

EQUIPMENT SPEC SHEET

Sam BG
D&F
EQUIPMENT
SALES, INC.
CK

NAME & LOCATION	WAYNE FARMS UNION SPRING, AL		CUSTOMER NUMBER	C121241			
ITEM NUMBER	C-41	ITEM SERIAL NUMBER	C121241-C-41	ITEMS REQ'D	1		
ENGINEER	GARY CAMBRON	SALESMAN	HEATH MORROW	CAD TECH DESIGNER	CHANDLER PHILLIPS		
EQUIPMENT TYPE	BONELESS BREAST INCLINE CONV		CAD TECH DETAILER	KYLE WRIGHT			
1 BELT MANUF.	INTRALOX	2	SERIES	800S	3	BELT TYPE	OH FT
4 BELT LENGTH	36'	5	BELT COLOR	WHITE	6	BELT MATERIAL	AC (Acetal)
7 FRICTION SPACING	N/A	8	BELT INDENT	N/A	9	CENTER NOTCH	N/A
10 BELT WIDTH	12"	11	WEARSTRIP	1"X1-1/2" UHMW	12	BELT PIN MAT.	AC (Acetal)
13 BELT FLIGHTS	YES	14	FLIGHT HEIGHT	4"	15	FLIGHT TYPE	SCOOP
16 FLIGHT CENTERS	12"	17	FLIGHT INDENT	1.3"	18	CENTER NOTCH	N/A
19 T.O.B. INFEED	18"	20	T.O.B. DISCHARGE	122"			
21 IDLE SPROCKET	8 TOOTH	22	PITCH DIAMETER	5.2" PD	23	BORE SIZE/TYPE	1-1/2" SQUARE
24 DRIVE SPROCKET	8 TOOTH	25	PITCH DIAMETER	5.2" PD	26	BORE SIZE/TYPE	1-1/2" SQUARE
27 SPROCKETS @ DRV	3	28	SPROCKETS @ IDLE	3	29	BELT SCRAPE	NO
30 BELT WASHER	YES	31	DRIP PAN	YES	32	DRIP PAN @ DRIVE	YES
33 DRIVE SIDE	RIGHT	34	DRIVE TYPE	EXTREME DUTY	35	MTR/GB FRAME	143TC/145TC
36 MOTOR	STERLING	37	HORSEPOWER	1/2 HP 1 HP	38	FPM	75.6 FPM
39 GEARBOX	K343 TAPER	40	RATIO	32:1	41	MULTIPLIER	NO
42 EQUIP. MAT.	1/4" SS	43	LEGS	2" ANGLE	44	TAKE UP	STANDARD

PARTS and or MATERIAL UNIQUE TO THIS ITEM(S) / SPECIAL DESIGN SPECS (Please explain)

SAFETY LABELS AND E-STOPS TO BE LOCATED AS SHOWN.

THIS ITEM GETS A DRIVE RESTRAINT KIT

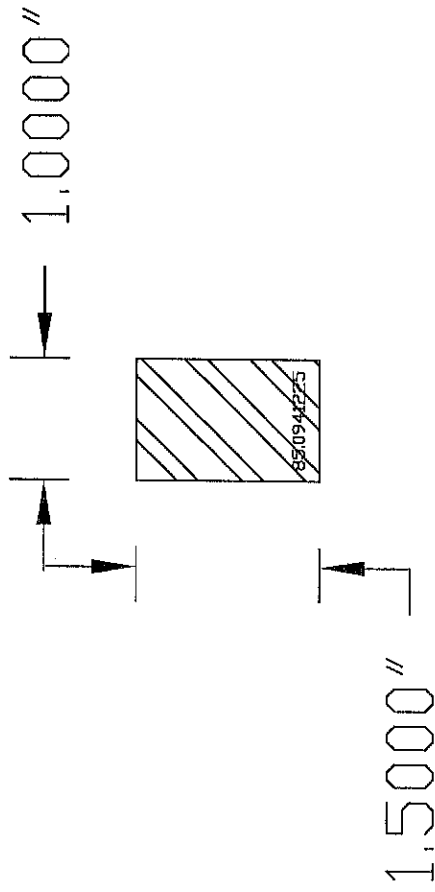
USES ETCHED SAFETY LABELS.

DRAWING COMPLETION DATE

10/20/2025

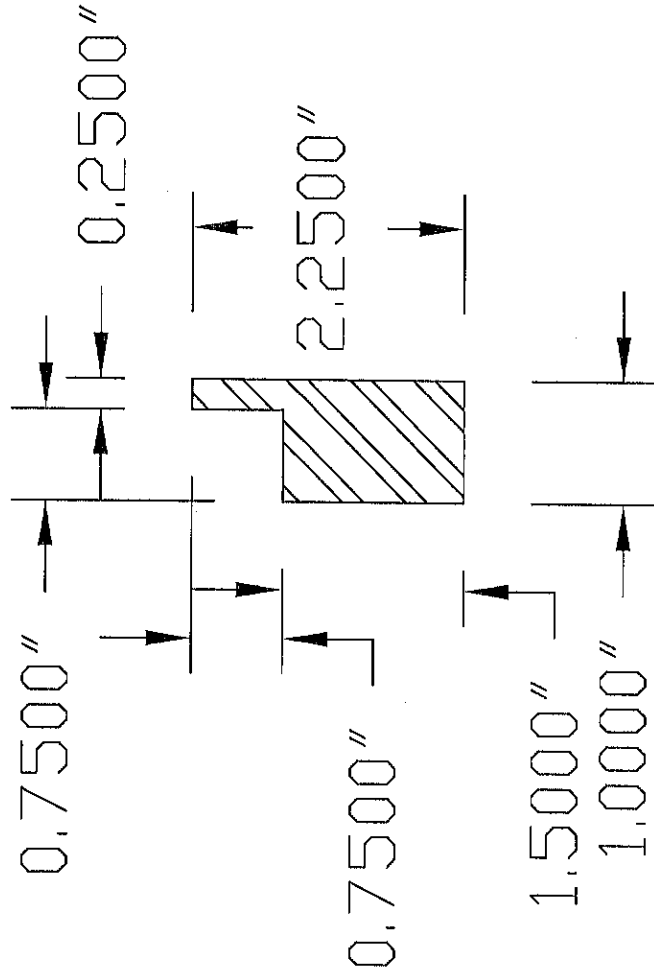
DELIVERY DATE

11/21/2025



06.P850941225

UHMW CTR CWAY
30 FEET REQUIRED
WAYNE FARMS-UNION SPRING, AL
C121241-C-41



06.P8509495901LHD

UHMW L-SHAPED RWAY
20 FEET REQUIRED
WAYNE FARMS-UNION SPRING, AL
C121241-C-41

STD. 1 1/2" SQUARE SOLID SHAFT

FORM DRAWING ONLY, THIS IS NOT TO SCALE !

