

EQUIPMENT SPEC SHEET

Pam RK 7
D&F BG
EQUIPMENT SALES, INC.
of

NAME & LOCATION		WAYNE FARMS UNION SPRING, AL		CUSTOMER NUMBER		C121241		
ITEM NUMBER		C-12		ITEM SERIAL NUMBER		C121241-C-12		
				ITEMS REQ'D		1		
ENGINEER		GARY CAMBRON		SALESMAN		HEATH MORROW		
				CAD TECH DESIGNER		KYLE HANCOCK		
EQUIPMENT TYPE		OH WING CHILLER INFEED CONVEYOR		CAD TECH DETAILER		KYLE HANCOCK		
1	BELT MANUF.	INTRALOX	2	SERIES	800S	3	BELT TYPE	OH FT
4	BELT LENGTH	34'	5	BELT COLOR	WHITE	6	BELT MATERIAL	AC (Acetal)
7	FRICTION SPACING	N/A	8	BELT INDENT	N/A	9	CENTER NOTCH	N/A
10	BELT WIDTH	18"	11	WEARSTRIP	1"X1-1/2" UHMW	12	BELT PIN MAT.	WHITE AC (Acetal)
13	BELT FLIGHTS	YES	14	FLIGHT HEIGHT	4"	15	FLIGHT TYPE	STREAMLINE
16	FLIGHT CENTERS	12"	17	FLIGHT INDENT	1.3"	18	CENTER NOTCH	N/A
19	T.O.B. INFEED	66"	20	T.O.B. DISCHARGE	102"			
21	IDLE SPROCKET	8 TOOTH	22	PITCH DIAMETER	5.2" PD	23	BORE SIZE/TYPE	1-1/2" SQUARE
24	DRIVE SPROCKET	8 TOOTH	25	PITCH DIAMETER	5.2" PD	26	BORE SIZE/TYPE	1-1/2" SQUARE
27	SPROCKETS @ DRV	3	28	SPROCKETS @ IDLE	3	29	BELT SCRAPE	NO
30	BELT WASHER	YES	31	DRIP PAN	YES	32	DRIP PAN @ DRIVE	YES
33	DRIVE SIDE	LEFT	34	DRIVE TYPE	EXTREME DUTY	35	MTR/GB FRAME	143TC/145TC
36	MOTOR	STERLING	37	HORSEPOWER	1 HP	38	FPM	75.6 FPM
39	GEARBOX	K343	40	RATIO	32:1	41	MULTIPLIER	NO
42	EQUIP. MAT.	1/4" SS	43	LEGS	2" ANGLE	44	TAKE UP	CATENARY SAG

PARTS and or MATERIAL UNIQUE TO THIS ITEM(S) / SPECIAL DESIGN SPECS (Please explain)

SAFETY LABELS AND E-STOPS TO BE LOCATED AS SHOWN.

THIS ITEM GETS A DRIVE RESTRAINT KIT

ETCHED METAL SAFETY LABELS.

DRAWING COMPLETION DATE

10/9/2025

DELIVERY DATE

11/21/2025

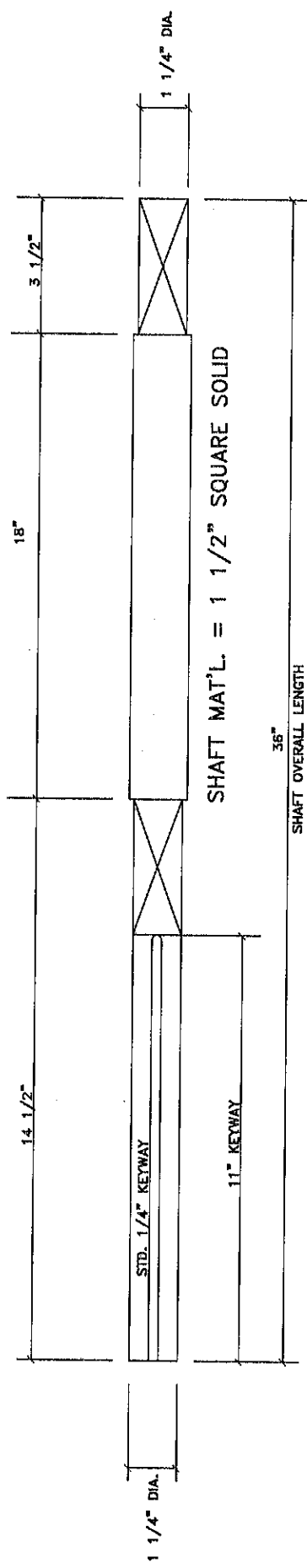
STD. 1 1/2" SQUARE SOLID SHAFT

FORM DRAWING ONLY, THIS IS NOT TO SCALE !

JOB NUMBER : C121241-C-12
 CUSTOMER : WAYNE FARMS
 LOCATION : UNION SPRINGS, AL

DATE : 10/9/2025
 MAT'L : T303 SS

DETAILER : KYLE HANCOCK
 SHOP CHECKER :



DRIVE SHAFT DETAIL QTY. 1 REQ'D.

