

## EQUIPMENT SPEC SHEET



NAME & LOCATION		WAYNE FARMS UNION SPRING, AL		CUSTOMER NUMBER		C121241		
ITEM NUMBER		C-30		ITEM SERIAL NUMBER		C121241-C-30		
ENGINEER		GARY CAMBRON		SALESMAN		HEATH MORROW		
EQUIPMENT TYPE		BONELESS BREAST GRADING CONVEYOR		ITEMS REQ'D		1		
				CAD TECH DESIGNER		KYLE HANCOCK		
				CAD TECH DETAILER		KYLE HANCOCK		
1	BELT MANUF.	INTRALOX	2	SERIES	800S	3	BELT TYPE	OH FT
4	BELT LENGTH	23'	5	BELT COLOR	WHITE	6	BELT MATERIAL	AC (Acetal)
7	FRICTION SPACING	N/A	8	BELT INDENT	N/A	9	CENTER NOTCH	N/A
10	BELT WIDTH	18"	11	WEARSTRIP	1"X1-1/2" UHMW	12	BELT PIN MAT.	WHITE AC (Acetal)
13	BELT FLIGHTS	NO	14	FLIGHT HEIGHT	N/A	15	FLIGHT TYPE	N/A
16	FLIGHT CENTERS	N/A	17	FLIGHT INDENT	N/A	18	CENTER NOTCH	N/A
19	T.O.B. INFEED	42"	20	T.O.B. DISCHARGE	42"			
21	IDLE SPROCKET	8 TOOTH	22	PITCH DIAMETER	5.2" PD	23	BORE SIZE/TYPE	1-1/2" SQUARE
24	DRIVE SPROCKET	8 TOOTH	25	PITCH DIAMETER	5.2" PD	26	BORE SIZE/TYPE	1-1/2" SQUARE
27	SPROCKETS @ DRV	3	28	SPROCKETS @ IDLE	3	29	BELT SCRAPE	NO
30	BELT WASHER	YES	31	DRIP PAN	YES	32	DRIP PAN @ DRIVE	YES
33	DRIVE SIDE	RIGHT (VERTICAL)	34	DRIVE TYPE	EXTREME DUTY	35	MTR/GB FRAME	143TC/145TC
36	MOTOR	STERLING	37	HORSEPOWER	1 HP	38	FPM	60 FPM
39	GEARBOX	K343	40	RATIO	40:1	41	MULTIPLIER	NO
42	EQUIP. MAT.	1/4" SS	43	LEGS	2" ANGLE	44	TAKE UP	CATENARY SAG

PARTS and or MATERIAL UNIQUE TO THIS ITEM(S) / SPECIAL DESIGN SPECS (Please explain)

SAFETY LABELS AND E-STOPS TO BE LOCATED AS SHOWN.

THIS ITEM GETS A DRIVE RESTRAINT KIT

ETCHED METAL SAFETY LABELS.

DRAWING COMPLETION DATE

10/7/2025

DELIVERY DATE

11/21/2025



**D&F EQUIPMENT SALES, INC - ALABAMA**  
Work Order Traveller  
WORK ORDER ID: 121241-C-30/S

10/8/2025  
Page

1:08 PM  
1

Work Order ID	Part ID	Release	WantDate	Start Date	Finish Date	Qty	Drawing ID/Rev Engineer
---------------	---------	---------	----------	------------	-------------	-----	----------------------------

121241-C-30/S	DFM500S18	5/21/2025	11/14/2025			1.00	
---------------	-----------	-----------	------------	--	--	------	--



Drawing Rev:

D&F STRAIGHT CONVEYOR 18"

DENICE

Order ID:  
Part ID:

Customer:

Ship To:

Shop Resources Type	Seq#	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/Rev
ENGINEERING ENGINEERING	10	1.00	1.00	0.00	0.00		



