

EQUIPMENT SPEC SHEET

REVISION:

10/17 JS
D&F
EQUIPMENT
SALES, INC.
RK

NAME & LOCATION	WAYNE FARMS UNION SPRINGS, AL		CUSTOMER NUMBER	C121241			
ITEM NUMBER	C-13	ITEM SERIAL NUMBER	C121241-C-13		ITEMS REQ'D	1	
ENGINEER	GARY CAMBRON		SALESMAN	HEATH MORROW		CAD TECH DESIGNER	DUSTIN CAGLE
EQUIPMENT TYPE	OH WING DIP CONVEYOR		CAD TECH DETAILER	DUSTIN CAGLE			
1 BELT MANUF.	INTRALOX	2 SERIES	800S	3 BELT TYPE	PERF FT		
4 BELT LENGTH	27'	5 BELT COLOR	WHITE	6 BELT MATERIAL	AC (Acetal)		
7 FRICTION SPACING	N/A	8 BELT INDENT	N/A	9 CENTER NOTCH	N/A		
10 BELT WIDTH	24"	11 WEARSTRIP	1"X1-1/2" UHMW	12 BELT PIN MAT.	AC (Acetal)		
13 BELT FLIGHTS	YES	14 FLIGHT HEIGHT	4"	15 FLIGHT TYPE	NO-CLING		
16 FLIGHT CENTERS	12"	17 FLIGHT INDENT	1.3"	18 CENTER NOTCH	2"		
19 T.O.B. INFEED	66"	20 T.O.B. DISCHARGE	102"				
21 IDLE SPROCKET	8 TOOTH	22 PITCH DIAMETER	5.2" PD	23 BORE SIZE/TYPE	1-1/2" ROUND		
24 DRIVE SPROCKET	8 TOOTH	25 PITCH DIAMETER	5.2" PD	26 BORE SIZE/TYPE	1-1/2" SQUARE		
27 SPROCKETS @ DRV	5	28 SPROCKETS @ IDLE	5	29 BELT SCRAPE	NO		
30 BELT WASHER	NO	31 DRIP PAN	YES	32 DRIP PAN @ DRIVE	YES		
33 DRIVE SIDE	RIGHT	34 DRIVE TYPE	EXTREME DUTY	35 MTR/GB FRAME	143TC/145TC		
36 MOTOR	STERLING	37 HORSEPOWER	1 HP	38 FPM	75.6 FPM		
39 GEARBOX	K343 TAPER	40 RATIO	32:1	41 MULTIPLIER	NO		
42 EQUIP. MAT.	1/4" SS	43 LEGS	2" ANGLE	44 TAKE UP	CATENARY SAG		

PARTS and or MATERIAL UNIQUE TO THIS ITEM(S) / SPECIAL DESIGN SPECS (Please explain)

SAFETY LABELS AND E-STOPS TO BE LOCATED AS SHOWN.

SAFETY LABELS ARE ETCHED ON 12GA PLATES.

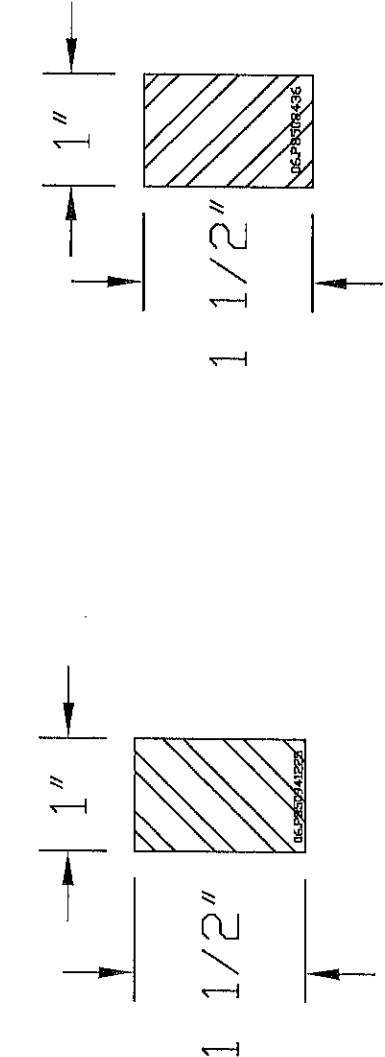
DRIVE RESTRAINT KIT.

DRAWING COMPLETION DATE

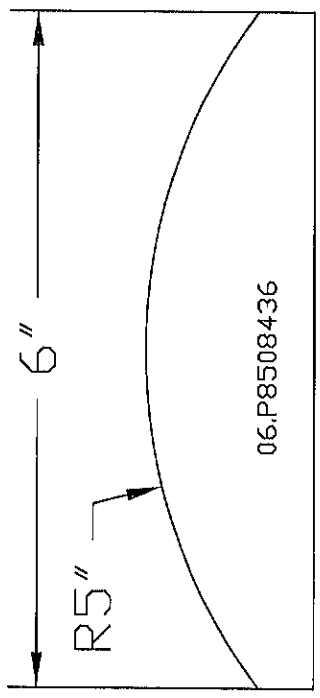
10/16/2025

DELIVERY DATE

11/21/2025



06.P850941225
(10) FT REQ'D



06.P8508436
(4) REQ'D

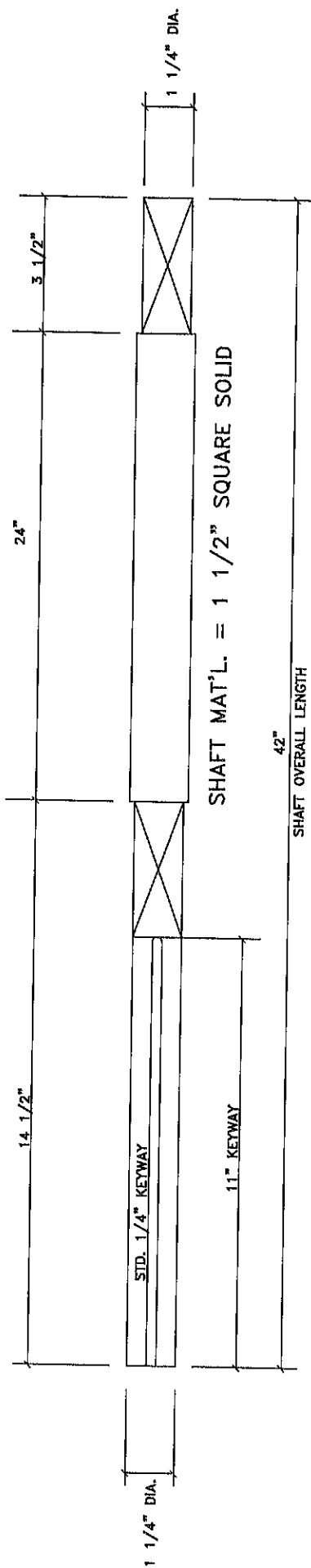
FORM DRAWING ONLY, THIS IS NOT TO SCALE !

