

EQUIPMENT SPEC SHEET

REVISION:



NAME & LOCATION	WAYNE FARMS UNION SPRING, AL		CUSTOMER NUMBER	C121241
ITEM NUMBER	C-46	ITEM SERIAL NUMBER	C121241-C-46	
ENGINEER	GARY CAMBRON	SALESMAN	HEATH MORROW	
EQUIPMENT TYPE	FB ACCUMULATING CONV			CAD TECH DETAILER GABRIEL PAREZ
1 BELT MANUF.	INTRALOX	2	SERIES	800S
3	BELT TYPE			ROLLER TOP
4 BELT LENGTH	74'	5	BELT COLOR	GREY
6	BELT MATERIAL			AC (Acetal)
7 FRICTION SPACING	N/A	8	BELT INDENT	N/A
9	CENTER NOTCH			N/A
10 BELT WIDTH	18"	11	WEARSTRIP	1"X1-1/2" UHMW
12	BELT PIN MAT.			AC (Acetal)
13 BELT FLIGHTS	NO	14	FLIGHT HEIGHT	N/A
15	FLIGHT TYPE			N/A
16 FLIGHT CENTERS	N/A	17	FLIGHT INDENT	N/A
18	CENTER NOTCH			N/A
19 T.O.B. INFEED	30"	20	T.O.B. DISCHARGE	30"
21 IDLE SPROCKET	16 TOOTH	22	PITCH DIAMETER	6.5" PD
23	BORE SIZE/TYPE			1-1/2" SQUARE
24 DRIVE SPROCKET	16 TOOTH	25	PITCH DIAMETER	6.5" PD
26	BORE SIZE/TYPE			1-1/2" SQUARE
27 SPROCKETS @ DRV	3	28	SPROCKETS @ IDLE	3
29	BELT SCRAPE			NO
30 BELT WASHER	NO	31	DRIP PAN	NO
32	DRIP PAN @ DRIVE			YES
33 DRIVE SIDE	RIGHT	34	DRIVE TYPE	EXTREME DUTY
35	MTR/GB FRAME			143TC/145TC
36 MOTOR	STERLING	37	HORSEPOWER	2 HP
38	FPM			60 FPM
39 GEARBOX	K343	40	RATIO	40 50:1
41	MULTIPLIER			NO
42 EQUIP. MAT.	1/4" SS	43	LEGS	2" ANGLE
44	TAKE UP			CATENARY SAG

PARTS and or MATERIAL UNIQUE TO THIS ITEM(S) / SPECIAL DESIGN SPECS (Please explain)

SAFETY LABELS AND E-STOPS TO BE LOCATED AS SHOWN.

THIS ITEM GETS A DRIVE RESTRAINT KIT

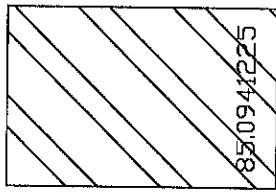
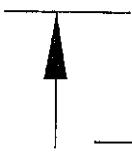
DRAWING COMPLETION DATE

8/8/2025

DELIVERY DATE

11/21/2025

1,0000 "



1,5000 "

