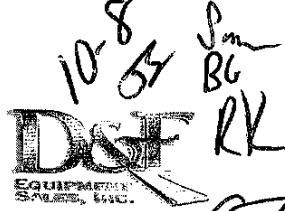


# EQUIPMENT SPEC SHEET

REVISION:



NAME & LOCATION	WAYNE FARMS UNION SPRINGS, AL			CUSTOMER NUMBER	C121241				
ITEM NUMBER	C-31	ITEM SERIAL NUMBER	C121241-C-31			ITEMS REQ'D	1		
ENGINEER	GARY CAMBRON	SALESMAN	HEATH MORROW			CAD TECH DESIGNER	CHANDLER PHILLIPS		
EQUIPMENT TYPE	BONELESS DARK MEAT INCLINE CONV			CAD TECH DETAILER				KYLE WRIGHT	
<b>1</b> BELT MANUF.	INTRALOX	<b>2</b>	SERIES	800S			<b>3</b>	BELT TYPE	OH FT
<b>4</b> BELT LENGTH	39'	<b>5</b>	BELT COLOR	WHITE			<b>6</b>	BELT MATERIAL	AC (Acetal)
<b>7</b> FRICTION SPACING	N/A	<b>8</b>	BELT INDENT	N/A			<b>9</b>	CENTER NOTCH	N/A
<b>10</b> BELT WIDTH	12"	<b>11</b>	WEARSTRIP	1"X1-1/2" UHMW			<b>12</b>	BELT PIN MAT.	AC (Acetal)
<b>13</b> BELT FLIGHTS	YES	<b>14</b>	FLIGHT HEIGHT	4"			<b>15</b>	FLIGHT TYPE	SCOOP
<b>16</b> FLIGHT CENTERS	12"	<b>17</b>	FLIGHT INDENT	1.3"			<b>18</b>	CENTER NOTCH	N/A
<b>19</b> T.O.B. INFEED	24"	<b>20</b>	T.O.B. DISCHARGE	150"					
<b>21</b> IDLE SPROCKET	8 TOOTH	<b>22</b>	PITCH DIAMETER	5.2" PD			<b>23</b>	BORE SIZE/TYPE	1-1/2" SQUARE
<b>24</b> DRIVE SPROCKET	8 TOOTH	<b>25</b>	PITCH DIAMETER	5.2" PD			<b>26</b>	BORE SIZE/TYPE	1-1/2" SQUARE
<b>27</b> SPROCKETS @ DRV	3	<b>28</b>	SPROCKETS @ IDLE	3			<b>29</b>	BELT SCRAPER	NO
<b>30</b> BELT WASHER	YES	<b>31</b>	DRIP PAN	YES			<b>32</b>	DRIP PAN @ DRIVE	YES
<b>33</b> DRIVE SIDE	LEFT	<b>34</b>	DRIVE TYPE	EXTREME DUTY			<b>35</b>	MTR/GB FRAME	143TC/145TC
<b>36</b> MOTOR	STERLING	<b>37</b>	HORSEPOWER	1 HP			<b>38</b>	FPM	75.6 FPM
<b>39</b> GEARBOX	K343 TAPER	<b>40</b>	RATIO	32:1			<b>41</b>	MULTIPLIER	NO
<b>42</b> EQUIP. MAT.	1/4" SS	<b>43</b>	LEGS	2" ANGLE			<b>44</b>	TAKE UP	STANDARD

PARTS and or MATERIAL UNIQUE TO THIS ITEM(S) / SPECIAL DESIGN SPECS (Please explain)

SAFETY LABELS AND E-STOPS TO BE LOCATED AS SHOWN.

SAFETY LABELS ARE ETCHED ON 12GA PLATES.

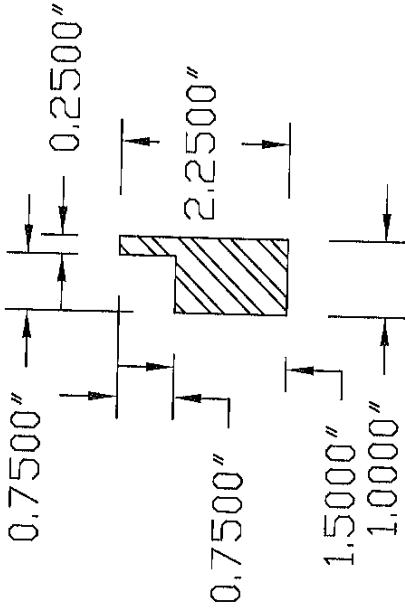
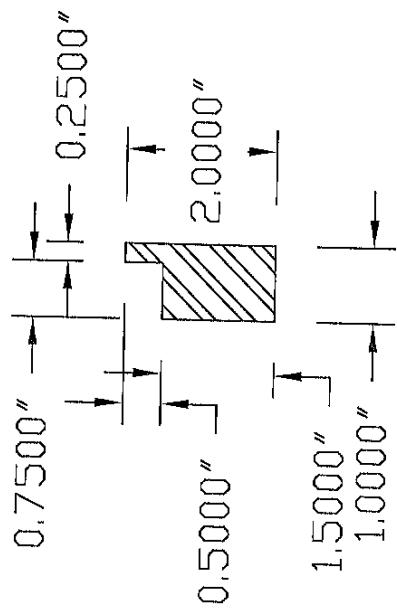
DRIVE RESTRAINT KIT.

DRAWING COMPLETION DATE

10/8/2025

DELIVERY DATE

1.5000" 1,0000"  
06.P850941225



06.P8509495901LHD  
UHMW L-SHAPED RWAY  
20 FEET REQUIRED  
WAYNE FARMS-UNION SPRING, AL  
C121241-C-31

06.P8509495900LHD  
UHMW L-SHAPED CWAY  
10 FEET REQUIRED  
WAYNE FARMS-UNION SPRING, AL  
C121241-C-31

06.P8509495901LHD  
UHMW L-SHAPED RWAY  
20 FEET REQUIRED  
WAYNE FARMS-UNION SPRING, AL  
C121241-C-31

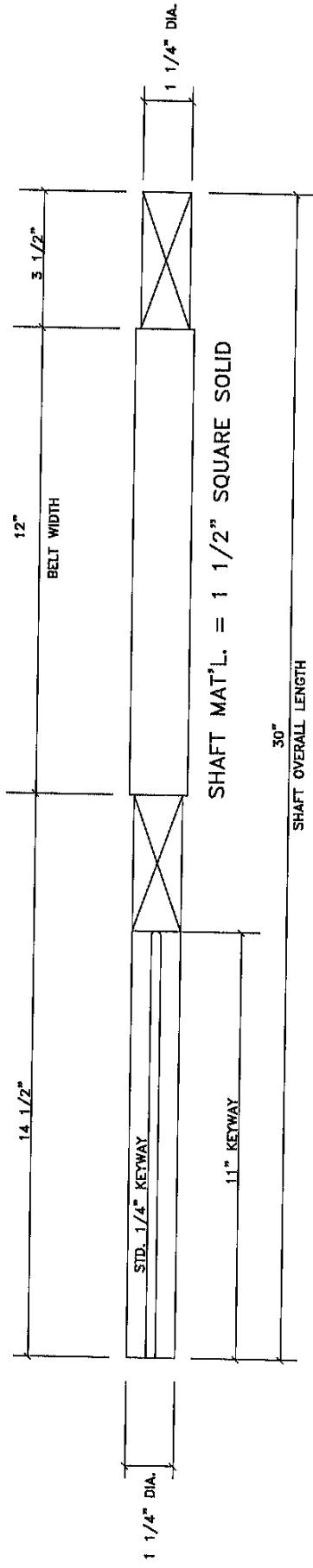
## STD. 1 1/2" SQUARE SOLID SHAFT

FORM DRAWING ONLY, THIS IS NOT TO SCALE !

