

## EQUIPMENT SPEC SHEET



NAME & LOCATION	WAYNE FARMS	UNION SPRING, AL	CUSTOMER NUMBER	C121241		
ITEM NUMBER	DF-X6	ITEM SERIAL NUMBER	C121241-DF-X6	ITEMS REQ'D	1	
ENGINEER	GARY CAMBRON	SALESMAN	HEATH MORROW	CAD TECH DESIGNER	CHANDLER PHILLIPS	
EQUIPMENT TYPE	OH BONELESS DRUM INCLINE CONV			CAD TECH DETAILER	KYLE WRIGHT	
1 BELT MANUF.	INTRALOX	2	SERIES	800S	3 BELT TYPE	OH FT
4 BELT LENGTH	40'	5	BELT COLOR	WHITE	6 BELT MATERIAL	AC (Acetal)
7 FRICTION SPACING	N/A	8	BELT INDENT	N/A	9 CENTER NOTCH	N/A
10 BELT WIDTH	12"	11	WEARSTRIP	1"X1-1/2" UHMW	12 BELT PIN MAT.	AC (Acetal)
13 BELT FLIGHTS	YES	14	FLIGHT HEIGHT	3"	15 FLIGHT TYPE	STREAMLINE
16 FLIGHT CENTERS	12"	17	FLIGHT INDENT	1.3"	18 CENTER NOTCH	N/A
19 T.O.B. INFEED		20	T.O.B. DISCHARGE			
21 IDLE SPROCKET	8 TOOTH	22	PITCH DIAMETER	5.2" PD	23 BORE SIZE/TYPE	1-1/2" SQUARE
24 DRIVE SPROCKET	8 TOOTH	25	PITCH DIAMETER	5.2" PD	26 BORE SIZE/TYPE	1-1/2" SQUARE
27 SPROCKETS @ DRV	3	28 SPROCKETS @ IDLE	3	29 BELT SCRAPE	NO	
30 BELT WASHER	YES	31	DRIP PAN	YES	32 DRIP PAN @ DRIVE	YES
33 DRIVE SIDE	RIGHT	34	DRIVE TYPE	EXTREME DUTY	35 MTR/GB FRAME	143TC/145TC
36 MOTOR	STERLING	37	HORSEPOWER	1 HP	38 FPM	75.6 FPM
39 GEARBOX	K343 TAPER	40	RATIO	32:1	41 MULTIPLIER	NO
42 EQUIP. MAT.	1/4" SS	43	LEGS	CEILING HUNG	44 TAKE UP	STANDARD

PARTS and or MATERIAL UNIQUE TO THIS ITEM(S) / SPECIAL DESIGN SPECS (Please explain)

SAFETY LABELS AND E-STOPS TO BE LOCATED AS SHOWN.

THIS ITEM GETS A DRIVE RESTRAINT KIT

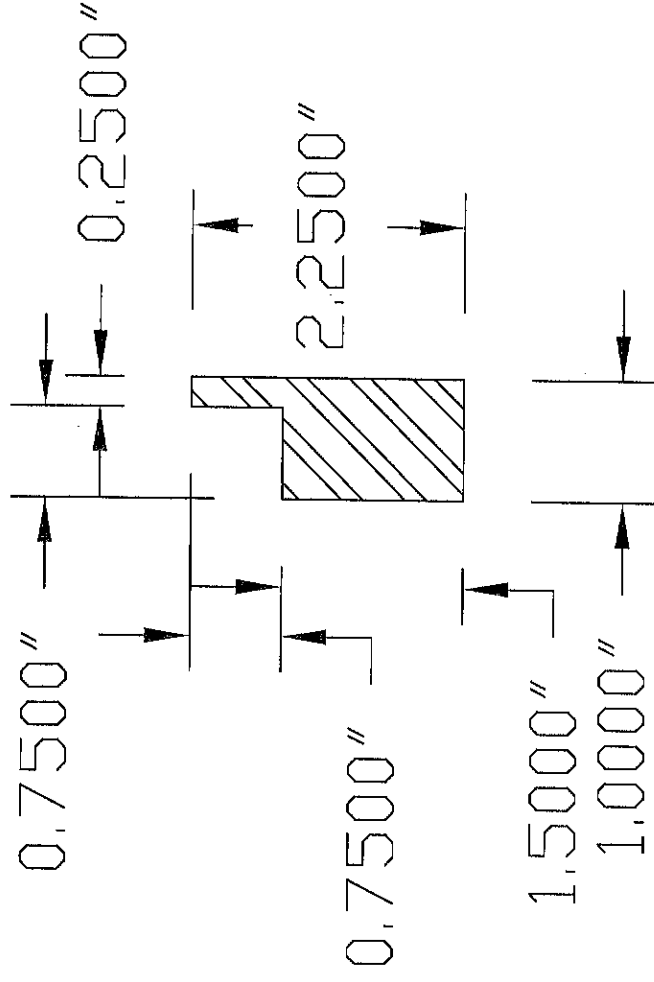
USES ETCHED SAFETY LABELS.

