

EQUIPMENT SPEC SHEET

REVISION:

10/22/25
D&F
EQUIPMENT
SALES, INC.

BL
GZ
RK

NAME & LOCATION	WAYNE FARMS UNION SPRINGS, AL		CUSTOMER NUMBER	C121241			
ITEM NUMBER	C-14	ITEM SERIAL NUMBER	C121241-C-14		ITEMS REQ'D	1	
ENGINEER	GARY CAMBRON		SALESMAN	HEATH MORROW		CAD TECH DESIGNER	DUSTIN CAGLE
EQUIPMENT TYPE	WING CHILLER BYPASS CONVEYOR		CAD TECH DETAILER	DUSTIN CAGLE			
1 BELT MANUF.	INTRALOX	2	SERIES	800S	3	BELT TYPE	OH FT
4 BELT LENGTH	61'	5	BELT COLOR	WHITE	6	BELT MATERIAL	AC (Acetal)
7 FRICTION SPACING	N/A	8	BELT INDENT	N/A	9	CENTER NOTCH	N/A
10 BELT WIDTH	10"W	11	WEARSTRIP	1"X1-1/2" UHMW	12	BELT PIN MAT.	AC (Acetal)
13 BELT FLIGHTS	YES	14	FLIGHT HEIGHT	4" 3"	15	FLIGHT TYPE	STREAMLINE
16 FLIGHT CENTERS	12"	17	FLIGHT INDENT	1.3"	18	CENTER NOTCH	N/A
19 T.O.B. INFEED	66"	20	T.O.B. DISCHARGE	101"			
21 IDLE SPROCKET	8 TOOTH	22	PITCH DIAMETER	5.2" PD	23	BORE SIZE/TYPE	1-1/2" ROUND SQ
24 DRIVE SPROCKET	8 TOOTH	25	PITCH DIAMETER	5.2" PD	26	BORE SIZE/TYPE	1-1/2" SQUARE
27 SPROCKETS @ DRV	3	28	SPROCKETS @ IDLE	3	29	BELT SCRAPE	NO
30 BELT WASHER	YES	31	DRIP PAN	YES	32	DRIP PAN @ DRIVE	YES
33 DRIVE SIDE	LEFT	34	DRIVE TYPE	EXTREME DUTY	35	MTR/GB FRAME	143TC/145TC
36 MOTOR	STERLING	37	HORSEPOWER	1 HP	38	FPM	75.6 FPM
39 GEARBOX	K343 TAPER	40	RATIO	32:1	41	MULTIPLIER	NO
42 EQUIP. MAT.	1/4" SS	43	LEGS	2" ANGLE	44	TAKE UP	CATENARY SAG

PARTS and or MATERIAL UNIQUE TO THIS ITEM(S) / SPECIAL DESIGN SPECS (Please explain)

SAFETY LABELS AND E-STOPS TO BE LOCATED AS SHOWN.

SAFETY LABELS ARE ETCHED ON 12GA PLATES.

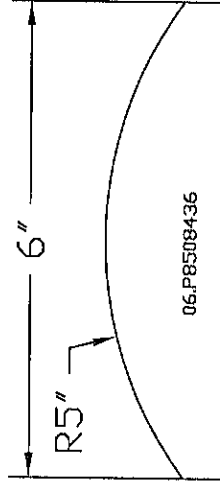
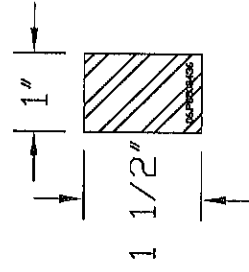
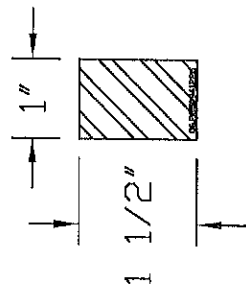
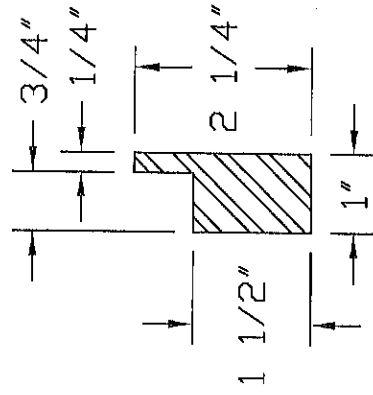
DRIVE RESTRAINT KIT.

DRAWING COMPLETION DATE

10/21/2025

DELIVERY DATE

11/21/2025



06.P850941225
(50) FT REQ'D

06.P8509495901LHD
(20) FT REQ'D

06.P8508436
(4) REQ'D



D&F EQUIPMENT SALES, INC - ALABAMA
Work Order Traveller
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Work Order ID	Part ID	Release	WantDate	Start Date	Finish Date	Qty	Drawing ID/Rev Engineer
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121241-C-14/S	DFM500S	5/21/2025	11/14/2025			1.00	
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Drawing Rev:

D&F STRAIGHT CONVEYOR

Order ID:
Part ID:

Customer:

Ship To:

Shop Resources Type	Seq#	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/Rev
ENGINEERING ENGINEERING	10	1.00	1.00	0.00	0.00		



LASER SHOP LASER SHOP	20	1.00	1.00	0.00	0.00		
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SHOP1 SHOP1	30	1.00	1.00	0.00	0.00		
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Part ID/Sub ID	Piece#	Date Reqd	Unit Of Measur	Qty Reqd	Qty Due	Issue
01.S101 3/16" PLATE SS 48X120	10	5/21/2025	4X10	0.00	0.00	_____
01.S104	20	5/21/2025	5X10	0.00	0.00	_____



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	3/16" PLATE SS 60X120						
	01.S108 1/4" PLATE SS 48X120	30	5/21/2025	4X10		0.00	0.00 _____
	01.S111 1/4" PLATE SS 60X120	40	5/21/2025	5X10		0.00	0.00 _____
	01.S117 10GA SHEET SS 48X120	50	5/21/2025	4X10		0.00	0.00 _____
	01.S119 10GA SHEET SS 60X120	60	5/21/2025	5X10		0.00	0.00 _____
	01.S122 11GA SHEET SS 48X120	70	5/21/2025	4X10		0.00	0.00 _____
	01.S124 11GA SHEET SS 60X120	80	5/21/2025	5X10		0.00	0.00 _____
	01.S127 12GA SHEET SS 48X120	90	5/21/2025	4X10		0.00	0.00 _____
	01.S129 12GA SHEET SS 60X120	100	5/21/2025	5X10		0.00	0.00 _____
	01.S132 14GA SHEET SS 48X120	110	5/21/2025	4X10		0.00	0.00 _____
	01.S134 14GA SHEET SS 60X120	120	5/21/2025	5X10		0.00	0.00 _____
	02.RR206 ROUND ROD 1/2" SS	130	5/21/2025	FT		0.00	0.00 _____
	02.RR208 ROUND ROD 3/4" 304 SS	140	5/21/2025	FT		0.00	0.00 _____
	03.A612 ANGLE IRON 2" X 2" X 1/4" SS	200	5/21/2025	FT		0.00	0.00 _____
	05.T804 TUBING SS 1"SQ X 11GA	290	5/21/2025	FT		0.00	0.00 _____
	30.40706 COUPLING SS 3/8"	330	5/21/2025	EA		0.00	0.00 _____



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S00024	340	5/21/2025	EA			1.00	1.00
TUBING END CAP - 1" SQ X 12 GA							

SHOP2	40	1.00	1.00	0.00	0.00		
SHOP2							



Part ID/Sub ID	Piece#	Date Req'd	Unit Of Measur	Qty Req'd	Qty Due	Issue
06.S00070	10	5/21/2025	EA	4.00	4.00	
LEG INSERT 1-1/2"X 1-1/2" X 1/2"* 3/4" THDS.						

