

## EQUIPMENT SPEC SHEET

REVISION:

10/21  
D&F  
EQUIPMENT  
SALES, INC.

OK

NAME & LOCATION		WAYNE FARMS UNION SPRING, AL		CUSTOMER NUMBER		C121241		
ITEM NUMBER		C-20		ITEM SERIAL NUMBER		C121241-C-20		
ENGINEER		GARY CAMBRON		SALESMAN		HEATH MORROW		
EQUIPMENT TYPE		POST CHILL TENDER INCLINE CONV		CAD TECH DESIGNER		GABRIEL PEREZ		
				CAD TECH DETAILER		GABRIEL PEREZ		
1	BELT MANUF.	INTRALOX	2	SERIES	800S	3	BELT TYPE	NUB TOP
4	BELT LENGTH	32'	5	BELT COLOR	WHITE	6	BELT MATERIAL	AC (Acetal)
7	FRICTION SPACING	N/A	8	BELT INDENT	N/A	9	CENTER NOTCH	N/A
10	BELT WIDTH	12"	11	WEARSTRIP	1"X1-1/2" UHMW	12	BELT PIN MAT.	WHITE AC (Acetal)
13	BELT FLIGHTS	YES	14	FLIGHT HEIGHT	3"	15	FLIGHT TYPE	DOUBLE NO-CLING
16	FLIGHT CENTERS	12"	17	FLIGHT INDENT	1.3"	18	CENTER NOTCH	N/A
19	T.O.B. INFEED	2'	20	T.O.B. DISCHARGE	10'6"			
21	IDLE SPROCKET	8 TOOTH	22	PITCH DIAMETER	5.2" PD	23	BORE SIZE/TYPE	1-1/2" SQUARE
24	DRIVE SPROCKET	8 TOOTH	25	PITCH DIAMETER	5.2" PD	26	BORE SIZE/TYPE	1-1/2" SQUARE
27	SPROCKETS @ DRV	4	28	SPROCKETS @ IDLE	3	29	BELT SCRAPE	NO
30	BELT WASHER	NO <i>yes</i>	31	DRIP PAN	YES	32	DRIP PAN @ DRIVE	NO
33	DRIVE SIDE	LEFT	34	DRIVE TYPE	EXTREME DUTY	35	MTR/GB FRAME	143TC/145TC
36	MOTOR	STERLING	37	HORSEPOWER	1 HP	38	FPM	75.6 FPM
39	GEARBOX	K343	40	RATIO	32:1	41	MULTIPLIER	NO
42	EQUIP. MAT.	1/4" SS	43	LEGS	2" ANGLE	44	TAKE UP	STANDARD

PARTS and or MATERIAL UNIQUE TO THIS ITEM(S) / SPECIAL DESIGN SPECS (Please explain)

SAFETY LABELS AND E-STOPS TO BE LOCATED AS SHOWN.

ETCHED METAL SAFETY LABELS.

06.DRK

DRAWING COMPLETION DATE

10/20/2025

DELIVERY DATE

11/21/2025

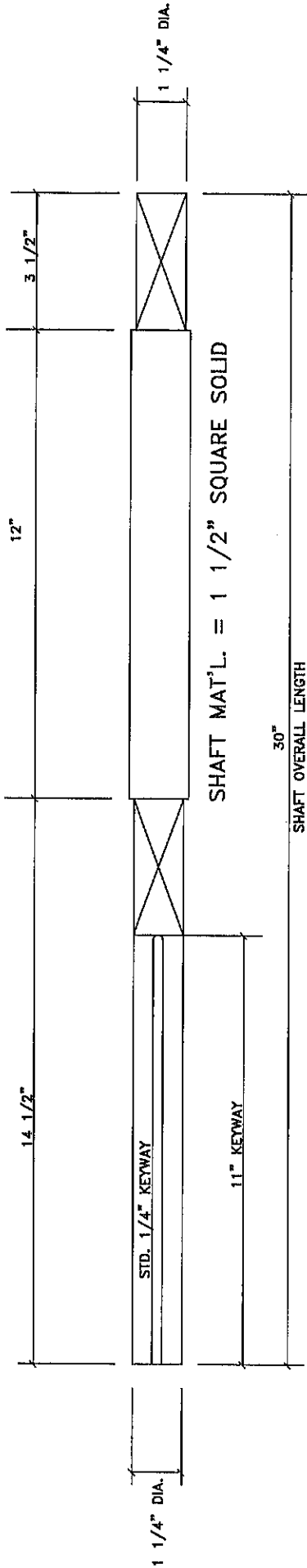
STD. 1 1/2" SQUARE SOLID SHAFT

FORM DRAWING ONLY, THIS IS NOT TO SCALE !

JOB NUMBER : C121241-C-20  
CUSTOMER : WAYNE FARMS  
LOCATION : UNION SPRINGS, AL

DATE : 10/20/2025  
DETAILER : GABRIEL PEREZ  
MAT'L : T303 SS  
SHOP CHECKER :

\*\*THIS IS A PART NUMBERED SHAFT\*\*



DRIVE SHAFT DETAIL QTY. 1 REQ'D.

STD. 1 1/2" SQUARE SOLID SHAFT

FORM DRAWING ONLY, THIS IS NOT TO SCALE !

