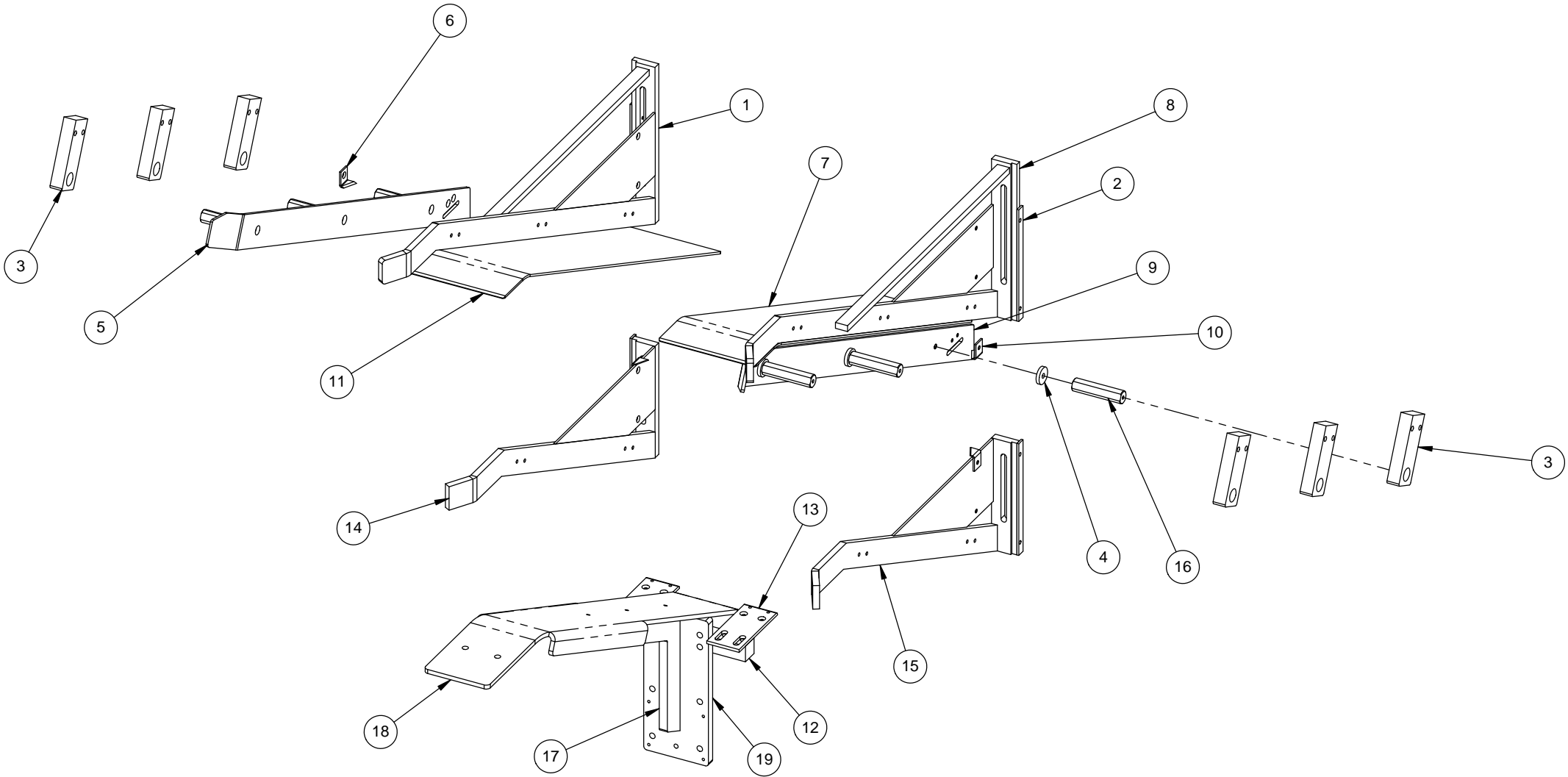


F		E	
ITEM #	QTY	PART #	DESCRIPTION
1	1	00-02929-03L	BAR, TRAY MATT BLADE SUPPORT, LH
2	4	00-02918-00	GIB, TRAY MATT SUPPORT
3	6	11466165	BRACKET, HOPPER SIDE GUIDE
4	6	23-00092-00	WASHER, 1 OD X 9/32 ID X 3/16
5	1	00-08421-01L	LEFT SIDE GUIDE, TRAY HOPPER
6	2	00-01562-02R	KNIFE, MATT SUPPORT (1W1) (1E1)
7	1	00-02937-22R	BLADE, TRAY BLANK HOPPER SUPPORT, R
8	1	00-02929-03R	BAR, TRAY MATT BLADE SUPPORT, RH
9	1	00-08421-01R	RIGHT SIDE GUIDE, TRAY HOPPER
10	2	00-01562-02L	KNIFE, MATT SUPPORT (1W1) (1E1)
11	1	00-02937-22L	BLADE, TRAY BLANK HOPPER SUPPORT, L
12	1	00-07907-00	BAR, HOPPER BOTTOM STOP PLATE
13	2	11033820	PLATE, HOPPER BOTTOM STOP
14	1	00-02929-02L	BAR, TRAY MATT BLADE SUPPORT, LH
15	1	00-02929-02R	BAR, TRAY MATT BLADE SUPPORT, RH
16	6	11079102	STUD, HOPPER SUPPORT
17	1	244313TTI	BAR, HOPPER SUPPORT
18	1	244314TTI	SUPPORT, LOAD HOPPER-150
19	1	239039TTI	PLATE, HOPPER MTG

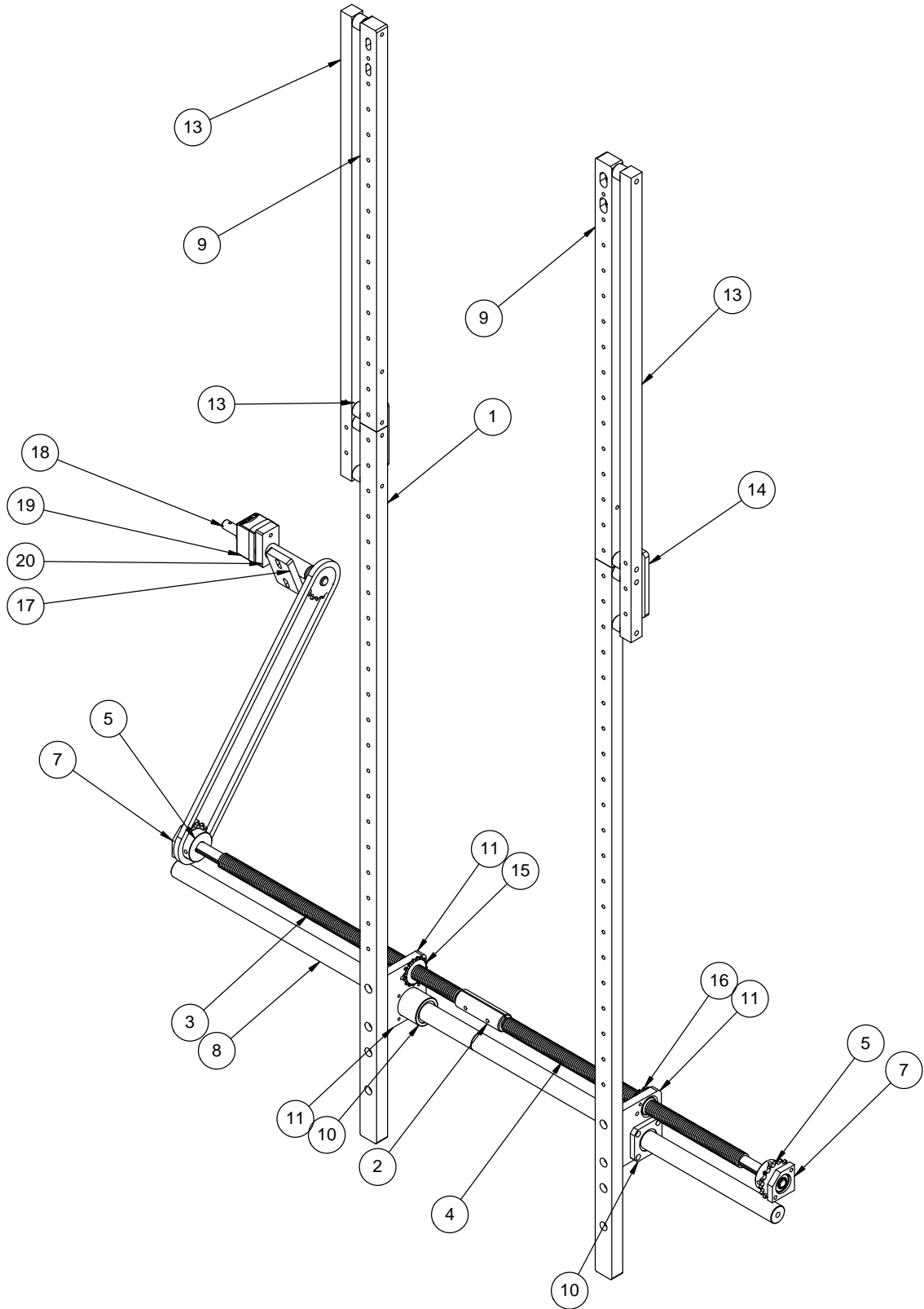
REV	A
DWG SIZE	263510TTI
DRAWING NO	C



A	2015-04-14	Initial Release	N/A	SSB	
REV.	DATE	DESCRIPTION	ECO	BY	
THE INFORMATION CONTAINED IN THIS DRAWING IS THE PROPERTY OF THIELE TECHNOLOGIES. ANY REPRODUCTION OR DISCLOSURE TO UNAUTHORIZED PERSONNEL WITHOUT WRITTEN PERMISSION OF THIELE TECHNOLOGIES IS STRICTLY PROHIBITED.					

MATERIAL: See BOM		FINISH: NONE	
UNLESS OTHERWISE SPECIFIED	DESIGNER SSB	DATE 2015-04-07	<div>INCH</div> <div>THIRD ANGLE PROJECTION</div> <div>DRAWING SIZE C</div> <div>Thiele Technologies</div>
DIMENSIONS IN INCHES	DRAWN SSB	DATE 2015-04-07	
DEBURR AND BREAK ALL EDGES TO .020 MAX.	CHECKED SSB	DATE 2015-04-03	
TOLERANCES .XX = ±.010 .XXX = ±.005 FRACTIONS ± 1/64 ANGLES ± 5° THREADS M=2A, F=3B	PRE-REFERENCE 11513285	POST-REFERENCE	
		SCALE 1:5	DRAWING NO 263510TTI
		SHEET 1	OF 1

ITEM	Default /QTY	PART NUMBER	DESCRIPTION
1	2	00-05000-42	BAR, TRAY MATT VERT GUIDE
2	1	11590149	COUPLING, ADJUSTMENT SCREW
3	1	11461870	LOWER TREE SCREW, L.H.
4	1	11461869	LOWER TREE SCREW, R.H.
5	2	00-07669-00	SPROCKET, COMP SHAFT ADJUSTMENT
6	2	05-00038-00	BEARING, BALL
7	2	00-05000-06	PLATE, BEARING SEAT
8	1	11075810	SHAFT, TREE SUPPORT
9	2	11035269	EXTENSION, MATT GUIDE VERTICAL BAR
10	2	11095144	SLIDE BUSHING, SQ, 1.25 BORE
11	2	11514174	PLATE, TREE SUPPORT BRKT
12	8	00-08060-00	SPACER, MATT GUIDE BAR MTG
13	2	11035270	BAR, BLISS HOPPER SLIDE SIDE
14	2	00-08314-00	PLATE, TREE SPLICE
15	1	11592812	ADJUSTMENT NUT, L.H.
16	1	11592813	ADJUSTMENT NUT, R.H.
17	1	11515003	BEARING, COMPRESSION CRANK SIDE
18	1	11515295	DRIVE SPROCKET, TREE ADJUSTMENT
19	1	20-00036-00	COUNTER, DIGITAL POSITION
20	1	00-08790-00	STOP, POSITION INDICATOR

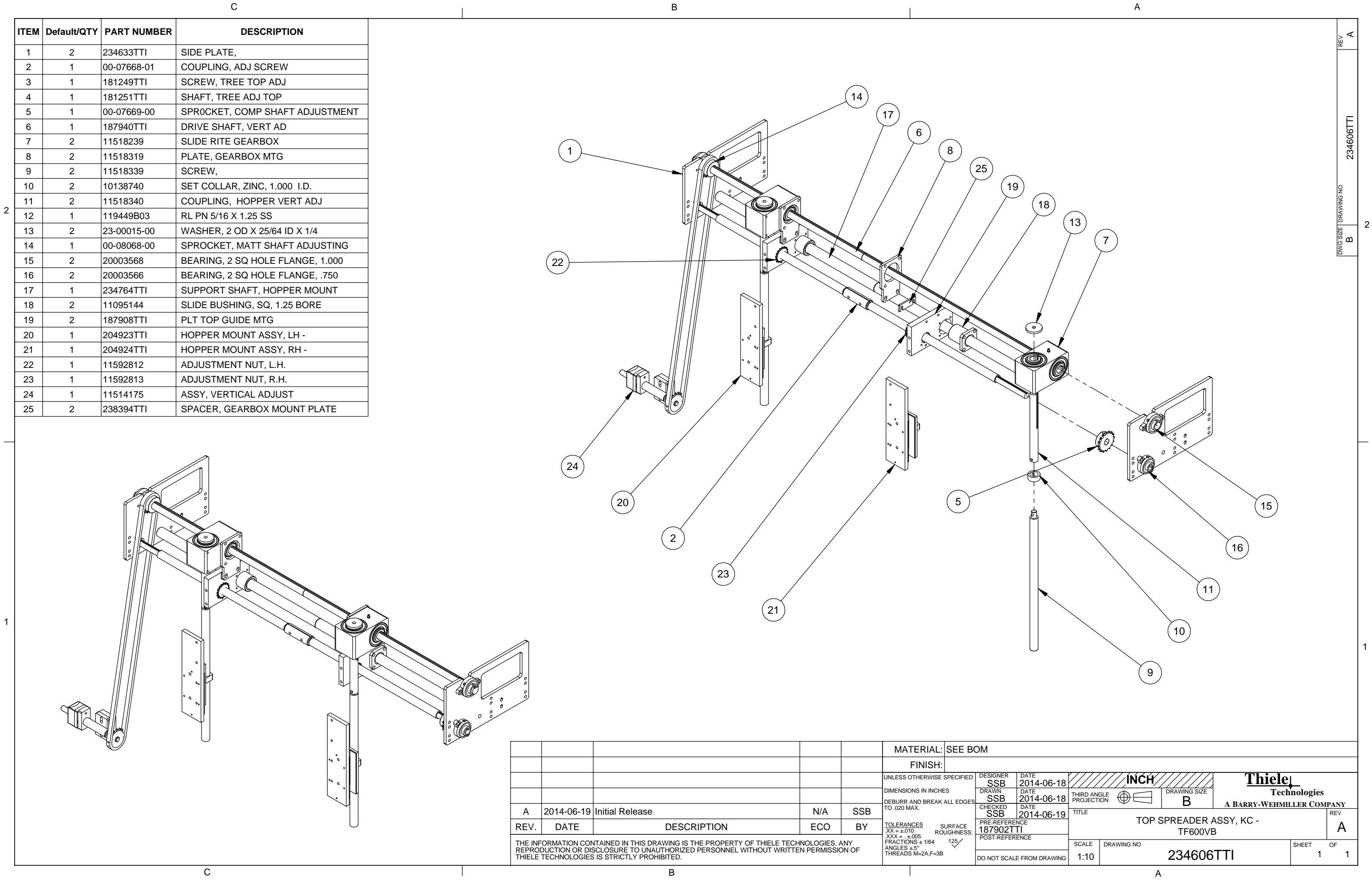


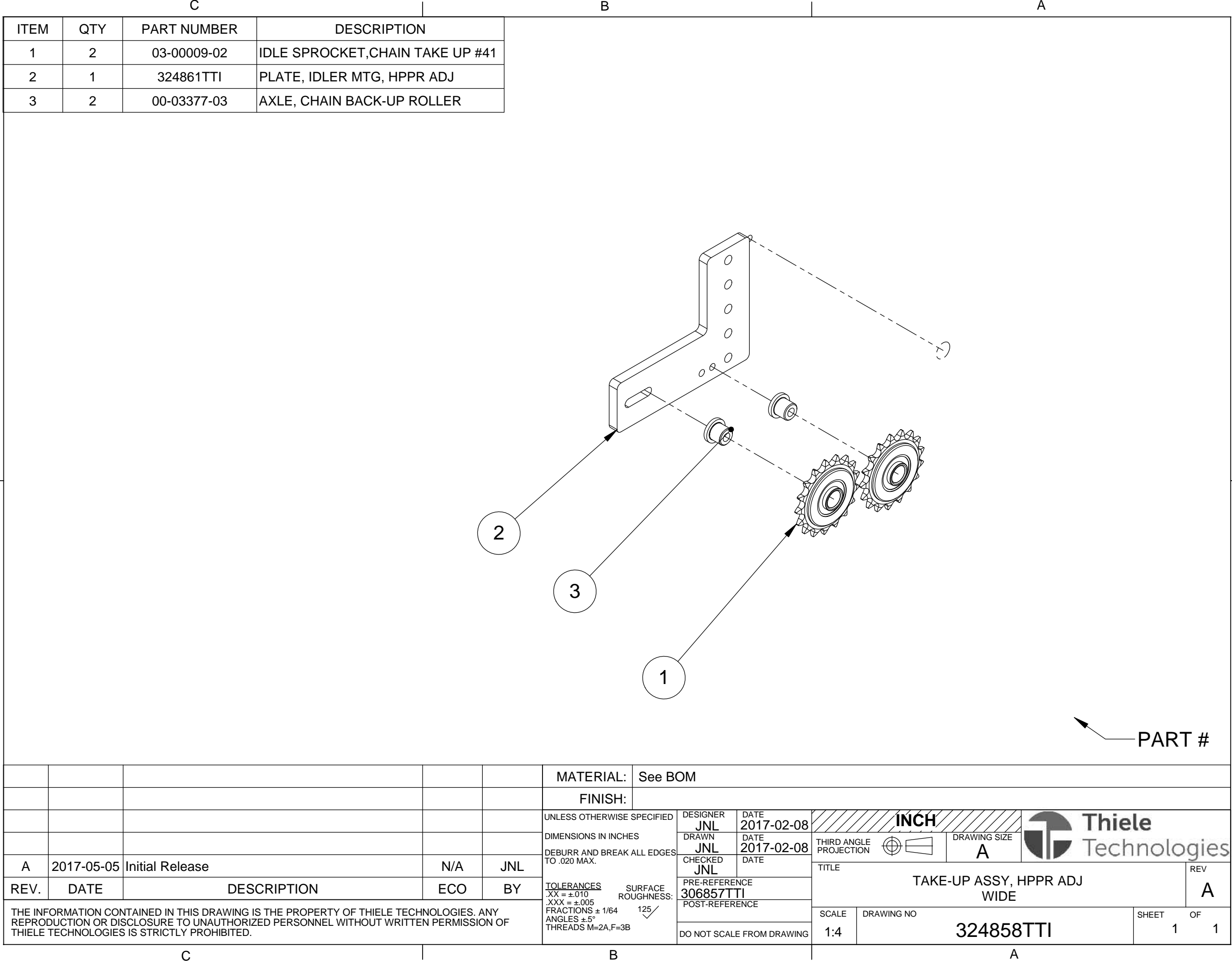
-	-	-	-	-
-	-	-	-	-
-	-	-	-	-
-	-	-	-	-
A	2018-07-02	Initial Release	N/A	JNL
REV.	DATE	DESCRIPTION	ECO	BY
THE INFORMATION CONTAINED IN THIS DRAWING IS THE PROPERTY OF BW INTEGRATED SYSTEMS. ANY REPRODUCTION OR DISCLOSURE TO UNAUTHORIZED PERSONNEL WITHOUT WRITTEN PERMISSION OF BW INTEGRATED SYSTEMS IS STRICTLY PROHIBITED.				

