

# EQUIPMENT SPEC SHEET

REVISION:



NAME & LOCATION	WAYNE FARMS UNION SPRINGS, AL			CUSTOMER NUMBER	C121241
ITEM NUMBER	C-54	ITEM SERIAL NUMBER	C121241-C-54		
ENGINEER	GARY CAMBRON	SALESMAN	HEATH MORROW		
EQUIPMENT TYPE	FULL BOX RADIUS CONVEYOR			CAD TECH DETAILER	DUSTIN CAGLE
<b>1</b> BELT MANUF.	INTRALOX	<b>2</b>	SERIES	3000S	
<b>4</b> BELT LENGTH	141'	<b>5</b>	BELT COLOR	GREY	
<b>7</b> FRICTION SPACING	N/A	<b>8</b>	BELT INDENT	N/A	
<b>10</b> BELT WIDTH	2 3/4"	<b>11</b>	WEARSTRIP	UHMW CHANNEL	
<b>13</b> BELT FLIGHTS	NO	<b>14</b>	FLIGHT HEIGHT	N/A	
<b>16</b> FLIGHT CENTERS	N/A	<b>17</b>	FLIGHT INDENT	N/A	
<b>19</b> T.O.B. INFEED	31"	<b>20</b>	T.O.B. DISCHARGE	31"	
<b>21</b> IDLE SPROCKET	8 TOOTH	<b>22</b>	PITCH DIAMETER	5.2" PD	
<b>24</b> DRIVE SPROCKET	8 TOOTH	<b>25</b>	PITCH DIAMETER	5.2" PD	
<b>27</b> SPROCKETS @ DRV	2	<b>28</b>	SPROCKETS @ IDLE	2	
<b>30</b> BELT WASHER	NO	<b>31</b>	DRIP PAN	NO	
<b>33</b> DRIVE SIDE	RIGHT	<b>34</b>	DRIVE TYPE	EXTREME DUTY	
<b>36</b> MOTOR	STERLING	<b>37</b>	HORSEPOWER	1 HP	
<b>39</b> GEARBOX	K343 TAPER	<b>40</b>	RATIO	40:1	
<b>42</b> EQUIP. MAT.	I2GA SS	<b>43</b>	LEGS	2" ANGLE	
<b>44</b>				TAKE UP	
STANDARD					

PARTS and or MATERIAL UNIQUE TO THIS ITEM(S) / SPECIAL DESIGN SPECS (Please explain)

SAFETY LABELS AND E-STOPS TO BE LOCATED AS SHOWN.

THIS ITEM HAS A DRIVE RESTRAINT KIT.

ETCHED METAL SAFETY LABELS.



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121241-C-54/S DFM500R18 5/21/2025 11/14/2025 1.00



Drawing Rev:

D&F RADIUS CONVEYOR 18" WI

DENICE

Order ID:  
Part ID:

Customer:

Ship To:

Shop Resources Type	Seq#	End Qty	Start Qty	Setup Hrs	Run Hrs	Start Date	Finish Date	Drawing ID/Rev
ENGINEERING	10	1.00	1.00	0.00	0.00			
ENGINEERING								



LASER SHOP 20 1.00 1.00 0.00 0.00



SHOP1 30 1.00 1.00 0.00 0.00



Part ID/Sub ID	Piece#	Date Reqd	Unit Of Measur	Qty Reqd	Qty Due	Issue
01.S101 3/16" PLATE SS 48X120	10	5/21/2025	4X10	0.00	0.00	_____
01.S104	20	5/21/2025	5X10	0.00	0.00	_____



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	3/16" PLATE SS 60X120						
	01.S127 12GA SHEET SS 48X120		30 5/21/2025	4X10		0.00	0.00 _____
	01.S126 12GA SHEET SS 48X96		40 5/21/2025	4X8		0.00	0.00 _____
	01.S129 12GA SHEET SS 60X120		50 5/21/2025	5X10		0.00	0.00 _____
	02.RR206 ROUND ROD 1/2" SS		60 5/21/2025	FT		0.00	0.00 _____
	03.A602 ANGLE IRON 1" X 1" X 3/16" SS		70 5/21/2025	FT		0.00	0.00 _____
	03.A608 ANGLE IRON 1-1/2" X 1-1/2" X 3/16" SS		80 5/21/2025	FT		0.00	0.00 _____
	03.A609 ANGLE IRON 1-1/2" X 1-1/2" X 1/4" SS		90 5/21/2025	FT		0.00	0.00 _____
	03.A611 ANGLE IRON 2" X 2" X 3/16" SS		100 5/21/2025	FT		0.00	0.00 _____
	03.A612 ANGLE IRON 2" X 2" X 1/4" SS		110 5/21/2025	FT		0.00	0.00 _____
	03.FB502 FLAT BAR 1" X 3/16" SS		120 5/21/2025	FT		0.00	0.00 _____
	03.FB504 FLAT BAR 1-1/2" X 3/16" SS		130 5/21/2025	FT		0.00	0.00 _____
SHOP2	40	1.00	1.00	0.00	0.00		
SHOP2							



