

# EQUIPMENT SPEC SHEET

REVISION:



NAME & LOCATION	WAYNE FARMS	UNION SPRING, AL	CUSTOMER NUMBER	C121241
ITEM NUMBER	C-18	ITEM SERIAL NUMBER	C121241-C-18	
ENGINEER	GARY CAMBRON	SALESMAN	HEATH MORROW	
EQUIPMENT TYPE	TENDER INCLINE CONV			CAD TECH DETAILER
1 BELT MANUF.	INTRALOX	2 SERIES	800S	
4 BELT LENGTH	40'	5 BELT COLOR	GREY	
7 FRICTION SPACING	N/A	8 BELT INDENT	N/A	
10 BELT WIDTH	12"	11 WEARSTRIP	1"X1-1/2" UHMW	
13 BELT FLIGHTS	YES	14 FLIGHT HEIGHT	3"	
16 FLIGHT CENTERS	12"	17 FLIGHT INDENT	1.3"	
19 T.O.B. INFEED		20 T.O.B. DISCHARGE		
21 IDLE SPROCKET	8 TOOTH	22 PITCH DIAMETER	5.2" PD	
24 DRIVE SPROCKET	8 TOOTH	25 PITCH DIAMETER	5.2" PD	
27 SPROCKETS @ DRV	3	28 SPROCKETS @ IDLE	3	
30 BELT WASHER	YES	31 DRIP PAN	YES	
33 DRIVE SIDE	LEFT	34 DRIVE TYPE	EXTREME DUTY	
36 MOTOR	STERLING	37 HORSEPOWER	1 HP	
39 GEARBOX	K343	40 RATIO	40:1	
42 EQUIP. MAT.	1/4" SS	43 LEGS		
44 TAKE UP	STANDARD			

PARTS and or MATERIAL UNIQUE TO THIS ITEM(S) / SPECIAL DESIGN SPECS (Please explain)

SAFETY LABELS AND E-STOPS TO BE LOCATED AS SHOWN.

THIS ITEM GETS A DRIVE RESTRAINT KIT

ETCHED METAL SAFETY LABELS.

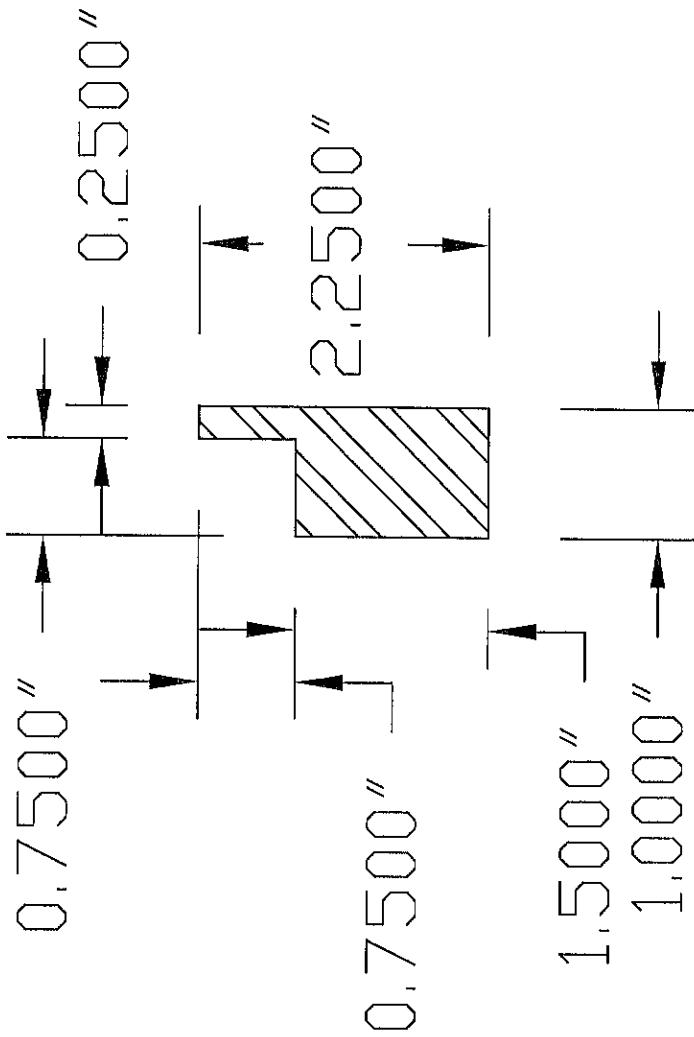
ATTACHES TO C121241-DF208A

DRAWING COMPLETION DATE

9/18/2025

DELIVERY DATE

11/21/2025



**06.P850941225**

UHMW CTR CWAY  
40 FEET REQUIRED  
WAYNE FARMS-UNION SPRINGS, AL  
C121241-C-18

**06.P8509495901LHD**

UHMW L-SHAPED RWAY  
30 FEET REQUIRED  
WAYNE FARMS-UNION SPRINGS, AL  
C121241-C-18

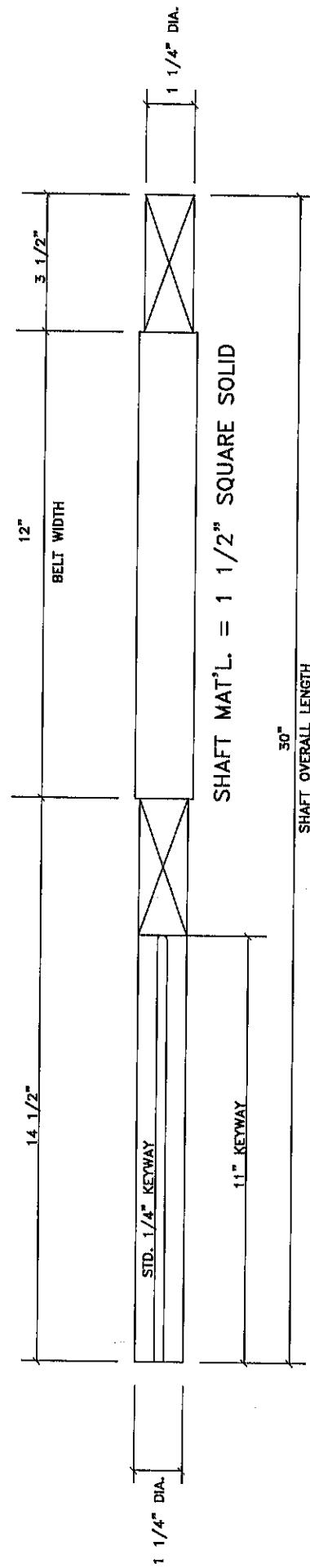
## STD. 1 1/2" SQUARE SOLID SHAFT

FORM DRAWING ONLY, THIS IS NOT TO SCALE !

