

EQUIPMENT SPEC SHEET



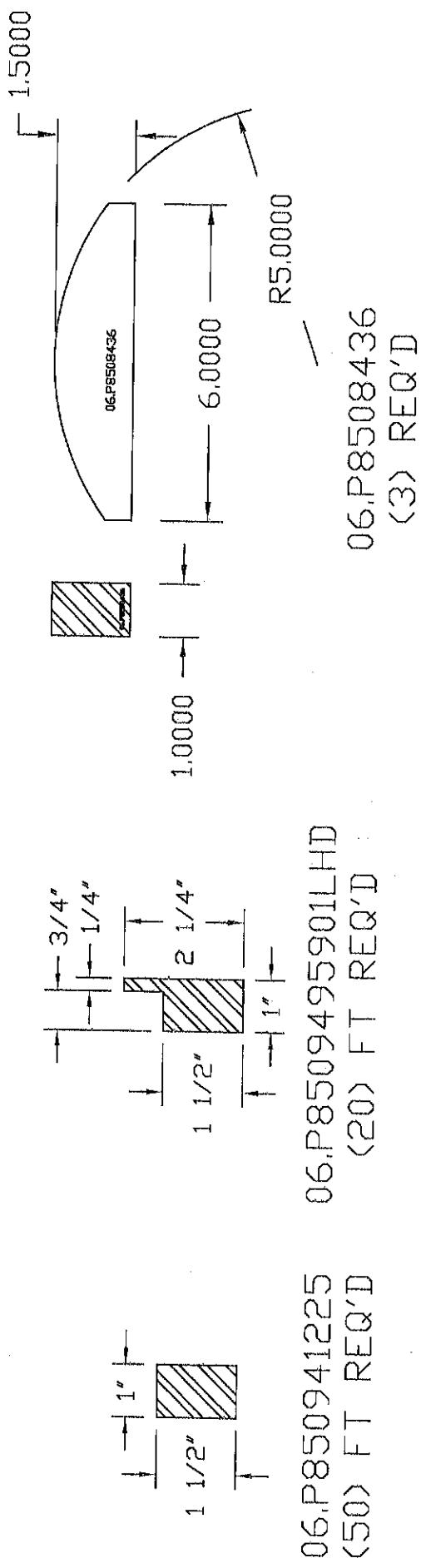
NAME & LOCATION	WAYNE FARMS	UNION SPRING, AL	CUSTOMER NUMBER	C121241	
ITEM NUMBER	C-39	ITEM SERIAL NUMBER	C121241-C-39		
ENGINEER	GARY CAMBRON	SALESMAN	HEATH MORROW		
EQUIPMENT TYPE	BONELESS BREAST GRADING CONVEYOR			CAD TECH DETAILER	
1 BELT MANUF.	INTRALOX	2	SERIES	800S	
4 BELT LENGTH	27'	5	BELT COLOR	WHITE	
7 FRICTION SPACING	N/A	8	BELT INDENT	N/A	
10 BELT WIDTH	18"	11	WEARSTRIP	1"X1-1/2" UHMW	
13 BELT FLIGHTS	NO	14	FLIGHT HEIGHT	N/A	
16 FLIGHT CENTERS	N/A	17	FLIGHT INDENT	N/A	
19 T.O.B. INFEED	42"	20	T.O.B. DISCHARGE	42"	
21 IDLE SPROCKET	8 TOOTH	22	PITCH DIAMETER	5.2" PD	
24 DRIVE SPROCKET	8 TOOTH	25	PITCH DIAMETER	5.2" PD	
27 SPROCKETS @ DRV	3	28	SPROCKETS @ IDLE	3	
30 BELT WASHER	YES	31	DRIP PAN	YES	
33 DRIVE SIDE	LEFT	34	DRIVE TYPE	EXTREME DUTY	
36 MOTOR	STERLING	37	HORSEPOWER	1 HP	
39 GEARBOX	K343	40	RATIO	40:1	
42 EQUIP. MAT.	1/4" SS	43	LEGS	2" ANGLE	
3 BELT TYPE					OH FT
6 BELT MATERIAL					AC (Acetal)
9 CENTER NOTCH					N/A
12 BELT PIN MAT.					WHITE AC (Acetal)
15 FLIGHT TYPE					N/A
18 CENTER NOTCH					N/A
23 BORE SIZE/TYPE					1-1/2" SQUARE
26 BORE SIZE/TYPE					1-1/2" SQUARE
29 BELT SCRAPE					NO
32 DRIP PAN @ DRIVE					YES
35 MTR/GB FRAME					143TC/145TC
38 FPM					60 FPM
41 MULTIPLIER					NO
44 TAKE UP					CATENARY SAG

PARTS and or MATERIAL UNIQUE TO THIS ITEM(S) / SPECIAL DESIGN SPECS (Please explain)

SAFETY LABELS AND E-STOPS TO BE LOCATED AS SHOWN.

