

EQUIPMENT SPEC SHEET

REVISION:



NAME & LOCATION	WAYNE FARMS	UNION SPRING, AL	CUSTOMER NUMBER	C121241
ITEM NUMBER	X-12	ITEM SERIAL NUMBER	C121241-X-12	
ENGINEER	GARY CAMBRON	SALESMAN	HEATH MORROW	
EQUIPMENT TYPE	BONE CONV		CAD TECH DESIGNER	DUSTIN CAGLE
1 BELT MANUF.	INTRALOX	2 SERIES	800S	
4 BELT LENGTH	95'	5 BELT COLOR	BLUE	
7 FRICTION SPACING	N/A	8 BELT INDENT	N/A	
10 BELT WIDTH	6"	11 WEARSTRIP	1"X1-1/2" UHMW	
13 BELT FLIGHTS	NO	14 FLIGHT HEIGHT	N/A	
16 FLIGHT CENTERS	N/A	17 FLIGHT INDENT	N/A	
19 T.O.B. INFEED	N/A	20 T.O.B. DISCHARGE	N/A	
21 IDLE SPROCKET	WHEEL	22 PITCH DIAMETER		
24 DRIVE SPROCKET	8 TOOTH	25 PITCH DIAMETER	5.2" PD	
27 SPROCKETS @ DRV	2	28 SPROCKETS @ IDLE	N/A	
30 BELT WASHER	YES	31 DRIP PAN	YES	
33 DRIVE SIDE	RIGHT (VERTICAL)	34 DRIVE TYPE	EXTREME DUTY	
36 MOTOR	STERLING	37 HORSEPOWER	1 HP	
39 GEARBOX	K343	40 RATIO	40:1	
42 EQUIP. MAT.	1/4" SS	43 LEGS	N/A	
3 BELT TYPE	OH FT			
6 BELT MATERIAL	AC (Acetal)			
9 CENTER NOTCH	N/A			
12 BELT PIN MAT.	BLUE AC (Acetal)			
15 FLIGHT TYPE	N/A			
18 CENTER NOTCH	N/A			
23 BORE SIZE/TYPE	1" ROUND			
26 BORE SIZE/TYPE	1-1/2" SQUARE			
29 BELT SCRAPE	NO			
32 DRIP PAN @ DRIVE	YES			
35 MTR/GB FRAME	143TC/145TC			
38 FPM	60 FPM			
41 MULTIPLIER	NO			
44 TAKE UP	CATENARY SAG			

PARTS and or MATERIAL UNIQUE TO THIS ITEM(S) / SPECIAL DESIGN SPECS (Please explain)

SAFETY LABELS AND E-STOPS TO BE LOCATED AS SHOWN.

THIS ITEM GETS A DRIVE RESTRAINT KIT

ETCHED METAL SAFETY LABELS.

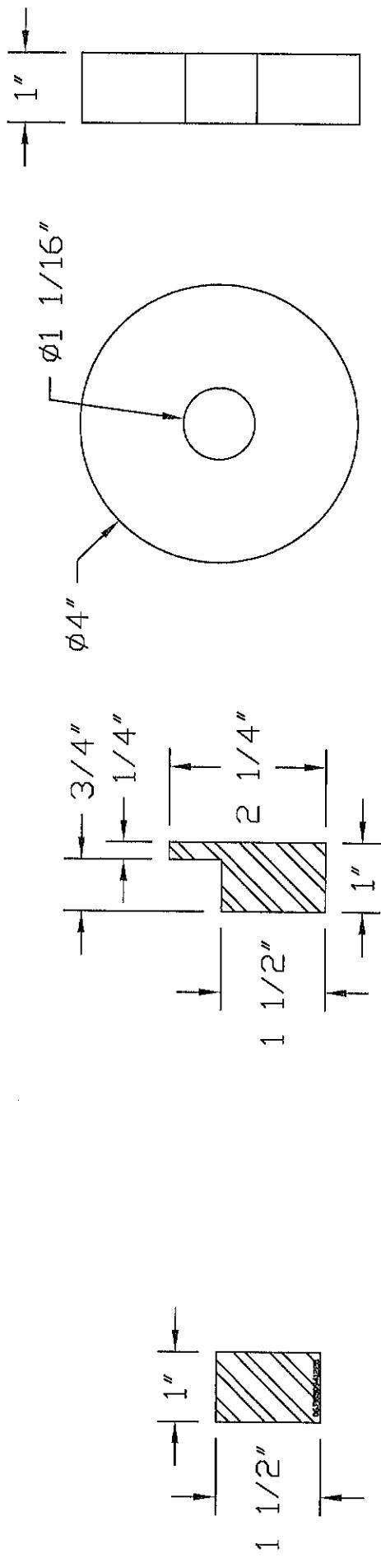
THIS ITEM WILL ATTACH TO C121241-DF208 CONELINE

