

EQUIPMENT SPEC SHEET

10/20/25
D&F
EQUIPMENT
SALES, INC.
RK

NAME & LOCATION		WAYNE FARMS UNION SPRING, AL		CUSTOMER NUMBER		C121241		
ITEM NUMBER		C-37		ITEM SERIAL NUMBER		C121241-C-37		
ENGINEER		GARY CAMBRON		SALESMAN		HEATH MORROW		
EQUIPMENT TYPE		BONELESS BREAST INCLINE CONVEYOR		CAD TECH DESIGNER		KYLE HANCOCK		
				CAD TECH DETAILER		KYLE HANCOCK		
1	BELT MANUF.	INTRALOX	2	SERIES	800S	3	BELT TYPE	OH FT
4	BELT LENGTH	52'	5	BELT COLOR	WHITE	6	BELT MATERIAL	AC (Acetal)
7	FRICTION SPACING	N/A	8	BELT INDENT	N/A	9	CENTER NOTCH	N/A
10	BELT WIDTH	12"	11	WEARSTRIP	1"X1-1/2" UHMW	12	BELT PIN MAT.	WHITE AC (Acetal)
13	BELT FLIGHTS	YES	14	FLIGHT HEIGHT	3" 4"	15	FLIGHT TYPE	SCOOP
16	FLIGHT CENTERS	12"	17	FLIGHT INDENT	1.3"	18	CENTER NOTCH	N/A
19	T.O.B. INFEED	24"	20	T.O.B. DISCHARGE	102"			
21	IDLE SPROCKET	8 TOOTH	22	PITCH DIAMETER	5.2" PD	23	BORE SIZE/TYPE	1-1/2" SQUARE
24	DRIVE SPROCKET	8 TOOTH	25	PITCH DIAMETER	5.2" PD	26	BORE SIZE/TYPE	1-1/2" SQUARE
27	SPROCKETS @ DRV	3	28	SPROCKETS @ IDLE	3	29	BELT SCRAPE	NO
30	BELT WASHER	YES	31	DRIP PAN	YES	32	DRIP PAN @ DRIVE	YES
33	DRIVE SIDE	CENTER (LEFT)	34	DRIVE TYPE	EXTREME DUTY	35	MTR/GB FRAME	143TC/145TC
36	MOTOR	STERLING	37	HORSEPOWER	1 HP	38	FPM	75.6 FPM
39	GEARBOX	K343	40	RATIO	32:1	41	MULTIPLIER	NO
42	EQUIP. MAT.	1/4" SS	43	LEGS	2" ANGLE	44	TAKE UP	CATENARY SAG

PARTS and or MATERIAL UNIQUE TO THIS ITEM(S) / SPECIAL DESIGN SPECS (Please explain)

SAFETY LABELS AND E-STOPS TO BE LOCATED AS SHOWN.

THIS ITEM GETS A DRIVE RESTRAINT KIT

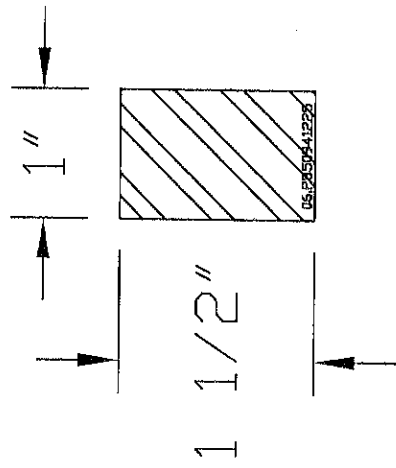
ETCHED METAL SAFETY LABELS.

DRAWING COMPLETION DATE

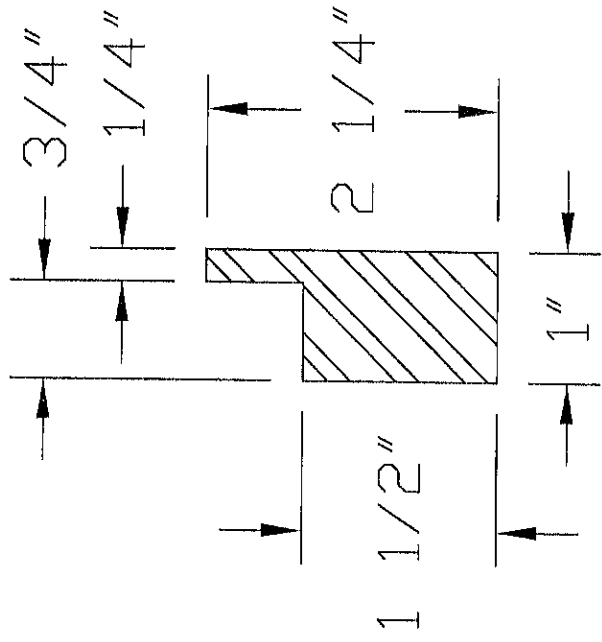
10/17/2025

DELIVERY DATE

11/21/2025



06.P850941225 (50) FT REQ'D



06.P8509495901LHD (20) FT REQ'D

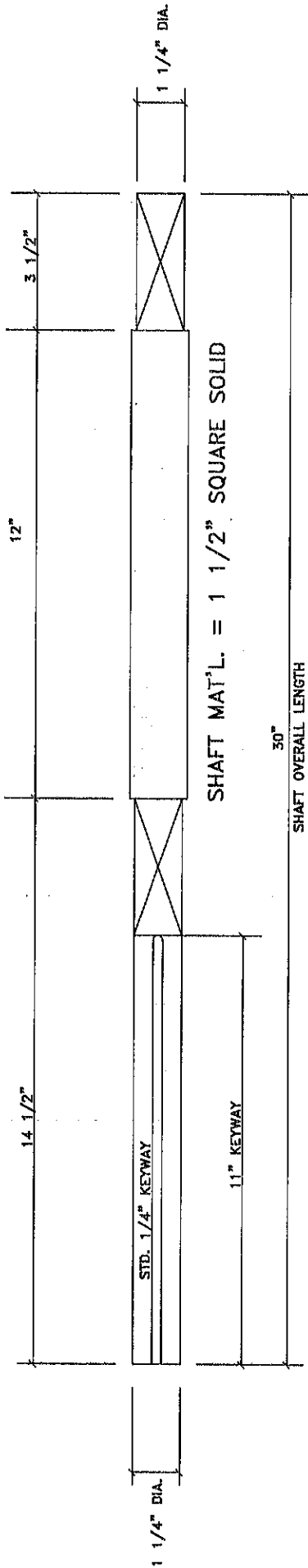
STD. 1 1/2" SQUARE SOLID SHAFT

FORM DRAWING ONLY, THIS IS NOT TO SCALE !

JOB NUMBER : C121241-C-37
CUSTOMER : WAYNE FARMS
LOCATION : UNION SPRINGS, AL

DATE : 10/17/2025
MATERIAL : T303 SS

DETAILER : KYLE HANCOCK
SHOP CHECKER :



DRIVE SHAFT DETAIL QTY. 1 REQ'D.

