

## EQUIPMENT SPEC SHEET

REVISION:

D&F  
EQUIPMENT  
SALES, LLC.

NAME & LOCATION	WAYNE FARMS	UNION SPRING, AL	CUSTOMER NUMBER	C121241			
ITEM NUMBER	C-22	ITEM SERIAL NUMBER	C121241-C-22	ITEMS REQ'D	1		
ENGINEER	GARY CAMBRON	SALESMAN	HEATH MORROW	CAD TECH DESIGNER	KYLE HANCOCK		
EQUIPMENT TYPE	FB ACCUMULATING CONV			CAD TECH DETAILER	BRAD DAWSON		
1 BELT MANUF.	INTRALOX	2	SERIES	800S	3 BELT TYPE	ROLLER TOP	
4 BELT LENGTH	74'	5	BELT COLOR	GREY	6 BELT MATERIAL	AC (Acetal)	
7 FRICTION SPACING	N/A	8	BELT INDENT	N/A	9 CENTER NOTCH	N/A	
10 BELT WIDTH	18"	11	WEARSTRIP	1"X1-1/2" UHMW	12 BELT PIN MAT.	AC (Acetal)	
13 BELT FLIGHTS	NO	14	FLIGHT HEIGHT	N/A	15 FLIGHT TYPE	N/A	
16 FLIGHT CENTERS	N/A	17	FLIGHT INDENT	N/A	18 CENTER NOTCH	N/A	
19 T.O.B. INFED	30"	20	T.O.B. DISCHARGE	30"			
21 IDLE SPROCKET	16 TOOTH	22	PITCH DIAMETER	6.5" PD	23 BORE SIZE/TYPE	1-1/2" SQUARE	
24 DRIVE SPROCKET	16 TOOTH	25	PITCH DIAMETER	6.5" PD	26 BORE SIZE/TYPE	1-1/2" SQUARE	
27 SPROCKETS @ DRV	3	28	SPROCKETS @ IDLE	3	29 BELT SCRAPE	NO	
30 BELT WASHER	NO	31	DRIP PAN	NO	32 DRIP PAN @ DRIVE	YES	
33 DRIVE SIDE	LEFT	34	DRIVE TYPE	EXTREME DUTY	35 MTR/GB FRAME	143TC/145TC	
36 MOTOR	STERLING	37	HORSEPOWER	2 HP	38	FPM	60 FPM
39 GEARBOX	K343	40	RATIO	50:1	41	MULTIPLIER	NO
42 EQUIP. MAT.	1/4" SS	43	LEGS	2" ANGLE	44	TAKE UP	CATENARY SAG

PARTS and or MATERIAL UNIQUE TO THIS ITEM(S) / SPECIAL DESIGN SPECS (Please explain)

SAFETY LABELS AND E-STOPS TO BE LOCATED AS SHOWN.

THIS ITEM GETS A DRIVE RESTRAINT KIT

ETCHED METAL SAFETY LABELS.

