

EQUIPMENT SPEC SHEET

REVISION:



NAME & LOCATION	WAYNE FARMS UNION SPRINGS, AL			CUSTOMER NUMBER	C121241
ITEM NUMBER	C-21	ITEM SERIAL NUMBER	C121241-C-21		
ENGINEER	GARY CAMBRON	SALESMAN	HEATH MORROW		
EQUIPMENT TYPE	TENDER BAGGER CONVEYOR			CAD TECH DESIGNER	DUSTIN CAGLE
1 BELT MANUF.	INTRALOX	2 SERIES	800S		
4 BELT LENGTH	23'	5 BELT COLOR	WHITE		
7 FRICTION SPACING	N/A	8 BELT INDENT	N/A		
10 BELT WIDTH	16"	11 WEARSTRIP	1"X1-1/2" UHMW		
13 BELT FLIGHTS	NO	14 FLIGHT HEIGHT	N/A		
16 FLIGHT CENTERS	N/A	17 FLIGHT INDENT	N/A		
19 T.O.B. INFEED	N/A	20 T.O.B. DISCHARGE	N/A		
21 IDLE SPROCKET	8 TOOTH	22 PITCH DIAMETER	5.2" PD		
24 DRIVE SPROCKET	8 TOOTH	25 PITCH DIAMETER	5.2" PD		
27 SPROCKETS @ DRV	3	28 SPROCKETS @ IDLE	3		
30 BELT WASHER	YES	31 DRIP PAN	YES		
33 DRIVE SIDE	LEFT	34 DRIVE TYPE	EXTREME DUTY		
36 MOTOR	STERLING	37 HORSEPOWER	1 HP		
39 GEARBOX	K343 TAPER	40 RATIO	32:1		
42 EQUIP. MAT.	1/4" SS	43 LEGS	N/A		
		44 TAKE UP	CATENARY SAG		

PARTS and or MATERIAL UNIQUE TO THIS ITEM(S) / SPECIAL DESIGN SPECS (Please explain)

SAFETY LABELS AND E-STOPS TO BE LOCATED AS SHOWN.

SAFETY LABELS ARE ETCHED ON 12GA PLATES.

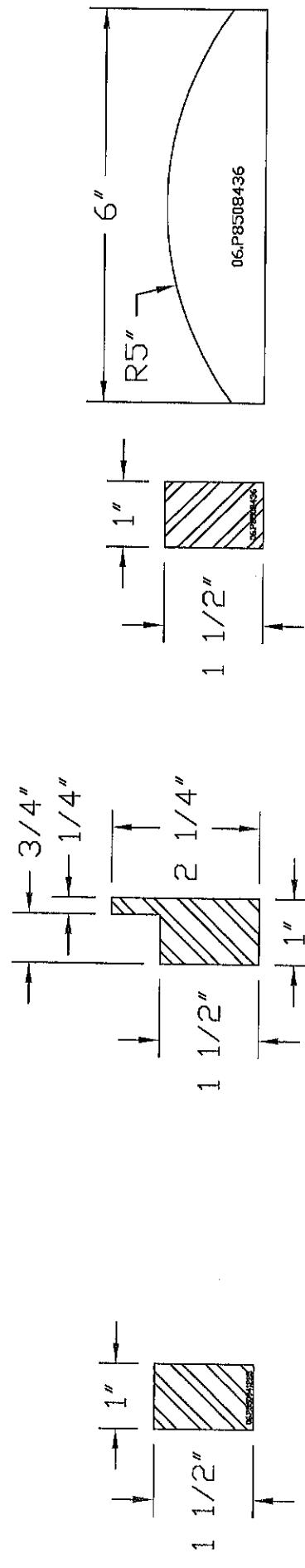
DRIVE RESTRAINT KIT (06.DRK).

