

EQUIPMENT SPEC SHEET

Pam
D&F
 EQUIPMENT
 SALES, INC.
BR
RK

NAME & LOCATION	WAYNE FARMS UNION SPRING, AL		CUSTOMER NUMBER	C121241	
ITEM NUMBER	X-07	ITEM SERIAL NUMBER	C121241-X-07		
ENGINEER	GARY CAMBRON	SALESMAN	HEATH MORROW		
EQUIPMENT TYPE	BONELESS DRUM INCLINE CONV		CAD TECH DESIGNER	CHANDLER PHILLIPS	
			CAD TECH DETAILER	KYLE WRIGHT	
1 BELT MANUF.	INTRALOX	2 SERIES	800S	3 BELT TYPE	OH FT
4 BELT LENGTH	112'	5 BELT COLOR	WHITE	6 BELT MATERIAL	AC (Acetal)
7 FRICTION SPACING	N/A	8 BELT INDENT	N/A	9 CENTER NOTCH	N/A
10 BELT WIDTH	12"	11 WEARSTRIP	1"X1-1/2" UHMW	12 BELT PIN MAT.	AC (Acetal)
13 BELT FLIGHTS	YES	14 FLIGHT HEIGHT	3"	15 FLIGHT TYPE	STREAMLINE
16 FLIGHT CENTERS	12"	17 FLIGHT INDENT	1.3"	18 CENTER NOTCH	N/A
19 T.O.B. INFEED		20 T.O.B. DISCHARGE			
21 IDLE SPROCKET	8 TOOTH	22 PITCH DIAMETER	5.2" PD	23 BORE SIZE/TYPE	1-1/2" SQUARE
24 DRIVE SPROCKET	8 TOOTH	25 PITCH DIAMETER	5.2" PD	26 BORE SIZE/TYPE	1-1/2" SQUARE
27 SPROCKETS @ DRV	3	28 SPROCKETS @ IDLE	3	29 BELT SCRAPE	NO
30 BELT WASHER	YES	31 DRIP PAN	YES	32 DRIP PAN @ DRIVE	YES
33 DRIVE SIDE	RIGHT	34 DRIVE TYPE	EXTREME DUTY	35 MTR/GB FRAME	143TC/145TC
36 MOTOR	STERLING	37 HORSEPOWER	1 HP	38 FPM	75.6 FPM
39 GEARBOX	K343 TAPER	40 RATIO	32:1	41 MULTIPLIER	NO
42 EQUIP. MAT.	1/4" SS	43 LEGS	CEILING HUNG	44 TAKE UP	CATENARY SAG

PARTS and or MATERIAL UNIQUE TO THIS ITEM(S) / SPECIAL DESIGN SPECS (Please explain)

SAFETY LABELS AND E-STOPS TO BE LOCATED AS SHOWN.

THIS ITEM GETS A DRIVE RESTRAINT KIT

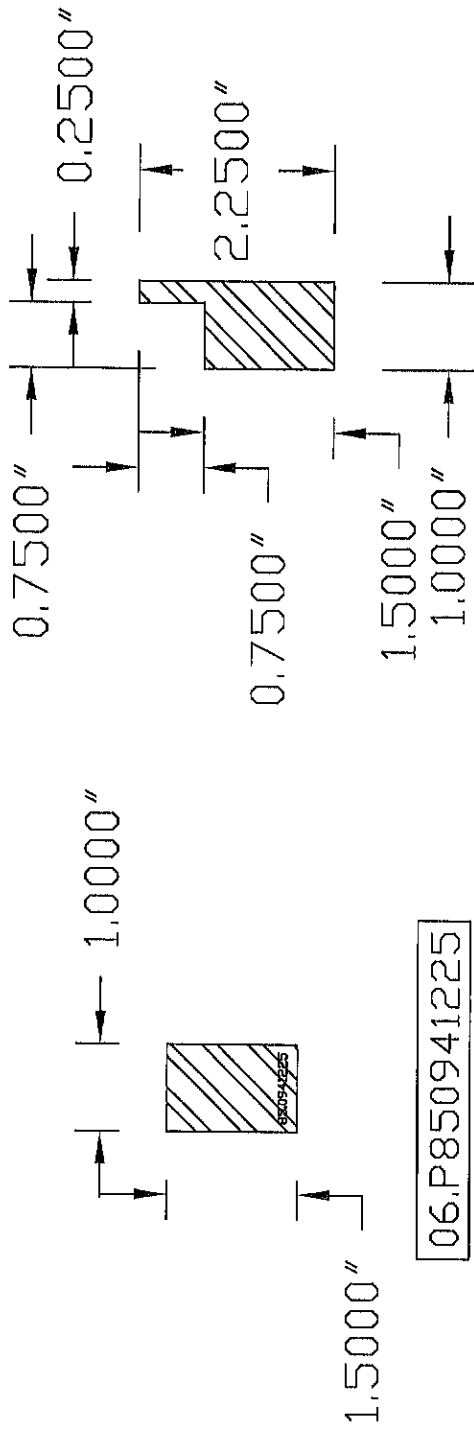
USES ETCHED SAFETY LABELS.

