

ITEM #

QTY

PART #

DESCRIPTION

1

1

00-02929-03R

BAR, TRAY MATT BLADE SUPPORT, RH

2

1

00-02929-03L

BAR, TRAY MATT BLADE SUPPORT, LH

3

4

00-02918-00

GIB, TRAY MATT SUPPORT

4

6

00-08420-00

BRACKET, HOPPER SIDE GUIDE

5

6

23-00092-00

WASHER, 1 OD X 9/32 ID X 3/16

6

1

00-08421-01L

LEFT SIDE GUIDE, TRAY HOPPER

7

1

00-08421-01R

RIGHT SIDE GUIDE, TRAY HOPPER

8

1

00-02929-02L

BAR, TRAY MATT BLADE SUPPORT, LH

9

1

00-02929-02R

BAR, TRAY MATT BLADE SUPPORT, RH

10

2

00-01562-02R

KNIFE, MATT SUPPORT (1W1) (1E1)

11

2

00-01562-02L

KNIFE, MATT SUPPORT (1W1) (1E1)

12

1

00-07907-00

BAR, HOPPER BOTTOM STOP PLATE

13

2

11033820

PLATE, HOPPER BOTTOM STOP

14

1

239039TTI

PLATE, HOPPER MTG

15

1

244313TTI

BAR, HOPPER SUPPORT

16

1

244314TTI

SUPPORT, LOAD HOPPER-150

17

1

00-02937-14R

BLADE, TRAY BLANK HOPPER SUPPORT, L

18

1

00-02937-14L

BLADE, TRAY BLANK HOPPER SUPPORT, L

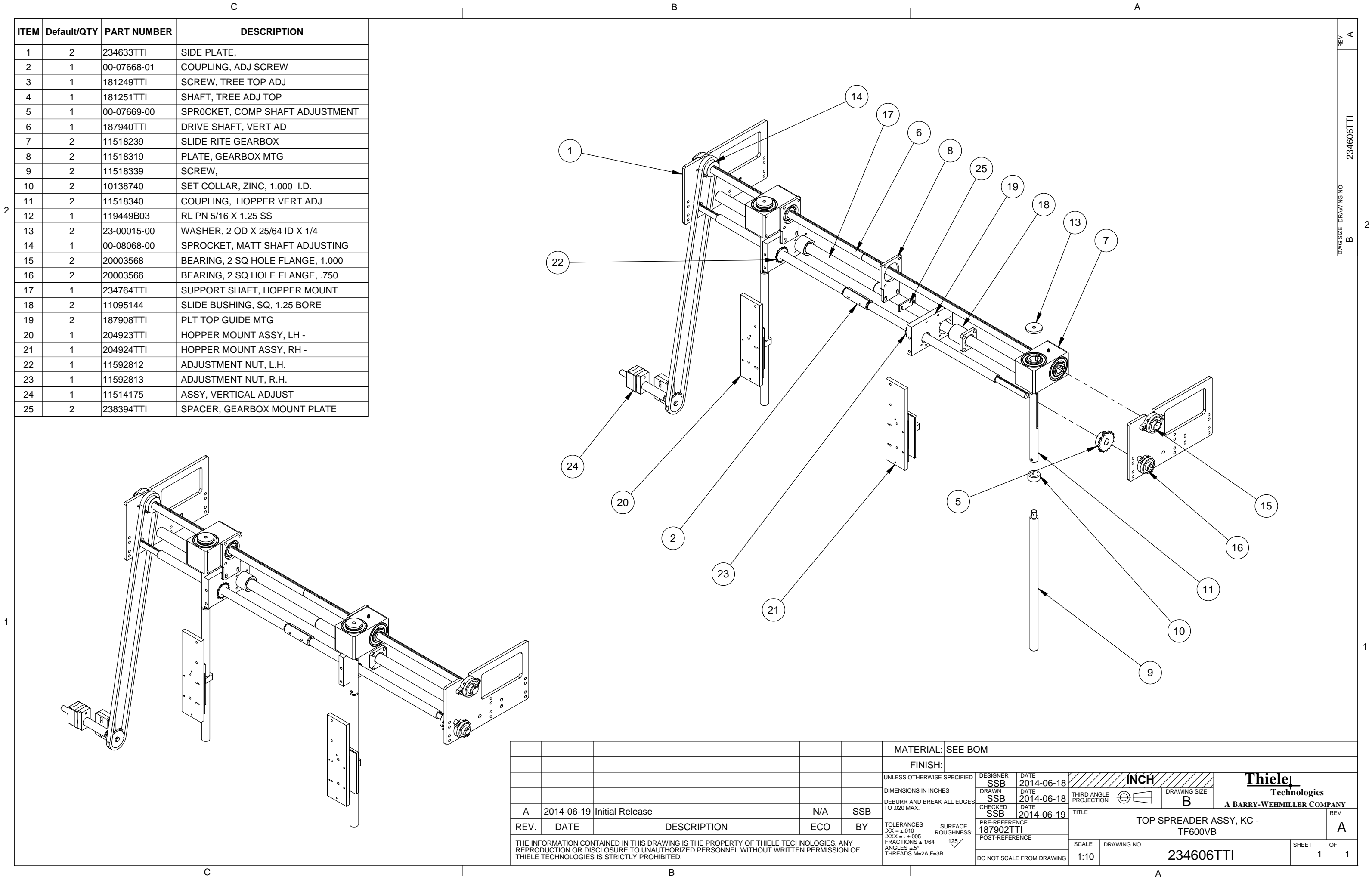
					MATERIAL:	See BOM				
					FINISH:	NONE				
A	2015-03-05	Initial Release	N/A	SSB	UNLESS OTHERWISE SPECIFIED	DESIGNER	DATE	<div>INCH</div> <div>THIRD ANGLE PROJECTION</div> <div>DRAWING SIZE</div> <div>B</div> <div>Thiele Technologies</div>		
B	2016-04-26	23-00092-00 WAS 02-00440-00	N/A	SSB	DIMENSIONS IN INCHES	DRAWN	DATE			
C	2016-04-26	23-00092-00 WAS 12-00440-00	N/A	SSB	DEBURR AND BREAK ALL EDGES TO .020 MAX.	CHECKED	DATE			
REV.	DATE	DESCRIPTION	ECO	BY	TOLERANCES XX = ±.010 .XXX = ±.005 FRACTIONS ± 1/64 ANGLES ± 5° THREADS M=2A,F=3B	SURFACE ROUGHNESS: 125✓		PRE-REFERENCE	HOPPER ASSY, 150 - 3.88 BLADE TRAY MACHINE	REV C
THE INFORMATION CONTAINED IN THIS DRAWING IS THE PROPERTY OF THIELE TECHNOLOGIES. ANY REPRODUCTION OR DISCLOSURE TO UNAUTHORIZED PERSONNEL WITHOUT WRITTEN PERMISSION OF THIELE TECHNOLOGIES IS STRICTLY PROHIBITED.					POST-REFERENCE		DO NOT SCALE FROM DRAWING			
					SCALE	DRAWING NO			SHEET	OF
					1:5	259219TTI			1	1

259219TTI

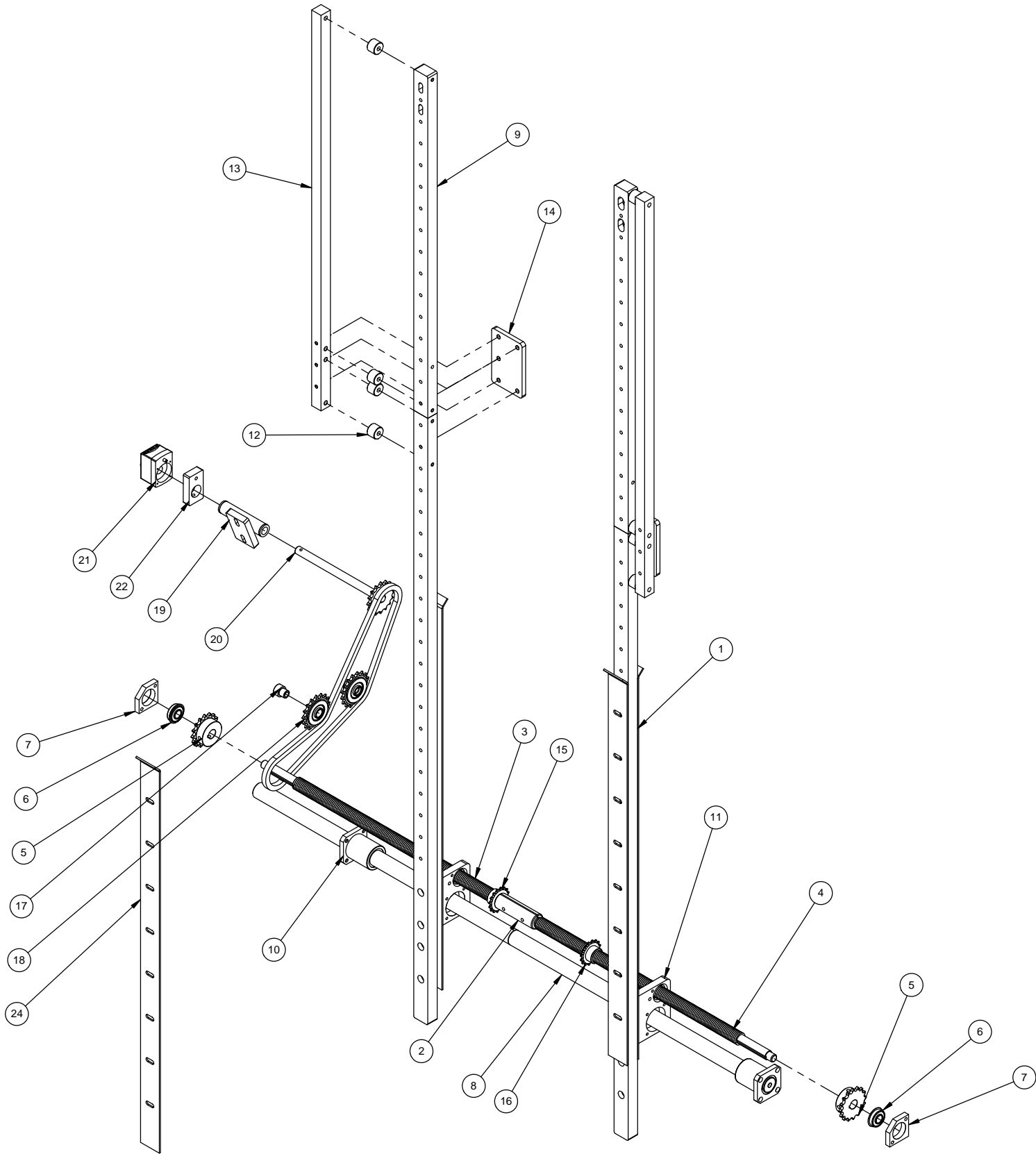
REV C

DWG SIZE B

DRAWING NO



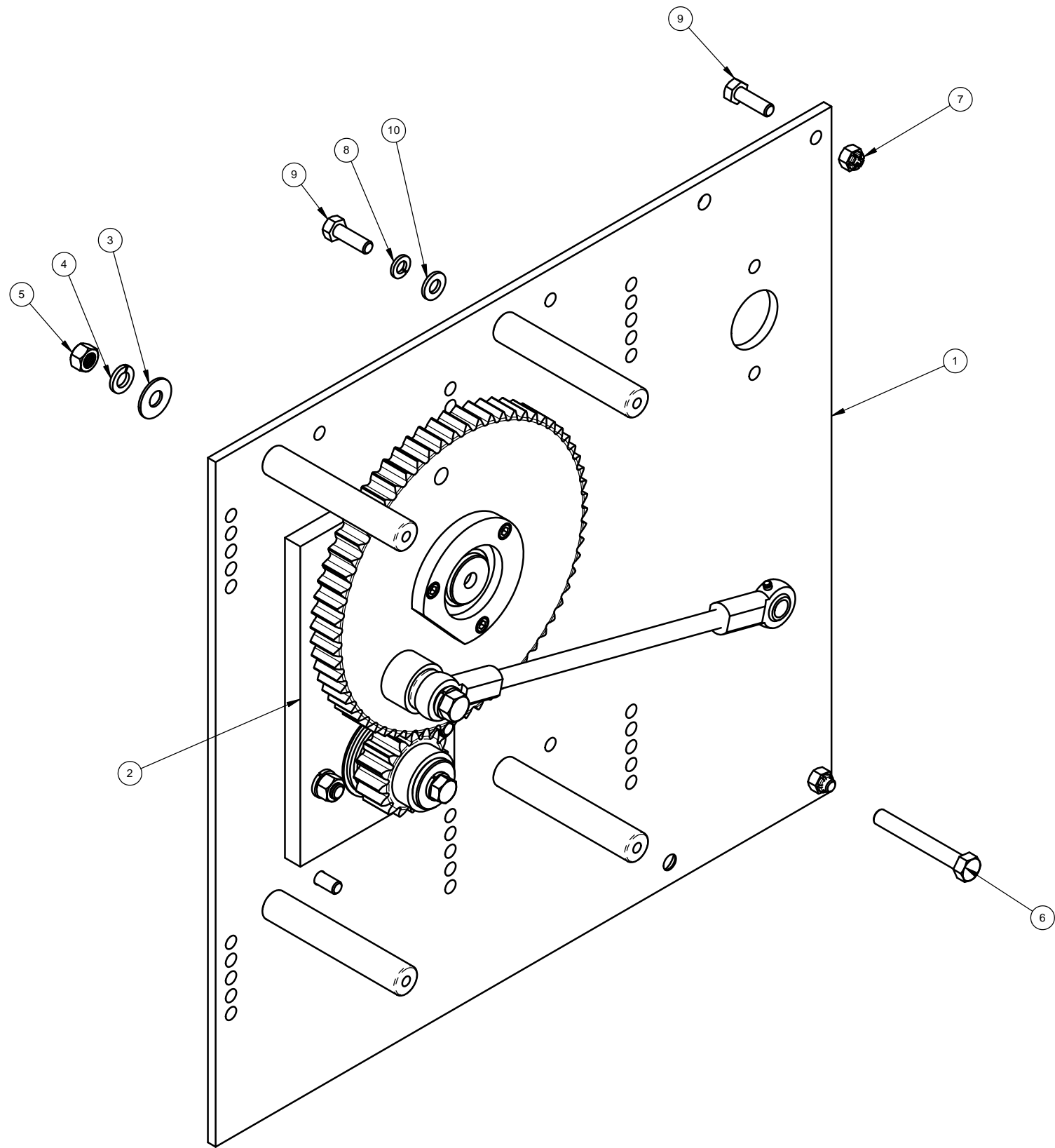
ITEM	Default /QTY	PART NUMBER	DESCRIPTION
1	2	00-05000-42	BAR, TRAY MATT VERT GUIDE
2	1	11590149	COUPLING, ADJUSTMENT SCREW
3	1	11461870	LOWER TREE SCREW, L.H.
4	1	11461869	LOWER TREE SCREW, R.H.
5	2	00-07669-00	SPROCKET, COMP SHAFT ADJUSTMENT
6	2	05-00038-00	BEARING, BALL
7	2	00-05000-06	PLATE, BEARING SEAT
8	1	11075810	SHAFT, TREE SUPPORT
9	2	11035269	EXTENSION, MATT GUIDE VERTICAL BAR
10	2	11095144	SLIDE BUSHING, SQ, 1.25 BORE
11	2	11514174	PLATE, TREE SUPPORT BRKT
12	8	00-08060-00	SPACER, MATT GUIDE BAR MTG
13	2	11035270	BAR, BLISS HOPPER SLIDE SIDE
14	2	00-08314-00	PLATE, TREE SPLICE
15	1	11592812	ADJUSTMENT NUT, L.H.
16	1	11592813	ADJUSTMENT NUT, R.H.
17	2	00-03377-01	AXLE, LID FLAP TUCKER TAKEUP CHAIN
18	2	03-00009-02	IDLE SPROCKET,CHAIN TAKE UP #41
19	1	11515003	BEARING, COMPRESSION CRANK SIDE
20	1	11515295	DRIVE SPROCKET, TREE ADJUSTMENT
21	1	20-00036-00	COUNTER, DIGITAL POSITION
22	1	00-08790-00	STOP, POSITION INDICATOR
24	4	11680635	BLANK GUIDE @ TREE



A	2018-07-02	Initial Release	N/A	JNL	
REV.	DATE	DESCRIPTION	ECO	BY	
THE INFORMATION CONTAINED IN THIS DRAWING IS THE PROPERTY OF BW INTEGRATED SYSTEMS. ANY REPRODUCTION OR DISCLOSURE TO UNAUTHORIZED PERSONNEL WITHOUT WRITTEN PERMISSION OF BW INTEGRATED SYSTEMS IS STRICTLY PROHIBITED.					

MATERIAL: See BOM		FINISH: No finish required	
UNLESS OTHERWISE SPECIFIED	DESIGNER	DATE	
DIMENSIONS IN INCHES	JNL	2018-06-27	
DEBURR AND BREAK ALL EDGES TO .020 MAX.	DRAWN	DATE	
	JNL	2018-06-27	
	CHECKED	DATE	
	JNL		
TOLERANCES	PRE-REFERENCE	TITLE	
XX = ±.010	235453TTI		
XXX = ±.005	POST-REFERENCE	SCALE	DRAWING NO
FRACTIONS ± 1/64		1:6.5	374914TTI
ANGLES ± 5°			
THREADS M=2A, F=3B			
SURFACE ROUGHNESS			
125			
DO NOT SCALE FROM DRAWING			

REV	A
DWG SIZE	C
DRAWING NO	374914TTI

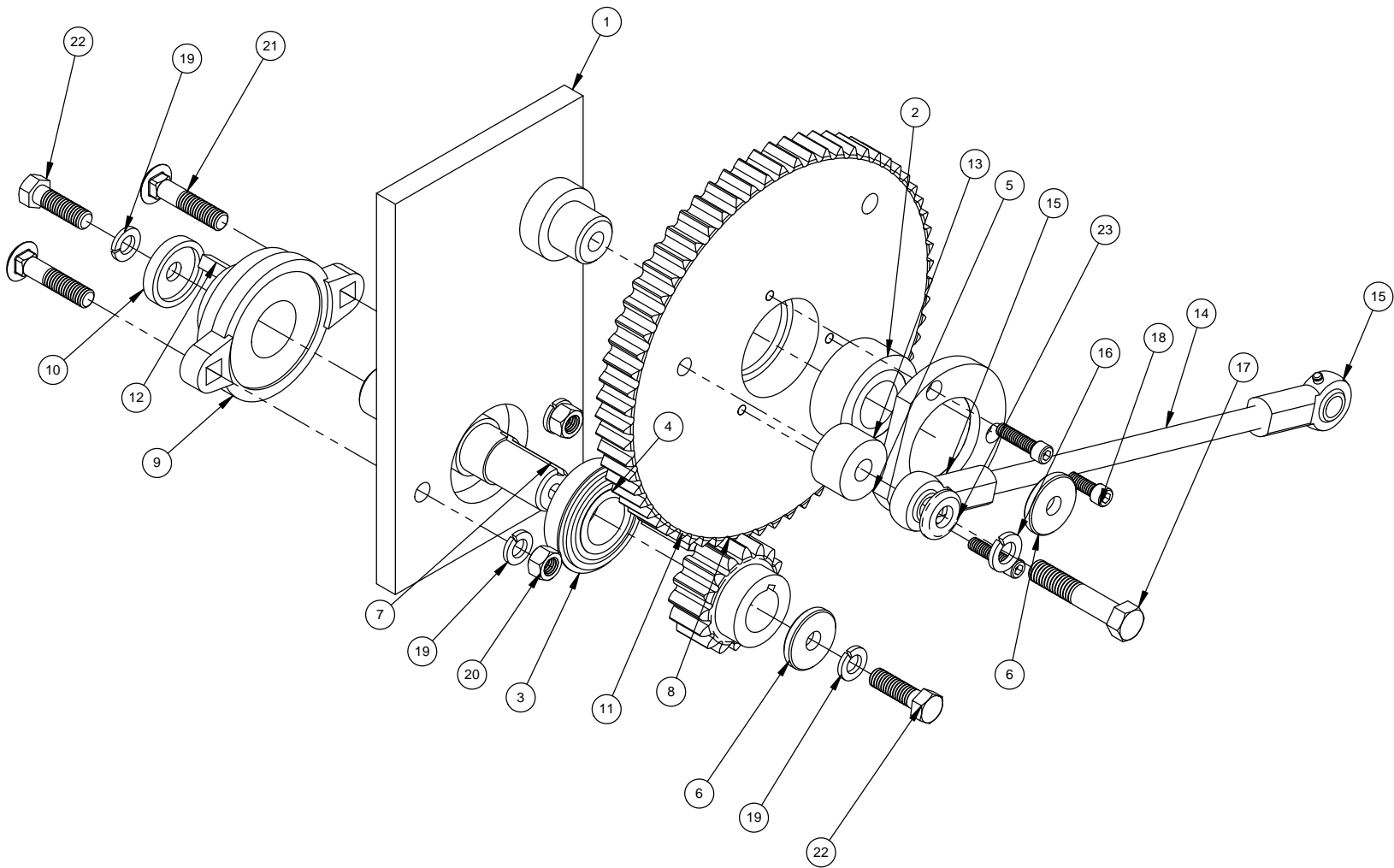


ITEM	QTY	PART NO.	DESCRIPTION
1	1	11214270	TF400V-005B W-GUARD
2	1	TF400V-005A	VACUUM DRIVE GEARS ASSEMBLY
3	1		
4	1		
5	1		
6	1		HEXHDMACHSCREW, .375-16 X 2.75 LG
7	2	N5/16-1	FLEX HEX NUT, .313-18 UNC
8	4		LOCKWASHER, SPLIT, .31 ID
9	6		HEXHDMACHSCREW, .31-18 X 1.00 LG
10	4		FLAT_WASHERS,5/16

Weight (Pounds) = 54.8662

Do Not Scale From Drawing			
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Rev	Date	Description	ECO By
A	4/26/2010	REMOVED GRD BRKS	NA bakers

FINISH: NONE		Thiele Technologies, Inc.		PICK DRIVE GEAR	
USED ON		DSGN mowre		2007-08-05	
SECTION CODE		DRWN mowre		2007-08-05	
CHKD Admin		2010-12-09		SHEET 1 OF 1	