DRAWING COMPLETION DATE

10/17/2025

DELIVERY DATE

11/21/2025



06.P850941225
(50) FT REQ'D

06.P8509495901LHD
(10) FT REQ'D

06.P8508436
(3) REQ'D



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121241-C-21/S DFM500S 5/21/2025 11/14/2025 1.00



Drawing Rev:

D&F STRAIGHT CONVEYOR

Order ID: Customer: Ship To:
Part ID:

Shop Resources Type	Seq#	End Qty	Start Qty	Setup Hrs	Run Hrs	Start Date	Finish Date	Drawing ID/Rev
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ENGINEERING 10 1.00 1.00 0.00 0.00



LASER SHOP 20 1.00 1.00 0.00 0.00



SHOP1 30 1.00 1.00 0.00 0.00



Part ID/Sub ID	Piece#	Date Reqd	Unit Of Measur	Qty Reqd	Qty Due	Issue
01.S101 3/16" PLATE SS 48X120	10	5/21/2025	4X10	0.00	0.00	_____
01.S104	20	5/21/2025	5X10	0.00	0.00	_____



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	3/16" PLATE SS 60X120						
	01.S108 1/4" PLATE SS 48X120	30	5/21/2025	4X10		0.00	0.00 _____
	01.S111 1/4" PLATE SS 60X120	40	5/21/2025	5X10		0.00	0.00 _____
	01.S117 10GA SHEET SS 48X120	50	5/21/2025	4X10		0.00	0.00 _____
	01.S119 10GA SHEET SS 60X120	60	5/21/2025	5X10		0.00	0.00 _____
	01.S122 11GA SHEET SS 48X120	70	5/21/2025	4X10		0.00	0.00 _____
	01.S124 11GA SHEET SS 60X120	80	5/21/2025	5X10		0.00	0.00 _____
	01.S127 12GA SHEET SS 48X120	90	5/21/2025	4X10		0.00	0.00 _____
	01.S129 12GA SHEET SS 60X120	100	5/21/2025	5X10		0.00	0.00 _____
	01.S132 14GA SHEET SS 48X120	110	5/21/2025	4X10		0.00	0.00 _____
	01.S134 14GA SHEET SS 60X120	120	5/21/2025	5X10		0.00	0.00 _____
	02.RR206 ROUND ROD 1/2" SS	130	5/21/2025	FT		0.00	0.00 _____
	02.RR208 ROUND ROD 3/4" 304 SS	140	5/21/2025	FT		0.00	0.00 _____
	05.T804 TUBING SS 1"SQ X 11GA	290	5/21/2025	FT		0.00	0.00 _____
	30.40706 COUPLING SS 3/8"	330	5/21/2025	EA		1.00	1.00 _____
	S00024 TUBING END CAP - 1" SQ X 12 GA	340	5/21/2025	EA		1.00	1.00 _____



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SHOP2	40	1.00	1.00	0.00	0.00		
SHOP2							



SHOP3	50	1.00	1.00	0.00	0.00		
SHOP3							



Part ID/Sub ID	Piece#	Date Reqd	Unit Of Measur	Qty Reqd	Qty Due	Issue
02.SB402	10	5/21/2025	FT	0.00	0.00	_____
SQUARE BAR 1/4" SS FOR GEARBOXES						
06.S0415	20	5/21/2025	EA	2.00	2.00	_____
BELT WASH 12" SPLASH SHIELD STD 304						
S00421A	50	5/21/2025	EA	1.00	1.00	_____
DRIVE DRIP PAN 30" X 11" (FOR NORD\STOBER GEARBOXES)						
06.S00421HA	70	5/21/2025	EA	2.00	2.00	_____
SS DRIP PAN HANGER 1"W FLAT BAR W/ 7/16"H*						
1"W FLAT BAR WITH 7/16" HOLE						
6.75" OVERAL LENGTH						
02.BSR212	80	5/21/2025	FT	1.00	1.00	_____
BEARING SIZE ROD 1" SS						

UHMW PARTS	60	1.00	1.00	0.00	0.00		
UHMW PARTS							



Part ID/Sub ID	Piece#	Date Reqd	Unit Of Measur	Qty Reqd	Qty Due	Issue
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	06.P850941225	10	5/21/2025	FT		50.00	50.00 _____
	UHMW WEARSTRIP 1" X 1-1/2"						
	06.P8509495901LHD	20	5/21/2025	FT		10.00	10.00 _____
	UHMW WEARSTRIP L-SHAPE 1"X2-1/4" W/ NOT* 3/4" x 3/4" NOTCH						
	06.P8508436	30	5/21/2025	EA		3.00	3.00 _____
	UHMW SHOE RETURN 6" X 1-1/2" X 1"						
SUB-ASSY 1	70	1.00	1.00	0.00	0.00		
SUB-ASSY 1							



