

EQUIPMENT SPEC SHEET

REVISION:

8/28/25
D&F
EQUIPMENT
SALES, INC.

NAME & LOCATION	WAYNE FARMS UNION SPRING, AL		CUSTOMER NUMBER	C121241		
ITEM NUMBER	C-09	ITEM SERIAL NUMBER	C121241-C-09	ITEMS REQ'D	1	
ENGINEER	GARY CAMBRON	SALESMAN	HEATH MORROW	CAD TECH DESIGNER	DUSTIN CAGLE	
EQUIPMENT TYPE	WING INCLINE CONV		CAD TECH DETAILER	DUSTIN CAGLE		
1 BELT MANUF.	INTRALOX	2	SERIES	800S	3 BELT TYPE	OH FT
4 BELT LENGTH	39'	5	BELT COLOR	BLUE	6 BELT MATERIAL	AC (Acetal)
7 FRICTION SPACING	N/A	8	BELT INDENT	N/A	9 CENTER NOTCH	N/A
10 BELT WIDTH	18"	11	WEARSTRIP	1"X1-1/2" UHMW	12 BELT PIN MAT.	BLUE AC (Acetal)
13 BELT FLIGHTS	YES	14	FLIGHT HEIGHT	4"	15 FLIGHT TYPE	STREAMLINE
16 FLIGHT CENTERS	12"	17	FLIGHT INDENT	1.3"	18 CENTER NOTCH	2"
19 T.O.B. INFEED	N/A	20	T.O.B. DISCHARGE	N/A		
21 IDLE SPROCKET	8 TOOTH	22	PITCH DIAMETER	5.2" PD	23 BORE SIZE/TYPE	1-1/2" SQUARE
24 DRIVE SPROCKET	8 TOOTH	25	PITCH DIAMETER	5.2" PD	26 BORE SIZE/TYPE	1-1/2" SQUARE
27 SPROCKETS @ DRV	4	28	SPROCKETS @ IDLE	3	29 BELT SCRAPE	NO
30 BELT WASHER	YES	31	DRIP PAN	YES	32 DRIP PAN @ DRIVE	YES
33 DRIVE SIDE	RIGHT	34	DRIVE TYPE	EXTREME DUTY	35 MTR/GB FRAME	143TC/145TC
36 MOTOR	STERLING	37	HORSEPOWER	1 HP	38 FPM	60 FPM
39 GEARBOX	K343	40	RATIO	40:1	41 MULTIPLIER	NO
42 EQUIP. MAT.	1/4" SS	43	LEGS	N/A	44 TAKE UP	STANDARD

PARTS and or MATERIAL UNIQUE TO THIS ITEM(S) / SPECIAL DESIGN SPECS (Please explain)

SAFETY LABELS AND E-STOPS TO BE LOCATED AS SHOWN.

THIS ITEM GETS A DRIVE RESTRAINT KIT

ETCHED METAL SAFETY LABELS.

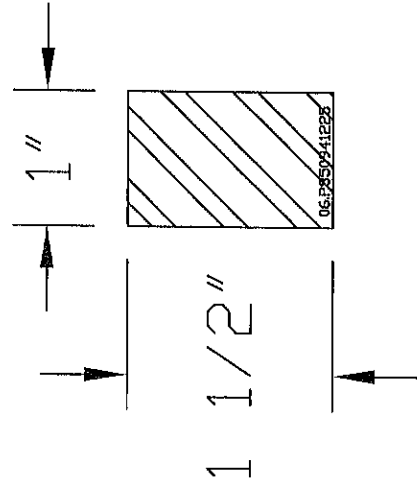
THIS ITEM WILL ATTACH TO C121241-DF208 CONELINE

DRAWING COMPLETION DATE

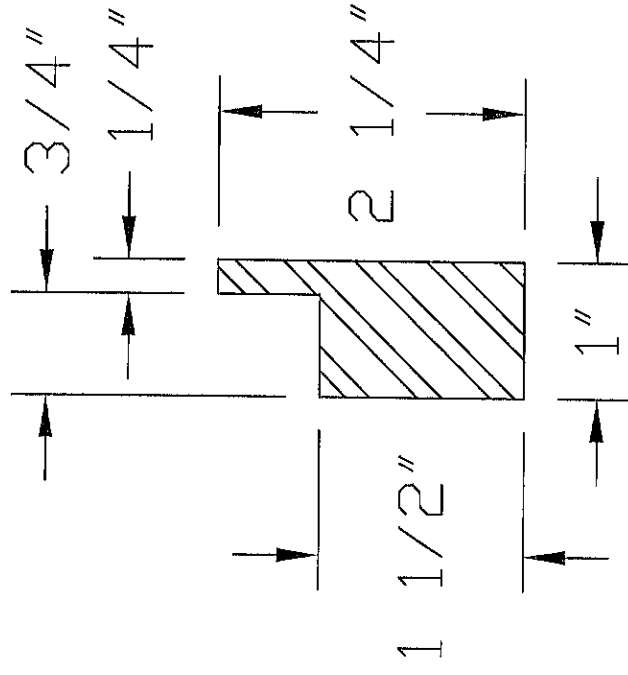
8/28/2025

DELIVERY DATE

11/21/2025



06.P850941225
(60) FT REQ'D



06.P8509495901LHD
(30) FT REQ'D

FORM DRAWING ONLY, THIS IS NOT TO SCALE !

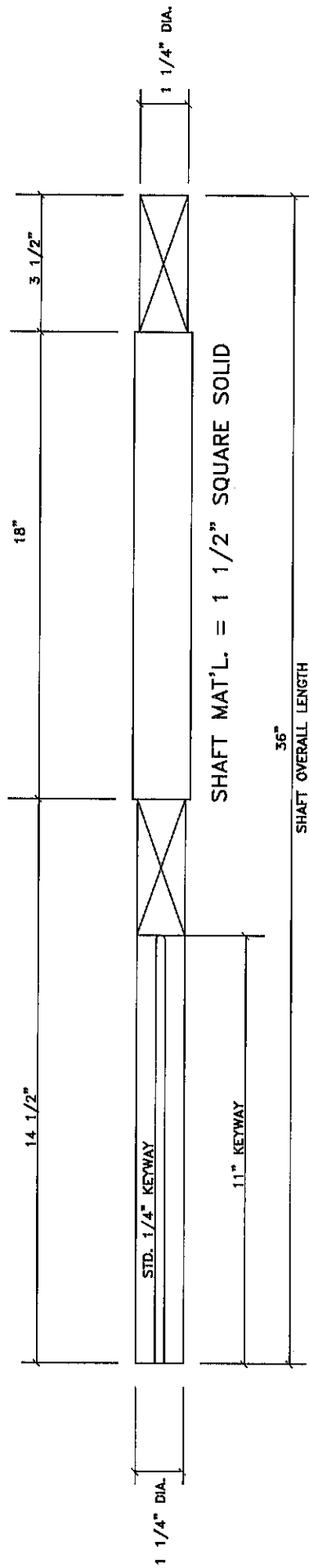
DATE : 8/28/2025

MATL : T303 SS

DETAILER : DUSTIN CAGLE

SHOP CHECKER :

