

EQUIPMENT SPEC SHEET

10-1
55
D&F
EQUIPMENT
SALES, INC.
CR

NAME & LOCATION		WAYNE FARMS UNION SPRING, AL		CUSTOMER NUMBER		C121241		
ITEM NUMBER		C-39		ITEM SERIAL NUMBER		C121241-C-39		
ENGINEER		GARY CAMBRON		SALESMAN		HEATH MORROW		
EQUIPMENT TYPE		BONELESS BREAST GRADING CONVEYOR		CAD TECH DESIGNER		KYLE HANCOCK		
ITEMS REQ'D		1		CAD TECH DETAILER		KYLE HANCOCK		
1	BELT MANUF.	INTRALOX	2	SERIES	800S	3	BELT TYPE	OH FT
4	BELT LENGTH	27'	5	BELT COLOR	WHITE	6	BELT MATERIAL	AC (Acetal)
7	FRICTION SPACING	N/A	8	BELT INDENT	N/A	9	CENTER NOTCH	N/A
10	BELT WIDTH	18"	11	WEARSTRIP	1"X1-1/2" UHMW	12	BELT PIN MAT.	WHITE AC (Acetal)
13	BELT FLIGHTS	NO	14	FLIGHT HEIGHT	N/A	15	FLIGHT TYPE	N/A
16	FLIGHT CENTERS	N/A	17	FLIGHT INDENT	N/A	18	CENTER NOTCH	N/A
19	T.O.B. INFEED	42"	20	T.O.B. DISCHARGE	42"			
21	IDLE SPROCKET	8 TOOTH	22	PITCH DIAMETER	5.2" PD	23	BORE SIZE/TYPE	1-1/2" SQUARE
24	DRIVE SPROCKET	8 TOOTH	25	PITCH DIAMETER	5.2" PD	26	BORE SIZE/TYPE	1-1/2" SQUARE
27	SPROCKETS @ DRV	3	28	SPROCKETS @ IDLE	3	29	BELT SCRAPE	NO
30	BELT WASHER	YES	31	DRIP PAN	YES	32	DRIP PAN @ DRIVE	YES
33	DRIVE SIDE	LEFT	34	DRIVE TYPE	EXTREME DUTY	35	MTR/GB FRAME	143TC/145TC
36	MOTOR	STERLING	37	HORSEPOWER	1 HP	38	FPM	60 FPM
39	GEARBOX	K343	40	RATIO	40:1	41	MULTIPLIER	NO
42	EQUIP. MAT.	1/4" SS	43	LEGS	2" ANGLE	44	TAKE UP	CATENARY SAG

PARTS and or MATERIAL UNIQUE TO THIS ITEM(S) / SPECIAL DESIGN SPECS (Please explain)

SAFETY LABELS AND E-STOPS TO BE LOCATED AS SHOWN.

THIS ITEM GETS A DRIVE RESTRAINT KIT

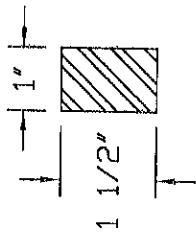
ETCHED METAL SAFETY LABELS.

