

EQUIPMENT SPEC SHEET

REVISION:



NAME & LOCATION	WAYNE FARMS UNION SPRINGS, AL			CUSTOMER NUMBER	C121241
ITEM NUMBER	C-48	ITEM SERIAL NUMBER	C121241-C-48		
ENGINEER	GARY CAMBRON	SALESMAN	HEATH MORROW		
EQUIPMENT TYPE	FB INCLINE CONV			CAD TECH DESIGNER	DUSTIN CAGLE
1 BELT MANUF.	INTRALOX	2 SERIES	1400S		
3 BELT LENGTH	23'	4 BELT COLOR	GREY		
5 BELT INDENT	N/A	6 CENTER NOTCH	N/A		
7 BELT WIDTH	18"	8 WEARSTRIP	1"X1-1/2" UHMW		
9 BELT PIN MAT.	PP (Polypropylene)			BELT PIN MAT.	AC (Acetal)
10 BELT FLIGHTS	NO	11 FLIGHT HEIGHT	N/A		
12 BELT TYPE	SQ FRICTION TOP			FLIGHT TYPE	N/A
13 FLIGHT CENTERS	N/A	14 FLIGHT INDENT	N/A		
15 CENTER NOTCH	N/A			CENTER NOTCH	N/A
16 T.O.B. INFEED	30"	17 T.O.B. DISCHARGE	45"		
18 BORE SIZE/TYPE	1-1/2" SQUARE			BORE SIZE/TYPE	1-1/2" SQUARE
19 IDLE SPROCKET	16 TOOTH	20 PITCH DIAMETER	5.1" PD		
21 DRIVE SPROCKET	16 TOOTH	22 PITCH DIAMETER	5.1" PD		
23 SPROCKETS @ DRV	3	24 SPROCKETS @ IDLE	3		
25 BELT SCRAPE	NO			BELT SCRAPE	NO
26 DRIVE SIDE	RIGHT	27 DRIVE TYPE	EXTREME DUTY		
28 MTR/GB FRAME	143TC/145TC			MOTOR	STERLING
29 HORSEPOWER	1 HP			30 RATIO	40:1
31 FPM	60 FPM			32 LEGS	2" ANGLE
33 GEARBOX	K343 TAPER	34 ETCHED METAL SAFETY LABELS.	41 MULTIPLIER		
35 THIS ITEM HAS A DRIVE RESTRAINT KIT.				42 EQUIP. MAT.	1/4" SS
36 TAKE UP	CATENARY SAG			37	43

PARTS and or MATERIAL UNIQUE TO THIS ITEM(S) / SPECIAL DESIGN SPECS (Please explain)

SAFETY LABELS AND E-STOPS TO BE LOCATED AS SHOWN.

THIS ITEM HAS A DRIVE RESTRAINT KIT.