DATE : 10/16/2025

DETAILER : DUSTIN CAGLE

MATL : T303 SS

****THIS IS A PART NUMBERED SHAFT****



DRIVE SHAFT DETAIL QTY. 1 REQ'D.



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Work Order Traveller
WORK ORDER ID: 121241-C-13/S

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Work Order ID	Part ID	Release	WantDate	Start Date	Finish Date	Qty	Drawing ID/Rev Engineer
121241-C-13/S	DFM500I18	5/21/2025	11/14/2025			1.00	



Drawing Rev:

D&F INCLINE CONVEYOR 18" WI

DENICE

Order ID:
Part ID:

Customer:

Ship To:

Shop Resources Type	Seq#	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/Rev
ENGINEERING ENGINEERING	10	1.00	1.00	0.00	0.00		



LASER SHOP LASER SHOP	20	1.00	1.00	0.00	0.00		
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SHOP1 SHOP1	30	1.00	1.00	0.00	0.00		
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Part ID/Sub ID	Piece#	Date Reqd	Unit Of Measur	Qty Reqd	Qty Due	Issue
01.S101 3/16" PLATE SS 48X120	10	5/21/2025	4X10	0.00	0.00	_____
01.S104	20	5/21/2025	5X10	0.00	0.00	_____



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Work Order ID	Part ID	Release	WantDate	Start Date	Finish Date	Qty	Drawing ID/Rev Engineer
	3/16" PLATE SS 60X120						
	01.S108 1/4" PLATE SS 48X120	30	5/21/2025	4X10		0.00	0.00 _____
	01.S111 1/4" PLATE SS 60X120	40	5/21/2025	5X10		0.00	0.00 _____
	01.S117 10GA SHEET SS 48X120	50	5/21/2025	4X10		0.00	0.00 _____
	01.S119 10GA SHEET SS 60X120	60	5/21/2025	5X10		0.00	0.00 _____
	01.S122 11GA SHEET SS 48X120	70	5/21/2025	4X10		0.00	0.00 _____
	01.S124 11GA SHEET SS 60X120	80	5/21/2025	5X10		0.00	0.00 _____
	01.S127 12GA SHEET SS 48X120	90	5/21/2025	4X10		0.00	0.00 _____
	01.S129 12GA SHEET SS 60X120	100	5/21/2025	5X10		0.00	0.00 _____
	01.S132 14GA SHEET SS 48X120	110	5/21/2025	4X10		0.00	0.00 _____
	01.S134 14GA SHEET SS 60X120	120	5/21/2025	5X10		0.00	0.00 _____
	02.RR206 ROUND ROD 1/2" SS	130	5/21/2025	FT		0.00	0.00 _____
	02.RR208 ROUND ROD 3/4" 304 SS	140	5/21/2025	FT		0.00	0.00 _____
	03.A612 ANGLE IRON 2" X 2" X 1/4" SS	200	5/21/2025	FT		0.00	0.00 _____
SHOP2	40	1.00	1.00	0.00	0.00		
SHOP2							





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Work Order ID	Part ID	Release	WantDate	Start Date	Finish Date	Qty	Drawing ID/Rev Engineer
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Part ID/Sub ID	Piece#	Date Req'd	Unit Of Measur	Qty Req'd	Qty Due	Issue
06.S00070 LEG INSERT 1-1/2"X 1-1/2" X 1/2"* 3/4" THDS.	10	5/21/2025	EA	4.00	4.00	_____
06.S0421 SLIDE QUICK CONNECT TAKEUP 4 FT REQ'D (AMW) 7/16" SQUARE BAR QTY. OF (4) REQ'D PER ASSY	80	5/21/2025	EA	0.00	0.00	_____
06.S0411 CONE LINE BRACKET PIN 3/8* FOR SINGLE & DOUBLE BRACKETS (LOW PROFILE, TO HOLD DOWN PLASTIC BUT BE REMOVABLE) PIN 3/8"DX3/4"L	90	5/21/2025	EA	0.00	0.00	_____

SHOP3	50	1.00	1.00	0.00	0.00
SHOP3					



Part ID/Sub ID	Piece#	Date Req'd	Unit Of Measur	Qty Req'd	Qty Due	Issue
02.SB402 SQUARE BAR 1/4" SS FOR GEARBOXES	10	5/21/2025	FT	0.00	0.00	_____
S00371-S LEG ADJUSTER 9"X3/4" ATR W/SS PAD 10GA* SWIVEL TYPE	50	5/21/2025	EA	4.00	4.00	_____
S00421A DRIVE DRIP PAN 30" X 11" (FOR NORD\STOBER GEARBOXES)	60	5/21/2025	EA	1.00	1.00	_____
06.S00421HA SS DRIP PAN HANGER 1"W FLAT BAR W/ 7/16"H* 1"W FLAT BAR WITH 7/16" HOLE 6.75" OVERAL LENGTH	80	5/21/2025	EA	2.00	2.00	_____

