

# EQUIPMENT SPEC SHEET

REVISION:



NAME & LOCATION	WAYNE FARMS UNION SPRINGS, AL			CUSTOMER NUMBER	C121241				
ITEM NUMBER	C-05	ITEM SERIAL NUMBER	C121241-C-05			ITEMS REQ'D	1		
ENGINEER	GARY CAMBRON	SALESMAN	HEATH MORROW			CAD TECH DESIGNER	DUSTIN CAGLE		
EQUIPMENT TYPE	POST CHILL DRUM INCLINE CONVEYOR						CAD TECH DETAILER	DUSTIN CAGLE	
<b>1</b> BELT MANUF.	INTRALOX	<b>2</b>	SERIES	800S			<b>3</b>	BELT TYPE	PERF FT
<b>4</b> BELT LENGTH	43'	<b>5</b>	BELT COLOR	WHITE			<b>6</b>	BELT MATERIAL	AC (Acetal)
<b>7</b> FRICTION SPACING	N/A	<b>8</b>	BELT INDENT	N/A			<b>9</b>	CENTER NOTCH	N/A
<b>10</b> BELT WIDTH	18"	<b>11</b>	WEARSTRIP	1"X1-1/2" UHMW			<b>12</b>	BELT PIN MAT.	AC (Acetal)
<b>13</b> BELT FLIGHTS	YES	<b>14</b>	FLIGHT HEIGHT	4"			<b>15</b>	FLIGHT TYPE	NO-CLING
<b>16</b> FLIGHT CENTERS	12"	<b>17</b>	FLIGHT INDENT	1.3"			<b>18</b>	CENTER NOTCH	N/A
<b>19</b> T.O.B. INFED	33"	<b>20</b>	T.O.B. DISCHARGE	126"					
<b>21</b> IDLE SPROCKET	8 TOOTH	<b>22</b>	PITCH DIAMETER	5.2" PD			<b>23</b>	BORE SIZE/TYPE	1-1/2" ROUND
<b>24</b> DRIVE SPROCKET	8 TOOTH	<b>25</b>	PITCH DIAMETER	5.2" PD			<b>26</b>	BORE SIZE/TYPE	1-1/2" SQUARE
<b>27</b> SPROCKETS @ DRV	3	<b>28</b>	SPROCKETS @ IDLE	4			<b>29</b>	BELT SCRAPE	NO
<b>30</b> BELT WASHER	NO	<b>31</b>	DRIP PAN	YES			<b>32</b>	DRIP PAN @ DRIVE	YES
<b>33</b> DRIVE SIDE	LEFT	<b>34</b>	DRIVE TYPE	EXTREME DUTY			<b>35</b>	MTR/GB FRAME	143TC/145TC
<b>36</b> MOTOR	STERLING	<b>37</b>	HORSEPOWER	1 HP			<b>38</b>	FPM	75.6 FPM
<b>39</b> GEARBOX	K343 TAPER	<b>40</b>	RATIO	32:1			<b>41</b>	MULTIPLIER	NO
<b>42</b> EQUIP. MAT.	1/4" SS	<b>43</b>	LEGS	2" ANGLE			<b>44</b>	TAKE UP	CATENARY SAG

PARTS and or MATERIAL UNIQUE TO THIS ITEM(S) / SPECIAL DESIGN SPECS (Please explain)

SAFETY LABELS AND E-STOPS TO BE LOCATED AS SHOWN.

SAFETY LABELS ARE ETCHED ON 12GA PLATES.

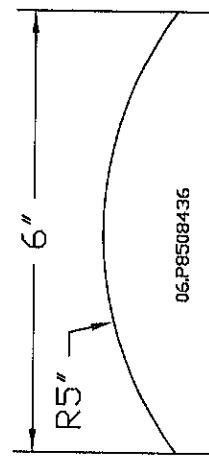
DRIVE RESTRAINT KIT.

DRAWING COMPLETION DATE

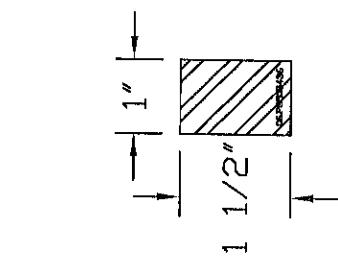
10/21/2025

DELIVERY DATE

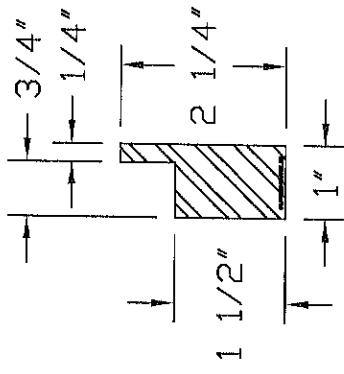
11/21/2025



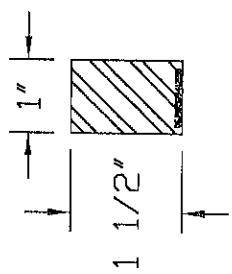
06.P8508436  
(2) REQ'D



06.P8509495901LHD  
(20) FT REQ'D



06.P850941225  
(50) FT REQ'D



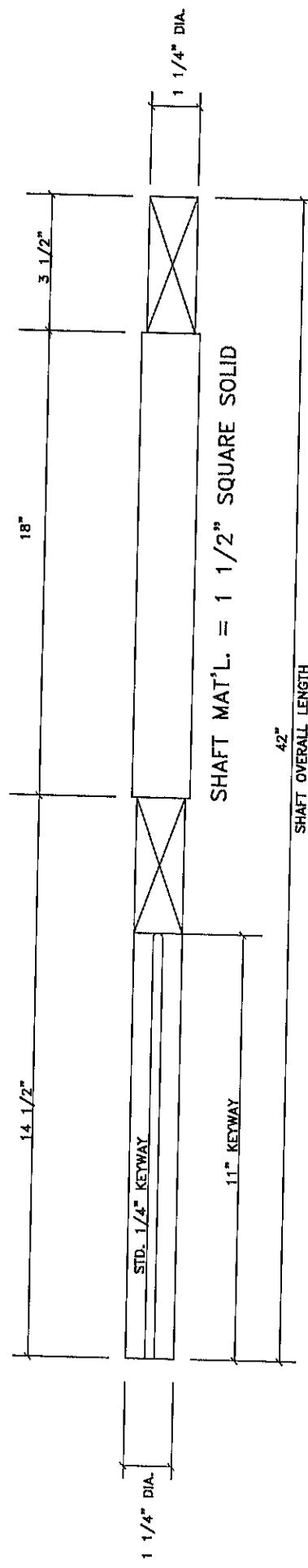
## STD. 1 1/2" SQUARE SOLID SHAFT

FORM DRAWING ONLY, THIS IS NOT TO SCALE !

