

EQUIPMENT SPEC SHEET



NAME & LOCATION	WAYNE FARMS	UNION SPRING, AL	CUSTOMER NUMBER	C121241
ITEM NUMBER	C-59	ITEM SERIAL NUMBER	C121241-C-59	
ENGINEER	GARY CAMBRON	SALESMAN	HEATH MORROW	
EQUIPMENT TYPE	OH BONELESS DARK MEAT TRANSFER CONVEYOR			CAD TECH DETAILER KYLE HANCOCK
1 BELT MANUF.	INTRALOX	2 SERIES	800S	
4 BELT LENGTH	27"	5 BELT COLOR	WHITE	
7 FRICTION SPACING	N/A	8 BELT INDENT	N/A	
10 BELT WIDTH	12"	11 WEARSTRIP	1"X1-1/2" UHMW	
13 BELT FLIGHTS	NO	14 FLIGHT HEIGHT	N/A	
16 FLIGHT CENTERS	N/A	17 FLIGHT INDENT	N/A	
19 T.O.B. INFEED	CEILING HUNG	20 T.O.B. DISCHARGE	CEILING HUNG	
21 IDLE SPROCKET	8 TOOTH	22 PITCH DIAMETER	5.2" PD	
24 DRIVE SPROCKET	8 TOOTH	25 PITCH DIAMETER	5.2" PD	
27 SPROCKETS @ DRV	3	28 SPROCKETS @ IDLE	3	
30 BELT WASHER	YES	31 DRIP PAN	YES	
33 DRIVE SIDE	LEFT	34 DRIVE TYPE	EXTREME DUTY	
36 MOTOR	STERLING	37 HORSEPOWER	1 HP	
39 GEARBOX	K343	40 RATIO	32:1	
42 EQUIP. MAT.	1/4" SS	43 LEGS	CEILING HUNG	
		44 TAKE UP	CATENARY SAG	

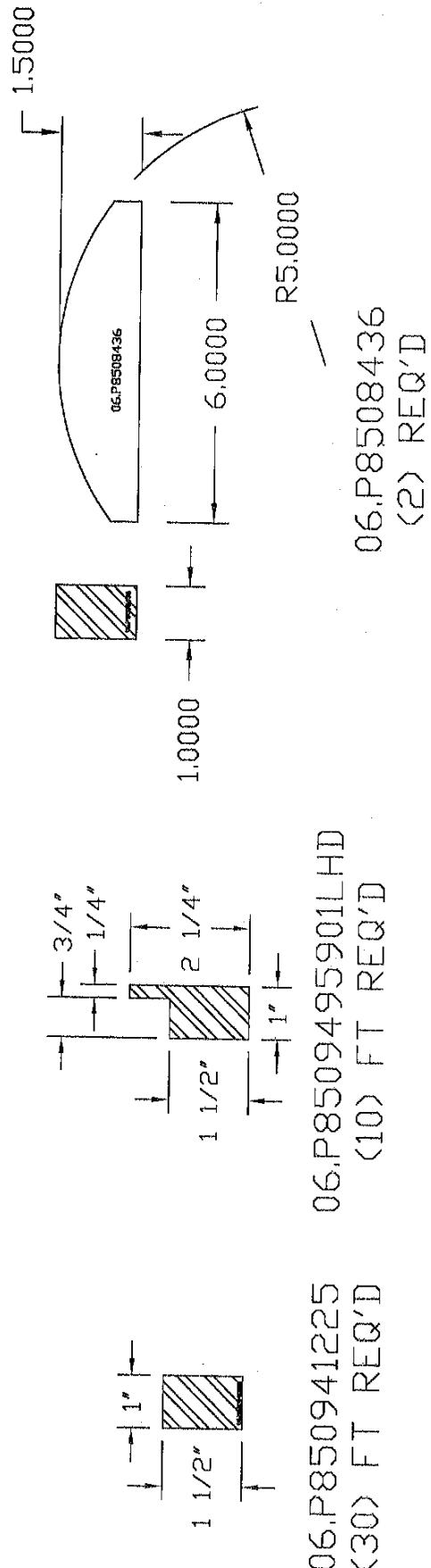
PARTS and or MATERIAL UNIQUE TO THIS ITEM(S) / SPECIAL DESIGN SPECS (Please explain)

SAFETY LABELS AND E-STOPS TO BE LOCATED AS SHOWN.

