

EQUIPMENT SPEC SHEET



NAME & LOCATION	WAYNE FARMS UNION SPRING, AL		CUSTOMER NUMBER	C121241		
ITEM NUMBER	C-34	ITEM SERIAL NUMBER	C121241-C-34	ITEMS REQ'D	1	
ENGINEER	GARY CAMBRON	SALESMAN	HEATH MORROW	CAD TECH DESIGNER	CHANDLER PHILLIPS	
EQUIPMENT TYPE	BONE REVERSING CONV		CAD TECH DETAILER	BRAD DAWSON		
1 BELT MANUF.	INTRALOX	2	SERIES	1600S	3 BELT TYPE	OHFT
4 BELT LENGTH	17'	5	BELT COLOR	WHITE	6 BELT MATERIAL	AC (Acetal)
7 FRICTION SPACING	N/A	8	BELT INDENT	N/A	9 CENTER NOTCH	N/A
10 BELT WIDTH	12"	11	WEARSTRIP	1"X1-1/2" UHMW	12 BELT PIN MAT.	AC (Acetal)
13 BELT FLIGHTS	NO	14	FLIGHT HEIGHT	N/A	15 FLIGHT TYPE	N/A
16 FLIGHT CENTERS	N/A	17	FLIGHT INDENT	N/A	18 CENTER NOTCH	N/A
19 T.O.B. INFEED	48"	20	T.O.B. DISCHARGE	48"		
21 IDLE SPROCKET	20 TOOTH	22	PITCH DIAMETER	6.4" PD	23 BORE SIZE/TYPE	1-1/2" SQUARE
24 DRIVE SPROCKET	20 TOOTH	25	PITCH DIAMETER	6.4" PD	26 BORE SIZE/TYPE	1-1/2" SQUARE
27 SPROCKETS @ DRV	4	28	SPROCKETS @ IDLE	3	29 BELT SCRAPE	NO
30 BELT WASHER	YES	31	DRIP PAN	YES	32 DRIP PAN @ DRIVE	YES
33 DRIVE SIDE	LEFT	34	DRIVE TYPE	EXTREME DUTY	35 MTR/GB FRAME	143TC/145TC
36 MOTOR	STERLING	37	HORSEPOWER	1 HP	38 FPM	60 FPM
39 GEARBOX	K343 TAPER	40	RATIO	50:1	41 MULTIPLIER	NO
42 EQUIP. MAT.	1/4" SS	43	LEGS	2" ANGLE	44 TAKE UP	STANDARD

PARTS and or MATERIAL UNIQUE TO THIS ITEM(S) / SPECIAL DESIGN SPECS (Please explain)

SAFETY LABELS AND E-STOPS TO BE LOCATED AS SHOWN.

THIS ITEM GETS A DRIVE RESTRAINT KIT

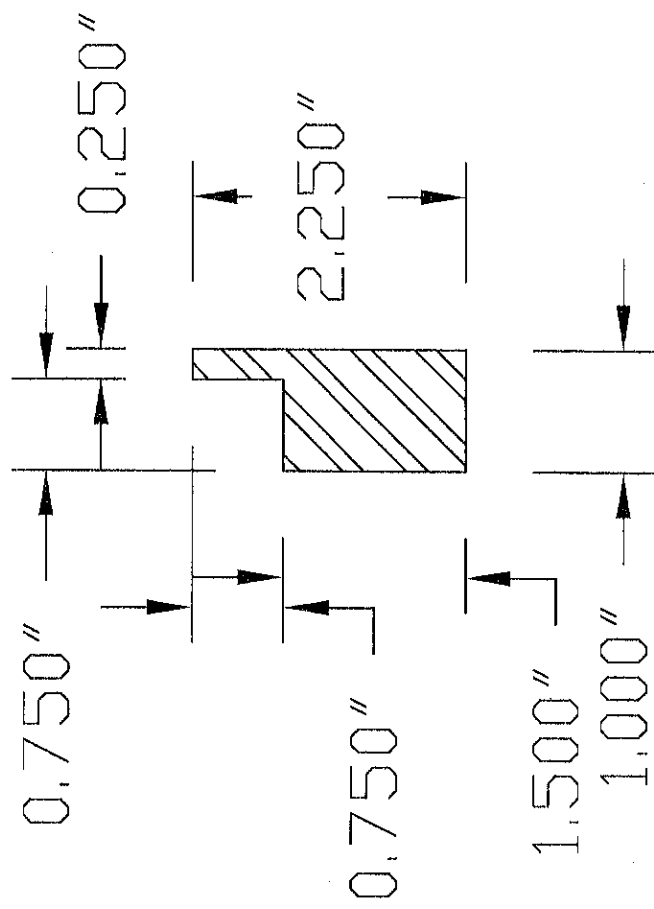
USES ETCHED SAFETY LABELS.

