

EQUIPMENT SPEC SHEET

Jim BG
D&F
EQUIPMENT
SALES, INC.
RK

NAME & LOCATION	WAYNE FARMS UNION SPRING, AL		CUSTOMER NUMBER	C121241	
ITEM NUMBER	C-60	ITEM SERIAL NUMBER	C121241-C-60		ITEMS REQ'D
ENGINEER	GARY CAMBRON	SALESMAN	HEATH MORROW		CAD TECH DESIGNER
EQUIPMENT TYPE	OH BONELESS BREAST MEAT TRANSFER CONV			CAD TECH DETAILER	KYLE WRIGHT
1 BELT MANUF.	INTRALOX	2	SERIES	800S	3 BELT TYPE
4 BELT LENGTH	23'	5	BELT COLOR	WHITE	6 BELT MATERIAL
7 FRICTION SPACING	N/A	8	BELT INDENT	N/A	9 CENTER NOTCH
10 BELT WIDTH	12"	11	WEARSTRIP	1"X1-1/2" UHMW	12 BELT PIN MAT.
13 BELT FLIGHTS	NO	14	FLIGHT HEIGHT	N/A	15 FLIGHT TYPE
16 FLIGHT CENTERS	N/A	17	FLIGHT INDENT	N/A	18 CENTER NOTCH
19 T.O.B. INFEED		20	T.O.B. DISCHARGE		
21 IDLE SPROCKET	8 TOOTH	22	PITCH DIAMETER	5.2" PD	23 BORE SIZE/TYPE
24 DRIVE SPROCKET	8 TOOTH	25	PITCH DIAMETER	5.2" PD	26 BORE SIZE/TYPE
27 SPROCKETS @ DRV	3	28	SPROCKETS @ IDLE	3	29 BELT SCRAPE
30 BELT WASHER	YES	31	DRIP PAN	YES	32 DRIP PAN @ DRIVE
33 DRIVE SIDE	RIGHT	34	DRIVE TYPE	EXTREME DUTY	35 MTR/GB FRAME
36 MOTOR	STERLING	37	HORSEPOWER	1 HP	38 FPM
39 GEARBOX	K343 TAPER	40	RATIO	32:1	41 MULTIPLIER
42 EQUIP. MAT.	1/4" SS	43	LEGS	CEILING HUNG	44 TAKE UP

PARTS and or MATERIAL UNIQUE TO THIS ITEM(S) / SPECIAL DESIGN SPECS (Please explain)

SAFETY LABELS AND E-STOPS TO BE LOCATED AS SHOWN.

THIS ITEM GETS A DRIVE RESTRAINT KIT

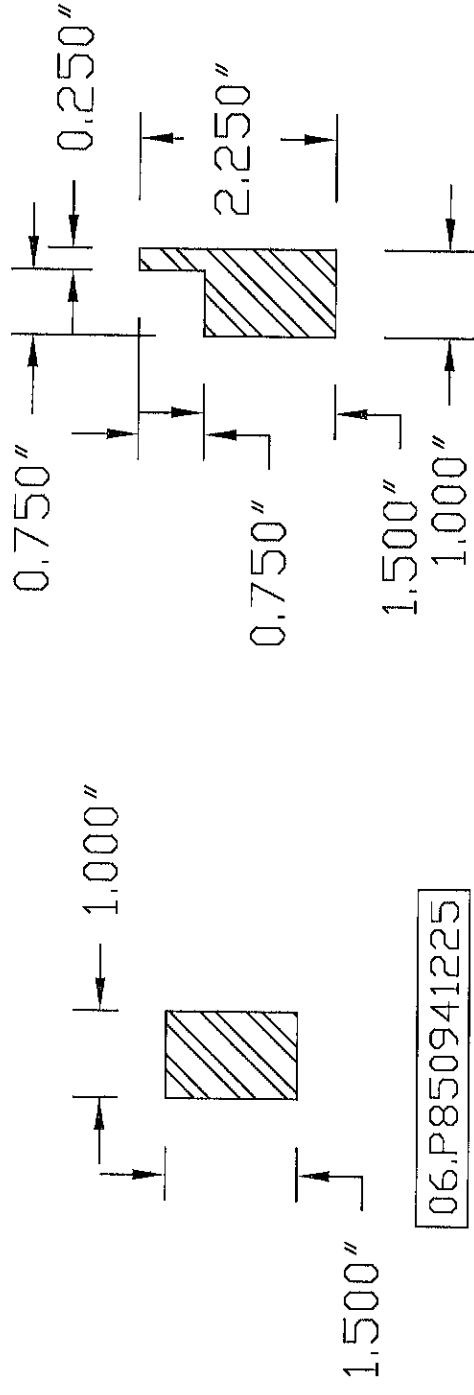
USES ETCHED SAFETY LABELS.

