

EQUIPMENT SPEC SHEET



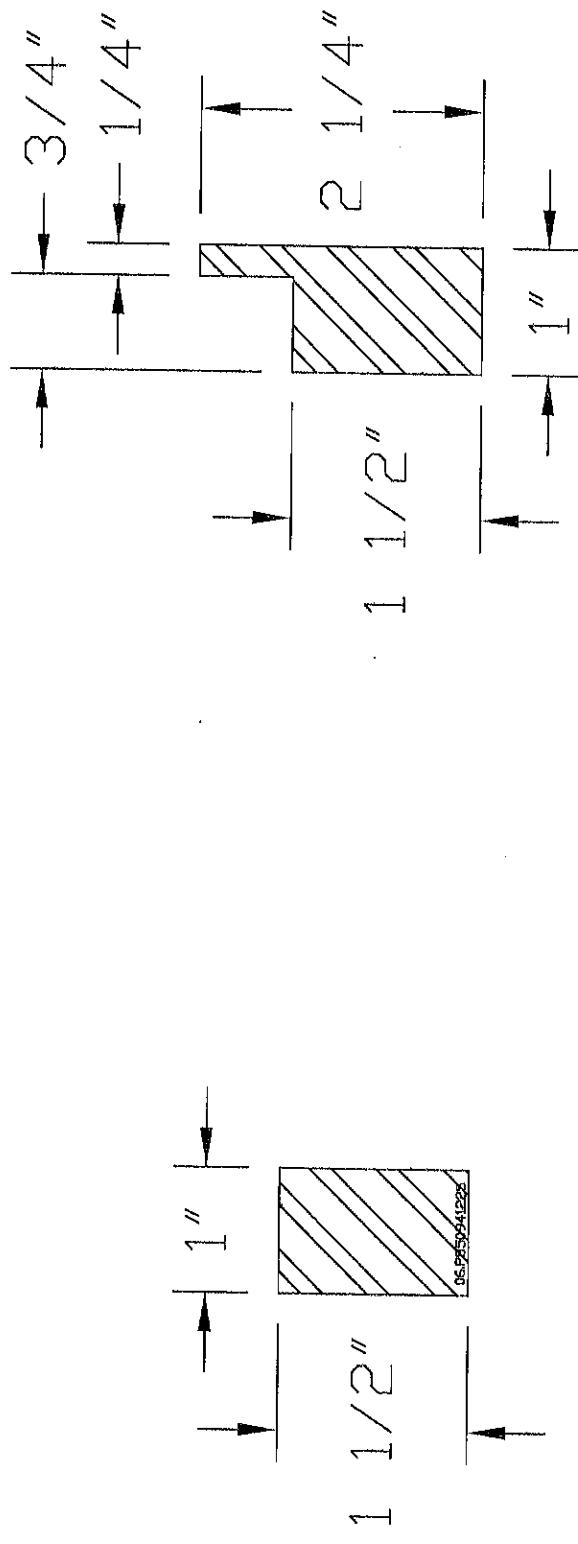
NAME & LOCATION	WAYNE FARMS	UNION SPRING, AL	CUSTOMER NUMBER	C121241				
ITEM NUMBER	C-43	ITEM SERIAL NUMBER	C121241-C-43					
ENGINEER	GARY CAMBRON	SALESMAN	HEATH MORROW					
EQUIPMENT TYPE	CARCASS INCLINE CONVEYOR			CAD TECH DETAILER				
1	BELT MANUF.	INTRALOX	2	SERIES	800S	3	BELT TYPE	OH FT
4	BELT LENGTH	90'	5	BELT COLOR	WHITE	6	BELT MATERIAL	AC (Acetal)
7	FRICTION SPACING	N/A	8	BELT INDENT	N/A	9	CENTER NOTCH	N/A
10	BELT WIDTH	18"	11	WEARSTRIP	1"X1-1/2" UHMW	12	BELT PIN MAT.	WHITE AC (Acetal)
13	BELT FLIGHTS	YES	14	FLIGHT HEIGHT	6"	15	FLIGHT TYPE	SCOOP
16	FLIGHT CENTERS	12"	17	FLIGHT INDENT	1.3"	18	CENTER NOTCH	N/A
19	T.O.B. INFED	18"	20	T.O.B. DISCHARGE	144"			
21	IDLE SPROCKET	10 TOOTH	22	PITCH DIAMETER	6.5" PD	23	BORE SIZE/TYPE	1-1/2" SQUARE
24	DRIVE SPROCKET	10 TOOTH	25	PITCH DIAMETER	6.5" PD	26	BORE SIZE/TYPE	1-1/2" SQUARE
27	SPROCKETS @ DRV	3	28	SPROCKETS @ IDLE	3	29	BELT SCRAPE	NO
30	BELT WASHER	YES	31	DRIP PAN	YES	32	DRIP PAN @ DRIVE	YES
33	DRIVE SIDE	LEFT	34	DRIVE TYPE	EXTREME DUTY	35	MTR/GB FRAME	143TC/145TC
36	MOTOR	STERLING	37	HORSEPOWER	1 HP 2 HP	38	FPM	75.6 FPM
39	GEARBOX	K343	40	RATIO	32:1	41	MULTIPLIER	NO
42	EQUIP. MAT.	1/4" SS	43	LEGS	2" ANGLE	44	TAKE UP	CATENARY SAG

PARTS and or MATERIAL UNIQUE TO THIS ITEM(S) / SPECIAL DESIGN SPECS (Please explain)

SAFETY LABELS AND E-STOPS TO BE LOCATED AS SHOWN.

THIS ITEM GETS A DRIVE RESTRAINT KIT

ETCHED METAL SAFETY LABELS.



06,P8509495901LHD
(160) FT REQ'D
(70) FT REQ'D

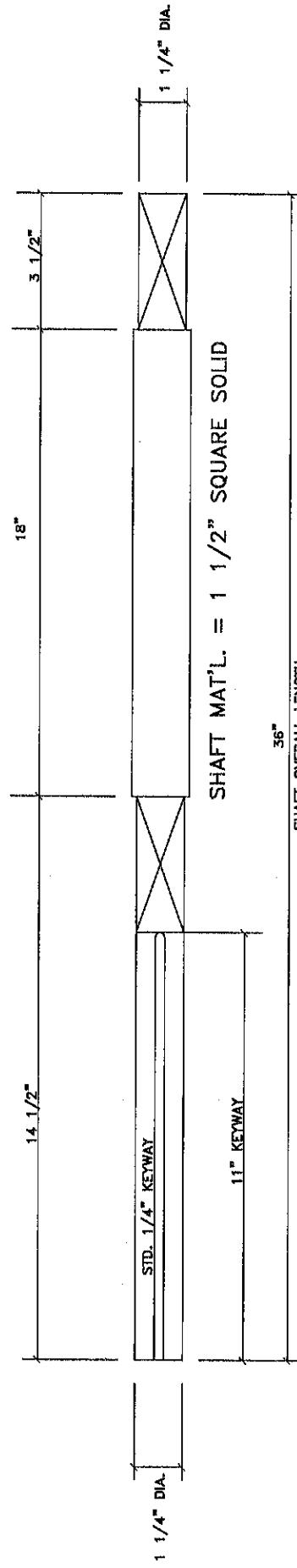
STD. 1 1/2" SQUARE SOLID SHAFT

JOB NUMBER : C121241-C-43
 CUSTOMER : WAYNE FARMS
 LOCATION : UNION SPRINGS, AL

FORM DRAWING ONLY, THIS IS NOT TO SCALE !

