

# EQUIPMENT SPEC SHEET

REVISION:



NAME & LOCATION	WAYNE FARMS	UNION SPRING, AL	CUSTOMER NUMBER	C121241
ITEM NUMBER	C-20	ITEM SERIAL NUMBER	C121241-C-20	
ENGINEER	GARY CAMBRON	SALESMAN	HEATH MORROW	
EQUIPMENT TYPE	POST CHILL TENDER INCLINE CONV			CAD TECH DETAILER
<b>1</b> BELT MANUF.	INTRALOX	<b>2</b> SERIES	800S	
<b>3</b> BELT LENGTH	32'	<b>4</b> BELT COLOR	WHITE	
<b>5</b> FRICTION SPACING	N/A	<b>6</b> BELT INDENT	N/A	
<b>7</b> BELT WIDTH	12"	<b>8</b> WEARSTRIP	1"X1-1/2" UHMW	
<b>9</b> BELT FLIGHTS	YES	<b>10</b> FLIGHT HEIGHT	3"	
<b>11</b> FLIGHT CENTERS	12"	<b>12</b> FLIGHT INDENT	1.3"	
<b>13</b> T.O.B. INFED	2'	<b>14</b> T.O.B. DISCHARGE	10'6"	
<b>15</b> IDLE SPROCKET	8 TOOTH	<b>16</b> PITCH DIAMETER	5.2" PD	
<b>17</b> DRIVE SPROCKET	8 TOOTH	<b>18</b> PITCH DIAMETER	5.2" PD	
<b>19</b> SPROCKETS @ DRV	4	<b>20</b> SPROCKETS @ IDLE	3	
<b>21</b> BELT WASHER	NO <i>Yes</i>	<b>22</b> DRIP PAN	YES	
<b>23</b> DRIVE SIDE	LEFT	<b>24</b> DRIVE TYPE	EXTREME DUTY	
<b>25</b> MOTOR	STERLING	<b>26</b> HORSEPOWER	1 HP	
<b>27</b> GEARBOX	K343	<b>28</b> RATIO	32:1	
<b>29</b> EQUIP. MAT.	1/4" SS	<b>30</b> LEGS	2" ANGLE	
		<b>31</b>	<b>32</b> DRIP PAN @ DRIVE	
			NO	
		<b>33</b>	<b>34</b> MTR/GB FRAME	
			143TC/145TC	
		<b>35</b>	<b>36</b> FPM	
			75.6 FPM	
		<b>37</b>	<b>38</b> MULTIPLIER	
			NO	
		<b>39</b>	<b>40</b> TAKE UP	
			STANDARD	
<b>PARTS and or MATERIAL UNIQUE TO THIS ITEM(S) / SPECIAL DESIGN SPECS (Please explain)</b>				
<b>SAFETY LABELS AND E-STOPS TO BE LOCATED AS SHOWN.</b>				
ETCHED METAL SAFETY LABELS.				
<i>06.DRK</i>				

**STD. 1 1/2" SQUARE SOLID SHAFT**

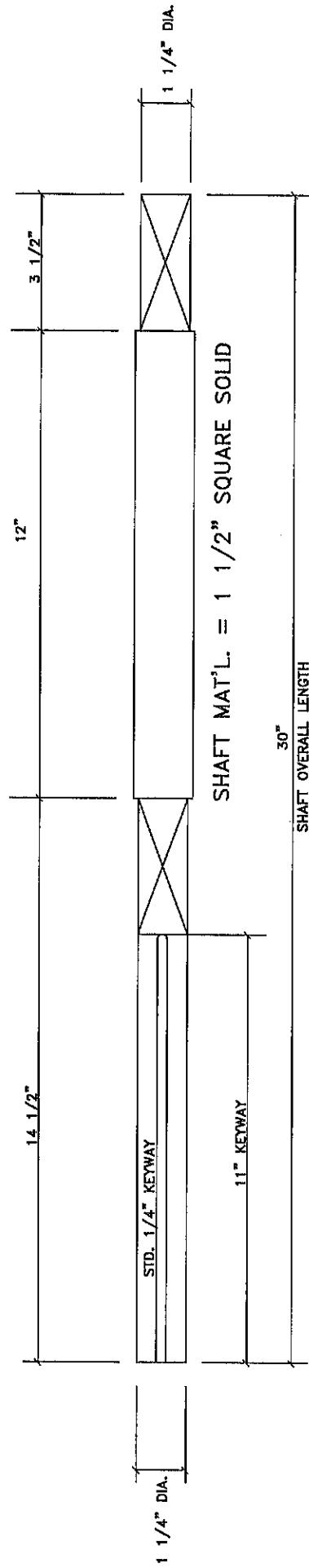
FORM DRAWING ONLY, THIS IS NOT TO SCALE !

JOB NUMBER : C121241-C-20  
CUSTOMER : WAYNE FARMS  
LOCATION : UNION SPRINGS, AL

DATE : 10/20/2025  
MAT'L : T303 SS  
SHOP CHECKER :

DETAILER : GABRIEL PEREZ

\*\*THIS IS A PART NUMBERED SHAFT\*\*



DRIVE SHAFT DETAIL QTY. 1 REQ'D.

