

EQUIPMENT SPEC SHEET

REVISION:

10/22
D&F
EQUIPMENT
SALES, INC.
BG
OR
RK

NAME & LOCATION		WAYNE FARMS UNION SPRING, AL		CUSTOMER NUMBER		C121241	
ITEM NUMBER		X-10		ITEM SERIAL NUMBER		C121241-X-10	
ENGINEER		GARY CAMBRON		SALESMAN		HEATH MORROW	
EQUIPMENT TYPE		BONELESS DARK MEAT TRANSFER		CAD TECH DESIGNER		DUSTIN CAGLE	
1 BELT MANUF.		INTRALOX		2 SERIES		1600S	
3 BELT TYPE		OPEN HINGE FT		6 BELT MATERIAL		AC (Acetal)	
4 BELT LENGTH		15'		5 BELT COLOR		WHITE	
7 FRICTION SPACING		N/A		8 BELT INDENT		N/A	
10 BELT WIDTH		10"		11 WEARSTRIP		1"X1-1/2" UHMW	
13 BELT FLIGHTS				14 FLIGHT HEIGHT			
16 FLIGHT CENTERS				17 FLIGHT INDENT			
19 T.O.B. INFEED		6'2"		20 T.O.B. DISCHARGE		6'2"	
21 IDLE SPROCKET		20 TOOTH		22 PITCH DIAMETER		6.4" PD	
24 DRIVE SPROCKET		20 TOOTH		25 PITCH DIAMETER		6.4" PD	
27 SPROCKETS @ DRV		3		28 SPROCKETS @ IDLE		3	
30 BELT WASHER		YES NO		31 DRIP PAN		YES	
33 DRIVE SIDE		LEFT		34 DRIVE TYPE		EXTREME DUTY	
36 MOTOR		STERLING		37 HORSEPOWER		1 HP	
39 GEARBOX		K343		40 RATIO		40:1 75.5:1	
42 EQUIP. MAT.		1/4" SS		43 LEGS		2" ANGLE	
				23 BORE SIZE/TYPE		1-1/2" SQUARE	
				26 BORE SIZE/TYPE		1-1/2" SQUARE	
				29 BELT SCRAPE		NO	
				32 DRIP PAN @ DRIVE		NO	
				35 MTR/GB FRAME		143TC/145TC	
				38 FPM		75.5 60 FPM	
				41 MULTIPLIER		NO	
				44 TAKE UP		CATENARY SAG	

PARTS and or MATERIAL UNIQUE TO THIS ITEM(S) / SPECIAL DESIGN SPECS (Please explain)

SAFETY LABELS AND E-STOPS TO BE LOCATED AS SHOWN.

ETCHED METAL SAFETY LABELS.

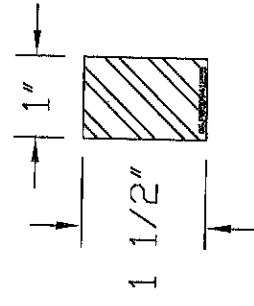
Drive Restraint Kit

DRAWING COMPLETION DATE

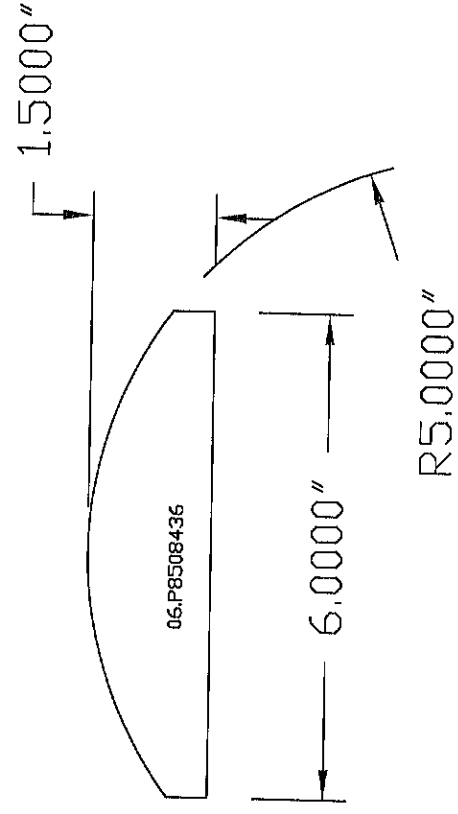
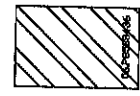
10/21/2025

