

# EQUIPMENT SPEC SHEET

REVISION:



BC  
OB  
RH

NAME & LOCATION	WAYNE FARMS	UNION SPRING, AL	CUSTOMER NUMBER	C121241
ITEM NUMBER	X-11	ITEM SERIAL NUMBER	C121241-X-11	
ENGINEER	GARY CAMBRON	SALESMAN	HEATH MORROW	
EQUIPMENT TYPE	BONELESS DARK MEAT TRANSFER			
1 BELT MANUF.	INTRALOX	2 SERIES	1600S	
4 BELT LENGTH	15'	5 BELT COLOR	WHITE	
7 FRICTION SPACING	N/A	8 BELT INDENT	N/A	
10 BELT WIDTH	10"	11 WEARSTRIP	1"X1-1/2" UHMW	
13 BELT FLIGHTS		14 FLIGHT HEIGHT		
16 FLIGHT CENTERS		17 FLIGHT INDENT		
19 T.O.B. INFEED	6'2"	20 T.O.B. DISCHARGE	6'2"	
21 IDLE SPROCKET	20 TOOTH	22 PITCH DIAMETER	6.4" PD	
24 DRIVE SPROCKET	20 TOOTH	25 PITCH DIAMETER	6.4" PD	
27 SPROCKETS @ DRV	3	28 SPROCKETS @ IDLE	3	
30 BELT WASHER	Yes <u>NO</u>	31 DRIP PAN	YES	
33 DRIVE SIDE	RIGHT	34 DRIVE TYPE	EXTREME DUTY	
36 MOTOR	STERLING	37 HORSEPOWER	1 HP	
39 GEARBOX	K343	40 RATIO	<u>40:1</u> <del>75.5:1</del>	
42 EQUIP. MAT.	1/4" SS	43 LEGS	2" ANGLE	
44	TAKE UP CATENARY SAG			

PARTS and or MATERIAL UNIQUE TO THIS ITEM(S) / SPECIAL DESIGN SPECS (Please explain)

SAFETY LABELS AND E-STOPS TO BE LOCATED AS SHOWN.

ETCHED METAL SAFETY LABELS.

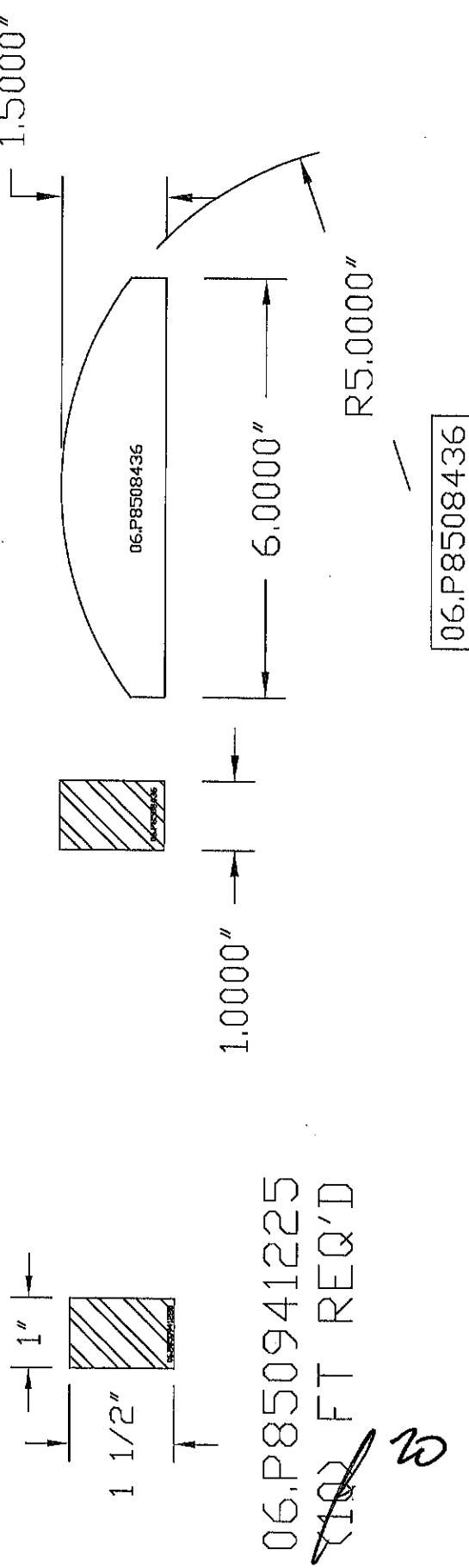
06-DRK

DRAWING COMPLETION DATE

10/21/2025

DELIVERY DATE

11/21/2025





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Work Order Traveller  
WORK ORDER ID: 121241-X-11/S

