

EQUIPMENT SPEC SHEET

REVISION:

1/18/16
BLS
D&F
EQUIPMENT
SALES, LLC.
OF

NAME & LOCATION	WAYNE FARMS UNION SPRING, AL		CUSTOMER NUMBER	C121241		
ITEM NUMBER	C-51	ITEM SERIAL NUMBER	C121241-C-51	ITEMS REQ'D	1	
ENGINEER	GARY CAMBRON	SALESMAN	HEATH MORROW	CAD TECH DESIGNER	KYLE HANCOCK	
EQUIPMENT TYPE	FULL BOX INCLINE CONV		CAD TECH DETAILER	ETHAN JONES		
1 BELT MANUF.	INTRALOX	2	SERIES	1400S	3 BELT TYPE	FRICTION TOP
4 BELT LENGTH	17'	5	BELT COLOR	GREY	6 BELT MATERIAL	PP (Polypropylene)
7 FRICTION SPACING	EVERY ROW	8	BELT INDENT	2"	9 CENTER NOTCH	2"
10 BELT WIDTH	18"	11	WEARSTRIP	1"X1-1/2" UHMW	12 BELT PIN MAT.	AC (Acetal)
13 BELT FLIGHTS	NO	14	FLIGHT HEIGHT	N/A	15 FLIGHT TYPE	N/A
16 FLIGHT CENTERS	N/A	17	FLIGHT INDENT	N/A	18 CENTER NOTCH	N/A
19 T.O.B. INFEED	15"	20	T.O.B. DISCHARGE	31"		
21 IDLE SPROCKET	16 TOOTH	22	PITCH DIAMETER	5.1" PD	23 BORE SIZE/TYPE	1-1/2" SQUARE
24 DRIVE SPROCKET	16 TOOTH	25	PITCH DIAMETER	5.1" PD	26 BORE SIZE/TYPE	1-1/2" SQUARE
27 SPROCKETS @ DRV	3	28	SPROCKETS @ IDLE	3	29 BELT SCRAPE	NO
30 BELT WASHER	NO	31	DRIP PAN	NO	32 DRIP PAN @ DRIVE	YES
33 DRIVE SIDE	RIGHT	34	DRIVE TYPE	EXTREME DUTY	35 MTR/GB FRAME	143TC/145TC
36 MOTOR	STERLING	37	HORSEPOWER	1 HP	38 FPM	60 FPM
39 GEARBOX	K343	40	RATIO	40:1	41 MULTIPLIER	NO
42 EQUIP. MAT.	1/4" SS	43	LEGS	2" ANGLE	44 TAKE UP	CATENARY SAG

PARTS and or MATERIAL UNIQUE TO THIS ITEM(S) / SPECIAL DESIGN SPECS (Please explain)

SAFETY LABELS AND E-STOPS TO BE LOCATED AS SHOWN.

THIS ITEM GETS A DRIVE RESTRAINT KIT

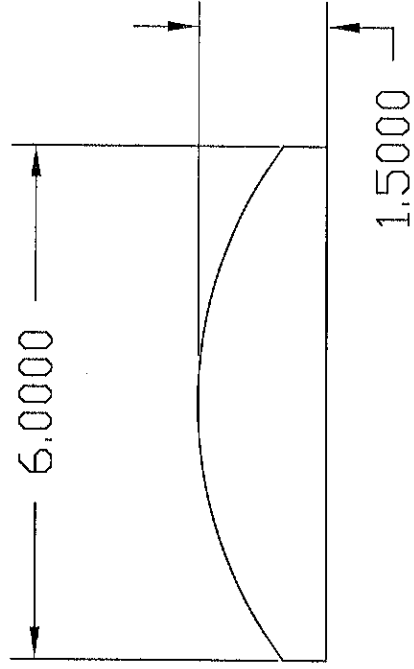
ITEMS C-51 AND C-52 ARE THE SAME

DRAWING COMPLETION DATE

8/6/2025

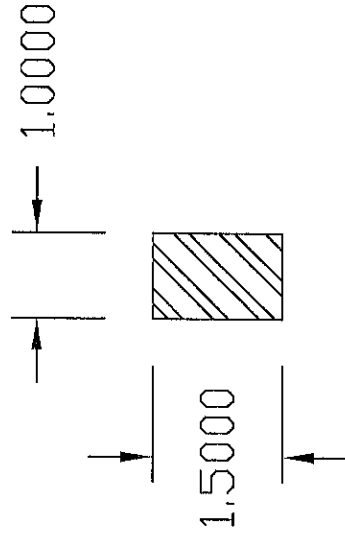
DELIVERY DATE

11/21/2025



06.P8508436

(6)REQ'D



06.P850941225

(20')REQ'D

STD. 1 1/2" SQUARE SOLID SHAFT

FORM DRAWING ONLY, THIS IS NOT TO SCALE !

