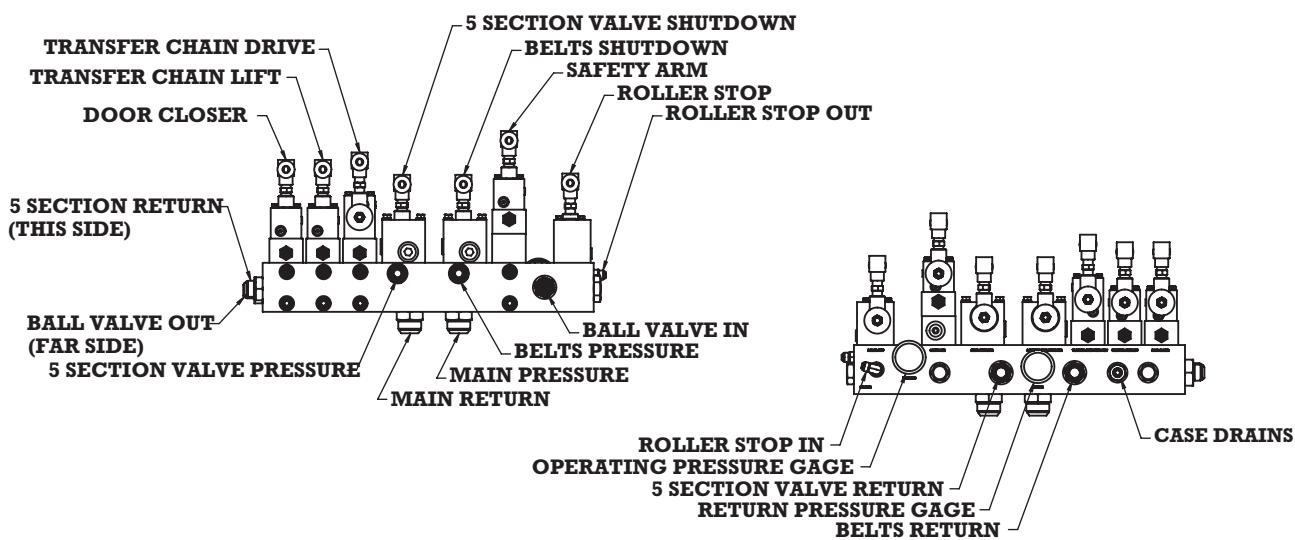
