

EQUIPMENT SPEC SHEET

REVISION:



 BG
 CR
 RK

| | | | | | | | |
|-------------------|------------------|------------------------------|----|--------------------|----------------|--------------|------------------|
| NAME & LOCATION | | WAYNE FARMS UNION SPRING, AL | | CUSTOMER NUMBER | | C121241 | |
| ITEM NUMBER | | X-11 | | ITEM SERIAL NUMBER | | C121241-X-11 | |
| ENGINEER | | GARY CAMBRON | | SALESMAN | | HEATH MORROW | |
| EQUIPMENT TYPE | | BONELESS DARK MEAT TRANSFER | | CAD TECH DESIGNER | | DUSTIN CAGLE | |
| CAD TECH DETAILER | | GABRIEL PEREZ | | ITEMS REQ'D | | 1 | |
| 1 | BELT MANUF. | INTRALOX | 2 | SERIES | 1600S | 3 | BELT TYPE |
| 4 | BELT LENGTH | 15' | 5 | BELT COLOR | WHITE | 6 | BELT MATERIAL |
| 7 | FRICTION SPACING | N/A | 8 | BELT INDENT | N/A | 9 | CENTER NOTCH |
| 10 | BELT WIDTH | 10" | 11 | WEARSTRIP | 1"X1-1/2" UHMW | 12 | BELT PIN MAT. |
| 13 | BELT FLIGHTS | | 14 | FLIGHT HEIGHT | | 15 | FLIGHT TYPE |
| 16 | FLIGHT CENTERS | | 17 | FLIGHT INDENT | | 18 | CENTER NOTCH |
| 19 | T.O.B. INFEED | 6'2" | 20 | T.O.B. DISCHARGE | 6'2" | | |
| 21 | IDLE SPROCKET | 20 TOOTH | 22 | PITCH DIAMETER | 6.4" PD | 23 | BORE SIZE/TYPE |
| 24 | DRIVE SPROCKET | 20 TOOTH | 25 | PITCH DIAMETER | 6.4" PD | 26 | BORE SIZE/TYPE |
| 27 | SPROCKETS @ DRV | 3 | 28 | SPROCKETS @ IDLE | 3 | 29 | BELT SCRAPE |
| 30 | BELT WASHER | Yes NO | 31 | DRIP PAN | YES | 32 | DRIP PAN @ DRIVE |
| 33 | DRIVE SIDE | RIGHT | 34 | DRIVE TYPE | EXTREME DUTY | 35 | MTR/GB FRAME |
| 36 | MOTOR | STERLING | 37 | HORSEPOWER | 1 HP | 38 | FPM |
| 39 | GEARBOX | K343 | 40 | RATIO | 40:1 75.5:1 | 41 | MULTIPLIER |
| 42 | EQUIP. MAT. | 1/4" SS | 43 | LEGS | 2" ANGLE | 44 | TAKE UP |
| | | | | | | | CATENARY SAG |

PARTS and or MATERIAL UNIQUE TO THIS ITEM(S) / SPECIAL DESIGN SPECS (Please explain)

SAFETY LABELS AND E-STOPS TO BE LOCATED AS SHOWN.

ETCHED METAL SAFETY LABELS.

