

EQUIPMENT SPEC SHEET

REVISION:



NAME & LOCATION	WAYNE FARMS UNION SPRINGS, AL		CUSTOMER NUMBER	C121241
ITEM NUMBER	DF208A	ITEM SERIAL NUMBER	C121241-DF208A	
ENGINEER	GARY CAMBRON	SALESMAN	HEATH MORROW	
EQUIPMENT TYPE	DOUBLE CONELINE		CAD TECH DESIGNER	ETHAN JONES
			CAD TECH DETAILER	DUSTIN CAGLE
1 BELT MANUF.	REXNORD	2 SERIES	815 SERIES	
4 BELT LENGTH	402'	5 BELT COLOR	N/A	
7 FRICTION SPACING	N/A	8 BELT INDENT	N/A	
10 BELT WIDTH	3-1/4"	11 WEARSTRIP	2-3/8"X1-1/2" UHMW	
13 BELT FLIGHTS	NO	14 FLIGHT HEIGHT	N/A	
16 FLIGHT CENTERS	N/A	17 FLIGHT INDENT	N/A	
19 TOP OF CONE INF.	63"	20 TOP OF CONE DIS.	63"	
21 IDLE SPROCKET	21 TOOTH	22 PITCH DIAMETER	5.089" PD	
24 DRIVE SPROCKET	21 TOOTH	25 PITCH DIAMETER	5.089" PD	
27 SPROCKETS @ DRV	(1) EACH	28 SPROCKETS @ IDLE	(1) EACH	
30 CONE WASHER	YES	31 DRIP PAN	NO	
33 DRIVE SIDE	LEFT/RIGHT	34 DRIVE TYPE	EXTREME DUTY	
36 MOTOR	STERLING	37 HORSEPOWER	1 HP	
39 GEARBOX	K343 TAPER	40 RATIO	80:1	
42 EQUIP. MAT.	3/16" SS	43 LEGS	2" ANGLE	
		44	TAKE UP STANDARD	

PARTS and or MATERIAL UNIQUE TO THIS ITEM(S) / SPECIAL DESIGN SPECS (Please explain)

SAFETY LABELS AND E-STOPS TO BE LOCATED AS SHOWN.

THE FOLLOWING ITEMS MOUNT TO THIS CONELINE: C-03, C-10, C-18, C-26, DF-X3, DF-X5, X-14, X-15.

4" SS DOME BOTTOM CONES ON 9" CENTERS, STEMS TO WELD TO REX CHAIN BELT.

DRAWING COMPLETION DATE

9/18/2025

DELIVERY DATE

11/14/2025



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121241-DF208A/S 5/22/2025 11/14/2025 1.00



Drawing Rev:

WHOLE BIRD DOUBLE CONELINE

Order ID: Customer: Ship To:
Part ID:

Shop Resources Type	Seq#	End Qty	Start Qty	Setup Hrs	Run Hrs	Start Date	Finish Date	Drawing ID/Rev
ENGINEERING	10	1.00	1.00	0.00	0.00			



LASER 20 1.00 1.00 0.00 0.00



Part ID/Sub ID	Piece#	Date Reqd	Unit Of Measur	Qty Reqd	Qty Due	Issue
01.S108 1/4" PLATE SS 48X120	10	5/22/2025	4X10	0.00	0.00	_____
01.S129 12GA SHEET SS 60X120	20	5/22/2025	5X10	0.00	0.00	_____
01.S104 3/16" PLATE SS 60X120	30	5/22/2025	5X10	0.00	0.00	_____
01.S127 12GA SHEET SS 48X120	40	5/22/2025	4X10	0.00	0.00	_____

SHOP1 30 1.00 1.00 0.00 0.00





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Part ID/Sub ID	Piece#	Date Reqd	Unit Of Measur	Qty Reqd	Qty Due	Issue		
03.A605 ANGLE IRON 1-1/4" X 1-1/4" X 3/16" SS	10	5/22/2025	FT	0.00	0.00	_____		
03.A609 ANGLE IRON 1-1/2" X 1-1/2" X 1/4" SS	20	5/22/2025	FT	0.00	0.00	_____		
03.A612 ANGLE IRON 2" X 2" X 1/4" SS	30	5/22/2025	FT	0.00	0.00	_____		
15.116 SANITARY 6" SS PIPE	40	5/22/2025	FT	0.00	0.00	_____		
05.T804 TUBING SS 1"SQ X 11GA	50	5/22/2025	FT	0.00	0.00	_____		
02.RR206 ROUND ROD 1/2" SS	60	5/22/2025	FT	0.00	0.00	_____		
02.RR208 ROUND ROD 3/4" 304 SS	70	5/22/2025	FT	0.00	0.00	_____		
02.RR204 ROUND ROD 3/8" SS	80	5/22/2025	FT	0.00	0.00	_____		
02.RR202 ROUND ROD 1/4" SS	90	5/22/2025	FT	0.00	0.00	_____		
02.RR208A ROUND ROD 3/4" 303 SS (CONELINE)	100	5/22/2025	FT	0.00	0.00	_____		
03.FB504 FLAT BAR 1-1/2" X 3/16" SS	110	5/22/2025	FT	0.00	0.00	_____		
03.FB506 FLAT BAR 2" X 3/16" SS	120	5/22/2025	FT	0.00	0.00	_____		
03.FB518 FLAT BAR 1" X 1/4" SS	130	5/22/2025	FT	0.00	0.00	_____		
03.FB502 FLAT BAR 1" X 3/16" SS	140	5/22/2025	FT	0.00	0.00	_____		
01.S111	150	5/22/2025	5X10	0.00	0.00	_____		



