

# EQUIPMENT SPEC SHEET



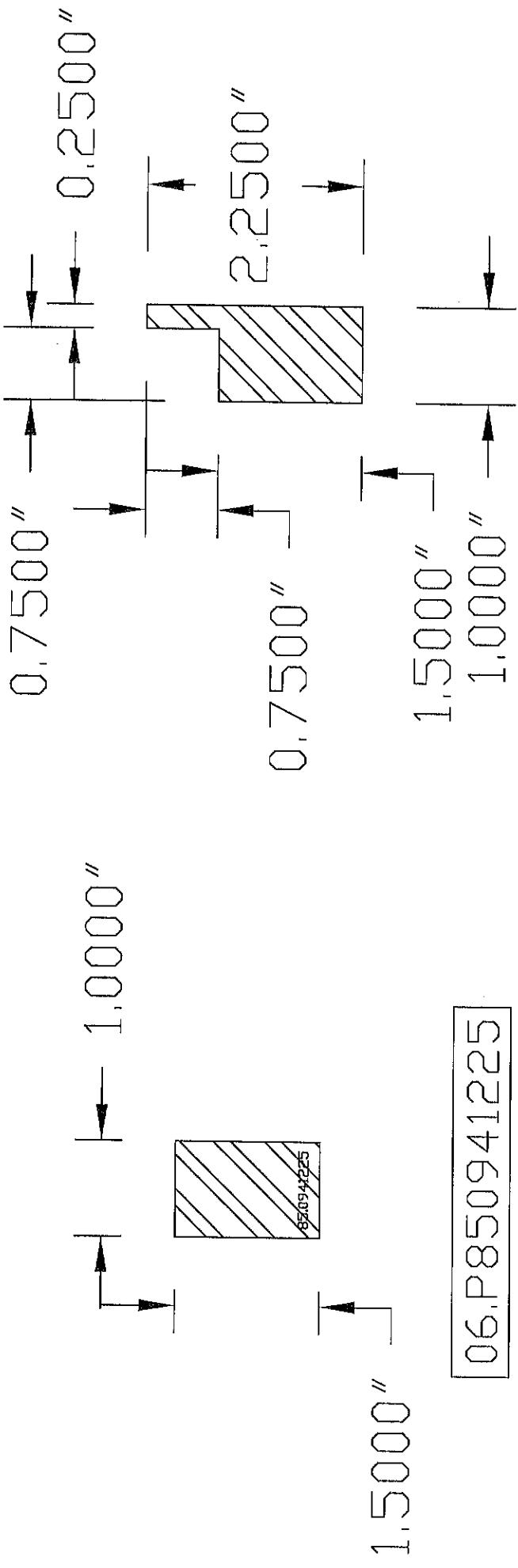
NAME & LOCATION	WAYNE FARMS	UNION SPRING, AL	CUSTOMER NUMBER	C121241
ITEM NUMBER	DF-X6	ITEM SERIAL NUMBER	C121241-DF-X6	
ENGINEER	GARY CAMBRON	SALESMAN	HEATH MORROW	
EQUIPMENT TYPE	OH BONELESS DRUM INCLINE CONV			
<b>1</b> BELT MANUF.	INTRALOX	<b>2</b>	SERIES	800S
<b>4</b> BELT LENGTH	40'	<b>5</b>	BELT COLOR	WHITE
<b>7</b> FRICTION SPACING	N/A	<b>8</b>	BELT INDENT	N/A
<b>10</b> BELT WIDTH	12"	<b>11</b>	WEARSTRIP	1"X1-1/2" UHMW
<b>13</b> BELT FLIGHTS	YES	<b>14</b>	FLIGHT HEIGHT	3"
<b>16</b> FLIGHT CENTERS	12"	<b>17</b>	FLIGHT INDENT	1.3"
<b>19</b> T.O.B. INFEED		<b>20</b>	T.O.B. DISCHARGE	
<b>21</b> IDLE SPROCKET	8 TOOTH	<b>22</b>	PITCH DIAMETER	5.2" PD
<b>24</b> DRIVE SPROCKET	8 TOOTH	<b>25</b>	PITCH DIAMETER	5.2" PD
<b>27</b> SPROCKETS @ DRV	3	<b>28</b>	SPROCKETS @ IDLE	3
<b>30</b> BELT WASHER	YES	<b>31</b>	DRIP PAN	YES
<b>33</b> DRIVE SIDE	RIGHT	<b>34</b>	DRIVE TYPE	EXTREME DUTY
<b>36</b> MOTOR	STERLING	<b>37</b>	HORSEPOWER	1 HP
<b>39</b> GEARBOX	K343 TAPER	<b>40</b>	RATIO	32:1
<b>42</b> EQUIP. MAT.	1/4" SS	<b>43</b>	LEGS	CEILING HUNG
<b>3</b>		<b>4</b>	BELT TYPE	OH FT
<b>6</b>		<b>7</b>	BELT MATERIAL	AC (Acetal)
<b>9</b>		<b>10</b>	CENTER NOTCH	N/A
<b>12</b>		<b>13</b>	BELT PIN MAT.	AC (Acetal)
<b>15</b>		<b>16</b>	FLIGHT TYPE	STREAMLINE
<b>18</b>		<b>19</b>	CENTER NOTCH	N/A
<b>23</b>		<b>24</b>	BORE SIZE/TYPE	1-1/2" SQUARE
<b>26</b>		<b>27</b>	BORE SIZE/TYPE	1-1/2" SQUARE
<b>29</b>		<b>30</b>	BELT SCRAPE	NO
<b>32</b>		<b>33</b>	DRIP PAN @ DRIVE	YES
<b>35</b>		<b>36</b>	MTR/GB FRAME	143TC/145TC
<b>38</b>		<b>39</b>	FPM	75.6 FPM
<b>41</b>		<b>42</b>	MULTIPLIER	NO
<b>44</b>		<b>45</b>	TAKE UP	STANDARD

PARTS and or MATERIAL UNIQUE TO THIS ITEM(S) / SPECIAL DESIGN SPECS (Please explain)

SAFETY LABELS AND E-STOPS TO BE LOCATED AS SHOWN.