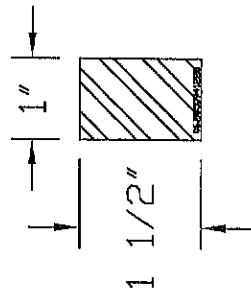
06-DRK

DRAWING COMPLETION DATE

10/21/2025

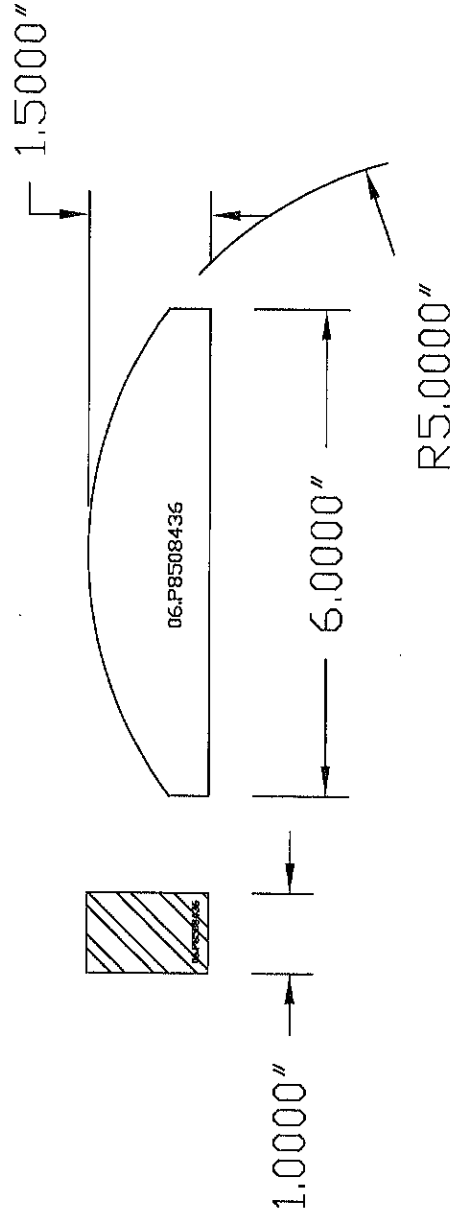
DELIVERY DATE

11/21/2025



06.P850941225
~~(10)~~ FT REQ'D

20



06.P8508436

06.P8508436

UHMW SHOE
 (3) REQ'D



D&F EQUIPMENT SALES, INC - ALABAMA
Work Order Traveller
WORK ORDER ID: 121241-X-11/S

10/22/2025
Page

2:38 PM
1

| Work Order ID | Part ID | Release | WantDate | Start Date | Finish Date | Qty | Drawing ID/Rev Engineer |
|---------------|---------|---------|----------|------------|-------------|-----|----------------------------|
|---------------|---------|---------|----------|------------|-------------|-----|----------------------------|

121241-X-11/S DFM500S 5/21/2025 11/14/2025

1.00



Drawing Rev:

D&F STRAIGHT CONVEYOR

Order ID:
Part ID:

Customer:

Ship To:

| Shop Resources Type | Seq# | End Qty | Start Qty | Setup Hrs | Run Hrs | Start Date | Finish Date | Drawing ID/Rev |
|----------------------------|------|---------|-----------|--------------|------------|---------------|----------------|----------------|
| ENGINEERING ENGINEERING | 10 | 1.00 | 1.00 | 0.00 | 0.00 | | | |



| | | | | | | | | |
|--------------------------|----|------|------|------|------|--|--|--|
| LASER SHOP LASER SHOP | 20 | 1.00 | 1.00 | 0.00 | 0.00 | | | |
|--------------------------|----|------|------|------|------|--|--|--|



| | | | | | | | | |
|----------------|----|------|------|------|------|--|--|--|
| SHOP1 SHOP1 | 30 | 1.00 | 1.00 | 0.00 | 0.00 | | | |
|----------------|----|------|------|------|------|--|--|--|



| Part ID/Sub ID | Piece# | Date Reqd | Unit Of Measur | Qty Reqd | Qty Due | Issue |
|----------------------------------|--------|-----------|----------------|----------|---------|-------|
| 01.S101 3/16" PLATE SS 48X120 | 10 | 5/21/2025 | 4X10 | 0.00 | 0.00 | _____ |
| 01.S104 | 20 | 5/21/2025 | 5X10 | 0.00 | 0.00 | _____ |



D&F EQUIPMENT SALES, INC - ALABAMA
Work Order Traveller
WORK ORDER ID: 121241-X-11/S

10/22/2025
Page

2:38 PM
2

| Work Order ID | Part ID | Release | WantDate | Start Date | Finish Date | Qty | Drawing ID/Rev Engineer |
|---------------|---------|---------|----------|------------|-------------|-----|----------------------------|
|---------------|---------|---------|----------|------------|-------------|-----|----------------------------|