DELIVERY DATE

11/21/2025



06.P850941225
<10> FT REQ'D



06.P8508436

UHMW SHOE
<3> REQ'D



D&F EQUIPMENT SALES, INC - ALABAMA
Work Order Traveller
WORK ORDER ID: 121241-X-10/S

10/22/2025
Page

2:19 PM
1

Work Order ID	Part ID	Release	WantDate	Start Date	Finish Date	Qty	Drawing ID/Rev Engineer
121241-X-10/S	DFM500S	5/21/2025	11/14/2025			1.00	



Drawing Rev:

D&F STRAIGHT CONVEYOR

Order ID:
Part ID:

Customer:

Ship To:

Shop Resources Type	Seq#	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/Rev
ENGINEERING ENGINEERING	10	1.00	1.00	0.00	0.00		



LASER SHOP LASER SHOP	20	1.00	1.00	0.00	0.00		
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SHOP1 SHOP1	30	1.00	1.00	0.00	0.00		
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Part ID/Sub ID	Piece#	Date Reqd	Unit Of Measur	Qty Reqd	Qty Due	Issue
01.S101 3/16" PLATE SS 48X120	10	5/21/2025	4X10	0.00	0.00	_____
01.S104	20	5/21/2025	5X10	0.00	0.00	_____



D&F EQUIPMENT SALES, INC - ALABAMA
Work Order Traveller
WORK ORDER ID: 121241-X-10/S

10/22/2025
Page

2:19 PM
2

Work Order ID	Part ID	Release	WantDate	Start Date	Finish Date	Qty	Drawing ID/Rev Engineer
	3/16" PLATE SS 60X120						
	01.S108 1/4" PLATE SS 48X120	30	5/21/2025	4X10		0.00	0.00 _____
	01.S111 1/4" PLATE SS 60X120	40	5/21/2025	5X10		0.00	0.00 _____
	01.S127 12GA SHEET SS 48X120	90	5/21/2025	4X10		0.00	0.00 _____
	01.S129 12GA SHEET SS 60X120	100	5/21/2025	5X10		0.00	0.00 _____
	01.S132 14GA SHEET SS 48X120	110	5/21/2025	4X10		0.00	0.00 _____
	01.S134 14GA SHEET SS 60X120	120	5/21/2025	5X10		0.00	0.00 _____
	03.A612 ANGLE IRON 2" X 2" X 1/4" SS	200	5/21/2025	FT		0.00	0.00 _____
SHOP2 SHOP2	40	1.00	1.00	0.00	0.00		



Part ID/Sub ID	Piece#	Date Req'd	Unit Of Measur	Qty Req'd	Qty Due	Issue
06.S00070 LEG INSERT 1-1/2"X 1-1/2" X 1/2"* 3/4" THDS.	10	5/21/2025	EA	4.00	4.00	_____

SHOP3 SHOP3	50	1.00	1.00	0.00	0.00
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Part ID/Sub ID	Piece#	Date Req'd	Unit Of Measur	Qty Req'd	Qty Due	Issue
06.S0415 BELT WASH 12" SPLASH SHIELD STD 304	20	5/21/2025	EA	2.00	2.00	_____



D&F EQUIPMENT SALES, INC - ALABAMA
Work Order Traveller
WORK ORDER ID: 121241-X-10/S

