

# EQUIPMENT SPEC SHEET

REVISION:



NAME & LOCATION	WAYNE FARMS UNION SPRINGS, AL			CUSTOMER NUMBER	C121241			
ITEM NUMBER	C-15	ITEM SERIAL NUMBER	C121241-C-15			ITEMS REQ'D	1	
ENGINEER	GARY CAMBRON	SALESMAN	HEATH MORROW			CAD TECH DESIGNER	DUSTIN CAGLE	
EQUIPMENT TYPE	WING GRADING CONVEYOR			CAD TECH DETAILER DUSTIN CAGLE				
<b>1</b> BELT MANUF.	INTRALOX	<b>2</b>	SERIES	800S			<b>3</b> BELT TYPE	OH FT
<b>4</b> BELT LENGTH	27'	<b>5</b>	BELT COLOR	WHITE			<b>6</b> BELT MATERIAL	AC (Acetal)
<b>7</b> FRICTION SPACING	N/A	<b>8</b>	BELT INDENT	N/A			<b>9</b> CENTER NOTCH	N/A
<b>10</b> BELT WIDTH	24"	<b>11</b>	WEARSTRIP	1"X1-1/2" UHMW			<b>12</b> BELT PIN MAT.	AC (Acetal)
<b>13</b> BELT FLIGHTS	NO	<b>14</b>	FLIGHT HEIGHT	N/A			<b>15</b> FLIGHT TYPE	N/A
<b>16</b> FLIGHT CENTERS	N/A	<b>17</b>	FLIGHT INDENT	N/A			<b>18</b> CENTER NOTCH	N/A
<b>19</b> T.O.B. INFEED	42"	<b>20</b>	T.O.B. DISCHARGE	42"				
<b>21</b> IDLE SPROCKET	8 TOOTH	<b>22</b>	PITCH DIAMETER	5.2" PD			<b>23</b> BORE SIZE/TYPE	1-1/2" SQUARE
<b>24</b> DRIVE SPROCKET	8 TOOTH	<b>25</b>	PITCH DIAMETER	5.2" PD			<b>26</b> BORE SIZE/TYPE	1-1/2" ROUND
<b>27</b> SPROCKETS @ DRV	5	<b>28</b>	SPROCKETS @ IDLE	5			<b>29</b> BELT SCRAPE	NO
<b>30</b> BELT WASHER	YES	<b>31</b>	DRIP PAN	YES			<b>32</b> DRIP PAN @ DRIVE	YES
<b>33</b> DRIVE SIDE	RIGHT (VERTICAL)	<b>34</b>	DRIVE TYPE	EXTREME DUTY			<b>35</b> MTR/GB FRAME	143TC/145TC
<b>36</b> MOTOR	STERLING	<b>37</b>	HORSEPOWER	1HP			<b>38</b> FPM	75.6 FPM
<b>39</b> GEARBOX	K343 TAPER	<b>40</b>	RATIO	32:1			<b>41</b> MULTIPLIER	NO
<b>42</b> EQUIP. MAT.	1/4" SS	<b>43</b>	LEGS	2" ANGLE			<b>44</b> TAKE UP	CATENARY SAG

PARTS and or MATERIAL UNIQUE TO THIS ITEM(S) / SPECIAL DESIGN SPECS (Please explain)

SAFETY LABELS AND E-STOPS TO BE LOCATED AS SHOWN.

SAFETY LABELS ARE ETCHED ON 12GA PLATES.

DRIVE RESTRAINT KIT (06.DRK).

(4) STANDARD 20" X 24" CONVEYOR MOUNTED ERGOS.

