

EQUIPMENT SPEC SHEET



NAME & LOCATION	WAYNE FARMS	UNION SPRING, AL	CUSTOMER NUMBER	C121241			
ITEM NUMBER	C-44	ITEM SERIAL NUMBER	C121241-C-44				
ENGINEER	GARY CAMBRON	SALESMAN	HEATH MORROW	CAD TECH DESIGNER	KYLE HANCOCK		
EQUIPMENT TYPE	TENDER GRADING CONVEYOR				CAD TECH DETAILER	KYLE HANCOCK	
1 BELT MANUF.	INTRALOX	2	SERIES	800S	3	BELT TYPE	OH FT
4 BELT LENGTH	85'	5	BELT COLOR	WHITE	6	BELT MATERIAL	AC (Acetal)
7 FRICTION SPACING	N/A	8	BELT INDENT	N/A	9	CENTER NOTCH	N/A
10 BELT WIDTH	12"	11	WEARSTRIP	1"X1-1/2" UHMW	12	BELT PIN MAT.	WHITE AC (Acetal)
13 BELT FLIGHTS	YES	14	FLIGHT HEIGHT	3"	15	FLIGHT TYPE	STREAMLINE
16 FLIGHT CENTERS	12"	17	FLIGHT INDENT	1.3"	18	CENTER NOTCH	N/A
19 T.O.B. INFEED	108"	20	T.O.B. DISCHARGE	156"			
21 IDLE SPROCKET	8 TOOTH	22	PITCH DIAMETER	5.2" PD	23	BORE SIZE/TYPE	1-1/2" SQUARE
24 DRIVE SPROCKET	8 TOOTH	25	PITCH DIAMETER	5.2" PD	26	BORE SIZE/TYPE	1-1/2" SQUARE
27 SPROCKETS @ DRV	3	28	SPROCKETS @ IDLE	3	29	BELT SCRAPE	NO
30 BELT WASHER	YES	31	DRIP PAN	YES	32	DRIP PAN @ DRIVE	YES
33 DRIVE SIDE	RIGHT	34	DRIVE TYPE	EXTREME DUTY	35	MTR/GB FRAME	143TC/145TC
36 MOTOR	STERLING	37	HORSEPOWER	1 HP	38	FPM	75.6 FPM
39 GEARBOX	K343	40	RATIO	32:1	41	MULTIPLIER	NO
42 EQUIP. MAT.	1/4" SS	43	LEGS	CEILING HUNG	44	TAKE UP	CATENARY SAG

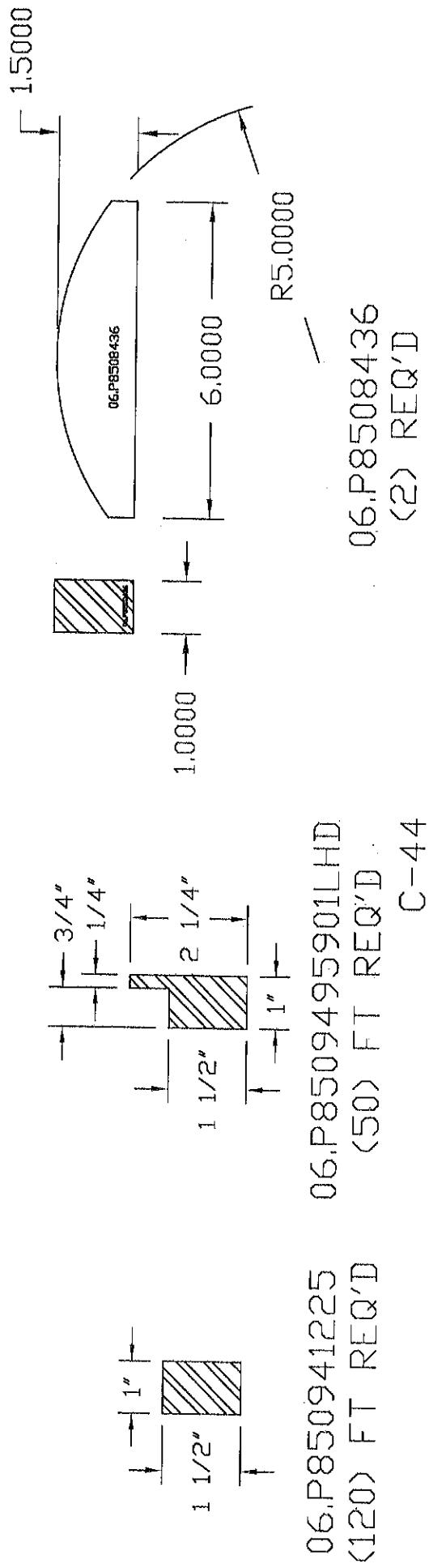
PARTS and or MATERIAL UNIQUE TO THIS ITEM(S) / SPECIAL DESIGN SPECS (*Please explain*)

SAFETY LABELS AND E-STOPS TO BE LOCATED AS SHOWN.

THIS ITEM GETS A DRIVE RESTRAINT KIT

ETCHED METAL SAFETY LABELS.

THIS ITEM IS IN COMMON FRAME WITH ITEM C-45
WILL HAVE THE DRIVE FOR C-45 MOUNTED TO THE RH SIDE



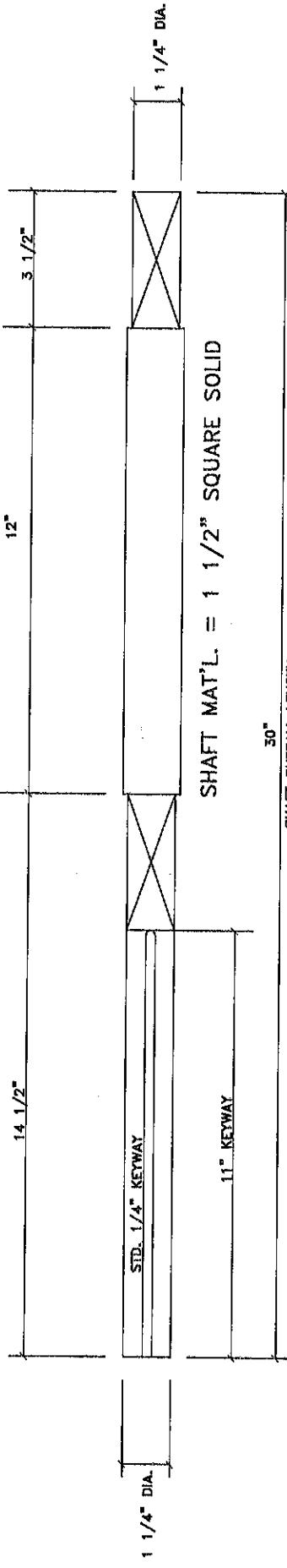
STD. 1 1/2" SQUARE SOLID SHAFT

FORM DRAWING ONLY, THIS IS NOT TO SCALE !

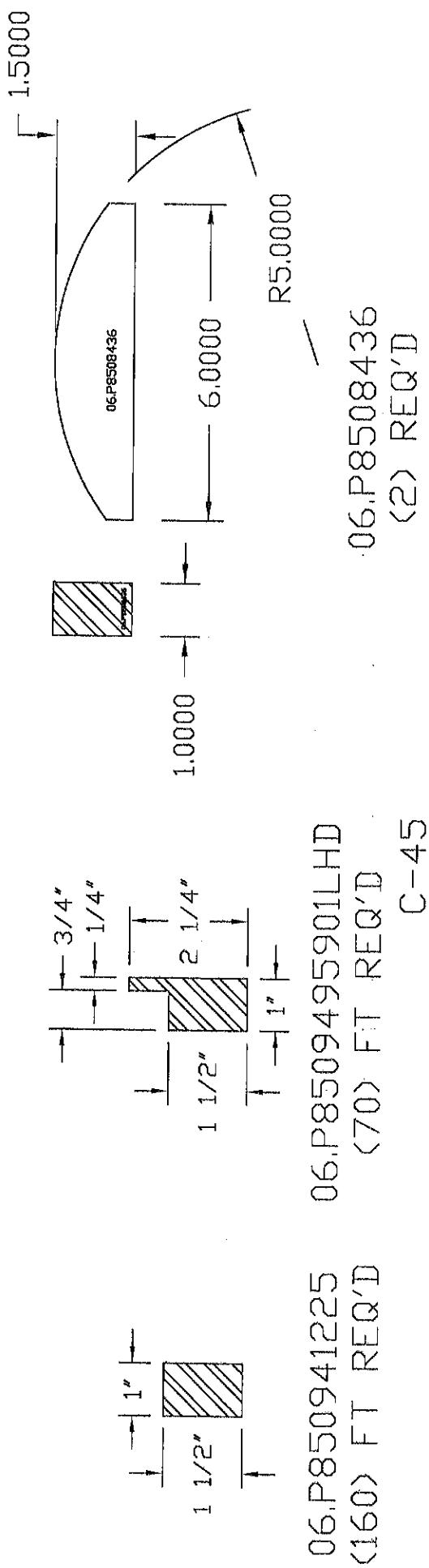
JOB NUMBER :	C121241-C-44
CUSTOMER :	WAYNE FARMS
LOCATION :	UNION SPRINGS, AL

DETLER : KYLE HANCOCKDATE : 10/16/2025MATERIAL : T303 SS

SHOP CHECKER : _____

DRIVE SHAFT DETAIL QTY. 1 REQ'D.

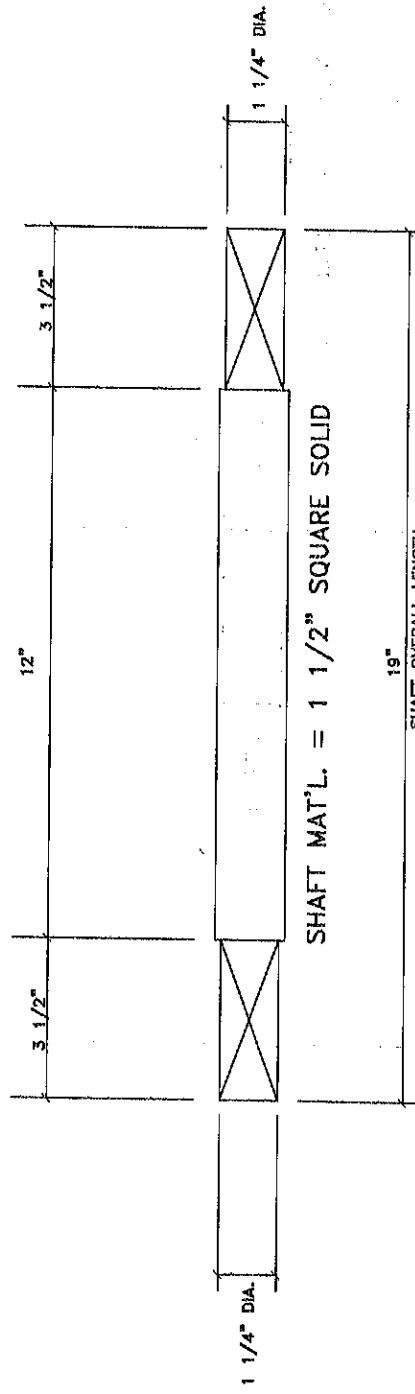
THIS IS A PART NUMBERED ITEM



06.P850941225 06.P8509495901LHD
 <160> FT REQ'D <70> FT REQ'D
 C-45

STD. 1 1/2" SQUARE SOLID SHAFT		FORM DRAWING ONLY, THIS IS NOT TO SCALE !	
JOB NUMBER :	C121241-C-45	DATE :	10/16/2025
CUSTOMER :	WAYNE FARMS	MATERIAL :	T303 SS
LOCATION :	UNION SPRINGS, AL	DETAILER :	KYLE HANCOCK
		SHOP CHECKER :	

THIS IS A PART NUMBERED ITEM



IDLE SHAFT DETAIL QTY. 1 REQ'D.