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1/4" PLATE SS 60X120

SHOP2 40 1.00 1.00 0.00 0.00



SHOP3 50 1.00 1.00 0.00 0.00



FINAL ASSEM 60 1.00 1.00 0.00 0.00



Part ID/Sub ID	Piece#	Date Reqd	Unit Of Measur	Qty Reqd	Qty Due	Issue
88.0017	10	5/22/2025	FT	200.00	200.00	
CABLE SAFETY 3/16"OD RED VINYL COATING*						
RED SAFETY CABLE COATED SS						
(1,760 lb breaking strength)						
45.GLS-SS	20	5/22/2025	EA	2.00	2.00	
CABLE SAFETY SWITCH SS GLS-SS**						
OEM PART # 144016 IDEM SAFETY SWITCHES						
GLS-SS 1/2" NPT 2 NC 2NO "E-STOP"						
20.99CSD412	30	5/22/2025	EA	535.00	535.00	
DEBONE CONE SS 4" DOME BOTTOM						
D/F STANDARD CONE						
10.10212J	40	5/22/2025	EA	535.00	535.00	
HEX JAM NUT 3/4 X 10 SS						
NON-TAXABLE						
15.143	50	5/22/2025	EA	1.00	1.00	



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SANITARY 3" SS ROLL TYPE FERRULE								
	30.402083 NIPPLE SS 1/2"X 3"	60	5/22/2025	EA		1.00	1.00	
	95.014202 SPRAY NOZZLE H1/4 VV 80015 SS	70	5/22/2025	EA		14.00	14.00	
	37.1XI 1HP XTREME 143TC 1800RPM INV DUTY* STAINLESS STEEL XTREME RPM: 1800 FOOT OPTION: FOOTLESS FRAME: 143TC ENCLOSURE: TEFC RATING: INVERTER DUTY ELECTRICAL: 3 PHASE 460V ENCAPSULATED: ENCAPSULATED	80	5/22/2025	EA		2.00	2.00	
	37.4SO2 STERLING SS HEL BEVEL SYMMETRICAL 80:1* STERLING SYMMETRICAL STAINLESS STEEL SMOOTH BODY 403 HELICAL BEVEL 80:1 82.325:1 (EXACT) 140TC W/ TORQUE ARM	90	5/22/2025	EA		2.00	2.00	
	BELT - REXNORD SS 815 SERIES 3-1/4"W W/ SS RODS (CONE STEMS TO BE WELDED TO CHAIN ON 9" CENTERS)					402.00	402.00	
	20.320952 YELLOW PICKING FINGERS #1	110	5/22/2025	EA		12.00	12.00	
	02.ATR204 ALLTHREAD ROD 5/8" SS	120	5/22/2025	FT		2.00	2.00	
	06.S00070 LEG INSERT 1-1/2"X 1-1/2" X 1/2"*	130	5/22/2025	EA		46.00	46.00	
	S00371-S	140	5/22/2025	EA		46.00	46.00	



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	LEG ADJUSTER 9"X3/4" ATR W/SS PAD 10GA*							
	SWIVEL TYPE							
	06.S0421	150	5/22/2025	EA		8.00	8.00	
	SLIDE QUICK CONNECT TAKEUP 4 FT REQ'D (AMW)							
	7/16" SQUARE BAR							
	QTY. OF (4) REQ'D PER ASSY							
	06.P40810	160	5/22/2025	EA		4.00	4.00	
	BRASS TAKE UP 5/8-11 W/SS NUT							
	54.09212.5	170	5/22/2025	4X12		7.00	7.00	
	GRATING GREY SQ MOLD 1"*							
	(4'X 12')							
	06.S0422	180	5/22/2025	EA		16.00	16.00	
	KNIFE BRACKET 12GA SS							
	06.S0422U	190	5/22/2025	EA		16.00	16.00	
	KNIFE BRACKET UHMW*							
	UHMW 1-3/4" TALL X 1" WIDE X 6" LONG							
	W/ (2) 13/32" HOLES							
	(SEE PRINT)							
	06.S0423	200	5/22/2025	EA		16.00	16.00	
	SCISSOR BRACKET 12GA SS							
	06.S0423U	210	5/22/2025	EA		16.00	16.00	
	SCISSOR BRACKET UHMW*							
	UHMW 1-3/4" TALL X 1" WIDE X 3.5" LONG							
	W/ (2) 13/32" HOLES							
	(SEE PRINT)							
	BEARING ASSEMBLY	220	5/22/2025			0.00	0.00	
	35.UCF208.24	230	5/22/2025	EA		8.00	8.00	
	KML 1-1/2" SS BEARING 4-BOLT FLG*							
	UCF20824							
	10.1010724	240	5/22/2025	EA		32.00	32.00	
	HHC/SCREW 7/16-14 X 1-1/2" SS							
	10.10407	250	5/22/2025	EA		16.00	16.00	