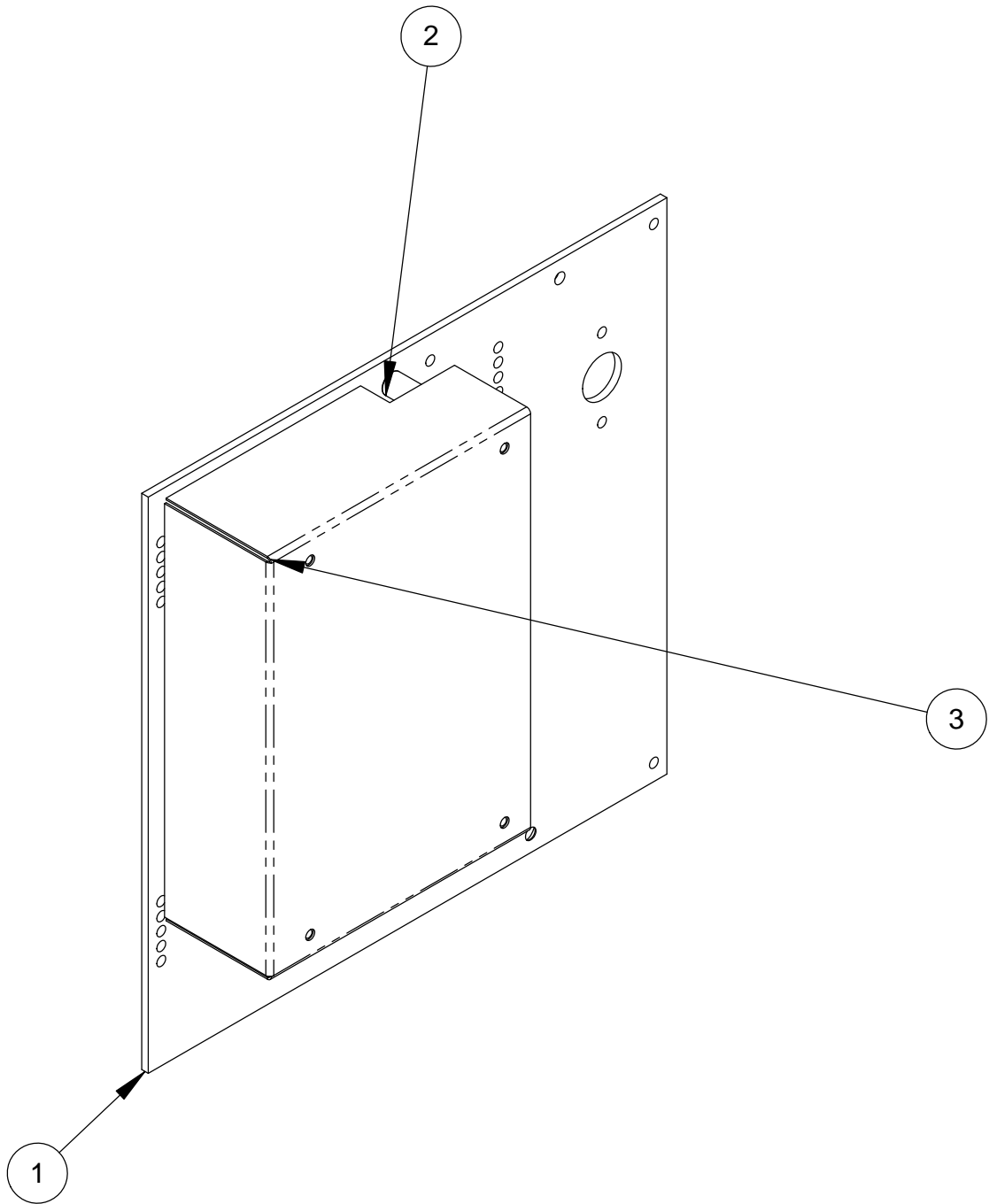
B

ITEM	QTY	PART NUMBER	DESCRIPTION
1	1	00-07807-01	PLATE, VACUUM FEED DRIVE MTG.
2	1	05-00082-00	BEARING, DOUBLE ROW
3	1	05-00013-01	BEARING, BALL
4	1	00-07803-00	GEAR, VAC FEED DRIVE
5	1	00-02444-00	RING, BEARING CLAMP
6	2	23-00012-00	WASHER, 1 1/4 OD X 25/64 ID X 3/16
7	1	00-07805-00	AXLE, PINION DRIVE
8	1	00-03362-00	GEAR, X-MSHN, PINION
9	1	05-00070-01	BEARING, FLANGE, 2-HOLE 1 3/16 BORE
10	1	11400592	WASHER
11	1	10-00009-05	KEY, VAC PINION GEAR
12	1	10-00010-01	KEY, 1/4 X 1/4 X 1" LONG
13	1	02-00079-00	BUSHING, 1-1/4 OD
14	1	00-07808-01	CON ROD, VACUUM FEED DRIVE
15	2	20003300	ROD END, FEMALE, 7/16-20, RH W/ZERK
16	1	LW 0.4375	
17	1	HBOLT 0.4375-14x2.25x1.125-S	
18	3	HX-SHCS 0.25-20x1x1-S	
19	4	LW 0.375	
20	2	HNUT 0.3750-16-D-S	
21	2	RHSNBOLT 0.375-16x1.75x1-S	
22	2	HBOLT 0.3750-16x1.25x1-S	
23	1	23-00001-00	WASHER, 1 OD X 29/64 ID X 5/32

Weight (Pounds) = 22.71519

Do Not Scale From Drawing			
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Rev	Date	Description	ECO By Post-Reference
A	10/26/2010	-	N/A LD
B	2011-08-03	KEY WAS 10-00009-04	NA LS

MATERIAL: B		FINISH:	
USED ON		Thiele Technologies, Inc.	
SECTION CODE:		DRAWN: mowrey 2007-08-24	
CHKD: Admin		2010-12-06	
SCALE: 1:2		SHEET 1 OF 1	
NO		TF400V-005A	



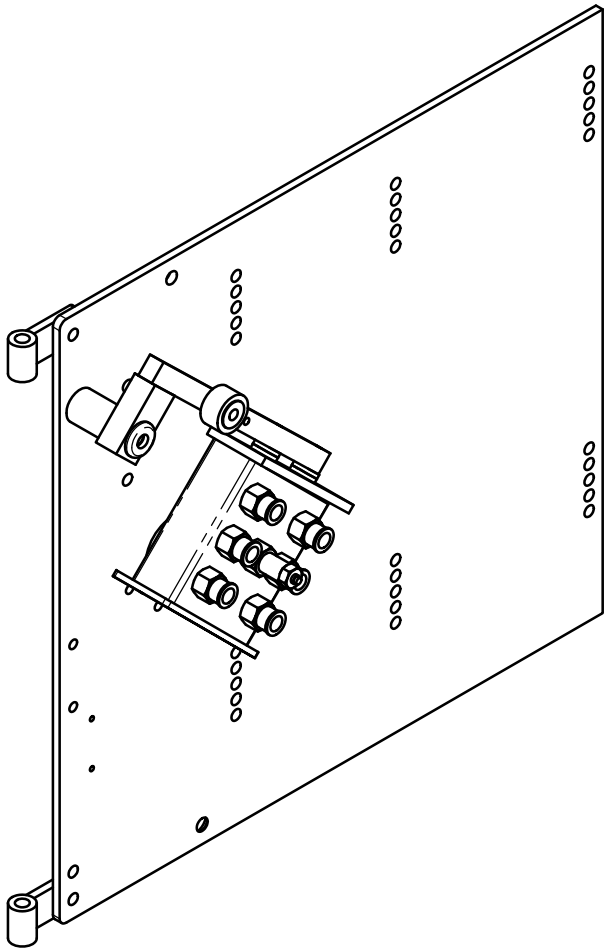
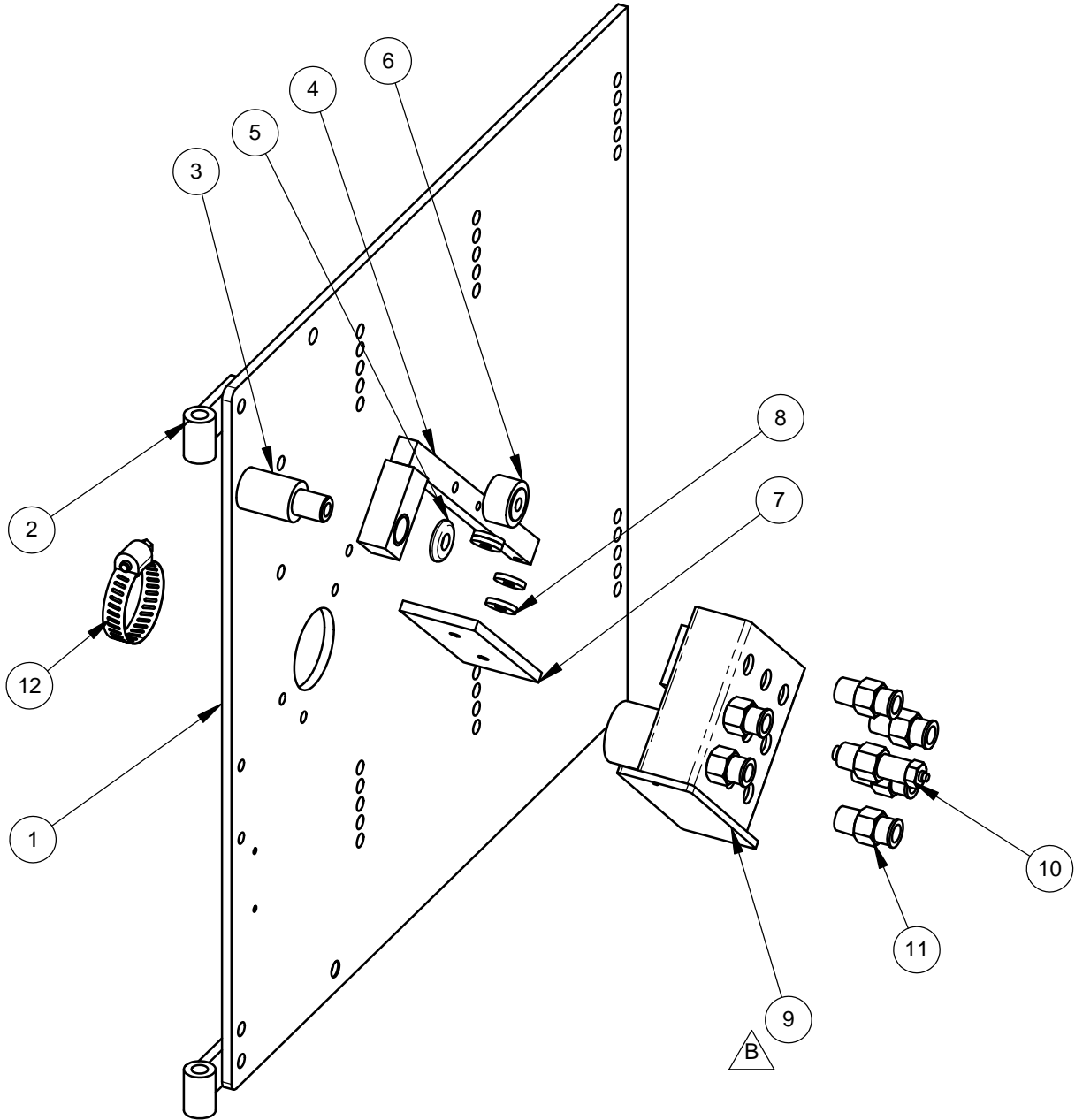
ASSEMBLY BOM NUMBER			
ITEM	With Guard/QTY.	PART NUMBER	DESCRIPTION
1	1	00-07830-00	PLATE, VAC FEED MTG
2	4	00-07831-00	STUD, VAC FEED GUARD MTG
3	1	00-07832-01	GUARD, VACUUM FEED MECH.

Weight (Pounds) = 32.09262


					MATERIAL:					
					FINISH:		NONE			
					USED ON		Thiele Technologies, Inc.		A Barry-Wehmler Company	
									Minneapolis, Minnesota	
					SECTION CODE:		DRWN reimerm 10/29/2008		SCALE: 1:6	
							CHKD Admin 2010-12-09		SHEET 1 OF 1	
									SIZE A	
									DWG NO	
									TF400V-005B	

					Do Not Scale from Drawing	
					The information contained in this drawing is the property of Thiele Technologies, Inc. Any reproduction or disclosure to unauthorized personnel without written permission of Thiele Technologies is strictly prohibited.	
					Unless Specified Dimensions in Inches Tolerances 2 PL. Dec. ±.010 3 PL. Dec. ±.005 Fractions ± 1/64 Angles ±1/2° Threads M=2A,F=3B Deburr and break all edged to .020 max.	
4/26/2010	Migrated to EPDM	N/A	bakers	Pre-Reference		
Rev	Date	Description	ECO	By	Post-Reference	

REV	DESCRIPTION	ECN	DATE	APPR BY
A	INITIAL RELEASE		09/19/07	
B	11516469 WAS 00-07553-00		08/09/11	BEAST

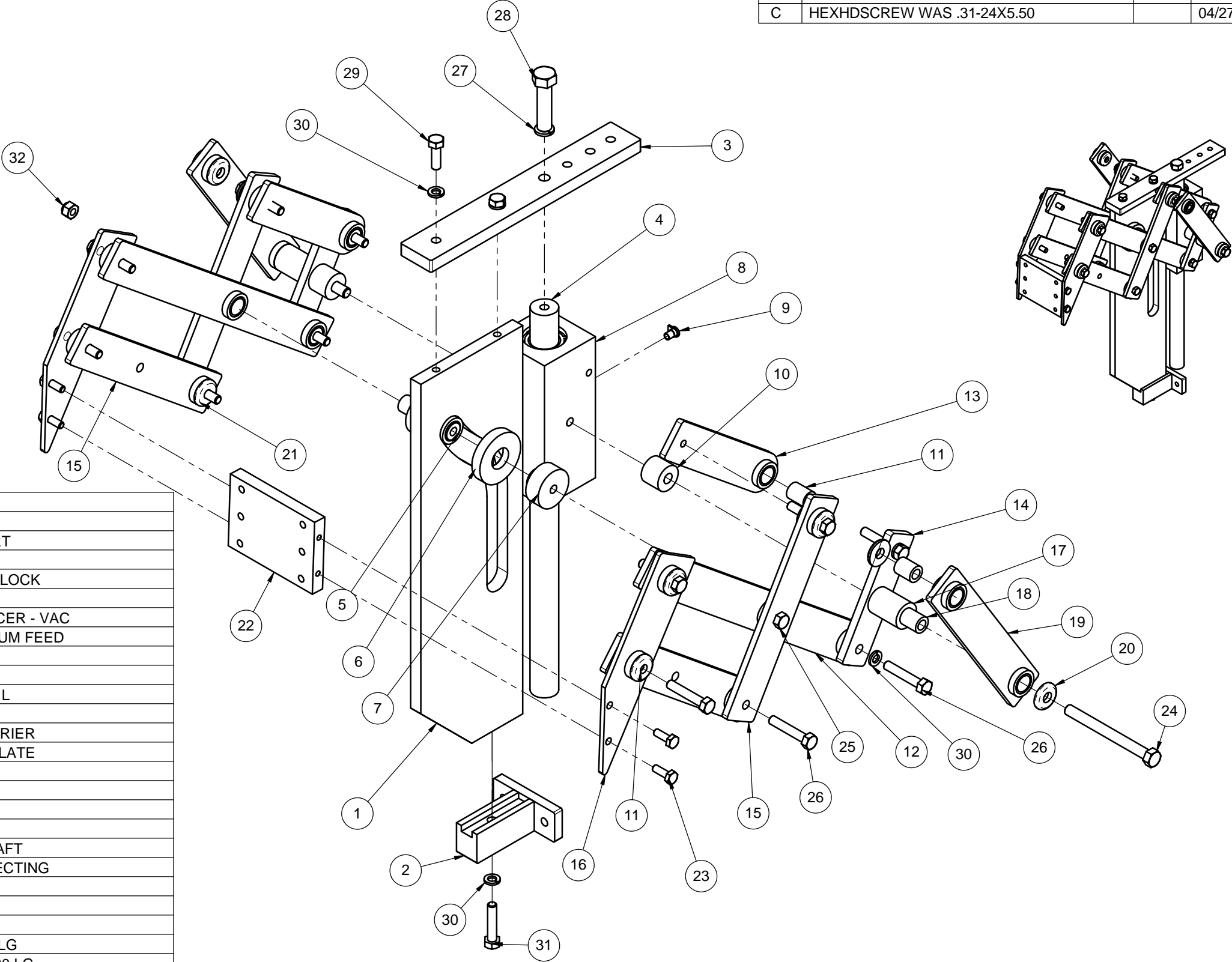


ITEM	QTY.	PART NO	DESCRIPTION
1	1	00-07829-00	PLATE, VAC FEED MOUNTING, RIGHT
2	2	00-03537-02	BRACKET, BACK GUARD HINGE
3	1	00-07554-00	AXLE, VACUUM VALVE ARM PIVOT
4	1	00-07557-00	ARM, VACUUM VALVE OPERATING
5	1	23-00001-01	WASHER, 1 OD X 25/64 ID X 5/32
6	1	05-00050-00	CAM FOLLOWER, CYR 1 1/8 S
7	1	00-07555-00	PAD, VACUUM VALVE COVER
8	4	23-00063-00	WASHER, 3/4 OD X 17/64 ID X 1/8
9	1	11516469	MANIFOLD, VACUUM PUMP VALVE
10	1	00-04423-00	VACUUM RELIEF VALVE
11	6	16-00007-03	FITTING, TUBE, MALE, 1/4 NPT X 3/8
12	1	00-07012-00	CLAMP, HOSE

		COATING		UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES, TOLERANCES ARE:		<div>ThieleTechnologies</div> <div>A Barry-Wehmiller Company</div>			
		DESIGNED BY WKT	DATE 9/19/2007						
		DRAWN BY	DATE	FRACTION DECIMAL ANGLE ± 1/64 .XX ± .01 ± .5° .XXX ± .005		TITLE VACUUM VALVES			
JOB NO	QTY	CHECKED BY	DATE	DEBURR AND BREAK ALL SHARP EDGES TO .020 MAX		SIZE B	DWG NO TF400V-006A	REV B	
PROPERTY OF SWF UNAUTHORIZED PERSONNEL REPRODUCTION IS STRICTLY PROHIBITED.		ISSUED BY	DATE	THIRD ANGLE PROJECTION 		SCALE 1:1	APPROX FINISHED WEIGHT (LB) 32.066	SHEET 1	OF 1


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REV	DESCRIPTION	ECN	DATE	APPR BY
A	INITIAL RELEASE		9/8/05	CD
B	ADDED HARDWARE		2/25/08	BEAST
C	HEXHDSCREW WAS .31-24X5.50		04/27/09	BEAST



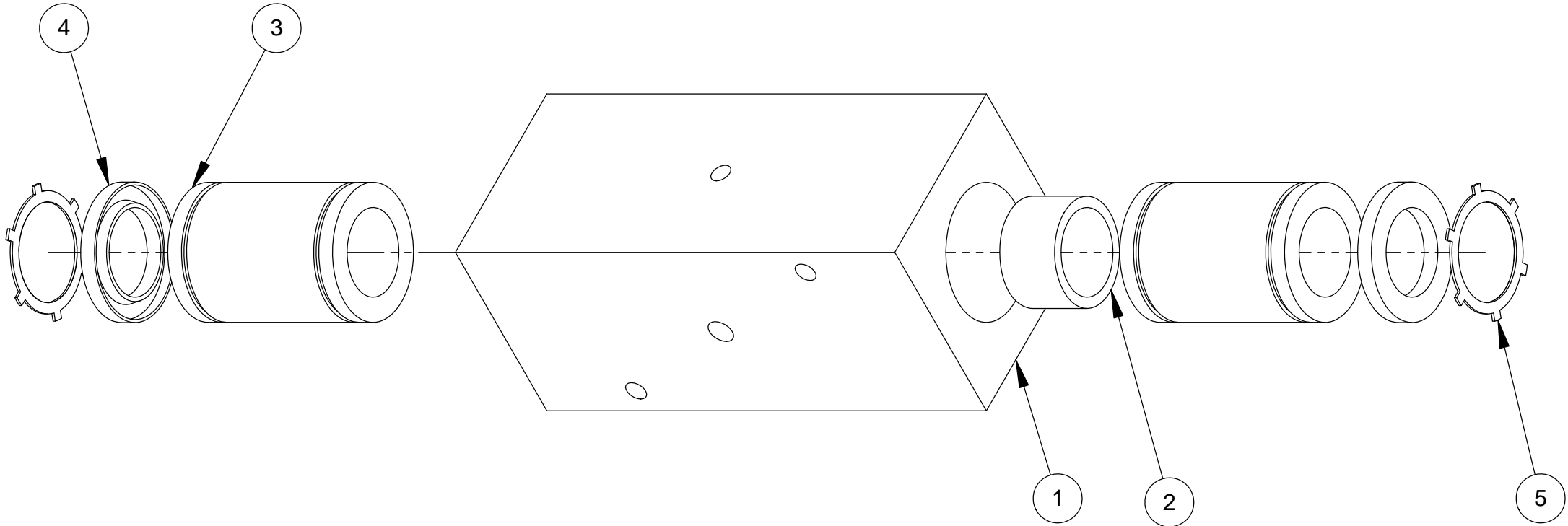
ITEM	QTY	PART NO.	DESCRIPTION
1	1	00-07827-00	CAM PLATE, VACUUM CUP
2	1	00-07826-00	BRACKET, VAC CUP CAM SUPPORT
3	1	00-07825-01	BRACKET, VAC FEED CAM TOP
4	1	00-07824-00	SHAFT, VACUUM FEEDER SLIDE BLOCK
5	1	05-00083-00	CAM FOLLOWER, BEARING
6	2	00-07812-00	WEAR PAD, CAM FOLLOWER SPACER - VAC
7	2	00-07811-00	SPACER, CAM FOLLOWER - VACUUM FEED
8	1	60-00308-00	BEARING BLOCK
9	1	00-00170-00	COVER, OIL HOLE
10	2	02-00060-00	BUSHING, 1 OD X 25/64 ID X 13/16 L
11	14	02-00361-00	SPACER, 5/8 OD X 21/64 ID X 13/16
12	2	00-07816-00	LEVER, VAC CUP MTG PLATE CARRIER
13	2	00-07814-00	LINKAGE, VACUUM CUP MOUNT PLATE
14	2	00-07818-00	PLATE, MAIN LINKAGE MTG
15	4	00-07815-00	LEVER, VERTICAL ALIGNMENT
16	2	00-07817-01	BRACKET, CUP MOUNTING PLATE
17	2	02-00514-00	BUSHING, 1 OD X 25/64 ID X 1-1/2
18	4	02-00435-00	BUSHING, MATT PICK SAFETY SHAFT
19	2	00-07819-01	LINK, VAC FEED VERTICAL CONNECTING
20	4	23-00001-01	WASHER, 1 OD X 25/64 ID X 5/32
21	8	23-00001-02	WASHER, 1 OD X 21/64 ID X 5/32
22	1	00-07813-00	PLATE, VAC CUP MTG
23	4		HEXHDMACHSCREW, .25-20 X .75 LG
24	2		HEXHDMACHSCREW, .375-16 X 4.00 LG
25	1		HEXHDMACHSCREW, .31-18 X 5.25 LG
26	12		HEXHDMACHSCREW, .31-18 X 1.75 LG
27	1		
28	1		
29	2		HEXHDMACHSCREW, .31-18 X 1.00 LG
30	7		LOCKWASHER, SPLIT, .31 ID
31	1		HEXHDMACHSCREW, .31-18 X 1.50 LG
32	1	N5/16-1	FLEX HEX NUT, .313-18 UNC

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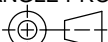

		COATING NONE		UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES, TOLERANCES ARE:		<div>ThieleTechnologies</div> <div>A Barry-Wehmiller Company</div>		
		DESIGNED BY	DATE 1/27/2002	FRACTION DECIMAL ANGLE ± 1/64 .XX ± .01 ± .5° .XXX ± .005				
		DRAWN BY JJR	DATE 9/8/2005	DEBURR AND BREAK ALL SHARP EDGES TO .020 MAX		TITLE ASSEMBLY VACUUM FEED LINKAGE		
JOB NO	QTY	CHECKED BY CD	DATE 9/8/2005	THIRD ANGLE PROJECTION 		SIZE B	DWG NO TF400V-007A	REV C
PROPERTY OF SWF DRIZED PERSONNEL RICTLY PROHIBITED.		ISSUED BY	DATE			SCALE 1:4	APPROX FINISHED WEIGHT (LB) 37.414	SHEET 1 OF 1



REV	DESCRIPTION	ECN	DATE	APPR BY
A	INITIAL RELEASE		9/8/05	CD

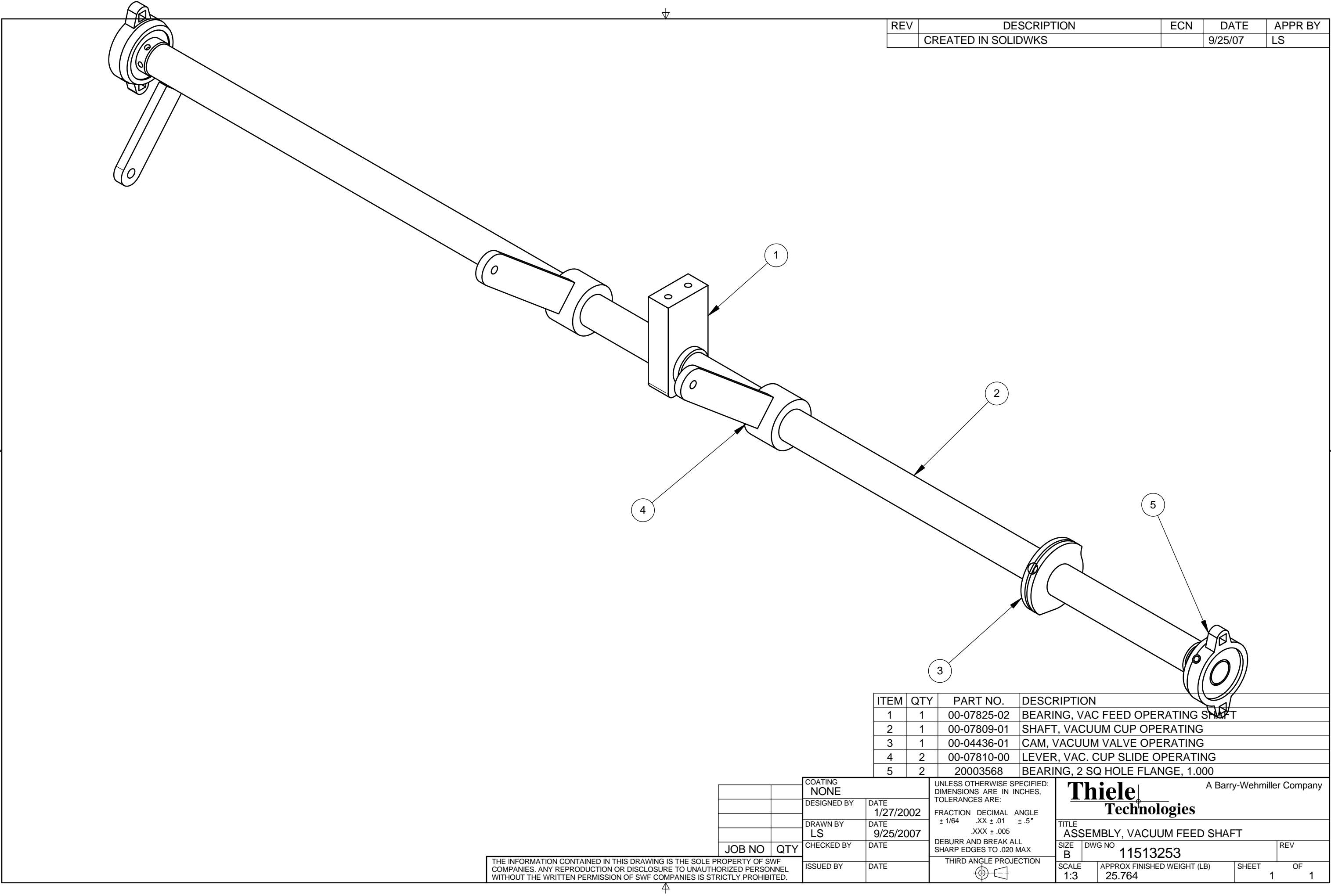


ITEM	QTY	PART NO.	ORDER NO.	DESCRIPTION
1	1	00-07828-00		BLOCK, SLIDE BEARING
2	1	02-00326-00		BUSHING, SINBRNZ, 1-1/4 X 1 X 3/4
3	2	00-07821-00		BEARING, LINEAR BALL SLIDE
4	2	00-07823-00	S-1000	SEAL, LINEAR BALL BUSHING
5	2	00-07822-00	PR-1000	RETAINING RING, LINEAR BALL BUSHING