10/22/2025
Page

2:19 PM
3

Work Order ID	Part ID	Release	WantDate	Start Date	Finish Date	Qty	Drawing ID/Rev Engineer
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S00371-S 40 5/21/2025 EA
LEG ADJUSTER 9"X3/4" ATR W/SS PAD 10GA*
SWIVEL TYPE

4.00 4.00 _____

S00421A 50 5/21/2025 EA
DRIVE DRIP PAN 30" X 11"
(FOR NORD\STOBER GEARBOXES)

1.00 1.00 _____

06.S00421HA 70 5/21/2025 EA
SS DRIP PAN HANGER 1"W FLAT BAR W/ 7/16"H*
1"W FLAT BAR WITH 7/16" HOLE
6.75" OVERAL LENGTH

2.00 2.00 _____

02.BSR212 80 5/21/2025 FT
BEARING SIZE ROD 1" SS

0.00 0.00 _____

UHMW PARTS 60 1.00 1.00 0.00 0.00
UHMW PARTS



Part ID/Sub ID	Piece#	Date Reqd	Unit Of Measur	Qty Reqd	Qty Due	Issue
06.P8508436	10	5/21/2025	EA	6.00	6.00	_____
UHMW SHOE RETURN 6" X 1-1/2" X 1"						
06.P850941225	20	5/21/2025	FT	20.00	20.00	_____
UHMW WEARSTRIP 1" X 1-1/2"						
	60	5/21/2025		1.00	1.00	_____
2.5" UHMW NOSEBAR 10.25"LG, SEE DRAWING						

SUB-ASSY 1 70 1.00 1.00 0.00 0.00
SUB-ASSY 1



SUB-ASSY 2 80 1.00 1.00 0.00 0.00



D&F EQUIPMENT SALES, INC - ALABAMA
Work Order Traveller
WORK ORDER ID: 121241-X-10/S

10/22/2025
Page

2:19 PM
4

Work Order ID	Part ID	Release	WantDate	Start Date	Finish Date	Qty	Drawing ID/Rev Engineer
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SUB-ASSY 2



FINAL ASSEM 90 1.00 1.00 0.00 0.00
FINALASSEMB



Part ID/Sub ID	Piece#	Date Req'd	Unit Of Measur	Qty Req'd	Qty Due	Issue
BELT - 1600S 10"W OPEN HINGE WHITE AC FT W/ WHITE AC RODS	10	5/21/2025		15.00	15.00	_____
37.1XI 1HP XTREME 143TC 1800RPM INV DUTY* STAINLESS STEEL XTREME RPM: 1800 FOOT OPTION: FOOTLESS FRAME: 143TC ENCLOSURE: TEFC RATING: INVERTER DUTY ELECTRICAL: 3 PHASE 460V ENCAPSULATED: ENCAPSULATED	20	5/21/2025	EA	1.00	1.00	_____
37.4SK2LH STERLING SS HEL BEVEL 40:1 LH ASSEMBLY* STERLING STAINLESS STEEL SMOOTH BODY 403 HELICAL BEVEL 40:1 38.872:1 (EXACT) 140TC W/ TORQUE ARM	30	5/21/2025	EA	1.00	1.00	_____
06.DRK DRIVE RESTRAINT KIT	40	5/21/2025	EA	1.00	1.00	_____



D&F EQUIPMENT SALES, INC - ALABAMA
Work Order Traveller
WORK ORDER ID: 121241-X-10/S

