

EQUIPMENT SPEC SHEET



NAME & LOCATION	WAYNE FARMS	UNION SPRING, AL	CUSTOMER NUMBER	C121241
ITEM NUMBER	C-30	ITEM SERIAL NUMBER	C121241-C-30	
ENGINEER	GARY CAMBRON	SALESMAN	HEATH MORROW	
EQUIPMENT TYPE	BONELESS BREAST GRADING CONVEYOR			
1 BELT MANUF.	INTRALOX	2	SERIES	800S
4 BELT LENGTH	23'	5	BELT COLOR	WHITE
7 FRICTION SPACING	N/A	8	BELT INDENT	N/A
10 BELT WIDTH	18"	11	WEARSTRIP	1"X1-1/2" UHMW
13 BELT FLIGHTS	NO	14	FLIGHT HEIGHT	N/A
16 FLIGHT CENTERS	N/A	17	FLIGHT INDENT	N/A
19 T.O.B. INFEED	42"	20	T.O.B. DISCHARGE	42"
21 IDLE SPROCKET	8 TOOTH	22	PITCH DIAMETER	5.2" PD
24 DRIVE SPROCKET	8 TOOTH	25	PITCH DIAMETER	5.2" PD
27 SPROCKETS @ DRV	3	28	SPROCKETS @ IDLE	3
30 BELT WASHER	YES	31	DRIP PAN	YES
33 DRIVE SIDE	RIGHT (VERTICAL)	34	DRIVE TYPE	EXTREME DUTY
36 MOTOR	STERLING	37	HORSEPOWER	1 HP
39 GEARBOX	K343	40	RATIO	40:1
42 EQUIP. MAT.	1/4" SS	43	LEGS	2" ANGLE
PARTS and or MATERIAL UNIQUE TO THIS ITEM(S) / SPECIAL DESIGN SPECS (Please explain)				
SAFETY LABELS AND E-STOPS TO BE LOCATED AS SHOWN.				
THIS ITEM GETS A DRIVE RESTRAINT KIT				
ETCHED METAL SAFETY LABELS.				

DRAWING COMPLETION DATE

10/7/2025

DELIVERY DATE

11/21/2025



D&F EQUIPMENT SALES, INC - ALABAMA
Work Order Traveller
WORK ORDER ID: 121241-C-30/S

10/8/2025 1:08 PM
Page 1

Work Order ID	Part ID	Release	Want Date	Start Date	Finish Date	Qty	Drawing ID/Rev	Engineer
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121241-C-30/S DFM500S18 5/21/2025 11/14/2025 1.00



Drawing Rev:

D&F STRAIGHT CONVEYOR 18"

DENICE

Order ID: Customer: Ship To:
Part ID:

Shop Resources Type	Seq#	End Qty	Start Qty	Setup Hrs	Run Hrs	Start Date	Finish Date	Drawing ID/Rev
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ENGINEERING 10 1.00 1.00 0.00 0.00



LASER SHOP 20 1.00 1.00 0.00 0.00



SHOP1 30 1.00 1.00 0.00 0.00



Part ID/Sub ID	Piece#	Date Reqd	Unit Of Measur	Qty Reqd	Qty Due	Issue
01.S101 3/16" PLATE SS 48X120	10	11/13/2024	4X10	0.00	0.00	
01.S104	20	11/13/2024	5X10	0.00	0.00	



D&F EQUIPMENT SALES, INC - ALABAMA
Work Order Traveller
WORK ORDER ID: 121241-C-30/S