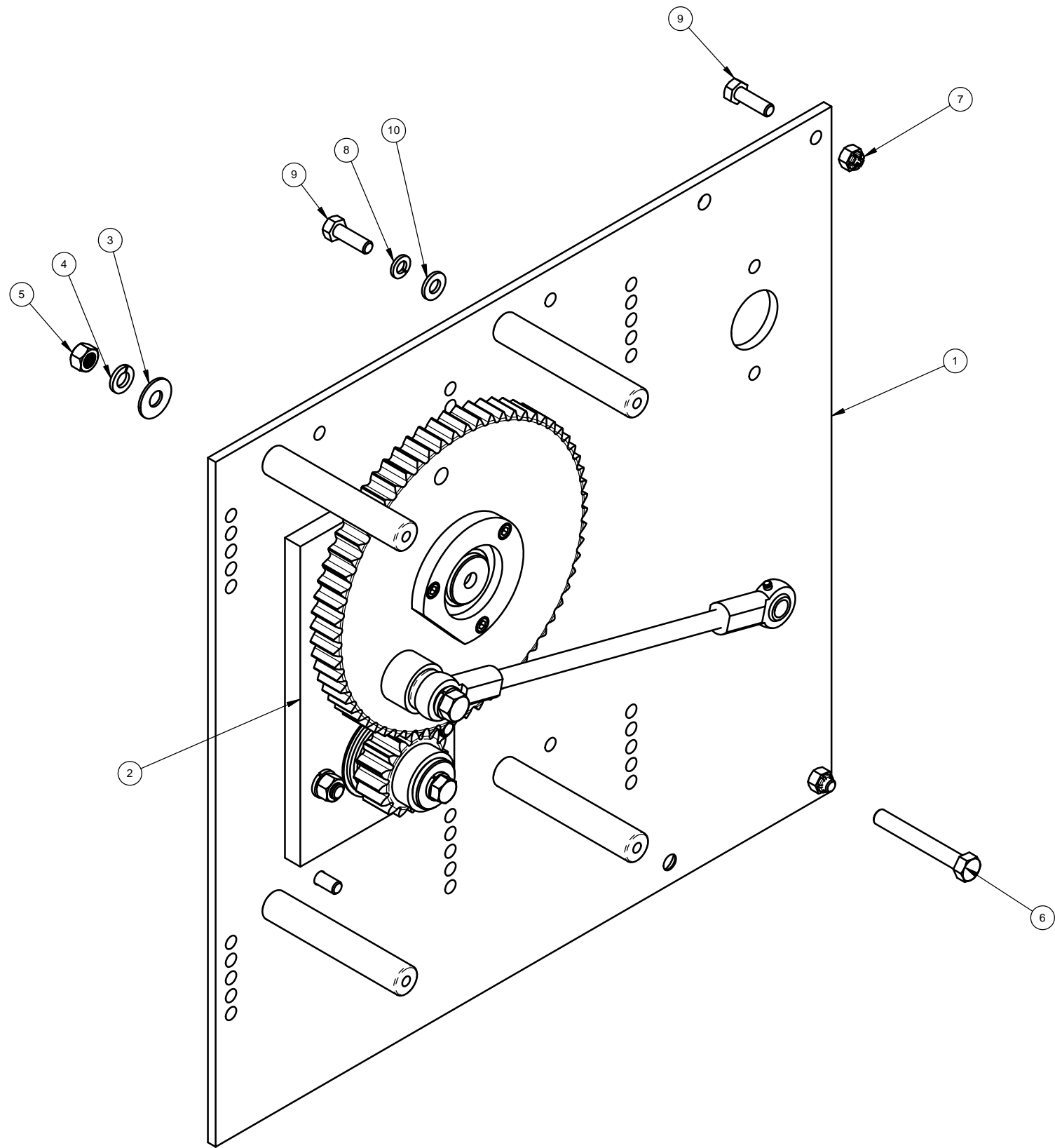
MATERIAL: See BOM		FINISH: No finish required	
UNLESS OTHERWISE SPECIFIED	DESIGNER	DATE	2018-06-29
DIMENSIONS IN INCHES	JNL	DATE	2018-06-29
DEBURR AND BREAK ALL EDGES TO .020 MAX.	CHECKED	DATE	2014-06-30
TOLERANCES XX = ±.010 XXX = ±.005 FRACTIONS ± 1/64 ANGLES ± 5° THREADS M=2A, F=3B	PRE-REFERENCE	TITLE	
SURFACE ROUGHNESS 125	POST-REFERENCE	BLANK GUIDE ASSY, KC - TF600VB	
DO NOT SCALE FROM DRAWING	SCALE	DRAWING NO	REV
	1:7	375129TTI	A



REV	A
DWG SIZE	C
DRAWING NO	375129TTI
SHEET	1
OF	1





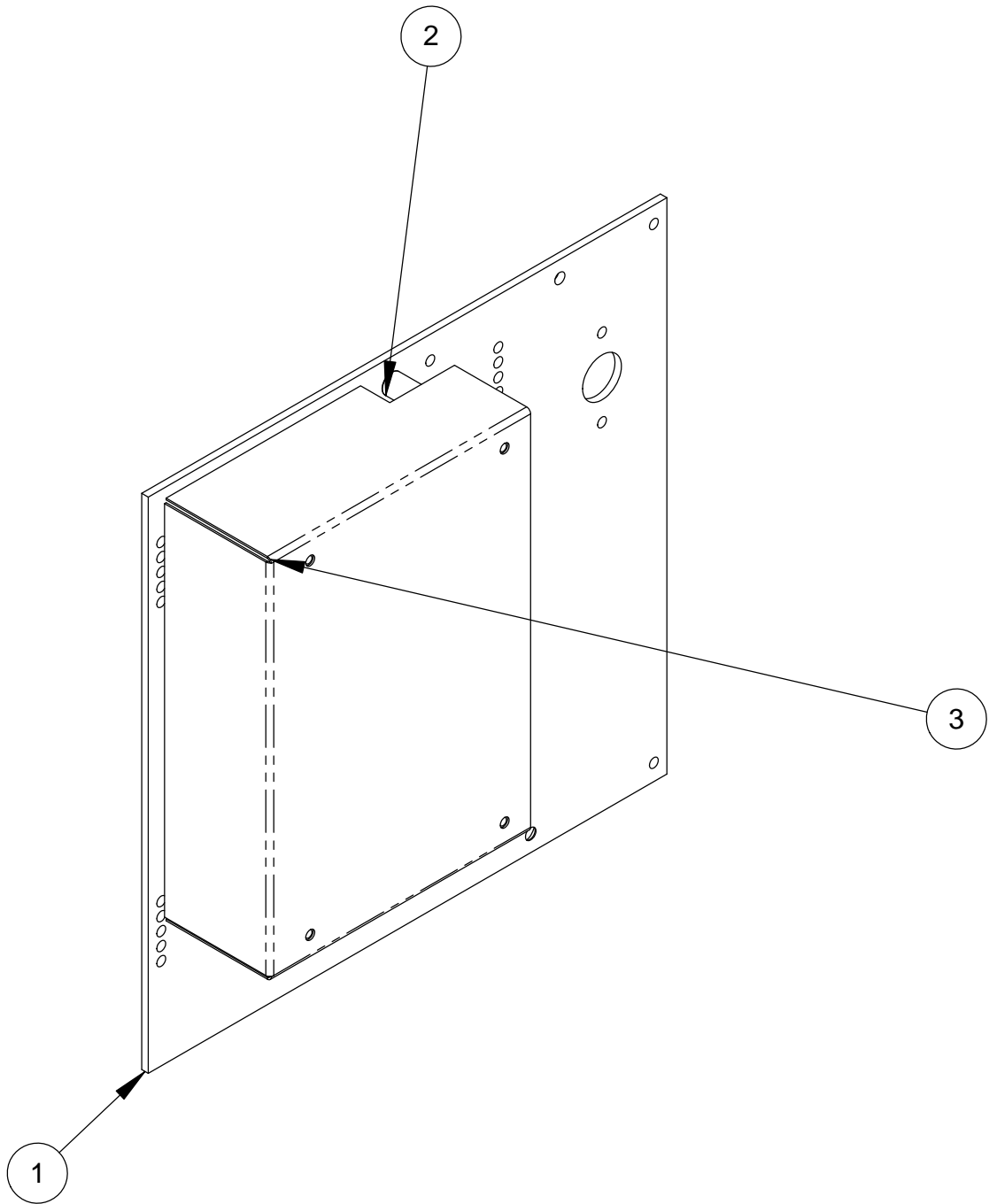


ITEM	QTY	PART NO.	DESCRIPTION
1	1	11214270	TF400V-005B W-GUARD
2	1	TF400V-005A	VACUUM DRIVE GEARS ASSEMBLY
3	1		
4	1		
5	1		
6	1		HEXHDMACHSCREW, .375-16 X 2.75 LG
7	2	N5/16-1	FLEX HEX NUT, .313-18 UNC
8	4		LOCKWASHER, SPLIT, .31 ID
9	6		HEXHDMACHSCREW, .31-18 X 1.00 LG
10	4		FLAT_WASHERS,5/16

Weight (Pounds) = 54.8662

Do Not Scale From Drawing					
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Rev	Date	Description	ECO	By	Post-Reference
A	4/26/2010	REMOVED GRD BRKS	NA	bakers	

FINISH: NONE		Thiele Technologies, Inc.		PICK DRIVE GEAR	
USED ON		DSGN		SCALE: 1:2	
SECTION CODE		CHKD		SHEET 1 OF 1	
		Admin		TF400V-005C	

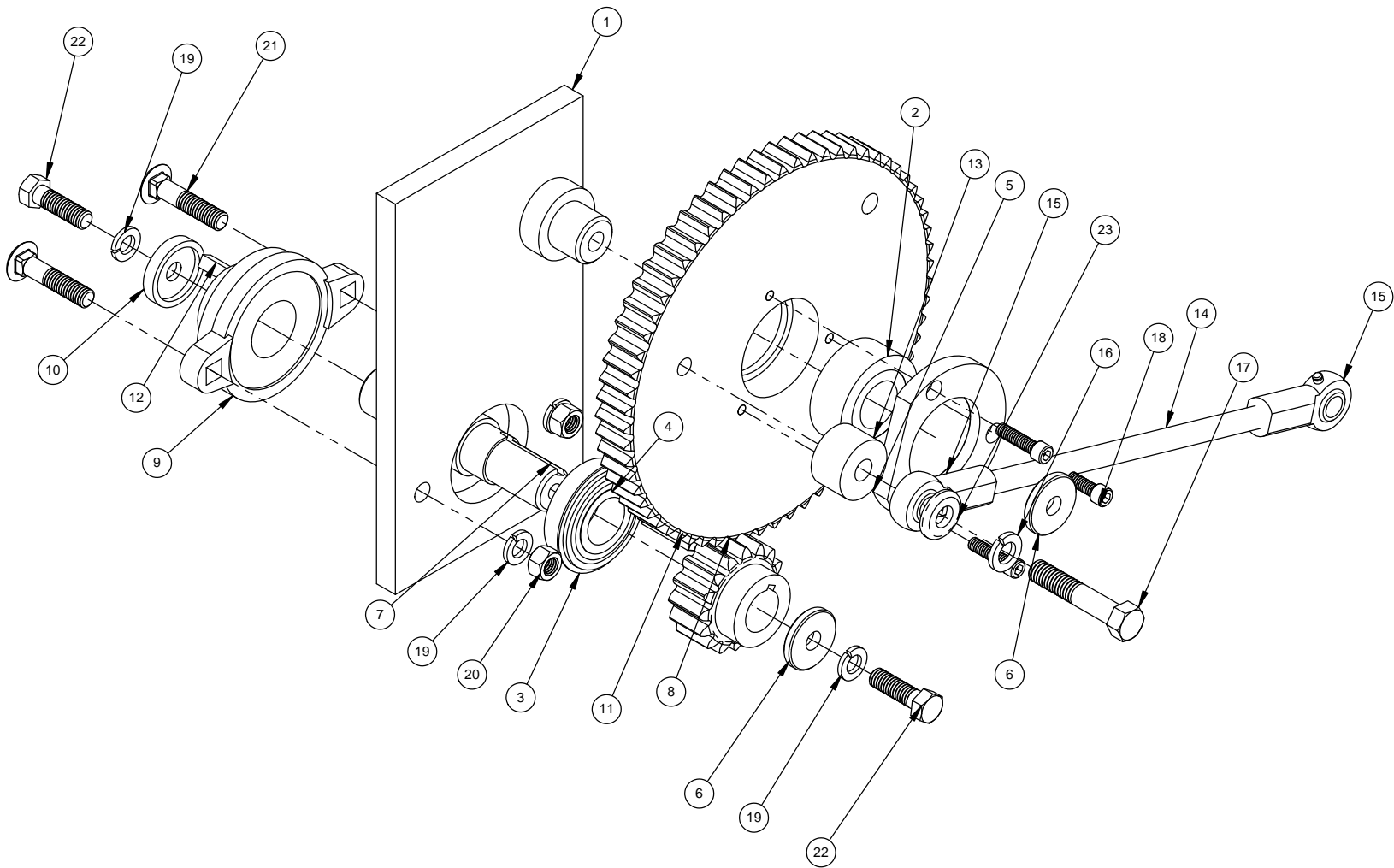


ASSEMBLY BOM NUMBER			
ITEM	With Guard/QTY.	PART NUMBER	DESCRIPTION
1	1	00-07830-00	PLATE, VAC FEED MTG
2	4	00-07831-00	STUD, VAC FEED GUARD MTG
3	1	00-07832-01	GUARD, VACUUM FEED MECH.

Weight (Pounds) = 32.09262

					MATERIAL:					
					FINISH:		NONE			
					USED ON		Thiele Technologies, Inc.		A Barry-Wehmler Company	
									Minneapolis, Minnesota	
					SECTION CODE:		DRWN reimerm 10/29/2008		SCALE: 1:6	
							CHKD Admin 2010-12-09		SHEET 1 OF 1	
									SIZE A	
									DWG NO	
									TF400V-005B	

					Do Not Scale from Drawing		Unless Specified Dimensions in Inches Tolerances 2 PL. Dec. ± .010 3 PL. Dec. ± .005 Fractions ± 1/64 Angles ± 1/2° Threads M=2A,F=3B Deburr and break all edged to .020 max.
					The information contained in this drawing is the property of Thiele Technologies, Inc. Any reproduction or disclosure to unauthorized personnel without written permission of Thiele Technologies is strictly prohibited.		
	4/26/2010	Migrated to EPDM	N/A	bakers	Pre-Reference		
Rev	Date	Description	ECO	By	Post-Reference		



B

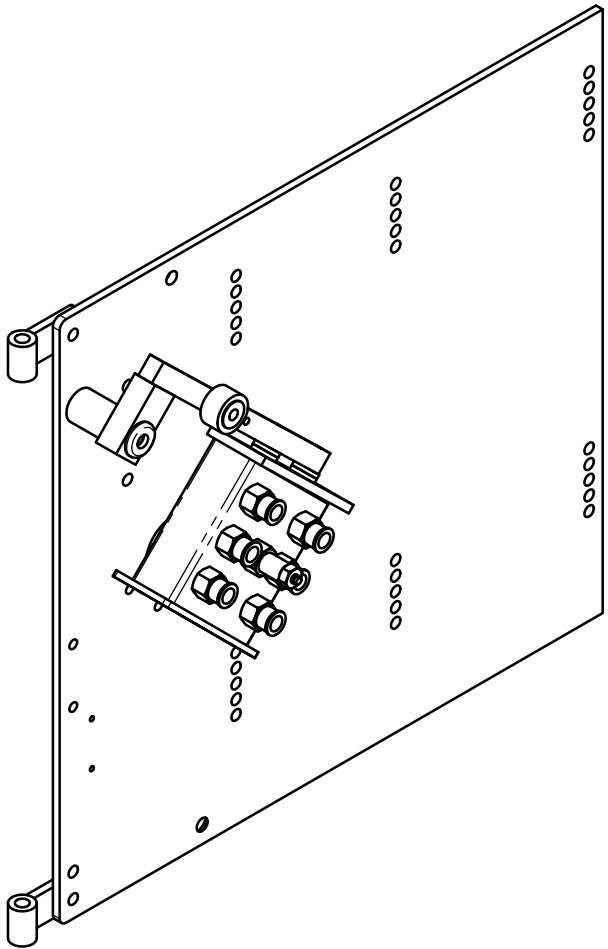
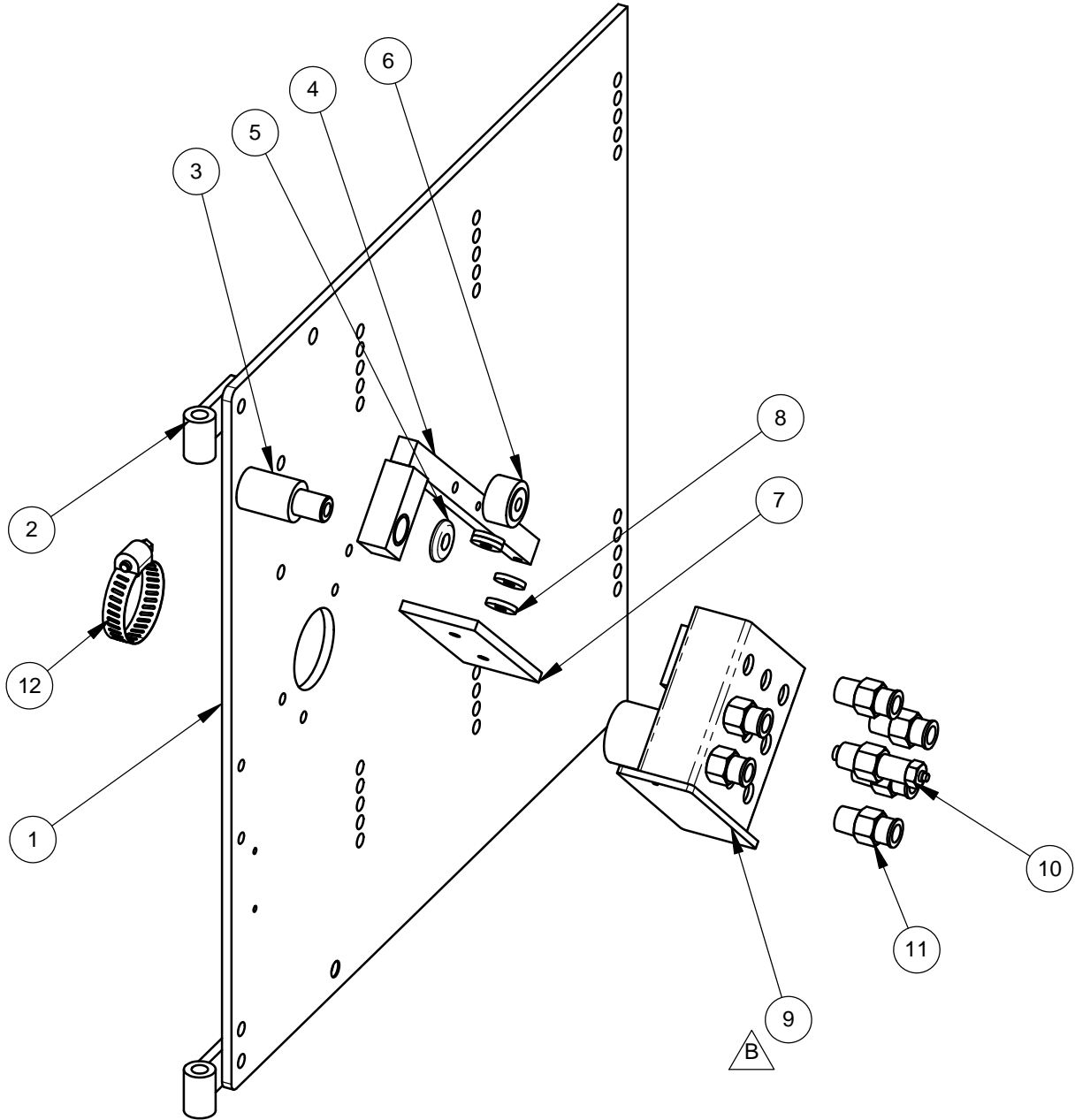
ITEM	QTY	PART NUMBER	DESCRIPTION
1	1	00-07807-01	PLATE, VACUUM FEED DRIVE MTG.
2	1	05-00082-00	BEARING, DOUBLE ROW
3	1	05-00013-01	BEARING, BALL
4	1	00-07803-00	GEAR, VAC FEED DRIVE
5	1	00-02444-00	RING, BEARING CLAMP
6	2	23-00012-00	WASHER, 1 1/4 OD X 25/64 ID X 3/16
7	1	00-07805-00	AXLE, PINION DRIVE
8	1	00-03362-00	GEAR, X-MSHN, PINION
9	1	05-00070-01	BEARING, FLANGE, 2-HOLE 1 3/16 BORE
10	1	11400592	WASHER
11	1	10-00009-05	KEY, VAC PINION GEAR
12	1	10-00010-01	KEY, 1/4 X 1/4 X 1" LONG
13	1	02-00079-00	BUSHING, 1-1/4 OD
14	1	00-07808-01	CON ROD, VACUUM FEED DRIVE
15	2	20003300	ROD END, FEMALE, 7/16-20, RH W/ZERK
16	1	LW 0.4375	
17	1	HBOLT 0.4375-14x2.25x1.125-S	
18	3	HX-SHCS 0.25-20x1x1-S	
19	4	LW 0.375	
20	2	HNUT 0.3750-16-D-S	
21	2	RHSNBOLT 0.375-16x1.75x1-S	
22	2	HBOLT 0.3750-16x1.25x1-S	
23	1	23-00001-00	WASHER, 1 OD X 29/64 ID X 5/32

Weight (Pounds) = 22.71519


Do Not Scale From Drawing			
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Rev	Date	Description	ECO By Post-Reference
A	10/26/2010	-	N/A LD
B	2011-08-03	KEY WAS 10-00009-04	NA LS

MATERIAL: B		FINISH:	
USED ON		Thiele Technologies, Inc.	
SECTION CODE:		DRAWN: mowrey 2007-08-24	
CHKD: Admin		2010-12-06	
SCALE: 1:2		SHEET 1 OF 1	
NO		TF400V-005A	

REV	DESCRIPTION	ECN	DATE	APPR BY
A	INITIAL RELEASE		09/19/07	
B	11516469 WAS 00-07553-00		08/09/11	BEAST



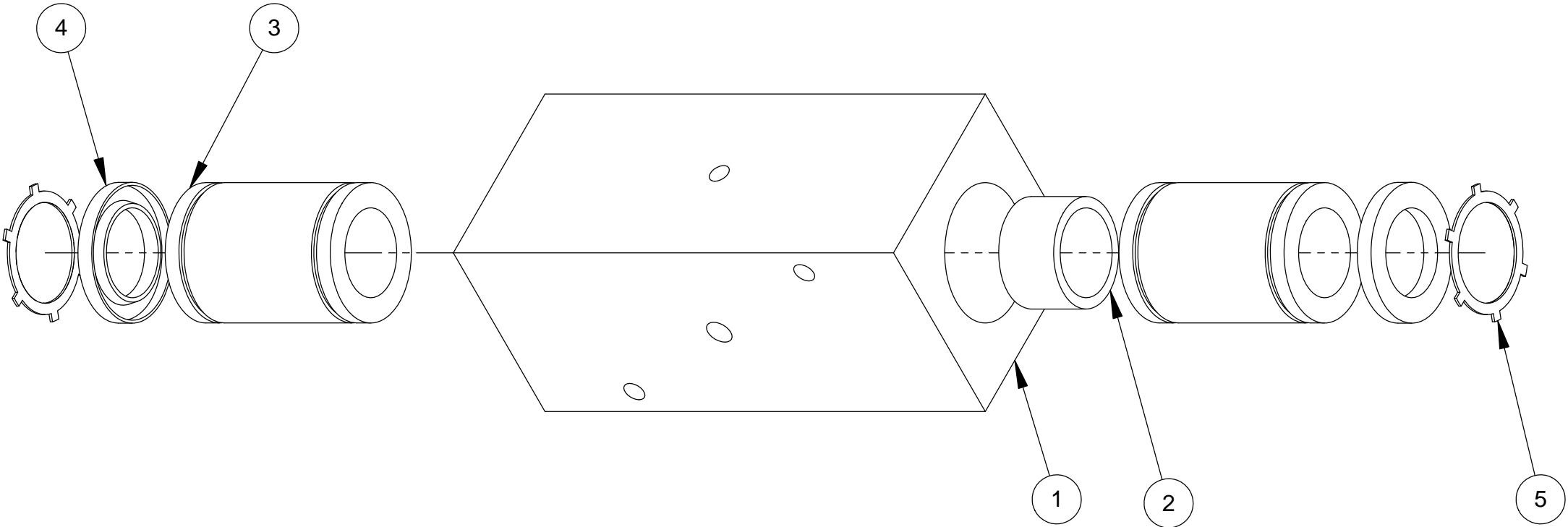
ITEM	QTY.	PART NO	DESCRIPTION
1	1	00-07829-00	PLATE, VAC FEED MOUNTING, RIGHT
2	2	00-03537-02	BRACKET, BACK GUARD HINGE
3	1	00-07554-00	AXLE, VACUUM VALVE ARM PIVOT
4	1	00-07557-00	ARM, VACUUM VALVE OPERATING
5	1	23-00001-01	WASHER, 1 OD X 25/64 ID X 5/32
6	1	05-00050-00	CAM FOLLOWER, CYR 1 1/8 S
7	1	00-07555-00	PAD, VACUUM VALVE COVER
8	4	23-00063-00	WASHER, 3/4 OD X 17/64 ID X 1/8
9	1	11516469	MANIFOLD, VACUUM PUMP VALVE
10	1	00-04423-00	VACUUM RELIEF VALVE
11	6	16-00007-03	FITTING, TUBE, MALE, 1/4 NPT X 3/8
12	1	00-07012-00	CLAMP, HOSE

		COATING		UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES, TOLERANCES ARE:		<div>ThieleTechnologies</div> <div>A Barry-Wehmiller Company</div>			
		DESIGNED BY WKT	DATE 9/19/2007						
		DRAWN BY	DATE	FRACTION DECIMAL ANGLE ± 1/64 .XX ± .01 ± .5° .XXX ± .005		TITLE VACUUM VALVES			
JOB NO	QTY	CHECKED BY	DATE	DEBURR AND BREAK ALL SHARP EDGES TO .020 MAX		SIZE B	DWG NO TF400V-006A	REV B	
PROPERTY OF SWF UNAUTHORIZED PERSONNEL REPRODUCTION IS STRICTLY PROHIBITED.		ISSUED BY	DATE	THIRD ANGLE PROJECTION 		SCALE 1:1	APPROX FINISHED WEIGHT (LB) 32.066	SHEET 1	OF 1

