

# EQUIPMENT SPEC SHEET



NAME & LOCATION	WAYNE FARMS	UNION SPRING, AL	CUSTOMER NUMBER	C121241
ITEM NUMBER	C-27	ITEM SERIAL NUMBER	C121241-C-27	
ENGINEER	GARY CAMBRON	SALESMAN	HEATH MORROW	
EQUIPMENT TYPE	OH BONELESS DARK MEAT TRANSFER CONV			CAD TECH DETAILER
<b>1</b> BELT MANUF.	INTRALOX	<b>2</b>	SERIES	800S
<b>3</b>	BELT TYPE			OH FT
<b>4</b> BELT LENGTH	44'	<b>5</b>	BELT COLOR	WHITE
	46'	<b>6</b>	BELT MATERIAL	AC (Acetal)
<b>7</b> FRICTION SPACING	N/A	<b>8</b>	BELT INDENT	N/A
<b>9</b>	CENTER NOTCH			N/A
<b>10</b> BELT WIDTH	10"	<b>11</b>	WEARSTRIP	1"X1-1/2" UHMW
<b>12</b>	BELT PIN MAT.			AC (Acetal)
<b>13</b> BELT FLIGHTS	NO	<b>14</b>	FLIGHT HEIGHT	N/A
<b>15</b>	FLIGHT TYPE			N/A
<b>16</b> FLIGHT CENTERS	N/A	<b>17</b>	FLIGHT INDENT	N/A
<b>18</b>	CENTER NOTCH			N/A
<b>19</b> T.O.B. INFEED		<b>20</b>	T.O.B. DISCHARGE	
<b>21</b> IDLE SPROCKET	8 TOOTH	<b>22</b>	PITCH DIAMETER	5.2" PD
<b>23</b>	BORE SIZE/TYPE			1-1/2" SQUARE
<b>24</b> DRIVE SPROCKET	8 TOOTH	<b>25</b>	PITCH DIAMETER	5.2" PD
<b>26</b>	BORE SIZE/TYPE			1-1/2" SQUARE
<b>27</b> SPROCKETS @ DRV	2 / 10	<b>28</b>	SPROCKETS @ IDLE	3 / 2 / 10
<b>29</b>	BELT SCRAPE			NO
<b>30</b> BELT WASHER	YES	<b>31</b>	DRIP PAN	YES
<b>32</b>	DRIP PAN @ DRIVE			YES
<b>33</b> DRIVE SIDE	RIGHT	<b>34</b>	DRIVE TYPE	EXTREME DUTY
<b>35</b>	MTR/GB FRAME			143TC/145TC
<b>36</b> MOTOR	STERLING	<b>37</b>	HORSEPOWER	1 HP
<b>38</b>	FPM			75.6 FPM
<b>39</b> GEARBOX	K343 TAPER	<b>40</b>	RATIO	32:1
<b>41</b>	MULTIPLIER			NO
<b>42</b> EQUIP. MAT.	1/4" SS	<b>43</b>	LEGS	CEILING HUNG
<b>44</b>	TAKE UP			CATENARY SAG

PARTS and or MATERIAL UNIQUE TO THIS ITEM(S) / SPECIAL DESIGN SPECS (Please explain)

