

EQUIPMENT SPEC SHEET

REVISION:

10-8
B
Jan
D&F
EQUIPMENT
SALES, INC.
RK
02

NAME & LOCATION		WAYNE FARMS UNION SPRINGS, AL		CUSTOMER NUMBER		C121241		
ITEM NUMBER		C-35		ITEM SERIAL NUMBER		C121241-C-35		
ENGINEER		GARY CAMBRON		SALESMAN		HEATH MORROW		
EQUIPMENT TYPE		BONELESS BREAST TRANSFER CONVEYOR		ITEMS REQ'D		1		
				CAD TECH DESIGNER		DUSTIN CAGLE		
				CAD TECH DETAILER		DUSTIN CAGLE		
1	BELT MANUF.	INTRALOX	2	SERIES	800S	3	BELT TYPE	OH FT
4	BELT LENGTH	25'	5	BELT COLOR	WHITE	6	BELT MATERIAL	AC (Acetal)
7	FRICTION SPACING	N/A	8	BELT INDENT	N/A	9	CENTER NOTCH	N/A
10	BELT WIDTH	12"	11	WEARSTRIP	1"X1-1/2" UHMW	12	BELT PIN MAT.	AC (Acetal)
13	BELT FLIGHTS	YES	14	FLIGHT HEIGHT	4"	15	FLIGHT TYPE	IMPACT RES
16	FLIGHT CENTERS	4	17	FLIGHT INDENT	1.3"	18	CENTER NOTCH	
19	T.O.B. INFEED	N/A	20	T.O.B. DISCHARGE	N/A			
21	IDLE SPROCKET	8 TOOTH	22	PITCH DIAMETER	5.2" PD	23	BORE SIZE/TYPE	1-1/2" SQUARE
24	DRIVE SPROCKET	8 TOOTH	25	PITCH DIAMETER	5.2" PD	26	BORE SIZE/TYPE	1-1/2" SQUARE
27	SPROCKETS @ DRV	3	28	SPROCKETS @ IDLE	3	29	BELT SCRAPE	NO
30	BELT WASHER	YES	31	DRIP PAN	YES	32	DRIP PAN @ DRIVE	YES
33	DRIVE SIDE	RIGHT	34	DRIVE TYPE	EXTREME DUTY	35	MTR/GB FRAME	143TC/145TC
36	MOTOR	STERLING	37	HORSEPOWER	1 HP	38	FPM	75.6 FPM
39	GEARBOX	K343 TAPER	40	RATIO	32:1	41	MULTIPLIER	NO
42	EQUIP. MAT.	1/4" SS	43	LEGS	N/A	44	TAKE UP	STANDARD

PARTS and or MATERIAL UNIQUE TO THIS ITEM(S) / SPECIAL DESIGN SPECS (Please explain)

SAFETY LABELS AND E-STOPS TO BE LOCATED AS SHOWN.

SAFETY LABELS ARE ETCHED ON 12GA PLATES.

DRIVE RESTRAINT KIT.

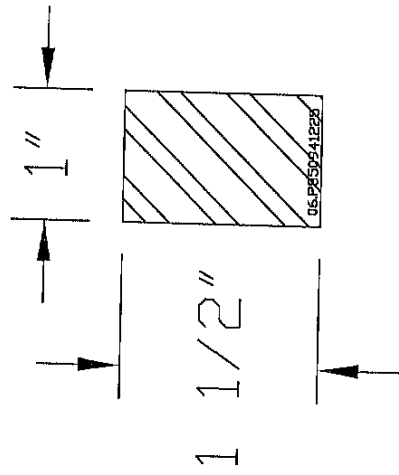
X-20 DIVERter CHUTE BOLTS TO DISCHARGE OF THIS CONVEYOR.