06.P850941225

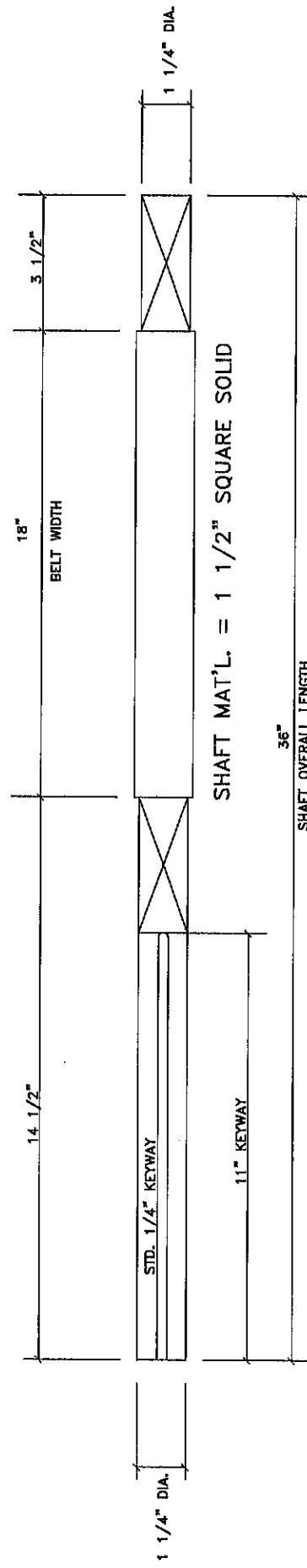
UHMW CTR CWAY
140 FEET REQUIRED
WAYNE FARMS -
UNION SPRINGS, AL
C121241-C-46

STD. 1 1/2" SQUARE SOLID SHAFT

FORM DRAWING ONLY, THIS IS NOT TO SCALE !

JOB NUMBER : C121241-C-46
 CUSTOMER : WAYNE FARMS
 LOCATION : UNION SPRINGS, AL

DATE : 8/6/2025
 MAT'L : T303 SS
 DETAILER : GABRIEL PEREZ
 SHOP CHECKER :

DRIVE SHAFT DETAIL QTY. 1 REQ'D.

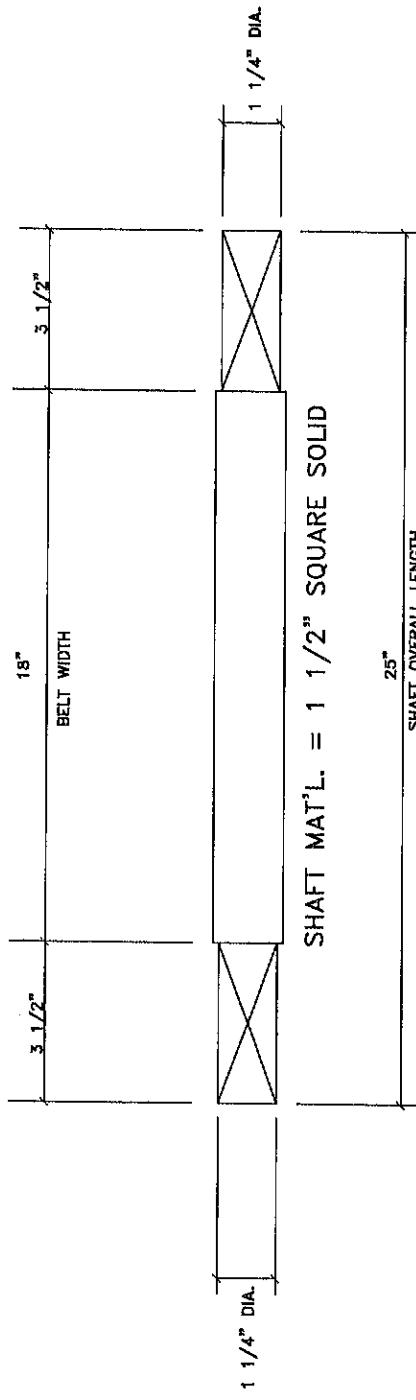
STD. 1 1/2" SQUARE SOLID SHAFT

FORM DRAWING ONLY, THIS IS NOT TO SCALE !

JOB NUMBER : C121241-C-46
 CUSTOMER : WAYNE FARMS
 LOCATION : UNION SPRINGS, AL

DATE : 8/6/2025
 MTRL : T303 SS

DETAILER : GABRIEL PEREZ
 SHOP CHECKER :



IDLE SHAFT DETAIL QTY. 1 REQ'D.

