

EQUIPMENT SPEC SHEET

REVISION:



NAME & LOCATION	WAYNE FARMS	UNION SPRING, AL	CUSTOMER NUMBER	C121241		
ITEM NUMBER	C-01	ITEM SERIAL NUMBER	C121241-C-01	ITEMS REQ'D	1	
ENGINEER	GARY CAMBRON	SALESMAN	HEATH MORROW	CAD TECH DESIGNER	ETHAN JONES	
EQUIPMENT TYPE	WHOLE BIRD RECIRC CONV			CAD TECH DETAILER	ETHAN JONES	
1 BELT MANUF.	INTRALOX	2	SERIES	800S	3 BELT TYPE	OH FT
4 BELT LENGTH	BELT 1 71'	5	BELT COLOR	WHZTE BLUE	6 BELT MATERIAL	AC (Acetal)
7 FRICTION SPACING	N/A	8	BELT INDENT	N/A	9 CENTER NOTCH	N/A
10 BELT WIDTH	24"	11	WEARSTRIP	1"X1-1/2" UHMW	12 BELT PIN MAT.	WH AC BLUE AC (Acetal)
13 BELT FLIGHTS	NO	14	FLIGHT HEIGHT		15 FLIGHT TYPE	
16 FLIGHT CENTERS		17	FLIGHT INDENT		18 CENTER NOTCH	N/A
19 T.O.B. INFEED	N/A	20	T.O.B. DISCHARGE	N/A		
21 IDLE SPROCKET	10 TOOTH	22	PITCH DIAMETER	6.5" PD	23 BORE SIZE/TYPE	2-1/2" SQUARE
24 DRIVE SPROCKET	10 TOOTH	25	PITCH DIAMETER	6.5" PD	26 BORE SIZE/TYPE	2-1/2" SQUARE
27 SPROCKETS @ DRV	5	28	SPROCKETS @ IDLE	5	29 BELT SCRAPE	NO
30 BELT WASHER	YES	31	DRIP PAN	YES	32 DRIP PAN @ DRIVE	YES
33 DRIVE SIDE	RIGHT	34	DRIVE TYPE	EXTREME DUTY	35 MTR/GB FRAME	143TC/145TC
36 MOTOR	STERLING	37	HORSEPOWER	2 HP	38 FPM	76 FPM
39 GEARBOX	K343	40	RATIO	40:1	41 MULTIPLIER	NO
42 EQUIP. MAT.	1/4" SS	43	LEGS	N/A	44 TAKE UP	CATENARY SAG

PARTS and or MATERIAL UNIQUE TO THIS ITEM(S) / SPECIAL DESIGN SPECS (Please explain)

SAFETY LABELS AND E-STOPS TO BE LOCATED AS SHOWN.

THIS ITEM GETS A DRIVE RESTRAINT KIT

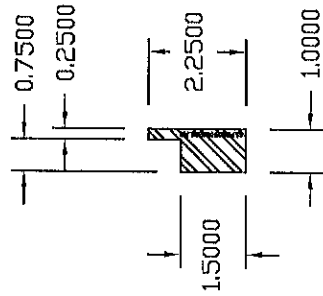
ETCHED METAL SAFETY LABELS.

DRAWING COMPLETION DATE

9/23/2025

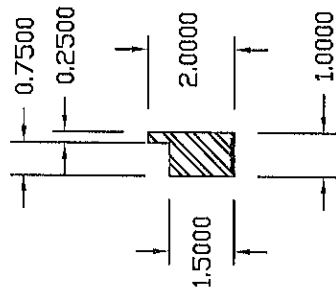
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11/21/2025



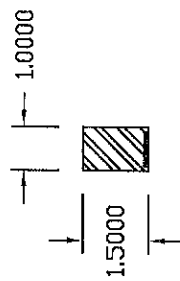
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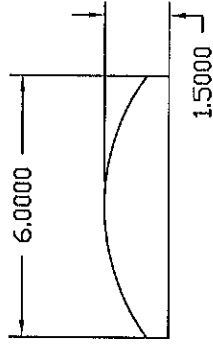
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06.P8508436

<6>REQ'D



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121241-C-01/S	DFM500S	5/21/2025	11/14/2025			1.00	
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Drawing Rev:

D&F STRAIGHT CONVEYOR

Order ID:
Part ID:

Customer:

Ship To:

Shop Resources Type	Seq#	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/Rev
ENGINEERING ENGINEERING	10	1.00	1.00	0.00	0.00		



LASER SHOP LASER SHOP	20	1.00	1.00	0.00	0.00		
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SHOP1 SHOP1	30	1.00	1.00	0.00	0.00		
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Part ID/Sub ID	Piece#	Date Reqd	Unit Of Measur	Qty Reqd	Qty Due	Issue
01.S101 3/16" PLATE SS 48X120	10	5/21/2025	4X10	0.00	0.00	_____
01.S104	20	5/21/2025	5X10	0.00	0.00	_____



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3/16" PLATE SS 60X120

01.S108	30	5/21/2025	4X10	0.00	0.00	_____
1/4" PLATE SS 48X120						

01.S111	40	5/21/2025	5X10	0.00	0.00	_____
1/4" PLATE SS 60X120						

01.S127	90	5/21/2025	4X10	0.00	0.00	_____
12GA SHEET SS 48X120						

01.S129	100	5/21/2025	5X10	0.00	0.00	_____
12GA SHEET SS 60X120						

05.T802	280	5/21/2025	FT	0.00	0.00	_____
TUBING SS 1"SQ X 16GA						

05.T804	290	5/21/2025	FT	0.00	0.00	_____
TUBING SS 1"SQ X 11GA						

30.40706	330	5/21/2025	EA	1.00	1.00	_____
COUPLING SS 3/8"						

S00024	340	5/21/2025	EA	1.00	1.00	_____
TUBING END CAP - 1" SQ X 12 GA						

SHOP2	40	1.00	1.00	0.00	0.00
SHOP2					



SHOP3	50	1.00	1.00	0.00	0.00
SHOP3					



Part ID/Sub ID	Piece#	Date Reqd	Unit Of Measur	Qty Reqd	Qty Due	Issue
02.SB402	10	5/21/2025	FT	2.00	2.00	_____
SQUARE BAR 1/4" SS						



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FOR GEARBOXES

06.S0415	20	5/21/2025	EA			2.00	2.00	_____
BELT WASH 12" SPLASH SHIELD STD 304								

S00421A	50	5/21/2025	EA			2.00	2.00	_____
DRIVE DRIP PAN 30" X 11"								
(FOR NORD\STOBER GEARBOXES)								

06.S00421HA	70	5/21/2025	EA			4.00	4.00	_____
SS DRIP PAN HANGER 1"W FLAT BAR W/ 7/16"H*								
1"W FLAT BAR WITH 7/16" HOLE								
6.75" OVERAL LENGTH								

UHMW PARTS	60	1.00	1.00	0.00	0.00			
UHMW PARTS								



Part ID/Sub ID	Piece#	Date Req'd	Unit Of Measur	Qty Req'd	Qty Due	Issue
06.P8509495901LHD	10	5/21/2025	FT	120.00	120.00	_____
UHMW WEARSTRIP L-SHAPE 1"X2-1/4" W/ NOT*						
3/4" x 3/4" NOTCH						
06.P850941225	20	5/21/2025	FT	160.00	160.00	_____
UHMW WEARSTRIP 1" X 1-1/2"						
06.P8509495900LHD	30	5/21/2025	FT	120.00	120.00	_____
UHMW WEARSTRIP L-SHAPE 1" X 2" W/ NOTCH*						
3/4" X 1/2"* NOTCH						
06.P8508436	40	5/21/2025	EA	6.00	6.00	_____
UHMW SHOE RETURN 6" X 1-1/2" X 1"						
	50	5/21/2025		2.00	2.00	_____
UHMW-DIVERTER						
SEE DRAWING						

SUB-ASSY 1	70	1.00	1.00	0.00	0.00			
SUB-ASSY 1								



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SUB-ASSY 2	80	1.00	1.00	0.00	0.00
SUB-ASSY 2					



FINAL ASSEMB	90	1.00	1.00	0.00	0.00
FINALASSEMB					



Part ID/Sub ID	Piece#	Date Req'd	Unit Of Measur	Qty Req'd	Qty Due	Issue
BELT 800S 24"W OH FT AC WHITE W/ WHITE AC RODS	10	5/21/2025		140.00	140.00	_____
37.2XI 2HP XTREME 145TC 1800RPM INV DUTY* STAINLESS STEEL XTREME RPM: 1800 FOOT OPTION: FOOTLESS FRAME: 145TC ENCLOSURE: TEFC RATING: INVERTER DUTY ELECTRICAL: 3 PHASE 460V ENCAPSULATED: ENCAPSULATED	20	5/21/2025	EA	2.00	2.00	_____
37.4SK2 STERLING SS HEL BEVEL SYMMETRICAL 40:1* STERLING SYMMETRICAL STAINLESS STEEL SMOOTH BODY 403 HELICAL BEVEL	30	5/21/2025	EA	2.00	2.00	_____