DRAWING COMPLETION DATE

10/21/2025

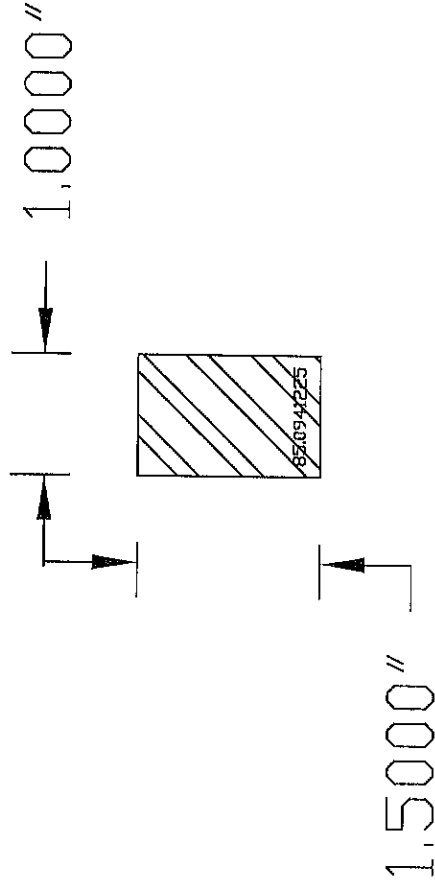
DELIVERY DATE

11/21/2025



06.P8509495901LHD

UHMW L-SHAPED RWAY  
20 FEET REQUIRED  
WAYNE FARMS-UNION SPRING, AL  
C121241-DF-X6



06.P850941225

UHMW CTR CWAY  
30 FEET REQUIRED  
WAYNE FARMS-UNION SPRING, AL  
C121241-DF-X6

STD. 1 1/2" SQUARE SOLID SHAFT

FORM DRAWING ONLY, THIS IS NOT TO SCALE !

JOB NUMBER : C121241-DF-X6

CUSTOMER : WAYNE FARMS

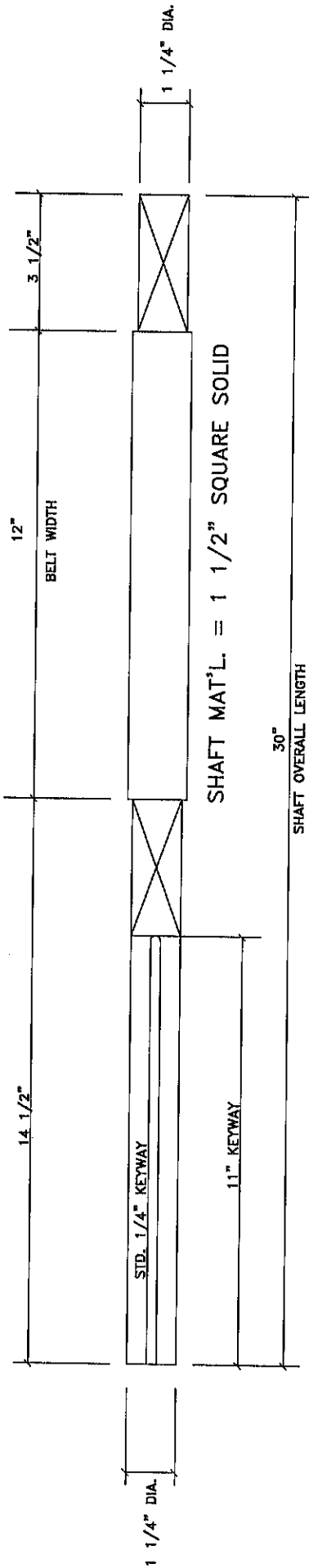
LOCATION : UNION SPRING, AL

DATE : 10/21/2025

MAT'L : T303 SS

DETAILER : KYLE WRIGHT

SHOP CHECKER :



DRIVE SHAFT DETAIL QTY. 1 REQ'D.

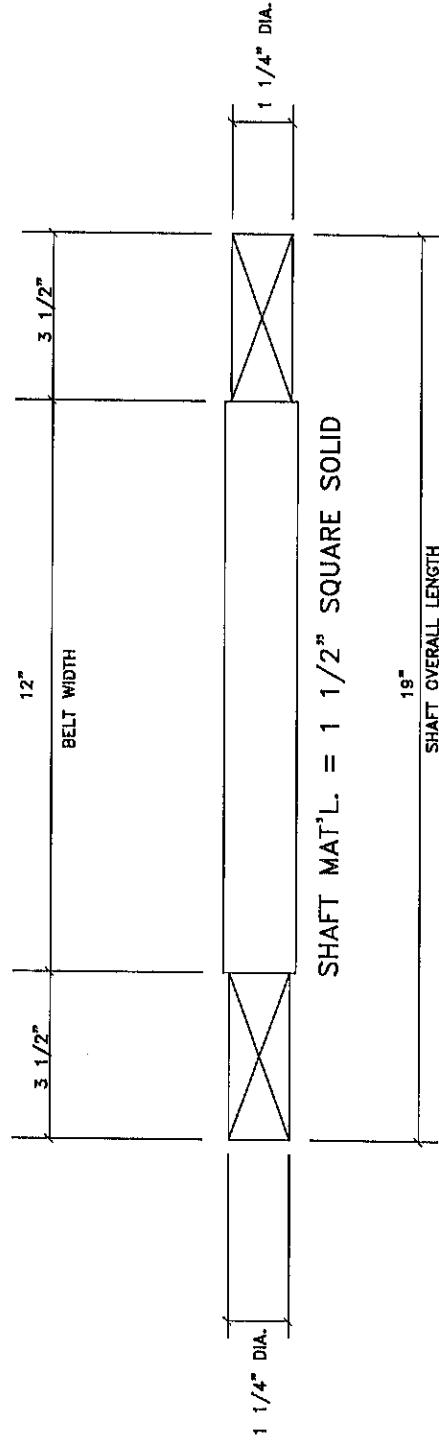
STD. 1 1/2" SQUARE SOLID SHAFT

FORM DRAWING ONLY, THIS IS NOT TO SCALE !

JOB NUMBER : C121241-DF-X6  
CUSTOMER : WAYNE FARMS  
LOCATION : UNION SPRING, AL

DATE : 10/21/2025  
MATT'L : T303 SS

DETAILER : KYLE WRIGHT  
SHOP CHECKER :



IDLE SHAFT DETAIL QTY. 1 REQ'D.