		COATING		UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES, TOLERANCES ARE: FRACTION DECIMAL ANGLE ± 1/64 .XX ± .01 ± .5° .XXX ± .005 DEBURR AND BREAK ALL SHARP EDGES TO .020 MAX THIRD ANGLE PROJECTION 	 <div>1949 E. Manning Avenue Reedley, CA 93654 (559) 638-8484</div>
		DESIGNED BY	DATE 1/28/2002		
		DRAWN BY JJR	DATE 9/8/2005		
JOB NO	QTY	CHECKED BY CD	DATE 9/8/2005		
PROPERTY OF SWF ORIZED PERSONNEL RICTLY PROHIBITED.		ISSUED BY	DATE		
TITLE BEARING BLOCK					
SIZE A		DWG NO 60-00308-00			REV
SCALE 1:2		APPROX FINISHED WEIGHT (LB) 4.049		SHEET 1 OF 1	

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REV	DESCRIPTION	ECN	DATE	APPR BY
	CREATED IN SOLIDWKS		9/25/07	LS

ITEM	QTY	PART NO.	DESCRIPTION
1	1	00-07825-02	BEARING, VAC FEED OPERATING SHAFT
2	1	00-07809-01	SHAFT, VACUUM CUP OPERATING
3	1	00-04436-01	CAM, VACUUM VALVE OPERATING
4	2	00-07810-00	LEVER, VAC. CUP SLIDE OPERATING
5	2	20003568	BEARING, 2 SQ HOLE FLANGE, 1.000

JOB NO	QTY

COATING NONE	
DESIGNED BY	DATE 1/27/2002
DRAWN BY LS	DATE 9/25/2007
CHECKED BY	DATE
ISSUED BY	DATE

UNLESS OTHERWISE SPECIFIED:
DIMENSIONS ARE IN INCHES,
TOLERANCES ARE:

FRACTION	DECIMAL	ANGLE
± 1/64	.XX ± .01	± .5°
.XXX ± .005		

DEBURR AND BREAK ALL
SHARP EDGES TO .020 MAX

THIRD ANGLE PROJECTION

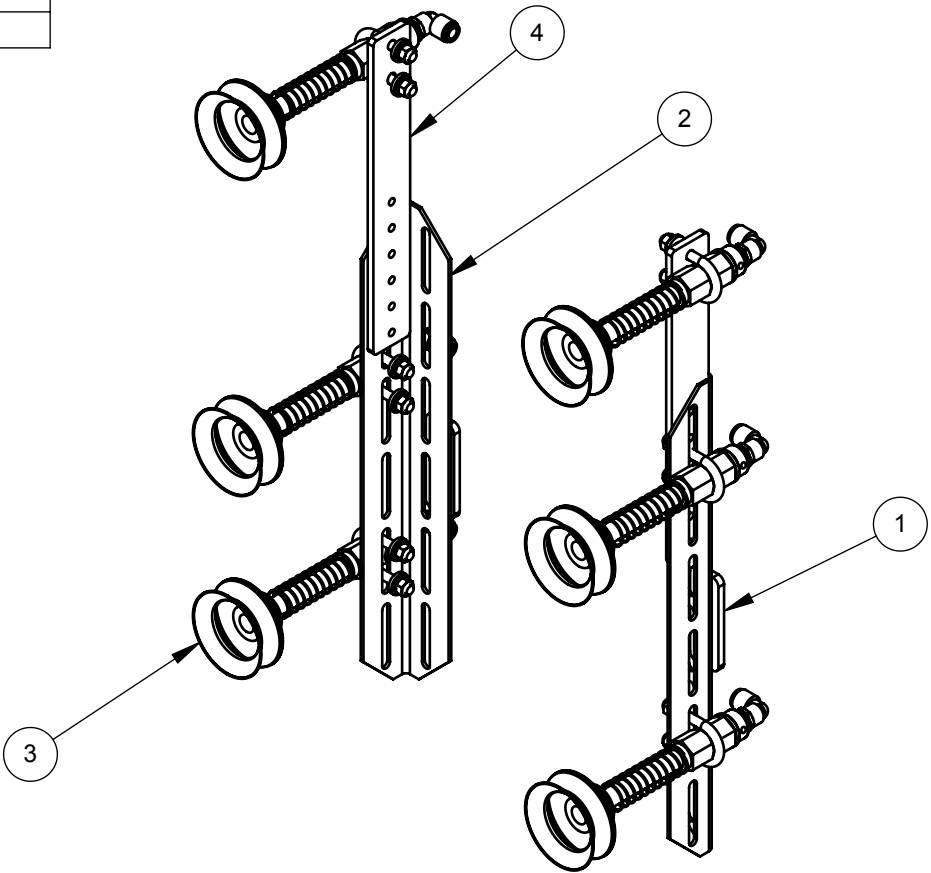
Thiele
Technologies



A Barry-Wehmiller Company

TITLE ASSEMBLY, VACUUM FEED SHAFT		
SIZE B	DWG NO 11513253	REV
SCALE 1:3	APPROX FINISHED WEIGHT (LB) 25.764	SHEET 1 OF 1

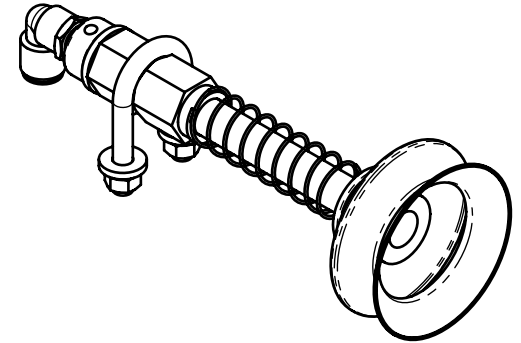
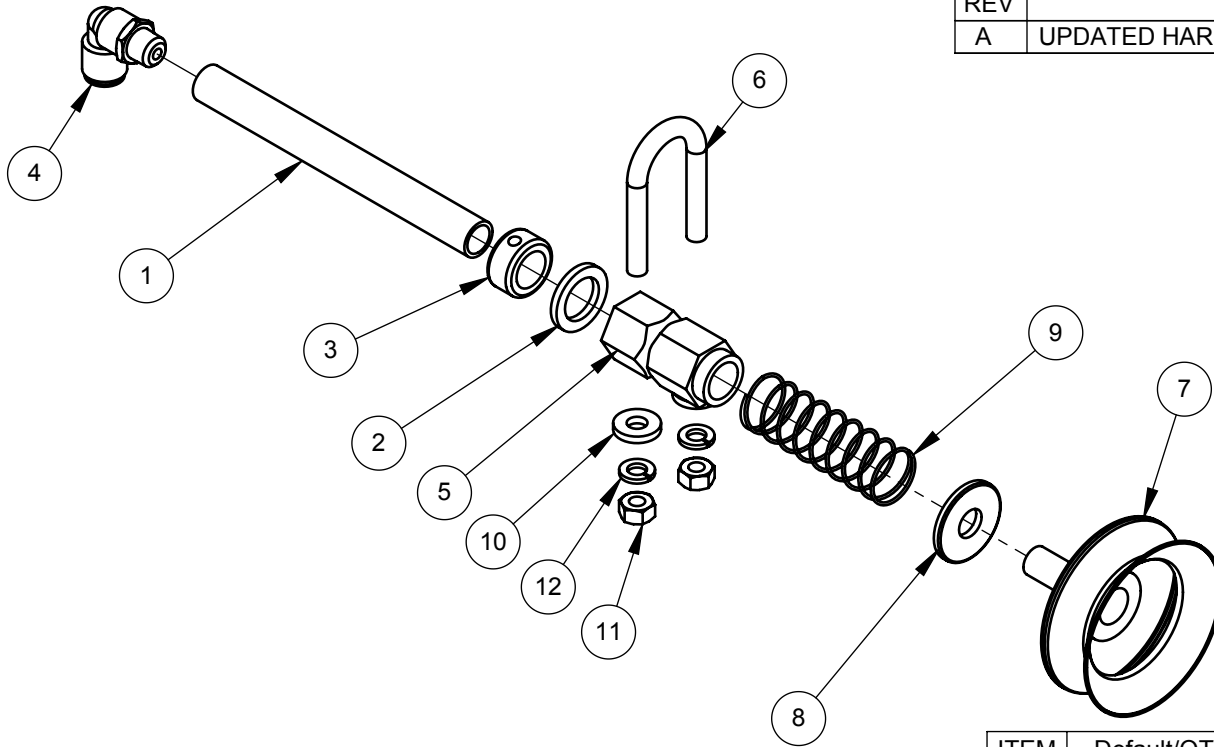
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ITEM #	QTY	PART #	DESCRIPTION
1	2	11077669	PLATE, MOUNT
2	2	11078778	ANGLE, VACUUM FEED
3	6	11511985	VACUUM CUP
4	2	11033819	BAR, VACUUM CUP SUPPORT



						MATERIAL: See BOM							
						FINISH:							
						UNLESS OTHERWISE SPECIFIED DIMENSIONS IN INCHES DEBURR AND BREAK ALL EDGES TO .020 MAX. <div>TOLERANCES XX = ±.010 XXX = ±.005 FRACTIONS ± 1/64 ANGLES ± 5° THREADS M=2A,F=3B</div> <div>SURFACE ROUGHNESS: 125 ✓</div>	DESIGNER SSB	DATE 2015-03-13	<div>INCH</div>		<div></div> <div>DRAWING SIZE A</div> <div> Thiele Technologies</div>		
					DRAWN SSB		DATE 2015-03-13	THIRD ANGLE PROJECTION					
					CHECKED SSB		DATE 2015-03-13	TITLE		REV			
A	2015-03-13	Initial Release		N/A	SSB		PRE-REFERENCE		MOUNT ASSY, VACUUM CUP - 6 POSITION			A	
REV.	DATE	DESCRIPTION		ECO	BY	POST-REFERENCE		SCALE		DRAWING NO	SHEET	OF	
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REV	DESCRIPTION	ECN	DATE	APPR BY
A	UPDATED HARDWARE		03/10/09	BEAST



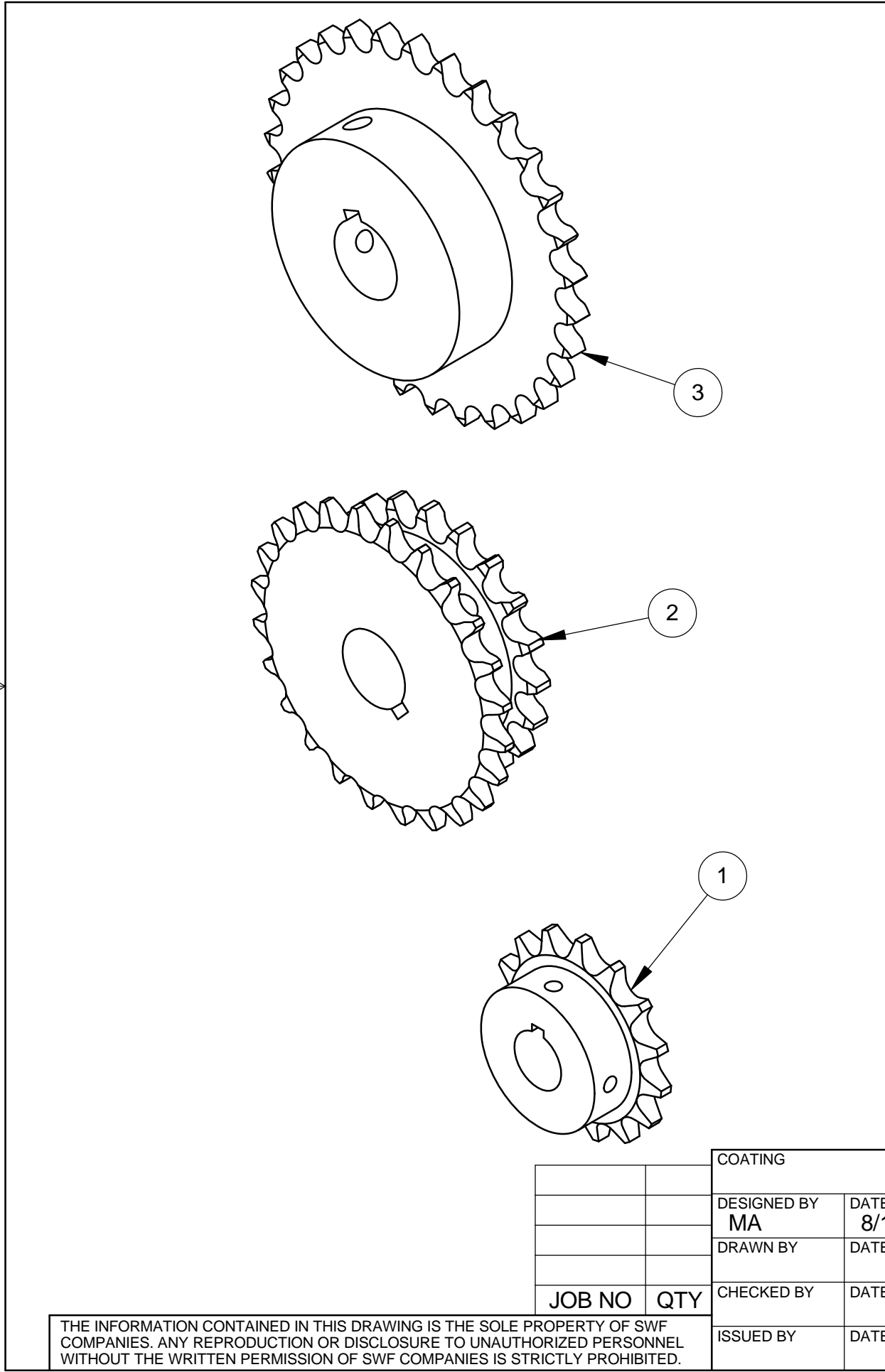
ITEM	Default/QTY.	PART NO	DESCRIPTION
1	1	11078780	TUBE, SUCTION CUP MTG
2	1	23-00089-00	WASHER, VAC CUP SHOCK ABSORBER
3	1	00-08244-00	SET COLLAR, VACUUM TUBE
4	1	01990662	ELBOW, SWIVEL, 90DEG, 3/8 TUBE X 1/4 NPT
5	1	11078781	GUIDE, SLIDE
6	1	11077673	U-BOLT
7	1	11044770	VACUUM CUP, 2.82 DIA, 1/2-13 X 1.00
8	1		SAE 1/2" ID HD FLAT WASHER X 1-3/8
9	1	19-00180-00	SPRING, 31/32 O.D. X .045 X 3.375 LONG
10	2	23-00056-00	WASHER, .75 O.D. X .33 I.D. X .125
11	2		HEX NUT, 0.313-18 UNC
12	2		LOCKWASHER, SPLIT, .31 ID

COATING NONE	
DESIGNED BY JNL	DATE 4/25/2006
DRAWN BY	DATE
CHECKED BY	DATE
ISSUED BY	DATE
JOB NO	QTY

UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES, TOLERANCES ARE:		
FRACTION	DECIMAL	ANGLE
± 1/64	.XX ± .01	± .5°
	.XXX ± .005	
DEBURR AND BREAK ALL SHARP EDGES TO .020 MAX		
THIRD ANGLE PROJECTION		

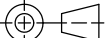
Thiele		A Barry-Wehmiller Company	
Technologies			
TITLE VACUUM CUP			
SIZE A	DWG NO 11511985		REV A
SCALE 1:3	APPROX FINISHED WEIGHT (LB) 1.155	SHEET 1	OF 1

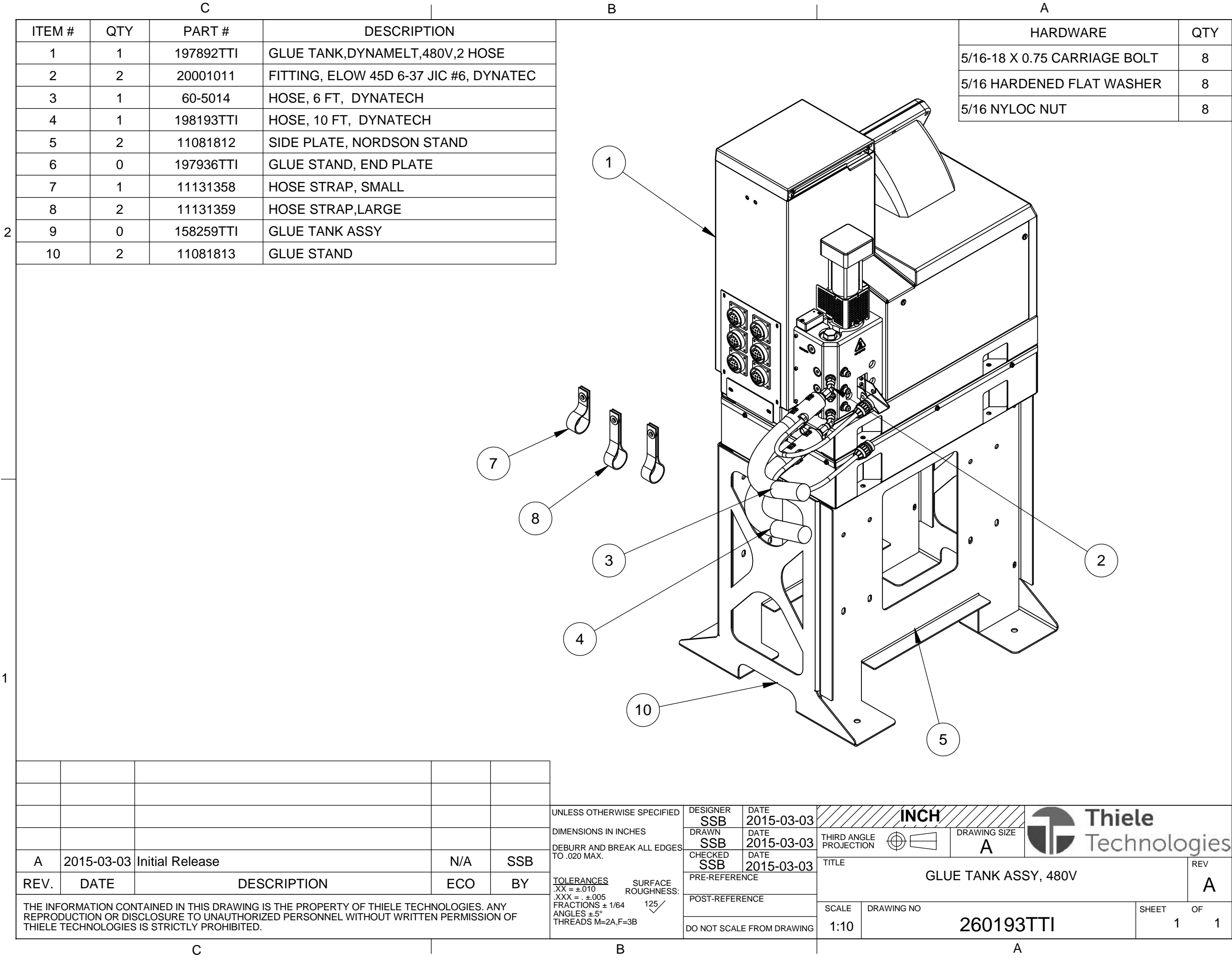
THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF SWF COMPANIES. ANY REPRODUCTION OR DISCLOSURE TO UNAUTHORIZED PERSONNEL WITHOUT THE WRITTEN PERMISSION OF SWF COMPANIES IS STRICTLY PROHIBITED.