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Work Order ID	Part ID	Release	Want Date	Start Date	Finish Date	Qty	Drawing ID/Rev Engineer
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121241-C-44/S	DFM500I12	5/21/2025	11/14/2025			1.00	
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Drawing Rev:

D&F INCLINE CONVEYOR 12" WI

DENICE

Order ID: Part ID:	Customer:	Ship To:
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Shop Resources Type	Seq#	End Qty	Start Qty	Setup Hrs	Run Hrs	Start Date	Finish Date	Drawing ID/Rev
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ENGINEERING	10	1.00	1.00	0.00	0.00			
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LASER SHOP	20	1.00	1.00	0.00	0.00			
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SHOP1	30	1.00	1.00	0.00	0.00			
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Part ID/Sub ID	Piece#	Date Reqd	Unit Of Measur	Qty Reqd	Qty Due	Issue
01.S101 3/16" PLATE SS 48X120	10	5/21/2025	4X10	0.00	0.00	_____
01.S104	20	5/21/2025	5X10	0.00	0.00	_____



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Work Order ID	Part ID	Release	Want Date	Start Date	Finish Date	Qty	Drawing ID/Rev Engineer
	3/16" PLATE SS 60X120						
	01.S108 1/4" PLATE SS 48X120	30	5/21/2025	4X10		0.00	0.00 _____
	01.S111 1/4" PLATE SS 60X120	40	5/21/2025	5X10		0.00	0.00 _____
	01.S127 12GA SHEET SS 48X120	90	5/21/2025	4X10		0.00	0.00 _____
	01.S129 12GA SHEET SS 60X120	100	5/21/2025	5X10		0.00	0.00 _____
	02.RR206 ROUND ROD 1/2" SS	130	5/21/2025	FT		0.00	0.00 _____
	02.RR208 ROUND ROD 3/4" 304 SS	140	5/21/2025	FT		0.00	0.00 _____
	05.T802 TUBING SS 1"SQ X 16GA	280	5/21/2025	FT		0.00	0.00 _____
	05.T804 TUBING SS 1"SQ X 11GA	290	5/21/2025	FT		0.00	0.00 _____
	30.40706 COUPLING SS 3/8"	330	5/21/2025	EA		1.00	1.00 _____
	S00024 TUBING END CAP - 1" SQ X 12 GA	340	5/21/2025	EA		1.00	1.00 _____
SHOP2	40	1.00	1.00	0.00	0.00		
SHOP2							



SHOP3 50 1.00 1.00 0.00 0.00
SHOP3



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Part ID/Sub ID	Piece#	Date Reqd	Unit Of Measur	Qty Reqd	Qty Due	Issue
02.SB402 SQUARE BAR 1/4" SS FOR GEARBOXES		10 5/21/2025	FT	0.00	0.00	_____
06.S0415 BELT WASH 12" SPLASH SHIELD STD 304		20 5/21/2025	EA	2.00	2.00	_____
S00421A DRIVE DRIP PAN 30" X 11" (FOR NORD\STOBER GEARBOXES)		40 5/21/2025	EA	1.00	1.00	_____
06.S00421HA SS DRIP PAN HANGER 1"W FLAT BAR W/ 7/16"H* 1"W FLAT BAR WITH 7/16" HOLE 6.75" OVERAL LENGTH		50 5/21/2025	EA	2.00	2.00	_____
06.DRK DRIVE RESTRAINT KIT		60 5/21/2025	EA	1.00	1.00	_____
UHMW PARTS	60	1.00	1.00	0.00	0.00	
UHMW PARTS						



Part ID/Sub ID	Piece#	Date Reqd	Unit Of Measur	Qty Reqd	Qty Due	Issue
06.P850941225 UHMW WEARSTRIP 1" X 1-1/2"		10 5/21/2025	FT	120.00	120.00	_____
06.P8509495901LHD UHMW WEARSTRIP L-SHAPE 1"X2-1/4" W/ NOT*		20 5/21/2025	FT	70.00	70.00	_____
06.P8508436 UHMW SHOE RETURN 6" X 1-1/2" X 1"		25 5/21/2025	EA	2.00	2.00	_____
		30 5/21/2025		3.00	3.00	_____
UHMW CARRY LWR RAD, SEE PRINT						



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Work Order ID	Part ID	Release	Want Date	Start Date	Finish Date	Qty	Drawing ID/Rev Engineer
		40	5/21/2025			3.00	3.00 _____
	UHMW CARRY UPR RAD, SEE PRINT						
		50	5/21/2025			40.00	40.00 _____
	UHMW RETURN CTR, SEE PRINT						
		60	5/21/2025			1.00	1.00 _____
	UHMW RETURN CTR LWR RAD, SEE PRINT						
		70	5/21/2025			1.00	1.00 _____
	UHMW RETURN CTR UPR RAD, SEE PRINT						
		80	5/21/2025			1.00	1.00 _____
	UHMW RETURN LWR RAD (1) REQ'D 1RH, SEE PRINT						
		90	5/21/2025			1.00	1.00 _____
	UHMW RETURN UPR RAD (1) REQ'D 1RH, SEE PRINT						
		100	5/21/2025			50.00	50.00 _____
	UHMW BEVELED INDENT, SEE PRINT						
		110	5/21/2025			2.00	2.00 _____
	UHMW INDENT LWR RAD (2) REQ'D 1LH-1RH, SEE PRINT						
		120	5/21/2025			40.00	40.00 _____
	UHMW INDENT, SEE PRINT						
		130	5/21/2025			2.00	2.00 _____
	UHMW INDENT UPR RAD, SEE PRINT						
SUB-ASSY 1	70	1.00	1.00	0.00	0.00		
SUB-ASSY 1							





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SUB-ASSY 2 80 1.00 1.00 0.00 0.00
SUB-ASSY 2



FINAL ASSEM 90 1.00 1.00 0.00 0.00
FINALASSEMB



Part ID/Sub ID	Piece#	Date Reqd	Unit Of Measur	Qty Reqd	Qty Due	Issue
		10 5/21/2025		85.00	85.00	_____
BELT - 800S 12"W OPEN HINGE FLAT TOP WHITE AC W/ WHITE AC RODS, FLIGHTS - 3"						
STREAMLINE, 1.3" INDENT, 12" CENTERS						

37.1XI	20 5/21/2025	EA	1.00	1.00	_____
1HP XTREME 143TC 1800RPM INV DUTY*					
STAINLESS STEEL					
XTREME					
RPM: 1800					
FOOT OPTION: FOOTLESS					
FRAME: 143TC					
ENCLOSURE: TEFC					
RATING: INVERTER DUTY					
ELECTRICAL: 3 PHASE 460V					
ENCAPSULATED: ENCAPSULATED					

37.4SJ2	30 5/21/2025	EA	1.00	1.00	_____
STERLING SS HEL BEVEL SYMMETRICAL 32:1*					
STERLING SYMMETRICAL					
STAINLESS STEEL SMOOTH BODY					
403 HELICAL BEVEL					
32:1 31.539:1 (EXACT)					
140TC					



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W/ TORQUE ARM							
	37.SSK04125U	40	5/21/2025	EA		1.00	1.00 _____
	SYMMETRICAL BUSHING 1-1/4" FOR SSK04 HE*						
	SSK04-1.250UTBK						
	STAINLESS STEEL						
	1-1/4" SYMMETRICAL BUSHING KIT FOR						
	SIZE SSK04 HELICAL BEVEL						
	31.2808	50	5/21/2025	EA		6.00	6.00 _____
	SPROCKET 800S 8T 1.5"SB 5.2"PD*						
	PART #S3D8 G5CPE7 NG						
	EZ CLEAN MOLDED SPROCKET						
	15.142	60	5/21/2025	EA		1.00	1.00 _____
	SANITARY 2" SS ROLL TYPE FERRULE						
	31.91121	70	5/21/2025	EA		8.00	8.00 _____
	RETAINER SNAP RING 1.5" SS*						
	(SH-206SS)						
	95.0141902P	80	5/21/2025	EA		4.00	4.00 _____
	SPRAY NOZZLE 1/4 F8004-LN PLASTIC*						
	ADDITIONAL PARTS REQ'D #S00202 & #06.S0415						
	NATURAL PVDF						
	BEARING ASSEMBLY	90	5/21/2025			0.00	0.00 _____
	35.UCF207.20	100	5/21/2025	EA		3.00	3.00 _____
	KML 1-1/4" SS BEARING 4-BOLT FLG						
	35.UCFB207.20	105	5/21/2025	EA		1.00	1.00 _____
	KML 1-1/4" SS BEARING 3-BOLT FLG						
	10.1010724	110	5/21/2025	EA		12.00	12.00 _____
	HHC/SCREW 7/16-14 X 1-1/2" SS						
	10.10407	120	5/21/2025	EA		12.00	12.00 _____
	FLAT WASHER 7/16" SS						
	NON-TAXABLE						
	10.10507	130	5/21/2025	EA		12.00	12.00 _____
	HEX LOCK NUT 7/16"-14 SS						



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Work Order ID	Part ID	Release	Want Date	Start Date	Finish Date	Qty	Drawing ID/Rev	Engineer
	06.207.4-BOLT	140	5/21/2025	EA		2.00	2.00	
	SS BEARING COVER FITS 207 HOUSING 1-1/4"							
	STAINLESS STEEL BEARING COVER, 4-BOLT PATTERN FOR FLANGE STYLE BEARING							
	FITS 207 HOUSING FOR 1-1/4", 1-3/8", 1-7/16" AND 1-5/16"							
	(THIS IS A CLOSED COVER.)							
	06.BG1.25-4HOLE	150	5/21/2025	EA		3.00	3.00	
	SS BEARING GUARD 1.25" 4-HOLE*							
	STAINLESS STEEL (12 GAUGE)							
	BEARING GUARD							
	FOR 1-1/4" 4-HOLE BRG							
		160	5/21/2025			0.00	0.00	
	STABILIZER / TORQUE ARM ASSEMBLY -							
	37.207-UNI	170	5/21/2025	EA		1.00	1.00	
	STABILIZER BRACKET UNIVERSAL FITS 207*							
	UNIVERSAL FITS 207 HOUSING							
	FOR 1-1/4" OR 1-7/16" SHAFT							
	06.207-GBC343R	180	5/21/2025	EA		1.00	1.00	
	SS K343 SYMM/TLOCK GEARBOX COVER (RIGHT)*							
	06.207-GBC343R							
	SS K343 SYMMETRICAL / TAPER LOCK GEARBOX COVER (RIGHT)*							
	RIGHT HAND HORIZONTAL MOUNTING ORIENTATION							
	10.1010616	190	5/21/2025	EA		8.00	8.00	
	HHC/SCREW 3/8-16 X 1" SS							
	FASTENAL P/N 1170105							
	(NON-TAXABLE)							
	10.10306	200	5/21/2025	EA		8.00	8.00	
	LOCK WASHER 3/8" SS							
	NON-TAXABLE							
	10.10507	210	5/21/2025	EA		1.00	1.00	
	HEX LOCK NUT 7/16"-14 SS							
	10.1010750	220	5/21/2025	EA		1.00	1.00	
	HHC/SCREW 7/16 X 3" SS							
	10.10407	230	5/21/2025	EA		3.00	3.00	
	FLAT WASHER 7/16" SS							
	NON-TAXABLE							



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Work Order ID	Part ID	Release	Want Date	Start Date	Finish Date	Qty	Drawing ID/Rev Engineer
	10.10307	240	5/21/2025	EA		2.00	2.00 _____
	LOCK WASHER 7/16" SS NON-TAXABLE						
		250	5/21/2025			0.00	0.00 _____
	D & F STANDARD ESTOP -						
	45.800F1YP1	260	5/21/2025	EA		2.00	2.00 _____
	ALLEN BRADLEY E-STOP STATION						
	10.1080808	270	5/21/2025	EA		8.00	8.00 _____
	SOCKET CAP SCREW 8-32 X 1/2" SS* 8C50KCS3						
	10.10808N	280	5/21/2025	EA		8.00	8.00 _____
	NYLON LOCK NUT 8-32 SS* 8CNNE3						
		290	5/21/2025			0.00	0.00 _____
	MISCELLANEOUS -						
	10.1011013	300	5/21/2025	EA		4.00	4.00 _____
	HH LAG SCREW SS 1/4 X 1"						
	NON TAXABLE						
	10.1060432	320	5/21/2025	EA		48.00	48.00 _____
	MACH SCREW 1/4"- 20 X 2" SS* PHILLIPS FLAT HEAD #72718						
	10.10504	400	5/21/2025	EA		48.00	48.00 _____
	HEX NYLON LOCK NUT 1/4"-20 SS NON-TAXABLE						
	10.1010624	480	5/21/2025	EA		3.00	3.00 _____
	HHC/SCREW 3/8-16 X 1-1/2" SS						
	10.10506	510	5/21/2025	EA		3.00	3.00 _____
	HEX NYLON LOCK NUT 3/8"-16 SS						
	10.1010824	600	5/21/2025	EA		8.00	8.00 _____
	HHC/SCREW 1/2-13 X 1-1/2"SS NON-TAXABLE						



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10.10508 HEX LOCK NUT 1/2" -13 SS		630	5/21/2025	EA		8.00	8.00 _____
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		770	5/21/2025			1.00	1.00 _____
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06.DRK DRIVE RESTRAINT KIT		780	5/21/2025	EA		1.00	1.00 _____
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SHIPPING	100	1.00	1.00	0.00	0.00		
SHIPPING							



OS MACHINE	110	1.00	1.00	0.00	0.00		
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Part ID/Sub ID	Piece#	Date Reqd	Unit Of Measur	Qty Reqd	Qty Due	Issue
9.75" IDLE SHAFT, SEE PRINT	40	5/21/2025		1.00	1.00	_____

06.DS1215-1.25 SHAFT 12" DRIVE WITH 1-1/4 JOURNAL	50	5/21/2025	EA	1.00	1.00	_____
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REWORK-S REWORK-S	120	1.00	1.00	0.00	0.00		
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REWORK-E	130	1.00	1.00	0.00	0.00		
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121241-C-45/S DFM50012 5/21/2025 11/14/2025 1.00



Drawing Rev:

D&F INCLINE CONVEYOR 12" WI

DENICE

Order ID: Customer: Ship To:
Part ID:

Shop Resources Type	Seq#	End Qty	Start Qty	Setup Hrs	Run Hrs	Start Date	Finish Date	Drawing ID/Rev
ENGINEERING	10	1.00	1.00	0.00	0.00			
ENGINEERING								



LASER SHOP 20 1.00 1.00 0.00 0.00
LASER SHOP



SHOP1 30 1.00 1.00 0.00 0.00
SHOP1



Part ID/Sub ID	Piece#	Date Reqd	Unit Of Measur	Qty Reqd	Qty Due	Issue
01.S101 3/16" PLATE SS 48X120	10	5/21/2025	4X10	0.00	0.00	
01.S104	20	5/21/2025	5X10	0.00	0.00	



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3/16" PLATE SS 60X120							
	01.S108 1/4" PLATE SS 48X120		30 5/21/2025	4X10		0.00	0.00 _____
	01.S111 1/4" PLATE SS 60X120		40 5/21/2025	5X10		0.00	0.00 _____
	01.S127 12GA SHEET SS 48X120		90 5/21/2025	4X10		0.00	0.00 _____
	01.S129 12GA SHEET SS 60X120		100 5/21/2025	5X10		0.00	0.00 _____
	02.RR206 ROUND ROD 1/2" SS		130 5/21/2025	FT		0.00	0.00 _____
	02.RR208 ROUND ROD 3/4" 304 SS		140 5/21/2025	FT		0.00	0.00 _____
	05.T802 TUBING SS 1"SQ X 16GA		280 5/21/2025	FT		0.00	0.00 _____
	05.T804 TUBING SS 1"SQ X 11GA		290 5/21/2025	FT		0.00	0.00 _____
	30.40706 COUPLING SS 3/8"		330 5/21/2025	EA		1.00	1.00 _____
	S00024 TUBING END CAP - 1" SQ X 12 GA		340 5/21/2025	EA		1.00	1.00 _____
SHOP2	40	1.00	1.00	0.00	0.00		
SHOP2							