**D&F EQUIPMENT SALES, INC - ALABAMA**  
Work Order Traveller  
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Work Order ID	Part ID	Release	WantDate	Start Date	Finish Date	Qty	Drawing ID/Rev Engineer
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121241-DF-X6/S	DFM500I12	5/21/2025	11/14/2025			1.00	
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Drawing Rev:

D&F INCLINE CONVEYOR 12" WI

DENICE

Order ID:  
Part ID:

Customer:

Ship To:

Shop Resources Type	Seq#	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/Rev
ENGINEERING ENGINEERING	10	1.00	1.00	0.00	0.00		



LASER SHOP LASER SHOP	20	1.00	1.00	0.00	0.00		
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SHOP1 SHOP1	30	1.00	1.00	0.00	0.00		
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Part ID/Sub ID	Piece#	Date Reqd	Unit Of Measur	Qty Reqd	Qty Due	Issue
01.S101 3/16" PLATE SS 48X120	10	5/21/2025	4X10	0.00	0.00	_____
01.S104	20	5/21/2025	5X10	0.00	0.00	_____



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	3/16" PLATE SS 60X120						
	01.S108 1/4" PLATE SS 48X120	30	5/21/2025	4X10		0.00	0.00 _____
	01.S111 1/4" PLATE SS 60X120	40	5/21/2025	5X10		0.00	0.00 _____
	01.S127 12GA SHEET SS 48X120	90	5/21/2025	4X10		0.00	0.00 _____
	01.S129 12GA SHEET SS 60X120	100	5/21/2025	5X10		0.00	0.00 _____
	02.RR206 ROUND ROD 1/2" SS	130	5/21/2025	FT		0.00	0.00 _____
	02.RR208 ROUND ROD 3/4" 304 SS	140	5/21/2025	FT		0.00	0.00 _____
	05.T802 TUBING SS 1"SQ X 16GA	280	5/21/2025	FT		0.00	0.00 _____
	05.T804 TUBING SS 1"SQ X 11GA	290	5/21/2025	FT		0.00	0.00 _____
	30.40706 COUPLING SS 3/8"	330	5/21/2025	EA		0.00	0.00 _____
	S00024 TUBING END CAP - 1" SQ X 12 GA	340	5/21/2025	EA		1.00	1.00 _____
SHOP2 SHOP2	40	1.00	1.00	0.00	0.00		



Part ID/Sub ID	Piece#	Date Req'd	Unit Of Measur	Qty Req'd	Qty Due	Issue
06.S00070 LEG INSERT 1-1/2"X 1-1/2" X 1/2"* 3/4" THDS.	10	5/21/2025	EA	0.00	0.00	_____
06.S0421 SLIDE QUICK CONNECT TAKEUP 4 FT REQ'D	80	5/21/2025	EA	4.00	4.00	_____



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(AMW) 7/16" SQUARE BAR QTY. OF  
(4) REQ'D PER ASSY

06.S0411	90	5/21/2025	EA	0.00	0.00	
CONE LINE BRACKET PIN 3/8* FOR SINGLE & DOUBLE BRACKETS (LOW PROFILE, TO HOLD DOWN PLASTIC BUT BE REMOVABLE) PIN 3/8"DX3/4"L						

SHOP3	50	1.00	1.00	0.00	0.00	
SHOP3						



Part ID/Sub ID	Piece#	Date Req'd	Unit Of Measur	Qty Req'd	Qty Due	Issue
02.SB402	10	5/21/2025	FT	0.00	0.00	
SQUARE BAR 1/4" SS FOR GEARBOXES						
06.S0415	20	5/21/2025	EA	2.00	2.00	
BELT WASH 12" SPLASH SHIELD STD 304						
S00206	30	5/21/2025	EA	0.00	0.00	
GEAR BOX 262 MOUNTING BRACKET*						
S00231	40	5/21/2025	EA	0.00	0.00	
CONVEYOR INCLINE RETURN HOLD DOWN BRKT* HOLD DOWN SHOE FOR INCLINE CONVEYORS ONLY!!!!!! USE (1) HOLD DOWN ON BELTS 12"W OR LESS USE (2) HOLD DOWN ON BELTS 12"W TO 18"W USE (3) HOLD DOWN ON BELTS 18"W OR GREATER (ADD ONE FOR EVERY 6" OF BELT WIDTH)						
S00371-S	50	5/21/2025	EA	0.00	0.00	
LEG ADJUSTER 9"X3/4" ATR W/SS PAD 10GA* SWIVEL TYPE						
S00421A	60	5/21/2025	EA	1.00	1.00	
DRIVE DRIP PAN 30" X 11" (FOR NORD\STOBER GEARBOXES)						
S00400	70	5/21/2025	EA	0.00	0.00	
UHMW JOINT BRACKET 12GA (4) 5/16" HOLES						



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06.S00421HA 80 5/21/2025 EA  
SS DRIP PAN HANGER 1"W FLAT BAR W/ 7/16"H\*  
1"W FLAT BAR WITH 7/16" HOLE  
6.75" OVERAL LENGTH

2.00

2.00

02.BSR212 90 5/21/2025 FT  
BEARING SIZE ROD 1" SS

0.00

0.00

UHMW PARTS 60 1.00 1.00 0.00 0.00  
UHMW PARTS



Part ID/Sub ID	Piece#	Date Reqd	Unit Of Measur	Qty Reqd	Qty Due	Issue
06.P850941225	10	5/21/2025	FT	30.00	30.00	
UHMW WEARSTRIP 1" X 1-1/2"						
06.P8509495901LHD	20	5/21/2025	FT	20.00	20.00	
UHMW WEARSTRIP L-SHAPE 1"X2-1/4" W/ NOT* 3/4" x 3/4" NOTCH						
	30	5/21/2025		30.00	30.00	
UHMW INDENT SEE PRINT						
	40	5/21/2025		2.00	2.00	
UHMW INDENT LWR RAD (1) LH & (1) RH SEE PRINT						
	50	5/21/2025		2.00	2.00	
UHMW INDENT UPR RAD SEE PRINT						
	60	5/21/2025		3.00	3.00	
UHMW CTR CWAY LWR RAD SEE PRINT						
	70	5/21/2025		3.00	3.00	





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UHMW CTR CWAY UPR RAD  
SEE PRINT