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	40:1 38.872:1 (EXACT) 140TC W/ TORQUE ARM						
	37.SSK2415U SYMMETRICAL BUSHING 1-1/2" FOR SSK34 HE* SSK24-1.500UTBK STAINLESS STEEL 1-1/2" SYMMETRICAL BUSHING KIT FOR SIZE SSK34 HELICAL BEVEL	60	5/21/2025	EA		2.00	2.00 _____
	31.2810B SPROCKET 800S 10T 2.5"SB 6.5"PD* #S3D8 XXCZL4 NG	80	5/21/2025	EA		20.00	20.00 _____
	06.DRK DRIVE RESTRAINT KIT	90	5/21/2025	EA		2.00	2.00 _____
	15.142 SANITARY 2" SS ROLL TYPE FERRULE	100	5/21/2025	EA		1.00	1.00 _____
	31.91125 RETAINER SNAP RING 2.5" SS* #A3AXXX2D5IMT-00 2.5" SS RETAINER RING "CIRCULAR STYLE"	110	5/21/2025	EA		24.00	24.00 _____
	06.P40810 BRASS TAKE UP 5/8-11 W/SS NUT	120	5/21/2025	EA		2.00	2.00 _____
	95.0141902P SPRAY NOZZLE 1/4 F8004-LN PLASTIC* ADDITIONAL PARTS REQ'D #S00202 & #06.S0415 NATURAL PVDF	130	5/21/2025	EA		16.00	16.00 _____
	BEARING ASSEMBLY	140	5/21/2025			0.00	0.00 _____
	35.UCF208.24 KML 1-1/2" SS BEARING 4-BOLT FLG* UCF20824	180	5/21/2025	EA		6.00	6.00 _____
	10.1010724 HHC/SCREW 7/16-14 X 1-1/2" SS	200	5/21/2025	EA		24.00	24.00 _____
	10.10407	210	5/21/2025	EA		24.00	24.00 _____



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	06.SBBC1.50-4BOLT	380	5/21/2025	EA		0.00	0.00
	SS SLIP BEHIND 4BOLT BEARING COVER 1.50"						
	06.SBBC1.25-4BOLT	390	5/21/2025	EA		0.00	0.00
	SS SLIP BEHIND 4BOLT BEARING COVER 1.25"						
	06.207.2-BOLT	400	5/21/2025	EA		0.00	0.00
	SS BEARING COVER FITS 207 HOUSING 1-1/4*						
	STAINLESS STEEL BEARING COVER, 2-BOLT PATTERN FOR FLANGE STYLE BEARING						
	FITS 207 HOUSING FOR 1-1/4", 1-3/8", 1-7/16" AND 1-5/16"						
	(THIS IS A CLOSED COVER.)						
	06.207.2-BOLT-OPEN	410	5/21/2025	EA		0.00	0.00
	SS BEARING COVER FITS 207 HOUSING 1-1/4*						
	STAINLESS STEEL BEARING COVER, 2-BOLT PATTERN FOR FLANGE STYLE BEARING						
	FITS 207 HOUSING FOR 1-1/4", 1-3/8", 1-7/16" AND 1-5/16"						
	(THIS IS AN OPEN COVER.)						
	06.207.3-BOLT	420	5/21/2025	EA		0.00	0.00
	SS BEARING COVER FITS 207 HOUSING 1-1/4*						
	STAINLESS STEEL BEARING COVER, 3-BOLT PATTERN FOR FLANGE STYLE BEARING						
	FITS 207 HOUSING FOR 1-1/4", 1-3/8", 1-7/16" AND 1-5/16"						
	(THIS IS A CLOSED COVER.)						
	06.207.3-BOLT-OPEN	430	5/21/2025	EA		0.00	0.00
	SS BEARING COVER FITS 207 HOUSING 1-1/4*						
	STAINLESS STEEL BEARING COVER, 3-BOLT PATTERN FOR FLANGE STYLE BEARING						
	FITS 207 HOUSING FOR 1-1/4", 1-3/8", 1-7/16" AND 1-5/16"						
	(THIS IS AN OPEN COVER.)						
	06.207.4-BOLT	440	5/21/2025	EA		0.00	0.00
	SS BEARING COVER FITS 207 HOUSING 1-1/4*						
	STAINLESS STEEL BEARING COVER, 4-BOLT PATTERN FOR FLANGE STYLE BEARING						
	FITS 207 HOUSING FOR 1-1/4", 1-3/8", 1-7/16" AND 1-5/16"						
	(THIS IS A CLOSED COVER.)						
	06.207.4-BOLT-OPEN	450	5/21/2025	EA		0.00	0.00
	SS BEARING COVER FITS 207 HOUSING 1-1/4*						
	STAINLESS STEEL BEARING COVER, 4-BOLT PATTERN FOR FLANGE STYLE BEARING						
	FITS 207 HOUSING FOR 1-1/4", 1-3/8", 1-7/16" AND 1-5/16"						