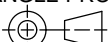

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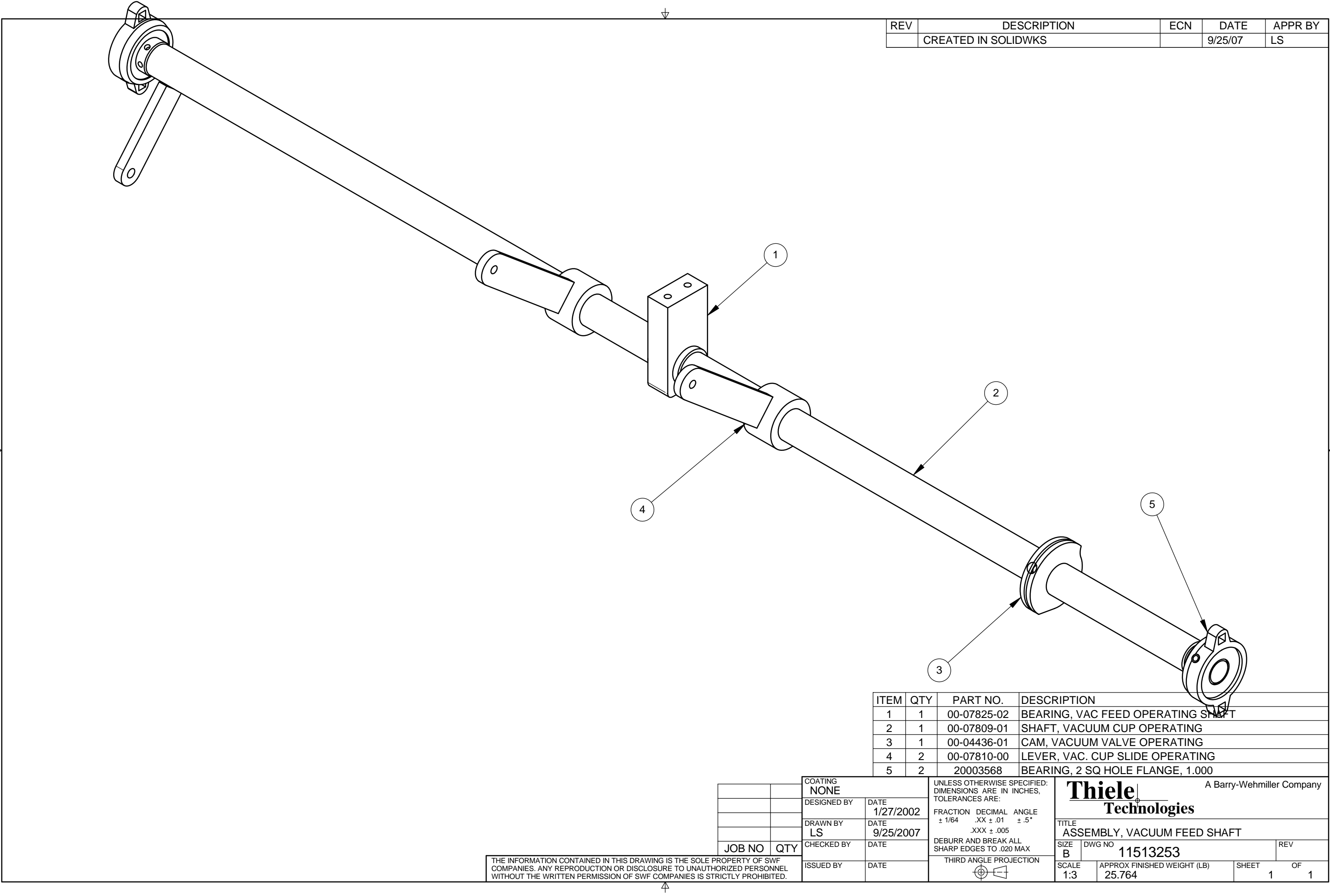
REV	DESCRIPTION	ECN	DATE	APPR BY
A	INITIAL RELEASE		9/8/05	CD



ITEM	QTY	PART NO.	ORDER NO.	DESCRIPTION
1	1	00-07828-00		BLOCK, SLIDE BEARING
2	1	02-00326-00		BUSHING, SINBRNZ, 1-1/4 X 1 X 3/4
3	2	00-07821-00		BEARING, LINEAR BALL SLIDE
4	2	00-07823-00	S-1000	SEAL, LINEAR BALL BUSHING
5	2	00-07822-00	PR-1000	RETAINING RING, LINEAR BALL BUSHING

		COATING		UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES, TOLERANCES ARE: FRACTION DECIMAL ANGLE ± 1/64 .XX ± .01 ± .5° .XXX ± .005 DEBURR AND BREAK ALL SHARP EDGES TO .020 MAX THIRD ANGLE PROJECTION 	 1949 E. Manning Avenue Reedley, CA 93654 (559) 638-8484			
		DESIGNED BY	DATE 1/28/2002					
		DRAWN BY JJR	DATE 9/8/2005					
JOB NO	QTY	CHECKED BY CD	DATE 9/8/2005					
PROPERTY OF SWF ORIZED PERSONNEL RICTLY PROHIBITED.		ISSUED BY	DATE					
					TITLE BEARING BLOCK			
					SIZE A	DWG NO 60-00308-00	REV	
					SCALE 1:2	APPROX FINISHED WEIGHT (LB) 4.049	SHEET 1	OF 1






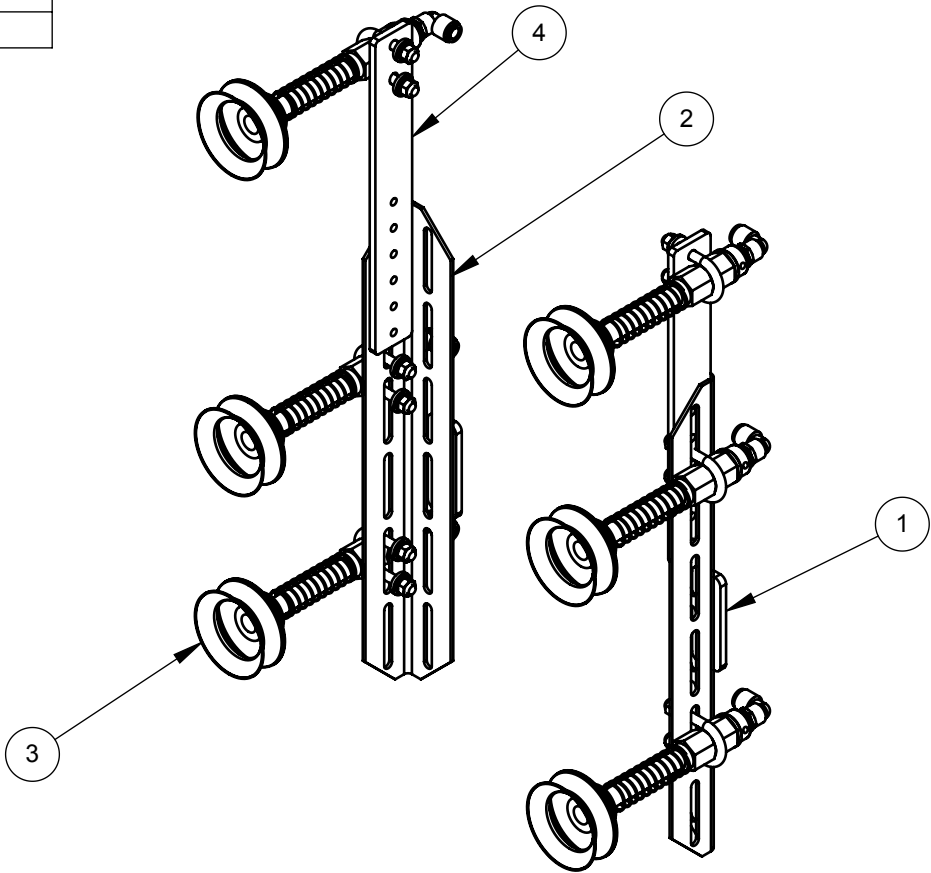
REV	DESCRIPTION	ECN	DATE	APPR BY
	CREATED IN SOLIDWKS		9/25/07	LS



ITEM	QTY	PART NO.	DESCRIPTION
1	1	00-07825-02	BEARING, VAC FEED OPERATING SHAFT
2	1	00-07809-01	SHAFT, VACUUM CUP OPERATING
3	1	00-04436-01	CAM, VACUUM VALVE OPERATING
4	2	00-07810-00	LEVER, VAC. CUP SLIDE OPERATING
5	2	20003568	BEARING, 2 SQ HOLE FLANGE, 1.000

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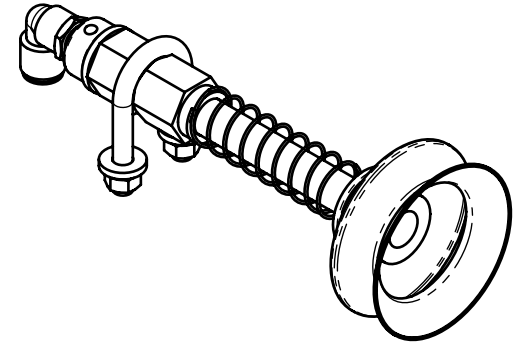
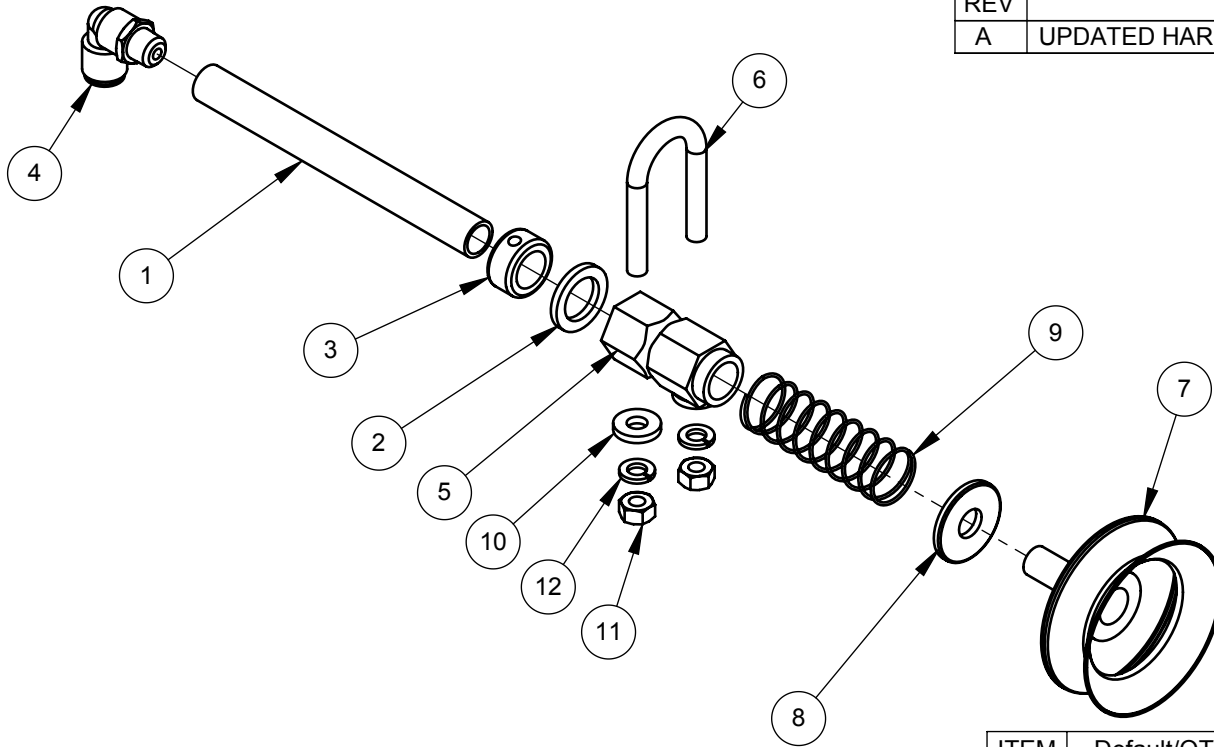
		COATING NONE		UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES, TOLERANCES ARE: FRACTION DECIMAL ANGLE ± 1/64 .XX ± .01 ± .5° .XXX ± .005 DEBURR AND BREAK ALL SHARP EDGES TO .020 MAX THIRD ANGLE PROJECTION 		<div>ThieleTechnologies</div> <div>A Barry-Wehmiller Company</div>	
		DESIGNED BY	DATE 1/27/2002				
		DRAWN BY LS	DATE 9/25/2007	TITLE ASSEMBLY, VACUUM FEED SHAFT			
		CHECKED BY	DATE				
JOB NO	QTY	ISSUED BY	DATE	SIZE B		DWG NO 11513253	REV
PROPERTY OF SWF DRIZED PERSONNEL RICTLY PROHIBITED.				SCALE 1:3	APPROX FINISHED WEIGHT (LB) 25.764		SHEET 1 OF 1

ITEM #	QTY	PART #	DESCRIPTION
1	2	11077669	PLATE, MOUNT
2	2	11078778	ANGLE, VACUUM FEED
3	6	11511985	VACUUM CUP
4	2	11033819	BAR, VACUUM CUP SUPPORT



						MATERIAL:	See BOM										
						FINISH:											
						UNLESS OTHERWISE SPECIFIED DIMENSIONS IN INCHES DEBURR AND BREAK ALL EDGES TO .020 MAX. TOLERANCES XX = ±.010 .XXX = ±.005 FRACTIONS ± 1/64 ANGLES ± 5° THREADS M=2A,F=3B	DESIGNER	DATE	<div>INCH</div>		<div></div>	DRAWING SIZE	<div>A</div>	<div></div>	Thiele	Technologies	
SSB	2015-03-13																
DRAWN	DATE																
SSB	2015-03-13																
A	2015-03-13	Initial Release	N/A	SSB			CHECKED	DATE	TITLE				REV				
							2015-03-13										
REV.	DATE	DESCRIPTION	ECO	BY			PRE-REFERENCE	MOUNT ASSY, VACUUM CUP - 6 POSITION								A	
THE INFORMATION CONTAINED IN THIS DRAWING IS THE PROPERTY OF THIELE TECHNOLOGIES. ANY REPRODUCTION OR DISCLOSURE TO UNAUTHORIZED PERSONNEL WITHOUT WRITTEN PERMISSION OF THIELE TECHNOLOGIES IS STRICTLY PROHIBITED.							POST-REFERENCE	SCALE		DRAWING NO				SHEET		OF	
								1:6		261313TTI				1		1	
								DO NOT SCALE FROM DRAWING									

REV	DESCRIPTION	ECN	DATE	APPR BY
A	UPDATED HARDWARE		03/10/09	BEAST



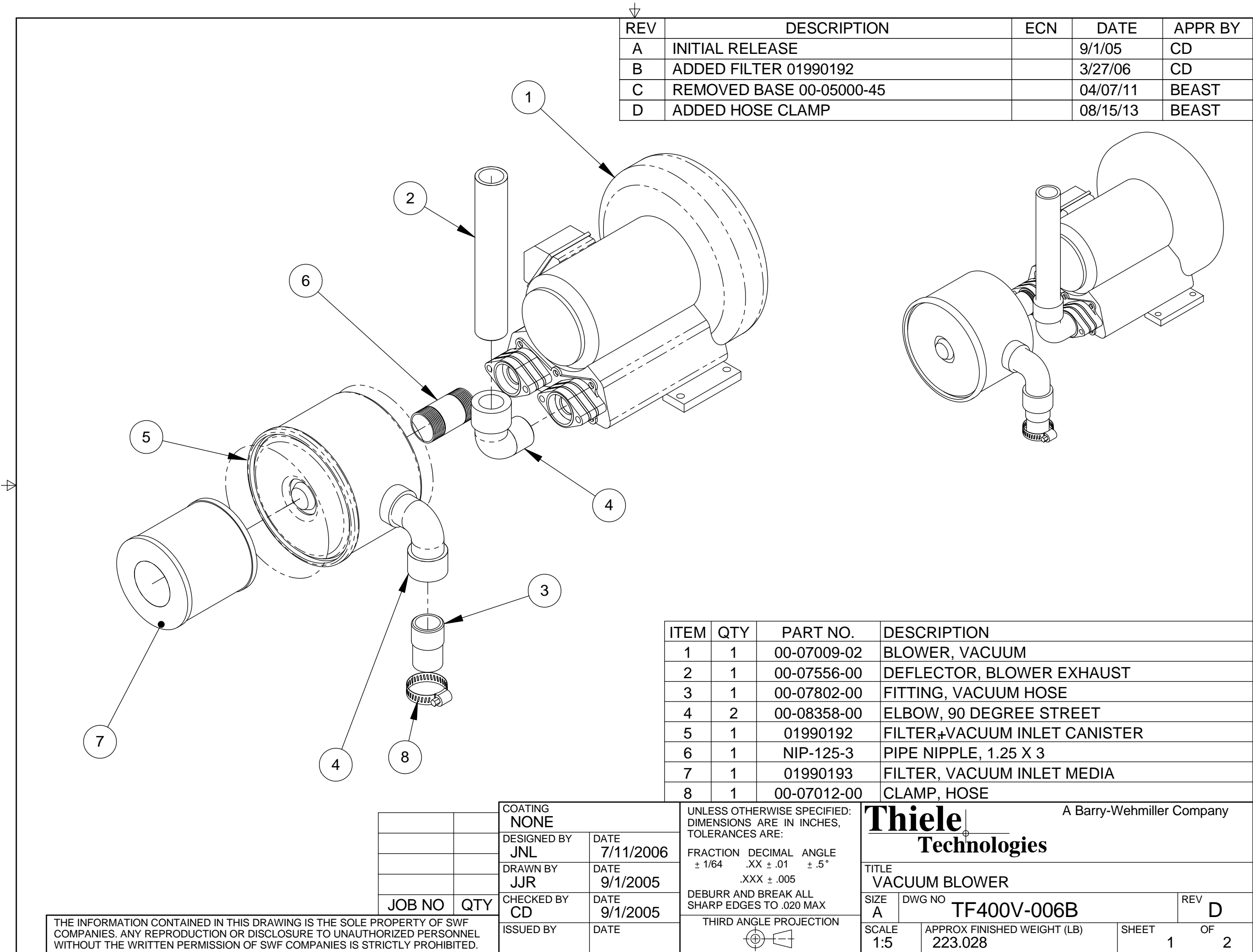
ITEM	Default/QTY.	PART NO	DESCRIPTION
1	1	11078780	TUBE, SUCTION CUP MTG
2	1	23-00089-00	WASHER, VAC CUP SHOCK ABSORBER
3	1	00-08244-00	SET COLLAR, VACUUM TUBE
4	1	01990662	ELBOW, SWIVEL, 90DEG, 3/8 TUBE X 1/4 NPT
5	1	11078781	GUIDE, SLIDE
6	1	11077673	U-BOLT
7	1	11044770	VACUUM CUP, 2.82 DIA, 1/2-13 X 1.00
8	1		SAE 1/2" ID HD FLAT WASHER X 1-3/8
9	1	19-00180-00	SPRING, 31/32 O.D. X .045 X 3.375 LONG
10	2	23-00056-00	WASHER, .75 O.D. X .33 I.D. X .125
11	2		HEX NUT, 0.313-18 UNC
12	2		LOCKWASHER, SPLIT, .31 ID

COATING NONE	
DESIGNED BY JNL	DATE 4/25/2006
DRAWN BY	DATE
CHECKED BY	DATE
ISSUED BY	DATE
JOB NO	QTY

UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES, TOLERANCES ARE:		
FRACTION	DECIMAL	ANGLE
± 1/64	.XX ± .01	± .5°
	.XXX ± .005	
DEBURR AND BREAK ALL SHARP EDGES TO .020 MAX		
THIRD ANGLE PROJECTION		

Thiele		A Barry-Wehmiller Company	
Technologies			
TITLE VACUUM CUP			
SIZE A	DWG NO 11511985		REV A
SCALE 1:3	APPROX FINISHED WEIGHT (LB) 1.155	SHEET 1	OF 1

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REV	DESCRIPTION	ECN	DATE	APPR BY
A	INITIAL RELEASE		9/1/05	CD
B	ADDED FILTER 01990192		3/27/06	CD
C	REMOVED BASE 00-05000-45		04/07/11	BEAST
D	ADDED HOSE CLAMP		08/15/13	BEAST

ITEM	QTY	PART NO.	DESCRIPTION
1	1	00-07009-02	BLOWER, VACUUM
2	1	00-07556-00	DEFLECTOR, BLOWER EXHAUST
3	1	00-07802-00	FITTING, VACUUM HOSE
4	2	00-08358-00	ELBOW, 90 DEGREE STREET
5	1	01990192	FILTER,VACUUM INLET CANISTER
6	1	NIP-125-3	PIPE NIPPLE, 1.25 X 3
7	1	01990193	FILTER, VACUUM INLET MEDIA
8	1	00-07012-00	CLAMP, HOSE

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		COATING NONE	
		DESIGNED BY JNL	DATE 7/11/2006
		DRAWN BY JJR	DATE 9/1/2005
		CHECKED BY CD	DATE 9/1/2005
JOB NO	QTY	ISSUED BY	DATE

UNLESS OTHERWISE SPECIFIED:
DIMENSIONS ARE IN INCHES,
TOLERANCES ARE:

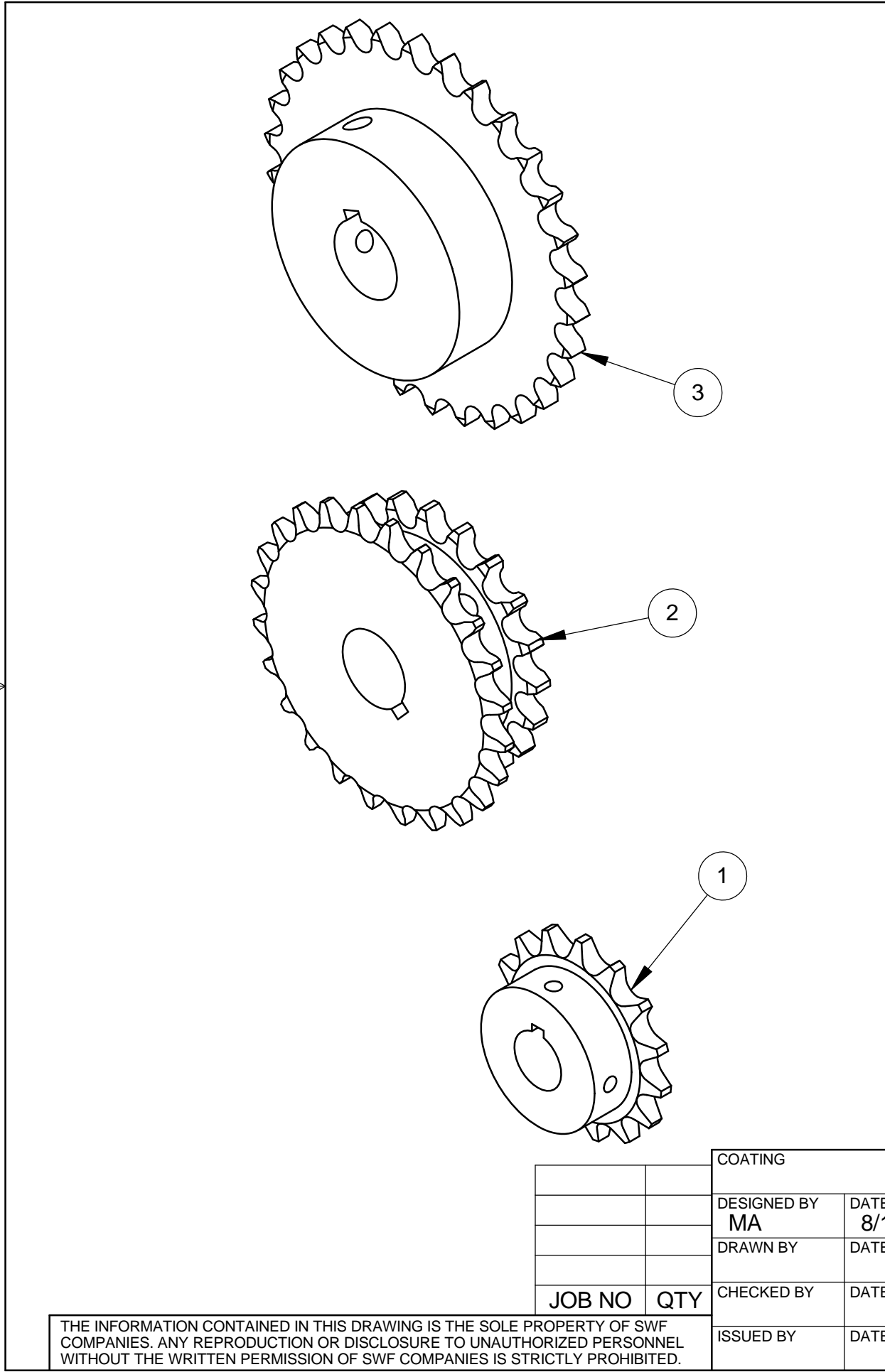
FRACTION DECIMAL ANGLE
± 1/64 .XX ± .01 ± .5°
.XXX ± .005
DEBURR AND BREAK ALL
SHARP EDGES TO .020 MAX

THIRD ANGLE PROJECTION

Thiele
Technologies

A Barry-Wehmiller Company

TITLE VACUUM BLOWER			
SIZE A	DWG NO TF400V-006B		REV D
SCALE 1:5	APPROX FINISHED WEIGHT (LB) 223.028	SHEET 1	OF 2



REV	DESCRIPTION	ECN	DATE	APPR BY

ITEM	QTY	PART NO.	DESCRIPTION
1	1	00-07544-00	SPROCKET,40B15 KEY WAY & S.S. 3/4"B
2	1	00-07804-00	SPROCKET,VACUUM DRIVE
3	1	11400593	SPROCKET, STEEL, W/HUB, 40B30H 1 IN

		COATING	
		DESIGNED BY	DATE
		MA	8/12/2008
		DRAWN BY	DATE
		CHECKED BY	DATE
JOB NO	QTY	ISSUED BY	DATE

UNLESS OTHERWISE SPECIFIED:
DIMENSIONS ARE IN INCHES,
TOLERANCES ARE:

FRACTION	DECIMAL	ANGLE
± 1/64	.XX ± .01	± .5°
.XXX ± .005		

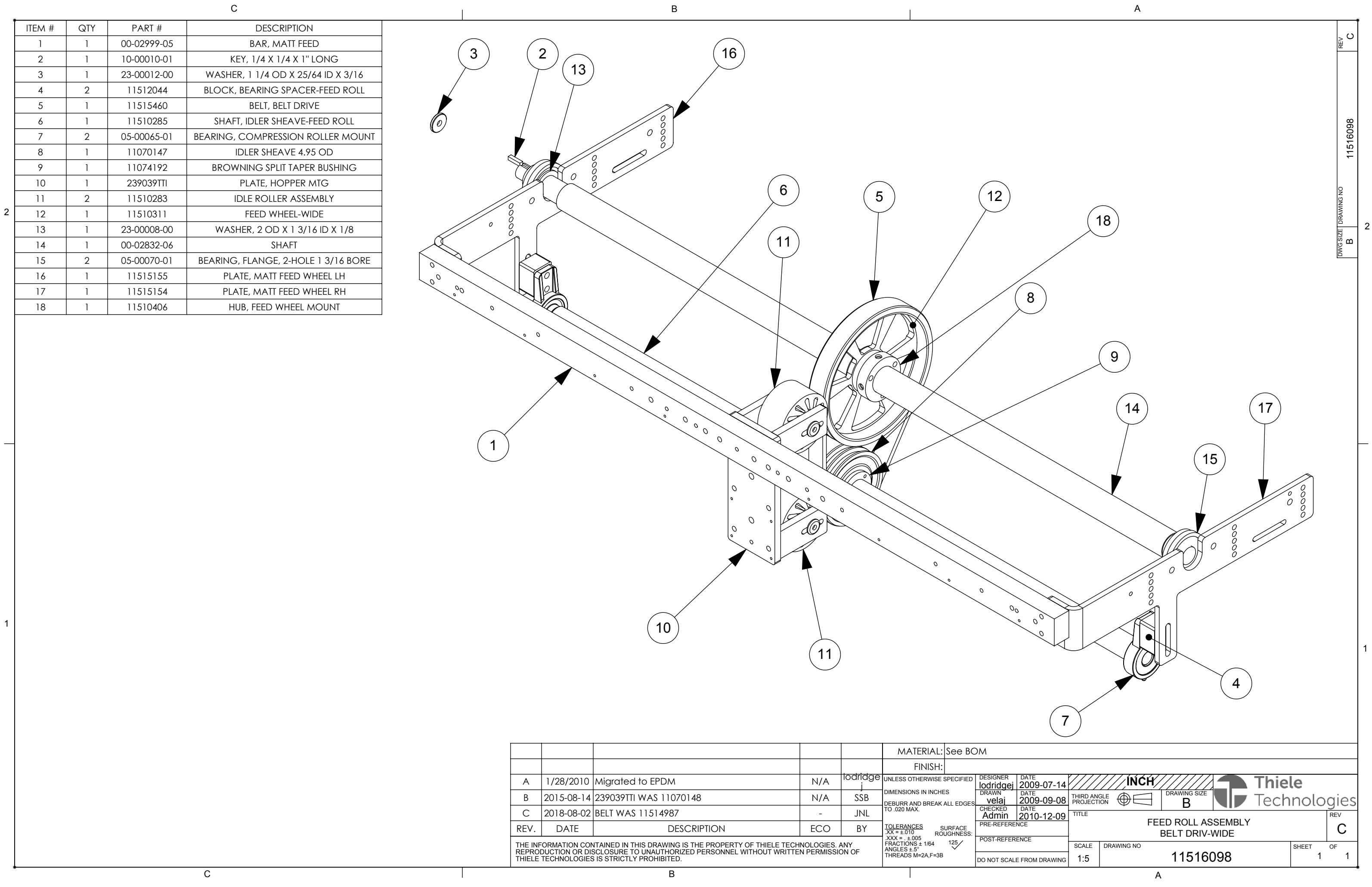
DEBURR AND BREAK ALL
SHARP EDGES TO .020 MAX

THIRD ANGLE PROJECTION



Thiele Technologies
A Barry-Wehmiller Company

TITLE 6:1 RATIO VACUUM FEED DRIVE COMBINA		
SIZE A	DWG NO 11463559	REV
SCALE 1:2	APPROX FINISHED WEIGHT (LB) 5.0549	SHEET 1 OF 1

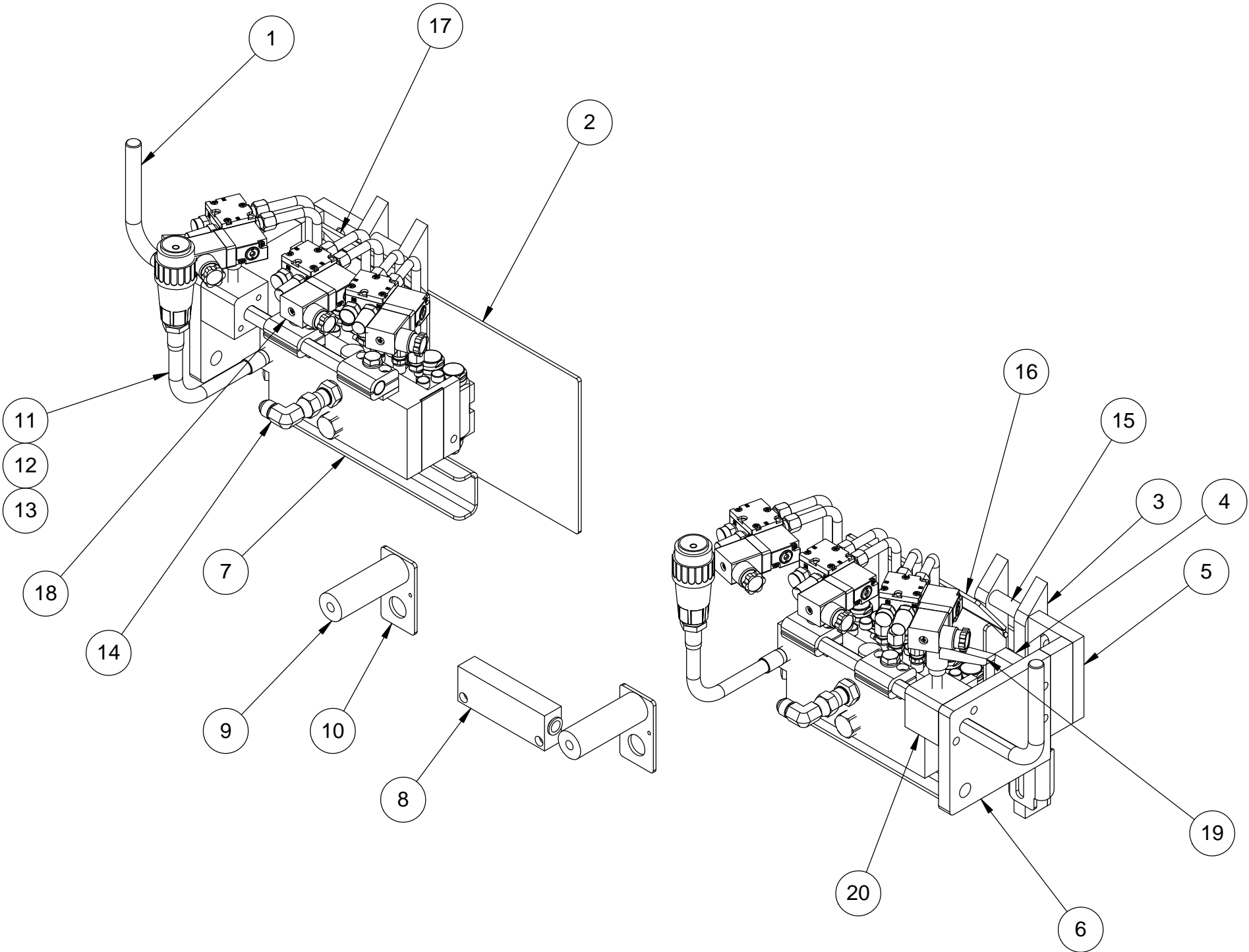
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ITEM #	QTY	PART #	DESCRIPTION
1	1	00-02999-05	BAR, MATT FEED
2	1	10-00010-01	KEY, 1/4 X 1/4 X 1" LONG
3	1	23-00012-00	WASHER, 1 1/4 OD X 25/64 ID X 3/16
4	2	11512044	BLOCK, BEARING SPACER-FEED ROLL
5	1	11515460	BELT, BELT DRIVE
6	1	11510285	SHAFT, IDLER SHEAVE-FEED ROLL
7	2	05-00065-01	BEARING, COMPRESSION ROLLER MOUNT
8	1	11070147	IDLER SHEAVE 4.95 OD
9	1	11074192	BROWNING SPLIT TAPER BUSHING
10	1	239039TTI	PLATE, HOPPER MTG
11	2	11510283	IDLE ROLLER ASSEMBLY
12	1	11510311	FEED WHEEL-WIDE
13	1	23-00008-00	WASHER, 2 OD X 1 3/16 ID X 1/8
14	1	00-02832-06	SHAFT
15	2	05-00070-01	BEARING, FLANGE, 2-HOLE 1 3/16 BORE
16	1	11515155	PLATE, MATT FEED WHEEL LH
17	1	11515154	PLATE, MATT FEED WHEEL RH
18	1	11510406	HUB, FEED WHEEL MOUNT

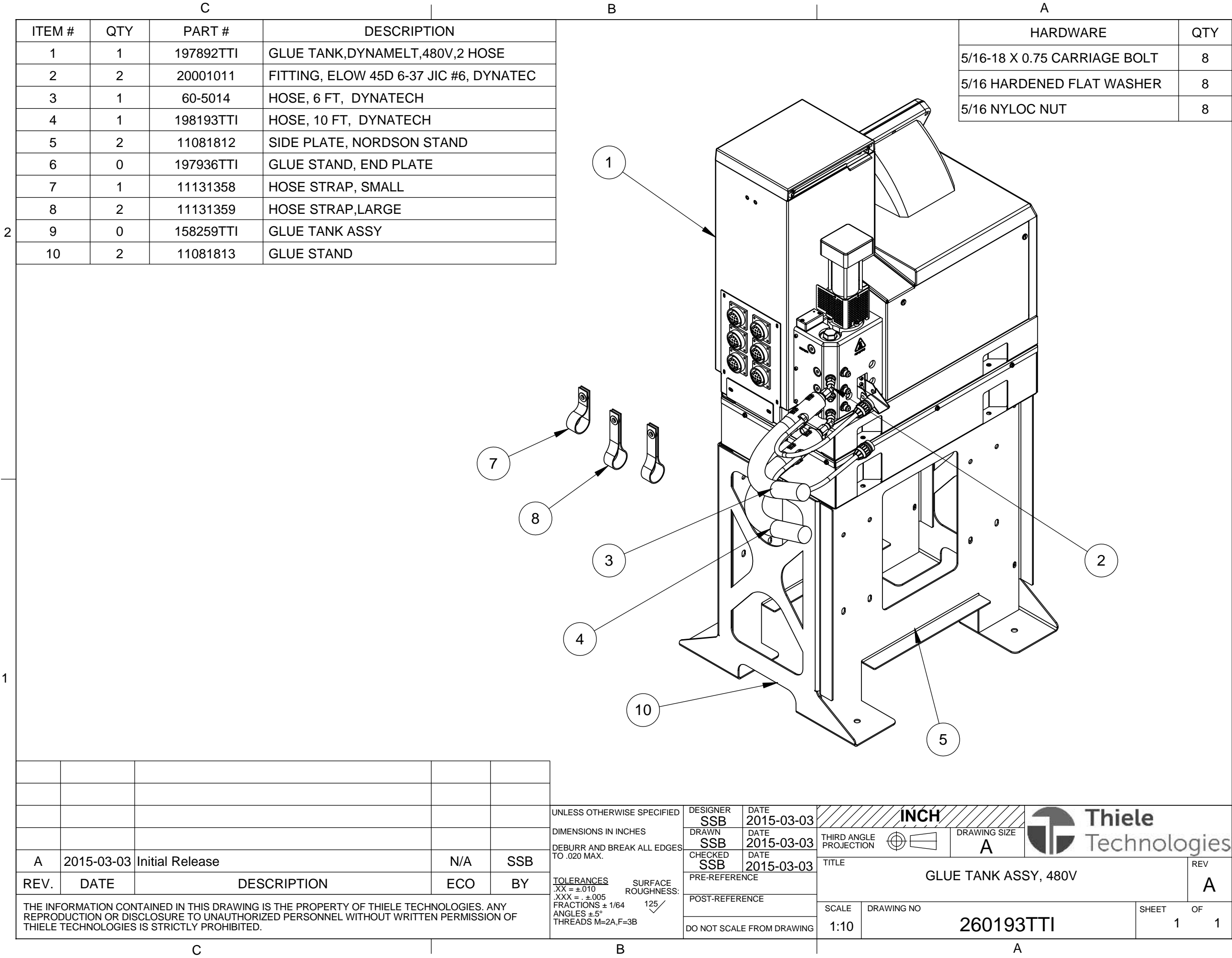
					MATERIAL: See BOM						
					FINISH:						
A	1/28/2010	Migrated to EPDM	N/A	lodridge	UNLESS OTHERWISE SPECIFIED	DESIGNER lodridgej	DATE 2009-07-14	<div>INCH</div> <div>THIRD ANGLE PROJECTION</div> <div>DRAWING SIZE B</div> <div> Thiele Technologies</div>	REV C		
B	2015-08-14	239039TTI WAS 11070148	N/A	SSB	DIMENSIONS IN INCHES	DRAWN velaj	DATE 2009-09-08				
C	2018-08-02	BELT WAS 11514987	-	JNL	DEBURR AND BREAK ALL EDGES TO .020 MAX.	CHECKED Admin	DATE 2010-12-09				
REV.	DATE	DESCRIPTION	ECO	BY	TOLERANCES XX = ±.010 XXX = ±.005 FRACTIONS ± 1/64 ANGLES ± 5° THREADS M=2A,F=3B	SURFACE ROUGHNESS: 125 ✓	PRE-REFERENCE	TITLE FEED ROLL ASSEMBLY BELT DRIV-WIDE			
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							DO NOT SCALE FROM DRAWING				

ITEM #	QTY	PART #	DESCRIPTION
1	2	262386TTI	HANDLE, ADJUSTMENT -
2	2	11077103	PLATE, ADH APPLICATOR SAFETY SH
3	4	00-08702-01	FINGER, GLUE
4	2	00-08700-00	SPACER, BLANK GUIDE MOUNTING
5	2	00-02967-00	CLAMP, ADHESIVE MELT
6	2	312089TTI	MNT PLT-GLUE GUN
7	2	11466528	GLUE SHIELD-FRONT
8	1	11053063	FITTING,1IN X 4OUT,3/8TUBE MANIFOLD
9	2	02-00532-00	BUSHING, 1 OD X 21/64 ID X 3
10	2	00-08692-00	MOUNT PLATE, PHOTO EYE
11	2	11592769	GUN, DYNATEC 2-2-2
12	2	20000648	BLANK MODULE, DYNATEC L18500
13	10	20004591	NOZZLE, SINGLE BEAD, .030 ORF, Dynatec
14	2	02000146	FITTING, HOSE, 90D ELBOW, #6 J, Dynatec
15	4	02-00101-00	STOCK BUSHING (1/2 X 21/64 X 1 17/32)
16	1	11466977	GUIDE, BLANK FEED-RH
17	1	11466978	GUIDE, BLANK FEED-LH
18	6	20001018	AIR VALVE, DYNATEC
19	2	20003370	LEVER, ADJ, 5/16NC X 1.26
20	2	262382TTI	BLOCK, ADJUSTMENT -



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UNLESS OTHERWISE SPECIFIED DIMENSIONS IN INCHES DEBURR AND BREAK ALL EDGES TO .020 MAX.



ITEM #	QTY	PART #	DESCRIPTION
1	1	197892TTI	GLUE TANK,DYNAMELT,480V,2 HOSE
2	2	20001011	FITTING, ELOW 45D 6-37 JIC #6, DYNATEC
3	1	60-5014	HOSE, 6 FT, DYNATECH
4	1	198193TTI	HOSE, 10 FT, DYNATECH
5	2	11081812	SIDE PLATE, NORDSON STAND
6	0	197936TTI	GLUE STAND, END PLATE
7	1	11131358	HOSE STRAP, SMALL
8	2	11131359	HOSE STRAP,LARGE
9	0	158259TTI	GLUE TANK ASSY
10	2	11081813	GLUE STAND

HARDWARE	QTY
5/16-18 X 0.75 CARRIAGE BOLT	8
5/16 HARDENED FLAT WASHER	8
5/16 NYLOC NUT	8

A	2015-03-03	Initial Release	N/A	SSB
REV.	DATE	DESCRIPTION	ECO	BY

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UNLESS OTHERWISE SPECIFIED
DIMENSIONS IN INCHES
DEBURR AND BREAK ALL EDGES TO .020 MAX.

TOLERANCES
.XX = ±.010
.XXX = ±.005
FRACTIONS ± 1/64
ANGLES ±5°
THREADS M=2A,F=3B

SURFACE
ROUGHNESS:
125

DESIGNER
SSB
DATE
2015-03-03

DRAWN
SSB
DATE
2015-03-03

CHECKED
SSB
DATE
2015-03-03

PRE-REFERENCE

POST-REFERENCE

DO NOT SCALE FROM DRAWING

INCH
THIRD ANGLE
PROJECTION

DRAWING SIZE
A

TITLE
GLUE TANK ASSY, 480V

REV
A

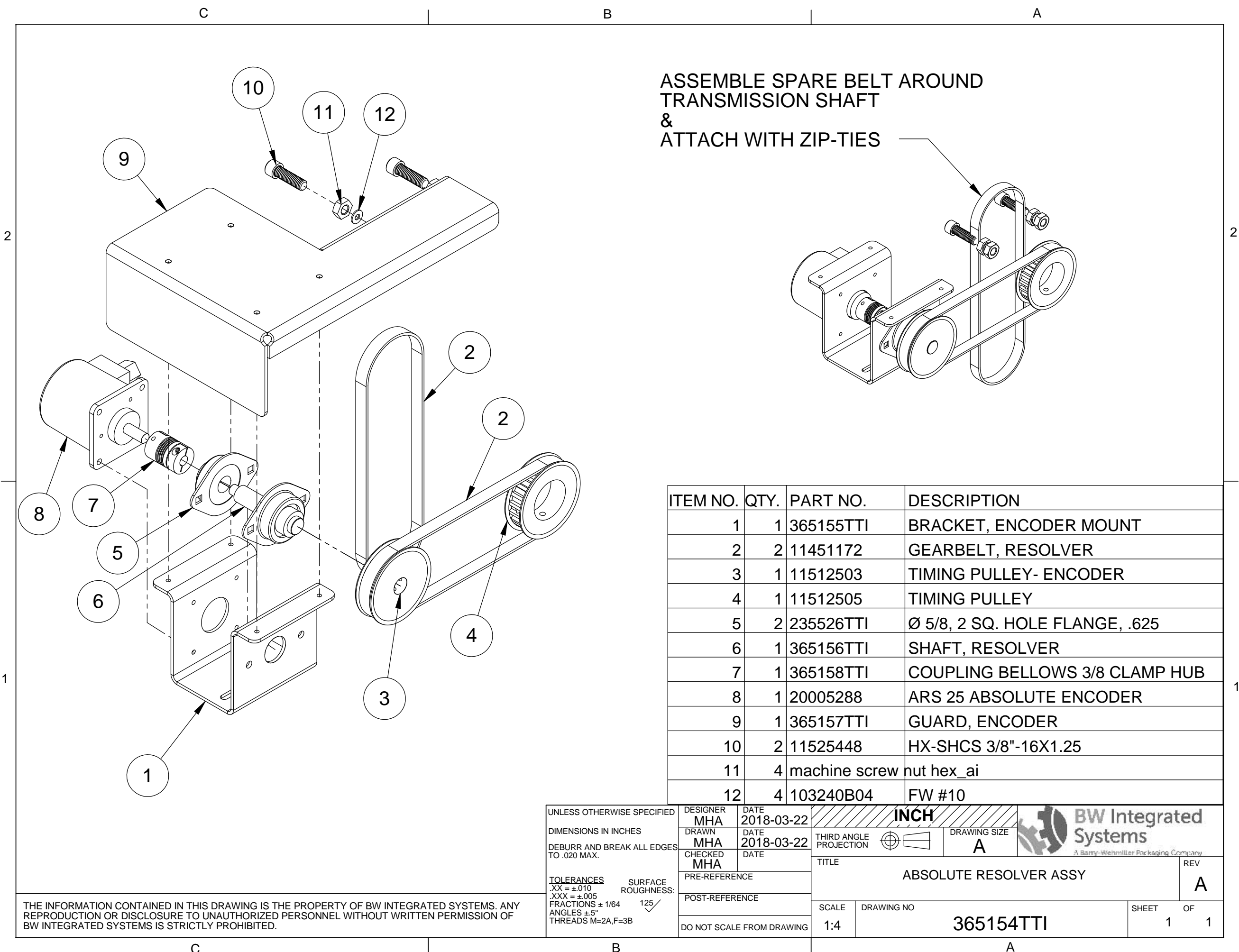
SCALE
1:10

DRAWING NO
260193TTI

SHEET
1

OF
1

Thiele
Technologies



ASSEMBLE SPARE BELT AROUND
TRANSMISSION SHAFT
&
ATTACH WITH ZIP-TIES

ITEM NO.	QTY.	PART NO.	DESCRIPTION
1	1	365155TTI	BRACKET, ENCODER MOUNT
2	2	11451172	GEARBELT, RESOLVER
3	1	11512503	TIMING PULLEY- ENCODER
4	1	11512505	TIMING PULLEY
5	2	235526TTI	Ø 5/8, 2 SQ. HOLE FLANGE, .625
6	1	365156TTI	SHAFT, RESOLVER
7	1	365158TTI	COUPLING BELLOWS 3/8 CLAMP HUB
8	1	20005288	ARS 25 ABSOLUTE ENCODER
9	1	365157TTI	GUARD, ENCODER
10	2	11525448	HX-SHCS 3/8"-16X1.25
11	4	machine screw	nut hex_ai
12	4	103240B04	FW #10

THE INFORMATION CONTAINED IN THIS DRAWING IS THE PROPERTY OF BW INTEGRATED SYSTEMS. ANY REPRODUCTION OR DISCLOSURE TO UNAUTHORIZED PERSONNEL WITHOUT WRITTEN PERMISSION OF BW INTEGRATED SYSTEMS IS STRICTLY PROHIBITED.

