

EQUIPMENT SPEC SHEET

REVISION:

10/24/25
D&F
EQUIPMENT
SALES, INC.
RK

NAME & LOCATION	WAYNE FARMS UNION SPRINGS, AL		CUSTOMER NUMBER	C121241			
ITEM NUMBER	C-28	ITEM SERIAL NUMBER	C121241-C-28		ITEMS REQ'D	1	
ENGINEER	GARY CAMBRON		SALESMAN	HEATH MORROW		CAD TECH DESIGNER	ETHAN JONES
EQUIPMENT TYPE	WING BAGGER INCLINE CONV		CAD TECH DETAILER	GABRIEL PEREZ			
1 BELT MANUF.	INTRALOX	2	SERIES	800S	3	BELT TYPE	OH FT
4 BELT LENGTH	262'	5	BELT COLOR	WHITE	6	BELT MATERIAL	AC (Acetal)
7 FRICTION SPACING	N/A	8	BELT INDENT	N/A	9	CENTER NOTCH	N/A
10 BELT WIDTH	8"	11	WEARSTRIP	1"X1-1/2" UHMW	12	BELT PIN MAT.	WHITE AC (Acetal)
13 BELT FLIGHTS	YES	14	FLIGHT HEIGHT	3"	15	FLIGHT TYPE	STREAMLINE
16 FLIGHT CENTERS	12"	17	FLIGHT INDENT	1.3"	18	CENTER NOTCH	N/A
19 T.O.B. INFEED		20	T.O.B. DISCHARGE				
21 IDLE SPROCKET	8 TOOTH	22	PITCH DIAMETER	5.2" PD	23	BORE SIZE/TYPE	1-1/2" SQUARE
24 DRIVE SPROCKET	8 TOOTH	25	PITCH DIAMETER	5.2" PD	26	BORE SIZE/TYPE	1-1/2" SQUARE
27 SPROCKETS @ DRV	2	28	SPROCKETS @ IDLE	2	29	BELT SCRAPE	NO
30 BELT WASHER	YES	31	DRIP PAN	YES	32	DRIP PAN @ DRIVE	YES
33 DRIVE SIDE	LEFT	34	DRIVE TYPE	EXTREME DUTY	35	MTR/GB FRAME	143TC/145TC
36 MOTOR	STERLING	37	HORSEPOWER	1 HP	38	FPM	75.6 FPM
39 GEARBOX	K343 TAPER	40	RATIO	32:1	41	MULTIPLIER	NO
42 EQUIP. MAT.	1/4" SS	43	LEGS		44	TAKE UP	CATENARY SAG

PARTS and or MATERIAL UNIQUE TO THIS ITEM(S) / SPECIAL DESIGN SPECS (Please explain)

SAFETY LABELS AND E-STOPS TO BE LOCATED AS SHOWN.

SAFETY LABELS ARE ETCHED ON 12GA PLATES.

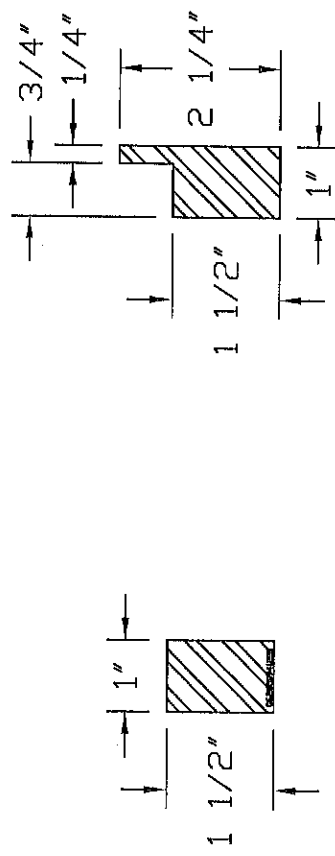
DRIVE RESTRAINT KIT.

DRAWING COMPLETION DATE

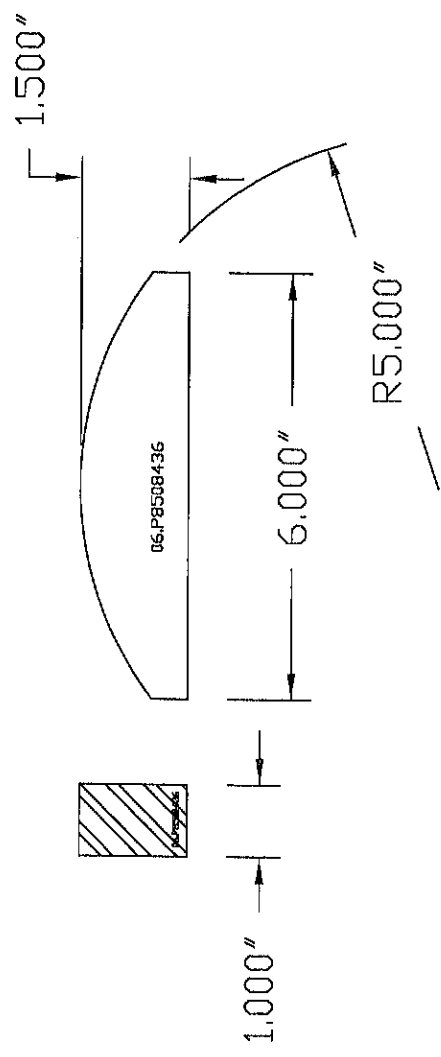
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DELIVERY DATE

11/21/2025

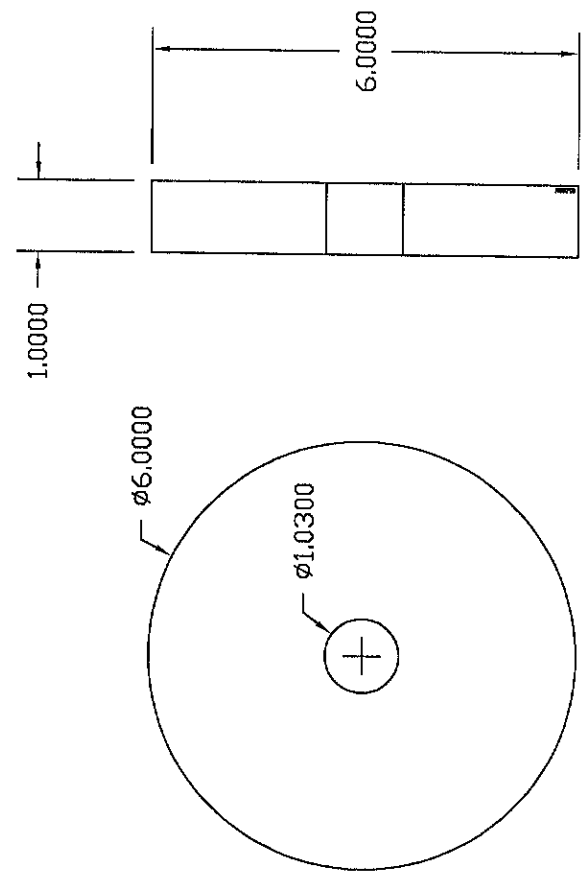


06.P850941225 06.P8509495901LHD
 (28) FT REQ'D (220) FT REQ'D



06.P8508436

UHMW SHOE
 (2) REQ'D



06.060W
 UHMW WHEEL 6"
 (8) REQ'D



D&F EQUIPMENT SALES, INC - ALABAMA
Work Order Traveller
WORK ORDER ID: 121241-C-28/S

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Work Order ID	Part ID	Release	WantDate	Start Date	Finish Date	Qty	Drawing ID/Rev Engineer
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121241-C-28/S	DFM500I12	5/21/2025	11/14/2025			1.00	
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Drawing Rev:

D&F INCLINE CONVEYOR 12" WI

DENICE

Order ID:
Part ID:

Customer:

Ship To:

Shop Resources Type	Seq#	End Qty	Start Qty	Setup Hrs	Run Hrs	Start Date	Finish Date	Drawing ID/Rev
ENGINEERING ENGINEERING	10	1.00	1.00	0.00	0.00			



LASER SHOP LASER SHOP	20	1.00	1.00	0.00	0.00			
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SHOP1 SHOP1	30	1.00	1.00	0.00	0.00			
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Part ID/Sub ID	Piece#	Date Reqd	Unit Of Measur	Qty Reqd	Qty Due	Issue
01.S101 3/16" PLATE SS 48X120	10	5/21/2025	4X10	0.00	0.00	_____
01.S104	20	5/21/2025	5X10	0.00	0.00	_____



