

EQUIPMENT SPEC SHEET

REVISION:



NAME & LOCATION	WAYNE FARMS	UNION SPRING, AL	CUSTOMER NUMBER	C121241			
ITEM NUMBER	C-55	ITEM SERIAL NUMBER	C121241-C-55	ITEMS REQ'D	1		
ENGINEER	GARY CAMBRON	SALESMAN	HEATH MORROW	CAD TECH DESIGNER	KYLE HANCOCK		
EQUIPMENT TYPE	FB ACCUMULATING CONV	CAD TECH DETAILER	KYLE WRIGHT				
1 BELT MANUF.	INTRALOX	2	SERIES	800S	3	BELT TYPE	ROLLER TOP
4 BELT LENGTH	56'	5	BELT COLOR	GREY	6	BELT MATERIAL	AC (Acetal)
7 FRICTION SPACING	N/A	8	BELT INDENT	N/A	9	CENTER NOTCH	N/A
10 BELT WIDTH	18"	11	WEARSTRIP	1"X1-1/2" UHMW	12	BELT PIN MAT.	AC (Acetal)
13 BELT FLIGHTS	NO	14	FLIGHT HEIGHT	N/A	15	FLIGHT TYPE	N/A
16 FLIGHT CENTERS	N/A	17	FLIGHT INDENT	N/A	18	CENTER NOTCH	N/A
19 T.O.B. INFEED	30"	20	T.O.B. DISCHARGE	30"			
21 IDLE SPROCKET	10 TOOTH	22	PITCH DIAMETER	6.5" PD	23	BORE SIZE/TYPE	1-1/2" SQUARE
24 DRIVE SPROCKET	10 TOOTH	25	PITCH DIAMETER	6.5" PD	26	BORE SIZE/TYPE	1-1/2" SQUARE
27 SPROCKETS @ DRV	3	28	SPROCKETS @ IDLE	3	29	BELT SCRAPE	NO
30 BELT WASHER	NO	31	DRIP PAN	NO	32	DRIP PAN @ DRIVE	YES
33 DRIVE SIDE	RIGHT	34	DRIVE TYPE	EXTREME DUTY	35	MTR/GB FRAME	143TC/145TC
36 MOTOR	STERLING	37	HORSEPOWER	2 HP	38	FPM	60 FPM
39 GEARBOX	K343	40	RATIO	40:1 50:1	41	MULTIPLIER	NO
42 EQUIP. MAT.	1/4" SS	43	LEGS	2" ANGLE	44	TAKE UP	CATENARY SAG

PARTS and or MATERIAL UNIQUE TO THIS ITEM(S) / SPECIAL DESIGN SPECS (Please explain)

etching

SAFETY LABELS AND E-STOPS TO BE LOCATED AS SHOWN.