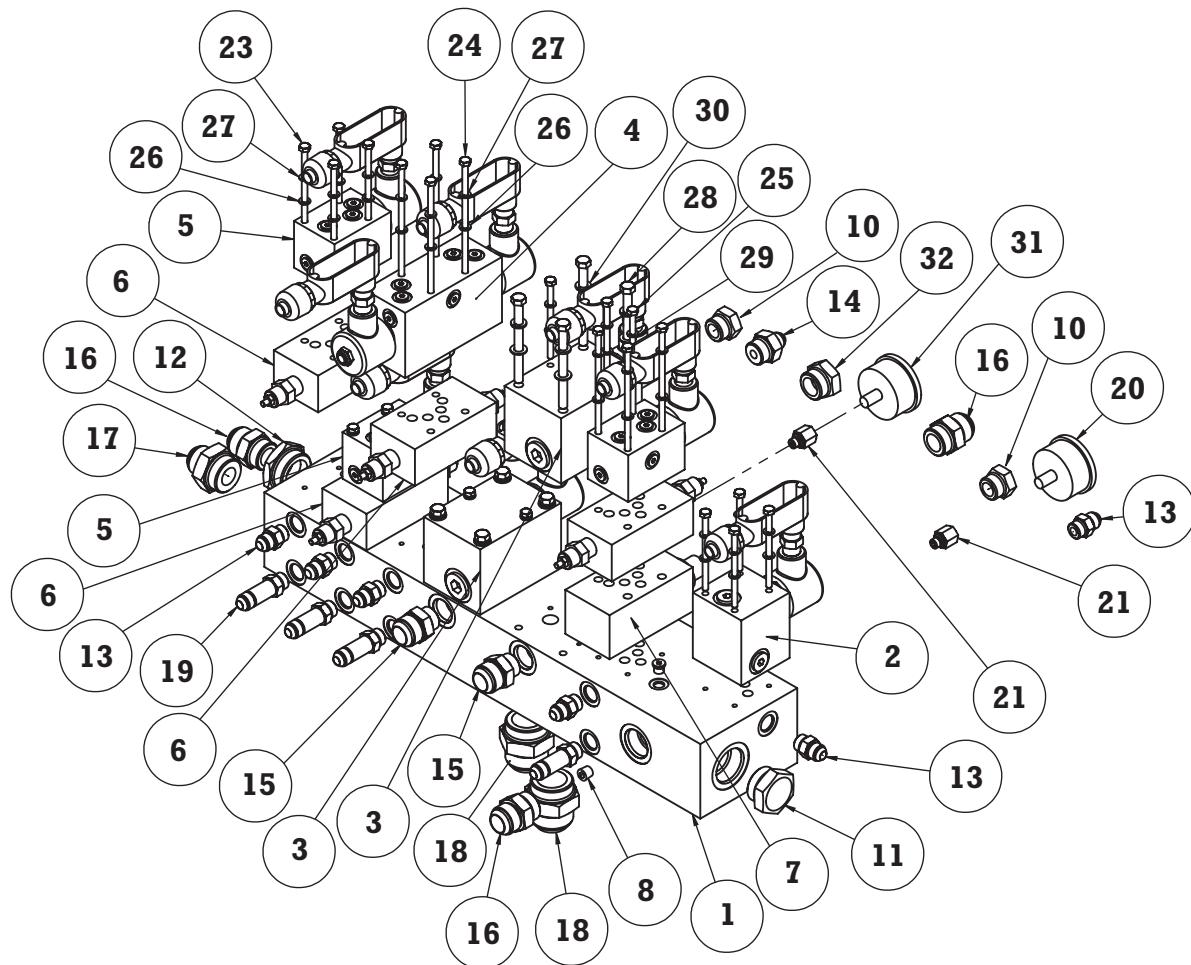




