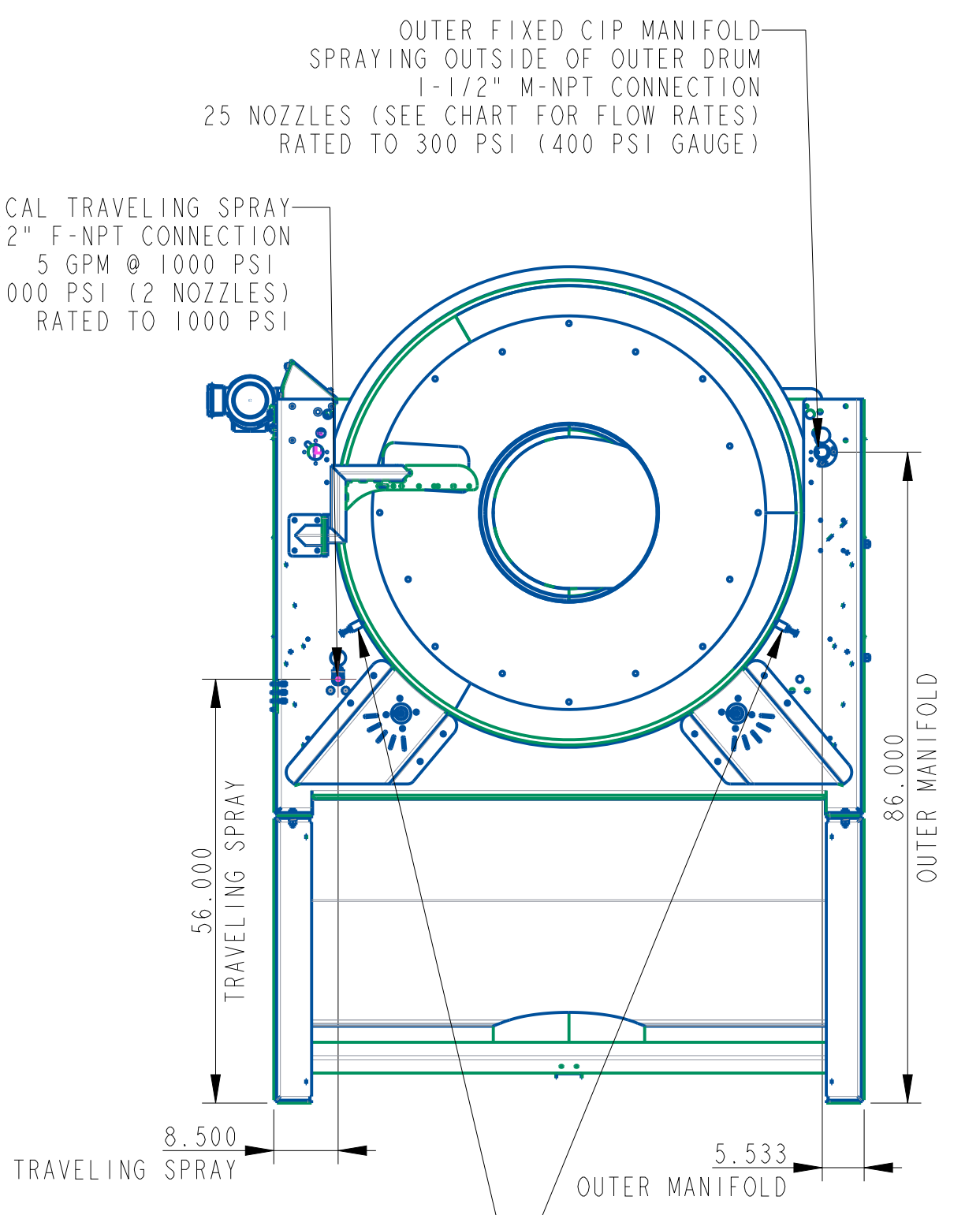
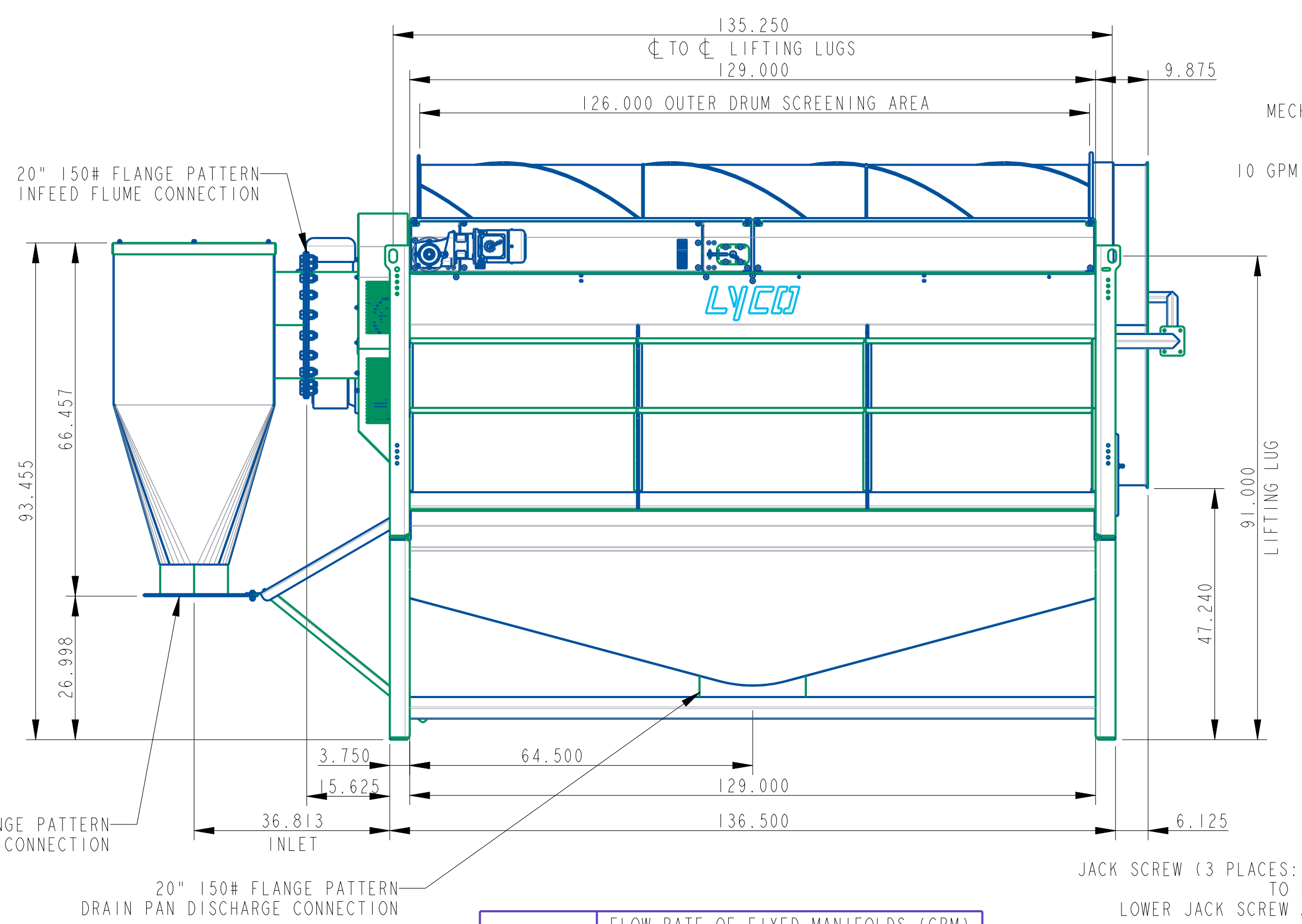
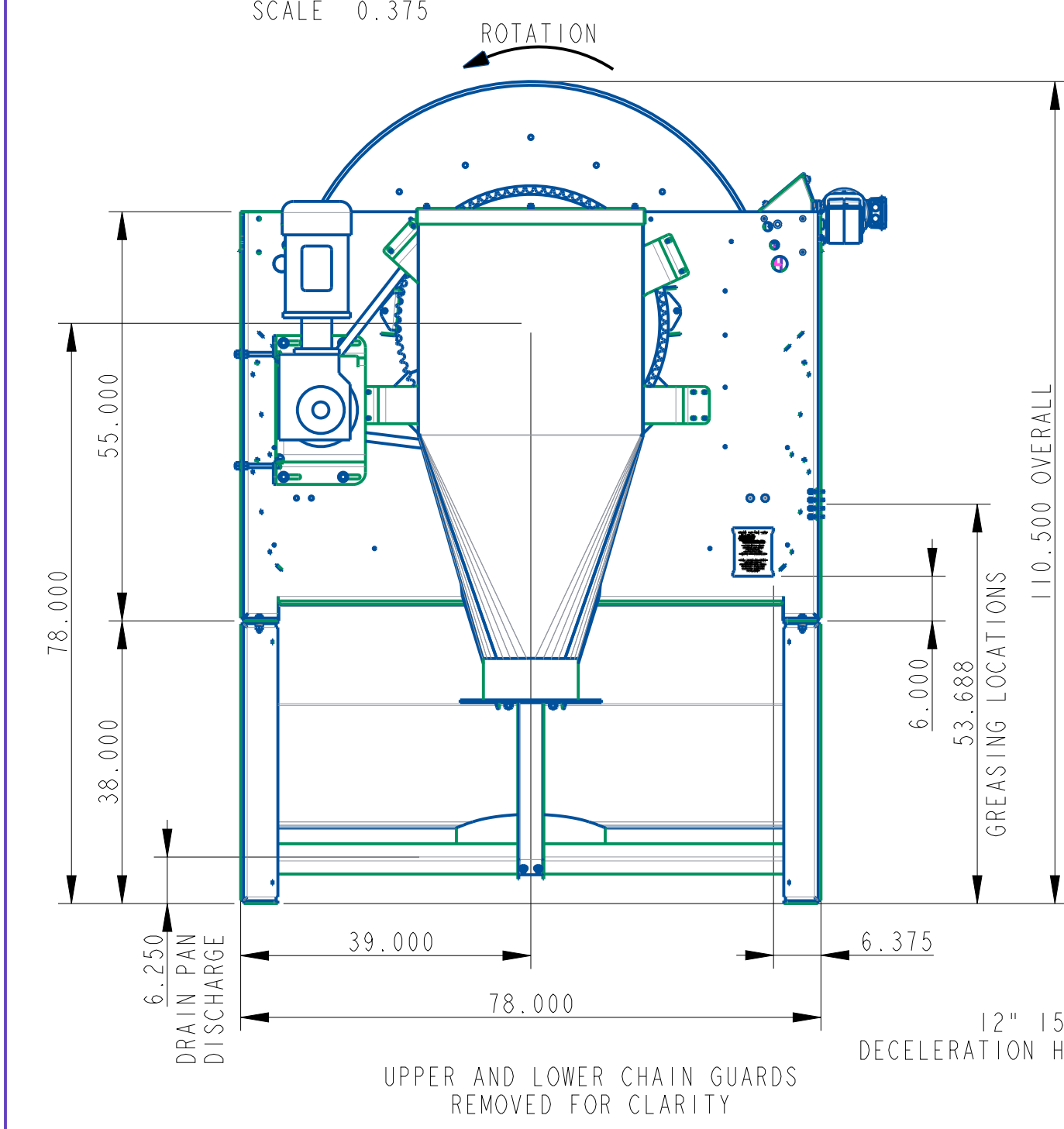
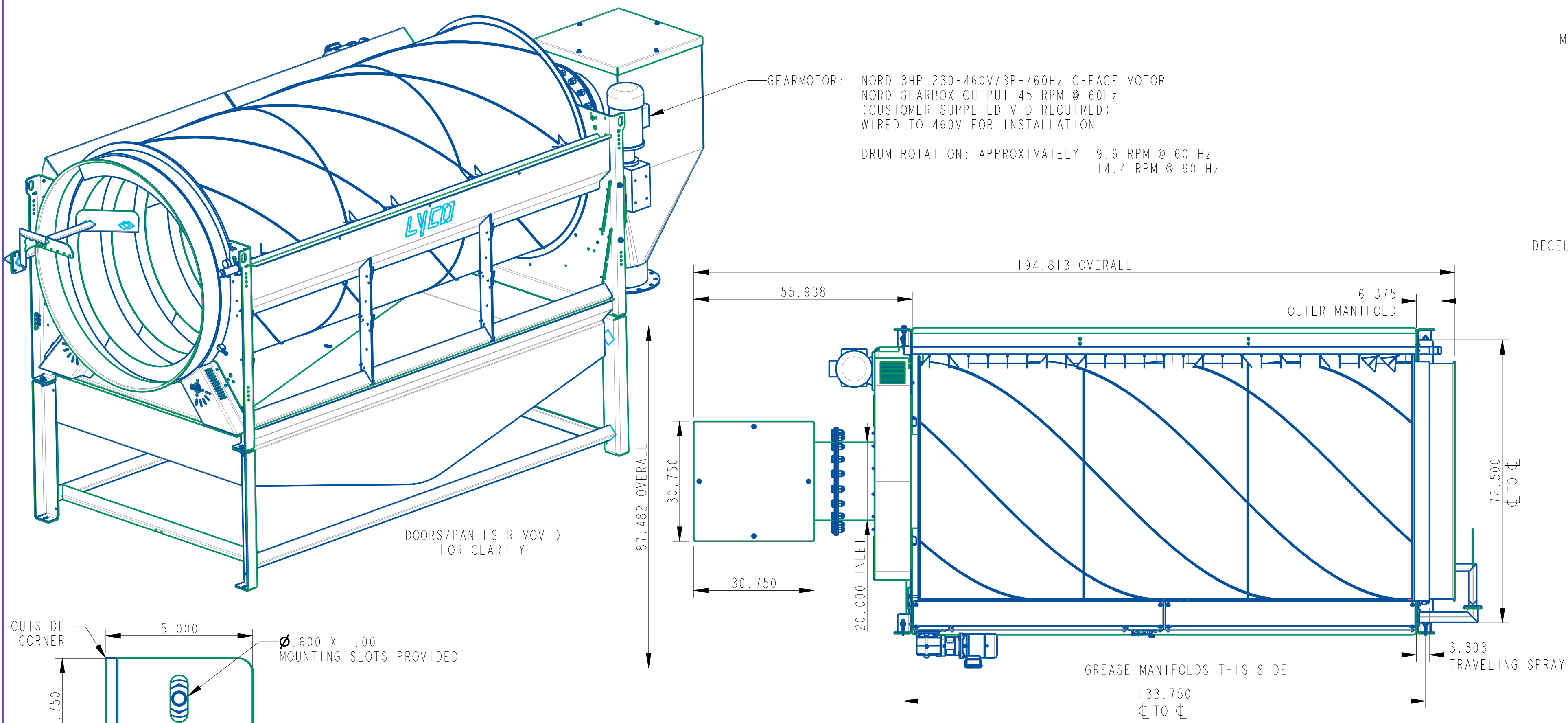


JOB #	QTY



APPROVAL DRAWING REVIEW	
APPROVED	
APPROVED WITH CHANGES NOTED	
REVISE AND RESUBMIT	
BY:	
DATE:	

FLOW RATE OF FIXED MANIFOLDS (GPM)		MACHINE SPECIFICATIONS	
PRESSURE (PSI)	OUTER FIXED MANIFOLD (SPRAYS OUTSIDE OF DRUM)		
40	50.0	OUTER SCREEN OPENING	0.020 INCHES
60	60.0	PRODUCT	WASTE SECONDARY
80	70.0	NORMAL FLOW	2,000 GPM
100	80.0	PEAK FLOW	2,250 GPM
125	88.3	VOLTAGE	230/460 VOLTS
