

EQUIPMENT SPEC SHEET

REVISION:



NAME & LOCATION	WAYNE FARMS	UNION SPRING, AL	CUSTOMER NUMBER	C121241
ITEM NUMBER	C-24	ITEM SERIAL NUMBER	C121241-C-24	
ITEMS REQ'D			1	
ENGINEER	GARY CAMBRON	SALESMAN	HEATH MORROW	
CAD TECH DESIGNER			KYLE HANCOCK	
EQUIPMENT TYPE	FULL BOX INCLINE CONV			CAD TECH DETAILER
1 BELT MANUF.	INTRALOX	2 SERIES	1400S	
4 BELT LENGTH	15'	5 BELT COLOR	GREY	
6 BELT MATERIAL			PP (Polypropylene)	
7 FRICTION SPACING	N/A	8 BELT INDENT	2"	
9 CENTER NOTCH			2"	
10 BELT WIDTH	12" <i>18"</i>	11 WEARSTRIP	1"X1-1/2" UHMW	
12 BELT PIN MAT.			WHITE AC (Acetal)	
13 BELT FLIGHTS		14 FLIGHT HEIGHT		
15 FLIGHT TYPE				
16 FLIGHT CENTERS		17 FLIGHT INDENT		
18 CENTER NOTCH				
19 T.O.B. INFED	2' <i>15"</i>	20 T.O.B. DISCHARGE	10'6" <i>3'5"</i>	
21 IDLE SPROCKET	16 TOOTH	22 PITCH DIAMETER	5.1" PD	
23 BORE SIZE/TYPE			1-1/2" SQUARE	
24 DRIVE SPROCKET	16 TOOTH	25 PITCH DIAMETER	5.1" PD	
26 BORE SIZE/TYPE			1-1/2" SQUARE	
27 SPROCKETS @ DRV	3	28 SPROCKETS @ IDLE	3	
29 BELT SCRAPE			NO	
30 BELT WASHER	NO	31 DRIP PAN	NO	
32 DRIP PAN @ DRIVE			YES	
33 DRIVE SIDE	LEFT	34 DRIVE TYPE	EXTREME DUTY	
35 MTR/GB FRAME			143TC/145TC	
36 MOTOR	STERLING	37 HORSEPOWER	1 HP	
38 FPM			60 FPM	
39 GEARBOX	K343	40 RATIO	40:1	
41 MULTIPLIER			NO	
42 EQUIP. MAT.	1/4" SS	43 LEGS	2" ANGLE	
44 TAKE UP			CATENARY SAG	

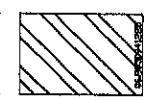
PARTS and or MATERIAL UNIQUE TO THIS ITEM(S) / SPECIAL DESIGN SPECS (Please explain)

SAFETY LABELS AND E-STOPS TO BE LOCATED AS SHOWN.

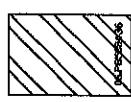
ETCHED METAL SAFETY LABELS.

Drive Restraint Kit

1 1/2"
1" →



06,P850941225
(20) FT REQ'D



1,000" →

6,000"

R5,000"

1,500"