THIS IS A PART NUMBERED SHAFT



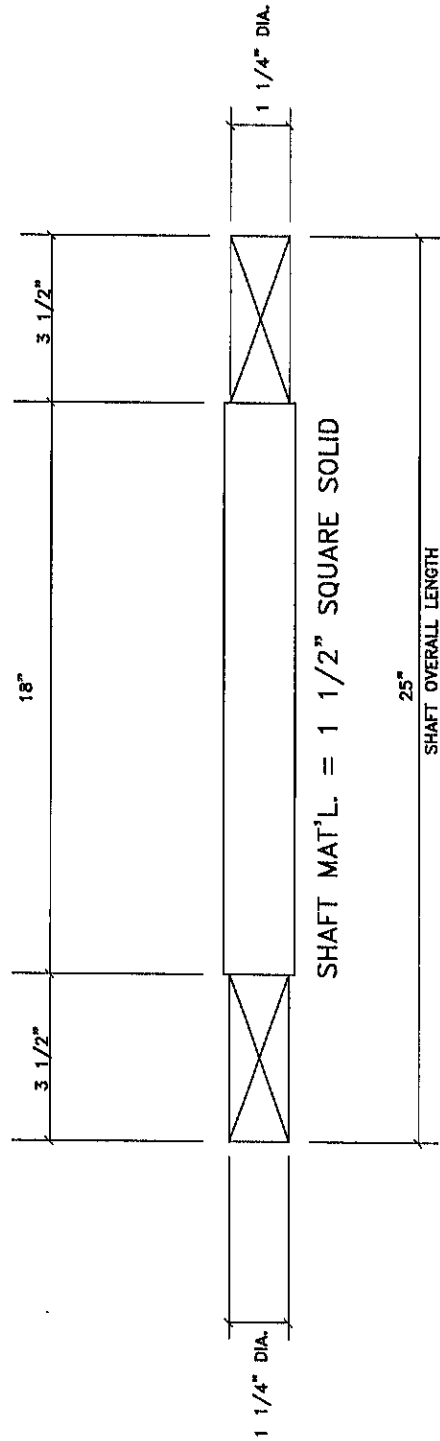
DRIVE SHAFT DETAIL QTY. 1 REQ'D.

JOB NUMBER : C121241-C-09
CUSTOMER : WAYNE FARMS
LOCATION : UNION SPRINGS, AL

DATE : 8/28/2025
MAT'L : T303 SS

DETAILER : DUSTIN CAGLE
SHOP CHECKER :

THIS IS A PART NUMBERED SHAFT



IDLE SHAFT DETAIL QTY. 1 REQ'D.



D&F EQUIPMENT SALES, INC - ALABAMA
Work Order Traveller
WORK ORDER ID: 121241-C-09/S

8/29/2025
Page

2:16 PM
1

Work Order ID	Part ID	Release	WantDate	Start Date	Finish Date	Qty	Drawing ID/Rev Engineer
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121241-C-09/S	DFM500I18	5/21/2025	11/14/2025			1.00	
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Drawing Rev:

D&F INCLINE CONVEYOR 18" WI

DENICE

Order ID:
Part ID:

Customer:

Ship To:

Shop Resources Type	Seq#	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/Rev
ENGINEERING ENGINEERING	10	1.00	1.00	0.00	0.00		



LASER SHOP LASER SHOP	20	1.00	1.00	0.00	0.00		
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SHOP1 SHOP1	30	1.00	1.00	0.00	0.00		
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Part ID/Sub ID	Piece#	Date Reqd	Unit Of Measur	Qty Reqd	Qty Due	Issue
01.S101 3/16" PLATE SS 48X120	10	5/21/2025	4X10	0.00	0.00	_____
01.S104	20	5/21/2025	5X10	0.00	0.00	_____



D&F EQUIPMENT SALES, INC - ALABAMA
Work Order Traveller
WORK ORDER ID: 121241-C-09/S

8/29/2025
Page

2:16 PM
2

Work Order ID	Part ID	Release	WantDate	Start Date	Finish Date	Qty	Drawing ID/Rev Engineer
	3/16" PLATE SS 60X120						
	01.S108 1/4" PLATE SS 48X120	30	5/21/2025	4X10		0.00 0.00	_____
	01.S111 1/4" PLATE SS 60X120	40	5/21/2025	5X10		0.00 0.00	_____
	01.S117 10GA SHEET SS 48X120	50	5/21/2025	4X10		0.00 0.00	_____
	01.S119 10GA SHEET SS 60X120	60	5/21/2025	5X10		0.00 0.00	_____
	01.S122 11GA SHEET SS 48X120	70	5/21/2025	4X10		0.00 0.00	_____
	01.S124 11GA SHEET SS 60X120	80	5/21/2025	5X10		0.00 0.00	_____
	01.S127 12GA SHEET SS 48X120	90	5/21/2025	4X10		0.00 0.00	_____
	01.S129 12GA SHEET SS 60X120	100	5/21/2025	5X10		0.00 0.00	_____
	01.S132 14GA SHEET SS 48X120	110	5/21/2025	4X10		0.00 0.00	_____
	01.S134 14GA SHEET SS 60X120	120	5/21/2025	5X10		0.00 0.00	_____
	02.RR206 ROUND ROD 1/2" SS	130	5/21/2025	FT		0.00 0.00	_____
	02.RR208 ROUND ROD 3/4" 304 SS	140	5/21/2025	FT		0.00 0.00	_____
	05.T804 TUBING SS 1"SQ X 11GA	290	5/21/2025	FT		0.00 0.00	_____
	30.40706 COUPLING SS 3/8"	330	5/21/2025	EA		1.00 1.00	_____
	S00024 TUBING END CAP - 1" SQ X 12 GA	340	5/21/2025	EA		1.00 1.00	_____



D&F EQUIPMENT SALES, INC - ALABAMA
Work Order Traveller
WORK ORDER ID: 121241-C-09/S

8/29/2025
Page

2:16 PM
3

Work Order ID	Part ID	Release	WantDate	Start Date	Finish Date	Qty	Drawing ID/Rev Engineer
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SHOP2
SHOP2

