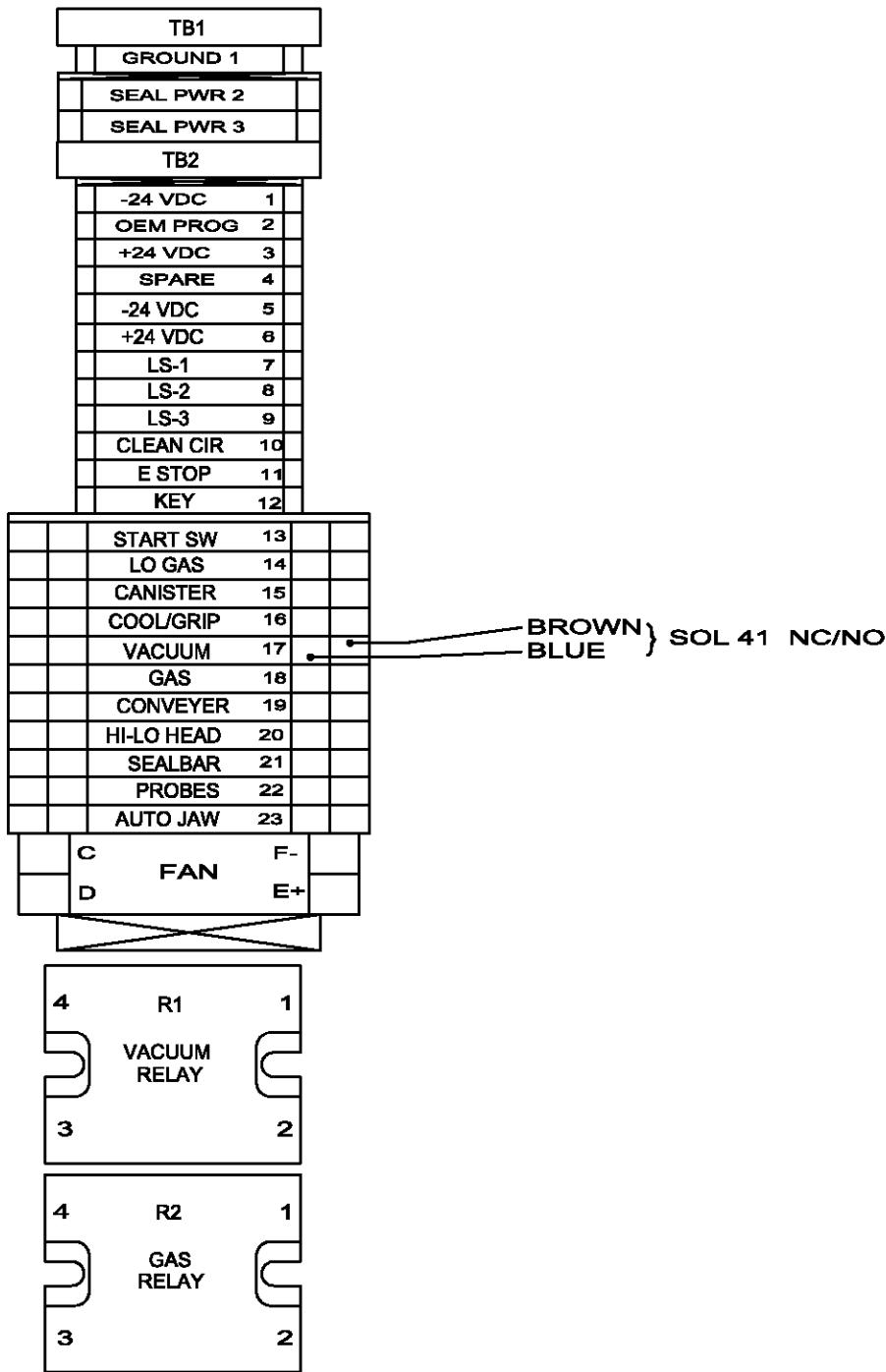


SEVERE SERVICE VACUUM VALVE

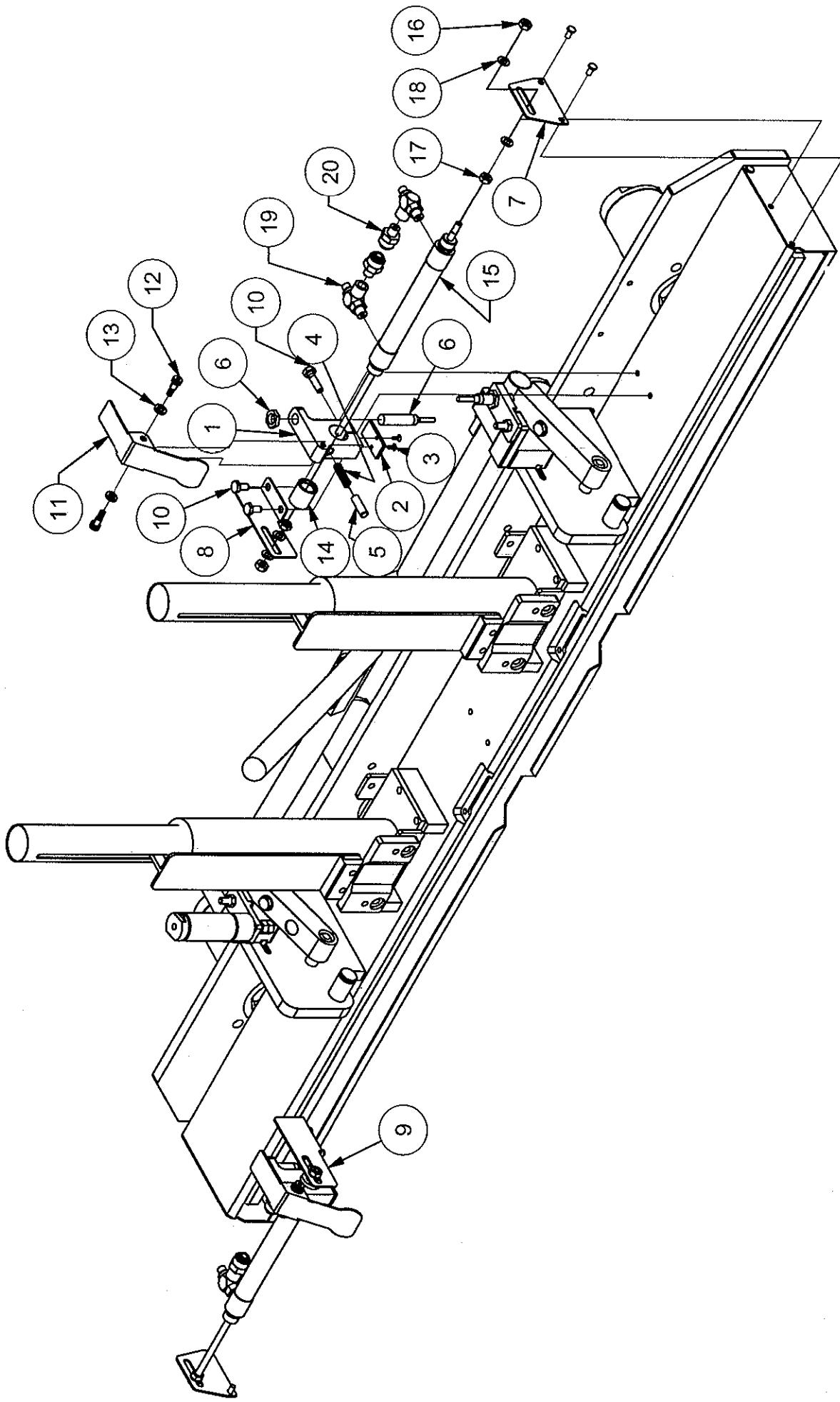
B70



Bag Stretchers

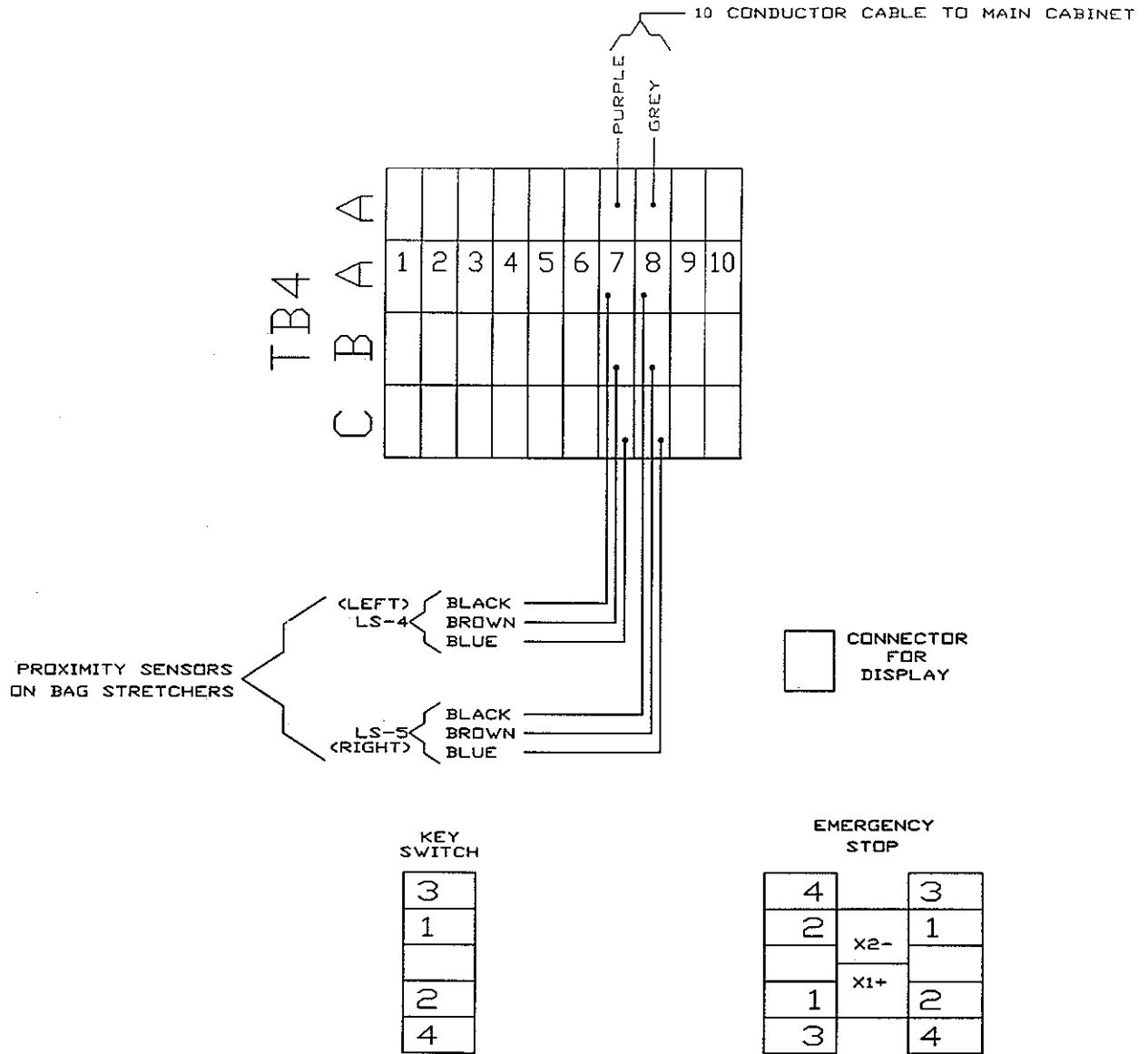
Ref.	M-Tek Part No.:	Description:	Qty.:
1	76126401	Cylinder Support Block	2
2	79102501	Rub Block	2
3	75117801	4-40 UNC x 5/16 Flat Head Socket Screw, S/S	4
4	75117701	Spring .312 O.D., 1.06 Long, S/S	2
5	76127001	Pivot Spring Pin, S/S.....	2