LASER SHOP LASER SHOP	20	1.00	1.00	0.00	0.00		
--------------------------	----	------	------	------	------	--	--



SHOP1 SHOP1	30	1.00	1.00	0.00	0.00		
----------------	----	------	------	------	------	--	--



Part ID/Sub ID	Piece#	Date Reqd	Unit Of Measur	Qty Reqd	Qty Due	Issue
01.S101 3/16" PLATE SS 48X120	10	11/13/2024	4X10	0.00	0.00	_____
01.S104	20	11/13/2024	5X10	0.00	0.00	_____



**D&F EQUIPMENT SALES, INC - ALABAMA**  
Work Order Traveller  
WORK ORDER ID: 121241-C-30/S

10/8/2025  
Page

1:08 PM  
2

Work Order ID	Part ID	Release	WantDate	Start Date	Finish Date	Qty	Drawing ID/Rev Engineer
	3/16" PLATE SS 60X120						
	01.S108 1/4" PLATE SS 48X120	30	11/13/2024	4X10		0.00	0.00 _____
	01.S111 1/4" PLATE SS 60X120	40	11/13/2024	5X10		0.00	0.00 _____
	01.S127 12GA SHEET SS 48X120	50	11/13/2024	4X10		0.00	0.00 _____
	01.S129 12GA SHEET SS 60X120	60	11/13/2024	5X10		0.00	0.00 _____
	01.S132 14GA SHEET SS 48X120	70	11/13/2024	4X10		0.00	0.00 _____
	01.S134 14GA SHEET SS 60X120	80	11/13/2024	5X10		0.00	0.00 _____
	02.RR206 ROUND ROD 1/2" SS	90	11/13/2024	FT		0.00	0.00 _____
	02.RR208 ROUND ROD 3/4" 304 SS	100	11/13/2024	FT		0.00	0.00 _____
	03.A612 ANGLE IRON 2" X 2" X 1/4" SS	110	11/13/2024	FT		0.00	0.00 _____
	03.FB500 FLAT BAR 1/2" X 3/16" SS	120	11/13/2024	FT		0.00	0.00 _____
	03.FB502 FLAT BAR 1" X 3/16" SS	130	11/13/2024	FT		0.00	0.00 _____
	03.FB504 FLAT BAR 1-1/2" X 3/16" SS	140	11/13/2024	FT		0.00	0.00 _____
	03.FB506 FLAT BAR 2" X 3/16" SS	150	11/13/2024	FT		0.00	0.00 _____
	03.FB518 FLAT BAR 1" X 1/4" SS	160	11/13/2024	FT		0.00	0.00 _____
	03.FB520 FLAT BAR 1-1/2" X 1/4" SS	170	11/13/2024	FT		0.00	0.00 _____



**D&F EQUIPMENT SALES, INC - ALABAMA**  
Work Order Traveller  
WORK ORDER ID: 121241-C-30/S

10/8/2025  
Page

1:08 PM  
3

Work Order ID	Part ID	Release	WantDate	Start Date	Finish Date	Qty	Drawing ID/Rev Engineer
	03.FB522 FLAT BAR 2" X 1/4" SS	180	11/13/2024	FT		0.00	0.00 _____
	05.T802 TUBING SS 1"SQ X 16GA	190	11/13/2024	FT		0.00	0.00 _____
	05.T804 TUBING SS 1"SQ X 11GA	200	11/13/2024	FT		0.00	0.00 _____
	30.40706 COUPLING SS 3/8"	210	11/13/2024	EA		1.00	1.00 _____
	S00024 TUBING END CAP - 1" SQ X 12 GA	220	11/13/2024	EA		1.00	1.00 _____
SHOP2 SHOP2	40	1.00	1.00	0.00	0.00		



Part ID/Sub ID	Piece#	Date Reqd	Unit Of Measur	Qty Reqd	Qty Due	Issue
06.S00070 LEG INSERT 1-1/2"X 1-1/2" X 1/2" 3/4" THDS.	10	11/13/2024	EA	4.00	4.00	_____

