

EQUIPMENT SPEC SHEET

REVISION:



NAME & LOCATION	WAYNE FARMS UNION SPRINGS, AL			CUSTOMER NUMBER	C121241
ITEM NUMBER	C-33	ITEM SERIAL NUMBER	C121241-C-33		
ENGINEER	GARY CAMBRON	SALESMAN	HEATH MORROW		
EQUIPMENT TYPE	BONE CONVEYOR			CAD TECH DESIGNER	CHANDLER PHILLIPS
				CAD TECH DETAILER	DUSTIN CAGLE
1 BELT MANUF.	INTRALOX	2	SERIES	800S	
4 BELT LENGTH	53"	5	BELT COLOR	WHITE	
7 FRICTION SPACING	N/A	8	BELT INDENT	N/A	
10 BELT WIDTH	12"	11	WEARSTRIP	1"X1-1/2" UHMW	
13 BELT FLIGHTS	YES	14	FLIGHT HEIGHT	4"	
16 FLIGHT CENTERS	12"	17	FLIGHT INDENT	1.3"	
19 T.O.B. INFEED	18"	20	T.O.B. DISCHARGE	66"	
21 IDLE SPROCKET	8 TOOTH	22	PITCH DIAMETER	5.2" PD	
24 DRIVE SPROCKET	8 TOOTH	25	PITCH DIAMETER	5.2" PD	
27 SPROCKETS @ DRV	3	28	SPROCKETS @ IDLE	3	
30 BELT WASHER	YES	31	DRIP PAN	YES	
33 DRIVE SIDE	LEFT	34	DRIVE TYPE	EXTREME DUTY	
36 MOTOR	STERLING	37	HORSEPOWER	1 HP	
39 GEARBOX	K343 TAPER	40	RATIO	40:1	
42 EQUIP. MAT.	1/4" SS	43	LEGS	2" ANGLE	
		44	TAKE UP	STANDARD	

PARTS and or MATERIAL UNIQUE TO THIS ITEM(S) / SPECIAL DESIGN SPECS (Please explain)

SAFETY LABELS AND E-STOPS TO BE LOCATED AS SHOWN,

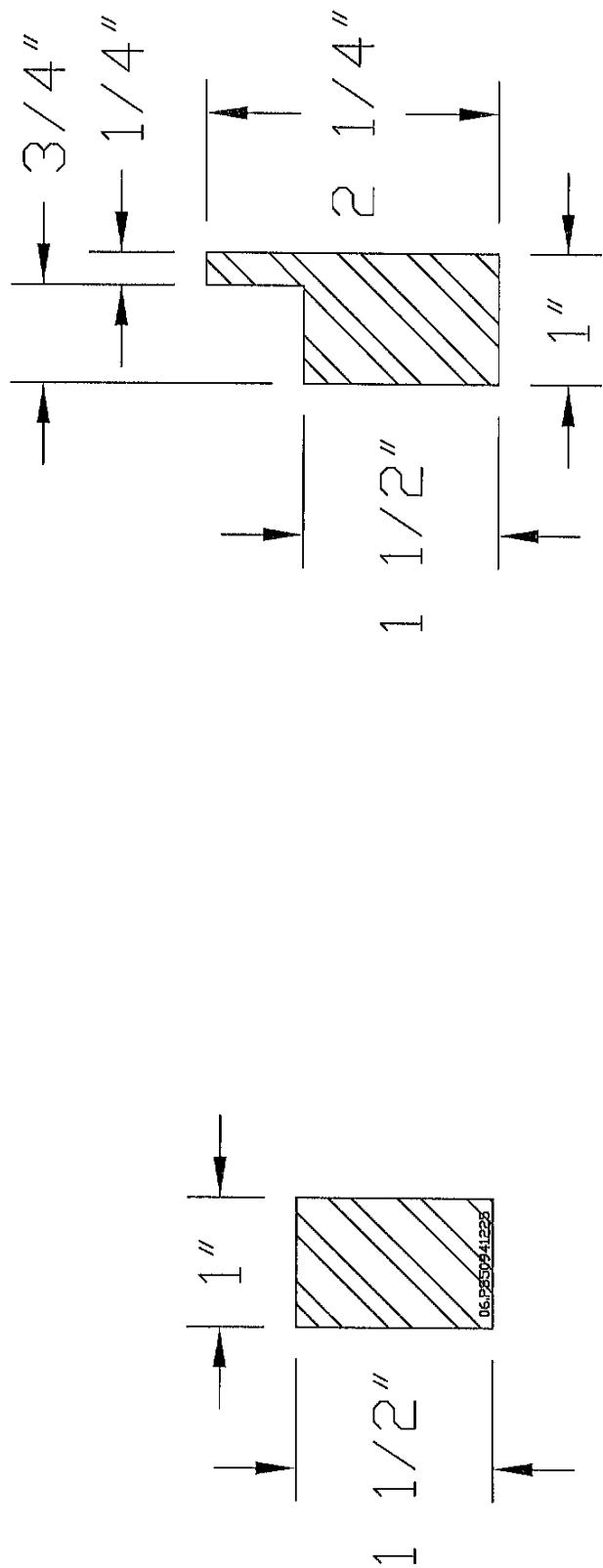
SAFETY LABELS ARE ETCHED ON 12GA PLATES,

DRIVE RESTRAINT KIT.

DRAWING COMPLETION DATE

10/7/2025

DELIVERY DATE



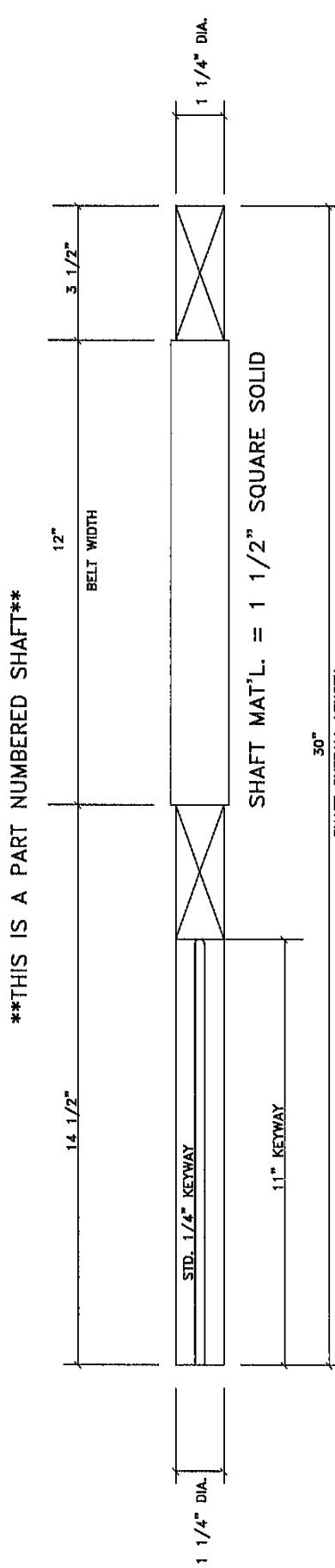
06.P850941225
(60) FT REQ'D
06.P8509495901LHD
(50) FT REQ'D

STD. 1 1/2" SQUARE SOLID SHAFT

JOB NUMBER : C121241-C-33
 CUSTOMER : WAYNE FARMS
 LOCATION : UNION SPRINGS, AL

FORM DRAWING ONLY, THIS IS NOT TO SCALE !