JOB NUMBER : C121241-C-20

CUSTOMER : WAYNE FARMS

LOCATION : UNION SPRINGS, AL

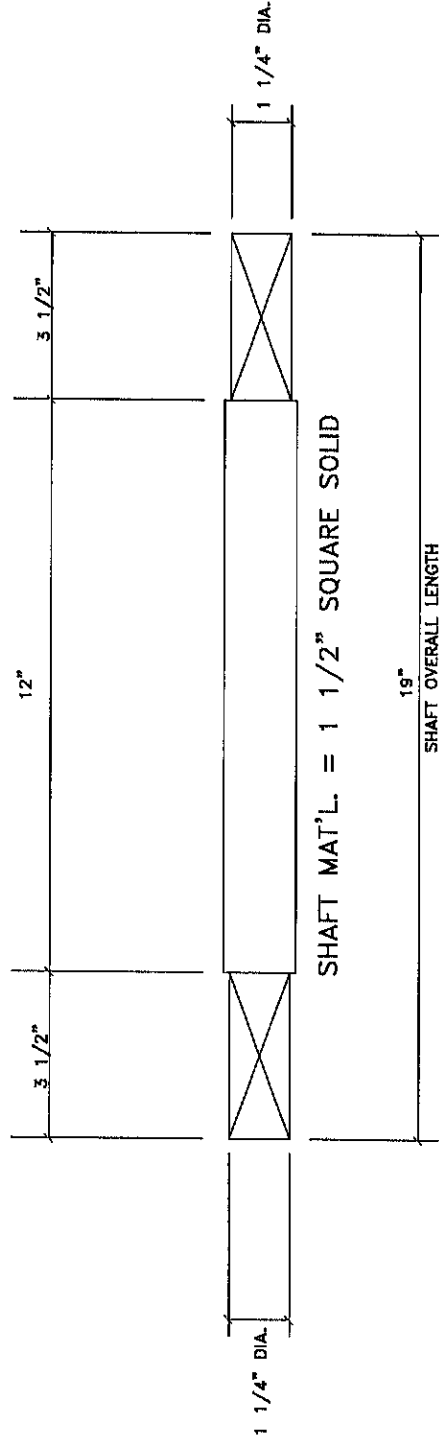
DATE : 10/20/2025

MAT'L : T303 SS

DETAILER : GABRIEL PEREZ

SHOP CHECKER :

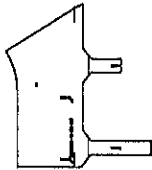
\*\*THIS IS A PART NUMBERED SHAFT\*\*



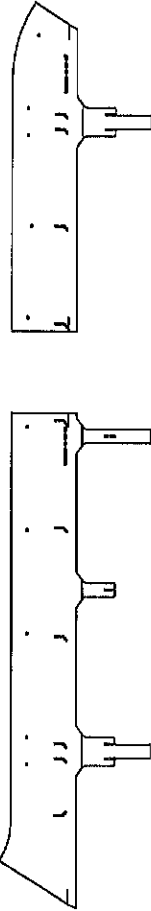
IDLE SHAFT DETAIL QTY. 1 REQ'D.



C-20-01  
1/4



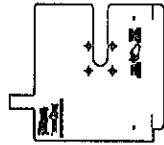
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1/4



C-20-05  
1/4



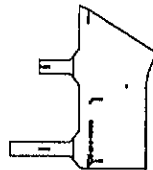
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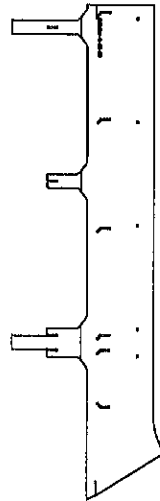
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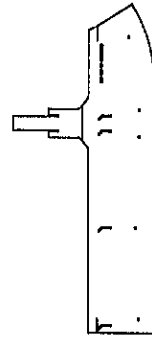
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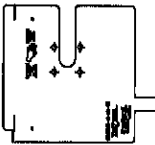
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1/4



C-20-06  
1/4



C-20-08  
1/4



C-20-12  
1/4



C-20-10  
1/4



C-20-13  
3/16  
(14) REQ'D



C-20-15  
3/16  
(2) REQ'D



C-20-17  
1/4  
(4) REQ'D



C-20-18  
1/4  
(8) REQ'D



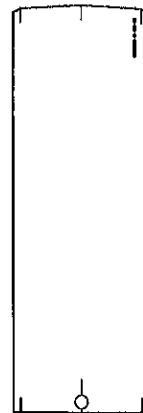
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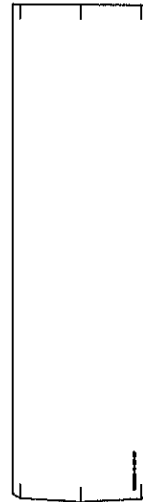
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1/4  
(2) REQ'D



