

# EQUIPMENT SPEC SHEET

REVISION:



NAME & LOCATION	WAYNE FARMS	UNION SPRING, AL	CUSTOMER NUMBER	C121241
ITEM NUMBER	C-22	ITEM SERIAL NUMBER	C121241-C-22	
ENGINEER	GARY CAMBRON	SALESMAN	HEATH MORROW	
EQUIPMENT TYPE	FB ACCUMULATING CONV			
<b>1</b> BELT MANUF.	INTRALOX	<b>2</b>	SERIES	800S
<b>4</b> BELT LENGTH	74'	<b>5</b>	BELT COLOR	GREY
<b>7</b> FRICTION SPACING	N/A	<b>8</b>	BELT INDENT	N/A
<b>10</b> BELT WIDTH	18"	<b>11</b>	WEARSTRIP	1"X1-1/2" UHMW
<b>13</b> BELT FLIGHTS	NO	<b>14</b>	FLIGHT HEIGHT	N/A
<b>16</b> FLIGHT CENTERS	N/A	<b>17</b>	FLIGHT INDENT	N/A
<b>19</b> T.O.B. INFEED	30"	<b>20</b>	T.O.B. DISCHARGE	30"
<b>21</b> IDLE SPROCKET	16 TOOTH	<b>22</b>	PITCH DIAMETER	6.5" PD
<b>24</b> DRIVE SPROCKET	16 TOOTH	<b>25</b>	PITCH DIAMETER	6.5" PD
<b>27</b> SPROCKETS @ DRV	3	<b>28</b>	SPROCKETS @ IDLE	3
<b>30</b> BELT WASHER	NO	<b>31</b>	DRIP PAN	NO
<b>33</b> DRIVE SIDE	LEFT	<b>34</b>	DRIVE TYPE	EXTREME DUTY
<b>36</b> MOTOR	STERLING	<b>37</b>	HORSEPOWER	2 HP
<b>39</b> GEARBOX	K343	<b>40</b>	RATIO	50:1
<b>42</b> EQUIP. MAT.	1/4" SS	<b>43</b>	LEGS	2" ANGLE
<b>3</b>		<b>12</b>	BELT TYPE	ROLLER TOP
<b>6</b>		<b>15</b>	BELT MATERIAL	AC (Acetal)
<b>9</b>		<b>18</b>	CENTER NOTCH	N/A
<b>23</b>		<b>26</b>	BORE SIZE/TYPE	1-1/2" SQUARE
<b>29</b>		<b>32</b>	BORE SIZE/TYPE	1-1/2" SQUARE
<b>35</b>		<b>38</b>	DRIP PAN @ DRIVE	YES
<b>41</b>		<b>44</b>	MTR/GB FRAME	143TC/145TC
<b>38</b>		<b>40</b>	FPM	60 FPM
<b>41</b>		<b>44</b>	MULTIPLIER	NO
<b>44</b>		<b>45</b>	TAKE UP	CATENARY SAG

PARTS and or MATERIAL UNIQUE TO THIS ITEM(S) / SPECIAL DESIGN SPECS (Please explain)

SAFETY LABELS AND E-STOPS TO BE LOCATED AS SHOWN.

