

# EQUIPMENT SPEC SHEET



NAME & LOCATION	WAYNE FARMS	UNION SPRING, AL	CUSTOMER NUMBER	C121241	
ITEM NUMBER	C-12	ITEM SERIAL NUMBER	C121241-C-12	ITEMS REQ'D	1
ENGINEER	GARY CAMBRON	SALESMAN	HEATH MORROW	CAD TECH DESIGNER	KYLE HANCOCK
EQUIPMENT TYPE	OH WING CHILLER INFEED CONVEYOR			CAD TECH DETAILER	KYLE HANCOCK
<b>1</b> BELT MANUF.	INTRALOX	<b>2</b> SERIES	800S	<b>3</b> BELT TYPE	OH FT
<b>4</b> BELT LENGTH	34'	<b>5</b> BELT COLOR	WHITE	<b>6</b> BELT MATERIAL	AC (Acetal)
<b>7</b> FRICTION SPACING	N/A	<b>8</b> BELT INDENT	N/A	<b>9</b> CENTER NOTCH	N/A
<b>10</b> BELT WIDTH	18"	<b>11</b> WEARSTRIP	1"X1-1/2" UHMW	<b>12</b> BELT PIN MAT.	WHITE AC (Acetal)
<b>13</b> BELT FLIGHTS	YES	<b>14</b> FLIGHT HEIGHT	4"	<b>15</b> FLIGHT TYPE	STREAMLINE
<b>16</b> FLIGHT CENTERS	12"	<b>17</b> FLIGHT INDENT	1.3"	<b>18</b> CENTER NOTCH	N/A
<b>19</b> T.O.B. INFEED	66"	<b>20</b> T.O.B. DISCHARGE	102"		
<b>21</b> IDLE SPROCKET	8 TOOTH	<b>22</b> PITCH DIAMETER	5.2" PD	<b>23</b> BORE SIZE/TYPE	1-1/2" SQUARE
<b>24</b> DRIVE SPROCKET	8 TOOTH	<b>25</b> PITCH DIAMETER	5.2" PD	<b>26</b> BORE SIZE/TYPE	1-1/2" SQUARE
<b>27</b> SPROCKETS @ DRV	3	<b>28</b> SPROCKETS @ IDLE	3	<b>29</b> BELT SCRAPE	NO
<b>30</b> BELT WASHER	YES	<b>31</b> DRIP PAN	YES	<b>32</b> DRIP PAN @ DRIVE	YES
<b>33</b> DRIVE SIDE	LEFT	<b>34</b> DRIVE TYPE	EXTREME DUTY	<b>35</b> MTR/GB FRAME	143TC/145TC
<b>36</b> MOTOR	STERLING	<b>37</b> HORSEPOWER	1 HP	<b>38</b> FPM	75.6 FPM
<b>39</b> GEARBOX	K343	<b>40</b> RATIO	32:1	<b>41</b> MULTIPLIER	NO
<b>42</b> EQUIP. MAT.	1/4" SS	<b>43</b> LEGS	2" ANGLE	<b>44</b> TAKE UP	CATENARY SAG

PARTS and or MATERIAL UNIQUE TO THIS ITEM(S) / SPECIAL DESIGN SPECS (Please explain)

SAFETY LABELS AND E-STOPS TO BE LOCATED AS SHOWN.

THIS ITEM GETS A DRIVE RESTRAINT KIT

ETCHED METAL SAFETY LABELS.

## STD. 1 1/2" SQUARE SOLID SHAFT

FORM DRAWING ONLY, THIS IS NOT TO SCALE !

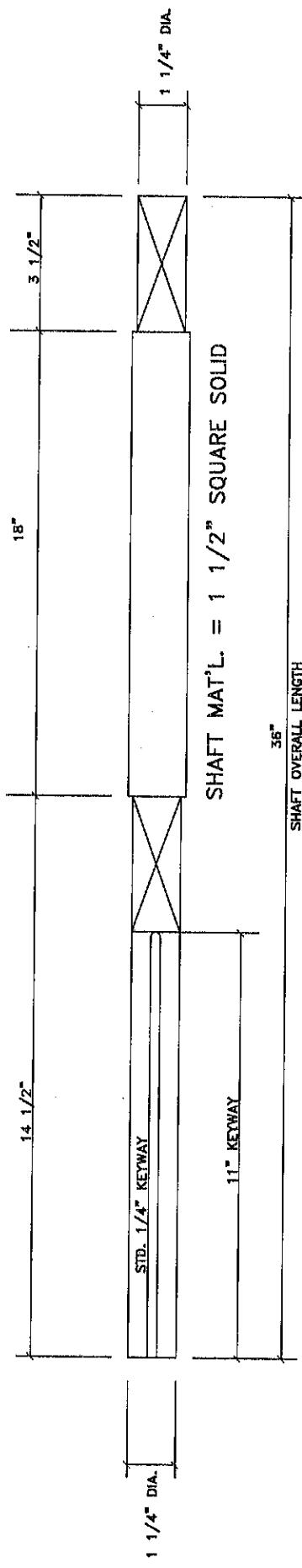
JOB NUMBER : C121241-C-12  
 CUSTOMER : WAYNE FARMS  
 LOCATION : UNION SPRINGS, AL

DATE : 10/9/2025

DETAILER : KYLE HANCOCK

MATERIAL : T303 SS

SHOP CHECKER :

SHAFT MAT'L. = 1 1/2" SQUARE SOLID  
DRIVE SHAFT DETAIL QTY. 1 REQ'D.

\*THIS IS A PART NUMBERED ITEM\*

## STD. 1 1/2" SQUARE SOLID SHAFT

FORM DRAWING ONLY, THIS IS NOT TO SCALE !

