

EQUIPMENT SPEC SHEET

REVISION:



NAME & LOCATION	WAYNE FARMS	UNION SPRING, AL	CUSTOMER NUMBER	C121241		
ITEM NUMBER	DF-X2	ITEM SERIAL NUMBER	C121241-DF-X2	ITEMS REQ'D	1	
ENGINEER	GARY CAMBRON	SALESMAN	HEATH MORROW	CAD TECH DESIGNER	DUSTIN CAGLE	
EQUIPMENT TYPE	BONELESS BREAST TRANSFER CONV			CAD TECH DETAILER	ETHAN JONES	
1 BELT MANUF.	INTRALOX	2	SERIES	1600S	3 BELT TYPE	OH FT
4 BELT LENGTH		5	BELT COLOR	BLUE	6 BELT MATERIAL	AC (Acetal)
7 FRICTION SPACING	N/A	8	BELT INDENT	N/A	9 CENTER NOTCH	N/A
10 BELT WIDTH	18"	11	WEARSTRIP	1"X1-1/2" UHMW	12 BELT PIN MAT.	BLUE AC (Acetal)
13 BELT FLIGHTS	NO	14	FLIGHT HEIGHT		15 FLIGHT TYPE	
16 FLIGHT CENTERS		17	FLIGHT INDENT		18 CENTER NOTCH	
19 T.O.B. INFEED		20	T.O.B. DISCHARGE			
21 IDLE SPROCKET	12 TOOTH	22	PITCH DIAMETER	3.9" PD	23 BORE SIZE/TYPE	1-1/2" SQUARE
24 DRIVE SPROCKET	16 TOOTH	25	PITCH DIAMETER	5.1" PD	26 BORE SIZE/TYPE	1-1/2" SQUARE
27 SPROCKETS @ DRV	4	28	SPROCKETS @ IDLE	4	29 BELT SCRAPE	NO
30 BELT WASHER	YES	31	DRIP PAN	YES	32 DRIP PAN @ DRIVE	YES
33 DRIVE SIDE	RIGHT (VERTICAL)	34	DRIVE TYPE	EXTREME DUTY	35 MTR/GB FRAME	143TC/145TC
36 MOTOR	STERLING	37	HORSEPOWER	1 HP	38 FPM	60 FPM
39 GEARBOX	K343	40	RATIO	40:1	41 MULTIPLIER	NO
42 EQUIP. MAT.	1/4" SS	43	LEGS	2" ANGLE	44 TAKE UP	STANDARD

PARTS and or MATERIAL UNIQUE TO THIS ITEM(S) / SPECIAL DESIGN SPECS (Please explain)

SAFETY LABELS AND E-STOPS TO BE LOCATED AS SHOWN.

THIS ITEM GETS A DRIVE RESTRAINT KIT

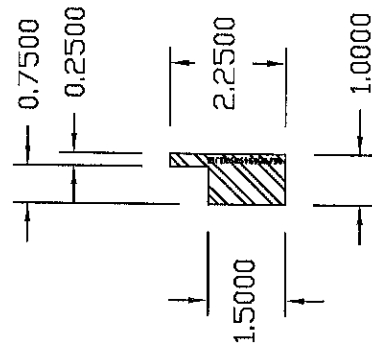
ETCHED METAL SAFETY LABELS.

DRAWING COMPLETION DATE

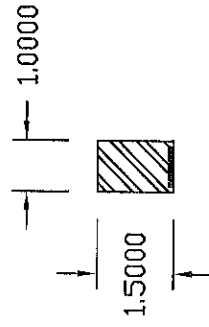
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DELIVERY DATE

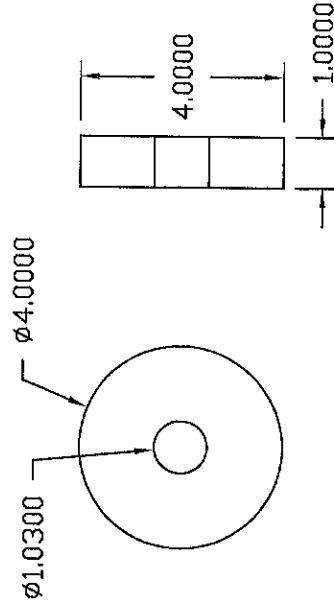
11/21/2025



06.P8509495901LHD
<160'>REQ'D



06.P850941225
<400'>REQ'D



06.040W
<6>REQ'D

STD. 1 1/2" SQUARE SOLID SHAFT

FORM DRAWING ONLY, THIS IS NOT TO SCALE !