DRAWING COMPLETION DATE

10/16/2025

DELIVERY DATE

11/21/2025



06.P850941225

UHMW CTR CWAY
 20 FEET REQUIRED
 WAYNE FARMS-UNION SPRING, AL
 C121241-C-34

06.P8509495901LHD

UHMW L-SHAPED RWAY
 10 FEET REQUIRED
 WAYNE FARMS-UNION SPRING, AL
 C121241-C-34

STD. 1 1/2" SQUARE SOLID SHAFT

FORM DRAWING ONLY, THIS IS NOT TO SCALE !

JOB NUMBER : C121241-C-34

DATE : 10/16/2025

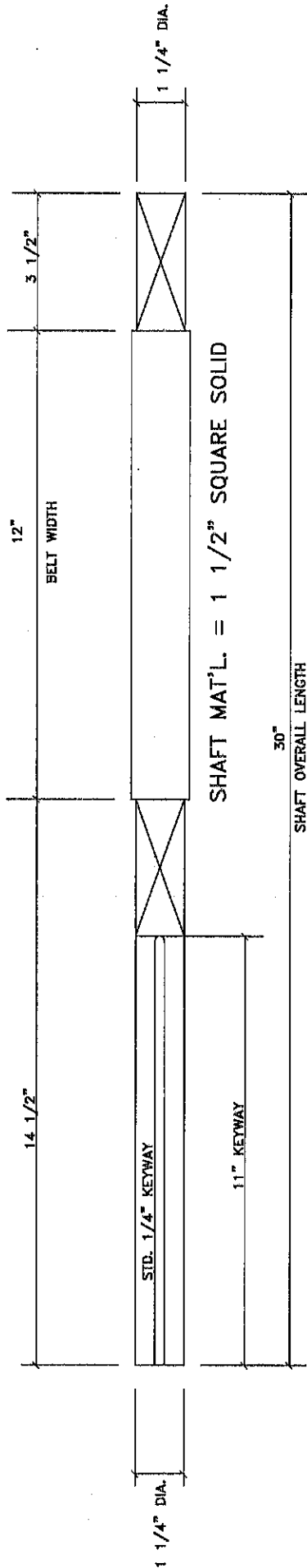
DETAILER : BRAD DAWSON

CUSTOMER : WAYNE FARMS

MAT'L : T303 SS

SHOP CHECKER :

LOCATION : UNION SPRING, AL



DRIVE SHAFT DETAIL QTY. 1 REQ'D.

STD. 1 1/2" SQUARE SOLID SHAFT

FORM DRAWING ONLY, THIS IS NOT TO SCALE !

