

EQUIPMENT SPEC SHEET

REVISION:



NAME & LOCATION	WAYNE FARMS UNION SPRINGS, AL			CUSTOMER NUMBER	C121241			
ITEM NUMBER	C-28	ITEM SERIAL NUMBER	C121241-C-28			ITEMS REQ'D	1	
ENGINEER	GARY CAMBRON	SALESMAN	HEATH MORROW			CAD TECH DESIGNER	ETHAN JONES	
EQUIPMENT TYPE	WING BAGGER INCLINE CONV			CAD TECH DETAILER			GABRIEL PEREZ	
1 BELT MANUF.	INTRALOX	2	SERIES	800S			3 BELT TYPE	OH FT
4 BELT LENGTH	262'	5	BELT COLOR	WHITE			6 BELT MATERIAL	AC (Acetal)
7 FRICTION SPACING	N/A	8	BELT INDENT	N/A			9 CENTER NOTCH	N/A
10 BELT WIDTH	8"	11	WEARSTRIP	1"X1-1/2" UHMW			12 BELT PIN MAT.	WHITE AC (Acetal)
13 BELT FLIGHTS	YES	14	FLIGHT HEIGHT	3"			15 FLIGHT TYPE	STREAMLINE
16 FLIGHT CENTERS	12"	17	FLIGHT INDENT	1.3"			18 CENTER NOTCH	N/A
19 T.O.B. INFED		20	T.O.B. DISCHARGE					
21 IDLE SPROCKET	8 TOOTH	22	PITCH DIAMETER	5.2" PD			23 BORE SIZE/TYPE	1-1/2" SQUARE
24 DRIVE SPROCKET	8 TOOTH	25	PITCH DIAMETER	5.2" PD			26 BORE SIZE/TYPE	1-1/2" SQUARE
27 SPROCKETS @ DRV	2	28	SPROCKETS @ IDLE	2			29 BELT SCRAPE	NO
30 BELT WASHER	YES	31	DRIPT PAN	YES			32 DRIPT PAN @ DRIVE	YES
33 DRIVE SIDE	LEFT	34	DRIVE TYPE	EXTREME DUTY			35 MTR/GB FRAME	143TC/145TC
36 MOTOR	STERLING	37	HORSEPOWER	1 HP			38	FPM
39 GEARBOX	K343 TAPER	40	RATIO	32:1			41	MULTIPLIER
42 EQUIP. MAT.	1/4" SS	43	LEGS				44	TAKE UP
CATENARY SAG								

PARTS and or MATERIAL UNIQUE TO THIS ITEM(S) / SPECIAL DESIGN SPECS (Please explain)

SAFETY LABELS AND E-STOPS TO BE LOCATED AS SHOWN.

SAFETY LABELS ARE ETCHED ON 12GA PLATES.

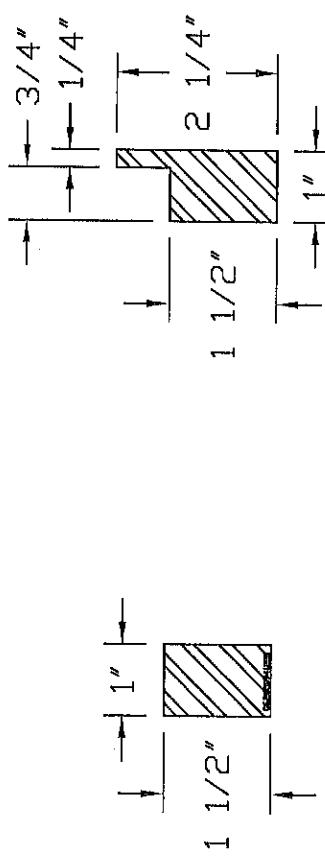
DRIVE RESTRAINT KIT.

DRAWING COMPLETION DATE

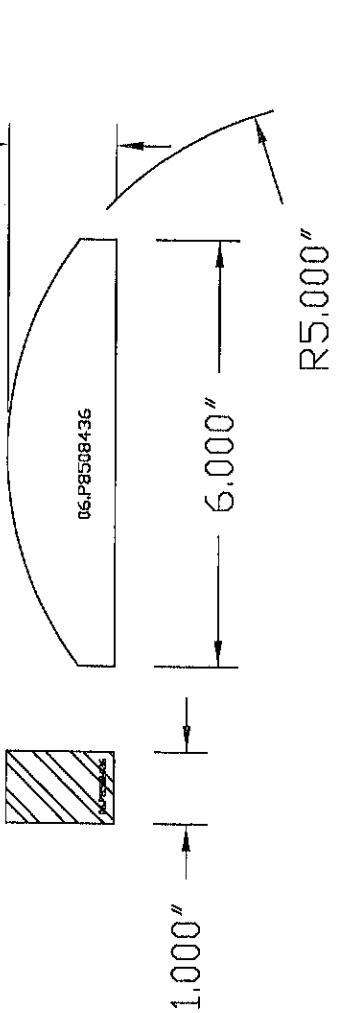
10/24/2025

DELIVERY DATE

11/21/2025

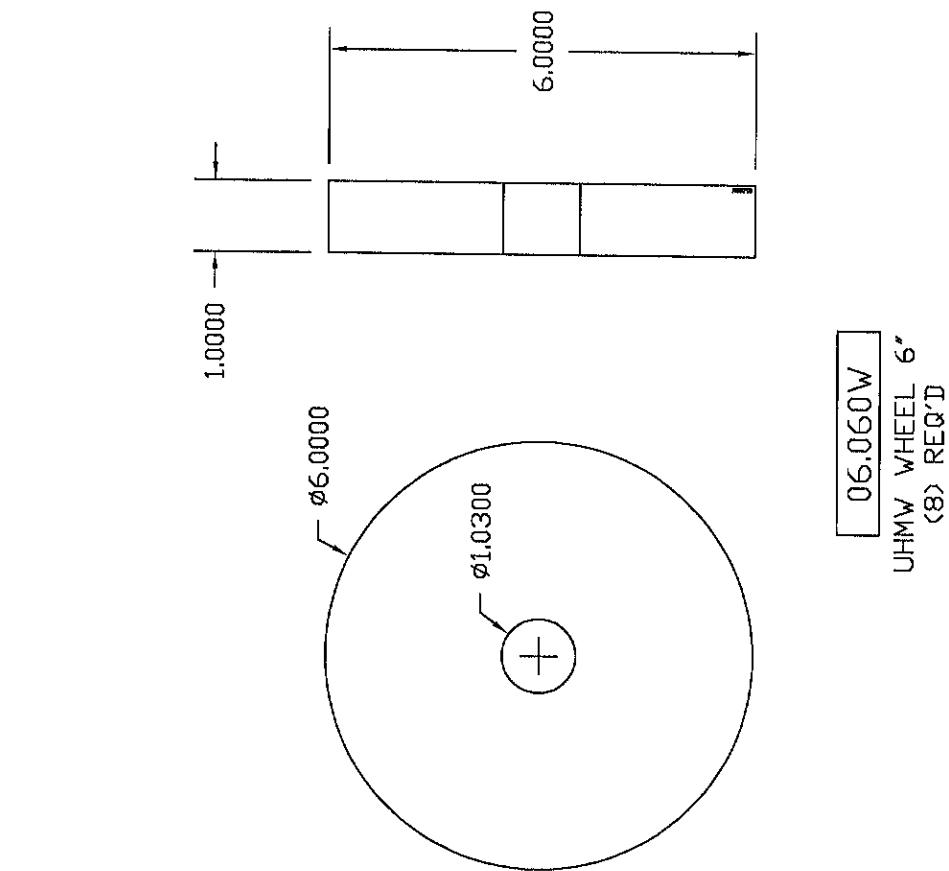


06,P850941225 06,P8509495901LHD
(28) FT REQ'D <220> FT REQ'D



06,P8508436

UHMW SHOE
 <2> REQ'D



06,060W
 UHMW WHEEL 6"
 <8> REQ'D



D&F EQUIPMENT SALES, INC - ALABAMA
Work Order Traveller
WORK ORDER ID: 121241-C-28/S

