

EQUIPMENT SPEC SHEET

REVISION:



NAME & LOCATION		WAYNE FARMS UNION SPRING, AL		CUSTOMER NUMBER		C121241	
ITEM NUMBER		C-17		ITEM SERIAL NUMBER		C121241-C-17	
				ITEMS REQ'D		1	
ENGINEER		GARY CAMBRON		SALESMAN		HEATH MORROW	
				CAD TECH DESIGNER		DUSTIN CAGLE	
EQUIPMENT TYPE		TENDER INCLINE CONV		CAD TECH DETAILER		KYLE WRIGHT	
1	BELT MANUF.	INTRALOX	2	SERIES	800S	3	BELT TYPE
							NUB TOP
4	BELT LENGTH	40'	5	BELT COLOR	GREY	6	BELT MATERIAL
							AC (Acetal)
7	FRICTION SPACING	N/A	8	BELT INDENT	N/A	9	CENTER NOTCH
							N/A
10	BELT WIDTH	12"	11	WEARSTRIP	1"X1-1/2" UHMW	12	BELT PIN MAT.
							BLUE AC (Acetal)
13	BELT FLIGHTS	YES	14	FLIGHT HEIGHT	3"	15	FLIGHT TYPE
							DOUBLE NO-CLING
16	FLIGHT CENTERS	12"	17	FLIGHT INDENT	1.3"	18	CENTER NOTCH
							N/A
19	T.O.B. INFEED		20	T.O.B. DISCHARGE			
21	IDLE SPROCKET	8 TOOTH	22	PITCH DIAMETER	5.2" PD	23	BORE SIZE/TYPE
							1-1/2" SQUARE
24	DRIVE SPROCKET	8 TOOTH	25	PITCH DIAMETER	5.2" PD	26	BORE SIZE/TYPE
							1-1/2" SQUARE
27	SPROCKETS @ DRV	3	28	SPROCKETS @ IDLE	3	29	BELT SCRAPE
							NO
30	BELT WASHER	YES	31	DRIP PAN	YES	32	DRIP PAN @ DRIVE
							YES
33	DRIVE SIDE	LEFT	34	DRIVE TYPE	EXTREME DUTY	35	MTR/GB FRAME
							143TC/145TC
36	MOTOR	STERLING	37	HORSEPOWER	1 HP	38	FPM
							60 FPM
39	GEARBOX	K343	40	RATIO	40:1	41	MULTIPLIER
							NO
42	EQUIP. MAT.	1/4" SS	43	LEGS		44	TAKE UP
							STANDARD

PARTS and or MATERIAL UNIQUE TO THIS ITEM(S) / SPECIAL DESIGN SPECS (Please explain)

SAFETY LABELS AND E-STOPS TO BE LOCATED AS SHOWN.

THIS ITEM GETS A DRIVE RESTRAINT KIT

ETCHED METAL SAFETY LABELS.