DRAWING COMPLETION DATE

10/23/2025

DELIVERY DATE

11/21/2025

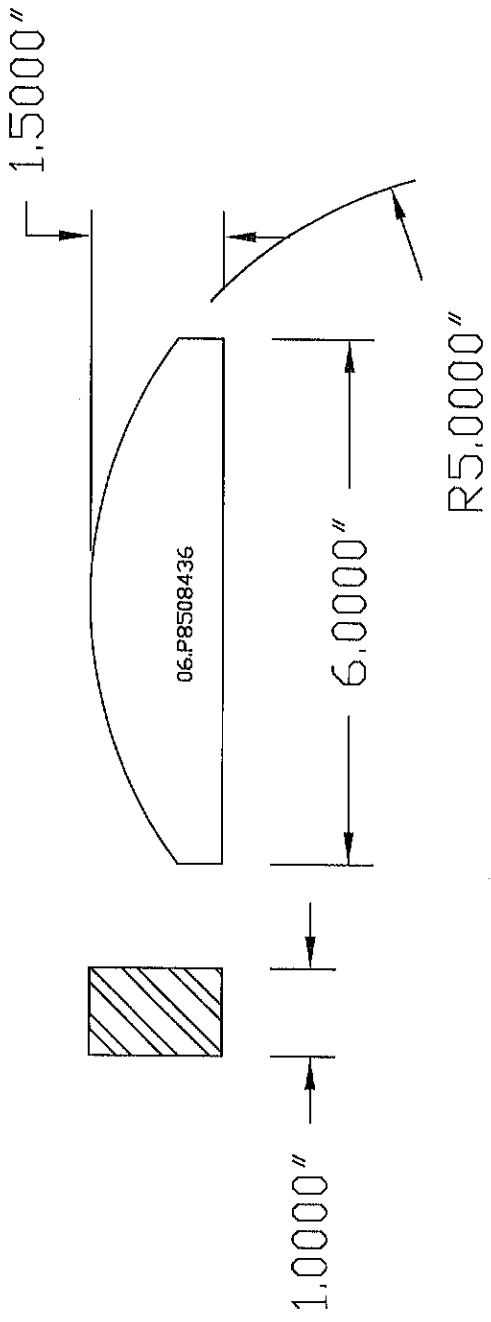


06.P850941225

UHMW CTR CWAY
150 FEET REQUIRED
WAYNE FARMS-UNION SPRING, AL
C121241-X-07

06.P8509495901LHD

UHMW L-SHAPED RWAY
100 FEET REQUIRED
WAYNE FARMS-UNION SPRING, AL
C121241-X-07



06.P8508436

06.P8508436

UHMW SHOE
(2) REQ'D
WAYNE FARMS-UNION SPRING, AL
C121241-X-07

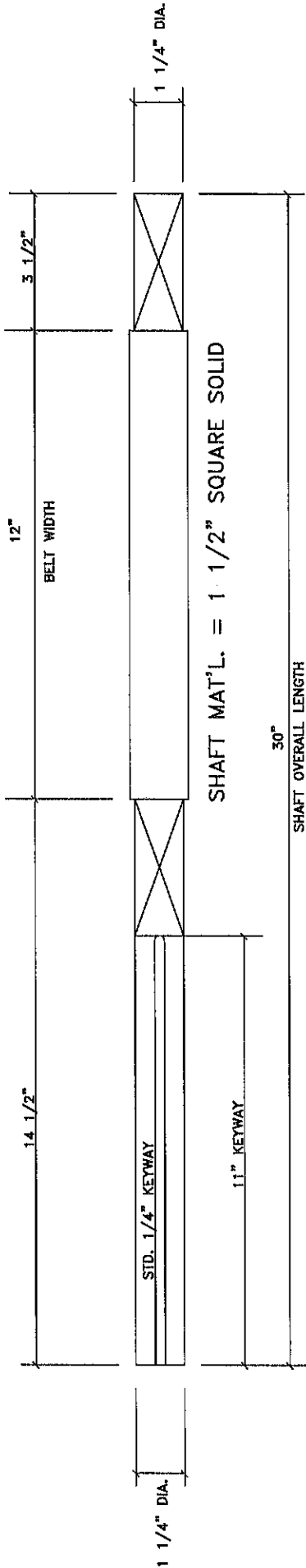
STD. 1 1/2" SQUARE SOLID SHAFT

FORM DRAWING ONLY, THIS IS NOT TO SCALE !

JOB NUMBER : C121241-X-07
CUSTOMER : WAYNE FARMS
LOCATION : UNION SPRING, AL

DATE : 10/20/2025
MATERIAL : T303 SS

DETAILER : KYLE WRIGHT
SHOP CHECKER :



DRIVE SHAFT DETAIL QTY. 1 REQ'D.

STD. 1 1/2" SQUARE SOLID SHAFT

FORM DRAWING ONLY, THIS IS NOT TO SCALE !

JOB NUMBER : C121241-X-07

DATE : 10/20/2025

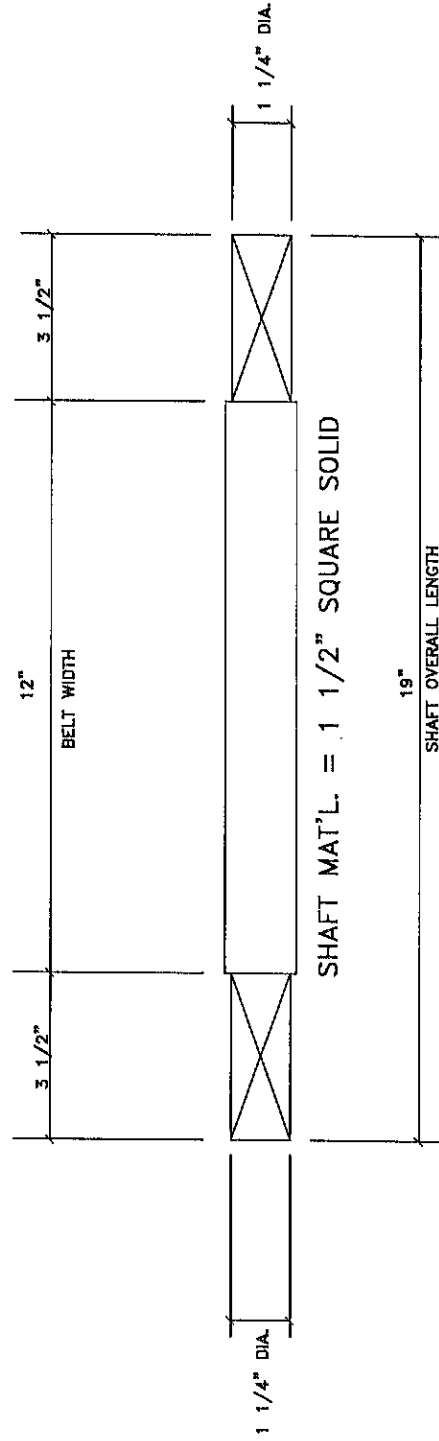
DETAILER : KYLE WRIGHT

CUSTOMER : WAYNE FARMS

MAT'L : T303 SS

SHOP CHECKER :

LOCATION : UNION SPRING, AL



IDLE SHAFT DETAIL QTY. 1 REQ'D.

STD. 1 1/2" SQUARE SOLID SHAFT

Work Order ID	Part ID	Release	WantDate	Start Date	Finish Date	Qty	Drawing ID/Rev Engineer
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121241-X-07/S DFM500I12 5/21/2025 11/14/2025



Drawing Rev:

D&F INCLINE CONVEYOR 12" WI

DENICE

Order ID:	Customer:	Ship To:
Part ID:		

Shop Resources Type	Seq#	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/Rev
ENGINEERING ENGINEERING	10	1.00	1.00	0.00	0.00		



LASER SHOP	20	1.00	1.00	0.00	0.00
LASER SHOP					



SHOP1	30	1.00	1.00	0.00	0.00
SHOP1					



Part ID/Sub ID	Piece#	Date Req'd	Unit Of Measur	Qty Req'd	Qty Due	Issue
01.S101 3/16" PLATE SS 48X120	10	5/21/2025	4X10	0.00	0.00	_____
01.S104	20	5/21/2025	5X10	0.00	0.00	_____