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	FLAT WASHER 7/16" SS NON-TAXABLE							
	10.10507 HEX LOCK NUT 7/16"-14 SS	260	5/22/2025	EA		32.00	32.00	
	06.208.4-BOLT SS BEARING COVER FITS 208 HOUSING 1-1/2" STAINLESS STEEL BEARING COVER, 4-BOLT PATTERN FOR FLANGE STYLE BEARING FITS 208 HOUSING FOR AN 1-1/2: AND 1-9/16" (THIS IS A CLOSED COVER.)	270	5/22/2025	EA		6.00	6.00	
		280	5/22/2025			0.00	0.00	
	STABILIZER / TORQUE ARM ASSEMBLY -							
	37.208-UNI STABILIZER BRACKET UNIVERSAL FITS 208* UNIVERSAL FITS 208 HOUSING FOR 1-1/2" SHAFT ONLY STAINLESS STEEL	290	5/22/2025	EA		2.00	2.00	
	10.10507 HEX LOCK NUT 7/16"-14 SS	300	5/22/2025	EA		2.00	2.00	
	10.1010750 HHC/SCREW 7/16 X 3" SS	310	5/22/2025	EA		2.00	2.00	
	10.10407 FLAT WASHER 7/16" SS NON-TAXABLE	320	5/22/2025	EA		6.00	6.00	
	10.10307 LOCK WASHER 7/16" SS NON-TAXABLE	330	5/22/2025	EA		4.00	4.00	
	06.207-GBC343R SS K343 SYMM/TLOCK GEARBOX COVER (RIGHT)* 06.207-GBC343R SS K343 SYMMETRICAL / TAPER LOCK GEARBOX COVER (RIGHT)* RIGHT HAND HORIZONTAL MOUNTING ORIENTATION	340	5/22/2025	EA		1.00	1.00	
	06.207-GBC343L SS K343 SYMM/TLOCK GEARBOX COVER (LEFT)* 06.207-GBC343L	350	5/22/2025	EA		1.00	1.00	



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							Engineer
SS K343 SYMMETRICAL / TAPER LOCK GEARBOX COVER (LEFT)* LEFT HAND HORIZONTAL MOUNTING ORIENTATION							
SAFETY LABELS -		360	5/22/2025			0.00	0.00
06.WLOP-B WARNING LOCK OUT POWER STICKER BILINGUAL 8.75"W X 2.5"T 3 COLOR		370	5/22/2025	EA		2.00	2.00
06.WMP-B WARNING MOVING PARTS STICKER BILINGUAL 8.75"W X 2.5"T 2 COLOR		380	5/22/2025	EA		4.00	4.00
06.WKA-B WARNING KEEP AWAY STICKER BILINGUAL 8.75"W X 2.5"T 2 COLOR		390	5/22/2025	EA		4.00	4.00
06.CEB-B CAUTION ENSURE BELT STICKER BILINGUAL 8.75"W X 2.5"T 2 COLOR		400	5/22/2025	EA		4.00	4.00
MISCELLANEOUS -		410	5/22/2025			0.00	0.00
10.1010616 HHC/SCREW 3/8-16 X 1" SS FASTENAL P/N 1170105 (NON-TAXABLE)		420	5/22/2025	EA		24.00	24.00
10.1010620 HHC/SCREW 3/8-16 X 1-1/4" SS		430	5/22/2025	EA		8.00	8.00
10.10506 HEX NYLON LOCK NUT 3/8"-16 SS		440	5/22/2025	EA		16.00	16.00
10.10306 LOCK WASHER 3/8" SS NON-TAXABLE		450	5/22/2025	EA		24.00	24.00



