

EQUIPMENT SPEC SHEET

D&F
EQUIPMENT
SALES, INC.

RK

NAME & LOCATION	WAYNE FARMS	UNION SPRING, AL	CUSTOMER NUMBER	C121241			
ITEM NUMBER	C-27	ITEM SERIAL NUMBER	C121241-C-27	ITEMS REQ'D	1		
ENGINEER	GARY CAMBRON	SALESMAN	HEATH MORROW	CAD TECH DESIGNER	DUSTIN CAGLE		
EQUIPMENT TYPE	OH BONELESS DARK MEAT TRANSFER CONV			CAD TECH DETAILER	KYLE WRIGHT		
1 BELT MANUF.	INTRALOX	2	SERIES	800S	3	BELT TYPE	OH FT
4 BELT LENGTH	44'	5	BELT COLOR	WHITE	6	BELT MATERIAL	AC (Acetal)
7 FRICTION SPACING	N/A	8	BELT INDENT	N/A	9	CENTER NOTCH	N/A
10 BELT WIDTH	10"	11	WEARSTRIP	1"X1-1/2" UHMW	12	BELT PIN MAT.	AC (Acetal)
13 BELT FLIGHTS	NO	14	FLIGHT HEIGHT	N/A	15	FLIGHT TYPE	N/A
16 FLIGHT CENTERS	N/A	17	FLIGHT INDENT	N/A	18	CENTER NOTCH	N/A
19 T.O.B. INFEED		20	T.O.B. DISCHARGE				
21 IDLE SPROCKET	8 TOOTH	22	PITCH DIAMETER	5.2" PD	23	BORE SIZE/TYPE	1-1/2" SQUARE
24 DRIVE SPROCKET	8 TOOTH	25	PITCH DIAMETER	5.2" PD	26	BORE SIZE/TYPE	1-1/2" SQUARE
27 SPROCKETS @ DRV	2 / 2	28 SPROCKETS @ IDLE	3 / 2	29	BELT SCRAPE	NO	
30 BELT WASHER	YES	31	DRIP PAN	YES	32	DRIP PAN @ DRIVE	YES
33 DRIVE SIDE	RIGHT	34	DRIVE TYPE	EXTREME DUTY	35	MTR/GB FRAME	143TC/145TC
36 MOTOR	STERLING	37	HORSEPOWER	1 HP	38	FPM	75.6 FPM
39 GEARBOX	K343 TAPER	40	RATIO	32:1	41	MULTIPLIER	NO
42 EQUIP. MAT.	1/4" SS	43	LEGS	CEILING HUNG	44	TAKE UP	CATENARY SAG

PARTS and or MATERIAL UNIQUE TO THIS ITEM(S) / SPECIAL DESIGN SPECS (Please explain)

SAFETY LABELS AND E-STOPS TO BE LOCATED AS SHOWN.

THIS ITEM GETS A DRIVE RESTRAINT KIT

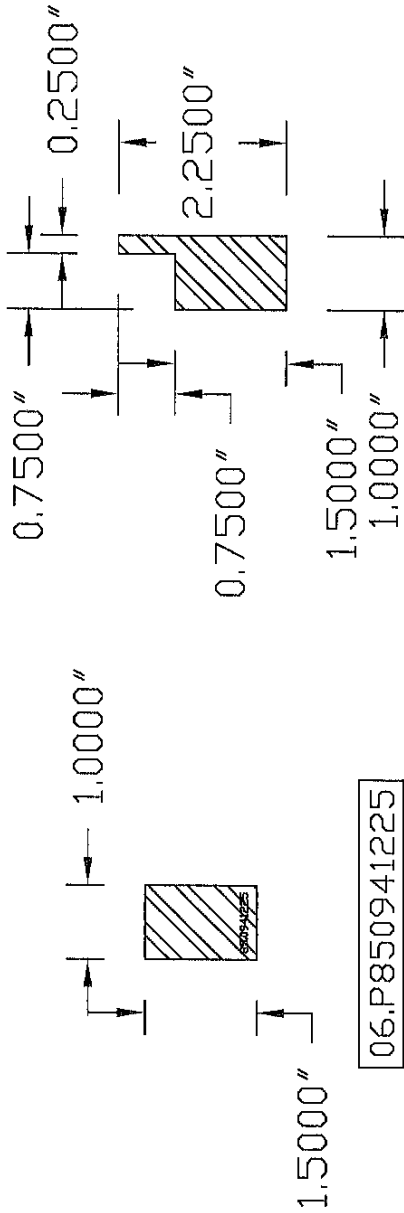
USES ETCHED SAFETY LABELS.