THIS ITEM GETS A DRIVE RESTRAINT KIT

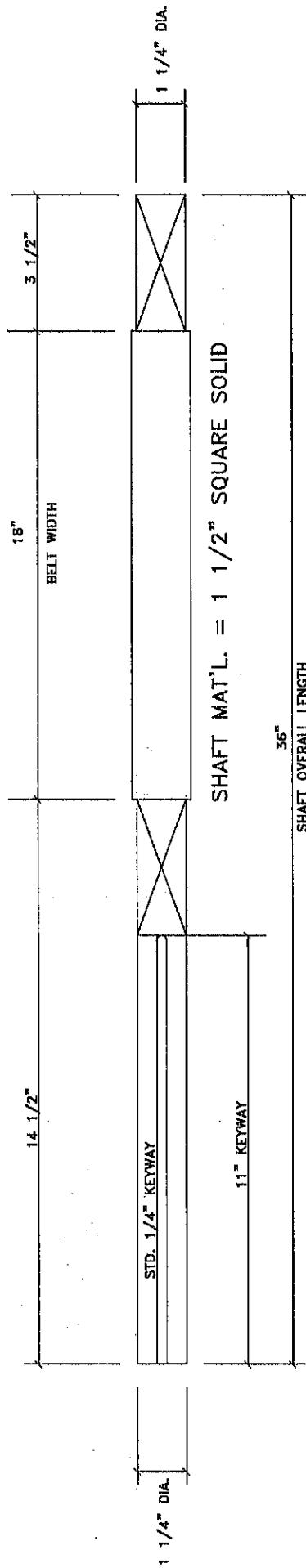
ETCHED METAL SAFETY LABELS.

## STD. 1 1/2" SQUARE SOLID SHAFT

FORM DRAWING ONLY, THIS IS NOT TO SCALE !

JOB NUMBER : C121241-C-22  
 CUSTOMER : WAYNE FARMS  
 LOCATION : UNION SPRINGS, AL

DATE : 10/15/2025  
 MATER'L : 1303 SS  
 DETAILER : BRAD DAWSON  
 SHOP CHECKER :



DRIVE SHAFT DETAIL QTY. 1 REQ'D.

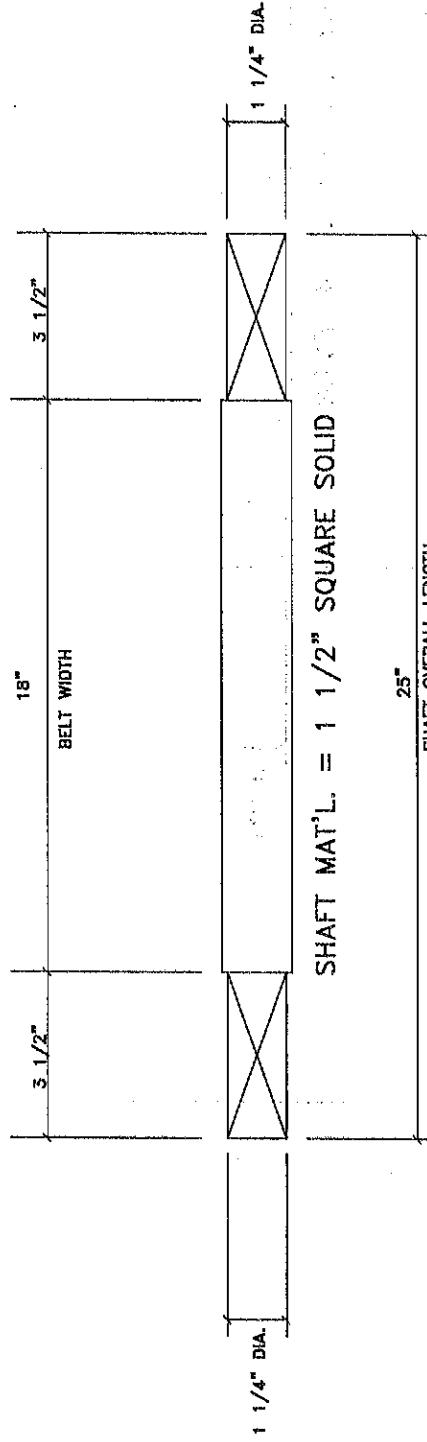
## STD. 1 1/2" SQUARE SOLID SHAFT

FORM DRAWING ONLY, THIS IS NOT TO SCALE !