C-20-18  
1/4  
(8) REQ'D



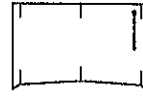
C-20-19  
12GA



C-20-20  
12GA



C-20-21  
12GA



C-20-22  
12GA



C-20-23  
12GA  
(2) REQ'D



**D&F EQUIPMENT SALES, INC - ALABAMA**  
Work Order Traveller  
WORK ORDER ID: 121241-C-20/S

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Work Order ID	Part ID	Release	WantDate	Start Date	Finish Date	Qty	Drawing ID/Rev Engineer
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121241-C-20/S    DFM500112    5/21/2025    11/14/2025

1.00



Drawing Rev:

D&F INCLINE CONVEYOR 12" WI

DENICE

Order ID:  
Part ID:

Customer:

Ship To:

Shop Resources Type	Seq#	End Qty	Start Qty	Setup Hrs	Run Hrs	Start Date	Finish Date	Drawing ID/Rev
ENGINEERING ENGINEERING	10	1.00	1.00	0.00	0.00			



LASER SHOP LASER SHOP	20	1.00	1.00	0.00	0.00			
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SHOP1 SHOP1	30	1.00	1.00	0.00	0.00			
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Part ID/Sub ID	Piece#	Date Reqd	Unit Of Measur	Qty Reqd	Qty Due	Issue
01.S101 3/16" PLATE SS 48X120	10	5/21/2025	4X10	0.00	0.00	_____
01.S104	20	5/21/2025	5X10	0.00	0.00	_____



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	3/16" PLATE SS 60X120						
	01.S108 1/4" PLATE SS 48X120	30	5/21/2025	4X10		0.00	0.00 _____
	01.S111 1/4" PLATE SS 60X120	40	5/21/2025	5X10		0.00	0.00 _____
	01.S127 12GA SHEET SS 48X120	90	5/21/2025	4X10		0.00	0.00 _____
	01.S129 12GA SHEET SS 60X120	100	5/21/2025	5X10		0.00	0.00 _____
	03.A612 ANGLE IRON 2" X 2" X 1/4" SS	200	5/21/2025	FT		0.00	0.00 _____
	S00024 TUBING END CAP - 1" SQ X 12 GA	210	5/21/2025	EA		1.00	1.00 _____
	30.40706 COUPLING SS 3/8"	220	5/21/2025	EA		1.00	1.00 _____
	05.T804 TUBING SS 1"SQ X 11GA	230	5/21/2025	FT		0.00	0.00 _____
SHOP2 SHOP2	40	1.00	1.00	0.00	0.00		



Part ID/Sub ID	Piece#	Date Reqd	Unit Of Measur	Qty Reqd	Qty Due	Issue
06.S00070 LEG INSERT 1-1/2"X 1-1/2" X 1/2"* 3/4" THDS.	10	5/21/2025	EA	4.00	4.00	_____

SHOP3 SHOP3	50	1.00	1.00	0.00	0.00
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Part ID/Sub ID	Piece#	Date Reqd	Unit Of Measur	Qty Reqd	Qty Due	Issue
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06.S0415 20 5/21/2025 EA  
BELT WASH 12" SPLASH SHIELD STD 304

2.00

2.00

S00371-S 50 5/21/2025 EA  
LEG ADJUSTER 9"X3/4" ATR W/SS PAD 10GA\*  
SWIVEL TYPE

4.00

4.00

S00421A 60 5/21/2025 EA  
DRIVE DRIP PAN 30" X 11"  
(FOR NORD\STOBER GEARBOXES)

1.00

1.00

06.S00421HA 80 5/21/2025 EA  
SS DRIP PAN HANGER 1"W FLAT BAR W/ 7/16"H\*  
1"W FLAT BAR WITH 7/16" HOLE  
6.75" OVERAL LENGTH

2.00

2.00

UHMW PARTS 60 1.00 1.00 0.00 0.00  
UHMW PARTS



Part ID/Sub ID	Piece#	Date Req'd	Unit Of Measur	Qty Req'd	Qty Due	Issue
06.P850941225	10	5/21/2025	FT	30.00	30.00	
UHMW WEARSTRIP 1" X 1-1/2"						
06.P8509495901LHD	20	5/21/2025	FT	20.00	20.00	
UHMW WEARSTRIP L-SHAPE 1"X2-1/4" W/ NOT*						
	40	5/21/2025		20.00	20.00	
UHMW REC INDENT, SEE DWG						
	50	5/21/2025		2.00	2.00	
UHMW INDENT UPR RAD, SEE DWG						
	60	5/21/2025		2.00	2.00	
UHMW INDENT LWR RAD (2) REQ'D 1LH-1RH, SEE DWG						
	80	5/21/2025		3.00	3.00	
UHMW CWAY UPR RAD, SEE DWG						



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Work Order ID	Part ID	Release	WantDate	Start Date	Finish Date	Qty	Drawing ID/Rev Engineer
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		90	5/21/2025			3.00	3.00 _____
UHMW CWAY LWR RAD, SEE DWG							