10/8/2025 1:08 PM
Page 2

Work Order ID	Part ID	Release	Want Date	Start Date	Finish Date	Qty	Drawing ID/Rev Engineer
	3/16" PLATE SS 60X120						
	01.S108 1/4" PLATE SS 48X120	30	11/13/2024	4X10		0.00	0.00 _____
	01.S111 1/4" PLATE SS 60X120	40	11/13/2024	5X10		0.00	0.00 _____
	01.S127 12GA SHEET SS 48X120	50	11/13/2024	4X10		0.00	0.00 _____
	01.S129 12GA SHEET SS 60X120	60	11/13/2024	5X10		0.00	0.00 _____
	01.S132 14GA SHEET SS 48X120	70	11/13/2024	4X10		0.00	0.00 _____
	01.S134 14GA SHEET SS 60X120	80	11/13/2024	5X10		0.00	0.00 _____
	02.RR206 ROUND ROD 1/2" SS	90	11/13/2024	FT		0.00	0.00 _____
	02.RR208 ROUND ROD 3/4" 304 SS	100	11/13/2024	FT		0.00	0.00 _____
	03.A612 ANGLE IRON 2" X 2" X 1/4" SS	110	11/13/2024	FT		0.00	0.00 _____
	03.FB500 FLAT BAR 1/2" X 3/16" SS	120	11/13/2024	FT		0.00	0.00 _____
	03.FB502 FLAT BAR 1" X 3/16" SS	130	11/13/2024	FT		0.00	0.00 _____
	03.FB504 FLAT BAR 1-1/2" X 3/16" SS	140	11/13/2024	FT		0.00	0.00 _____
	03.FB506 FLAT BAR 2" X 3/16" SS	150	11/13/2024	FT		0.00	0.00 _____
	03.FB518 FLAT BAR 1" X 1/4" SS	160	11/13/2024	FT		0.00	0.00 _____
	03.FB520 FLAT BAR 1-1/2" X 1/4" SS	170	11/13/2024	FT		0.00	0.00 _____



D&F EQUIPMENT SALES, INC - ALABAMA
Work Order Traveller
WORK ORDER ID: 121241-C-30/S

10/8/2025 1:08 PM
Page 3

Work Order ID	Part ID	Release	Want Date	Start Date	Finish Date	Qty	Drawing ID/Rev Engineer
	03.FB522 FLAT BAR 2" X 1/4" SS		180	11/13/2024	FT	0.00	0.00 _____
	05.T802 TUBING SS 1"SQ X 16GA		190	11/13/2024	FT	0.00	0.00 _____
	05.T804 TUBING SS 1"SQ X 11GA		200	11/13/2024	FT	0.00	0.00 _____
	30.40706 COUPLING SS 3/8"		210	11/13/2024	EA	1.00	1.00 _____
	S00024 TUBING END CAP - 1" SQ X 12 GA		220	11/13/2024	EA	1.00	1.00 _____
SHOP2	40	1.00	1.00	0.00	0.00		
SHOP2							



Part ID/Sub ID	Piece#	Date Reqd	Unit Of Measur	Qty Reqd	Qty Due	Issue
06.S00070 LEG INSERT 1-1/2"X 1-1/2" X 1/2"** 3/4" THDS.		10	11/13/2024	EA	4.00	4.00 _____
SHOP3	50	1.00	1.00	0.00	0.00	
SHOP3						



Part ID/Sub ID	Piece#	Date Reqd	Unit Of Measur	Qty Reqd	Qty Due	Issue
02.SB402 SQUARE BAR 1/4" SS FOR GEARBOXES		10	11/13/2024	FT	0.00	0.00 _____
06.S0415 BELT WASH 12" SPLASH SHIELD STD 304		20	11/13/2024	EA	2.00	2.00 _____
S00371-S LEG ADJUSTER 9"X3/4" ATR W/SS PAD 10GA*		30	11/13/2024	EA	4.00	4.00 _____



D&F EQUIPMENT SALES, INC - ALABAMA
Work Order Traveller
WORK ORDER ID: 121241-C-30/S