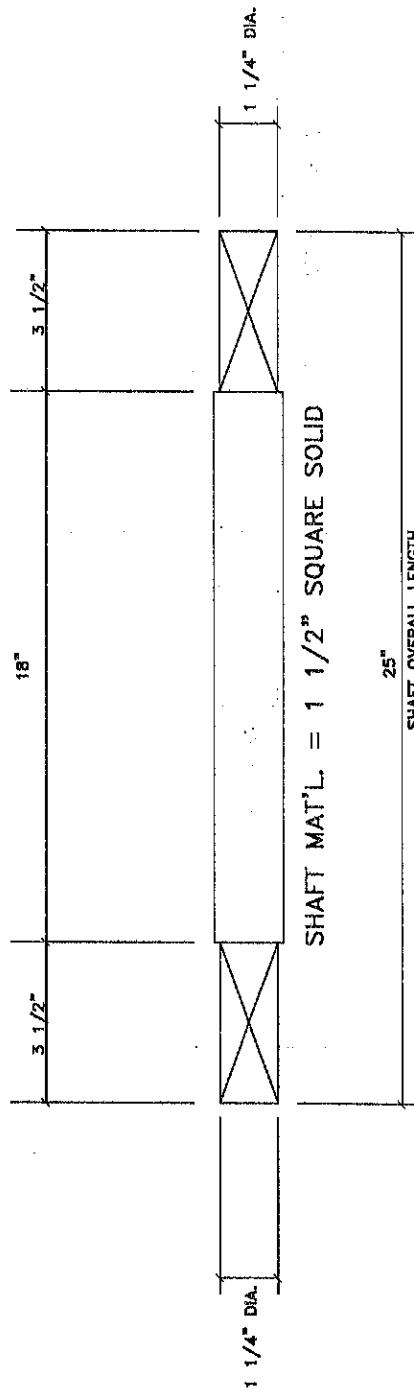
JOB NUMBER : C121241-G-12  
 CUSTOMER : WAYNE FARMS  
 LOCATION : UNION SPRINGS, AL

DATE : 10/9/2025  
 MTRL : T303 SS

DETAILER : KYLE HANCOCK

SHOP CHECKER : \_\_\_\_\_

\*THIS IS A PART NUMBERED ITEM\*

DLE SHAFT DETAIL QTY. 1 REQ'D.



D&F EQUIPMENT SALES, INC - ALABAMA  
Work Order Traveller  
WORK ORDER ID: 121241-C-12/S

10/10/2025 12:50 PM  
Page 1

Work Order ID	Part ID	Release	Want Date	Start Date	Finish Date	Qty	Drawing ID/Rev	Engineer
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121241-C-12/S DFM500S18 5/21/2025 11/14/2025 1.00



Drawing Rev:

D&F STRAIGHT CONVEYOR 18"

DENICE

Order ID: Customer: Ship To:  
Part ID:

Shop Resources Type	Seq#	End Qty	Start Qty	Setup Hrs	Run Hrs	Start Date	Finish Date	Drawing ID/Rev
ENGINEERING	10	1.00	1.00	0.00	0.00			
ENGINEERING								



LASER SHOP 20 1.00 1.00 0.00 0.00



SHOP1 30 1.00 1.00 0.00 0.00



Part ID/Sub ID	Piece#	Date Req'd	Unit Of Measur	Qty Req'd	Qty Due	Issue
01.S101 3/16" PLATE SS 48X120	10	5/21/2025	4X10	0.00	0.00	_____
01.S104	20	5/21/2025	5X10	0.00	0.00	_____



**D&F EQUIPMENT SALES, INC - ALABAMA**  
Work Order Traveller  
WORK ORDER ID: 121241-C-12/S

10/10/2025 12:50 PM  
Page 2

Work Order ID	Part ID	Release	Want Date	Start Date	Finish Date	Qty	Drawing ID/Rev Engineer
3/16" PLATE SS 60X120							
	01.S108 1/4" PLATE SS 48X120		30 5/21/2025	4X10		0.00	0.00 _____
	01.S111 1/4" PLATE SS 60X120		40 5/21/2025	5X10		0.00	0.00 _____
	01.S127 12GA SHEET SS 48X120		90 5/21/2025	4X10		0.00	0.00 _____
	01.S129 12GA SHEET SS 60X120		100 5/21/2025	5X10		0.00	0.00 _____
	02.RR206 ROUND ROD 1/2" SS		130 5/21/2025	FT		0.00	0.00 _____
	02.RR208 ROUND ROD 3/4" 304 SS		140 5/21/2025	FT		0.00	0.00 _____
	03.A612 ANGLE IRON 2" X 2" X 1/4" SS		200 5/21/2025	FT		0.00	0.00 _____
	05.T802 TUBING SS 1"SQ X 16GA		280 5/21/2025	FT		0.00	0.00 _____
	05.T804 TUBING SS 1"SQ X 11GA		290 5/21/2025	FT		0.00	0.00 _____
	30.40706 COUPLING SS 3/8"		330 5/21/2025	EA		1.00	1.00 _____
	S00024 TUBING END CAP - 1" SQ X 12 GA		340 5/21/2025	EA		1.00	1.00 _____
SHOP2	40	1.00	1.00	0.00	0.00		
SHOP2							



Part ID/Sub ID	Piece#	Date Reqd	Unit Of Measur	Qty Reqd	Qty Due	Issue
06.S00070 LEG INSERT 1-1/2"X 1-1/2" X 1/2" 3/4" THDS.		10 5/21/2025	EA	4.00	4.00	_____



D&F EQUIPMENT SALES, INC - ALABAMA  
Work Order Traveller  
WORK ORDER ID: 121241-C-12/S