		100	5/21/2025			2.00	2.00 _____
UHMW L-SHAPED RWAY UPR RAD (2) REQ'D 1LH-1RH, SEE DWG							

		110	5/21/2025			2.00	2.00 _____
UHMW L-SHAPED RWAY LWR RAD (2) REQ'D 1LH-1RH, SEE DWG							

SUB-ASSY 1	70	1.00	1.00	0.00	0.00		
SUB-ASSY 1							



SUB-ASSY 2	80	1.00	1.00	0.00	0.00		
SUB-ASSY 2							



FINAL ASSEM	90	1.00	1.00	0.00	0.00		
FINALASSEMB							



Part ID/Sub ID	Piece#	Date Reqd	Unit Of Measur	Qty Reqd	Qty Due	Issue
		10	5/21/2025	32.00	32.00	_____
BELT - 800S 12"W NUB TOP WHITE AC W/ WHITE AC RODS 3" NUB TOP BASE FLIGHTS (DOUBLE NO-CLING), 12" CENTERS, 1.30" INDENT						





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Work Order ID	Part ID	Release	WantDate	Start Date	Finish Date	Qty	Drawing ID/Rev Engineer
	37.1XI	20	5/21/2025	EA		1.00	1.00 _____
	1HP XTREME 143TC 1800RPM INV DUTY* STAINLESS STEEL XTREME RPM: 1800 FOOT OPTION: FOOTLESS FRAME: 143TC ENCLOSURE: TEFC RATING: INVERTER DUTY ELECTRICAL: 3 PHASE 460V ENCAPSULATED: ENCAPSULATED						
	37.4SJ2	30	5/21/2025	EA		1.00	1.00 _____
	STERLING SS HEL BEVEL SYMMETRICAL 32:1* STERLING SYMMETRICAL STAINLESS STEEL SMOOTH BODY 403 HELICAL BEVEL 32:1 31.539:1 (EXACT) 140TC W/ TORQUE ARM						
	37.SSK04125U	50	5/21/2025	EA		1.00	1.00 _____
	SYMMETRICAL BUSHING 1-1/4" FOR SSK04 HE* SSK04-1.250UTBK STAINLESS STEEL 1-1/4" SYMMETRICAL BUSHING KIT FOR SIZE SSK04 HELICAL BEVEL						
	31.2808	80	5/21/2025	EA		7.00	7.00 _____
	SPROCKET 800S 8T 1.5"SB 5.2"PD* PART #S3D8 G5CPE7 NG EZ CLEAN MOLDED SPROCKET						
	15.142	100	5/21/2025	EA		1.00	1.00 _____
	SANITARY 2" SS ROLL TYPE FERRULE						
	31.91121	110	5/21/2025	EA		9.00	9.00 _____
	RETAINER SNAP RING 1.5" SS* (SH-206SS)						
	06.P40810	120	5/21/2025	EA		2.00	2.00 _____
	BRASS TAKE UP 5/8-11 W/SS NUT						
	95.0141902P	130	5/21/2025	EA		4.00	4.00 _____
	SPRAY NOZZLE 1/4 F8004-LN PLASTIC*						



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Work Order ID	Part ID	Release	WantDate	Start Date	Finish Date	Qty	Drawing ID/Rev Engineer
ADDITIONAL PARTS REQ'D #S00202 & #06.S0415 NATURAL PVDF							
	BEARING ASSEMBLY	140	5/21/2025			0.00	0.00 _____
	35.UCF207.20 KML 1-1/4" SS BEARING 4-BOLT FLG	160	5/21/2025	EA		4.00	4.00 _____
	10.1010724 HHC/SCREW 7/16-14 X 1-1/2" SS	200	5/21/2025	EA		16.00	16.00 _____
	10.10407 FLAT WASHER 7/16" SS NON-TAXABLE	210	5/21/2025	EA		16.00	16.00 _____
	10.10507 HEX LOCK NUT 7/16"-14 SS	220	5/21/2025	EA		16.00	16.00 _____
	06.207.4-BOLT SS BEARING COVER FITS 207 HOUSING 1-1/4* STAINLESS STEEL BEARING COVER, 4-BOLT PATTERN FOR FLANGE STYLE BEARING FITS 207 HOUSING FOR 1-1/4", 1-3/8", 1-7/16" AND 1-5/16" (THIS IS A CLOSED COVER.)	440	5/21/2025	EA		3.00	3.00 _____
	STABILIZER / TORQUE ARM ASSEMBLY -	540	5/21/2025			0.00	0.00 _____
	37.207-UNI STABILIZER BRACKET UNIVERSAL FITS 207* UNIVERSAL FITS 207 HOUSING FOR 1-1/4" OR 1-7/16" SHAFT	550	5/21/2025	EA		1.00	1.00 _____
	10.10507 HEX LOCK NUT 7/16"-14 SS	600	5/21/2025	EA		1.00	1.00 _____
	10.1010750 HHC/SCREW 7/16 X 3" SS	610	5/21/2025	EA		1.00	1.00 _____
	10.10407 FLAT WASHER 7/16" SS NON-TAXABLE	620	5/21/2025	EA		3.00	3.00 _____