STD. 1 1/2" SQUARE SOLID SHAFT

BLOCK 12 15 SQ ED



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Work Order ID	Part ID	Release	Want Date	Start Date	Finish Date	Qty	Drawing ID/Rev	Engineer
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121241-C-46/S DFM500S18 5/21/2025 11/14/2025 1.00



Drawing Rev:

D&F STRAIGHT CONVEYOR 18"

DENICE

Order ID:
Part ID:

Customer:

Ship To:

Shop Resources Type	Seq#	End Qty	Start Qty	Setup Hrs	Run Start Hrs	Finish Date	Drawing ID/Rev
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ENGINEERING 10 1.00 1.00 0.00 0.00



LASER SHOP 20 1.00 1.00 0.00 0.00



SHOP1 30 1.00 1.00 0.00 0.00



Part ID/Sub ID	Piece#	Date Reqd	Unit Of Measure	Qty Reqd	Qty Due	Issue
01.S101 3/16" PLATE SS 48X120	10	5/21/2025	4X10	0.00	0.00	
01.S104	20	5/21/2025	5X10	0.00	0.00	



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Work Order ID	Part ID	Release	Want Date	Start Date	Finish Date	Qty	Drawing ID/Rev Engineer
	3/16" PLATE SS 60X120						
	01.S108 1/4" PLATE SS 48X120		30 5/21/2025	4X10		0.00	0.00 _____
	01.S111 1/4" PLATE SS 60X120		40 5/21/2025	5X10		0.00	0.00 _____
	01.S127 12GA SHEET SS 48X120		90 5/21/2025	4X10		0.00	0.00 _____
	01.S129 12GA SHEET SS 60X120		100 5/21/2025	5X10		0.00	0.00 _____
	02.RR206 ROUND ROD 1/2" SS		130 5/21/2025	FT		0.00	0.00 _____
	02.RR208 ROUND ROD 3/4" 304 SS		140 5/21/2025	FT		0.00	0.00 _____
	03.A612 ANGLE IRON 2" X 2" X 1/4" SS		200 5/21/2025	FT		0.00	0.00 _____
SHOP2	40	1.00	1.00	0.00	0.00		
SHOP2							



Part ID/Sub ID	Piece#	Date Reqd	Unit Of Measur	Qty Reqd	Qty Due	Issue
06.S00070 LEG INSERT 1-1/2"X 1-1/2" X 1/2" 3/4" THDS.		10 5/21/2025	EA	12.00	12.00	_____

SHOP3	50	1.00	1.00	0.00	0.00
SHOP3					



Part ID/Sub ID	Piece#	Date Reqd	Unit Of Measur	Qty Reqd	Qty Due	Issue
S00371-S LEG ADJUSTER 9"X3/4" ATR W/SS PAD 10GA*		50 5/21/2025	EA	12.00	12.00	_____



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SWIVEL TYPE

S00421A DRIVE DRIP PAN 30" X 11" (FOR NORDSTOBER GEARBOXES)	60	5/21/2025	EA			1.00	1.00	
06.DRK DRIVE RESTRAINT KIT	70	5/21/2025	EA			1.00	1.00	
06.S00421HA SS DRIP PAN HANGER 1"W FLAT BAR W/ 7/16"H* 1"W FLAT BAR WITH 7/16" HOLE 6.75" OVERAL LENGTH	80	5/21/2025	EA			2.00	2.00	
UHMW PARTS	60	1.00	1.00	0.00	0.00			
UHMW PARTS								



Part ID/Sub ID	Piece#	Date Reqd	Unit Of Measur	Qty Reqd	Qty Due	Issue
06.P850941225 UHMW WEARSTRIP 1" X 1-1/2"	10	5/21/2025	FT	140.00	140.00	
UHMW CTR RWAY SEE PRINT	20	5/21/2025		30.00	30.00	
UHMW L-SHAPED RWAY SEE PRINT	30	5/21/2025		60.00	60.00	
UHMW CTR SHOE SEE PRINT	40	5/21/2025		1.00	1.00	
UHMW L-SHAPED SHOE SEE PRINT	50	5/21/2025		2.00	2.00	
SUB-ASSY 1	70	1.00	1.00	0.00	0.00	