JOB NUMBER : C121241-C-51  
 CUSTOMER : WAYNE FARMS  
 LOCATION : UNION SPRING, AL

DATE : 10/8/2025  
 MAT'L : T303 SS

DETLER : KYLE WRIGHT  
 SHOP CHECKER :

DRIVE SHAFT DETAIL QTY. 1 REQ'D.

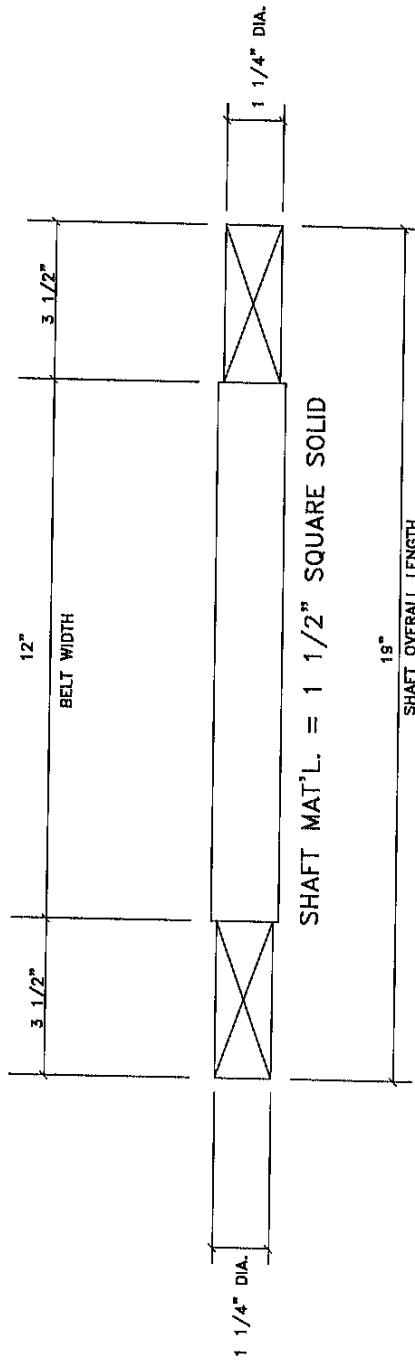
## STD. 1 1/2" SQUARE SOLID SHAFT

FORM DRAWING ONLY, THIS IS NOT TO SCALE !

JOB NUMBER : C121241-C-31  
 CUSTOMER : WAYNE FARMS  
 LOCATION : UNION SPRING, AL

DATE : 10/8/2025  
 MAT'L : T303 SS

DETAILER : KYLE WRIGHT  
 SHOP CHECKER :



IDLE SHAFT DETAIL QTY. 1 REQ'D.



D&F EQUIPMENT SALES, INC - ALABAMA  
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Work Order ID	Part ID	Release	Want Date	Start Date	Finish Date	Qty	Drawing ID/Rev Engineer
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121241-C-31/S DFM500I12 5/21/2025 11/14/2025 1.00



Drawing Rev:

D&F INCLINE CONVEYOR 12" WI

DENICE

Order ID: Customer: Ship To:  
Part ID:

Shop Resources Type	Seq#	End Qty	Start Qty	Setup Hrs	Run Hrs	Start Date	Finish Date	Drawing ID/Rev
ENGINEERING	10	1.00	1.00	0.00	0.00			
ENGINEERING								



LASER SHOP 20 1.00 1.00 0.00 0.00



SHOP1 30 1.00 1.00 0.00 0.00



Part ID/Sub ID	Piece#	Date Reqd	Unit Of Measur	Qty Reqd	Qty Due	Issue
01.S101 3/16" PLATE SS 48X120		10 5/21/2025	4X10	0.00	0.00	
01.S104		20 5/21/2025	5X10	0.00	0.00	



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Work Order ID	Part ID	Release	WantDate	Start Date	Finish Date	Qty	Drawing ID/Rev Engineer
3/16" PLATE SS 60X120							
	01.S108 1/4" PLATE SS 48X120		30 5/21/2025	4X10		0.00	0.00 _____
	01.S111 1/4" PLATE SS 60X120		40 5/21/2025	5X10		0.00	0.00 _____
	01.S127 12GA SHEET SS 48X120		90 5/21/2025	4X10		0.00	0.00 _____
	01.S129 12GA SHEET SS 60X120		100 5/21/2025	5X10		0.00	0.00 _____
	02.RR206 ROUND ROD 1/2" SS		130 5/21/2025	FT		0.00	0.00 _____
	02.RR208 ROUND ROD 3/4" 304 SS		140 5/21/2025	FT		0.00	0.00 _____
	03.A612 ANGLE IRON 2" X 2" X 1/4" SS		200 5/21/2025	FT		0.00	0.00 _____
SHOP2	40	1.00	1.00	0.00	0.00		
SHOP2							



Part ID/Sub ID	Piece#	Date Reqd	Unit Of Measur	Qty Reqd	Qty Due	Issue
06.S00070 LEG INSERT 1-1/2"X 1-1/2" X 1/2" 3/4" THDS.		10 5/21/2025	EA	4.00	4.00	_____
06.S0421 SLIDE QUICK CONNECT TAKEUP 4 FT REQ'D (AMW) 7/16" SQUARE BAR QTY. OF (4) REQ'D PER ASSY		80 5/21/2025	EA	4.00	4.00	_____

SHOP3	50	1.00	1.00	0.00	0.00
SHOP3					



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Work Order ID	Part ID	Release	Want Date	Start Date	Finish Date	Qty	Drawing ID/Rev Engineer
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Part ID/Sub ID	Piece#	Date Reqd	Unit Of Measur	Qty Reqd	Qty Due	Issue
02.SB402 SQUARE BAR 1/4" SS FOR GEARBOXES		10 5/21/2025	FT	0.00	0.00	
06.S0415 BELT WASH 12" SPLASH SHIELD STD 304		20 5/21/2025	EA	2.00	2.00	
S00371-S LEG ADJUSTER 9"X3/4" ATR W/SS PAD 10GA* SWIVEL TYPE		50 5/21/2025	EA	4.00	4.00	
S00421A DRIVE DRIP PAN 30" X 11" (FOR NÖRDSTOBER GEARBOXES)		60 5/21/2025	EA	1.00	1.00	
06.S00421HA SS DRIP PAN HANGER 1"W FLAT BAR W/ 7/16"H* 1"W FLAT BAR WITH 7/16" HOLE 6.75" OVERAL LENGTH		80 5/21/2025	EA	2.00	2.00	
UHMW PARTS	60	1.00		1.00	0.00	
UHMW PARTS				0.00	0.00	



