

EQUIPMENT SPEC SHEET

REVISION:

10/23
D&F
EQUIPMENT
SALES, LLC.
RK

NAME & LOCATION	WAYNE FARMS UNION SPRINGS, AL		CUSTOMER NUMBER	C121241	
ITEM NUMBER	C-16	ITEM SERIAL NUMBER	C121241-C-16	ITEMS REQ'D	1
ENGINEER	GARY CAMBRON	SALESMAN	HEATH MORROW	CAD TECH DESIGNER	DUSTIN CAGLE
EQUIPMENT TYPE	WING BAGGER INCLINE CONV		CAD TECH DETAILER	GABRIEL PEREZ	
1 BELT MANUF.	INTRALOX	2 SERIES	800S	3 BELT TYPE	OH FT
4 BELT LENGTH	63'	5 BELT COLOR	WHITE	6 BELT MATERIAL	AC (Acetal)
7 FRICTION SPACING	N/A	8 BELT INDENT	N/A	9 CENTER NOTCH	N/A
10 BELT WIDTH	12"W	11 WEARSTRIP	1"X1-1/2" UHMW	12 BELT PIN MAT.	WHITE AC (Acetal)
13 BELT FLIGHTS	YES	14 FLIGHT HEIGHT	3" 43	15 FLIGHT TYPE	SCOOP
16 FLIGHT CENTERS	12"	17 FLIGHT INDENT	1.3"	18 CENTER NOTCH	N/A
19 T.O.B. INFEED	18"	20 T.O.B. DISCHARGE	114"	21 IDLE SPROCKET	8 TOOTH
22 PITCH DIAMETER	5.2" PD	23 BORE SIZE/TYPE	1-1/2" ROUND SQ	24 DRIVE SPROCKET	8 TOOTH
25 PITCH DIAMETER	5.2" PD	26 BORE SIZE/TYPE	1-1/2" SQUARE	27 SPROCKETS @ DRV	3
28 SPROCKETS @ IDLE	3	29 BELT SCRAPE	NO	30 BELT WASHER	YES
31 DRIP PAN	YES	32 DRIP PAN @ DRIVE	YES	33 DRIVE SIDE	RIGHT
34 DRIVE TYPE	EXTREME DUTY	35 MTR/GB FRAME	143TC/145TC	36 MOTOR	STERLING
37 HORSEPOWER	1 HP	38 FPM	75.6 FPM	39 GEARBOX	K343 TAPER
40 RATIO	32:1	41 MULTIPLIER	NO	42 EQUIP. MAT.	1/4" SS
43 LEGS	2" ANGLE	44 TAKE UP	CATENARY SAG		

PARTS and or MATERIAL UNIQUE TO THIS ITEM(S) / SPECIAL DESIGN SPECS (Please explain)

SAFETY LABELS AND E-STOPS TO BE LOCATED AS SHOWN.

SAFETY LABELS ARE ETCHED ON 12GA PLATES.

DRIVE RESTRAINT KIT.

DRAWING COMPLETION DATE

10/22/2025

DELIVERY DATE

11/21/2025

Work Order ID	Part ID	Release	WantDate	Start Date	Finish Date	Qty	Drawing ID/Rev Engineer
121241-C-16/S	DFM500S	5/21/2025	11/14/2025			1.00	



Order ID:
Part ID:

Shop Resources Type	Seq#	End Qty	Start Qty	Setup Hrs	Run Hrs	Start Date	Finish Date	Drawing ID/Rev
ENGINEERING	10	1.00	1.00	0.00	0.00			
ENGINEERING								



LASER SHOP	20	1.00	1.00	0.00	0.00
LASER SHOP					



SHOP1	30	1.00	1.00	0.00	0.00
SHOP1					



Part ID/Sub ID	Piece#	Date Reqd	Unit Of Measur	Qty Reqd	Qty Due	Issue
01.S101 3/16" PLATE SS 48X120	10	5/21/2025	4X10	0.00	0.00	
01.S104	20	5/21/2025	5X10	0.00	0.00	



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Work Order ID	Part ID	Release	WantDate	Start Date	Finish Date	Qty	Drawing ID/Rev Engineer
	3/16" PLATE SS 60X120						
	01.S108 1/4" PLATE SS 48X120	30	5/21/2025	4X10		0.00	0.00 _____
	01.S111 1/4" PLATE SS 60X120	40	5/21/2025	5X10		0.00	0.00 _____
	01.S127 12GA SHEET SS 48X120	90	5/21/2025	4X10		0.00	0.00 _____
	01.S129 12GA SHEET SS 60X120	100	5/21/2025	5X10		0.00	0.00 _____
	03.A612 ANGLE IRON 2" X 2" X 1/4" SS	200	5/21/2025	FT		0.00	0.00 _____
	05.T804 TUBING SS 1"SQ X 11GA	290	5/21/2025	FT		0.00	0.00 _____
	30.40706 COUPLING SS 3/8"	330	5/21/2025	EA		0.00	0.00 _____
	S00024 TUBING END CAP - 1" SQ X 12 GA	340	5/21/2025	EA		1.00	1.00 _____
SHOP2 SHOP2	40	1.00	1.00	0.00	0.00		



Part ID/Sub ID	Piece#	Date Req'd	Unit Of Measur	Qty Req'd	Qty Due	Issue
06.S00070 LEG INSERT 1-1/2"X 1-1/2" X 1/2"* 3/4" THDS.	10	5/21/2025	EA	4.00	4.00	_____
06.S0421 SLIDE QUICK CONNECT TAKEUP 4 FT REQ'D (AMW) 7/16" SQUARE BAR QTY. OF (4) REQ'D PER ASSY	20	5/21/2025	EA	4.00	4.00	_____
06.P40810 BRASS TAKE UP 5/8-11 W/SS NUT	30	5/21/2025	EA	2.00	2.00	_____



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SHOP3
SHOP3

50 1.00 1.00 0.00 0.00



Part ID/Sub ID	Piece#	Date Reqd	Unit Of Measur	Qty Reqd	Qty Due	Issue
02.SB402 SQUARE BAR 1/4" SS FOR GEARBOXES	10	5/21/2025	FT	0.00	0.00	_____
06.S0415 BELT WASH 12" SPLASH SHIELD STD 304	20	5/21/2025	EA	2.00	2.00	_____
S00371-S LEG ADJUSTER 9"X3/4" ATR W/SS PAD 10GA* SWIVEL TYPE	40	5/21/2025	EA	4.00	4.00	_____
S00421A DRIVE DRIP PAN 30" X 11" (FOR NORD\STOBER GEARBOXES)	50	5/21/2025	EA	1.00	1.00	_____
06.S00421HA SS DRIP PAN HANGER 1"W FLAT BAR W/ 7/16"H* 1"W FLAT BAR WITH 7/16" HOLE 6.75" OVERAL LENGTH	70	5/21/2025	EA	2.00	2.00	_____

