

BAADER 625

24" Skinner



Installation, Operation, and Maintenance Manual



INSTRUCT ALL PERSONS
WORKING ON OR NEAR
THE MACHINE DESCRIBED
IN THIS MANUAL TO CARE-
FULLY READ THIS ENTIRE MANUAL
BEFORE INSTALLING, OPERATING OR
MAINTAINING THIS MACHINE.

Serial No. _____

Installation Date _____

Line No. _____

Baader-Linco, with corporate offices and a manufacturing facility in Kansas City, is a leading designer, manufacturer, and distributor of Baader-Linco poultry processing equipment worldwide. With more than 54 years of experience in the industry, we maintain a reputation for manufacturing high-quality, dependable products. Using the highest quality stainless steel and engineered plastics in the construction of our equipment, Baader-Linco machines are carefully constructed and designed to withstand the harsh environment of the processing plant.

Our parent company, Baader-Linco North America, is also headquartered in Kansas City. Their skill as a premier manufacturer of fish processing equipment adds engineering and design synergy that benefits all of our food processing customers.

Our staff continually strives to provide quality, value, and service to meet the ever-changing needs of our customers. From Scalding and de-feathering to cutup and packaging, Baader-Linco processing machines provide maximum quality and yield with minimum maintenance and supervision.

End of Life Statement

Your 625 Skinner has been designed to provide years of reliable and trouble free service, but at some point in time it may be necessary to retire 625 Skinner unit from service. To protect our Environment specific guidelines and requirements should be followed.

This 625 Skinner is primarily constructed from sheet metal and steel and contains no hazardous materials. This system has an electrical control panel and electrical components that must be removed from the system and disposed of according to country, regional or local requirements.

The 625 Skinner is Industrial Equipment as stated in Category 6 of Annex 1A of the EU (Waste of Electrical and Electronic Equipment) WEEE Directive 2012/19/EU. This Directive as of 2014 applies to this equipment type, and in the future this Directive should be reviewed for any changes that may now apply.

Included in the 625 Skinner are components manufactured by others and their retirement and disposal are covered in the individual Equipment Technical Manuals listed in the 625 Skinner Instruction Manual.

BA625 Version 1, Rev V

LAST UPDATED ON 3/12/18

TABLE OF CONTENTS

1. SAFETY	5
1.1.SAFETY ALERT SYMBOLS	5
1.2.SIGNAL WORDS.....	6
1.3.SAFETY TIPS.....	7
1.4.SAFETY AND SERIAL # LABELS.....	8
1.5.LABELS SUPPLIED WITH MACHINE.....	9
1.6.LOCATION OF SAFETY LABELS	11
2. CUSTOMER SERVICE	11
3. CHECK COMPLETENESS OF DELIVERY	13
3.1.CHECK SHIPMENT.....	13
3.2.SHIPMENT CHECKLIST (SHIPPED WITH YOUR MACHINE)	13
3.3.FILL IN INFORMATION ON MANUAL COVER	13
4. MACHINE FUNCTION	15
5. TECHNICAL SPECIFICATIONS	17
6. MACHINE COMPONENTS	19
7. INSTALLATION	21
8. INSTALLATION INSTRUCTIONS	23
8.1.POSITION MACHINE ACCORDING TO LAYOUT.....	23
9. UTILITIES INSTALLATION	25
10.BASIC MACHINE SETTINGS	27
11.DAILY STARTUP	31
12.CLEANUP.....	33
12.1.BREAK WASH-DOWN	33
12.2.CLEAN AND SANITIZE.....	33
13.PREVENTIVE MAINTENANCE	35
13.1.Lubrication Points	36
14.TROUBLESHOOTING.....	37
15.PARTS LIST	39



BAADER®
Food Processing Machinery

Member of the Baader Group®
LINCO
FOOD SYSTEMS



1. Safety



DANGER:

INSTRUCT ALL PERSONS WORKING ON OR NEAR THE MACHINE DESCRIBED IN THIS MANUAL TO CAREFULLY READ THIS ENTIRE MANUAL BEFORE

INSTALLING, OPERATING, OR MAINTAINING THIS MACHINE. FAILURE TO FOLLOW THE INSTRUCTIONS IN THIS MANUAL MAY RESULT IN SERIOUS PERSONAL INJURY, OR DEATH, MALFUNCTION OF THE MACHINE, PROPERTY DAMAGE, and VOIDS ALL WARRANTIES

1.1 SAFETY ALERT SYMBOLS

The following safety alert symbols have been used throughout this manual for your protection. When you see these symbols, please read carefully!



General Danger



Electrical Shock/Electrocution



Crush Hazard Overhead Load



Cutting of Fingers or Hand/Rotating Blade



Hand, Arm or Body Entanglement



Lifting Hazard



No Access for Unqualified Personnel



Do Not Operate With Guards
Removed



Read Technical Manual before Servicing



General Mandatory Action



Lockout/ Tagout



Disconnect Power before Servicing



Wear Hardhat



Wear Ear Protection



Wear Eye Protection



Use Two Person Lift



1.2. Signal Words

Signal words are used throughout this manual to call attention to the degree or level of the hazard seriousness.

DANGER: Indicates an imminently hazardous situation, which, if not avoided, will result in death or serious injury.

WARNING: Indicates a potentially hazardous situation, which if not avoided, may result in death or serious injury.

CAUTION: Indicates a potentially hazardous situation, which, if not avoided, may result in minor or moderate injury.

NOTICE: Indicates information or a company policy that relates directly or indirectly to the safety of personnel or protection of property.



1.3. SAFETY TIPS



CAUTION:

Keep all long hair tied back and covered.

Avoid wearing loose clothing, jewelry, or accessories around moving machine parts. This includes ties, shirtsleeves, rings, watches, and other loose fitting items.

Disengage machine and implement Lockout/Tagout procedure to avoid moving parts when cleaning and lubricating bearings.

Avoid moving parts when lubricating with hand spray lubricants.
Never work without another person in the vicinity.

Wear a safety helmet during installation or when working with or close to ladders, platforms, and forklifts.

Wear safety glasses when performing any of the following operations.

- 1) Using a hammer to drive pins, riveting, staking, etc.
- 2) Power or hand drilling, grinding, reaming, etc.
- 3) Using spring hooks or attaching springs.
- 4) Soldering, cutting wire, removing steel bands, etc.
- 5) Cleaning parts with solvents, sprays, or cleaners.

After cleaning or maintenance, restore all safety devices such as guards, shields, signs, and grounding wires.

Wear ear protection when exposed to noise exceeding 90 dB, such as when using a grinder, band saw, or hammer.

Lift items with a straight back, pushing up with the leg muscles, to prevent back strain.
Do not lift any equipment or parts weighing more than 30 kg (60 lbs) without assistance.

Use only USDA approved solvents, greases, or oils if there is any chance of product contact.

IT IS NOT PERMITTED TO BYPASS, MODIFY OR REMOVE ANY OF THE SAFETY DEVICES BUILT IN BY THE MANUFACTURER!



1.4. SAFETY AND SERIAL # LABELS

The machine described in this manual has been supplied with safety labels placed in important locations on various parts of the machine to draw attention to potential safety hazards. The serial number label, along with company logo stickers, have also been placed on the machine and are part of the Safety and Serial # Label Kit.

The safety labels are an integral part of the safety features of this machine; therefore it is imperative that the safety labels remain on the machine and are well maintained, replace any worn, damaged or missing labels immediately. All safety labels must remain on the machine for the lifetime of the machine. Replacement labels can be ordered from your Baader-Linco® representative.

The safety labels are available as a kit or may be ordered as individual labels.

English/Spanish Kit 93880902

- 1) 93881605 - Label, Hazardous Voltage S
- 2) 93881602 – Label Moving Parts S
- 3) 93881603 - Label, Entanglement S
- 4) 93881749 - Serial Plate, Generic
- 5) 93880774 – Baader Logo
- 6) 93880775 – Linco Logo

English/French Kit 93881902

- 1) 93881615 - Label, Hazardous Voltage F
- 2) 93881612 – Label moving Parts F
- 3) 93881613 - Label, Entanglement F
- 4) 93881749 - Serial Plate, Generic
- 5) 93880774 – Baader Logo
- 6) 93880775 – Linco Logo



1.5. LABELS SUPPLIED WITH MACHINE (ENGLISH/SPANISH SHOWN)



1

93881605
93881615

2

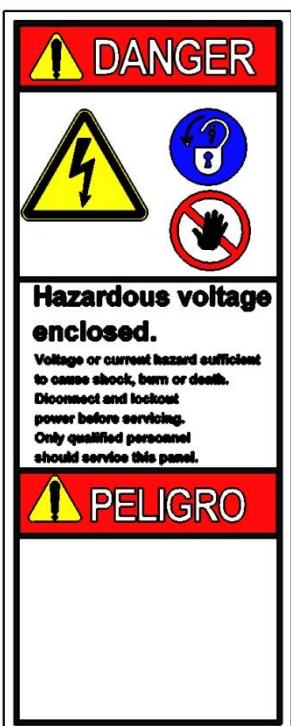
93881613
93881603

3

93881612
93881602



1.5 Labels supplied with machine



BAADER Food Processing Machinery	LINCO FOOD SYSTEMS
BAADER LINCO INC. 2955 Fairfax Trafficway, Kansas City KS 66115	
Type / Version	<input type="text"/>
Date	<input type="text"/>
Designation	
Project / Serial #	
Electrical Ratings	V <input type="text"/> Ph <input type="text"/> Hz <input type="text"/> hp <input type="text"/> kW <input type="text"/> A <input type="text"/>
Icw/SCCR	
kA	
Wiring Diagram #	
Water	<input type="text"/>
Air	<input type="text"/>
Vacuum	<input type="text"/>
Pneum. Diagram #	
Oil	<input type="text"/>
Hydr. Diagram #	
Total Weight	<input type="text"/>
Filling Weight	<input type="text"/>
Made in USA	



2. CUSTOMER SERVICE

BAADER-LINCO® SERVICE - Please let us know of any questions or problems you may have. We want to answer or correct them as quickly as possible. Our service staff is available in the home office and in the field to assist you in analyzing performance-related issues. Please conduct a performance check of the machine before calling our office. Filling out a copy of the data collection sheet at the back of this manual will aid you in conducting the performance check. To use this sheet, select 50 birds at random from your line. Check each bird for the discrepancies noted.

OFFICE - All orders, questions and inquiries should be directed to the office listed below, or we can supply the name and address of our nearest agent. Office hours are 7:30 to 4:00 (Central Time) Monday through Friday.

Baader-Linco®
2955 Fairfax Trafficway, Kansas City, Kansas 66115
Tel: 1-800-288-3434 or 1-913-621-3366
Fax: 1-913-621-1729

PARTS LISTS - These documents will facilitate the identification and correct ordering of spare parts for a Baader-Linco® machine. A stock of spare parts is kept for all ordinary requirements and every effort is made to complete deliveries in the shortest possible time. Special attention is given to emergency requests in the case of a major spares order such as parts for a rebuild, we ask that you allow four weeks to complete the delivery.

ORDERING - For ease of ordering, a copy of the parts list can be made and the "Customer Use" column can be used for quantity required or other remarks. When ordering parts, please give the following information:

- 1) Model Number and machine Serial Number
- 2) Part Number and description of each part
- 3) Quantity required for each part ordered

PROPRIETARY EQUIPMENT - Baader-Linco® parts are manufactured to exact specifications using high quality materials. Because of customer preference, some components listed may have been replaced on the machine by a comparable unit of similar specification. We will only be responsible for genuine Baader-Linco® parts available from Baader-Linco Food Equipment and our official agents.

ADDITIONAL MANUALS - Additional copies of this manual may be ordered by contacting our customer service department at 1-800-288-3434



BAADER®
Food Processing Machinery

Member of the Baader Group®
LINCO
FOOD SYSTEMS



3. CHECK COMPLETENESS OF DELIVERY

3.1. CHECK SHIPMENT

Check for damage to the machine. If any damage has occurred, notify the Baader-Linco[®] Customer Service department immediately.

3.2. SHIPMENT CHECKLIST (SHIPPED WITH YOUR MACHINE)

Downtime Prevention Kits and other parts are shipped in a separate box tied to the machine pallet. Please open the box and check for missing parts. Refer to the Shipment Checklist. If any of these parts are missing, notify the Baader-Linco[®] Customer Service department immediately.

3.3. FILL IN INFORMATION ON MANUAL COVER

Ensure that the machine serial number, installation date, and line number where the machine is installed are written in the blank provided on the cover page of the manual.



BAADER®
Food Processing Machinery

Member of the Baader Group®
LINCO
FOOD SYSTEMS



4. MACHINE FUNCTION

The Baader-Linco® Skinning Machine BA625

The 625 Skinner removes skin and undesired fat from chicken breast filets (Singles and Butterflies), whole legs, and thighs

The machine is robust, durable and designed to the highest hygienic standards. Singulated product can be fed to a single or dual lane machine configuration to suit plant layouts.

A single adjustment ensures skinning performance is never compromised and further daily adjustments are eliminated. The breakdown for sanitation and the setup for production requires no tools.

Some unique features of the BA625 include:

- Consistent, high quality skinning performance
- Flexible setups allows for maximum yield or maximum trim configurations
- Simple to operate, breakdown and sanitize
- No daily adjustments required
- Robust design provides for low maintenance and cost of ownership
- Open frame design and unobstructed skin discharge for easy conveyor integration
- Available in 12" and 24" width to suit plant requirements
- Timing belt drive system
- Components remaining secured to the machine during cleaning



BAADER®
Food Processing Machinery

Member of the Baader Group®
LINCO
FOOD SYSTEMS



5. TECHNICAL SPECIFICATIONS

610mm/24" Version		305mm/12" Version	
BA625-22 (24", 230 Volt, No Pump) BA625-24P (24", 230 Volt, Pump) BA625-24 (24", 480 Volt, No Pump) BA625-24P (24", 480 Volt, Pump) BA625-23 (24", 380 Volt, No Pump) BA625-23P (24", 380 Volt, Pump)		BA625-12L (12", 230 Volt, No Pump) BA625-12LP (12", 230 Volt, Pump) BA625-12R (12", 230 Volt, No Pump) BA625-12RP (12", 230 Volt, Pump) BA625-14L (12", 480 Volt, No Pump) BA625-14LP (12", 480 Volt, Pump) BA625-14R (12", 480 Volt, No Pump) BA625-14RP (12", 480 Volt, Pump) BA625-13L (12", 380 Volt, No Pump) BA625-13LP (12", 380 Volt, Pump) BA625-13R (12", 380 Volt, No Pump) BA625-13RP (12", 380 Volt, Pump)	
MODEL	POWER SUPPLY VOLTAGE 3-PHASE FREQUENCY	RATED CURRENT	SCCR
BA625-12L, BA625-12R, BA625-22	240V 3ph 60hZ	10A	20kA
BA625-12LP, BA625-12RP, BA625-22P	240V 3ph 60hZ	14A	20kA
BA625-14L, BA625-14R, BA625-24	480V 3ph 60hZ	5A	20kA
BA625-14LP, BA625-14RP, BA625-24P	480V 3ph 60hZ	7A	20kA
BA625-13L, BA625-13R, BA625-23	380V 3ph 50hZ	5A	20kA
BA625-13LP, BA625-13RP, BA625-23P	380V 3ph 50hZ	6A	20kA
MATERIAL			
Stainless steel and food approved plastics			
CONSUMPTION			
Water: Skinning Process: 2-4 GPM @ 2.75 bar/40 PSI Optional CIP: 3.2 GPM @ 2.75 bar/40 PSI Electrical: 230/380/480 V 3 ph, 50/60 Hz	Water: Skinning Process: 1-2 GPM @ 2.75 bar/40 PSI Optional CIP: 2.2 GPM @ 2.75 bar/40 PSI Electrical: 230/380/480 V 3 ph, 50/60 Hz		
OVERALL DIMENSIONS			
Width: 1130mm/44.5"	Width: 840mm/33.1"		
Length: 1700mm/67"	Length: 1700mm/67"		
Height: min. 1350mm/53.1"	Height: min. 1350mm/53.1"		
WEIGHT			
492Kg/1085 Lbs.	423Kg/932 Lbs.		



BAADER®
Food Processing Machinery

Member of the Baader Group®
LINCO
FOOD SYSTEMS



6. MACHINE COMPONENTS



Skinner Frame: The sides of the Skinner are robust laser cut pieces that make that Skinner durable and the laser cut pieces create accurate bearing locations.



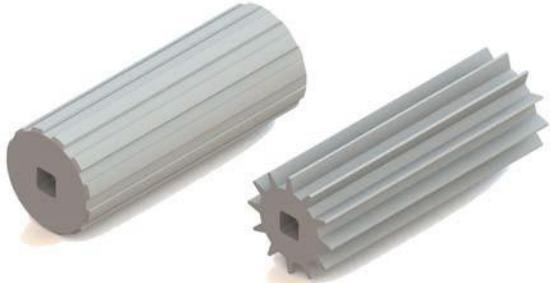
Shoe/Knife: There are two versions of skinning shoes and they are plastic and steel. The plastic version is more flexible allowing for more fat to be removed along with the skin. The steel version removes less fat and also creates a better pinch on the skin of more challenging product.



Skinning Roller: The skinning roller is made from delrin and has a helical design that forces skin to the middle where it can be easily cleaned off. The fewer the teeth on the skinning roller the more fat that will be removed.



Infeed/ Outfeed Conveyor: Open grid white sanitary belt. There are two versions of each infeed and outfeed, a long and short version.



Pressure roller: There are six different kinds of pressure rollers, with or without flaps. The ones with flaps are used for hard/bone products and the ones without flaps for soft meat. Depending on which roller is used, a higher trim or a higher yield can be achieved.



7. INSTALLATION

7.1. INTRODUCTION

Baader-Linco[®] Field Service Technicians are available to supervise the installation. These technicians will not install the machine, but will ensure that the installation is done according to Baader-Linco[®] standards.



NOTICE: Failure to follow the recommendations of the Baader-Linco[®] Technician can void the warranty on the equipment installed!

7.2. GENERAL SAFETY INSTRUCTIONS



NOTICE: Mechanical and/or electrical operations described in the installation section must be made by a qualified electrician, maintenance person, or supervisor for this equipment. The installation and use of this product must comply with all applicable National, State, and Local Codes.



DANGER: Disconnect the power by following the plant Lockout/Tagout procedure. This is necessary to eliminate accidental start-up of the machine when it is being installed or adjustments are being made. Failure to do so may result in malfunction of the machine, property damage, and subject personnel to serious personal injury, or death.



BAADER®
Food Processing Machinery

Member of the Baader Group®
LINCO
FOOD SYSTEMS



8. INSTALLATION INSTRUCTIONS



WARNING:

Wear a safety helmet during installation or when working with or close to ladders, platforms, and forklifts.



WARNING:

Wear safety glasses when performing any of the following operations.



CAUTION:

Wear ear protection when exposed to noise exceeding 90 dB, such as when using a grinder, band saw, or hammer.

8.1. POSITION MACHINE ACCORDING TO LAYOUT

Use caution when transporting the machine. Lift only the pallet; with care taken that no machine components are damaged.

8.2. MACHINE INSTALLATION OPTIONS

Determine the means to transport the skinned material

Set height on Skinner to match infeed conveyor

Decide whether to place machine on Baader-Linco feet or rollers

Ensure drains are located correctly for the Skinner





9. UTILITIES INSTALLATION

1/2" water line capable of supplying 5 GPM @ 40PSI

16-4 Power Cable run to the BA625 control panel with customer supplied voltage.

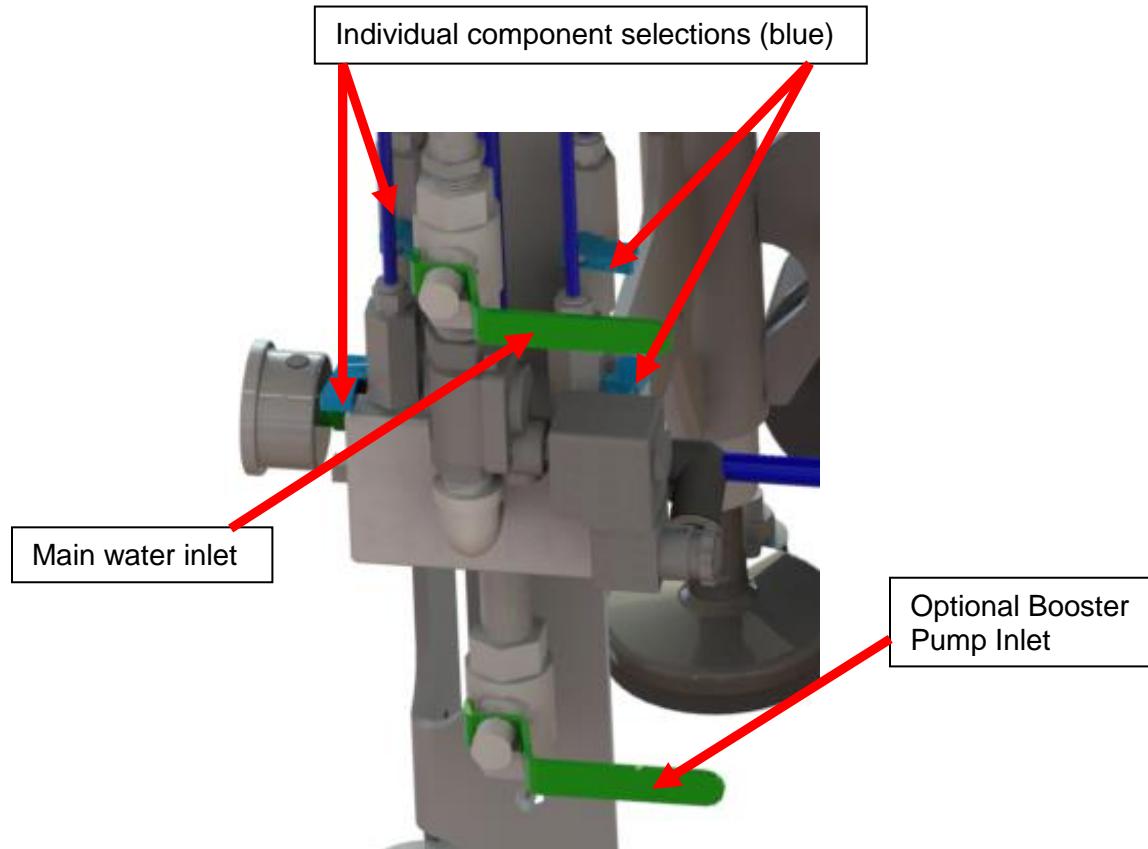
WATERLESS MODELS

The machine can be put into waterless mode by cutting off the main water flow or by shutting off the individual waterlines to sections that are not needed.

Water flow and other adjustments can also be controlled through a PLC module which will attach to the solenoid.

Commonly changed VFD parameters:

- 3-03 Belt Speed in (Hz)
- 13-12 Motor Stall Amperage
- 13-20/0 OFF Time Water Solenoid in sec.
- 13-20/1 ON Time Water Solenoid in sec





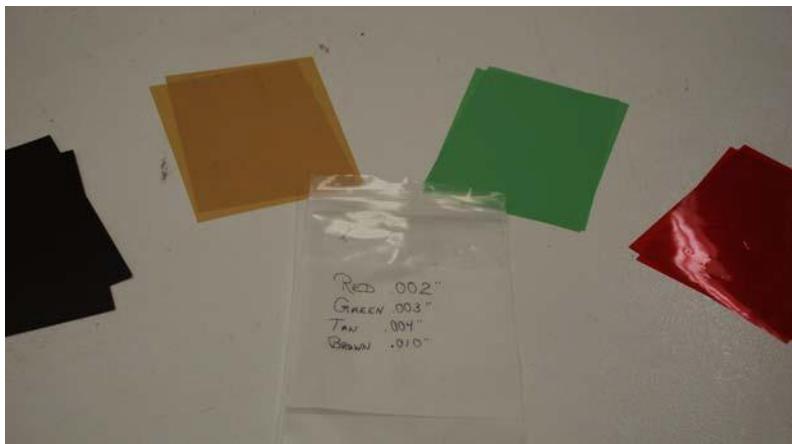
BAADER®
Food Processing Machinery

Member of the Baader Group®
LINCO
FOOD SYSTEMS

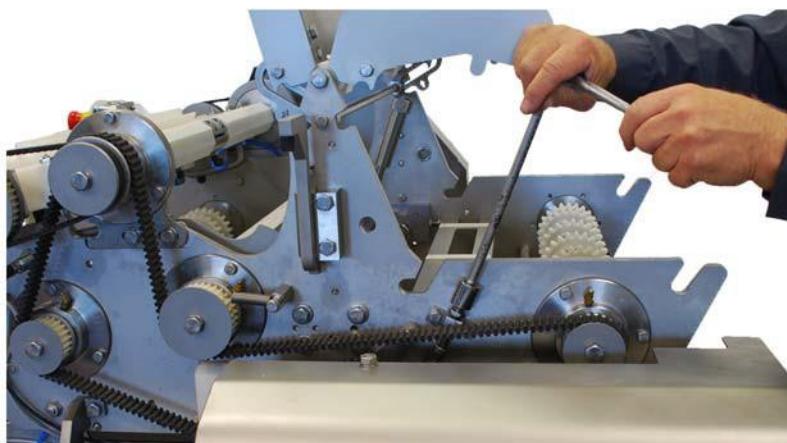


10. BASIC MACHINE SETTINGS

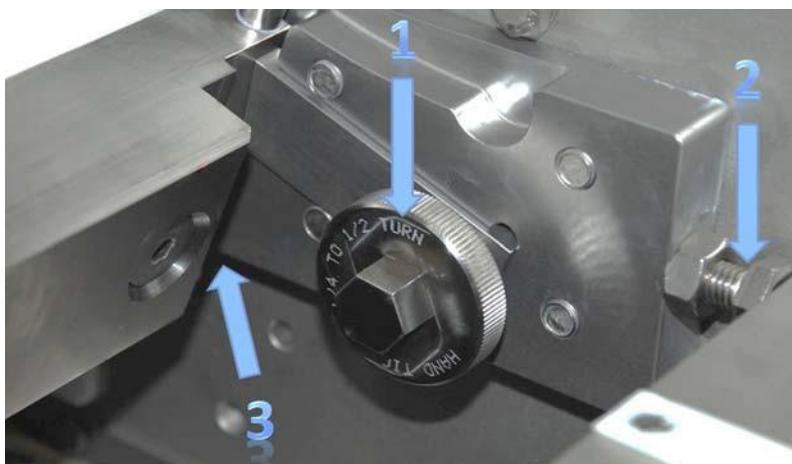
SETTING THE ROLLER/KNIFE GAP



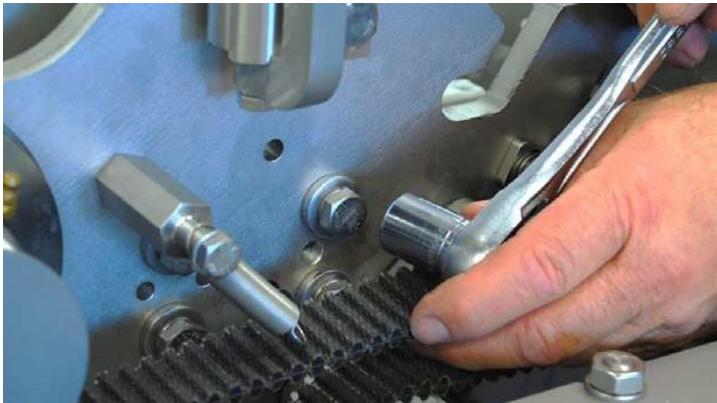
1) Required tools for the knife gap setting: Plastic shim packet, 13mm, 17mm, and 19mm jaw wrench.



2) Loosen the drive belt. Ensure the skinning roller can rotate freely.



3) Loosen the manual knob (1), the lock nut and screw behind the bracket (2), and the lock nut. Tighten the bolt under the bracket (3), raising the knife about 2mm off the skinning roller.



4) Loosen the four knife holder mounting bolts on both sides outside of the frame.

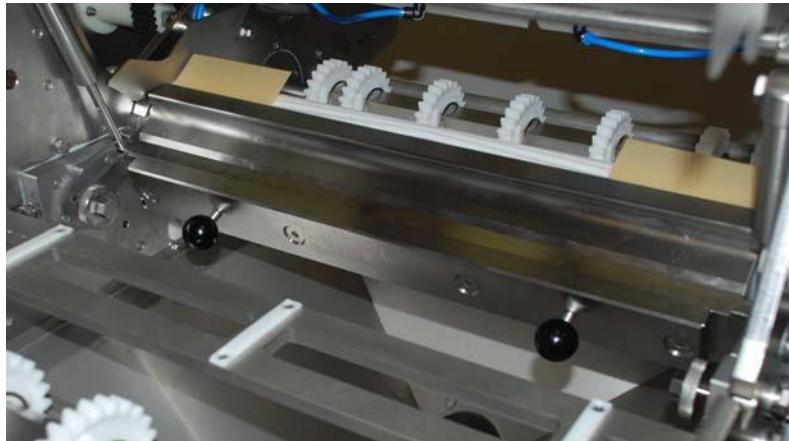


5) Insert the two brown shims (.010") near the outsides of the skinning roller. Tighten the manual knobs, locking the knife

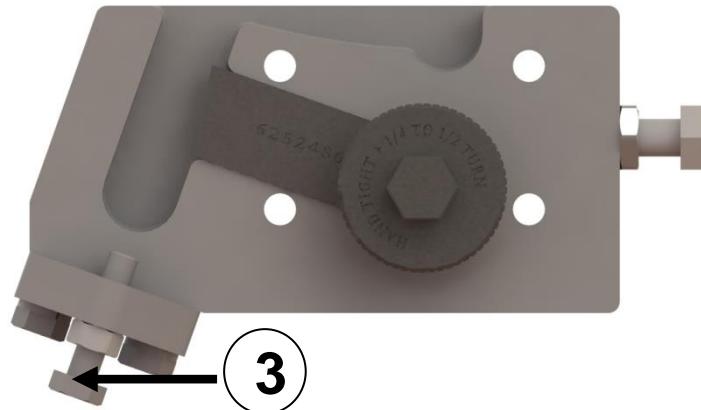


6) Push the skinning knife towards the skinning roller in the middle and tighten the 4 mounting bolts on each side. This will lock the horizontal movement of the skinning knife. Unscrew the backing bolts behind the brackets (2) until they make contact with the frame. Use the jam nuts to lock these bolts in position. Remove the brown shims once everything is locked in place.

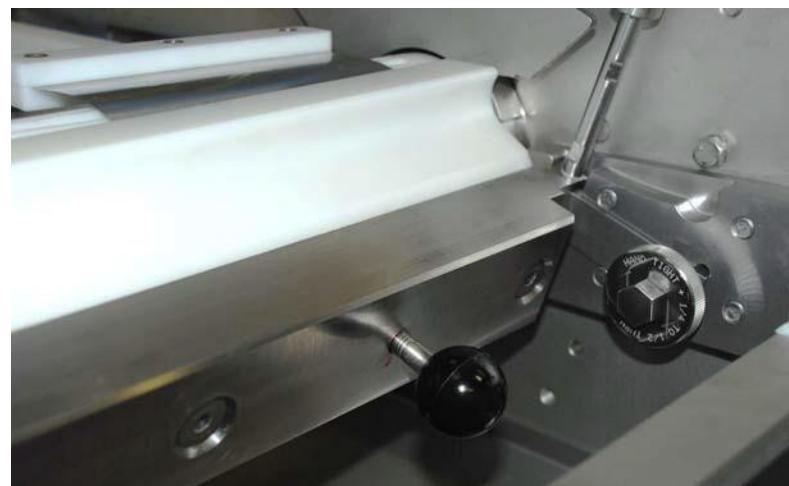




7) Insert the two tan shims (.004") at the outsides of the skinning roller. Loosen the manual knobs (1).



8) Loosen the bolt under the bracket (3) until it is no longer touching the knife holder. The weight of the knife is now supported on the skinning roller thru the shims.



9) After the knife lowers, tighten the manual knobs until they just make contact. This should make the tan shims hard to pull out. Raise the adjustment bolts under each mounting brackets (3) until they just make contact with the shoe bracket. Use the jam nuts to lock the adjusting screws in place. When complete, both shims should slide with the same resistance. This resistance should be approximately the same for both.



-
- 10) Loosen the manual knobs, raise the knife assembly into the cleaning position and lower back into the operation position and retighten manual knobs, and recheck shims. If too tight, raise the bolt under the bracket more and lock the nuts, then recheck shims.
 - 11) Remove the shims. The manual knobs (1) can be loosened or tightened for cleaning purposes without having to readjust the knife. The manual knobs have to be tightened to operate the machine. They must be tightened to a 1/4 to 1/2 turn past hand tight.
 - 12) Always check if the skinning roller can move freely and remount the drive belt.



11. DAILY STARTUP

DAILY CHECKLIST

- Check all safety switches are intact
- Check that water is turned on, and with the correct water pressure. Check pressure gauge on Baader-Linco Skinner
- Check that knife/shoe is in operating position and the correct gap is set
- Check that the screws locking the knife are tightened
- Conveyors are in operating position and locked down
- Check the tension of the drive belts and their condition
- Covers are all closed and secured





12. CLEANUP

12.1. BREAK WASH-DOWN



DANGER:

Machine is not designed for human interaction, choosing to clean or rinse the machine while in operation subjects' personnel to serious personal injury or death. Do not remove safety guard's during break wash-down.



Meat residuals remaining on machine will not influence machine operation. Stubborn residuals should be left until the plant Lockout/Tagout procedure can be fully implemented to avoid serious injury or death.

The machine should be rinsed down with hot (120° F/50° C) water at the end of the shift to prevent excessive accumulation of skin and other poultry residues.

1. Open all covers.
2. Unlock conveyors and hang them from the infeed and outfeed sides of the conveyor.
3. Swing pressure rollers away from the skinning roller for open cleaning.
4. Move knife/shoe into cleaning position.

12.2. CLEAN AND SANITIZE



Machine is not designed for human interaction. Follow Lock-out/Tag-out procedures to prevent accidental starting. Failure to do so may result in malfunction of the machine, property damage, and subjects personnel to serious personal injury, or death.

Cleanup should begin at the end of the work day.



Simple Breakdown for Sanitation

- Components Cleaned in Place
- No Setup Required
- Open Design
- Fast Changeover- Remove Spring
- Pressure Rollers placed in basket

→ Efficient Cleaning Operation





13. PREVENTIVE MAINTENANCE



DANGER:

Disconnect the power by following the plant Lockout/Tagout procedure. This is necessary to eliminate accidental start-up while the machine adjustments are made. Always perform maintenance or repairs with the machine power disengaged. Failure to do so can result in serious injury or death.



CAUTION:

Work is to be performed by qualified personnel only.



NOTICE:

Use only USDA approved solvents, greases, or oils if there is any chance of product contact.

When greasing, pump until water is removed and you can see grease exiting the bearing on the outside of the frame.



13.1. Grease locations





14. TROUBLESHOOTING



DANGER:

Disconnect the power by following the plant Lockout/Tagout procedure. This is necessary to eliminate accidental start-up while the machine adjustments are made. Always perform maintenance or repairs with the machine power disengaged. Failure to do so can result in serious injury or death.



NOTICE:

Certain safety precautions should always be followed when performing maintenance or repairs to this machine. Read the "Safety" section in the front of this manual.



CAUTION:

Work is to be performed by qualified personnel only.



NOTICE:

When a problem arises, first determine whether there is a problem with an individual UNIT or the complete machine. A complete machine adjustment for an individual UNIT problem could have serious adverse effects on the performance of the remaining UNITS.