DRAWING COMPLETION DATE

10/20/2025

DELIVERY DATE

11/21/2025

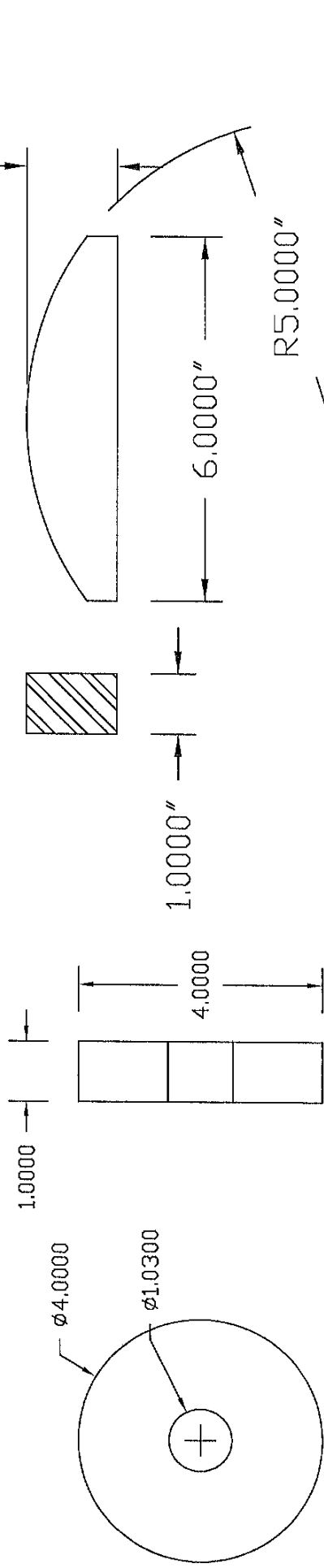


06.P850941225

UHMW CTR CWAY
120 FEET REQUIRED
WAYNE FARMS-UNION SPRING, AL
C121241-C-27

06.P8509495901LHD

UHMW L-SHAPED RWAY
30 FEET REQUIRED
WAYNE FARMS-UNION SPRING, AL
C121241-C-41



06.040W

UHMW WHEEL 4"
(8) REQ'D
WAYNE FARMS-UNION SPRING, AL
C121241-C-27

06.P8508436

UHMW SHOE
(2) REQ'D
WAYNE FARMS-UNION SPRING, AL
C121241-C-27



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Work Order ID	Part ID	Release	WantDate	Start Date	Finish Date	Qty	Drawing ID/Rev Engineer
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121241-C-27/S	DFM500S18	5/21/2025	11/14/2025			1.00	
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Drawing Rev:

D&F STRAIGHT CONVEYOR 18"

DENICE

Order ID:
Part ID:

Customer:

Ship To:

Shop Resources Type	Seq#	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/Rev
ENGINEERING ENGINEERING	10	1.00	1.00	0.00	0.00		



LASER SHOP LASER SHOP	20	1.00	1.00	0.00	0.00		
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SHOP1 SHOP1	30	1.00	1.00	0.00	0.00		
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Part ID/Sub ID	Piece#	Date Reqd	Unit Of Measur	Qty Reqd	Qty Due	Issue
01.S101 3/16" PLATE SS 48X120	10	5/21/2025	4X10	0.00	0.00	_____
01.S104	20	5/21/2025	5X10	0.00	0.00	_____