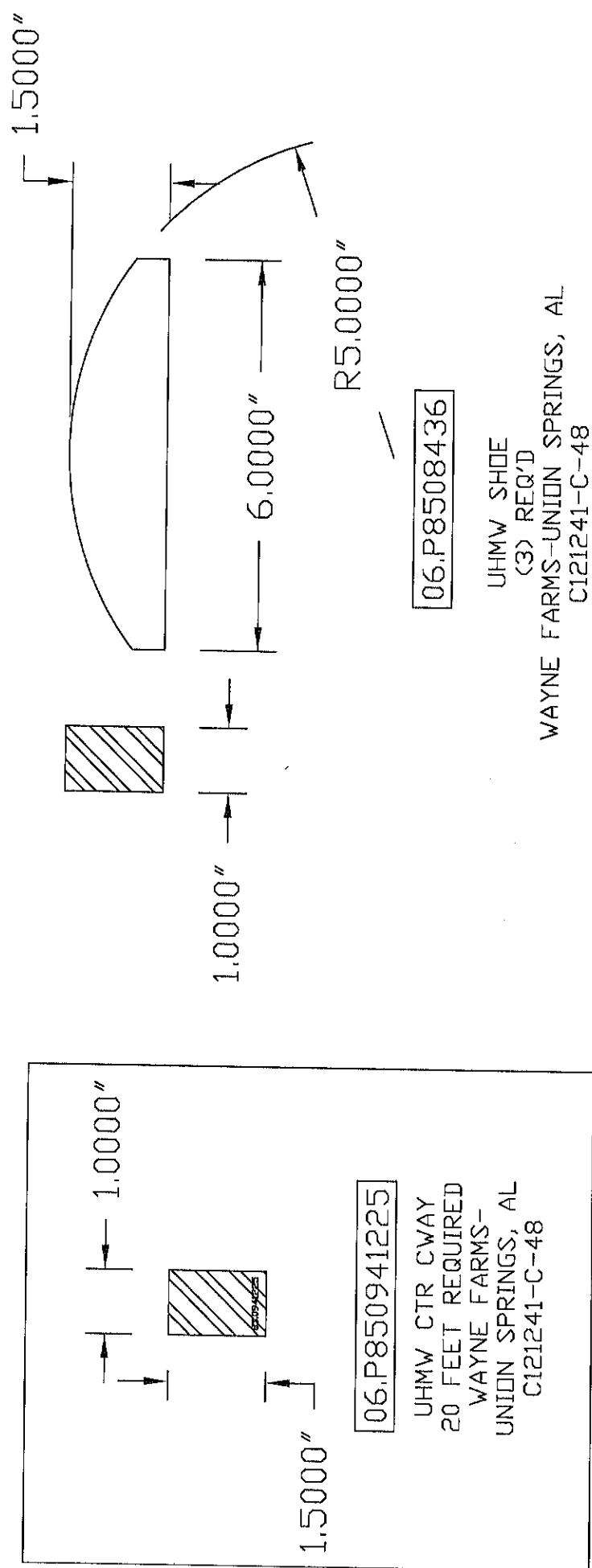
ETCHED METAL SAFETY LABELS.

DRAWING COMPLETION DATE

8/11/2025

DELIVERY DATE

11/21/2025

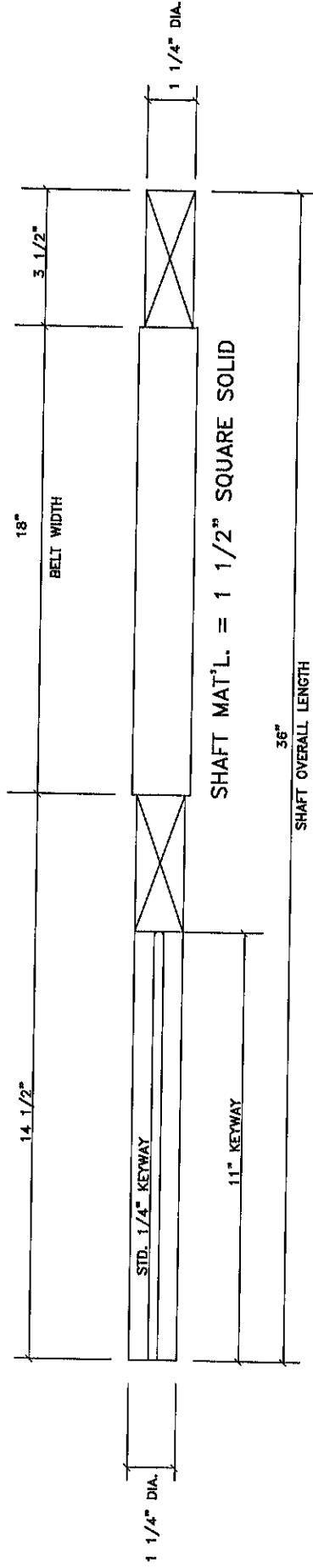


STD. 1 1/2" SQUARE SOLID SHAFT

FORM DRAWING ONLY, THIS IS NOT TO SCALE !

JOB NUMBER : C121241-C-48
 CUSTOMER : WAYNE FARMS
 LOCATION : UNION SPRINGS, AL

DATE : 8/11/2025
 MATL : T303 SS
 DETAILER : KYLE WRIGHT
 SHOP CHECKEE :



DRIVE SHAFT DETAIL QTY. 1 REQ'D.

