

# EQUIPMENT SPEC SHEET

REVISION:

*Jim*  
  
*RG 7*  
*RK*  
*08*

NAME & LOCATION		<u>WAYNE FARMS UNION SPRINGS, AL</u>		CUSTOMER NUMBER <u>C121241</u>	
ITEM NUMBER	<u>C-33</u>	ITEM SERIAL NUMBER	<u>C121241-C-33</u>	ITEMS REQ'D	<u>1</u>
ENGINEER	<u>GARY CAMBRON</u>	SALESMAN	<u>HEATH MORROW</u>	CAD TECH DESIGNER	<u>CHANDLER PHILLIPS</u>
EQUIPMENT TYPE	<u>BONE CONVEYOR</u>			CAD TECH DETAILER	<u>DUSTIN CAGLE</u>
<b>1</b> BELT MANUF.	<u>INTRALOX</u>	<b>2</b> SERIES	<u>800S</u>	<b>3</b> BELT TYPE	<u>OH FT</u>
<b>4</b> BELT LENGTH	<u>53'</u>	<b>5</b> BELT COLOR	<u>WHITE</u>	<b>6</b> BELT MATERIAL	<u>AC (Acetal)</u>
<b>7</b> FRICTION SPACING	<u>N/A</u>	<b>8</b> BELT INDENT	<u>N/A</u>	<b>9</b> CENTER NOTCH	<u>N/A</u>
<b>10</b> BELT WIDTH	<u>12"</u>	<b>11</b> WEARSTRIP	<u>1"X1-1/2" UHMW</u>	<b>12</b> BELT PIN MAT.	<u>AC (Acetal)</u>
<b>13</b> BELT FLIGHTS	<u>YES</u>	<b>14</b> FLIGHT HEIGHT	<u>4"</u>	<b>15</b> FLIGHT TYPE	<u>OH NO-CLING IMP RES</u>
<b>16</b> FLIGHT CENTERS	<u>12"</u>	<b>17</b> FLIGHT INDENT	<u>1.3"</u>	<b>18</b> CENTER NOTCH	<u>N/A</u>
<b>19</b> T.O.B. INFEED	<u>18"</u>	<b>20</b> T.O.B. DISCHARGE	<u>66"</u>	<b>23</b> BORE SIZE/TYPE	<u>1-1/2" SQUARE</u>
<b>21</b> IDLE SPROCKET	<u>8 TOOTH</u>	<b>22</b> PITCH DIAMETER	<u>5.2" PD</u>	<b>26</b> BORE SIZE/TYPE	<u>1-1/2" SQUARE</u>
<b>24</b> DRIVE SPROCKET	<u>8 TOOTH</u>	<b>25</b> PITCH DIAMETER	<u>5.2" PD</u>	<b>29</b> BELT SCRAPE	<u>NO</u>
<b>27</b> SPROCKETS @ DRV	<u>3</u>	<b>28</b> SPROCKETS @ IDLE	<u>3</u>	<b>32</b> DRIP PAN @ DRIVE	<u>YES</u>
<b>30</b> BELT WASHER	<u>YES</u>	<b>31</b> DRIP PAN	<u>YES</u>	<b>35</b> MTR/GB FRAME	<u>143TC/145TC</u>
<b>33</b> DRIVE SIDE	<u>LEFT</u>	<b>34</b> DRIVE TYPE	<u>EXTREME DUTY</u>	<b>38</b> FPM	<u>60 FPM</u>
<b>36</b> MOTOR	<u>STERLING</u>	<b>37</b> HORSEPOWER	<u>1 HP</u>	<b>41</b> MULTIPLIER	<u>NO</u>
<b>39</b> GEARBOX	<u>K343 TAPER</u>	<b>40</b> RATIO	<u>40:1</u>	<b>44</b> TAKE UP	<u>STANDARD</u>
<b>42</b> EQUIP. MAT.	<u>1/4" SS</u>	<b>43</b> LEGS	<u>2" ANGLE</u>		

PARTS and or MATERIAL UNIQUE TO THIS ITEM(S) / SPECIAL DESIGN SPECS (Please explain)

**SAFETY LABELS AND E-STOPS TO BE LOCATED AS SHOWN.**

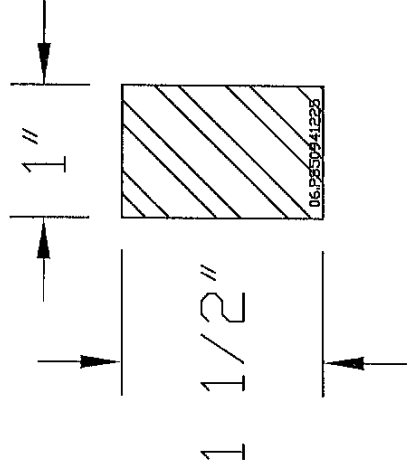
**SAFETY LABELS ARE ETCHED ON 12GA PLATES.**

