

# EQUIPMENT SPEC SHEET

REVISION:



NAME & LOCATION	WAYNE FARMS	UNION SPRING, AL	CUSTOMER NUMBER	C121241
ITEM NUMBER	C-51	ITEM SERIAL NUMBER	C121241-C-51	
ENGINEER	GARY CAMBRON	SALESMAN	HEATH MORROW	
EQUIPMENT TYPE	FULL BOX INCLINE CONV			CAD TECH DETAILER ETHAN JONES
<b>1</b> BELT MANUF.	INTRALOX	<b>2</b> SERIES	1400S	
<b>4</b> BELT LENGTH	17'	<b>5</b> BELT COLOR	GREY	
<b>7</b> FRICTION SPACING	EVERY ROW	<b>8</b> BELT INDENT	2"	
<b>10</b> BELT WIDTH	18"	<b>11</b> WEARSTRIP	1"X1-1/2" UHMW	
<b>13</b> BELT FLIGHTS	NO	<b>14</b> FLIGHT HEIGHT	N/A	
<b>16</b> FLIGHT CENTERS	N/A	<b>17</b> FLIGHT INDENT	N/A	
<b>19</b> T.O.B. INFED	15"	<b>20</b> T.O.B. DISCHARGE	31"	
<b>21</b> IDLE SPROCKET	16 TOOTH	<b>22</b> PITCH DIAMETER	5.1" PD	
<b>24</b> DRIVE SPROCKET	16 TOOTH	<b>25</b> PITCH DIAMETER	5.1" PD	
<b>27</b> SPROCKETS @ DRV	3	<b>28</b> SPROCKETS @ IDLE	3	
<b>30</b> BELT WASHER	NO	<b>31</b> DRIP PAN	NO	
<b>33</b> DRIVE SIDE	RIGHT	<b>34</b> DRIVE TYPE	EXTREME DUTY	
<b>36</b> MOTOR	STERLING	<b>37</b> HORSEPOWER	1 HP	
<b>39</b> GEARBOX	K343	<b>40</b> RATIO	40:1	
<b>42</b> EQUIP. MAT.	1/4" SS	<b>43</b> LEGS	2" ANGLE	
<b>44</b>			TAKE UP CATENARY SAG	

PARTS and or MATERIAL UNIQUE TO THIS ITEM(S) / SPECIAL DESIGN SPECS (Please explain)

SAFETY LABELS AND E-STOPS TO BE LOCATED AS SHOWN.

THIS ITEM GETS A DRIVE RESTRAINT KIT

ITEMS C-51 AND C-52 ARE THE SAME

DRAWING COMPLETION DATE

8/6/2025

DELIVERY DATE

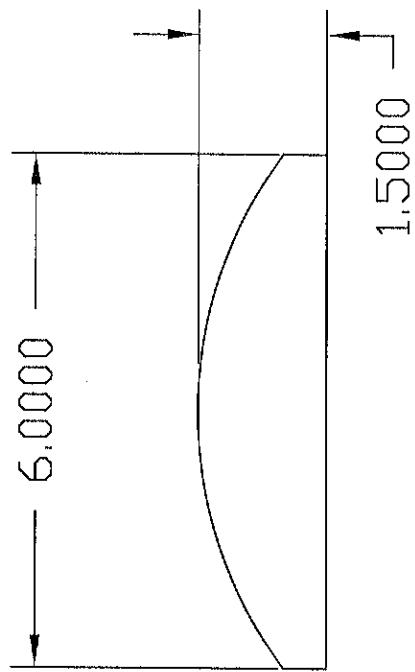
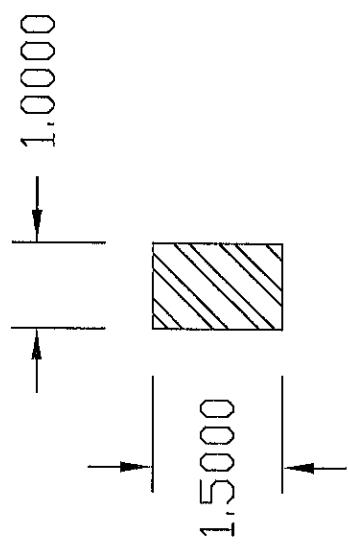
11/21/2025

