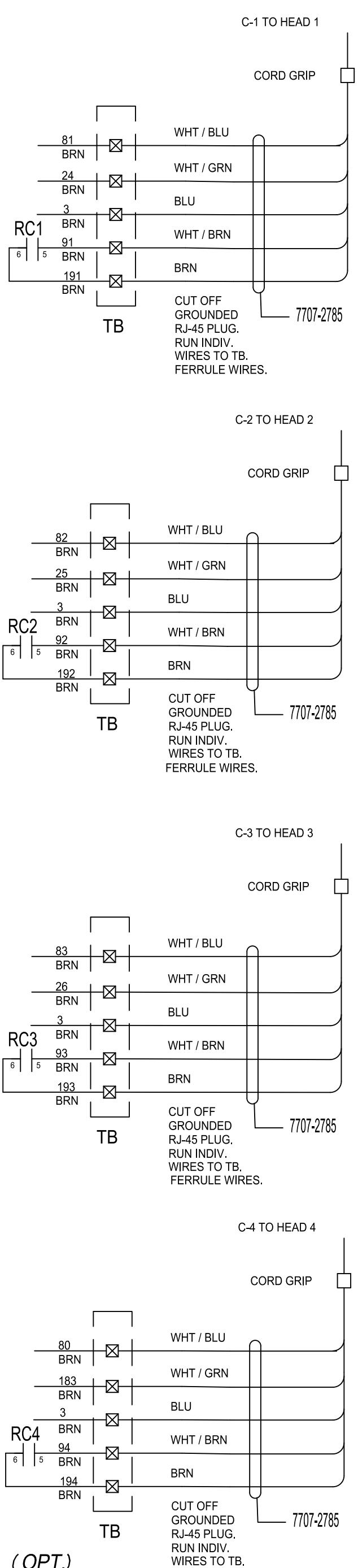
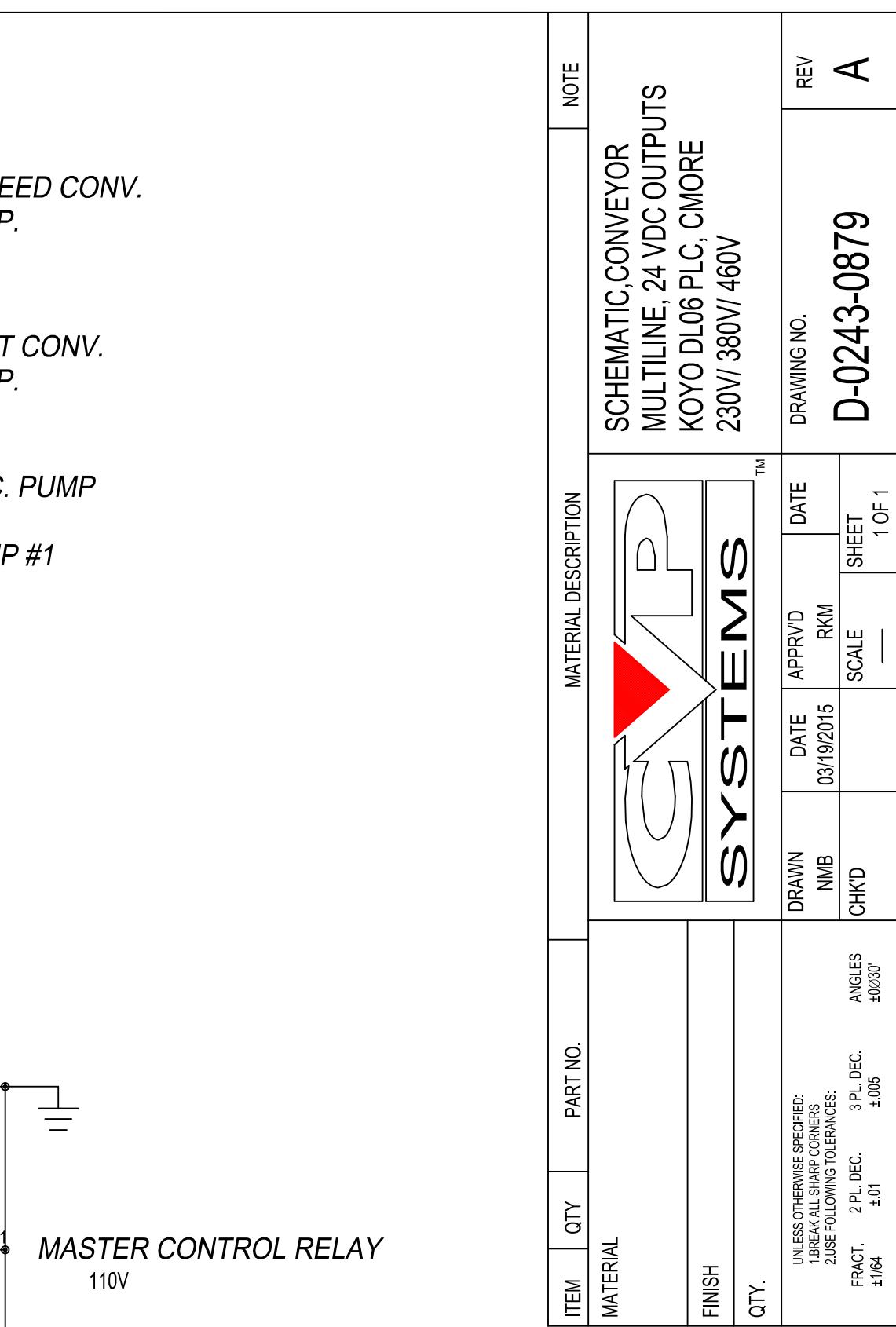
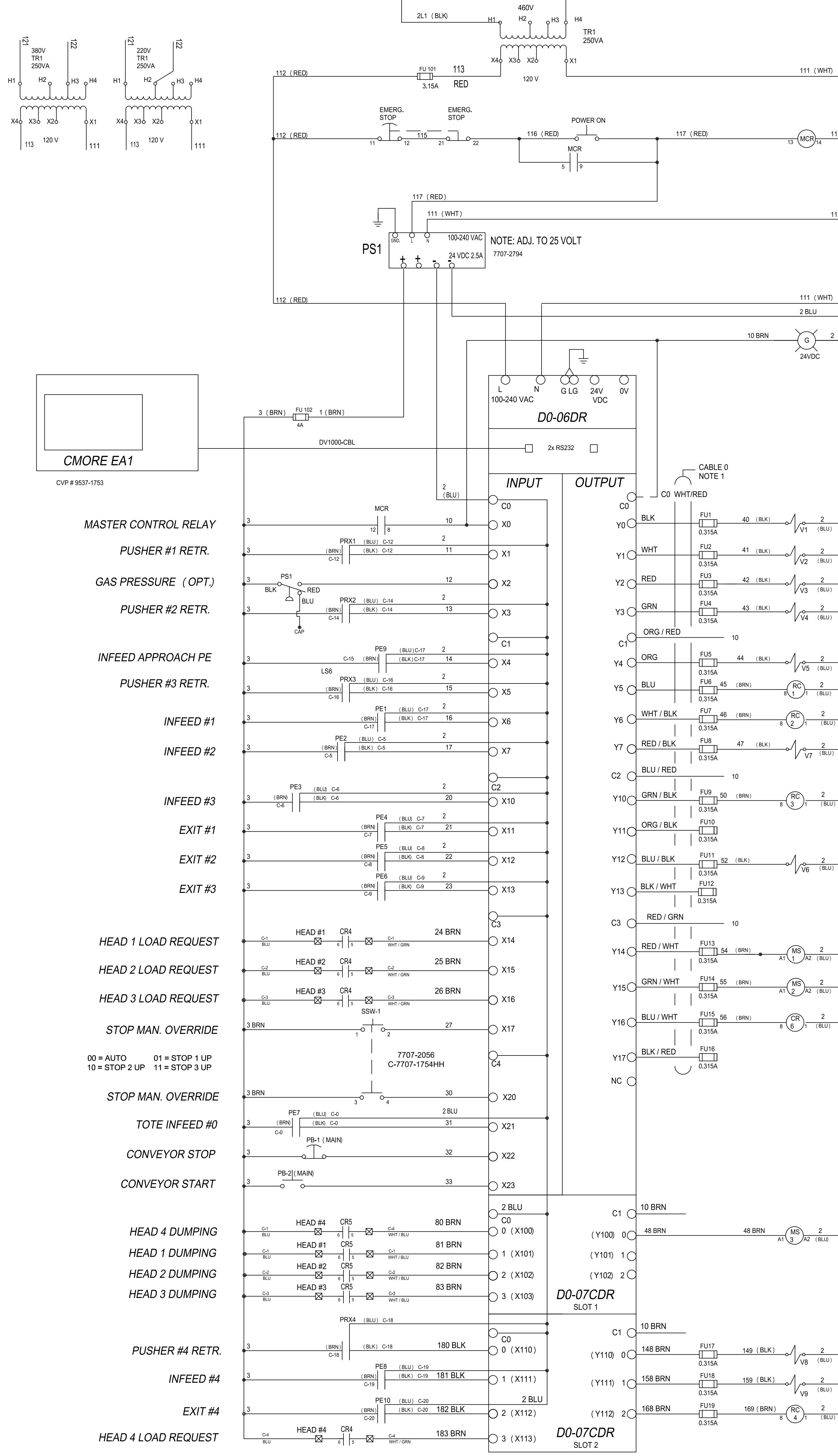