SHOP3	50	1.00	1.00	0.00	0.00		
SHOP3							



Part ID/Sub ID	Piece#	Date Req'd	Unit Of Measur	Qty Req'd	Qty Due	Issue
02.SB402	10	5/21/2025	FT	0.00	0.00	
SQUARE BAR 1/4" SS FOR GEARBOXES						
06.S0415	20	5/21/2025	EA	2.00	2.00	
BELT WASH 12" SPLASH SHIELD STD 304						
S00371-S	40	5/21/2025	EA	4.00	4.00	
LEG ADJUSTER 9"X3/4" ATR W/SS PAD 10GA* SWIVEL TYPE						
S00421A	50	5/21/2025	EA	1.00	1.00	
DRIVE DRIP PAN 30" X 11" (FOR NORD\STOBER GEARBOXES)						
06.S00421HA	70	5/21/2025	EA	2.00	2.00	
SS DRIP PAN HANGER 1"W FLAT BAR W/ 7/16"H* 1"W FLAT BAR WITH 7/16" HOLE 6.75" OVERAL LENGTH						

UHMW PARTS	60	1.00	1.00	0.00	0.00		
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UHMW PARTS



Part ID/Sub ID	Piece#	Date Req'd	Unit Of Measur	Qty Req'd	Qty Due	Issue
06.P850941225	10	5/21/2025	FT	50.00	50.00	_____
UHMW WEARSTRIP 1" X 1-1/2"						
06.P8509495901LHD	20	5/21/2025	FT	20.00	20.00	_____
UHMW WEARSTRIP L-SHAPE 1"X2-1/4" W/ NOT* 3/4" x 3/4" NOTCH						
06.P8508436	30	5/21/2025	EA	4.00	4.00	_____
UHMW SHOE RETURN 6" X 1-1/2" X 1"						
	40	5/21/2025		20.00	20.00	_____
UHMW BEVELED INDENT, SEE DWG						
	50	5/21/2025		50.00	50.00	_____
UHMW INDENT, SEE DWG						
	60	5/21/2025		10.00	10.00	_____
UHMW CTR L-SHAPED RWAY, SEE DWG						
	70	5/21/2025		4.00	4.00	_____
UHMW INDENT LWR RAD (4) REQ'D 2LH-2RH, SEE DWG						
	80	5/21/2025		4.00	4.00	_____
UHMW INDENT UPR RAD, SEE DWG						
	90	5/21/2025		6.00	6.00	_____
UHMW CWAY LWR RAD, SEE DWG						
	100	5/21/2025		6.00	6.00	_____
UHMW CWAY UPR RAD, SEE DWG						
	110	5/21/2025		2.00	2.00	_____



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UHMW L-SHAPED RWAY LWR RAD (2) REQ'D 1LH-1RH, SEE DWG

			120 5/21/2025			2.00	2.00 _____
			UHMW L-SHAPED RWAY UPR RAD (2) REQ'D 1LH-1RH, SEE DWG				

			130 5/21/2025			1.00	1.00 _____
			UHMW L-SHAPED CTR RWAY LWR RAD, SEE DWG				

			140 5/21/2025			1.00	1.00 _____
			UHMW L-SHAPED CTR RWAY UPR RAD, SEE DWG				

SUB-ASSY 1	70	1.00	1.00	0.00	0.00		
SUB-ASSY 1							



SUB-ASSY 2	80	1.00	1.00	0.00	0.00		
SUB-ASSY 2							



FINAL ASSEM	90	1.00	1.00	0.00	0.00		
FINALASSEMB							



Part ID/Sub ID	Piece#	Date Reqd	Unit Of Measur	Qty Reqd	Qty Due	Issue
		10 5/21/2025		61.00	61.00	_____
BELT - 800S 10"W OH FT WHITE AC W/ WHITE AC RODS, 4" STREAMLINE FLIGHTS, 12"C, 1.30"I						



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	37.1XI	20	5/21/2025	EA		1.00	1.00 _____
	1HP XTREME 143TC 1800RPM INV DUTY* STAINLESS STEEL XTREME RPM: 1800 FOOT OPTION: FOOTLESS FRAME: 143TC ENCLOSURE: TEFC RATING: INVERTER DUTY ELECTRICAL: 3 PHASE 460V ENCAPSULATED: ENCAPSULATED						
	37.4SJ2	30	5/21/2025	EA		1.00	1.00 _____
	STERLING SS HEL BEVEL SYMMETRICAL 32:1* STERLING SYMMETRICAL STAINLESS STEEL SMOOTH BODY 403 HELICAL BEVEL 32:1 31.539:1 (EXACT) 140TC W/ TORQUE ARM						
	37.SSK04125U	50	5/21/2025	EA		1.00	1.00 _____
	SYMMETRICAL BUSHING 1-1/4" FOR SSK04 HE* SSK04-1.250UTBK STAINLESS STEEL 1-1/4" SYMMETRICAL BUSHING KIT FOR SIZE SSK04 HELICAL BEVEL						
	06.DRK	60	5/21/2025	EA		1.00	1.00 _____
	DRIVE RESTRAINT KIT						
	31.2808	80	5/21/2025	EA		12.00	12.00 _____
	SPROCKET 800S 8T 1.5"SB 5.2"PD* PART #S3D8 G5CPE7 NG EZ CLEAN MOLDED SPROCKET						
	15.142	100	5/21/2025	EA		1.00	1.00 _____
	SANITARY 2" SS ROLL TYPE FERRULE						
	31.91121	110	5/21/2025	EA		16.00	16.00 _____
	RETAINER SNAP RING 1.5" SS* (SH-206SS)						
	95.0141902P	130	5/21/2025	EA		6.00	6.00 _____
	SPRAY NOZZLE 1/4 F8004-LN PLASTIC*						