6	71109701	Inductive NPN Proximity Switch 12mm W/Nut	2
7	76126501	End Support.....	2
8	76126601	R.H. Pinch Plate Support.....	1
9	76126901	L.H. Pinch Plate Support	1
10	75109501	1/4-20 UNC x 1/2 Long Hex Head Capscrew.....	4
11	76126701	Bag Stretcher Arm	2
12	75117901	.25 Dia x .31 Long Shoulder Screw, 10-24 UNC x 3/8	4
13	75118001	1/4 Special Flatwasher, .50 O.D., .078 Thick	4
14	76126801	Cylinder Mounting Adapter	4
15	73201201	.75 Bore Bag Stretcher Cylinder	2
16	75103901	1/4-28 UNF Hex Nut	2
17	75118101	1/4-28 UNF Hex Thin Jam Nut	2
18	75110201	1/4 Special Flatwasher .50 O.D., .032 Thick	4
19	73501701	Flow Control Valve 1/8 NPT	4
20	74202701	1/4 O.D. Tube x 1/8 NPT Male Connector.....	4
	110506C1	1/4 Bulkhead Union Plastic.....	4
	96100300	Drawing: Mounting Hole Modification in Pinch Plate	Ref.
	96201200	Drawing: Bulkhead Fitting Hole Modification in Pylon.....	Ref.