REV	DESCRIPTION	ECN	DATE	APPR BY

ITEM	QTY	PART NO.	DESCRIPTION
1	1	00-07544-00	SPROCKET,40B15 KEY WAY & S.S. 3/4"B
2	1	00-07804-00	SPROCKET,VACUUM DRIVE
3	1	11400593	SPROCKET, STEEL, W/HUB, 40B30H 1 IN

		COATING		UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES, TOLERANCES ARE: FRACTION DECIMAL ANGLE ± 1/64 .XX ± .01 ± .5° .XXX ± .005 DEBURR AND BREAK ALL SHARP EDGES TO .020 MAX THIRD ANGLE PROJECTION 	<div>Thiele Technologies</div> <div>A Barry-Wehmiller Company</div>				
		DESIGNED BY MA	DATE 8/12/2008		TITLE 6:1 RATIO VACUUM FEED DRIVE COMBINA				
		DRAWN BY	DATE		SIZE A		DWG NO 11463559		REV
JOB NO	QTY	CHECKED BY	DATE		SCALE 1:2		APPROX FINISHED WEIGHT (LB) 5.0549		SHEET 1 OF 1
PROPERTY OF SWF ORIZED PERSONNEL RICTLY PROHIBITED.		ISSUED BY	DATE						



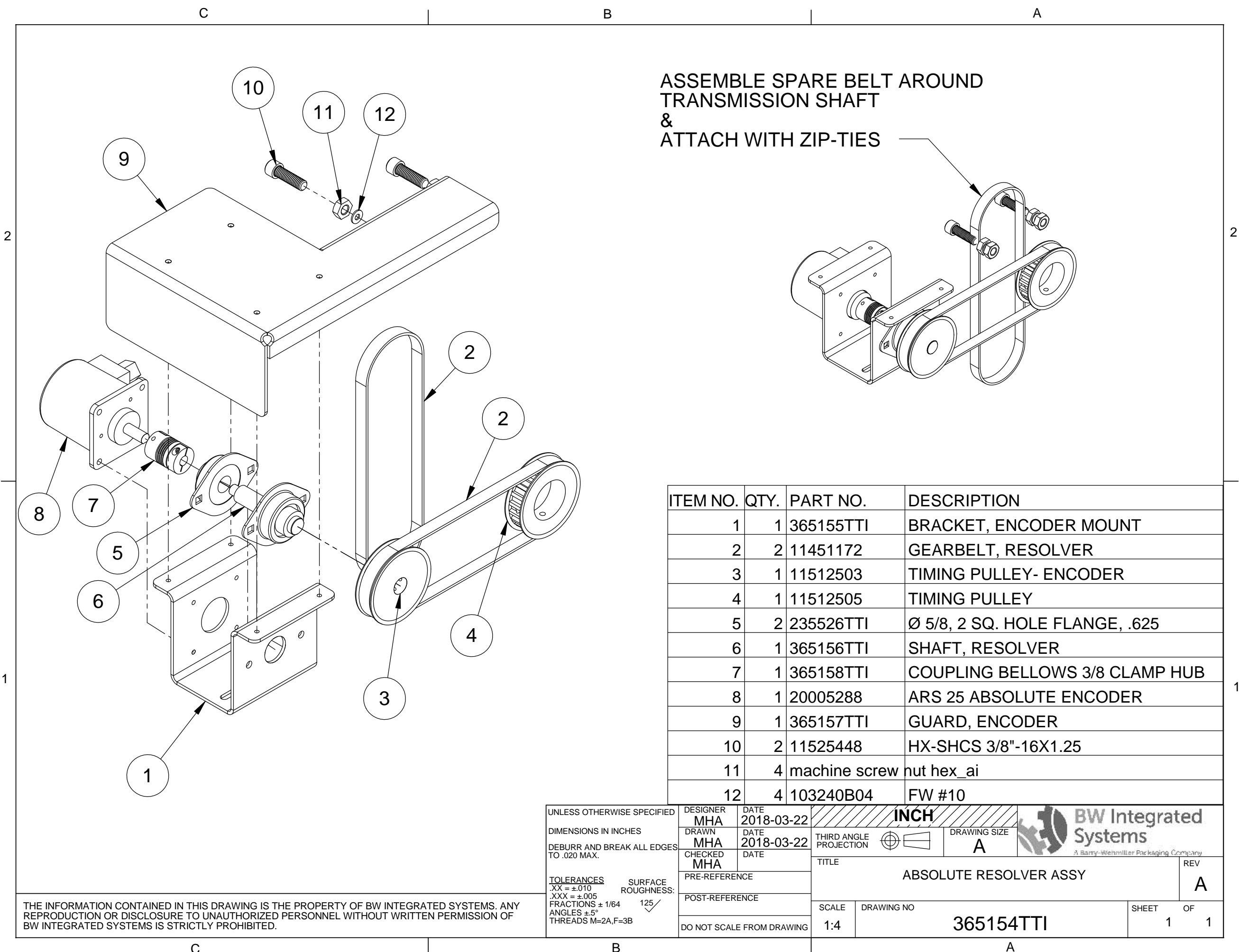
ITEM #	QTY	PART #	DESCRIPTION
1	1	197892TTI	GLUE TANK,DYNAMELT,480V,2 HOSE
2	2	20001011	FITTING, ELOW 45D 6-37 JIC #6, DYNATEC
3	1	60-5014	HOSE, 6 FT, DYNATECH
4	1	198193TTI	HOSE, 10 FT, DYNATECH
5	2	11081812	SIDE PLATE, NORDSON STAND
6	0	197936TTI	GLUE STAND, END PLATE
7	1	11131358	HOSE STRAP, SMALL
8	2	11131359	HOSE STRAP,LARGE
9	0	158259TTI	GLUE TANK ASSY
10	2	11081813	GLUE STAND

HARDWARE	QTY
5/16-18 X 0.75 CARRIAGE BOLT	8
5/16 HARDENED FLAT WASHER	8
5/16 NYLOC NUT	8

A	2015-03-03	Initial Release	N/A	SSB
REV.	DATE	DESCRIPTION	ECO	BY

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UNLESS OTHERWISE SPECIFIED	DESIGNER SSB	DATE 2015-03-03	INCH	THIELE Technologies
DIMENSIONS IN INCHES	DRAWN SSB	DATE 2015-03-03	THIRD ANGLE PROJECTION	DRAWING SIZE A
DEBURR AND BREAK ALL EDGES TO .020 MAX.	CHECKED SSB	DATE 2015-03-03	TITLE GLUE TANK ASSY, 480V	REV A
TOLERANCES .XX = ±.010 .XXX = ±.005 FRACTIONS ± 1/64 ANGLES ±5° THREADS M=2A,F=3B	PRE-REFERENCE	SCALE 1:10	DRAWING NO 260193TTI	SHEET 1
SURFACE ROUGHNESS: 125	POST-REFERENCE	DO NOT SCALE FROM DRAWING		OF 1



ASSEMBLE SPARE BELT AROUND
TRANSMISSION SHAFT
&
ATTACH WITH ZIP-TIES

ITEM NO.	QTY.	PART NO.	DESCRIPTION
1	1	365155TTI	BRACKET, ENCODER MOUNT
2	2	11451172	GEARBELT, RESOLVER
3	1	11512503	TIMING PULLEY- ENCODER
4	1	11512505	TIMING PULLEY
5	2	235526TTI	Ø 5/8, 2 SQ. HOLE FLANGE, .625
6	1	365156TTI	SHAFT, RESOLVER
7	1	365158TTI	COUPLING BELLOWS 3/8 CLAMP HUB
8	1	20005288	ARS 25 ABSOLUTE ENCODER
9	1	365157TTI	GUARD, ENCODER
10	2	11525448	HX-SHCS 3/8"-16X1.25
11	4	machine screw	nut hex_ai
12	4	103240B04	FW #10

THE INFORMATION CONTAINED IN THIS DRAWING IS THE PROPERTY OF BW INTEGRATED SYSTEMS. ANY REPRODUCTION OR DISCLOSURE TO UNAUTHORIZED PERSONNEL WITHOUT WRITTEN PERMISSION OF BW INTEGRATED SYSTEMS IS STRICTLY PROHIBITED.

UNLESS OTHERWISE SPECIFIED
DIMENSIONS IN INCHES
DEBURR AND BREAK ALL EDGES TO .020 MAX.

TOLERANCES
.XX = ±.010
.XXX = ±.005
FRACTIONS ± 1/64
ANGLES ±5°
THREADS M=2A,F=3B

SURFACE
ROUGHNESS:
125

DESIGNER
MHA
DATE
2018-03-22

DRAWN
MHA
DATE
2018-03-22

CHECKED
MHA
DATE

PRE-REFERENCE

POST-REFERENCE

DO NOT SCALE FROM DRAWING

INCH
THIRD ANGLE
PROJECTION


DRAWING SIZE
A

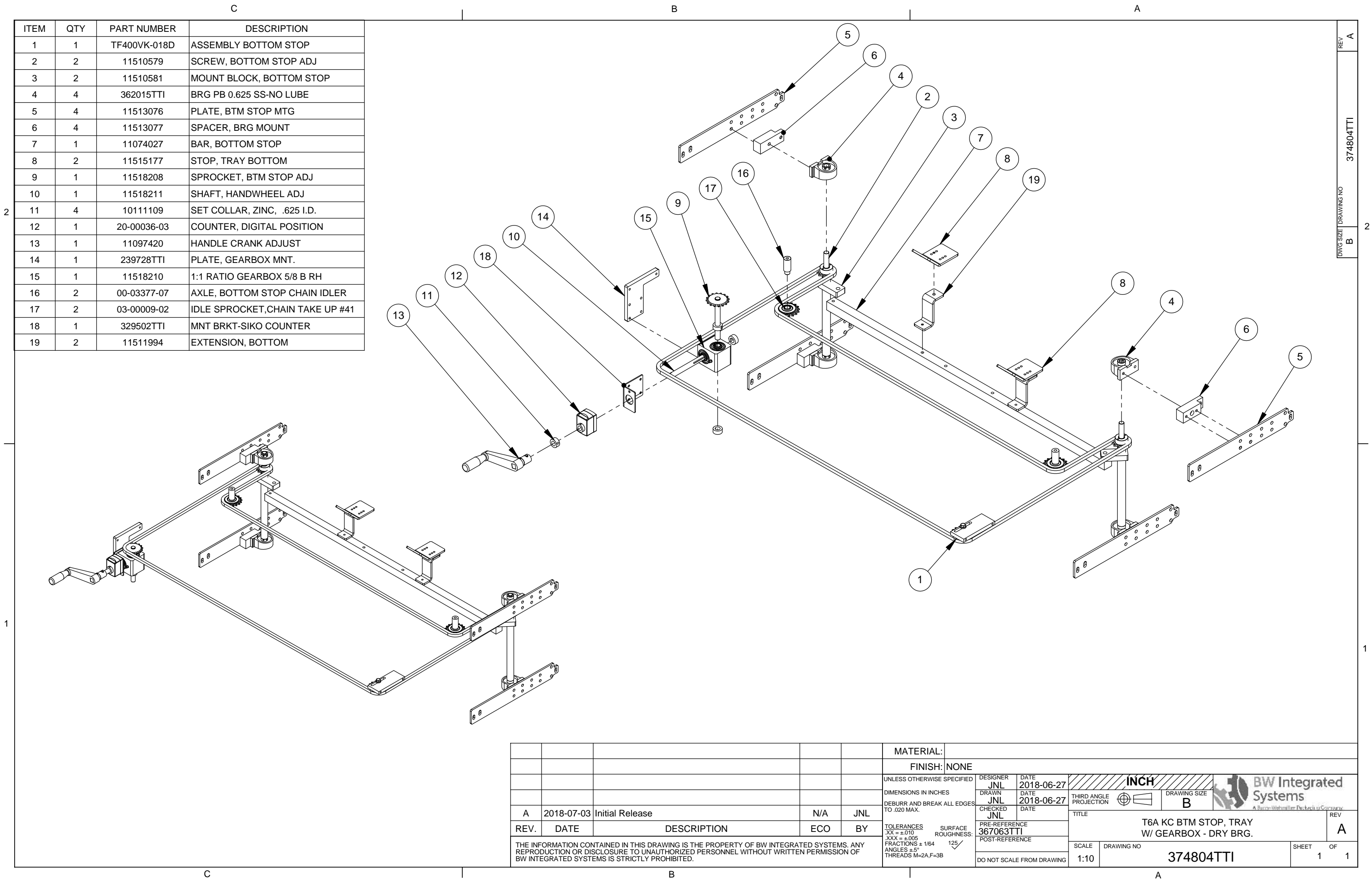
TITLE
ABSOLUTE RESOLVER ASSY

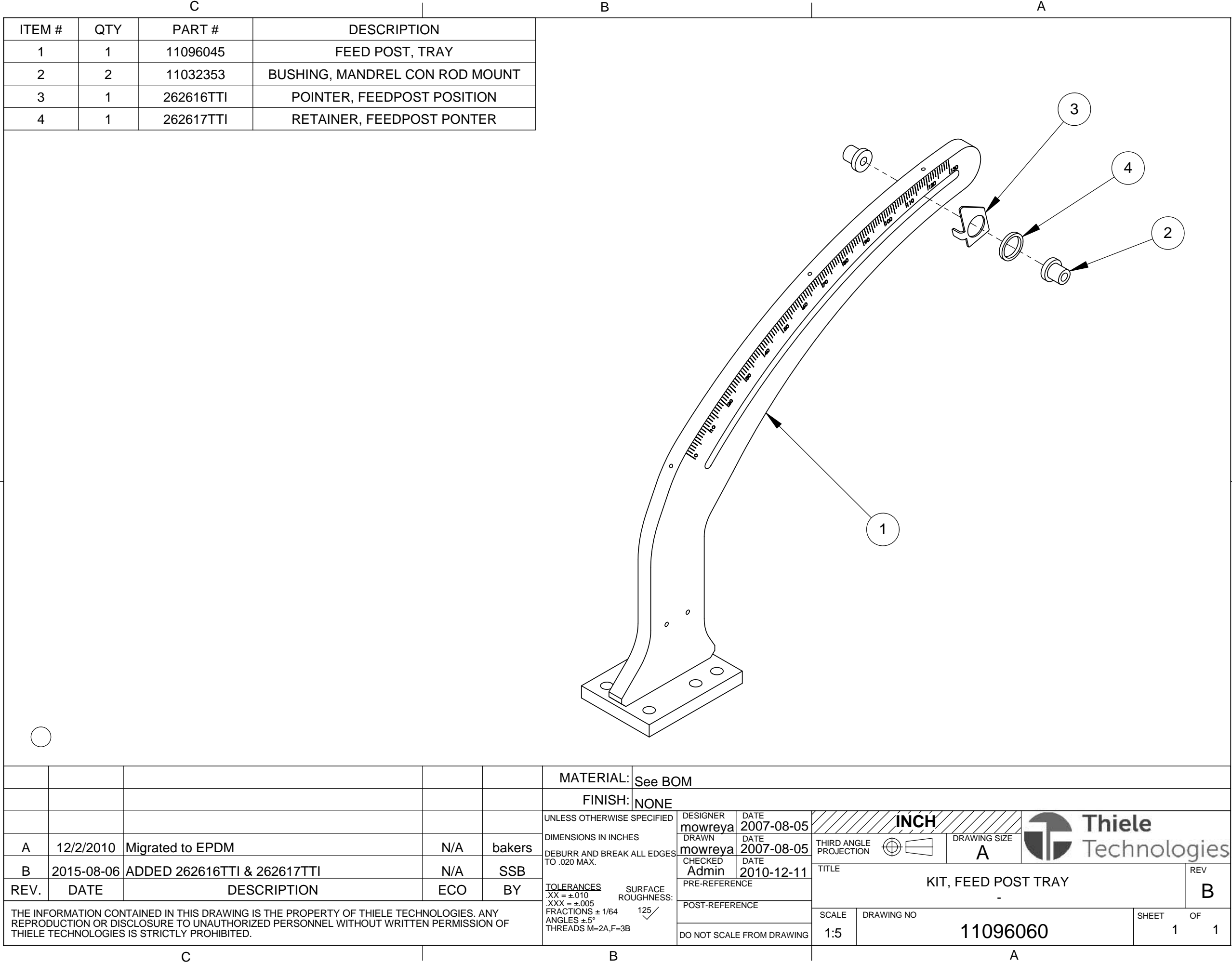
SCALE
1:4

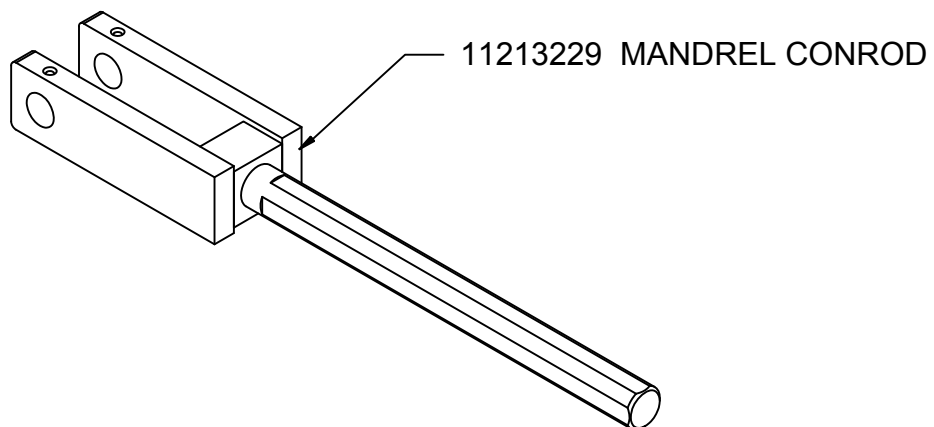
DRAWING NO
365154TTI

SHEET
1
OF
1
REV
A


BW Integrated
Systems
A Barry-Wehmiller Packaging Company







PARTS LIST				REV		DATE	
QTY	UNIT	DESCRIPTION	REVISION	BY	DATE	BY	DATE
1	EA	CON. ROD, MANDREL					
1	EA	11213229					

C

B

A

ITEM #	QTY	PART #	DESCRIPTION
1	1	11518967	MANDREL CARRIAGE
2	1	11519023	CARRIAGE GUIDE ASSY
3	2	11518966	SHIM, MANDREL SPACER BAR
4	2	11519129	SHIM, MANDREL SPACER BAR 1/16

-	-	-	-	-	MATERIAL:	See BOM					
-	-	-	-	-	FINISH:						
-	-	-	-	-	UNLESS OTHERWISE SPECIFIED	DESIGNER SSB	DATE 2012-10-29	INCH		<div>ThieleTechnologiesA BARRY-WEHMILLER COMPANY</div>	
A	2012-12-06	Initial Release	N/A	SSB	DIMENSIONS IN INCHES	DRAWN SSB	DATE 2012-10-29	THIRD ANGLE PROJECTION	DRAWING SIZE A		
B	2015-03-12	REPLACED 177617TTI W/ 11518966 & 11519219	N/A	SSB	DEBURR AND BREAK ALL EDGES TO .020 MAX.	CHECKED SSB	DATE 2011-01-21	TITLE			REV
REV.	DATE	DESCRIPTION	ECO	BY	TOLERANCES .XX = ±.010 .XXX = ±.005 FRACTIONS ± 1/64 ANGLES ± 5° THREADS M=2A,F=3B	SURFACE ROUGHNESS: 125 ✓	PRE-REFERENCE		CARRIAGE ASSY, LINEAR MANDREL		B
							POST-REFERENCE				
							DO NOT SCALE FROM DRAWING		SCALE 1:8	DRAWING NO 180176TTI	SHEET OF 1 1

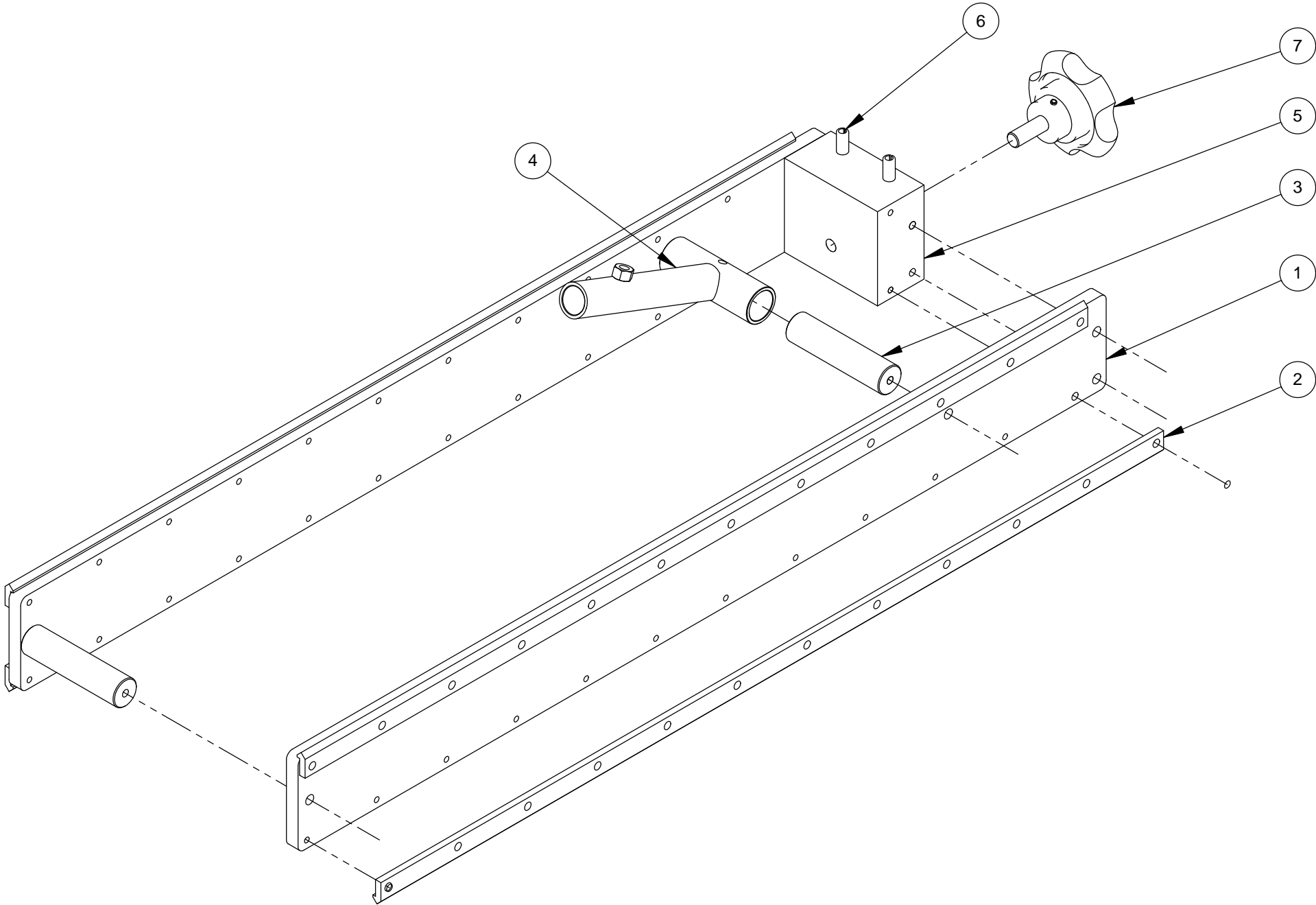
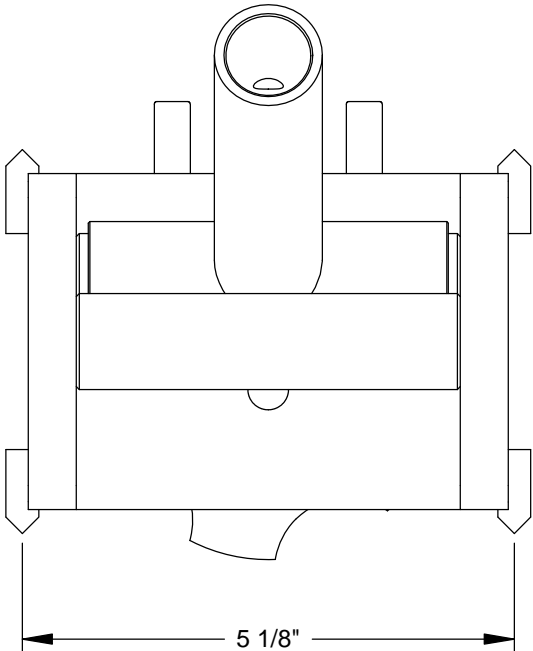
C

B

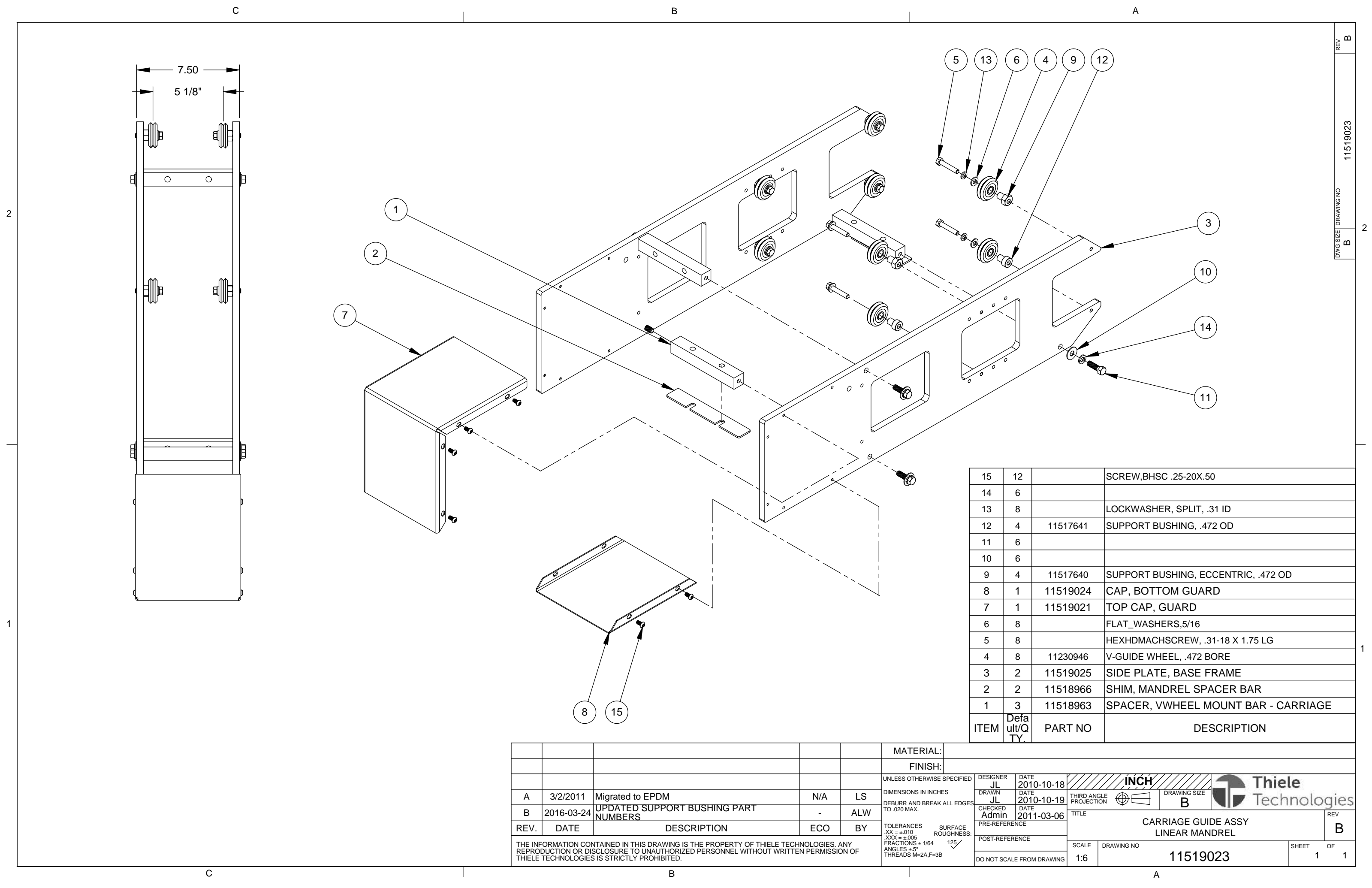
A

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
ITEM	QTY	PART NUMBER	DESCRIPTION
1	2	11518968	MOUNT BAR, V-TRK
2	4	00-08908-00	V-TRACK
3	2	00-08919-00	PIVOT SHAFT, CON ROD
4	1	00-03603-01	END, MANDREL CON ROD
5	1	11518969	BLOCK, MAN MTG
6	2	11081710	PIN, SPRING, ZINC - 3/8 X 1 1/2
7	1	11466179	KNOB, PLASTIC, 0.5" BORE THRU, ALTER