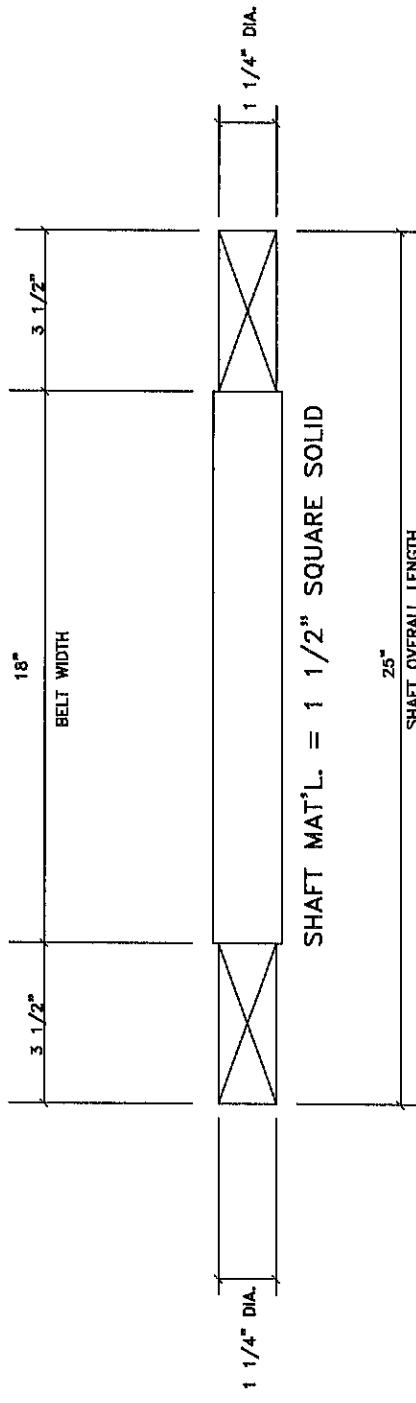
STD. 1 1/2" SQUARE SOLID SHAFT

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IDLE SHAFT DETAIL QTY. 1 REQ'D.



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Work Order ID	Part ID	Release	Want Date	Start Date	Finish Date	Qty	Drawing ID/Rev	Engineer
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121241-C-48/S DFM500I18 5/21/2025 11/14/2025 1.00



Drawing Rev:

D&F INCLINE CONVEYOR 18" WI

DENICE

Order ID: Customer: Ship To:
Part ID:

Shop Resources Type	Seq#	End Qty	Start Qty	Setup Hrs	Run Hrs	Start Date	Finish Date	Drawing ID/Rev
ENGINEERING	10	1.00	1.00	0.00	0.00			
ENGINEERING								



LASER SHOP 20 1.00 1.00 0.00 0.00



SHOP1 30 1.00 1.00 0.00 0.00



Part ID/Sub ID	Piece#	Date Reqd	Unit Of Measur	Qty Reqd	Qty Due	Issue
01.S101 3/16" PLATE SS 48X120	10	5/21/2025	4X10	0.00	0.00	_____
01.S104	20	5/21/2025	5X10	0.00	0.00	_____



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	3/16" PLATE SS 60X120							
	01.S108 1/4" PLATE SS 48X120		30 5/21/2025	4X10		0.00	0.00	_____
	01.S111 1/4" PLATE SS 60X120		40 5/21/2025	5X10		0.00	0.00	_____
	01.S127 12GA SHEET SS 48X120		90 5/21/2025	4X10		0.00	0.00	_____
	01.S129 12GA SHEET SS 60X120		100 5/21/2025	5X10		0.00	0.00	_____
	02.RR206 ROUND ROD 1/2" SS		130 5/21/2025	FT		0.00	0.00	_____
	02.RR208 ROUND ROD 3/4" 304 SS		140 5/21/2025	FT		0.00	0.00	_____
	03.A612 ANGLE IRON 2" X 2" X 1/4" SS		200 5/21/2025	FT		0.00	0.00	_____
SHOP2	40	1.00	1.00	0.00	0.00			
SHOP2								



Part ID/Sub ID	Piece#	Date Reqd	Unit Of Measur	Qty Reqd	Qty Due	Issue
06.S00070 LEG INSERT 1-1/2"X 1-1/2" X 1/2"** 3/4" THDS.		10 5/21/2025	EA	4.00	4.00	_____
SHOP3	50	1.00	1.00	0.00	0.00	
SHOP3						