# Cage Unloading System

STANDARD MANIFOLD ASSEMBLY WITH EXPLOSION PROOF VALVES  
(2017 AND LATER) (091-23130)





# Cage Unloading System

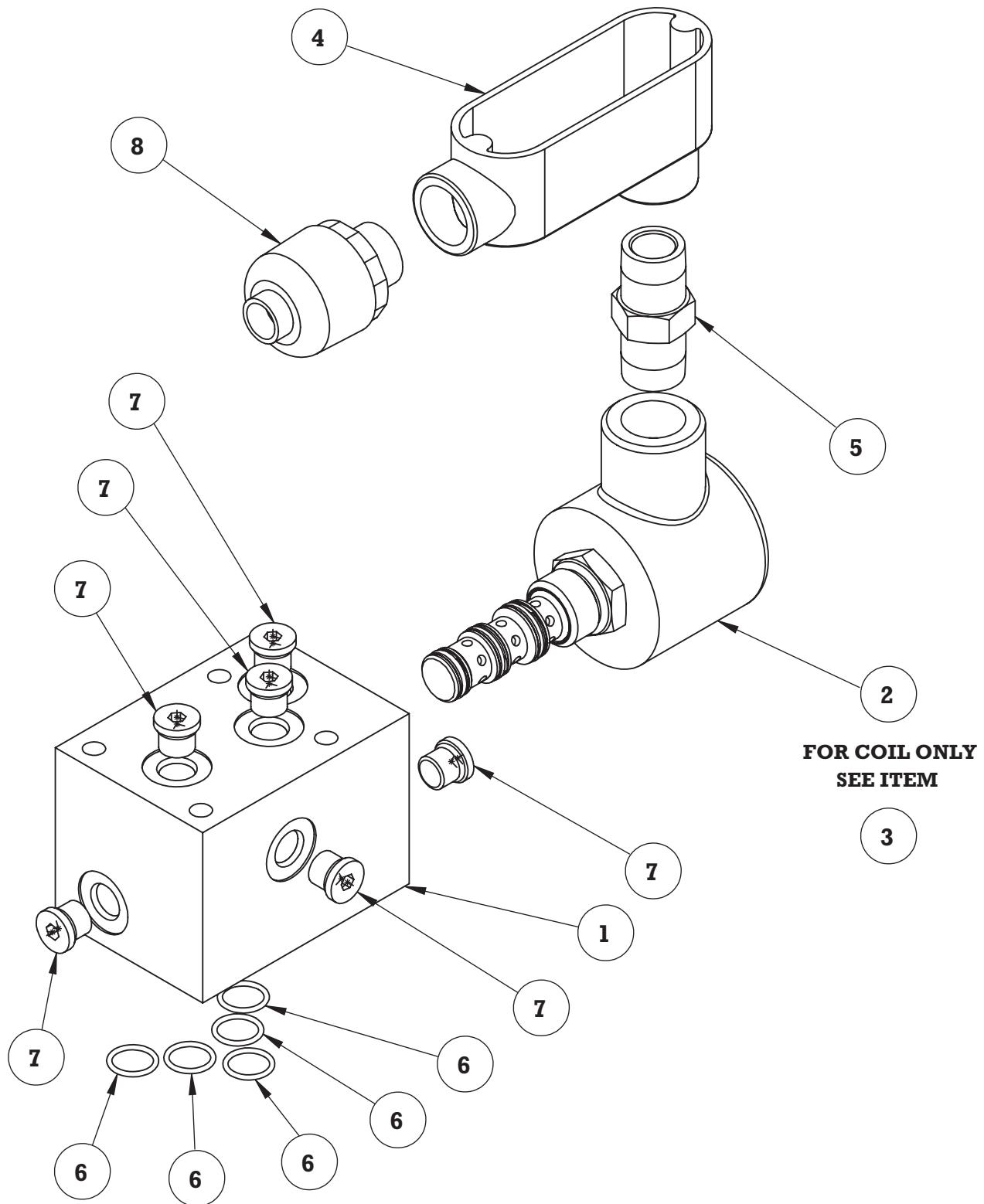
## STANDARD MANIFOLD ASSEMBLY WITH EXPLOSION PROOF VALVES (2017 AND LATER) (091-23130)