THIS IS A PART NUMBERED ITEM

STD. 1 1/2" SQUARE SOLID SHAFT

FORM DRAWING ONLY, THIS IS NOT TO SCALE !

JOB NUMBER : C121241-C-57

CUSTOMER : WAYNE FARMS

LOCATION : UNION SPRINGS, AL

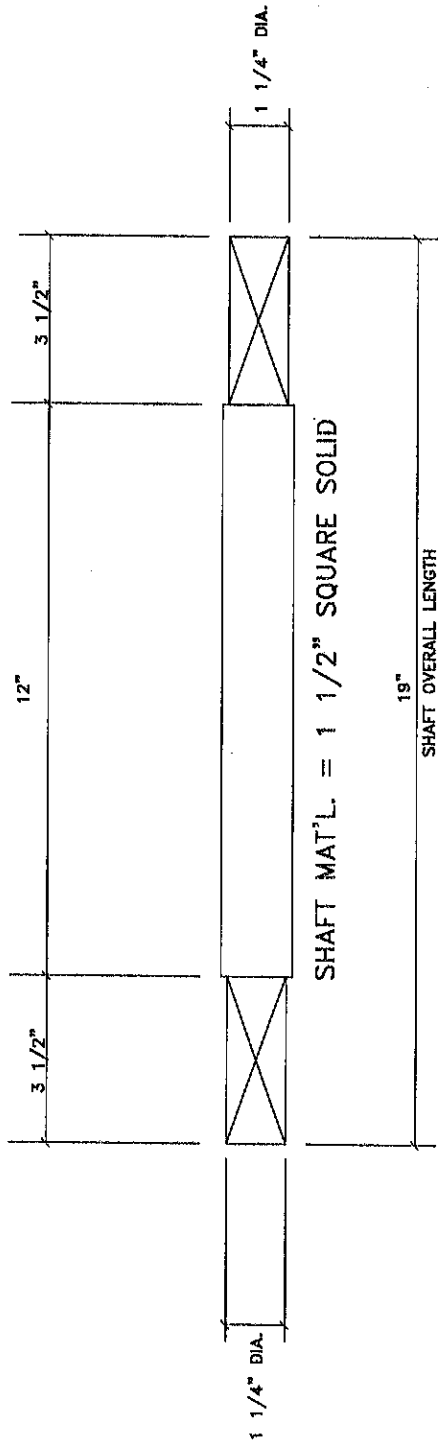
DATE : 10/17/2025

MAT'L : T303 SS

DETAILER : KYLE HANCOCK

SHOP CHECKER :

THIS IS A PART NUMBERED ITEM



IDLE SHAFT DETAIL QTY. 2 REQ'D.

STD. 1 1/2" SQUARE SOLID SHAFT



D&F EQUIPMENT SALES, INC - ALABAMA
Work Order Traveller
WORK ORDER ID: 121241-C-37/S

10/20/2025 9:56 AM
Page 1

Work Order ID	Part ID	Release	WantDate	Start Date	Finish Date	Qty	Drawing ID/Rev Engineer
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121241-C-37/S	DFM500I12	5/21/2025	11/14/2025			1.00	
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Drawing Rev:

D&F INCLINE CONVEYOR 12" WI

DENICE

Order ID:	Customer:	Ship To:
Part ID:		

Shop Resources Type	Seq#	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/Rev
ENGINEERING ENGINEERING	10	1.00	1.00	0.00	0.00		



LASER SHOP LASER SHOP	20	1.00	1.00	0.00	0.00		
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SHOP1 SHOP1	30	1.00	1.00	0.00	0.00		
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Part ID/Sub ID	Piece#	Date Reqd	Unit Of Measur	Qty Reqd	Qty Due	Issue
01.S101 3/16" PLATE SS 48X120	10	5/21/2025	4X10	0.00	0.00	_____
01.S104	20	5/21/2025	5X10	0.00	0.00	_____



D&F EQUIPMENT SALES, INC - ALABAMA
Work Order Traveller
WORK ORDER ID: 121241-C-37/S

10/20/2025 9:56 AM
Page 3

Work Order ID	Part ID	Release	WantDate	Start Date	Finish Date	Qty	Drawing ID/Rev Engineer
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05.T804	290	5/21/2025	FT		0.00	0.00	_____
TUBING SS 1"SQ X 11GA							

30.40706	330	5/21/2025	EA		1.00	1.00	_____
COUPLING SS 3/8"							

S00024	340	5/21/2025	EA		1.00	1.00	_____
TUBING END CAP - 1" SQ X 12 GA							

SHOP2	40	1.00	1.00	0.00	0.00		
SHOP2							



Part ID/Sub ID	Piece#	Date Req'd	Unit Of Measur	Qty Req'd	Qty Due	Issue
06.S00070	10	5/21/2025	EA	4.00	4.00	_____
LEG INSERT 1-1/2"X 1-1/2" X 1/2"*						
3/4" THDS.						

06.S0421	80	5/21/2025	EA	4.00	4.00	_____
SLIDE QUICK CONNECT TAKEUP 4 FT REQ'D						
(AMW) 7/16" SQUARE BAR QTY. OF						
(4) REQ'D PER ASSY						

SHOP3	50	1.00	1.00	0.00	0.00		
SHOP3							



Part ID/Sub ID	Piece#	Date Req'd	Unit Of Measur	Qty Req'd	Qty Due	Issue
02.SB402	10	5/21/2025	FT	0.00	0.00	_____
SQUARE BAR 1/4" SS						
FOR GEARBOXES						

06.S0415	20	5/21/2025	EA	2.00	2.00	_____
BELT WASH 12" SPLASH SHIELD STD 304						

S00371-S	50	5/21/2025	EA	4.00	4.00	_____
LEG ADJUSTER 9"X3/4" ATR W/SS PAD 10GA*						



D&F EQUIPMENT SALES, INC - ALABAMA
Work Order Traveller
WORK ORDER ID: 121241-C-37/S

10/20/2025
Page

9:56 AM
4

Work Order ID	Part ID	Release	WantDate	Start Date	Finish Date	Qty	Drawing ID/Rev Engineer
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SWIVEL TYPE

S00421A	60	5/21/2025	EA			1.00	1.00	
DRIVE DRIP PAN 30" X 11" (FOR NORDISTOBER GEARBOXES)								
06.S00421HA	80	5/21/2025	EA			2.00	2.00	
SS DRIP PAN HANGER 1"W FLAT BAR W/ 7/16"H* 1"W FLAT BAR WITH 7/16" HOLE 6.75" OVERAL LENGTH								
06.DRK	90	5/21/2025	EA			1.00	1.00	
DRIVE RESTRAINT KIT								