06,P8508436

UHMW SHOE
(6) REQ'D

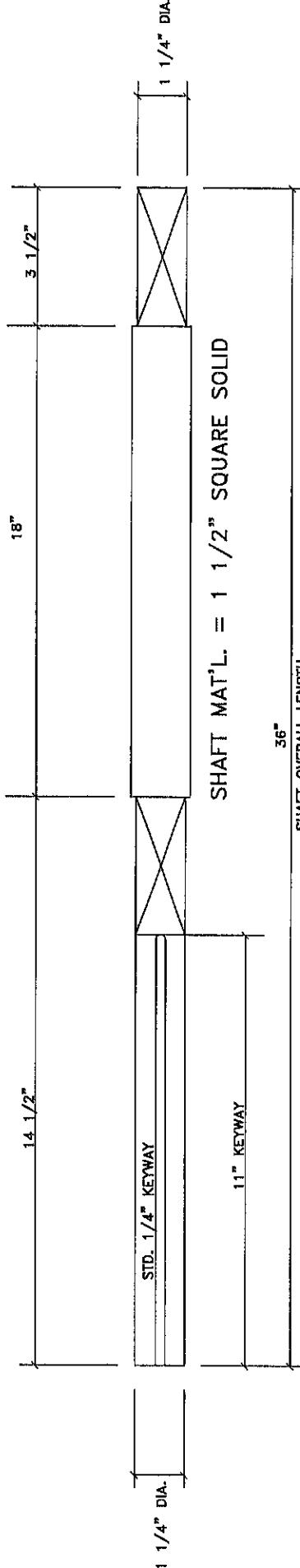
STD. 1 1/2" SQUARE SOLID SHAFT

FORM DRAWING ONLY, THIS IS NOT TO SCALE !

JOB NUMBER : C121241-C-24
 CUSTOMER : WAYNE FARMS
 LOCATION : UNION SPRINGS, AL

DATE : 10/21/2025
 MAT'L : T303 SS
 DETAILER : GABRIEL PEREZ
 SHOP CHECKER : _____

THIS IS A PART NUMBERED SHAFT*



DRIVE SHAFT DETAIL QTY. 1 REQ'D.

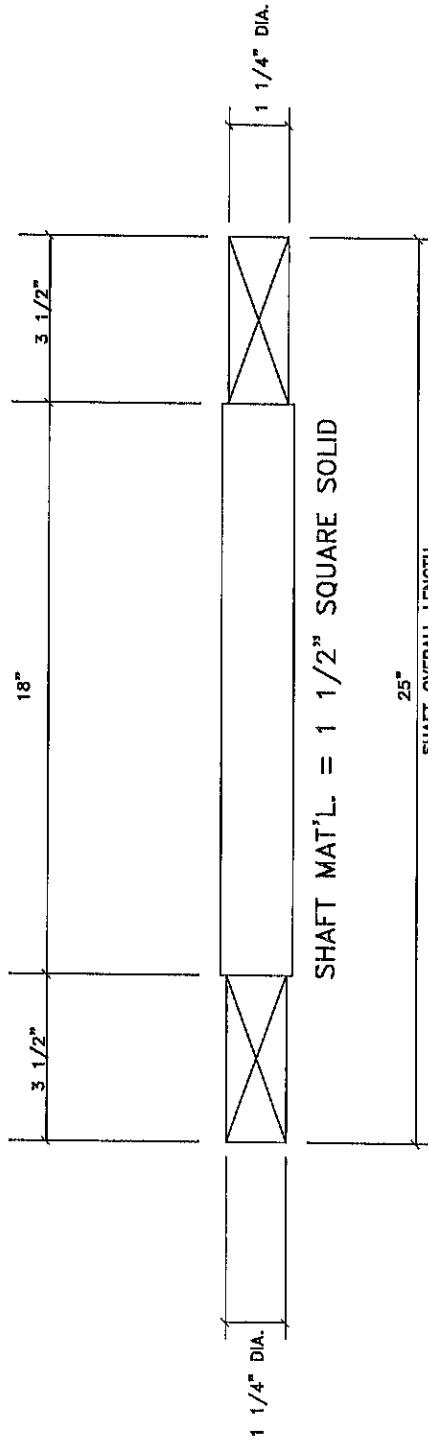
STD. 1 1/2" SQUARE SOLID SHAFT

FORM DRAWING ONLY, THIS IS NOT TO SCALE !

JOB NUMBER : C121241-C-24
 CUSTOMER : WAYNE FARMS
 LOCATION : UNION SPRINGS, AL

DATE : 10/21/2025
 MAT'L : T303 SS
 DETAILER : GABRIEL PEREZ
 SHOP CHECKER :

THIS IS A PART NUMBERED SHAFT

IDLE SHAFT DETAIL QTY. 1 REQ'D.