DRAWING COMPLETION DATE

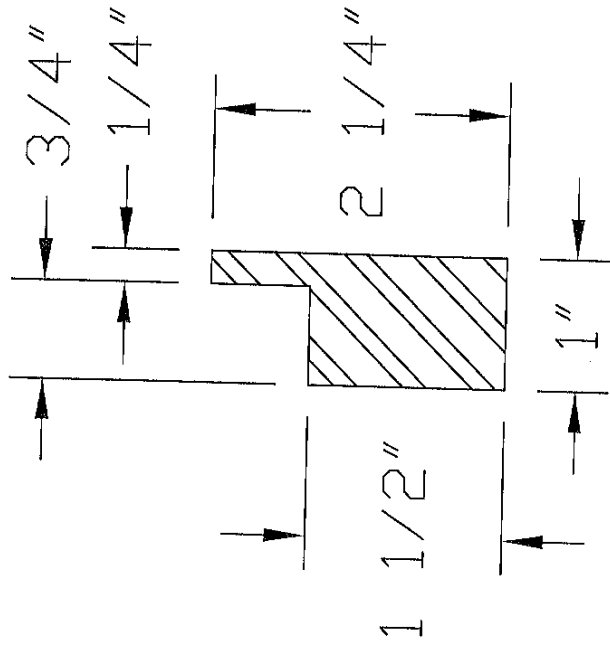
10/8/2025

DELIVERY DATE

11/21/2025



06.P850941225
<10> FT REQ'D



06.P8509495901LHD
<10> FT REQ'D

STD. 1 1/2" SQUARE SOLID SHAFT

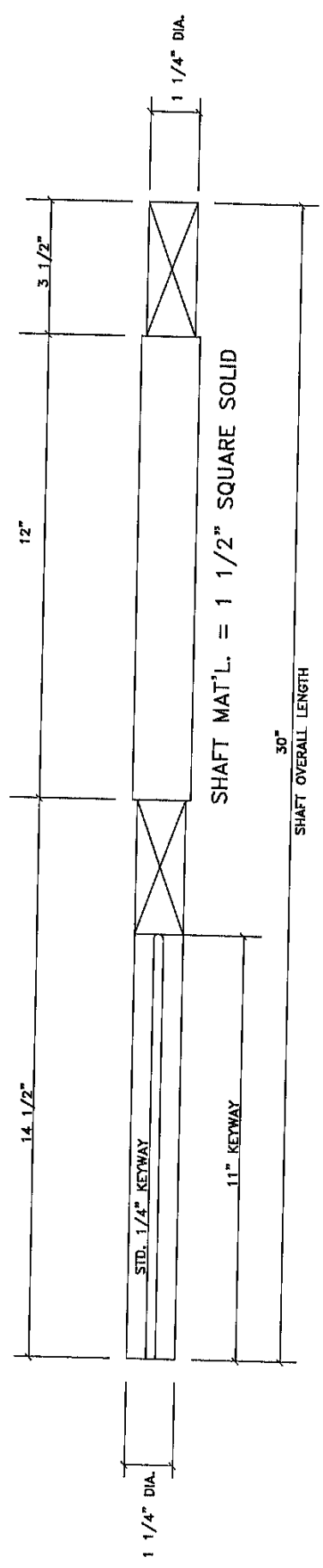
FORM DRAWING ONLY, THIS IS NOT TO SCALE !

JOB NUMBER : C121241-C-35
CUSTOMER : WAYNE FARMS
LOCATION : UNION SPRINGS, AL

DATE : 10/8/2025
MATERIAL : T303 SS

DETAILER : DUSTIN CAGLE
SHOP CHECKER :

THIS IS A PART NUMBERED SHAFT



DRIVE SHAFT DETAIL QTY. 1 REQ'D.

