

EQUIPMENT SPEC SHEET

REVISION:



NAME & LOCATION		WAYNE FARMS UNION SPRING, AL		CUSTOMER NUMBER		C121241		
ITEM NUMBER		C-18		ITEM SERIAL NUMBER		C121241-C-18		
ENGINEER		GARY CAMBRON		SALESMAN		HEATH MORROW		
EQUIPMENT TYPE		TENDER INCLINE CONV		CAD TECH DESIGNER		DUSTIN CAGLE		
CAD TECH DETAILER		KYLE WRIGHT		ITEMS REQ'D		1		
1	BELT MANUF.	INTRALOX	2	SERIES	800S	3	BELT TYPE	NUB TOP
4	BELT LENGTH	40'	5	BELT COLOR	GREY	6	BELT MATERIAL	AC (Acetal)
7	FRICTION SPACING	N/A	8	BELT INDENT	N/A	9	CENTER NOTCH	N/A
10	BELT WIDTH	12"	11	WEARSTRIP	1"X1-1/2" UHMW	12	BELT PIN MAT.	BLUE AC (Acetal)
13	BELT FLIGHTS	YES	14	FLIGHT HEIGHT	3"	15	FLIGHT TYPE	DOUBLE NO-CLING
16	FLIGHT CENTERS	12"	17	FLIGHT INDENT	1.3"	18	CENTER NOTCH	N/A
19	T.O.B. INFEED		20	T.O.B. DISCHARGE				
21	IDLE SPROCKET	8 TOOTH	22	PITCH DIAMETER	5.2" PD	23	BORE SIZE/TYPE	1-1/2" SQUARE
24	DRIVE SPROCKET	8 TOOTH	25	PITCH DIAMETER	5.2" PD	26	BORE SIZE/TYPE	1-1/2" SQUARE
27	SPROCKETS @ DRV	3	28	SPROCKETS @ IDLE	3	29	BELT SCRAPE	NO
30	BELT WASHER	YES	31	DRIP PAN	YES	32	DRIP PAN @ DRIVE	YES
33	DRIVE SIDE	LEFT	34	DRIVE TYPE	EXTREME DUTY	35	MTR/GB FRAME	143TC/145TC
36	MOTOR	STERLING	37	HORSEPOWER	1 HP	38	FPM	60 FPM
39	GEARBOX	K343	40	RATIO	40:1	41	MULTIPLIER	NO
42	EQUIP. MAT.	1/4" SS	43	LEGS		44	TAKE UP	STANDARD

PARTS and or MATERIAL UNIQUE TO THIS ITEM(S) / SPECIAL DESIGN SPECS (Please explain)

SAFETY LABELS AND E-STOPS TO BE LOCATED AS SHOWN.

THIS ITEM GETS A DRIVE RESTRAINT KIT

ETCHED METAL SAFETY LABELS.

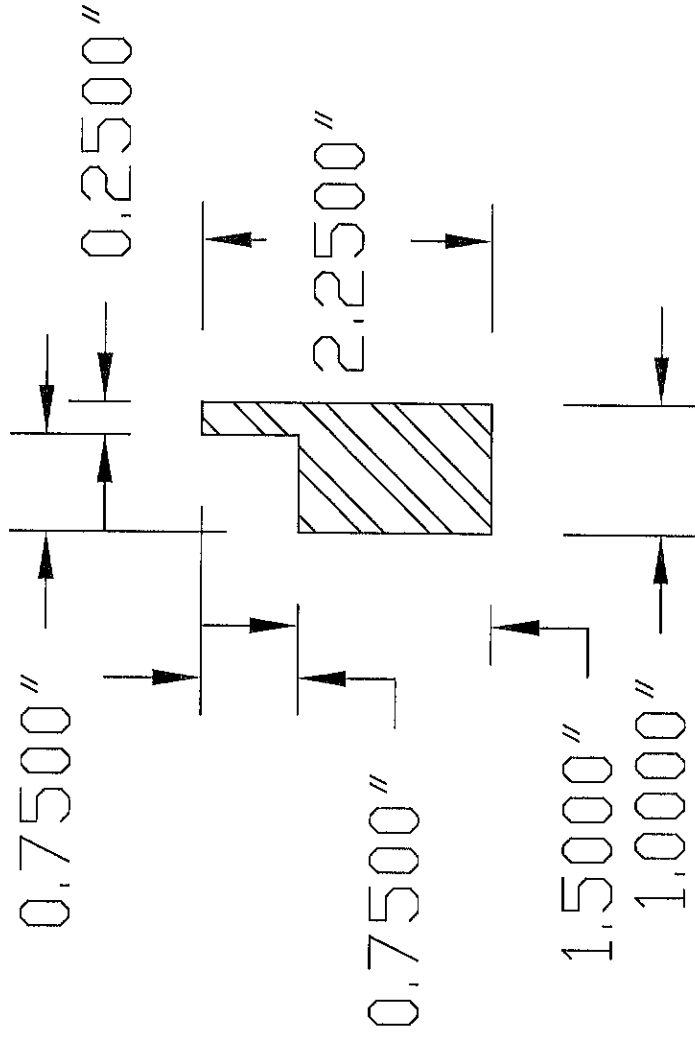
ATTACHES TO C121241-DF208A

DRAWING COMPLETION DATE

9/18/2025

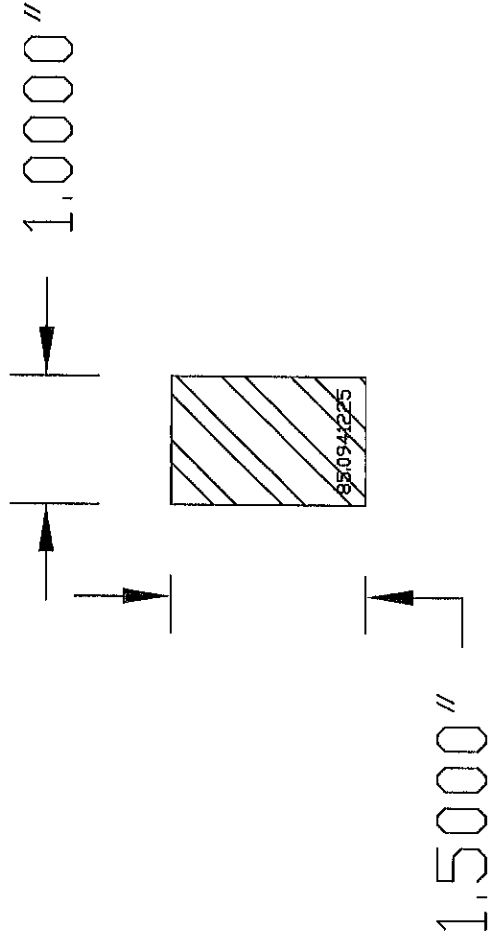
DELIVERY DATE

11/21/2025



06.P8509495901LHD

UHMW L-SHAPED RWAY
 30 FEET REQUIRED
 WAYNE FARMS-UNION SPRINGS, AL
 C121241-C-18



06.P850941225

UHMW CTR CWAY
 40 FEET REQUIRED
 WAYNE FARMS-UNION SPRINGS, AL
 C121241-C-18

FORM DRAWING ONLY, THIS IS NOT TO SCALE !