10/10/2025 12:50 PM  
Page 3

Work Order ID	Part ID	Release	Want Date	Start Date	Finish Date	Qty	Drawing ID/Rev. Engineer
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SHOP3 50 1.00 1.00 0.00 0.00  
SHOP3



Part ID/Sub ID	Piece#	Date Reqd	Unit Of Measur	Qty Reqd	Qty Due	Issue
02.SB402 SQUARE BAR 1/4" SS FOR GEARBOXES		10 5/21/2025	FT	0.00	0.00	_____
06.S0415 BELT WASH 12" SPLASH SHIELD STD 304		20 5/21/2025	EA	2.00	2.00	_____
S00371-S LEG ADJUSTER 9"X3/4" ATR W/SS PAD 10GA* SWIVEL TYPE		50 5/21/2025	EA	4.00	4.00	_____
S00421A DRIVE DRIP PAN 30" X 11" (FOR NORD\STOBER GEARBOXES)		60 5/21/2025	EA	1.00	1.00	_____
06.S00421HA SS DRIP PAN HANGER 1"W FLAT BAR W/ 7/16"H* 1"W FLAT BAR WITH 7/16" HOLE 6.75" OVERAL LENGTH		80 5/21/2025	EA	2.00	2.00	_____

UHMW PARTS 60 1.00 1.00 0.00 0.00  
UHMW PARTS



Part ID/Sub ID	Piece#	Date Reqd	Unit Of Measur	Qty Reqd	Qty Due	Issue
06.P850941225 UHMW WEARSTRIP 1" X 1-1/2"		10 5/21/2025	FT	40.00	40.00	_____
06.P8509495901LHD UHMW WEARSTRIP L-SHAPE 1"X2-1/4" W/ NOT*		20 5/21/2025	FT	10.00	10.00	_____
06.P8508436 UHMW SHOE RETURN 6" X 1-1/2" X 1"		30 5/21/2025	EA	2.00	2.00	_____



**D&F EQUIPMENT SALES, INC - ALABAMA**  
Work Order Traveller  
WORK ORDER ID: 121241-C-12/S

10/10/2025 12:50 PM  
Page 4

Work Order ID	Part ID	Release	Want Date	Start Date	Finish Date	Qty	Drawing ID/Rev Engineer
		40	5/21/2025			4.00	4.00 _____
	UHMW CTR LWR RAD, SEE PRINT						
		50	5/21/2025			4.00	4.00 _____
	UHMW CTR UPR RAD, SEE PRINT						
		60	5/21/2025			2.00	2.00 _____
	UHMW RETURN LWR RAD (2) REQ'D 1LH-1RH, SEE PRINT						
		70	5/21/2025			2.00	2.00 _____
	UHMW RETURN UPR RAD (2) REQ'D 1LH-1RH, SEE PRINT						
		80	5/21/2025			2.00	2.00 _____
	UHMW INDENT LWR RAD (2) REQ'D 1LH-1RH, SEE PRINT						
		90	5/21/2025			20.00	20.00 _____
	UHMW INDENT, SEE PRINT						
		100	5/21/2025			2.00	2.00 _____
	UHMW INDENT UPR RAD, SEE PRINT						
SUB-ASSY 1	70	1.00	1.00	0.00	0.00		
SUB-ASSY 1							



SUB-ASSY 2 80 1.00 1.00 0.00 0.00  
SUB-ASSY 2





D&F EQUIPMENT SALES, INC - ALABAMA  
Work Order Traveller  
WORK ORDER ID: 121241-C-12/S

10/10/2025 12:50 PM  
Page 5

Work Order ID	Part ID	Release	Want Date	Start Date	Finish Date	Qty	Drawing ID/Rev.	Engineer
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FINAL ASSEM 90 1.00 1.00 0.00 0.00  
FINALASSEMB



Part ID/Sub ID	Piece#	Date Reqd	Unit Of Measur	Qty Reqd	Qty Due	Issue
		10 5/21/2025		34.00	34.00	_____
BELT - 800S 18"W OPEN HINGE FLAT TOP WHITE AC W/ WHITE AC RODS, FLIGHTS - 4"		STREAMLINE, 1.3" INDENT, 12" CENTERS				
37.1XI		20 5/21/2025	EA	1.00	1.00	_____
1HP XTREME 143TC 1800RPM INV DUTY*						
STAINLESS STEEL						
XTREME						
RPM: 1800						
FOOT OPTION: FOOTLESS						
FRAME: 143TC						
ENCLOSURE: TEFC						
RATING: INVERTER DUTY						
ELECTRICAL: 3 PHASE 460V						
ENCAPSULATED: ENCAPSULATED						
37.4SJ2		30 5/21/2025	EA	1.00	1.00	_____
STERLING SS HEL BEVEL SYMMETRICAL 32:1*						
STERLING SYMMETRICAL						
STAINLESS STEEL SMOOTH BODY						
403 HELICAL BEVEL						
32:1 31.539:1 (EXACT)						
140TC						
W/ TORQUE ARM						
37.SSK04125U		40 5/21/2025	EA	1.00	1.00	_____
SYMMETRICAL BUSHING 1-1/4" FOR SSK04 HE*						
SSK04-1.250UTBK						
STAINLESS STEEL						
1-1/4" SYMMETRICAL BUSHING KIT FOR						
SIZE SSK04 HELICAL BEVEL						
31.2808		50 5/21/2025	EA	6.00	6.00	_____
SPROCKET 800S 8T 1.5"SB 5.2"PD*						



D&F EQUIPMENT SALES, INC - ALABAMA  
Work Order Traveller  
WORK ORDER ID: 121241-C-12/S