STD. 1 1/2" SQUARE SOLID SHAFT

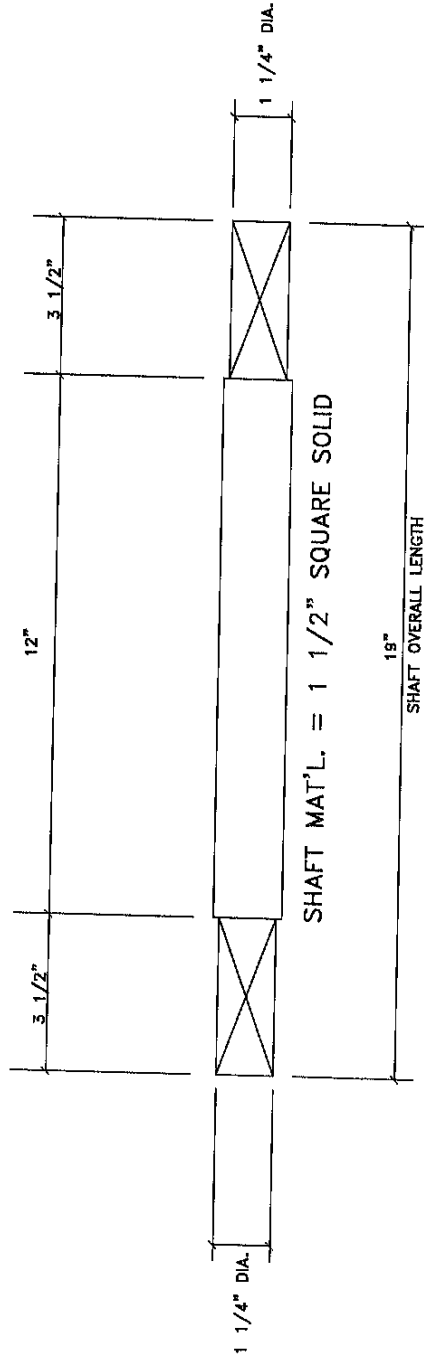
FORM DRAWING ONLY, THIS IS NOT TO SCALE !

JOB NUMBER : C121241-C-35
CUSTOMER : WAYNE FARMS
LOCATION : UNION SPRINGS, AL

DATE : 10/8/2025
MAY'L : T303 SS

DETAILER : DUSTIN CAGLE
SHOP CHECKER :

THIS IS A PART NUMBERED SHAFT



IDLE SHAFT DETAIL QTY. 1 REQ'D.



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Work Order ID	Part ID	Release	WantDate	Start Date	Finish Date	Qty	Drawing ID/Rev Engineer
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121241-C-35/S	DFM500S12	5/21/2025	11/14/2025			1.00	
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Drawing Rev:

D&F STRAIGHT CONVEYOR 12"

DENICE

Order ID:
Part ID:

Customer:

Ship To:

Shop Resources Type	Seq#	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/Rev
ENGINEERING ENGINEERING	10	1.00	1.00	0.00	0.00		



LASER SHOP LASER SHOP	20	1.00	1.00	0.00	0.00		
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SHOP1 SHOP1	30	1.00	1.00	0.00	0.00		
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Part ID/Sub ID	Piece#	Date Req'd	Unit Of Measur	Qty Req'd	Qty Due	Issue
01.S101 3/16" PLATE SS 48X120	10	5/21/2025	4X10	0.00	0.00	_____
01.S104	20	5/21/2025	5X10	0.00	0.00	_____



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	3/16" PLATE SS 60X120						
	01.S108 1/4" PLATE SS 48X120	30	5/21/2025	4X10		0.00	0.00 _____
	01.S111 1/4" PLATE SS 60X120	40	5/21/2025	5X10		0.00	0.00 _____
	01.S117 10GA SHEET SS 48X120	50	5/21/2025	4X10		0.00	0.00 _____
	01.S119 10GA SHEET SS 60X120	60	5/21/2025	5X10		0.00	0.00 _____
	01.S122 11GA SHEET SS 48X120	70	5/21/2025	4X10		0.00	0.00 _____
	01.S124 11GA SHEET SS 60X120	80	5/21/2025	5X10		0.00	0.00 _____
	01.S127 12GA SHEET SS 48X120	90	5/21/2025	4X10		0.00	0.00 _____
	01.S129 12GA SHEET SS 60X120	100	5/21/2025	5X10		0.00	0.00 _____
	01.S132 14GA SHEET SS 48X120	110	5/21/2025	4X10		0.00	0.00 _____
	01.S134 14GA SHEET SS 60X120	120	5/21/2025	5X10		0.00	0.00 _____
	02.RR206 ROUND ROD 1/2" SS	130	5/21/2025	FT		0.00	0.00 _____
	02.RR208 ROUND ROD 3/4" 304 SS	140	5/21/2025	FT		0.00	0.00 _____
	05.T804 TUBING SS 1"SQ X 11GA	290	5/21/2025	FT		0.00	0.00 _____
	30.40706 COUPLING SS 3/8"	330	5/21/2025	EA		2.00	2.00 _____
	S00024 TUBING END CAP - 1" SQ X 12 GA	340	5/21/2025	EA		1.00	1.00 _____