SHOP3 50 1.00 1.00 0.00 0.00
SHOP3



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Part ID/Sub ID	Piece#	Date Reqd	Unit Of Measur	Qty Reqd	Qty Due	Issue
02.SB402 SQUARE BAR 1/4" SS FOR GEARBOXES		10 5/21/2025	FT	0.00	0.00	
06.S0415 BELT WASH 12" SPLASH SHIELD STD 304		20 5/21/2025	EA	2.00	2.00	
S00421A DRIVE DRIP PAN 30" X 11" (FOR NORD\STOBER GEARBOXES)		30 5/21/2025	EA	1.00	1.00	
06.S00421HA SS DRIP PAN HANGER 1"W FLAT BAR W/ 7/16"H* 1"W FLAT BAR WITH 7/16" HOLE 6.75" OVERAL LENGTH		40 5/21/2025	EA	2.00	2.00	
06.DRK DRIVE RESTRAINT KIT		50 5/21/2025	EA	1.00	1.00	
UHMW PARTS	60	1.00	1.00	0.00	0.00	



Part ID/Sub ID	Piece#	Date Reqd	Unit Of Measur	Qty Reqd	Qty Due	Issue
06.P850941225 UHMW WEARSTRIP 1" X 1-1/2"		10 5/21/2025	FT	160.00	160.00	
06.P8509495901LHD UHMW WEARSTRIP L-SHAPE 1"X2-1/4" W/ NOT*		20 5/21/2025	FT	70.00	70.00	
06.P8508436 UHMW SHOE RETURN 6" X 1-1/2" X 1"		25 5/21/2025	EA	2.00	2.00	
		30 5/21/2025		3.00	3.00	
UHMW CARRY LWR RAD, SEE PRINT						



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Work Order ID	Part ID	Release	Want Date	Start Date	Finish Date	Qty	Drawing ID/Rev Engineer
		40	5/21/2025			3.00	3.00 _____
	UHMW CARRY UPR RAD, SEE PRINT						
		50	5/21/2025			1.00	1.00 _____
	UHMW RETURN LWR RAD (1) REQ'D 1LH, SEE PRINT						
		60	5/21/2025			1.00	1.00 _____
	UHMW RETURN UPR RAD (1) REQ'D 1LH, SEE PRINT						
		70	5/21/2025			90.00	90.00 _____
	UHMW BEVELED INDENT, SEE PRINT						
		80	5/21/2025			2.00	2.00 _____
	UHMW INDENT LWR RAD (2) REQ'D 1LH-1RH, SEE PRINT						
		90	5/21/2025			40.00	40.00 _____
	UHMW INDENT, SEE PRINT						
		100	5/21/2025			2.00	2.00 _____
	UHMW INDENT UPR RAD, SEE PRINT						
SUB-ASSY 1	70	1.00	1.00	0.00	0.00		
SUB-ASSY 1							
SUB-ASSY 2	80	1.00	1.00	0.00	0.00		
SUB-ASSY 2							



SUB-ASSY 2 80 1.00 1.00 0.00 0.00





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Work Order ID	Part ID	Release	Want Date	Start Date	Finish Date	Qty	Drawing ID/Rev	Engineer
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FINAL ASSEM 90 1.00 1.00 0.00 0.00
FINALASSEMB



Part ID/Sub ID	Piece#	Date Reqd	Unit Of Measur	Qty Reqd	Qty Due	Issue
BELT - 800S 12"W OPEN HINGE FLAT TOP WHITE AC W/ WHITE AC RODS, FLIGHTS - 3"		10 5/21/2025		112.00	112.00	_____
STREAMLINE, 1.3" INDENT, 12" CENTERS						
37.1XI		20 5/21/2025	EA	1.00	1.00	_____
1HP XTREME 143TC 1800RPM INV DUTY*						
STAINLESS STEEL						
XTREME						
RPM: 1800						
FOOT OPTION: FOOTLESS						
FRAME: 143TC						
ENCLOSURE: TEFC						
RATING: INVERTER DUTY						
ELECTRICAL: 3 PHASE 460V						
ENCAPSULATED: ENCAPSULATED						
37.4SJ2		30 5/21/2025	EA	1.00	1.00	_____
STERLING SS HEL BEVEL SYMMETRICAL 32:1*						
STERLING SYMMETRICAL						
STAINLESS STEEL SMOOTH BODY						
403 HELICAL BEVEL						
32:1 31.539:1 (EXACT)						
140TC						
W/ TORQUE ARM						
37.SSK04125U		40 5/21/2025	EA	1.00	1.00	_____
SYMMETRICAL BUSHING 1-1/4" FOR SSK04 HE*						
SSK04-1.250UTBK						
STAINLESS STEEL						
1-1/4" SYMMETRICAL BUSHING KIT FOR						
SIZE SSK04 HELICAL BEVEL						
31.2808		50 5/21/2025	EA	6.00	6.00	_____
SPROCKET 800S 8T 1.5"SB 5.2"PD*						
PART #S3D8 G5CPE7 NG						
EZ CLEAN MOLDED SPROCKET						



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Work Order ID	Part ID	Release	Want Date	Start Date	Finish Date	Qty	Drawing ID/Rev Engineer
	15.142	60	5/21/2025	EA		1.00	1.00 _____
	SANITARY 2" SS ROLL TYPE FERRULE						
	31.91121	70	5/21/2025	EA		8.00	8.00 _____
	RETAINER SNAP RING 1.5" SS*						
	(SH-206SS)						
	95.0141902P	80	5/21/2025	EA		4.00	4.00 _____
	SPRAY NOZZLE 1/4 F8004-LN PLASTIC*						
	ADDITIONAL PARTS REQ'D #S00202 & #06.S0415						
	NATURAL PVDF						
	BEARING ASSEMBLY		90 5/21/2025			0.00	0.00 _____
	35.UCF207.20	100	5/21/2025	EA		4.00	4.00 _____
	KML 1-1/4" SS BEARING 4-BOLT FLG						
	10.1010724	110	5/21/2025	EA		16.00	16.00 _____
	HHC/SCREW 7/16-14 X 1-1/2" SS						
	10.10407	120	5/21/2025	EA		16.00	16.00 _____
	FLAT WASHER 7/16" SS						
	NON-TAXABLE						
	10.10507	130	5/21/2025	EA		16.00	16.00 _____
	HEX LOCK NUT 7/16"-14 SS						
	06.207.4-BOLT	140	5/21/2025	EA		3.00	3.00 _____
	SS BEARING COVER FITS 207 HOUSING 1-1/4"						
	STAINLESS STEEL BEARING COVER, 4-BOLT PATTERN FOR FLANGE STYLE BEARING						
	FITS 207 HOUSING FOR 1-1/4", 1-3/8", 1-7/16" AND 1-5/16"						
	(THIS IS A CLOSED COVER.)						
	06.BG1.25-4HOLE	150	5/21/2025	EA		4.00	4.00 _____
	SS BEARING GUARD 1.25" 4-HOLE*						
	STAINLESS STEEL (12 GAUGE)						
	BEARING GUARD						
	FOR 1-1/4" 4-HOLE BRG						
	160	5/21/2025				0.00	0.00 _____
	STABILIZER / TORQUE ARM ASSEMBLY -						



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Work Order ID	Part ID	Release	Want Date	Start Date	Finish Date	Qty	Drawing ID/Rev Engineer
	37.207-UNI	170	5/21/2025	EA		1.00	1.00 _____
	STABILIZER BRACKET UNIVERSAL FITS 207*						
	UNIVERSAL FITS 207 HOUSING						
	FOR 1-1/4" OR 1-7/16" SHAFT						
	06.207-GBC343R	180	5/21/2025	EA		1.00	1.00 _____
	SS K343 SYMM/TLOCK GEARBOX COVER (RIGHT)*						
	06.207-GBC343R						
	SS K343 SYMMETRICAL / TAPER LOCK GEARBOX COVER (RIGHT)*						
	RIGHT HAND HORIZONTAL MOUNTING ORIENTATION						
	10.1010616	190	5/21/2025	EA		8.00	8.00 _____
	HHC/SCREW 3/8-16 X 1" SS						
	FASTENAL P/N 1170105						
	(NON-TAXABLE)						
	10.10306	200	5/21/2025	EA		8.00	8.00 _____
	LOCK WASHER 3/8" SS						
	NON-TAXABLE						
	10.10507	210	5/21/2025	EA		1.00	1.00 _____
	HEX LOCK NUT 7/16"-14 SS						
	10.1010750	220	5/21/2025	EA		1.00	1.00 _____
	HHC/SCREW 7/16 X 3" SS						
	10.10407	230	5/21/2025	EA		3.00	3.00 _____
	FLAT WASHER 7/16" SS						
	NON-TAXABLE						
	10.10307	240	5/21/2025	EA		2.00	2.00 _____
	LOCK WASHER 7/16" SS						
	NON-TAXABLE						
		250	5/21/2025			0.00	0.00 _____
	D & F STANDARD ESTOP -						
	45.800F1YP1	260	5/21/2025	EA		2.00	2.00 _____
	ALLEN BRADLEY E-STOP STATION						
	10.1080808	270	5/21/2025	EA		8.00	8.00 _____
	SOCKET CAP SCREW 8-32 X 1/2" SS*						
	8C50KCS3						



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Work Order ID	Part ID	Release	Want Date	Start Date	Finish Date	Qty	Drawing ID/Rev Engineer
	10.10808N	280	5/21/2025	EA		8.00	8.00 _____
	NYLON LOCK NUT 8-32 SS*						
	8CNNE3						
		290	5/21/2025			0.00	0.00 _____
	MISCELLANEOUS -						
	10.1011013	300	5/21/2025	EA		4.00	4.00 _____
	HH LAG SCREW SS 1/4 X 1"						
	NON TAXABLE						
	10.1060436	310	5/21/2025	EA		0.00	0.00 _____
	MACH SCREW 1/4"-20 X 2-1/4" SS*						
	PHILLIPS FLAT HEAD						
	10.1060432	320	5/21/2025	EA		75.00	75.00 _____
	MACH SCREW 1/4"- 20 X 2" SS*						
	PHILLIPS FLAT HEAD #72718						
	10.1060430	330	5/21/2025	EA		96.00	96.00 _____
	MACH SCREW 1/4"-20 X 1-3/4" SS*						
	PHILLIPS FLAT HEAD (NON-TAXABLE)						
	10.1060424	340	5/21/2025	EA		0.00	0.00 _____
	MACH SCREW 1/4"-20 X 1-1/2" SS*						
	PHILLIPS FLAT HEAD						
	10.1010420	350	5/21/2025	EA		0.00	0.00 _____
	HHC/SCREW 1/4-20 X 1-1/4" SS						
	NON-TAXABLE						
	10.1060420	360	5/21/2025	EA		0.00	0.00 _____
	MACH SCREW 1/4"-20 X 1-1/4" SS*						
	PHILLIPS FLAT HEAD						
	10.1010416	370	5/21/2025	EA		0.00	0.00 _____
	HHC/SCREW 1/4-20 X 1" SS						
	10.1060416	380	5/21/2025	EA		0.00	0.00 _____
	MACH SCREW 1/4"-20 X 1" SS*						
	PHILLIPS FLAT HEAD (NON-TAXABLE)						
	10.1060412	390	5/21/2025	EA		0.00	0.00 _____
	MACH SCREW 1/4"-20 X 3/4" SS*						
	PHILLIPS FLAT HEAD (NON-TAXABLE)						



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Work Order ID	Part ID	Release	Want Date	Start Date	Finish Date	Qty	Drawing ID/Rev	Engineer
10.10504	400	5/21/2025	EA			171.00	171.00	
	HEX NYLON LOCK NUT 1/4"-20 SS							
	NON-TAXABLE							
10.10304	410	5/21/2025	EA			0.00	0.00	
	LOCK WASHER 1/4" SS							
10.1010516	420	5/21/2025	EA			0.00	0.00	
	HHC/SCREW 5/16-18 X 1" SS							
10.1010524	430	5/21/2025	EA			0.00	0.00	
	HHC/SCREW 5/16-18 X 1-1/2" SS							
10.10505	440	5/21/2025	EA			0.00	0.00	
	HEX NYLON LOCK NUT 5/16"-18 SS							
	NON-TAXABLE							
10.1010616	450	5/21/2025	EA			0.00	0.00	
	HHC/SCREW 3/8-16 X 1" SS							
	FASTENAL P/N 1170105							
	(NON-TAXABLE)							
10.1010620	460	5/21/2025	EA			0.00	0.00	
	HHC/SCREW 3/8-16 X 1-1/4" SS							
10.10106S24	470	5/21/2025	EA			0.00	0.00	
	STUD TFL SS 3/8-16 X 1-1/2"							
10.1010624	480	5/21/2025	EA			0.00	0.00	
	HHC/SCREW 3/8-16 X 1-1/2" SS							
10.1010638	490	5/21/2025	EA			0.00	0.00	
	HHC/SCREW 3/8-16 X 2-1/2" SS							
10.1010648	500	5/21/2025	EA			0.00	0.00	
	HHC/SCREW 3/8-16 X 3" SS							
	NON-TAXABLE							
10.10506	510	5/21/2025	EA			0.00	0.00	
	HEX NYLON LOCK NUT 3/8"-16 SS							
10.10306	520	5/21/2025	EA			0.00	0.00	
	LOCK WASHER 3/8" SS							
	NON-TAXABLE							