10/27/2025 1:38 PM
Page 1

Work Order ID	Part ID	Release	Want Date	Start Date	Finish Date	Qty	Drawing ID/Rev Engineer
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121241-C-28/S DFM500I12 5/21/2025 11/14/2025 1.00



Drawing Rev:

D&F INCLINE CONVEYOR 12" WI

DENICE

Order ID: Customer: Ship To:
Part ID:

Shop Resources Type	Seq#	End Qty	Start Qty	Setup Hrs	Run Hrs	Start Date	Finish Date	Drawing ID/Rev
ENGINEERING	10	1.00	1.00	0.00	0.00			
ENGINEERING								



LASER SHOP 20 1.00 1.00 0.00 0.00
LASER SHOP



SHOP1 30 1.00 1.00 0.00 0.00
SHOP1



Part ID/Sub ID	Piece#	Date Reqd	Unit Of Measur	Qty Reqd	Qty Due	Issue
01.S101 3/16" PLATE SS 48X120	10	5/21/2025	4X10	0.00	0.00	
01.S104	20	5/21/2025	5X10	0.00	0.00	



D&F EQUIPMENT SALES, INC - ALABAMA
Work Order Traveller
WORK ORDER ID: 121241-C-28/S

10/27/2025 1:38 PM
Page 2

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3/16" PLATE SS 60X120								
	01.S108		30	5/21/2025	4X10	0.00	0.00	_____
	1/4" PLATE SS 48X120							
	01.S111		40	5/21/2025	5X10	0.00	0.00	_____
	1/4" PLATE SS 60X120							
	01.S127		90	5/21/2025	4X10	0.00	0.00	_____
	12GA SHEET SS 48X120							
	01.S129		100	5/21/2025	5X10	0.00	0.00	_____
	12GA SHEET SS 60X120							
	02.RR209		140	5/21/2025	FT	0.00	0.00	_____
	ROUND ROD 1" SS							
	03.A612		200	5/21/2025	FT	0.00	0.00	_____
	ANGLE IRON 2" X 2" X 1/4" SS							
	05.T804		290	5/21/2025	FT	0.00	0.00	_____
	TUBING SS 1"SQ X 11GA							
	30.40706		330	5/21/2025	EA	0.00	0.00	_____
	COUPLING SS 3/8"							
	S00024		340	5/21/2025	EA	1.00	1.00	_____
	TUBING END CAP - 1" SQ X 12 GA							
SHOP2	40	1.00	1.00	0.00	0.00			
SHOP2								



SHOP3	50	1.00	1.00	0.00	0.00
SHOP3					



Part ID/Sub ID	Piece#	Date Reqd	Unit Of Measur	Qty Reqd	Qty Due	Issue
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D&F EQUIPMENT SALES, INC - ALABAMA
Work Order Traveller
WORK ORDER ID: 121241-C-28/S

10/27/2025 1:38 PM
Page 3

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	06.S0415	20	5/21/2025	EA		2.00	2.00 _____
	BELT WASH 12" SPLASH SHIELD STD 304						
	S00421A	60	5/21/2025	EA		1.00	1.00 _____
	DRIVE DRIP PAN 30" X 11" (FOR NORDISTOBER GEARBOXES)						
	06.S00421HA	80	5/21/2025	EA		2.00	2.00 _____
	SS DRIP PAN HANGER 1"W FLAT BAR W/ 7/16"H* 1"W FLAT BAR WITH 7/16" HOLE 6.75" OVERAL LENGTH						
UHMW PARTS	60	1.00	1.00	0.00	0.00		
UHMW PARTS							



Part ID/Sub ID	Piece#	Date Reqd	Unit Of Measur	Qty Reqd	Qty Due	Issue
06.P850941225	10	5/21/2025	FT	280.00	280.00	_____
UHMW WEARSTRIP 1" X 1-1/2"						
06.P8509495901LHD	20	5/21/2025	FT	220.00	220.00	_____
UHMW WEARSTRIP L-SHAPE 1"X2-1/4" W/ NOT* 3/4" x 3/4" NOTCH						
06.060W	21	5/21/2025	EA	8.00	8.00	_____
UHMW WHEEL 6"DIA X 1"W 1.03"B						
06.P8508436	22	5/21/2025	EA	2.00	2.00	_____
UHMW SHOE RETURN 6" X 1-1/2" X 1"						
	30	5/21/2025		80.00	80.00	_____
UHMW INDENT, SEE DWG						
	31	5/21/2025		170.00	170.00	_____
UHMW REC INDENT, SEE DWG						
	40	5/21/2025		90.00	90.00	_____
UHMW CTR L-SHAPED RWAY, SEE DWG						



D&F EQUIPMENT SALES, INC - ALABAMA
Work Order Traveller
WORK ORDER ID: 121241-C-28/S

10/27/2025 1:38 PM
Page 4

Work Order ID	Part ID	Release	Want Date	Start Date	Finish Date	Qty	Drawing ID/Rev. Engineer
		50	5/21/2025			4.00	4.00 _____
	UHMW INDENT LWR RAD (4)	REQ'D 2LH-2RH, SEE DWG					
		60	5/21/2025			4.00	4.00 _____
	UHMW INDENT UPR RAD, SEE DWG						
		70	5/21/2025			4.00	4.00 _____
	UHMW CWAY LWR RAD, SEE DWG						
		80	5/21/2025			4.00	4.00 _____
	UHMW CWAY UPR RAD, SEE DWG						
		90	5/21/2025			2.00	2.00 _____
	UHMW L-SHAPED RWAY LWR RAD (2)	REQ'D 1LH-1RH, SEE DWG					
		100	5/21/2025			2.00	2.00 _____
	UHMW L-SHAPED RWAY UPR RAD (2)	REQ'D 1LH-1RH, SEE DWG					
		110	5/21/2025			1.00	1.00 _____
	UHMW L-SHAPED CTR RWAY LWR RAD, SEE DWG						
		120	5/21/2025			1.00	1.00 _____
	UHMW L-SHAPED CTR RWAY UPR RAD, SEE DWG						
SUB-ASSY 1	70		1.00	1.00	0.00	0.00	
SUB-ASSY 1							
SUB-ASSY 2	80		1.00	1.00	0.00	0.00	
SUB-ASSY 2							



SUB-ASSY 2 80 1.00 1.00 0.00 0.00
SUB-ASSY 2



D&F EQUIPMENT SALES, INC - ALABAMA
Work Order Traveller
WORK ORDER ID: 121241-C-28/S

10/27/2025 1:38 PM
Page 5

Work Order ID	Part ID	Release	Want Date	Start Date	Finish Date	Qty	Drawing ID/Rev	Engineer
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FINAL ASSEM 90 1.00 1.00 0.00 0.00
FINALASSEMB



Part ID/Sub ID	Piece#	Date Rqrd	Unit Of Measur	Qty Rqrd	Qty Due	Issue
		10 5/21/2025		262.00	262.00	_____
BELT - 800S 8"W OH FT WHITE AC W/ WHITE AC RODS, 3" STREAMLINE FLIGHTS, 12"C, 1.30" I						
37.1XI	20	5/21/2025	EA	1.00	1.00	_____
1HP XTREME 143TC 1800RPM INV DUTY*						
STAINLESS STEEL						
XTREME						
RPM: 1800						
FOOT OPTION: FOOTLESS						
FRAME: 143TC						
ENCLOSURE: TEFC						
RATING: INVERTER DUTY						
ELECTRICAL: 3 PHASE 460V						
ENCAPSULATED: ENCAPSULATED						
37.4SJ2	30	5/21/2025	EA	1.00	1.00	_____
STERLING SS HEL BEVEL SYMMETRICAL 32:1*						
STERLING SYMMETRICAL						
STAINLESS STEEL SMOOTH BODY						
403 HELICAL BEVEL						
32:1 31.539:1 (EXACT)						
140TC						
W/ TORQUE ARM						
06.DRK	40	5/21/2025	EA	1.00	1.00	_____
DRIVE RESTRAINT KIT						
37.SSK04125U	50	5/21/2025	EA	1.00	1.00	_____