DRAWING COMPLETION DATE

8/28/2025

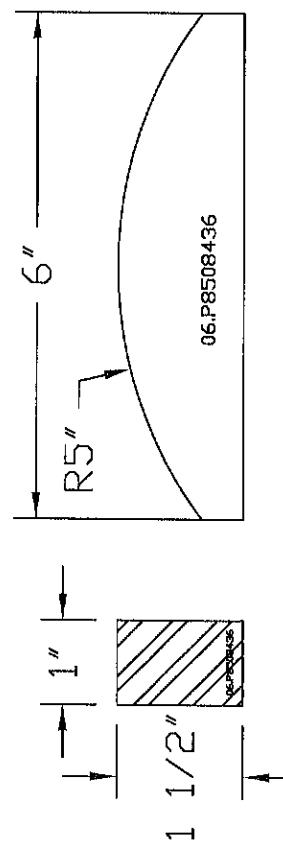
DELIVERY DATE

11/21/2025



06,P8509495901LHD
(90) FT REQ'D
06,P850941225
(90) FT REQ'D

06,040W
(2) REQ'D



06,P8508436
(2) REQ'D



D&F EQUIPMENT SALES, INC - ALABAMA
Work Order Traveller
WORK ORDER ID: 121241-X-12/S

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Work Order ID	Part ID	Release	Want Date	Start Date	Finish Date	Qty	Drawing ID/Rev Engineer
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121241-X-12/S	DFM500S06	5/21/2025	11/14/2025			1.00	
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Drawing Rev:

D&F STRAIGHT CONVEYOR 6" W

DENICE

Order ID: Part ID:	Customer:	Ship To:
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Shop Resources Type	Seq#	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/Rev
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ENGINEERING	10	1.00	1.00	0.00	0.00		
ENGINEERING							



LASER SHOP	20	1.00	1.00	0.00	0.00		
LASER SHOP							



SHOP1	30	1.00	1.00	0.00	0.00		
SHOP1							



Part ID/Sub ID	Piece#	Date Req'd	Unit Of Measure	Qty Req'd	Qty Due	Issue
01.S101 3/16" PLATE SS 48X120	10	5/21/2025	4X10	0.00	0.00	_____
01.S104	20	5/21/2025	5X10	0.00	0.00	_____



Work Order ID	Part ID	Release	Want Date	Start Date	Finish Date	Qty	Drawing ID/Rev	Engineer
3/16" PLATE SS 60X120								
	01.S108	30	5/21/2025	4X10		0.00	0.00	
	1/4" PLATE SS 48X120							
	01.S111	40	5/21/2025	5X10		0.00	0.00	
	1/4" PLATE SS 60X120							
	01.S117	50	5/21/2025	4X10		0.00	0.00	
	10GA SHEET SS 48X120							
	01.S119	60	5/21/2025	5X10		0.00	0.00	
	10GA SHEET SS 60X120							
	01.S122	70	5/21/2025	4X10		0.00	0.00	
	11GA SHEET SS 48X120							
	01.S124	80	5/21/2025	5X10		0.00	0.00	
	11GA SHEET SS 60X120							
	01.S127	90	5/21/2025	4X10		0.00	0.00	
	12GA SHEET SS 48X120							
	01.S129	100	5/21/2025	5X10		0.00	0.00	
	12GA SHEET SS 60X120							
	01.S132	110	5/21/2025	4X10		0.00	0.00	
	14GA SHEET SS 48X120							
	01.S134	120	5/21/2025	5X10		0.00	0.00	
	14GA SHEET SS 60X120							
	02.RR206	130	5/21/2025	FT		0.00	0.00	
	ROUND ROD 1/2" SS							
	02.RR208	140	5/21/2025	FT		0.00	0.00	
	ROUND ROD 3/4" 304 SS							
	05.T804	290	5/21/2025	FT		0.00	0.00	
	TUBING SS 1"SQ X 11GA							
	30.40706	330	5/21/2025	EA		1.00	1.00	
	COUPLING SS 3/8"							
	S00024	340	5/21/2025	EA		1.00	1.00	
	TUBING END CAP - 1" SQ X 12 GA							