06.P850941225

(20')REQ'D

06.P8508436

(6)REQ'D

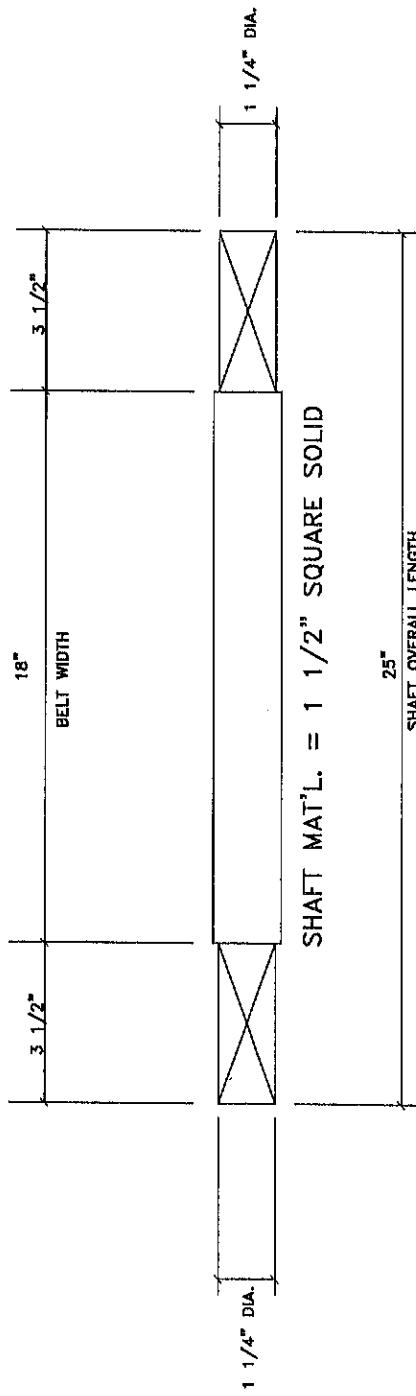


## STD. 1 1/2" SQUARE SOLID SHAFT

FORM DRAWING ONLY, THIS IS NOT TO SCALE !

JOB NUMBER : C121241-C-51  
 CUSTOMER : WAYNE FARMS  
 LOCATION : UNION SPRING, AL

DATE : 8/5/2025  
 DETAILER : ETHAN JONES  
 MAT'L : T303 SS  
 SHOP CHECKER :

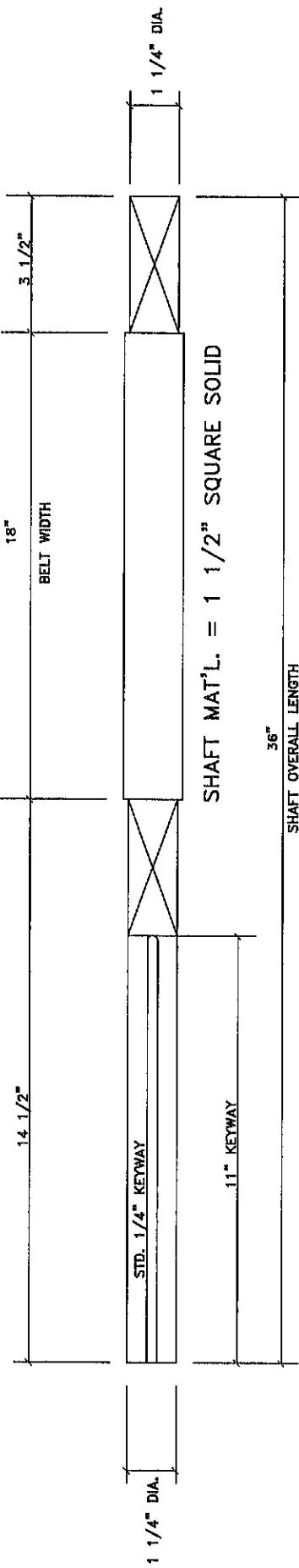
IDLE SHAFT DETAIL QTY. 1 REQ'D.

## STD. 1 1/2" SQUARE SOLID SHAFT

FORM DRAWING ONLY, THIS IS NOT TO SCALE !

JOB NUMBER : C121241-C-51  
 CUSTOMER : WAYNE FARMS  
 LOCATION : UNION SPRING, AL

DATE : 8/5/2025  
 MTRL : T303 SS  
 DETAILER : ETHAN JONES  
 SHOP CHECKER : \_\_\_\_\_



DRIVE SHAFT DETAIL QTY. 1 REQ'D.