D&F EQUIPMENT SALES, INC - ALABAMA
Work Order Traveller
WORK ORDER ID: 121241-C-24/S

10/22/2025 7:40 AM
Page 1

Work Order ID	Part ID	Release	Want Date	Start Date	Finish Date	Qty	Drawing ID/Rev Engineer
---------------	---------	---------	-----------	------------	-------------	-----	-------------------------

121241-C-24/S DFM500I18 5/21/2025 11/14/2025 1.00



Drawing Rev:

D&F INCLINE CONVEYOR 18" WI

DENICE

Order ID:
Part ID: Customer: Ship To:

Shop Resources Type	Seq#	End Qty	Start Qty	Setup Hrs	Run Hrs	Start Date	Finish Date	Drawing ID/Rev
ENGINEERING	10	1.00	1.00	0.00	0.00			
ENGINEERING								



LASER SHOP 20 1.00 1.00 0.00 0.00



SHOP1 30 1.00 1.00 0.00 0.00



Part ID/Sub ID	Piece#	Date Reqd	Unit Of Measur	Qty Reqd	Qty Due	Issue
01.S101 3/16" PLATE SS 48X120	10	5/21/2025	4X10	0.00	0.00	_____
01.S104	20	5/21/2025	5X10	0.00	0.00	_____



D&F EQUIPMENT SALES, INC - ALABAMA
Work Order Traveller
WORK ORDER ID: 121241-C-24/S

10/22/2025 7:40 AM
Page 2

Work Order ID	Part ID	Release	Want Date	Start Date	Finish Date	Qty	Drawing ID/Rev	Engineer
	3/16" PLATE SS 60X120							
	01.S108 1/4" PLATE SS 48X120		30 5/21/2025	4X10		0.00	0.00	_____
	01.S111 1/4" PLATE SS 60X120		40 5/21/2025	5X10		0.00	0.00	_____
	03.A612 ANGLE IRON 2" X 2" X 1/4" SS		200 5/21/2025	FT		0.00	0.00	_____
SHOP2	40	1.00	1.00	0.00	0.00			
SHOP2								



Part ID/Sub ID	Piece#	Date Reqd	Unit Of Measur	Qty Reqd	Qty Due	Issue
06.S00070 LEG INSERT 1-1/2"X 1-1/2" X 1/2"*		10 5/21/2025	EA	4.00	4.00	_____
3/4" THDS.						
SHOP3	50	1.00	1.00	0.00	0.00	
SHOP3						



Part ID/Sub ID	Piece#	Date Reqd	Unit Of Measur	Qty Reqd	Qty Due	Issue
S00371-S LEG ADJUSTER 9"X3/4" ATR W/SS PAD 10GA*		50 5/21/2025	EA	4.00	4.00	_____
SWIVEL TYPE						
S00421A DRIVE DRIP PAN 30" X 11"		60 5/21/2025	EA	1.00	1.00	_____
(FOR NORD\STOBER GEARBOXES)						
06.S00421HA SS DRIP PAN HANGER 1"W FLAT BAR W/ 7/16"H*		80 5/21/2025	EA	2.00	2.00	_____
1"W FLAT BAR WITH 7/16" HOLE						
6.75" OVERAL LENGTH						
UHMW PARTS	60	1.00	1.00	0.00	0.00	
UHMW PARTS						



D&F EQUIPMENT SALES, INC - ALABAMA
Work Order Traveller
WORK ORDER ID: 121241-C-24/S

10/22/2025 7:40 AM
Page 3

Work Order ID	Part ID	Release	Want Date	Start Date	Finish Date	Qty	Drawing ID/Rev Engineer
---------------	---------	---------	-----------	------------	-------------	-----	-------------------------

UHMW PARTS



Part ID/Sub ID	Piece#	Date Reqd	Unit Of Measur	Qty Reqd	Qty Due	Issue
06.P850941225 UHMW WEARSTRIP 1" X 1-1/2"	40	5/21/2025	FT	20.00	20.00	_____
06.P8508436 UHMW SHOE RETURN 6" X 1-1/2" X 1"	50	5/21/2025	EA	6.00	6.00	_____
SUB-ASSY 1 SUB-ASSY 1	70	1.00	1.00	0.00	0.00	