DATE : 10/7/2025
 MAT'L. : T303 SS
 DETAILER : DUSTIN CAGLE
 SHOP CHECKER : _____



DRIVE SHAFT DETAIL QTY. 1 REQ'D.

STD. 1 1/2" SQUARE SOLID SHAFT

FORM DRAWING ONLY, THIS IS NOT TO SCALE !

JOB NUMBER :	C121241-G-33
CUSTOMER :	WAYNE FARMS
LOCATION :	UNION SPRINGS, AL

DATE : 10/7/2025

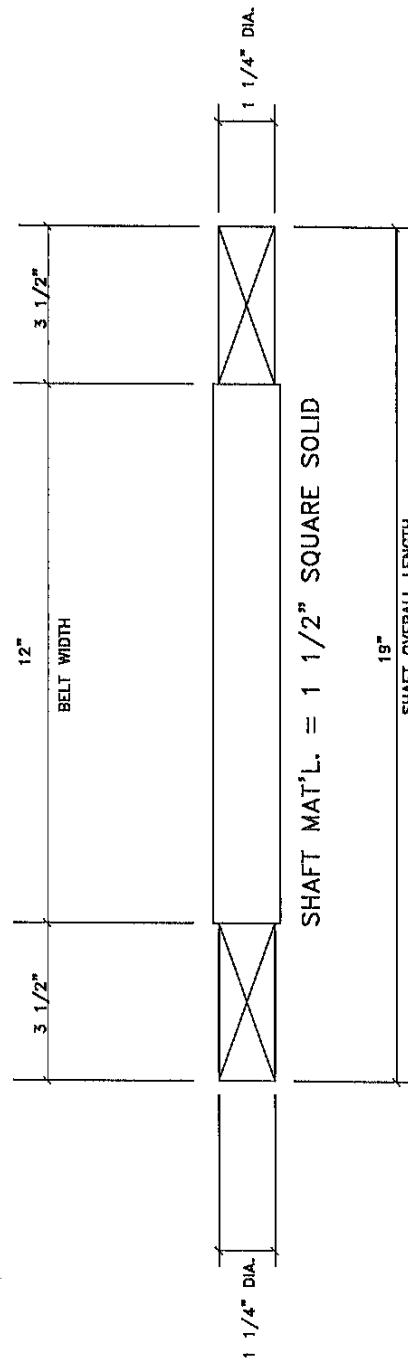
DETAILER : DUSTIN CAGLE

MATERIAL : T303 SS

SHOP CHECKER : _____

DETAILER : DUSTIN CAGLE

THIS IS A PART NUMBERED SHAFT



IDLE SHAFT DETAIL QTY. 1 REQ'D.



D&F EQUIPMENT SALES, INC - ALABAMA
Work Order Traveller
WORK ORDER ID: 121241-C-33/S

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Work Order ID	Part ID	Release	WantDate	Start Date	Finish Date	Qty	Drawing ID/Rev Engineer
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121241-C-33/S DFM500I12 5/21/2025 11/14/2025 1.00



Drawing Rev:

D&F INCLINE CONVEYOR 12" WI

DENICE

Order ID: Customer: Ship To:
Part ID:

Shop Resources Type	Seq#	End Qty	Start Qty	Setup Hrs	Run Start Hrs	Finish Date	Drawing ID/Rev
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ENGINEERING 10 1.00 1.00 0.00 0.00



LASER SHOP 20 1.00 1.00 0.00 0.00



SHOP1 30 1.00 1.00 0.00 0.00



Part ID/Sub ID	Piece#	Date Reqd	Unit Of Measur	Qty Reqd	Qty Due	Issue
01.S101 3/16" PLATE SS 48X120	10	5/21/2025	4X10	0.00	0.00	
01.S104	20	5/21/2025	5X10	0.00	0.00	



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Work Order ID	Part ID	Release	WantDate	Start Date	Finish Date	Qty	Drawing ID/Rev Engineer
3/16" PLATE SS 60X120							
	01.S108 1/4" PLATE SS 48X120		30 5/21/2025	4X10		0.00	0.00 _____
	01.S111 1/4" PLATE SS 60X120		40 5/21/2025	5X10		0.00	0.00 _____
	01.S117 10GA SHEET SS 48X120		50 5/21/2025	4X10		0.00	0.00 _____
	01.S119 10GA SHEET SS 60X120		60 5/21/2025	5X10		0.00	0.00 _____
	01.S122 11GA SHEET SS 48X120		70 5/21/2025	4X10		0.00	0.00 _____
	01.S124 11GA SHEET SS 60X120		80 5/21/2025	5X10		0.00	0.00 _____
	01.S127 12GA SHEET SS 48X120		90 5/21/2025	4X10		0.00	0.00 _____
	01.S129 12GA SHEET SS 60X120		100 5/21/2025	5X10		0.00	0.00 _____
	01.S132 14GA SHEET SS 48X120		110 5/21/2025	4X10		0.00	0.00 _____
	01.S134 14GA SHEET SS 60X120		120 5/21/2025	5X10		0.00	0.00 _____
	02.RR206 ROUND ROD 1/2" SS		130 5/21/2025	FT		0.00	0.00 _____
	02.RR208 ROUND ROD 3/4" 304 SS		140 5/21/2025	FT		0.00	0.00 _____
	03.A612 ANGLE IRON 2" X 2" X 1/4" SS		200 5/21/2025	FT		0.00	0.00 _____
	05.T804 TUBING SS 1"SQ X 11GA		290 5/21/2025	FT		0.00	0.00 _____
	30.40706 COUPLING SS 3/8"		330 5/21/2025	EA		1.00	1.00 _____



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S00024 340 5/21/2025 EA 1.00 1.00 _____
TUBING END CAP - 1" SQ X 12 GA