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Work Order ID	Part ID	Release	Want Date	Start Date	Finish Date	Qty	Drawing ID/Rev Engineer
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121241-X-11/S DFM500S 5/21/2025 11/14/2025 1.00



Drawing Rev:

D&F STRAIGHT CONVEYOR

Order ID: Customer: Ship To:  
Part ID:

Shop Resources Type	Seq#	End Qty	Start Qty	Setup Hrs	Run Hrs	Start Date	Finish Date	Drawing ID/Rev
ENGINEERING	10	1.00	1.00	0.00	0.00			
ENGINEERING								



LASER SHOP 20 1.00 1.00 0.00 0.00



SHOP1 30 1.00 1.00 0.00 0.00



Part ID/Sub ID	Piece#	Date Reqd	Unit Of Measur	Qty Reqd	Qty Due	Issue
01.S101 3/16" PLATE SS 48X120	10	5/21/2025	4X10	0.00	0.00	_____
01.S104	20	5/21/2025	5X10	0.00	0.00	_____



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3/16" PLATE SS 60X120							
	01.S108		30	5/21/2025	4X10	0.00	0.00 _____
	1/4" PLATE SS 48X120						
	01.S111		40	5/21/2025	5X10	0.00	0.00 _____
	1/4" PLATE SS 60X120						
	01.S127		90	5/21/2025	4X10	0.00	0.00 _____
	12GA SHEET SS 48X120						
	01.S129		100	5/21/2025	5X10	0.00	0.00 _____
	12GA SHEET SS 60X120						
	03.A612		200	5/21/2025	FT	0.00	0.00 _____
	ANGLE IRON 2" X 2" X 1/4" SS						
SHOP2	40	1.00		1.00	0.00	0.00	
SHOP2							



Part ID/Sub ID	Piece#	Date Reqd	Unit Of Measur	Qty Reqd	Qty Due	Issue
06.S00070	10	5/21/2025	EA	4.00	4.00	_____
LEG INSERT 1-1/2"X 1-1/2" X 1/2"*						
3/4" THDS.						
SHOP3	50	1.00		1.00	0.00	0.00
SHOP3						



Part ID/Sub ID	Piece#	Date Reqd	Unit Of Measur	Qty Reqd	Qty Due	Issue
06.S0415	20	5/21/2025	EA	2.00	2.00	_____
BELT WASH 12" SPLASH SHIELD STD 304						
S00371-S	40	5/21/2025	EA	4.00	4.00	_____
LEG ADJUSTER 9"X3/4" ATR W/SS PAD 10GA*						
SWIVEL TYPE						
S00421A	50	5/21/2025	EA	1.00	1.00	_____



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DRIVE DRIP PAN 30" X 11"  
(FOR NORDSTOBER GEARBOXES)

06.S00421HA 70 5/21/2025 EA  
SS DRIP PAN HANGER 1"W FLAT BAR W/ 7/16"H\*  
1"W FLAT BAR WITH 7/16" HOLE  
6.75" OVERAL LENGTH

UHMW PARTS 60 1.00 1.00 0.00 0.00  
UHMW PARTS



Part ID/Sub ID	Piece#	Date Reqd	Unit Of Measur	Qty Reqd	Qty Due	Issue
06.P8508436	10	5/21/2025	EA	6.00	6.00	
UHMW SHOE RETURN 6" X 1-1/2" X 1"						
06.P850941225	20	5/21/2025	FT	20.00	20.00	
UHMW WEARSTRIP 1" X 1-1/2"						
	60	5/21/2025		1.00	1.00	
2.5" UHMW NOSEBAR 10.25"LG, SEE DRAWING						