DRAWING COMPLETION DATE

10/20/2025

DELIVERY DATE

11/21/2025

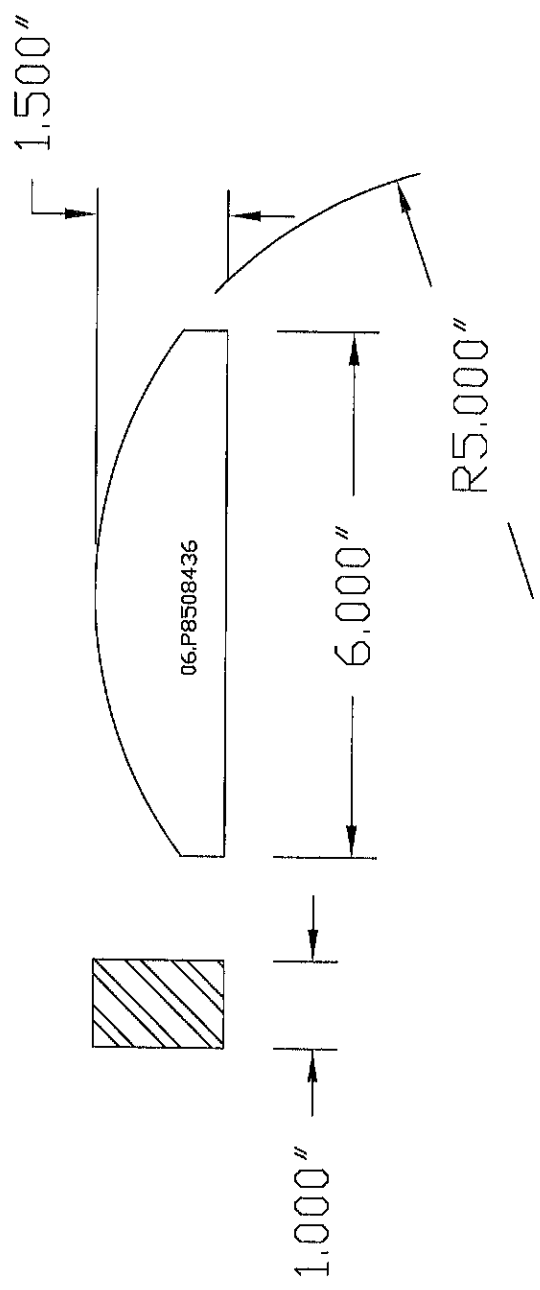


06.P850941225

06.P8509495901LHD

UHMW CTR CWAY
 30 FEET REQUIRED
 WAYNE FARMS-UNION SPRING, AL
 C121241-C-60

UHMW L-SHAPED RWAY
 10 FEET REQUIRED
 WAYNE FARMS-UNION SPRING, AL
 C121241-C-60



06.P8508436

06.P8508436

UHMW SHOE
 (2) REQ'D
 WAYNE FARMS-UNION SPRING, AL
 C121241-C-60

FORM DRAWING ONLY, THIS IS NOT TO SCALE !