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SHOP2 40 1.00 1.00 0.00 0.00
SHOP2



SHOP3 50 1.00 1.00 0.00 0.00
SHOP3



Part ID/Sub ID	Piece#	Date Reqd	Unit Of Measur	Qty Reqd	Qty Due	Issue
02.SB402 SQUARE BAR 1/4" SS FOR GEARBOXES		10 5/21/2025	FT	0.00	0.00	_____
06.S0415 BELT WASH 12" SPLASH SHIELD STD 304		20 5/21/2025	EA	2.00	2.00	_____
S00421H DRIVE DRIP PAN (HYDRAULIC) 16" X 8" INSIDE DIM		60 5/21/2025	EA	1.00	1.00	_____
06.S00421HA SS DRIP PAN HANGER 1"W FLAT BAR W/ 7/16"H* 1"W FLAT BAR WITH 7/16" HOLE 6.75" OVERAL LENGTH		80 5/21/2025	EA	2.00	2.00	_____

UHMW PARTS 60 1.00 1.00 0.00 0.00
UHMW PARTS



Part ID/Sub ID	Piece#	Date Reqd	Unit Of Measur	Qty Reqd	Qty Due	Issue
06.P850941225 UHMW WEARSTRIP 1" X 1-1/2"		40 5/21/2025	FT	90.00	90.00	_____



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	06.P8509495901LHD	50	5/21/2025	FT		90.00	90.00 _____
	UHMW WEARSTRIP L-SHAPE 1"X2-1/4" W/ NOT*						
	3/4" x 3/4" NOTCH						
	06.060W	60	5/21/2025	EA		2.00	2.00 _____
	UHMW WHEEL 6"DIA X 1"W 1.03"B						
	06.P8508436	70	5/21/2025	EA		2.00	2.00 _____
	UHMW SHOE RETURN 6" X 1-1/2" X 1"						
SUB-ASSY 1	70	1.00	1.00	0.00	0.00		
SUB-ASSY 1							



SUB-ASSY 2	80	1.00	1.00	0.00	0.00
SUB-ASSY 2					



FINAL ASSEM	90	1.00	1.00	0.00	0.00
FINALASSEMB					



Part ID/Sub ID	Piece#	Date Reqd	Unit Of Measur	Qty Reqd	Qty Due	Issue
BELT - 800S 6'W OH FT BLUE AC W/ BLUE AC RODS		10	5/21/2025		95.00	95.00 _____
37.1XI	20	5/21/2025	EA		1.00	1.00 _____
1HP XTREME 143TC 1800RPM INV DUTY*						
STAINLESS STEEL						
XTREME						
RPM: 1800						