3/16" PLATE SS 60X120

| | | | | | | |
|----------------------|----|-----------|------|------|------|-------|
| 01.S108 | 30 | 5/21/2025 | 4X10 | 0.00 | 0.00 | _____ |
| 1/4" PLATE SS 48X120 | | | | | | |

| | | | | | | |
|----------------------|----|-----------|------|------|------|-------|
| 01.S111 | 40 | 5/21/2025 | 5X10 | 0.00 | 0.00 | _____ |
| 1/4" PLATE SS 60X120 | | | | | | |

| | | | | | | |
|----------------------|----|-----------|------|------|------|-------|
| 01.S127 | 90 | 5/21/2025 | 4X10 | 0.00 | 0.00 | _____ |
| 12GA SHEET SS 48X120 | | | | | | |

| | | | | | | |
|----------------------|-----|-----------|------|------|------|-------|
| 01.S129 | 100 | 5/21/2025 | 5X10 | 0.00 | 0.00 | _____ |
| 12GA SHEET SS 60X120 | | | | | | |

| | | | | | | |
|------------------------------|-----|-----------|----|------|------|-------|
| 03.A612 | 200 | 5/21/2025 | FT | 0.00 | 0.00 | _____ |
| ANGLE IRON 2" X 2" X 1/4" SS | | | | | | |

| | | | | | | |
|-------|----|------|------|------|------|--|
| SHOP2 | 40 | 1.00 | 1.00 | 0.00 | 0.00 | |
| SHOP2 | | | | | | |



| Part ID/Sub ID | Piece# | Date Reqd | Unit Of Measur | Qty Reqd | Qty Due | Issue |
|-----------------------------------|--------|-----------|----------------|----------|---------|-------|
| 06.S00070 | 10 | 5/21/2025 | EA | 4.00 | 4.00 | _____ |
| LEG INSERT 1-1/2"X 1-1/2" X 1/2"* | | | | | | |
| 3/4" THDS. | | | | | | |

| | | | | | | |
|-------|----|------|------|------|------|--|
| SHOP3 | 50 | 1.00 | 1.00 | 0.00 | 0.00 | |
| SHOP3 | | | | | | |



| Part ID/Sub ID | Piece# | Date Reqd | Unit Of Measur | Qty Reqd | Qty Due | Issue |
|---|--------|-----------|----------------|----------|---------|-------|
| 06.S0415 | 20 | 5/21/2025 | EA | 2.00 | 2.00 | _____ |
| BELT WASH 12" SPLASH SHIELD STD 304 | | | | | | |
| S00371-S | 40 | 5/21/2025 | EA | 4.00 | 4.00 | _____ |
| LEG ADJUSTER 9"X3/4" ATR W/SS PAD 10GA* | | | | | | |
| SWIVEL TYPE | | | | | | |
| S00421A | 50 | 5/21/2025 | EA | 1.00 | 1.00 | _____ |



D&F EQUIPMENT SALES, INC - ALABAMA
Work Order Traveller
WORK ORDER ID: 121241-X-11/S

10/22/2025
Page

2:38 PM
3

| Work Order ID | Part ID | Release | WantDate | Start Date | Finish Date | Qty | Drawing ID/Rev Engineer |
|---------------|---------|---------|----------|------------|-------------|-----|----------------------------|
|---------------|---------|---------|----------|------------|-------------|-----|----------------------------|

DRIVE DRIP PAN 30" X 11"
(FOR NORDSTOBER GEARBOXES)

06.S00421HA 70 5/21/2025 EA
SS DRIP PAN HANGER 1"W FLAT BAR W/ 7/16"H*
1"W FLAT BAR WITH 7/16" HOLE
6.75" OVERAL LENGTH

2.00 2.00 _____

UHMW PARTS 60 1.00 1.00 0.00 0.00
UHMW PARTS



| Part ID/Sub ID | Piece# | Date Reqd | Unit Of Measur | Qty Reqd | Qty Due | Issue |
|---|--------|-----------|----------------|----------|---------|-------|
| 06.P8508436 | 10 | 5/21/2025 | EA | 6.00 | 6.00 | _____ |
| UHMW SHOE RETURN 6" X 1-1/2" X 1" | | | | | | |
| 06.P850941225 | 20 | 5/21/2025 | FT | 20.00 | 20.00 | _____ |
| UHMW WEARSTRIP 1" X 1-1/2" | | | | | | |
| | 60 | 5/21/2025 | | 1.00 | 1.00 | _____ |
| 2.5" UHMW NOSEBAR 10.25"LG, SEE DRAWING | | | | | | |