JOB NUMBER : C121241-C-18  
 CUSTOMER : WAYNE FARMS  
 LOCATION : UNION SPRINGS, AL.

DATE : 8/28/2025  
 MTL : T303 SS

DETAILER : KYLE WRIGHT  
 SHOP CHECKER :

DRIVE SHAFT DETAIL QTY. 1 REQ'D.

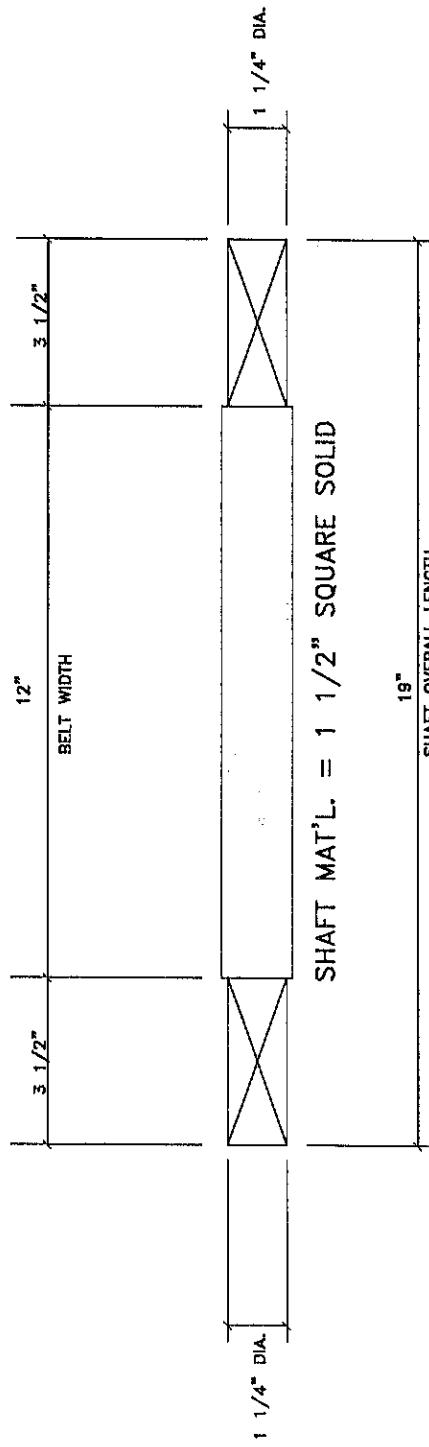
## STD. 1 1/2" SQUARE SOLID SHAFT

FORM DRAWING ONLY, THIS IS NOT TO SCALE !

JOB NUMBER : C121241-C-18  
 CUSTOMER : WAYNE FARMS  
 LOCATION : UNION SPRINGS, AL

DATE : 8/28/2025  
 MAT'L : TS03 SS

DETLER : KYLE WRIGHT  
 SHOP CHECKER :

IDLE SHAFT DETAIL QTY. 1 REQ'D.

STD. 1 1/2" SQUARE SOLID SHAFT



D&F EQUIPMENT SALES, INC - ALABAMA  
Work Order Traveller  
WORK ORDER ID: 121241-C-18/S

9/18/2025 9:28 AM  
Page 1

Work Order ID	Part ID	Release	Want Date	Start Date	Finish Date	Qty	Drawing ID/Rev Engineer
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121241-C-18/S DFM500I12 5/21/2025 11/14/2025 1.00



Drawing Rev:

D&F INCLINE CONVEYOR 12" WI

DENICE

Order ID:  
Part ID:

Customer:

Ship To:

Shop Resources Type	Seq#	End Qty	Start Qty	Setup Hrs	Run Hrs	Start Date	Finish Date	Drawing ID/Rev
ENGINEERING	10	1.00	1.00	0.00	0.00			
ENGINEERING								



LASER SHOP 20 1.00 1.00 0.00 0.00



SHOP1 30 1.00 1.00 0.00 0.00



Part ID/Sub ID	Piece#	Date Reqd	Unit Of Measur	Qty Reqd	Qty Due	Issue
01.S101 3/16" PLATE SS 48X120	10	5/21/2025	4X10	0.00	0.00	
01.S104	20	5/21/2025	5X10	0.00	0.00	



D&F EQUIPMENT SALES, INC - ALABAMA  
Work Order Traveller  
WORK ORDER ID: 121241-C-18/S

9/18/2025 9:28 AM  
Page 2

Work Order ID	Part ID	Release	Want Date	Start Date	Finish Date	Qty	Drawing ID/Rev Engineer
	3/16" PLATE SS 60X120						
	01.S108 1/4" PLATE SS 48X120		30 5/21/2025	4X10		0.00	0.00 _____
	01.S111 1/4" PLATE SS 60X120		40 5/21/2025	5X10		1.25	1.25 _____
	01.S127 12GA SHEET SS 48X120		50 5/21/2025	4X10		1.00	1.00 _____
	01.S129 12GA SHEET SS 60X120		60 5/21/2025	5X10		0.25	0.25 _____
	02.RR206 ROUND ROD 1/2" SS.		70 5/21/2025	FT		0.00	0.00 _____
	02.RR208 ROUND ROD 3/4" 304 SS		80 5/21/2025	FT		0.00	0.00 _____
SHOP2	40	1.00	1.00	0.00	0.00		
SHOP2							



Part ID/Sub ID	Piece#	Date Reqd	Unit Of Measur	Qty Reqd	Qty Due	Issue
06.S0421 SLIDE QUICK CONNECT TAKEUP 4 FT REQ'D (AMW) 7/16" SQUARE BAR QTY. OF (4) REQ'D PER ASSY		10 5/21/2025	EA	4.00	4.00	_____
30.40706 COUPLING SS 3/8"		20 5/21/2025	EA	3.00	3.00	_____
SHOP3	50	1.00	1.00	0.00	0.00	
SHOP3						



Part ID/Sub ID	Piece#	Date Reqd	Unit Of Measur	Qty Reqd	Qty Due	Issue
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D&F EQUIPMENT SALES, INC - ALABAMA  
Work Order Traveller  
WORK ORDER ID: 121241-C-18/S