If skinning performance decline check water pressure and gap on the shoe



BAADER®
Food Processing Machinery

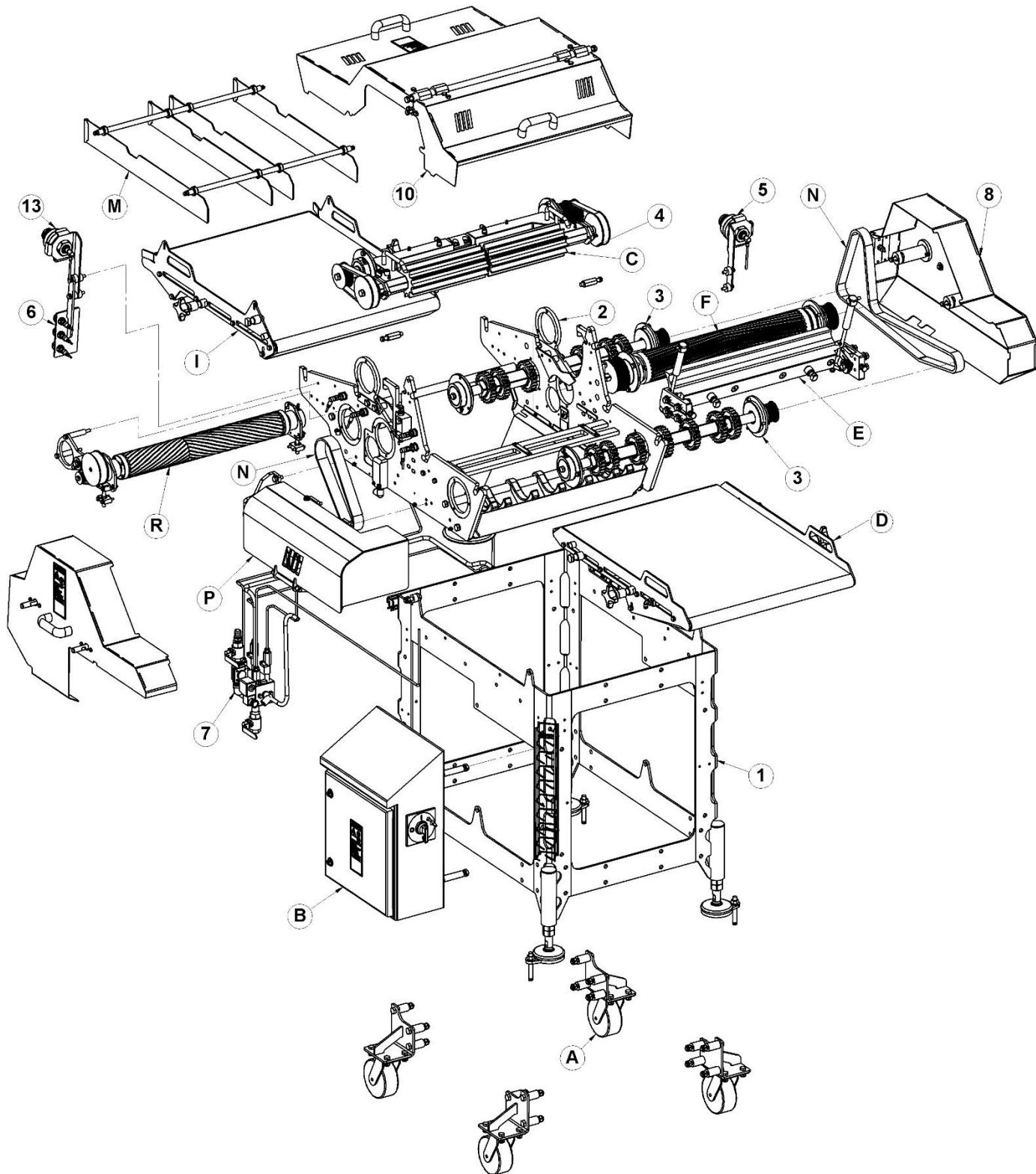
Member of the Baader Group®
LINCO
FOOD SYSTEMS



15. PARTSLIST



ASSY, SKINNER 24





ASSY SKINNER 24" (6252400000)				
FOR CUSTOMER USE	ITEM	PART No	DESCRIPTION	QTY.
	1	6252420000	ASSY, BASE FRAME 24	1
	2	6252412501	ASSY, FRAME 24", WATERLESS	1
	3	6252460100	ASSY, OUT DRIVE 24	2
	4	6252406000	ASSY, PRESSURE DRIVE 24	1
	5	6250055030	ASSY, E STOP, ROUND, RSD	1
	6	6250050010	ASSY, START STOP	1
	7	6250068000	ASSY, WATER MANIFOLD	1
	8	6250015400	ASSY, ACCESS COVER, RSD	1
	9	93880751	SERIAL PLATE, CE GENERIC	1
	10	6252510000	ASSY, TOP COVER, 24"	1
	11	6250000200	SKID, 60" x 72"	1
	12	6250008000	ASSY, WASH BASKET	1
	13	6250055031	ASSY, E STOP, ROUND, LSD	1

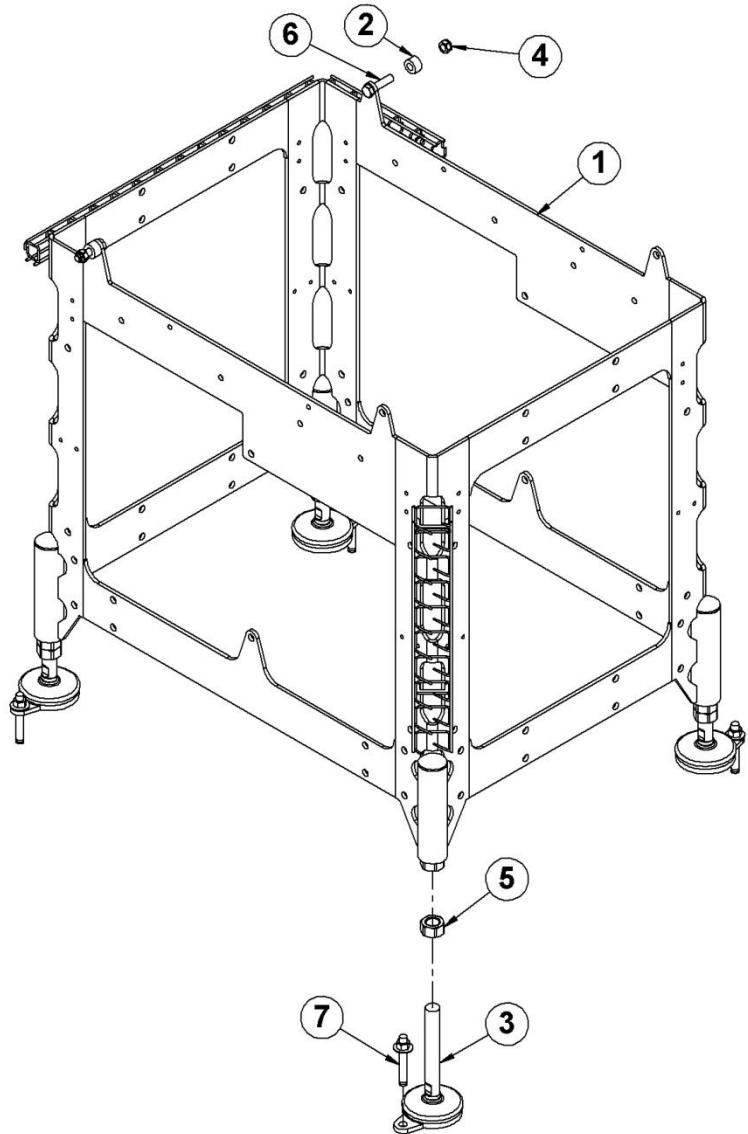
OPTIONS TABLE				
	ITEM	PART No	DESCRIPTION	QTY
		CHOOSE 1	ELECTRICAL OPTIONS.	
	B	6250006482	ASSY, ELECT. BA625 380-480V	1
		6250006232	ASSY, ELECT. BA625 230V	1
		CHOOSE 1	PRESSURE ROLLER OPTIONS	
	C	6252405555	ASSY, PRESSURE ROLLER	2
		6252406500	ASSY, PRESS. ROLL W/FLAPS	2
		6252406503	ASSY, PRESSURE 12 FLAP, SOLID	2
		6252406504	ASSY, PRESS. ROLL 6 FLAP	2
		6252406505	ASSY, PRESS. ROLL 4 FLAP	2
		6252406506	ASSY, PRESS. ROLL 5 FLAP	2
		CHOOSE OUTFEED TO ACHIEVE DESIRED OVERALL LENGTH		
	D	6252440300	ASSY, EXIT, 24" X 34.1"	1
		6252440301	ASSY, EXIT, 24" X 51.9"	1
		6252440302	ASSY, EXIT, 24" X 23.1"	1
		CHOOSE 1	SKINNING SHOE OPTIONS	
	E	6252486000	ASSY, ACETAL SHOE, 24"	1
		6252487000	ASSY, SST SHOE, 24"	1
		CHOOSE 1	ROLLER OPTIONS	
	F	6252473000	ASSY, SK-ROLL, 24" 26T, HEL	1
		6252473001	ASSY, SK-ROLL, 24" 28T, HEL	1
		6252473002	ASSY, SK-ROLL, 24" 32T, HEL	1
		6252473003	ASSY, SK-ROLL, 24" 34T, HEL	1
		6252473004	ASSY, SK-ROLL, 24" 36T, HEL	1
		6252473005	ASSY, SK-ROLL, 24" 30T, HEL	1
		6252473006	ASSY, SK-ROLL, 24" 26t, HEL, AG	1



ASSY SKINNER 24" (6252400000)				
FOR CUSTOMER USE	ITEM	PART No	DESCRIPTION	QTY.
		OPTIONAL	CHOOSE BASED ON CUSTOMERS NEED	
	G	6252420300	ASSY, CASTER KIT	1
		CHOOSE IF CUSTOMER WISHES TO CONVEY AWAY SKIN		
	H	6250006105	KIT PANEL OFFSET	1
		CHOOSE INFEED TO ACHIEVE DESIRED OVERALL LENGTH		
	I	6252444400	ASSY,INFEED,24" X 32.8"	1
		6252444401	ASSY,INFEED,24" X 50.6"	1
		6252441400	ASSY,INFEED,24" X 29.2"	1
		CHOOSE 1	PUMP OPTIONS	
	K	6250006500	ASSY, BOOST PUMP , 230V	1
		6250006501	ASSY, BOOST PUMP , 480V	1
		6250006502	ASSY, BOOST PUMP , 380V	1
		OPTIONAL	CHOOSE BASED ON CUSTOMERS NEED	
	M	6252440200	ASSY, LANE DIVIDER 24"	1
		CHOOSE 1	DRIVE OPTION	
	N	6250001210	KIT, DUAL BELT	1
		CHOOSE 1	DRIVE MOTOR OPTION	
	P	6250020000	ASSY,DRIVE,RSD,230/480V	1
		6250030000	ASSY,DRIVE MTR,RSD,380V	1
		CHOOSE FOR SKINNING STYLE OPTION		
	R	6252474000	KIT, WATERLESS SKINNING	1
		6250001250	KIT, NON-WATERLESS SKINNING	1
		CHOOSE BASED ON SKINNING STYLE OPTION		
	T	6250000100	SPARES KIT, WATER	1
		6250000101	SPARES KIT, WATERLESS	1



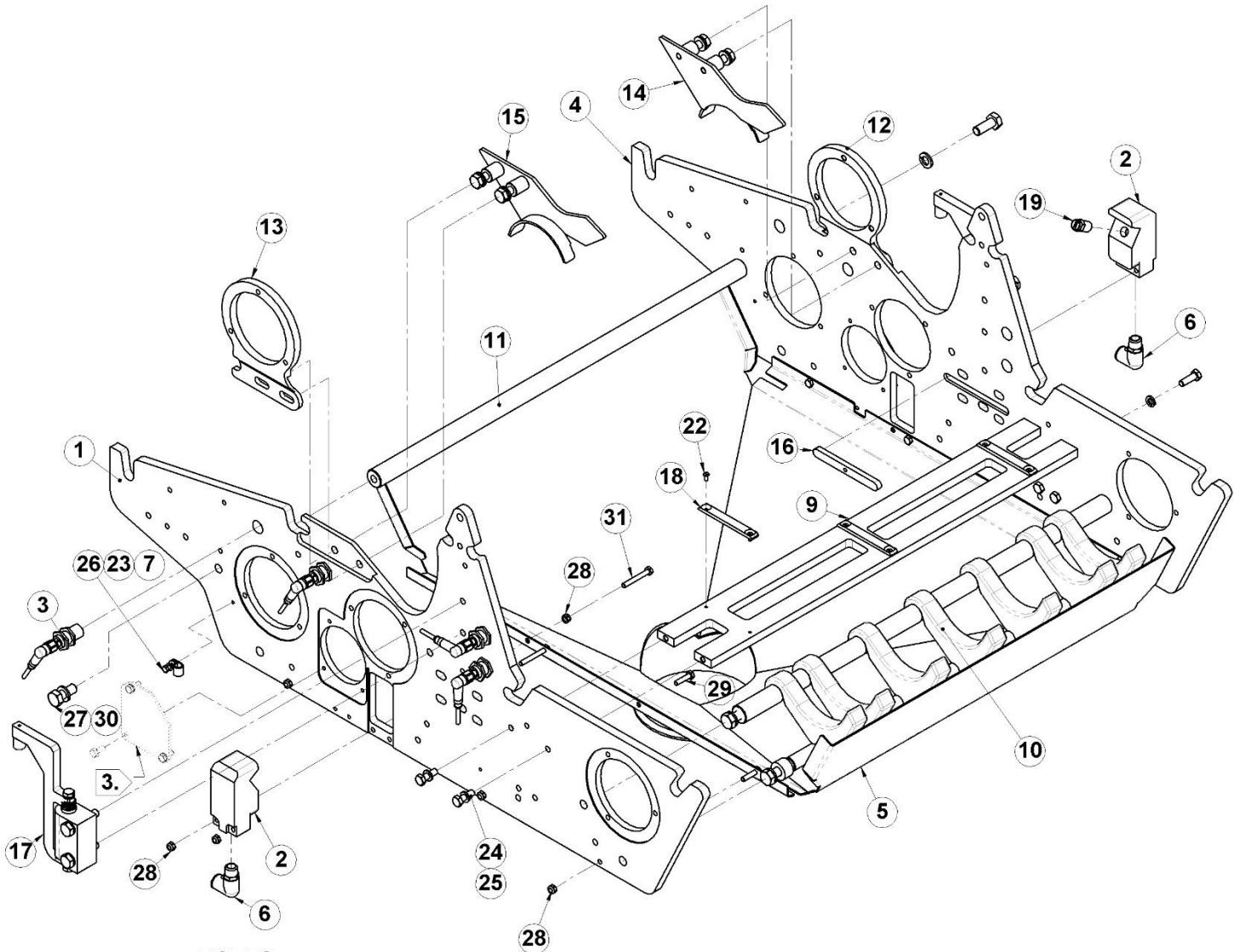
ASSY, BASE FRAME 24



ASSY BASE FRAME 24"				
FOR CUSTOMER USE	ITEM	PART No	DESCRIPTION	QTY
	1	6252421000	WLDT, BASE FRAME 24	1
	2	6252420020	M12 X 15 BOSS	2
	3	92902301	FOOT,LEVELING M24 SS	4
	4	95171200	NUT M12 HEX SS LOCK DIN 985	2
	5	95170024	NUT M24 HEX SS DIN 934	4
	6	95161250	SCR M12x50 HEX CAP SS DIN931	2
	7	92902289	ANCHOR. FLOOR 1/2	4



ASSY, FRAME 24" WATERLESS



NOTES:

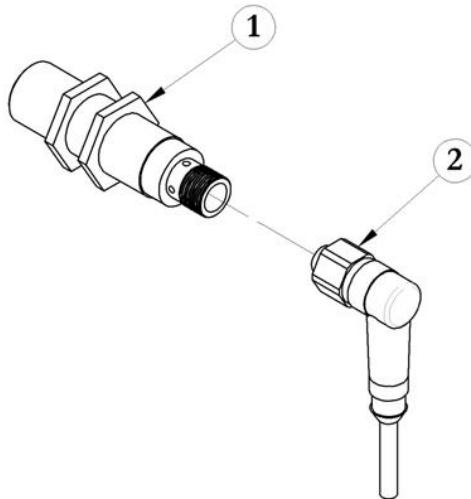
1. ITEMS (NOT SHOWN) ARE FOR USE IF ADDITIONAL WASHING POWER IS REQ'D. PACKAGE AND SHIP WITH SPARE PARTS.
2. COMPONENTS GHOSTED ARE SHOWN FOR REFERENCE.
3. KIT P/N 6250001250 TO BE INSTALLED WHEN NOT USING CLEANING ROLLER.



ASSY FRAME 24" WATERLESS				
FOR CUSTOMER USE	ITEM	PART No	DESCRIPTION	QTY
	1	6250012170	PLATE, SIDE, RH, WL	1
	2	6250013022	MANIFOLD, 50 DEG. NOZZLE	2
	3	6250006000	ASSY, PROX SWITCH	4
	4	6250012172	PLATE, SIDE, LH, WL	1
	5	6252404100	WLDT, LOWER PAN, 24"	1
	6	93400152	FTG, PP 90, R3/8 X 12	2
	7	96001246	CABLE CLAMP 3/8 O.D.	1
	8	9089400000	CABLE CLAMP 12-504 1/4"	2
	9	6252416000	PLATE, IN RETURN 24	1
	10	6252412560	ASSY, SPRKT GUARD, 24"	1
	11	6252412530	BAR, STIFFENER, 24"	1
	12	6250012073	TOP PLATE, MACHINED, LH	1
	13	6250012075	TOP PLATE, MACHINED, RH	1
	14	6250012300	ASSY, SIDE SHIELD, RH	1
	15	6250012301	ASSY, SIDE SHIELD, LH	1
	16	6250012040	KEY, SIDE PLATE	2
	17	6252412600	ASSY, BUMP STOP	2
	18	6250012030	WEAR STRIP	3
	19	93861986	SPRAY NOZZLE, 5010	2
	20	93862004	SPRAY NOZZLE, 5015	2
	21	93862005	SPRAY NOZZLE, 5020	2
	22	30870410	SCR M4 X 10 SLOT FLHD SS DIN963	6
	23	95180005	WASHER M5 FLAT SS DIN125A	3
	24	95160825	SCR M8x25 HEX CAP SS DIN933	4
	25	95180800	WASHER M8 LOCK SS DIN127B	4
	26	95160510	SCR M5x10 HEX CAP SS DIN933	3
	27	95161231	SCR M12x30 HEX CAP SS DIN933	2
	28	95170600	NUT M6 HEX SS LOCK DIN 985	10
	29	95160625	SCR M6x25 HEX CAP SS DIN933	6
	30	95181200	WASHER M12 LOCK SS DIN127B	2
	31	95160648	SCR M6x45 HEX CAP SS DIN931	4

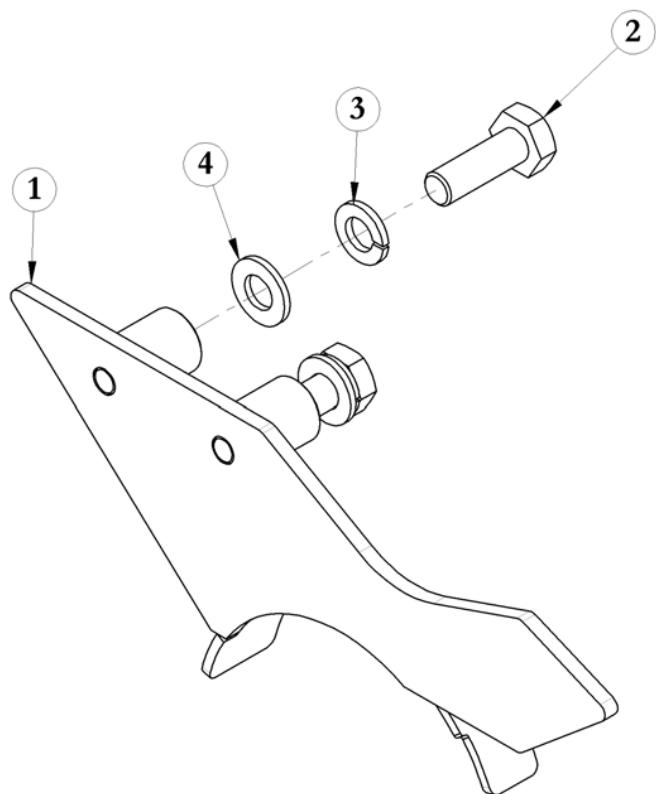


ASSY, PROX SWITCH				
For Customer Use	Pos.	Part No.	Description	Qty
	1	96110299	INDUCTIVE SENSOR	1
	2	96110283	5 METER RT CABLE	1



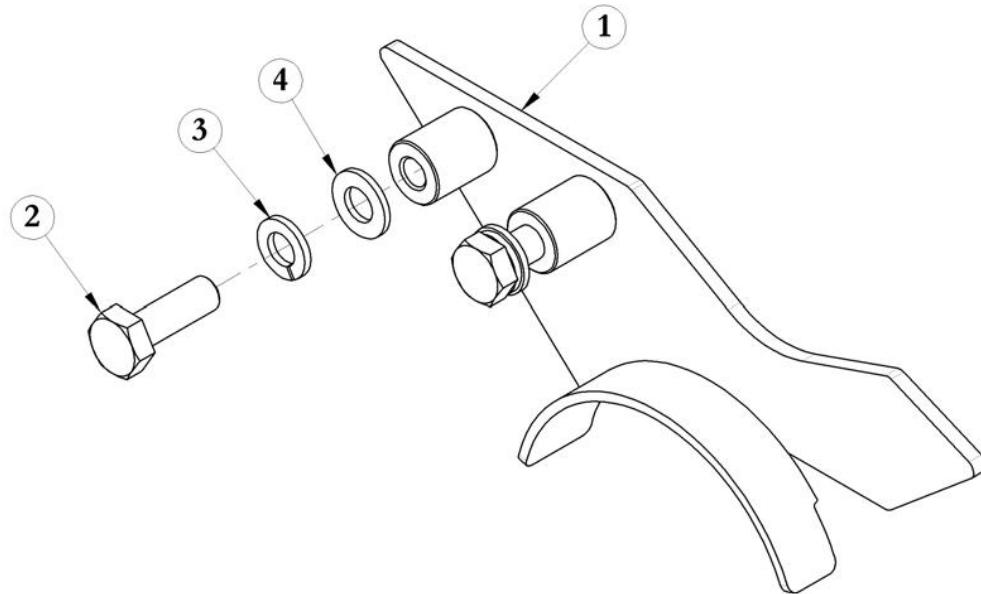


ASSY, SIDE RH SHIELD				
For Customer Use	Pos.	Part No.	Description	Qty
	1	6250012310	WLDT, SIDE SHIELD, RH	1
	2	95161028	SCR M10x30 HEX CAP SS DIN933	2
	3	95181000	WASHER M10 LOCK SS DIN127B	2



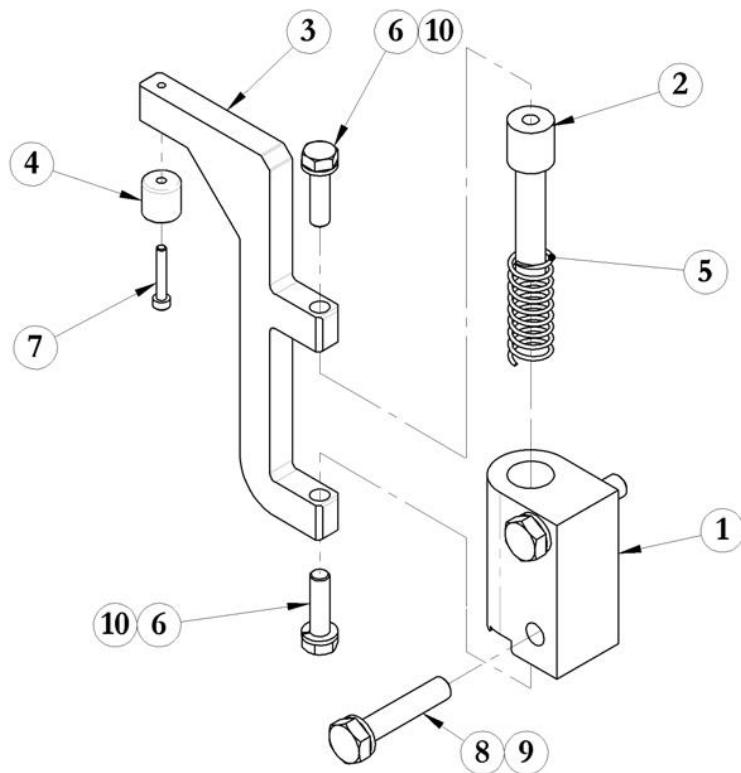


ASSY, SIDE LH SHIELD				
For Customer Use	Pos.	Part No.	Description	Qty
	1	6250012311	WLDT, SIDE SHIELD, LH	1
	2	95161028	SCR M10x30 HEX CAP SS DIN933	2
	3	95181000	WASHER M10 LOCK SS DIN127B	2





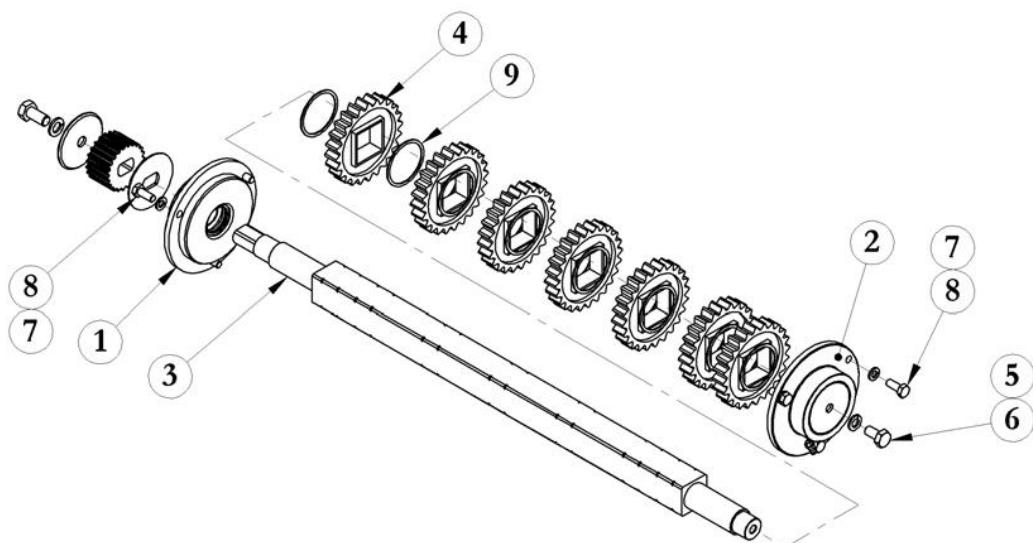
ASSY, BUMP STOP				
For Customer Use	Pos.	Part No.	Description	Qty
	1	6252412620	BASE,BUMPER	1
	2	6252412630	PIVOT PIN,STOP	1
	3	6252412640	BRKT,BUMP STOP	1
	4	93851191	BUMPER,RD 5/8 X 5/8 X M4	1
	5	93851133	SPRING OD=18.3MM, WIRE 1.7MM	1
	6	95160830	SCR M8x30 HEX CAP SS DIN933	2
	7	95160425	SCR M4 X 25 SOC HD CAP SS DIN912	1
	8	95161050	SCR M10x50 HEX CAP SS DIN931	2
	9	95181000	WASHER M10 LOCK SS DIN127B	2
	10	95180800	WASHER M8 LOCK SS DIN127B	2





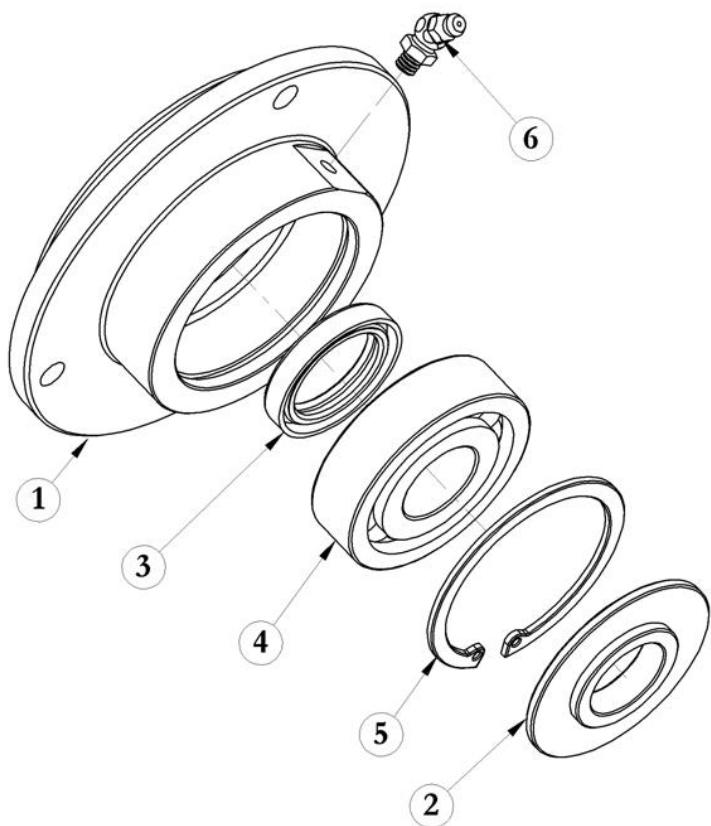
ASSY, OUT DRIVE 24

For Customer Use	Pos.	Part No.	Description	Qty
	1	6250010000	ASSY, HOUSING DRIVE	1
	2	6250011000	ASSY, BEARING HOUSING	1
	3	6252461000	SHAFT, CONV DRIVE 24	1
	4	92541272	SPROCKET, CONVEYOR 24T	7
	5	95181000	WASHER M10 LOCK SS DIN127B	1
	6	95161020	SCR M10x20 HEX CAP SS DIN933	1
	7	95180800	WASHER M8 LOCK SS DIN127B	6
	8	95160820	SCR M8x20 HEX CAP SS DIN933	6
	9	93800628	RING, SMALLEY RET2"	14



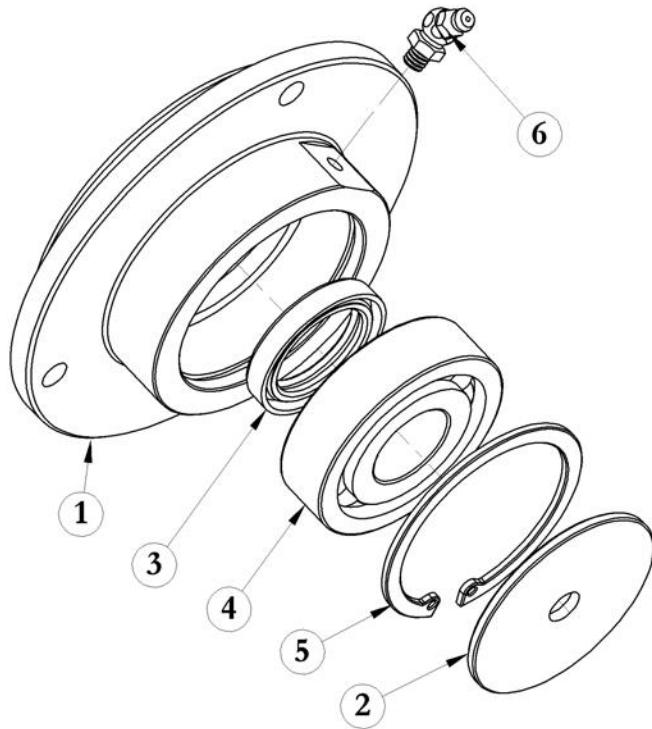


ASSY, HOUSING DRIVE				
For Customer Use	Pos.	Part No.	Description	Qty
	1	6250010010	HUB, BEARING	1
	2	6250010020	SPACER, SEAL DRIVE	1
	3	92720116	SEAL, 30 x 42 x 7	1
	4	33006305	BEARING, GROOVED, BALL 6305	1
	5	31010622	SNAPRING 62x2 DIN 472	1
	6	34700258	NIPPLE,GRS.BM6,45DEG	1



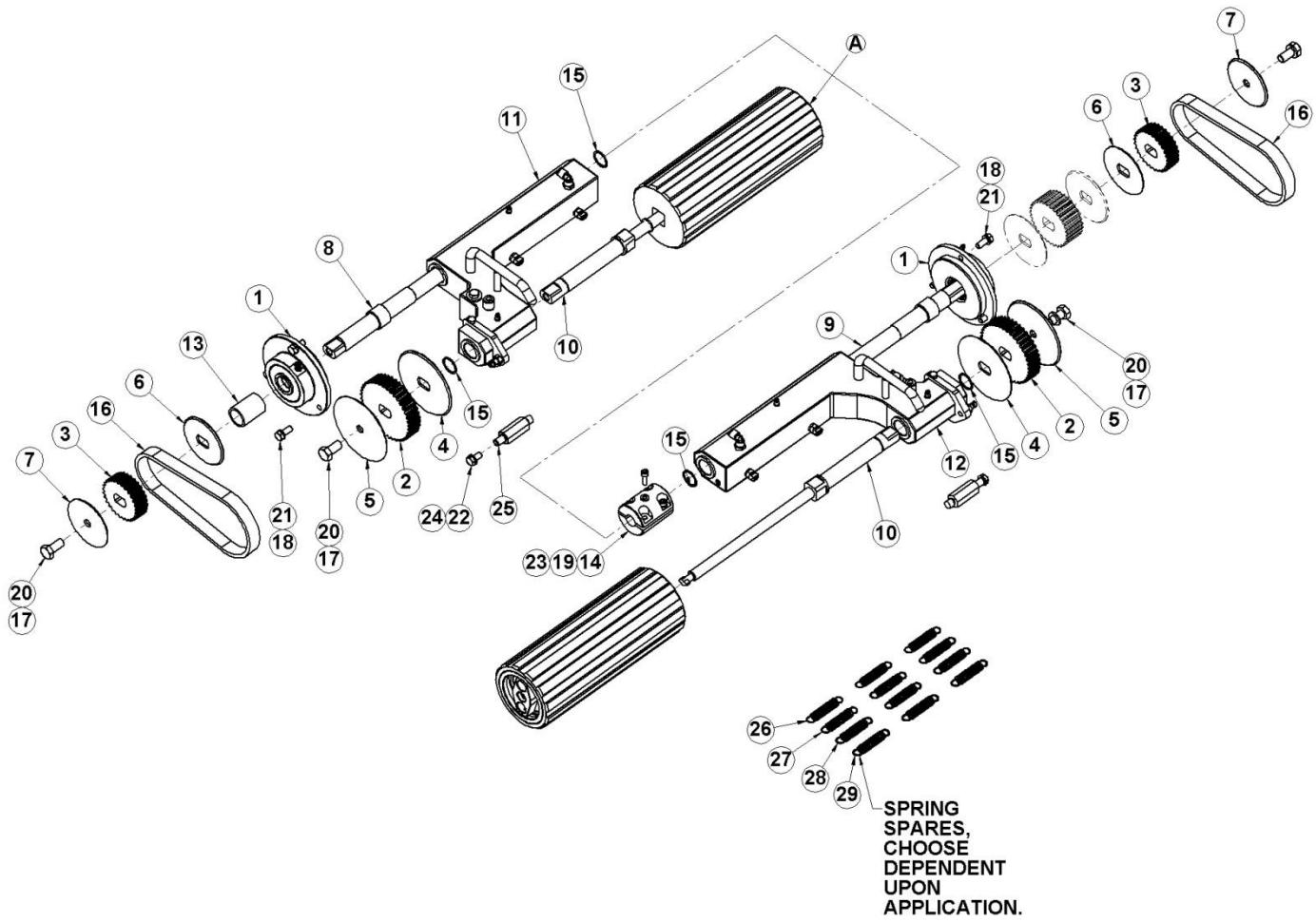


ASSY, BEARING HOUSING				
For Customer Use	Pos.	Part No.	Description	Qty
	1	6250010010	HUB, BEARING	1
	2	6250010030	SPACER, SEAL	1
	3	92720116	SEAL, 30 x 42 x 7	1
	4	33006305	BEARING, GROOVED, BALL 6305	1
	5	31010622	SNAPRING 62x2 DIN 472	1
	6	34700258	NIPPLE,GRS.BM6,45DEG	1





ASSY, PRESSURE DRIVE 24





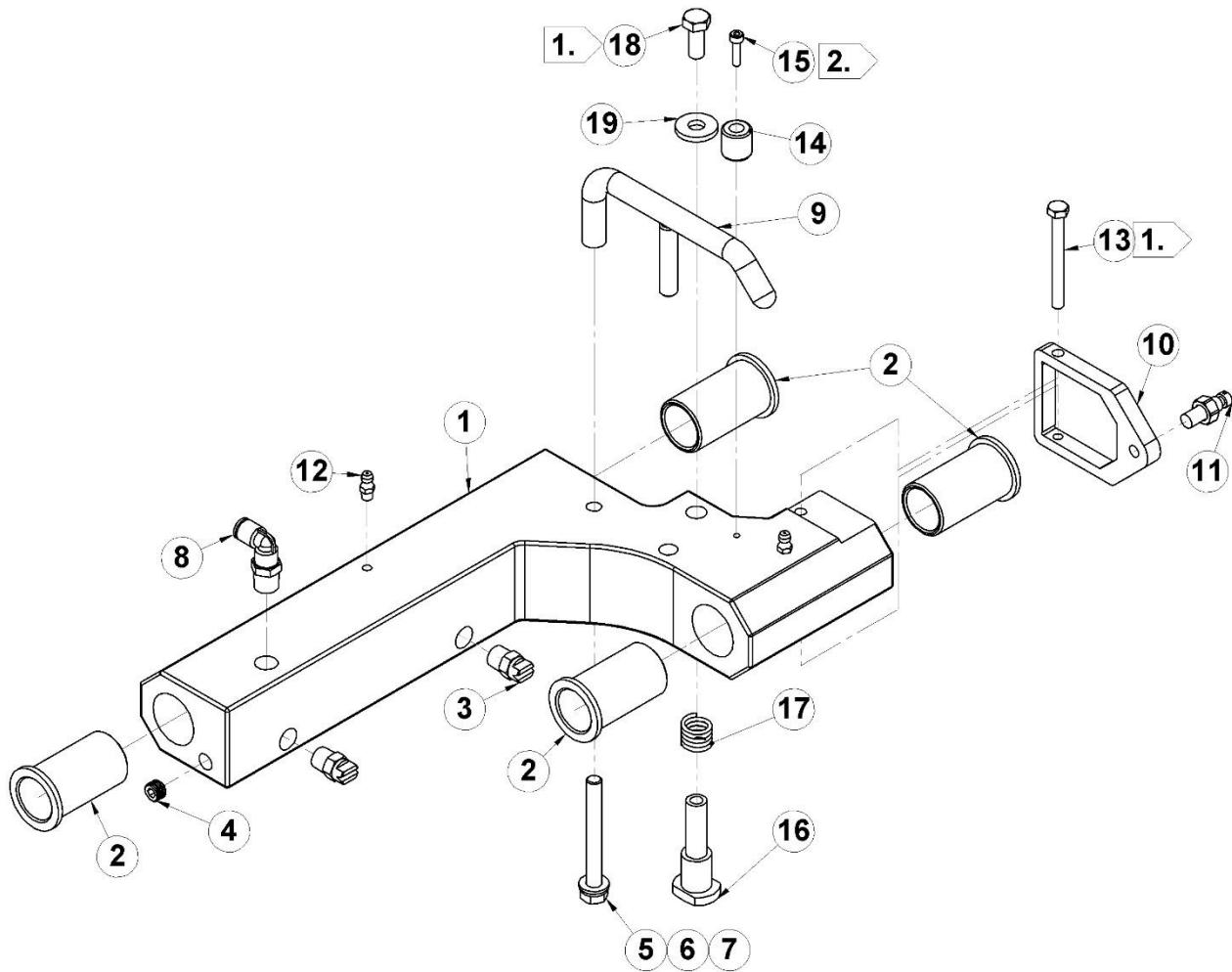
ASSY PRESSURE DRIVE 24				
FOR CUSTOMER USE	ITEM	PART No.	DESCRIPTION	QTY
	1	6250010000	ASSY, HOUSING DRIVE	2
	2	6250082052	SPROCKET 40T	2
	3	6250082055	SPROCKET 28T	2
	4	6250082252	FLANGE, 40T IN	2
	5	6250082152	FLANGE, 40T OUT	2
	6	6250082255	FLANGE, 28T IN	2
	7	6250082155	FLANGE, 28T OUT	2
	8	6252406100	SHAFT, PRESSURE R	1
	9	6252406200	SHAFT, PRESSURE L	1
	10	6252405564	SHAFT, TRANS ROLL L	2
	11	6252406300	ASSY, SHAFT BLOCK RS	1
	12	6252406400	ASSY, SHAFT BLOCK LS	1
	13	6252406210	BEARING SPACER	1
	14	300620236870	COUPLING, SPLIT	1
	15	93800636	RING, EXT 24MM SHAFT	4
	16	92520052	BELT, PRESSURE DRIVE	2
	17	95181200	WASHER M12 LOCK SS DIN127B	3
	18	95180800	WASHER M8 LOCK SS DIN127B	6
	19	95180600	WASHER M6 LOCK SS DIN127B	4
	20	95161225	SCR M12x25 HEX CAP SS DIN933	3
	21	95160820	SCR M8x20 HEX CAP SS DIN933	6
	22	95160816	SCR M8x16 HEX CAP SS DIN933	2
	23	95160619	SCR M6 X 20 SOC HD CAP SS DIN912	4
	24	95180008	WASHER M8 FLAT SS DIN125A	2
	25	6252406020	POST, SPRING MOUNT	2
	26	93851193	SPRING,TENSION, 2LBS	3
	27	93851194	SPRING,TENSION,3LBS	3
	28	93851195	SPRING,TENSION, 5LBS	3
	29	93851196	SPRING,TENSION, 9LBS	3



OPTIONS TABLE				
ITEM	PART NUMBER	QTY	DESCRIPTION	MATL. OR SPEC.
	CHOOSE1		PRESSURE ROLLER OPTIONS	
A	6252405555	2	ASSY, PRESSURE ROLLER/ACETAL	ACETAL
	6252406503		ASSY, PRESS. 12 FLAP, SOLID	ACETAL
	6252406500		ASSY, PRESS. ROLL W/FLAPS	ACETAL
	6252406504		ASSY, ROLL. 6 FLAP, SOLID	ACETAL
	6252406505		ASSY, PRESS. ROLL 4 FLAP	ACETAL
	6252406506		ASSY, PRESS. ROLL 5 FLAP	ACETAL



ASSY, SHAFT BLOCK LS



NOTES:

1. ▶ APPLY LOCTITE 242 PRIOR TO ASSEMBLY.
2. ▶ APPLY LOCTITE 401 PRIOR TO ASSEMBLY.

