

EQUIPMENT SPEC SHEET

REVISION:



BC

OZ

NAME & LOCATION	WAYNE FARMS	UNION SPRING, AL	CUSTOMER NUMBER	C121241				
ITEM NUMBER	C-02	ITEM SERIAL NUMBER	C121241-C-02					
ENGINEER	GARY CAMBRON	SALESMAN	HEATH MORROW					
EQUIPMENT TYPE	DRUM INCLINE CONV			CAD TECH DETAILER				
1 BELT MANUF.	INTRALOX	2	SERIES	800S				
3		4	BELT COLOR	BLUE				
5		6	BELT MATERIAL	AC (Acetal)				
7	FRICTION SPACING	N/A	8	BELT INDENT	N/A			
9		10	WEARSTRIP	1"X1-1/2" UHMW				
11		12	BELT PIN MAT.	BLUE AC (Acetal)				
13	BELT FLIGHTS	YES	14	FLIGHT HEIGHT	4"			
15		16	FLIGHT INDENT	1.3"				
17		18	CENTER NOTCH	N/A				
19	T.O.B. INFED	N/A	20	T.O.B. DISCHARGE	N/A			
21	IDLE SPROCKET	8 TOOTH	22	PITCH DIAMETER	5.2" PD			
23		24		25	PITCH DIAMETER	5.2" PD		
26		27	SPROCKETS @ DRV	3	28	SPROCKETS @ IDLE	3	
29		30	BELT WASHER	YES	31	DRIP PAN	YES	
32		33	DRIVE SIDE	RIGHT	34	DRIVE TYPE	EXTREME DUTY	
35		36	MOTOR	STERLING	37	HORSEPOWER	1 HP	
38		39	GEARBOX	K343	40	RATIO	40:1	
41		42	EQUIP. MAT.	1/4" SS	43	LEGS	N/A	
44							TAKE UP	STANDARD

PARTS and or MATERIAL UNIQUE TO THIS ITEM(S) / SPECIAL DESIGN SPECS (Please explain)

SAFETY LABELS AND E-STOPS TO BE LOCATED AS SHOWN.

THIS ITEM GETS A DRIVE RESTRAINT KIT

ETCHED METAL SAFETY LABELS.

THIS ITEM WILL ATTACH TO C121241-DF208 CONELINE

DRAWING COMPLETION DATE

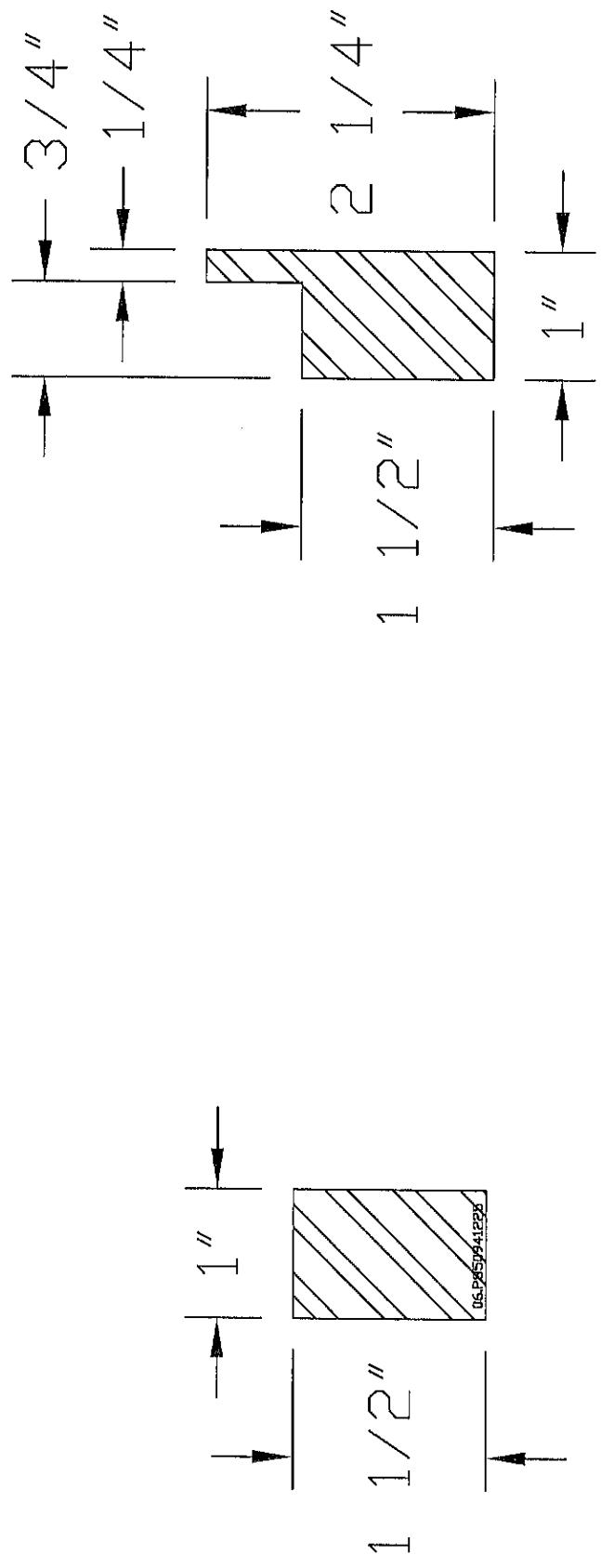
8/28/2025

DELIVERY DATE

11/21/2025

06.P8509495901LHD
(30) FT REQ'D

06.P850941225
(30) FT REQ'D



STD. 1 1/2" SQUARE SOLID SHAFT

FORM DRAWING ONLY, THIS IS NOT TO SCALE !