10/8/2025 1:08 PM
Page 4

Work Order ID	Part ID	Release	Want Date	Start Date	Finish Date	Qty	Drawing ID/Rev Engineer
SWIVEL TYPE							
	S00421A	40	11/13/2024	EA		1.00	1.00 _____
	DRIVE DRIP PAN 30" X 11" (FOR NORDI STOBER GEARBOXES)						
	06.S00421HA	50	11/13/2024	EA		2.00	2.00 _____
	SS DRIP PAN HANGER 1"W FLAT BAR W/ 7/16"H* 1"W FLAT BAR WITH 7/16" HOLE 6.75" OVERAL LENGTH						
	06.DRK	60	11/13/2024	EA		1.00	1.00 _____
	DRIVE RESTRAINT KIT						
UHMW PARTS	60	1.00	1.00	0.00	0.00		
UHMW PARTS							



Part ID/Sub ID	Piece#	Date Reqd	Unit Of Measur	Qty Reqd	Qty Due	Issue
06.P850941225	10	11/13/2024	FT	50.00	50.00	_____
UHMW WEARSTRIP 1" X 1-1/2"						
06.P8509495901LHD	20	11/13/2024	FT	10.00	10.00	_____
UHMW WEARSTRIP L-SHAPE 1"X2-1/4" W/ NOT*						
06.P8508436	30	11/13/2024	EA	3.00	3.00	_____
UHMW SHOE RETURN 6" X 1-1/2" X 1"						
	40	11/13/2024		1.00	1.00	_____
UHMW PRODUCT STOP, SEE PRINT						
SUB-ASSY 1	70	1.00	1.00	0.00	0.00	
SUB-ASSY 1						



SUB-ASSY 2 80 1.00 1.00 0.00 0.00



D&F EQUIPMENT SALES, INC - ALABAMA
Work Order Traveller
WORK ORDER ID: 121241-C-30/S

10/8/2025 1:08 PM
Page 5

Work Order ID	Part ID	Release	Want Date	Start Date	Finish Date	Qty	Drawing ID/Rev Engineer
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SUB-ASSY 2



FINAL ASSEM 90 1.00 1.00 0.00 0.00
FINALASSEMB



Part ID/Sub ID	Piece#	Date Reqd	Unit Of Measur	Qty Reqd	Qty Due	Issue
BELT - 800S 18"W OPEN HINGE FLAT TOP WHITE AC W/ WHITE AC RODS	10	11/13/2024		23.00	23.00	_____

37.1XI 1HP XTREME 143TC 1800RPM INV DUTY* STAINLESS STEEL XTREME RPM: 1800 FOOT OPTION: FOOTLESS FRAME: 143TC ENCLOSURE: TEFC RATING: INVERTER DUTY ELECTRICAL: 3 PHASE 460V ENCAPSULATED: ENCAPSULATED	20	11/13/2024	EA	1.00	1.00	_____
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37.4SK2 STERLING SS HEL BEVEL SYMMETRICAL 40:1* STERLING SYMMETRICAL STAINLESS STEEL SMOOTH BODY 403 HELICAL BEVEL 40:1 38.872:1 (EXACT) 140TC W/ TORQUE ARM	30	11/13/2024	EA	1.00	1.00	_____
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37.SSK04125U SYMMETRICAL BUSHING 1-1/4" FOR SSK04 HE*	40	11/13/2024	EA	1.00	1.00	_____
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D&F EQUIPMENT SALES, INC - ALABAMA
Work Order Traveller
WORK ORDER ID: 121241-C-30/S

