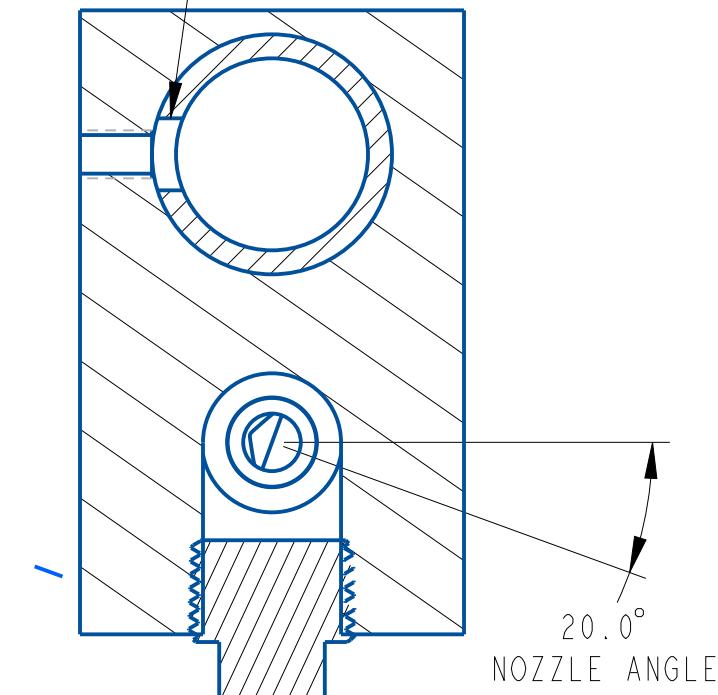
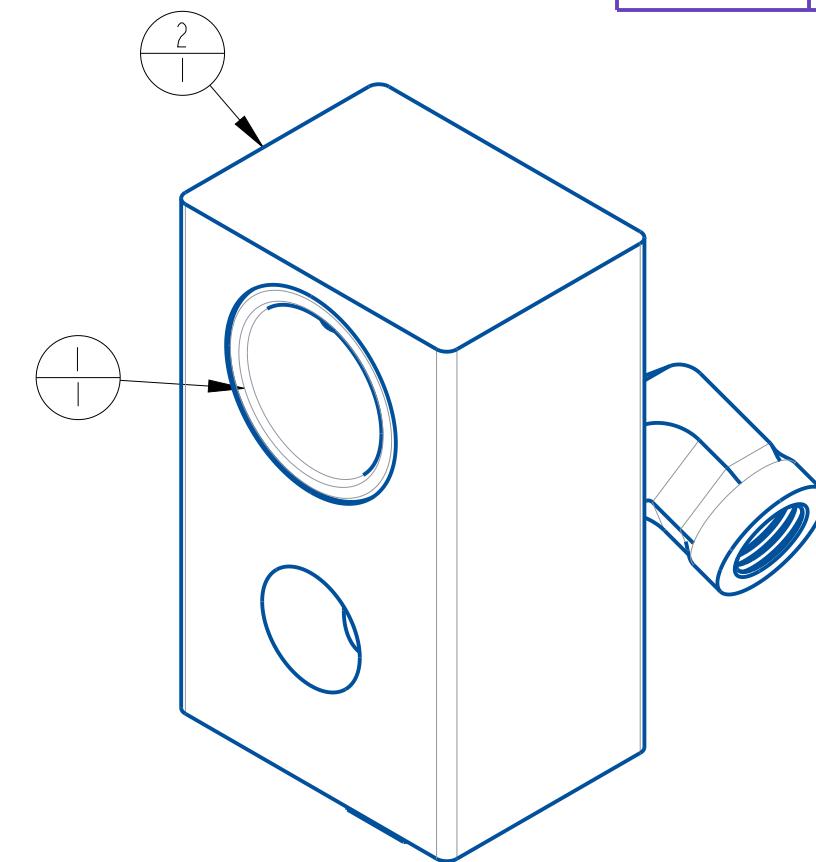
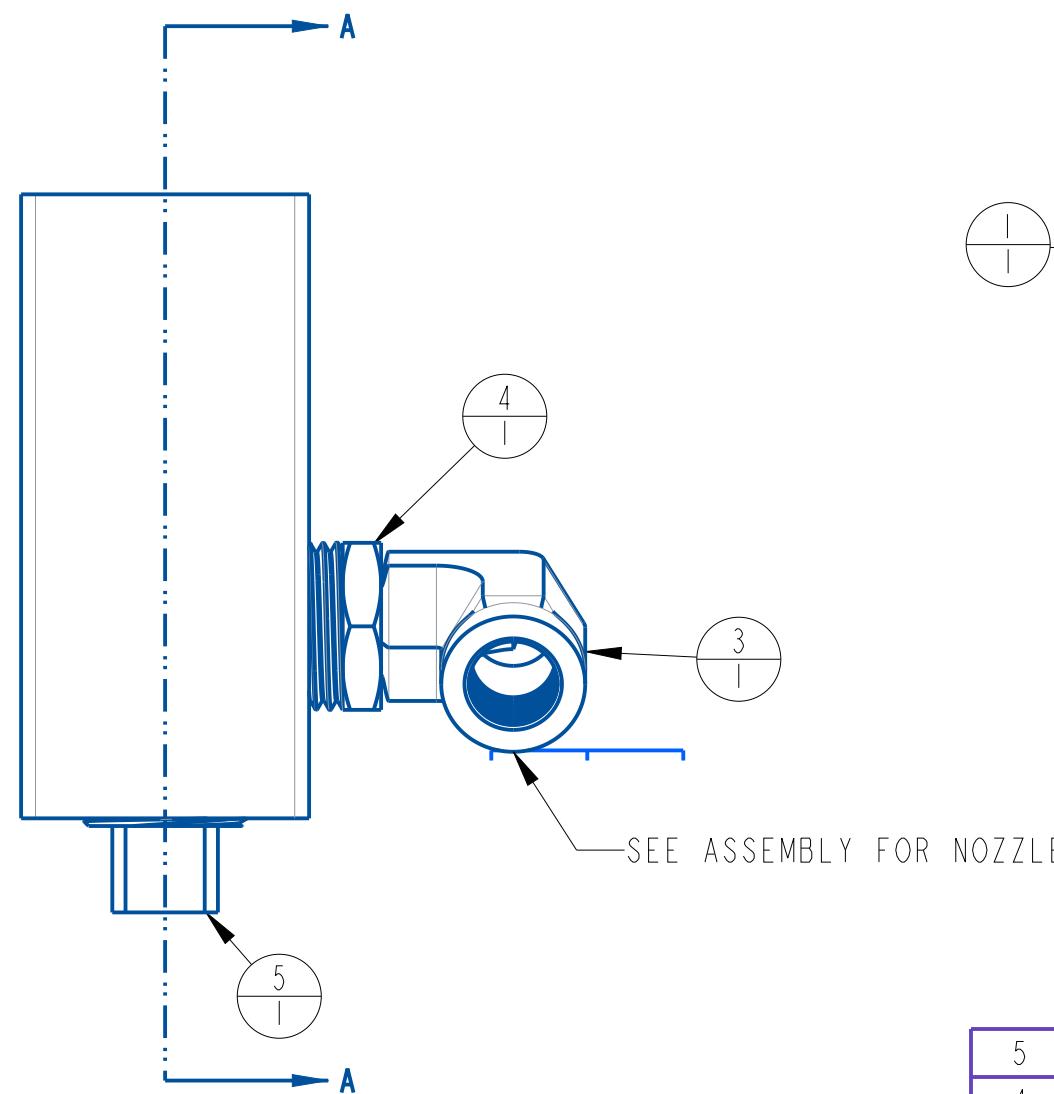