SUB-ASSY 2	80	1.00	1.00	0.00	0.00
SUB-ASSY 2					



FINAL ASSEM	90	1.00	1.00	0.00	0.00
FINALASSEMB					



Part ID/Sub ID	Piece#	Date Reqd	Unit Of Measur	Qty Reqd	Qty Due	Issue
BELT - 800S 16"W OH FT WHITE AC W/ WHITE AC RODS		10 5/21/2025		23.00	23.00	_____
37.1XI 1HP XTREME 143TC 1800RPM INV DUTY* STAINLESS STEEL XTREME RPM: 1800		20 5/21/2025	EA	1.00	1.00	_____



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	10.1010724	200	5/21/2025	EA		16.00	16.00	
	HHC/SCREW 7/16-14 X 1-1/2" SS							
	10.10407	210	5/21/2025	EA		16.00	16.00	
	FLAT WASHER 7/16" SS							
	NON-TAXABLE							
	10.10507	220	5/21/2025	EA		16.00	16.00	
	HEX LOCK NUT 7/16"-14 SS							
	06.207.4-BOLT	440	5/21/2025	EA		3.00	3.00	
	SS BEARING COVER FITS 207 HOUSING 1-1/4"							
	STAINLESS STEEL BEARING COVER, 4-BOLT PATTERN FOR FLANGE STYLE BEARING							
	FITS 207 HOUSING FOR 1-1/4", 1-3/8", 1-7/16" AND 1-5/16"							
	(THIS IS A CLOSED COVER.)							
	06.BG1.25-4HOLE	510	5/21/2025	EA		4.00	4.00	
	SS BEARING GUARD 1.25" 4-HOLE*							
	STAINLESS STEEL (12 GAUGE)							
	BEARING GUARD							
	FOR 1-1/4" 4-HOLE BRG							
		540	5/21/2025			0.00	0.00	
	STABILIZER / TORQUE ARM ASSEMBLY -							
	37.207-UNI	550	5/21/2025	EA		1.00	1.00	
	STABILIZER BRACKET UNIVERSAL FITS 207*							
	UNIVERSAL FITS 207 HOUSING							
	FOR 1-1/4" OR 1-7/16" SHAFT							
	06.207-GBC343L	560	5/21/2025	EA		1.00	1.00	
	SS K343 SYMM/TLOCK GEARBOX COVER (LEFT)*							
	06.207-GBC343L							
	SS K343 SYMMETRICAL / TAPER LOCK GEARBOX COVER (LEFT)*							
	LEFT HAND HORIZONTAL MOUNTING ORIENTATION							
	10.10507	600	5/21/2025	EA		1.00	1.00	
	HEX LOCK NUT 7/16"-14 SS							
	10.1010750	610	5/21/2025	EA		1.00	1.00	
	HHC/SCREW 7/16 X 3" SS							
	10.10407	620	5/21/2025	EA		3.00	3.00	



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FLAT WASHER 7/16" SS NON-TAXABLE							
	10.10307	630	5/21/2025	EA		2.00	2.00 _____
	LOCK WASHER 7/16" SS NON-TAXABLE						
		930	5/21/2025			0.00	0.00 _____
	D & F STANDADRD ESTOP -						
	45.800F1YP1	940	5/21/2025	EA		2.00	2.00 _____
	ALLEN BRADLEY E-STOP STATION						
	10.1080808	950	5/21/2025	EA		8.00	8.00 _____
	SOCKET CAP SCREW 8-32 X 1/2" SS*						
	8C50KCS3						
	10.10808N	960	5/21/2025	EA		8.00	8.00 _____
	NYLON LOCK NUT 8-32 SS*						
	8CNNE3						
		1400	5/21/2025			0.00	0.00 _____
	MISCELLANEOUS -						
	10.1011013	1410	5/21/2025	EA		6.00	6.00 _____
	HH LAG SCREW SS 1/4 X 1"						
	NON TAXABLE						
	10.1010416	1480	5/21/2025	EA		6.00	6.00 _____
	HHC/SCREW 1/4-20 X 1" SS						
	10.10504	1510	5/21/2025	EA		6.00	6.00 _____
	HEX NYLON LOCK NUT 1/4"-20 SS						
	NON-TAXABLE						
	10.1010616	1560	5/21/2025	EA		12.00	12.00 _____
	HHC/SCREW 3/8-16 X 1" SS						
	FASTENAL P/N 1170105						
	(NON-TAXABLE)						
	10.10306	1630	5/21/2025	EA		12.00	12.00 _____
	LOCK WASHER 3/8" SS						
	NON-TAXABLE						