THIS ITEM GETS A DRIVE RESTRAINT KIT

ETCHED METAL SAFETY LABELS.



06.P850941225
(50) FT REQ'D

06.P8509495901LHD
(20) FT REQ'D

06.P8508436
(3) REQ'D

STD. 1 1/2" SQUARE SOLID SHAFT

FORM DRAWING ONLY, THIS IS NOT TO SCALE !

JOB NUMBER :	C121241-C-39
CUSTOMER :	WAYNE FARMS
LOCATION :	UNION SPRINGS, AL

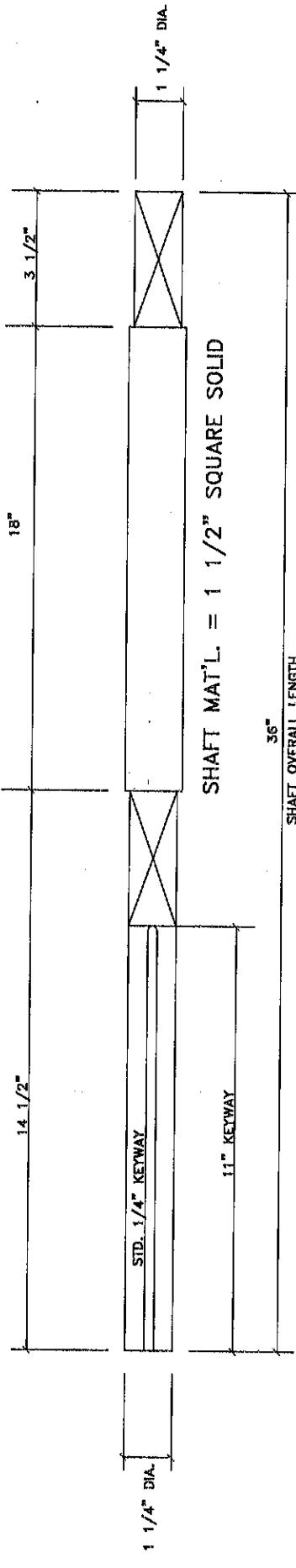
DATE : 10/3/2025

MATERIAL : T503 SS

DETAILER : KYLE HANCOCK

SHOP CHECKER :

THIS IS A PART NUMBERED SHAFT

DRIVE SHAFT DETAIL QTY. 1 REQ'D.

STD. 1 1/2" SQUARE SOLID SHAFT

FORM DRAWING ONLY, THIS IS NOT TO SCALE!

JOB NUMBER :	C121241-C-39
CUSTOMER :	WAYNE FARMS
LOCATION :	UNION SPRINGS, AL

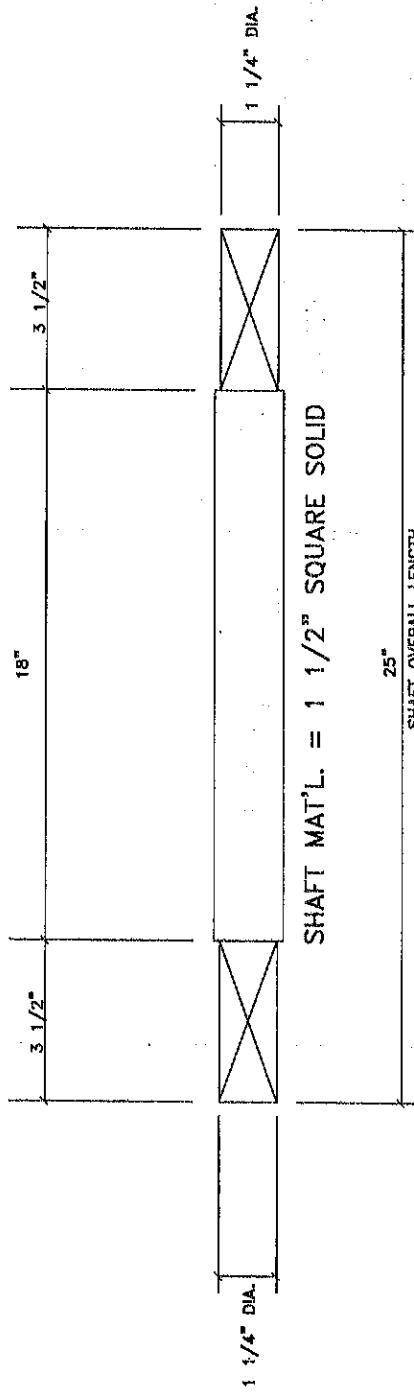
DATE : 10/3/2025

DETAILER : KYLE HANCOCK

MATERIAL : T303 SS

SHOP CHECKER :