DRAWING COMPLETION DATE

10/15/2025

DELIVERY DATE

11/21/2025

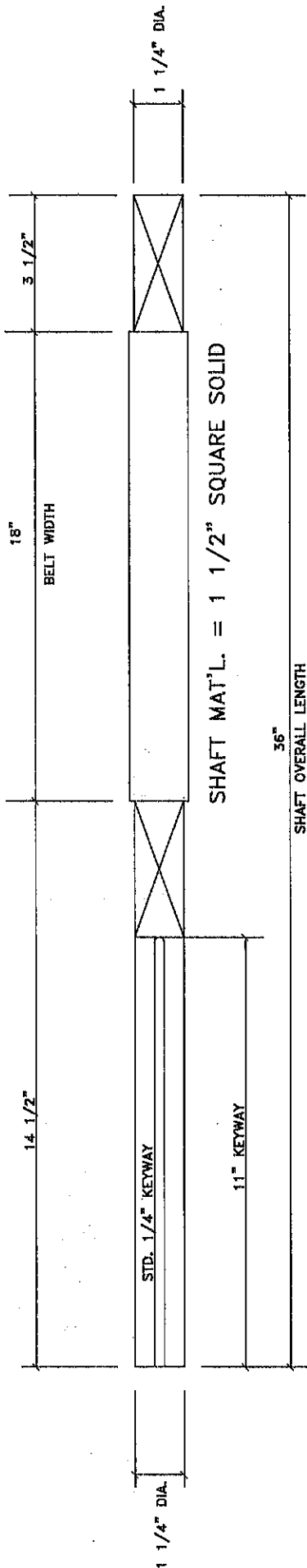
STD. 1 1/2" SQUARE SOLID SHAFT

FORM DRAWING ONLY, THIS IS NOT TO SCALE !

JOB NUMBER : C121241-C-22  
CUSTOMER : WAYNE FARMS  
LOCATION : UNION SPRINGS, AL

DATE : 10/15/2025  
MATERIAL : T303 SS

DETAILER : BRAD DAWSON  
SHOP CHECKER :



DRIVE SHAFT DETAIL QTY. 1 REQ'D.

STD. 1 1/2" SQUARE SOLID SHAFT

FORM DRAWING ONLY, THIS IS NOT TO SCALE !

JOB NUMBER : C121241-C-22

DATE : 10/15/2025

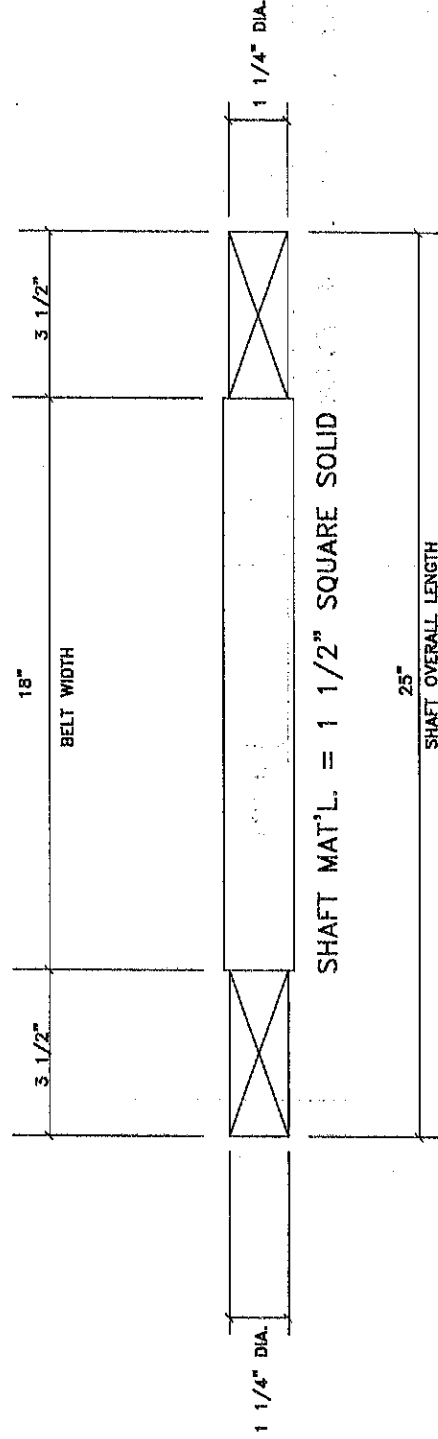
DETAILER : BRAD DAWSON

CUSTOMER : WAYNE FARMS

MAT'L : T303 SS

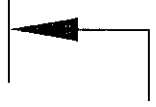
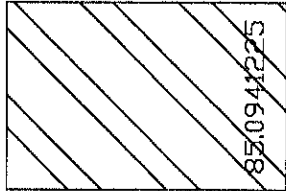
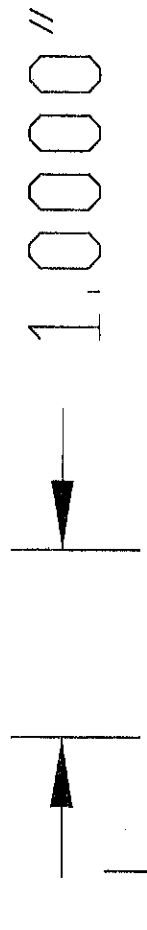
SHOP CHECKER :