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	3/16" PLATE SS 60X120						
	01.S108 1/4" PLATE SS 48X120	30	5/21/2025	4X10		0.00	0.00 _____
	01.S111 1/4" PLATE SS 60X120	40	5/21/2025	5X10		0.00	0.00 _____
	01.S127 12GA SHEET SS 48X120	90	5/21/2025	4X10		0.00	0.00 _____
	01.S129 12GA SHEET SS 60X120	100	5/21/2025	5X10		0.00	0.00 _____
	02.RR209 ROUND ROD 1" SS	140	5/21/2025	FT		0.00	0.00 _____
	03.A612 ANGLE IRON 2" X 2" X 1/4" SS	200	5/21/2025	FT		0.00	0.00 _____
	05.T804 TUBING SS 1"SQ X 11GA	290	5/21/2025	FT		0.00	0.00 _____
	30.40706 COUPLING SS 3/8"	330	5/21/2025	EA		0.00	0.00 _____
	S00024 TUBING END CAP - 1" SQ X 12 GA	340	5/21/2025	EA		1.00	1.00 _____
SHOP2 SHOP2	40	1.00	1.00	0.00	0.00		



SHOP3
SHOP3

50 1.00 1.00 0.00 0.00



Part ID/Sub ID	Piece#	Date Reqd	Unit Of Measur	Qty Reqd	Qty Due	Issue
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	06.S0415		20 5/21/2025	EA		2.00	2.00 _____
	BELT WASH 12" SPLASH SHIELD STD 304						
	S00421A		60 5/21/2025	EA		1.00	1.00 _____
	DRIVE DRIP PAN 30" X 11" (FOR NORDSTOBER GEARBOXES)						
	06.S00421HA		80 5/21/2025	EA		2.00	2.00 _____
	SS DRIP PAN HANGER 1"W FLAT BAR W/ 7/16"H* 1"W FLAT BAR WITH 7/16" HOLE 6.75" OVERAL LENGTH						
UHMW PARTS	60	1.00	1.00	0.00	0.00		
UHMW PARTS							



Part ID/Sub ID	Piece#	Date Reqd	Unit Of Measur	Qty Reqd	Qty Due	Issue
06.P850941225	10	5/21/2025	FT	280.00	280.00	_____
UHMW WEARSTRIP 1" X 1-1/2"						
06.P8509495901LHD	20	5/21/2025	FT	220.00	220.00	_____
UHMW WEARSTRIP L-SHAPE 1"X2-1/4" W/ NOT* 3/4" x 3/4" NOTCH						
06.060W	21	5/21/2025	EA	8.00	8.00	_____
UHMW WHEEL 6"DIA X 1"W 1.03"B						
06.P8508436	22	5/21/2025	EA	2.00	2.00	_____
UHMW SHOE RETURN 6" X 1-1/2" X 1"						
	30	5/21/2025		80.00	80.00	_____
UHMW INDENT, SEE DWG						
	31	5/21/2025		170.00	170.00	_____
UHMW REC INDENT, SEE DWG						
	40	5/21/2025		90.00	90.00	_____
UHMW CTR L-SHAPED RWAY, SEE DWG						



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		50	5/21/2025			4.00	4.00 _____
		UHMW INDENT LWR RAD (4) REQ'D 2LH-2RH, SEE DWG					

		60	5/21/2025			4.00	4.00 _____
		UHMW INDENT UPR RAD, SEE DWG					

		70	5/21/2025			4.00	4.00 _____
		UHMW CWAY LWR RAD, SEE DWG					

		80	5/21/2025			4.00	4.00 _____
		UHMW CWAY UPR RAD, SEE DWG					

		90	5/21/2025			2.00	2.00 _____
		UHMW L-SHAPED RWAY LWR RAD (2) REQ'D 1LH-1RH, SEE DWG					

		100	5/21/2025			2.00	2.00 _____
		UHMW L-SHAPED RWAY UPR RAD (2) REQ'D 1LH-1RH, SEE DWG					

		110	5/21/2025			1.00	1.00 _____
		UHMW L-SHAPED CTR RWAY LWR RAD, SEE DWG					

		120	5/21/2025			1.00	1.00 _____
		UHMW L-SHAPED CTR RWAY UPR RAD, SEE DWG					

SUB-ASSY 1	70	1.00	1.00	0.00	0.00
SUB-ASSY 1					



SUB-ASSY 2	80	1.00	1.00	0.00	0.00
SUB-ASSY 2					



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FINAL ASSEM	90	1.00	1.00	0.00	0.00		
FINALASSEMB							



Part ID/Sub ID	Piece#	Date Reqd	Unit Of Measur	Qty Reqd	Qty Due	Issue
		10 5/21/2025		262.00	262.00	_____
BELT - 800S 8"W OH FT WHITE AC W/ WHITE AC RODS, 3" STREAMLINE FLIGHTS, 12"C, 1.30"l						
37.1XI		20 5/21/2025	EA	1.00	1.00	_____
1HP XTREME 143TC 1800RPM INV DUTY*						
STAINLESS STEEL						
XTREME						
RPM: 1800						
FOOT OPTION: FOOTLESS						
FRAME: 143TC						
ENCLOSURE: TEFC						
RATING: INVERTER DUTY						
ELECTRICAL: 3 PHASE 460V						
ENCAPSULATED: ENCAPSULATED						
37.4SJ2		30 5/21/2025	EA	1.00	1.00	_____
STERLING SS HEL BEVEL SYMMETRICAL 32:1*						
STERLING SYMMETRICAL						
STAINLESS STEEL SMOOTH BODY						
403 HELICAL BEVEL						
32:1 31.539:1 (EXACT)						
140TC						
W/ TORQUE ARM						
06.DRK		40 5/21/2025	EA	1.00	1.00	_____
DRIVE RESTRAINT KIT						
37.SSK04125U		50 5/21/2025	EA	1.00	1.00	_____

Work Order ID	Part ID	Release	WantDate	Start Date	Finish Date	Qty	Drawing ID/Rev	Engineer
	SYMMETRICAL BUSHING 1-1/4" FOR SSK04 HE* SSK04-1.250UTBK STAINLESS STEEL 1-1/4" SYMMETRICAL BUSHING KIT FOR SIZE SSK04 HELICAL BEVEL							
	31.2808	80	5/21/2025	EA		12.00	12.00	
	SPROCKET 800S 8T 1.5"SB 5.2"PD* PART #S3D8 G5CPE7 NG EZ CLEAN MOLDED SPROCKET							
		90	5/21/2025			0.00	0.00	
	SET COLLARS							
	47.02116	91	5/21/2025	EA		12.00	12.00	
	SET COLLAR 1" SS							
	15.142	100	5/21/2025	EA		2.00	2.00	
	SANITARY 2" SS ROLL TYPE FERRULE							
	31.91121	110	5/21/2025	EA		18.00	18.00	
	RETAINER SNAP RING 1.5" SS* (SH-206SS)							
	95.0141902P	130	5/21/2025	EA		4.00	4.00	
	SPRAY NOZZLE 1/4 F8004-LN PLASTIC* ADDITIONAL PARTS REQ'D #S00202 & #06.S0415 NATURAL PVDF							
		140	5/21/2025			0.00	0.00	
	BEARING ASSEMBLY							
	35.UCF207.20	160	5/21/2025	EA		7.00	7.00	
	KML 1-1/4" SS BEARING 4-BOLT FLG							
	10.1010724	200	5/21/2025	EA		28.00	28.00	
	HHC/SCREW 7/16-14 X 1-1/2" SS							
	10.10407	210	5/21/2025	EA		28.00	28.00	
	FLAT WASHER 7/16" SS NON-TAXABLE							
	10.10507	220	5/21/2025	EA		28.00	28.00	
	HEX LOCK NUT 7/16"-14 SS							



