

# EQUIPMENT SPEC SHEET

REVISION:



NAME & LOCATION	WAYNE FARMS UNION SPRINGS, AL			CUSTOMER NUMBER	C121241			
ITEM NUMBER	C-14	ITEM SERIAL NUMBER	C121241-C-14			ITEMS REQ'D	1	
ENGINEER	GARY CAMBRON	SALESMAN	HEATH MORROW			CAD TECH DESIGNER	DUSTIN CAGLE	
EQUIPMENT TYPE	WING CHILLER BYPASS CONVEYOR			CAD TECH DETAILER	DUSTIN CAGLE			
<b>1</b> BELT MANUF.	INTRALOX	<b>2</b>	SERIES	800S			<b>3</b> BELT TYPE	OH FT
<b>4</b> BELT LENGTH	61'	<b>5</b>	BELT COLOR	WHITE			<b>6</b> BELT MATERIAL	AC (Acetal)
<b>7</b> FRICTION SPACING	N/A	<b>8</b>	BELT INDENT	N/A			<b>9</b> CENTER NOTCH	N/A
<b>10</b> BELT WIDTH	10"W	<b>11</b>	WEARSTRIP	1"X1-1/2" UHMW			<b>12</b> BELT PIN MAT.	AC (Acetal)
<b>13</b> BELT FLIGHTS	YES	<b>14</b>	FLIGHT HEIGHT	4" <i>3"</i>			<b>15</b> FLIGHT TYPE	STREAMLINE
<b>16</b> FLIGHT CENTERS	12"	<b>17</b>	FLIGHT INDENT	1.3"			<b>18</b> CENTER NOTCH	N/A
<b>19</b> T.O.B. INFEED	66"	<b>20</b>	T.O.B. DISCHARGE	101"			<i>SQ</i>	
<b>21</b> IDLE SPROCKET	8 TOOTH	<b>22</b>	PITCH DIAMETER	5.2" PD			<b>23</b> BORE SIZE/TYPE	1-1/2" ROUND
<b>24</b> DRIVE SPROCKET	8 TOOTH	<b>25</b>	PITCH DIAMETER	5.2" PD			<b>26</b> BORE SIZE/TYPE	1-1/2" SQUARE
<b>27</b> SPROCKETS @ DRV	3	<b>28</b>	SPROCKETS @ IDLE	3			<b>29</b> BELT SCRAPE	NO
<b>30</b> BELT WASHER	YES	<b>31</b>	DRIP PAN	YES			<b>32</b> DRIP PAN @ DRIVE	YES
<b>33</b> DRIVE SIDE	LEFT	<b>34</b>	DRIVE TYPE	EXTREME DUTY			<b>35</b> MTR/GB FRAME	143TC/145TC
<b>36</b> MOTOR	STERLING	<b>37</b>	HORSEPOWER	1 HP			<b>38</b>	FPM 75.6 FPM
<b>39</b> GEARBOX	K343 TAPER	<b>40</b>	RATIO	32:1			<b>41</b>	MULTIPLIER NO
<b>42</b> EQUIP. MAT.	1/4" SS	<b>43</b>	LEGS	2" ANGLE			<b>44</b>	TAKE UP CATENARY SAG

PARTS and or MATERIAL UNIQUE TO THIS ITEM(S) / SPECIAL DESIGN SPECS (Please explain)

SAFETY LABELS AND E-STOPS TO BE LOCATED AS SHOWN.

SAFETY LABELS ARE ETCHED ON 12GA PLATES.

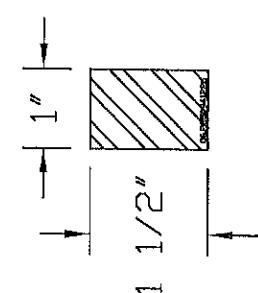
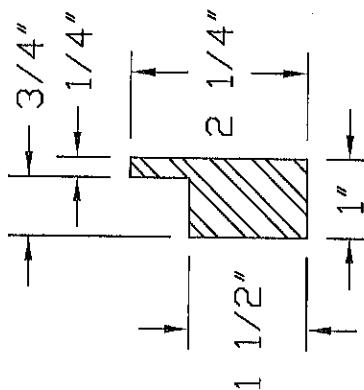
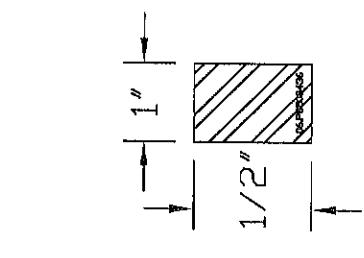
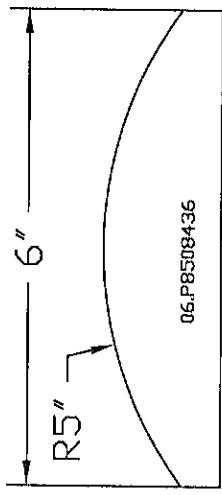
DRIVE RESTRAINT KIT.

DRAWING COMPLETION DATE

10/21/2025

DELIVERY DATE

11/21/2025



06,P850941225  
(50) FT REQ'D

06,P8509495901LHD  
(20) FT REQ'D

06,P8508436  
(4) REQ'D



**D&F EQUIPMENT SALES, INC - ALABAMA**  
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Work Order ID	Part ID	Release	Want Date	Start Date	Finish Date	Qty	Drawing ID/Rev Engineer
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121241-C-14/S DFM500S 5/21/2025 11/14/2025 1.00



Drawing Rev:

D&F STRAIGHT CONVEYOR

Order ID: Customer: Ship To:  
Part ID:

Shop Resources Type	Seq#	End Qty	Start Qty	Setup Hrs	Run Hrs	Start Date	Finish Date	Drawing ID/Rev
ENGINEERING	10	1.00	1.00	0.00	0.00			
ENGINEERING								



LASER SHOP 20 1.00 1.00 0.00 0.00  
LASER SHOP



SHOP1 30 1.00 1.00 0.00 0.00  
SHOP1



Part ID/Sub ID	Piece#	Date Reqd	Unit Of Measur	Qty Reqd	Qty Due	Issue
01.S101 3/16" PLATE SS 48X120	10	5/21/2025	4X10	0.00	0.00	_____
01.S104	20	5/21/2025	5X10	0.00	0.00	_____



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3/16" PLATE SS 60X120							
	01.S108 1/4" PLATE SS 48X120	30	5/21/2025	4X10		0.00	0.00 _____
	01.S111 1/4" PLATE SS 60X120	40	5/21/2025	5X10		0.00	0.00 _____
	01.S117 10GA SHEET SS 48X120	50	5/21/2025	4X10		0.00	0.00 _____
	01.S119 10GA SHEET SS 60X120	60	5/21/2025	5X10		0.00	0.00 _____
	01.S122 11GA SHEET SS 48X120	70	5/21/2025	4X10		0.00	0.00 _____
	01.S124 11GA SHEET SS 60X120	80	5/21/2025	5X10		0.00	0.00 _____
	01.S127 12GA SHEET SS 48X120	90	5/21/2025	4X10		0.00	0.00 _____
	01.S129 12GA SHEET SS 60X120	100	5/21/2025	5X10		0.00	0.00 _____
	01.S132 14GA SHEET SS 48X120	110	5/21/2025	4X10		0.00	0.00 _____
	01.S134 14GA SHEET SS 60X120	120	5/21/2025	5X10		0.00	0.00 _____
	02.RR206 ROUND ROD 1/2" SS	130	5/21/2025	FT		0.00	0.00 _____
	02.RR208 ROUND ROD 3/4" 304 SS	140	5/21/2025	FT		0.00	0.00 _____
	03.A612 ANGLE IRON 2" X 2" X 1/4" SS	200	5/21/2025	FT		0.00	0.00 _____
	05.T804 TUBING SS 1"SQ X 11GA	290	5/21/2025	FT		0.00	0.00 _____
	30.40706 COUPLING SS 3/8"	330	5/21/2025	EA		0.00	0.00 _____



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S00024 340 5/21/2025 EA  
TUBING END CAP - 1" SQ X 12 GA

SHOP2 40 1.00 1.00 0.00 0.00  
SHOP2



Part ID/Sub ID	Piece#	Date Reqd	Unit Of Measur	Qty Reqd	Qty Due	Issue
06.S00070	10	5/21/2025	EA	4.00	4.00	
LEG INSERT 1-1/2"X 1-1/2" X 1/2" 3/4" THDS.						