JOB NUMBER : C121241-C-05  
 CUSTOMER : WAYNE FARMS  
 LOCATION : UNION SPRINGS, AL

DATE : 10/21/2025  
 MATL. : T303 SS  
 DETAILER : DUSTIN CAGLE  
 SHOP CHECKER :

\*\*THIS IS A PART NUMBERED SHAFT\*\*

DRIVE SHAFT DETAIL QTY. 1 REQ'D.



**D&F EQUIPMENT SALES, INC - ALABAMA**  
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Work Order ID	Part ID	Release	Want Date	Start Date	Finish Date	Qty	Drawing ID/Rev Engineer
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121241-C-05/S DFM500I18 5/21/2025 11/14/2025 1.00



Drawing Rev:

D&F INCLINE CONVEYOR 18" WI

DENICE

Order ID:  
Part ID: Customer: Ship To:

Shop Resources Type	Seq#	End Qty	Start Qty	Setup Hrs	Run Hrs	Start Date	Finish Date	Drawing ID/Rev
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ENGINEERING 10 1.00 1.00 0.00 0.00



LASER SHOP 20 1.00 1.00 0.00 0.00



SHOP1 30 1.00 1.00 0.00 0.00



Part ID/Sub ID	Piece#	Date Reqd	Unit Of Measur	Qty Reqd	Qty Due	Issue
01.S101 3/16" PLATE SS 48X120	10	5/21/2025	4X10	0.00	0.00	
01.S104	20	5/21/2025	5X10	0.00	0.00	



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3/16" PLATE SS 60X120

01.S108 1/4" PLATE SS 48X120		30	5/21/2025	4X10		0.00	0.00	_____
01.S111 1/4" PLATE SS 60X120		40	5/21/2025	5X10		0.00	0.00	_____
01.S117 10GA SHEET SS 48X120		50	5/21/2025	4X10		0.00	0.00	_____
01.S119 10GA SHEET SS 60X120		60	5/21/2025	5X10		0.00	0.00	_____
01.S122 11GA SHEET SS 48X120		70	5/21/2025	4X10		0.00	0.00	_____
01.S124 11GA SHEET SS 60X120		80	5/21/2025	5X10		0.00	0.00	_____
01.S127 12GA SHEET SS 48X120		90	5/21/2025	4X10		0.00	0.00	_____
01.S129 12GA SHEET SS 60X120		100	5/21/2025	5X10		0.00	0.00	_____
01.S132 14GA SHEET SS 48X120		110	5/21/2025	4X10		0.00	0.00	_____
01.S134 14GA SHEET SS 60X120		120	5/21/2025	5X10		0.00	0.00	_____
02.RR206 ROUND ROD 1/2" SS		130	5/21/2025	FT		0.00	0.00	_____
02.RR208 ROUND ROD 3/4" 304 SS		140	5/21/2025	FT		0.00	0.00	_____
03.A612 ANGLE IRON 2" X 2" X 1/4" SS		200	5/21/2025	FT		0.00	0.00	_____
SHOP2	40	1.00		1.00	0.00	0.00		
SHOP2								





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Part ID/Sub ID	Piece#	Date Reqd	Unit Of Measur	Qty Reqd	Qty Due	Issue
06.S00070 LEG INSERT 1-1/2"X 1-1/2" X 1/2" 3/4" THDS.		10 5/21/2025	EA	4.00	4.00	_____

SHOP3	50	1.00	1.00	0.00	0.00	
SHOP3						



Part ID/Sub ID	Piece#	Date Reqd	Unit Of Measur	Qty Reqd	Qty Due	Issue
02.SB402 SQUARE BAR 1/4" SS FOR GEARBOXES		10 5/21/2025	FT	0.00	0.00	_____
S00371-S LEG ADJUSTER 9"X3/4" ATR W/SS PAD 10GA* SWIVEL TYPE	50	5/21/2025	EA	4.00	4.00	_____
S00421A DRIVE DRIP PAN 30" X 11" (FOR NORD\STOBER GEARBOXES)		60 5/21/2025	EA	1.00	1.00	_____
06.S00421HA SS DRIP PAN HANGER 1"W FLAT BAR W/ 7/16"H* 1"W FLAT BAR WITH 7/16" HOLE 6.75" OVERAL LENGTH		80 5/21/2025	EA	2.00	2.00	_____

UHMW PARTS	60	1.00	1.00	0.00	0.00	
UHMW PARTS						



Part ID/Sub ID	Piece#	Date Reqd	Unit Of Measur	Qty Reqd	Qty Due	Issue
06.P850941225 UHMW WEARSTRIP 1" X 1-1/2"		10 5/21/2025	FT	50.00	50.00	_____
06.P8509495901LHD UHMW WEARSTRIP L-SHAPE 1"X2-1/4" W/ NOT*		20 5/21/2025	FT	20.00	20.00	_____



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	3/4" x 3/4" NOTCH							
	06.P8508436	30	5/21/2025	EA		2.00	2.00	_____
	UHMW SHOE RETURN 6" X 1-1/2" X 1"							
		35	5/21/2025			20.00	20.00	_____
	UHMW INDENT, SEE DWG							
		40	5/21/2025			2.00	2.00	_____
	UHMW INDENT AT DIP TANK, SEE DWG							
		50	5/21/2025			2.00	2.00	_____
	UHMW INDENT AT INCLINE SECTION, SEE DWG							
		60	5/21/2025			2.00	2.00	_____
	UHMW INDENT AT UPR RAD, SEE DWG							
		70	5/21/2025			2.00	2.00	_____
	UHMW L-SHAPED CWAY AT DIP TANK (2) REQ'D 1LH-1RH. SEE DWG							
		80	5/21/2025			2.00	2.00	_____
	UHMW CTR CWAY AT DIP TANK, SEE DWG							
		90	5/21/2025			4.00	4.00	_____
	UHMW CWAY UPR RAD, SEE DWG							
		100	5/21/2025			2.00	2.00	_____
	UHMW C-SHAPED RWAY AT DIP TANK (2) REQ'D 1LH-1RH, SEE DWG							
		110	5/21/2025			2.00	2.00	_____
	UHMW L-SHAPED RWAY UPR RAD (2) REQ'D 1LH-1RH, SEE DWG							
SUB-ASSY 1	70	1.00	1.00	0.00	0.00			
SUB-ASSY 1								





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SUB-ASSY 2 80 1.00 1.00 0.00 0.00  
SUB-ASSY 2



