

# EQUIPMENT SPEC SHEET



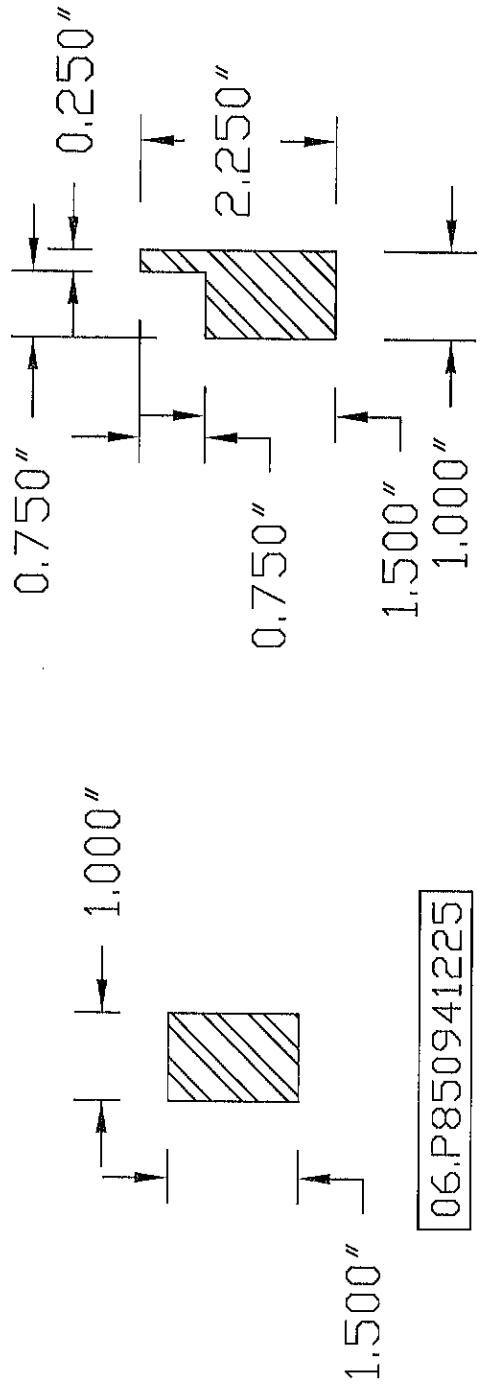
NAME & LOCATION	WAYNE FARMS	UNION SPRING, AL	CUSTOMER NUMBER	C121241
ITEM NUMBER	C-58	ITEM SERIAL NUMBER	C121241-C-58	
ENGINEER	GARY CAMBRON	SALESMAN	HEATH MORROW	
EQUIPMENT TYPE	OH BONELESS DARK MEAT TRANSFER CONV			
<b>1</b> BELT MANUF.	INTRALOX	<b>2</b> SERIES	800S	
<b>4</b> BELT LENGTH	39'	<b>5</b> BELT COLOR	WHITE	
<b>7</b> FRICTION SPACING	N/A	<b>8</b> BELT INDENT	N/A	
<b>10</b> BELT WIDTH	12"	<b>11</b> WEARSTRIP	1"X1-1/2" UHMW	
<b>13</b> BELT FLIGHTS	NO	<b>14</b> FLIGHT HEIGHT	N/A	
<b>16</b> FLIGHT CENTERS	N/A	<b>17</b> FLIGHT INDENT	N/A	
<b>19</b> T.O.B. INFEED		<b>20</b> T.O.B. DISCHARGE		
<b>21</b> IDLE SPROCKET	8 TOOTH	<b>22</b> PITCH DIAMETER	5.2" PD	
<b>24</b> DRIVE SPROCKET	8 TOOTH	<b>25</b> PITCH DIAMETER	5.2" PD	
<b>27</b> SPROCKETS @ DRV	3	<b>28</b> SPROCKETS @ IDLE	3	
<b>30</b> BELT WASHER	YES	<b>31</b> DRIP PAN	YES	
<b>33</b> DRIVE SIDE	LEFT	<b>34</b> DRIVE TYPE	EXTREME DUTY	
<b>36</b> MOTOR	STERLING	<b>37</b> HORSEPOWER	1 HP	
<b>39</b> GEARBOX	K343 TAPER	<b>40</b> RATIO	32:1	
<b>42</b> EQUIP. MAT.	1/4" SS	<b>43</b> LEGS	CEILING HUNG	
<b>44</b>			<b>TAKE UP</b> CATENARY SAG	

PARTS and or MATERIAL UNIQUE TO THIS ITEM(S) / SPECIAL DESIGN SPECS (Please explain)

SAFETY LABELS AND E-STOPS TO BE LOCATED AS SHOWN.