THIS IS A PART NUMBERED SHAFT



HOLE SHAFT DETAIL QTY. 1 REQ'D.



D&F EQUIPMENT SALES, INC - ALABAMA
Work Order Traveller
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Work Order ID	Part ID	Release	Want Date	Start Date	Finish Date	Qty	Drawing ID/Rev Engineer
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121241-C-39/S DFM500S18 5/21/2025 11/14/2025 1.00



Drawing Rev:

D&F STRAIGHT CONVEYOR 18"

DENICE

Order ID: Customer: Ship To:
Part ID:

Shop Resources Type	Seq#	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/Rev
ENGINEERING	10	1.00	1.00	0.00	0.00		
ENGINEERING							



LASER SHOP 20 1.00 1.00 0.00 0.00
LASER SHOP



SHOP1 30 1.00 1.00 0.00 0.00
SHOP1



Part ID/Sub ID	Piece#	Date Req'd	Unit Of Measure	Qty Req'd	Qty Due	Issue
01.S101 3/16" PLATE SS 48X120	10	5/21/2025	4X10	0.00	0.00	
01.S104	20	5/21/2025	5X10	0.00	0.00	



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3/16" PLATE SS 60X120							
	01.S108 1/4" PLATE SS 48X120	30	5/21/2025	4X10		0.00	0.00 _____
	01.S111 1/4" PLATE SS 60X120	40	5/21/2025	5X10		0.00	0.00 _____
	01.S127 12GA SHEET SS 48X120	90	5/21/2025	4X10		0.00	0.00 _____
	01.S129 12GA SHEET SS 60X120	100	5/21/2025	5X10		0.00	0.00 _____
	01.S132 14GA SHEET SS 48X120	110	5/21/2025	4X10		0.00	0.00 _____
	01.S134 14GA SHEET SS 60X120	120	5/21/2025	5X10		0.00	0.00 _____
	02.RR206 ROUND ROD 1/2" SS	130	5/21/2025	FT		0.00	0.00 _____
	02.RR208 ROUND ROD 3/4" 304 SS	140	5/21/2025	FT		0.00	0.00 _____
	03.A612 ANGLE IRON 2" X 2" X 1/4" SS	200	5/21/2025	FT		0.00	0.00 _____
	03.FB500 FLAT BAR 1/2" X 3/16" SS	210	5/21/2025	FT		0.00	0.00 _____
	03.FB502 FLAT BAR 1" X 3/16" SS	220	5/21/2025	FT		0.00	0.00 _____
	03.FB504 FLAT BAR 1-1/2" X 3/16" SS	230	5/21/2025	FT		0.00	0.00 _____
	03.FB506 FLAT BAR 2" X 3/16" SS	240	5/21/2025	FT		0.00	0.00 _____
	03.FB518 FLAT BAR 1" X 1/4" SS	250	5/21/2025	FT		0.00	0.00 _____
	03.FB520 FLAT BAR 1-1/2" X 1/4" SS	260	5/21/2025	FT		0.00	0.00 _____



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	03.FB522	270	5/21/2025	FT		0.00	0.00	
	FLAT BAR 2" X 1/4" SS							
	05.T802	280	5/21/2025	FT		0.00	0.00	
	TUBING SS 1"SQ X 16GA							
	05.T804	290	5/21/2025	FT		0.00	0.00	
	TUBING SS 1"SQ X 11GA							
	30.40706	330	5/21/2025	EA		1.00	1.00	
	COUPLING SS 3/8"							
	S00024	340	5/21/2025	EA		1.00	1.00	
	TUBING END CAP - 1" SQ X 12 GA							
SHOP2	40	1.00	1.00	0.00	0.00			
SHOP2								