JOB NUMBER : C121241-C-41

CUSTOMER : WAYNE FARMS

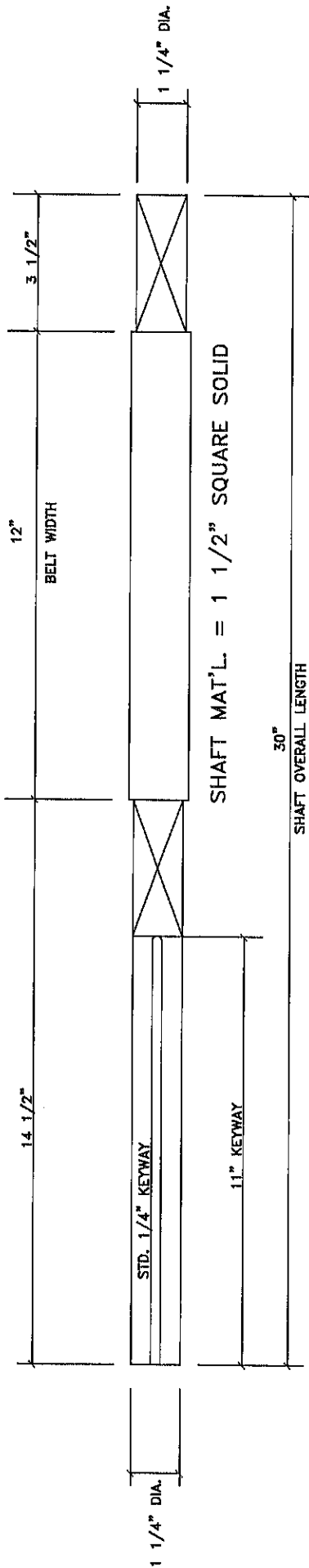
LOCATION : UNION SPRING, AL

DATE : 10/20/2025

MAT'L : T303 SS

DETAILER : KYLE WRIGHT

SHOP CHECKER :



DRIVE SHAFT DETAIL QTY. 1 REQ'D.

STD. 1 1/2" SQUARE SOLID SHAFT

FORM DRAWING ONLY, THIS IS NOT TO SCALE !

JOB NUMBER : C121241-C-41

CUSTOMER : WAYNE FARMS

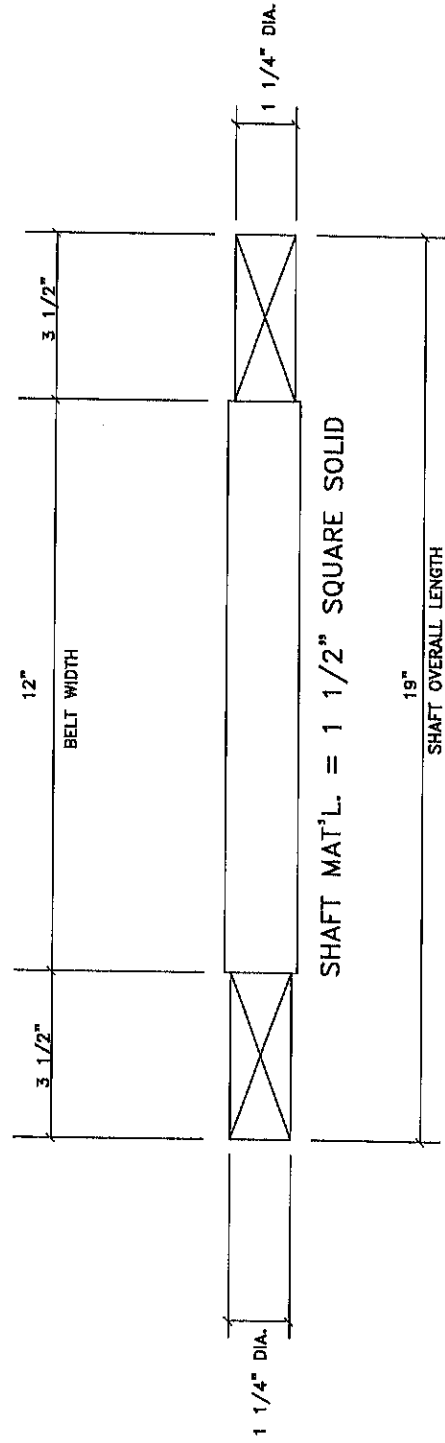
LOCATION : UNION SPRING, AL

DATE : 10/20/2025

MAT'L : T503 SS

DETAILER : KYLE WRIGHT

SHOP CHECKER :



IDLE SHAFT DETAIL QTY. 1 REQ'D.

