

# EQUIPMENT SPEC SHEET



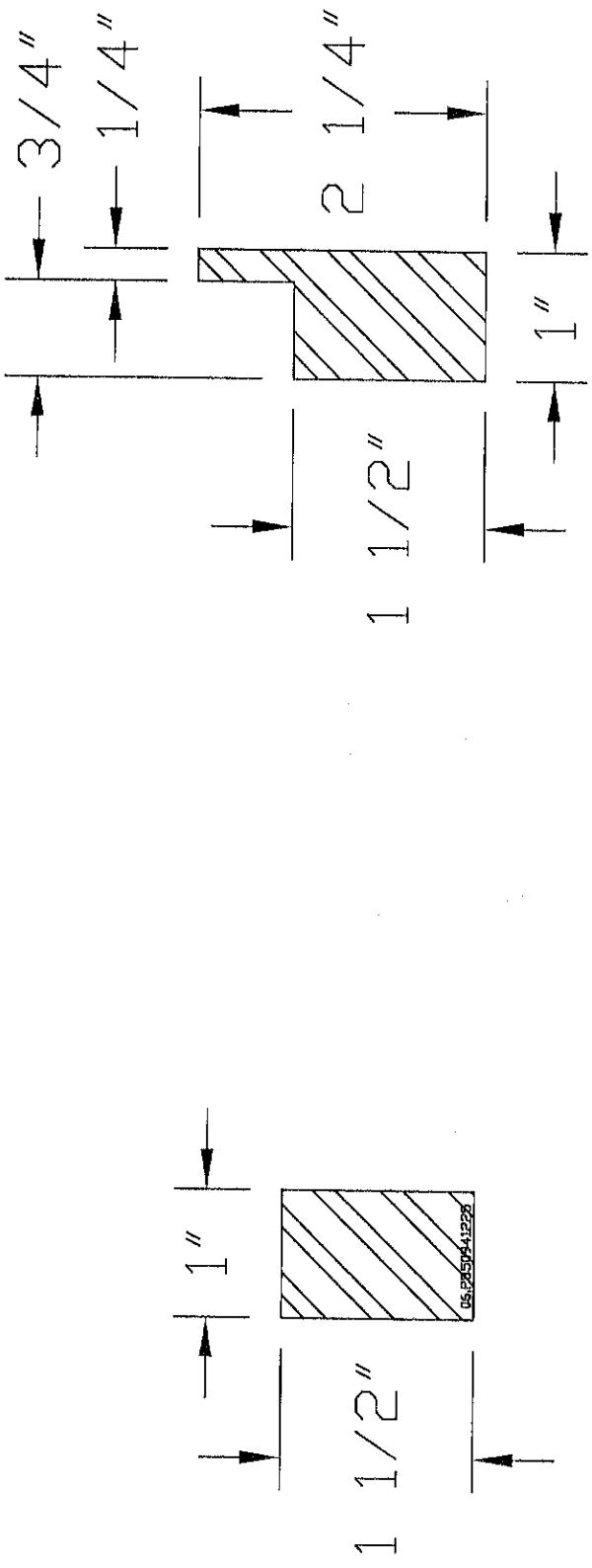
NAME & LOCATION	WAYNE FARMS UNION SPRING, AL			CUSTOMER NUMBER	C121241	
ITEM NUMBER	C-37	ITEM SERIAL NUMBER	C121241-C-37			
ENGINEER	GARY CAMBRON	SALESMAN	HEATH MORROW	CAD TECH DESIGNER	KYLE HANCOCK	
EQUIPMENT TYPE	BONELESS BREAST INCLINE CONVEYOR			CAD TECH DETAILER	KYLE HANCOCK	
<b>1</b> BELT MANUF.	INTRALOX	<b>2</b>	SERIES	800S	<b>3</b> BELT TYPE	OH FT
<b>4</b> BELT LENGTH	52'	<b>5</b>	BELT COLOR	WHITE	<b>6</b> BELT MATERIAL	AC (Acetal)
<b>7</b> FRICTION SPACING	N/A	<b>8</b>	BELT INDENT	N/A	<b>9</b> CENTER NOTCH	N/A
<b>10</b> BELT WIDTH	12"	<b>11</b>	WEARSTRIP	1"X1-1/2" UHMW	<b>12</b> BELT PIN MAT.	WHITE AC (Acetal)
<b>13</b> BELT FLIGHTS	YES	<b>14</b>	FLIGHT HEIGHT	2" 4"	<b>15</b> FLIGHT TYPE	SCOOP
<b>16</b> FLIGHT CENTERS	12"	<b>17</b>	FLIGHT INDENT	1.3"	<b>18</b> CENTER NOTCH	N/A
<b>19</b> T.O.B. INFED	24"	<b>20</b>	T.O.B. DISCHARGE	102"		
<b>21</b> IDLE SPROCKET	8 TOOTH	<b>22</b>	PITCH DIAMETER	5.2" PD	<b>23</b> BORE SIZE/TYPE	1-1/2" SQUARE
<b>24</b> DRIVE SPROCKET	8 TOOTH	<b>25</b>	PITCH DIAMETER	5.2" PD	<b>26</b> BORE SIZE/TYPE	1-1/2" SQUARE
<b>27</b> SPROCKETS @ DRV	3	<b>28</b> SPROCKETS @ IDLE	3	<b>29</b> BELT SCRAPE	NO	
<b>30</b> BELT WASHER	YES	<b>31</b>	DRIP PAN	YES	<b>32</b> DRIP PAN @ DRIVE	YES
<b>33</b> DRIVE SIDE	CENTER (LEFT)	<b>34</b>	DRIVE TYPE	EXTREME DUTY	<b>35</b> MTR/GB FRAME	143TC/145TC
<b>36</b> MOTOR	STERLING	<b>37</b>	HORSEPOWER	1 HP	<b>38</b> FPM	75.6 FPM
<b>39</b> GEARBOX	K343	<b>40</b>	RATIO	32:1	<b>41</b> MULTIPLIER	NO
<b>42</b> EQUIP. MAT.	1/4" SS	<b>43</b>	LEGS	2" ANGLE	<b>44</b> TAKE UP	CATENARY SAG

PARTS and or MATERIAL UNIQUE TO THIS ITEM(S) / SPECIAL DESIGN SPECS (Please explain)

SAFETY LABELS AND E-STOPS TO BE LOCATED AS SHOWN.

THIS ITEM GETS A DRIVE RESTRAINT KIT

ETCHED METAL SAFETY LABELS.