JOB NUMBER : C121241-C-02
CUSTOMER : WAYNE FARMS
LOCATION : UNION SPRINGS, AL

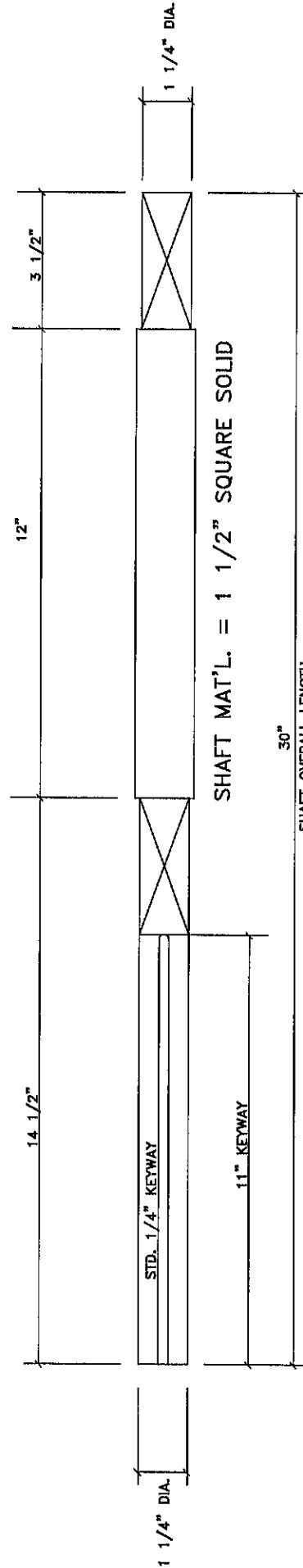
DATE : 8/28/2025

DETAILER : DUSTIN CAGLE

MAT'L : T303 SS

SHOP CHECKER :

THIS IS A PART NUMBERED SHAFT



DRIVE SHAFT DETAIL QTY. 1 REQ'D.

STD. 1 1/2" SQUARE SOLID SHAFT

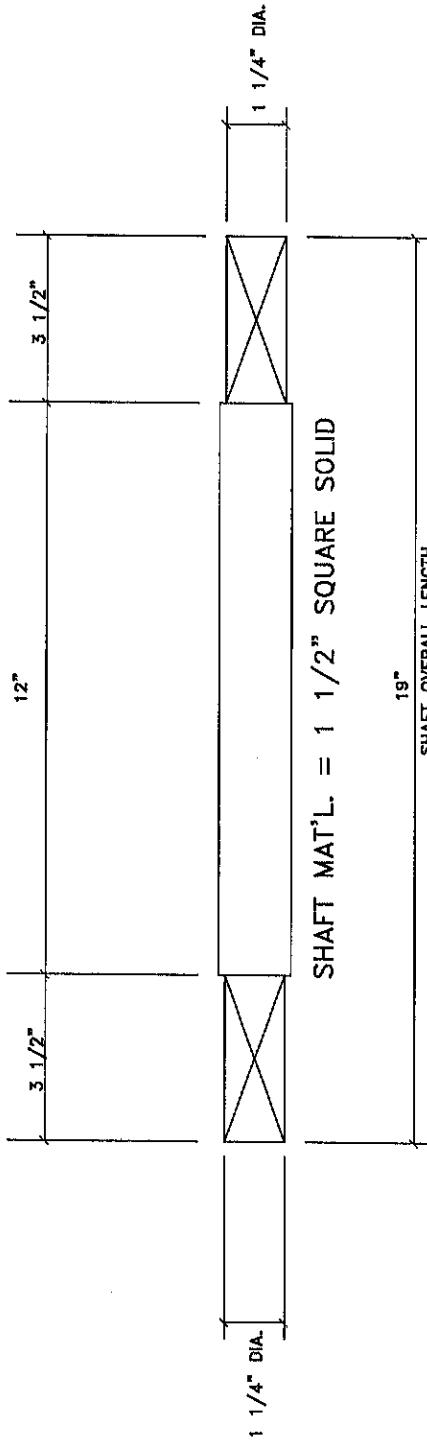
FORM DRAWING ONLY, THIS IS NOT TO SCALE !

JOB NUMBER : C121241-C-02
 CUSTOMER : WAYNE FARMS
 LOCATION : UNION SPRINGS, AL

DATE : 8/28/2025
 MAT'L : T303 SS

DETAILER : DUSTIN CAGLE
 SHOP CHECKER :

THIS IS A PART NUMBERED SHAFT



IDLE SHAFT DETAIL QTY. 1 REQ'D.



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Work Order Traveller
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Work Order ID	Part ID	Release	Want Date	Start Date	Finish Date	Qty	Drawing ID/Rev	Engineer
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121241-C-02/S DFM500I12 5/21/2025 11/14/2025 1.00



Drawing Rev:

D&F INCLINE CONVEYOR 12" WI

DENICE

Order ID:
Part ID: Customer: Ship To:

Shop Resources Type	Seq#	End Qty	Start Qty	Setup Hrs	Run Start Hrs	Finish Date	Drawing ID/Rev
ENGINEERING	10	1.00	1.00	0.00	0.00		
ENGINEERING							



LASER SHOP 20 1.00 1.00 0.00 0.00



SHOP1 30 1.00 1.00 0.00 0.00



Part ID/Sub ID	Piece#	Date Reqd	Unit Of Measur	Qty Reqd	Qty Due	Issue
01.S101 3/16" PLATE SS 48X120	10	5/21/2025	4X10	0.00	0.00	
01.S104	20	5/21/2025	5X10	0.00	0.00	



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Work Order ID	Part ID	Release	Want Date	Start Date	Finish Date	Qty	Drawing ID/Rev Engineer
	3/16" PLATE SS 60X120						
	01.S108 1/4" PLATE SS 48X120		30 5/21/2025	4X10		0.00	0.00 _____
	01.S111 1/4" PLATE SS 60X120		40 5/21/2025	5X10		0.00	0.00 _____
	01.S117 10GA SHEET SS 48X120		50 5/21/2025	4X10		0.00	0.00 _____
	01.S119 10GA SHEET SS 60X120		60 5/21/2025	5X10		0.00	0.00 _____
	01.S122 11GA SHEET SS 48X120		70 5/21/2025	4X10		0.00	0.00 _____
	01.S124 11GA SHEET SS 60X120		80 5/21/2025	5X10		0.00	0.00 _____
	01.S127 12GA SHEET SS 48X120		90 5/21/2025	4X10		0.00	0.00 _____
	01.S129 12GA SHEET SS 60X120		100 5/21/2025	5X10		0.00	0.00 _____
	01.S132 14GA SHEET SS 48X120		110 5/21/2025	4X10		0.00	0.00 _____
	01.S134 14GA SHEET SS 60X120		120 5/21/2025	5X10		0.00	0.00 _____
	02.RR206 ROUND ROD 1/2" SS		130 5/21/2025	FT		0.00	0.00 _____
	02.RR208 ROUND ROD 3/4" 304 SS		140 5/21/2025	FT		0.00	0.00 _____
	05.T804 TUBING SS 1"SQ X 11GA		290 5/21/2025	FT		0.00	0.00 _____
	30.40706 COUPLING SS 3/8"		330 5/21/2025	EA		1.00	1.00 _____
	S00024 TUBING END CAP - 1" SQ X 12 GA		340 5/21/2025	EA		1.00	1.00 _____