THIS ITEM GETS A DRIVE RESTRAINT KIT

USES ETCHED SAFETY LABELS.



**06.P8509495901LHD**

UHMW L-SHAPED RWAY  
30 FEET REQUIRED  
WAYNE FARMS-UNION SPRING, AL  
C121241-DF-X6

UHMW CTR CWAY  
30 FEET REQUIRED  
WAYNE FARMS-UNION SPRING, AL  
C121241-DF-X6

## STD. 1 1/2" SQUARE SOLID SHAFT

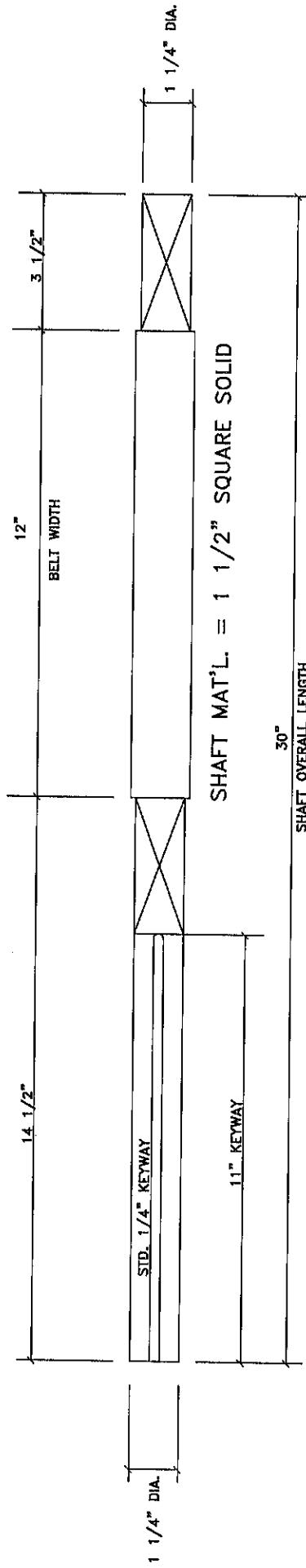
FORM DRAWING ONLY, THIS IS NOT TO SCALE !

JOB NUMBER :	C121241-DF-X6
CUSTOMER :	WAYNE FARMS
LOCATION :	UNION SPRING, AL

DATE :	10/21/2025
MATL. :	T303 SS

DETLER : KYLE WRIGHT

SHOP CHECKER :



DRIVE SHAFT DETAIL QTY. 1 REQ'D.

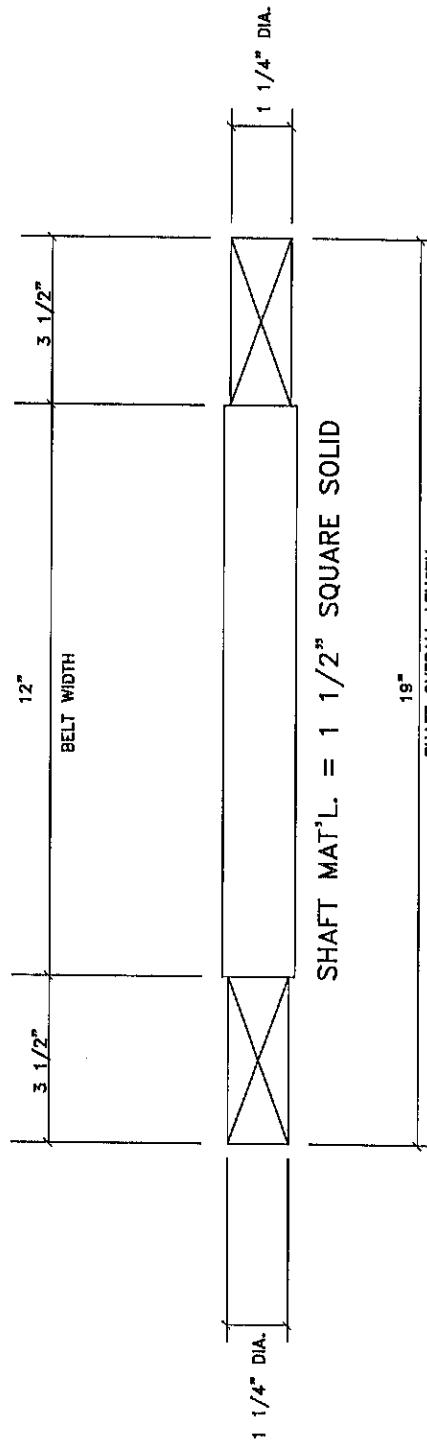
## STD. 1 1/2" SQUARE SOLID SHAFT

FORM DRAWING ONLY, THIS IS NOT TO SCALE !

JOB NUMBER : C121241-DF-X6  
 CUSTOMER : WAYNE FARMS  
 LOCATION : UNION SPRING, AL

DATE : 10/21/2025  
 MAT'L : T303 SS

DETAILER : KYLE WRIGHT  
 SHOP CHECKER :



IDLE SHAFT DETAIL QTY. 1 REQ'D.