THIS IS A PART NUMBERED ITEM

STD. 1 1/2" SQUARE SOLID SHAFT

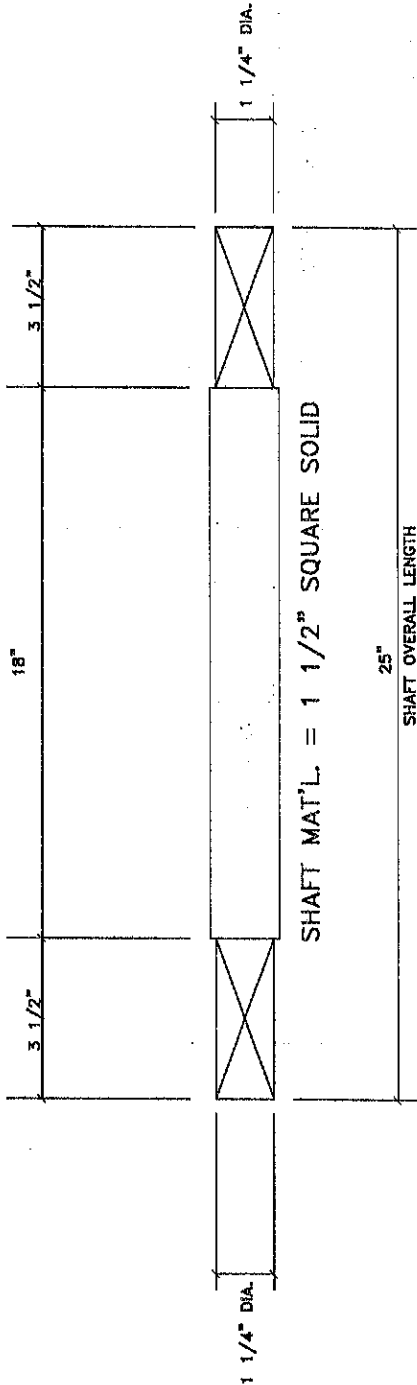
FORM DRAWING ONLY, THIS IS NOT TO SCALE !

JOB NUMBER : C121241-C-12
CUSTOMER : WAYNE FARMS
LOCATION : UNION SPRINGS, AL

DATE : 10/9/2025
MATERIAL : T303 SS

DETAILER : KYLE HANCOCK
SHOP CHECKER :

THIS IS A PART NUMBERED ITEM



IDLE SHAFT DETAIL QTY. 1 REQ'D.

STD. 1 1/2" SQUARE SOLID SHAFT



D&F EQUIPMENT SALES, INC - ALABAMA
Work Order Traveller
WORK ORDER ID: 121241-C-12/S

10/10/2025 12:50 PM
Page 1

Work Order ID	Part ID	Release	WantDate	Start Date	Finish Date	Qty	Drawing ID/Rev Engineer
---------------	---------	---------	----------	------------	-------------	-----	----------------------------

121241-C-12/S	DFM500S18	5/21/2025	11/14/2025			1.00	
---------------	-----------	-----------	------------	--	--	------	--



Drawing Rev:

D&F STRAIGHT CONVEYOR 18"

DENICE

Order ID:
Part ID:

Customer:

Ship To:

Shop Resources Type	Seq#	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/Rev
ENGINEERING ENGINEERING	10	1.00	1.00	0.00	0.00		



LASER SHOP LASER SHOP	20	1.00	1.00	0.00	0.00		
--------------------------	----	------	------	------	------	--	--



SHOP1 SHOP1	30	1.00	1.00	0.00	0.00		
----------------	----	------	------	------	------	--	--



Part ID/Sub ID	Piece#	Date Reqd	Unit Of Measur	Qty Reqd	Qty Due	Issue
01.S101 3/16" PLATE SS 48X120	10	5/21/2025	4X10	0.00	0.00	_____
01.S104	20	5/21/2025	5X10	0.00	0.00	_____



D&F EQUIPMENT SALES, INC - ALABAMA
Work Order Traveller
WORK ORDER ID: 121241-C-12/S

10/10/2025 12:50 PM
Page 2

Work Order ID	Part ID	Release	WantDate	Start Date	Finish Date	Qty	Drawing ID/Rev Engineer
	3/16" PLATE SS 60X120						
	01.S108 1/4" PLATE SS 48X120	30	5/21/2025	4X10		0.00	0.00 _____
	01.S111 1/4" PLATE SS 60X120	40	5/21/2025	5X10		0.00	0.00 _____
	01.S127 12GA SHEET SS 48X120	90	5/21/2025	4X10		0.00	0.00 _____
	01.S129 12GA SHEET SS 60X120	100	5/21/2025	5X10		0.00	0.00 _____
	02.RR206 ROUND ROD 1/2" SS	130	5/21/2025	FT		0.00	0.00 _____
	02.RR208 ROUND ROD 3/4" 304 SS	140	5/21/2025	FT		0.00	0.00 _____
	03.A612 ANGLE IRON 2" X 2" X 1/4" SS	200	5/21/2025	FT		0.00	0.00 _____
	05.T802 TUBING SS 1"SQ X 16GA	280	5/21/2025	FT		0.00	0.00 _____
	05.T804 TUBING SS 1"SQ X 11GA	290	5/21/2025	FT		0.00	0.00 _____
	30.40706 COUPLING SS 3/8"	330	5/21/2025	EA		1.00	1.00 _____
	S00024 TUBING END CAP - 1" SQ X 12 GA	340	5/21/2025	EA		1.00	1.00 _____
SHOP2 SHOP2	40	1.00	1.00	0.00	0.00		