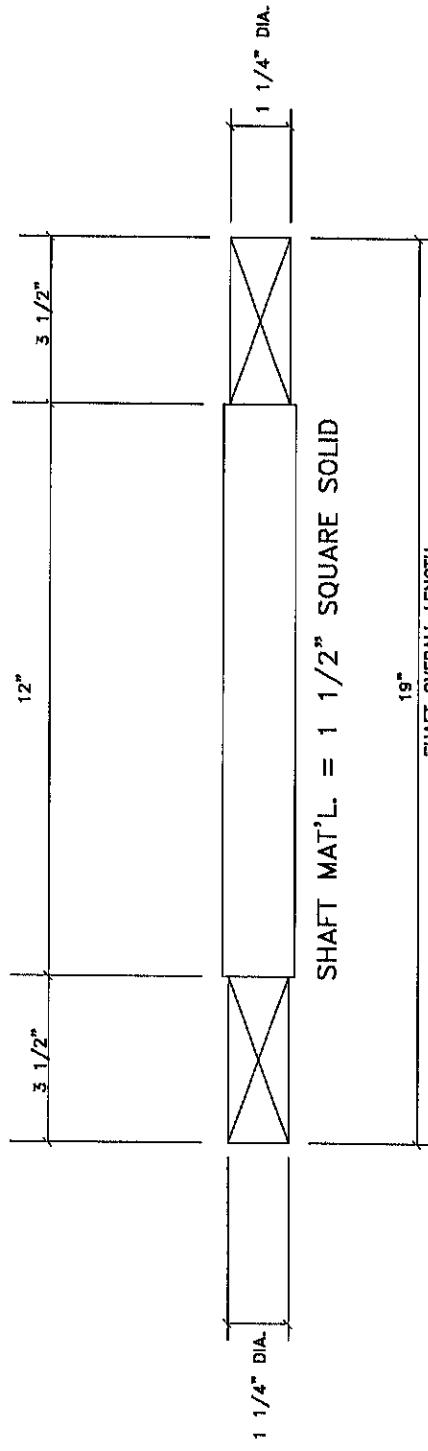
## STD. 1 1/2" SQUARE SOLID SHAFT

FORM DRAWING ONLY, THIS IS NOT TO SCALE !

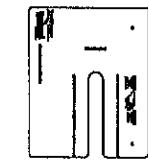
JOB NUMBER : C121241-C-20  
 CUSTOMER : WAYNE FARMS  
 LOCATION : UNION SPRINGS, AL

DATE : 10/20/2025  
 MAT'L : T303 SS  
 DETAILER : GABRIEL PEREZ  
 SHOP CHECKER :

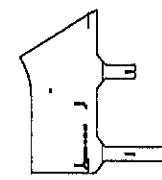
\*\*THIS IS A PART NUMBERED SHAFT\*\*



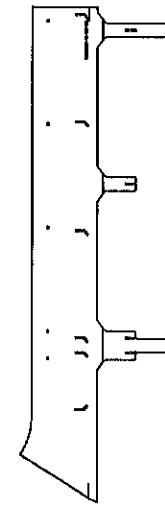
IDLE SHAFT DETAIL QTY. 1 REQ'D.



C-20-19  
1/4



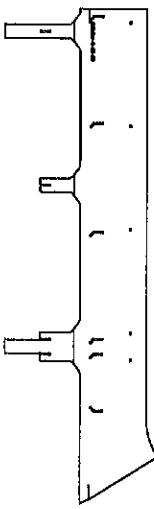
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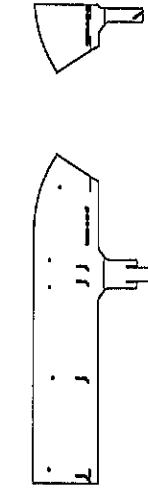
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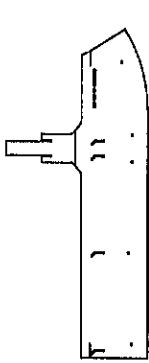
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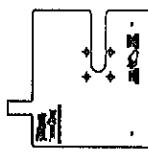
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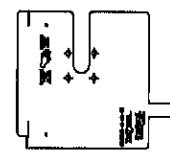
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1/4



C-20-08  
1/4



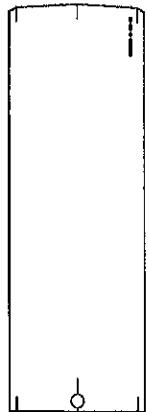
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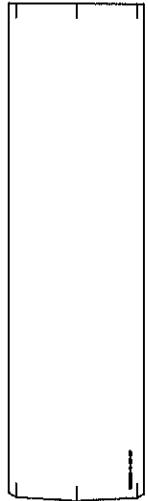
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1/4



C-20-10  
1/4



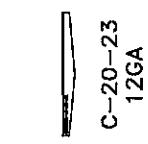
C-20-19  
12GA



C-20-21  
12GA



C-20-22  
12GA



C-20-23  
12GA

(14) REQ'D      C-20-14      C-20-15      C-20-16      C-20-17      C-20-18  
3/16            (18) REQ'D    3/16            1/4            1/4            1/4            (8) REQ'D

(2) REQ'D      (2) REQ'D      (2) REQ'D      (4) REQ'D      (4) REQ'D      (8) REQ'D



D&F EQUIPMENT SALES, INC - ALABAMA  
Work Order Traveller  
WORK ORDER ID: 121241-C-20/S

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Work Order ID	Part ID	Release	Want Date	Start Date	Finish Date	Qty	Drawing ID/Rev Engineer
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121241-C-20/S DFM500I12 5/21/2025 11/14/2025 1.00



Drawing Rev:

D&F INCLINE CONVEYOR 12" WI

DENICE

Order ID:  
Part ID: Customer: Ship To:

