

EQUIPMENT SPEC SHEET

REVISION:



NAME & LOCATION	WAYNE FARMS UNION SPRINGS, AL			CUSTOMER NUMBER	C121241			
ITEM NUMBER	C-32	ITEM SERIAL NUMBER	C121241-C-32			ITEMS REQ'D	1	
ENGINEER	GARY CAMBRON	SALESMAN	HEATH MORROW			CAD TECH DESIGNER	DUSTIN CAGLE	
EQUIPMENT TYPE	OH BONELESS DARK MEAT TRANSFER CONVEYOR			CAD TECH DETAILER	DUSTIN CAGLE			
1 BELT MANUF.	INTRALOX	2	SERIES	800S			3 BELT TYPE	OH FT
4 BELT LENGTH	21'	5	BELT COLOR	WHITE			6 BELT MATERIAL	AC (Acetal)
7 FRICTION SPACING	N/A	8	BELT INDENT	N/A			9 CENTER NOTCH	N/A
10 BELT WIDTH	12"	11	WEARSTRIP	1"X1-1/2" UHMW			12 BELT PIN MAT.	AC (Acetal)
13 BELT FLIGHTS	NO	14	FLIGHT HEIGHT	N/A			15 FLIGHT TYPE	N/A
16 FLIGHT CENTERS	N/A	17	FLIGHT INDENT	N/A			18 CENTER NOTCH	N/A
19 T.O.B. INFEED	N/A	20	T.O.B. DISCHARGE	N/A				
21 IDLE SPROCKET	8 TOOTH	22	PITCH DIAMETER	5.2" PD			23 BORE SIZE/TYPE	1-1/2" SQUARE
24 DRIVE SPROCKET	8 TOOTH	25	PITCH DIAMETER	5.2" PD			26 BORE SIZE/TYPE	1-1/2" SQUARE
27 SPROCKETS @ DRV	3	28	SPROCKETS @ IDLE	3			29 BELT SCRAPE	NO
30 BELT WASHER	YES	31	DRIP PAN	YES			32 DRIP PAN @ DRIVE	YES
33 DRIVE SIDE	RIGHT	34	DRIVE TYPE	EXTREME DUTY			35 MTR/GB FRAME	143TC/145TC
36 MOTOR	STERLING	37	HORSEPOWER	1 HP			38 FPM	75.6 FPM
39 GEARBOX	K343 TAPER	40	RATIO	32:1			41 MULTIPLIER	NO
42 EQUIP. MAT.	1/4" SS	43	LEGS	N/A			44 TAKE UP	CATENARY SAG

PARTS and or MATERIAL UNIQUE TO THIS ITEM(S) / SPECIAL DESIGN SPECS (Please explain)

SAFETY LABELS AND E-STOPS TO BE LOCATED AS SHOWN.

SAFETY LABELS ARE ETCHED ON 12GA PLATES.

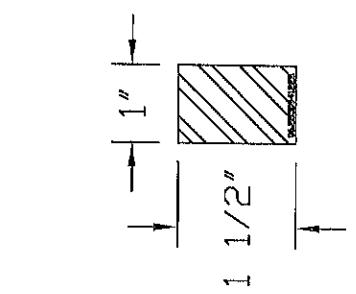
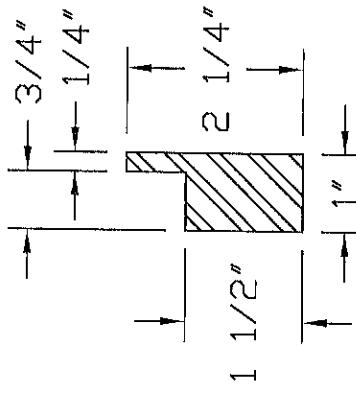
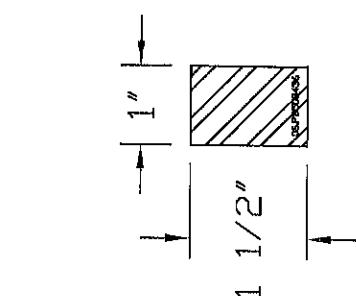
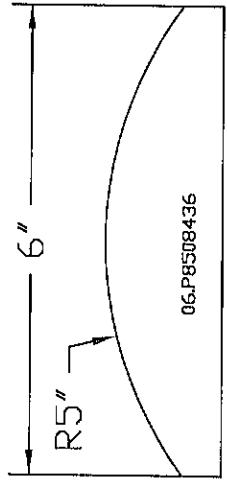
DRIVE RESTRAINT KIT (06.DRK).