06.P850941225  
(50) FT REQ'D  
06.P8509495901LHD  
(20) FT REQ'D

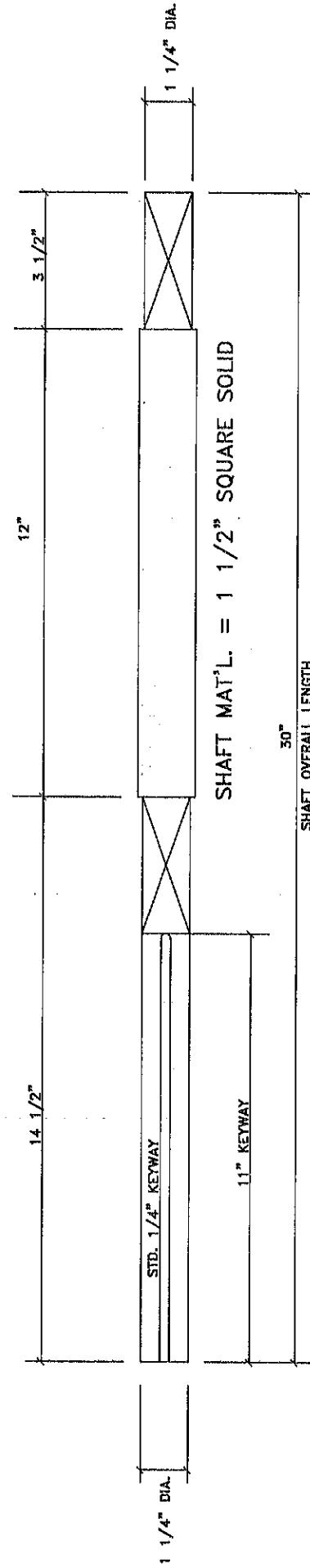
STD. 1 1/2" SQUARE SOLID SHAFT

FORM DRAWING ONLY, THIS IS NOT TO SCALE !

JOB NUMBER : C121241-C-37  
CUSTOMER : WAYNE FARMS  
LOCATION : UNION SPRINGS, AL

DATE : 10/17/2025  
MATERIAL : T303 SS

DETAILER : KYLE HANCOCK  
SHOP CHECKER :



DRIVE SHAFT DETAIL      QTY. 1 REQ'D.

\*THIS IS A PART NUMBERED ITEM\*

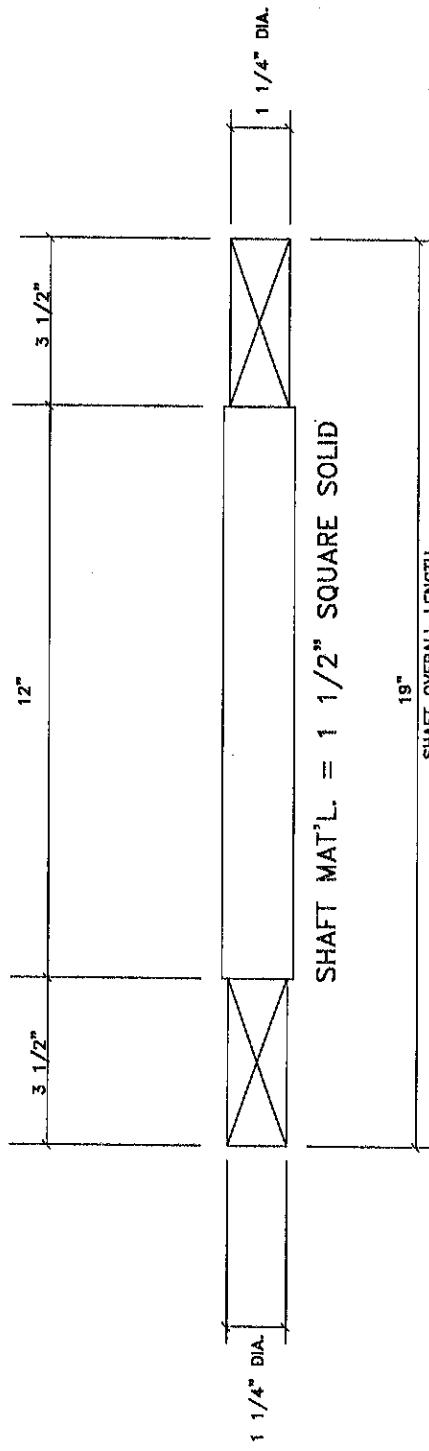
## STD. 1 1/2" SQUARE SOLID SHAFT

FORM DRAWING ONLY, THIS IS NOT TO SCALE !

JOB NUMBER : C121241-C-37  
 CUSTOMER : WAYNE FARMS  
 LOCATION : UNION SPRINGS, AL

DATE : 10/17/2025  
 MAT'L : T303 SS  
 SHOP CHECKER :

\*THIS IS A PART NUMBERED ITEM\*



IDLE SHAFT DETAIL QTY. 2 REQ'D.



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Work Order ID	Part ID	Release	Want Date	Start Date	Finish Date	Qty	Drawing ID/Rev Engineer
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121241-C-37/S DFM500I12 5/21/2025 11/14/2025 1.00



Drawing Rev:

D&F INCLINE CONVEYOR 12" WI

DENICE

Order ID: Customer: Ship To:  
Part ID:

Shop Resources Type	Seq#	End Qty	Start Qty	Setup Hrs	Run Hrs	Start Date	Finish Date	Drawing ID/Rev
ENGINEERING	10	1.00	1.00	0.00	0.00			
ENGINEERING								



LASER SHOP 20 1.00 1.00 0.00 0.00  
LASER SHOP



SHOP1 30 1.00 1.00 0.00 0.00  
SHOP1



Part ID/Sub ID	Piece#	Date Reqd	Unit Of Measur	Qty Reqd	Qty Due	Issue
01.S101 3/16" PLATE SS 48X120	10	5/21/2025	4X10	0.00	0.00	
01.S104	20	5/21/2025	5X10	0.00	0.00	



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3/16" PLATE SS 60X120								
	01.S108	30	5/21/2025	4X10		0.00	0.00	_____
	1/4" PLATE SS 48X120							
	01.S111	40	5/21/2025	5X10		0.00	0.00	_____
	1/4" PLATE SS 60X120							
	01.S127	90	5/21/2025	4X10		0.00	0.00	_____
	12GA SHEET SS 48X120							
	01.S129	100	5/21/2025	5X10		0.00	0.00	_____
	12GA SHEET SS 60X120							
	02.RR206	130	5/21/2025	FT		0.00	0.00	_____
	ROUND ROD 1/2" SS							
	02.RR208	140	5/21/2025	FT		0.00	0.00	_____
	ROUND ROD 3/4" 304 SS							
	03.A612	200	5/21/2025	FT		0.00	0.00	_____
	ANGLE IRON 2" X 2" X 1/4" SS							
	03.FB500	210	5/21/2025	FT		0.00	0.00	_____
	FLAT BAR 1/2" X 3/16" SS							
	03.FB502	220	5/21/2025	FT		0.00	0.00	_____
	FLAT BAR 1" X 3/16" SS							
	03.FB504	230	5/21/2025	FT		0.00	0.00	_____
	FLAT BAR 1-1/2" X 3/16" SS							
	03.FB506	240	5/21/2025	FT		0.00	0.00	_____
	FLAT BAR 2" X 3/16" SS							
	03.FB518	250	5/21/2025	FT		0.00	0.00	_____
	FLAT BAR 1" X 1/4" SS							
	03.FB520	260	5/21/2025	FT		0.00	0.00	_____
	FLAT BAR 1-1/2" X 1/4" SS							
	03.FB522	270	5/21/2025	FT		0.00	0.00	_____
	FLAT BAR 2" X 1/4" SS							
	05.T802	280	5/21/2025	FT		0.00	0.00	_____
	TUBING SS 1"SQ X 16GA							