UNLESS OTHERWISE SPECIFIED
DIMENSIONS IN INCHES
DEBURR AND BREAK ALL EDGES
TO .020 MAX.

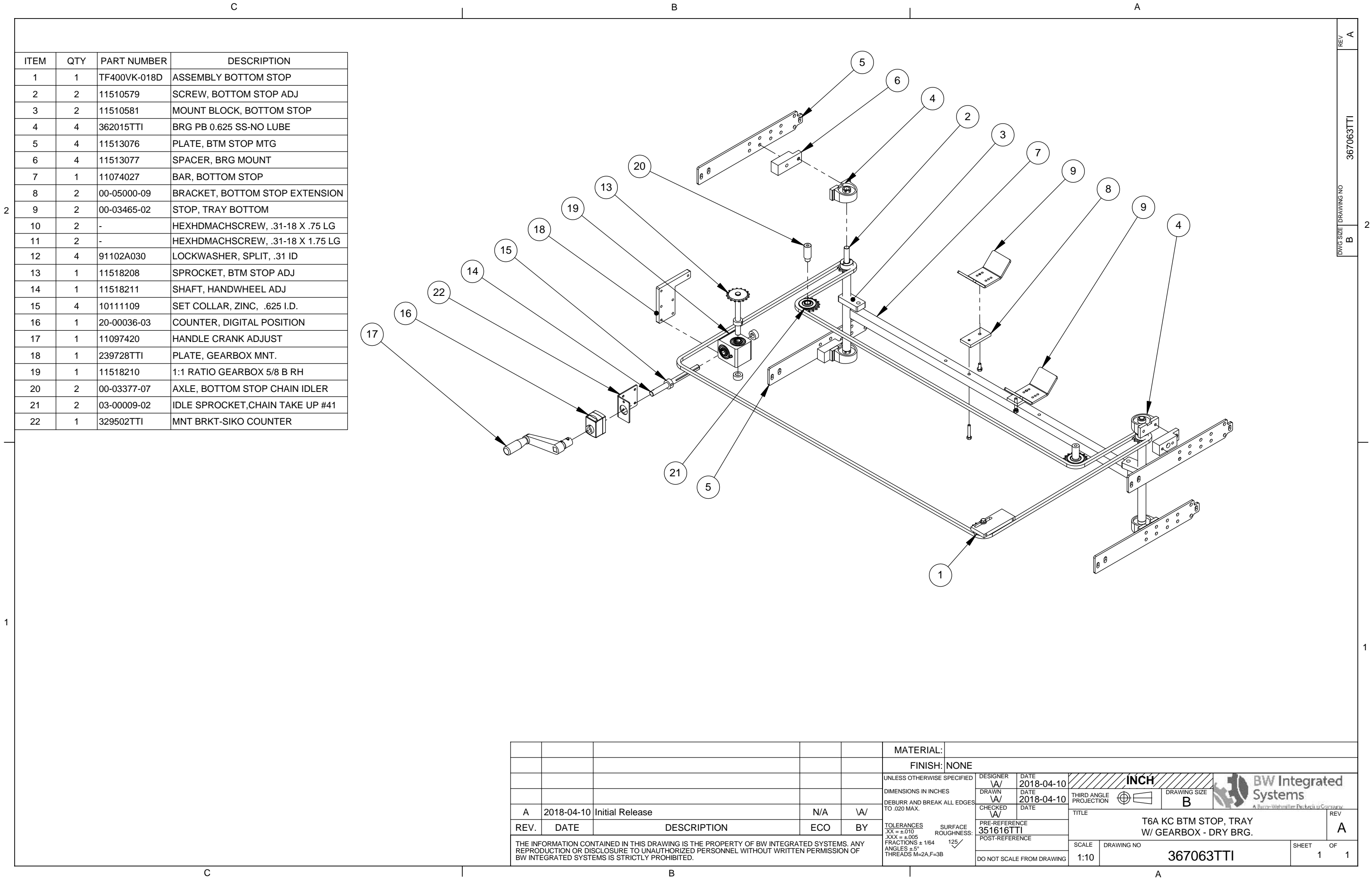
TOLERANCES
.XX = ±.010
.XXX = ±.005
FRACTIONS ± 1/64
ANGLES ± 5°
THREADS M=2A,F=3B

SURFACE
ROUGHNESS:
125

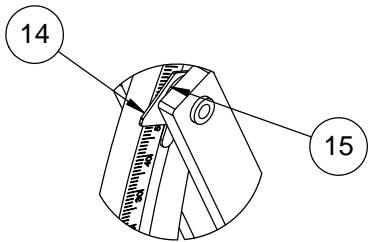
DESIGNER MHA	DATE 2018-03-22
DRAWN MHA	DATE 2018-03-22
CHECKED MHA	DATE
PRE-REFERENCE	
POST-REFERENCE	
DO NOT SCALE FROM DRAWING	

INCH	
THIRD ANGLE PROJECTION	DRAWING SIZE A
TITLE ABSOLUTE RESOLVER ASSY	
SCALE 1:4	DRAWING NO 365154TTI

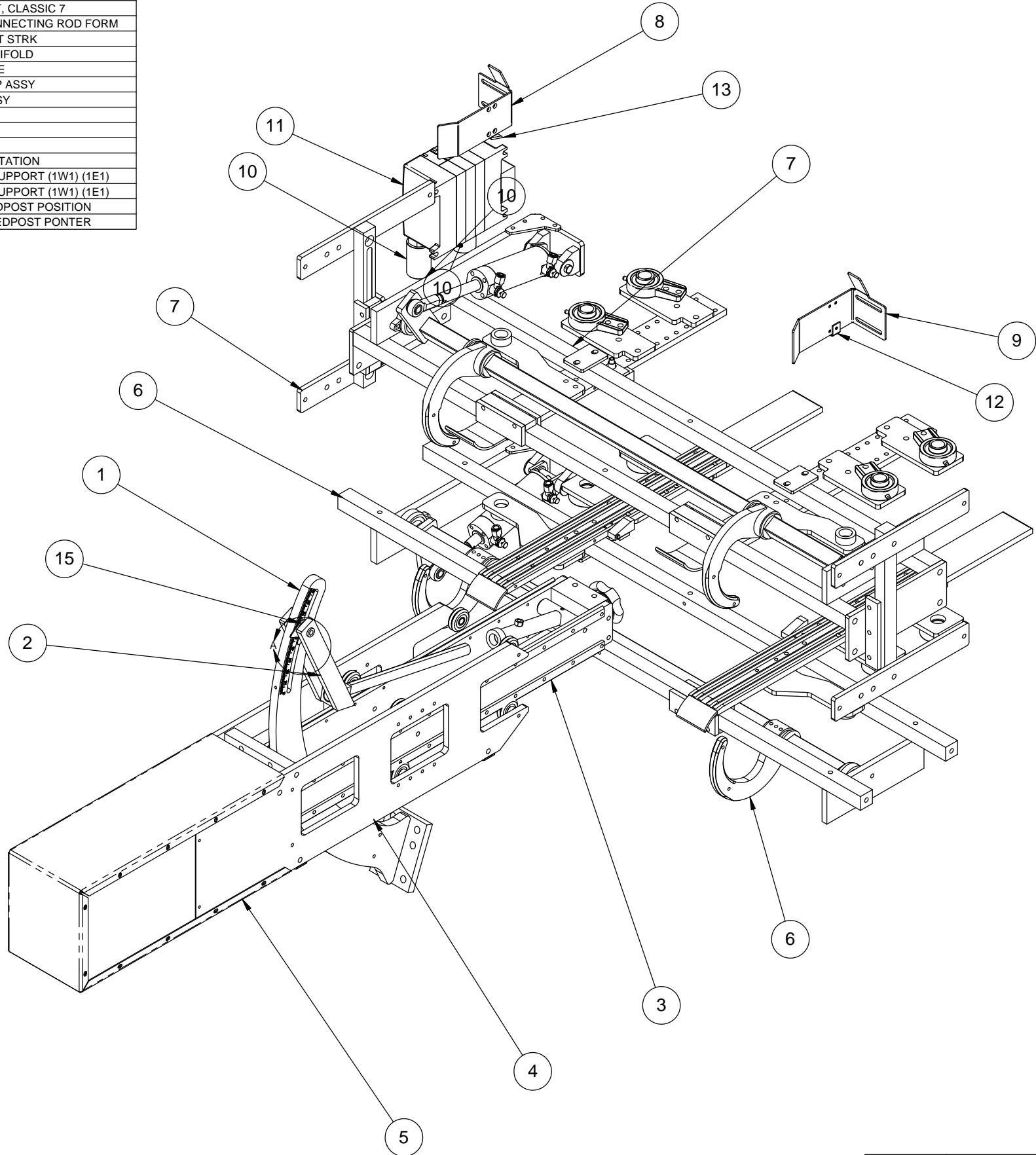
BW Integrated Systems <small>A Barry-Wehmiller Packaging Company</small>	
REV A	SHEET 1
OF 1	



ITEM #	QTY	PART #	DESCRIPTION
1	1	11592758	FEED POST KIT, CLASSIC 7
2	1	11073287	PLUNGER, CONNECTING ROD FORM
3	1	11592757	CARRIAGE, EXT STRK
4	1	155645TTI	MANDREL MANIFOLD
5	1	11592762	MANDREL BASE
6	1	349701TTI	BOTTOM COMP ASSY
7	1	349702TTI	TOP COMP ASSY
8	1	11079521	DIVERTER LH
9	1	11079522	DIVERTER, RH
10	2	11426528	SILENCER
11	1	11465867	MANIFOLD, 3 STATION
12	1	00-01562-02L	KNIFE, MATT SUPPORT (1W1) (1E1)
13	1	00-01562-02R	KNIFE, MATT SUPPORT (1W1) (1E1)
14	1	262616TTI	POINTER, FEEDPOST POSITION
15	1	262617TTI	RETAINER, FEEDPOST PONTER






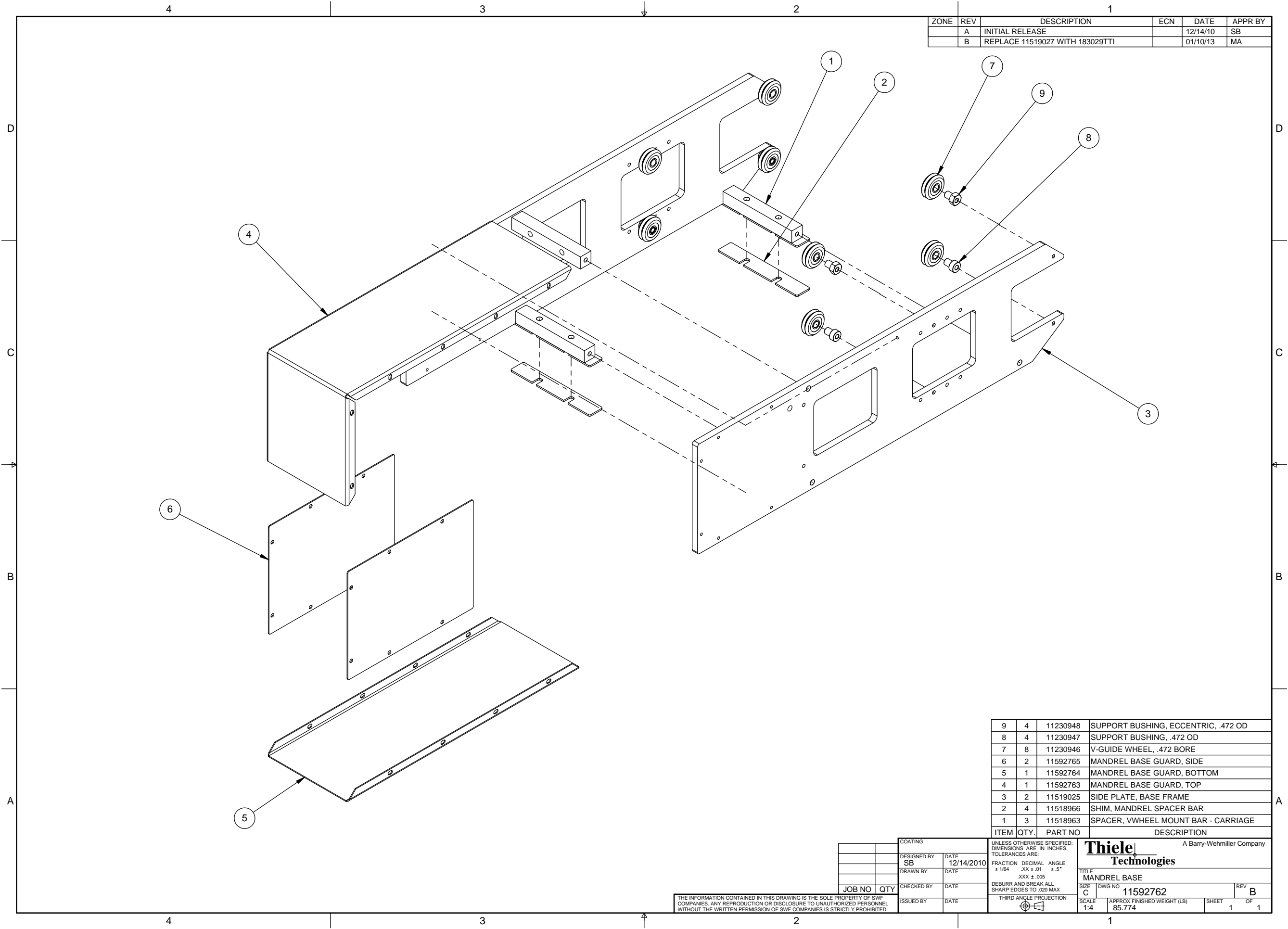
DETAIL A
SCALE 1 : 3



REV.	DATE	DESCRIPTION	ECO	BY
A	2017-10-04	Initial Release	N/A	JNL

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MATERIAL:SEE BOM													
FINISH:													
UNLESS OTHERWISE SPECIFIED DIMENSIONS IN INCHES		DESIGNER	DATE										
		JNL	2017-10-04										
DEBURR AND BREAK ALL EDGES TO .020 MAX.		DRAWN	DATE			DRAWING SIZE C							
		JNL	2017-10-04										
TOLERANCES XX = ±.010 XXX = ±.005 FRACTIONS ± 1/64 ANGLES ±5° THREADS M=2A, F=3B		CHECKED	DATE	TITLE		CLASSIC 7 COMPRESSION KIT -				REV A			
		JNL											
		PRE-REFERENCE										290748TTI	
		POST-REFERENCE											
SURFACE ROUGHNESS: 125 ✓		DO NOT SCALE FROM DRAWING		SCALE	DRAWING NO				SHEET		OF		
				1:12	349700TTI				1		1		



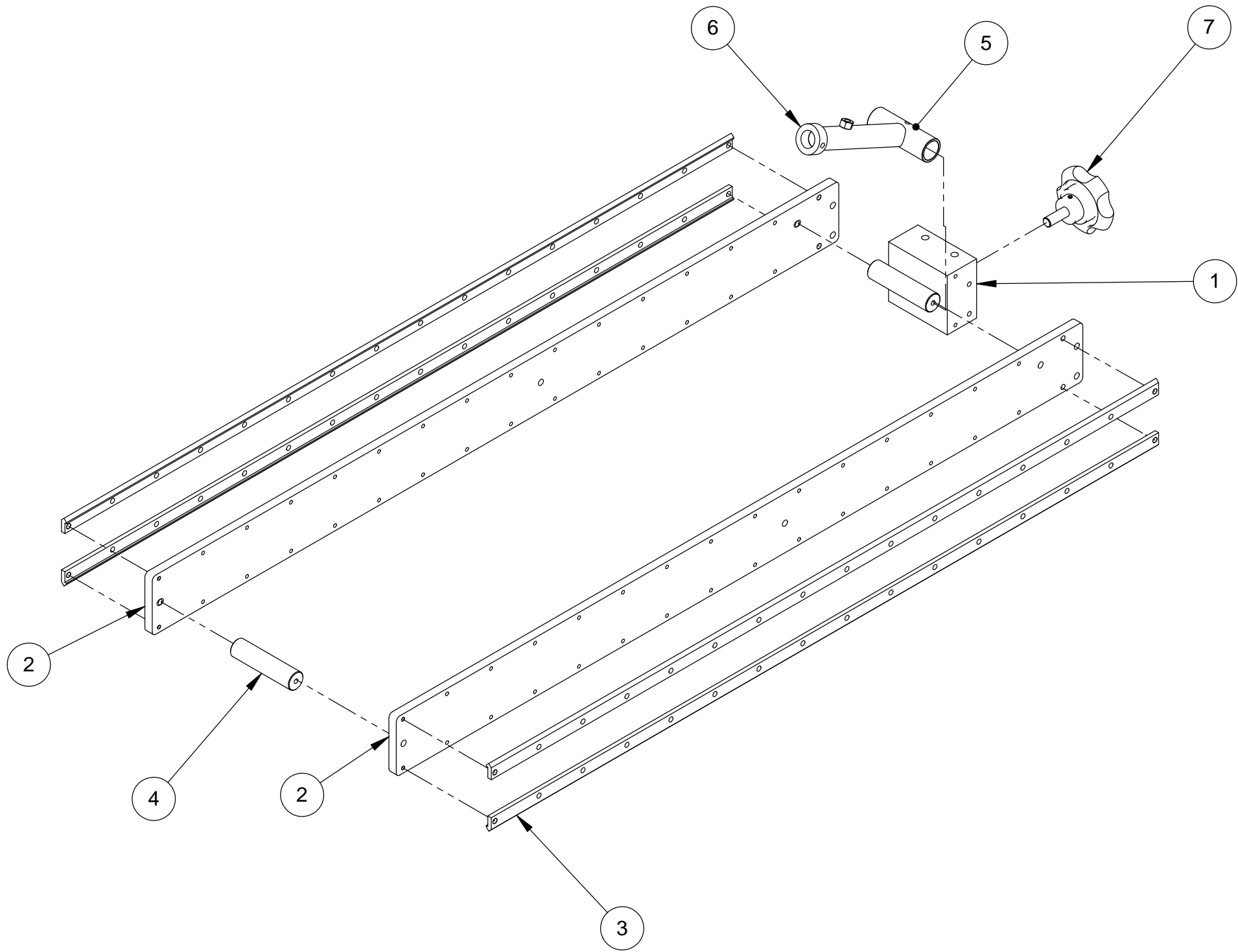
ZONE	REV	DESCRIPTION	ECN	DATE	APPR BY
	A	INITIAL RELEASE		12/14/10	SB
	B	REPLACE 11519027 WITH 183029TTI		01/10/13	MA

9	4	11230948	SUPPORT BUSHING, ECCENTRIC, .472 OD
8	4	11230947	SUPPORT BUSHING, .472 OD
7	8	11230946	V-GUIDE WHEEL, .472 BORE
6	2	11592765	MANDREL BASE GUARD, SIDE
5	1	11592764	MANDREL BASE GUARD, BOTTOM
4	1	11592763	MANDREL BASE GUARD, TOP
3	2	11519025	SIDE PLATE, BASE FRAME
2	4	11518966	SHIM, MANDREL SPACER BAR
1	3	11518963	SPACER, VWHEEL MOUNT BAR - CARRIAGE
ITEM	QTY.	PART NO	DESCRIPTION

COATING	
DESIGNED BY	SB
DATE	12/14/2010
DRAWN BY	
DATE	
CHECKED BY	
DATE	
ISSUED BY	
DATE	
JOB NO	
QTY	

UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES, TOLERANCES ARE: FRACTION DECIMAL ANGLE ± 1/64 .XX ± .01 ± .5° XXX ± .005 DEBURR AND BREAK ALL SHARP EDGES TO .020 MAX THIRD ANGLE PROJECTION		Thiele Technologies A Barry-Wehmiller Company TITLE MANDREL BASE SIZE C DWG NO 11592762 REV B SCALE 1:4 APPROX FINISHED WEIGHT (LB) 85.774 SHEET 1 OF 1	
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ITEM	QTY.	PART NUMBER	DESCRIPTION
1	1	11518969	BLOCK, MAN MTG
2	2	155647TTI	BAR, V-TRK MNDRL
3	4	11073275	V-TRACK, LINEAR MANDREL
4	2	00-08919-00	PIVOT SHAFT, CON ROD
5	1	00-03603-01	END, MANDREL CON ROD
6	1	10131952	SET COLLAR, ZINC, .875 I.D.
7	1	11466179	KNOB, PLASTIC, 0.5" BORE THRU, ALTER

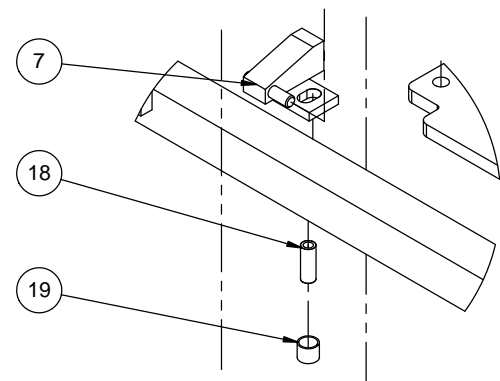
MATL:	
FINISH:	