**D&F EQUIPMENT SALES, INC - ALABAMA**  
Work Order Traveller  
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Work Order ID	Part ID	Release	Want Date	Start Date	Finish Date	Qty	Drawing ID/Rev Engineer
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121241-DF-X6/S DFM500I12 5/21/2025 11/14/2025 1.00



Drawing Rev:

D&F INCLINE CONVEYOR 12" WI

DENICE

Order ID: Customer: Ship To:  
Part ID:

Shop Resources Type	Seq#	End Qty	Start Qty	Setup Hrs	Run Hrs	Start Date	Finish Date	Drawing ID/Rev
ENGINEERING	10	1.00	1.00	0.00	0.00			
ENGINEERING								



LASER SHOP 20 1.00 1.00 0.00 0.00  
LASER SHOP



SHOP1 30 1.00 1.00 0.00 0.00  
SHOP1



Part ID/Sub ID	Piece#	Date Reqd	Unit Of Measur	Qty Reqd	Qty Due	Issue
01.S101 3/16" PLATE SS 48X120	10	5/21/2025	4X10	0.00	0.00	
01.S104	20	5/21/2025	5X10	0.00	0.00	



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3/16" PLATE SS 60X120							
	01.S108 1/4" PLATE SS 48X120		30 5/21/2025	4X10		0.00	0.00 _____
	01.S111 1/4" PLATE SS 60X120		40 5/21/2025	5X10		0.00	0.00 _____
	01.S127 12GA SHEET SS 48X120		90 5/21/2025	4X10		0.00	0.00 _____
	01.S129 12GA SHEET SS 60X120		100 5/21/2025	5X10		0.00	0.00 _____
	02.RR206 ROUND ROD 1/2" SS		130 5/21/2025	FT		0.00	0.00 _____
	02.RR208 ROUND ROD 3/4" 304 SS		140 5/21/2025	FT		0.00	0.00 _____
	05.T802 TUBING SS 1"SQ X 16GA		280 5/21/2025	FT		0.00	0.00 _____
	05.T804 TUBING SS 1"SQ X 11GA		290 5/21/2025	FT		0.00	0.00 _____
	30.40706 COUPLING SS 3/8"		330 5/21/2025	EA		0.00	0.00 _____
	S00024 TUBING END CAP - 1" SQ X 12 GA		340 5/21/2025	EA		1.00	1.00 _____
SHOP2	40	1.00	1.00	0.00	0.00		
SHOP2							



Part ID/Sub ID	Piece#	Date Reqd	Unit Of Measur	Qty Reqd	Qty Due	Issue
06.S00070 LEG INSERT 1-1/2"X 1-1/2" X 1/2"** 3/4" THDS.		10 5/21/2025	EA	0.00	0.00	_____
06.S0421 SLIDE QUICK CONNECT TAKEUP 4 FT REQ'D		80 5/21/2025	EA	4.00	4.00	_____



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(AMW) 7/16" SQUARE BAR QTY. OF  
(4) REQ'D PER ASSY

06.S0411 90 5/21/2025 EA 0.00 0.00 \_\_\_\_\_  
CONE LINE BRACKET PIN 3/8\*  
FOR SINGLE & DOUBLE BRACKETS (LOW PROFILE, TO HOLD DOWN PLASTIC BUT BE  
REMOVABLE)  
PIN 3/8"DX3/4" L

SHOP3 50 1.00 1.00 0.00 0.00  
SHOP3



Part ID/Sub ID	Piece#	Date Reqd	Unit Of Measur	Qty Reqd	Qty Due	Issue
02.SB402	10	5/21/2025	FT	0.00	0.00	_____
SQUARE BAR 1/4" SS FOR GEARBOXES						
06.S0415	20	5/21/2025	EA	2.00	2.00	_____
BELT WASH 12" SPLASH SHIELD STD 304						
S00206	30	5/21/2025	EA	0.00	0.00	_____
GEAR BOX 262 MOUNTING BRACKET*						
S00231	40	5/21/2025	EA	0.00	0.00	_____
CONVEYOR INCLINE RETURN HOLD DOWN BRKT*						
HOLD DOWN SHOE FOR INCLINE CONVEYORS ONLY!!!!!!						
USE (1) HOLD DOWN ON BELTS 12"W OR LESS						
USE (2) HOLD DOWN ON BELTS 12"W TO 18"W						
USE (3) HOLD DOWN ON BELTS 18"W OR GREATER						
(ADD ONE FOR EVERY 6" OF BELT WIDTH)						
S00371-S	50	5/21/2025	EA	0.00	0.00	_____
LEG ADJUSTER 9"X3/4" ATR W/SS PAD 10GA*						
SWIVEL TYPE						
S00421A	60	5/21/2025	EA	1.00	1.00	_____
DRIVE DRIP PAN 30" X 11"						
(FOR NORD\STOBER GEARBOXES)						
S00400	70	5/21/2025	EA	0.00	0.00	_____
UHMW JOINT BRACKET 12GA (4) 5/16" HOLES						



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	06.S00421HA	80	5/21/2025	EA		2.00	2.00 _____
	SS DRIP PAN HANGER 1"W FLAT BAR W/ 7/16"H*						
	1"W FLAT BAR WITH 7/16" HOLE						
	6.75" OVERAL LENGTH						
	02.BSR212	90	5/21/2025	FT		0.00	0.00 _____
	BEARING SIZE ROD 1" SS						
UHMW PARTS	60	1.00	1.00	0.00	0.00		
UHMW PARTS							



Part ID/Sub ID	Piece#	Date Reqd	Unit Of Measur	Qty Reqd	Qty Due	Issue
06.P850941225	10	5/21/2025	FT	30.00	30.00	_____
UHMW WEARSTRIP 1" X 1-1/2"						
06.P8509495901LHD	20	5/21/2025	FT	20.00	20.00	_____
UHMW WEARSTRIP L-SHAPE 1"X2-1/4" W/ NOT*						
3/4" x 3/4" NOTCH						
UHMW INDENT SEE PRINT		30	5/21/2025	30.00	30.00	_____
UHMW INDENT LWR RAD (1) LH & (1) RH SEE PRINT		40	5/21/2025	2.00	2.00	_____
UHMW INDENT UPR RAD SEE PRINT		50	5/21/2025	2.00	2.00	_____
UHMW CTR CWAY LWR RAD SEE PRINT		60	5/21/2025	3.00	3.00	_____
		70	5/21/2025	3.00	3.00	_____