UHMW PARTS
UHMW PARTS

60 1.00 1.00 0.00 0.00



Part ID/Sub ID	Piece#	Date Reqd	Unit Of Measur	Qty Reqd	Qty Due	Issue
06.P850941225 UHMW WEARSTRIP 1" X 1-1/2"	10	5/21/2025	FT	50.00	50.00	_____
06.P8509495901LHD UHMW WEARSTRIP L-SHAPE 1"X2-1/4" W/ NOT* 3/4" x 3/4" NOTCH	20	5/21/2025	FT	20.00	20.00	_____
	50	5/21/2025		40.00	40.00	_____

Work Order ID	Part ID	Release	WantDate	Start Date	Finish Date		Qty	Drawing ID/Rev Engineer
						UHMW INDENT, SEE DWG		
			60 5/21/2025			UHMW CTR L-SHAPED RWAY, SEE DWG	10.00	10.00 _____
			70 5/21/2025			UHMW INDENT LWR RAD (4) REQ'D 2LH-2RH, SEE DWG	4.00	4.00 _____
			80 5/21/2025			UHMW INDENT UPR RAD, SEE DWG	4.00	4.00 _____
			90 5/21/2025			UHMW CWAY LWR RAD, SEE DWG	6.00	6.00 _____
			100 5/21/2025			UHMW CWAY UPR RAD, SEE DWG	6.00	6.00 _____
			110 5/21/2025			UHMW L-SHAPED RWAY LWR RAD (2) REQ'D 1LH-1RH, SEE DWG	2.00	2.00 _____
			120 5/21/2025			UHMW L-SHAPED RWAY UPR RAD (2) REQ'D 1LH-1RH, SEE DWG	2.00	2.00 _____
			130 5/21/2025			UHMW L-SHAPED CTR RWAY LWR RAD, SEE DWG	1.00	1.00 _____
			140 5/21/2025			UHMW L-SHAPED CTR RWAY UPR RAD, SEE DWG	1.00	1.00 _____
SUB-ASSY 1	70	1.00	1.00	0.00	0.00	SUB-ASSY 1		





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SUB-ASSY 2	80	1.00	1.00	0.00	0.00		
SUB-ASSY 2							



FINAL ASSEM	90	1.00	1.00	0.00	0.00		
FINALASSEMB							



Part ID/Sub ID	Piece#	Date Req'd	Unit Of Measur	Qty Req'd	Qty Due	Issue
		10 5/21/2025		63.00	63.00	_____
BELT - 800S 12"W OH FT WHITE AC W/ WHITE AC RODS, 4" SCOOP FLIGHTS, 12"C, 1.30"l						
37.1XI		20 5/21/2025	EA	1.00	1.00	_____
1HP XTREME 143TC 1800RPM INV DUTY*						
STAINLESS STEEL						
XTREME						
RPM: 1800						
FOOT OPTION: FOOTLESS						
FRAME: 143TC						
ENCLOSURE: TEFC						
RATING: INVERTER DUTY						
ELECTRICAL: 3 PHASE 460V						
ENCAPSULATED: ENCAPSULATED						
37.4SJ2		30 5/21/2025	EA	1.00	1.00	_____
STERLING SS HEL BEVEL SYMMETRICAL 32:1*						
STERLING SYMMETRICAL						
STAINLESS STEEL SMOOTH BODY						
403 HELICAL BEVEL						
32:1 31.539:1 (EXACT)						
140TC						
W/ TORQUE ARM						



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Work Order ID	Part ID	Release	WantDate	Start Date	Finish Date	Qty	Drawing ID/Rev Engineer
	37.SSK04125U	40	5/21/2025	EA		1.00	1.00 _____
	SYMMETRICAL BUSHING 1-1/4" FOR SSK04 HE* SSK04-1.250UTBK STAINLESS STEEL 1-1/4" SYMMETRICAL BUSHING KIT FOR SIZE SSK04 HELICAL BEVEL						
	06.DRK	50	5/21/2025	EA		1.00	1.00 _____
	DRIVE RESTRAINT KIT						
	31.2808	60	5/21/2025	EA		12.00	12.00 _____
	SPROCKET 800S 8T 1.5"SB 5.2"PD* PART #S3D8 G5CPE7 NG EZ CLEAN MOLDED SPROCKET						
	15.142	70	5/21/2025	EA		1.00	1.00 _____
	SANITARY 2" SS ROLL TYPE FERRULE						
	31.91121	80	5/21/2025	EA		16.00	16.00 _____
	RETAINER SNAP RING 1.5" SS* (SH-206SS)						
	95.0141902P	90	5/21/2025	EA		6.00	6.00 _____
	SPRAY NOZZLE 1/4 F8004-LN PLASTIC* ADDITIONAL PARTS REQ'D #S00202 & #06.S0415 NATURAL PVDF						
		100	5/21/2025			0.00	0.00 _____
	BEARING ASSEMBLY						
	35.UCF207.20	110	5/21/2025	EA		4.00	4.00 _____
	KML 1-1/4" SS BEARING 4-BOLT FLG						
	10.1010724	120	5/21/2025	EA		16.00	16.00 _____
	HHC/SCREW 7/16-14 X 1-1/2" SS						
	10.10407	130	5/21/2025	EA		16.00	16.00 _____
	FLAT WASHER 7/16" SS NON-TAXABLE						
	10.10507	140	5/21/2025	EA		16.00	16.00 _____
	HEX LOCK NUT 7/16"-14 SS						
	06.207.4-BOLT	260	5/21/2025	EA		3.00	3.00 _____
	SS BEARING COVER FITS 207 HOUSING 1-1/4*						

Work Order ID	Part ID	Release	WantDate	Start Date	Finish Date	Qty	Drawing ID/Rev	Engineer
STAINLESS STEEL BEARING COVER, 4-BOLT PATTERN FOR FLANGE STYLE BEARING FITS 207 HOUSING FOR 1-1/4", 1-3/8", 1-7/16" AND 1-5/16" (THIS IS A CLOSED COVER.)								
	06.BG1.25-4HOLE	330	5/21/2025	EA		2.00	2.00	
	SS BEARING GUARD 1.25" 4-HOLE* STAINLESS STEEL (12 GAUGE) BEARING GUARD FOR 1-1/4" 4-HOLE BRG							
		360	5/21/2025			0.00	0.00	
	STABILIZER / TORQUE ARM ASSEMBLY -							
	37.207-UNI	370	5/21/2025	EA		1.00	1.00	
	STABILIZER BRACKET UNIVERSAL FITS 207* UNIVERSAL FITS 207 HOUSING FOR 1-1/4" OR 1-7/16" SHAFT							
	06.207-GBC343R	380	5/21/2025	EA		1.00	1.00	
	SS K343 SYMM/TLOCK GEARBOX COVER (RIGHT)* 06.207-GBC343R SS K343 SYMMETRICAL / TAPER LOCK GEARBOX COVER (RIGHT)* RIGHT HAND HORIZONTAL MOUNTING ORIENTATION							
	10.10507	390	5/21/2025	EA		1.00	1.00	
	HEX LOCK NUT 7/16"-14 SS							
	10.1010750	400	5/21/2025	EA		1.00	1.00	
	HHC/SCREW 7/16 X 3" SS							
	10.10407	410	5/21/2025	EA		3.00	3.00	
	FLAT WASHER 7/16" SS NON-TAXABLE							
	10.10307	420	5/21/2025	EA		2.00	2.00	
	LOCK WASHER 7/16" SS NON-TAXABLE							
		430	5/21/2025			0.00	0.00	
	D & F STANDADR ESTOP -							
	45.800F1YP1	440	5/21/2025	EA		2.00	2.00	
	ALLEN BRADLEY E-STOP STATION							