FINAL ASSEM 90 1.00 1.00 0.00 0.00  
FINALASSEMB



Part ID/Sub ID	Piece#	Date Reqd	Unit Of Measur	Qty Reqd	Qty Due	Issue
BELT - 800S 18"W PERF FT (11/32") WHITE AC W/ WHITE AC RODS 4" NO-CLING FLIGHTS, 12"C, 1.30"		10 5/21/2025		43.00	43.00	_____
37.1XI		20 5/21/2025	EA	1.00	1.00	_____
1HP XTREME 143TC 1800RPM INV DUTY*						
STAINLESS STEEL						
XTREME						
RPM: 1800						
FOOT OPTION: FOOTLESS						
FRAME: 143TC						
ENCLOSURE: TEFC						
RATING: INVERTER DUTY						
ELECTRICAL: 3 PHASE 460V						
ENCAPSULATED: ENCAPSULATED						
37.4SJ2		30 5/21/2025	EA	1.00	1.00	_____
STERLING SS HEL BEVEL SYMMETRICAL 32:1*						
STERLING SYMMETRICAL						
STAINLESS STEEL SMOOTH BODY						
403 HELICAL BEVEL						
32:1 31.539:1 (EXACT)						



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	140TC W/ TORQUE ARM						
	37.SSK04125U	50	5/21/2025	EA		1.00	1.00 _____
	SYMMETRICAL BUSHING 1-1/4" FOR SSK04 HE*						
	SSK04-1.250UTBK						
	STAINLESS STEEL						
	1-1/4" SYMMETRICAL BUSHING KIT FOR						
	SIZE SSK04 HELICAL BEVEL						
	06.DRK	60	5/21/2025	EA		1.00	1.00 _____
	DRIVE RESTRAINT KIT						
	31.2808	80	5/21/2025	EA		4.00	4.00 _____
	SPROCKET 800S 8T 1.5"SB 5.2"PD*						
	31.2808SP	90	5/21/2025	EA		3.00	3.00 _____
	SPROCKET 800S 8T 1.5"RB 5.2"PD						
	SET COLLARS						
	15.143	100	5/21/2025	EA		2.00	2.00 _____
	SANITARY 3" SS ROLL TYPE FERRULE						
	31.91121	110	5/21/2025	EA		5.00	5.00 _____
	RETAINER SNAP RING 1.5" SS*						
	(SH-206SS)						
		140	5/21/2025			0.00	0.00 _____
	BEARING ASSEMBLY						
	35.UCF207.20	160	5/21/2025	EA		2.00	2.00 _____
	KML 1-1/4" SS BEARING 4-BOLT FLG						
	10.1010724	200	5/21/2025	EA		8.00	8.00 _____
	HHC/SCREW 7/16-14 X 1-1/2" SS						
	10.10407	210	5/21/2025	EA		8.00	8.00 _____
	FLAT WASHER 7/16" SS						
	NON-TAXABLE						
	10.10507	220	5/21/2025	EA		8.00	8.00 _____
	HEX LOCK NUT 7/16"-14 SS						
	06.207.4-BOLT	440	5/21/2025	EA		1.00	1.00 _____
	SS BEARING COVER FITS 207 HOUSING 1-1/4"						



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STAINLESS STEEL BEARING COVER, 4-BOLT PATTERN FOR FLANGE STYLE BEARING  
FITS 207 HOUSING FOR 1-1/4", 1-3/8", 1-7/16" AND 1-5/16"  
(THIS IS A CLOSED COVER.)

06.BG1.25-4HOLE SS BEARING GUARD 1.25" 4-HOLE* STAINLESS STEEL (12 GAUGE) BEARING GUARD FOR 1-1/4" 4-HOLE BRG	510	5/21/2025	EA	2.00	2.00	_____
STABILIZER / TORQUE ARM ASSEMBLY -	540	5/21/2025		0.00	0.00	_____
37.207-UNI STABILIZER BRACKET UNIVERSAL FITS 207* UNIVERSAL FITS 207 HOUSING FOR 1-1/4" OR 1-7/16" SHAFT	550	5/21/2025	EA	1.00	1.00	_____
06.207-GBC343L SS K343 SYMM/TLOCK GEARBOX COVER (LEFT)* 06.207-GBC343L SS K343 SYMMETRICAL / TAPER LOCK GEARBOX COVER (LEFT)* LEFT HAND HORIZONTAL MOUNTING ORIENTATION	590	5/21/2025	EA	1.00	1.00	_____
10.10507 HEX LOCK NUT 7/16"-14 SS	600	5/21/2025	EA	1.00	1.00	_____
10.1010750 HHC/SCREW 7/16 X 3" SS	610	5/21/2025	EA	1.00	1.00	_____
10.10407 FLAT WASHER 7/16" SS NON-TAXABLE	620	5/21/2025	EA	3.00	3.00	_____
10.10307 LOCK WASHER 7/16" SS NON-TAXABLE	630	5/21/2025	EA	2.00	2.00	_____
D & F STANDADRD ESTOP -	930	5/21/2025		0.00	0.00	_____
45.800F1YP1 ALLEN BRADLEY E-STOP STATION	940	5/21/2025	EA	2.00	2.00	_____



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10.1080808	950	5/21/2025	EA			8.00	8.00 _____
	SOCKET CAP SCREW 8-32 X 1/2" SS*						
	8C50KCS3						
10.10808N	960	5/21/2025	EA			8.00	8.00 _____
	NYLON LOCK NUT 8-32 SS*						
	8CNNE3						
MISCELLANEOUS -		1400	5/21/2025			0.00	0.00 _____
10.1011013	1410	5/21/2025	EA			34.00	34.00 _____
	HH LAG SCREW SS 1/4 X 1"						
	NON TAXABLE						
10.1060432	1430	5/21/2025	EA			48.00	48.00 _____
	MACH SCREW 1/4"- 20 X 2" SS*						
	PHILLIPS FLAT HEAD #72718						
10.1060424	1450	5/21/2025	EA			12.00	12.00 _____
	MACH SCREW 1/4"-20 X 1-1/2" SS*						
	PHILLIPS FLAT HEAD						
10.10504	1510	5/21/2025	EA			60.00	60.00 _____
	HEX NYLON LOCK NUT 1/4"-20 SS						
	NON-TAXABLE						
10.1010616	1560	5/21/2025	EA			8.00	8.00 _____
	HHC/SCREW 3/8-16 X 1" SS						
	FASTENAL P/N 1170105						
	(NON-TAXABLE)						
10.1010620	1570	5/21/2025	EA			2.00	2.00 _____
	HHC/SCREW 3/8-16 X 1-1/4" SS						
10.10106S24	1580	5/21/2025	EA			4.00	4.00 _____
	STUD TFL SS 3/8-16 X 1-1/2"						
10.10506	1620	5/21/2025	EA			4.00	4.00 _____
	HEX NYLON LOCK NUT 3/8"-16 SS						
10.10306	1630	5/21/2025	EA			8.00	8.00 _____
	LOCK WASHER 3/8" SS						