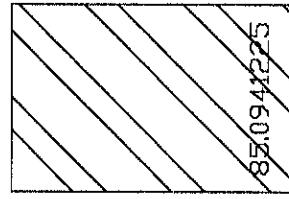
JOB NUMBER : C121241-C-22  
 CUSTOMER : WAYNE FARMS  
 LOCATION : UNION SPRINGS, AL

DATE : 10/15/2025  
 MATL : T303 SS

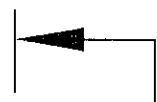
DETAILER : BRAD DAWSON  
 SHOP CHECKER :

IDLE SHAFT DETAIL QTY. 1 REQ'D.

1.0000"



1.5000"



06.P850941225

UHMW CTR CWAY  
140 FEET REQUIRED  
WAYNE FARMS -  
UNION SPRINGS, AL  
C121241-C-22



D&F EQUIPMENT SALES, INC - ALABAMA  
Work Order Traveller  
WORK ORDER ID: 121241-C-22/S

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Work Order ID	Part ID	Release	Want Date	Start Date	Finish Date	Qty	Drawing ID/Rev Engineer
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121241-C-22/S DFM500S18 5/21/2025 11/14/2025 1.00



Drawing Rev:

D&F STRAIGHT CONVEYOR 18"

DENICE

Order ID: Customer: Ship To:  
Part ID:

Shop Resources Type	Seq#	End Qty	Start Qty	Setup Hrs	Run Start Hrs	Finish Date	Drawing ID/Rev
ENGINEERING	10	1.00	1.00	0.00	0.00		
ENGINEERING							



LASER SHOP 20 1.00 1.00 0.00 0.00  
LASER SHOP



SHOP1 30 1.00 1.00 0.00 0.00  
SHOP1



Part ID/Sub ID	Piece#	Date Reqd	Unit Of Measur	Qty Reqd	Qty Due	Issue
01.S101 3/16" PLATE SS 48X120	10	5/21/2025	4X10	0.00	0.00	_____
01.S104	20	5/21/2025	5X10	0.00	0.00	_____



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3/16" PLATE SS 60X120							
	01.S108		30	5/21/2025	4X10	0.00	0.00 _____
	1/4" PLATE SS 48X120						
	01.S111		40	5/21/2025	5X10	0.00	0.00 _____
	1/4" PLATE SS 60X120						
	01.S127		50	5/21/2025	4X10	0.00	0.00 _____
	12GA SHEET SS 48X120						
	01.S129		60	5/21/2025	5X10	0.00	0.00 _____
	12GA SHEET SS 60X120						
	02.RR206		70	5/21/2025	FT	0.00	0.00 _____
	ROUND ROD 1/2" SS						
	02.RR208		80	5/21/2025	FT	0.00	0.00 _____
	ROUND ROD 3/4" 304 SS						
	03.A612		90	5/21/2025	FT	80.00	80.00 _____
	ANGLE IRON 2" X 2" X 1/4" SS						
SHOP2	40	1.00	1.00	0.00	0.00		
SHOP2							



Part ID/Sub ID	Piece#	Date Reqd	Unit Of Measur	Qty Reqd	Qty Due	Issue
06.S00070		10	5/21/2025	EA	14.00	14.00 _____
LEG INSERT 1-1/2"X 1-1/2" X 1/2"** 3/4" THDS.						
SHOP3	50	1.00	1.00	0.00	0.00	
SHOP3						



Part ID/Sub ID	Piece#	Date Reqd	Unit Of Measur	Qty Reqd	Qty Due	Issue
S00371-S		10	5/21/2025	EA	14.00	14.00 _____
LEG ADJUSTER 9"X3/4" ATR W/SS PAD 10GA*						



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SWIVEL TYPE

S00421A DRIVE DRIP PAN 30" X 11" (FOR NORD\STOBER GEARBOXES)	20	5/21/2025	EA	1.00	1.00	_____
06.DRK DRIVE RESTRAINT KIT	30	5/21/2025	EA	1.00	1.00	_____
06.S00421HA SS DRIP PAN HANGER 1"W FLAT BAR W/ 7/16"H* 1"W FLAT BAR WITH 7/16" HOLE 6.75" OVERAL LENGTH	40	5/21/2025	EA	2.00	2.00	_____
UHMW PARTS	60	1.00	1.00	0.00	0.00	
UHMW PARTS						