UHMW PARTS	60	1.00	1.00	0.00	0.00
UHMW PARTS					



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Part ID/Sub ID	Piece#	Date Req'd	Unit Of Measur	Qty Req'd	Qty Due	Issue
06.P850941225 UHMW WEARSTRIP 1" X 1-1/2"	40	5/21/2025	FT	10.00	10.00	_____
06.P8508436 UHMW SHOE RETURN 6" X 1-1/2" X 1"	50	5/21/2025	EA	4.00	4.00	_____
UHMW L-SHAPE SHOE, SEE DWG	60	5/21/2025		2.00	2.00	_____
UHMW INDENT & CTR DIV AT DIP TANK, SEE DWG	70	5/21/2025		3.00	3.00	_____
UHMW INDENT & CTR DIV AT INCLINE, SEE DWG	80	5/21/2025		3.00	3.00	_____
UHMW INDENT & CTR DIV AT DISCHARGE, SEE DWG	90	5/21/2025		3.00	3.00	_____
UHMW L-SHAPED CWAY AT DIP TANK (2) REQ'D 1LH-1RH, SEE DWG	100	5/21/2025		2.00	2.00	_____
UHMW CTR CWAY AT DIP TANK, SEE DWG	110	5/21/2025		3.00	3.00	_____
UHMW CWAY UPR RAD, SEE DWG	120	5/21/2025		5.00	5.00	_____
UHMW C-SHAPED RWAY AT DIP TANK (2) REQ'D 1LH-1RH, SEE DWG	130	5/21/2025		2.00	2.00	_____
UHMW CTR RWAY AT DIP TANK, SEE DWG	140	5/21/2025		1.00	1.00	_____

Work Order ID	Part ID	Release	WantDate	Start Date	Finish Date	Qty	Drawing ID/Rev Engineer
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SUB-ASSY 1	70	1.00	1.00	0.00	0.00
SUB-ASSY 1					



SUB-ASSY 2	80	1.00	1.00	0.00	0.00
SUB-ASSY 2					



FINAL ASSEM	90	1.00	1.00	0.00	0.00
FINALASSEMB					



Part ID/Sub ID	Piece#	Date	Reqd	Unit Of Measur	Qty Reqd	Qty Due	Issue
BELT - 800S 24"W PERF FT (11/32") AC WHITE W/ WHITE AC RODS 4" NO-CLING FLIGHTS, 12"C, 1.30"I, 2"CN	10	5/21/2025			27.00	27.00	
37.1XI	20	5/21/2025	EA		1.00	1.00	
1HP XTREME 143TC 1800RPM INV DUTY* STAINLESS STEEL XTREME RPM: 1800 FOOT OPTION: FOOTLESS FRAME: 143TC ENCLOSURE: TEFC RATING: INVERTER DUTY ELECTRICAL: 3 PHASE 460V ENCAPSULATED: ENCAPSULATED							



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Work Order ID	Part ID	Release	WantDate	Start Date	Finish Date	Qty	Drawing ID/Rev Engineer
	37.4SJ2	30	5/21/2025	EA		1.00	1.00 _____
	STERLING SS HEL BEVEL SYMMETRICAL 32:1* STERLING SYMMETRICAL STAINLESS STEEL SMOOTH BODY 403 HELICAL BEVEL 32:1 31.539:1 (EXACT) 140TC W/ TORQUE ARM						
	37.SSK04125U	50	5/21/2025	EA		1.00	1.00 _____
	SYMMETRICAL BUSHING 1-1/4" FOR SSK04 HE* SSK04-1.250UTBK STAINLESS STEEL 1-1/4" SYMMETRICAL BUSHING KIT FOR SIZE SSK04 HELICAL BEVEL						
	06.DRK	60	5/21/2025	EA		1.00	1.00 _____
	DRIVE RESTRAINT KIT						
	31.2808	70	5/21/2025	EA		5.00	5.00 _____
	SPROCKET 800S 8T 1.5"SB 5.2"PD* PART #S3D8 G5CPE7 NG EZ CLEAN MOLDED SPROCKET						
	31.2808SP	80	5/21/2025	EA		5.00	5.00 _____
	SPROCKET 800S 8T 1.5"RB 5.2"PD						
	15.143	100	5/21/2025	EA		3.00	3.00 _____
	SANITARY 3" SS ROLL TYPE FERRULE						
	31.91121	110	5/21/2025	EA		6.00	6.00 _____
	RETAINER SNAP RING 1.5" SS* (SH-206SS)						
		140	5/21/2025			0.00	0.00 _____
	BEARING ASSEMBLY						
	35.UCF207.20	160	5/21/2025	EA		2.00	2.00 _____
	KML 1-1/4" SS BEARING 4-BOLT FLG						
	10.1010724	200	5/21/2025	EA		8.00	8.00 _____
	HHC/SCREW 7/16-14 X 1-1/2" SS						
	10.10407	210	5/21/2025	EA		8.00	8.00 _____

Work Order ID	Part ID	Release	WantDate	Start Date	Finish Date	Qty	Drawing ID/Rev	Engineer
NON-TAXABLE								
		930	5/21/2025			0.00	0.00	_____
D & F STANDADRD ESTOP -								
45.800F1YP1	940	5/21/2025	EA			2.00	2.00	_____
ALLEN BRADLEY E-STOP STATION								
10.1080808	950	5/21/2025	EA			8.00	8.00	_____
SOCKET CAP SCREW 8-32 X 1/2" SS*								
8C50KCS3								
10.10808N	960	5/21/2025	EA			8.00	8.00	_____
NYLON LOCK NUT 8-32 SS*								
8CNNE3								
		1400	5/21/2025			0.00	0.00	_____
MISCELLANEOUS -								
10.1011013	1410	5/21/2025	EA			56.00	56.00	_____
HH LAG SCREW SS 1/4 X 1"								
NON TAXABLE								
10.1060432	1430	5/21/2025	EA			22.00	22.00	_____
MACH SCREW 1/4"- 20 X 2" SS*								
PHILLIPS FLAT HEAD #72718								
10.1060424	1450	5/21/2025	EA			12.00	12.00	_____
MACH SCREW 1/4"-20 X 1-1/2" SS*								
PHILLIPS FLAT HEAD								
10.10504	1510	5/21/2025	EA			34.00	34.00	_____
HEX NYLON LOCK NUT 1/4"-20 SS								
NON-TAXABLE								
10.1010616	1560	5/21/2025	EA			8.00	8.00	_____
HHC/SCREW 3/8-16 X 1" SS								
FASTENAL P/N 1170105								
(NON-TAXABLE)								
10.10106S24	1580	5/21/2025	EA			4.00	4.00	_____
STUD TFL SS 3/8-16 X 1-1/2"								