JOB NUMBER : C121241-C-50

DATE : 10/20/2025

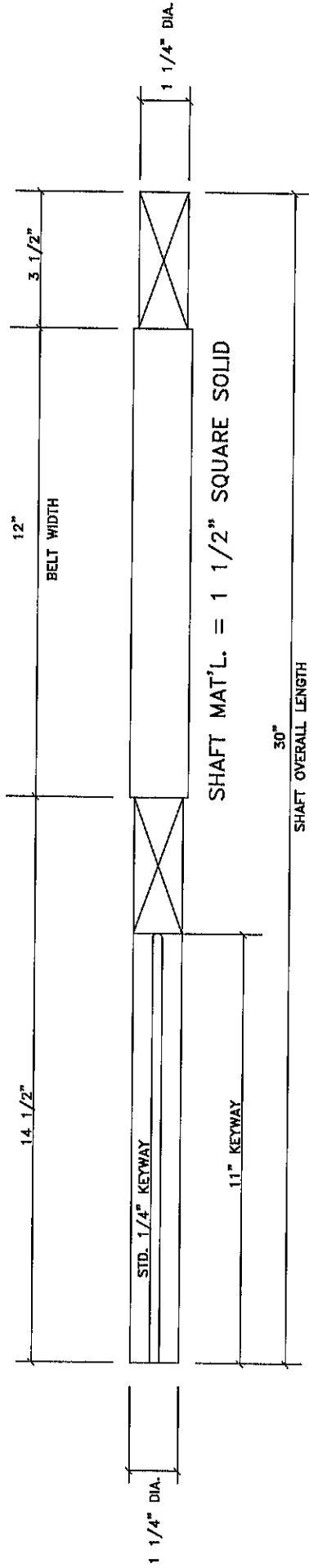
DETAILER : KYLE WRIGHT

CUSTOMER : WAYNE FARMS

MAT'L : T303 SS

SHOP CHECKER :

LOCATION : UNION SPRING, AL



DRIVE SHAFT DETAIL QTY. 1 REQ'D.

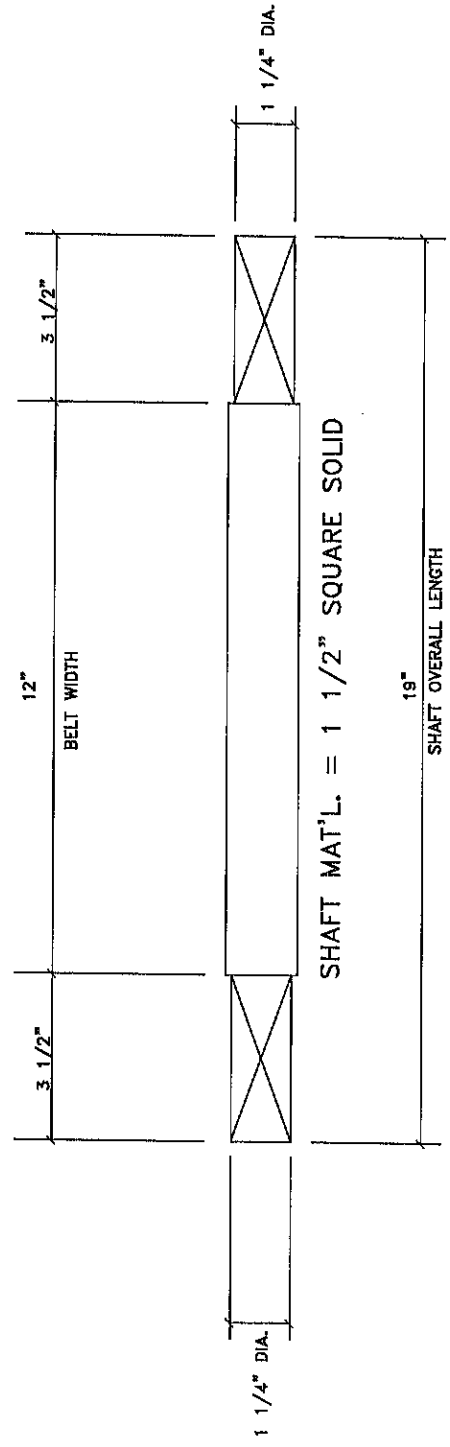
STD. 1 1/2" SQUARE SOLID SHAFT

FORM DRAWING ONLY, THIS IS NOT TO SCALE !

JOB NUMBER : C121241-C-60
CUSTOMER : WAYNE FARMS
LOCATION : UNION SPRING, AL

DATE : 10/20/2025
MAT'L : T503 SS

DETAILER : KYLE WRIGHT
SHOP CHECKER :



IDLE SHAFT DETAIL QTY. 1 REQ'D.