Part ID/Sub ID	Piece#	Date Reqd	Unit Of Measur	Qty Reqd	Qty Due	Issue
06.S00070 LEG INSERT 1-1/2"X 1-1/2" X 1/2"** 3/4" THDS.		10 5/21/2025	EA	16.00	16.00	_____



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	S00043	20	5/21/2025	EA		2.00	2.00 _____
	TAKE UP BEARING MOUNT PLATE 1-1/4"DIA TB						
	S00044	30	5/21/2025	EA		2.00	2.00 _____
	TAKE UP TUBING 1-1/4" X 7"						
	S00045	40	5/21/2025	EA		2.00	2.00 _____
	TAKE UP SOLID STOCK 6-1/2" X 1"						
SHOP3	50	1.00		1.00	0.00	0.00	
SHOP3							



Part ID/Sub ID	Piece#	Date Reqd	Unit Of Measur	Qty Reqd	Qty Due	Issue
02.SB402	10	5/21/2025	FT	1.00	1.00	_____
SQUARE BAR 1/4" SS FOR GEARBOXES						
S00371-S	20	5/21/2025	EA	16.00	16.00	_____
LEG ADJUSTER 9"X3/4" ATR W/SS PAD 10GA* SWIVEL TYPE						
S00421A	30	5/21/2025	EA	1.00	1.00	_____
DRIVE DRIP PAN 30" X 11" (FOR NORDISTOBER GEARBOXES)						
06.S00421HA	40	5/21/2025	EA	2.00	2.00	_____
SS DRIP PAN HANGER 1"W FLAT BAR W/ 7/16"H* 1"W FLAT BAR WITH 7/16" HOLE 6.75" OVERAL LENGTH						
02.BSR213	50	5/21/2025	FT	2.00	2.00	_____
BEARING SIZE ROD 1-1/4" 303 SS						
06.S0412	60	5/21/2025	EA	3.00	3.00	_____
SLOTTED BRACKET WELD TAB 1.5X6.69 W/* 5/16" SLOTTED HOLE 3/16" STAINLESS STEEL						

GEO /DRAWING REF.  
AUTOCAD\EQUIPMENT\LASER SLOTTED BRKT 1.5X6.69 06.S0412.GEO



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S00395 70 5/21/2025 EA 3.00 3.00 \_\_\_\_\_  
WELD TABS 1" X 1" X 3/16" 5/16" HOLE

UHMW PARTS 60 1.00 1.00 0.00 0.00  
UHMW PARTS



Part ID/Sub ID	Piece#	Date Reqd	Unit Of Measur	Qty Reqd	Qty Due	Issue
85.82042	10	5/21/2025	EA	1.00	1.00	_____
KVP RADIUS 90D 2.0 TURN (8PCS)*						
85.892RS	20	5/21/2025	FT	140.00	140.00	_____
KVP BOTTOM TRACK 2.0 STRAIGHT*						
STANDARD PLASTIC #P-KVP RETURN						