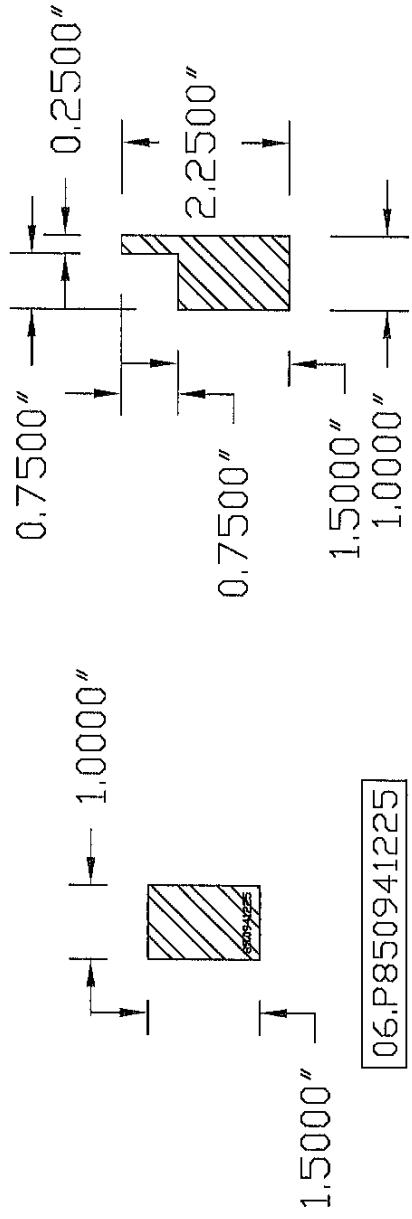
SAFETY LABELS AND E-STOPS TO BE LOCATED AS SHOWN.

THIS ITEM GETS A DRIVE RESTRAINT KIT

USES ETCHED SAFETY LABELS.

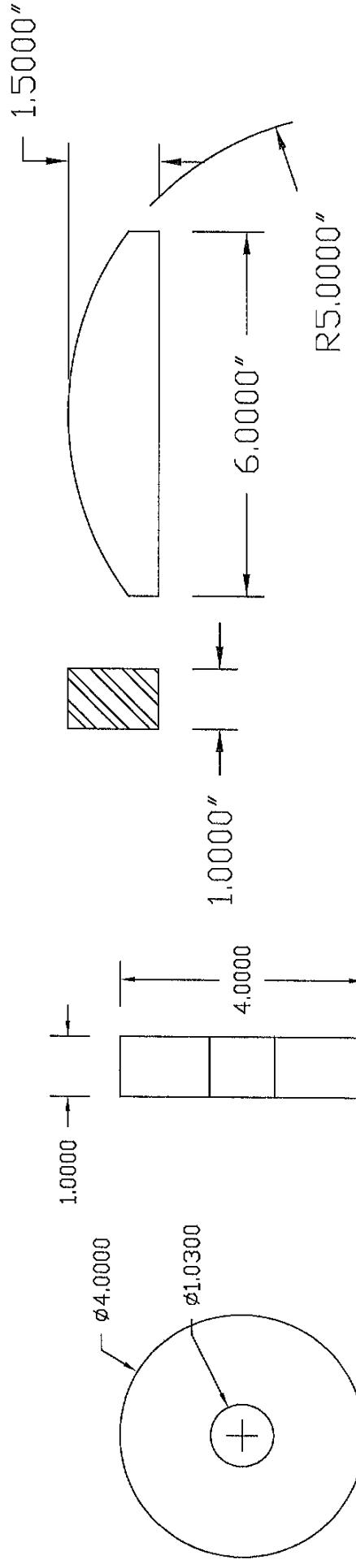
DRAWING COMPLETION DATE 10/20/2025

DELIVERY DATE 11/21/2025



06.P8509495901LHD

UHMW CTR CWAY  
120 FEET REQUIRED  
WAYNE FARMS-UNION SPRING, AL  
C121241-C-27



06.040W  
UHMW WHEEL 4"  
(8) REQ'D  
WAYNE FARMS-UNION SPRING, AL  
C121241-C-27

UHMW SHOE  
(2) REQ'D  
WAYNE FARMS-UNION SPRING, AL  
C121241-C-27



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Work Order ID	Part ID	Release	Want Date	Start Date	Finish Date	Qty	Drawing ID/Rev	Engineer
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121241-C-27/S DFM500S18 5/21/2025 11/14/2025 1.00



Drawing Rev:

D&F STRAIGHT CONVEYOR 18"

DENICE

Order ID: Customer: Ship To:  
Part ID:

Shop Resources Type	Seq#	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/Rev
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ENGINEERING 10 1.00 1.00 0.00 0.00