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121241-C-60/S DFM500S12 5/21/2025 11/14/2025



Drawing Rev:

D&F STRAIGHT CONVEYOR 12"

DENICE

Order ID:

Customer:

Ship To:

Part ID:

Shop Resources Type	Seq#	End Qty	Start Qty	Setup Hrs	Run Hrs	Start Date	Finish Date	Drawing ID/Rev
ENGINEERING	10	1.00	1.00	0.00	0.00			
ENGINEERING								



LASER SHOP	20	1.00	1.00	0.00	0.00
LASER SHOP					



SHOP1	30	1.00	1.00	0.00	0.00
SHOP1					



Part ID/Sub ID	Piece#	Date Req'd	Unit Of Measur	Qty Req'd	Qty Due	Issue
01.S101 3/16" PLATE SS 48X120	10	5/21/2025	4X10	0.00	0.00	
01.S104	20	5/21/2025	5X10	0.00	0.00	



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	3/16" PLATE SS 60X120						
	01.S108 1/4" PLATE SS 48X120	30	5/21/2025	4X10		0.00	0.00 _____
	01.S111 1/4" PLATE SS 60X120	40	5/21/2025	5X10		0.00	0.00 _____
	01.S127 12GA SHEET SS 48X120	50	5/21/2025	4X10		0.00	0.00 _____
	01.S129 12GA SHEET SS 60X120	60	5/21/2025	5X10		0.00	0.00 _____
	02.RR206 ROUND ROD 1/2" SS	70	5/21/2025	FT		0.00	0.00 _____
	02.RR208 ROUND ROD 3/4" 304 SS	80	5/21/2025	FT		0.00	0.00 _____
	05.T802 TUBING SS 1"SQ X 16GA	90	5/21/2025	FT		0.00	0.00 _____
	05.T804 TUBING SS 1"SQ X 11GA	100	5/21/2025	FT		0.00	0.00 _____
	30.40706 COUPLING SS 3/8"	110	5/21/2025	EA		0.00	0.00 _____
	S00024 TUBING END CAP - 1" SQ X 12 GA	120	5/21/2025	EA		1.00	1.00 _____
SHOP2 SHOP2	40	1.00	1.00	0.00	0.00		



Part ID/Sub ID	Piece#	Date Req'd	Unit Of Measur	Qty Req'd	Qty Due	Issue
06.S00070 LEG INSERT 1-1/2"X 1-1/2" X 1/2"* 3/4" THDS.	10	5/21/2025	EA	0.00	0.00	_____
06.S0421 SLIDE QUICK CONNECT TAKEUP 4 FT REQ'D	20	5/21/2025	EA	0.00	0.00	_____



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(AMW) 7/16" SQUARE BAR QTY. OF
(4) REQ'D PER ASSY

06.S0411	30	5/21/2025	EA	0.00	0.00	
CONE LINE BRACKET PIN 3/8*						
FOR SINGLE & DOUBLE BRACKETS (LOW PROFILE, TO HOLD DOWN PLASTIC BUT BE						
REMOVABLE)						
PIN 3/8"DX3/4"L						

SHOP3	50	1.00	1.00	0.00	0.00	
SHOP3						



Part ID/Sub ID	Piece#	Date Req'd	Unit Of Measur	Qty Req'd	Qty Due	Issue
02.SB402	10	5/21/2025	FT	0.00	0.00	
SQUARE BAR 1/4" SS						
FOR GEARBOXES						
06.S0415	20	5/21/2025	EA	2.00	2.00	
BELT WASH 12" SPLASH SHIELD STD 304						
S00206	30	5/21/2025	EA	0.00	0.00	
GEAR BOX 262 MOUNTING BRACKET*						
S00371-S	40	5/21/2025	EA	0.00	0.00	
LEG ADJUSTER 9"X3/4" ATR W/SS PAD 10GA*						
SWIVEL TYPE						
S00421A	50	5/21/2025	EA	1.00	1.00	
DRIVE DRIP PAN 30" X 11"						
(FOR NORDSTOBER GEARBOXES)						
S00400	60	5/21/2025	EA	0.00	0.00	
UHMW JOINT BRACKET 12GA (4) 5/16" HOLES						
06.S00421HA	70	5/21/2025	EA	2.00	2.00	
SS DRIP PAN HANGER 1"W FLAT BAR W/ 7/16"H*						
1"W FLAT BAR WITH 7/16" HOLE						
6.75" OVERAL LENGTH						