10/8/2025 1:09 PM
Page 6

Work Order ID	Part ID	Release	Want Date	Start Date	Finish Date	Qty	Drawing ID/Rev Engineer
SSK04-1.250UTBK STAINLESS STEEL 1-1/4" SYMMETRICAL BUSHING KIT FOR SIZE SSK04 HELICAL BEVEL							
	31.2808	50	11/13/2024	EA		6.00	6.00 _____
	SPROCKET 800S 8T 1.5"SB 5.2"PD* PART #S3D8 G5CPE7 NG EZ CLEAN MOLDED SPROCKET						
	15.142	60	11/13/2024	EA		1.00	1.00 _____
	SANITARY 2" SS ROLL TYPE FERRULE						
	31.91121	70	11/13/2024	EA		8.00	8.00 _____
	RETAINER SNAP RING 1.5" SS* (SH-206SS)						
	95.0141902P	90	11/13/2024	EA		6.00	6.00 _____
	SPRAY NOZZLE 1/4 F8004-LN PLASTIC* ADDITIONAL PARTS REQ'D #S00202 & #06.S0415 NATURAL PVDF						
		100	11/13/2024			0.00	0.00 _____
	BEARING ASSEMBLY						
	35.UCF207.20	110	11/13/2024	EA		4.00	4.00 _____
	KML 1-1/4" SS BEARING 4-BOLT FLG						
	10.1010724	120	11/13/2024	EA		16.00	16.00 _____
	HHC/SCREW 7/16-14 X 1-1/2" SS						
	10.10407	130	11/13/2024	EA		16.00	16.00 _____
	FLAT WASHER 7/16" SS NON-TAXABLE						
	10.10507	140	11/13/2024	EA		16.00	16.00 _____
	HEX LOCK NUT 7/16"-14 SS						
	06.207.4-BOLT	150	11/13/2024	EA		3.00	3.00 _____
	SS BEARING COVER FITS 207 HOUSING 1-1/4" STAINLESS STEEL BEARING COVER, 4-BOLT PATTERN FOR FLANGE STYLE BEARING FITS 207 HOUSING FOR 1-1/4", 1-3/8", 1-7/16" AND 1-5/16" (THIS IS A CLOSED COVER.)						



D&F EQUIPMENT SALES, INC - ALABAMA
Work Order Traveller
WORK ORDER ID: 121241-C-30/S

10/8/2025
Page

1:09 PM
7

Work Order ID	Part ID	Release	Want Date	Start Date	Finish Date	Qty	Drawing ID/Rev	Engineer
	06.BG1.25-4HOLE	160	11/13/2024	EA		4.00	4.00	
	SS BEARING GUARD 1.25" 4-HOLE*							
	STAINLESS STEEL (12 GAUGE)							
	BEARING GUARD							
	FOR 1-1/4" 4-HOLE BRG							
		170	11/13/2024			0.00	0.00	
	STABILIZER / TORQUE ARM ASSEMBLY -							
	37.207-UNI	180	11/13/2024	EA		1.00	1.00	
	STABILIZER BRACKET UNIVERSAL FITS 207*							
	UNIVERSAL FITS 207 HOUSING							
	FOR 1-1/4" OR 1-7/16" SHAFT							
	06.207-GBC343RV	190	11/13/2024	EA		1.00	1.00	
	SS K343 SYMM/TLOCK GEARBOX COVER (RIGHT)*							
	06.207-GBC343RV							
	SS K343 SYMMETRICAL / TAPER LOCK GEARBOX COVER (RIGHT)*							
	RIGHT HAND VERTICAL MOUNTING ORIENTATION							
	10.1010616	200	11/13/2024	EA		8.00	8.00	
	HHC/SCREW 3/8-16 X 1" SS							
	FASTENAL P/N 1170105							
	(NON-TAXABLE)							
	10.10306	210	11/13/2024	EA		8.00	8.00	
	LOCK WASHER 3/8" SS							
	NON-TAXABLE							
	10.10507	220	11/13/2024	EA		1.00	1.00	
	HEX LOCK NUT 7/16"-14 SS							
	10.1010750	230	11/13/2024	EA		1.00	1.00	
	HHC/SCREW 7/16 X 3" SS							
	10.10407	240	11/13/2024	EA		3.00	3.00	
	FLAT WASHER 7/16" SS							
	NON-TAXABLE							
	10.10307	250	11/13/2024	EA		2.00	2.00	
	LOCK WASHER 7/16" SS							
	NON-TAXABLE							
		260	11/13/2024			0.00	0.00	