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	10.1010824	460	5/22/2025	EA		142.00	142.00 _____
	HHC/SCREW 1/2-13 X 1-1/2"SS NON-TAXABLE						
	10.10508	470	5/22/2025	EA		230.00	230.00 _____
	HEX LOCK NUT 1/2" -13 SS						
	10.10210	480	5/22/2025	EA		8.00	8.00 _____
	HEX NUT 5/8 X 11 SS						
	47.020112	490	5/22/2025	EA		16.00	16.00 _____
	SET COLLAR 3/4" SS						
	10.1010428	500	5/22/2025	EA		64.00	64.00 _____
	HHC/SCREW 1/4-20 X 1-3/4' SS						
	10.1010420	510	5/22/2025	EA		32.00	32.00 _____
	HHC/SCREW 1/4-20 X 1-1/4" SS NON-TAXABLE						
	10.10504	520	5/22/2025	EA		174.00	174.00 _____
	HEX NYLON LOCK NUT 1/4"-20 SS NON-TAXABLE						
	10.1010816	530	5/22/2025	EA		8.00	8.00 _____
	HHC/SCREW 1/2-13 X 1" SS NON-TAXABLE						
	10.1010416	540	5/22/2025	EA		78.00	78.00 _____
	HHC/SCREW 1/4-20 X 1" SS						
	10.1080818	550	5/22/2025	EA		16.00	16.00 _____
	SOCKET CAP SCREW 8-32 X 1-1/8" SS* #0171094						
	10.10808N	560	5/22/2025	EA		16.00	16.00 _____
	NYLON LOCK NUT 8-32 SS* 8CNNE3						
		570	5/22/2025			2.00	2.00 _____
	316 Stainless Steel Turnbuckle-Not for Lifting Cast Material, Eye-to-Eye, 400 lbs. Capacity (MCMASTER CARR - 30315T52)						



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	9007C54B2	680	5/22/2025			2.00	2.00 _____
	LIMIT SWITCH, 9007, 600 V 10AMP C +options						
		690	5/22/2025			38.00	38.00 _____
	FIXED WELD-ON TIE-DOWN RING, 316 STAINLESS STEEL, 1/2" INNER WIDTH, 1-1/16" HIGH						
		700	5/22/2025			12.00	12.00 _____
	REXNORD 10025012 SCREW HX SS 8-32 .5IN						
	10.231322A	710	5/22/2025	EA		72.00	72.00 _____
	S-HOOK SS 2-3/16" X 1/4" S-4*						
	PILGRIMS/GVILLE						
	21.16B160	720	5/22/2025	FT		36.00	36.00 _____
	CHAIN LONG LINK SS 3/16" CONAGRA NATCH						
	15.142	730	5/22/2025	EA		2.00	2.00 _____
	SANITARY 2" SS ROLL TYPE FERRULE						
	30.40706	740	5/22/2025	EA		2.00	2.00 _____
	COUPLING SS 3/8"						
UHMW PARTS	65	1.00	1.00	0.00	0.00		
UHMW PARTS							



Part ID/Sub ID	Piece#	Date Reqd	Unit Of Measur	Qty Reqd	Qty Due	Issue
	10	5/22/2025		440.00	440.00	_____
	UHMW TOP CONE LINE PLASTIC (STAND OFF TABS TO BE SAME AS STANDARD CONE LINE PLASTIC PART# - 85.08UCLT), SEE DWG					
	20	5/22/2025		440.00	440.00	_____
	UHMW BTM CONE LINE PLASTIC (STAND OFF TABS TO BE SAME AS STANDARD CONE LINE PLASTIC PART# - 85.08UCLB), SEE DWG					
	30	5/22/2025		8.00	8.00	_____
	UHMW GUIDE WHEEL, SEE DWG					



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OS 70 1.00 1.00 0.00 0.00



Part ID/Sub ID	Piece#	Date Reqd	Unit Of Measur	Qty Reqd	Qty Due	Issue
5" DRIVE SHAFT	10	5/22/2025		2.00	2.00	_____
5" IDLE SHAFT	20	5/22/2025		2.00	2.00	_____
6 3/8" BOLTED SHAFT	30	5/22/2025		4.00	4.00	_____
SS SPROCKET FOR REX 815S CHAIN, 21T, 5.089"PD, 1-1/2" SQ. BORE, SEE DWG	40	5/22/2025		4.00	4.00	_____

