

# EQUIPMENT SPEC SHEET



NAME & LOCATION	WAYNE FARMS	UNION SPRING, AL	CUSTOMER NUMBER	C121241
ITEM NUMBER	C-41	ITEM SERIAL NUMBER	C121241-C-41	
ENGINEER	GARY CAMBRON	SALESMAN	HEATH MORROW	
EQUIPMENT TYPE	BONELESS BREAST INCLINE CONV			CAD TECH DETAILER
<b>1</b> BELT MANUF.	INTRALOX	<b>2</b> SERIES	800S	
<b>3</b> BELT LENGTH	36'	<b>4</b> BELT COLOR	WHITE	
<b>5</b> FRICTION SPACING	N/A	<b>6</b> BELT INDENT	N/A	
<b>7</b> BELT WIDTH	12"	<b>8</b> WEARSTRIP	1"X1-1/2" UHMW	
<b>9</b> BELT FLIGHTS	YES	<b>10</b> FLIGHT HEIGHT	4"	
<b>11</b> FLIGHT CENTERS	12"	<b>12</b> FLIGHT INDENT	1.3"	
<b>13</b> T.O.B. INFED	18"	<b>14</b> T.O.B. DISCHARGE	122"	
<b>15</b> IDLE SPROCKET	8 TOOTH	<b>16</b> PITCH DIAMETER	5.2" PD	
<b>17</b> DRIVE SPROCKET	8 TOOTH	<b>18</b> PITCH DIAMETER	5.2" PD	
<b>19</b> SPROCKETS @ DRV	3	<b>20</b> SPROCKETS @ IDLE	3	
<b>21</b> BELT WASHER	YES	<b>22</b> DRIP PAN	YES	
<b>23</b> DRIVE SIDE	RIGHT	<b>24</b> DRIVE TYPE	EXTREME DUTY	
<b>25</b> MOTOR	STERLING	<b>26</b> HORSEPOWER	<del>1/2 HP</del> 1HP	
<b>27</b> GEARBOX	K343 TAPER	<b>28</b> RATIO	32:1	
<b>29</b> EQUIP. MAT.	1/4" SS	<b>30</b> LEGS	2" ANGLE	
		<b>31</b>		
		<b>32</b>		
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		<b>44</b>		

PARTS and or MATERIAL UNIQUE TO THIS ITEM(S) / SPECIAL DESIGN SPECS (Please explain)

SAFETY LABELS AND E-STOPS TO BE LOCATED AS SHOWN.

THIS ITEM GETS A DRIVE RESTRAINT KIT

USES ETCHED SAFETY LABELS.



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						Engineer	

121241-C-41/S DFM500I12 5/21/2025 11/14/2025 1.00



Drawing Rev:

D&F INCLINE CONVEYOR 12" WI

DENICE

Order ID: Customer: Ship To:  
Part ID:

Shop Resources Type	Seq#	End Qty	Start Qty	Setup Hrs	Run Hrs	Start Date	Finish Date	Drawing ID/Rev
ENGINEERING	10	1.00	1.00	0.00	0.00			
ENGINEERING								



LASER SHOP 20 1.00 1.00 0.00 0.00  
LASER SHOP



SHOP1 30 1.00 1.00 0.00 0.00  
SHOP1



Part ID/Sub ID	Piece#	Date Reqd	Unit Of Measur	Qty Reqd	Qty Due	Issue
01.S101 3/16" PLATE SS 48X120	10	5/21/2025	4X10	0.00	0.00	
01.S104	20	5/21/2025	5X10	0.00	0.00	



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3/16" PLATE SS 60X120							
	01.S108 1/4" PLATE SS 48X120		30 5/21/2025	4X10		0.00	0.00 _____
	01.S111 1/4" PLATE SS 60X120		40 5/21/2025	5X10		0.00	0.00 _____
	01.S127 12GA SHEET SS 48X120		90 5/21/2025	4X10		0.00	0.00 _____
	01.S129 12GA SHEET SS 60X120		100 5/21/2025	5X10		0.00	0.00 _____
	02.RR206 ROUND ROD 1/2" SS		130 5/21/2025	FT		0.00	0.00 _____
	02.RR208 ROUND ROD 3/4" 304 SS		140 5/21/2025	FT		0.00	0.00 _____
	03.A612 ANGLE IRON 2" X 2" X 1/4" SS		200 5/21/2025	FT		0.00	0.00 _____
	05.T802 TUBING SS 1"SQ X 16GA		280 5/21/2025	FT		0.00	0.00 _____
	05.T804 TUBING SS 1"SQ X 11GA		290 5/21/2025	FT		0.00	0.00 _____
	30.40706 COUPLING SS 3/8"		330 5/21/2025	EA		0.00	0.00 _____
	S00024 TUBING END CAP - 1" SQ X 12 GA		340 5/21/2025	EA		1.00	1.00 _____
SHOP2	40	1.00	1.00	0.00	0.00		
SHOP2							



Part ID/Sub ID	Piece#	Date Reqd	Unit Of Measur	Qty Reqd	Qty Due	Issue
06.S00070 LEG INSERT 1-1/2"X 1-1/2" X 1/2"*		10 5/21/2025	EA	4.00	4.00	_____
3/4" THDS.						