REVISIONS			
LTR	DESCRIPTION	DATE	APPRV/D
A	RELEASED TO PRODUCTION	03/19/2015	NMB



**NOTES:**

- 1) FOR CABLE 0, FERRULE BOTH ENDS EXCEPT 4 COLORS, TIE TOGETHER ONE END IN TERMINAL 10.
- 2) MACHINE 1 IS THE ONE NEAREST THE TOTE INFEED.
- 3) OPTIONAL EXIT CONVEYOR PE, IS USED FOR AUTO SHUTDOWN OF EXIT CONVEYOR DURING TOTE BACKUP. MANUAL RESTART REQUIRED WHEN PE CLEAR.
- 4) "INVERT PE" PRESET SHOULD BE SET = 1 WHEN EXIT CONVEYOR FLOW IS THE SAME DIRECTION AS THE TOP CONVEYOR AND SET = 0 WHEN OPPOSITE.
- 5) ROUTE ALL NETWORK CABLES SEPARATE FROM POWER WIRING AND OUTSIDE OF PANEL WIREWAYS.
- 6) REFERENCE PNEUMATIC D-9743-1481 (4 HEAD MACHINE) OR

*PLC PROGRAM: MLCONVCM3A  
( 3 HEAD MACHINE)*

*PLC PROGRAM: MLCONVCM4A  
( 4 HEAD MACHINE)*

*SCREEN PROGRAM: MLCONVCM4*