Shop Resources Type	Seq#	End Qty	Start Qty	Setup Hrs	Run Hrs	Start Date	Finish Date	Drawing ID/Rev
ENGINEERING	10	1.00	1.00	0.00	0.00			
ENGINEERING								



LASER SHOP 20 1.00 1.00 0.00 0.00



SHOP1 30 1.00 1.00 0.00 0.00



Part ID/Sub ID	Piece#	Date Reqd	Unit Of Measur	Qty Reqd	Qty Due	Issue
01.S101 3/16" PLATE SS 48X120	10	5/21/2025	4X10	0.00	0.00	_____
01.S104	20	5/21/2025	5X10	0.00	0.00	_____



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	3/16" PLATE SS 60X120						
	01.S108 1/4" PLATE SS 48X120		30 5/21/2025	4X10		0.00	0.00 _____
	01.S111 1/4" PLATE SS 60X120		40 5/21/2025	5X10		0.00	0.00 _____
	01.S127 12GA SHEET SS 48X120		90 5/21/2025	4X10		0.00	0.00 _____
	01.S129 12GA SHEET SS 60X120		100 5/21/2025	5X10		0.00	0.00 _____
	03.A612 ANGLE IRON 2" X 2" X 1/4" SS		200 5/21/2025	FT		0.00	0.00 _____
	S00024 TUBING END CAP - 1" SQ X 12 GA		210 5/21/2025	EA		1.00	1.00 _____
	30.40706 COUPLING SS 3/8"		220 5/21/2025	EA		1.00	1.00 _____
	05.T804 TUBING SS 1"SQ X 11GA		230 5/21/2025	FT		0.00	0.00 _____
SHOP2	40	1.00	1.00	0.00	0.00		
SHOP2							



Part ID/Sub ID	Piece#	Date Reqd	Unit Of Measur	Qty Reqd	Qty Due	Issue
06.S00070 LEG INSERT 1-1/2"X 1-1/2" X 1/2"*		10 5/21/2025	EA	4.00	4.00	_____
3/4" THDS.						
SHOP3	50	1.00	1.00	0.00	0.00	
SHOP3						



Part ID/Sub ID	Piece#	Date Reqd	Unit Of Measur	Qty Reqd	Qty Due	Issue
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Work Order ID	Part ID	Release	Want Date	Start Date	Finish Date	Qty	Drawing ID/Rev Engineer
	06.S0415	20	5/21/2025	EA		2.00	2.00 _____
	BELT WASH 12" SPLASH SHIELD STD 304						
	S00371-S	50	5/21/2025	EA		4.00	4.00 _____
	LEG ADJUSTER 9"X3/4" ATR W/SS PAD 10GA*						
	SWIVEL TYPE						
	S00421A	60	5/21/2025	EA		1.00	1.00 _____
	DRIVE DRIP PAN 30" X 11"						
	(FOR NORDIStOBER GEARBOXES)						
	06.S00421HA	80	5/21/2025	EA		2.00	2.00 _____
	SS DRIP PAN HANGER 1"W FLAT BAR W/ 7/16"H*						
	1"W FLAT BAR WITH 7/16" HOLE						
	6.75" OVERAL LENGTH						
UHMW PARTS	60	1.00	1.00	0.00	0.00		
UHMW PARTS							



Part ID/Sub ID	Piece#	Date Reqd	Unit Of Measur	Qty Reqd	Qty Due	Issue
06.P850941225	10	5/21/2025	FT	30.00	30.00	_____
UHMW WEARSTRIP 1" X 1-1/2"						
06.P8509495901LHD	20	5/21/2025	FT	20.00	20.00	_____
UHMW WEARSTRIP L-SHAPE 1"X2-1/4" W/ NOT*						
	40	5/21/2025		20.00	20.00	_____
UHMW REC INDENT, SEE DWG						
	50	5/21/2025		2.00	2.00	_____
UHMW INDENT UPR RAD, SEE DWG						
	60	5/21/2025		2.00	2.00	_____
UHMW INDENT LWR RAD (2) REQ'D 1LH-1RH, SEE DWG						
	80	5/21/2025		3.00	3.00	_____
UHMW CWAY UPR RAD, SEE DWG						



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Work Order ID	Part ID	Release	Want Date	Start Date	Finish Date	Qty	Drawing ID/Rev Engineer
		90	5/21/2025			3.00	3.00 _____
	UHMW CWAY LWR RAD, SEE DWG						
		100	5/21/2025			2.00	2.00 _____
	UHMW L-SHAPED RWAY UPR RAD (2) REQ'D 1LH-1RH, SEE DWG						
		110	5/21/2025			2.00	2.00 _____
	UHMW L-SHAPED RWAY LWR RAD (2) REQ'D 1LH-1RH, SEE DWG						
SUB-ASSY 1	70	1.00		1.00	0.00	0.00	
SUB-ASSY 1							



SUB-ASSY 2	80	1.00	1.00	0.00	0.00
SUB-ASSY 2					



FINAL ASSEM	90	1.00	1.00	0.00	0.00
FINALASSEMB					



Part ID/Sub ID	Piece#	Date Reqd	Unit Of Measur	Qty Reqd	Qty Due	Issue
		10 5/21/2025		32.00	32.00	_____
BELT - 800S 12"W NUB TOP WHITE AC W/ WHITE AC RODS 3" NUB TOP BASE FLIGHTS (DOUBLE NO-CLING), 12" CENTERS, 1.30" INDENT						