SHOP2 40 1.00 1.00 0.00 0.00
SHOP2



Part ID/Sub ID	Piece#	Date Reqd	Unit Of Measur	Qty Reqd	Qty Due	Issue
06.S00070	10	5/21/2025	EA	8.00	8.00	_____
LEG INSERT 1-1/2"X 1-1/2" X 1/2" 3/4" THDS.						
06.S0421	80	5/21/2025	EA	4.00	4.00	_____
SLIDE QUICK CONNECT TAKEUP 4 FT REQ'D (AMW) 7/16" SQUARE BAR QTY. OF (4) REQ'D PER ASSY						

SHOP3 50 1.00 1.00 0.00 0.00
SHOP3



Part ID/Sub ID	Piece#	Date Reqd	Unit Of Measur	Qty Reqd	Qty Due	Issue
02.SB402	10	5/21/2025	FT	0.00	0.00	_____
SQUARE BAR 1/4" SS FOR GEARBOXES						
06.S0415	20	5/21/2025	EA	2.00	2.00	_____
BELT WASH 12" SPLASH SHIELD STD 304						
S00371-S	50	5/21/2025	EA	8.00	8.00	_____
LEG ADJUSTER 9"X3/4" ATR W/SS PAD 10GA* SWIVEL TYPE						
S00421A	60	5/21/2025	EA	1.00	1.00	_____
DRIVE DRIP PAN 30" X 11" (FOR NORD\STOBER GEARBOXES)						



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	06.S00421HA	80	5/21/2025	EA		2.00	2.00 _____
	SS DRIP PAN HANGER 1"W FLAT BAR W/ 7/16"H*						
	1"W FLAT BAR WITH 7/16" HOLE						
	6.75" OVERAL LENGTH						
UHMW PARTS	60	1.00	1.00	0.00	0.00		
UHMW PARTS							



Part ID/Sub ID	Piece#	Date Reqd	Unit Of Measur	Qty Reqd	Qty Due	Issue
06.P850941225	40	5/21/2025	FT	60.00	60.00	_____
UHMW WEARSTRIP 1" X 1-1/2"						
06.P8509495901LHD	50	5/21/2025	FT	50.00	50.00	_____
UHMW WEARSTRIP L-SHAPE 1"X2-1/4" W/ NOT*						
	60	5/21/2025		40.00	40.00	_____
UHMW BEVELED INDENT, SEE DWG						
	70	5/21/2025		10.00	10.00	_____
UHMW REC INDENT, SEE DWG						
	80	5/21/2025		2.00	2.00	_____
UHMW INDENT LWR RAD (2) REQ'D 1LH-1RH, SEE DWG						
	90	5/21/2025		2.00	2.00	_____
UHMW INDENT UPR RAD, SEE DWG						
	100	5/21/2025		3.00	3.00	_____
UHMW CWAY LWR RAD, SEE DWG						
	110	5/21/2025		3.00	3.00	_____
UHMW CWAY UPR RAD, SEE DWG						
	120	5/21/2025		2.00	2.00	_____
UHMW L-SHAPED RWAY LWR RAD (2) REQ'D 1LH-1RH, SEE DWG						



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		130	5/21/2025			2.00	2.00
UHMW L-SHAPED RWAY UPR RAD (2) REQ'D 1LH-1RH, SEE DWG2							

SUB-ASSY 1	70	1.00	1.00	0.00	0.00		
SUB-ASSY 1							



SUB-ASSY 2	80	1.00	1.00	0.00	0.00		
SUB-ASSY 2							



FINAL ASSEM	90	1.00	1.00	0.00	0.00		
FINALASSEMB							



Part ID/Sub ID	Piece#	Date Reqd	Unit Of Measur	Qty Reqd	Qty Due	Issue
		10	5/21/2025	53.00	53.00	
BELT - 800S 12"W OH FT WHITE AC W/ WHITE AC RODS 4" OPEN HINGE NO-CLING IMP RES FLIGHTS, 12"C, 1.30"						

37.1XI	20	5/21/2025	EA	1.00	1.00	
1HP XTREME 143TC 1800RPM INV DUTY*						
STAINLESS STEEL						
XTREME						
RPM: 1800						
FOOT OPTION: FOOTLESS						
FRAME: 143TC						
ENCLOSURE: TEFC						
RATING: INVERTER DUTY						



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Work Order ID	Part ID	Release	Want Date	Start Date	Finish Date	Qty	Drawing ID/Rev Engineer
ELECTRICAL: 3 PHASE 460V ENCAPSULATED: ENCAPSULATED							
	37.4SK2	30	5/21/2025	EA		1.00	1.00 _____
	STERLING SS HEL BEVEL SYMMETRICAL 40:1*						
	STERLING SYMMETRICAL						
	STAINLESS STEEL SMOOTH BODY						
	403 HELICAL BEVEL						
	40:1 38.872:1 (EXACT)						
	140TC						
	W/ TORQUE ARM						
	37.SSK04125U	50	5/21/2025	EA		1.00	1.00 _____
	SYMMETRICAL BUSHING 1-1/4" FOR SSK04 HE*						
	SSK04-1.250UTBK						
	STAINLESS STEEL						
	1-1/4" SYMMETRICAL BUSHING KIT FOR						
	SIZE SSK04 HELICAL BEVEL						
	06.DRK	60	5/21/2025	EA		1.00	1.00 _____
	DRIVE RESTRAINT KIT						
	31.2808	80	5/21/2025	EA		6.00	6.00 _____
	SPROCKET 800S 8T 1.5"SB 5.2"PD*						
	PART #S3D8 G5CPE7 NG						
	EZ CLEAN MOLDED SPROCKET						
	15.142	100	5/21/2025	EA		1.00	1.00 _____
	SANITARY 2" SS ROLL TYPE FERRULE						
	31.91121	110	5/21/2025	EA		8.00	8.00 _____
	RETAINER SNAP RING 1.5" SS*						
	(SH-206SS)						
	06.P40810	120	5/21/2025	EA		2.00	2.00 _____
	BRASS TAKE UP 5/8-11 W/SS NUT						
	95.0141902P	130	5/21/2025	EA		4.00	4.00 _____
	SPRAY NOZZLE 1/4 F8004-LN PLASTIC*						
	ADDITIONAL PARTS REQ'D #S00202 & #06.S0415						
	NATURAL PVDF						
		140	5/21/2025			0.00	0.00 _____
	BEARING ASSEMBLY						