SUB-ASSY 1 70 1.00 1.00 0.00 0.00
SUB-ASSY 1



SUB-ASSY 2 80 1.00 1.00 0.00 0.00
SUB-ASSY 2





D&F EQUIPMENT SALES, INC - ALABAMA
Work Order Traveller
WORK ORDER ID: 121241-X-11/S

10/22/2025
Page

2:38 PM
4

| Work Order ID | Part ID | Release | WantDate | Start Date | Finish Date | Qty | Drawing ID/Rev Engineer |
|----------------------------|---------|---------|----------|------------|-------------|-----|----------------------------|
| FINAL ASSEM FINALASSEMB | 90 | 1.00 | 1.00 | 0.00 | 0.00 | | |



| Part ID/Sub ID | Piece# | Date Reqd | Unit Of Measur | Qty Reqd | Qty Due | Issue |
|---|--------|-----------|----------------|----------|---------|-------|
| BELT - 1600S 10"W OPEN HINGE WHITE AC FT W/ WHITE AC RODS | 10 | 5/21/2025 | | 15.00 | 15.00 | _____ |
| 37.1XI 1HP XTREME 143TC 1800RPM INV DUTY* STAINLESS STEEL XTREME RPM: 1800 FOOT OPTION: FOOTLESS FRAME: 143TC ENCLOSURE: TEFC RATING: INVERTER DUTY ELECTRICAL: 3 PHASE 460V ENCAPSULATED: ENCAPSULATED | 20 | 5/21/2025 | EA | 1.00 | 1.00 | _____ |
| 37.4SK2 STERLING SS HEL BEVEL SYMMETRICAL 40:1* STERLING SYMMETRICAL STAINLESS STEEL SMOOTH BODY 403 HELICAL BEVEL 40:1 38.872:1 (EXACT) 140TC W/ TORQUE ARM | 30 | 5/21/2025 | EA | 1.00 | 1.00 | _____ |
| 06.DRK DRIVE RESTRAINT KIT | 40 | 5/21/2025 | EA | 1.00 | 1.00 | _____ |
| 37.SSK04125U SYMMETRICAL BUSHING 1-1/4" FOR SSK04 HE* SSK04-1.250UTBK STAINLESS STEEL 1-1/4" SYMMETRICAL BUSHING KIT FOR SIZE SSK04 HELICAL BEVEL | 50 | 5/21/2025 | EA | 1.00 | 1.00 | _____ |
| 31.21620 SPROCKET 1600S 20T 1.5"SB 6.4"PD | 80 | 5/21/2025 | EA | 6.00 | 6.00 | _____ |



D&F EQUIPMENT SALES, INC - ALABAMA
Work Order Traveller
WORK ORDER ID: 121241-X-11/S