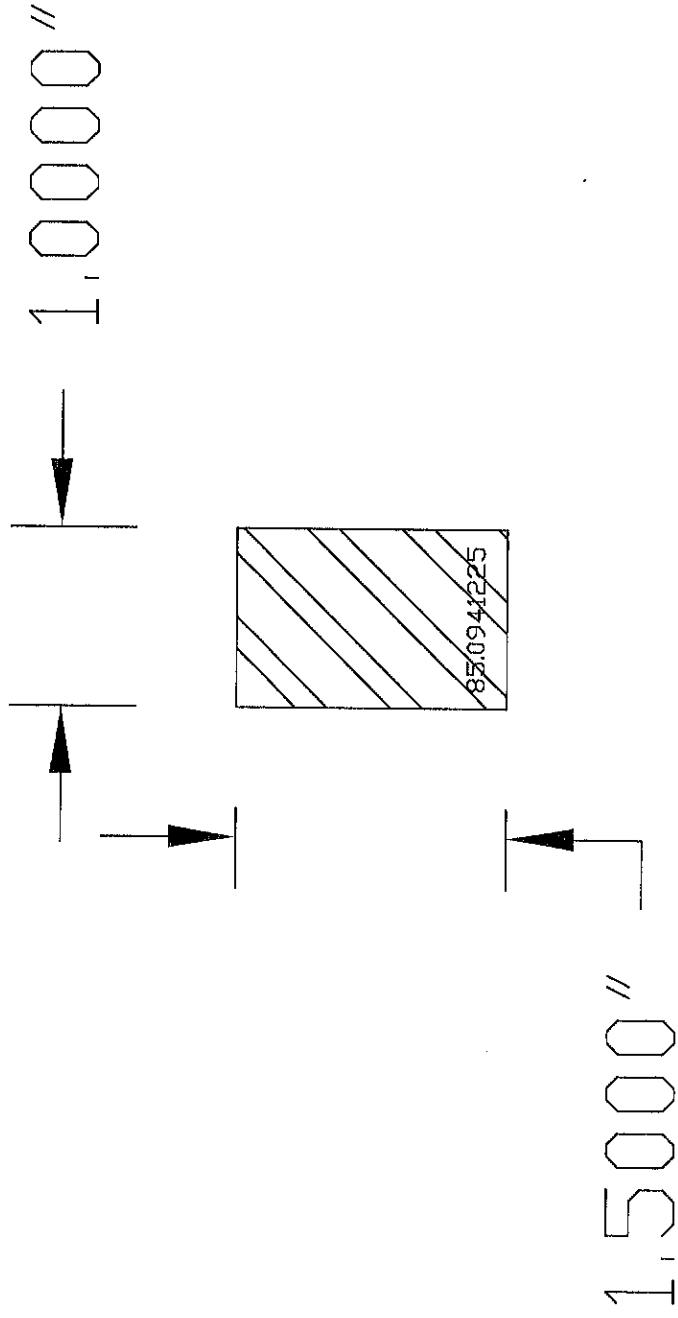
THIS ITEM GETS A DRIVE RESTRAINT KIT

DRAWING COMPLETION DATE

8/8/2025

DELIVERY DATE

11/21/2025



06.P850941225

UHMW CTR CWAY
100 FEET REQUIRED
WAYNE FARMS-
UNION SPRINGS, AL
C121241-C-55

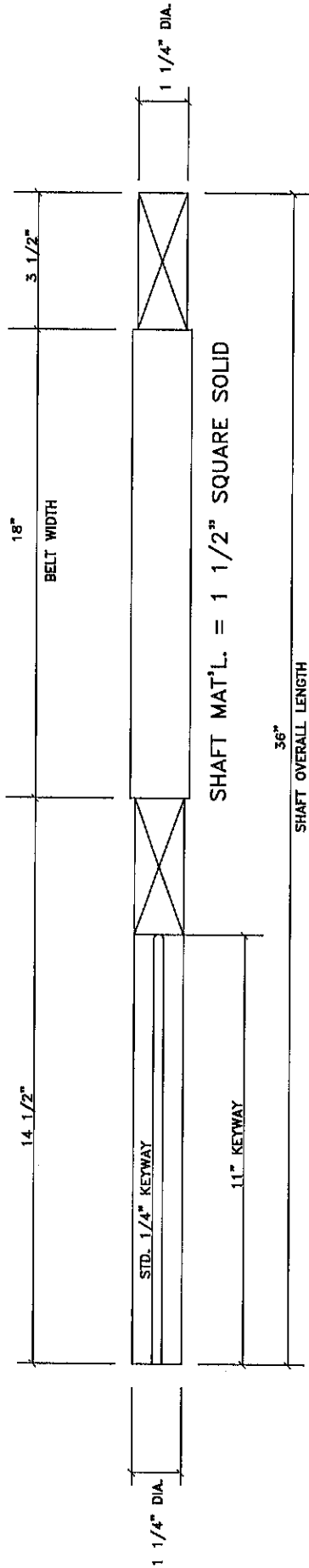
STD. 1 1/2" SQUARE SOLID SHAFT

FORM DRAWING ONLY, THIS IS NOT TO SCALE !

JOB NUMBER : C121241-C-55
CUSTOMER : WAYNE FARMS
LOCATION : UNION SPRINGS, AL

DATE : 8/8/2025
MATERIAL : T303 SS

DETAILER : KYLE WRIGHT
SHOP CHECKER :



DRIVE SHAFT DETAIL QTY. 1 REQ'D.

STD. 1 1/2" SQUARE SOLID SHAFT

FORM DRAWING ONLY, THIS IS NOT TO SCALE !