40 1.00 1.00 0.00 0.00



Part ID/Sub ID	Piece#	Date Req'd	Unit Of Measur	Qty Req'd	Qty Due	Issue
06.S0421	80	5/21/2025	EA	4.00	4.00	_____
SLIDE QUICK CONNECT TAKEUP 4 FT REQ'D (AMW) 7/16" SQUARE BAR QTY. OF (4) REQ'D PER ASSY						

SHOP3
SHOP3

50 1.00 1.00 0.00 0.00



Part ID/Sub ID	Piece#	Date Req'd	Unit Of Measur	Qty Req'd	Qty Due	Issue
02.SB402	10	5/21/2025	FT	0.00	0.00	_____
SQUARE BAR 1/4" SS FOR GEARBOXES						
06.S0415	20	5/21/2025	EA	2.00	2.00	_____
BELT WASH 12" SPLASH SHIELD STD 304						
S00421A	60	5/21/2025	EA	1.00	1.00	_____
DRIVE DRIP PAN 30" X 11" (FOR NORD\STOBER GEARBOXES)						
06.S00421HA	80	5/21/2025	EA	2.00	2.00	_____
SS DRIP PAN HANGER 1"W FLAT BAR W/ 7/16"H* 1"W FLAT BAR WITH 7/16" HOLE 6.75" OVERAL LENGTH						

UHMW PARTS
UHMW PARTS

60 1.00 1.00 0.00 0.00





D&F EQUIPMENT SALES, INC - ALABAMA
Work Order Traveller
WORK ORDER ID: 121241-C-09/S

8/29/2025
Page

2:16 PM
4

Work Order ID	Part ID	Release	WantDate	Start Date	Finish Date	Qty	Drawing ID/Rev Engineer
Part ID/Sub ID	Piece#	Date Req'd	Unit Of Measur	Qty Req'd	Qty Due	Issue	
06.P850941225	40	5/21/2025	FT	60.00	60.00		
UHMW WEARSTRIP 1" X 1-1/2"							
06.P8509495901LHD	50	5/21/2025	FT	30.00	30.00		
UHMW WEARSTRIP L-SHAPE 1"X2-1/4" W/ NOT*							
	60	5/21/2025		20.00	20.00		
UHMW BEVELED INDENT, SEE DWG							
	70	5/21/2025		30.00	30.00		
UHMW REC INDENT/CENTER DIVIDER, SEE DWG							
	80	5/21/2025		3.00	3.00		
UHMW INDENT/CENTER DIVIDER UPR RAD, SEE DWG							
	90	5/21/2025		2.00	2.00		
UHMW INDENT LWR RAD (2) REQ'D 1LH-1RH, SEE DWG							
	100	5/21/2025		1.00	1.00		
UHMW CENTER DIVIDER LWR RAD, SEE DWG							
	110	5/21/2025		4.00	4.00		
UHMW CWAY UPR RAD, SEE DWG							
	120	5/21/2025		4.00	4.00		
UHMW CWAY LWR RAD, SEE DWG							
	130	5/21/2025		2.00	2.00		
UHMW L-SHAPED RWAY UPR RAD (2) REQ'D 1LH-1RH, SEE DWG							
	140	5/21/2025		2.00	2.00		
UHMW L-SHAPED RWAY LWR RAD (2) REQ'D 1LH-1RH, SEE DWG							
SUB-ASSY 1	70	1.00	1.00	0.00	0.00		
SUB-ASSY 1							

Work Order ID	Part ID	Release	WantDate	Start Date	Finish Date	Qty	Drawing ID/Rev Engineer
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SUB-ASSY 2	80	1.00	1.00	0.00	0.00
SUB-ASSY 2					



FINAL ASSEM	90	1.00	1.00	0.00	0.00
FINALASSEMB					



Part ID/Sub ID	Piece#	Date Req'd	Unit Of Measur	Qty Req'd	Qty Due	Issue
BELT - 800S 18"W OH FT BLUE AC W/ BLUE AC RODS 4" STREAMLINE FLIGHTS, 12"C, 1.30"I, 2"CN	10	5/21/2025		39.00	39.00	
37.1XI	20	5/21/2025	EA	1.00	1.00	
1HP XTREME 143TC 1800RPM INV DUTY*						
STAINLESS STEEL						
XTREME						
RPM: 1800						
FOOT OPTION: FOOTLESS						
FRAME: 143TC						
ENCLOSURE: TEFC						
RATING: INVERTER DUTY						
ELECTRICAL: 3 PHASE 460V						
ENCAPSULATED: ENCAPSULATED						
37.4SK2	30	5/21/2025	EA	1.00	1.00	
STERLING SS HEL BEVEL SYMMETRICAL 40:1*						
STERLING SYMMETRICAL						

Work Order ID	Part ID	Release	WantDate	Start Date	Finish Date	Qty	Drawing ID/Rev	Engineer
	STAINLESS STEEL SMOOTH BODY 403 HELICAL BEVEL 40:1 38.872:1 (EXACT) 140TC W/ TORQUE ARM							
	37.SSK04125U SYMMETRICAL BUSHING 1-1/4" FOR SSK04 HE* SSK04-1.250UTBK STAINLESS STEEL 1-1/4" SYMMETRICAL BUSHING KIT FOR SIZE SSK04 HELICAL BEVEL	50	5/21/2025	EA		1.00	1.00	
	06.DRK DRIVE RESTRAINT KIT	60	5/21/2025	EA		1.00	1.00	
	31.2808 SPROCKET 800S 8T 1.5"SB 5.2"PD* PART #S3D8 G5CPE7 NG EZ CLEAN MOLDED SPROCKET	80	5/21/2025	EA		7.00	7.00	
	15.142 SANITARY 2" SS ROLL TYPE FERRULE	100	5/21/2025	EA		1.00	1.00	
	31.91121 RETAINER SNAP RING 1.5" SS* (SH-206SS)	110	5/21/2025	EA		9.00	9.00	
	06.P40810 BRASS TAKE UP 5/8-11 W/SS NUT	120	5/21/2025	EA		2.00	2.00	
	95.0141902P SPRAY NOZZLE 1/4 F8004-LN PLASTIC* ADDITIONAL PARTS REQ'D #S00202 & #06.S0415 NATURAL PVDF	130	5/21/2025	EA		6.00	6.00	
	BEARING ASSEMBLY	140	5/21/2025			0.00	0.00	
	35.UCF207.20 KML 1-1/4" SS BEARING 4-BOLT FLG	160	5/21/2025	EA		4.00	4.00	
	10.1010724 HHC/SCREW 7/16-14 X 1-1/2" SS	200	5/21/2025	EA		16.00	16.00	



D&F EQUIPMENT SALES, INC - ALABAMA
Work Order Traveller
WORK ORDER ID: 121241-C-09/S