SHOP3 50 1.00 1.00 0.00 0.00  
SHOP3



Part ID/Sub ID	Piece#	Date Reqd	Unit Of Measur	Qty Reqd	Qty Due	Issue
02.SB402	10	5/21/2025	FT	0.00	0.00	
SQUARE BAR 1/4" SS FOR GEARBOXES						
06.S0415	20	5/21/2025	EA	2.00	2.00	
BELT WASH 12" SPLASH SHIELD STD 304						
S00371-S	40	5/21/2025	EA	4.00	4.00	
LEG ADJUSTER 9"X3/4" ATR W/SS PAD 10GA* SWIVEL TYPE						
S00421A	50	5/21/2025	EA	1.00	1.00	
DRIVE DRIP PAN 30" X 11" (FOR NORD\STOBER GEARBOXES)						
06.S00421HA	70	5/21/2025	EA	2.00	2.00	
SS DRIP PAN HANGER 1"W FLAT BAR W/ 7/16"H* 1"W FLAT BAR WITH 7/16" HOLE 6.75" OVERAL LENGTH						

UHMW PARTS 60 1.00 1.00 0.00 0.00

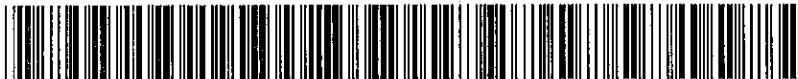


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UHMW PARTS



Part ID/Sub ID	Piece#	Date Reqd	Unit Of Measur	Qty Reqd	Qty Due	Issue
06.P850941225 UHMW WEARSTRIP 1" X 1-1/2"	10	5/21/2025	FT	50.00	50.00	_____
06.P8509495901LHD UHMW WEARSTRIP L-SHAPE 1"X2-1/4" W/ NOT* 3/4" x 3/4" NOTCH	20	5/21/2025	FT	20.00	20.00	_____
06.P8508436 UHMW SHOE RETURN 6" X 1-1/2" X 1"	30	5/21/2025	EA	4.00	4.00	_____
UHMW BEVELED INDENT, SEE DWG	40	5/21/2025		20.00	20.00	_____
UHMW INDENT, SEE DWG	50	5/21/2025		50.00	50.00	_____
UHMW CTR L-SHAPED RWAY, SEE DWG	60	5/21/2025		10.00	10.00	_____
UHMW INDENT LWR RAD (4) REQ'D 2LH-2RH, SEE DWG	70	5/21/2025		4.00	4.00	_____
UHMW INDENT UPR RAD, SEE DWG	80	5/21/2025		4.00	4.00	_____
UHMW CWAY LWR RAD, SEE DWG	90	5/21/2025		6.00	6.00	_____
UHMW CWAY UPR RAD, SEE DWG	100	5/21/2025		6.00	6.00	_____
	110	5/21/2025		2.00	2.00	_____



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UHMW L-SHAPED RWAY LWR RAD (2) REQ'D 1LH-1RH, SEE DWG

120 5/21/2025  
UHMW L-SHAPED RWAY UPR RAD (2) REQ'D 1LH-1RH, SEE DWG

130 5/21/2025  
UHMW L-SHAPED CTR RWAY LWR RAD, SEE DWG

140 5/21/2025  
UHMW L-SHAPED CTR RWAY UPR RAD, SEE DWG

SUB-ASSY 1 70 1.00 1.00 0.00 0.00  
SUB-ASSY 1



SUB-ASSY 2 80 1.00 1.00 0.00 0.00  
SUB-ASSY 2



FINAL ASSEM 90 1.00 1.00 0.00 0.00  
FINALASSEMB



Part ID/Sub ID	Piece#	Date Reqd	Unit Of Measur	Qty Reqd	Qty Due	Issue
BELT - 800S 10"W OH FT WHITE AC W/ WHITE AC RODS, 4" STREAMLINE FLIGHTS, 12"C, 1.30" I	10	5/21/2025		61.00	61.00	



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	37.1XI	20	5/21/2025	EA		1.00	1.00 _____
	1HP XTREME 143TC 1800RPM INV DUTY*						
	STAINLESS STEEL						
	XTREME						
	RPM: 1800						
	FOOT OPTION: FOOTLESS						
	FRAME: 143TC						
	ENCLOSURE: TEFC						
	RATING: INVERTER DUTY						
	ELECTRICAL: 3 PHASE 460V						
	ENCAPSULATED: ENCAPSULATED						
	37.4SJ2	30	5/21/2025	EA		1.00	1.00 _____
	STERLING SS HEL BEVEL SYMMETRICAL 32:1*						
	STERLING SYMMETRICAL						
	STAINLESS STEEL SMOOTH BODY						
	403 HELICAL BEVEL						
	32:1 31.539:1 (EXACT)						
	140TC						
	W/ TORQUE ARM						
	37.SSK04125U	50	5/21/2025	EA		1.00	1.00 _____
	SYMMETRICAL BUSHING 1-1/4" FOR SSK04 HE*						
	SSK04-1.250UTBK						
	STAINLESS STEEL						
	1-1/4" SYMMETRICAL BUSHING KIT FOR						
	SIZE SSK04 HELICAL BEVEL						
	06.DRK	60	5/21/2025	EA		1.00	1.00 _____
	DRIVE RESTRAINT KIT						
	31.2808	80	5/21/2025	EA		12.00	12.00 _____
	SPROCKET 800S 8T 1.5"SB 5.2"PD*						
	PART #S3D8 G5CPE7 NG						
	EZ CLEAN MOLDED SPROCKET						
	15.142	100	5/21/2025	EA		1.00	1.00 _____
	SANITARY 2" SS ROLL TYPE FERRULE						
	31.91121	110	5/21/2025	EA		16.00	16.00 _____
	RETAINER SNAP RING 1.5" SS*						
	(SH-206SS)						
	95.0141902P	130	5/21/2025	EA		6.00	6.00 _____
	SPRAY NOZZLE 1/4 F8004-LN PLASTIC*						