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Work Order ID	Part ID	Release	Want Date	Start Date	Finish Date	Qty	Drawing ID/Rev Engineer
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121241-C-51/S DFM500I18 5/21/2025 11/14/2025 1.00



Drawing Rev:

D&F INCLINE CONVEYOR 18" WI

DENICE

Order ID:  
Part ID:

Customer:

Ship To:

Shop Resources Type	Seq#	End Qty	Start Qty	Setup Hrs	Run Hrs	Start Date	Finish Date	Drawing ID/Rev
ENGINEERING	10	1.00	1.00	0.00	0.00			
ENGINEERING								



LASER SHOP 20 1.00 1.00 0.00 0.00



SHOP1 30 1.00 1.00 0.00 0.00



Part ID/Sub ID	Piece#	Date Reqd	Unit Of Measur	Qty Reqd	Qty Due	Issue
01.S101 3/16" PLATE SS 48X120	10	5/21/2025	4X10	0.00	0.00	_____
01.S104	20	5/21/2025	5X10	0.00	0.00	_____



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	3/16" PLATE SS 60X120						
	01.S108 1/4" PLATE SS 48X120		30 5/21/2025	4X10		0.00	0.00 _____
	01.S111 1/4" PLATE SS 60X120		40 5/21/2025	5X10		0.00	0.00 _____
	01.S127 12GA SHEET SS 48X120		90 5/21/2025	4X10		0.00	0.00 _____
	01.S129 12GA SHEET SS 60X120		100 5/21/2025	5X10		0.00	0.00 _____
	03.A612 ANGLE IRON 2" X 2" X 1/4" SS		200 5/21/2025	FT		0.00	0.00 _____
SHOP2	40	1.00	1.00	0.00	0.00		
SHOP2							



Part ID/Sub ID	Piece#	Date Reqd	Unit Of Measur	Qty Reqd	Qty Due	Issue
06.S00070 LEG INSERT 1-1/2"X 1-1/2" X 1/2"** 3/4" THDS.		10 5/21/2025	EA	4.00	4.00	_____
SHOP3	50	1.00	1.00	0.00	0.00	



Part ID/Sub ID	Piece#	Date Reqd	Unit Of Measur	Qty Reqd	Qty Due	Issue
02.SB402 SQUARE BAR 1/4" SS FOR GEARBOXES		10 5/21/2025	FT	1.00	1.00	_____
S00371-S LEG ADJUSTER 9"X3/4" ATR W/SS PAD 10GA* SWIVEL TYPE		50 5/21/2025	EA	4.00	4.00	_____



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Work Order ID	Part ID	Release	Want Date	Start Date	Finish Date	Qty	Drawing ID/Rev Engineer
	S00421A DRIVE DRIP PAN 30" X 11" (FOR NORDSTOBER GEARBOXES)		60 5/21/2025	EA		1.00	1.00 _____
	06.S00421HA SS DRIP PAN HANGER 1"W FLAT BAR W/ 7/16"H* 1"W FLAT BAR WITH 7/16" HOLE 6.75" OVERAL LENGTH		80 5/21/2025	EA		2.00	2.00 _____
UHMW PARTS	60	1.00	1.00	0.00	0.00		
UHMW PARTS							



Part ID/Sub ID	Piece#	Date Reqd	Unit Of Measur	Qty Reqd	Qty Due	Issue
06.P850941225 UHMW WEARSTRIP 1" X 1-1/2"		40 5/21/2025	FT	20.00	20.00	_____
06.P8508436 UHMW SHOE RETURN 6" X 1-1/2" X 1"		50 5/21/2025	EA	6.00	6.00	_____
SUB-ASSY 1	70	1.00	1.00	0.00	0.00	
SUB-ASSY 1						



SUB-ASSY 2	80	1.00	1.00	0.00	0.00
SUB-ASSY 2					



FINAL ASSEM	90	1.00	1.00	0.00	0.00
FINALASSEMB					



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Part ID/Sub ID	Piece#	Date Reqd	Unit Of Measur	Qty Reqd	Qty Due	Issue
		10 5/21/2025		17.00	17.00	_____
BELT 1400S 18"W SQ FRICTION TOP GREY PP W/ WHITE AC RODS BLACK FRICTION TOP, 2" INDENT, 2" CENTER NOTCH						
37.1XI 1HP XTREME 143TC 1800RPM INV DUTY* STAINLESS STEEL XTREME RPM: 1800 FOOT OPTION: FOOTLESS FRAME: 143TC ENCLOSURE: TEFC RATING: INVERTER DUTY ELECTRICAL: 3 PHASE 460V ENCAPSULATED: ENCAPSULATED		20 5/21/2025	EA	1.00	1.00	_____
37.4SK2 STERLING SS HEL BEVEL SYMMETRICAL 40:1* STERLING SYMMETRICAL STAINLESS STEEL SMOOTH BODY 403 HELICAL BEVEL 40:1 38.872:1 (EXACT) 140TC W/ TORQUE ARM		30 5/21/2025	EA	1.00	1.00	_____
37.SSK04125U SYMMETRICAL BUSHING 1-1/4" FOR SSK04 HE* SSK04-1.250UTBK STAINLESS STEEL 1-1/4" SYMMETRICAL BUSHING KIT FOR SIZE SSK04 HELICAL BEVEL		50 5/21/2025	EA	1.00	1.00	_____
31.21416S SPROCKET 1400S 16T 1.5"SB SPLIT 5.1"PD* GREY GLASS FILLED NYLON		80 5/21/2025	EA	6.00	6.00	_____
06.DRK DRIVE RESTRAINT KIT		90 5/21/2025	EA	1.00	1.00	_____