THIS ITEM GETS A DRIVE RESTRAINT KIT

ETCHED METAL SAFETY LABELS.

WILL HAVE DIVERTER CHUTE X24 MOUNTED TO THIS ITEM



06.P850941225
(30) FT REQ'D

06.P8509495901LHD
(10) FT REQ'D

06.P8508436
(2) REQ'D

STD. 1 1/2" SQUARE SOLID SHAFT

FORM DRAWING ONLY, THIS IS NOT TO SCALE !

JOB NUMBER : C121241-C-59
 CUSTOMER : WAYNE FARMS
 LOCATION : UNION SPRINGS, AL

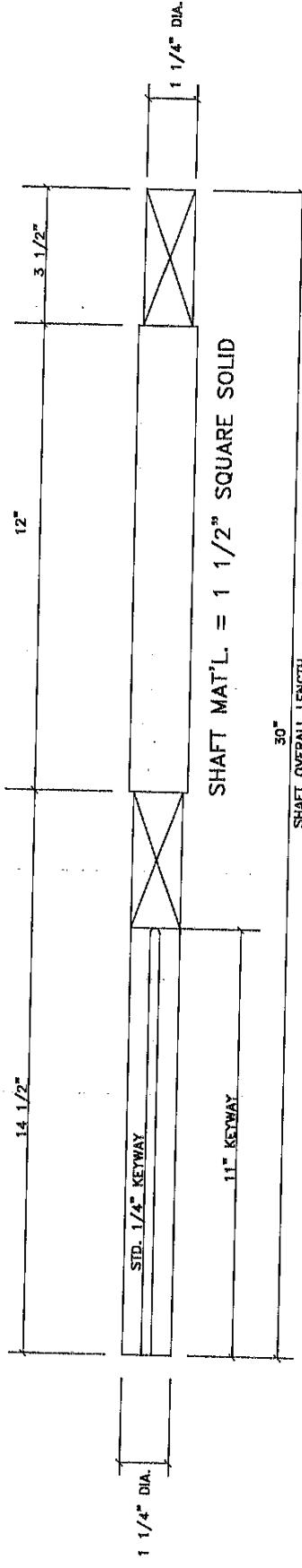
DATE : 10/3/2025

MATERIAL : TS03 SS

DETAILER : KYLE HANCOCK

SHOP CHECKER :

THIS IS A PART NUMBERED SHAFT*

DRIVE SHAFT DETAIL QTY. 1 REQ'D.

THIS IS A PART NUMBERED ITEM

STD. 1 1/2" SQUARE SOLID SHAFT

FORM DRAWING ONLY, THIS IS NOT TO SCALE !