JOB NUMBER : C121241-C-55

DATE : 8/8/2025

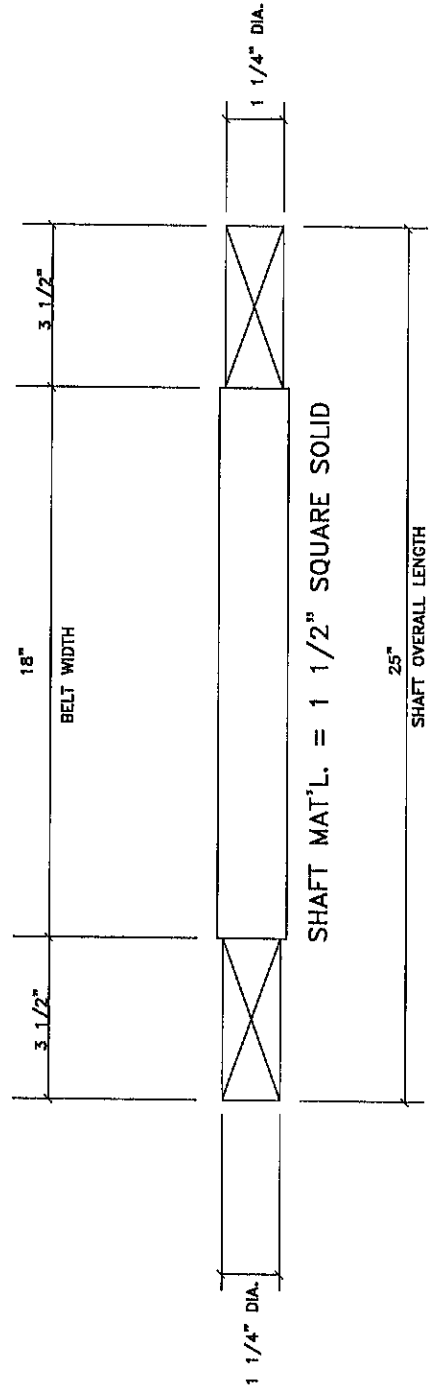
DETAILER : KYLE WRIGHT

CUSTOMER : WAYNE FARMS

MAT'L : T303 SS

SHOP CHECKER :

LOCATION : UNION SPRINGS, AL



IDLE SHAFT DETAIL QTY. 1 REQ'D.

STD. 1 1/2" SQUARE SOLID SHAFT



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Work Order ID	Part ID	Release	WantDate	Start Date	Finish Date	Qty	Drawing ID/Rev Engineer
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121241-C-55/S DFM500S18 5/21/2025 11/14/2025

1.00



Drawing Rev:

D&F STRAIGHT CONVEYOR 18"

DENICE

Order ID:
Part ID:

Customer:

Ship To:

Shop Resources Type	Seq#	End Qty	Start Qty	Setup Hrs	Run Hrs	Start Date	Finish Date	Drawing ID/Rev Engineer
ENGINEERING ENGINEERING	10	1.00	1.00	0.00	0.00			



LASER SHOP LASER SHOP	20	1.00	1.00	0.00	0.00			
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SHOP1 SHOP1	30	1.00	1.00	0.00	0.00			
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Part ID/Sub ID	Piece#	Date Reqd	Unit Of Measur	Qty Reqd	Qty Due	Issue
01.S101 3/16" PLATE SS 48X120	10	6/17/2025	4X10	0.00	0.00	_____
01.S104	20	6/17/2025	5X10	0.00	0.00	_____



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Work Order ID	Part ID	Release	WantDate	Start Date	Finish Date	Qty	Drawing ID/Rev Engineer
	3/16" PLATE SS 60X120						
	01.S108 1/4" PLATE SS 48X120	30	6/17/2025	4X10		0.00	0.00 _____
	01.S111 1/4" PLATE SS 60X120	40	6/17/2025	5X10		0.00	0.00 _____
	01.S127 12GA SHEET SS 48X120	50	6/17/2025	4X10		0.00	0.00 _____
	01.S129 12GA SHEET SS 60X120	60	6/17/2025	5X10		0.00	0.00 _____
	02.RR206 ROUND ROD 1/2" SS	70	6/17/2025	FT		0.00	0.00 _____
	02.RR208 ROUND ROD 3/4" 304 SS	80	6/17/2025	FT		0.00	0.00 _____
	03.A612 ANGLE IRON 2" X 2" X 1/4" SS	90	6/17/2025	FT		0.00	0.00 _____
SHOP2 SHOP2	40	1.00	1.00	0.00	0.00		



Part ID/Sub ID	Piece#	Date Req'd	Unit Of Measur	Qty Req'd	Qty Due	Issue
06.S00070 LEG INSERT 1-1/2"X 1-1/2" X 1/2"* 3/4" THDS.	10	6/17/2025	EA	12.00	12.00	_____

SHOP3 SHOP3	50	1.00	1.00	0.00	0.00
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Part ID/Sub ID	Piece#	Date Req'd	Unit Of Measur	Qty Req'd	Qty Due	Issue
S00371-S LEG ADJUSTER 9"X3/4" ATR W/SS PAD 10GA*	40	6/17/2025	EA	12.00	12.00	_____