THIS ITEM GETS A DRIVE RESTRAINT KIT

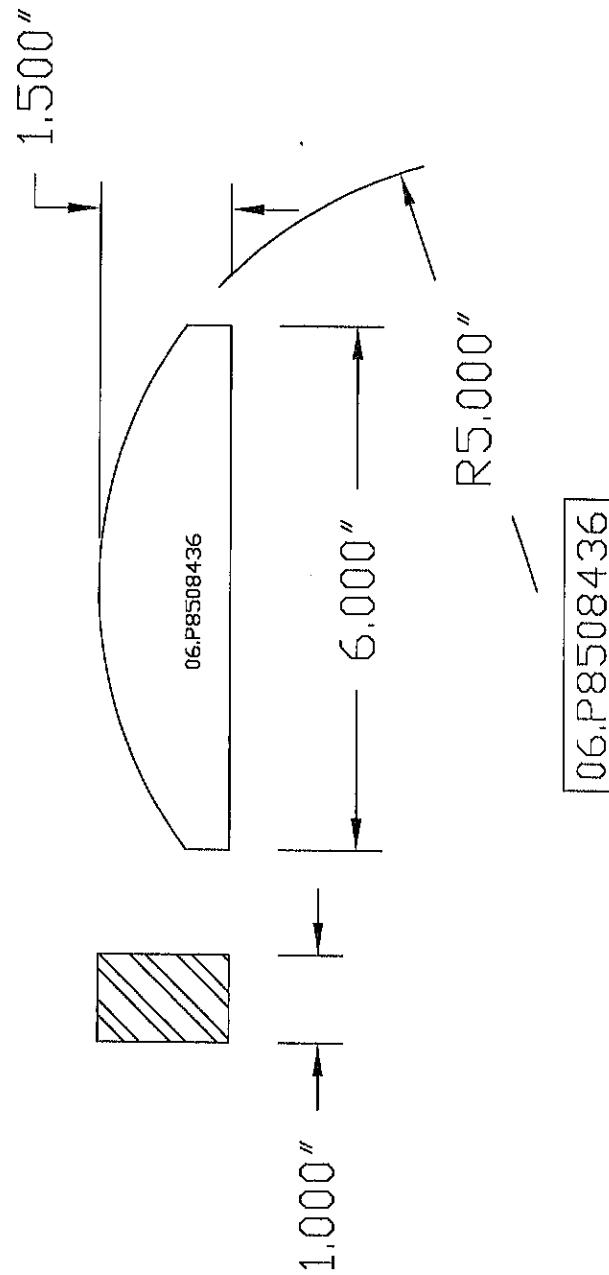
USES ETCHED SAFETY LABELS.