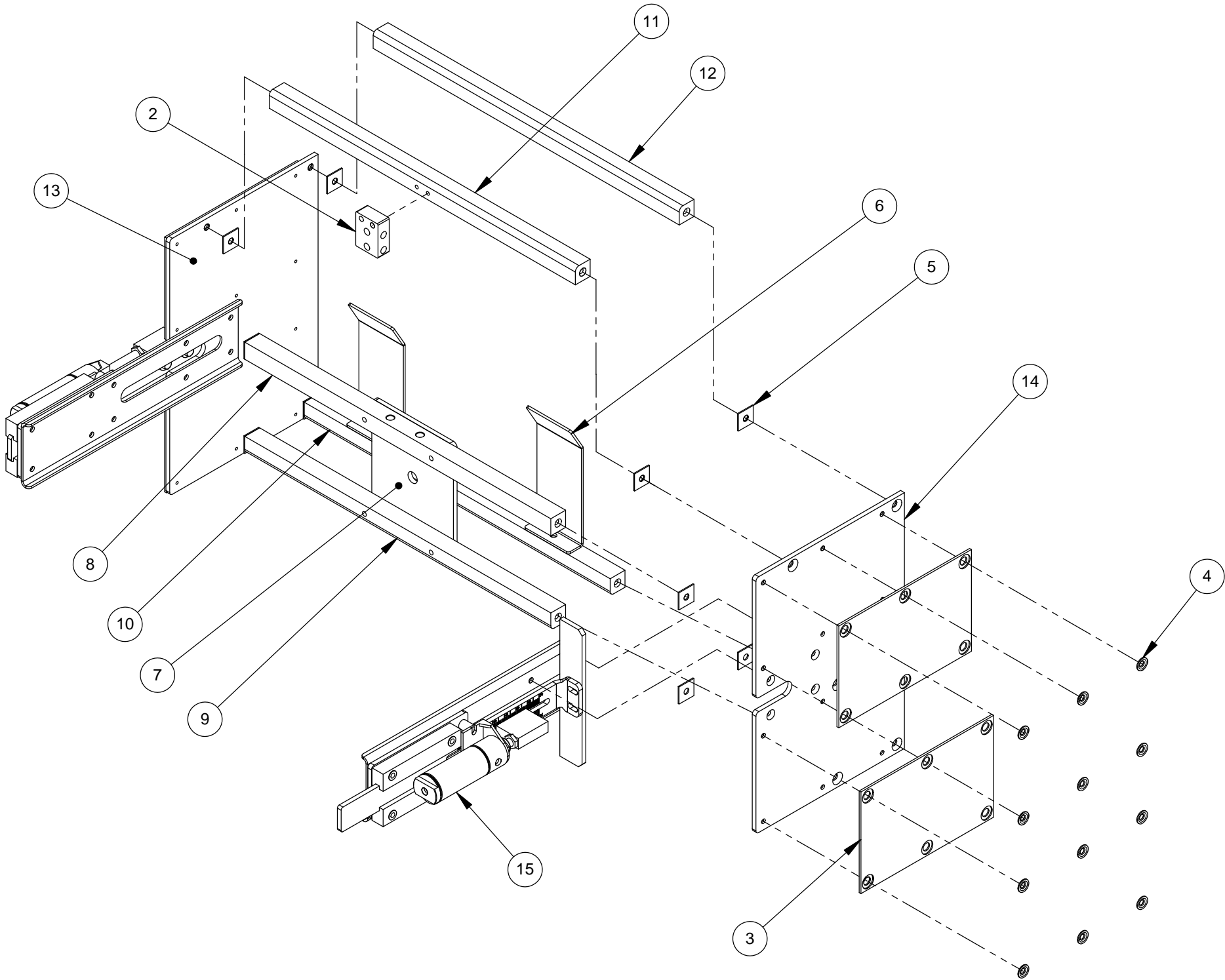
					MATERIAL:	
					FINISH:	
					UNLESS OTHERWISE SPECIFIED	DESIGNER lodridgej
					DIMENSIONS IN INCHES	DATE 2010-10-12
					DEBURR AND BREAK ALL EDGES TO .020 MAX.	DRAWN lodridgej
						DATE 2010-10-19
						CHECKED Admin
						DATE 2011-01-21
REV.	DATE	DESCRIPTION	ECO	BY	TOLERANCES XX = ±.010 .XXX = ±.005 FRACTIONS ± 1/64 ANGLES ± 5° THREADS M=2A,F=3B	PRE-REFERENCE
					SURFACE ROUGHNESS: 125 ✓	POST-REFERENCE
THE INFORMATION CONTAINED IN THIS DRAWING IS THE PROPERTY OF THIELE TECHNOLOGIES. ANY REPRODUCTION OR DISCLOSURE TO UNAUTHORIZED PERSONNEL WITHOUT WRITTEN PERMISSION OF THIELE TECHNOLOGIES IS STRICTLY PROHIBITED.						DO NOT SCALE FROM DRAWING
						THIRD ANGLE PROJECTION
						DRAWING SIZE B
						INCH
						Thiele Technologies
						TITLE MANDREL CARRIAGE
						REV A
						SCALE 1:4
						DRAWING NO 11518967
						SHEET 1
						OF 1



15	12		SCREW,BHSC .25-20X.50
14	6		
13	8		LOCKWASHER, SPLIT, .31 ID
12	4	11517641	SUPPORT BUSHING, .472 OD
11	6		
10	6		
9	4	11517640	SUPPORT BUSHING, ECCENTRIC, .472 OD
8	1	11519024	CAP, BOTTOM GUARD
7	1	11519021	TOP CAP, GUARD
6	8		FLAT_WASHERS,5/16
5	8		HEXHDMACHSCREW, .31-18 X 1.75 LG
4	8	11230946	V-GUIDE WHEEL, .472 BORE
3	2	11519025	SIDE PLATE, BASE FRAME
2	2	11518966	SHIM, MANDREL SPACER BAR
1	3	11518963	SPACER, VWHEEL MOUNT BAR - CARRIAGE
ITEM	Defa ult/Q TY.	PART NO	DESCRIPTION

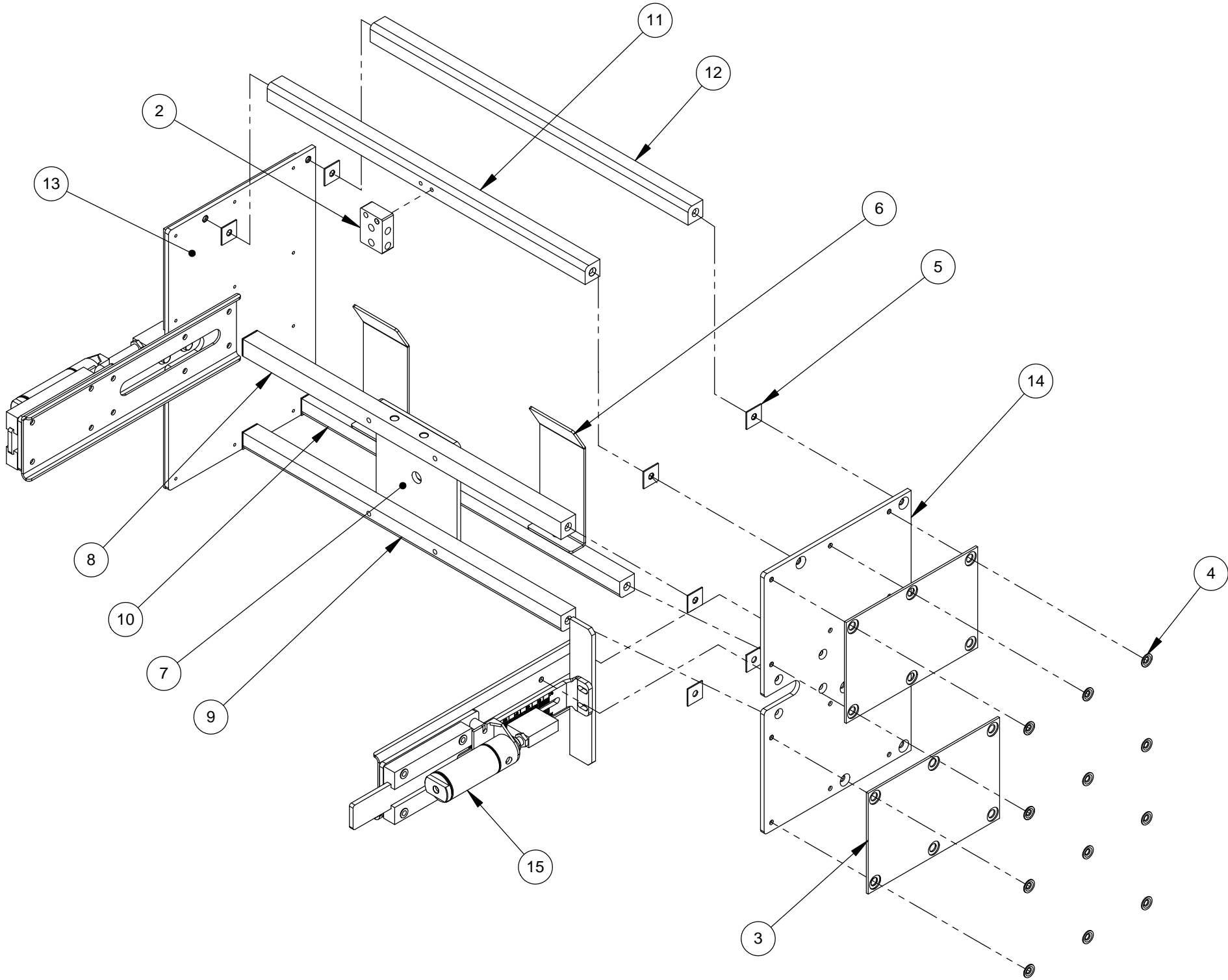
						MATERIAL:										
						FINISH:										
						UNLESS OTHERWISE SPECIFIED	DESIGNER JL	DATE 2010-10-18								
A	3/2/2011	Migrated to EPDM	N/A	LS	DIMENSIONS IN INCHES	DRAWN JL	DATE 2010-10-19	THIRD ANGLE PROJECTION		DRAWING SIZE B						
B	2016-03-24	UPDATED SUPPORT BUSHING PART NUMBERS	-	ALW	DEBURR AND BREAK ALL EDGES TO .020 MAX.	CHECKED Admin	DATE 2011-03-06									
REV.	DATE	DESCRIPTION	ECO	BY	TOLERANCES XX = ±.010 XXX = ±.005 FRACTIONS ± 1/64 ANGLES ±5° THREADS M=2A,F=3B	SURFACE ROUGHNESS: 125✓	PRE-REFERENCE		TITLE CARRIAGE GUIDE ASSY LINEAR MANDREL				REV B			
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							DO NOT SCALE FROM DRAWING									


ITEM #	QTY	PART #	DESCRIPTION
1	1	297779TTI	PUSHER ASSY
2	1	11519001	MANIFOLD, MANDREL
3	4	00-03311-01	SHEET, MANDREL TEFLON COVER
4	24	00-03463-00	WASHER, TEFLON CLAMP
5	10	23-00088-00	WASHER, MANDREL SPACER
6	2	00-04722-00	MATT DEFLECTOR-MANDREL
7	1	11518978	PLATE, CARRIAGE MTG
8	1	374970TTI	MDRL MNT BAR-UPPER
9	1	374971TTI	MDRL MNT BAR-LOWER
10	1	374972TTI	MDRL SPRDR-BOT
11	1	374973TTI	MDRL SPRDR-TOP FR
12	1	374974TTI	MDRL SPRDR-TOP REAR
13	1	374975TTI	MDRL SIDE PLT-LEFT
14	1	374976TTI	MDRL SIDE PLT-RIGHT
15	1	297779TTI	PUSHER ASSY
16	2	374978TTI	PLATE, TRAY FLAP PUSHER



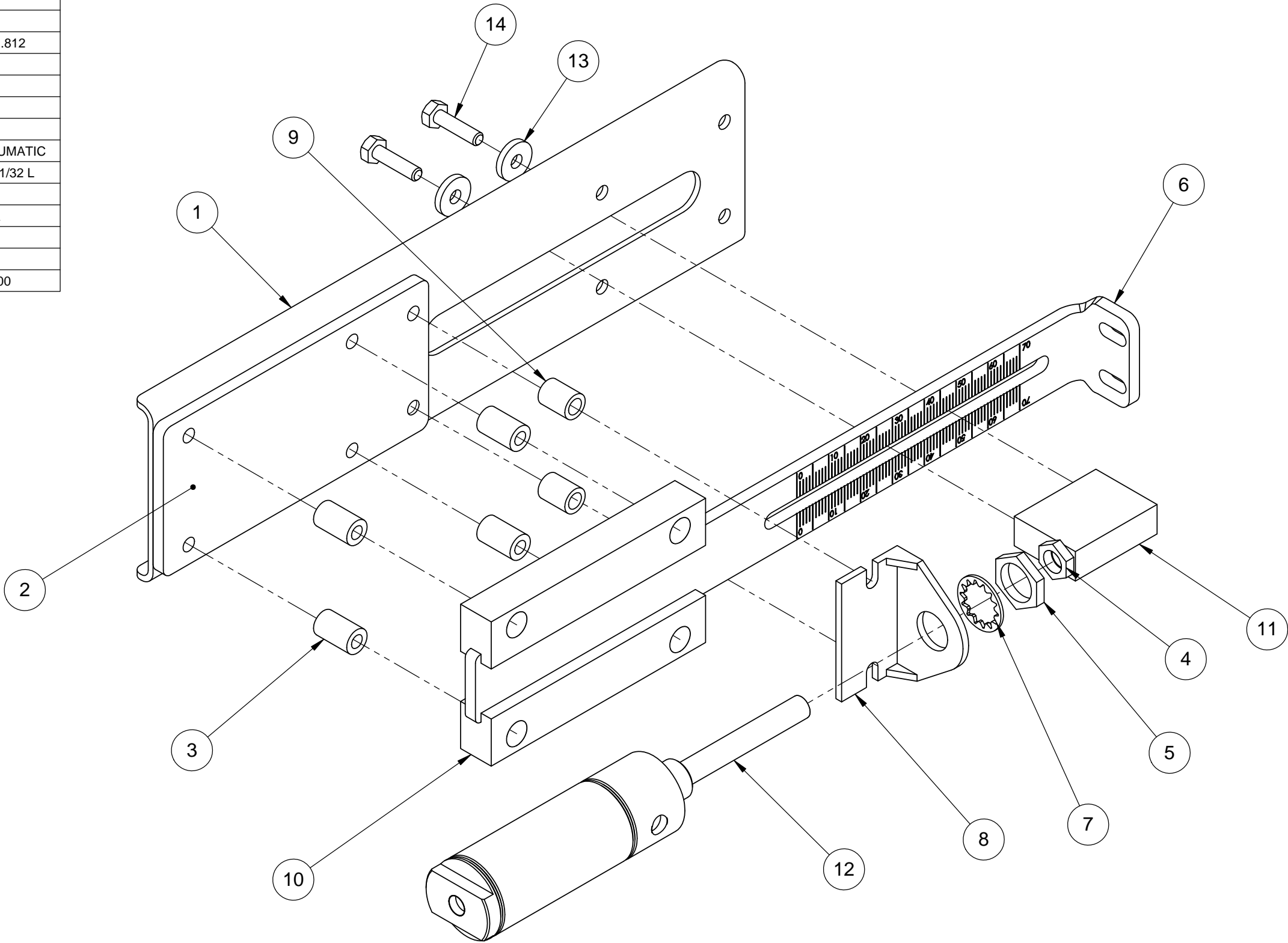
					MATERIAL:	See BOM				
					FINISH:					
					UNLESS OTHERWISE SPECIFIED	DESIGNER	DATE	INCH		
					DIMENSIONS IN INCHES	JNL	2018-06-27			
					DEBURR AND BREAK ALL EDGES TO .020 MAX.	DRAWN	DATE	THIRD ANGLE PROJECTION		
						JNL	2018-06-27			
						CHECKED	DATE	DRAWING SIZE		
						JNL				
A	2018-07-16	Initial Release	N/A	JNL	TOLERANCES	PRE-REFERENCE		TITLE		
REV.	DATE	DESCRIPTION	ECO	BY	XX = ±.010	316778TTI				
THE INFORMATION CONTAINED IN THIS DRAWING IS THE PROPERTY OF BW INTEGRATED SYSTEMS. ANY REPRODUCTION OR DISCLOSURE TO UNAUTHORIZED PERSONNEL WITHOUT WRITTEN PERMISSION OF BW INTEGRATED SYSTEMS IS STRICTLY PROHIBITED.					XXX = ±.005	POST-REFERENCE		MANDREL M2B 5IN BODY ASSY TRAY W/ PUSHERS 10"		
					FRACTIONS ± 1/64					
					ANGLES ± 5°			SCALE		
					THREADS M=2A,F=3B					
						DO NOT SCALE FROM DRAWING		DRAWING NO		
								374969TTI		
								SHEET		
								1		
								OF		
								1		
								1		

ITEM #	QTY	PART #	DESCRIPTION
1	1	297779TTI	PUSHER ASSY
2	1	11519001	MANIFOLD, MANDREL
3	4	00-03311-01	SHEET, MANDREL TEFLON COVER
4	24	00-03463-00	WASHER, TEFLON CLAMP
5	10	23-00088-00	WASHER, MANDREL SPACER
6	2	00-04722-00	MATT DEFLECTOR-MANDREL
7	1	11518978	PLATE, CARRIAGE MTG
8	1	376322TTI	MDRL MNT BAR-UPPER
9	1	376324TTI	MDRL MNT BAR-LOWER
10	1	376326TTI	MDRL SPRDR-BOT
11	1	376328TTI	MDRL SPRDR-TOP FR
12	1	376330TTI	MDRL SPRDR-TOP REAR
13	1	376332TTI	MDRL SIDE PLT-LEFT
14	1	376334TTI	MDRL SIDE PLT-RIGHT
15	1	297779TTI	PUSHER ASSY
16	2	376336TTI	PLATE, TRAY FLAP PUSHER



						MATERIAL: See BOM				
						FINISH:				
						UNLESS OTHERWISE SPECIFIED	DESIGNER JNL	DATE 2018-07-16	<div><div>INCH</div><div>THIRD ANGLE PROJECTION</div><div>DRAWING SIZE B</div></div> <div> BW Integrated Systems A Barry-Wehmiller Packaging Company</div>	
						DIMENSIONS IN INCHES	DRAWN JNL	DATE 2018-07-16		
						DEBURR AND BREAK ALL EDGES TO .020 MAX.	CHECKED JNL	DATE	TITLE MANDREL M2C 5IN BODY ASSY TRAY W/ PUSHERS 10"	
A	2018-07-16	Initial Release			N/A	JNL				
REV.	DATE	DESCRIPTION			ECO	BY	PRE-REFERENCE 316778TTI		SCALE 1:6	
THE INFORMATION CONTAINED IN THIS DRAWING IS THE PROPERTY OF BW INTEGRATED SYSTEMS. ANY REPRODUCTION OR DISCLOSURE TO UNAUTHORIZED PERSONNEL WITHOUT WRITTEN PERMISSION OF BW INTEGRATED SYSTEMS IS STRICTLY PROHIBITED.							POST-REFERENCE			
							DO NOT SCALE FROM DRAWING		DRAWING NO 376319TTI	
									SHEET 1	OF 1
									REV A	

ITEM #	QTY	PART #	DESCRIPTION
1	1	294983TTI	PLT-PUSHER MNT
2	1	294997TTI	SPCR PLT-TRACK GUIDE
3	4	02-00536-00	BUSHING, .05 OD X .266 ID X .812
4	1	Jam Nut7/16-20	JAM NUT 7/16-20 UNF
5	1	Jam Nut 3/4-10	JAM NUT 3/4-16 UNF
6	1	294855TTI	ARM, PUSHER MNT
7	1	11073589	LOCK WASHER
8	1	02000104	CYLINDER MOUNT BRACKET, NUMATIC
9	2	02-00020-00	BUSHING, 1/2 OD X .316 ID X 21/32 L
10	2	11519009	TRACK, GUIDE
11	1	11519010	MOUNT BLOCK, PUSHER
12	1	20003953	AIR CYLINDER
13	2	23-00063-00	WASHER, 3/4 OD
14	2	102891B06	BOLT HHCS SS 1/4-20 X 1.00



					MATERIAL:	See BOM				
					FINISH:					
					UNLESS OTHERWISE SPECIFIED	DESIGNER	DATE	INCH		
					DIMENSIONS IN INCHES	SSB	2016-04-20			
					DEBURR AND BREAK ALL EDGES TO .020 MAX.	DRAWN	DATE	THIRD ANGLE PROJECTION		
						SSB	2016-04-20			
A	2016-04-22	Initial Release	N/A	SSB		CHECKED	DATE	DRAWING SIZE		
						SSB				
REV.	DATE	DESCRIPTION	ECO	BY	TOLERANCES XX = ±.010 .XXX = . ±.005 FRACTIONS ± 1/64 ANGLES ± 5° THREADS M=2A,F=3B	SURFACE ROUGHNESS: 125	PRE-REFERENCE 294850TTI POST-REFERENCE	TITLE		
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								SCALE		
								DRAWING NO		
								297779TTI		
								SHEET 1 OF 1		

REV

297779TTI

DWG SIZE | DRAWING NO

B

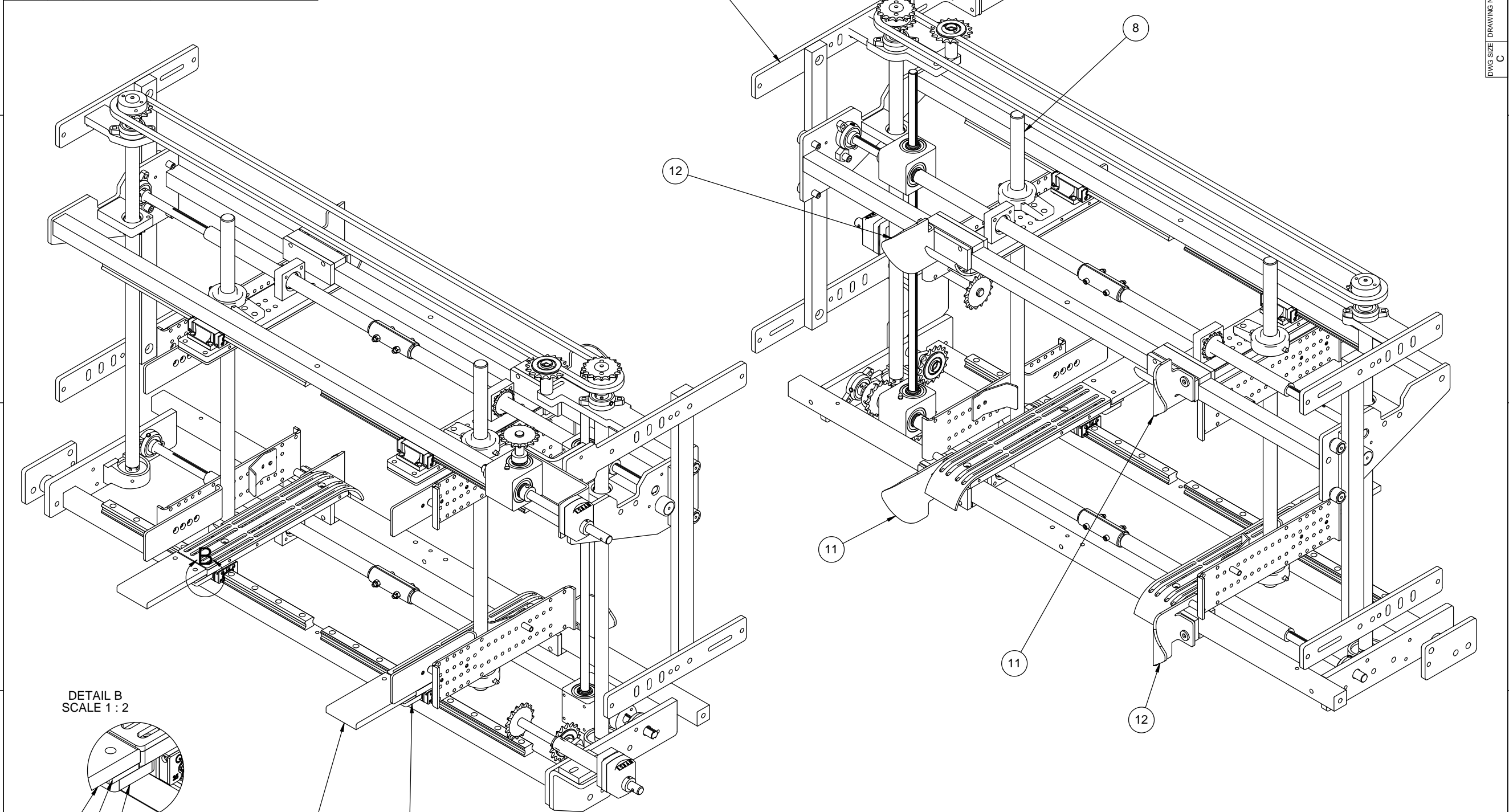
2

1

REV

A

ITEM #	QTY	PART #	DESCRIPTION
1	0	203782TTI	COMP FRAME ASSY, TF400VB -
2	0	203456TTI	POULTRY SHOE ASSY, LH -
3	0	203457TTI	POULTRY SHOE ASSY, RH -
4	0	169550TTI	COMPRESSION ROD
5	2	169527TTI	SPLICE PLATE,
6	2	00-08776-00	SHOE, EXTENSION
7	0	235212TTI	COMP FRAME ASSY, TF600VB -
8	2	235223TTI	COMPRESSION ROD, TF600VB -
9	2	270152TTI	SPACER, DISCH SHOE MTG
10	1	375010TTI	
11	2	375236TTI	POULTRY SHOE ASSY, LH -
12	2	375237TTI	POULTRY SHOE ASSY, RH -