JOB NUMBER : C121241-DF-X2

DATE : 5/30/2024

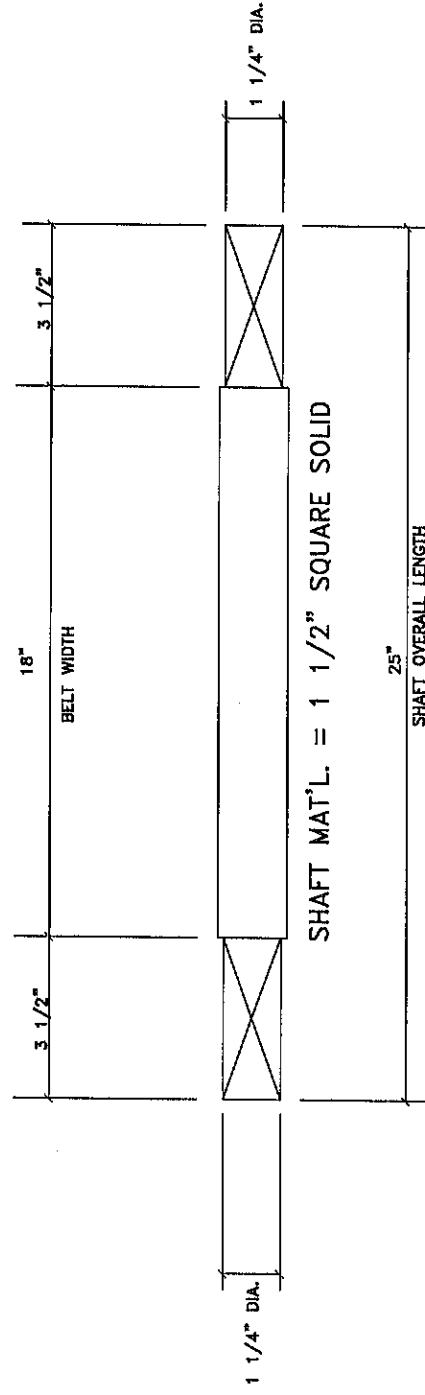
DETAILER : ETHAN JONES

CUSTOMER : WAYNE FARMS

MAT'L : T303 SS

SHOP CHECKER :

LOCATION : UNION SPRINGS, AL



IDLE SHAFT DETAIL QTY. 1 REQ'D.

STD. 1 1/2" SQUARE SOLID SHAFT

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FORM DRAWING ONLY, THIS IS NOT TO SCALE !

JOB NUMBER : C121241-DF-X2

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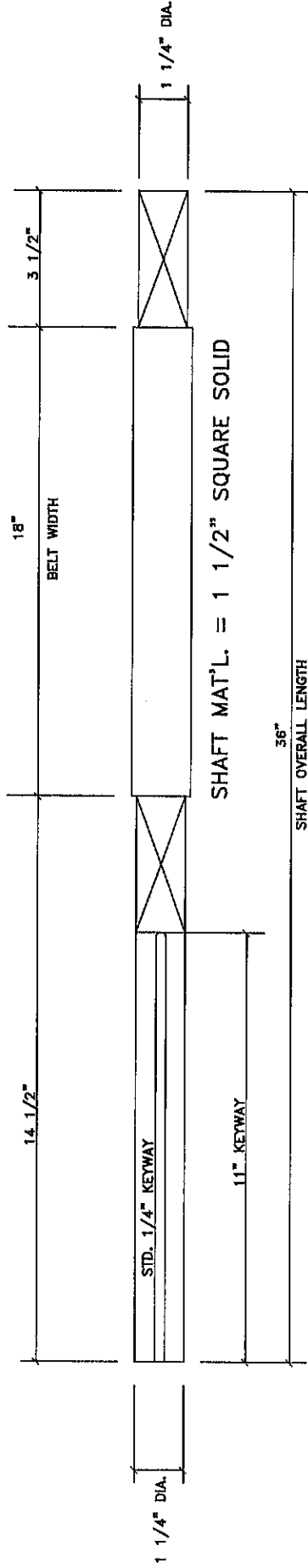
DETAILER : ETHAN JONES

CUSTOMER : WAYNE FARMS

MAT'L : T303 SS

SHOP CHECKER :

LOCATION : UNION SPRINGS, AL



DRIVE SHAFT DETAIL QTY. 1 REQ'D.



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Work Order Traveller
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Work Order ID	Part ID	Release	WantDate	Start Date	Finish Date	Qty	Drawing ID/Rev Engineer
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121241-DF-X2/S DFM50018 5/21/2025 11/14/2025

1.00

Drawing Rev:

D&F INCLINE CONVEYOR 18" WI

DENICE

Order ID:
Part ID:

Customer:

Ship To:

Shop Resources Type	Seq#	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/Rev
ENGINEERING ENGINEERING	10	1.00	1.00	0.00	0.00		



LASER SHOP LASER SHOP	20	1.00	1.00	0.00	0.00		
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SHOP1 SHOP1	30	1.00	1.00	0.00	0.00		
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Part ID/Sub ID	Piece#	Date Req'd	Unit Of Measur	Qty Req'd	Qty Due	Issue
01.S101 3/16" PLATE SS 48X120	10	5/21/2025	4X10	0.00	0.00	_____
01.S104	20	5/21/2025	5X10	0.00	0.00	_____