UHMW PARTS	60	1.00	1.00	0.00	0.00
UHMW PARTS					



Part ID/Sub ID	Piece#	Date Req'd	Unit Of Measur	Qty Req'd	Qty Due	Issue
06.P850941225	40	5/21/2025	FT	50.00	50.00	
UHMW WEARSTRIP 1" X 1-1/2"						
06.P8509495901LHD	50	5/21/2025	FT	20.00	20.00	
UHMW WEARSTRIP L-SHAPE 1"X2-1/4" W/ NOT*						
	60	5/21/2025		3.00	3.00	
UHMW CARRY LWR RAD, SEE PRINT						
	70	5/21/2025		3.00	3.00	
UHMW CARRY UPR RAD, SEE PRINT						
	80	5/21/2025		2.00	2.00	
UHMW RETURN LWR RAD, (2) REQ'D 1LH-1RH, SEE PRINT						
	90	5/21/2025		2.00	2.00	
UHMW RETURN UPR RAD (2) REQ'D 1LH-1RH, SEE PRINT						
	100	5/21/2025		10.00	10.00	
UHMW BEVELED INDENT, SEE PRINT						



D&F EQUIPMENT SALES, INC - ALABAMA
Work Order Traveller
WORK ORDER ID: 121241-C-37/S

10/20/2025
Page

9:56 AM
5

Work Order ID	Part ID	Release	WantDate	Start Date	Finish Date	Qty	Drawing ID/Rev Engineer
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			110 5/21/2025			2.00	2.00 _____
	UHMW INDENT LWR RAD (2) REQ'D 1LH-1RH, SEE PRINT						

			120 5/21/2025			40.00	40.00 _____
	UHMW INDENT, SEE PRINT						

			130 5/21/2025			2.00	2.00 _____
	UHMW INDENT UPR RAD, SEE PRINT						

			140 5/21/2025			4.00	4.00 _____
	UHMW WHEEL 10", SEE PRINT						

SUB-ASSY 1	70	1.00	1.00	0.00	0.00		
SUB-ASSY 1							



SUB-ASSY 2	80	1.00	1.00	0.00	0.00		
SUB-ASSY 2							



FINAL ASSEM	90	1.00	1.00	0.00	0.00		
FINALASSEMB							



Part ID/Sub ID	Piece#	Date Reqd	Unit Of Measur	Qty Reqd	Qty Due	Issue
		10 5/21/2025		52.00	52.00	_____

Work Order ID	Part ID	Release	WantDate	Start Date	Finish Date	Qty	Drawing ID/Rev	Engineer
BELTS - 800S 12"W OH FT WHITE AC W/ WHITE AC RODS 4" SCOOP FLIGHTS, 12" CENTERS, 1.30" INDENT								
37.1XI	20	5/21/2025	EA			1.00	1.00	
1HP XTREME 143TC 1800RPM INV DUTY*								
STAINLESS STEEL								
XTREME								
RPM: 1800								
FOOT OPTION: FOOTLESS								
FRAME: 143TC								
ENCLOSURE: TEFC								
RATING: INVERTER DUTY								
ELECTRICAL: 3 PHASE 460V								
ENCAPSULATED: ENCAPSULATED								
37.4SJ2	30	5/21/2025	EA			1.00	1.00	
STERLING SS HEL BEVEL SYMMETRICAL 32:1*								
STERLING SYMMETRICAL								
STAINLESS STEEL SMOOTH BODY								
403 HELICAL BEVEL								
32:1 31.539:1 (EXACT)								
140TC								
W/ TORQUE ARM								
37.SSK04125U	50	5/21/2025	EA			1.00	1.00	
SYMMETRICAL BUSHING 1-1/4" FOR SSK04 HE*								
SSK04-1.250UTBK								
STAINLESS STEEL								
1-1/4" SYMMETRICAL BUSHING KIT FOR								
SIZE SSK04 HELICAL BEVEL								
31.2808	80	5/21/2025	EA			9.00	9.00	
SPROCKET 800S 8T 1.5"SB 5.2"PD*								
PART #S3D8 G5CPE7 NG								
EZ CLEAN MOLDED SPROCKET								
15.142	100	5/21/2025	EA			2.00	2.00	
SANITARY 2" SS ROLL TYPE FERRULE								
31.91121	110	5/21/2025	EA			12.00	12.00	
RETAINER SNAP RING 1.5" SS*								
(SH-206SS)								
06.P40810	120	5/21/2025	EA			2.00	2.00	
BRASS TAKE UP 5/8-11 W/SS NUT								



D&F EQUIPMENT SALES, INC - ALABAMA
Work Order Traveller
WORK ORDER ID: 121241-C-37/S

10/20/2025
Page

9:56 AM
7

Work Order ID	Part ID	Release	WantDate	Start Date	Finish Date	Qty	Drawing ID/Rev Engineer
	95.0141902P	130	5/21/2025	EA		4.00	4.00 _____
	SPRAY NOZZLE 1/4 F8004-LN PLASTIC* ADDITIONAL PARTS REQ'D #S00202 & #06.S0415 NATURAL PVDF						
	BEARING ASSEMBLY	140	5/21/2025			0.00	0.00 _____
	35.UCF207.20	160	5/21/2025	EA		6.00	6.00 _____
	KML 1-1/4" SS BEARING 4-BOLT FLG						
	10.1010724	200	5/21/2025	EA		24.00	24.00 _____
	HHC/SCREW 7/16-14 X 1-1/2" SS						
	10.10407	210	5/21/2025	EA		24.00	24.00 _____
	FLAT WASHER 7/16" SS NON-TAXABLE						
	10.10507	220	5/21/2025	EA		24.00	24.00 _____
	HEX LOCK NUT 7/16"-14 SS						
	35.UCFL205.16	230	5/21/2025	EA		4.00	4.00 _____
	KML 1" SS BEARING 2-BOLT FLG						
	10.1010624	300	5/21/2025	EA		8.00	8.00 _____
	HHC/SCREW 3/8-16 X 1-1/2" SS						
	10.10406	310	5/21/2025	EA		8.00	8.00 _____
	FLAT WASHER 3/8" SS FASTENAL P/N 1171017 (NON-TAXABLE)						
	10.10506	320	5/21/2025	EA		8.00	8.00 _____
	HEX NYLON LOCK NUT 3/8"-16 SS						
	06.205.2-BOLT	400	5/21/2025	EA		4.00	4.00 _____
	SS BEARING COVER FITS 205 HOUSING 1" 2B* STAINLESS STEEL BEARING COVER, 2-BOLT PATTERN FITS 205 HOUSING FOR 1" BEARING (THIS IS A CLOSED COVER.)						
	06.207.4-BOLT	440	5/21/2025	EA		5.00	5.00 _____
	SS BEARING COVER FITS 207 HOUSING 1-1/4* STAINLESS STEEL BEARING COVER, 4-BOLT PATTERN FOR FLANGE STYLE BEARING						



D&F EQUIPMENT SALES, INC - ALABAMA
Work Order Traveller
WORK ORDER ID: 121241-C-37/S