Work Order ID	Part ID	Release	WantDate	Start Date	Finish Date	Qty	Drawing ID/Rev Engineer
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121241-C-41/S DFM500I12 5/21/2025 11/14/2025



Drawing Rev:

D&F INCLINE CONVEYOR 12" WI

DENICE

Order ID:	Customer:	Ship To:
Part ID:		

Shop Resources Type	Seq#	End Qty	Start Qty	Setup Hrs	Run Hrs	Start Date	Finish Date	Drawing ID/Rev
ENGINEERING	10	1.00	1.00	0.00	0.00			
ENGINEERING								



LASER SHOP	20	1.00	1.00	0.00	0.00
LASER SHOP					



SHOP1	30	1.00	1.00	0.00	0.00
SHOP1					



Part ID/Sub ID	Piece#	Date Req'd	Unit Of Measur	Qty Req'd	Qty Due	Issue
01.S101 3/16" PLATE SS 48X120	10	5/21/2025	4X10	0.00	0.00	
01.S104	20	5/21/2025	5X10	0.00	0.00	



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	3/16" PLATE SS 60X120						
	01.S108 1/4" PLATE SS 48X120	30	5/21/2025	4X10		0.00	0.00 _____
	01.S111 1/4" PLATE SS 60X120	40	5/21/2025	5X10		0.00	0.00 _____
	01.S127 12GA SHEET SS 48X120	90	5/21/2025	4X10		0.00	0.00 _____
	01.S129 12GA SHEET SS 60X120	100	5/21/2025	5X10		0.00	0.00 _____
	02.RR206 ROUND ROD 1/2" SS	130	5/21/2025	FT		0.00	0.00 _____
	02.RR208 ROUND ROD 3/4" 304 SS	140	5/21/2025	FT		0.00	0.00 _____
	03.A612 ANGLE IRON 2" X 2" X 1/4" SS	200	5/21/2025	FT		0.00	0.00 _____
	05.T802 TUBING SS 1"SQ X 16GA	280	5/21/2025	FT		0.00	0.00 _____
	05.T804 TUBING SS 1"SQ X 11GA	290	5/21/2025	FT		0.00	0.00 _____
	30.40706 COUPLING SS 3/8"	330	5/21/2025	EA		0.00	0.00 _____
	S00024 TUBING END CAP - 1" SQ X 12 GA	340	5/21/2025	EA		1.00	1.00 _____
SHOP2 SHOP2	40	1.00	1.00	0.00	0.00		



Part ID/Sub ID	Piece#	Date Req'd	Unit Of Measur	Qty Req'd	Qty Due	Issue
06.S00070 LEG INSERT 1-1/2"X 1-1/2" X 1/2"* 3/4" THDS.	10	5/21/2025	EA	4.00	4.00	_____



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06.S0421	80	5/21/2025	EA			4.00	4.00	_____
SLIDE QUICK CONNECT TAKEUP 4 FT REQ'D (AMW) 7/16" SQUARE BAR QTY. OF (4) REQ'D PER ASSY								

06.S0411	90	5/21/2025	EA			0.00	0.00	_____
CONE LINE BRACKET PIN 3/8* FOR SINGLE & DOUBLE BRACKETS (LOW PROFILE, TO HOLD DOWN PLASTIC BUT BE REMOVABLE) PIN 3/8"DX3/4"L								

SHOP3	50	1.00	1.00	0.00	0.00			
SHOP3								



Part ID/Sub ID	Piece#	Date Reqd	Unit Of Measur	Qty Reqd	Qty Due	Issue
02.SB402	10	5/21/2025	FT	0.00	0.00	_____
SQUARE BAR 1/4" SS FOR GEARBOXES						
06.S0415	20	5/21/2025	EA	2.00	2.00	_____
BELT WASH 12" SPLASH SHIELD STD 304						
S00206	30	5/21/2025	EA	0.00	0.00	_____
GEAR BOX 262 MOUNTING BRACKET*						
S00231	40	5/21/2025	EA	0.00	0.00	_____
CONVEYOR INCLINE RETURN HOLD DOWN BRKT* HOLD DOWN SHOE FOR INCLINE CONVEYORS ONLY!!!!!! USE (1) HOLD DOWN ON BELTS 12"W OR LESS USE (2) HOLD DOWN ON BELTS 12"W TO 18"W USE (3) HOLD DOWN ON BELTS 18"W OR GREATER (ADD ONE FOR EVERY 6" OF BELT WIDTH)						
S00371-S	50	5/21/2025	EA	4.00	4.00	_____
LEG ADJUSTER 9"X3/4" ATR W/SS PAD 10GA* SWIVEL TYPE						
S00421A	60	5/21/2025	EA	1.00	1.00	_____
DRIVE DRIP PAN 30" X 11" (FOR NORD\STOBER GEARBOXES)						



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Work Order ID	Part ID	Release	WantDate	Start Date	Finish Date	Qty	Drawing ID/Rev Engineer
	S00400		70 5/21/2025	EA		0.00	0.00 _____
	UHMW JOINT BRACKET 12GA (4) 5/16" HOLES						
	06.S00421HA		80 5/21/2025	EA		2.00	2.00 _____
	SS DRIP PAN HANGER 1"W FLAT BAR W/ 7/16"H*						
	1"W FLAT BAR WITH 7/16" HOLE						
	6.75" OVERAL LENGTH						
UHMW PARTS	60	1.00	1.00	0.00	0.00		
UHMW PARTS							



Part ID/Sub ID	Piece#	Date Req'd	Unit Of Measur	Qty Req'd	Qty Due	Issue
06.P850941225	10	5/21/2025	FT	30.00	30.00	_____
UHMW WEARSTRIP 1" X 1-1/2"						
06.P8509495901LHD	20	5/21/2025	FT	20.00	20.00	_____
UHMW WEARSTRIP L-SHAPE 1"X2-1/4" W/ NOT*						
3/4" x 3/4" NOTCH						
	30	5/21/2025		20.00	20.00	_____
UHMW INDENT						
SEE PRINT						
	40	5/21/2025		2.00	2.00	_____
UHMW INDENT LWR RAD						
(1) LH & (1) RH						
SEE PRINT						
	50	5/21/2025		2.00	2.00	_____
UHMW INDENT UPR RAD						
SEE PRINT						
	60	5/21/2025		3.00	3.00	_____
UHMW CTR CWAY LWR RAD						
SEE PRINT						
	70	5/21/2025		3.00	3.00	_____



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UHMW CTR CWAY UPR RAD
SEE PRINT