Part ID/Sub ID	Piece#	Date Req'd	Unit Of Measur	Qty Req'd	Qty Due	Issue
06.S00070 LEG INSERT 1-1/2"X 1-1/2" X 1/2"* 3/4" THDS.	10	5/21/2025	EA	4.00	4.00	_____



D&F EQUIPMENT SALES, INC - ALABAMA
Work Order Traveller
WORK ORDER ID: 121241-C-12/S

10/10/2025 12:50 PM
Page 3

Work Order ID	Part ID	Release	WantDate	Start Date	Finish Date	Qty	Drawing ID/Rev Engineer
---------------	---------	---------	----------	------------	-------------	-----	----------------------------

SHOP3	50	1.00	1.00	0.00	0.00		
SHOP3							



Part ID/Sub ID	Piece#	Date Req'd	Unit Of Measur	Qty Req'd	Qty Due	Issue
02.SB402 SQUARE BAR 1/4" SS FOR GEARBOXES	10	5/21/2025	FT	0.00	0.00	_____
06.S0415 BELT WASH 12" SPLASH SHIELD STD 304	20	5/21/2025	EA	2.00	2.00	_____
S00371-S LEG ADJUSTER 9"X3/4" ATR W/SS PAD 10GA* SWIVEL TYPE	50	5/21/2025	EA	4.00	4.00	_____
S00421A DRIVE DRIP PAN 30" X 11" (FOR NORDSTOBER GEARBOXES)	60	5/21/2025	EA	1.00	1.00	_____
06.S00421HA SS DRIP PAN HANGER 1"W FLAT BAR W/ 7/16"H* 1"W FLAT BAR WITH 7/16" HOLE 6.75" OVERAL LENGTH	80	5/21/2025	EA	2.00	2.00	_____

UHMW PARTS	60	1.00	1.00	0.00	0.00		
UHMW PARTS							



Part ID/Sub ID	Piece#	Date Req'd	Unit Of Measur	Qty Req'd	Qty Due	Issue
06.P850941225 UHMW WEARSTRIP 1" X 1-1/2"	10	5/21/2025	FT	40.00	40.00	_____
06.P8509495901LHD UHMW WEARSTRIP L-SHAPE 1"X2-1/4" W/ NOT*	20	5/21/2025	FT	10.00	10.00	_____
06.P8508436 UHMW SHOE RETURN 6" X 1-1/2" X 1"	30	5/21/2025	EA	2.00	2.00	_____



D&F EQUIPMENT SALES, INC - ALABAMA
Work Order Traveller
WORK ORDER ID: 121241-G-12/S

10/10/2025 12:50 PM
Page 4

Work Order ID	Part ID	Release	WantDate	Start Date	Finish Date	Qty	Drawing ID/Rev Engineer
			40 5/21/2025			4.00	4.00 _____
			UHMW CTR LWR RAD, SEE PRINT				
			50 5/21/2025			4.00	4.00 _____
			UHMW CTR UPR RAD, SEE PRINT				
			60 5/21/2025			2.00	2.00 _____
			UHMW RETURN LWR RAD (2) REQ'D 1LH-1RH, SEE PRINT				
			70 5/21/2025			2.00	2.00 _____
			UHMW RETURN UPR RAD (2) REQ'D 1LH-1RH, SEE PRINT				
			80 5/21/2025			2.00	2.00 _____
			UHMW INDENT LWR RAD (2) REQ'D 1LH-1RH, SEE PRINT				
			90 5/21/2025			20.00	20.00 _____
			UHMW INDENT, SEE PRINT				
			100 5/21/2025			2.00	2.00 _____
			UHMW INDENT UPR RAD, SEE PRINT				
SUB-ASSY 1	70	1.00	1.00	0.00	0.00		
SUB-ASSY 1							



SUB-ASSY 2 80 1.00 1.00 0.00 0.00
SUB-ASSY 2





D&F EQUIPMENT SALES, INC - ALABAMA
Work Order Traveller
WORK ORDER ID: 121241-C-12/S

10/10/2025 12:50 PM
Page 5

Work Order ID	Part ID	Release	WantDate	Start Date	Finish Date	Qty	Drawing ID/Rev	Engineer
---------------	---------	---------	----------	------------	-------------	-----	----------------	----------

FINAL ASSEM	90	1.00	1.00	0.00	0.00			
FINALASSEMB								



Part ID/Sub ID	Piece#	Date Reqd	Unit Of Measur	Qty Reqd	Qty Due	Issue
		10 5/21/2025		34.00	34.00	_____
BELT - 800S 18"W OPEN HINGE FLAT TOP WHITE AC W/ WHITE AC RODS, FLIGHTS - 4" STREAMLINE, 1.3" INDENT, 12" CENTERS						
37.1XI		20 5/21/2025	EA	1.00	1.00	_____
1HP XTREME 143TC 1800RPM INV DUTY* STAINLESS STEEL XTREME RPM: 1800 FOOT OPTION: FOOTLESS FRAME: 143TC ENCLOSURE: TEFC RATING: INVERTER DUTY ELECTRICAL: 3 PHASE 460V ENCAPSULATED: ENCAPSULATED						
37.4SJ2		30 5/21/2025	EA	1.00	1.00	_____
STERLING SS HEL BEVEL SYMMETRICAL 32:1* STERLING SYMMETRICAL STAINLESS STEEL SMOOTH BODY 403 HELICAL BEVEL 32:1 31.539:1 (EXACT) 140TC W/ TORQUE ARM						
37.SSK04125U		40 5/21/2025	EA	1.00	1.00	_____
SYMMETRICAL BUSHING 1-1/4" FOR SSK04 HE* SSK04-1.250UTBK STAINLESS STEEL 1-1/4" SYMMETRICAL BUSHING KIT FOR SIZE SSK04 HELICAL BEVEL						
31.2808		50 5/21/2025	EA	6.00	6.00	_____
SPROCKET 800S 8T 1.5"SB 5.2"PD*						