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(THIS IS AN OPEN COVER.)

06.208.3-BOLT	460	5/21/2025	EA			0.00	0.00	_____
SS BEARING COVER FITS 208 HOUSING 1-1/2*								
STAINLESS STEEL BEARING COVER, 3-BOLT PATTERN FOR FLANGE STYLE BEARING								
FITS 208 HOUSING FOR AN 1-1/2: AND 1-9/16"								
(THIS IS A CLOSED COVER.)								

06.208.3-BOLT-OPEN	470	5/21/2025	EA			0.00	0.00	_____
SS BEARING COVER FITS 208 HOUSING 1-1/2*								
STAINLESS STEEL BEARING COVER, 3-BOLT PATTERN FOR FLANGE STYLE BEARING								
FITS 208 HOUSING FOR AN 1-1/2: AND 1-9/16"								
(THIS IS AN OPEN COVER.)								

06.208.4-BOLT	480	5/21/2025	EA			4.00	4.00	_____
SS BEARING COVER FITS 208 HOUSING 1-1/2*								
STAINLESS STEEL BEARING COVER, 4-BOLT PATTERN FOR FLANGE STYLE BEARING								
FITS 208 HOUSING FOR AN 1-1/2: AND 1-9/16"								
(THIS IS A CLOSED COVER.)								

06.208.4-BOLT-OPEN	490	5/21/2025	EA			0.00	0.00	_____
SS BEARING COVER FITS 208 HOUSING 1-1/2*								
STAINLESS STEEL BEARING COVER, 4-BOLT PATTERN FOR FLANGE STYLE BEARING								
FITS 208 HOUSING FOR AN 1-1/2" AND 1-9/16"								
(THIS IS AN OPEN COVER.)								

06.BG1.50-4HOLE	500	5/21/2025	EA			2.00	2.00	_____
SS BEARING GUARD 1.50" 4-HOLE*								
STAINLESS STEEL (12 GAUGE)								
BEARING GUARD								
FOR 1.50" 4-HOLE BRG								

06.BG1.25-4HOLE	510	5/21/2025	EA			0.00	0.00	_____
SS BEARING GUARD 1.25" 4-HOLE*								
STAINLESS STEEL (12 GAUGE)								
BEARING GUARD								
FOR 1-1/4" 4-HOLE BRG								

06.GBSS1.25-2BOLT	520	5/21/2025	EA			0.00	0.00	_____
SS GEARBOX SAFETY SHIELD 1.25" 2-BOLT*								
STAINLESS STEEL (14 GAUGE)								
GEARBOX SAFETY SHIELD								

