

# EQUIPMENT SPEC SHEET

REVISION:



NAME & LOCATION		WAYNE FARMS UNION SPRING, AL		CUSTOMER NUMBER		C121241		
ITEM NUMBER		X-12		ITEM SERIAL NUMBER		C121241-X-12		
ENGINEER		GARY CAMBRON		SALESMAN		HEATH MORROW		
EQUIPMENT TYPE		BONE CONV		CAD TECH DESIGNER		DUSTIN CAGLE		
				CAD TECH DETAILER		DUSTIN CAGLE		
1	BELT MANUF.	INTRALOX	2	SERIES	800S	3	BELT TYPE	OH FT
4	BELT LENGTH	95'	5	BELT COLOR	BLUE	6	BELT MATERIAL	AC (Acetal)
7	FRICTION SPACING	N/A	8	BELT INDENT	N/A	9	CENTER NOTCH	N/A
10	BELT WIDTH	6"	11	WEARSTRIP	1"X1-1/2" UHMW	12	BELT PIN MAT.	BLUE AC (Acetal)
13	BELT FLIGHTS	NO	14	FLIGHT HEIGHT	N/A	15	FLIGHT TYPE	N/A
16	FLIGHT CENTERS	N/A	17	FLIGHT INDENT	N/A	18	CENTER NOTCH	N/A
19	T.O.B. INFEED	N/A	20	T.O.B. DISCHARGE	N/A			
21	IDLE SPROCKET	WHEEL	22	PITCH DIAMETER		23	BORE SIZE/TYPE	1" ROUND
24	DRIVE SPROCKET	8 TOOTH	25	PITCH DIAMETER	5.2" PD	26	BORE SIZE/TYPE	1-1/2" SQUARE
27	SPROCKETS @ DRV	2	28	SPROCKETS @ IDLE	N/A	29	BELT SCRAPE	NO
30	BELT WASHER	YES	31	DRIP PAN	YES	32	DRIP PAN @ DRIVE	YES
33	DRIVE SIDE	RIGHT (VERTICAL)	34	DRIVE TYPE	EXTREME DUTY	35	MTR/GB FRAME	143TC/145TC
36	MOTOR	STERLING	37	HORSEPOWER	1 HP	38	FPM	60 FPM
39	GEARBOX	K343	40	RATIO	40:1	41	MULTIPLIER	NO
42	EQUIP. MAT.	1/4" SS	43	LEGS	N/A	44	TAKE UP	CATENARY SAG

PARTS and or MATERIAL UNIQUE TO THIS ITEM(S) / SPECIAL DESIGN SPECS (Please explain)

SAFETY LABELS AND E-STOPS TO BE LOCATED AS SHOWN.

THIS ITEM GETS A DRIVE RESTRAINT KIT

ETCHED METAL SAFETY LABELS.

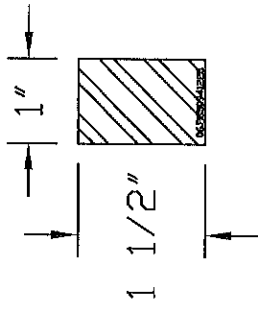
THIS ITEM WILL ATTACH TO C121241-DF208 CONELINE