SUB-ASSY 1 70 1.00 1.00 0.00 0.00  
SUB-ASSY 1



SUB-ASSY 2 80 1.00 1.00 0.00 0.00  
SUB-ASSY 2





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FINAL ASSEM 90 1.00 1.00 0.00 0.00  
FINALASSEMB



Part ID/Sub ID	Piece#	Date Reqd	Unit Of Measur	Qty Reqd	Qty Due	Issue
BELT - 1600S 10"W OPEN HINGE WHITE AC FT W/ WHITE AC RODS		10 5/21/2025		15.00	15.00	_____
37.1XI 1HP XTREME 143TC 1800RPM INV DUTY* STAINLESS STEEL XTREME RPM: 1800 FOOT OPTION: FOOTLESS FRAME: 143TC ENCLOSURE: TEFC RATING: INVERTER DUTY ELECTRICAL: 3 PHASE 460V ENCAPSULATED: ENCAPSULATED		20 5/21/2025	EA	1.00	1.00	_____
37.4SK2 STERLING SS HEL BEVEL SYMMETRICAL 40:1* STERLING SYMMETRICAL STAINLESS STEEL SMOOTH BODY 403 HELICAL BEVEL 40:1 38.872:1 (EXACT) 140TC W/ TORQUE ARM		30 5/21/2025	EA	1.00	1.00	_____
06.DRK DRIVE RESTRAINT KIT		40 5/21/2025	EA	1.00	1.00	_____
37.SSK04125U SYMMETRICAL BUSHING 1-1/4" FOR SSK04 HE* SSK04-1.250UTBK STAINLESS STEEL 1-1/4" SYMMETRICAL BUSHING KIT FOR SIZE SSK04 HELICAL BEVEL		50 5/21/2025	EA	1.00	1.00	_____
31.21620 SPROCKET 1600S 20T 1.5"SB 6.4"PD		80 5/21/2025	EA	6.00	6.00	_____



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Work Order ID	Part ID	Release	Want Date	Start Date	Finish Date	Qty	Drawing ID/Rev Engineer
		90	5/21/2025			0.00	0.00 _____
	SET COLLARS						
	15.142	100	5/21/2025	EA		1.00	1.00 _____
	SANITARY 2" SS ROLL TYPE FERRULE						
	31.91121	110	5/21/2025	EA		8.00	8.00 _____
	RETAINER SNAP RING 1.5" SS*						
	(SH-206SS)						
	95.0141902P	130	5/21/2025	EA		3.00	3.00 _____
	SPRAY NOZZLE 1/4 F8004-LN PLASTIC*						
	ADDITIONAL PARTS REQ'D #S00202 & #06.S0415						
	NATURAL PVDF						
	BEARING ASSEMBLY	140	5/21/2025			0.00	0.00 _____
	35.UCF207.20	160	5/21/2025	EA		4.00	4.00 _____
	KML 1-1/4" SS BEARING 4-BOLT FLG						
	10.1010724	200	5/21/2025	EA		16.00	16.00 _____
	HHC/SCREW 7/16-14 X 1-1/2" SS						
	10.10407	210	5/21/2025	EA		16.00	16.00 _____
	FLAT WASHER 7/16" SS						
	NON-TAXABLE						
	10.10507	220	5/21/2025	EA		16.00	16.00 _____
	HEX LOCK NUT 7/16"-14 SS						
	06.207.4-BOLT	440	5/21/2025	EA		3.00	3.00 _____
	SS BEARING COVER FITS 207 HOUSING 1-1/4"						
	STAINLESS STEEL BEARING COVER, 4-BOLT PATTERN FOR FLANGE STYLE BEARING						
	FITS 207 HOUSING FOR 1-1/4", 1-3/8", 1-7/16" AND 1-5/16"						
	(THIS IS A CLOSED COVER.)						
		540	5/21/2025			0.00	0.00 _____
	STABILIZER / TORQUE ARM ASSEMBLY -						
	37.207-UNI	550	5/21/2025	EA		1.00	1.00 _____