JOB NUMBER :	C121241-C-59
CUSTOMER :	WAYNE FARMS
LOCATION :	UNION SPRINGS, AL

DATE : 10/3/2025

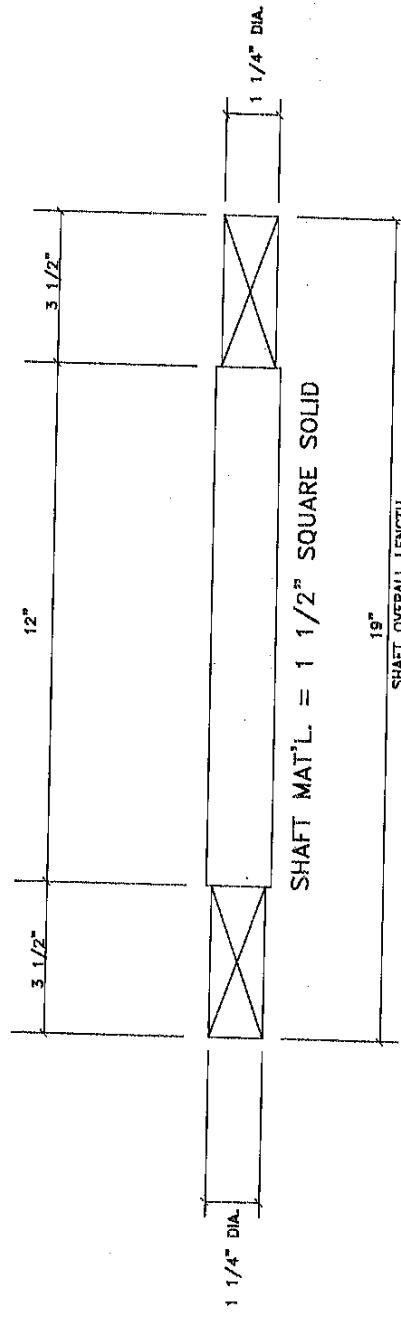
DETAILER : KYLE HANCOCK

MATERIAL : TS03 SS

SHOP CHECKER : _____

THIS IS A PART NUMBERED SHAFT

THIS IS A PART NUMBERED ITEM



BLOCK: 12-15 SQ ED

IDLE SHAFT DETAIL QTY. 1 REQ'D.

STD. 1 1/2" SQUARE SOLID SHAFT



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Work Order ID	Part ID	Release	Want Date	Start Date	Finish Date	Qty	Drawing ID/Rev Engineer
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121241-C-59/S DFM500S12 5/21/2025 11/14/2025 1.00



Drawing Rev:

D&F STRAIGHT CONVEYOR 12"

DENICE

Order ID:
Part ID: Customer: Ship To:

Shop Resources Type	Seq#	End Qty	Start Qty	Setup Hrs	Run Hrs	Start Date	Finish Date	Drawing ID/Rev
ENGINEERING	10	1.00	1.00	0.00	0.00			
ENGINEERING								



LASER SHOP 20 1.00 1.00 0.00 0.00



SHOP1 30 1.00 1.00 0.00 0.00



Part ID/Sub ID	Piece#	Date Reqd	Unit Of Measur	Qty Reqd	Qty Due	Issue
01.S101 3/16" PLATE SS 48X120	10	5/21/2025	4X10	0.00	0.00	
01.S104	20	5/21/2025	5X10	0.00	0.00	



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	3/16" PLATE SS 60X120						
	01.S108 1/4" PLATE SS 48X120		30 5/21/2025	4X10		0.00	0.00 _____
	01.S111 1/4" PLATE SS 60X120		40 5/21/2025	5X10		0.00	0.00 _____
	01.S127 12GA SHEET SS 48X120		90 5/21/2025	4X10		0.00	0.00 _____
	01.S129 12GA SHEET SS 60X120		100 5/21/2025	5X10		0.00	0.00 _____
	05.T802 TUBING SS 1"SQ X 16GA		280 5/21/2025	FT		0.00	0.00 _____
	05.T804 TUBING SS 1"SQ X 11GA		290 5/21/2025	FT		0.00	0.00 _____
	30.40706 COUPLING SS 3/8"		330 5/21/2025	EA		1.00	1.00 _____
	S00024 TUBING END CAP - 1" SQ X 12 GA		340 5/21/2025	EA		1.00	1.00 _____
SHOP2	40	1.00	1.00	0.00	0.00		
SHOP2							



SHOP3
SHOP3



Part ID/Sub ID	Piece#	Date Reqd	Unit Of Measur	Qty Reqd	Qty Due	Issue
02.SB402 SQUARE BAR 1/4" SS		10 5/21/2025	FT	0.00	0.00	_____