10/10/2025 12:50 PM  
Page 6

Work Order ID	Part ID	Release	Want Date	Start Date	Finish Date	Qty	Drawing ID/Rev Engineer
PART #S3D8 G5CPE7 NG EZ CLEAN MOLDED SPROCKET							
	15.142	60	5/21/2025	EA		1.00	1.00 _____
	SANITARY 2" SS ROLL TYPE FERRULE						
	31.91121	70	5/21/2025	EA		8.00	8.00 _____
	RETAINER SNAP RING 1.5" SS* (SH-206SS)						
	95.0141902P	80	5/21/2025	EA		6.00	6.00 _____
	SPRAY NOZZLE 1/4 F8004-LN PLASTIC* ADDITIONAL PARTS REQ'D #S00202 & #06.S0415 NATURAL PVDF						
		90	5/21/2025			0.00	0.00 _____
	BEARING ASSEMBLY						
	35.UCF207.20	100	5/21/2025	EA		4.00	4.00 _____
	KML 1-1/4" SS BEARING 4-BOLT FLG						
	10.1010724	110	5/21/2025	EA		16.00	16.00 _____
	HHC/SCREW 7/16-14 X 1-1/2" SS						
	10.10407	120	5/21/2025	EA		16.00	16.00 _____
	FLAT WASHER 7/16" SS NON-TAXABLE						
	10.10507	130	5/21/2025	EA		16.00	16.00 _____
	HEX LOCK NUT 7/16"-14 SS						
	06.207.4-BOLT	140	5/21/2025	EA		3.00	3.00 _____
	SS BEARING COVER FITS 207 HOUSING 1-1/4* STAINLESS STEEL BEARING COVER, 4-BOLT PATTERN FOR FLANGE STYLE BEARING FITS 207 HOUSING FOR 1-1/4", 1-3/8", 1-7/16" AND 1-5/16" (THIS IS A CLOSED COVER.)						
	06.BG1.25-4HOLE	150	5/21/2025	EA		4.00	4.00 _____
	SS BEARING GUARD 1.25" 4-HOLE* STAINLESS STEEL (12 GAUGE) BEARING GUARD FOR 1-1/4" 4-HOLE BRG						
		160	5/21/2025			0.00	0.00 _____



**D&F EQUIPMENT SALES, INC - ALABAMA**  
Work Order Traveller  
WORK ORDER ID: 121241-C-12/S

10/10/2025 12:50 PM  
Page 7

Work Order ID	Part ID	Release	Want Date	Start Date	Finish Date	Qty	Drawing ID/Rev	Engineer
STABILIZER / TORQUE ARM ASSEMBLY -								
	37.207-UNI	170	5/21/2025	EA		1.00	1.00	
	STABILIZER BRACKET UNIVERSAL FITS 207*							
	UNIVERSAL FITS 207 HOUSING							
	FOR 1-1/4" OR 1-7/16" SHAFT							
	06.207-GBC343L	180	5/21/2025	EA		1.00	1.00	
	SS K343 SYMM/TLOCK GEARBOX COVER (LEFT)*							
	06.207-GBC343L							
	SS K343 SYMMETRICAL / TAPER LOCK GEARBOX COVER (LEFT)*							
	LEFT HAND HORIZONTAL MOUNTING ORIENTATION							
	10.1010616	190	5/21/2025	EA		8.00	8.00	
	HHC/SCREW 3/8-16 X 1" SS							
	FASTENAL P/N 1170105							
	(NON-TAXABLE)							
	10.10306	200	5/21/2025	EA		8.00	8.00	
	LOCK WASHER 3/8" SS							
	NON-TAXABLE							
	10.10507	210	5/21/2025	EA		1.00	1.00	
	HEX LOCK NUT 7/16"-14 SS							
	10.1010750	220	5/21/2025	EA		1.00	1.00	
	HHC/SCREW 7/16 X 3" SS							
	10.10407	230	5/21/2025	EA		3.00	3.00	
	FLAT WASHER 7/16" SS							
	NON-TAXABLE							
	10.10307	240	5/21/2025	EA		2.00	2.00	
	LOCK WASHER 7/16" SS							
	NON-TAXABLE							
		250	5/21/2025			0.00	0.00	
	D & F STANDARD ESTOP -							
	45.800F1YP1	260	5/21/2025	EA		2.00	2.00	
	ALLEN BRADLEY E-STOP STATION							
	10.1080808	270	5/21/2025	EA		8.00	8.00	
	SOCKET CAP SCREW 8-32 X 1/2" SS*							



D&F EQUIPMENT SALES, INC - ALABAMA  
Work Order Traveller  
WORK ORDER ID: 121241-C-12/S

10/10/2025 12:50 PM  
Page 8

Work Order ID	Part ID	Release	Want Date	Start Date	Finish Date	Qty	Drawing ID/Rev Engineer
	8C50KCS3						
	10.10808N NYLON LOCK NUT 8-32 SS*	280	5/21/2025	EA		8.00	8.00 _____
	8CNNE3						
	MISCELLANEOUS -	290	5/21/2025			0.00	0.00 _____
	10.1011013 HH LAG SCREW SS 1/4 X 1"	300	5/21/2025	EA		4.00	4.00 _____
	NON TAXABLE						
	10.1060432 MACH SCREW 1/4"- 20 X 2" SS*	320	5/21/2025	EA		40.00	40.00 _____
	PHILLIPS FLAT HEAD #72718						
	10.10504 HEX NYLON LOCK NUT 1/4"-20 SS	400	5/21/2025	EA		40.00	40.00 _____
	NON-TAXABLE						
	10.1010824 HHC/SCREW 1/2-13 X 1-1/2"SS	600	5/21/2025	EA		6.00	6.00 _____
	NON-TAXABLE						
	10.10508 HEX LOCK NUT 1/2" -13 SS	630	5/21/2025	EA		6.00	6.00 _____
	06.S0414 SPACER SS 1/2"T X 3/4"OD X 9/32"HOLE	670	5/21/2025	EA		40.00	40.00 _____
SHIPPING	100	1.00	1.00	0.00	0.00		
SHIPPING							