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NON-TAXABLE							
	10.10206	1640	5/21/2025	EA		4.00	4.00 _____
	HEX NUT 3/8-16 SS						
	NON TAXABLE						
	10.1010824	1710	5/21/2025	EA		4.00	4.00 _____
	HHC/SCREW 1/2-13 X 1-1/2"SS						
	NON-TAXABLE						
	10.10508	1740	5/21/2025	EA		4.00	4.00 _____
	HEX LOCK NUT 1/2" -13 SS						
	S00425	1790	5/21/2025	EA		48.00	48.00 _____
	SPACER 1/4" X 3/4" X 5/16"ID						
	06.JACKCHAIN	1870	5/21/2025	FT		8.00	8.00 _____
	JACK CHAIN SS 304 #3617T5*						
	(NOT FOR LIFTING!)						
	15.163	1880	5/21/2025	EA		1.00	1.00 _____
	SANITARY 3" RUBBER GASKET						
	15.173	1890	5/21/2025	EA		1.00	1.00 _____
	SANITARY 3" SS HEAVY DUTY CLAMP						
	15.183	1900	5/21/2025	EA		1.00	1.00 _____
	SANITARY 3" SS CAP FOR THE CLAMP						
	10.98404A132	1910	5/21/2025	EA		8.00	8.00 _____
	QUICK RELEASE PIN W/ RING GRIP SS 1/4"D 1-3/16"L*						
	#98404A132						
	47.020124	1920	5/21/2025	EA		6.00	6.00 _____
	SET COLLAR 1-1/2" SS						
	47.020108	1930	5/21/2025	EA		4.00	4.00 _____
	SET COLLAR 1/2" SC-0500-SS						
SHIPPING	.100	1.00	1.00	0.00	0.00		
SHIPPING							





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OS 110 1.00 1.00 0.00 0.00  
MACHINE



Part ID/Sub ID	Piece#	Date Reqd	Unit Of Measur	Qty Reqd	Qty Due	Issue
06.DS1815-1.25 SHAFT 18" DRIVE WITH 1-1/4 JOURNAL	30	5/21/2025	EA	1.00	1.00	_____
22 3/4" IDLE SHAFT	40	5/21/2025		1.00	1.00	_____
1/2" HOLES TO BE DRILLED IN FLIGHTS, SEE DWG	50	5/21/2025		1.00	1.00	_____