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	05.T804	290	5/21/2025	FT		0.00	0.00 _____
	TUBING SS 1"SQ X 11GA						
	30.40706	330	5/21/2025	EA		1.00	1.00 _____
	COUPLING SS 3/8"						
	S00024	340	5/21/2025	EA		1.00	1.00 _____
	TUBING END CAP - 1" SQ X 12 GA						
SHOP2	40	1.00	1.00	0.00	0.00		
SHOP2							



Part ID/Sub ID	Piece#	Date Reqd	Unit Of Measur	Qty Reqd	Qty Due	Issue
06.S00070	10	5/21/2025	EA	4.00	4.00	_____
LEG INSERT 1-1/2"X 1-1/2" X 1/2"*						
3/4" THDS.						
06.S0421	80	5/21/2025	EA	4.00	4.00	_____
SLIDE QUICK CONNECT TAKEUP 4 FT REQ'D						
(AMW) 7/16" SQUARE BAR QTY. OF						
(4) REQ'D PER ASSY						

SHOP3	50	1.00	1.00	0.00	0.00
SHOP3					



Part ID/Sub ID	Piece#	Date Reqd	Unit Of Measur	Qty Reqd	Qty Due	Issue
02.SB402	10	5/21/2025	FT	0.00	0.00	_____
SQUARE BAR 1/4" SS						
FOR GEARBOXES						
06.S0415	20	5/21/2025	EA	2.00	2.00	_____
BELT WASH 12" SPLASH SHIELD STD 304						
S00371-S	50	5/21/2025	EA	4.00	4.00	_____
LEG ADJUSTER 9"X3/4" ATR W/SS PAD 10GA*						



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SWIVEL TYPE							
	S00421A	60	5/21/2025	EA		1.00	1.00 _____
	DRIVE DRIP PAN 30" X 11" (FOR NORD\STOBER GEARBOXES)						
	06.S00421HA	80	5/21/2025	EA		2.00	2.00 _____
	SS DRIP PAN HANGER 1"W FLAT BAR W/ 7/16"H* 1"W FLAT BAR WITH 7/16" HOLE 6.75" OVERAL LENGTH						
	06.DRK	90	5/21/2025	EA		1.00	1.00 _____
	DRIVE RESTRAINT KIT						
UHMW PARTS	60	1.00	1.00	0.00	0.00		
UHMW PARTS							



Part ID/Sub ID	Piece#	Date Reqd	Unit Of Measur	Qty Reqd	Qty Due	Issue
06.P850941225	40	5/21/2025	FT	50.00	50.00	_____
UHMW WEARSTRIP 1" X 1-1/2"						
06.P8509495901LHD	50	5/21/2025	FT	20.00	20.00	_____
UHMW WEARSTRIP L-SHAPE 1"X2-1/4" W/ NOT*						
	60	5/21/2025		3.00	3.00	_____
UHMW CARRY LWR RAD, SEE PRINT						
	70	5/21/2025		3.00	3.00	_____
UHMW CARRY UPR RAD, SEE PRINT						
	80	5/21/2025		2.00	2.00	_____
UHMW RETURN LWR RAD, (2) REQ'D 1LH-1RH, SEE PRINT						
	90	5/21/2025		2.00	2.00	_____
UHMW RETURN UPR RAD (2) REQ'D 1LH-1RH, SEE PRINT						
	100	5/21/2025		10.00	10.00	_____
UHMW BEVELED INDENT, SEE PRINT						



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		110	5/21/2025			2.00	2.00	_____
UHMW INDENT LWR RAD (2) REQ'D 1LH-1RH, SEE PRINT								

		120	5/21/2025			40.00	40.00	_____
UHMW INDENT, SEE PRINT								

		130	5/21/2025			2.00	2.00	_____
UHMW INDENT UPR RAD, SEE PRINT								

		140	5/21/2025			4.00	4.00	_____
UHMW WHEEL 10", SEE PRINT								

SUB-ASSY 1	70	1.00	1.00	0.00	0.00			
SUB-ASSY 1								



SUB-ASSY 2	80	1.00	1.00	0.00	0.00			
SUB-ASSY 2								



FINAL ASSEM	90	1.00	1.00	0.00	0.00			
FINALASSEMB								



Part ID/Sub ID	Piece#	Date Req'd	Unit Of Measur	Qty Reqd	Qty Due	Issue	
		10	5/21/2025		52.00	52.00	_____



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BELTS - 800S 12"W OH FT WHITE AC W/ WHITE AC RODS 4" SCOOP FLIGHTS, 12" CENTERS, 1.30" INDENT								
	37.1XI	20	5/21/2025	EA		1.00	1.00	
	1HP XTREME 143TC 1800RPM INV DUTY*							
	STAINLESS STEEL							
	XTREME							
	RPM: 1800							
	FOOT OPTION: FOOTLESS							
	FRAME: 143TC							
	ENCLOSURE: TEFC							
	RATING: INVERTER DUTY							
	ELECTRICAL: 3 PHASE 460V							
	ENCAPSULATED: ENCAPSULATED							
	37.4SJ2	30	5/21/2025	EA		1.00	1.00	
	STERLING SS HEL BEVEL SYMMETRICAL 32:1*							
	STERLING SYMMETRICAL							
	STAINLESS STEEL SMOOTH BODY							
	403 HELICAL BEVEL							
	32:1 31.539:1 (EXACT)							
	140TC							
	W/ TORQUE ARM							
	37.SSK04125U	50	5/21/2025	EA		1.00	1.00	
	SYMMETRICAL BUSHING 1-1/4" FOR SSK04 HE*							
	SSK04-1.250UTBK							
	STAINLESS STEEL							
	1-1/4" SYMMETRICAL BUSHING KIT FOR							
	SIZE SSK04 HELICAL BEVEL							
	31.2808	80	5/21/2025	EA		9.00	9.00	
	SPROCKET 800S 8T 1.5"SB 5.2"PD*							
	PART #S3D8 G5CPE7 NG							
	EZ CLEAN MOLDED SPROCKET							
	15.142	100	5/21/2025	EA		2.00	2.00	
	SANITARY 2" SS ROLL TYPE FERRULE							
	31.91121	110	5/21/2025	EA		12.00	12.00	
	RETAINER SNAP RING 1.5" SS*							
	(SH-206SS)							
	06.P40810	120	5/21/2025	EA		2.00	2.00	
	BRASS TAKE UP 5/8-11 W/SS NUT							