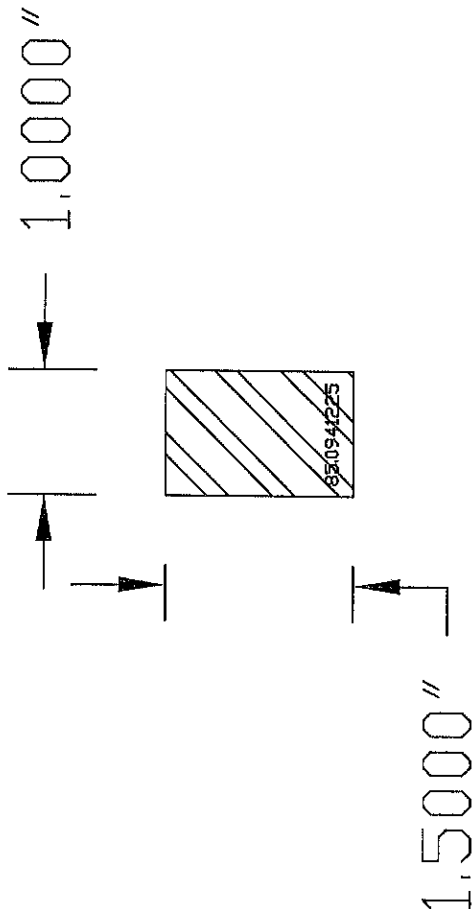
ATTACHES TO C121241-DF208

DRAWING COMPLETION DATE

8/28/2025

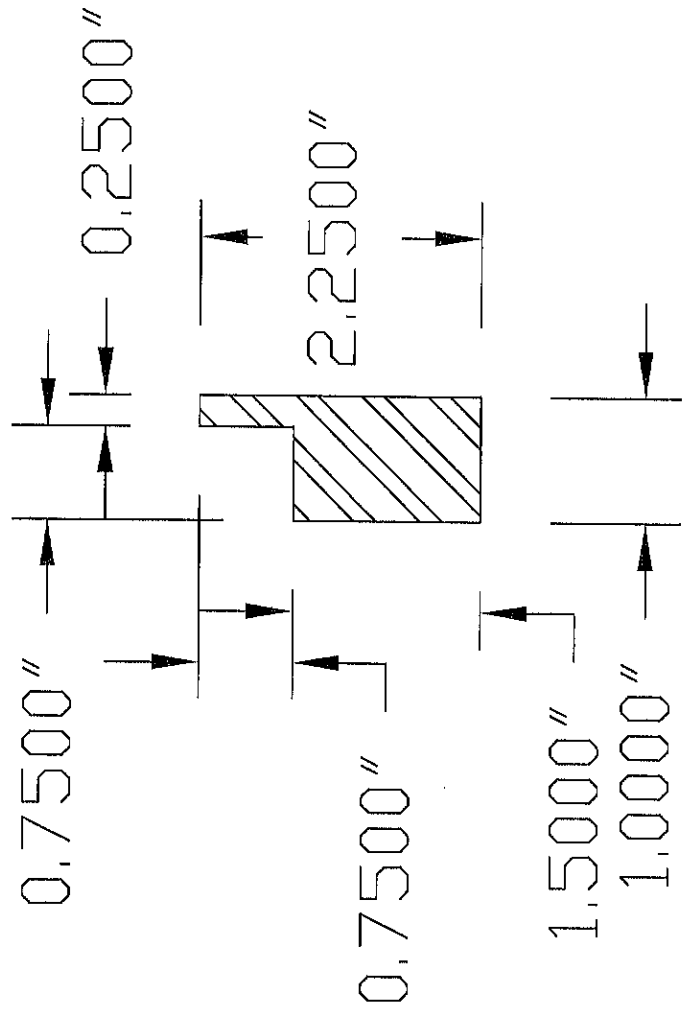
DELIVERY DATE

11/21/2025



06.P850941225

UHMW CTR CWAY
 40 FEET REQUIRED
 WAYNE FARMS-UNION SPRINGS, AL
 C121241-C-17



06.P8509495901LHD

UHMW L-SHAPED RWAY
 30 FEET REQUIRED
 WAYNE FARMS-UNION SPRINGS, AL
 C121241-C-17

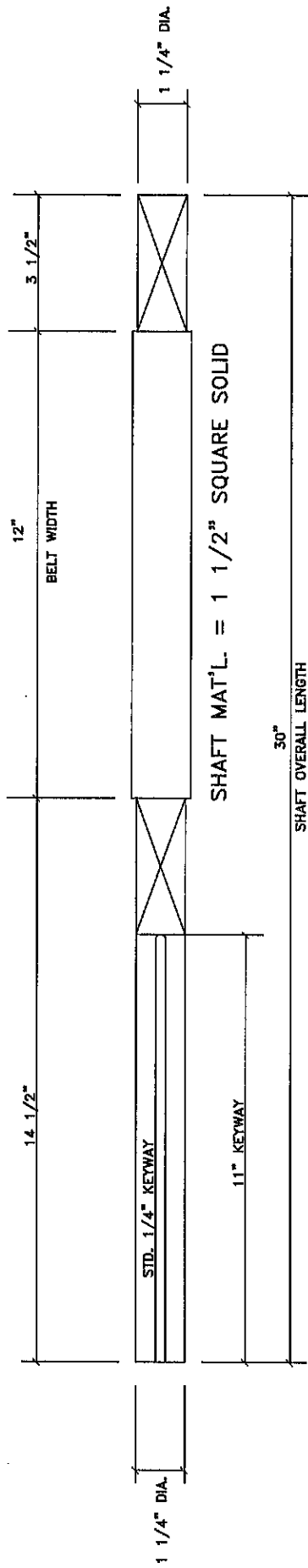
STD. 1 1/2" SQUARE SOLID SHAFT

FORM DRAWING ONLY, THIS IS NOT TO SCALE !

JOB NUMBER : C121241-C-17
CUSTOMER : WAYNE FARMS
LOCATION : UNION SPRINGS, AL

DATE : 8/28/2025
MATERIAL : T303 SS

DETAILER : KYLE WRIGHT
SHOP CHECKER :



DRIVE SHAFT DETAIL QTY. 1 REQ'D.

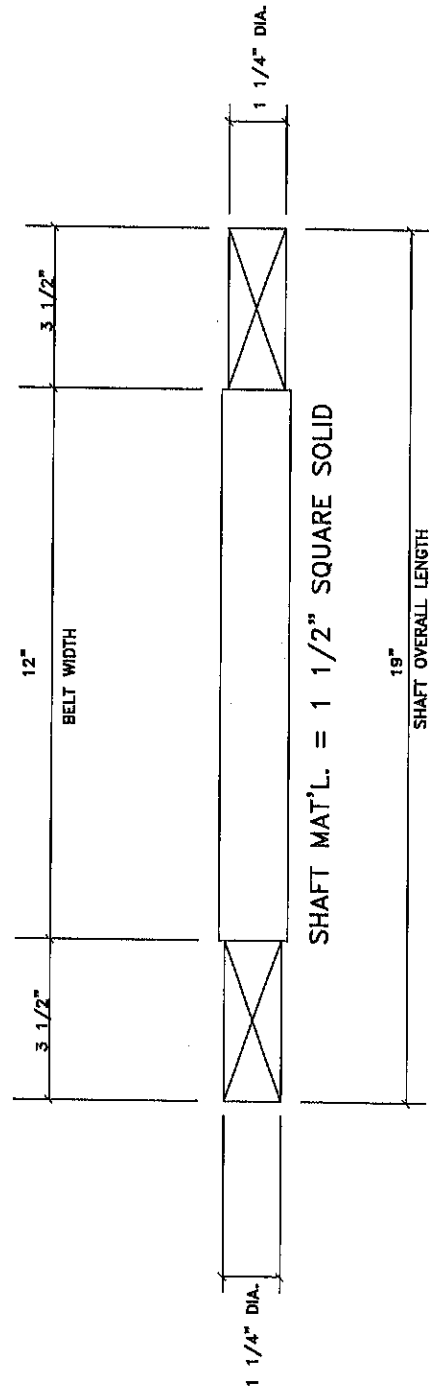
STD. 1 1/2" SQUARE SOLID SHAFT

FORM DRAWING ONLY, THIS IS NOT TO SCALE !

JOB NUMBER : C121241-C-17
CUSTOMER : WAYNE FARMS
LOCATION : UNION SPRINGS, AL

DATE : 8/28/2025
MATERIAL : T303 SS

DETAILER : KYLE WRIGHT
SHOP CHECKER :



IDLE SHAFT DETAIL QTY. 1 REQ'D.

STD. 1 1/2" SQUARE SOLID SHAFT



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Work Order Traveller
WORK ORDER ID: 121241-C-17/S

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Work Order ID	Part ID	Release	WantDate	Start Date	Finish Date	Qty	Drawing ID/Rev Engineer
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121241-C-17/S	DFM500I12	5/21/2025	11/14/2025			1.00	
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Drawing Rev:

D&F INCLINE CONVEYOR 12" WI

DENICE

Order ID:
Part ID:

Customer:

Ship To:

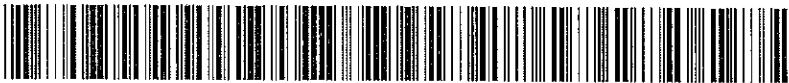
Shop Resources Type	Seq#	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/Rev
ENGINEERING ENGINEERING	10	1.00	1.00	0.00	0.00		



LASER SHOP LASER SHOP	20	1.00	1.00	0.00	0.00		
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SHOP1 SHOP1	30	1.00	1.00	0.00	0.00		
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Part ID/Sub ID	Piece#	Date Reqd	Unit Of Measur	Qty Reqd	Qty Due	Issue
01.S101 3/16" PLATE SS 48X120	10	5/21/2025	4X10	0.00	0.00	_____
01.S104	20	5/21/2025	5X10	0.00	0.00	_____



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	3/16" PLATE SS 60X120						
	01.S108 1/4" PLATE SS 48X120	30	5/21/2025	4X10		0.00	0.00 _____
	01.S111 1/4" PLATE SS 60X120	40	5/21/2025	5X10		0.00	0.00 _____
	01.S127 12GA SHEET SS 48X120	90	5/21/2025	4X10		0.00	0.00 _____
	01.S129 12GA SHEET SS 60X120	100	5/21/2025	5X10		0.00	0.00 _____
	02.RR206 ROUND ROD 1/2" SS	130	5/21/2025	FT		0.00	0.00 _____
	02.RR208 ROUND ROD 3/4" 304 SS	140	5/21/2025	FT		0.00	0.00 _____
SHOP2 SHOP2	40	1.00	1.00	0.00	0.00		