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	3/16" PLATE SS 60X120						
	01.S108 1/4" PLATE SS 48X120	30	5/21/2025	4X10		0.00	0.00 _____
	01.S111 1/4" PLATE SS 60X120	40	5/21/2025	5X10		0.00	0.00 _____
	01.S127 12GA SHEET SS 48X120	90	5/21/2025	4X10		0.00	0.00 _____
	01.S129 12GA SHEET SS 60X120	100	5/21/2025	5X10		0.00	0.00 _____
	03.A611 ANGLE IRON 2" X 2" X 3/16" SS	190	5/21/2025	FT		0.00	0.00 _____
	03.A612 ANGLE IRON 2" X 2" X 1/4" SS	200	5/21/2025	FT		0.00	0.00 _____
	05.T802 TUBING SS 1"SQ X 16GA	280	5/21/2025	FT		0.00	0.00 _____
	05.T804 TUBING SS 1"SQ X 11GA	290	5/21/2025	FT		0.00	0.00 _____
	30.40706 COUPLING SS 3/8"	330	5/21/2025	EA		1.00	1.00 _____
	S00024 TUBING END CAP - 1" SQ X 12 GA	340	5/21/2025	EA		1.00	1.00 _____
SHOP2	40	1.00		1.00	0.00	0.00	
SHOP2							



Part ID/Sub ID	Piece#	Date Req'd	Unit Of Measur	Qty Req'd	Qty Due	Issue
06.S00070 LEG INSERT 1-1/2"X 1-1/2" X 1/2" 3/4" THDS.	10	5/21/2025	EA	2.00	2.00	_____
06.S0421 SLIDE QUICK CONNECT TAKEUP 4 FT REQ'D	80	5/21/2025	EA	4.00	4.00	_____



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Work Order ID	Part ID	Release	WantDate	Start Date	Finish Date	Qty	Drawing ID/Rev Engineer
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(AMW) 7/16" SQUARE BAR QTY. OF
(4) REQ'D PER ASSY

SHOP3 50 1.00 1.00 0.00 0.00
SHOP3



Part ID/Sub ID	Piece#	Date Req'd	Unit Of Measur	Qty Req'd	Qty Due	Issue
02.SB402 SQUARE BAR 1/4" SS FOR GEARBOXES	10	5/21/2025	FT	1.00	1.00	_____
06.S0415 BELT WASH 12" SPLASH SHIELD STD 304	20	5/21/2025	EA	2.00	2.00	_____
S00371-S LEG ADJUSTER 9"X3/4" ATR W/SS PAD 10GA* SWIVEL TYPE	50	5/21/2025	EA	2.00	2.00	_____
S00421H DRIVE DRIP PAN (HYDRAULIC) 16" X 8" INSIDE DIM	60	5/21/2025	EA	1.00	1.00	_____
06.S00421HA SS DRIP PAN HANGER 1"W FLAT BAR W/ 7/16"H* 1"W FLAT BAR WITH 7/16" HOLE 6.75" OVERAL LENGTH	80	5/21/2025	EA	2.00	2.00	_____
02.BSR212 BEARING SIZE ROD 1" SS	90	5/21/2025	FT	0.00	0.00	_____

UHMW PARTS 60 1.00 1.00 0.00 0.00
UHMW PARTS



Part ID/Sub ID	Piece#	Date Req'd	Unit Of Measur	Qty Req'd	Qty Due	Issue
06.P850941225 UHMW WEARSTRIP 1" X 1-1/2"	40	5/21/2025	FT	400.00	400.00	_____



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Work Order ID	Part ID	Release	WantDate	Start Date	Finish Date	Qty	Drawing ID/Rev Engineer
	06.P8509495901LHD	50	5/21/2025	FT		160.00	160.00 _____
	UHMW WEARSTRIP L-SHAPE 1"X2-1/4" W/ NOT*						
	06.040W	60	5/21/2025	EA		6.00	6.00 _____
	UHMW WHEEL 4"DIA X 1"W 1.03"B						
		70	5/21/2025			2.00	2.00 _____
	UHMW, HOLD DOWN SEE DRAWING						
		80	5/21/2025			4.00	4.00 _____
	UHMW, BOTTOM REC CARRYWAY SEE DRAWING						
		90	5/21/2025			2.00	2.00 _____
	UHMW, BOTTOM L-SHAPED RETURN SEE DRAWING						
		100	5/21/2025			1.00	1.00 _____
	UHMW, BOTTOM REC RETURN SEE DRAWING						
		110	5/21/2025			4.00	4.00 _____
	UHMW, TOP REC CARRYWAY SEE DRAWING						
		120	5/21/2025			2.00	2.00 _____
	UHMW, TOP L-SHAPED RETURN SEE DRAWING						
		130	5/21/2025			1.00	1.00 _____
	UHMW, TOP REC RETURN SEE DRAWING						
		140	5/21/2025			1.00	1.00 _____
	UHMW, NOSEBAR SEE DRAWING						



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Work Order ID	Part ID	Release	WantDate	Start Date	Finish Date	Qty	Drawing ID/Rev Engineer
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SUB-ASSY 1	70	1.00	1.00	0.00	0.00		
SUB-ASSY 1							



