

EQUIPMENT SPEC SHEET

REVISION:

Pam
D&F
EQUIPMENT
SALES, INC.
BC
OK
RL

NAME & LOCATION	WAYNE FARMS UNION SPRINGS, AL		CUSTOMER NUMBER	C121241			
ITEM NUMBER	C-32	ITEM SERIAL NUMBER	C121241-C-32	ITEMS REQ'D	1		
ENGINEER	GARY CAMBRON	SALESMAN	HEATH MORROW	CAD TECH DESIGNER	DUSTIN CAGLE		
EQUIPMENT TYPE	OH BONELESS DARK MEAT TRANSFER CONVEYOR		CAD TECH DETAILER	DUSTIN CAGLE			
1 BELT MANUF.	INTRALOX	2	SERIES	800S	3	BELT TYPE	OH FT
4 BELT LENGTH	21'	5	BELT COLOR	WHITE	6	BELT MATERIAL	AC (Acetal)
7 FRICTION SPACING	N/A	8	BELT INDENT	N/A	9	CENTER NOTCH	N/A
10 BELT WIDTH	12"	11	WEARSTRIP	1"X1-1/2" UHMW	12	BELT PIN MAT.	AC (Acetal)
13 BELT FLIGHTS	NO	14	FLIGHT HEIGHT	N/A	15	FLIGHT TYPE	N/A
16 FLIGHT CENTERS	N/A	17	FLIGHT INDENT	N/A	18	CENTER NOTCH	N/A
19 T.O.B. INFEED	N/A	20	T.O.B. DISCHARGE	N/A			
21 IDLE SPROCKET	8 TOOTH	22	PITCH DIAMETER	5.2" PD	23	BORE SIZE/TYPE	1-1/2" SQUARE
24 DRIVE SPROCKET	8 TOOTH	25	PITCH DIAMETER	5.2" PD	26	BORE SIZE/TYPE	1-1/2" SQUARE
27 SPROCKETS @ DRV	3	28	SPROCKETS @ IDLE	3	29	BELT SCRAPE	NO
30 BELT WASHER	YES	31	DRIP PAN	YES	32	DRIP PAN @ DRIVE	YES
33 DRIVE SIDE	RIGHT	34	DRIVE TYPE	EXTREME DUTY	35	MTR/GB FRAME	143TC/145TC
36 MOTOR	STERLING	37	HORSEPOWER	1 HP	38	FPM	75.6 FPM
39 GEARBOX	K343 TAPER	40	RATIO	32:1	41	MULTIPLIER	NO
42 EQUIP. MAT.	1/4" SS	43	LEGS	N/A	44	TAKE UP	CATENARY SAG

PARTS and or MATERIAL UNIQUE TO THIS ITEM(S) / SPECIAL DESIGN SPECS (Please explain)

SAFETY LABELS AND E-STOPS TO BE LOCATED AS SHOWN.

SAFETY LABELS ARE ETCHED ON 12GA PLATES.

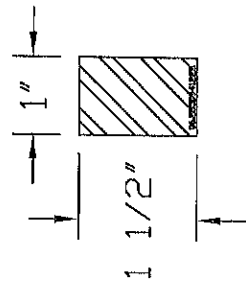
DRIVE RESTRAINT KIT (06.DRK).