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	10.103	1880	5/21/2025	EA		4.00	4.00	
	BOLT 5/16-24 X 1-1/4" SS							
	S00425	1890	5/21/2025	EA		4.00	4.00	
	SPACER 1/4" X 3/4" X 5/16"ID							
	99.NCA1B250300	1900	5/21/2025	EA		1.00	1.00	
	CYLINDER SMC 2.5" BORE 3" STROKE*							
	NCA1B250-0300 TIE ROD 7/16-20 THREAD							
	99.P573421	1910	5/21/2025	EA		1.00	1.00	
	P57342-K0001 MP4 EYE KIT							
	REXROTH #R432013377							
	99.J8008A	1920	5/21/2025	EA		1.00	1.00	
	SS FEMALE ROD EYE 7/16-20 THREAD							
	47.02116	1930	5/21/2025	EA		2.00	2.00	
	SET COLLAR 1" SS							
	47.020108	1940	5/21/2025	EA		6.00	6.00	
	SET COLLAR 1/2" SC-0500-SS							
	36.TIUB11BUL33	1950	5/21/2025	FT		5.00	5.00	
	SMC 3/8" SOLID BLUE TUBING TIUB11							
	36.KQ2L1136S	1960	5/21/2025	EA		6.00	6.00	
	SMC 3/8" TUBE X 3/8"MP KQ2L1136S 90D							
	36.KQ2L1135S	1970	5/21/2025	EA		3.00	3.00	
	SMC 3/8" TUBE X 1/4MP KQ2L11-35S 90D							
	36.1X30646	1980	5/21/2025	EA		1.00	1.00	
	SUB BASE P68975 *							
	REXROTH #R432036353							
	36.1X30826	1990	5/21/2025	EA		1.00	1.00	
	CERAMIC VALVE R432006435 (120V)*							
	VENDOR PART PROGRESSION: GS10061-2440 > GT10061-2440 > R432006435							
	36.1F30703	2000	5/21/2025	EA		1.00	1.00	
	SOLENOID CONNECT NO LIGHT P69390							
	36.1F29878	2010	5/21/2025	EA		1.00	1.00	
	MALE QUICK DISCONNECT P-361 3/8"							



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	36.1F24522 MUFFLER SPD/CONTROL ASP-3SC* 3/8		2020 5/21/2025	EA		2.00	2.00 _____
	36.1F18083 SMC 3/8" FILTER REGULATOR LUBRICATOR* MI#774X00205 AC30-NO3G 3Z*		2030 5/21/2025	EA		1.00	1.00 _____
	35.UCPA205.16 KML 1" SS BEARING TB		2040 5/21/2025	EA		2.00	2.00 _____
	30.40706 COUPLING SS 3/8"		2050 5/21/2025	EA		1.00	1.00 _____
	30.40206C NIPPLE SS 3/8" CLOSE		2060 5/21/2025	EA		1.00	1.00 _____
SHIPPING	100	1.00	1.00	0.00	0.00		
SHIPPING							



OS	110	1.00	1.00	0.00	0.00
MACHINE					



Part ID/Sub ID	Piece#	Date Reqd	Unit Of Measur	Qty Reqd	Qty Due	Issue
16" DRIVE SHAFT		10 5/21/2025		1.00	1.00	_____
16" IDLE SHAFT		50 5/21/2025		1.00	1.00	_____
REWORK-S	120	1.00	1.00	0.00	0.00	