Work Order ID	Part ID	Release	WantDate	Start Date	Finish Date	Qty	Drawing ID/Rev	Engineer
	3/16" PLATE SS 60X120							
	01.S108 1/4" PLATE SS 48X120	30	5/21/2025	4X10		0.00	0.00	_____
	01.S111 1/4" PLATE SS 60X120	40	5/21/2025	5X10		0.00	0.00	_____
	01.S127 12GA SHEET SS 48X120	90	5/21/2025	4X10		0.00	0.00	_____
	01.S129 12GA SHEET SS 60X120	100	5/21/2025	5X10		0.00	0.00	_____
	02.RR206 ROUND ROD 1/2" SS	130	5/21/2025	FT		0.00	0.00	_____
	02.RR208 ROUND ROD 3/4" 304 SS	140	5/21/2025	FT		0.00	0.00	_____
	02.BSR212 BEARING SIZE ROD 1" SS	150	5/21/2025	FT		0.00	0.00	_____
	05.T802 TUBING SS 1"SQ X 16GA	280	5/21/2025	FT		0.00	0.00	_____
	05.T804 TUBING SS 1"SQ X 11GA	290	5/21/2025	FT		0.00	0.00	_____
	30.40706 COUPLING SS 3/8"	330	5/21/2025	EA		0.00	0.00	_____
	S00024 TUBING END CAP - 1" SQ X 12 GA	340	5/21/2025	EA		1.00	1.00	_____
SHOP2 SHOP2	40	1.00	1.00	0.00	0.00			



Part ID/Sub ID	Piece#	Date Reqd	Unit Of Measur	Qty Reqd	Qty Due	Issue
06.S00070	10	5/21/2025	EA	0.00	0.00	
LEG INSERT 1-1/2"X 1-1/2" X 1/2"*						
3/4" THDS.						

Work Order ID	Part ID	Release	WantDate	Start Date	Finish Date	Qty	Drawing ID/Rev	Engineer
	06.S0421	80	5/21/2025	EA		0.00	0.00	
	SLIDE QUICK CONNECT TAKEUP 4 FT REQ'D (AMW) 7/16" SQUARE BAR QTY. OF (4) REQ'D PER ASSY							
	06.S0411	90	5/21/2025	EA		0.00	0.00	
	CONE LINE BRACKET PIN 3/8* FOR SINGLE & DOUBLE BRACKETS (LOW PROFILE, TO HOLD DOWN PLASTIC BUT BE REMOVABLE) PIN 3/8"DX3/4"L							
SHOP3	50	1.00	1.00	0.00	0.00			
SHOP3								



Part ID/Sub ID	Piece#	Date Req'd	Unit Of Measur	Qty Req'd	Qty Due	Issue
02.SB402 SQUARE BAR 1/4" SS FOR GEARBOXES	10	5/21/2025	FT	0.00	0.00	
06.S0415 BELT WASH 12" SPLASH SHIELD STD 304	20	5/21/2025	EA	2.00	2.00	
S00206 GEAR BOX 262 MOUNTING BRACKET*	30	5/21/2025	EA	0.00	0.00	
S00371-S LEG ADJUSTER 9"X3/4" ATR W/SS PAD 10GA* SWIVEL TYPE	50	5/21/2025	EA	0.00	0.00	
S00421A DRIVE DRIP PAN 30" X 11" (FOR NORD\STOBER GEARBOXES)	60	5/21/2025	EA	1.00	1.00	
S00400 UHMW JOINT BRACKET 12GA (4) 5/16" HOLES	70	5/21/2025	EA	0.00	0.00	
06.S00421HA SS DRIP PAN HANGER 1"W FLAT BAR W/ 7/16"H* 1"W FLAT BAR WITH 7/16" HOLE 6.75" OVERAL LENGTH	80	5/21/2025	EA	2.00	2.00	



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UHMW PARTS 60 1.00 1.00 0.00 0.00
UHMW PARTS



