

EQUIPMENT SPEC SHEET

REVISION:



NAME & LOCATION	WAYNE FARMS	UNION SPRING, AL	CUSTOMER NUMBER	C121241
ITEM NUMBER	DF-X4	ITEM SERIAL NUMBER	C121241-DF-X4	
ENGINEER	GARY CAMBRON	SALESMAN	HEATH MORROW	
EQUIPMENT TYPE	BONELESS DRUM INCLINE CONV			
1 BELT MANUF.	INTRALOX	2 SERIES	800S	
4 BELT LENGTH		5 BELT COLOR	BLUE	
7 FRICTION SPACING	N/A	8 BELT INDENT	N/A	
10 BELT WIDTH	12"	11 WEARSTRIP	1"X1-1/2" UHMW	
13 BELT FLIGHTS	YES	14 FLIGHT HEIGHT	4"	
16 FLIGHT CENTERS	12"	17 FLIGHT INDENT	1.3"	
19 T.O.B. INFEED		20 T.O.B. DISCHARGE		
21 IDLE SPROCKET	8 TOOTH	22 PITCH DIAMETER	5.2" PD	
24 DRIVE SPROCKET	8 TOOTH	25 PITCH DIAMETER	5.2" PD	
27 SPROCKETS @ DRV	3	28 SPROCKETS @ IDLE	3	
30 BELT WASHER	YES	31 DRIP PAN	YES	
33 DRIVE SIDE	LEFT	34 DRIVE TYPE	EXTREME DUTY	
36 MOTOR	STERLING	37 HORSEPOWER	1 HP	
39 GEARBOX	K343	40 RATIO	40:1	
42 EQUIP. MAT.	1/4" SS	43 LEGS	N/A	
3 BELT TYPE	OH FT			
6 BELT MATERIAL	AC (Acetal)			
9 CENTER NOTCH	N/A			
12 BELT PIN MAT.	BLUE AC (Acetal)			
15 FLIGHT TYPE	STREAMLINE			
18 CENTER NOTCH				
23 BORE SIZE/TYPE	1-1/2" SQUARE			
26 BORE SIZE/TYPE	1-1/2" SQUARE			
29 BELT SCRAPE	NO			
32 DRIP PAN @ DRIVE	YES			
35 MTR/GB FRAME	143TC/145TC			
38 FPM	60 FPM			
41 MULTIPLIER	NO			
44 TAKE UP	STANDARD			

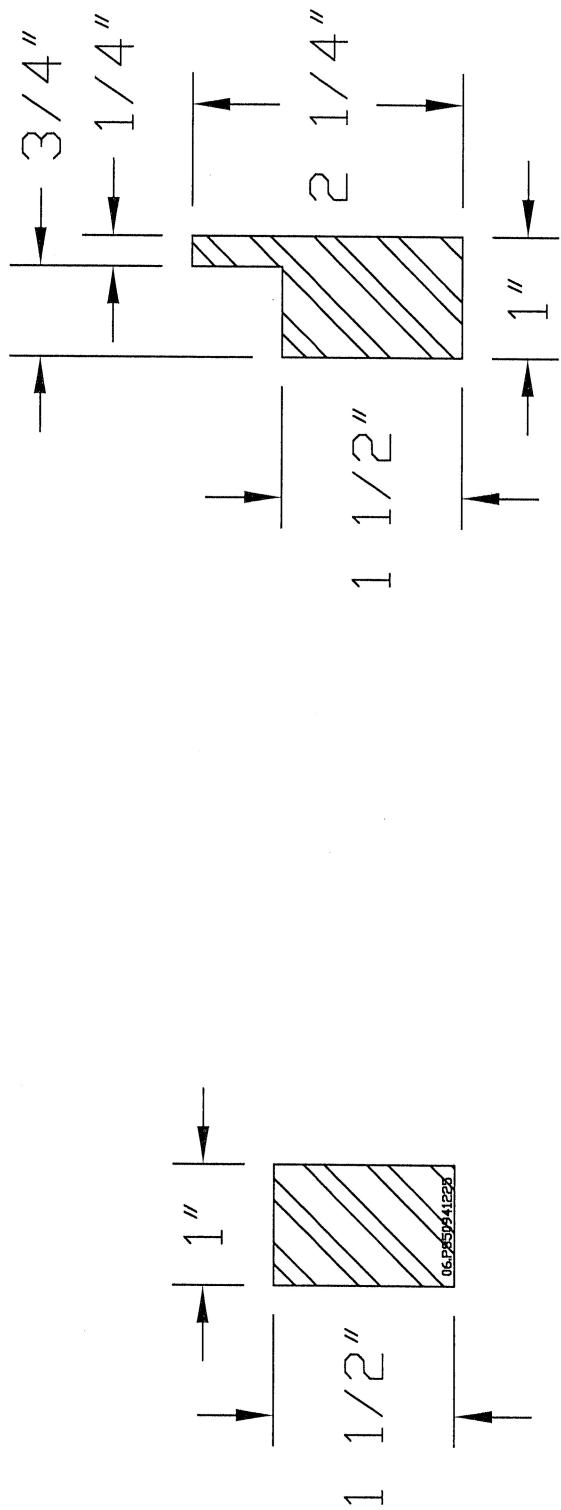
PARTS and or MATERIAL UNIQUE TO THIS ITEM(S) / SPECIAL DESIGN SPECS (Please explain)