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UHMW CTR CWAY UPR RAD  
SEE PRINT

80 5/21/2025  
UHMW L-SHAPED RWAY LWR RAD  
(1) LH & (1) RH  
SEE PRINT

90 5/21/2025  
UHMW L-SHAPED RWAY UPR RAD  
(1) LH & (1) RH  
SEE PRINT

SUB-ASSY 1 70 1.00 1.00 0.00 0.00  
SUB-ASSY 1



SUB-ASSY 2 80 1.00 1.00 0.00 0.00  
SUB-ASSY 2



FINAL ASSEM 90 1.00 1.00 0.00 0.00  
FINALASSEMB



Part ID/Sub ID	Piece#	Date Reqd	Unit Of Measur	Qty Reqd	Qty Due	Issue
BELT - 12"W 800S OHFT AC WHITE W/ WHITE AC RODS	10	5/21/2025		40.00	40.00	
FLIGHTS- 3IN STREAMLINE FLIGHTS ON 12" CENTERS, 1.3" IND						



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	37.1XI		20 5/21/2025	EA		1.00	1.00	_____
	1HP XTREME 143TC 1800RPM INV DUTY*							
	STAINLESS STEEL							
	XTREME							
	RPM: 1800							
	FOOT OPTION: FOOTLESS							
	FRAME: 143TC							
	ENCLOSURE: TEFC							
	RATING: INVERTER DUTY							
	ELECTRICAL: 3 PHASE 460V							
	ENCAPSULATED: ENCAPSULATED							
	37.4SJ2		30 5/21/2025	EA		1.00	1.00	_____
	STERLING SS HEL BEVEL SYMMETRICAL 32:1*							
	STERLING SYMMETRICAL							
	STAINLESS STEEL SMOOTH BODY							
	403 HELICAL BEVEL							
	32:1 31.539:1 (EXACT)							
	140TC							
	W/ TORQUE ARM							
	37.SSK04125U		50 5/21/2025	EA		1.00	1.00	_____
	SYMMETRICAL BUSHING 1-1/4" FOR SSK04 HE*							
	SSK04-1.250UTBK							
	STAINLESS STEEL							
	1-1/4" SYMMETRICAL BUSHING KIT FOR							
	SIZE SSK04 HELICAL BEVEL							
	31.2808		80 5/21/2025	EA		6.00	6.00	_____
	SPROCKET 800S 8T 1.5"SB 5.2"PD*							
	PART #S3D8 G5CPE7 NG							
	EZ CLEAN MOLDED SPROCKET							
		90 5/21/2025				0.00	0.00	_____
	SET COLLARS							
	15.142		100 5/21/2025	EA		1.00	1.00	_____
	SANITARY 2" SS ROLL TYPE FERRULE							
	31.91121		110 5/21/2025	EA		8.00	8.00	_____
	RETAINER SNAP RING 1.5" SS*							
	(SH-206SS)							



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Work Order ID	Part ID	Release	Want Date	Start Date	Finish Date	Qty	Drawing ID/Rev Engineer
	06.P40810	120	5/21/2025	EA		2.00	2.00 _____
	BRASS TAKE UP 5/8-11 W/SS NUT						
	95.0141902P	130	5/21/2025	EA		4.00	4.00 _____
	SPRAY NOZZLE 1/4 F8004-LN PLASTIC*						
	ADDITIONAL PARTS REQ'D #S00202 & #06.S0415						
	NATURAL PVDF						
		140	5/21/2025			0.00	0.00 _____
	BEARING ASSEMBLY						
	35.UCF207.20	160	5/21/2025	EA		4.00	4.00 _____
	KML 1-1/4" SS BEARING 4-BOLT FLG						
	10.1010724	200	5/21/2025	EA		16.00	16.00 _____
	HHC/SCREW 7/16-14 X 1-1/2" SS						
	10.10407	210	5/21/2025	EA		16.00	16.00 _____
	FLAT WASHER 7/16" SS						
	NON-TAXABLE						
	10.10507	220	5/21/2025	EA		16.00	16.00 _____
	HEX LOCK NUT 7/16"-14 SS						
	06.207.4-BOLT	440	5/21/2025	EA		3.00	3.00 _____
	SS BEARING COVER FITS 207 HOUSING 1-1/4"						
	STAINLESS STEEL BEARING COVER, 4-BOLT PATTERN FOR FLANGE STYLE BEARING						
	FITS 207 HOUSING FOR 1-1/4", 1-3/8", 1-7/16" AND 1-5/16"						
	(THIS IS A CLOSED COVER.)						
	06.BG1.25-4HOLE	510	5/21/2025	EA		2.00	2.00 _____
	SS BEARING GUARD 1.25" 4-HOLE*						
	STAINLESS STEEL (12 GAUGE)						
	BEARING GUARD						
	FOR 1-1/4" 4-HOLE BRG						
		540	5/21/2025			0.00	0.00 _____
	STABILIZER / TORQUE ARM ASSEMBLY -						
	37.207-UNI	550	5/21/2025	EA		1.00	1.00 _____
	STABILIZER BRACKET UNIVERSAL FITS 207*						
	UNIVERSAL FITS 207 HOUSING						
	FOR 1-1/4" OR 1-7/16" SHAFT						