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Work Order ID	Part ID	Release	Want Date	Start Date	Finish Date	Qty	Drawing ID/Rev Engineer
	35.UCF207.20	160	5/21/2025	EA		4.00	4.00 _____
	KML 1-1/4" SS BEARING 4-BOLT FLG						
	10.1010724	200	5/21/2025	EA		16.00	16.00 _____
	HHC/SCREW 7/16-14 X 1-1/2" SS						
	10.10407	210	5/21/2025	EA		16.00	16.00 _____
	FLAT WASHER 7/16" SS						
	NON-TAXABLE						
	10.10507	220	5/21/2025	EA		16.00	16.00 _____
	HEX LOCK NUT 7/16"-14 SS						
	06.207.4-BOLT	440	5/21/2025	EA		3.00	3.00 _____
	SS BEARING COVER FITS 207 HOUSING 1-1/4"						
	STAINLESS STEEL BEARING COVER, 4-BOLT PATTERN FOR FLANGE STYLE BEARING						
	FITS 207 HOUSING FOR 1-1/4", 1-3/8", 1-7/16" AND 1-5/16"						
	(THIS IS A CLOSED COVER.)						
	06.BG1.25-4HOLE	510	5/21/2025	EA		2.00	2.00 _____
	SS BEARING GUARD 1.25" 4-HOLE*						
	STAINLESS STEEL (12 GAUGE)						
	BEARING GUARD						
	FOR 1-1/4" 4-HOLE BRG						
		540	5/21/2025			0.00	0.00 _____
	STABILIZER / TORQUE ARM ASSEMBLY -						
	37.207-UNI	550	5/21/2025	EA		1.00	1.00 _____
	STABILIZER BRACKET UNIVERSAL FITS 207*						
	UNIVERSAL FITS 207 HOUSING						
	FOR 1-1/4" OR 1-7/16" SHAFT						
	06.207-GBC343L	590	5/21/2025	EA		1.00	1.00 _____
	SS K343 SYMM/TLOCK GEARBOX COVER (LEFT)*						
	06.207-GBC343L						
	SS K343 SYMMETRICAL / TAPER LOCK GEARBOX COVER (LEFT)*						
	LEFT HAND HORIZONTAL MOUNTING ORIENTATION						
	10.10507	600	5/21/2025	EA		1.00	1.00 _____
	HEX LOCK NUT 7/16"-14 SS						
	10.1010750	610	5/21/2025	EA		1.00	1.00 _____
	HHC/SCREW 7/16 X 3" SS						



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Work Order ID	Part ID	Release	WantDate	Start Date	Finish Date	Qty	Drawing ID/Rev Engineer
10.10407	620	5/21/2025	EA			3.00	3.00 _____
FLAT WASHER 7/16" SS NON-TAXABLE							
10.10307	630	5/21/2025	EA			2.00	2.00 _____
LOCK WASHER 7/16" SS NON-TAXABLE							
	930	5/21/2025				0.00	0.00 _____
D & F STANDADRD ESTOP -							
45.800F1YP1	940	5/21/2025	EA			2.00	2.00 _____
ALLEN BRADLEY E-STOP STATION							
10.1080808	950	5/21/2025	EA			8.00	8.00 _____
SOCKET CAP SCREW 8-32 X 1/2" SS* 8C50KCS3							
10.10808N	960	5/21/2025	EA			8.00	8.00 _____
NYLON LOCK NUT 8-32 SS* 8CNNE3							
	1400	5/21/2025				0.00	0.00 _____
MISCELLANEOUS -							
10.1060432	1430	5/21/2025	EA			70.00	70.00 _____
MACH SCREW 1/4"- 20 X 2" SS* PHILLIPS FLAT HEAD #72718							
10.1060430	1440	5/21/2025	EA			70.00	70.00 _____
MACH SCREW 1/4"-20 X 1-3/4" SS* PHILLIPS FLAT HEAD (NON-TAXABLE)							
10.10504	1510	5/21/2025	EA			70.00	70.00 _____
HEX NYLON LOCK NUT 1/4"-20 SS NON-TAXABLE							
10.1010616	1560	5/21/2025	EA			8.00	8.00 _____
HHC/SCREW 3/8-16 X 1" SS FASTENAL P/N 1170105 (NON-TAXABLE)							



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Work Order ID	Part ID	Release	Want Date	Start Date	Finish Date	Qty	Drawing ID/Rev Engineer
	10.10306 LOCK WASHER 3/8" SS NON-TAXABLE	1630	5/21/2025	EA		8.00	8.00 _____
	10.1010824 HHC/SCREW 1/2-13 X 1-1/2"SS NON-TAXABLE	1710	5/21/2025	EA		6.00	6.00 _____
	10.10508 HEX LOCK NUT 1/2" -13 SS	1740	5/21/2025	EA		6.00	6.00 _____
	10.10210 HEX NUT 5/8 X 11 SS	1760	5/21/2025	EA		4.00	4.00 _____
	S00425 SPACER 1/4" X 3/4" X 5/16"ID	1790	5/21/2025	EA		70.00	70.00 _____
SHIPPING	100	1.00	1.00	0.00	0.00		
SHIPPING							



OS 110 1.00 1.00 0.00 0.00
MACHINE



Part ID/Sub ID	Piece#	Date Reqd	Unit Of Measur	Qty Reqd	Qty Due	Issue
06.IS1215-1.25 SHAFT 12" IDLE WITH 1-1/4 JOURNAL	10	5/21/2025	EA	1.00	1.00	_____
06.DS1215-1.25 SHAFT 12" DRIVE WITH 1-1/4 JOURNAL	50	5/21/2025	EA	1.00	1.00	_____
REWORK-S	120	1.00	1.00	0.00	0.00	
REWORK-S						