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FOR GEARBOXES							
	06.S0415	20	5/21/2025	EA		2.00	2.00 _____
	BELT WASH 12" SPLASH SHIELD STD 304						
	S00421A	60	5/21/2025	EA		1.00	1.00 _____
	DRIVE DRIP PAN 30" X 11" (FOR NORDISTOBER GEARBOXES)						
	06.S00421HA	80	5/21/2025	EA		2.00	2.00 _____
	SS DRIP PAN HANGER 1"W FLAT BAR W/ 7/16"H* 1"W FLAT BAR WITH 7/16" HOLE 6.75" OVERAL LENGTH						
	06.DRK	90	5/21/2025	EA		1.00	1.00 _____
	DRIVE RESTRAINT KIT						
UHMW PARTS	60	1.00	1.00	0.00	0.00		
UHMW PARTS							



Part ID/Sub ID	Piece#	Date Reqd	Unit Of Measur	Qty Reqd	Qty Due	Issue
06.P850941225	40	5/21/2025	FT	30.00	30.00	_____
UHMW WEARSTRIP 1" X 1-1/2"						
06.P8509495901LHD	50	5/21/2025	FT	10.00	10.00	_____
UHMW WEARSTRIP L-SHAPE 1"X2-1/4" W/ NOT*						
06.P8508436	60	5/21/2025	EA	2.00	2.00	_____
UHMW SHOE RETURN 6" X 1-1/2" X 1"						

SUB-ASSY 1 70 1.00 1.00 0.00 0.00



SUB-ASSY 2 80 1.00 1.00 0.00 0.00





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FINAL ASSEM 90 1.00 1.00 0.00 0.00
FINALASSEMB



Part ID/Sub ID	Piece#	Date Reqd	Unit Of Measur	Qty Reqd	Qty Due	Issue
BELT - 800S 12" W OPEN HINGE	10	5/21/2025	EA	27.00	27.00	
FLAT TOP WHITE AC W/ WHITE AC RODS						

37.1XI 20 5/21/2025 EA
1HP XTREME 143TC 1800RPM INV DUTY*
STAINLESS STEEL
XTREME
RPM: 1800
FOOT OPTION: FOOTLESS
FRAME: 143TC
ENCLOSURE: TEFC
RATING: INVERTER DUTY
ELECTRICAL: 3 PHASE 460V
ENCAPSULATED: ENCAPSULATED

37.4SJ2 30 5/21/2025 EA
STERLING SS HEL BEVEL SYMMETRICAL 32:1*
STERLING SYMMETRICAL
STAINLESS STEEL SMOOTH BODY
403 HELICAL BEVEL
32:1 31.539:1 (EXACT)
140TC
W/ TORQUE ARM

37.SSK04125U 40 5/21/2025 EA
SYMMETRICAL BUSHING 1-1/4" FOR SSK04 HE*
SSK04-1.250UTBK



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STAINLESS STEEL							
1-1/4" SYMMETRICAL BUSHING KIT FOR SIZE SSK04 HELICAL BEVEL							
31.2808		50	5/21/2025	EA		6.00	6.00 _____
SPROCKET 800S 8T 1.5"SB 5.2"PD* PART #S3D8 G5CPE7 NG EZ CLEAN MOLDED SPROCKET							
15.142		60	5/21/2025	EA		1.00	1.00 _____
SANITARY 2" SS ROLL TYPE FERRULE							
31.91121		70	5/21/2025	EA		8.00	8.00 _____
RETAINER SNAP RING 1.5" SS* (SH-206SS)							
95.0141902P		90	5/21/2025	EA		4.00	4.00 _____
SPRAY NOZZLE 1/4 F8004-LN PLASTIC* ADDITIONAL PARTS REQ'D #S00202 & #06.S0415 NATURAL PVDF							
BEARING ASSEMBLY		100	5/21/2025			0.00	0.00 _____
35.UCF207.20		110	5/21/2025	EA		4.00	4.00 _____
KML 1-1/4" SS BEARING 4-BOLT FLG							
10.1010724		120	5/21/2025	EA		16.00	16.00 _____
HHC/SCREW 7/16-14 X 1-1/2" SS							
10.10407		130	5/21/2025	EA		16.00	16.00 _____
FLAT WASHER 7/16" SS NON-TAXABLE							
10.10507		140	5/21/2025	EA		16.00	16.00 _____
HEX LOCK NUT 7/16"-14 SS							
06.207.4-BOLT		150	5/21/2025	EA		3.00	3.00 _____
SS BEARING COVER FITS 207 HOUSING 1-1/4* STAINLESS STEEL BEARING COVER, 4-BOLT PATTERN FOR FLANGE STYLE BEARING FITS 207 HOUSING FOR 1-1/4", 1-3/8", 1-7/16" AND 1-5/16" (THIS IS A CLOSED COVER.)							
06.BG1.25-4HOLE		160	5/21/2025	EA		4.00	4.00 _____