9/18/2025 9:28 AM  
Page 3

Work Order ID	Part ID	Release	Want Date	Start Date	Finish Date	Qty	Drawing ID/Rev	Engineer
	S00421A		10 5/21/2025	EA		1.00	1.00	
	DRIVE DRIP PAN 30" X 11" (FOR NORD\STOBER GEARBOXES)							
	06.S00421HA		20 5/21/2025	EA		2.00	2.00	
	SS DRIP PAN HANGER 1"W FLAT BAR W/ 7/16"H* 1"W FLAT BAR WITH 7/16" HOLE 6.75" OVERAL LENGTH							
UHMW PARTS	60	1.00	1.00	0.00	0.00			
UHMW PARTS								



Part ID/Sub ID	Piece#	Date Reqd	Unit Of Measur	Qty Reqd	Qty Due	Issue
06.P850941225		10 5/21/2025	FT	40.00	40.00	
UHMW WEARSTRIP 1" X 1-1/2"						
06.P8509495901LHD		20 5/21/2025	FT	30.00	30.00	
UHMW WEARSTRIP L-SHAPE 1"X2-1/4" W/ NOT* 3/4" x 3/4" NOTCH						
UHMW INDENT W. BEVEL SEE PRINT		30 5/21/2025		20.00	20.00	
UHMW INDENT SEE PRINT		40 5/21/2025		10.00	10.00	
UHMW INDENT LOWER RAD (1) LH & (1) RH SEE PRINT		50 5/21/2025		2.00	2.00	
UHMW INDENT UPPER RAD SEE PRINT		60 5/21/2025		2.00	2.00	
		70 5/21/2025		3.00	3.00	



D&F EQUIPMENT SALES, INC - ALABAMA  
Work Order Traveller  
WORK ORDER ID: 121241-C-18/S

9/18/2025 9:28 AM  
Page 4

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UHMW CTR CWAY LOWER RAD  
SEE PRINT

80 5/21/2025  
UHMW CTR CWAY UPPER RAD  
SEE PRINT

90 5/21/2025  
UHMW L-SHAPED RWAY LOWER RAD  
(1) LH & (1) RH  
SEE PRINT

100 5/21/2025  
UHMW L-SHAPED RWAY UPPER RAD  
(1) LH & (1) RH  
SEE PRINT

SUB-ASSY 1 70 1.00 1.00 0.00 0.00  
SUB-ASSY 1



SUB-ASSY 2 80 1.00 1.00 0.00 0.00  
SUB-ASSY 2



FINAL ASSEM 90 1.00 1.00 0.00 0.00  
FINALASSEMB





D&F EQUIPMENT SALES, INC - ALABAMA  
Work Order Traveller  
WORK ORDER ID: 121241-C-18/S

9/18/2025 9:28 AM  
Page 5

Work Order ID	Part ID	Release	Want Date	Start Date	Finish Date	Qty	Drawing ID/Rev	Engineer
Part ID/Sub ID	Piece#	Date Reqd	Unit Of Measur	Qty Reqd	Qty Due	Issue		
		10	5/21/2025			40.00	40.00	_____
	BELT - 800S 12"W NUBTOP AC BLUE W/ BLUE AC RODS 3" NUBTOP BASED DOUBLE NO-CLING FLIGHTS, 12"C, 1.30"l							
37.1XI		20	5/21/2025	EA		1.00	1.00	_____
1HP XTREME 143TC 1800RPM INV DUTY*								
STAINLESS STEEL								
XTREME								
RPM: 1800								
FOOT OPTION: FOOTLESS								
FRAME: 143TC								
ENCLOSURE: TEFC								
RATING: INVERTER DUTY								
ELECTRICAL: 3 PHASE 460V								
ENCAPSULATED: ENCAPSULATED								
37.4SK2		30	5/21/2025	EA		1.00	1.00	_____
STERLING SS HEL BEVEL SYMMETRICAL 40:1*								
STERLING SYMMETRICAL								
STAINLESS STEEL SMOOTH BODY								
403 HELICAL BEVEL								
40:1 38.872:1 (EXACT)								
140TC								
W/ TORQUE ARM								
37.SSK04125U		40	5/21/2025	EA		1.00	1.00	_____
SYMMETRICAL BUSHING 1-1/4" FOR SSK04 HE*								
SSK04-1.250UTBK								
STAINLESS STEEL								
1-1/4" SYMMETRICAL BUSHING KIT FOR								
SIZE SSK04 HELICAL BEVEL								
31.2808		50	5/21/2025	EA		6.00	6.00	_____
SPROCKET 800S 8T 1.5"SB 5.2"PD*								
PART #S3D8 G5CPE7 NG								
EZ CLEAN MOLDED SPROCKET								
		60	5/21/2025			0.00	0.00	_____
SET COLLARS								
15.142		70	5/21/2025	EA		1.00	1.00	_____



D&F EQUIPMENT SALES, INC - ALABAMA  
Work Order Traveller  
WORK ORDER ID: 121241-C-18/S

9/18/2025 9:28 AM  
Page 6

Work Order ID	Part ID	Release	Want Date	Start Date	Finish Date	Qty	Drawing ID/Rev	Engineer
SANITARY 2" SS ROLL TYPE FERRULE								
	31.91121	80	5/21/2025	EA		8.00	8.00	_____
	RETAINER SNAP RING 1.5" SS*							
	(SH-206SS)							
	06.P40810	90	5/21/2025	EA		2.00	2.00	_____
	BRASS TAKE UP 5/8-11 W/SS NUT							
		100	5/21/2025			0.00	0.00	_____
	BEARING ASSEMBLY							
	35.UCF207.20	110	5/21/2025	EA		4.00	4.00	_____
	KML 1-1/4" SS BEARING 4-BOLT FLG							
	10.1010724	120	5/21/2025	EA		16.00	16.00	_____
	HHC/SCREW 7/16-14 X 1-1/2" SS							
	10.10407	130	5/21/2025	EA		16.00	16.00	_____
	FLAT WASHER 7/16" SS							
	NON-TAXABLE							
	10.10507	140	5/21/2025	EA		16.00	16.00	_____
	HEX LOCK NUT 7/16"-14 SS							
	06.207.4-BOLT	150	5/21/2025	EA		3.00	3.00	_____
	SS BEARING COVER FITS 207 HOUSING 1-1/4"							
	STAINLESS STEEL BEARING COVER, 4-BOLT PATTERN FOR FLANGE STYLE BEARING							
	FITS 207 HOUSING FOR 1-1/4", 1-3/8", 1-7/16" AND 1-5/16"							
	(THIS IS A CLOSED COVER.)							
	06.BG1.25-4HOLE	160	5/21/2025	EA		2.00	2.00	_____
	SS BEARING GUARD 1.25" 4-HOLE*							
	STAINLESS STEEL (12 GAUGE)							
	BEARING GUARD							
	FOR 1-1/4" 4-HOLE BRG							
		170	5/21/2025			0.00	0.00	_____
	STABILIZER / TORQUE ARM ASSEMBLY -							
	37.207-UNI	180	5/21/2025	EA		1.00	1.00	_____
	STABILIZER BRACKET UNIVERSAL FITS 207*							
	K343 LEFT HAND HORIZONTAL COVER							