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SHOP2	40	1.00	1.00	0.00	0.00		
SHOP2							



Part ID/Sub ID	Piece#	Date Req'd	Unit Of Measur	Qty Req'd	Qty Due	Issue
06.S0421	80	5/21/2025	EA	4.00	4.00	_____
SLIDE QUICK CONNECT TAKEUP 4 FT REQ'D (AMW) 7/16" SQUARE BAR QTY. OF (4) REQ'D PER ASSY						

SHOP3	50	1.00	1.00	0.00	0.00		
SHOP3							



Part ID/Sub ID	Piece#	Date Req'd	Unit Of Measur	Qty Req'd	Qty Due	Issue
02.SB402	10	5/21/2025	FT	0.00	0.00	_____
SQUARE BAR 1/4" SS FOR GEARBOXES						
06.S0415	20	5/21/2025	EA	2.00	2.00	_____
BELT WASH 12" SPLASH SHIELD STD 304						
S00421A	60	5/21/2025	EA	1.00	1.00	_____
DRIVE DRIP PAN 30" X 11" (FOR NORDISTOBER GEARBOXES)						
06.S00421HA	80	5/21/2025	EA	2.00	2.00	_____
SS DRIP PAN HANGER 1"W FLAT BAR W/ 7/16"H* 1"W FLAT BAR WITH 7/16" HOLE 6.75" OVERAL LENGTH						

UHMW PARTS	60	1.00	1.00	0.00	0.00		
UHMW PARTS							





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Part ID/Sub ID	Piece#	Date Req'd	Unit Of Measur	Qty Req'd	Qty Due	Issue	
06.P850941225	40	5/21/2025	FT	10.00	10.00		
UHMW WEARSTRIP 1" X 1-1/2"							
06.P8509495901LHD	50	5/21/2025	FT	10.00	10.00		
UHMW WEARSTRIP L-SHAPE 1"X2-1/4" W/ NOT*							
	60	5/21/2025		10.00	10.00		
UHMW BEVELED INDENT, SEE DWG							
	70	5/21/2025		10.00	10.00		
UHMW REC INDENT, SEE DWG							
	80	5/21/2025		2.00	2.00		
UHMW INDENT LWR RAD (2) REQ'D 1LH-1RH, SEE DWG							
	90	5/21/2025		2.00	2.00		
UHMW INDENT UPR RAD, SEE DWG							
	100	5/21/2025		3.00	3.00		
UHMW CWAY LWR RAD, SEE DWG							
	110	5/21/2025		3.00	3.00		
UHMW CWAY UPR RAD, SEE DWG							
	120	5/21/2025		2.00	2.00		
UHMW L-SHAPED RWAY LWR RAD (2) REQ'D 1LH-1RH, SEE DWG							
	130	5/21/2025		2.00	2.00		
UHMW L-SHAPED RWAY UPR RAD (2) REQ'D 1LH-1RH, SEE DWG							
SUB-ASSY 1	70	1.00	1.00	0.00	0.00		
SUB-ASSY 1							



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SUB-ASSY 2	80	1.00	1.00	0.00	0.00
SUB-ASSY 2					