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	35.UCFL205.16	224	5/21/2025	EA		4.00	4.00 _____
	KML 1" SS BEARING 2-BOLT FLG						
	10.1010624	225	5/21/2025	EA		8.00	8.00 _____
	HHC/SCREW 3/8-16 X 1-1/2" SS						
	10.10406	226	5/21/2025	EA		8.00	8.00 _____
	FLAT WASHER 3/8" SS FASTENAL P/N 1171017 (NON-TAXABLE)						
	10.10506	227	5/21/2025	EA		8.00	8.00 _____
	HEX NYLON LOCK NUT 3/8"-16 SS						
	35.UCFB207.20	280	5/21/2025	EA		1.00	1.00 _____
	KML 1-1/4" SS BEARING 3-BOLT FLG						
	10.1010624	300	5/21/2025	EA		3.00	3.00 _____
	HHC/SCREW 3/8-16 X 1-1/2" SS						
	10.10406	310	5/21/2025	EA		3.00	3.00 _____
	FLAT WASHER 3/8" SS FASTENAL P/N 1171017 (NON-TAXABLE)						
	10.10506	320	5/21/2025	EA		3.00	3.00 _____
	HEX NYLON LOCK NUT 3/8"-16 SS						
	06.205.2-BOLT	330	5/21/2025	EA		4.00	4.00 _____
	SS BEARING COVER FITS 205 HOUSING 1" 2B* STAINLESS STEEL BEARING COVER, 2-BOLT PATTERN FITS 205 HOUSING FOR 1" BEARING (THIS IS A CLOSED COVER.)						
	06.207.4-BOLT	440	5/21/2025	EA		6.00	6.00 _____
	SS BEARING COVER FITS 207 HOUSING 1-1/4* STAINLESS STEEL BEARING COVER, 4-BOLT PATTERN FOR FLANGE STYLE BEARING FITS 207 HOUSING FOR 1-1/4", 1-3/8", 1-7/16" AND 1-5/16" (THIS IS A CLOSED COVER.)						
	06.BG1.25-4HOLE	510	5/21/2025	EA		5.00	5.00 _____
	SS BEARING GUARD 1.25" 4-HOLE* STAINLESS STEEL (12 GAUGE) BEARING GUARD						



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	FOR 1-1/4" 4-HOLE BRG						
		540	5/21/2025			0.00	0.00 _____
	STABILIZER / TORQUE ARM ASSEMBLY -						
	37.207-UNI	550	5/21/2025	EA		1.00	1.00 _____
	STABILIZER BRACKET UNIVERSAL FITS 207*						
	UNIVERSAL FITS 207 HOUSING						
	FOR 1-1/4" OR 1-7/16" SHAFT						
	06.207-GBC343L	570	5/21/2025	EA		1.00	1.00 _____
	SS K343 SYMM/TLOCK GEARBOX COVER (LEFT)*						
	06.207-GBC343L						
	SS K343 SYMMETRICAL / TAPER LOCK GEARBOX COVER (LEFT)*						
	LEFT HAND HORIZONTAL MOUNTING ORIENTATION						
	10.10507	600	5/21/2025	EA		1.00	1.00 _____
	HEX LOCK NUT 7/16"-14 SS						
	10.1010750	610	5/21/2025	EA		1.00	1.00 _____
	HHC/SCREW 7/16 X 3" SS						
	10.10407	620	5/21/2025	EA		3.00	3.00 _____
	FLAT WASHER 7/16" SS						
	NON-TAXABLE						
	10.10307	630	5/21/2025	EA		2.00	2.00 _____
	LOCK WASHER 7/16" SS						
	NON-TAXABLE						
		930	5/21/2025			0.00	0.00 _____
	D & F STANDADR ESTOP -						
	45.800F1YP1	940	5/21/2025	EA		3.00	3.00 _____
	ALLEN BRADLEY E-STOP STATION						
	10.1080808	950	5/21/2025	EA		12.00	12.00 _____
	SOCKET CAP SCREW 8-32 X 1/2" SS*						
	8C50KCS3						
	10.10808N	960	5/21/2025	EA		12.00	12.00 _____
	NYLON LOCK NUT 8-32 SS*						
	8CNNE3						



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	MISCELLANEOUS -	1400	5/21/2025			0.00	0.00 _____
	10.1011013 HH LAG SCREW SS 1/4 X 1" NON TAXABLE	1410	5/21/2025	EA		4.00	4.00 _____
	10.1060432 MACH SCREW 1/4"- 20 X 2" SS* PHILLIPS FLAT HEAD #72718	1430	5/21/2025	EA		136.00	136.00 _____
	10.1060430 MACH SCREW 1/4"-20 X 1-3/4" SS* PHILLIPS FLAT HEAD (NON-TAXABLE)	1440	5/21/2025	EA		134.00	134.00 _____
	10.10504 HEX NYLON LOCK NUT 1/4"-20 SS NON-TAXABLE	1510	5/21/2025	EA		234.00	234.00 _____
	10.1010616 HHC/SCREW 3/8-16 X 1" SS FASTENAL P/N 1170105 (NON-TAXABLE)	1560	5/21/2025	EA		8.00	8.00 _____
	10.10306 LOCK WASHER 3/8" SS NON-TAXABLE	1630	5/21/2025	EA		8.00	8.00 _____
	10.1010824 HHC/SCREW 1/2-13 X 1-1/2"SS NON-TAXABLE	1710	5/21/2025	EA		24.00	24.00 _____
	10.10508 HEX LOCK NUT 1/2" -13 SS	1740	5/21/2025	EA		24.00	24.00 _____
	S00425 SPACER 1/4" X 3/4" X 5/16"ID	1790	5/21/2025	EA		234.00	234.00 _____
SHIPPING SHIPPING	100	1.00	1.00	0.00	0.00		





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OS
MACHINE 110 1.00 1.00 0.00 0.00



Part ID/Sub ID	Piece#	Date Req'd	Unit Of Measur	Qty Req'd	Qty Due	Issue
DRIVE SHAFT, SEE DRAWING	10	5/21/2025		1.00	1.00	_____
IDLE SHAFT 12 9/16" LG, SEE DRAWING	20	5/21/2025		1.00	1.00	_____
IDLE SHAFT 15" LG, SEE DRAWING	30	5/21/2025		1.00	1.00	_____
IDLE SHAFT 23 1/2" LG, SEE DRAWING	40	5/21/2025		1.00	1.00	_____