SUB-ASSY 1 70 1.00 1.00 0.00 0.00  
SUB-ASSY 1



SUB-ASSY 2 80 1.00 1.00 0.00 0.00  
SUB-ASSY 2



FINAL ASSEM 90 1.00 1.00 0.00 0.00  
FINALASSEMB



Part ID/Sub ID	Piece#	Date Reqd	Unit Of Measur	Qty Reqd	Qty Due	Issue
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	31.13000SLT	10	5/21/2025	FT		141.00	141.00 _____
	KNUCKLE CHAIN 3000S SAFETY AC GREY SLT*						
	MESH TOP STYLE SAFETY CHAIN WITH TABS						
	2.0" P RADIUS						
	(SEE NOTES)						
	37.1XI	20	5/21/2025	EA		1.00	1.00 _____
	1HP XTREME 143TC 1800RPM INV DUTY*						
	STAINLESS STEEL						
	XTREME						
	RPM: 1800						
	FOOT OPTION: FOOTLESS						
	FRAME: 143TC						
	ENCLOSURE: TEFC						
	RATING: INVERTER DUTY						
	ELECTRICAL: 3 PHASE 460V						
	ENCAPSULATED: ENCAPSULATED						
	37.4SK2	30	5/21/2025	EA		1.00	1.00 _____
	STERLING SS HEL BEVEL SYMMETRICAL 40:1*						
	STERLING SYMMETRICAL						
	STAINLESS STEEL SMOOTH BODY						
	403 HELICAL BEVEL						
	40:1 38.872:1 (EXACT)						
	140TC						
	W/ TORQUE ARM						
	37.SSK04125U	40	5/21/2025	EA		1.00	1.00 _____
	SYMMETRICAL BUSHING 1-1/4" FOR SSK04 HE*						
	SSK04-1.250UTBK						
	STAINLESS STEEL						
	1-1/4" SYMMETRICAL BUSHING KIT FOR						
	SIZE SSK04 HELICAL BEVEL						
	06.DRK	50	5/21/2025	EA		1.00	1.00 _____
	DRIVE RESTRAINT KIT						
	80.075082	60	5/21/2025	EA		2.00	2.00 _____
	KVP SPROCKET KNUCKLE DRIVE 8T 1.25"RB*						
	SPROCKETS						
	80.075082J	70	5/21/2025	EA		2.00	2.00 _____
	KVP SPROCKET KNUCKLE IDLER 8T 1.25"B*						



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SET COLLARS							
	06.P40810	80	5/21/2025	EA		2.00	2.00 _____
	BRASS TAKE UP 5/8-11 W/SS NUT						
BEARING ASSEMBLY							
	35.UCF207.20	100	5/21/2025	EA		2.00	2.00 _____
	KML 1-1/4" SS BEARING 4-BOLT FLG						
	10.1010724	110	5/21/2025	EA		8.00	8.00 _____
	HHC/SCREW 7/16-14 X 1-1/2" SS						
	10.10407	120	5/21/2025	EA		8.00	8.00 _____
	FLAT WASHER 7/16" SS						
	NON-TAXABLE						
	10.10507	130	5/21/2025	EA		8.00	8.00 _____
	HEX LOCK NUT 7/16"-14 SS						
	35.UCPA207.20	140	5/21/2025	EA		2.00	2.00 _____
	KML 1-1/4" SS BEARING TB						
	06.207.4-BOLT	150	5/21/2025	EA		1.00	1.00 _____
	SS BEARING COVER FITS 207 HOUSING 1-1/4"						
	STAINLESS STEEL BEARING COVER, 4-BOLT PATTERN FOR FLANGE STYLE BEARING						
	FITS 207 HOUSING FOR 1-1/4", 1-3/8", 1-7/16" AND 1-5/16"						
	(THIS IS A CLOSED COVER.)						
	160 5/21/2025					0.00	0.00 _____
	STABILIZER / TORQUE ARM ASSEMBLY -						
	06.207-GBC343R	170	5/21/2025	EA		1.00	1.00 _____
	SS K343 SYMM/TLOCK GEARBOX COVER (RIGHT)*						
	06.207-GBC343R	SS K343 TAPER LOCK GEARBOX COVER (RIGHT)*					
	37.207-UNI	180	5/21/2025	EA		1.00	1.00 _____
	STABILIZER BRACKET UNIVERSAL FITS 207*						
	UNIVERSAL FITS 207 HOUSING						
	FOR 1-1/4" OR 1-7/16" SHAFT						



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	10.10507	190	5/21/2025	EA		1.00	1.00 _____
	HEX LOCK NUT 7/16"-14 SS						
	10.1010750	200	5/21/2025	EA		1.00	1.00 _____
	HHC/SCREW 7/16 X 3" SS						
	10.10407	210	5/21/2025	EA		3.00	3.00 _____
	FLAT WASHER 7/16" SS NON-TAXABLE						
	10.10307	220	5/21/2025	EA		2.00	2.00 _____
	LOCK WASHER 7/16" SS NON-TAXABLE						
		230	5/21/2025			0.00	0.00 _____
	SAFETY LABELS -						
	06.CEB-B	240	5/21/2025	EA		4.00	4.00 _____
	CAUTION ENSURE BELT STICKER BILINGUAL 8.75"W X 2.5"T 2 COLOR						
		250	5/21/2025			0.00	0.00 _____
	D & F STANDADRD ESTOP -						
	45.800F1YP1	260	5/21/2025	EA		2.00	2.00 _____
	ALLEN BRADLEY E-STOP STATION						
	10.1080808	270	5/21/2025	EA		8.00	8.00 _____
	SOCKET CAP SCREW 8-32 X 1/2" SS* 8C50KCS3						
	10.10808N	280	5/21/2025	EA		8.00	8.00 _____
	NYLON LOCK NUT 8-32 SS* 8CNNE3						
		290	5/21/2025			0.00	0.00 _____
	MISCELLANEOUS -						
	10.1060416	300	5/21/2025	EA		144.00	144.00 _____
	MACH SCREW 1/4"-20 X 1" SS* PHILLIPS FLAT HEAD (NON-TAXABLE)						