D&F EQUIPMENT SALES, INC - ALABAMA
Work Order Traveller
WORK ORDER ID: 121241-C-30/S

10/8/2025 1:09 PM
Page 8

Work Order ID	Part ID	Release	Want Date	Start Date	Finish Date	Qty	Drawing ID/Rev	Engineer
D & F STANDARD ESTOP -								
	45.800F1YP1	270	11/13/2024	EA		2.00	2.00	
	ALLEN BRADLEY E-STOP STATION							
	10.1080808	280	11/13/2024	EA		8.00	8.00	
	SOCKET CAP SCREW 8-32 X 1/2" SS*							
	8C50KCS3							
	10.10808N	290	11/13/2024	EA		8.00	8.00	
	NYLON LOCK NUT 8-32 SS*							
	8CNNE3							
		300	11/13/2024			0.00	0.00	
MISCELLANEOUS -								
	10.1011013	310	11/13/2024	EA		6.00	6.00	
	HH LAG SCREW SS 1/4 X 1"							
	NON TAXABLE							
	10.1010416	380	11/13/2024	EA		4.00	4.00	
	HHC/SCREW 1/4-20 X 1" SS							
	10.10504	410	11/13/2024	EA		4.00	4.00	
	HEX NYLON LOCK NUT 1/4"-20 SS							
	NON-TAXABLE							
	10.1010616	460	11/13/2024	EA		8.00	8.00	
	HHC/SCREW 3/8-16 X 1" SS							
	FASTENAL P/N 1170105							
	(NON-TAXABLE)							
	10.10106S24	480	11/13/2024	EA		8.00	8.00	
	STUD TFL SS 3/8-16 X 1-1/2"							
	10.10306	530	11/13/2024	EA		8.00	8.00	
	LOCK WASHER 3/8" SS							
	NON-TAXABLE							
	10.10508	640	11/13/2024	EA		4.00	4.00	
	HEX LOCK NUT 1/2" -13 SS							
	10.313	710	11/13/2024	EA		4.00	4.00	



D&F EQUIPMENT SALES, INC - ALABAMA
Work Order Traveller
WORK ORDER ID: 121241-C-30/S

10/8/2025
Page

1:09 PM
9

Work Order ID	Part ID	Release	Want Date	Start Date	Finish Date	Qty	Drawing ID/Rev Engineer
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PHILLIPS FLAT HD/SMS #10 X 1" SS
NON-TAXABLE

54.09212.5 GRATING GREY SQ MOLD 1** (4'X 12')	780	5/21/2025	4X12			1.00	1.00
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SHIPPING	100	1.00	1.00	0.00	0.00		
SHIPPING							



OS	110	1.00	1.00	0.00	0.00		
MACHINE							



Part ID/Sub ID	Piece#	Date Reqd	Unit Of Measur	Qty Reqd	Qty Due	Issue
06.DS1815-1.25 SHAFT 18" DRIVE WITH 1-1/4 JOURNAL	10	11/13/2024	EA	1.00	1.00	
06.IS1815-1.25 SHAFT 18" IDLE WITH 1-1/4 JOURNAL	20	11/13/2024	EA	1.00	1.00	