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Work Order ID	Part ID	Release	WantDate	Start Date	Finish Date	Qty	Drawing ID/Rev Engineer
	10.10506	1620	5/21/2025	EA		10.00	10.00 _____
	HEX NYLON LOCK NUT 3/8"-16 SS						
	10.10306	1630	5/21/2025	EA		14.00	14.00 _____
	LOCK WASHER 3/8" SS						
	NON-TAXABLE						
	10.10206	1640	5/21/2025	EA		10.00	10.00 _____
	HEX NUT 3/8-16 SS						
	NON TAXABLE						
	S00425	1790	5/21/2025	EA		22.00	22.00 _____
	SPACER 1/4" X 3/4" X 5/16"ID						
	10.313	1810	5/21/2025	EA		20.00	20.00 _____
	PHILLIPS FLAT HD/SMS #10 X 1" SS						
	NON-TAXABLE						
	06.JACKCHAIN	1870	5/21/2025	FT		12.00	12.00 _____
	JACK CHAIN SS 304 #3617T5*						
	(NOT FOR LIFTING!)						
	47.020124	1880	5/21/2025	EA		10.00	10.00 _____
	SET COLLAR 1-1/2" SS						
	10.98404A132	1890	5/21/2025	EA		12.00	12.00 _____
	QUICK RELEASE PIN W/ RING GRIP SS 1/4"D 1-3/16"L*						
	#98404A132						
	15.183	1900	5/21/2025	EA		1.00	1.00 _____
	SANITARY 3" SS CAP FOR THE CLAMP						
	15.173	1910	5/21/2025	EA		1.00	1.00 _____
	SANITARY 3" SS HEAVY DUTY CLAMP						
	15.163	1920	5/21/2025	EA		1.00	1.00 _____
	SANITARY 3" RUBBER GASKET						
SHIPPING	100	1.00	1.00	0.00	0.00		
SHIPPING							





D&F EQUIPMENT SALES, INC - ALABAMA
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Work Order ID	Part ID	Release	WantDate	Start Date	Finish Date	Qty	Drawing ID/Rev Engineer
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OS MACHINE	110	1.00	1.00	0.00	0.00		
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Part ID/Sub ID	Piece#	Date Req'd	Unit Of Measur	Qty Req'd	Qty Due	Issue
06.DS2415-1.25 SHAFT 24" DRIVE WITH 1-1/4 JOURNAL	20	5/21/2025	EA	1.00	1.00	_____
28 3/4" IDLE SHAFT	30	5/21/2025		1.00	1.00	_____
1/2" HOLES TO BE DRILLED IN FLIGHTS, SEE DWG	40	5/21/2025		1.00	1.00	_____

REWORK-S REWORK-S	120	1.00	1.00	0.00	0.00		
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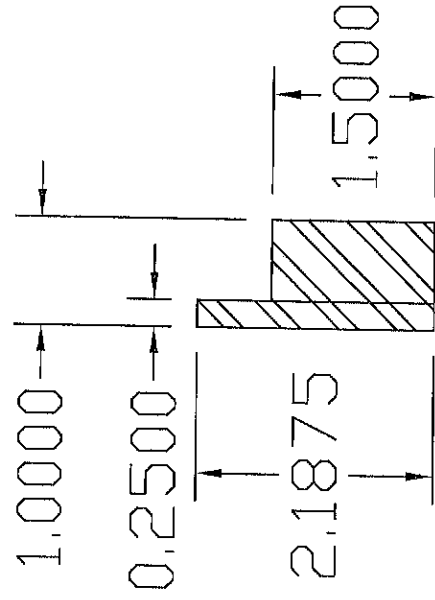
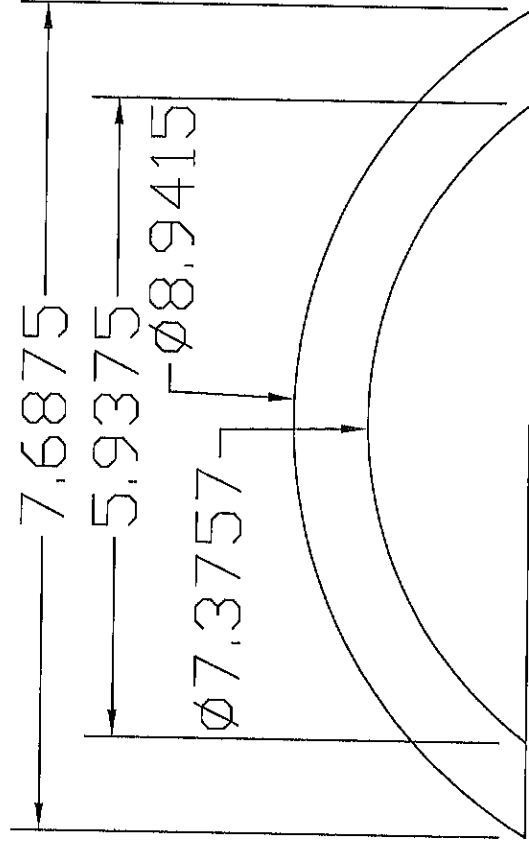