UHMW CTR CWAY  
60 FEET REQUIRED  
WAYNE FARMS-UNION SPRING, AL  
C121241-C-58

06.P8509495901LHD

UHMW L-SHAPED RWAY  
30 FEET REQUIRED  
WAYNE FARMS-UNION SPRING, AL  
C121241-C-58



## STD. 1 1/2" SQUARE SOLID SHAFT

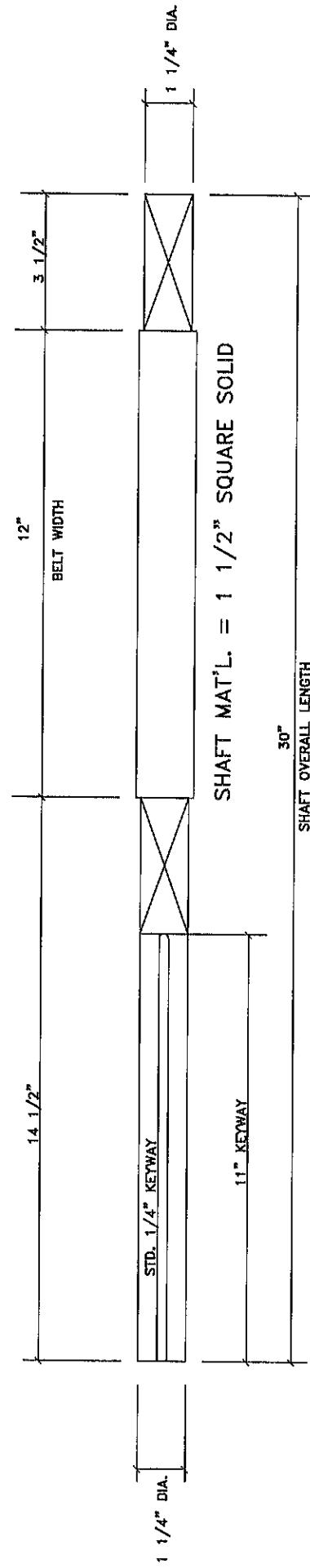
FORM DRAWING ONLY, THIS IS NOT TO SCALE !

JOB NUMBER :	C121241-C-58
CUSTOMER :	WAYNE FARMS
LOCATION :	UNION SPRING, AL

DATE :	10/13/2025
MAT'L :	T303 SS

DETAILER : KYLE WRIGHT

SHOP CHECKER :

DRIVE SHAFT DETAIL QTY. 1 REQ'D.

## STD. 1 1/2" SQUARE SOLID SHAFT

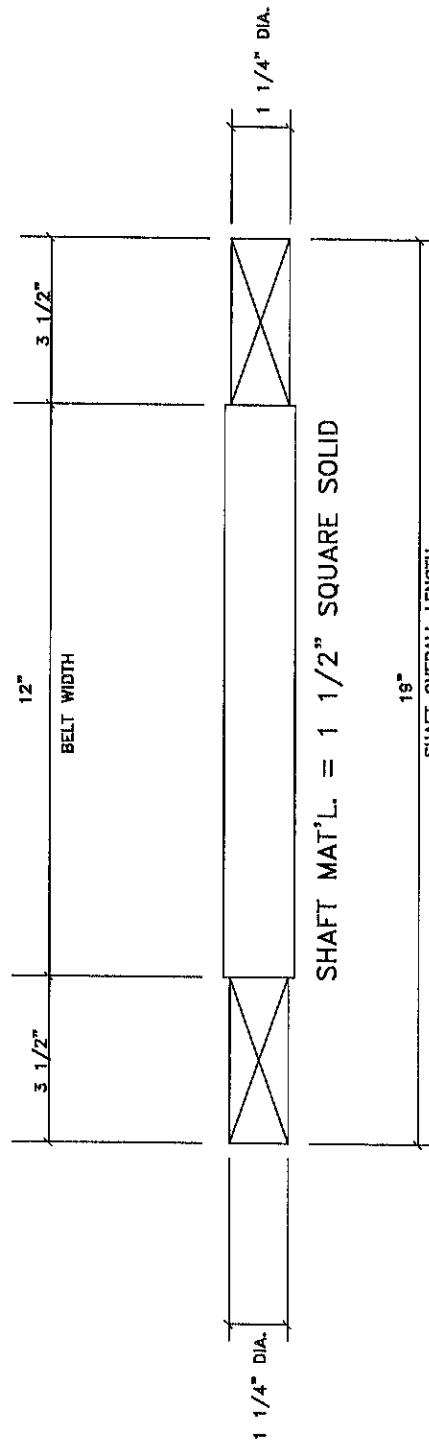
FORM DRAWING ONLY, THIS IS NOT TO SCALE !

JOB NUMBER : C121241-C-58  
 CUSTOMER : WAYNE FARMS  
 LOCATION : UNION SPRING, AL

DATE : 10/13/2025  
 MAT'L : T303 SS

DETAILER : KYLE WRIGHT

SHOP CHECKER :

IDLE SHAFT DETAIL QTY. 1 REQ'D.