Weight (Pounds) = 31.97237

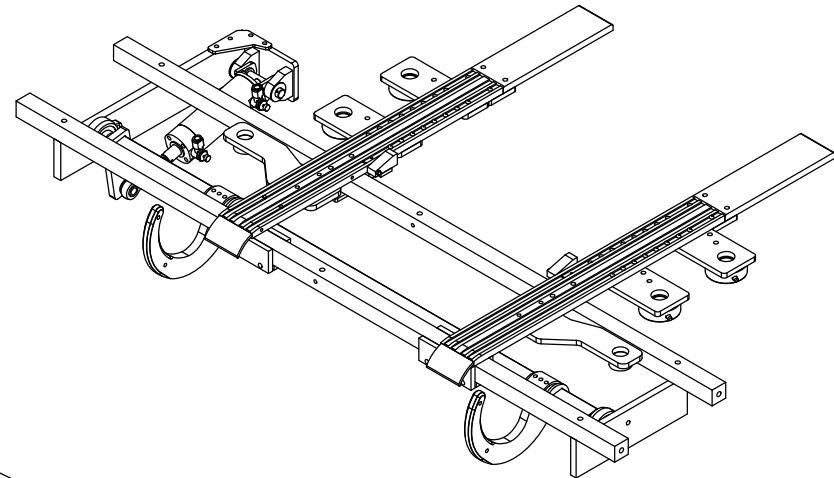
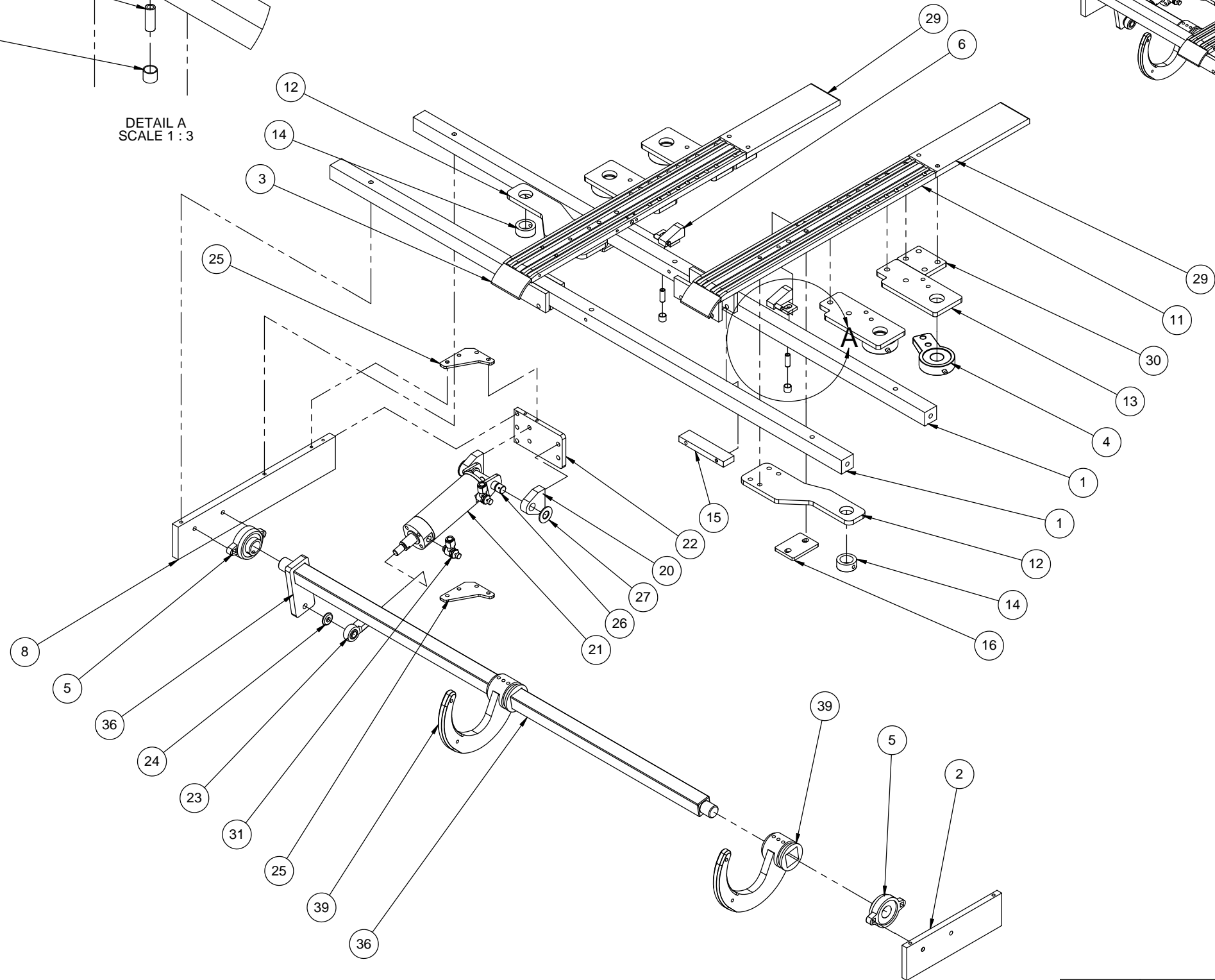
Do Not Scale From Drawing				
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12/16/2010	Migrated to EPDM	N/A	bakers	Pre-Reference
Rev	Date	Description	ECO	By
Post Reference				

Unless Specified
Dimensions in Inches
Tolerances
2 PL. Dec: ±.010
3 PL. Dec: ±.005
Fractions ± 1/64
Angles ± 1/2°
Threads M=2A,F=3B
Deburr and break all
edges to .020 max.

USED ON		Thiele Technologies, Inc.		A Bary-Wehmiller Company		TITLE	
				Minneapolis, Minnesota		CARRIAGE, EXT STRK	
						-LINEAR	
SECTION CODE:		DSGN	bakers	2010-12-14	SCALE: 1:6	SIZE	DWG
		CHKD	Admin	2011-01-21	SHEET 1 OF 1	B	NO
						11592757	



DETAIL A
SCALE 1 : 3

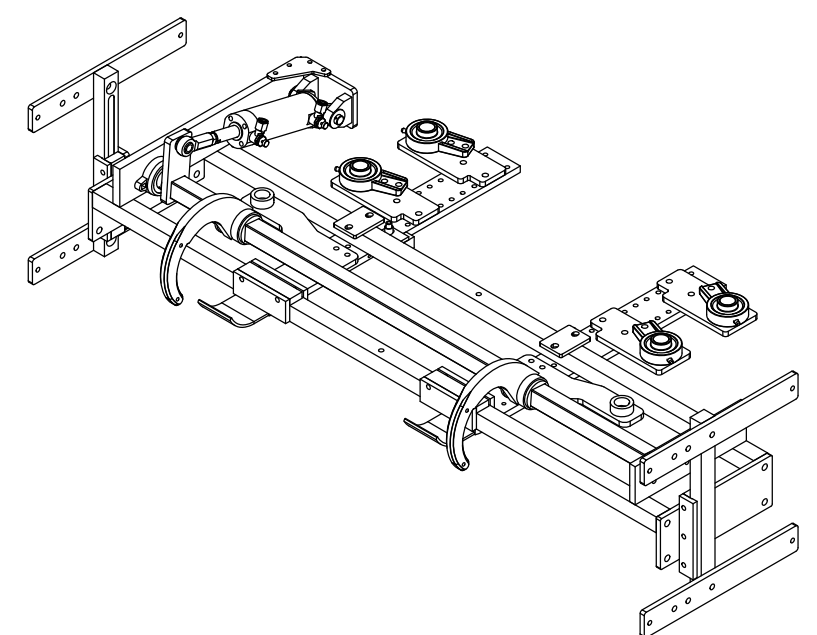
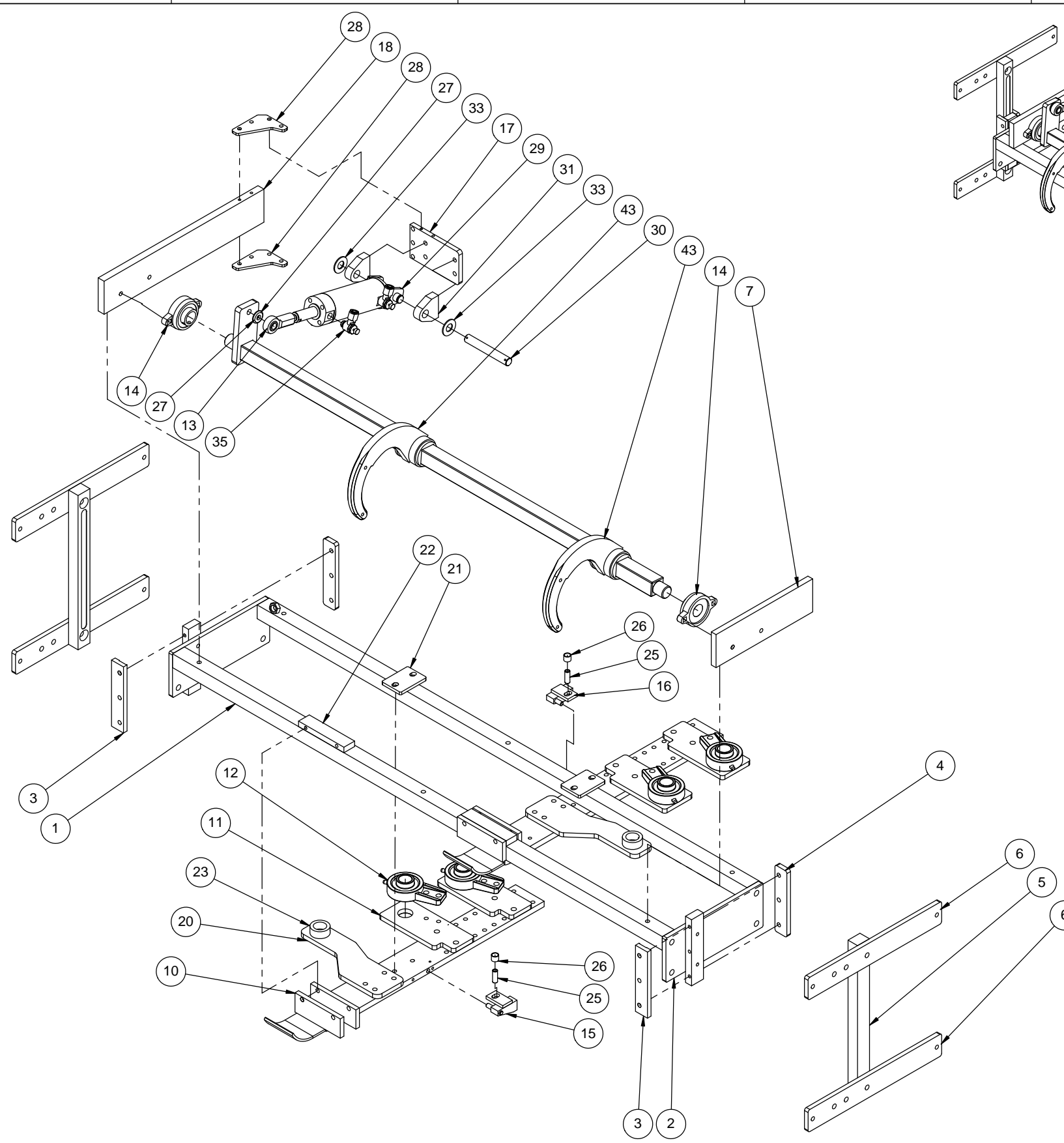


ITEM	QTY	PART NUMBER	DESCRIPTION
1	2	11079014	BAR, COMPRESSION MOUNTING
2	1	11160259	MOUNT, SECONDARY MINOR PLOW SHAFT
3	1	11078975	SHOE, TRAY FORMING, LH
4	4	05-00065-01	BEARING, COMPRESSION ROLLER MOUNT
5	2	20003568	BEARING, 2 SQ HOLE FLANGE, 1.000
6	1	00-07497-00R	STRIPPER, TRAY - TOP AND BTM - RH
7	1	00-07497-00L	STRIPPER, TRAY - TOP AND BTM - LH
8	1	172851TTI	PLATE, CYL MN, LOWER
9	0	254100TTI	PLOW, CLASIC 7 COMPRESSION
10	0	281876TTI	PLATE, CENTER SHFT SUP
11	1	11078976	SHOE, TRAY FORMING BTM-RH
12	2	11078968	PLATE, DEFLECTOR SHAFT MTG
13	4	11078974	PLATE,
14	2	10138740	SET COLLAR, ZINC, 1.000 I.D.
15	2	00-03566-00	CLAMP BAR, FORMING SHOE
16	2	11511594	PLATE, MAIN SUPPORT BAR CLAMP (REAR
17	0	11592755	MINOR PC3 LOW SHAFT, BOTTOMMC3
18	2	02-00035-00	BUSHING, 3/8 OD X 1/4 ID X 1 LG
19	2	19-00021-00	SPRING, .54 OD X .458 ID X .88 LONG
20	2	172934TTI	BLOCK, CYLINDER MTG
21	1	172880TTI	CYL 2" BORE X 3" STR
22	1	172862TTI	PLATE, CYL MOUNT
23	1	10704089	ROD END,FEMALE, 1/2-20,RH
24	1	23-00001-01	WASHER, 1 OD X 25/64 ID X 5/32
25	2	11710179	BRACE, CYL SUPPORT
26	1	186718TTI	PIN, CYL MOUNT
27	2	186720TTI	SAE 5/8 FLAT WASHER
28	0	254113TTI	KEY. FLAP PLOW
29	2	249958TTI	SHOE, EXTENSION
30	2	00-08777-00	SPLICE PLATE, SHOE EXTENSION
31	2	11702535RC	FITTING, FLOW CTRL.,.38TX.25UNI
32	0	20003570	BEARING, 2 SQ HOLE FLANGE, 1.250
33	0	290750TTI	BAR-CTR SFT SPRT
34	0	119679B716	BEARING SLEEVE 1.25 ID X 1.50 OD X .75 LG
35	0	290808TTI	SPRT CTR SFT-COMP ASSY
36	1	316550TTI	SHAFT, BOX CLAMP
37	0	316555TTI	PLOW, CLASIC 7 COMPRESSION
38	0	316076TTI	LEVER CTRL, CLASSIC 7 PLOW
39	2	350380TTI	PLOW CLASIC 7 COMPRESSION

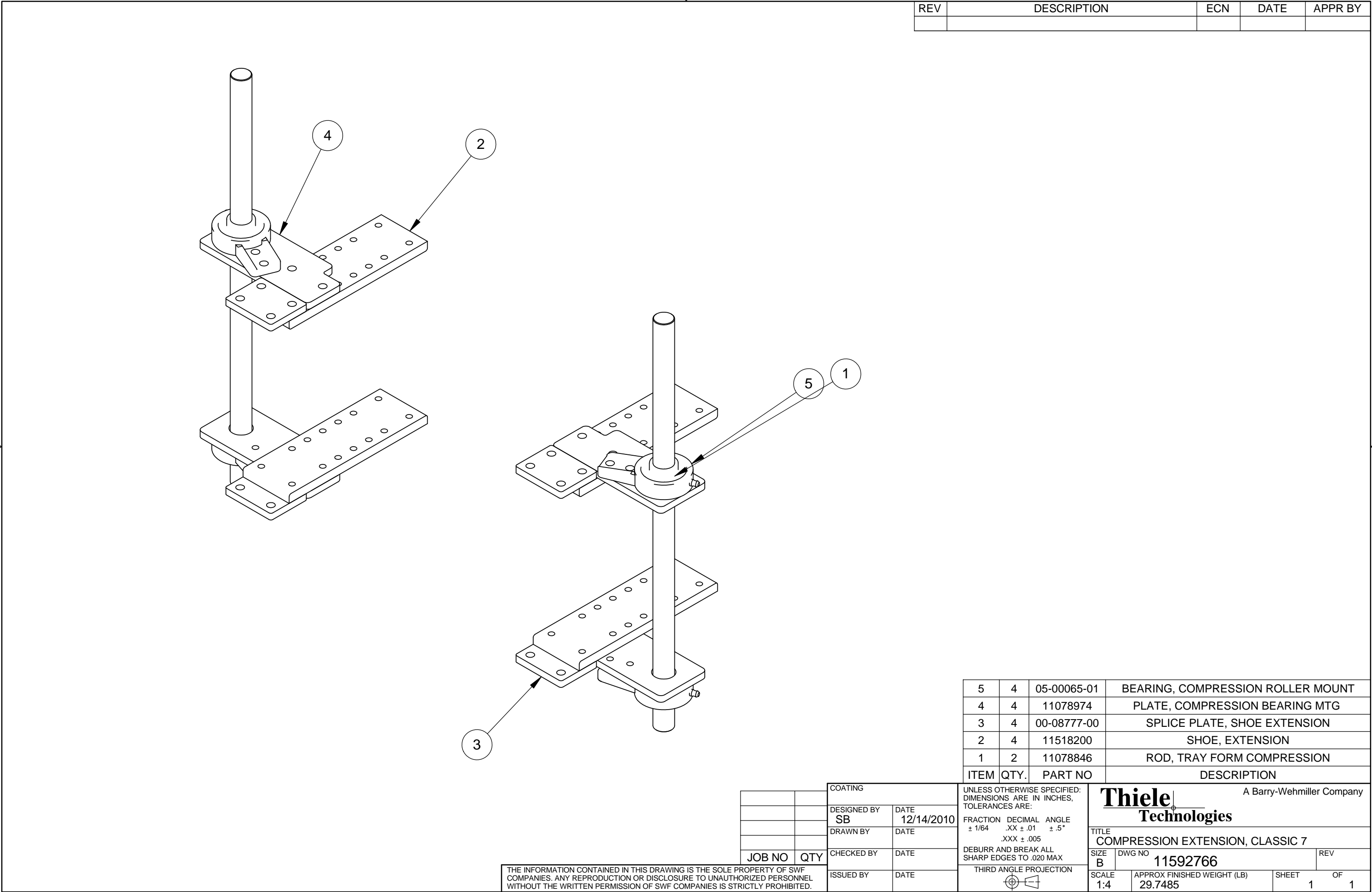
REV.	DATE	DESCRIPTION	ECO	BY
A	2017-10-04	Initial Release	N/A	JNL

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MATERIAL:		FINISH:		UNLESS OTHERWISE SPECIFIED		DESIGNER		DATE		INCH		THIELE Technologies	
DIMENSIONS IN INCHES		JNL		2017-10-04		DRAWN		2017-10-04		THIRD ANGLE PROJECTION		DRAWING SIZE	
DEBURR AND BREAK ALL EDGES TO .020 MAX.		JNL		2017-10-04		CHECKED		DATE		TITLE		REV	
TOLERANCES XX = ±.010 XXX = ±.005 FRACTIONS ± 1/64 ANGLES ± 5° THREADS M=2A, F=3B		JNL		2017-10-04		PRE-REFERENCE		290751TTI		SCALE		DRAWING NO	
SURFACE ROUGHNESS 125		JNL		2017-10-04		POST-REFERENCE		290751TTI		1:6		349701TTI	
DO NOT SCALE FROM DRAWING		JNL		2017-10-04		DO NOT SCALE FROM DRAWING		1:6		349701TTI		SHEET OF	
		JNL		2017-10-04		DO NOT SCALE FROM DRAWING		1:6		349701TTI		1 1	




ITEM	QTY	PART NUMBER	DESCRIPTION
1	2	11160283	BAR, TOP COMP MTG
2	2	11160284	BRACKET, TOP COMPRESSION SUPPORT
3	2	00-03291-00	BAR, CLAMP, FIXED, SHOE MOUNT
4	2	00-03291-01	BAR CLAMP, FLOATING, SHOE MOUNT
5	2	00-03293-01	MOUNT, SIDE BAR
6	4	11518183	BRACKET, SIDE BAR, SHOE MOUNT
7	1	11160259	MOUNT, SECONDARY MINOR PLOW SHAFT
8	0	281876TTI	PLATE, CENTER SHFT SUP
9	1	11078971	SHOE, TRAY FORMING, LH
10	1	11078969	SHOE, TRAY FORMING, RH
11	4	11078974	PLATE,
12	4	05-00065-01	BEARING, COMPRESSION ROLLER MOUNT
13	1	10704089	ROD END,FEMALE, 1/2-20,RH
14	2	20003568	BEARING, 2 SQ HOLE FLANGE, 1.000
15	1	00-07497-00L	STRIPPER, TRAY - TOP AND BTM - LH
16	1	00-07497-00R	STRIPPER, TRAY - TOP AND BTM - RH
17	1	172862TTI	PLATE, CYL MOUNT
18	1	172851TTI	PLATE, CYL MN, LOWER
19	0	254100TTI	PLOW, CLASIC 7 COMPRESSION
20	2	11078968	PLATE, DEFLECTOR SHAFT MTG
21	2	11511594	PLATE, MAIN SUPPORT BAR CLAMP (REAR
22	2	00-03566-00	CLAMP BAR, FORMING SHOE
23	2	10138740	SET COLLAR, ZINC, 1.000 I.D.
24	0	11592754	MINOR PLOW SHAFT
25	2	02-00035-00	BUSHING, 3/8 OD X 1/4 ID X 1 LG
26	2	19-00021-00	SPRING, .54 OD X .458 ID X .88 LONG
27	1	23-00001-01	WASHER, 1 OD X 25/64 ID X 5/32
28	2	11710179	BRACE, CYL SUPPORT
29	1	172880TTI	CYL 2" BORE X 3" STR
30	1	186718TTI	PIN, CYL MOUNT
31	2	172934TTI	BLOCK, CYLINDER MTG
32	1	172951TTI	NUT
33	2	186720TTI	SAE 5/8 FLAT WASHER
34	0	254113TTI	KEY. FLAP PLOW
35	2	11702535RC	FITTING, FLOW CTRL,.38TX.25UNI
36	0	20003570	BEARING, 2 SQ HOLE FLANGE, 1.250
37	0	290750TTI	BAR-CTR SFT SPRT
38	0	119679B716	BEARING SLEEVE 1.25 ID X 1.50 OD X .75 LG
39	0	290808TTI	SPRT CTR SFT-COMP ASSY
40	1	316550TTI	SHAFT, BOX CLAMP
41	0	316076TTI	LEVER CTRL, CLASSIC 7 PLOW
42	0	316555TTI	PLOW, CLASIC 7 COMPRESSION
43	2	350380TTI	PLOW CLASIC 7 COMPRESSION