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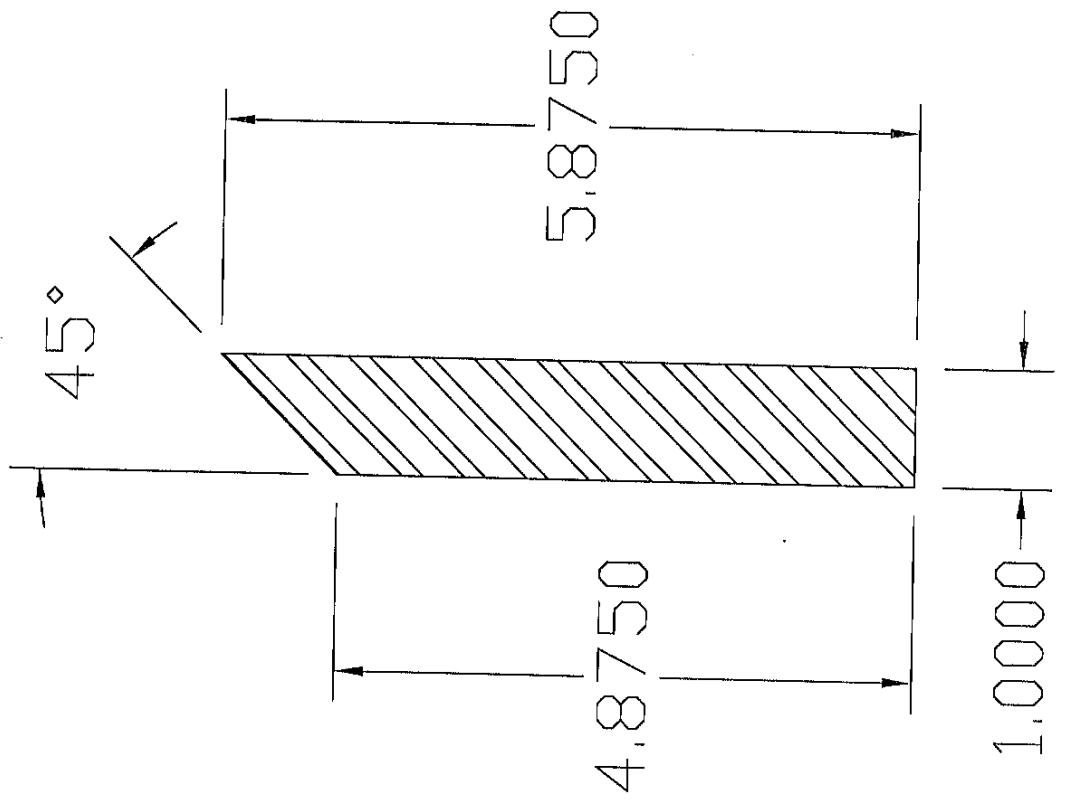
Work Order ID	Part ID	Release	Want Date	Start Date	Finish Date	Qty	Drawing ID/Rev Engineer
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REWORK-E	130	1.00	1.00	0.00	0.00		
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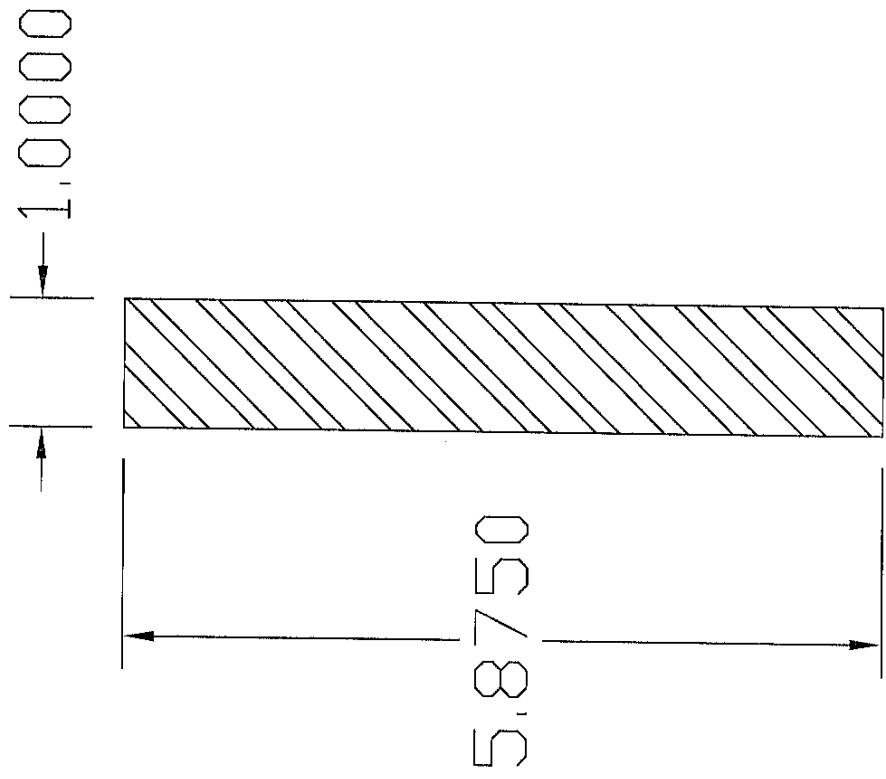


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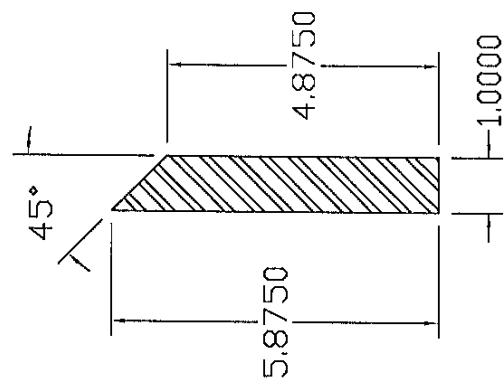
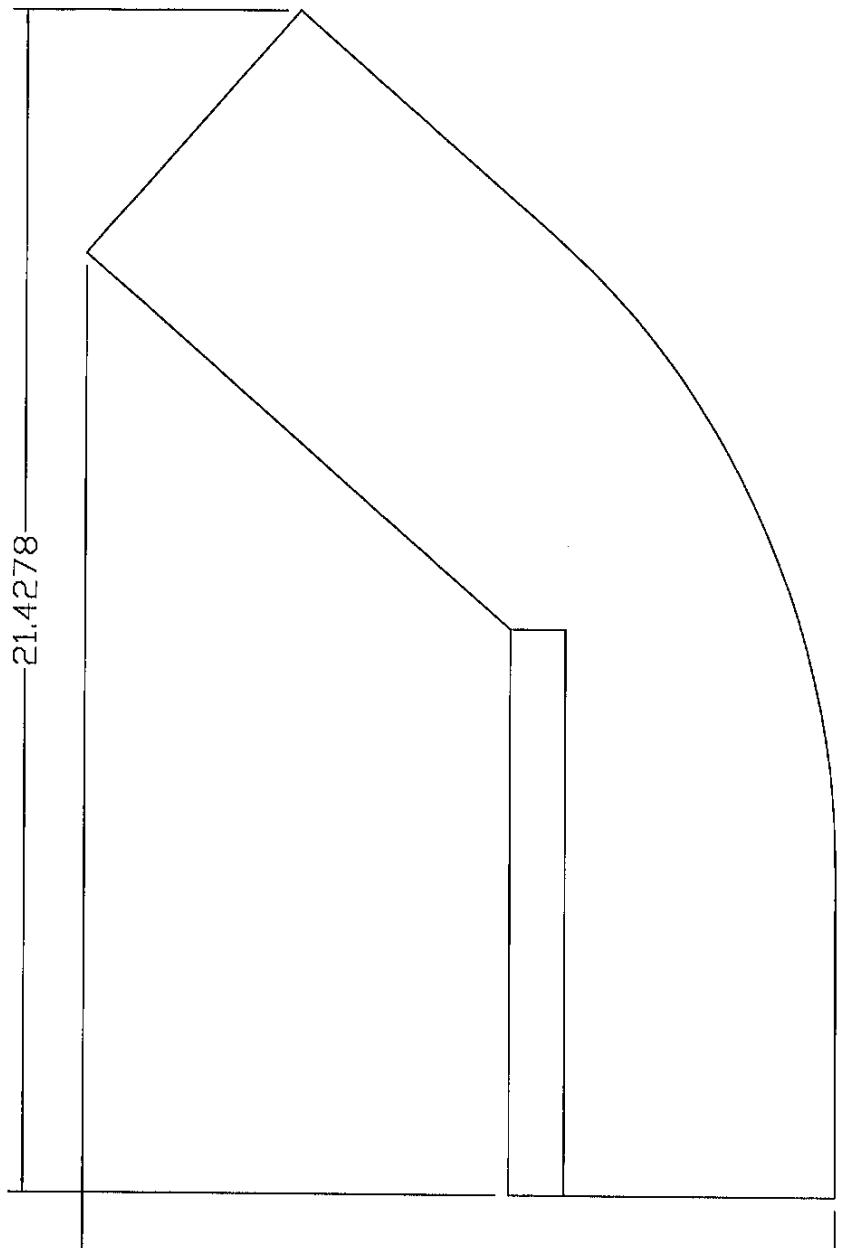