**DRIVE RESTRAINT KIT.**

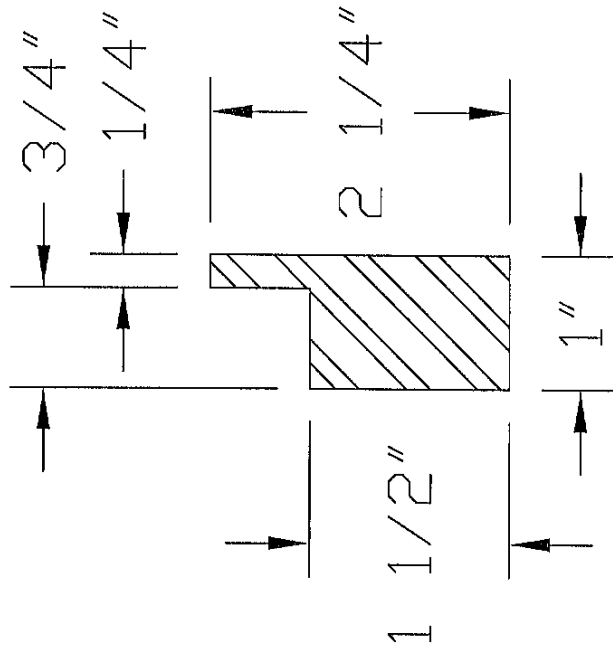
DRAWING COMPLETION DATE

10/7/2025

DELIVERY DATE



06.P850941225  
(60) FT REQ'D



06.P8509495901LHD  
(50) FT REQ'D

STD. 1 1/2" SQUARE SOLID SHAFT

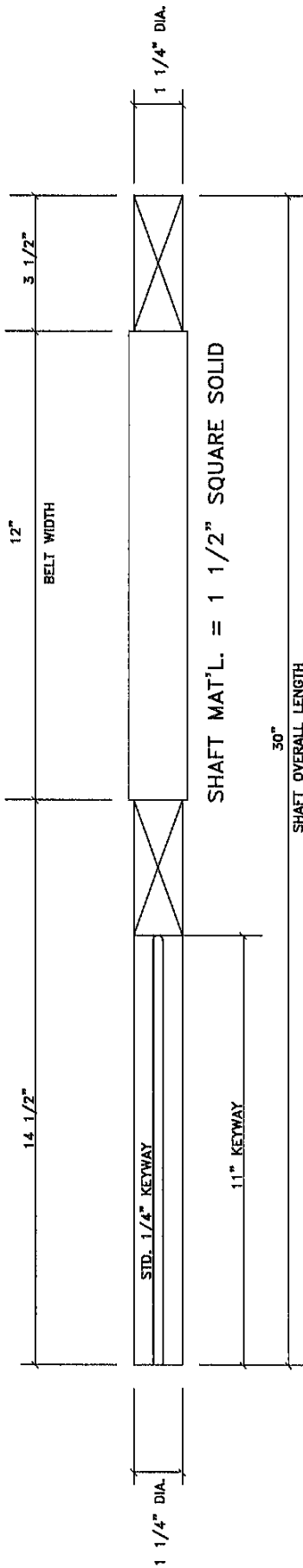
FORM DRAWING ONLY, THIS IS NOT TO SCALE !

JOB NUMBER : C121241-C-33  
CUSTOMER : WAYNE FARMS  
LOCATION : UNION SPRINGS, AL

DATE : 10/7/2025  
MATERIAL : T303 SS

DETAILER : DUSTIN CAGLE  
SHOP CHECKER :

\*\*THIS IS A PART NUMBERED SHAFT\*\*



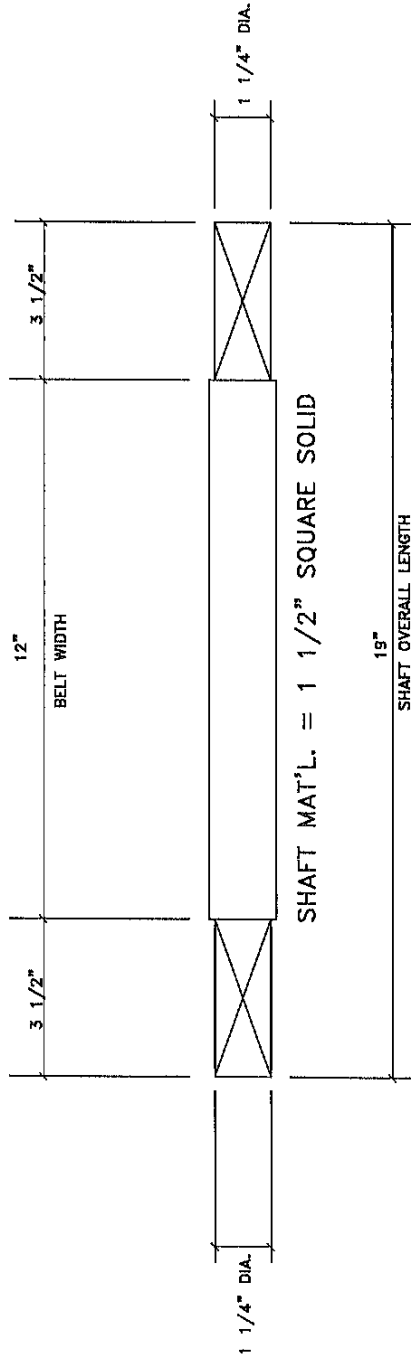
DRIVE SHAFT DETAIL QTY. 1 REQ'D.

STD. 1 1/2" SQUARE SOLID SHAFT

FORM DRAWING ONLY, THIS IS NOT TO SCALE !

JOB NUMBER :	C121241-C-33	DATE :	10/7/2025	DETAILER :	DUSTIN CAGLE
CUSTOMER :	WAYNE FARMS	MAT'L :	T303 SS	SHOP CHECKER :	
LOCATION :	UNION SPRINGS, AL				

\*\*THIS IS A PART NUMBERED SHAFT\*\*



IDLE SHAFT DETAIL QTY. 1 REQ'D.

STD. 1 1/2" SQUARE SOLID SHAFT



D&F EQUIPMENT SALES, INC - ALABAMA  
Work Order Traveller  
WORK ORDER ID: 121241-C-33/S

10/9/2025 9:35 AM  
Page 1

Work Order ID	Part ID	Release	WantDate	Start Date	Finish Date	Qty	Drawing ID/Rev Engineer
---------------	---------	---------	----------	------------	-------------	-----	----------------------------

121241-C-33/S	DFM500112	5/21/2025	11/14/2025			1.00	
---------------	-----------	-----------	------------	--	--	------	--



Drawing Rev:

D&F INCLINE CONVEYOR 12" WI

DENICE

Order ID:  
Part ID:

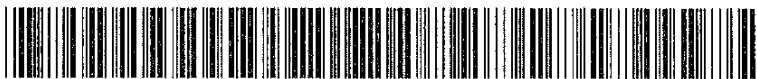
Customer:

Ship To:

Shop Resources Type	Seq#	End Qty	Start Qty	Setup Hrs	Run Hrs	Start Date	Finish Date	Drawing ID/Rev
ENGINEERING ENGINEERING	10	1.00	1.00	0.00	0.00			



LASER SHOP LASER SHOP	20	1.00	1.00	0.00	0.00			
--------------------------	----	------	------	------	------	--	--	--



SHOP1 SHOP1	30	1.00	1.00	0.00	0.00			
----------------	----	------	------	------	------	--	--	--



Part ID/Sub ID	Piece#	Date Reqd	Unit Of Measur	Qty Reqd	Qty Due	Issue
01.S101 3/16" PLATE SS 48X120	10	5/21/2025	4X10	0.00	0.00	_____
01.S104	20	5/21/2025	5X10	0.00	0.00	_____



**D&F EQUIPMENT SALES, INC - ALABAMA**  
Work Order Traveller  
WORK ORDER ID: 121241-C-33/S

10/9/2025  
Page

9:35 AM  
2

Work Order ID	Part ID	Release	WantDate	Start Date	Finish Date	Qty	Drawing ID/Rev Engineer
	3/16" PLATE SS 60X120						
	01.S108 1/4" PLATE SS 48X120	30	5/21/2025	4X10		0.00	0.00 _____
	01.S111 1/4" PLATE SS 60X120	40	5/21/2025	5X10		0.00	0.00 _____
	01.S117 10GA SHEET SS 48X120	50	5/21/2025	4X10		0.00	0.00 _____
	01.S119 10GA SHEET SS 60X120	60	5/21/2025	5X10		0.00	0.00 _____
	01.S122 11GA SHEET SS 48X120	70	5/21/2025	4X10		0.00	0.00 _____
	01.S124 11GA SHEET SS 60X120	80	5/21/2025	5X10		0.00	0.00 _____
	01.S127 12GA SHEET SS 48X120	90	5/21/2025	4X10		0.00	0.00 _____
	01.S129 12GA SHEET SS 60X120	100	5/21/2025	5X10		0.00	0.00 _____
	01.S132 14GA SHEET SS 48X120	110	5/21/2025	4X10		0.00	0.00 _____
	01.S134 14GA SHEET SS 60X120	120	5/21/2025	5X10		0.00	0.00 _____
	02.RR206 ROUND ROD 1/2" SS	130	5/21/2025	FT		0.00	0.00 _____
	02.RR208 ROUND ROD 3/4" 304 SS	140	5/21/2025	FT		0.00	0.00 _____
	03.A612 ANGLE IRON 2" X 2" X 1/4" SS	200	5/21/2025	FT		0.00	0.00 _____
	05.T804 TUBING SS 1"SQ X 11GA	290	5/21/2025	FT		0.00	0.00 _____
	30.40706 COUPLING SS 3/8"	330	5/21/2025	EA		1.00	1.00 _____