DATE : 10/9/2025
 MATERL : T303 SS
 SHOP CHECKER : _____

DETLER : KYLE HANCOCK



DRIVE SHAFT DETAIL QTY. 1 REQ'D.

THIS IS A PART NUMBERED ITEM

STD. 1 1/2" SQUARE SOLID SHAFT

FORM DRAWING ONLY, THIS IS NOT TO SCALE !

JOB NUMBER : C121241-C-43

DATE : 10/9/2025

DETAILER : KYLE HANCOCK

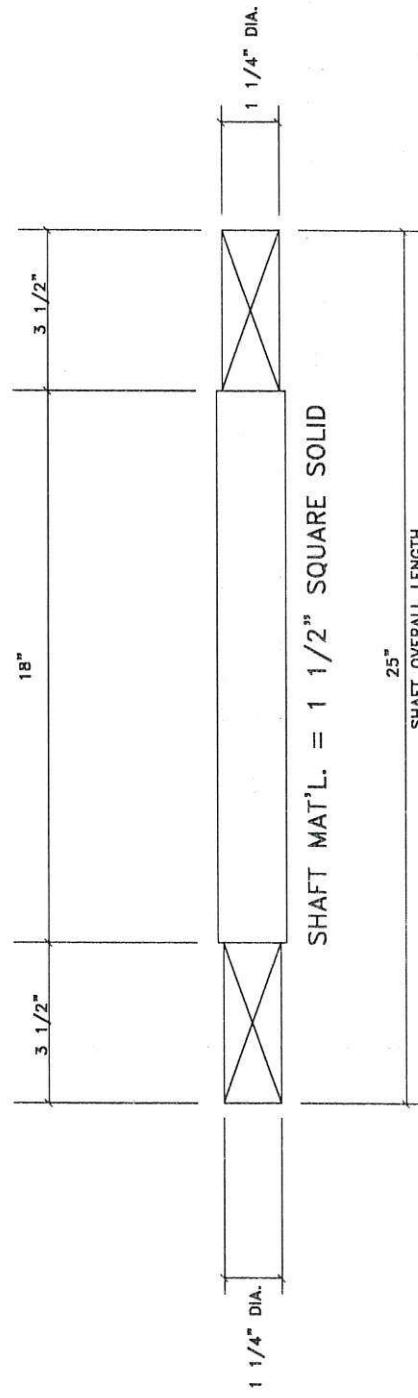
CUSTOMER : WAYNE FARMS

MAT'L : 1303 SS

SHOP CHECKER :

LOCATION : UNION SPRINGS, AL

THIS IS A PART NUMBERED ITEM



IDLE SHAFT DETAIL QTY. 1 REQ'D.



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Work Order Traveller
WORK ORDER ID: 121241-C-43/S

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Work Order ID	Part ID	Release	WantDate	Start Date	Finish Date	Qty	Drawing ID/Rev Engineer
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121241-C-43/S DFM500I18 5/21/2025 11/14/2025 1.00



Drawing Rev:

D&F INCLINE CONVEYOR 18" WI

DENICE

Order ID: Customer: Ship To:
Part ID:

Shop Resources Type	Seq#	End Qty	Start Qty	Setup Hrs	Run Hrs	Start Date	Finish Date	Drawing ID/Rev
ENGINEERING	10	1.00	1.00	0.00	0.00			
ENGINEERING								



LASER SHOP 20 1.00 1.00 0.00 0.00
LASER SHOP



SHOP1 30 1.00 1.00 0.00 0.00
SHOP1



Part ID/Sub ID	Piece#	Date Reqd	Unit Of Measur	Qty Reqd	Qty Due	Issue
01.S101 3/16" PLATE SS 48X120	10	5/21/2025	4X10	0.00	0.00	
01.S104	20	5/21/2025	5X10	0.00	0.00	



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3/16" PLATE SS 60X120							
	01.S108	30	5/21/2025	4X10		0.00	0.00 _____
	1/4" PLATE SS 48X120						
	01.S111	40	5/21/2025	5X10		0.00	0.00 _____
	1/4" PLATE SS 60X120						
	01.S127	90	5/21/2025	4X10		0.00	0.00 _____
	12GA SHEET SS 48X120						
	01.S129	100	5/21/2025	5X10		0.00	0.00 _____
	12GA SHEET SS 60X120						
	02.RR206	130	5/21/2025	FT		0.00	0.00 _____
	ROUND ROD 1/2" SS						
	02.RR208	140	5/21/2025	FT		0.00	0.00 _____
	ROUND ROD 3/4" 304 SS						
	03.A612	200	5/21/2025	FT		0.00	0.00 _____
	ANGLE IRON 2" X 2" X 1/4" SS						
	05.T802	280	5/21/2025	FT		0.00	0.00 _____
	TUBING SS 1"SQ X 16GA						
	05.T804	290	5/21/2025	FT		0.00	0.00 _____
	TUBING SS 1"SQ X 11GA						
	30.40706	330	5/21/2025	EA		1.00	1.00 _____
	COUPLING SS 3/8"						
	S00024	340	5/21/2025	EA		1.00	1.00 _____
	TUBING END CAP - 1" SQ X 12 GA						
SHOP2	40	1.00	1.00	0.00	0.00		
SHOP2							



Part ID/Sub ID	Piece#	Date Reqd	Unit Of Measur	Qty Reqd	Qty Due	Issue
06.S00070	10	5/21/2025	EA	8.00	8.00	_____
LEG INSERT 1-1/2"X 1-1/2" X 1/2"*						
3/4" THDS.						