Part ID/Sub ID	Piece#	Date Reqd	Unit Of Measur	Qty Reqd	Qty Due	Issue
S00371-S LEG ADJUSTER 9"X3/4" ATR W/SS PAD 10GA*		50 5/21/2025	EA	4.00	4.00	_____



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SWIVEL TYPE							
	S00421A	60	5/21/2025	EA		1.00	1.00 _____
	DRIVE DRIP PAN 30" X 11" (FOR NORDISTOBER GEARBOXES)						
	06.S00421HA	80	5/21/2025	EA		2.00	2.00 _____
	SS DRIP PAN HANGER 1"W FLAT BAR W/ 7/16"H* 1"W FLAT BAR WITH 7/16" HOLE 6.75" OVERAL LENGTH						
UHMW PARTS	60	1.00	1.00	0.00	0.00		
UHMW PARTS							



Part ID/Sub ID	Piece#	Date Reqd	Unit Of Measur	Qty Reqd	Qty Due	Issue
06.P850941225	10	5/21/2025	FT	20.00	20.00	_____
UHMW WEARSTRIP 1" X 1-1/2"						
06.P8508436	20	5/21/2025	EA	3.00	3.00	_____
UHMW SHOE RETURN 6" X 1-1/2" X 1"						
UHMW INDENT (1) LH & (1) RH SEE PRINT	30	5/21/2025		2.00	2.00	_____
UHMW CTR LWR RAD CWAY SEE PRINT	40	5/21/2025		4.00	4.00	_____
UHMW L-SHAPED LWR RAD RWAY (1) LH & (1) RH SEE PRINT	50	5/21/2025		2.00	2.00	_____
UHMW CTR LWR RAD RWAY SEE PRINT	60	5/21/2025		1.00	1.00	_____



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SUB-ASSY 1 70 1.00 1.00 0.00 0.00
SUB-ASSY 1



SUB-ASSY 2 80 1.00 1.00 0.00 0.00
SUB-ASSY 2



FINAL ASSEM 90 1.00 1.00 0.00 0.00
FINALASSEMB



Part ID/Sub ID	Piece#	Date Reqd	Unit Of Measur	Qty Reqd	Qty Due	Issue
BELT - 1400S 18"W SQ FRICTION TOP GREY PP W/ WHITE AC RODS BLACK FRICTION TOP, 2" INDENT, 2" CENTER NOTC		10 5/21/2025		23.00	23.00	_____
37.1XI 1HP XTREME 143TC 1800RPM INV DUTY* STAINLESS STEEL XTREME RPM: 1800 FOOT OPTION: FOOTLESS FRAME: 143TC ENCLOSURE: TEFC RATING: INVERTER DUTY ELECTRICAL: 3 PHASE 460V ENCAPSULATED: ENCAPSULATED		20 5/21/2025	EA	1.00	1.00	_____



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	37.4SK2		30 5/21/2025 EA			1.00	1.00 _____
	STERLING SS HEL BEVEL SYMMETRICAL 40:1*						
	STERLING SYMMETRICAL						
	STAINLESS STEEL SMOOTH BODY						
	403 HELICAL BEVEL						
	40:1 38.872:1 (EXACT)						
	140TC						
	W/ TORQUE ARM						
	37.SSK04125U		50 5/21/2025 EA			1.00	1.00 _____
	SYMMETRICAL BUSHING 1-1/4" FOR SSK04 HE*						
	SSK04-1.250UTBK						
	STAINLESS STEEL						
	1-1/4" SYMMETRICAL BUSHING KIT FOR						
	SIZE SSK04 HELICAL BEVEL						
	31.21416S		80 5/21/2025 EA			6.00	6.00 _____
	SPROCKET 1400S 16T 1.5"SB SPLIT 5.1"PD*						
	GREY GLASS FILLED NYLON						
	SET COLLARS		90 5/21/2025			0.00	0.00 _____
	31.911121		110 5/21/2025 EA			8.00	8.00 _____
	RETAINER SNAP RING 1.5" SS*						
	(SH-206SS)						
	BEARING ASSEMBLY		140 5/21/2025			0.00	0.00 _____
	35.UCF207.20		160 5/21/2025 EA			4.00	4.00 _____
	KML 1-1/4" SS BEARING 4-BOLT FLG						
	10.1010724		200 5/21/2025 EA			16.00	16.00 _____
	HHC/SCREW 7/16-14 X 1-1/2" SS						
	10.10407		210 5/21/2025 EA			16.00	16.00 _____
	FLAT WASHER 7/16" SS						
	NON-TAXABLE						
	10.10507		220 5/21/2025 EA			16.00	16.00 _____
	HEX LOCK NUT 7/16"-14 SS						
	06.207.4-BOLT		440 5/21/2025 EA			3.00	3.00 _____



