

EQUIPMENT SPEC SHEET

REVISION:



NAME & LOCATION	WAYNE FARMS	UNION SPRING, AL	CUSTOMER NUMBER	C121241	
ITEM NUMBER	X-14	ITEM SERIAL NUMBER	C121241-X-14		
ENGINEER	GARY CAMBRON	SALESMAN	HEATH MORROW		
EQUIPMENT TYPE	BONE CONV		CAD TECH DESIGNER	DUSTIN CAGLE	
1 BELT MANUF.	INTRALOX	2 SERIES	800S		
3 BELT LENGTH	95'	4 BELT COLOR	BLUE		
5 BELT WIDTH	6"	6 BELT MATERIAL	AC (Acetal)		
7 FRICTION SPACING	N/A	8 BELT INDENT	N/A		
9 CENTER NOTCH	N/A	10 BELT FLIGHTS	N/A	11 WEARSTRIP	1"X1-1/2" UHMW
12 BELT PIN MAT.	BLUE AC (Acetal)	13 BELT FLIGHTS	NO	14 FLIGHT HEIGHT	N/A
15 FLIGHT TYPE	N/A	16 FLIGHT CENTERS	N/A	17 FLIGHT INDENT	N/A
18 CENTER NOTCH	N/A	19 T.O.B. INFEED	N/A	20 T.O.B. DISCHARGE	N/A
21 IDLE SPROCKET	WHEEL	22 PITCH DIAMETER	1" ROUND		
23 BORE SIZE/TYPE	1-1/2" SQUARE	24 DRIVE SPROCKET	8 TOOTH	25 PITCH DIAMETER	5.2" PD
26 BORE SIZE/TYPE	N/A	27 SPROCKETS @ DRV	2	28 SPROCKETS @ IDLE	N/A
29 BELT SCRAPE	NO	30 BELT WASHER	YES	31 DRIP PAN	YES
32 DRIP PAN @ DRIVE	YES	33 DRIVE SIDE	RIGHT (VERTICAL)	34 DRIVE TYPE	EXTREME DUTY
35 MTR/GB FRAME	143TC/145TC	36 MOTOR	STERLING	37 HORSEPOWER	1 HP
38 FPM	60 FPM	39 GEARBOX	K343	40 RATIO	40:1
41 MULTIPLIER	NO	42 EQUIP. MAT.	1/4" SS	43 LEGS	N/A
44 TAKE UP	CATENARY SAG				

PARTS and or MATERIAL UNIQUE TO THIS ITEM(S) / SPECIAL DESIGN SPECS (Please explain)

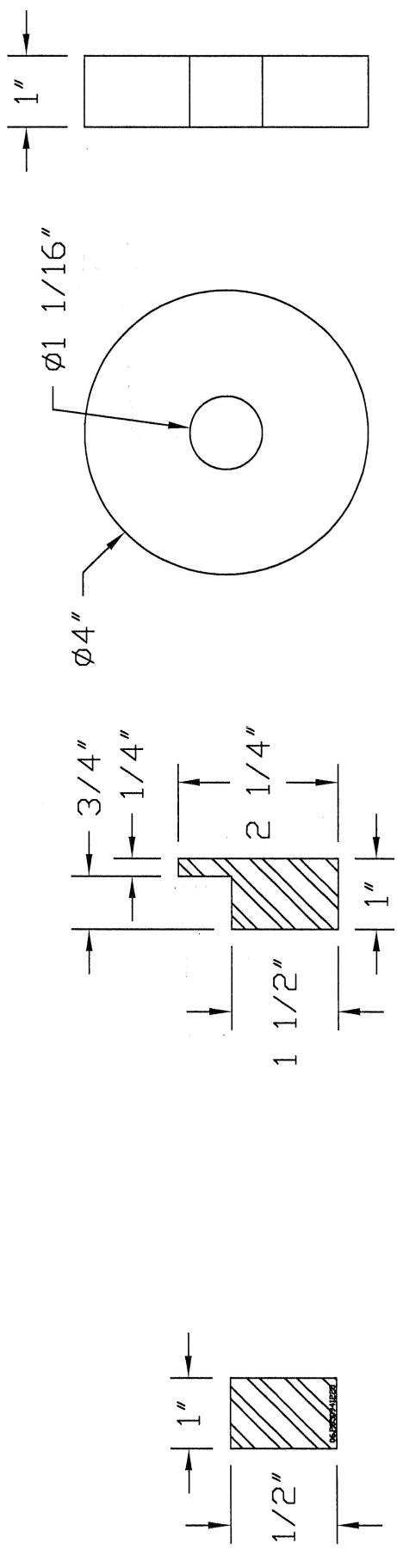
SAFETY LABELS AND E-STOPS TO BE LOCATED AS SHOWN.