Part ID/Sub ID	Piece#	Date Req'd	Unit Of Measur	Qty Req'd	Qty Due	Issue
06.S0421 SLIDE QUICK CONNECT TAKEUP 4 FT REQ'D (AMW) 7/16" SQUARE BAR QTY. OF (4) REQ'D PER ASSY	80	5/21/2025	EA	4.00	4.00	_____

SHOP3 SHOP3	50	1.00	1.00	0.00	0.00
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Part ID/Sub ID	Piece#	Date Req'd	Unit Of Measur	Qty Req'd	Qty Due	Issue
S00421A DRIVE DRIP PAN 30" X 11" (FOR NORD\STOBER GEARBOXES)	60	5/21/2025	EA	1.00	1.00	_____



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06.S00421HA 80 5/21/2025 EA
SS DRIP PAN HANGER 1"W FLAT BAR W/ 7/16"H*
1"W FLAT BAR WITH 7/16" HOLE
6.75" OVERAL LENGTH

2.00

2.00

UHMW PARTS 60 1.00 1.00 0.00 0.00
UHMW PARTS



Part ID/Sub ID	Piece#	Date Reqd	Unit Of Measur	Qty Reqd	Qty Due	Issue
06.P850941225 UHMW WEARSTRIP 1" X 1-1/2"	10	5/21/2025	FT	40.00	40.00	
06.P8509495901LHD UHMW WEARSTRIP L-SHAPE 1"X2-1/4" W/ NOT* 3/4" x 3/4" NOTCH	20	5/21/2025	FT	30.00	30.00	
UHMW INDENT W. BEVEL SEE PRINT	30	5/21/2025		20.00	20.00	
UHMW INDENT SEE PRINT	40	5/21/2025		10.00	10.00	
UHMW INDENT LOWER RAD (1) LH & (1) RH SEE PRINT	50	5/21/2025		2.00	2.00	
UHMW INDENT UPPER RAD SEE PRINT	60	5/21/2025		2.00	2.00	
UHMW CTR CWAY LOWER RAD SEE PRINT	70	5/21/2025		3.00	3.00	



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		80	5/21/2025			3.00	3.00 _____
UHMW CTR CWAY UPPER RAD SEE PRINT							

		90	5/21/2025			2.00	2.00 _____
UHMW L-SHAPED RWAY LOWER RAD (1) LH & (1) RH SEE PRINT							

		100	5/21/2025			2.00	2.00 _____
UHMW L-SHAPED RWAY UPPER RAD (1) LH & (1) RH SEE PRINT							

SUB-ASSY 1	70	1.00	1.00	0.00	0.00		
SUB-ASSY 1							



SUB-ASSY 2	80	1.00	1.00	0.00	0.00		
SUB-ASSY 2							



FINAL ASSEM	90	1.00	1.00	0.00	0.00		
FINALASSEMB							



Part ID/Sub ID	Piece#	Date Reqd	Unit Of Measur	Qty Reqd	Qty Due	Issue
	10	5/21/2025		40.00	40.00	_____



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	(SH-206SS)						
	06.P40810	120	5/21/2025	EA		2.00	2.00 _____
	BRASS TAKE UP 5/8-11 W/SS NUT						
		140	5/21/2025			0.00	0.00 _____
	BEARING ASSEMBLY						
	35.UCF207.20	160	5/21/2025	EA		4.00	4.00 _____
	KML 1-1/4" SS BEARING 4-BOLT FLG						
	10.1010724	200	5/21/2025	EA		16.00	16.00 _____
	HHC/SCREW 7/16-14 X 1-1/2" SS						
	10.10407	210	5/21/2025	EA		16.00	16.00 _____
	FLAT WASHER 7/16" SS						
	NON-TAXABLE						
	10.10507	220	5/21/2025	EA		16.00	16.00 _____
	HEX LOCK NUT 7/16"-14 SS						
	06.207.4-BOLT	440	5/21/2025	EA		3.00	3.00 _____
	SS BEARING COVER FITS 207 HOUSING 1-1/4*						
	STAINLESS STEEL BEARING COVER, 4-BOLT PATTERN FOR FLANGE STYLE BEARING						
	FITS 207 HOUSING FOR 1-1/4", 1-3/8", 1-7/16" AND 1-5/16"						
	(THIS IS A CLOSED COVER.)						
	06.BG1.25-4HOLE	510	5/21/2025	EA		2.00	2.00 _____
	SS BEARING GUARD 1.25" 4-HOLE*						
	STAINLESS STEEL (12 GAUGE)						
	BEARING GUARD						
	FOR 1-1/4" 4-HOLE BRG						
		540	5/21/2025			0.00	0.00 _____
	STABILIZER / TORQUE ARM ASSEMBLY -						
	37.207-UNI	550	5/21/2025	EA		1.00	1.00 _____
	STABILIZER BRACKET UNIVERSAL FITS 207*						
	K343 LEFT HAND HORIZONTAL COVER						
	343-CVR-LHH						
		560	5/21/2025			1.00	1.00 _____
	K343 LEFT HAND HORIZONTAL COVER						



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Work Order ID	Part ID	Release	WantDate	Start Date	Finish Date	Qty	Drawing ID/Rev Engineer
	343-CVR-LHH						
	10.10507	600	5/21/2025	EA		1.00	1.00 _____
	HEX LOCK NUT 7/16"-14 SS						
	10.1010750	610	5/21/2025	EA		1.00	1.00 _____
	HHC/SCREW 7/16 X 3" SS						
	10.10407	620	5/21/2025	EA		3.00	3.00 _____
	FLAT WASHER 7/16" SS						
	NON-TAXABLE						
	10.10307	630	5/21/2025	EA		2.00	2.00 _____
	LOCK WASHER 7/16" SS						
	NON-TAXABLE						
		880	5/21/2025			0.00	0.00 _____
	SAFETY LABELS -						
	06.WLOP-B	890	5/21/2025	EA		1.00	1.00 _____
	WARNING LOCK OUT POWER STICKER BILINGUAL						
	8.75"W X 2.5"T						
	3 COLOR						
	06.WMP-B	900	5/21/2025	EA		2.00	2.00 _____
	WARNING MOVING PARTS STICKER BILINGUAL						
	8.75"W X 2.5"T						
	2 COLOR						
	06.WKA-B	910	5/21/2025	EA		2.00	2.00 _____
	WARNING KEEP AWAY STICKER BILINGUAL						
	8.75"W X 2.5"T						
	2 COLOR						
	06.CEB-B	920	5/21/2025	EA		2.00	2.00 _____
	CAUTION ENSURE BELT STICKER BILINGUAL						
	8.75"W X 2.5"T						
	2 COLOR						
		930	5/21/2025			0.00	0.00 _____
	D & F STANDADRD ESTOP -						