REWORK-S 120 1.00 1.00 0.00 0.00  
REWORK-S



REWORK-E 130 1.00 1.00 0.00 0.00



REWORK-P 140 1.00 1.00 0.00 0.00





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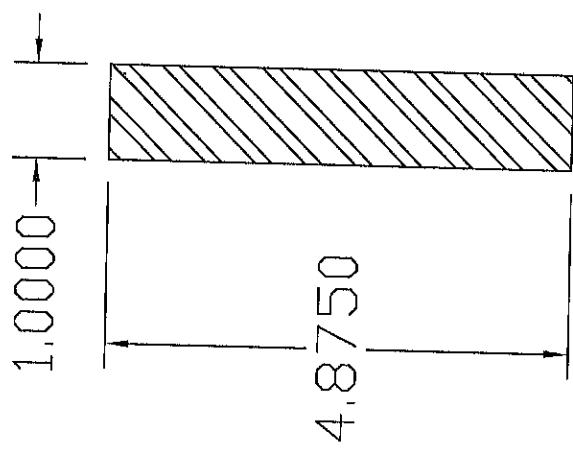
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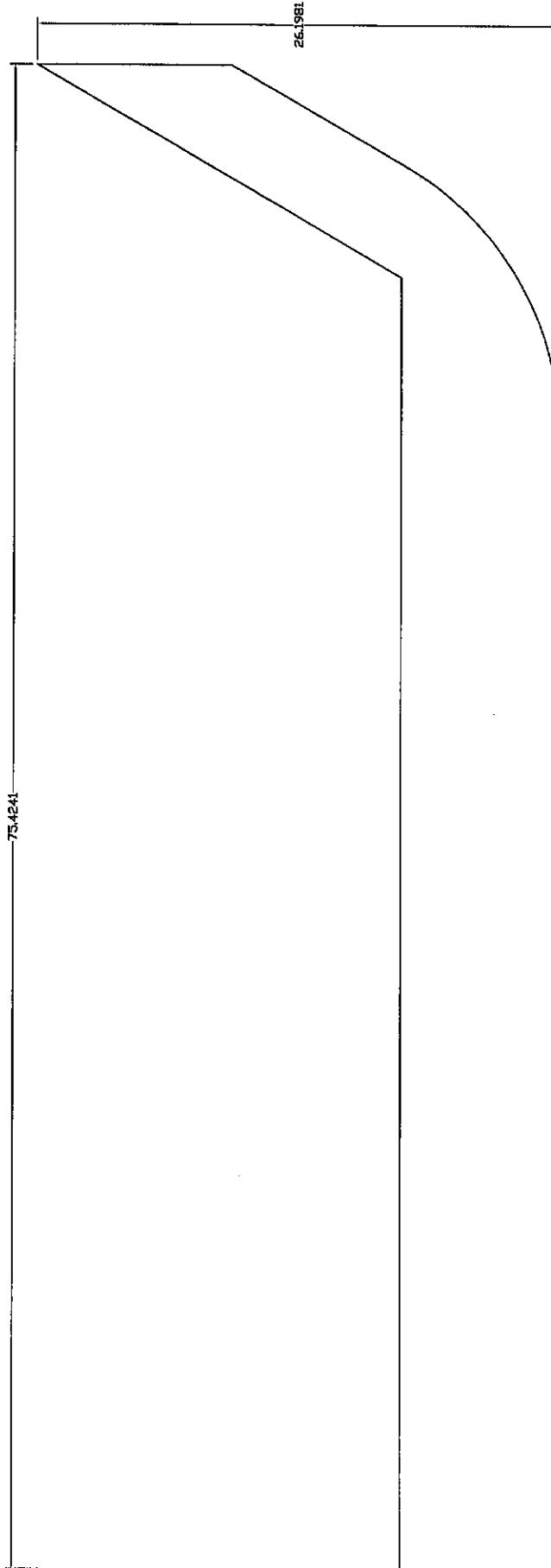
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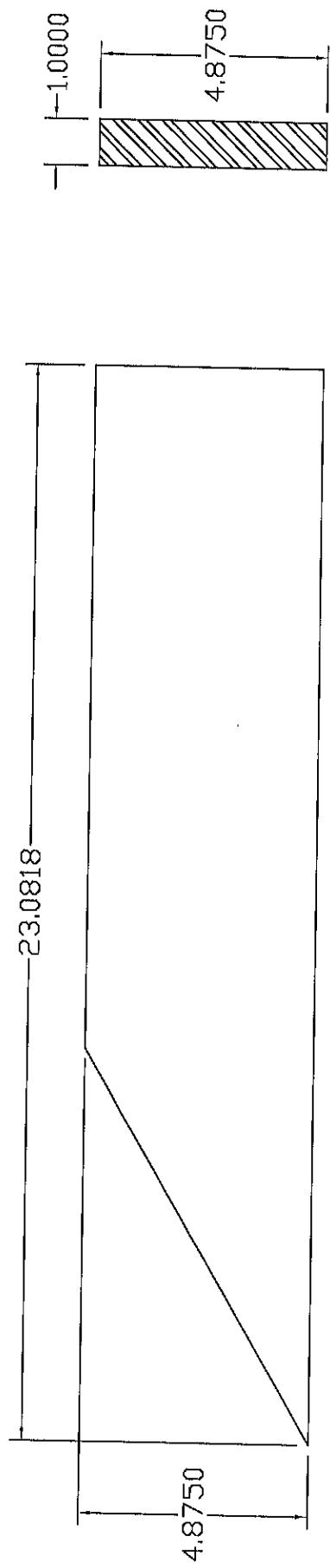
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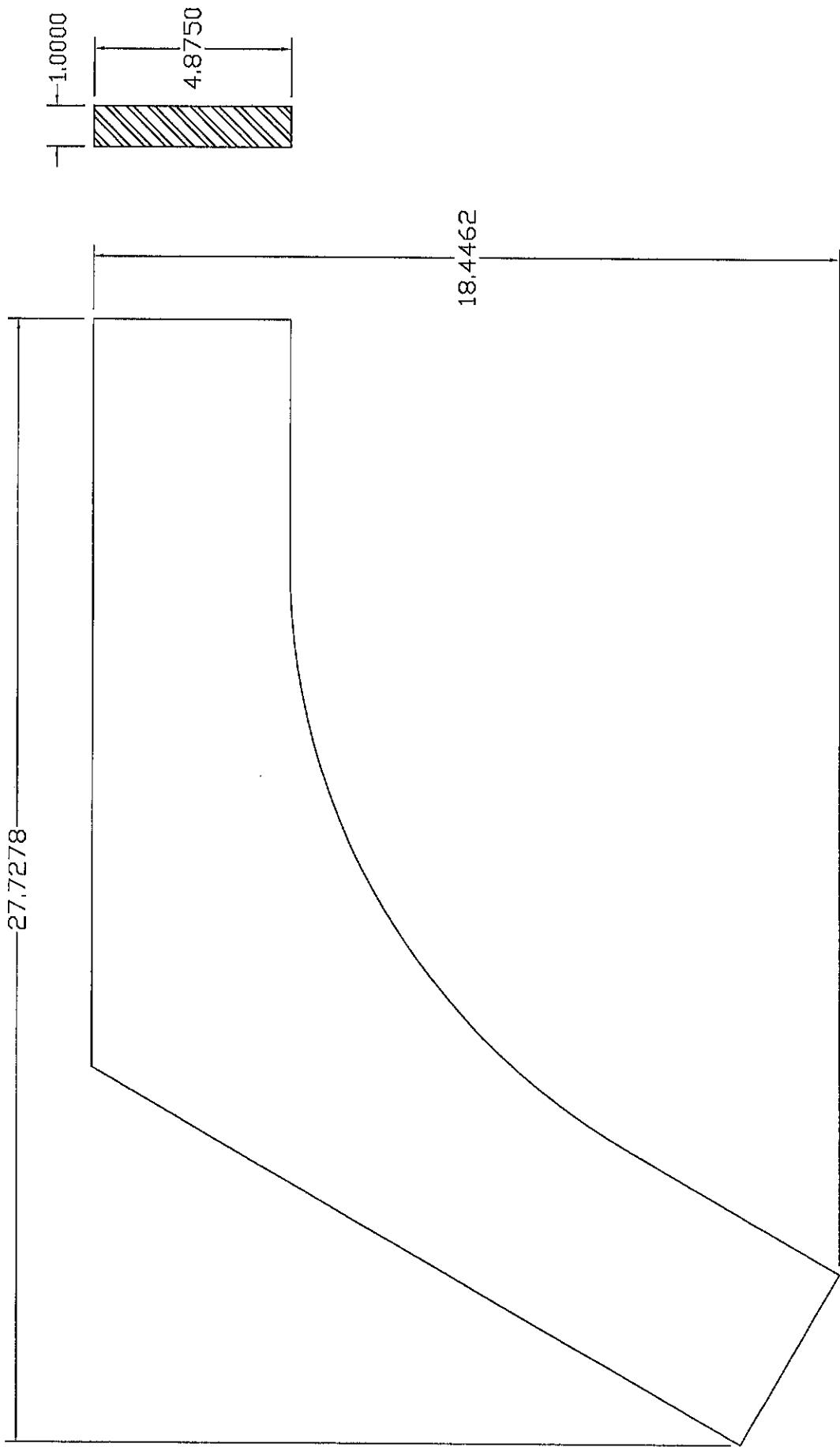
WAYNE FARMS - UNION SPRINGS, AL  
C121241-C-05  
UHMW INDENT  
<20> F T REQ'D



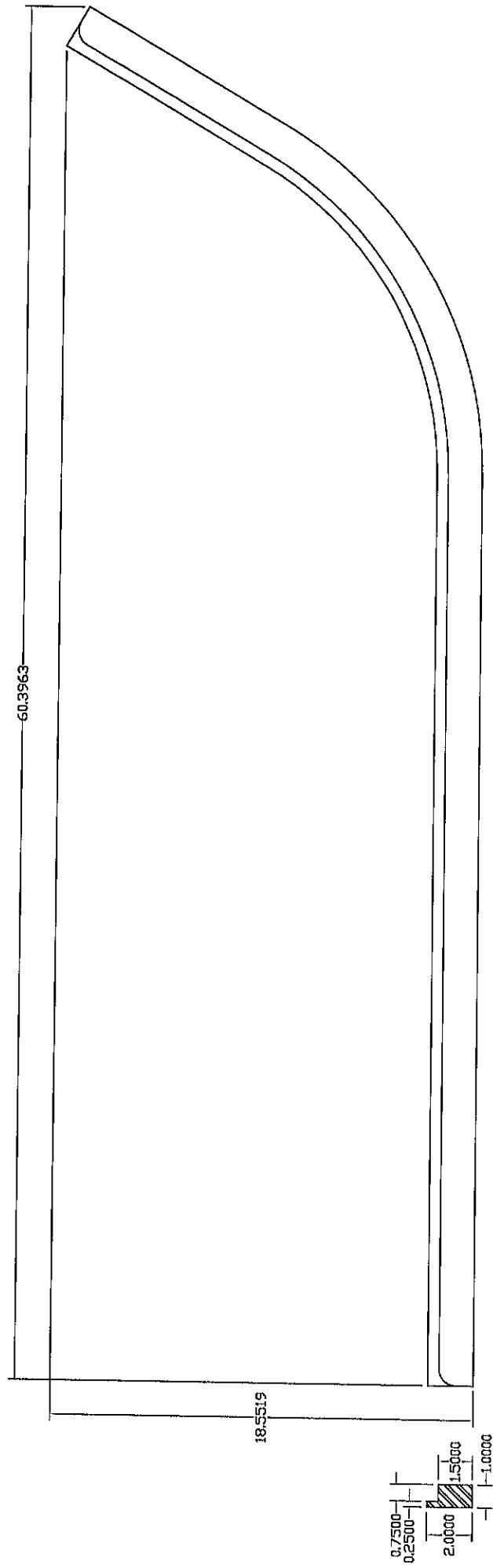
WAYNE FARMS - UNION SPRINGS, AL  
C121241-C-05  
UHMW INDENT AT DIP TANK  
(2) REQ'D