LASER SHOP 20 1.00 1.00 0.00 0.00



SHOP1 30 1.00 1.00 0.00 0.00



Part ID/Sub ID	Piece#	Date Reqd	Unit Of Measur	Qty Reqd	Qty Due	Issue
01.S101 3/16" PLATE SS 48X120	10	5/21/2025	4X10	0.00	0.00	
01.S104	20	5/21/2025	5X10	0.00	0.00	



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Work Order ID	Part ID	Release	Want Date	Start Date	Finish Date	Qty	Drawing ID/Rev Engineer
3/16" PLATE SS 60X120							
	01.S108 1/4" PLATE SS 48X120	30	5/21/2025	4X10		0.00	0.00 _____
	01.S111 1/4" PLATE SS 60X120	40	5/21/2025	5X10		0.00	0.00 _____
	01.S127 12GA SHEET SS 48X120	90	5/21/2025	4X10		0.00	0.00 _____
	01.S129 12GA SHEET SS 60X120	100	5/21/2025	5X10		0.00	0.00 _____
	02.RR206 ROUND ROD 1/2" SS	130	5/21/2025	FT		0.00	0.00 _____
	02.RR208 ROUND ROD 3/4" 304 SS	140	5/21/2025	FT		0.00	0.00 _____
	02.BSR212 BEARING SIZE ROD 1" SS	150	5/21/2025	FT		0.00	0.00 _____
	05.T802 TUBING SS 1"SQ X 16GA	280	5/21/2025	FT		0.00	0.00 _____
	05.T804 TUBING SS 1"SQ X 11GA	290	5/21/2025	FT		0.00	0.00 _____
	30.40706 COUPLING SS 3/8"	330	5/21/2025	EA		0.00	0.00 _____
	S00024 TUBING END CAP - 1" SQ X 12 GA		340	5/21/2025	EA	1.00	1.00 _____
SHOP2	40	1.00	1.00	0.00	0.00		
SHOP2							



Part ID/Sub ID	Piece#	Date Reqd	Unit Of Measur	Qty Reqd	Qty Due	Issue
06.S00070 LEG INSERT 1-1/2"X 1-1/2" X 1/2" 3/4" THDS.		10	5/21/2025	EA	0.00	0.00 _____



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	06.S0421		80 5/21/2025	EA		0.00	0.00	
	SLIDE QUICK CONNECT TAKEUP 4 FT REQ'D (AMW) 7/16" SQUARE BAR QTY. OF (4) REQ'D PER ASSY							
	06.S0411		90 5/21/2025	EA		0.00	0.00	
	CONE LINE BRACKET PIN 3/8" FOR SINGLE & DOUBLE BRACKETS (LOW PROFILE, TO HOLD DOWN PLASTIC BUT BE REMOVABLE) PIN 3/8"DX3/4"L							
SHOP3	50	1.00	1.00	0.00	0.00			
SHOP3								



Part ID/Sub ID	Piece#	Date Reqd	Unit Of Measur	Qty Reqd	Qty Due	Issue
02.SB402		10 5/21/2025	FT	0.00	0.00	
SQUARE BAR 1/4" SS FOR GEARBOXES						
06.S0415		20 5/21/2025	EA	2.00	2.00	
BELT WASH 12" SPLASH SHIELD STD 304						
S00206		30 5/21/2025	EA	0.00	0.00	
GEAR BOX 262 MOUNTING BRACKET*						
S00371-S		50 5/21/2025	EA	0.00	0.00	
LEG ADJUSTER 9"X3/4" ATR W/SS PAD 10GA* SWIVEL TYPE						
S00421A		60 5/21/2025	EA	1.00	1.00	
DRIVE DRIP PAN 30" X 11" (FOR NORD\STOBER GEARBOXES)						
S00400		70 5/21/2025	EA	0.00	0.00	
UHMW JOINT BRACKET 12GA (4) 5/16" HOLES						
06.S00421HA		80 5/21/2025	EA	2.00	2.00	
SS DRIP PAN HANGER 1"W FLAT BAR W/ 7/16"H* 1"W FLAT BAR WITH 7/16" HOLE 6.75" OVERAL LENGTH						