SUB-ASSY 2 SUB-ASSY 2	80	1.00	1.00	0.00	0.00
--------------------------	----	------	------	------	------



FINAL ASSEM FINALASSEMB	90	1.00	1.00	0.00	0.00
----------------------------	----	------	------	------	------



Part ID/Sub ID	Piece#	Date Reqd	Unit Of Measur	Qty Reqd	Qty Due	Issue
BELT - 1400S 18"W SQ FRICTION TOP GREY PP W/ WHITE AC RODS BLACK FRICTION TOP, 2" INDENT, 2" CENTER NOTCH	10	5/21/2025		15.00	15.00	_____



D&F EQUIPMENT SALES, INC - ALABAMA
Work Order Traveller
WORK ORDER ID: 121241-C-24/S

10/22/2025 7:40 AM
Page 4

Work Order ID	Part ID	Release	Want Date	Start Date	Finish Date	Qty	Drawing ID/Rev Engineer
	37.1XI		20 5/21/2025	EA		1.00	1.00 _____
	1HP XTREME 143TC 1800RPM INV DUTY*						
	STAINLESS STEEL						
	XTREME						
	RPM: 1800						
	FOOT OPTION: FOOTLESS						
	FRAME: 143TC						
	ENCLOSURE: TEFC						
	RATING: INVERTER DUTY						
	ELECTRICAL: 3 PHASE 460V						
	ENCAPSULATED: ENCAPSULATED						
	37.4SK2		30 5/21/2025	EA		1.00	1.00 _____
	STERLING SS HEL BEVEL SYMMETRICAL 40:1*						
	STERLING SYMMETRICAL						
	STAINLESS STEEL SMOOTH BODY						
	403 HELICAL BEVEL						
	40:1 38.872:1 (EXACT)						
	140TC						
	W/ TORQUE ARM						
	06.207-GBC343L		40 5/21/2025	EA		1.00	1.00 _____
	SS K343 SYMM/TLOCK GEARBOX COVER (LEFT)*						
	06.207-GBC343L						
	SS K343 SYMMETRICAL / TAPER LOCK GEARBOX COVER (LEFT)*						
	LEFT HAND HORIZONTAL MOUNTING ORIENTATION						
	37.SSK04125U		50 5/21/2025	EA		1.00	1.00 _____
	SYMMETRICAL BUSHING 1-1/4" FOR SSK04 HE*						
	SSK04-1.250UTBK						
	STAINLESS STEEL						
	1-1/4" SYMMETRICAL BUSHING KIT FOR						
	SIZE SSK04 HELICAL BEVEL						
			80 5/21/2025			6.00	6.00 _____
	SPROCKETS 1400S 16T 1.5"SB 5.1"PD GLASS FILLED NYLON						
			90 5/21/2025			0.00	0.00 _____
	SET COLLARS						
	31.91121		110 5/21/2025	EA		8.00	8.00 _____
	RETAINER SNAP RING 1.5" SS*						
	(SH-206SS)						



D&F EQUIPMENT SALES, INC - ALABAMA
Work Order Traveller
WORK ORDER ID: 121241-C-24/S