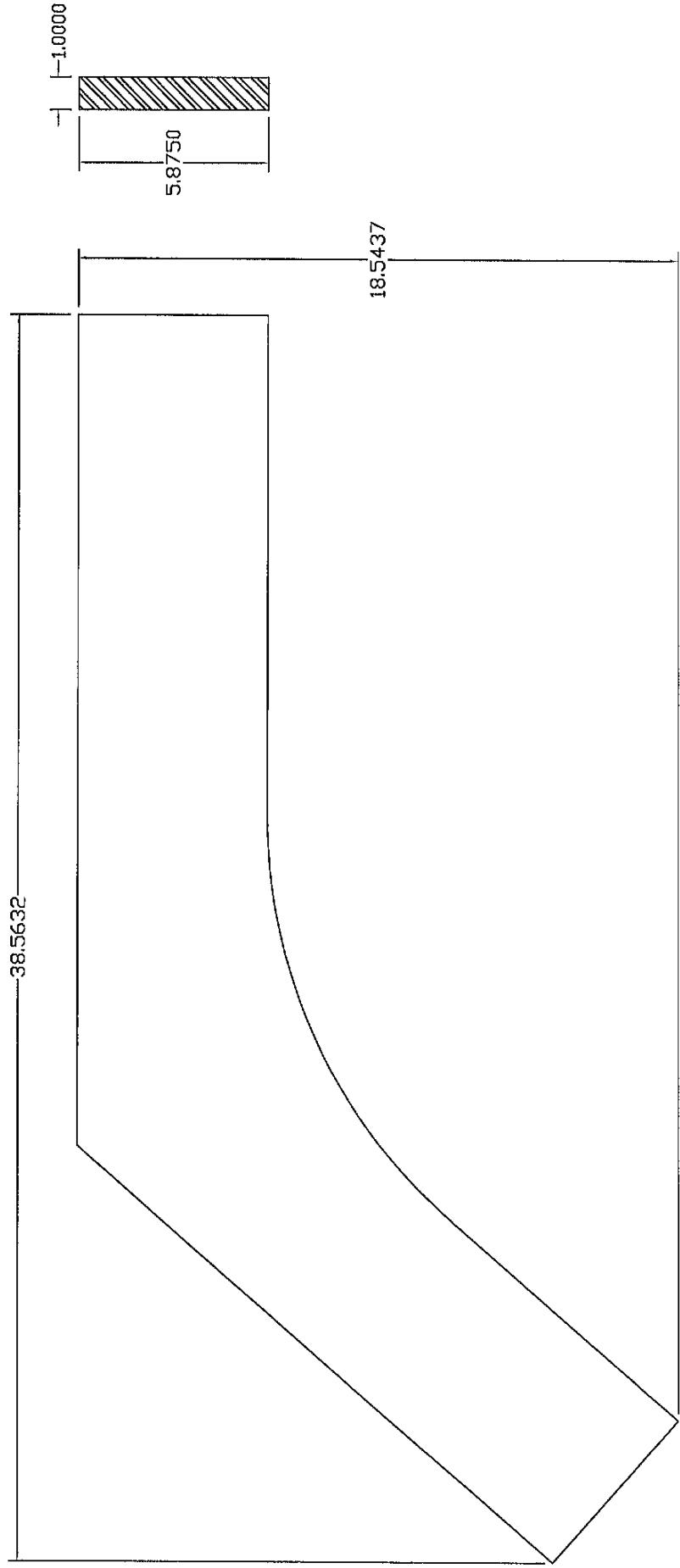
WAYNE FARMS - UNION SPRINGS, AL
C121241-C-33
UHMW BEVELED INDENT
(40) FT REQ'D



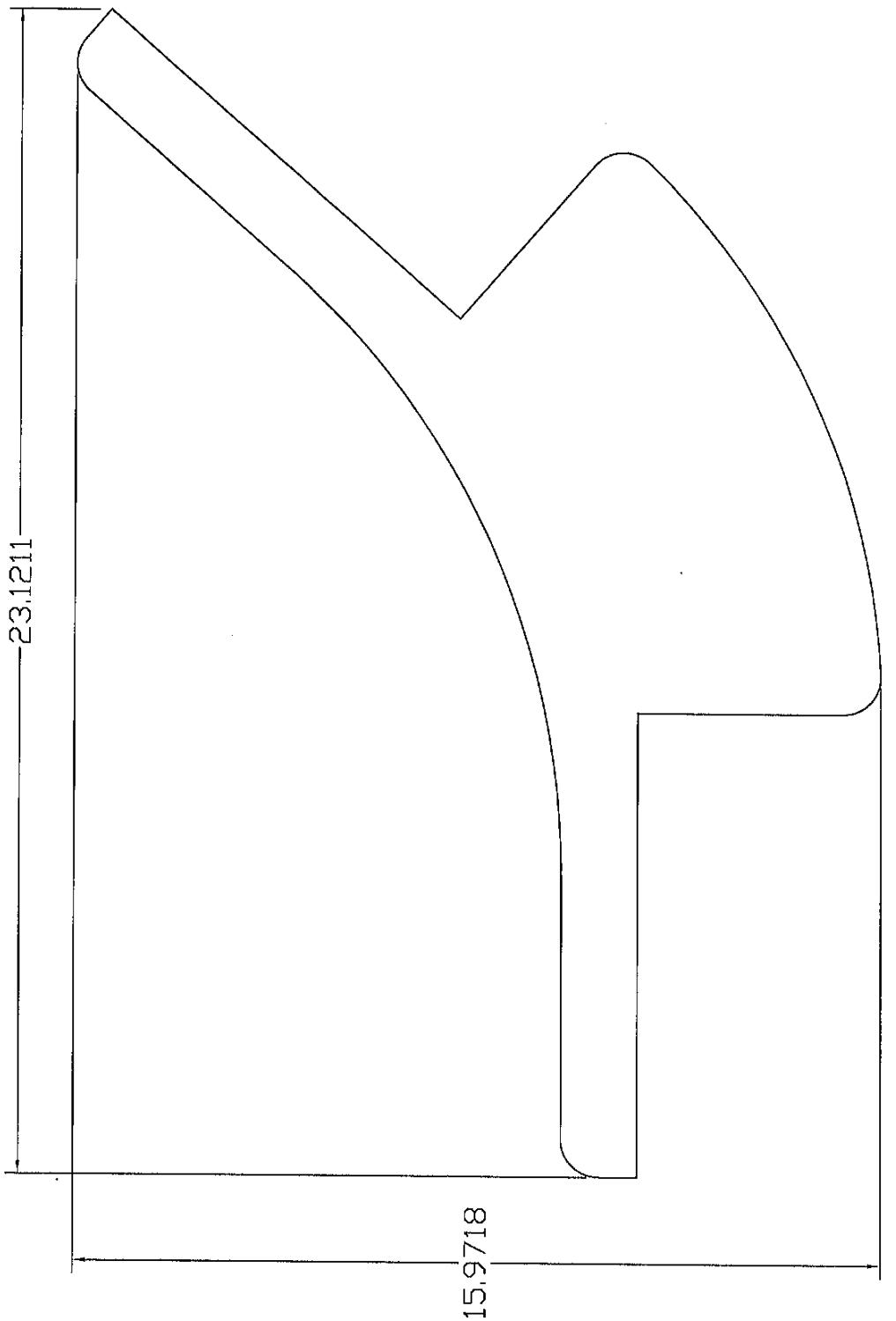
WAYNE FARMS - UNION SPRINGS, AL
C121241-C-33
UHMW REC INDENT
(10) FT REQ'D



WAYNE FARMS - UNION SPRINGS, AL
C121241-C-33
UHMW INDENT LWR RAD
(2) REQ'D 1LH-1RH