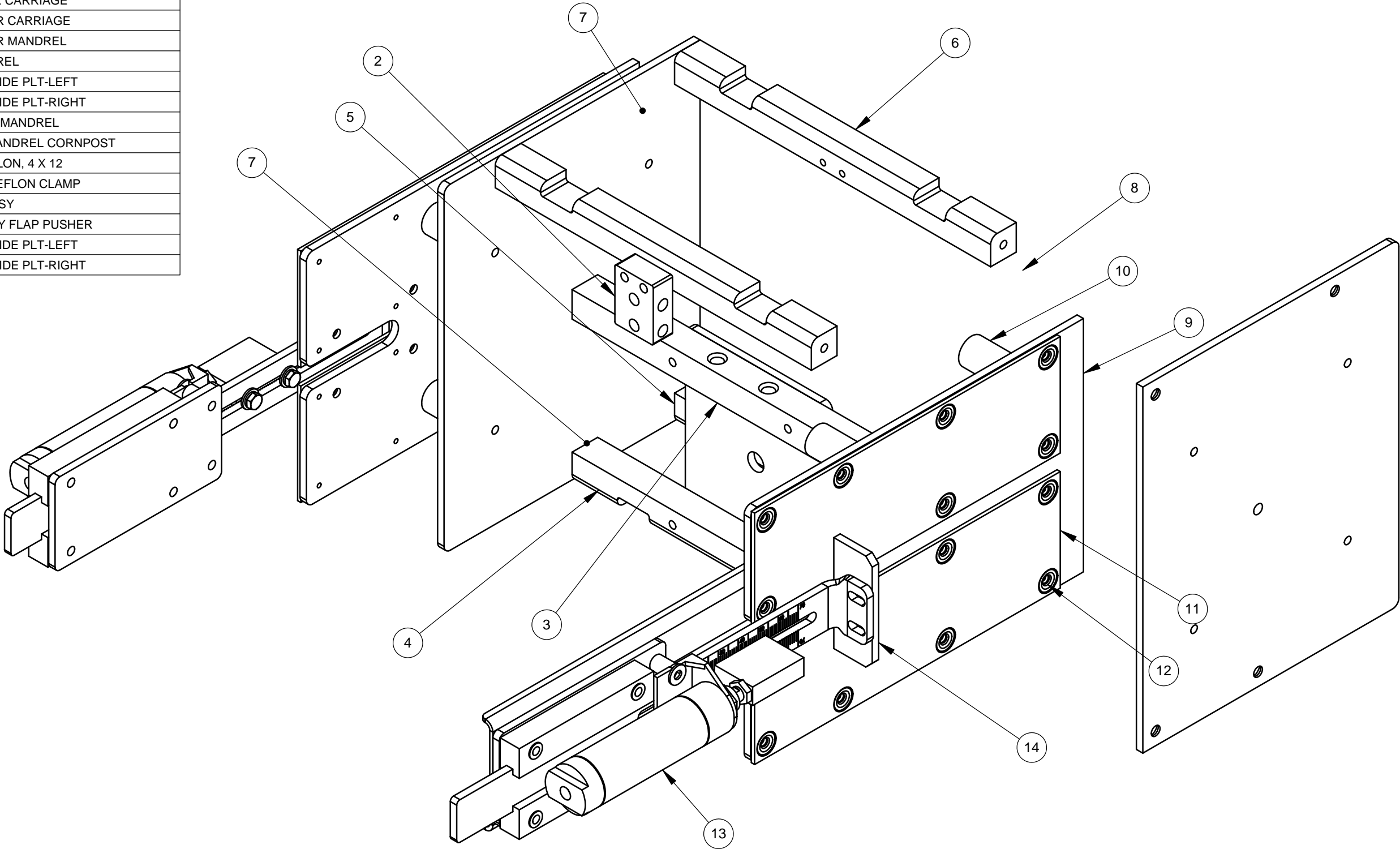
REV	DESCRIPTION	ECN	DATE	APPR BY



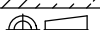
5	4	05-00065-01	BEARING, COMPRESSION ROLLER MOUNT
4	4	11078974	PLATE, COMPRESSION BEARING MTG
3	4	00-08777-00	SPLICE PLATE, SHOE EXTENSION
2	4	11518200	SHOE, EXTENSION
1	2	11078846	ROD, TRAY FORM COMPRESSION
ITEM	QTY.	PART NO	DESCRIPTION

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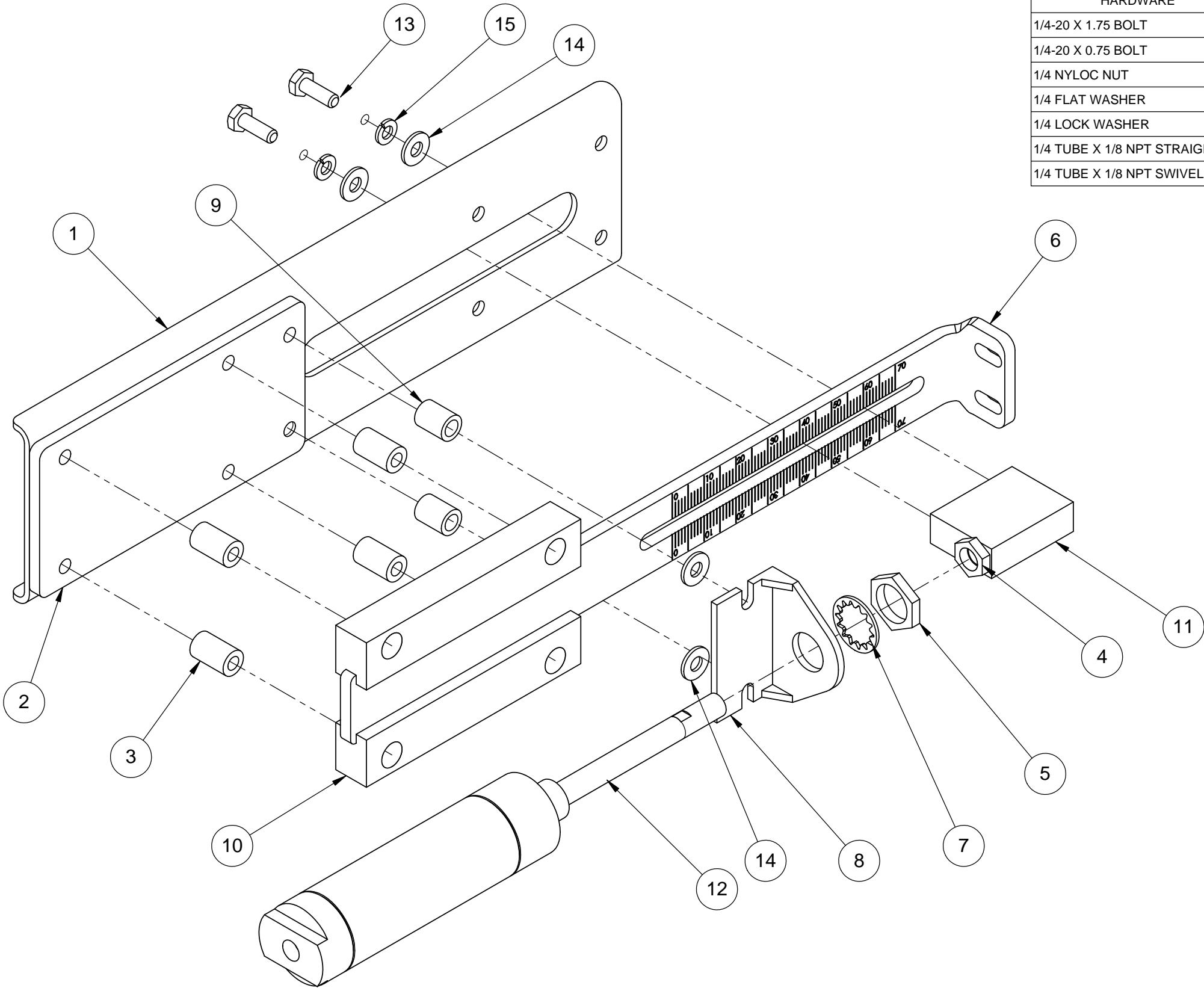
COATING		UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES, TOLERANCES ARE: FRACTION DECIMAL ANGLE ± 1/64 .XX ± .01 ± .5° .XXX ± .005 DEBURR AND BREAK ALL SHARP EDGES TO .020 MAX THIRD ANGLE PROJECTION 	Thiele Technologies A Barry-Wehmiller Company			
DESIGNED BY SB	DATE 12/14/2010					
DRAWN BY	DATE		TITLE COMPRESSION EXTENSION, CLASSIC 7	SIZE B	DWG NO 11592766	REV
CHECKED BY	DATE		SCALE 1:4	APPROX FINISHED WEIGHT (LB) 29.7485		SHEET 1
ISSUED BY	DATE					

ITEM #	QTY	PART #	DESCRIPTION
1	1	11518978	PLATE, CARRIAGE MTG
2	1	11519001	MANIFOLD, MANDREL
3	1	11467407	BAR, UPPER CARRIAGE
4	1	11467408	BAR, LOWER CARRIAGE
5	1	11467409	BAR, LOWER MANDREL
6	2	11467410	BAR, MANDREL
7	1	307152TTI	MANDREL SIDE PLT-LEFT
8	1	307153TTI	MANDREL SIDE PLT-RIGHT
9	2	307127TTI	OUTER PLT-MANDREL
10	8	11078961	SPACER, MANDREL CORNPOST
11	4	00-03311-07	PLATE, TEFLON, 4 X 12
12	32	00-03463-00	WASHER, TEFLON CLAMP
13	2	294850TTI	PUSHER ASSY
14	2	11519007	PLATE, TRAY FLAP PUSHER
15	1	357296TTI	MANDREL SIDE PLT-LEFT
16	1	357304TTI	MANDREL SIDE PLT-RIGHT



						MATERIAL:	SEE BOM										
						FINISH:											
						UNLESS OTHERWISE SPECIFIED	DESIGNER SSB	DATE 2016-07-26									
						DIMENSIONS IN INCHES	DRAWN SSB	DATE 2016-07-26	THIRD ANGLE PROJECTION 			DRAWING SIZE B					
						DEBURR AND BREAK ALL EDGES TO .020 MAX.	CHECKED SSB	DATE	TITLE						REV		
A	2016-07-27	Initial Release			N/A	SSB			MANDREL ASSY CLASSIC 7						A		
REV.	DATE	DESCRIPTION			ECO	BY	PRE-REFERENCE 11467406										
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										1:3		307124TTI		1		2	
								DO NOT SCALE FROM DRAWING									

ITEM #	QTY	PART #	DESCRIPTION
1	1	294983TTI	PLT-PUSHER MNT
2	1	294997TTI	SPCR PLT-TRACK GUIDE
3	4	02-00536-00	BUSHING, .05 OD X .266 ID X .812
4	1	Jam Nut7/16-20	JAM NUT 7/16-20 UNF
5	1	Jam Nut 3/4-10	JAM NUT 3/4-16 UNF
6	1	294855TTI	ARM, PUSHER MNT
7	1	11073589	LOCK WASHER
8	1	02000104	CYLINDER MOUNT BRACKET, NUMATIC
9	2	02-00020-00	BUSHING, 1/2 OD X .316 ID X 21/32 L
10	2	11519009	TRACK, GUIDE
11	1	11519010	MOUNT BLOCK, PUSHER
12	1	20002884	CYLINDER, 1.50 BORE 3" STROKE
13	2	102891B04	SCREW, HHCS 1/4-20 x .75 SST.
14	4	Flat_Washers,.25	FLAT_WASHERS,1/4
15	2	91102A029	LOCKWASHER, SPLIT, .26 ID

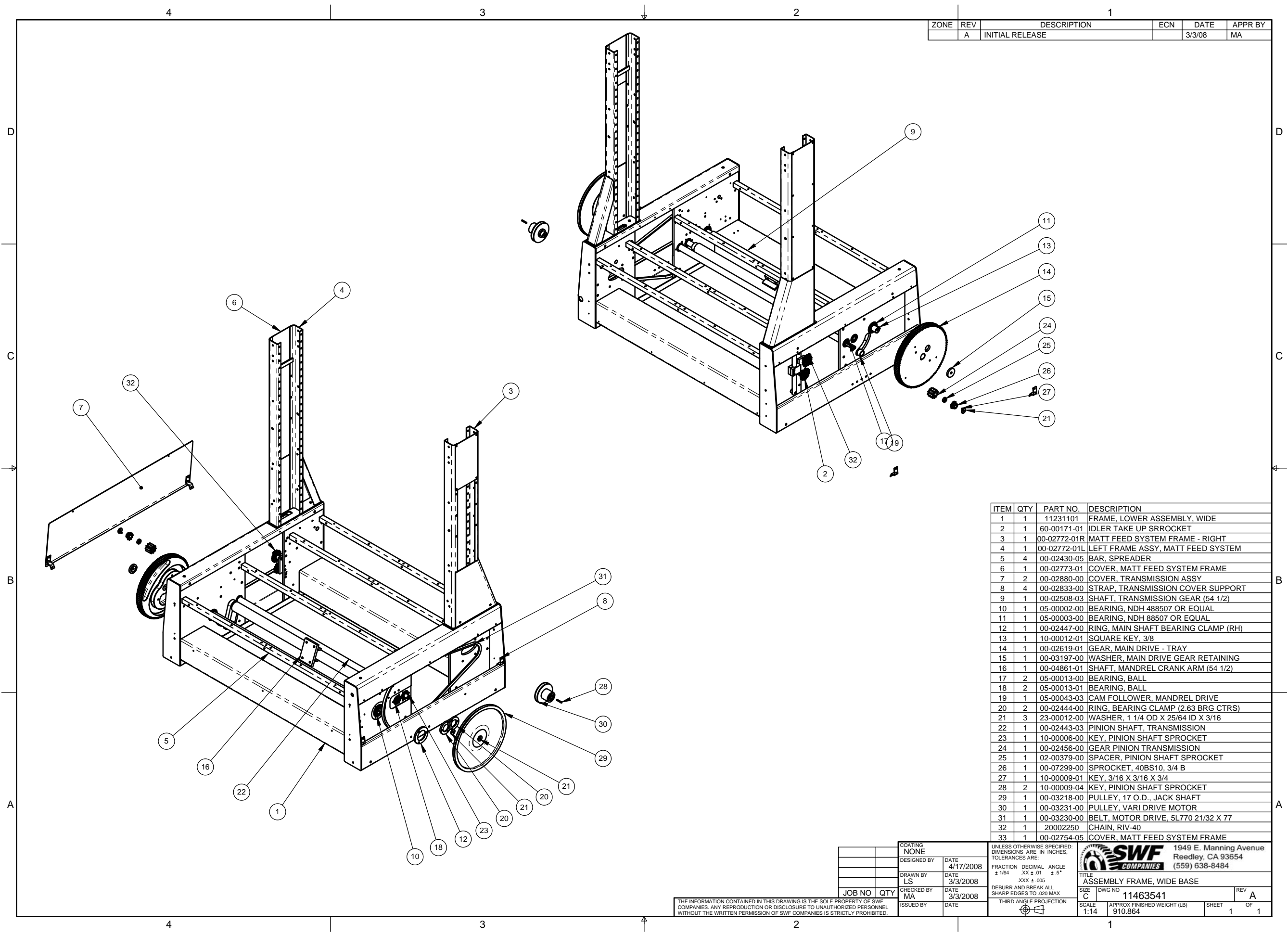


HARDWARE	QTY
1/4-20 X 1.75 BOLT	6
1/4-20 X 0.75 BOLT	2
1/4 NYLOC NUT	8
1/4 FLAT WASHER	8
1/4 LOCK WASHER	2
1/4 TUBE X 1/8 NPT STRAIGHT	1
1/4 TUBE X 1/8 NPT SWIVEL	1

A	2016-03-28	Initial Release	N/A	SSB
B	2017-09-18	REPLACED 02-00341-00 W/ 02-00020-00	-	MHA
REV.	DATE	DESCRIPTION	ECO	BY
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UNLESS OTHERWISE SPECIFIED	DESIGNER	DATE
DIMENSIONS IN INCHES	SSB	2016-03-15
DEBURR AND BREAK ALL EDGES TO .020 MAX.	DRAWN	DATE
	SSB	2016-03-15
	CHECKED	DATE
	SSB	
TOLERANCES	PRE-REFERENCE	
XX = ±.010	249411TTI	
.XXX = . ±.005	POST-REFERENCE	
FRACTIONS ± 1/64		
ANGLES ± 5°		
THREADS M=2A,F=3B		
SURFACE ROUGHNESS: 125	DO NOT SCALE FROM DRAWING	

INCH	DRAWING SIZE	THIELE Technologies
B		
THIRD ANGLE PROJECTION	TITLE	REV
	PUSHER ASSY	B
SCALE	DRAWING NO	SHEET OF
1:2	294850TTI	1 1



ZONE	REV	DESCRIPTION	ECN	DATE	APPR BY
	A	INITIAL RELEASE		3/3/08	MA

ITEM	QTY	PART NO.	DESCRIPTION
1	1	11231101	FRAME, LOWER ASSEMBLY, WIDE
2	1	60-00171-01	IDLER TAKE UP SRROCKET
3	1	00-02772-01R	MATT FEED SYSTEM FRAME - RIGHT
4	1	00-02772-01L	LEFT FRAME ASSY, MATT FEED SYSTEM
5	4	00-02430-05	BAR, SPREADER
6	1	00-02773-01	COVER, MATT FEED SYSTEM FRAME
7	2	00-02880-00	COVER, TRANSMISSION ASSY
8	4	00-02833-00	STRAP, TRANSMISSION COVER SUPPORT
9	1	00-02508-03	SHAFT, TRANSMISSION GEAR (54 1/2)
10	1	05-00002-00	BEARING, NDH 488507 OR EQUAL
11	1	05-00003-00	BEARING, NDH 88507 OR EQUAL
12	1	00-02447-00	RING, MAIN SHAFT BEARING CLAMP (RH)
13	1	10-00012-01	SQUARE KEY, 3/8
14	1	00-02619-01	GEAR, MAIN DRIVE - TRAY
15	1	00-03197-00	WASHER, MAIN DRIVE GEAR RETAINING
16	1	00-04861-01	SHAFT, MANDREL CRANK ARM (54 1/2)
17	2	05-00013-00	BEARING, BALL
18	2	05-00013-01	BEARING, BALL
19	1	05-00043-03	CAM FOLLOWER, MANDREL DRIVE
20	2	00-02444-00	RING, BEARING CLAMP (2.63 BRG CTRS)
21	3	23-00012-00	WASHER, 1 1/4 OD X 25/64 ID X 3/16
22	1	00-02443-03	PINION SHAFT, TRANSMISSION
23	1	10-00006-00	KEY, PINION SHAFT SPROCKET
24	1	00-02456-00	GEAR PINION TRANSMISSION
25	1	02-00379-00	SPACER, PINION SHAFT SPROCKET
26	1	00-07299-00	SPROCKET, 40BS10, 3/4 B
27	1	10-00009-01	KEY, 3/16 X 3/16 X 3/4
28	2	10-00009-04	KEY, PINION SHAFT SPROCKET
29	1	00-03218-00	PULLEY, 17 O.D., JACK SHAFT
30	1	00-03231-00	PULLEY, VARI DRIVE MOTOR
31	1	00-03230-00	BELT, MOTOR DRIVE, 5L770 21/32 X 77
32	1	20002250	CHAIN, RIV-40
33	1	00-02754-05	COVER, MATT FEED SYSTEM FRAME

COATING	NONE
DESIGNED BY	DATE
DRAWN BY	DATE
CHECKED BY	DATE
ISSUED BY	DATE
JOB NO	QTY

UNLESS OTHERWISE SPECIFIED, DIMENSIONS ARE IN INCHES, TOLERANCES ARE:		FRACTION DECIMAL ANGLE ± 1/64 .XX ± .01 ± .5°	
DEBurr AND BREAK ALL SHARP EDGES TO .020 MAX		THIRD ANGLE PROJECTION	
TITLE ASSEMBLY FRAME, WIDE BASE		DWG NO 11463541	
SCALE 1:14	APPROX FINISHED WEIGHT (LB) 910.864	SHEET 1	OF 1

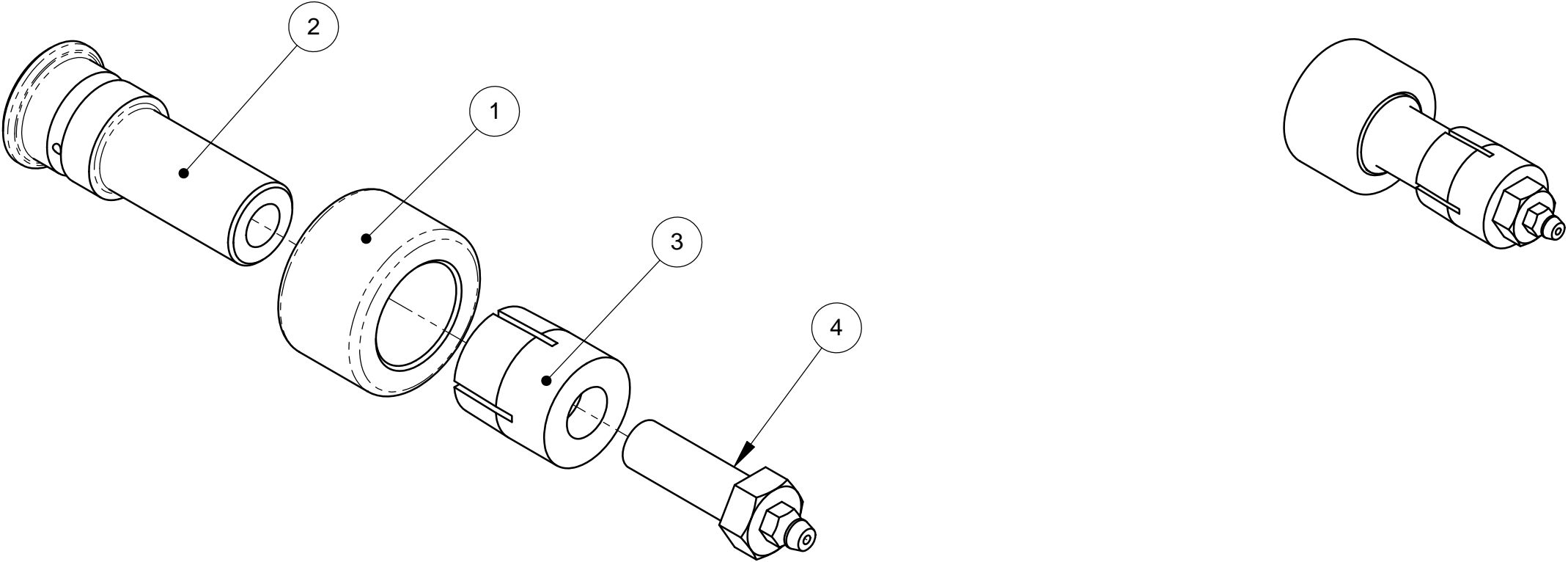
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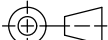