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	10.1080808	450	5/21/2025	EA		8.00	8.00 _____
	SOCKET CAP SCREW 8-32 X 1/2" SS*						
	8C50KCS3						
	10.10808N	460	5/21/2025	EA		8.00	8.00 _____
	NYLON LOCK NUT 8-32 SS*						
	8CNNE3						
		470	5/21/2025			0.00	0.00 _____
	MISCELLANEOUS -						
	10.1060432	500	5/21/2025	EA		40.00	40.00 _____
	MACH SCREW 1/4"- 20 X 2" SS*						
	PHILLIPS FLAT HEAD #72718						
	10.1060430	510	5/21/2025	EA		34.00	34.00 _____
	MACH SCREW 1/4"-20 X 1-3/4" SS*						
	PHILLIPS FLAT HEAD (NON-TAXABLE)						
	10.10504	580	5/21/2025	EA		74.00	74.00 _____
	HEX NYLON LOCK NUT 1/4"-20 SS						
	NON-TAXABLE						
	10.1010616	630	5/21/2025	EA		8.00	8.00 _____
	HHC/SCREW 3/8-16 X 1" SS						
	FASTENAL P/N 1170105						
	(NON-TAXABLE)						
	10.10306	700	5/21/2025	EA		8.00	8.00 _____
	LOCK WASHER 3/8" SS						
	NON-TAXABLE						
	10.1010824	780	5/21/2025	EA		4.00	4.00 _____
	HHC/SCREW 1/2-13 X 1-1/2"SS						
	NON-TAXABLE						
	10.10508	810	5/21/2025	EA		4.00	4.00 _____
	HEX LOCK NUT 1/2" -13 SS						
	10.10210	830	5/21/2025	EA		4.00	4.00 _____
	HEX NUT 5/8 X 11 SS						
	S00425	860	5/21/2025	EA		74.00	74.00 _____



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Work Order ID	Part ID	Release	WantDate	Start Date	Finish Date	Qty	Drawing ID/Rev Engineer
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SPACER 1/4" X 3/4" X 5/16"ID

10.10408	950	5/21/2025	EA			8.00	8.00 _____
FLAT WASHER 1/2" SS							
NON-TAXABLE							

SHIPPING	100	1.00	1.00	0.00	0.00		
SHIPPING							



OS	110	1.00	1.00	0.00	0.00		
MACHINE							



Part ID/Sub ID	Piece#	Date Req'd	Unit Of Measur	Qty Req'd	Qty Due	Issue
		10 5/21/2025		1.00	1.00	_____
DRIVE SHAFT, SEE DRAWING						
		50 5/21/2025		1.00	1.00	_____
IDLE SHAFT, SEE DRAWING						