			80 5/21/2025			2.00	2.00 _____
	UHMW L-SHAPED RWAY LWR RAD (1) LH & (1) RH SEE PRINT						

			90 5/21/2025			2.00	2.00 _____
	UHMW L-SHAPED RWAY UPR RAD (1) LH & (1) RH SEE PRINT						

SUB-ASSY 1	70	1.00	1.00	0.00	0.00		
SUB-ASSY 1							



SUB-ASSY 2	80	1.00	1.00	0.00	0.00		
SUB-ASSY 2							



FINAL ASSEM	90	1.00	1.00	0.00	0.00		
FINALASSEMB							



Part ID/Sub ID	Piece#	Date Reqd	Unit Of Measur	Qty Reqd	Qty Due	Issue
		10 5/21/2025		40.00	40.00 _____	
BELT - 12"W 800S OHFT AC WHITE W/ WHITE AC RODS FLIGHTS- 3IN STREAMLINE FLIGHTS ON 12" CENTERS, 1.3" IND						

Work Order ID	Part ID	Release	WantDate	Start Date	Finish Date	Qty	Drawing ID/Rev	Engineer
	37.1XI	20	5/21/2025	EA		1.00	1.00	
	1HP XTREME 143TC 1800RPM INV DUTY*							
	STAINLESS STEEL							
	XTREME							
	RPM: 1800							
	FOOT OPTION: FOOTLESS							
	FRAME: 143TC							
	ENCLOSURE: TEFC							
	RATING: INVERTER DUTY							
	ELECTRICAL: 3 PHASE 460V							
	ENCAPSULATED: ENCAPSULATED							
	37.4SJ2	30	5/21/2025	EA		1.00	1.00	
	STERLING SS HEL BEVEL SYMMETRICAL 32:1*							
	STERLING SYMMETRICAL							
	STAINLESS STEEL SMOOTH BODY							
	403 HELICAL BEVEL							
	32:1 31.539:1 (EXACT)							
	140TC							
	W/ TORQUE ARM							
	37.SSK04125U	50	5/21/2025	EA		1.00	1.00	
	SYMMETRICAL BUSHING 1-1/4" FOR SSK04 HE*							
	SSK04-1.250UTBK							
	STAINLESS STEEL							
	1-1/4" SYMMETRICAL BUSHING KIT FOR							
	SIZE SSK04 HELICAL BEVEL							
	31.2808	80	5/21/2025	EA		6.00	6.00	
	SPROCKET 800S 8T 1.5"SB 5.2"PD*							
	PART #S3D8 G5CPE7 NG							
	EZ CLEAN MOLDED SPROCKET							
		90	5/21/2025			0.00	0.00	
	SET COLLARS							
	15.142	100	5/21/2025	EA		1.00	1.00	
	SANITARY 2" SS ROLL TYPE FERRULE							
	31.91121	110	5/21/2025	EA		8.00	8.00	
	RETAINER SNAP RING 1.5" SS*							
	(SH-206SS)							



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Work Order ID	Part ID	Release	WantDate	Start Date	Finish Date	Qty	Drawing ID/Rev Engineer
	06.P40810	120	5/21/2025	EA		2.00	2.00 _____
	BRASS TAKE UP 5/8-11 W/SS NUT						
	95.0141902P	130	5/21/2025	EA		4.00	4.00 _____
	SPRAY NOZZLE 1/4 F8004-LN PLASTIC*						
	ADDITIONAL PARTS REQ'D #S00202 & #06.S0415						
	NATURAL PVDF						
		140	5/21/2025			0.00	0.00 _____
	BEARING ASSEMBLY						
	35.UCF207.20	160	5/21/2025	EA		4.00	4.00 _____
	KML 1-1/4" SS BEARING 4-BOLT FLG						
	10.1010724	200	5/21/2025	EA		16.00	16.00 _____
	HHC/SCREW 7/16-14 X 1-1/2" SS						
	10.10407	210	5/21/2025	EA		16.00	16.00 _____
	FLAT WASHER 7/16" SS						
	NON-TAXABLE						
	10.10507	220	5/21/2025	EA		16.00	16.00 _____
	HEX LOCK NUT 7/16"-14 SS						
	06.207.4-BOLT	440	5/21/2025	EA		3.00	3.00 _____
	SS BEARING COVER FITS 207 HOUSING 1-1/4*						
	STAINLESS STEEL BEARING COVER, 4-BOLT PATTERN FOR FLANGE STYLE BEARING						
	FITS 207 HOUSING FOR 1-1/4", 1-3/8", 1-7/16" AND 1-5/16"						
	(THIS IS A CLOSED COVER.)						
	06.BG1.25-4HOLE	510	5/21/2025	EA		2.00	2.00 _____
	SS BEARING GUARD 1.25" 4-HOLE*						
	STAINLESS STEEL (12 GAUGE)						
	BEARING GUARD						
	FOR 1-1/4" 4-HOLE BRG						
		540	5/21/2025			0.00	0.00 _____
	STABILIZER / TORQUE ARM ASSEMBLY -						
	37.207-UNI	550	5/21/2025	EA		1.00	1.00 _____
	STABILIZER BRACKET UNIVERSAL FITS 207*						
	UNIVERSAL FITS 207 HOUSING						
	FOR 1-1/4" OR 1-7/16" SHAFT						