ITEM	QTY.	PART NUMBER	DESCRIPTION
1	1	091-24369	STD UNLOADING SYS. MANIFOLD FOR ISOLATOR BALL VALVE AND EXPLOSION PROOF VALVES
2	1	091-23134	VALVE & BLOCK ASSEMBLY (OUTGOING ROLLER STOP)
3	2	091-23133	VALVE & BLOCK ASSEMBLY (SHUTDOWN VALVE (5 SECTION / BELTS))
4	1	091-23132	VALVE & BLOCK ASSEMBLY (TRANSFER CHAIN FORWARD / REVERSE)
5	3	091-23131	VALVE & BLOCK ASSEMBLY (DOOR CLOSER; TRANSFER CHAIN LIFT; SAFETY ARM)
6	4	810-00192	VICKERS FLOW CONTROL VALVE DGMFN-5-Y-A2W-B2W-30
7	1	810-00227	VICKERS PRESSURE REDUCING VALVE DGMX2-5-PP-AW-S-30
8	1	091-20665	1/32" ORIFICE FOR MANIFOLD
9	1	330-00669-1	SAE# 4 HOLLOW HEX PLUG FF2138-04
10	2	330-00049	HEX HEAD PLUG SAE #12
11	1	330-00050	HEX HEAD PLUG SAE #20 900598-20
12	1	330-00383	REDUCER - SAE 24-16 (ORB-ORB)
13	6	330-00046	STRAIGHT ADAPTOR SAE #8 MALE X JIC #8 MALE 6400-08
14	1	330-00039	STRAIGHT ADAPTER SAE #12 MALE X JIC #8 MALE 202702-12-8
15	2	330-00038	STRAIGHT ADAPTOR SAE #12 MALE X JIC #16 MALE
16	3	330-00237	STRAIGHT ADAPTOR SAE #16 MALE X JIC #16 MALE 6400-16
17	1	330-00810	STRAIGHT THREAD CONNECTOR (20SAE TO 16 JIC) 202702-20-16
18	2	330-00041	STRAIGHT CONNECTOR (24-24)
19	4	330-00666	LONG STRAIGHT CONNECTOR (08-08)
20	1	290-00020	PRESSURE GAUGE 3000 PSI
21	2	330-00811	SAE-ORB MALE TO FEMALE NPT ADAPTER
22	8	210-00051	SCREW CAP HEX HD NC GR 8, 1/4 X 4
23	8	210-00883	SCREW CAP HEX HD NC GR 8, 1/4 X 5
24	4	210-00614	SCREW CAP HEX HD NC GR 8, 1/4 X 6
25	4	210-00884	SCREW CAP HEX HD NC GR 8, 1/4 X 7 1/2
26	24	210-00705	1/4" FLATWASHER HARDENED 1/4
27	24	210-00461	LOCKWASHER 1/4
28	8	210-00888	SCREW CAP HEX HD NC GR 8 3/8 X 4-1/4
29	8	210-00300	3/8" FLATWASHER HARDENED 3/8
30	8	210-00284	3/8 LOCKWASHER 3/8
31	1	290-00020-01	PRESSURE GAUGE 300 PSI
32	1	330-00049.1	HEX HEAD PLUG SAE #16