DRAWING COMPLETION DATE

10/20/2025

DELIVERY DATE

11/21/2025



06.P850941225
(30) FT REQ'D

06.P8509495901LHD
(10) FT REQ'D

06.P8508436
(3) REQ'D

STD. 1 1/2" SQUARE SOLID SHAFT

JOB NUMBER : C121241-C-32
CUSTOMER : WAYNE FARMS
LOCATION : UNION SPRINGS, AL

DATE : 1C/17/2025
MATERIAL : T303 SS
DETAILER : DUSTIN CAGLE
SHOP CHECKER :

THIS IS A PART NUMBERED SHAFT

Technical drawing showing a shaft assembly with a belt and keyways. The shaft has a diameter of $1 \frac{1}{4}$ " and an overall length of 30". It features two keyways: a standard $1/4$ " keyway at 11" from the left end and a 11" keyway at 12" from the left end. A belt with a width of $3 \frac{1}{2}$ " is shown running across the shaft. The drawing includes dimension lines and labels for the shaft diameter, keyway locations, belt width, and overall shaft length.

14 1/2"

12"

$3 \frac{1}{2}$ "

$1 \frac{1}{4}$ " DIA.

STD. $1/4$ " KEYWAY

11" KEYWAY

BELT WIDTH

SHAFT MAT'L. = $1 \frac{1}{2}$ " SQUARE SOLID

$1 \frac{1}{4}$ " DIA.

30"

SHAFT OVERALL LENGTH

DRIVE SHAFT DETAIL

MAY 1958 EDITION

STD. 1 1/2" SQUARE SOLID SHAFT

STD. 1 1/2" SQUARE SOLID SHAFT

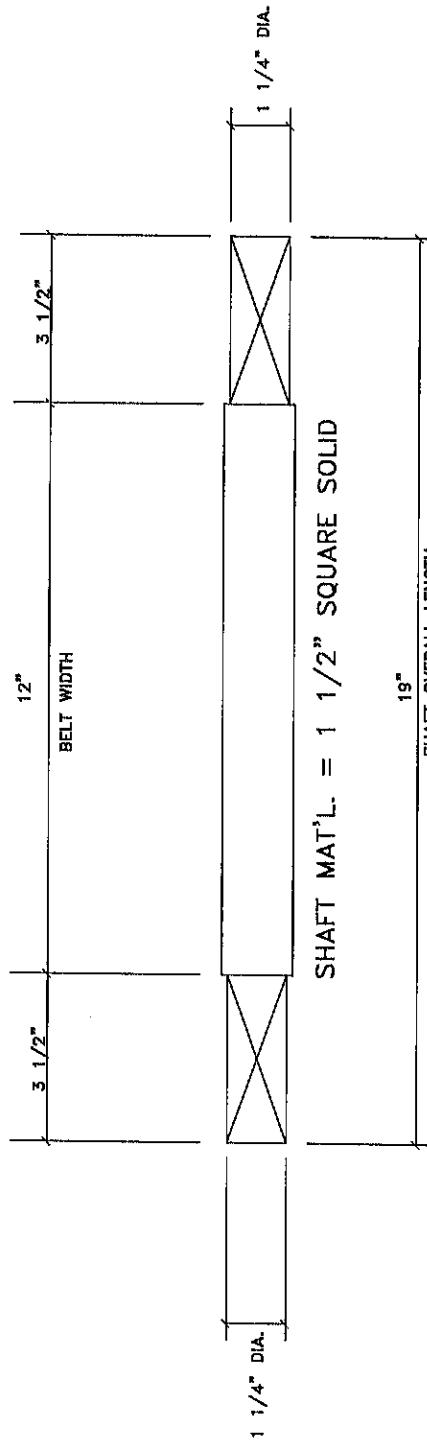
FORM DRAWING ONLY, THIS IS NOT TO SCALE !