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Work Order ID	Part ID	Release	Want Date	Start Date	Finish Date	Qty	Drawing ID/Rev Engineer
	37.1XI	20	5/21/2025	EA		1.00	1.00 _____
	1HP XTREME 143TC 1800RPM INV DUTY*						
	STAINLESS STEEL						
	XTREME						
	RPM: 1800						
	FOOT OPTION: FOOTLESS						
	FRAME: 143TC						
	ENCLOSURE: TEFC						
	RATING: INVERTER DUTY						
	ELECTRICAL: 3 PHASE 460V						
	ENCAPSULATED: ENCAPSULATED						
	37.4SJ2	30	5/21/2025	EA		1.00	1.00 _____
	STERLING SS HEL BEVEL SYMMETRICAL 32:1*						
	STERLING SYMMETRICAL						
	STAINLESS STEEL SMOOTH BODY						
	403 HELICAL BEVEL						
	32:1 31.539:1 (EXACT)						
	140TC						
	W/ TORQUE ARM						
	37.SSK04125U	50	5/21/2025	EA		1.00	1.00 _____
	SYMMETRICAL BUSHING 1-1/4" FOR SSK04 HE*						
	SSK04-1.250UTBK						
	STAINLESS STEEL						
	1-1/4" SYMMETRICAL BUSHING KIT FOR						
	SIZE SSK04 HELICAL BEVEL						
	31.2808	80	5/21/2025	EA		7.00	7.00 _____
	SPROCKET 800S 8T 1.5"SB 5.2"PD*						
	PART #S3D8 G5CPE7 NG						
	EZ CLEAN MOLDED SPROCKET						
	15.142	100	5/21/2025	EA		1.00	1.00 _____
	SANITARY 2" SS ROLL TYPE FERRULE						
	31.91121	110	5/21/2025	EA		9.00	9.00 _____
	RETAINER SNAP RING 1.5" SS*						
	(SH-206SS)						
	06.P40810	120	5/21/2025	EA		2.00	2.00 _____
	BRASS TAKE UP 5/8-11 W/SS NUT						
	95.0141902P	130	5/21/2025	EA		4.00	4.00 _____
	SPRAY NOZZLE 1/4 F8004-LN PLASTIC*						





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Work Order ID	Part ID	Release	Want Date	Start Date	Finish Date	Qty	Drawing ID/Rev Engineer
	10.10307	630	5/21/2025	EA		2.00	2.00 _____
	LOCK WASHER 7/16" SS NON-TAXABLE						
		880	5/21/2025			0.00	0.00 _____
	SAFETY LABELS -						
		930	5/21/2025			0.00	0.00 _____
	D & F STANDADRD ESTOP -						
	45.800F1YP1	940	5/21/2025	EA		2.00	2.00 _____
	ALLEN BRADLEY E-STOP STATION						
	10.1080808	950	5/21/2025	EA		8.00	8.00 _____
	SOCKET CAP SCREW 8-32 X 1/2" SS* 8C50KCS3						
	10.10808N	960	5/21/2025	EA		8.00	8.00 _____
	NYLON LOCK NUT 8-32 SS* 8CNNE3						
		1400	5/21/2025			0.00	0.00 _____
	MISCELLANEOUS -						
	10.1060432	1430	5/21/2025	EA		30.00	30.00 _____
	MACH SCREW 1/4"- 20 X 2" SS* PHILLIPS FLAT HEAD #72718						
	10.10504	1510	5/21/2025	EA		30.00	30.00 _____
	HEX NYLON LOCK NUT 1/4"-20 SS NON-TAXABLE						
	10.1010616	1560	5/21/2025	EA		8.00	8.00 _____
	HHC/SCREW 3/8-16 X 1" SS FASTENAL P/N 1170105 (NON-TAXABLE)						
	10.10306	1630	5/21/2025	EA		8.00	8.00 _____
	LOCK WASHER 3/8" SS NON-TAXABLE						
	10.1010824	1710	5/21/2025	EA		4.00	4.00 _____



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Work Order ID	Part ID	Release	Want Date	Start Date	Finish Date	Qty	Drawing ID/Rev Engineer
HHC/SCREW 1/2-13 X 1-1/2"SS NON-TAXABLE							
	10.10508	1740	5/21/2025	EA		4.00	4.00 _____
	HEX LOCK NUT 1/2" -13 SS						
	10.10210	1760	5/21/2025	EA		4.00	4.00 _____
	HEX NUT 5/8 X 11 SS						
	S00425	1790	5/21/2025	EA		30.00	30.00 _____
	SPACER 1/4" X 3/4" X 5/16"ID						
	06.DRK	1880	5/21/2025	EA		1.00	1.00 _____
	DRIVE RESTRAINT KIT						
SHIPPING	100	1.00	1.00	0.00	0.00		
SHIPPING							



OS  
MACHINE 110 1.00 1.00 0.00 0.00



Part ID/Sub ID	Piece#	Date Reqd	Unit Of Measur	Qty Reqd	Qty Due	Issue
06.IS1215-1.25	10	5/21/2025	EA	1.00	1.00	_____
SHAFT 12" IDLE WITH 1-1/4 JOURNAL						
06.DS1215-1.25	20	5/21/2025	EA	1.00	1.00	_____
SHAFT 12" DRIVE WITH 1-1/4 JOURNAL						
REWORK-S	120	1.00	1.00	0.00	0.00	
REWORK-S						