DRAWING COMPLETION DATE

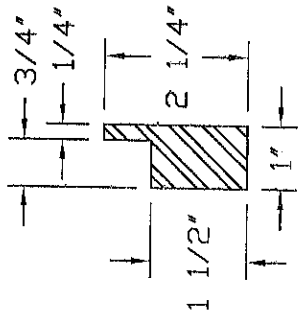
10/6/2025

DELIVERY DATE

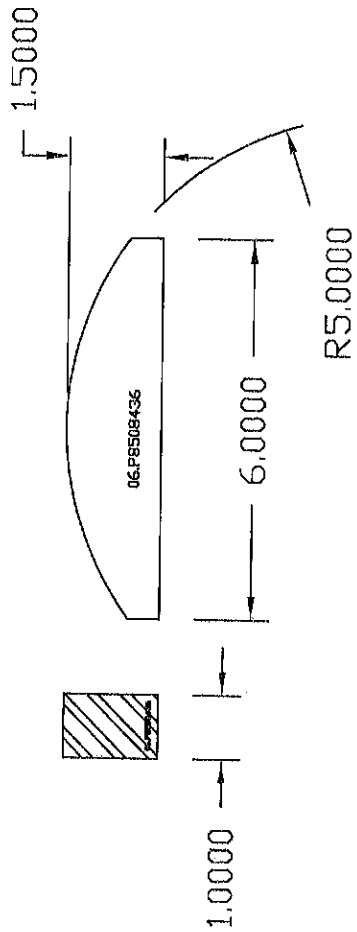
11/21/2025



06.P850941225
(50) FT REQ'D



06.P8509495901LHD
(20) FT REQ'D



06.P8508436
(3) REQ'D

STD. 1 1/2" SQUARE SOLID SHAFT

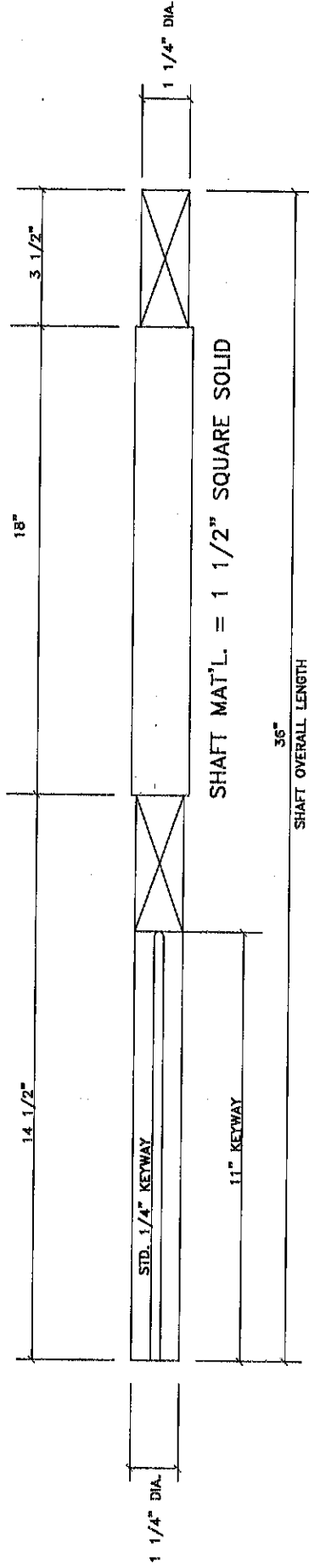
FORM DRAWING ONLY, THIS IS NOT TO SCALE !

JOB NUMBER : C121241-C-39
 CUSTOMER : WAYNE FARMS
 LOCATION : UNION SPRINGS, AL

DATE : 10/3/2025
 MAT'L : T303 SS

DETAILER : KYLE HANCOCK
 SHOP CHECKER :

THIS IS A PART NUMBERED SHAFT



DRIVE SHAFT DETAIL QTY. 1 REQ'D.

STD. 1 1/2" SQUARE SOLID SHAFT

FORM DRAWING ONLY, THIS IS NOT TO SCALE !