10/20/2025 9:56 AM
Page 8

Work Order ID	Part ID	Release	WantDate	Start Date	Finish Date	Qty	Drawing ID/Rev Engineer
	FITS 207 HOUSING FOR 1-1/4", 1-3/8", 1-7/16" AND 1-5/16" (THIS IS A CLOSED COVER.)						
	06.BG1.25-4HOLE SS BEARING GUARD 1.25" 4-HOLE* STAINLESS STEEL (12 GAUGE) BEARING GUARD FOR 1-1/4" 4-HOLE BRG	510	5/21/2025	EA		4.00	4.00 _____
	540 STABILIZER / TORQUE ARM ASSEMBLY -	5/21/2025				0.00	0.00 _____
	37.207-UNI STABILIZER BRACKET UNIVERSAL FITS 207* UNIVERSAL FITS 207 HOUSING FOR 1-1/4" OR 1-7/16" SHAFT	550	5/21/2025	EA		1.00	1.00 _____
	06.207-GBC343L SS K343 SYMM/TLOCK GEARBOX COVER (LEFT)* 06.207-GBC343L SS K343 SYMMETRICAL / TAPER LOCK GEARBOX COVER (LEFT)* LEFT HAND HORIZONTAL MOUNTING ORIENTATION	560	5/21/2025	EA		1.00	1.00 _____
	10.1010616 HHC/SCREW 3/8-16 X 1" SS FASTENAL P/N 1170105 (NON-TAXABLE)	570	5/21/2025	EA		8.00	8.00 _____
	10.10306 LOCK WASHER 3/8" SS NON-TAXABLE	580	5/21/2025	EA		8.00	8.00 _____
	10.10507 HEX LOCK NUT 7/16"-14 SS	600	5/21/2025	EA		1.00	1.00 _____
	10.1010750 HHC/SCREW 7/16 X 3" SS	610	5/21/2025	EA		1.00	1.00 _____
	10.10407 FLAT WASHER 7/16" SS NON-TAXABLE	620	5/21/2025	EA		3.00	3.00 _____
	10.10307 LOCK WASHER 7/16" SS	630	5/21/2025	EA		2.00	2.00 _____



D&F EQUIPMENT SALES, INC - ALABAMA
Work Order Traveller
WORK ORDER ID: 121241-C-37/S

10/20/2025
Page

9:56 AM
10

Work Order ID	Part ID	Release	WantDate	Start Date	Finish Date	Qty	Drawing ID/Rev Engineer
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	47.02116 SET COLLAR 1" SS	1790	5/21/2025	EA		8.00	8.00 _____
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SHIPPING SHIPPING	100	1.00	1.00	0.00	0.00		
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OS MACHINE	110	1.00	1.00	0.00	0.00		
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Part ID/Sub ID	Piece#	Date Req'd	Unit Of Measur	Qty Req'd	Qty Due	Issue
06.IS1215-1.25 SHAFT 12" IDLE WITH 1-1/4 JOURNAL	10	5/21/2025	EA	2.00	2.00	_____
06.DS1215-1.25 SHAFT 12" DRIVE WITH 1-1/4 JOURNAL	50	5/21/2025	EA	1.00	1.00	_____

REWORK-S REWORK-S	120	1.00	1.00	0.00	0.00		
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REWORK-E	130	1.00	1.00	0.00	0.00		
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REWORK-P	140	1.00	1.00	0.00	0.00		
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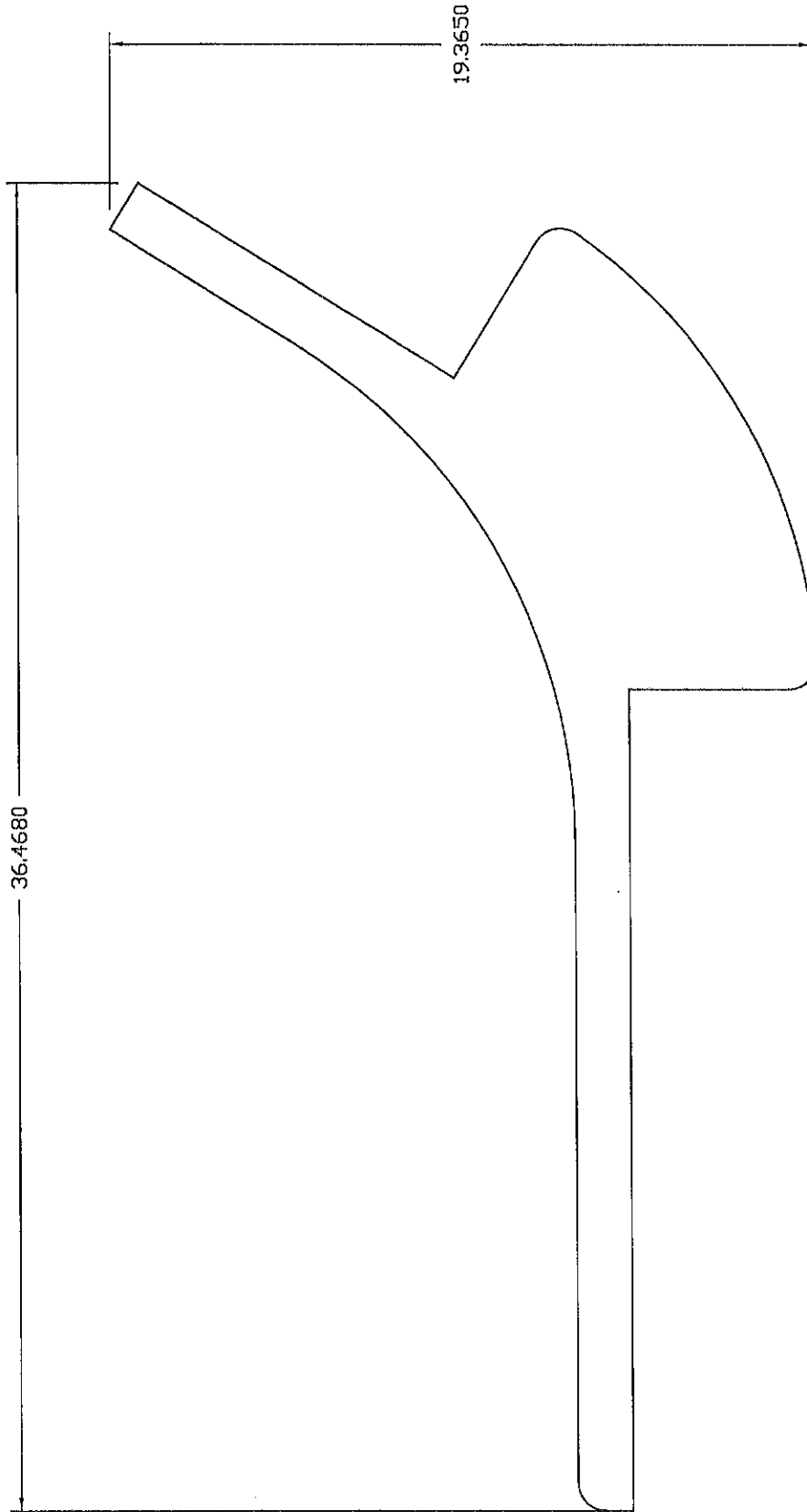