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ADDITIONAL PARTS REQ'D #S00202 & #06.S0415 NATURAL PVDF							
	BEARING ASSEMBLY	140	5/21/2025			0.00	0.00 _____
	35.UCF207.20 KML 1-1/4" SS BEARING 4-BOLT FLG	160	5/21/2025	EA		4.00	4.00 _____
	10.1010724 HHC/SCREW 7/16-14 X 1-1/2" SS	200	5/21/2025	EA		16.00	16.00 _____
	10.10407 FLAT WASHER 7/16" SS NON-TAXABLE	210	5/21/2025	EA		16.00	16.00 _____
	10.10507 HEX LOCK NUT 7/16"-14 SS	220	5/21/2025	EA		16.00	16.00 _____
	06.207.4-BOLT SS BEARING COVER FITS 207 HOUSING 1-1/4* STAINLESS STEEL BEARING COVER, 4-BOLT PATTERN FOR FLANGE STYLE BEARING FITS 207 HOUSING FOR 1-1/4", 1-3/8", 1-7/16" AND 1-5/16" (THIS IS A CLOSED COVER.)	440	5/21/2025	EA		3.00	3.00 _____
	06.BG1.25-4HOLE SS BEARING GUARD 1.25" 4-HOLE* STAINLESS STEEL (12 GAUGE) BEARING GUARD FOR 1-1/4" 4-HOLE BRG	510	5/21/2025	EA		4.00	4.00 _____
	STABILIZER / TORQUE ARM ASSEMBLY -	540	5/21/2025			0.00	0.00 _____
	37.207-UNI STABILIZER BRACKET UNIVERSAL FITS 207* UNIVERSAL FITS 207 HOUSING FOR 1-1/4" OR 1-7/16" SHAFT	550	5/21/2025	EA		1.00	1.00 _____
	06.207-GBC343L SS K343 SYMM/TLOCK GEARBOX COVER (LEFT)* 06.207-GBC343L SS K343 SYMMETRICAL / TAPER LOCK GEARBOX COVER (LEFT)*	560	5/21/2025	EA		1.00	1.00 _____



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LEFT HAND HORIZONTAL MOUNTING ORIENTATION							
	10.10507	600	5/21/2025	EA		1.00	1.00 _____
	HEX LOCK NUT 7/16"-14 SS						
	10.1010750	610	5/21/2025	EA		1.00	1.00 _____
	HHC/SCREW 7/16 X 3" SS						
	10.10407	620	5/21/2025	EA		3.00	3.00 _____
	FLAT WASHER 7/16" SS NON-TAXABLE						
	10.10307	630	5/21/2025	EA		2.00	2.00 _____
	LOCK WASHER 7/16" SS NON-TAXABLE						
		930	5/21/2025			0.00	0.00 _____
	D & F STANDADR ESTOP -						
	45.800F1YP1	940	5/21/2025	EA		2.00	2.00 _____
	ALLEN BRADLEY E-STOP STATION						
	10.1080808	950	5/21/2025	EA		8.00	8.00 _____
	SOCKET CAP SCREW 8-32 X 1/2" SS* 8C50KCS3						
	10.10808N	960	5/21/2025	EA		8.00	8.00 _____
	NYLON LOCK NUT 8-32 SS* 8CNNE3						
		1400	5/21/2025			0.00	0.00 _____
	MISCELLANEOUS -						
	10.1011013	1410	5/21/2025	EA		8.00	8.00 _____
	HH LAG SCREW SS 1/4 X 1" NON TAXABLE						
	10.1060432	1430	5/21/2025	EA		42.00	42.00 _____
	MACH SCREW 1/4"- 20 X 2" SS* PHILLIPS FLAT HEAD #72718						
	10.1060430	1440	5/21/2025	EA		42.00	42.00 _____
	MACH SCREW 1/4"-20 X 1-3/4" SS*						



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PHILLIPS FLAT HEAD (NON-TAXABLE)

10.10504	1510	5/21/2025	EA		84.00	84.00	_____
HEX NYLON LOCK NUT 1/4"-20 SS NON-TAXABLE							
10.1010616	1560	5/21/2025	EA		8.00	8.00	_____
HHC/SCREW 3/8-16 X 1" SS FASTENAL P/N 1170105 (NON-TAXABLE)							
10.10306	1630	5/21/2025	EA		8.00	8.00	_____
LOCK WASHER 3/8" SS NON-TAXABLE							
10.1010824	1710	5/21/2025	EA		4.00	4.00	_____
HHC/SCREW 1/2-13 X 1-1/2"SS NON-TAXABLE							
10.10508	1740	5/21/2025	EA		4.00	4.00	_____
HEX LOCK NUT 1/2" -13 SS							
S00425	1790	5/21/2025	EA		84.00	84.00	_____
SPACER 1/4" X 3/4" X 5/16"ID							
10.10408	1880	5/21/2025	EA		16.00	16.00	_____
FLAT WASHER 1/2" SS NON-TAXABLE							

SHIPPING	100	1.00	1.00	0.00	0.00
SHIPPING					



OS	110	1.00	1.00	0.00	0.00
MACHINE					



Part ID/Sub ID	Piece#	Date Req'd	Unit Of Measur	Qty Req'd	Qty Due	Issue
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	20 1/2" DRIVE SHAFT		10 5/21/2025			1.00	1.00 _____
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	20 1/2" IDLE SHAFT		50 5/21/2025			1.00	1.00 _____
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REWORK-S	120	1.00	1.00	0.00	0.00		
REWORK-S							

