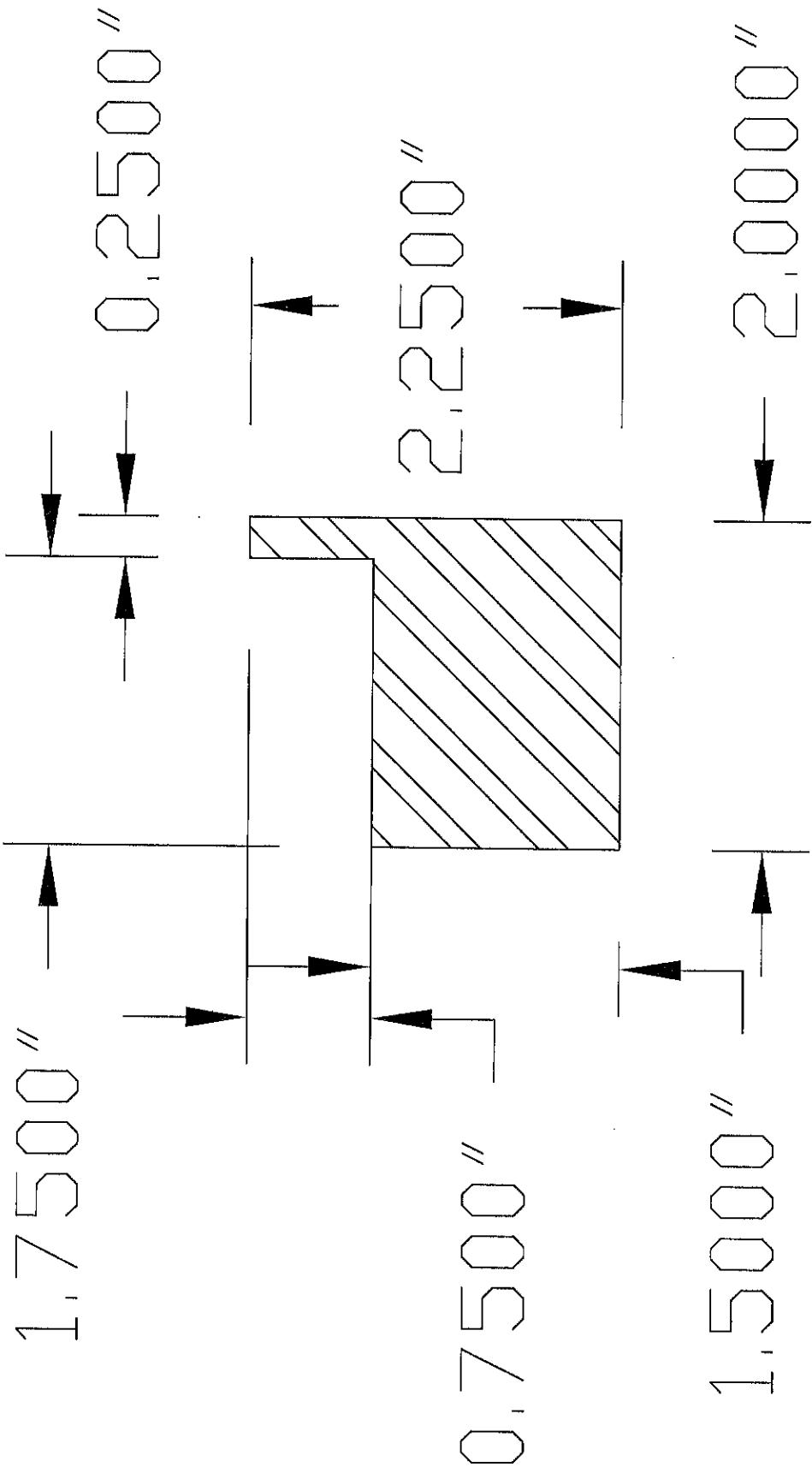
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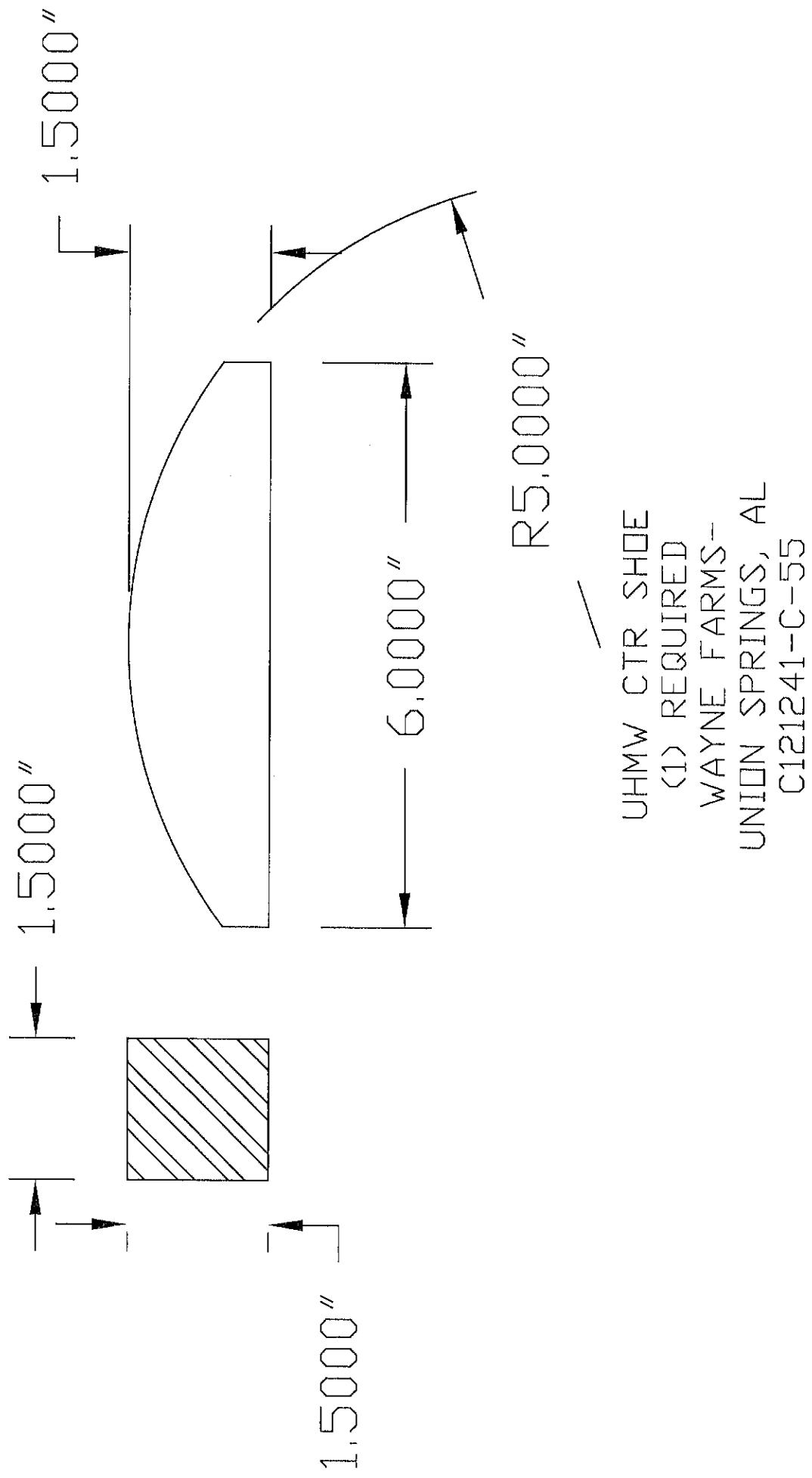