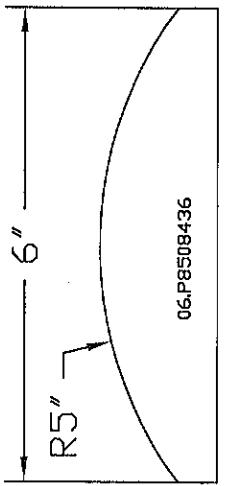
Grey 1" Grating

DRAWING COMPLETION DATE

10/17/2025

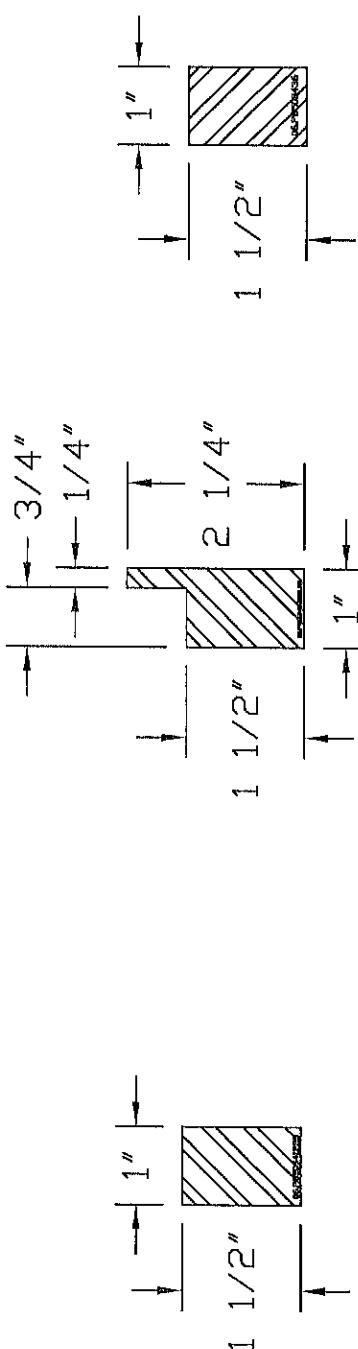
DELIVERY DATE

11/21/2025



06.P850941225  
(50) FT REQ'D

06.P8509495901LHD  
(10) FT REQ'D



06.P8508436  
(3) REQ'D

## STD. 1 1/2" SQUARE SOLID SHAFT

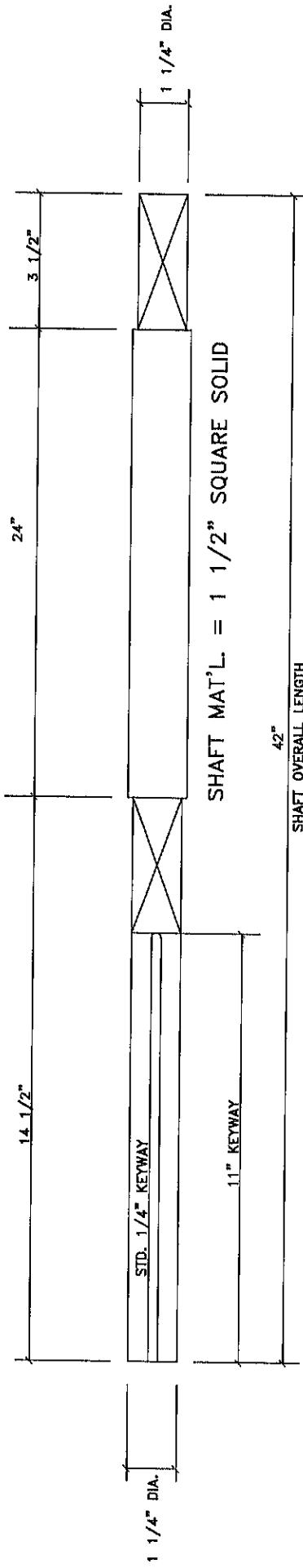
FORM DRAWING ONLY, THIS IS NOT TO SCALE !

JOB NUMBER : C121241-C-15  
 CUSTOMER : WAYNE FARMS  
 LOCATION : UNION SPRINGS, AL

DATE : 10/17/2025  
 MAT'L : T303 SS

DETAILER : DUSTIN CAGLE  
 SHOP CHECKER :

\*\*THIS IS A PART NUMBERED SHAFT\*\*\*



DRIVE SHAFT DETAIL QTY. 1 REQ'D.