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Work Order ID	Part ID	Release	Want Date	Start Date	Finish Date	Qty	Drawing ID/Rev	Engineer
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SHOP2 40 1.00 1.00 0.00 0.00



Part ID/Sub ID	Piece#	Date Reqd	Unit Of Measur	Qty Reqd	Qty Due	Issue
06.S0421		80 5/21/2025	EA	4.00	4.00	_____

SHOP3 50 1.00 1.00 0.00 0.00



Part ID/Sub ID	Piece#	Date Reqd	Unit Of Measur	Qty Reqd	Qty Due	Issue
02.SB402		10 5/21/2025	FT	0.00	0.00	_____
SQUARE BAR 1/4" SS FOR GEARBOXES						
06.S0415		20 5/21/2025	EA	2.00	2.00	_____
BELT WASH 12" SPLASH SHIELD STD 304						
S00421A		60 5/21/2025	EA	1.00	1.00	_____
DRIVE DRIP PAN 30" X 11" (FOR NORD\STOBER GEARBOXES)						
06.S00421HA		80 5/21/2025	EA	2.00	2.00	_____
SS DRIP PAN HANGER 1"W FLAT BAR W/ 7/16"H* 1"W FLAT BAR WITH 7/16" HOLE 6.75" OVERAL LENGTH						

UHMW PARTS 60 1.00 1.00 0.00 0.00





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Work Order ID	Part ID	Release	Want Date	Start Date	Finish Date	Qty	Drawing ID/Rev Engineer
Part ID/Sub ID	Piece#	Date Reqd	Unit Of Measur	Qty Reqd	Qty Due	Issue	
06.P850941225	40	5/21/2025	FT	30.00	30.00	_____	UHMW WEARSTRIP 1" X 1-1/2"
06.P8509495901LHD	50	5/21/2025	FT	30.00	30.00	_____	UHMW WEARSTRIP L-SHAPE 1"X2-1/4" W/ NOT*
	60	5/21/2025		10.00	10.00	_____	UHMW BEVELED INDENT, SEE DWG
	70	5/21/2025		20.00	20.00	_____	UHMW REC INDENT, SEE DWG
	80	5/21/2025		2.00	2.00	_____	UHMW INDENT UPR RAD, SEE DWG
	90	5/21/2025		2.00	2.00	_____	UHMW INDENT LWR RAD (2) REQ'D 1LH-1RH, SEE DWG
	100	5/21/2025		3.00	3.00	_____	UHMW CWAY UPR RAD, SEE DWG
	110	5/21/2025		3.00	3.00	_____	UHMW CWAY LWR RAD, SEE DWG
	120	5/21/2025		2.00	2.00	_____	UHMW L-SHAPED RWAY UPR RAD (2) REQ'D 1LH-1RH, SEE DWG
	130	5/21/2025		2.00	2.00	_____	UHMW L-SHAPED RWAY LWR RAD (2) REQ'D 1LH-1RH, SEE DWG
SUB-ASSY 1	70	1.00	1.00	0.00	0.00		
SUB-ASSY 1							





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SUB-ASSY 2 80 1.00 1.00 0.00 0.00
SUB-ASSY 2



FINAL ASSEM 90 1.00 1.00 0.00 0.00
FINALASSEMB



Part ID/Sub ID	Piece#	Date Reqd	Unit Of Measur	Qty Reqd	Qty Due	Issue
BELT - 800S	12"W OH FT BLUE AC W/ BLUE AC RODS	10 5/21/2025	EA	33.00	33.00	_____
4" SCOOP FLIGHTS, 12"C, 1.30"I						

37.1XI 20 5/21/2025 EA
1HP XTREME 143TC 1800RPM INV DUTY*
STAINLESS STEEL
XTREME
RPM: 1800
FOOT OPTION: FOOTLESS
FRAME: 143TC
ENCLOSURE: TEFC
RATING: INVERTER DUTY
ELECTRICAL: 3 PHASE 460V
ENCAPSULATED: ENCAPSULATED

37.4SK2 30 5/21/2025 EA
STERLING SS HEL BEVEL SYMMETRICAL 40:1*
STERLING SYMMETRICAL
STAINLESS STEEL SMOOTH BODY
403 HELICAL BEVEL
40:1 38.872:1 (EXACT)
140TC
W/ TORQUE ARM



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	37.SSK04125U	50	5/21/2025	EA		1.00	1.00 _____
	SYMMETRICAL BUSHING 1-1/4" FOR SSK04 HE*						
	SSK04-1.250UTBK						
	STAINLESS STEEL						
	1-1/4" SYMMETRICAL BUSHING KIT FOR						
	SIZE SSK04 HELICAL BEVEL						
	06.DRK	60	5/21/2025	EA		1.00	1.00 _____
	DRIVE RESTRAINT KIT						
	31.2808	80	5/21/2025	EA		6.00	6.00 _____
	SPROCKET 800S 8T 1.5"SB 5.2"PD*						
	PART #S3D8 G5CPE7 NG						
	EZ CLEAN MOLDED SPROCKET						
	15.142	100	5/21/2025	EA		1.00	1.00 _____
	SANITARY 2" SS ROLL TYPE FERRULE						
	31.91121	110	5/21/2025	EA		8.00	8.00 _____
	RETAINER SNAP RING 1.5" SS*						
	(SH-206SS)						
	06.P40810	120	5/21/2025	EA		2.00	2.00 _____
	BRASS TAKE UP 5/8-11 W/SS NUT						
	95.0141902P	130	5/21/2025	EA		4.00	4.00 _____
	SPRAY NOZZLE 1/4 F8004-LN PLASTIC*						
	ADDITIONAL PARTS REQ'D #S00202 & #06.S0415						
	NATURAL PVDF						
		140	5/21/2025			0.00	0.00 _____
	BEARING ASSEMBLY						
	35.UCF207.20	160	5/21/2025	EA		4.00	4.00 _____
	KML 1-1/4" SS BEARING 4-BOLT FLG						
	10.1010724	200	5/21/2025	EA		16.00	16.00 _____
	HHC/SCREW 7/16-14 X 1-1/2" SS						
	10.10407	210	5/21/2025	EA		16.00	16.00 _____
	FLAT WASHER 7/16" SS						
	NON-TAXABLE						
	10.10507	220	5/21/2025	EA		16.00	16.00 _____