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	06.S0421	80	5/21/2025	EA		4.00	4.00 _____
	SLIDE QUICK CONNECT TAKEUP 4 FT REQ'D (AMW) 7/16" SQUARE BAR QTY. OF (4) REQ'D PER ASSY						
	06.S0411	90	5/21/2025	EA		0.00	0.00 _____
	CONE LINE BRACKET PIN 3/8" FOR SINGLE & DOUBLE BRACKETS (LOW PROFILE, TO HOLD DOWN PLASTIC BUT BE REMOVABLE) PIN 3/8"DX3/4"L						
SHOP3	50	1.00	1.00	0.00	0.00		
SHOP3							



Part ID/Sub ID	Piece#	Date Reqd	Unit Of Measur	Qty Reqd	Qty Due	Issue
02.SB402		10	5/21/2025	FT	0.00	0.00 _____
SQUARE BAR 1/4" SS FOR GEARBOXES						
06.S0415		20	5/21/2025	EA	2.00	2.00 _____
BELT WASH 12" SPLASH SHIELD STD 304						
S00206		30	5/21/2025	EA	0.00	0.00 _____
GEAR BOX 262 MOUNTING BRACKET*						
S00231		40	5/21/2025	EA	0.00	0.00 _____
CONVEYOR INCLINE RETURN HOLD DOWN BRKT*						
HOLD DOWN SHOE FOR INCLINE CONVEYORS ONLY!!!!!!						
USE (1) HOLD DOWN ON BELTS 12"W OR LESS						
USE (2) HOLD DOWN ON BELTS 12"W TO 18"W						
USE (3) HOLD DOWN ON BELTS 18"W OR GREATER						
(ADD ONE FOR EVERY 6" OF BELT WIDTH)						
S00371-S		50	5/21/2025	EA	4.00	4.00 _____
LEG ADJUSTER 9"X3/4" ATR W/SS PAD 10GA*						
SWIVEL TYPE						
S00421A		60	5/21/2025	EA	1.00	1.00 _____
DRIVE DRIP PAN 30" X 11"						
(FOR NORD\STOBER GEARBOXES)						



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	S00400	70	5/21/2025	EA		0.00	0.00 _____
	UHMW JOINT BRACKET 12GA (4) 5/16" HOLES						
	06.S00421HA	80	5/21/2025	EA		2.00	2.00 _____
	SS DRIP PAN HANGER 1"W FLAT BAR W/ 7/16"H* 1"W FLAT BAR WITH 7/16" HOLE 6.75" OVERAL LENGTH						
UHMW PARTS	60	1.00	1.00	0.00	0.00		
UHMW PARTS							



Part ID/Sub ID	Piece#	Date Reqd	Unit Of Measur	Qty Reqd	Qty Due	Issue
06.P850941225	10	5/21/2025	FT	30.00	30.00	_____
UHMW WEARSTRIP 1" X 1-1/2"						
06.P8509495901LHD	20	5/21/2025	FT	20.00	20.00	_____
UHMW WEARSTRIP L-SHAPE 1"X2-1/4" W/ NOT* 3/4" x 3/4" NOTCH						
UHMW INDENT SEE PRINT		30	5/21/2025	20.00	20.00	_____
UHMW INDENT LWR RAD (1) LH & (1) RH SEE PRINT		40	5/21/2025	2.00	2.00	_____
UHMW INDENT UPR RAD SEE PRINT		50	5/21/2025	2.00	2.00	_____
UHMW CTR CWAY LWR RAD SEE PRINT		60	5/21/2025	3.00	3.00	_____
		70	5/21/2025	3.00	3.00	_____



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UHMW CTR CWAY UPR RAD  
SEE PRINT

80 5/21/2025  
UHMW L-SHAPED RWAY LWR RAD  
(1) LH & (1) RH  
SEE PRINT

90 5/21/2025  
UHMW L-SHAPED RWAY UPR RAD  
(1) LH & (1) RH  
SEE PRINT

SUB-ASSY 1 70 1.00 1.00 0.00 0.00  
SUB-ASSY 1



SUB-ASSY 2 80 1.00 1.00 0.00 0.00  
SUB-ASSY 2



FINAL ASSEM 90 1.00 1.00 0.00 0.00  
FINALASSEMB



Part ID/Sub ID	Piece#	Date Reqd	Unit Of Measur	Qty Reqd	Qty Due	Issue
BELT - 12"W 800S OH FT AC WHITE W/ WHITE AC RODS 4IN SCOOP FLIGHTS ON 12" CENTERS, 1.3" IND	10	5/21/2025		36.00	36.00	