D&F EQUIPMENT SALES, INC - ALABAMA  
Work Order Traveller  
WORK ORDER ID: 121241-C-33/S

10/9/2025  
Page

9:35 AM  
3

Work Order ID	Part ID	Release	WantDate	Start Date	Finish Date	Qty	Drawing ID/Rev Engineer
---------------	---------	---------	----------	------------	-------------	-----	----------------------------

S00024	340	5/21/2025	EA			1.00	1.00 _____
TUBING END CAP - 1" SQ X 12 GA							

SHOP2	40	1.00	1.00	0.00	0.00		
SHOP2							



Part ID/Sub ID	Piece#	Date Req'd	Unit Of Measur	Qty Req'd	Qty Due	Issue
06.S00070	10	5/21/2025	EA	8.00	8.00	_____
LEG INSERT 1-1/2"X 1-1/2" X 1/2"*						
3/4" THDS.						
06.S0421	80	5/21/2025	EA	4.00	4.00	_____
SLIDE QUICK CONNECT TAKEUP 4 FT REQ'D						
(AMW) 7/16" SQUARE BAR QTY. OF						
(4) REQ'D PER ASSY						

SHOP3	50	1.00	1.00	0.00	0.00		
SHOP3							



Part ID/Sub ID	Piece#	Date Req'd	Unit Of Measur	Qty Req'd	Qty Due	Issue
02.SB402	10	5/21/2025	FT	0.00	0.00	_____
SQUARE BAR 1/4" SS						
FOR GEARBOXES						
06.S0415	20	5/21/2025	EA	2.00	2.00	_____
BELT WASH 12" SPLASH SHIELD STD 304						
S00371-S	50	5/21/2025	EA	8.00	8.00	_____
LEG ADJUSTER 9"X3/4" ATR W/SS PAD 10GA*						
SWIVEL TYPE						
S00421A	60	5/21/2025	EA	1.00	1.00	_____
DRIVE DRIP PAN 30" X 11"						
(FOR NORDSTOBER GEARBOXES)						

Work Order ID	Part ID	Release	WantDate	Start Date	Finish Date	Qty	Drawing ID/Rev Engineer
	06.S00421HA	80	5/21/2025	EA		2.00	2.00 _____
	SS DRIP PAN HANGER 1"W FLAT BAR W/ 7/16"H*						
	1"W FLAT BAR WITH 7/16" HOLE						
	6.75" OVERAL LENGTH						
UHMW PARTS	60	1.00	1.00	0.00	0.00		
UHMW PARTS							



Part ID/Sub ID	Piece#	Date Reqd	Unit Of Measur	Qty Reqd	Qty Due	Issue
06.P850941225	40	5/21/2025	FT	60.00	60.00	
UHMW WEARSTRIP 1" X 1-1/2"						
06.P8509495901LHD	50	5/21/2025	FT	50.00	50.00	
UHMW WEARSTRIP L-SHAPE 1"X2-1/4" W/ NOT*						
	60	5/21/2025		40.00	40.00	
UHMW BEVELED INDENT, SEE DWG						
	70	5/21/2025		10.00	10.00	
UHMW REC INDENT, SEE DWG						
	80	5/21/2025		2.00	2.00	
UHMW INDENT LWR RAD (2) REQ'D 1LH-1RH, SEE DWG						
	90	5/21/2025		2.00	2.00	
UHMW INDENT UPR RAD, SEE DWG						
	100	5/21/2025		3.00	3.00	
UHMW CWAY LWR RAD, SEE DWG						
	110	5/21/2025		3.00	3.00	
UHMW CWAY UPR RAD, SEE DWG						
	120	5/21/2025		2.00	2.00	
UHMW L-SHAPED RWAY LWR RAD (2) REQ'D 1LH-1RH, SEE DWG						





D&F EQUIPMENT SALES, INC - ALABAMA  
Work Order Traveller  
WORK ORDER ID: 121241-C-33/S

10/9/2025  
Page

9:35 AM  
5

Work Order ID	Part ID	Release	WantDate	Start Date	Finish Date	Qty	Drawing ID/Rev Engineer
---------------	---------	---------	----------	------------	-------------	-----	----------------------------

			130 5/21/2025			2.00	2.00 _____
UHMW L-SHAPED RWAY UPR RAD (2) REQ'D 1LH-1RH, SEE DWG2							

SUB-ASSY 1	70	1.00	1.00	0.00	0.00		
SUB-ASSY 1							



SUB-ASSY 2	80	1.00	1.00	0.00	0.00		
SUB-ASSY 2							



FINAL ASSEM	90	1.00	1.00	0.00	0.00		
FINALASSEMB							



Part ID/Sub ID	Piece#	Date Reqd	Unit Of Measur	Qty Reqd	Qty Due	Issue
----------------	--------	-----------	----------------	----------	---------	-------

		10 5/21/2025		53.00	53.00	_____
BELT - 800S 12"W OH FT WHITE AC W/ WHITE AC RODS 4" OPEN HINGE NO-CLING IMP RES FLIGHTS, 12"C, 1.30"l						

37.1XI	20	5/21/2025	EA	1.00	1.00	_____
1HP XTREME 143TC 1800RPM INV DUTY* STAINLESS STEEL XTREME RPM: 1800 FOOT OPTION: FOOTLESS FRAME: 143TC ENCLOSURE: TEFC RATING: INVERTER DUTY						





D&F EQUIPMENT SALES, INC - ALABAMA  
Work Order Traveller  
WORK ORDER ID: 121241-C-33/S