Part ID/Sub ID	Piece#	Date Reqd	Unit Of Measur	Qty Reqd	Qty Due	Issue
06.P850941225 UHMW WEARSTRIP 1" X 1-1/2"	10	5/21/2025	FT	140.00	140.00	_____
UHMW CTR RWAY SEE PRINT		20	5/21/2025	30.00	30.00	_____
UHMW L-SHAPED RWAY SEE PRINT		30	5/21/2025	60.00	60.00	_____
UHMW PRODUCT STOP SEE PRINT		50	5/21/2025	1.00	1.00	_____
06.P8508436 UHMW SHOE RETURN 6" X 1-1/2" X 1"	60	5/21/2025	EA	3.00	3.00	_____
SUB-ASSY 1	70	1.00	1.00	0.00	0.00	
SUB-ASSY 1						



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SUB-ASSY 2 80 1.00 1.00 0.00 0.00  
SUB-ASSY 2



FINAL ASSEM 90 1.00 1.00 0.00 0.00  
FINALASSEMB



Part ID/Sub ID	Piece#	Date Reqd	Unit Of Measur	Qty Reqd	Qty Due	Issue
BELT - 800S 18" W ROLLER TOP GREY AC W/ WHITE AC RODS		10 5/21/2025		74.00	74.00	_____

37.2XI	20	5/21/2025	EA	1.00	1.00	_____
2HP XTREME 145TC 1800RPM INV DUTY*						
STAINLESS STEEL						
XTREME						
RPM: 1800						
FOOT OPTION: FOOTLESS						
FRAME: 145TC						
ENCLOSURE: TEFC						
RATING: INVERTER DUTY						
ELECTRICAL: 3 PHASE 460V						
ENCAPSULATED: ENCAPSULATED						

37.4SL2	30	5/21/2025	EA	1.00	1.00	_____
STERLING SS HEL BEVEL SYMMETRICAL 50:1*						
STERLING SYMMETRICAL						
STAINLESS STEEL SMOOTH BODY						
403 HELICAL BEVEL						
50:1 49:347:1 (EXACT)						



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	140TC W/ TORQUE ARM							
	37.SSK04125U SYMMETRICAL BUSHING 1-1/4" FOR SSK04 HE* SSK04-1.250UTBK STAINLESS STEEL 1-1/4" SYMMETRICAL BUSHING KIT FOR SIZE SSK04 HELICAL BEVEL	40	5/21/2025	EA		1.00	1.00	
	31.2810 SPROCKET 800S 10T 1.5"SB 6.5"PD* #S3D8 G5CZE7 NG EZ CLEAN SPROCKET	50	5/21/2025	EA		6.00	6.00	
	SET COLLARS		60	5/21/2025		0.00	0.00	
	31.91121 RETAINER SNAP RING 1.5" SS* (SH-206SS)	70	5/21/2025	EA		8.00	8.00	
	BEARING ASSEMBLY		80	5/21/2025		0.00	0.00	
	35.UCF207.20 KML 1-1/4" SS BEARING 4-BOLT FLG	90	5/21/2025	EA		4.00	4.00	
	10.1010724 HHC/SCREW 7/16-14 X 1-1/2" SS	100	5/21/2025	EA		16.00	16.00	
	10.10407 FLAT WASHER 7/16" SS NON-TAXABLE	110	5/21/2025	EA		16.00	16.00	
	10.10507 HEX LOCK NUT 7/16"-14 SS	120	5/21/2025	EA		16.00	16.00	
	06.207.4-BOLT SS BEARING COVER FITS 207 HOUSING 1-1/4" STAINLESS STEEL BEARING COVER, 4-BOLT PATTERN FOR FLANGE STYLE BEARING FITS 207 HOUSING FOR 1-1/4", 1-3/8", 1-7/16" AND 1-5/16" (THIS IS A CLOSED COVER.)	130	5/21/2025	EA		3.00	3.00	