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SS BEARING COVER FITS 207 HOUSING 1-1/4"
STAINLESS STEEL BEARING COVER, 4-BOLT PATTERN FOR FLANGE STYLE BEARING
FITS 207 HOUSING FOR 1-1/4", 1-3/8", 1-7/16" AND 1-5/16"
(THIS IS A CLOSED COVER.)

06.BG1.25-4HOLE	510	5/21/2025	EA	4.00	4.00	
SS BEARING GUARD 1.25" 4-HOLE*						
STAINLESS STEEL (12 GAUGE)						
BEARING GUARD						
FOR 1-1/4" 4-HOLE BRG						
	540	5/21/2025		0.00	0.00	
STABILIZER / TORQUE ARM ASSEMBLY -						
37.207-UNI	550	5/21/2025	EA	1.00	1.00	
STABILIZER BRACKET UNIVERSAL FITS 207*						
UNIVERSAL FITS 207 HOUSING						
FOR 1-1/4" OR 1-7/16" SHAFT						
06.207-GBC343R	560	5/21/2025	EA	1.00	1.00	
SS K343 SYMM/TLOCK GEARBOX COVER (RIGHT)*						
06.207-GBC343R						
SS K343 SYMMETRICAL / TAPER LOCK GEARBOX COVER (RIGHT)*						
RIGHT HAND HORIZONTAL MOUNTING ORIENTATION						
10.10507	600	5/21/2025	EA	1.00	1.00	
HEX LOCK NUT 7/16"-14 SS						
10.1010750	610	5/21/2025	EA	1.00	1.00	
HHC/SCREW 7/16 X 3" SS						
10.10407	620	5/21/2025	EA	3.00	3.00	
FLAT WASHER 7/16" SS						
NON-TAXABLE						
10.10307	630	5/21/2025	EA	2.00	2.00	
LOCK WASHER 7/16" SS						
NON-TAXABLE						
	930	5/21/2025		0.00	0.00	
D & F STANDADRD ESTOP -						
45.800F1YP1	940	5/21/2025	EA	2.00	2.00	



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ALLEN BRADLEY E-STOP STATION							
	10.1080808	950	5/21/2025	EA		8.00	8.00 _____
	SOCKET CAP SCREW 8-32 X 1/2" SS*						
	8C50KCS3						
	10.10808N	960	5/21/2025	EA		8.00	8.00 _____
	NYLON LOCK NUT 8-32 SS*						
	8CNNE3						
	MISCELLANEOUS -		1400	5/21/2025		0.00	0.00 _____
	10.1011013	1410	5/21/2025	EA		6.00	6.00 _____
	HH LAG SCREW SS 1/4 X 1"						
	NON TAXABLE						
	10.1060432	1430	5/21/2025	EA		14.00	14.00 _____
	MACH SCREW 1/4"- 20 X 2" SS*						
	PHILLIPS FLAT HEAD #72718						
	10.10504	1510	5/21/2025	EA		14.00	14.00 _____
	HEX NYLON LOCK NUT 1/4"-20 SS						
	NON-TAXABLE						
	10.1010616	1560	5/21/2025	EA		6.00	6.00 _____
	HHC/SCREW 3/8-16 X 1" SS						
	FASTENAL P/N 1170105						
	(NON-TAXABLE)						
	10.10306	1630	5/21/2025	EA		6.00	6.00 _____
	LOCK WASHER 3/8" SS						
	NON-TAXABLE						
	S00425	1790	5/21/2025	EA		14.00	14.00 _____
	SPACER 1/4" X 3/4" X 5/16"ID						
	06.DRK	1880	5/21/2025	EA		1.00	1.00 _____
	DRIVE RESTRAINT KIT						
SHIPPING	SHIPPING	100	1.00	1.00	0.00	0.00	