# Cage Unloading System

VALVE & BLOCK ASSEMBLY (DOOR CLOSER; TRANSFER CHAIN LIFT;  
SAFETY ARM) (091-23131)





# Cage Unloading System

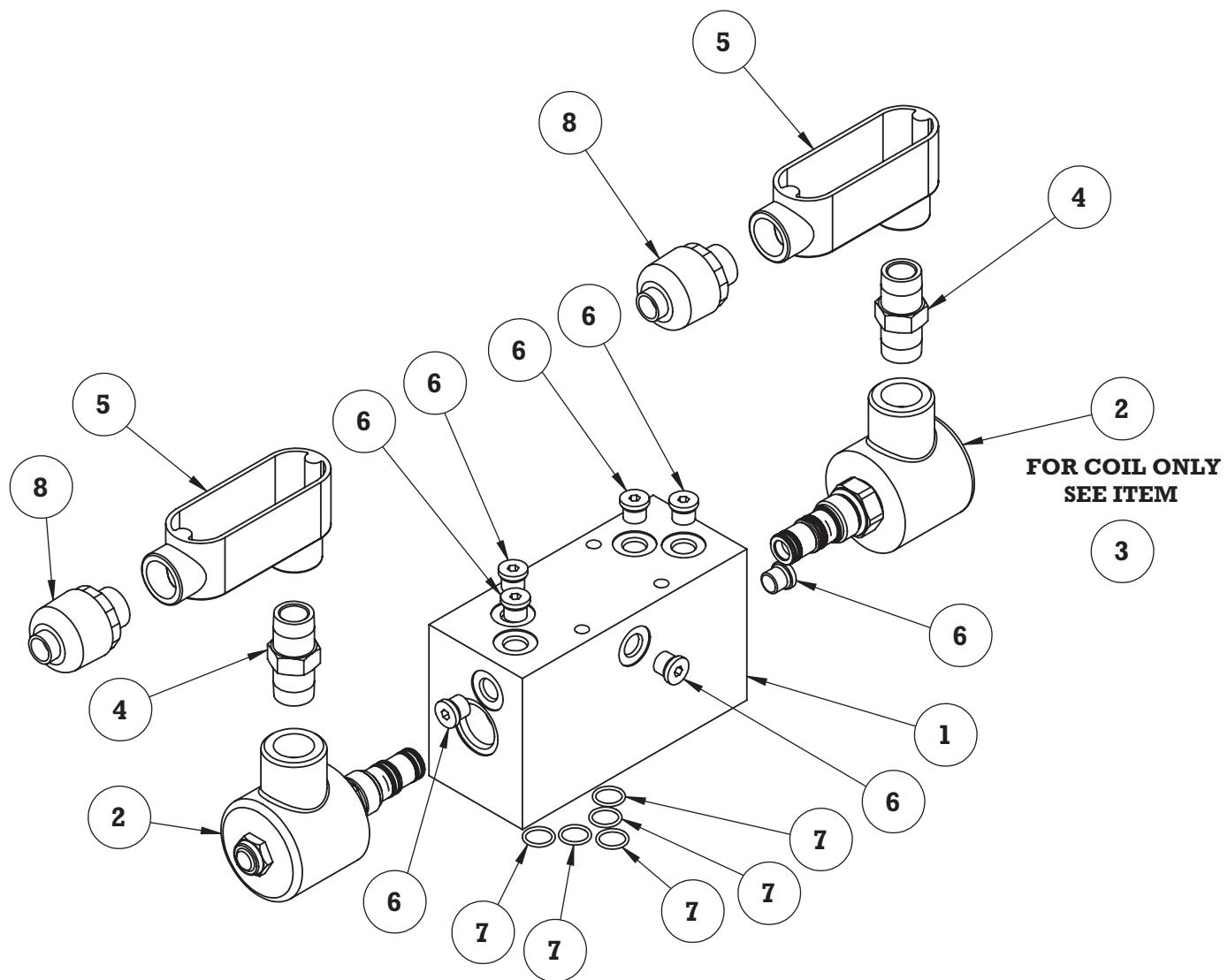
**VALVE & BLOCK ASSEMBLY (DOOR CLOSER; TRANSFER CHAIN LIFT;  
SAFETY ARM) (091-23131)**

