

EQUIPMENT SPEC SHEET

REVISION:



NAME & LOCATION		WAYNE FARMS UNION SPRINGS, AL		CUSTOMER NUMBER		C121241		
ITEM NUMBER		DF208		ITEM SERIAL NUMBER		C121241-DF208		
ENGINEER		GARY CAMBRON		SALESMAN		HEATH MORROW		
EQUIPMENT TYPE		DOUBLE CONELINE		ITEMS REQ'D		1		
				CAD TECH DESIGNER		ETHAN JONES		
				CAD TECH DETAILER		DUSTIN CAGLE		
1	BELT MANUF.	REXNORD	2	SERIES	815 SERIES	3	BELT TYPE	REX CHAIN
4	BELT LENGTH	402'	5	BELT COLOR	N/A	6	BELT MATERIAL	SS
7	FRICTION SPACING	N/A	8	BELT INDENT	N/A	9	CENTER NOTCH	N/A
10	BELT WIDTH	3-1/4"	11	WEARSTRIP	2-3/8"X1-1/2" UHMW	12	BELT PIN MAT.	SS RODS
13	BELT FLIGHTS	NO	14	FLIGHT HEIGHT	N/A	15	FLIGHT TYPE	N/A
16	FLIGHT CENTERS	N/A	17	FLIGHT INDENT	N/A	18	CENTER NOTCH	N/A
19	TOP OF CONE INF.	63"	20	TOP OF CONE DIS.	63"			
21	IDLE SPROCKET	21 TOOTH	22	PITCH DIAMETER	5.089" PD	23	BORE SIZE/TYPE	1-1/2" SQ. BORE
24	DRIVE SPROCKET	21 TOOTH	25	PITCH DIAMETER	5.089" PD	26	BORE SIZE/TYPE	1-1/2" SQ. BORE
27	SPROCKETS @ DRV	(1) EACH	28	SPROCKETS @ IDLE	(1) EACH	29	BELT SCRAPE	NO
30	CONE WASHER	YES	31	DRIP PAN	NO	32	DRIP PAN @ DRIVE	YES
33	DRIVE SIDE	LEFT/RIGHT	34	DRIVE TYPE	EXTREME DUTY	35	MTR/GB FRAME	143TC/145TC
36	MOTOR	STERLING	37	HORSEPOWER	1 HP	38	FPM	29 FPM
39	GEARBOX	K343 TAPER	40	RATIO	80:1	41	MULTIPLIER	NO
42	EQUIP. MAT.	3/16" SS	43	LEGS	2" ANGLE	44	TAKE UP	STANDARD

PARTS and or MATERIAL UNIQUE TO THIS ITEM(S) / SPECIAL DESIGN SPECS (Please explain)

SAFETY LABELS AND E-STOPS TO BE LOCATED AS SHOWN.

THE FOLLOWING ITEMS MOUNT TO THIS CONELINE: C-02, C-09, C-17, C-25, DF-X2, DF-X4, X-12, X-13.

4" SS DOME BOTTOM CONES ON 9" CENTERS, STEMS TO WELD RO REX CHAIN BELT.

DRAWING COMPLETION DATE

9/9/2025

DELIVERY DATE

11/14/2025



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121241-DF208/S		5/22/2025	11/14/2025			1.00	
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Drawing Rev:

WHOLE BIRD DOUBLE CONELINE

Order ID:
Part ID:

Customer:

Ship To:

Shop Resources Type	Seq#	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/Rev
ENGINEERING	10	1.00	1.00	0.00	0.00		



LASER	20	1.00	1.00	0.00	0.00		
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Part ID/Sub ID	Piece#	Date Req'd	Unit Of Measur	Qty Req'd	Qty Due	Issue
01.S108 1/4" PLATE SS 48X120	10	5/22/2025	4X10	0.00	0.00	_____
01.S129 12GA SHEET SS 60X120	20	5/22/2025	5X10	0.00	0.00	_____
01.S104 3/16" PLATE SS 60X120	30	5/22/2025	5X10	0.00	0.00	_____
01.S127 12GA SHEET SS 48X120	40	5/22/2025	4X10	0.00	0.00	_____