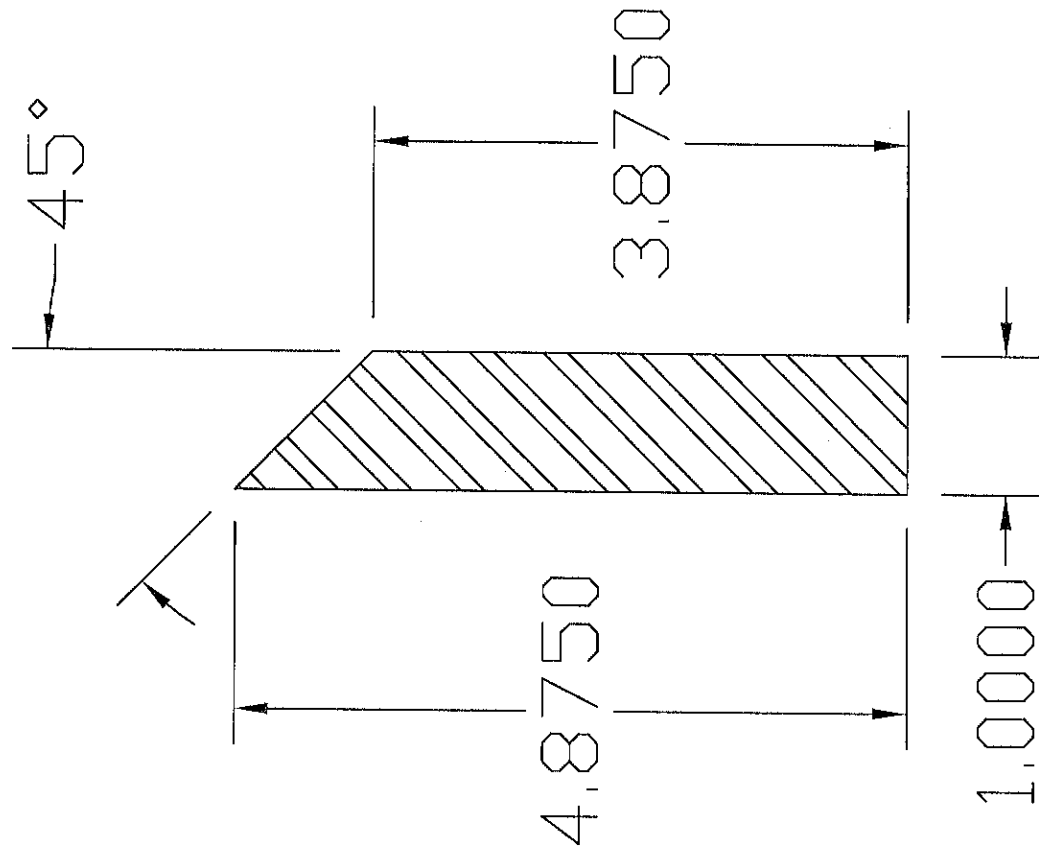


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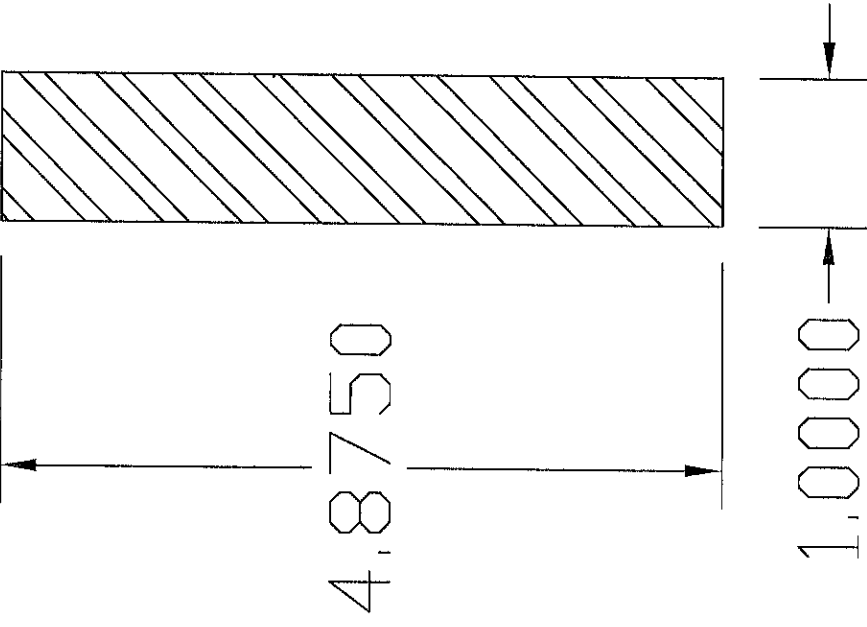


REWORK-P	140	1.00	1.00	0.00	0.00		
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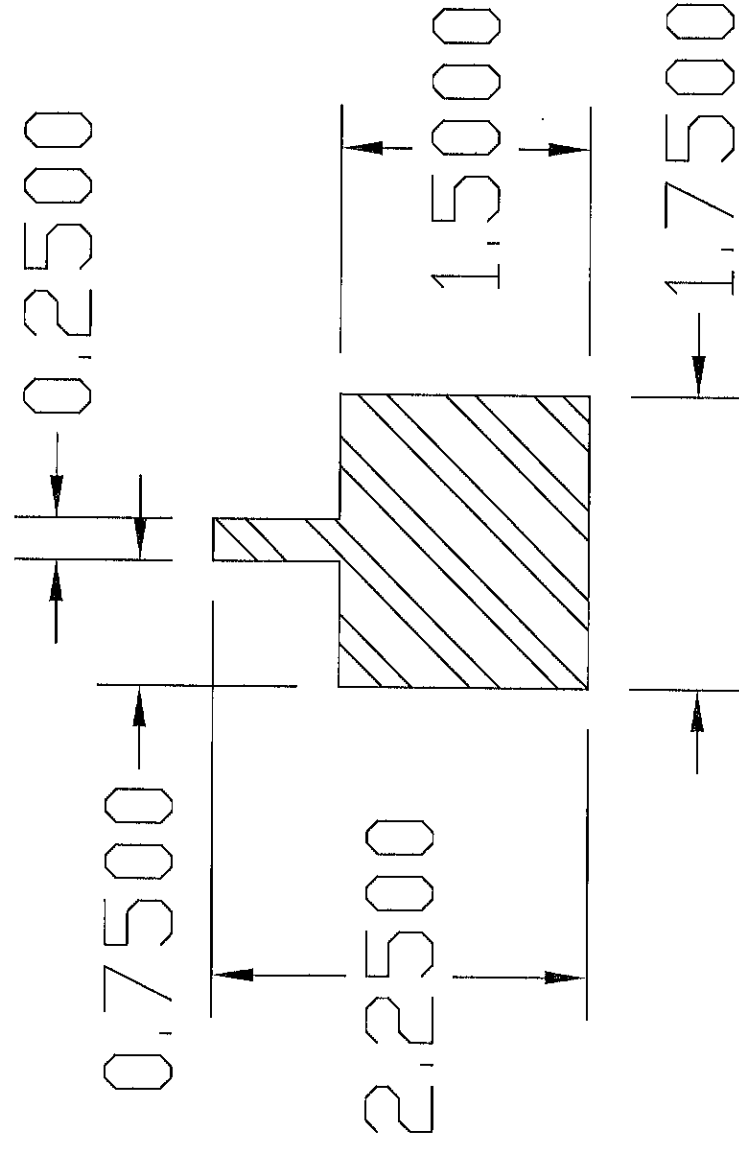