Part ID/Sub ID	Piece#	Date Reqd	Unit Of Measur	Qty Reqd	Qty Due	Issue
06.S00070	10	5/21/2025	EA	4.00	4.00	
LEG INSERT 1-1/2"X 1-1/2" X 1/2"						
3/4" THDS.						
SHOP3	50	1.00	1.00	0.00	0.00	
SHOP3						



Part ID/Sub ID	Piece#	Date Reqd	Unit Of Measur	Qty Reqd	Qty Due	Issue
02.SB402	10	5/21/2025	FT	0.00	0.00	
SQUARE BAR 1/4" SS						
FOR GEARBOXES						
06.S0415	20	5/21/2025	EA	2.00	2.00	
BELT WASH 12" SPLASH SHIELD STD 304						
S00371-S	50	5/21/2025	EA	4.00	4.00	
LEG ADJUSTER 9"X3/4" ATR W/SS PAD 10GA*						



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SWIVEL TYPE								
	S00421A	60	5/21/2025	EA		1.00	1.00	
	DRIVE DRIP PAN 30" X 11" (FOR NORDISTOBER GEARBOXES)							
	06.S00421HA	80	5/21/2025	EA		2.00	2.00	
	SS DRIP PAN HANGER 1"W FLAT BAR W/ 7/16"H* 1"W FLAT BAR WITH 7/16" HOLE 6.75" OVERAL LENGTH							
	06.DRK	90	5/21/2025	EA		1.00	1.00	
	DRIVE RESTRAINT KIT							
UHMW PARTS	60	1.00	1.00	0.00	0.00			
UHMW PARTS								



Part ID/Sub ID	Piece#	Date Reqd	Unit Of Measur	Qty Reqd	Qty Due	Issue
06.P850941225	40	5/21/2025	FT	50.00	50.00	
UHMW WEARSTRIP 1" X 1-1/2"						
06.P8509495901LHD	50	5/21/2025	FT	20.00	20.00	
UHMW WEARSTRIP L-SHAPE 1"X2-1/4" W/ NOT*						
06.P8508436	60	5/21/2025	EA	3.00	3.00	
UHMW SHOE RETURN 6" X 1-1/2" X 1"						
	70	5/21/2025		1.00	1.00	
UHMW PRODUCT STOP, SEE PRINT						

SUB-ASSY 1	70	1.00	1.00	0.00	0.00
SUB-ASSY 1					



SUB-ASSY 2	80	1.00	1.00	0.00	0.00
SUB-ASSY 2					



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SUB-ASSY 2



FINAL ASSEM 90 1.00 1.00 0.00 0.00
FINALASSEMB



Part ID/Sub ID	Piece#	Date Reqd	Unit Of Measur	Qty Reqd	Qty Due	Issue
BELT - 800S 18"W OPEN HINGE FLAT TOP WHITE AC W/ WHITE AC RODS		10 5/21/2025		27.00	27.00	_____

37.1XI 1HP XTREME 143TC 1800RPM INV DUTY* STAINLESS STEEL XTREME RPM: 1800 FOOT OPTION: FOOTLESS FRAME: 143TC ENCLOSURE: TEFC RATING: INVERTER DUTY ELECTRICAL: 3 PHASE 460V ENCAPSULATED: ENCAPSULATED	20 5/21/2025	EA	1.00	1.00	_____
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37.4SK2 STERLING SS HEL BEVEL SYMMETRICAL 40:1* STERLING SYMMETRICAL STAINLESS STEEL SMOOTH BODY 403 HELICAL BEVEL 40:1 38.872:1 (EXACT) 140TC W/ TORQUE ARM	30 5/21/2025	EA	1.00	1.00	_____
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37.SSK04125U SYMMETRICAL BUSHING 1-1/4" FOR SSK04 HE*	50 5/21/2025	EA	1.00	1.00	_____
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SSK04-1.250UTBK STAINLESS STEEL 1-1/4" SYMMETRICAL BUSHING KIT FOR SIZE SSK04 HELICAL BEVEL							
	31.2808	80	5/21/2025	EA		6.00	6.00 _____
	SPROCKET 800S 8T 1.5"SB 5.2"PD*						
	PART #S3D8 G5CPE7 NG						
	EZ CLEAN MOLDED SPROCKET						
	15.142	100	5/21/2025	EA		1.00	1.00 _____
	SANITARY 2" SS ROLL TYPE FERRULE						
	31.91121	110	5/21/2025	EA		8.00	8.00 _____
	RETAINER SNAP RING 1.5" SS*						
	(SH-206SS)						
	06.P40810	120	5/21/2025	EA		2.00	2.00 _____
	BRASS TAKE UP 5/8-11 W/SS NUT						
	95.0141902P	130	5/21/2025	EA		6.00	6.00 _____
	SPRAY NOZZLE 1/4 F8004-LN PLASTIC*						
	ADDITIONAL PARTS REQ'D #S00202 & #06.S0415						
	NATURAL PVDF						
		140	5/21/2025			0.00	0.00 _____
	BEARING ASSEMBLY						
	35.UCF207.20	160	5/21/2025	EA		4.00	4.00 _____
	KML 1-1/4" SS BEARING 4-BOLT FLG						
	10.1010724	200	5/21/2025	EA		16.00	16.00 _____
	HHC/SCREW 7/16-14 X 1-1/2" SS						
	10.10407	210	5/21/2025	EA		16.00	16.00 _____
	FLAT WASHER 7/16" SS						
	NON-TAXABLE						
	10.10507	220	5/21/2025	EA		16.00	16.00 _____
	HEX LOCK NUT 7/16"-14 SS						
	06.207.4-BOLT	440	5/21/2025	EA		3.00	3.00 _____
	SS BEARING COVER FITS 207 HOUSING 1-1/4"						
	STAINLESS STEEL BEARING COVER, 4-BOLT PATTERN FOR FLANGE STYLE BEARING						
	FITS 207 HOUSING FOR 1-1/4", 1-3/8", 1-7/16" AND 1-5/16"						