JOB NUMBER : C121241-C-39

DATE : 10/3/2025

DETAILER : KYLE HANCOCK

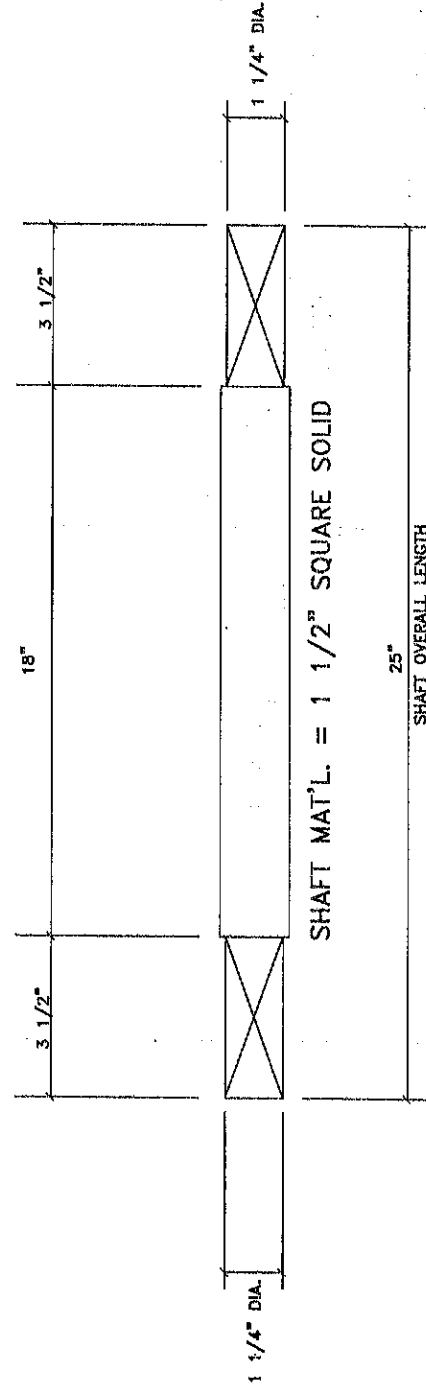
CUSTOMER : WAYNE FARMS

MAT'L : T303 SS

SHOP CHECKER :

LOCATION : UNION SPRINGS, AL

THIS IS A PART NUMBERED SHAFT



IDLE SHAFT DETAIL QTY. 1 REQ'D.

STD. 1 1/2" SQUARE SOLID SHAFT



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Work Order Traveller
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Work Order ID	Part ID	Release	WantDate	Start Date	Finish Date	Qty	Drawing ID/Rev Engineer
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121241-C-39/S	DFM500S18	5/21/2025	11/14/2025			1.00	
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Drawing Rev:

D&F STRAIGHT CONVEYOR 18"

DENICE

Order ID:
Part ID:

Customer:

Ship To:

Shop Resources Type	Seq#	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/Rev
ENGINEERING ENGINEERING	10	1.00	1.00	0.00	0.00		



LASER SHOP LASER SHOP	20	1.00	1.00	0.00	0.00		
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SHOP1 SHOP1	30	1.00	1.00	0.00	0.00		
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Part ID/Sub ID	Piece#	Date Reqd	Unit Of Measur	Qty Reqd	Qty Due	Issue
01.S101 3/16" PLATE SS 48X120	10	5/21/2025	4X10	0.00	0.00	_____
01.S104	20	5/21/2025	5X10	0.00	0.00	_____



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	3/16" PLATE SS 60X120						
	01.S108 1/4" PLATE SS 48X120	30	5/21/2025	4X10		0.00	0.00 _____
	01.S111 1/4" PLATE SS 60X120	40	5/21/2025	5X10		0.00	0.00 _____
	01.S127 12GA SHEET SS 48X120	90	5/21/2025	4X10		0.00	0.00 _____
	01.S129 12GA SHEET SS 60X120	100	5/21/2025	5X10		0.00	0.00 _____
	01.S132 14GA SHEET SS 48X120	110	5/21/2025	4X10		0.00	0.00 _____
	01.S134 14GA SHEET SS 60X120	120	5/21/2025	5X10		0.00	0.00 _____
	02.RR206 ROUND ROD 1/2" SS	130	5/21/2025	FT		0.00	0.00 _____
	02.RR208 ROUND ROD 3/4" 304 SS	140	5/21/2025	FT		0.00	0.00 _____
	03.A612 ANGLE IRON 2" X 2" X 1/4" SS	200	5/21/2025	FT		0.00	0.00 _____
	03.FB500 FLAT BAR 1/2" X 3/16" SS	210	5/21/2025	FT		0.00	0.00 _____
	03.FB502 FLAT BAR 1" X 3/16" SS	220	5/21/2025	FT		0.00	0.00 _____
	03.FB504 FLAT BAR 1-1/2" X 3/16" SS	230	5/21/2025	FT		0.00	0.00 _____
	03.FB506 FLAT BAR 2" X 3/16" SS	240	5/21/2025	FT		0.00	0.00 _____
	03.FB518 FLAT BAR 1" X 1/4" SS	250	5/21/2025	FT		0.00	0.00 _____
	03.FB520 FLAT BAR 1-1/2" X 1/4" SS	260	5/21/2025	FT		0.00	0.00 _____



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03.FB522	270	5/21/2025	FT			0.00	0.00	_____
FLAT BAR 2" X 1/4" SS								
05.T802	280	5/21/2025	FT			0.00	0.00	_____
TUBING SS 1"SQ X 16GA								
05.T804	290	5/21/2025	FT			0.00	0.00	_____
TUBING SS 1"SQ X 11GA								
30.40706	330	5/21/2025	EA			1.00	1.00	_____
COUPLING SS 3/8"								
S00024	340	5/21/2025	EA			1.00	1.00	_____
TUBING END CAP - 1" SQ X 12 GA								

SHOP2 40 1.00 1.00 0.00 0.00
SHOP2



Part ID/Sub ID	Piece#	Date Reqd	Unit Of Measur	Qty Reqd	Qty Due	Issue
06.S00070	10	5/21/2025	EA	4.00	4.00	_____
LEG INSERT 1-1/2"X 1-1/2" X 1/2"*						
3/4" THDS.						