DATE : 8/28/2025

MAYL : T303 SS

100

KYLE WRIGHT



DRIVE SHAFT DETAIL QTY. 1 REQ'D.

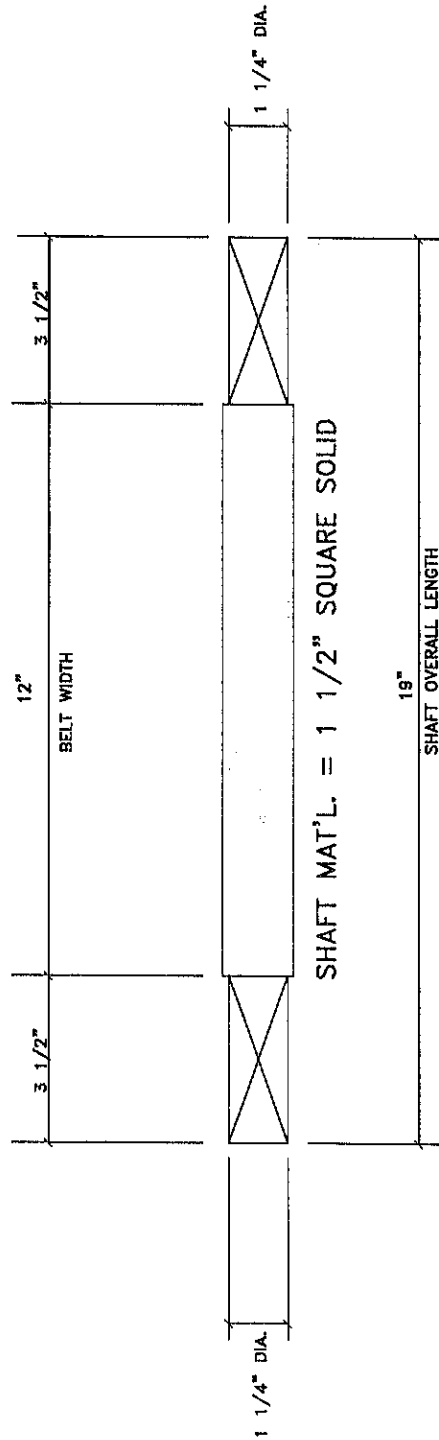
STD. 1 1/2" SQUARE SOLID SHAFT

FORM DRAWING ONLY, THIS IS NOT TO SCALE !

JOB NUMBER : C121241-C-18
CUSTOMER : WAYNE FARMS
LOCATION : UNION SPRINGS, AL

DATE : 8/28/2025
MAT'L : T303 SS

DETAILER : KYLE WRIGHT
SHOP CHECKER :



IDLE SHAFT DETAIL QTY. 1 REQ'D.

STD. 1 1/2" SQUARE SOLID SHAFT



D&F EQUIPMENT SALES, INC - ALABAMA
Work Order Traveller
WORK ORDER ID: 121241-C-18/S

9/18/2025
Page

9:28 AM
1

Work Order ID	Part ID	Release	WantDate	Start Date	Finish Date	Qty	Drawing ID/Rev Engineer
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121241-C-18/S DFM500I12 5/21/2025 11/14/2025

1.00



Drawing Rev:

D&F INCLINE CONVEYOR 12" WI

DENICE

Order ID:
Part ID:

Customer:

Ship To:

Shop Resources Type	Seq#	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/Rev
ENGINEERING ENGINEERING	10	1.00	1.00	0.00	0.00		



LASER SHOP LASER SHOP	20	1.00	1.00	0.00	0.00		
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SHOP1 SHOP1	30	1.00	1.00	0.00	0.00		
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Part ID/Sub ID	Piece#	Date Reqd	Unit Of Measur	Qty Reqd	Qty Due	Issue
01.S101 3/16" PLATE SS 48X120	10	5/21/2025	4X10	0.00	0.00	_____
01.S104	20	5/21/2025	5X10	0.00	0.00	_____



D&F EQUIPMENT SALES, INC - ALABAMA
Work Order Traveller
WORK ORDER ID: 121241-C-18/S

9/18/2025
Page

9:28 AM
2

Work Order ID	Part ID	Release	WantDate	Start Date	Finish Date	Qty	Drawing ID/Rev Engineer
	3/16" PLATE SS 60X120						
	01.S108 1/4" PLATE SS 48X120	30	5/21/2025	4X10		0.00 0.00	_____
	01.S111 1/4" PLATE SS 60X120	40	5/21/2025	5X10		1.25 1.25	_____
	01.S127 12GA SHEET SS 48X120	50	5/21/2025	4X10		1.00 1.00	_____
	01.S129 12GA SHEET SS 60X120	60	5/21/2025	5X10		0.25 0.25	_____
	02.RR206 ROUND ROD 1/2" SS	70	5/21/2025	FT		0.00 0.00	_____
	02.RR208 ROUND ROD 3/4" 304 SS	80	5/21/2025	FT		0.00 0.00	_____
SHOP2 SHOP2	40	1.00	1.00	0.00	0.00		



Part ID/Sub ID	Piece#	Date Req'd	Unit Of Measur	Qty Req'd	Qty Due	Issue
06.S0421 SLIDE QUICK CONNECT TAKEUP 4 FT REQ'D (AMW) 7/16" SQUARE BAR QTY. OF (4) REQ'D PER ASSY	10	5/21/2025	EA	4.00	4.00	_____
30.40706 COUPLING SS 3/8"	20	5/21/2025	EA	3.00	3.00	_____

SHOP3 SHOP3	50	1.00	1.00	0.00	0.00
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Part ID/Sub ID	Piece#	Date Req'd	Unit Of Measur	Qty Req'd	Qty Due	Issue
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D&F EQUIPMENT SALES, INC - ALABAMA
Work Order Traveller
WORK ORDER ID: 121241-C-18/S