WAYNE FARMS - UNION SPRINGS, AL
C121241-C-14
UHMW BEVELED INDENT
(20) FT REQ'D



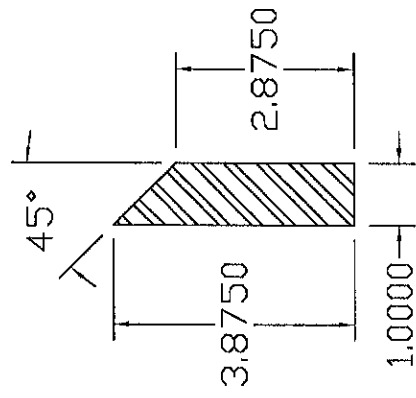
WAYNE FARMS - UNION SPRINGS, AL
C121241-C-14
UHMW INDENT
(50) FT REQ'D



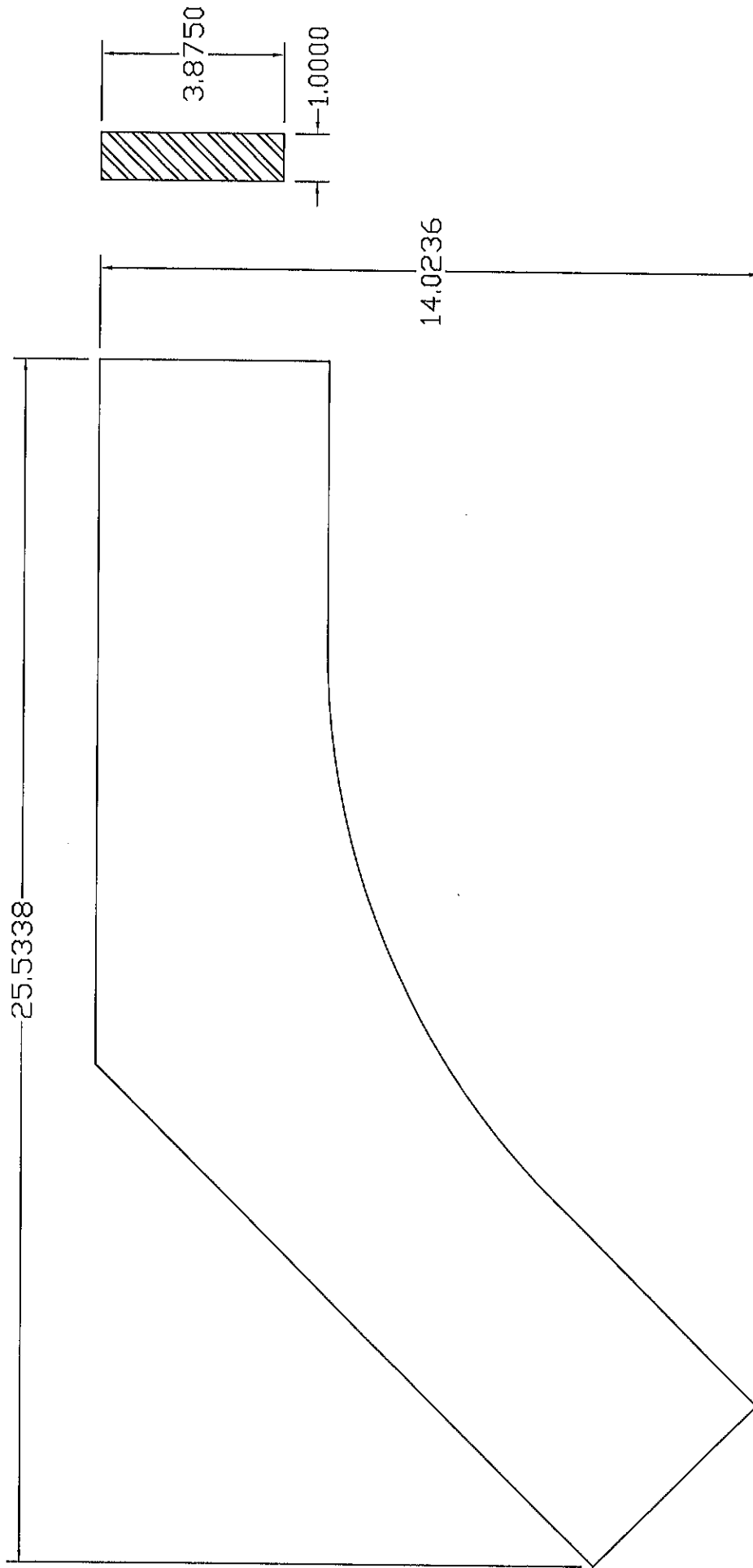
WAYNE FARMS - UNION SPRINGS, AL