10/9/2025  
Page

9:35 AM  
7

Work Order ID	Part ID	Release	WantDate	Start Date	Finish Date	Qty	Drawing ID/Rev Engineer
	35.UCF207.20	160	5/21/2025	EA		4.00	4.00 _____
	KML 1-1/4" SS BEARING 4-BOLT FLG						
	10.1010724	200	5/21/2025	EA		16.00	16.00 _____
	HHC/SCREW 7/16-14 X 1-1/2" SS						
	10.10407	210	5/21/2025	EA		16.00	16.00 _____
	FLAT WASHER 7/16" SS						
	NON-TAXABLE						
	10.10507	220	5/21/2025	EA		16.00	16.00 _____
	HEX LOCK NUT 7/16"-14 SS						
	06.207.4-BOLT	440	5/21/2025	EA		3.00	3.00 _____
	SS BEARING COVER FITS 207 HOUSING 1-1/4"						
	STAINLESS STEEL BEARING COVER, 4-BOLT PATTERN FOR FLANGE STYLE BEARING						
	FITS 207 HOUSING FOR 1-1/4", 1-3/8", 1-7/16" AND 1-5/16"						
	(THIS IS A CLOSED COVER.)						
	06.BG1.25-4HOLE	510	5/21/2025	EA		2.00	2.00 _____
	SS BEARING GUARD 1.25" 4-HOLE*						
	STAINLESS STEEL (12 GAUGE)						
	BEARING GUARD						
	FOR 1-1/4" 4-HOLE BRG						
		540	5/21/2025			0.00	0.00 _____
	STABILIZER / TORQUE ARM ASSEMBLY -						
	37.207-UNI	550	5/21/2025	EA		1.00	1.00 _____
	STABILIZER BRACKET UNIVERSAL FITS 207*						
	UNIVERSAL FITS 207 HOUSING						
	FOR 1-1/4" OR 1-7/16" SHAFT						
	06.207-GBC343L	590	5/21/2025	EA		1.00	1.00 _____
	SS K343 SYMM/TLOCK GEARBOX COVER (LEFT)*						
	06.207-GBC343L						
	SS K343 SYMMETRICAL / TAPER LOCK GEARBOX COVER (LEFT)*						
	LEFT HAND HORIZONTAL MOUNTING ORIENTATION						
	10.10507	600	5/21/2025	EA		1.00	1.00 _____
	HEX LOCK NUT 7/16"-14 SS						
	10.1010750	610	5/21/2025	EA		1.00	1.00 _____
	HHC/SCREW 7/16 X 3" SS						



D&F EQUIPMENT SALES, INC - ALABAMA  
Work Order Traveller  
WORK ORDER ID: 121241-C-33/S

10/9/2025  
Page

9:35 AM  
8

Work Order ID	Part ID	Release	WantDate	Start Date	Finish Date	Qty	Drawing ID/Rev Engineer
	10.10407	620	5/21/2025	EA		3.00	3.00 _____
	FLAT WASHER 7/16" SS						
	NON-TAXABLE						
	10.10307	630	5/21/2025	EA		2.00	2.00 _____
	LOCK WASHER 7/16" SS						
	NON-TAXABLE						
		930	5/21/2025			0.00	0.00 _____
	D & F STANDADRD ESTOP -						
	45.800F1YP1	940	5/21/2025	EA		2.00	2.00 _____
	ALLEN BRADLEY E-STOP STATION						
	10.1080808	950	5/21/2025	EA		8.00	8.00 _____
	SOCKET CAP SCREW 8-32 X 1/2" SS*						
	8C50KCS3						
	10.10808N	960	5/21/2025	EA		8.00	8.00 _____
	NYLON LOCK NUT 8-32 SS*						
	8CNNE3						
		1400	5/21/2025			0.00	0.00 _____
	MISCELLANEOUS -						
	10.1060432	1430	5/21/2025	EA		70.00	70.00 _____
	MACH SCREW 1/4"- 20 X 2" SS*						
	PHILLIPS FLAT HEAD #72718						
	10.1060430	1440	5/21/2025	EA		70.00	70.00 _____
	MACH SCREW 1/4"-20 X 1-3/4" SS*						
	PHILLIPS FLAT HEAD (NON-TAXABLE)						
	10.10504	1510	5/21/2025	EA		70.00	70.00 _____
	HEX NYLON LOCK NUT 1/4"-20 SS						
	NON-TAXABLE						
	10.1010616	1560	5/21/2025	EA		8.00	8.00 _____
	HHC/SCREW 3/8-16 X 1" SS						
	FASTENAL P/N 1170105						
	(NON-TAXABLE)						



D&F EQUIPMENT SALES, INC - ALABAMA  
Work Order Traveller  
WORK ORDER ID: 121241-C-33/S

10/9/2025  
Page

9:35 AM  
9

Work Order ID	Part ID	Release	WantDate	Start Date	Finish Date	Qty	Drawing ID/Rev Engineer
	10.10306	1630	5/21/2025	EA		8.00	8.00 _____
	LOCK WASHER 3/8" SS NON-TAXABLE						
	10.1010824	1710	5/21/2025	EA		6.00	6.00 _____
	HHC/SCREW 1/2-13 X 1-1/2"SS NON-TAXABLE						
	10.10508	1740	5/21/2025	EA		6.00	6.00 _____
	HEX LOCK NUT 1/2" -13 SS						
	10.10210	1760	5/21/2025	EA		4.00	4.00 _____
	HEX NUT 5/8 X 11 SS						
	S00425	1790	5/21/2025	EA		70.00	70.00 _____
	SPACER 1/4" X 3/4" X 5/16"ID						
SHIPPING SHIPPING	100	1.00	1.00	0.00	0.00		



OS 110 1.00 1.00 0.00 0.00  
MACHINE



Part ID/Sub ID	Piece#	Date Req'd	Unit Of Measur	Qty Req'd	Qty Due	Issue
06.IS1215-1.25	10	5/21/2025	EA	1.00	1.00	_____
SHAFT 12" IDLE WITH 1-1/4 JOURNAL						
06.DS1215-1.25	50	5/21/2025	EA	1.00	1.00	_____
SHAFT 12" DRIVE WITH 1-1/4 JOURNAL						
REWORK-S REWORK-S	120	1.00	1.00	0.00	0.00	





D&F EQUIPMENT SALES, INC - ALABAMA  
Work Order Traveller  
WORK ORDER ID: 121241-C-33/S