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UHMW PARTS 60 1.00 1.00 0.00 0.00



Part ID/Sub ID	Piece#	Date Reqd	Unit Of Measur	Qty Reqd	Qty Due	Issue
06.P850941225 UHMW WEARSTRIP 1" X 1-1/2"	10	5/21/2025	FT	120.00	120.00	_____
06.P8509495901LHD UHMW WEARSTRIP L-SHAPE 1"X2-1/4" W/ NOT* 3/4" x 3/4" NOTCH	20	5/21/2025	FT	30.00	30.00	_____
06.040W UHMW WHEEL 4"DIA X 1"W 1.03"B	30	5/21/2025	EA	8.00	8.00	_____
06.P8508436 UHMW SHOE RETURN 6" X 1-1/2" X 1"	40	5/21/2025	EA	2.00	2.00	_____
UHMW T-SHAPED RWAY SEE PRINT	50	5/21/2025		20.00	20.00	_____

SUB-ASSY 1 70 1.00 1.00 0.00 0.00



SUB-ASSY 2 80 1.00 1.00 0.00 0.00





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FINAL ASSEM 90 1.00 1.00 0.00 0.00  
FINALASSEMB



Part ID/Sub ID	Piece#	Date Reqd	Unit Of Measur	Qty Reqd	Qty Due	Issue
BELTS - 800S 10"W OH FT WHITE AC W/ WHITE AC RODS		10 5/21/2025		90.00	90.00	_____
37.1XI	20	5/21/2025	EA	1.00	1.00	_____
1HP XTREME 143TC 1800RPM INV DUTY*						
STAINLESS STEEL						
XTREME						
RPM: 1800						
FOOT OPTION: FOOTLESS						
FRAME: 143TC						
ENCLOSURE: TEFC						
RATING: INVERTER DUTY						
ELECTRICAL: 3 PHASE 460V						
ENCAPSULATED: ENCAPSULATED						
37.4SJ2	30	5/21/2025	EA	1.00	1.00	_____
STERLING SS HEL BEVEL SYMMETRICAL 32:1*						
STERLING SYMMETRICAL						
STAINLESS STEEL SMOOTH BODY						
403 HELICAL BEVEL						
32:1 31.539:1 (EXACT)						
140TC						
W/ TORQUE ARM						
37.SSK04125U	50	5/21/2025	EA	1.00	1.00	_____
SYMMETRICAL BUSHING 1-1/4" FOR SSK04 HE*						
SSK04-1.250UTBK						
STAINLESS STEEL						
1-1/4" SYMMETRICAL BUSHING KIT FOR						
SIZE SSK04 HELICAL BEVEL						
31.2808	80	5/21/2025	EA	14.00	14.00	_____
SPROCKET 800S 8T 1.5"SB 5.2"PD*						
PART #S3D8 G5CPE7 NG						
EZ CLEAN MOLDED SPROCKET						