SAFETY LABELS AND E-STOPS TO BE LOCATED AS SHOWN.

THIS ITEM GETS A DRIVE RESTRAINT KIT

ETCHED METAL SAFETY LABELS.

THIS ITEM WILL ATTACH TO C121241-DF208 CONELINE



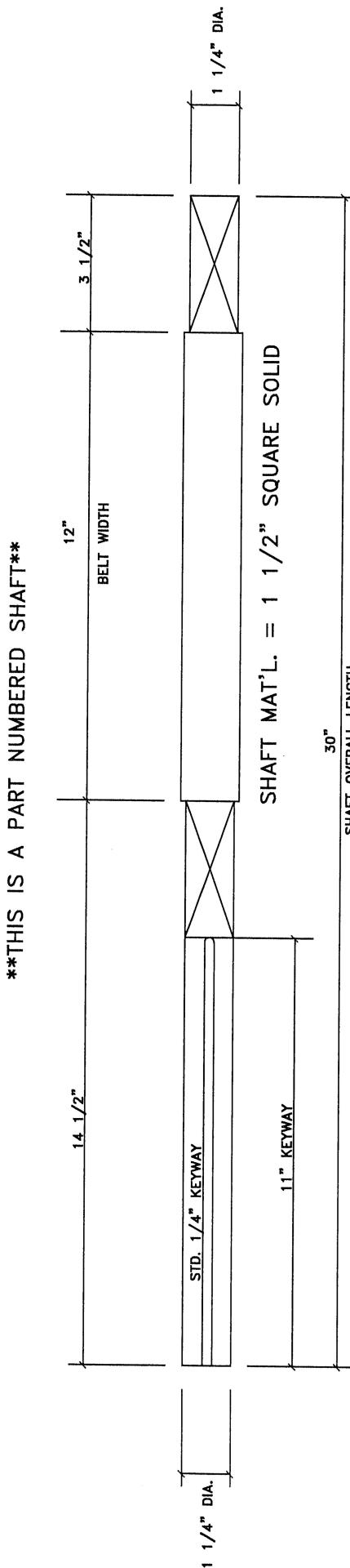
06.P850941225
(60) FT REQ'D
WAYNE FARMS -
UNION SPRINGS, AL
C121241-DF-X4

06.P8509495901LHD
(30) FT REQ'D
WAYNE FARMS -
UNION SPRINGS, AL
C121241-DF-X4

STD. 1 1/2" SQUARE SOLID SHAFT

FORM DRAWING ONLY, THIS IS NOT TO SCALE !

JOB NUMBER :	C121241-DF-X4	DATE :	8/28/2025
CUSTOMER :	WAYNE FARMS	MAT'L :	T303 SS
LOCATION :	UNION SPRINGS, AL	**THIS IS A PART NUMBERED SHAFT**	



DRIVE SHAFT DETAIL QTY. 1 REQ'D.