LOCATION : UNION SPRINGS, AL



IDLE SHAFT DETAIL QTY. 1 REQ'D.

STD. 1 1/2" SQUARE SOLID SHAFT



1.5000"

06.P850941225

UHMW CTR CWAY  
140 FEET REQUIRED  
WAYNE FARMS-  
UNION SPRINGS, AL  
C121241-C-22



**D&F EQUIPMENT SALES, INC - ALABAMA**  
Work Order Traveller  
WORK ORDER ID: 121241-C-22/S

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Work Order ID	Part ID	Release	WantDate	Start Date	Finish Date	Qty	Drawing ID/Rev Engineer
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121241-C-22/S	DFM500S18	5/21/2025	11/14/2025			1.00	
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Drawing Rev:

D&F STRAIGHT CONVEYOR 18"

DENICE

Order ID:  
Part ID:

Customer:

Ship To:

Shop Resources Type	Seq#	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/Rev
ENGINEERING ENGINEERING	10	1.00	1.00	0.00	0.00		



LASER SHOP LASER SHOP	20	1.00	1.00	0.00	0.00		
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SHOP1 SHOP1	30	1.00	1.00	0.00	0.00		
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Part ID/Sub ID	Piece#	Date Reqd	Unit Of Measur	Qty Reqd	Qty Due	Issue
01.S101 3/16" PLATE SS 48X120	10	5/21/2025	4X10	0.00	0.00	_____
01.S104	20	5/21/2025	5X10	0.00	0.00	_____





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SWIVEL TYPE

S00421A	20	5/21/2025	EA			1.00	1.00	
DRIVE DRIP PAN 30" X 11" (FOR NORDSTOBER GEARBOXES)								
06.DRK	30	5/21/2025	EA			1.00	1.00	
DRIVE RESTRAINT KIT								
06.S00421HA	40	5/21/2025	EA			2.00	2.00	
SS DRIP PAN HANGER 1"W FLAT BAR W/ 7/16"H* 1"W FLAT BAR WITH 7/16" HOLE 6.75" OVERAL LENGTH								

UHMW PARTS	60	1.00	1.00	0.00	0.00
UHMW PARTS					



Part ID/Sub ID	Piece#	Date Reqd	Unit Of Measur	Qty Reqd	Qty Due	Issue
06.P850941225	10	5/21/2025	FT	140.00	140.00	
UHMW WEARSTRIP 1" X 1-1/2"						
	20	5/21/2025		30.00	30.00	
UHMW CTR RWAY SEE PRINT						
	30	5/21/2025		60.00	60.00	
UHMW L-SHAPED RWAY SEE PRINT						
	50	5/21/2025		1.00	1.00	
UHMW PRODUCT STOP SEE PRINT						
06.P8508436	60	5/21/2025	EA	3.00	3.00	
UHMW SHOE RETURN 6" X 1-1/2" X 1"						

SUB-ASSY 1	70	1.00	1.00	0.00	0.00
SUB-ASSY 1					



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SUB-ASSY 2      80      1.00      1.00      0.00      0.00  
SUB-ASSY 2