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Work Order ID	Part ID	Release	WantDate	Start Date	Finish Date	Qty	Drawing ID/Rev Engineer
	10.10307	630	5/21/2025	EA		2.00	2.00 _____
	LOCK WASHER 7/16" SS NON-TAXABLE						
		880	5/21/2025			0.00	0.00 _____
	SAFETY LABELS -						
		930	5/21/2025			0.00	0.00 _____
	D & F STANDADRD ESTOP -						
	45.800F1YP1	940	5/21/2025	EA		2.00	2.00 _____
	ALLEN BRADLEY E-STOP STATION						
	10.1080808	950	5/21/2025	EA		8.00	8.00 _____
	SOCKET CAP SCREW 8-32 X 1/2" SS* 8C50KCS3						
	10.10808N	960	5/21/2025	EA		8.00	8.00 _____
	NYLON LOCK NUT 8-32 SS* 8CNNE3						
		1400	5/21/2025			0.00	0.00 _____
	MISCELLANEOUS -						
	10.1060432	1430	5/21/2025	EA		30.00	30.00 _____
	MACH SCREW 1/4"- 20 X 2" SS* PHILLIPS FLAT HEAD #72718						
	10.10504	1510	5/21/2025	EA		30.00	30.00 _____
	HEX NYLON LOCK NUT 1/4"-20 SS NON-TAXABLE						
	10.1010616	1560	5/21/2025	EA		8.00	8.00 _____
	HHC/SCREW 3/8-16 X 1" SS FASTENAL P/N 1170105 (NON-TAXABLE)						
	10.10306	1630	5/21/2025	EA		8.00	8.00 _____
	LOCK WASHER 3/8" SS NON-TAXABLE						
	10.1010824	1710	5/21/2025	EA		4.00	4.00 _____



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HHC/SCREW 1/2-13 X 1-1/2"SS  
NON-TAXABLE

10.10508	1740	5/21/2025	EA	4.00	4.00	_____
HEX LOCK NUT 1/2" -13 SS						

10.10210	1760	5/21/2025	EA	4.00	4.00	_____
HEX NUT 5/8 X 11 SS						

S00425	1790	5/21/2025	EA	30.00	30.00	_____
SPACER 1/4" X 3/4" X 5/16"ID						

06.DRK	1880	5/21/2025	EA	1.00	1.00	_____
DRIVE RESTRAINT KIT						

SHIPPING	100	1.00	1.00	0.00	0.00
SHIPPING					



OS	110	1.00	1.00	0.00	0.00
MACHINE					



Part ID/Sub ID	Piece#	Date Reqd	Unit Of Measur	Qty Reqd	Qty Due	Issue
06.IS1215-1.25	10	5/21/2025	EA	1.00	1.00	_____
SHAFT 12" IDLE WITH 1-1/4 JOURNAL						
06.DS1215-1.25	20	5/21/2025	EA	1.00	1.00	_____
SHAFT 12" DRIVE WITH 1-1/4 JOURNAL						

REWORK-S	120	1.00	1.00	0.00	0.00
REWORK-S					





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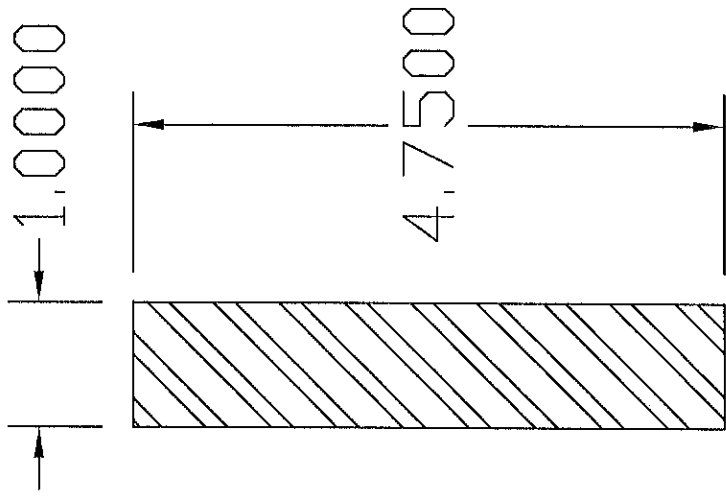
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REWORK-E	130	1.00	1.00	0.00	0.00		
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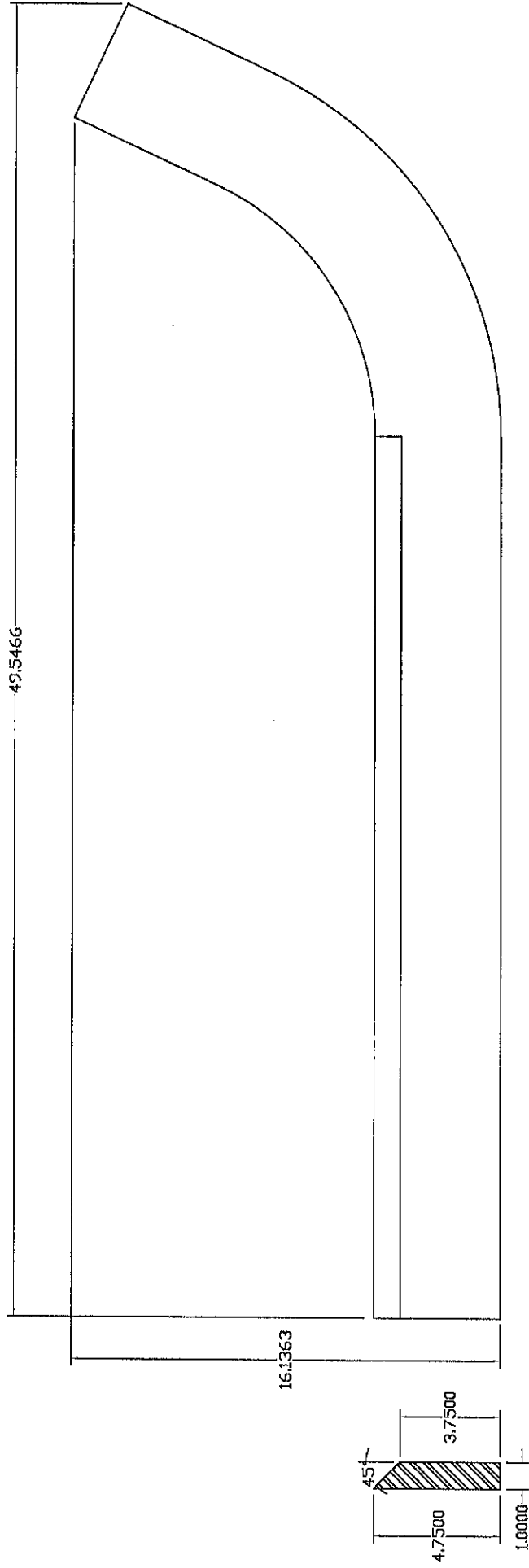