Part ID/Sub ID	Piece#	Date Reqd	Unit Of Measur	Qty Reqd	Qty Due	Issue
06.P850941225 UHMW WEARSTRIP 1" X 1-1/2"		10 5/21/2025	FT	10.00	10.00	
06.P850949590LHD UHMW WEARSTRIP L-SHAPE 1" X 2" W/ NOTCH* 3/4" X 1/2" NOTCH		20 5/21/2025	FT	20.00	20.00	
06.P850949590LHD UHMW WEARSTRIP L-SHAPE 1"X2-1/4" W/ NOT* 3/4" x 3/4" NOTCH		30 5/21/2025	FT	20.00	20.00	
		40 5/21/2025		20.00	20.00	



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Work Order ID	Part ID	Release	Want Date	Start Date	Finish Date	Qty	Drawing ID/Rev Engineer
	UHMW INDENT SEE PRINT						
	UHMW INDENT LWR RAD (1) LH & (1) RH SEE PRINT	50	5/21/2025			2.00	2.00 _____
	UHMW INDENT UPR RAD SEE PRINT	60	5/21/2025			2.00	2.00 _____
	UHMW L-SHAPED CWAY LWR RAD (1) LH & (1) RH SEE PRINT	70	5/21/2025			2.00	2.00 _____
	UHMW CTR CWAY LWR RAD SEE PRINT	80	5/21/2025			1.00	1.00 _____
	UHMW L-SHAPED CWAY UPR RAD (1) LH & (1) RH SEE PRINT	90	5/21/2025			2.00	2.00 _____
	UHMW CTR CWAY UPR RAD SEE PRINT	100	5/21/2025			1.00	1.00 _____
	UHMW L-SHAPED RWAY LWR RAD (1) LH & (1) RH SEE PRINT	110	5/21/2025			2.00	2.00 _____
	UHMW L-SHAPED RWAY UPR RAD (1) LH & (1) RH	120	5/21/2025			2.00	2.00 _____



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Work Order ID	Part ID	Release	Want Date	Start Date	Finish Date	Qty	Drawing ID/Rev Engineer
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SEE PRINT

SUB-ASSY 1 70 1.00 1.00 0.00 0.00  
SUB-ASSY 1



SUB-ASSY 2 80 1.00 1.00 0.00 0.00  
SUB-ASSY 2



FINAL ASSEM 90 1.00 1.00 0.00 0.00  
FINALASSEMB



Part ID/Sub ID	Piece#	Date Reqd	Unit Of Measur	Qty Reqd	Qty Due	Issue
BELT - 12"W 800S OHFT AC WHITE W/ WHITE AC RODS 4" SCOOP FLIGHTS, 12"C, 1.3"IND		10 5/21/2025		39.00	39.00	_____
37.1XI 1HP XTREME 143TC 1800RPM INV DUTY*	20	5/21/2025	EA	1.00	1.00	_____
STAINLESS STEEL						
XTREME						
RPM: 1800						
FOOT OPTION: FOOTLESS						
FRAME: 143TC						
ENCLOSURE: TEFC						
RATING: INVERTER DUTY						
ELECTRICAL: 3 PHASE 460V						
ENCAPSULATED: ENCAPSULATED						



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Work Order ID	Part ID	Release	Want Date	Start Date	Finish Date	Qty	Drawing ID/Rev Engineer
	37.4SJ2		30 5/21/2025	EA		1.00	1.00 _____
	STERLING SS HEL BEVEL SYMMETRICAL 32:1*						
	STERLING SYMMETRICAL						
	STAINLESS STEEL SMOOTH BODY						
	403 HELICAL BEVEL						
	32:1 31.539:1 (EXACT)						
	140TC						
	W/ TORQUE ARM						
	37.SSK04125U		50 5/21/2025	EA		1.00	1.00 _____
	SYMMETRICAL BUSHING 1-1/4" FOR SSK04 HE*						
	SSK04-1.250UTBK						
	STAINLESS STEEL						
	1-1/4" SYMMETRICAL BUSHING KIT FOR						
	SIZE SSK04 HELICAL BEVEL						
	31.2808		80 5/21/2025	EA		6.00	6.00 _____
	SPROCKET 800S 8T 1.5"SB 5.2"PD*						
	PART #S3D8 G5CPE7 NG						
	EZ CLEAN MOLDED SPROCKET						
	SET COLLARS		90 5/21/2025			0.00	0.00 _____
	15.142		100 5/21/2025	EA		1.00	1.00 _____
	SANITARY 2" SS ROLL TYPE FERRULE						
	31.91121		110 5/21/2025	EA		8.00	8.00 _____
	RETAINER SNAP RING 1.5" SS*						
	(SH-206SS)						
	06.P40810		120 5/21/2025	EA		2.00	2.00 _____
	BRASS TAKE UP 5/8-11 W/SS NUT						
	95.0141902P		130 5/21/2025	EA		4.00	4.00 _____
	SPRAY NOZZLE 1/4 F8004-LN PLASTIC*						
	ADDITIONAL PARTS REQ'D #S00202 & #06.S0415						
	NATURAL PVDF						
	BEARING ASSEMBLY		140 5/21/2025			0.00	0.00 _____



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Work Order ID	Part ID	Release	Want Date	Start Date	Finish Date	Qty	Drawing ID/Rev Engineer
	35.UCF207.20	160	5/21/2025	EA		4.00	4.00 _____
	KML 1-1/4" SS BEARING 4-BOLT FLG						
	10.1010724	200	5/21/2025	EA		16.00	16.00 _____
	HHC/SCREW 7/16-14 X 1-1/2" SS						
	10.10407	210	5/21/2025	EA		16.00	16.00 _____
	FLAT WASHER 7/16" SS						
	NON-TAXABLE						
	10.10507	220	5/21/2025	EA		16.00	16.00 _____
	HEX LOCK NUT 7/16"-14 SS						
	06.207.4-BOLT	440	5/21/2025	EA		3.00	3.00 _____
	SS BEARING COVER FITS 207 HOUSING 1-1/4"						
	STAINLESS STEEL BEARING COVER, 4-BOLT PATTERN FOR FLANGE STYLE BEARING						
	FITS 207 HOUSING FOR 1-1/4", 1-3/8", 1-7/16" AND 1-5/16"						
	(THIS IS A CLOSED COVER.)						
	06.BG1.25-4HOLE	510	5/21/2025	EA		4.00	4.00 _____
	SS BEARING GUARD 1.25" 4-HOLE*						
	STAINLESS STEEL (12 GAUGE)						
	BEARING GUARD						
	FOR 1-1/4" 4-HOLE BRG						
		540	5/21/2025			0.00	0.00 _____
	STABILIZER / TORQUE ARM ASSEMBLY -						
	37.207-UNI	550	5/21/2025	EA		1.00	1.00 _____
	STABILIZER BRACKET UNIVERSAL FITS 207*						
	UNIVERSAL FITS 207 HOUSING						
	FOR 1-1/4" OR 1-7/16" SHAFT						
	06.207-GBC343L	560	5/21/2025	EA		1.00	1.00 _____
	SS K343 SYMM/TLOCK GEARBOX COVER (LEFT)*						
	06.207-GBC343L						
	SS K343 SYMMETRICAL / TAPER LOCK GEARBOX COVER (LEFT)*						
	LEFT HAND HORIZONTAL MOUNTING ORIENTATION						
	10.10507	600	5/21/2025	EA		1.00	1.00 _____
	HEX LOCK NUT 7/16"-14 SS						
	10.1010750	610	5/21/2025	EA		1.00	1.00 _____
	HHC/SCREW 7/16 X 3" SS						