FINAL ASSEM      90      1.00      1.00      0.00      0.00  
FINALASSEMB



Part ID/Sub ID	Piece#	Date Req'd	Unit Of Measur	Qty Req'd	Qty Due	Issue
BELT - 800S 18"W ROLLER TOP GREY AC W/ WHITE AC RODS	10	5/21/2025		74.00	74.00	_____
37.2XI 2HP XTREME 145TC 1800RPM INV DUTY* STAINLESS STEEL XTREME RPM: 1800 FOOT OPTION: FOOTLESS FRAME: 145TC ENCLOSURE: TEFC RATING: INVERTER DUTY ELECTRICAL: 3 PHASE 460V ENCAPSULATED: ENCAPSULATED	20	5/21/2025	EA	1.00	1.00	_____
37.4SL2 STERLING SS HEL BEVEL SYMMETRICAL 50:1* STERLING SYMMETRICAL STAINLESS STEEL SMOOTH BODY 403 HELICAL BEVEL 50:1 49:347:1 (EXACT)	30	5/21/2025	EA	1.00	1.00	_____





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	140TC W/ TORQUE ARM						
	37.SSK04125U SYMMETRICAL BUSHING 1-1/4" FOR SSK04 HE* SSK04-1.250UTBK STAINLESS STEEL 1-1/4" SYMMETRICAL BUSHING KIT FOR SIZE SSK04 HELICAL BEVEL	40	5/21/2025	EA		1.00	1.00 _____
	31.2810 SPROCKET 800S 10T 1.5"SB 6.5"PD* #S3D8 G5CZE7 NG EZ CLEAN SPROCKET	50	5/21/2025	EA		6.00	6.00 _____
	SET COLLARS	60	5/21/2025			0.00	0.00 _____
	31.91121 RETAINER SNAP RING 1.5" SS* (SH-206SS)	70	5/21/2025	EA		8.00	8.00 _____
	BEARING ASSEMBLY	80	5/21/2025			0.00	0.00 _____
	35.UCF207.20 KML 1-1/4" SS BEARING 4-BOLT FLG	90	5/21/2025	EA		4.00	4.00 _____
	10.1010724 HHC/SCREW 7/16-14 X 1-1/2" SS	100	5/21/2025	EA		16.00	16.00 _____
	10.10407 FLAT WASHER 7/16" SS NON-TAXABLE	110	5/21/2025	EA		16.00	16.00 _____
	10.10507 HEX LOCK NUT 7/16"-14 SS	120	5/21/2025	EA		16.00	16.00 _____
	06.207.4-BOLT SS BEARING COVER FITS 207 HOUSING 1-1/4* STAINLESS STEEL BEARING COVER, 4-BOLT PATTERN FOR FLANGE STYLE BEARING FITS 207 HOUSING FOR 1-1/4", 1-3/8", 1-7/16" AND 1-5/16" (THIS IS A CLOSED COVER.)	130	5/21/2025	EA		3.00	3.00 _____



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Work Order ID	Part ID	Release	WantDate	Start Date	Finish Date	Qty	Drawing ID/Rev Engineer
	06.BG1.25-4HOLE SS BEARING GUARD 1.25" 4-HOLE* STAINLESS STEEL (12 GAUGE) BEARING GUARD FOR 1-1/4" 4-HOLE BRG	140	5/21/2025	EA		4.00	4.00 _____
	STABILIZER / TORQUE ARM ASSEMBLY -	150	5/21/2025			0.00	0.00 _____
	37.207-UNI STABILIZER BRACKET UNIVERSAL FITS 207* UNIVERSAL FITS 207 HOUSING FOR 1-1/4" OR 1-7/16" SHAFT	160	5/21/2025	EA		1.00	1.00 _____
	06.207-GBC343L SS K343 SYMM/TLOCK GEARBOX COVER (LEFT)* 06.207-GBC343L SS K343 SYMMETRICAL / TAPER LOCK GEARBOX COVER (LEFT)* LEFT HAND HORIZONTAL MOUNTING ORIENTATION	170	5/21/2025	EA		1.00	1.00 _____
	10.10507 HEX LOCK NUT 7/16"-14 SS	180	5/21/2025	EA		1.00	1.00 _____
	10.1010750 HHC/SCREW 7/16 X 3" SS	190	5/21/2025	EA		1.00	1.00 _____
	10.10407 FLAT WASHER 7/16" SS NON-TAXABLE	200	5/21/2025	EA		3.00	3.00 _____
	10.10307 LOCK WASHER 7/16" SS NON-TAXABLE	210	5/21/2025	EA		2.00	2.00 _____
	SAFETY LABELS -	220	5/21/2025			0.00	0.00 _____
	06.WLOP-B WARNING LOCK OUT POWER STICKER BILINGUAL 8.75"W X 2.5"T 3 COLOR	230	5/21/2025	EA		1.00	1.00 _____
	06.WMP-B	240	5/21/2025	EA		2.00	2.00 _____