SUB-ASSY 2	80	1.00	1.00	0.00	0.00		
SUB-ASSY 2							



FINAL ASSEM	90	1.00	1.00	0.00	0.00		
FINALASSEMB							



Part ID/Sub ID	Piece#	Date Reqd	Unit Of Measur	Qty Reqd	Qty Due	Issue
		10 5/21/2025		155.00	155.00	_____
BELT 1600S 18"W OH FT AC BLUE W/ BLUE AC RODS						
37.1XI	20	5/21/2025	EA	1.00	1.00	_____
1HP XTREME 143TC 1800RPM INV DUTY*						
STAINLESS STEEL						
XTREME						
RPM: 1800						
FOOT OPTION: FOOTLESS						
FRAME: 143TC						
ENCLOSURE: TEFC						
RATING: INVERTER DUTY						
ELECTRICAL: 3 PHASE 460V						
ENCAPSULATED: ENCAPSULATED						
37.4SK2	30	5/21/2025	EA	1.00	1.00	_____



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Work Order ID	Part ID	Release	WantDate	Start Date	Finish Date	Qty	Drawing ID/Rev Engineer
	STERLING SS HEL BEVEL SYMMETRICAL 40:1* STERLING SYMMETRICAL STAINLESS STEEL SMOOTH BODY 403 HELICAL BEVEL 40:1 38.872:1 (EXACT) 140TC W/ TORQUE ARM						
	37.SSK04125U	50	5/21/2025	EA		1.00	1.00 _____
	SYMMETRICAL BUSHING 1-1/4" FOR SSK04 HE* SSK04-1.250UTBK STAINLESS STEEL 1-1/4" SYMMETRICAL BUSHING KIT FOR SIZE SSK04 HELICAL BEVEL						
	06.DRK	60	5/21/2025	EA		1.00	1.00 _____
	DRIVE RESTRAINT KIT						
	31.21612	80	5/21/2025	EA		4.00	4.00 _____
	SPROCKET 1600S 12T 1.5"SB 3.9"PD* EZ CLEAN PART #S3F8 G5CHE7 NG						
	31.21616	85	5/21/2025	EA		4.00	4.00 _____
	SPROCKET 1600S 16T 1.5"SB 5.2"PD ANGLED* ANGLED EZ CLEAN SPROCKETS						
	47.02116	90	5/21/2025	EA		12.00	12.00 _____
	SET COLLAR 1" SS						
	15.142	100	5/21/2025	EA		2.00	2.00 _____
	SANITARY 2" SS ROLL TYPE FERRULE						
	31.91121	110	5/21/2025	EA		10.00	10.00 _____
	RETAINER SNAP RING 1.5" SS* (SH-206SS)						
	06.P40810	120	5/21/2025	EA		2.00	2.00 _____
	BRASS TAKE UP 5/8-11 W/SS NUT						
	95.0141902P	130	5/21/2025	EA		5.00	5.00 _____
	SPRAY NOZZLE 1/4 F8004-LN PLASTIC* ADDITIONAL PARTS REQ'D #S00202 & #06.S0415 NATURAL PVDF						
		140	5/21/2025			0.00	0.00 _____



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Work Order ID	Part ID	Release	WantDate	Start Date	Finish Date	Qty	Drawing ID/Rev Engineer
BEARING ASSEMBLY							
	35.UCF207.20	160	5/21/2025	EA		4.00	4.00 _____
	KML 1-1/4" SS BEARING 4-BOLT FLG						
	10.1010724	200	5/21/2025	EA		16.00	16.00 _____
	HHC/SCREW 7/16-14 X 1-1/2" SS						
	10.10407	210	5/21/2025	EA		16.00	16.00 _____
	FLAT WASHER 7/16" SS NON-TAXABLE						
	10.10507	220	5/21/2025	EA		16.00	16.00 _____
	HEX LOCK NUT 7/16"-14 SS						
	35.UCFL205.16	240	5/21/2025	EA		4.00	4.00 _____
	KML 1" SS BEARING 2-BOLT FLG						
	10.1010624	300	5/21/2025	EA		8.00	8.00 _____
	HHC/SCREW 3/8-16 X 1-1/2" SS						
	10.10406	310	5/21/2025	EA		8.00	8.00 _____
	FLAT WASHER 3/8" SS FASTENAL P/N 1171017 (NON-TAXABLE)						
	10.10506	320	5/21/2025	EA		8.00	8.00 _____
	HEX NYLON LOCK NUT 3/8"-16 SS						
	06.207.4-BOLT	440	5/21/2025	EA		3.00	3.00 _____
	SS BEARING COVER FITS 207 HOUSING 1-1/4* STAINLESS STEEL BEARING COVER, 4-BOLT PATTERN FOR FLANGE STYLE BEARING FITS 207 HOUSING FOR 1-1/4", 1-3/8", 1-7/16" AND 1-5/16" (THIS IS A CLOSED COVER.)						
	06.205.2-BOLT	450	5/21/2025	EA		4.00	4.00 _____
	SS BEARING COVER FITS 205 HOUSING 1" 2B* STAINLESS STEEL BEARING COVER, 2-BOLT PATTERN FITS 205 HOUSING FOR 1" BEARING (THIS IS A CLOSED COVER.)						
	06.BG1.25-4HOLE	510	5/21/2025	EA		4.00	4.00 _____
	SS BEARING GUARD 1.25" 4-HOLE* STAINLESS STEEL (12 GAUGE)						