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	FOR 1-1/4" 2-BOLT BRG							
	06.GBSS1.00-2BOLT SS GEARBOX SAFETY SHIELD 1" 2-BOLT* STAINLESS STEEL (14 GAUGE) GEARBOX SAFETY SHIELD FOR 1" 2-BOLT BRG	530	5/21/2025	EA		0.00	0.00	
	STABILIZER / TORQUE ARM ASSEMBLY -	540	5/21/2025			0.00	0.00	
	37.208-UNI STABILIZER BRACKET UNIVERSAL FITS 208* UNIVERSAL FITS 208 HOUSING FOR 1-1/2" SHAFT ONLY	560	5/21/2025	EA		2.00	2.00	
	10.10507 HEX LOCK NUT 7/16"-14 SS	600	5/21/2025	EA		2.00	2.00	
	10.1010750 HHC/SCREW 7/16 X 3" SS	610	5/21/2025	EA		2.00	2.00	
	10.10407 FLAT WASHER 7/16" SS NON-TAXABLE	620	5/21/2025	EA		6.00	6.00	
	10.10307 LOCK WASHER 7/16" SS NON-TAXABLE	630	5/21/2025	EA		4.00	4.00	
	D & F STANDADRD ESTOP -	930	5/21/2025			0.00	0.00	
	45.800F1YP1 ALLEN BRADLEY E-STOP STATION	940	5/21/2025	EA		4.00	4.00	
	10.1080808 SOCKET CAP SCREW 8-32 X 1/2" SS* 8C50KCS3	950	5/21/2025	EA		16.00	16.00	
	10.10808N NYLON LOCK NUT 8-32 SS* 8CNNE3	960	5/21/2025	EA		16.00	16.00	



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	MISCELLANEOUS -	1400	5/21/2025			0.00	0.00 _____
	10.1011013 HH LAG SCREW SS 1/4 X 1" NON TAXABLE	1410	5/21/2025	EA		12.00	12.00 _____
	10.1060430 MACH SCREW 1/4"-20 X 1-3/4" SS* PHILLIPS FLAT HEAD (NON-TAXABLE)	1440	5/21/2025	EA		12.00	12.00 _____
	10.10504 HEX NYLON LOCK NUT 1/4"-20 SS NON-TAXABLE	1510	5/21/2025	EA		12.00	12.00 _____
	10.1010616 HHC/SCREW 3/8-16 X 1" SS FASTENAL P/N 1170105 (NON-TAXABLE)	1560	5/21/2025	EA		12.00	12.00 _____
	10.10306 LOCK WASHER 3/8" SS NON-TAXABLE	1630	5/21/2025	EA		12.00	12.00 _____
	10.1010816 HHC/SCREW 1/2-13 X 1" SS NON-TAXABLE	1690	5/21/2025	EA		16.00	16.00 _____
	10.1010824 HHC/SCREW 1/2-13 X 1-1/2"SS NON-TAXABLE	1710	5/21/2025	EA		18.00	18.00 _____
	10.10508 HEX LOCK NUT 1/2" -13 SS	1740	5/21/2025	EA		18.00	18.00 _____
	47.020112 SET COLLAR 3/4" SS	1880	5/21/2025	EA		8.00	8.00 _____
	35.UCPA207.20 KML 1-1/4" SS BEARING TB	1890	5/21/2025	EA		8.00	8.00 _____
	10.108123J HEX JAM NUT 3/4"-16 SS	1900	5/21/2025	EA		4.00	4.00 _____



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	10.10308	1910	5/21/2025	EA		16.00	16.00 _____
	LOCK WASHER 1/2" SS NON-TAXABLE						
	10.1010428	1920	5/21/2025	EA		4.00	4.00 _____
	HHC/SCREW 1/4-20 X 1-3/4' SS						
	36.KQ2H1137S	1930	5/21/2025	EA		4.00	4.00 _____
	SMC 3/8" TUBE X 1/2" MP KQ2H11-37S						
		1940	5/21/2025			2.00	2.00 _____
	FIXED CLEVIS MOTION INDUSTRIES NCA1-X400 FIXED CLEVIS ITEM NUMBER 02008794						
		1950	5/21/2025			2.00	2.00 _____
	4" STROKE CYL MOTION INDUSTRIES NCA1B400-0400 CYLINDER, NCA1, TIE ROD ITEM NUMBER 02008729						
	36.08120	1960	5/21/2025	EA		2.00	2.00 _____
	CONTROL HAND VALVE SPRING LOADED, PNEU* K81EA00-KC0-KL2 (603F33923)						
	36.1F24522	1970	5/21/2025	EA		4.00	4.00 _____
	MUFFLER SPD/CONTROL ASP-3SC*						
	36.TIUB11BUL33	1980	5/21/2025	FT		20.00	20.00 _____
	SMC 3/8" SOLID BLUE TUBING TIUB11						
	36.KQ2L1136S	1990	5/21/2025	EA		8.00	8.00 _____
	SMC 3/8" TUBE X 3/8" MP KQ2L1136S 90D						
	36.KQ2L1135S	2000	5/21/2025	EA		8.00	8.00 _____
	SMC 3/8" TUBE X 1/4" MP KQ2L11-35S 90D DEPENDS ON PORTS OF CYLINDER						
	36.1F18083	2010	5/21/2025	EA		2.00	2.00 _____
	SMC 3/8" FILTER REGULATOR LUBRICATOR* MI#774X00205						
	36.1F29878	2030	5/21/2025	EA		2.00	2.00 _____
	MALE QUICK DISCONNECT P-361 3/8"						