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06.S0421		80	5/21/2025	EA		4.00	4.00 _____
SLIDE QUICK CONNECT TAKEUP 4 FT REQ'D (AMW) 7/16" SQUARE BAR QTY. OF (4) REQ'D PER ASSY							

SHOP3	50	1.00	1.00	0.00	0.00		
SHOP3							



Part ID/Sub ID	Piece#	Date Reqd	Unit Of Measur	Qty Reqd	Qty Due	Issue
02.SB402		10	5/21/2025	FT	0.00	0.00 _____
SQUARE BAR 1/4" SS FOR GEARBOXES						
06.S0415		20	5/21/2025	EA	2.00	2.00 _____
BELT WASH 12" SPLASH SHIELD STD 304						
S00371-S		50	5/21/2025	EA	8.00	8.00 _____
LEG ADJUSTER 9"X3/4" ATR W/SS PAD 10GA* SWIVEL TYPE						
S00421A		60	5/21/2025	EA	1.00	1.00 _____
DRIVE DRIP PAN 30" X 11" (FOR NORD\STOBER GEARBOXES)						
06.S00421HA		80	5/21/2025	EA	2.00	2.00 _____
SS DRIP PAN HANGER 1"W FLAT BAR W/ 7/16"H* 1"W FLAT BAR WITH 7/16" HOLE 6.75" OVERAL LENGTH						
06.DRK		90	5/21/2025	EA	1.00	1.00 _____
DRIVE RESTRAINT KIT						
UHMW PARTS	60	1.00	1.00	0.00	0.00	
UHMW PARTS						



Part ID/Sub ID	Piece#	Date Reqd	Unit Of Measur	Qty Reqd	Qty Due	Issue
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	06.P850941225		10 5/21/2025	FT		160.00	160.00 _____
	UHMW WEARSTRIP 1" X 1-1/2"						
	06.P8509495901LHD		20 5/21/2025	FT		70.00	70.00 _____
	UHMW WEARSTRIP L-SHAPE 1"X2-1/4" W/ NOT*						
			40 5/21/2025			4.00	4.00 _____
	UHMW CTR LWR RAD, SEE PRINT						
			50 5/21/2025			4.00	4.00 _____
	UHMW CTR UPR RAD, SEE PRINT						
			60 5/21/2025			2.00	2.00 _____
	UHMW RETURN LWR RAD (2) REQ'D 1LH-1RH, SEE PRINT						
			70 5/21/2025			2.00	2.00 _____
	UHMW RETURN UPR RAD (2) REQ'D 1LH-1RH, SEE PRINT						
			75 5/21/2025			50.00	50.00 _____
	UHMW BEVELED INDENT, SEE PRINT						
			80 5/21/2025			2.00	2.00 _____
	UHMW INDENT LWR RAD (2) REQ'D 1LH-1RH, SEE PRINT						
			90 5/21/2025			40.00	40.00 _____
	UHMW INDENT, SEE PRINT						
			100 5/21/2025			2.00	2.00 _____
	UHMW INDENT UPR RAD, SEE PRINT						
SUB-ASSY 1	70	1.00	1.00	0.00	0.00		
SUB-ASSY 1							





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SUB-ASSY 2 80 1.00 1.00 0.00 0.00
SUB-ASSY 2



FINAL ASSEM 90 1.00 1.00 0.00 0.00
FINALASSEMB



Part ID/Sub ID	Piece#	Date Reqd	Unit Of Measur	Qty Reqd	Qty Due	Issue
BELT - 800S 18"W OPEN HINGE FLAT TOP WHITE AC W/ WHITE AC RODS, FLIGHTS - 6" SCOOP, 1.3" INDENT, 12" CENTERS		10 5/21/2025		90.00	90.00	_____
37.1XI 1HP XTREME 143TC 1800RPM INV DUTY* STAINLESS STEEL XTREME RPM: 1800 FOOT OPTION: FOOTLESS FRAME: 143TC ENCLOSURE: TEFC RATING: INVERTER DUTY ELECTRICAL: 3 PHASE 460V ENCAPSULATED: ENCAPSULATED		20 5/21/2025	EA	2.00	2.00	_____
37.4SJ2 STERLING SS HEL BEVEL SYMMETRICAL 32:1* STERLING SYMMETRICAL STAINLESS STEEL SMOOTH BODY 403 HELICAL BEVEL 32:1 31.539:1 (EXACT) 140TC W/ TORQUE ARM		30 5/21/2025	EA	1.00	1.00	_____



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Work Order ID	Part ID	Release	Want Date	Start Date	Finish Date	Qty	Drawing ID/Rev Engineer
	37.SSK04125U	40	5/21/2025	EA		1.00	1.00 _____
	SYMMETRICAL BUSHING 1-1/4" FOR SSK04 HE*						
	SSK04-1.250UTBK						
	STAINLESS STEEL						
	1-1/4" SYMMETRICAL BUSHING KIT FOR						
	SIZE SSK04 HELICAL BEVEL						
	31.2810	50	5/21/2025	EA		6.00	6.00 _____
	SPROCKET 800S 10T 1.5"SB 6.5"PD*						
	#S3D8 G5CZE7 NG						
	EZ CLEAN SPROCKET						
	15.142	60	5/21/2025	EA		1.00	1.00 _____
	SANITARY 2" SS ROLL TYPE FERRULE						
	31.91121	70	5/21/2025	EA		8.00	8.00 _____
	RETAINER SNAP RING 1.5" SS*						
	(SH-206SS)						
	95.0141902P	80	5/21/2025	EA		6.00	6.00 _____
	SPRAY NOZZLE 1/4 F8004-LN PLASTIC*						
	ADDITIONAL PARTS REQ'D #S00202 & #06.S0415						
	NATURAL PVDF						
		90	5/21/2025			0.00	0.00 _____
	BEARING ASSEMBLY						
	35.UCF207.20	100	5/21/2025	EA		4.00	4.00 _____
	KML 1-1/4" SS BEARING 4-BOLT FLG						
	10.1010724	110	5/21/2025	EA		16.00	16.00 _____
	HHC/SCREW 7/16-14 X 1-1/2" SS						
	10.10407	120	5/21/2025	EA		16.00	16.00 _____
	FLAT WASHER 7/16" SS						
	NON-TAXABLE						
	10.10507	130	5/21/2025	EA		16.00	16.00 _____
	HEX LOCK NUT 7/16"-14 SS						
	06.207.4-BOLT	140	5/21/2025	EA		3.00	3.00 _____
	SS BEARING COVER FITS 207 HOUSING 1-1/4"						
	STAINLESS STEEL BEARING COVER, 4-BOLT PATTERN FOR FLANGE STYLE BEARING						
	FITS 207 HOUSING FOR 1-1/4", 1-3/8", 1-7/16" AND 1-5/16"						
	(THIS IS A CLOSED COVER.)						