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	06.BG1.25-4HOLE	140	5/21/2025	EA		4.00	4.00 _____
	SS BEARING GUARD 1.25" 4-HOLE*						
	STAINLESS STEEL (12 GAUGE)						
	BEARING GUARD						
	FOR 1-1/4" 4-HOLE BRG						
		150	5/21/2025			0.00	0.00 _____
	STABILIZER / TORQUE ARM ASSEMBLY -						
	37.207-UNI	160	5/21/2025	EA		1.00	1.00 _____
	STABILIZER BRACKET UNIVERSAL FITS 207*						
	UNIVERSAL FITS 207 HOUSING						
	FOR 1-1/4" OR 1-7/16" SHAFT						
	06.207-GBC343L	170	5/21/2025	EA		1.00	1.00 _____
	SS K343 SYMM/TLOCK GEARBOX COVER (LEFT)*						
	06.207-GBC343L						
	SS K343 SYMMETRICAL / TAPER LOCK GEARBOX COVER (LEFT)*						
	LEFT HAND HORIZONTAL MOUNTING ORIENTATION						
	10.10507	180	5/21/2025	EA		1.00	1.00 _____
	HEX LOCK NUT 7/16"-14 SS						
	10.1010750	190	5/21/2025	EA		1.00	1.00 _____
	HHC/SCREW 7/16 X 3" SS						
	10.10407	200	5/21/2025	EA		3.00	3.00 _____
	FLAT WASHER 7/16" SS						
	NON-TAXABLE						
	10.10307	210	5/21/2025	EA		2.00	2.00 _____
	LOCK WASHER 7/16" SS						
	NON-TAXABLE						
		220	5/21/2025			0.00	0.00 _____
	SAFETY LABELS -						
	06.WLOP-B	230	5/21/2025	EA		1.00	1.00 _____
	WARNING LOCK OUT POWER STICKER BILINGUAL						
	8.75"W X 2.5"T						
	3 COLOR						
	06.WMP-B	240	5/21/2025	EA		2.00	2.00 _____



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Work Order ID	Part ID	Release	Want Date	Start Date	Finish Date	Qty	Drawing ID/Rev Engineer
	10.1010824	350	5/21/2025	EA		8.00	8.00 _____
	HHC/SCREW 1/2-13 X 1-1/2"SS						
	NON-TAXABLE						
	10.10508	360	5/21/2025	EA		8.00	8.00 _____
	HEX LOCK NUT 1/2" -13 SS						
FINAL ASSEM	100	1.00	1.00	0.00	0.00		
FINALASSEMB							



OS  
MACHINE



Part ID/Sub ID	Piece#	Date Reqd	Unit Of Measur	Qty Reqd	Qty Due	Issue
06.DS1815-1.25	10	5/21/2025	EA	1.00	1.00	_____
SHAFT 18" DRIVE WITH 1-1/4 JOURNAL						
06.IS1815-1.25	20	5/21/2025	EA	1.00	1.00	_____
SHAFT 18" IDLE WITH 1-1/4 JOURNAL						
REWORK-S	120	1.00	1.00	0.00	0.00	
REWORK-S						