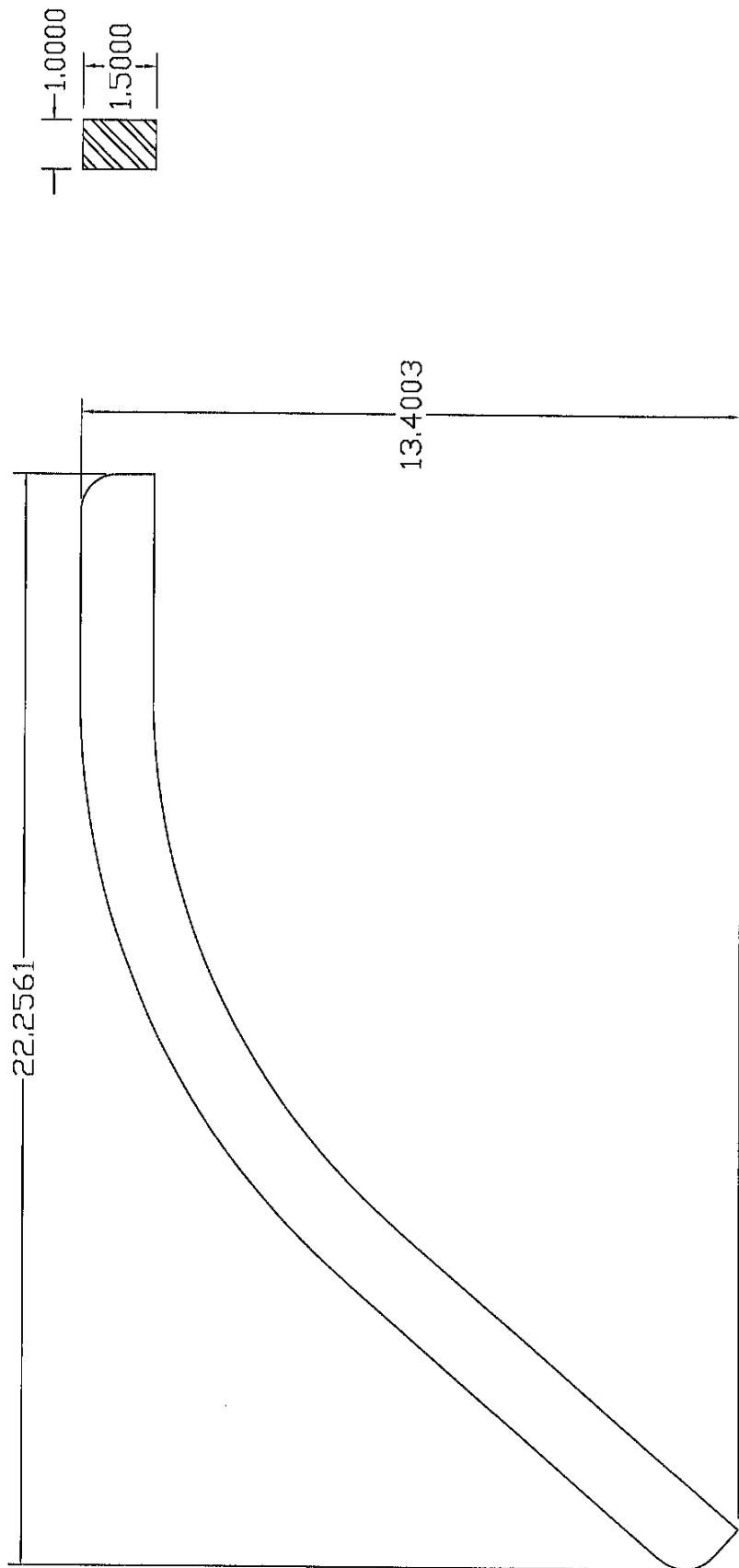


WAYNE FARMS - UNION SPRINGS, AL
C121241-C-33
UHMW INDENT UPR RAD
(2) REQ'D

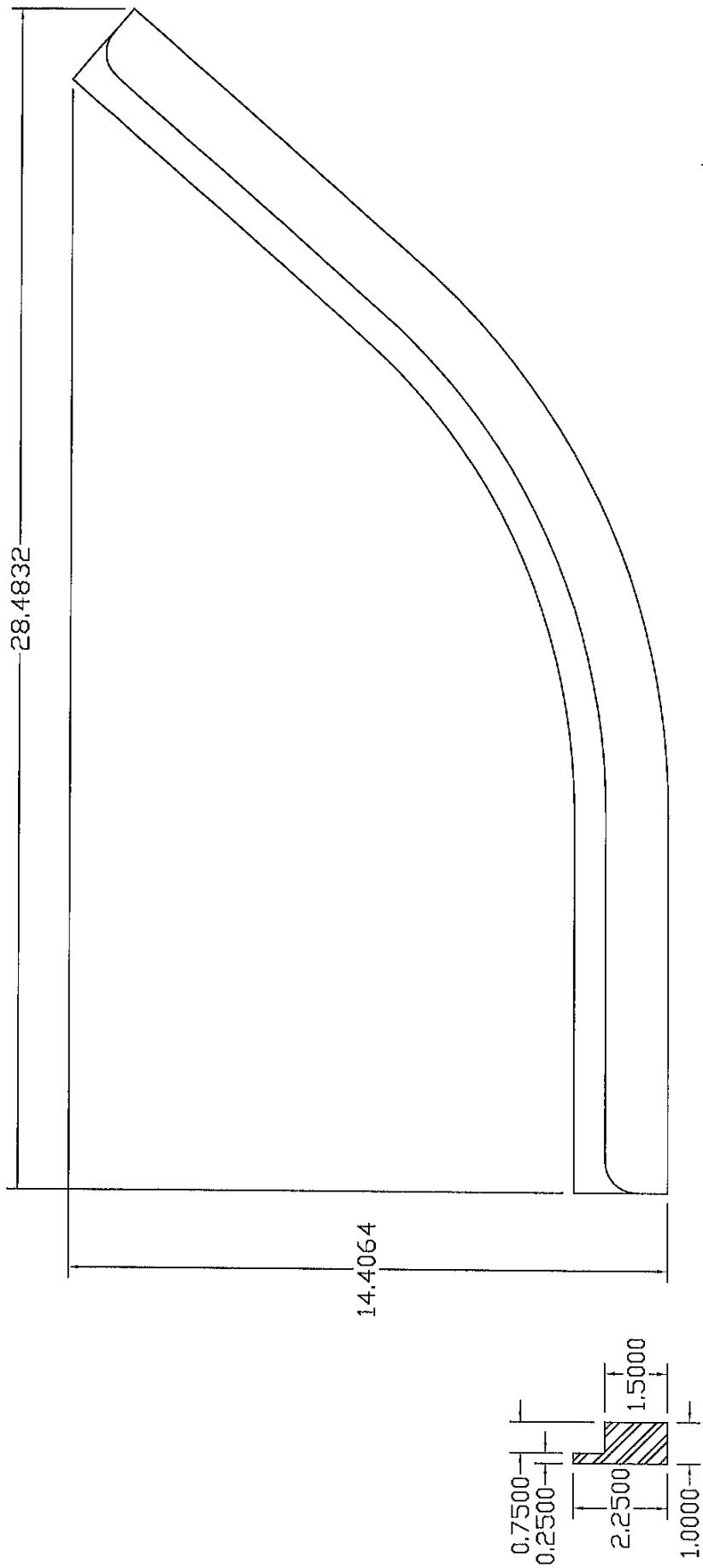


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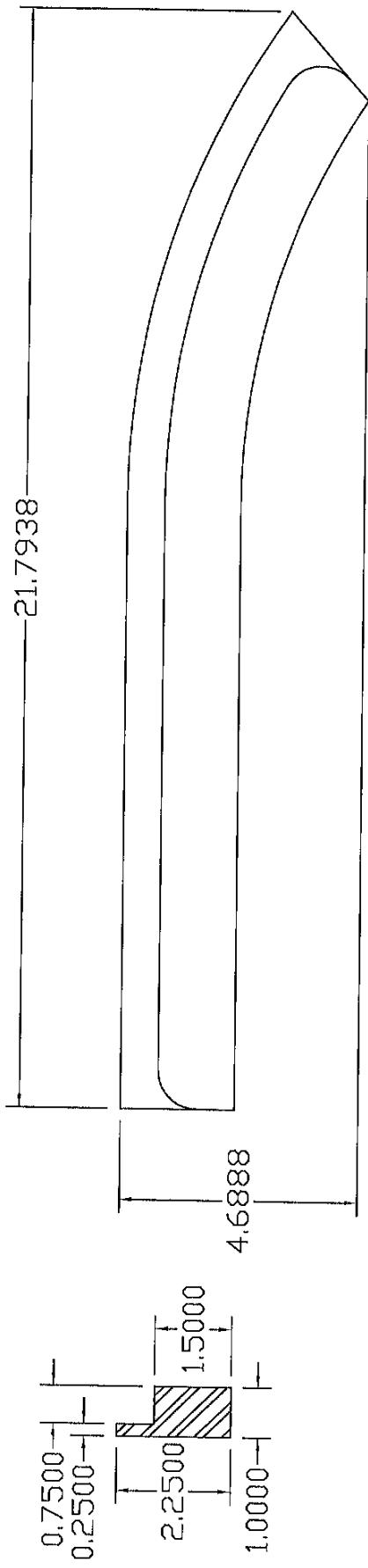
WAYNE FARMS - UNION SPRINGS, AL
C121241-C-33
UHMW CWAY LWR RAD
(3) REQ'D



WAYNE FARMS - UNION SPRINGS, AL
C121241-C-33
UHMM CWAY UPR RAD
(3) REQ'D



WAYNE FARMS - UNION SPRINGS, AL
C121241-C-33
UHMW L-SHAPED RWY LWR RAD
(2) REQ'D 1LH-1RH



WAYNE FARMS - UNION SPRINGS, AL
C121241-C-33
UHMMW L-SHAPE D RWAY UPR RAD
(2) REQ'D 1LH-1RH

JOB NAME

Wayne Union Spring All
MATERIAL SIZE

MATERIAL SIZE

JOB NUMBER

121241-C-33