JOB NUMBER : C121241-C-51

DATE : 8/5/2025

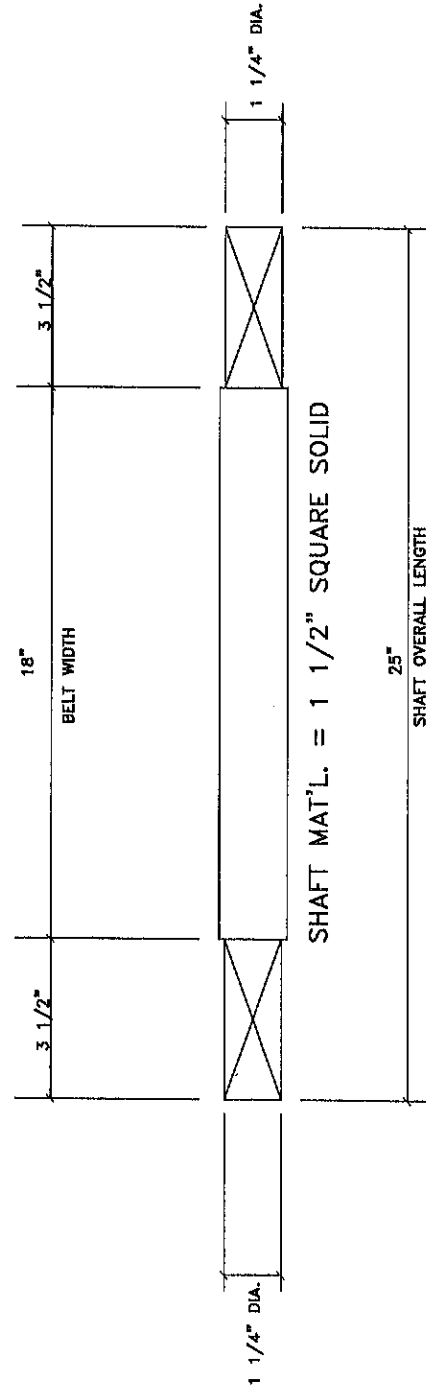
DETAILER : ETHAN JONES

CUSTOMER : WAYNE FARMS

MAT'L : T503 SS

SHOP CHECKER :

LOCATION : UNION SPRING, AL



IDLE SHAFT DETAIL QTY. 1 REQ'D.

STD. 1 1/2" SQUARE SOLID SHAFT

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FORM DRAWING ONLY, THIS IS NOT TO SCALE !

JOB NUMBER : C121241-C-51

DATE : 8/5/2025

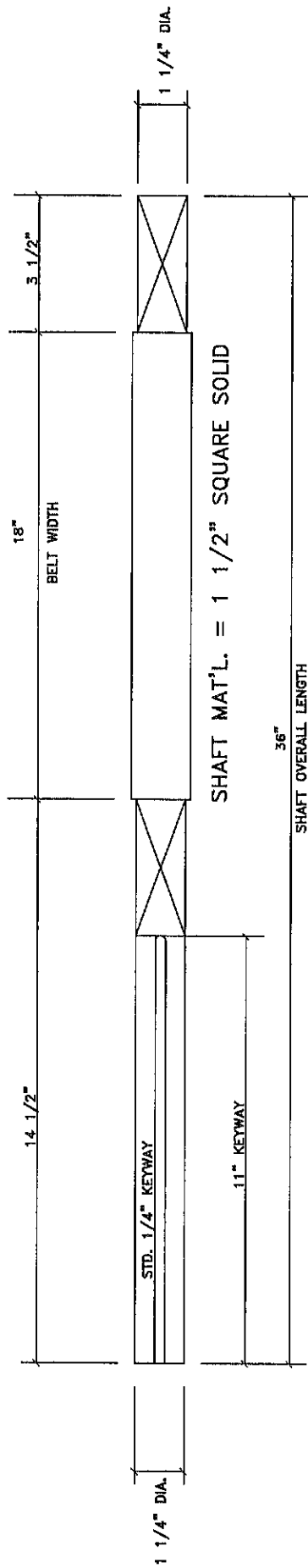
DETAILER : ETHAN JONES

CUSTOMER : WAYNE FARMS

MAT'L : T303 SS

SHOP CHECKER :

LOCATION : UNION SPRING, AL



DRIVE SHAFT DETAIL QTY. 1 REQ'D.