DRAWING COMPLETION DATE

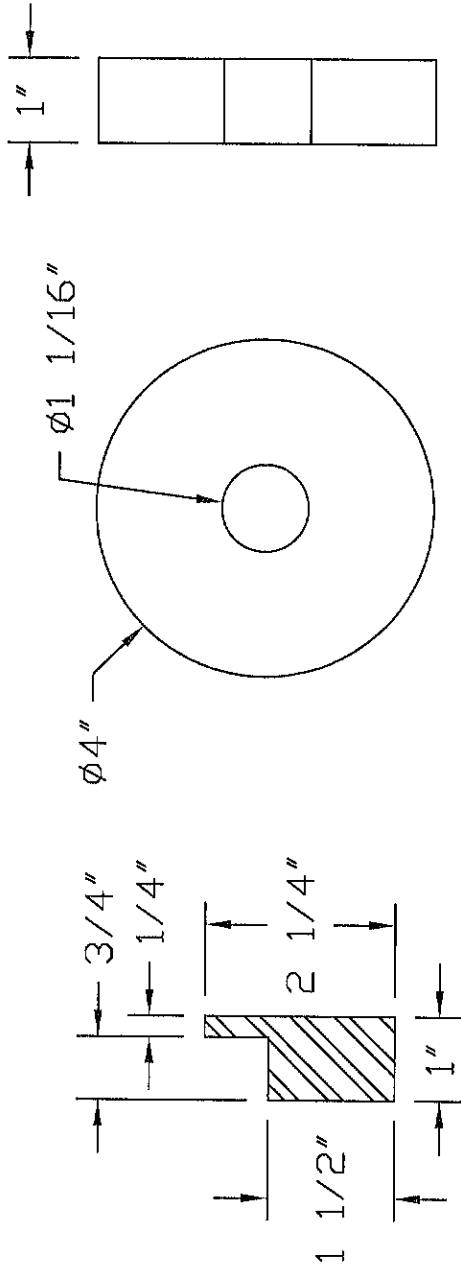
8/28/2025

DELIVERY DATE

11/21/2025

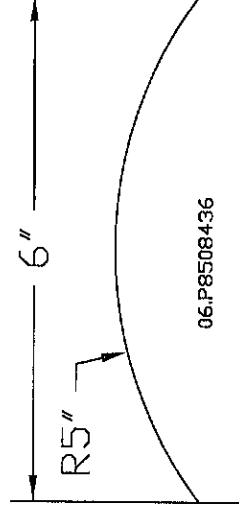
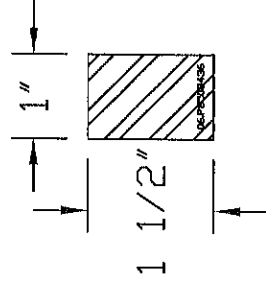


06.P850941225  
(90) FT REQ'D



06.P8509495901LHD  
(90) FT REQ'D

06.040W  
(2) REQ'D



06.P8508436  
(2) REQ'D



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Work Order ID	Part ID	Release	WantDate	Start Date	Finish Date	Qty	Drawing ID/Rev Engineer
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121241-X-12/S	DFM500S06	5/21/2025	11/14/2025			1.00	
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Drawing Rev:

D&F STRAIGHT CONVEYOR 6" W

DENICE

Order ID:	Customer:	Ship To:
Part ID:		

Shop Resources Type	Seq#	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/Rev
ENGINEERING ENGINEERING	10	1.00	1.00	0.00	0.00		



LASER SHOP LASER SHOP	20	1.00	1.00	0.00	0.00		
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SHOP1 SHOP1	30	1.00	1.00	0.00	0.00		
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Part ID/Sub ID	Piece#	Date Reqd	Unit Of Measur	Qty Reqd	Qty Due	Issue
01.S101 3/16" PLATE SS 48X120	10	5/21/2025	4X10	0.00	0.00	_____
01.S104	20	5/21/2025	5X10	0.00	0.00	_____