10/22/2025
Page

2:38 PM
5

| Work Order ID | Part ID | Release | WantDate | Start Date | Finish Date | Qty | Drawing ID/Rev Engineer |
|---------------|--|---------|-----------|------------|-------------|-------|----------------------------|
| | SET COLLARS | 90 | 5/21/2025 | | | 0.00 | 0.00 _____ |
| | 15.142 SANITARY 2" SS ROLL TYPE FERRULE | 100 | 5/21/2025 | EA | | 1.00 | 1.00 _____ |
| | 31.91121 RETAINER SNAP RING 1.5" SS* (SH-206SS) | 110 | 5/21/2025 | EA | | 8.00 | 8.00 _____ |
| | 95.0141902P SPRAY NOZZLE 1/4 F8004-LN PLASTIC* ADDITIONAL PARTS REQ'D #S00202 & #06.S0415 NATURAL PVDF | 130 | 5/21/2025 | EA | | 3.00 | 3.00 _____ |
| | BEARING ASSEMBLY | 140 | 5/21/2025 | | | 0.00 | 0.00 _____ |
| | 35.UCF207.20 KML 1-1/4" SS BEARING 4-BOLT FLG | 160 | 5/21/2025 | EA | | 4.00 | 4.00 _____ |
| | 10.1010724 HHC/SCREW 7/16-14 X 1-1/2" SS | 200 | 5/21/2025 | EA | | 16.00 | 16.00 _____ |
| | 10.10407 FLAT WASHER 7/16" SS NON-TAXABLE | 210 | 5/21/2025 | EA | | 16.00 | 16.00 _____ |
| | 10.10507 HEX LOCK NUT 7/16"-14 SS | 220 | 5/21/2025 | EA | | 16.00 | 16.00 _____ |
| | 06.207.4-BOLT SS BEARING COVER FITS 207 HOUSING 1-1/4* STAINLESS STEEL BEARING COVER, 4-BOLT PATTERN FOR FLANGE STYLE BEARING FITS 207 HOUSING FOR 1-1/4", 1-3/8", 1-7/16" AND 1-5/16" (THIS IS A CLOSED COVER.) | 440 | 5/21/2025 | EA | | 3.00 | 3.00 _____ |
| | STABILIZER / TORQUE ARM ASSEMBLY - | 540 | 5/21/2025 | | | 0.00 | 0.00 _____ |
| | 37.207-UNI | 550 | 5/21/2025 | EA | | 1.00 | 1.00 _____ |

| Work Order ID | Part ID | Release | WantDate | Start Date | Finish Date | Qty | Drawing ID/Rev | Engineer |
|---|---------|-----------|----------|------------|-------------|------|----------------|----------|
| STABILIZER BRACKET UNIVERSAL FITS 207* | | | | | | | | |
| UNIVERSAL FITS 207 HOUSING | | | | | | | | |
| FOR 1-1/4" OR 1-7/16" SHAFT | | | | | | | | |
| 06.207-GBC343R | 560 | 5/21/2025 | EA | | | 1.00 | 1.00 | |
| SS K343 SYMM/TLOCK GEARBOX COVER (RIGHT)* | | | | | | | | |
| 06.207-GBC343R | | | | | | | | |
| SS K343 SYMMETRICAL / TAPER LOCK GEARBOX COVER (RIGHT)* | | | | | | | | |
| RIGHT HAND HORIZONTAL MOUNTING ORIENTATION | | | | | | | | |
| 10.10507 | 600 | 5/21/2025 | EA | | | 1.00 | 1.00 | |
| HEX LOCK NUT 7/16"-14 SS | | | | | | | | |
| 10.1010750 | 610 | 5/21/2025 | EA | | | 1.00 | 1.00 | |
| HHC/SCREW 7/16 X 3" SS | | | | | | | | |
| 10.10407 | 620 | 5/21/2025 | EA | | | 3.00 | 3.00 | |
| FLAT WASHER 7/16" SS | | | | | | | | |
| NON-TAXABLE | | | | | | | | |
| 10.10307 | 630 | 5/21/2025 | EA | | | 2.00 | 2.00 | |
| LOCK WASHER 7/16" SS | | | | | | | | |
| NON-TAXABLE | | | | | | | | |
| | 880 | 5/21/2025 | | | | 0.00 | 0.00 | |
| SAFETY LABELS - | | | | | | | | |
| 06.WLOP-B | 890 | 5/21/2025 | EA | | | 1.00 | 1.00 | |
| WARNING LOCK OUT POWER STICKER BILINGUAL | | | | | | | | |
| 8.75"W X 2.5"T | | | | | | | | |
| 3 COLOR | | | | | | | | |
| 06.WMP-B | 900 | 5/21/2025 | EA | | | 2.00 | 2.00 | |
| WARNING MOVING PARTS STICKER BILINGUAL | | | | | | | | |
| 8.75"W X 2.5"T | | | | | | | | |
| 2 COLOR | | | | | | | | |
| 06.WKA-B | 910 | 5/21/2025 | EA | | | 2.00 | 2.00 | |
| WARNING KEEP AWAY STICKER BILINGUAL | | | | | | | | |
| 8.75"W X 2.5"T | | | | | | | | |
| 2 COLOR | | | | | | | | |
| 06.CEB-B | 920 | 5/21/2025 | EA | | | 2.00 | 2.00 | |
| CAUTION ENSURE BELT STICKER BILINGUAL | | | | | | | | |
| 8.75"W X 2.5"T | | | | | | | | |