10/22/2025
Page

2:19 PM
5

Work Order ID	Part ID	Release	WantDate	Start Date	Finish Date	Qty	Drawing ID/Rev Engineer
	31.21620	80	5/21/2025	EA		6.00	6.00 _____
	SPROCKET 1600S 20T 1.5"SB 6.4"PD						
		90	5/21/2025			0.00	0.00 _____
	SET COLLARS						
	15.142	100	5/21/2025	EA		1.00	1.00 _____
	SANITARY 2" SS ROLL TYPE FERRULE						
	31.91121	110	5/21/2025	EA		8.00	8.00 _____
	RETAINER SNAP RING 1.5" SS* (SH-206SS)						
	95.0141902P	130	5/21/2025	EA		3.00	3.00 _____
	SPRAY NOZZLE 1/4 F8004-LN PLASTIC* ADDITIONAL PARTS REQ'D #S00202 & #06.S0415 NATURAL PVDF						
		140	5/21/2025			0.00	0.00 _____
	BEARING ASSEMBLY						
	35.UCF207.20	160	5/21/2025	EA		4.00	4.00 _____
	KML 1-1/4" SS BEARING 4-BOLT FLG						
	10.1010724	200	5/21/2025	EA		16.00	16.00 _____
	HHC/SCREW 7/16-14 X 1-1/2" SS						
	10.10407	210	5/21/2025	EA		16.00	16.00 _____
	FLAT WASHER 7/16" SS NON-TAXABLE						
	10.10507	220	5/21/2025	EA		16.00	16.00 _____
	HEX LOCK NUT 7/16"-14 SS						
	06.207.4-BOLT	440	5/21/2025	EA		3.00	3.00 _____
	SS BEARING COVER FITS 207 HOUSING 1-1/4* STAINLESS STEEL BEARING COVER, 4-BOLT PATTERN FOR FLANGE STYLE BEARING FITS 207 HOUSING FOR 1-1/4", 1-3/8", 1-7/16" AND 1-5/16" (THIS IS A CLOSED COVER.)						
		540	5/21/2025			0.00	0.00 _____
	STABILIZER / TORQUE ARM ASSEMBLY -						



D&F EQUIPMENT SALES, INC - ALABAMA
Work Order Traveller
WORK ORDER ID: 121241-X-10/S

10/22/2025
Page

2:19 PM
6

Work Order ID	Part ID	Release	WantDate	Start Date	Finish Date	Qty	Drawing ID/Rev Engineer
	37.207-UNI	550	5/21/2025	EA		1.00	1.00 _____
	STABILIZER BRACKET UNIVERSAL FITS 207*						
	UNIVERSAL FITS 207 HOUSING						
	FOR 1-1/4" OR 1-7/16" SHAFT						
	06.207-GBC343L	560	5/21/2025	EA		1.00	1.00 _____
	SS K343 SYMM/TLOCK GEARBOX COVER (LEFT)*						
	06.207-GBC343L						
	SS K343 SYMMETRICAL / TAPER LOCK GEARBOX COVER (LEFT)*						
	LEFT HAND HORIZONTAL MOUNTING ORIENTATION						
	10.10507	600	5/21/2025	EA		1.00	1.00 _____
	HEX LOCK NUT 7/16"-14 SS						
	10.1010750	610	5/21/2025	EA		1.00	1.00 _____
	HHC/SCREW 7/16 X 3" SS						
	10.10407	620	5/21/2025	EA		3.00	3.00 _____
	FLAT WASHER 7/16" SS						
	NON-TAXABLE						
	10.10307	630	5/21/2025	EA		2.00	2.00 _____
	LOCK WASHER 7/16" SS						
	NON-TAXABLE						
		880	5/21/2025			0.00	0.00 _____
	SAFETY LABELS -						
	06.WLOP-B	890	5/21/2025	EA		1.00	1.00 _____
	WARNING LOCK OUT POWER STICKER BILINGUAL						
	8.75"W X 2.5"T						
	3 COLOR						
	06.WMP-B	900	5/21/2025	EA		2.00	2.00 _____
	WARNING MOVING PARTS STICKER BILINGUAL						
	8.75"W X 2.5"T						
	2 COLOR						
	06.WKA-B	910	5/21/2025	EA		2.00	2.00 _____
	WARNING KEEP AWAY STICKER BILINGUAL						
	8.75"W X 2.5"T						
	2 COLOR						
	06.CEB-B	920	5/21/2025	EA		2.00	2.00 _____
	CAUTION ENSURE BELT STICKER BILINGUAL						