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OS 110 1.00 1.00 0.00 0.00
MACHINE



Part ID/Sub ID	Piece#	Date Reqd	Unit Of Measur	Qty Reqd	Qty Due	Issue
06.DS1815-1.25 SHAFT 18" DRIVE WITH 1-1/4 JOURNAL		10 5/21/2025	EA	1.00	1.00	_____
06.IS1815-1.25 SHAFT 18" IDLE WITH 1-1/4 JOURNAL		20 5/21/2025	EA	1.00	1.00	_____

REWORK-S 120 1.00 1.00 0.00 0.00
REWORK-S



REWORK-E 130 1.00 1.00 0.00 0.00



REWORK-P 140 1.00 1.00 0.00 0.00

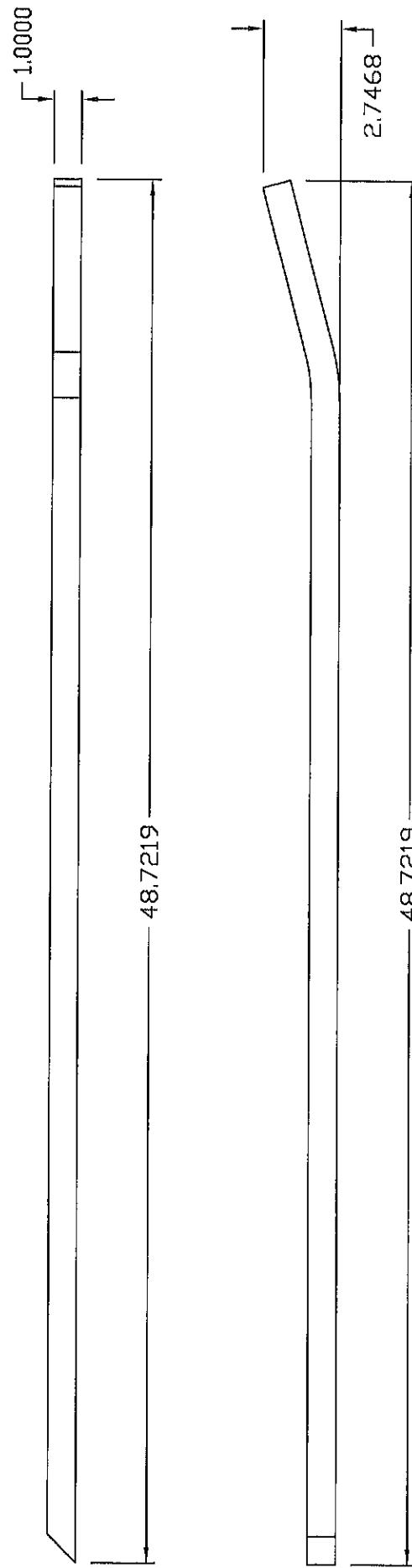




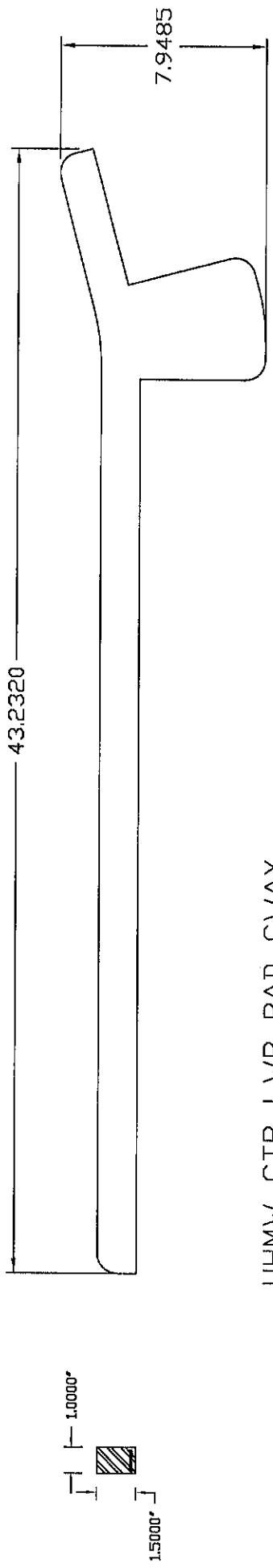