**D&F EQUIPMENT SALES, INC - ALABAMA**  
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Work Order ID	Part ID	Release	Want Date	Start Date	Finish Date	Qty	Drawing ID/Rev Engineer
	06.207-GBC343R	560	5/21/2025	EA		1.00	1.00 _____
	SS K343 SYMM/TLOCK GEARBOX COVER (RIGHT)*						
	06.207-GBC343R						
	SS K343 SYMMETRICAL / TAPER LOCK GEARBOX COVER (RIGHT)*						
	RIGHT HAND HORIZONTAL MOUNTING ORIENTATION						
	10.10507	600	5/21/2025	EA		1.00	1.00 _____
	HEX LOCK NUT 7/16"-14 SS						
	10.1010750	610	5/21/2025	EA		1.00	1.00 _____
	HHC/SCREW 7/16 X 3" SS						
	10.10407	620	5/21/2025	EA		3.00	3.00 _____
	FLAT WASHER 7/16" SS						
	NON-TAXABLE						
	10.10307	630	5/21/2025	EA		2.00	2.00 _____
	LOCK WASHER 7/16" SS						
	NON-TAXABLE						
		930	5/21/2025			0.00	0.00 _____
	D & F STANDADRD ESTOP -						
	45.800F1YP1	940	5/21/2025	EA		2.00	2.00 _____
	ALLEN BRADLEY E-STOP STATION						
	10.1080808	950	5/21/2025	EA		8.00	8.00 _____
	SOCKET CAP SCREW 8-32 X 1 1/2" SS*						
	8C50KCS3						
	10.10808N	960	5/21/2025	EA		8.00	8.00 _____
	NYLON LOCK NUT 8-32 SS*						
	8CNNE3						
		1400	5/21/2025			0.00	0.00 _____
	MISCELLANEOUS -						
	10.1060432	1430	5/21/2025	EA		32.00	32.00 _____
	MACH SCREW 1/4"- 20 X 2" SS*						
	PHILLIPS FLAT HEAD #72718						
	10.10504	1510	5/21/2025	EA		32.00	32.00 _____



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HEX NYLON LOCK NUT 1/4"-20 SS NON-TAXABLE								
10.1010616	1560	5/21/2025	EA			8.00	8.00	_____
HHC/SCREW 3/8-16 X 1" SS FASTENAL P/N 1170105 (NON-TAXABLE)								
10.10306	1630	5/21/2025	EA			8.00	8.00	_____
LOCK WASHER 3/8" SS NON-TAXABLE								
10.1010824	1710	5/21/2025	EA			6.00	6.00	_____
HHC/SCREW 1/2-13 X 1-1/2"SS NON-TAXABLE								
10.10508	1740	5/21/2025	EA			6.00	6.00	_____
HEX LOCK NUT 1/2" -13 SS								
10.10210	1760	5/21/2025	EA			4.00	4.00	_____
HEX NUT 5/8 X 11 SS								
S00425	1790	5/21/2025	EA			32.00	32.00	_____
SPACER 1/4" X 3/4" X 5/16"ID								
06.DRK	1880	5/21/2025	EA			1.00	1.00	_____
DRIVE RESTRAINT KIT								
10.10408	1890	5/21/2025	EA			12.00	12.00	_____
FLAT WASHER 1/2" SS NON-TAXABLE								
SHIPPING	100	1.00		1.00	0.00	0.00		
SHIPPING								



OS  
MACHINE



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Part ID/Sub ID	Piece#	Date Reqd	Unit Of Measur	Qty Reqd	Qty Due	Issue
06.IS1215-1.25 SHAFT 12" IDLE WITH 1-1/4 JOURNAL		10 5/21/2025	EA	1.00	1.00	_____
06.DS1215-1.25 SHAFT 12" DRIVE WITH 1-1/4 JOURNAL		50 5/21/2025	EA	1.00	1.00	_____
REWORK-S	120	1.00	1.00	0.00	0.00	
REWORK-S						