SHOP3 SHOP3	50	1.00	1.00	0.00	0.00
----------------	----	------	------	------	------



Part ID/Sub ID	Piece#	Date Reqd	Unit Of Measur	Qty Reqd	Qty Due	Issue
02.SB402 SQUARE BAR 1/4" SS FOR GEARBOXES	10	11/13/2024	FT	0.00	0.00	_____
06.S0415 BELT WASH 12" SPLASH SHIELD STD 304	20	11/13/2024	EA	2.00	2.00	_____
S00371-S LEG ADJUSTER 9"X3/4" ATR W/SS PAD 10GA*	30	11/13/2024	EA	4.00	4.00	_____



D&F EQUIPMENT SALES, INC - ALABAMA  
Work Order Traveller  
WORK ORDER ID: 121241-C-30/S

10/8/2025  
Page

1:08 PM  
4

Work Order ID	Part ID	Release	WantDate	Start Date	Finish Date	Qty	Drawing ID/Rev Engineer
---------------	---------	---------	----------	------------	-------------	-----	----------------------------

SWIVEL TYPE

S00421A	40	11/13/2024	EA			1.00	1.00	_____
DRIVE DRIP PAN 30" X 11" (FOR NORDSTOBER GEARBOXES)								

06.S00421HA	50	11/13/2024	EA			2.00	2.00	_____
SS DRIP PAN HANGER 1"W FLAT BAR W/ 7/16"H* 1"W FLAT BAR WITH 7/16" HOLE 6.75" OVERAL LENGTH								

06.DRK	60	11/13/2024	EA			1.00	1.00	_____
DRIVE RESTRAINT KIT								

UHMW PARTS	60	1.00	1.00	0.00	0.00			
UHMW PARTS								



Part ID/Sub ID	Piece#	Date Reqd	Unit Of Measur	Qty Reqd	Qty Due	Issue
06.P850941225	10	11/13/2024	FT	50.00	50.00	_____
UHMW WEARSTRIP 1" X 1-1/2"						
06.P8509495901LHD	20	11/13/2024	FT	10.00	10.00	_____
UHMW WEARSTRIP L-SHAPE 1"X2-1/4" W/ NOT*						
06.P8508436	30	11/13/2024	EA	3.00	3.00	_____
UHMW SHOE RETURN 6" X 1-1/2" X 1"						
	40	11/13/2024		1.00	1.00	_____
UHMW PRODUCT STOP, SEE PRINT						

SUB-ASSY 1	70	1.00	1.00	0.00	0.00		
SUB-ASSY 1							



SUB-ASSY 2	80	1.00	1.00	0.00	0.00		
------------	----	------	------	------	------	--	--



**D&F EQUIPMENT SALES, INC - ALABAMA**  
Work Order Traveller  
WORK ORDER ID: 121241-C-30/S

10/8/2025 1:08 PM  
Page 5

Work Order ID	Part ID	Release	WantDate	Start Date	Finish Date	Qty	Drawing ID/Rev Engineer
---------------	---------	---------	----------	------------	-------------	-----	----------------------------

SUB-ASSY 2



FINAL ASSEM	90	1.00	1.00	0.00	0.00
FINALASSEMB					



Part ID/Sub ID	Piece#	Date Reqd	Unit Of Measur	Qty Reqd	Qty Due	Issue
	10	11/13/2024		23.00	23.00	_____
BELT - 800S 18"W OPEN HINGE FLAT TOP WHITE AC W/ WHITE AC RODS						
37.1XI	20	11/13/2024	EA	1.00	1.00	_____
1HP XTREME 143TC 1800RPM INV DUTY*						
STAINLESS STEEL						
XTREME						
RPM: 1800						
FOOT OPTION: FOOTLESS						
FRAME: 143TC						
ENCLOSURE: TEFC						
RATING: INVERTER DUTY						
ELECTRICAL: 3 PHASE 460V						
ENCAPSULATED: ENCAPSULATED						
37.4SK2	30	11/13/2024	EA	1.00	1.00	_____
STERLING SS HEL BEVEL SYMMETRICAL 40:1*						
STERLING SYMMETRICAL						
STAINLESS STEEL SMOOTH BODY						
403 HELICAL BEVEL						
40:1 38.872:1 (EXACT)						
140TC						
W/ TORQUE ARM						
37.SSK04125U	40	11/13/2024	EA	1.00	1.00	_____
SYMMETRICAL BUSHING 1-1/4" FOR SSK04 HE*						