BAG STRETCHERS



DISPLAY BOX

BAG STRETCHER ADDITIONAL WIRES



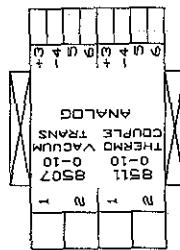
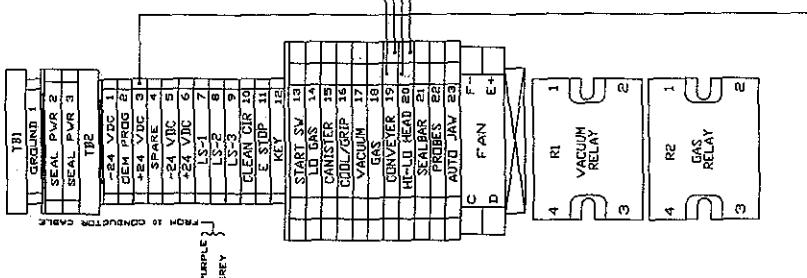
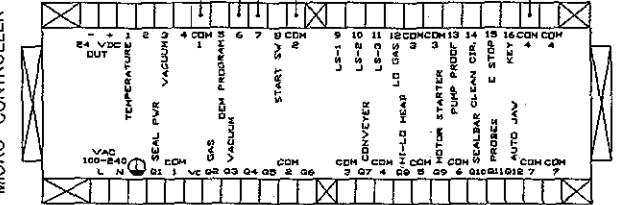
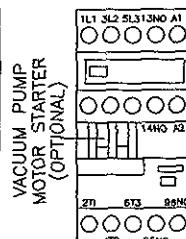
BAG STRETCHER
WIRING CHANGES

NOTES:

- | | | |
|-----|-------|-----------------------------|
| WAS | COM 1 | TO COM
COM 2 |
| NOW | COM 1 | TO COM
COM 2 |
| | | TB2~ |
| | | COM 2 INPUT O
TO IT NOW. |

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TB3							
	TERM. GND 1						
	TERMINAL 2						
	TERMINAL 3						
	TERMINAL 4						
	TERMINAL 5						
	TERMINAL 6						
	TERMINAL 7						
	TRANSFORMER						
F10	24 VAC						
	IMPULSE MOD						
	/MICRO CONT						
F9							
	IMPULSE MOD						
	/MICRO CONT						
F8							
	TRANSFORMER						
F7	PRIMARY						
	TRANSFORMER						
F6	PRIMARY						
	MOTOR						
F5	STARTER						
	MOTOR						
F4	STARTER						
	MOTOR						
F3	STARTER						
	SEAL PWR						
F2							
	SEAL PWR						
F1							



ANALOG-TO-DIGITAL MODULE

REV B
BAG STRETCHER WRING CHANGES 12 JAN 05

REV B