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Work Order ID	Part ID	Release	WantDate	Start Date	Finish Date	Qty	Drawing ID/Rev Engineer
	06.BG1.25-4HOLE	150	5/21/2025	EA		4.00	4.00 _____
	SS BEARING GUARD 1.25" 4-HOLE*						
	STAINLESS STEEL (12 GAUGE)						
	BEARING GUARD						
	FOR 1-1/4" 4-HOLE BRG						
		160	5/21/2025			0.00	0.00 _____
	STABILIZER / TORQUE ARM ASSEMBLY -						
	37.207-UNI	170	5/21/2025	EA		1.00	1.00 _____
	STABILIZER BRACKET UNIVERSAL FITS 207*						
	UNIVERSAL FITS 207 HOUSING						
	FOR 1-1/4" OR 1-7/16" SHAFT						
	06.207-GBC343L	180	5/21/2025	EA		1.00	1.00 _____
	SS K343 SYMM/TLOCK GEARBOX COVER (LEFT)*						
	06.207-GBC343L						
	SS K343 SYMMETRICAL / TAPER LOCK GEARBOX COVER (LEFT)*						
	LEFT HAND HORIZONTAL MOUNTING ORIENTATION						
	10.1010616	190	5/21/2025	EA		8.00	8.00 _____
	HHC/SCREW 3/8-16 X 1" SS						
	FASTENAL P/N 1170105						
	(NON-TAXABLE)						
	10.10306	200	5/21/2025	EA		8.00	8.00 _____
	LOCK WASHER 3/8" SS						
	NON-TAXABLE						
	10.10507	210	5/21/2025	EA		1.00	1.00 _____
	HEX LOCK NUT 7/16"-14 SS						
	10.1010750	220	5/21/2025	EA		1.00	1.00 _____
	HHC/SCREW 7/16 X 3" SS						
	10.10407	230	5/21/2025	EA		3.00	3.00 _____
	FLAT WASHER 7/16" SS						
	NON-TAXABLE						
	10.10307	240	5/21/2025	EA		2.00	2.00 _____
	LOCK WASHER 7/16" SS						
	NON-TAXABLE						



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Work Order ID	Part ID	Release	Want Date	Start Date	Finish Date	Qty	Drawing ID/Rev Engineer
	D & F STANDARD ESTOP -	250	5/21/2025			0.00	0.00 _____
	45.800F1YP1	260	5/21/2025	EA		2.00	2.00 _____
	ALLEN BRADLEY E-STOP STATION						
	10.1080808	270	5/21/2025	EA		8.00	8.00 _____
	SOCKET CAP SCREW 8-32 X 1/2" SS*						
	8C50KCS3						
	10.10808N	280	5/21/2025	EA		8.00	8.00 _____
	NYLON LOCK NUT 8-32 SS*						
	8CNNE3						
	MISCELLANEOUS -	290	5/21/2025			0.00	0.00 _____
	10.1060432	320	5/21/2025	EA		110.00	110.00 _____
	MACH SCREW 1/4"- 20 X 2" SS*						
	PHILLIPS FLAT HEAD #72718						
	10.10504	400	5/21/2025	EA		110.00	110.00 _____
	HEX NYLON LOCK NUT 1/4"-20 SS						
	NON-TAXABLE						
	10.1010824	600	5/21/2025	EA		24.00	24.00 _____
	HHC/SCREW 1/2-13 X 1-1/2"SS						
	NON-TAXABLE						
	10.10508	630	5/21/2025	EA		24.00	24.00 _____
	HEX LOCK NUT 1/2" -13 SS						
	10.10210	650	5/21/2025	EA		4.00	4.00 _____
	HEX NUT 5/8 X 11 SS						
	06.S0414	670	5/21/2025	EA		110.00	110.00 _____
	SPACER SS 1/2"T X 3/4"OD X 9/32"HOLE						
SHIPPING	100	1.00	1.00	0.00	0.00		
SHIPPING							





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OS
MACHINE 110 1.00 1.00 0.00 0.00



Part ID/Sub ID	Piece#	Date Reqd	Unit Of Measur	Qty Reqd	Qty Due	Issue
06.DS1815-1.25 SHAFT 18" DRIVE WITH 1-1/4 JOURNAL		10 5/21/2025	EA	1.00	1.00	_____
06.IS1815-1.25 SHAFT 18" IDLE WITH 1-1/4 JOURNAL		20 5/21/2025	EA	1.00	1.00	_____