D&F EQUIPMENT SALES, INC - ALABAMA
Work Order Traveller
WORK ORDER ID: 121241-C-12/S

10/10/2025 12:50 PM
Page 6

Work Order ID	Part ID	Release	WantDate	Start Date	Finish Date	Qty	Drawing ID/Rev Engineer
	PART #S3D8 G5CPE7 NG EZ CLEAN MOLDED SPROCKET						
	15.142	60	5/21/2025	EA		1.00	1.00 _____
	SANITARY 2" SS ROLL TYPE FERRULE						
	31.91121	70	5/21/2025	EA		8.00	8.00 _____
	RETAINER SNAP RING 1.5" SS* (SH-206SS)						
	95.0141902P	80	5/21/2025	EA		6.00	6.00 _____
	SPRAY NOZZLE 1/4 F8004-LN PLASTIC* ADDITIONAL PARTS REQ'D #S00202 & #06.S0415 NATURAL PVDF						
		90	5/21/2025			0.00	0.00 _____
	BEARING ASSEMBLY						
	35.UCF207.20	100	5/21/2025	EA		4.00	4.00 _____
	KML 1-1/4" SS BEARING 4-BOLT FLG						
	10.1010724	110	5/21/2025	EA		16.00	16.00 _____
	HHC/SCREW 7/16-14 X 1-1/2" SS						
	10.10407	120	5/21/2025	EA		16.00	16.00 _____
	FLAT WASHER 7/16" SS NON-TAXABLE						
	10.10507	130	5/21/2025	EA		16.00	16.00 _____
	HEX LOCK NUT 7/16"-14 SS						
	06.207.4-BOLT	140	5/21/2025	EA		3.00	3.00 _____
	SS BEARING COVER FITS 207 HOUSING 1-1/4* STAINLESS STEEL BEARING COVER, 4-BOLT PATTERN FOR FLANGE STYLE BEARING FITS 207 HOUSING FOR 1-1/4", 1-3/8", 1-7/16" AND 1-5/16" (THIS IS A CLOSED COVER.)						
	06.BG1.25-4HOLE	150	5/21/2025	EA		4.00	4.00 _____
	SS BEARING GUARD 1.25" 4-HOLE* STAINLESS STEEL (12 GAUGE) BEARING GUARD FOR 1-1/4" 4-HOLE BRG						
		160	5/21/2025			0.00	0.00 _____



D&F EQUIPMENT SALES, INC - ALABAMA
Work Order Traveller
WORK ORDER ID: 121241-C-12/S

10/10/2025 12:50 PM
Page 7

Work Order ID	Part ID	Release	WantDate	Start Date	Finish Date	Qty	Drawing ID/Rev Engineer
STABILIZER / TORQUE ARM ASSEMBLY -							
	37.207-UNI	170	5/21/2025	EA		1.00	1.00 _____
	STABILIZER BRACKET UNIVERSAL FITS 207* UNIVERSAL FITS 207 HOUSING FOR 1-1/4" OR 1-7/16" SHAFT						
	06.207-GBC343L	180	5/21/2025	EA		1.00	1.00 _____
	SS K343 SYMM/TLOCK GEARBOX COVER (LEFT)* 06.207-GBC343L SS K343 SYMMETRICAL / TAPER LOCK GEARBOX COVER (LEFT)* LEFT HAND HORIZONTAL MOUNTING ORIENTATION						
	10.1010616	190	5/21/2025	EA		8.00	8.00 _____
	HHC/SCREW 3/8-16 X 1" SS FASTENAL P/N 1170105 (NON-TAXABLE)						
	10.10306	200	5/21/2025	EA		8.00	8.00 _____
	LOCK WASHER 3/8" SS NON-TAXABLE						
	10.10507	210	5/21/2025	EA		1.00	1.00 _____
	HEX LOCK NUT 7/16"-14 SS						
	10.1010750	220	5/21/2025	EA		1.00	1.00 _____
	HHC/SCREW 7/16 X 3" SS						
	10.10407	230	5/21/2025	EA		3.00	3.00 _____
	FLAT WASHER 7/16" SS NON-TAXABLE						
	10.10307	240	5/21/2025	EA		2.00	2.00 _____
	LOCK WASHER 7/16" SS NON-TAXABLE						
		250	5/21/2025			0.00	0.00 _____
	D & F STANDARD ESTOP -						
	45.800F1YP1	260	5/21/2025	EA		2.00	2.00 _____
	ALLEN BRADLEY E-STOP STATION						
	10.1080808	270	5/21/2025	EA		8.00	8.00 _____
	SOCKET CAP SCREW 8-32 X 1/2" SS*						