D&F EQUIPMENT SALES, INC - ALABAMA
Work Order Traveller
WORK ORDER ID: 121241-X-10/S

10/22/2025
Page

2:19 PM
7

Work Order ID	Part ID	Release	WantDate	Start Date	Finish Date	Qty	Drawing ID/Rev Engineer
	8.75"W X 2.5"T 2 COLOR						
	D & F STANDADRD ESTOP -	930	5/21/2025			0.00	0.00 _____
	45.800F1YP1 ALLEN BRADLEY E-STOP STATION	940	5/21/2025	EA		2.00	2.00 _____
	10.1080808 SOCKET CAP SCREW 8-32 X 1/2" SS* 8C50KCS3	950	5/21/2025	EA		8.00	8.00 _____
	10.10808N NYLON LOCK NUT 8-32 SS* 8CNNE3	960	5/21/2025	EA		8.00	8.00 _____
	MISCELLANEOUS -	1400	5/21/2025			0.00	0.00 _____
	10.1011013 HH LAG SCREW SS 1/4 X 1" NON TAXABLE	1410	5/21/2025	EA		8.00	8.00 _____
	10.1010616 HHC/SCREW 3/8-16 X 1" SS FASTENAL P/N 1170105 (NON-TAXABLE)	1560	5/21/2025	EA		8.00	8.00 _____
	10.10306 LOCK WASHER 3/8" SS NON-TAXABLE	1630	5/21/2025	EA		8.00	8.00 _____
	10.1010824 HHC/SCREW 1/2-13 X 1-1/2"SS NON-TAXABLE	1710	5/21/2025	EA		4.00	4.00 _____
	10.10508 HEX LOCK NUT 1/2" -13 SS	1740	5/21/2025	EA		4.00	4.00 _____
SHIPPING SHIPPING	100	1.00	1.00	0.00	0.00		



D&F EQUIPMENT SALES, INC - ALABAMA
Work Order Traveller
WORK ORDER ID: 121241-X-10/S

10/22/2025
Page

2:19 PM
8

Work Order ID	Part ID	Release	WantDate	Start Date	Finish Date	Qty	Drawing ID/Rev Engineer
---------------	---------	---------	----------	------------	-------------	-----	----------------------------



OS 110 1.00 1.00 0.00 0.00
MACHINE



Part ID/Sub ID	Piece#	Date Reqd	Unit Of Measur	Qty Reqd	Qty Due	Issue
IDLE SHAFT, SEE DRAWING	10	5/21/2025		1.00	1.00	_____
	20	5/21/2025		1.00	1.00	_____
DRIVE SHAFT, SEE DRAWING						