UHMW PARTS	60	1.00	1.00	0.00	0.00	
UHMW PARTS						



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Part ID/Sub ID	Piece#	Date Reqd	Unit Of Measur	Qty Reqd	Qty Due	Issue
06.P850941225 UHMW WEARSTRIP 1" X 1-1/2"	10	5/21/2025	FT	30.00	30.00	_____
06.P8509495901LHD UHMW WEARSTRIP L-SHAPE 1"X2-1/4" W/ NOT* 3/4" x 3/4" NOTCH	20	5/21/2025	FT	10.00	10.00	_____
06.P8508436 UHMW SHOE RETURN 6" X 1-1/2" X 1"	30	5/21/2025	EA	2.00	2.00	_____

SUB-ASSY 1	70	1.00	1.00	0.00	0.00	
SUB-ASSY 1						



SUB-ASSY 2	80	1.00	1.00	0.00	0.00	
SUB-ASSY 2						



FINAL ASSEM	90	1.00	1.00	0.00	0.00	
FINALASSEMB						



Part ID/Sub ID	Piece#	Date Reqd	Unit Of Measur	Qty Reqd	Qty Due	Issue
BELT - 12"W 800S OHFT AC WHITE W/ WHITE AC RODS	10	5/21/2025		23.00	23.00	_____



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	37.1XI	20	5/21/2025	EA		1.00	1.00 _____
	1HP XTREME 143TC 1800RPM INV DUTY* STAINLESS STEEL XTREME RPM: 1800 FOOT OPTION: FOOTLESS FRAME: 143TC ENCLOSURE: TEFC RATING: INVERTER DUTY ELECTRICAL: 3 PHASE 460V ENCAPSULATED: ENCAPSULATED						
	37.4SJ2	30	5/21/2025	EA		1.00	1.00 _____
	STERLING SS HEL BEVEL SYMMETRICAL 32:1* STERLING SYMMETRICAL STAINLESS STEEL SMOOTH BODY 403 HELICAL BEVEL 32:1 31.539:1 (EXACT) 140TC W/ TORQUE ARM						
	37.SSK04125U	40	5/21/2025	EA		1.00	1.00 _____
	SYMMETRICAL BUSHING 1-1/4" FOR SSK04 HE* SSK04-1.250UTBK STAINLESS STEEL 1-1/4" SYMMETRICAL BUSHING KIT FOR SIZE SSK04 HELICAL BEVEL						
	31.2808	50	5/21/2025	EA		6.00	6.00 _____
	SPROCKET 800S 8T 1.5"SB 5.2"PD* PART #S3D8 G5CPE7 NG EZ CLEAN MOLDED SPROCKET						
	SET COLLARS	60	5/21/2025			0.00	0.00 _____
	15.142	70	5/21/2025	EA		1.00	1.00 _____
	SANITARY 2" SS ROLL TYPE FERRULE						
	31.91121	80	5/21/2025	EA		8.00	8.00 _____
	RETAINER SNAP RING 1.5" SS* (SH-206SS)						



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	95.0141902P	100	5/21/2025	EA		4.00	4.00 _____
	SPRAY NOZZLE 1/4 F8004-LN PLASTIC* ADDITIONAL PARTS REQ'D #S00202 & #06.S0415 NATURAL PVDF						
		110	5/21/2025			0.00	0.00 _____
	BEARING ASSEMBLY						
	35.UCF207.20	120	5/21/2025	EA		4.00	4.00 _____
	KML 1-1/4" SS BEARING 4-BOLT FLG						
	10.1010724	130	5/21/2025	EA		16.00	16.00 _____
	HHC/SCREW 7/16-14 X 1-1/2" SS						
	10.10407	140	5/21/2025	EA		16.00	16.00 _____
	FLAT WASHER 7/16" SS NON-TAXABLE						
	10.10507	150	5/21/2025	EA		16.00	16.00 _____
	HEX LOCK NUT 7/16"-14 SS						
	06.207.4-BOLT	160	5/21/2025	EA		3.00	3.00 _____
	SS BEARING COVER FITS 207 HOUSING 1-1/4* STAINLESS STEEL BEARING COVER, 4-BOLT PATTERN FOR FLANGE STYLE BEARING FITS 207 HOUSING FOR 1-1/4", 1-3/8", 1-7/16" AND 1-5/16" (THIS IS A CLOSED COVER.)						
	06.BG1.25-4HOLE	230	5/21/2025	EA		4.00	4.00 _____
	SS BEARING GUARD 1.25" 4-HOLE* STAINLESS STEEL (12 GAUGE) BEARING GUARD FOR 1-1/4" 4-HOLE BRG						
		260	5/21/2025			0.00	0.00 _____
	STABILIZER / TORQUE ARM ASSEMBLY -						
	37.207-UNI	270	5/21/2025	EA		1.00	1.00 _____
	STABILIZER BRACKET UNIVERSAL FITS 207* UNIVERSAL FITS 207 HOUSING FOR 1-1/4" OR 1-7/16" SHAFT						
	06.207-GBC343R	280	5/21/2025	EA		1.00	1.00 _____
	SS K343 SYMM/TLOCK GEARBOX COVER (RIGHT)*						