D&F EQUIPMENT SALES, INC - ALABAMA
Work Order Traveller
WORK ORDER ID: 121241-X-11/S

10/22/2025
Page

2:38 PM
7

| Work Order ID | Part ID | Release | WantDate | Start Date | Finish Date | Qty | Drawing ID/Rev Engineer |
|----------------------|---|---------|-----------|------------|-------------|------|----------------------------|
| | 2 COLOR | | | | | | |
| | D & F STANDADRD ESTOP - | 930 | 5/21/2025 | | | 0.00 | 0.00 _____ |
| | 45.800F1YP1 ALLEN BRADLEY E-STOP STATION | 940 | 5/21/2025 | EA | | 2.00 | 2.00 _____ |
| | 10.1080808 SOCKET CAP SCREW 8-32 X 1/2" SS* 8C50KCS3 | 950 | 5/21/2025 | EA | | 8.00 | 8.00 _____ |
| | 10.10808N NYLON LOCK NUT 8-32 SS* 8CNNE3 | 960 | 5/21/2025 | EA | | 8.00 | 8.00 _____ |
| | MISCELLANEOUS - | 1400 | 5/21/2025 | | | 0.00 | 0.00 _____ |
| | 10.1011013 HH LAG SCREW SS 1/4 X 1" NON TAXABLE | 1410 | 5/21/2025 | EA | | 8.00 | 8.00 _____ |
| | 10.1010616 HHC/SCREW 3/8-16 X 1" SS FASTENAL P/N 1170105 (NON-TAXABLE) | 1560 | 5/21/2025 | EA | | 8.00 | 8.00 _____ |
| | 10.10306 LOCK WASHER 3/8" SS NON-TAXABLE | 1630 | 5/21/2025 | EA | | 8.00 | 8.00 _____ |
| | 10.1010824 HHC/SCREW 1/2-13 X 1-1/2"SS NON-TAXABLE | 1710 | 5/21/2025 | EA | | 4.00 | 4.00 _____ |
| | 10.10508 HEX LOCK NUT 1/2" -13 SS | 1740 | 5/21/2025 | EA | | 4.00 | 4.00 _____ |
| SHIPPING SHIPPING | 100 | 1.00 | | 1.00 | 0.00 | 0.00 | |



D&F EQUIPMENT SALES, INC - ALABAMA
Work Order Traveller
WORK ORDER ID: 121241-X-11/S

10/22/2025
Page

2:38 PM
8

| Work Order ID | Part ID | Release | WantDate | Start Date | Finish Date | Qty | Drawing ID/Rev Engineer |
|---------------|---------|---------|----------|------------|-------------|-----|----------------------------|
|---------------|---------|---------|----------|------------|-------------|-----|----------------------------|



OS
MACHINE 110 1.00 1.00 0.00 0.00



| Part ID/Sub ID | Piece# | Date Reqd | Unit Of Measur | Qty Reqd | Qty Due | Issue |
|--------------------------|--------|-----------|----------------|----------|---------|-------|
| IDLE SHAFT, SEE DRAWING | 10 | 5/21/2025 | | 1.00 | 1.00 | _____ |
| | 20 | 5/21/2025 | | 1.00 | 1.00 | _____ |
| DRIVE SHAFT, SEE DRAWING | | | | | | |