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121241-C-51/S	DFM500118	5/21/2025	11/14/2025			1.00	
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Drawing Rev:

D&F INCLINE CONVEYOR 18" WI

DENICE

Order ID:
Part ID:

Customer:

Ship To:

Shop Resources Type	Seq#	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/Rev
ENGINEERING ENGINEERING	10	1.00	1.00	0.00	0.00		



LASER SHOP LASER SHOP	20	1.00	1.00	0.00	0.00		
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SHOP1 SHOP1	30	1.00	1.00	0.00	0.00		
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Part ID/Sub ID	Piece#	Date Reqd	Unit Of Measur	Qty Reqd	Qty Due	Issue
01.S101 3/16" PLATE SS 48X120	10	5/21/2025	4X10	0.00	0.00	_____
01.S104	20	5/21/2025	5X10	0.00	0.00	_____



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3/16" PLATE SS 60X120

01.S108	30	5/21/2025	4X10	0.00	0.00	_____
1/4" PLATE SS 48X120						

01.S111	40	5/21/2025	5X10	0.00	0.00	_____
1/4" PLATE SS 60X120						

01.S127	90	5/21/2025	4X10	0.00	0.00	_____
12GA SHEET SS 48X120						

01.S129	100	5/21/2025	5X10	0.00	0.00	_____
12GA SHEET SS 60X120						

03.A612	200	5/21/2025	FT	0.00	0.00	_____
ANGLE IRON 2" X 2" X 1/4" SS						

SHOP2	40	1.00	1.00	0.00	0.00	
SHOP2						



Part ID/Sub ID	Piece#	Date Reqd	Unit Of Measur	Qty Reqd	Qty Due	Issue
06.S00070	10	5/21/2025	EA	4.00	4.00	_____
LEG INSERT 1-1/2"X 1-1/2" X 1/2"*						
3/4" THDS.						

SHOP3	50	1.00	1.00	0.00	0.00	
SHOP3						



Part ID/Sub ID	Piece#	Date Reqd	Unit Of Measur	Qty Reqd	Qty Due	Issue
02.SB402	10	5/21/2025	FT	1.00	1.00	_____
SQUARE BAR 1/4" SS						
FOR GEARBOXES						
S00371-S	50	5/21/2025	EA	4.00	4.00	_____
LEG ADJUSTER 9"X3/4" ATR W/SS PAD 10GA*						
SWIVEL TYPE						



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S00421A	60	5/21/2025	EA			1.00	1.00 _____
DRIVE DRIP PAN 30" X 11" (FOR NORDSTOBER GEARBOXES)							

06.S00421HA	80	5/21/2025	EA			2.00	2.00 _____
SS DRIP PAN HANGER 1"W FLAT BAR W/ 7/16"H* 1"W FLAT BAR WITH 7/16" HOLE 6.75" OVERAL LENGTH							

UHMW PARTS	60	1.00	1.00	0.00	0.00		
UHMW PARTS							



Part ID/Sub ID	Piece#	Date Reqd	Unit Of Measur	Qty Reqd	Qty Due	Issue
06.P850941225	40	5/21/2025	FT	20.00	20.00	_____
UHMW WEARSTRIP 1" X 1-1/2"						
06.P8508436	50	5/21/2025	EA	6.00	6.00	_____
UHMW SHOE RETURN 6" X 1-1/2" X 1"						

SUB-ASSY 1	70	1.00	1.00	0.00	0.00		
SUB-ASSY 1							



SUB-ASSY 2	80	1.00	1.00	0.00	0.00		
SUB-ASSY 2							



FINAL ASSEM	90	1.00	1.00	0.00	0.00		
FINALASSEMB							



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Part ID/Sub ID	Piece#	Date Req'd	Unit Of Measur	Qty Req'd	Qty Due	Issue
10 5/21/2025 17.00 17.00						
BELT 1400S 18"W SQ FRICTION TOP GREY PP W/ WHITE AC RODS BLACK FRICTION TOP, 2" INDENT, 2" CENTER NOTCH						
37.1XI 20 5/21/2025 EA 1.00 1.00						
1HP XTREME 143TC 1800RPM INV DUTY* STAINLESS STEEL XTREME RPM: 1800 FOOT OPTION: FOOTLESS FRAME: 143TC ENCLOSURE: TEFC RATING: INVERTER DUTY ELECTRICAL: 3 PHASE 460V ENCAPSULATED: ENCAPSULATED						
37.4SK2 30 5/21/2025 EA 1.00 1.00						
STERLING SS HEL BEVEL SYMMETRICAL 40:1* STERLING SYMMETRICAL STAINLESS STEEL SMOOTH BODY 403 HELICAL BEVEL 40:1 38.872:1 (EXACT) 140TC W/ TORQUE ARM						
37.SSK04125U 50 5/21/2025 EA 1.00 1.00						
SYMMETRICAL BUSHING 1-1/4" FOR SSK04 HE* SSK04-1.250UTBK STAINLESS STEEL 1-1/4" SYMMETRICAL BUSHING KIT FOR SIZE SSK04 HELICAL BEVEL						
31.21416S 80 5/21/2025 EA 6.00 6.00						
SPROCKET 1400S 16T 1.5"SB SPLIT 5.1"PD* GREY GLASS FILLED NYLON						
06.DRK 90 5/21/2025 EA 1.00 1.00						
DRIVE RESTRAINT KIT						