REWORK-E





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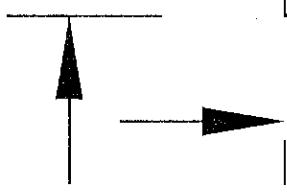
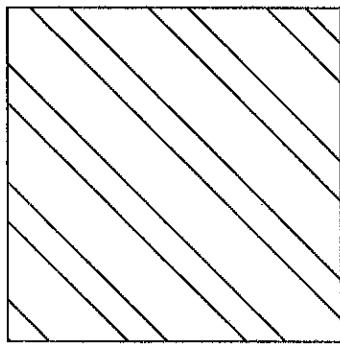
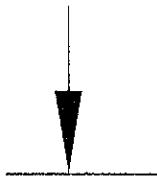
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REWORK-P	140	1.00	1.00	0.00	0.00		
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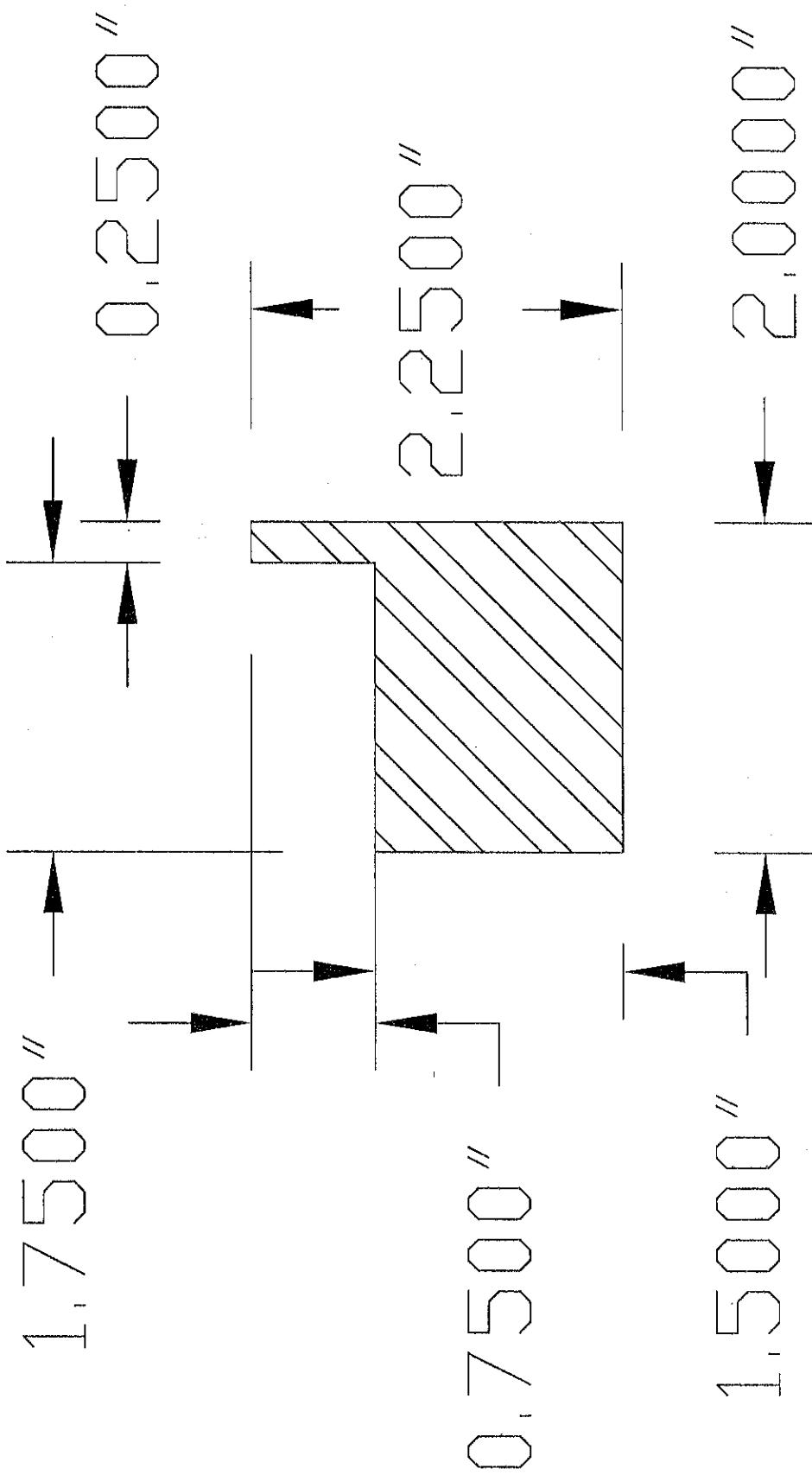
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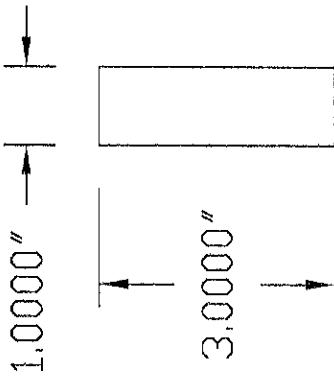