STD. 1 1/2" SQUARE SOLID SHAFT



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Work Order Traveller  
WORK ORDER ID: 121241-C-58/S

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Work Order ID	Part ID	Release	Want Date	Start Date	Finish Date	Qty	Drawing ID/Rev	Engineer
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121241-C-58/S DFM500S12 5/21/2025 11/14/2025 1.00



Drawing Rev:

D&F STRAIGHT CONVEYOR 12"

DENICE

Order ID: Customer: Ship To:  
Part ID:

Shop Resources Type	Seq#	End Qty	Start Qty	Setup Hrs	Run Hrs	Start Date	Finish Date	Drawing ID/Rev
ENGINEERING	10	1.00	1.00	0.00	0.00			
ENGINEERING								



LASER SHOP 20 1.00 1.00 0.00 0.00  
LASER SHOP



SHOP1 30 1.00 1.00 0.00 0.00  
SHOP1



Part ID/Sub ID	Piece#	Date Reqd	Unit Of Measur	Qty Reqd	Qty Due	Issue
01.S101 3/16" PLATE SS 48X120	10	5/21/2025	4X10	0.00	0.00	_____
01.S104	20	5/21/2025	5X10	0.00	0.00	_____



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3/16" PLATE SS 60X120							
	01.S108	30	5/21/2025	4X10		0.00	0.00 _____
	1/4" PLATE SS 48X120						
	01.S111	40	5/21/2025	5X10		0.00	0.00 _____
	1/4" PLATE SS 60X120						
	01.S127	90	5/21/2025	4X10		0.00	0.00 _____
	12GA SHEET SS 48X120						
	01.S129	100	5/21/2025	5X10		0.00	0.00 _____
	12GA SHEET SS 60X120						
	02.RR206	130	5/21/2025	FT		0.00	0.00 _____
	ROUND ROD 1/2" SS						
	02.RR208	140	5/21/2025	FT		0.00	0.00 _____
	ROUND ROD 3/4" 304 SS						
	05.T802	280	5/21/2025	FT		0.00	0.00 _____
	TUBING SS 1"SQ X 16GA						
	05.T804	290	5/21/2025	FT		0.00	0.00 _____
	TUBING SS 1"SQ X 11GA						
	30.40706	330	5/21/2025	EA		0.00	0.00 _____
	COUPLING SS 3/8"						
	S00024	340	5/21/2025	EA		1.00	1.00 _____
	TUBING END CAP - 1" SQ X 12 GA						
SHOP2	40	1.00	1.00	0.00	0.00		
SHOP2							



Part ID/Sub ID	Piece#	Date Reqd	Unit Of Measur	Qty Reqd	Qty Due	Issue
06.S00070	10	5/21/2025	EA	0.00	0.00	_____
LEG INSERT 1-1/2"X 1-1/2" X 1/2"*						
3/4" THDS.						
06.S0421	80	5/21/2025	EA	0.00	0.00	_____
SLIDE QUICK CONNECT TAKEUP 4 FT REQ'D						



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(AMW) 7/16" SQUARE BAR QTY. OF  
(4) REQ'D PER ASSY

06.S0411 90 5/21/2025 EA 0.00 0.00 \_\_\_\_\_  
CONE LINE BRACKET PIN 3/8"  
FOR SINGLE & DOUBLE BRACKETS (LOW PROFILE, TO HOLD DOWN PLASTIC BUT BE  
REMOVABLE)  
PIN 3/8"DX3/4"L

SHOP3 50 1.00 1.00 0.00 0.00  
SHOP3



Part ID/Sub ID	Piece#	Date Reqd	Unit Of Measur	Qty Reqd	Qty Due	Issue
02.SB402	10	5/21/2025	FT	0.00	0.00	_____
SQUARE BAR 1/4" SS FOR GEARBOXES						
06.S0415	20	5/21/2025	EA	2.00	2.00	_____
BELT WASH 12" SPLASH SHIELD STD 304						
S00421A	60	5/21/2025	EA	1.00	1.00	_____
DRIVE DRIP PAN 30" X 11" (FOR NORD\STOBER GEARBOXES)						
06.S00421HA	80	5/21/2025	EA	2.00	2.00	_____
SS DRIP PAN HANGER 1"W FLAT BAR W/ 7/16"H* 1"W FLAT BAR WITH 7/16" HOLE 6.75" OVERAL LENGTH						
UHMW PARTS	60	1.00	1.00	0.00	0.00	
UHMW PARTS						