REWORK-S 120 1.00 1.00 0.00 0.00
REWORK-S



REWORK-E 130 1.00 1.00 0.00 0.00



REWORK-P 140 1.00 1.00 0.00 0.00



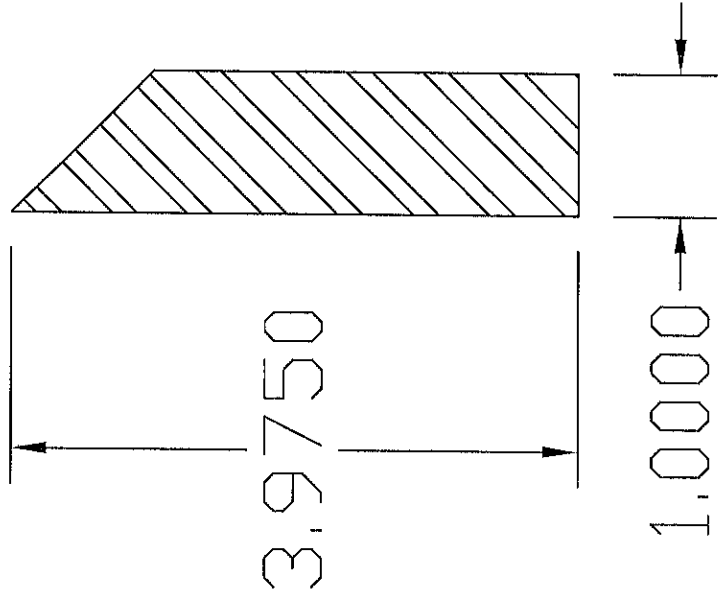
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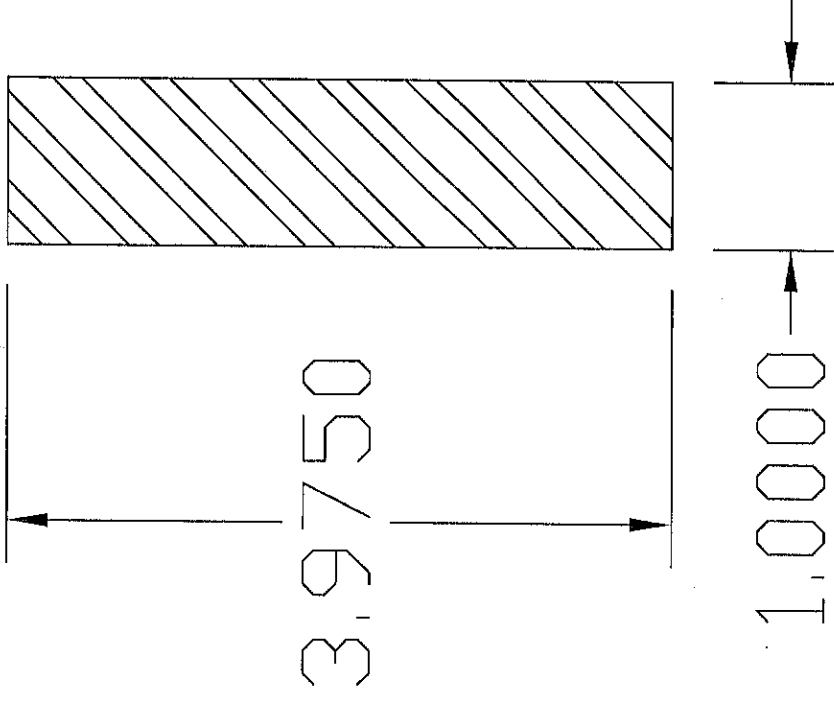
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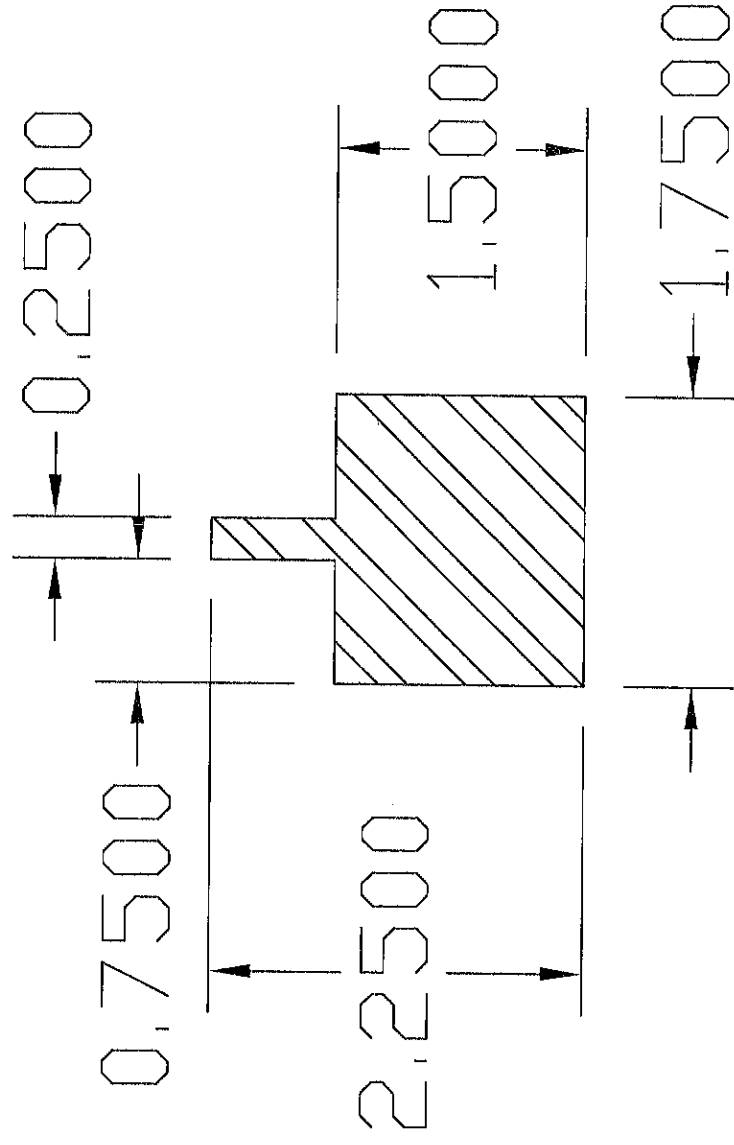




WAYNE FARMS - UNION SPRINGS, AL
C121241-C-28
UHMW INDENT
<80> FT REQ'D



WAYNE FARMS - UNION SPRINGS, AL
C121241-C-28
UHMW REC INDENT
(170) FT REQ'D

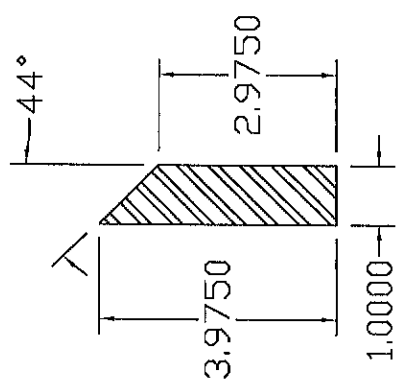
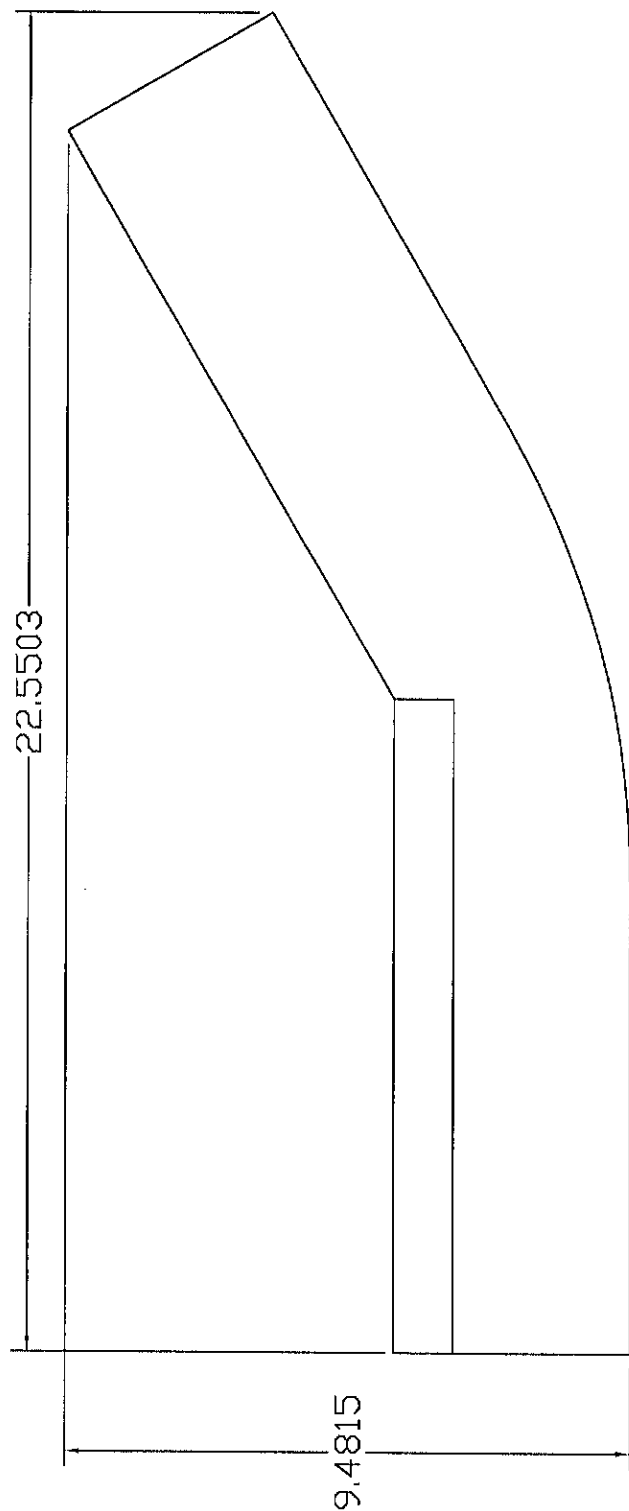