SHOP3 50 1.00 1.00 0.00 0.00
SHOP3



Part ID/Sub ID	Piece#	Date Reqd	Unit Of Measur	Qty Reqd	Qty Due	Issue
02.SB402	10	5/21/2025	FT	0.00	0.00	_____
SQUARE BAR 1/4" SS						
FOR GEARBOXES						
06.S0415	20	5/21/2025	EA	2.00	2.00	_____
BELT WASH 12" SPLASH SHIELD STD 304						
S00371-S	50	5/21/2025	EA	4.00	4.00	_____
LEG ADJUSTER 9"X3/4" ATR W/SS PAD 10GA*						



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SWIVEL TYPE

S00421A	60	5/21/2025	EA			1.00	1.00 _____
DRIVE DRIP PAN 30" X 11" (FOR NORD\STOBER GEARBOXES)							

06.S00421HA	80	5/21/2025	EA			2.00	2.00 _____
SS DRIP PAN HANGER 1"W FLAT BAR W/ 7/16"H* 1"W FLAT BAR WITH 7/16" HOLE 6.75" OVERAL LENGTH							

06.DRK	90	5/21/2025	EA			1.00	1.00 _____
DRIVE RESTRAINT KIT							

UHMW PARTS	60	1.00	1.00	0.00	0.00		
UHMW PARTS							



Part ID/Sub ID	Piece#	Date Reqd	Unit Of Measur	Qty Reqd	Qty Due	Issue
06.P850941225	40	5/21/2025	FT	50.00	50.00	_____
UHMW WEARSTRIP 1" X 1-1/2"						
06.P8509495901LHD	50	5/21/2025	FT	20.00	20.00	_____
UHMW WEARSTRIP L-SHAPE 1"X2-1/4" W/ NOT*						
06.P8508436	60	5/21/2025	EA	3.00	3.00	_____
UHMW SHOE RETURN 6" X 1-1/2" X 1"						
	70	5/21/2025		1.00	1.00	_____
UHMW PRODUCT STOP, SEE PRINT						

SUB-ASSY 1	70	1.00	1.00	0.00	0.00		
SUB-ASSY 1							



SUB-ASSY 2	80	1.00	1.00	0.00	0.00		
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SUB-ASSY 2



FINAL ASSEM	90	1.00	1.00	0.00	0.00
FINALASSEMB					



Part ID/Sub ID	Piece#	Date Reqd	Unit Of Measur	Qty Reqd	Qty Due	Issue
				27.00	27.00	_____
BELT - 800S 18"W OPEN HINGE FLAT TOP WHITE AC W/ WHITE AC RODS						
37.1XI	20	5/21/2025	EA	1.00	1.00	_____
1HP XTREME 143TC 1800RPM INV DUTY*						
STAINLESS STEEL						
XTREME						
RPM: 1800						
FOOT OPTION: FOOTLESS						
FRAME: 143TC						
ENCLOSURE: TEFC						
RATING: INVERTER DUTY						
ELECTRICAL: 3 PHASE 460V						
ENCAPSULATED: ENCAPSULATED						
37.4SK2	30	5/21/2025	EA	1.00	1.00	_____
STERLING SS HEL BEVEL SYMMETRICAL 40:1*						
STERLING SYMMETRICAL						
STAINLESS STEEL SMOOTH BODY						
403 HELICAL BEVEL						
40:1 38.872:1 (EXACT)						
140TC						
W/ TORQUE ARM						
37.SSK04125U	50	5/21/2025	EA	1.00	1.00	_____
SYMMETRICAL BUSHING 1-1/4" FOR SSK04 HE*						