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Work Order ID	Part ID	Release	WantDate	Start Date	Finish Date	Qty	Drawing ID/Rev Engineer
	45.800F1YP1 ALLEN BRADLEY E-STOP STATION	940	5/21/2025	EA		1.00	1.00 _____
	10.1080808 SOCKET CAP SCREW 8-32 X 1/2" SS* 8C50KCS3	950	5/21/2025	EA		4.00	4.00 _____
	10.10808N NYLON LOCK NUT 8-32 SS* 8CNNE3	960	5/21/2025	EA		4.00	4.00 _____
	MISCELLANEOUS -	1400	5/21/2025			0.00	0.00 _____
	10.1060432 MACH SCREW 1/4"- 20 X 2" SS* PHILLIPS FLAT HEAD #72718	1430	5/21/2025	EA		46.00	46.00 _____
	10.10504 HEX NYLON LOCK NUT 1/4"-20 SS NON-TAXABLE	1510	5/21/2025	EA		46.00	46.00 _____
	10.1010616 HHC/SCREW 3/8-16 X 1" SS FASTENAL P/N 1170105 (NON-TAXABLE)	1560	5/21/2025	EA		6.00	6.00 _____
	10.10306 LOCK WASHER 3/8" SS NON-TAXABLE	1630	5/21/2025	EA		6.00	6.00 _____
	10.1010824 HHC/SCREW 1/2-13 X 1-1/2"SS NON-TAXABLE	1710	5/21/2025	EA		8.00	8.00 _____
	10.10508 HEX LOCK NUT 1/2" -13 SS	1740	5/21/2025	EA		8.00	8.00 _____
	10.10210 HEX NUT 5/8 X 11 SS	1760	5/21/2025	EA		4.00	4.00 _____
	S00425 SPACER 1/4" X 3/4" X 5/16"ID	1790	5/21/2025	EA		46.00	46.00 _____



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Work Order ID	Part ID	Release	WantDate	Start Date	Finish Date	Qty	Drawing ID/Rev Engineer
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SHIPPING	100	1.00	1.00	0.00	0.00		
SHIPPING							



OS	110	1.00	1.00	0.00	0.00		
MACHINE							



Part ID/Sub ID	Piece#	Date Reqd	Unit Of Measur	Qty Reqd	Qty Due	Issue
06.DS1215-1.25	30	5/21/2025	EA	1.00	1.00	_____
SHAFT 12" DRIVE WITH 1-1/4 JOURNAL						
06.IS1215-1.25	70	5/21/2025	EA	1.00	1.00	_____
SHAFT 12" IDLE WITH 1-1/4 JOURNAL						