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Work Order ID	Part ID	Release	Want Date	Start Date	Finish Date	Qty	Drawing ID/Rev Engineer
10.10206	HEX NUT 3/8-16 SS NON TAXABLE	530	5/21/2025	EA		0.00	0.00 _____
10.1010740	HHC/SCREW 7/16-14 X 2-1/2" SS	540	5/21/2025	EA		0.00	0.00 _____
10.1010716	HHC/SCREW 7/16-14 X 1" SS NON-TAXABLE	550	5/21/2025	EA		0.00	0.00 _____
10.10307	LOCK WASHER 7/16" SS NON-TAXABLE	560	5/21/2025	EA		0.00	0.00 _____
10.10407	FLAT WASHER 7/16" SS NON-TAXABLE	570	5/21/2025	EA		0.00	0.00 _____
10.1010816	HHC/SCREW 1/2-13 X 1" SS NON-TAXABLE	580	5/21/2025	EA		0.00	0.00 _____
10.1010820	HHC/SCREW 1/2-13 X 1-1/4" SS NON-TAXABLE	590	5/21/2025	EA		0.00	0.00 _____
10.1010824	HHC/SCREW 1/2-13 X 1-1/2"SS NON-TAXABLE	600	5/21/2025	EA		16.00	16.00 _____
10.1010828	HHC/SCREW 1/2-13 X 1-3/4" SS NON-TAXABLE	610	5/21/2025	EA		0.00	0.00 _____
10.1010832	HHC/SCREW 1/2-13 X 2" SS	620	5/21/2025	EA		0.00	0.00 _____
10.10508	HEX LOCK NUT 1/2" -13 SS	630	5/21/2025	EA		16.00	16.00 _____
10.10208	HEX NUT 1/2-13 SS NON-TAXABLE	640	5/21/2025	EA		0.00	0.00 _____
10.10210		650	5/21/2025	EA		0.00	0.00 _____



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Work Order ID	Part ID	Release	Want Date	Start Date	Finish Date	Qty	Drawing ID/Rev Engineer
HEX NUT 5/8 X 11 SS							
10.10510	660	5/21/2025	EA			0.00	0.00 _____
HEX LOCK NUT 5/8" -11 SS							
06.S0414	670	5/21/2025	EA			0.00	0.00 _____
SPACER SS 1/2" T X 3/4" OD X 9/32" HOLE							
S00425	680	5/21/2025	EA			171.00	171.00 _____
SPACER 1/4" X 3/4" X 5/16" ID							
10.1010424	690	5/21/2025	EA			0.00	0.00 _____
HHC/SCREW 1/4-20 X 1-1/2" SS							
NON-TAXABLE							
10.313	700	5/21/2025	EA			0.00	0.00 _____
PHILLIPS FLAT HD/SMS #10 X 1" SS							
NON-TAXABLE							
10.1010448	710	5/21/2025	EA			0.00	0.00 _____
HHC/SCREW 1/4-20 X 3" SS							
06.MBDBC1.25-4BOLT	720	5/21/2025	EA			0.00	0.00 _____
SS MITER BEVEL GEARBOX COVER 4BOLT 1.25*							
STAINLESS STEEL (12 GAUGE)							
MITER BEVEL GEARBOX COVER							
FOR 1-1/4" 4-HOLE BRG							
06.MBDBC1.50-4BOLT	730	5/21/2025	EA			0.00	0.00 _____
SS MITER BEVEL GEARBOX COVER 4BOLT 1.50*							
STAINLESS STEEL (12 GAUGE)							
MITER BEVEL GEARBOX COVER							
FOR 1-1/2" 4-HOLE BRG							
S00428	740	5/21/2025	EA			0.00	0.00 _____
REXNORD SS CHAIN HINGE							
21.16B160	750	5/21/2025	FT			0.00	0.00 _____
CHAIN LONG LINK SS 3/16" CONAGRA NATCH							
06.JACKCHAIN	760	5/21/2025	FT			0.00	0.00 _____
JACK CHAIN SS 304 #3617T5*							
(NOT FOR LIFTING!)							
06.DRK	770	5/21/2025	EA			1.00	1.00 _____



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DRIVE RESTRAINT KIT

SHIPPING 100 1.00 1.00 0.00 0.00



OS 110 1.00 1.00 0.00 0.00



Part ID/Sub ID	Piece#	Date Req'd	Unit Of Measur	Qty Req'd	Qty Due	Issue
06.IS1215-1.25 SHAFT 12" IDLE WITH 1-1/4 JOURNAL		10 5/21/2025	EA	1.00	1.00	
12" DRIVE SHAFT, SEE PRINT		40 5/21/2025		1.00	1.00	

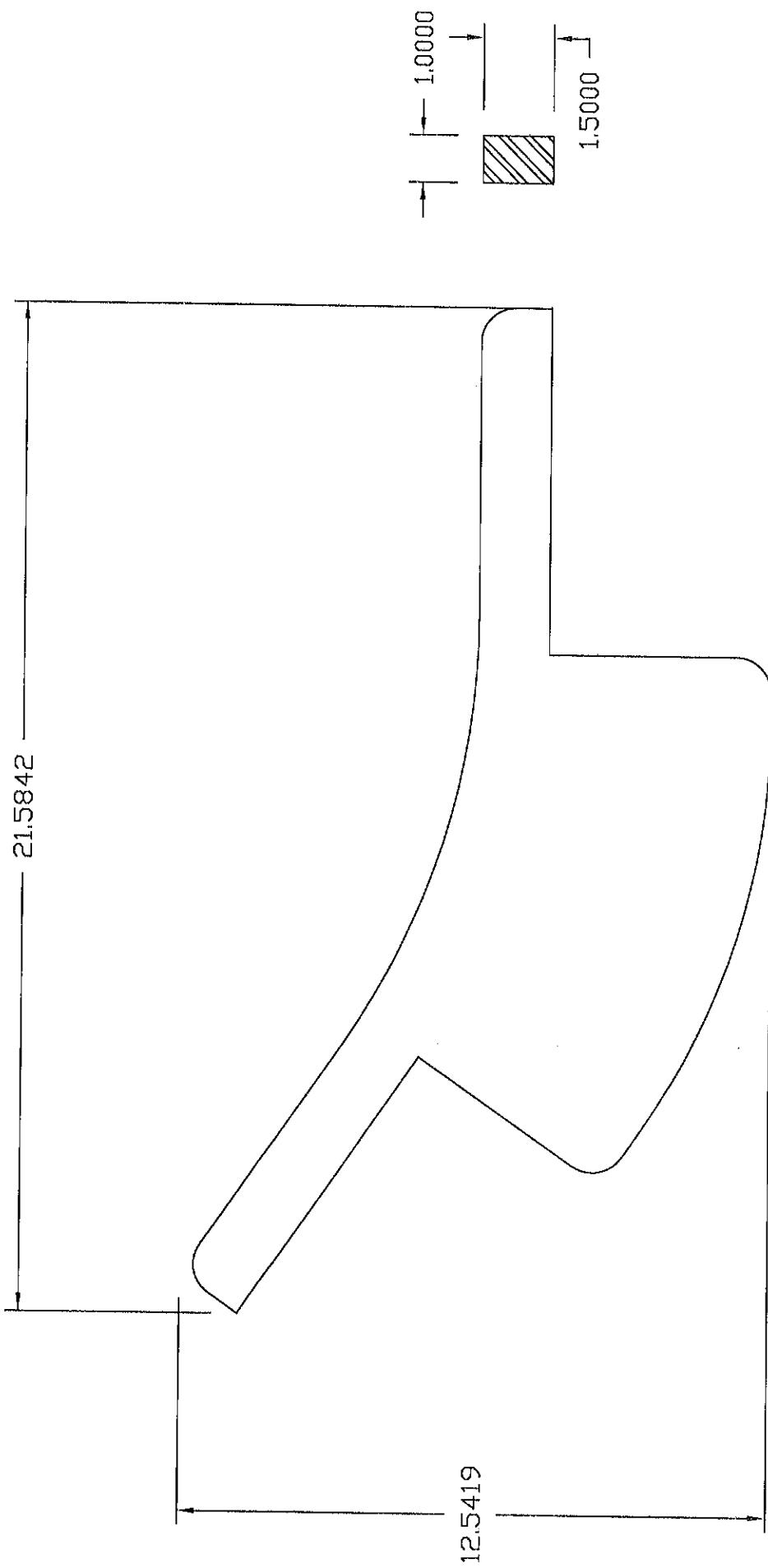
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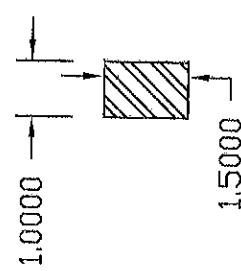
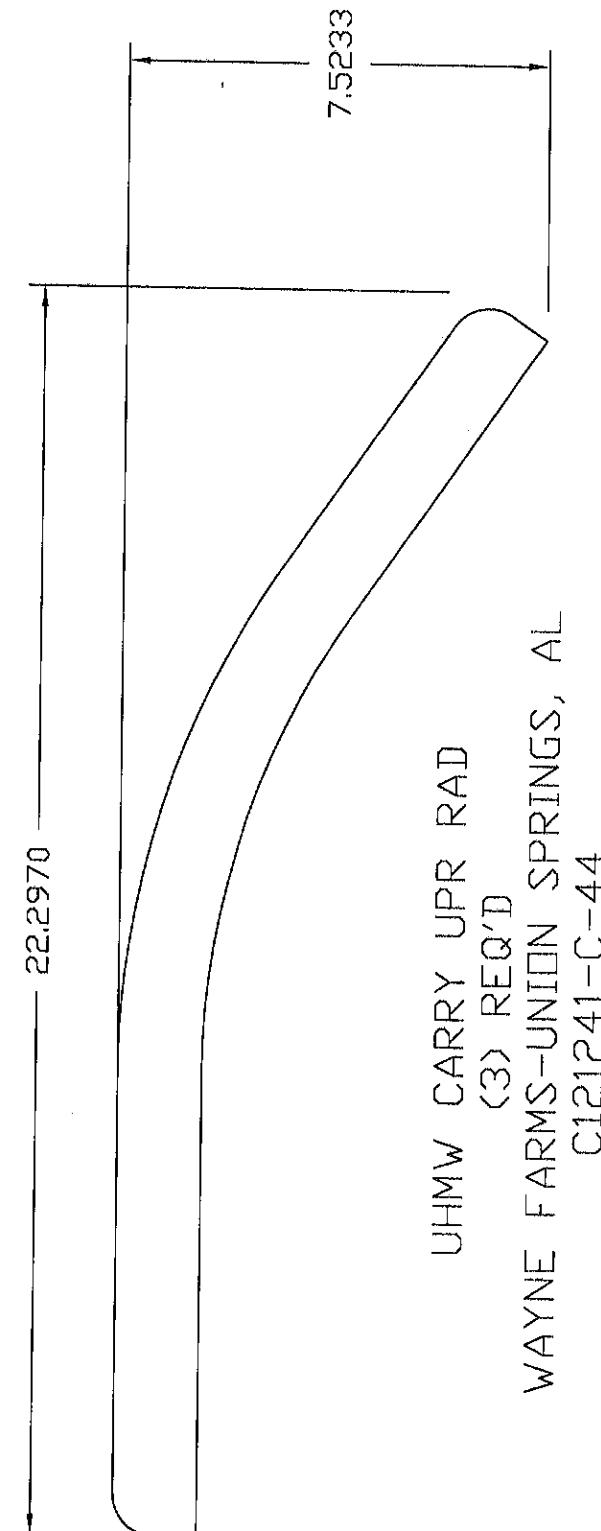
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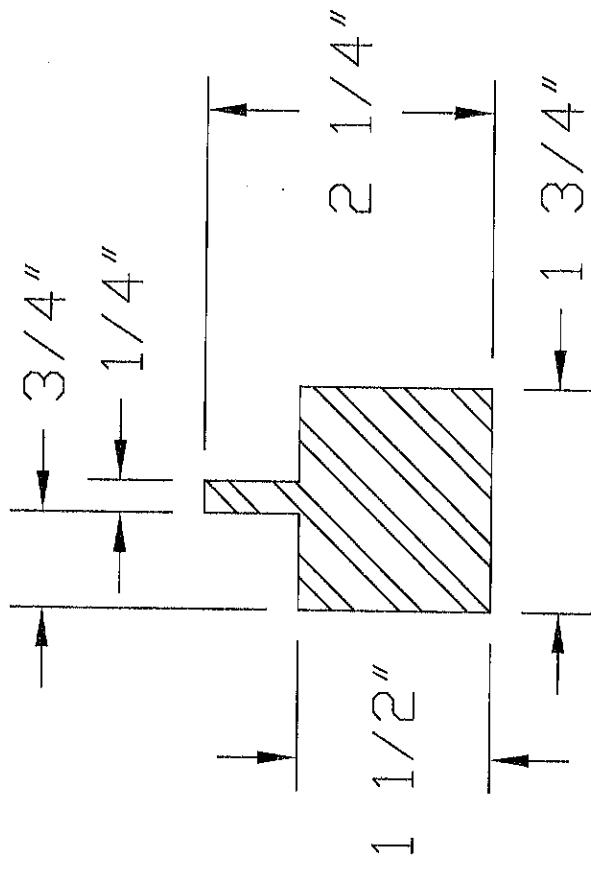