Work Order ID	Part ID	Release	WantDate	Start Date	Finish Date	Qty	Drawing ID/Rev	Engineer
	WARNING MOVING PARTS STICKER BILINGUAL 8.75"W X 2.5"T 2 COLOR							
	06.WKA-B	250	5/21/2025	EA		2.00	2.00	_____
	WARNING KEEP AWAY STICKER BILINGUAL 8.75"W X 2.5"T 2 COLOR							
	06.CEB-B	260	5/21/2025	EA		2.00	2.00	_____
	CAUTION ENSURE BELT STICKER BILINGUAL 8.75"W X 2.5"T 2 COLOR							
		270	5/21/2025			0.00	0.00	_____
	D & F STANDADRD ESTOP -							
	45.800F1YP1	280	5/21/2025	EA		2.00	2.00	_____
	ALLEN BRADLEY E-STOP STATION							
	10.1080808	290	5/21/2025	EA		8.00	8.00	_____
	SOCKET CAP SCREW 8-32 X 1/2" SS* 8C50KCS3							
	10.10808N	300	5/21/2025	EA		8.00	8.00	_____
	NYLON LOCK NUT 8-32 SS* 8CNNE3							
		310	5/21/2025			0.00	0.00	_____
	MISCELLANEOUS -							
	10.1011013	320	5/21/2025	EA		6.00	6.00	_____
	HH LAG SCREW SS 1/4 X 1" NON TAXABLE							
	10.1010616	330	5/21/2025	EA		8.00	8.00	_____
	HHC/SCREW 3/8-16 X 1" SS FASTENAL P/N 1170105 (NON-TAXABLE)							
	10.10306	340	5/21/2025	EA		8.00	8.00	_____
	LOCK WASHER 3/8" SS NON-TAXABLE							



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10.1010824	350	5/21/2025	EA			8.00	8.00 _____
HHC/SCREW 1/2-13 X 1-1/2"SS							
NON-TAXABLE							

10.10508	360	5/21/2025	EA			8.00	8.00 _____
HEX LOCK NUT 1/2" -13 SS							

FINAL ASSEM	100	1.00	1.00	0.00	0.00		
FINALASSEMB							



OS	110	1.00	1.00	0.00	0.00		
MACHINE							



Part ID/Sub ID	Piece#	Date Reqd	Unit Of Measur	Qty Reqd	Qty Due	Issue
06.DS1815-1.25	10	5/21/2025	EA	1.00	1.00	_____
SHAFT 18" DRIVE WITH 1-1/4 JOURNAL						
06.IS1815-1.25	20	5/21/2025	EA	1.00	1.00	_____
SHAFT 18" IDLE WITH 1-1/4 JOURNAL						