JOB NUMBER : C121241-C-32
 CUSTOMER : WAYNE FARMS
 LOCATION : UNION SPRINGS, AL

DATE : 10/17/2025
 MAT'L : T303 SS

DETAILER : DUSTIN CAGLE
 SHOP CHECKER :

THIS IS A PART NUMBERED SHAFT



IDLE SHAFT DETAIL QTY. 1 REQ'D.



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Work Order ID	Part ID	Release	Want Date	Start Date	Finish Date	Qty	Drawing ID/Rev Engineer
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121241-C-32/S DFM500S12 5/21/2025 11/14/2025 1.00



Drawing Rev:

D&F STRAIGHT CONVEYOR 12"

DENICE

Order ID: Customer: Ship To:
Part ID:

Shop Resources Type	Seq#	End Qty	Start Qty	Setup Hrs	Run Hrs	Start Date	Finish Date	Drawing ID/Rev
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ENGINEERING 10 1.00 1.00 0.00 0.00



LASER SHOP 20 1.00 1.00 0.00 0.00



SHOP1 30 1.00 1.00 0.00 0.00



Part ID/Sub ID	Piece#	Date Reqd	Unit Of Measur	Qty Reqd	Qty Due	Issue
01.S101 3/16" PLATE SS 48X120	10	5/21/2025	4X10	0.00	0.00	
01.S104	20	5/21/2025	5X10	0.00	0.00	



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3/16" PLATE SS 60X120							
	01.S108 1/4" PLATE SS 48X120	30	5/21/2025	4X10		0.00	0.00 _____
	01.S111 1/4" PLATE SS 60X120	40	5/21/2025	5X10		0.00	0.00 _____
	01.S117 10GA SHEET SS 48X120	50	5/21/2025	4X10		0.00	0.00 _____
	01.S119 10GA SHEET SS 60X120	60	5/21/2025	5X10		0.00	0.00 _____
	01.S122 11GA SHEET SS 48X120	70	5/21/2025	4X10		0.00	0.00 _____
	01.S124 11GA SHEET SS 60X120	80	5/21/2025	5X10		0.00	0.00 _____
	01.S127 12GA SHEET SS 48X120	90	5/21/2025	4X10		0.00	0.00 _____
	01.S129 12GA SHEET SS 60X120	100	5/21/2025	5X10		0.00	0.00 _____
	01.S132 14GA SHEET SS 48X120	110	5/21/2025	4X10		0.00	0.00 _____
	01.S134 14GA SHEET SS 60X120	120	5/21/2025	5X10		0.00	0.00 _____
	02.RR206 ROUND ROD 1/2" SS	130	5/21/2025	FT		0.00	0.00 _____
	02.RR208 ROUND ROD 3/4" 304 SS	140	5/21/2025	FT		0.00	0.00 _____
	05.T804 TUBING SS 1"SQ X 11GA	150	5/21/2025	FT		0.00	0.00 _____
	30.40706 COUPLING SS 3/8"	160	5/21/2025	EA		1.00	1.00 _____
	S00024 TUBING END CAP - 1" SQ X 12 GA	170	5/21/2025	EA		1.00	1.00 _____



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SHOP2 40 1.00 1.00 0.00 0.00
SHOP2