D&F EQUIPMENT SALES, INC - ALABAMA
Work Order Traveller
WORK ORDER ID: 121241-C-28/S

10/27/2025 1:39 PM
Page 6

Work Order ID	Part ID	Release	Want Date	Start Date	Finish Date	Qty	Drawing ID/Rev	Engineer
SYMMETRICAL BUSHING 1-1/4" FOR SSK04 HE*								
	SSK04-1.250UTBK					12.00	12.00	
	STAINLESS STEEL							
	1-1/4" SYMMETRICAL BUSHING KIT FOR							
	SIZE SSK04 HELICAL BEVEL							
31.2808		80	5/21/2025	EA		12.00	12.00	
	SPROCKET 800S 8T 1.5"SB 5.2"PD*							
	PART #S3D8 G5CPE7 NG							
	EZ CLEAN MOLDED SPROCKET							
		90	5/21/2025			0.00	0.00	
	SET COLLARS							
47.02116		91	5/21/2025	EA		12.00	12.00	
	SET COLLAR 1" SS							
15.142		100	5/21/2025	EA		2.00	2.00	
	SANITARY 2" SS ROLL TYPE FERRULE							
31.91121		110	5/21/2025	EA		18.00	18.00	
	RETAINER SNAP RING 1.5" SS*							
	(SH-206SS)							
95.0141902P		130	5/21/2025	EA		4.00	4.00	
	SPRAY NOZZLE 1/4 F8004-LN PLASTIC*							
	ADDITIONAL PARTS REQ'D #S00202 & #06.S0415							
	NATURAL PVDF							
		140	5/21/2025			0.00	0.00	
	BEARING ASSEMBLY							
35.UCF207.20		160	5/21/2025	EA		7.00	7.00	
	KML 1-1/4" SS BEARING 4-BOLT FLG							
10.1010724		200	5/21/2025	EA		28.00	28.00	
	HHC/SCREW 7/16-14 X 1-1/2" SS							
10.10407		210	5/21/2025	EA		28.00	28.00	
	FLAT WASHER 7/16" SS							
	NON-TAXABLE							
10.10507		220	5/21/2025	EA		28.00	28.00	
	HEX LOCK NUT 7/16"-14 SS							



D&F EQUIPMENT SALES, INC - ALABAMA
Work Order Traveller
WORK ORDER ID: 121241-C-28/S

10/27/2025 1:39 PM
Page 7

Work Order ID	Part ID	Release	Want Date	Start Date	Finish Date	Qty	Drawing ID/Rev Engineer
	35.UCFL205.16	224	5/21/2025	EA		4.00	4.00 _____
	KML 1" SS BEARING 2-BOLT FLG						
	10.1010624	225	5/21/2025	EA		8.00	8.00 _____
	HHC/SCREW 3/8-16 X 1-1/2" SS						
	10.10406	226	5/21/2025	EA		8.00	8.00 _____
	FLAT WASHER 3/8" SS						
	FASTENAL P/N 1171017						
	(NON-TAXABLE)						
	10.10506	227	5/21/2025	EA		8.00	8.00 _____
	HEX NYLON LOCK NUT 3/8"-16 SS						
	35.UCFB207.20	280	5/21/2025	EA		1.00	1.00 _____
	KML 1-1/4" SS BEARING 3-BOLT FLG						
	10.1010624	300	5/21/2025	EA		3.00	3.00 _____
	HHC/SCREW 3/8-16 X 1-1/2" SS						
	10.10406	310	5/21/2025	EA		3.00	3.00 _____
	FLAT WASHER 3/8" SS						
	FASTENAL P/N 1171017						
	(NON-TAXABLE)						
	10.10506	320	5/21/2025	EA		3.00	3.00 _____
	HEX NYLON LOCK NUT 3/8"-16 SS						
	06.205.2-BOLT	330	5/21/2025	EA		4.00	4.00 _____
	SS BEARING COVER FITS 205 HOUSING 1" 2B*						
	STAINLESS STEEL BEARING COVER, 2-BOLT PATTERN						
	FITS 205 HOUSING FOR 1" BEARING						
	(THIS IS A CLOSED COVER.)						
	06.207.4-BOLT	440	5/21/2025	EA		6.00	6.00 _____
	SS BEARING COVER FITS 207 HOUSING 1-1/4"						
	STAINLESS STEEL BEARING COVER, 4-BOLT PATTERN FOR FLANGE STYLE BEARING						
	FITS 207 HOUSING FOR 1-1/4", 1-3/8", 1-7/16" AND 1-5/16"						
	(THIS IS A CLOSED COVER.)						
	06.BG1.25-4HOLE	510	5/21/2025	EA		5.00	5.00 _____
	SS BEARING GUARD 1.25" 4-HOLE*						
	STAINLESS STEEL (12 GAUGE)						
	BEARING GUARD						



D&F EQUIPMENT SALES, INC - ALABAMA
Work Order Traveller
WORK ORDER ID: 121241-C-28/S

10/27/2025 1:39 PM
Page 8

Work Order ID	Part ID	Release	Want Date	Start Date	Finish Date	Qty	Drawing ID/Rev	Engineer
FOR 1-1/4" 4-HOLE BRG								
		540	5/21/2025			0.00	0.00	
	STABILIZER / TORQUE ARM ASSEMBLY -							
	37.207-UNI	550	5/21/2025	EA		1.00	1.00	
	STABILIZER BRACKET UNIVERSAL FITS 207*							
	UNIVERSAL FITS 207 HOUSING							
	FOR 1-1/4" OR 1-7/16" SHAFT							
	06.207-GBC343L	570	5/21/2025	EA		1.00	1.00	
	SS K343 SYMM/TLOCK GEARBOX COVER (LEFT)*							
	06.207-GBC343L							
	SS K343 SYMMETRICAL / TAPER LOCK GEARBOX COVER (LEFT)*							
	LEFT HAND HORIZONTAL MOUNTING ORIENTATION							
	10.10507	600	5/21/2025	EA		1.00	1.00	
	HEX LOCK NUT 7/16"-14 SS							
	10.1010750	610	5/21/2025	EA		1.00	1.00	
	HHC/SCREW 7/16 X 3" SS							
	10.10407	620	5/21/2025	EA		3.00	3.00	
	FLAT WASHER 7/16" SS							
	NON-TAXABLE							
	10.10307	630	5/21/2025	EA		2.00	2.00	
	LOCK WASHER 7/16" SS							
	NON-TAXABLE							
		930	5/21/2025			0.00	0.00	
	D & F STANDADRD ESTOP -							
	45.800F1YP1	940	5/21/2025	EA		3.00	3.00	
	ALLEN BRADLEY E-STOP STATION							
	10.1080808	950	5/21/2025	EA		12.00	12.00	
	SOCKET CAP SCREW 8-32 X 1/2" SS*							
	8C50KCS3							
	10.10808N	960	5/21/2025	EA		12.00	12.00	
	NYLON LOCK NUT 8-32 SS*							
	8CNNE3							



D&F EQUIPMENT SALES, INC - ALABAMA
Work Order Traveller
WORK ORDER ID: 121241-C-28/S

10/27/2025 1:39 PM
Page 9

Work Order ID	Part ID	Release	Want Date	Start Date	Finish Date	Qty	Drawing ID/Rev Engineer
		1400	5/21/2025			0.00	0.00 _____
	MISCELLANEOUS -						
	10.1011013	1410	5/21/2025	EA		4.00	4.00 _____
	HH LAG SCREW SS 1/4 X 1"						
	NON TAXABLE						
	10.1060432	1430	5/21/2025	EA		136.00	136.00 _____
	MACH SCREW 1/4"- 20 X 2" SS*						
	PHILLIPS FLAT HEAD #72718						
	10.1060430	1440	5/21/2025	EA		134.00	134.00 _____
	MACH SCREW 1/4"-20 X 1-3/4" SS*						
	PHILLIPS FLAT HEAD (NON-TAXABLE)						
	10.10504	1510	5/21/2025	EA		234.00	234.00 _____
	HEX NYLON LOCK NUT 1/4"-20 SS						
	NON-TAXABLE						
	10.1010616	1560	5/21/2025	EA		8.00	8.00 _____
	HHC/SCREW 3/8-16 X 1" SS						
	FASTENAL P/N 1170105						
	(NON-TAXABLE)						
	10.10306	1630	5/21/2025	EA		8.00	8.00 _____
	LOCK WASHER 3/8" SS						
	NON-TAXABLE						
	10.1010824	1710	5/21/2025	EA		24.00	24.00 _____
	HHC/SCREW 1/2-13 X 1-1/2"SS						
	NON-TAXABLE						
	10.10508	1740	5/21/2025	EA		24.00	24.00 _____
	HEX LOCK NUT 1/2" -13 SS						
	S00425	1790	5/21/2025	EA		234.00	234.00 _____
	SPACER 1/4" X 3/4" X 5/16"ID						
SHIPPING	100	1.00		1.00	0.00	0.00	
SHIPPING							