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	HEX LOCK NUT 7/16"-14 SS						
	06.207.4-BOLT	440	5/21/2025	EA		3.00	3.00
	SS BEARING COVER FITS 207 HOUSING 1-1/4"						
	STAINLESS STEEL BEARING COVER, 4-BOLT PATTERN FOR FLANGE STYLE BEARING						
	FITS 207 HOUSING FOR 1-1/4", 1-3/8", 1-7/16" AND 1-5/16"						
	(THIS IS A CLOSED COVER.)						
	06.BG1.25-4HOLE	510	5/21/2025	EA		2.00	2.00
	SS BEARING GUARD 1.25" 4-HOLE*						
	STAINLESS STEEL (12 GAUGE)						
	BEARING GUARD						
	FOR 1-1/4" 4-HOLE BRG						
		540	5/21/2025			0.00	0.00
	STABILIZER / TORQUE ARM ASSEMBLY -						
	37.207-UNI	550	5/21/2025	EA		1.00	1.00
	STABILIZER BRACKET UNIVERSAL FITS 207*						
	UNIVERSAL FITS 207 HOUSING						
	FOR 1-1/4" OR 1-7/16" SHAFT						
	06.207-GBC343R	560	5/21/2025	EA		1.00	1.00
	SS K343 SYMM/TLOCK GEARBOX COVER (RIGHT)*						
	06.207-GBC343R						
	SS K343 SYMMETRICAL / TAPER LOCK GEARBOX COVER (RIGHT)*						
	RIGHT HAND HORIZONTAL MOUNTING ORIENTATION						
	10.10507	600	5/21/2025	EA		1.00	1.00
	HEX LOCK NUT 7/16"-14 SS						
	10.1010750	610	5/21/2025	EA		1.00	1.00
	HHC/SCREW 7/16 X 3" SS						
	10.10407	620	5/21/2025	EA		3.00	3.00
	FLAT WASHER 7/16" SS						
	NON-TAXABLE						
	10.10307	630	5/21/2025	EA		2.00	2.00
	LOCK WASHER 7/16" SS						
	NON-TAXABLE						
		930	5/21/2025			0.00	0.00
	D & F STANDADRD ESTOP -						



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Work Order ID	Part ID	Release	Want Date	Start Date	Finish Date	Qty	Drawing ID/Rev Engineer
	45.800F1YP1	940	5/21/2025	EA		1.00	1.00 _____
	ALLEN BRADLEY E-STOP STATION						
	10.1080808	950	5/21/2025	EA		4.00	4.00 _____
	SOCKET CAP SCREW 8-32 X 1/2" SS*						
	8C50KCS3						
	10.10808N	960	5/21/2025	EA		4.00	4.00 _____
	NYLON LOCK NUT 8-32 SS*						
	8CNNE3						
	MISCELLANEOUS -	1400	5/21/2025			0.00	0.00 _____
	10.1011013	1410	5/21/2025	EA		2.00	2.00 _____
	HH LAG SCREW SS 1/4 X 1"						
	NON TAXABLE						
	10.1060432	1430	5/21/2025	EA		42.00	42.00 _____
	MACH SCREW 1/4"- 20 X 2" SS*						
	PHILLIPS FLAT HEAD #72718						
	10.10504	1510	5/21/2025	EA		42.00	42.00 _____
	HEX NYLON LOCK NUT 1/4"-20 SS						
	NON-TAXABLE						
	10.1010616	1560	5/21/2025	EA		6.00	6.00 _____
	HHC/SCREW 3/8-16 X 1" SS						
	FASTENAL P/N 1170105						
	(NON-TAXABLE)						
	10.10306	1630	5/21/2025	EA		6.00	6.00 _____
	LOCK WASHER 3/8" SS						
	NON-TAXABLE						
	10.1010824	1710	5/21/2025	EA		4.00	4.00 _____
	HHC/SCREW 1/2-13 X 1-1/2"SS						
	NON-TAXABLE						
	10.10508	1740	5/21/2025	EA		4.00	4.00 _____
	HEX LOCK NUT 1/2" -13 SS						



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	10.10210 HEX NUT 5/8 X 11 SS	1760	5/21/2025	EA		4.00	4.00 _____
	S00425 SPACER 1/4" X 3/4" X 5/16"ID	1790	5/21/2025	EA		42.00	42.00 _____
SHIPPING SHIPPING	100	1.00	1.00	0.00	0.00		



OS MACHINE	110	1.00	1.00	0.00	0.00
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Part ID/Sub ID	Piece#	Date Reqd	Unit Of Measur	Qty Reqd	Qty Due	Issue
06.DS1215-1.25 SHAFT 12" DRIVE WITH 1-1/4 JOURNAL	10	5/21/2025	EA	1.00	1.00	_____
06.IS1215-1.25 SHAFT 12" IDLE WITH 1-1/4 JOURNAL	20	5/21/2025	EA	1.00	1.00	_____
REWORK-S REWORK-S	120	1.00	1.00	0.00	0.00	