DETAILER : GABRIEL PEREZ
SHOP CHECKER : _____

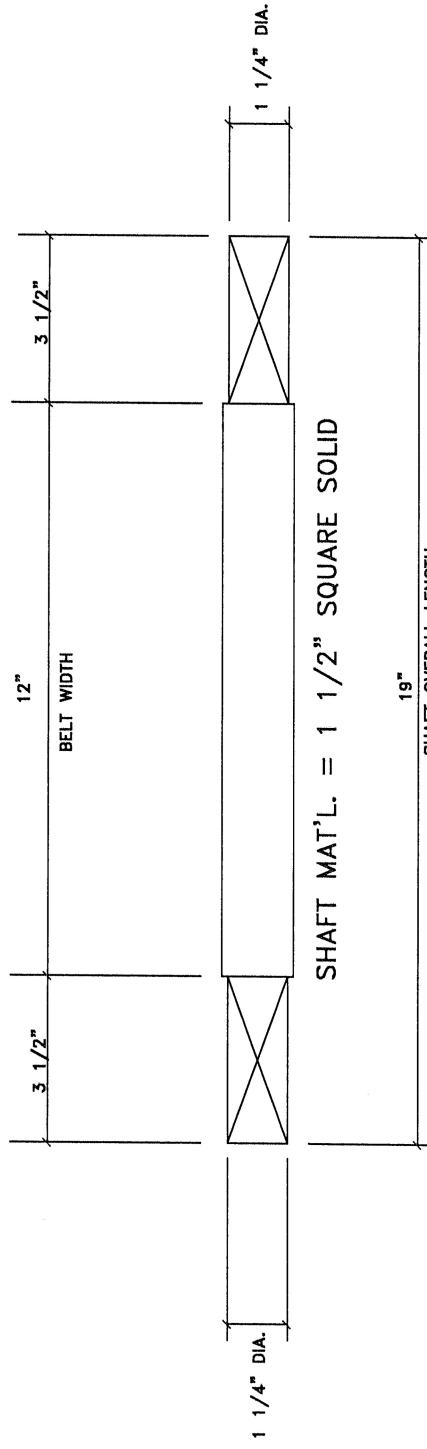
STD. 1 1/2" SQUARE SOLID SHAFT

FORM DRAWING ONLY, THIS IS NOT TO SCALE !

JOB NUMBER : C121241-DF-X4
 CUSTOMER : WAYNE FARMS
 LOCATION : UNION SPRINGS, AL

DATE : 8/28/2025
 MAT'L : T303 SS
 DETAILER : GABRIEL PEREZ
 SHOP CHECKER : _____

THIS IS A PART NUMBERED SHAFT



IDLE SHAFT DETAIL QTY. 1 REQ'D.



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Work Order ID	Part ID	Release	WantDate	Start Date	Finish Date	Qty	Drawing ID/Rev Engineer
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121241-DF-X4/S DFM500I12 5/21/2025 11/14/2025 1.00



Drawing Rev:

D&F INCLINE CONVEYOR 12" WI

DENICE

Order ID:
Part ID:

Customer:

Ship To:

Shop Resources Type	Seq#	End Qty	Start Qty	Setup Hrs	Run Hrs	Start Date	Finish Date	Drawing ID/Rev
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ENGINEERING 10 1.00 1.00 0.00 0.00



LASER SHOP 20 1.00 1.00 0.00 0.00



SHOP1 30 1.00 1.00 0.00 0.00



Part ID/Sub ID	Piece#	Date Reqd	Unit Of Measur	Qty Reqd	Qty Due	Issue
01.S101 3/16" PLATE SS 48X120	10	5/21/2025	4X10	0.00	0.00	_____
01.S104	20	5/21/2025	5X10	0.00	0.00	_____



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Work Order ID	Part ID	Release	WantDate	Start Date	Finish Date	Qty	Drawing ID/Rev Engineer
	3/16" PLATE SS 60X120						
	01.S108 1/4" PLATE SS 48X120		30 5/21/2025	4X10		0.00	0.00 _____
	01.S111 1/4" PLATE SS 60X120		40 5/21/2025	5X10		0.00	0.00 _____
	01.S127 12GA SHEET SS 48X120		90 5/21/2025	4X10		0.00	0.00 _____
	01.S129 12GA SHEET SS 60X120		100 5/21/2025	5X10		0.00	0.00 _____
	05.T804 TUBING SS 1"SQ X 11GA		290 5/21/2025	FT		0.00	0.00 _____
	30.40706 COUPLING SS 3/8"		330 5/21/2025	EA		1.00	1.00 _____
	S00024 TUBING END CAP - 1" SQ X 12 GA		340 5/21/2025	EA		1.00	1.00 _____
SHOP2	40	1.00	1.00	0.00	0.00		
SHOP2							