Part ID/Sub ID	Piece#	Date Reqd	Unit Of Measur	Qty Reqd	Qty Due	Issue
06.P850941225 UHMW WEARSTRIP 1" X 1-1/2"	10	5/21/2025	FT	120.00	120.00	_____
06.P8509495901LHD UHMW WEARSTRIP L-SHAPE 1"X2-1/4" W/ NOT* 3/4" x 3/4" NOTCH	20	5/21/2025	FT	30.00	30.00	_____
06.040W UHMW WHEEL 4"DIA X 1"W 1.03"B	30	5/21/2025	EA	8.00	8.00	_____
06.P8508436 UHMW SHOE RETURN 6" X 1-1/2" X 1"	40	5/21/2025	EA	2.00	2.00	_____
UHMW T-SHAPED RWAY SEE PRINT	50	5/21/2025		20.00	20.00	_____

SUB-ASSY 1 70 1.00 1.00 0.00 0.00
SUB-ASSY 1



SUB-ASSY 2 80 1.00 1.00 0.00 0.00
SUB-ASSY 2





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FINAL ASSEM FINALASSEMB	90	1.00	1.00	0.00	0.00		



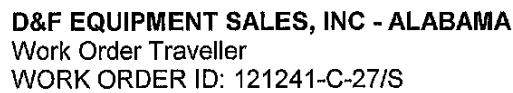
Part ID/Sub ID	Piece#	Date Req'd	Unit Of Measur	Qty Req'd	Qty Due	Issue
		10 5/21/2025		90.00	90.00	_____
BELTS - 800S 10"W OH FT WHITE AC W/ WHITE AC RODS						
37.1XI	20	5/21/2025	EA	1.00	1.00	_____
1HP XTREME 143TC 1800RPM INV DUTY*						
STAINLESS STEEL						
XTREME						
RPM: 1800						
FOOT OPTION: FOOTLESS						
FRAME: 143TC						
ENCLOSURE: TEFC						
RATING: INVERTER DUTY						
ELECTRICAL: 3 PHASE 460V						
ENCAPSULATED: ENCAPSULATED						
37.4SJ2	30	5/21/2025	EA	1.00	1.00	_____
STERLING SS HEL BEVEL SYMMETRICAL 32:1*						
STERLING SYMMETRICAL						
STAINLESS STEEL SMOOTH BODY						
403 HELICAL BEVEL						
32:1 31.539:1 (EXACT)						
140TC						
W/ TORQUE ARM						
37.SSK04125U	50	5/21/2025	EA	1.00	1.00	_____
SYMMETRICAL BUSHING 1-1/4" FOR SSK04 HE*						
SSK04-1.250UTBK						
STAINLESS STEEL						
1-1/4" SYMMETRICAL BUSHING KIT FOR						
SIZE SSK04 HELICAL BEVEL						
31.2808	80	5/21/2025	EA	14.00	14.00	_____
SPROCKET 800S 8T 1.5"SB 5.2"PD*						
PART #S3D8 G5CPE7 NG						
EZ CLEAN MOLDED SPROCKET						



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	SET COLLARS	90	5/21/2025			0.00	0.00 _____
	15.142 SANITARY 2" SS ROLL TYPE FERRULE	100	5/21/2025	EA		1.00	1.00 _____
	31.91121 RETAINER SNAP RING 1.5" SS* (SH-206SS)	110	5/21/2025	EA		20.00	20.00 _____
	95.0141902P SPRAY NOZZLE 1/4 F8004-LN PLASTIC* ADDITIONAL PARTS REQ'D #S00202 & #06.S0415 NATURAL PVDF	130	5/21/2025	EA		6.00	6.00 _____
	BEARING ASSEMBLY	140	5/21/2025			0.00	0.00 _____
	35.UCF207.20 KML 1-1/4" SS BEARING 4-BOLT FLG	160	5/21/2025	EA		6.00	6.00 _____
	10.1010724 HHC/SCREW 7/16-14 X 1-1/2" SS	200	5/21/2025	EA		24.00	24.00 _____
	10.10407 FLAT WASHER 7/16" SS NON-TAXABLE	210	5/21/2025	EA		24.00	24.00 _____
	10.10507 HEX LOCK NUT 7/16"-14 SS	220	5/21/2025	EA		24.00	24.00 _____
	35.UCFL205.16 KML 1" SS BEARING 2-BOLT FLG	230	5/21/2025	EA		4.00	4.00 _____
	35.UCFB207.20 KML 1-1/4" SS BEARING 3-BOLT FLG	280	5/21/2025	EA		2.00	2.00 _____
	35.UCFB208.24 KML 1-1/2" SS BEARING 3-BOLT FLG	290	5/21/2025	EA		0.00	0.00 _____
	10.1010624 HHC/SCREW 3/8-16 X 1-1/2" SS	300	5/21/2025	EA		14.00	14.00 _____
	10.10406	310	5/21/2025	EA		14.00	14.00 _____