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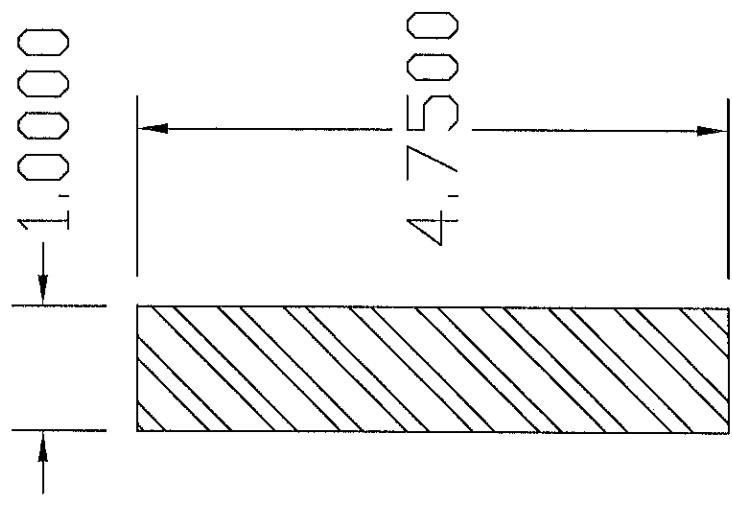
Work Order ID	Part ID	Release	WantDate	Start Date	Finish Date	Qty	Drawing ID/Rev	Engineer
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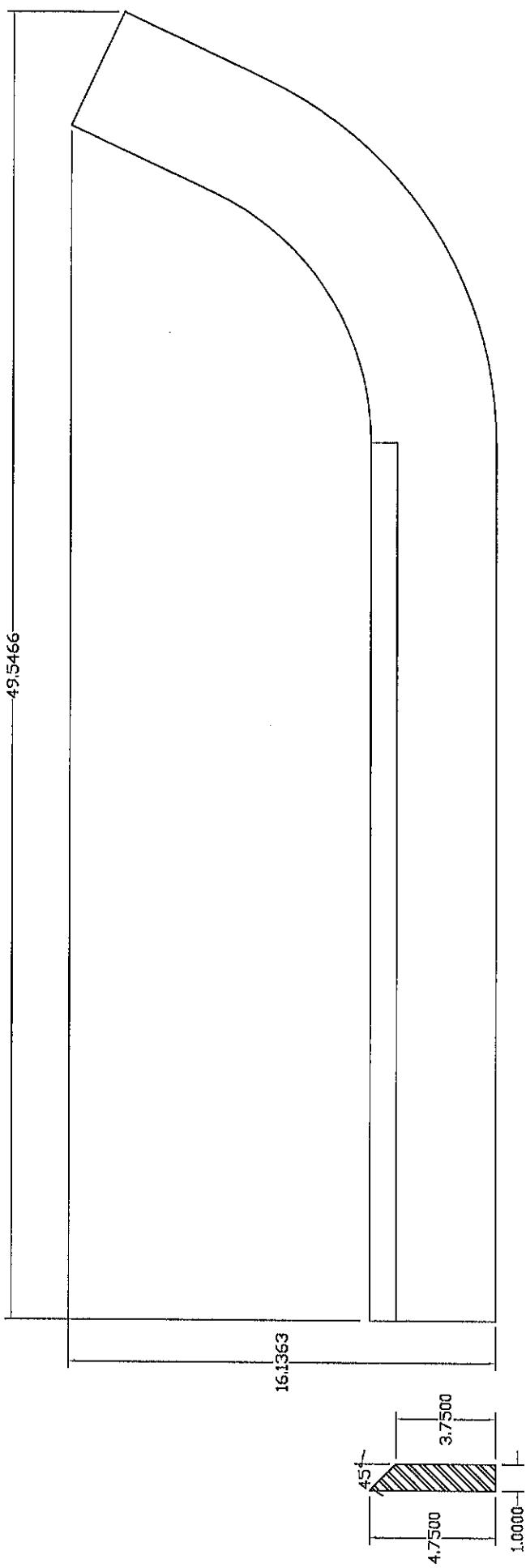