REWORK-S 120 1.00 1.00 0.00 0.00



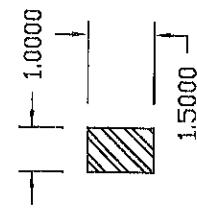
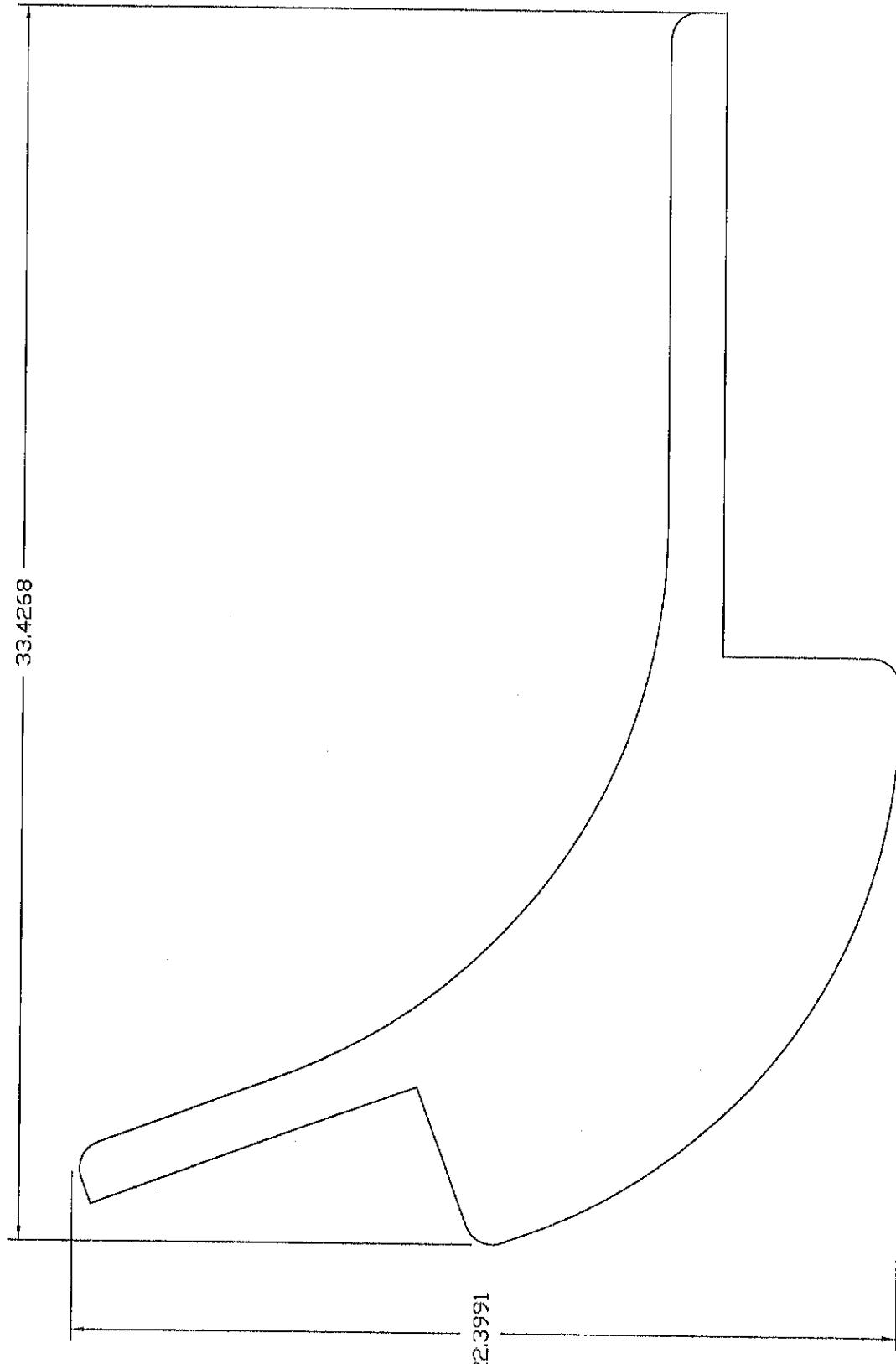
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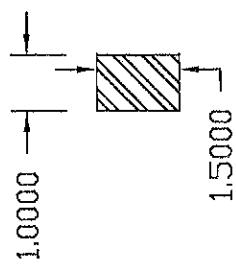
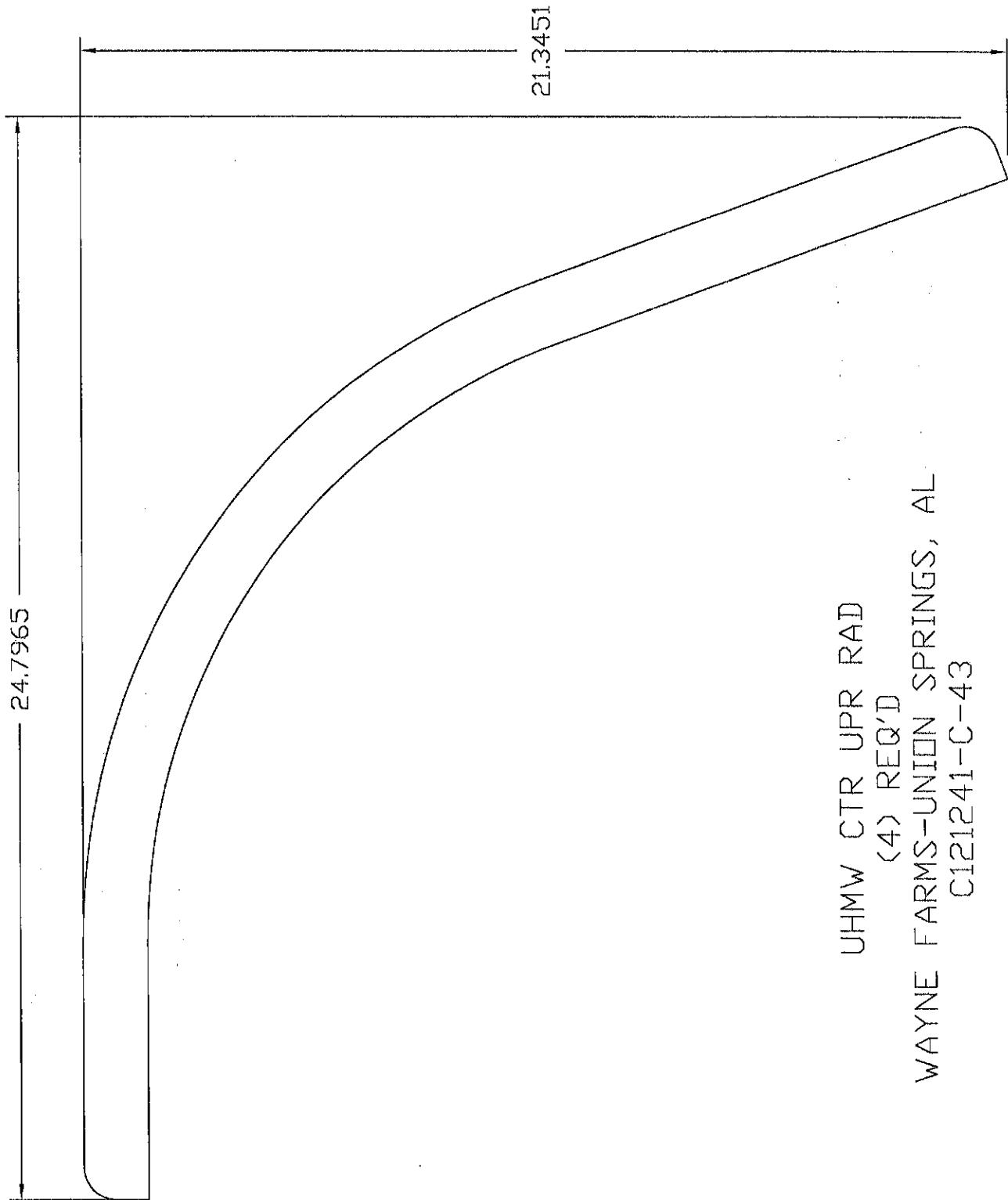
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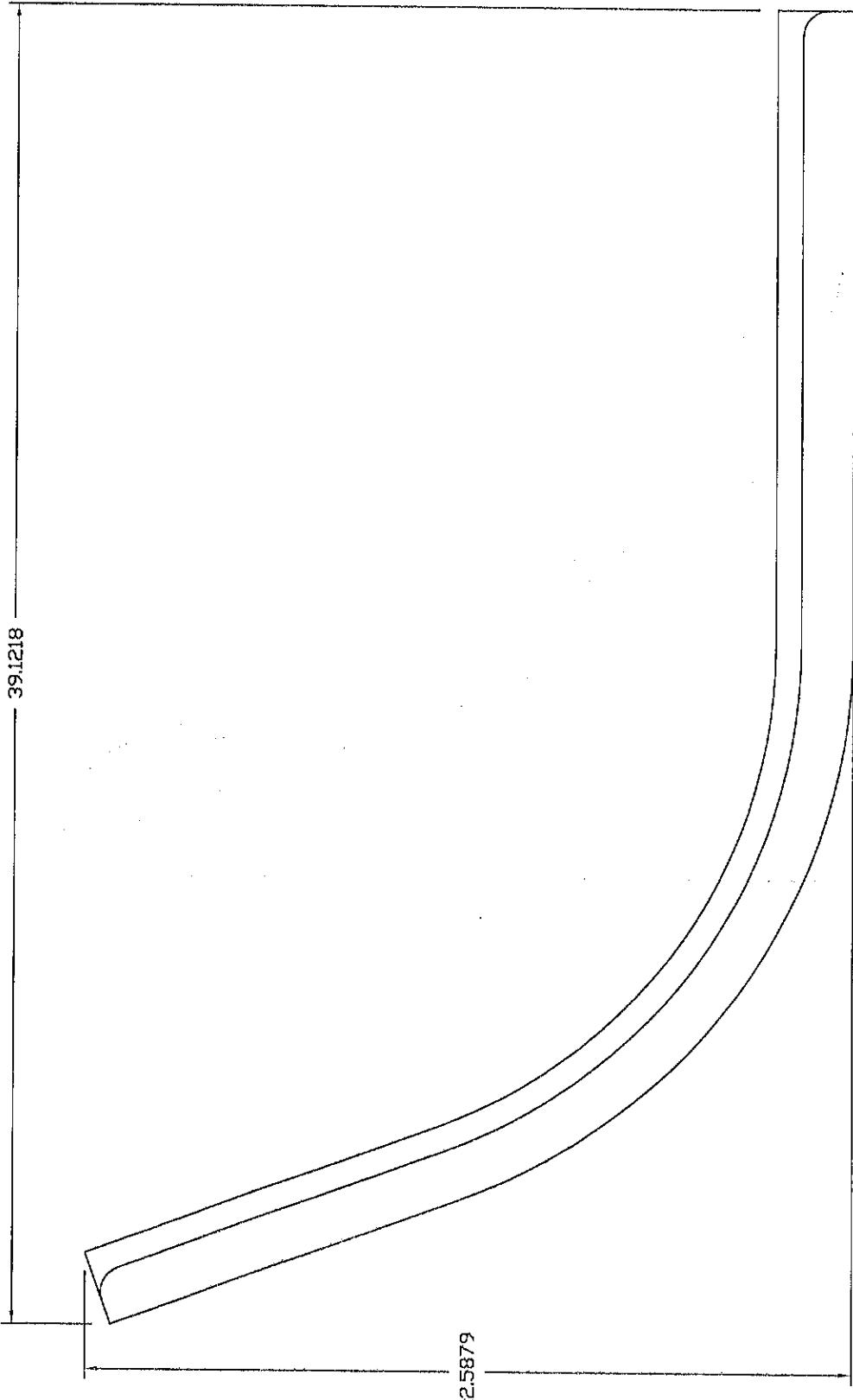
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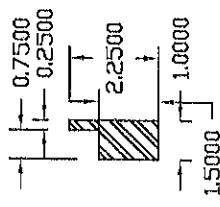
UHMW CTR LWR RAD
(4) REQ'D
WAYNE FARMS-UNION SPRINGS, AL
C121241-C-43