JOB NUMBER : C121241-C-34

DATE : 10/16/2025

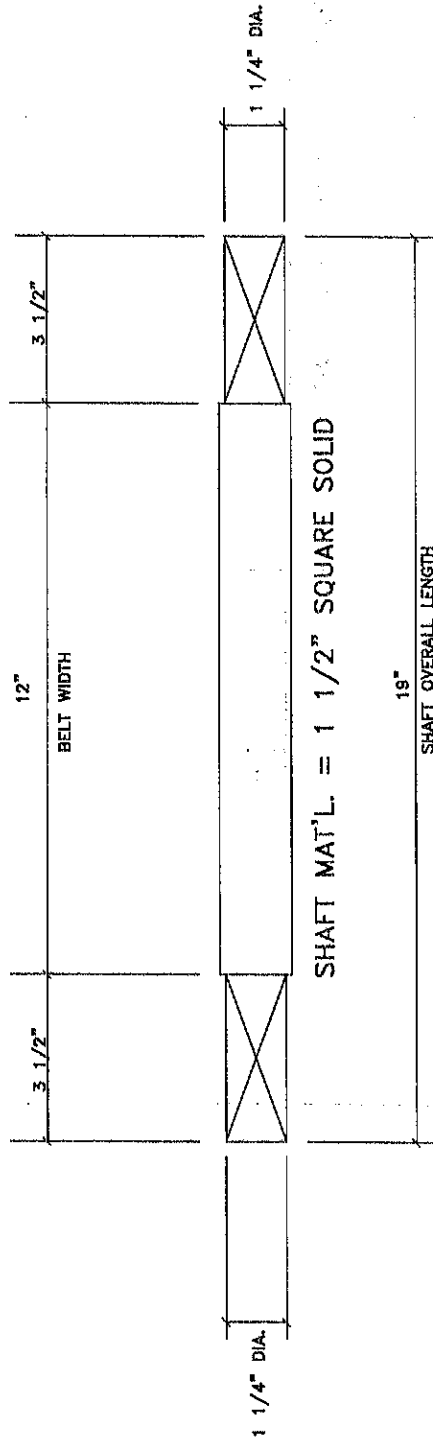
DETAILER : BRAD DAWSON

CUSTOMER : WAYNE FARMS

MAT'L : 1303 SS

SHOP CHECKER :

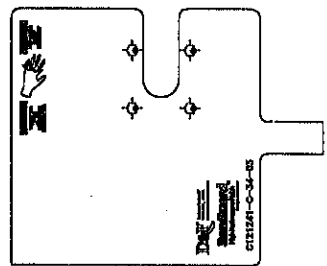
LOCATION : UNION SPRING, AL



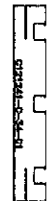
IDLE SHAFT DETAIL QTY. 1 REQ'D.