D&F EQUIPMENT SALES, INC - ALABAMA
Work Order Traveller
WORK ORDER ID: 121241-C-12/S

10/10/2025 12:50 PM
Page 8

Work Order ID	Part ID	Release	WantDate	Start Date	Finish Date	Qty	Drawing ID/Rev Engineer
	8C50KCS3						
	10.10808N NYLON LOCK NUT 8-32 SS* 8CNNE3	280	5/21/2025	EA		8.00	8.00 _____
	MISCELLANEOUS -	290	5/21/2025			0.00	0.00 _____
	10.1011013 HH LAG SCREW SS 1/4 X 1" NON TAXABLE	300	5/21/2025	EA		4.00	4.00 _____
	10.1060432 MACH SCREW 1/4"- 20 X 2" SS* PHILLIPS FLAT HEAD #72718	320	5/21/2025	EA		40.00	40.00 _____
	10.10504 HEX NYLON LOCK NUT 1/4"-20 SS NON-TAXABLE	400	5/21/2025	EA		40.00	40.00 _____
	10.1010824 HHC/SCREW 1/2-13 X 1-1/2"SS NON-TAXABLE	600	5/21/2025	EA		6.00	6.00 _____
	10.10508 HEX LOCK NUT 1/2" -13 SS	630	5/21/2025	EA		6.00	6.00 _____
	06.S0414 SPACER SS 1/2"T X 3/4"OD X 9/32"HOLE	670	5/21/2025	EA		40.00	40.00 _____
SHIPPING SHIPPING	100	1.00	1.00	0.00	0.00		



OS MACHINE	110	1.00	1.00	0.00	0.00
---------------	-----	------	------	------	------



D&F EQUIPMENT SALES, INC - ALABAMA
Work Order Traveller
WORK ORDER ID: 121241-C-12/S

10/10/2025 12:50 PM
Page 9

Work Order ID	Part ID	Release	WantDate	Start Date	Finish Date	Qty	Drawing ID/Rev Engineer
---------------	---------	---------	----------	------------	-------------	-----	----------------------------



Part ID/Sub ID	Piece#	Date Reqd	Unit Of Measur	Qty Reqd	Qty Due	Issue
06.DS1815-1.25 SHAFT 18" DRIVE WITH 1-1/4 JOURNAL	30	5/21/2025	EA	1.00	1.00	_____
06.IS1815-1.25 SHAFT 18" IDLE WITH 1-1/4 JOURNAL	70	5/21/2025	EA	1.00	1.00	_____