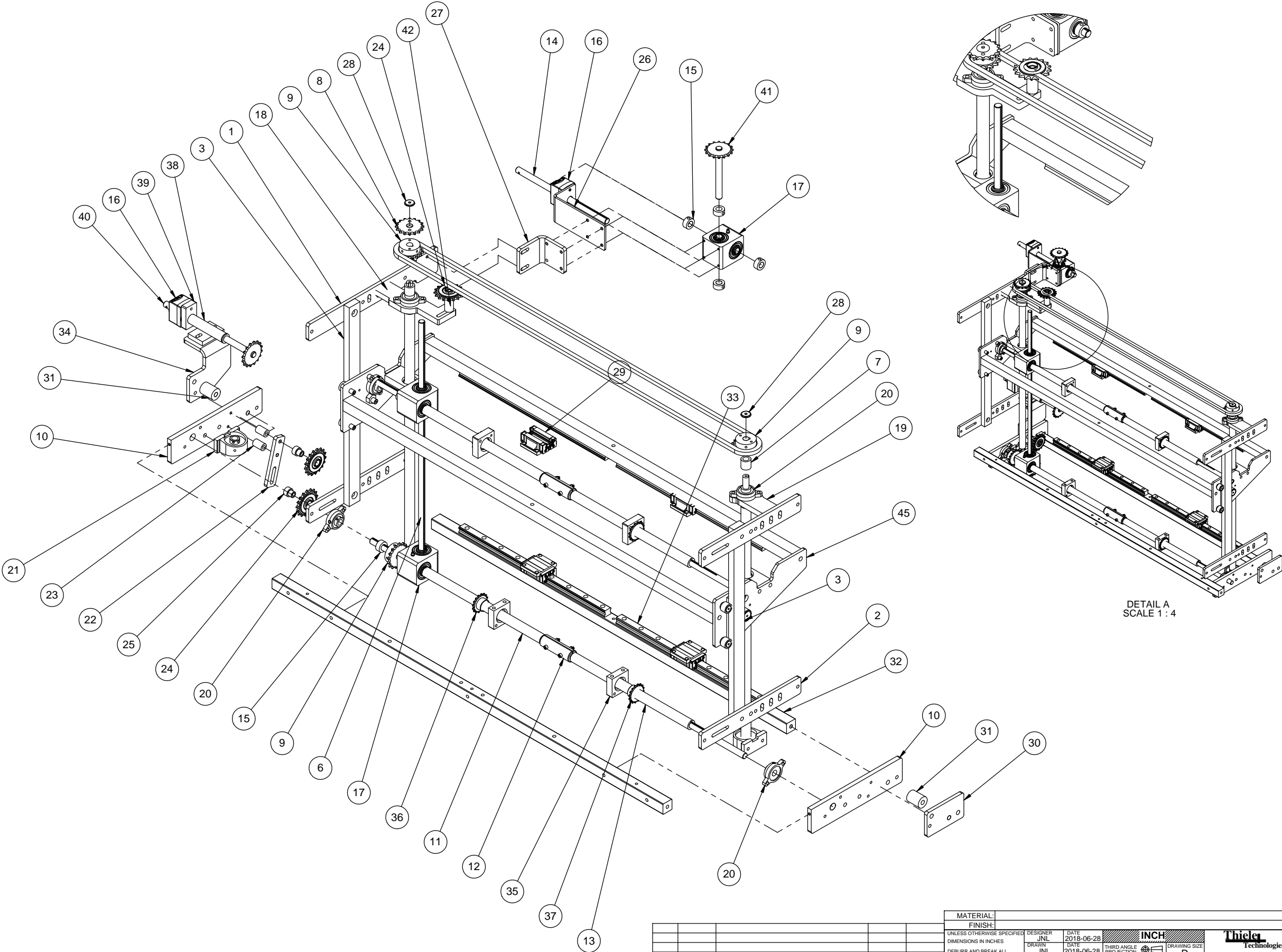





REV	A
DWG SIZE	C
DRAWING NO	375008TTI

MATERIAL: See BOM					FINISH:			
UNLESS OTHERWISE SPECIFIED					DESIGNER	DATE	INCH	
DIMENSIONS IN INCHES					JNL	2018-06-28	THIRD ANGLE PROJECTION	
DEBURR AND BREAK ALL EDGES TO .020 MAX.					DRAWN	DATE	DRAWING SIZE	
					JNL	2018-06-28	C	
					CHECKED	DATE	TITLE	
					JNL		COMPRESSION ASSY, POULTRY -	
					PRE-REFERENCE		KC LARGE PLOW - TF600VB	
					235227TTI		REV	
					POST-REFERENCE		A	
					DO NOT SCALE FROM DRAWING		SCALE	
						1:5	DRAWING NO	
							375008TTI	
							SHEET OF	
							1 1	

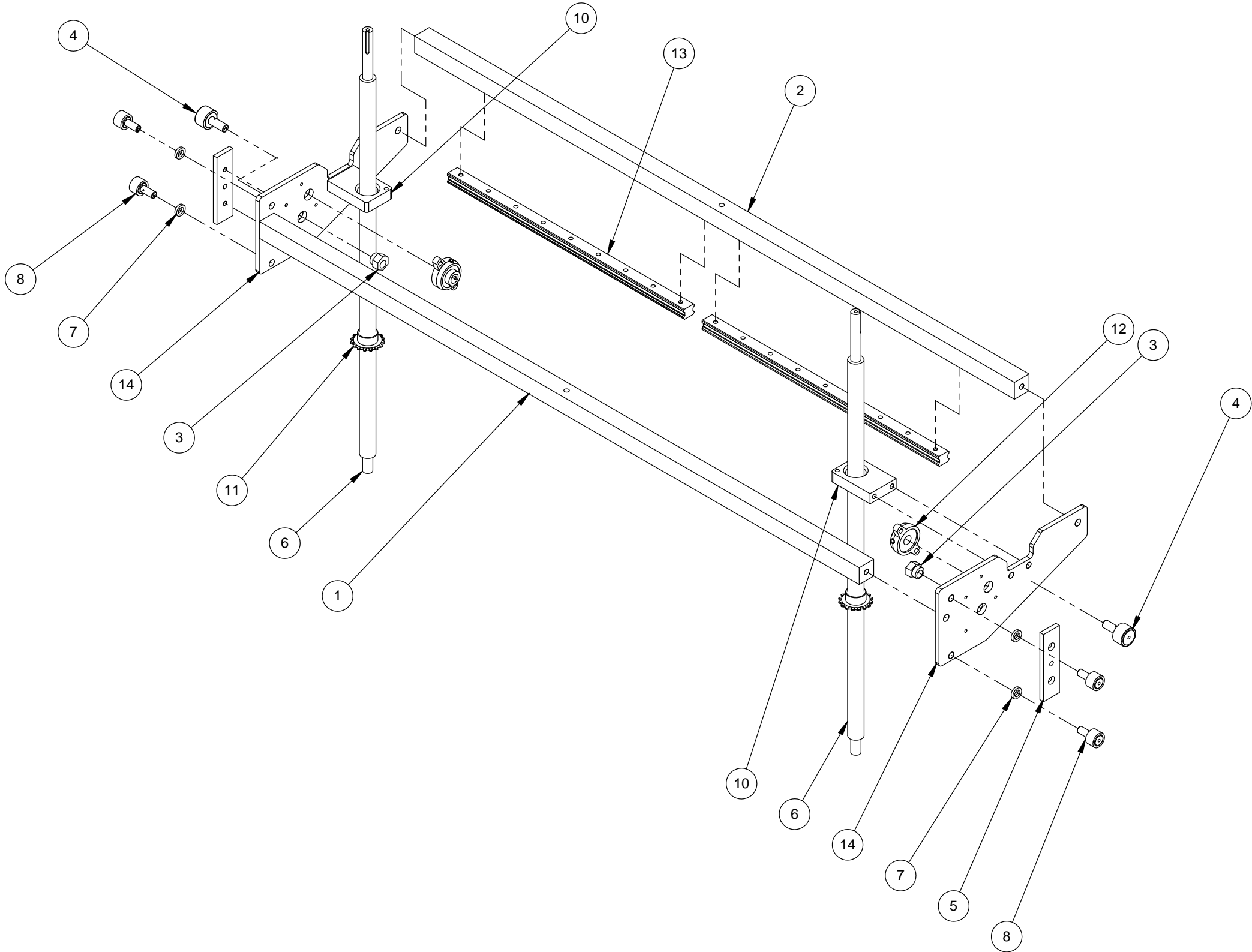
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ITEM	QTY	PART NUMBER	DESCRIPTION
1	1	204991TTI	MOUNT BRACKET, TOP LEFT -
2	3	203435TTI	MOUNT BRACKET,
3	2	235215TTI	GUIDE BAR,
4	1	00-02430-05	BAR, SPREADER
5	0	235217TTI	COMPRESSION ADJUST ASSY, TOP -
6	1	235221TTI	SHAFT, VERT ADJ LNKG
7	2	00-05000-26	SPACER, VERTICAL ADJUSTMENT SHAFT, L.H.
8	1	200727TTI	SPROCKET, ADJUSTMENT -
9	3	00-05000-10	SPKT, VERT ADJ SCREW
10	2	203437TTI	MOUNT PLATE,
11	2	203793TTI	SCREW, COMP ADJ, LH
12	2	00-07668-01	COUPLING, ADJ SCREW
13	2	203794TTI	SCREW, COMP ADJ - RH
14	1	156072TTI	SHAFT,
15	6	10111109	SET COLLAR, ZINC, .625 I.D.
16	2	20-00036-00	COUNTER, DIGITAL POSITION
17	3	11518210	1:1 RATIO GEARBOX 5/8 B RH
18	1	210725TTI	PLATE, UPR SCREW SUP
19	1	168711TTI	PLATE, UPR SCREW SUP
20	4	20003565	BEARING, 2 SQ HOLE FLANGE, .625
21	2	20003464	BEARING, PB, TAPPED BASE, .625
22	1	177887TTI	MOUNT BAR,
23	2	168726TTI	SPACER, IDLER MTG
24	3	03-00009-02	IDLE SPROCKET,CHAIN TAKE UP #41
25	2	00-03377-01	AXLE, LID FLAP TUCKER TAKEUP CHAIN
26	1	177999TTI	MOUNT BRACKET,
27	1	178009TTI	MOUNT BRACKET,
28	2	23-00044-00	WASHER, 1 OD X 1/4 ID X 1/8
29	4	175307TTI	LINEAR BEARING
30	1	203438TTI	MOUNT PLATE, SPREADER -
31	2	203439TTI	SPACER, SPREADER MOUNT PLATE -
32	1	203791TTI	BAR, REAR SPREADER -
33	2	187842TTI	GUIDE RAIL,
34	1	177894TTI	MOUNT BRACKET,
35	4	00-05000-02	BLOCK, ADJUSTMENT -
36	2	11592812	ADJUSTMENT NUT, L.H.
37	2	11592813	ADJUSTMENT NUT, R.H.
38	1	00-07620-00	ASSEMBLY, CRANK BEARING TUBE
39	1	00-08790-00	STOP, POSITION INDICATOR
40	1	00-07612-01	SPROCKET, TREE ADJUSTING DRIVE
41	1	11518208	SPROCKET, BTM STOP ADJ
42	1	215032TTI	SPACER, IDLER MOUNT
45	1	375044TTI	COMPRESSION ADJUST ASSY, TOP -



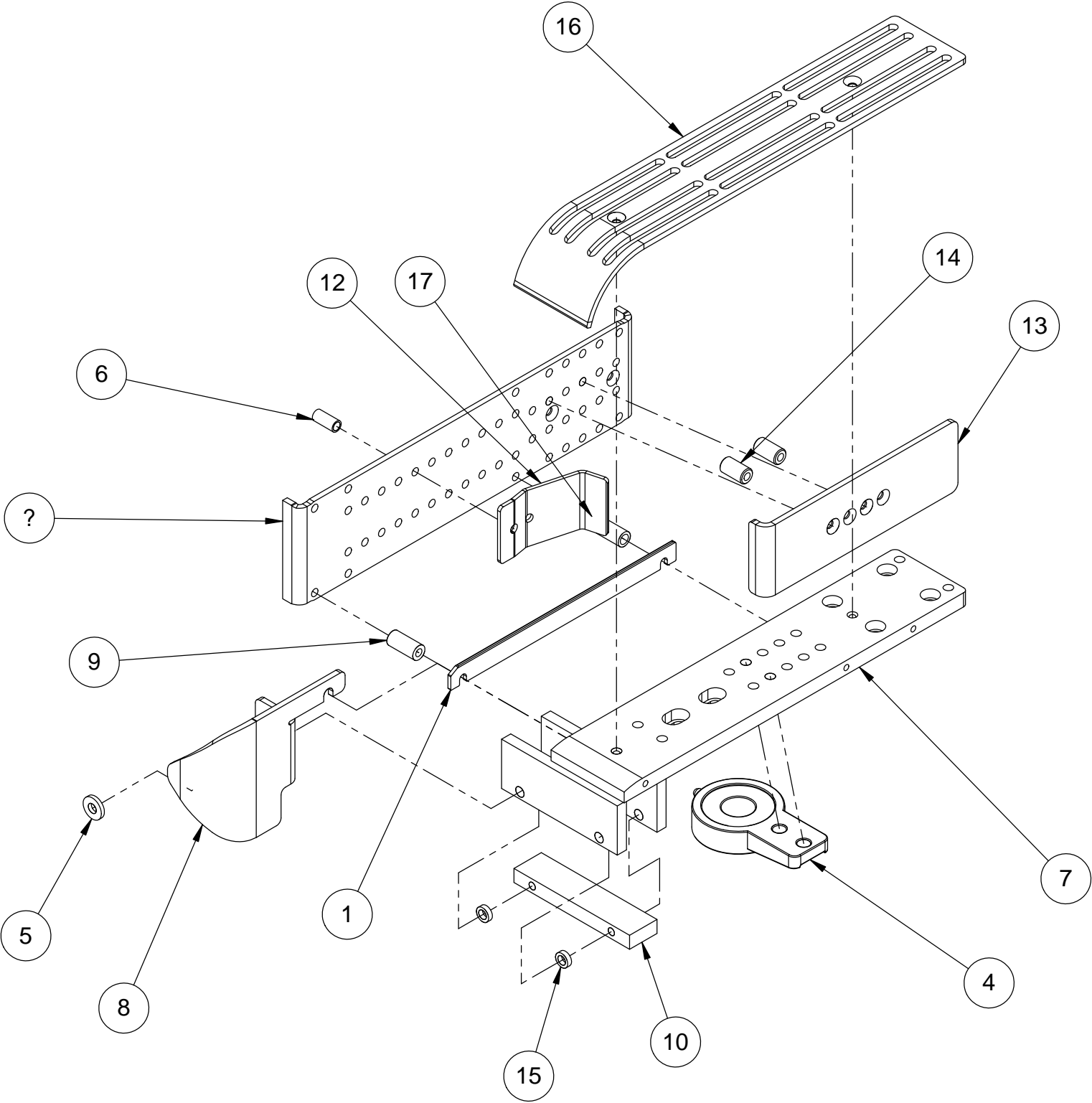
				FINISH:							
				UNLESS OTHERWISE SPECIFIED		DESIGNER	DATE				
				DIMENSIONS IN INCHES		JNL	2018-06-28				
				DEBURR AND BREAK ALL EDGES TO .020 MAX.		DRAWN	DATE	THIRD ANGLE PROJECTION		DRAWING SIZE	
						JNL	2018-06-28			D	
						CHECKED	DATE				
						JNL					
A 2018-06-28 Initial Release				N/A JNL							
REV.		DATE		DESCRIPTION		ECO		BY			
THE INFORMATION CONTAINED IN THIS DRAWING IS THE PROPERTY OF THIELE TECHNOLOGIES. ANY REPRODUCTION OR DISCLOSURE TO UNAUTHORIZED PERSONNEL WITHOUT WRITTEN PERMISSION OF THIELE TECHNOLOGIES IS STRICTLY PROHIBITED.						TOLERANCES		SURFACE		REV	
						XX ± .010		ROUGHNESS			
						XX ± .005		125			
						FRACTIONS ± 1/64					
						ANGLES ± 5°					
						THREDS					
						M=2A=F=3B					

ITEM	QTY	PART NUMBER	DESCRIPTION
1	1	203788TTI	SUPPORT BAR, TOP COMP -
2	1	203789TTI	SUPPORT BAR, TOP COMP -
3	2	00-08422-00	BEARING SPACER,SUPPORT BEARING
4	2	05-00064-00	05-00064-00
5	2	00-05000-01	WEAR STRIP,
6	2	235218TTI	SCREW, VERT COMP - TF600VB
7	4	02-00243-00	BUSHING, 3/4 OD X 29/54 ID X 5/32
8	4	05-00071-00	CAM FOLLOWER, 1"
9	0	203464TTI	MOUNT PLATE, TOP -
10	2	168710TTI	BLOCK, VERT SCRW SUP
11	2	11592813	ADJUSTMENT NUT, R.H.
12	2	20003565	BEARING, 2 SQ HOLE FLANGE, .625
13	2	187842TTI	GUIDE RAIL,
14	2	375048TTI	PLATE, TOP ADJ MTG



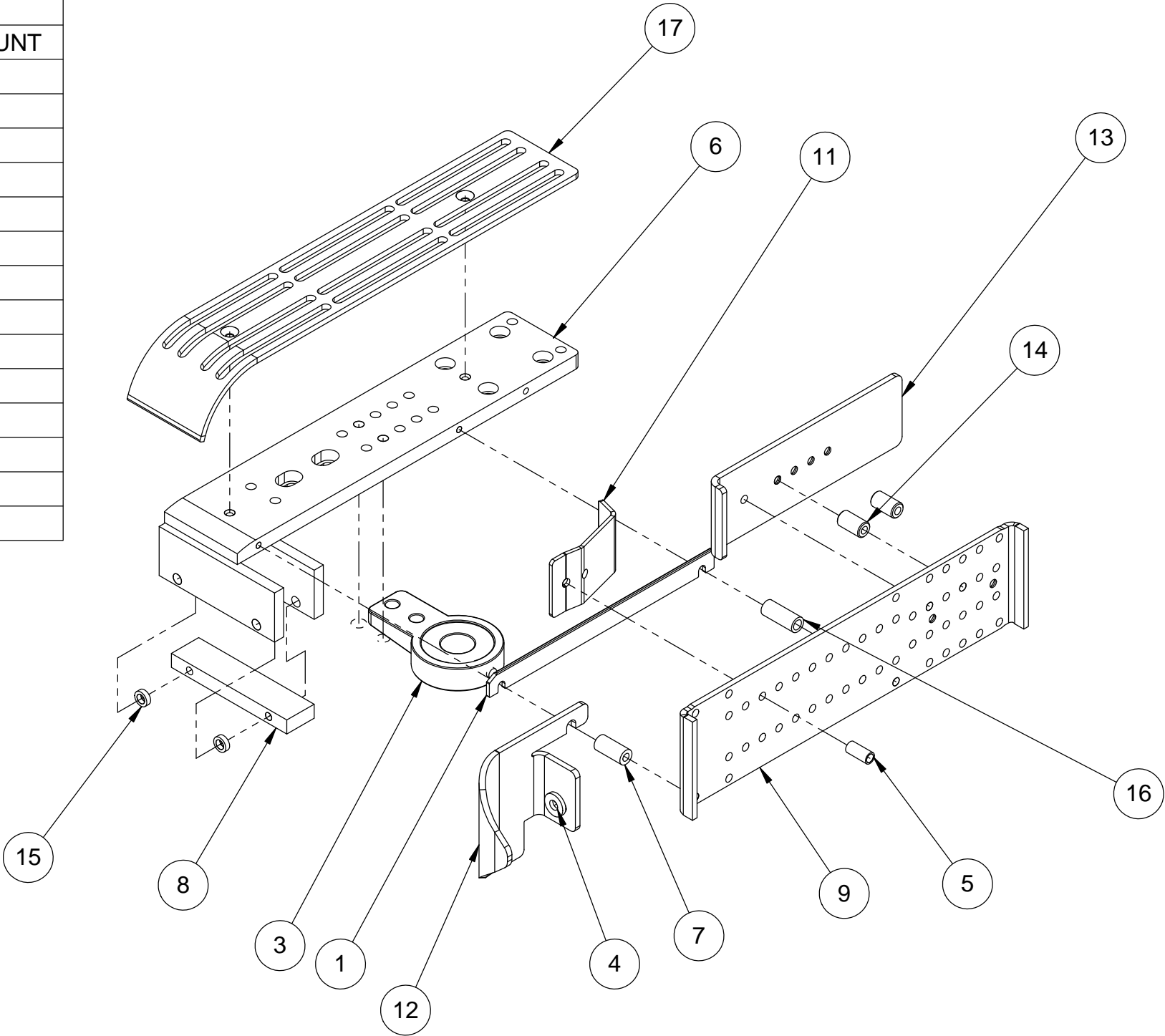
-	-	-	-	-	MATERIAL:	See BOM				
-	-	-	-	-	FINISH:					
-	-	-	-	-	UNLESS OTHERWISE SPECIFIED	DESIGNER JNL	DATE 2018-06-28	INCH THIRD ANGLE PROJECTION		
-	-	-	-	-	DIMENSIONS IN INCHES DEBURR AND BREAK ALL EDGES TO .020 MAX.	DRAWN JNL	DATE 2018-06-28			
A	2018-06-28	Initial Release	N/A	JNL		CHECKED JNL	DATE 2014-06-25	DRAWING SIZE B		
REV.	DATE	DESCRIPTION	ECO	BY	TOLERANCES XX = ±.010 .XXX = ±.005 FRACTIONS ± 1/64 ANGLES ± 5° THREADS M=2A,F=3B	SURFACE ROUGHNESS: 125 ✓	PRE-REFERENCE			
THE INFORMATION CONTAINED IN THIS DRAWING IS THE PROPERTY OF BW INTEGRATED SYSTEMS. ANY REPRODUCTION OR DISCLOSURE TO UNAUTHORIZED PERSONNEL WITHOUT WRITTEN PERMISSION OF BW INTEGRATED SYSTEMS IS STRICTLY PROHIBITED.					DO NOT SCALE FROM DRAWING	POST-REFERENCE	TITLE COMPRESSION ADJUST ASSY, TOP - TF600VB			REV A
							SCALE 1:7	DRAWING NO 375044TTI		SHEET 1 OF 1

ITEM #	QTY	PART #	DESCRIPTION
1	1	155852TTI	FORMING STRIP,
2	0	173466TTI	COVER, POULTRY SHOE
3	0	02-00430-00	02-00430-00
4	1	05-00065-01	BEARING, COMPRESSION ROLLER MOUNT
5	1	23-00056-00	WASHER,
6	1	19-00108-00	SPRING, 3/8 X .047 X 13/16
7	1	177707TTI	SHOE, TRAY -
8	1	11513793	PLOW, TRAY FLANGE FORMING -
9	1	02-00410-00	BUSHING, 1/2 OD X .257 ID X 1-1/16
10	1	00-03566-00	CLAMP BAR, FORMING SHOE
11	1	11131629	SIDE PLATE, TRAY SHOE
12	1	00-02879-01	PAWL, TRAY STRIPPER
13	1	155849TTI	AUXILIARY PLATE,
14	2	02-00400-00	BUSHING
15	2	02-00061-00	BUSHING, 1/2 OD X 5/16 ID X 5/32
16	1	264466TTI	COVER, POULTRY SHOE
17	1	02-00430-00	BUSHING, 1/2 OD X 21/64 ID X 1 1/4