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	3/16" PLATE SS 60X120						
	01.S108 1/4" PLATE SS 48X120	30	5/21/2025	4X10		0.00	0.00 _____
	01.S111 1/4" PLATE SS 60X120	40	5/21/2025	5X10		0.00	0.00 _____
	01.S117 10GA SHEET SS 48X120	50	5/21/2025	4X10		0.00	0.00 _____
	01.S119 10GA SHEET SS 60X120	60	5/21/2025	5X10		0.00	0.00 _____
	01.S122 11GA SHEET SS 48X120	70	5/21/2025	4X10		0.00	0.00 _____
	01.S124 11GA SHEET SS 60X120	80	5/21/2025	5X10		0.00	0.00 _____
	01.S127 12GA SHEET SS 48X120	90	5/21/2025	4X10		0.00	0.00 _____
	01.S129 12GA SHEET SS 60X120	100	5/21/2025	5X10		0.00	0.00 _____
	01.S132 14GA SHEET SS 48X120	110	5/21/2025	4X10		0.00	0.00 _____
	01.S134 14GA SHEET SS 60X120	120	5/21/2025	5X10		0.00	0.00 _____
	02.RR206 ROUND ROD 1/2" SS	130	5/21/2025	FT		0.00	0.00 _____
	02.RR208 ROUND ROD 3/4" 304 SS	140	5/21/2025	FT		0.00	0.00 _____
	05.T804 TUBING SS 1"SQ X 11GA	290	5/21/2025	FT		0.00	0.00 _____
	30.40706 COUPLING SS 3/8"	330	5/21/2025	EA		1.00	1.00 _____
	S00024 TUBING END CAP - 1" SQ X 12 GA	340	5/21/2025	EA		1.00	1.00 _____



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SHOP2	40	1.00	1.00	0.00	0.00		
SHOP2							



SHOP3	50	1.00	1.00	0.00	0.00		
SHOP3							



Part ID/Sub ID	Piece#	Date Req'd	Unit Of Measur	Qty Req'd	Qty Due	Issue
02.SB402 SQUARE BAR 1/4" SS FOR GEARBOXES	10	5/21/2025	FT	0.00	0.00	_____
06.S0415 BELT WASH 12" SPLASH SHIELD STD 304	20	5/21/2025	EA	2.00	2.00	_____
S00421H DRIVE DRIP PAN (HYDRAULIC) 16" X 8" INSIDE DIM	60	5/21/2025	EA	1.00	1.00	_____
06.S00421HA SS DRIP PAN HANGER 1"W FLAT BAR W/ 7/16"H* 1"W FLAT BAR WITH 7/16" HOLE 6.75" OVERAL LENGTH	80	5/21/2025	EA	2.00	2.00	_____

UHMW PARTS	60	1.00	1.00	0.00	0.00		
UHMW PARTS							



Part ID/Sub ID	Piece#	Date Req'd	Unit Of Measur	Qty Req'd	Qty Due	Issue
06.P850941225 UHMW WEARSTRIP 1" X 1-1/2"	40	5/21/2025	FT	90.00	90.00	_____



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06.P8509495901LHD	50	5/21/2025	FT			90.00	90.00 _____
UHMW WEARSTRIP L-SHAPE 1"X2-1/4" W/ NOT* 3/4" x 3/4" NOTCH							

06.060W	60	5/21/2025	EA			2.00	2.00 _____
UHMW WHEEL 6"DIA X 1"W 1.03"B							

06.P8508436	70	5/21/2025	EA			2.00	2.00 _____
UHMW SHOE RETURN 6" X 1-1/2" X 1"							

SUB-ASSY 1	70	1.00	1.00	0.00	0.00		
SUB-ASSY 1							



SUB-ASSY 2	80	1.00	1.00	0.00	0.00		
SUB-ASSY 2							



FINAL ASSEM	90	1.00	1.00	0.00	0.00		
FINALASSEMB							



Part ID/Sub ID	Piece#	Date Reqd	Unit Of Measur	Qty Reqd	Qty Due	Issue
		10 5/21/2025		95.00	95.00	_____
BELT - 800S 6"W OH FT BLUE AC W/ BLUE AC RODS						
37.1XI	20	5/21/2025	EA	1.00	1.00	_____
1HP XTREME 143TC 1800RPM INV DUTY*						
STAINLESS STEEL						
XTREME						
RPM: 1800						