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	36.1X30824	2060	5/21/2025	EA		2.00	2.00 _____
	CERAMIC VALVE R432006441 (24DC)*						
	VENDOR PART PROGRESSION: GT10061-3940 > R432006441						
	36.1X30826	2070	5/21/2025	EA		2.00	2.00 _____
	CERAMIC VALVE R432006435 (120V)*						
	VENDOR PART PROGRESSION: GS10061-2440 > GT10061-2440 > R432006435						
	47.02116	2080	5/21/2025	EA		8.00	8.00 _____
	SET COLLAR 1" SS						
	47.020120	2090	5/21/2025	EA		8.00	8.00 _____
	SET COLLAR 1-1/4" SS						
SHIPPING	100	1.00	1.00	0.00	0.00		
SHIPPING							



OS
MACHINE

110	1.00	1.00	0.00	0.00
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Part ID/Sub ID	Piece#	Date Reqd	Unit Of Measur	Qty Reqd	Qty Due	Issue
SS, ROD EYE SEE DRAWING	10	5/21/2025		2.00	2.00	_____
IDLE SHAFT	20	5/21/2025		2.00	2.00	_____
DRIVE SHAFT	30	5/21/2025		2.00	2.00	_____

REWORK-S

120	1.00	1.00	0.00	0.00
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D&F EQUIPMENT SALES, INC - ALABAMA
Work Order Traveller
WORK ORDER ID: 121241-C-01/S

9/25/2025 1:18 PM
Page 13

Work Order ID	Part ID	Release	WantDate	Start Date	Finish Date	Qty	Drawing ID/Rev Engineer
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REWORK-S