**D&F EQUIPMENT SALES, INC - ALABAMA**  
Work Order Traveller  
WORK ORDER ID: 121241-C-18/S

9/18/2025 9:28 AM  
Page 7

Work Order ID	Part ID	Release	Want Date	Start Date	Finish Date	Qty	Drawing ID/Rev Engineer
	343-CVR-LHH						
	K343 LEFT HAND HORIZONTAL COVER 343-CVR-LHH	190	5/21/2025			1.00	1.00 _____
10.10507	HEX LOCK NUT 7/16"-14 SS	200	5/21/2025	EA		1.00	1.00 _____
10.1010750	HHC/SCREW 7/16 X 3" SS	210	5/21/2025	EA		1.00	1.00 _____
10.10407	FLAT WASHER 7/16" SS NON-TAXABLE	220	5/21/2025	EA		3.00	3.00 _____
10.10307	LOCK WASHER 7/16" SS NON-TAXABLE	230	5/21/2025	EA		2.00	2.00 _____
	SAFETY LABELS -	240	5/21/2025			0.00	0.00 _____
06.WLOP-B	WARNING LOCK OUT POWER STICKER BILINGUAL 8.75"W X 2.5"T 3 COLOR	250	5/21/2025	EA		1.00	1.00 _____
06.WMP-B	WARNING MOVING PARTS STICKER BILINGUAL 8.75"W X 2.5"T 2 COLOR	260	5/21/2025	EA		2.00	2.00 _____
06.WKA-B	WARNING KEEP AWAY STICKER BILINGUAL 8.75"W X 2.5"T 2 COLOR	270	5/21/2025	EA		2.00	2.00 _____
06.CEB-B	CAUTION ENSURE BELT STICKER BILINGUAL 8.75"W X 2.5"T 2 COLOR	280	5/21/2025	EA		2.00	2.00 _____



D&F EQUIPMENT SALES, INC - ALABAMA  
Work Order Traveller  
WORK ORDER ID: 121241-C-18/S

9/18/2025 9:28 AM  
Page 8

Work Order ID	Part ID	Release	Want Date	Start Date	Finish Date	Qty	Drawing ID/Rev Engineer
	D & F STANDADRD ESTOP -	290	5/21/2025			0.00	0.00 _____
	45.800F1YP1	300	5/21/2025	EA		1.00	1.00 _____
	ALLEN BRADLEY E-STOP STATION						
	10.1080808	310	5/21/2025	EA		4.00	4.00 _____
	SOCKET CAP SCREW 8-32 X 1/2" SS*						
	8C50KCS3						
	10.10808N	320	5/21/2025	EA		4.00	4.00 _____
	NYLON LOCK NUT 8-32 SS*						
	8CNNE3						
	MISCELLANEOUS -	330	5/21/2025			0.00	0.00 _____
	10.1060432	340	5/21/2025	EA		46.00	46.00 _____
	MACH SCREW 1/4"- 20 X 2" SS*						
	PHILLIPS FLAT HEAD #72718						
	10.10504	350	5/21/2025	EA		46.00	46.00 _____
	HEX NYLON LOCK NUT 1/4"-20 SS						
	NON-TAXABLE						
	10.1010616	360	5/21/2025	EA		6.00	6.00 _____
	HHC/SCREW 3/8-16 X 1" SS						
	FASTENAL P/N 1170105						
	(NON-TAXABLE)						
	10.10306	370	5/21/2025	EA		6.00	6.00 _____
	LOCK WASHER 3/8" SS						
	NON-TAXABLE						
	10.1010824	380	5/21/2025	EA		8.00	8.00 _____
	HHC/SCREW 1/2-13 X 1-1/2"SS						
	NON-TAXABLE						
	10.10508	390	5/21/2025	EA		8.00	8.00 _____
	HEX LOCK NUT 1/2" -13 SS						
	10.10210	400	5/21/2025	EA		4.00	4.00 _____
	HEX NUT 5/8 X 11 SS						



D&F EQUIPMENT SALES, INC - ALABAMA  
Work Order Traveller  
WORK ORDER ID: 121241-C-18/S

9/18/2025  
Page

9:28 AM  
9

Work Order ID	Part ID	Release	Want Date	Start Date	Finish Date	Qty	Drawing ID/Rev Engineer
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S00425 410 5/21/2025 EA 46.00 46.00 \_\_\_\_\_  
SPACER 1/4" X 3/4" X 5/16"ID

SHIPPING 100 1.00 1.00 0.00 0.00  
SHIPPING



OS 110 1.00 1.00 0.00 0.00  
MACHINE



Part ID/Sub ID	Piece#	Date Reqd	Unit Of Measur	Qty Reqd	Qty Due	Issue
06.DS1215-1.25 SHAFT 12" DRIVE WITH 1-1/4 JOURNAL	10	5/21/2025	EA	1.00	1.00	_____
06.IS1215-1.25 SHAFT 12" IDLE WITH 1-1/4 JOURNAL	20	5/21/2025	EA	1.00	1.00	_____
REWORK-S REWORK-S	120	1.00	1.00	0.00	0.00	