Part ID/Sub ID	Piece#	Date Reqd	Unit Of Measur	Qty Reqd	Qty Due	Issue
06.S0421 SLIDE QUICK CONNECT TAKEUP 4 FT REQ'D (AMW) 7/16" SQUARE BAR QTY. OF (4) REQ'D PER ASSY		80 5/21/2025	EA		0.00	0.00 _____
SHOP3	50	1.00	1.00	0.00	0.00	
SHOP3						



Part ID/Sub ID	Piece#	Date Reqd	Unit Of Measur	Qty Reqd	Qty Due	Issue
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Work Order ID	Part ID	Release	Want Date	Start Date	Finish Date	Qty	Drawing ID/Rev Engineer
	02.SB402		10 5/21/2025	FT		0.00	0.00 _____
	SQUARE BAR 1/4" SS FOR GEARBOXES						
	06.S0415		20 5/21/2025	EA		2.00	2.00 _____
	BELT WASH 12" SPLASH SHIELD STD 304						
	S00421A		60 5/21/2025	EA		1.00	1.00 _____
	DRIVE DRIP PAN 30" X 11" (FOR NORD\STOBER GEARBOXES)						
	06.S00421HA		80 5/21/2025	EA		2.00	2.00 _____
	SS DRIP PAN HANGER 1"W FLAT BAR W/ 7/16"H*						
	1"W FLAT BAR WITH 7/16" HOLE						
	6.75" OVERAL LENGTH						
UHMW PARTS	60	1.00	1.00	0.00	0.00		
UHMW PARTS							



Part ID/Sub ID	Piece#	Date Reqd	Unit Of Measur	Qty Reqd	Qty Due	Issue
06.P850941225		10 5/21/2025	FT	60.00	60.00	_____
UHMW WEARSTRIP 1" X 1-1/2"						
06.P8509495901LHD		20 5/21/2025	FT	30.00	30.00	_____
UHMW WEARSTRIP L-SHAPE 1"X2-1/4" W/ NOT*						
		30 5/21/2025		20.00	20.00	_____
UHMW BEVELED INDENT, SEE DRAWING						
		40 5/21/2025		40.00	40.00	_____
UHMW REC INDENT, SEE DRAWING						
		50 5/21/2025		2.00	2.00	_____
UHMW INDENT UPR RAD, SEE DRAWING						
		60 5/21/2025		2.00	2.00	_____
UHMW INDENT LWR RAD (2) REQ'D 1LH-1RH, SEE DRAWING						



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Work Order ID	Part ID	Release	WantDate	Start Date	Finish Date	Qty	Drawing ID/Rev Engineer
		70	5/21/2025			3.00	3.00 _____
	UHMW CWAY UPR RAD, SEE DRAWING						
		80	5/21/2025			3.00	3.00 _____
	UHMW CWAY LWR RAD, SEE DRAWING						
		90	5/21/2025			2.00	2.00 _____
	UHMW L-SHAPED RWAY UPR RAD (2) REQ'D 1LH-1RH, SEE DRAWING						
		100	5/21/2025			2.00	2.00 _____
	UHMW L-SHAPED RWAY LWR RAD (2) REQ'D 1LH-1RH, SEE DRAWING						
SUB-ASSY 1	70	1.00		1.00	0.00	0.00	
SUB-ASSY 1							