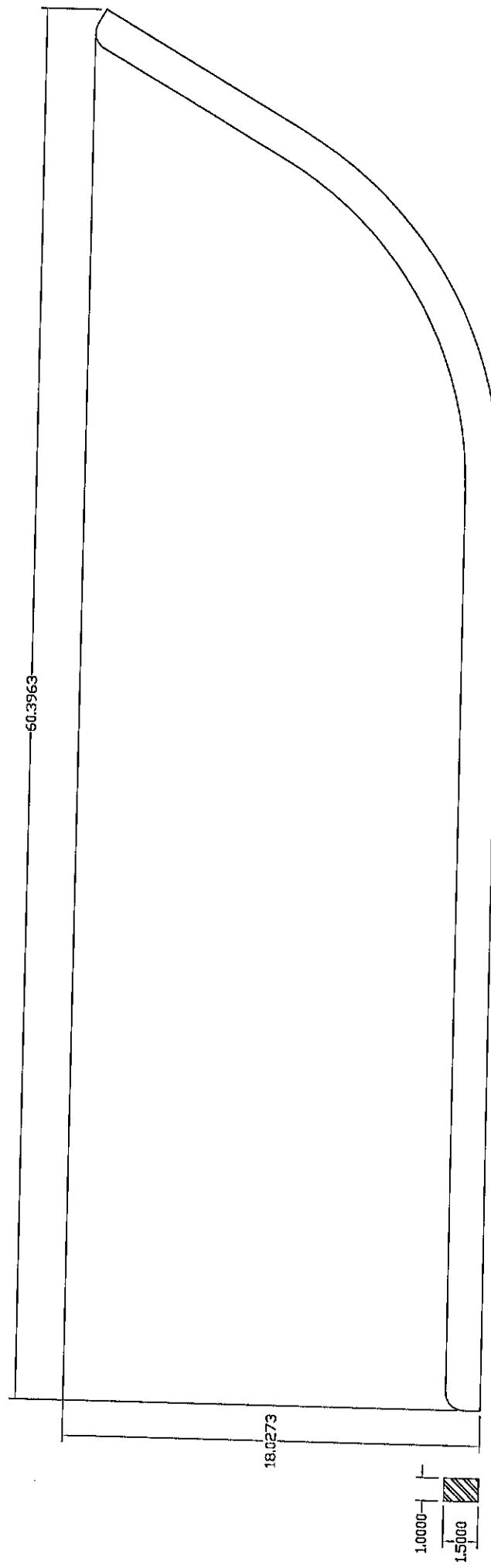
WAYNE FARMS - UNION SPRINGS, AL  
C121241-C-05  
UHMW INDENT AT INCLINE SECTION  
(2) REQ'D



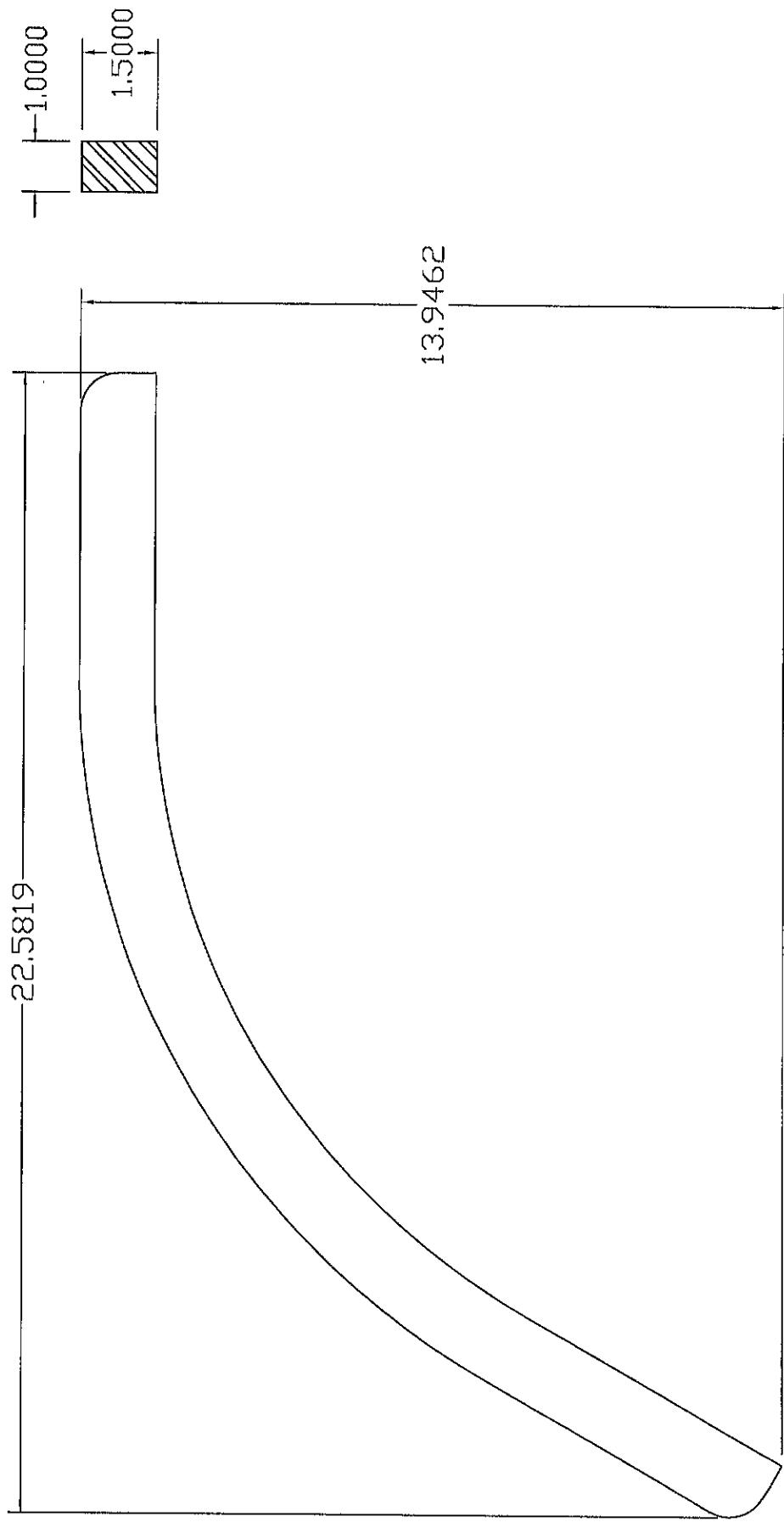
WAYNE FARMS - UNION SPRINGS, AL  
C121241-C-05  
UHMW INDENT AT UPR RAD  
(2) REQ'D