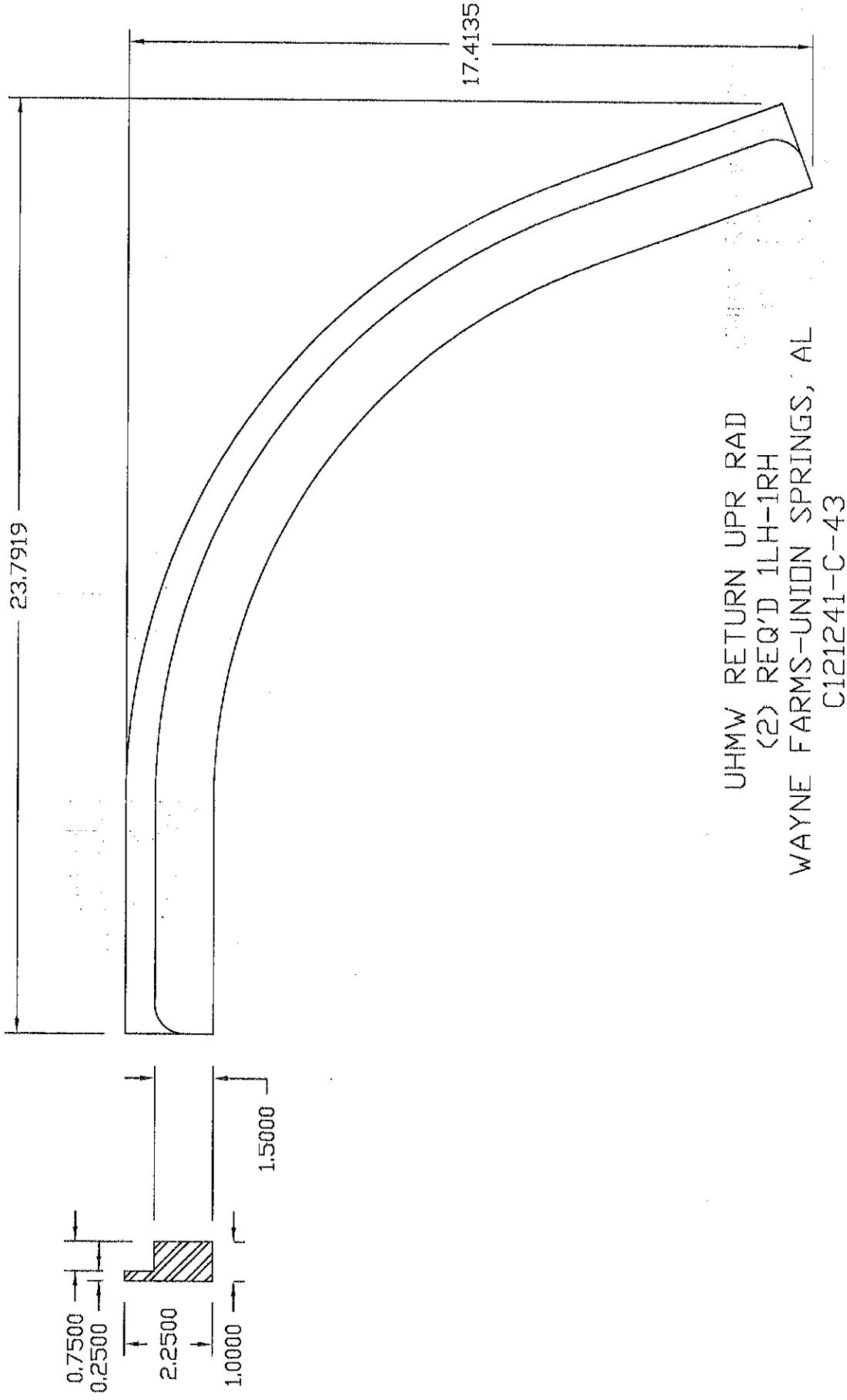
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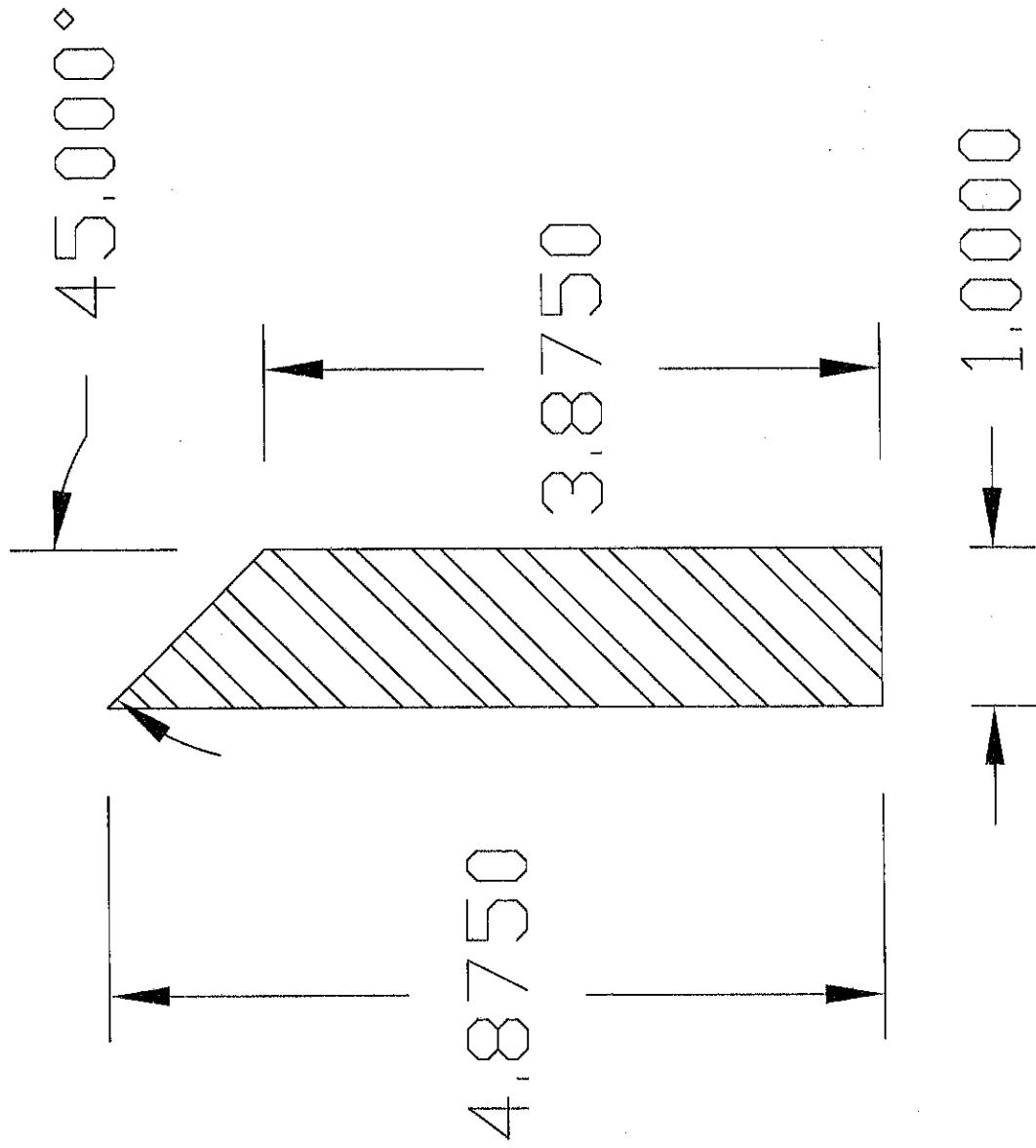