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		90	5/21/2025			0.00	0.00	
	SET COLLARS							
	15.142	100	5/21/2025	EA		1.00	1.00	
	SANITARY 2" SS ROLL TYPE FERRULE							
	31.91121	110	5/21/2025	EA		20.00	20.00	
	RETAINER SNAP RING 1.5" SS*							
	(SH-206SS)							
	95.0141902P	130	5/21/2025	EA		6.00	6.00	
	SPRAY NOZZLE 1/4 F8004-LN PLASTIC*							
	ADDITIONAL PARTS REQ'D #S00202 & #06.S0415							
	NATURAL PVDF							
		140	5/21/2025			0.00	0.00	
	BEARING ASSEMBLY							
	35.UCF207.20	160	5/21/2025	EA		6.00	6.00	
	KML 1-1/4" SS BEARING 4-BOLT FLG							
	10.1010724	200	5/21/2025	EA		24.00	24.00	
	HHC/SCREW 7/16-14 X 1-1/2" SS							
	10.10407	210	5/21/2025	EA		24.00	24.00	
	FLAT WASHER 7/16" SS							
	NON-TAXABLE							
	10.10507	220	5/21/2025	EA		24.00	24.00	
	HEX LOCK NUT 7/16"-14 SS							
	35.UCFL205.16	230	5/21/2025	EA		4.00	4.00	
	KML 1" SS BEARING 2-BOLT FLG							
	35.UCFB207.20	280	5/21/2025	EA		2.00	2.00	
	KML 1-1/4" SS BEARING 3-BOLT FLG							
	35.UCFB208.24	290	5/21/2025	EA		0.00	0.00	
	KML 1-1/2" SS BEARING 3-BOLT FLG							
	10.1010624	300	5/21/2025	EA		14.00	14.00	
	HHC/SCREW 3/8-16 X 1-1/2" SS							
	10.10406	310	5/21/2025	EA		14.00	14.00	



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Work Order ID	Part ID	Release	Want Date	Start Date	Finish Date	Qty	Drawing ID/Rev Engineer
	FLAT WASHER 3/8" SS FASTENAL P/N 1171017 (NON-TAXABLE)						
	10.10506	320	5/21/2025	EA		14.00	14.00 _____
	HEX NYLON LOCK NUT 3/8"-16 SS						
	06.205.2-BOLT	400	5/21/2025	EA		4.00	4.00 _____
	SS BEARING COVER FITS 205 HOUSING 1" 2B*						
	STAINLESS STEEL BEARING COVER, 2-BOLT PATTERN						
	FITS 205 HOUSING FOR 1" BEARING						
	(THIS IS A CLOSED COVER.)						
	06.207.4-BOLT	440	5/21/2025	EA		5.00	5.00 _____
	SS BEARING COVER FITS 207 HOUSING 1-1/4"						
	STAINLESS STEEL BEARING COVER, 4-BOLT PATTERN FOR FLANGE STYLE BEARING						
	FITS 207 HOUSING FOR 1-1/4", 1-3/8", 1-7/16" AND 1-5/16"						
	(THIS IS A CLOSED COVER.)						
	06.BG1.25-4HOLE	510	5/21/2025	EA		6.00	6.00 _____
	SS BEARING GUARD 1.25" 4-HOLE*						
	STAINLESS STEEL (12 GAUGE)						
	BEARING GUARD						
	FOR 1-1/4" 4-HOLE BRG						
		540	5/21/2025			0.00	0.00 _____
	STABILIZER / TORQUE ARM ASSEMBLY -						
	37.207-UNI	550	5/21/2025	EA		1.00	1.00 _____
	STABILIZER BRACKET UNIVERSAL FITS 207*						
	UNIVERSAL FITS 207 HOUSING						
	FOR 1-1/4" OR 1-7/16" SHAFT						
	06.207-GBC343R	560	5/21/2025	EA		1.00	1.00 _____
	SS K343 SYMM/TLOCK GEARBOX COVER (RIGHT)*						
	06.207-GBC343R						
	SS K343 SYMMETRICAL / TAPER LOCK GEARBOX COVER (RIGHT)*						
	RIGHT HAND HORIZONTAL MOUNTING ORIENTATION						
	10.10507	600	5/21/2025	EA		1.00	1.00 _____
	HEX LOCK NUT 7/16"-14 SS						
	10.1010750	610	5/21/2025	EA		1.00	1.00 _____
	HHC/SCREW 7/16 X 3" SS						