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(THIS IS A CLOSED COVER.)

06.BG1.25-4HOLE SS BEARING GUARD 1.25" 4-HOLE* STAINLESS STEEL (12 GAUGE) BEARING GUARD FOR 1-1/4" 4-HOLE BRG	510	5/21/2025	EA		4.00	4.00	
STABILIZER / TORQUE ARM ASSEMBLY -	540	5/21/2025			0.00	0.00	
37.207-UNI STABILIZER BRACKET UNIVERSAL FITS 207* UNIVERSAL FITS 207 HOUSING FOR 1-1/4" OR 1-7/16" SHAFT	550	5/21/2025	EA		1.00	1.00	
06.207-GBC343L SS K343 SYMM/TLOCK GEARBOX COVER (LEFT)* 06.207-GBC343L SS K343 SYMMETRICAL / TAPER LOCK GEARBOX COVER (LEFT)* LEFT HAND HORIZONTAL MOUNTING ORIENTATION	560	5/21/2025	EA		1.00	1.00	
10.1010616 HHC/SCREW 3/8-16 X 1" SS FASTENAL P/N 1170105 (NON-TAXABLE)	570	5/21/2025	EA		4.00	4.00	
10.10306 LOCK WASHER 3/8" SS NON-TAXABLE	580	5/21/2025	EA		4.00	4.00	
10.10507 HEX LOCK NUT 7/16"-14 SS	600	5/21/2025	EA		1.00	1.00	
10.1010750 HHC/SCREW 7/16 X 3" SS	610	5/21/2025	EA		1.00	1.00	
10.10407 FLAT WASHER 7/16" SS NON-TAXABLE	620	5/21/2025	EA		3.00	3.00	
10.10307 LOCK WASHER 7/16" SS NON-TAXABLE	630	5/21/2025	EA		2.00	2.00	



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		930	5/21/2025			0.00	0.00 _____
	D & F STANDARD ESTOP -						
	45.800F1YP1	940	5/21/2025	EA		2.00	2.00 _____
	ALLEN BRADLEY E-STOP STATION						
	10.1080808	950	5/21/2025	EA		8.00	8.00 _____
	SOCKET CAP SCREW 8-32 X 1/2" SS*						
	8C50KCS3						
	10.10808N	960	5/21/2025	EA		8.00	8.00 _____
	NYLON LOCK NUT 8-32 SS*						
	8CNNE3						
		1400	5/21/2025			0.00	0.00 _____
	MISCELLANEOUS -						
	10.1011013	1410	5/21/2025	EA		7.00	7.00 _____
	HH LAG SCREW SS 1/4 X 1"						
	NON TAXABLE						
	10.1010616	1560	5/21/2025	EA		4.00	4.00 _____
	HHC/SCREW 3/8-16 X 1" SS						
	FASTENAL P/N 1170105						
	(NON-TAXABLE)						
	10.10306	1630	5/21/2025	EA		4.00	4.00 _____
	LOCK WASHER 3/8" SS						
	NON-TAXABLE						
	10.10508	1740	5/21/2025	EA		4.00	4.00 _____
	HEX LOCK NUT 1/2" -13 SS						
	06.JACKCHAIN	1870	5/21/2025	FT		1.00	1.00 _____
	JACK CHAIN SS 304 #3617T5*						
	(NOT FOR LIFTING!)						
SHIPPING	100	1.00		1.00	0.00	0.00	
SHIPPING							