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Work Order ID	Part ID	Release	WantDate	Start Date	Finish Date	Qty	Drawing ID/Rev Engineer
	SWIVEL TYPE						
	S00421A	50	6/17/2025	EA		1.00	1.00 _____
	DRIVE DRIP PAN 30" X 11" (FOR NORD\STOBER GEARBOXES)						
	06.DRK	60	6/17/2025	EA		1.00	1.00 _____
	DRIVE RESTRAINT KIT						
	06.S00421HA	70	6/17/2025	EA		2.00	2.00 _____
	SS DRIP PAN HANGER 1"W FLAT BAR W/ 7/16"H* 1"W FLAT BAR WITH 7/16" HOLE 6.75" OVERAL LENGTH						
UHMW PARTS	60	1.00	1.00	0.00	0.00		
UHMW PARTS							



Part ID/Sub ID	Piece#	Date Reqd	Unit Of Measur	Qty Reqd	Qty Due	Issue
06.P850941225	10	6/17/2025	FT	100.00	100.00	_____
UHMW WEARSTRIP 1" X 1-1/2"						
	20	6/17/2025		20.00	20.00	_____
UHMW CTR RWAY SEE PRINT						
	30	6/17/2025		40.00	40.00	_____
UHMW L-SHAPED RWAY SEE PRINT						
	40	6/17/2025		1.00	1.00	_____
UHMW CTR SHOE SEE PRINT						
	50	6/17/2025		2.00	2.00	_____
UHMW L-SHAPED SHOE SEE PRINT						
	60	5/21/2025		1.00	1.00	_____



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UHMW PRODUCT STOP
SEE PRINT

SUB-ASSY 1	70	1.00	1.00	0.00	0.00		
SUB-ASSY 1							



SUB-ASSY 2	80	1.00	1.00	0.00	0.00		
SUB-ASSY 2							



FINAL ASSEM	90	1.00	1.00	0.00	0.00		
FINALASSEMB							



Part ID/Sub ID	Piece#	Date Reqd	Unit Of Measur	Qty Reqd	Qty Due	Issue
		10 6/17/2025		56.00	56.00	_____
BELT - 800S 18"W ROLLER TOP GREY AC W/ WHITE AC RODS						
37.2XI	20	6/17/2025	EA	1.00	1.00	_____
2HP XTREME 145TC 1800RPM INV DUTY*						
STAINLESS STEEL						
XTREME						
RPM: 1800						
FOOT OPTION: FOOTLESS						
FRAME: 145TC						
ENCLOSURE: TEFC						
RATING: INVERTER DUTY						
ELECTRICAL: 3 PHASE 460V						
ENCAPSULATED: ENCAPSULATED						



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Work Order ID	Part ID	Release	WantDate	Start Date	Finish Date	Qty	Drawing ID/Rev Engineer
	37.4SL2	30	6/17/2025	EA		1.00	1.00 _____
	STERLING SS HEL BEVEL SYMMETRICAL 50:1* STERLING SYMMETRICAL STAINLESS STEEL SMOOTH BODY 403 HELICAL BEVEL 50:1 49:347:1 (EXACT) 140TC W/ TORQUE ARM						
	37.SSK04125U	40	6/17/2025	EA		1.00	1.00 _____
	SYMMETRICAL BUSHING 1-1/4" FOR SSK04 HE* SSK04-1.250UTBK STAINLESS STEEL 1-1/4" SYMMETRICAL BUSHING KIT FOR SIZE SSK04 HELICAL BEVEL						
	31.2810	50	6/17/2025	EA		6.00	6.00 _____
	SPROCKET 800S 10T 1.5"SB 6.5"PD* #S3D8 G5CZE7 NG EZ CLEAN SPROCKET						
	SET COLLARS	60	6/17/2025			0.00	0.00 _____
	31.91121	80	6/17/2025	EA		8.00	8.00 _____
	RETAINER SNAP RING 1.5" SS* (SH-206SS)						
	BEARING ASSEMBLY	110	6/17/2025			0.00	0.00 _____
	35.UCF207.20	120	6/17/2025	EA		4.00	4.00 _____
	KML 1-1/4" SS BEARING 4-BOLT FLG						
	10.1010724	130	6/17/2025	EA		16.00	16.00 _____
	HHC/SCREW 7/16-14 X 1-1/2" SS						
	10.10407	140	6/17/2025	EA		16.00	16.00 _____
	FLAT WASHER 7/16" SS NON-TAXABLE						
	10.10507	150	6/17/2025	EA		16.00	16.00 _____
	HEX LOCK NUT 7/16"-14 SS						