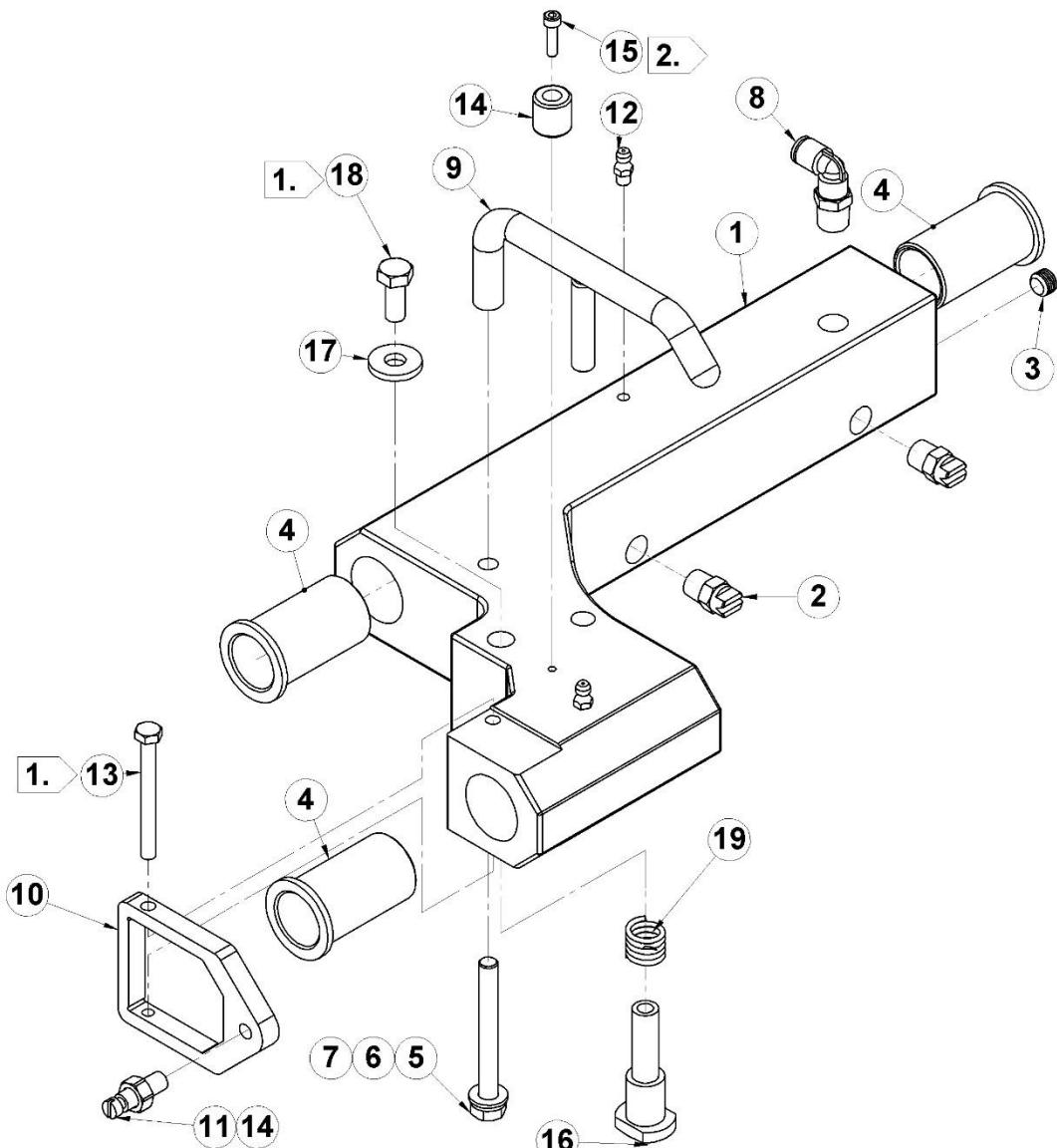


ASSY SHAFT BLOCK LS (6252406400)

FOR CUSTOMER USE	ITEM	PART No	DESCRIPTION	QTY
	1	6252406410	BLOCK, SHAFT, LEFT	1
	2	92700440	BUSHING 24 X 30 X 55	4
	3	93861974	NOZZLE, H1/4VV-SS11002	2
	4	93480017	PIPE PLUG -1/8 NPT SOC SS	1
	5	95160871	SCR M8x70 HEX CAP SS DIN931	1
	6	95180800	WASHER M8 LOCK SS DIN127B	1
	7	95180008	WASHER M8 FLAT SS DIN125A	1
	8	93400253	FTG,PP 90,R1/4x6MM	1
	9	6252406340	WLDT, HANDLE	1
	10	6252406350	BRKT,SPRING MOUNT	1
	11	93851192	POST,SPRING MOUNT M8X30	1
	12	168756	GREASE NIPPLE AM6 DIN 71412	2
	13	95160663	SCR M6x60 HEX CAP SS DIN931	1
	14	93851191	BUMPER,RD 5/8 X 5/8 X M4	1
	15	95160416	SCR M4 X 16 SOC HD CAP SS DIN912	1
	16	6252406450	PLUNGER, SHAFT BLOCK	1
	17	93851220	SPRING, COMPRESSION, 105	1
	18	95160820	SCR M8x20 HEX CAP SS DIN933	1
	19	95080266	WASHER 11/32 X 7/8 X 0.125 FLAT	1



ASSY, SHAFT BLOCK RS



NOTES:

1. APPLY LOCTITE 242 PRIOR TO ASSEMBLY.
2. APPLY LOCTITE 401 PRIOR TO ASSEMBLY.

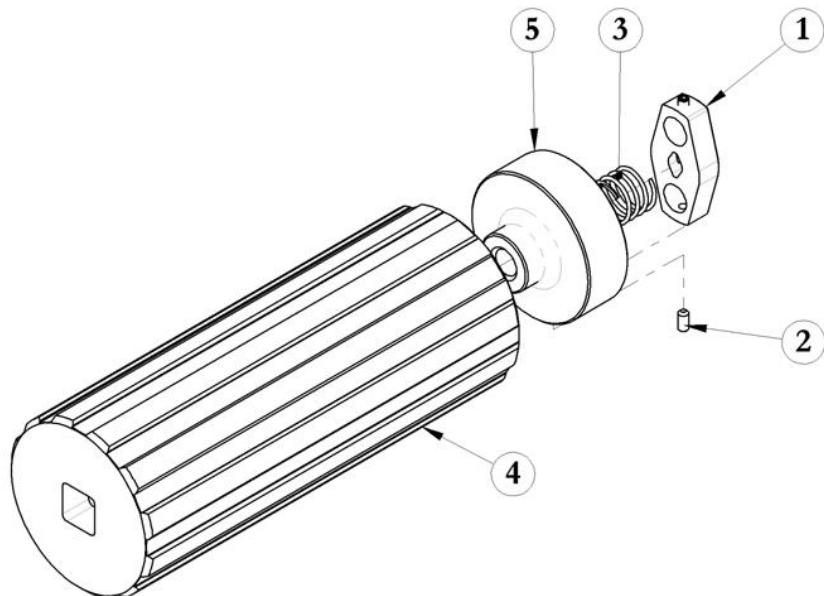


ASSY SHAFT BLOCK RS (6252406300)

FOR CUSTOMER USE	ITEM	PART No	DESCRIPTION	QTY
	1	6252406310	BLOCK, SHAFT, RIGHT	1
	2	93861974	NOZZLE, H1/4VV-SS11002	2
	3	93480017	PIPE PLUG -1/8 NPT SOC SS	1
	4	92700440	BUSHING 24 X 30 X 55	4
	5	95160871	SCR M8x70 HEX CAP SS DIN931	1
	6	95180800	WASHER M8 LOCK SS DIN127B	1
	7	95180008	WASHER M8 FLAT SS DIN125A	1
	8	93400253	FTG,PP 90,R1/4x6MM	1
	9	6252406340	WLDT, HANDLE	1
	10	6252406350	BRKT,SPRING MOUNT	1
	11	93851192	POST,SPRING MOUNT M8X30	1
	12	168756	GREASE NIPPLE AM6 DIN 71412	2
	13	95160663	SCR M6x60 HEX CAP SS DIN931	1
	14	93851191	BUMPER, RD 5/8 X 5/8 X M4	1
	15	95160416	SCR M4 X 16 SOC HD CAP SS DIN912	1
	16	6252406450	PLUNGER, SHAFT BLOCK	1
	17	95080266	WASHER 11/32 X 7/8 X 0.125 FLAT	1
	18	95160820	SCR M8x20 HEX CAP SS DIN933	1
	19	93851220	SPRING, COMPRESSION, 105	1

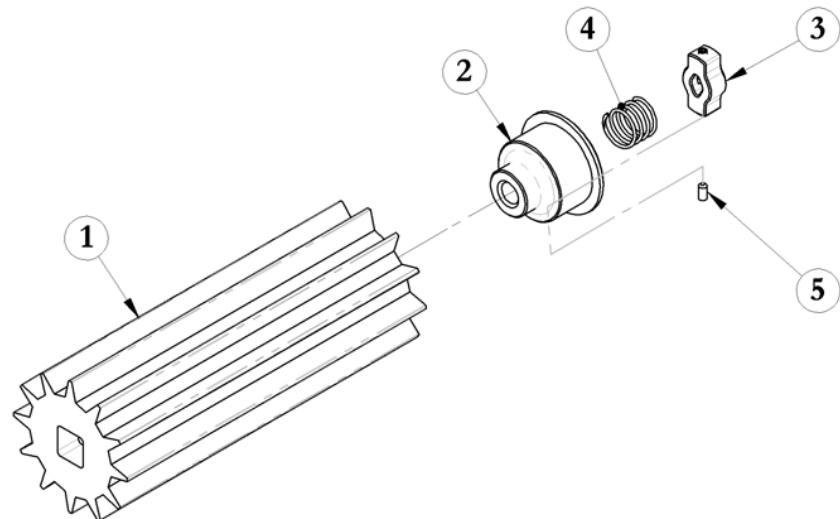


ASSY, PRESSURE ROLL				
For Customer Use	Pos.	Part No.	Description	Qty
	1	6252405553	LATCH, TRANS ROLL	1
	2	95160672	SET SCR CUP PT M6X12 DIN916	2
	3	93851190	SPRING, COMPRESSION	1
	4	6252405551	ROLLER, PRESSURE 12T	1
	5	6252405552	PLUG, TRANS ROLLER	1



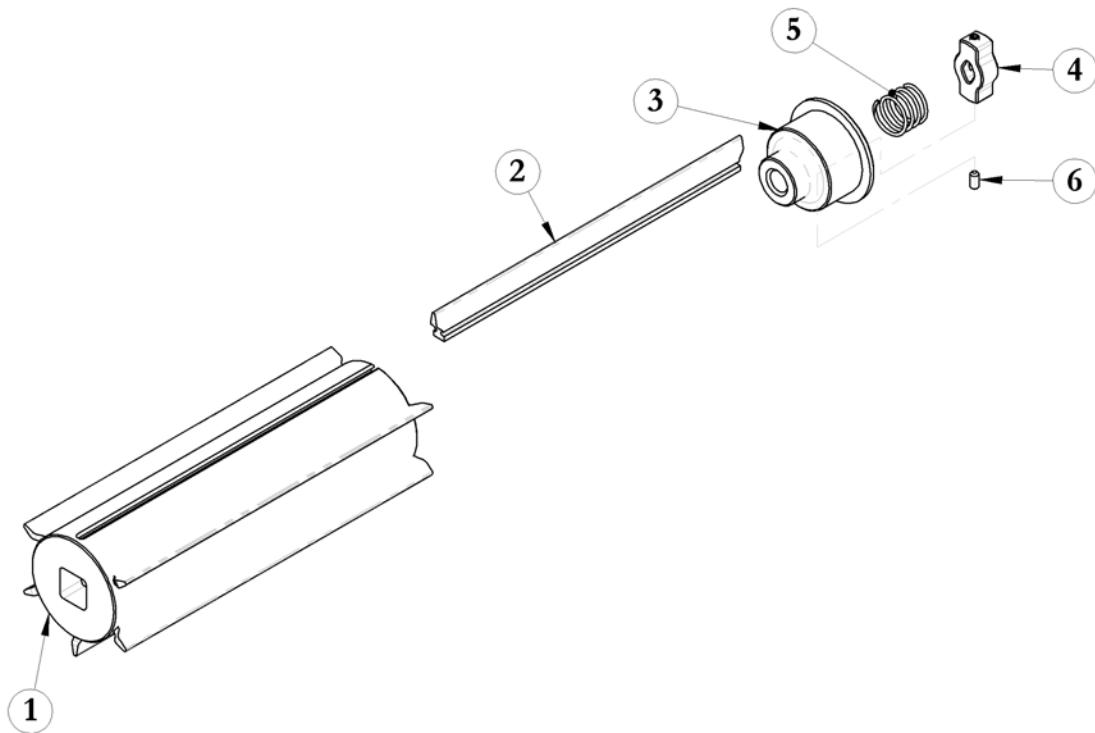


ASSY, PRESSURE 12 FLAP, SOLID				
For Customer Use	Pos.	Part No.	Description	Qty
	1	6252406513	PRESS. ROLLER, 12/SOLID	1
	2	6252406530	CAP, PRESS. ROLLER	1
	3	6252406540	LATCH, PRESS. ROLLER	1
	4	93851190	SPRING, COMPRESSION	1
	5	95160672	SET SCR CUP PT M6X12 DIN916	2



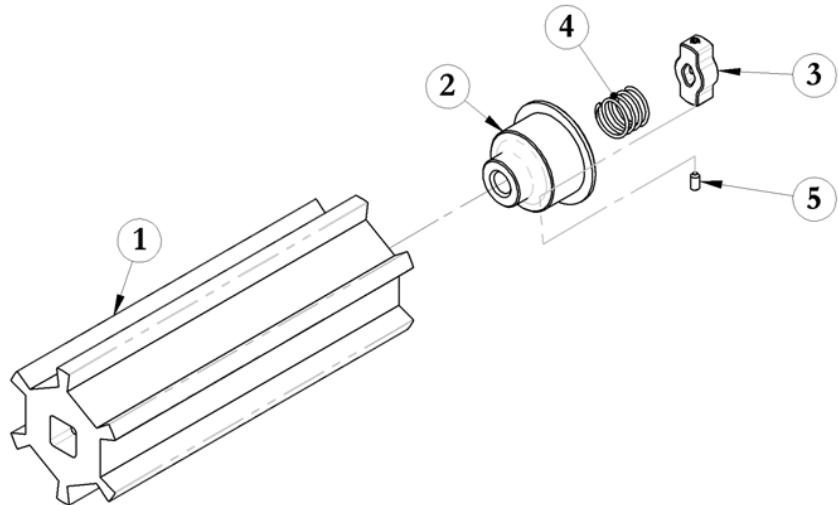


ASSY, PRESSURE ROLLER W/FLAPS					
For Customer Use	Pos.	Part No.	Description		Qty
	1	6252406510	PRESS. ROLLER, SLOTTED		1
	2	6252406520	FLAP, PRESSURE ROLLER		6
	3	6252406530	CAP, PRESS. ROLLER		1
	4	6252406540	LATCH, PRESS. ROLLER		1
	5	93851190	SPRING, COMPRESSION		1
	6	95160672	SET SCR CUP PT M6X12 DIN916		2



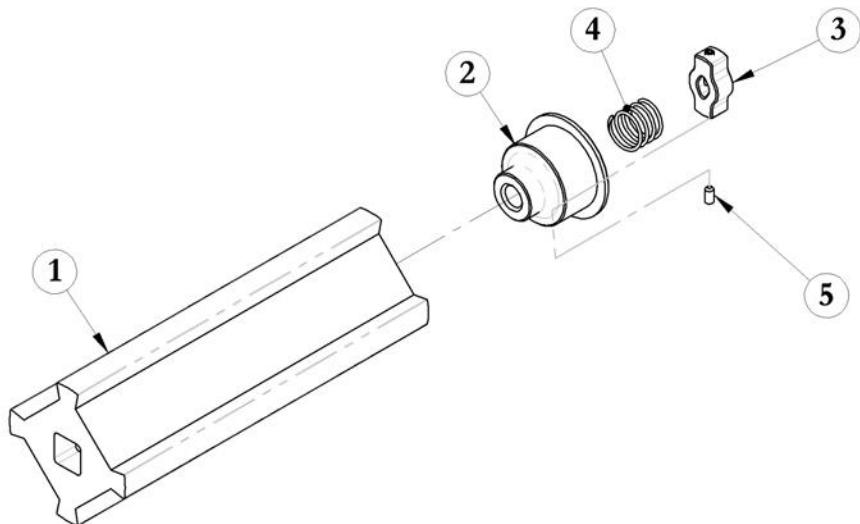


ASSY, PRESS ROLL 6 FLAP				
For Customer Use	Pos.	Part No.	Description	Qty
	1	6252406514	PRESS. ROLLER, 6/SOLID	1
	2	6252406530	CAP, PRESS. ROLLER	1
	3	6252406540	LATCH, PRESS. ROLLER	1
	4	93851190	SPRING, COMPRESSION	1
	5	95160672	SET SCR CUP PT M6X12 DIN916	2



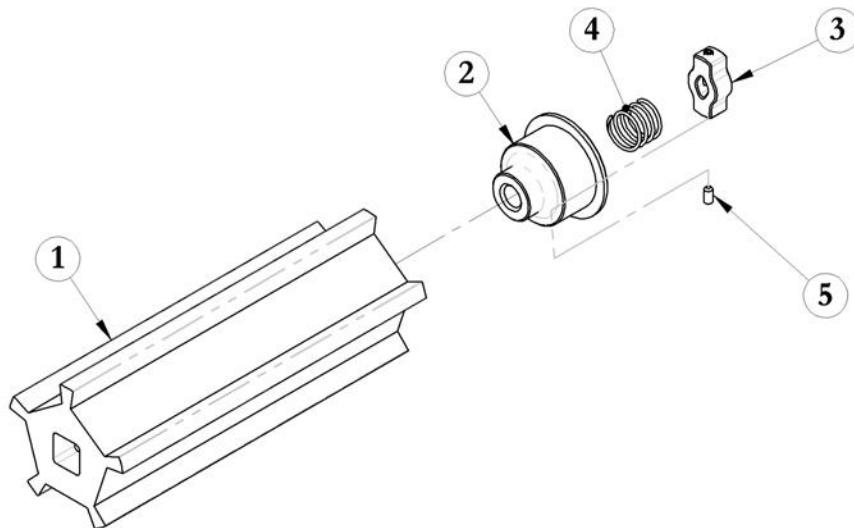


ASSY, PRESS. ROLL 4 FLAP				
For Customer Use	Pos.	Part No.	Description	Qty
	1	6252406515	PRESS. ROLLER, 4/SOLID	1
	2	6252406530	CAP, PRESS. ROLLER	1
	3	6252406540	LATCH, PRESS. ROLLER	1
	4	93851190	SPRING, COMPRESSION	1
	5	95160672	SET SCR CUP PT M6X12 DIN916	2



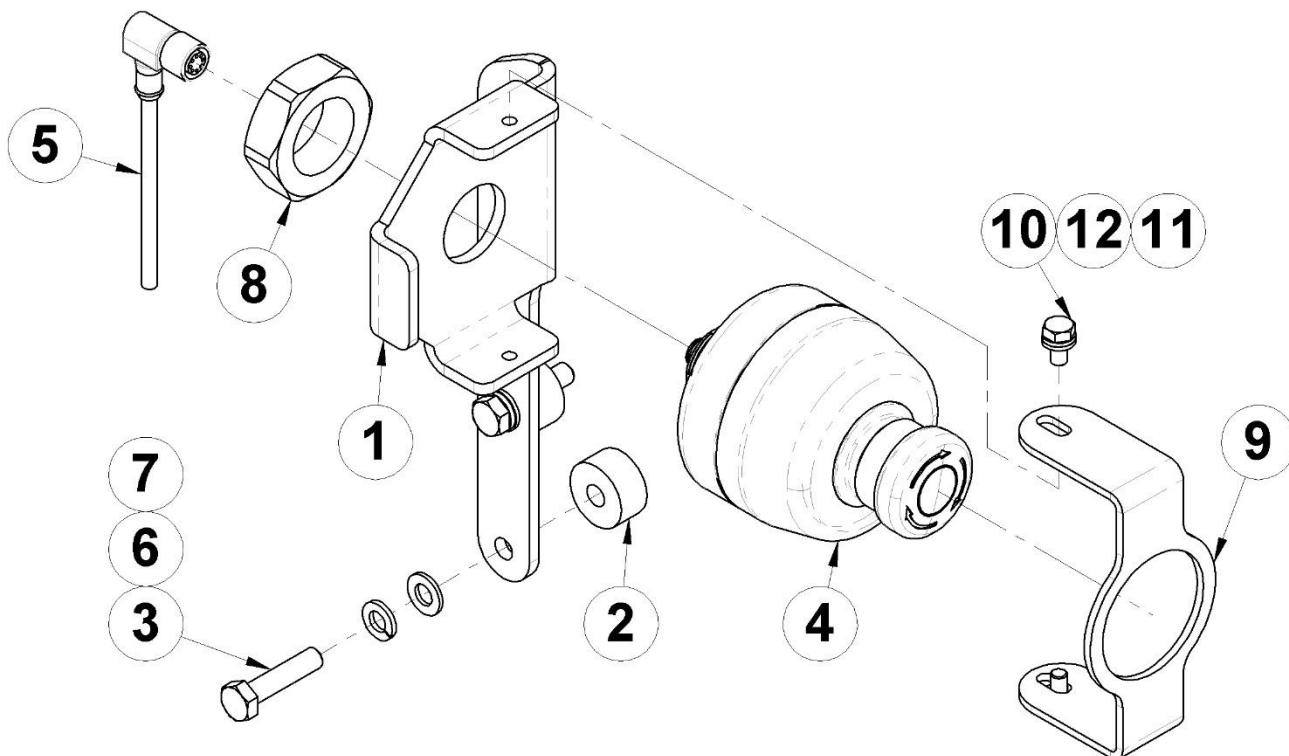


ASSY, PRESS. ROLL 5 FLAP				
For Customer Use	Pos.	Part No.	Description	Qty
	1	6252406516	PRESS. ROLLER, 5/SOLID	1
	2	6252406530	CAP, PRESS. ROLLER	1
	3	6252406540	LATCH, PRESS. ROLLER	1
	4	93851190	SPRING, COMPRESSION	1
	5	95160672	SET SCR CUP PT M6X12 DIN916	2



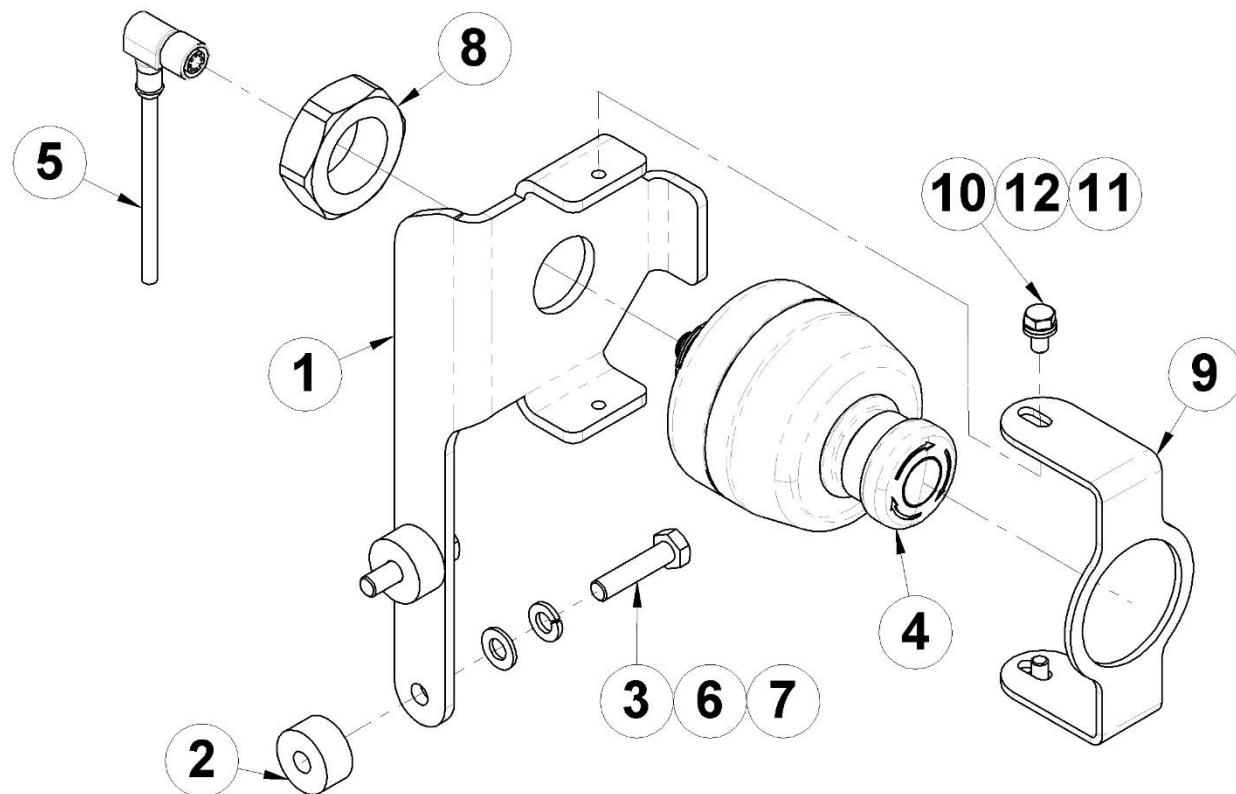


ASSY E STOP ROUND RSD (6250055030)				
FOR CUSTOMER USE	ITEM	PART No	DESCRIPTION	QTY
	1	6250055210	BRACKET, E STOP, RD, RSD	1
	2	6250052000	SPACER, SWITCH PLATE	2
	3	95160835	SCR M8x35 HEX CAP SS DIN933	2
	4	96110524	BUTTON, ESTOP LIGHTED	1
	5	96110449	CABLE, M12, 8 PIN, 90	1
	6	95180800	WASHER M8 LOCK SS DIN127B	2
	7	95180008	WASHER M8 FLAT SS DIN125A	2
	8	95173003	NUT M30x1.5 JAM SS DIN 439B	1
	9	6250055220	BRACKET, BUMP	1
	10	95160613	SCR M6x12 HEX CAP SS DIN933	2
	11	95180006	WASHER M6 FLAT SS DIN125A	2
	12	95180600	WASHER M6 LOCK SS DIN127B	2



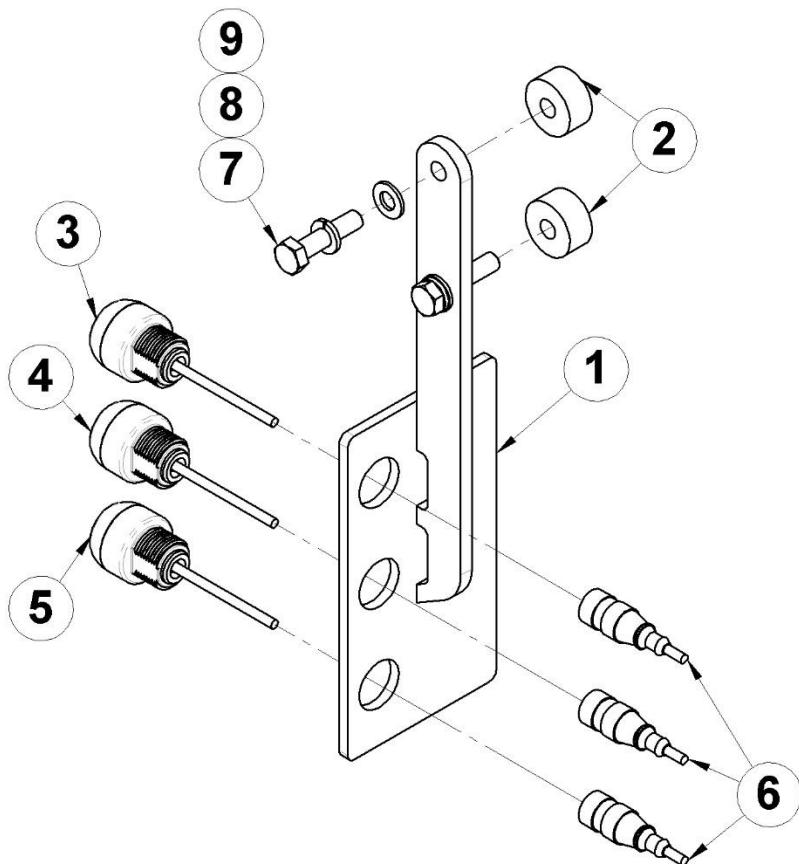


ASSY E STOP ROUND LSD (6250055031)				
FOR CUSTOMER USE	ITEM	PART NO	DESCRIPTION	QTY
	1	6250055211	BRACKET, E STOP, RD, LSD	1
	2	6250052000	SPACER, SWITCH PLATE	2
	3	95160835	SCR M8x35 HEX CAP SS DIN933	2
	4	96110524	BUTTON, ESTOP LIGHTED	1
	5	96110449	CABLE, M12, 8 PIN, 90	1
	6	95180800	WASHER M8 LOCK SS DIN127B	2
	7	95180008	WASHER M8 FLAT SS DIN125A	2
	8	95173003	NUT M30x1.5 JAM SS DIN 439B	1
	9	6250055220	BRACKET, BUMP	1
	10	95160613	SCR M6x12 HEX CAP SS DIN933	2
	11	95180006	WASHER M6 FLAT SS DIN125A	2
	12	95180600	WASHER M6 LOCK SS DIN127B	2

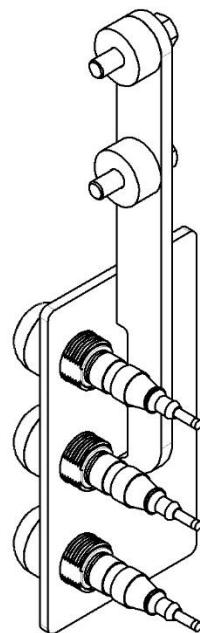




ASSY START STOP (6250050010)				
FOR CUSTOMER USE	ITEM	PART No	DESCRIPTION	QTY
	1	6250051020	WLDT, PUSH BTN MOUNT	1
	2	6250052000	SPACER, SWITCH PLATE	2
	3	96110565	BUTTON,LIGHT,TOUCH,GREEN	1
	4	96110564	BUTTON,LIGHT,TOUCH,RED	1
	5	96110566	BUTTON,LIGHT,TOUCH,GREEN	1
	6	96110341	CABLE, SENSOR M12 IP69K	3
	7	95160835	SCR M8x35 HEX CAP SS DIN933	2
	8	95180800	WASHER M8 LOCK SS DIN127B	2
	9	95180008	WASHER M8 FLAT SS DIN125A	2
	10	95160856	SCR M8x55 HEX CAP SS DIN931	2



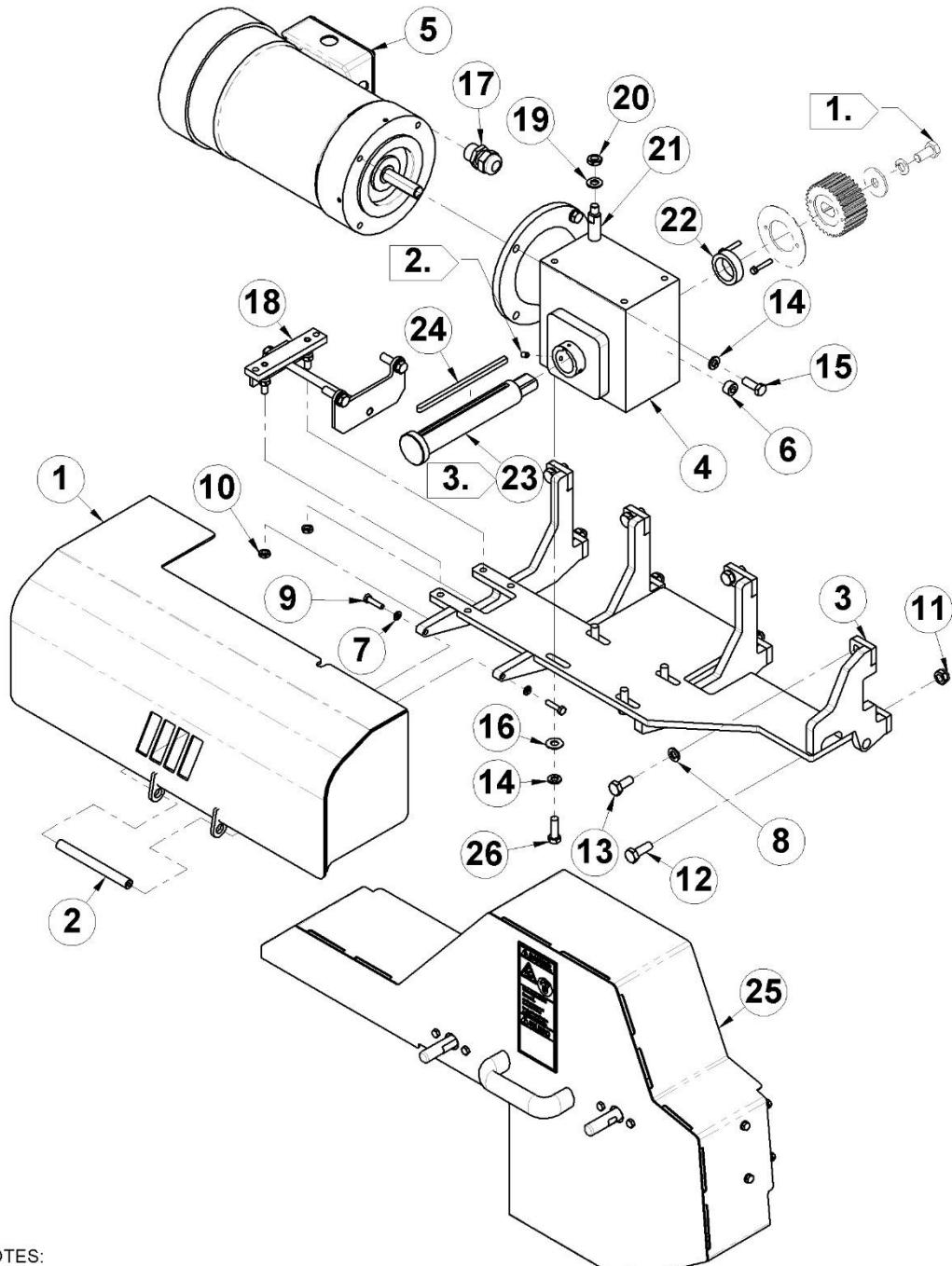
RSD ASSY VIEW



LSD ASSY VIEW



ASSY, DRIVE MOTOR LSD 230/480V



NOTES:

1. > APPLY LOCTITE #242 OR EQUIVALENT BEFORE ASSEMBLY.
2. > APPLY LOCTITE #222MS OR EQUIVALENT BEFORE ASSEMBLY OF SET SCREWS.
3. > APPLY ANTI SEIZE LIBERALLY TO MOTOR SHAFT & GEAR BOX SHAFT CONNECTION.
4. > COMPONENTS WITHOUT BALLOONS SHOWN FOR REFERENCE.