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Work Order ID	Part ID	Release	Want Date	Start Date	Finish Date	Qty	Drawing ID/Rev Engineer
10.10407	620	5/21/2025	EA			3.00	3.00 _____
	FLAT WASHER 7/16" SS NON-TAXABLE						
10.10307	630	5/21/2025	EA			2.00	2.00 _____
	LOCK WASHER 7/16" SS NON-TAXABLE						
		930	5/21/2025			0.00	0.00 _____
	D & F STANDADRD ESTOP -						
45.800F1YP1	940	5/21/2025	EA			2.00	2.00 _____
	ALLEN BRADLEY E-STOP STATION						
10.1080808	950	5/21/2025	EA			8.00	8.00 _____
	SOCKET CAP SCREW 8-32 X 1/2" SS* 8C50KCS3						
10.10808N	960	5/21/2025	EA			8.00	8.00 _____
	NYLON LOCK NUT 8-32 SS* 8CNNE3						
		1400	5/21/2025			0.00	0.00 _____
	MISCELLANEOUS -						
10.1011013	1410	5/21/2025	EA			4.00	4.00 _____
	HH LAG SCREW SS 1/4 X 1"						
	NON TAXABLE						
10.1010616	1560	5/21/2025	EA			8.00	8.00 _____
	HHC/SCREW 3/8-16 X 1" SS FASTENAL P/N 1170105 (NON-TAXABLE)						
10.10306	1630	5/21/2025	EA			8.00	8.00 _____
	LOCK WASHER 3/8" SS NON-TAXABLE						
10.1010824	1710	5/21/2025	EA			4.00	4.00 _____
	HHC/SCREW 1/2-13 X 1-1/2"SS NON-TAXABLE						



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	10.10508	1740	5/21/2025	EA		4.00	4.00	
	HEX LOCK NUT 1/2" -13 SS							
	06.DRK	1880	5/21/2025	EA		1.00	1.00	
	DRIVE RESTRAINT KIT							
	47.02116	1890	5/21/2025	EA		16.00	16.00	
	SET COLLAR 1" SS							
	02.BSR212	1900	5/21/2025	FT		5.00	5.00	
	BEARING SIZE ROD 1" SS							
FINAL ASSEM	100	1.00	1.00	0.00	0.00			
FINALASSEMB								



OS 110 1.00 1.00 0.00 0.00  
MACHINE



Part ID/Sub ID	Piece#	Date Reqd	Unit Of Measure	Qty Reqd	Qty Due	Issue
DRIVE SHAFT, SEE PRINT	10	5/21/2025		1.00	1.00	
INFEED IDLE SHAFT, SEE PRINT	20	5/21/2025		1.00	1.00	
DISCHARGE IDLE SHAFT, SEE PRINT	30	5/21/2025		2.00	2.00	