REWORK-E 80 1.00 1.00 0.00 0.00



REWORK-P 90 1.00 1.00 0.00 0.00



REWORK-S 100 1.00 1.00 0.00 0.00

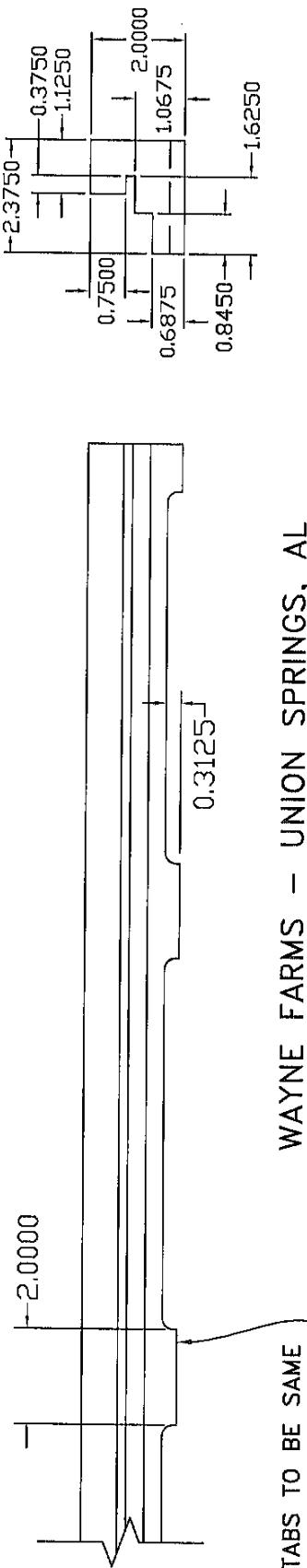


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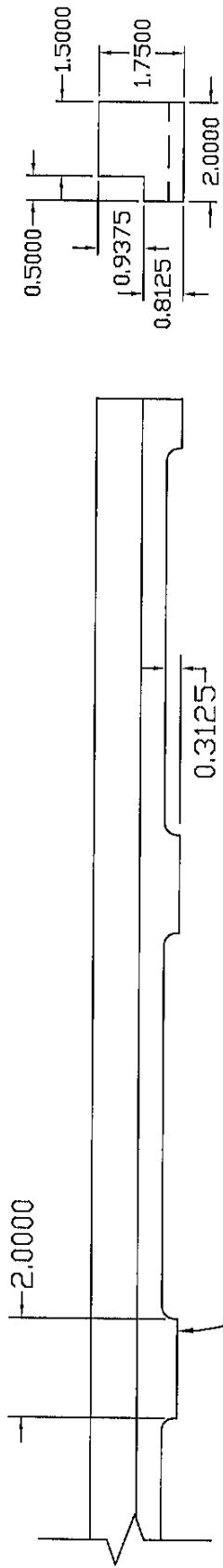
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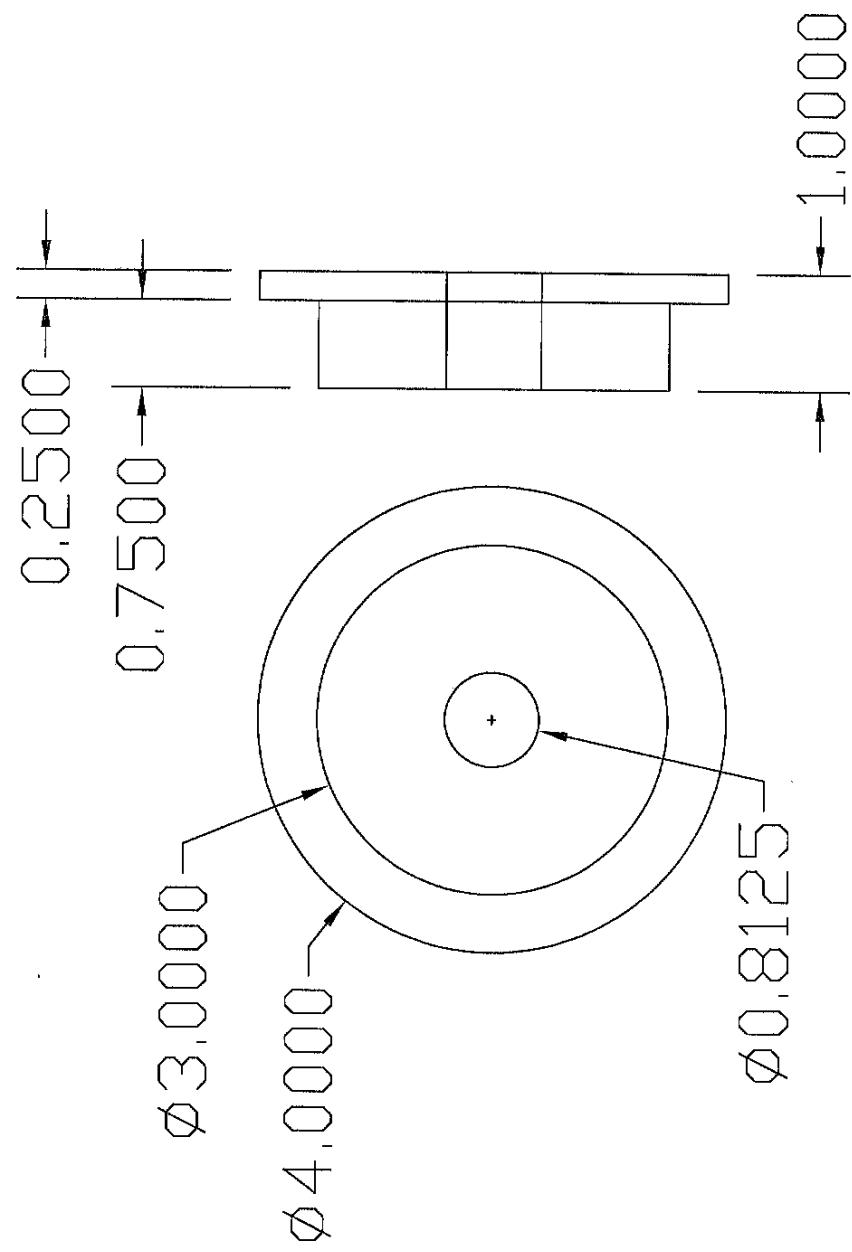