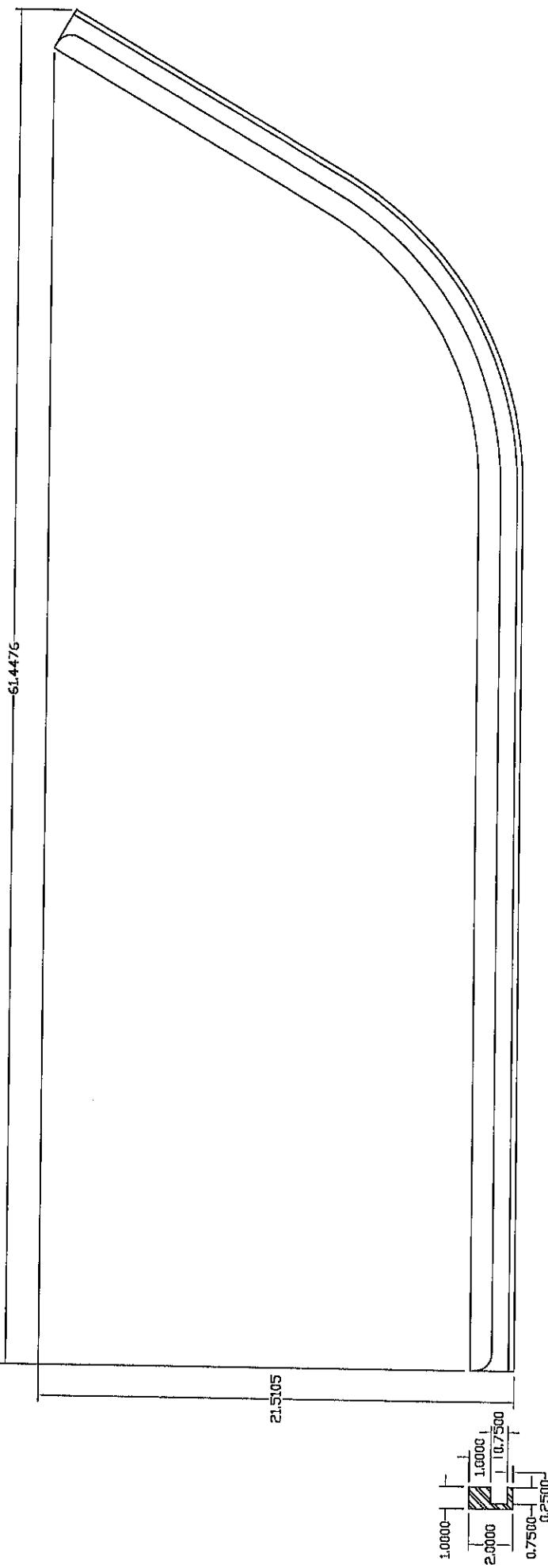
WAYNE FARMS - UNION SPRINGS, AL  
C121241-C-05  
UHMW L-SHAPED CWAY AT DIP TANK  
(2) REQ'D 1LH-1RH



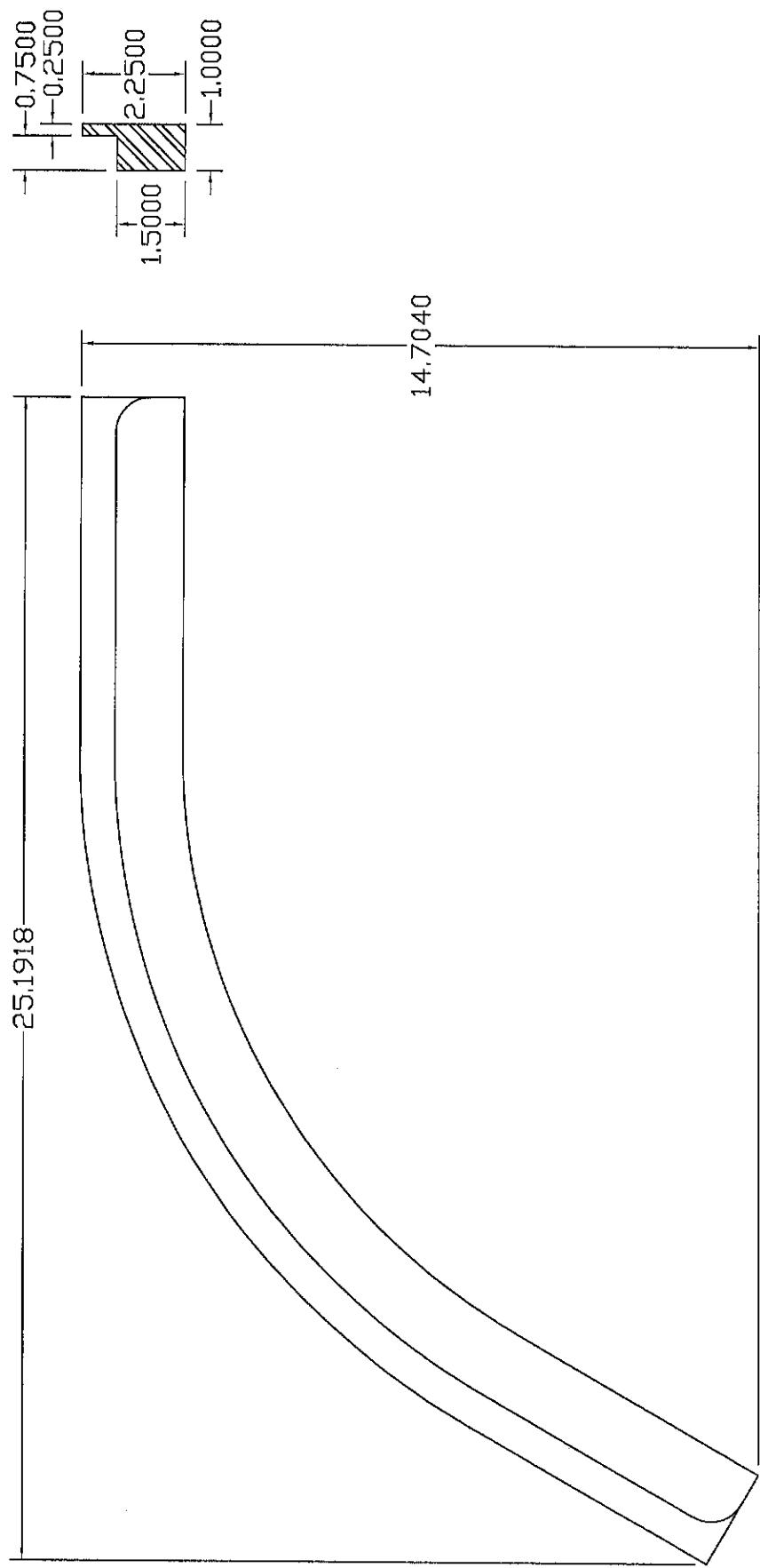
WAYNE FARMS - UNION SPRINGS, AL  
C121241-C-05  
UHMW CTR CWAY AT DIP TANK  
(2) REQ'D