WAYNE FARMS - UNION SPRINGS, AL

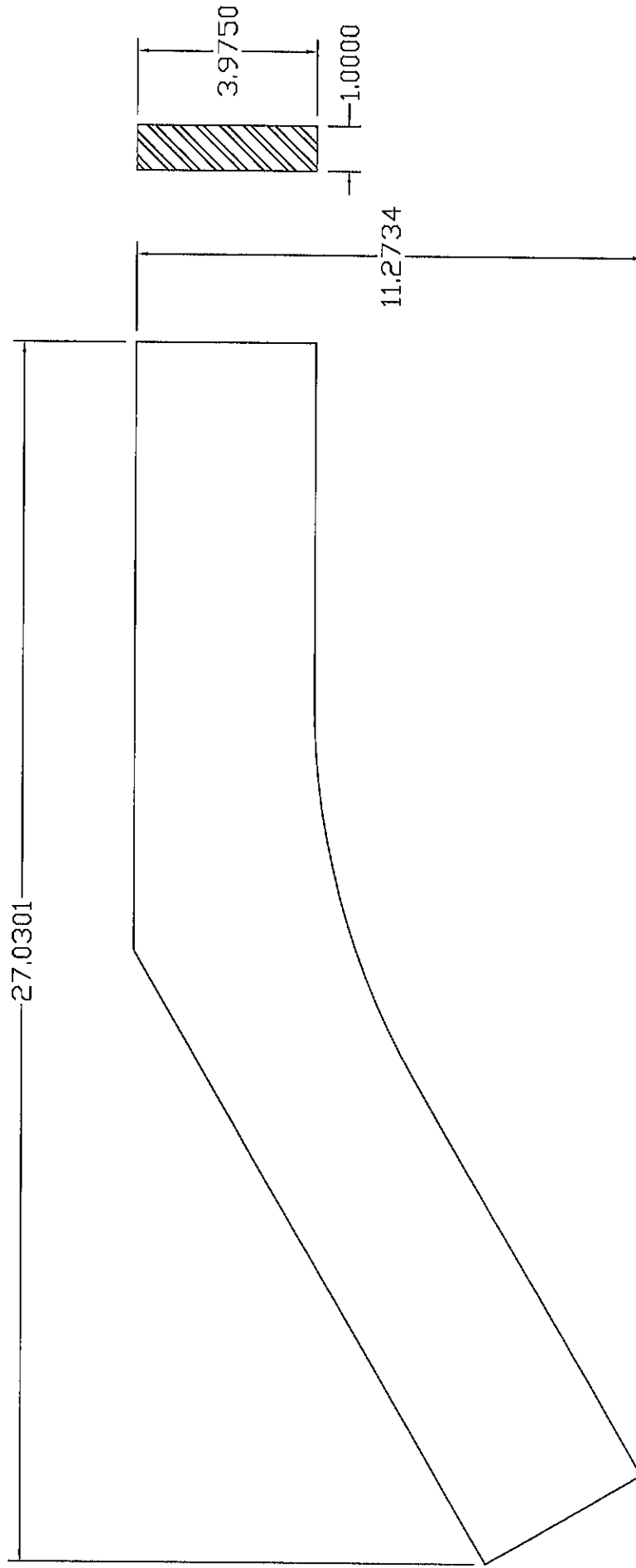
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UHMW CTR L-SHAPED RWAY

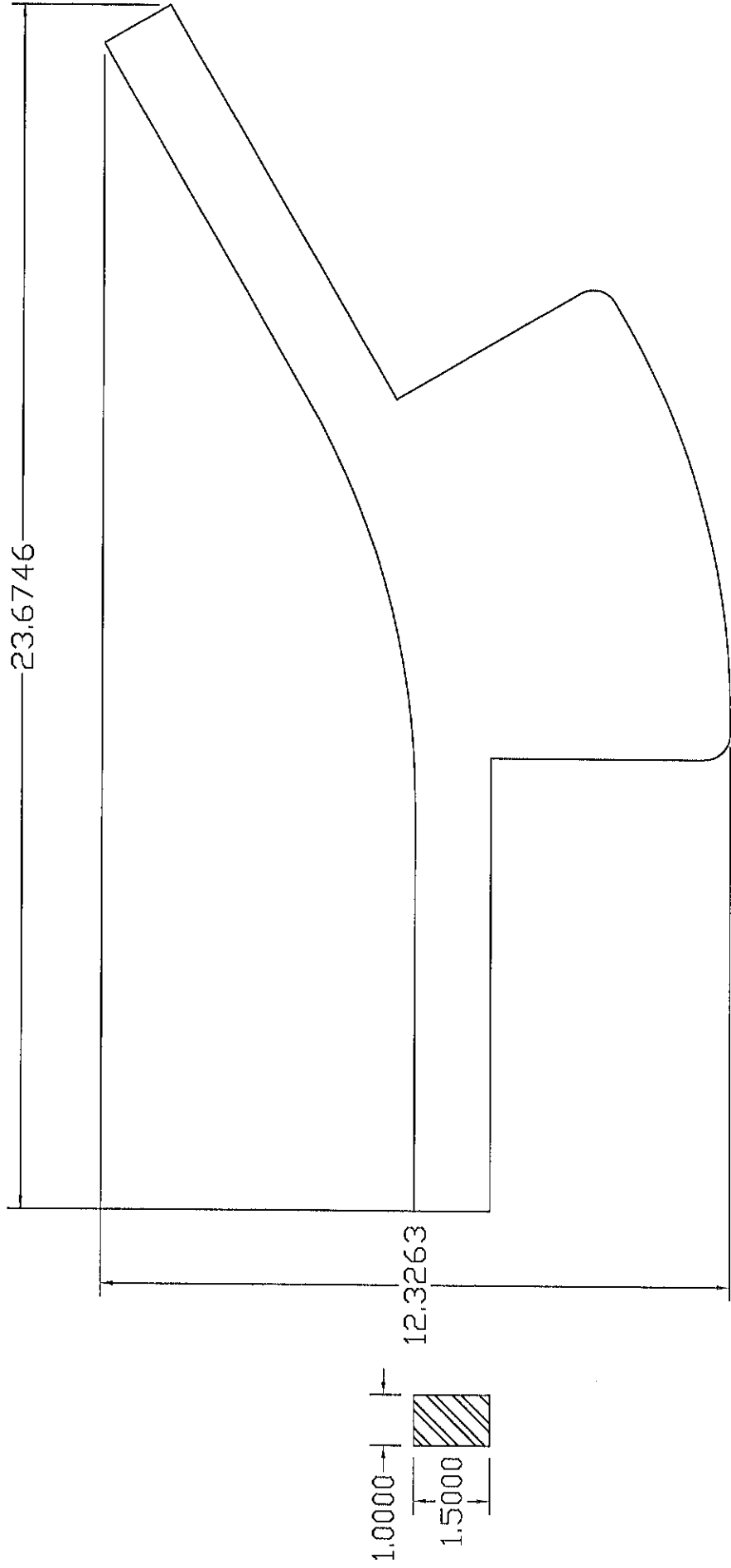
(90) FT REQ'D



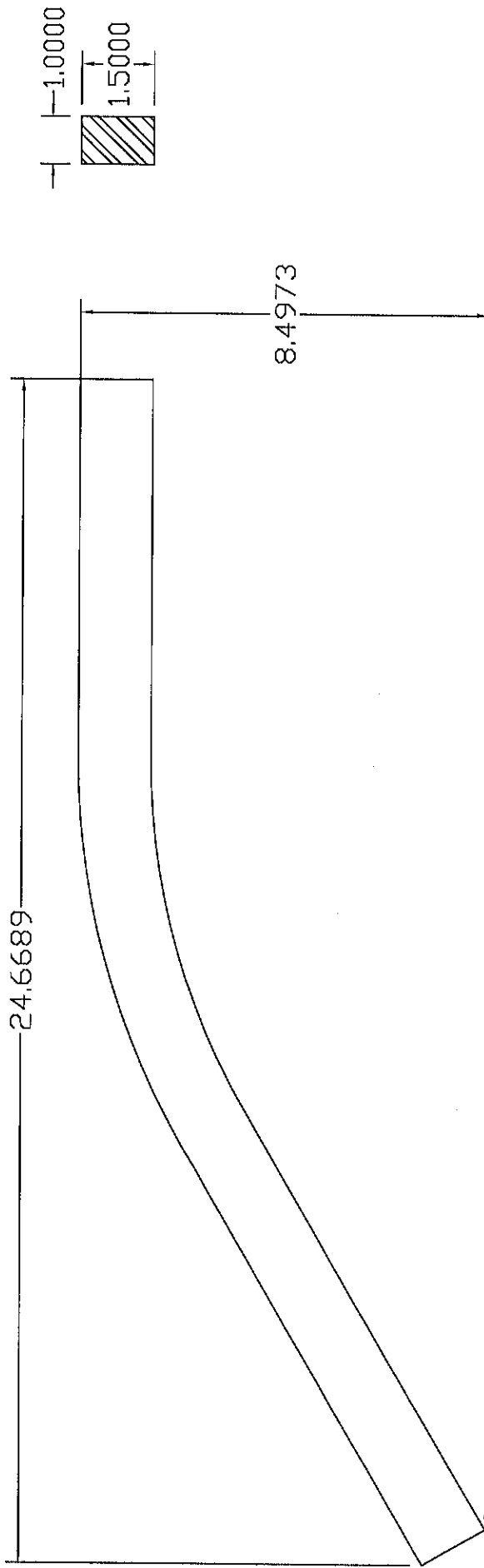
WAYNE FARMS -- UNION SPRINGS, AL
 C121241-C-28
 UHMW INDENT LWR RAD
 (4) REQ'D 2LH-2RH