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Work Order Traveller
WORK ORDER ID: 121241-C-28/S

10/27/2025 1:39 PM
Page 10

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OS
MACHINE 110 1.00 1.00 0.00 0.00



Part ID/Sub ID	Piece#	Date Reqd	Unit Of Measur	Qty Reqd	Qty Due	Issue
DRIVE SHAFT, SEE DRAWING		10 5/21/2025		1.00	1.00	_____
IDLE SHAFT 12 9/16" LG, SEE DRAWING		20 5/21/2025		1.00	1.00	_____
IDLE SHAFT 15" LG, SEE DRAWING		30 5/21/2025		1.00	1.00	_____
IDLE SHAFT 23 1/2" LG, SEE DRAWING		40 5/21/2025		1.00	1.00	_____

REWORK-S 120 1.00 1.00 0.00 0.00



REWORK-E 130 1.00 1.00 0.00 0.00



REWORK-P 140 1.00 1.00 0.00 0.00

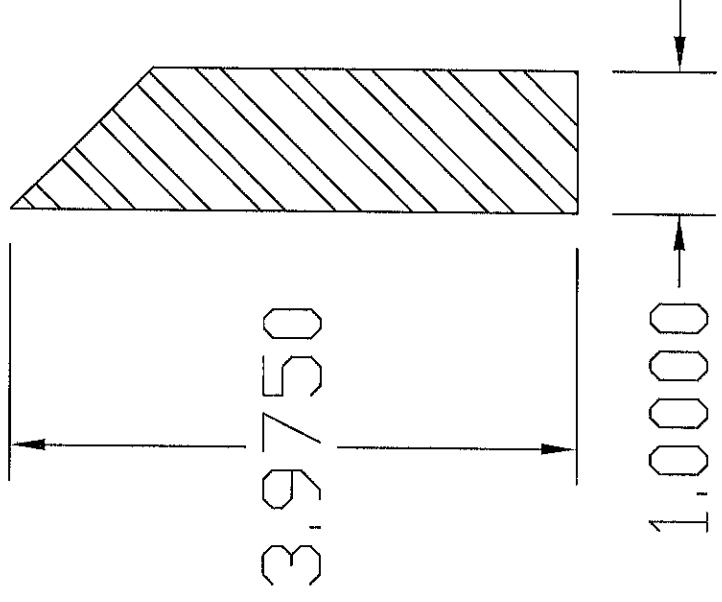


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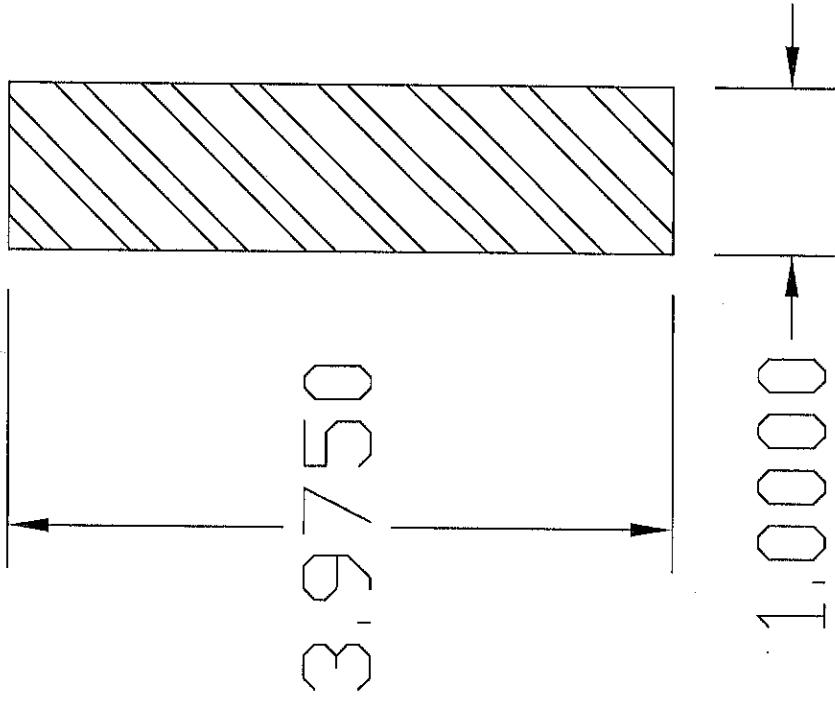
10/27/2025 1:39 PM
Page 11

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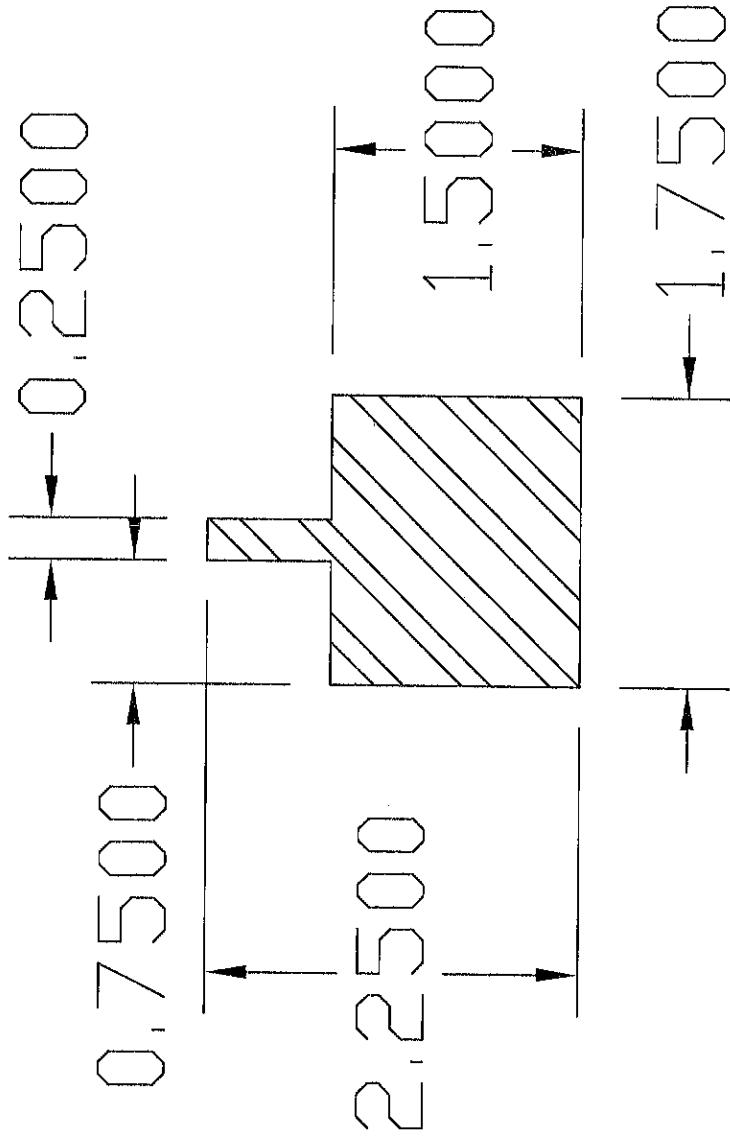