SHOP1	30	1.00	1.00	0.00	0.00		
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Part ID/Sub ID	Piece#	Date Req'd	Unit Of Measur	Qty Req'd	Qty Due	Issue	
03.A605 ANGLE IRON 1-1/4" X 1-1/4" X 3/16" SS	10	5/22/2025	FT	0.00	0.00	_____	
03.A609 ANGLE IRON 1-1/2" X 1-1/2" X 1/4" SS	20	5/22/2025	FT	0.00	0.00	_____	
03.A612 ANGLE IRON 2" X 2" X 1/4" SS	30	5/22/2025	FT	0.00	0.00	_____	
15.116 SANITARY 6" SS PIPE	40	5/22/2025	FT	0.00	0.00	_____	
05.T804 TUBING SS 1"SQ X 11GA	50	5/22/2025	FT	0.00	0.00	_____	
02.RR206 ROUND ROD 1/2" SS	60	5/22/2025	FT	0.00	0.00	_____	
02.RR208 ROUND ROD 3/4" 304 SS	70	5/22/2025	FT	0.00	0.00	_____	
02.RR204 ROUND ROD 3/8" SS	80	5/22/2025	FT	0.00	0.00	_____	
02.RR202 ROUND ROD 1/4" SS	90	5/22/2025	FT	0.00	0.00	_____	
02.RR208A ROUND ROD 3/4" 303 SS (CONELINE)	100	5/22/2025	FT	0.00	0.00	_____	
03.FB504 FLAT BAR 1-1/2" X 3/16" SS	110	5/22/2025	FT	0.00	0.00	_____	
03.FB506 FLAT BAR 2" X 3/16" SS	120	5/22/2025	FT	0.00	0.00	_____	
03.FB518 FLAT BAR 1" X 1/4" SS	130	5/22/2025	FT	0.00	0.00	_____	
03.FB502 FLAT BAR 1" X 3/16" SS	140	5/22/2025	FT	0.00	0.00	_____	
SHOP2	40	1.00	1.00	0.00	0.00		



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SHOP3 50 1.00 1.00 0.00 0.00



FINAL ASSEM 60 1.00 1.00 0.00 0.00



Part ID/Sub ID	Piece#	Date Reqd	Unit Of Measur	Qty Reqd	Qty Due	Issue
88.0017 CABLE SAFETY 3/16"OD RED VINYL COATING* RED SAFETY CABLE COATED SS (1,760 lb breaking strength)	10	5/22/2025	FT	200.00	200.00	_____
45.GLS-SS CABLE SAFETY SWITCH SS GLS-SS** OEM PART # 144016 IDEM SAFETY SWITCHES GLS-SS 1/2" NPT 2 NC 2NO "E-STOP"	20	5/22/2025	EA	2.00	2.00	_____
20.99CSD412 DEBONE CONE SS 4" DOME BOTTOM D/F STANDARD CONE	45	5/22/2025	EA	535.00	535.00	_____
10.10212J HEX JAM NUT 3/4 X 10 SS NON-TAXABLE	50	5/22/2025	EA	535.00	535.00	_____
15.143 SANITARY 3" SS ROLL TYPE FERRULE	60	5/22/2025	EA	1.00	1.00	_____
30.402083	70	5/22/2025	EA	1.00	1.00	_____



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	NIPPLE SS 1/2"X 3"						
	95.014202	80	5/22/2025	EA		14.00	14.00 _____
	SPRAY NOZZLE H1/4 VV 80015 SS						
	37.1XI	100	5/22/2025	EA		2.00	2.00 _____
	1HP XTREME 143TC 1800RPM INV DUTY*						
	STAINLESS STEEL						
	XTREME						
	RPM: 1800						
	FOOT OPTION: FOOTLESS						
	FRAME: 143TC						
	ENCLOSURE: TEFC						
	RATING: INVERTER DUTY						
	ELECTRICAL: 3 PHASE 460V						
	ENCAPSULATED: ENCAPSULATED						
	37.4SO2	105	5/22/2025	EA		2.00	2.00 _____
	STERLING SS HEL BEVEL SYMMETRICAL 80:1*						
	STERLING SYMMETRICAL						
	STAINLESS STEEL SMOOTH BODY						
	403 HELICAL BEVEL						
	80:1 82.325:1 (EXACT)						
	140TC						
	W/ TORQUE ARM						
		140	5/22/2025			402.00	402.00 _____
	BELT - REXNORD SS 815 SERIES 3-1/4"W W/ SS RODS (CONE STEMS TO BE WELDED TO						
	CHAIN ON 9" CENTERS)						
	20.320952	260	5/22/2025	EA		12.00	12.00 _____
	YELLOW PICKING FINGERS #1						
	02.ATR204	270	5/22/2025	FT		2.00	2.00 _____
	ALLTHREAD ROD 5/8" SS						
	06.S00070	280	5/22/2025	EA		46.00	46.00 _____
	LEG INSERT 1-1/2"X 1-1/2" X 1/2"						
	S00371-S	285	5/22/2025	EA		46.00	46.00 _____
	LEG ADJUSTER 9"X3/4" ATR W/SS PAD 10GA*						
	SWIVEL TYPE						