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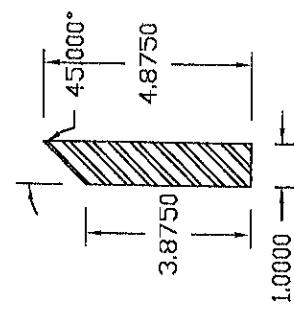
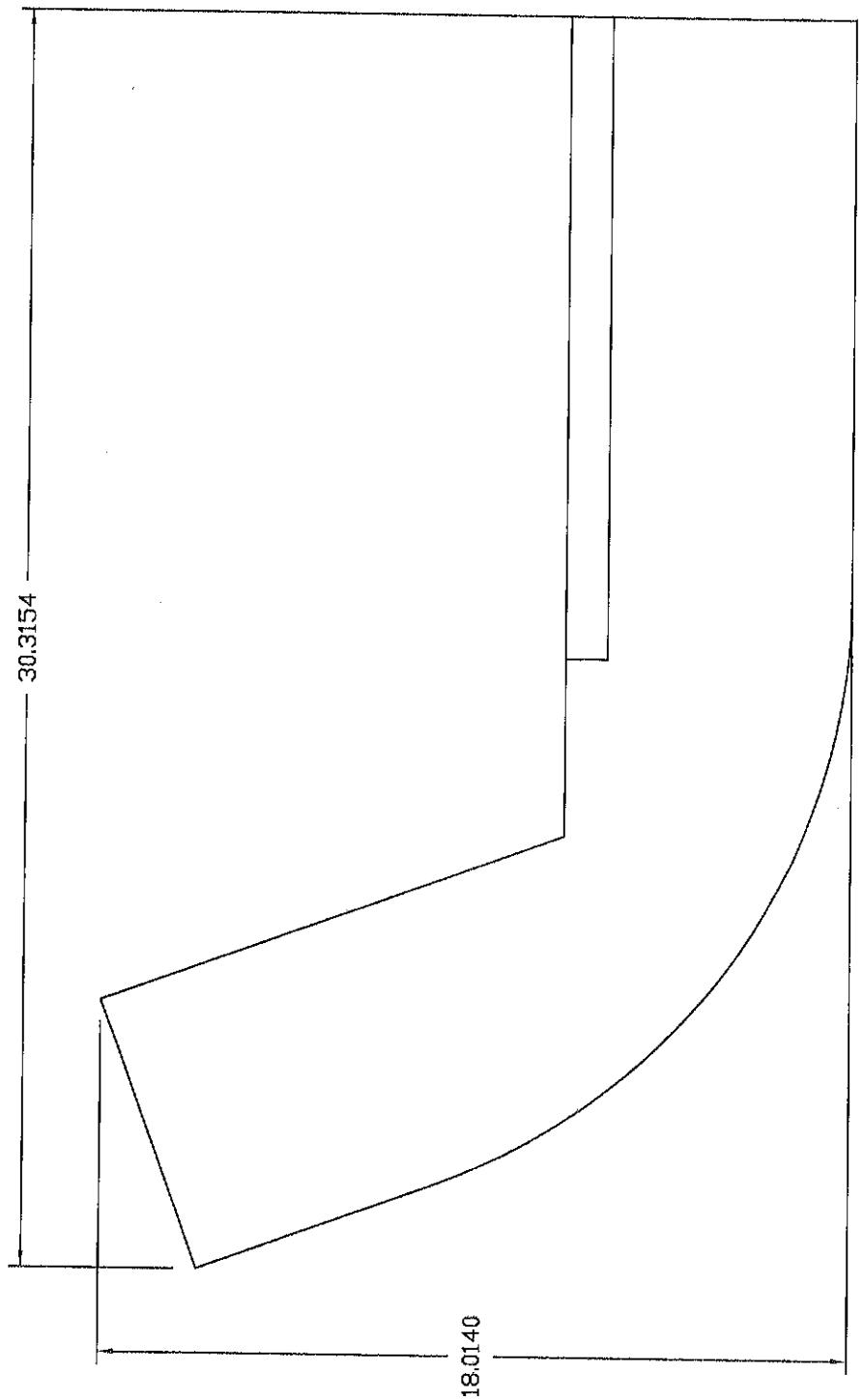