Part ID/Sub ID	Piece#	Date Reqd	Unit Of Measur	Qty Reqd	Qty Due	Issue
06.P850941225	10	5/21/2025	FT	60.00	60.00	_____
UHMW WEARSTRIP 1" X 1-1/2"						



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	06.P8509495901LHD	20	5/21/2025	FT		30.00	30.00	
	UHMW WEARSTRIP L-SHAPE 1"X2-1/4" W/ NOT*							
	3/4" x 3/4" NOTCH							
	06.P8508436	30	5/21/2025	EA		2.00	2.00	
	UHMW SHOE RETURN 6" X 1-1/2" X 1"							
SUB-ASSY 1	70	1.00	1.00	0.00	0.00			
SUB-ASSY 1								



SUB-ASSY 2	80	1.00	1.00	0.00	0.00
SUB-ASSY 2					



FINAL ASSEM	90	1.00	1.00	0.00	0.00
FINALASSEMB					



Part ID/Sub ID	Piece#	Date Reqd	Unit Of Measur	Qty Reqd	Qty Due	Issue
		10	5/21/2025		39.00	39.00
BELT - 12"W 800S OHFT AC WHITE W/ WHITE AC RODS						
37.1XI	20	5/21/2025	EA	1.00	1.00	
1HP XTREME 143TC 1800RPM INV DUTY*						
STAINLESS STEEL						
XTREME						
RPM: 1800						
FOOT OPTION: FOOTLESS						
FRAME: 143TC						
ENCLOSURE: TEFC						



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RATING: INVERTER DUTY ELECTRICAL: 3 PHASE 460V ENCAPSULATED: ENCAPSULATED							
	37.4SJ2	30	5/21/2025	EA		1.00	1.00 _____
	STERLING SS HEL BEVEL SYMMETRICAL 32:1*						
	STERLING SYMMETRICAL						
	STAINLESS STEEL SMOOTH BODY						
	403 HELICAL BEVEL						
	32:1 31.539:1 (EXACT)						
	140TC						
	W/ TORQUE ARM						
	37.SSK04125U	50	5/21/2025	EA		1.00	1.00 _____
	SYMMETRICAL BUSHING 1-1/4" FOR SSK04 HE*						
	SSK04-1.250UTBK						
	STAINLESS STEEL						
	1-1/4" SYMMETRICAL BUSHING KIT FOR						
	SIZE SSK04 HELICAL BEVEL						
	31.2808	80	5/21/2025	EA		6.00	6.00 _____
	SPROCKET 800S 8T 1.5"SB 5.2"PD*						
	PART #S3D8 G5CPE7 NG						
	EZ CLEAN MOLDED SPROCKET						
	SET COLLARS	90	5/21/2025			0.00	0.00 _____
	15.142	100	5/21/2025	EA		1.00	1.00 _____
	SANITARY 2" SS ROLL TYPE FERRULE						
	31.91121	110	5/21/2025	EA		8.00	8.00 _____
	RETAINER SNAP RING 1.5" SS*						
	(SH-206SS)						
	95.0141902P	130	5/21/2025	EA		4.00	4.00 _____
	SPRAY NOZZLE 1/4 F8004-LN PLASTIC*						
	ADDITIONAL PARTS REQ'D #S00202 & #06.S0415						
	NATURAL PVDF						
	BEARING ASSEMBLY	140	5/21/2025			0.00	0.00 _____