Work Order ID	Part ID	Release	WantDate	Start Date	Finish Date	Qty	Drawing ID/Rev	Engineer
	SSK04-1.250UTBK STAINLESS STEEL 1-1/4" SYMMETRICAL BUSHING KIT FOR SIZE SSK04 HELICAL BEVEL							
	31.2808	80	5/21/2025	EA		6.00	6.00	
	SPROCKET 800S 8T 1.5"SB 5.2"PD* PART #S3D8 G5CPE7 NG EZ CLEAN MOLDED SPROCKET							
	15.142	100	5/21/2025	EA		1.00	1.00	
	SANITARY 2" SS ROLL TYPE FERRULE							
	31.91121	110	5/21/2025	EA		8.00	8.00	
	RETAINER SNAP RING 1.5" SS* (SH-206SS)							
	06.P40810	120	5/21/2025	EA		2.00	2.00	
	BRASS TAKE UP 5/8-11 W/SS NUT							
	95.0141902P	130	5/21/2025	EA		6.00	6.00	
	SPRAY NOZZLE 1/4 F8004-LN PLASTIC* ADDITIONAL PARTS REQ'D #S00202 & #06.S0415 NATURAL PVDF							
		140	5/21/2025			0.00	0.00	
	BEARING ASSEMBLY							
	35.UCF207.20	160	5/21/2025	EA		4.00	4.00	
	KML 1-1/4" SS BEARING 4-BOLT FLG							
	10.1010724	200	5/21/2025	EA		16.00	16.00	
	HHC/SCREW 7/16-14 X 1-1/2" SS							
	10.10407	210	5/21/2025	EA		16.00	16.00	
	FLAT WASHER 7/16" SS NON-TAXABLE							
	10.10507	220	5/21/2025	EA		16.00	16.00	
	HEX LOCK NUT 7/16"-14 SS							
	06.207.4-BOLT	440	5/21/2025	EA		3.00	3.00	
	SS BEARING COVER FITS 207 HOUSING 1-1/4* STAINLESS STEEL BEARING COVER, 4-BOLT PATTERN FOR FLANGE STYLE BEARING FITS 207 HOUSING FOR 1-1/4", 1-3/8", 1-7/16" AND 1-5/16"							



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(THIS IS A CLOSED COVER.)

06.BG1.25-4HOLE	510	5/21/2025	EA			4.00	4.00	_____
SS BEARING GUARD 1.25" 4-HOLE*								
STAINLESS STEEL (12 GAUGE)								
BEARING GUARD								
FOR 1-1/4" 4-HOLE BRG								
	540	5/21/2025				0.00	0.00	_____
STABILIZER / TORQUE ARM ASSEMBLY -								
37.207-UNI	550	5/21/2025	EA			1.00	1.00	_____
STABILIZER BRACKET UNIVERSAL FITS 207*								
UNIVERSAL FITS 207 HOUSING								
FOR 1-1/4" OR 1-7/16" SHAFT								
06.207-GBC343L	560	5/21/2025	EA			1.00	1.00	_____
SS K343 SYMM/TLOCK GEARBOX COVER (LEFT)*								
06.207-GBC343L								
SS K343 SYMMETRICAL / TAPER LOCK GEARBOX COVER (LEFT)*								
LEFT HAND HORIZONTAL MOUNTING ORIENTATION								
10.1010616	570	5/21/2025	EA			4.00	4.00	_____
HHC/SCREW 3/8-16 X 1" SS								
FASTENAL P/N 1170105								
(NON-TAXABLE)								
10.10306	580	5/21/2025	EA			4.00	4.00	_____
LOCK WASHER 3/8" SS								
NON-TAXABLE								
10.10507	600	5/21/2025	EA			1.00	1.00	_____
HEX LOCK NUT 7/16"-14 SS								
10.1010750	610	5/21/2025	EA			1.00	1.00	_____
HHC/SCREW 7/16 X 3" SS								
10.10407	620	5/21/2025	EA			3.00	3.00	_____
FLAT WASHER 7/16" SS								
NON-TAXABLE								
10.10307	630	5/21/2025	EA			2.00	2.00	_____
LOCK WASHER 7/16" SS								
NON-TAXABLE								