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Work Order ID	Part ID	Release	WantDate	Start Date	Finish Date	Qty	Drawing ID/Rev Engineer
	BEARING GUARD FOR 1-1/4" 4-HOLE BRG						
		540	5/21/2025			0.00	0.00 _____
	STABILIZER / TORQUE ARM ASSEMBLY -						
	37.207-UNI	550	5/21/2025	EA		1.00	1.00 _____
	STABILIZER BRACKET UNIVERSAL FITS 207* UNIVERSAL FITS 207 HOUSING FOR 1-1/4" OR 1-7/16" SHAFT						
	10.10507	600	5/21/2025	EA		1.00	1.00 _____
	HEX LOCK NUT 7/16"-14 SS						
	10.1010750	610	5/21/2025	EA		1.00	1.00 _____
	HHC/SCREW 7/16 X 3" SS						
	10.10407	620	5/21/2025	EA		3.00	3.00 _____
	FLAT WASHER 7/16" SS NON-TAXABLE						
	10.10307	630	5/21/2025	EA		2.00	2.00 _____
	LOCK WASHER 7/16" SS NON-TAXABLE						
		930	5/21/2025			0.00	0.00 _____
	D & F STANDADRD ESTOP -						
	45.800F1YP1	940	5/21/2025	EA		1.00	1.00 _____
	ALLEN BRADLEY E-STOP STATION						
	10.1080808	950	5/21/2025	EA		4.00	4.00 _____
	SOCKET CAP SCREW 8-32 X 1/2" SS* 8C50KCS3						
	10.10808N	960	5/21/2025	EA		4.00	4.00 _____
	NYLON LOCK NUT 8-32 SS* 8CNNE3						
		1400	5/21/2025			0.00	0.00 _____
	MISCELLANEOUS -						



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	10.1060432	1430	5/21/2025	EA		8.00	8.00 _____
	MACH SCREW 1/4"- 20 X 2" SS* PHILLIPS FLAT HEAD #72718						
	10.10504	1510	5/21/2025	EA		8.00	8.00 _____
	HEX NYLON LOCK NUT 1/4"-20 SS NON-TAXABLE						
	10.1010616	1560	5/21/2025	EA		6.00	6.00 _____
	HHC/SCREW 3/8-16 X 1" SS FASTENAL P/N 1170105 (NON-TAXABLE)						
	10.10306	1630	5/21/2025	EA		6.00	6.00 _____
	LOCK WASHER 3/8" SS NON-TAXABLE						
	10.1010824	1710	5/21/2025	EA		28.00	28.00 _____
	HHC/SCREW 1/2-13 X 1-1/2"SS NON-TAXABLE						
	10.10508	1740	5/21/2025	EA		28.00	28.00 _____
	HEX LOCK NUT 1/2" -13 SS						
	10.10210	1760	5/21/2025	EA		4.00	4.00 _____
	HEX NUT 5/8 X 11 SS						
	S00425	1790	5/21/2025	EA		8.00	8.00 _____
	SPACER 1/4" X 3/4" X 5/16"ID						
SHIPPING	100	1.00	1.00	0.00	0.00		
SHIPPING							



OS
MACHINE

110	1.00	1.00	0.00	0.00
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Part ID/Sub ID	Piece#	Date Req'd	Unit Of Measur	Qty Req'd	Qty Due	Issue
06.DS1815-1.25 SHAFT 18" DRIVE WITH 1-1/4 JOURNAL	30	5/21/2025	EA	1.00	1.00	_____
06.IS1815-1.25 SHAFT 18" IDLE WITH 1-1/4 JOURNAL	70	5/21/2025	EA	1.00	1.00	_____