REWORK-E	130	1.00	1.00	0.00	0.00
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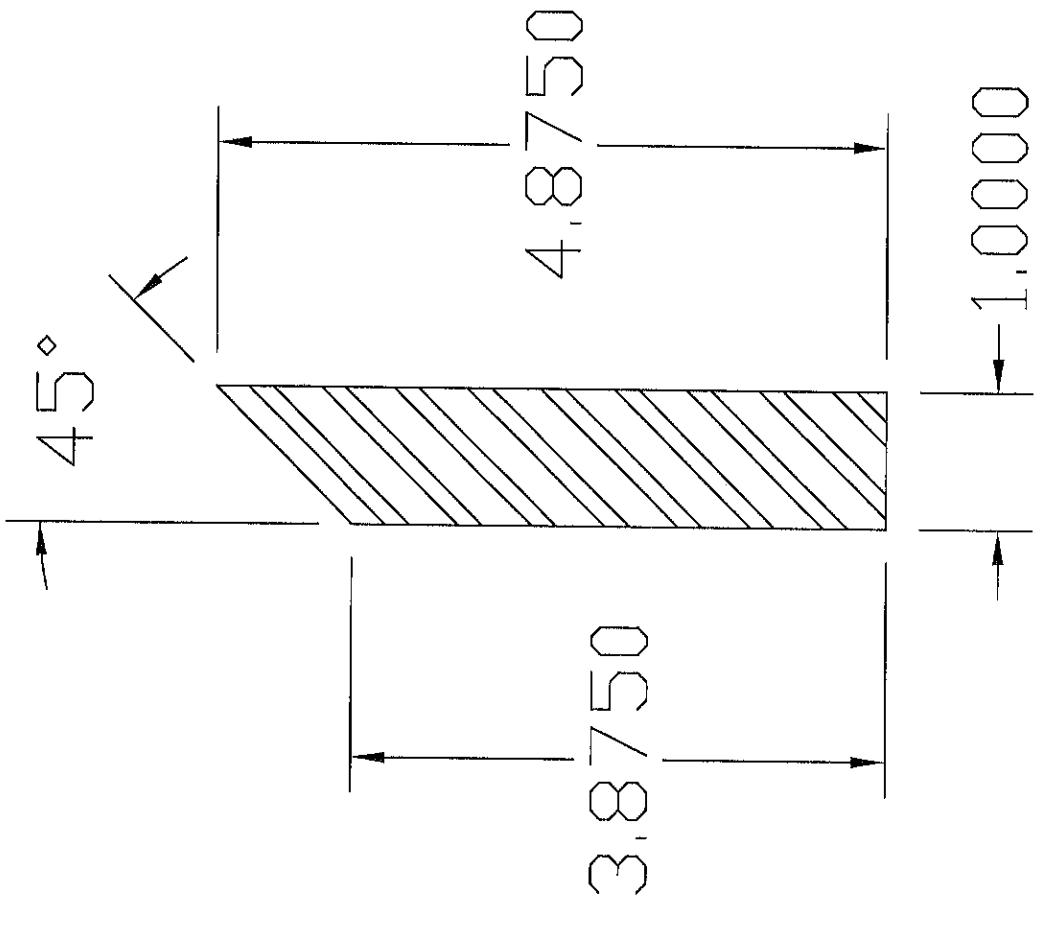
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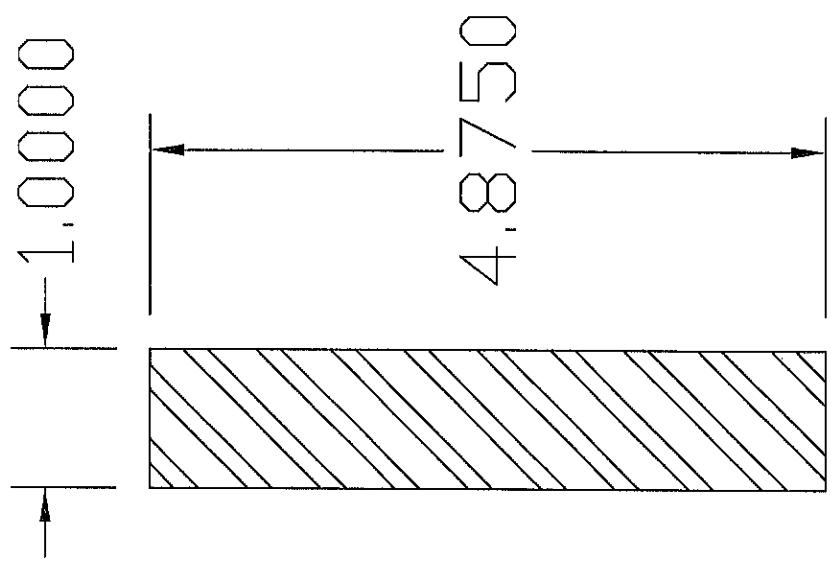
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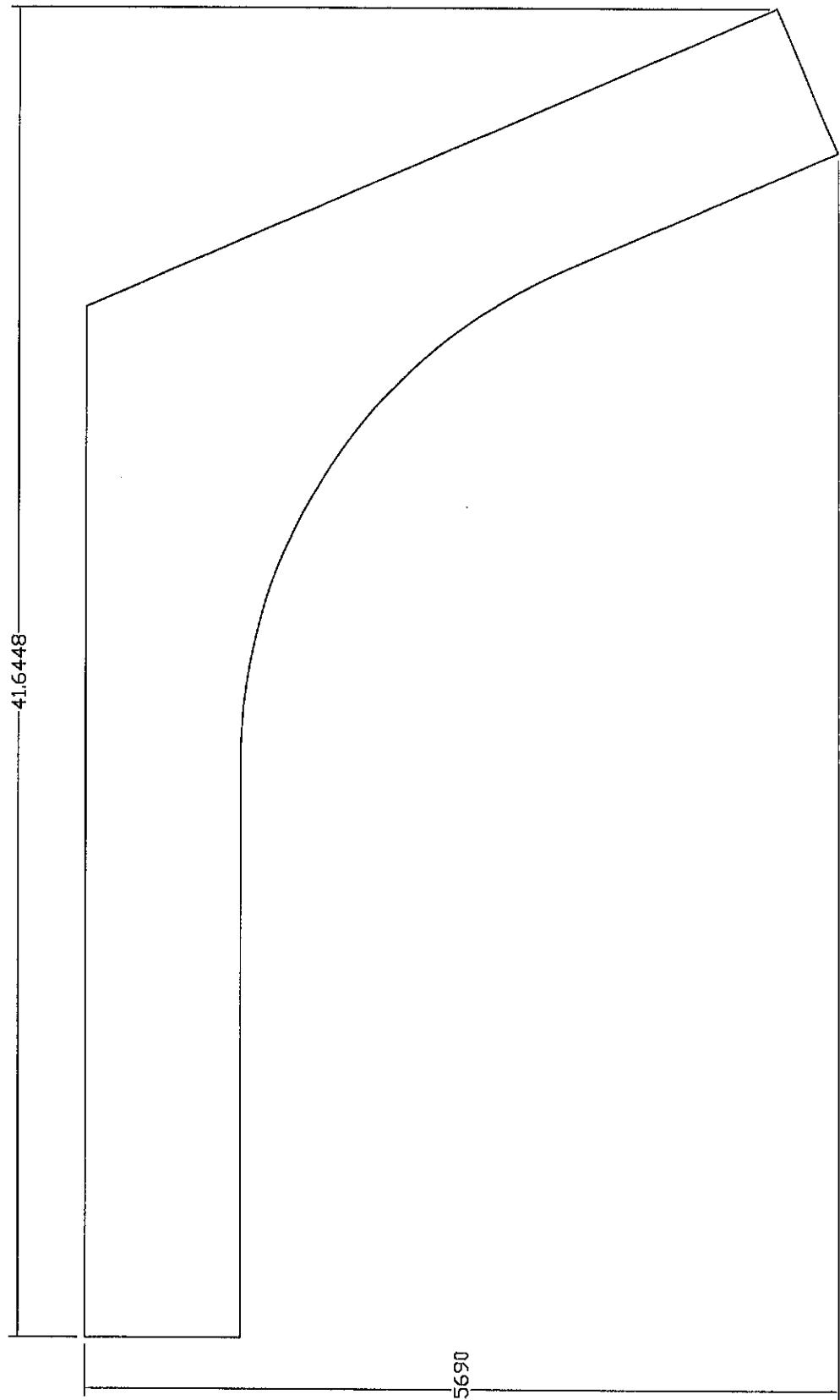