Work Order ID	Part ID	Release	WantDate	Start Date	Finish Date	Qty	Drawing ID/Rev	Engineer
	SSK04-1.250UTBK STAINLESS STEEL 1-1/4" SYMMETRICAL BUSHING KIT FOR SIZE SSK04 HELICAL BEVEL							
	31.2808	50	11/13/2024	EA		6.00	6.00	
	SPROCKET 800S 8T 1.5"SB 5.2"PD* PART #S3D8 G5CPE7 NG EZ CLEAN MOLDED SPROCKET							
	15.142	60	11/13/2024	EA		1.00	1.00	
	SANITARY 2" SS ROLL TYPE FERRULE							
	31.91121	70	11/13/2024	EA		8.00	8.00	
	RETAINER SNAP RING 1.5" SS* (SH-206SS)							
	95.0141902P	90	11/13/2024	EA		6.00	6.00	
	SPRAY NOZZLE 1/4 F8004-LN PLASTIC* ADDITIONAL PARTS REQ'D #S00202 & #06.S0415 NATURAL PVDF							
		100	11/13/2024			0.00	0.00	
	BEARING ASSEMBLY							
	35.UCF207.20	110	11/13/2024	EA		4.00	4.00	
	KML 1-1/4" SS BEARING 4-BOLT FLG							
	10.1010724	120	11/13/2024	EA		16.00	16.00	
	HHC/SCREW 7/16-14 X 1-1/2" SS							
	10.10407	130	11/13/2024	EA		16.00	16.00	
	FLAT WASHER 7/16" SS NON-TAXABLE							
	10.10507	140	11/13/2024	EA		16.00	16.00	
	HEX LOCK NUT 7/16"-14 SS							
	06.207.4-BOLT	150	11/13/2024	EA		3.00	3.00	
	SS BEARING COVER FITS 207 HOUSING 1-1/4* STAINLESS STEEL BEARING COVER, 4-BOLT PATTERN FOR FLANGE STYLE BEARING FITS 207 HOUSING FOR 1-1/4", 1-3/8", 1-7/16" AND 1-5/16" (THIS IS A CLOSED COVER.)							