C121241-C-14
UHMW CTR L-SHAPED RWAY
(10) FT REQ'D

21.7331

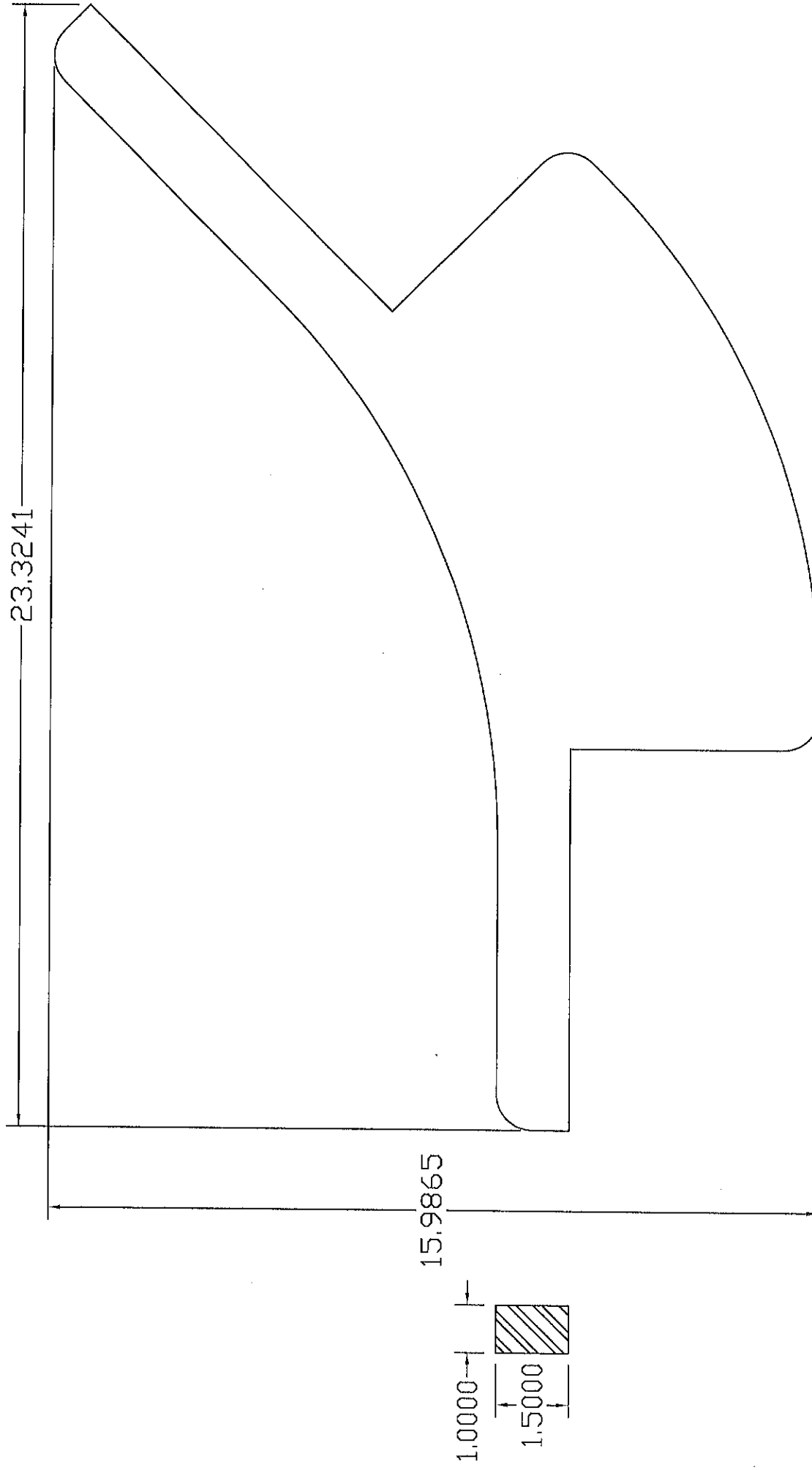
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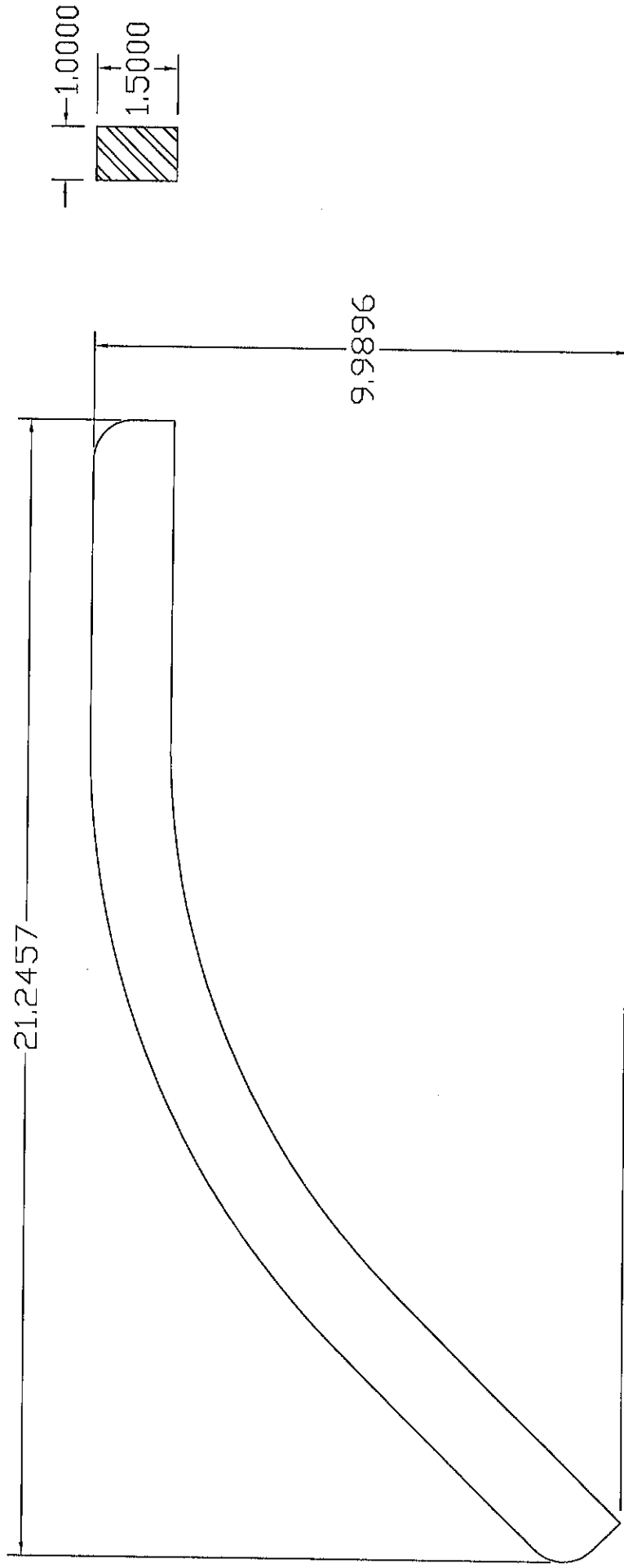
WAYNE FARMS - UNION SPRINGS, AL
C121241-C-14
UHMW INDENT LWR RAD
(4) REQ'D 2LH-2RH