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SUB-ASSY 1



SUB-ASSY 2 80 1.00 1.00 0.00 0.00
SUB-ASSY 2



FINAL ASSEM 90 1.00 1.00 0.00 0.00
FINALASSEMB



Part ID/Sub ID	Piece#	Date Reqd	Unit Of Measur	Qty Reqd	Qty Due	Issue
BELT - 800S 18"W ROLLER TOP GREY AC W/ WHITE AC RODS		10 5/21/2025		74.00	74.00	_____
37.2XI 2HP XTREME 145TC 1800RPM INV DUTY*	20	5/21/2025	EA	1.00	1.00	_____
STAINLESS STEEL XTREME RPM: 1800 FOOT OPTION: FOOTLESS FRAME: 145TC ENCLOSURE: TEFC RATING: INVERTER DUTY ELECTRICAL: 3 PHASE 460V ENCAPSULATED: ENCAPSULATED						
37.4SL2 STERLING SS HEL BEVEL SYMMETRICAL 50:1*	30	5/21/2025	EA	1.00	1.00	_____
STERLING SYMMETRICAL						



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	STAINLESS STEEL SMOOTH BODY 403 HELICAL BEVEL 50:1 49:347:1 (EXACT) 140TC W/ TORQUE ARM						
	37.SSK04125U	50	5/21/2025	EA		1.00	1.00
	SYMMETRICAL BUSHING 1-1/4" FOR SSK04 HE*						
	SSK04-1.250UTBK						
	STAINLESS STEEL						
	1-1/4" SYMMETRICAL BUSHING KIT FOR						
	SIZE SSK04 HELICAL BEVEL						
	31.2810	80	5/21/2025	EA		6.00	6.00
	SPROCKET 800S 10T 1.5"SB 6.5"PD*						
	#S3D8 G5CZE7 NG						
	EZ CLEAN SPROCKET						
	SET COLLARS	90	5/21/2025			0.00	0.00
	31.91121	110	5/21/2025	EA		8.00	8.00
	RETAINER SNAP RING 1.5" SS*						
	(SH-206SS)						
	BEARING ASSEMBLY	140	5/21/2025			0.00	0.00
	35.UCF207.20	160	5/21/2025	EA		4.00	4.00
	KML 1-1/4" SS BEARING 4-BOLT FLG						
	10.1010724	200	5/21/2025	EA		16.00	16.00
	HHC/SCREW 7/16-14 X 1-1/2" SS						
	10.10407	210	5/21/2025	EA		16.00	16.00
	FLAT WASHER 7/16" SS						
	NON-TAXABLE						
	10.10507	220	5/21/2025	EA		16.00	16.00
	HEX LOCK NUT 7/16"-14 SS						
	06.207.4-BOLT	440	5/21/2025	EA		3.00	3.00
	SS BEARING COVER FITS 207 HOUSING 1-1/4"						
	STAINLESS STEEL BEARING COVER, 4-BOLT PATTERN FOR FLANGE STYLE BEARING						



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FITS 207 HOUSING FOR 1-1/4", 1-3/8", 1-7/16" AND 1-5/16"
(THIS IS A CLOSED COVER.)