WAYNE FARMS - UNION SPRINGS, AL  
C121241-C-05  
UHMW CWAY UPR RAD  
(4) REQ'D



WAYNE FARMS - UNION SPRINGS, AL  
C121241-C-05  
UHMW C-SHAPED RWY AT DIP TANK  
(2) REQ'D 1LH-1RH



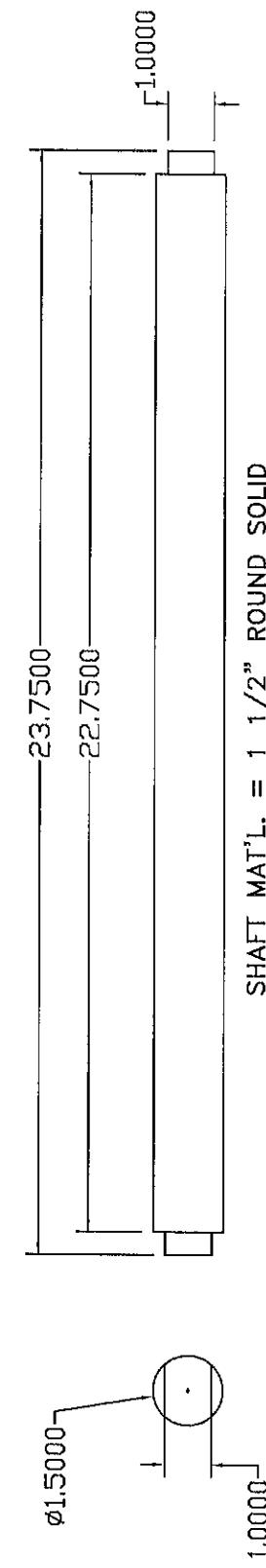
WAYNE FARMS - UNION SPRINGS, AL  
C121241-C-05  
UHMW L-SHAPED RWY UPR RAD  
(2) REQ'D LH-1RH

## STD. 1 1/2" ROUND SOLID SHAFT

JOB NUMBER : C121241-C-05  
CUSTOMER : WAYNE FARMS  
LOCATION : UNION SPRINGS, AL

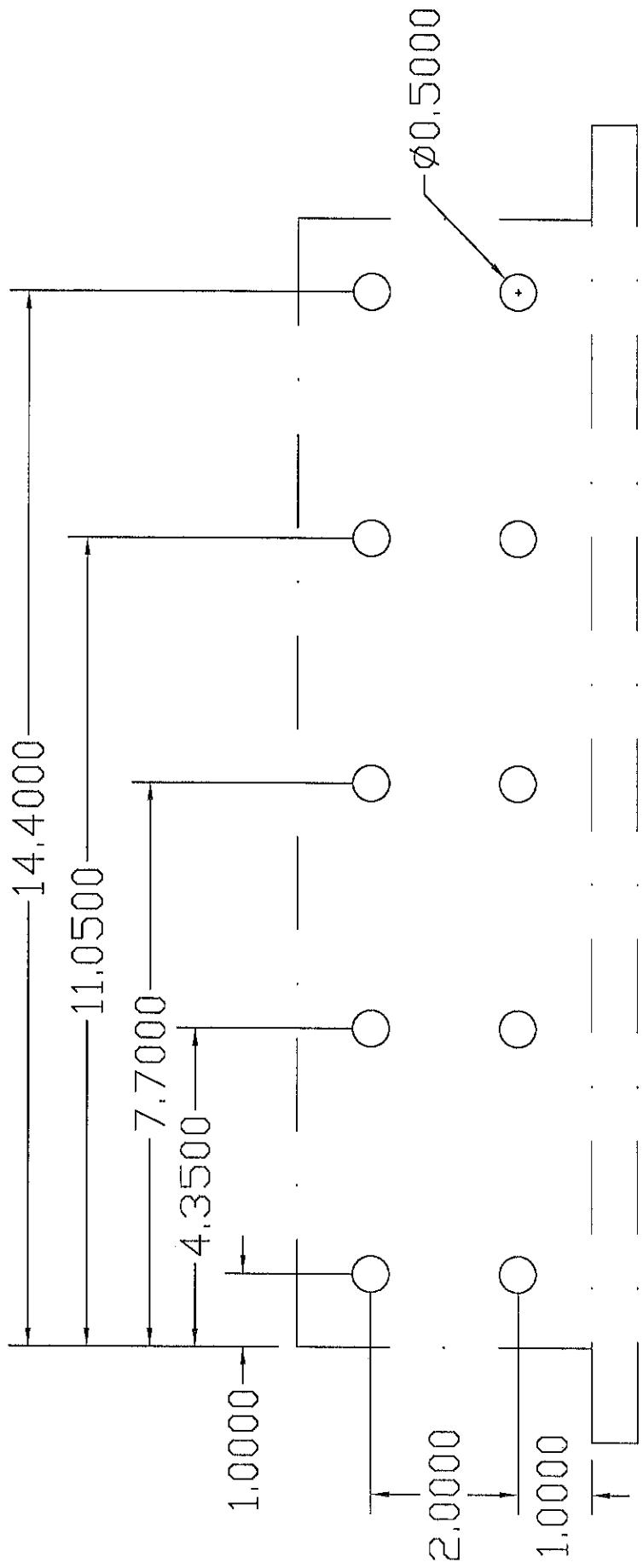
DATE : 10/21/2025  
MATERIAL : T303 SS

DETAILER : DUSTIN CAGLE  
SHOP CHECKER :



SHAFT MAT'L. = 1 1/2" ROUND SOLID

IDLE SHAFT DETAIL QTY. 1 REQ'D.



WAYNE FARMS - UNION SPRINGS, AL  
 C121241-C-05  
 1/2" HOLES TO BE DRILLED IN FLIGHTS