**D&F EQUIPMENT SALES, INC - ALABAMA**  
Work Order Traveller  
WORK ORDER ID: 121241-C-30/S

10/8/2025  
Page

1:09 PM  
7

Work Order ID	Part ID	Release	WantDate	Start Date	Finish Date	Qty	Drawing ID/Rev Engineer
	06.BG1.25-4HOLE SS BEARING GUARD 1.25" 4-HOLE* STAINLESS STEEL (12 GAUGE) BEARING GUARD FOR 1-1/4" 4-HOLE BRG	160	11/13/2024	EA		4.00	4.00 _____
	STABILIZER / TORQUE ARM ASSEMBLY -	170	11/13/2024			0.00	0.00 _____
	37.207-UNI STABILIZER BRACKET UNIVERSAL FITS 207* UNIVERSAL FITS 207 HOUSING FOR 1-1/4" OR 1-7/16" SHAFT	180	11/13/2024	EA		1.00	1.00 _____
	06.207-GBC343RV SS K343 SYMM/TLOCK GEARBOX COVER (RIGHT)* 06.207-GBC343RV SS K343 SYMMETRICAL / TAPER LOCK GEARBOX COVER (RIGHT)* RIGHT HAND VERTICAL MOUNTING ORIENTATION	190	11/13/2024	EA		1.00	1.00 _____
	10.1010616 HHC/SCREW 3/8-16 X 1" SS FASTENAL P/N 1170105 (NON-TAXABLE)	200	11/13/2024	EA		8.00	8.00 _____
	10.10306 LOCK WASHER 3/8" SS NON-TAXABLE	210	11/13/2024	EA		8.00	8.00 _____
	10.10507 HEX LOCK NUT 7/16"-14 SS	220	11/13/2024	EA		1.00	1.00 _____
	10.1010750 HHC/SCREW 7/16 X 3" SS	230	11/13/2024	EA		1.00	1.00 _____
	10.10407 FLAT WASHER 7/16" SS NON-TAXABLE	240	11/13/2024	EA		3.00	3.00 _____
	10.10307 LOCK WASHER 7/16" SS NON-TAXABLE	250	11/13/2024	EA		2.00	2.00 _____
		260	11/13/2024			0.00	0.00 _____





D&F EQUIPMENT SALES, INC - ALABAMA  
Work Order Traveller  
WORK ORDER ID: 121241-C-30/S

10/8/2025  
Page

1:09 PM  
8

Work Order ID	Part ID	Release	WantDate	Start Date	Finish Date	Qty	Drawing ID/Rev Engineer
D & F STANDARD ESTOP -							
	45.800F1YP1	270	11/13/2024	EA		2.00	2.00 _____
	ALLEN BRADLEY E-STOP STATION						
	10.1080808	280	11/13/2024	EA		8.00	8.00 _____
	SOCKET CAP SCREW 8-32 X 1/2" SS*						
	8C50KCS3						
	10.10808N	290	11/13/2024	EA		8.00	8.00 _____
	NYLON LOCK NUT 8-32 SS*						
	8CNNE3						
		300	11/13/2024			0.00	0.00 _____
	MISCELLANEOUS -						
	10.1011013	310	11/13/2024	EA		6.00	6.00 _____
	HH LAG SCREW SS 1/4 X 1"						
	NON TAXABLE						
	10.1010416	380	11/13/2024	EA		4.00	4.00 _____
	HHC/SCREW 1/4-20 X 1" SS						
	10.10504	410	11/13/2024	EA		4.00	4.00 _____
	HEX NYLON LOCK NUT 1/4"-20 SS						
	NON-TAXABLE						
	10.1010616	460	11/13/2024	EA		8.00	8.00 _____
	HHC/SCREW 3/8-16 X 1" SS						
	FASTENAL P/N 1170105						
	(NON-TAXABLE)						
	10.10106S24	480	11/13/2024	EA		8.00	8.00 _____
	STUD TFL SS 3/8-16 X 1-1/2"						
	10.10306	530	11/13/2024	EA		8.00	8.00 _____
	LOCK WASHER 3/8" SS						
	NON-TAXABLE						
	10.10508	640	11/13/2024	EA		4.00	4.00 _____
	HEX LOCK NUT 1/2" -13 SS						
	10.313	710	11/13/2024	EA		4.00	4.00 _____



D&F EQUIPMENT SALES, INC - ALABAMA  
Work Order Traveller  
WORK ORDER ID: 121241-C-30/S

10/8/2025  
Page

1:09 PM  
9

Work Order ID	Part ID	Release	WantDate	Start Date	Finish Date	Qty	Drawing ID/Rev Engineer
---------------	---------	---------	----------	------------	-------------	-----	----------------------------

PHILLIPS FLAT HD/SMS #10 X 1" SS  
NON-TAXABLE

54.09212.5	780	5/21/2025	4X12	1.00	1.00	
GRATING GREY SQ MOLD 1"* (4'X 12')						

