

# EQUIPMENT SPEC SHEET



NAME & LOCATION		WAYNE FARMS UNION SPRING, AL		CUSTOMER NUMBER		C121241		
ITEM NUMBER		C-04		ITEM SERIAL NUMBER		C121241-C-04		
				ITEMS REQ'D		1		
ENGINEER		GARY CAMBRON		SALESMAN		HEATH MORROW		
				CAD TECH DESIGNER		CHANDLER PHILLIPS		
EQUIPMENT TYPE		OH DRUM TRANSFER CONV		CAD TECH DETAILER		KYLE WRIGHT		
1	BELT MANUF.	INTRALOX	2	SERIES	800S	3	BELT TYPE	OHFT
4	BELT LENGTH	49'	5	BELT COLOR	WHITE	6	BELT MATERIAL	AC (Acetal)
7	FRICTION SPACING	N/A	8	BELT INDENT	N/A	9	CENTER NOTCH	N/A
10	BELT WIDTH	18"	11	WEARSTRIP	1"X1-1/2" UHMW	12	BELT PIN MAT.	AC (Acetal)
13	BELT FLIGHTS	NO	14	FLIGHT HEIGHT	N/A	15	FLIGHT TYPE	N/A
16	FLIGHT CENTERS	N/A	17	FLIGHT INDENT	N/A	18	CENTER NOTCH	N/A
19	T.O.B. INFEED		20	T.O.B. DISCHARGE				
21	IDLE SPROCKET	8 TOOTH	22	PITCH DIAMETER	5.2" PD	23	BORE SIZE/TYPE	1-1/2" SQUARE
24	DRIVE SPROCKET	8 TOOTH	25	PITCH DIAMETER	5.2" PD	26	BORE SIZE/TYPE	1-1/2" SQUARE
27	SPROCKETS @ DRV	3	28	SPROCKETS @ IDLE	3	29	BELT SCRAPE	NO
30	BELT WASHER	YES	31	DRIP PAN	YES	32	DRIP PAN @ DRIVE	YES
33	DRIVE SIDE	RIGHT	34	DRIVE TYPE	EXTREME DUTY	35	MTR/GB FRAME	143TC/145TC
36	MOTOR	STERLING	37	HORSEPOWER	1 HP	38	FPM	75.6 FPM
39	GEARBOX	K343 TAPER	40	RATIO	32:1	41	MULTIPLIER	NO
42	EQUIP. MAT.	1/4" SS	43	LEGS	CEILING HUNG	44	TAKE UP	CATENARY SAG

PARTS and or MATERIAL UNIQUE TO THIS ITEM(S) / SPECIAL DESIGN SPECS (Please explain)

SAFETY LABELS AND E-STOPS TO BE LOCATED AS SHOWN.

USES ETCHED SAFETY LABELS.

DRAWING COMPLETION DATE

10/10/2025

DELIVERY DATE

11/21/2025

STD. 1 1/2" SQUARE SOLID SHAFT

FORM DRAWING ONLY, THIS IS NOT TO SCALE !