REWORK-S	120	1.00	1.00	0.00	0.00		
REWORK-S							



REWORK-E	130	1.00	1.00	0.00	0.00		
REWORK-E							





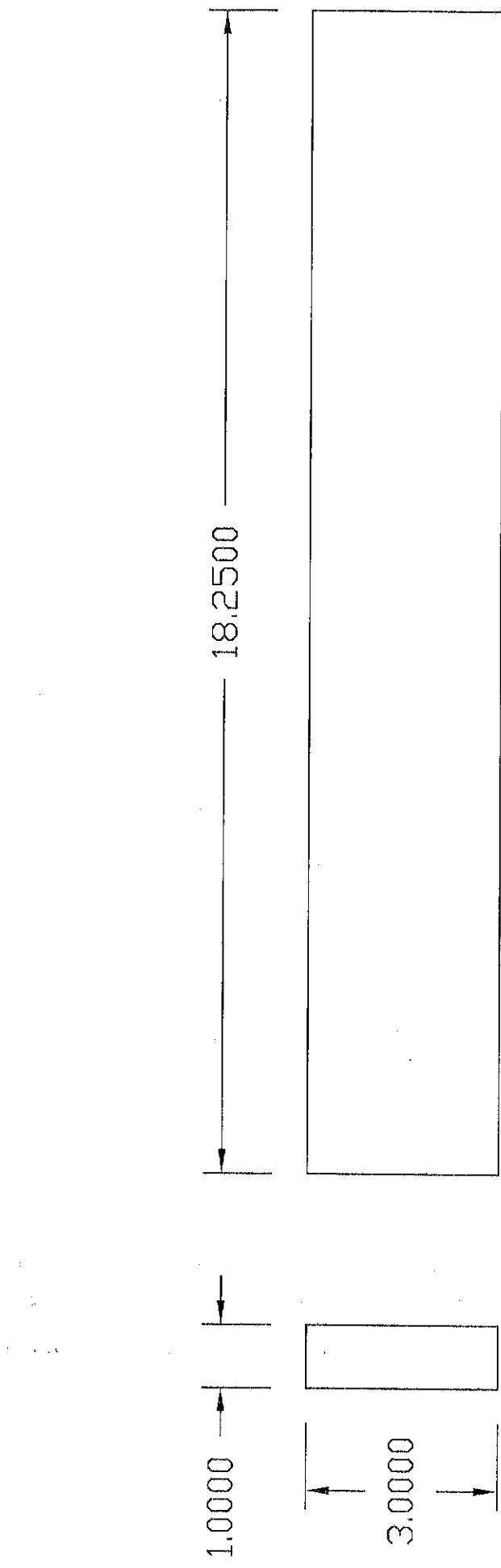
D&F EQUIPMENT SALES, INC - ALABAMA
Work Order Traveller
WORK ORDER ID: 121241-C-30/S

10/8/2025 1:09 PM
Page 10

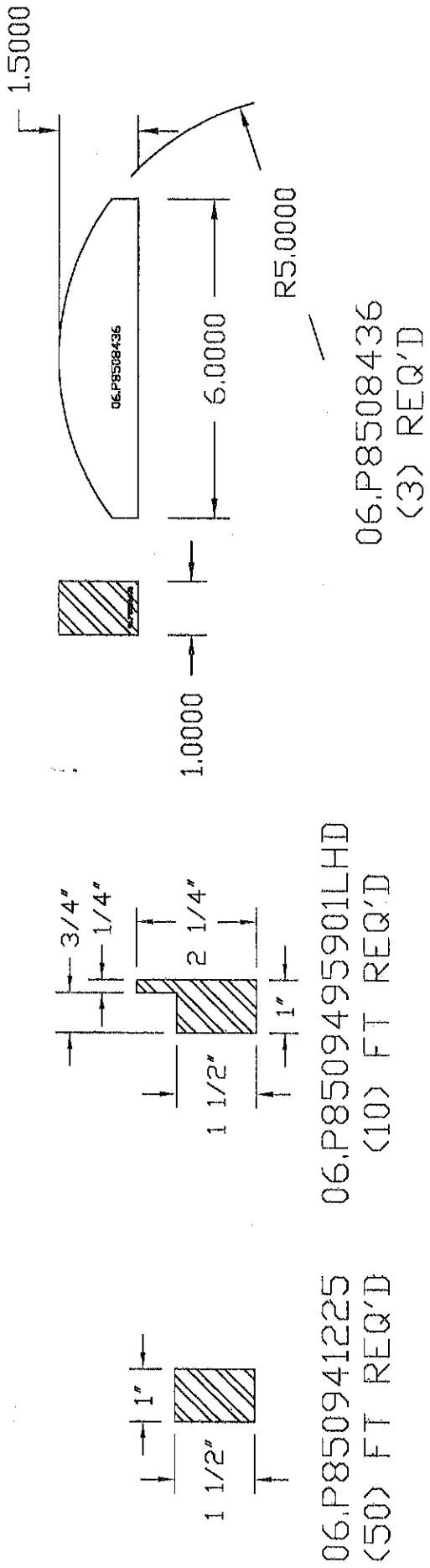
Work Order ID	Part ID	Release	Want Date	Start Date	Finish Date	Qty	Drawing ID/Rev Engineer
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REWORK-P	140	1.00	1.00	0.00	0.00		
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WAYNE FARMS - UNION SPRINGS, AL
C121241-C-30
UHMW PRODUCT STOP
(1) REQ'D