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Work Order ID	Part ID	Release	Want Date	Start Date	Finish Date	Qty	Drawing ID/Rev Engineer
	10.10407	620	5/21/2025	EA		3.00	3.00 _____
	FLAT WASHER 7/16" SS NON-TAXABLE						
	10.10307	630	5/21/2025	EA		2.00	2.00 _____
	LOCK WASHER 7/16" SS NON-TAXABLE						
		930	5/21/2025			0.00	0.00 _____
	D & F STANDADRD ESTOP -						
	45.800F1YP1	940	5/21/2025	EA		2.00	2.00 _____
	ALLEN BRADLEY E-STOP STATION						
	10.1080808	950	5/21/2025	EA		8.00	8.00 _____
	SOCKET CAP SCREW 8-32 X 1 1/2" SS* 8C50KCS3						
	10.10808N	960	5/21/2025	EA		8.00	8.00 _____
	NYLON LOCK NUT 8-32 SS* 8CNNE3						
		1400	5/21/2025			0.00	0.00 _____
	MISCELLANEOUS -						
	10.1060432	1430	5/21/2025	EA		44.00	44.00 _____
	MACH SCREW 1/4"- 20 X 2" SS* PHILLIPS FLAT HEAD #72718						
	10.1060430	1440	5/21/2025	EA		44.00	44.00 _____
	MACH SCREW 1/4"-20 X 1-3/4" SS* PHILLIPS FLAT HEAD (NON-TAXABLE)						
	10.10504	1510	5/21/2025	EA		44.00	44.00 _____
	HEX NYLON LOCK NUT 1/4"-20 SS NON-TAXABLE						
	10.1010616	1560	5/21/2025	EA		8.00	8.00 _____
	HHC/SCREW 3/8-16 X 1" SS FASTENAL P/N 1170105 (NON-TAXABLE)						



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Work Order ID	Part ID	Release	Want Date	Start Date	Finish Date	Qty	Drawing ID/Rev Engineer
	10.10306 LOCK WASHER 3/8" SS NON-TAXABLE	1630	5/21/2025	EA		8.00	8.00 _____
	10.1010824 HHC/SCREW 1/2-13 X 1-1/2"SS NON-TAXABLE	1710	5/21/2025	EA		6.00	6.00 _____
	10.10508 HEX LOCK NUT 1/2" -13 SS	1740	5/21/2025	EA		6.00	6.00 _____
	10.10510 HEX LOCK NUT 5/8" -11 SS	1770	5/21/2025	EA		4.00	4.00 _____
	S00425 SPACER 1/4" X 3/4" X 5/16"ID	1790	5/21/2025	EA		44.00	44.00 _____
	06.DRK DRIVE RESTRAINT KIT	1880	5/21/2025	EA		1.00	1.00 _____
SHIPPING	100	1.00	1.00	0.00	0.00		



OS  
MACHINE 110 1.00 1.00 0.00 0.00



Part ID/Sub ID	Piece#	Date Reqd	Unit Of Measure	Qty Reqd	Qty Due	Issue
06.DS1215-1.25 SHAFT 12" DRIVE WITH 1-1/4 JOURNAL	10	5/21/2025	EA	1.00	1.00	_____
06.IS1215-1.25 SHAFT 12" IDLE WITH 1-1/4 JOURNAL	20	5/21/2025	EA	1.00	1.00	_____

REWORK-S  
REWORK-S 120 1.00 1.00 0.00 0.00



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Work Order ID	Part ID	Release	WantDate	Start Date	Finish Date	Qty	Drawing ID/Rev Engineer
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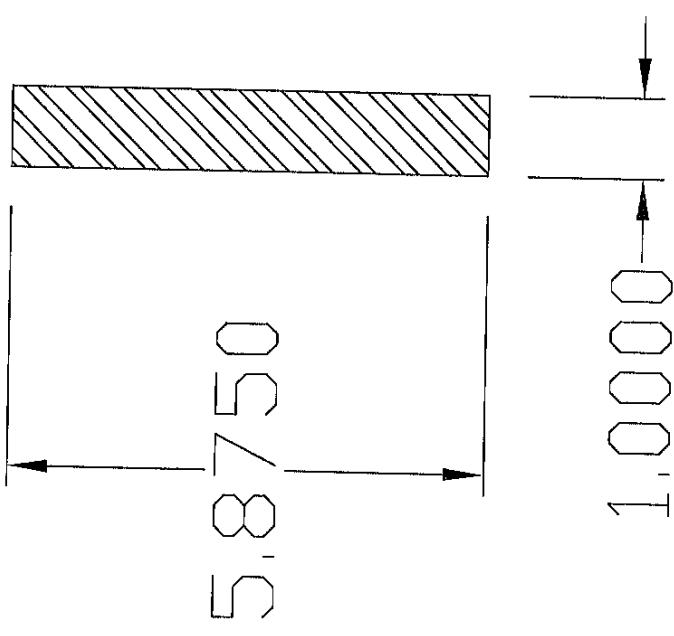