8/29/2025
Page

2:16 PM
7

Work Order ID	Part ID	Release	WantDate	Start Date	Finish Date	Qty	Drawing ID/Rev Engineer
	10.10407	210	5/21/2025	EA		16.00	16.00 _____
	FLAT WASHER 7/16" SS NON-TAXABLE						
	10.10507	220	5/21/2025	EA		16.00	16.00 _____
	HEX LOCK NUT 7/16"-14 SS						
	06.207.4-BOLT	440	5/21/2025	EA		3.00	3.00 _____
	SS BEARING COVER FITS 207 HOUSING 1-1/4* STAINLESS STEEL BEARING COVER, 4-BOLT PATTERN FOR FLANGE STYLE BEARING FITS 207 HOUSING FOR 1-1/4", 1-3/8", 1-7/16" AND 1-5/16" (THIS IS A CLOSED COVER.)						
	06.BG1.25-4HOLE	510	5/21/2025	EA		2.00	2.00 _____
	SS BEARING GUARD 1.25" 4-HOLE* STAINLESS STEEL (12 GAUGE) BEARING GUARD FOR 1-1/4" 4-HOLE BRG						
		540	5/21/2025			0.00	0.00 _____
	STABILIZER / TORQUE ARM ASSEMBLY -						
	37.207-UNI	550	5/21/2025	EA		1.00	1.00 _____
	STABILIZER BRACKET UNIVERSAL FITS 207* UNIVERSAL FITS 207 HOUSING FOR 1-1/4" OR 1-7/16" SHAFT						
	06.207-GBC343R	560	5/21/2025	EA		1.00	1.00 _____
	SS K343 SYMM/TLOCK GEARBOX COVER (RIGHT)* 06.207-GBC343R SS K343 SYMMETRICAL / TAPER LOCK GEARBOX COVER (RIGHT)* RIGHT HAND HORIZONTAL MOUNTING ORIENTATION						
	10.10507	600	5/21/2025	EA		1.00	1.00 _____
	HEX LOCK NUT 7/16"-14 SS						
	10.1010750	610	5/21/2025	EA		1.00	1.00 _____
	HHC/SCREW 7/16 X 3" SS						
	10.10407	620	5/21/2025	EA		3.00	3.00 _____
	FLAT WASHER 7/16" SS NON-TAXABLE						
	10.10307	630	5/21/2025	EA		2.00	2.00 _____



D&F EQUIPMENT SALES, INC - ALABAMA
Work Order Traveller
WORK ORDER ID: 121241-C-09/S

8/29/2025
Page

2:16 PM
8

Work Order ID	Part ID	Release	WantDate	Start Date	Finish Date	Qty	Drawing ID/Rev	Engineer
	LOCK WASHER 7/16" SS NON-TAXABLE							
		930	5/21/2025			0.00	0.00	
	D & F STANDADR ESTOP -							
	45.800F1YP1 ALLEN BRADLEY E-STOP STATION	940	5/21/2025	EA		1.00	1.00	
	10.1080808 SOCKET CAP SCREW 8-32 X 1/2" SS* 8C50KCS3	950	5/21/2025	EA		4.00	4.00	
	10.10808N NYLON LOCK NUT 8-32 SS* 8CNNE3	960	5/21/2025	EA		4.00	4.00	
		1400	5/21/2025			0.00	0.00	
	MISCELLANEOUS -							
	10.1060432 MACH SCREW 1/4"- 20 X 2" SS* PHILLIPS FLAT HEAD #72718	1430	5/21/2025	EA		58.00	58.00	
	10.1010616 HHC/SCREW 3/8-16 X 1" SS FASTENAL P/N 1170105 (NON-TAXABLE)	1560	5/21/2025	EA		6.00	6.00	
	10.10506 HEX NYLON LOCK NUT 3/8"-16 SS	1620	5/21/2025	EA		12.00	12.00	
	10.10306 LOCK WASHER 3/8" SS NON-TAXABLE	1630	5/21/2025	EA		18.00	18.00	
	10.10206 HEX NUT 3/8-16 SS NON TAXABLE	1640	5/21/2025	EA		12.00	12.00	
	10.1010824 HHC/SCREW 1/2-13 X 1-1/2"SS NON-TAXABLE	1710	5/21/2025	EA		4.00	4.00	



D&F EQUIPMENT SALES, INC - ALABAMA
Work Order Traveller
WORK ORDER ID: 121241-C-09/S

8/29/2025
Page

2:16 PM
9

Work Order ID	Part ID	Release	WantDate	Start Date	Finish Date	Qty	Drawing ID/Rev Engineer
	10.10508	1740	5/21/2025	EA		4.00	4.00 _____
	HEX LOCK NUT 1/2" -13 SS						
	10.10210	1760	5/21/2025	EA		4.00	4.00 _____
	HEX NUT 5/8 X 11 SS						
	S00425	1790	5/21/2025	EA		58.00	58.00 _____
	SPACER 1/4" X 3/4" X 5/16"ID						
	10.313	1810	5/21/2025	EA		20.00	20.00 _____
	PHILLIPS FLAT HD/SMS #10 X 1" SS						
	NON-TAXABLE						
SHIPPING	100	1.00	1.00	0.00	0.00		
SHIPPING							



OS
MACHINE



Part ID/Sub ID	Piece#	Date Reqd	Unit Of Measur	Qty Reqd	Qty Due	Issue
06.DS1815-1.25	30	5/21/2025	EA	1.00	1.00	_____
SHAFT 18" DRIVE WITH 1-1/4 JOURNAL						
06.IS1815-1.25	70	5/21/2025	EA	1.00	1.00	_____
SHAFT 18" IDLE WITH 1-1/4 JOURNAL						
REWORK-S	120	1.00	1.00	0.00	0.00	
REWORK-S						





D&F EQUIPMENT SALES, INC - ALABAMA
Work Order Traveller
WORK ORDER ID: 121241-C-09/S