80 5/21/2025
UHMW L-SHAPED RWAY LWR RAD
(1) LH & (1) RH
SEE PRINT

2.00

2.00

90 5/21/2025
UHMW L-SHAPED RWAY UPR RAD
(1) LH & (1) RH
SEE PRINT

2.00

2.00

SUB-ASSY 1 70 1.00 1.00 0.00 0.00
SUB-ASSY 1



SUB-ASSY 2 80 1.00 1.00 0.00 0.00
SUB-ASSY 2



FINAL ASSEM 90 1.00 1.00 0.00 0.00
FINALASSEMB



Part ID/Sub ID	Piece#	Date Reqd	Unit Of Measur	Qty Reqd	Qty Due	Issue
		10 5/21/2025		36.00	36.00	
BELT - 12"W 800S OH FT AC WHITE W/ WHITE AC RODS 4IN SCOOP FLIGHTS ON 12" CENTERS, 1.3" IND						

Work Order ID	Part ID	Release	WantDate	Start Date	Finish Date	Qty	Drawing ID/Rev	Engineer
	37.1XI	20	5/21/2025	EA		1.00	1.00	
	1HP XTREME 143TC 1800RPM INV DUTY*							
	STAINLESS STEEL							
	XTREME							
	RPM: 1800							
	FOOT OPTION: FOOTLESS							
	FRAME: 143TC							
	ENCLOSURE: TEFC							
	RATING: INVERTER DUTY							
	ELECTRICAL: 3 PHASE 460V							
	ENCAPSULATED: ENCAPSULATED							
	37.4SJ2	30	5/21/2025	EA		1.00	1.00	
	STERLING SS HEL BEVEL SYMMETRICAL 32:1*							
	STERLING SYMMETRICAL							
	STAINLESS STEEL SMOOTH BODY							
	403 HELICAL BEVEL							
	32:1 31.539:1 (EXACT)							
	140TC							
	W/ TORQUE ARM							
	37.SSK0410U	40	5/21/2025	EA		0.00	0.00	
	SYMMETRICAL BUSHING 1" FOR SSK04 HE*							
	SSK04-1.00UBKT							
	STAINLESS STEEL							
	1" SYMMETRICAL BUSHING KIT FOR							
	SIZE SSK04 HELICAL BEVEL							
	37.SSK04125U	50	5/21/2025	EA		1.00	1.00	
	SYMMETRICAL BUSHING 1-1/4" FOR SSK04 HE*							
	SSK04-1.250UTBK							
	STAINLESS STEEL							
	1-1/4" SYMMETRICAL BUSHING KIT FOR							
	SIZE SSK04 HELICAL BEVEL							
	37.SSK2415U	60	5/21/2025	EA		0.00	0.00	
	SYMMETRICAL BUSHING 1-1/2" FOR SSK34 HE*							
	SSK24-1.500UTBK							
	STAINLESS STEEL							
	1-1/2" SYMMETRICAL BUSHING KIT FOR							
	SIZE SSK34 HELICAL BEVEL							
	37.SSK3620U	70	5/21/2025	EA		0.00	0.00	
	SYMMETRICAL BUSHING 2" FOR SSK36 HE*							

Work Order ID	Part ID	Release	WantDate	Start Date	Finish Date	Qty	Drawing ID/Rev	Engineer
	SSK36-2.00UTBK STAINLESS STEEL 2" SYMMETRICAL BUSHING KIT FOR SIZE SSK36 HELICAL BEVEL							
	31.2808	80	5/21/2025	EA		6.00	6.00	
	SPROCKET 800S 8T 1.5"SB 5.2"PD* PART #S3D8 G5CPE7 NG EZ CLEAN MOLDED SPROCKET							
		90	5/21/2025			0.00	0.00	
	SET COLLARS							
	15.142	100	5/21/2025	EA		1.00	1.00	
	SANITARY 2" SS ROLL TYPE FERRULE							
	31.91121	110	5/21/2025	EA		8.00	8.00	
	RETAINER SNAP RING 1.5" SS* (SH-206SS)							
	06.P40810	120	5/21/2025	EA		2.00	2.00	
	BRASS TAKE UP 5/8-11 W/SS NUT							
	95.0141902P	130	5/21/2025	EA		4.00	4.00	
	SPRAY NOZZLE 1/4 F8004-LN PLASTIC* ADDITIONAL PARTS REQ'D #S00202 & #06.S0415 NATURAL PVDF							
		140	5/21/2025			0.00	0.00	
	BEARING ASSEMBLY							
	35.UCF207.20	160	5/21/2025	EA		4.00	4.00	
	KML 1-1/4" SS BEARING 4-BOLT FLG							
	10.1010724	200	5/21/2025	EA		16.00	16.00	
	HHC/SCREW 7/16-14 X 1-1/2" SS							
	10.10407	210	5/21/2025	EA		16.00	16.00	
	FLAT WASHER 7/16" SS NON-TAXABLE							
	10.10507	220	5/21/2025	EA		16.00	16.00	
	HEX LOCK NUT 7/16"-14 SS							