SHIPPING	100	1.00	1.00	0.00	0.00
SHIPPING					



OS	110	1.00	1.00	0.00	0.00
MACHINE					



Part ID/Sub ID	Piece#	Date Reqd	Unit Of Measur	Qty Reqd	Qty Due	Issue
06.DS1815-1.25	10	11/13/2024	EA	1.00	1.00	
SHAFT 18" DRIVE WITH 1-1/4 JOURNAL						
06.IS1815-1.25	20	11/13/2024	EA	1.00	1.00	
SHAFT 18" IDLE WITH 1-1/4 JOURNAL						

REWORK-S	120	1.00	1.00	0.00	0.00
REWORK-S					



REWORK-E	130	1.00	1.00	0.00	0.00
----------	-----	------	------	------	------





**D&F EQUIPMENT SALES, INC - ALABAMA**  
Work Order Traveller  
WORK ORDER ID: 121241-C-30/S

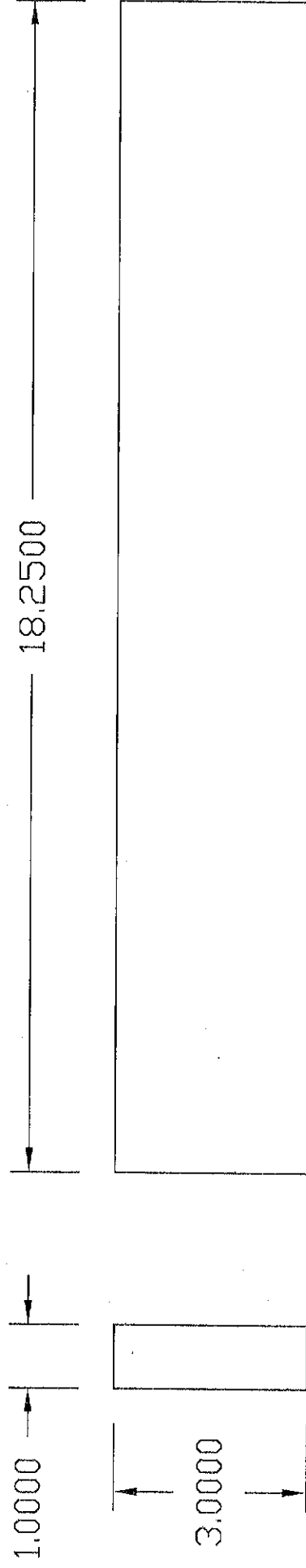
10/8/2025  
Page

1:09 PM  
10

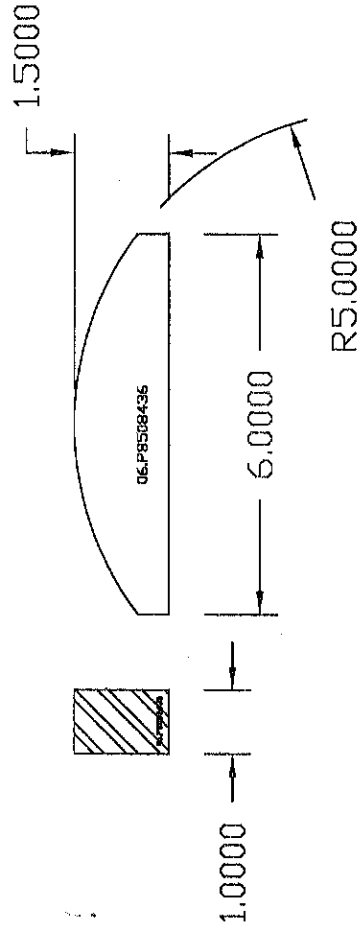
Work Order ID	Part ID	Release	WantDate	Start Date	Finish Date	Qty	Drawing ID/Rev Engineer
---------------	---------	---------	----------	------------	-------------	-----	----------------------------