8/29/2025
Page

2:16 PM
10

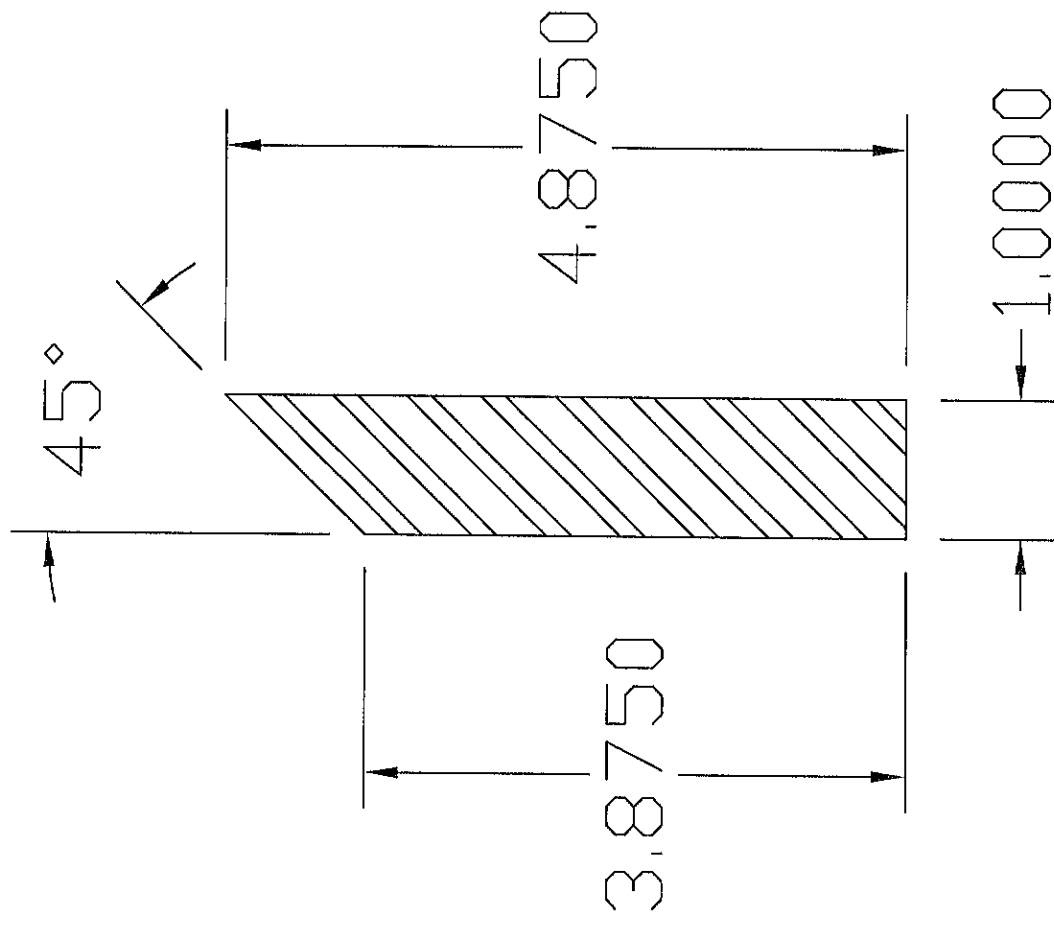
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REWORK-E	130	1.00	1.00	0.00	0.00		
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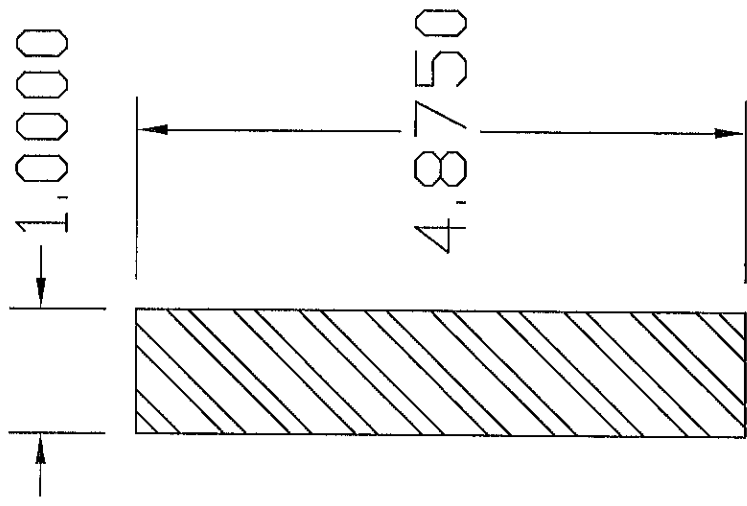


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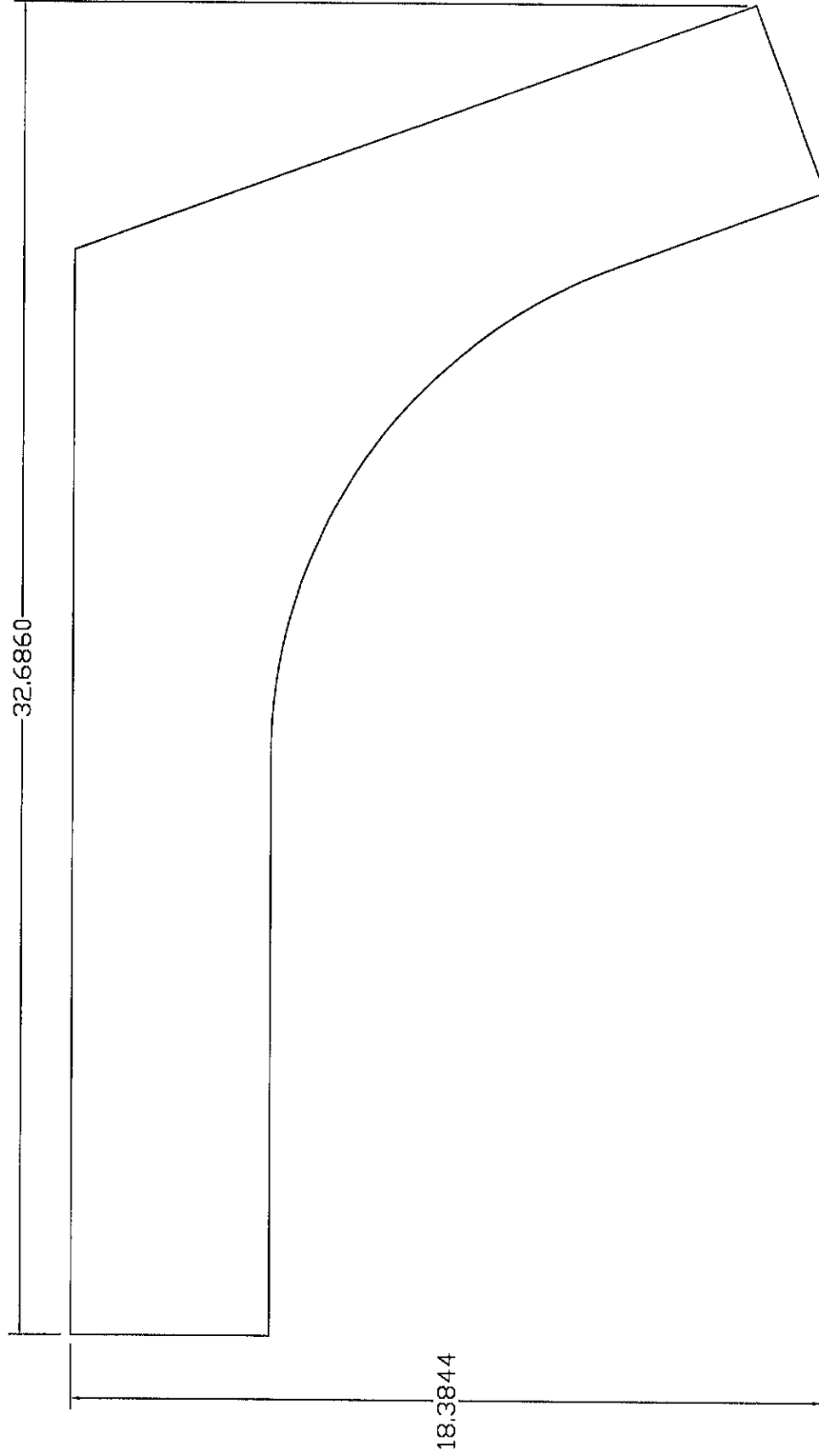