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	95.0141902P	130	5/21/2025	EA		4.00	4.00	
	SPRAY NOZZLE 1/4 F8004-LN PLASTIC*							
	ADDITIONAL PARTS REQ'D #S00202 & #06.S0415							
	NATURAL PVDF							
		140	5/21/2025			0.00	0.00	
	BEARING ASSEMBLY							
	35.UCF207.20	160	5/21/2025	EA		6.00	6.00	
	KML 1-1/4" SS BEARING 4-BOLT FLG							
	10.1010724	200	5/21/2025	EA		24.00	24.00	
	HHC/SCREW 7/16-14 X 1-1/2" SS							
	10.10407	210	5/21/2025	EA		24.00	24.00	
	FLAT WASHER 7/16" SS							
	NON-TAXABLE							
	10.10507	220	5/21/2025	EA		24.00	24.00	
	HEX LOCK NUT 7/16"-14 SS							
	35.UCFL205.16	230	5/21/2025	EA		4.00	4.00	
	KML 1" SS BEARING 2-BOLT FLG							
	10.1010624	300	5/21/2025	EA		8.00	8.00	
	HHC/SCREW 3/8-16 X 1-1/2" SS							
	10.10406	310	5/21/2025	EA		8.00	8.00	
	FLAT WASHER 3/8" SS							
	FASTENAL P/N 1171017							
	(NON-TAXABLE)							
	10.10506	320	5/21/2025	EA		8.00	8.00	
	HEX NYLON LOCK NUT 3/8"-16 SS							
	06.205.2-BOLT	400	5/21/2025	EA		4.00	4.00	
	SS BEARING COVER FITS 205 HOUSING 1" 2B*							
	STAINLESS STEEL BEARING COVER, 2-BOLT PATTERN							
	FITS 205 HOUSING FOR 1" BEARING							
	(THIS IS A CLOSED COVER.)							
	06.207.4-BOLT	440	5/21/2025	EA		5.00	5.00	
	SS BEARING COVER FITS 207 HOUSING 1-1/4"							
	STAINLESS STEEL BEARING COVER, 4-BOLT PATTERN FOR FLANGE STYLE BEARING							



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FITS 207 HOUSING FOR 1-1/4", 1-3/8", 1-7/16" AND 1-5/16" (THIS IS A CLOSED COVER.)								
	06.BG1.25-4HOLE	510	5/21/2025	EA		4.00	4.00	
	SS BEARING GUARD 1.25" 4-HOLE*							
	STAINLESS STEEL (12 GAUGE)							
	BEARING GUARD							
	FOR 1-1/4" 4-HOLE BRG							
		540	5/21/2025			0.00	0.00	
	STABILIZER / TORQUE ARM ASSEMBLY -							
	37.207-UNI	550	5/21/2025	EA		1.00	1.00	
	STABILIZER BRACKET UNIVERSAL FITS 207*							
	UNIVERSAL FITS 207 HOUSING							
	FOR 1-1/4" OR 1-7/16" SHAFT							
	06.207-GBC343L	560	5/21/2025	EA		1.00	1.00	
	SS K343 SYMM/TLOCK GEARBOX COVER (LEFT)*							
	06.207-GBC343L							
	SS K343 SYMMETRICAL / TAPER LOCK GEARBOX COVER (LEFT)*							
	LEFT HAND HORIZONTAL MOUNTING ORIENTATION							
	10.1010616	570	5/21/2025	EA		8.00	8.00	
	HHC/SCREW 3/8-16 X 1" SS							
	FASTENAL P/N 1170105							
	(NON-TAXABLE)							
	10.10306	580	5/21/2025	EA		8.00	8.00	
	LOCK WASHER 3/8" SS							
	NON-TAXABLE							
	10.10507	600	5/21/2025	EA		1.00	1.00	
	HEX LOCK NUT 7/16"-14 SS							
	10.1010750	610	5/21/2025	EA		1.00	1.00	
	HHC/SCREW 7/16 X 3" SS							
	10.10407	620	5/21/2025	EA		3.00	3.00	
	FLAT WASHER 7/16" SS							
	NON-TAXABLE							
	10.10307	630	5/21/2025	EA		2.00	2.00	
	LOCK WASHER 7/16" SS							



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NON-TAXABLE							
		930	5/21/2025			0.00	0.00 _____
	D & F STANDARD ESTOP -						
	45.800F1YP1	940	5/21/2025	EA		2.00	2.00 _____
	ALLEN BRADLEY E-STOP STATION						
	10.1080808	950	5/21/2025	EA		8.00	8.00 _____
	SOCKET CAP SCREW 8-32 X 1/2" SS*						
	8C50KCS3						
	10.10808N	960	5/21/2025	EA		8.00	8.00 _____
	NYLON LOCK NUT 8-32 SS*						
	8CNNE3						
		1400	5/21/2025			0.00	0.00 _____
	MISCELLANEOUS -						
	10.1060432	1430	5/21/2025	EA		58.00	58.00 _____
	MACH SCREW 1/4"- 20 X 2" SS*						
	PHILLIPS FLAT HEAD #72718						
	10.10504	1510	5/21/2025	EA		58.00	58.00 _____
	HEX NYLON LOCK NUT 1/4"-20 SS						
	NON-TAXABLE						
	10.1010824	1710	5/21/2025	EA		12.00	12.00 _____
	HHC/SCREW 1/2-13 X 1-1/2"SS						
	NON-TAXABLE						
	10.10508	1740	5/21/2025	EA		12.00	12.00 _____
	HEX LOCK NUT 1/2" -13 SS						
	10.10210	1760	5/21/2025	EA		12.00	12.00 _____
	HEX NUT 5/8 X 11 SS						
	S00425	1770	5/21/2025	EA		58.00	58.00 _____
	SPACER 1/4" X 3/4" X 5/16"ID						
	S00428	1780	5/21/2025	EA		2.00	2.00 _____
	REXNORD SS CHAIN HINGE						



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	47.02116 SET COLLAR 1" SS	1790	5/21/2025	EA		8.00	8.00 _____
SHIPPING SHIPPING	100	1.00	1.00	0.00	0.00		



OS MACHINE	110	1.00	1.00	0.00	0.00
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Part ID/Sub ID	Piece#	Date Reqd	Unit Of Measur	Qty Reqd	Qty Due	Issue
06.IS1215-1.25 SHAFT 12" IDLE WITH 1-1/4 JOURNAL	10	5/21/2025	EA	2.00	2.00	_____
06.DS1215-1.25 SHAFT 12" DRIVE WITH 1-1/4 JOURNAL	50	5/21/2025	EA	1.00	1.00	_____