Work Order ID	Part ID	Release	WantDate	Start Date	Finish Date	Qty	Drawing ID/Rev	Engineer
	FOOT OPTION: FOOTLESS FRAME: 143TC ENCLOSURE: TEFC RATING: INVERTER DUTY ELECTRICAL: 3 PHASE 460V ENCAPSULATED: ENCAPSULATED							
	37.4SK2	30	5/21/2025	EA		1.00	1.00	
	STERLING SS HEL BEVEL SYMMETRICAL 40:1* STERLING SYMMETRICAL STAINLESS STEEL SMOOTH BODY 403 HELICAL BEVEL 40:1 38.872:1 (EXACT) 140TC W/ TORQUE ARM							
	37.SSK04125U	50	5/21/2025	EA		1.00	1.00	
	SYMMETRICAL BUSHING 1-1/4" FOR SSK04 HE* SSK04-1.250UTBK STAINLESS STEEL 1-1/4" SYMMETRICAL BUSHING KIT FOR SIZE SSK04 HELICAL BEVEL							
	06.DRK	60	5/21/2025	EA		1.00	1.00	
	DRIVE RESTRAINT KIT							
	31.2808	80	5/21/2025	EA		2.00	2.00	
	SPROCKET 800S 8T 1.5"SB 5.2"PD* PART #S3D8 G5CPE7 NG EZ CLEAN MOLDED SPROCKET							
	15.142	100	5/21/2025	EA		1.00	1.00	
	SANITARY 2" SS ROLL TYPE FERRULE							
	31.91121	110	5/21/2025	EA		3.00	3.00	
	RETAINER SNAP RING 1.5" SS* (SH-206SS)							
	95.0141902P	130	5/21/2025	EA		2.00	2.00	
	SPRAY NOZZLE 1/4 F8004-LN PLASTIC* ADDITIONAL PARTS REQ'D #S00202 & #06.S0415 NATURAL PVDF							
		140	5/21/2025			0.00	0.00	
	BEARING ASSEMBLY							



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	35.UCF207.20	160	5/21/2025	EA		2.00	2.00 _____
	KML 1-1/4" SS BEARING 4-BOLT FLG						
	10.1010724	200	5/21/2025	EA		8.00	8.00 _____
	HHC/SCREW 7/16-14 X 1-1/2" SS						
	10.10407	210	5/21/2025	EA		8.00	8.00 _____
	FLAT WASHER 7/16" SS						
	NON-TAXABLE						
	10.10507	220	5/21/2025	EA		8.00	8.00 _____
	HEX LOCK NUT 7/16"-14 SS						
	06.207.4-BOLT	440	5/21/2025	EA		1.00	1.00 _____
	SS BEARING COVER FITS 207 HOUSING 1-1/4"						
	STAINLESS STEEL BEARING COVER, 4-BOLT PATTERN FOR FLANGE STYLE BEARING						
	FITS 207 HOUSING FOR 1-1/4", 1-3/8", 1-7/16" AND 1-5/16"						
	(THIS IS A CLOSED COVER.)						
	06.BG1.25-4HOLE	510	5/21/2025	EA		2.00	2.00 _____
	SS BEARING GUARD 1.25" 4-HOLE*						
	STAINLESS STEEL (12 GAUGE)						
	BEARING GUARD						
	FOR 1-1/4" 4-HOLE BRG						
		540	5/21/2025			0.00	0.00 _____
	STABILIZER / TORQUE ARM ASSEMBLY -						
	37.207-UNI	550	5/21/2025	EA		1.00	1.00 _____
	STABILIZER BRACKET UNIVERSAL FITS 207*						
	UNIVERSAL FITS 207 HOUSING						
	FOR 1-1/4" OR 1-7/16" SHAFT						
	06.207-GBC343RV	560	5/21/2025	EA		1.00	1.00 _____
	SS K343 SYMM/TLOCK GEARBOX COVER (RIGHT)*						
	06.207-GBC343RV						
	SS K343 SYMMETRICAL / TAPER LOCK GEARBOX COVER (RIGHT)*						
	RIGHT HAND VERTICAL MOUNTING ORIENTATION						
	10.10507	600	5/21/2025	EA		1.00	1.00 _____
	HEX LOCK NUT 7/16"-14 SS						