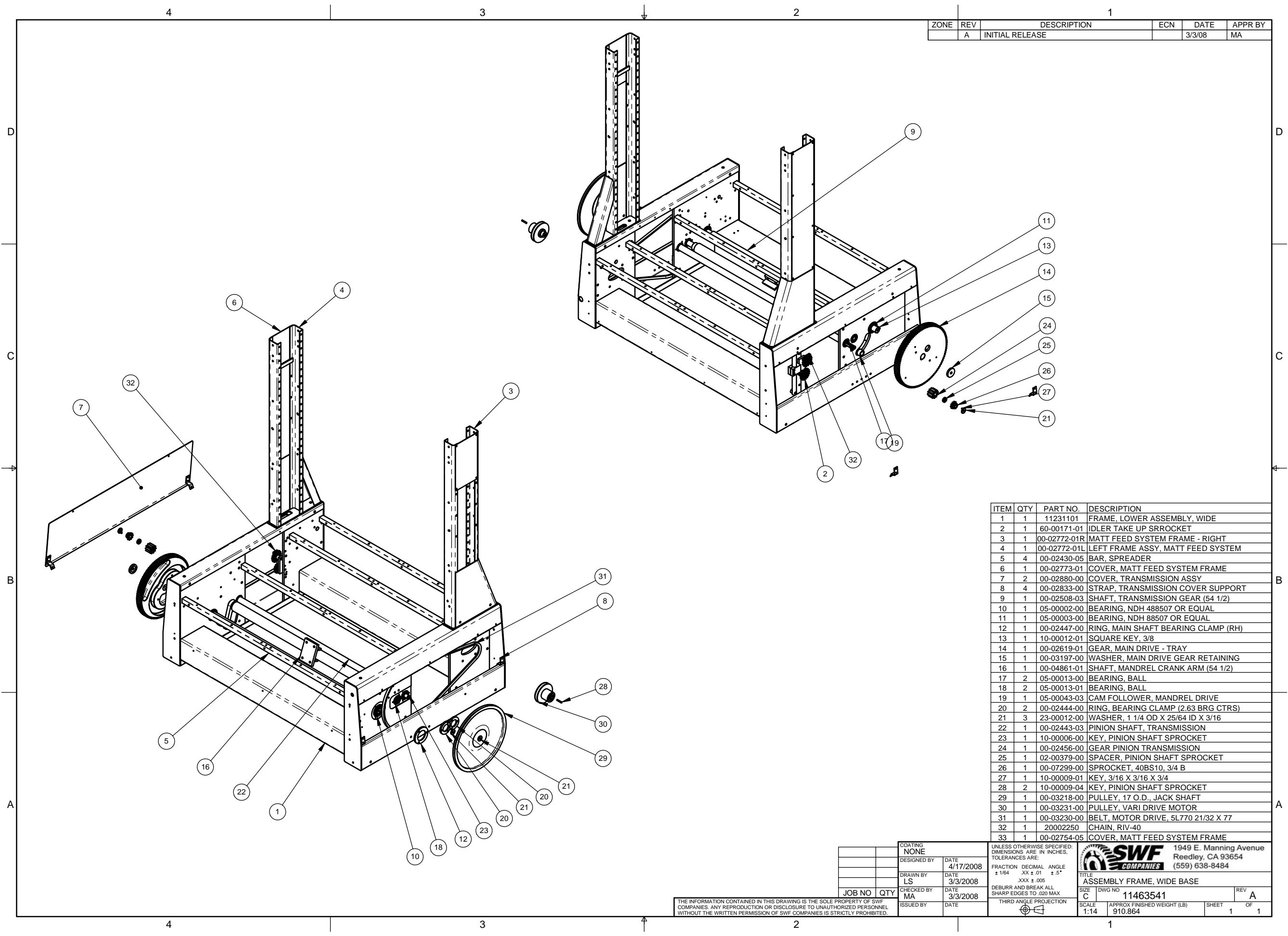


					MATERIAL:	See BOM				
					FINISH:	-				
					UNLESS OTHERWISE SPECIFIED	DESIGNER	DATE	INCH THIRD ANGLE PROJECTION		
					DIMENSIONS IN INCHES	JNL	2018-07-03			
					DEBURR AND BREAK ALL EDGES TO .020 MAX.	DRAWN	DATE	DRAWING SIZE B		
						JNL	2018-07-03			
A	2018-07-03	Initial Release	N/A	JNL		CHECKED	DATE	TITLE POULTRY SHOE ASSY, LH - KC LARGE PLOW		
REV.	DATE	DESCRIPTION	ECO	BY		JNL				
THE INFORMATION CONTAINED IN THIS DRAWING IS THE PROPERTY OF THIELE TECHNOLOGIES. ANY REPRODUCTION OR DISCLOSURE TO UNAUTHORIZED PERSONNEL WITHOUT WRITTEN PERMISSION OF THIELE TECHNOLOGIES IS STRICTLY PROHIBITED.					TOLERANCES XX = ±.010 .XXX = . ±.005 FRACTIONS ± 1/64 ANGLES ± 5° THREADS M=2A,F=3B	SURFACE ROUGHNESS: 125	PRE-REFERENCE 203456TTI	SCALE 1:4		
							POST-REFERENCE			
					DO NOT SCALE FROM DRAWING					
								DRAWING NO 375236TTI		SHEET 1
								OF 1		REV A

ITEM #	QTY	PART #	DESCRIPTION
1	1	155852TTI	FORMING STRIP,
2	0	02-00430-00	02-00430-00
3	1	05-00065-01	BEARING, COMPRESSION ROLLER MOUNT
4	1	23-00056-00	WASHER,
5	1	19-00108-00	SPRING, 3/8 X .047 X 13/16
6	1	177705TTI	SHOE, TRAY -
7	1	02-00410-00	BUSHING, 1/2 OD X .257 ID X 1-1/16
8	1	00-03566-00	CLAMP BAR, FORMING SHOE
9	1	11131629	SIDE PLATE, TRAY SHOE
10	0	173466TTI	COVER, POULTRY SHOE
11	1	00-02879-01	PAWL, TRAY STRIPPER
12	1	177735TTI	FLAP PLOW, R.H. -
13	1	155849TTI	AUXILIARY PLATE,
14	2	02-00400-00	BUSHING
15	2	02-00061-00	BUSHING, 1/2 OD X 5/16 ID X 5/32
16	1	02-00430-00	BUSHING, 1/2 OD X 21/64 ID X 1 1/4
17	1	264466TTI	COVER, POULTRY SHOE



					MATERIAL:	See BOM				
					FINISH:	-				
					UNLESS OTHERWISE SPECIFIED	DESIGNER	DATE	INCH		
					DIMENSIONS IN INCHES	JNL	2018-07-03			
					DEBURR AND BREAK ALL EDGES TO .020 MAX.	DRAWN	DATE	THIRD ANGLE PROJECTION		DRAWING SIZE
						JNL	2018-07-03			
						CHECKED	DATE	TITLE		REV
						JNL				
A	2018-07-03	Initial Release	N/A	JNL	TOLERANCES XX = ±.010 .XXX = . ±.005 FRACTIONS ± 1/64 ANGLES ± 5° THREADS M=2A,F=3B	SURFACE ROUGHNESS: 125	PRE-REFERENCE 203457TTI	POULTRY SHOE ASSY, RH - KC LARGE PLOW		A
REV.	DATE	DESCRIPTION	ECO	BY			POST-REFERENCE			
THE INFORMATION CONTAINED IN THIS DRAWING IS THE PROPERTY OF THIELE TECHNOLOGIES. ANY REPRODUCTION OR DISCLOSURE TO UNAUTHORIZED PERSONNEL WITHOUT WRITTEN PERMISSION OF THIELE TECHNOLOGIES IS STRICTLY PROHIBITED.							DO NOT SCALE FROM DRAWING	SCALE	DRAWING NO	SHEET OF
								1:4	375237TTI	1 1



ZONE	REV	DESCRIPTION	ECN	DATE	APPR BY
	A	INITIAL RELEASE		3/3/08	MA

ITEM	QTY	PART NO.	DESCRIPTION
1	1	11231101	FRAME, LOWER ASSEMBLY, WIDE
2	1	60-00171-01	IDLER TAKE UP SRROCKET
3	1	00-02772-01R	MATT FEED SYSTEM FRAME - RIGHT
4	1	00-02772-01L	LEFT FRAME ASSY, MATT FEED SYSTEM
5	4	00-02430-05	BAR, SPREADER
6	1	00-02773-01	COVER, MATT FEED SYSTEM FRAME
7	2	00-02880-00	COVER, TRANSMISSION ASSY
8	4	00-02833-00	STRAP, TRANSMISSION COVER SUPPORT
9	1	00-02508-03	SHAFT, TRANSMISSION GEAR (54 1/2)
10	1	05-00002-00	BEARING, NDH 488507 OR EQUAL
11	1	05-00003-00	BEARING, NDH 88507 OR EQUAL
12	1	00-02447-00	RING, MAIN SHAFT BEARING CLAMP (RH)
13	1	10-00012-01	SQUARE KEY, 3/8
14	1	00-02619-01	GEAR, MAIN DRIVE - TRAY
15	1	00-03197-00	WASHER, MAIN DRIVE GEAR RETAINING
16	1	00-04861-01	SHAFT, MANDREL CRANK ARM (54 1/2)
17	2	05-00013-00	BEARING, BALL
18	2	05-00013-01	BEARING, BALL
19	1	05-00043-03	CAM FOLLOWER, MANDREL DRIVE
20	2	00-02444-00	RING, BEARING CLAMP (2.63 BRG CTRS)
21	3	23-00012-00	WASHER, 1 1/4 OD X 25/64 ID X 3/16
22	1	00-02443-03	PINION SHAFT, TRANSMISSION
23	1	10-00006-00	KEY, PINION SHAFT SPROCKET
24	1	00-02456-00	GEAR PINION TRANSMISSION
25	1	02-00379-00	SPACER, PINION SHAFT SPROCKET
26	1	00-07299-00	SPROCKET, 40BS10, 3/4 B
27	1	10-00009-01	KEY, 3/16 X 3/16 X 3/4
28	2	10-00009-04	KEY, PINION SHAFT SPROCKET
29	1	00-03218-00	PULLEY, 17 O.D., JACK SHAFT
30	1	00-03231-00	PULLEY, VARI DRIVE MOTOR
31	1	00-03230-00	BELT, MOTOR DRIVE, 5L770 21/32 X 77
32	1	20002250	CHAIN, RIV-40
33	1	00-02754-05	COVER, MATT FEED SYSTEM FRAME

COATING	NONE
DESIGNED BY	DATE
DRAWN BY	DATE
CHECKED BY	DATE
ISSUED BY	DATE
JOB NO	QTY

UNLESS OTHERWISE SPECIFIED, DIMENSIONS ARE IN INCHES, TOLERANCES ARE:		FRACTION DECIMAL ANGLE ± 1/64 .XX ± .01 ± .5°	
DEBurr AND BREAK ALL SHARP EDGES TO .020 MAX		THIRD ANGLE PROJECTION	
TITLE ASSEMBLY FRAME, WIDE BASE		DWG NO 11463541	
SCALE 1:14	APPROX FINISHED WEIGHT (LB) 910.864	SHEET 1	OF 1

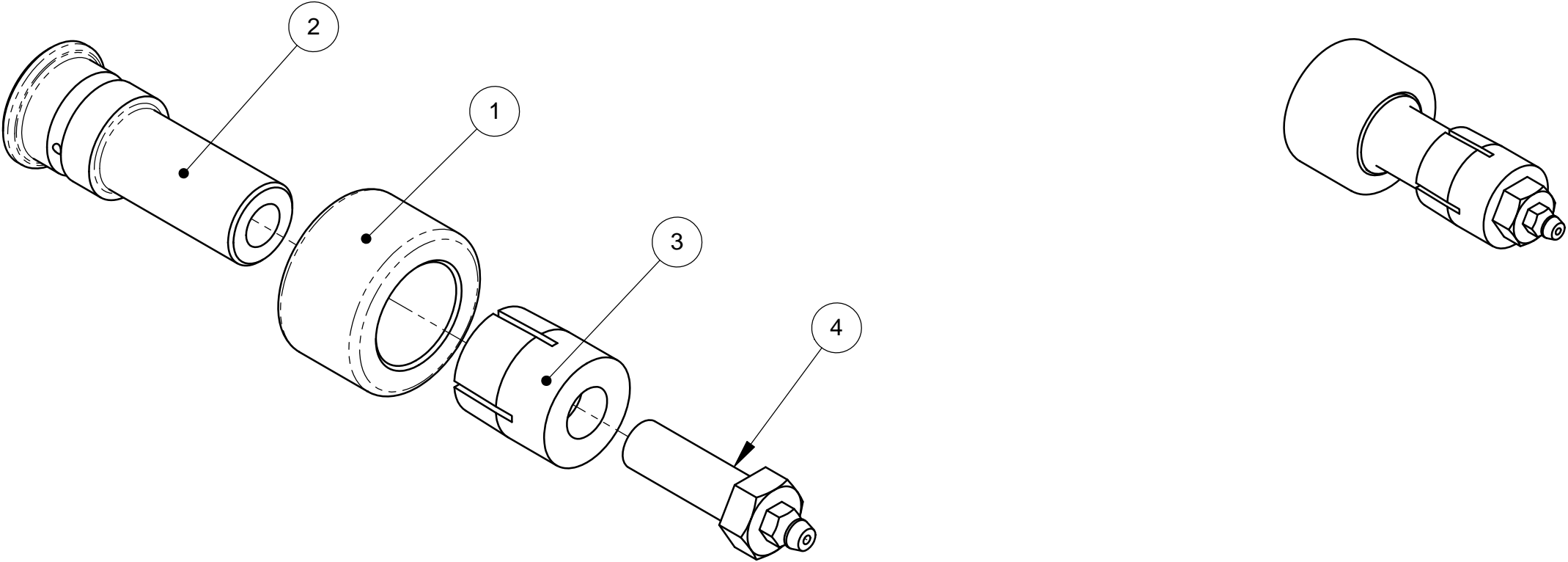
THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF SWF COMPANIES. ANY REPRODUCTION OR DISCLOSURE TO UNAUTHORIZED PERSONNEL WITHOUT THE WRITTEN PERMISSION OF SWF COMPANIES IS STRICTLY PROHIBITED.




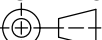
1949 E. Manning Avenue
Reedley, CA 93654
(559) 638-8484

↓

REV	DESCRIPTION	ECN	DATE	APPR BY
A	Item 5 was an incompatible zerk			
B	WAS 2003793 AND 205010		11/01/10	CD

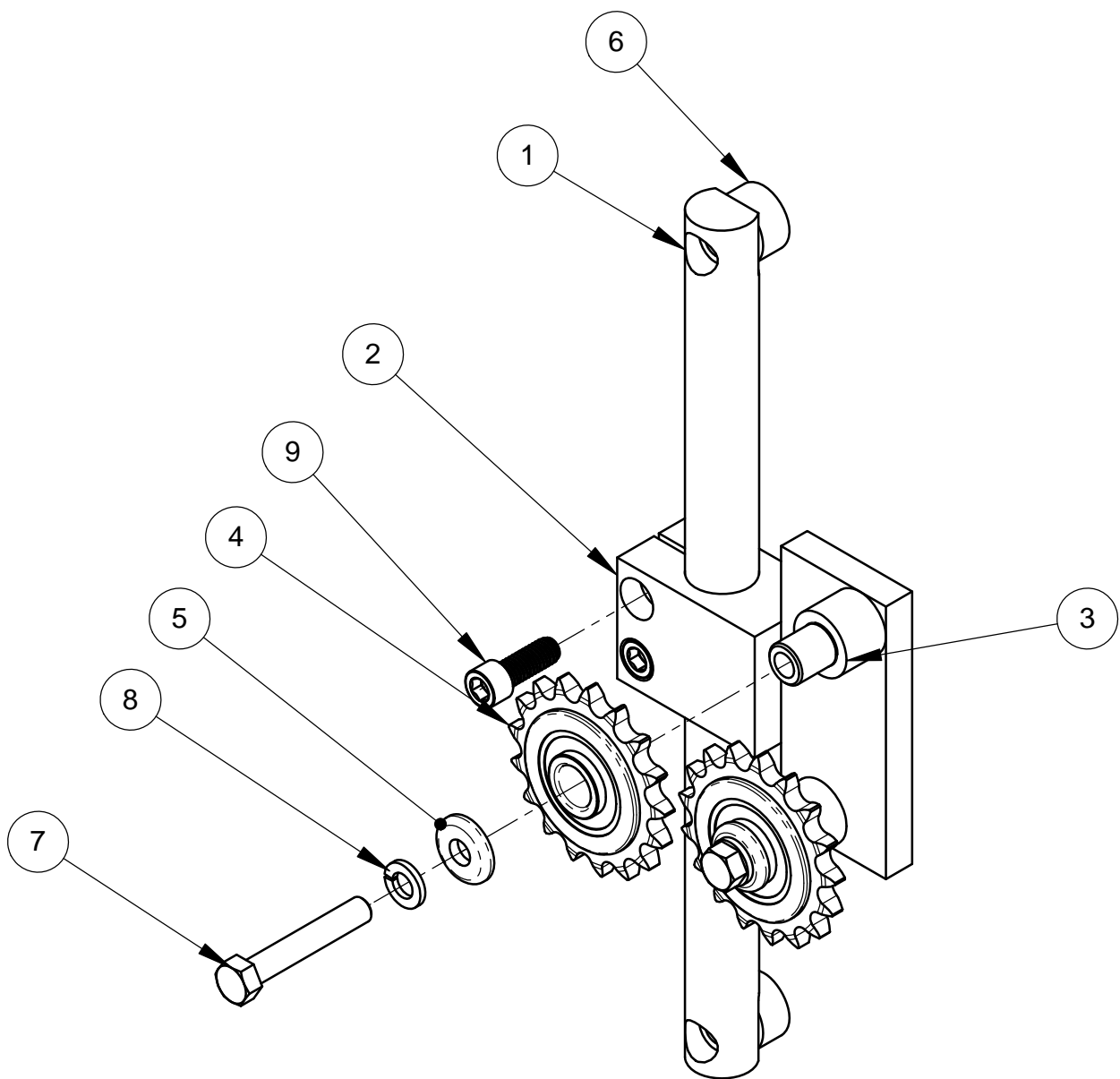


ASSEMBLY BOM NUMBER			
ITEM	QTY.	PART NUMBER	DESCRIPTION
1	1	10197269	SLEEVE, CAM FOLLOWER, MANDREL DRIVE
2	1	10578814	POST, CAM FOLLOWER, MANDREL DRIVE
3	1	00-08712-00	COLLET, CAM FOLLOWER
4	1	00-08713-00	MOUNT BOLT,MAIN DRIVE CAM FOLLOWER

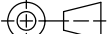

		COATING NONE	UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES, TOLERANCES ARE:		 <div>1949 E. Manning Avenue Reedley, CA 93654 (559) 638-8484</div>	
		DESIGNED BY	DATE 1/27/2002	FRACTION DECIMAL ANGLE ± 1/64 .XX ± .01 ± .5° .XXX ± .005 DEBURR AND BREAK ALL SHARP EDGES TO .020 MAX THIRD ANGLE PROJECTION 		
		DRAWN BY ER	DATE 6/10/2005			
JOB NO	QTY	CHECKED BY LS	DATE 6/10/2005			
PROPERTY OF SWF ORIZED PERSONNEL RICTLY PROHIBITED.		ISSUED BY	DATE	TITLE CAM FOLLOWER, MANDREL DRIVE		
				SIZE A	DWG NO 05-00043-03	REV B
				SCALE 1:1.5	APPROX FINISHED WEIGHT (LB) 0.795	SHEET 1

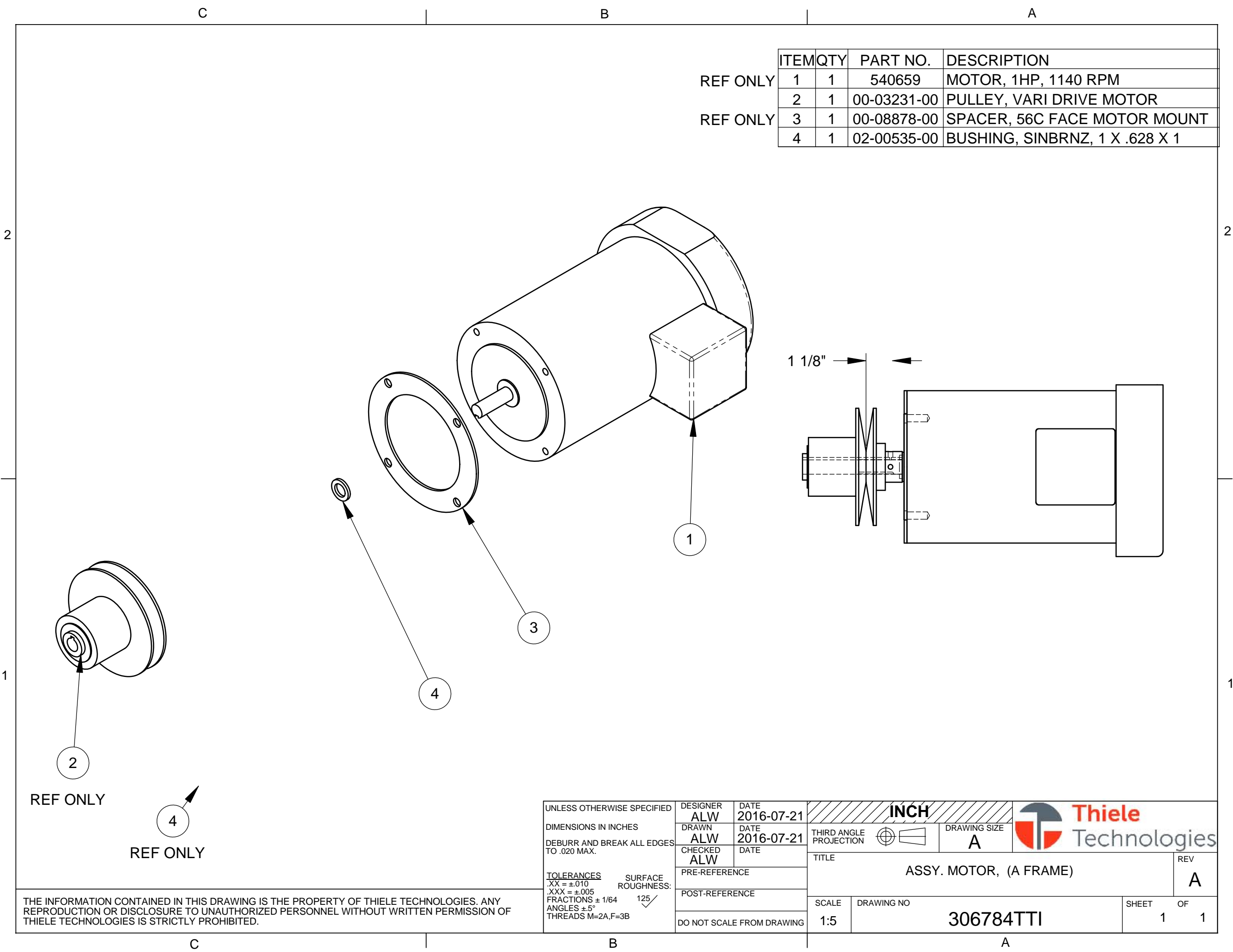
THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF SWF COMPANIES. ANY REPRODUCTION OR DISCLOSURE TO UNAUTHORIZED PERSONNEL WITHOUT THE WRITTEN PERMISSION OF SWF COMPANIES IS STRICTLY PROHIBITED.