## STD. 1 1/2" SQUARE SOLID SHAFT

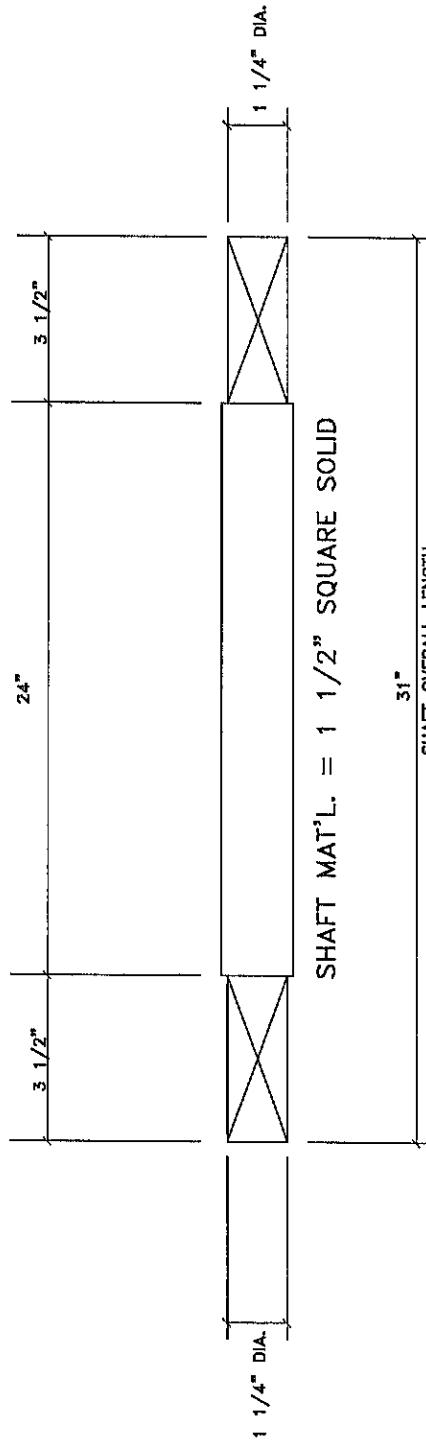
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 CUSTOMER : WAYNE FARMS  
 LOCATION : UNION SPRINGS, AL

DATE : 10/17/2025  
 MAT'L. : T303 SS

DETAILER : DUSTIN CAGLE  
 SHOP CHECKER :

\*\*THIS IS A PART NUMBERED SHAFT\*\*



IDLE SHAFT DETAIL QTY. 1 REQ'D.



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121241-C-15/S DFM500S24 5/21/2025 11/14/2025 1.00



Drawing Rev:

D&F STRAIGHT CONVEYOR 24"

DENICE

Order ID: Customer: Ship To:  
Part ID:

Shop Resources Type	Seq#	End Qty	Start Qty	Setup Hrs	Run Hrs	Start Date	Finish Date	Drawing ID/Rev
ENGINEERING	10	1.00	1.00	0.00	0.00			
ENGINEERING								



LASER SHOP 20 1.00 1.00 0.00 0.00  
LASER SHOP



SHOP1 30 1.00 1.00 0.00 0.00  
SHOP1



Part ID/Sub ID	Piece#	Date Reqd	Unit Of Measur	Qty Reqd	Qty Due	Issue
01.S101 3/16" PLATE SS 48X120	10	5/21/2025	4X10	0.00	0.00	_____
01.S104	20	5/21/2025	5X10	0.00	0.00	_____



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3/16" PLATE SS 60X120							
	01.S108 1/4" PLATE SS 48X120	30	5/21/2025	4X10		0.00	0.00 _____
	01.S111 1/4" PLATE SS 60X120	40	5/21/2025	5X10		0.00	0.00 _____
	01.S117 10GA SHEET SS 48X120	50	5/21/2025	4X10		0.00	0.00 _____
	01.S119 10GA SHEET SS 60X120	60	5/21/2025	5X10		0.00	0.00 _____
	01.S122 11GA SHEET SS 48X120	70	5/21/2025	4X10		0.00	0.00 _____
	01.S124 11GA SHEET SS 60X120	80	5/21/2025	5X10		0.00	0.00 _____
	01.S127 12GA SHEET SS 48X120	90	5/21/2025	4X10		0.00	0.00 _____
	01.S129 12GA SHEET SS 60X120	100	5/21/2025	5X10		0.00	0.00 _____
	01.S132 14GA SHEET SS 48X120	110	5/21/2025	4X10		0.00	0.00 _____
	01.S134 14GA SHEET SS 60X120	120	5/21/2025	5X10		0.00	0.00 _____
	02.RR206 ROUND ROD 1/2" SS	130	5/21/2025	FT		0.00	0.00 _____
	02.RR208 ROUND ROD 3/4" 304 SS	140	5/21/2025	FT		0.00	0.00 _____
	03.A612 ANGLE IRON 2" X 2" X 1/4" SS	200	5/21/2025	FT		0.00	0.00 _____
	05.T804 TUBING SS 1"SQ X 11GA	290	5/21/2025	FT		0.00	0.00 _____
	30.40706 COUPLING SS 3/8"	330	5/21/2025	EA		1.00	1.00 _____