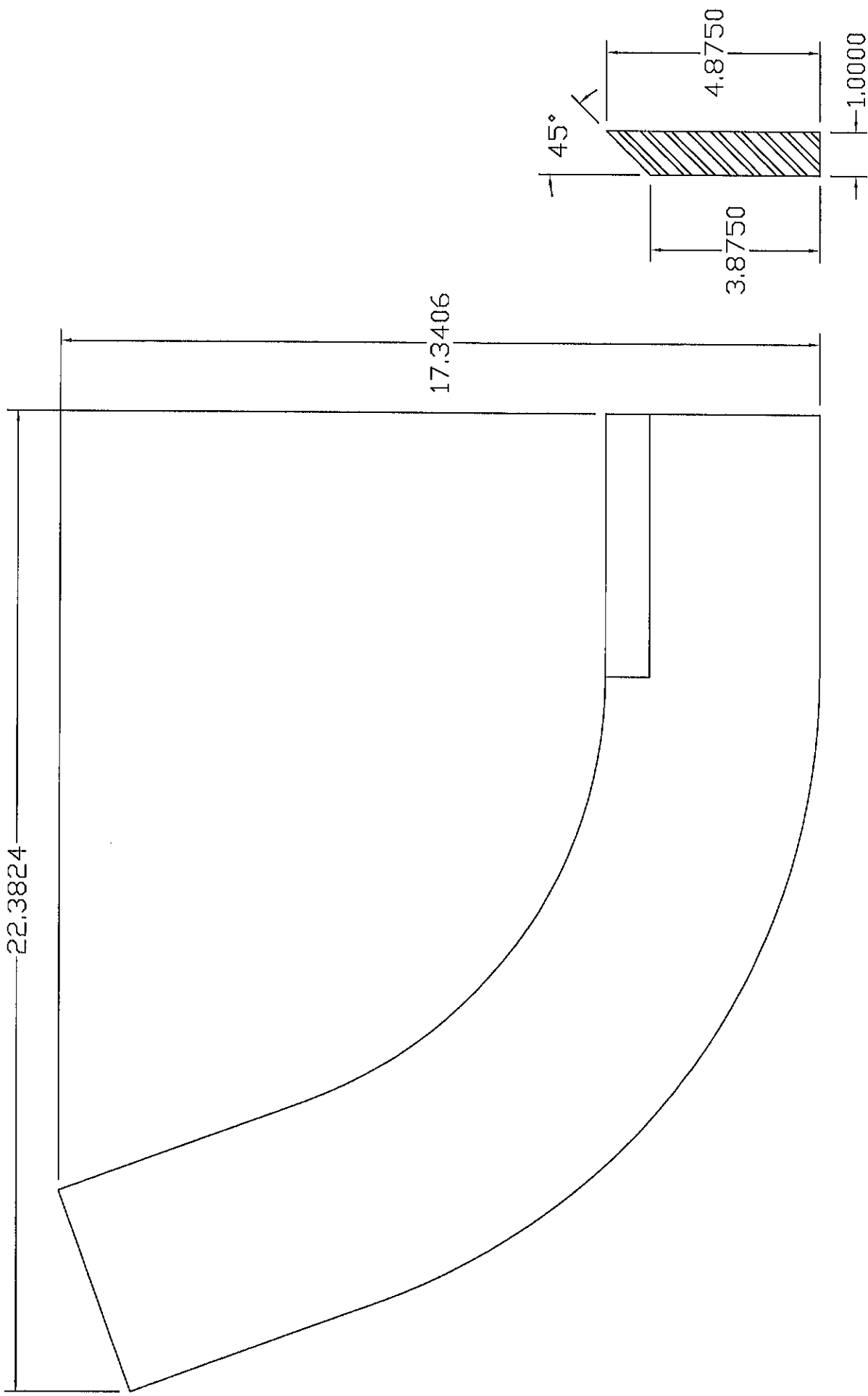
WAYNE FARMS - UNION SPRINGS, AL
C121241-C-09
UHMW BEVELED INDENT
(20) FT REQ'D



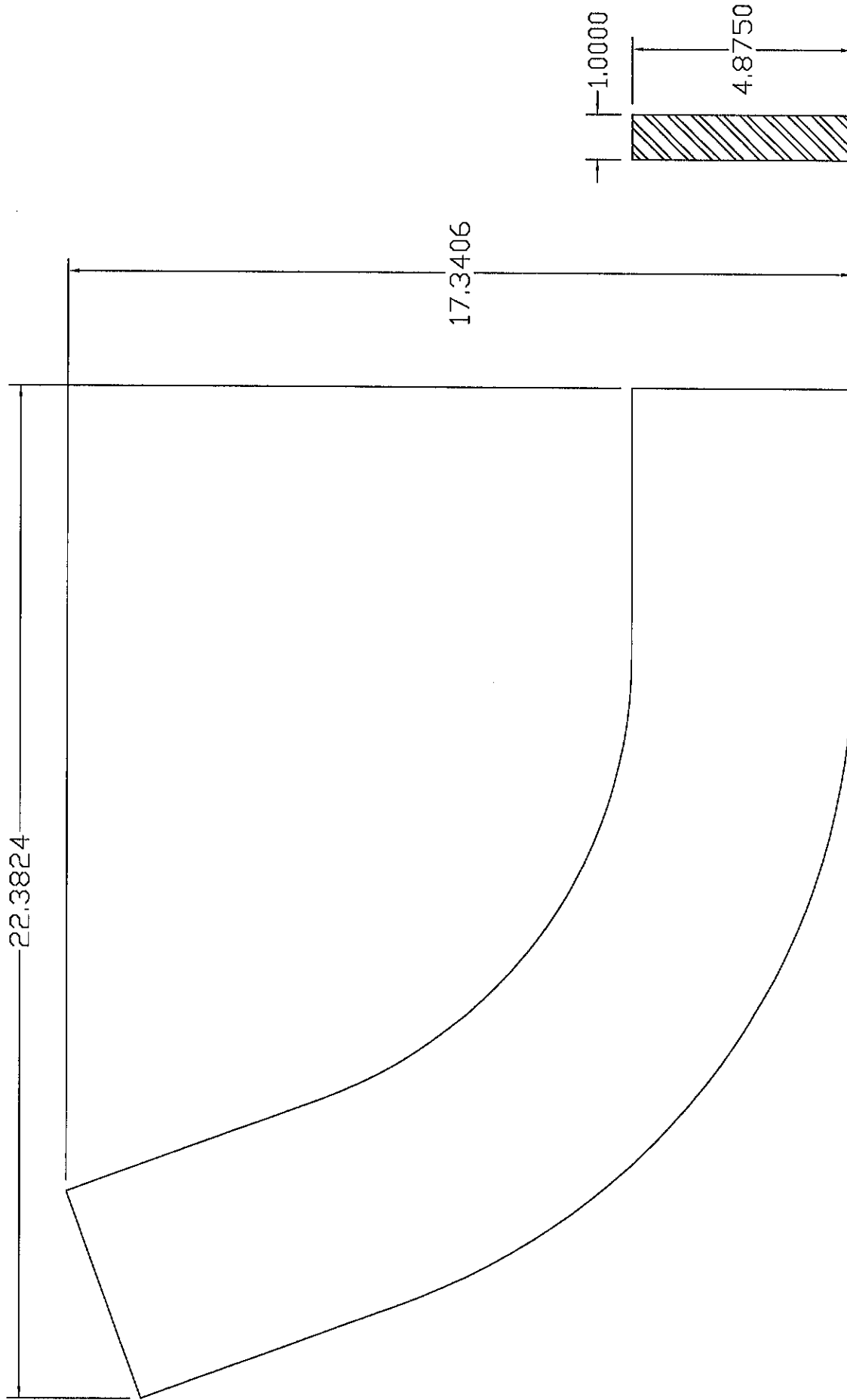
WAYNE FARMS - UNION SPRINGS, AL