WAYNE FARMS - UNION SPRINGS, AL
C121241-DF208A
UHMW TOP CONELINE PLASTIC
(440) FT REQ'D



STAND OFF TABS TO BE SAME
AS STANDARD CONELINE
PLASTIC PART# - 85.08UCLB

WAYNE FARMS - UNION SPRINGS, AL
C121241-DF208A
UHMW BTM CONELINE PLASTIC
(440) FT REQ'D



WAYNE FARMS - UNION SPRINGS, AL
C121241-DF208A
UHMW GUIDE WHEEL
(8) REQ'D.

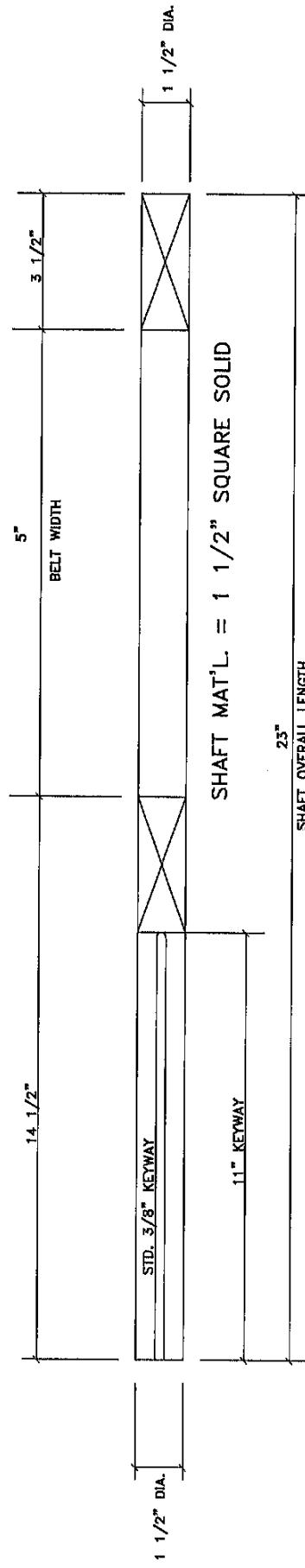
STD. 1 1/2" SQUARE SOLID SHAFT

FORM DRAWING ONLY, THIS IS NOT TO SCALE !

JOB NUMBER : C121241-DF208A
 CUSTOMER : WAYNE FARMS
 LOCATION : UNION SPRINGS, AL

DATE : 9/8/2025
 MAT'L : T303 SS

DETAILER : DUSTIN CAGLE
 SHOP CHECKER :

DRIVE SHAFT DETAIL QTY. 2 REQ'D.