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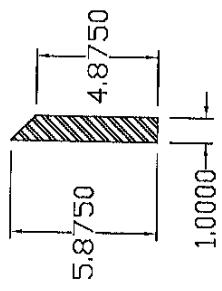
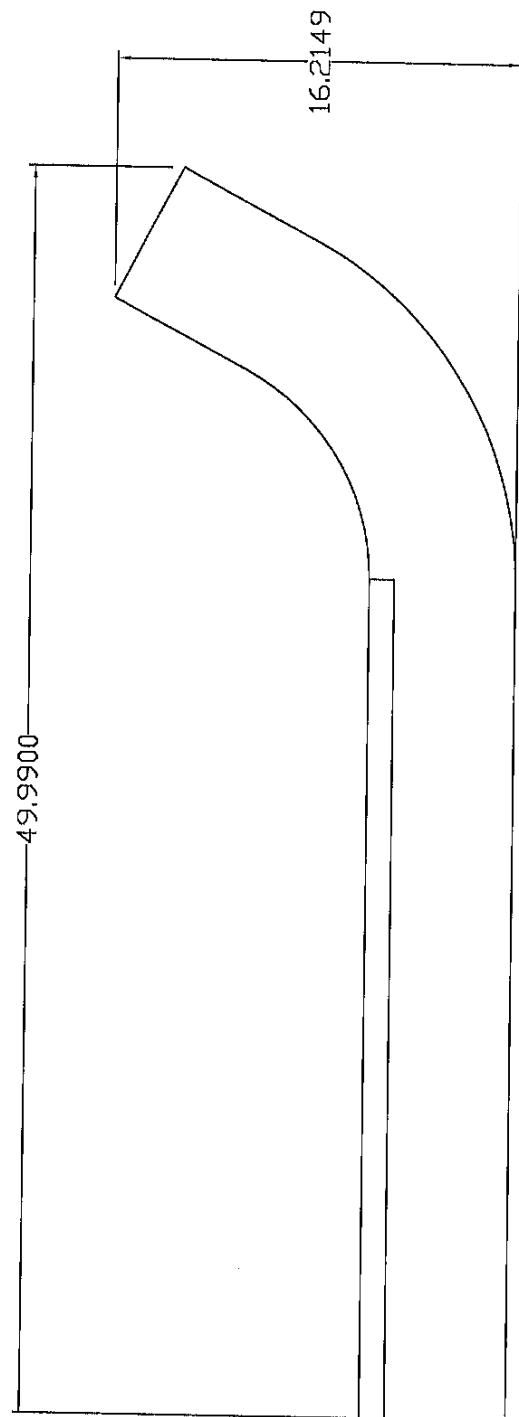


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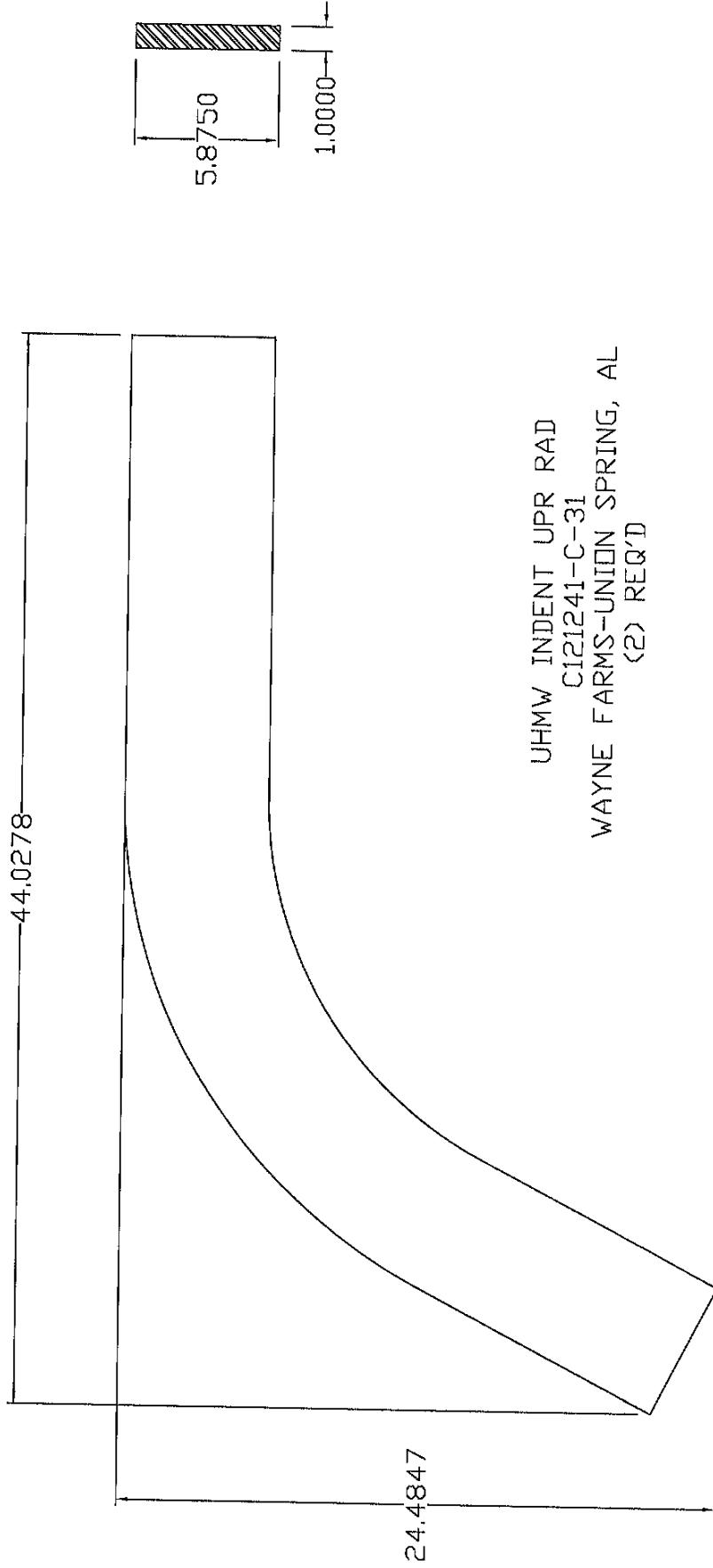