D&F EQUIPMENT SALES, INC - ALABAMA
Work Order Traveller
WORK ORDER ID: 121241-C-37/S

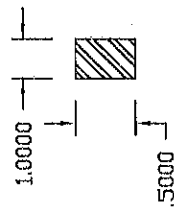
10/20/2025 9:56 AM
Page 11

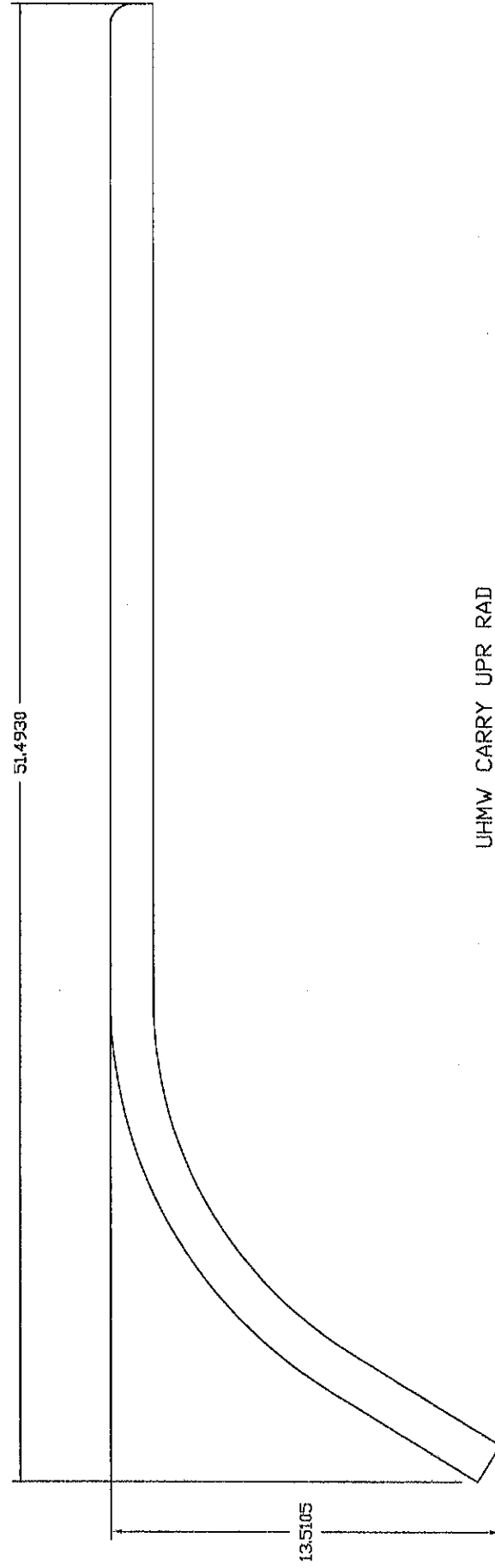
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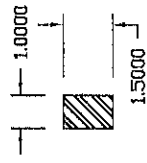