CONELINE DRIVE SHAFT

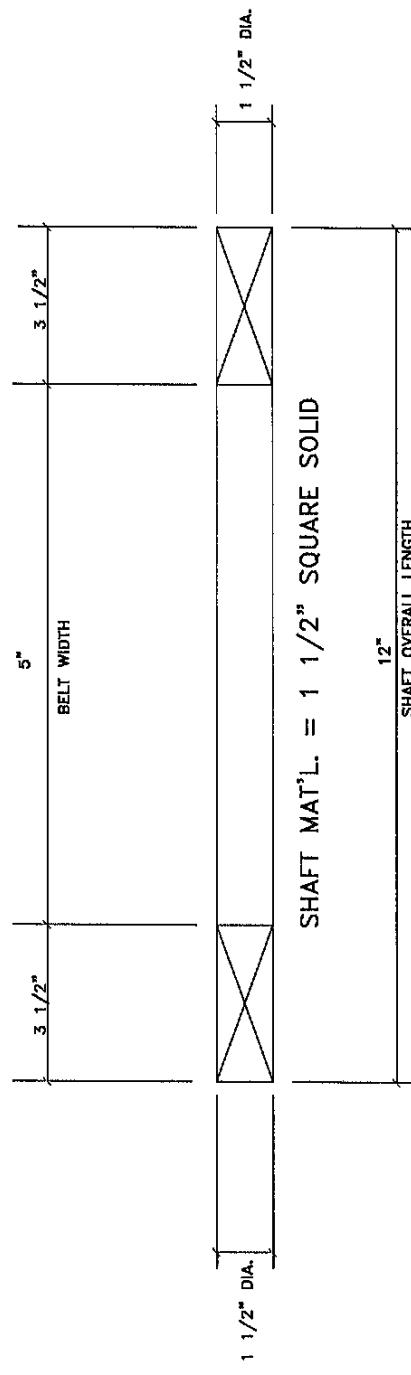
STD. 1 1/2" SQUARE SOLID SHAFT

JOB NUMBER :	C121241-DF208A	DATE :	9/8/2025
CUSTOMER :	WAYNE FARMS	MATERIAL :	T303 SS
LOCATION :	UNION SPRINGS, AL		

DETAILER : DUSTIN CAGLE

SHOP CHECKER :

CONELINE IDLE SHAFT



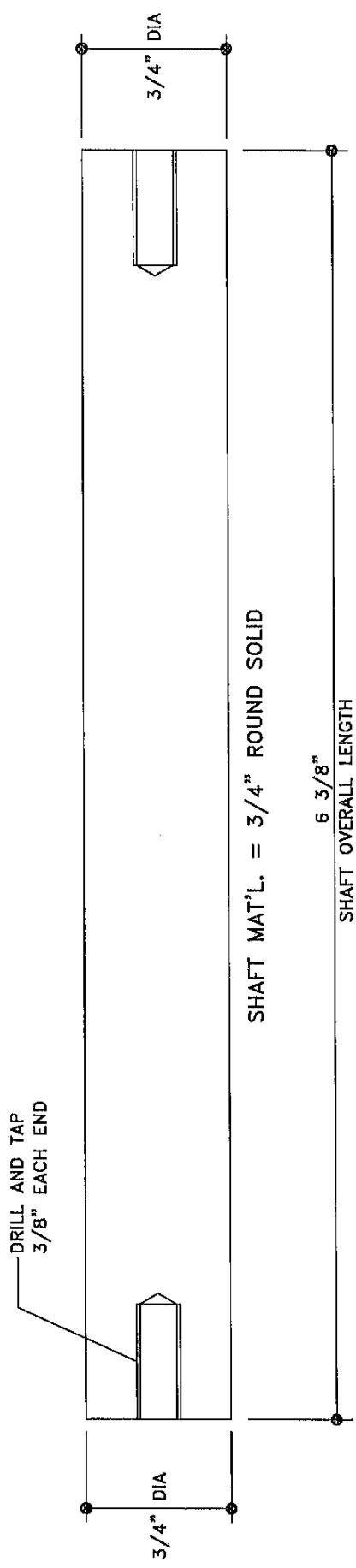
IDLE SHAFT DETAIL QTY. 2 REQ'D.

STD. 3/4" ROUND SOLID SHAFT

JOB NUMBER : C121241-DF208A
 CUSTOMER : WAYNE FARMS
 LOCATION : UNION SPRINGS, AL

DATE : 9/8/2025
 MAT'L : T303 SS

DETAILER : DUSTIN CAGLE
 SHOP CHECKER :



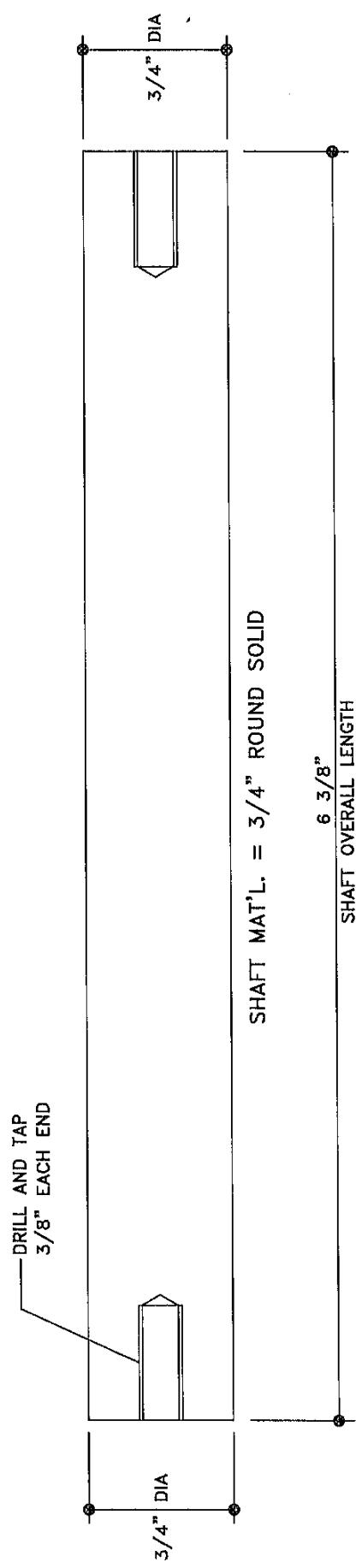
IDLE SHAFT DETAIL QTY. 4 REQ'D.