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	06.S0421	290	5/22/2025	EA		8.00	8.00 _____
	SLIDE QUICK CONNECT TAKEUP 4 FT REQ'D (AMW) 7/16" SQUARE BAR QTY. OF (4) REQ'D PER ASSY						
	06.P40810	300	5/22/2025	EA		4.00	4.00 _____
	BRASS TAKE UP 5/8-11 W/SS NUT						
	54.09212.5	310	5/22/2025	4X12		7.00	7.00 _____
	GRATING GREY SQ MOLD 1"*** (4'X 12')						
	06.S0422	340	5/22/2025	EA		16.00	16.00 _____
	KNIFE BRACKET 12GA SS						
	06.S0422U	350	5/22/2025	EA		16.00	16.00 _____
	KNIFE BRACKET UHMW* UHMW 1-3/4" TALL X 1" WIDE X 6" LONG W/ (2) 13/32" HOLES (SEE PRINT)						
	06.S0423	360	5/22/2025	EA		16.00	16.00 _____
	SCISSOR BRACKET 12GA SS						
	06.S0423U	370	5/22/2025	EA		16.00	16.00 _____
	SCISSOR BRACKET UHMW* UHMW 1-3/4" TALL X 1" WIDE X 3.5" LONG W/ (2) 13/32" HOLES (SEE PRINT)						
	BEARING ASSEMBLY	380	5/22/2025			0.00	0.00 _____
	35.UCF208.24	390	5/22/2025	EA		8.00	8.00 _____
	KML 1-1/2" SS BEARING 4-BOLT FLG* UCF20824						
	10.1010724	400	5/22/2025	EA		32.00	32.00 _____
	HHC/SCREW 7/16-14 X 1-1/2" SS						
	10.10407	410	5/22/2025	EA		16.00	16.00 _____
	FLAT WASHER 7/16" SS NON-TAXABLE						



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	10.10507	420	5/22/2025	EA		32.00	32.00 _____
	HEX LOCK NUT 7/16"-14 SS						
	06.208.4-BOLT	430	5/22/2025	EA		6.00	6.00 _____
	SS BEARING COVER FITS 208 HOUSING 1-1/2* STAINLESS STEEL BEARING COVER, 4-BOLT PATTERN FOR FLANGE STYLE BEARING FITs 208 HOUSING FOR AN 1-1/2: AND 1-9/16" (THIS IS A CLOSED COVER.)						
		431	5/22/2025			0.00	0.00 _____
	STABILIZER / TORQUE ARM ASSEMBLY -						
	37.208-UNI	432	5/22/2025	EA		2.00	2.00 _____
	STABILIZER BRACKET UNIVERSAL FITS 208* UNIVERSAL FITS 208 HOUSING FOR 1-1/2" SHAFT ONLY STAINLESS STEEL						
	10.10507	434	5/22/2025	EA		2.00	2.00 _____
	HEX LOCK NUT 7/16"-14 SS						
	10.1010750	435	5/22/2025	EA		2.00	2.00 _____
	HHC/SCREW 7/16 X 3" SS						
	10.10407	436	5/22/2025	EA		6.00	6.00 _____
	FLAT WASHER 7/16" SS NON-TAXABLE						
	10.10307	437	5/22/2025	EA		4.00	4.00 _____
	LOCK WASHER 7/16" SS NON-TAXABLE						
	06.207-GBC343R	438	5/22/2025	EA		1.00	1.00 _____
	SS K343 SYMM/TLOCK GEARBOX COVER (RIGHT)* 06.207-GBC343R SS K343 SYMMETRICAL / TAPER LOCK GEARBOX COVER (RIGHT)* RIGHT HAND HORIZONTAL MOUNTING ORIENTATION						
	06.207-GBC343L	439	5/22/2025	EA		1.00	1.00 _____
	SS K343 SYMM/TLOCK GEARBOX COVER (LEFT)* 06.207-GBC343L SS K343 SYMMETRICAL / TAPER LOCK GEARBOX COVER (LEFT)* LEFT HAND HORIZONTAL MOUNTING ORIENTATION						