REWORK-P	140	1.00	1.00	0.00	0.00		
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WAYNE FARMS - UNION SPRINGS, AL  
C121241-C-20  
UHMW REC INDENT  
(20) FT REQ'D

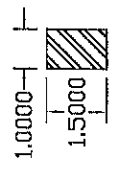
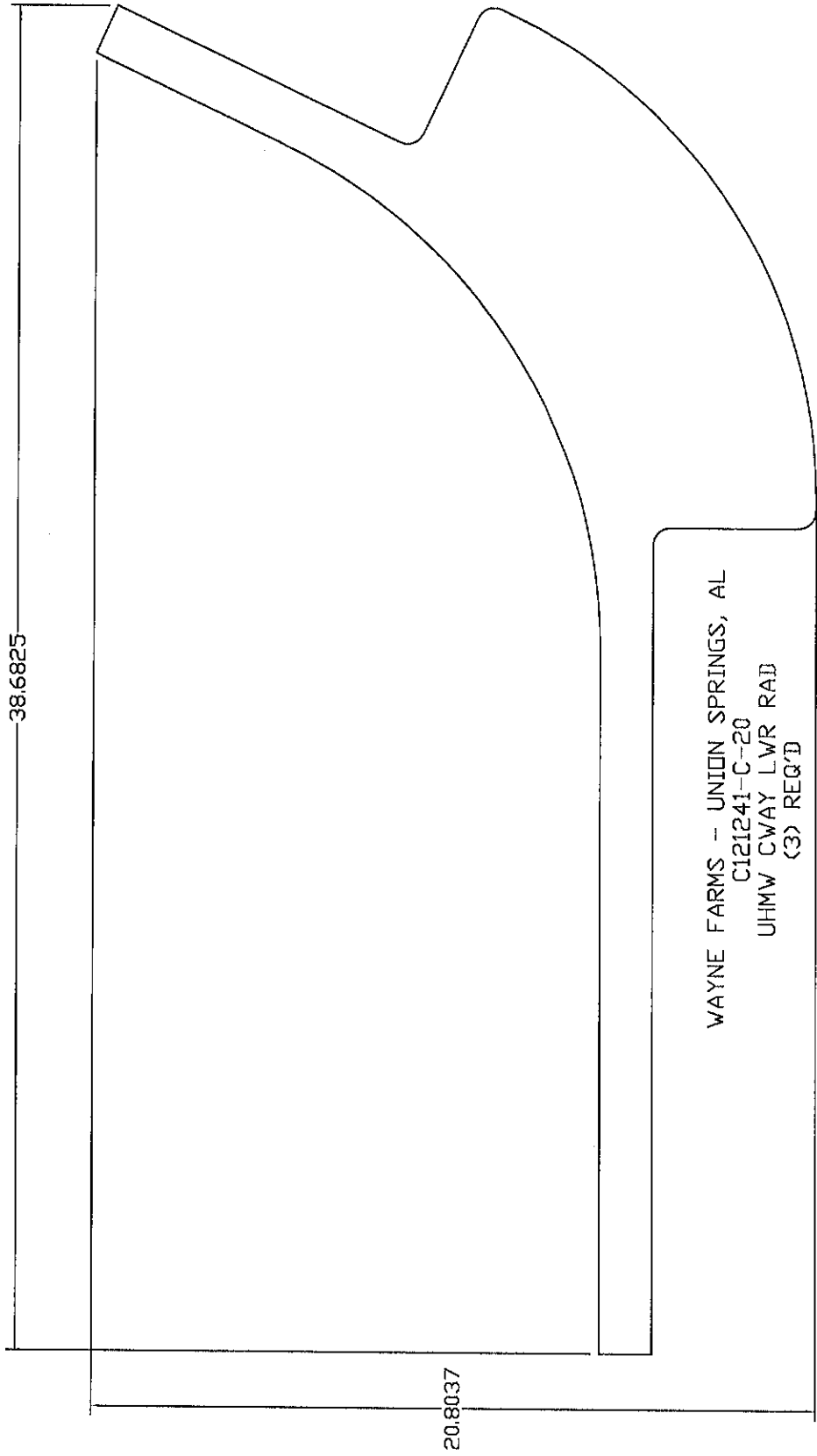