REWORK-S	120	1.00	1.00	0.00	0.00		
REWORK-S							



REWORK-E	130	1.00	1.00	0.00	0.00		
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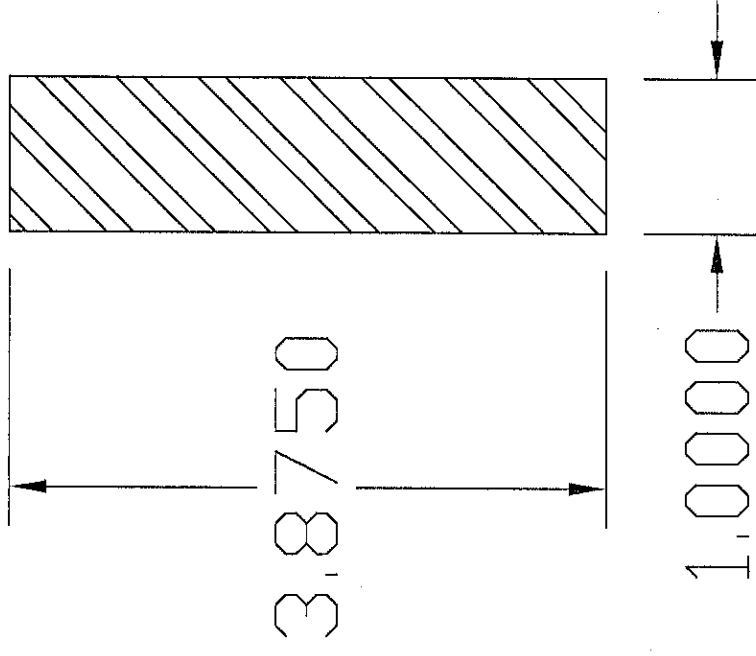
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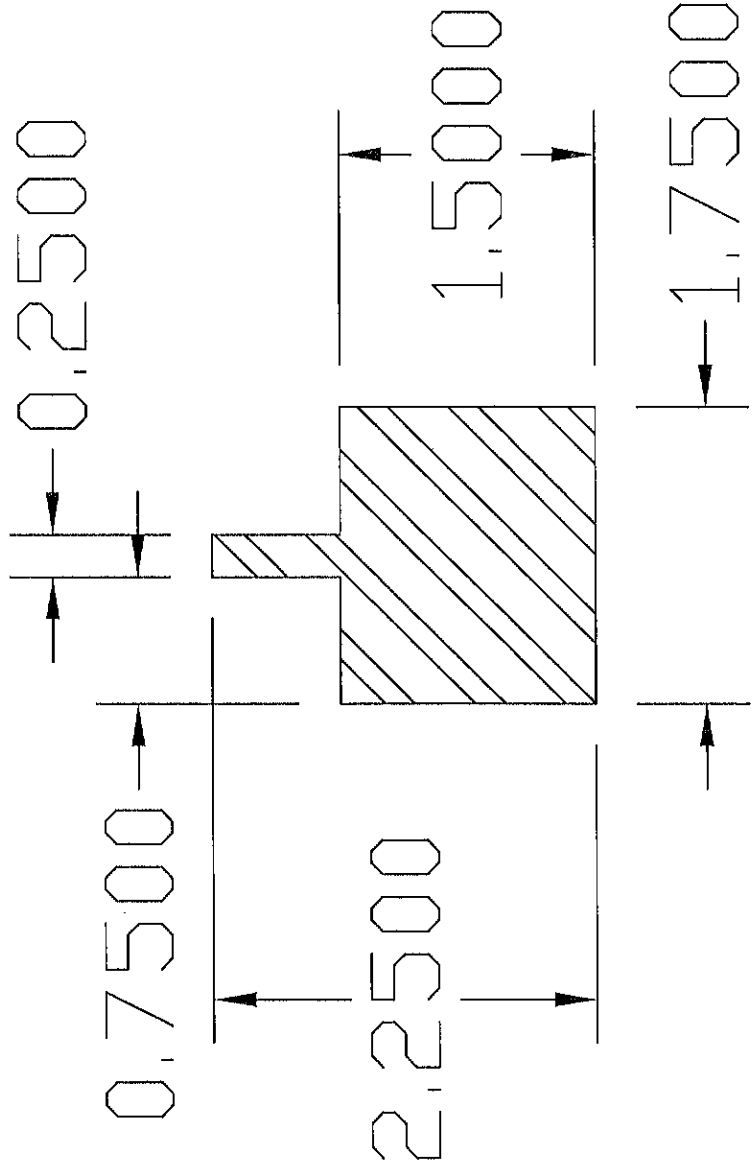
Work Order ID	Part ID	Release	WantDate	Start Date	Finish Date	Qty	Drawing ID/Rev Engineer
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REWORK-P	140	1.00	1.00	0.00	0.00		
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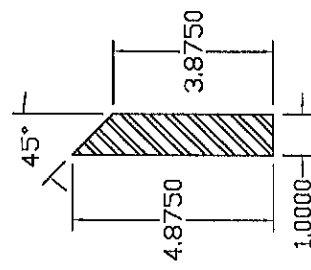
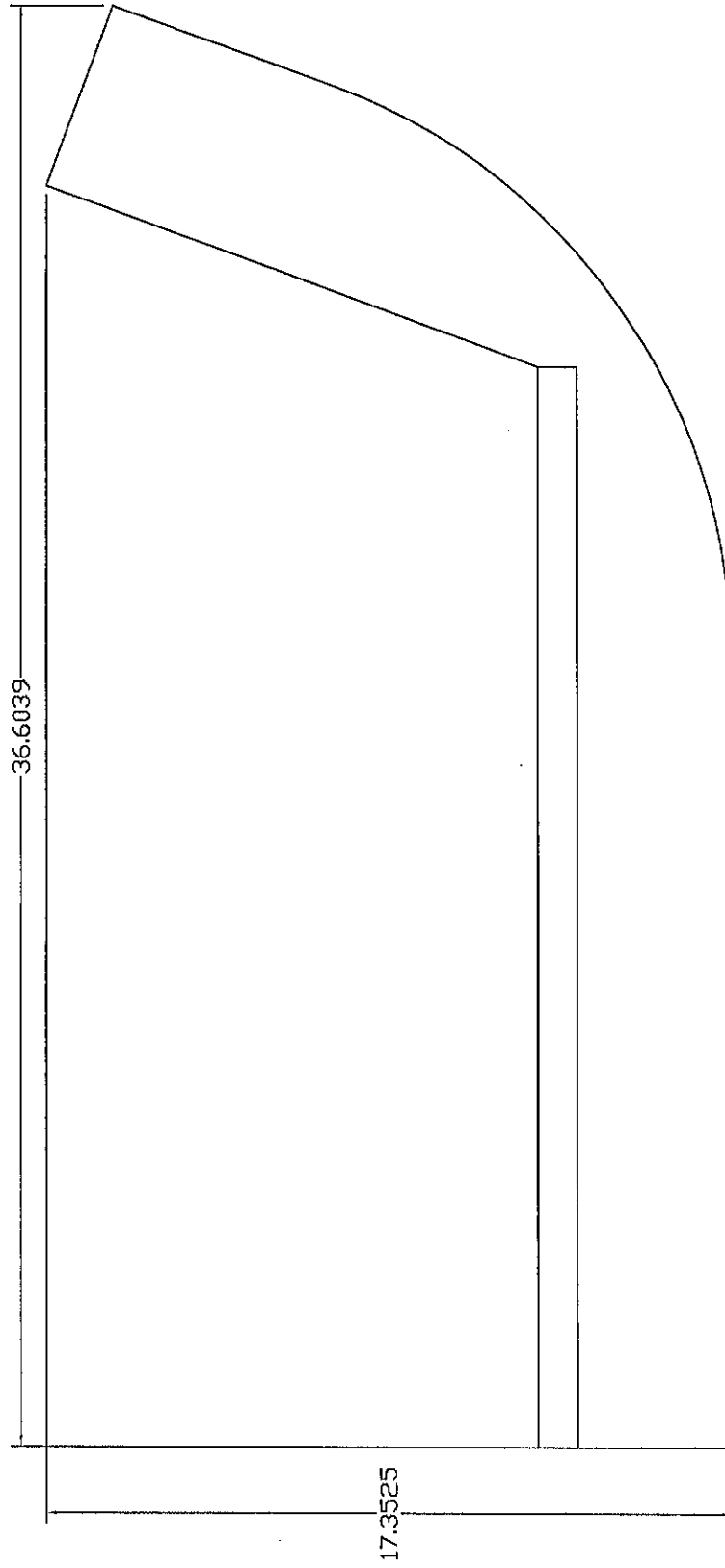