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	3/16" PLATE SS 60X120						
	01.S108 1/4" PLATE SS 48X120	30	5/21/2025	4X10		0.00	0.00 _____
	01.S111 1/4" PLATE SS 60X120	40	5/21/2025	5X10		0.00	0.00 _____
	01.S127 12GA SHEET SS 48X120	90	5/21/2025	4X10		0.00	0.00 _____
	01.S129 12GA SHEET SS 60X120	100	5/21/2025	5X10		0.00	0.00 _____
	02.RR206 ROUND ROD 1/2" SS	130	5/21/2025	FT		0.00	0.00 _____
	02.RR208 ROUND ROD 3/4" 304 SS	140	5/21/2025	FT		0.00	0.00 _____
	05.T802 TUBING SS 1"SQ X 16GA	280	5/21/2025	FT		0.00	0.00 _____
	05.T804 TUBING SS 1"SQ X 11GA	290	5/21/2025	FT		0.00	0.00 _____
	30.40706 COUPLING SS 3/8"	330	5/21/2025	EA		0.00	0.00 _____
	S00024 TUBING END CAP - 1" SQ X 12 GA	340	5/21/2025	EA		1.00	1.00 _____
SHOP2 SHOP2	40	1.00		1.00	0.00	0.00	



Part ID/Sub ID	Piece#	Date Req'd	Unit Of Measur	Qty Req'd	Qty Due	Issue
06.S00070 LEG INSERT 1-1/2"X 1-1/2" X 1/2" X 3/4" THDS.	10	5/21/2025	EA	0.00	0.00	_____
06.S0421 SLIDE QUICK CONNECT TAKEUP 4 FT REQ'D	80	5/21/2025	EA	0.00	0.00	_____



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(AMW) 7/16" SQUARE BAR QTY. OF
(4) REQ'D PER ASSY

06.S0411	90	5/21/2025	EA			0.00	0.00	
CONE LINE BRACKET PIN 3/8*								
FOR SINGLE & DOUBLE BRACKETS (LOW PROFILE, TO HOLD DOWN PLASTIC BUT BE								
REMOVABLE)								
PIN 3/8"DX3/4"L								

SHOP3	50	1.00	1.00	0.00	0.00			
SHOP3								



Part ID/Sub ID	Piece#	Date Reqd	Unit Of Measur	Qty Reqd	Qty Due	Issue
02.SB402	10	5/21/2025	FT	0.00	0.00	
SQUARE BAR 1/4" SS						
FOR GEARBOXES						
06.S0415	20	5/21/2025	EA	2.00	2.00	
BELT WASH 12" SPLASH SHIELD STD 304						
S00206	30	5/21/2025	EA	0.00	0.00	
GEAR BOX 262 MOUNTING BRACKET*						
S00231	40	5/21/2025	EA	0.00	0.00	
CONVEYOR INCLINE RETURN HOLD DOWN BRKT*						
HOLD DOWN SHOE FOR INCLINE CONVEYORS ONLY!!!!!!						
USE (1) HOLD DOWN ON BELTS 12"W OR LESS						
USE (2) HOLD DOWN ON BELTS 12"W TO 18"W						
USE (3) HOLD DOWN ON BELTS 18"W OR GREATER						
(ADD ONE FOR EVERY 6" OF BELT WIDTH)						
S00371-S	50	5/21/2025	EA	0.00	0.00	
LEG ADJUSTER 9"X3/4" ATR W/SS PAD 10GA*						
SWIVEL TYPE						
S00421A	60	5/21/2025	EA	1.00	1.00	
DRIVE DRIP PAN 30" X 11"						
(FOR NORD\STOBER GEARBOXES)						
S00400	70	5/21/2025	EA	0.00	0.00	
UHMW JOINT BRACKET 12GA (4) 5/16" HOLES						



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	06.S00421HA	80	5/21/2025	EA		2.00	2.00 _____
	SS DRIP PAN HANGER 1"W FLAT BAR W/ 7/16"H* 1"W FLAT BAR WITH 7/16" HOLE 6.75" OVERAL LENGTH						
	02.BSR212	90	5/21/2025	FT		0.00	0.00 _____
	BEARING SIZE ROD 1" SS						
UHMW PARTS	60	1.00	1.00	0.00	0.00		
UHMW PARTS							



Part ID/Sub ID	Piece#	Date Reqd	Unit Of Measur	Qty Reqd	Qty Due	Issue
06.P850941225	10	5/21/2025	FT	150.00	150.00	_____
UHMW WEARSTRIP 1" X 1-1/2"						
06.P8509495901LHD	20	5/21/2025	FT	100.00	100.00	_____
UHMW WEARSTRIP L-SHAPE 1"X2-1/4" W/ NOT* 3/4" x 3/4" NOTCH						
06.P8508436	30	5/21/2025	EA	2.00	2.00	_____
UHMW SHOE RETURN 6" X 1-1/2" X 1"						
	40	5/21/2025		70.00	70.00	_____
UHMW INDENT SEE PRINT						
	50	5/21/2025		50.00	50.00	_____
UHMW INDENT W. SLOPE SEE PRINT						
	60	5/21/2025		2.00	2.00	_____
UHMW INDENT LWR RAD (1) LH & (1) RH SEE PRINT						
	70	5/21/2025		2.00	2.00	_____
UHMW INDENT UPR RAD SEE PRINT						



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		80	5/21/2025			3.00	3.00 _____
UHMW CTR CWAY LWR RAD SEE PRINT							