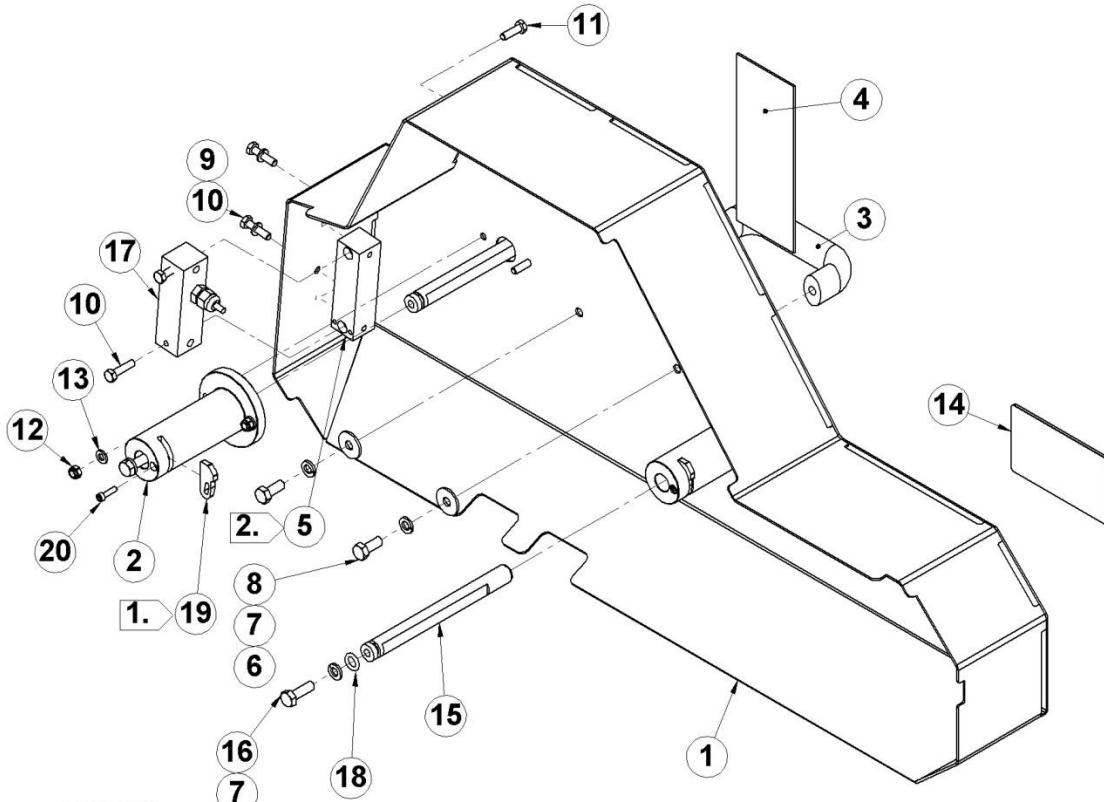


ASSY DRIVE LSD 230/480V (6250020001)				
FOR CUSTOMER USE	ITEM	PART No	DESCRIPTION	QTY
	1	6250094001	WLDT, MOTOR SHIELD, LSD	1
	2	6250094040	BAR, HINGE	1
	3	6250020101	WLDT,MOTOR MOUNT,LSD	1
	4	92000031	GEARBOX,10:1	1
	5	6250020010	ASSY, BA-1625 MOTOR	1
	6	93480055	PLUG, HEX SCKT, 3/8" NPT	1
	7	95180600	WASHER M6 LOCK SS DIN127B	2
	8	95181000	WASHER M10 LOCK SS DIN127B	4
	9	95160625	SCR M6x25 HEX CAP SS DIN933	2
	10	95170802	NUT M8 JAM SS DIN 439B	2
	11	95171000	NUT M10 HEX SS LOCK DIN 985	4
	12	95161028	SCR M10x30 HEX CAP SS DIN933	4
	13	95161025	SCR M10x25 HEX CAP SS DIN933	4
	14	95081202	WASHER LOCK 3/8 SS	6
	15	95042055	SCR 3/8-16 X 1 HEX CAP SS	2
	16	95080302	WASHER FLAT 3/8 X 7/8 OD SS	4
	17	96320036	FTG,CBL,1/2NPT	1
	18	6250004160	ASSY, MOTOR ADJUST	1
	19	95180010	WASHER M10 FLAT SS DIN125A	1
	20	95170110	NUT M10 JAM SS DIN 439B	1
	21	6250094050	MOUNT POST, SHIELD	1
	22	6250007160	SPACER, SHAFT	1
	23	6250007150	SHAFT, BELT DRIVE	1
	24	42330310	KEY 1/4 SQ X 160 SS	1
	25	6250017301	ASSY,DRIVE CVR,LSD,EXT	1
	26	95042060	SCR 3/8-16 X 1 1/8 HEX CAP SS	4



ASSY ACCESS COVER RSD

FOR CUSTOMER USE	ITEM	PART No	DESCRIPTION	QTY
	1	6250015300	WLDT, ACCESS COVER, RSD	1
	2	6250016015	COVER SLIDER, ROUND	2
	3	37400009	GRIP, BRACKET	1
	4	93881603	LABEL, ENTANGLEMENT S	1
	5	42303087	LIMIT SWITCH, MAGNETIC	1
	6	31801008	WASHER M8 FENDER SS DIN9021	2
	7	95180800	WASHER M8 LOCK SS DIN127B	4
	8	95160820	SCR M8x20 HEX CAP SS DIN933	2
	9	95180600	WASHER M6 LOCK SS DIN127B	2
	10	95160625	SCR M6x25 HEX CAP SS DIN933	4
	11	95160620	SCR M6x20 HEX CAP SS DIN933	4
	12	95170600	NUT M6 HEX SS LOCK DIN 985	4
	13	95180006	WASHER M6 FLAT SS DIN125A	4
	14	6250016030	PLACARD,BELT ACCESS,RSD	1
	15	6252400050	COVER POST, ROUND	2
	16	95160825	SCR M8x25 HEX CAP SS DIN933	2
	17	42303088	SWITCH,PROX,LIMIT(W/CABLE)	1
	18	93800394	O-RING, 10MM ID X 3 W	2
	19	6250016036	LOCK, COVER SLIDE	2
	20	95160416	SCR M4 X 16 SOC HD CAP SS DIN912	2

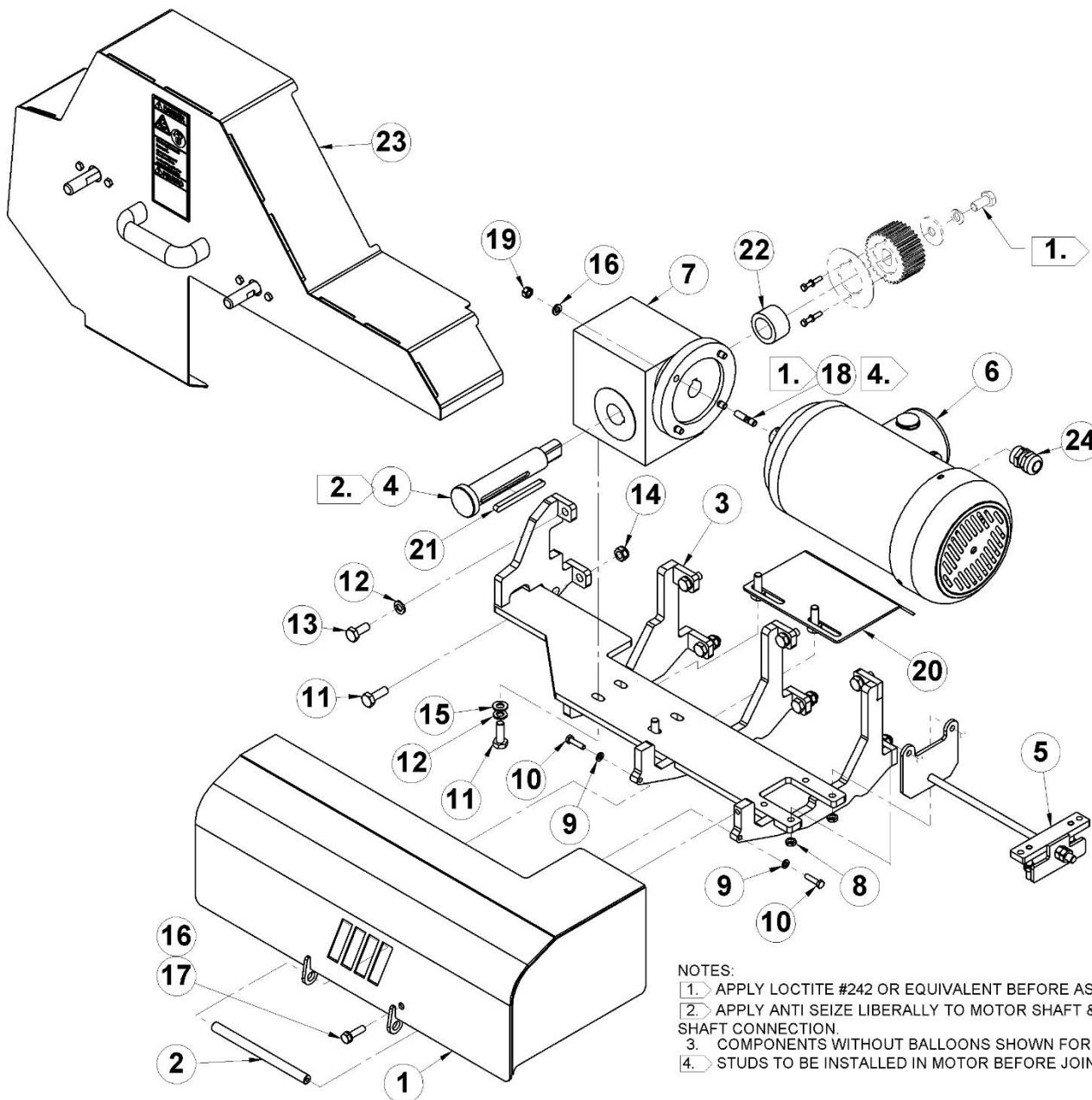


NOTES:

- 1. INSTALL IN POSITION SHOWN SO THAT COVER WILL TELESCOPE FREELY WITHOUT COMING OFF.**
 - 2. NOTE POSITION OF RED DOTS.**



ASSY, DRIVE MOTOR (380V)



NOTES:

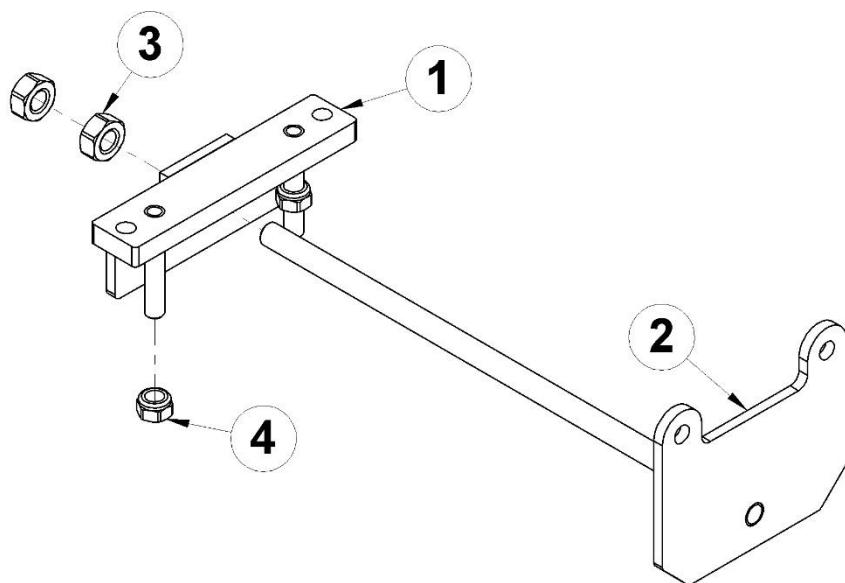
1. APPLY LOCTITE #242 OR EQUIVALENT BEFORE ASSEMBLY.
2. APPLY ANTI SEIZE LIBERALLY TO MOTOR SHAFT & GEAR BOX SHAFT CONNECTION.
3. COMPONENTS WITHOUT BALLOONS SHOWN FOR REFERENCE.
4. STUDS TO BE INSTALLED IN MOTOR BEFORE JOINING TO GEARBOX.



ASSY DRIVE MOTOR RSD 380V (6250030000)				
FOR CUSTOMER USE	ITEM	PART No	DESCRIPTION	QTY
	1	6250095000	WLDT, MOTOR SHIELD,380V	1
	2	6250094041	BAR, HINGE, 380V	1
	3	6250004200	WLDT, MOTOR MOUNT, 380V	1
	4	6250007140	SHAFT, DUAL BELT, 380V	1
	5	6250004180	ASSY, MOTOR ADJ, 380V	1
	6	92021419	MOTOR, 2HP, 380V, TEFC	1
	7	92021420	GEARBOX,10:1	1
	8	95170802	NUT M8 JAM SS DIN 439B	2
	9	95180600	WASHER M6 LOCK SS DIN127B	2
	10	95160625	SCR M6x25 HEX CAP SS DIN933	2
	11	95161028	SCR M10x30 HEX CAP SS DIN933	8
	12	95181000	WASHER M10 LOCK SS DIN127B	8
	13	95161025	SCR M10x25 HEX CAP SS DIN933	4
	14	95171000	NUT M10 HEX SS LOCK DIN 985	4
	15	95180010	WASHER M10 FLAT SS DIN125A	4
	16	95180800	WASHER M8 LOCK SS DIN127B	5
	17	95160830	SCR M8x30 HEX CAP SS DIN933	1
	18	95200825	STUD, M8 X 25, DIN 938	4
	19	95170008	NUT M8 HEX SS DIN 934	4
	20	6250004080	BELT GUARD, 380V	1
	21	6250007145	KEY 8 X 7 X 90	1
	22	6250007112	SPACER, SHAFT, 380V	1
	23	6250017200	ASSY,DRIVE CVR,RSD,380V	1
	24	96320038	FTG,CBL,M25,BRASS	1



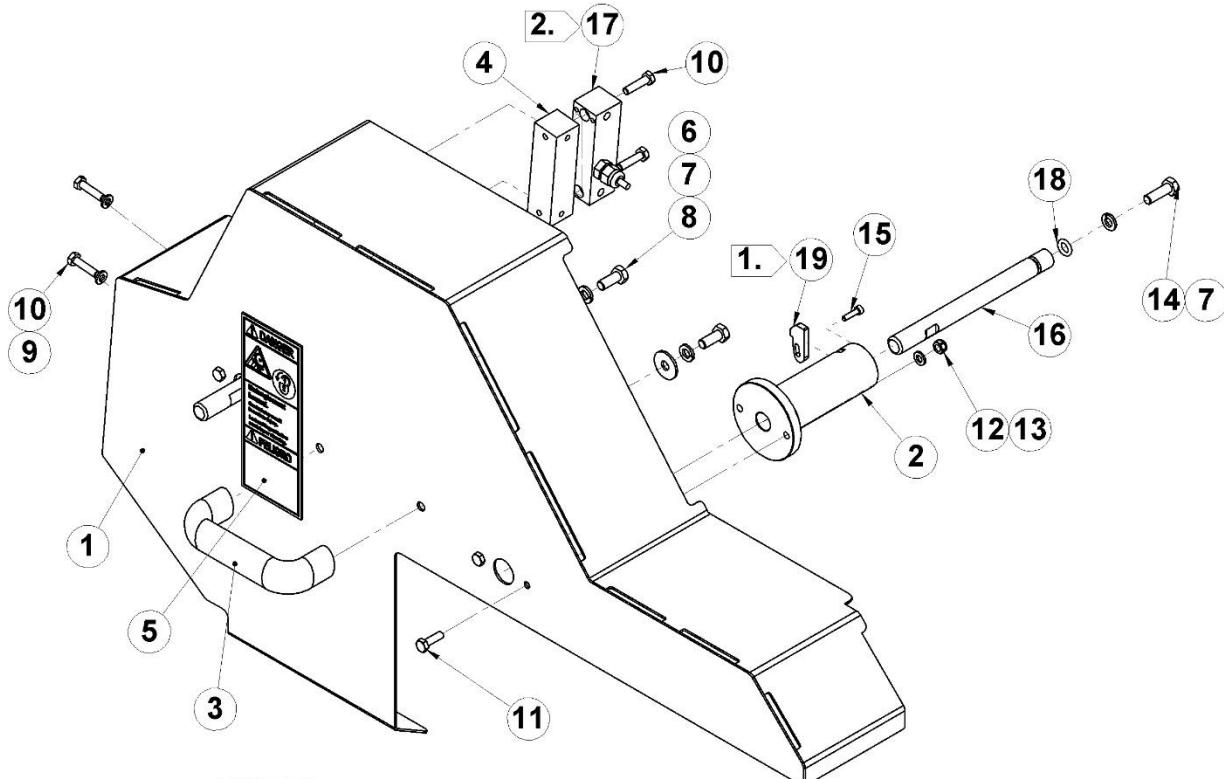
ASSY MOTOR ADJ 380V (6250004180)				
FOR CUSTOMER USE	ITEM	PART No	DESCRIPTION	QTY
	1	6250005150	WLDT,MOTOR SUPPORT,EXT	1
	2	6250004190	WLDT,MOTOR ADJ, 380V	1
	3	95170010	NUT M10 HEX SS DIN 934	2
	4	95170800	NUT M8 HEX SS LOCK DIN 985	2





ASSY DRIVE CVR RSD 380V (6250017200)

FOR CUSTOMER USE	ITEM	PART No	DESCRIPTION	QTY
	1	6250016305	WLDT,DRIVE CVR,RSD,380V	1
	2	6250016015	COVER SLIDER, ROUND	2
	3	37400009	GRIP, BRACKET	1
	4	42303087	LIMIT SWITCH, MAGNETIC	1
	5	93881603	LABEL, ENTANGLEMENT S	1
	6	31801008	WASHER M8 FENDER SS DIN9021	2
	7	95180800	WASHER M8 LOCK SS DIN127B	4
	8	95160820	SCR M8x20 HEX CAP SS DIN933	2
	9	95180600	WASHER M6 LOCK SS DIN127B	2
	10	95160625	SCR M6x25 HEX CAP SS DIN933	4
	11	95160620	SCR M6x20 HEX CAP SS DIN933	4
	12	95170600	NUT M6 HEX SS LOCK DIN 985	4
	13	95180006	WASHER M6 FLAT SS DIN125A	4
	14	95160825	SCR M8x25 HEX CAP SS DIN933	2
	15	95160416	SCR M4 X 16 SOC HD CAP SS DIN912	2
	16	6252400051	COVER POST,ROUND,EXT	2
	17	42303088	SWITCH,PROX,LIMIT(W/CABLE)	1
	18	93800394	O-RING, 9MM ID X 3 W	2
	19	6250016036	LOCK, COVER SLIDE	2

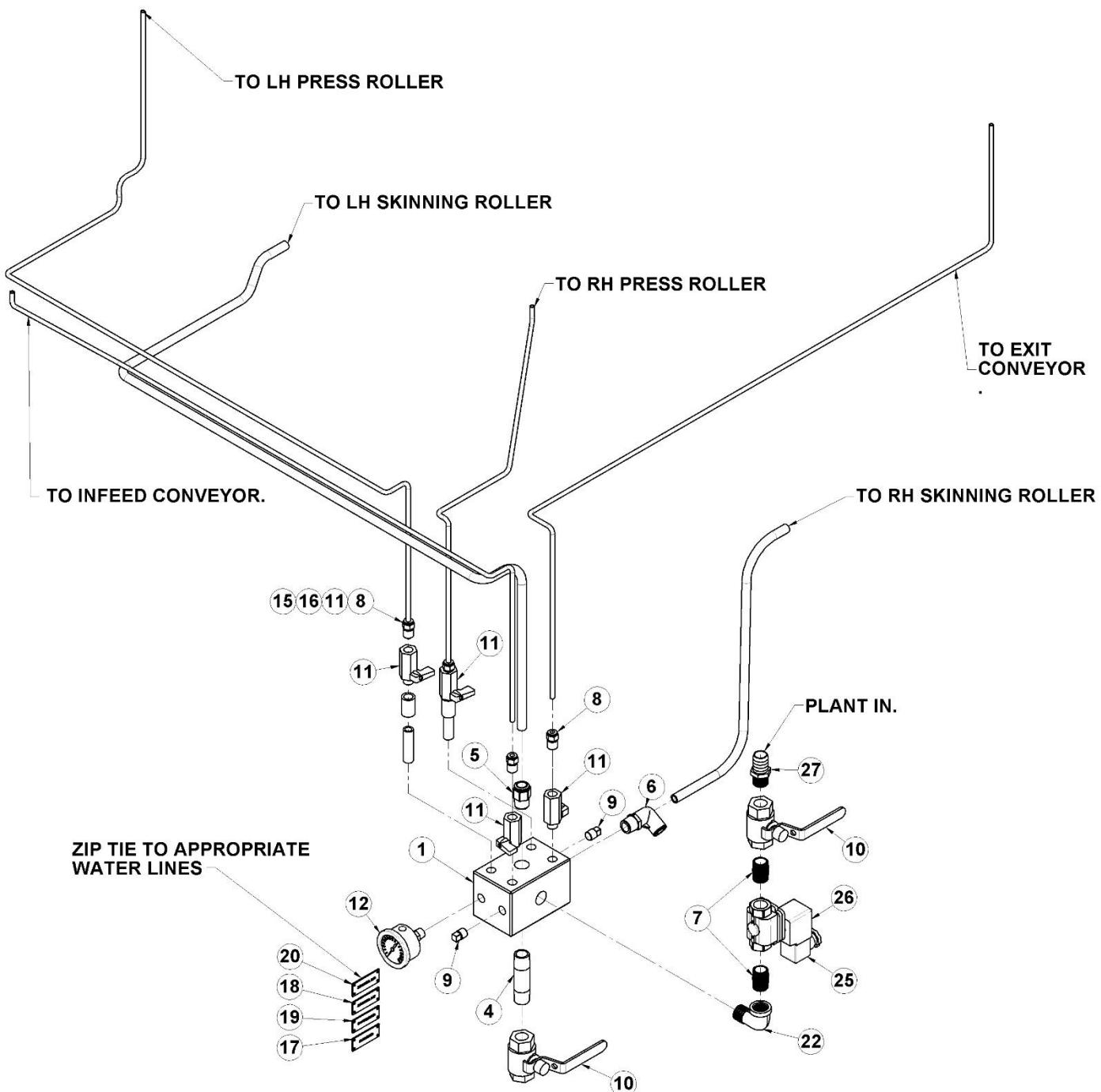


NOTES:

1. INSTALL IN POSITION SHOWN SO THAT COVER WILL TELESCOPE FREELY WITHOUT COMING OFF.
2. NOTE POSITION OF RED DOTS.



ASSY, WATER MANIFOLD

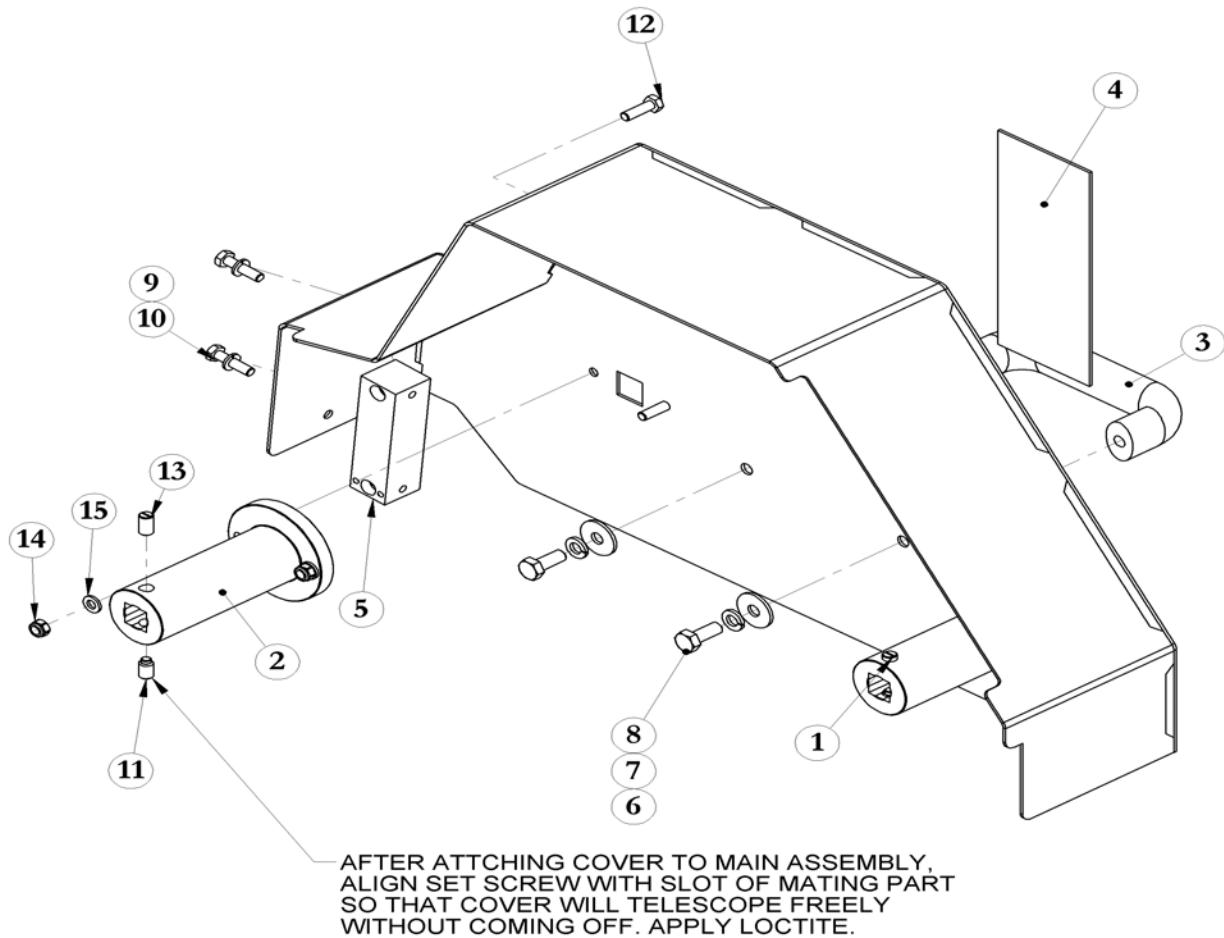




ASSY WATER MANIFOLD				
FOR CUSTOMER USE	ITEM	PART No	DESCRIPTION	QTY
	1	6250067220	WATER MANIFOLD	1
	2	90771038	TUBE, PP 6mm BLUE *18FT*	1
	3	93400156	TUBE, PP 12MM BLUE *8 FT*	1
	4	93401441	NIPPLE 1/2 NPT x 3 SS	1
	5	93400155	FTG, PP, R1/2 X 12	1
	6	93400154	FTG, PP 90, R1/2 X 12	1
	7	93401255	NIPPLE 1/2 NPT X CLOSE SS	2
	8	93400157	FTG, PP, R1/4 X 6	4
	9	93480049	PLUG 1/4"	5
	10	94090389	VALVE, 1/2 BALL, KURNUT	2
	11	94020907	VALVE BALL 1/4 NPTM 1/4 NPTF	4
	12	94500156	GAUGE 160 PSI 1/4NPT	1
	13	95180600	WASHER M6 LOCK SS DIN127B	2
	14	95160625	SCR M6x25 HEX CAP SS DIN933	2
	15	93400501	NIPPLE, 1/4 NPT X 2	2
	16	93440150	COUPLING, 1/4 NPT	2
	17	6250068010	PLACCARD, INFEED	1
	18	6250068040	PLACCARD, ROLLER LH	1
	19	6250068020	PLACCARD,OUTFEED	1
	20	6250068030	PLACCARD, ROLLER RH	1
	21	94020872	VALVE, SOLENOID 1/2 NPT	1
	22	93411410	ELBOW STREET 90 1/2 NPT SS	1
	23	93480150	PLUG 1/2" NPT SS HEX	1
	24	93480055	PLUG, HEX SCKT, 3/8" NPT	1
	25	96320021	PLUG SOCKET	1
	26	96320026	COIL,SOLENOID VALVE 24V	1
	27	34753121	BARB, HOSE G1/2 19	1



ASSY, PUL LY CO VER LS

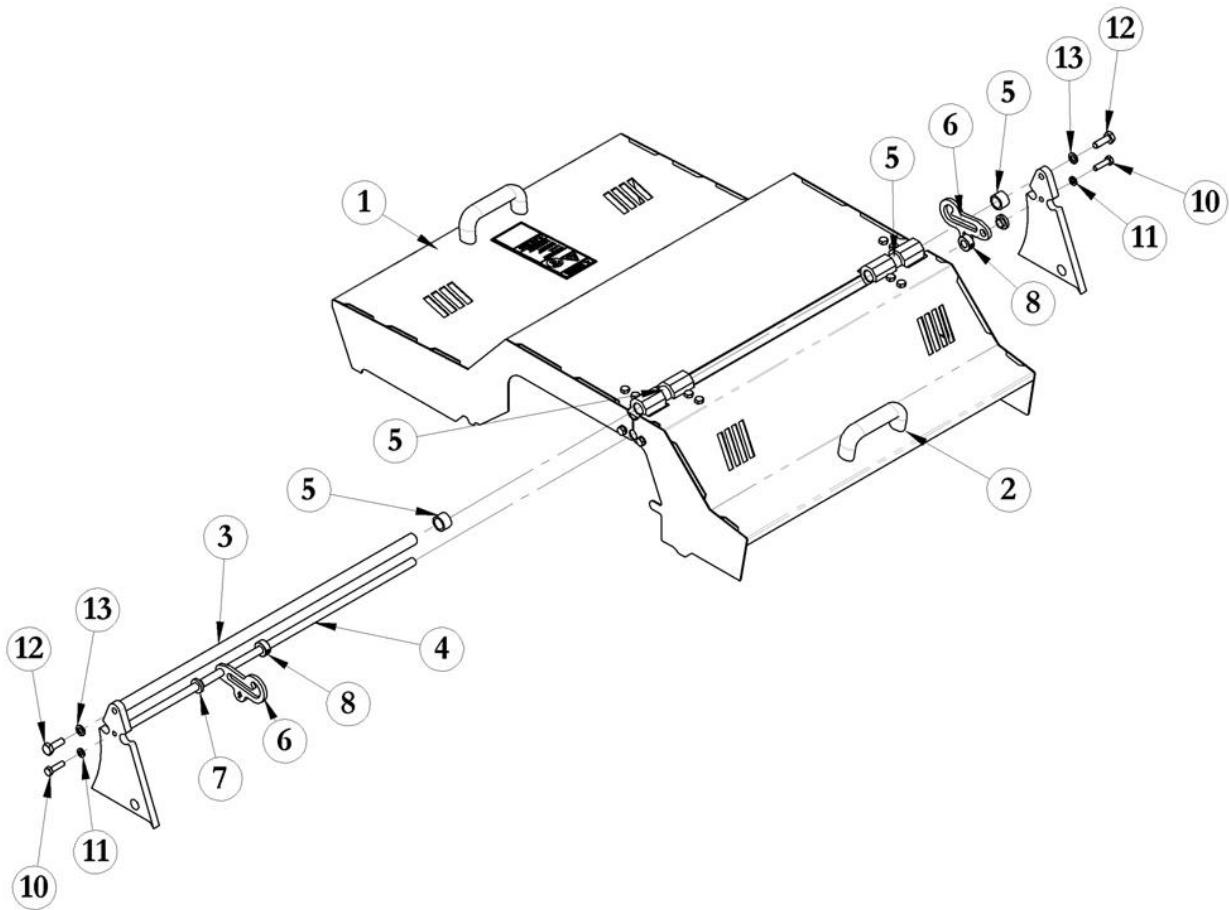




ASSY, PULLY COVER LS				
For Customer Use	Pos.	Part No.	Description	Qty
	1	6250015100	WLDT, PULLEY COVER LS	1
	2	6250016010	COVER SLIDER, LONG	2
	3	37400009	GRIP, BRACKET	1
	4	93881603	LABEL, ENTANGLEMENT S	1
	5	42303087	LIMIT SWITCH, MAGNETIC	1
	6	31801008	WASHER M8 FENDER SS DIN9021	2
	7	95180800	WASHER M8 LOCK SS DIN127B	2
	8	95160820	SCR M8x20 HEX CAP SS DIN933	2
	9	95180600	WASHER M6 LOCK SS DIN127B	2
	10	95160625	SCR M6x25 HEX CAP SS DIN933	2
	11	95190815	SCR,SET,M8x12 SOC HD	2
	12	95160620	SCR M6x20 HEX CAP SS DIN933	4
	13	92902295	BALL PLUNGER, M8	2
	14	95170600	NUT M6 HEX SS LOCK DIN 985	4
	15	95180006	WASHER M6 FLAT SS DIN125A	4



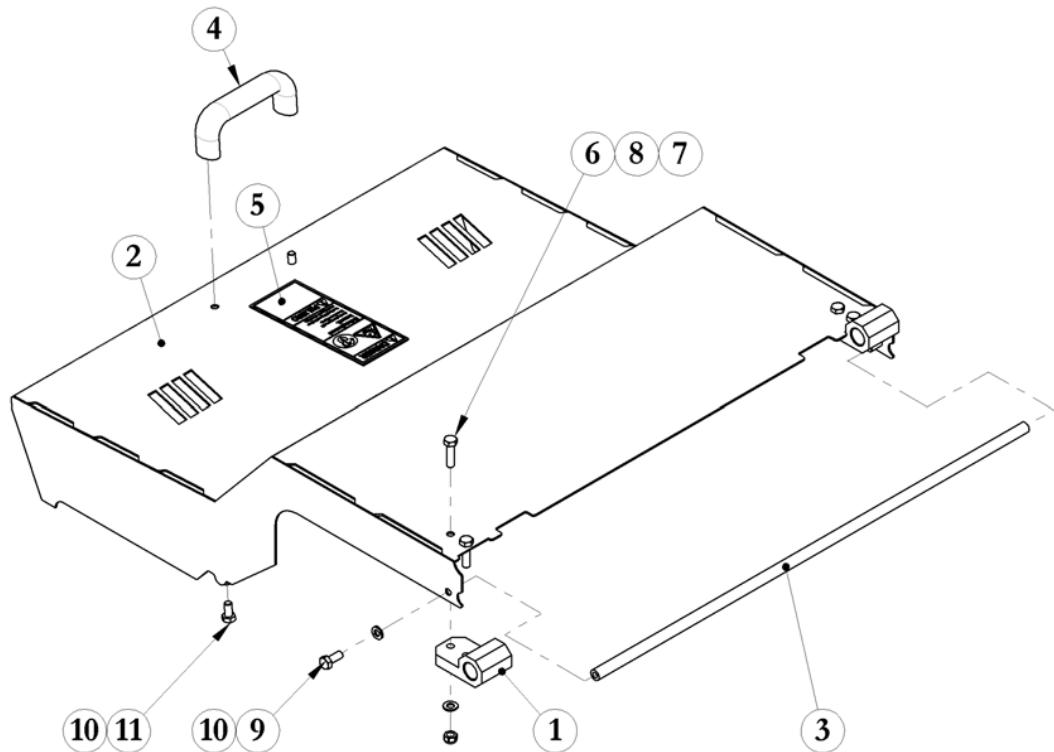
ASSY, TOP COVER, 24"				
For Customer Use	Pos.	Part No.	Description	Qty
	1	6252511000	ASSY, FRONT COVER, 24"	1
	2	6252512000	ASSY, BACK COVER, 24"	1
	3	6252510010	PIVOT BAR, 24"	1
	4	6252510020	PROP BAR, 24"	1
	5	6252510030	HINGE SPACER	4
	6	6252510040	PROP, BACK COVER	2
	7	6252510080	PROP SPACER	2
	8	93860110	SET COLLAR 1/2"	2
	9	95160830	SCR M8x30 HEX CAP SS DIN933	2
	10	95180800	WASHER M8 LOCK SS DIN127B	2
	11	95161028	SCR M10x30 HEX CAP SS DIN933	2
	12	95181000	WASHER M10 LOCK SS DIN127B	2
	13	93880774	LABEL, LINCO	1
	14	93880775	LABEL, LINCO	1





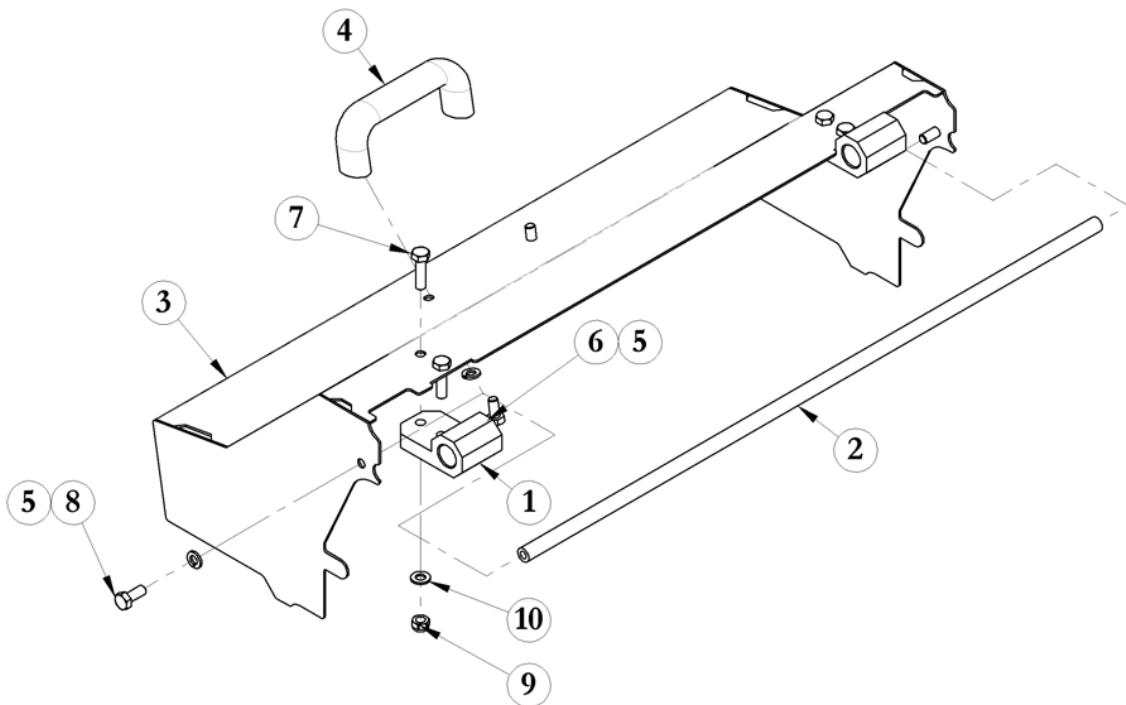
ASSY, FRONT COVER, 24"

For Customer Use	Pos.	Part No.	Description	Qty
	1	6252510060	COVER HINGE	2
	2	6252511100	WLDT, FRONT COVER' 24"	1
	3	6252510070	PROP STOP BAR, 24"	1
	4	37400009	GRIP, BRACKET	1
	5	93881603	LABEL, ENTANGLEMENT S	1
	6	95160830	SCR M8x30 HEX CAP SS DIN933	4
	7	95170800	NUT M8 HEX SS LOCK DIN 985	4
	8	95180008	WASHER M8 FLAT SS DIN125A	4
	9	95160820	SCR M8x20 HEX CAP SS DIN933	2
	10	95180800	WASHER M8 LOCK SS DIN127B	4
	11	95160816	SCR M8x16 HEX CAP SS DIN933	2