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Work Order ID	Part ID	Release	Want Date	Start Date	Finish Date	Qty	Drawing ID/Rev Engineer
ADDITIONAL PARTS REQ'D #S00202 & #06.S0415 NATURAL PVDF							
		140	5/21/2025			0.00	0.00 _____
	BEARING ASSEMBLY						
	35.UCF207.20	160	5/21/2025	EA		4.00	4.00 _____
	KML 1-1/4" SS BEARING 4-BOLT FLG						
	10.1010724	200	5/21/2025	EA		16.00	16.00 _____
	HHC/SCREW 7/16-14 X 1-1/2" SS						
	10.10407	210	5/21/2025	EA		16.00	16.00 _____
	FLAT WASHER 7/16" SS						
	NON-TAXABLE						
	10.10507	220	5/21/2025	EA		16.00	16.00 _____
	HEX LOCK NUT 7/16"-14 SS						
	06.207.4-BOLT	440	5/21/2025	EA		3.00	3.00 _____
	SS BEARING COVER FITS 207 HOUSING 1-1/4"						
	STAINLESS STEEL BEARING COVER, 4-BOLT PATTERN FOR FLANGE STYLE BEARING						
	FITS 207 HOUSING FOR 1-1/4", 1-3/8", 1-7/16" AND 1-5/16"						
	(THIS IS A CLOSED COVER.)						
	06.BG1.25-4HOLE	510	5/21/2025	EA		4.00	4.00 _____
	SS BEARING GUARD 1.25" 4-HOLE*						
	STAINLESS STEEL (12 GAUGE)						
	BEARING GUARD						
	FOR 1-1/4" 4-HOLE BRG						
		540	5/21/2025			0.00	0.00 _____
	STABILIZER / TORQUE ARM ASSEMBLY -						
	37.207-UNI	550	5/21/2025	EA		1.00	1.00 _____
	STABILIZER BRACKET UNIVERSAL FITS 207*						
	UNIVERSAL FITS 207 HOUSING						
	FOR 1-1/4" OR 1-7/16" SHAFT						
	06.207-GBC343L	560	5/21/2025	EA		1.00	1.00 _____
	SS K343 SYMM/TLOCK GEARBOX COVER (LEFT)*						
	06.207-GBC343L						
	SS K343 SYMMETRICAL / TAPER LOCK GEARBOX COVER (LEFT)*						



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Work Order ID	Part ID	Release	Want Date	Start Date	Finish Date	Qty	Drawing ID/Rev. Engineer
LEFT HAND HORIZONTAL MOUNTING ORIENTATION							
	10.10507	600	5/21/2025	EA		1.00	1.00 _____
	HEX LOCK NUT 7/16"-14 SS						
	10.1010750	610	5/21/2025	EA		1.00	1.00 _____
	HHC/SCREW 7/16 X 3" SS						
	10.10407	620	5/21/2025	EA		3.00	3.00 _____
	FLAT WASHER 7/16" SS NON-TAXABLE						
	10.10307	630	5/21/2025	EA		2.00	2.00 _____
	LOCK WASHER 7/16" SS NON-TAXABLE						
		930	5/21/2025			0.00	0.00 _____
	D & F STANDADRD ESTOP -						
	45.800F1YP1	940	5/21/2025	EA		2.00	2.00 _____
	ALLEN BRADLEY E-STOP STATION						
	10.1080808	950	5/21/2025	EA		8.00	8.00 _____
	SOCKET CAP SCREW 8-32 X 1/2" SS*						
	8C50KCS3						
	10.10808N	960	5/21/2025	EA		8.00	8.00 _____
	NYLON LOCK NUT 8-32 SS*						
	8CNNE3						
		1400	5/21/2025			0.00	0.00 _____
	MISCELLANEOUS -						
	10.1011013	1410	5/21/2025	EA		8.00	8.00 _____
	HH LAG SCREW SS 1/4 X 1"						
	NON TAXABLE						
	10.1060432	1430	5/21/2025	EA		42.00	42.00 _____
	MACH SCREW 1/4"- 20 X 2" SS*						
	PHILLIPS FLAT HEAD #72718						
	10.1060430	1440	5/21/2025	EA		42.00	42.00 _____
	MACH SCREW 1/4"-20 X 1-3/4" SS*						



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PHILLIPS FLAT HEAD (NON-TAXABLE)							
10.10504	1510	5/21/2025	EA			84.00	84.00 _____
HEX NYLON LOCK NUT 1/4"-20 SS NON-TAXABLE							
10.1010616	1560	5/21/2025	EA			8.00	8.00 _____
HHC/SCREW 3/8-16 X 1" SS FASTENAL P/N 1170105 (NON-TAXABLE)							
10.10306	1630	5/21/2025	EA			8.00	8.00 _____
LOCK WASHER 3/8" SS NON-TAXABLE							
10.1010824	1710	5/21/2025	EA			4.00	4.00 _____
HHC/SCREW 1/2-13 X 1-1/2"SS NON-TAXABLE							
10.10508	1740	5/21/2025	EA			4.00	4.00 _____
HEX LOCK NUT 1/2" -13 SS							
S00425	1790	5/21/2025	EA			84.00	84.00 _____
SPACER 1/4" X 3/4" X 5/16"ID							
10.10408	1880	5/21/2025	EA			16.00	16.00 _____
FLAT WASHER 1/2" SS NON-TAXABLE							
SHIPPING	100	1.00	1.00	0.00	0.00		
SHIPPING							



OS  
MACHINE



Part ID/Sub ID	Piece#	Date Reqd	Unit Of Measur	Qty Reqd	Qty Due	Issue
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			10 5/21/2025			1.00	1.00 _____
	20 1/2" DRIVE SHAFT						