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	35.UCF207.20	160	5/21/2025	EA		4.00	4.00 _____
	KML 1-1/4" SS BEARING 4-BOLT FLG						
	10.1010724	200	5/21/2025	EA		16.00	16.00 _____
	HHC/SCREW 7/16-14 X 1-1/2" SS						
	10.10407	210	5/21/2025	EA		16.00	16.00 _____
	FLAT WASHER 7/16" SS NON-TAXABLE						
	10.10507	220	5/21/2025	EA		16.00	16.00 _____
	HEX LOCK NUT 7/16"-14 SS						
	06.207.4-BOLT	440	5/21/2025	EA		3.00	3.00 _____
	SS BEARING COVER FITS 207 HOUSING 1-1/4"						
	STAINLESS STEEL BEARING COVER, 4-BOLT PATTERN FOR FLANGE STYLE BEARING						
	FITS 207 HOUSING FOR 1-1/4", 1-3/8", 1-7/16" AND 1-5/16"						
	(THIS IS A CLOSED COVER.)						
	06.BG1.25-4HOLE	510	5/21/2025	EA		4.00	4.00 _____
	SS BEARING GUARD 1.25" 4-HOLE*						
	STAINLESS STEEL (12 GAUGE)						
	BEARING GUARD						
	FOR 1-1/4" 4-HOLE BRG						
		540	5/21/2025			0.00	0.00 _____
	STABILIZER / TORQUE ARM ASSEMBLY -						
	37.207-UNI	550	5/21/2025	EA		1.00	1.00 _____
	STABILIZER BRACKET UNIVERSAL FITS 207*						
	UNIVERSAL FITS 207 HOUSING						
	FOR 1-1/4" OR 1-7/16" SHAFT						
	06.207-GBC343L	560	5/21/2025	EA		1.00	1.00 _____
	SS K343 SYMM/TLOCK GEARBOX COVER (LEFT)*						
	06.207-GBC343L						
	SS K343 SYMMETRICAL / TAPER LOCK GEARBOX COVER (LEFT)*						
	LEFT HAND HORIZONTAL MOUNTING ORIENTATION						
	10.10507	600	5/21/2025	EA		1.00	1.00 _____
	HEX LOCK NUT 7/16"-14 SS						
	10.1010750	610	5/21/2025	EA		1.00	1.00 _____
	HHC/SCREW 7/16 X 3" SS						



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	10.10407	620	5/21/2025	EA		3.00	3.00	
	FLAT WASHER 7/16" SS							
	NON-TAXABLE							
	10.10307	630	5/21/2025	EA		2.00	2.00	
	LOCK WASHER 7/16" SS							
	NON-TAXABLE							
		930	5/21/2025			0.00	0.00	
	D & F STANDADRD ESTOP -							
	45.800F1YP1	940	5/21/2025	EA		2.00	2.00	
	ALLEN BRADLEY E-STOP STATION							
	10.1080808	950	5/21/2025	EA		8.00	8.00	
	SOCKET CAP SCREW 8-32 X 1 1/2" SS*							
	8C50KCS3							
	10.10808N	960	5/21/2025	EA		8.00	8.00	
	NYLON LOCK NUT 8-32 SS*							
	8CNNE3							
		1400	5/21/2025			0.00	0.00	
	MISCELLANEOUS -							
	10.1011013	1410	5/21/2025	EA		4.00	4.00	
	HH LAG SCREW SS 1/4 X 1"							
	NON TAXABLE							
	10.1010616	1560	5/21/2025	EA		8.00	8.00	
	HHC/SCREW 3/8-16 X 1" SS							
	FASTENAL P/N 1170105							
	(NON-TAXABLE)							
	10.10306	1630	5/21/2025	EA		8.00	8.00	
	LOCK WASHER 3/8" SS							
	NON-TAXABLE							
	10.1010824	1710	5/21/2025	EA		6.00	6.00	
	HHC/SCREW 1/2-13 X 1-1/2"SS							
	NON-TAXABLE							



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	10.10508 HEX LOCK NUT 1/2" -13 SS	1740	5/21/2025	EA		6.00	6.00	
	06.DRK DRIVE RESTRAINT KIT	1880	5/21/2025	EA		1.00	1.00	
SHIPPING	100	1.00	1.00	0.00	0.00			



OS  
MACHINE



Part ID/Sub ID	Piece#	Date Reqd	Unit Of Measure	Qty Reqd	Qty Due	Issue
06.DS1215-1.25 SHAFT 12" DRIVE WITH 1-1/4 JOURNAL	40	5/21/2025	EA	1.00	1.00	
06.IS1215-1.25 SHAFT 12" IDLE WITH 1-1/4 JOURNAL	80	5/21/2025	EA	1.00	1.00	

REWORK-S  
REWORK-S



REWORK-E





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REWORK-P 140 1.00 1.00 0.00 0.00



JOB NAME

Wayne Farms Union Spring AZ

JOB NUMBER

121241-C-58

MATERIAL SIZE

1" X 11 G.A. Tubing

LH + RH

PIECES

LENGTH

COPE/ANGLE

1 - 2 1/2" SC

M.G.