OS  
MACHINE 110 1.00 1.00 0.00 0.00



D&F EQUIPMENT SALES, INC - ALABAMA  
Work Order Traveller  
WORK ORDER ID: 121241-C-12/S

10/10/2025 12:50 PM  
Page 9

Work Order ID	Part ID	Release	Want Date	Start Date	Finish Date	Qty	Drawing ID/Rev Engineer
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Part ID/Sub ID	Piece#	Date Reqd	Unit Of Measur	Qty Reqd	Qty Due	Issue
06.DS1815-1.25 SHAFT 18" DRIVE WITH 1-1/4 JOURNAL	30	5/21/2025	EA	1.00	1.00	_____
06.IS1815-1.25 SHAFT 18" IDLE WITH 1-1/4 JOURNAL	70	5/21/2025	EA	1.00	1.00	_____
REWORK-S	120	1.00	1.00	0.00	0.00	
REWORK-S						

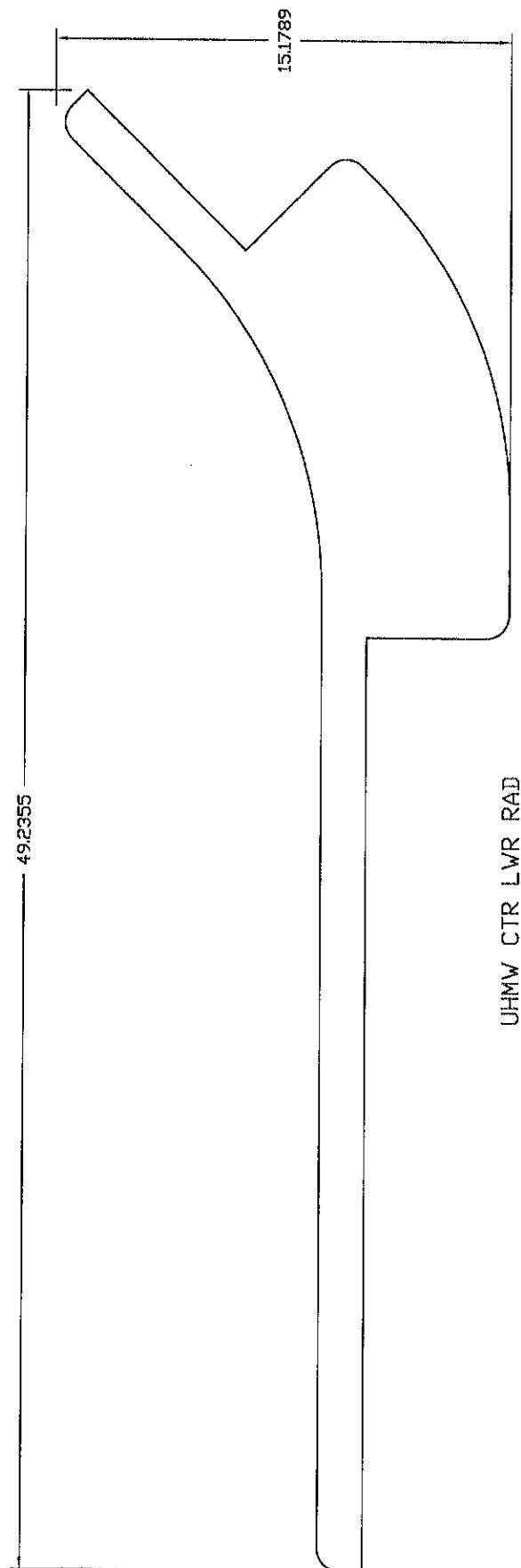


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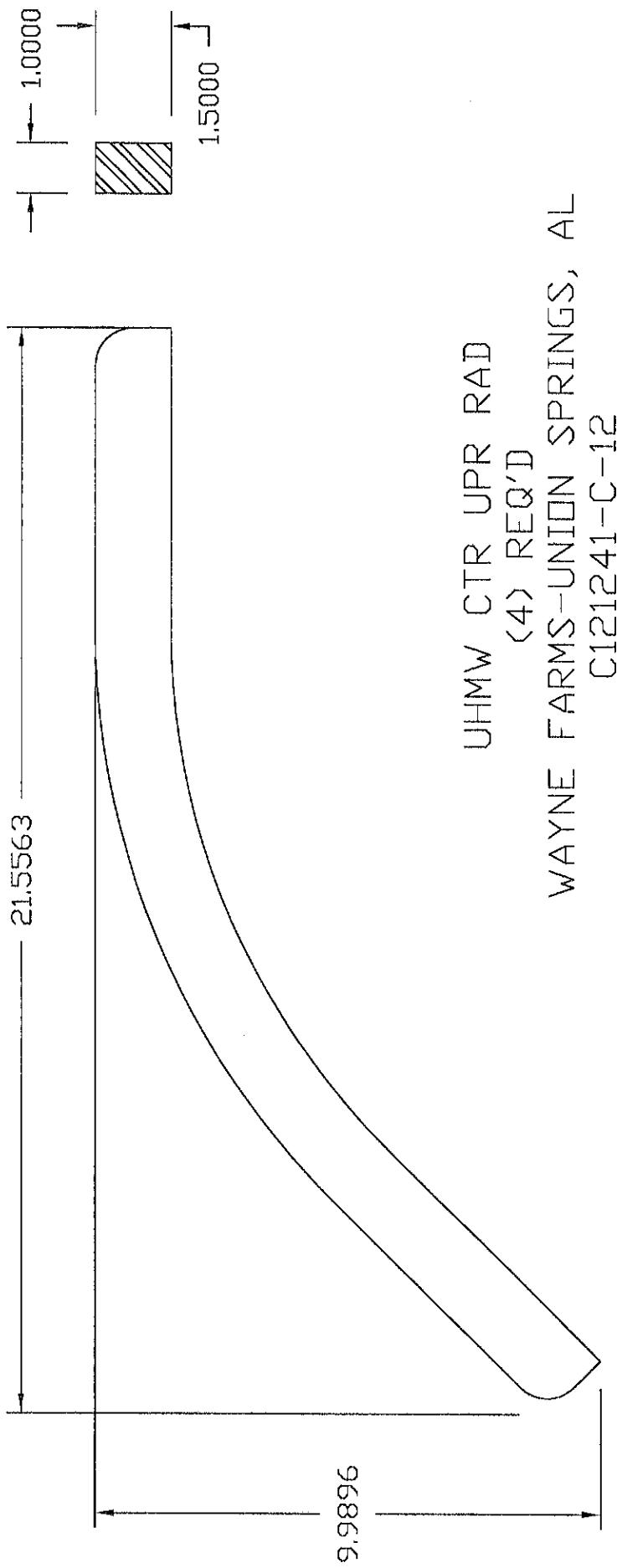