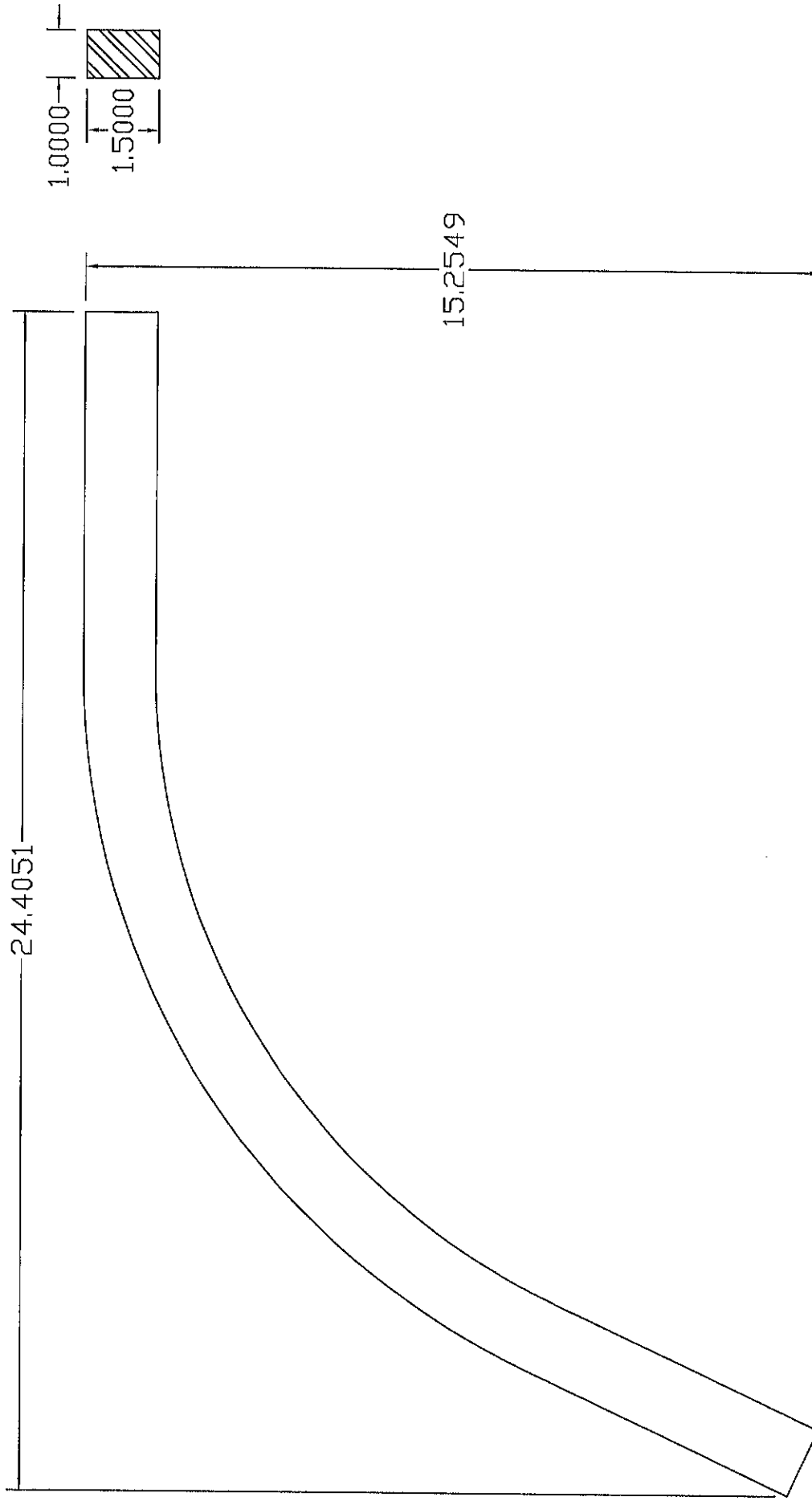
WAYNE FARMS - UNION SPRINGS, AL  
C121241-C-20  
UHMW INDENT LWR RAD  
(2) REQ'D 1LH-1RH