Work Order ID	Part ID	Release	WantDate	Start Date	Finish Date	Qty	Drawing ID/Rev	Engineer
	06.207.4-BOLT	440	5/21/2025	EA		3.00	3.00	
	SS BEARING COVER FITS 207 HOUSING 1-1/4"							
	STAINLESS STEEL BEARING COVER, 4-BOLT PATTERN FOR FLANGE STYLE BEARING							
	FITS 207 HOUSING FOR 1-1/4", 1-3/8", 1-7/16" AND 1-5/16"							
	(THIS IS A CLOSED COVER.)							
	06.BG1.25-4HOLE	510	5/21/2025	EA		2.00	2.00	
	SS BEARING GUARD 1.25" 4-HOLE*							
	STAINLESS STEEL (12 GAUGE)							
	BEARING GUARD							
	FOR 1-1/4" 4-HOLE BRG							
		540	5/21/2025			0.00	0.00	
	STABILIZER / TORQUE ARM ASSEMBLY -							
	37.207-UNI	550	5/21/2025	EA		1.00	1.00	
	STABILIZER BRACKET UNIVERSAL FITS 207*							
	UNIVERSAL FITS 207 HOUSING							
	FOR 1-1/4" OR 1-7/16" SHAFT							
	06.207-GBC343R	560	5/21/2025	EA		1.00	1.00	
	SS K343 SYMM/TLOCK GEARBOX COVER (RIGHT)*							
	06.207-GBC343R							
	SS K343 SYMMETRICAL / TAPER LOCK GEARBOX COVER (RIGHT)*							
	RIGHT HAND HORIZONTAL MOUNTING ORIENTATION							
	10.10507	600	5/21/2025	EA		1.00	1.00	
	HEX LOCK NUT 7/16"-14 SS							
	10.1010750	610	5/21/2025	EA		1.00	1.00	
	HHC/SCREW 7/16 X 3" SS							
	10.10407	620	5/21/2025	EA		3.00	3.00	
	FLAT WASHER 7/16" SS							
	NON-TAXABLE							
	10.10307	630	5/21/2025	EA		2.00	2.00	
	LOCK WASHER 7/16" SS							
	NON-TAXABLE							
		930	5/21/2025			0.00	0.00	
	D & F STANDADRD ESTOP -							



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	45.800F1YP1 ALLEN BRADLEY E-STOP STATION	940	5/21/2025	EA		2.00	2.00 _____
	10.1080808 SOCKET CAP SCREW 8-32 X 1/2" SS* 8C50KCS3	950	5/21/2025	EA		8.00	8.00 _____
	10.10808N NYLON LOCK NUT 8-32 SS* 8CNNE3	960	5/21/2025	EA		8.00	8.00 _____
	MISCELLANEOUS -	1400	5/21/2025			0.00	0.00 _____
	10.1011013 HH LAG SCREW SS 1/4 X 1" NON TAXABLE	1410	5/21/2025	EA		2.00	2.00 _____
	10.1060432 MACH SCREW 1/4"- 20 X 2" SS* PHILLIPS FLAT HEAD #72718	1430	5/21/2025	EA		50.00	50.00 _____
	10.10504 HEX NYLON LOCK NUT 1/4"-20 SS NON-TAXABLE	1510	5/21/2025	EA		50.00	50.00 _____
	10.1010616 HHC/SCREW 3/8-16 X 1" SS FASTENAL P/N 1170105 (NON-TAXABLE)	1560	5/21/2025	EA		8.00	8.00 _____
	10.10306 LOCK WASHER 3/8" SS NON-TAXABLE	1630	5/21/2025	EA		8.00	8.00 _____
	10.1010824 HHC/SCREW 1/2-13 X 1-1/2"SS NON-TAXABLE	1710	5/21/2025	EA		6.00	6.00 _____
	10.10508 HEX LOCK NUT 1/2" -13 SS	1740	5/21/2025	EA		6.00	6.00 _____
	10.10210 HEX NUT 5/8 X 11 SS	1760	5/21/2025	EA		4.00	4.00 _____



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S00425	1790	5/21/2025	EA		50.00	50.00	_____
SPACER 1/4" X 3/4" X 5/16"ID							

S00428	1850	5/21/2025	EA		2.00	2.00	_____
REXNORD SS CHAIN HINGE							

06.DRK	1880	5/21/2025	EA		1.00	1.00	_____
DRIVE RESTRAINT KIT							

SHIPPING	100	1.00	1.00	0.00	0.00		
SHIPPING							



OS	110	1.00	1.00	0.00	0.00		
MACHINE							



Part ID/Sub ID	Piece#	Date Reqd	Unit Of Measur	Qty Reqd	Qty Due	Issue
06.IS1215-1.25	10	5/21/2025	EA	1.00	1.00	_____
SHAFT 12" IDLE WITH 1-1/4 JOURNAL						
06.DS1215-1.25	50	5/21/2025	EA	1.00	1.00	_____
SHAFT 12" DRIVE WITH 1-1/4 JOURNAL						