DRAWING COMPLETION DATE

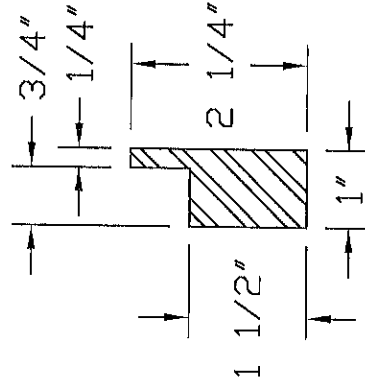
10/20/2025

DELIVERY DATE

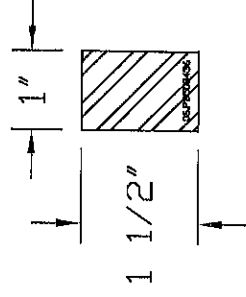
11/21/2025



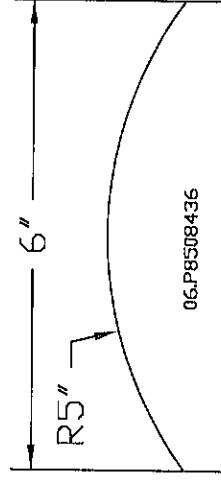
06.P850941225
(30) FT REQ'D



06.P8509495901LHD
(10) FT REQ'D



06.P8508436
(3) REQ'D



STD. 1 1/2" SQUARE SOLID SHAFT

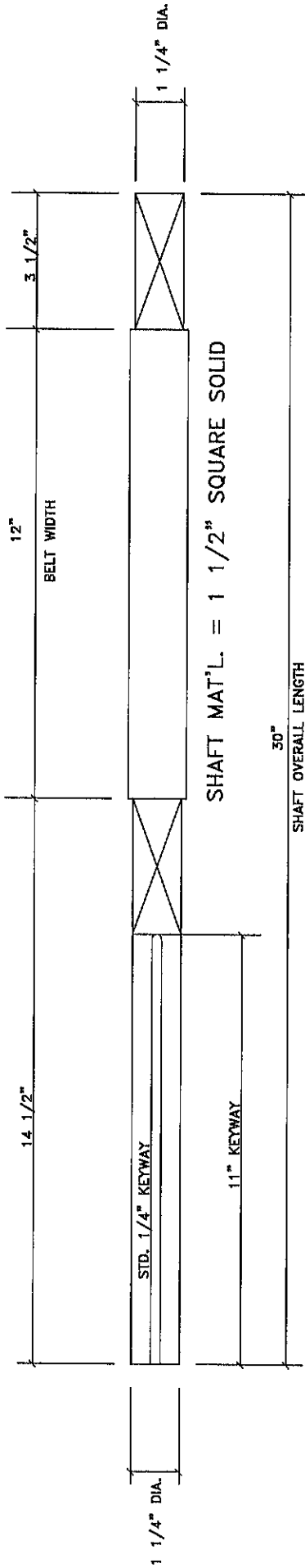
FORM DRAWING ONLY, THIS IS NOT TO SCALE !

JOB NUMBER : C121241-C-32
CUSTOMER : WAYNE FARMS
LOCATION : UNION SPRINGS, AL

DATE : 10/17/2025
MAT'L : T303 SS

DETAILER : DUSTIN CAGLE
SHOP CHECKER :

THIS IS A PART NUMBERED SHAFT



DRIVE SHAFT DETAIL QTY. 1 REQ'D.

STD. 1 1/2" SQUARE SOLID SHAFT

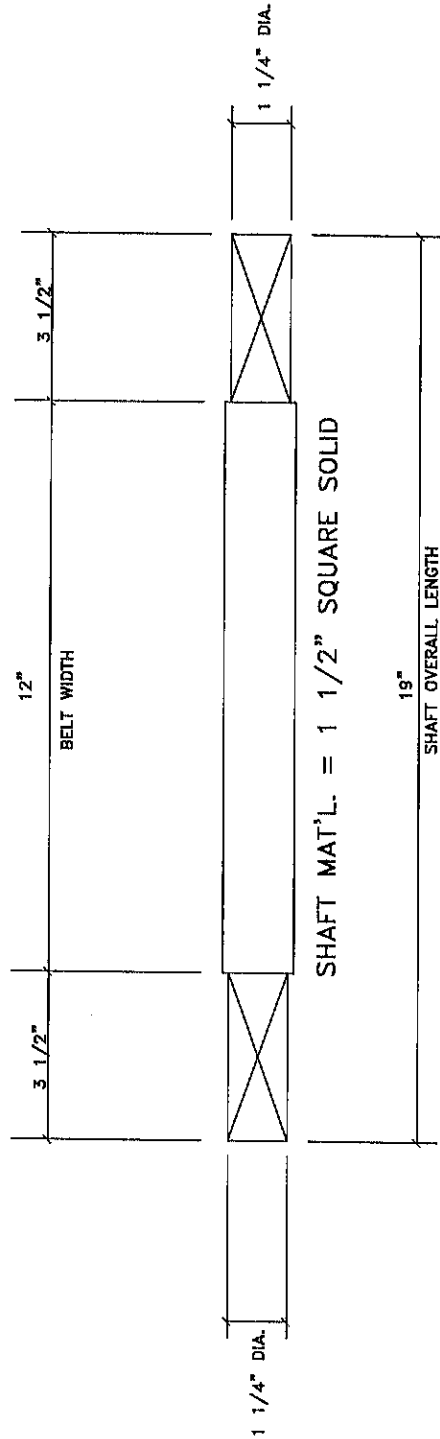
FORM DRAWING ONLY, THIS IS NOT TO SCALE !