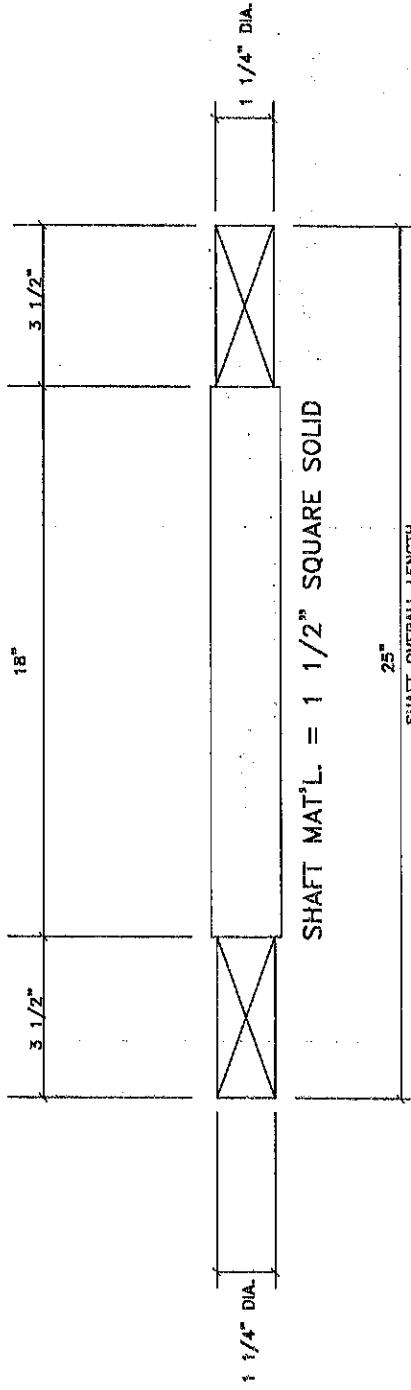
STD. 1 1/2" SQUARE SOLID SHAFT

FORM DRAWING ONLY, THIS IS NOT TO SCALE !

JOB NUMBER : C121241-C-30
 CUSTOMER : WAYNE FARNS
 LOCATION : UNION SPRINGS, AL

DATE : 10/3/2025
 MATL : TS33 SS
 DETAILER : KYLE HANCOCK
 SHOP CHECKER : _____

THIS IS A PART NUMBERED SHAFT



IDLE SHAFT DETAIL QTY. 1 REQ'D.

JOB NAME

WANIE'S FARM

JOB NUMBER

121241-C-30

45

MATERIAL SIZE

2x1/4 Anale

Part A			
PIECES	LENGTH	COPE/ANGLE	LH + RH
4	2-10	45° OE	2L-2R
4	5-3 7/8	SC	
6	2-2	SC	

8 2-0

1 1/4 x 1/4 ANGLE
SC

4 2:0

1 x 1/4 FB
SC

$$4 \quad 2:2$$

1/2 RR
SC

(MG)

Thread one end

1 1-83/16

XIIIGA Thbing

50

(Ma)