WAYNE FARMS - UNION SPRINGS, AL
C121241-C-16
UHMW INDENT
(40) FT REQ'D

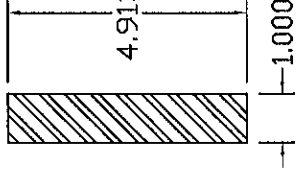


WAYNE FARMS - UNION SPRINGS, AL
C121241-C-16
UHMW CTR L-SHAPED RWAY
(10) FT REQ'D



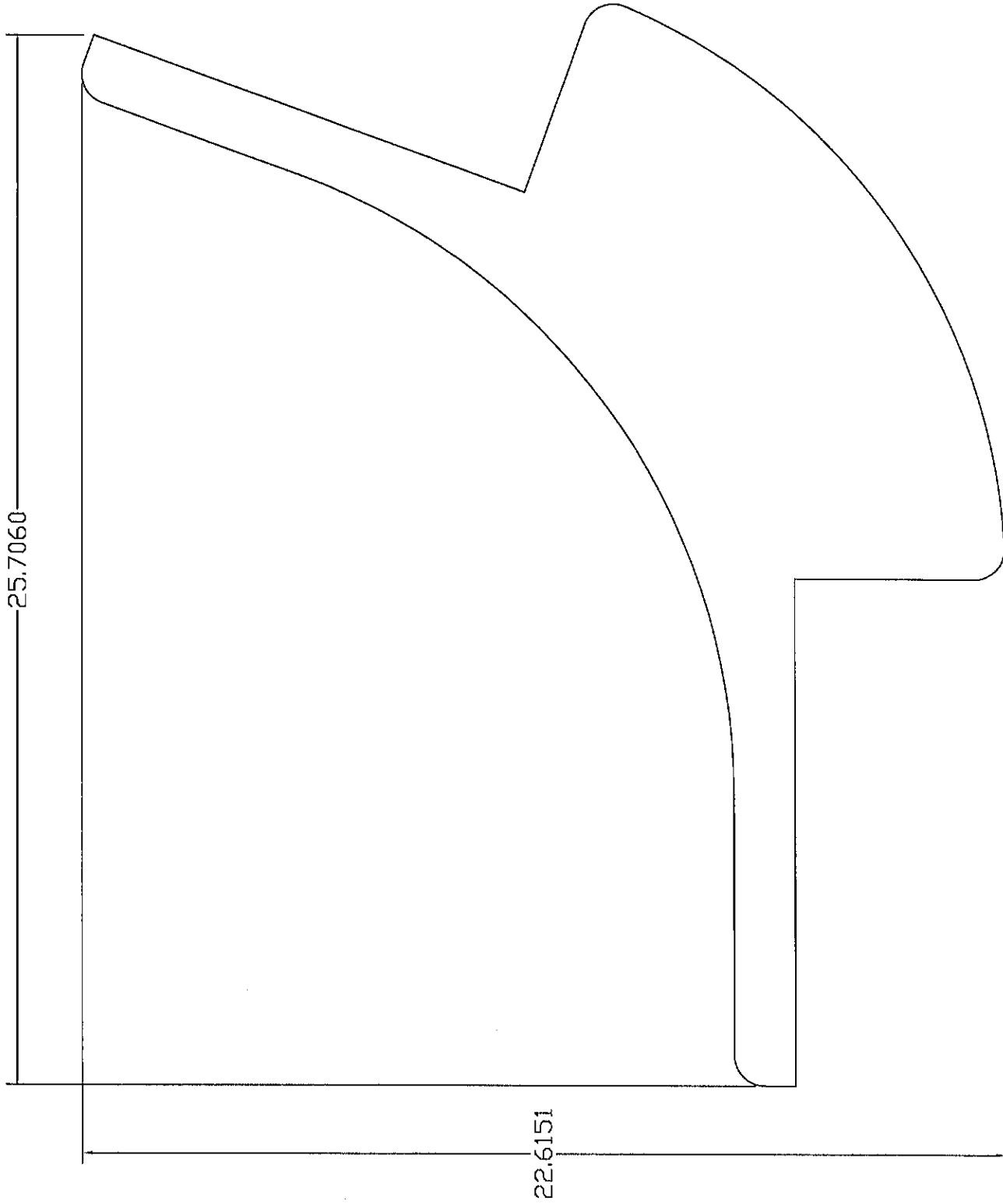
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C121241-C-16
UHMW INDENT LWR RAD
(4) REQ'D 2LH-2RH