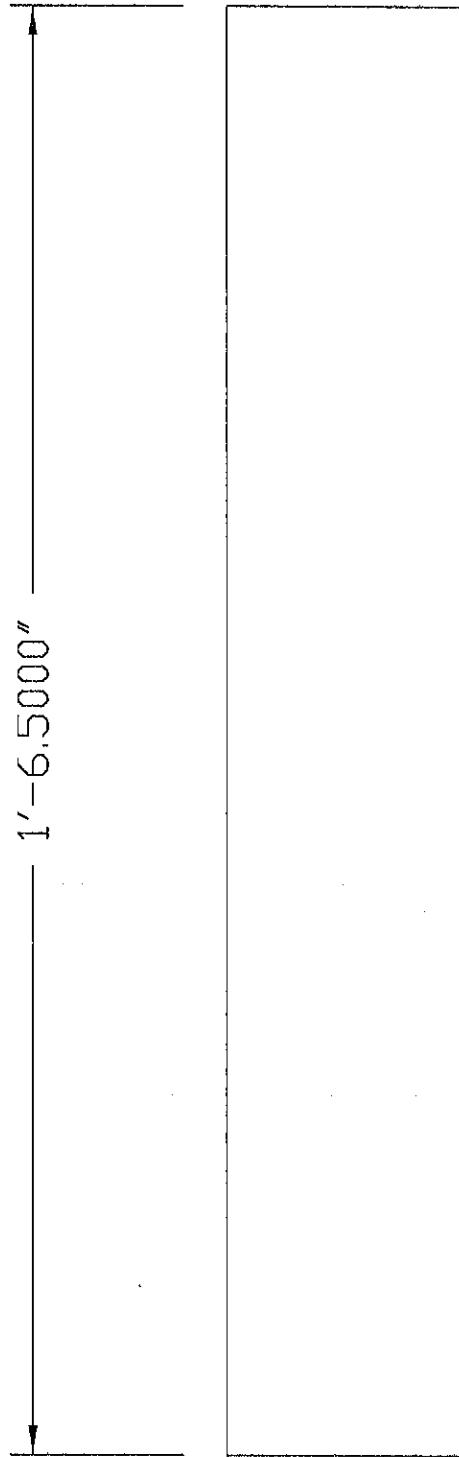


UHMW CTR RWAY  
30 FEET REQUIRED  
WAYNE FARMS -  
UNION SPRINGS, AL  
C121241-C-22



UHMW L-SHAPED RWAY  
60 FEET REQUIRED  
WAYNE FARMS -  
UNION SPRINGS, AL  
C121241-C-22

WALL TO WALL



UHMW PRODUCT STOP  
(1) REQUIRED  
WAYNE FARMS -  
UNION SPRINGS, AL  
C121241-C-22

**JOB NAME**

Nam

JOB NUMBER

Wayne Union Spring - AL 121241 C-22  
JOB NUMBER  
MATERIAL SIZE

## MATERIAL SIZE

~~2 x  $\frac{1}{4}$ " Angle~~