10/22/2025 7:40 AM
Page 5

Work Order ID	Part ID	Release	Want Date	Start Date	Finish Date	Qty	Drawing ID/Rev Engineer
	BEARING ASSEMBLY	140	5/21/2025			0.00	0.00 _____
	35.UCF207.20 KML 1-1/4" SS BEARING 4-BOLT FLG	160	5/21/2025	EA		4.00	4.00 _____
	10.1010724 HHC/SCREW 7/16-14 X 1-1/2" SS	200	5/21/2025	EA		16.00	16.00 _____
	10.10407 FLAT WASHER 7/16" SS NON-TAXABLE	210	5/21/2025	EA		16.00	16.00 _____
	10.10507 HEX LOCK NUT 7/16"-14 SS	220	5/21/2025	EA		16.00	16.00 _____
	06.207.4-BOLT SS BEARING COVER FITS 207 HOUSING 1-1/4" STAINLESS STEEL BEARING COVER, 4-BOLT PATTERN FOR FLANGE STYLE BEARING FITS 207 HOUSING FOR 1-1/4", 1-3/8", 1-7/16" AND 1-5/16" (THIS IS A CLOSED COVER.)	440	5/21/2025	EA		3.00	3.00 _____
	STABILIZER / TORQUE ARM ASSEMBLY -	540	5/21/2025			0.00	0.00 _____
	37.207-UNI STABILIZER BRACKET UNIVERSAL FITS 207* UNIVERSAL FITS 207 HOUSING FOR 1-1/4" OR 1-7/16" SHAFT	550	5/21/2025	EA		1.00	1.00 _____
	10.10507 HEX LOCK NUT 7/16"-14 SS	600	5/21/2025	EA		1.00	1.00 _____
	10.1010750 HHC/SCREW 7/16 X 3" SS	610	5/21/2025	EA		1.00	1.00 _____
	10.10407 FLAT WASHER 7/16" SS NON-TAXABLE	620	5/21/2025	EA		3.00	3.00 _____
	10.10307 LOCK WASHER 7/16" SS NON-TAXABLE	630	5/21/2025	EA		2.00	2.00 _____



D&F EQUIPMENT SALES, INC - ALABAMA
Work Order Traveller
WORK ORDER ID: 121241-C-24/S

10/22/2025 7:40 AM
Page 6

Work Order ID	Part ID	Release	Want Date	Start Date	Finish Date	Qty	Drawing ID/Rev Engineer
		930	5/21/2025			0.00	0.00 _____
	D & F STANDADRD ESTOP -						
	45.800F1YP1	940	5/21/2025	EA		2.00	2.00 _____
	ALLEN BRADLEY E-STOP STATION						
	10.1080808	950	5/21/2025	EA		8.00	8.00 _____
	SOCKET CAP SCREW 8-32 X 1/2" SS*						
	8C50KCS3						
	10.10808N	960	5/21/2025	EA		8.00	8.00 _____
	NYLON LOCK NUT 8-32 SS*						
	8CNNE3						
		1400	5/21/2025			0.00	0.00 _____
	MISCELLANEOUS -						
	10.1011013	1410	5/21/2025	EA		12.00	12.00 _____
	HH LAG SCREW SS 1/4 X 1"						
	NON TAXABLE						
	10.1010616	1560	5/21/2025	EA		8.00	8.00 _____
	HHC/SCREW 3/8-16 X 1" SS						
	FASTENAL P/N 1170105						
	(NON-TAXABLE)						
	10.10306	1630	5/21/2025	EA		8.00	8.00 _____
	LOCK WASHER 3/8" SS						
	NON-TAXABLE						
	06.DRK	1880	5/21/2025	EA		1.00	1.00 _____
	DRIVE RESTRAINT KIT						
SHIPPING	100	1.00	1.00	0.00	0.00		
SHIPPING							





D&F EQUIPMENT SALES, INC - ALABAMA
Work Order Traveller
WORK ORDER ID: 121241-C-24/S

10/22/2025 7:40 AM
Page 7

Work Order ID	Part ID	Release	Want Date	Start Date	Finish Date	Qty	Drawing ID/Rev Engineer
---------------	---------	---------	-----------	------------	-------------	-----	-------------------------

OS MACHINE 110 1.00 1.00 0.00 0.00



Part ID/Sub ID	Piece#	Date Reqd	Unit Of Measur	Qty Reqd	Qty Due	Issue
06.DS1815-1.25 SHAFT 18" DRIVE WITH 1-1/4 JOURNAL		10 5/21/2025	EA	1.00	1.00	
06.IS1815-1.25 SHAFT 18" IDLE WITH 1-1/4 JOURNAL		20 5/21/2025	EA	1.00	1.00	

REWORK-S 120 1.00 1.00 0.00 0.00



REWORK-E 130 1.00 1.00 0.00 0.00



REWORK-P 140 1.00 1.00 0.00 0.00