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Work Order ID	Part ID	Release	WantDate	Start Date	Finish Date	Qty	Drawing ID/Rev	Engineer
	FLAT WASHER 3/8" SS FASTENAL P/N 1171017 (NON-TAXABLE)							
10.10506	320	5/21/2025	EA			14.00	14.00	
	HEX NYLON LOCK NUT 3/8"-16 SS							
06.205.2-BOLT	400	5/21/2025	EA			4.00	4.00	
	SS BEARING COVER FITS 205 HOUSING 1" 2B* STAINLESS STEEL BEARING COVER, 2-BOLT PATTERN FITS 205 HOUSING FOR 1" BEARING (THIS IS A CLOSED COVER.)							
06.207.4-BOLT	440	5/21/2025	EA			5.00	5.00	
	SS BEARING COVER FITS 207 HOUSING 1-1/4* STAINLESS STEEL BEARING COVER, 4-BOLT PATTERN FOR FLANGE STYLE BEARING FITS 207 HOUSING FOR 1-1/4", 1-3/8", 1-7/16" AND 1-5/16" (THIS IS A CLOSED COVER.)							
06.BG1.25-4HOLE	510	5/21/2025	EA			6.00	6.00	
	SS BEARING GUARD 1.25" 4-HOLE* STAINLESS STEEL (12 GAUGE) BEARING GUARD FOR 1-1/4" 4-HOLE BRG							
	540	5/21/2025				0.00	0.00	
	STABILIZER / TORQUE ARM ASSEMBLY -							
37.207-UNI	550	5/21/2025	EA			1.00	1.00	
	STABILIZER BRACKET UNIVERSAL FITS 207* UNIVERSAL FITS 207 HOUSING FOR 1-1/4" OR 1-7/16" SHAFT							
06.207-GBC343R	560	5/21/2025	EA			1.00	1.00	
	SS K343 SYMM/TLOCK GEARBOX COVER (RIGHT)* 06.207-GBC343R SS K343 SYMMETRICAL / TAPER LOCK GEARBOX COVER (RIGHT)* RIGHT HAND HORIZONTAL MOUNTING ORIENTATION							
10.10507	600	5/21/2025	EA			1.00	1.00	
	HEX LOCK NUT 7/16"-14 SS							
10.1010750	610	5/21/2025	EA			1.00	1.00	
	HHC/SCREW 7/16 X 3" SS							



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Work Order ID	Part ID	Release	WantDate	Start Date	Finish Date	Qty	Drawing ID/Rev Engineer
	10.10407	620	5/21/2025	EA		3.00	3.00 _____
	FLAT WASHER 7/16" SS NON-TAXABLE						
	10.10307	630	5/21/2025	EA		2.00	2.00 _____
	LOCK WASHER 7/16" SS NON-TAXABLE						
		930	5/21/2025			0.00	0.00 _____
	D & F STANDADRD ESTOP -						
	45.800F1YP1	940	5/21/2025	EA		2.00	2.00 _____
	ALLEN BRADLEY E-STOP STATION						
	10.1080808	950	5/21/2025	EA		8.00	8.00 _____
	SOCKET CAP SCREW 8-32 X 1/2" SS* 8C50KCS3						
	10.10808N	960	5/21/2025	EA		8.00	8.00 _____
	NYLON LOCK NUT 8-32 SS* 8CNNE3						
		1400	5/21/2025			0.00	0.00 _____
	MISCELLANEOUS -						
	10.1011013	1410	5/21/2025	EA		4.00	4.00 _____
	HH LAG SCREW SS 1/4 X 1" NON TAXABLE						
	10.1010616	1560	5/21/2025	EA		8.00	8.00 _____
	HHC/SCREW 3/8-16 X 1" SS FASTENAL P/N 1170105 (NON-TAXABLE)						
	10.10306	1630	5/21/2025	EA		8.00	8.00 _____
	LOCK WASHER 3/8" SS NON-TAXABLE						
	10.1010824	1710	5/21/2025	EA		4.00	4.00 _____
	HHC/SCREW 1/2-13 X 1-1/2"SS NON-TAXABLE						