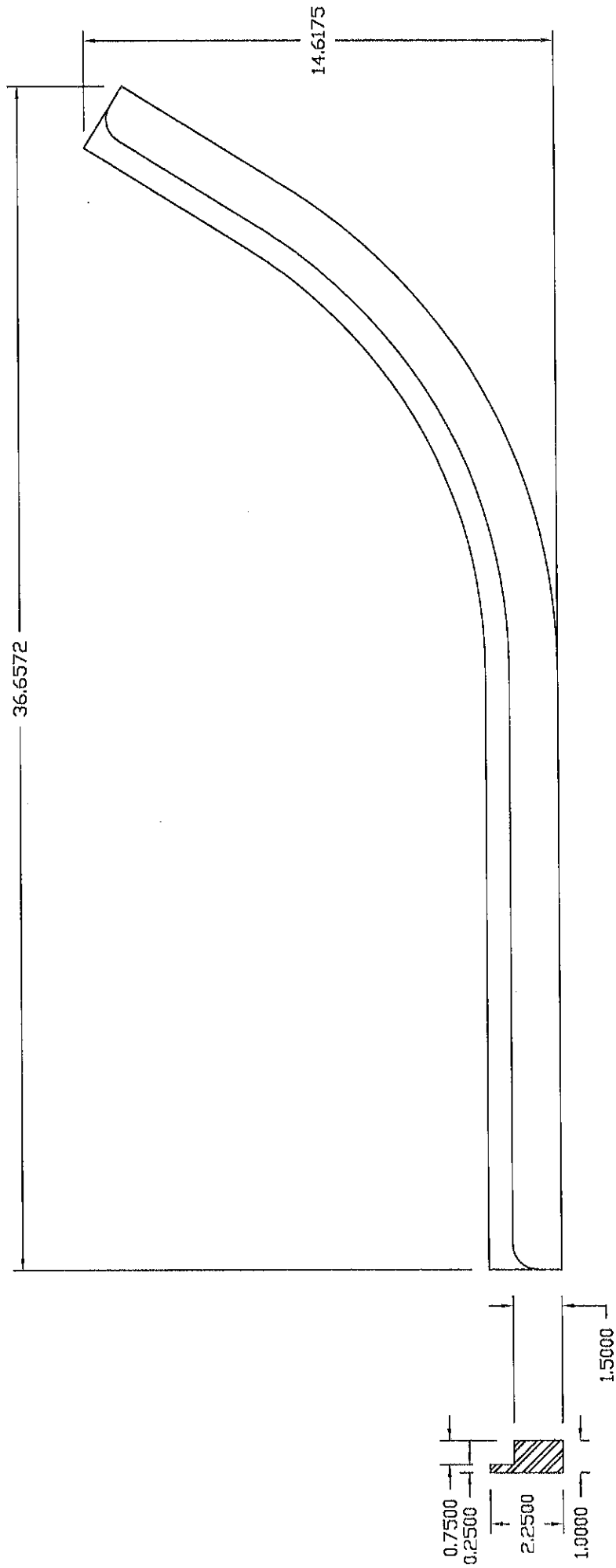
UHMW CARRY LWR RAD
(3) REQ'D
WAYNE FARMS-UNION SPRINGS, AL
C121241-C-37



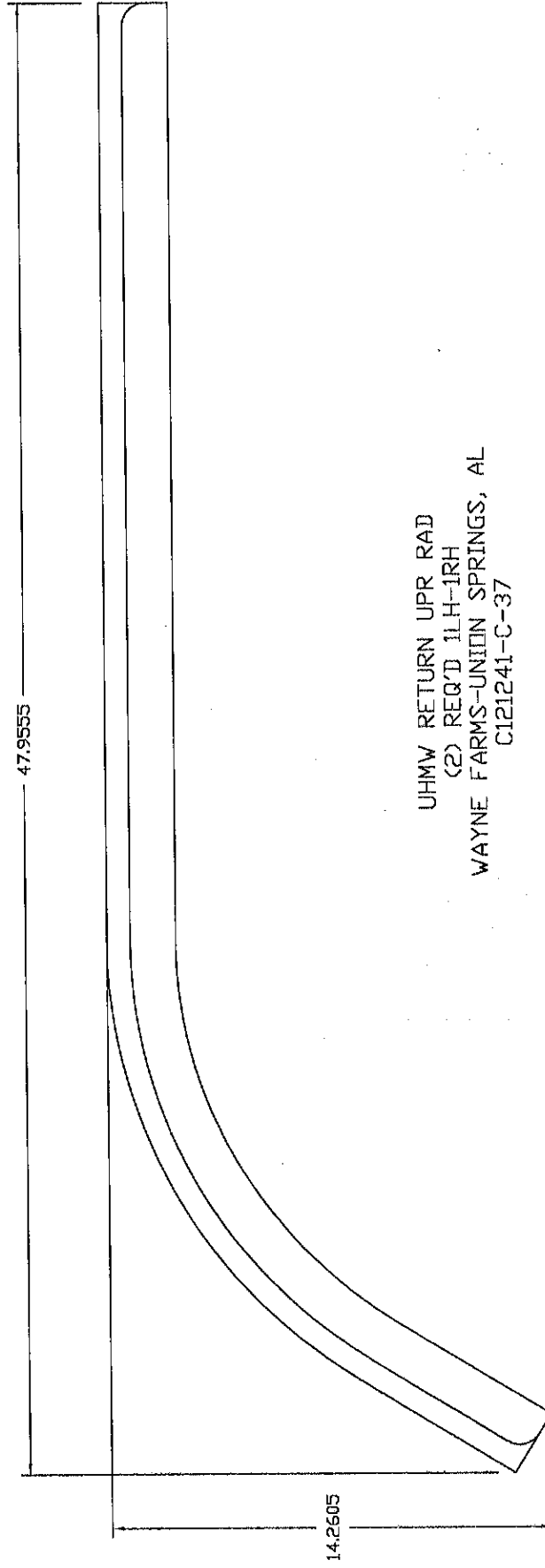


UHMW CARRY UPR RAD
(3) REQ'D
WAYNE FARMS-UNION SPRINGS, AL
C121241-C-37

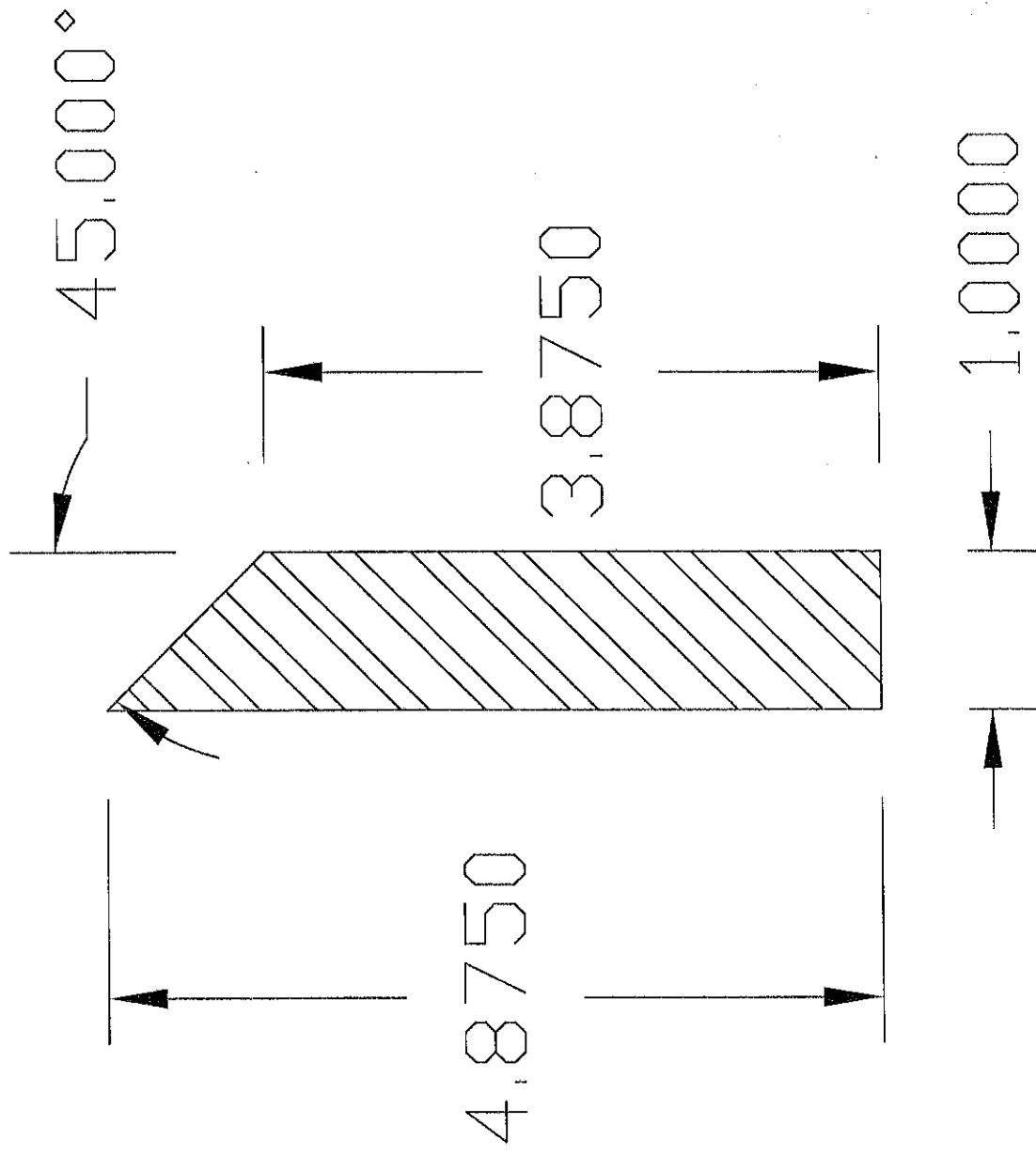




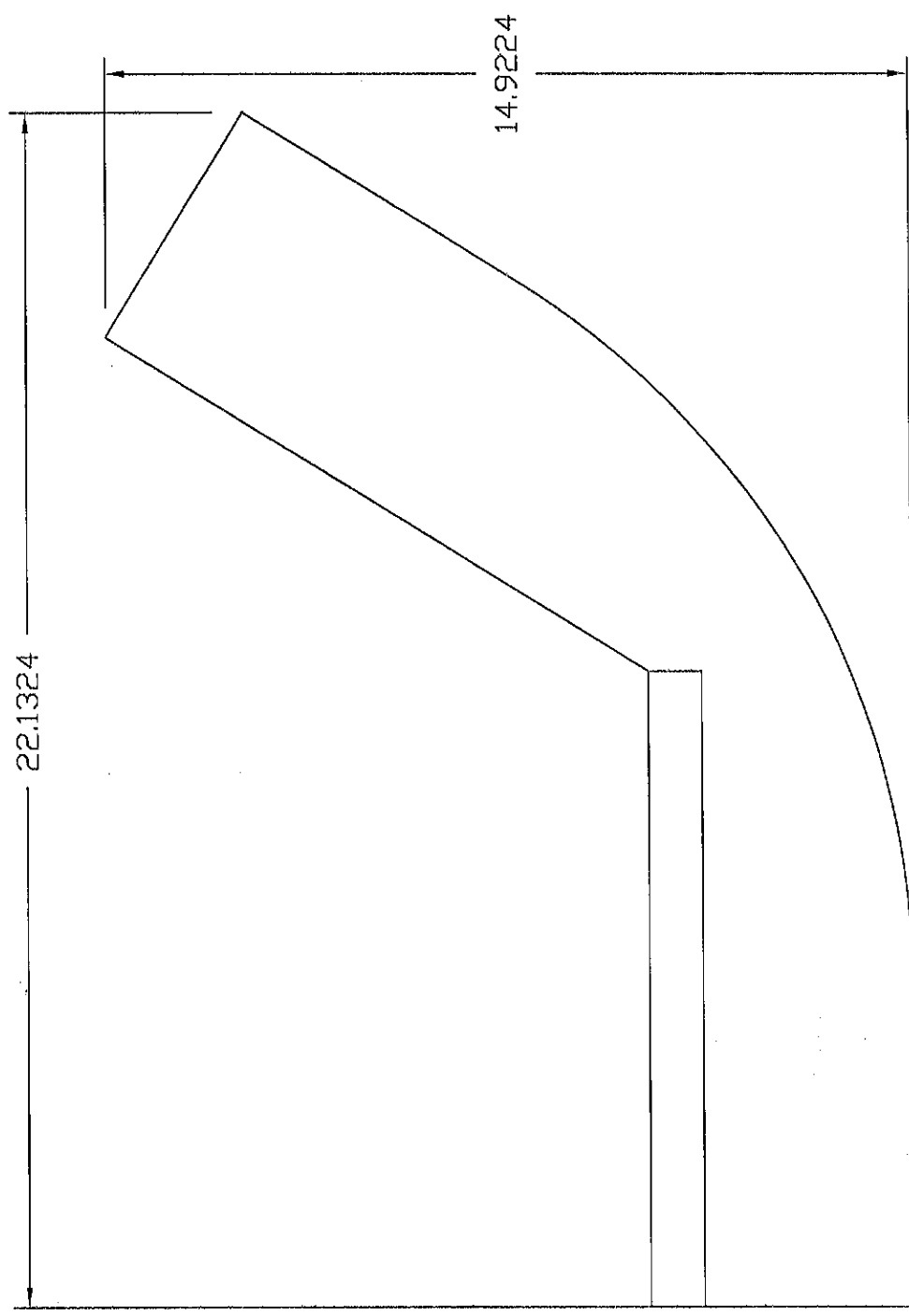
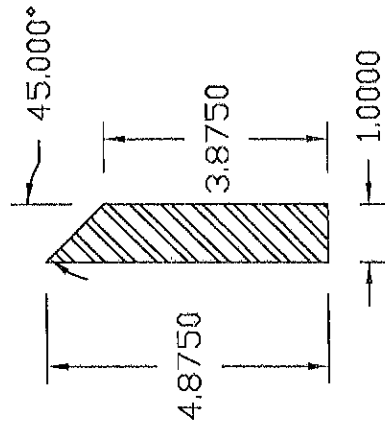
UHMW RETURN LWR RAD
(2) REQ'D 1LH-1RH