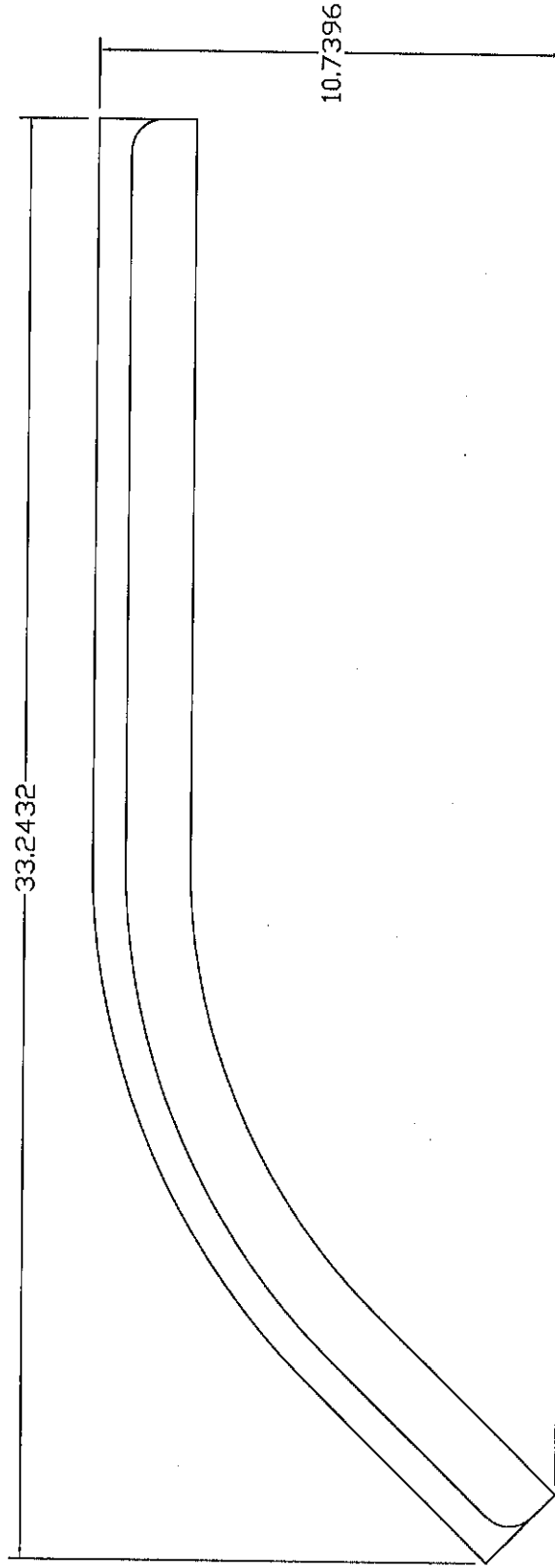
WAYNE FARMS - UNION SPRINGS, AL
C121241-C-14
UHMW INDENT UPR RAD
(4) REQ'D



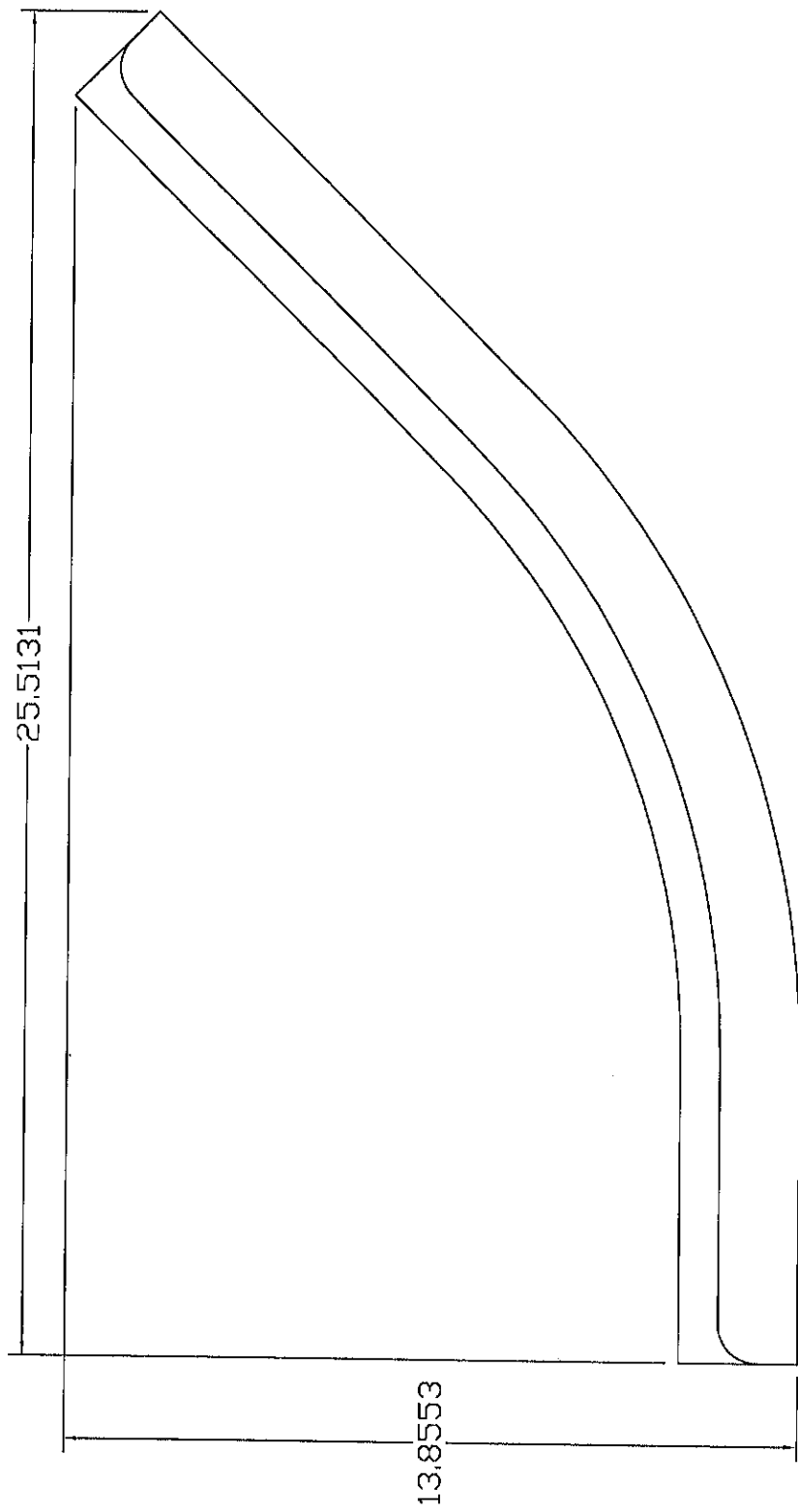
WAYNE FARMS - UNION SPRINGS, AL
C121241-C-14
UHMW CWAY LWR RAD
(6) REQ'D



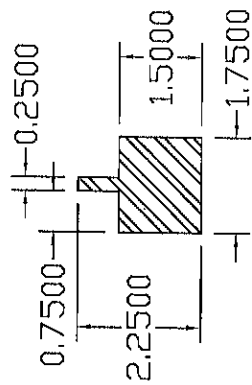
WAYNE FARMS - UNION SPRINGS, AL
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UHMW CWAY UPR RAD
(6) REQ'D

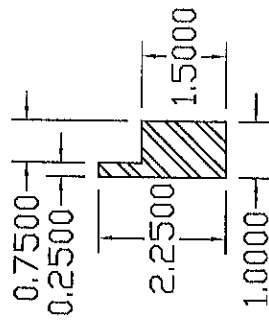
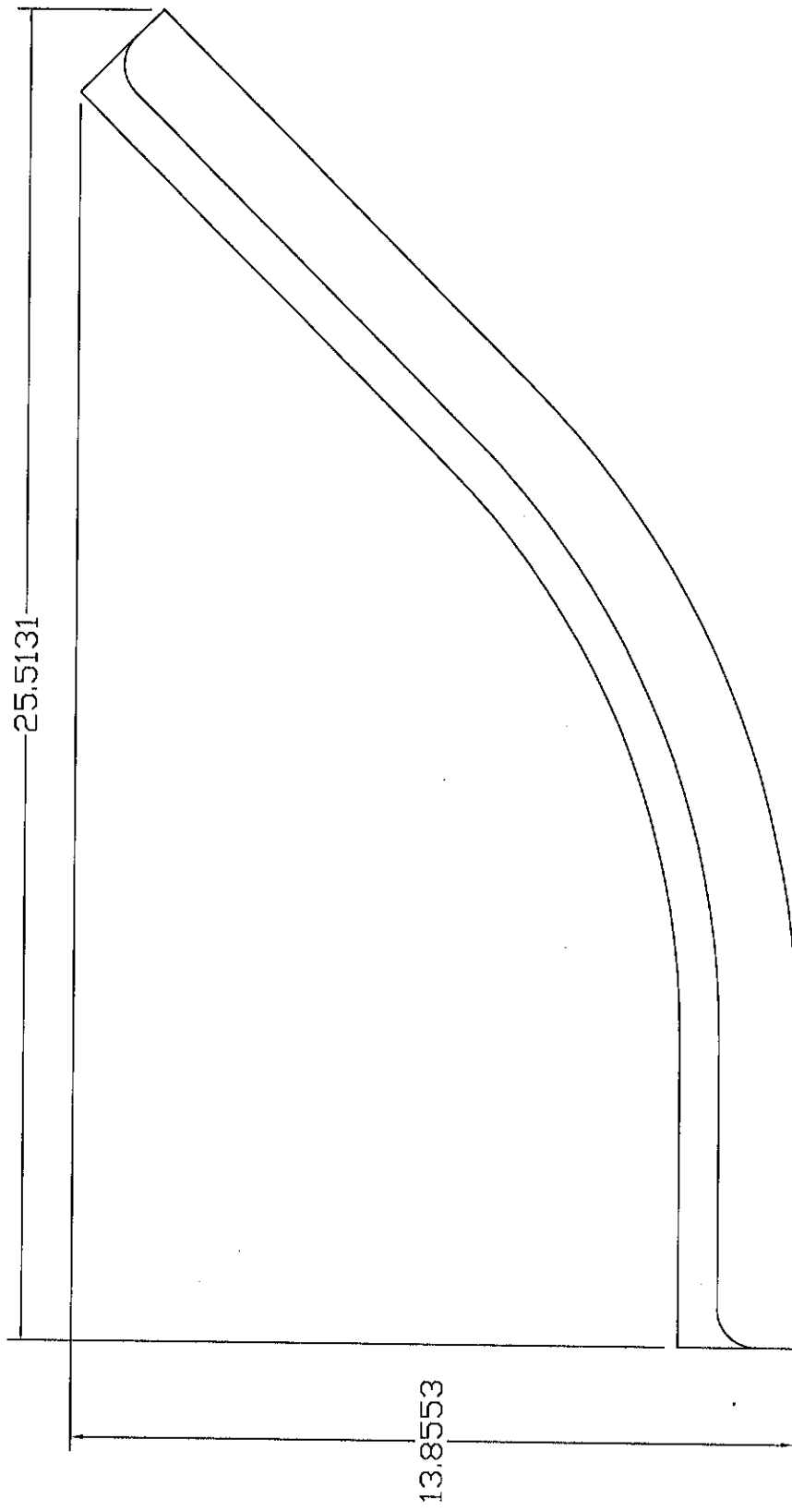