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	10.10508	1740	5/21/2025	EA		4.00	4.00 _____
	HEX LOCK NUT 1/2" -13 SS						
	06.DRK	1880	5/21/2025	EA		1.00	1.00 _____
	DRIVE RESTRAINT KIT						
	47.02116	1890	5/21/2025	EA		16.00	16.00 _____
	SET COLLAR 1" SS						
	02.BSR212	1900	5/21/2025	FT		5.00	5.00 _____
	BEARING SIZE ROD 1" SS						
FINAL ASSEM	100	1.00	1.00	0.00	0.00		
FINALASSEMB							



OS 110 1.00 1.00 0.00 0.00
MACHINE



Part ID/Sub ID	Piece#	Date Reqd	Unit Of Measur	Qty Reqd	Qty Due	Issue
		10	5/21/2025	1.00	1.00	_____
DRIVE SHAFT, SEE PRINT						
		20	5/21/2025	1.00	1.00	_____
INFEEED IDLE SHAFT, SEE PRINT						
		30	5/21/2025	2.00	2.00	_____
DISCHARGE IDLE SHAFT, SEE PRINT						

REWORK-S 120 1.00 1.00 0.00 0.00
REWORK-S



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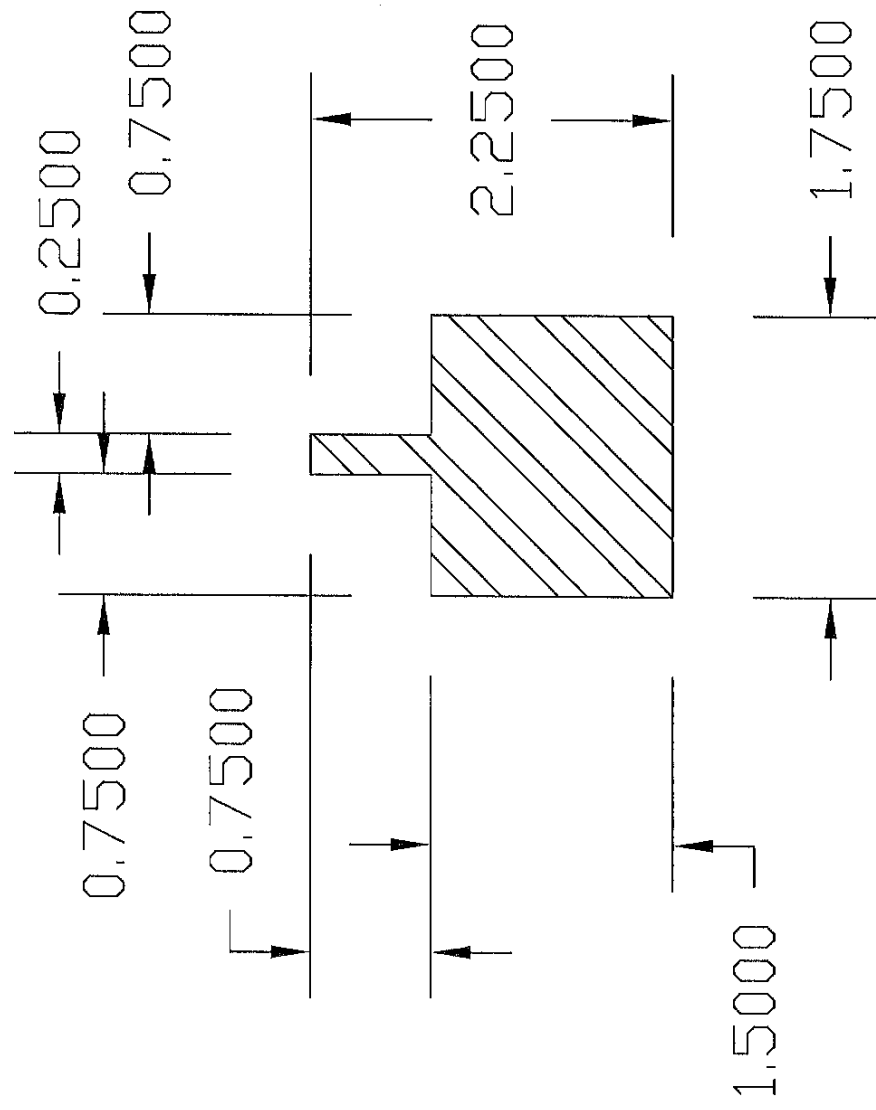