JOB NUMBER : C121241-C-32
CUSTOMER : WAYNE FARMS
LOCATION : UNION SPRINGS, AL

DATE : 10/17/2025
MAT'L : T303 SS

DETAILER : DUSTIN CAGLE
SHOP CHECKER :

THIS IS A PART NUMBERED SHAFT



IDLE SHAFT DETAIL QTY. 1 REQ'D.



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Work Order ID	Part ID	Release	WantDate	Start Date	Finish Date	Qty	Drawing ID/Rev Engineer
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121241-C-32/S	DFM500S12	5/21/2025	11/14/2025			1.00	
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Drawing Rev:

D&F STRAIGHT CONVEYOR 12"

DENICE

Order ID:

Customer:

Ship To:

Part ID:

Shop Resources Type	Seq#	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/Rev
ENGINEERING ENGINEERING	10	1.00	1.00	0.00	0.00		



LASER SHOP LASER SHOP	20	1.00	1.00	0.00	0.00		
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SHOP1 SHOP1	30	1.00	1.00	0.00	0.00		
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Part ID/Sub ID	Piece#	Date Reqd	Unit Of Measur	Qty Reqd	Qty Due	Issue
01.S101 3/16" PLATE SS 48X120	10	5/21/2025	4X10	0.00	0.00	_____
01.S104	20	5/21/2025	5X10	0.00	0.00	_____



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	3/16" PLATE SS 60X120						
	01.S108 1/4" PLATE SS 48X120	30	5/21/2025	4X10		0.00	0.00 _____
	01.S111 1/4" PLATE SS 60X120	40	5/21/2025	5X10		0.00	0.00 _____
	01.S117 10GA SHEET SS 48X120	50	5/21/2025	4X10		0.00	0.00 _____
	01.S119 10GA SHEET SS 60X120	60	5/21/2025	5X10		0.00	0.00 _____
	01.S122 11GA SHEET SS 48X120	70	5/21/2025	4X10		0.00	0.00 _____
	01.S124 11GA SHEET SS 60X120	80	5/21/2025	5X10		0.00	0.00 _____
	01.S127 12GA SHEET SS 48X120	90	5/21/2025	4X10		0.00	0.00 _____
	01.S129 12GA SHEET SS 60X120	100	5/21/2025	5X10		0.00	0.00 _____
	01.S132 14GA SHEET SS 48X120	110	5/21/2025	4X10		0.00	0.00 _____
	01.S134 14GA SHEET SS 60X120	120	5/21/2025	5X10		0.00	0.00 _____
	02.RR206 ROUND ROD 1/2" SS	130	5/21/2025	FT		0.00	0.00 _____
	02.RR208 ROUND ROD 3/4" 304 SS	140	5/21/2025	FT		0.00	0.00 _____
	05.T804 TUBING SS 1"SQ X 11GA	150	5/21/2025	FT		0.00	0.00 _____
	30.40706 COUPLING SS 3/8"	160	5/21/2025	EA		1.00	1.00 _____
	S00024 TUBING END CAP - 1" SQ X 12 GA	170	5/21/2025	EA		1.00	1.00 _____



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SHOP2
SHOP2

40	1.00	1.00	0.00	0.00
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SHOP3
SHOP3