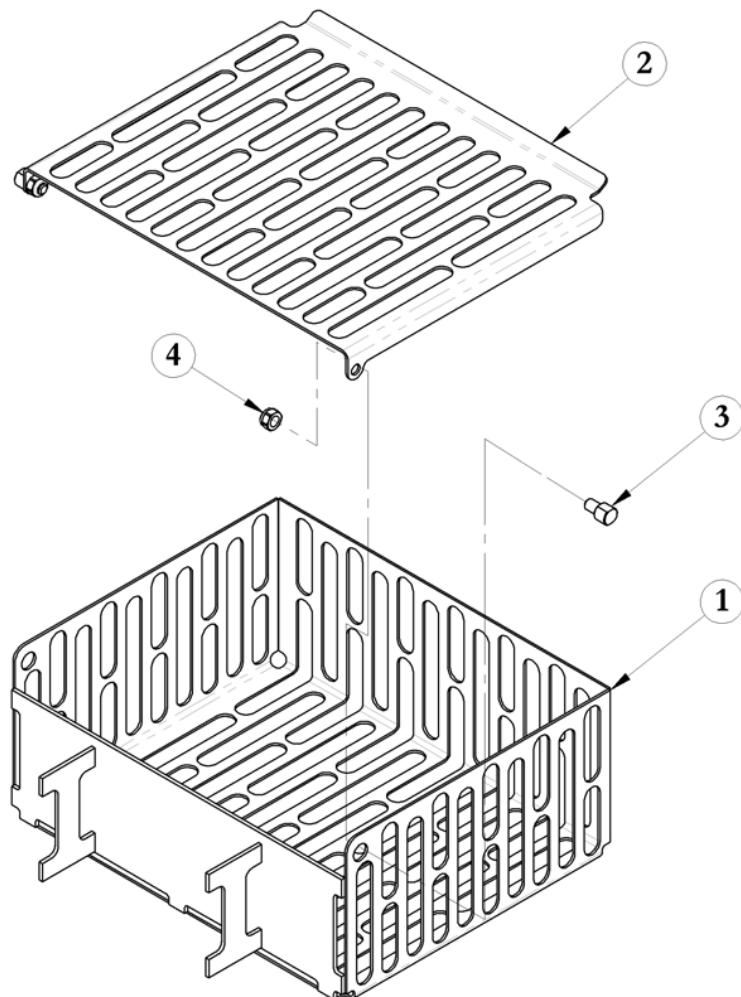


ASSY, BACK COVER, 24"				
For Customer Use	Pos.	Part No.	Description	Qty
	1	6252510060	COVER HINGE	2
	2	6252510070	PROP STOP BAR, 24"	1
	3	6252512200	WLDT, BACK COVER, 24"	1
	4	37400009	GRIP, BRACKET	1
	5	95180800	WASHER M8 LOCK SS DIN127B	4
	6	95160816	SCR M8x16 HEX CAP SS DIN933	2
	7	95160830	SCR M8x30 HEX CAP SS DIN933	4
	8	95160820	SCR M8x20 HEX CAP SS DIN933	2
	9	95170800	NUT M8 HEX SS LOCK DIN 985	4
	10	95180008	WASHER M8 FLAT SS DIN125A	4



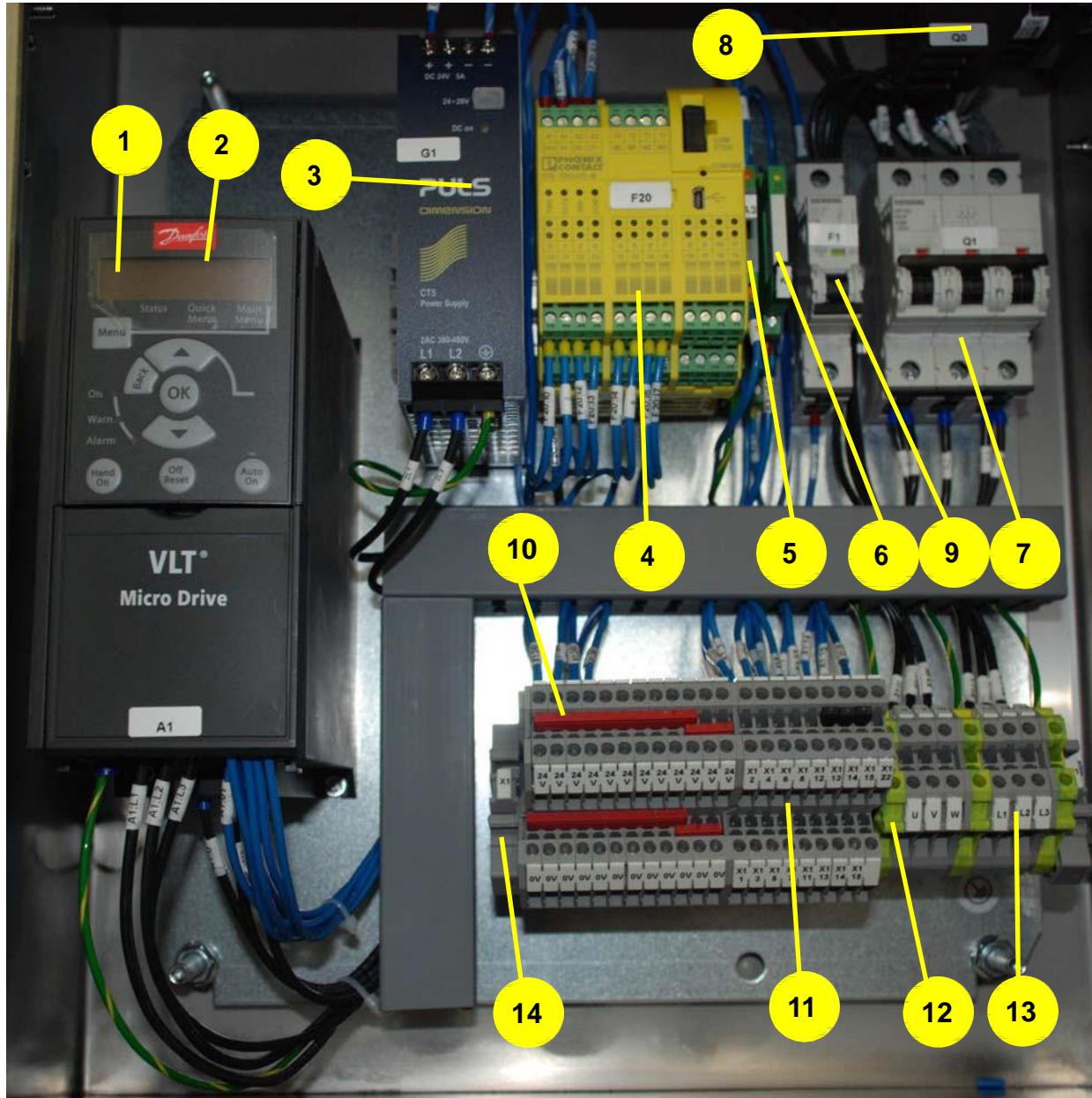


ASSY, WASH BASKET				
For Customer Use	Pos.	Part No.	Description	Qty
	1	6250008100	WLDT, WASH BASKET	1
	2	6250008010	LID, WASH BASKET, FORMED	1
	3	6250008020	PIVOT ROD	2
	4	95170800	NUT M8 HEX SS LOCK DIN 985	2





ASSY, ELECT. 625 480V

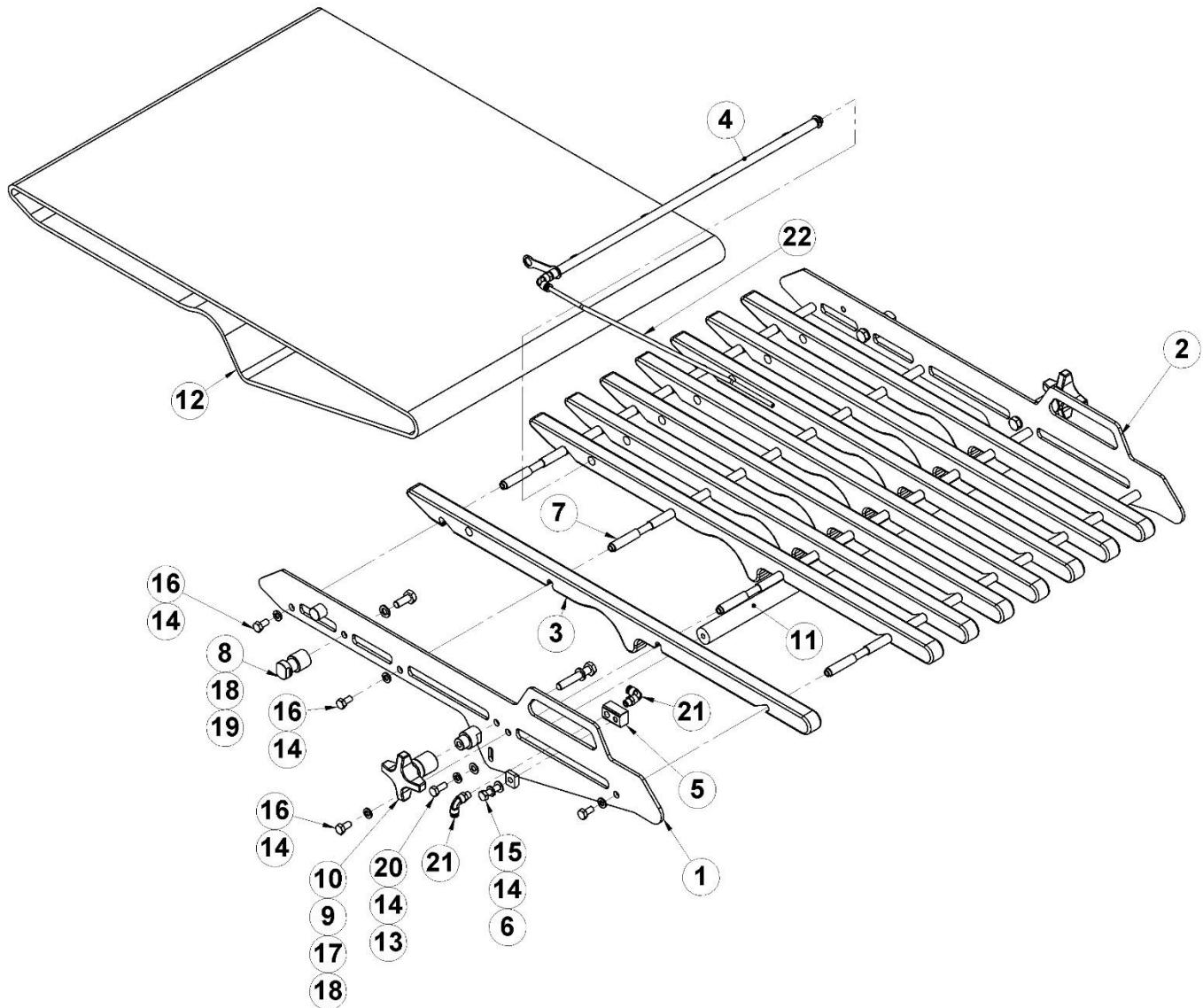




ASSY, ELECT. 625 480V & 230V				
For Customer Use	Pos.	Part No.	Description	Qty
	1	92022271	INVERTER, 1.5 KW, MICRODRIVE	1
	2	92022270	DISPLAY, MICRODRIVE	1
	3	96110354	POWER SUPPLY, 24V, 5A, 400V (480V)	1
		42201213	POWER SUPPLY, 24V, 5A, 220V (240V)	
	4	96340068	RELAY, SAFETY, 24V	1
	5	96340069	FILTER, TERMINAL BLOCK	1
	6	42203310	RELAY, 24VDC, 10A	1
	7	96370072	BREAKER, 3 POLE, 30A	1
	8	96390240	DISCONNECT 40 AMP SST	1
	9	96370074	BREAKER, 1 POLE, 8A	1
	10	96330237	JUMPER 10 POLE, 2 TIER	1
	11	96330235	TERMINAL BLOCK, 2 TIER	19
	12	96330220	TERMINAL BLOCK GRNG	3
	13	96330210	TERMINAL BLOCK	6
	14	96330190	END ANCHOR	4



ASSY EXIT 24" X 34.1"

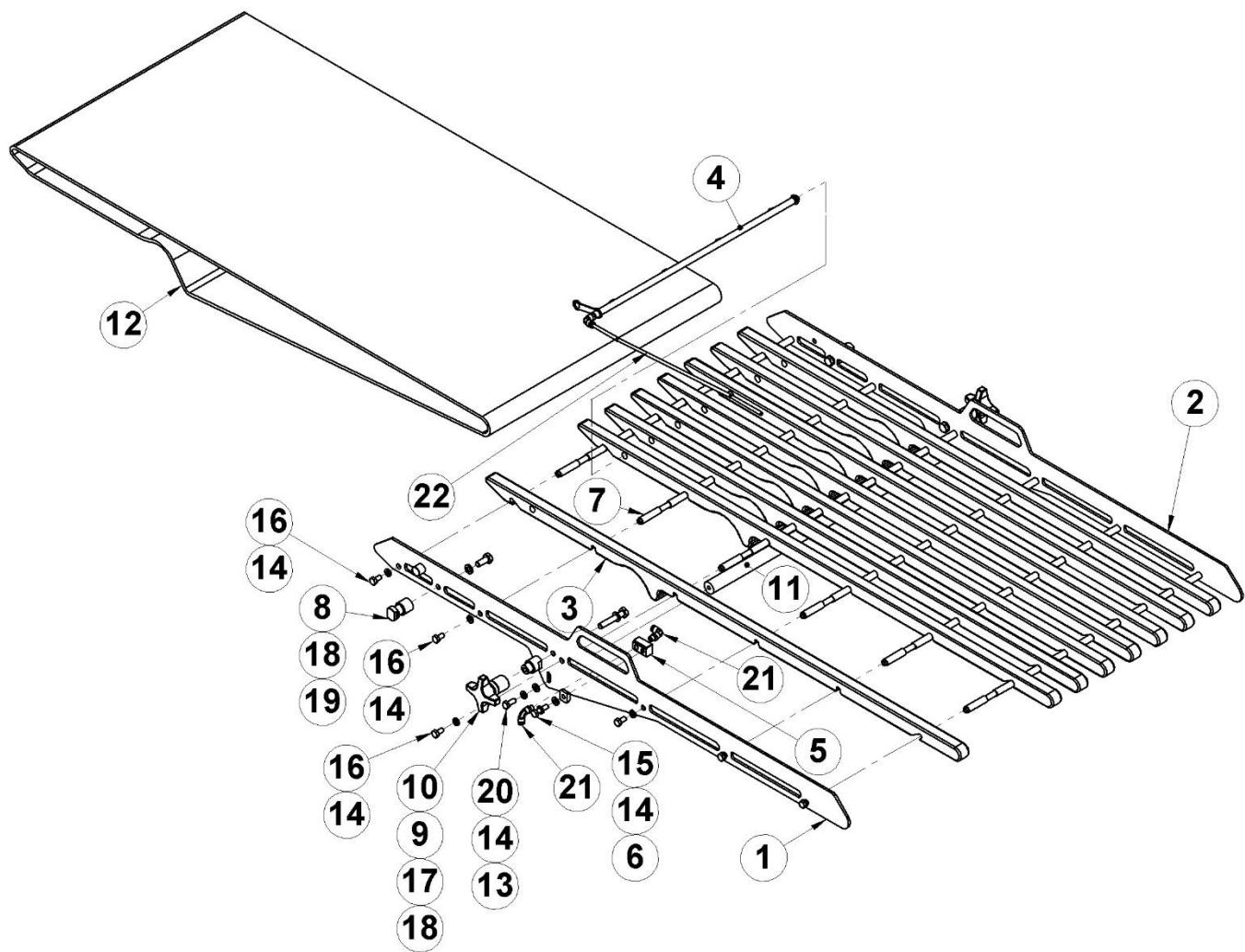




ASSY EXIT 24" X 34.1"				
FOR CUSTOMER USE	ITEM	PART No	DESCRIPTION	QTY
	1	6252440305	WLDT, OUTFEED PLATE, RH	1
	2	6252440306	WLDT, OUTFEED PLATE, LH	1
	3	6252440320	WEARSTRIP,13MM NOSE	8
	4	6252440400	ASSY, SPRAY BAR	1
	5	6252440401	MANIFOLD BLOCK	1
	6	6252440402	MANIFOLD WASHER	1
	7	6252432000	CROSSBAR, 24 DECK	4
	8	6252433000	PIN, FORWARD MOUNT	2
	9	6252434000	PIN, REAR DECK MOUNT	2
	10	6250035100	WLDT, HAND KNOB	2
	11	6252436000	NOSE ROLLER 24	1
	12	92541405	BELT,CONVEYOR, **67" 132 LINKS**	1
	13	95180008	WASHER M8 FLAT SS DIN125A	3
	14	95180800	WASHER M8 LOCK SS DIN127B	11
	15	95160830	SCR M8x30 HEX CAP SS DIN933	1
	16	95160816	SCR M8x16 HEX CAP SS DIN933	8
	17	95161059	SCR M10x60 HEX CAP SS DIN933	2
	18	95181000	WASHER M10 LOCK SS DIN127B	4
	19	95161025	SCR M10x25 HEX CAP SS DIN933	2
	20	95160820	SCR M8x20 HEX CAP SS DIN933	2
	21	93410048	FTG, PP 90, R1/8 X 6mm	2
	22	90771038	TUBE, PP BLUE, * 20" *	1



ASSY EXIT 24" X 51.9"



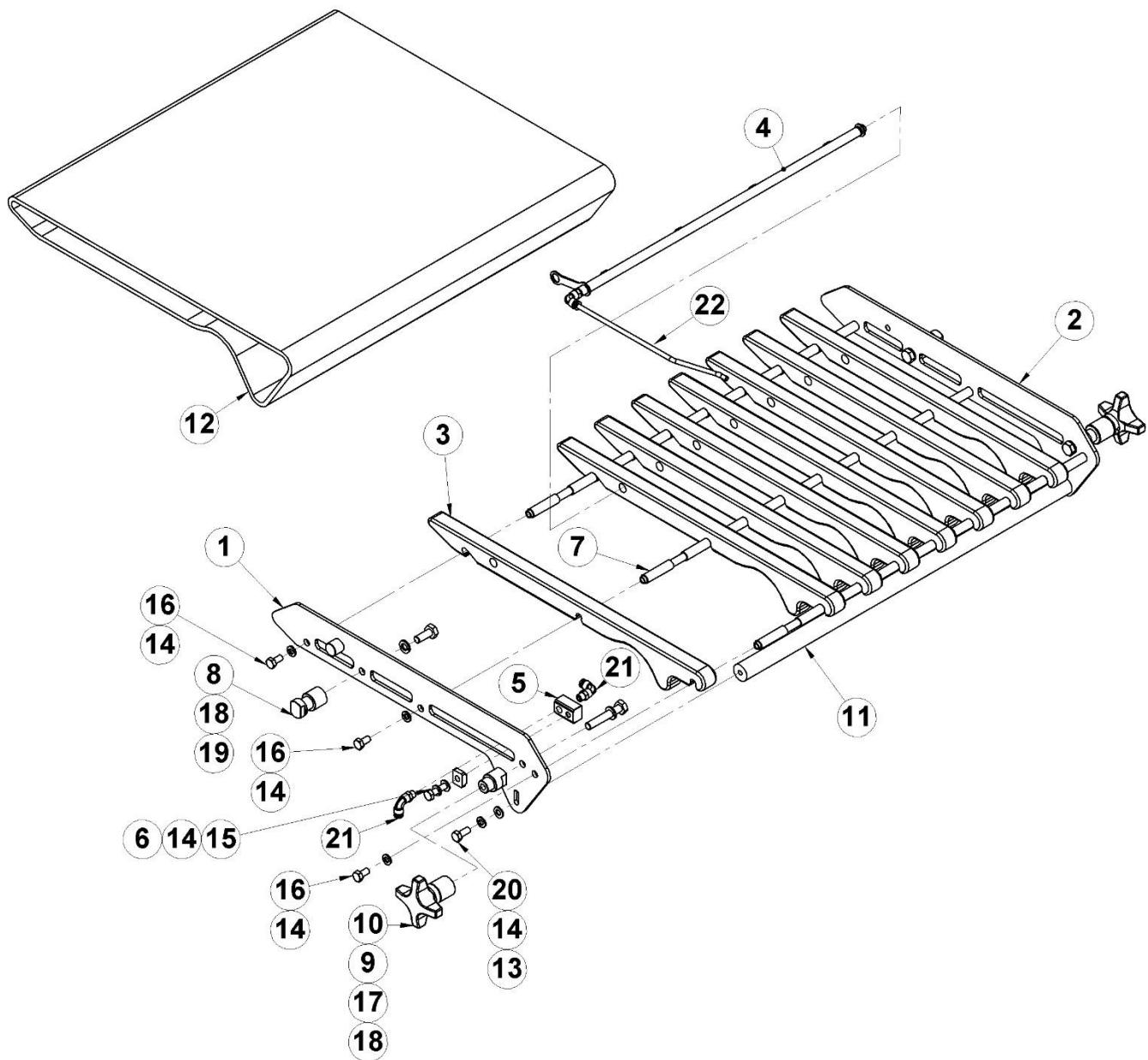


ASSY EXIT 24" X 51.9"

FOR CUSTOMER USE	ITEM	PART No	DESCRIPTION	QTY
	1	6252440315	WLDT,OUTFEED PLT,RH LONG	1
	2	6252440316	WLDT,OUTFEED PLT, LH LONG	1
	3	6252440321	WEARSTRIP, LONG	8
	4	6252440400	ASSY, SPRAY BAR	1
	5	6252440401	MANIFOLD BLOCK	1
	6	6252440402	MANIFOLD WASHER	1
	7	6252432000	CROSSBAR, 24 DECK	6
	8	6252433000	PIN, FORWARD MOUNT	2
	9	6252434000	PIN, REAR DECK MOUNT	2
	10	6250035100	WLDT, HAND KNOB	2
	11	6252436000	NOSE ROLLER 24	1
	12	92541405	BELT, CONVEYOR, **102" 203 LINKS**	1
	13	95180008	WASHER M8 FLAT SS DIN125A	3
	14	95180800	WASHER M8 LOCK SS DIN127B	15
	15	95160830	SCR M8x30 HEX CAP SS DIN933	1
	16	95160816	SCR M8x16 HEX CAP SS DIN933	12
	17	95161059	SCR M10x60 HEX CAP SS DIN933	2
	18	95181000	WASHER M10 LOCK SS DIN127B	4
	19	95161025	SCR M10x25 HEX CAP SS DIN933	2
	20	95160820	SCR M8x20 HEX CAP SS DIN933	2
	21	93410048	FTG, PP 90, R1/8 X 6mm	2
	22	90771038	TUBE, PP BLUE, * 20" *	1



ASSY EXIT 24" X 23.1"

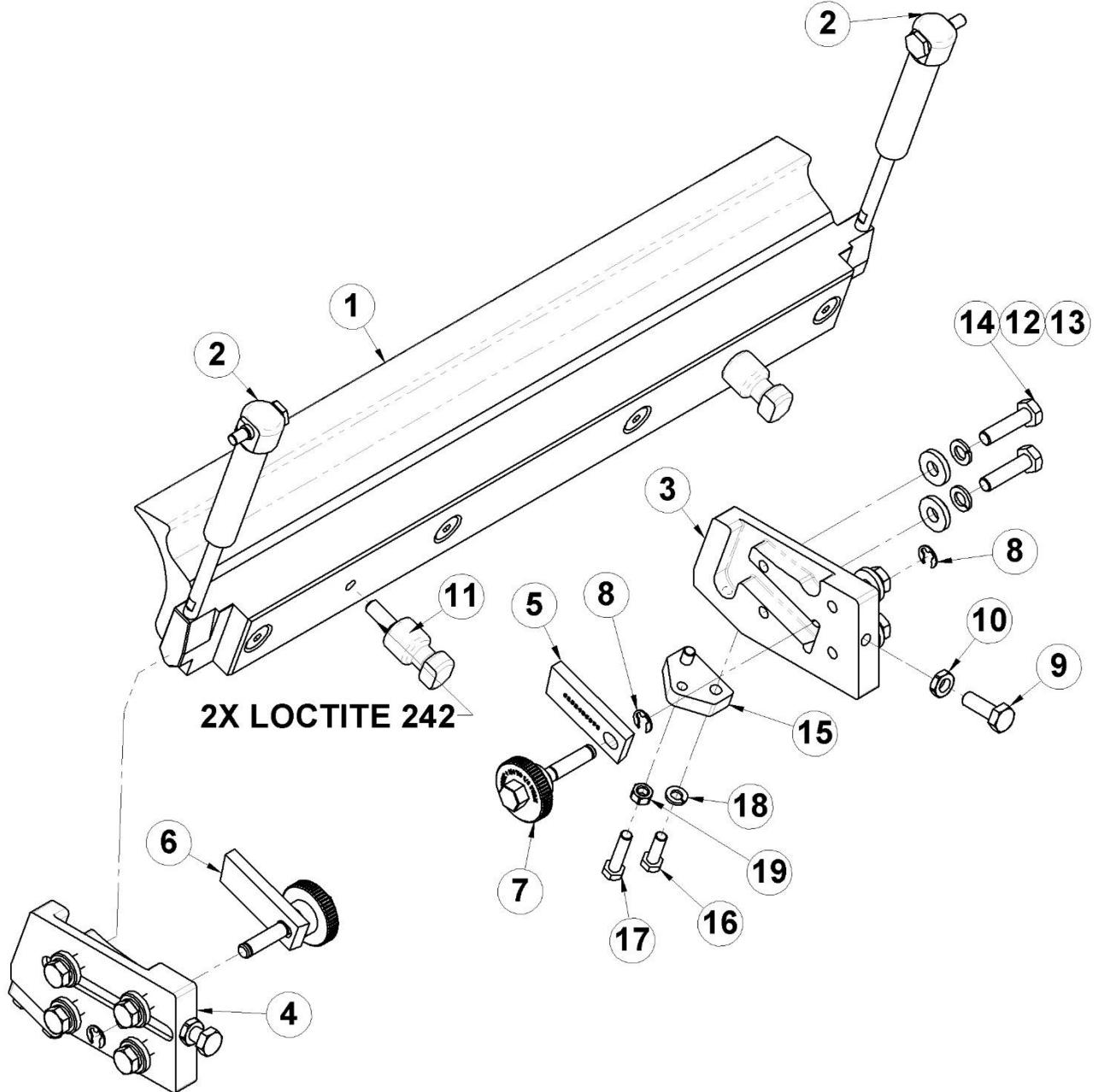




ASSY EXIT 24" X 23.1"				
FOR CUSTOMER USE	ITEM	PART No	DESCRIPTION	QTY
	1	6252440405	WLDT,OUTFEED PLT,RH,23.1	1
	2	6252440406	WLDT,OUTFEED PLT,LH,23.1	1
	3	6252440420	WEARSTRIP,OUTFEED, 23.1"	8
	4	6252440400	ASSY, SPRAY BAR	1
	5	6252440401	MANIFOLD BLOCK	1
	6	6252440402	MANIFOLD WASHER	1
	7	6252432000	CROSSBAR, 24 DECK	3
	8	6252433000	PIN, FORWARD MOUNT	2
	9	6252434000	PIN, REAR DECK MOUNT	2
	10	6250035100	WLDT, HAND KNOB	2
	11	6252436000	NOSE ROLLER 24	1
	12	92541405	BELT,CONVEYOR,**46***	1
	13	95180008	WASHER M8 FLAT SS DIN125A	3
	14	95180800	WASHER M8 LOCK SS DIN127B	9
	15	95160830	SCR M8x30 HEX CAP SS DIN933	1
	16	95160816	SCR M8x16 HEX CAP SS DIN933	6
	17	95161059	SCR M10x60 HEX CAP SS DIN933	2
	18	95181000	WASHER M10 LOCK SS DIN127B	4
	19	95161025	SCR M10x25 HEX CAP SS DIN933	2
	20	95160820	SCR M8x20 HEX CAP SS DIN933	2
	21	93410048	FTG, PP 90, R1/8 X 6mm	2
	22	90771038	TUBE, PP BLUE, * 12" *	1



ASSY, ACETAL SHOE, 24"

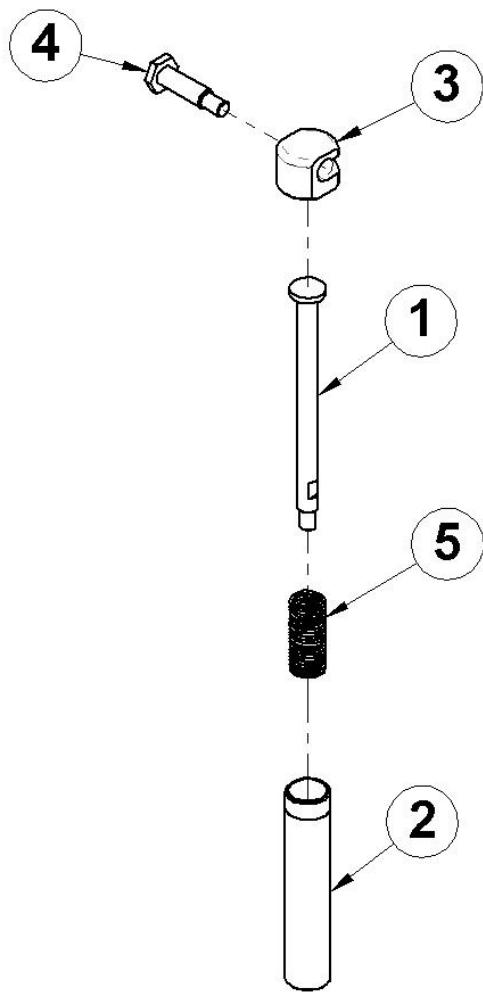




ASSY ACETAL SHOE 24" (6252486000)				
FOR CUSTOMER USE	ITEM	PART No	DESCRIPTION	QTY
	1	6252486100	ACETAL SHOE W/ BACK BAR	1
	2	6251286200	ASSY, LIFT ASSIST, 22 LBS	2
	3	6252486080	BLOCK, SHOE, LH	1
	4	6252486081	BLOCK, SHOE, RH	1
	5	6252486090	WEDGE BLOCK, LH	1
	6	6252486091	WEDGE BLOCK, RH	1
	7	6252486040	KNOB, KNURLED	2
	8	93800608	E-RING, 8MM SHAFT	4
	9	95161028	SCR M10x30 HEX CAP SS DIN933	2
	10	95170110	NUT M10 JAM SS DIN 439B	2
	11	6252486045	STUD, LIFTING GRIP	2
	12	95181000	WASHER M10 LOCK SS DIN127B	8
	13	73121005	B WASHER D10xd25x5	8
	14	95161040	SCR M10x40 HEX CAP SS DIN933	8
	15	6252486050	ADJUSTMENT MOUNT	2
	16	95160825	SCR M8x25 HEX CAP SS DIN933	4
	17	95160835	SCR M8x35 HEX CAP SS DIN933	2
	18	95180800	WASHER M8 LOCK SS DIN127B	4
	19	95170008	NUT M8 HEX SS DIN 934	2

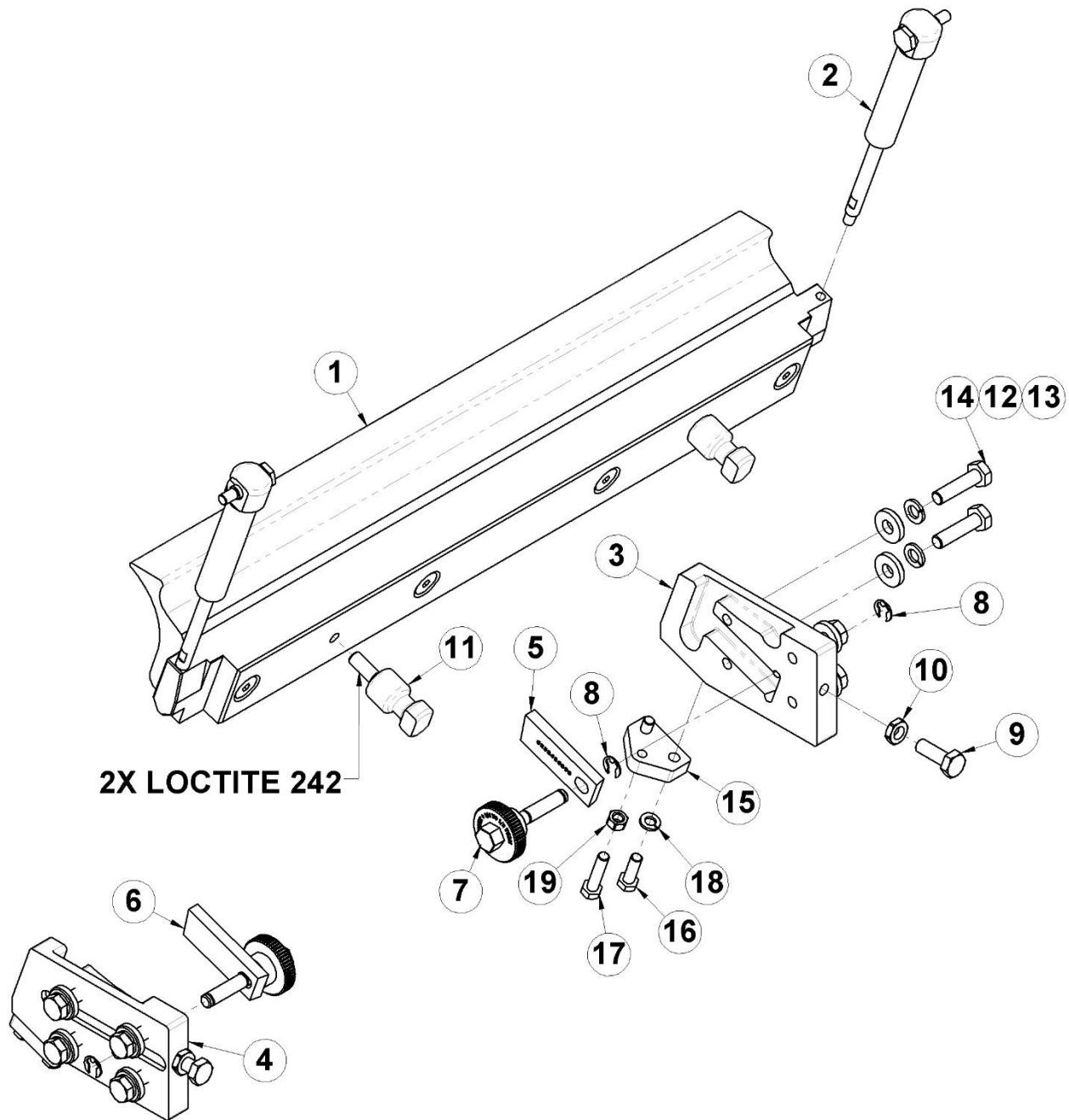


ASSY LIFT ASSIST 22 LBS				
For Customer Use	Item	Part No.	Description	Qty
	1	6252486210	SPRING ROD	1
	2	6252486220	SPRING TUBE	1
	3	6252486230	CLEVIS	1
	4	6252486240	SWIVEL BOLT	1
	5	93851214	SPRING, COMPRESSION, SS	1





ASSY, SST SHOE, 24"



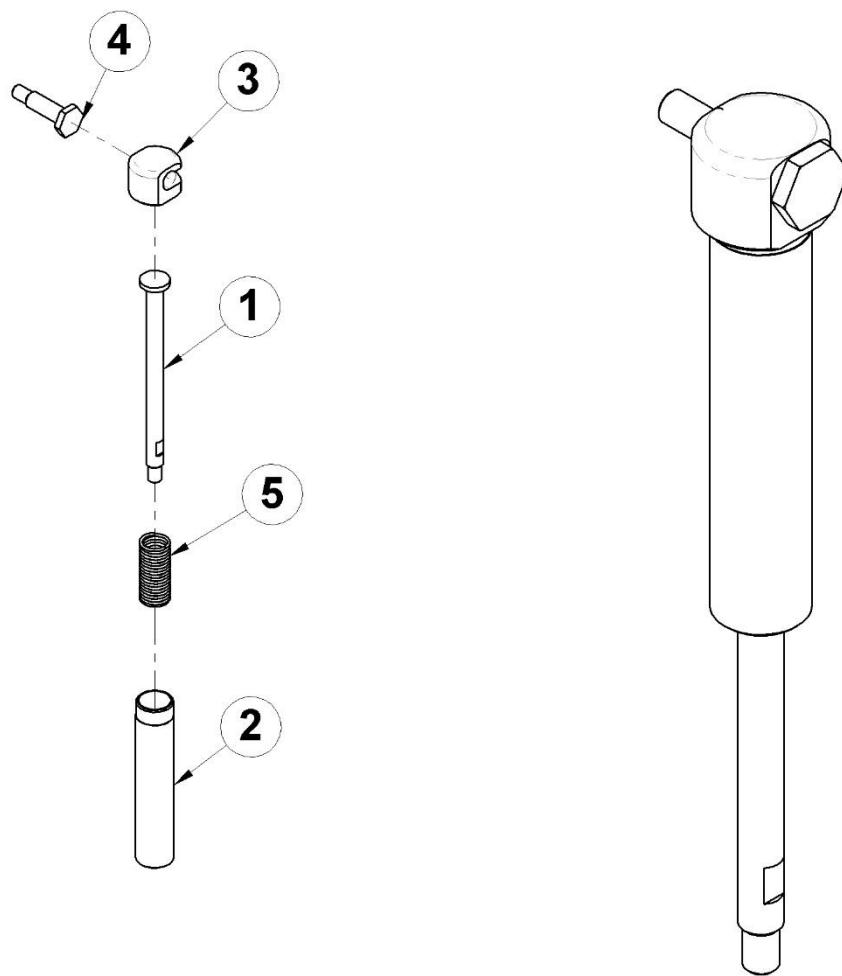


ASSY STEEL SHOE 24" (6252487000)

FOR CUSTOMER USE	ITEM	PART No	DESCRIPTION	QTY
	1	6252487100	STEEL SHOE W/BACK BAR	1
	2	6252486200	ASSY, LIFT ASSIST	2
	3	6252486080	BLOCK, SHOE, LH	1
	4	6252486081	BLOCK, SHOE, RH	1
	5	6252486090	WEDGE BLOCK, LH	1
	6	6252486091	WEDGE BLOCK, RH	1
	7	6252486040	KNOB, KNURLED	2
	8	93800608	E-RING, 8MM SHAFT	4
	9	95161028	SCR M10x30 HEX CAP SS DIN933	2
	10	95170110	NUT M10 JAM SS DIN 439B	2
	11	6252486045	STUD, LIFTING GRIP	2
	12	95181000	WASHER M10 LOCK SS DIN127B	8
	13	73121005	B WASHER D10xd25x5	8
	14	95161040	SCR M10x40 HEX CAP SS DIN933	8
	15	6252486050	ADJUSTMENT MOUNT	2
	16	95160825	SCR M8x25 HEX CAP SS DIN933	4
	17	95160835	SCR M8x35 HEX CAP SS DIN933	2
	18	95180800	WASHER M8 LOCK SS DIN127B	4
	19	95170008	NUT M8 HEX SS DIN 934	2