REWORK-S	120	1.00	1.00	0.00	0.00	
REWORK-S						

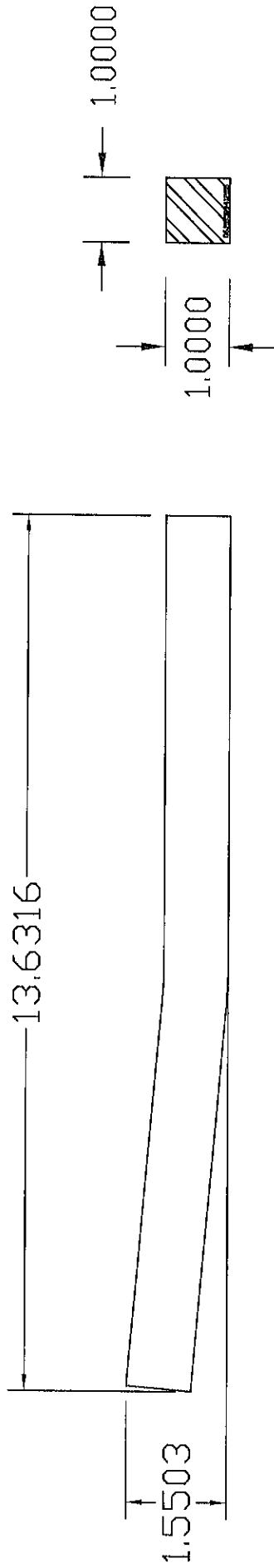
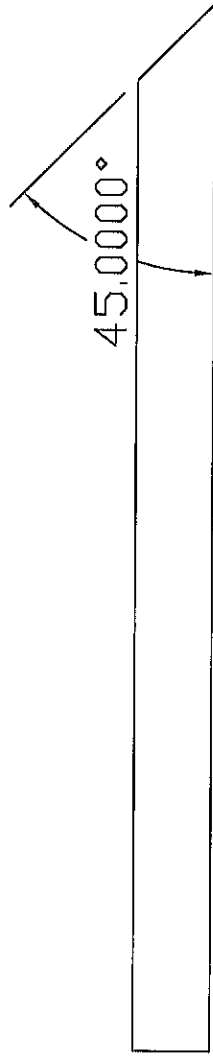


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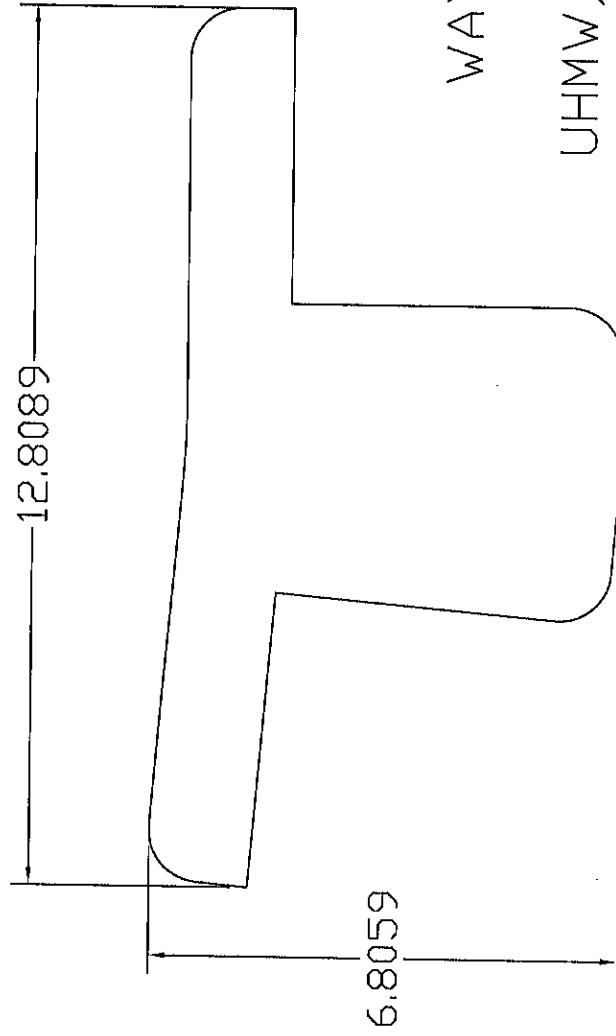


REWORK-P	140	1.00	1.00	0.00	0.00	
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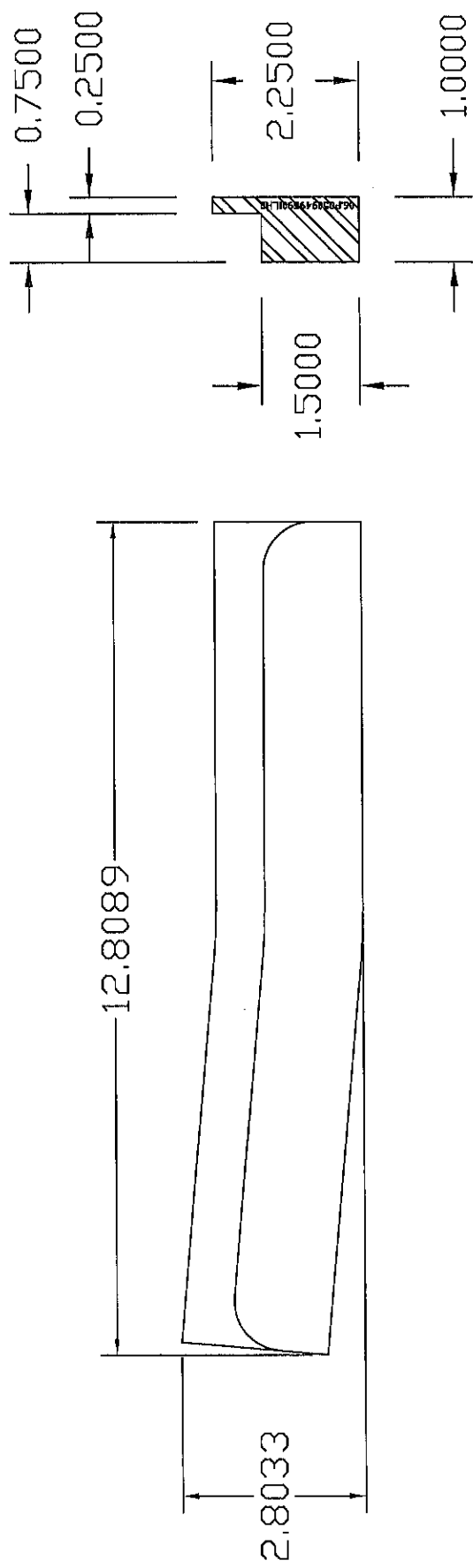