REWORK-E 130 1.00 1.00 0.00 0.00



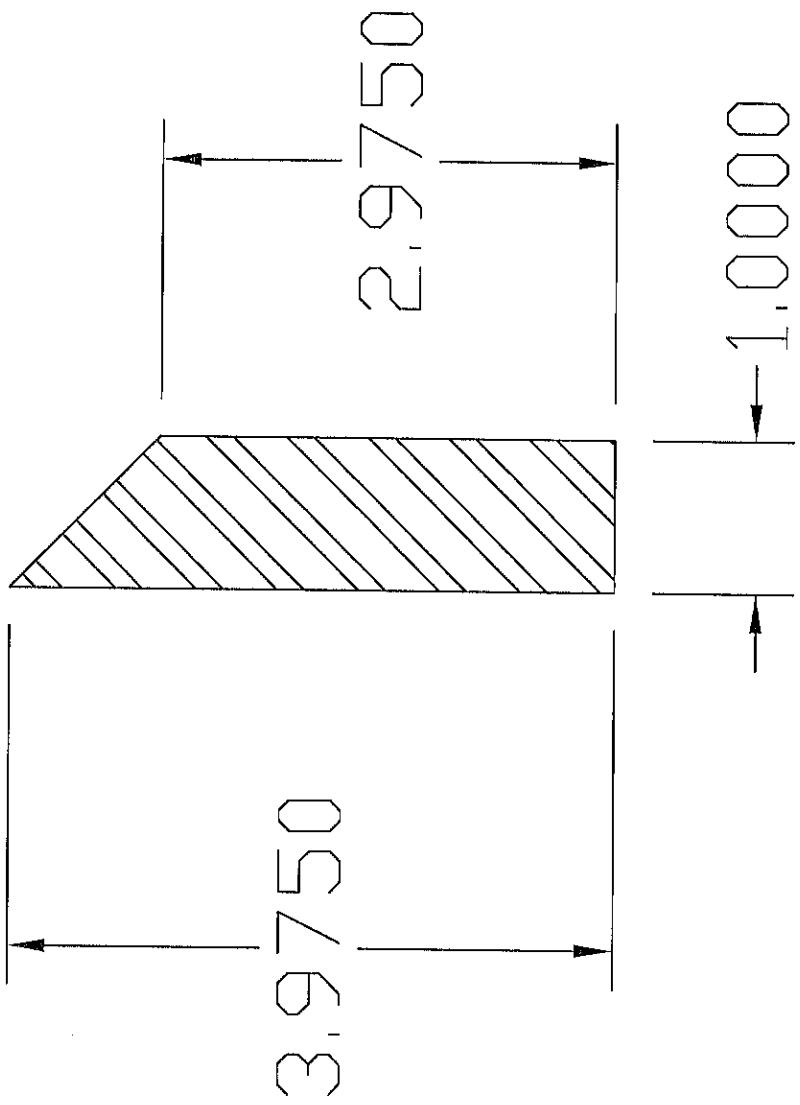


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Work Order Traveller  
WORK ORDER ID: 121241-C-18/S

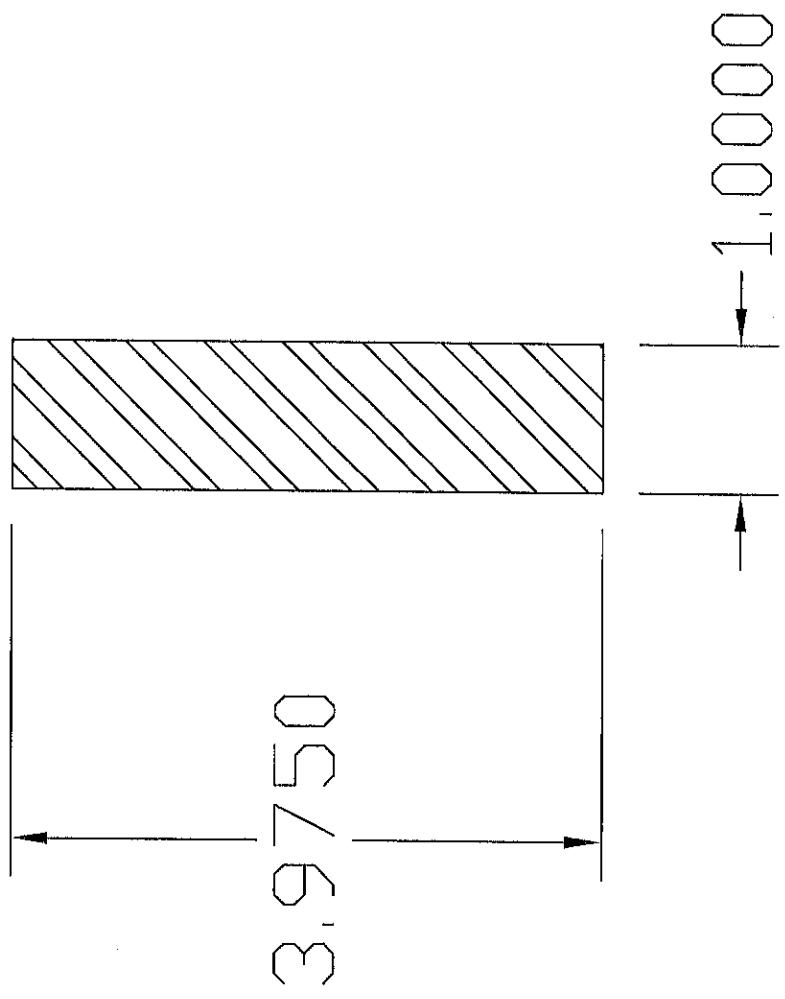
9/18/2025 9:28 AM  
Page 10

Work Order ID	Part ID	Release	Want Date	Start Date	Finish Date	Qty	Drawing ID/Rev Engineer
REWORK-P	140	1.00	1.00	0.00	0.00		

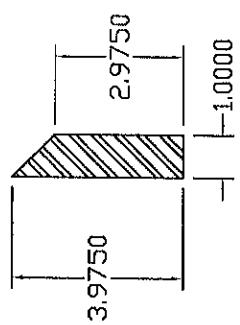
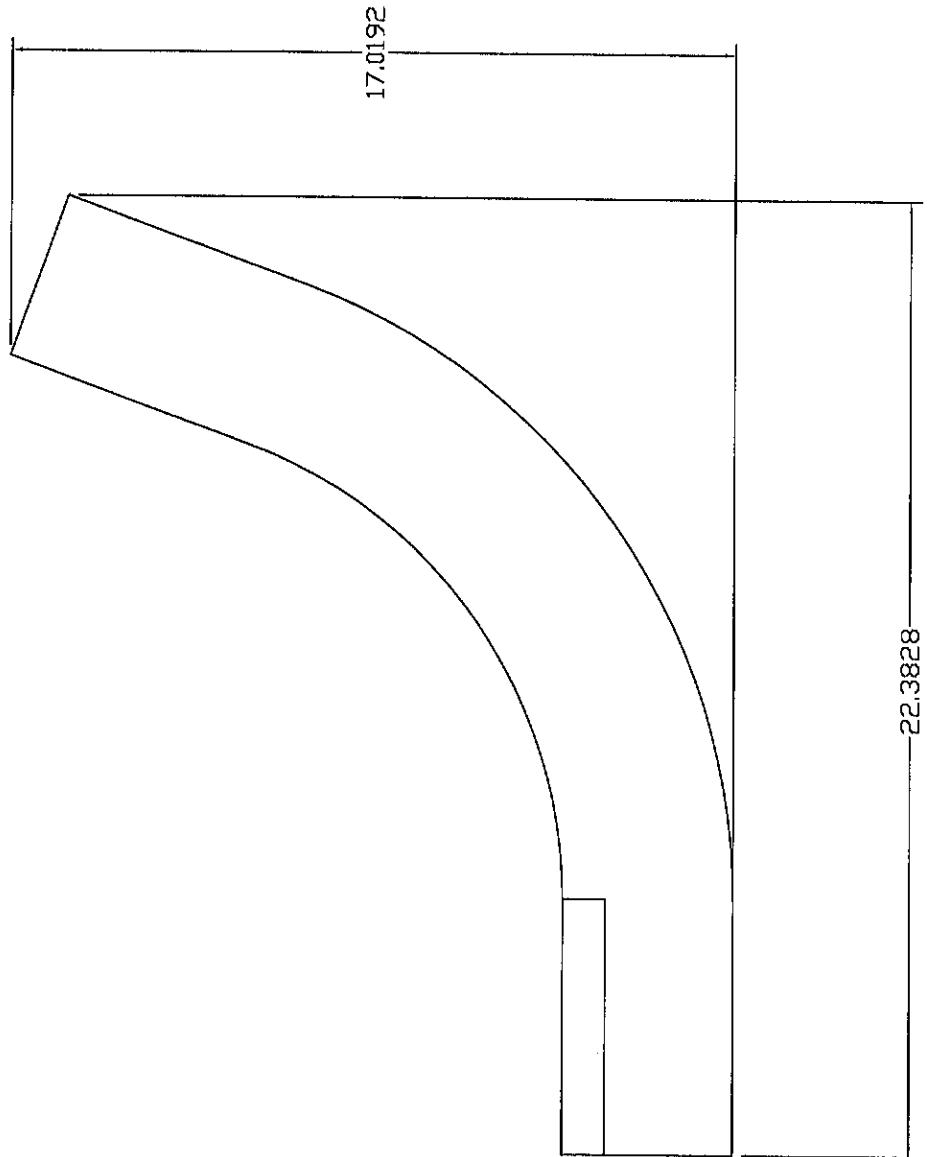