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			930 5/21/2025			0.00	0.00 _____
	D & F STANDARD ESTOP -						
	45.800F1YP1		940 5/21/2025	EA		2.00	2.00 _____
	ALLEN BRADLEY E-STOP STATION						
	10.1080808		950 5/21/2025	EA		8.00	8.00 _____
	SOCKET CAP SCREW 8-32 X 1/2" SS*						
	8C50KCS3						
	10.10808N		960 5/21/2025	EA		8.00	8.00 _____
	NYLON LOCK NUT 8-32 SS*						
	8CNNE3						
			1400 5/21/2025			0.00	0.00 _____
	MISCELLANEOUS -						
	10.1011013		1410 5/21/2025	EA		7.00	7.00 _____
	HH LAG SCREW SS 1/4 X 1"						
	NON TAXABLE						
	10.1010616		1560 5/21/2025	EA		4.00	4.00 _____
	HHC/SCREW 3/8-16 X 1" SS						
	FASTENAL P/N 1170105						
	(NON-TAXABLE)						
	10.10306		1630 5/21/2025	EA		4.00	4.00 _____
	LOCK WASHER 3/8" SS						
	NON-TAXABLE						
	10.10508		1740 5/21/2025	EA		4.00	4.00 _____
	HEX LOCK NUT 1/2" -13 SS						
	06.JACKCHAIN		1870 5/21/2025	FT		1.00	1.00 _____
	JACK CHAIN SS 304 #3617T5*						
	(NOT FOR LIFTING!)						
SHIPPING	100	1.00	1.00	0.00	0.00		
SHIPPING							





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OS MACHINE	110	1.00	1.00	0.00	0.00		
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Part ID/Sub ID	Piece#	Date Reqd	Unit Of Measur	Qty Reqd	Qty Due	Issue
06.DS1815-1.25 SHAFT 18" DRIVE WITH 1-1/4 JOURNAL	30	5/21/2025	EA	1.00	1.00	_____
06.IS1815-1.25 SHAFT 18" IDLE WITH 1-1/4 JOURNAL	70	5/21/2025	EA	1.00	1.00	_____

REWORK-S REWORK-S	120	1.00	1.00	0.00	0.00		
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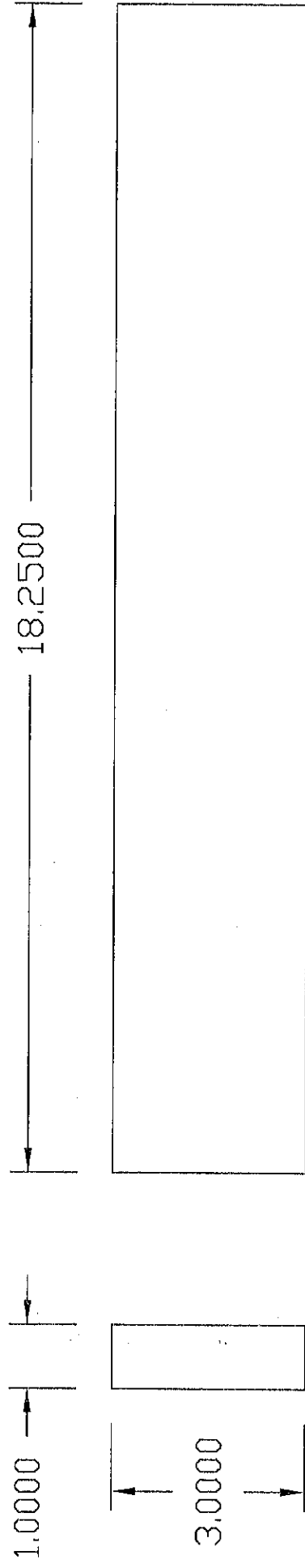


REWORK-E	130	1.00	1.00	0.00	0.00		
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REWORK-P	140	1.00	1.00	0.00	0.00		
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WAYNE FARMS - UNION SPRINGS, AL
C121241-C-39
UHMW PRODUCT STOP
(1) REQ'D

JOB NAME

JOB NUMBER

Wayne Farms - Union Springs

121241 - C-39

MATERIAL SIZE

2x1/4 Angle

PIECES	LENGTH	COPE/ANGLE	LH + RH
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4 2'-10

45° DE

2L-2R

6 2'-2

SC

4 6'-5 1/16

SC

8 2'-0

1 1/4 x 1/4 Angle

SC

4 2'-0

1 x 1/4 FB

SC

4 2'-1 1/2

1/2 RR

SC

(MG)

Thru one end

1 x 1 1/2 GA Tubing

1 1'-8 1/4

SC

(MG)