			50 5/21/2025			1.00	1.00 _____
	20 1/2" IDLE SHAFT						

REWORK-S	120	1.00	1.00	0.00	0.00	
REWORK-S						



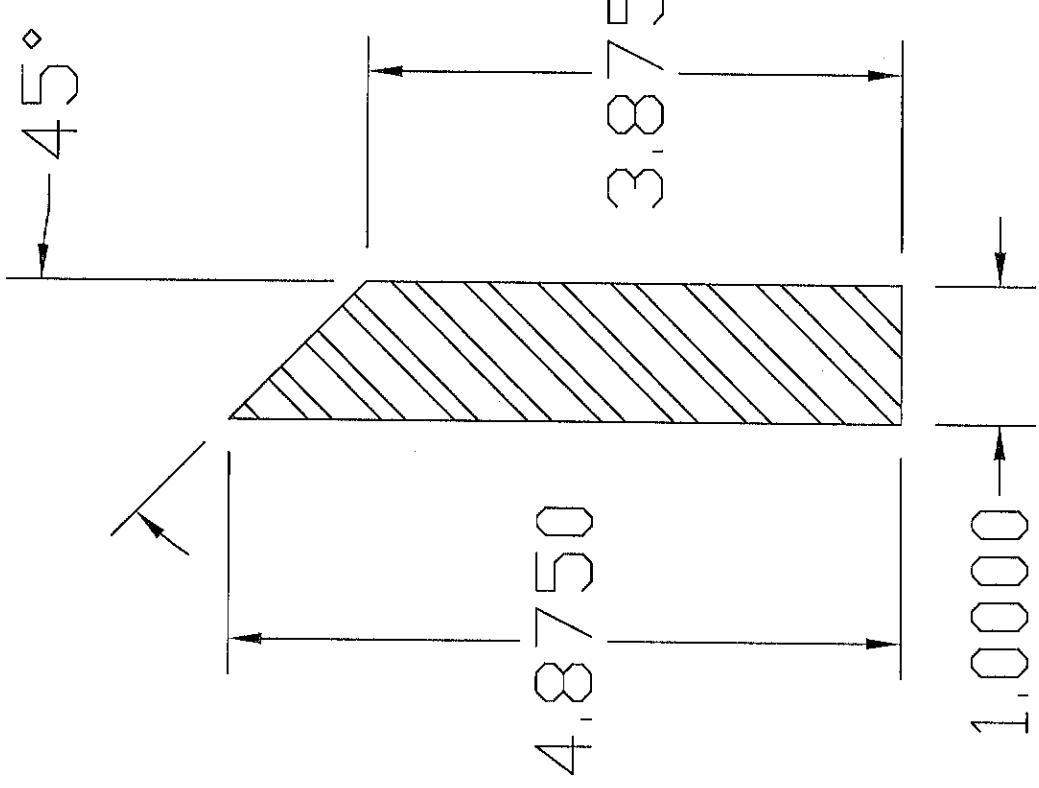
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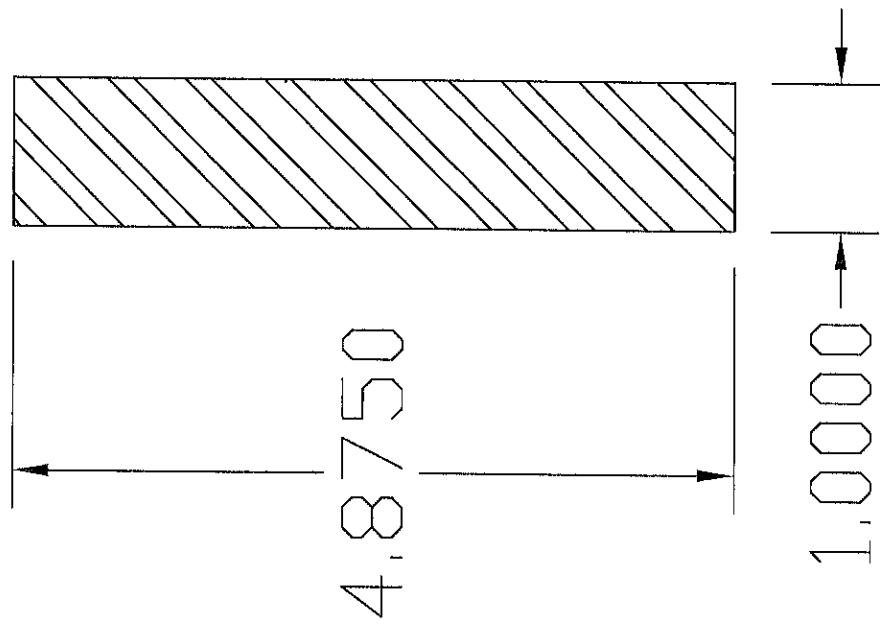
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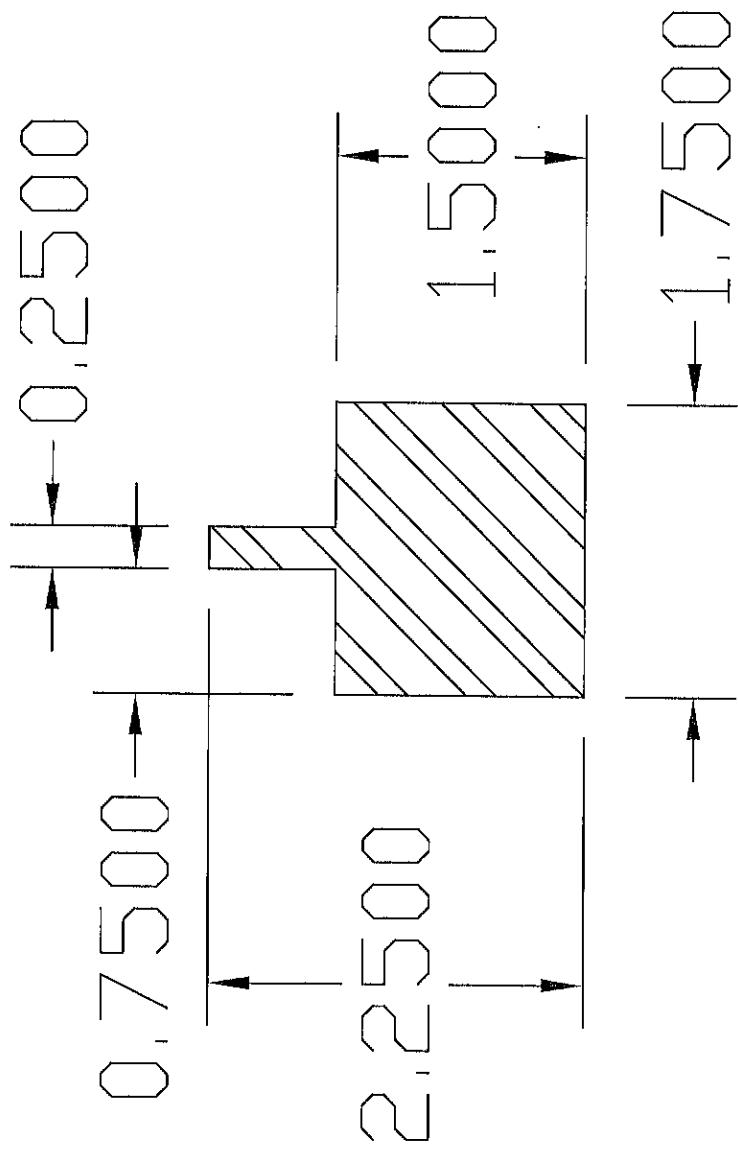
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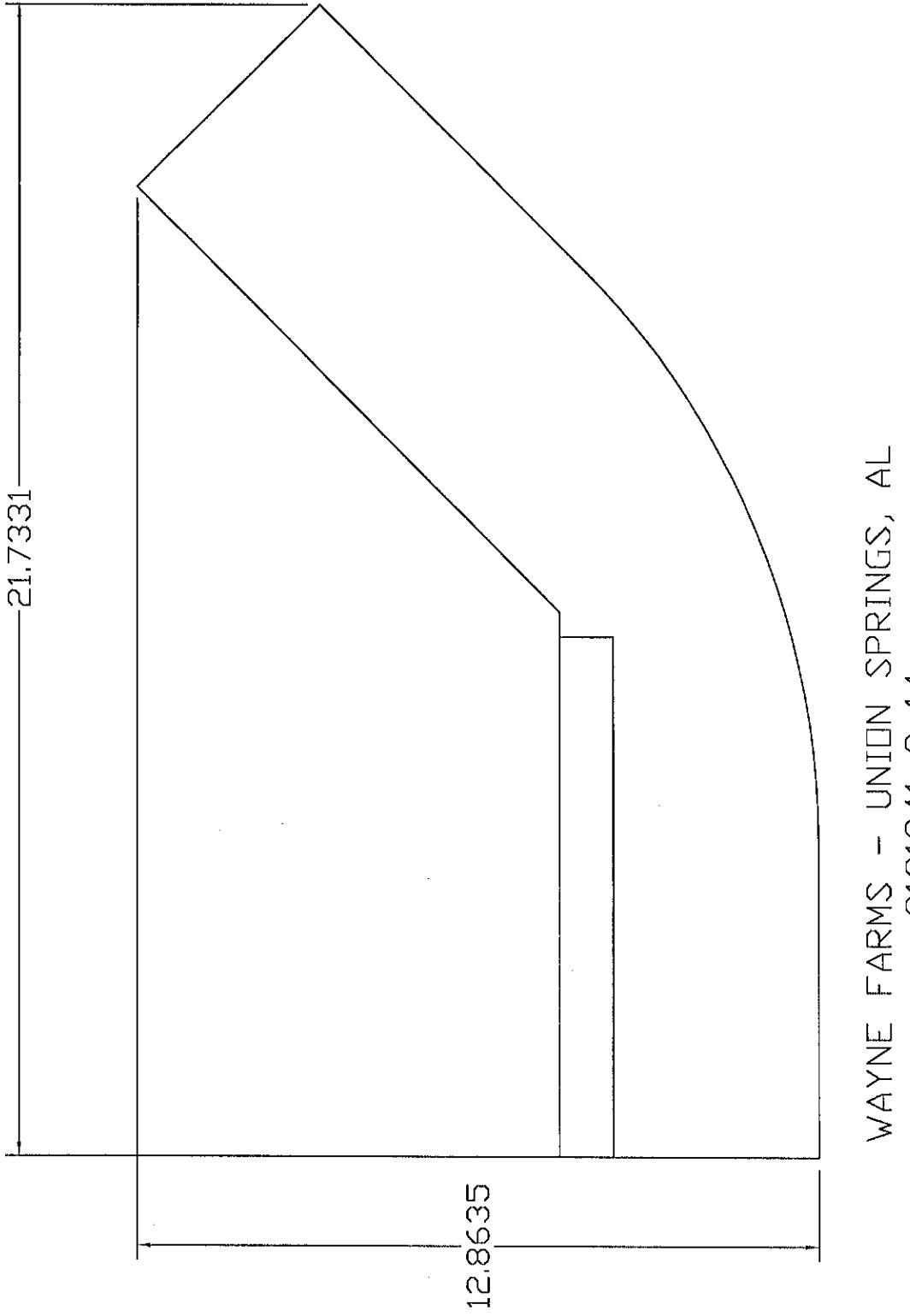
WAYNE FARMS - UNION SPRINGS, AL  
C121241-C-14  
UHMW BEVELED INDENT  
(20) FT REQ'D