JOB NUMBER : C121241-C-04

DATE : 10/10/2025

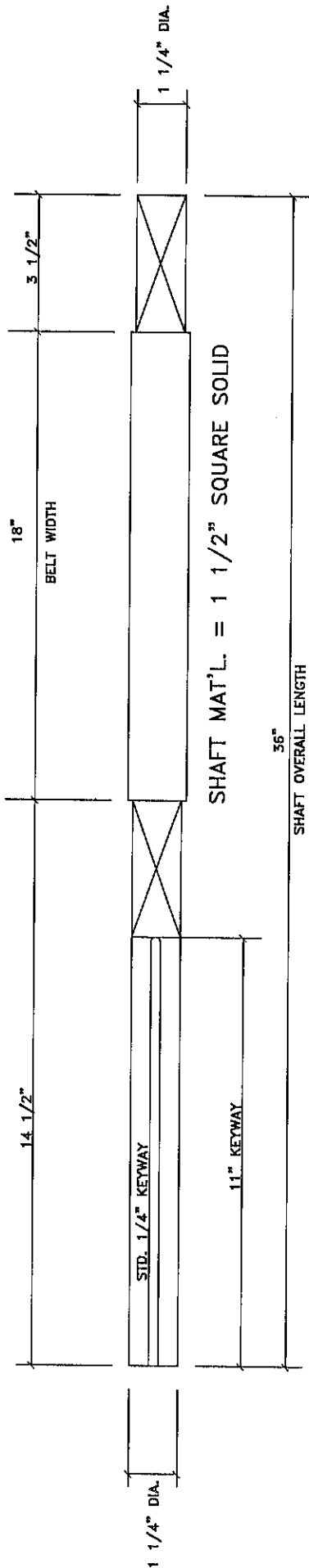
DETAILER : KYLE WRIGHT

CUSTOMER : WAYNE FARMS

MAT'L : T303 SS

SHOP CHECKER :

LOCATION : UNION SPRING, AL



DRIVE SHAFT DETAIL QTY. 1 REQ'D.

STD. 1 1/2" SQUARE SOLID SHAFT

FORM DRAWING ONLY, THIS IS NOT TO SCALE !

JOB NUMBER : C121241-C-04

DATE : 10/10/2025

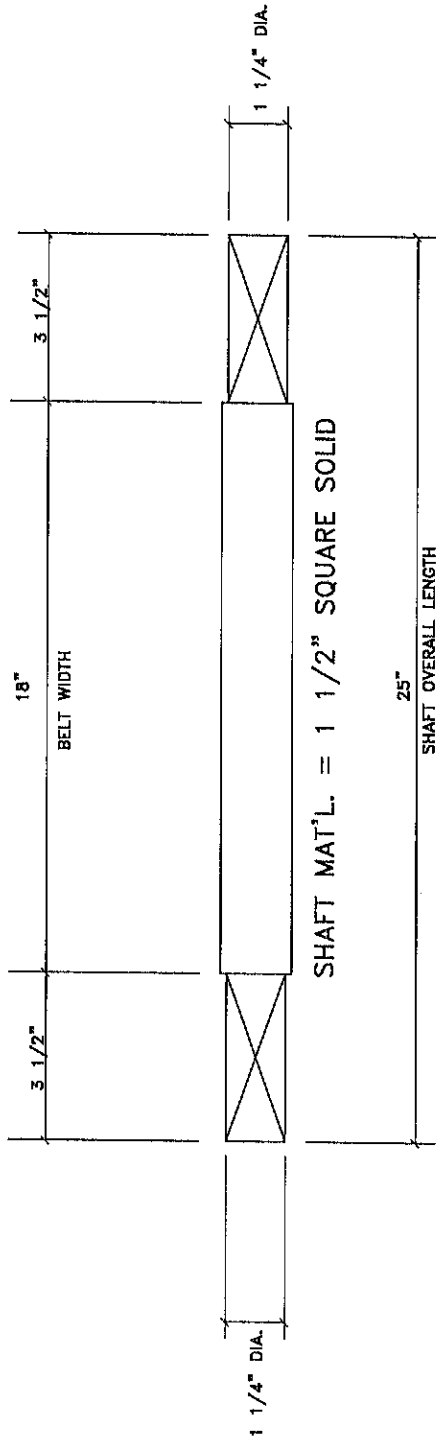
DETAILER : KYLE WRIGHT

CUSTOMER : WAYNE FARMS

MAT'L : T303 SS

SHOP CHECKER :

LOCATION : UNION SPRING, AL



IDLE SHAFT DETAIL QTY. 1 REQ'D.