9/18/2025
Page

9:28 AM
3

Work Order ID	Part ID	Release	WantDate	Start Date	Finish Date	Qty	Drawing ID/Rev Engineer
	S00421A	10	5/21/2025	EA		1.00	1.00 _____
	DRIVE DRIP PAN 30" X 11" (FOR NORD\STOBER GEARBOXES)						
	06.S00421HA	20	5/21/2025	EA		2.00	2.00 _____
	SS DRIP PAN HANGER 1"W FLAT BAR W/ 7/16"H* 1"W FLAT BAR WITH 7/16" HOLE 6.75" OVERAL LENGTH						
UHMW PARTS	60	1.00	1.00	0.00	0.00		
UHMW PARTS							



Part ID/Sub ID	Piece#	Date Reqd	Unit Of Measur	Qty Reqd	Qty Due	Issue
06.P850941225	10	5/21/2025	FT	40.00	40.00	_____
UHMW WEARSTRIP 1" X 1-1/2"						
06.P8509495901LHD	20	5/21/2025	FT	30.00	30.00	_____
UHMW WEARSTRIP L-SHAPE 1"X2-1/4" W/ NOT* 3/4" x 3/4" NOTCH						
	30	5/21/2025		20.00	20.00	_____
UHMW INDENT W. BEVEL SEE PRINT						
	40	5/21/2025		10.00	10.00	_____
UHMW INDENT SEE PRINT						
	50	5/21/2025		2.00	2.00	_____
UHMW INDENT LOWER RAD (1) LH & (1) RH SEE PRINT						
	60	5/21/2025		2.00	2.00	_____
UHMW INDENT UPPER RAD SEE PRINT						
	70	5/21/2025		3.00	3.00	_____



D&F EQUIPMENT SALES, INC - ALABAMA
Work Order Traveller
WORK ORDER ID: 121241-C-18/S

9/18/2025
Page

9:28 AM
4

Work Order ID	Part ID	Release	WantDate	Start Date	Finish Date	Qty	Drawing ID/Rev Engineer
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UHMW CTR CWAY LOWER RAD
SEE PRINT

80 5/21/2025 3.00 3.00 _____
UHMW CTR CWAY UPPER RAD
SEE PRINT

90 5/21/2025 2.00 2.00 _____
UHMW L-SHAPED RWAY LOWER RAD
(1) LH & (1) RH
SEE PRINT

100 5/21/2025 2.00 2.00 _____
UHMW L-SHAPED RWAY UPPER RAD
(1) LH & (1) RH
SEE PRINT

SUB-ASSY 1 70 1.00 1.00 0.00 0.00
SUB-ASSY 1



SUB-ASSY 2 80 1.00 1.00 0.00 0.00
SUB-ASSY 2



FINAL ASSEM 90 1.00 1.00 0.00 0.00
FINALASSEMB





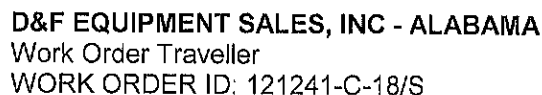
D&F EQUIPMENT SALES, INC - ALABAMA
Work Order Traveller
WORK ORDER ID: 121241-C-18/S

9/18/2025
Page

9:28 AM
5

Work Order ID	Part ID	Release	WantDate	Start Date	Finish Date	Qty	Drawing ID/Rev Engineer
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Part ID/Sub ID	Piece#	Date Req'd	Unit Of Measur	Qty Req'd	Qty Due	Issue
BELT - 800S 12"W NUBTOP AC BLUE W/ BLUE AC RODS 3" NUBTOP BASED DOUBLE NO-CLING FLIGHTS, 12"C, 1.30"l	10	5/21/2025		40.00	40.00	_____
37.1XI 1HP XTREME 143TC 1800RPM INV DUTY* STAINLESS STEEL XTREME RPM: 1800 FOOT OPTION: FOOTLESS FRAME: 143TC ENCLOSURE: TEFC RATING: INVERTER DUTY ELECTRICAL: 3 PHASE 460V ENCAPSULATED: ENCAPSULATED	20	5/21/2025	EA	1.00	1.00	_____
37.4SK2 STERLING SS HEL BEVEL SYMMETRICAL 40:1* STERLING SYMMETRICAL STAINLESS STEEL SMOOTH BODY 403 HELICAL BEVEL 40:1 38.872:1 (EXACT) 140TC W/ TORQUE ARM	30	5/21/2025	EA	1.00	1.00	_____
37.SSK04125U SYMMETRICAL BUSHING 1-1/4" FOR SSK04 HE* SSK04-1.250UTBK STAINLESS STEEL 1-1/4" SYMMETRICAL BUSHING KIT FOR SIZE SSK04 HELICAL BEVEL	40	5/21/2025	EA	1.00	1.00	_____
31.2808 SPROCKET 800S 8T 1.5"SB 5.2"PD* PART #S3D8 G5CPE7 NG EZ CLEAN MOLDED SPROCKET	50	5/21/2025	EA	6.00	6.00	_____
SET COLLARS	60	5/21/2025		0.00	0.00	_____
15.142	70	5/21/2025	EA	1.00	1.00	_____



9:28 AM
6

Work Order ID	Part ID	Release	WantDate	Start Date	Finish Date	Qty	Drawing ID/Rev	Engineer
SANITARY 2" SS ROLL TYPE FERRULE								
31.91121	80	5/21/2025	EA			8.00	8.00	
RETAINER SNAP RING 1.5" SS* (SH-206SS)								
06.P40810	90	5/21/2025	EA			2.00	2.00	
BRASS TAKE UP 5/8-11 W/SS NUT								
	100	5/21/2025				0.00	0.00	
BEARING ASSEMBLY								
35.UCF207.20	110	5/21/2025	EA			4.00	4.00	
KML 1-1/4" SS BEARING 4-BOLT FLG								
10.1010724	120	5/21/2025	EA			16.00	16.00	
HHC/SCREW 7/16-14 X 1-1/2" SS								
10.10407	130	5/21/2025	EA			16.00	16.00	
FLAT WASHER 7/16" SS NON-TAXABLE								
10.10507	140	5/21/2025	EA			16.00	16.00	
HEX LOCK NUT 7/16"-14 SS								
06.207.4-BOLT	150	5/21/2025	EA			3.00	3.00	
SS BEARING COVER FITS 207 HOUSING 1-1/4* STAINLESS STEEL BEARING COVER, 4-BOLT PATTERN FOR FLANGE STYLE BEARING FITS 207 HOUSING FOR 1-1/4", 1-3/8", 1-7/16" AND 1-5/16" (THIS IS A CLOSED COVER.)								
06.BG1.25-4HOLE	160	5/21/2025	EA			2.00	2.00	
SS BEARING GUARD 1.25" 4-HOLE* STAINLESS STEEL (12 GAUGE) BEARING GUARD FOR 1-1/4" 4-HOLE BRG								
	170	5/21/2025				0.00	0.00	
STABILIZER / TORQUE ARM ASSEMBLY -								
37.207-UNI	180	5/21/2025	EA			1.00	1.00	
STABILIZER BRACKET UNIVERSAL FITS 207* K343 LEFT HAND HORIZONTAL COVER								