50	1.00	1.00	0.00	0.00
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Part ID/Sub ID	Piece#	Date Req'd	Unit Of Measur	Qty Req'd	Qty Due	Issue
02.SB402 SQUARE BAR 1/4" SS FOR GEARBOXES	10	5/21/2025	FT	0.00	0.00	_____
06.S0415 BELT WASH 12" SPLASH SHIELD STD 304	20	5/21/2025	EA	2.00	2.00	_____
S00421A DRIVE DRIP PAN 30" X 11" (FOR NORD\STOBER GEARBOXES)	30	5/21/2025	EA	1.00	1.00	_____
06.S00421HA SS DRIP PAN HANGER 1"W FLAT BAR W/ 7/16"H* 1"W FLAT BAR WITH 7/16" HOLE 6.75" OVERAL LENGTH	40	5/21/2025	EA	2.00	2.00	_____

UHMW PARTS
UHMW PARTS

60	1.00	1.00	0.00	0.00
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Part ID/Sub ID	Piece#	Date Req'd	Unit Of Measur	Qty Req'd	Qty Due	Issue
06.P850941225 UHMW WEARSTRIP 1" X 1-1/2"	10	5/21/2025	FT	30.00	30.00	_____

Work Order ID	Part ID	Release	WantDate	Start Date	Finish Date	Qty	Drawing ID/Rev Engineer
	06.P8509495901LHD	20	5/21/2025	FT		10.00	10.00 _____
	UHMW WEARSTRIP L-SHAPE 1"X2-1/4" W/ NOT* 3/4" x 3/4" NOTCH						
	06.P8508436	30	5/21/2025	EA		3.00	3.00 _____
	UHMW SHOE RETURN 6" X 1-1/2" X 1"						
SUB-ASSY 1	70	1.00	1.00	0.00	0.00		
SUB-ASSY 1							



SUB-ASSY 2	80	1.00	1.00	0.00	0.00
SUB-ASSY 2					



FINAL ASSEM	90	1.00	1.00	0.00	0.00
FINALASSEMB					



Part ID/Sub ID	Piece#	Date Req'd	Unit Of Measur	Qty Req'd	Qty Due	Issue
BELT - 800S 12"W OH FT WHITE AC W/ WHITE AC RODS	10	5/21/2025		21.00	21.00	
37.1XI 1HP XTREME 143TC 1800RPM INV DUTY* STAINLESS STEEL XTREME RPM: 1800 FOOT OPTION: FOOTLESS FRAME: 143TC ENCLOSURE: TEFC	20	5/21/2025	EA	1.00	1.00	

Work Order ID	Part ID	Release	WantDate	Start Date	Finish Date		Qty	Drawing ID/Rev Engineer
RATING: INVERTER DUTY ELECTRICAL: 3 PHASE 460V ENCAPSULATED: ENCAPSULATED								
37.4SJ2	30	5/21/2025	EA				1.00	1.00 _____
STERLING SS HEL BEVEL SYMMETRICAL 32:1*								
STERLING SYMMETRICAL								
STAINLESS STEEL SMOOTH BODY								
403 HELICAL BEVEL								
32:1 31.539:1 (EXACT)								
140TC								
W/ TORQUE ARM								
37.SSK04125U	40	5/21/2025	EA				1.00	1.00 _____
SYMMETRICAL BUSHING 1-1/4" FOR SSK04 HE*								
SSK04-1.250UTBK								
STAINLESS STEEL								
1-1/4" SYMMETRICAL BUSHING KIT FOR								
SIZE SSK04 HELICAL BEVEL								
06.DRK	50	5/21/2025	EA				1.00	1.00 _____
DRIVE RESTRAINT KIT								
31.2808	60	5/21/2025	EA				6.00	6.00 _____
SPROCKET 800S 8T 1.5"SB 5.2"PD*								
PART #S3D8 G5CPE7 NG								
EZ CLEAN MOLDED SPROCKET								
15.142	70	5/21/2025	EA				1.00	1.00 _____
SANITARY 2" SS ROLL TYPE FERRULE								
31.91121	80	5/21/2025	EA				8.00	8.00 _____
RETAINER SNAP RING 1.5" SS*								
(SH-206SS)								
95.0141902P	90	5/21/2025	EA				6.00	6.00 _____
SPRAY NOZZLE 1/4 F8004-LN PLASTIC*								
ADDITIONAL PARTS REQ'D #S00202 & #06.S0415								
NATURAL PVDF								
35.UCF207.20	100	5/21/2025	EA				4.00	4.00 _____
KML 1-1/4" SS BEARING 4-BOLT FLG								
10.1010724	110	5/21/2025	EA				16.00	16.00 _____
HHC/SCREW 7/16-14 X 1-1/2" SS								