**D&F EQUIPMENT SALES, INC - ALABAMA**  
Work Order Traveller  
WORK ORDER ID: 121241-C-04/S

10/13/2025 7:07 AM  
Page 1

Work Order ID	Part ID	Release	WantDate	Start Date	Finish Date	Qty	Drawing ID/Rev Engineer
---------------	---------	---------	----------	------------	-------------	-----	----------------------------

121241-C-04/S	DFM500S18	5/21/2025	11/14/2025			1.00	
---------------	-----------	-----------	------------	--	--	------	--



Drawing Rev:

D&F STRAIGHT CONVEYOR 18"

DENICE

Order ID:  
Part ID:

Customer:

Ship To:

Shop Resources Type	Seq#	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/Rev
ENGINEERING ENGINEERING	10	1.00	1.00	0.00	0.00		



LASER SHOP LASER SHOP	20	1.00	1.00	0.00	0.00		
--------------------------	----	------	------	------	------	--	--



SHOP1 SHOP1	30	1.00	1.00	0.00	0.00		
----------------	----	------	------	------	------	--	--



Part ID/Sub ID	Piece#	Date Reqd	Unit Of Measur	Qty Reqd	Qty Due	Issue
01.S101 3/16" PLATE SS 48X120	10	5/21/2025	4X10	0.00	0.00	_____
01.S104	20	5/21/2025	5X10	0.00	0.00	_____

Work Order ID	Part ID	Release	WantDate	Start Date	Finish Date	Qty	Drawing ID/Rev	Engineer
	3/16" PLATE SS 60X120							
	01.S108 1/4" PLATE SS 48X120	30	5/21/2025	4X10		0.00	0.00	_____
	01.S111 1/4" PLATE SS 60X120	40	5/21/2025	5X10		0.00	0.00	_____
	01.S127 12GA SHEET SS 48X120	90	5/21/2025	4X10		0.00	0.00	_____
	01.S129 12GA SHEET SS 60X120	100	5/21/2025	5X10		0.00	0.00	_____
	02.RR206 ROUND ROD 1/2" SS	130	5/21/2025	FT		0.00	0.00	_____
	02.RR208 ROUND ROD 3/4" 304 SS	140	5/21/2025	FT		0.00	0.00	_____
	21.B16011 TUBING SQ HR 1" X 11GA	150	5/21/2025	FT		0.00	0.00	_____
	05.T802 TUBING SS 1"SQ X 16GA	160	5/21/2025	FT		0.00	0.00	_____
SHOP2 SHOP2	40	1.00	1.00	0.00	0.00			



Part ID/Sub ID	Piece#	Date Reqd	Unit Of Measur	Qty Reqd	Qty Due	Issue
06.S00070 LEG INSERT 1-1/2"X 1-1/2" X 1/2"* 3/4" THDS.	10	5/21/2025	EA	0.00	0.00	_____
06.S0421 SLIDE QUICK CONNECT TAKEUP 4 FT REQ'D (AMW) 7/16" SQUARE BAR QTY. OF (4) REQ'D PER ASSY	80	5/21/2025	EA	0.00	0.00	_____
06.S0411 CONE LINE BRACKET PIN 3/8"	90	5/21/2025	EA	0.00	0.00	_____



**D&F EQUIPMENT SALES, INC - ALABAMA**  
Work Order Traveller  
WORK ORDER ID: 121241-C-04/S

10/13/2025  
Page

7:07 AM  
3

Work Order ID	Part ID	Release	WantDate	Start Date	Finish Date	Qty	Drawing ID/Rev	Engineer
---------------	---------	---------	----------	------------	-------------	-----	----------------	----------