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	SAFETY LABELS -	440	5/22/2025			0.00	0.00 _____
	06.WLOP-B WARNING LOCK OUT POWER STICKER BILINGUAL 8.75"W X 2.5"T 3 COLOR	450	5/22/2025	EA		2.00	2.00 _____
	06.WMP-B WARNING MOVING PARTS STICKER BILINGUAL 8.75"W X 2.5"T 2 COLOR	460	5/22/2025	EA		4.00	4.00 _____
	06.WKA-B WARNING KEEP AWAY STICKER BILINGUAL 8.75"W X 2.5"T 2 COLOR	470	5/22/2025	EA		4.00	4.00 _____
	06.CEB-B CAUTION ENSURE BELT STICKER BILINGUAL 8.75"W X 2.5"T 2 COLOR	480	5/22/2025	EA		4.00	4.00 _____
	MISCELLANEOUS -	490	5/22/2025			0.00	0.00 _____
	10.1010616 HHC/SCREW 3/8-16 X 1" SS FASTENAL P/N 1170105 (NON-TAXABLE)	530	5/22/2025	EA		24.00	24.00 _____
	10.1010620 HHC/SCREW 3/8-16 X 1-1/4" SS	540	5/22/2025	EA		8.00	8.00 _____
	10.10506 HEX NYLON LOCK NUT 3/8"-16 SS	560	5/22/2025	EA		16.00	16.00 _____
	10.10306 LOCK WASHER 3/8" SS NON-TAXABLE	570	5/22/2025	EA		24.00	24.00 _____
	10.1010824 HHC/SCREW 1/2-13 X 1-1/2" SS NON-TAXABLE	580	5/22/2025	EA		142.00	142.00 _____



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	10.10508 HEX LOCK NUT 1/2" -13 SS	590	5/22/2025	EA		230.00	230.00 _____
	10.10210 HEX NUT 5/8 X 11 SS	600	5/22/2025	EA		8.00	8.00 _____
	47.020112 SET COLLAR 3/4" SS	610	5/22/2025	EA		16.00	16.00 _____
	10.1010428 HHC/SCREW 1/4-20 X 1-3/4' SS	620	5/22/2025	EA		64.00	64.00 _____
	10.1010420 HHC/SCREW 1/4-20 X 1-1/4" SS NON-TAXABLE	630	5/22/2025	EA		32.00	32.00 _____
	10.10504 HEX NYLON LOCK NUT 1/4"-20 SS NON-TAXABLE	640	5/22/2025	EA		174.00	174.00 _____
	10.1010816 HHC/SCREW 1/2-13 X 1" SS NON-TAXABLE	650	5/22/2025	EA		8.00	8.00 _____
	10.1010416 HHC/SCREW 1/4-20 X 1" SS	660	5/22/2025	EA		78.00	78.00 _____
	10.1080818 SOCKET CAP SCREW 8-32 X 1-1/8" SS* #0171094	670	5/22/2025	EA		16.00	16.00 _____
	10.10808N NYLON LOCK NUT 8-32 SS* 8CNNE3	680	5/22/2025	EA		16.00	16.00 _____
	316 Stainless Steel Turnbuckle-Not for Lifting Cast Material, Eye-to-Eye, 400 lbs. Capacity (MCMaster CARR - 30315T52)	690	5/22/2025			2.00	2.00 _____
	316 Stainless Steel Cast Wire Rope Clamp for 1/4" Rope Diameter - Not for Lifting	700	5/22/2025			6.00	6.00 _____