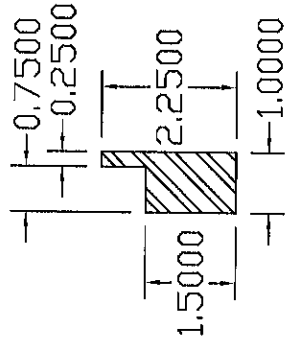
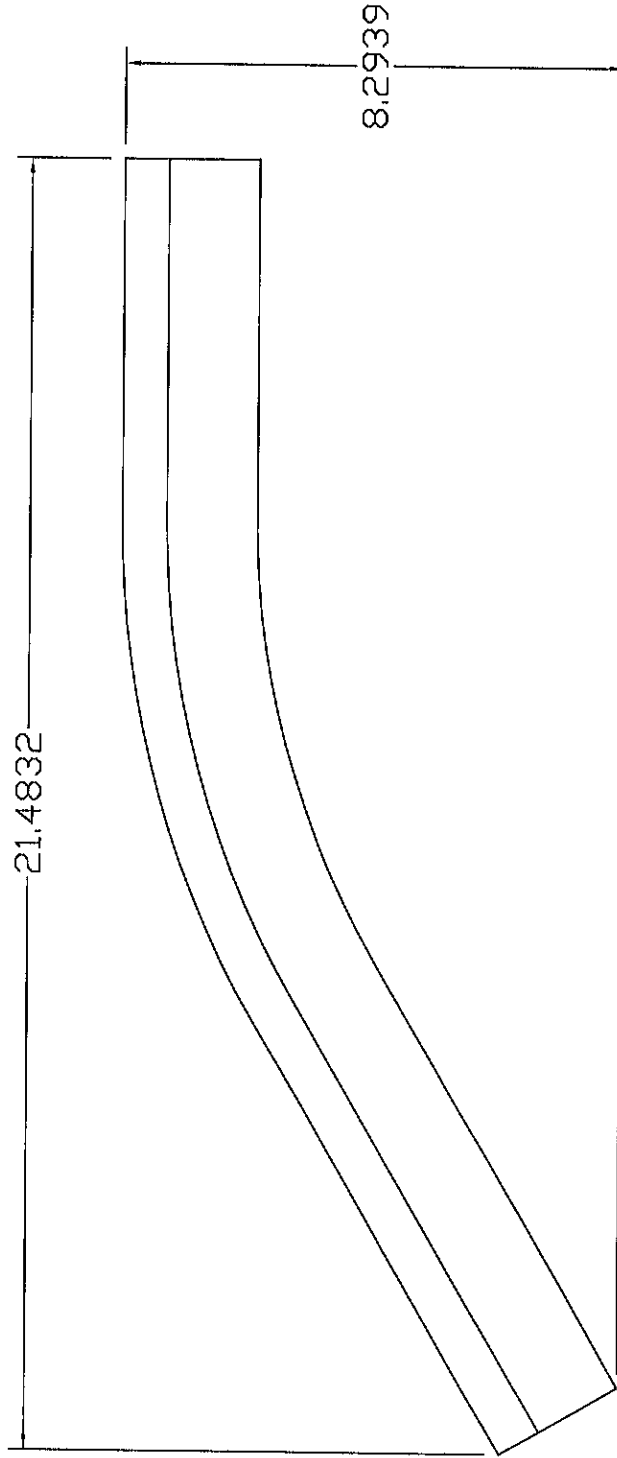
WAYNE FARMS - UNION SPRINGS, AL
C121241-C-28
UHMW INDENT UPR RAD
(4) REQ'D



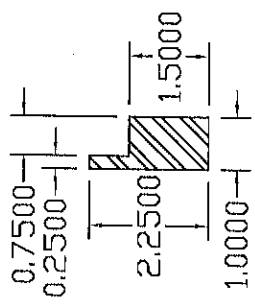
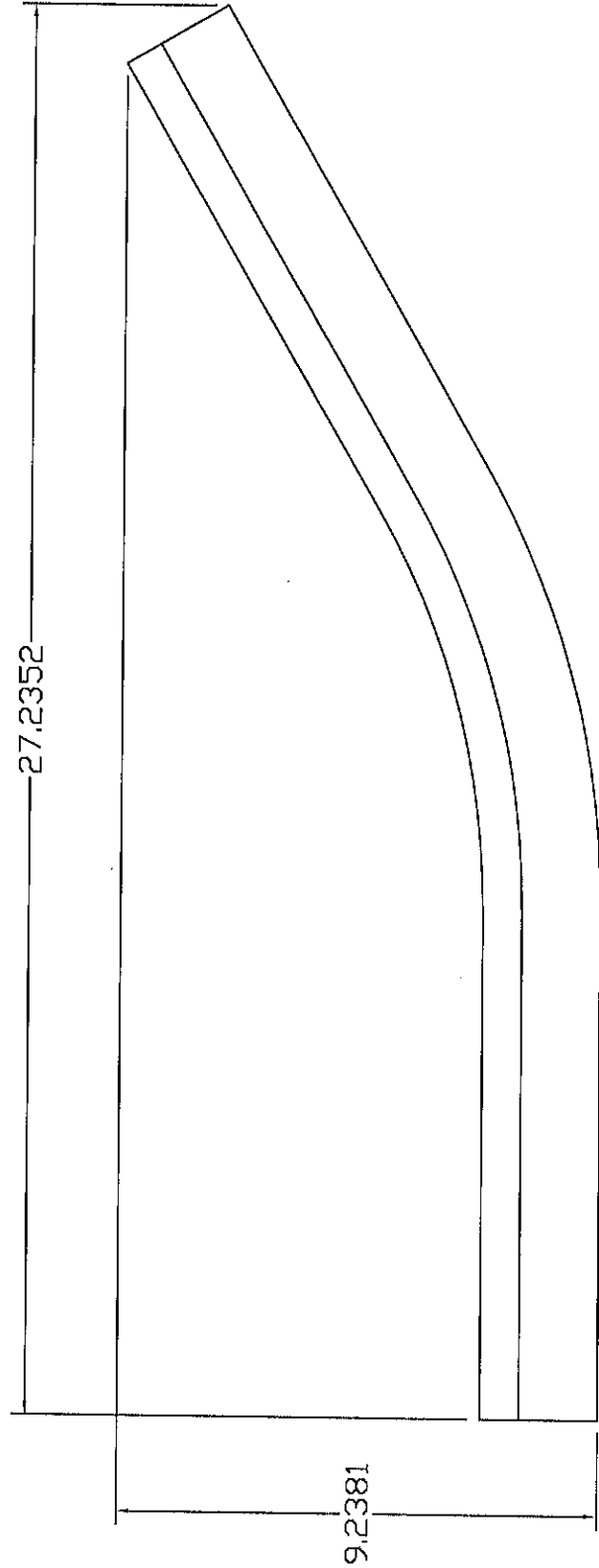
WAYNE FARMS - UNION SPRINGS, AL
C121241-C-28
UHMW CWAY LWR RAD
(4) REQ'D