WAYNE FARMS-UNION SPRINGS, AL
C121241-C-37



UHMW RETURN UPR RAD
(2) REQ'D 1LH-1RH
WAYNE FARMS-UNION SPRINGS, AL
C121241-C-37

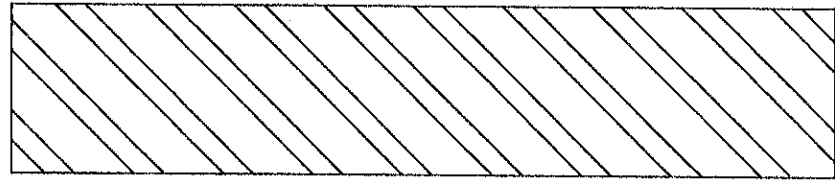


UHMW BEVELED INDENT
10 FEET REQUIRED
WAYNE FARMS-UNION SPRINGS, AL
C121241-C-37



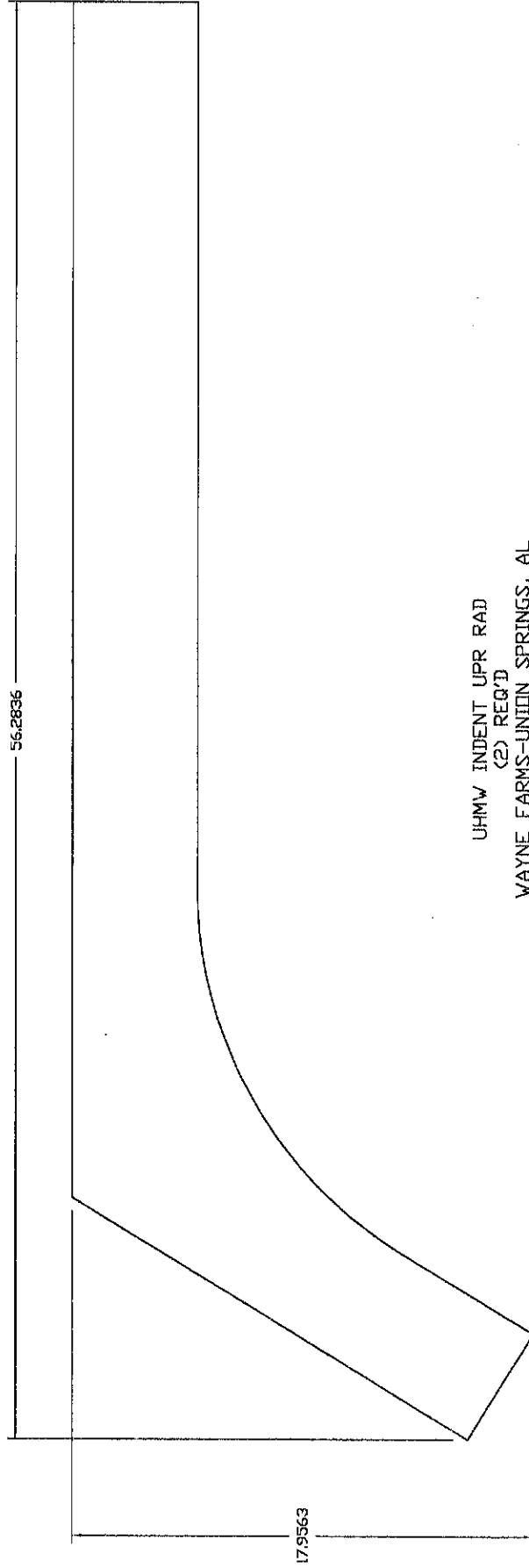
UHMW INDENT LWR RAD
 (2) REQ'D 1LH-1RH
 WAYNE FARMS-UNION SPRINGS, AL
 C121241-C-37