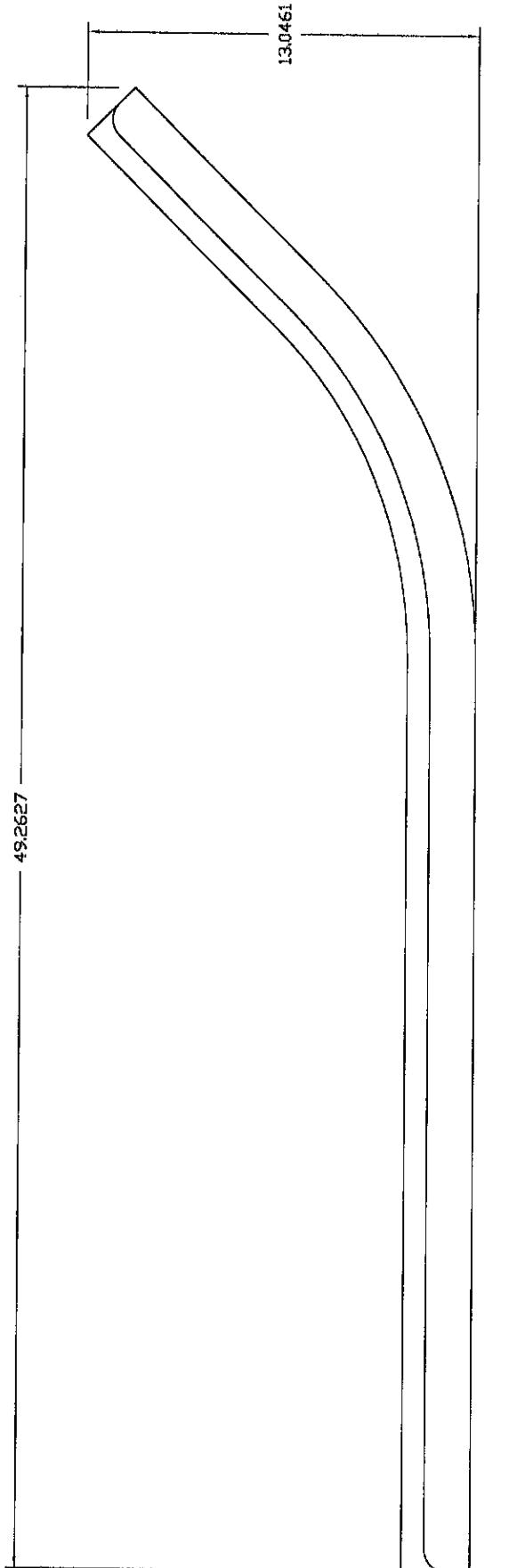
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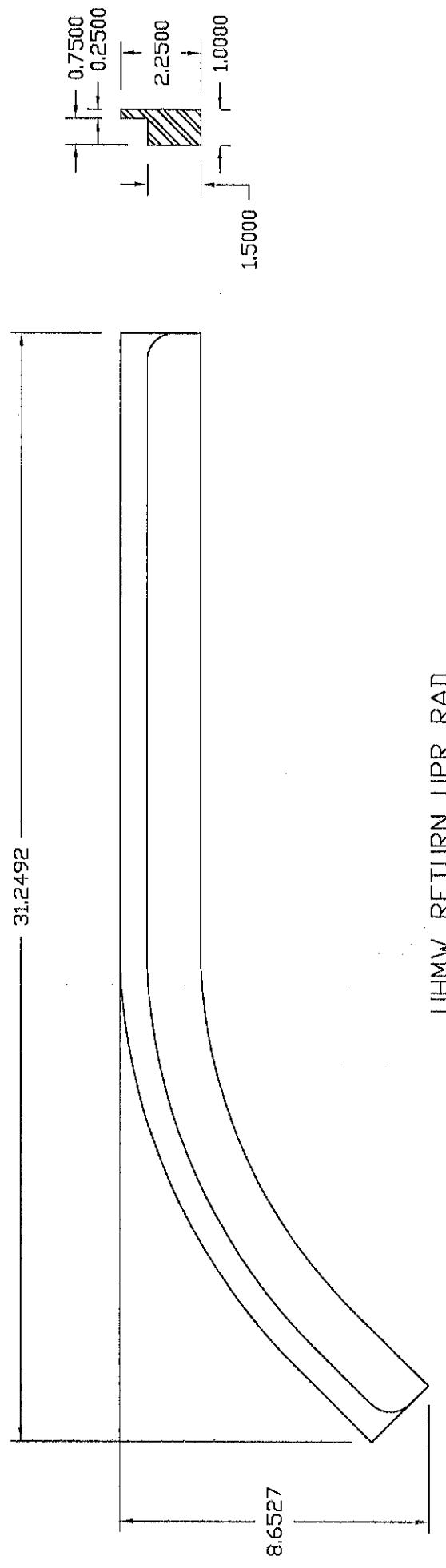