REWORK-S REWORK-S	120	1.00	1.00	0.00	0.00
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REWORK-E	130	1.00	1.00	0.00	0.00
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REWORK-P	140	1.00	1.00	0.00	0.00
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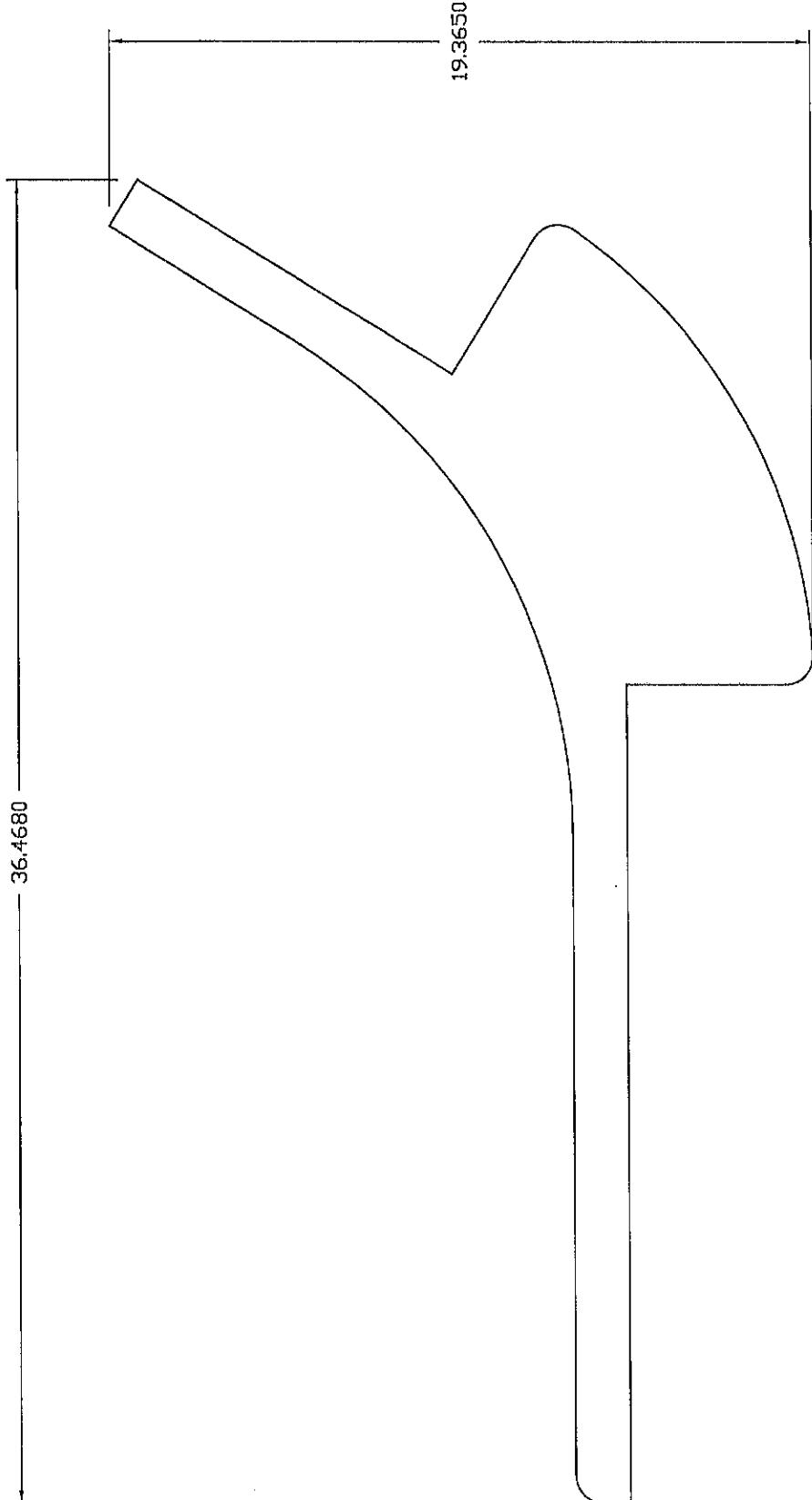
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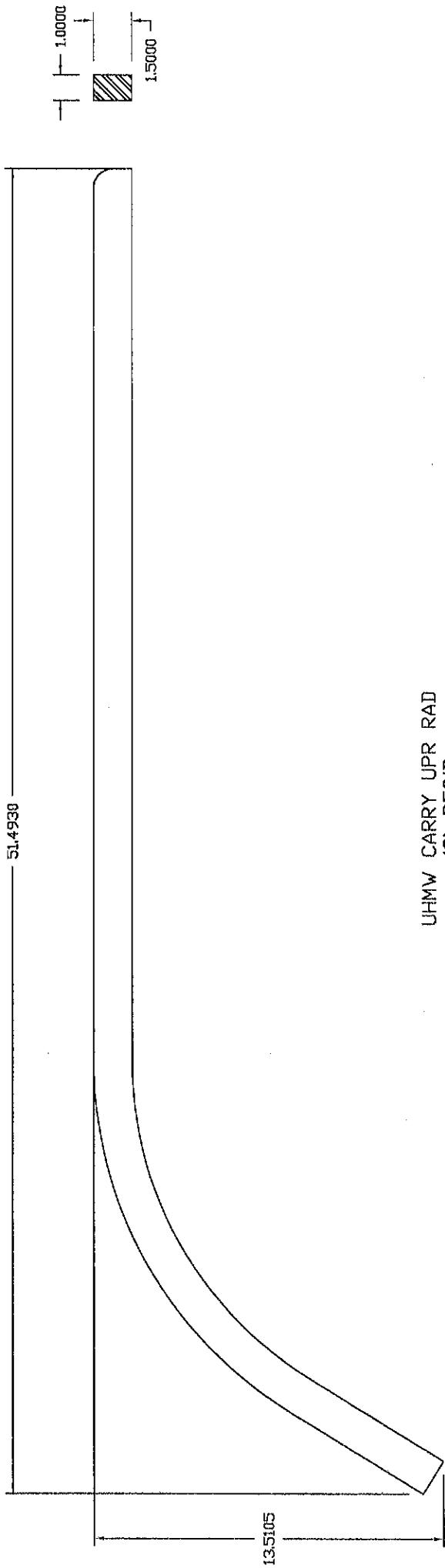
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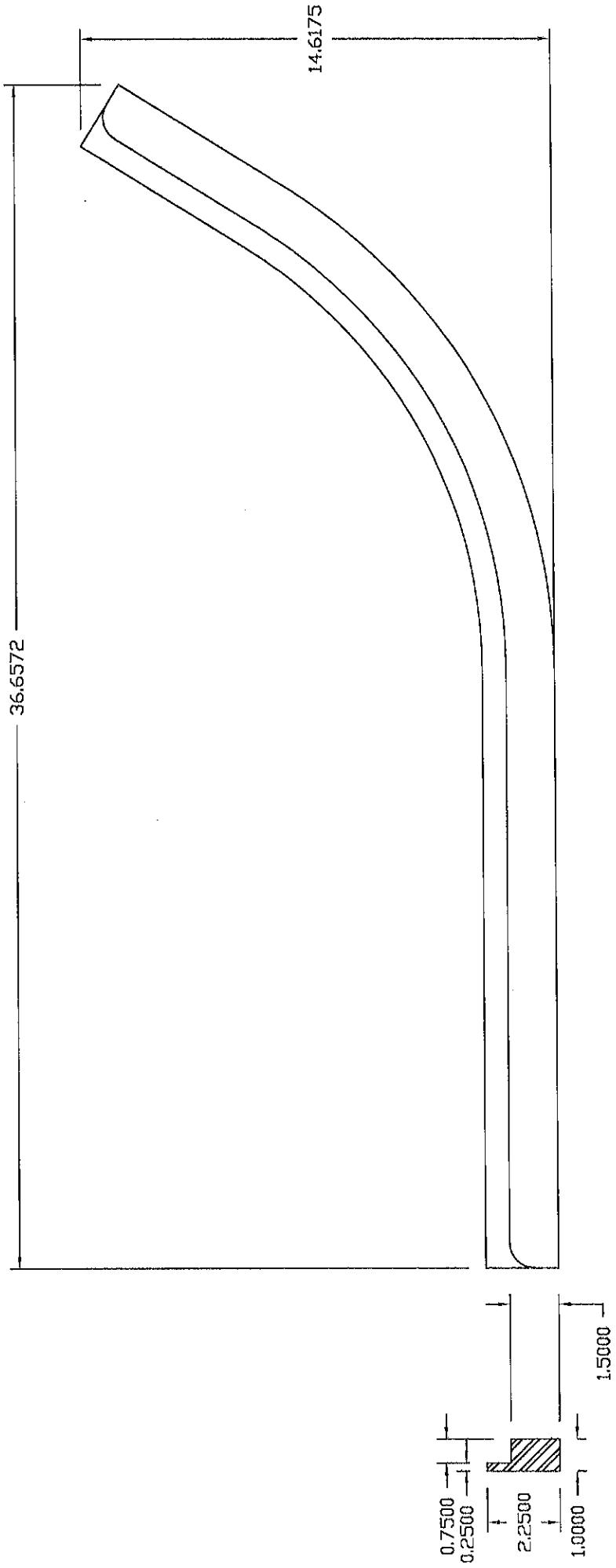