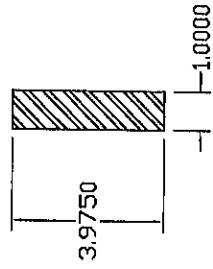
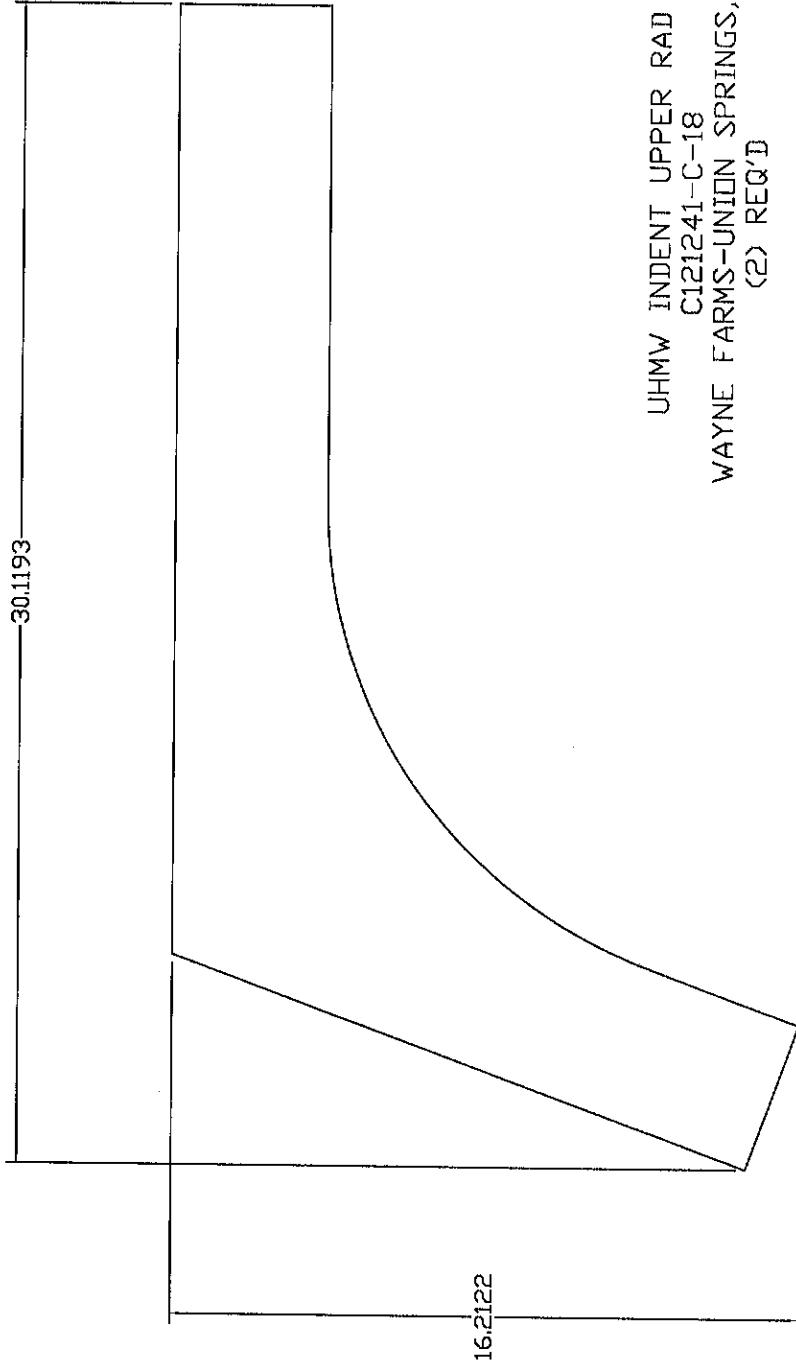
UHMW INDENT W. BEVEL  
C121241-C-18  
WAYNE FARMS-UNION SPRINGS, AL  
20 FT REQ'D