STD. 3/4" ROUND SOLID SHAFT

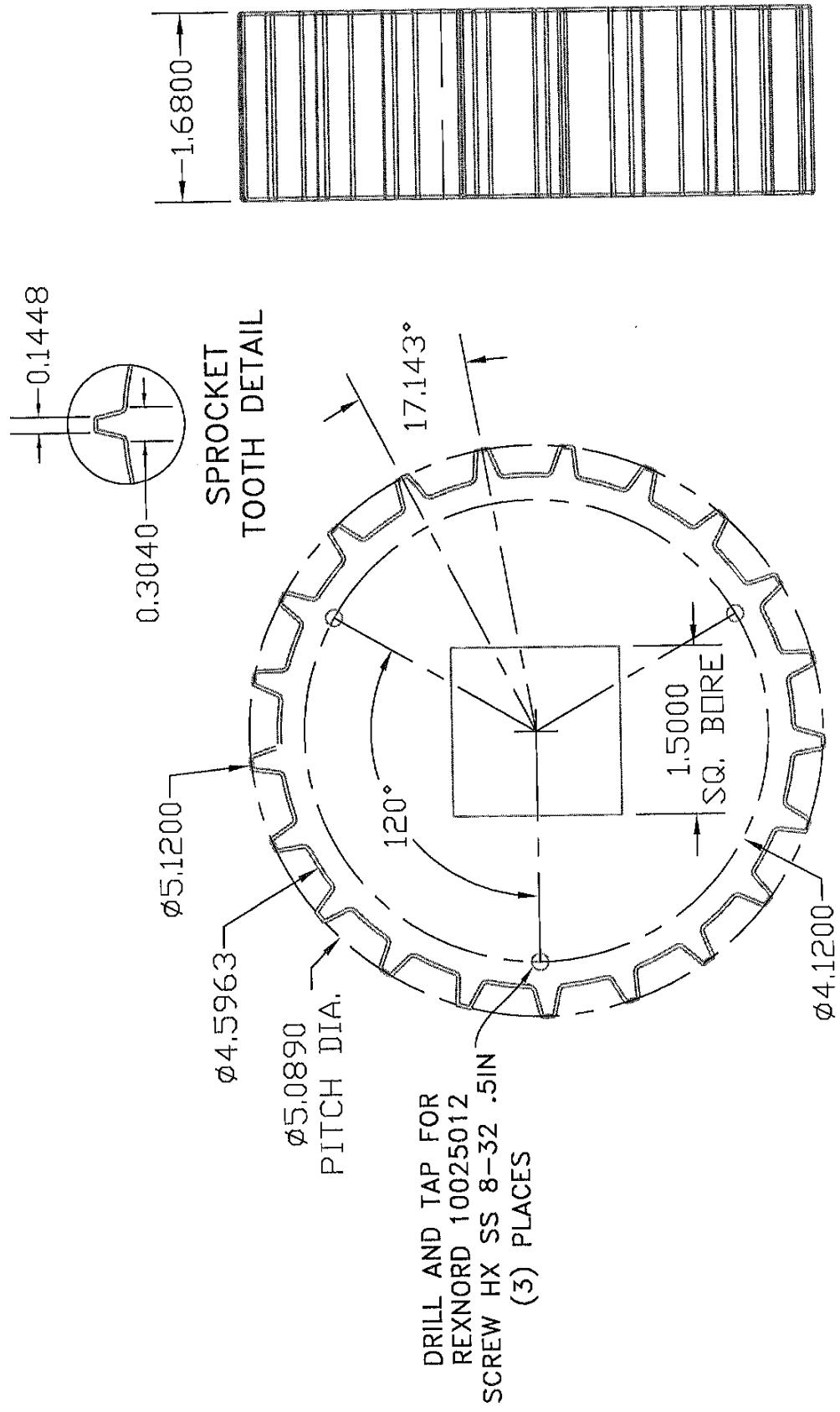
JOB NUMBER : C121241-DF208A
 CUSTOMER : WAYNE FARMS
 LOCATION : UNION SPRINGS, AL

DATE : 9/8/2025
 MAT'L : T303 SS

DETAILLER : DUSTIN CAGLE
 SHOP CHECKER :



IDLE SHAFT DETAIL QTY. 4 REQ'D.



WAYNE FARMS - UNION SPRINGS, AL
C121241-DF208A
SS SPROCKET FOR REX 815S CHAIN
21 TOOTH, 5.089"PD, 1-1/2" SQ. BORE
(4) REQ'D