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	10.1010750	610	5/21/2025	EA		1.00	1.00 _____
	HHC/SCREW 7/16 X 3" SS						
	10.10407	620	5/21/2025	EA		3.00	3.00 _____
	FLAT WASHER 7/16" SS						
	NON-TAXABLE						
	10.10307	630	5/21/2025	EA		2.00	2.00 _____
	LOCK WASHER 7/16" SS						
	NON-TAXABLE						
		930	5/21/2025			0.00	0.00 _____
	D & F STANDADR D ESTOP -						
	45.800F1YP1	940	5/21/2025	EA		2.00	2.00 _____
	ALLEN BRADLEY E-STOP STATION						
	10.1080808	950	5/21/2025	EA		8.00	8.00 _____
	SOCKET CAP SCREW 8-32 X 1/2" SS*						
	8C50KCS3						
	10.10808N	960	5/21/2025	EA		8.00	8.00 _____
	NYLON LOCK NUT 8-32 SS*						
	8CNNE3						
		1400	5/21/2025			0.00	0.00 _____
	MISCELLANEOUS -						
	10.1011013	1410	5/21/2025	EA		4.00	4.00 _____
	HH LAG SCREW SS 1/4 X 1"						
	NON TAXABLE						
	10.1010616	1560	5/21/2025	EA		6.00	6.00 _____
	HHC/SCREW 3/8-16 X 1" SS						
	FASTENAL P/N 1170105						
	(NON-TAXABLE)						
	10.1010620	1570	5/21/2025	EA		2.00	2.00 _____
	HHC/SCREW 3/8-16 X 1-1/4" SS						
	10.10306	1630	5/21/2025	EA		6.00	6.00 _____
	LOCK WASHER 3/8" SS						



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NON-TAXABLE

10.1010820	1700	5/21/2025	EA	16.00	16.00	
HHC/SCREW 1/2-13 X 1-1/4" SS						
NON-TAXABLE						

10.10508	1740	5/21/2025	EA	16.00	16.00	
HEX LOCK NUT 1/2" -13 SS						

47.02116	1880	5/21/2025	EA	4.00	4.00	
SET COLLAR 1" SS						

SHIPPING	100	1.00	1.00	0.00	0.00	
SHIPPING						



OS	110	1.00	1.00	0.00	0.00	
MACHINE						



Part ID/Sub ID	Piece#	Date Reqd	Unit Of Measur	Qty Reqd	Qty Due	Issue
6" DRIVE SHAFT	10	5/21/2025		1.00	1.00	
6 1/8" BOLTED SHAFT	50	5/21/2025		1.00	1.00	

REWORK-S	120	1.00	1.00	0.00	0.00	
REWORK-S						





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REWORK-E	130	1.00	1.00	0.00	0.00		
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REWORK-P	140	1.00	1.00	0.00	0.00		
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STD. 1 1/2" SQUARE SOLID SHAFT

FORM DRAWING ONLY, THIS IS NOT TO SCALE !