REWORK-S	120	1.00	1.00	0.00	0.00		
REWORK-S							



REWORK-E	130	1.00	1.00	0.00	0.00		
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REWORK-P	140	1.00	1.00	0.00	0.00		
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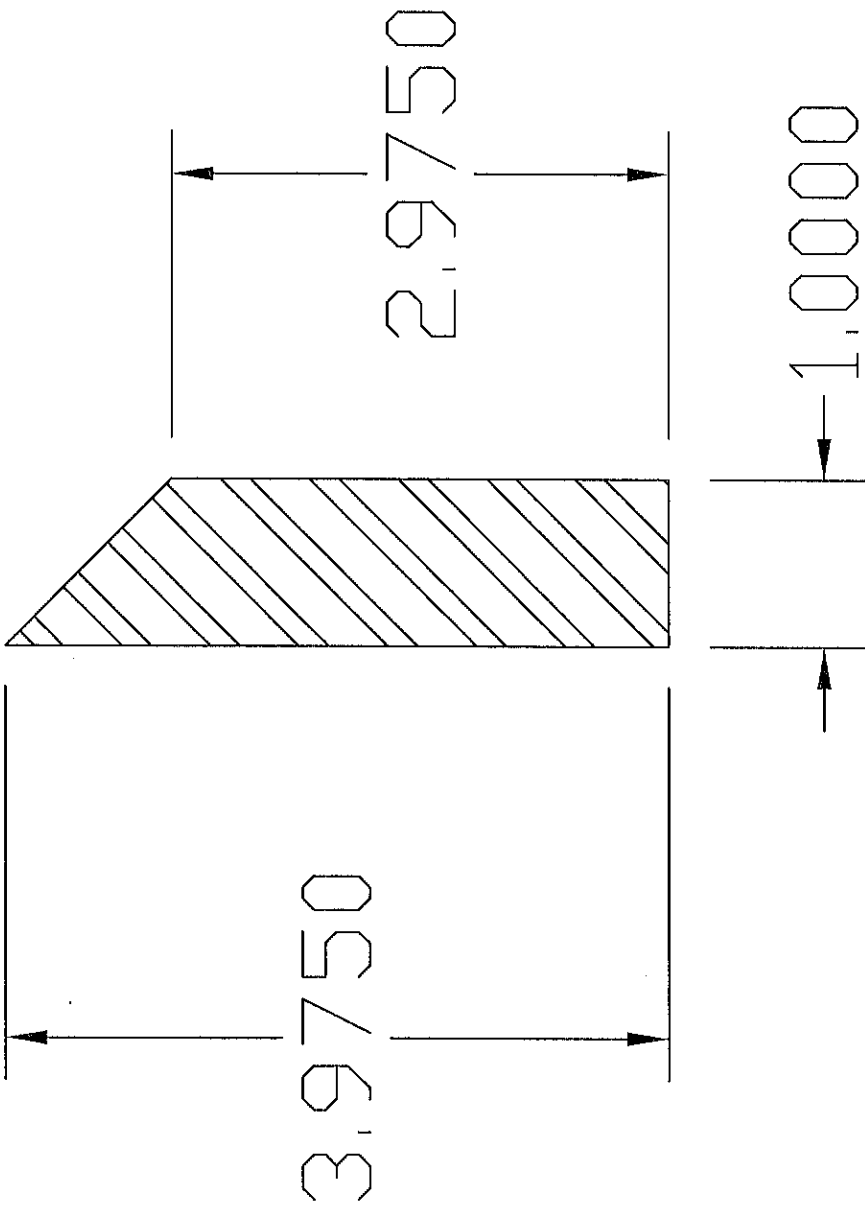
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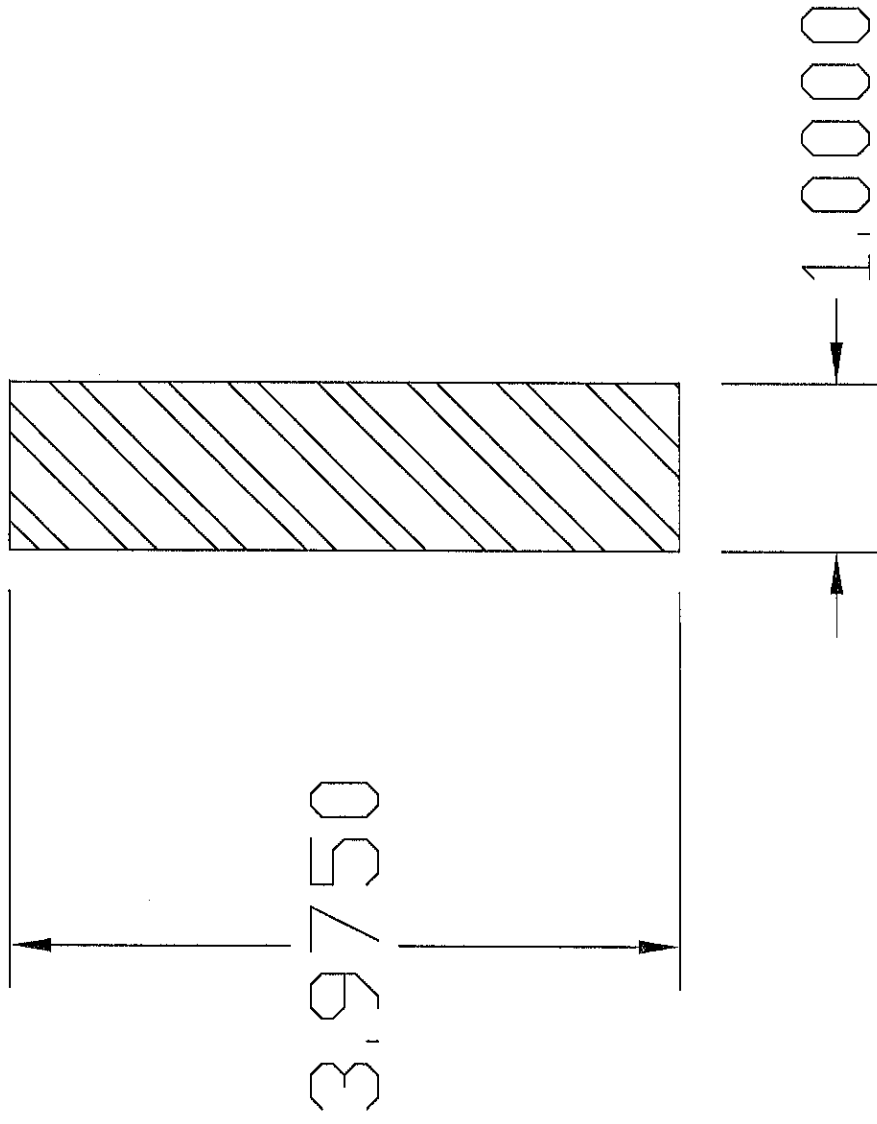
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Work Order ID	Part ID	Release	WantDate	Start Date	Finish Date	Qty	Drawing ID/Rev Engineer
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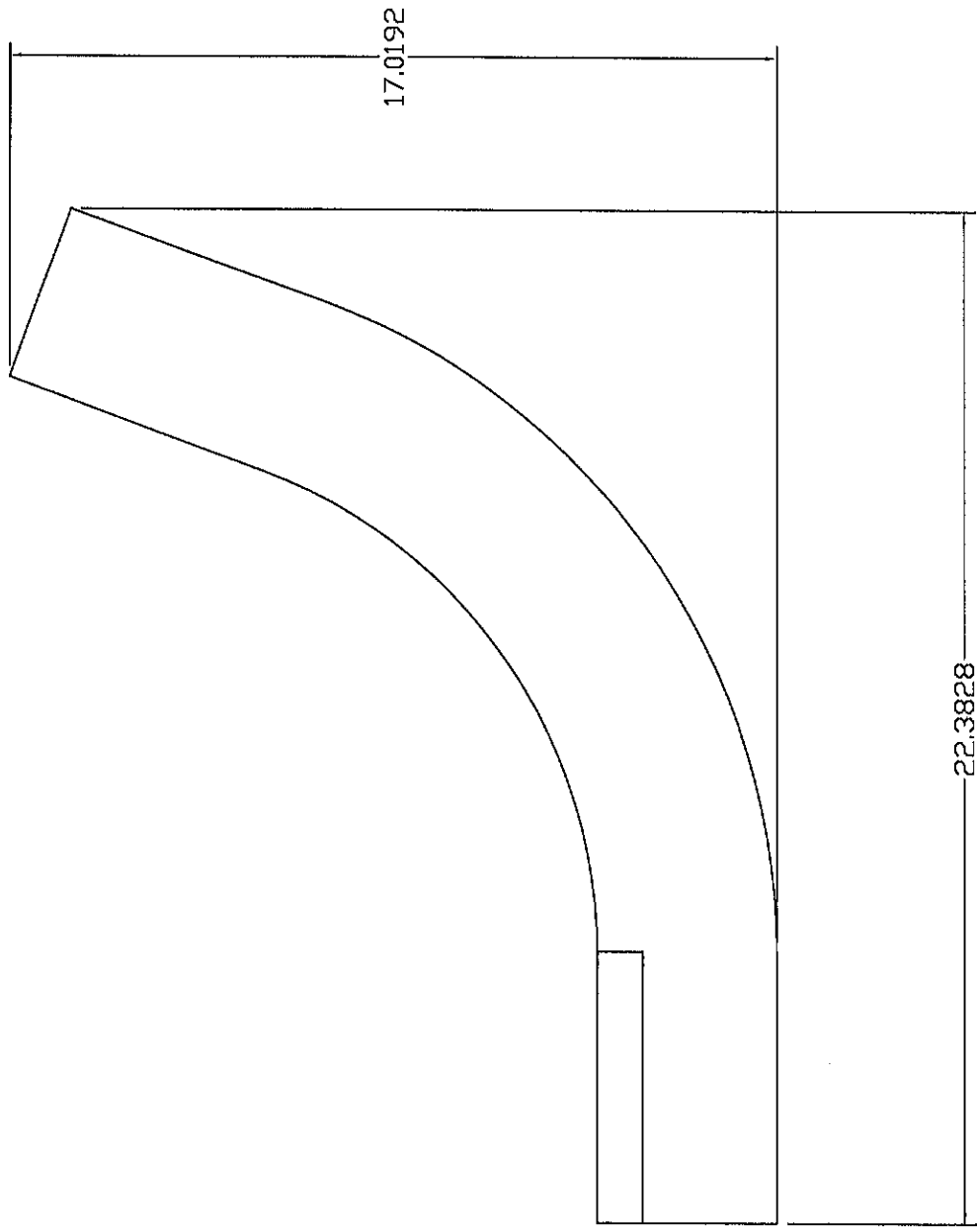
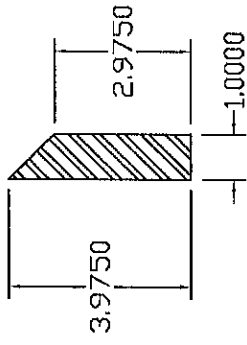