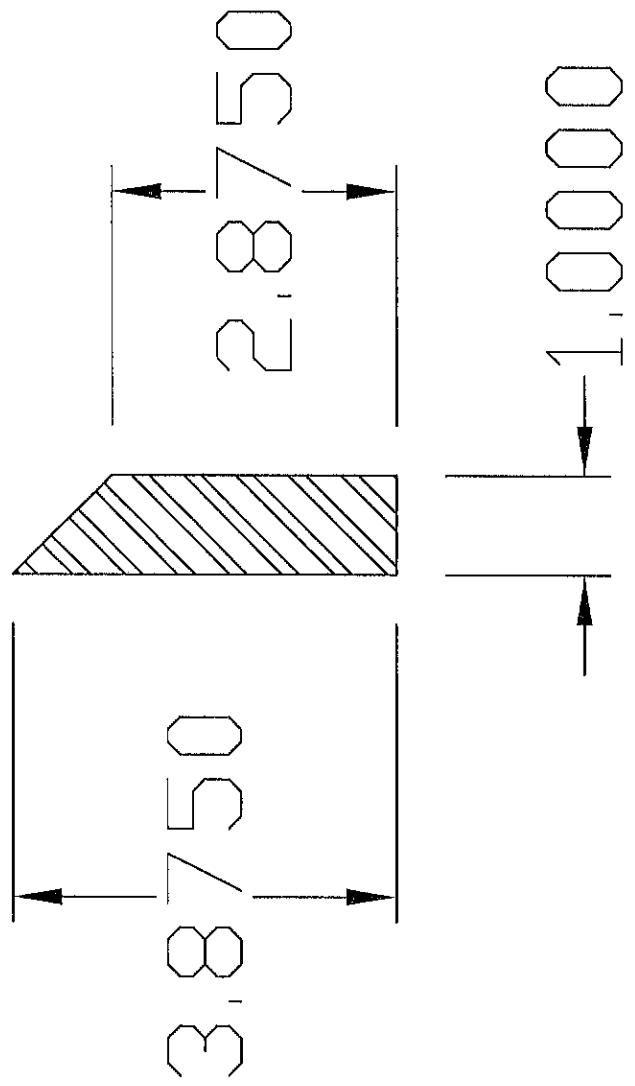


REWORK-E 130 1.00 1.00 0.00 0.00

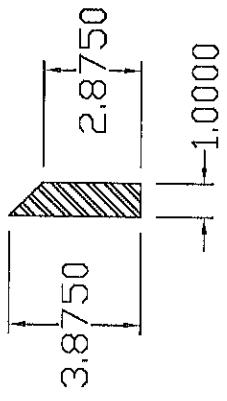
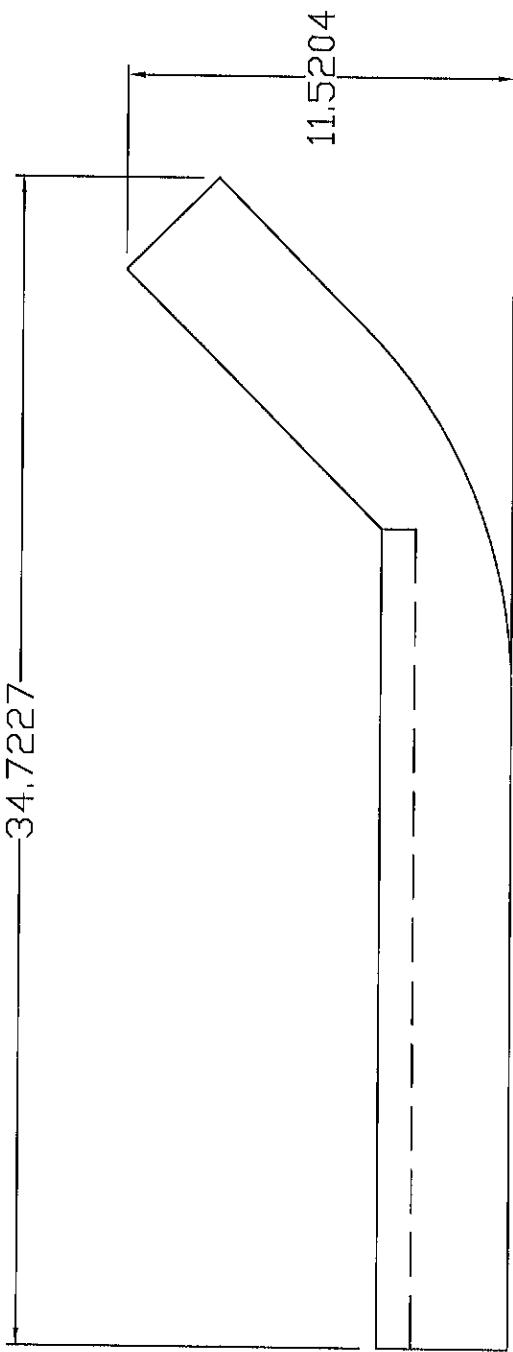