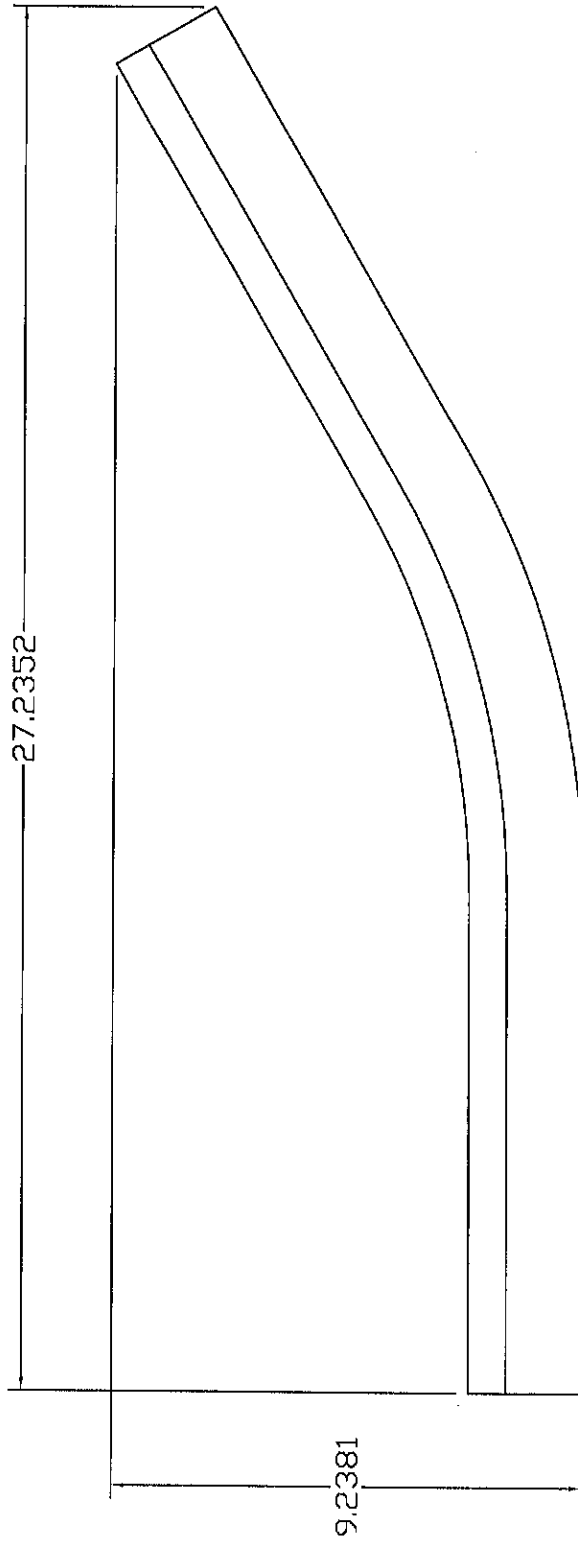
WAYNE FARMS - UNION SPRINGS, AL
C121241-C-28
UHMW CWAY UPR RAD
(6) REQ'D



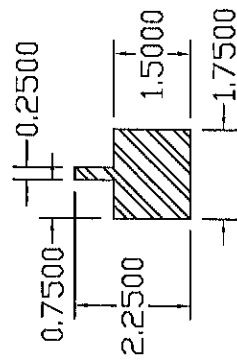
WAYNE FARMS - UNION SPRINGS, AL
C121241-C-28
UHMW L-SHAPED RWAY UPR RAD
(2) REQ'D 1LH-1RH

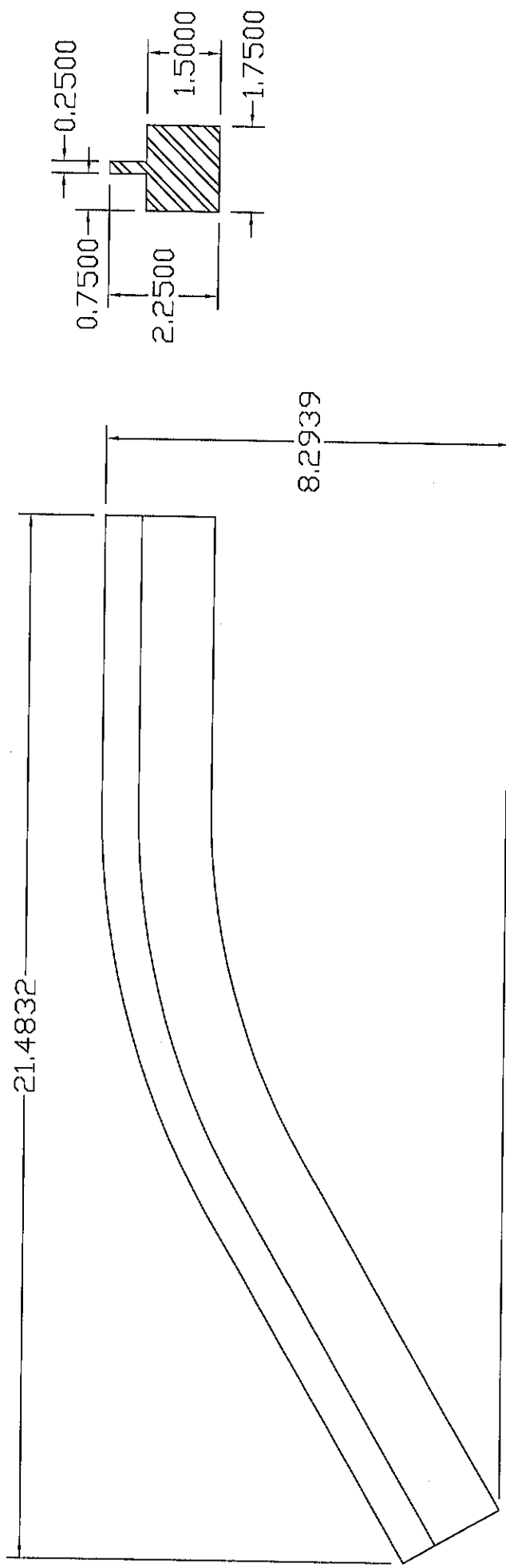


WAYNE FARMS - UNION SPRINGS, AL
C121241-C-28
UHMW L-SHAPED RWAY LWR RAD
(2) REQ'D 1LH-1RH



WAYNE FARMS - UNION SPRINGS, AL
C121241-C-28
UHMW L-SHAPED CTR RWAY LWR RAD
(1) REQ'D



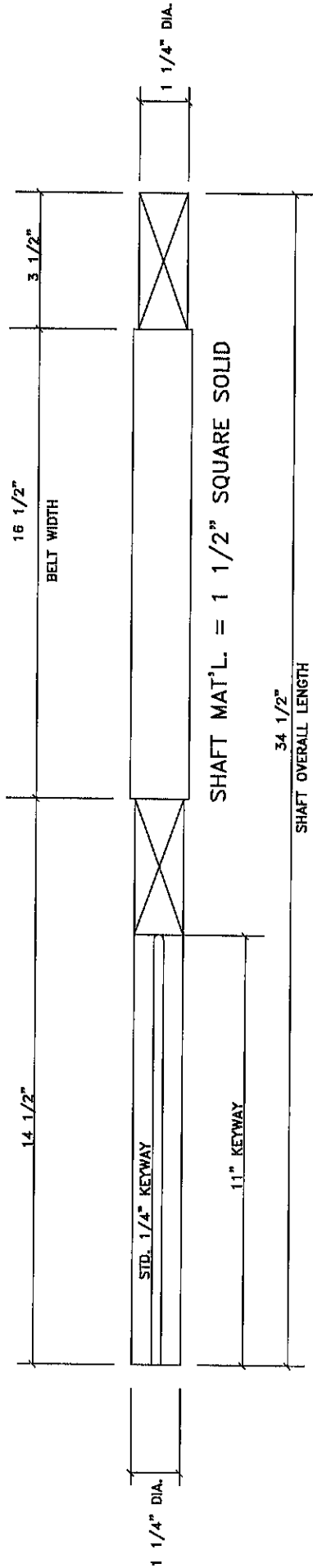


WAYNE FARMS - UNION SPRINGS, AL
 C121241-C-28
 UHMW L-SHAPED CTR RWAY UPR RAD
 (1) REQ'D

STD. 1 1/2" SQUARE SOLID SHAFT

FORM DRAWING ONLY, THIS IS NOT TO SCALE !