REWORK-S	120	1.00	1.00	0.00	0.00		
REWORK-S							



REWORK-E	130	1.00	1.00	0.00	0.00		
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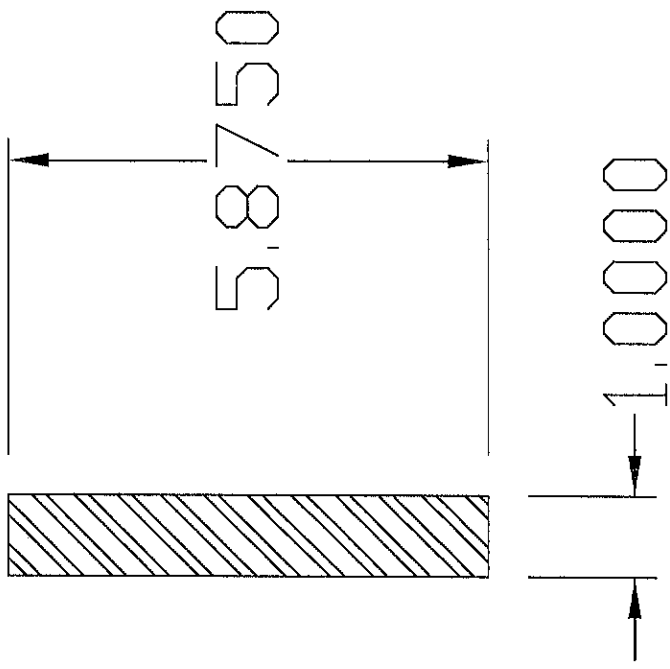
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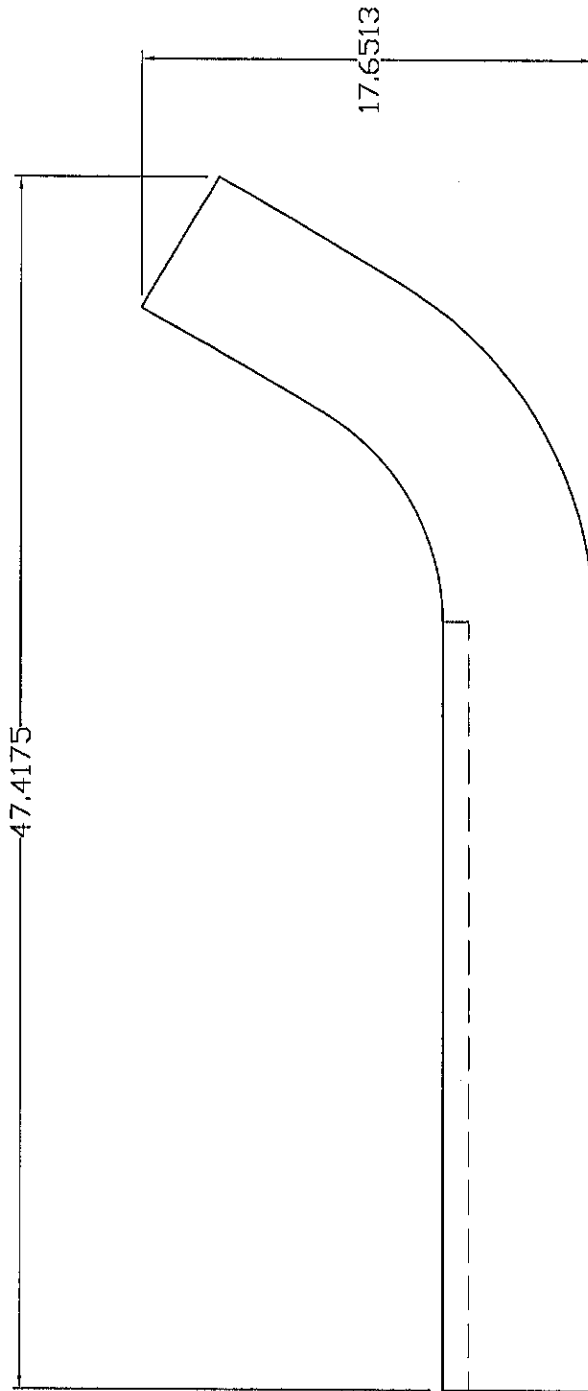
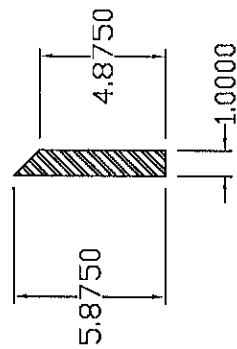


REWORK-P	140	1.00	1.00	0.00	0.00		
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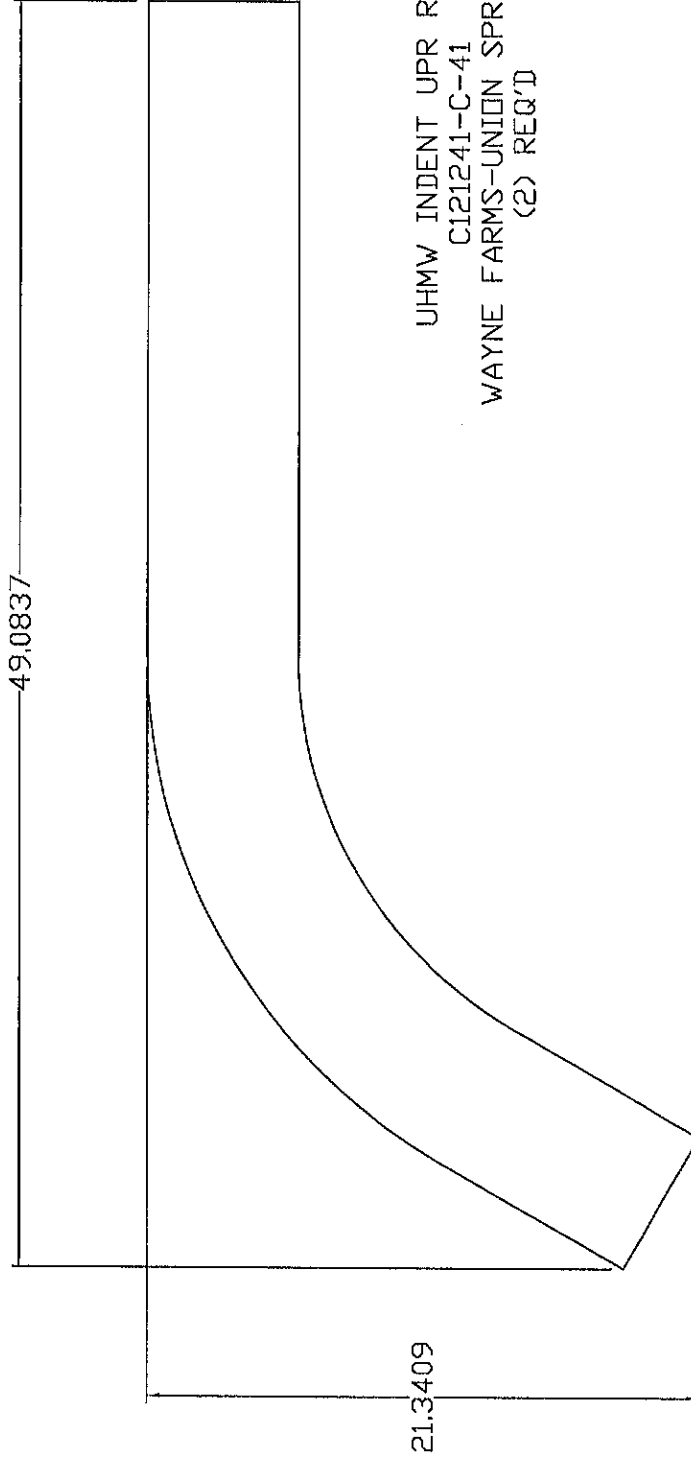