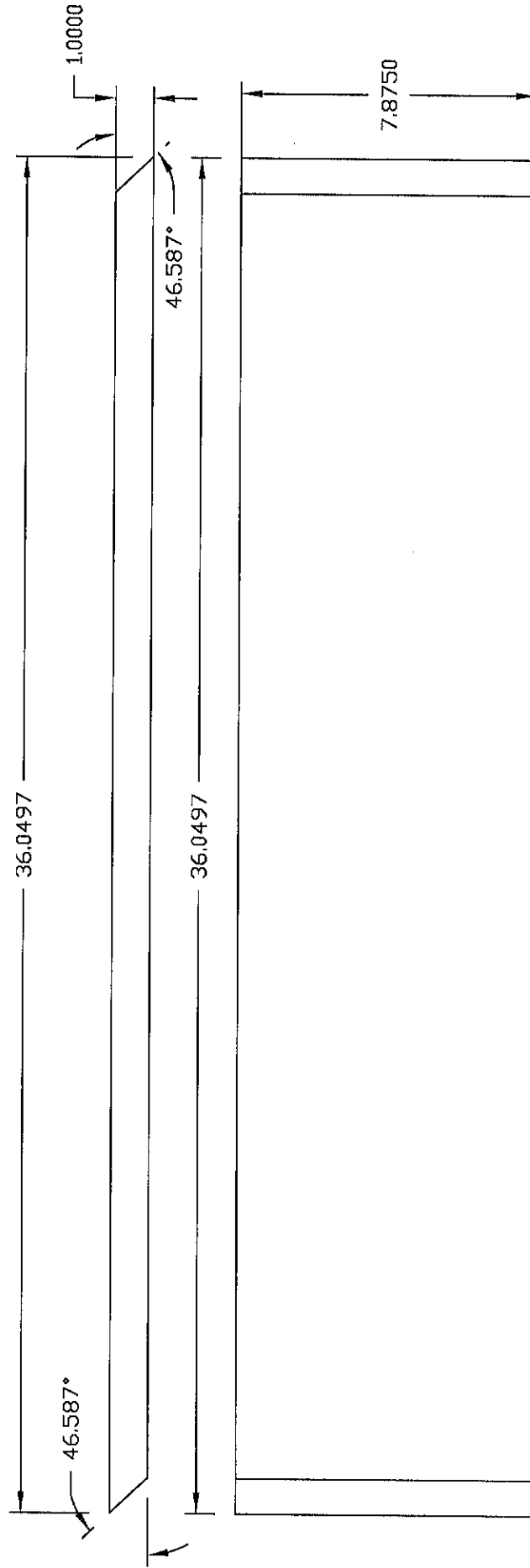


REWORK-E 130 1.00 1.00 0.00 0.00

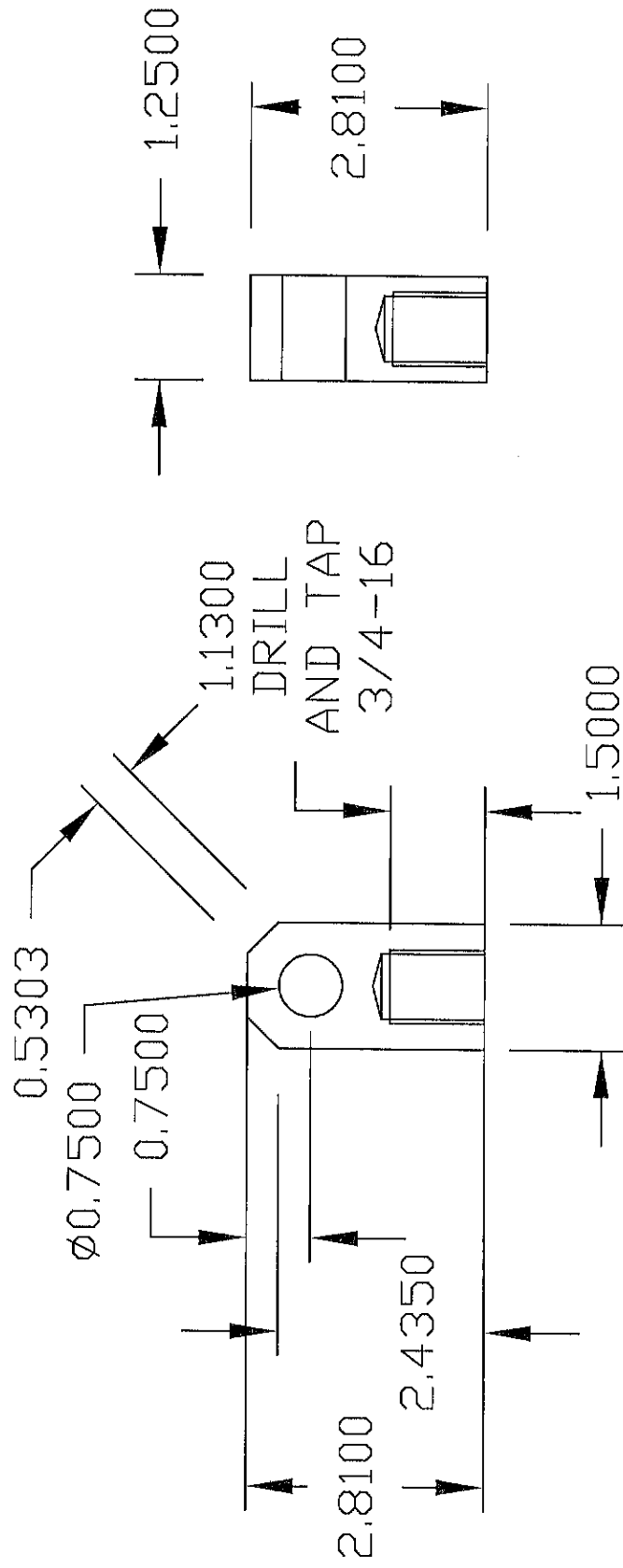


REWORK-P 140 1.00 1.00 0.00 0.00





WAYNE FARMS UNION SPRINGS, AL
C121241-C-01
UHMW-DIVERTER
(2)REQ'D



WAYNE FARMS UNION SPRINGS, AL
 C121241-C-01
 SS, ROD EYE
 (2)REQ'D

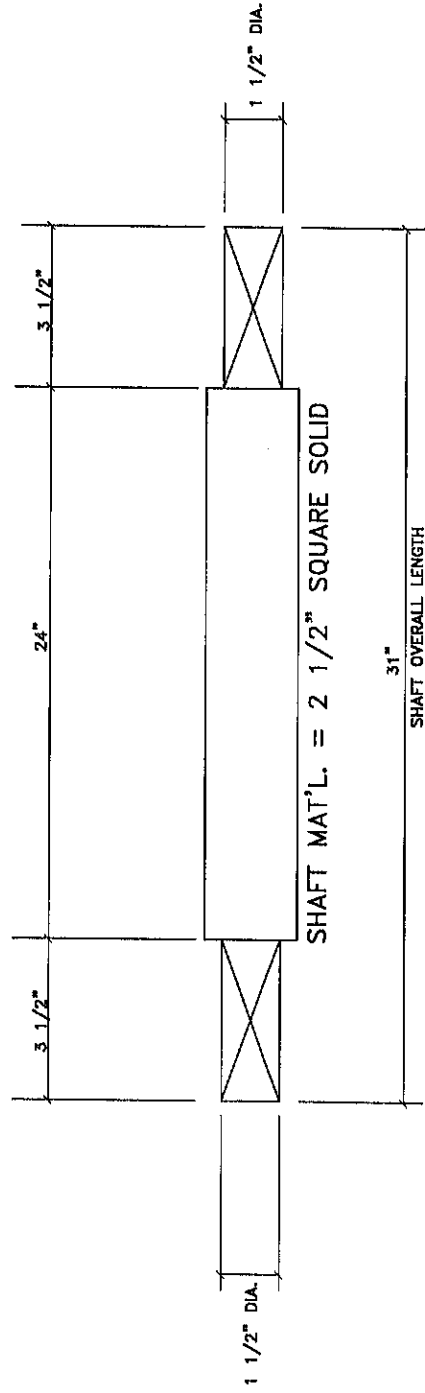
STD. 2 1/2" SQUARE SOLID SHAFT

FORM DRAWING ONLY, THIS IS NOT TO SCALE !

JOB NUMBER : C121241-C-01
CUSTOMER : WAYNE FARMS