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	SS BEARING GUARD 1.25" 4-HOLE* STAINLESS STEEL (12 GAUGE) BEARING GUARD FOR 1-1/4" 4-HOLE BRG	170	5/21/2025			0.00	0.00 _____
	STABILIZER / TORQUE ARM ASSEMBLY -						
	37.207-UNI STABILIZER BRACKET UNIVERSAL FITS 207* UNIVERSAL FITS 207 HOUSING FOR 1-1/4" OR 1-7/16" SHAFT	180	5/21/2025	EA		1.00	1.00 _____
	06.207-GBC343L SS K343 SYMM/TLOCK GEARBOX COVER (LEFT)* 06.207-GBC343L SS K343 SYMMETRICAL / TAPER LOCK GEARBOX COVER (LEFT)* LEFT HAND HORIZONTAL MOUNTING ORIENTATION	190	5/21/2025	EA		1.00	1.00 _____
	10.1010616 HHC/SCREW 3/8-16 X 1" SS FASTENAL P/N 1170105 (NON-TAXABLE)	200	5/21/2025	EA		4.00	4.00 _____
	10.10306 LOCK WASHER 3/8" SS NON-TAXABLE	210	5/21/2025	EA		4.00	4.00 _____
	10.10507 HEX LOCK NUT 7/16"-14 SS	220	5/21/2025	EA		1.00	1.00 _____
	10.1010750 HHC/SCREW 7/16 X 3" SS	230	5/21/2025	EA		1.00	1.00 _____
	10.10407 FLAT WASHER 7/16" SS NON-TAXABLE	240	5/21/2025	EA		3.00	3.00 _____
	10.10307 LOCK WASHER 7/16" SS NON-TAXABLE	250	5/21/2025	EA		2.00	2.00 _____
	D & F STANDARD ESTOP -	260	5/21/2025			0.00	0.00 _____



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	45.800F1YP1 ALLEN BRADLEY E-STOP STATION	270	5/21/2025	EA		2.00	2.00 _____
	10.1080808 SOCKET CAP SCREW 8-32 X 1/2" SS* 8C50KCS3	280	5/21/2025	EA		8.00	8.00 _____
	10.10808N NYLON LOCK NUT 8-32 SS* 8CNNE3	290	5/21/2025	EA		8.00	8.00 _____
	MISCELLANEOUS -	300	5/21/2025			0.00	0.00 _____
	10.1011013 HH LAG SCREW SS 1/4 X 1" NON TAXABLE	310	5/21/2025	EA		4.00	4.00 _____
	10.1010824 HHC/SCREW 1/2-13 X 1-1/2"SS NON-TAXABLE	610	5/21/2025	EA		4.00	4.00 _____
	10.10508 HEX LOCK NUT 1/2" -13 SS	640	5/21/2025	EA		4.00	4.00 _____
SHIPPING	100	1.00		1.00	0.00	0.00	
SHIPPING							



OS
MACHINE 110 1.00 1.00 0.00 0.00



Part ID/Sub ID	Piece#	Date Reqd	Unit Of Measur	Qty Reqd	Qty Due	Issue
06.DS1215-1.25		40	5/21/2025 EA	1.00	1.00	_____