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	31.91121	110	5/21/2025	EA		8.00	8.00 _____
	RETAINER SNAP RING 1.5" SS* (SH-206SS)						
		140	5/21/2025			0.00	0.00 _____
	BEARING ASSEMBLY						
	35.UCF207.20	160	5/21/2025	EA		4.00	4.00 _____
	KML 1-1/4" SS BEARING 4-BOLT FLG						
	10.1010724	200	5/21/2025	EA		16.00	16.00 _____
	HHC/SCREW 7/16-14 X 1-1/2" SS						
	10.10407	210	5/21/2025	EA		16.00	16.00 _____
	FLAT WASHER 7/16" SS NON-TAXABLE						
	10.10507	220	5/21/2025	EA		16.00	16.00 _____
	HEX LOCK NUT 7/16"-14 SS						
	06.207.4-BOLT	440	5/21/2025	EA		3.00	3.00 _____
	SS BEARING COVER FITS 207 HOUSING 1-1/4* STAINLESS STEEL BEARING COVER, 4-BOLT PATTERN FOR FLANGE STYLE BEARING FITs 207 HOUSING FOR 1-1/4", 1-3/8", 1-7/16" AND 1-5/16" (THIS IS A CLOSED COVER.)						
	06.BG1.25-4HOLE	510	5/21/2025	EA		4.00	4.00 _____
	SS BEARING GUARD 1.25" 4-HOLE* STAINLESS STEEL (12 GAUGE) BEARING GUARD FOR 1-1/4" 4-HOLE BRG						
		540	5/21/2025			0.00	0.00 _____
	STABILIZER / TORQUE ARM ASSEMBLY -						
	37.207-UNI	550	5/21/2025	EA		1.00	1.00 _____
	STABILIZER BRACKET UNIVERSAL FITS 207* UNIVERSAL FITS 207 HOUSING FOR 1-1/4" OR 1-7/16" SHAFT						
	10.10507	600	5/21/2025	EA		1.00	1.00 _____
	HEX LOCK NUT 7/16"-14 SS						



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	10.1010750 HHC/SCREW 7/16 X 3" SS	610	5/21/2025	EA		1.00	1.00 _____
	10.10407 FLAT WASHER 7/16" SS NON-TAXABLE	620	5/21/2025	EA		3.00	3.00 _____
	10.10307 LOCK WASHER 7/16" SS NON-TAXABLE	630	5/21/2025	EA		2.00	2.00 _____
	D & F STANDADRD ESTOP -	930	5/21/2025			0.00	0.00 _____
	45.800F1YP1 ALLEN BRADLEY E-STOP STATION	940	5/21/2025	EA		2.00	2.00 _____
	10.1080808 SOCKET CAP SCREW 8-32 X 1/2" SS* 8C50KCS3	950	5/21/2025	EA		8.00	8.00 _____
	10.10808N NYLON LOCK NUT 8-32 SS* 8CNNE3	960	5/21/2025	EA		8.00	8.00 _____
	MISCELLANEOUS -	1400	5/21/2025			0.00	0.00 _____
	10.1011013 HH LAG SCREW SS 1/4 X 1" NON TAXABLE	1410	5/21/2025	EA		12.00	12.00 _____

SHIPPING	100	1.00	1.00	0.00	0.00
SHIPPING					



OS	110	1.00	1.00	0.00	0.00
MACHINE					



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Part ID/Sub ID	Piece#	Date Req'd	Unit Of Measur	Qty Req'd	Qty Due	Issue
06.DS1815-1.25	30	5/21/2025	EA	1.00	1.00	_____
SHAFT 18" DRIVE WITH 1-1/4 JOURNAL						
06.IS1815-1.25	70	5/21/2025	EA	1.00	1.00	_____
SHAFT 18" IDLE WITH 1-1/4 JOURNAL						

REWORK-S 120 1.00 1.00 0.00 0.00
REWORK-S



REWORK-E 130 1.00 1.00 0.00 0.00



REWORK-P 140 1.00 1.00 0.00 0.00