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Work Order ID	Part ID	Release	Want Date	Start Date	Finish Date	Qty	Drawing ID/Rev	Engineer
	35.UCF207.20	160	5/21/2025	EA		2.00	2.00	
	KML 1-1/4" SS BEARING 4-BOLT FLG							
	10.1010724	200	5/21/2025	EA		8.00	8.00	
	HHC/SCREW 7/16-14 X 1-1/2" SS							
	10.10407	210	5/21/2025	EA		8.00	8.00	
	FLAT WASHER 7/16" SS							
	NON-TAXABLE							
	10.10507	220	5/21/2025	EA		8.00	8.00	
	HEX LOCK NUT 7/16"-14 SS							
	06.207.4-BOLT	440	5/21/2025	EA		1.00	1.00	
	SS BEARING COVER FITS 207 HOUSING 1-1/4"							
	STAINLESS STEEL BEARING COVER, 4-BOLT PATTERN FOR FLANGE STYLE BEARING							
	FITS 207 HOUSING FOR 1-1/4", 1-3/8", 1-7/16" AND 1-5/16"							
	(THIS IS A CLOSED COVER.)							
	06.BG1.25-4HOLE	510	5/21/2025	EA		2.00	2.00	
	SS BEARING GUARD 1.25" 4-HOLE*							
	STAINLESS STEEL (12 GAUGE)							
	BEARING GUARD							
	FOR 1-1/4" 4-HOLE BRG							
		540	5/21/2025			0.00	0.00	
	STABILIZER / TORQUE ARM ASSEMBLY -							
	37.207-UNI	550	5/21/2025	EA		1.00	1.00	
	STABILIZER BRACKET UNIVERSAL FITS 207*							
	UNIVERSAL FITS 207 HOUSING							
	FOR 1-1/4" OR 1-7/16" SHAFT							
	06.207-GBC343RV	560	5/21/2025	EA		1.00	1.00	
	SS K343 SYMM/TLOCK GEARBOX COVER (RIGHT)*							
	06.207-GBC343RV							
	SS K343 SYMMETRICAL / TAPER LOCK GEARBOX COVER (RIGHT)*							
	RIGHT HAND VERTICAL MOUNTING ORIENTATION							
	10.10507	600	5/21/2025	EA		1.00	1.00	
	HEX LOCK NUT 7/16"-14 SS							



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Work Order ID	Part ID	Release	Want Date	Start Date	Finish Date	Qty	Drawing ID/Rev Engineer
	10.1010750 HHC/SCREW 7/16 X 3" SS	610	5/21/2025	EA		1.00	1.00 _____
	10.10407 FLAT WASHER 7/16" SS NON-TAXABLE	620	5/21/2025	EA		3.00	3.00 _____
	10.10307 LOCK WASHER 7/16" SS NON-TAXABLE	630	5/21/2025	EA		2.00	2.00 _____
		930	5/21/2025			0.00	0.00 _____
	D & F STANDADRD ESTOP -						
	45.800F1YP1 ALLEN BRADLEY E-STOP STATION	940	5/21/2025	EA		2.00	2.00 _____
	10.1080808 SOCKET CAP SCREW 8-32 X 1/2" SS* 8C50KCS3	950	5/21/2025	EA		8.00	8.00 _____
	10.10808N NYLON LOCK NUT 8-32 SS* 8CNNE3	960	5/21/2025	EA		8.00	8.00 _____
		1400	5/21/2025			0.00	0.00 _____
	MISCELLANEOUS -						
	10.1011013 HH LAG SCREW SS 1/4 X 1" NON TAXABLE	1410	5/21/2025	EA		4.00	4.00 _____
	10.1010616 HHC/SCREW 3/8-16 X 1" SS FASTENAL P/N 1170105 (NON-TAXABLE)	1560	5/21/2025	EA		6.00	6.00 _____
	10.1010620 HHC/SCREW 3/8-16 X 1-1/4" SS	1570	5/21/2025	EA		2.00	2.00 _____
	10.10306 LOCK WASHER 3/8" SS	1630	5/21/2025	EA		6.00	6.00 _____



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NON-TAXABLE

10.1010820 HHC/SCREW 1/2-13 X 1-1/4" SS NON-TAXABLE	1700	5/21/2025	EA			16.00	16.00
10.10508 HEX LOCK NUT 1/2" -13 SS	1740	5/21/2025	EA			16.00	16.00
47.02116 SET COLLAR 1" SS	1880	5/21/2025	EA			4.00	4.00

SHIPPING 100 1.00 1.00 0.00 0.00



OS 110 1.00 1.00 0.00 0.00
MACHINE



Part ID/Sub ID	Piece#	Date Reqd	Unit Of Measur	Qty Reqd	Qty Due	Issue
6" DRIVE SHAFT	10	5/21/2025		1.00	1.00	
6 1/8" BOLTED SHAFT	50	5/21/2025		1.00	1.00	