UHMW CTR LWR RAD  
(4) REQ'D  
WAYNE FARMS-UNION SPRINGS, AL  
C121241-C-12

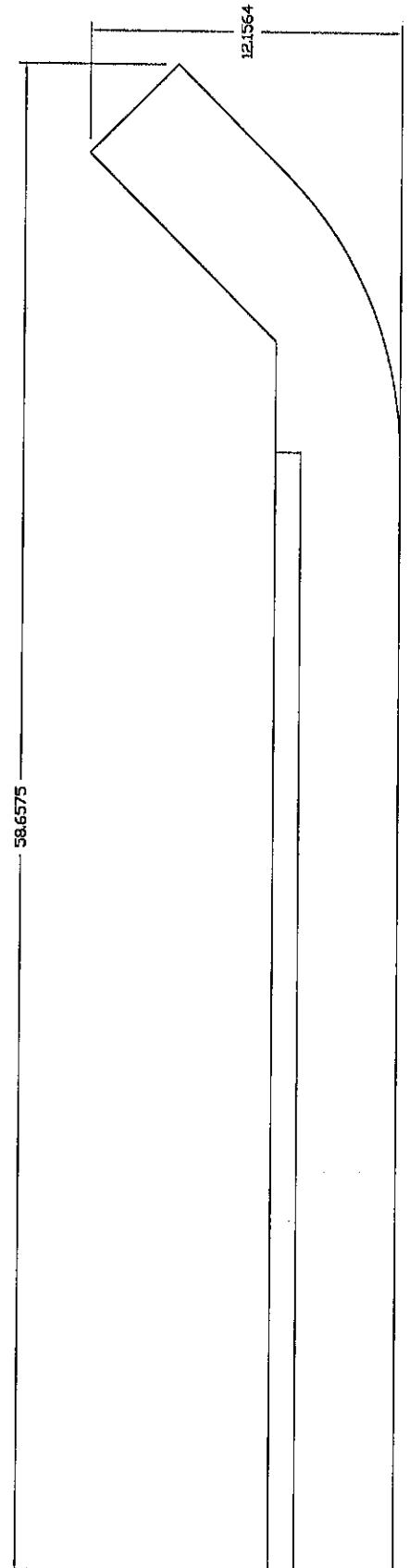




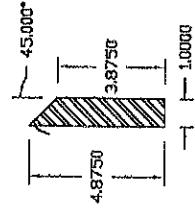
UHMW RETURN LWR RAD  
(2) REQ'D 1LH-1RH  
WAYNE FARMS-UNION SPRINGS, AL  
C121241-C-12