06.BG1.25-4HOLE SS BEARING GUARD 1.25" 4-HOLE* STAINLESS STEEL (12 GAUGE) BEARING GUARD FOR 1-1/4" 4-HOLE BRG	510	5/21/2025	EA	4.00	4.00	_____
STABILIZER / TORQUE ARM ASSEMBLY -	540	5/21/2025		0.00	0.00	_____
37.207-UNI STABILIZER BRACKET UNIVERSAL FITS 207* UNIVERSAL FITS 207 HOUSING FOR 1-1/4" OR 1-7/16" SHAFT	550	5/21/2025	EA	1.00	1.00	_____
06.207-GBC343R SS K343 SYMM/TLOCK GEARBOX COVER (RIGHT)* 06.207-GBC343R SS K343 SYMMETRICAL / TAPER LOCK GEARBOX COVER (RIGHT)* RIGHT HAND HORIZONTAL MOUNTING ORIENTATION	560	5/21/2025	EA	1.00	1.00	_____
10.10507 HEX LOCK NUT 7/16"-14 SS	600	5/21/2025	EA	1.00	1.00	_____
10.1010750 HHC/SCREW 7/16 X 3" SS	610	5/21/2025	EA	1.00	1.00	_____
10.10407 FLAT WASHER 7/16" SS NON-TAXABLE	620	5/21/2025	EA	3.00	3.00	_____
10.10307 LOCK WASHER 7/16" SS NON-TAXABLE	630	5/21/2025	EA	2.00	2.00	_____
SAFETY LABELS -	880	5/21/2025		0.00	0.00	_____
06.WLOP-B WARNING LOCK OUT POWER STICKER BILINGUAL 8.75"W X 2.5"T	890	5/21/2025	EA	1.00	1.00	_____



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	3 COLOR						
	06.WMP-B WARNING MOVING PARTS STICKER BILINGUAL 8.75"W X 2.5" T 2 COLOR	900	5/21/2025	EA		2.00	2.00 _____
	06.WKA-B WARNING KEEP AWAY STICKER BILINGUAL 8.75"W X 2.5" T 2 COLOR	910	5/21/2025	EA		2.00	2.00 _____
	06.CEB-B CAUTION ENSURE BELT STICKER BILINGUAL 8.75"W X 2.5" T 2 COLOR	920	5/21/2025	EA		2.00	2.00 _____
	D & F STANDADRD ESTOP -	930	5/21/2025			0.00	0.00 _____
	45.800F1YP1 ALLEN BRADLEY E-STOP STATION	940	5/21/2025	EA		2.00	2.00 _____
	10.1080808 SOCKET CAP SCREW 8-32 X 1/2" SS* 8C50KCS3	950	5/21/2025	EA		8.00	8.00 _____
	10.10808N NYLON LOCK NUT 8-32 SS* 8CNNE3	960	5/21/2025	EA		8.00	8.00 _____
	MISCELLANEOUS -	1400	5/21/2025			0.00	0.00 _____
	10.1011013 HH LAG SCREW SS 1/4 X 1" NON TAXABLE	1410	5/21/2025	EA		6.00	6.00 _____
	10.1010616 HHC/SCREW 3/8-16 X 1" SS FASTENAL P/N 1170105 (NON-TAXABLE)	1560	5/21/2025	EA		6.00	6.00 _____



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	10.10306	1630	5/21/2025	EA		6.00	6.00 _____
	LOCK WASHER 3/8" SS NON-TAXABLE						
	10.1010824	1710	5/21/2025	EA		8.00	8.00 _____
	HHC/SCREW 1/2-13 X 1-1/2"SS NON-TAXABLE						
	10.10508	1740	5/21/2025	EA		8.00	8.00 _____
	HEX LOCK NUT 1/2" -13 SS						
FINAL ASSEM	100	1.00	1.00	0.00	0.00		
FINALASSEMB							



OS	110	1.00	1.00	0.00	0.00
MACHINE					



Part ID/Sub ID	Piece#	Date Reqd	Unit Of Measur	Qty Reqd	Qty Due	Issue
06.DS1815-1.25	30	5/21/2025	EA	1.00	1.00	_____
SHAFT 18" DRIVE WITH 1-1/4 JOURNAL						
06.IS1815-1.25	70	5/21/2025	EA	1.00	1.00	_____
SHAFT 18" IDLE WITH 1-1/4 JOURNAL						
REWORK-S	120	1.00	1.00	0.00	0.00	
REWORK-S						