REWORK-S 120 1.00 1.00 0.00 0.00
REWORK-S





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REWORK-E	130	1.00	1.00	0.00	0.00		
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REWORK-P	140	1.00	1.00	0.00	0.00		
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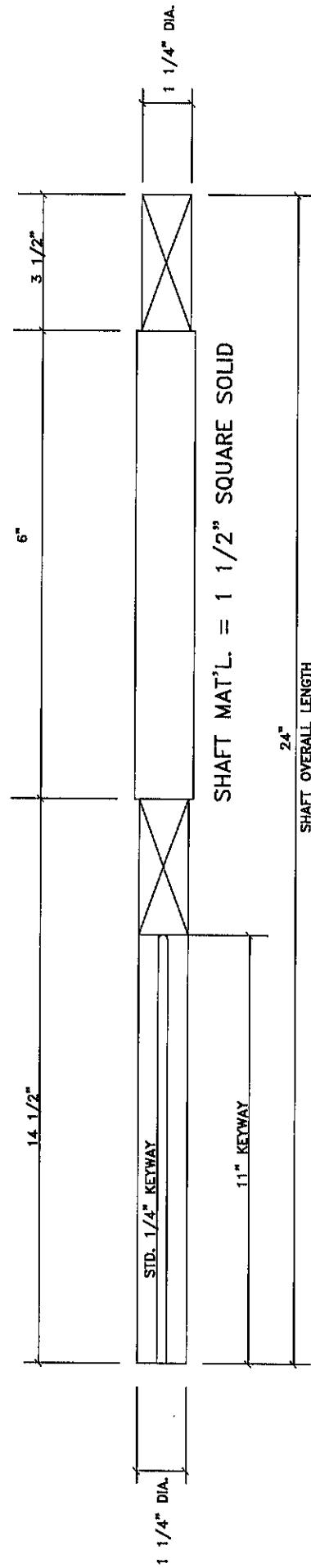
STD. 1 1/2" SQUARE SOLID SHAFT

FORM DRAWING ONLY, THIS IS NOT TO SCALE !

JOB NUMBER : C121241-X-12
CUSTOMER : WAYNE FARMS
LOCATION : UNION SPRINGS, AL

DATE : 8/28/2025
MAT'L : T503 SS

DETAILER : DUSTIN CAGLE
SHOP CHECKER :



DRIVE SHAFT DETAIL QTY. 1 REQ'D.

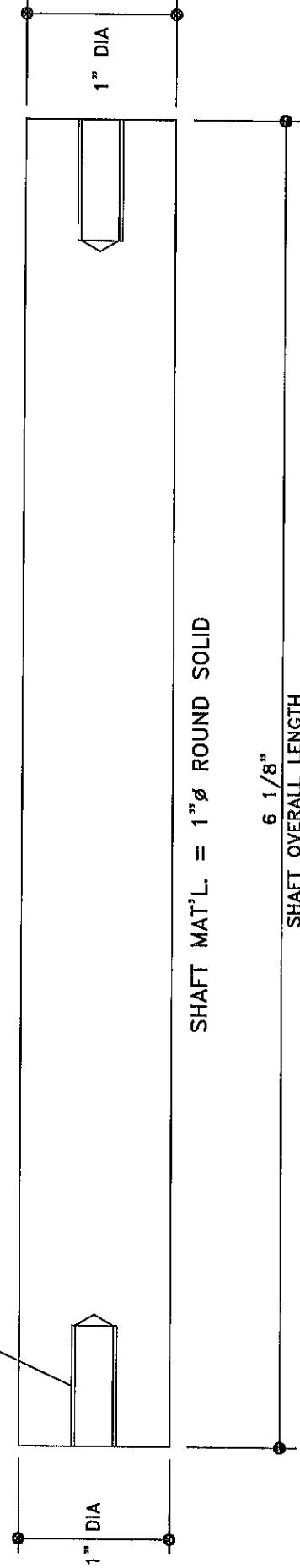
FORM DRAWING ONLY, THIS IS NOT TO SCALE !

JOB NUMBER : C121241-X-12
CUSTOMER : WAYNE FARMS
LOCATION : UNION SPRINGS, AL

DATE : 8/28/2025
MAT'L : T303 SS

DETAILER : DUSTIN CAGLE
SHOP CHECKER :

DRILL AND TAP
3/8" EACH END



JOB NAME

WAYNE FARMS
MATERIAL SIZE

JOB NUMBER

121241-X 12

MATERIAL SIZE

XII GA

COPE/ANGLE

LH + RH

46