FOR SINGLE & DOUBLE BRACKETS (LOW PROFILE, TO HOLD DOWN PLASTIC BUT BE  
REMOVABLE)  
PIN 3/8"DX3/4"L

SHOP3	50	1.00	1.00	0.00	0.00			
SHOP3								



Part ID/Sub ID	Piece#	Date Req'd	Unit Of Measur	Qty Req'd	Qty Due	Issue
02.SB402 SQUARE BAR 1/4" SS FOR GEARBOXES	10	5/21/2025	FT	0.00	0.00	_____
06.S0415 BELT WASH 12" SPLASH SHIELD STD 304	20	5/21/2025	EA	2.00	2.00	_____
S00206 GEAR BOX 262 MOUNTING BRACKET*	30	5/21/2025	EA	0.00	0.00	_____
S00371-S LEG ADJUSTER 9"X3/4" ATR W/SS PAD 10GA* SWIVEL TYPE	50	5/21/2025	EA	0.00	0.00	_____
S00421A DRIVE DRIP PAN 30" X 11" (FOR NORD\STOBER GEARBOXES)	60	5/21/2025	EA	1.00	1.00	_____
S00400 UHMW JOINT BRACKET 12GA (4) 5/16" HOLES	70	5/21/2025	EA	0.00	0.00	_____
06.S00421HA SS DRIP PAN HANGER 1"W FLAT BAR W/ 7/16"H* 1"W FLAT BAR WITH 7/16" HOLE 6.75" OVERAL LENGTH	80	5/21/2025	EA	2.00	2.00	_____

UHMW PARTS	60	1.00	1.00	0.00	0.00			
UHMW PARTS								



Part ID/Sub ID	Piece#	Date Req'd	Unit Of Measur	Qty Req'd	Qty Due	Issue
----------------	--------	------------	----------------	-----------	---------	-------



**D&F EQUIPMENT SALES, INC - ALABAMA**  
Work Order Traveller  
WORK ORDER ID: 121241-C-04/S

10/13/2025 7:07 AM  
Page 4

Work Order ID	Part ID	Release	WantDate	Start Date	Finish Date	Qty	Drawing ID/Rev Engineer
---------------	---------	---------	----------	------------	-------------	-----	----------------------------

06.P850941225	10	5/21/2025	FT			100.00	100.00 _____
UHMW WEARSTRIP 1" X 1-1/2"							

06.P8509495901LHD	20	5/21/2025	FT			40.00	40.00 _____
UHMW WEARSTRIP L-SHAPE 1"X2-1/4" W/ NOT* 3/4" x 3/4" NOTCH							

06.P8508436	30	5/21/2025	EA			3.00	3.00 _____
UHMW SHOE RETURN 6" X 1-1/2" X 1"							

SUB-ASSY 1	70	1.00	1.00	0.00	0.00		
SUB-ASSY 1							



SUB-ASSY 2	80	1.00	1.00	0.00	0.00		
SUB-ASSY 2							



FINAL ASSEM	90	1.00	1.00	0.00	0.00		
FINALASSEMB							



Part ID/Sub ID	Piece#	Date Req'd	Unit Of Measur	Qty Req'd	Qty Due	Issue
		10 5/21/2025		49.00	49.00	_____
BELT - 18"W 800S OHFT AC WHITE W/ WHITE AC RODS						
37.1XI	20	5/21/2025	EA	1.00	1.00	_____
1HP XTREME 143TC 1800RPM INV DUTY* STAINLESS STEEL XTREME						

**D&F EQUIPMENT SALES, INC - ALABAMA**

### Work Order Traveller

WORK ORDER ID: 121241-C-04/S

10/13/2025

7:07 AM

Page

5

Work Order ID	Part ID	Release	WantDate	Start Date	Finish Date	Qty	Drawing ID/Rev	Engineer
	RPM: 1800 FOOT OPTION: FOOTLESS FRAME: 143TC ENCLOSURE: TEFC RATING: INVERTER DUTY ELECTRICAL: 3 PHASE 460V ENCAPSULATED: ENCAPSULATED							
	37.4SJ2 STERLING SS HEL BEVEL SYMMETRICAL 32:1* STERLING SYMMETRICAL STAINLESS STEEL SMOOTH BODY 403 HELICAL BEVEL 32:1 31.539:1 (EXACT) 140TC W/ TORQUE ARM	30	5/21/2025	EA		1.00	1.00	
	37.SSK04125U SYMMETRICAL BUSHING 1-1/4" FOR SSK04 HE* SSK04-1.250UTBK STAINLESS STEEL 1-1/4" SYMMETRICAL BUSHING KIT FOR SIZE SSK04 HELICAL BEVEL	50	5/21/2025	EA		1.00	1.00	
	31.2808 SPROCKET 800S 8T 1.5"SB 5.2"PD* PART #S3D8 G5CPE7 NG EZ CLEAN MOLDED SPROCKET	80	5/21/2025	EA		6.00	6.00	
	SET COLLARS	90	5/21/2025			0.00	0.00	
	15.142 SANITARY 2" SS ROLL TYPE FERRULE	100	5/21/2025	EA		1.00	1.00	
	31.91121 RETAINER SNAP RING 1.5" SS* (SH-206SS)	110	5/21/2025	EA		8.00	8.00	
	95.0141902P SPRAY NOZZLE 1/4 F8004-LN PLASTIC* ADDITIONAL PARTS REQ'D #S00202 & #06.S0415 NATURAL PVDF	130	5/21/2025	EA		6.00	6.00	