LOCATION : UNION SPRINGS, AL

DATE : 9/23/2025
MATERIAL : T303 SS

DETAILER : ETHAN JONES
SHOP CHECKER :



IDLE SHAFT DETAIL QTY. 2 REQ'D.

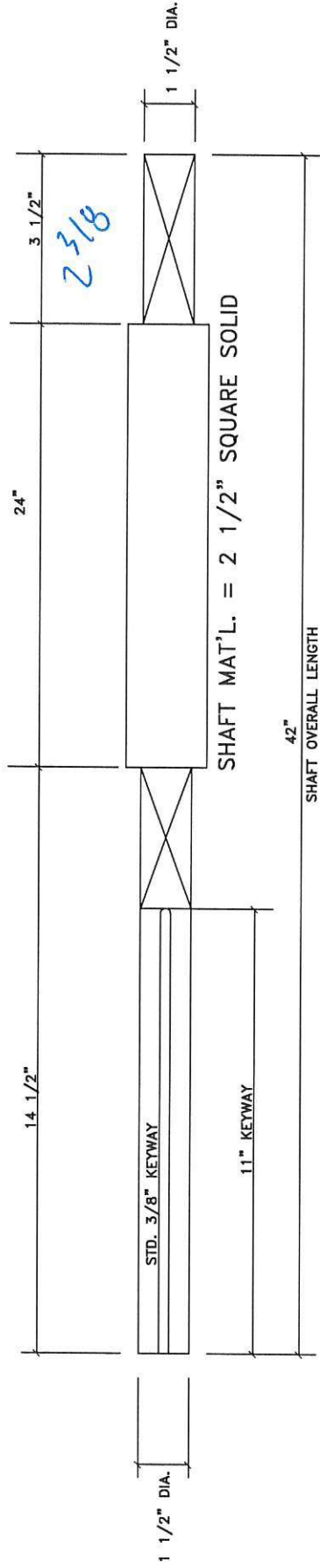
STD. 2 1/2" SQUARE SOLID SHAFT

FORM DRAWING ONLY, THIS IS NOT TO SCALE !

JOB NUMBER : C121241-C-01
CUSTOMER : WAYNE FARMS
LOCATION : UNION SPRINGS, AL

DATE : 9/23/2025
MATERIAL : T303 SS

DETAILER : ETHAN JONES
SHOP CHECKER :



DRIVE SHAFT DETAIL QTY. 2 REQ'D.