FINAL ASSEM	90	1.00	1.00	0.00	0.00
FINALASSEMB					



Part ID/Sub ID	Piece#	Date Reqd	Unit Of Measur	Qty Reqd	Qty Due	Issue
BELT - 800S 12"W OH FT WHITE AC W/ WHITE AC RODS, 4" IMP RES FLIGHTS, 12"C, 1.30"	10	5/21/2025		25.00	25.00	
37.1XI	20	5/21/2025	EA	1.00	1.00	
1HP XTREME 143TC 1800RPM INV DUTY*						
STAINLESS STEEL						
XTREME						
RPM: 1800						
FOOT OPTION: FOOTLESS						
FRAME: 143TC						
ENCLOSURE: TEFC						
RATING: INVERTER DUTY						
ELECTRICAL: 3 PHASE 460V						
ENCAPSULATED: ENCAPSULATED						
37.4SJ2	30	5/21/2025	EA	1.00	1.00	
STERLING SS HEL BEVEL SYMMETRICAL 32:1*						
STERLING SYMMETRICAL						
STAINLESS STEEL SMOOTH BODY						
403 HELICAL BEVEL						
32:1 31.539:1 (EXACT)						
140TC						
W/ TORQUE ARM						



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	37.SSK04125U	50	5/21/2025	EA		1.00	1.00 _____
	SYMMETRICAL BUSHING 1-1/4" FOR SSK04 HE*						
	SSK04-1.250UTBK						
	STAINLESS STEEL						
	1-1/4" SYMMETRICAL BUSHING KIT FOR						
	SIZE SSK04 HELICAL BEVEL						
	06.DRK	60	5/21/2025	EA		1.00	1.00 _____
	DRIVE RESTRAINT KIT						
	31.2808	80	5/21/2025	EA		6.00	6.00 _____
	SPROCKET 800S 8T 1.5"SB 5.2"PD*						
	PART #S3D8 G5CPE7 NG						
	EZ CLEAN MOLDED SPROCKET						
	15.142	100	5/21/2025	EA		1.00	1.00 _____
	SANITARY 2" SS ROLL TYPE FERRULE						
	31.91121	110	5/21/2025	EA		8.00	8.00 _____
	RETAINER SNAP RING 1.5" SS*						
	(SH-206SS)						
	06.P40810	120	5/21/2025	EA		2.00	2.00 _____
	BRASS TAKE UP 5/8-11' W/SS NUT						
	95.0141902P	130	5/21/2025	EA		4.00	4.00 _____
	SPRAY NOZZLE 1/4 F8004-LN PLASTIC*						
	ADDITIONAL PARTS REQ'D #S00202 & #06.S0415						
	NATURAL PVDF						
	BEARING ASSEMBLY	140	5/21/2025			0.00	0.00 _____
	35.UCF207.20	160	5/21/2025	EA		4.00	4.00 _____
	KML 1-1/4" SS BEARING 4-BOLT FLG						
	10.1010724	200	5/21/2025	EA		16.00	16.00 _____
	HHC/SCREW 7/16-14 X 1-1/2" SS						
	10.10407	210	5/21/2025	EA		16.00	16.00 _____
	FLAT WASHER 7/16" SS						
	NON-TAXABLE						
	10.10507	220	5/21/2025	EA		16.00	16.00 _____