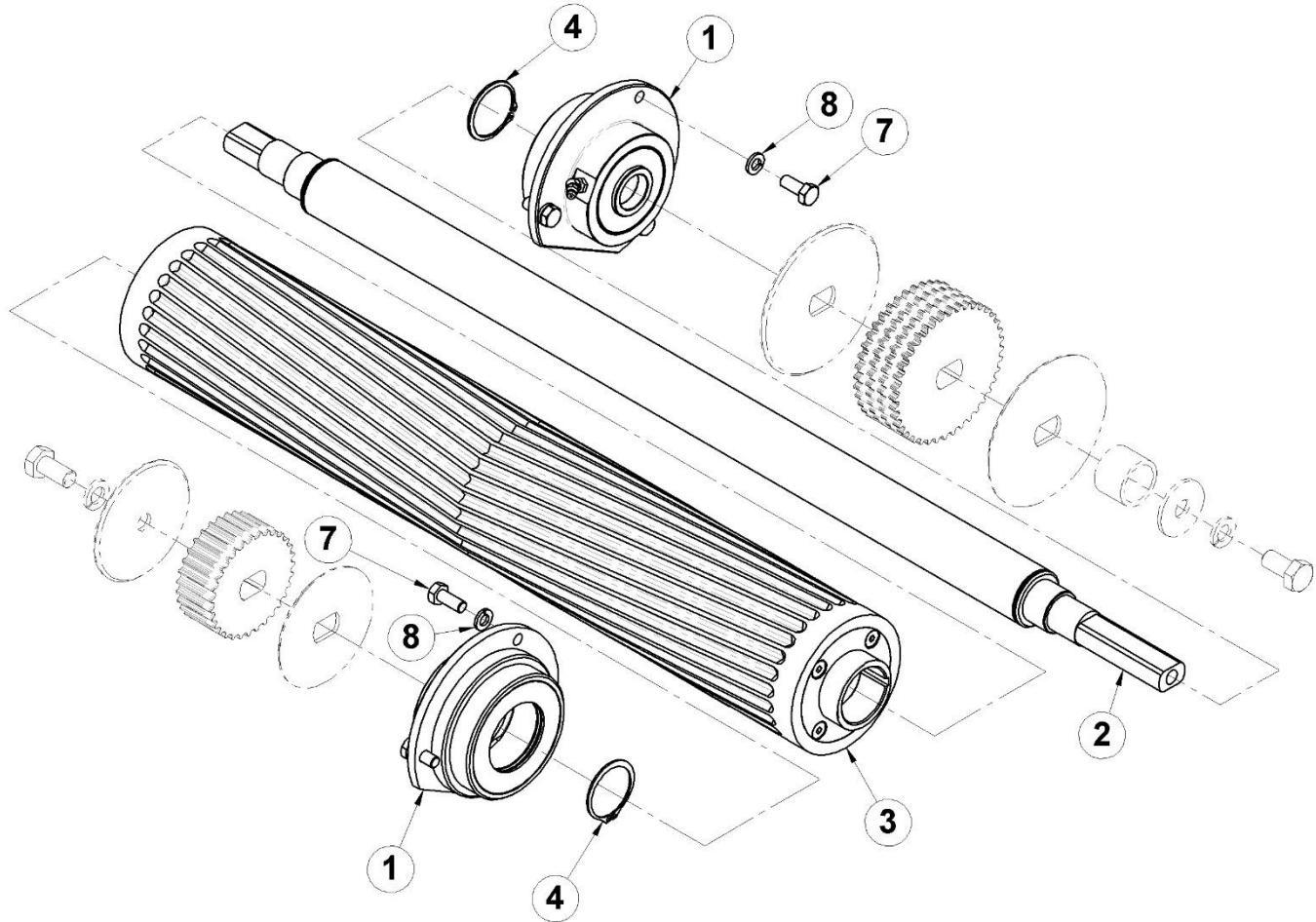


ASSY LIFT ASSIST (6252486200)				
FOR CUSTOMER USE	ITEM	PART No	DESCRIPTION	QTY
	1	6252486210	SPRING ROD	1
	2	6252486220	SPRING TUBE	1
	3	6252486230	CLEVIS	1
	4	6252486240	SWIVEL BOLT	1
	5	93851213	SPRING, SS	1



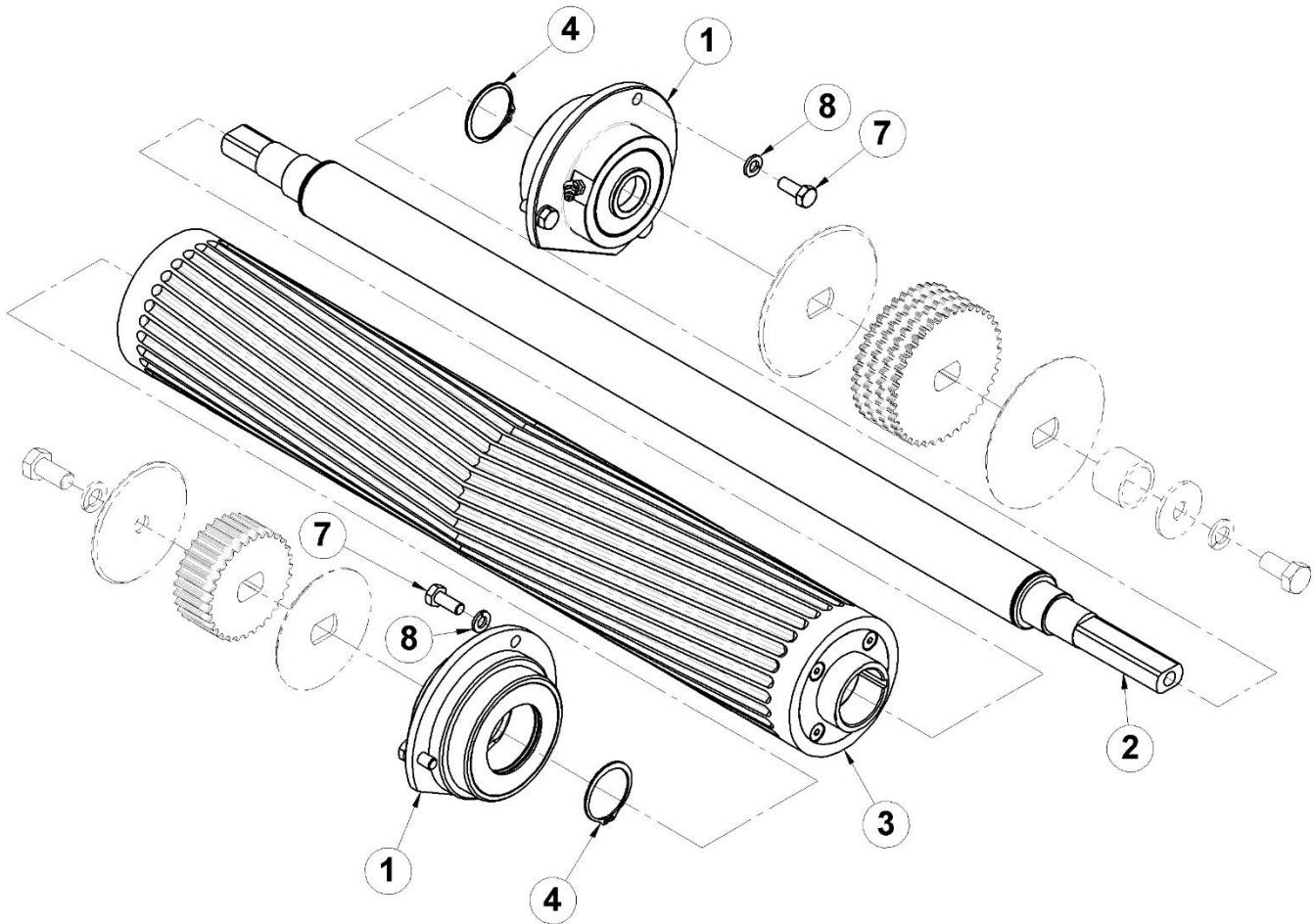


		ASSY SK-ROLL 24" S6T HEL		
FOR CUSTOMER USE	ITEM	PART No	DESCRIPTION	QTY
	1	6250010003	ASSY, HOUSING DRIVE SIDE	2
	2	6252474015	SHAFT, SK-ROLLER, 24, WL	1
	3	6252473026	SK-ROLLER,24",26T, HELIX	1
	4	31850401	RET RING EXT 40mm SS	2
	5	95181000	WASHER M10 LOCK SS DIN127B	1
	6	95161025	SCR M10x25 HEX CAP SS DIN933	1
	7	95160820	SCR M8x20 HEX CAP SS DIN933	6
	8	95180800	WASHER M8 LOCK SS DIN127B	6



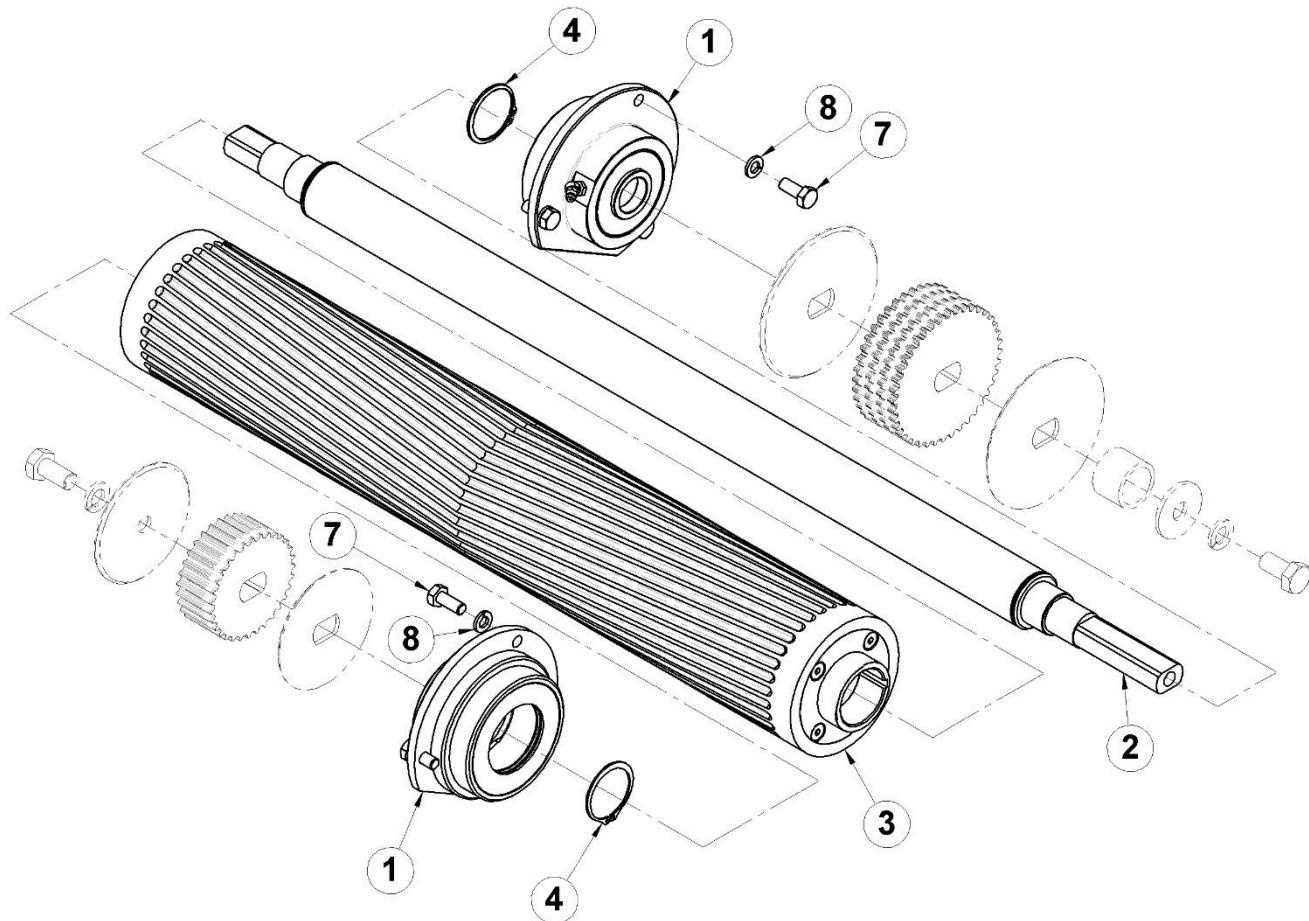


ASSY SK-ROLL 24" 28T HEL				
FOR CUSTOMER USE	ITEM	PART No	DESCRIPTION	QTY
	1	6250010003	ASSY, HOUSING DRIVE SIDE	2
	2	6252474015	SHAFT, SK-ROLLER, 24, WL	1
	3	6252473028	SK-ROLLER, 24", 28T, HELIX	1
	4	31850401	RET RING EXT 40mm SS	2
	5	95181000	WASHER M10 LOCK SS DIN127B	1
	6	95161025	SCR M10x25 HEX CAP SS DIN933	1
	7	95160820	SCR M8x20 HEX CAP SS DIN933	6
	8	95180800	WASHER M8 LOCK SS DIN127B	6



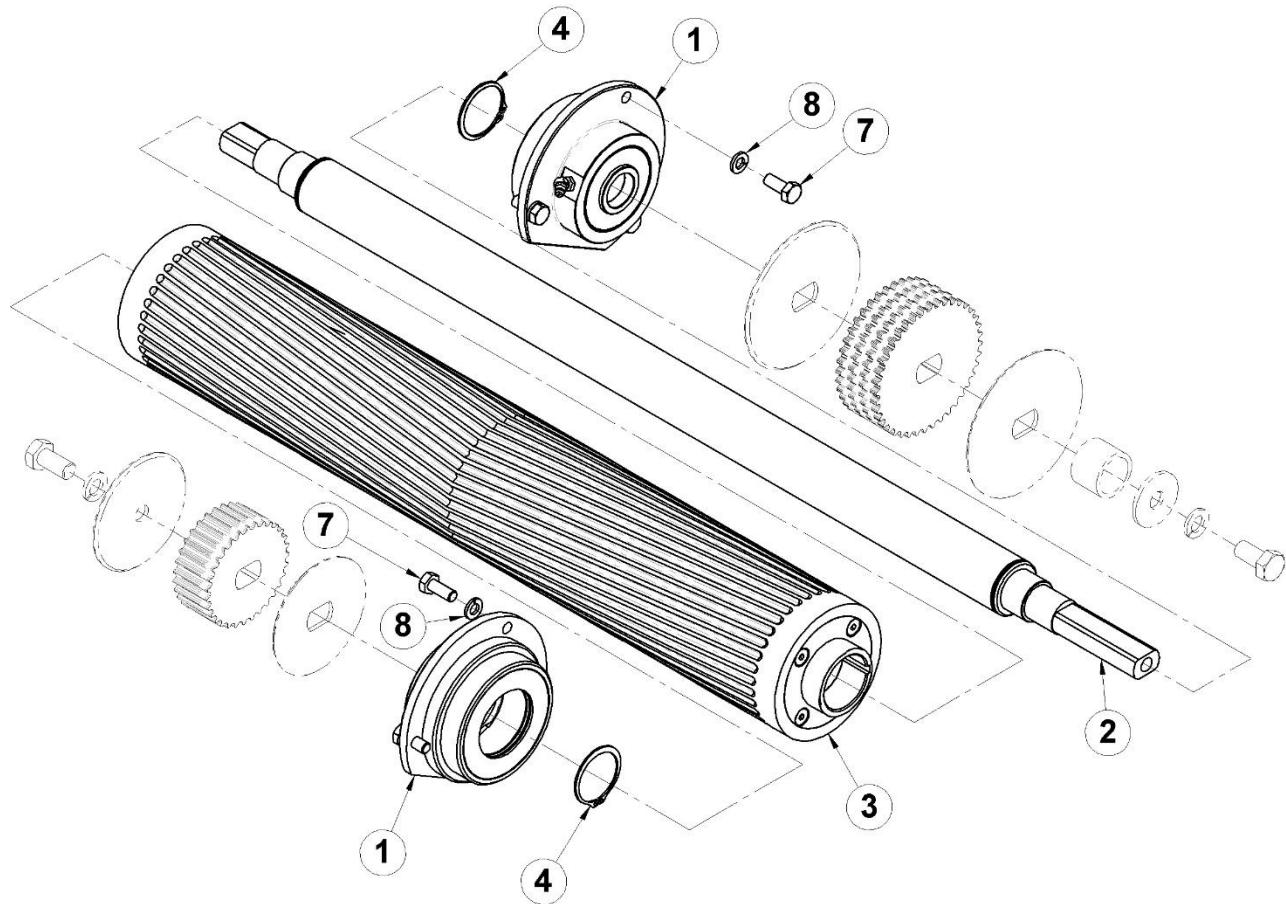


ASSY SK-ROLL 24" 32T HEL				
FOR CUSTOMER USE	ITEM	PART No	DESCRIPTION	QTY
	1	6250010003	ASSY, HOUSING DRIVE SIDE	2
	2	6252474015	SHAFT, SK-ROLLER, 24, WL	1
	3	6252473032	SK-ROLLER, 24", 32T, HELIX	1
	4	31850401	RET RING EXT 40mm SS	2
	5	95181000	WASHER M10 LOCK SS DIN127B	1
	6	95161025	SCR M10x25 HEX CAP SS DIN933	1
	7	95160820	SCR M8x20 HEX CAP SS DIN933	6
	8	95180800	WASHER M8 LOCK SS DIN127B	6



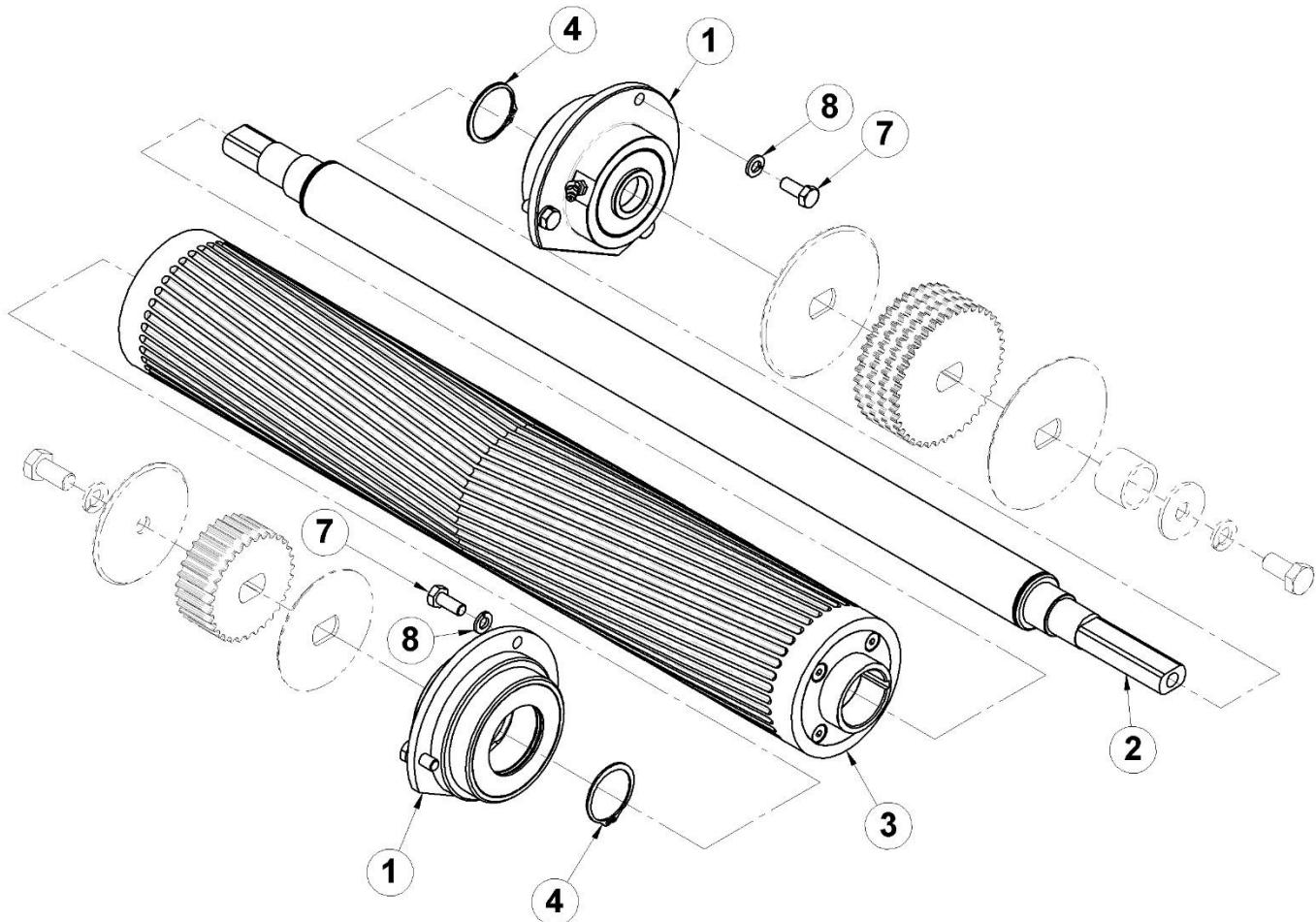


ASSY SK ROLL 24" 34T HEL				
FOR CUSTOMER USE	ITEM	PART No	DESCRIPTION	QTY
	1	6250010003	ASSY, HOUSING DRIVE SIDE	2
	2	6252474015	SHAFT, SK-ROLLER, 24, WL	1
	3	6252473034	SK-ROLLER, 24", 34T, HELIX	1
	4	31850401	RET RING EXT 40mm SS	2
	5	95181000	WASHER M10 LOCK SS DIN127B	1
	6	95161025	SCR M10x25 HEX CAP SS DIN933	1
	7	95160820	SCR M8x20 HEX CAP SS DIN933	6
	8	95180800	WASHER M8 LOCK SS DIN127B	6



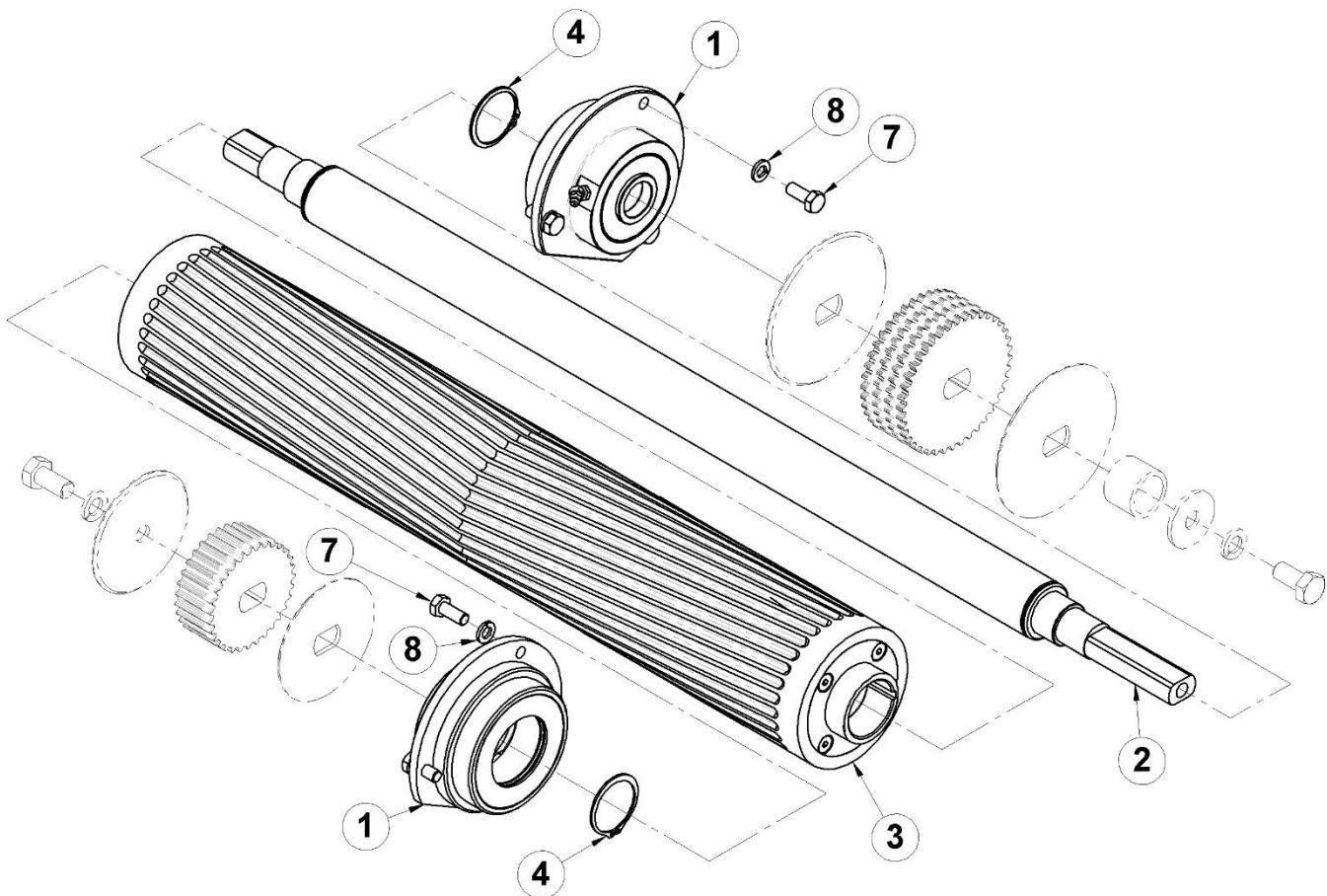


ASSY SK-ROLL 24" 36T HEL				
FOR CUSTOMER USE	ITEM	PART No	DESCRIPTION	QTY
	1	6250010003	ASSY, HOUSING DRIVE SIDE	2
	2	6252474015	SHAFT, SK-ROLLER, 24, WL	1
	3	6252473036	SK-ROLLER, 24", 36T, HELIX	1
	4	31850401	RET RING EXT 40mm SS	2
	5	95181000	WASHER M10 LOCK SS DIN127B	1
	6	95161025	SCR M10x25 HEX CAP SS DIN933	1
	7	95160820	SCR M8x20 HEX CAP SS DIN933	6
	8	95180800	WASHER M8 LOCK SS DIN127B	6



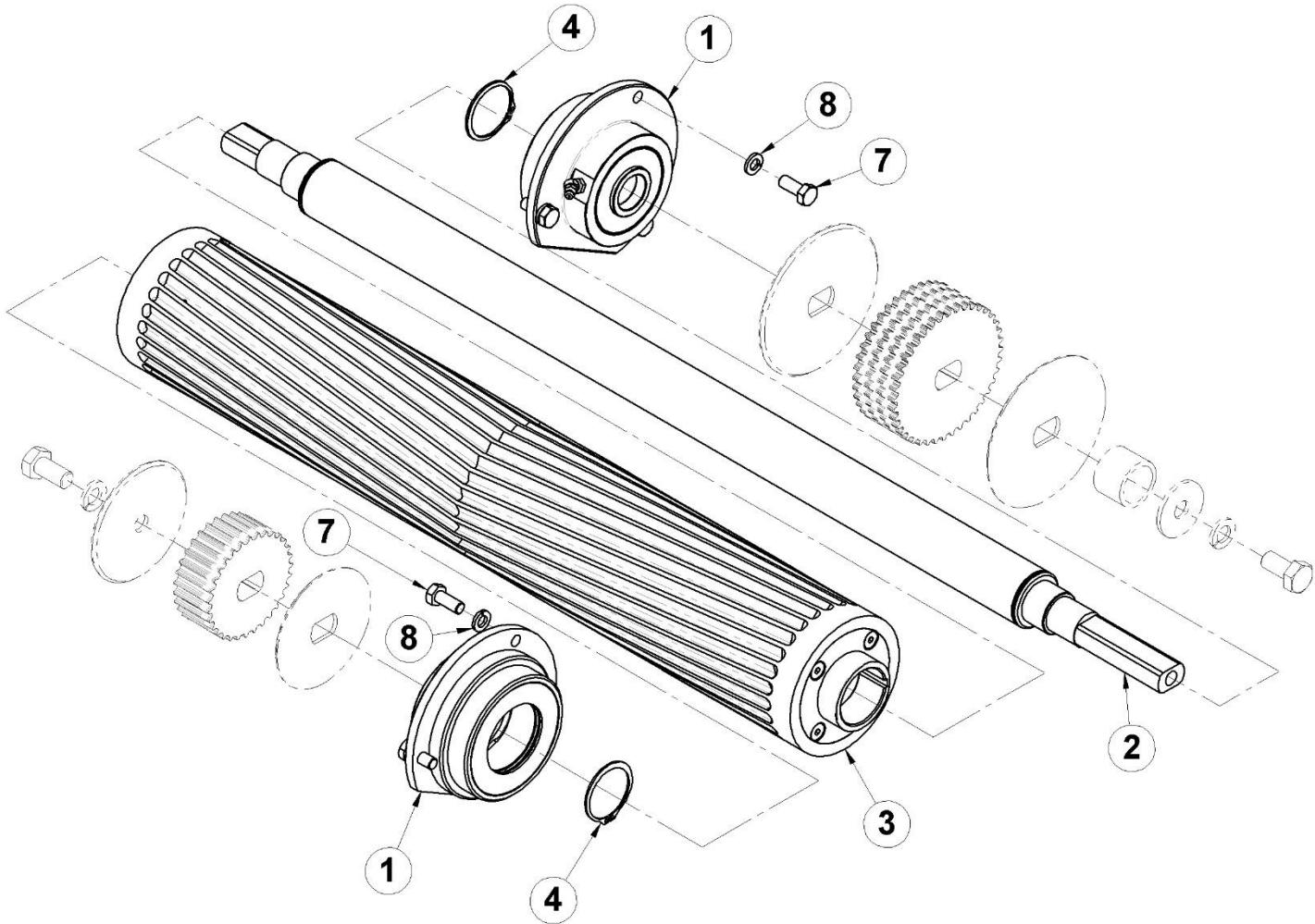


ASSY SK-ROLL 24" 30T HEL				
FOR CUSTOMER USE	ITEM	PART No	DESCRIPTION	QTY
	1	6250010003	ASSY, HOUSING DRIVE SIDE	2
	2	6252474015	SHAFT, SK-ROLLER, 24, WL	1
	3	6252473030	SK-ROLLER, 24", 30T, HELIX	1
	4	31850401	RET RING EXT 40mm SS	2
	5	95181000	WASHER M10 LOCK SS DIN127B	1
	6	95161025	SCR M10x25 HEX CAP SS DIN933	1
	7	95160820	SCR M8x20 HEX CAP SS DIN933	6
	8	95180800	WASHER M8 LOCK SS DIN127B	6



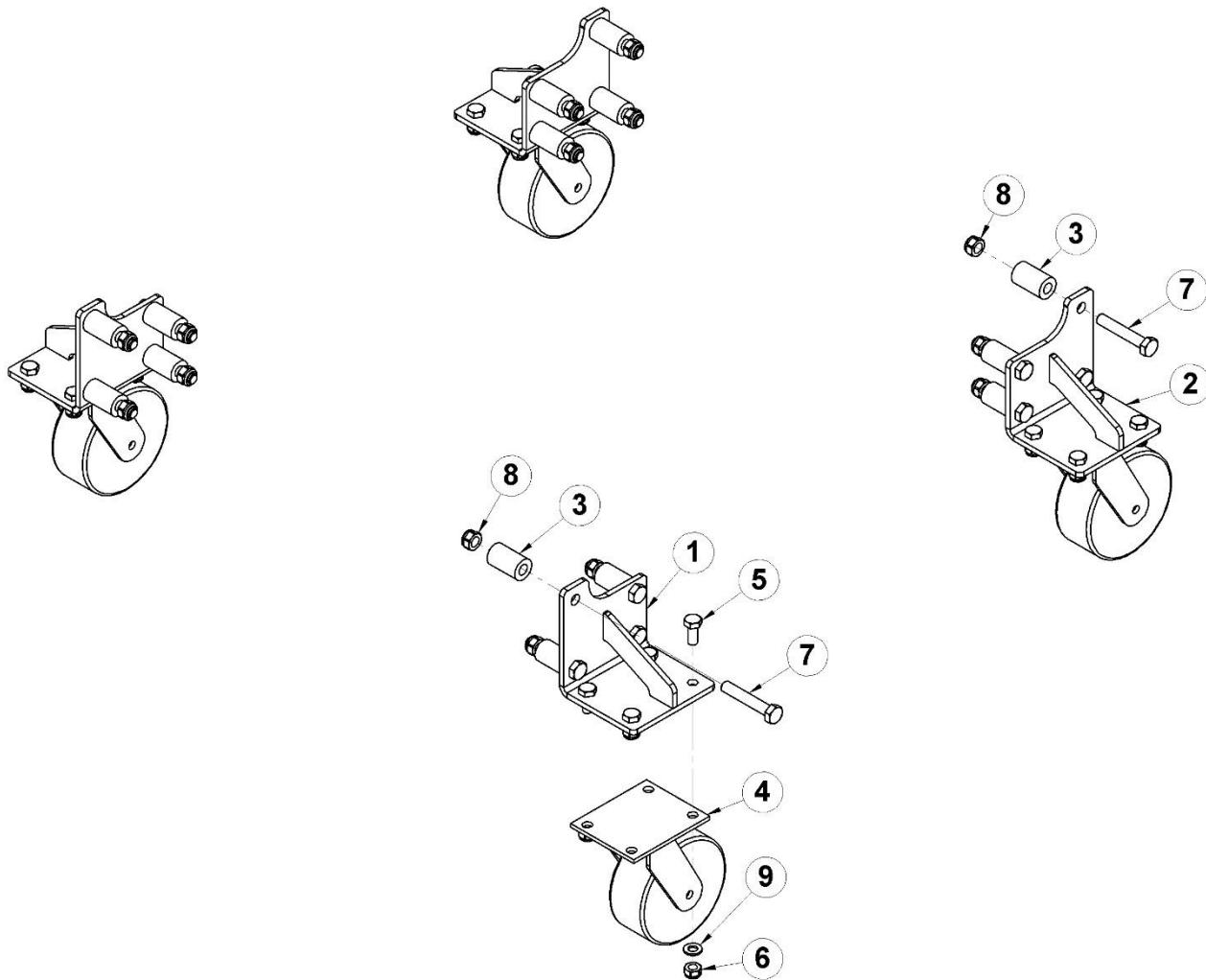


ASSY SK-ROLL 24" 26T HEL AG				
FOR CUSTOMER USE	ITEM	PART No	DESCRIPTION	QTY
	1	6250010003	ASSY, HOUSING DRIVE SIDE	2
	2	6252474015	SHAFT, SK-ROLLER, 24, WL	1
	3	6252473126	SK-ROLLER,24",26T,HELIX,AG	1
	4	31850401	RET RING EXT 40mm SS	2
	5	95181000	WASHER M10 LOCK SS DIN127B	1
	6	95161025	SCR M10x25 HEX CAP SS DIN933	1
	7	95160820	SCR M8x20 HEX CAP SS DIN933	6
	8	95180800	WASHER M8 LOCK SS DIN127B	6



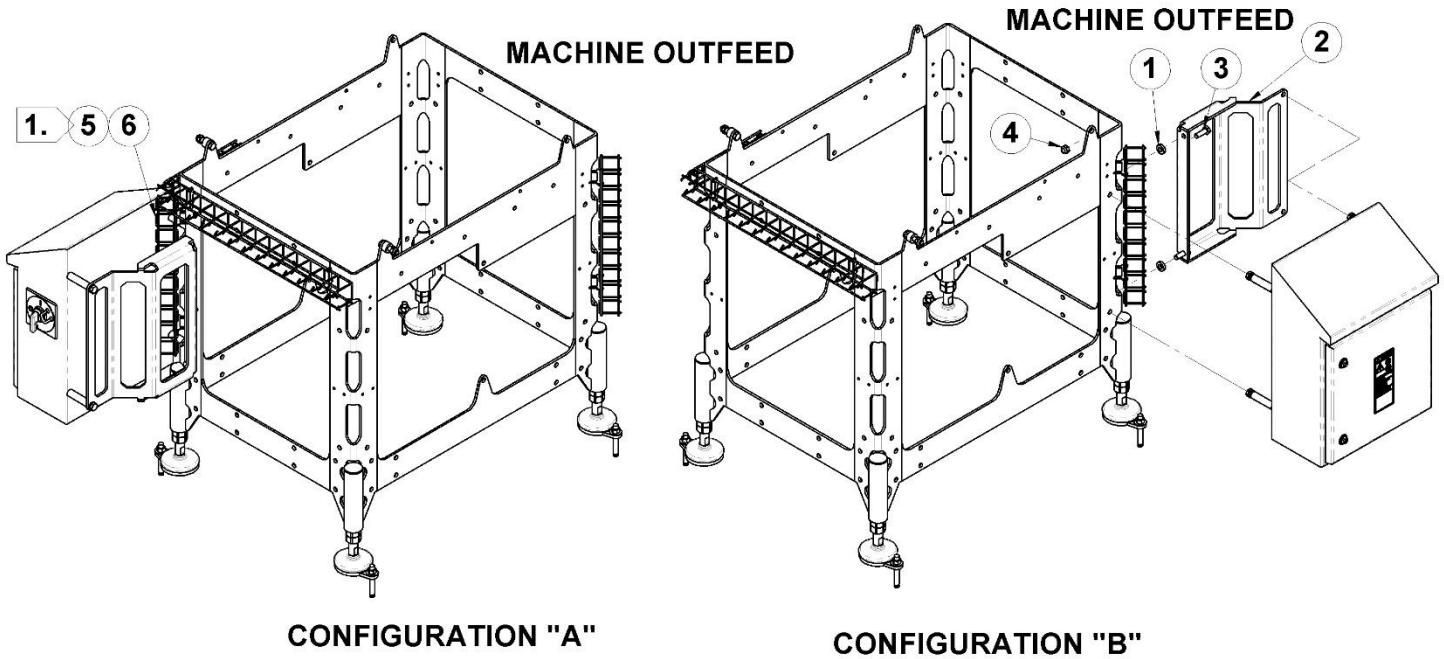


ASSY CASTER KIT				
FOR CUSTOMER USE	ITEM	PART No	DESCRIPTION	QTY
	1	6252420320	WLDT, CASTER MOUNT 1	2
	2	6252420321	WLDT, CASTER MOUNT 2	2
	3	9024620625	SPACER 12 X 25 X 42	16
	4	93970966	CASTER SWIVEL SST BRAKE	4
	5	95161025	SCR M10x25 HEX CAP SS DIN933	16
	6	95171000	NUT M10 HEX SS LOCK DIN 985	16
	7	95161270	SCR M12x70 HEX CAP SS DIN931	16
	8	95171200	NUT M12 HEX SS LOCK DIN 985	16
	9	95180010	WASHER M10 FLAT SS DIN125A	16





KIT PANEL OFFSET (6250006105)				
FOR CUSTOMER USE	ITEM	PART No	DESCRIPTION	QTY
	1	6252420025	M12 X 5 BOSS	2
	2	6250006135	WLDT,PANEL OFFSET	1
	3	95161235	SCR M12x35 HEX CAP SS DIN933	2
	4	95171200	NUT M12 HEX SS LOCK DIN 985	2
	5	6252421080	50 CORNER STAND OFF	2
	6	96331501	CABLE TRAY 50 X 50 X 500MM	1