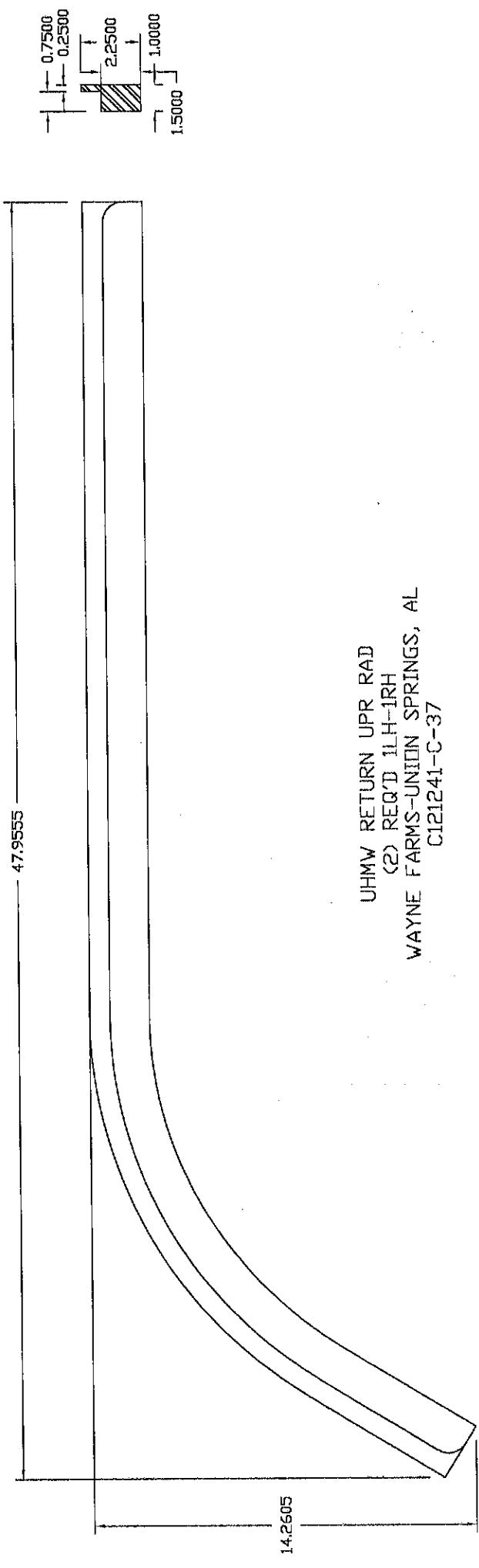
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(3) REQ'D  
WAYNE FARMS-UNION SPRINGS, AL  
C121241-C-37



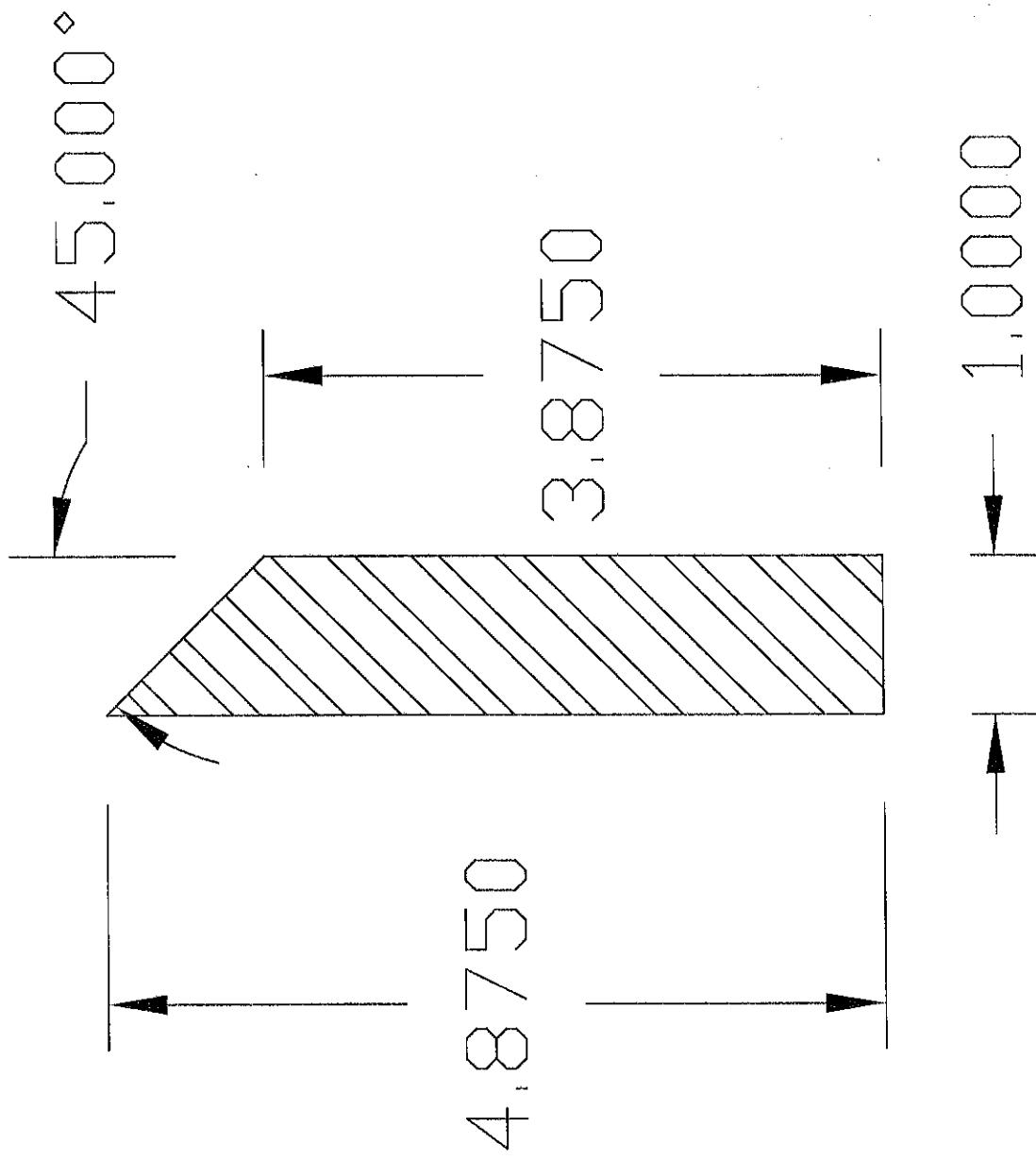
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C121241-C-37