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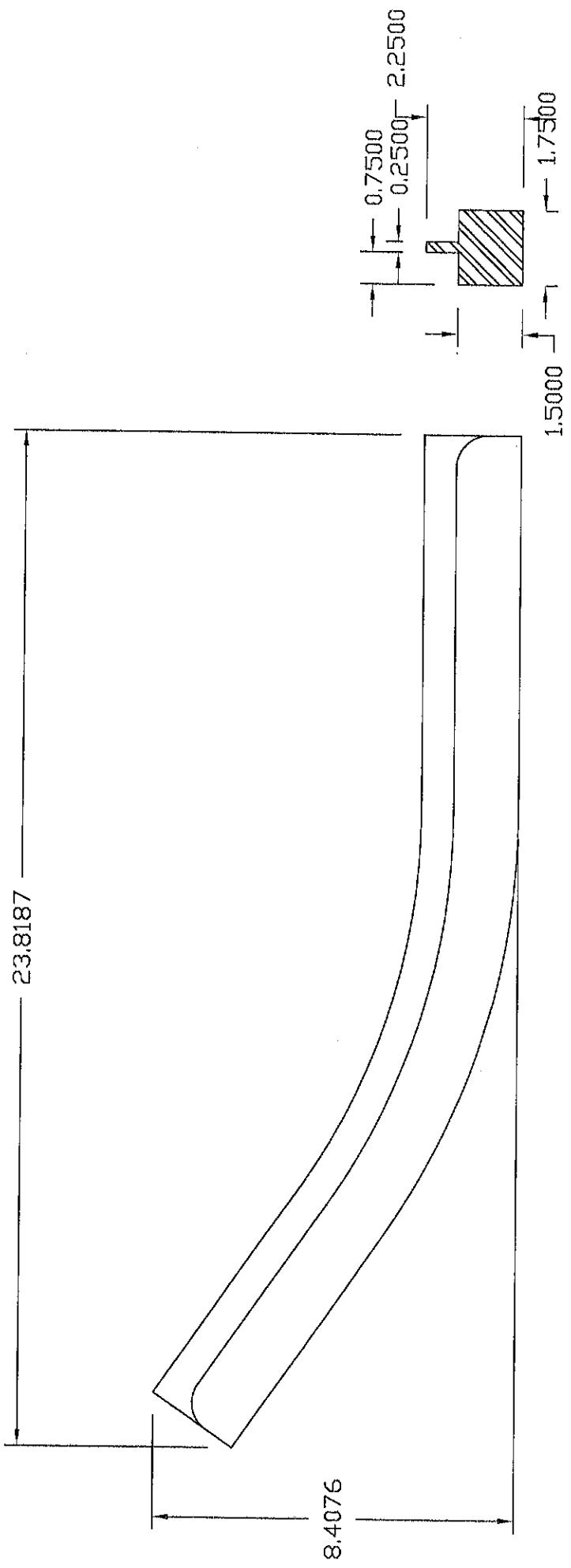


UHMW CARRY LWR RAD
(3) REQ'D
WAYNE FARMS-UNION SPRINGS, AL
C121241-C-44



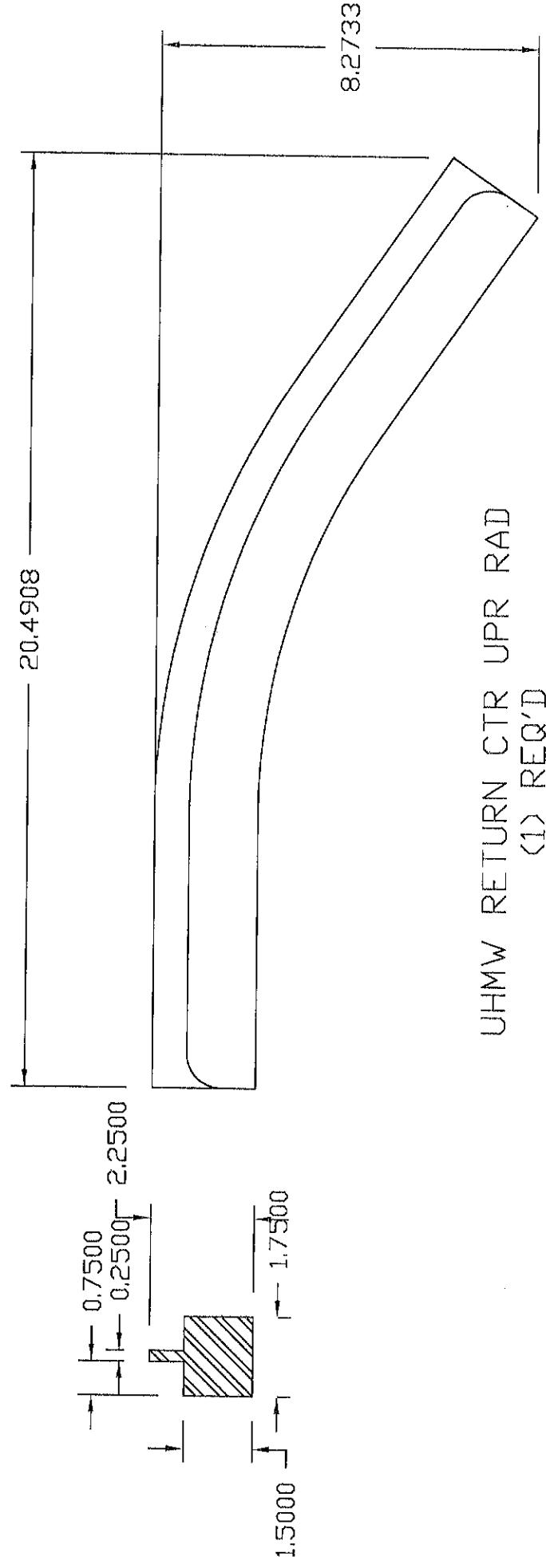


UHMW RETURN CTR
40 FEET REQUIRED
FARMS-UNION SPRINGS,
WAYNE AL
C121241-C-44

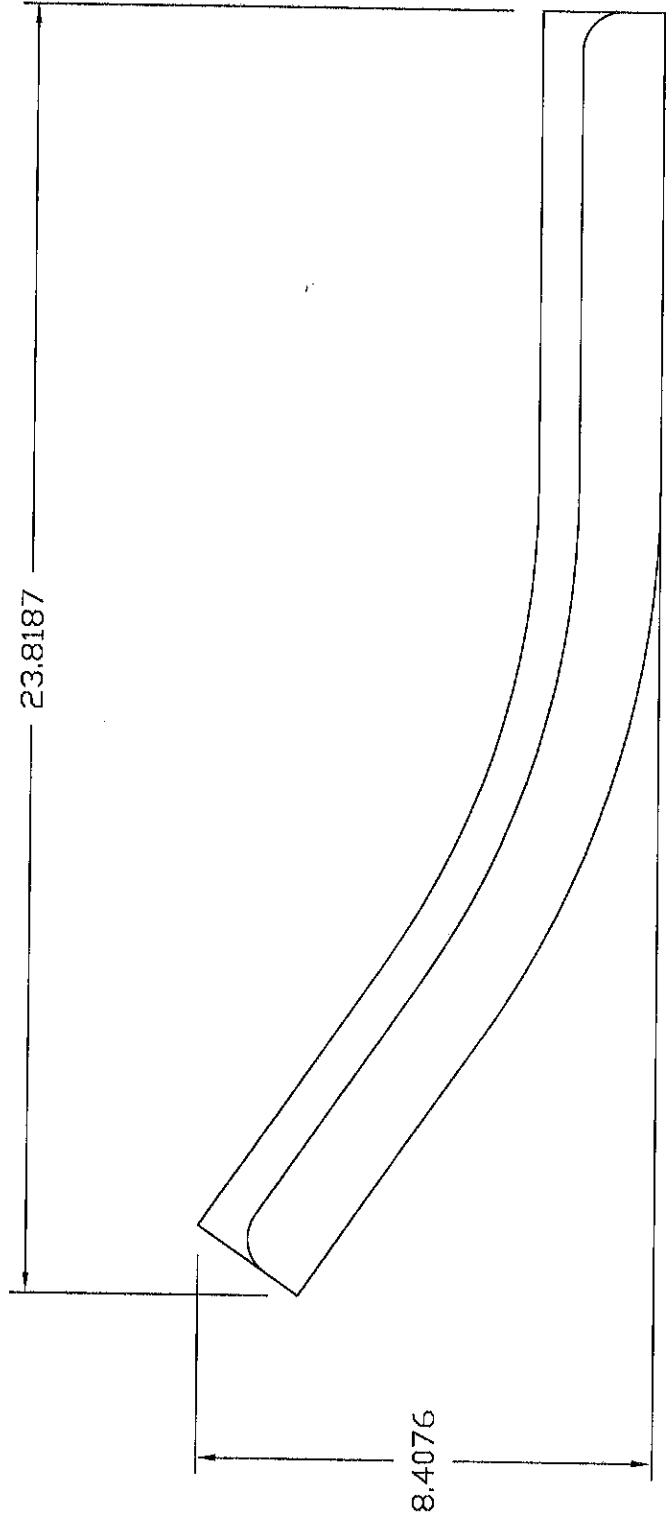


UHMW RETURN CTR LWR RAD

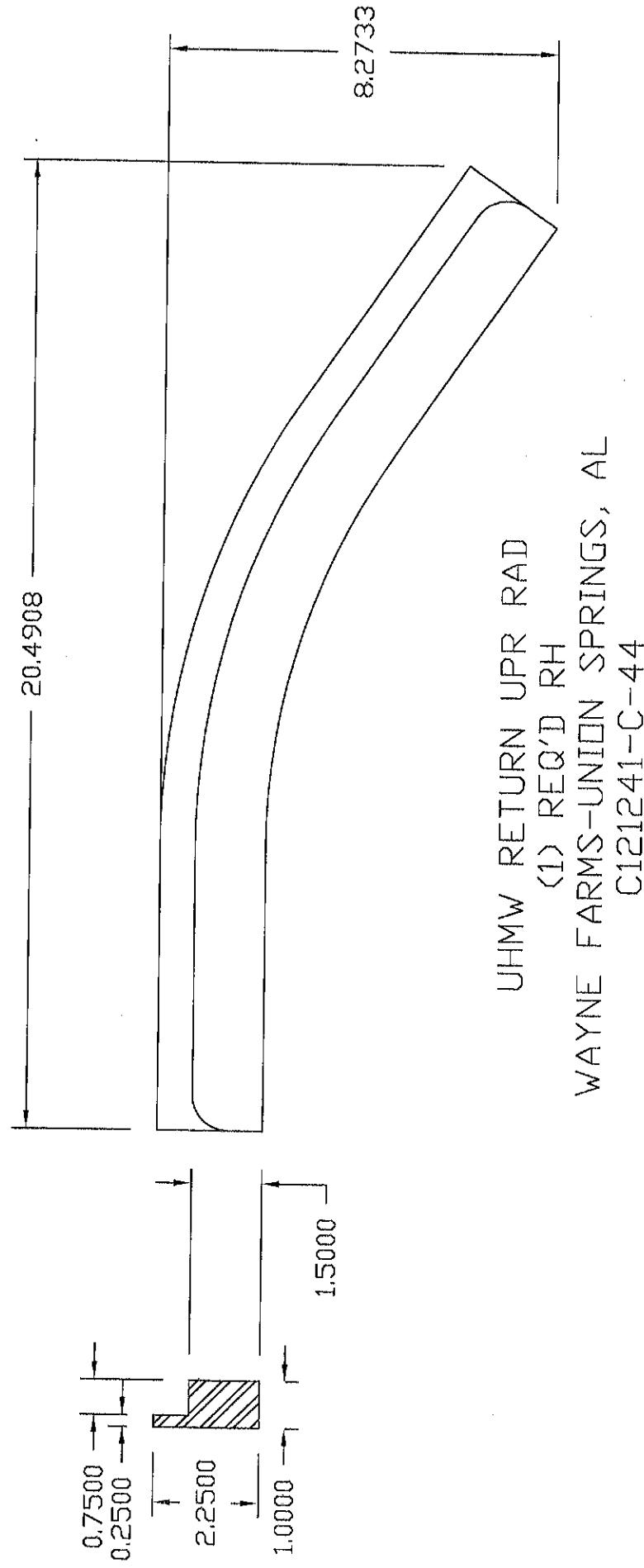
(1) REQ'D
WAYNE FARMS-UNION SPRINGS, AL
C121241-C-44