		90	5/21/2025			3.00	3.00 _____
UHMW CTR CWAY UPR RAD SEE PRINT							

		100	5/21/2025			2.00	2.00 _____
UHMW L-SHAPED RWAY LWR RAD (1) LH & (1) RH SEE PRINT							

		110	5/21/2025			2.00	2.00 _____
UHMW L-SHAPED RWAY UPR RAD (1) LH & (1) RH SEE PRINT							

SUB-ASSY 1	70	1.00	1.00	0.00	0.00		
SUB-ASSY 1							



SUB-ASSY 2	80	1.00	1.00	0.00	0.00		
SUB-ASSY 2							



FINAL ASSEM	90	1.00	1.00	0.00	0.00		
FINALASSEMB							



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Part ID/Sub ID	Piece#	Date Req'd	Unit Of Measur	Qty Req'd	Qty Due	Issue
			10 5/21/2025	112.00	112.00	_____
BELT - 12"W 800S OHFT AC WHITE W/ WHITE AC RODS FLIGHTS - 3IN STREAMLINE FLIGHTS ON 12" CENTERS, 1.3" IND						
			20 5/21/2025 EA	1.00	1.00	_____
37.1XI 1HP XTREME 143TC 1800RPM INV DUTY* STAINLESS STEEL XTREME RPM: 1800 FOOT OPTION: FOOTLESS FRAME: 143TC ENCLOSURE: TEFC RATING: INVERTER DUTY ELECTRICAL: 3 PHASE 460V ENCAPSULATED: ENCAPSULATED						
			30 5/21/2025 EA	1.00	1.00	_____
37.4SJ2 STERLING SS HEL BEVEL SYMMETRICAL 32:1* STERLING SYMMETRICAL STAINLESS STEEL SMOOTH BODY 403 HELICAL BEVEL 32:1 31.539:1 (EXACT) 140TC W/ TORQUE ARM						
			50 5/21/2025 EA	1.00	1.00	_____
37.SSK04125U SYMMETRICAL BUSHING 1-1/4" FOR SSK04 HE* SSK04-1.250UTBK STAINLESS STEEL 1-1/4" SYMMETRICAL BUSHING KIT FOR SIZE SSK04 HELICAL BEVEL						
			80 5/21/2025 EA	6.00	6.00	_____
31.2808 SPROCKET 800S 8T 1.5"SB 5.2"PD* PART #S3D8 G5CPE7 NG EZ CLEAN MOLDED SPROCKET						
			90 5/21/2025	0.00	0.00	_____
SET COLLARS						



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	15.142	100	5/21/2025	EA		1.00	1.00 _____
	SANITARY 2" SS ROLL TYPE FERRULE						
	31.91121	110	5/21/2025	EA		8.00	8.00 _____
	RETAINER SNAP RING 1.5" SS* (SH-206SS)						
	95.0141902P	130	5/21/2025	EA		4.00	4.00 _____
	SPRAY NOZZLE 1/4 F8004-LN PLASTIC* ADDITIONAL PARTS REQ'D #S00202 & #06.S0415 NATURAL PVDF						
		140	5/21/2025			0.00	0.00 _____
	BEARING ASSEMBLY						
	35.UCF207.20	160	5/21/2025	EA		4.00	4.00 _____
	KML 1-1/4" SS BEARING 4-BOLT FLG						
	10.1010724	200	5/21/2025	EA		16.00	16.00 _____
	HHC/SCREW 7/16-14 X 1-1/2" SS						
	10.10407	210	5/21/2025	EA		16.00	16.00 _____
	FLAT WASHER 7/16" SS NON-TAXABLE						
	10.10507	220	5/21/2025	EA		16.00	16.00 _____
	HEX LOCK NUT 7/16"-14 SS						
	06.207.4-BOLT	440	5/21/2025	EA		3.00	3.00 _____
	SS BEARING COVER FITS 207 HOUSING 1-1/4* STAINLESS STEEL BEARING COVER, 4-BOLT PATTERN FOR FLANGE STYLE BEARING FITS 207 HOUSING FOR 1-1/4", 1-3/8", 1-7/16" AND 1-5/16" (THIS IS A CLOSED COVER.)						
	06.BG1.25-4HOLE	510	5/21/2025	EA		4.00	4.00 _____
	SS BEARING GUARD 1.25" 4-HOLE* STAINLESS STEEL (12 GAUGE) BEARING GUARD FOR 1-1/4" 4-HOLE BRG						
		540	5/21/2025			0.00	0.00 _____
	STABILIZER / TORQUE ARM ASSEMBLY -						



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	37.207-UNI	550	5/21/2025	EA		1.00	1.00 _____
	STABILIZER BRACKET UNIVERSAL FITS 207* UNIVERSAL FITS 207 HOUSING FOR 1-1/4" OR 1-7/16" SHAFT						
	06.207-GBC343R	560	5/21/2025	EA		1.00	1.00 _____
	SS K343 SYMM/TLOCK GEARBOX COVER (RIGHT)* 06.207-GBC343R SS K343 SYMMETRICAL / TAPER LOCK GEARBOX COVER (RIGHT)* RIGHT HAND HORIZONTAL MOUNTING ORIENTATION						
	06.COVER-UNI	590	5/21/2025	EA		0.00	0.00 _____
	SS UNIVERSAL SHAFT COVER FITS STOBER* (12GA MATERIAL) LEAVE FLAT TILL NEEDED AND THEN WE CAN BEND.						
	10.10507	600	5/21/2025	EA		1.00	1.00 _____
	HEX LOCK NUT 7/16"-14 SS						
	10.1010750	610	5/21/2025	EA		1.00	1.00 _____
	HHC/SCREW 7/16 X 3" SS						
	10.10407	620	5/21/2025	EA		3.00	3.00 _____
	FLAT WASHER 7/16" SS NON-TAXABLE						
	10.10307	630	5/21/2025	EA		2.00	2.00 _____
	LOCK WASHER 7/16" SS NON-TAXABLE						
		930	5/21/2025			0.00	0.00 _____
	D & F STANDADR D ESTOP -						
	45.800F1YP1	940	5/21/2025	EA		2.00	2.00 _____
	ALLEN BRADLEY E-STOP STATION						
	10.1080808	950	5/21/2025	EA		8.00	8.00 _____
	SOCKET CAP SCREW 8-32 X 1/2" SS* 8C50KCS3						
	10.10808N	960	5/21/2025	EA		8.00	8.00 _____
	NYLON LOCK NUT 8-32 SS*						



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	8CNNE3						
	MISCELLANEOUS -	1400	5/21/2025			0.00	0.00 _____
	10.1011013 HH LAG SCREW SS 1/4 X 1" NON TAXABLE	1410	5/21/2025	EA		4.00	4.00 _____
	10.1060432 MACH SCREW 1/4"- 20 X 2" SS* PHILLIPS FLAT HEAD #72718	1430	5/21/2025	EA		92.00	92.00 _____
	10.10504 HEX NYLON LOCK NUT 1/4"-20 SS NON-TAXABLE	1510	5/21/2025	EA		92.00	92.00 _____
	10.1010616 HHC/SCREW 3/8-16 X 1" SS FASTENAL P/N 1170105 (NON-TAXABLE)	1560	5/21/2025	EA		8.00	8.00 _____
	10.10306 LOCK WASHER 3/8" SS NON-TAXABLE	1630	5/21/2025	EA		8.00	8.00 _____
	10.1010824 HHC/SCREW 1/2-13 X 1-1/2"SS NON-TAXABLE	1710	5/21/2025	EA		24.00	24.00 _____
	10.10508 HEX LOCK NUT 1/2" -13 SS	1740	5/21/2025	EA		24.00	24.00 _____
	S00425 SPACER 1/4" X 3/4" X 5/16"ID	1790	5/21/2025	EA		92.00	92.00 _____
	06.DRK DRIVE RESTRAINT KIT	1880	5/21/2025	EA		1.00	1.00 _____
	10.10408 FLAT WASHER 1/2" SS NON-TAXABLE	1890	5/21/2025	EA		48.00	48.00 _____
SHIPPING SHIPPING	100	1.00		1.00	0.00	0.00	