JOB #	QTY

PRESS BUSHING W/ CROSS-HOLE
INTO SPRAY BLOCK SO THAT
THE HOLES LINE UP



SECTION A-A



ITEM	QTY	PART NO.	DESCRIPTION
5	1	5351673	PLUG PIPE 1/2"BSPT T30 4
4	1	5351672	1/2X1/4 316SS 3000PSI PIPE
3	1	5121526	ELBOW PIPE FITTING 1/4 NPT
2	1	3158772	SPRAY BLOCK MTS
1	1	3134501	BEARING SLEEVE BRONZE W/ HOLE

LYCO Manufacturing, Inc.
Leaders in the food processing industry.

B	006033	SPRAY BLOCK ASSY WAS 3134419. NOW CROSS HOLE IS DRILLED IN BUSHING, THEN PRESSED IN PLACE	JRM
A	006020	ADDED CLEARANCE HOLE FOR SHOULDER BOLT	JRM
NO	E.C.N. #	DESCRIPTION	BY

ALL DIMENSIONS IN
INCHES UNLESS NOTED
TOLERANCES:
LOCATIONAL:
FRAC. ± 1/32
DEC. ± .01
DEC. ± .005
BENDS:
UNDER 10GA ± .020
10GA ± .030
7GA ± .040
OVER 7GA ± .060
ANGLE ± .5°

SCALE: 1.000	WEIGHT: ? LBS	DRAWN BY:
DATE: Oct - 08 - 18	SHEET # 1 OF 1	JRM
TITLE: DUAL RS RS SPRAY BLOCK ASSY DS MTS ASSY		
DRAWING NUMBER: 3133346		