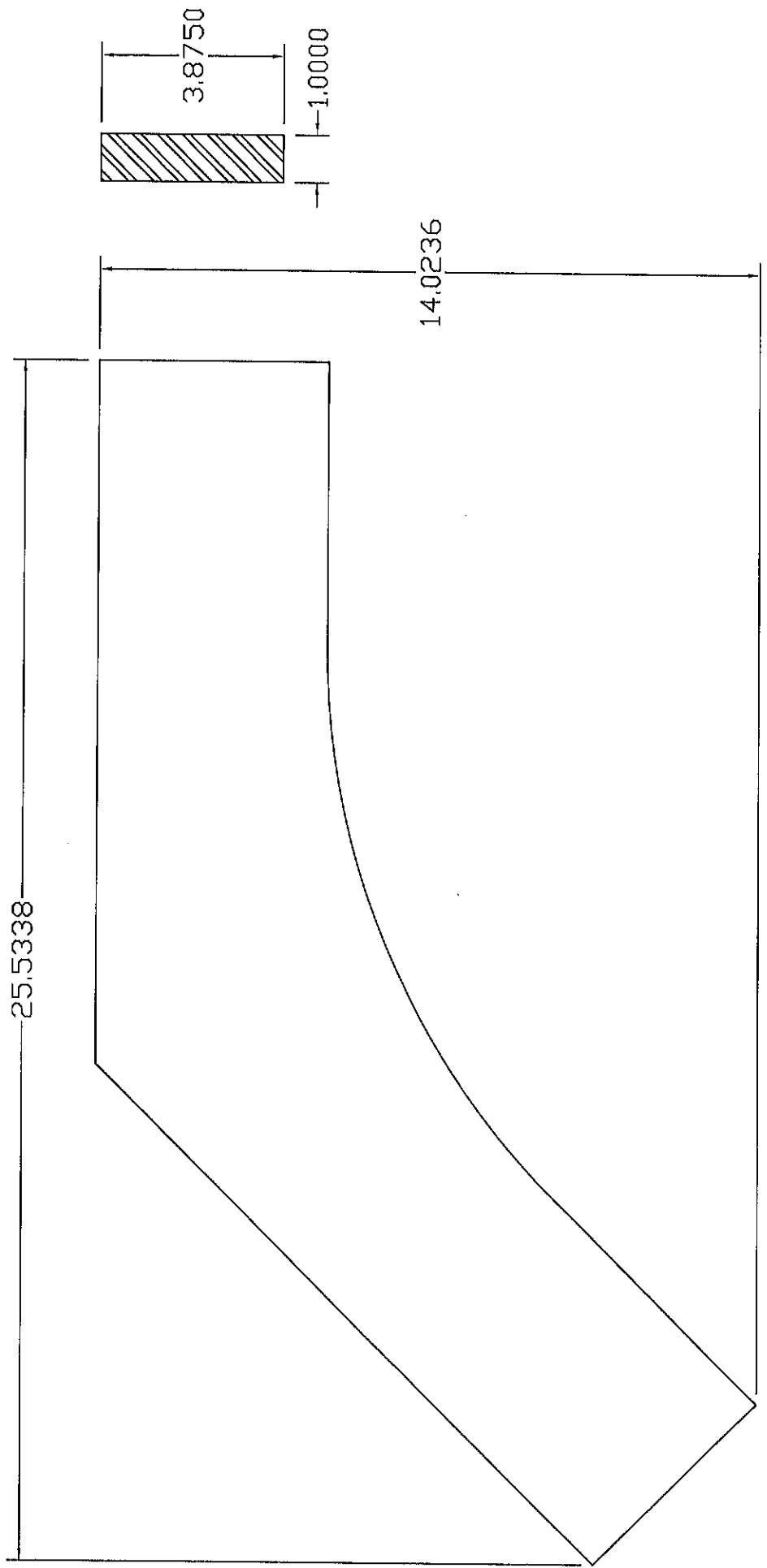
WAYNE FARMS - UNION SPRINGS, AL  
C121241-C-14  
UHMW INDENT  
(50) FT REQ'D



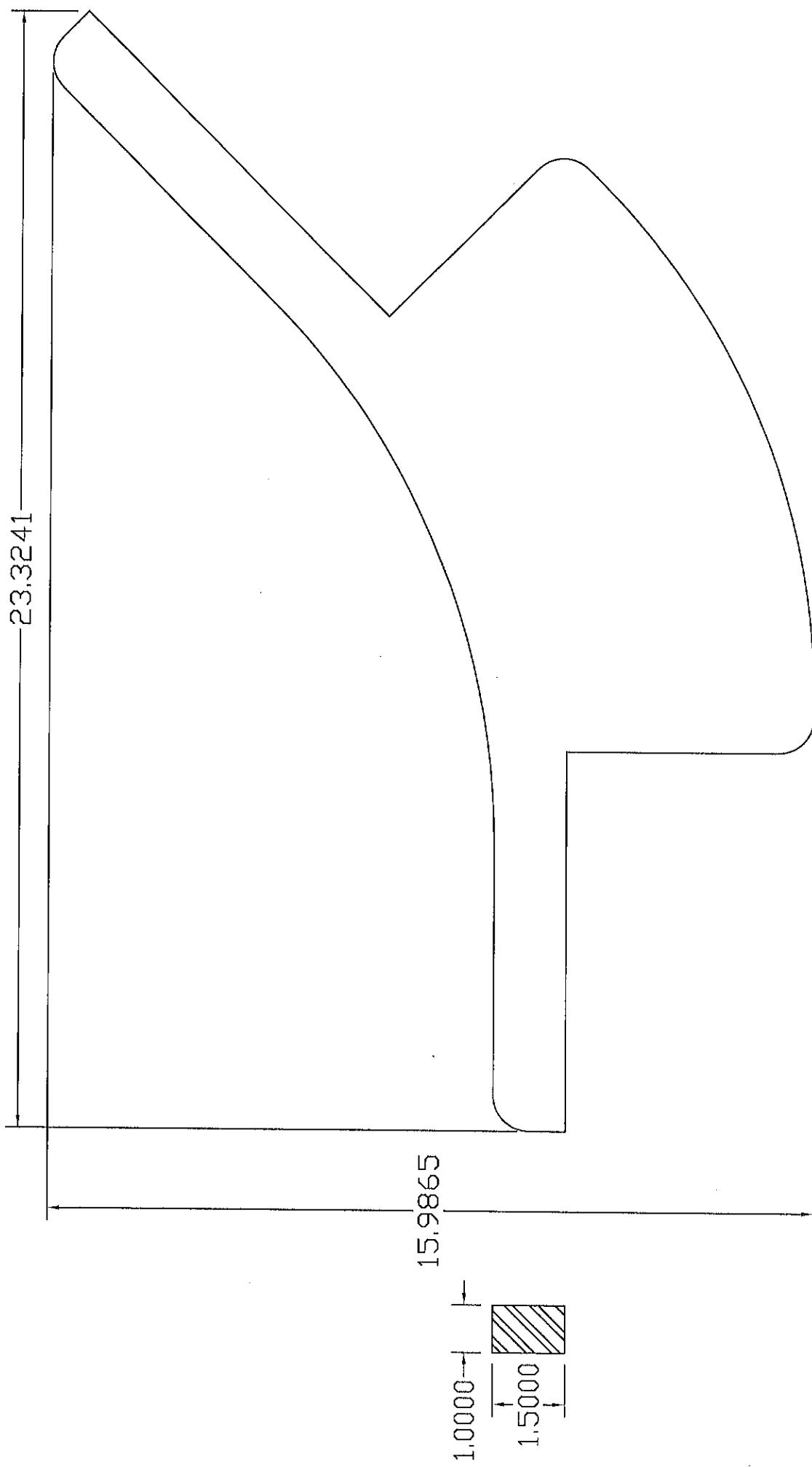
WAYNE FARMS - UNION SPRINGS, AL  
C121241-C-14  
UHMW CTR L-SHAPED RWAY  
(10) FT REQ'D