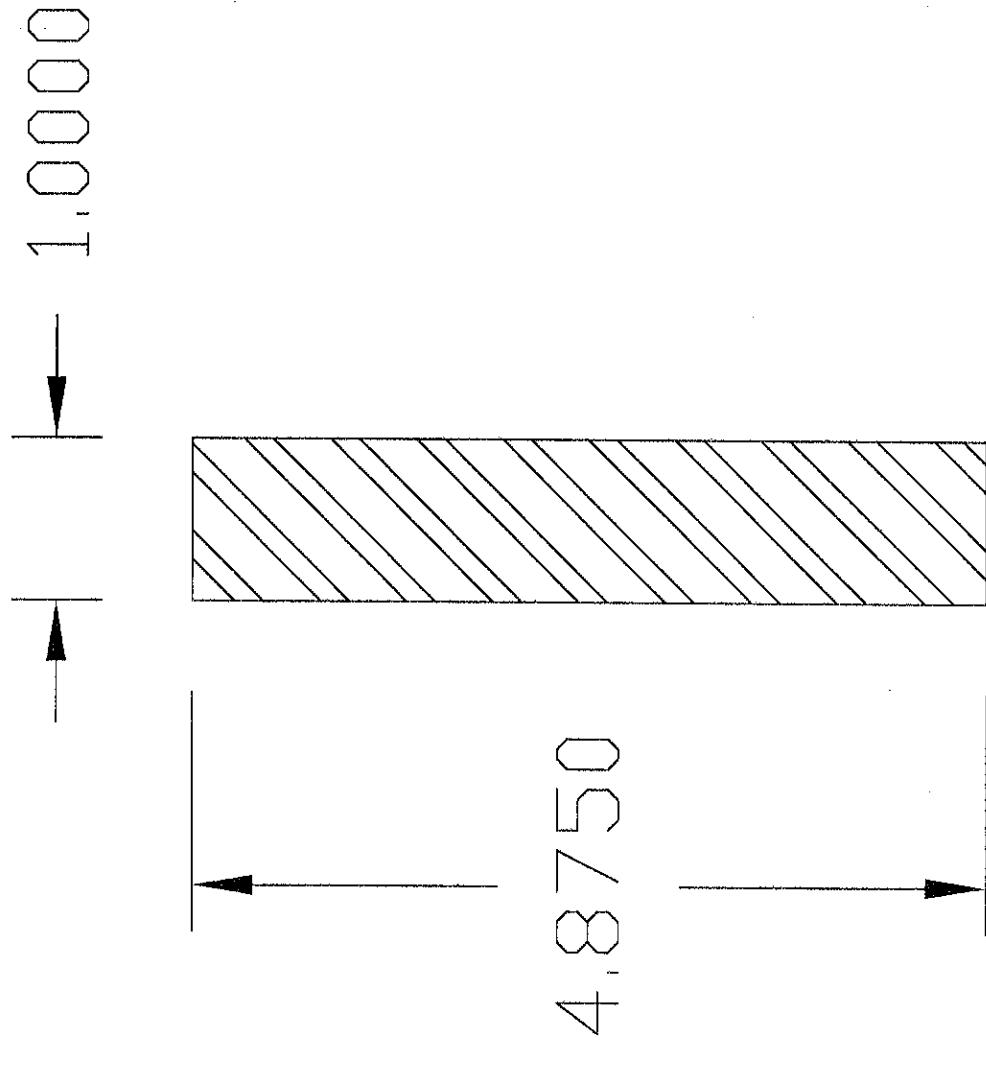


UHMW RETURN UPR RAD  
(2) REQ'D 1LH-1RH  
WAYNE FARMS-UNION SPRINGS, AL  
C121241-C-12

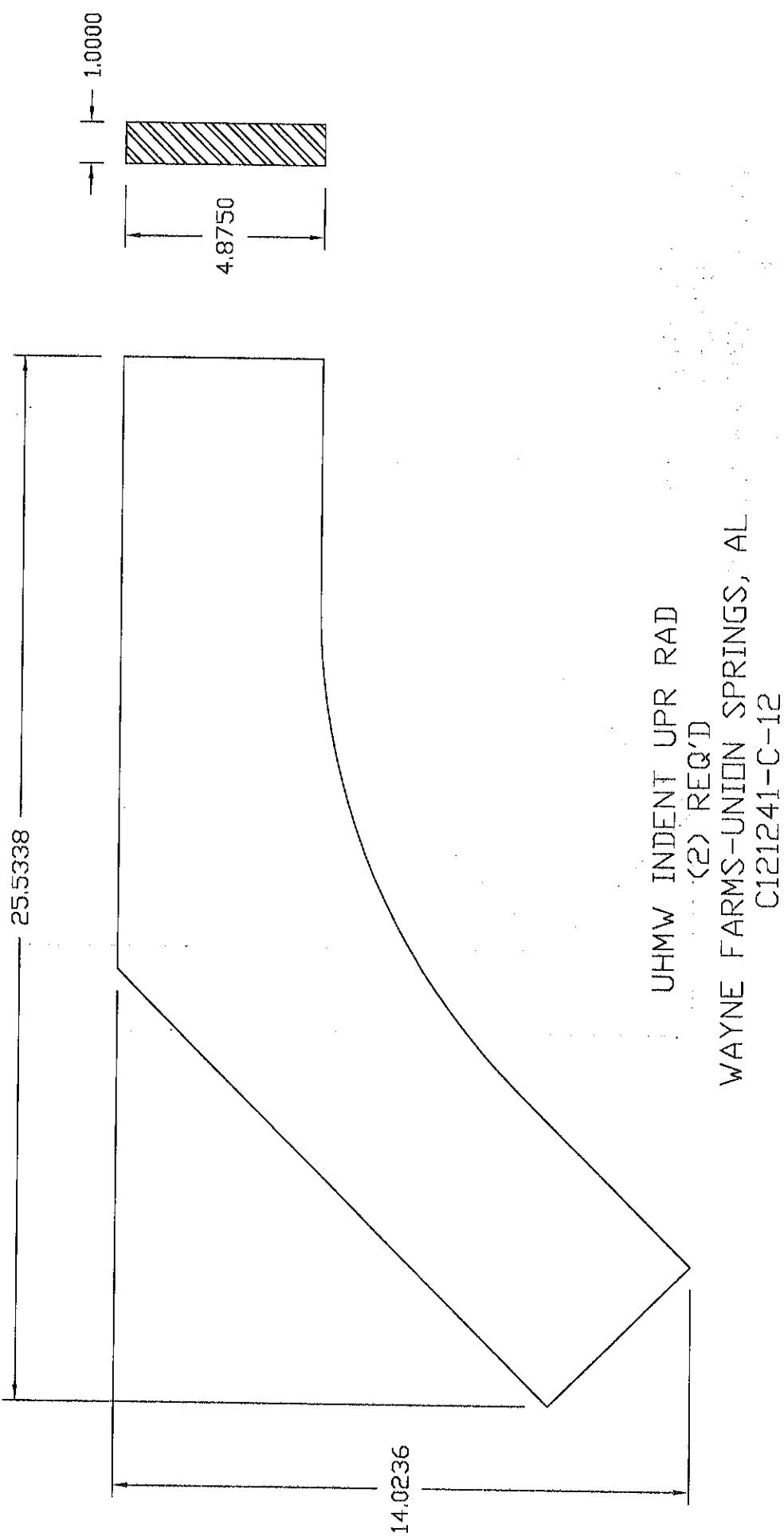


UHMW INDENT LVR RAD  
(2) REQ'D 1LH-1RH  
WAYNE FARMS-UNION SPRINGS, AL  
C121241-C-12





UHMW INDENT  
20 FEET REQUIRED  
FARMS-UNION SPRINGS, AL  
C121241-C-12



JOB NAME

JOB NUMBER

Wayne Forms Union Spring AL 121241-C-12

MATERIAL SIZE

Plam

2 x  $\frac{1}{4}$ " Angle

PIECES	LENGTH	COPE/ANGLE	LH + RH
4	3 $\frac{1}{16}$ "	SC	
2	4-6 $\frac{1}{16}$ "	45° De	
2	4-10 $\frac{1}{2}$ "	BW-68° De.	
2	8 $\frac{5}{8}$ "	45°- $\frac{1}{4}$ BW-68"	
2	2-2 $\frac{3}{8}$ "	SC	
1	3-6"	SC	

1"X11 G.A. Tubing

1 1-8  $\frac{3}{4}$ " SC M.G.