Work Order ID	Part ID	Release	WantDate	Start Date	Finish Date	Qty	Drawing ID/Rev	Engineer
	10.10407	120	5/21/2025	EA		16.00	16.00	
	FLAT WASHER 7/16" SS NON-TAXABLE							
	10.10507	130	5/21/2025	EA		16.00	16.00	
	HEX LOCK NUT 7/16"-14 SS							
	06.207.4-BOLT	250	5/21/2025	EA		3.00	3.00	
	SS BEARING COVER FITS 207 HOUSING 1-1/4* STAINLESS STEEL BEARING COVER, 4-BOLT PATTERN FOR FLANGE STYLE BEARING FITS 207 HOUSING FOR 1-1/4", 1-3/8", 1-7/16" AND 1-5/16" (THIS IS A CLOSED COVER.)							
	06.BG1.25-4HOLE	320	5/21/2025	EA		4.00	4.00	
	SS BEARING GUARD 1.25" 4-HOLE* STAINLESS STEEL (12 GAUGE) BEARING GUARD FOR 1-1/4" 4-HOLE BRG							
		350	5/21/2025			0.00	0.00	
	STABILIZER / TORQUE ARM ASSEMBLY -							
	37.207-UNI	360	5/21/2025	EA		1.00	1.00	
	STABILIZER BRACKET UNIVERSAL FITS 207* UNIVERSAL FITS 207 HOUSING FOR 1-1/4" OR 1-7/16" SHAFT							
	06.207-GBC343R	370	5/21/2025	EA		1.00	1.00	
	SS K343 SYMM/TLOCK GEARBOX COVER (RIGHT)* 06.207-GBC343R SS K343 SYMMETRICAL / TAPER LOCK GEARBOX COVER (RIGHT)* RIGHT HAND HORIZONTAL MOUNTING ORIENTATION							
	10.10507	380	5/21/2025	EA		1.00	1.00	
	HEX LOCK NUT 7/16"-14 SS							
	10.1010750	390	5/21/2025	EA		1.00	1.00	
	HHC/SCREW 7/16 X 3" SS							
	10.10407	400	5/21/2025	EA		3.00	3.00	
	FLAT WASHER 7/16" SS NON-TAXABLE							



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	10.10307	410	5/21/2025	EA		2.00	2.00 _____
	LOCK WASHER 7/16" SS						
	NON-TAXABLE						
		420	5/21/2025			0.00	0.00 _____
	D & F STANDADRD ESTOP -						
	45.800F1YP1	430	5/21/2025	EA		2.00	2.00 _____
	ALLEN BRADLEY E-STOP STATION						
	10.1080808	440	5/21/2025	EA		8.00	8.00 _____
	SOCKET CAP SCREW 8-32 X 1/2" SS*						
	8C50KCS3						
	10.10808N	450	5/21/2025	EA		8.00	8.00 _____
	NYLON LOCK NUT 8-32 SS*						
	8CNNE3						
		460	5/21/2025			0.00	0.00 _____
	MISCELLANEOUS -						
	10.1010416	540	5/21/2025	EA		6.00	6.00 _____
	HHC/SCREW 1/4-20 X 1" SS						
	10.10504	570	5/21/2025	EA		6.00	6.00 _____
	HEX NYLON LOCK NUT 1/4"-20 SS						
	NON-TAXABLE						
	10.1010616	620	5/21/2025	EA		12.00	12.00 _____
	HHC/SCREW 3/8-16 X 1" SS						
	FASTENAL P/N 1170105						
	(NON-TAXABLE)						
	10.10306	690	5/21/2025	EA		12.00	12.00 _____
	LOCK WASHER 3/8" SS						
	NON-TAXABLE						
	10.103	940	5/21/2025	EA		4.00	4.00 _____
	BOLT 5/16-24 X 1-1/4" SS						
	S00425	950	5/21/2025	EA		4.00	4.00 _____
	SPACER 1/4" X 3/4" X 5/16"ID						