REWORK-S	120	1.00	1.00	0.00	0.00		
REWORK-S							



REWORK-E	130	1.00	1.00	0.00	0.00		
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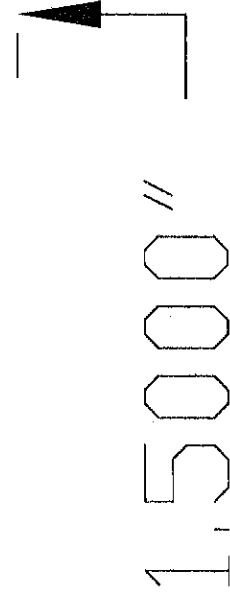
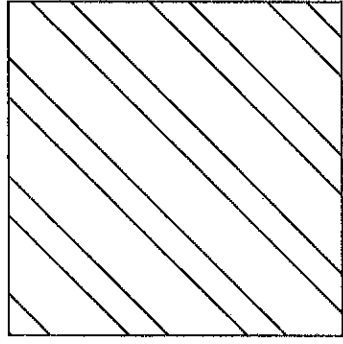
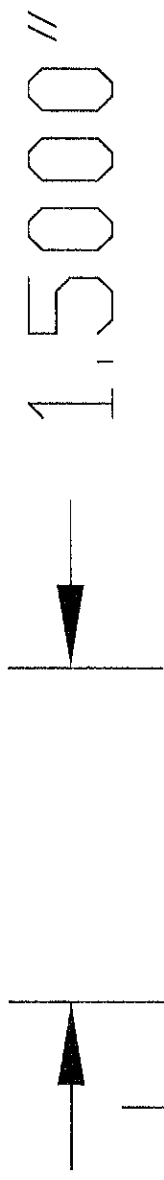
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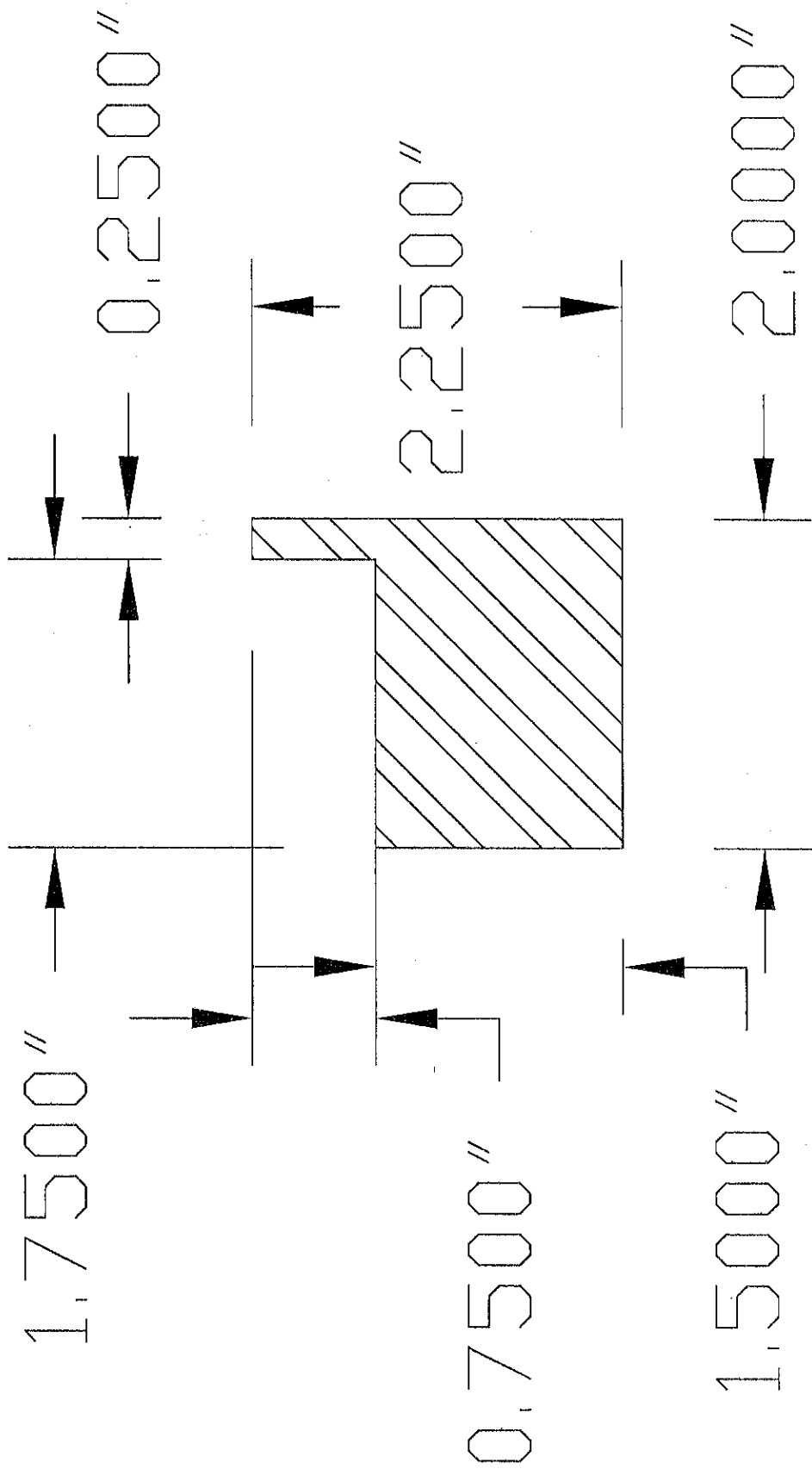
Work Order ID	Part ID	Release	WantDate	Start Date	Finish Date	Qty	Drawing ID/Rev Engineer
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REWORK-P	140	1.00	1.00	0.00	0.00		
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UHMW CTR RWAY  
30 FEET REQUIRED  
WAYNE FARMS-  
UNION SPRINGS, AL  
C121241-C-22