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	10.10504	310	5/21/2025	EA		150.00	150.00 _____
	HEX NYLON LOCK NUT 1/4"-20 SS NON-TAXABLE						
	10.1010616	320	5/21/2025	EA		6.00	6.00 _____
	HHC/SCREW 3/8-16 X 1" SS FASTENAL P/N 1170105 (NON-TAXABLE)						
	10.10306	330	5/21/2025	EA		6.00	6.00 _____
	LOCK WASHER 3/8" SS NON-TAXABLE						
	10.1010816	340	5/21/2025	EA		4.00	4.00 _____
	HHC/SCREW 1/2-13 X 1" SS NON-TAXABLE						
	10.10210	350	5/21/2025	EA		2.00	2.00 _____
	HEX NUT 5/8 X 11 SS						
	10.10308	360	5/21/2025	EA		4.00	4.00 _____
	LOCK WASHER 1/2" SS NON-TAXABLE						
	10.1010448	370	5/21/2025	EA		4.00	4.00 _____
	HHC/SCREW 1/4-20 X 3" SS						
	47.020120	380	5/21/2025	EA		4.00	4.00 _____
	SET COLLAR 1-1/4" SS						
	47.020120P	390	5/21/2025	EA		2.00	2.00 _____
	DRIVE SIDE PLATE SS 1-1/4" BORE						
SHIPPING	100	1.00		1.00	0.00	0.00	
SHIPPING							



OS  
MACHINE 110 1.00 1.00 0.00 0.00



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Part ID/Sub ID	Piece#	Date Reqd	Unit Of Measur	Qty Reqd	Qty Due	Issue
16" DRIVE SHAFT		10 5/21/2025		1.00	1.00	

REWORK-S	120	1.00	1.00	0.00	0.00
REWORK-S					



REWORK-E	130	1.00	1.00	0.00	0.00
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REWORK-P	140	1.00	1.00	0.00	0.00
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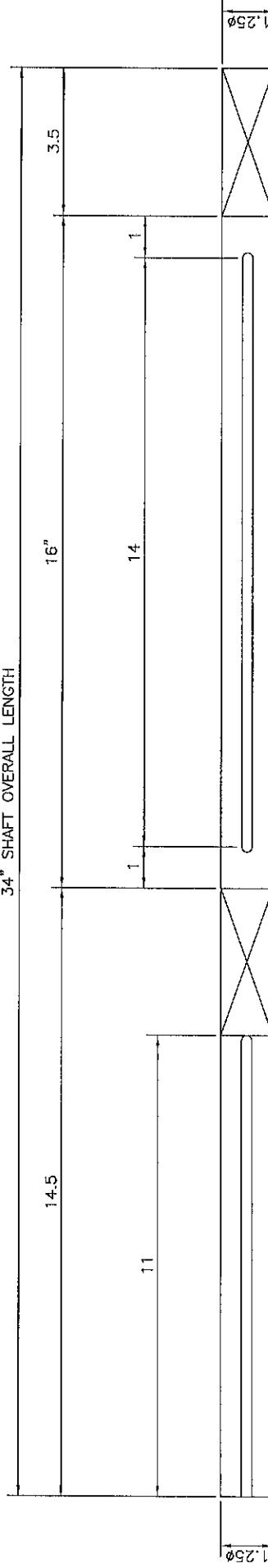
STD. 1 1/4" ROUND SOLID SHAFT

JOB NUMBER : C121241-C-54  
CUSTOMER : WAYNE FARMS  
LOCATION : UNION SPRINGS, AL

DATE : 8/6/2025  
MAT'L : T303 SS

DETAILER : DUSTIN CAGLE  
SHOP CHECKER :

34" SHAFT OVERALL LENGTH



SHAFT MAT'L. = 1 1/4" ROUND SOLID

DRIVE SHAFT DETAIL QTY. 1 REQ'D.