SHOP3 50 1.00 1.00 0.00 0.00
SHOP3



Part ID/Sub ID	Piece#	Date Reqd	Unit Of Measur	Qty Reqd	Qty Due	Issue
02.SB402 SQUARE BAR 1/4" SS FOR GEARBOXES		10 5/21/2025	FT	0.00	0.00	_____
06.S0415 BELT WASH 12" SPLASH SHIELD STD 304		20 5/21/2025	EA	2.00	2.00	_____
S00421A DRIVE DRIP PAN 30" X 11" (FOR NORD\STOBER GEARBOXES)		30 5/21/2025	EA	1.00	1.00	_____
06.S00421HA SS DRIP PAN HANGER 1"W FLAT BAR W/ 7/16"H* 1"W FLAT BAR WITH 7/16" HOLE 6.75" OVERAL LENGTH		40 5/21/2025	EA	2.00	2.00	_____

UHMW PARTS 60 1.00 1.00 0.00 0.00
UHMW PARTS



Part ID/Sub ID	Piece#	Date Reqd	Unit Of Measur	Qty Reqd	Qty Due	Issue
06.P850941225 UHMW WEARSTRIP 1" X 1-1/2"		10 5/21/2025	FT	30.00	30.00	_____



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	06.P8509495901LHD	20	5/21/2025	FT		10.00	10.00 _____
	UHMW WEARSTRIP L-SHAPE 1"X2-1/4" W/ NOT*						
	3/4" x 3/4" NOTCH						
	06.P8508436	30	5/21/2025	EA		3.00	3.00 _____
	UHMW SHOE RETURN 6" X 1-1/2" X 1"						
SUB-ASSY 1	70	1.00	1.00	0.00	0.00		
SUB-ASSY 1							



SUB-ASSY 2	80	1.00	1.00	0.00	0.00
SUB-ASSY 2					



FINAL ASSEM	90	1.00	1.00	0.00	0.00
FINALASSEMB					



Part ID/Sub ID	Piece#	Date Reqd	Unit Of Measur	Qty Reqd	Qty Due	Issue
		10	5/21/2025		21.00	21.00 _____
BELT - 800S 12"W OH FT WHITE AC W/ WHITE AC RODS						
37.1XI	20	5/21/2025	EA	1.00	1.00 _____	
1HP XTREME 143TC 1800RPM INV DUTY*						
STAINLESS STEEL						
XTREME						
RPM: 1800						
FOOT OPTION: FOOTLESS						
FRAME: 143TC						
ENCLOSURE: TEFC						



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RATING: INVERTER DUTY ELECTRICAL: 3 PHASE 460V ENCAPSULATED: ENCAPSULATED							
	37.4SJ2	30	5/21/2025	EA		1.00	1.00 _____
	STERLING SS HEL BEVEL SYMMETRICAL 32:1*						
	STERLING SYMMETRICAL						
	STAINLESS STEEL SMOOTH BODY						
	403 HELICAL BEVEL						
	32:1 31.539:1 (EXACT)						
	140TC						
	W/ TORQUE ARM						
	37.SSK04125U	40	5/21/2025	EA		1.00	1.00 _____
	SYMMETRICAL BUSHING 1-1/4" FOR SSK04 HE*						
	SSK04-1.250UTBK						
	STAINLESS STEEL						
	1-1/4" SYMMETRICAL BUSHING KIT FOR						
	SIZE SSK04 HELICAL BEVEL						
	06.DRK	50	5/21/2025	EA		1.00	1.00 _____
	DRIVE RESTRAINT KIT						
	31.2808	60	5/21/2025	EA		6.00	6.00 _____
	SPROCKET 800S 8T 1.5"SB 5.2"PD*						
	PART #S3D8 G5CPE7 NG						
	EZ CLEAN MOLDED SPROCKET						
	15.142	70	5/21/2025	EA		1.00	1.00 _____
	SANITARY 2" SS ROLL TYPE FERRULE						
	31.91121	80	5/21/2025	EA		8.00	8.00 _____
	RETAINER SNAP RING 1.5" SS*						
	(SH-206SS)						
	95.0141902P	90	5/21/2025	EA		6.00	6.00 _____
	SPRAY NOZZLE 1/4 F8004-LN PLASTIC*						
	ADDITIONAL PARTS REQ'D #S00202 & #06.S0415						
	NATURAL PVDF						
	35.UCF207.20	100	5/21/2025	EA		4.00	4.00 _____
	KML 1-1/4" SS BEARING 4-BOLT FLG						
	10.1010724	110	5/21/2025	EA		16.00	16.00 _____
	HHC/SCREW 7/16-14 X 1-1/2" SS						