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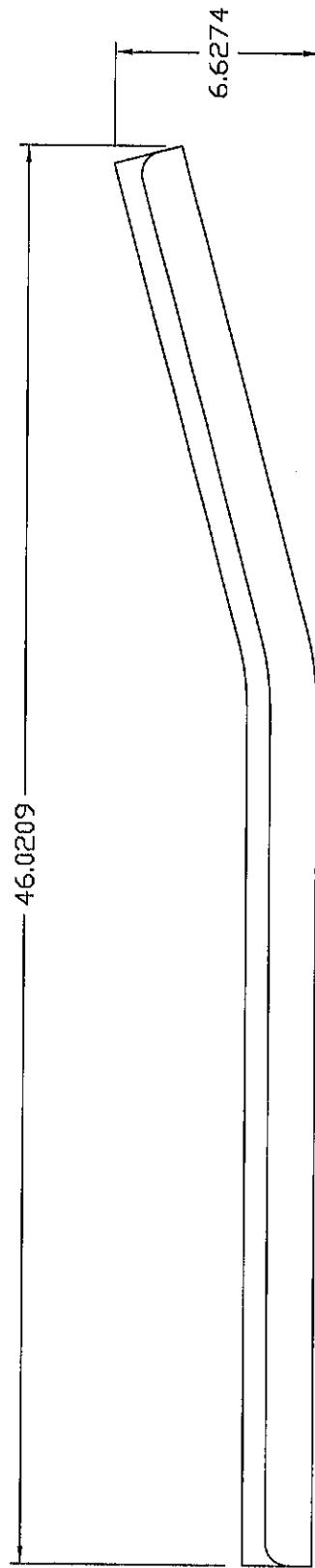
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UHMW INDENT
C121241-C-48
WAYNE FARMS-UNION SPRINGS, AL
(2) REQ'D - (1) LH & (1) RH

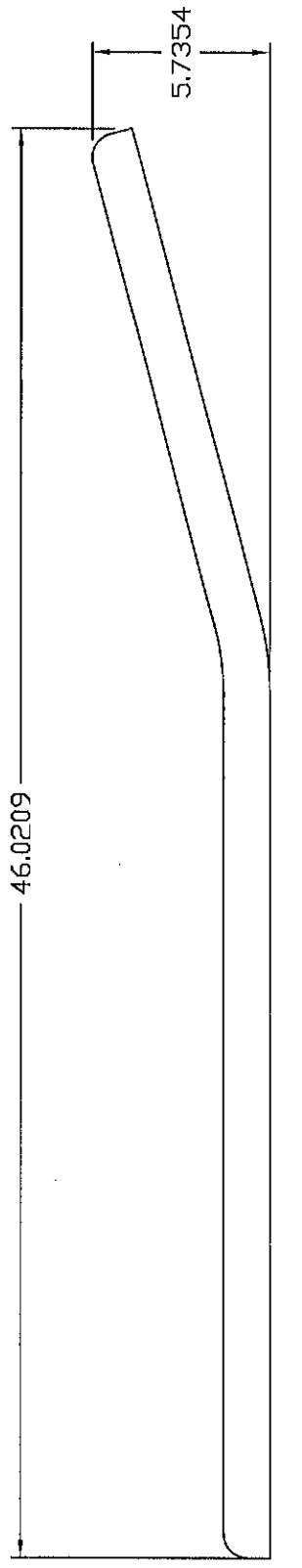


UHMW CTR LWR RAD CWAY
C121241-C-48
WAYNE FARMS-UNION SPRINGS, AL
(4) REQ'D



0.7500" — | — 0.2500"
0.7500" — | — 2.2500"
1.5000" — | —
1.0000"

UHMW L-SHAPED LWR RAD RWAY
C121241-C-48
WAYNE FARMS-UNION SPRINGS, AL
(2) REQ'D - (1) LH & (1) RH



1.5000'
1.0000'
[Hatched Area]

UHMW CTR LWR RAD RWAY
C121241-C-48
WAYNE FARMS-UNION SPRINGS, AL