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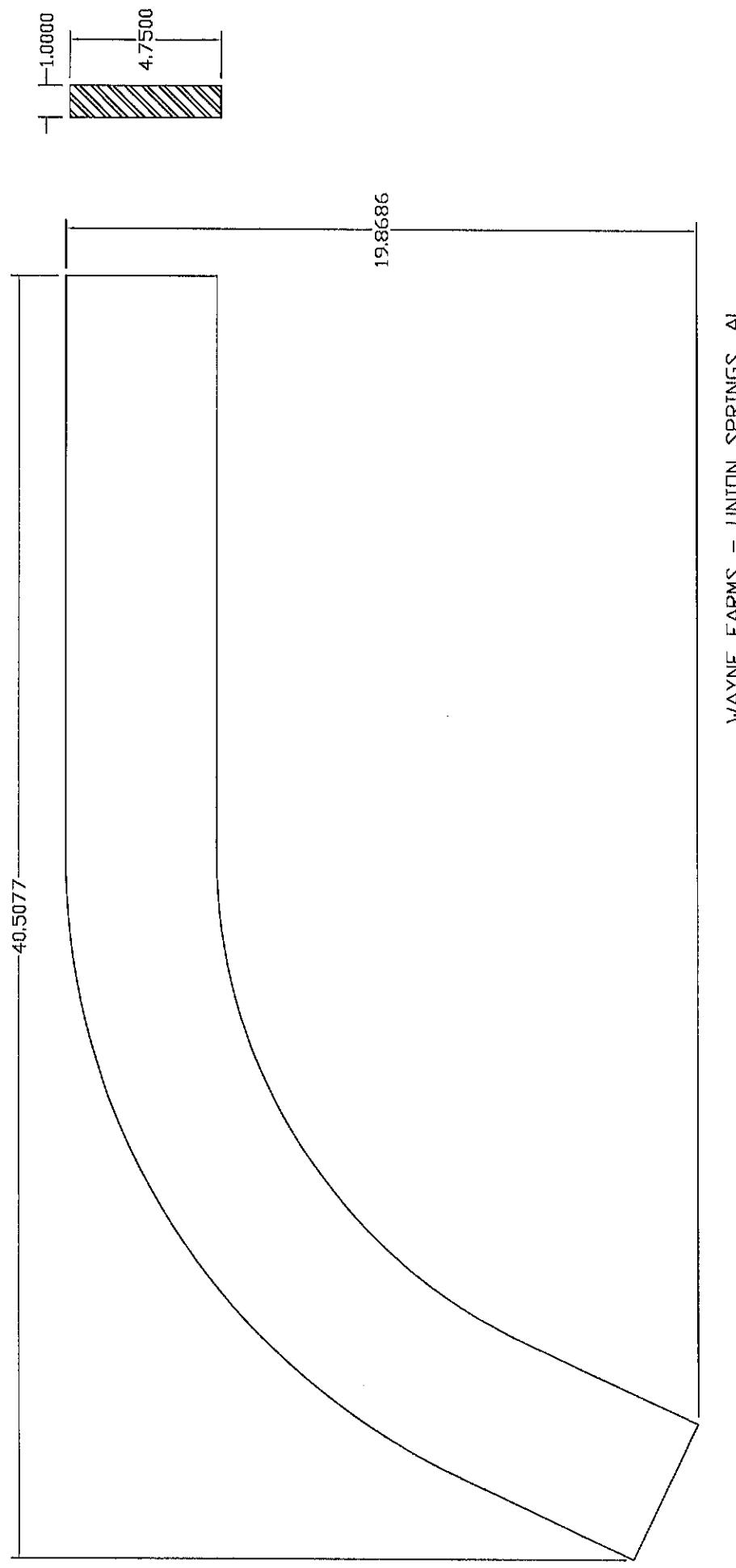




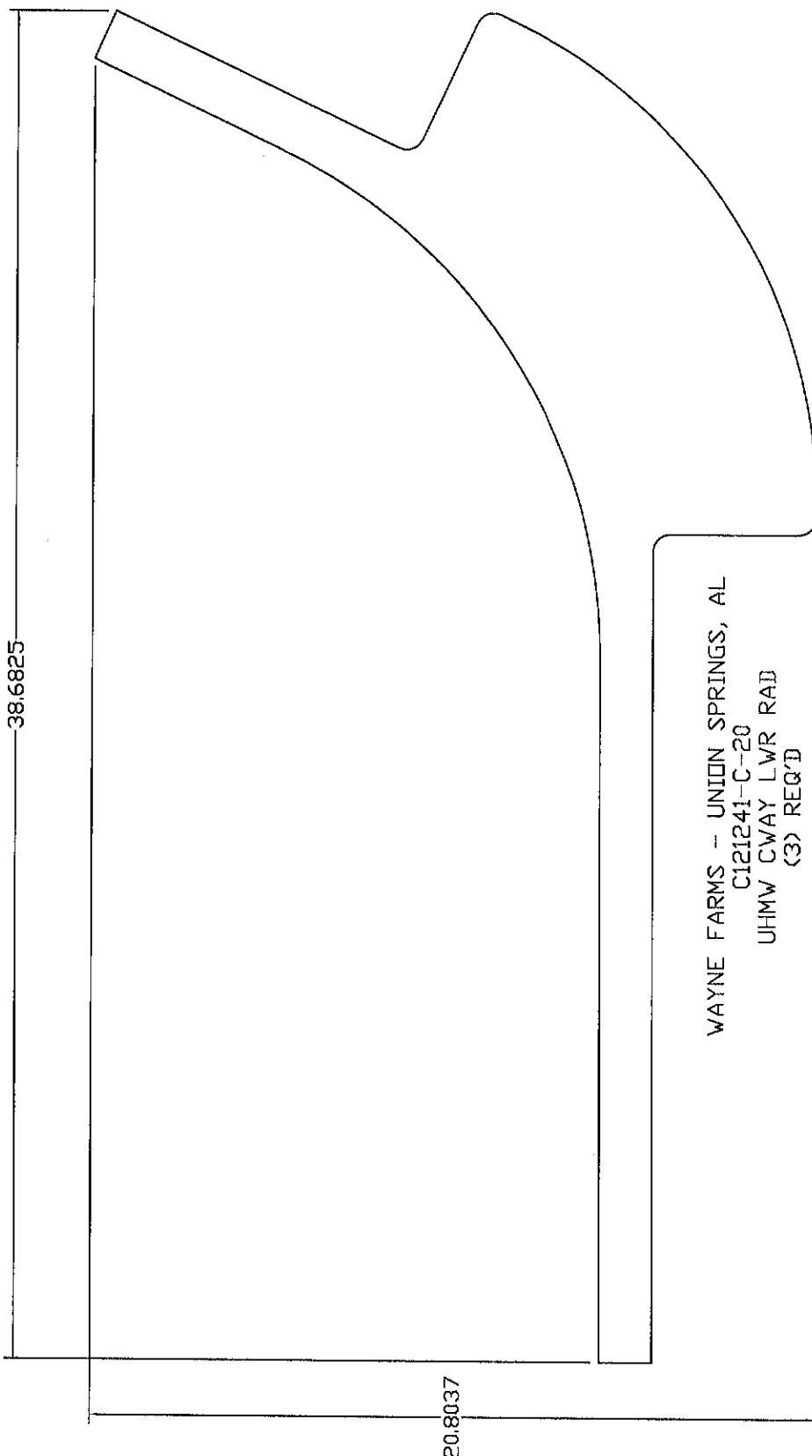
WAYNE FARMS - UNION SPRINGS, AL  
C121241-C-20  
UHMW REC INDENT  
(20) FT REQ'D