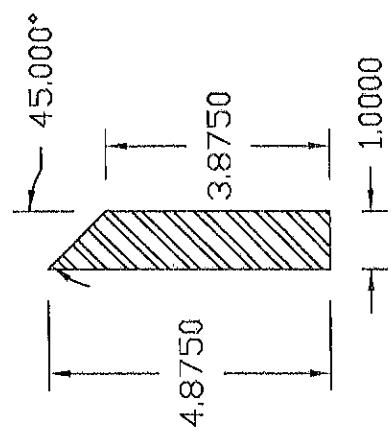
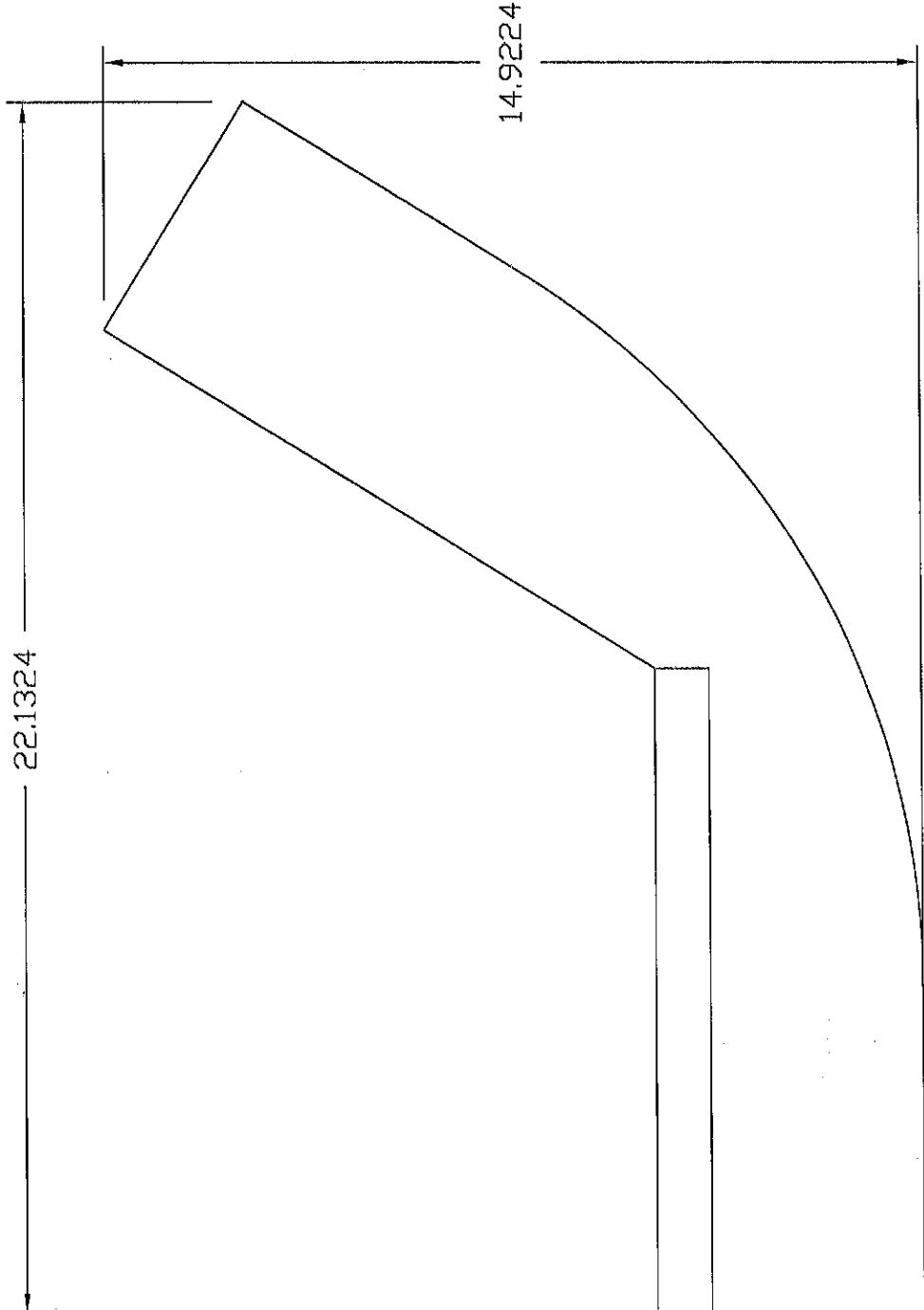
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(2) REQ'D 1LH-1RH  
WAYNE FARMS-UNION SPRINGS, AL  
C121241-C-37