10/9/2025  
Page

9:35 AM  
10

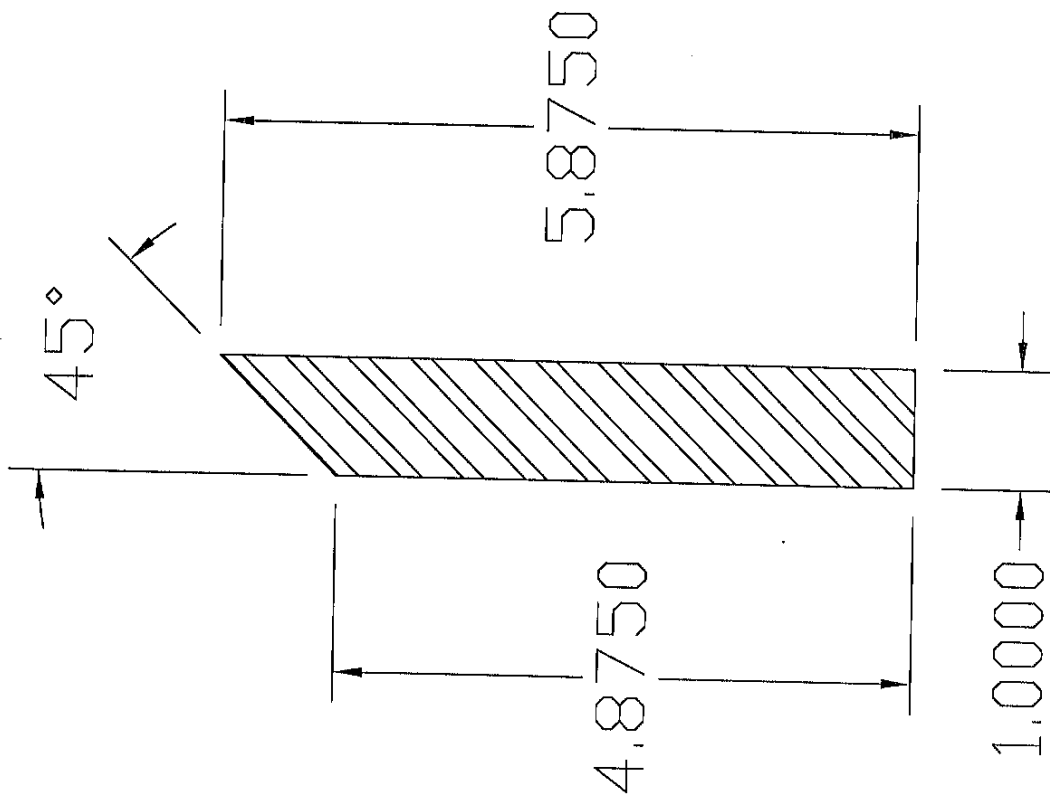
Work Order ID	Part ID	Release	WantDate	Start Date	Finish Date	Qty	Drawing ID/Rev Engineer
---------------	---------	---------	----------	------------	-------------	-----	----------------------------

REWORK-E	130	1.00	1.00	0.00	0.00		
----------	-----	------	------	------	------	--	--

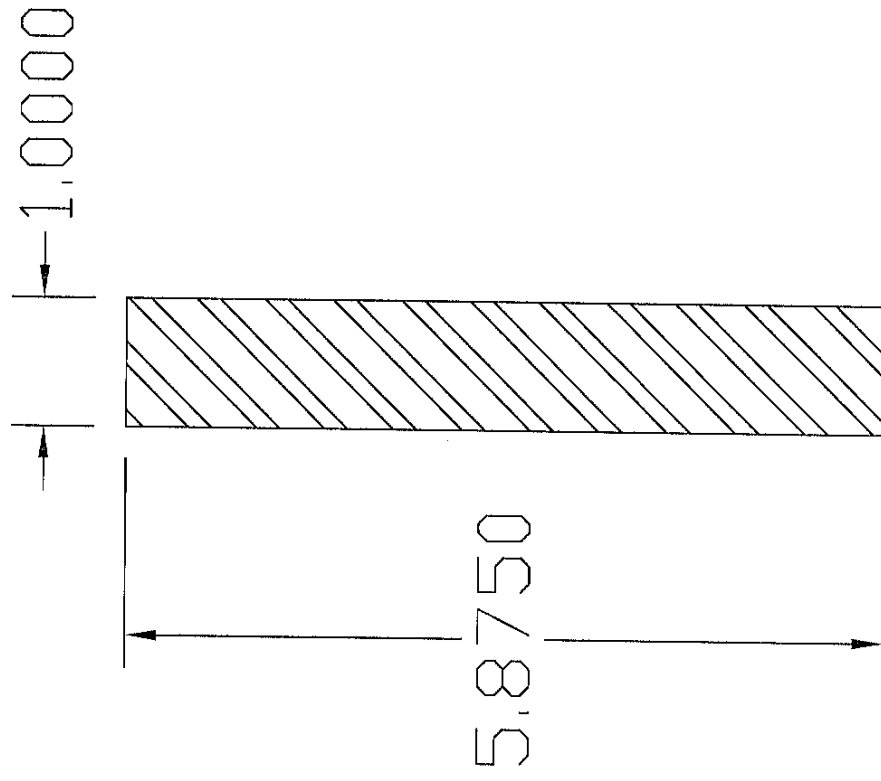


REWORK-P	140	1.00	1.00	0.00	0.00		
----------	-----	------	------	------	------	--	--



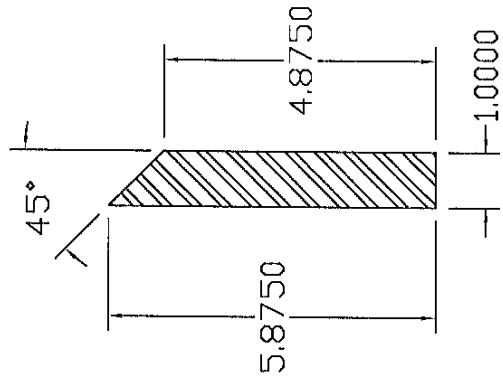
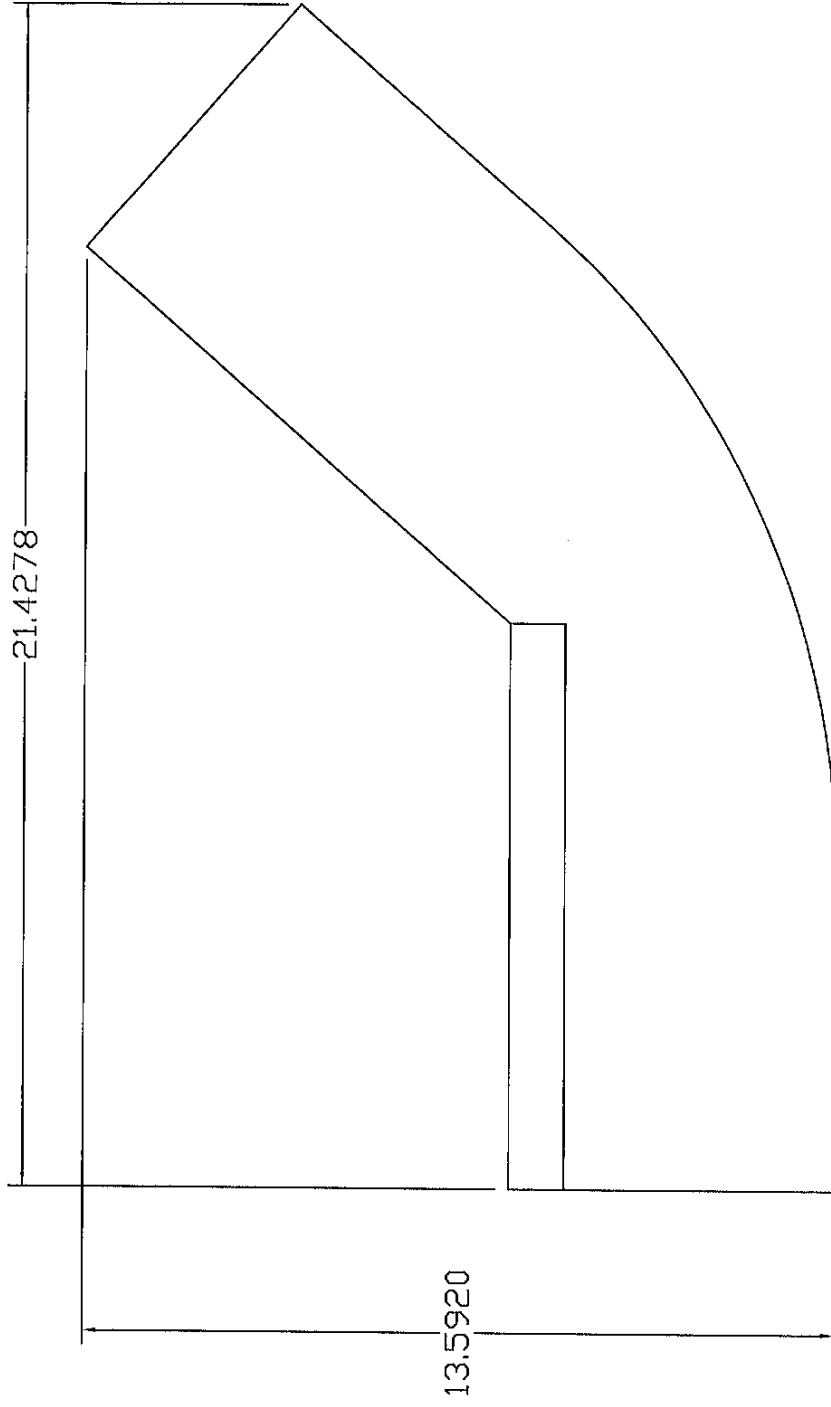