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	99.NCA1B250300	960	5/21/2025	EA		1.00	1.00 _____
	CYLINDER SMC 2.5" BORE 3" STROKE* NCA1B250-0300 TIE ROD 7/16-20 THREAD						
	99.P573421	970	5/21/2025	EA		1.00	1.00 _____
	P57342-K0001 MP4 EYE KIT REXROTH #R432013377						
	99.J8008A	980	5/21/2025	EA		1.00	1.00 _____
	SS FEMALE ROD EYE 7/16-20 THREAD						
	47.02116	990	5/21/2025	EA		2.00	2.00 _____
	SET COLLAR 1" SS						
	47.020108	1000	5/21/2025	EA		6.00	6.00 _____
	SET COLLAR 1/2" SC-0500-SS						
	36.TIUB11BUL33	1010	5/21/2025	FT		5.00	5.00 _____
	SMC 3/8" SOLID BLUE TUBING TIUB11						
	36.KQ2L1136S	1020	5/21/2025	EA		6.00	6.00 _____
	SMC 3/8" TUBE X 3/8" MP KQ2L1136S 90D						
	36.KQ2L1135S	1030	5/21/2025	EA		3.00	3.00 _____
	SMC 3/8" TUBE X 1/4" MP KQ2L11-35S 90D						
	36.1X30646	1040	5/21/2025	EA		1.00	1.00 _____
	SUB BASE P68975 * REXROTH #R432036353						
	36.1X30826	1050	5/21/2025	EA		1.00	1.00 _____
	CERAMIC VALVE R432006435 (120V)* VENDOR PART PROGRESSION: GS10061-2440 > GT10061-2440 > R432006435						
	36.1F30703	1060	5/21/2025	EA		1.00	1.00 _____
	SOLENOID CONNECT NO LIGHT P69390						
	36.1F29878	1070	5/21/2025	EA		1.00	1.00 _____
	MALE QUICK DISCONNECT P-361 3/8"						
	36.1F24522	1080	5/21/2025	EA		2.00	2.00 _____
	MUFFLER SPD/CONTROL ASP-3SC* 3/8						
	36.1F18083	1090	5/21/2025	EA		1.00	1.00 _____
	SMC 3/8" FILTER REGULATOR LUBRICATOR*						



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	MI#774X00205 AC30-NO3G 3Z*						
	35.UCPA205.16 KML 1" SS BEARING TB	1100	5/21/2025	EA		2.00	2.00 _____
	30.40706 COUPLING SS 3/8"	1110	5/21/2025	EA		1.00	1.00 _____
	30.40206C NIPPLE SS 3/8" CLOSE	1120	5/21/2025	EA		1.00	1.00 _____
	02.BSR212 BEARING SIZE ROD 1" SS	1130	5/21/2025	FT		1.00	1.00 _____
SHIPPING SHIPPING	100	1.00	1.00	0.00	0.00		



OS
MACHINE

110	1.00	1.00	0.00	0.00
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Part ID/Sub ID	Piece#	Date Reqd	Unit Of Measur	Qty Reqd	Qty Due	Issue
06.DS1215-1.25 SHAFT 12" DRIVE WITH 1-1/4 JOURNAL	40	5/21/2025	EA	1.00	1.00	_____
06.IS1215-1.25 SHAFT 12" IDLE WITH 1-1/4 JOURNAL	80	5/21/2025	EA	1.00	1.00	_____
REWORK-S REWORK-S	120	1.00	1.00	0.00	0.00	





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REWORK-E	130	1.00	1.00	0.00	0.00		
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REWORK-P	140	1.00	1.00	0.00	0.00		
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JOB NAME

Wayne Union Spring AL

JOB NUMBER

121241-C 32

MATERIAL SIZE

1" x 11 G.A Tubing

PIECES

LENGTH

COPE/ANGLE

LH + RH

1 1'-2 1/2" SC

M.G