REWORK-E	130	1.00	1.00	0.00	0.00



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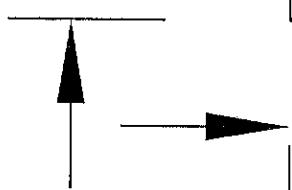
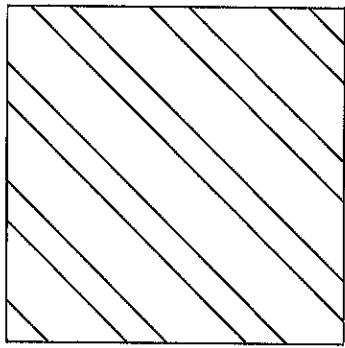
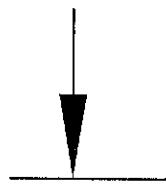
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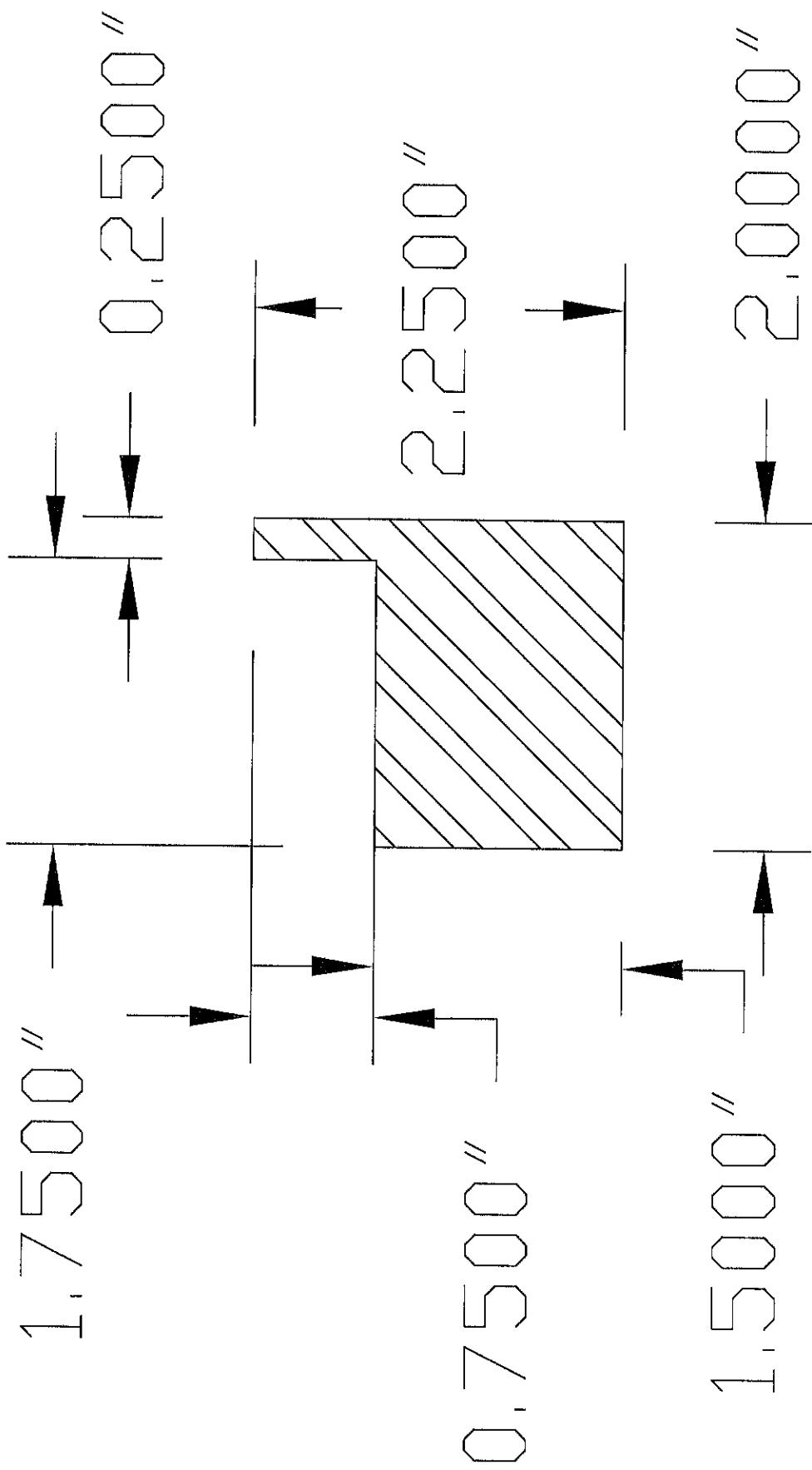