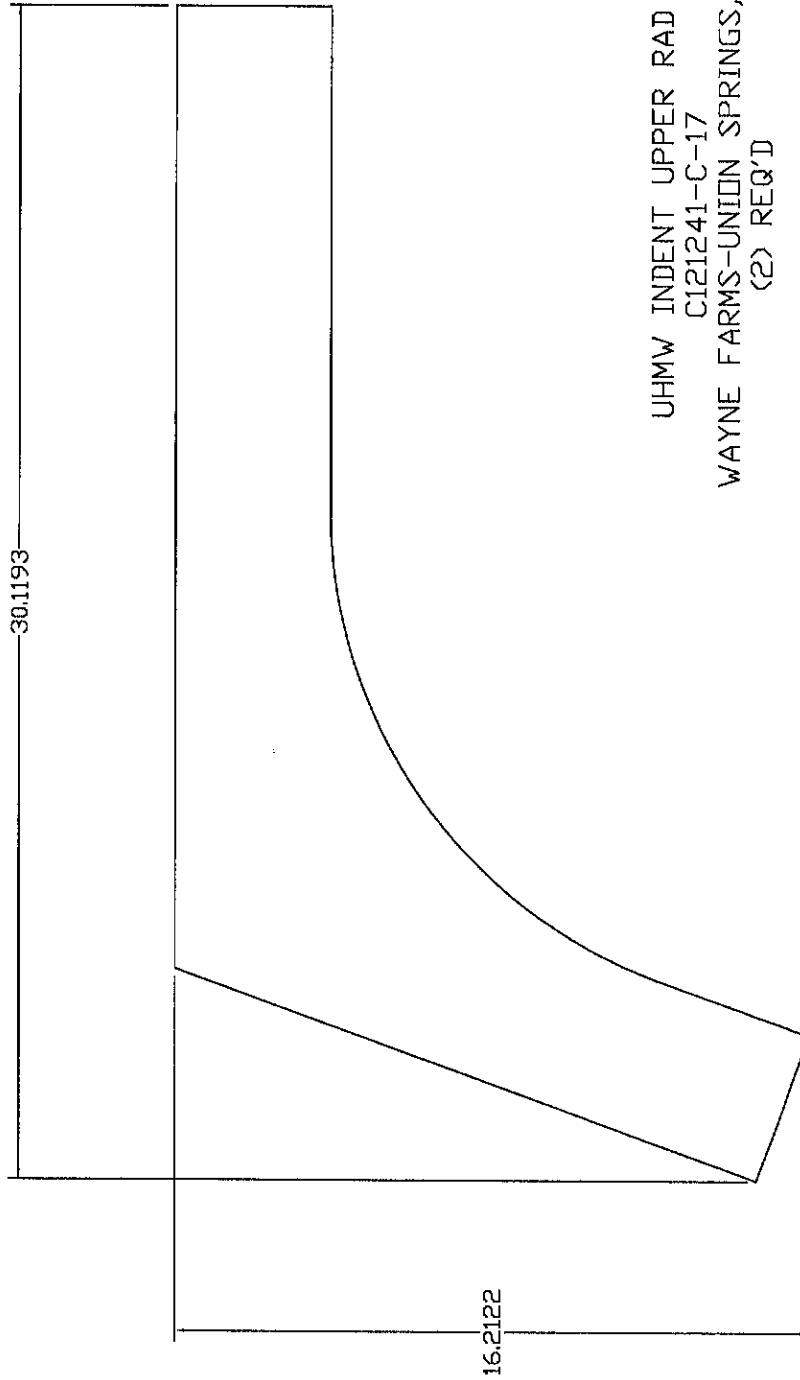
UHMW INDENT W. BEVEL
C121241-C-17
WAYNE FARMS-UNION SPRINGS, AL
20 FT REQ'D



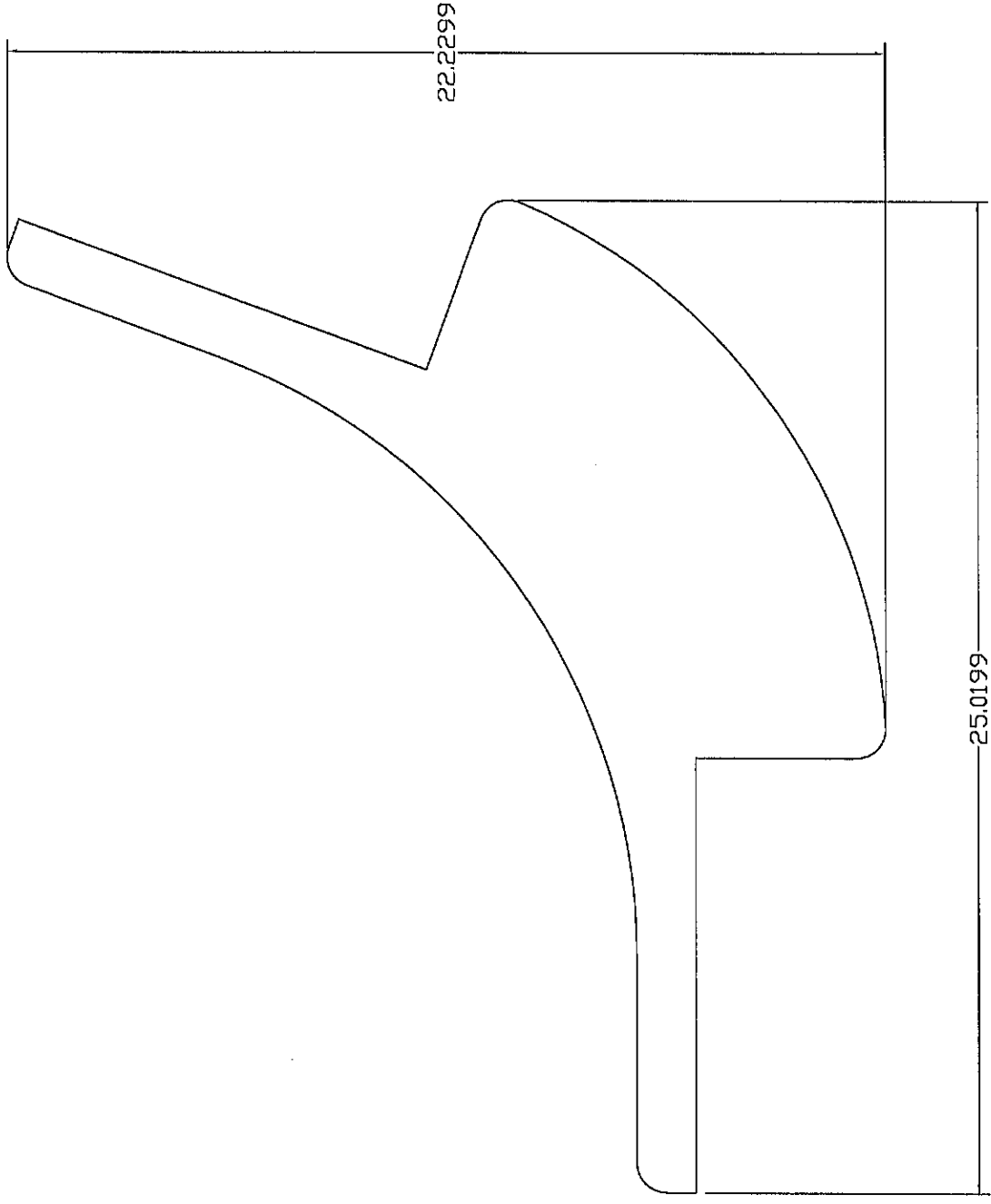
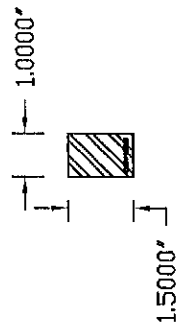