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(MCMaster CARR - 3017T44)							
	10.1011218 HHC/SCREW 3/4-10 X 1-1/2" SS* #1170359	710	5/22/2025	EA		17.00	17.00 _____
	10.10512 HEX LOCK NUT 3/4" -10 SS	720	5/22/2025	EA		17.00	17.00 _____
	54.011681 GRATING CLIP SFM BAR	730	5/22/2025	EA		78.00	78.00 _____
	SS GUIDE RINGS REX PART# W864-YYC	740	5/22/2025			16.00	16.00 _____
	18-8 STAINLESS STEEL THREADED ON ONE END STUD, 3/8"-16 THREAD SIZE, 2-1/2" LONG (MCMaster CARR - 97042A111)	750	5/22/2025			8.00	8.00 _____
	18-8 STAINLESS STEEL NYLON-INSERT LOCKNUT, 3/8"-16 THREAD SIZE (MCMaster CARR - 91831A127)	760	5/22/2025			8.00	8.00 _____
	18-8 STAINLESS STEEL UNTHREADED SPACER, 1-1/2" OD, 1/2" LONG, FOR 3/4" SCREW SIZE (MCMaster CARR - 92320A383)	770	5/22/2025			8.00	8.00 _____
	302 STAINLESS STEEL CORROSION RESISTANT COMPRESSION SPRINGS, 1.25" LONG, 0.72" OD, .0594" ID (MCMaster CARR - 9435K143)	780	5/22/2025			8.00	8.00 _____
	OIL-EMBEDDED 841 BRONZE FLANGED SLEEVE BEARING FOR 3/8" SHAFT DIAMETER AND 1/2" HOUSING ID, 1/4" LONG (MCMaster CARR - 6338K414)	790	5/22/2025			16.00	16.00 _____
	9007C54B2 LIMIT SWITCH, 9007, 600 V 10AMP C +options	800	5/22/2025			2.00	2.00 _____



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		810	5/22/2025			38.00	38.00	
FIXED WELD-ON TIE-DOWN RING, 316 STAINLESS STEEL, 1/2" INNER WIDTH, 1-1/16" HIGH								

		820	5/22/2025			12.00	12.00	
REXNORD 10025012 SCREW HX SS 8-32 .5IN								

UHMW PARTS	65	1.00	1.00	0.00	0.00			
UHMW PARTS								



Part ID/Sub ID	Piece#	Date Req'd	Unit Of Measur	Qty Req'd	Qty Due	Issue
		10	5/22/2025			
UHMW TOP CONELINE PLASTIC (STAND OFF TABS TO BE SAME AS STANDARD CONELINE PLASTIC PART# - 85.08UCLT), SEE DWG						
		20	5/22/2025			
UHMW BTM CONELINE PLASTIC (STAND OFF TABS TO BE SAME AS STANDARD CONELINE PLASTIC PART# - 85.08UCLB), SEE DWG						
		30	5/22/2025			
UHMW GUIDE WHEEL, SEE DWG						

OS	70	1.00	1.00	0.00	0.00			
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Part ID/Sub ID	Piece#	Date Req'd	Unit Of Measur	Qty Req'd	Qty Due	Issue
		10	5/22/2025			
5" DRIVE SHAFT						
		20	5/22/2025			