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Work Order ID	Part ID	Release	WantDate	Start Date	Finish Date	Qty	Drawing ID/Rev Engineer
	45.800F1YP1	530	6/17/2025	EA		2.00	2.00 _____
	ALLEN BRADLEY E-STOP STATION						
	10.1080808	540	6/17/2025	EA		8.00	8.00 _____
	SOCKET CAP SCREW 8-32 X 1/2" SS* 8C50KCS3						
	10.10808N	550	6/17/2025	EA		8.00	8.00 _____
	NYLON LOCK NUT 8-32 SS* 8CNN3						
		560	6/17/2025			0.00	0.00 _____
	MISCELLANEOUS -						
	10.1011013	570	6/17/2025	EA		6.00	6.00 _____
	HH LAG SCREW SS 1/4 X 1" NON TAXABLE						
	10.1010616	720	6/17/2025	EA		6.00	6.00 _____
	HHC/SCREW 3/8-16 X 1" SS FASTENAL P/N 1170105 (NON-TAXABLE)						
	10.10306	790	6/17/2025	EA		6.00	6.00 _____
	LOCK WASHER 3/8" SS NON-TAXABLE						
	10.1010824	870	6/17/2025	EA		8.00	8.00 _____
	HHC/SCREW 1/2-13 X 1-1/2"SS NON-TAXABLE						
	10.10508	900	6/17/2025	EA		8.00	8.00 _____
	HEX LOCK NUT 1/2" -13 SS						
FINAL ASSEM	100	1.00	1.00	0.00	0.00		
FINALASSEMB							



OS 110 1.00 1.00 0.00 0.00



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Work Order ID	Part ID	Release	WantDate	Start Date	Finish Date	Qty	Drawing ID/Rev Engineer
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MACHINE



Part ID/Sub ID	Piece#	Date Reqd	Unit Of Measur	Qty Reqd	Qty Due	Issue
06.DS1815-1.25 SHAFT 18" DRIVE WITH 1-1/4 JOURNAL	30	5/21/2025	EA	1.00	1.00	_____
06.IS1815-1.25 SHAFT 18" IDLE WITH 1-1/4 JOURNAL	70	5/21/2025	EA	1.00	1.00	_____