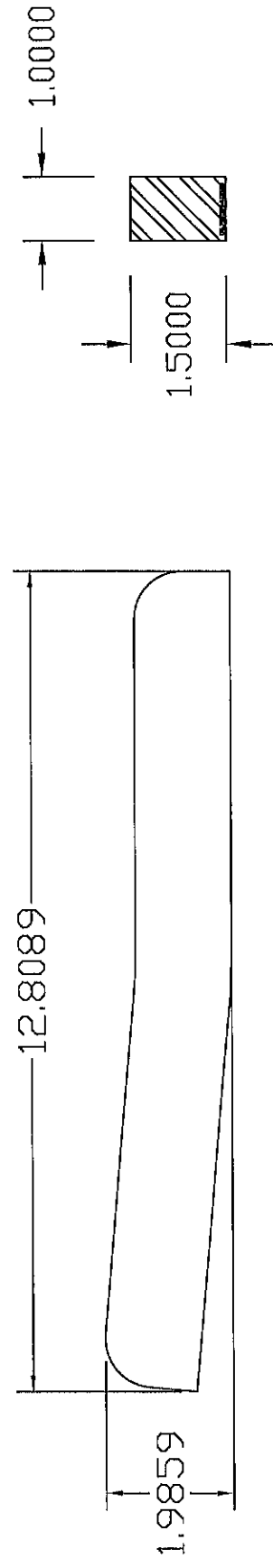
WAYNE UNION SPRING, AL
C121241-DF-X2
UHMW, HOLD DOWN
(2)REQ'D (1)RH (1)LH



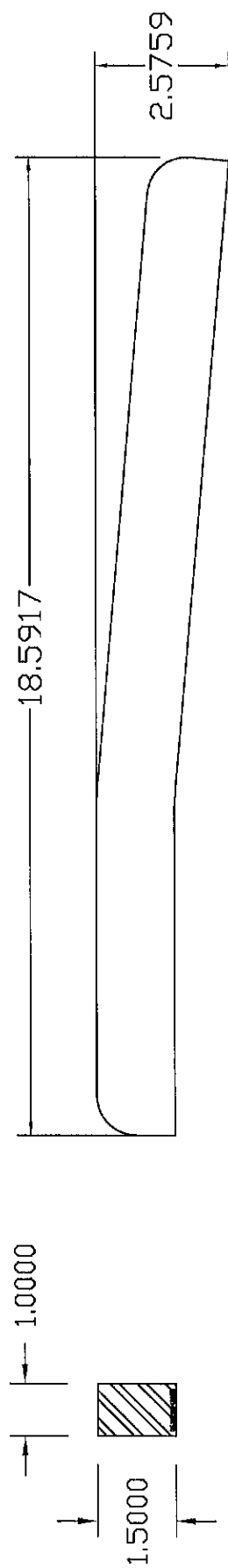
WAYNE UNION SPRING, AL
C121241-DF-X2
UHMW, BOTTOM REC CARRYWAY
(4)REQ'D



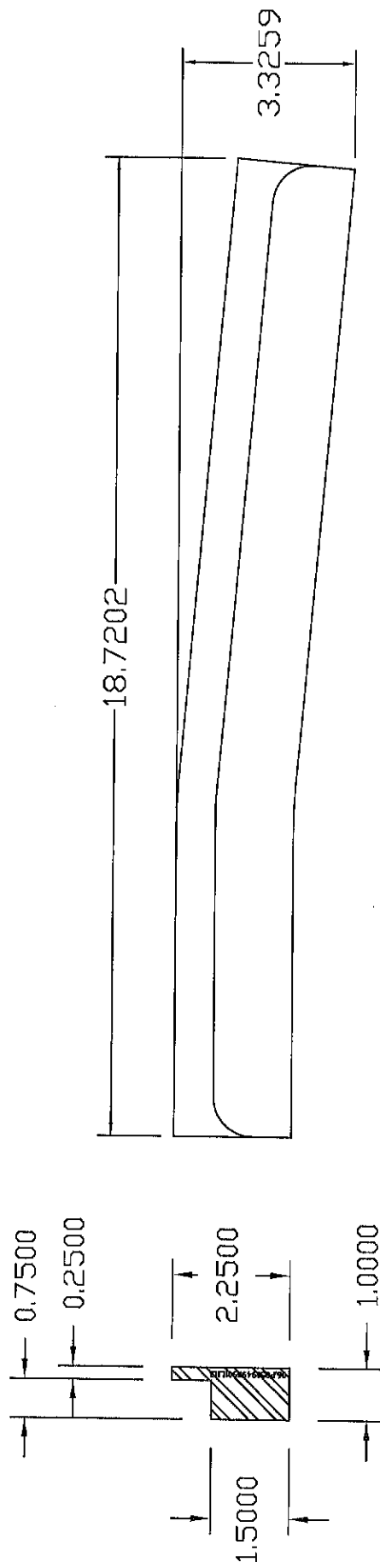
WAYNE UNION SPRING, AL
 C121241-DF-X2
 UHMW, BOTTOM L-SHAPED RETURN
 (2)REQ'D (1)RH (1)LH