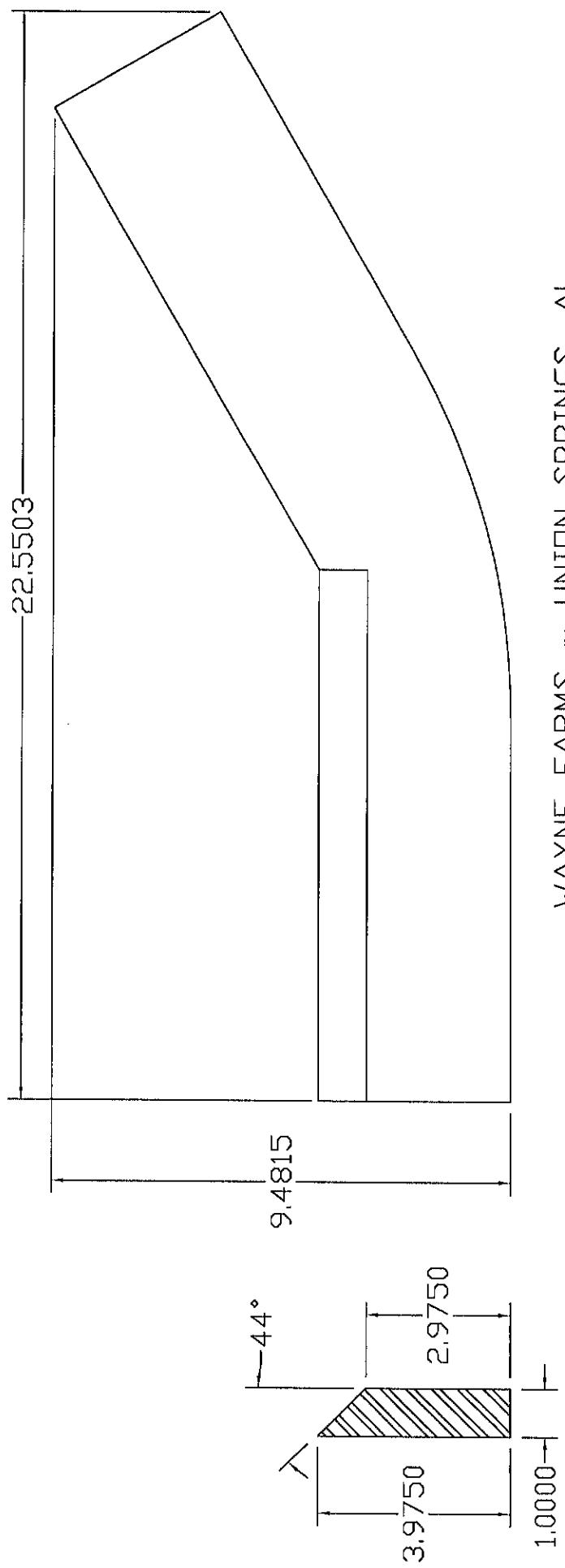
WAYNE FARMS - UNION SPRINGS, AL
C121241-C-28
UHMW INDENT
(80) FT REQ'D



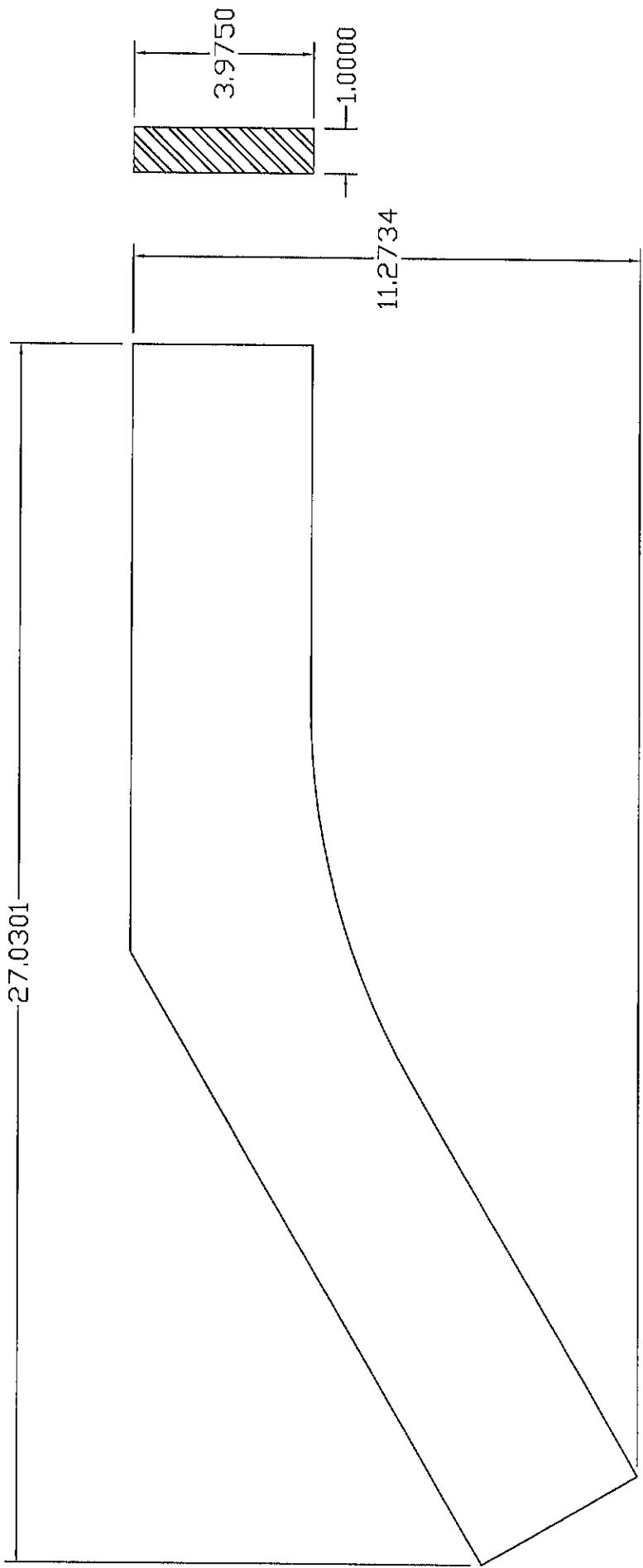
WAYNE FARMS - UNION SPRINGS, AL
C121241-C-28
UHMW REC INDENT
<170> FT REQ'D



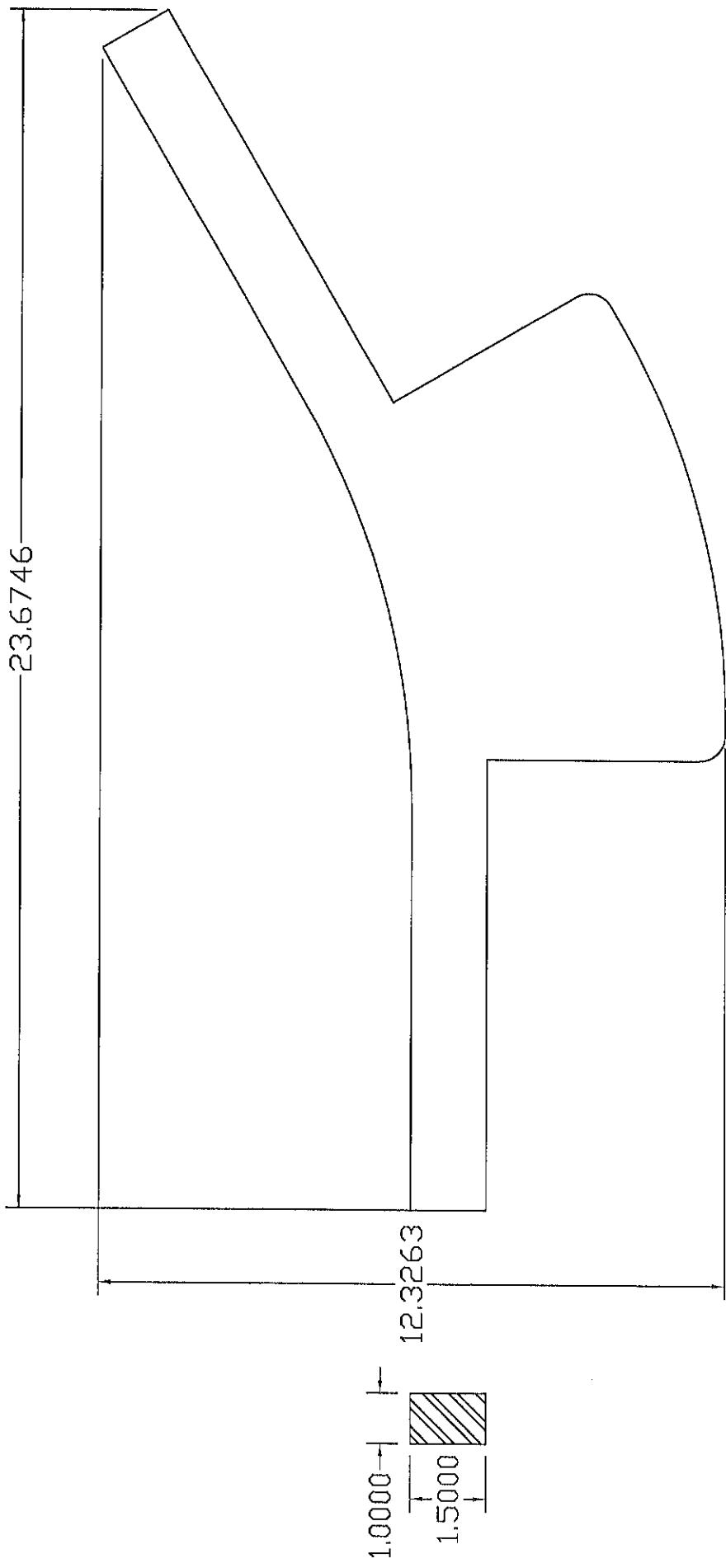
WAYNE FARMS - UNION SPRINGS, AL
C121241-C-28
UHMW CTR L-SHAPED RUNWAY
(90) FT REQ'D