REWORK-S	120	1.00	1.00	0.00	0.00
REWORK-S					

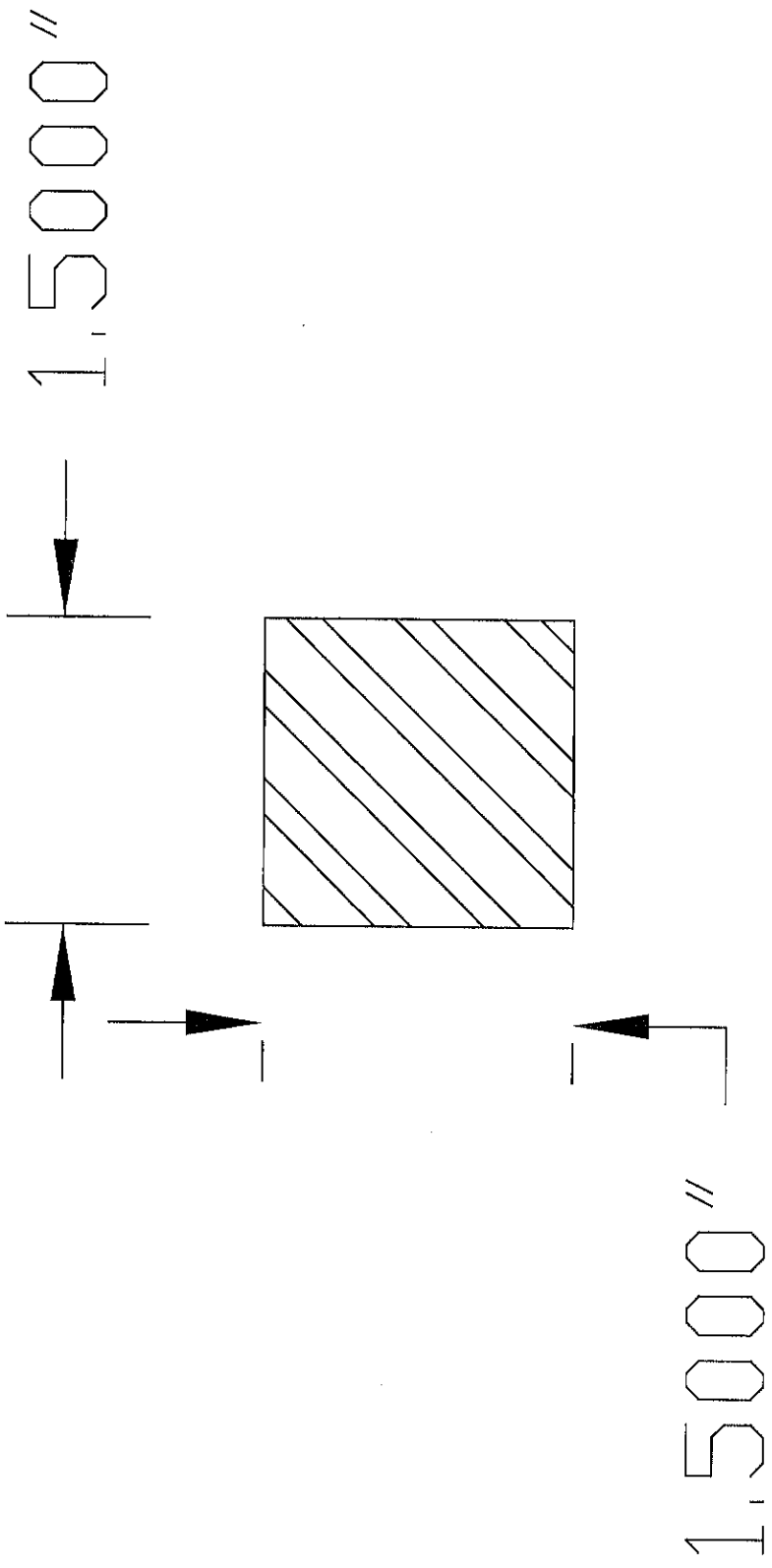


REWORK-E	130	1.00	1.00	0.00	0.00
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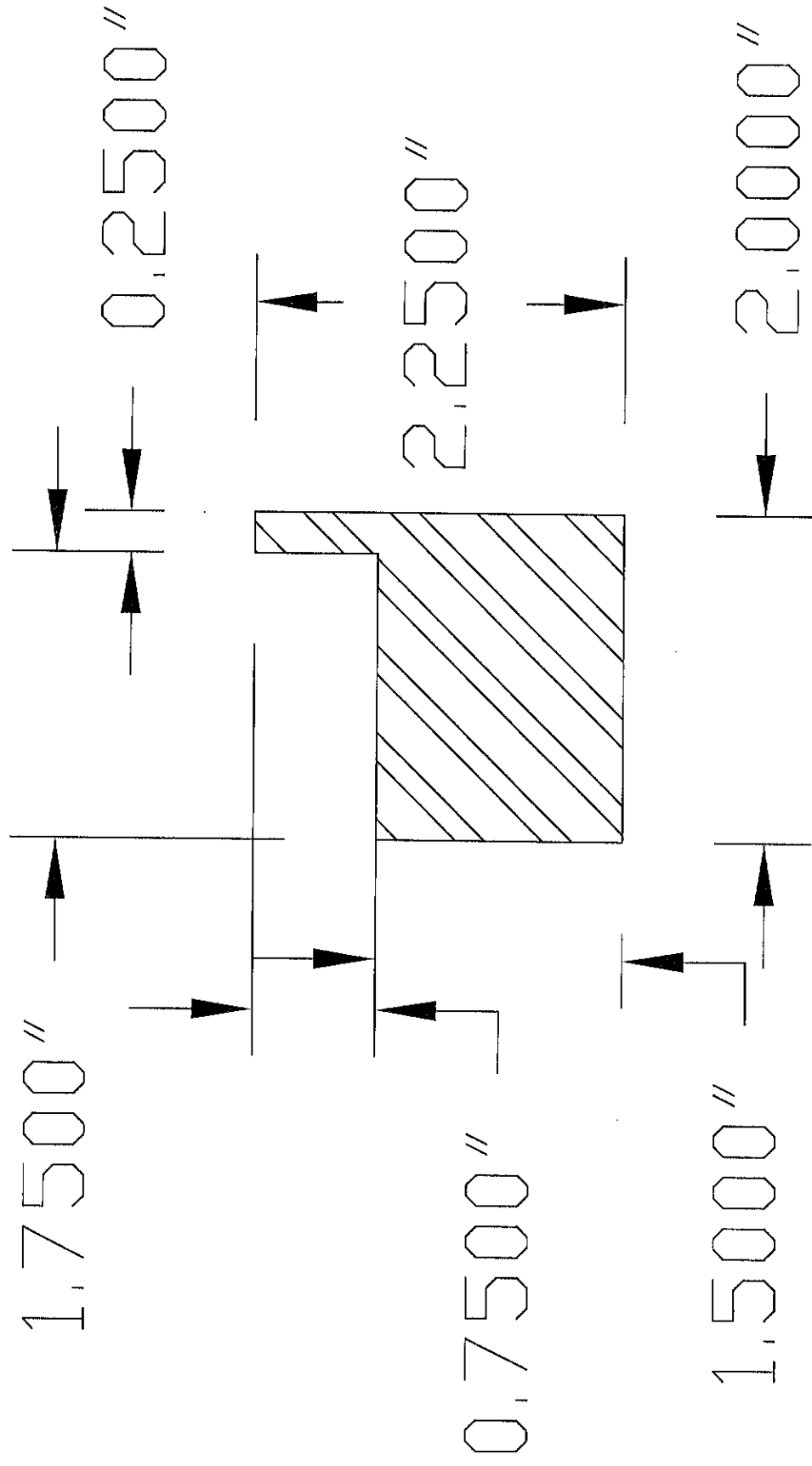