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	10.10407	120	5/21/2025	EA		16.00	16.00 _____
	FLAT WASHER 7/16" SS NON-TAXABLE						
	10.10507	130	5/21/2025	EA		16.00	16.00 _____
	HEX LOCK NUT 7/16"-14 SS						
	06.207.4-BOLT	250	5/21/2025	EA		3.00	3.00 _____
	SS BEARING COVER FITS 207 HOUSING 1-1/4" STAINLESS STEEL BEARING COVER, 4-BOLT PATTERN FOR FLANGE STYLE BEARING FITS 207 HOUSING FOR 1-1/4", 1-3/8", 1-7/16" AND 1-5/16" (THIS IS A CLOSED COVER.)						
	06.BG1.25-4HOLE	320	5/21/2025	EA		4.00	4.00 _____
	SS BEARING GUARD 1.25" 4-HOLE* STAINLESS STEEL (12 GAUGE) BEARING GUARD FOR 1-1/4" 4-HOLE BRG						
		350	5/21/2025			0.00	0.00 _____
	STABILIZER / TORQUE ARM ASSEMBLY -						
	37.207-UNI	360	5/21/2025	EA		1.00	1.00 _____
	STABILIZER BRACKET UNIVERSAL FITS 207* UNIVERSAL FITS 207 HOUSING FOR 1-1/4" OR 1-7/16" SHAFT						
	06.207-GBC343R	370	5/21/2025	EA		1.00	1.00 _____
	SS K343 SYMM/TLOCK GEARBOX COVER (RIGHT)* 06.207-GBC343R SS K343 SYMMETRICAL / TAPER LOCK GEARBOX COVER (RIGHT)* RIGHT HAND HORIZONTAL MOUNTING ORIENTATION						
	10.10507	380	5/21/2025	EA		1.00	1.00 _____
	HEX LOCK NUT 7/16"-14 SS						
	10.1010750	390	5/21/2025	EA		1.00	1.00 _____
	HHC/SCREW 7/16 X 3" SS						
	10.10407	400	5/21/2025	EA		3.00	3.00 _____
	FLAT WASHER 7/16" SS NON-TAXABLE						



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Work Order ID	Part ID	Release	Want Date	Start Date	Finish Date	Qty	Drawing ID/Rev Engineer
	10.10307	410	5/21/2025	EA		2.00	2.00 _____
	LOCK WASHER 7/16" SS NON-TAXABLE						
		420	5/21/2025			0.00	0.00 _____
	D & F STANDADRD ESTOP -						
	45.800F1YP1	430	5/21/2025	EA		2.00	2.00 _____
	ALLEN BRADLEY E-STOP STATION						
	10.1080808	440	5/21/2025	EA		8.00	8.00 _____
	SOCKET CAP SCREW 8-32 X 1/2" SS* 8C50KCS3						
	10.10808N	450	5/21/2025	EA		8.00	8.00 _____
	NYLON LOCK NUT 8-32 SS* 8CNNE3						
		460	5/21/2025			0.00	0.00 _____
	MISCELLANEOUS -						
	10.1010416	540	5/21/2025	EA		6.00	6.00 _____
	HHC/SCREW 1/4-20 X 1" SS						
	10.10504	570	5/21/2025	EA		6.00	6.00 _____
	HEX NYLON LOCK NUT 1/4"-20 SS NON-TAXABLE						
	10.1010616	620	5/21/2025	EA		12.00	12.00 _____
	HHC/SCREW 3/8-16 X 1" SS FASTENAL P/N 1170105 (NON-TAXABLE)						
	10.10306	690	5/21/2025	EA		12.00	12.00 _____
	LOCK WASHER 3/8" SS NON-TAXABLE						
	10.103	940	5/21/2025	EA		4.00	4.00 _____
	BOLT 5/16-24 X 1-1/4" SS						
	S00425	950	5/21/2025	EA		4.00	4.00 _____
	SPACER 1/4" X 3/4" X 5/16"ID						