D&F EQUIPMENT SALES, INC - ALABAMA
Work Order Traveller
WORK ORDER ID: 121241-C-18/S

9/18/2025
Page

9:28 AM
7

Work Order ID	Part ID	Release	WantDate	Start Date	Finish Date	Qty	Drawing ID/Rev Engineer
	343-CVR-LHH						
		190	5/21/2025			1.00	1.00 _____
	K343 LEFT HAND HORIZONTAL COVER 343-CVR-LHH						
	10.10507 HEX LOCK NUT 7/16"-14 SS	200	5/21/2025	EA		1.00	1.00 _____
	10.1010750 HHC/SCREW 7/16 X 3" SS	210	5/21/2025	EA		1.00	1.00 _____
	10.10407 FLAT WASHER 7/16" SS NON-TAXABLE	220	5/21/2025	EA		3.00	3.00 _____
	10.10307 LOCK WASHER 7/16" SS NON-TAXABLE	230	5/21/2025	EA		2.00	2.00 _____
	SAFETY LABELS -	240	5/21/2025			0.00	0.00 _____
	06.WLOP-B WARNING LOCK OUT POWER STICKER BILINGUAL 8.75"W X 2.5"T 3 COLOR	250	5/21/2025	EA		1.00	1.00 _____
	06.WMP-B WARNING MOVING PARTS STICKER BILINGUAL 8.75"W X 2.5"T 2 COLOR	260	5/21/2025	EA		2.00	2.00 _____
	06.WKA-B WARNING KEEP AWAY STICKER BILINGUAL 8.75"W X 2.5"T 2 COLOR	270	5/21/2025	EA		2.00	2.00 _____
	06.CEB-B CAUTION ENSURE BELT STICKER BILINGUAL 8.75"W X 2.5"T 2 COLOR	280	5/21/2025	EA		2.00	2.00 _____



D&F EQUIPMENT SALES, INC - ALABAMA
Work Order Traveller
WORK ORDER ID: 121241-C-18/S

9/18/2025
Page

9:28 AM
8

Work Order ID	Part ID	Release	WantDate	Start Date	Finish Date	Qty	Drawing ID/Rev Engineer
		290	5/21/2025			0.00	0.00 _____
	D & F STANDADRD ESTOP -						
	45.800F1YP1	300	5/21/2025	EA		1.00	1.00 _____
	ALLEN BRADLEY E-STOP STATION						
	10.1080808	310	5/21/2025	EA		4.00	4.00 _____
	SOCKET CAP SCREW 8-32 X 1/2" SS*						
	8C50KCS3						
	10.10808N	320	5/21/2025	EA		4.00	4.00 _____
	NYLON LOCK NUT 8-32 SS*						
	8CNNE3						
		330	5/21/2025			0.00	0.00 _____
	MISCELLANEOUS -						
	10.1060432	340	5/21/2025	EA		46.00	46.00 _____
	MACH SCREW 1/4"- 20 X 2" SS*						
	PHILLIPS FLAT HEAD #72718						
	10.10504	350	5/21/2025	EA		46.00	46.00 _____
	HEX NYLON LOCK NUT 1/4"-20 SS						
	NON-TAXABLE						
	10.1010616	360	5/21/2025	EA		6.00	6.00 _____
	HHC/SCREW 3/8-16 X 1" SS						
	FASTENAL P/N 1170105						
	(NON-TAXABLE)						
	10.10306	370	5/21/2025	EA		6.00	6.00 _____
	LOCK WASHER 3/8" SS						
	NON-TAXABLE						
	10.1010824	380	5/21/2025	EA		8.00	8.00 _____
	HHC/SCREW 1/2-13 X 1-1/2"SS						
	NON-TAXABLE						
	10.10508	390	5/21/2025	EA		8.00	8.00 _____
	HEX LOCK NUT 1/2" -13 SS						
		400	5/21/2025	EA		4.00	4.00 _____
	HEX NUT 5/8 X 11 SS						



D&F EQUIPMENT SALES, INC - ALABAMA
Work Order Traveller
WORK ORDER ID: 121241-C-18/S

9/18/2025
Page

9:28 AM
9

Work Order ID	Part ID	Release	WantDate	Start Date	Finish Date	Qty	Drawing ID/Rev Engineer
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S00425	410	5/21/2025	EA		46.00	46.00	_____
SPACER 1/4" X 3/4" X 5/16"ID							

SHIPPING	100	1.00	1.00	0.00	0.00		
SHIPPING							



OS	110	1.00	1.00	0.00	0.00		
MACHINE							



Part ID/Sub ID	Piece#	Date Req'd	Unit Of Measur	Qty Req'd	Qty Due	Issue
06.DS1215-1.25	10	5/21/2025	EA	1.00	1.00	_____
SHAFT 12" DRIVE WITH 1-1/4 JOURNAL						
06.IS1215-1.25	20	5/21/2025	EA	1.00	1.00	_____
SHAFT 12" IDLE WITH 1-1/4 JOURNAL						