WAYNE FARMS - UNION SPRINGS, AL
C121241-C-28
UHMW INDENT LWR RAD
(4) REQ'D 2LH-2RH



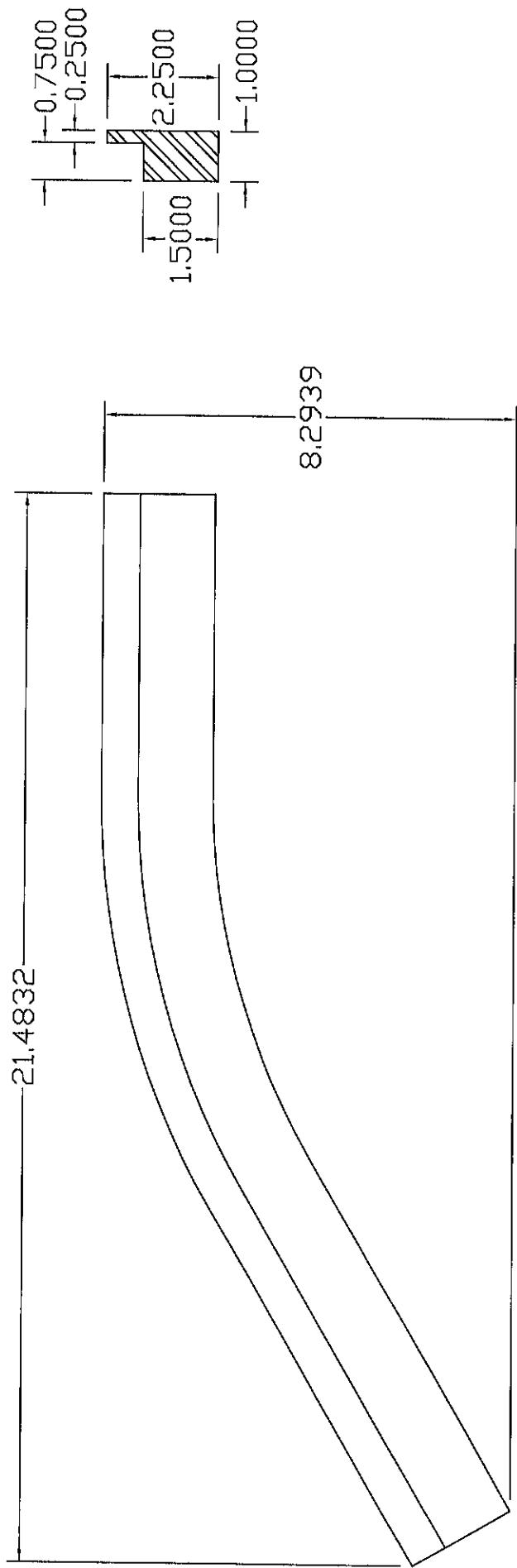
WAYNE FARMS - UNION SPRINGS, AL
C121241-C-28
UHMW INDENT UPR RAD
(4) REQ'D



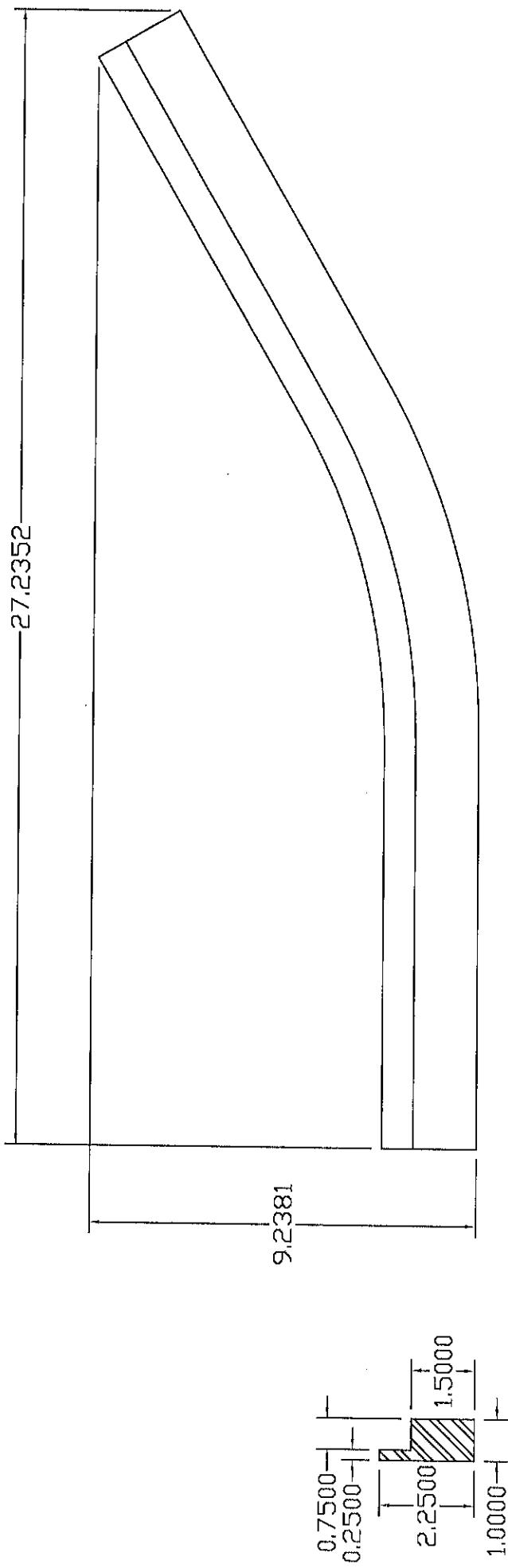
WAYNE FARMS - UNION SPRINGS, AL
C121241-C-28
UHMW CWAY LWR RAD
(4) REQ'D



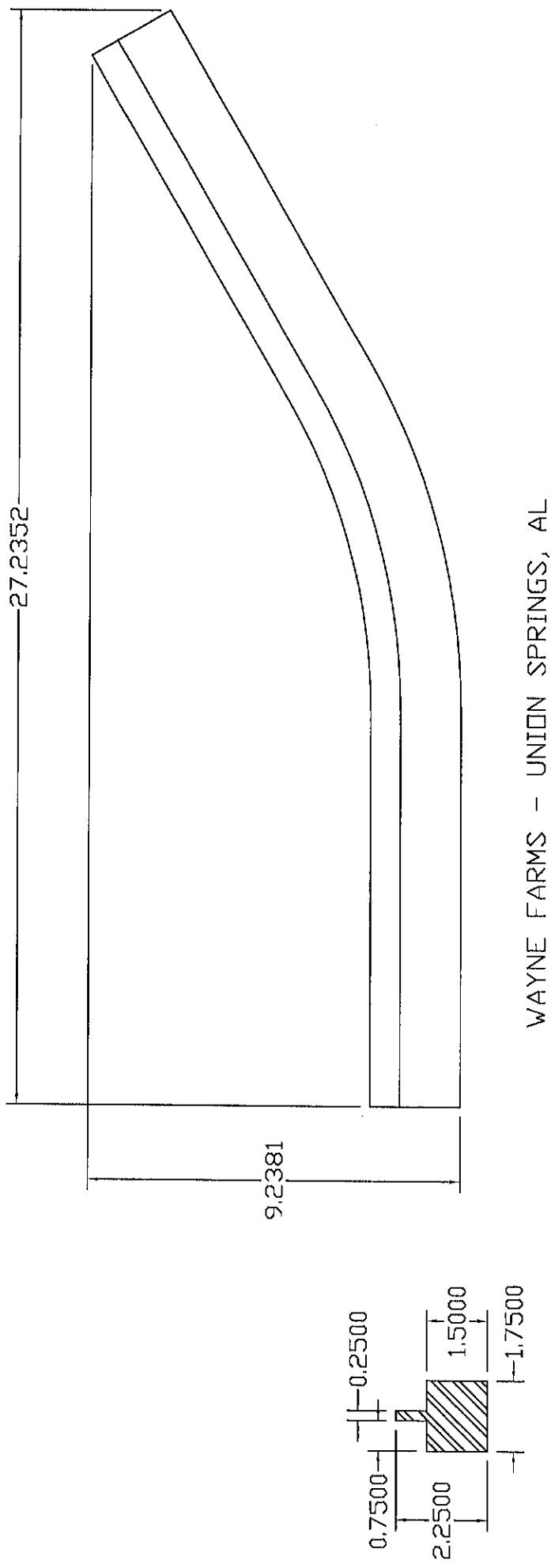
WAYNE FARMS - UNION SPRINGS, AL
C121241-C-28
UHMW CWAY UPR RAD
(6) REQ'D



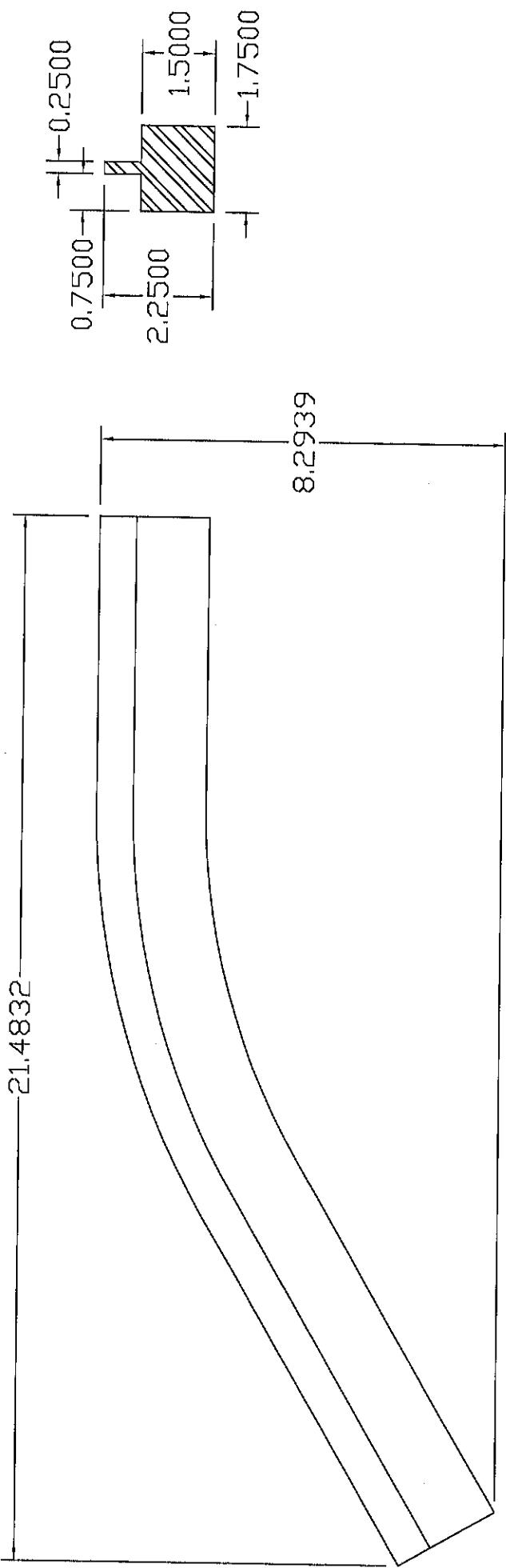
WAYNE FARMS - UNION SPRINGS, AL
C121241-C-28
UHMW L-SHAPED RWAY UPR RAD
(2) REQ'D 1LH-1RH