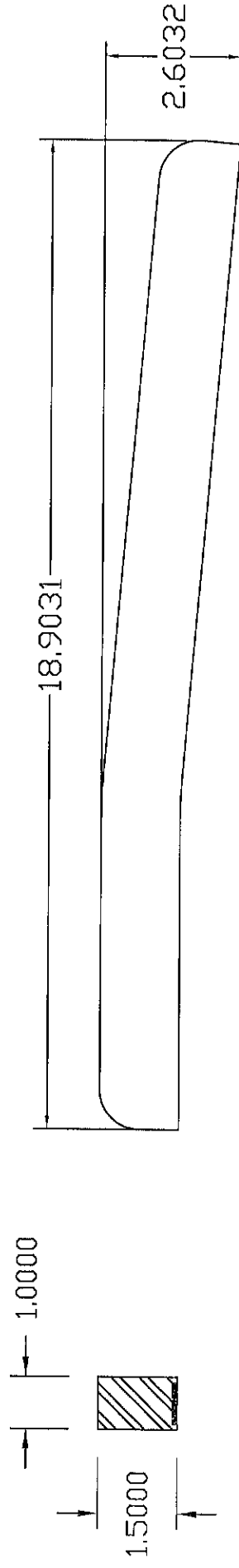
WAYNE UNION SPRING, AL
C121241-DF-X2
UHMW, BOTTOM REC RETURN
(1)REQ'D



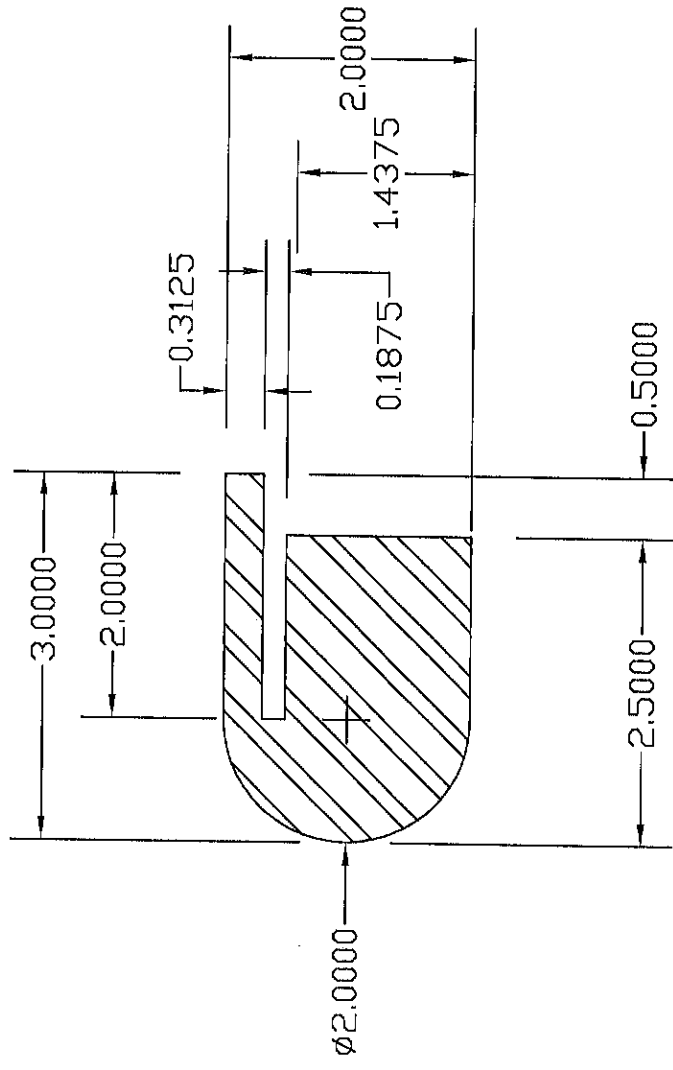
WAYNE UNION SPRING, AL
 C121241-DF-X2
 UHMW, TOP REC RETURN
 (1)REQ'D



WAYNE UNION SPRING, AL
 C121241-DF-X2
 UHMW, TOP L-SHAPED RETURN
 (2)REQ'D (1)RH (1)LH



WAYNE UNION SPRING, AL
 C121241-DF-X2
 UHMW, TOP REC CARRYWAY
 (4)REQ'D



WAYNE UNION SPRING, AL
 C121241-DF-X2
 UHMW, NOSEBAR
 (1)REQ'D 18 1/4" LONG