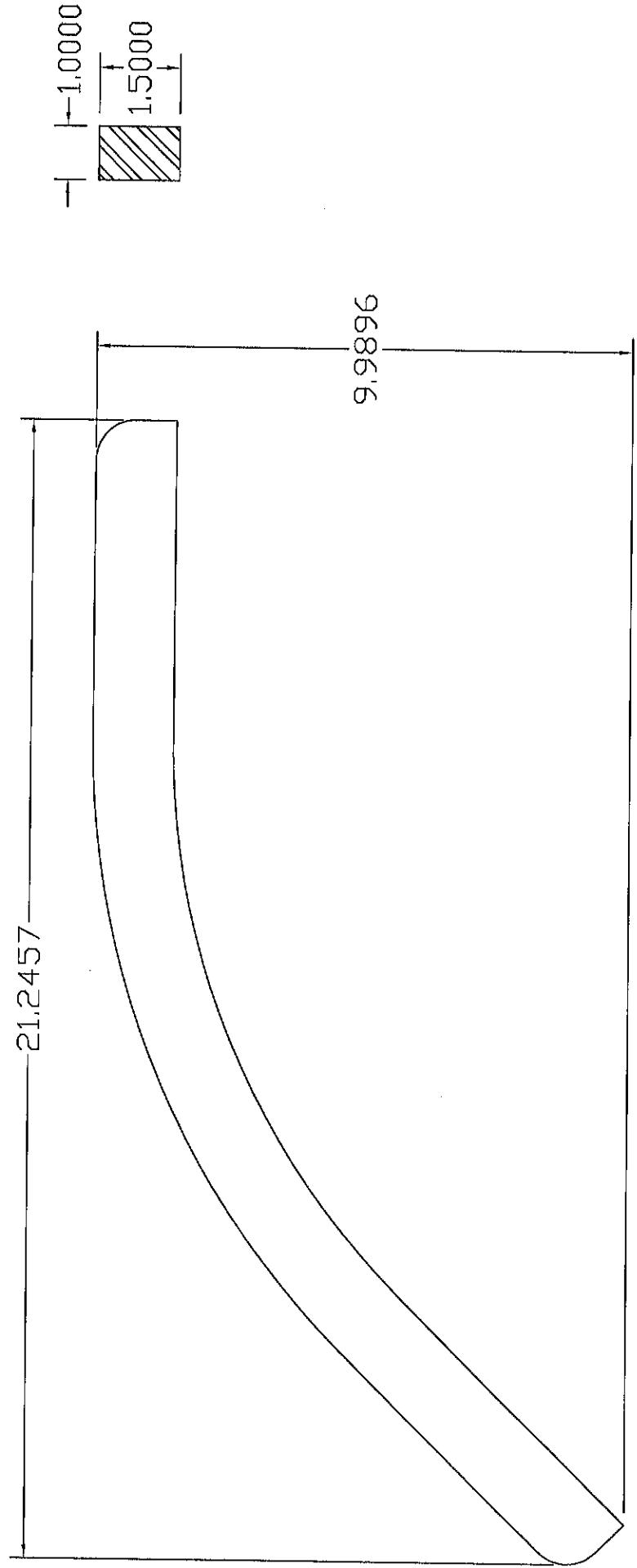
WAYNE FARMS - UNION SPRINGS, AL  
C121241-C-14  
UHMW INDENT LWR RAD  
(4) REQ'D 2LH-2RH



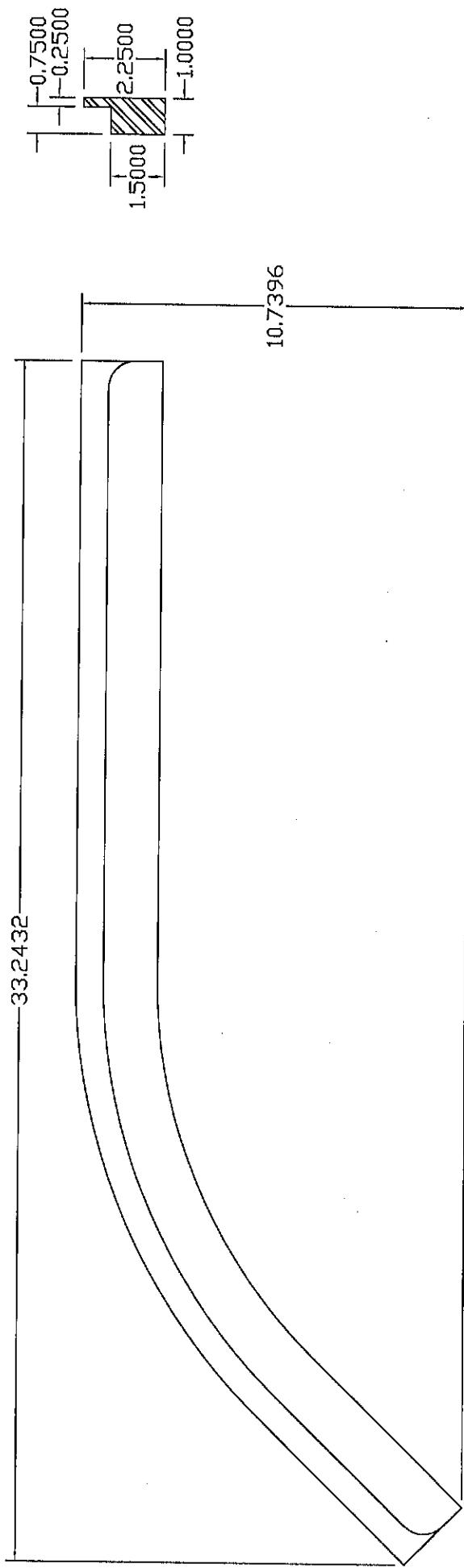
WAYNE FARMS - UNION SPRINGS, AL  
C121241-C-14  
UHMW INDENT UPR RAD  
(4) REQ'D