ITEM	QTY.	PART NUMBER	DESCRIPTION
1	1	091-24337	SANDWICH BLOCK (D05) FOR CARTRIDGE (C-10-4)
2	1	091-24339	EXPLOSION PROOF CARTRIDGE VALVE (C-10-4)
3	REF	091-24340	COIL FOR CARTRIDGE VALVE
4	1	190-00230	1/2" LB W COVER AND GASKET
5	1	330-00004	1/2" X 1/2" NPT NIPPLE
6	5	091-24342	O-RING AS-568-014
7	6	330-00669-1	SAE# 4 HOLLOW HEX PLUG
8	1	190-00706	PLASTIC SEALTITE STRAIGHT CONNECTOR



# Cage Unloading System

VALVE AND BLOCK ASSEMBLY (TRANSFER CHAIN  
FORWARD / REVERSE) (091-23132)





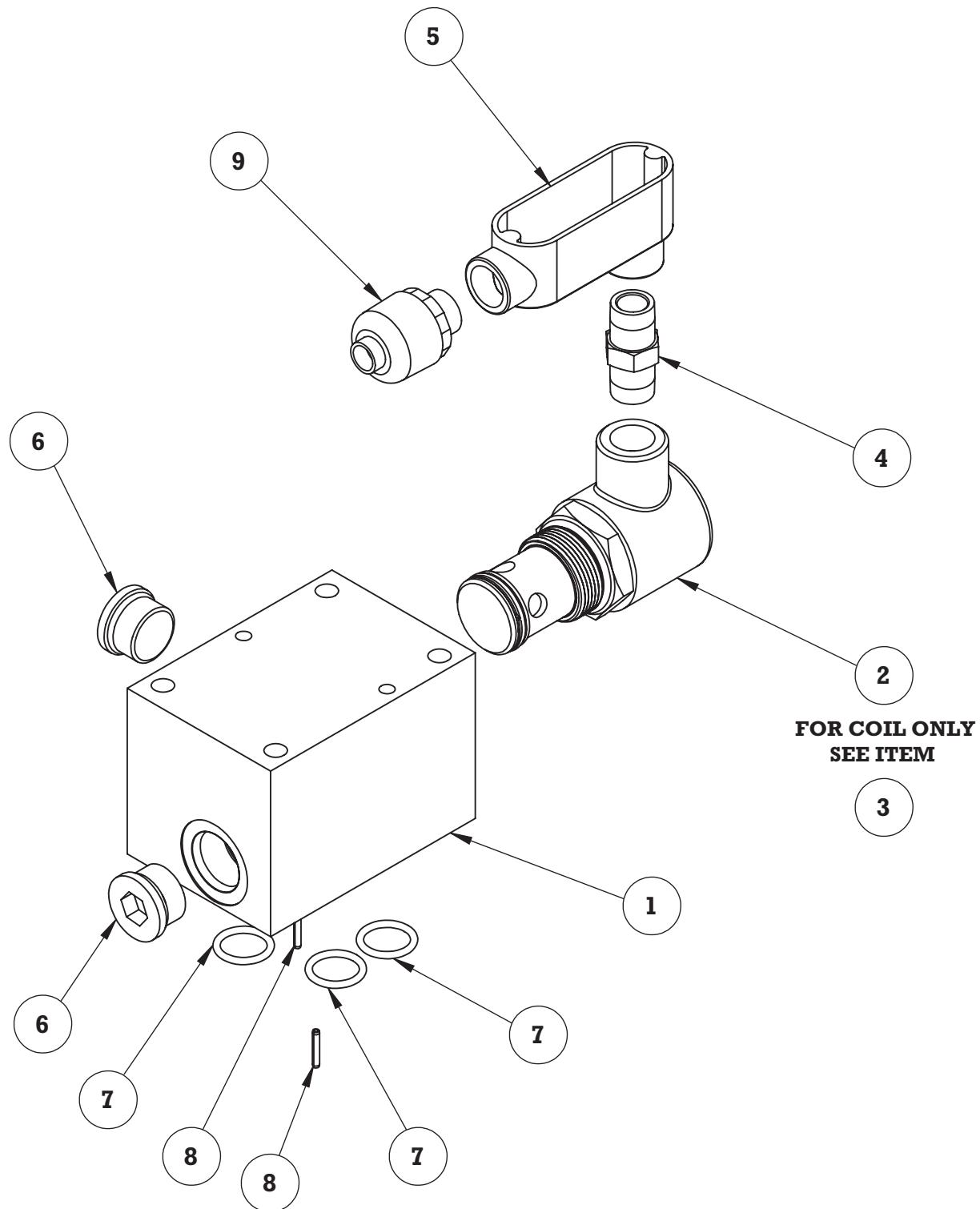
# Cage Unloading System

## VALVE AND BLOCK ASSEMBLY (TRANSFER CHAIN FORWARD / REVERSE) (091-23132)

ITEM	QTY.	PART NUMBER	DESCRIPTION
1	1	091-24358	SANDWICH BLOCK (D05) FOR 2 X CARTRIDGES (C-10-3)
2	2	091-24359	EXPLOSION PROOF VALVE (C-10-3)
3	REF	091-24340	COIL FOR CARTRIDGE VALVE
4	2	330-00004	1/2" X 1/2" NPT NIPPLE
5	2	190-00230	1/2" LB W COVER AND GASKET
6	7	330-00669-1	SAE# 4 HOLLOW HEX PLUG
7	5	091-24342	O-RING AS-568-014
8	2	190-00706	PLASTIC SEALTITE STRAIGHT CONNECTOR