STD. 1 1/2" SQUARE SOLID SHAFT

C-34-03
1/4



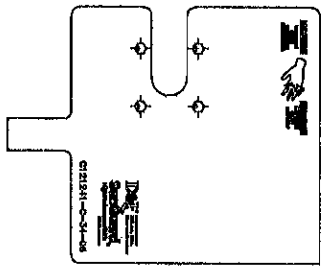
C-34-01
3/16"
(5) REQ'D



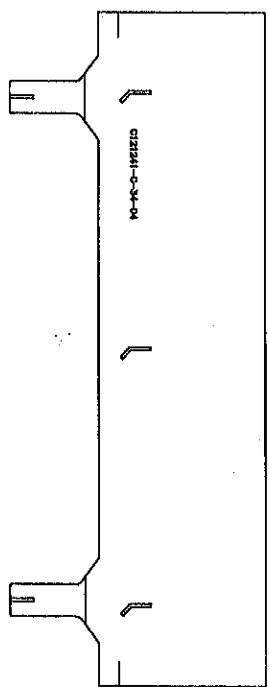
C-34-02
3/16"
(4) REQ'D



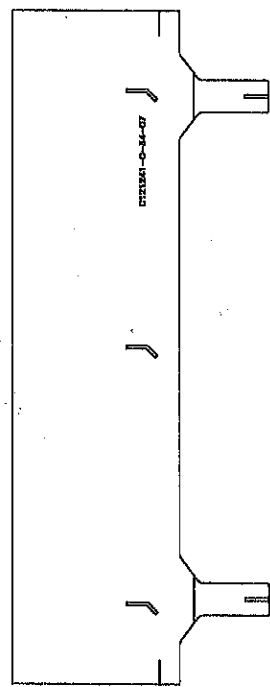
C-34-06
1/4



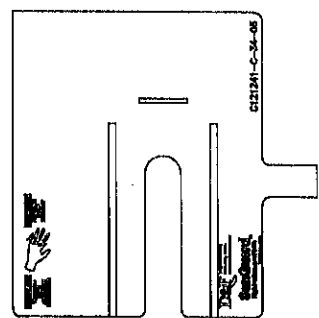
C-34-04
1/4



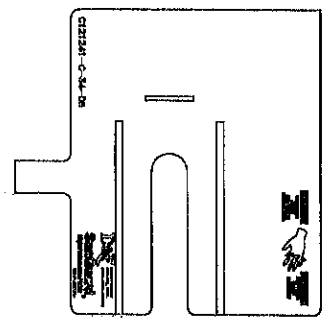
C-34-07
1/4



C-34-05
1/4



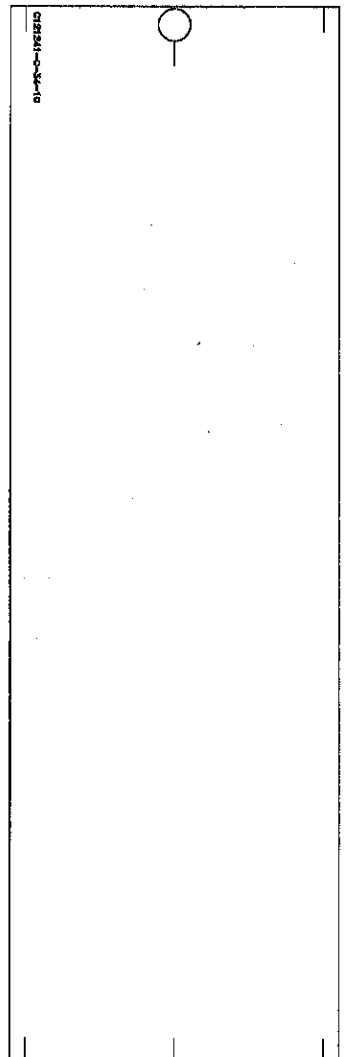
C-34-08
1/4



C-34-09
12GA
(2) REQ'D



C-34-10
12GA





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Work Order ID	Part ID	Release	WantDate	Start Date	Finish Date	Qty	Drawing ID/Rev Engineer
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121241-C-34/S	DFM500S12	5/21/2025	11/14/2025			1.00	
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Drawing Rev:

D&F STRAIGHT CONVEYOR 12"

DENICE

Order ID:
Part ID:

Customer:

Ship To:

Shop Resources Type	Seq#	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/Rev
ENGINEERING ENGINEERING	10	1.00	1.00	0.00	0.00		



LASER SHOP LASER SHOP	20	1.00	1.00	0.00	0.00		
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SHOP1 SHOP1	30	1.00	1.00	0.00	0.00		
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Part ID/Sub ID	Piece#	Date Reqd	Unit Of Measur	Qty Reqd	Qty Due	Issue
01.S101 3/16" PLATE SS 48X120	10	5/21/2025	4X10	0.00	0.00	_____
01.S104	20	5/21/2025	5X10	0.00	0.00	_____



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	3/16" PLATE SS 60X120						
	01.S108 1/4" PLATE SS 48X120	30	5/21/2025	4X10		0.00	0.00 _____
	01.S111 1/4" PLATE SS 60X120	40	5/21/2025	5X10		0.00	0.00 _____
	01.S127 12GA SHEET SS 48X120	90	5/21/2025	4X10		0.00	0.00 _____
	01.S129 12GA SHEET SS 60X120	100	5/21/2025	5X10		0.00	0.00 _____
	01.S132 14GA SHEET SS 48X120	110	5/21/2025	4X10		0.00	0.00 _____
	01.S134 14GA SHEET SS 60X120	120	5/21/2025	5X10		0.00	0.00 _____
	03.A612 ANGLE IRON 2" X 2" X 1/4" SS	200	5/21/2025	FT		0.00	0.00 _____
	05.T804 TUBING SS 1"SQ X 11GA	290	5/21/2025	FT		0.00	0.00 _____
	30.40706 COUPLING SS 3/8"	330	5/21/2025	EA		0.00	0.00 _____
	S00024 TUBING END CAP - 1" SQ X 12 GA	340	5/21/2025	EA		1.00	1.00 _____
SHOP2 SHOP2	40	1.00	1.00	0.00	0.00		



Part ID/Sub ID	Piece#	Date Req'd	Unit Of Measur	Qty Req'd	Qty Due	Issue
06.S00070 LEG INSERT 1-1/2"X 1-1/2" X 1/2"* 3/4" THDS.	10	5/21/2025	EA	4.00	4.00	_____
06.S0421 SLIDE QUICK CONNECT TAKEUP 4 FT REQ'D	80	5/21/2025	EA	4.00	4.00	_____



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(AMW) 7/16" SQUARE BAR QTY. OF
(4) REQ'D PER ASSY