REWORK-S	120	1.00	1.00	0.00	0.00		
REWORK-S							



REWORK-E	130	1.00	1.00	0.00	0.00		
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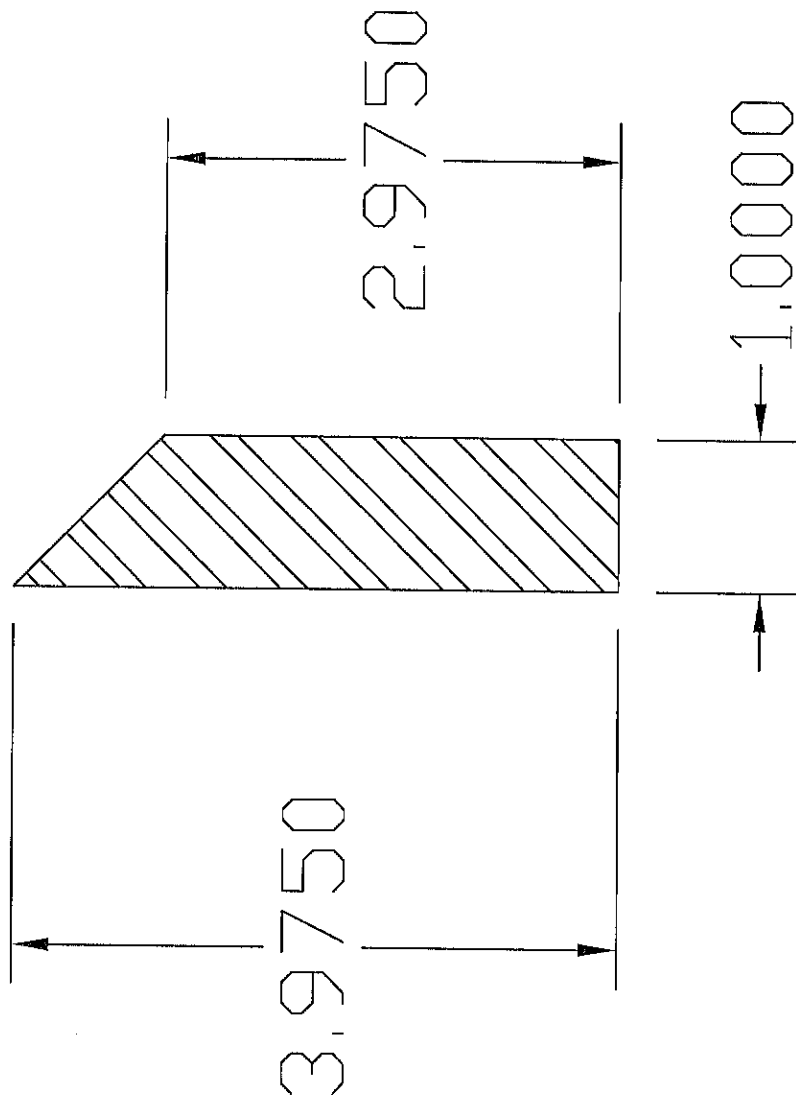
D&F EQUIPMENT SALES, INC - ALABAMA
Work Order Traveller
WORK ORDER ID: 121241-C-18/S

9/18/2025
Page

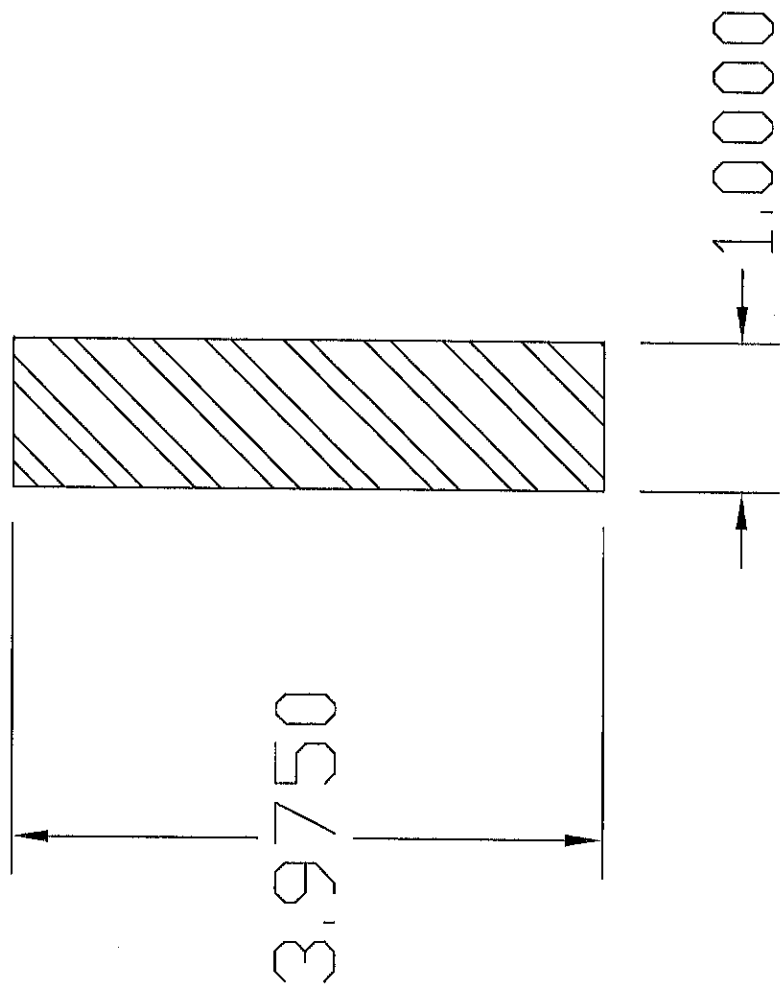
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10

Work Order ID	Part ID	Release	WantDate	Start Date	Finish Date	Qty	Drawing ID/Rev Engineer
REWORK-P	140	1.00	1.00	0.00	0.00		

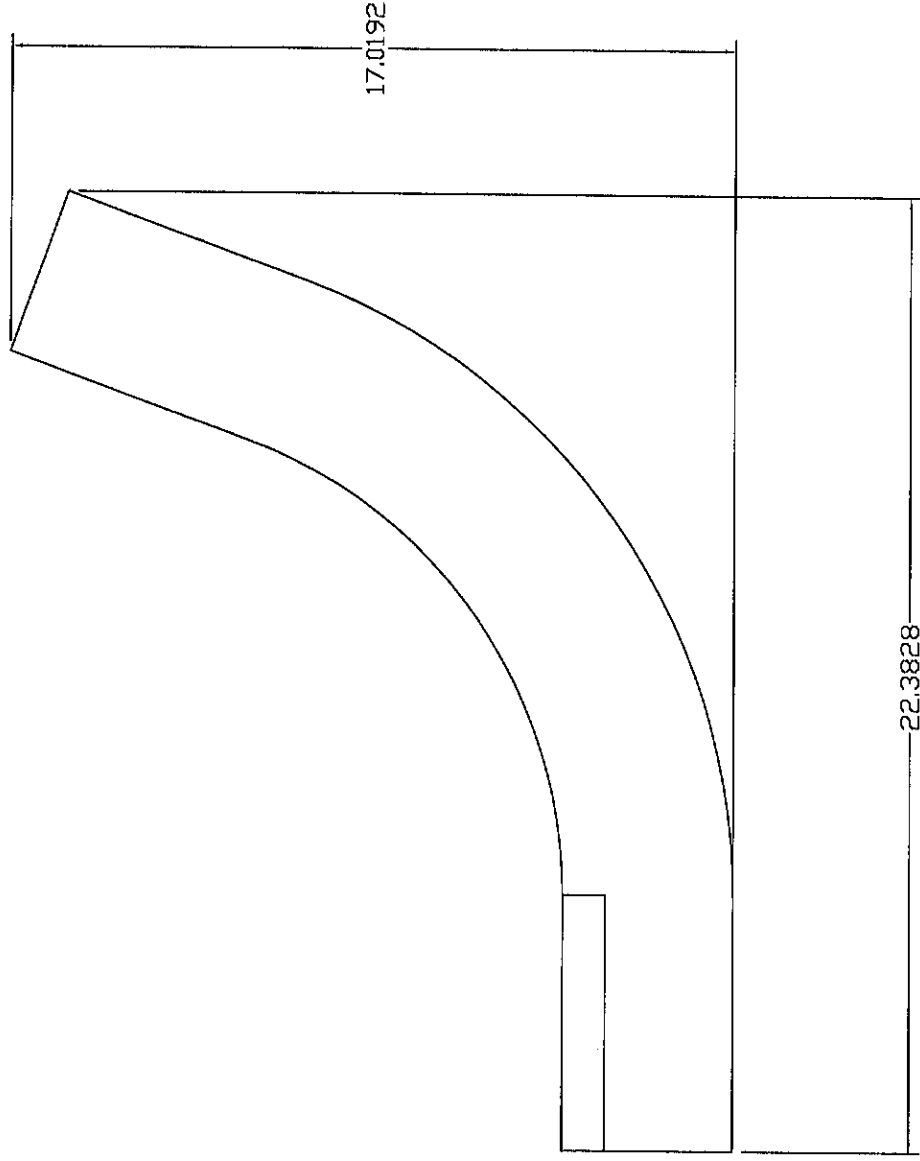
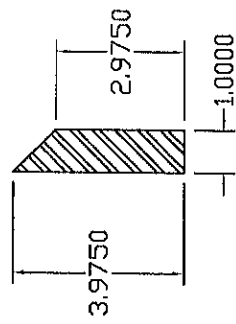