**D&F EQUIPMENT SALES, INC - ALABAMA**  
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Work Order ID	Part ID	Release	WantDate	Start Date	Finish Date	Qty	Drawing ID/Rev Engineer
	06.207-GBC343R	560	5/21/2025	EA		1.00	1.00 _____
	SS K343 SYMM/TLOCK GEARBOX COVER (RIGHT)*						
	06.207-GBC343R						
	SS K343 SYMMETRICAL / TAPER LOCK GEARBOX COVER (RIGHT)*						
	RIGHT HAND HORIZONTAL MOUNTING ORIENTATION						
	10.10507	600	5/21/2025	EA		1.00	1.00 _____
	HEX LOCK NUT 7/16"-14 SS						
	10.1010750	610	5/21/2025	EA		1.00	1.00 _____
	HHC/SCREW 7/16 X 3" SS						
	10.10407	620	5/21/2025	EA		3.00	3.00 _____
	FLAT WASHER 7/16" SS						
	NON-TAXABLE						
	10.10307	630	5/21/2025	EA		2.00	2.00 _____
	LOCK WASHER 7/16" SS						
	NON-TAXABLE						
		930	5/21/2025			0.00	0.00 _____
	D & F STANDADRD ESTOP -						
	45.800F1YP1	940	5/21/2025	EA		2.00	2.00 _____
	ALLEN BRADLEY E-STOP STATION						
	10.1080808	950	5/21/2025	EA		8.00	8.00 _____
	SOCKET CAP SCREW 8-32 X 1/2" SS*						
	8C50KCS3						
	10.10808N	960	5/21/2025	EA		8.00	8.00 _____
	NYLON LOCK NUT 8-32 SS*						
	8CNNE3						
		1400	5/21/2025			0.00	0.00 _____
	MISCELLANEOUS -						
	10.1060432	1430	5/21/2025	EA		32.00	32.00 _____
	MACH SCREW 1/4"- 20 X 2" SS*						
	PHILLIPS FLAT HEAD #72718						
	10.10504	1510	5/21/2025	EA		32.00	32.00 _____



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Work Order ID	Part ID	Release	WantDate	Start Date	Finish Date	Qty	Drawing ID/Rev Engineer
	HEX NYLON LOCK NUT 1/4"-20 SS NON-TAXABLE						
	10.1010616 HHC/SCREW 3/8-16 X 1" SS FASTENAL P/N 1170105 (NON-TAXABLE)	1560	5/21/2025	EA		8.00	8.00 _____
	10.10306 LOCK WASHER 3/8" SS NON-TAXABLE	1630	5/21/2025	EA		8.00	8.00 _____
	10.1010824 HHC/SCREW 1/2-13 X 1-1/2"SS NON-TAXABLE	1710	5/21/2025	EA		6.00	6.00 _____
	10.10508 HEX LOCK NUT 1/2" -13 SS	1740	5/21/2025	EA		6.00	6.00 _____
	10.10210 HEX NUT 5/8 X 11 SS	1760	5/21/2025	EA		4.00	4.00 _____
	S00425 SPACER 1/4" X 3/4" X 5/16"ID	1790	5/21/2025	EA		32.00	32.00 _____
	06.DRK DRIVE RESTRAINT KIT	1880	5/21/2025	EA		1.00	1.00 _____
	10.10408 FLAT WASHER 1/2" SS NON-TAXABLE	1890	5/21/2025	EA		12.00	12.00 _____
SHIPPING SHIPPING	100	1.00		1.00	0.00	0.00	
							
OS MACHINE	110	1.00		1.00	0.00	0.00	



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Part ID/Sub ID	Piece#	Date Req'd	Unit Of Measur	Qty Req'd	Qty Due	Issue
06.IS1215-1.25 SHAFT 12" IDLE WITH 1-1/4 JOURNAL	10	5/21/2025	EA	1.00	1.00	_____
06.DS1215-1.25 SHAFT 12" DRIVE WITH 1-1/4 JOURNAL	50	5/21/2025	EA	1.00	1.00	_____