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S00024	340	5/21/2025	EA			1.00	1.00 _____
TUBING END CAP - 1" SQ X 12 GA							

SHOP2	40	1.00	1.00	0.00	0.00		
SHOP2							



Part ID/Sub ID	Piece#	Date Reqd	Unit Of Measur	Qty Reqd	Qty Due	Issue
06.S00070	10	5/21/2025	EA	6.00	6.00	_____
LEG INSERT 1-1/2"X 1-1/2" X 1/2"** 3/4" THDS.						

SHOP3	50	1.00	1.00	0.00	0.00		
SHOP3							



Part ID/Sub ID	Piece#	Date Reqd	Unit Of Measur	Qty Reqd	Qty Due	Issue
02.SB402	10	5/21/2025	FT	0.00	0.00	_____
SQUARE BAR 1/4" SS FOR GEARBOXES						
06.S0415	20	5/21/2025	EA	2.00	2.00	_____
BELT WASH 12" SPLASH SHIELD STD 304						
S00371-S	50	5/21/2025	EA	6.00	6.00	_____
LEG ADJUSTER 9"X3/4" ATR W/SS PAD 10GA* SWIVEL TYPE						
S00421H	60	5/21/2025	EA	1.00	1.00	_____
DRIVE DRIP PAN (HYDRAULIC) 16" X 8" INSIDE DIM						
06.S00421HA	80	5/21/2025	EA	2.00	2.00	_____
SS DRIP PAN HANGER 1"W FLAT BAR W/ 7/16"H* 1"W FLAT BAR WITH 7/16" HOLE 6.75" OVERAL LENGTH						

UHMW PARTS	60	1.00	1.00	0.00	0.00		
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UHMW PARTS



Part ID/Sub ID	Piece#	Date Reqd	Unit Of Measur	Qty Reqd	Qty Due	Issue
06.P850941225 UHMW WEARSTRIP 1" X 1-1/2"	10	5/21/2025	FT	50.00	50.00	_____
06.P8509495901LHD UHMW WEARSTRIP L-SHAPE 1"X2-1/4" W/ NOT* 3/4" x 3/4" NOTCH	20	5/21/2025	FT	10.00	10.00	_____
06.P8508436 UHMW SHOE RETURN 6" X 1-1/2" X 1"	30	5/21/2025	EA	3.00	3.00	_____
	40	5/21/2025		20.00	20.00	_____
UHMW CENTER DIVIDER, SEE DWG						