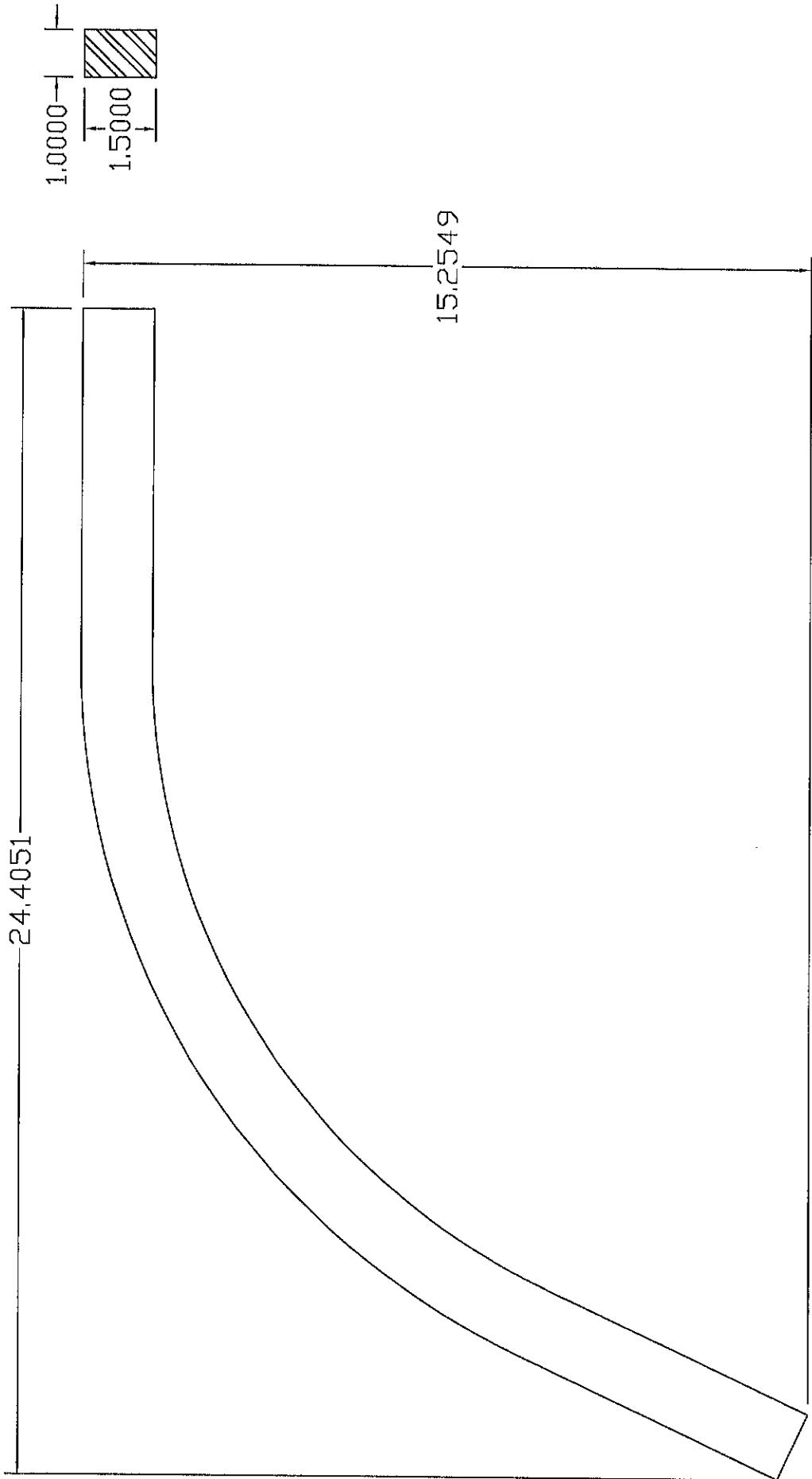
WAYNE FARMS - UNION SPRINGS, AL  
C121241-C-20  
UHMW INDENT LWR RAD  
(2) REQ'D 1LH-1RH