WAYNE FARMS - UNION SPRINGS, AL
C121241-C-02
UHMW BEVELED INDENT
(10) FT REQ'D

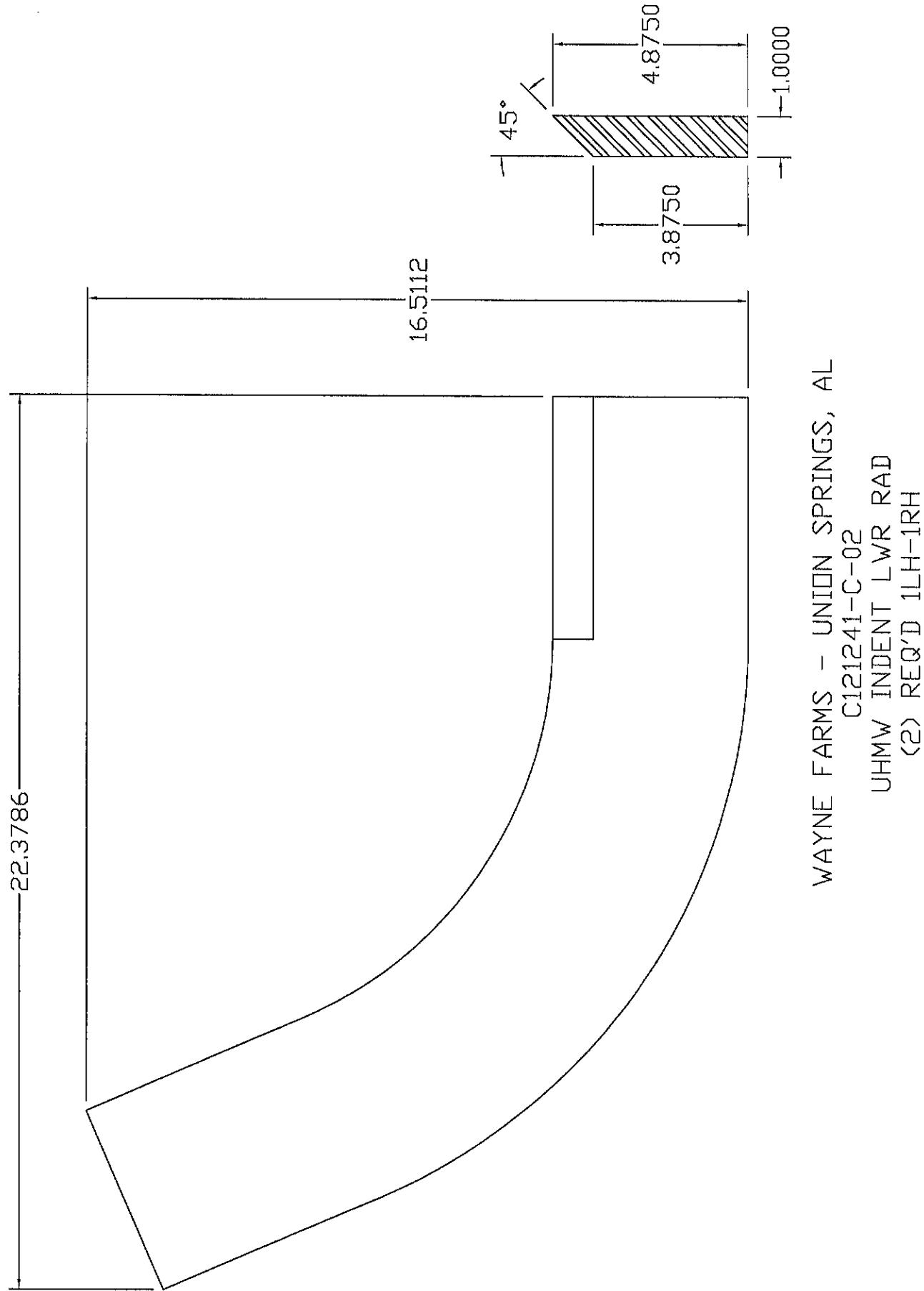


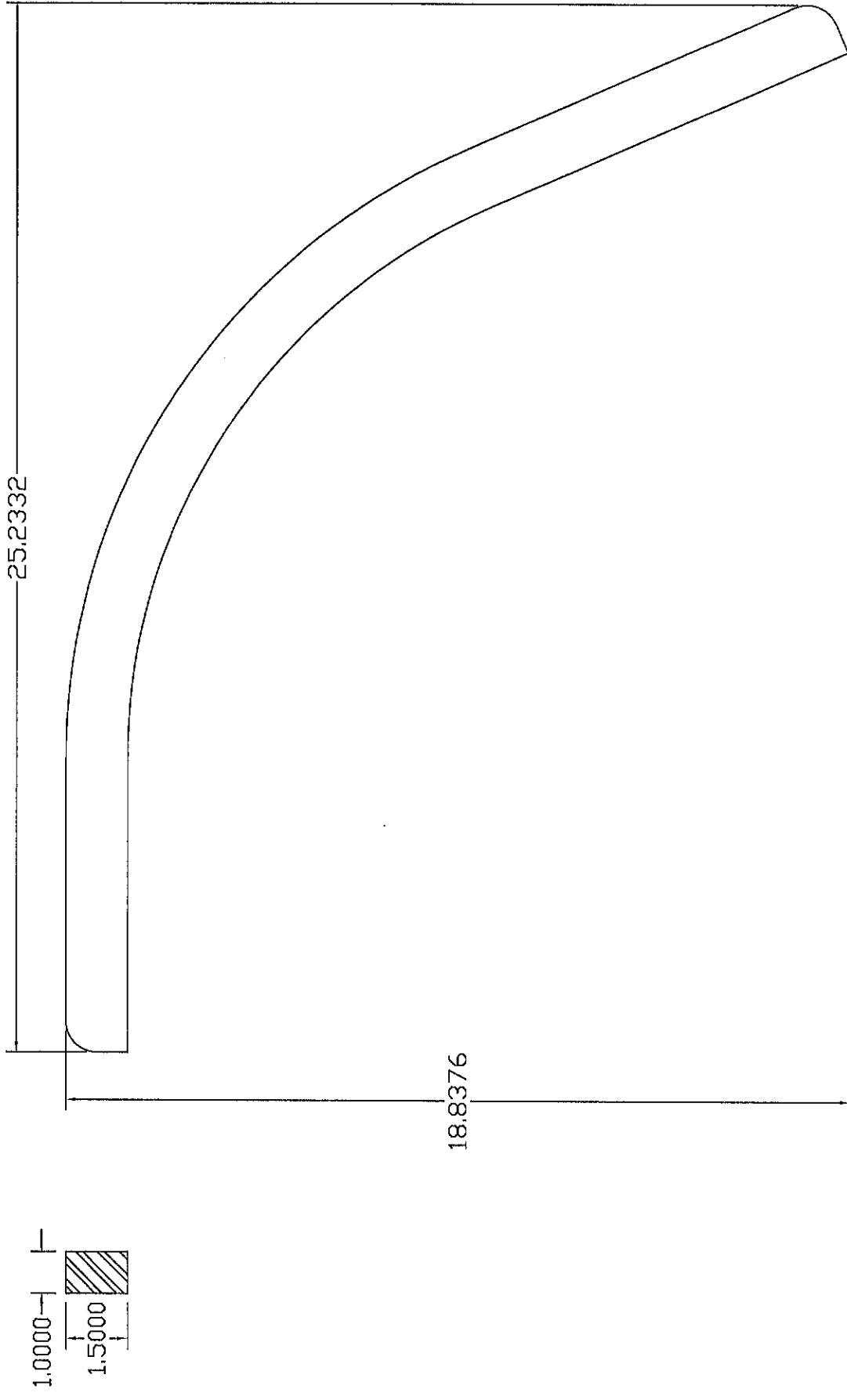
WAYNE FARMS - UNION SPRINGS, AL
C121241-C-02