REWORK-P	140	1.00	1.00	0.00	0.00		
----------	-----	------	------	------	------	--	--

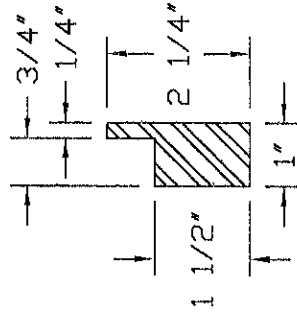




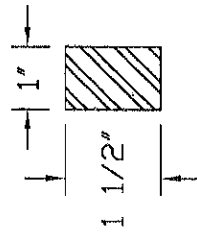
WAYNE FARMS - UNION SPRINGS, AL  
C121241-C-30  
UHMW PRODUCT STOP  
(1) REQ'D



06.P8508436  
(3) REQ'D



06.P8509495901LHD  
(10) FT REQ'D



06.P850941225  
(50) FT REQ'D

STD. 1 1/2" SQUARE SOLID SHAFT

FORM DRAWING ONLY, THIS IS NOT TO SCALE !

JOB NUMBER : C121241-C-30

DATE : 10/3/2025

DETAILER : KYLE HANCOCK

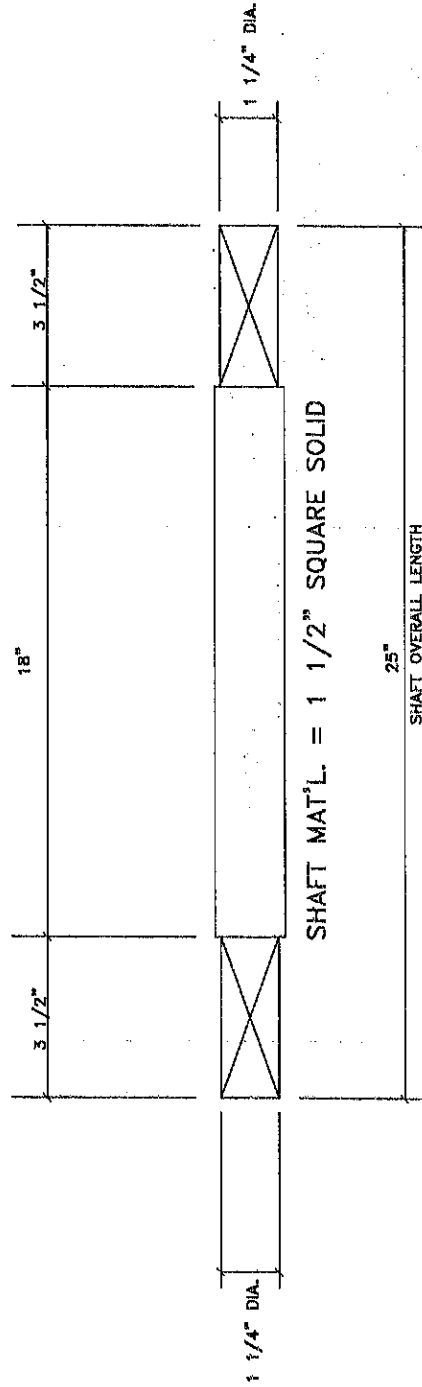
CUSTOMER : WAYNE FARMS

MAT'L : T305 SS

SHOP CHECKER :

LOCATION : UNION SPRINGS, AL

\*\*THIS IS A PART NUMBERED SHAFT\*\*



IDLE SHAFT DETAIL QTY. 1 REQ'D.

STD. 1 1/2" SQUARE SOLID SHAFT

JOB NAME

WANNES FARM

JOB NUMBER

121241-C-30

MATERIAL SIZE

2x1/4 Angle

PIECES

LENGTH

COPE/ANGLE

LH + RH

4 2'-10

45° OE

2L-2R

4 5'-3 7/8

SC

6 2'-2

SC

8 2'-0

1 1/4 x 1/4 Angle

SC

4 2'-0

1 x 1/4 FB

SC

4 2'-2

1/2 RR

SC

(MG)

Thread one end

1 1'-8 3/16

1 x 1 1/2 Tubing

SC

(MG)