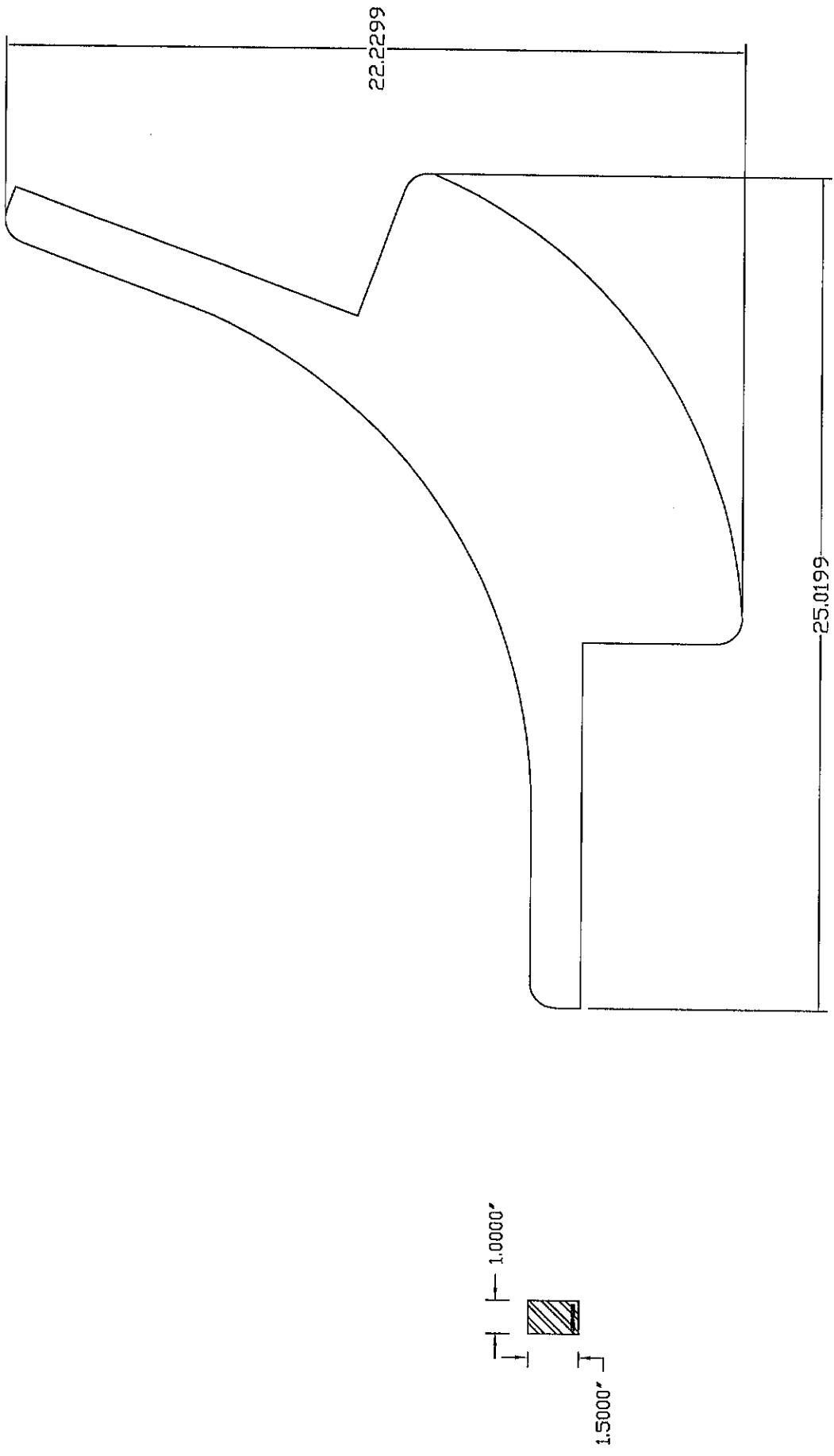


UHMW INDENT  
C121241-C-18  
WAYNE FARMS-UNION SPRINGS, AL  
10 FT REQ'D

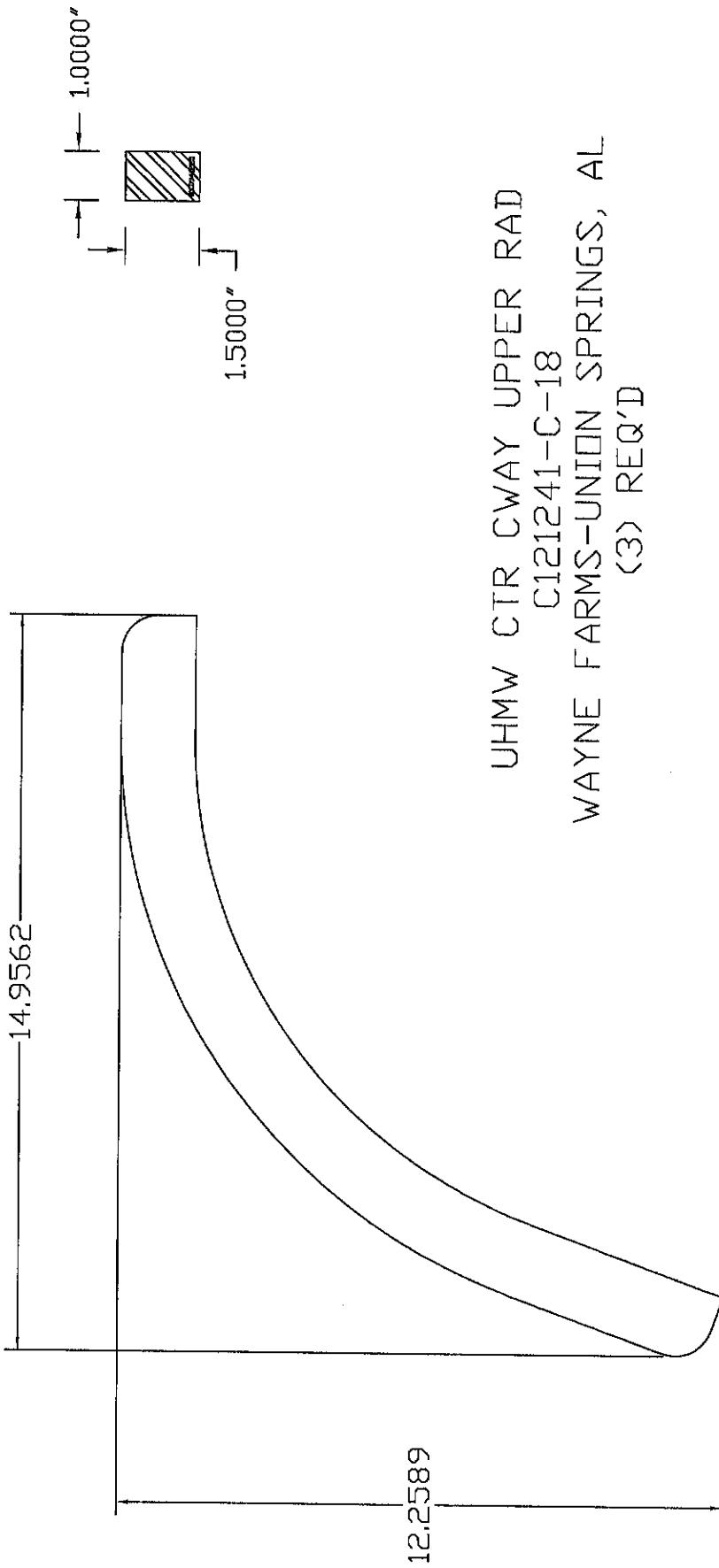


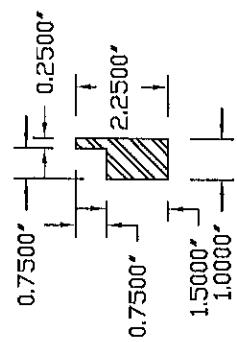
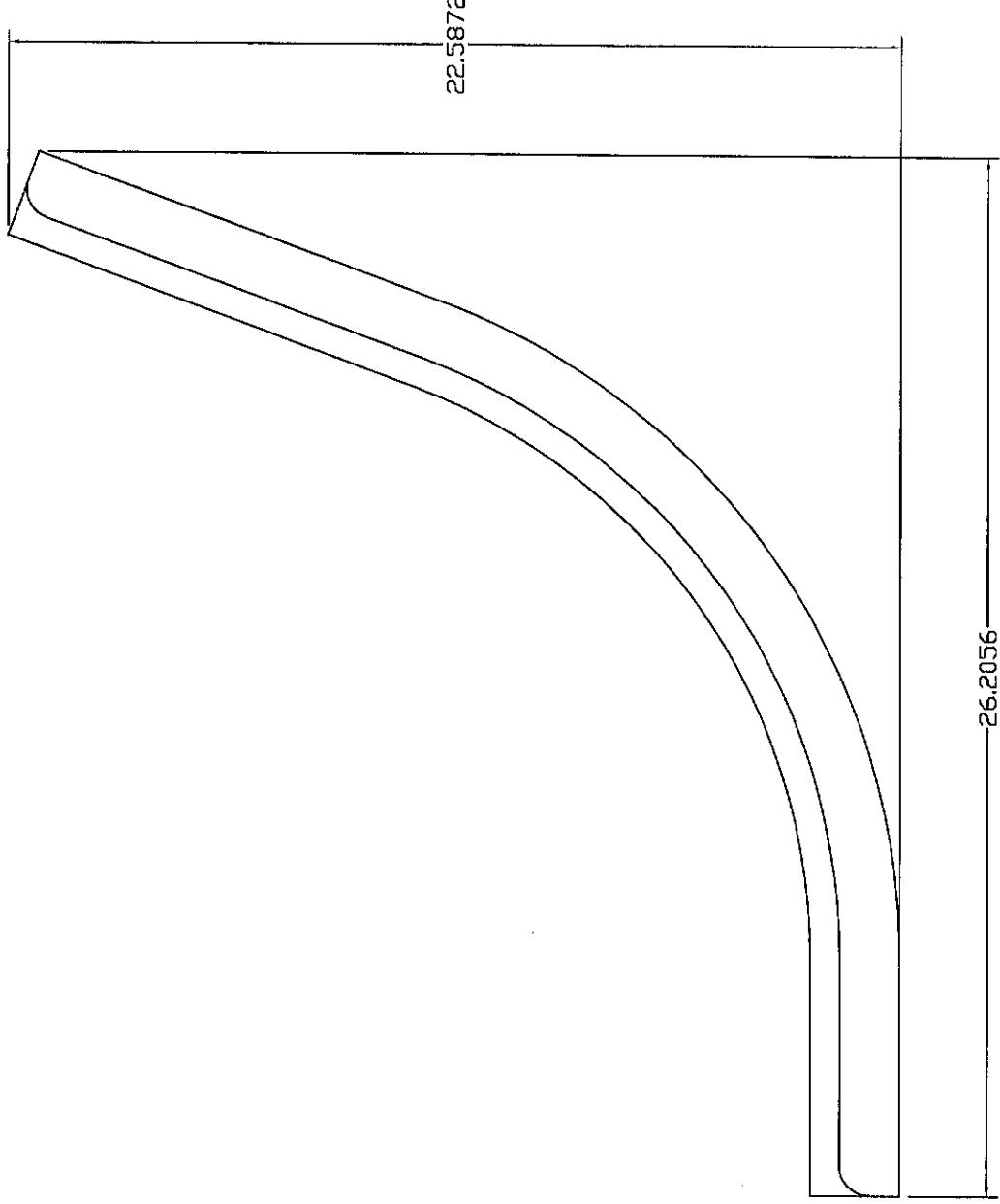
UHMW INDENT LOWER RAD  
C121241-C-18  
WAYNE FARMS-UNION SPRINGS, AL  
(2) REQ'D - (1) LH & (1) RH



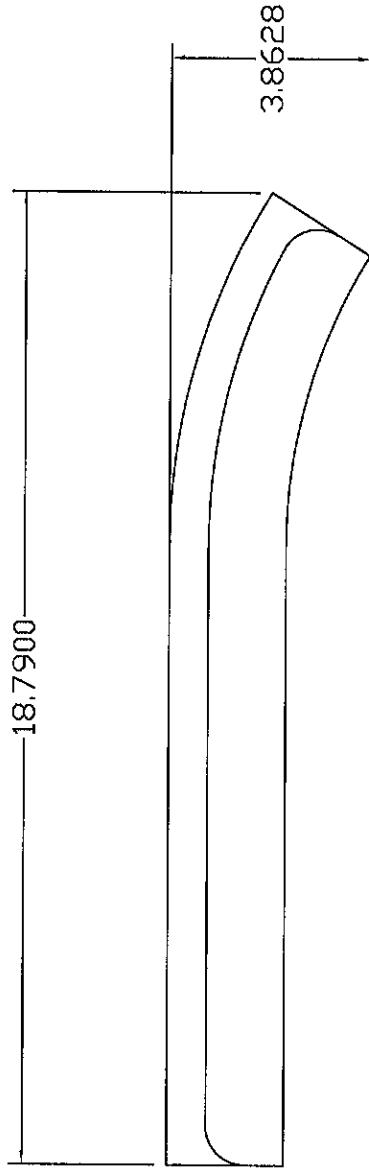


UHMW CTR CWAY LOWER RAD  
C121241-C-18  
WAYNE FARMS-UNION SPRINGS, AL  
(3) REQ'D





UHMW L-SHAPED RWY LOWER RAD  
C121241-C-18  
WAYNE FARMS-UNION SPRINGS, AL  
(2) REQ'D - (1) LH & (1) RH



0.7500" 0.2500"  
0.7500" 2.2500"  
1.5000"  
1.0000"

UHMW L-SHAPED RWY UPPER RAD  
C121241-C-18  
WAYNE FARMS-UNION SPRINGS, AL  
(2) REQ'D - (1) LH & (1) RH