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OS 110 1.00 1.00 0.00 0.00
MACHINE



Part ID/Sub ID	Piece#	Date Reqd	Unit Of Measur	Qty Reqd	Qty Due	Issue
06.IS1215-1.25	10	5/21/2025	EA	1.00	1.00	_____
SHAFT 12" IDLE WITH 1-1/4 JOURNAL						
06.DS1215-1.25	50	5/21/2025	EA	1.00	1.00	_____
SHAFT 12" DRIVE WITH 1-1/4 JOURNAL						

REWORK-S 120 1.00 1.00 0.00 0.00
REWORK-S



REWORK-E 130 1.00 1.00 0.00 0.00



REWORK-P 140 1.00 1.00 0.00 0.00



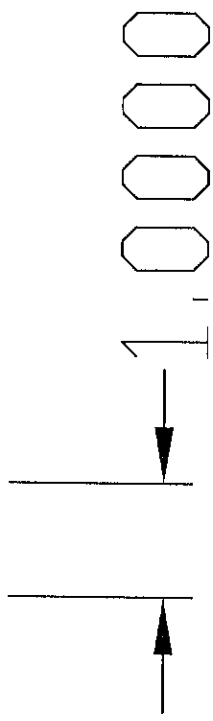
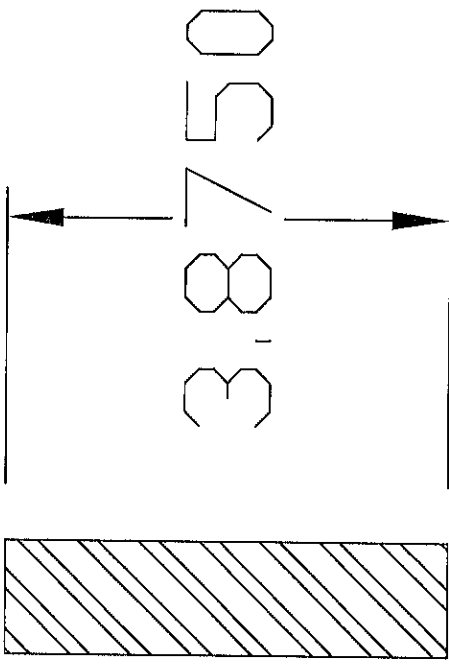


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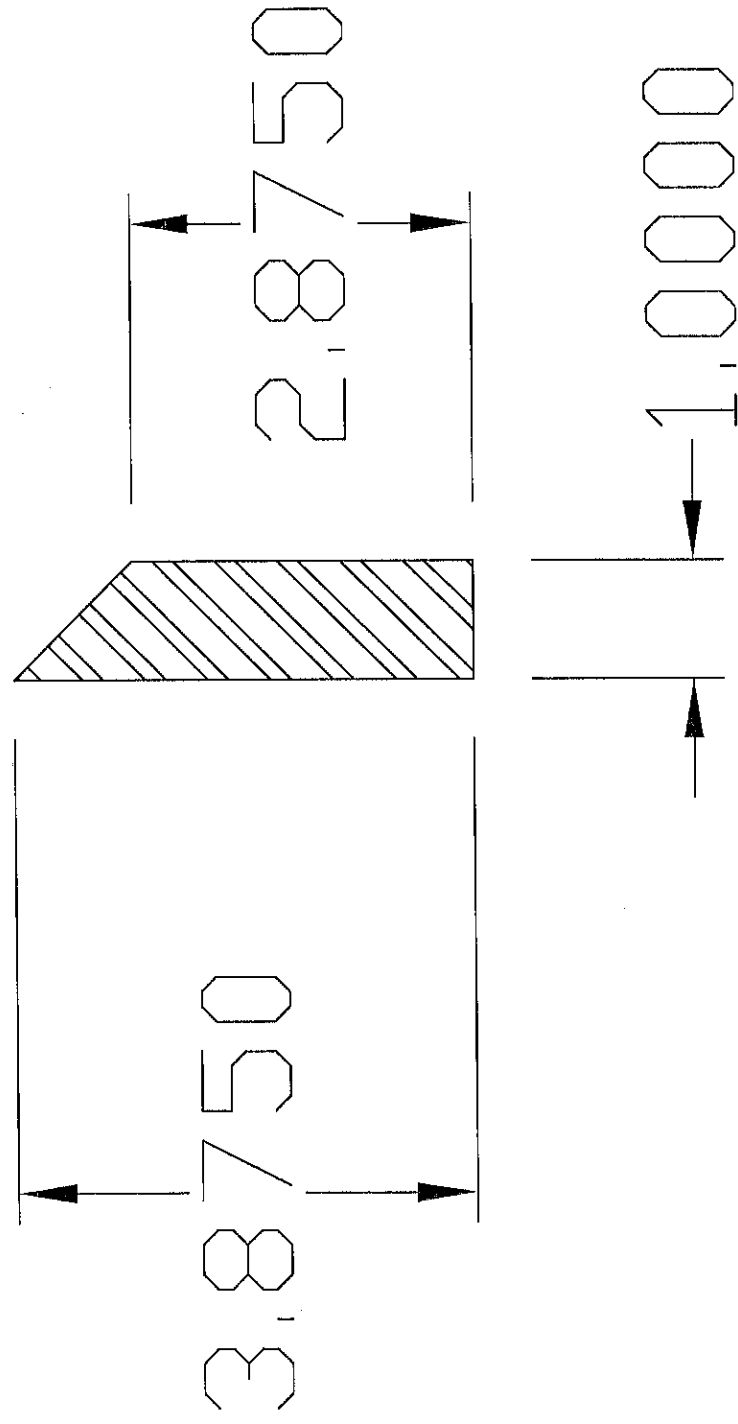
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UHMW INDENT
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WAYNE FARMS-UNION SPRING, AL
70 FEET REQUIRED