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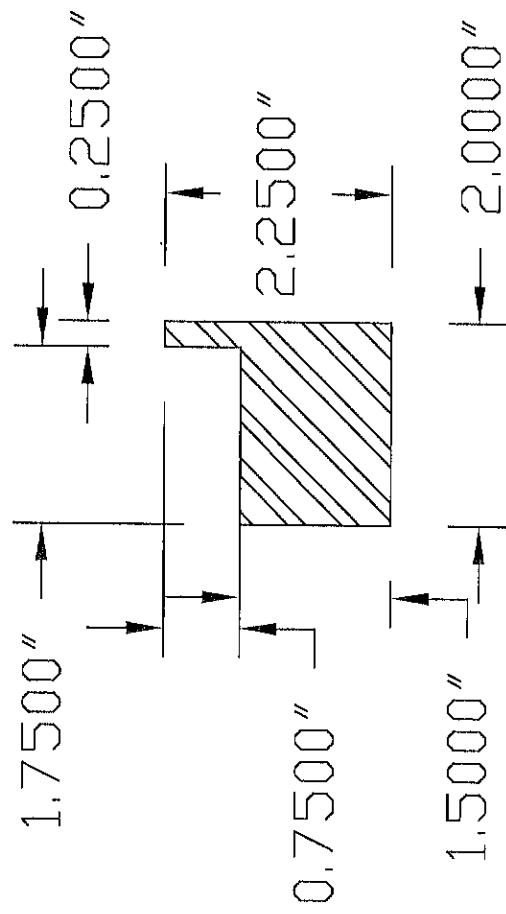
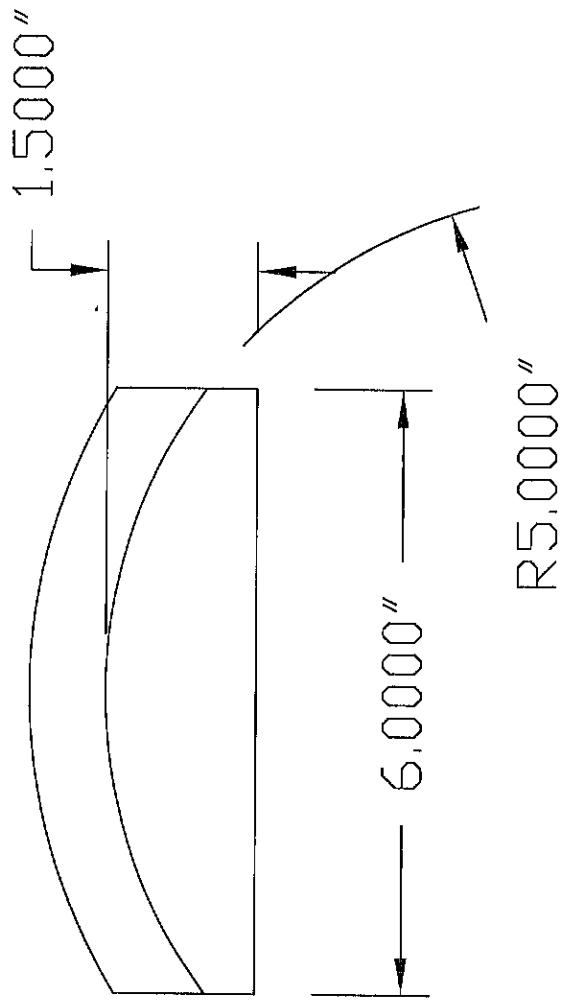