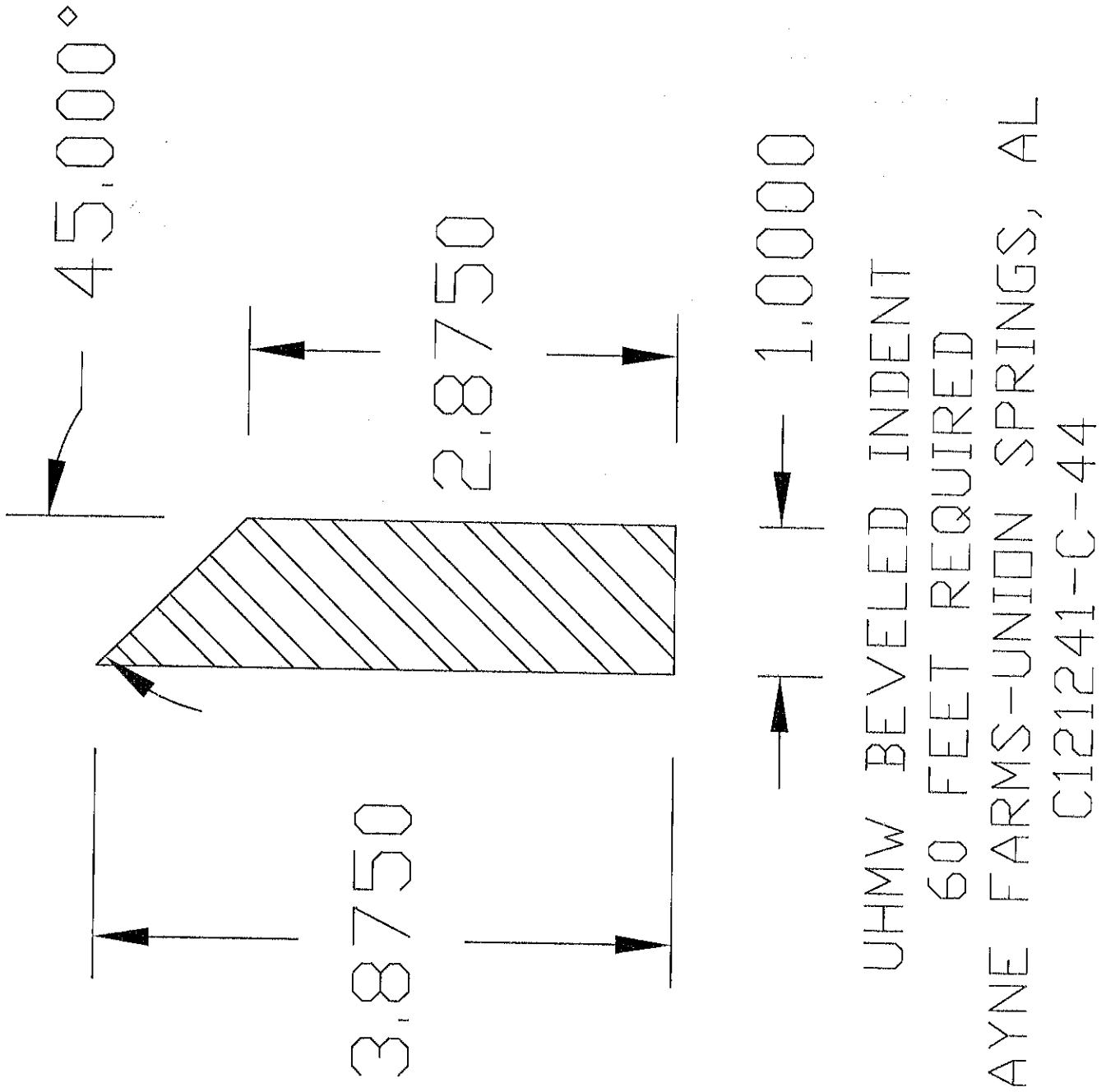


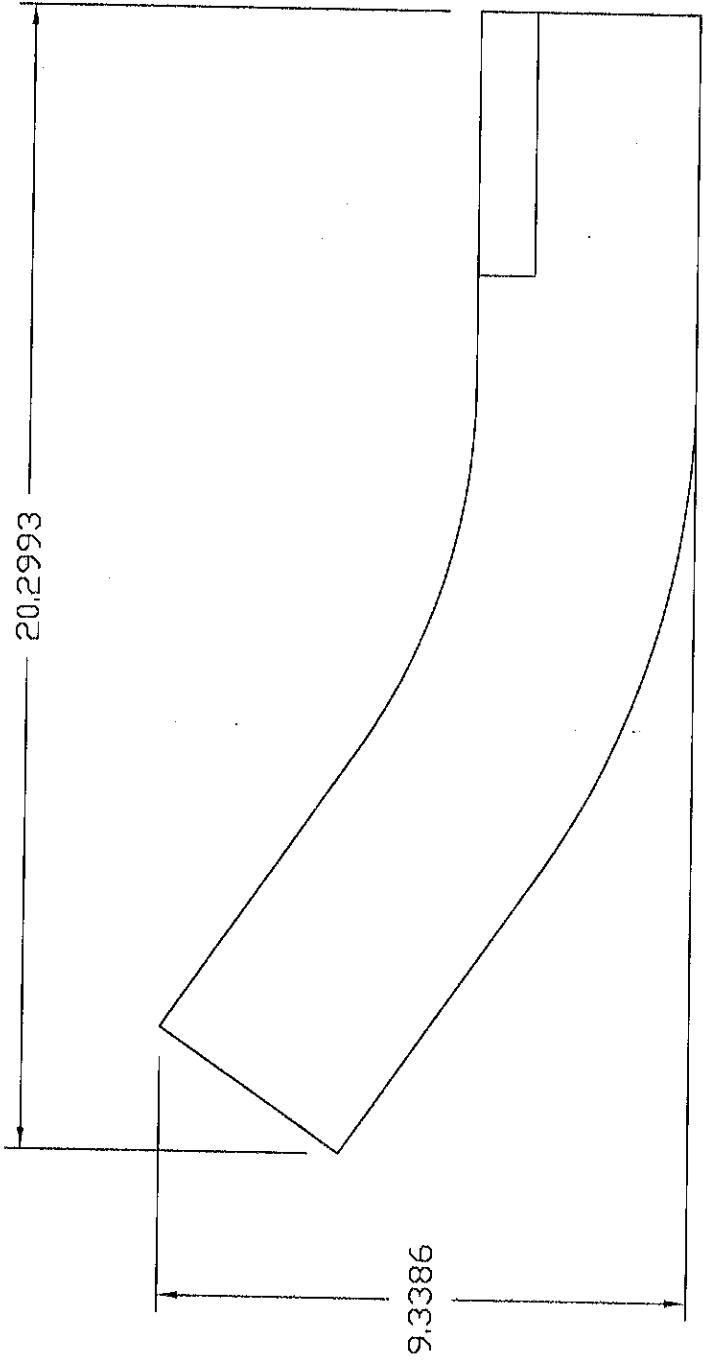
UHMW RETURN CTR UPR RAD
(1) REQ'D
WAYNE FARMS-UNION SPRINGS, AL
C121241-C-44



UHMW RETURN LWR RAD
(1) REQ'D RH
WAYNE FARMS-UNION SPRINGS, AL
C121241-C-44

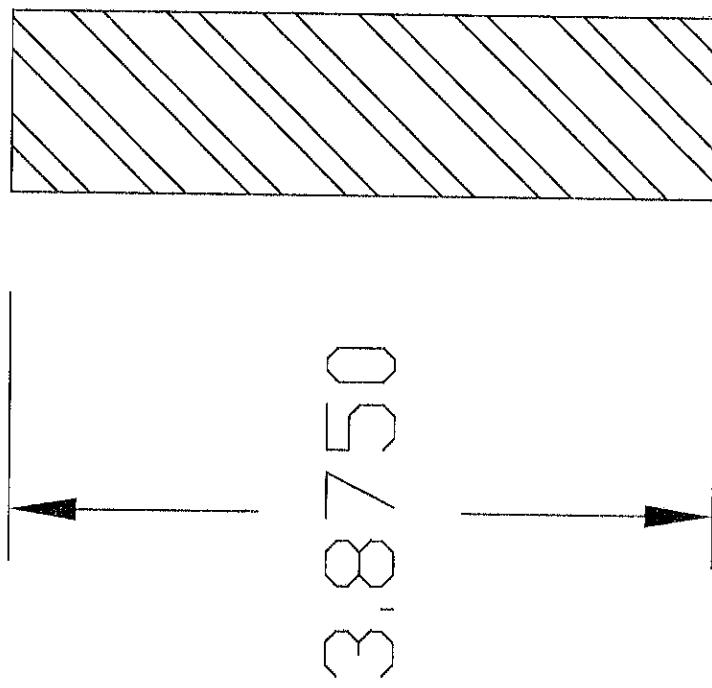






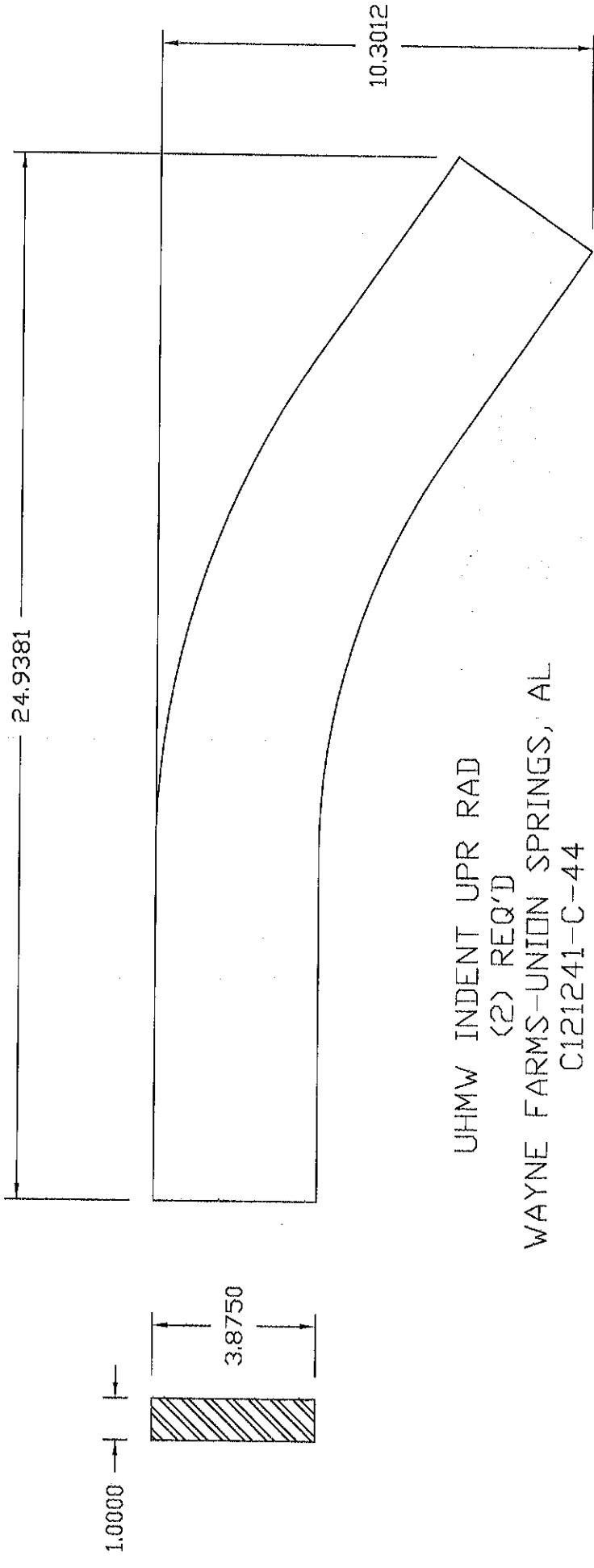
UHMW INDENT LWR RAD
(2) REQ'D 1LH-1RH
WAYNE FARMS-UNION SPRINGS, AL
C121241-C-44

1,0000



3,8750

UHMW INDENT
40 FEET REQUIRED
WAYNE FARMS-UNION SPRINGS, AL
C121241-C-44



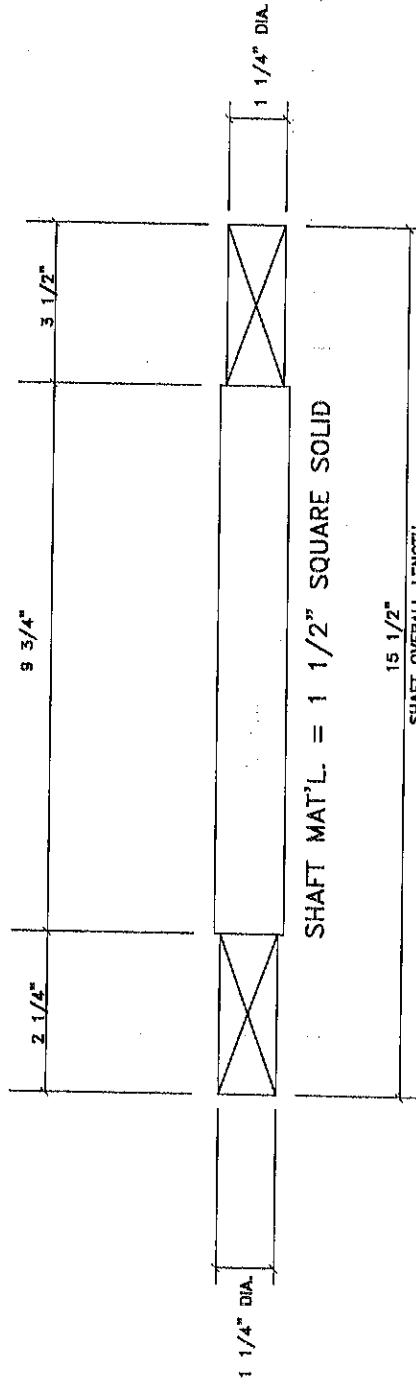
UHMW INDENT UPR RAD
(2) REQ'D
WAYNE FARMS-UNION SPRINGS, AL
C121241-C-44

STD. 1 1/2" SQUARE SOLID SHAFT

FORM DRAWING ONLY, THIS IS NOT TO SCALE !