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	06.WLOP-B	890	5/21/2025	EA		1.00	1.00 _____
	WARNING LOCK OUT POWER STICKER BILINGUAL 8.75"W X 2.5"T 3 COLOR						
	06.WMP-B	900	5/21/2025	EA		2.00	2.00 _____
	WARNING MOVING PARTS STICKER BILINGUAL 8.75"W X 2.5"T 2 COLOR						
	06.WKA-B	910	5/21/2025	EA		2.00	2.00 _____
	WARNING KEEP AWAY STICKER BILINGUAL 8.75"W X 2.5"T 2 COLOR						
	06.CEB-B	920	5/21/2025	EA		2.00	2.00 _____
	CAUTION ENSURE BELT STICKER BILINGUAL 8.75"W X 2.5"T 2 COLOR						
	D & F STANDADRD ESTOP -	930	5/21/2025			0.00	0.00 _____
	45.800F1YP1	940	5/21/2025	EA		2.00	2.00 _____
	ALLEN BRADLEY E-STOP STATION						
	10.1080808	950	5/21/2025	EA		8.00	8.00 _____
	SOCKET CAP SCREW 8-32 X 1/2" SS* 8C50KCS3						
	10.10808N	960	5/21/2025	EA		8.00	8.00 _____
	NYLON LOCK NUT 8-32 SS* 8CNNE3						
	MISCELLANEOUS -	1400	5/21/2025			0.00	0.00 _____
	10.1060432	1430	5/21/2025	EA		36.00	36.00 _____
	MACH SCREW 1/4"- 20 X 2" SS* PHILLIPS FLAT HEAD #72718						



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	10.1060430	1440	5/21/2025	EA		36.00	36.00 _____
	MACH SCREW 1/4"-20 X 1-3/4" SS*						
	PHILLIPS FLAT HEAD (NON-TAXABLE)						
	10.10504	1510	5/21/2025	EA		36.00	36.00 _____
	HEX NYLON LOCK NUT 1/4"-20 SS						
	NON-TAXABLE						
	10.1010616	1560	5/21/2025	EA		8.00	8.00 _____
	HHC/SCREW 3/8-16 X 1" SS						
	FASTENAL P/N 1170105						
	(NON-TAXABLE)						
	10.10306	1630	5/21/2025	EA		8.00	8.00 _____
	LOCK WASHER 3/8" SS						
	NON-TAXABLE						
	10.1010824	1710	5/21/2025	EA		4.00	4.00 _____
	HHC/SCREW 1/2-13 X 1-1/2"SS						
	NON-TAXABLE						
	10.10508	1740	5/21/2025	EA		4.00	4.00 _____
	HEX LOCK NUT 1/2" -13 SS						
	10.10210	1760	5/21/2025	EA		4.00	4.00 _____
	HEX NUT 5/8 X 11 SS						
	S00425	1790	5/21/2025	EA		36.00	36.00 _____
	SPACER 1/4" X 3/4" X 5/16"ID						
SHIPPING SHIPPING	100	1.00	1.00	0.00	0.00		



OS
MACHINE

110	1.00	1.00	0.00	0.00
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Part ID/Sub ID		Piece#	Date Reqd	Unit Of Measur	Qty Reqd	Qty Due	Issue
06.DS1215-1.25 SHAFT 12" DRIVE WITH 1-1/4 JOURNAL		40	5/21/2025	EA	1.00	1.00	_____
06.IS1215-1.25 SHAFT 12" IDLE WITH 1-1/4 JOURNAL		80	5/21/2025	EA	1.00	1.00	_____
REWORK-S	120	1.00	1.00	0.00	0.00		
REWORK-S							



REWORK-E 130 1.00 1.00 0.00 0.00



REWORK-P 140 1.00 1.00 0.00 0.00





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121241-X-20/S	DFC378		5/21/2025	11/14/2025		1.00	
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Drawing Rev:

CHUTE
12 GA CHUTE
> 2"W X 2"L X 2"SIDES

WENDY

Order ID:
Part ID:

Customer:

Ship To:

Shop Resources Type	Seq#	End Qty	Start Qty	Setup Hrs	Run Hrs	Start Date	Finish Date	Drawing ID/Rev
ENGINEERING ENGINEERING	10	1.00	1.00	0.00	0.00			



LASER SHOP LASER SHOP	20	1.00	1.00	0.00	0.00			
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SHOP1 SHOP1	30	1.00	1.00	0.00	0.00			
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Part ID/Sub ID	Piece#	Date Reqd	Unit Of Measur	Qty Reqd	Qty Due	Issue
01.S129 12GA SHEET SS 60X120	280	5/21/2025	5X10	0.00	0.00	