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OS
MACHINE 110 1.00 1.00 0.00 0.00



Part ID/Sub ID	Piece#	Date Reqd	Unit Of Measur	Qty Reqd	Qty Due	Issue
06.DS1815-1.25 SHAFT 18" DRIVE WITH 1-1/4 JOURNAL		30 5/21/2025	EA	1.00	1.00	
06.IS1815-1.25 SHAFT 18" IDLE WITH 1-1/4 JOURNAL		70 5/21/2025	EA	1.00	1.00	

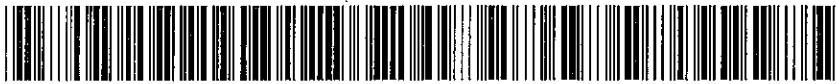
REWORK-S 120 1.00 1.00 0.00 0.00
REWORK-S

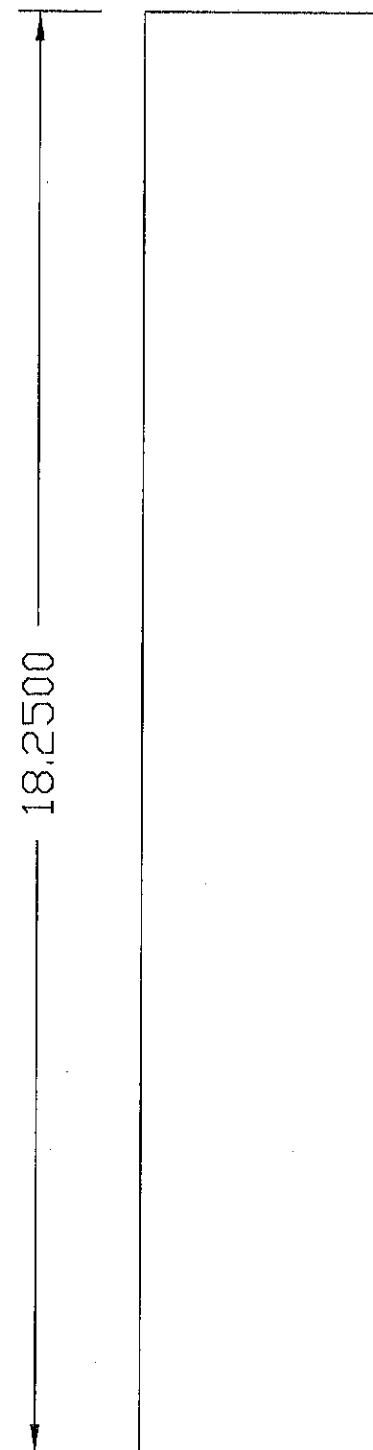
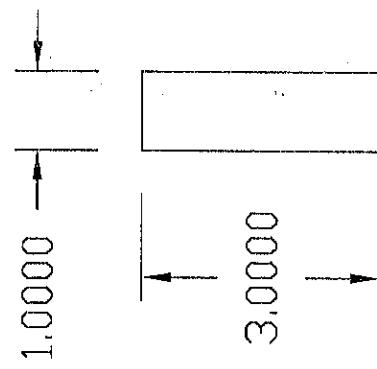


REWORK-E 130 1.00 1.00 0.00 0.00



REWORK-P 140 1.00 1.00 0.00 0.00





WAYNE FARMS - UNION SPRINGS, AL
C121241-C-39
UHMW PRODUCT STOP
(1) REQ'D

JOB NAME

JOB NUMBER

WAyne FARMS - Union Springs **JOB NUMBER** **121241-C-39**
MATERIAL SIZE

MATERIAL SIZE

2 x 1/4 Anale

PIECES	LENGTH	COPE/ANGLE	LH + RH
4	2'-10"	45° DE	2L-2R
6	2'-2"	SC	
4	6'-5 1/16"	SC	
8	2'-0"	1 1/4 x 1 1/4 Angle SC	
4	2'-0"	1 x 1 1/4 FB SC	
4	2'-1 1/2"	1/2 RR SC	(MA) Thread one end
1	1'-8 1/4"	1 x 1 1/4 GA Tubing SC	(MA)