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5" IDLE SHAFT

6 3/8" BOLTED SHAFT 30 5/22/2025 4.00 4.00 _____

SS SPROCKET FOR REX 815S CHAIN, 21T, 5.089"PD, 1-1/2" SQ. BORE, SEE DWG 40 5/22/2025 4.00 4.00 _____

REWORK-E 80 1.00 1.00 0.00 0.00



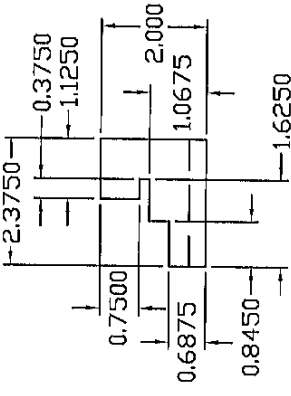
REWORK-P 90 1.00 1.00 0.00 0.00



REWORK-S 100 1.00 1.00 0.00 0.00



2.0000

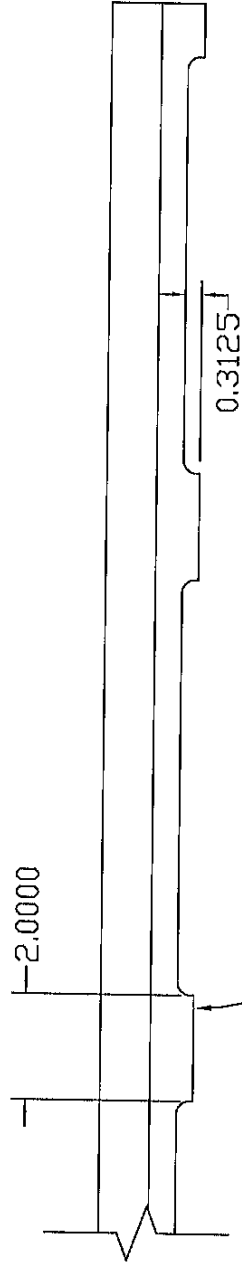


0.3125

STAND OFF TABS TO BE SAME
AS STANDARD CONELINE
PLASTIC PART# - 85.08UCLT

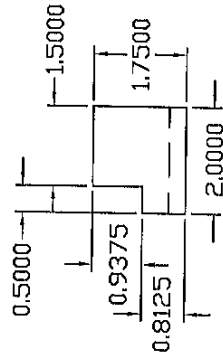
WAYNE FARMS - UNION SPRINGS, AL
C121241-DF208
UHMW TOP CONELINE PLASTIC
(440) FT REQ'D

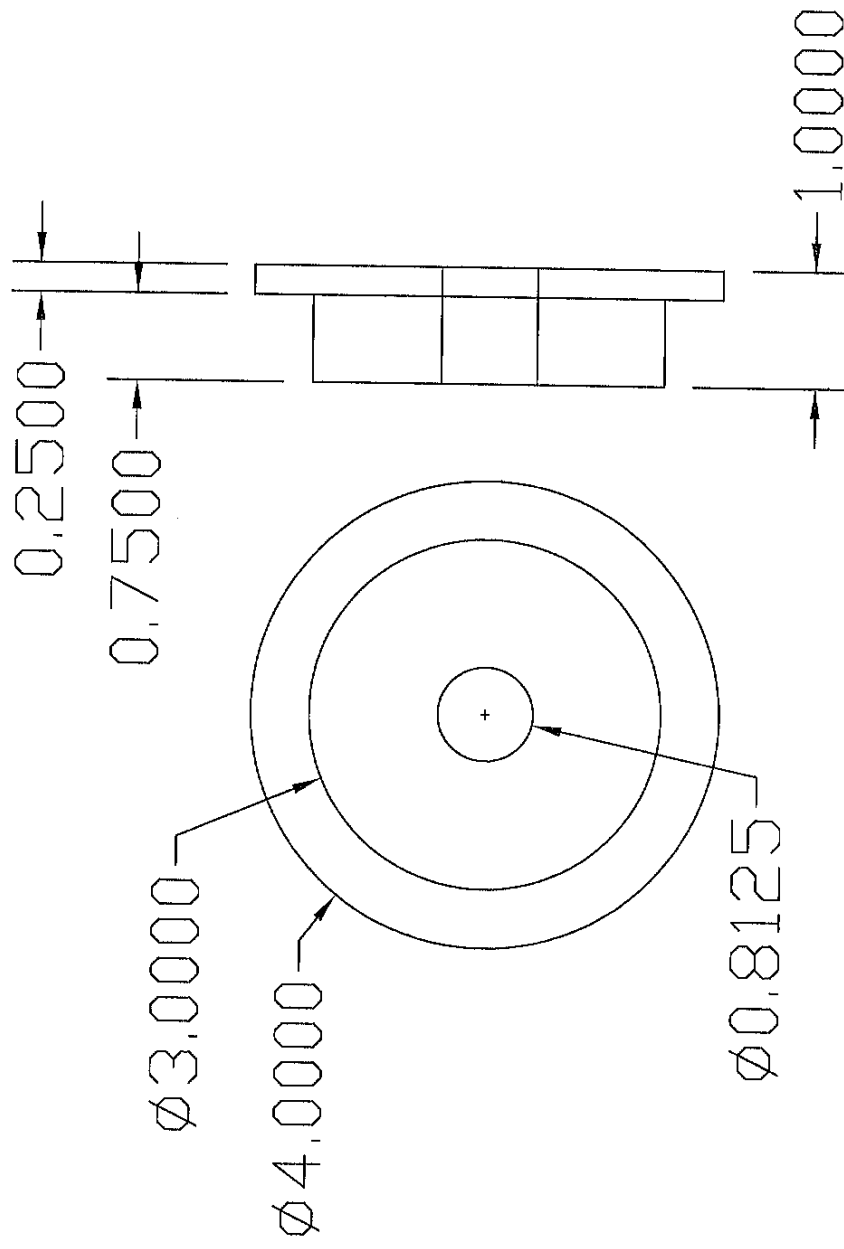
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STAND OFF TABS TO BE SAME
AS STANDARD CONELINE
PLASTIC PART# - 85.08UCLB