# Cage Unloading System

## VALVE & BLOCK ASSEMBLY (SHUTDOWN VALVE (5 SECTION / BELTS) (091-23133)





# Cage Unloading System

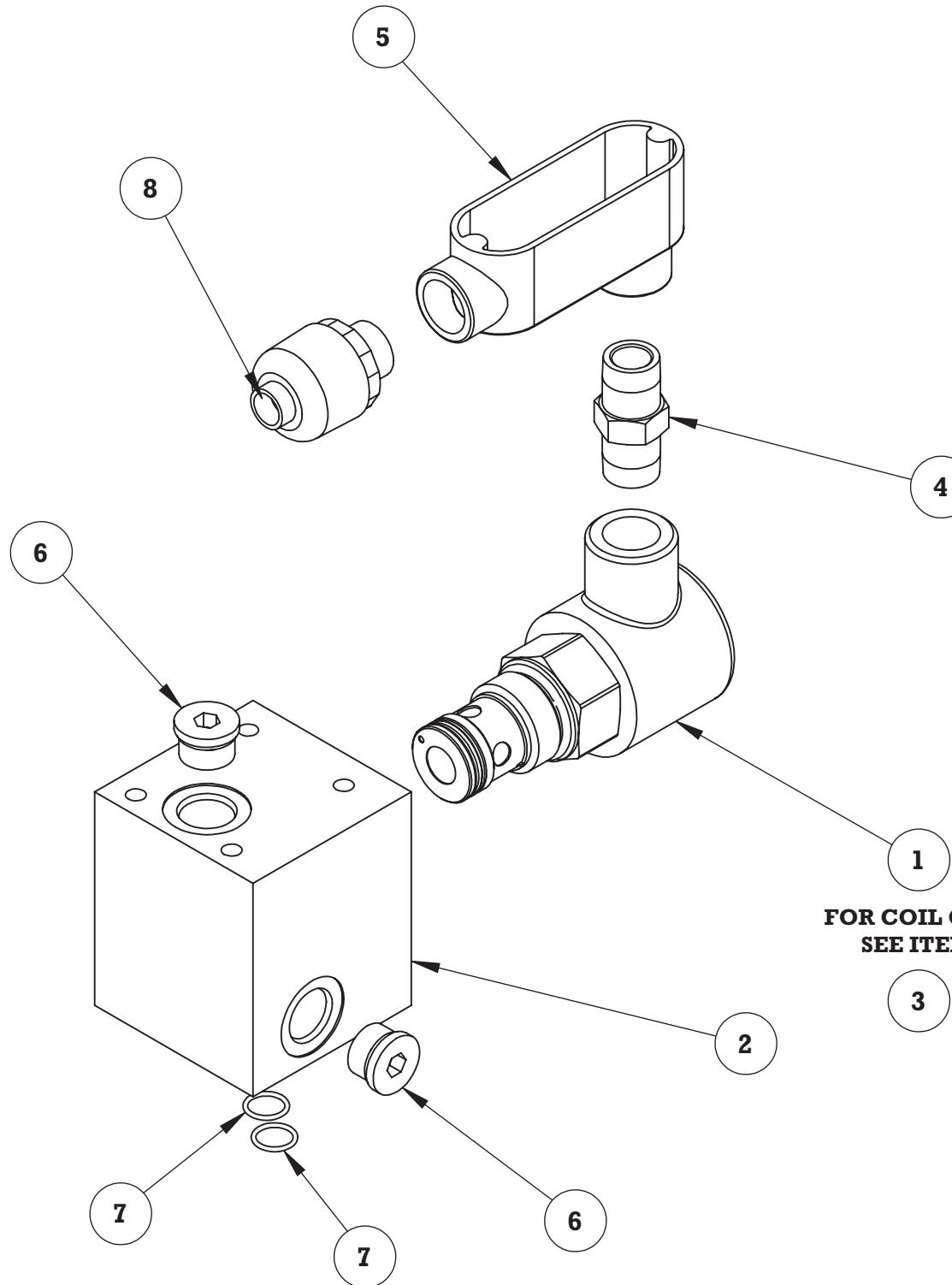
## VALVE & BLOCK ASSEMBLY (SHUTDOWN VALVE (5 SECTION / BELTS) (091-23133)

ITEM	QTY.	PART NUMBER	DESCRIPTION
1	1	091-24336	SANDWICH BLOCK (D07) FOR CARTRIDGE (C-20-2)
2	1	091-24338	EXPLOSION PROOF CARTRIDGE VALVE (C-20-2)
3	REF	091-24340	COIL FOR CARTRIDGE VALVE
4	1	330-00004	1/2" X 1/2" NPT NIPPLE
5	1	190-00230	1/2" LB W COVER AND GASKET
6	2	330-00669-2	SAE #12 HOLLOW HEX PLUG
7	3	091-24341	O-RING AS-568-211
8	2	850-00880-08	ROLL PIN 1/8 X 3/4
9	1	190-00706	PLASTIC SEALTITE STRAIGHT CONNECTOR



# Cage Unloading System

VALVE & BLOCK ASSEMBLY (OUTGOING ROLLER STOP) (091-23134)





# Cage Unloading System

## VALVE & BLOCK ASSEMBLY (OUTGOING ROLLER STOP) (091-23134)

ITEM	QTY.	PART NUMBER	DESCRIPTION
1	1	091-24361	EXPLOSION PROOF CARTRIDGE VALVE (C-16-2)
2	1	091-24360	SANDWICH BLOCK (D05) FOR CARTRIDGE (C-16-2)
3	REF	091-24340	COIL FOR CARTRIDGE VALVE
4	1	330-00004	1/2" X 1/2" NPT NIPPLE
5	1	190-00230	1/2" LB W COVER AND GASKET
6	2	330-00669-3	SAE #8 PLUG
7	2	091-24342	O-RING AS-568-014
8	1	190-00706	PLASTIC SEALTITE STRAIGHT CONNECTOR