THIS ITEM GETS A DRIVE RESTRAINT KIT

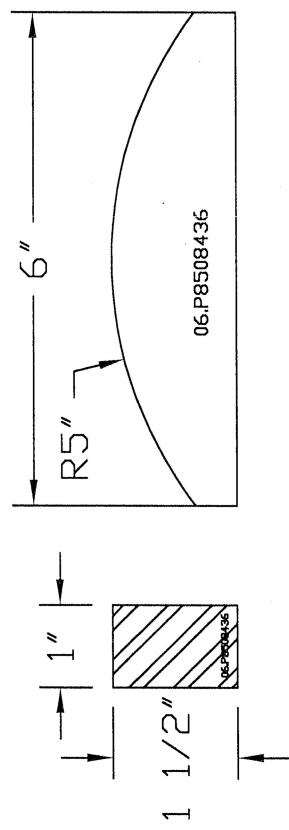
ETCHED METAL SAFETY LABELS.

THIS ITEM WILL ATTACH TO C121241-DF208 CONELINE

DF208A



06,P850941225 06,P8509495901LHD
 <90> FT REQ'D <90> FT REQ'D



06,P8508436
 <2> REQ'D



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Work Order Traveller
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Work Order ID	Part ID	Release	WantDate	Start Date	Finish Date	Qty	Drawing ID/Rev Engineer
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121241-X-14/S DFM500S06 5/21/2025 11/14/2025 1.00



Drawing Rev:

D&F STRAIGHT CONVEYOR 6" W

DENICE

Order ID:
Part ID:

Customer:

Ship To:

Shop Resources Type	Seq#	End Qty	Start Qty	Setup Hrs	Run Hrs	Start Date	Finish Date	Drawing ID/Rev
ENGINEERING	10	1.00	1.00	0.00	0.00			
ENGINEERING								



LASER SHOP 20 1.00 1.00 0.00 0.00



SHOP1 30 1.00 1.00 0.00 0.00



Part ID/Sub ID	Piece#	Date Reqd	Unit Of Measur	Qty Reqd	Qty Due	Issue
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01.S101 3/16" PLATE SS 48X120	10	5/22/2025	4X10	0.00	0.00	<hr/>
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01.S104	20	5/22/2025	5X10	0.00	0.00	<hr/>
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3/16" PLATE SS 60X120							
	01.S108		30	5/22/2025	4X10	0.00	0.00 _____
	1/4" PLATE SS 48X120						
	01.S111		40	5/22/2025	5X10	0.00	0.00 _____
	1/4" PLATE SS 60X120						
	01.S117		50	5/22/2025	4X10	0.00	0.00 _____
	10GA SHEET SS 48X120						
	01.S119		60	5/22/2025	5X10	0.00	0.00 _____
	10GA SHEET SS 60X120						
	01.S122		70	5/22/2025	4X10	0.00	0.00 _____
	11GA SHEET SS 48X120						
	01.S124		80	5/22/2025	5X10	0.00	0.00 _____
	11GA SHEET SS 60X120						
	01.S127		90	5/22/2025	4X10	0.00	0.00 _____
	12GA SHEET SS 48X120						
	01.S129		100	5/22/2025	5X10	0.00	0.00 _____
	12GA SHEET SS 60X120						
	01.S132		110	5/22/2025	4X10	0.00	0.00 _____
	14GA SHEET SS 48X120						
	01.S134		120	5/22/2025	5X10	0.00	0.00 _____
	14GA SHEET SS 60X120						
	02.RR206		130	5/22/2025	FT	0.00	0.00 _____
	ROUND ROD 1/2" SS						
	02.RR208		140	5/22/2025	FT	0.00	0.00 _____
	ROUND ROD 3/4" 304 SS						
	05.T804		150	5/22/2025	FT	0.00	0.00 _____
	TUBING SS 1"SQ X 11GA						
	30.40706		160	5/22/2025	EA	1.00	1.00 _____
	COUPLING SS 3/8"						
	S00024		170	5/22/2025	EA	1.00	1.00 _____
	TUBING END CAP - 1" SQ X 12 GA						



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SHOP2 40 1.00 1.00 0.00 0.00
SHOP2