REWORK-E	130	1.00	1.00	0.00	0.00		
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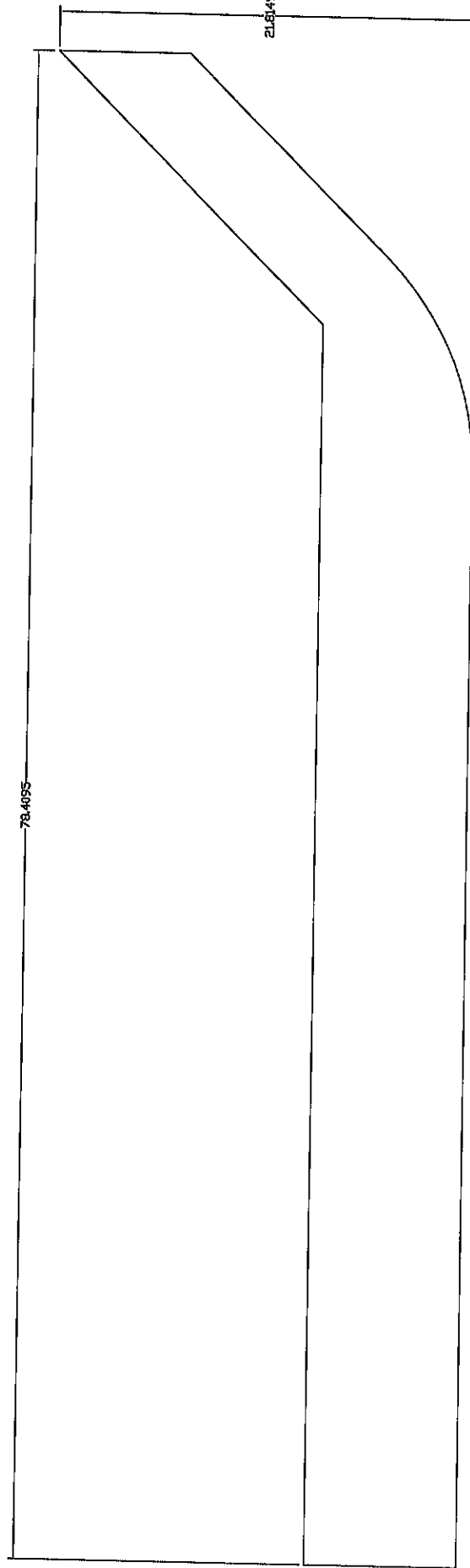


REWORK-P	140	1.00	1.00	0.00	0.00		
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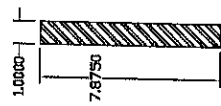