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Work Order ID	Part ID	Release	WantDate	Start Date	Finish Date	Qty	Drawing ID/Rev Engineer
SHAFT 12" DRIVE WITH 1-1/4 JOURNAL							
	06.IS1215-1.25		80 5/21/2025	EA		1.00	1.00
	SHAFT 12" IDLE WITH 1-1/4 JOURNAL						



REWORK-S	120	1.00	1.00	0.00	0.00
REWORK-S					



REWORK-E	130	1.00	1.00	0.00	0.00
REWORK-E					





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121241-X-24/S DFC378 5/21/2025 11/14/2025 1.00



Drawing Rev:

CHUTE
12 GA CHUTE
> ?'W X ?"L X ?'SIDES WENDY

Order ID:
Part ID:

Customer:

Ship To:

Shop Resources Type	Seq#	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/Rev
ENGINEERING	10	1.00	1.00	0.00	0.00		
ENGINEERING							



LASER SHOP 20 1.00 1.00 0.00 0.00



SHOP1 30 1.00 1.00 0.00 0.00



Part ID/Sub ID	Piece#	Date Reqd	Unit Of Measur	Qty Reqd	Qty Due	Issue
01.S127 12GA SHEET SS 48X120		10 5/21/2025	4X10	0.00	0.00	



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	01.S126 12GA SHEET SS 48X96	20	5/21/2025	4X8		0.00	0.00 _____
	01.S129 12GA SHEET SS 60X120	30	5/21/2025	5X10		0.00	0.00 _____
	01.S101 3/16" PLATE SS 48X120	40	5/21/2025	4X10		0.00	0.00 _____
	01.S104 3/16" PLATE SS 60X120	50	5/21/2025	5X10		0.00	0.00 _____
	02.RR208 ROUND ROD 3/4" 304 SS	60	5/21/2025	FT		0.00	0.00 _____
	02.RR206 ROUND ROD 1/2" SS	70	5/21/2025	FT		0.00	0.00 _____
	03.FB522 FLAT BAR 2" X 1/4" SS	80	5/21/2025	FT		0.00	0.00 _____
	03.FB520 FLAT BAR 1-1/2" X 1/4" SS	90	5/21/2025	FT		0.00	0.00 _____
	03.FB518 FLAT BAR 1" X 1/4" SS	100	5/21/2025	FT		0.00	0.00 _____
	03.FB506 FLAT BAR 2" X 3/16" SS	110	5/21/2025	FT		0.00	0.00 _____
	03.FB504 FLAT BAR 1-1/2" X 3/16" SS	120	5/21/2025	FT		0.00	0.00 _____
	03.FB502 FLAT BAR 1" X 3/16" SS	130	5/21/2025	FT		0.00	0.00 _____
	02.BSR212 BEARING SIZE ROD 1" SS	140	5/21/2025	FT		0.00	0.00 _____
SHOP2	40	1.00	1.00	0.00	0.00		
SHOP2							



Part ID/Sub ID	Piece#	Date Reqd	Unit Of Measur	Qty Reqd	Qty Due	Issue
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	10.1010616 HHC/SCREW 3/8-16 X 1" SS FASTENAL P/N 1170105 (NON-TAXABLE)		10 5/21/2025	EA		4.00	4.00 _____
FINAL ASSEM FINALASSEMB	60	1.00	1.00	0.00	0.00		