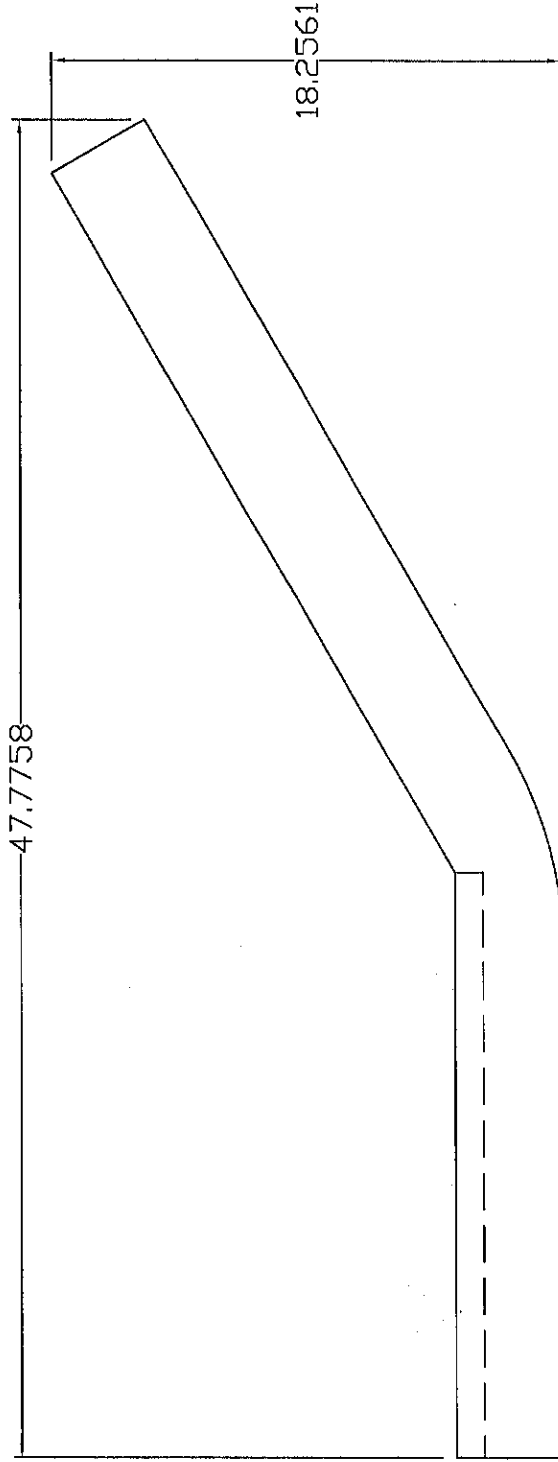
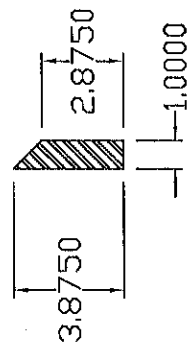


UHMW INDENT W. SLOPE

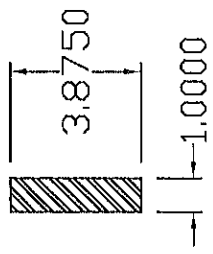
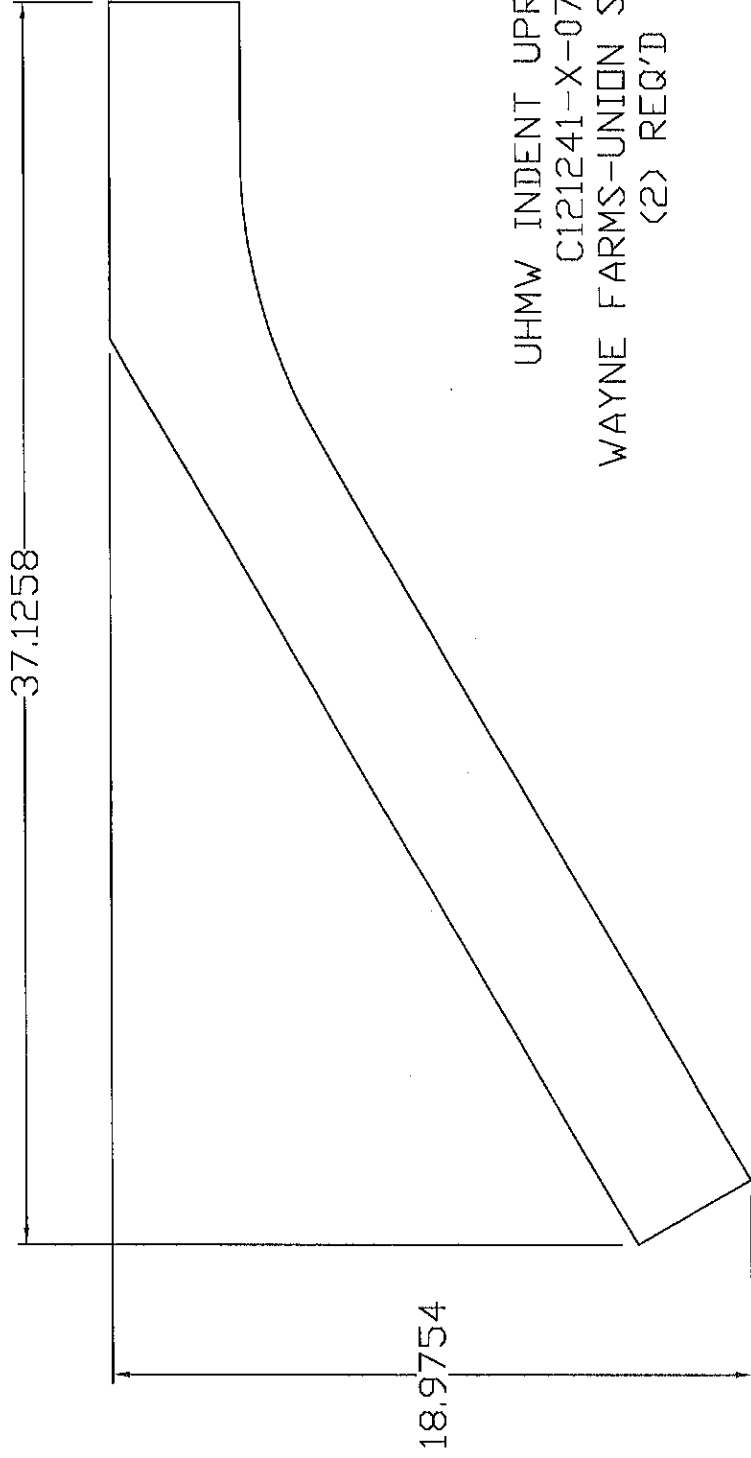
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WAYNE FARMS-UNION SPRING, AL