REWORK-S	120	1.00	1.00	0.00	0.00
REWORK-S					

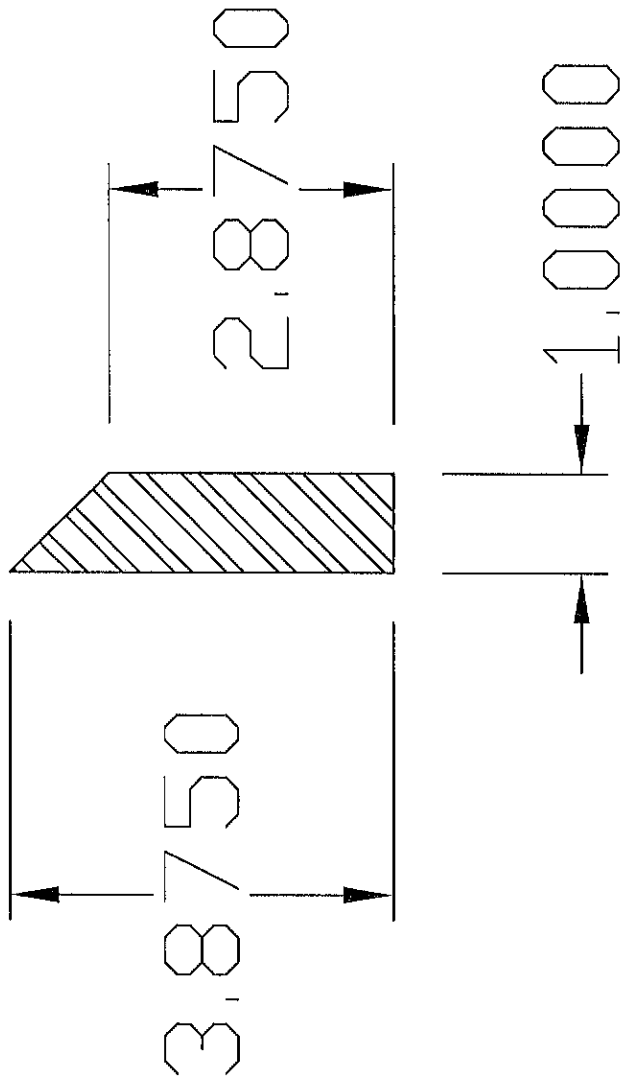


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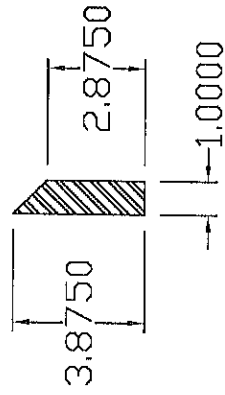
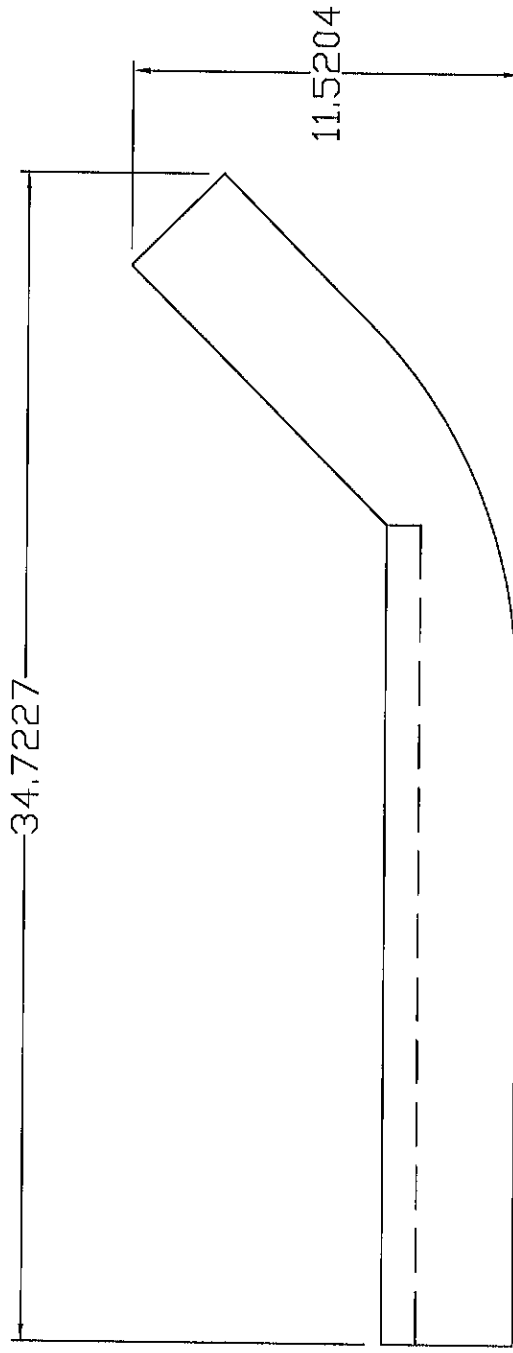


REWORK-P	140	1.00	1.00	0.00	0.00
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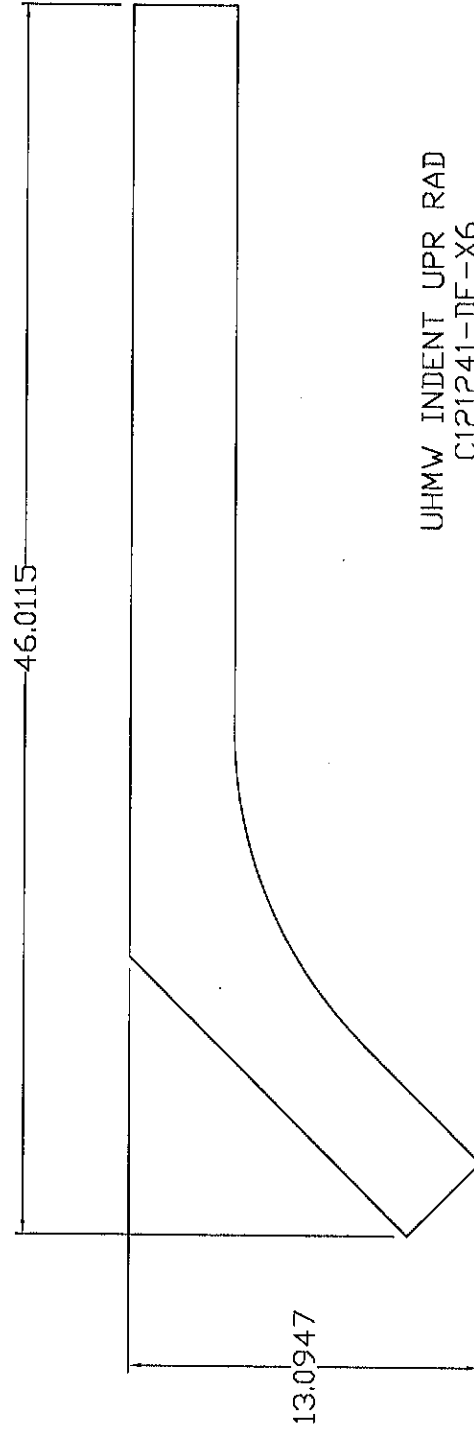