REWORK-S 120 1.00 1.00 0.00 0.00
REWORK-S

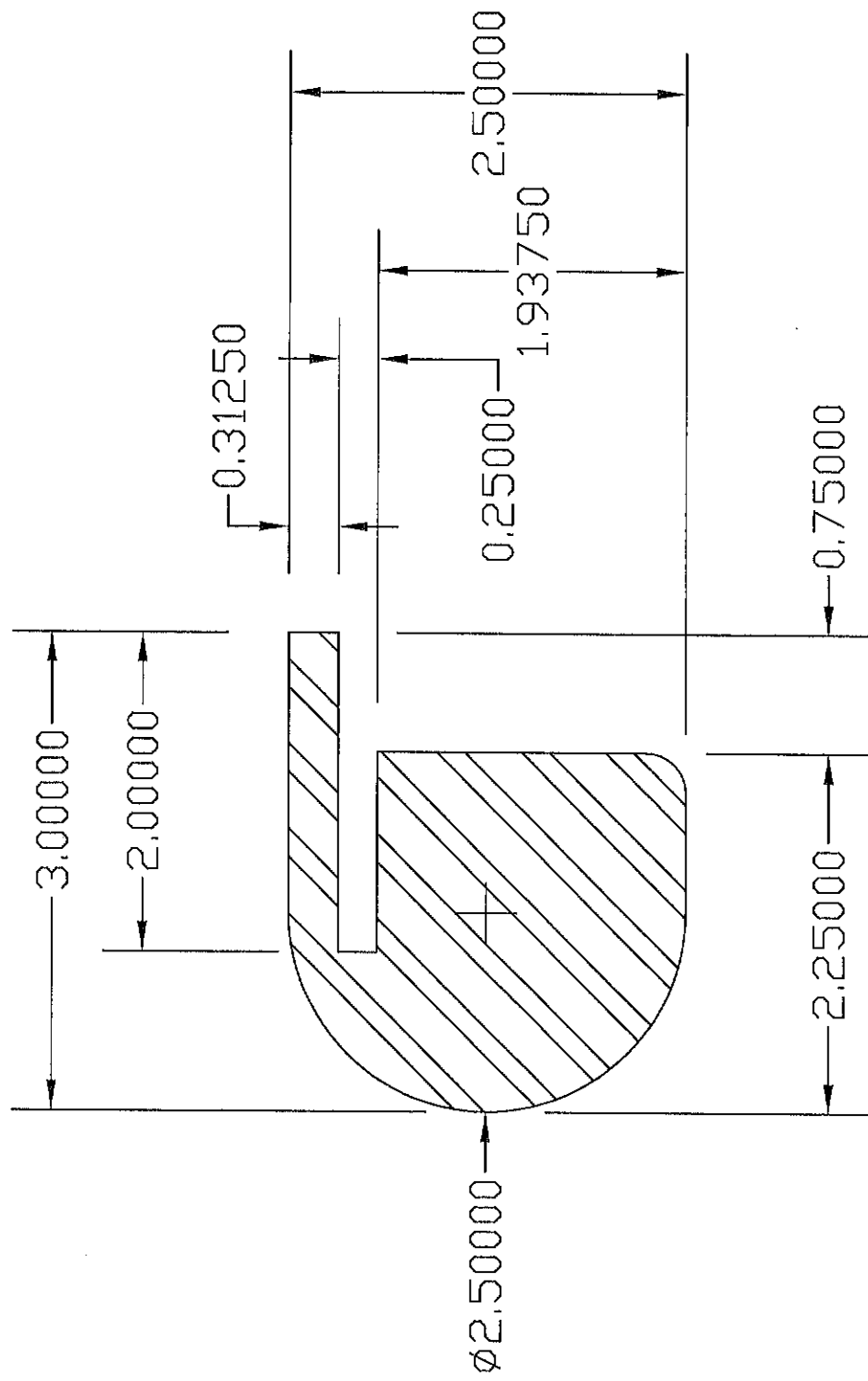


REWORK-E 130 1.00 1.00 0.00 0.00



REWORK-P 140 1.00 1.00 0.00 0.00





2.5" UHMW NOSEBAR 10.25" LG
 (1) REQ'D

WAYNE FARMS-UNION SPRINGS, AL
 C121241-X-11

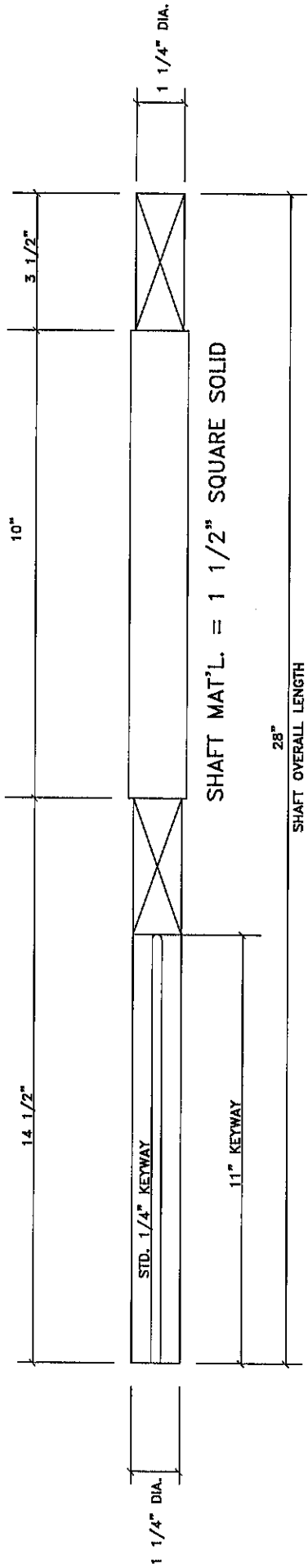
STD. 1 1/2" SQUARE SOLID SHAFT

FORM DRAWING ONLY, THIS IS NOT TO SCALE !

JOB NUMBER : C121241-X-11
CUSTOMER : WAYNE FARMS
LOCATION : UNION SPRINGS, AL