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	31.91121	110	5/21/2025	EA		8.00	8.00 _____
	RETAINER SNAP RING 1.5" SS*						
	(SH-206SS)						
	BEARING ASSEMBLY	140	5/21/2025			0.00	0.00 _____
	35.UCF207.20	160	5/21/2025	EA		4.00	4.00 _____
	KML 1-1/4" SS BEARING 4-BOLT FLG						
	10.1010724	200	5/21/2025	EA		16.00	16.00 _____
	HHC/SCREW 7/16-14 X 1-1/2" SS						
	10.10407	210	5/21/2025	EA		16.00	16.00 _____
	FLAT WASHER 7/16" SS						
	NON-TAXABLE						
	10.10507	220	5/21/2025	EA		16.00	16.00 _____
	HEX LOCK NUT 7/16"-14 SS						
	06.207.4-BOLT	440	5/21/2025	EA		3.00	3.00 _____
	SS BEARING COVER FITS 207 HOUSING 1-1/4"						
	STAINLESS STEEL BEARING COVER, 4-BOLT PATTERN FOR FLANGE STYLE BEARING						
	FITS 207 HOUSING FOR 1-1/4", 1-3/8", 1-7/16" AND 1-5/16"						
	(THIS IS A CLOSED COVER.)						
	06.BG1.25-4HOLE	510	5/21/2025	EA		4.00	4.00 _____
	SS BEARING GUARD 1.25" 4-HOLE*						
	STAINLESS STEEL (12 GAUGE)						
	BEARING GUARD						
	FOR 1-1/4" 4-HOLE BRG						
	540	5/21/2025				0.00	0.00 _____
	STABILIZER / TORQUE ARM ASSEMBLY -						
	37.207-UNI	550	5/21/2025	EA		1.00	1.00 _____
	STABILIZER BRACKET UNIVERSAL FITS 207*						
	UNIVERSAL FITS 207 HOUSING						
	FOR 1-1/4" OR 1-7/16" SHAFT						
	10.10507	600	5/21/2025	EA		1.00	1.00 _____
	HEX LOCK NUT 7/16"-14 SS						



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	10.1010750 HHC/SCREW 7/16 X 3" SS	610	5/21/2025	EA		1.00	1.00 _____
	10.10407 FLAT WASHER 7/16" SS NON-TAXABLE	620	5/21/2025	EA		3.00	3.00 _____
	10.10307 LOCK WASHER 7/16" SS NON-TAXABLE	630	5/21/2025	EA		2.00	2.00 _____
	D & F STANDADRD ESTOP -	930	5/21/2025			0.00	0.00 _____
	45.800F1YP1 ALLEN BRADLEY E-STOP STATION	940	5/21/2025	EA		2.00	2.00 _____
	10.1080808 SOCKET CAP SCREW 8-32 X 1/2" SS* 8C50KCS3	950	5/21/2025	EA		8.00	8.00 _____
	10.10808N NYLON LOCK NUT 8-32 SS* 8CNNE3	960	5/21/2025	EA		8.00	8.00 _____
	MISCELLANEOUS -	1400	5/21/2025			0.00	0.00 _____
	10.1011013 HH LAG SCREW SS 1/4 X 1" NON TAXABLE	1410	5/21/2025	EA		12.00	12.00 _____
SHIPPING	100	1.00	1.00	0.00	0.00		



OS  
MACHINE 110 1.00 1.00 0.00 0.00



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Part ID/Sub ID	Piece#	Date Reqd	Unit Of Measur	Qty Reqd	Qty Due	Issue
06.DS1815-1.25	30	5/21/2025	EA	1.00	1.00	_____
SHAFT 18" DRIVE WITH 1-1/4 JOURNAL						
06.IS1815-1.25	70	5/21/2025	EA	1.00	1.00	_____
SHAFT 18" IDLE WITH 1-1/4 JOURNAL						
REWORK-S	120	1.00	1.00	0.00	0.00	
REWORK-S						



REWORK-E 130 1.00 1.00 0.00 0.00



REWORK-P 140 1.00 1.00 0.00 0.00