150	96.8	DRIVE CURRENT	4.6 AMPS @460 VOLTS
200	112.5	MTS CURRENT	1.8 AMPS @460 VOLTS
300	137.5	WEIGHT	5,400 LBS (APPROX)

NO	E.C.N.#	DESCRIPTION	BY

ALL DIMENSIONS IN INCHES UNLESS NOTED
TOLERANCES:
LOCATIONAL:
FRACTIONAL: ± 1/32
DECIMAL: ± .01
DECIMAL: ± .005
REMARKS:
UNDER TGA ± .020
TGA ± .030
OVER TGA ± .040
ANGLE ± .5°

15'	41	1	5000440B	#100 COATED ROLLER CHAIN
	40	1	3134569L	OUTER SPRAY HEADER ASSY
34'	39	1	8300302	TUBE ROUND 304 1/4X20G A A249
	38	1	5421194	NORD SK93172.1AFB N56C
	37	1	5420690	NORD GRMTR 3HP SK9022. 1AFBH
	36	2	5370127	NOZZLE WASHJET 1/4MEG- 2510
	35	7	5300162	ELBOW, 4 CBU-SS 1/4" TU
	34	6	5251035	STRAIGHT ADAPTER, 1/8 NPT
	33	7	5250733	STRAIGHT GREASE ZERK 1 618B
	32	7	5250555	PARKER MALE CONN 4-FBU -SS
	31	2	5121122	THREADED ROD 3/8-16 UN C X
	30	4	5120875	3/8-16 SS FIN HEX FUL L NUT
	29	1	5000459	LINK OFFSET #100 HITAC HI
	28	1	5000457	LINK MASTER #100 HITAC HI
	27	1	5000382	SPROCKET 100E19 1.500 BORE,
	26	2	3156558	SPROCKET WASHER
	25	1	3156540	GUARD CHAIN
	24	2	3154738	BRACKET MTG TRUNNION
	23	1	3154737	BRACKET MTG TRUNNION RS
	22	1	3154736	BRACKET MTG TRUNNION
	21	1	3154295	SPACER SHAFT 1.5IN