SHOP3 50 1.00 1.00 0.00 0.00
SHOP3



Part ID/Sub ID	Piece#	Date Reqd	Unit Of Measur	Qty Reqd	Qty Due	Issue
02.SB402 SQUARE BAR 1/4" SS FOR GEARBOXES		10 5/22/2025	FT	0.00	0.00	_____
06.S0415 BELT WASH 12" SPLASH SHIELD STD 304		20 5/22/2025	EA	2.00	2.00	_____
S00421H DRIVE DRIP PAN (HYDRAULIC) 16" X 8" INSIDE DIM		30 5/22/2025	EA	1.00	1.00	_____
06.S00421HA SS DRIP PAN HANGER 1"W FLAT BAR W/ 7/16"H* 1"W FLAT BAR WITH 7/16" HOLE 6.75" OVERAL LENGTH		40 5/22/2025	EA	2.00	2.00	_____

UHMW PARTS 60 1.00 1.00 0.00 0.00
UHMW PARTS



Part ID/Sub ID	Piece#	Date Reqd	Unit Of Measur	Qty Reqd	Qty Due	Issue
06.P850941225 UHMW WEARSTRIP 1" X 1-1/2"		10 5/22/2025	FT	90.00	90.00	_____



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	06.P8509495901LHD	20	5/22/2025	FT		90.00	90.00 _____
	UHMW WEARSTRIP L-SHAPE 1"X2-1/4" W/ NOT*						
	3/4" x 3/4" NOTCH						
	06.060W	30	5/22/2025	EA		2.00	2.00 _____
	UHMW WHEEL 6"DIA X 1"W 1.03"B						
	06.P8508436	40	5/22/2025	EA		2.00	2.00 _____
	UHMW SHOE RETURN 6" X 1-1/2" X 1"						
SUB-ASSY 1	70	1.00		1.00	0.00	0.00	
SUB-ASSY 1							



SUB-ASSY 2 80 1.00 1.00 0.00 0.00
SUB-ASSY 2



FINAL ASSEM 90 1.00 1.00 0.00 0.00
FINALASSEMB



Part ID/Sub ID	Piece#	Date Reqd	Unit Of Measur	Qty Reqd	Qty Due	Issue
BELT - 800S 6'W OH FT BLUE AC W/ BLUE AC RODS		10 5/22/2025		95.00	95.00	_____
37.1XI	20	5/22/2025	EA	1.00	1.00	_____
1HP XTREME 143TC 1800RPM INV DUTY*						
STAINLESS STEEL						
XTREME						
RPM: 1800						



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FOOT OPTION: FOOTLESS
FRAME: 143TC
ENCLOSURE: TEFC
RATING: INVERTER DUTY
ELECTRICAL: 3 PHASE 460V
ENCAPSULATED: ENCAPSULATED

37.4SK2	30	5/22/2025	EA			1.00	1.00 _____
STERLING SS HEL BEVEL SYMMETRICAL 40:1*							
STERLING SYMMETRICAL							
STAINLESS STEEL SMOOTH BODY							
403 HELICAL BEVEL							
40:1 38.872:1 (EXACT)							
140TC							
W/ TORQUE ARM							
37.SSK04125U	40	5/22/2025	EA			1.00	1.00 _____
SYMMETRICAL BUSHING 1-1/4" FOR SSK04 HE*							
SSK04-1.250UTBK							
STAINLESS STEEL							
1-1/4" SYMMETRICAL BUSHING KIT FOR							
SIZE SSK04 HELICAL BEVEL							
06.DRK	50	5/22/2025	EA			1.00	1.00 _____
DRIVE RESTRAINT KIT							
31.2808	60	5/22/2025	EA			2.00	2.00 _____
SPROCKET 800S 8T 1.5"SB 5.2"PD*							
PART #S3D8 G5CPE7 NG							
EZ CLEAN MOLDED SPROCKET							
15.142	70	5/22/2025	EA			1.00	1.00 _____
SANITARY 2" SS ROLL TYPE FERRULE							
31.91121	80	5/22/2025	EA			3.00	3.00 _____
RETAINER SNAP RING 1.5" SS*							
(SH-206SS)							
95.0141902P	90	5/22/2025	EA			2.00	2.00 _____
SPRAY NOZZLE 1/4 F8004-LN PLASTIC*							
ADDITIONAL PARTS REQ'D #S00202 & #06.S0415							
NATURAL PVDF							
BEARING ASSEMBLY	100	5/22/2025				0.00	0.00 _____