REWORK-E	130	1.00	1.00	0.00	0.00		
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REWORK-P	140	1.00	1.00	0.00	0.00		
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UHMW T-SHAPED RWAY
20 FEET REQUIRED
WAYNE FARMS-UNION SPRING, AL
C121241-C-41

STD. 1 1/2" SQUARE SOLID SHAFT

FORM DRAWING ONLY, THIS IS NOT TO SCALE !

JOB NUMBER : C121241-C-27

DATE : 10/20/2025

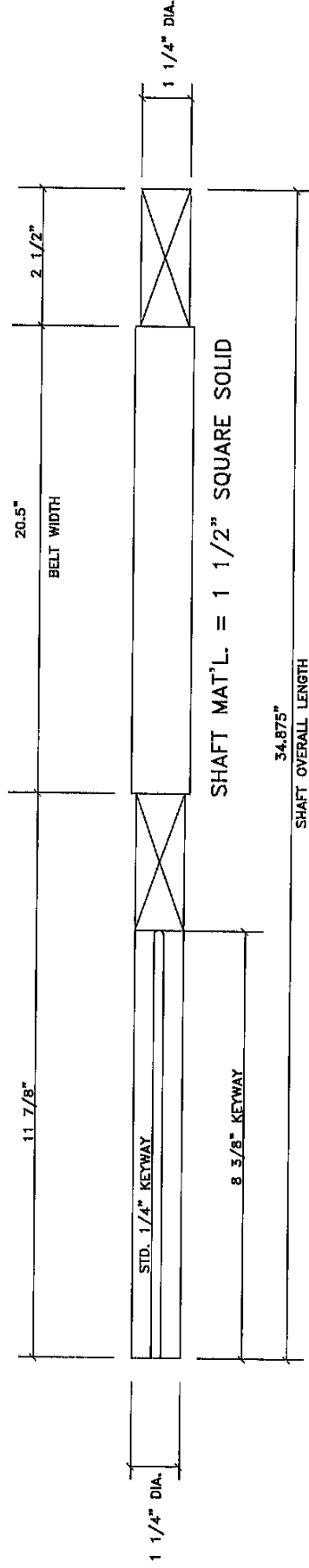
DETAILER : KYLE WRIGHT

CUSTOMER : WAYNE FARMS

MAT'L : T303 SS

SHOP CHECKER :

LOCATION : UNION SPRING, AL



DRIVE SHAFT DETAIL QTY. 1 REQ'D.