06.S0411	90	5/21/2025	EA			0.00	0.00	
CONE LINE BRACKET PIN 3/8"								
FOR SINGLE & DOUBLE BRACKETS (LOW PROFILE, TO HOLD DOWN PLASTIC BUT BE REMOVABLE)								
PIN 3/8"DX3/4"L								

SHOP3	50	1.00	1.00	0.00	0.00			
SHOP3								



Part ID/Sub ID	Piece#	Date Reqd	Unit Of Measur	Qty Reqd	Qty Due	Issue
02.SB402	10	5/21/2025	FT	1.00	1.00	
SQUARE BAR 1/4" SS FOR GEARBOXES						
06.S0415	20	5/21/2025	EA	2.00	2.00	
BELT WASH 12" SPLASH SHIELD STD 304						
S00371-S	50	5/21/2025	EA	4.00	4.00	
LEG ADJUSTER 9"X3/4" ATR W/SS PAD 10GA* SWIVEL TYPE						
S00421A	60	5/21/2025	EA	1.00	1.00	
DRIVE DRIP PAN 30" X 11" (FOR NORD\STOBER GEARBOXES)						
06.S00421HA	70	5/21/2025	EA	2.00	2.00	
SS DRIP PAN HANGER 1"W FLAT BAR W/ 7/16"H* 1"W FLAT BAR WITH 7/16" HOLE 6.75" OVERAL LENGTH						

UHMW PARTS	60	1.00	1.00	0.00	0.00			
UHMW PARTS								



Part ID/Sub ID	Piece#	Date Reqd	Unit Of Measur	Qty Reqd	Qty Due	Issue
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06.P850941225	40	5/21/2025	FT			20.00	20.00 _____
UHMW WEARSTRIP 1" X 1-1/2"							

06.P8509495901LHD	50	5/21/2025	FT			10.00	10.00 _____
UHMW WEARSTRIP L-SHAPE 1"X2-1/4" W/ NOT*							

SUB-ASSY 1	70	1.00	1.00	0.00	0.00		
SUB-ASSY 1							



SUB-ASSY 2	80	1.00	1.00	0.00	0.00		
SUB-ASSY 2							



FINAL ASSEM	90	1.00	1.00	0.00	0.00		
FINALASSEMB							



Part ID/Sub ID	Piece#	Date Reqd	Unit Of Measur	Qty Reqd	Qty Due	Issue
		10 5/21/2025		17.00	17.00	_____
BELT - 12"W 1600S OHFT AC WHITE W/ WHITE AC RODS						
37.1XI	20	5/21/2025	EA	1.00	1.00	_____
1HP XTREME 143TC 1800RPM INV DUTY*						
STAINLESS STEEL						
XTREME						
RPM: 1800						
FOOT OPTION: FOOTLESS						
FRAME: 143TC						
ENCLOSURE: TEFC						

Work Order ID	Part ID	Release	WantDate	Start Date	Finish Date	Qty	Drawing ID/Rev	Engineer
RATING: INVERTER DUTY ELECTRICAL: 3 PHASE 460V ENCAPSULATED: ENCAPSULATED								
	37.4SL2	30	5/21/2025	EA		1.00	1.00	
STERLING SS HEL BEVEL SYMMETRICAL 50:1* STERLING SYMMETRICAL STAINLESS STEEL SMOOTH BODY 403 HELICAL BEVEL 50:1 49:347:1 (EXACT) 140TC W/ TORQUE ARM								
	37.SSK04125U	50	5/21/2025	EA		1.00	1.00	
SYMMETRICAL BUSHING 1-1/4" FOR SSK04 HE* SSK04-1.250UTBK STAINLESS STEEL 1-1/4" SYMMETRICAL BUSHING KIT FOR SIZE SSK04 HELICAL BEVEL								
	31.21620	80	5/21/2025	EA		7.00	7.00	
SPROCKET 1600S 20T 1.5"SB 6.4"PD								
	15.142	100	5/21/2025	EA		1.00	1.00	
SANITARY 2" SS ROLL TYPE FERRULE								
	31.91121	110	5/21/2025	EA		9.00	9.00	
RETAINER SNAP RING 1.5" SS* (SH-206SS)								
	06.P40810	120	5/21/2025	EA		2.00	2.00	
BRASS TAKE UP 5/8-11 W/SS NUT								
	95.0141902P	130	5/21/2025	EA		4.00	4.00	
SPRAY NOZZLE 1/4 F8004-LN PLASTIC* ADDITIONAL PARTS REQ'D #S00202 & #06.S0415 NATURAL PVDF								
		140	5/21/2025			0.00	0.00	
BEARING ASSEMBLY								
	10.1011060	150	5/21/2025	EA		4.00	4.00	
HHC/SCREW 5/8 - 11 X 4" SS								