UHMW INDENT  
C121241-DF-X6  
WAYNE FARMS-UNION SPRING, AL  
30 FEET REQUIRED

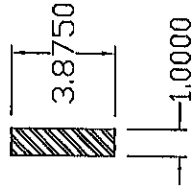


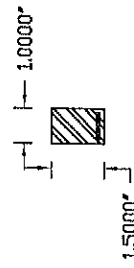
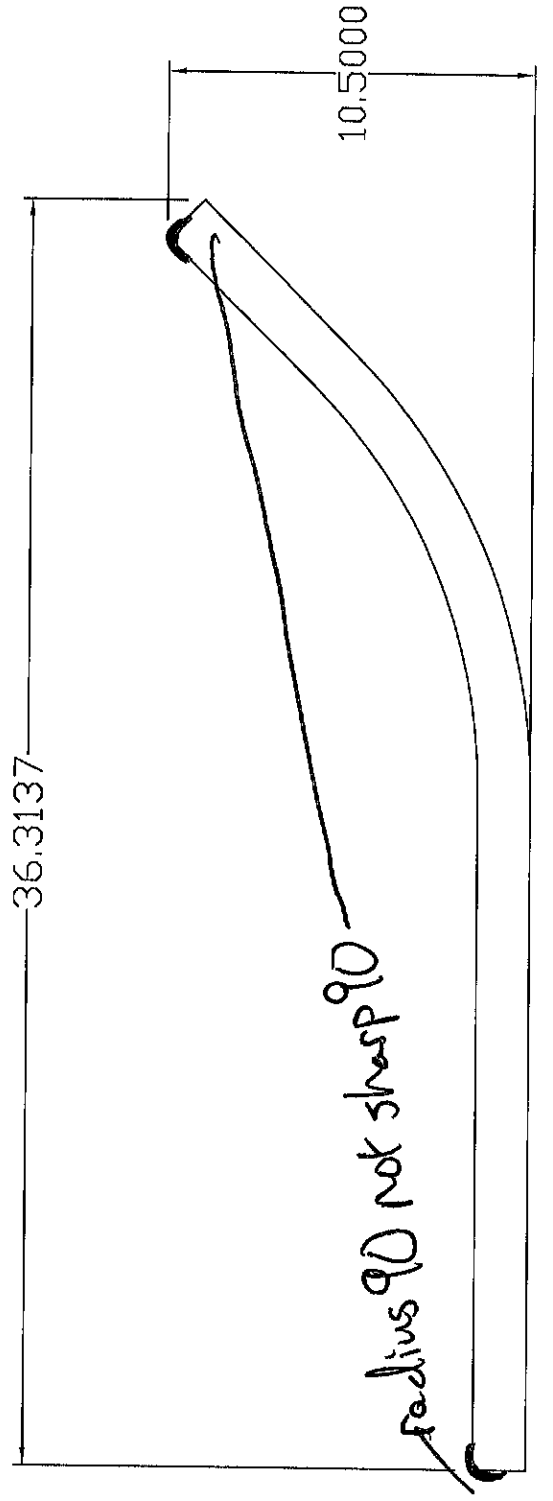
UHMW INDENT LWR RAD  
 C121241-DF-X6  
 WAYNE FARMS-UNION SPRING, AL  
 (2) REQ'D - (1) LH & (1) RH