SUB-ASSY 1	70	1.00	1.00	0.00	0.00
SUB-ASSY 1					



SUB-ASSY 2	80	1.00	1.00	0.00	0.00
SUB-ASSY 2					



FINAL ASSEM	90	1.00	1.00	0.00	0.00
FINALASSEMB					







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	31.91121	110	5/21/2025	EA		12.00	12.00 _____
	RETAINER SNAP RING 1.5" SS*						
	(SH-206SS)						
	95.0141902P	130	5/21/2025	EA		8.00	8.00 _____
	SPRAY NOZZLE 1/4 F8004-LN PLASTIC*						
	ADDITIONAL PARTS REQ'D #S00202 & #06.S0415						
	NATURAL PVDF						
		140	5/21/2025			0.00	0.00 _____
	BEARING ASSEMBLY						
	35.UCF207.20	160	5/21/2025	EA		4.00	4.00 _____
	KML 1-1/4" SS BEARING 4-BOLT FLG						
	10.1010724	200	5/21/2025	EA		16.00	16.00 _____
	HHC/SCREW 7/16-14 X 1-1/2" SS						
	10.10407	210	5/21/2025	EA		16.00	16.00 _____
	FLAT WASHER 7/16" SS						
	NON-TAXABLE						
	10.10507	220	5/21/2025	EA		16.00	16.00 _____
	HEX LOCK NUT 7/16"-14 SS						
	06.207.4-BOLT	440	5/21/2025	EA		3.00	3.00 _____
	SS BEARING COVER FITS 207 HOUSING 1-1/4"						
	STAINLESS STEEL BEARING COVER, 4-BOLT PATTERN FOR FLANGE STYLE BEARING						
	FITS 207 HOUSING FOR 1-1/4", 1-3/8", 1-7/16" AND 1-5/16"						
	(THIS IS A CLOSED COVER.)						
	06.BG1.25-4HOLE	510	5/21/2025	EA		4.00	4.00 _____
	SS BEARING GUARD 1.25" 4-HOLE*						
	STAINLESS STEEL (12 GAUGE)						
	BEARING GUARD						
	FOR 1-1/4" 4-HOLE BRG						
		540	5/21/2025			0.00	0.00 _____
	STABILIZER / TORQUE ARM ASSEMBLY -						
	37.207-UNI	550	5/21/2025	EA		1.00	1.00 _____
	STABILIZER BRACKET UNIVERSAL FITS 207*						



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UNIVERSAL FITS 207 HOUSING FOR 1-1/4" OR 1-7/16" SHAFT							
	06.207-GBC343RV	560	5/21/2025	EA		1.00	1.00 _____
	SS K343 SYMM/TLOCK GEARBOX COVER (RIGHT)*						
	06.207-GBC343RV						
	SS K343 SYMMETRICAL / TAPER LOCK GEARBOX COVER (RIGHT)*						
	RIGHT HAND VERTICAL MOUNTING ORIENTATION						
	10.10507	600	5/21/2025	EA		1.00	1.00 _____
	HEX LOCK NUT 7/16"-14 SS						
	10.1010750	610	5/21/2025	EA		1.00	1.00 _____
	HHC/SCREW 7/16 X 3" SS						
	10.10407	620	5/21/2025	EA		3.00	3.00 _____
	FLAT WASHER 7/16" SS						
	NON-TAXABLE						
	10.10307	630	5/21/2025	EA		2.00	2.00 _____
	LOCK WASHER 7/16" SS						
	NON-TAXABLE						
		930	5/21/2025			0.00	0.00 _____
	D & F STANDADRD ESTOP -						
	45.800F1YP1	940	5/21/2025	EA		2.00	2.00 _____
	ALLEN BRADLEY E-STOP STATION						
	10.1080808	950	5/21/2025	EA		8.00	8.00 _____
	SOCKET CAP SCREW 8-32 X 1/2" SS*						
	8C50KCS3						
	10.10808N	960	5/21/2025	EA		8.00	8.00 _____
	NYLON LOCK NUT 8-32 SS*						
	8CNNE3						
		1400	5/21/2025			0.00	0.00 _____
	MISCELLANEOUS -						
	10.1011013	1410	5/21/2025	EA		6.00	6.00 _____
	HH LAG SCREW SS 1/4 X 1"						



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NON TAXABLE							
	10.1010416	1480	5/21/2025	EA		8.00	8.00 _____
	HHC/SCREW 1/4-20 X 1" SS						
	10.10504	1510	5/21/2025	EA		8.00	8.00 _____
	HEX NYLON LOCK NUT 1/4"-20 SS						
	NON-TAXABLE						
	10.1010616	1560	5/21/2025	EA		8.00	8.00 _____
	HHC/SCREW 3/8-16 X 1" SS						
	FASTENAL P/N 1170105						
	(NON-TAXABLE)						
	10.10506	1620	5/21/2025	EA		5.00	5.00 _____
	HEX NYLON LOCK NUT 3/8"-16 SS						
	10.10306	1630	5/21/2025	EA		13.00	13.00 _____
	LOCK WASHER 3/8" SS						
	NON-TAXABLE						
	10.10206	1640	5/21/2025	EA		5.00	5.00 _____
	HEX NUT 3/8-16 SS						
	NON TAXABLE						
	10.10508	1740	5/21/2025	EA		4.00	4.00 _____
	HEX LOCK NUT 1/2" -13 SS						
	10.313	1810	5/21/2025	EA		13.00	13.00 _____
	PHILLIPS FLAT HD/SMS #10 X 1" SS						
	NON-TAXABLE						
	54.09212.5	1890	5/21/2025	4X12		1.00	1.00 _____
	GRATING GREY SQ MOLD 1**						
	(4'X 12')						
	54.011681	1900	5/21/2025	EA		8.00	8.00 _____
	GRATING CLIP SFM						
	BAR						
SHIPPING	100	1.00	1.00	0.00	0.00		
SHIPPING							