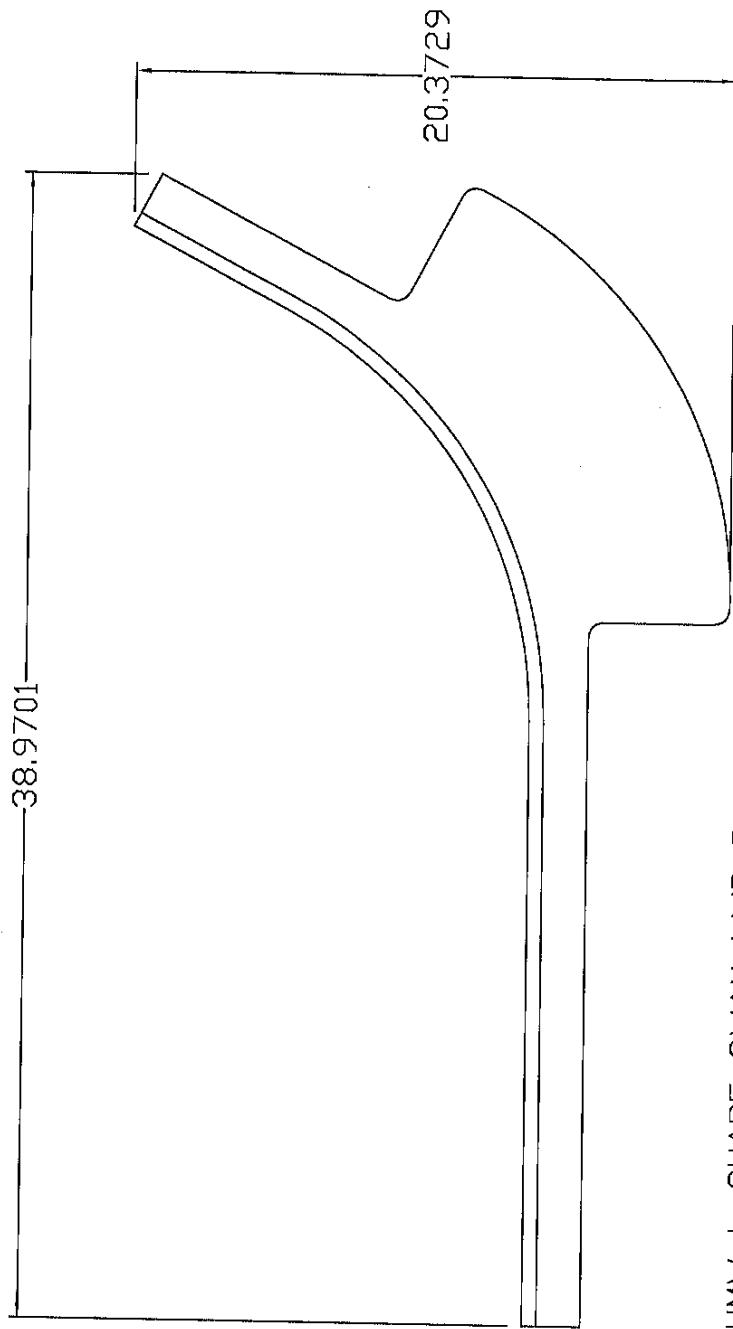
UHMW INDENT  
C121241-C-31  
WAYNE FARMS-UNION SPRING, AL  
20 FEET REQUIRED



UHMW INDENT LWR RAD  
C121241-C-31  
WAYNE FARMS-UNION SPRING, AL  
(2) REQ'D - (1) LH & (1) RH

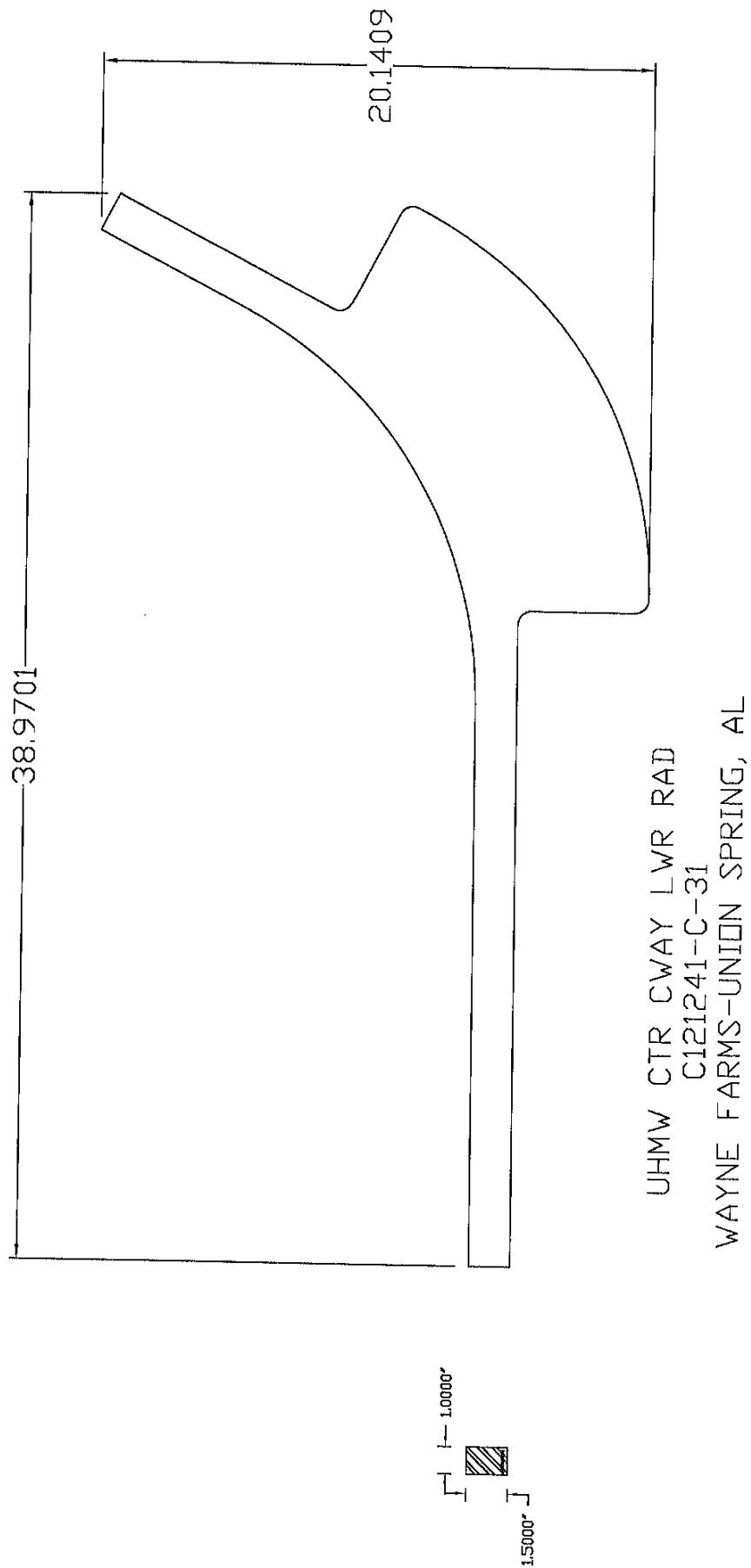


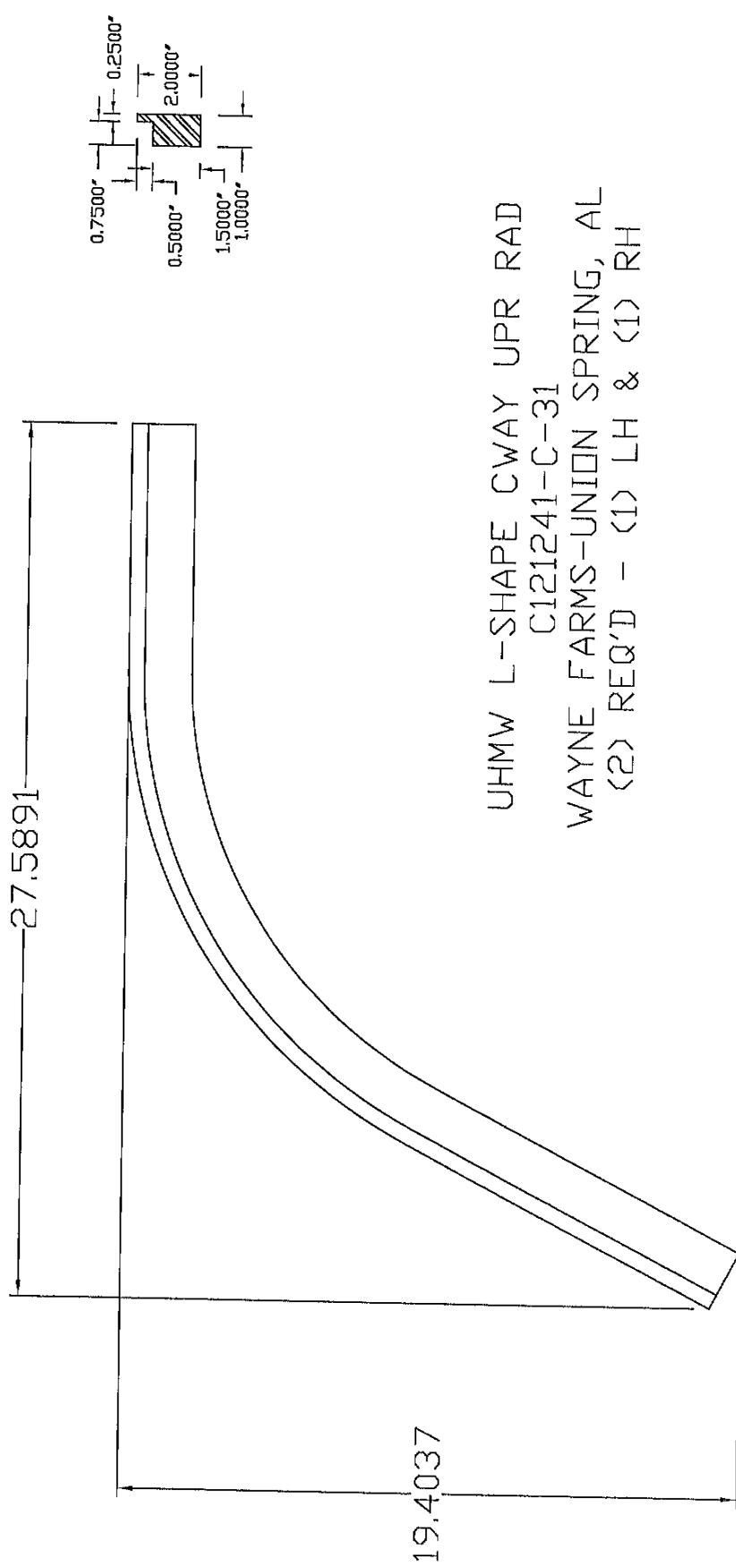
UHMW INDENT UPR RAD  
C121241-C-31  
WAYNE FARMS-UNION SPRING, AL  