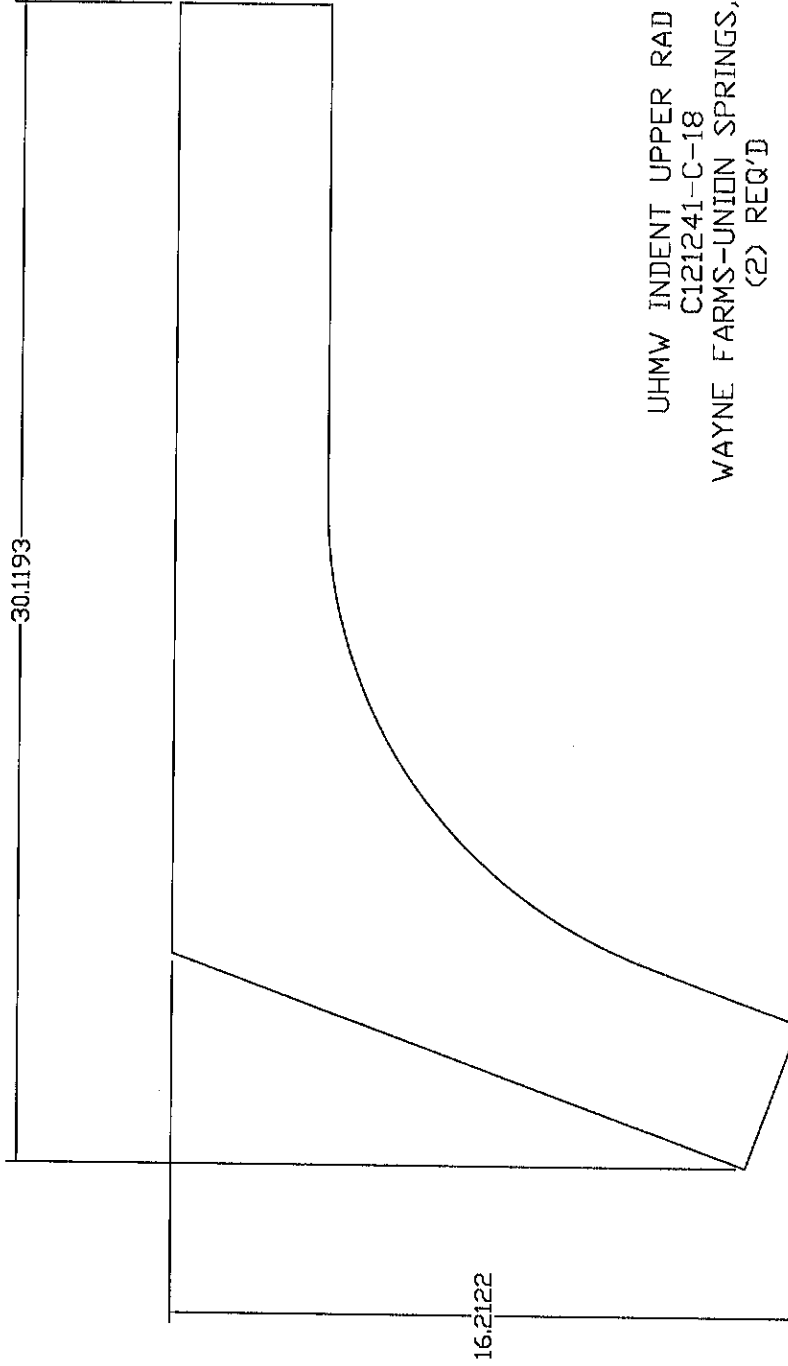
UHMW INDENT W. BEVEL
C121241-C-18
WAYNE FARMS-UNION SPRINGS, AL
20 FT REQ'D



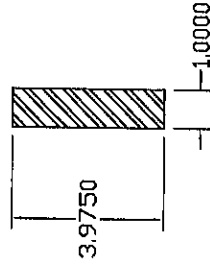
UHMW INDENT
C121241-C-18
WAYNE FARMS-UNION SPRINGS, AL
10 FT REQ'D

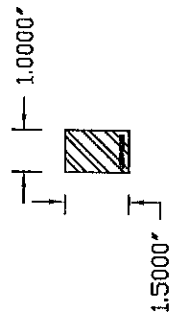
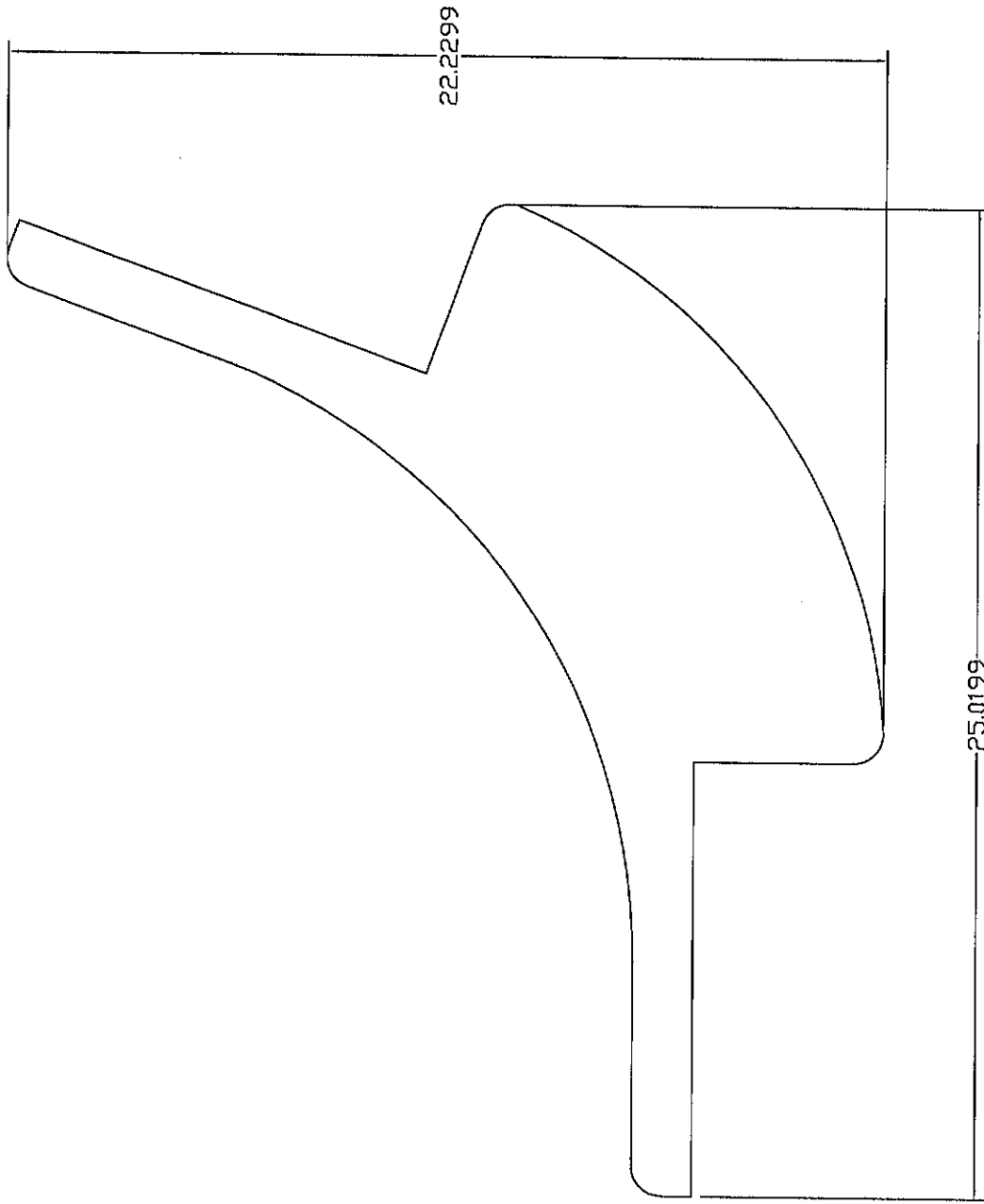