REWORK-P	140	1.00	1.00	0.00	0.00
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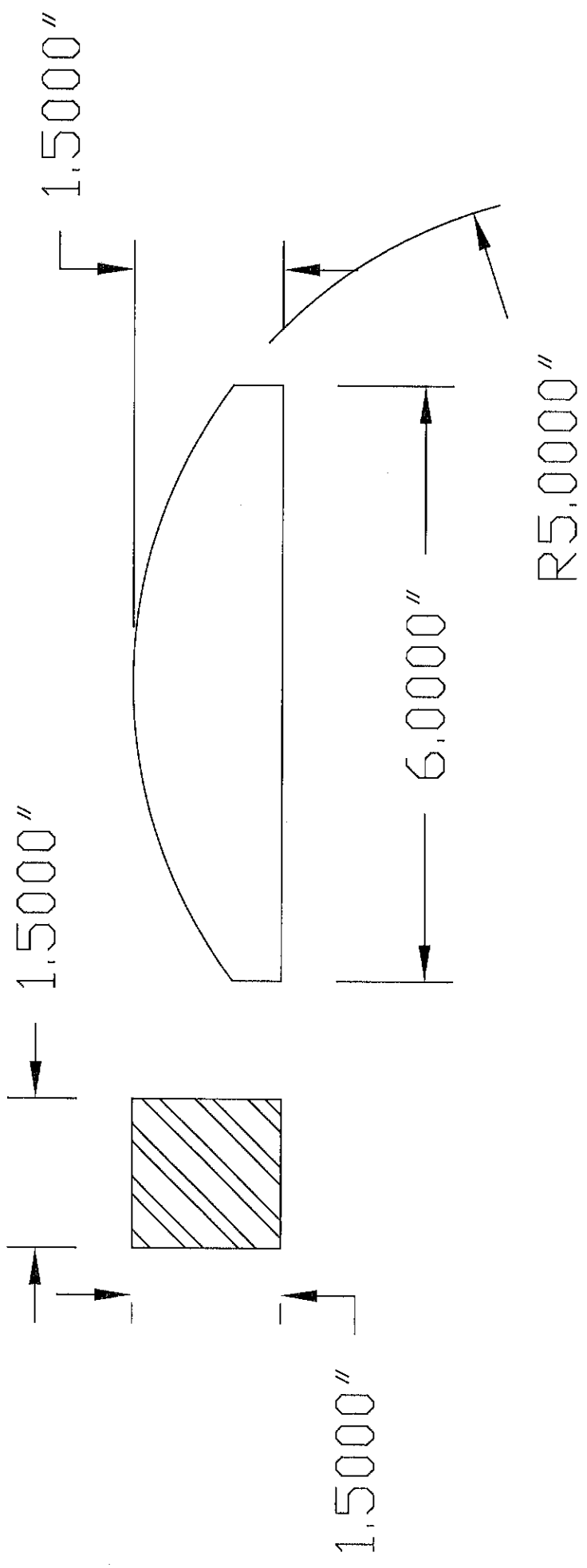