REWORK-P 140 1.00 1.00 0.00 0.00

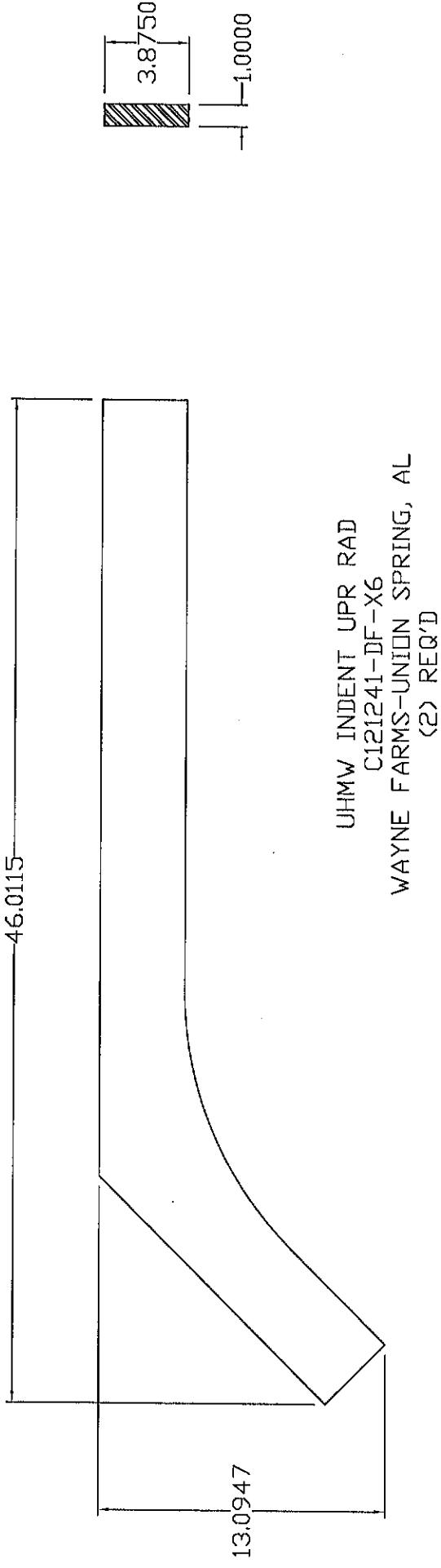




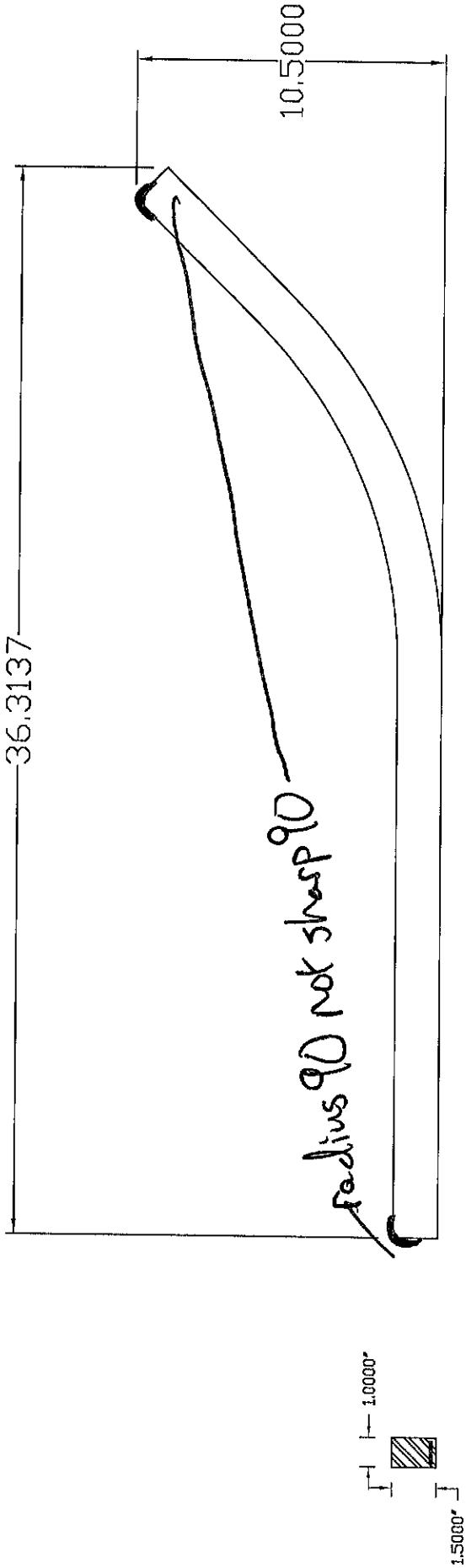
UHMW INDENT  
C121241-DF-X6  
WAYNE FARMS-UNION SPRING, AL  
30 FEET REQUIRED



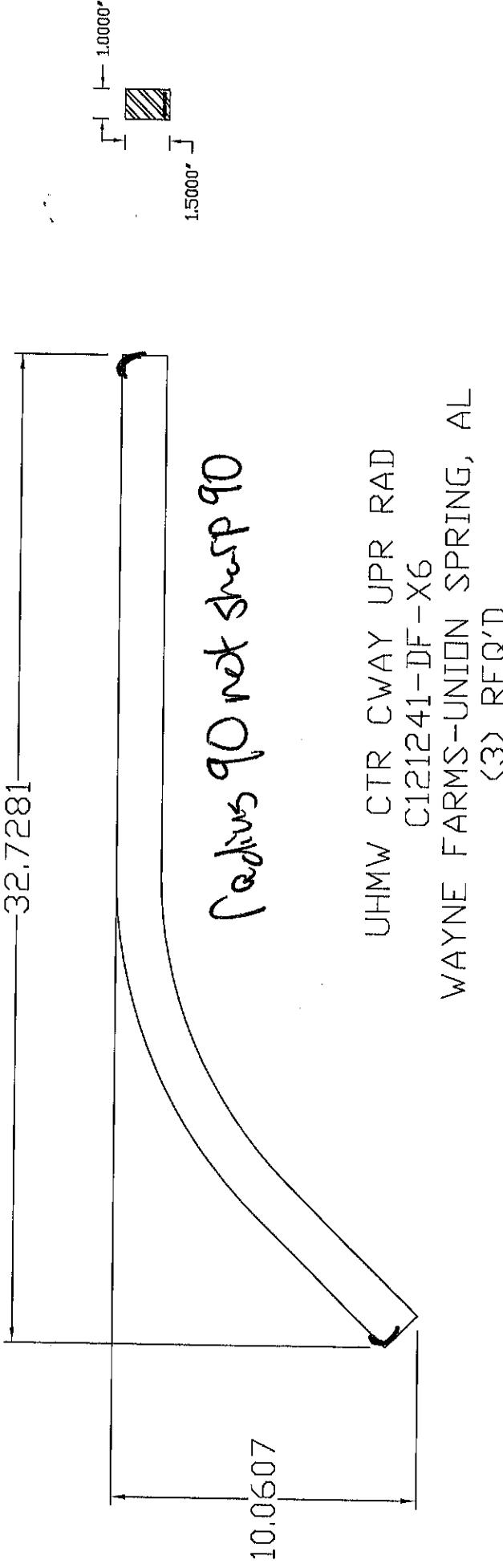
UHMW INDENT LWR RAD  
C121241-DF-X6  
WAYNE FARMS-UNION SPRING, AL  
(2) REQ'D - (1) LH & (1) RH