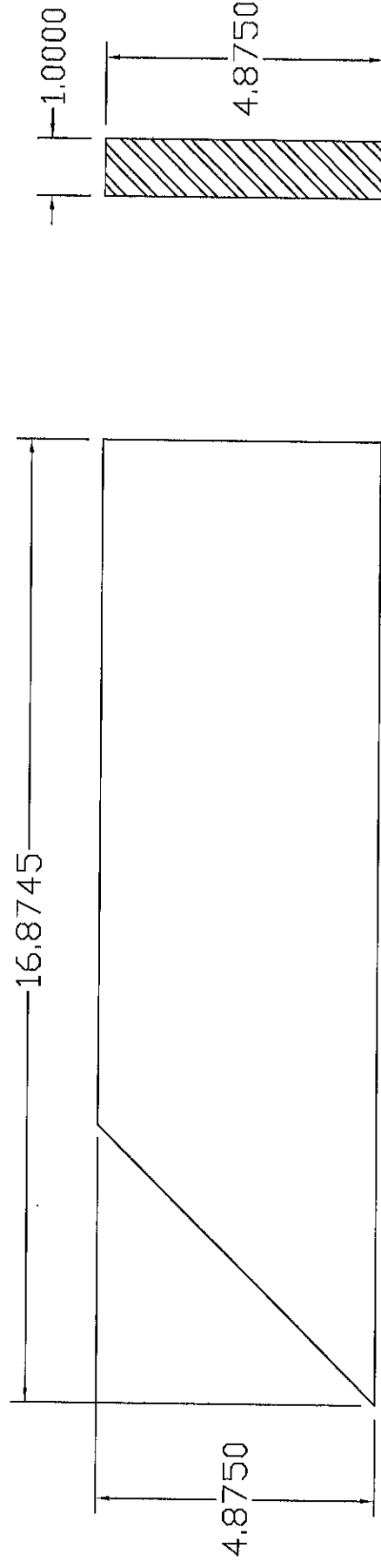


WAYNE FARMS - UNION SPRINGS, AL
 C121241-C-13
 UHMW L-SHAPE SHOE
 (2) REQ'D

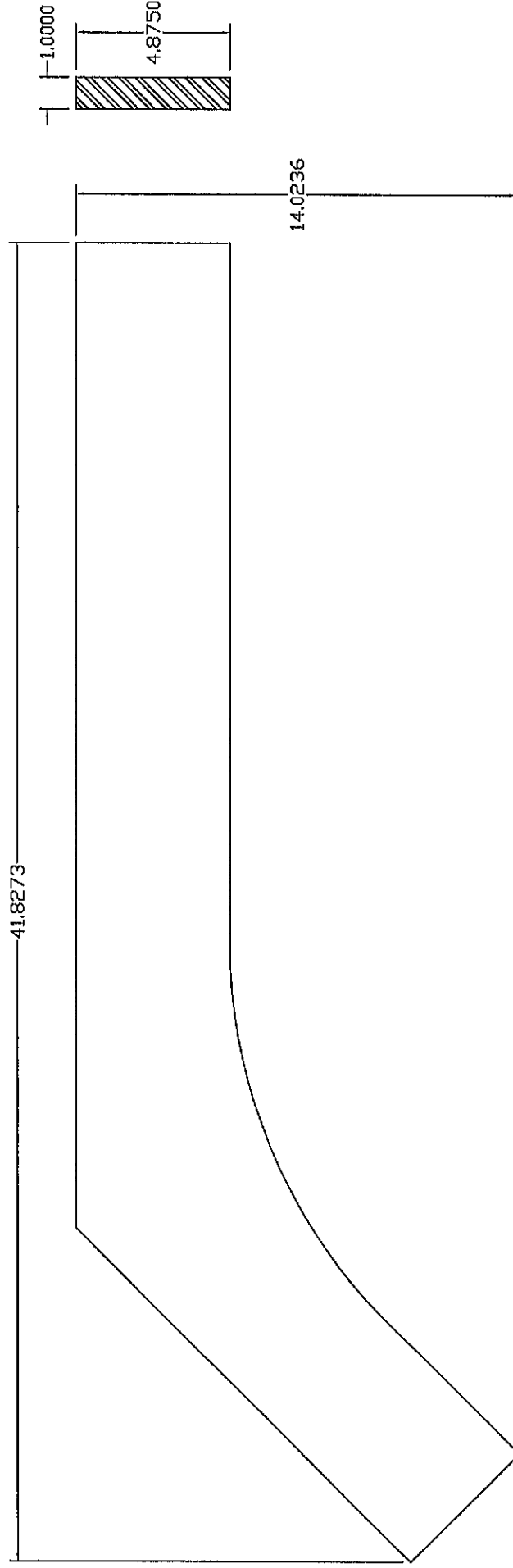


WAYNE FARMS - UNION SPRINGS, AL
C121241-C-13
UHMW INDENT & CTR DIV AT DIP TANK
(3) REQ'D

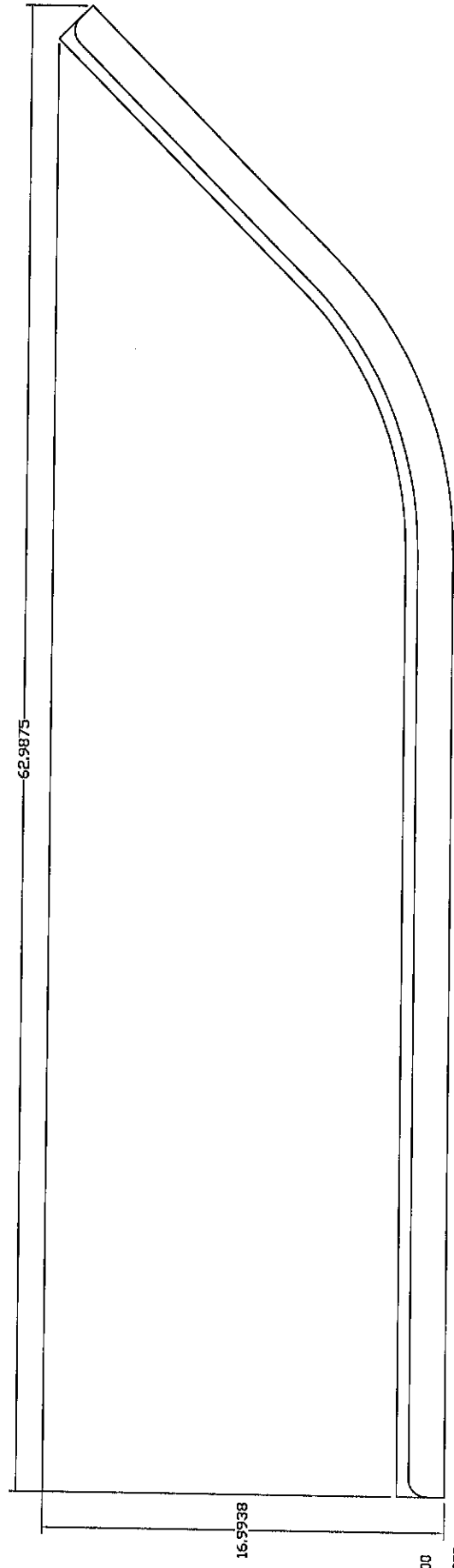




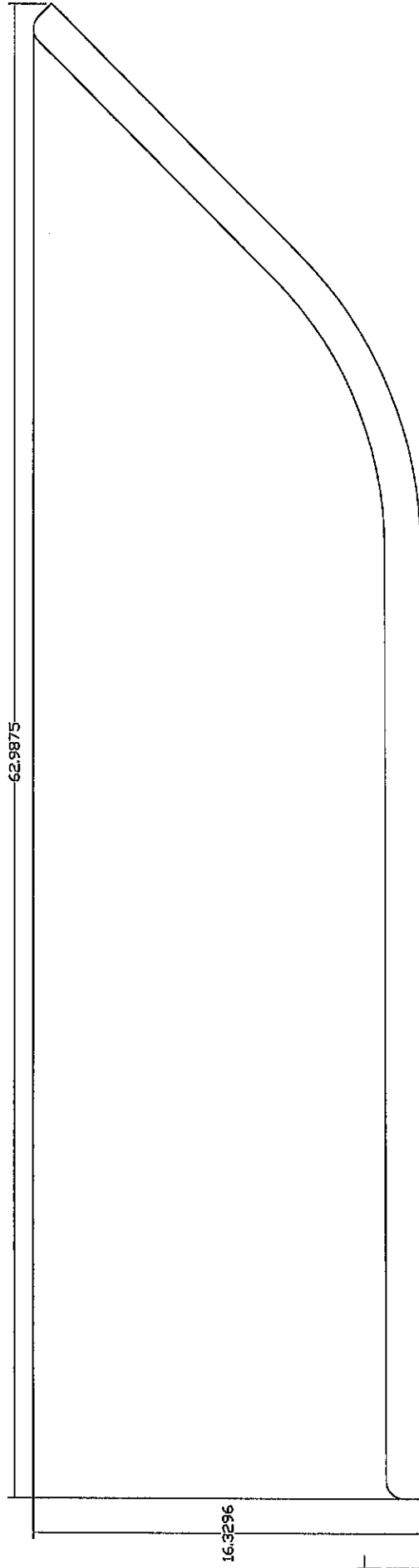
WAYNE FARMS - UNION SPRINGS, AL
C121241-C-13
UHMW INDENT & CTR DIV AT INCLINE
(3) REQ'D



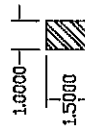
WAYNE FARMS - UNION SPRINGS, AL
C121241-C-13
UHMW INDENT & CTR DIV AT DISCHARGE
(3) REQ'D