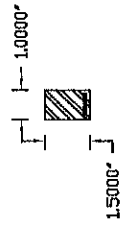
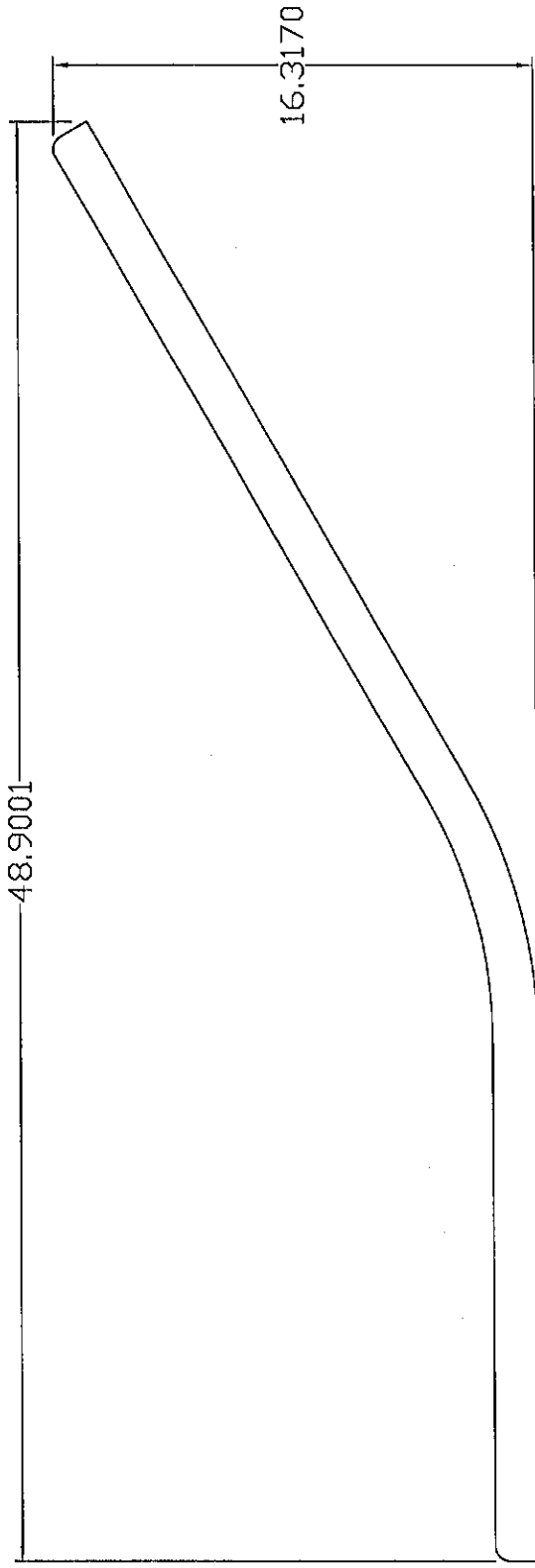
50 FEET REQUIRED



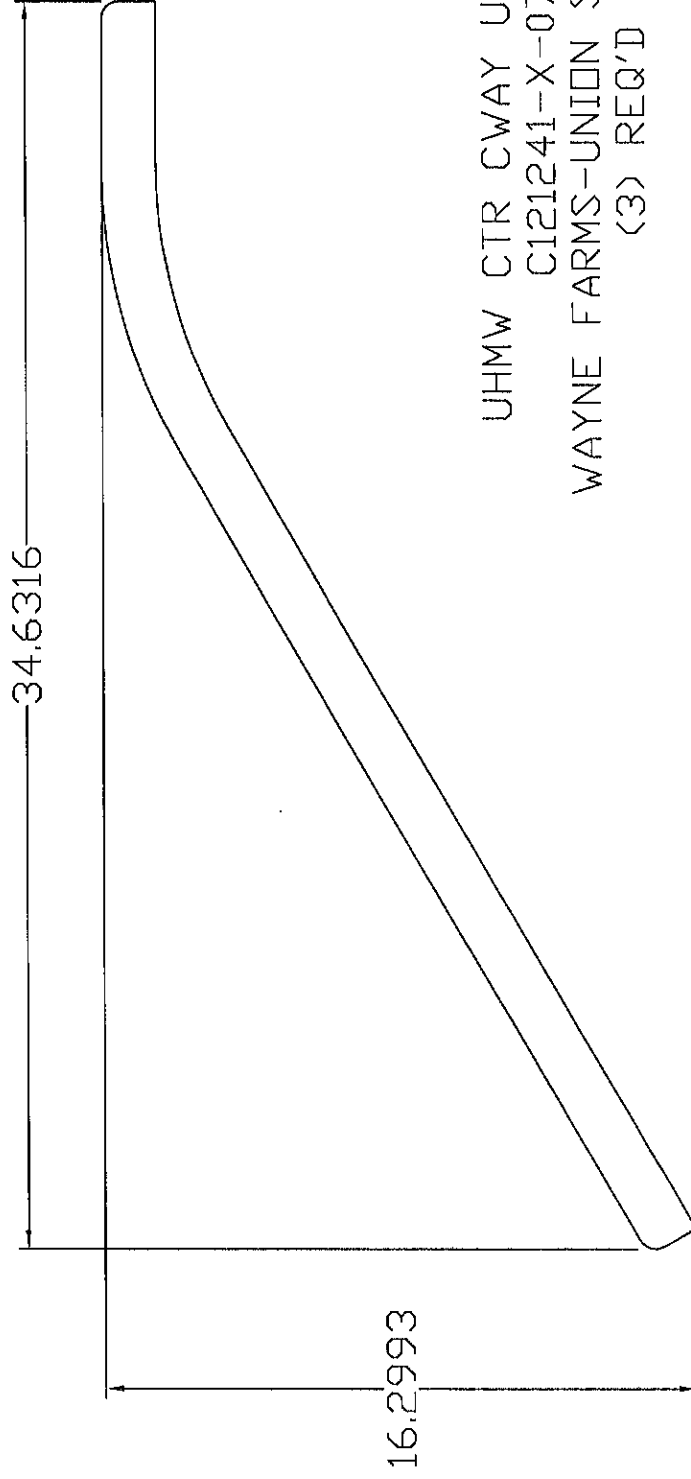
UHMW INDENT LWR RAD
C121241-X-07
WAYNE FARMS-UNION SPRING, AL
(2) REQ'D - (1) LH & (1) RH



