



FLOW RATE OF FIXED MANIFOLDS (GPM)		TO REMOVE FRONTON AND LOWER JACK SCREW AND LOCK IN PLACE		
PRESSURE (PSI)	OUTER FIXED MANIFOLD (SPRAYS OUTSIDE OF DRUM)	MACHINE SPECIFICATIONS		
40	50.0	OUTER SCREEN OPENING	0.020	INCHES
60	60.0	PRODUCT WASTE	WASTE	SECONDARY
80	70.0	NORMAL FLOW	2,000	GPM
100	80.0	PEAK FLOW	2,250	GPM
125	88.3	VOLTAGE	230/460	VOLTS
150	96.8	DRIVE CURRENT	4.6 AMPS @460 VOLTS	
200	112.5	MTS CURRENT	1.8 AMPS @460 VOLTS	
300	137.5	WEIGHT	5,400	LBS (APPROX)

APPROVAL DRAWING REVIEW	
	APPROVED
	APPROVED WITH CHANGES NOTED
	REVISE AND RESUBMIT
BY:	
DATE:	

OB #	QTY

ITEM	QTY	PART NO.	DESCRIPTION
41	1	5000440B	#100 COATED ROLLER CHAIN
40	1	3134569L	OUTER SPRAY HEADER ASSY
39	1	8300302	TUBE ROUND 304 1/4X20G A A249
38	1	5421194	NORD SK93172. IAFB N56C
37	1	5420690	NORD GRMTR 3HP SK9022. IAFBH
36	2	5370127	NOZZLE WASHJET 1/4MEG- 2510
35	7	5300162	ELBOW, 4 CBU-SS 1/4" TU
34	6	5251035	STRAIGHT ADAPTER, 1/8 NPT
33	7	5250733	STRAIGHT GREASE ZERK 1 618B
32	7	5250555	PARKER MALE CONN 4-FBU -SS
31	2	5121122	THREADED ROD 3/8-16 UN C X
30	4	5120875	3/8-16 SS FIN HEX FUL L NUT
29	1	5000459	LINK OFFSET #100 HITAC HI
28	1	5000457	LINK MASTER #100 HITAC HI
27	1	5000382	SPROCKET 100E19 1.500 BORE,
26	2	3156558	SPROCKET WASHER
25	1	3156540	GUARD CHAIN
24	2	3154738	BRACKET MTG TRUNNION
23	1	3154737	BRACKET MTG TRUNNION RS
22	1	3154736	BRACKET MTG TRUNNION
21	1	3154295	SPACER SHAFT 1.5IN
20	2	3154145	BRCKT ADJ THRUST TRUNNION
19	1	3154097	SFT, SK9022AF 13.250LG
18	6	3152875	TRUNNION WHEEL ASS'Y
17	1	3135922	MTG BRKT ASSY, DECEL HDBX
16	1	3135918	WLDMT HD BX 20" TO 12"
15	1	3135913	PLATE SERIAL/PATENT SDS 925713
14	1	3135237	60 DS 20" INF FLM ASSY
13	1	3134917	60X126 MTS BRKT KIT, NO CANOPY
12	1	3134897	MTS ASSY , 60X126 DS, RS
11	1	3133947	DS 60X126 BOLT-ON TNK ASSY
10	1	3133525	WLDMT OUTER DRUM .020
9	1	3132853	60IN DS CHN GRD BTM ASSY
8	1	3132822	60IN DS GRD TOP ASSY
7	1	3132815	60 DS MTG FLUME ASSY
6	1	3132440	DS RS INNER CIP MTG ASSY
5	1	3132403	SPRKT MS 100A90 ASSY
4	1	3132252	BRKT WLDMT INNER CIP
3	2	3132098	GREASE PLATE
2	12	3132022	DOOR SIDE
1	1	3131774	FRAME WELDMENT

ICO Manufacturing, Inc.
Leaders in the food processing industry.

WEIGHT: SEE TABLE DRAWN BY:
SHEET # 1 OF 1 IBM

SHEET # | OF | SRM

X126 SDS 0.020 OP

ERATION HEADBOX, MTS, OUTER MANIFOLD

DRAWING NUMBER: 0405010

MS-UNION SPRINGS, AL 3135912