REV	DESCRIPTION	ECN	DATE	APPR BY
A	ADDED HARDWARE		2/5/08	BEAST



ITEM	QTY	PART NO.	DESCRIPTION
1	1	00-04935-00	BAR, IDLE SPROCKET TAKE-UP MOUNTING
2	1	00-04934-00	MOUNT, IDLE SPROCKET TAKE-UP
3	2	00-07270-00	AXLE, IDLE SPROCKET
4	2	01990132	SPROCKET, IDLER, 40BB17H
5	2	23-00001-01	WASHER, 1 OD X 25/64 ID X 5/32
6	2	02-00064-00	BUSHING, 1 OD X 25/64 ID X 1/2
7	2		HEXHDMACHSCREW, .375-16 X 2.25 LG
8	2		
9	2		SCREW,SHCS, .38-16 X 1.00

				COATING NONE		UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES, TOLERANCES ARE: FRACTION DECIMAL ANGLE ± 1/64 .XX ± .01 ± .5° .XXX ± .005 DEBURR AND BREAK ALL SHARP EDGES TO .020 MAX THIRD ANGLE PROJECTION 		 1949 E. Manning Avenue Reedley, CA 93654 (559) 638-8484					
				DESIGNED BY JNL						DATE 5/21/2006			
				DRAWN BY						DATE			
				CHECKED BY						DATE			
JOB NO		QTY		ISSUED BY		DATE		TITLE IDLER TAKE UP SRROCKET					
THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF SWF COMPANIES. ANY REPRODUCTION OR DISCLOSURE TO UNAUTHORIZED PERSONNEL WITHOUT THE WRITTEN PERMISSION OF SWF COMPANIES IS STRICTLY PROHIBITED.						SIZE A		DWG NO 60-00171-01		REV A			
						SCALE 1:4		APPROX FINISHED WEIGHT (LB) 7.345		SHEET 1		OF 1	





	ITEM	QTY	PART NO.	DESCRIPTION
REF ONLY	1	1	540659	MOTOR, 1HP, 1140 RPM
	2	1	00-03231-00	PULLEY, VARI DRIVE MOTOR
REF ONLY	3	1	00-08878-00	SPACER, 56C FACE MOTOR MOUNT
	4	1	02-00535-00	BUSHING, SINBRNZ, 1 X .628 X 1

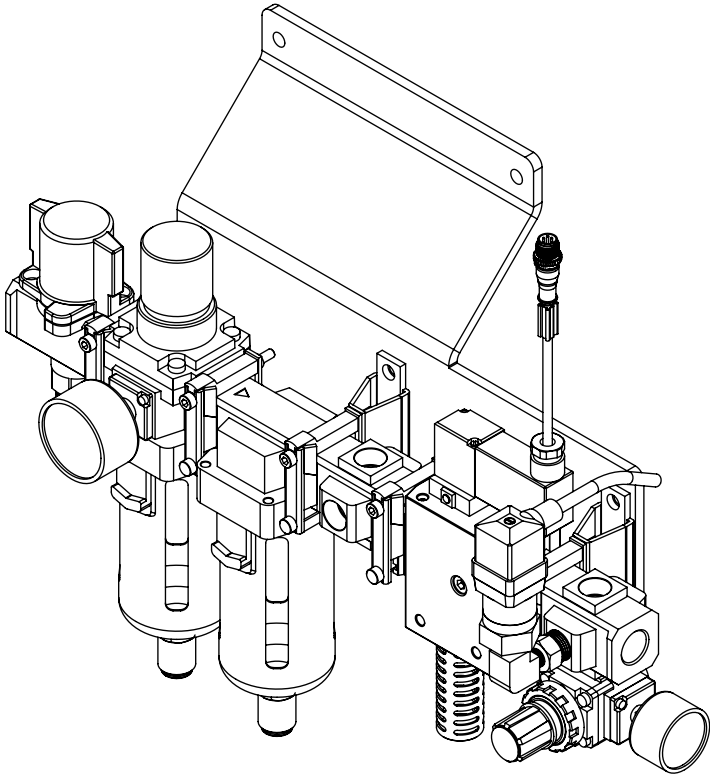
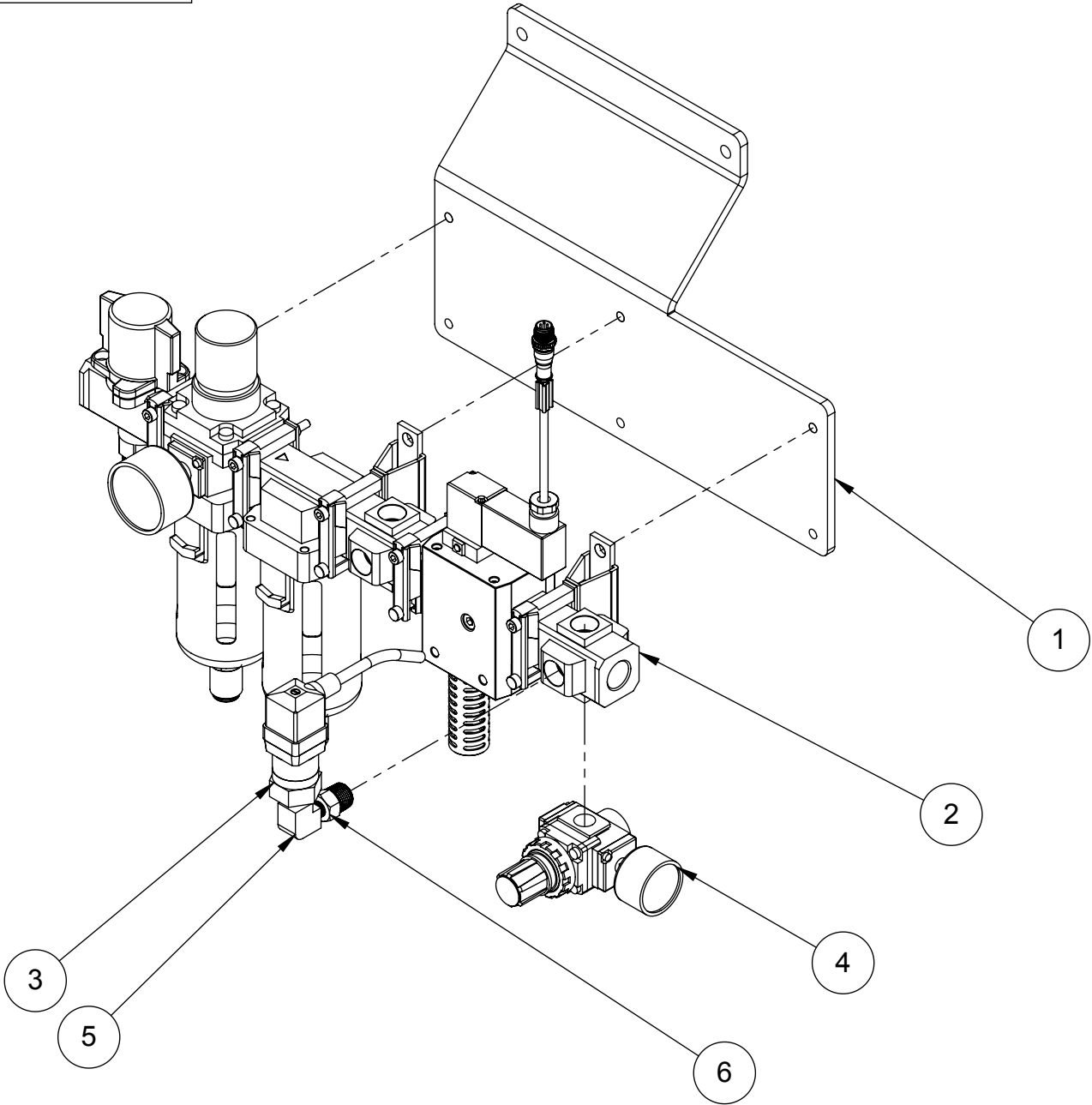
REF ONLY

REF ONLY

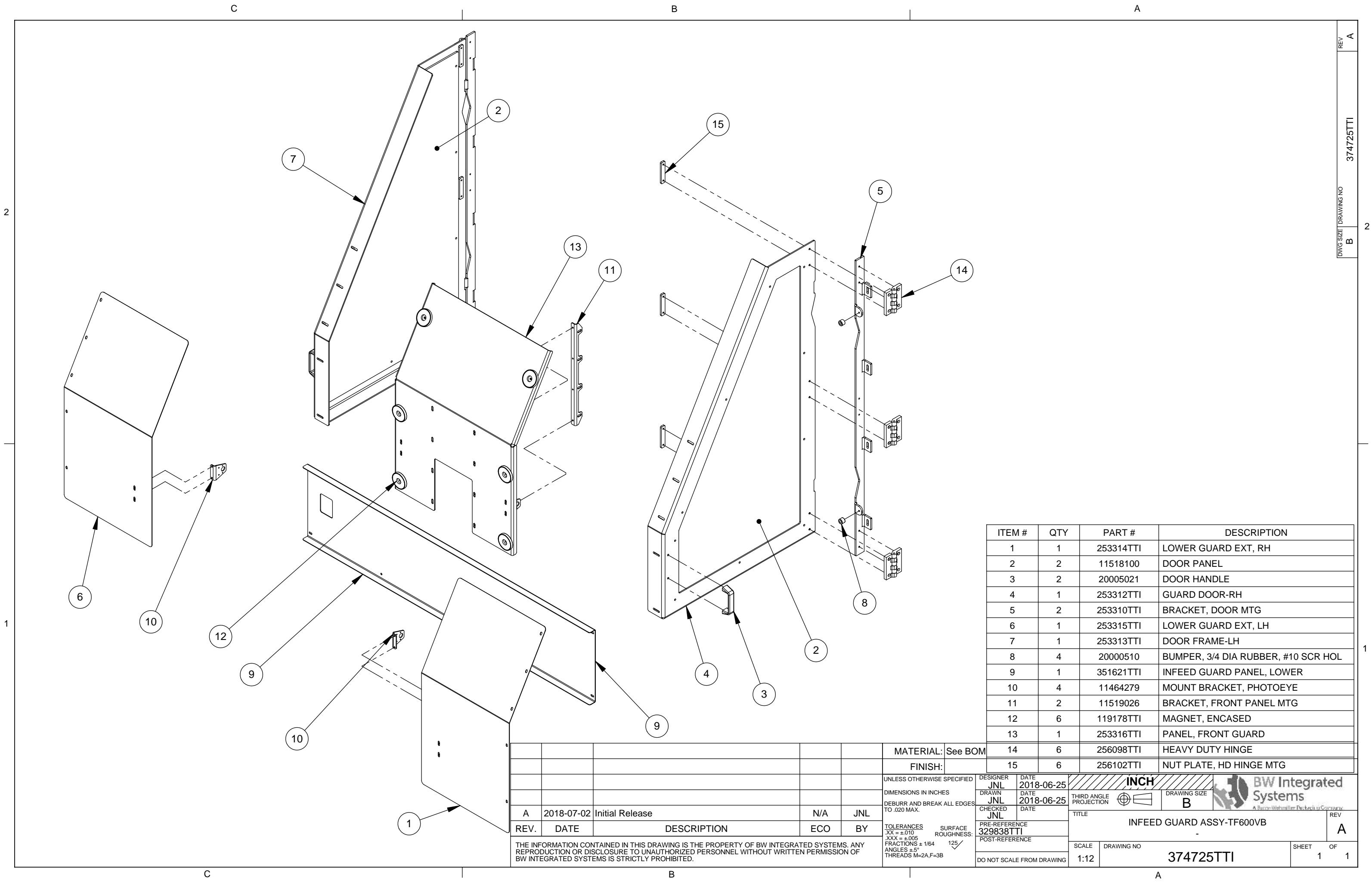
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UNLESS OTHERWISE SPECIFIED DIMENSIONS IN INCHES DEBURR AND BREAK ALL EDGES TO .020 MAX. <u>TOLERANCES</u> .XX = ±.010 .XXX = ±.005 FRACTIONS ± 1/64 ANGLES ±.5° THREADS M=2A,F=3B SURFACE ROUGHNESS: 125✓	DESIGNER ALW	DATE 2016-07-21	INCH		 Thiele Technologies					
	DRAWN ALW	DATE 2016-07-21	THIRD ANGLE PROJECTION 	DRAWING SIZE A						
	CHECKED ALW	DATE	TITLE ASSY. MOTOR, (A FRAME)				REV A			
	PRE-REFERENCE		SCALE 1:5				DRAWING NO 306784TTI		SHEET 1 OF 1	
	POST-REFERENCE									
DO NOT SCALE FROM DRAWING										




ITEM	Default/ QTY	PART NUMBER	DESCRIPTION
1	1	11516513	PLATE, FRL UNIT MTG
2	1	11515501	FRL UNIT, 1/2"
3	1	11515505	AIR PRESSURE SWITCH W/ CABLE
4	1	11522332	REGULATOR, SIZE-1/4
5	1	01990637	100A-A FEMALE ELBOW 1/8 X 1/8 FPT
6	1	11053090	NIPPLE,HEX.RED,3/8 X 1/8 - 123A-CA



-	-	-	-	-	MATERIAL:	-					
-	-	-	-	-	FINISH:						
-	-	-	-	-	UNLESS OTHERWISE SPECIFIED	DESIGNER BAKERS	DATE	INCH			
A	2011-06-30	Initial Release	N/A	SSB	DIMENSIONS IN INCHES	DRAWN BAKERS	DATE	THIRD ANGLE PROJECTION	DRAWING SIZE B		
B	2016-03-08	PRESSURE SW MOVED AFTER DUMP VALVE	-	MHA	DEBURR AND BREAK ALL EDGES TO .020 MAX.	CHECKED	DATE	TITLE			REV
REV.	DATE	DESCRIPTION	ECO	BY	TOLERANCES XX = ±.010 .XXX = ±.005 FRACTIONS ± 1/64 ANGLES ± 5° THREADS M=2A,F=3B	SURFACE ROUGHNESS: 125 ✓	PRE-REFERENCE	FRL ASSEMBLY			B
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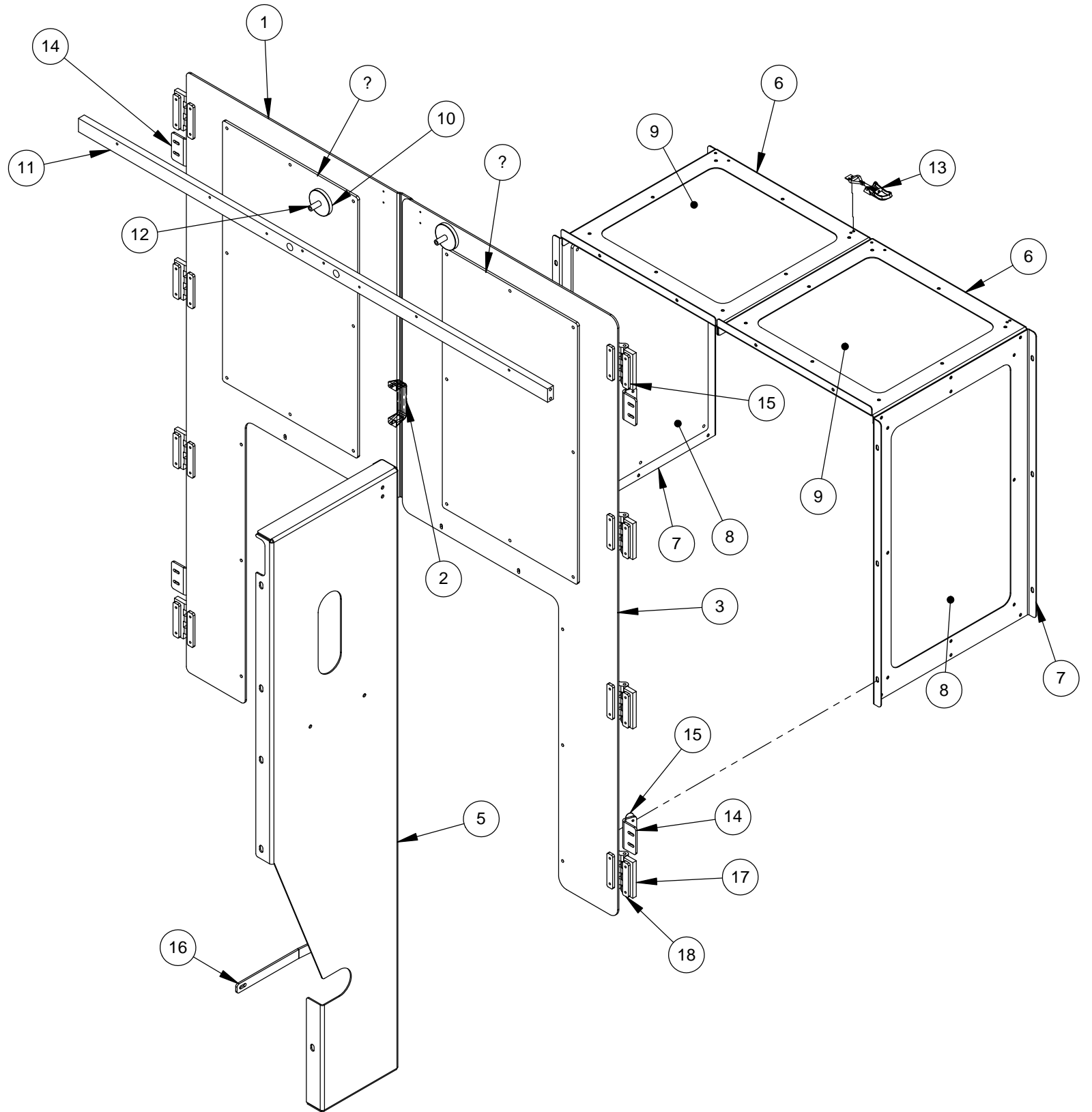
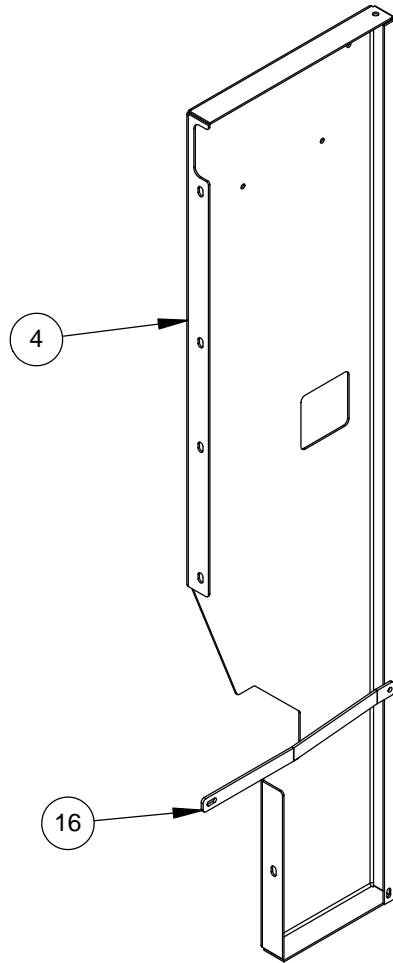
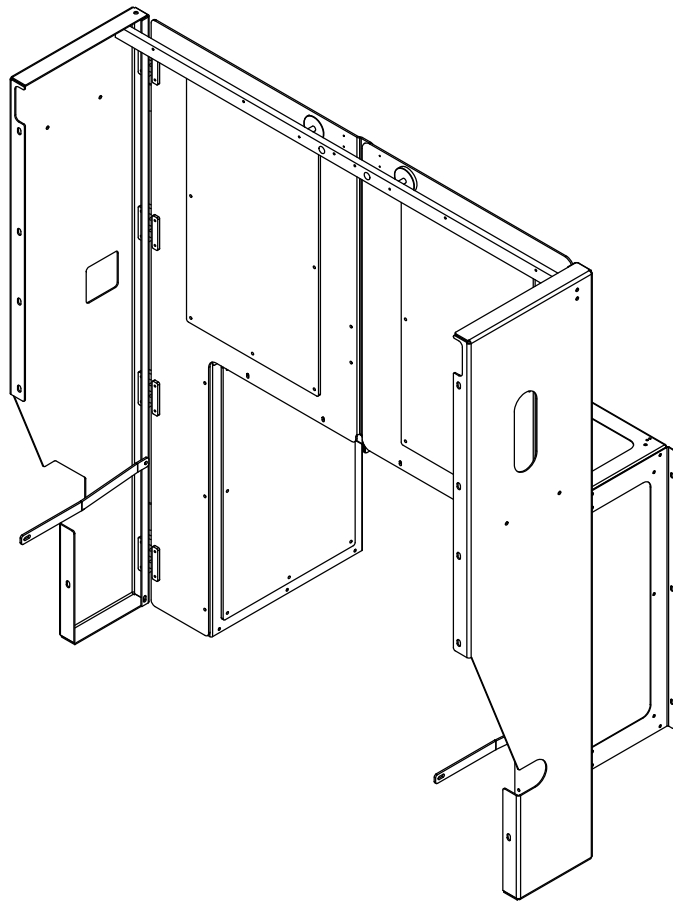




ITEM #	QTY	PART #	DESCRIPTION
1	1	253314TTI	LOWER GUARD EXT, RH
2	2	11518100	DOOR PANEL
3	2	20005021	DOOR HANDLE
4	1	253312TTI	GUARD DOOR-RH
5	2	253310TTI	BRACKET, DOOR MTG
6	1	253315TTI	LOWER GUARD EXT, LH
7	1	253313TTI	DOOR FRAME-LH
8	4	20000510	BUMPER, 3/4 DIA RUBBER, #10 SCR HOL
9	1	351621TTI	INFEED GUARD PANEL, LOWER
10	4	11464279	MOUNT BRACKET, PHOTOEYE
11	2	11519026	BRACKET, FRONT PANEL MTG
12	6	119178TTI	MAGNET, ENCASED
13	1	253316TTI	PANEL, FRONT GUARD
14	6	256098TTI	HEAVY DUTY HINGE
15	6	256102TTI	NUT PLATE, HD HINGE MTG

					UNLESS OTHERWISE SPECIFIED	DESIGNER JNL	DATE 2018-06-25	 INCH								
					DIMENSIONS IN INCHES	DRAWN JNL	DATE 2018-06-25	THIRD ANGLE PROJECTION 	DRAWING SIZE B							
A	2018-07-02	Initial Release		N/A	JNL	CHECKED JNL	DATE	TITLE INFEED GUARD ASSY-TF600VB				REV A				
REV.	DATE	DESCRIPTION			ECO	BY	TOLERANCES XX = ±.010 XXX = ±.005 FRACTIONS ± 1/64 ANGLES ± 5° THREADS M=2A,F=3B		SURFACE ROUGHNESS: 125✓		PRE-REFERENCE 329838TTI					
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							DO NOT SCALE FROM DRAWING									

A	2018-07-02	Initial Release		N/A	JNL
REV.	DATE	DESCRIPTION		ECO	BY
THE INFORMATION CONTAINED IN THIS DRAWING IS THE PROPERTY OF BW INTEGRATED SYSTEMS. ANY REPRODUCTION OR DISCLOSURE TO UNAUTHORIZED PERSONNEL WITHOUT WRITTEN PERMISSION OF BW INTEGRATED SYSTEMS IS STRICTLY PROHIBITED.					

ITEM #	QTY	PART #	DESCRIPTION
1	1	252944TTI	DOOR PANEL, LH WIDE
2	1	20005021	DOOR HANDLE
3	1	252943TTI	DOOR PANEL, RH WIDE
4	1	374959TTI	PNL, GRD. SIDE DISCH LH
5	1	246798TTI	RH , SIDE, DISCH. GUARD
6	2	11516139	TUNNEL FRAME, TOP
7	2	11515281	TUNNEL FRAME, SIDE
8	4	11515282	TUNNEL PANEL, SIDE
9	2	11516140	TUNNEL PANEL, SIDE
10	2	119178TTI	MAGNET, ENCASED
11	1	246723TTI	BAR, DISCH. GRD. TOP X
12	2	02-00474-00	BUSHING, 1/2 OD X 17/64 ID X 1-3/16
13	1	11516510	ADJUSTABLE DRAW LATCH
14	4	244633TTI	STRIKER PLATE, DOOR
15	8	20000510	BUMPER, 3/4 DIA RUBBER, #10 SCR HOL
16	2	246809TTI	BAR, SIDE PNL SPT.
17	8	256098TTI	HEAVY DUTY HINGE
18	16	256102TTI	NUT PLATE, HD HINGE MTG



					MATERIAL:										
					FINISH:										
					UNLESS OTHERWISE SPECIFIED	DESIGNER JNL	DATE 2018-06-27	<div>THIRD ANGLE PROJECTION</div> <div></div> <div>INCH</div>		<div>DRAWING SIZE</div> <div>B</div>		<div></div> <div>Thiele Technologies</div>			
				DIMENSIONS IN INCHES	DRAWN JNL	DATE 2018-06-27									
					DEBURR AND BREAK ALL EDGES TO .020 MAX.	CHECKED JNL	DATE	TITLE				REV			
A	2018-06-27	Initial Release	N/A	JNL				GUARD, DISCHARGE (A 6)				A			
REV.	DATE	DESCRIPTION	ECO	BY	TOLERANCES XX = ±.010 XXX = ±.005 FRACTIONS ± 1/64 ANGLES ± 5° THREADS M=2A,F=3B	SURFACE ROUGHNESS: 125 ✓		PRE-REFERENCE 374900TTI		'A' FRAME TF600					
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							DO NOT SCALE FROM DRAWING		1:12		374958TTI		1 2		