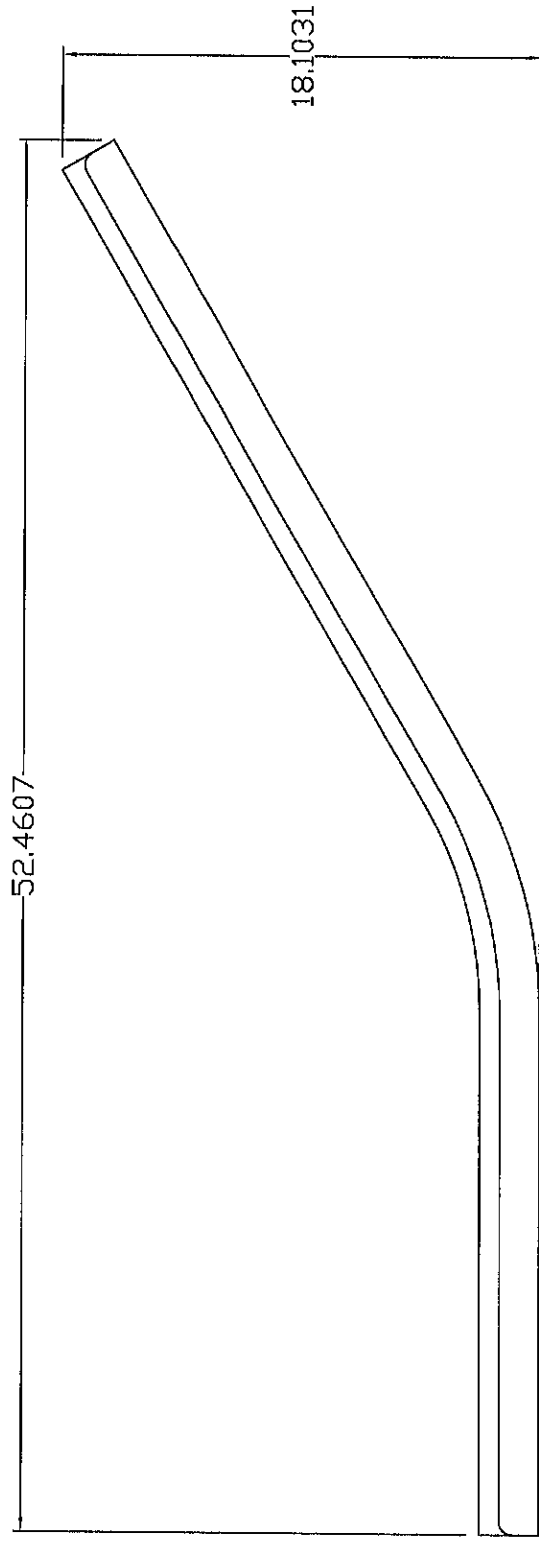
UHMW INDENT UPR RAD
C121241-X-07
WAYNE FARMS-UNION SPRING, AL
(2) REQ'D



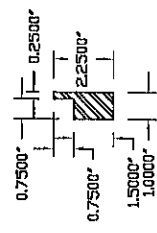
UHMW CTR CWAY LWR RAD
C121241-X-07
WAYNE FARMS-UNION SPRING, AL
(3) REQ'D

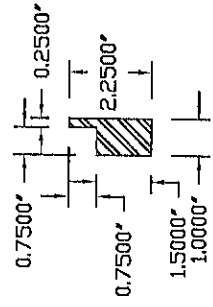
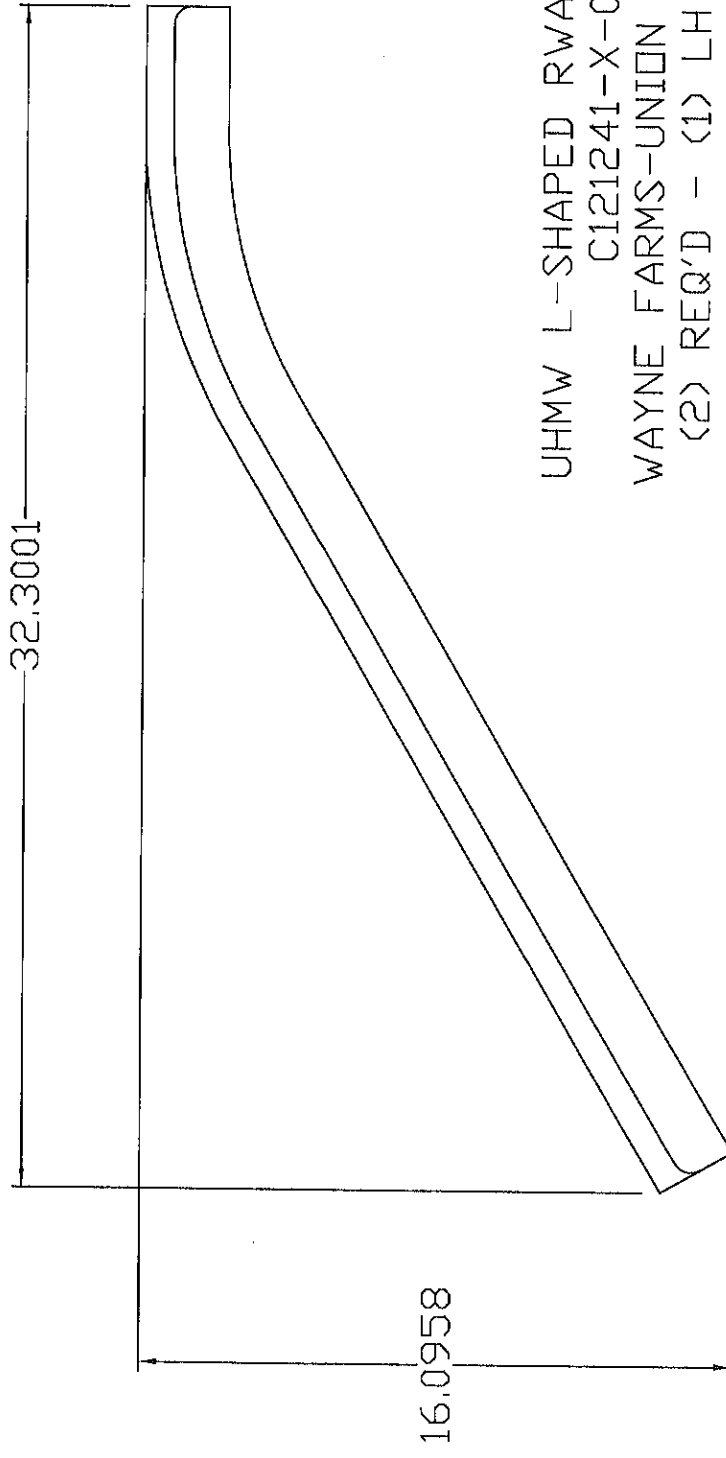


UHMW CTR CWAY UPR RAD
C121241-X-07
WAYNE FARMS-UNION SPRING, AL
(3) REQ'D



UHMW L-SHAPED RWAY LWR RAD
 C121241-X-07
 WAYNE FARMS-UNION SPRING, AL
 (2) REQ'D - (1) LH & (1) RH





UHMW L-SHAPED RWAY UPR RAD
 C121241-X-07
 WAYNE FARMS-UNION SPRING, AL
 (2) REQ'D - (1) LH & (1) RH

JOB NAME

JOB NUMBER

Wayne Union Spring AL. 121241-X-07.

MATERIAL SIZE

1" X 11 G.A. Tubing

PIECES

LENGTH

COPE/ANGLE

LH + RH

1

1'-2 1/2"

SC Outside

M.G