WAYNE FARMS - UNION SPRINGS, AL
C121241-DF208
UHMW BTM CONELINE PLASTIC
(440) FT REQ'D





WAYNE FARMS - UNION SPRINGS, AL
C121241-DF208
UHMW GUIDE WHEEL
(8) REQ'D.

STD. 1 1/2" SQUARE SOLID SHAFT

FORM DRAWING ONLY, THIS IS NOT TO SCALE !

JOB NUMBER : C121241-DF208

DATE : 9/8/2025

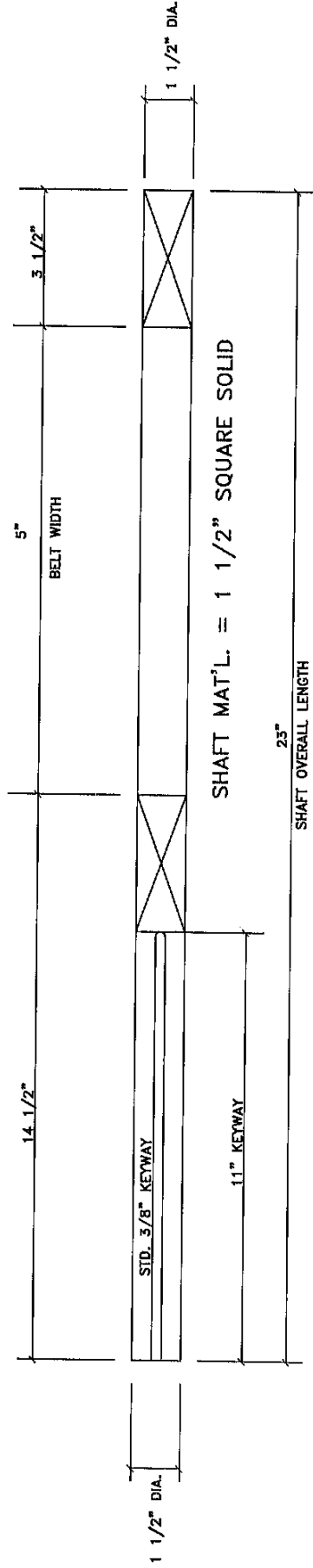
DETAILER : DUSTIN CAGLE

CUSTOMER : WAYNE FARMS

MAT'L : T303 SS

SHOP CHECKER :

LOCATION : UNION SPRINGS, AL



DRIVE SHAFT DETAIL QTY. 2 REQ'D.