UHMW L-SHAPED RWAY

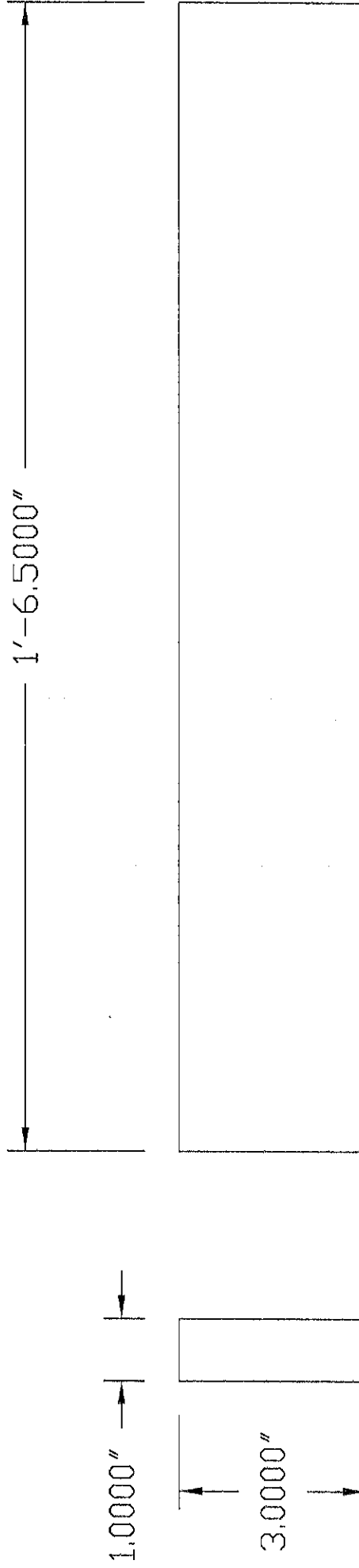
60 FEET REQUIRED

WAYNE FARMS-

UNION SPRINGS, AL

C121241-C-22

VIEW 3 LL



UHMW PRODUCT STOP  
(1) REQUIRED  
WAYNE FARMS-  
UNION SPRINGS, AL  
C121241-C-22



**JOB NAME**

**JOB NUMBER**

Wayne Union Spring-AL

121241 C-22

**MATERIAL SIZE**

$2 \times \frac{1}{4}$  Angle

[illegible]