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	06.207-GBC343R						
	SS K343 SYMMETRICAL / TAPER LOCK GEARBOX COVER (RIGHT)*						
	RIGHT HAND HORIZONTAL MOUNTING ORIENTATION						
	10.10507	290	5/21/2025	EA		1.00	1.00 _____
	HEX LOCK NUT 7/16"-14 SS						
	10.1010750	300	5/21/2025	EA		1.00	1.00 _____
	HHC/SCREW 7/16 X 3" SS						
	10.10407	310	5/21/2025	EA		3.00	3.00 _____
	FLAT WASHER 7/16" SS						
	NON-TAXABLE						
	10.10307	320	5/21/2025	EA		2.00	2.00 _____
	LOCK WASHER 7/16" SS						
	NON-TAXABLE						
		330	5/21/2025			0.00	0.00 _____
	D & F STANDADR D ESTOP -						
	45.800F1YP1	340	5/21/2025	EA		2.00	2.00 _____
	ALLEN BRADLEY E-STOP STATION						
	10.1080808	350	5/21/2025	EA		8.00	8.00 _____
	SOCKET CAP SCREW 8-32 X 1/2" SS*						
	8C50KCS3						
	10.10808N	360	5/21/2025	EA		8.00	8.00 _____
	NYLON LOCK NUT 8-32 SS*						
	8CNNE3						
		370	5/21/2025			0.00	0.00 _____
	MISCELLANEOUS -						
	10.1011013	380	5/21/2025	EA		4.00	4.00 _____
	HH LAG SCREW SS 1/4 X 1"						
	NON TAXABLE						
	10.1010616	530	5/21/2025	EA		8.00	8.00 _____
	HHC/SCREW 3/8-16 X 1" SS						
	FASTENAL P/N 1170105						
	(NON-TAXABLE)						



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10.10306	600	5/21/2025	EA			8.00	8.00 _____
LOCK WASHER 3/8" SS							
NON-TAXABLE							

06.DRK	850	5/21/2025	EA			1.00	1.00 _____
DRIVE RESTRAINT KIT							

SHIPPING	100	1.00	1.00	0.00	0.00		
SHIPPING							



OS	110	1.00	1.00	0.00	0.00		
MACHINE							



Part ID/Sub ID	Piece#	Date Reqd	Unit Of Measur	Qty Reqd	Qty Due	Issue
06.DS1215-1.25	40	5/21/2025	EA	1.00	1.00	_____
SHAFT 12" DRIVE WITH 1-1/4 JOURNAL						
06.IS1215-1.25	80	5/21/2025	EA	1.00	1.00	_____
SHAFT 12" IDLE WITH 1-1/4 JOURNAL						

REWORK-S	120	1.00	1.00	0.00	0.00		
REWORK-S							



REWORK-E	130	1.00	1.00	0.00	0.00		
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REWORK-P	140	1.00	1.00	0.00	0.00		
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JOB NAME

Wayne Union Spring AL

JOB NUMBER

121241-C-60

MATERIAL SIZE

1" X 11 G.A. Tubing

PIECES

LENGTH

COPE/ANGLE

LH + RH

1

1'-2 1/2"

SC

M.G