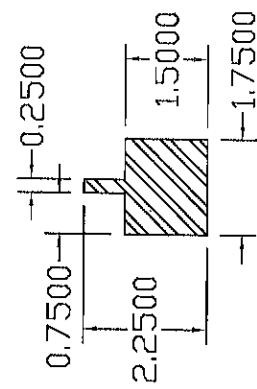
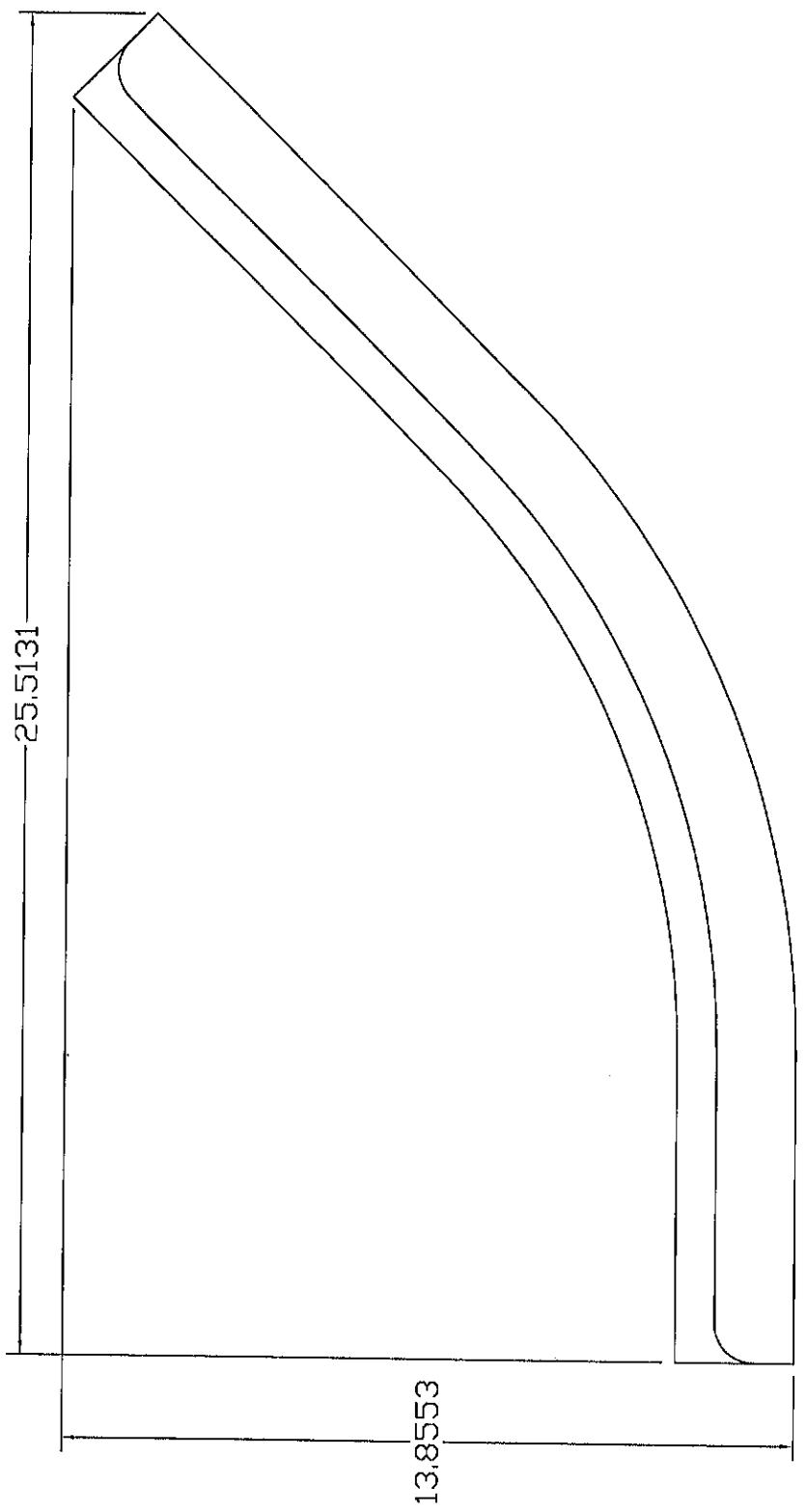
WAYNE FARMS - UNION SPRINGS, AL  
C121241-C-14  
UHMW CWAY LWR RAD  
(6) REQ'D



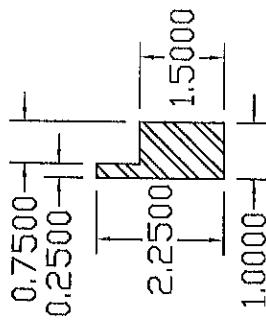
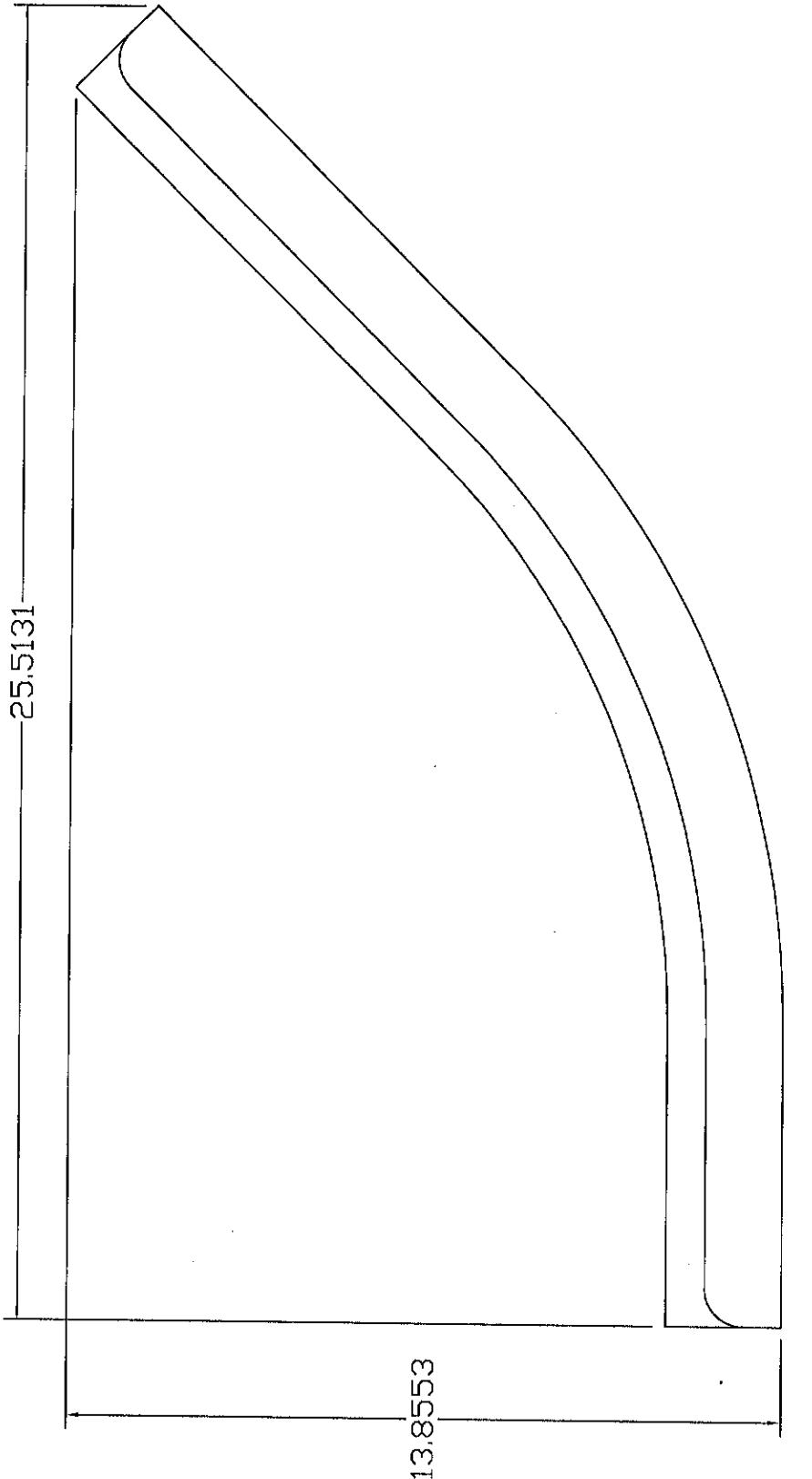
WAYNE FARMS - UNION SPRINGS, AL  
C121241-C-14  
UHMM CWAY UPR RAD  
(6) REQ'D