WAYNE FARMS - UNION SPRINGS, AL
C121241-C-14
UHMW L-SHAPED RWAY UPR RAD
(2) REQ'D 1LH-1RH

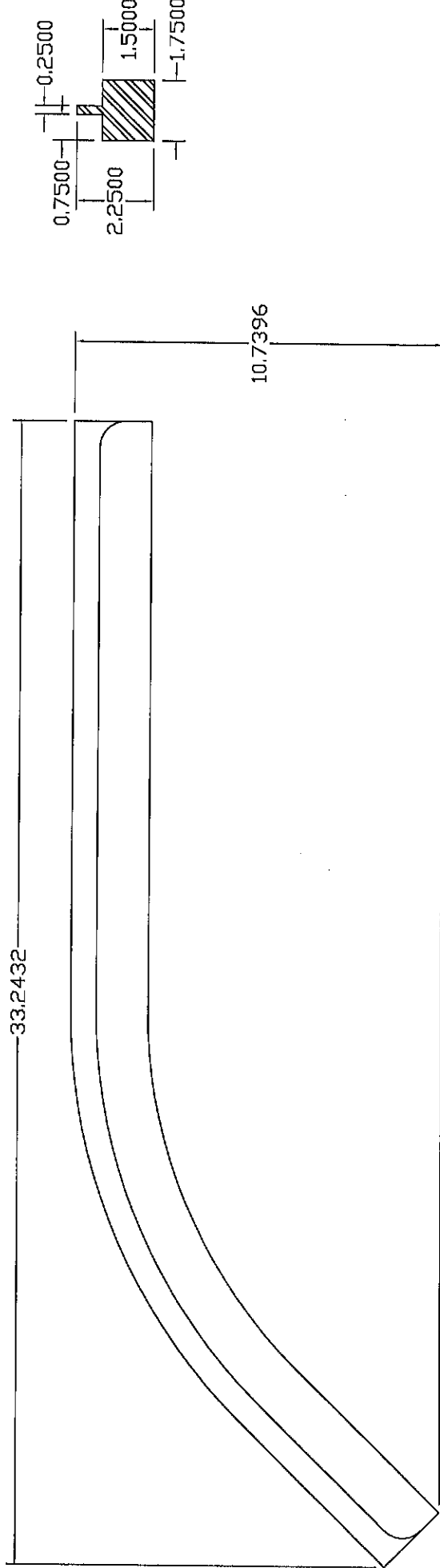


WAYNE FARMS - UNION SPRINGS, AL
C121241-C-14
UHMW L-SHAPED CTR RWAY LWR RAD
(1) REQ'D





WAYNE FARMS - UNION SPRINGS, AL
C121241-C-14
UHMW L-SHAPED RWAY LWR RAD
(2) REQ'D 1LH-1RH



WAYNE FARMS - UNION SPRINGS, AL
C121241-C-14
UHW L-SHAPED CTR RWAY UPR RAD
(1) REQ'D

STD. 1 1/2" SQUARE SOLID SHAFT

FORM DRAWING ONLY, THIS IS NOT TO SCALE !

JOB NUMBER : C121241-C-14

DATE : 10/21/2025

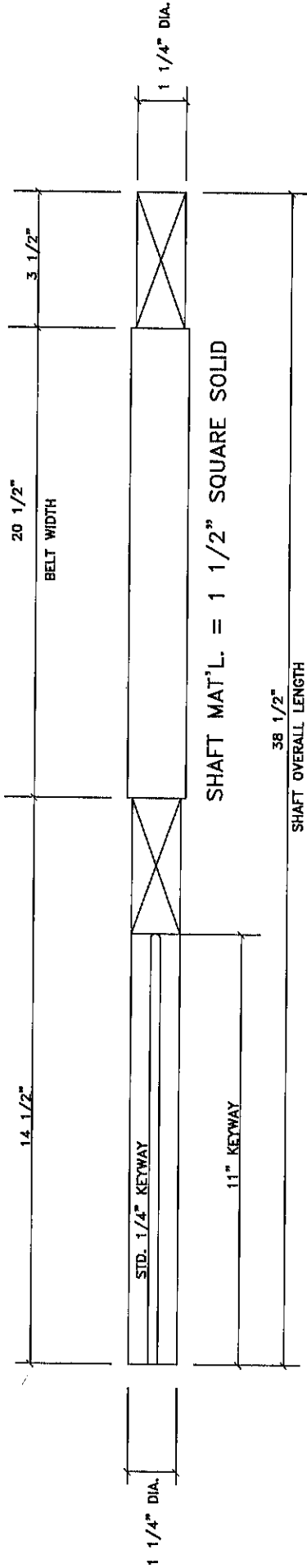
DETAILER : DUSTIN CAGLE

CUSTOMER : WAYNE FARMS

MAT'L : T303 SS

SHOP CHECKER :

LOCATION : UNION SPRINGS, AL



DRIVE SHAFT DETAIL QTY. 1 REQ'D.

STD. 1 1/2" SQUARE SOLID SHAFT

FORM DRAWING ONLY, THIS IS NOT TO SCALE !

JOB NUMBER : C121241-C-14

DATE : 10/21/2025

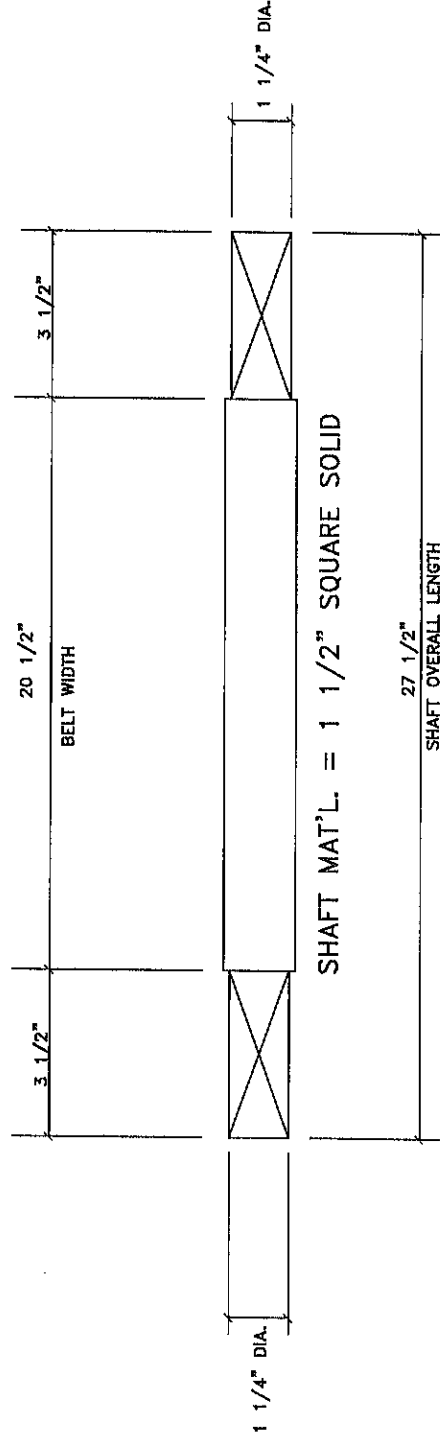
DETAILER : DUSTIN CAGLE

CUSTOMER : WAYNE FARMS

MAT'L : T303 SS

SHOP CHECKER :

LOCATION : UNION SPRINGS, AL



IDLE SHAFT DETAIL QTY. 1 REQ'D.