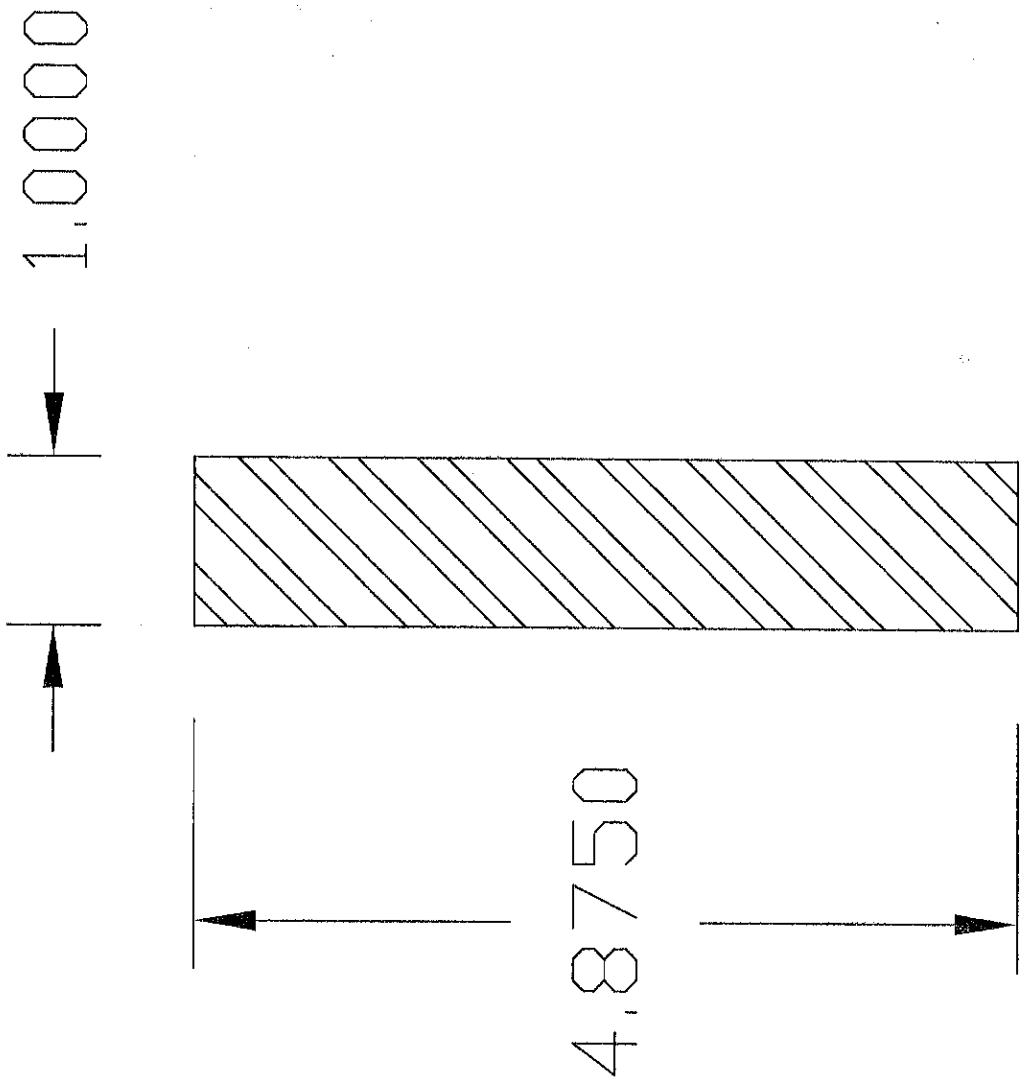
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(2) REQ'D LH-IRH  
WAYNE FARMS-UNION SPRINGS, AL  
C121241-C-37



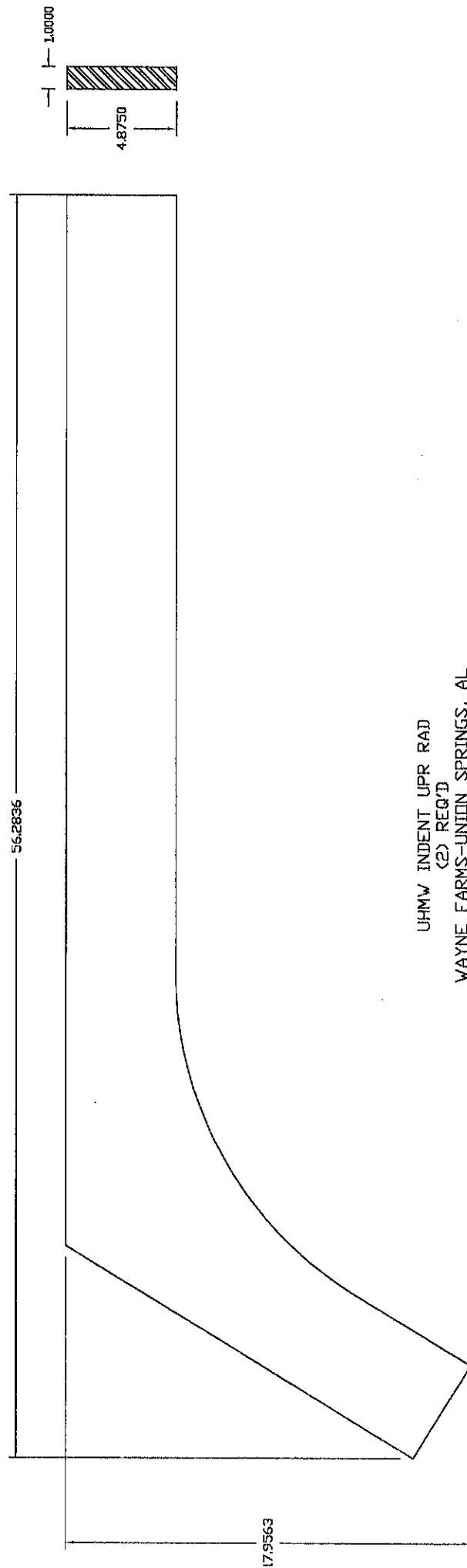
UHMW BEVELED INDENT  
10 FEET REQUIRED  
WAYNE FARMS-UNION SPRINGS, AL  
C121241-C-37



UHMW INDENT LWR RAD  
(2) REQ'D 1LH-1RH  
WAYNE FARMS-UNION SPRINGS, AL  
C121241-C-37



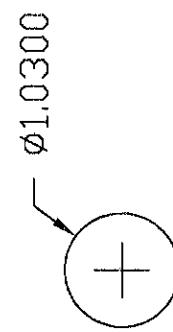
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40 FEET REQUIRED  
WAYNE FARMS-UNION SPRINGS, AL  
C121241-C-37



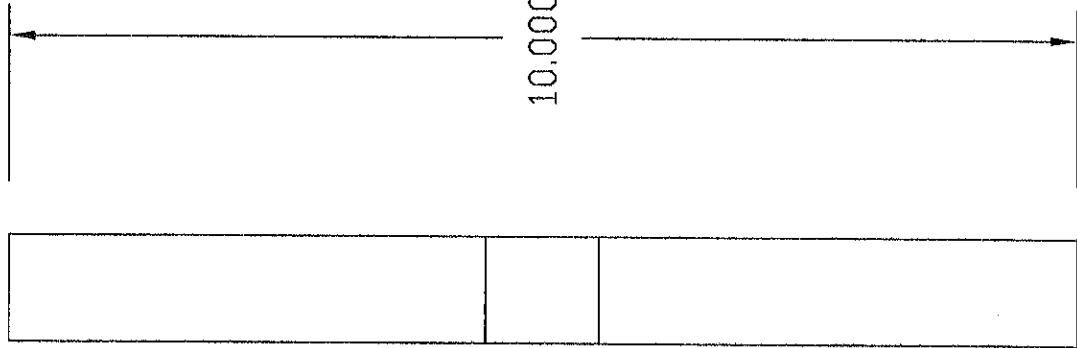
UHMW INDENT UPR RAD  
(2) REQ'D  
WAYNE FARMS-UNION SPRINGS, AL  
C121241-C-37

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10.00000



UHMW WHEEL 10"  
(4) REQ'D  
WAYNE FARMS-UNION SPRINGS, AL  
C121241-C-37

JOB NAME

Wauac Farms

JOB NUMBER

121241-C-37

MATERIAL SIZE

2 x 1 1/4 Angle

PIECES	LENGTH	COPE/ANGLE	LH + RH
2	1-4	45° OE	
2	3-10 1/2	BW 61° OE	1L-1R
2	7 1/8"	45-1/4-BW 61	1L-1R
4	1-8 3/16	SC	
1	3-5	SC	

3/4 RR

2	1-0 1/4	SC

1x1 1/4 tubing

1	1-2 1/2	SC (MG)