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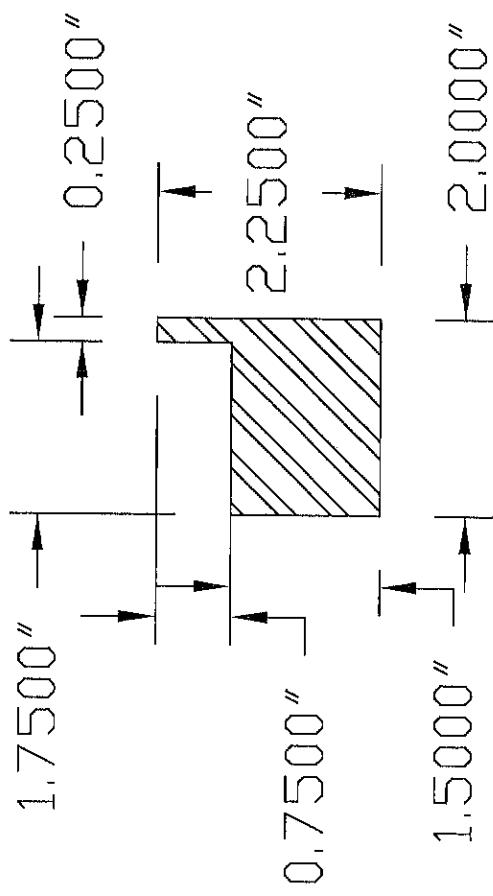
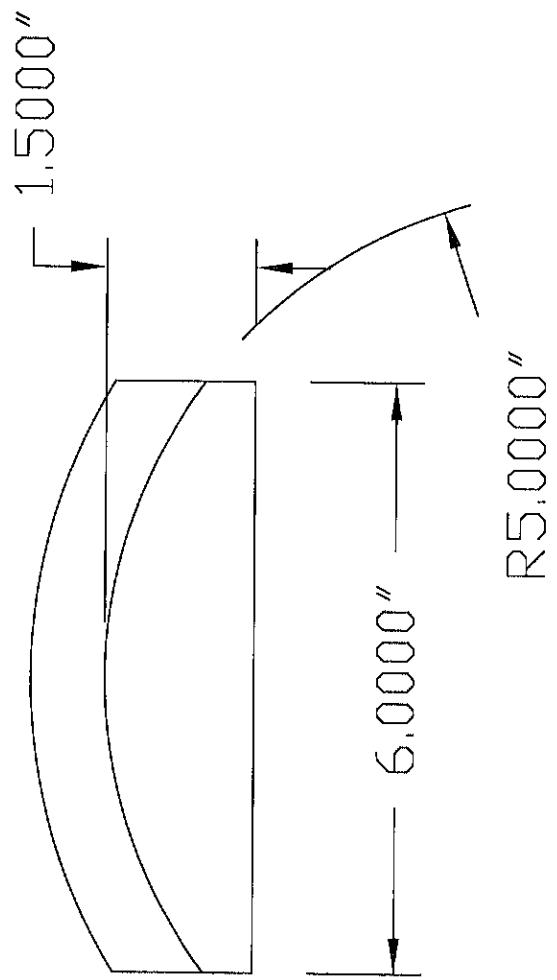


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UHMW CTR RWAY
30 FEET REQUIRED
WAYNE FARMS -
UNION SPRINGS, AL
C121241-C-46



UHMW L-SHAPED RWAY
60 FEET REQUIRED
WAYNE FARMS -
UNION SPRINGS, AL
C121241-C-46



UHMW L-SHAPED SHOE
(2) REQUIRED
WAYNE FARMS -
UNION SPRINGS, AL
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