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Work Order ID	Part ID	Release	Want Date	Start Date	Finish Date	Qty	Drawing ID/Rev Engineer
STABILIZER BRACKET UNIVERSAL FITS 207* UNIVERSAL FITS 207 HOUSING FOR 1-1/4" OR 1-7/16" SHAFT							
	06.207-GBC343R	560	5/21/2025	EA		1.00	1.00 _____
	SS K343 SYMM/TLOCK GEARBOX COVER (RIGHT)*						
	06.207-GBC343R	610	5/21/2025	EA		1.00	1.00 _____
	SS K343 SYMMETRICAL / TAPER LOCK GEARBOX COVER (RIGHT)*						
	RIGHT HAND HORIZONTAL MOUNTING ORIENTATION						
	10.10507	600	5/21/2025	EA		1.00	1.00 _____
	HEX LOCK NUT 7/16"-14 SS						
	10.1010750	610	5/21/2025	EA		1.00	1.00 _____
	HHC/SCREW 7/16 X 3" SS						
	10.10407	620	5/21/2025	EA		3.00	3.00 _____
	FLAT WASHER 7/16" SS						
	NON-TAXABLE						
	10.10307	630	5/21/2025	EA		2.00	2.00 _____
	LOCK WASHER 7/16" SS						
	NON-TAXABLE						
	SAFETY LABELS -	880	5/21/2025			0.00	0.00 _____
	06.WLOP-B	890	5/21/2025	EA		1.00	1.00 _____
	WARNING LOCK OUT POWER STICKER BILINGUAL						
	8.75"W X 2.5"T						
	3 COLOR						
	06.WMP-B	900	5/21/2025	EA		2.00	2.00 _____
	WARNING MOVING PARTS STICKER BILINGUAL						
	8.75"W X 2.5"T						
	2 COLOR						
	06.WKA-B	910	5/21/2025	EA		2.00	2.00 _____
	WARNING KEEP AWAY STICKER BILINGUAL						
	8.75"W X 2.5"T						
	2 COLOR						
	06.CEB-B	920	5/21/2025	EA		2.00	2.00 _____
	CAUTION ENSURE BELT STICKER BILINGUAL						
	8.75"W X 2.5"T						



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2 COLOR							
	D & F STANDADRD ESTOP -	930	5/21/2025			0.00	0.00 _____
45.800F1YP1	ALLEN BRADLEY E-STOP STATION	940	5/21/2025	EA		2.00	2.00 _____
10.1080808	SOCKET CAP SCREW 8-32 X 1/2" SS* 8C50KCS3	950	5/21/2025	EA		8.00	8.00 _____
10.10808N	NYLON LOCK NUT 8-32 SS* 8CNNE3	960	5/21/2025	EA		8.00	8.00 _____
MISCELLANEOUS -							
10.1011013	HH LAG SCREW SS 1/4 X 1" NON TAXABLE	1410	5/21/2025	EA		8.00	8.00 _____
10.1010616	HHC/SCREW 3/8-16 X 1" SS FASTENAL P/N 1170105 (NON-TAXABLE)	1560	5/21/2025	EA		8.00	8.00 _____
10.10306	LOCK WASHER 3/8" SS NON-TAXABLE	1630	5/21/2025	EA		8.00	8.00 _____
10.1010824	HHC/SCREW 1/2-13 X 1-1/2"SS NON-TAXABLE	1710	5/21/2025	EA		4.00	4.00 _____
10.10508	HEX LOCK NUT 1/2" -13 SS	1740	5/21/2025	EA		4.00	4.00 _____
SHIPPING	100	1.00	1.00	0.00	0.00		
SHIPPING							



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OS  
MACHINE 110 1.00 1.00 0.00 0.00



Part ID/Sub ID	Piece#	Date Reqd	Unit Of Measur	Qty Reqd	Qty Due	Issue
IDLE SHAFT, SEE DRAWING	10	5/21/2025		1.00	1.00	

DRIVE SHAFT, SEE DRAWING	20	5/21/2025		1.00	1.00	
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REWORK-S 120 1.00 1.00 0.00 0.00