31.5144

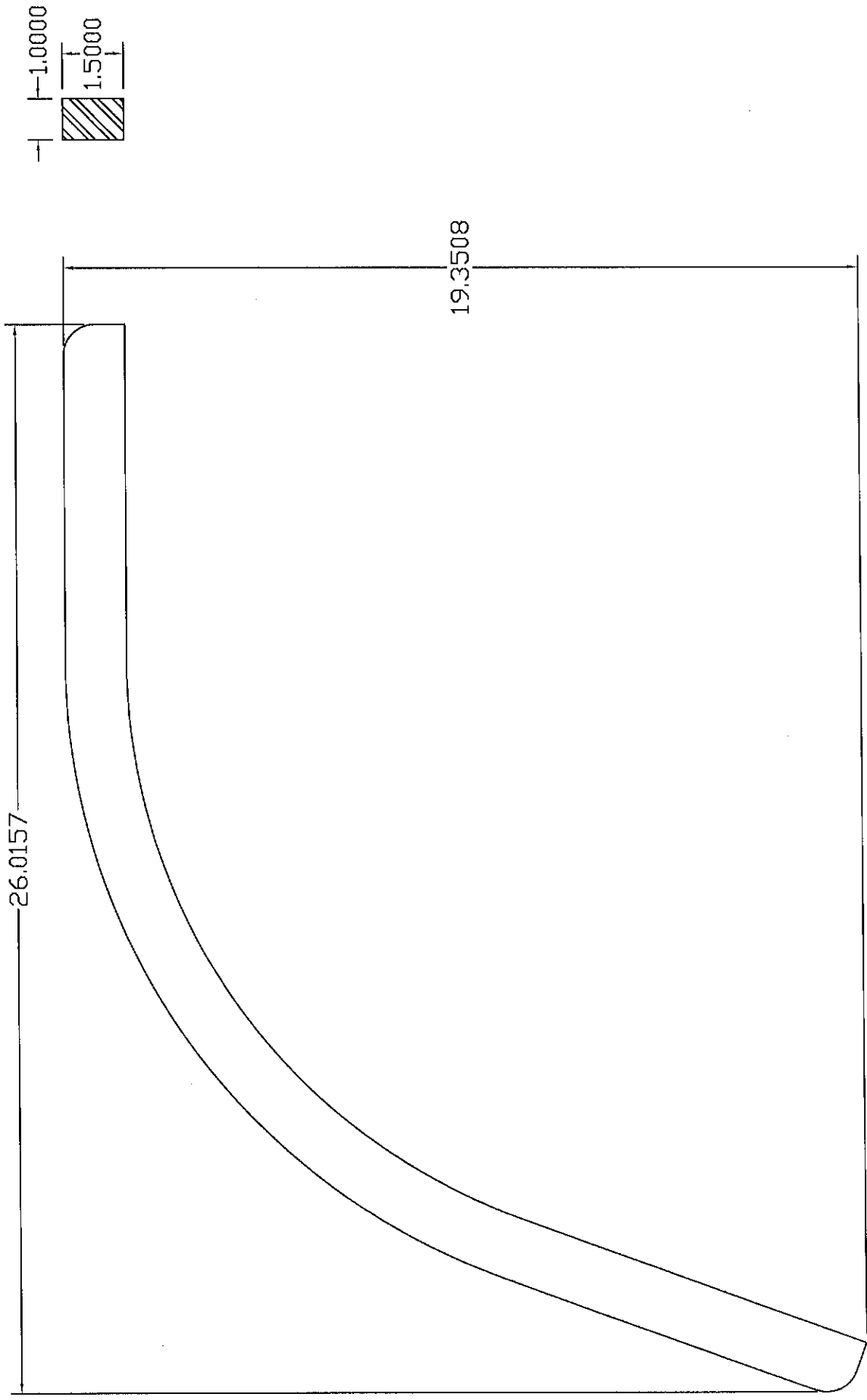


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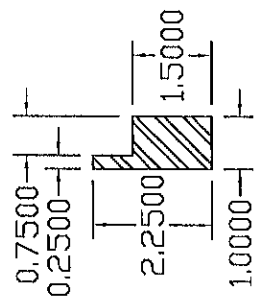
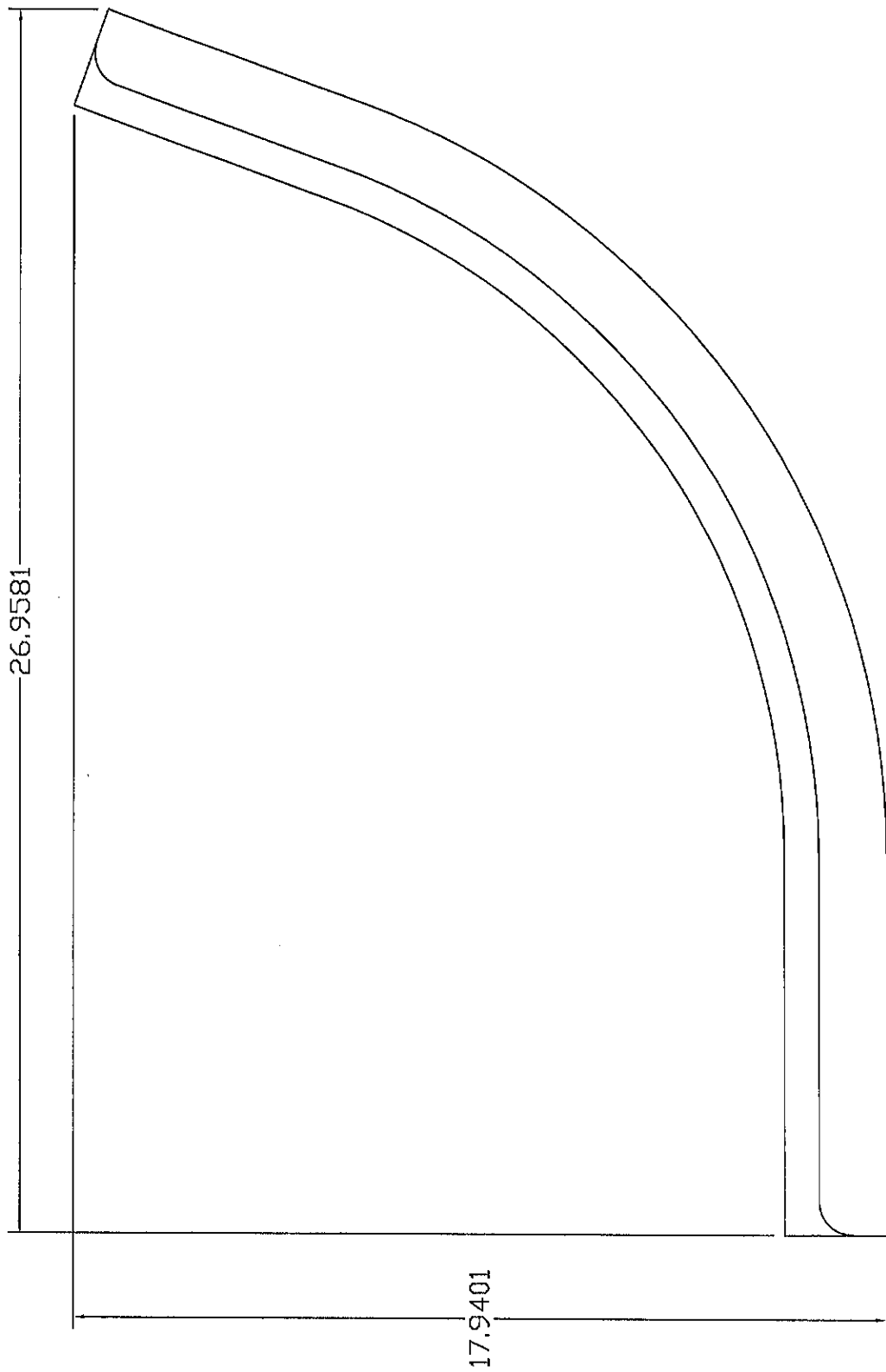
WAYNE FARMS - UNION SPRINGS, AL
C121241-C-16
UHMW INDENT UPR RAD
(4) REQ'D



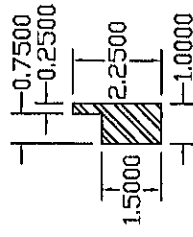
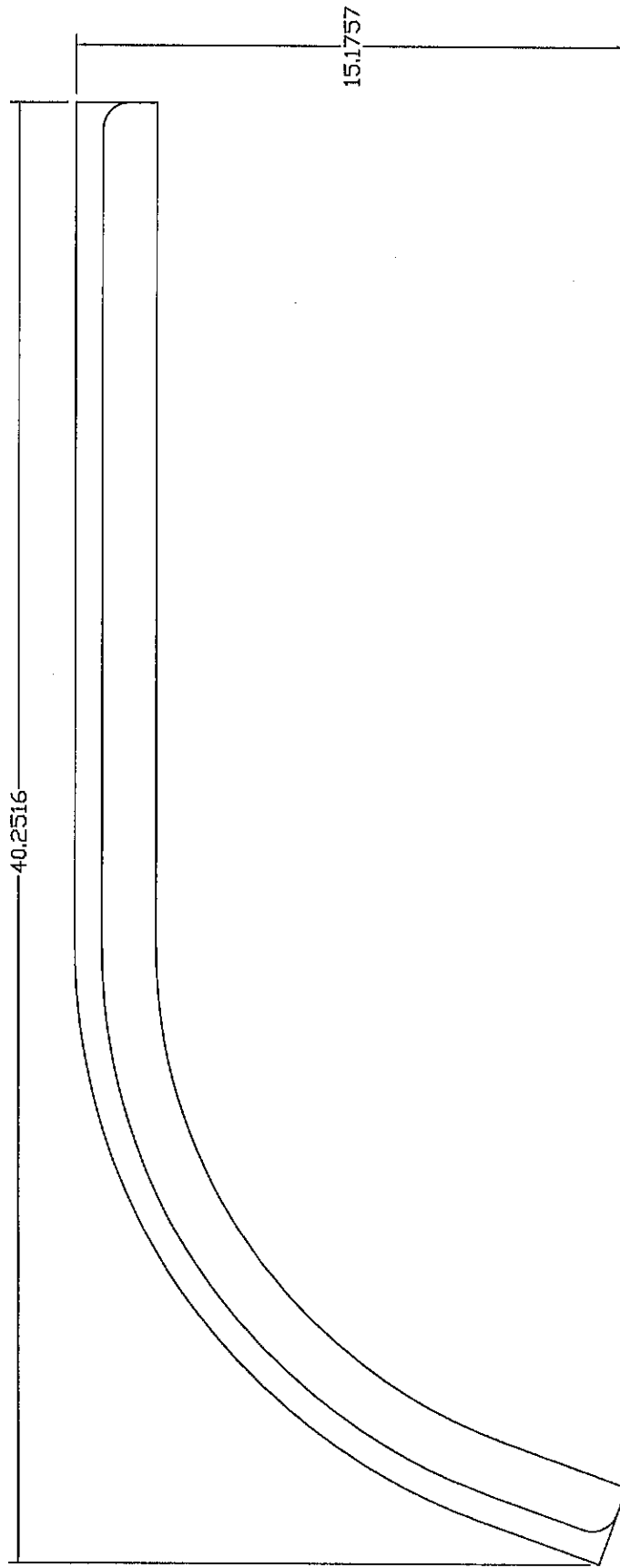
WAYNE FARMS - UNION SPRINGS, AL
C121241-C-16
UHMW CWAY LWR RAD
(6) REQ'D