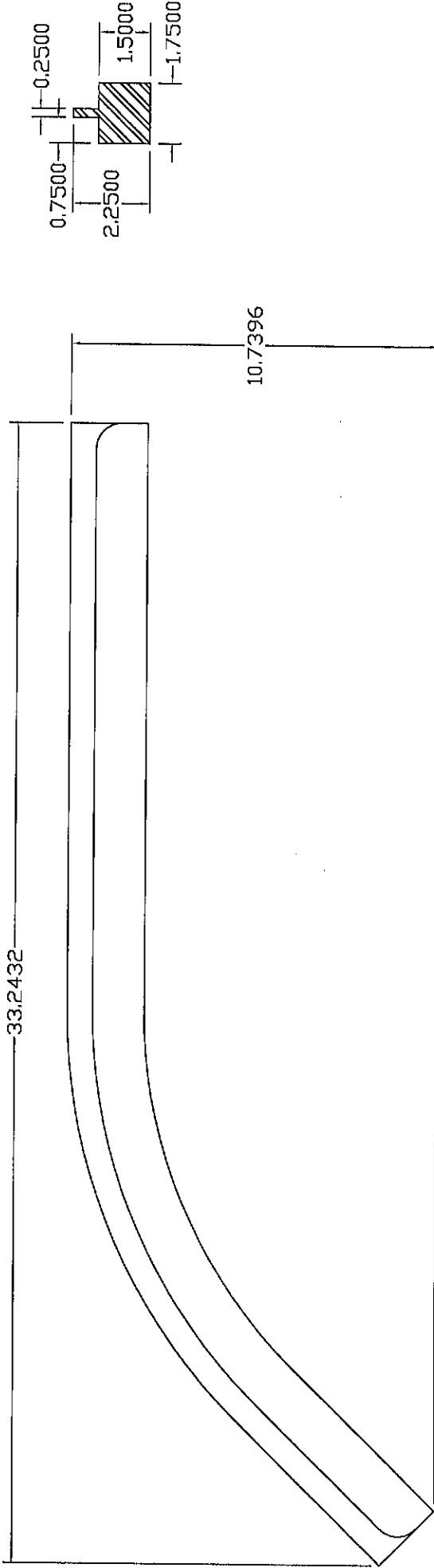
WAYNE FARMS - UNION SPRINGS, AL  
C121241-C-14  
UHMW L-SHAPED RWY UPR RAD  
(2) REQ'D 1LH-1RH



WAYNE FARMS - UNION SPRINGS, AL  
C121241-C-14  
UHMW L-SHAPED CTR RWAY LWR RAD  
(1) REQ'D



WAYNE FARMS - UNION SPRINGS, AL  
C121241-C-14  
UHMW L-SHAPED ROAD RAD  
(2) REQ'D LH-1RH



WAYNE FARMS - UNION SPRINGS, AL  
C121241-C-14  
UHMW L-SHAPED CTR RWAY UPR RAD  
(1) REQ'D

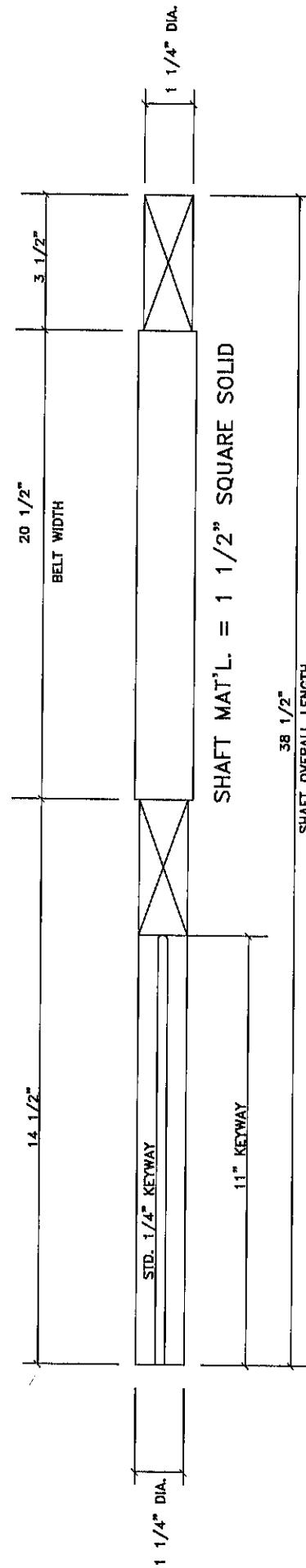
## STD. 1 1/2" SQUARE SOLID SHAFT

JOB NUMBER : C121241-C-14  
 CUSTOMER : WAYNE FARMS  
 LOCATION : UNION SPRINGS, AL

FORM DRAWING ONLY, THIS IS NOT TO SCALE !

DATE : 10/21/2025  
 MAT'L : T303 SS

DETAILER : DUSTIN CAGLE  
 SHOP CHECKER :

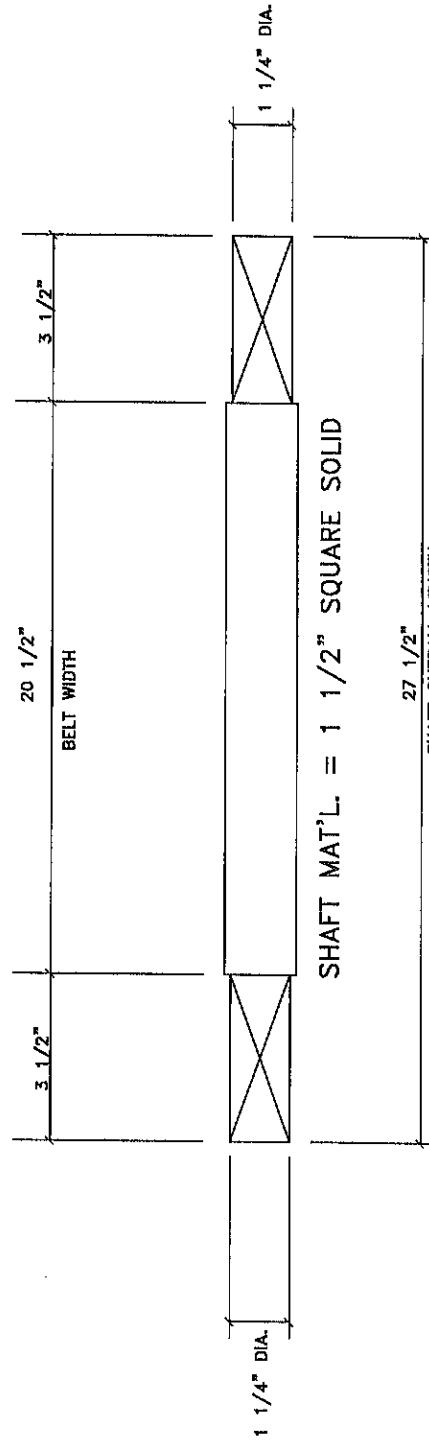
DRIVE SHAFT DETAIL QTY. 1 REQ'D.

## STD. 1 1/2" SQUARE SOLID SHAFT

FORM DRAWING ONLY, THIS IS NOT TO SCALE !

JOB NUMBER : C121241-C-14  
 CUSTOMER : WAYNE FARMS  
 LOCATION : UNION SPRINGS, AL

DATE : 10/21/2025  
 MAT'L : T303 SS  
 DETAILER : DUSTIN CAGLE  
 SHOP CHECKER :

IDLE SHAFT DETAIL QTY. 1 REQ'D.