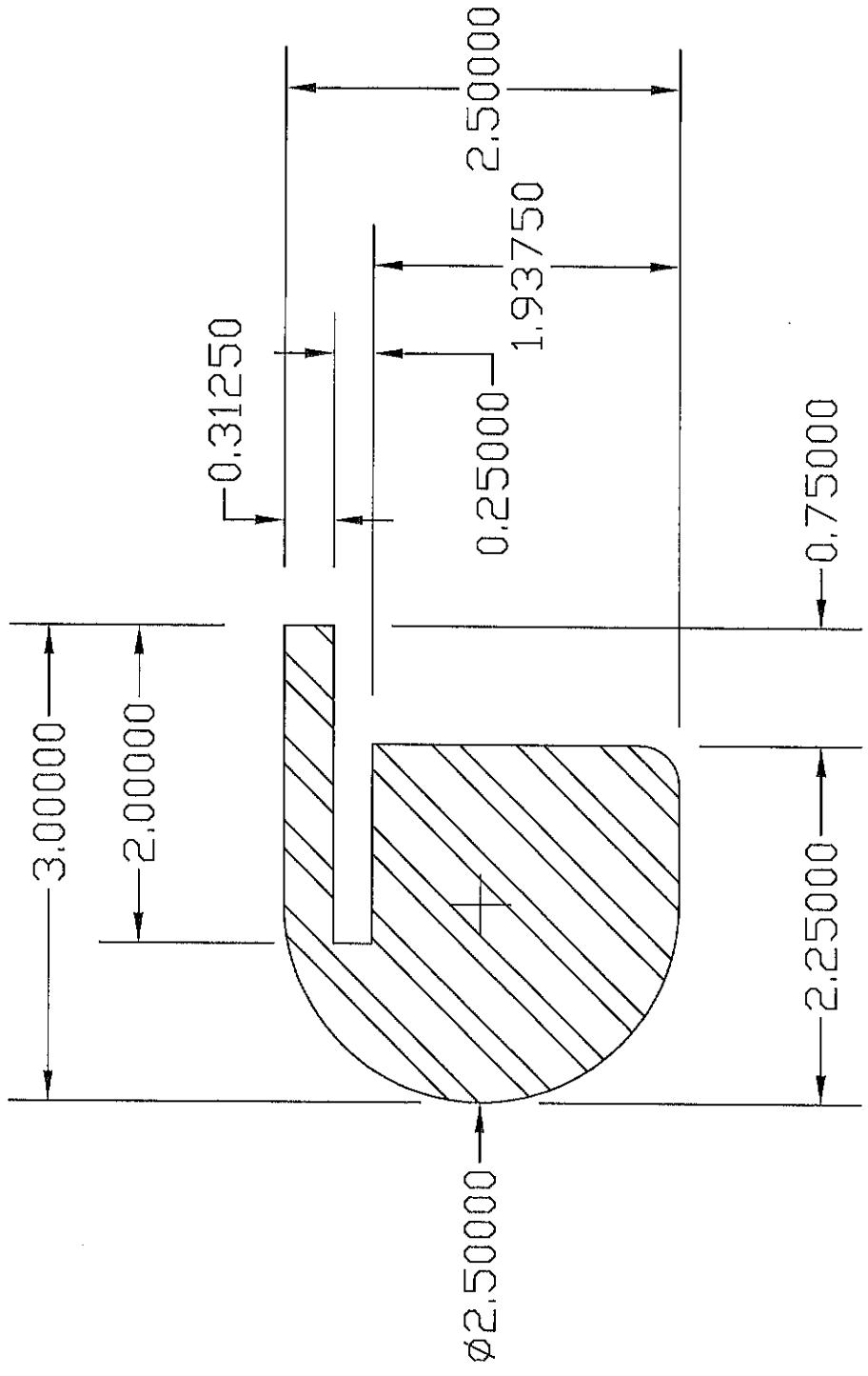


REWORK-E 130 1.00 1.00 0.00 0.00



REWORK-P 140 1.00 1.00 0.00 0.00





2.5" UHMW NOSE BAR 10,25" LG  
(1) REQ'D  
WAYNE FARMS-UNION SPRINGS, AL  
C121241-X-11

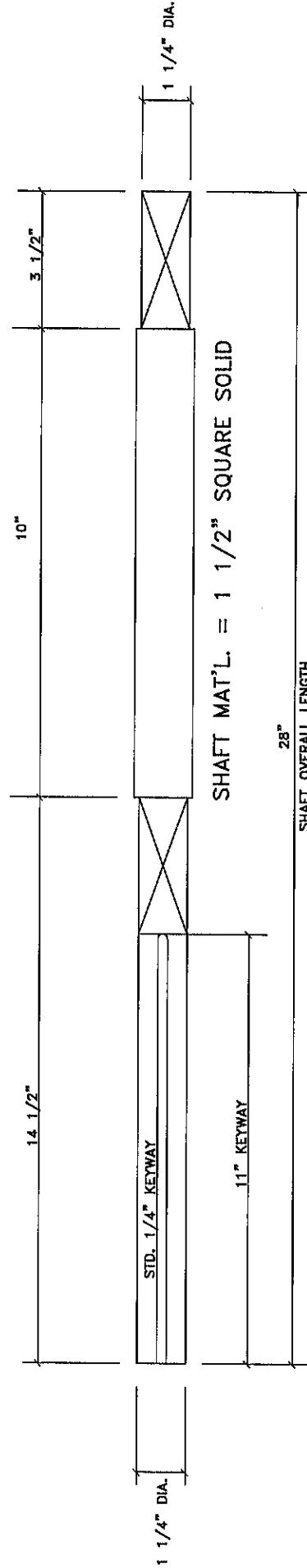
## STD. 1 1/2" SQUARE SOLID SHAFT

FORM DRAWING ONLY, THIS IS NOT TO SCALE !

JOB NUMBER : C121241-X-11  
 CUSTOMER : WAYNE FARMS  
 LOCATION : UNION SPRINGS, AL

DATE : 10/21/2025  