Part ID/Sub ID	Piece#	Date Reqd	Unit Of Measur	Qty Reqd	Qty Due	Issue
30.40206C NIPPLE SS 3/8" CLOSE		10 5/21/2025	EA	1.00	1.00	_____
36.1F29878 MALE QUICK DISCONNECT P-361 3/8"		20 5/21/2025	EA	1.00	1.00	_____
36.1F18083 SMC 3/8" FILTER REGULATOR LUBRICATOR* MI#774X00205		30 5/21/2025	EA	1.00	1.00	_____
30.40706 COUPLING SS 3/8"		40 5/21/2025	EA	1.00	1.00	_____
36.KQ2L1136S SMC 3/8" TUBE X 3/8" MP KQ2L1136S 90D		50 5/21/2025	EA	9.00	9.00	_____
36.TIUB11BUL33 SMC 3/8" SOLID BLUE TUBING TIUB11		60 5/21/2025	FT	10.00	10.00	_____
36.1F24522 MUFFLER SPD/CONTROL ASP-3SC*		70 5/21/2025	EA	4.00	4.00	_____
36.08120 CONTROL HAND VALVE SPRING LOADED, PNEU* K81EA00-KC0-KL2 (603F33923)		80 5/21/2025	EA	1.00	1.00	_____
36.KQ2L1135S SMC 3/8" TUBE X 1/4 MP KQ2L11-35S 90D DEPENDS ON PORTS OF CYLINDER		90 5/21/2025	EA	2.00	2.00	_____
99.J8008A SS FEMALE ROD EYE 7/16-20 THREAD		100 5/21/2025	EA	1.00	1.00	_____



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	99.NCA1B250300	110	5/21/2025	EA		1.00	1.00 _____
	CYLINDER SMC 2.5" BORE 3" STROKE*						
	NCA1B250-0300 TIE ROD 7/16-20 THREAD						
	99.P573421	120	5/21/2025	EA		1.00	1.00 _____
	P57342-K0001 MP4 EYE KIT						
	REXROTH #R432013377						
	35.UCFL205.16	130	5/21/2025	EA		2.00	2.00 _____
	KML 1" SS BEARING 2-BOLT FLG						
	47.020108	140	5/21/2025	EA		5.00	5.00 _____
	SET COLLAR 1/2" SC-0500-SS						
	21.16B160	150	5/21/2025	FT		0.00	0.00 _____
	CHAIN LONG LINK SS 3/16" CONAGRA NATCH						
	10.1010624	160	5/21/2025	EA		4.00	4.00 _____
	HHC/SCREW 3/8-16 X 1-1/2" SS						
	10.10506	170	5/21/2025	EA		4.00	4.00 _____
	HEX NYLON LOCK NUT 3/8"-16 SS						
	36.1X30826	180	5/21/2025	EA		1.00	1.00 _____
	CERAMIC VALVE R432006435 (120V)*						
	VENDOR PART PROGRESSION: GS10061-2440 > GT10061-2440 > R432006435						
	36.1F30703	200	5/21/2025	EA		1.00	1.00 _____
	SOLENOID CONNECT NO LIGHT P69390						
	47.02116	210	5/21/2025	EA		2.00	2.00 _____
	SET COLLAR 1" SS						
	S00425	220	5/21/2025	EA		4.00	4.00 _____
	SPACER 1/4" X 3/4" X 5/16"ID						
	10.103	230	5/21/2025	EA		4.00	4.00 _____
	BOLT 5/16-24 X 1-1/4" SS						
	10.1010416	240	5/21/2025	EA		6.00	6.00 _____
	HHC/SCREW 1/4-20 X 1" SS						
	10.1010428	250	5/21/2025	EA		6.00	6.00 _____
	HHC/SCREW 1/4-20 X 1-3/4" SS						



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10.10504	260	5/21/2025	EA			8.00	8.00 _____
HEX NYLON LOCK NUT 1/4"-20 SS NON-TAXABLE							
36.1X30646	270	5/21/2025	EA			1.00	1.00 _____
SUB BASE P68975 *							
REXROTH #R432036353							
SHIPPING	70	1.00	1.00	0.00	0.00		
SHIPPING							



REWORK-S 90 1.00 1.00 0.00 0.00



REWORK-E 100 1.00 1.00 0.00 0.00



REWORK-P 110 1.00 1.00 0.00 0.00



JOB NAME

NAME Wayne - Union Spring JOB
MATERIAL SIZE

JOB NUMBER

MATERIAL SIZE

121241-C-59