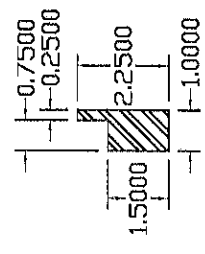
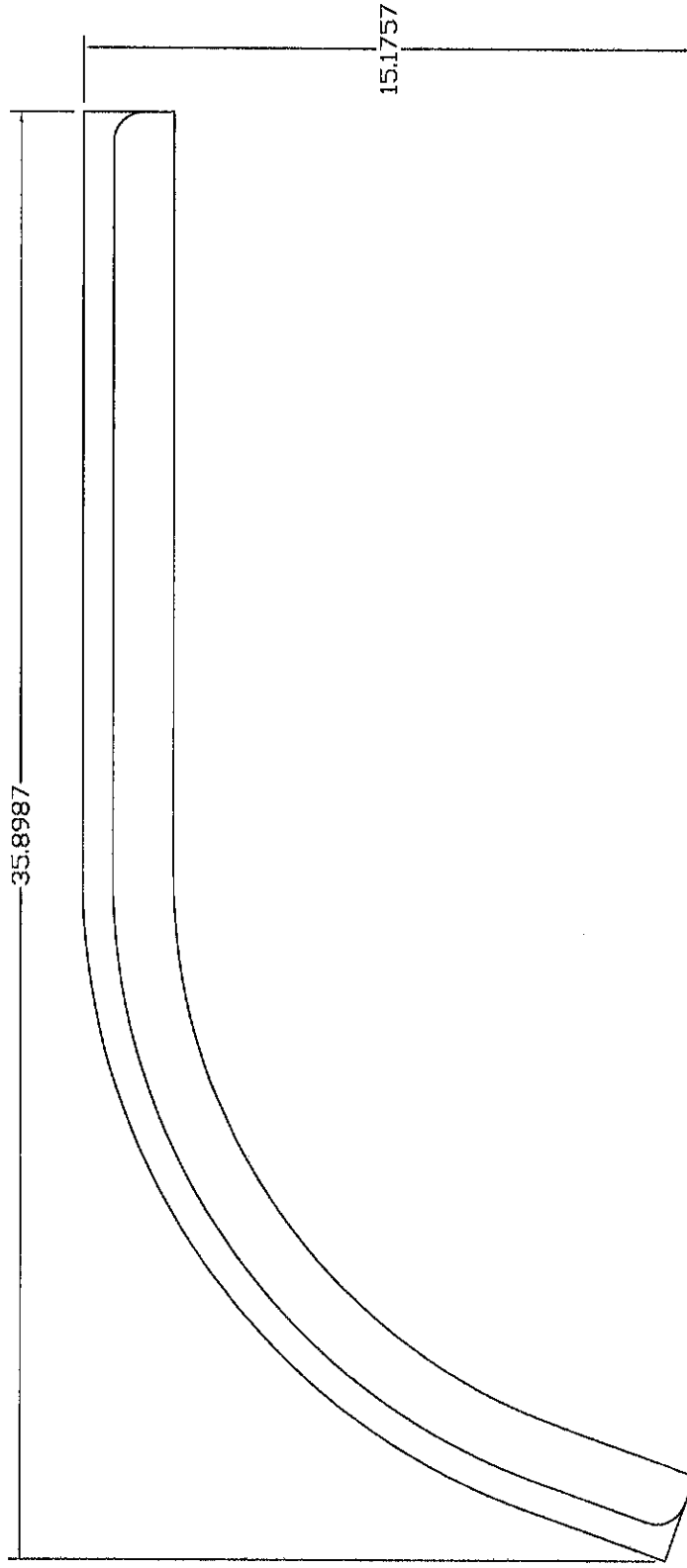
WAYNE FARMS - UNION SPRINGS, AL
C121241-C-16
UHMW CWAY UPR RAD
(6) REQ'D



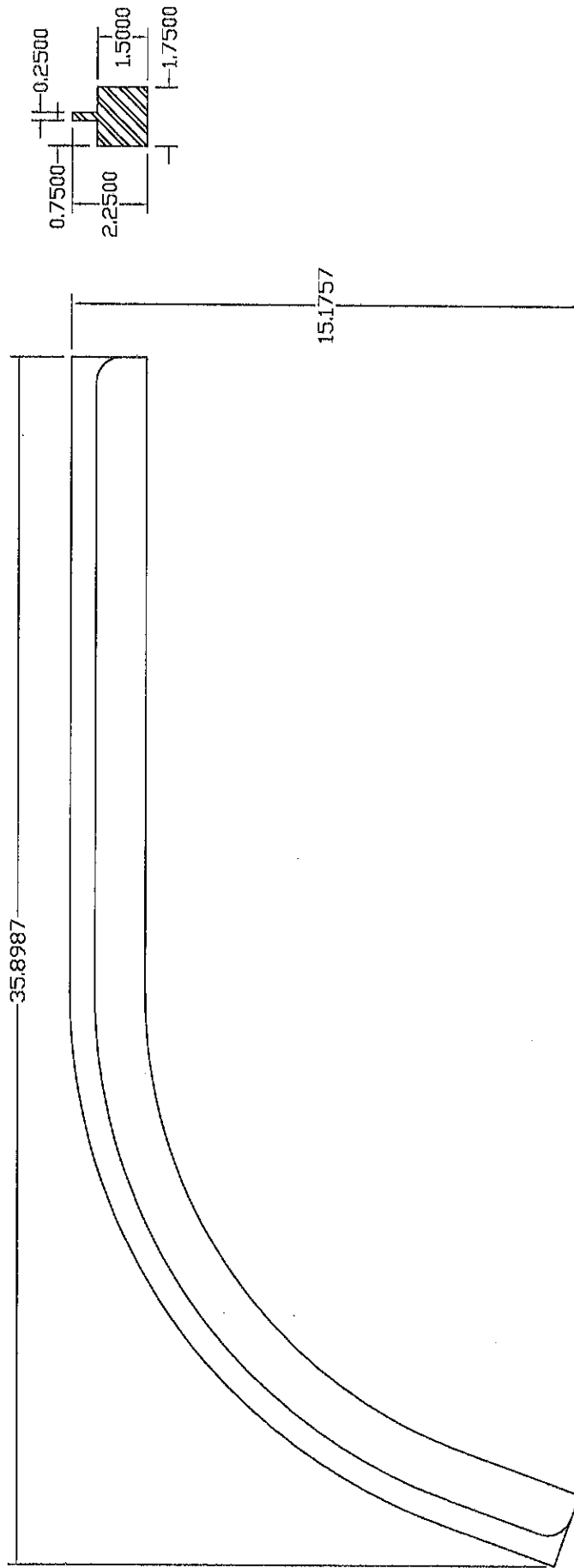
WAYNE FARMS - UNION SPRINGS, AL
C121241-C-16
UHMW L-SHAPED RWAY LWR RAD
(2) REQ'D 1LH-1RH