REWORK-S 120 1.00 1.00 0.00 0.00  
REWORK-S



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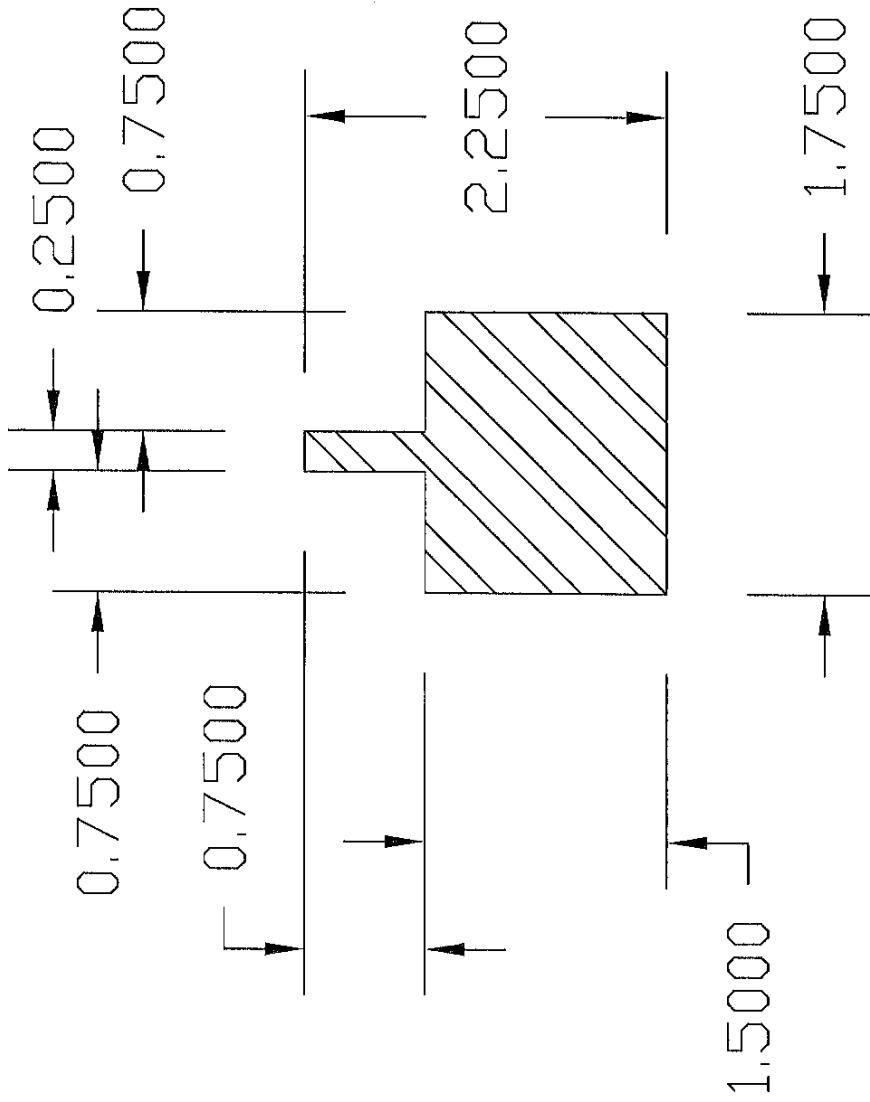


REWORK-E 130 1.00 1.00 0.00 0.00



REWORK-P 140 1.00 1.00 0.00 0.00





UHMW T-SHAPED RUNWAY  
20 FEET REQUIRED  
WYNE FARMS-UNION SPRING, AL  
C121241-C-41

STD. 1 1/2" SQUARE SOLID SHAFT		FORM DRAWING ONLY, THIS IS NOT TO SCALE !	
JOB NUMBER : C121241-C-27		DATE : 10/20/2025	DEALER : KYLE WRIGHT
CUSTOMER : WAYNE FARMS		MAT'L : 1503 SS	SHOP CHECKER :
LOCATION : UNION SPRING, AL			
<p>The technical drawing shows a square shaft with a total width of 11 7/8". A keyway is located at the bottom left corner, labeled "8 3/8" KEYWAY". A "STD. 1 1/4" KEYWAY" is indicated on the left side. The shaft has a "BELT WIDTH" of 20.5" and a "SHAFT MAT'L." of "1 1/2" SQUARE SOLID". The overall length of the shaft is 34.875". A note specifies "1 1/4" DIA." at the bottom left corner.</p>			
DRIVE SHAFT DETAIL		QTY. 1 REQ'D.	
STD. 1 1/2" SQUARE SOLID SHAFT			

## STD. 1 1/2" SQUARE SOLID SHAFT

FORM DRAWING ONLY, THIS IS NOT TO SCALE !