 MAT'L : T303 SS  
 SHOP CHECKER :

DETAILER : GABRIEL PEREZ



DRIVE SHAFT DETAIL QTY. 1 REQ'D.

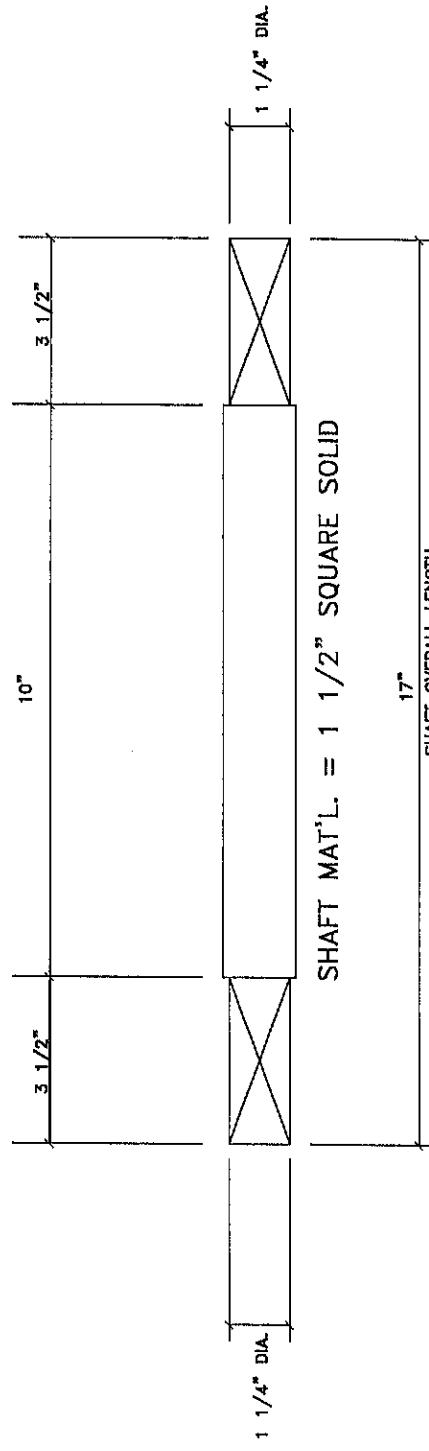
## STD. 1 1/2" SQUARE SOLID SHAFT

FORM DRAWING ONLY, THIS IS NOT TO SCALE !

JOB NUMBER : C121241-X-11  
 CUSTOMER : WAYNE FARMS  
 LOCATION : UNION SPRINGS, AL

DATE : 10/21/2025  
 MAT'L : T303 SS  
 SHOP CHECKER :

DETAILER : GABRIEL PEREZ



IDLE SHAFT DETAIL QTY. 1 REQ'D.