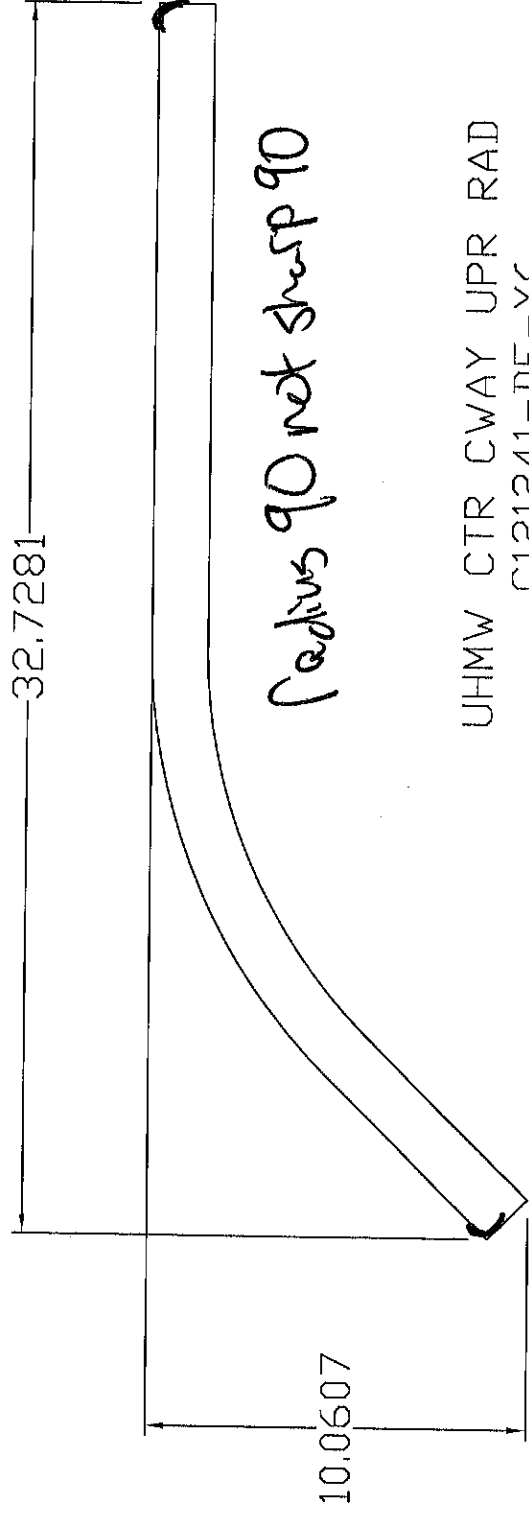


UHMW INDENT UPR RAD  
C121241-DF-X6  
WAYNE FARMS-UNION SPRING, AL  
(2) REQ'D



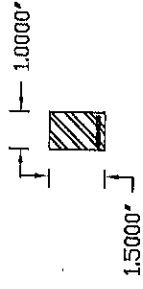


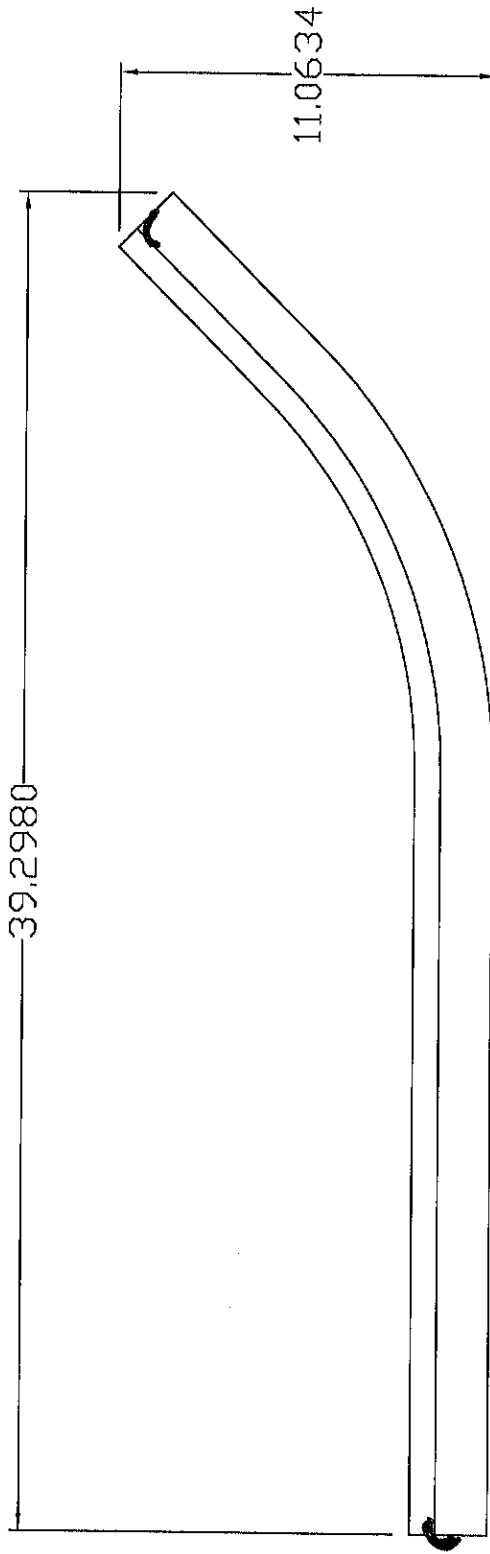
UHMW CTR CWAY LWR RAD  
 C121241-DF-X6  
 WAYNE FARMS-UNION SPRING, AL  
 (3) REQ'D



Radius 90 not sharp 90

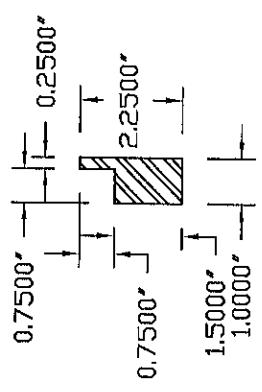
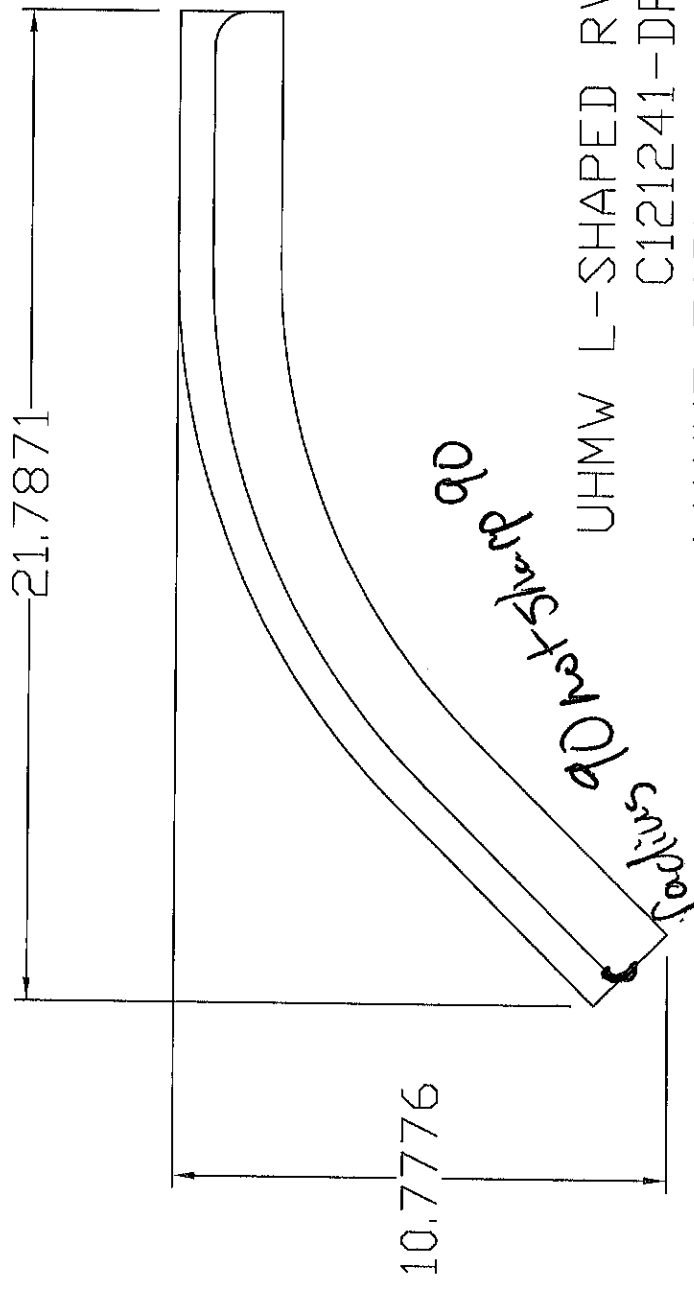
UHMW CTR CWAY UPR RAD  
 C121241-DF-X6  
 WAYNE FARMS-UNION SPRING, AL  
 (3) REQ'D





Radius 90 not sharp 90

UHMW L-SHAPED RWAY LWR RAD  
 C121241-DF-X6  
 WAYNE FARMS-UNION SPRING, AL  
 (2) REQ'D - (1) LH & (1) RH



UHMW L-SHAPED RWAY UPR RAD  
 C121241-DF-X6  
 WAYNE FARMS-UNION SPRING, AL  
 (2) REQ'D - (1) LH & (1) RH

JOB NAME

Wayne Farms

JOB NUMBER

121241-DF-X6

JS

MATERIAL SIZE

1X11GA Tubing

PIECES

LENGTH

COPE/ANGLE

LH + RH

1

1'-2 1/2

SC

(MG)