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	99.NCA1B250300	960	5/21/2025	EA		1.00	1.00	
	CYLINDER SMC 2.5" BORE 3" STROKE*							
	NCA1B250-0300 TIE ROD 7/16-20 THREAD							
	99.P573421	970	5/21/2025	EA		1.00	1.00	
	P57342-K0001 MP4 EYE KIT							
	REXROTH #R432013377							
	99.J8008A	980	5/21/2025	EA		1.00	1.00	
	SS FEMALE ROD EYE 7/16-20 THREAD							
	47.02116	990	5/21/2025	EA		2.00	2.00	
	SET COLLAR 1" SS							
	47.020108	1000	5/21/2025	EA		6.00	6.00	
	SET COLLAR 1/2" SC-0500-SS							
	36.TIUB11BUL33	1010	5/21/2025	FT		5.00	5.00	
	SMC 3/8" SOLID BLUE TUBING TIUB11							
	36.KQ2L1136S	1020	5/21/2025	EA		6.00	6.00	
	SMC 3/8" TUBE X 3/8" MP KQ2L1136S 90D							
	36.KQ2L1135S	1030	5/21/2025	EA		3.00	3.00	
	SMC 3/8" TUBE X 1/4 MP KQ2L11-35S 90D							
	36.1X30646	1040	5/21/2025	EA		1.00	1.00	
	SUB BASE P68975 *							
	REXROTH #R432036353							
	36.1X30826	1050	5/21/2025	EA		1.00	1.00	
	CERAMIC VALVE R432006435 (120V)*							
	VENDOR PART PROGRESSION: GS10061-2440 > GT10061-2440 > R432006435							
	36.1F30703	1060	5/21/2025	EA		1.00	1.00	
	SOLENOID CONNECT NO LIGHT P69390							
	36.1F29878	1070	5/21/2025	EA		1.00	1.00	
	MALE QUICK DISCONNECT P-361 3/8"							
	36.1F24522	1080	5/21/2025	EA		2.00	2.00	
	MUFFLER SPD/CONTROL ASP-3SC*							
	3/8							
	36.1F18083	1090	5/21/2025	EA		1.00	1.00	
	SMC 3/8" FILTER REGULATOR LUBRICATOR*							



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	MI#774X00205 AC30-NO3G 3Z*							
	35.UCPA205.16 KML 1" SS BEARING TB	1100	5/21/2025	EA		2.00	2.00	
	30.40706 COUPLING SS 3/8"	1110	5/21/2025	EA		1.00	1.00	
	30.40206C NIPPLE SS 3/8" CLOSE	1120	5/21/2025	EA		1.00	1.00	
	02.BSR212 BEARING SIZE ROD 1" SS	1130	5/21/2025	FT		1.00	1.00	
SHIPPING	100	1.00	1.00	0.00	0.00			
SHIPPING								



OS
MACHINE



Part ID/Sub ID	Piece#	Date Reqd	Unit Of Measur	Qty Reqd	Qty Due	Issue
06.DS1215-1.25 SHAFT 12" DRIVE WITH 1-1/4 JOURNAL	40	5/21/2025	EA	1.00	1.00	
06.IS1215-1.25 SHAFT 12" IDLE WITH 1-1/4 JOURNAL	80	5/21/2025	EA	1.00	1.00	
REWORK-S REWORK-S	120	1.00	1.00	0.00	0.00	





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REWORK-E	130	1.00	1.00	0.00	0.00		
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REWORK-P	140	1.00	1.00	0.00	0.00		
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JOB NAME

JOB NUMBER

121241-C 32

Wayne Union Spring AL

MATERIAL SIZE

1" X 11 G.A Tubing

COPE/ANGLE

LH + RH

PIECES

LENGTH

1-2 5" SC

M.G