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	37.1XI	20	5/21/2025	EA		1.00	1.00 _____
	1HP XTREME 143TC 1800RPM INV DUTY*						
	STAINLESS STEEL						
	XTREME						
	RPM: 1800						
	FOOT OPTION: FOOTLESS						
	FRAME: 143TC						
	ENCLOSURE: TEFC						
	RATING: INVERTER DUTY						
	ELECTRICAL: 3 PHASE 460V						
	ENCAPSULATED: ENCAPSULATED						
	37.4SJ2	30	5/21/2025	EA		1.00	1.00 _____
	STERLING SS HEL BEVEL SYMMETRICAL 32:1*						
	STERLING SYMMETRICAL						
	STAINLESS STEEL SMOOTH BODY						
	403 HELICAL BEVEL						
	32:1 31.539:1 (EXACT)						
	140TC						
	W/ TORQUE ARM						
	37.SSK0410U	40	5/21/2025	EA		0.00	0.00 _____
	SYMMETRICAL BUSHING 1" FOR SSK04 HE*						
	SSK04-1.00UBKT						
	STAINLESS STEEL						
	1" SYMMETRICAL BUSHING KIT FOR						
	SIZE SSK04 HELICAL BEVEL						
	37.SSK04125U	50	5/21/2025	EA		1.00	1.00 _____
	SYMMETRICAL BUSHING 1-1/4" FOR SSK04 HE*						
	SSK04-1.250UTBK						
	STAINLESS STEEL						
	1-1/4" SYMMETRICAL BUSHING KIT FOR						
	SIZE SSK04 HELICAL BEVEL						
	37.SSK2415U	60	5/21/2025	EA		0.00	0.00 _____
	SYMMETRICAL BUSHING 1-1/2" FOR SSK34 HE*						
	SSK24-1.500UTBK						
	STAINLESS STEEL						
	1-1/2" SYMMETRICAL BUSHING KIT FOR						
	SIZE SSK34 HELICAL BEVEL						
	37.SSK3620U	70	5/21/2025	EA		0.00	0.00 _____
	SYMMETRICAL BUSHING 2" FOR SSK36 HE*						



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	SSK36-2.00UTBK STAINLESS STEEL 2" SYMMETRICAL BUSHING KIT FOR SIZE SSK36 HELICAL BEVEL						
	31.2808 SPROCKET 800S 8T 1.5"SB 5.2"PD* PART #S3D8 G5CPE7 NG EZ CLEAN MOLDED SPROCKET	80	5/21/2025	EA		6.00	6.00 _____
	SET COLLARS		90	5/21/2025		0.00	0.00 _____
	15.142 SANITARY 2" SS ROLL TYPE FERRULE	100	5/21/2025	EA		1.00	1.00 _____
	31.91121 RETAINER SNAP RING 1.5" SS* (SH-206SS)	110	5/21/2025	EA		8.00	8.00 _____
	06.P40810 BRASS TAKE UP 5/8-11 W/SS NUT	120	5/21/2025	EA		2.00	2.00 _____
	95.0141902P SPRAY NOZZLE 1/4 F8004-LN PLASTIC* ADDITIONAL PARTS REQ'D #S00202 & #06.S0415 NATURAL PVDF	130	5/21/2025	EA		4.00	4.00 _____
	BEARING ASSEMBLY		140	5/21/2025		0.00	0.00 _____
	35.UCF207.20 KML 1-1/4" SS BEARING 4-BOLT FLG	160	5/21/2025	EA		4.00	4.00 _____
	10.1010724 HHC/SCREW 7/16-14 X 1-1/2" SS	200	5/21/2025	EA		16.00	16.00 _____
	10.10407 FLAT WASHER 7/16" SS NON-TAXABLE	210	5/21/2025	EA		16.00	16.00 _____
	10.10507 HEX LOCK NUT 7/16"-14 SS	220	5/21/2025	EA		16.00	16.00 _____