REWORK-S	120	1.00	1.00	0.00	0.00
REWORK-S					

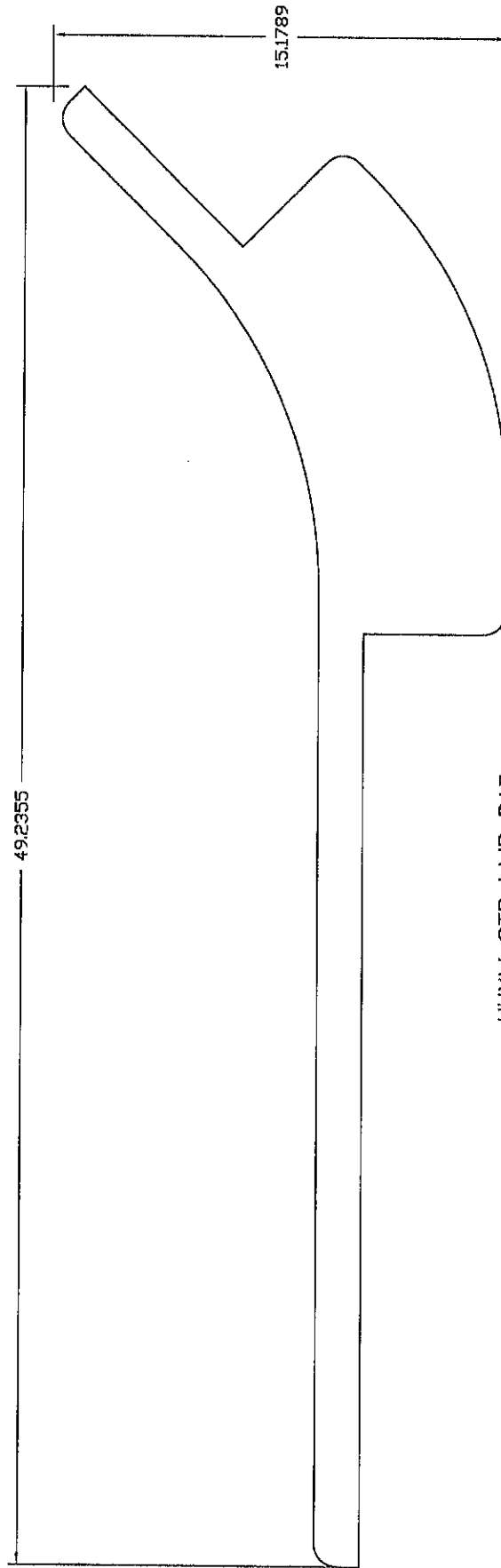


REWORK-E	130	1.00	1.00	0.00	0.00
----------	-----	------	------	------	------

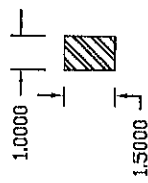


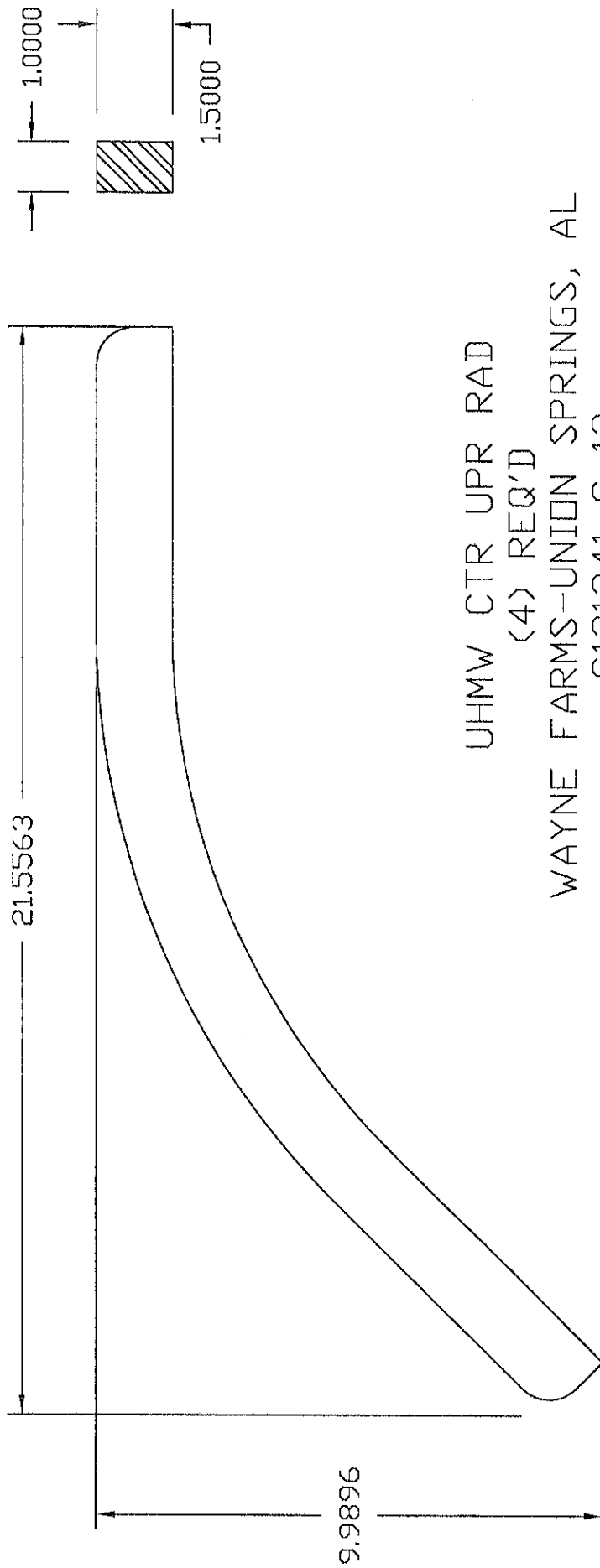
REWORK-P	140	1.00	1.00	0.00	0.00
----------	-----	------	------	------	------