C121241-C-09
UHMW REC INDENT/CENTER DIVIDER
(30) FT REQ'D



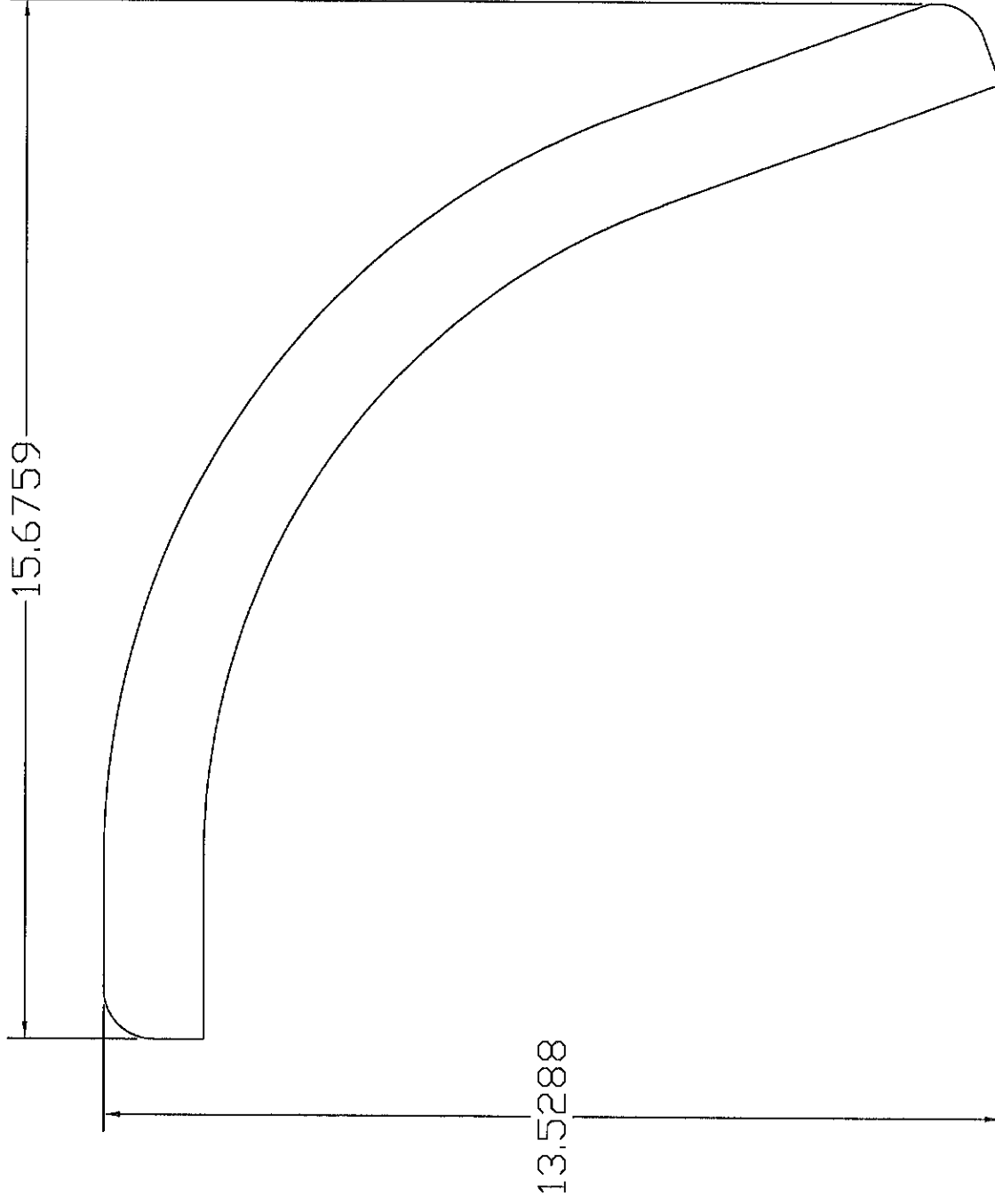
WAYNE FARMS - UNION SPRINGS, AL
C121241-C-09
UHMW INDENT/CENTER DIVIDER UPR RAD
(3) REQ'D