(2) REQ'D

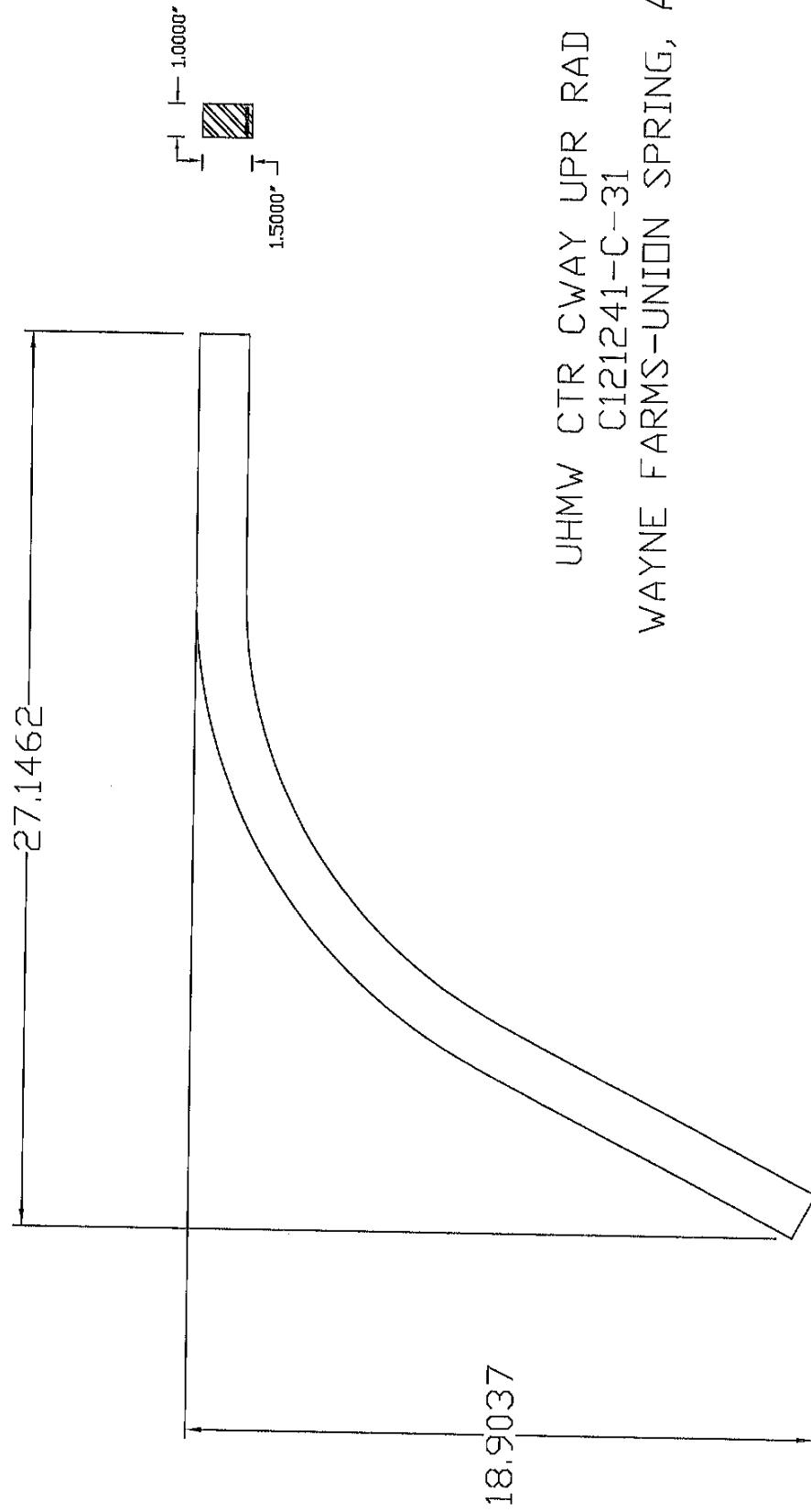


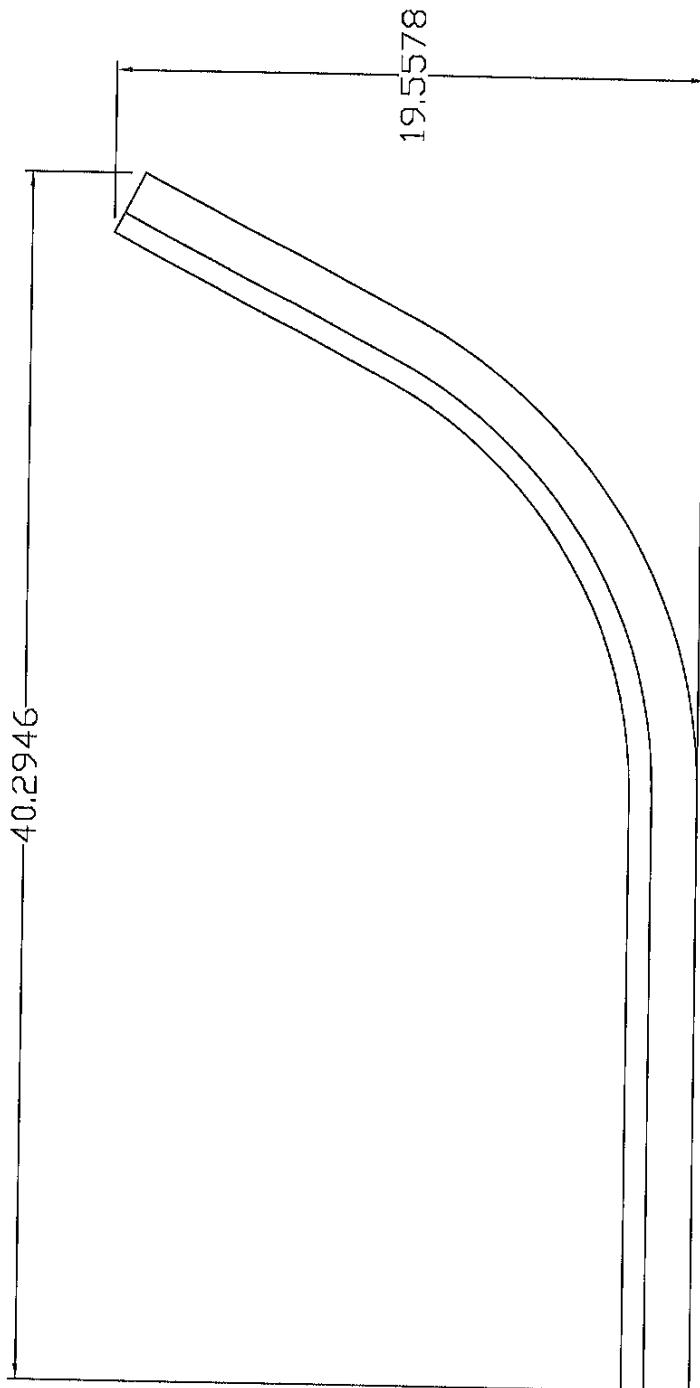
0.7500" — | — 0.2500"  
0.5000" — | — 2.0000"  
1.5000" — | —  
1.0000"

UHMW L-SHAPE CWAY LWR RAD  
C121241-C-31  
WAYNE FARMS-UNION SPRING, AL  
(2) REQ'D - (1) LH & (1) RH



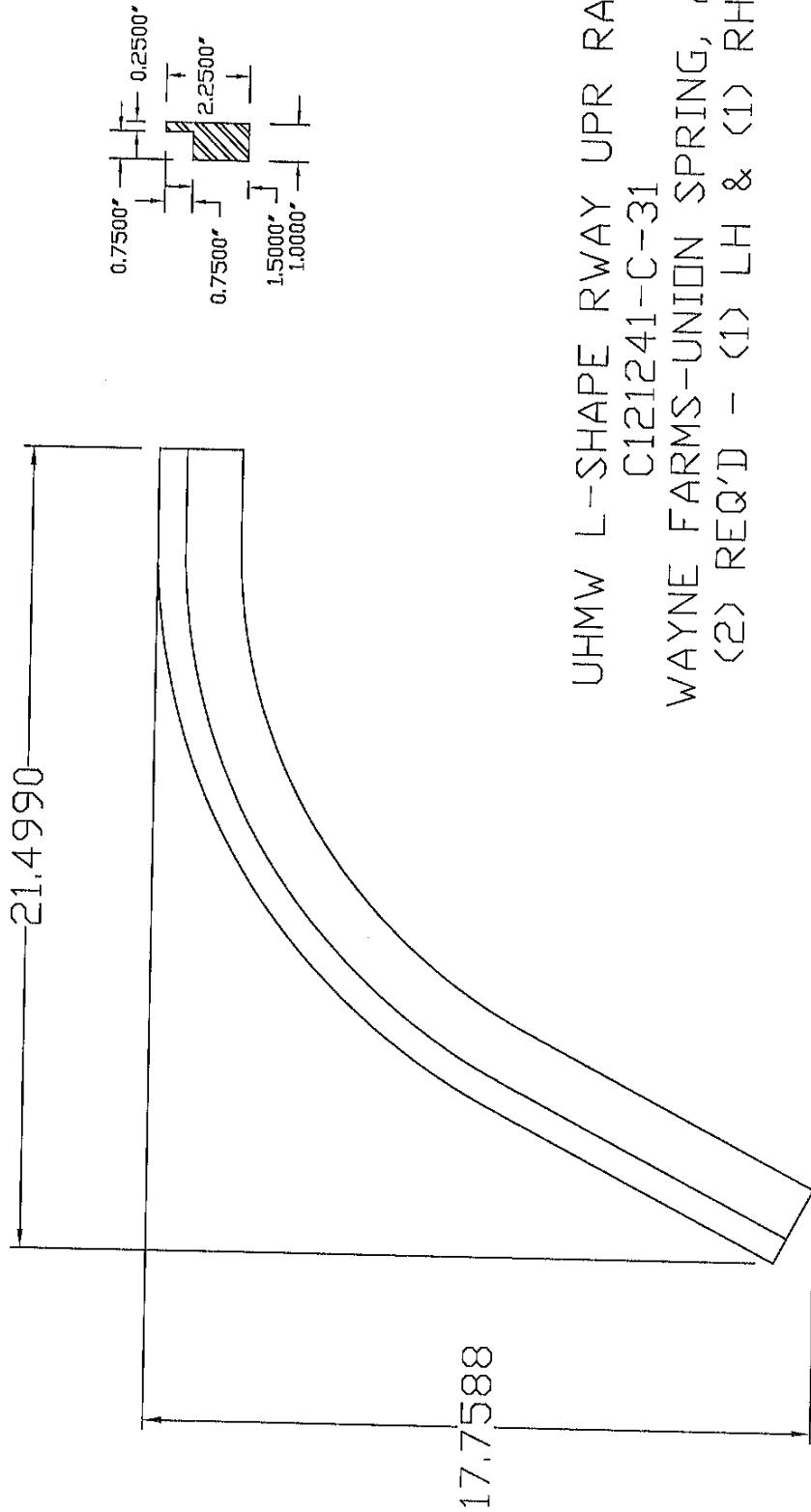






0.7500" |---| 0.2500"  
 0.7500" |---| 2.2500"  
 1.5000" |---|  
 1.0000"

UHMW L-SHAPE RWY LWR RAD  
 C121241-C-31  
 WAYNE FARMS-UNION SPRING, AL  
 (2) REQ'D - (1) LH & (1) RH



JOB NAME

Wayne Farms

JOB NUMBER

121241-C-31

IS

MATERIAL SIZE

2x1/4 Anale

PIECES	LENGTH	COPE/ANGLE	LH + RH
3	1-4	45° DE	
2	6-11 3/16	BW 59° DE	LC-IR
2	6 3/16"	45° DE-BW 59	LC-IR
2	1-7 1/16	SC	
1	4-10	SC	

1x11 GA

1-2 5/16

SC

(MA)