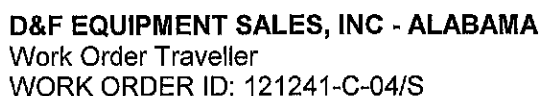




**D&F EQUIPMENT SALES, INC - ALABAMA**  
Work Order Traveller  
WORK ORDER ID: 121241-C-04/S

10/13/2025 7:07 AM  
Page 6

Work Order ID	Part ID	Release	WantDate	Start Date	Finish Date	Qty	Drawing ID/Rev Engineer
		140	5/21/2025			0.00	0.00 _____
	BEARING ASSEMBLY						
	35.UCF207.20	160	5/21/2025	EA		4.00	4.00 _____
	KML 1-1/4" SS BEARING 4-BOLT FLG						
	10.1010724	200	5/21/2025	EA		16.00	16.00 _____
	HHC/SCREW 7/16-14 X 1-1/2" SS						
	10.10407	210	5/21/2025	EA		16.00	16.00 _____
	FLAT WASHER 7/16" SS						
	NON-TAXABLE						
	10.10507	220	5/21/2025	EA		16.00	16.00 _____
	HEX LOCK NUT 7/16"-14 SS						
	06.207.4-BOLT	440	5/21/2025	EA		3.00	3.00 _____
	SS BEARING COVER FITS 207 HOUSING 1-1/4"						
	STAINLESS STEEL BEARING COVER, 4-BOLT PATTERN FOR FLANGE STYLE BEARING						
	FITS 207 HOUSING FOR 1-1/4", 1-3/8", 1-7/16" AND 1-5/16"						
	(THIS IS A CLOSED COVER.)						
	06.BG1.25-4HOLE	510	5/21/2025	EA		4.00	4.00 _____
	SS BEARING GUARD 1.25" 4-HOLE*						
	STAINLESS STEEL (12 GAUGE)						
	BEARING GUARD						
	FOR 1-1/4" 4-HOLE BRG						
		540	5/21/2025			0.00	0.00 _____
	STABILIZER / TORQUE ARM ASSEMBLY -						
	37.207-UNI	550	5/21/2025	EA		1.00	1.00 _____
	STABILIZER BRACKET UNIVERSAL FITS 207*						
	UNIVERSAL FITS 207 HOUSING						
	FOR 1-1/4" OR 1-7/16" SHAFT						
	06.207-GBC343R	560	5/21/2025	EA		1.00	1.00 _____
	SS K343 SYMM/TLOCK GEARBOX COVER (RIGHT)*						
	06.207-GBC343R						
	SS K343 SYMMETRICAL / TAPER LOCK GEARBOX COVER (RIGHT)*						
	RIGHT HAND HORIZONTAL MOUNTING ORIENTATION						
	10.10507	600	5/21/2025	EA		1.00	1.00 _____