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OS  
MACHINE 110 1.00 1.00 0.00 0.00



Part ID/Sub ID	Piece#	Date Reqd	Unit Of Measur	Qty Reqd	Qty Due	Issue
06.DS2415-1.25 SHAFT 24" DRIVE WITH 1-1/4 JOURNAL	20	5/21/2025	EA	1.00	1.00	_____
06.IS2415-1.25 SHAFT 24" IDLE WITH 1-1/4 JOURNAL	60	5/21/2025	EA	1.00	1.00	_____

REWORK-S  
REWORK-S 120 1.00 1.00 0.00 0.00



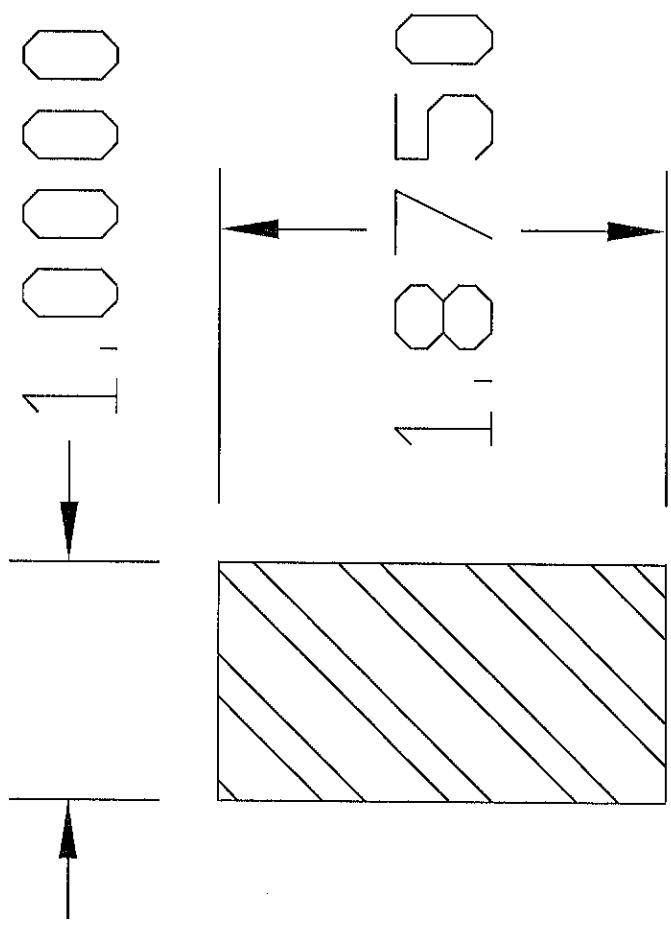
REWORK-E 130 1.00 1.00 0.00 0.00



REWORK-P 140 1.00 1.00 0.00 0.00



WAYEN FARMS - UNION SPRINGS, AL  
C121241-C-15  
UHMW CENTER DIVIDER  
(20) FT REQ'D



JAN

JOB NAME

JOB NUMBER

Wayne Union Spring Al

121241-C-15

MATERIAL SIZE

 $2 \times \frac{1}{4}$ " Angle

PIECES	LENGTH	COPE/ANGLE	
4	2-10"	45° Oe	LH + RH
8	2-8 5/16"	SC	2L - 2R
2	3 1/16"	SC	
2	2-6 7/16"	45° Oe	
4	4-3 1/2"	SC	1L - 1R
4	3-5 3/4"	Cope Oe	2L - 2R
8	2-0"	1 1/4" x 1/4" Angle SC	
4	2-0"	1" x 1/4" FB SC	
4	2-1 7/8"	1/2 RR SC Thread Oe 1"	M.G.
1	2-2 3/4"	1" X 11 G.A. Tubing SC	M.G.
54	3 1/16"	3/8 ATR SC	