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	35.UCF207.20	160	5/21/2025	EA		4.00	4.00 _____
	KML 1-1/4" SS BEARING 4-BOLT FLG						
	10.1010724	200	5/21/2025	EA		16.00	16.00 _____
	HHC/SCREW 7/16-14 X 1-1/2" SS						
	10.10407	210	5/21/2025	EA		16.00	16.00 _____
	FLAT WASHER 7/16" SS						
	NON-TAXABLE						
	10.10507	220	5/21/2025	EA		16.00	16.00 _____
	HEX LOCK NUT 7/16"-14 SS						
	06.207.4-BOLT	440	5/21/2025	EA		3.00	3.00 _____
	SS BEARING COVER FITS 207 HOUSING 1-1/4*						
	STAINLESS STEEL BEARING COVER, 4-BOLT PATTERN FOR FLANGE STYLE BEARING						
	FITS 207 HOUSING FOR 1-1/4", 1-3/8", 1-7/16" AND 1-5/16"						
	(THIS IS A CLOSED COVER.)						
	06.207.4-BOLT-OPEN	450	5/21/2025	EA		0.00	0.00 _____
	SS BEARING COVER FITS 207 HOUSING 1-1/4*						
	STAINLESS STEEL BEARING COVER, 4-BOLT PATTERN FOR FLANGE STYLE BEARING						
	FITS 207 HOUSING FOR 1-1/4", 1-3/8", 1-7/16" AND 1-5/16"						
	(THIS IS AN OPEN COVER.)						
	06.BG1.25-4HOLE	510	5/21/2025	EA		2.00	2.00 _____
	SS BEARING GUARD 1.25" 4-HOLE*						
	STAINLESS STEEL (12 GAUGE)						
	BEARING GUARD						
	FOR 1-1/4" 4-HOLE BRG						
		540	5/21/2025			0.00	0.00 _____
	STABILIZER / TORQUE ARM ASSEMBLY -						
	37.207-UNI	550	5/21/2025	EA		1.00	1.00 _____
	STABILIZER BRACKET UNIVERSAL FITS 207*						
	UNIVERSAL FITS 207 HOUSING						
	FOR 1-1/4" OR 1-7/16" SHAFT						
	10.10507	600	5/21/2025	EA		3.00	3.00 _____
	HEX LOCK NUT 7/16"-14 SS						
	10.1010750	610	5/21/2025	EA		1.00	1.00 _____



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SS K343 SYMM/TLOCK GEARBOX COVER (LEFT)*
06.207-GBC343L
SS K343 SYMMETRICAL / TAPER LOCK GEARBOX COVER (LEFT)*
LEFT HAND HORIZONTAL MOUNTING ORIENTATION

SHIPPING 100 1.00 1.00 0.00 0.00
SHIPPING



OS 110 1.00 1.00 0.00 0.00
MACHINE



Part ID/Sub ID	Piece#	Date Reqd	Unit Of Measur	Qty Reqd	Qty Due	Issue
06.DS1215-1.25	40	5/21/2025	EA	1.00	1.00	_____
SHAFT 12" DRIVE WITH 1-1/4 JOURNAL						
06.IS1215-1.25	80	5/21/2025	EA	1.00	1.00	_____
SHAFT 12" IDLE WITH 1-1/4 JOURNAL						

REWORK-S 120 1.00 1.00 0.00 0.00
REWORK-S



REWORK-E 130 1.00 1.00 0.00 0.00





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REWORK-P	140	1.00	1.00	0.00	0.00		



JOB NAME

Wayne Union Spring AL -

JOB NUMBER

121241-C-34

MATERIAL SIZE

2 x 1/4" Angle

PIECES

LENGTH

COPE/ANGLE

LH + RH

4 2'-10 15/16"

45°

De

2L- 2R

4 1'-8 5/8"

SC

1 3'-10"

SC

1" X 11 G.A Tubing

1 1'-2 1/2"

SC

M.G