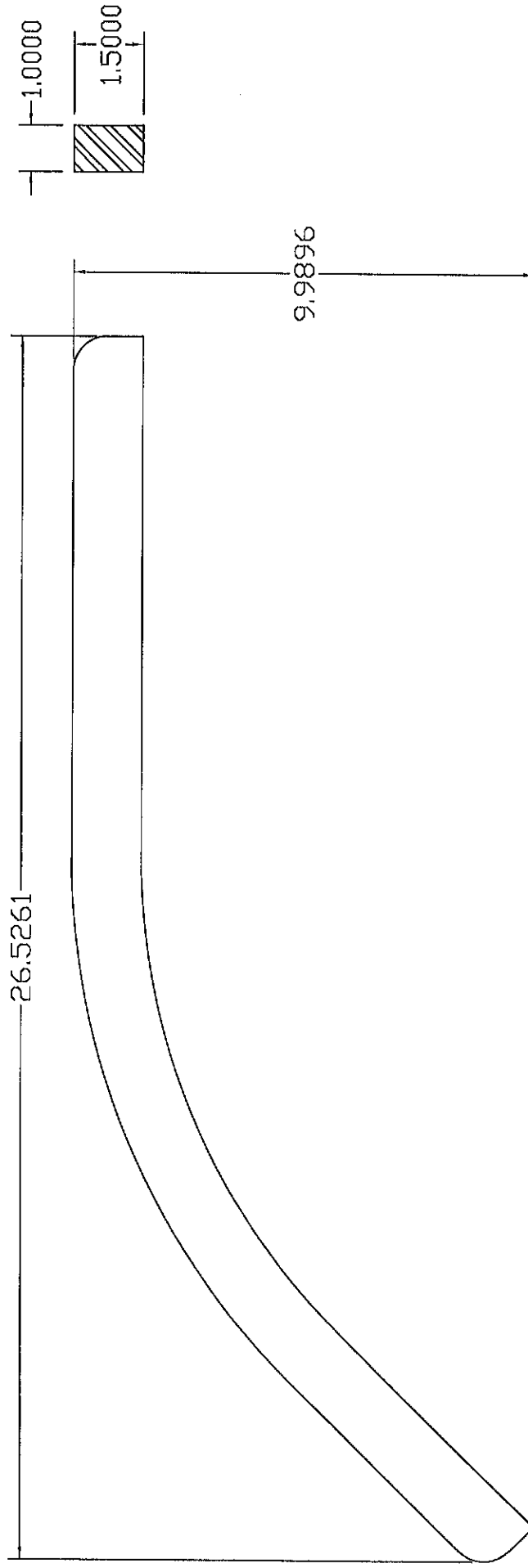


WAYNE FARMS - UNION SPRINGS, AL
C121241-C-13
UHMW L-SHAPED CWAY AT DIP TANK
(2) REQ'D 1LH-1RH

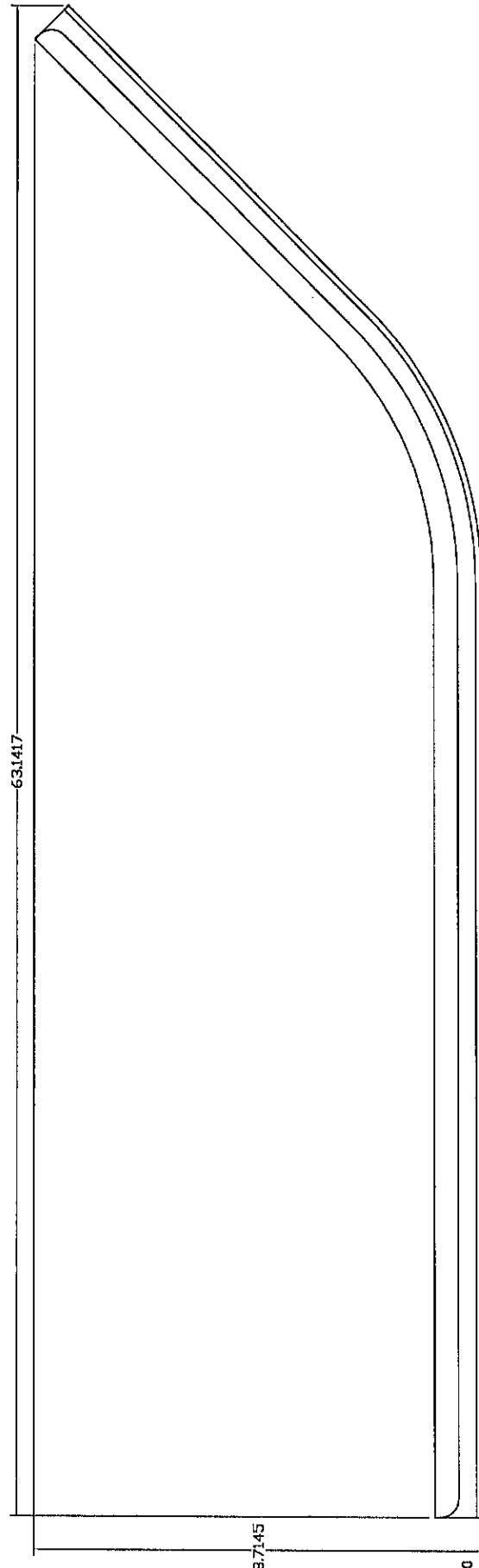


WAYNE FARMS - UNION SPRINGS, AL
C121241-C-13
UHMW CTR CWAY AT DIP TANK
(3) REQ'D

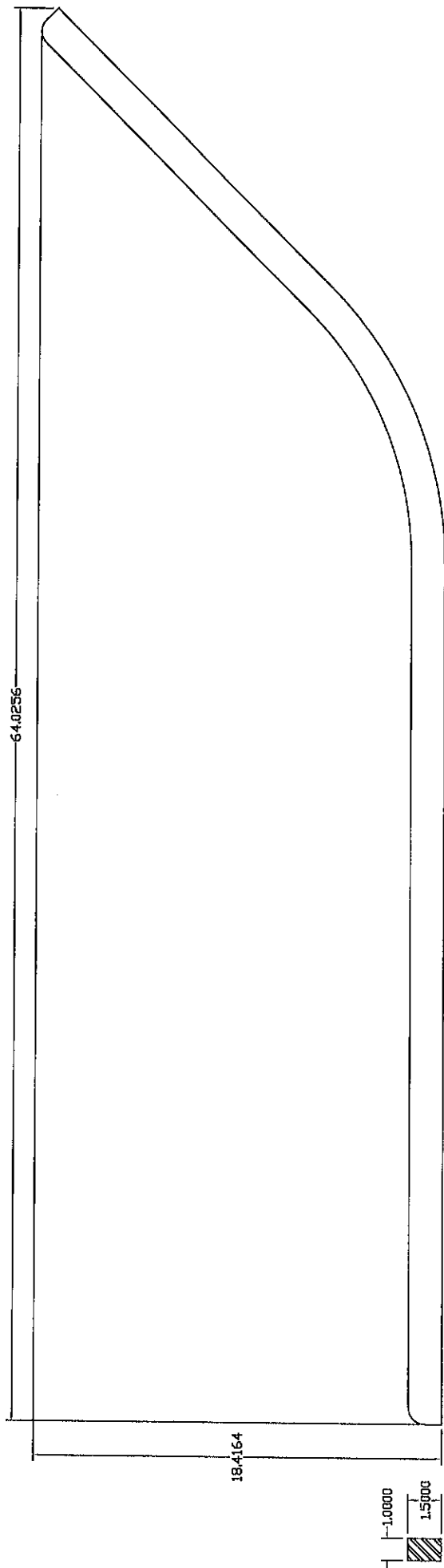




WAYNE FARMS - UNION SPRINGS, AL
C121241-C-13
UHMW CWAY UPR RAD
(5) REQ'D



WAYNE FARMS - UNION SPRINGS, AL
C121241-C-13
UHMW C-SHAPED RWAY AT DIP TANK
(2) REQ'D 1LH-1RH



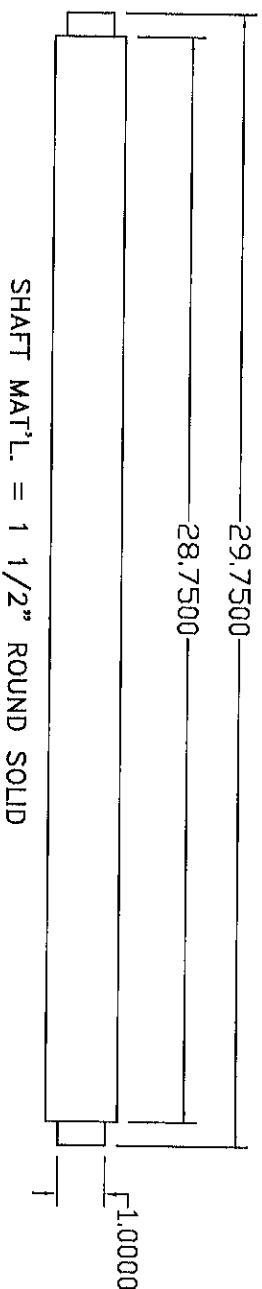
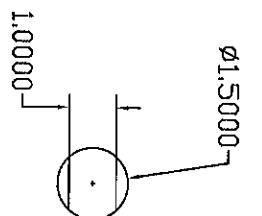
WAYNE FARMS - UNION SPRINGS, AL
C121241-C-13
UHMW CTR RWAY AT DIP TANK
(1) REQ'D

STD. 1 1/2" ROUND SOLID SHAFT