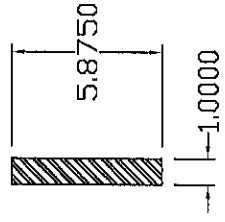
UHMW INDENT
C121241-C-41
WAYNE FARMS-UNION SPRING, AL
20 FEET REQUIRED



UHMW INDENT LWR RAD
 C121241-C-41
 WAYNE FARMS-UNION SPRING, AL
 (2) REQ'D - (1) LH & (1) RH

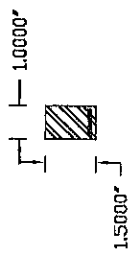


UHMW INDENT UPR RAD
C121241-C-41
WAYNE FARMS-UNION SPRING, AL
(2) REQ'D

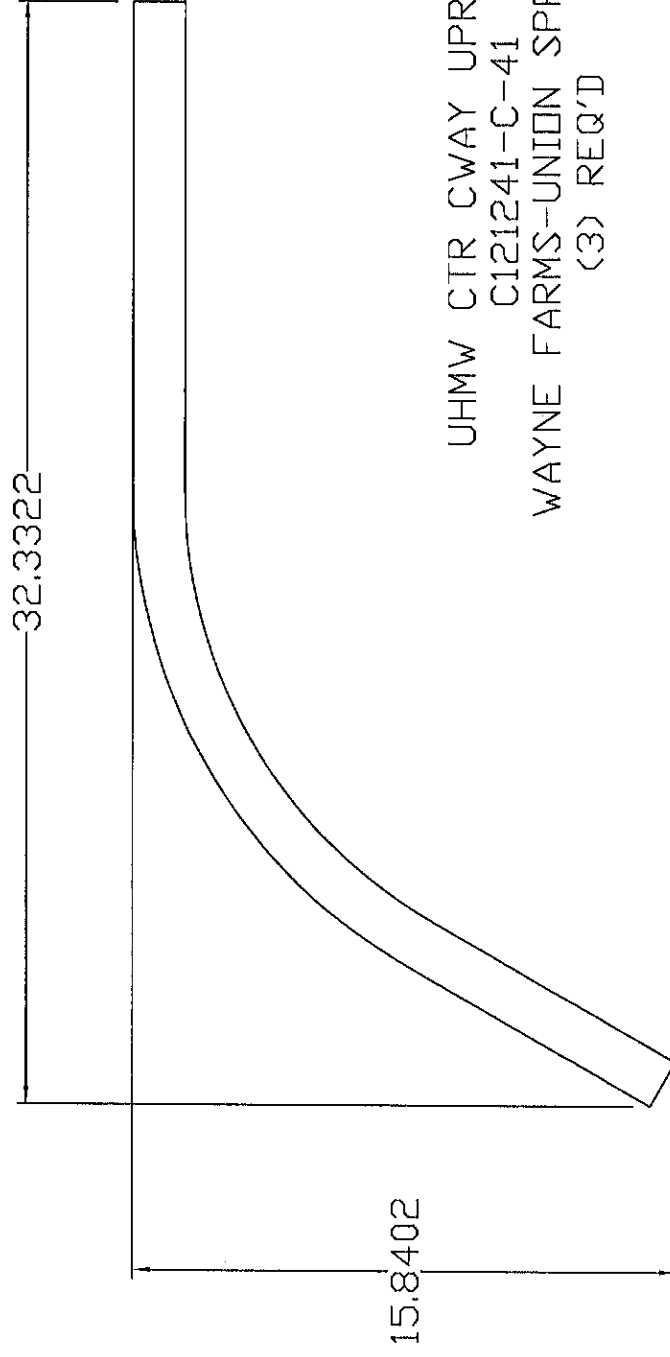


36.3534

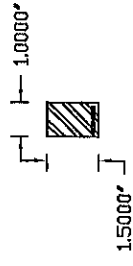
21.1912

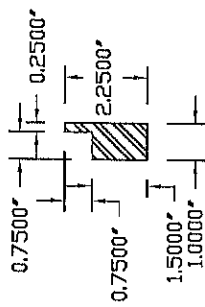
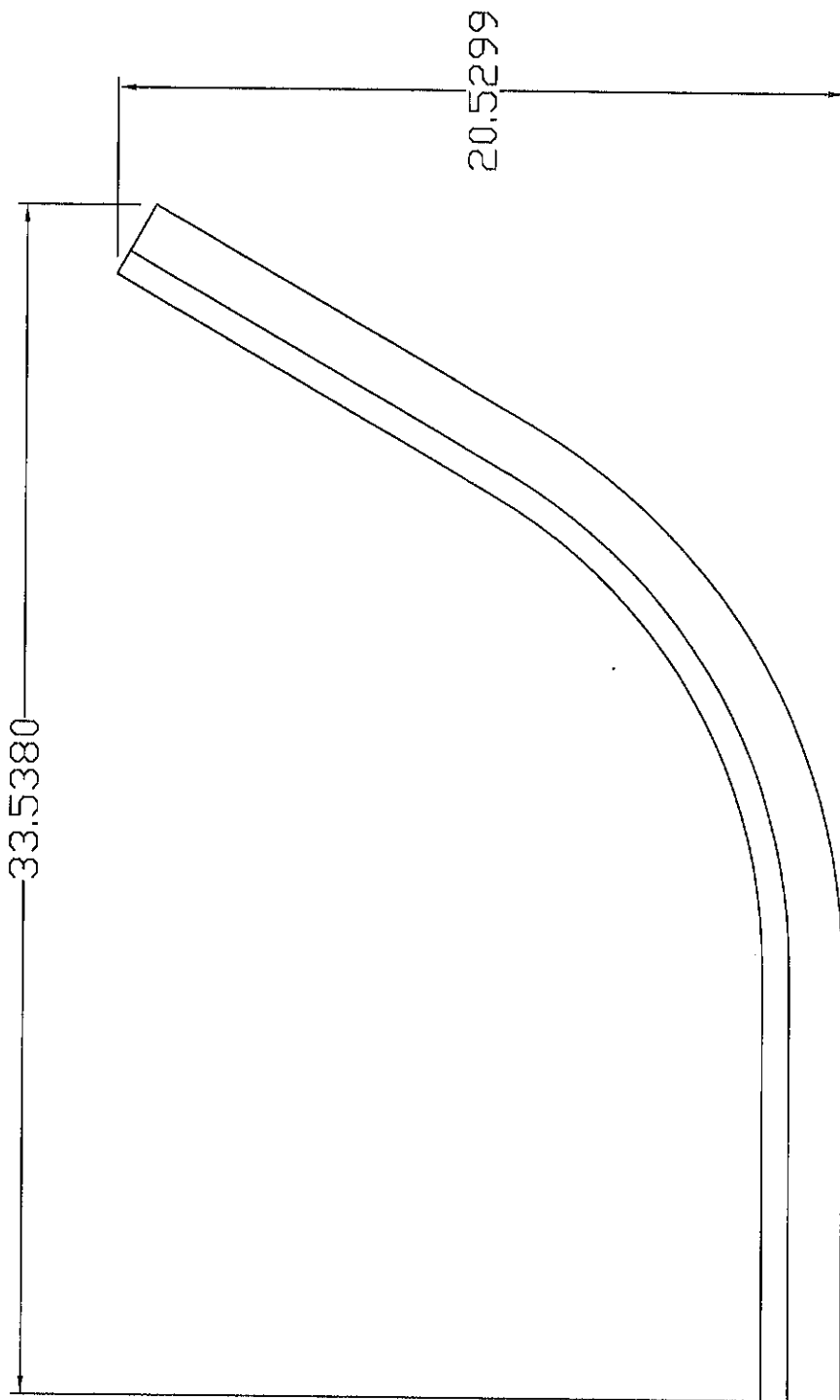