	20	2	3154145	BRCKT ADJ THRUST TRUNNION
	19	1	3154097	SFT, SK9022AF 13.250LG
	18	6	3152875	TRUNNION WHEEL ASS'Y
	17	1	3135922	MTG BRKT ASSY, DECEL HDBX
	16	1	3135918	WLDMT HD BX 20" TO 12"
	15	1	3135913	PLATE SERIAL/PATENT SDS 925713
	14	1	3135237	60 DS 20" INF FLM ASSY
	13	1	3134917	60X126 MTS BRKT KIT, NO CANOPY
	12	1	3134897	MTS ASSY , 60X126 DS, RS
	11	1	3133947	DS 60X126 BOLT-ON TNK ASSY
	10	1	3133525	WLDMT OUTER DRUM .020
	9	1	3132853	60IN DS CHN GRD BTM ASSY
	8	1	3132822	60IN DS GRD TOP ASSY
	7	1	3132815	60 DS MTG FLUME ASSY
	6	1	3132440	DS RS INNER CIP MTG ASSY
	5	1	3132403	SPRKT MS 100A90 ASSY
	4	1	3132252	BRKT WLDMT INNER CIP
	3	2	3132098	GREASE PLATE
	2	12	3132022	DOOR SIDE
	1	1	3131774	FRAME WELDMENT
	ITEM	QTY	PART NO.	DESCRIPTION
<div><div>LYCO</div><div>Manufacturing, Inc. Leaders in the food processing industry.</div></div>				
NS IN NOTED S1: 1: 32 01 05 020 30 10 060 2"	SCALE: 0.050		WEIGHT: SEE TABLE	DRAWN BY:
	DATE: Jul-01-20		SHEET # 1 OF 1	JRM
	TITLE:			
	FA 60X126 SDS 0.020 OP DRAIN PAN, DECELERATION HEADBOX, MTS, OUTER MANIFOLD			
				DRAWING NUMBER:
925713-WAYNE FARMS-UNION SPRINGS,AL				3135912