UHMW REC INDENT
(20) FT REQ'D



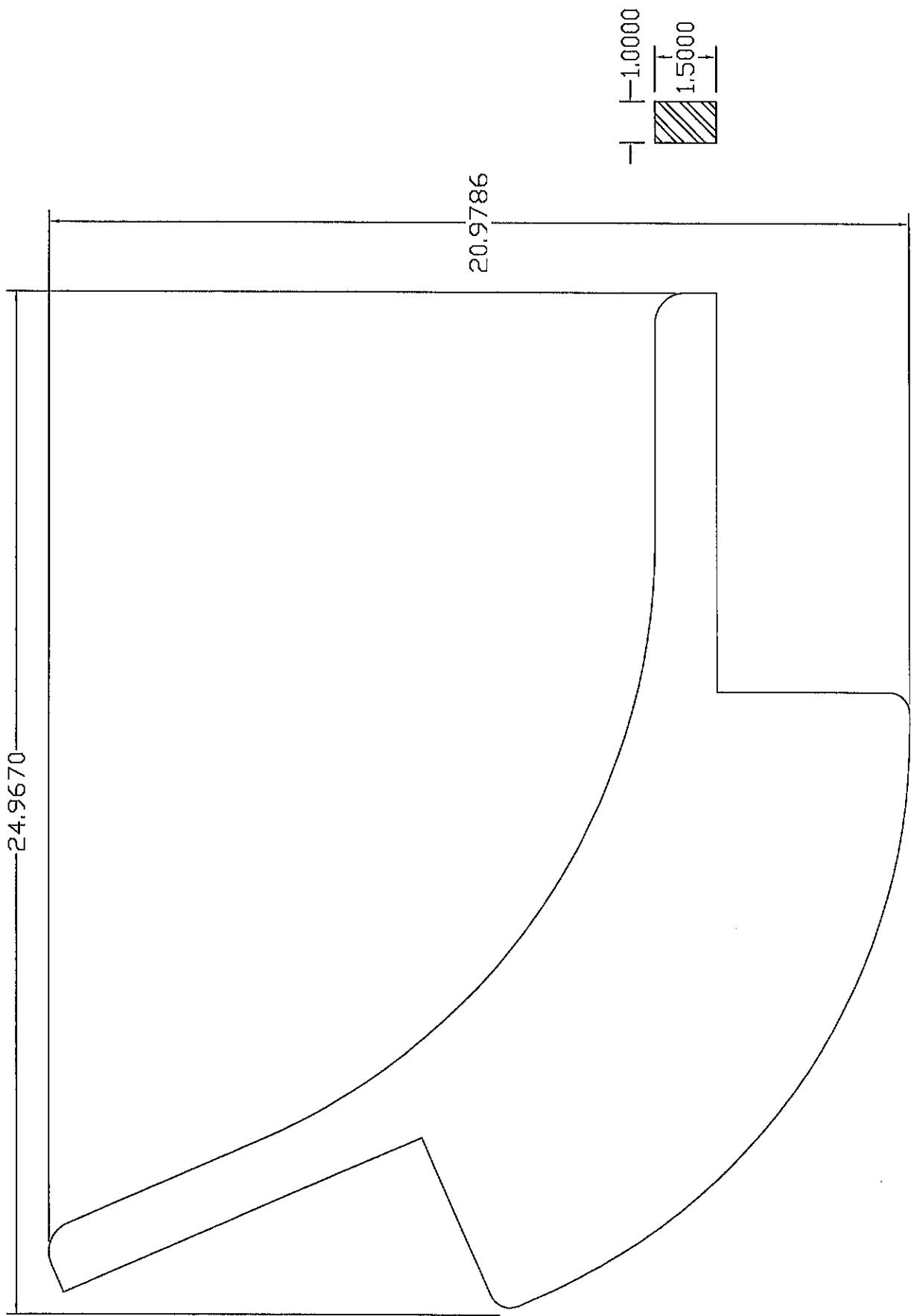
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WAYNE FARMS - UNION SPRINGS, AL
C121241-C-02
UHMW INDENT UPR RAD
(2) REQ'D