JOB NUMBER : C121241-C-44
 CUSTOMER : WAYNE FARNS
 LOCATION : UNION SPRINGS, AL

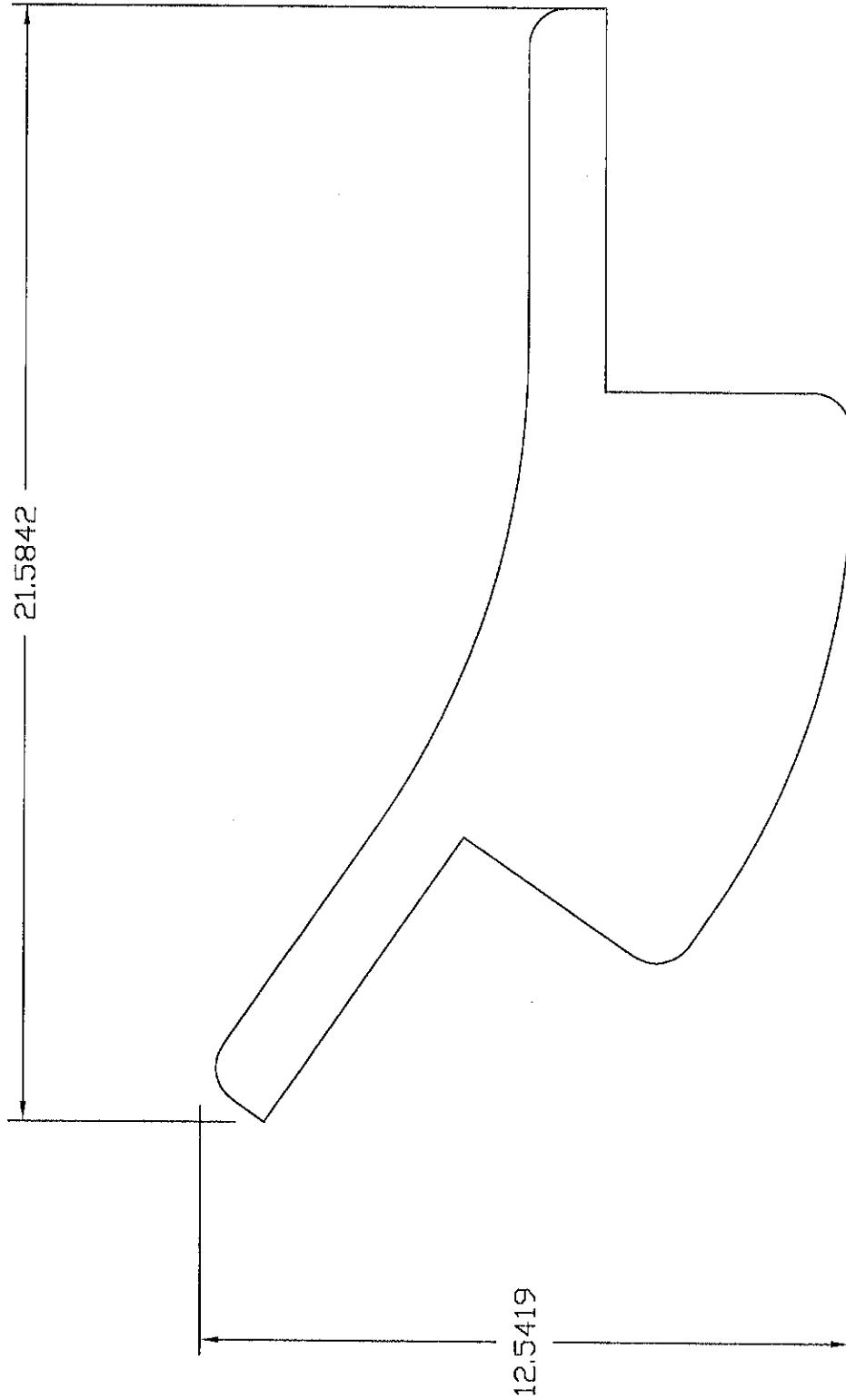
DATE : 10/16/2025
 MATL : T303 SS
 DETAILER : KYLE HANCOCK
 SHOP CHECKER : _____



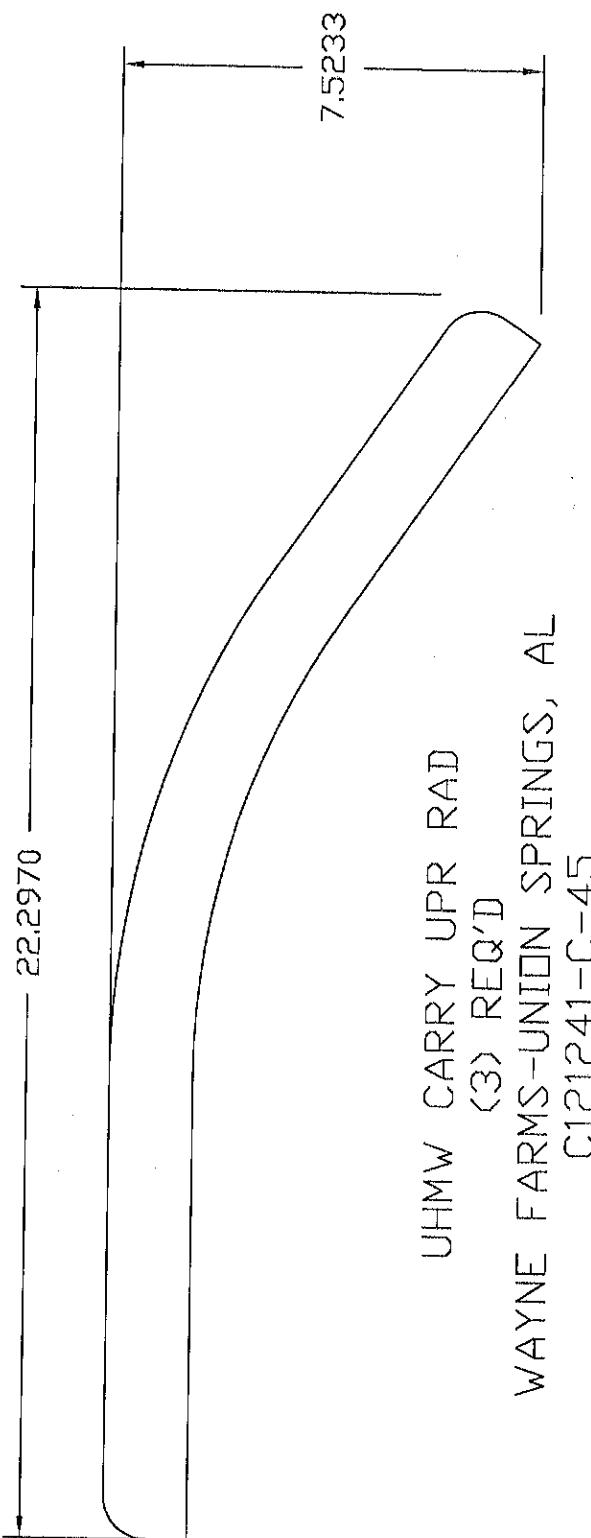
SHAFT MAT'L. = 1 1/2" SQUARE SOLID

15 1/2"

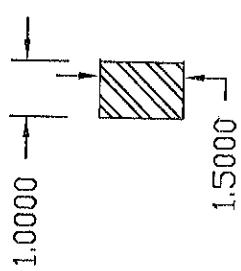
IDLE SHAFT DETAIL QTY. 1 REQ'D.

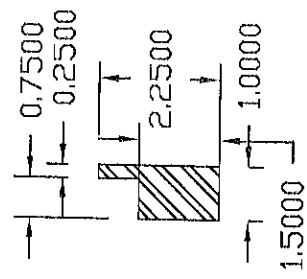
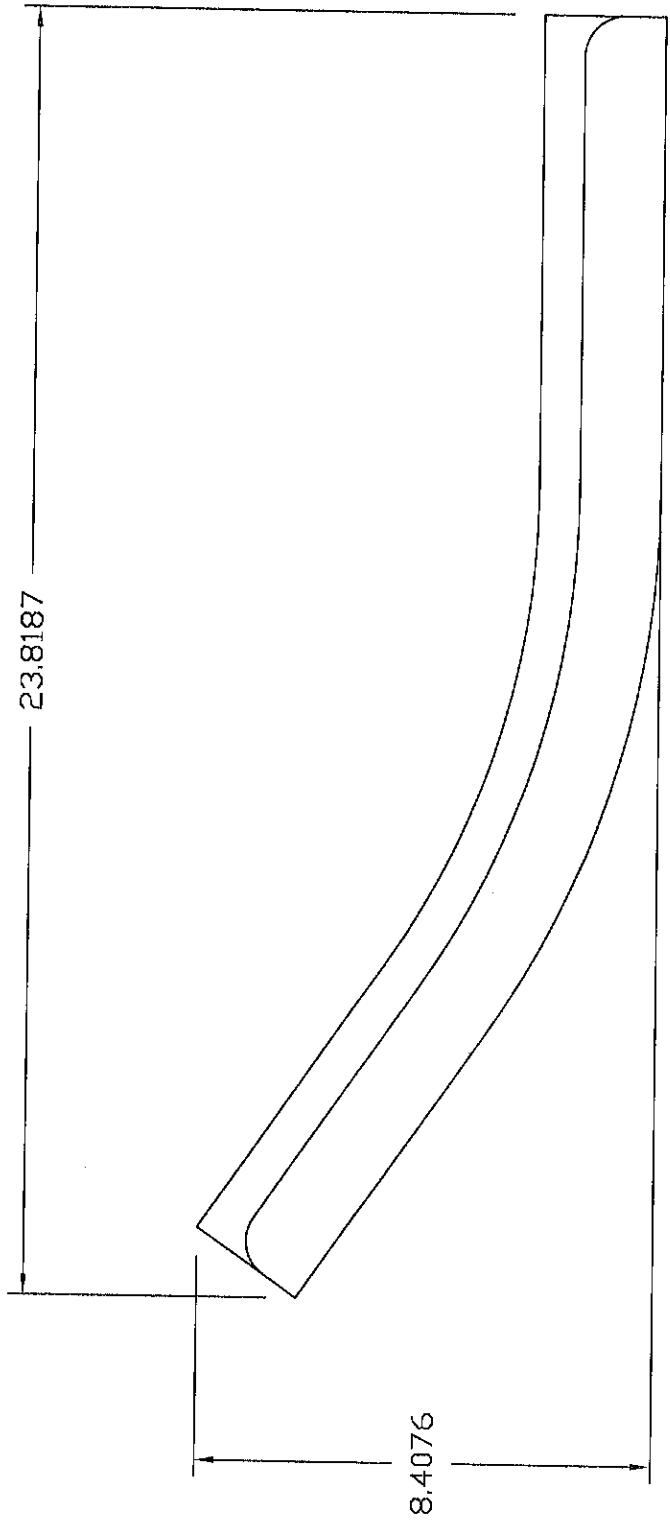