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REWORK-S



REWORK-E 130 1.00 1.00 0.00 0.00



REWORK-P 140 1.00 1.00 0.00 0.00

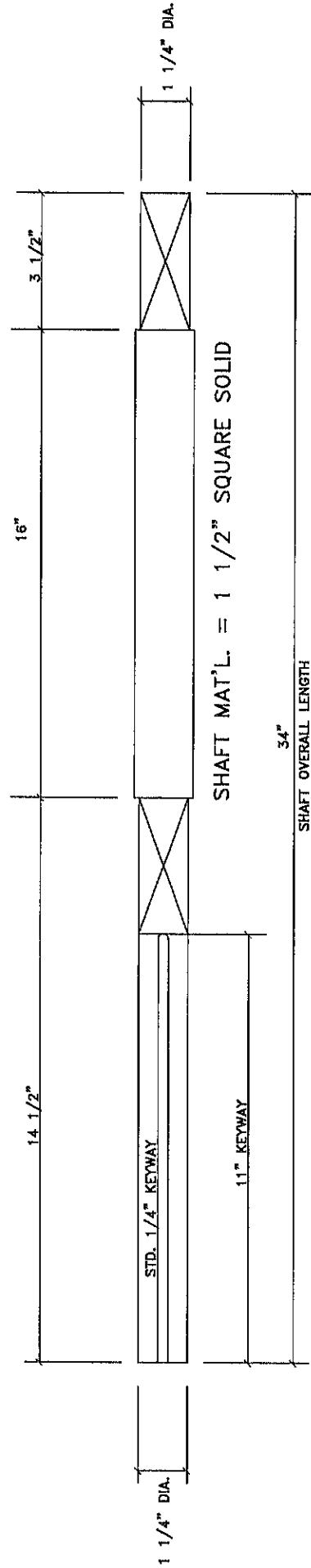


STD. 1 1/2" SQUARE SOLID SHAFT

FORM DRAWING ONLY, THIS IS NOT TO SCALE !

JOB NUMBER : C121241-C-21
 CUSTOMER : WAYNE FARMS
 LOCATION : UNION SPRINGS, AL

DATE : 10/17/2025
 MATL. : T303 SS
 DETAILER : DUSTIN CAGLE
 SHOP CHECKER : _____



DRIVE SHAFT DETAIL QTY. 1 REQ'D.

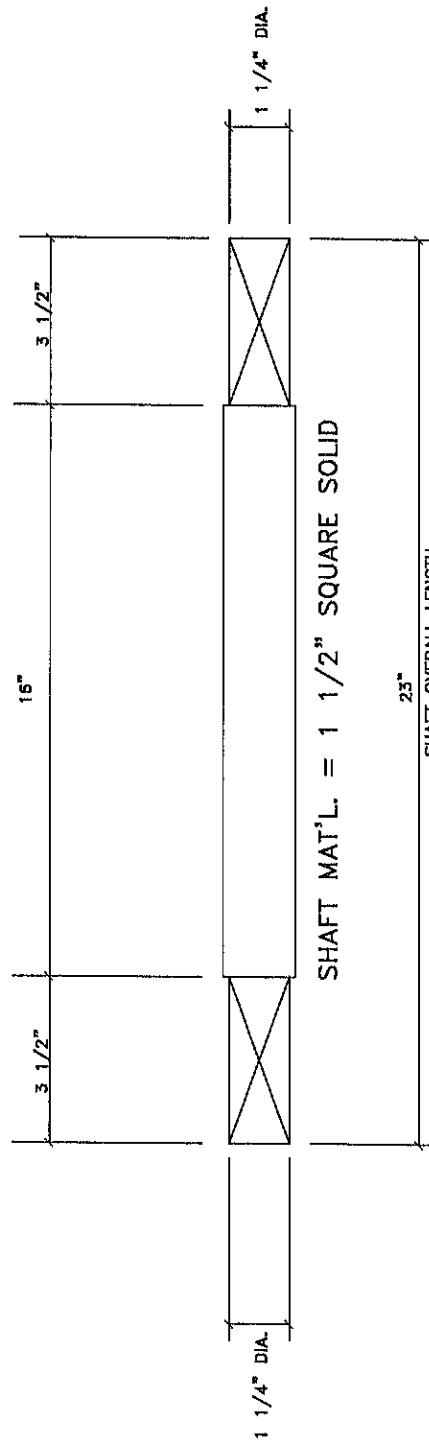
STD. 1 1/2" SQUARE SOLID SHAFT

FORM DRAWING ONLY, THIS IS NOT TO SCALE !

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 CUSTOMER : WAYNE FARMS
 LOCATION : UNION SPRINGS, AL

DATE : 10/17/2025
 MAT'L : T303 SS

DETAILER : DUSTIN CAGLE
 SHOP CHECKER : _____



IDLE SHAFT DETAIL QTY. 1 REQ'D.

JOB NAME

WAYNE FARMS

JOB NUMBER

121241 - C-21

MATERIAL SIZE

XII GA