WAYNE FARMS - UNION SPRINGS, AL
C121241-C-16
UHMW L-SHAPED RWAY UPR RAD
(2) REQ'D 1LH-1RH



WAYNE FARMS - UNION SPRINGS, AL
C121241-C-16
UHMW L-SHAPED RWAY UPR RAD
(2) REQ'D 1LH-1RH



WAYNE FARMS - UNION SPRINGS, AL
C121241-C-16
UHMW L-SHAPED CTR RWAY UPR RAD
(1) REQ'D

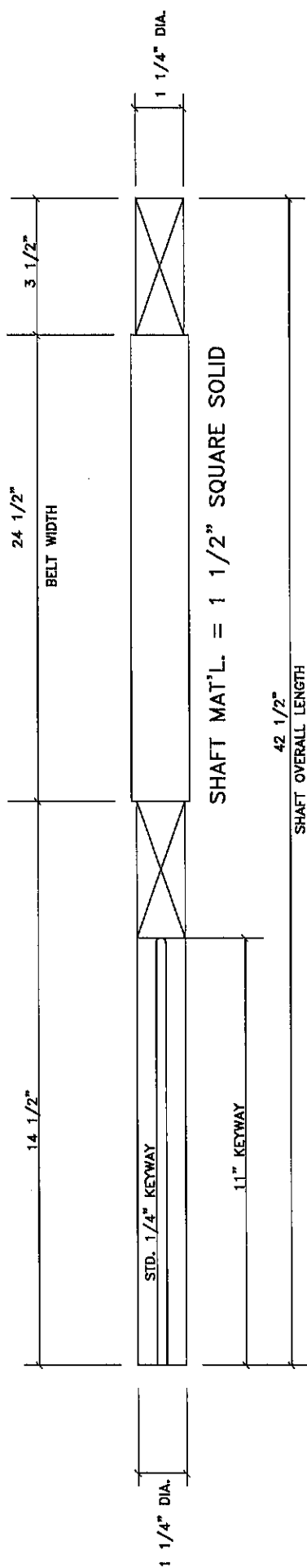
STD. 1 1/2" SQUARE SOLID SHAFT

FORM DRAWING ONLY, THIS IS NOT TO SCALE !

JOB NUMBER : C121241-C-16
CUSTOMER : WAYNE FARMS
LOCATION : UNION SPRINGS, AL

DATE : 10/22/2025
MATERIAL : T303 SS

DETAILER : GABRIEL PEREZ
SHOP CHECKER :



DRIVE SHAFT DETAIL QTY. 1 REQ'D.

JOB NUMBER : C121241-C-16

DATE : 10/22/2025

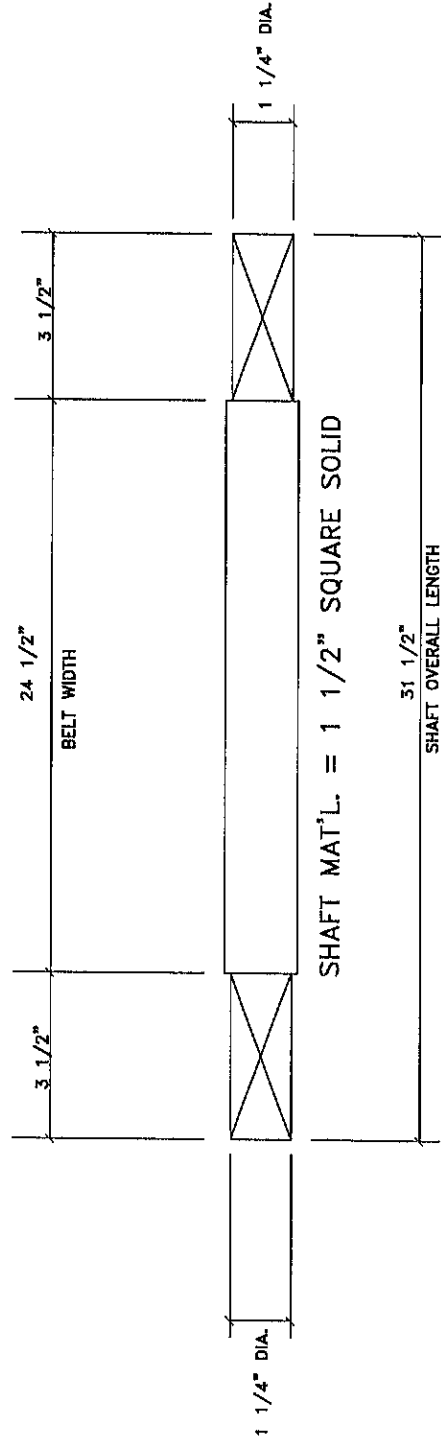
DETAILER : GABRIEL PEREZ

CUSTOMER : WAYNE FARMS

MAT'L : T303 SS

SHOP CHECKER :

LOCATION : UNION SPRINGS, AL



IDLE SHAFT DETAIL QTY. 1 REQ'D.

JOB NAME
Wayne Farms

JOB NUMBER
121241-C-16

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MATERIAL SIZE

2x 1/4 Anale

PIECES	LENGTH	COPE/ANGLE	LH + RH
2	10"	45° OE	1L-1R
2	4'-6 1/8"	BW 55° OE	1L-1R
2	7 3/8"	45° 1/4-BW 55	1L-1R
3	2'-8 1/16"	SC	
2	3'-0"	SC	

X	1	GA
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1	2:3
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SC

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