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DATE : 8/28/2025

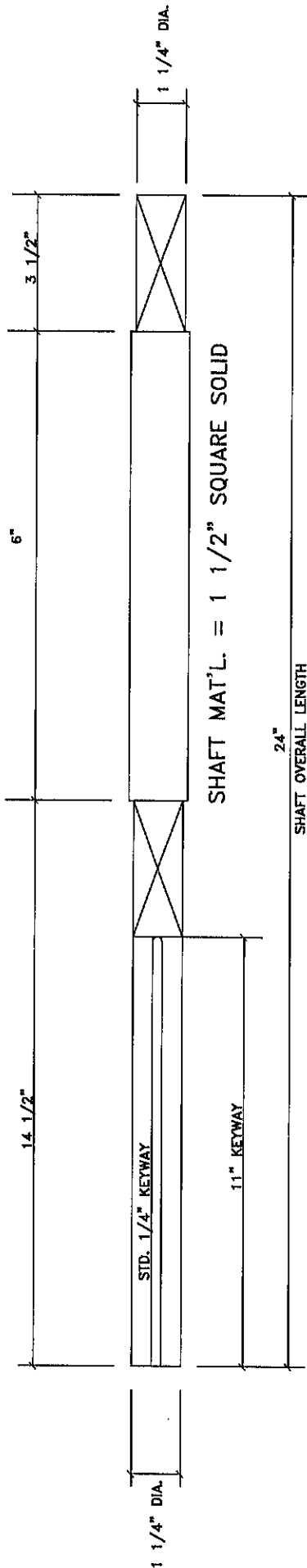
DETAILER : DUSTIN CAGLE

CUSTOMER : WAYNE FARMS

MAT'L : T303 SS

SHOP CHECKER :

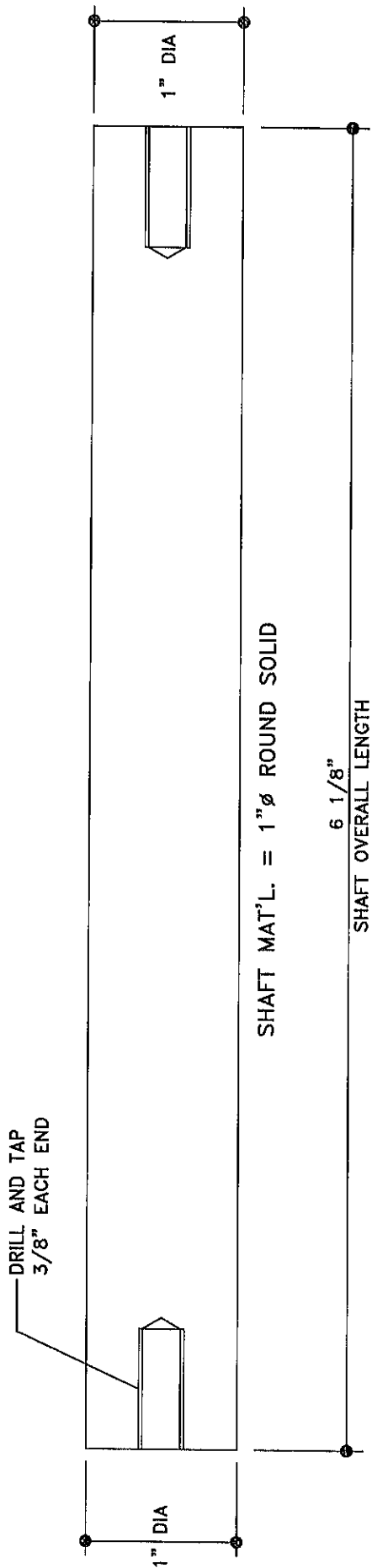
LOCATION : UNION SPRINGS, AL



DRIVE SHAFT DETAIL QTY. 1 REQ'D.

FORM DRAWING ONLY, THIS IS NOT TO SCALE !

JOB NUMBER :	C121241-X-12	DATE :	8/28/2025	DETAILER :	DUSTIN CAGLE
CUSTOMER :	WAYNE FARMS	MAT'L :	T303 SS	SHOP CHECKER :	
LOCATION :	UNION SPRINGS, AL				



BOLTED SHAFT DETAIL      QTY. 1 REQ'D.

**JOB NAME**

WAYNE FARMS

**JOB NUMBER**

121241 - X 12

**MATERIAL SIZE**

1 x 11 GA

[illegible]