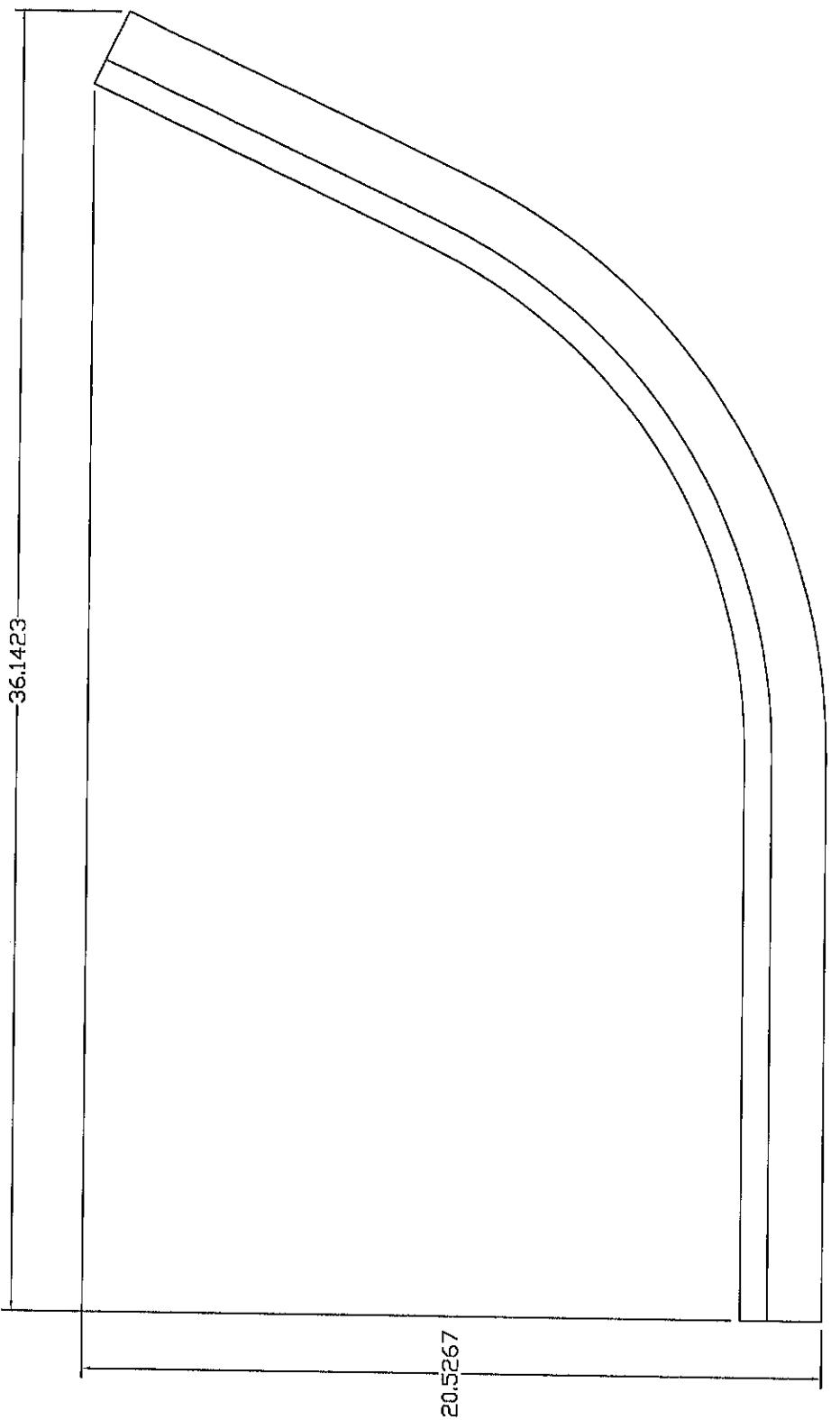
WAYNE FARMS - UNION SPRINGS, AL  
C121241-C-20  
UHMW INDET UPR RAD  
(2) REQ'D



WAYNE FARMS - UNION SPRINGS, AL  
C121241-C-20  
UHMW CVAY LWR RAD  
(3) REQ'D

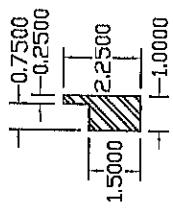
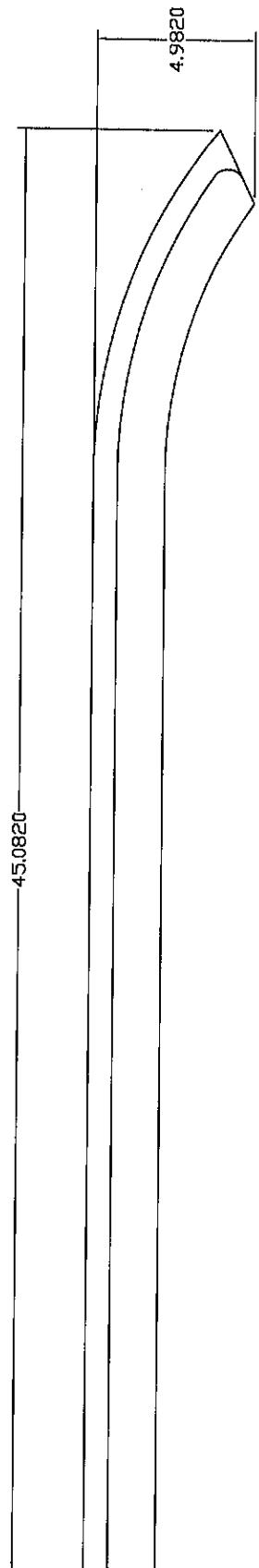


WAYNE FARMS - UNION SPRINGS, AL  
C121241-C-20  
UHMW CWAY UPR RAD  
(3) REQ'D



0.7500  
0.2500  
0.2500  
1.5000  
1.0000

WAYNE FARMS - UNION SPRINGS, AL  
C121241-C-20  
UHMMW L-SHAPED RWY LWR RAD  
(2) REQ'D 1LH-1RH



WAYNE FARMS - UNION SPRINGS, AL  
C121241-C-20  
UHMW L-SHAPED RWY UPR RAD  
(2) REQ'D 1LH-1RH