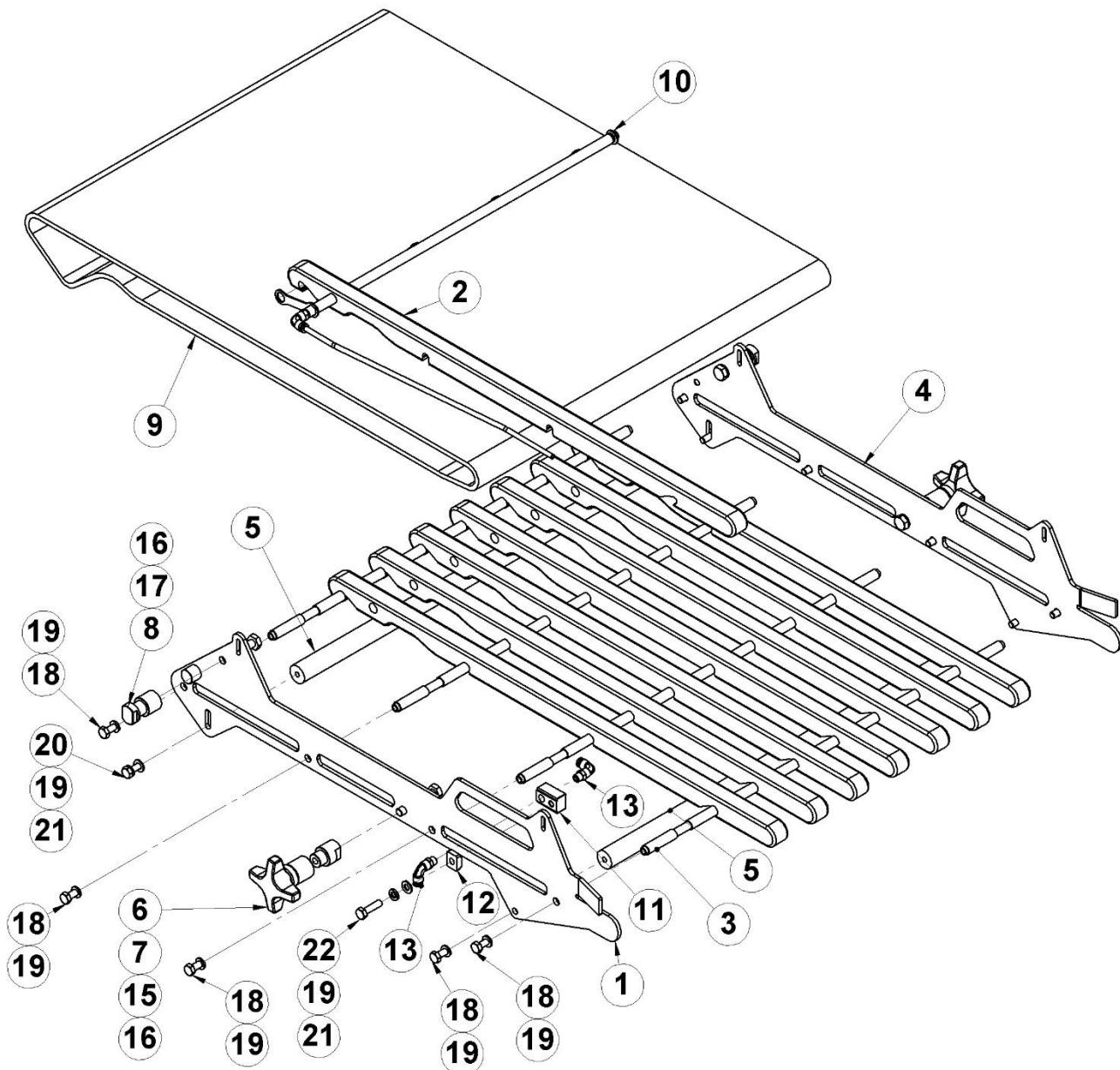


NOTES:

- 1. NOT TO BE USED WITH CONFIGURATION "B".**
- WELD IN PLACE FOR ALL OTHER CONFIGURATIONS.**



ASSY INFEED 24" X 32.8"



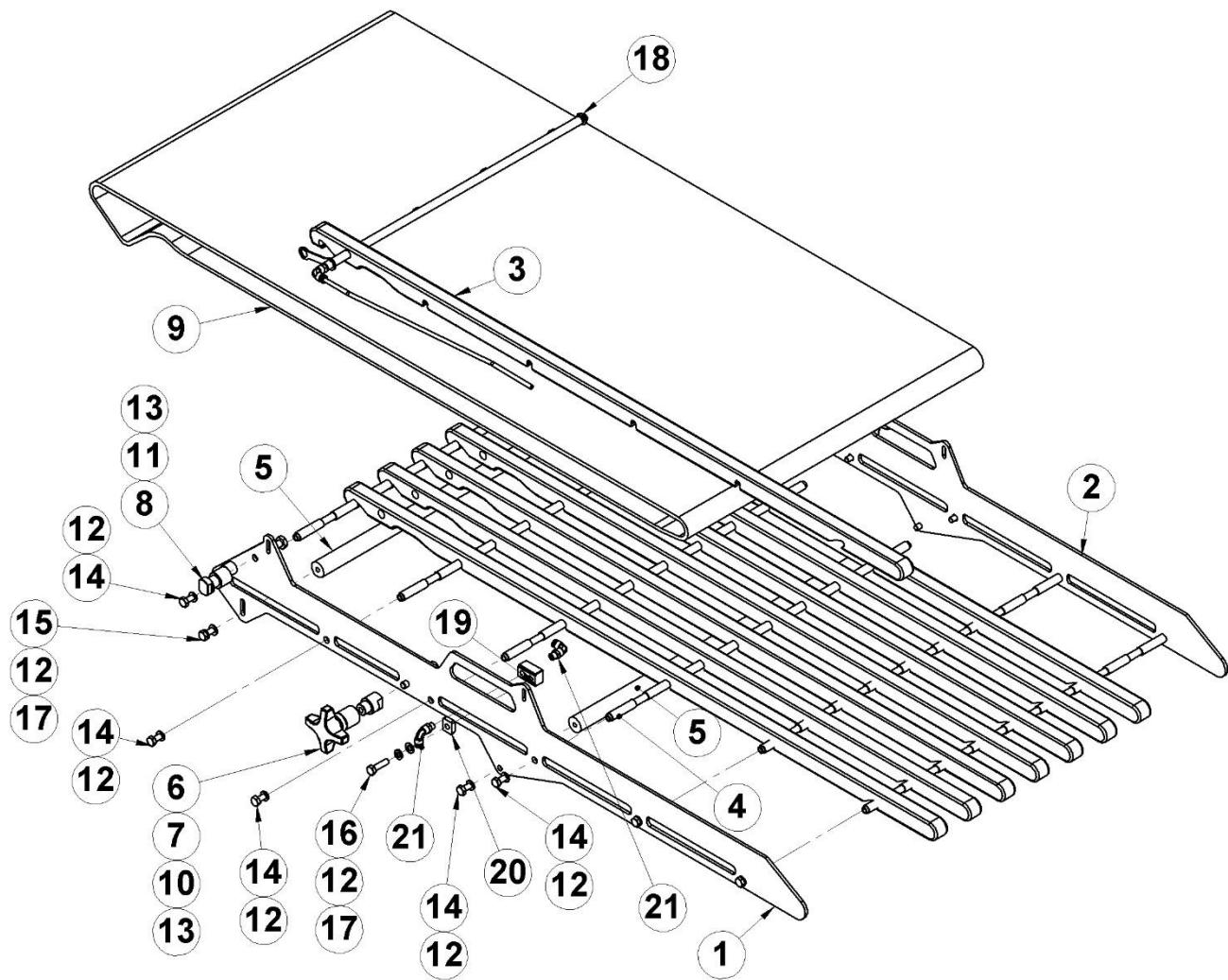


ASSY INFEED 24" X 32.8"

FOR CUSTOMER USE	ITEM	PART No	DESCRIPTION	QTY
	1	6252444510	PLATE,INFEED,LH,32.8"	1
	2	6252444420	WEARSTRIP, IN 24 LONG	8
	3	6252432000	CROSSBAR, 24 DECK	4
	4	6252444512	PLATE,INFEED,RH,32.8"	1
	5	6252436000	NOSE ROLLER 24	2
	6	6250035100	WLDT, HAND KNOB	2
	7	6252434000	PIN, REAR DECK MOUNT	2
	8	6252433000	PIN, FORWARD MOUNT	2
	9	92541405	BELT, CONVEYOR 6FT **129 LINKS**	1
	10	6252440400	ASSY, SPRAY BAR	1
	11	6252440401	MANIFOLD BLOCK	1
	12	6252440402	MANIFOLD WASHER	1
	13	93410048	FTG, PP 90, R1/8 X 6mm	2
	14	90771038	TUBE, PP BLUE, * 20" *	1
	15	95161059	SCR M10x60 HEX CAP SS DIN933	2
	16	95181000	WASHER M10 LOCK SS DIN127B	4
	17	95161025	SCR M10x25 HEX CAP SS DIN933	2
	18	95160816	SCR M8x16 HEX CAP SS DIN933	10
	19	95180800	WASHER M8 LOCK SS DIN127B	13
	20	95160820	SCR M8x20 HEX CAP SS DIN933	2
	21	95180008	WASHER M8 FLAT SS DIN125A	3
	22	95160830	SCR M8x30 HEX CAP SS DIN933	1



ASSY INFEED 24" X 50.6"

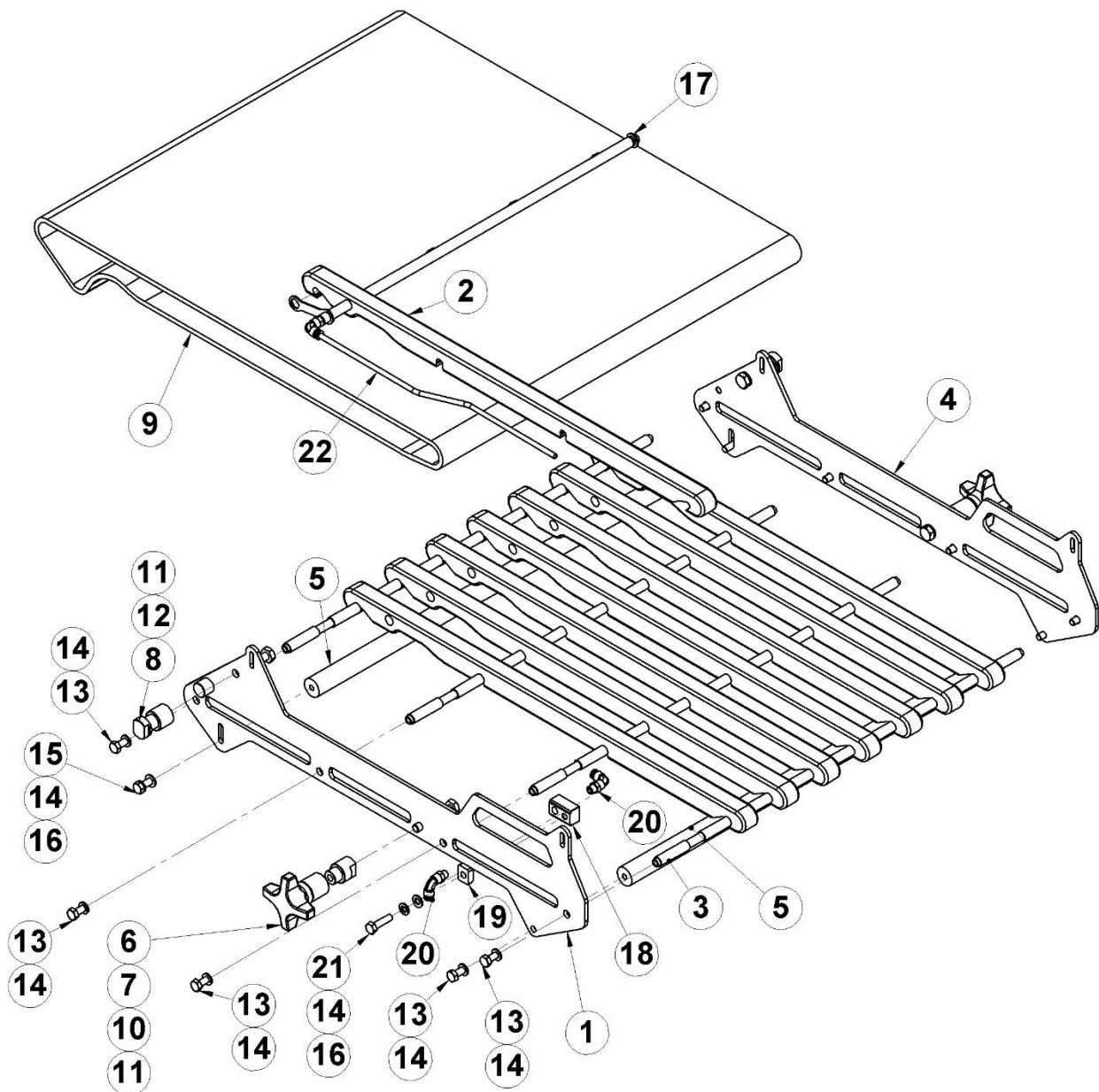




ASSY INFEED 24" X 50.6"				
FOR CUSTOMER USE	ITEM	PART No	DESCRIPTION	QTY
	1	6252444425	WLDT,INFEED PLT,LH,50.6"	1
	2	6252444426	WLDT,INFEED PLT,RH,50.6"	1
	3	6252444421	WEARSTRIP, INFEED, LG	8
	4	6252432000	CROSSBAR, 24 DECK	6
	5	6252436000	NOSE ROLLER 24	2
	6	6250035100	WLDT, HAND KNOB	2
	7	6252434000	PIN, REAR DECK MOUNT	2
	8	6252433000	PIN, FORWARD MOUNT	2
	9	92541405	BELT, CONVEYOR 102" **201 LINKS**	1
	10	95161059	SCR M10x60 HEX CAP SS DIN933	2
	11	95161025	SCR M10x25 HEX CAP SS DIN933	2
	12	95180800	WASHER M8 LOCK SS DIN127B	17
	13	95181000	WASHER M10 LOCK SS DIN127B	4
	14	95160816	SCR M8x16 HEX CAP SS DIN933	14
	15	95160820	SCR M8x20 HEX CAP SS DIN933	2
	16	95160830	SCR M8x30 HEX CAP SS DIN933	1
	17	95180008	WASHER M8 FLAT SS DIN125A	3
	18	6252440400	ASSY, SPRAY BAR	1
	19	6252440401	MANIFOLD BLOCK	1
	20	6252440402	MANIFOLD WASHER	1
	21	93410048	FTG, PP 90, R1/8 X 6mm	2
	22	90771038	TUBE, PP BLUE, * 20" *	1



ASSY INFEED 24" X 29.2"

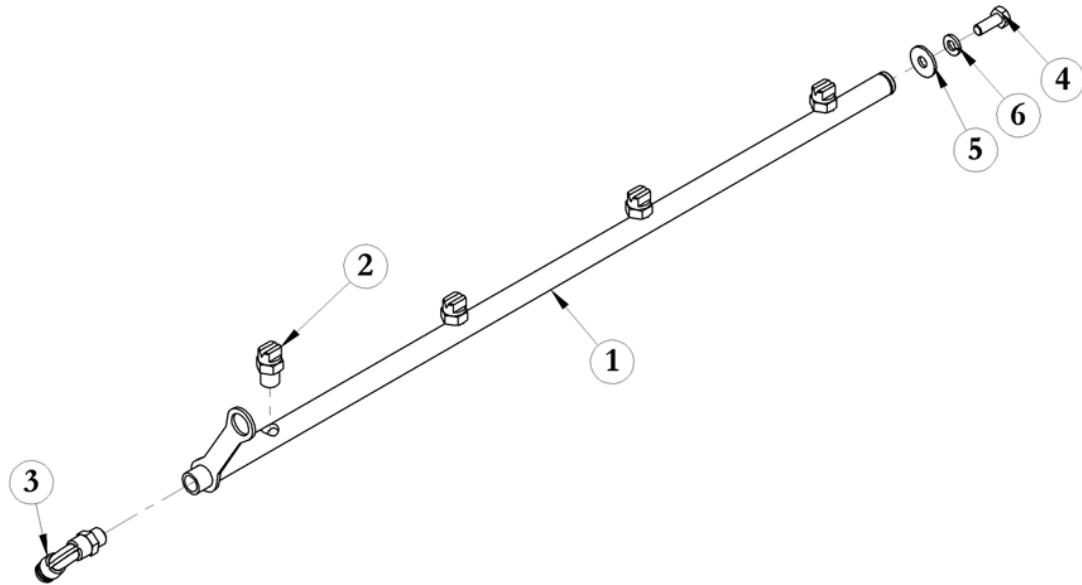




ASSY INFEED 24" X 29.2"				
FOR CUSTOMER USE	ITEM	PART No	DESCRIPTION	QTY
	1	6252441410	WLDT, INFEED PLT,LH,29.2	1
	2	6252441420	WEARSTRIP, INFEED 29.2"	8
	3	6252432000	CROSSBAR, 24 DECK	4
	4	6252441412	WLDT, INFEED PLT,RH,29.2	1
	5	6252436000	NOSE ROLLER 24	2
	6	6250035100	WLDT, HAND KNOB	2
	7	6252434000	PIN, REAR DECK MOUNT	2
	8	6252433000	PIN, FORWARD MOUNT	2
	9	92541405	**BELT, CONVEYOR 58in**	1
	10	95161059	SCR M10x60 HEX CAP SS DIN933	2
	11	95181000	WASHER M10 LOCK SS DIN127B	4
	12	95161025	SCR M10x25 HEX CAP SS DIN933	2
	13	95160816	SCR M8x16 HEX CAP SS DIN933	10
	14	95180800	WASHER M8 LOCK SS DIN127B	13
	15	95160820	SCR M8x20 HEX CAP SS DIN933	2
	16	95180008	WASHER M8 FLAT SS DIN125A	3
	17	6252440400	ASSY, SPRAY BAR	1
	18	6252440401	MANIFOLD BLOCK	1
	19	6252440402	MANIFOLD WASHER	1
	20	93410048	FTG, PP 90, R1/8 X 6mm	2
	21	95160830	SCR M8x30 HEX CAP SS DIN933	1
	22	90771038	TUBE, PP BLUE, * 17" *	1

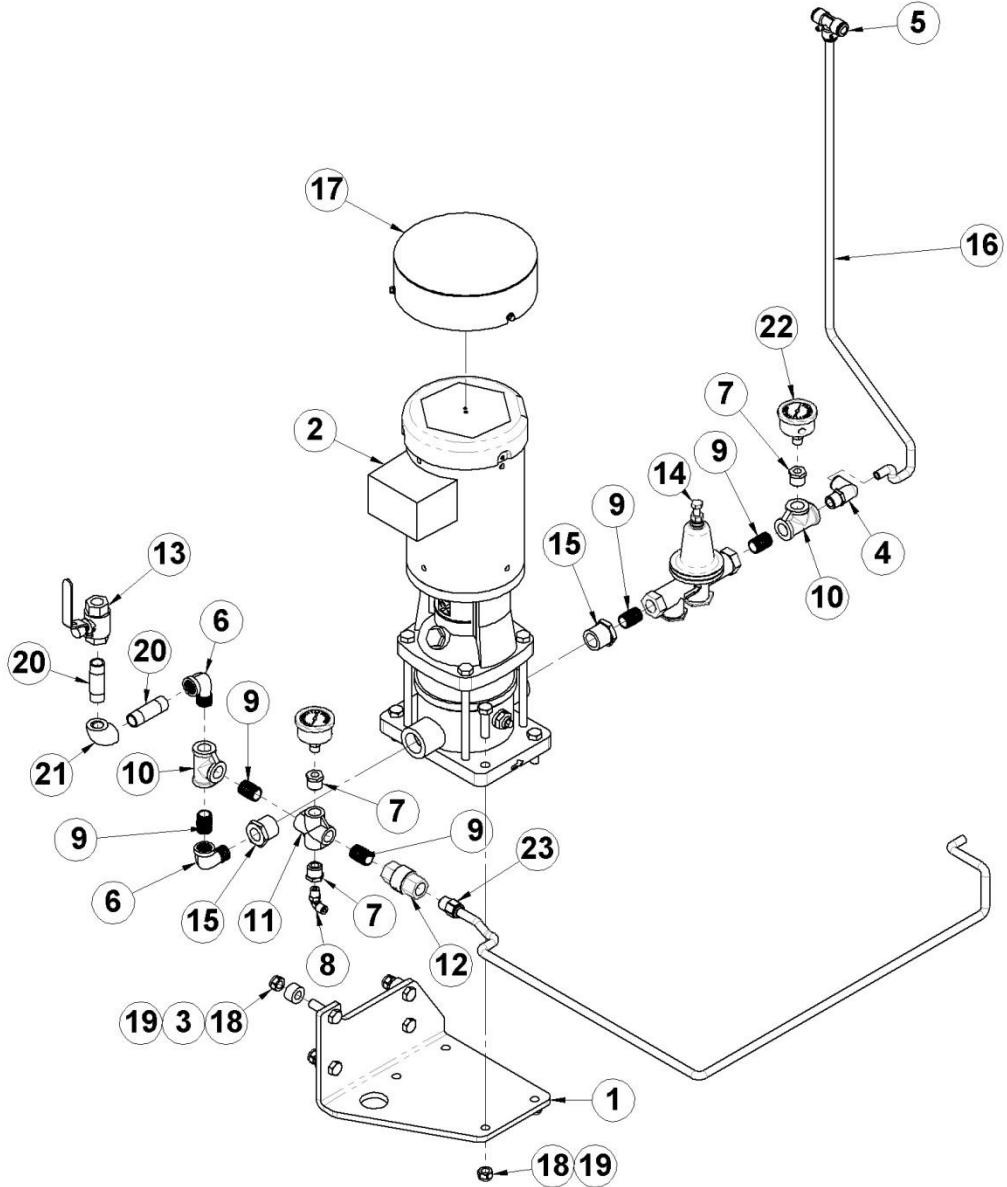


ASSY, SPRAY BAR				
For Customer Use	Pos.	Part No.	Description	Qty
	1	6252440410	WLDT, SPRAY BAR	1
	2	710006	SPRAY NOZZLE, H1/4U-SS110-03	4
	3	93410048	FTG, PP 90, R1/8 X 6mm	1
	4	95160615	SCR M6x16 HEX CAP SS DIN933	1
	5	31801006	WASHER M6 FENDER SS DIN9021	1
	6	95180600	WASHER M6 LOCK SS DIN127B	1





ASSY BOOSTER PUMP 480/230V

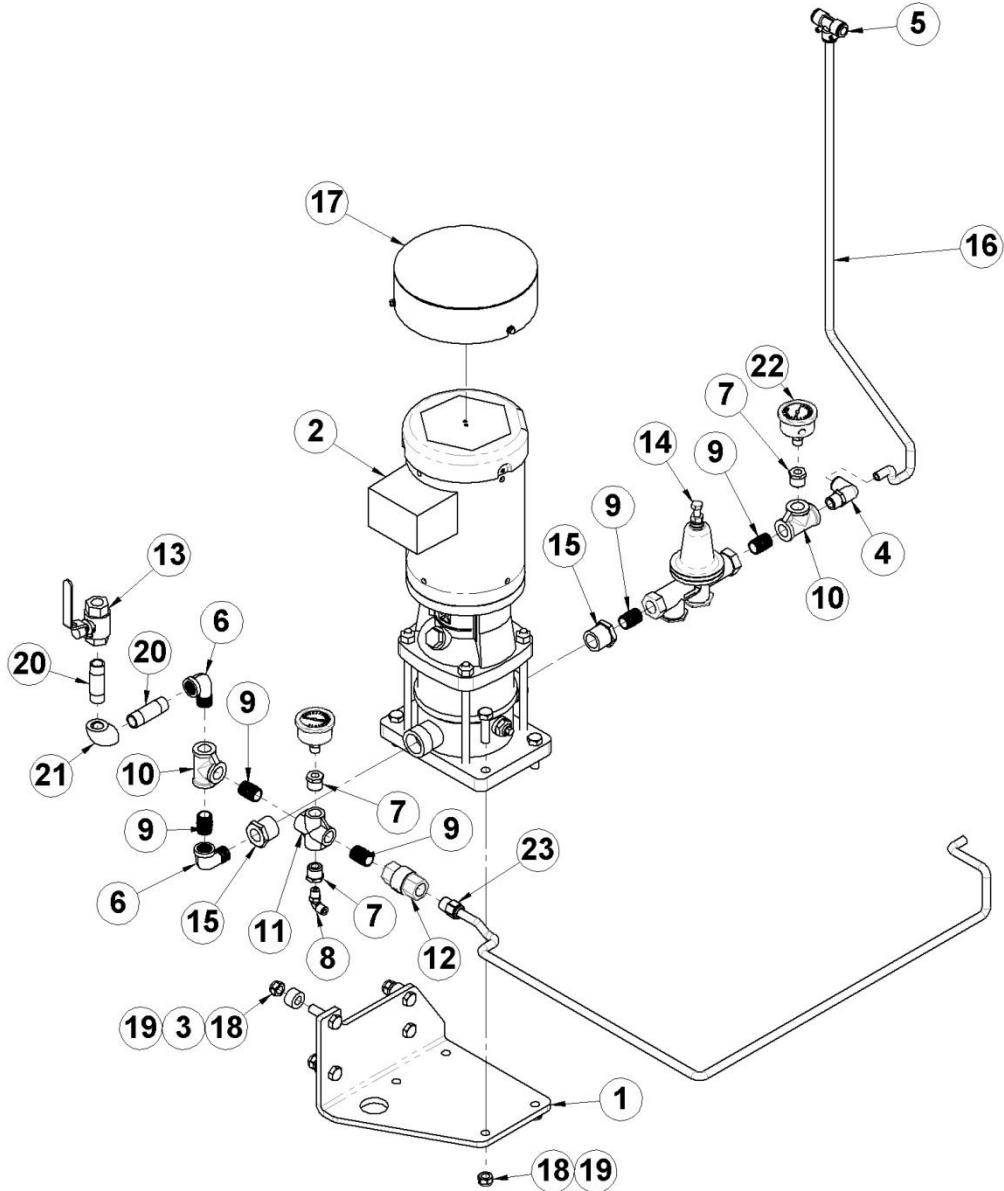




ASSY BOOSTER PUMP				
FOR CUSTOMER USE	ITEM	PART No.	DESCRIPTION	QTY
	1	6250006532	PUMP MOUNT, LH	1
	2	92920230	PUMP CENTRIFUGAL	1
	3	6252420020	M12 X 15 BOSS	4
	4	93400154	FTG, PP 90, R1/2 X 12	1
	5	93400221	FTG,PP T,12MM	1
	6	93411410	ELBOW STREET 90 1/2 NPT SS	2
	7	93490102	REDUCER, BUSHING, 1/2 X 1/4 NPT	3
	8	93410054	ELBOW, R1/4 X 6	1
	9	93401255	NIPPLE 1/2 NPT X CLOSE SS	5
	10	93420202	TEE 1/2 NPT SS	2
	11	93440373	CROSS, 1/2 NPT	1
	12	94090317	CHECK VALVE, 1/2	1
	13	94090389	VALVE, 1/2 BALL, KURNUT	1
	14	94000337	PRESS. REDUCING VALVE	1
	15	93490475	BUSHING REDUCER 1X1/2 NPT SS	2
	16	93400156	**8ft** TUBE, PP BLUE	1
	17	6250006550	KIT, PUMP COVER	1
	18	95171200	NUT M12 HEX SS LOCK DIN 985	12
	19	95161245	SCR M12x45 HEX CAP SS DIN931	8
	20	93401265	NIPPLE 1/2"NPT x 2 1/2" SS	2
	21	93410190	ELBOW, 90, 1/2 NPT	1
	22	94500156	GAUGE 160 PSI 1/4NPT	1
	23	93400155	FTG, PP, R1/2 X 12	1
	24	6250006570	GUIDE,HOSE/WIRE M8X20	1
	25	6250006560	GUIDE,HOSE/WIRE M12X20	7
	26	95160820	SCR M8x20 HEX CAP SS DIN933	1
	27	95170800	NUT M8 HEX SS LOCK DIN 985	1
	28	95161225	SCR M12x25 HEX CAP SS DIN933	4
	29	93480049	PLUG 1/4"	1
	30	93480151	PIPE PLUG HEX 1/2 NPT SS	1



ASSY BOOSTER PUMP 380V

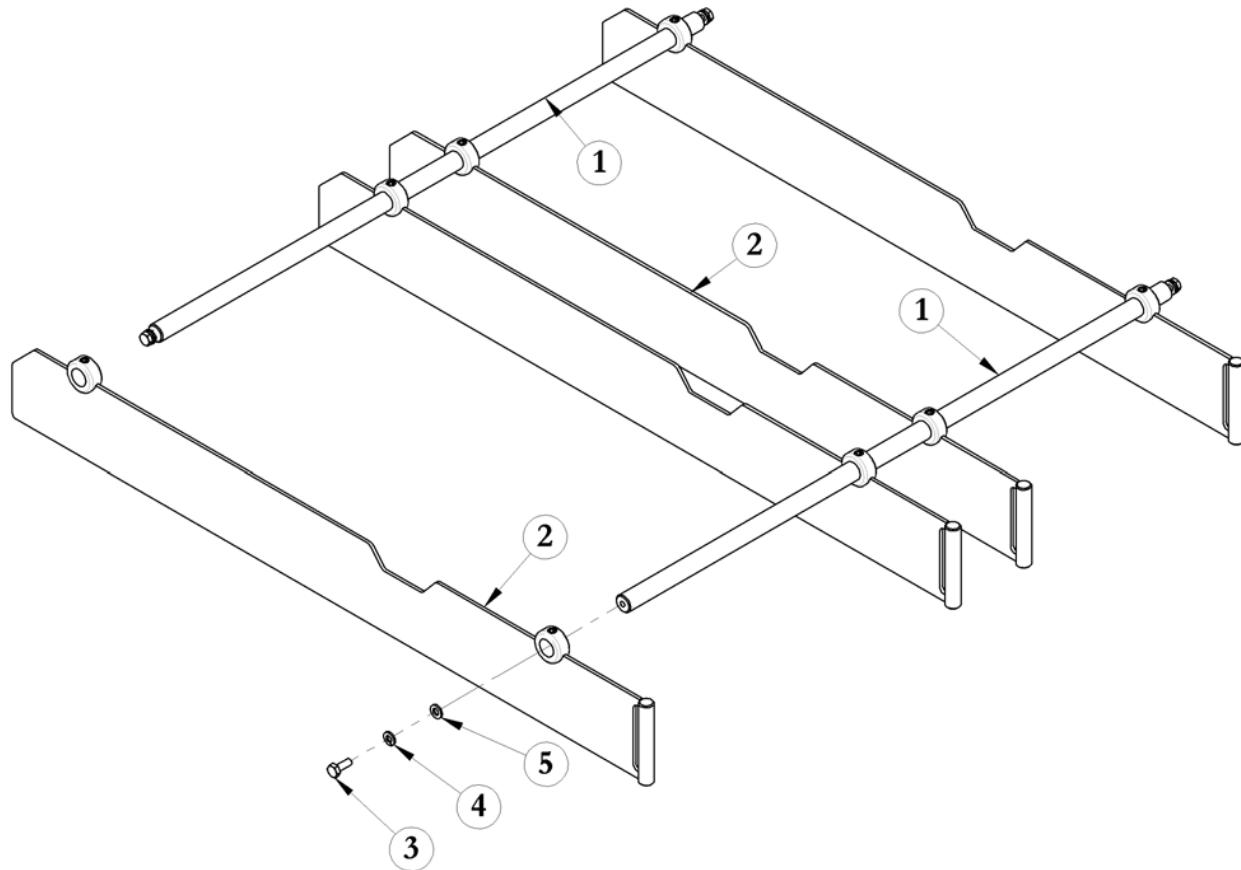




ASSY BOOSTER PUMP 380V				
FOR CUSTOMER USE	ITEM	PART No.	DESCRIPTION	QTY
	1	6250006532	PUMP MOUNT, LH	1
	2	92920234	PUMP, CENTRIFUGAL, 380V	1
	3	6252420020	M12 X 15 BOSS	4
	4	93400154	FTG, PP 90, R1/2 X 12	1
	5	93400221	FTG,PP T,12MM	1
	6	93411410	ELBOW STREET 90 1/2 NPT SS	2
	7	93490102	REDUCER, BUSHING, 1/2 X 1/4 NPT	3
	8	93410054	ELBOW, R1/4 X 6	1
	9	93401255	NIPPLE 1/2 NPT X CLOSE SS	5
	10	93420202	TEE 1/2 NPT SS	2
	11	93440373	CROSS, 1/2 NPT	1
	12	94090317	CHECK VALVE, 1/2	1
	13	94090389	VALVE, 1/2 BALL, KURNUT	1
	14	94000337	PRESS. REDUCING VALVE	1
	15	93490475	BUSHING REDUCER 1X1/2 NPT SS	2
	16	93400156	**8ft** TUBE, PP BLUE	1
	17	6250006550	KIT, PUMP COVER	1
	18	95171200	NUT M12 HEX SS LOCK DIN 985	12
	19	95161245	SCR M12x45 HEX CAP SS DIN931	8
	20	93401265	NIPPLE 1/2"NPT x 2 1/2" SS	2
	21	93410190	ELBOW, 90, 1/2 NPT	1
	22	94500156	GAUGE 160 PSI 1/4NPT	1
	23	93400155	FTG, PP, R1/2 X 12	1
	24	6250006570	GUIDE,HOSE/WIRE M8X20	1
	25	6250006560	GUIDE,HOSE/WIRE M12X20	7
	26	95160820	SCR M8x20 HEX CAP SS DIN933	1
	27	95170800	NUT M8 HEX SS LOCK DIN 985	1
	28	95161225	SCR M12x25 HEX CAP SS DIN933	4
	29	93480049	PLUG 1/4"	1
	30	93480151	PIPE PLUG HEX 1/2 NPT SS	1

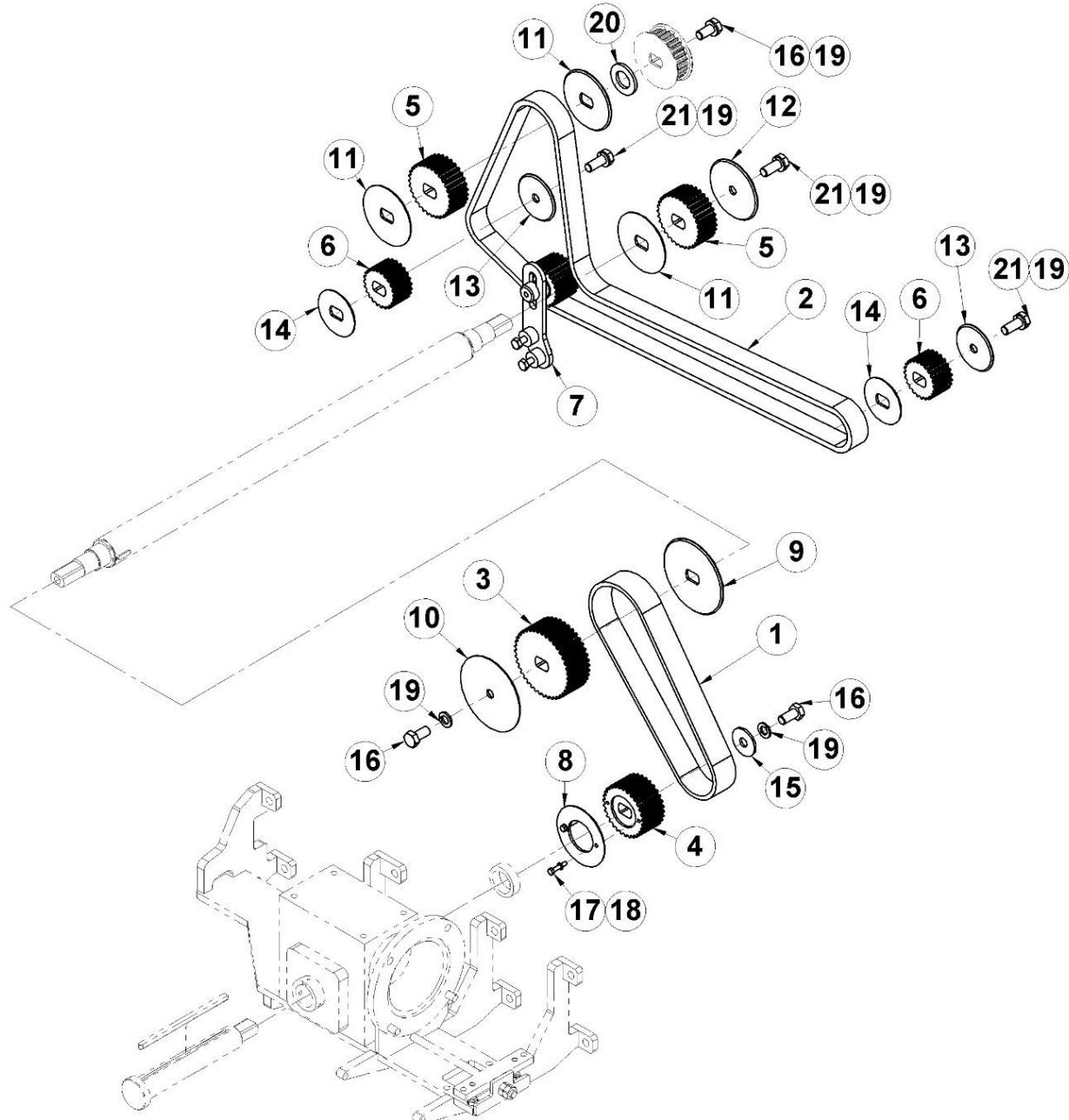


ASSY, LANE DIVIDER 24"				
For Customer Use	ITEM	Part No.	Description	Qty
	1	6252440211	SUPPORT BAR, 24"	2
	2	6252440220	WLDT, DIVERTER	4
	3	95160615	SCR M6x16 HEX CAP SS DIN933	4
	4	95180600	WASHER M6 LOCK SS DIN127B	4
	5	95180006	WASHER M6 FLAT SS DIN125A	4





KIT BELT DUAL (6250001210)