UHMM CTR RWAY  
20 FEET REQUIRED  
WAYNE FARMS -  
UNION SPRINGS, AL  
C121241-C-55

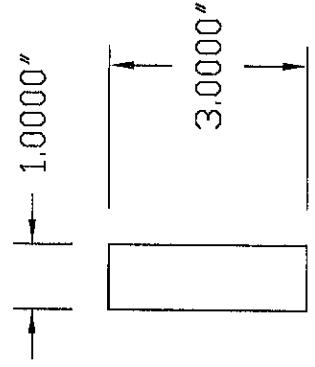
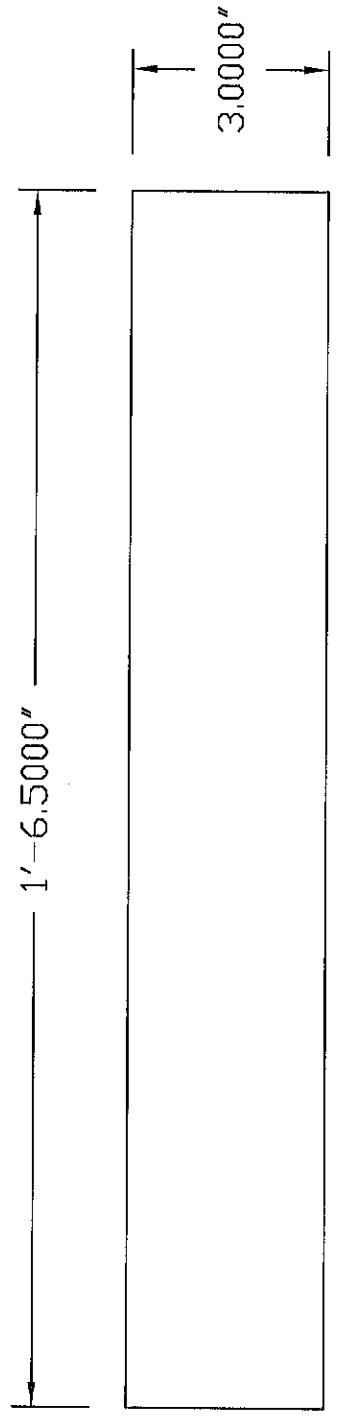


UHMW L-SHAPED RWAY  
40 FEET REQUIRED  
WAYNE FARMS -  
UNION SPRINGS, AL  
C121241-C-55





UHMW L-SHAPED SHOE  
(2) REQUIRED  
WAYNE FARMS -  
UNION SPRINGS, AL  
C121241-C-55



UHMW PRODUCT STRIP  
C121241-C-55  
WAYNE FARMS -  
UNION SPRINGS, AL