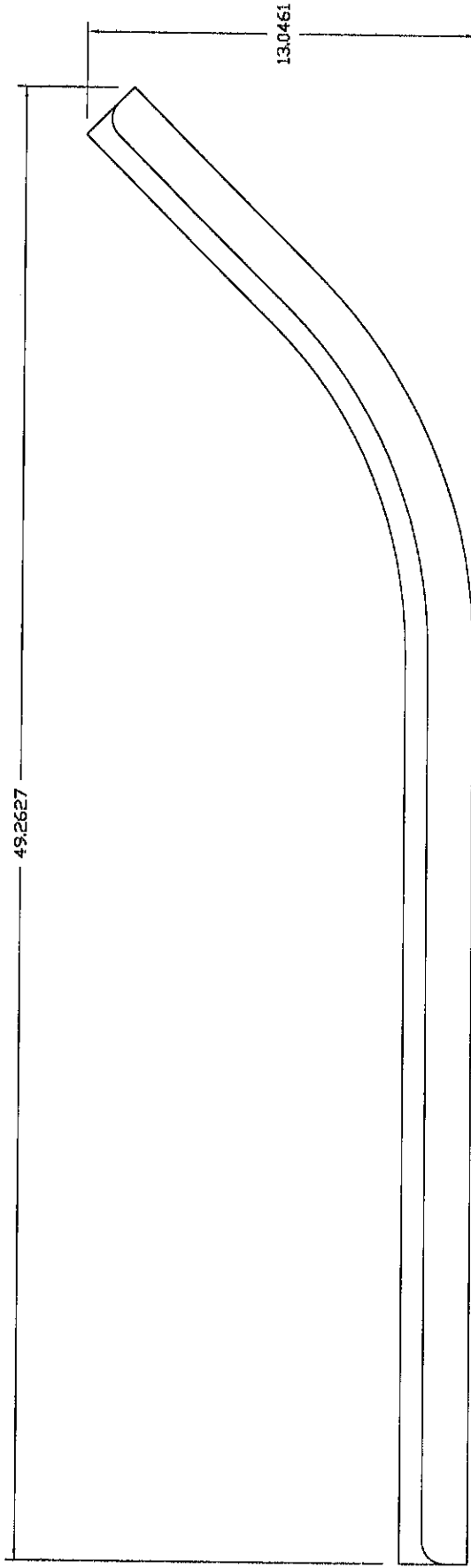


UHMW CTR LWR RAD
(4) REQ'D
WAYNE FARMS-UNION SPRINGS, AL
C121241-C-12

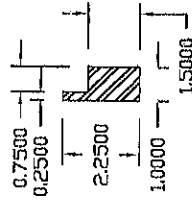


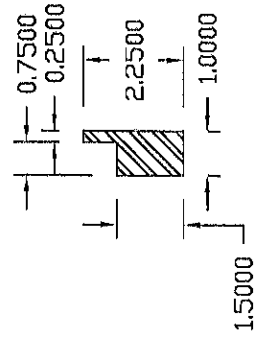
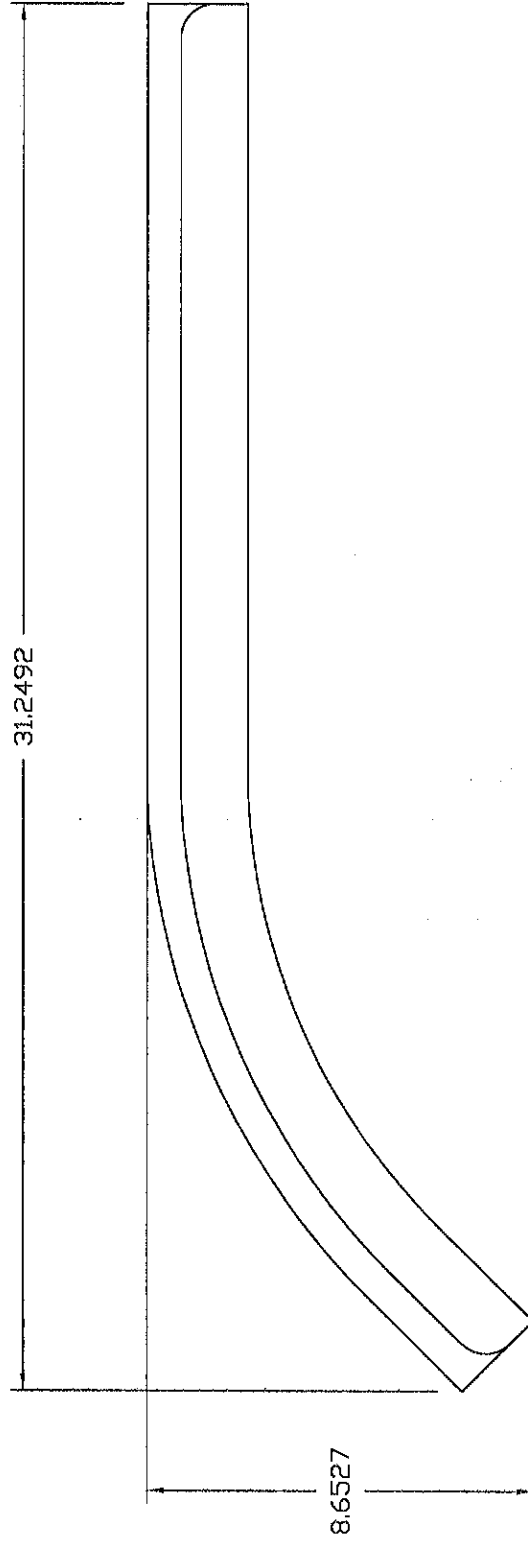