UHMW RETURN LWR RAD
(2) REQ'D 1LH-1RH
WAYNE FARMS-UNION SPRINGS, AL
C121241-C-43



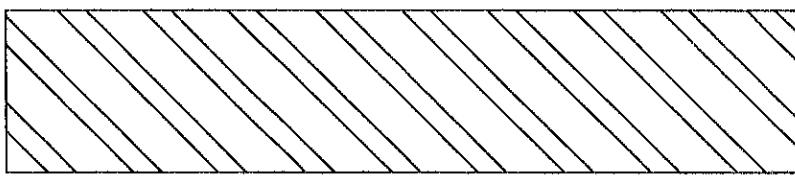


UHMW BEVELED INDENT
50 FEET REQUIRED
WAYNE FARMS-UNION SPRINGS, AL
C121241-C-43

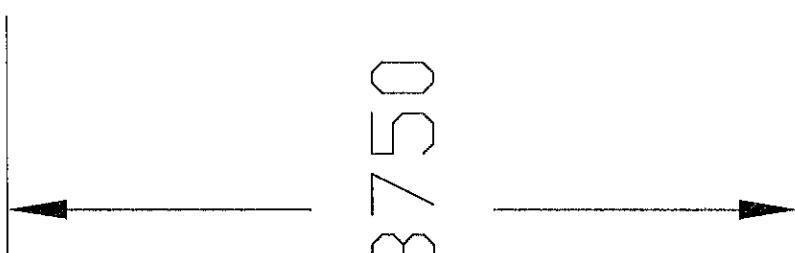


UHMW INDENT LWR RAD
(2) REQ'D 1LH-1RH
WAYNE FARMS-UNION SPRINGS, AL
C121241-C-43

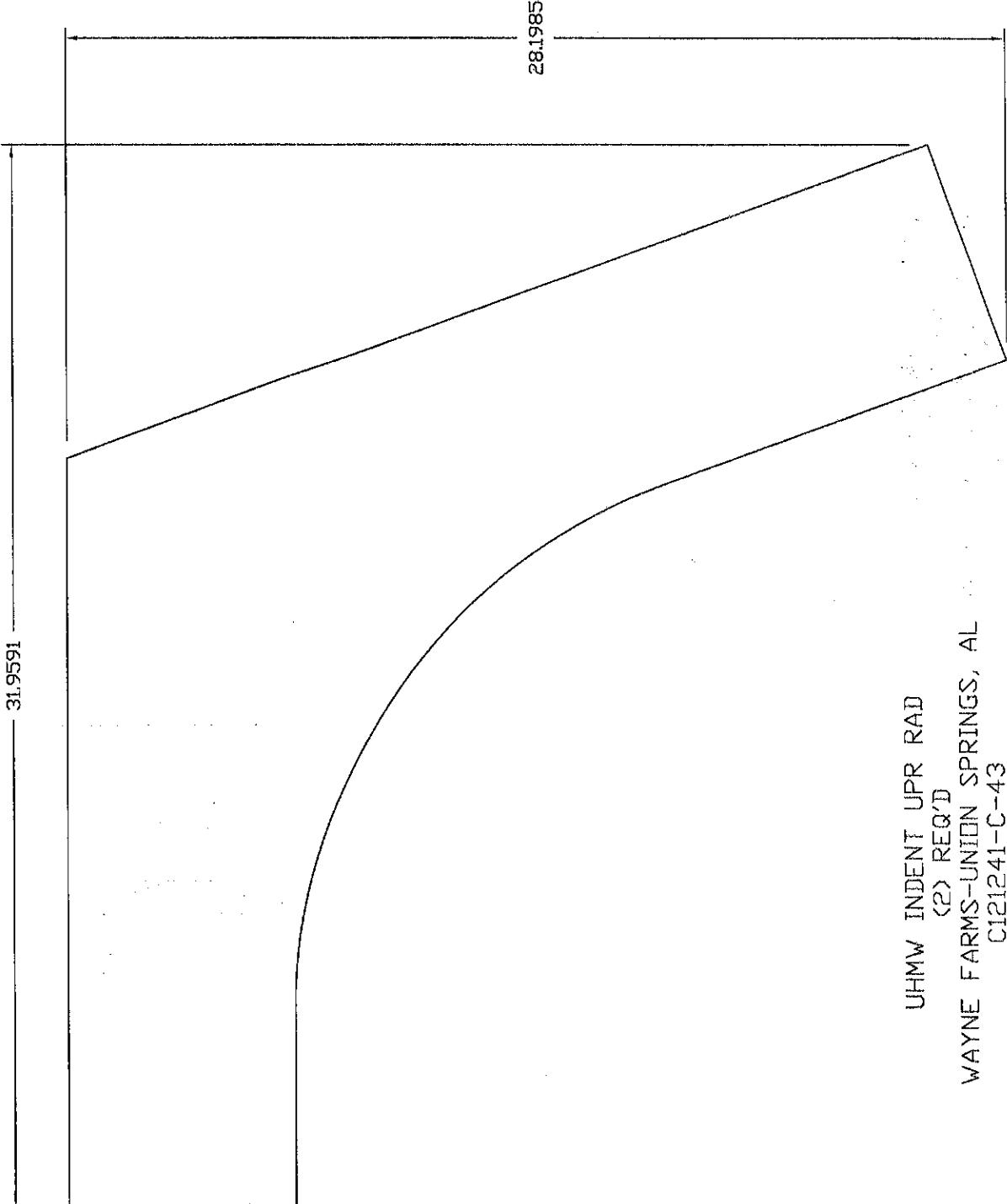
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UHMW INDENT
40 FEET REQUIRED
WAYNE FARMS-UNION SPRINGS, AL
C121241-C-43



UHMW INDENT UPR RAD
(2) REQ'D
WAYNE FARMS-UNION SPRINGS, AL
C121241-C-43

JOB NAME

JOB NUMBER

~~Wayne Farms Union Spring Al~~ MATERIAL SIZE

JOB NUMBER

121241- C-43

MATERIAL SIZE

$2 \times \frac{1}{4}$ " Angle