REWORK-S 120 1.00 1.00 0.00 0.00
REWORK-S

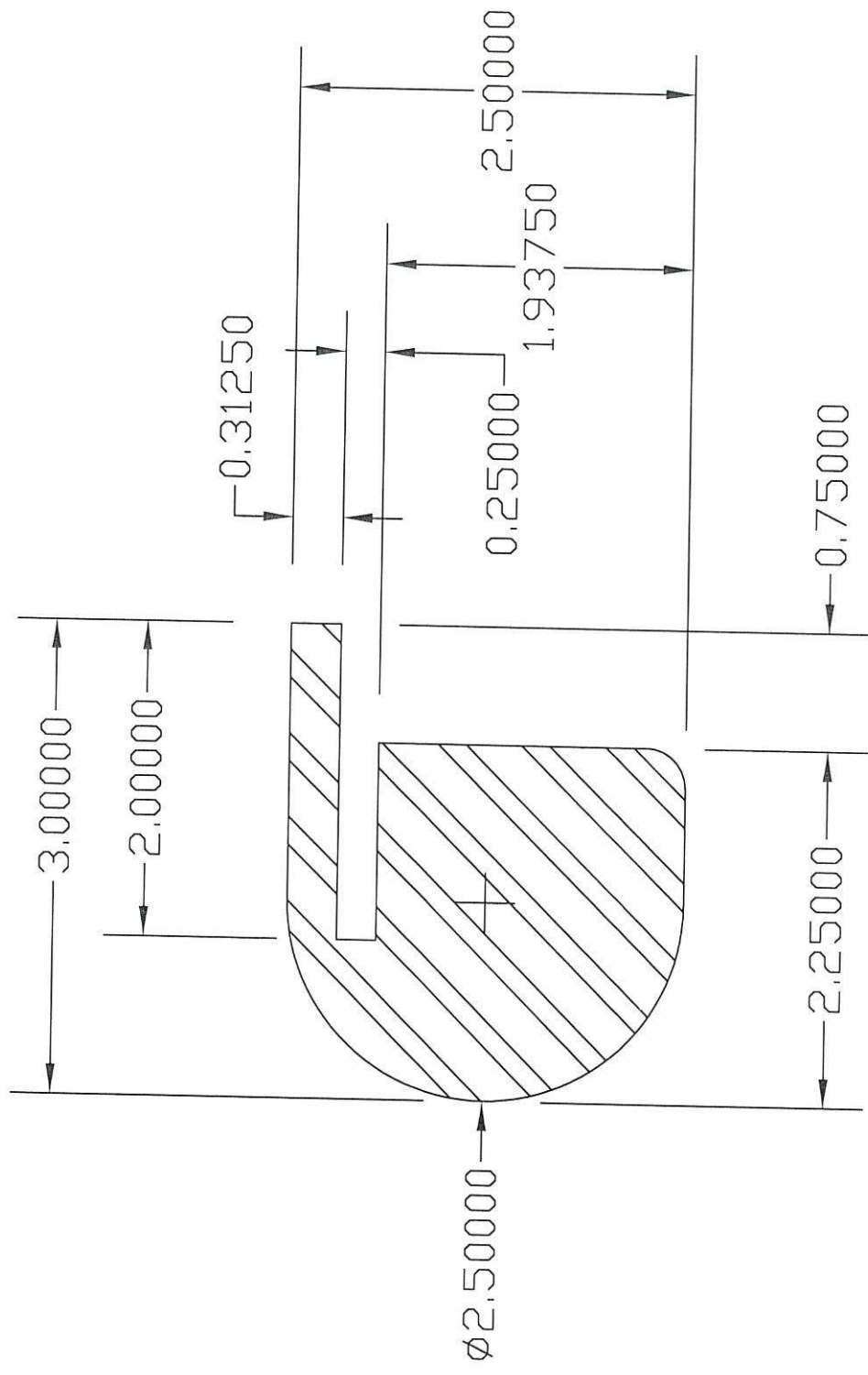


REWORK-E 130 1.00 1.00 0.00 0.00



REWORK-P 140 1.00 1.00 0.00 0.00





2.5" UHMW NOSEBAR 10.25" LG
(1) REQ'D
WAYNE FARMS-UNION SPRINGS, AL
C121241-X-10

STD. 1 1/2" SQUARE SOLID SHAFT

FORM DRAWING ONLY, THIS IS NOT TO SCALE !