UHMW CTR UPR RAD
(4) REQ'D
WAYNE FARMS-UNION SPRINGS, AL
C121241-C-12

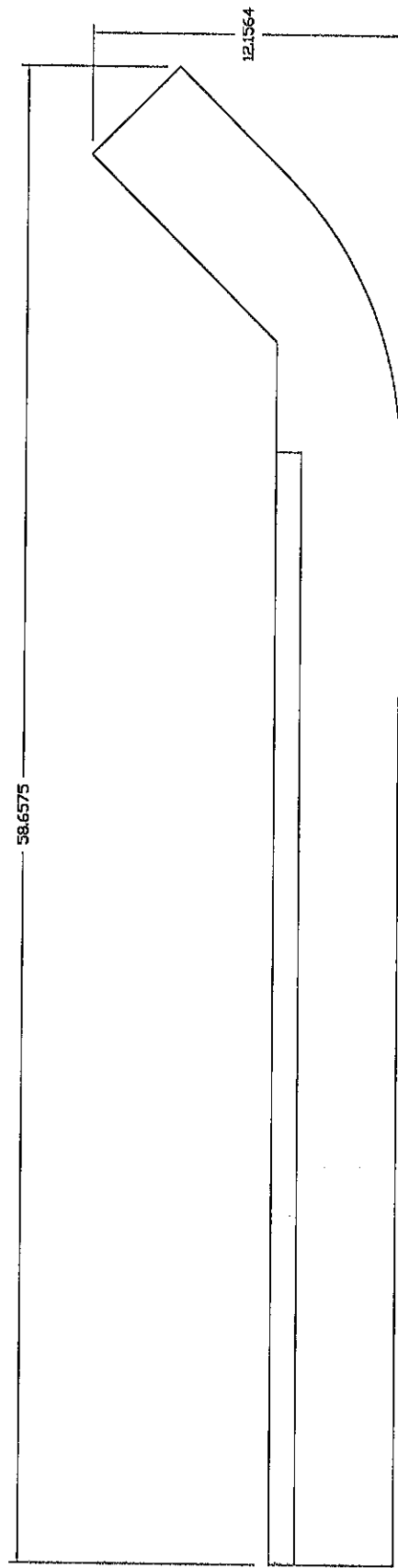


UHMW RETURN LWR RAD
(2) REQ'D 1LH-1RH
WAYNE FARMS-UNION SPRINGS, AL
C121241-C-12

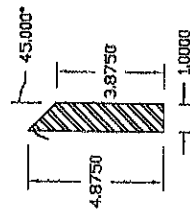




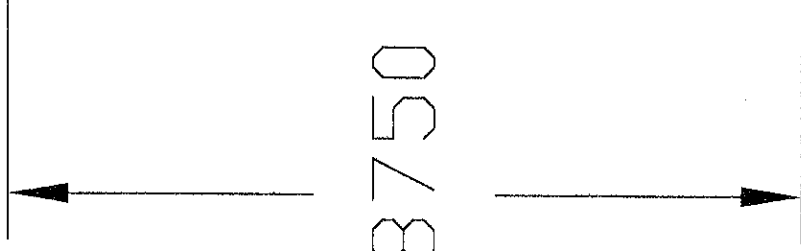
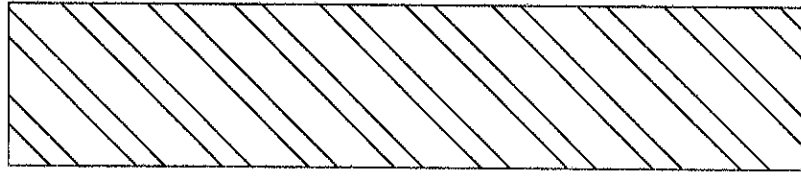
UHMW RETURN UPR RAD
(2) REQ'D 1LH-1RH
WAYNE FARMS-UNION SPRINGS, AL
C121241-C-12



UHMW INDENT LWR RAD
 (2) REQ'D 1LH-1RH
 WAYNE FARMS-UNION SPRINGS, AL
 C121241-C-12

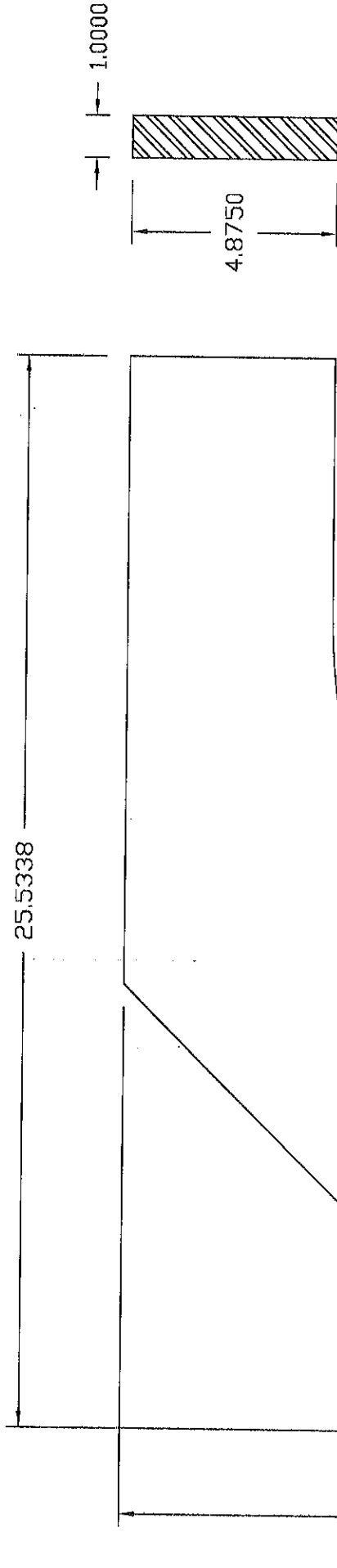


1.0000



4.8750

UHMW INDENT
20 FEET REQUIRED
WAYNE FARMS-UNION SPRINGS, AL
C121241-C-12



UHMW INDENT UPR RAD
(2) REQ'D

WAYNE FARMS-UNION SPRINGS, AL
C121241-C-12

JOB NAME

JOB NUMBER

Wayne Forms Union Spring AL 121241-C-12.

MATERIAL SIZE

2 x 1/4" Angle

PIECES

LENGTH

COPE/ANGLE

LH + RH

4 3 7/16" SC

2 4'-6 7/16" 45° De

2 4'-10 1/2" BW-68° De 1L- 1R

2 8 1/2" 45°-1/4 BW-68° 1L- 1R

2 2'-2 3/8" SC 1L- 1R

1 3'-6" SC

1" x 11 G.A Tubing

1 1'-8 3/4" SC

M.G.