7:07 AM  
7

Work Order ID	Part ID	Release	WantDate	Start Date	Finish Date	Qty	Drawing ID/Rev	Engineer
	HEX LOCK NUT 7/16"-14 SS							
	10.1010750	610	5/21/2025	EA		1.00	1.00	
	HHC/SCREW 7/16 X 3" SS							
	10.10407	620	5/21/2025	EA		3.00	3.00	
	FLAT WASHER 7/16" SS							
	NON-TAXABLE							
	10.10307	630	5/21/2025	EA		2.00	2.00	
	LOCK WASHER 7/16" SS							
	NON-TAXABLE							
		930	5/21/2025			0.00	0.00	
	D & F STANDADRD ESTOP -							
	45.800F1YP1	940	5/21/2025	EA		2.00	2.00	
	ALLEN BRADLEY E-STOP STATION							
	10.1080808	950	5/21/2025	EA		8.00	8.00	
	SOCKET CAP SCREW 8-32 X 1/2" SS*							
	8C50KCS3							
	10.10808N	960	5/21/2025	EA		8.00	8.00	
	NYLON LOCK NUT 8-32 SS*							
	8CNNE3							
		1400	5/21/2025			0.00	0.00	
	MISCELLANEOUS -							
	10.1011013	1410	5/21/2025	EA		6.00	6.00	
	HH LAG SCREW SS 1/4 X 1"							
	NON TAXABLE							
	10.1010616	1560	5/21/2025	EA		8.00	8.00	
	HHC/SCREW 3/8-16 X 1" SS							
	FASTENAL P/N 1170105							
	(NON-TAXABLE)							
	10.10306	1630	5/21/2025	EA		8.00	8.00	
	LOCK WASHER 3/8" SS							
	NON-TAXABLE							



**D&F EQUIPMENT SALES, INC - ALABAMA**  
Work Order Traveller  
WORK ORDER ID: 121241-C-04/S

10/13/2025 7:07 AM  
Page 8

Work Order ID	Part ID	Release	WantDate	Start Date	Finish Date	Qty	Drawing ID/Rev Engineer
---------------	---------	---------	----------	------------	-------------	-----	----------------------------

	10.1010824	1710	5/21/2025	EA		6.00	6.00 _____
	HHC/SCREW 1/2-13 X 1-1/2"SS						
	NON-TAXABLE						

	10.10508	1740	5/21/2025	EA		6.00	6.00 _____
	HEX LOCK NUT 1/2" -13 SS						

	06.DRK	1880	5/21/2025	EA		1.00	1.00 _____
	DRIVE RESTRAINT KIT						

FINAL ASSEM	100	1.00	1.00	0.00	0.00		
FINALASSEMB							



OS	110	1.00	1.00	0.00	0.00		
MACHINE							



Part ID/Sub ID	Piece#	Date Req'd	Unit Of Measur	Qty Req'd	Qty Due	Issue
06.DS1815-1.25	30	5/21/2025	EA	1.00	1.00	_____
SHAFT 18" DRIVE WITH 1-1/4 JOURNAL						
06.IS1815-1.25	70	5/21/2025	EA	1.00	1.00	_____
SHAFT 18" IDLE WITH 1-1/4 JOURNAL						

REWORK-S	120	1.00	1.00	0.00	0.00		
REWORK-S							



REWORK-E	130	1.00	1.00	0.00	0.00		
----------	-----	------	------	------	------	--	--



D&F EQUIPMENT SALES, INC - ALABAMA  
Work Order Traveller  
WORK ORDER ID: 121241-C-04/S

10/13/2025 7:07 AM  
Page 9

Work Order ID	Part ID	Release	WantDate	Start Date	Finish Date	Qty	Drawing ID/Rev Engineer
---------------	---------	---------	----------	------------	-------------	-----	----------------------------



REWORK-P	140	1.00	1.00	0.00	0.00		
----------	-----	------	------	------	------	--	--



JOB NAME

Wayne Farms Union Spring AL

JOB NUMBER

121241-C-04

MATERIAL SIZE

1" x 11 G.A. Tubing

PIECES

LENGTH

COPE/ANGLE

LH + RH

1

1' 8 1/2"

SC

M.G