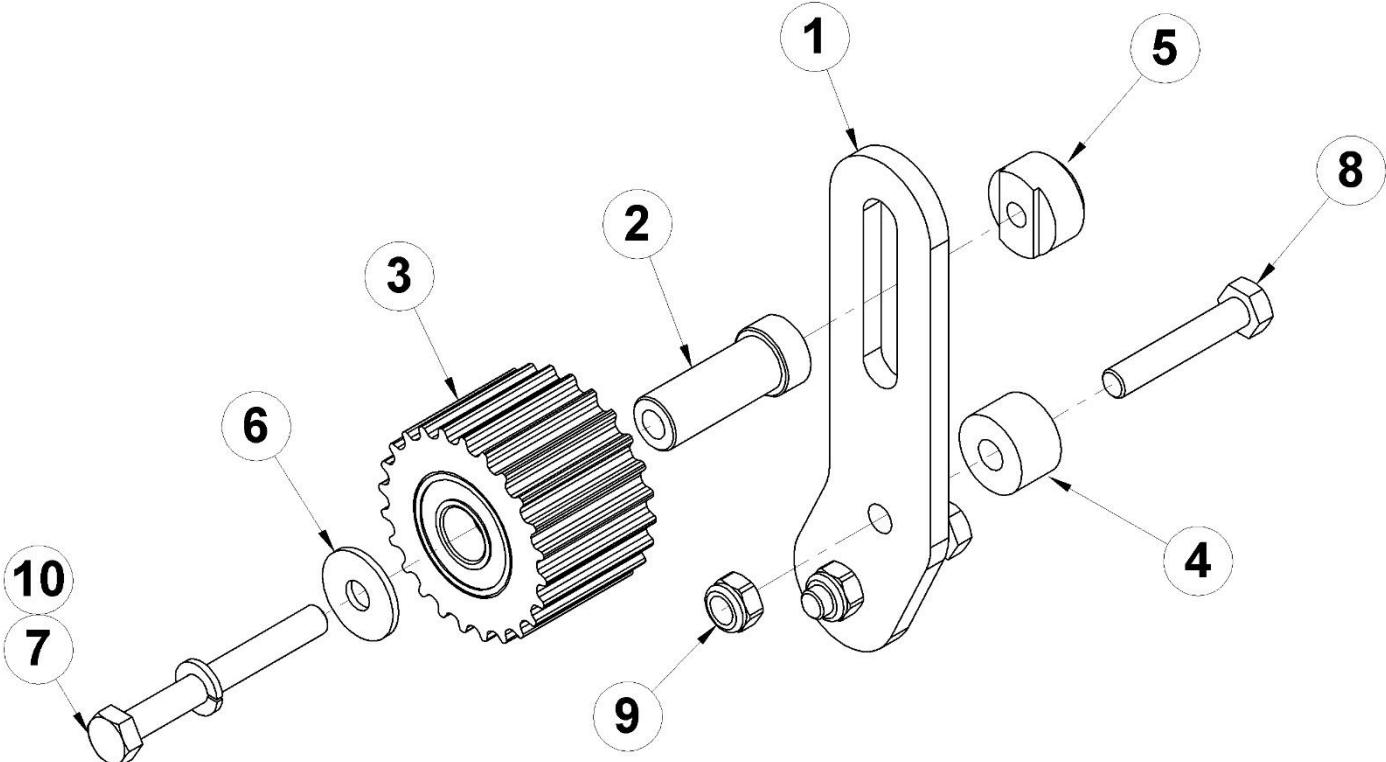




KIT BELT DUAL (6250001210)				
FOR CUSTOMER USE	ITEM	PART No	DESCRIPTION	QTY
	1	92520058	BELT, DRIVE 720 GT	1
	2	92520055	BELT, DRIVE 1800P	1
	3	6250182070	SPROCKET, 40T, 38 WIDE	1
	4	6250182071	SPROCKET, 30T, 38 WIDE	1
	5	6250182051	SPROCKET, 31T, 32 WIDE	2
	6	6250182053	SPROCKET 23T, 32 WIDE	2
	7	6250086740	ASSY, ACCESS TENSION	1
	8	6250082256	FLANGE, 30T IN	1
	9	6250082252	FLANGE, 40T IN	1
	10	6250082152	FLANGE, 40T OUT	1
	11	6250081020	FLANGE, 32T IN	3
	12	6250081010	FLANGE, 32T OUT	1
	13	6250082154	FLANGE, 24T OUT	2
	14	6250082254	FLANGE, 24T IN	2
	15	95180013	WASHER M12 FENDER SS DIN9021	1
	16	95161225	SCR M12x25 HEX CAP SS DIN933	3
	17	95160525	SCR M5x25 HEX CAP SS DIN933	2
	18	95180500	WASHER M5 LOCK SS DIN127B	2
	19	95181200	WASHER M12 LOCK SS DIN127B	6
	20	95182500	WASHER M24 FLAT SS DIN125A	1
	21	95161231	SCR M12x30 HEX CAP SS DIN933	3

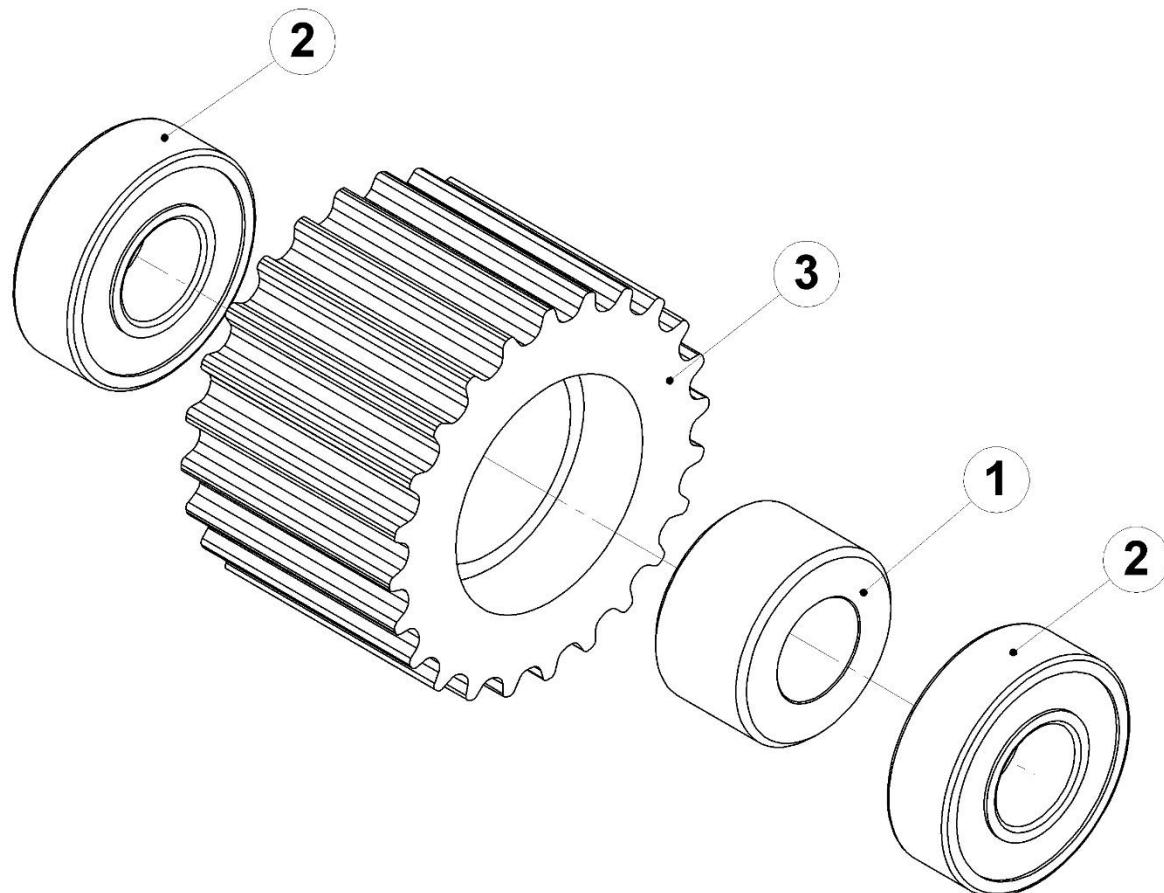


ASSY ACCESS TENSION				
FOR CUSTOMER USE	ITEM	PART No	DESCRIPTION	QTY
	1	6250086741	BRACKET, ACCESS TENSION	1
	2	6250082000	SHAFT, IDLE ADJ	1
	3	6250082359	ASSY, IDLE SPKT 24T	1
	4	9021100114	SPACER, n8 X 14	2
	5	6250086745	GUIDE SPACER, M8 X 11	1
	6	31801008	WASHER M8 FENDER SS DIN9021	1
	7	95160871	SCR M8x70 HEX CAP SS DIN931	1
	8	95160844	SCR M8x45 HEX CAP SS DIN931	2
	9	95170800	NUT M8 HEX SS LOCK DIN 985	2
	10	95180800	WASHER M8 LOCK SS DIN127B	1



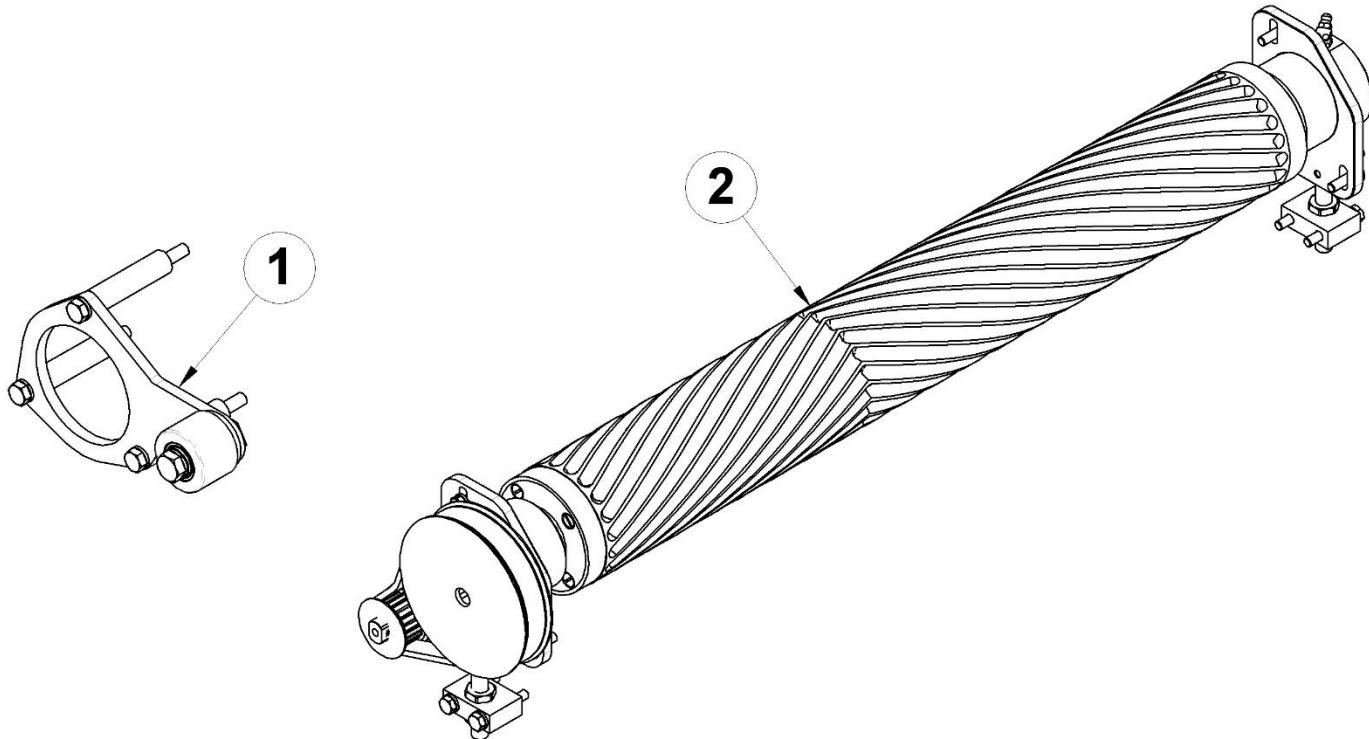


ASSY IDLE SPKT 24T				
FOR CUSTOMER USE	ITEM	PART No	DESCRIPTION	QTY
	1	6250082056	SPACER, IDLE SPROCKET	1
	2	92702070	BEARING BALL	2
	3	6250082060	SPROCKET 24T	1



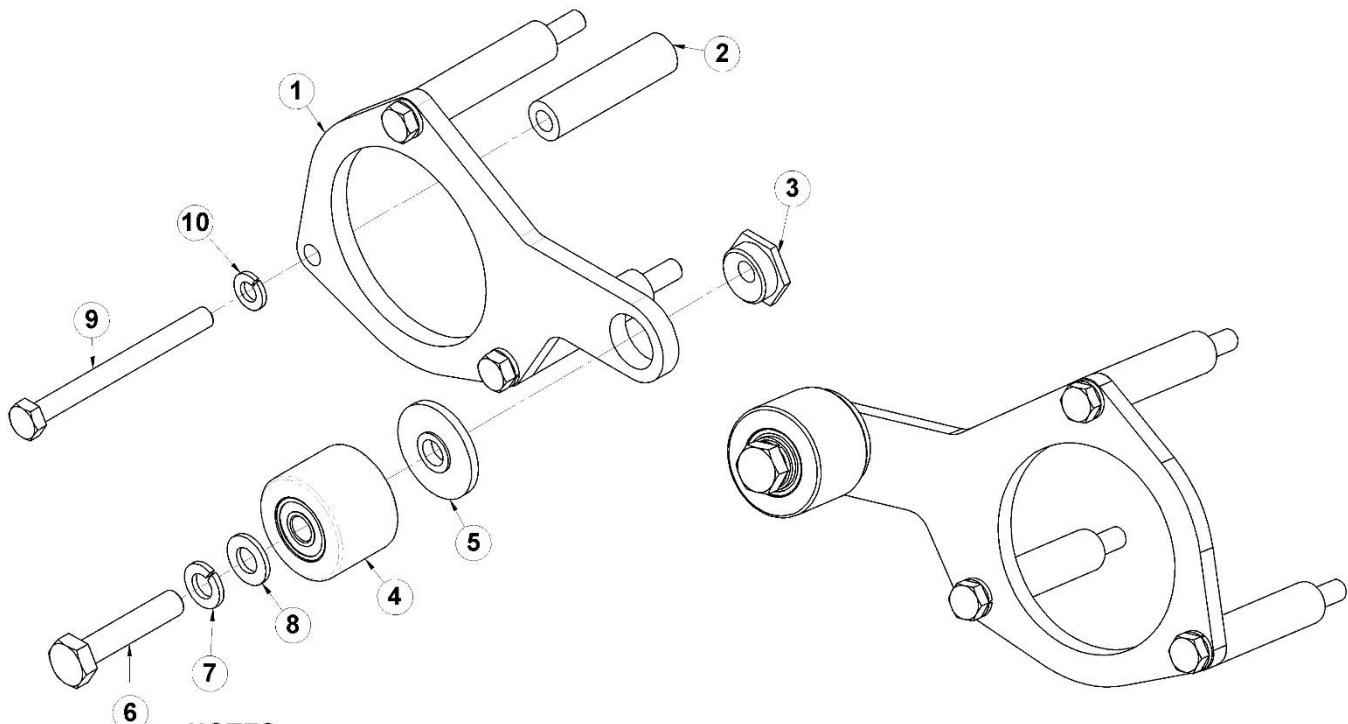


KIT WATERLESS SKINNING				
FOR CUSTOMER USE	ITEM	PART No	DESCRIPTION	QTY
	1	6250086810	ASSY, TENSIONER, WL	1
	2	6252475000	ASSY, CL-ROLL, 24" 20T HEL	1





ASSY TENSIONER WL (6250086810)				
FOR CUSTOMER USE	ITEM	PART NO	DESCRIPTION	QTY
	1	6250086821	PLATE, TENSIONER WL	1
	2	6250086825	SPACER, 15.8x8.5x63	3
	3	9020220070	ECCENTRIC	1
	4	6250086830	ASSY, 42mm IDLER x 30W	1
	5	9020220080	SPACER	1
	6	95161050	SCR M10x50 HEX CAP SS DIN931	1
	7	95181000	WASHER M10 LOCK SS DIN127B	1
	8	95180010	WASHER M10 FLAT SS DIN125A	1
	9	95160890	SCR M8x90 HEX CAP SS DIN931	3
	10	95180800	WASHER M8 LOCK SS DIN127B	3



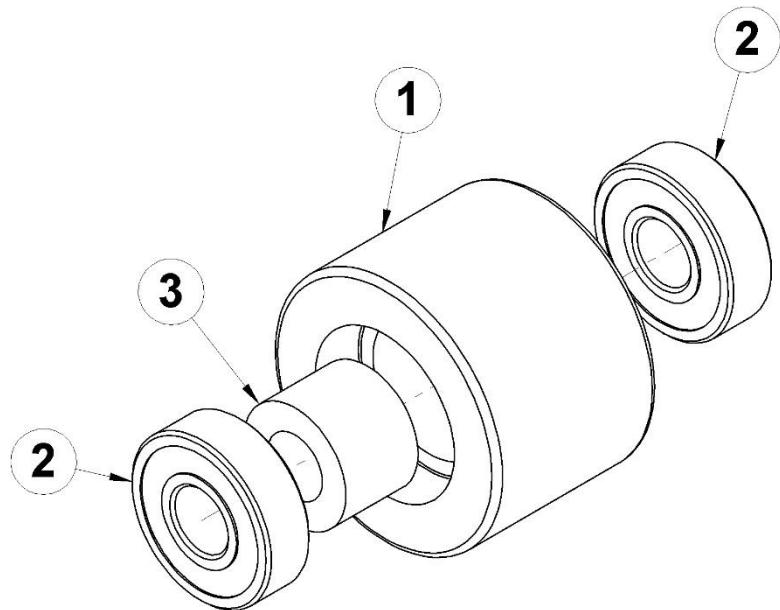
NOTES:

1. EXPLODED VIEW AS SHOWN IS RSD ASSEMBLY.

LSD ASSYEMBLY VIEW

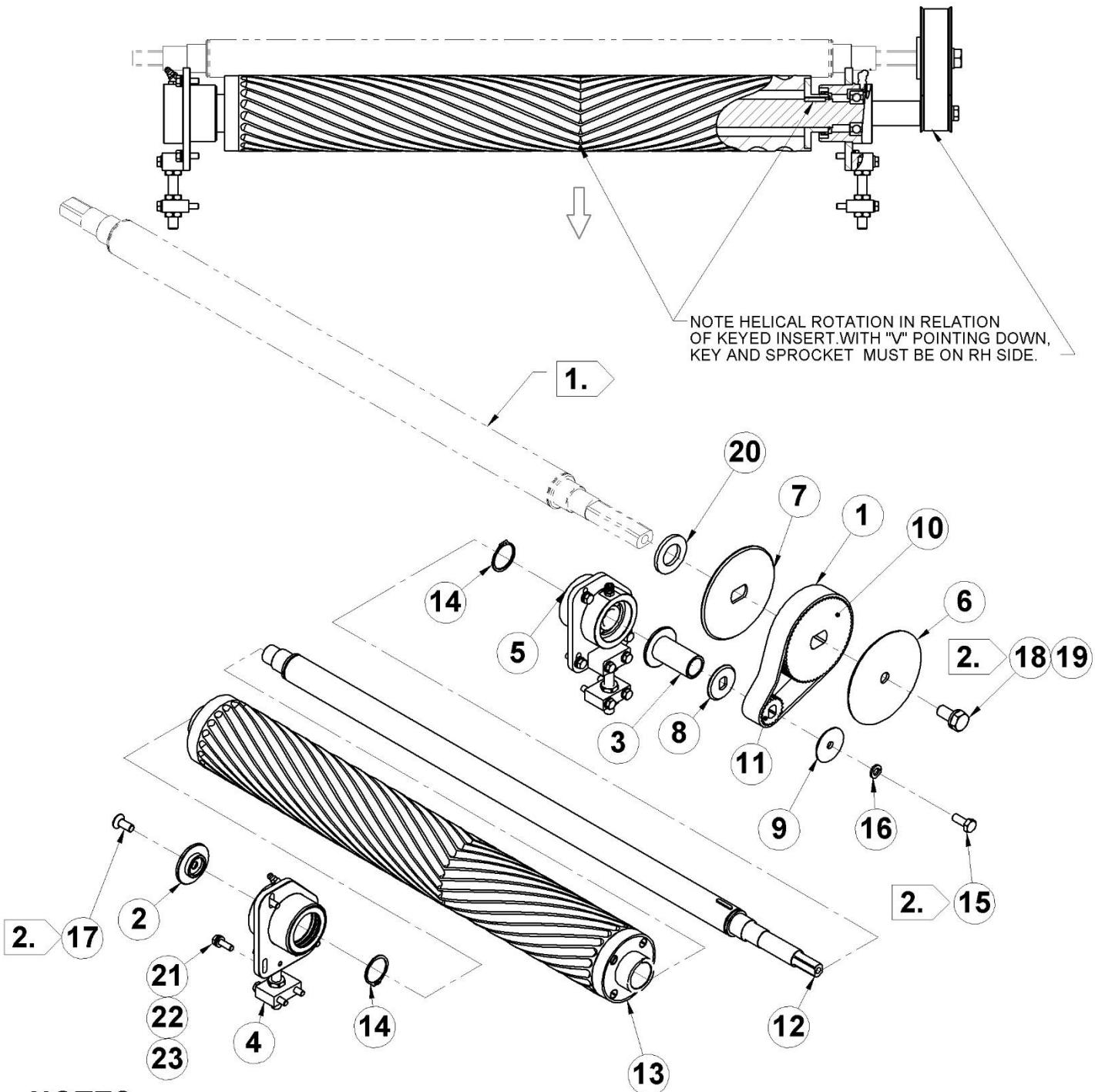


ASSY 42mm IDLER X 30W (6250086830)				
FOR CUSTOMER USE	ITEM	PART No	DESCRIPTION	QTY
	1	6250086831	IDLER ROLLER, 42mm x 30W	1
	2	20156000	BEARING SS-6000-2RS	2
	3	6250086835	SPACER, 19x13.5x10 HOLE	1





ASSY CL 24" 20 HEL (625247500)



NOTES:

1. ITEM SHOWN AS REFERENCE.

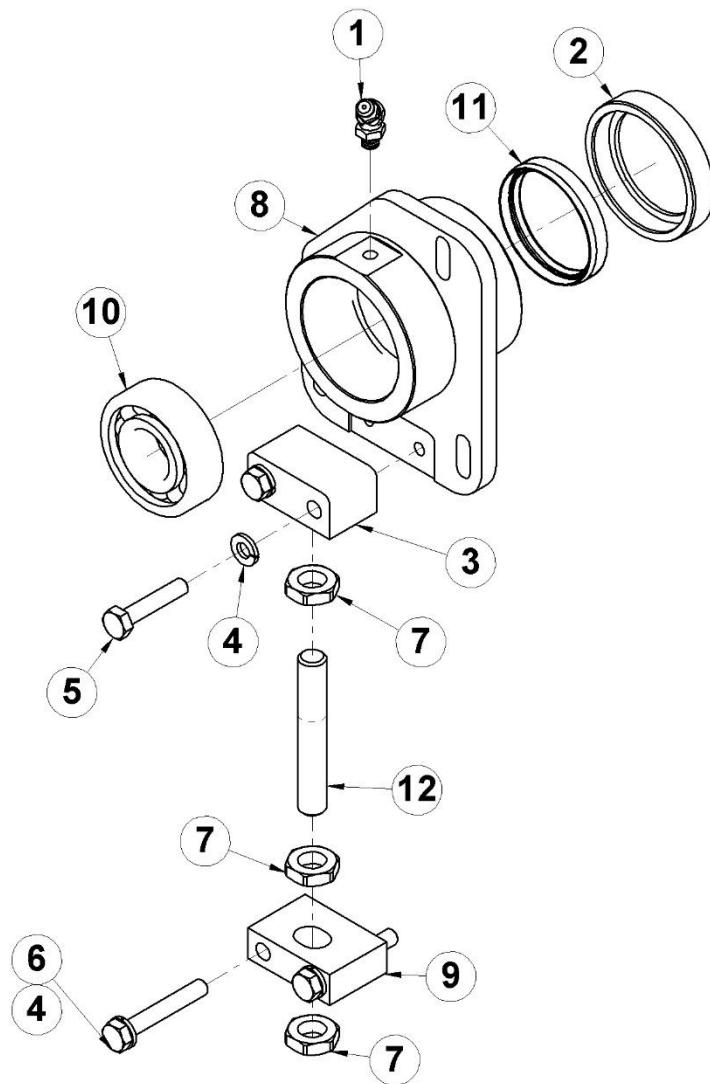
2. APPLY LOCTITE #242 OR EQUIVALENT BEFORE ASSEMBLY.



ASSY CL 24" 20T HEL (902247500)				
FOR CUSTOMER USE	ITEM	PART No	DESCRIPTION	QTY
	1	92500029	BELT,5MM X 25W X 405LG	1
	2	6250010130	SPACER, SEAL	1
	3	6250010140	SPACER, SEAL DRIVE	1
	4	6250010100	ASSY, HOUSING, LH	1
	5	6250010200	ASSY, HOUSING, RH	1
	6	6250082152	FLANGE, 40T OUT	1
	7	6250082252	FLANGE, 40T IN	1
	8	6250082258	FLANGE, 21T IN	1
	9	6250082158	FLANGE, 21T OUT	1
	10	6250182095	SPRKT,63T,5MM PITCH,27W	1
	11	6250182096	SPRKT,21T,5MM PITCH,27W	1
	12	6252475015	SHAFT, CL-ROLLER, 24	1
	13	6252475026	CL-ROLLER,24",20T, HELIX	1
	14	31850301	RET RING EXT 30mm SS	2
	15	95160820	SCR M8x20 HEX CAP SS DIN933	1
	16	95180800	WASHER M8 LOCK SS DIN127B	1
	17	95180820	SCR M8x20 SOC FLHD SS DIN 7991	1
	18	95161225	SCR M12x25 HEX CAP SS DIN933	1
	19	95181200	WASHER M12 LOCK SS DIN127B	1
	20	95182500	WASHER M24 FLAT SS DIN125A	1
	21	95160620	SCR M6x20 HEX CAP SS DIN933	6
	22	95180600	WASHER M6 LOCK SS DIN127B	6
	23	95180006	WASHER M6 FLAT SS DIN125A	6

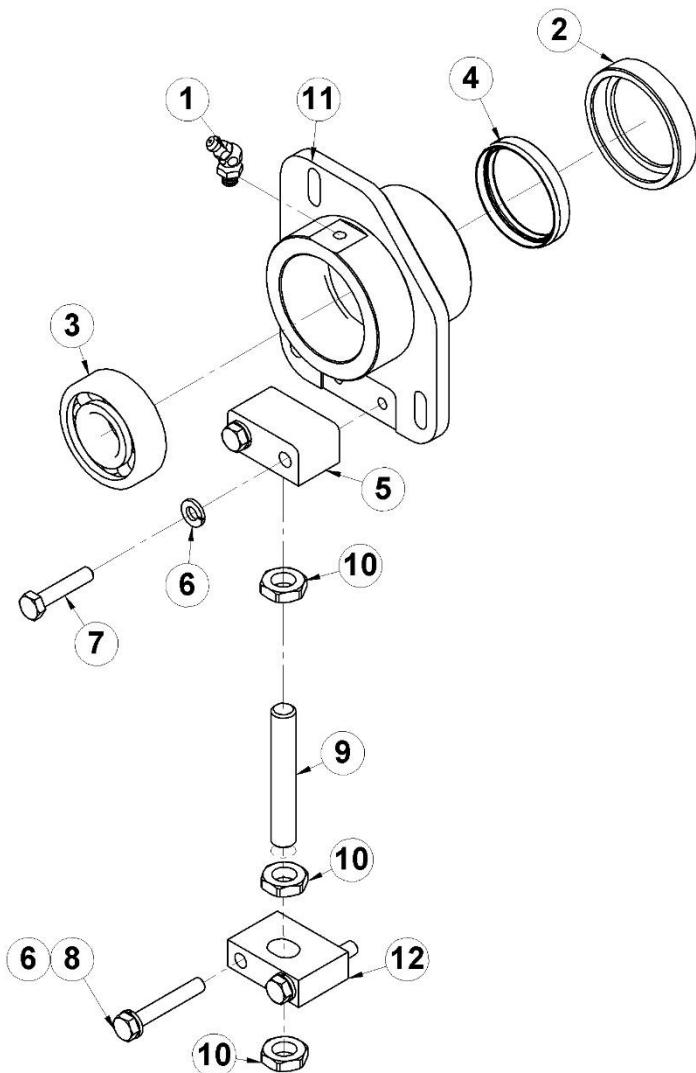


ASSY HOUSING LH (6250010100)				
FOR CUSTOMER USE	ITEM	PART No	DESCRIPTION	QTY
	1	34700258	NIPPLE,GRS.BM6,45DEG	1
	2	6250010170	SHIELD, LIP SEAL	1
	3	6250010150	ADJ. BLOCK	1
	4	95180600	WASHER M6 LOCK SS DIN127B	4
	5	95160630	SCR M6x30 HEX CAP SS DIN933	2
	6	95160641	SCR M6x40 HEX CAP SS DIN931	2
	7	95170110	NUT M10 JAM SS DIN 439B	3
	8	6250010120	HOUSING, LH	1
	9	6250012121	ADJ. BLOCK	1
	10	33006204	GROOVED BALL BEARING	1
	11	92720121	SEAL,DBL LIP 40x46x8	1
	12	4208321BA	THREADED ROD M10 X 65	1



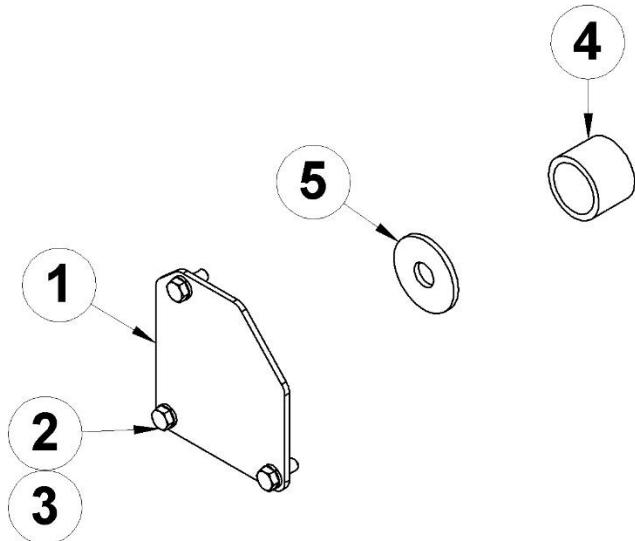
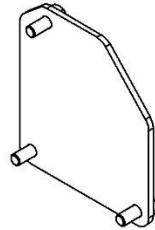


ASSY HOUSING RH (6250010200)				
FOR CUSTOMER USE	ITEM	PART No	DESCRIPTION	QTY
	1	34700258	NIPPLE,GRS.BM6,45DEG	1
	2	6250010170	SHIELD, LIP SEAL	1
	3	33006204	GROOVED BALL BEARING	1
	4	92720121	SEAL,DBL LIP 40x46x8	1
	5	6250010150	ADJ. BLOCK	1
	6	95180600	WASHER M6 LOCK SS DIN127B	4
	7	95160630	SCR M6x30 HEX CAP SS DIN933	2
	8	95160641	SCR M6x40 HEX CAP SS DIN931	2
	9	4208321BA	THREADED ROD M10 X 65	1
	10	95170110	NUT M10 JAM SS DIN 439B	3
	11	6250010110	HOUSING, RH	1
	12	6250012121	ADJ. BLOCK	1



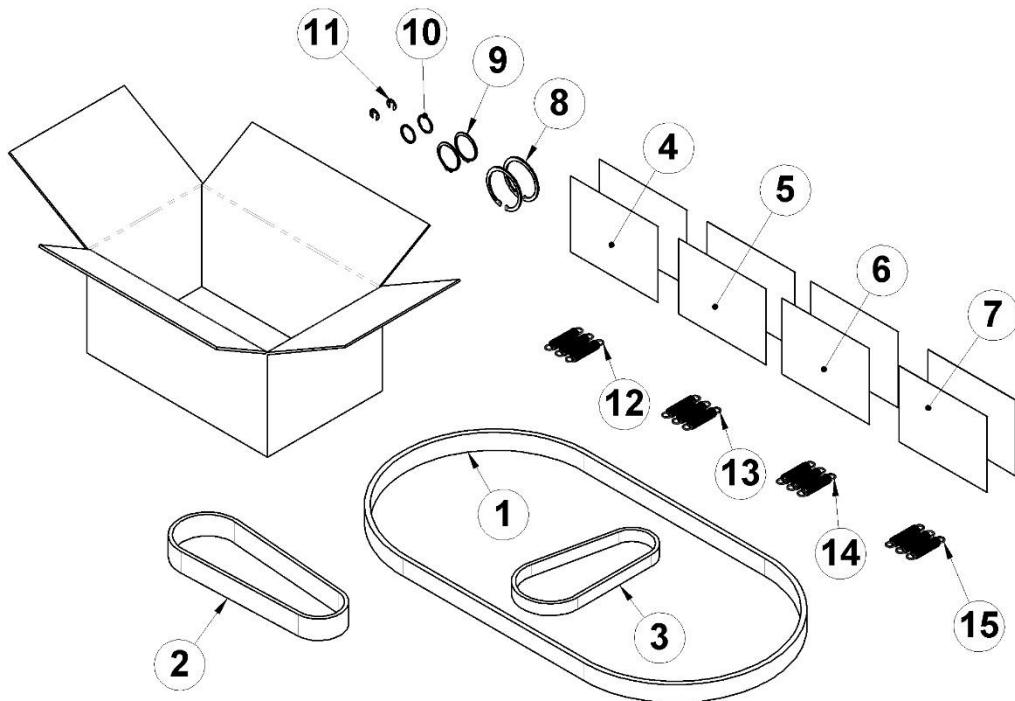


KIT STANDARD SKINNING				
FOR CUSTOMER USE	ITEM	PART No	DESCRIPTION	QTY
	1	6250010126	PLATE, BLANKING	2
	2	95160615	SCR M6x16 HEX CAP SS DIN933	6
	3	95180600	WASHER M6 LOCK SS DIN127B	6
	4	6252406215	SPACER, 26.6 x 33.4 x 24	1
	5	95180013	WASHER M12 FENDER SS DIN9021	1



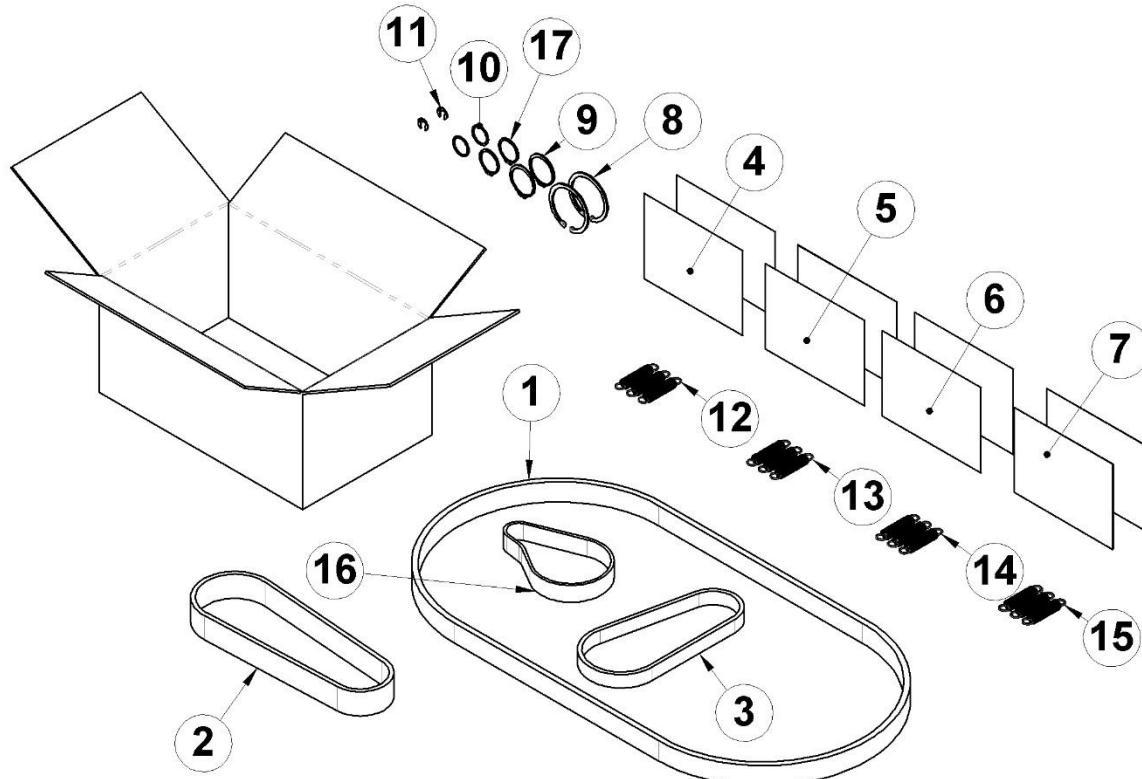


SPARES KIT WATER				
FOR CUSTOMER USE	ITEM	PART No	DESCRIPTION	QTY
	1	92520055	BELT, DRIVE 1800P	1
	2	92520058	BELT, DRIVE 720 GT	1
	3	92520052	BELT, PRESSURE DRIVE	1
	4	6250000110	SHIM STOCK, .004	2
	5	6250000120	SHIM STOCK, .003	2
	6	6250000130	SHIM STOCK, .002"	2
	7	6250000140	SHIM STOCK, .01"	2
	8	31010622	SNAPRING 62x2 DIN 472	2
	9	31850401	RET RING EXT 40mm SS	2
	10	93800636	RING, EXT 24MM SHAFT	2
	11	93800608	E-RING, 8MM SHAFT	2
	12	93851193	SPRING,TENSION, 2LBS	3
	13	93851194	SPRING,TENSION,3LBS	3
	14	93851195	SPRING,TENSION, 5LBS	3
	15	93851196	SPRING,TENSION, 9LBS	3





SPARES KIT WATERLESS (6250000101)				
FOR CUSTOMER USE	ITEM	PART No	DESCRIPTION	QTY.
	1	92520055	BELT, DRIVE 1800P	1
	2	92520058	BELT, DRIVE 720 GT	1
	3	92520052	BELT, PRESSURE DRIVE	1
	4	6250000110	SHIM STOCK, .004	2
	5	6250000120	SHIM STOCK, .003	2
	6	6250000130	SHIM STOCK, .002"	2
	7	6250000140	SHIM STOCK, .01"	2
	8	31010622	SNAPRING 62x2 DIN 472	2
	9	31850401	RET RING EXT 40mm SS	2
	10	93800636	RING, EXT 24MM SHAFT	2
	11	93800608	E-RING, 8MM SHAFT	2
	12	93851193	SPRING,TENSION, 2LBS	3
	13	93851194	SPRING,TENSION,3LBS	3
	14	93851195	SPRING,TENSION, 5LBS	3
	15	93851196	SPRING,TENSION, 9LBS	3
	16	92500029	BELT,5MM X 25W X 405LG	1
	17	31850301	RET RING EXT 30mm SS	2





Baader Linco, Inc., Member of the BAADER Group
2955 Fairfax Trafficway – Kansas City, KS 66115
Phone: 1-913-621-3366 – Fax: 913-621-1729
email: Partskc@baader.com – www.baader.com