UHMW INDENT LOWER RAD
C121241-C-18
WAYNE FARMS-UNION SPRINGS, AL
(2) REQ'D - (1) LH & (1) RH

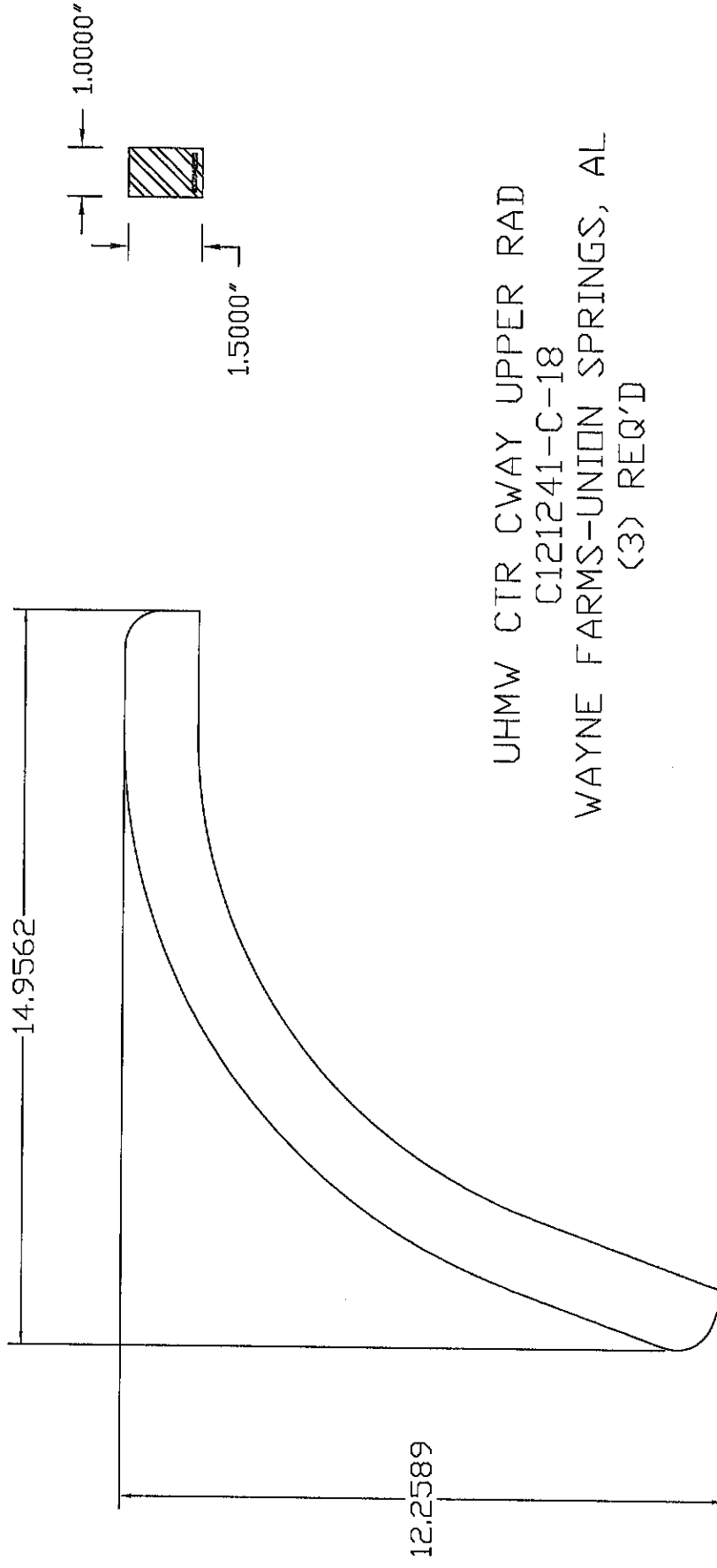


UHMW INDENT UPPER RAD
C121241-C-18
WAYNE FARMS-UNION SPRINGS, AL
(2) REQ'D

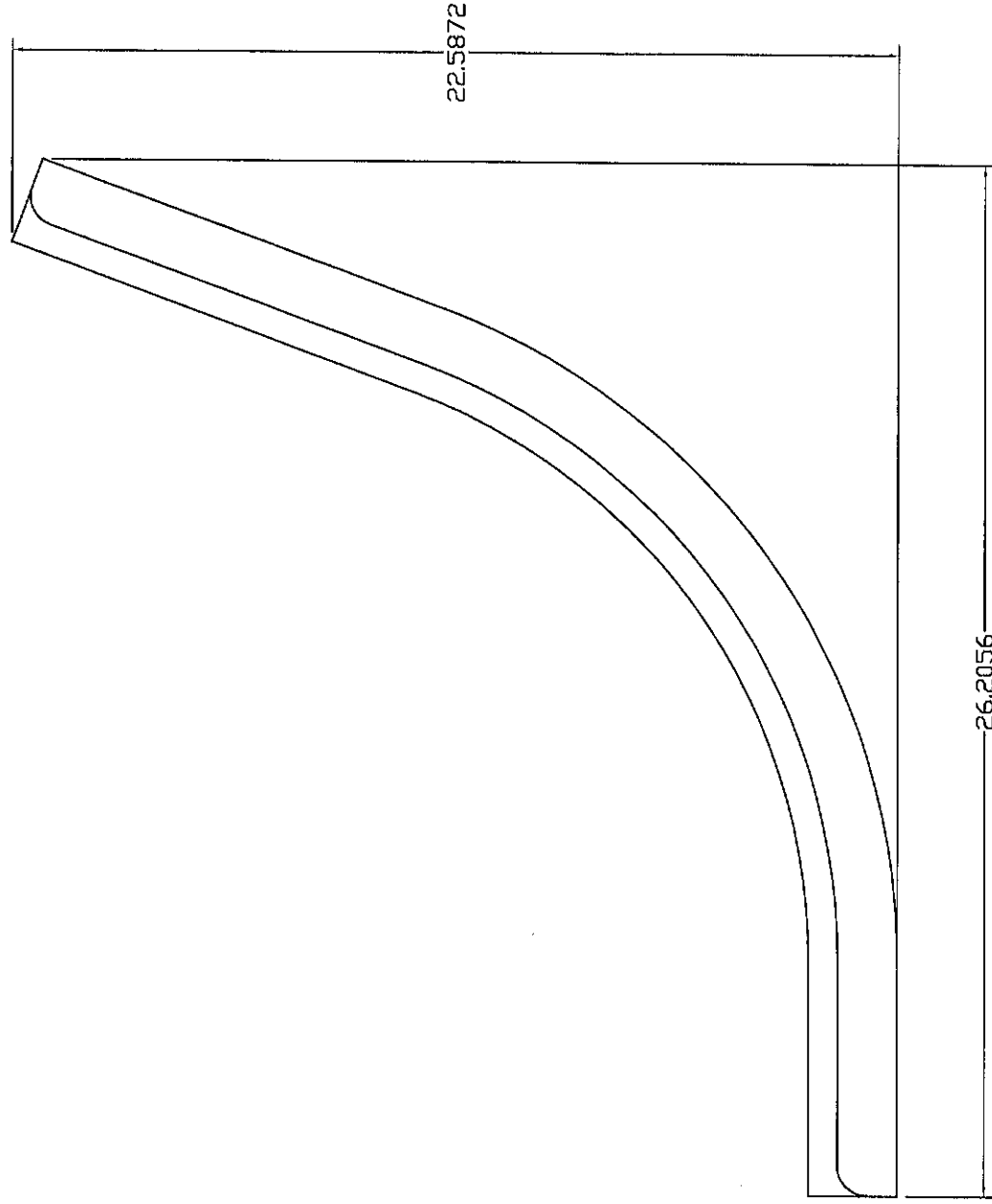
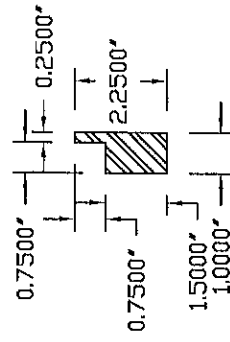




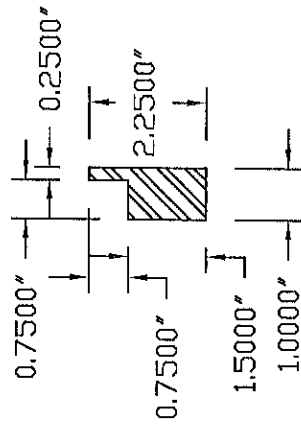
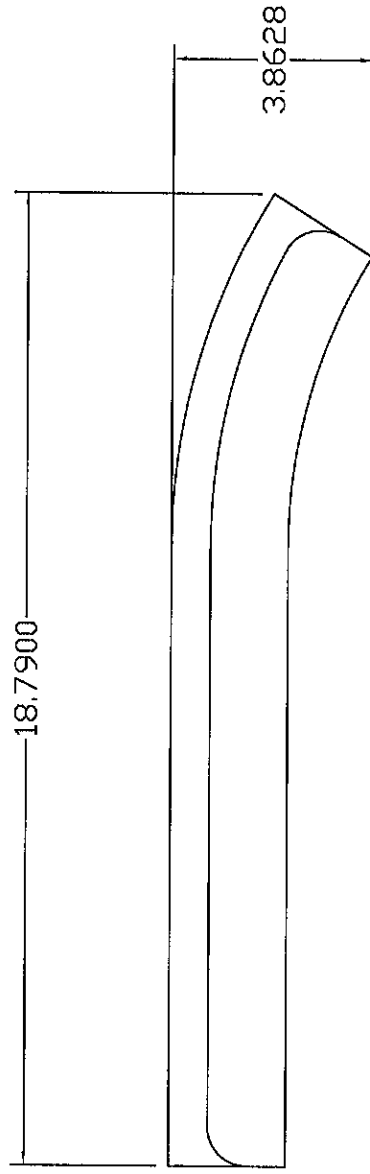
UHMW CTR CWAY LOWER RAD
C121241-C-18
WAYNE FARMS-UNION SPRINGS, AL
(3) REQ'D



UHMW CTR CWAY UPPER RAD
C121241-C-18
WAYNE FARMS-UNION SPRINGS, AL
(3) REQ'D



UHMW L-SHAPED RWAY LOWER RAD
 C121241-C-18
 WAYNE FARMS-UNION SPRINGS, AL
 (2) REQ'D - (1) LH & (1) RH



UHMW L-SHAPED RWAY UPPER RAD
 C121241-C-18
 WAYNE FARMS-UNION SPRINGS, AL
 (2) REQ'D - (1) LH & (1) RH