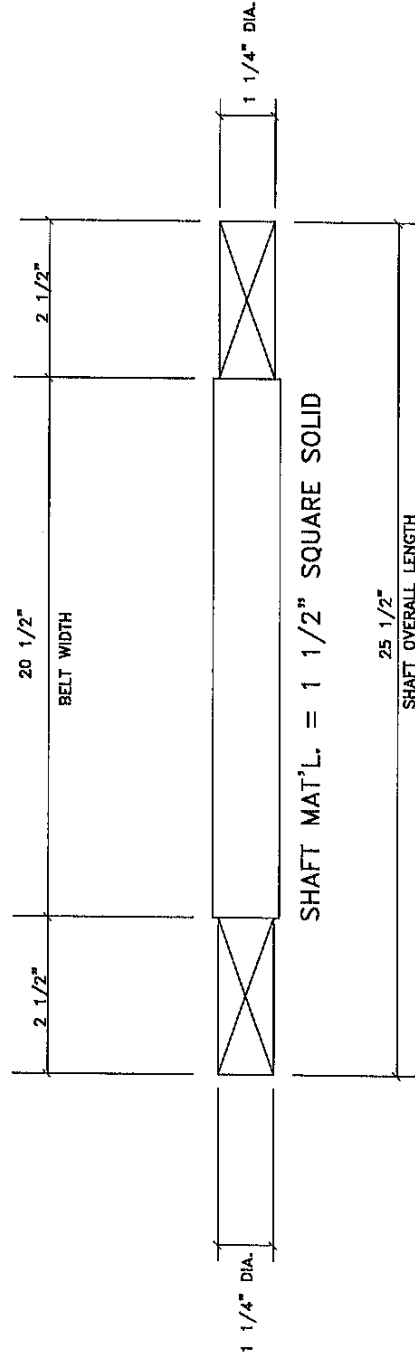
STD. 1 1/2" SQUARE SOLID SHAFT

FORM DRAWING ONLY, THIS IS NOT TO SCALE !

JOB NUMBER : C121241-C-27
CUSTOMER : WAYNE FARMS
LOCATION : UNION SPRING, AL

DATE : 10/20/2025
MATERIAL : T303 SS

DETAILER : KYLE WRIGHT
SHOP CHECKER :



IDLE SHAFT DETAIL QTY. 1 REQ'D.

STD. 1 1/2" SQUARE SOLID SHAFT

STD. 1 1/2" SQUARE SOLID SHAFT

FORM DRAWING ONLY, THIS IS NOT TO SCALE !

JOB NUMBER : C121241-C-27

DATE : 10/20/2025

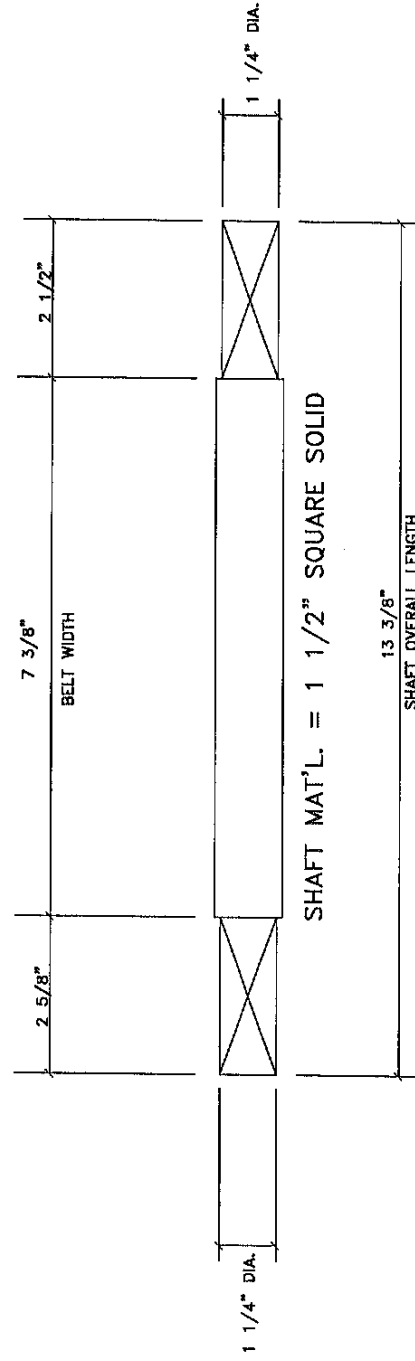
DETAILER : KYLE WRIGHT

CUSTOMER : WAYNE FARMS

MAT'L : T303 SS

SHOP CHECKER :

LOCATION : UNION SPRING, AL



IDLE SHAFT DETAIL QTY. 2 REQ'D.

STD. 1 1/2" SQUARE SOLID SHAFT

JOB NAME Wayne Farms

JOB NUMBER
121241-C-27

MATERIAL SIZE

1x11 GA Tubing

[illegible]