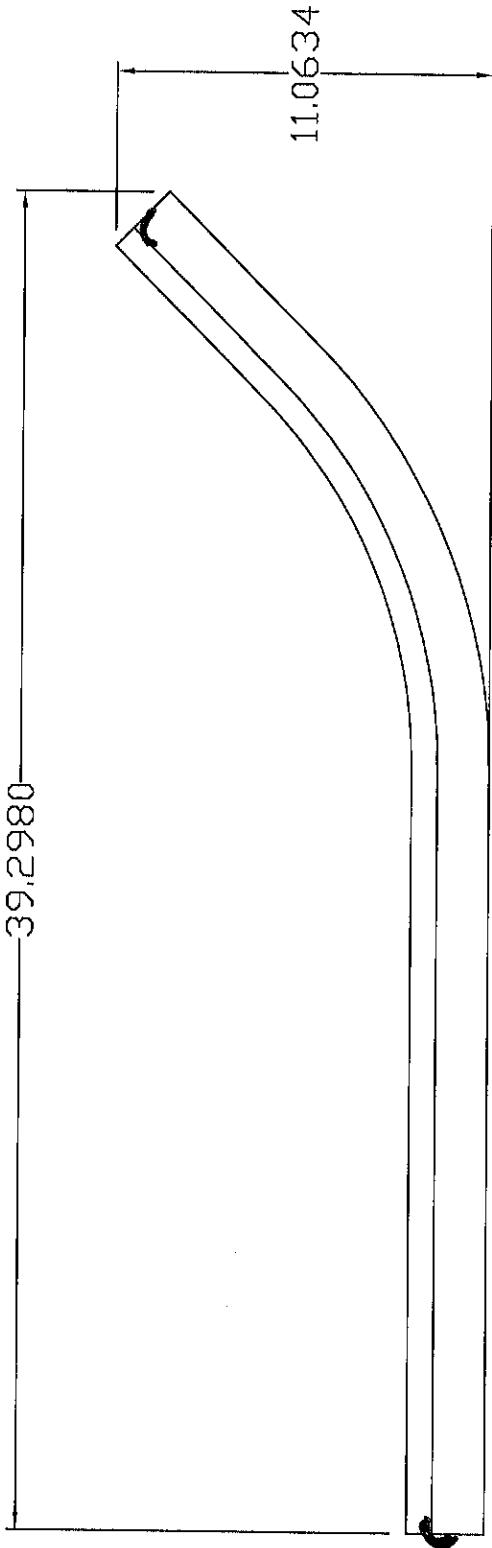
UHMW INDENT UPR RAD  
C121241-DF-X6  
WAYNE FARMS-UNION SPRING, AL  
(2) REQ'D



UHMW CTR CWAY LWR RAD  
C121241-DF-X6  
WAYNE FARMS-UNION SPRING, AL  
(3) REQ'D

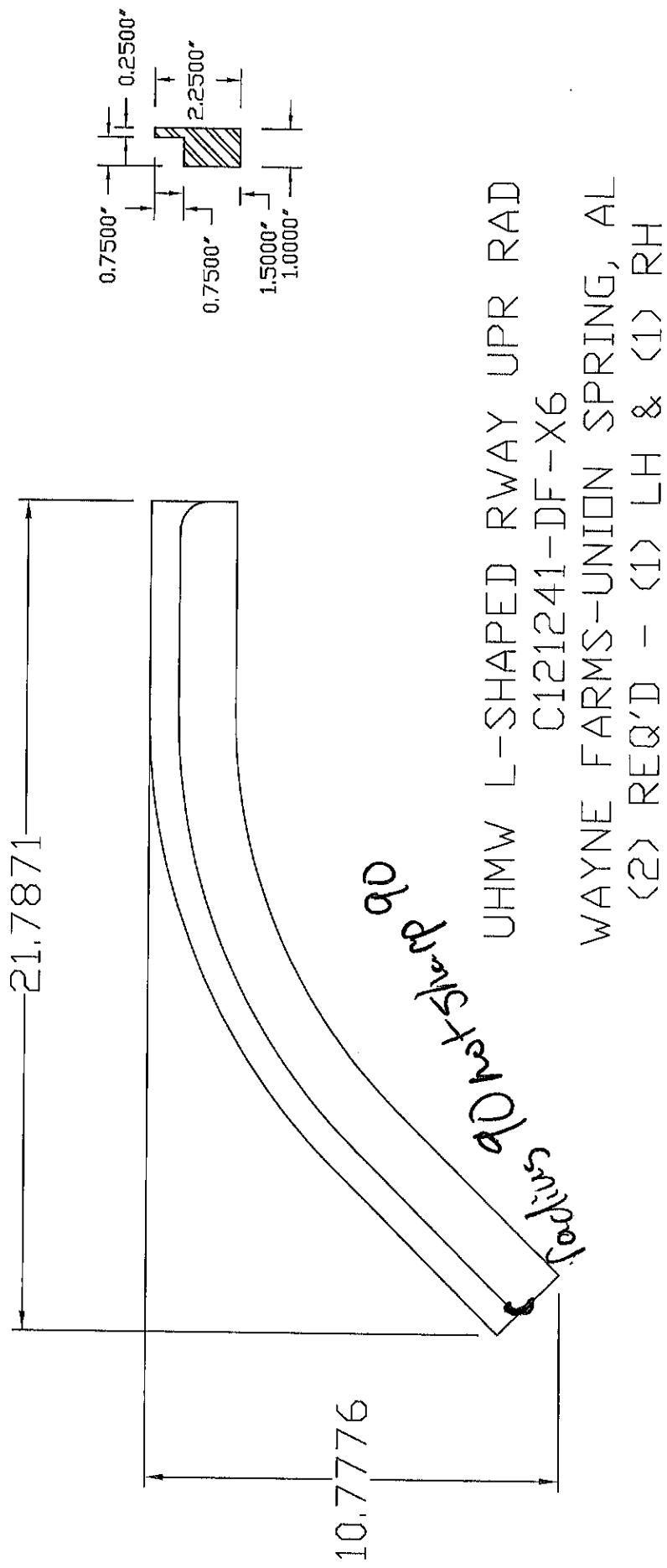


UHMW CTR CWAY UPR RAD  
C121241-DF-X6  
WAYNE FARMS-UNION SPRING, AL  
(3) REQ'D



Radius 90 not sharp 90

UHMW L-SHAPED RWY LWR RAD  
C121241-DF-X6  
WAYNE FARMS-UNION SPRING, AL  
(2) REQ'D - (1) LH & (1) RH



JOB NAME

Wayne Farms

JOB NUMBER

121241-DF-XL

JS

MATERIAL SIZE

1x11GA Tubing

COPE/ANGLE

LH + RH

PIECES

LENGTH

SC

(MG)

1 1-2 1/2