WAYNE FARMS - UNION SPRINGS, AL  
C121241-C-33  
UHMW BEVELED INDENT  
(40) FT REQ'D

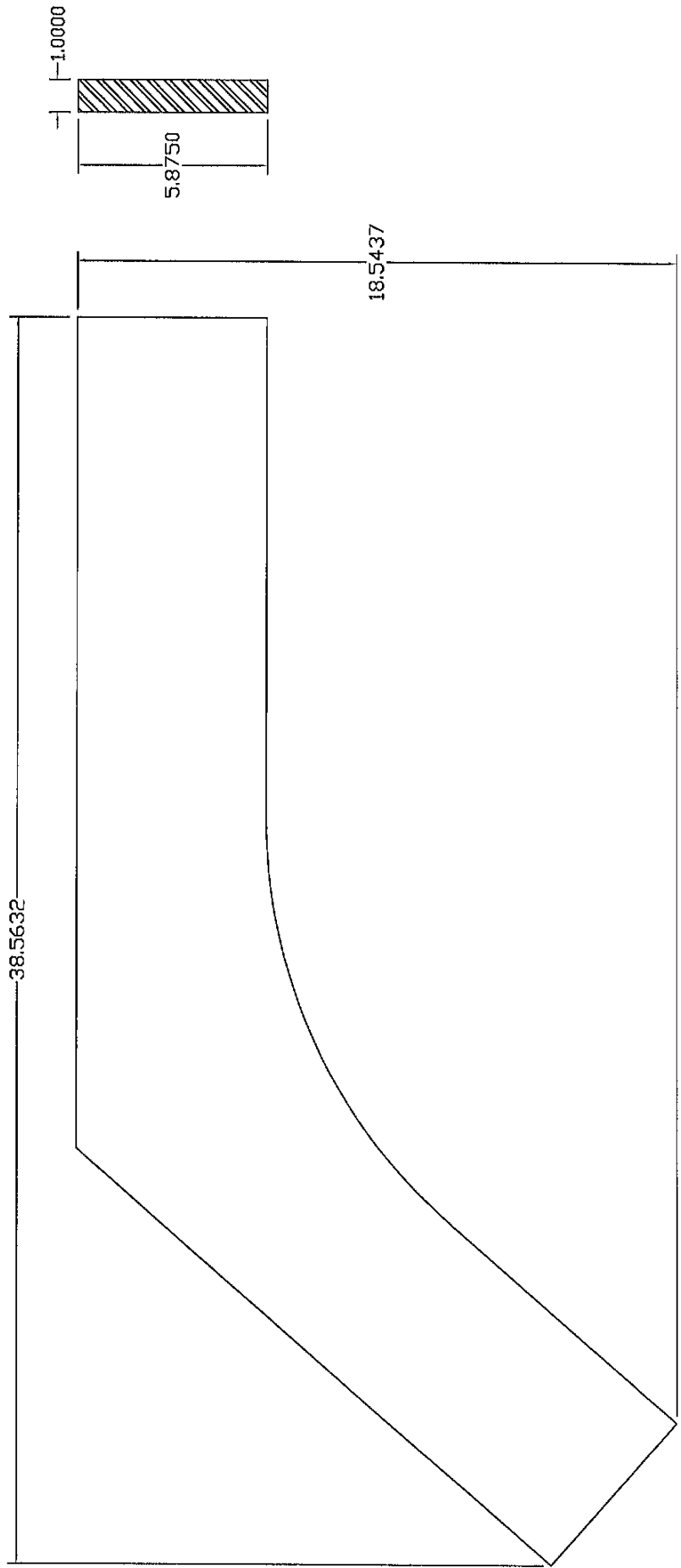


WAYNE FARMS - UNION SPRINGS, AL  
C121241-C-33  
UHMW REC INDENT  
(10) FT REQ'D

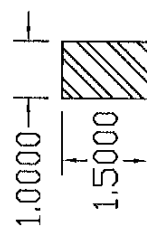