JOB NUMBER : C121241-C-27

CUSTOMER : WAYNE FARMS

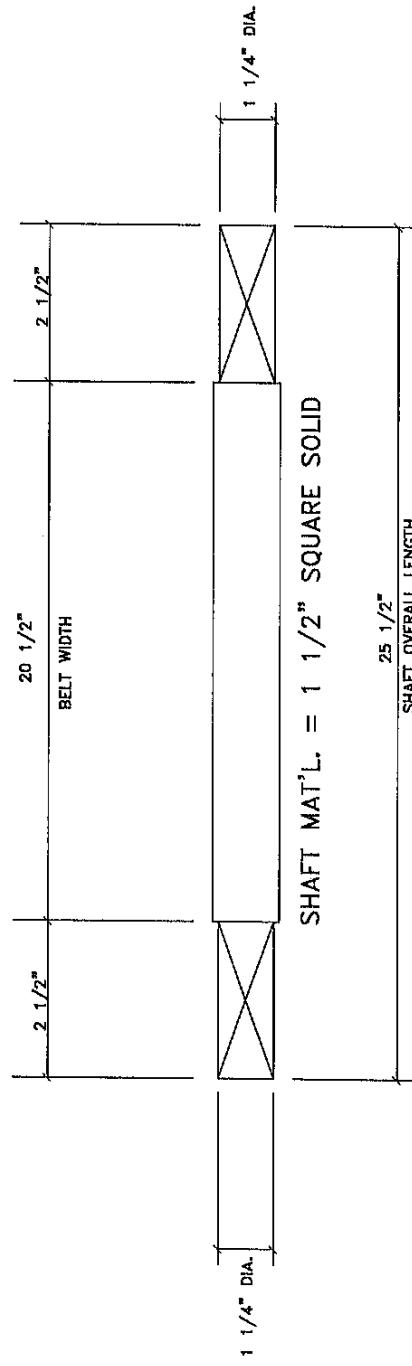
LOCATION : UNION SPRING, AL

DATE : 10/20/2025

MATERIAL : 1303 SS

DEALER : KYLE WRIGHT

SHOP CHECKER :



IDLE SHAFT DETAIL QTY. 1 REQ'D.

## STD. 1 1/2" SQUARE SOLID SHAFT

JOB NUMBER : C121241-C-27

CUSTOMER : WAYNE FARMS

LOCATION : UNION SPRING, AL

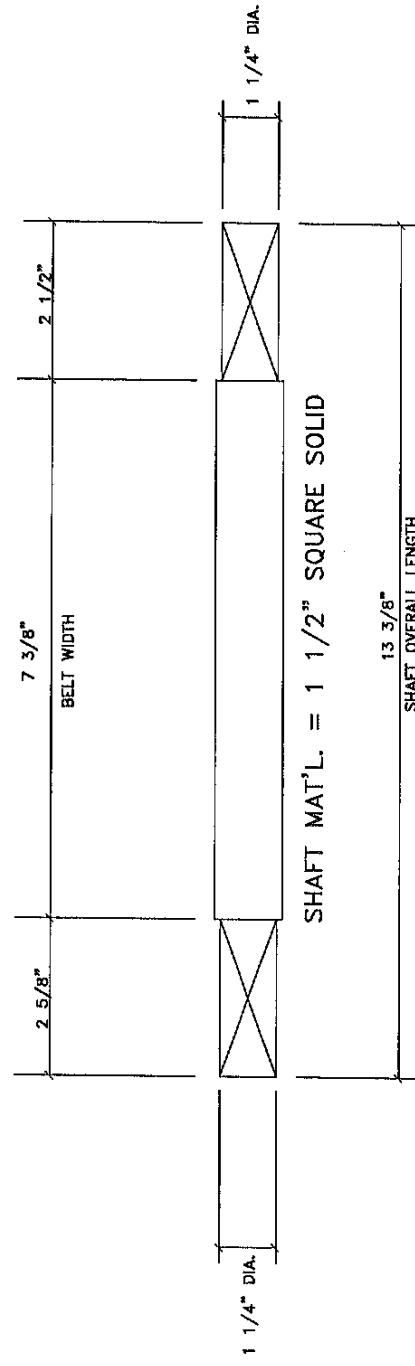
## FORM DRAWING ONLY, THIS IS NOT TO SCALE !

DATE : 10/20/2025

MATERIAL : T303 SS

DETAILER : KYLE WRIGHT

SHOP CHECKER :

IDLE SHAFT DETAIL QTY. 2 REQ'D.

JOB NAME

# Wayne Farms

**JOB NUMBER**

121241-C-27

## **MATERIAL SIZE**

## I X I I G A Tubing