UHMW INDENT
C121241-C-17
WAYNE FARMS-UNION SPRINGS, AL
10 FT REQ'D



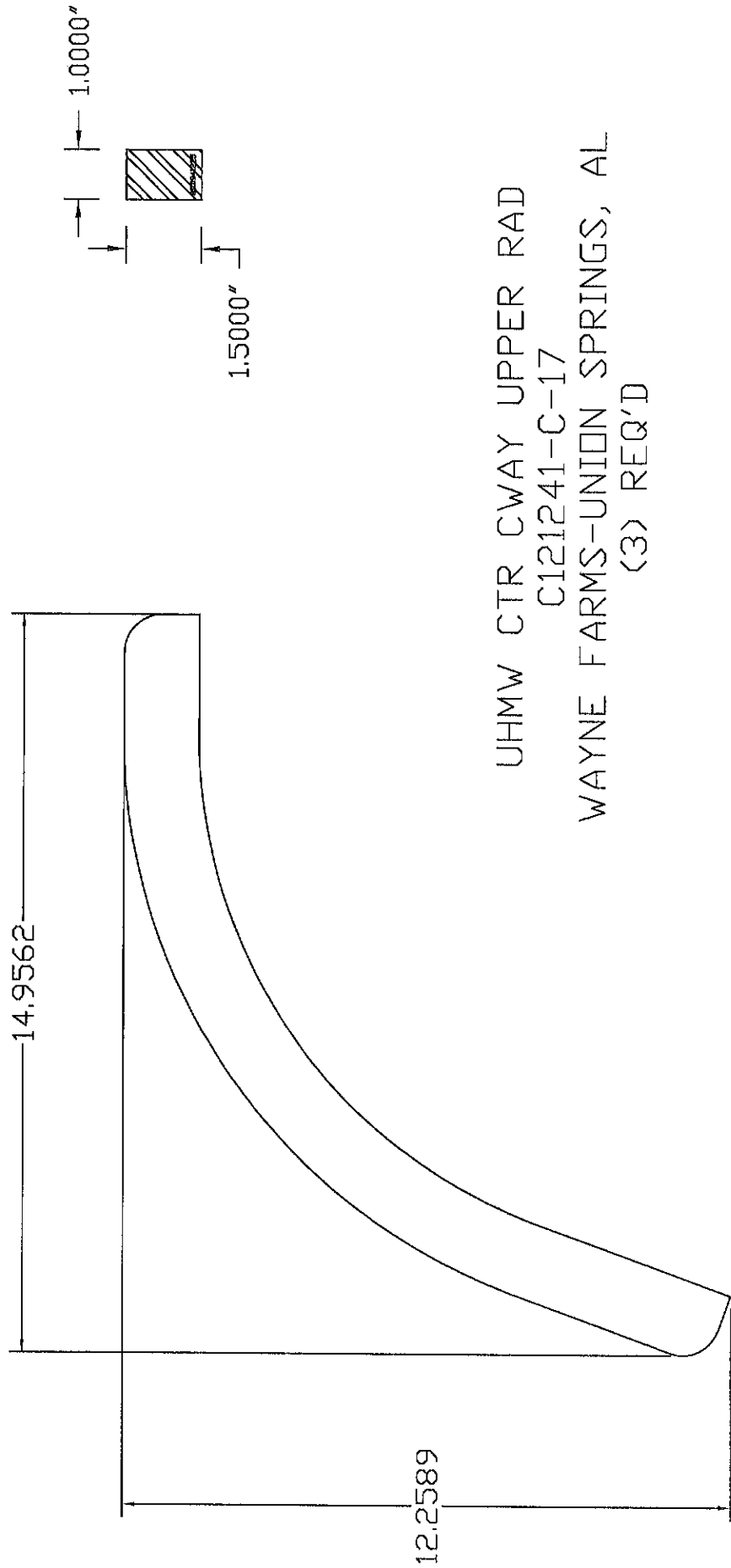
UHMW INDENT LOWER RAD
C121241-C-17
WAYNE FARMS-UNION SPRINGS, AL
(2) REQ'D - (1) LH & (1) RH