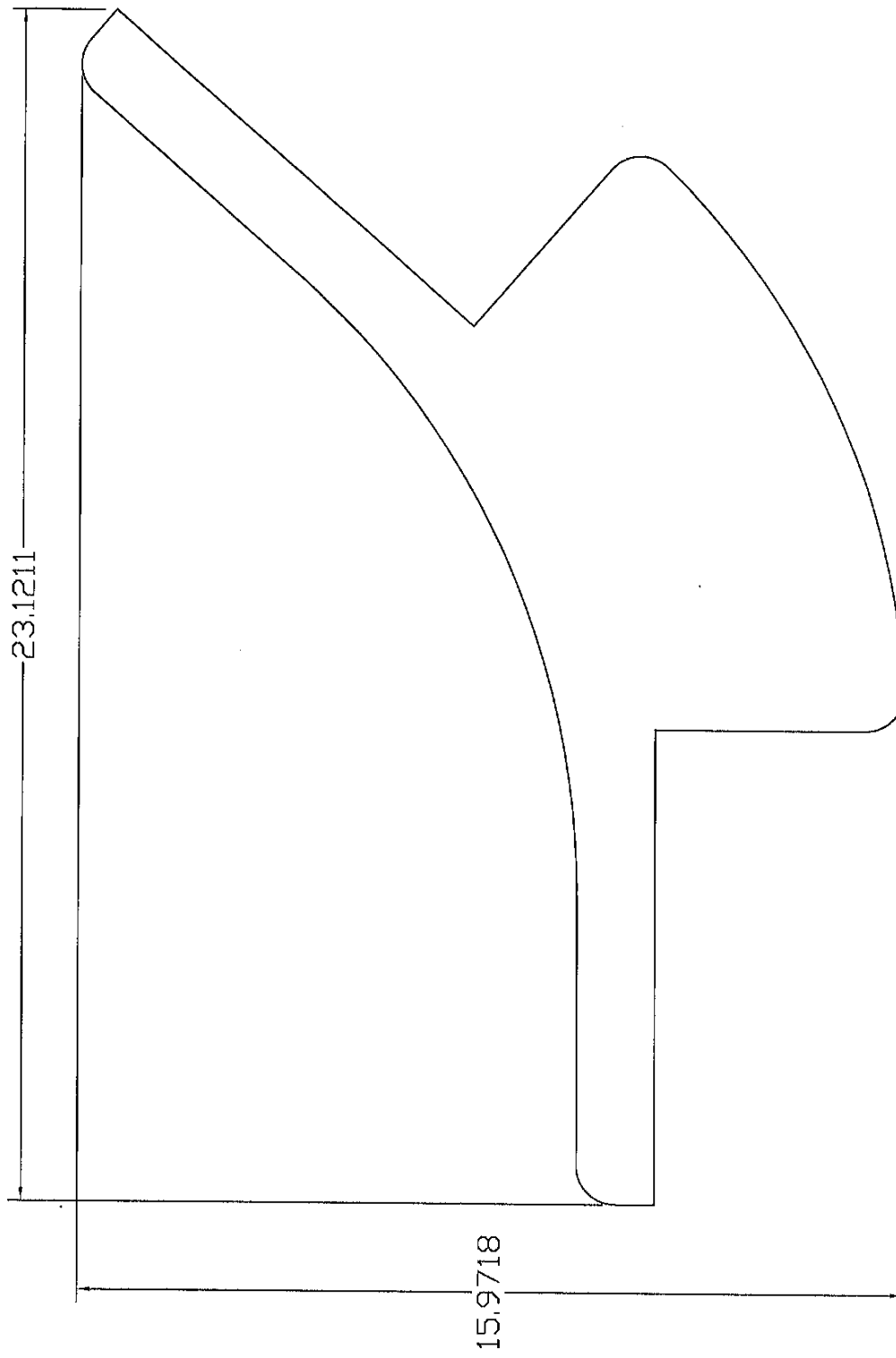




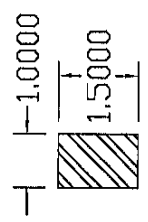
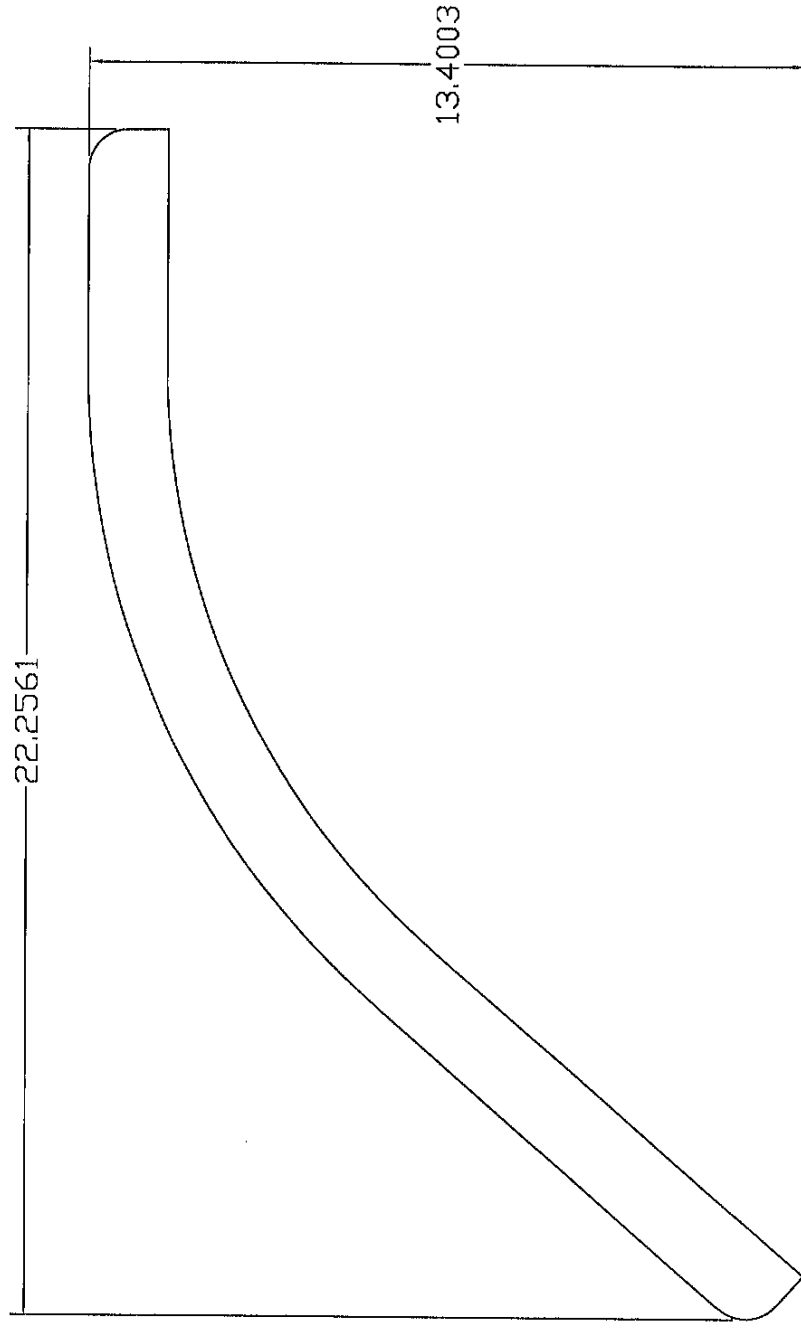
WAYNE FARMS - UNION SPRINGS, AL  
C121241-C-33  
UHMW INDENT LWR RAD  
(2) REQ'D 1LH-1RH