DATE : 10/21/2025
MATERIAL : T303 SS

DETAILER : GABRIEL PEREZ
SHOP CHECKER :



DRIVE SHAFT DETAIL QTY. 1 REQ'D.

STD. 1 1/2" SQUARE SOLID SHAFT

FORM DRAWING ONLY, THIS IS NOT TO SCALE !

JOB NUMBER : C121241-X-11

DATE : 10/21/2025

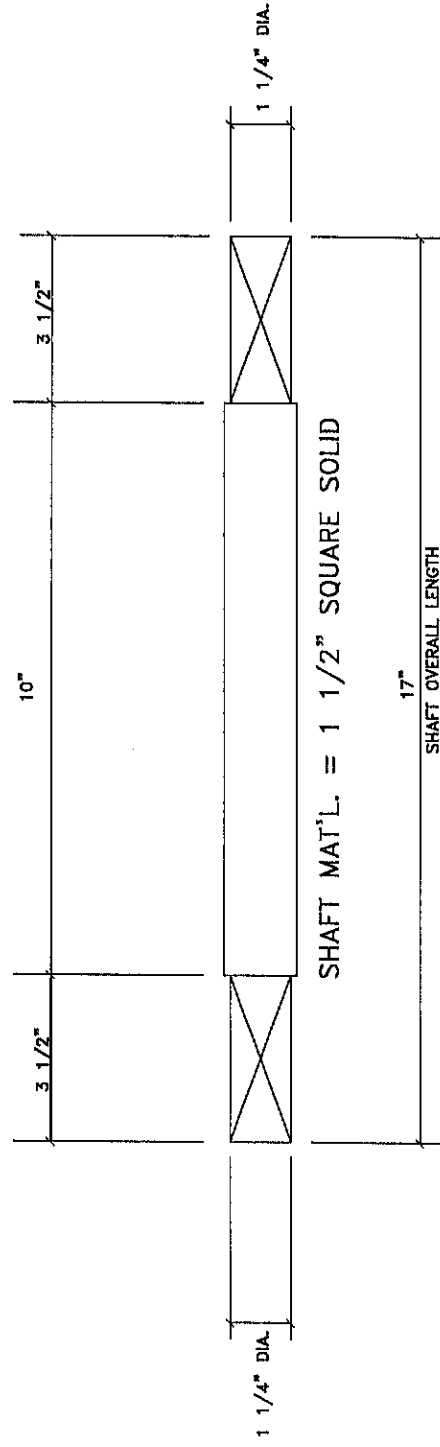
DETAILER : GABRIEL PEREZ

CUSTOMER : WAYNE FARMS

MAT'L : T303 SS

SHOP CHECKER :

LOCATION : UNION SPRINGS, AL



IDLE SHAFT DETAIL QTY. 1 REQ'D.

STD. 1 1/2" SQUARE SOLID SHAFT