1949 E. Manning Avenue
Reedley, CA 93654
(559) 638-8484

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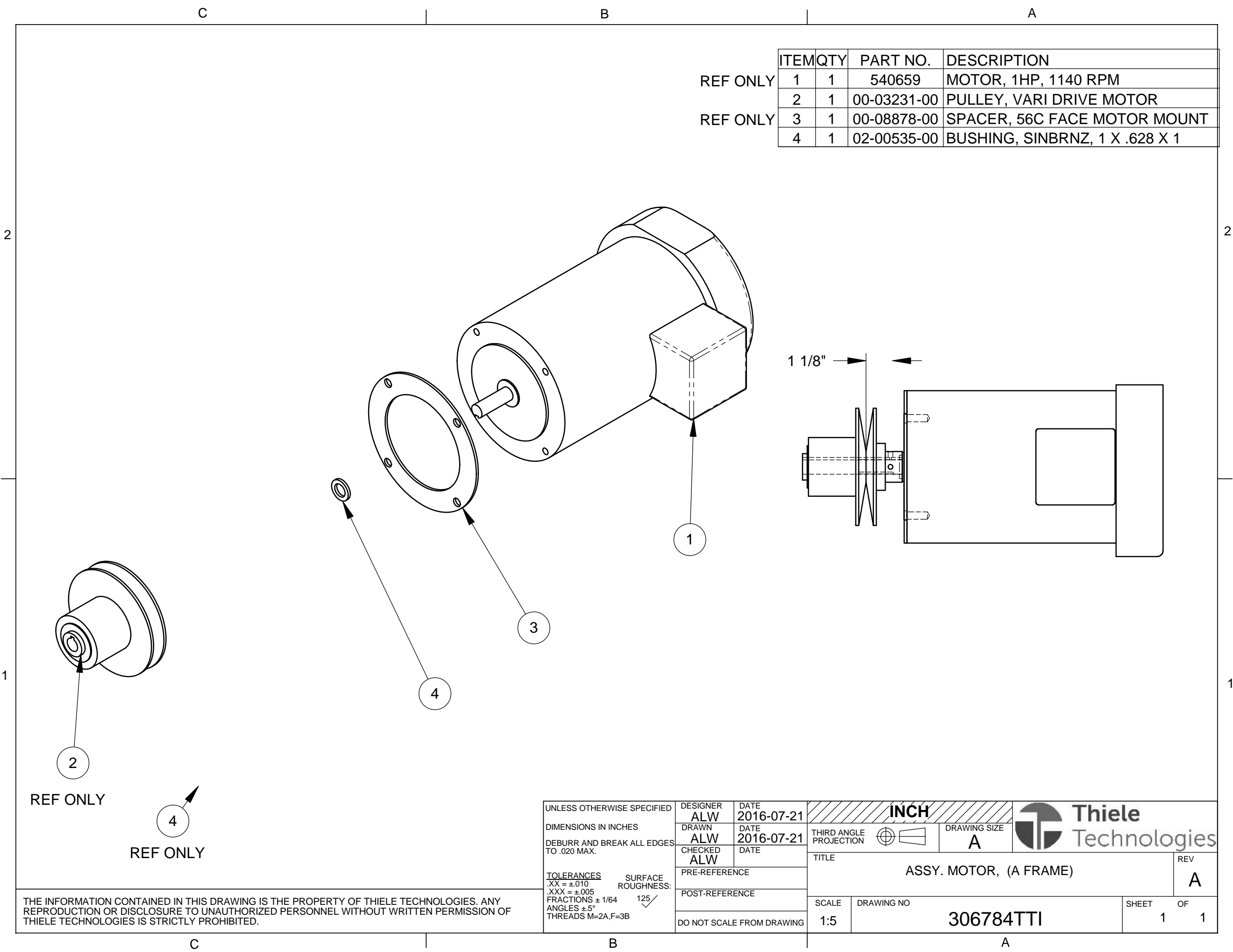
REV	DESCRIPTION	ECN	DATE	APPR BY
A	Item 5 was an incompatible zerk			
B	WAS 2003793 AND 205010		11/01/10	CD



ASSEMBLY BOM NUMBER			
ITEM	QTY.	PART NUMBER	DESCRIPTION
1	1	10197269	SLEEVE, CAM FOLLOWER, MANDREL DRIVE
2	1	10578814	POST, CAM FOLLOWER, MANDREL DRIVE
3	1	00-08712-00	COLLET, CAM FOLLOWER
4	1	00-08713-00	MOUNT BOLT,MAIN DRIVE CAM FOLLOWER

		COATING NONE		UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES, TOLERANCES ARE: FRACTION DECIMAL ANGLE ± 1/64 .XX ± .01 ± .5° .XXX ± .005 DEBURR AND BREAK ALL SHARP EDGES TO .020 MAX THIRD ANGLE PROJECTION 	 1949 E. Manning Avenue Reedley, CA 93654 (559) 638-8484	
		DESIGNED BY	DATE 1/27/2002			
		DRAWN BY ER	DATE 6/10/2005			
		CHECKED BY LS	DATE 6/10/2005			
JOB NO	QTY	ISSUED BY	DATE		TITLE CAM FOLLOWER, MANDREL DRIVE	
PROPERTY OF SWF ORIZED PERSONNEL RICTLY PROHIBITED.		SIZE A			DWG NO 05-00043-03	REV B
		SCALE 1:1.5		APPROX FINISHED WEIGHT (LB) 0.795	SHEET 1	OF 1

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	ITEM	QTY	PART NO.	DESCRIPTION
REF ONLY	1	1	540659	MOTOR, 1HP, 1140 RPM
	2	1	00-03231-00	PULLEY, VARI DRIVE MOTOR
REF ONLY	3	1	00-08878-00	SPACER, 56C FACE MOTOR MOUNT
	4	1	02-00535-00	BUSHING, SINBRNZ, 1 X .628 X 1

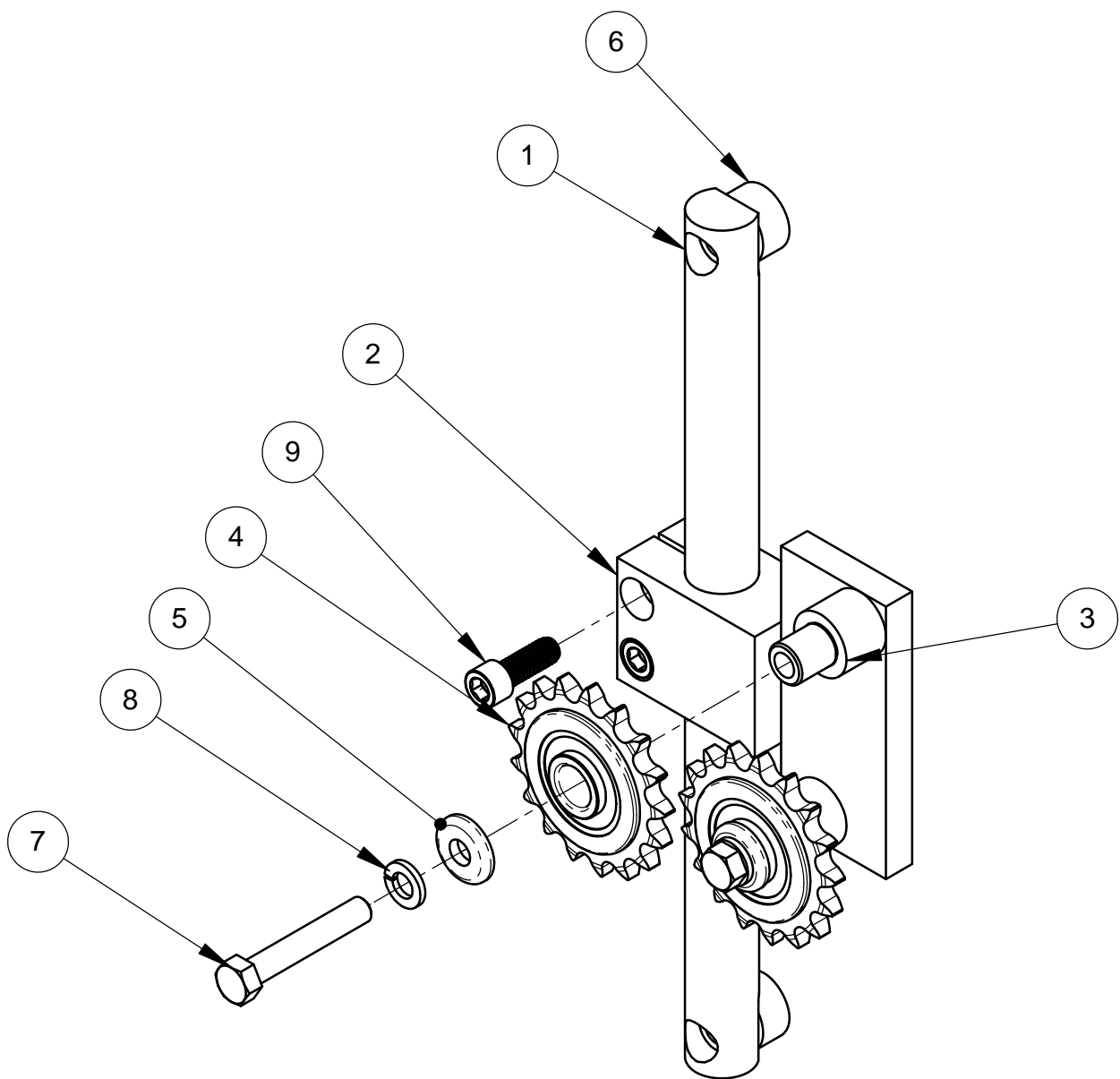
REF ONLY

REF ONLY

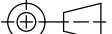

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UNLESS OTHERWISE SPECIFIED DIMENSIONS IN INCHES DEBURR AND BREAK ALL EDGES TO .020 MAX. <u>TOLERANCES</u> .XX = ±.010 .XXX = ±.005 FRACTIONS ± 1/64 ANGLES ±.5° THREADS M=2A,F=3B	DESIGNER ALW	DATE 2016-07-21	INCH		 Thiele Technologies					
	DRAWN ALW	DATE 2016-07-21	THIRD ANGLE PROJECTION		DRAWING SIZE A					
	CHECKED ALW	DATE	TITLE ASSY. MOTOR, (A FRAME)				REV A			
	PRE-REFERENCE		SCALE 1:5				DRAWING NO 306784TTI		SHEET 1 OF 1	
	POST-REFERENCE									
DO NOT SCALE FROM DRAWING										

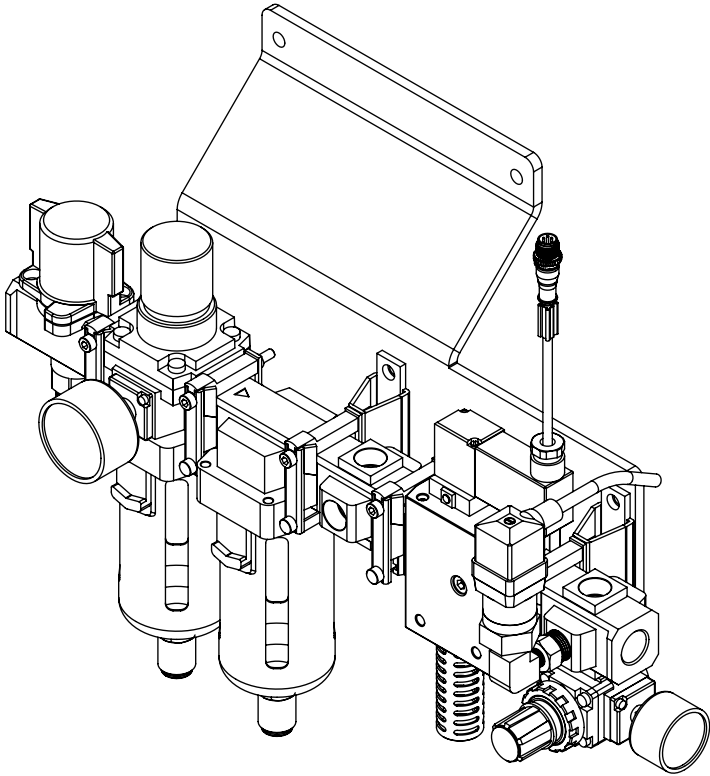
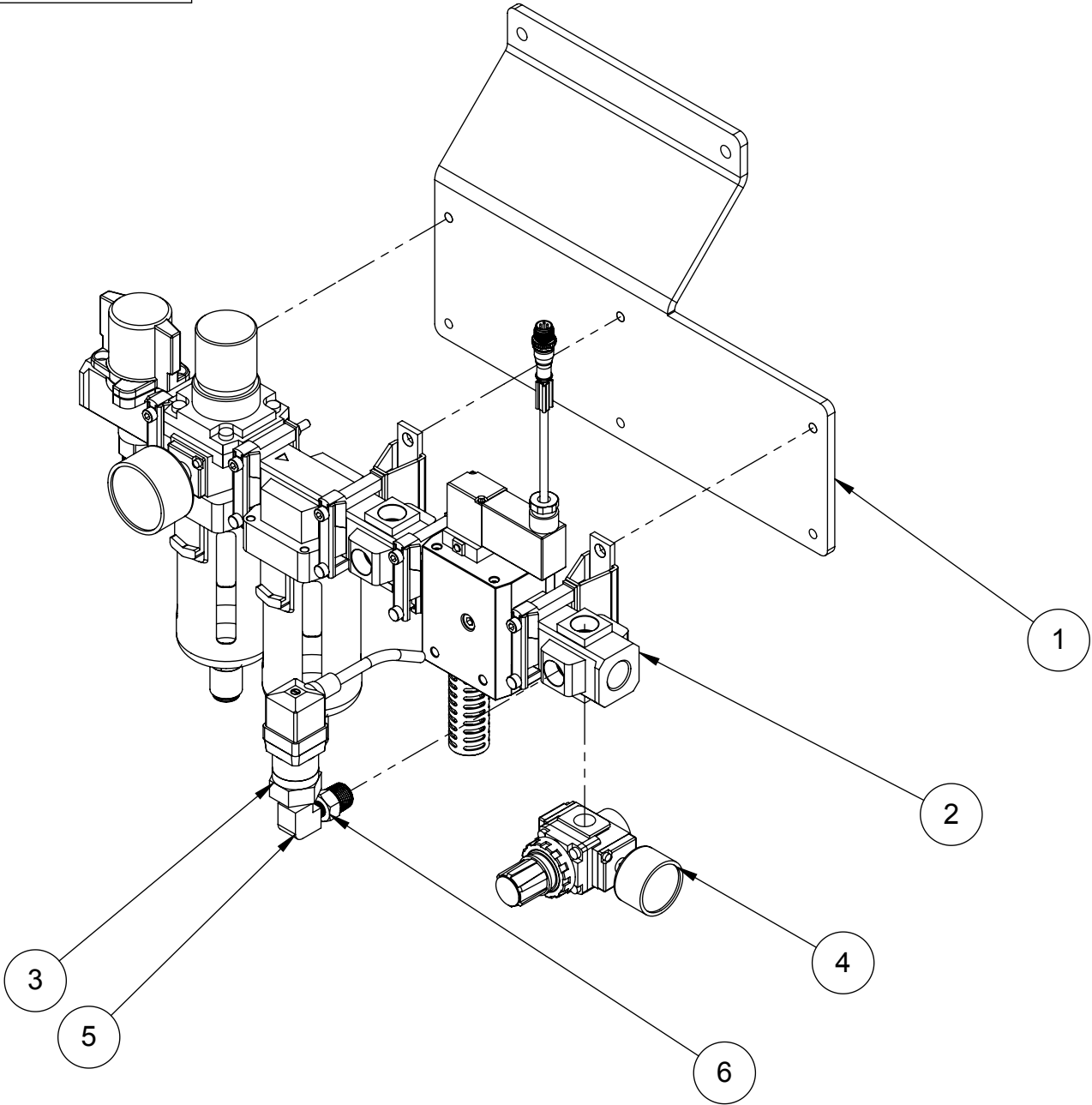
REV	DESCRIPTION	ECN	DATE	APPR BY
A	ADDED HARDWARE		2/5/08	BEAST



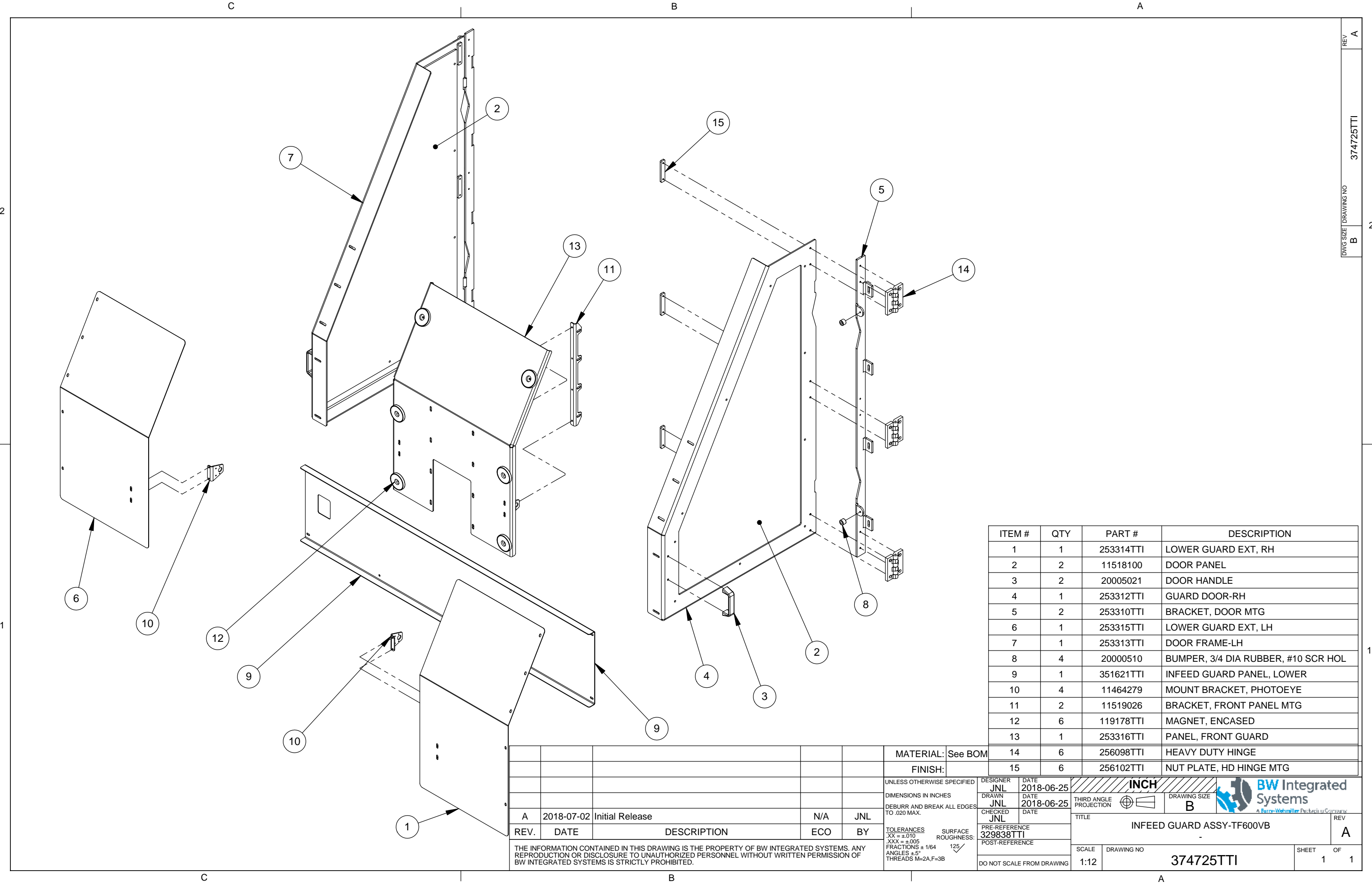
ITEM	QTY	PART NO.	DESCRIPTION
1	1	00-04935-00	BAR, IDLE SPROCKET TAKE-UP MOUNTING
2	1	00-04934-00	MOUNT, IDLE SPROCKET TAKE-UP
3	2	00-07270-00	AXLE, IDLE SPROCKET
4	2	01990132	SPROCKET, IDLER, 40BB17H
5	2	23-00001-01	WASHER, 1 OD X 25/64 ID X 5/32
6	2	02-00064-00	BUSHING, 1 OD X 25/64 ID X 1/2
7	2		HEXHDMACHSCREW, .375-16 X 2.25 LG
8	2		
9	2		SCREW,SHCS, .38-16 X 1.00

				COATING NONE		UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES, TOLERANCES ARE: FRACTION DECIMAL ANGLE ± 1/64 .XX ± .01 ± .5° .XXX ± .005 DEBURR AND BREAK ALL SHARP EDGES TO .020 MAX THIRD ANGLE PROJECTION 		 1949 E. Manning Avenue Reedley, CA 93654 (559) 638-8484			
				DESIGNED BY JNL						DATE 5/21/2006	
				DRAWN BY						DATE	
				CHECKED BY						DATE	
JOB NO		QTY		ISSUED BY		DATE				TITLE IDLER TAKE UP SRROCKET	
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						SCALE 1:4		APPROX FINISHED WEIGHT (LB) 7.345		SHEET 1 OF 1	

ITEM	Default/ QTY	PART NUMBER	DESCRIPTION
1	1	11516513	PLATE, FRL UNIT MTG
2	1	11515501	FRL UNIT, 1/2"
3	1	11515505	AIR PRESSURE SWITCH W/ CABLE
4	1	11522332	REGULATOR, SIZE-1/4
5	1	01990637	100A-A FEMALE ELBOW 1/8 X 1/8 FPT
6	1	11053090	NIPPLE,HEX.RED,3/8 X 1/8 - 123A-CA



-	-	-	-	-	MATERIAL:	-					
-	-	-	-	-	FINISH:						
-	-	-	-	-	UNLESS OTHERWISE SPECIFIED	DESIGNER BAKERS	DATE	INCH			
A	2011-06-30	Initial Release	N/A	SSB	DIMENSIONS IN INCHES	DRAWN BAKERS	DATE	THIRD ANGLE PROJECTION	DRAWING SIZE B		
B	2016-03-08	PRESSURE SW MOVED AFTER DUMP VALVE	-	MHA	DEBURR AND BREAK ALL EDGES TO .020 MAX.	CHECKED	DATE	TITLE			REV
REV.	DATE	DESCRIPTION	ECO	BY	TOLERANCES XX = ±.010 .XXX = ±.005 FRACTIONS ± 1/64 ANGLES ± 5° THREADS M=2A,F=3B	SURFACE ROUGHNESS: 125 ✓	PRE-REFERENCE	FRL ASSEMBLY			B
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ITEM #	QTY	PART #	DESCRIPTION
1	1	253314TTI	LOWER GUARD EXT, RH
2	2	11518100	DOOR PANEL
3	2	20005021	DOOR HANDLE
4	1	253312TTI	GUARD DOOR-RH
5	2	253310TTI	BRACKET, DOOR MTG
6	1	253315TTI	LOWER GUARD EXT, LH
7	1	253313TTI	DOOR FRAME-LH
8	4	20000510	BUMPER, 3/4 DIA RUBBER, #10 SCR HOL
9	1	351621TTI	INFEED GUARD PANEL, LOWER
10	4	11464279	MOUNT BRACKET, PHOTOEYE
11	2	11519026	BRACKET, FRONT PANEL MTG
12	6	119178TTI	MAGNET, ENCASED
13	1	253316TTI	PANEL, FRONT GUARD
14	6	256098TTI	HEAVY DUTY HINGE
15	6	256102TTI	NUT PLATE, HD HINGE MTG

DESIGNER
JNL

DATE
2018-06-25

DRAWN
JNL

DATE
2018-06-25

CHECKED
JNL

DATE

PRE-REFERENCE
329838TTI

POST-REFERENCE

DO NOT SCALE FROM DRAWING

UNLESS OTHERWISE SPECIFIED

DIMENSIONS IN INCHES

DEBURR AND BREAK ALL EDGES TO .020 MAX.

TOLERANCES
XX = ±.010
XXX = ±.005

FRACTIONS ± 1/64

ANGLES ± 5°

THREADS M=2A,F=3B

SURFACE
ROUGHNESS:
125

INCH

THIRD ANGLE PROJECTION

DRAWING SIZE
B

BW Integrated Systems

A Barry-Wehmüller Packaging Company

REV

A

TITLE

INFEED GUARD ASSY-TF600VB

SCALE

1:12

DRAWING NO

374725TTI

SHEET

1

OF

1

REV

A

DWG SIZE

DRAWING NO

374725TTI