JOB NUMBER : C121241-X-10

DATE : 10/21/2025

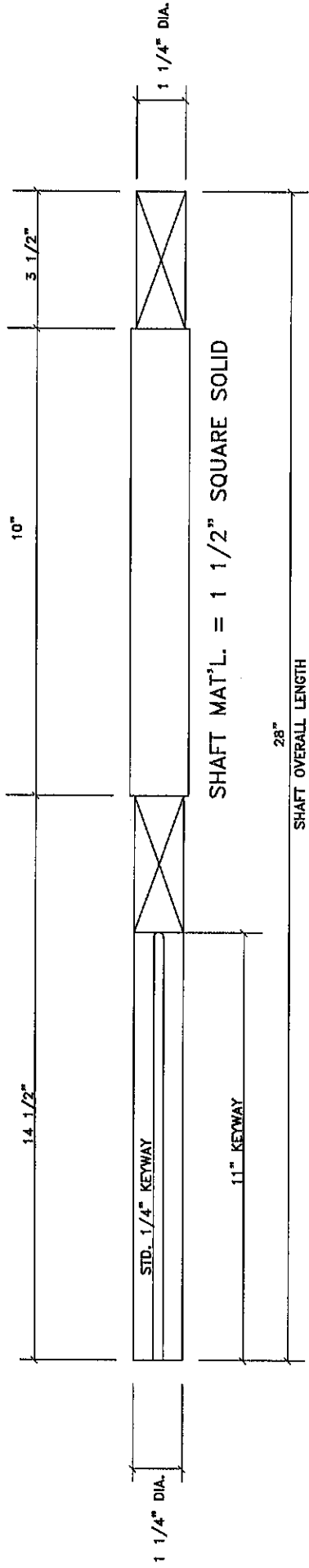
DETAILER : GABRIEL PEREZ

CUSTOMER : WAYNE FARMS

MAT'L : T303 SS

SHOP CHECKER :

LOCATION : UNION SPRINGS, AL



DRIVE SHAFT DETAIL QTY. 1 REQ'D.

STD. 1 1/2" SQUARE SOLID SHAFT

FORM DRAWING ONLY, THIS IS NOT TO SCALE !

JOB NUMBER : C121241-X-10

CUSTOMER : WAYNE FARMS

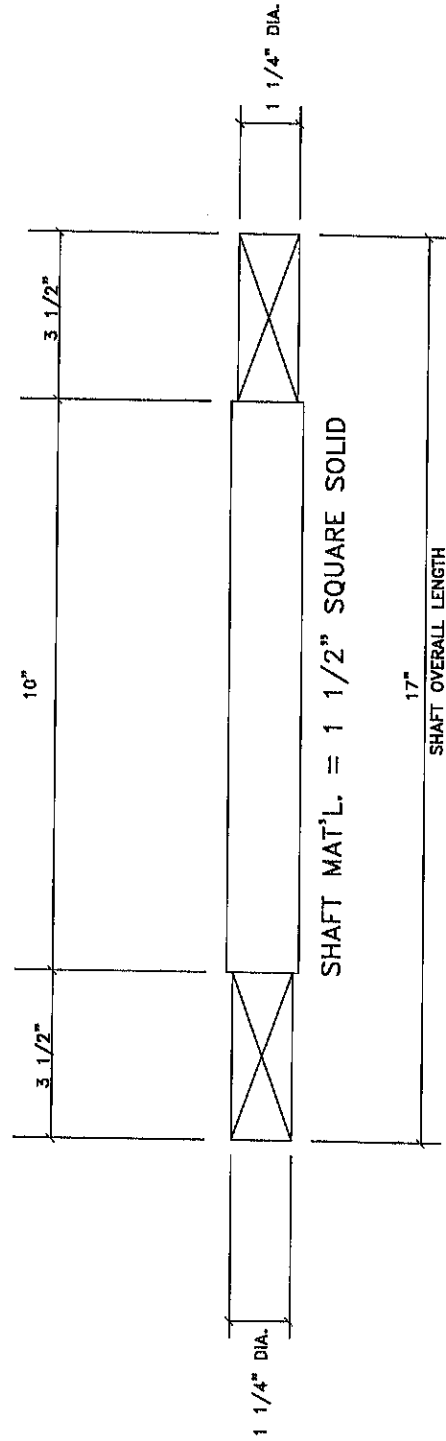
LOCATION : UNION SPRINGS, AL

DATE : 10/21/2025

MAT'L : T303 SS

DETAILER : GABRIEL PEREZ

SHOP CHECKER :



IDLE SHAFT DETAIL QTY. 1 REQ'D.

STD. 1 1/2" SQUARE SOLID SHAFT