WAYNE FARMS - UNION SPRINGS, AL
C121241-C-28
UHMMW L-SHAPED RWAY LWR RAD
(2) REQ'D 1LH-1RH



WAYNE FARMS - UNION SPRINGS, AL
C121241-C-28
UHMW L-SHAPED CTR RWAY LWR RAD
(1) REQ'D



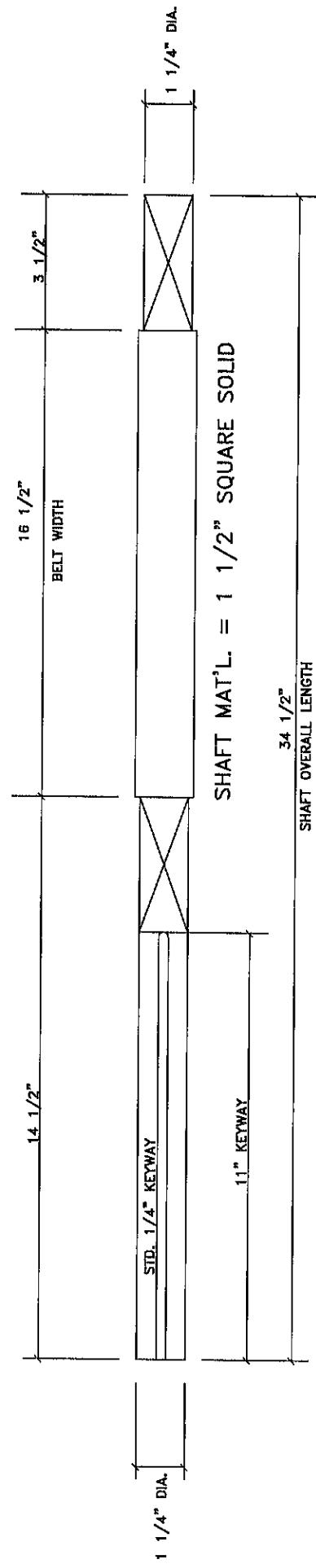
WAYNE FARMS - UNION SPRINGS, AL
C121241-C-28
UHMW L-SHAPED CTR RWY UPR RAD
(1) REQ'D

STD. 1 1/2" SQUARE SOLID SHAFT

FORM DRAWING ONLY, THIS IS NOT TO SCALE !

JOB NUMBER : C121241-C-28
 CUSTOMER : WAYNE FARMS
 LOCATION : UNION SPRINGS, AL

DATE : 10/24/2025
 MATT'L. : T303 SS
 DETAILER : GABRIEL PEREZ
 SHOP CHECKER :



DRIVE SHAFT DETAIL QTY. 1 REQ'D.