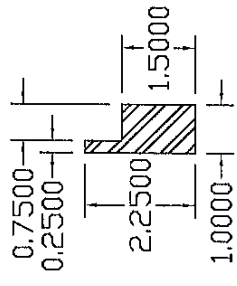
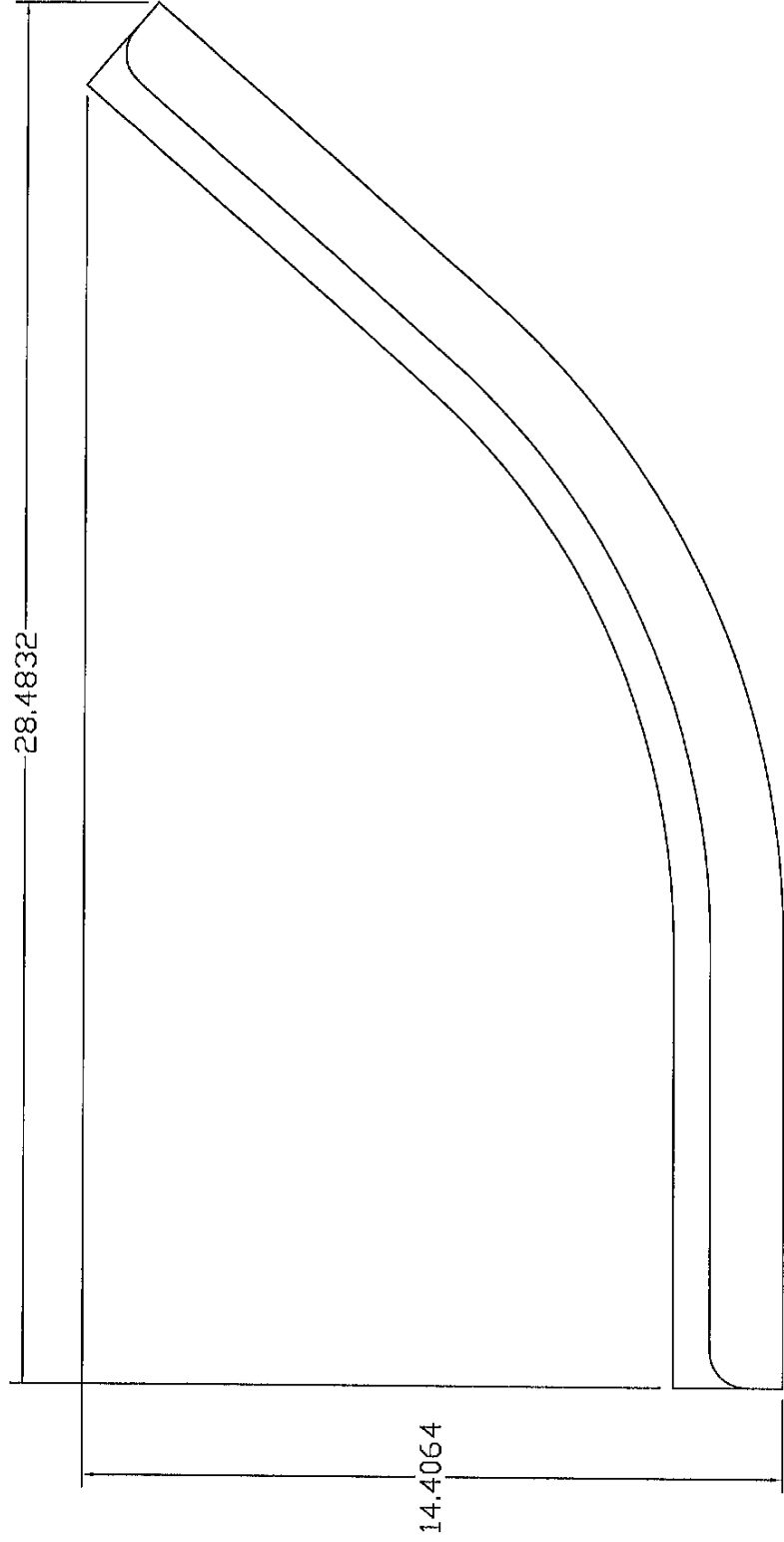
WAYNE FARMS - UNION SPRINGS, AL  
C121241-C-33  
UHMW INDENT UPR RAD  
(2) REQ'D



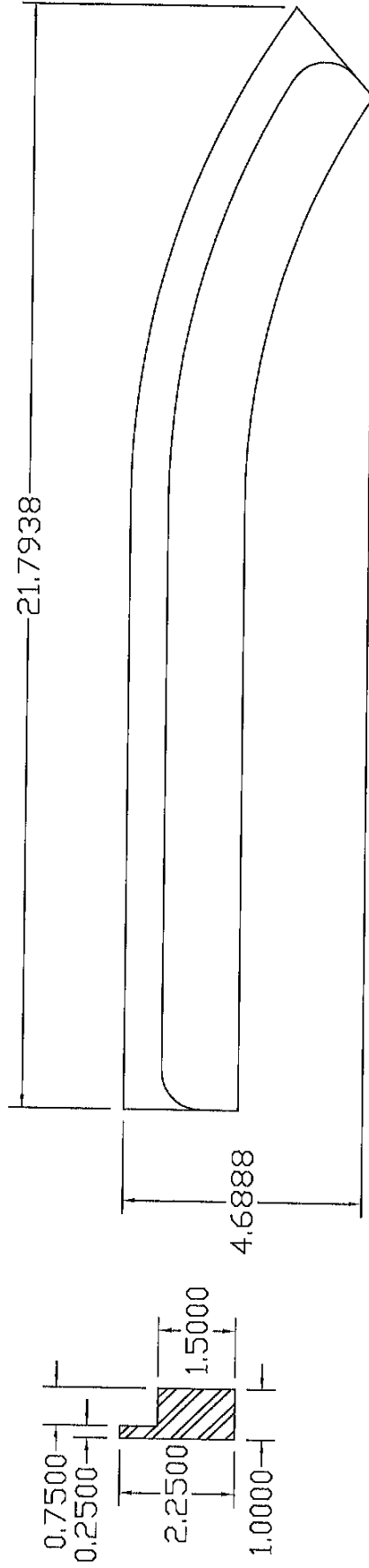
WAYNE FARMS - UNION SPRINGS, AL  
C121241-C-33  
UHMW CWAY LWR RAD  
(3) REQ'D



WAYNE FARMS - UNION SPRINGS, AL  
C121241-C-33  
UHMW CWAY UPR RAD  
(3) REQ'D



WAYNE FARMS - UNION SPRINGS, AL  
C121241-C-33  
UHMW L-SHAPED RWAY LWR RAD  
(2) REQ'D 1LH-1RH



WAYNE FARMS - UNION SPRINGS, AL  
 C121241-C-33  
 UHMW L-SHAPED RWAY UPR RAD  
 (2) REQ'D 1LH-1RH

JOB NAME

Wayne Union Spring AL

JOB NUMBER

121241-C-33

MATERIAL SIZE

2 x  $\frac{1}{4}$ " Angle

PIECES	LENGTH	COPE/ANGLE	LH + RH
6	1'-1 $\frac{1}{16}$ "	45° De	3L- 3R
8	2 $\frac{1}{8}$ "	SC	
4	5'-10"	SC	
2	2'-5 $\frac{3}{4}$ "	BW- 66° De	1L- 1R
2	6'-5 $\frac{1}{16}$ "	45° $\frac{1}{4}$ " BW- 66°	1L- 1R

1" X 11 G.A Tubing:

1 1'-2  $\frac{1}{2}$ " SC

M.G.