JOB NUMBER : C121241-C-15
CUSTOMER : WAYNE FARMS
LOCATION : UNION SPRINGS, AL

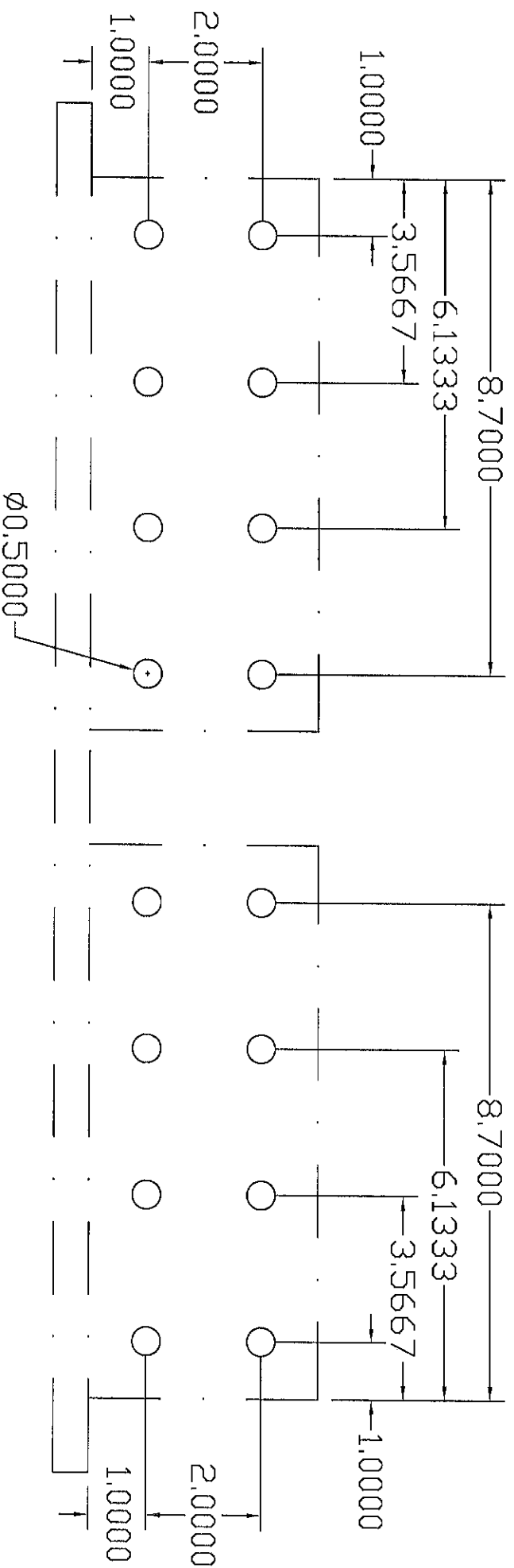
DATE : 10/16/2025
MATERIAL : T303 SS

DETAILER : DUSTIN CAGLE
SHOP CHECKER :



SHAFT MATERIAL = 1 1/2" ROUND SOLID

IDLE SHAFT DETAIL QTY. 1 REQ'D.



WAYNE FARMS - UNION SPRINGS, AL
 C121241-C-13
 1/2" HOLES TO BE DRILLED IN FLIGHTS

JOB NAME

WAYNE FARNS

JOB NUMBER

121241-C-13

MATERIAL SIZE

2x1/4 ANGLE

PIECES	LENGTH	COPE/ANGLE	LH + RH
2	4'-2 3/4	45° OE	2L-2R
2	2'-6 1/4	SC	
1	4'-8	SC	

1 1'-5 2 1/2" Sanitary pipe
SC

1 4" 3" Sch 40 pipe
SC w/ 7/16 hole

1 11" 3/8 RR
SC Pol - 2"

6 3 1/16" 3/8 ATR
SC

2 3/4" 1/2 RR
SC