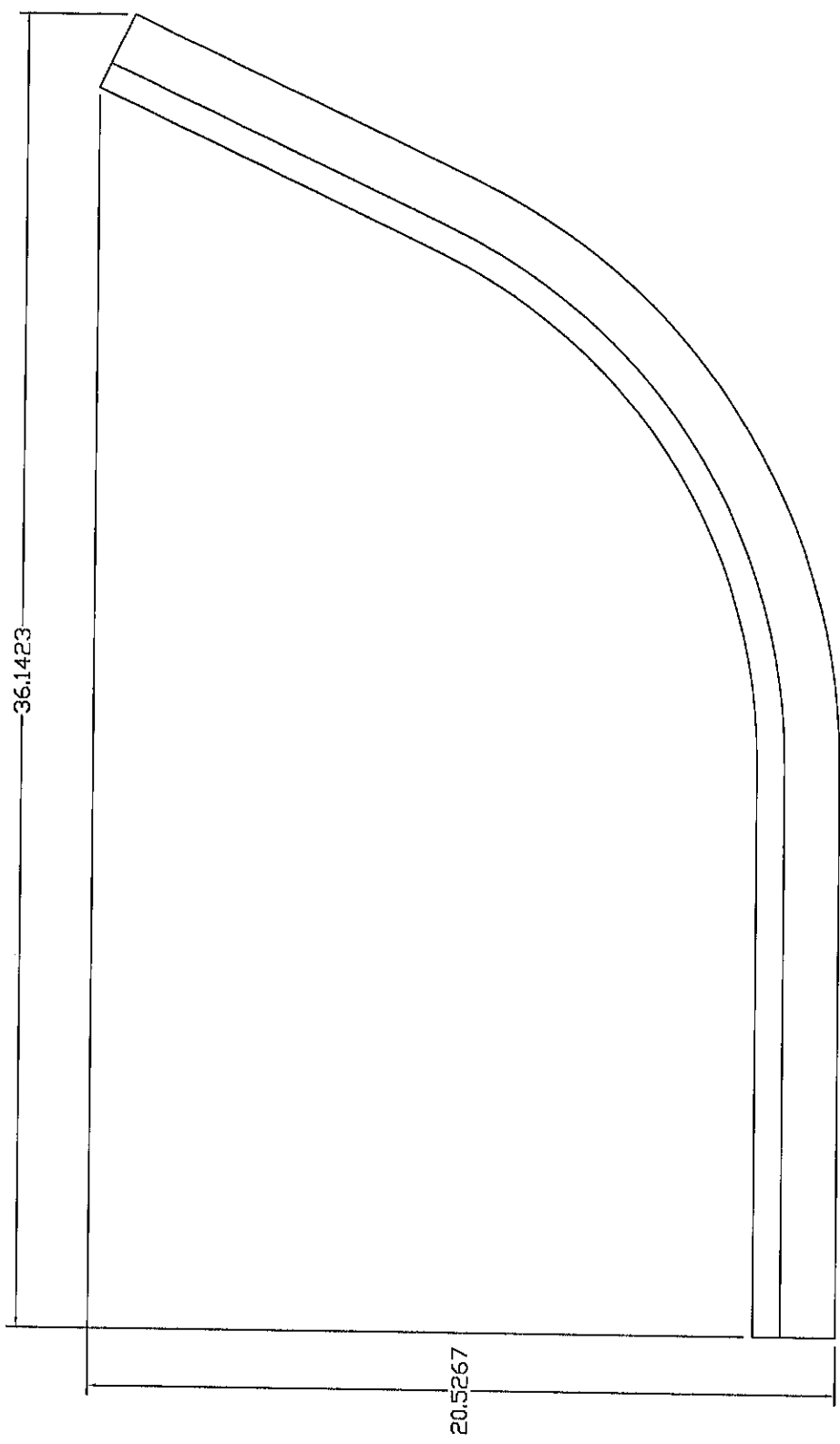
WAYNE FARMS - UNION SPRINGS, AL  
C121241-C-20  
UHMW INDENT UPR RAD  
(2) REQ'D



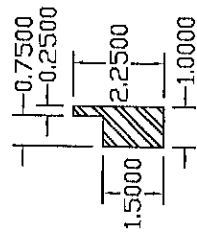


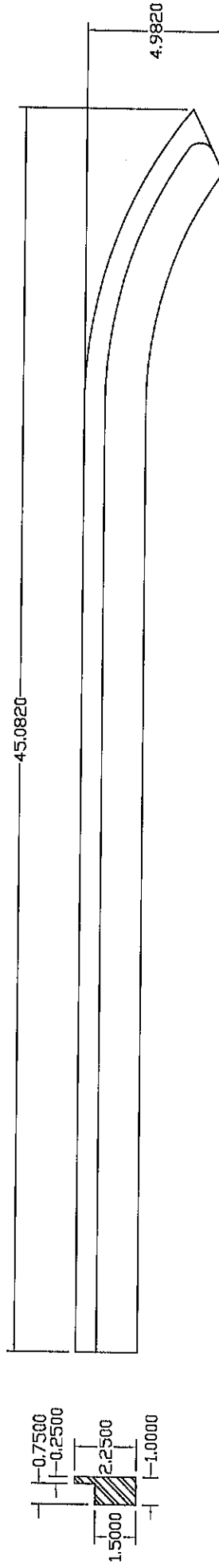


WAYNE FARMS - UNION SPRINGS, AL  
C121241-C-20  
UHMW CWAY UPR RAD  
(3) REQ'D



WAYNE FARMS - UNION SPRINGS, AL  
C121241-C-20  
UHMW L-SHAPED RWAY LWR RAD  
(2) REQ'D ILH-1RH





WAYNE FARMS - UNION SPRINGS, AL  
C121241-C-20  
UHMW L-SHAPED RWAY UPR RAD  
(2) REQ'D 1LH-1RH