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	06.207.4-BOLT	440	5/21/2025	EA		3.00	3.00 _____
	SS BEARING COVER FITS 207 HOUSING 1-1/4"						
	STAINLESS STEEL BEARING COVER, 4-BOLT PATTERN FOR FLANGE STYLE BEARING						
	FITS 207 HOUSING FOR 1-1/4", 1-3/8", 1-7/16" AND 1-5/16"						
	(THIS IS A CLOSED COVER.)						
	06.BG1.25-4HOLE	510	5/21/2025	EA		2.00	2.00 _____
	SS BEARING GUARD 1.25" 4-HOLE*						
	STAINLESS STEEL (12 GAUGE)						
	BEARING GUARD						
	FOR 1-1/4" 4-HOLE BRG						
		540	5/21/2025			0.00	0.00 _____
	STABILIZER / TORQUE ARM ASSEMBLY -						
	37.207-UNI	550	5/21/2025	EA		1.00	1.00 _____
	STABILIZER BRACKET UNIVERSAL FITS 207*						
	UNIVERSAL FITS 207 HOUSING						
	FOR 1-1/4" OR 1-7/16" SHAFT						
	06.207-GBC343R	560	5/21/2025	EA		1.00	1.00 _____
	SS K343 SYMM/TLOCK GEARBOX COVER (RIGHT)*						
	06.207-GBC343R						
	SS K343 SYMMETRICAL / TAPER LOCK GEARBOX COVER (RIGHT)*						
	RIGHT HAND HORIZONTAL MOUNTING ORIENTATION						
	10.10507	600	5/21/2025	EA		1.00	1.00 _____
	HEX LOCK NUT 7/16"-14 SS						
	10.1010750	610	5/21/2025	EA		1.00	1.00 _____
	HHC/SCREW 7/16 X 3" SS						
	10.10407	620	5/21/2025	EA		3.00	3.00 _____
	FLAT WASHER 7/16" SS						
	NON-TAXABLE						
	10.10307	630	5/21/2025	EA		2.00	2.00 _____
	LOCK WASHER 7/16" SS						
	NON-TAXABLE						
		930	5/21/2025			0.00	0.00 _____
	D & F STANDADRD ESTOP -						



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	45.800F1YP1	940	5/21/2025	EA		2.00	2.00 _____
	ALLEN BRADLEY E-STOP STATION						
	10.1080808	950	5/21/2025	EA		8.00	8.00 _____
	SOCKET CAP SCREW 8-32 X 1/2" SS*						
	8C50KCS3						
	10.10808N	960	5/21/2025	EA		8.00	8.00 _____
	NYLON LOCK NUT 8-32 SS*						
	8CNNE3						
		1400	5/21/2025			0.00	0.00 _____
	MISCELLANEOUS -						
	10.1011013	1410	5/21/2025	EA		2.00	2.00 _____
	HH LAG SCREW SS 1/4 X 1"						
	NON TAXABLE						
	10.1060432	1430	5/21/2025	EA		50.00	50.00 _____
	MACH SCREW 1/4"- 20 X 2" SS*						
	PHILLIPS FLAT HEAD #72718						
	10.10504	1510	5/21/2025	EA		50.00	50.00 _____
	HEX NYLON LOCK NUT 1/4"-20 SS						
	NON-TAXABLE						
	10.1010616	1560	5/21/2025	EA		8.00	8.00 _____
	HHC/SCREW 3/8-16 X 1" SS						
	FASTENAL P/N 1170105						
	(NON-TAXABLE)						
	10.10306	1630	5/21/2025	EA		8.00	8.00 _____
	LOCK WASHER 3/8" SS						
	NON-TAXABLE						
	10.1010824	1710	5/21/2025	EA		6.00	6.00 _____
	HHC/SCREW 1/2-13 X 1-1/2"SS						
	NON-TAXABLE						
	10.10508	1740	5/21/2025	EA		6.00	6.00 _____
	HEX LOCK NUT 1/2" -13 SS						
	10.10210	1760	5/21/2025	EA		4.00	4.00 _____
	HEX NUT 5/8 X 11 SS						



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	S00425	1790	5/21/2025	EA		50.00	50.00	
	SPACER 1/4" X 3/4" X 5/16"ID							
	S00428	1850	5/21/2025	EA		2.00	2.00	
	REXNORD SS CHAIN HINGE							
	06.DRK	1880	5/21/2025	EA		1.00	1.00	
	DRIVE RESTRAINT KIT							
SHIPPING	100	1.00	1.00	0.00	0.00			
SHIPPING								



OS	110	1.00	1.00	0.00	0.00
MACHINE					



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06.IS1215-1.25	10	5/21/2025	EA	1.00	1.00	
SHAFT 12" IDLE WITH 1-1/4 JOURNAL						
06.DS1215-1.25	50	5/21/2025	EA	1.00	1.00	
SHAFT 12" DRIVE WITH 1-1/4 JOURNAL						
REWORK-S	120	1.00	1.00	0.00	0.00	
REWORK-S						



REWORK-E	130	1.00	1.00	0.00	0.00



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REWORK-P 140 1.00 1.00 0.00 0.00