JOB NUMBER :	C121241-C-28	DATE :	10/24/2025	DETAILER :	GABRIEL PEREZ
CUSTOMER :	WAYNE FARMS	MAT'L :	T303 SS	SHOP CHECKER :	
LOCATION :	UNION SPRINGS, AL				



DRIVE SHAFT DETAIL QTY. 1 REQ'D.

STD. 1 1/2" SQUARE SOLID SHAFT

FORM DRAWING ONLY, THIS IS NOT TO SCALE !

JOB NUMBER : C121241-C-28

CUSTOMER : WAYNE FARMS

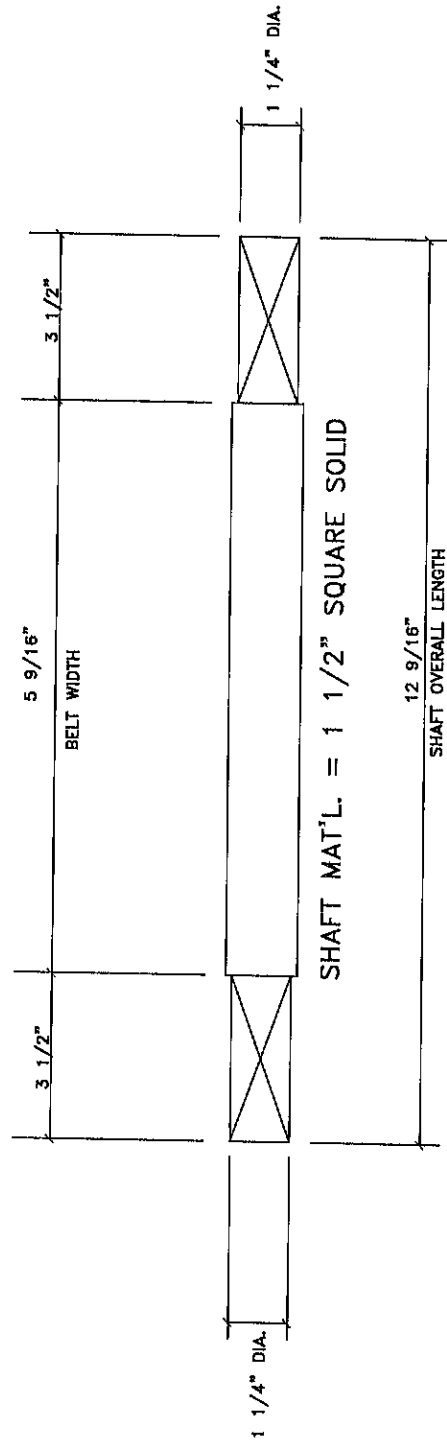
LOCATION : UNION SPRINGS, AL

DATE : 10/24/2025

MAT'L : T303 SS

DETAILER : GABRIEL PEREZ

SHOP CHECKER :



IDLE SHAFT DETAIL QTY. 1 REQ'D.

STD. 1 1/2" SQUARE SOLID SHAFT

FORM DRAWING ONLY, THIS IS NOT TO SCALE !

JOB NUMBER : C121241-C-28

CUSTOMER : WAYNE FARMS

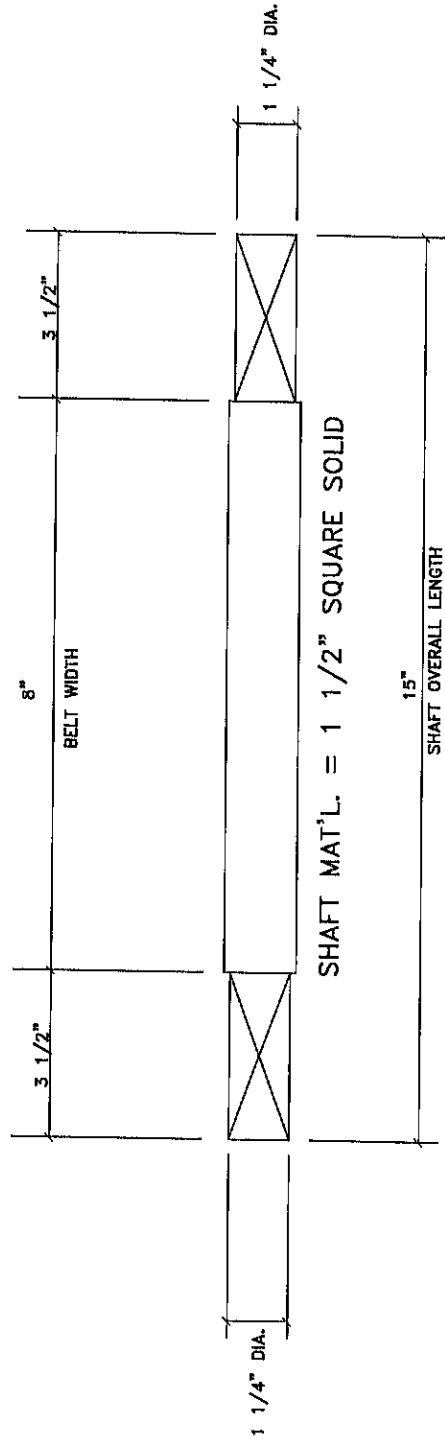
LOCATION : UNION SPRINGS, AL

DATE : 10/24/2025

MAT'L : T303 SS

DETAILER : GABRIEL PEREZ

SHOP CHECKER :



IDLE SHAFT DETAIL QTY. 1 REQ'D.

STD. 1 1/2" SQUARE SOLID SHAFT

FORM DRAWING ONLY, THIS IS NOT TO SCALE !

JOB NUMBER : C121241-C-28

CUSTOMER : WAYNE FARMS

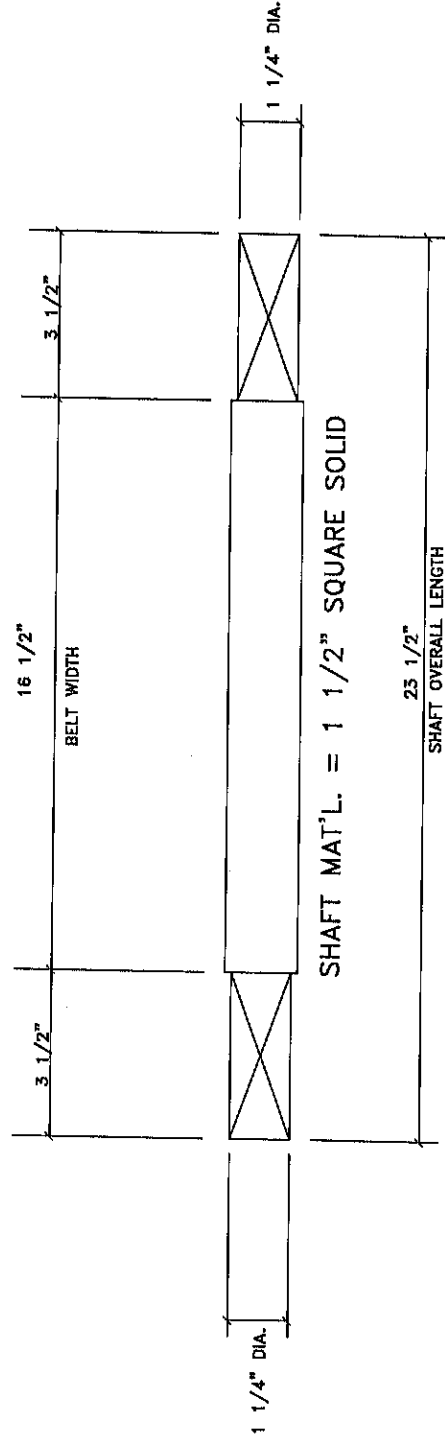
LOCATION : UNION SPRINGS, AL

DATE : 10/24/2025

MAT'L : T303 SS

DETAILER : GABRIEL PEREZ

SHOP CHECKER :



IDLE SHAFT DETAIL QTY. 1 REQ'D.

STD. 1 1/2" SQUARE SOLID SHAFT

JOB NAME

Wayne Farms

JOB NUMBER

121241-C-28

JS

MATERIAL SIZE

1x11 GA

PIECES

LENGTH

COPE/ANGLE

LH + RH

1

1'-7"

SC outside

(MA)

3/4 RR

2

1'-6 9/16"

SC