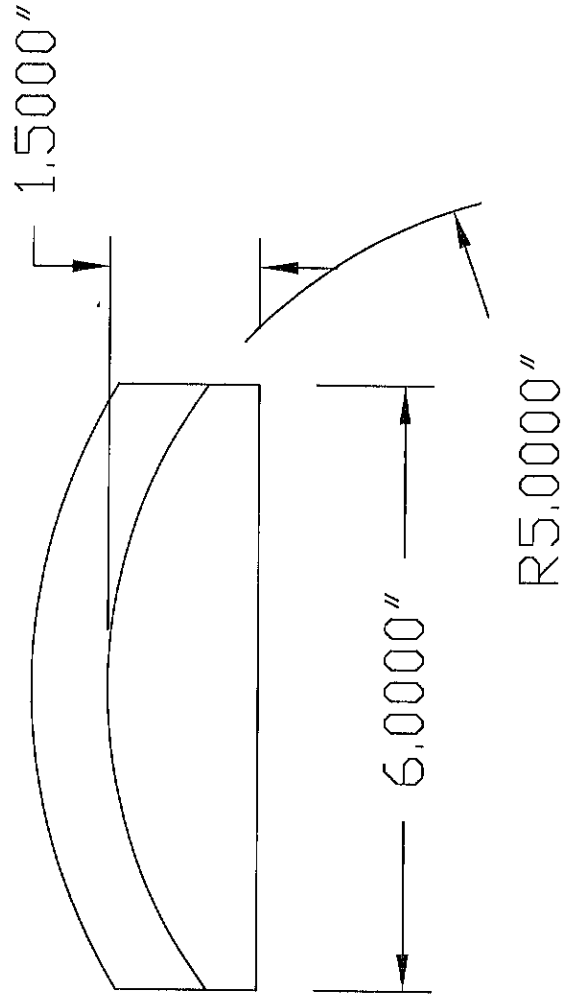
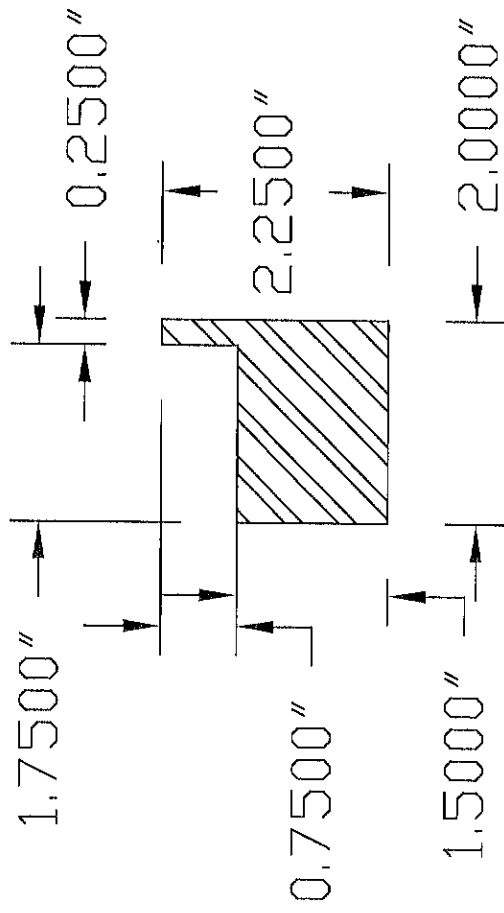
UHMW CTR RWAY
20 FEET REQUIRED
WAYNE FARMS-
UNION SPRINGS, AL
C121241-C-55



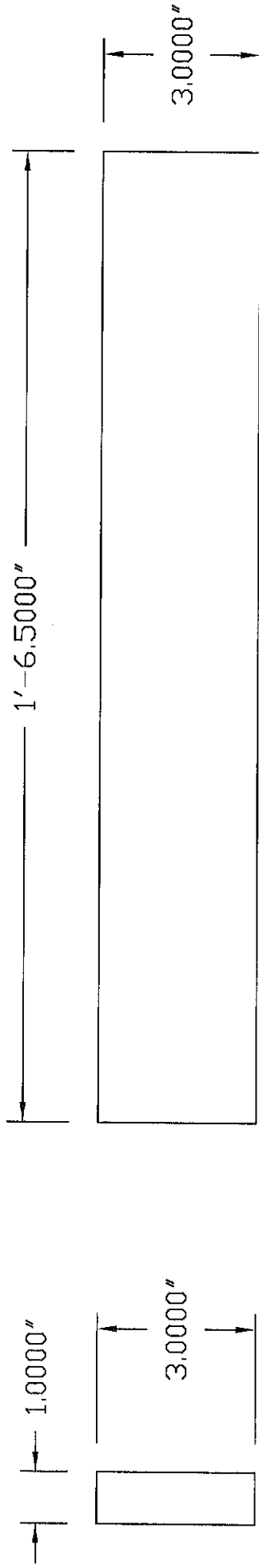
UHMW L-SHAPED RWAY
40 FEET REQUIRED
WAYNE FARMS-
UNION SPRINGS, AL
C121241-C-55



UHMW CTR SHOE
(1) REQUIRED
WAYNE FARMS--
UNION SPRINGS, AL
C121241-C-55



UHMW L-SHAPED SHOE
 (2) REQUIRED
 WAYNE FARMS-
 UNION SPRINGS, AL
 C121241-C-55



UHMW PRODUCT STOP
C121241-C-55
WAYNE FARMS-
UNION SPRINGS, AL