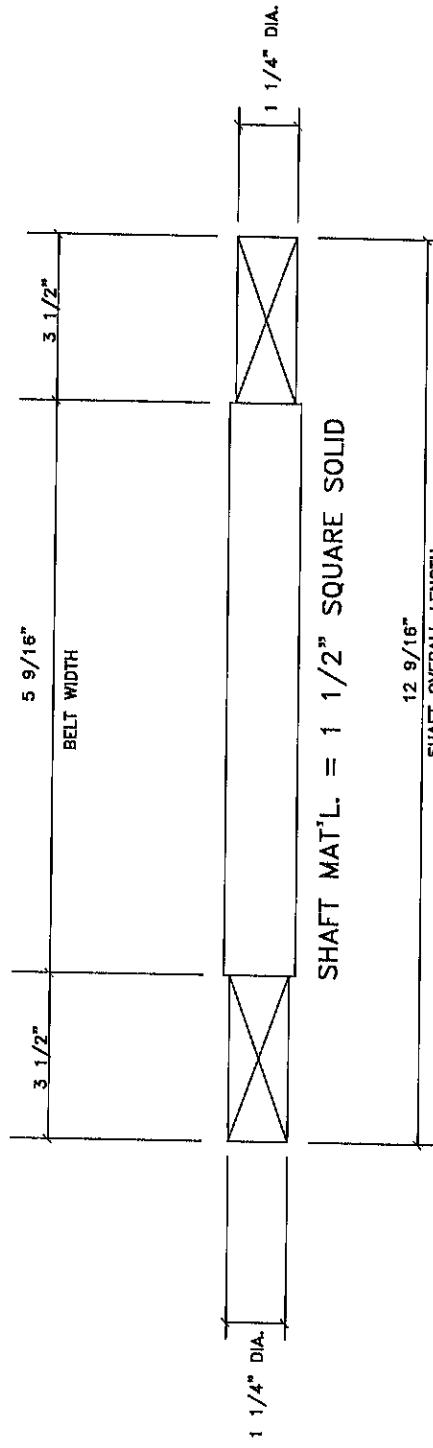
STD. 1 1/2" SQUARE SOLID SHAFT

FORM DRAWING ONLY, THIS IS NOT TO SCALE !

JOB NUMBER : C121241-C-28
 CUSTOMER : WAYNE FARMS
 LOCATION : UNION SPRINGS, AL

DATE : 10/24/2025
 MAT'L : T303 SS

DETAILER : GABRIEL PEREZ
 SHOP CHECKER :



IDLE SHAFT DETAIL QTY. 1 REQ'D.

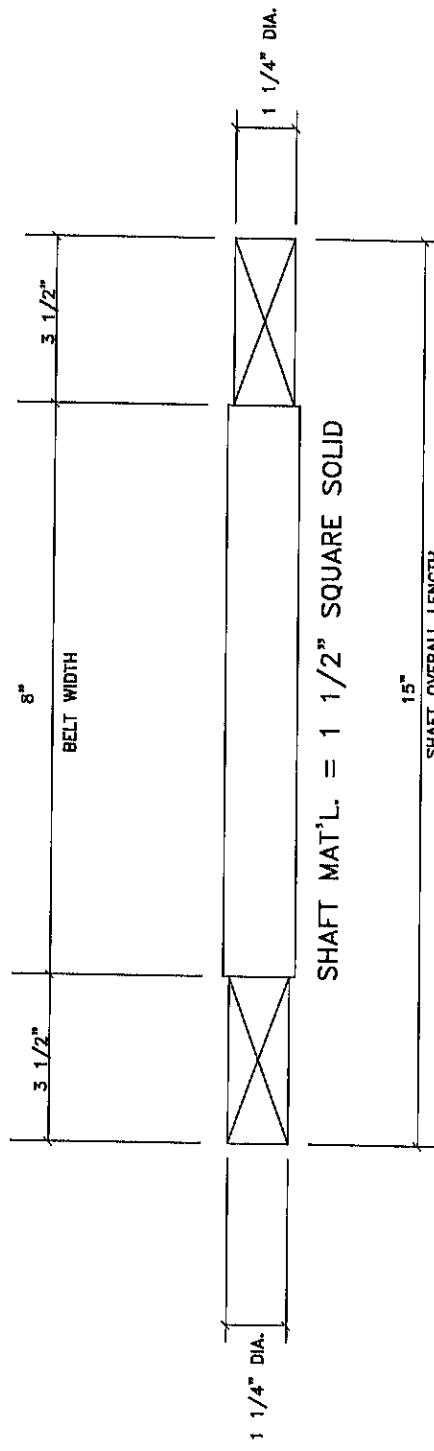
STD. 1 1/2" SQUARE SOLID SHAFT

FORM DRAWING ONLY, THIS IS NOT TO SCALE !

JOB NUMBER : C121241-C-28
 CUSTOMER : WAYNE FARMS
 LOCATION : UNION SPRINGS, AL

DATE : 10/24/2025
 MAT'L : T303 SS

DETAILER : GABRIEL PEREZ
 SHOP CHECKER :



IDLE SHAFT DETAIL QTY. 1 REQ'D.
 STD. 1 1/2" SQUARE SOLID SHAFT

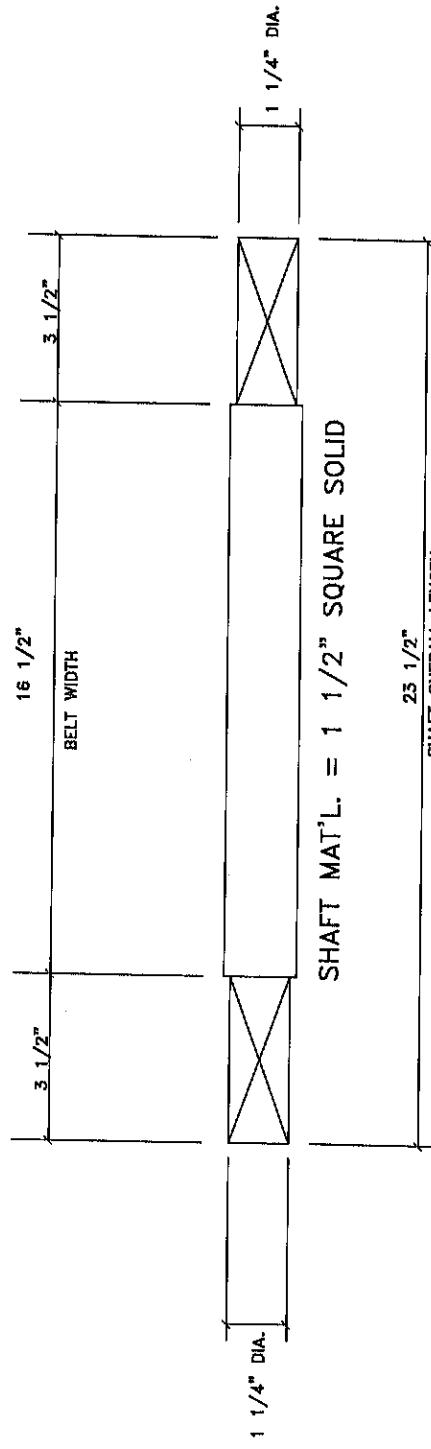
STD. 1 1/2" SQUARE SOLID SHAFT

FORM DRAWING ONLY, THIS IS NOT TO SCALE !

JOB NUMBER : C121241-C-28
 CUSTOMER : WAYNE FARMS
 LOCATION : UNION SPRINGS, AL

DATE : 10/24/2025
 MAT'L : T303 SS

DETAILER : GABRIEL PEREZ
 SHOP CHECKER :



IDLE SHAFT DETAIL QTY. 1 REQ'D.
 STD. 1 1/2" SQUARE SOLID SHAFT

JOB NAME

Wayne FARMS

MATERIAL SIZE

JOB NUMBER

121241-C-28

OS

1 X 11 GA

COPE/ANGLE

LH + RH

SC outside (MA)

PIECES

LENGTH

1 - 7

3/4 RR

2 1 - 6 9/16"

SC