SUB-ASSY 2 80 1.00 1.00 0.00 0.00
SUB-ASSY 2



FINAL ASSEM 90 1.00 1.00 0.00 0.00
FINALASSEMB



Part ID/Sub ID	Piece#	Date Reqd	Unit Of Measur	Qty Reqd	Qty Due	Issue
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BELT - 800S 12"W OH FT BLUE AC W/ BLUE AC RODS 4" STREAMLINE FLIGHTS, 12"C,	10	5/21/2025		45.00	45.00	_____
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Work Order ID	Part ID	Release	Want Date	Start Date	Finish Date	Qty	Drawing ID/Rev Engineer
	1.30" I						
	37.1XI	20	5/21/2025	EA		1.00	1.00 _____
	1HP XTREME 143TC 1800RPM INV DUTY*						
	STAINLESS STEEL						
	XTREME						
	RPM: 1800						
	FOOT OPTION: FOOTLESS						
	FRAME: 143TC						
	ENCLOSURE: TEFC						
	RATING: INVERTER DUTY						
	ELECTRICAL: 3 PHASE 460V						
	ENCAPSULATED: ENCAPSULATED						
	37.4SK2	30	5/21/2025	EA		1.00	1.00 _____
	STERLING SS HEL BEVEL SYMMETRICAL 40:1*						
	STERLING SYMMETRICAL						
	STAINLESS STEEL SMOOTH BODY						
	403 HELICAL BEVEL						
	40:1 38.872:1 (EXACT)						
	140TC						
	W/ TORQUE ARM						
	37.SSK04125U	50	5/21/2025	EA		1.00	1.00 _____
	SYMMETRICAL BUSHING 1-1/4" FOR SSK04 HE*						
	SSK04-1.250UTBK						
	STAINLESS STEEL						
	1-1/4" SYMMETRICAL BUSHING KIT FOR						
	SIZE SSK04 HELICAL BEVEL						
	06.DRK	60	5/21/2025	EA		1.00	1.00 _____
	DRIVE RESTRAINT KIT						
	31.2808	80	5/21/2025	EA		6.00	6.00 _____
	SPROCKET 800S 8T 1.5"SB 5.2"PD*						
	PART #S3D8 G5CPE7 NG						
	EZ CLEAN MOLDED SPROCKET						
	SET COLLARS	90	5/21/2025			0.00	0.00 _____
	15.142	100	5/21/2025	EA		1.00	1.00 _____
	SANITARY 2" SS ROLL TYPE FERRULE						



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Work Order ID	Part ID	Release	Want Date	Start Date	Finish Date	Qty	Drawing ID/Rev Engineer
	31.91121	110	5/21/2025	EA		8.00	8.00 _____
	RETAINER SNAP RING 1.5" SS*	(SH-206SS)					
	06.P40810	120	5/21/2025	EA		2.00	2.00 _____
	BRASS TAKE UP 5/8-11 W/SS NUT						
	95.0141902P	130	5/21/2025	EA		4.00	4.00 _____
	SPRAY NOZZLE 1/4 F8004-LN PLASTIC*						
	ADDITIONAL PARTS REQ'D #S00202 & #06.S0415						
	NATURAL PVDF						
	BEARING ASSEMBLY		140	5/21/2025		0.00	0.00 _____
	35.UCF207.20	160	5/21/2025	EA		4.00	4.00 _____
	KML 1-1/4" SS BEARING 4-BOLT FLG						
	10.1010724	200	5/21/2025	EA		16.00	16.00 _____
	HHC/SCREW 7/16-14 X 1-1/2" SS						
	10.10407	210	5/21/2025	EA		16.00	16.00 _____
	FLAT WASHER 7/16" SS						
	NON-TAXABLE						
	10.10507	220	5/21/2025	EA		16.00	16.00 _____
	HEX LOCK NUT 7/16"-14 SS						
	06.207.4-BOLT	440	5/21/2025	EA		3.00	3.00 _____
	SS BEARING COVER FITS 207 HOUSING 1-1/4"						
	STAINLESS STEEL BEARING COVER, 4-BOLT PATTERN FOR FLANGE STYLE BEARING						
	FITS 207 HOUSING FOR 1-1/4", 1-3/8", 1-7/16" AND 1-5/16"						
	(THIS IS A CLOSED COVER.)						
	06.BG1.25-4HOLE	510	5/21/2025	EA		2.00	2.00 _____
	SS BEARING GUARD 1.25" 4-HOLE*						
	STAINLESS STEEL (12 GAUGE)						
	BEARING GUARD						
	FOR 1-1/4" 4-HOLE BRG						
	06.207-GBC343L	560	5/21/2025	EA		1.00	1.00 _____
	SS K343 SYMM/TLOCK GEARBOX COVER (LEFT)*						
	06.207-GBC343L						
	SS K343 SYMMETRICAL / TAPER LOCK GEARBOX COVER (LEFT)*						