1.0000

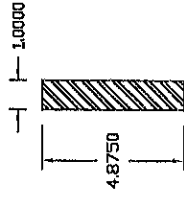


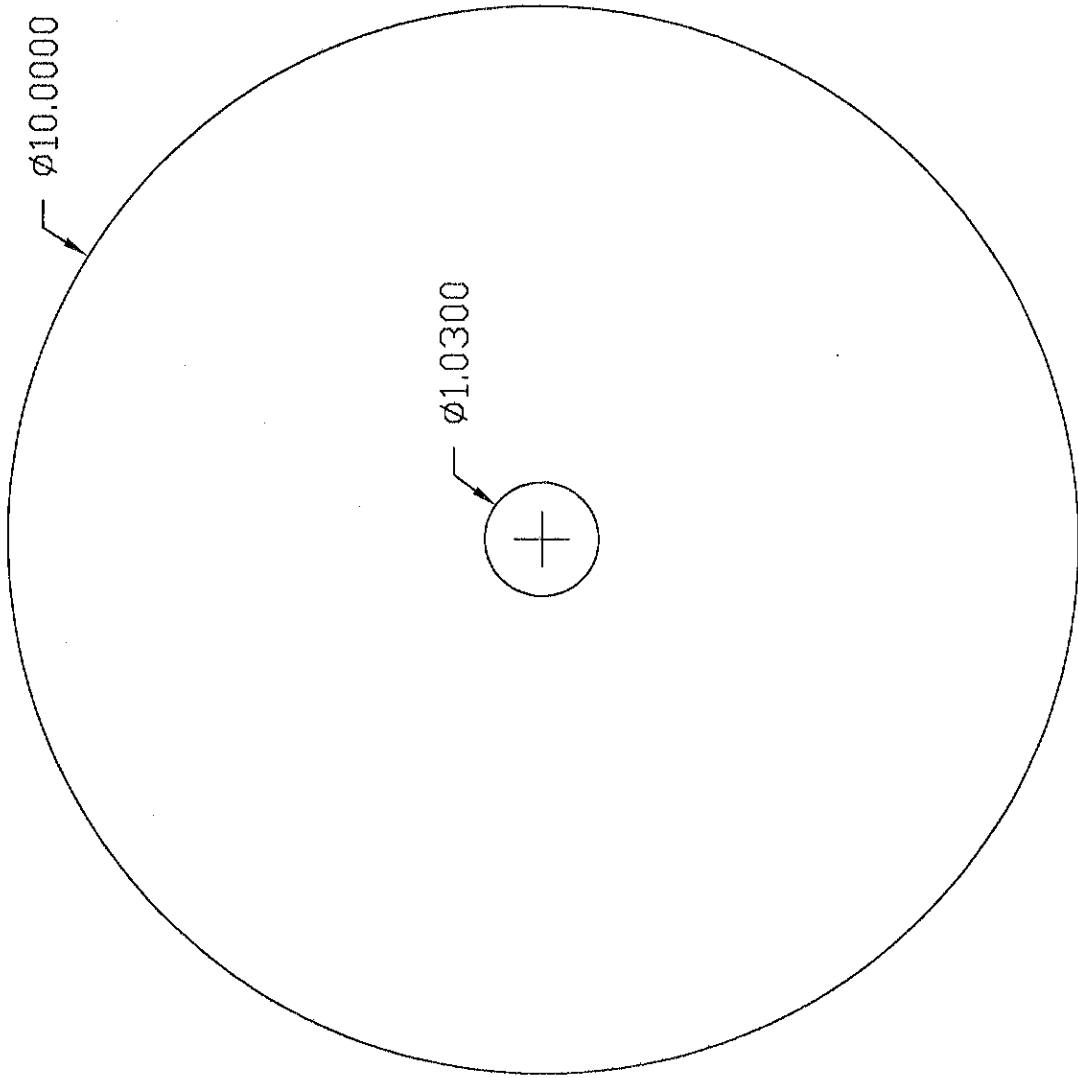
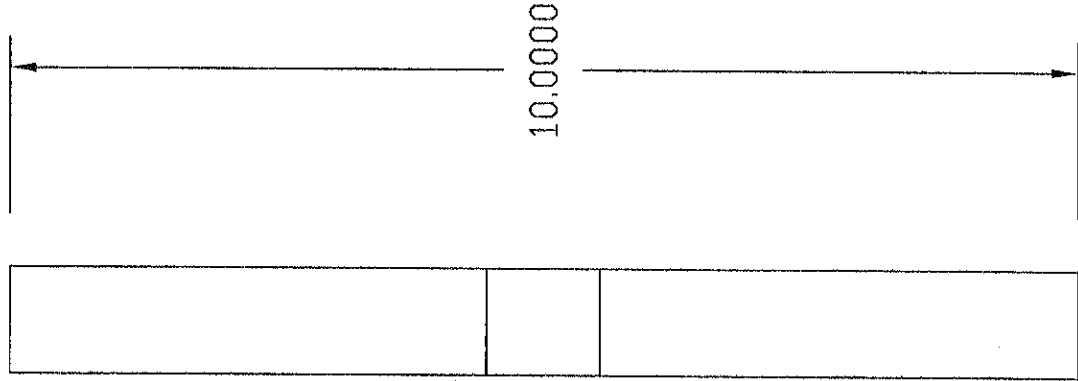
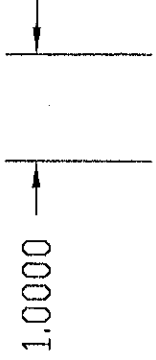
4.8750

UHMW INDENT
40 FEET REQUIRED
WAYNE FARMS-UNION SPRINGS, AL
C121241-C-37



UHMW INDENT UPR RAD
(2) REQ'D
WAYNE FARMS-UNION SPRINGS, AL
C121241-C-37





UHMW WHEEL 10"
(4) REQ'D
WAYNE FARMS-UNION SPRINGS, AL
C121241-C-37

JOB NAME

Wauac Farms

JOB NUMBER

121241-C-37

MATERIAL SIZE

2x1 1/4 Angle

PIECES

LENGTH

COPE/ANGLE

LH + RH

2

1'-4"

45° OE

1L-1R

2

3'-10 1/2"

BW 61° OE

1L-1R

2

7' 1/8"

45° 1/4-BW 61

1L-1R

4

1'-8 3/4"

SC

1

3'-5"

SC

3/4 RR

2

1'-0 1/4"

SC

1X 1 1/2" Tubing

1

1'-2 1/2"

SC

(MG)