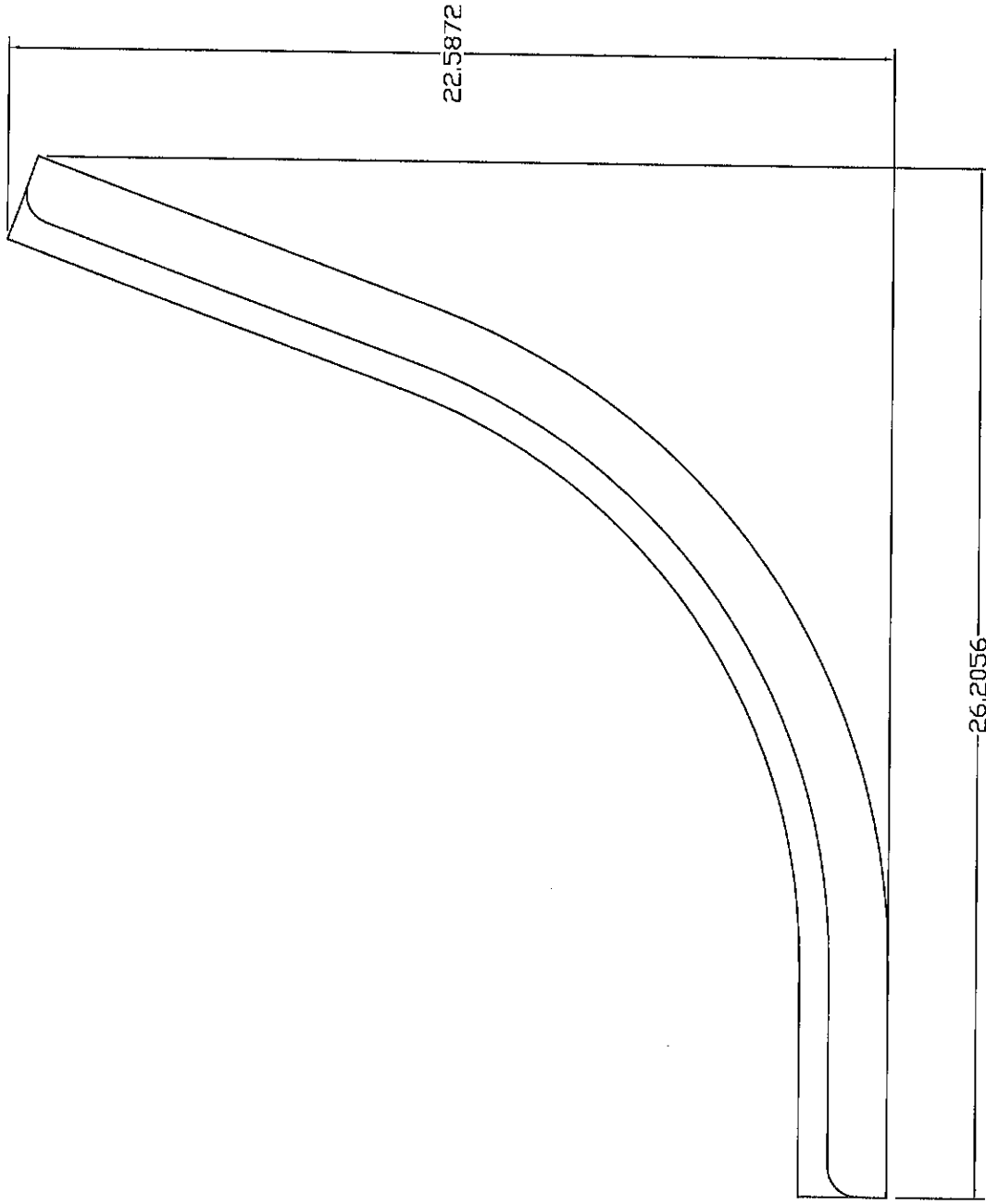
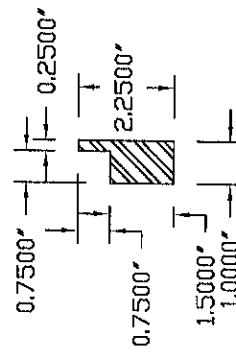
UHMW INDENT UPPER RAD
C121241-C-17
WAYNE FARMS-UNION SPRINGS, AL
(2) REQ'D



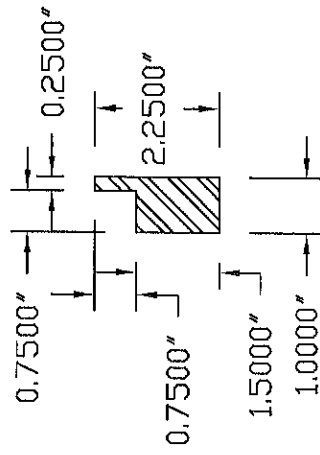
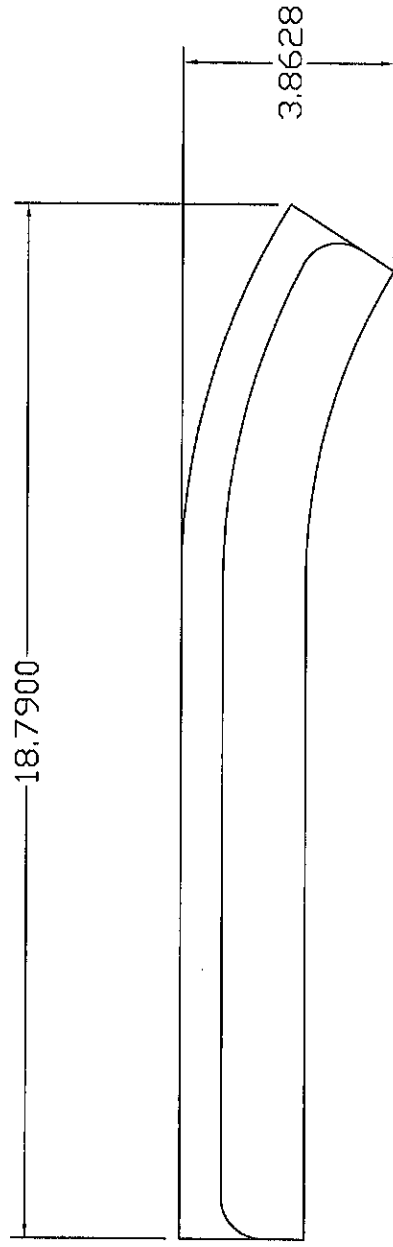
UHMW CTR CWAY LOWER RAD
C121241-C-17
WAYNE FARMS-UNION SPRINGS, AL
(3) REQ'D



UHMW CTR CWAY UPPER RAD
C121241-C-17
WAYNE FARMS-UNION SPRINGS, AL
(3) REQ'D



UHMW L-SHAPED RWAY LOWER RAD
 C121241-C-17
 WAYNE FARMS-UNION SPRINGS, AL
 (2) REQ'D - (1) LH & (1) RH



UHMW L-SHAPED RWAY UPPER RAD
 C121241-C-17
 WAYNE FARMS-UNION SPRINGS, AL
 (2) REQ'D - (1) LH & (1) RH