WAYNE FARMS - UNION SPRINGS, AL
C121241-C-09
UHMW INDENT LWR RAD
(2) REQ'D 1LH-1RH



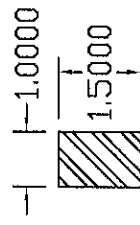
WAYNE FARMS - UNION SPRINGS, AL
C121241-C-09
UHMW CENTER DIVIDER LWR RAD
(1) REQ'D



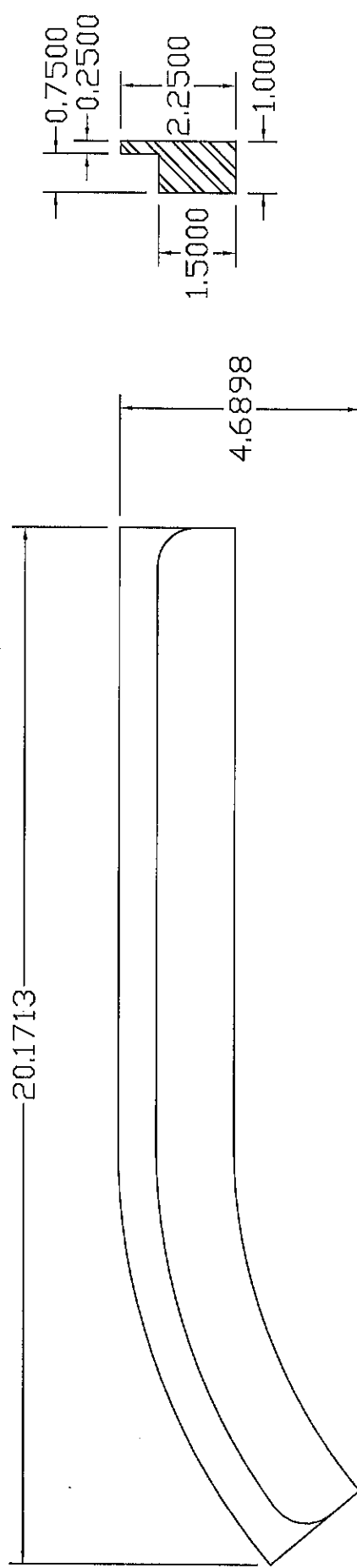
WAYNE FARMS - UNION SPRINGS, AL
C121241-C-09
UHMW CWAY UPR RAD
(4) REQ'D

25.0318

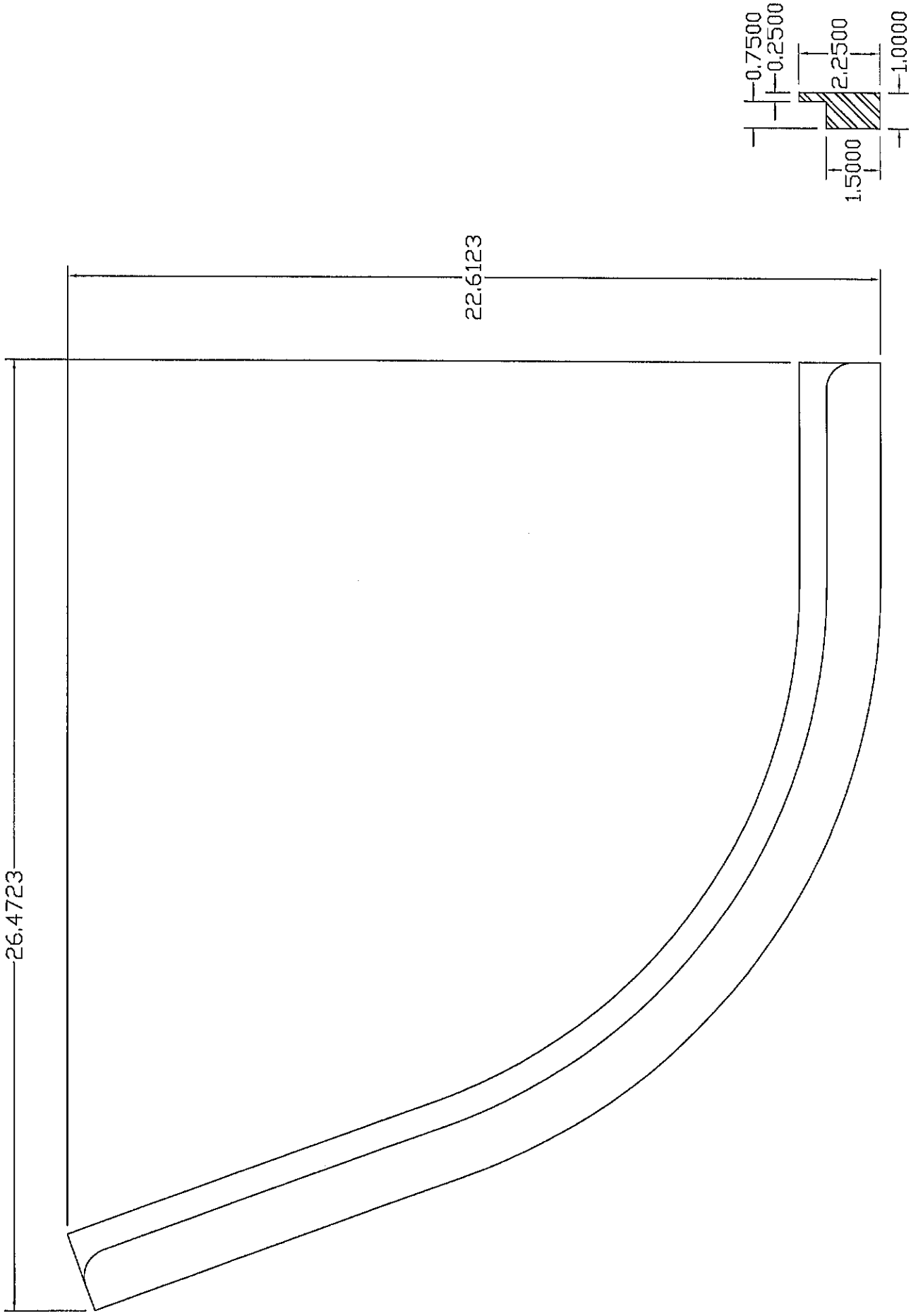
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WAYNE FARMS - UNION SPRINGS, AL
C121241-C-09
UHMW CWAY LWR RAD
(4) REQ'D



WAYNE FARMS - UNION SPRINGS, AL
C121241-C-09
UHMW L-SHAPED RWAY UPR RAD
(2) REQ'D 1LH-1RH



WAYNE FARMS - UNION SPRINGS, AL
C121241-C-09
UHMW L-SHAPED RWAY LWR RAD
(2) REQ'D 1LH-1RH