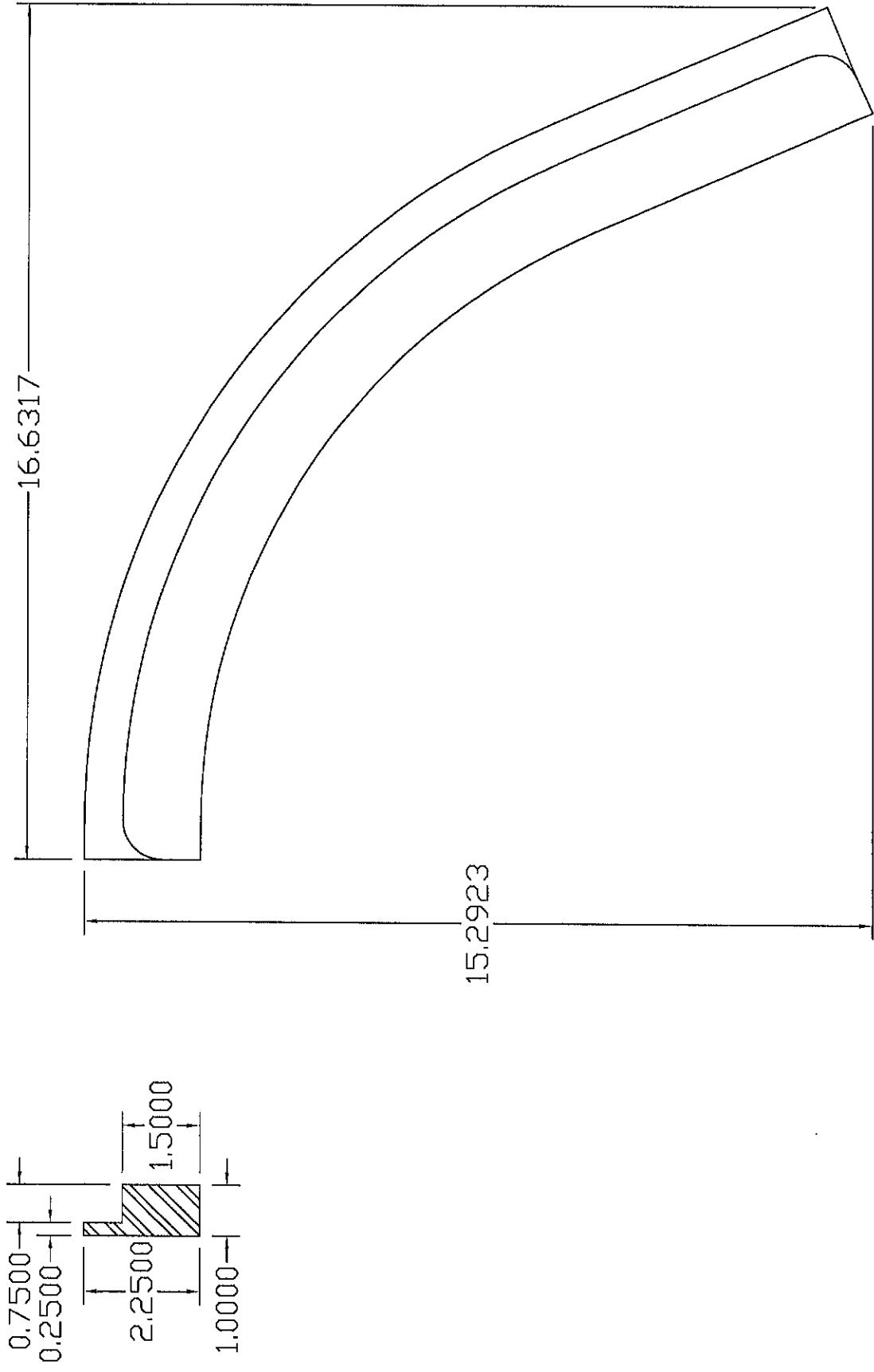




WAYNE FARMS - UNION SPRINGS, AL
C121241-C-02
UHMW CWAY UPR RAD
(3) REQ'D



WAYNE FARMS - UNION SPRINGS, AL
C121241-C-02
UHMW CWAY LWR RAD
(3) REQ'D



WAYNE FARMS - UNION SPRINGS, AL
C121241-C-02
UHMW L-SHAPED RWAY UPR RAD
(2) REQ'D 1LH-1RH