CONELINE DRIVE SHAFT

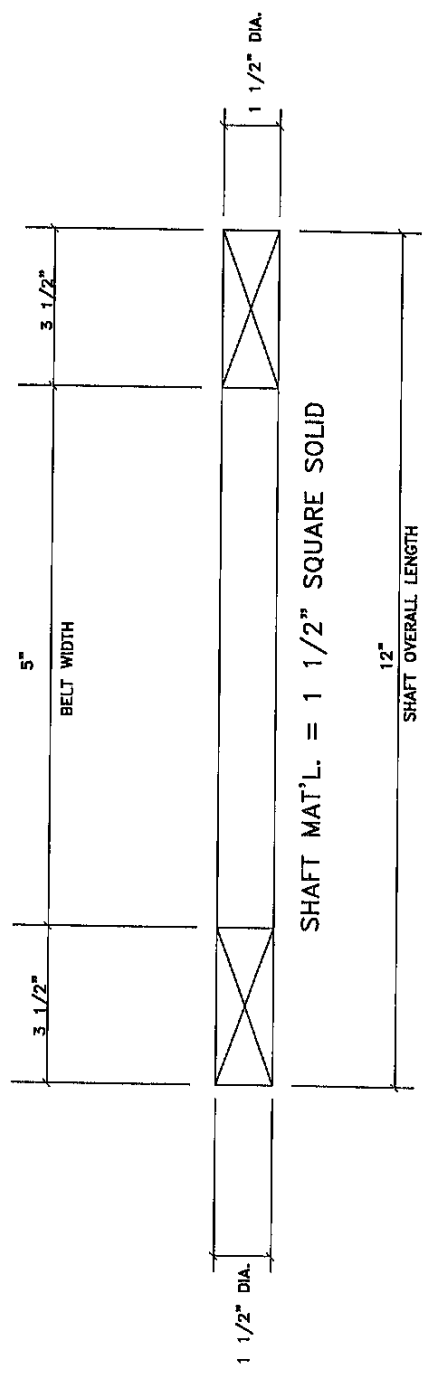
STD. 1 1/2" SQUARE SOLID SHAFT

JOB NUMBER : C121241-DFZ08
CUSTOMER : WAYNE FARMS
LOCATION : UNION SPRINGS, AL

DATE : 9/8/2025
MATERIAL : T303 SS

DETAILER : DUSTIN CAGLE
SHOP CHECKER :

CONELINE IDLE SHAFT



IDLE SHAFT DETAIL QTY. 2 REQ'D.

STD. 1 1/2" SQUARE SOLID SHAFT

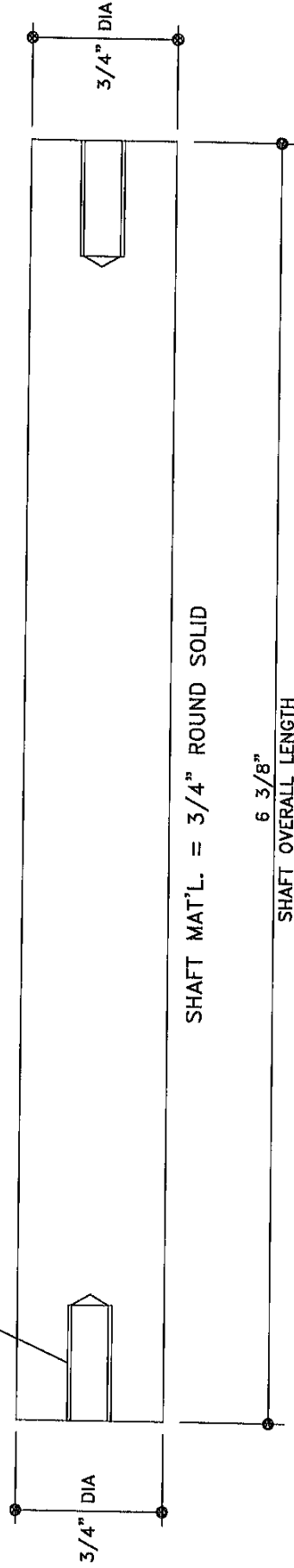
STD. 3/4" ROUND SOLID SHAFT

JOB NUMBER : C121241-DF208
 CUSTOMER : WAYNE FARMS
 LOCATION : UNION SPRINGS, AL

DATE : 9/9/2025
 MAT'L : T303 SS

DETAILER : DUSTIN CAGLE
 SHOP CHECKER :

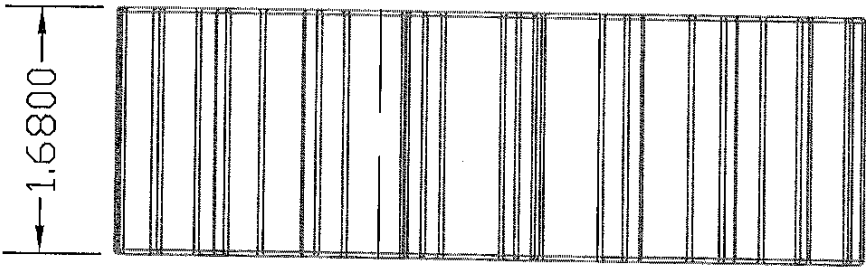
DRILL AND TAP
 3/8" EACH END



SHAFT MAT'L. = 3/4" ROUND SOLID

6 3/8"
 SHAFT OVERALL LENGTH

IDLE SHAFT DETAIL QTY. 4 REQ'D.



(4) REQ'D