UHMW CTR CWAY LWR RAD
C121241-C-41
WAYNE FARMS-UNION SPRING, AL
(3) REQ'D

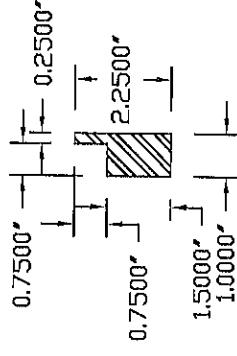
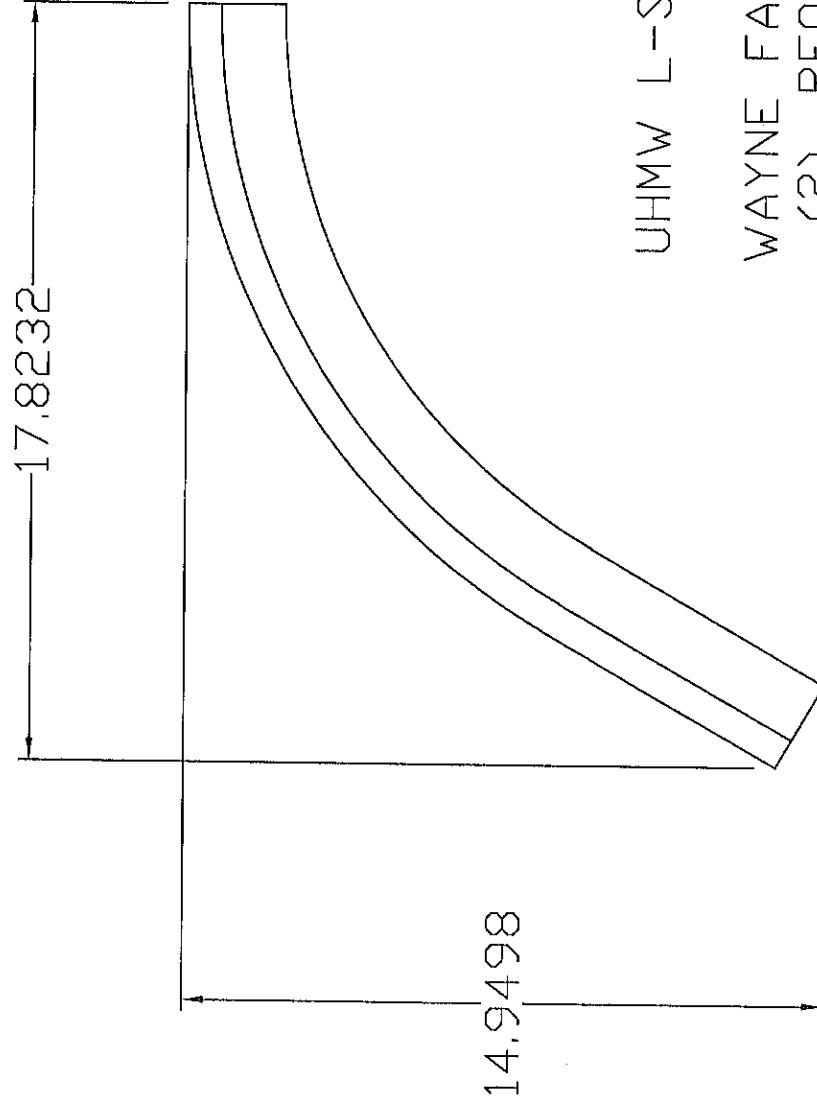


UHMW CTR CWAY UPR RAD
C121241-C-41
WAYNE FARMS-UNION SPRING, AL
(3) REQ'D





UHMW L-SHAPED RWAY LWR RAD
 C121241-C-41
 WAYNE FARMS-UNION SPRING, AL
 (2) REQ'D - (1) LH & (1) RH



UHMW L-SHAPED RWAY UPR RAD
 C121241-C-41
 WAYNE FARMS-UNION SPRING, AL
 (2) REQ'D - (1) LH & (1) RH

JOB NAME

JOB NUMBER

Wayne Union Spring

AL

121241-

C-41

MATERIAL SIZE

2 x $\frac{1}{4}$ " Angle

[illegible]