UHMW CARRY LWR RAD
(3) REQ'D
WAYNE FARMS-UNION SPRINGS, AL
C121241-C-45

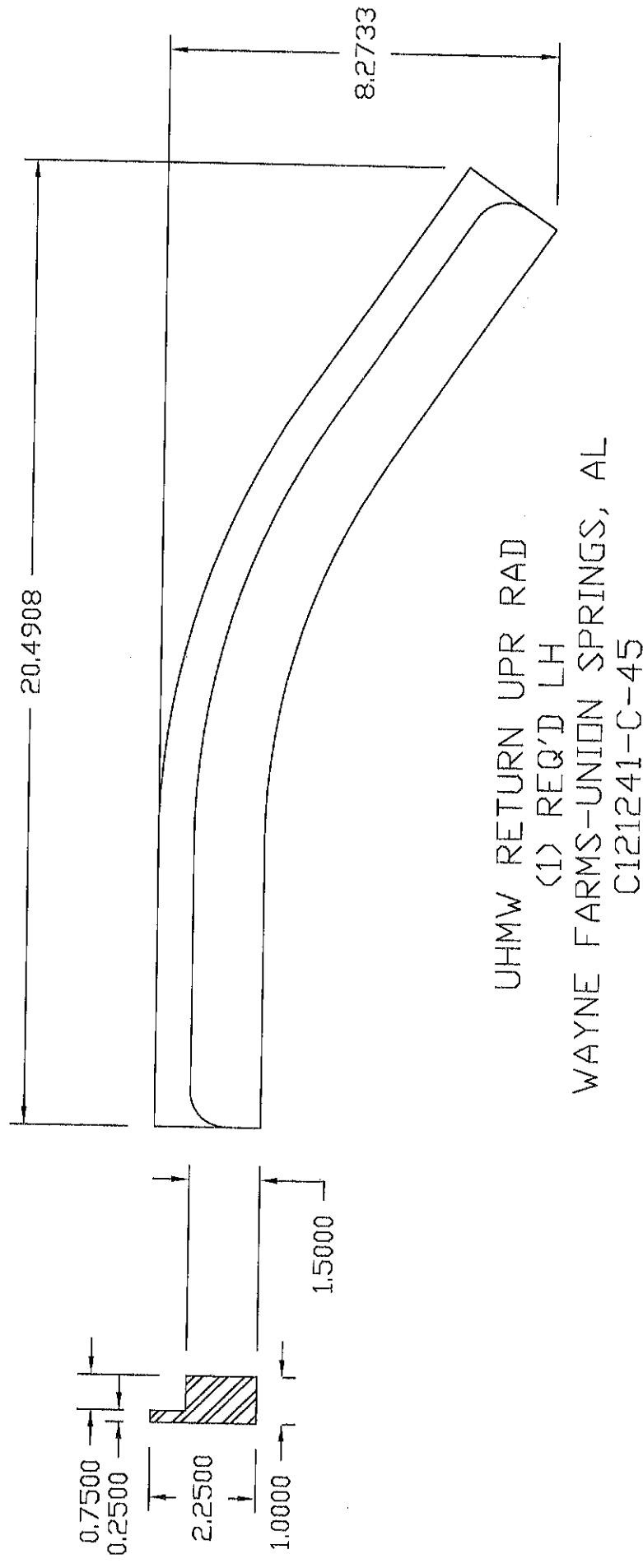


UHMW CARRY UPR RAD
(3) REQ'D
WAYNE FARMS-UNION SPRINGS, AL
C121241-C-45

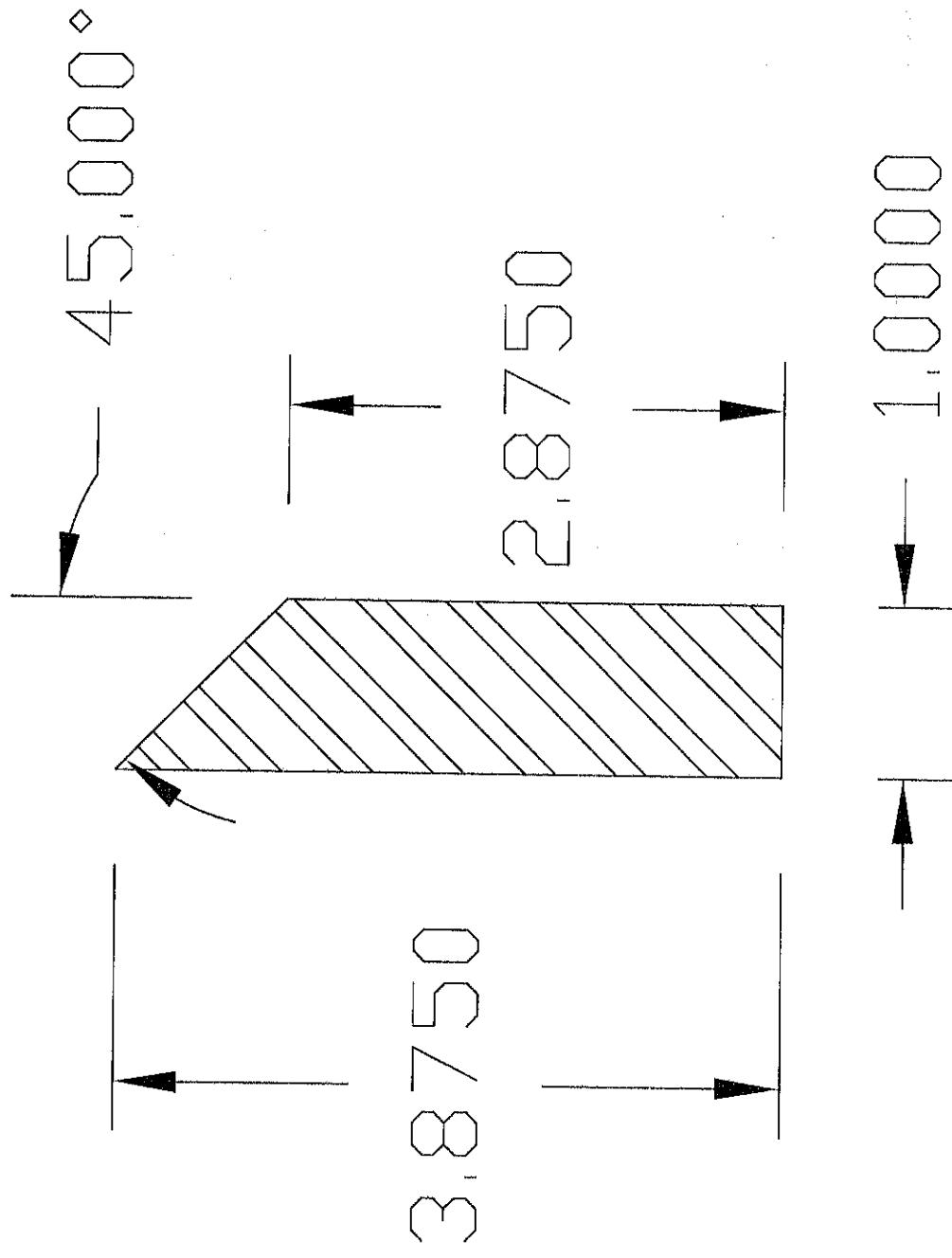




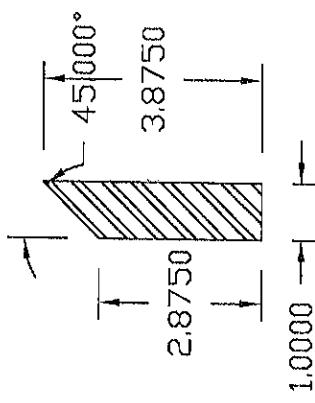
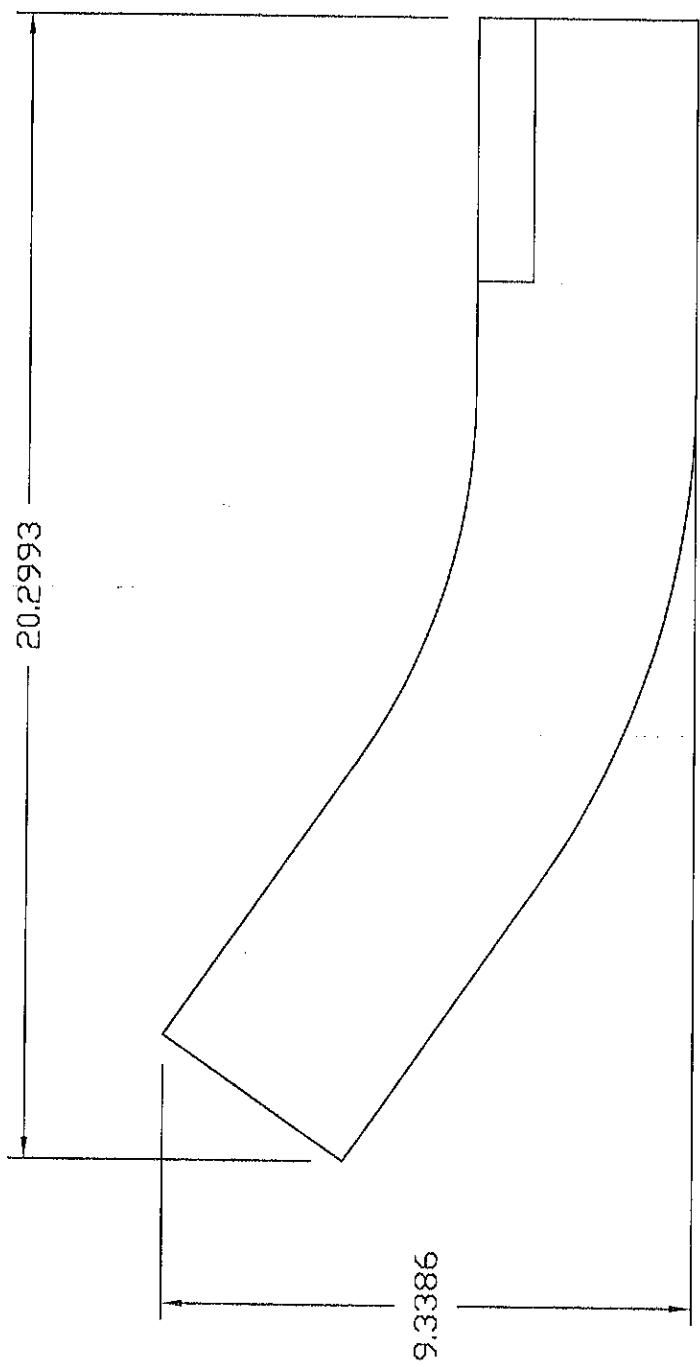
UHMW RETURN LWR RAD
(1) REQ'D LH
WAYNE FARMS-UNION SPRINGS, AL
C121241-C-45



UHMW RETURN UPR RAD
(1) REQ'D LH
WAYNE FARMS-UNION SPRINGS, AL
C121241-C-45

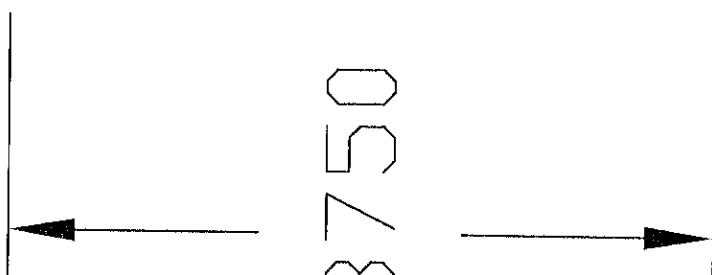
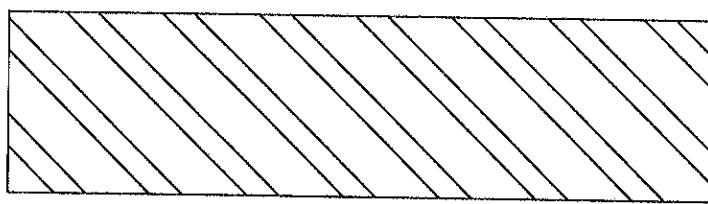


UHMW BEVELED INDENT
90 FEET REQUIRED
WAYNE FARMS-UNION SPRINGS,
AL
C121241-C-45



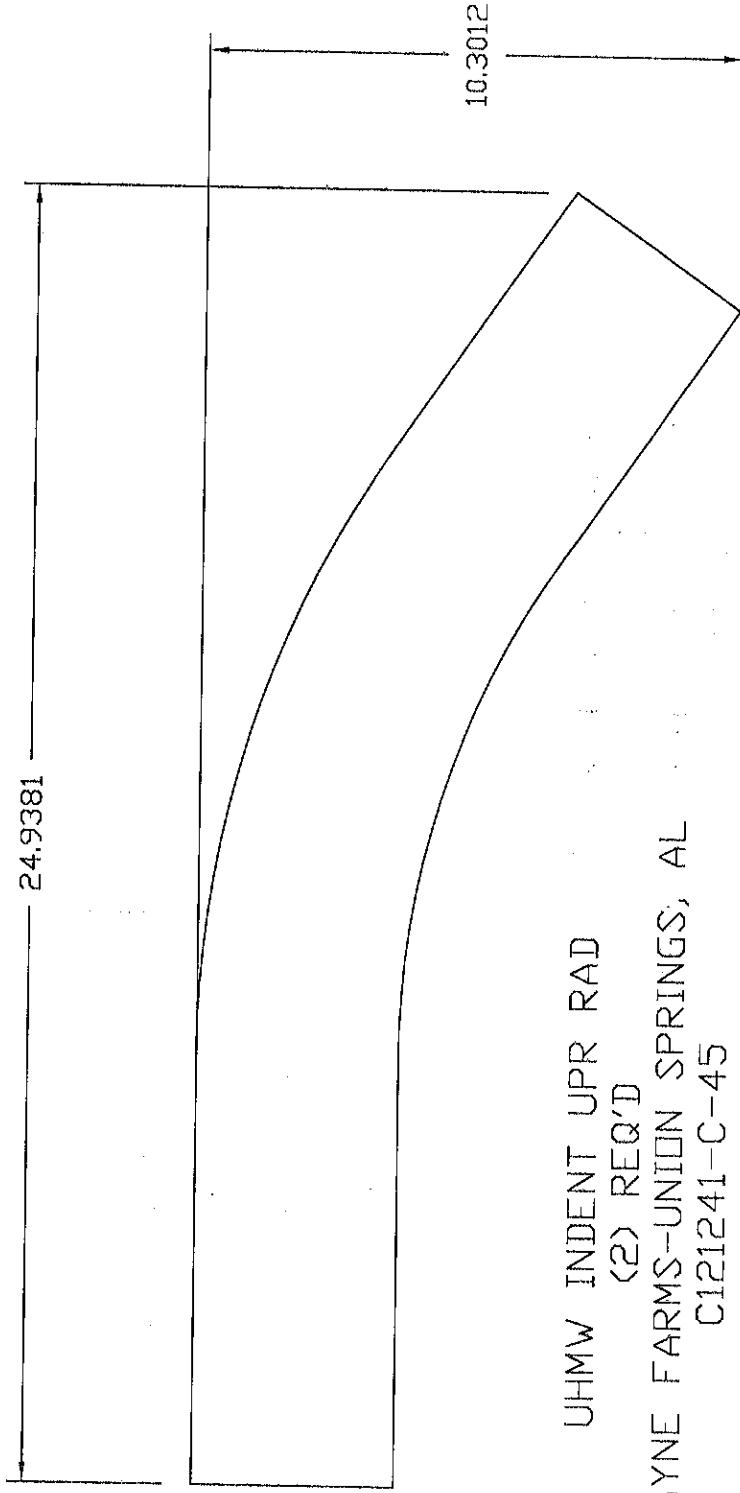
UHMW INDENT LWR RAD
(2) REQ'D 1LH-1RH
WAYNE FARMS-UNION SPRINGS, AL
C121241-C-45

1,000,000



3,8750

UHMW INDENT
40 FEET REQUIRED
WAYNE FARMS-UNION SPRINGS,
AL
C121241-C-45



UHMW INDENT UPR RAD
(2) REQ'D
WAYNE FARMS-UNION SPRINGS, AL
C121241-C-45

STD. 1 1/2" SQUARE SOLID SHAFT

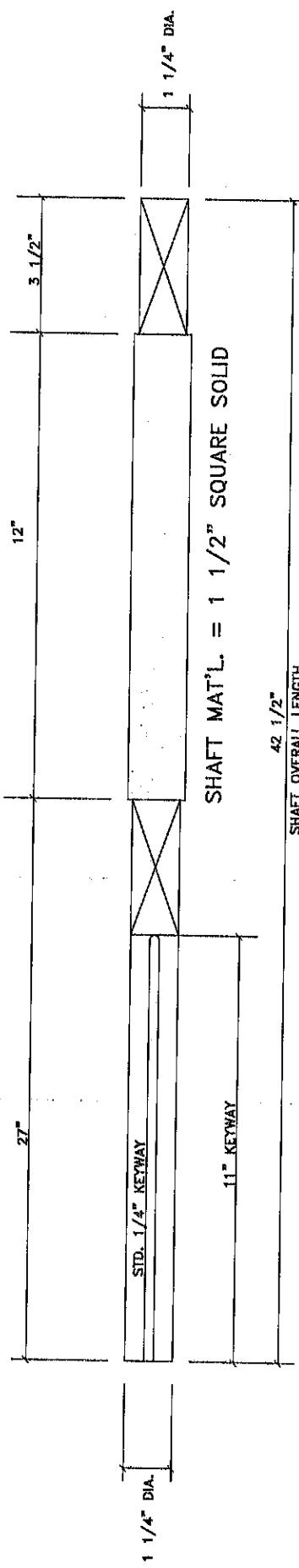
FORM DRAWING ONLY, THIS IS NOT TO SCALE !

JOB NUMBER : C121241-C-45
 CUSTOMER : WAYNE FARMS
 LOCATION : UNION SPRINGS, AL

DATE : 10/16/2025
 MATL : T303 SS

DETAILER : KYLE HANCOCK

SHOP CHECKER :



DRIVE SHAFT DETAIL QTY. 1 REQ'D.

JOB NAME

JOB NUMBER

Wayne Union Spring AL
MATERIAL SIZE

121241-C-44

MATERIAL SIZE

1" XII G. A Tubing