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	01.S126 12GA SHEET SS 48X96	285	5/21/2025	4X8		0.00	0.00 _____
	01.S127 12GA SHEET SS 48X120	290	5/21/2025	4X10		0.00	0.00 _____
SHOP2 SHOP2	40	1.00	1.00	0.00	0.00		



FINAL ASSEM FINALASSEMB	60	1.00	1.00	0.00	0.00		
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Part ID/Sub ID	Piece#	Date Reqd	Unit Of Measur	Qty Reqd	Qty Due	Issue
21.16B160 CHAIN LONG LINK SS 3/16" CONAGRA NATCH	10	5/21/2025	FT	0.00	0.00	_____
02.BSR212 BEARING SIZE ROD 1" SS	20	5/21/2025	FT	3.00	3.00	_____
10.10506 HEX NYLON LOCK NUT 3/8"-16 SS	30	5/21/2025	EA	4.00	4.00	_____
10.1010624 HHC/SCREW 3/8-16 X 1-1/2" SS	40	5/21/2025	EA	4.00	4.00	_____
10.1010616 HHC/SCREW 3/8-16 X 1" SS FASTENAL P/N 1170105 (NON-TAXABLE)	50	5/21/2025	EA	4.00	4.00	_____
30.40206C NIPPLE SS 3/8" CLOSE	60	5/21/2025	EA	1.00	1.00	_____
36.1F29878 MALE QUICK DISCONNECT P-361 3/8"	70	5/21/2025	EA	1.00	1.00	_____



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	36.1F18083	80	5/21/2025	EA		1.00	1.00 _____
	SMC 3/8" FILTER REGULATOR LUBRICATOR*						
	MI#774X00205						
	30.40706	90	5/21/2025	EA		1.00	1.00 _____
	COUPLING SS 3/8"						
	36.KQ2L1136S	100	5/21/2025	EA		9.00	9.00 _____
	SMC 3/8" TUBE X 3/8" MP KQ2L1136S 90D						
	36.TIUB11BUL33	110	5/21/2025	FT		20.00	20.00 _____
	SMC 3/8" SOLID BLUE TUBING TIUB11						
	36.1F24522	120	5/21/2025	EA		2.00	2.00 _____
	MUFFLER SPD/CONTROL ASP-3SC*						
	99.J8008A	130	5/21/2025	EA		1.00	1.00 _____
	SS FEMALE ROD EYE 7/16-20 THREAD						
	99.NCA1B250300	140	5/21/2025	EA		1.00	1.00 _____
	CYLINDER SMC 2.5" BORE 3" STROKE*						
	NCA1B250-0300 TIE ROD 7/16-20 THREAD						
	99.P573421	150	5/21/2025	EA		1.00	1.00 _____
	P57342-K0001 MP4 EYE KIT						
	REXROTH #R432013377						
	35.UCFL205.16	160	5/21/2025	EA		2.00	2.00 _____
	KML 1" SS BEARING 2-BOLT FLG						
	47.020108	170	5/21/2025	EA		5.00	5.00 _____
	SET COLLAR 1/2" SC-0500-SS						
	36.1X30826	180	5/21/2025	EA		1.00	1.00 _____
	CERAMIC VALVE R432006435 (120V)*						
	VENDOR PART PROGRESSION: GS10061-2440 > GT10061-2440 > R432006435						
	36.08120	190	5/21/2025	EA		1.00	1.00 _____
	CONTROL HAND VALVE SPRING LOADED, PNEU*						
	K81EA00-KC0-KL2 (603F33923)						
	S00425	200	5/21/2025	EA		4.00	4.00 _____
	SPACER 1/4" X 3/4" X 5/16" ID						
	10.103	210	5/21/2025	EA		4.00	4.00 _____



D&F EQUIPMENT SALES, INC - ALABAMA
Work Order Traveller
WORK ORDER ID: 121241-X-20/S

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4

Work Order ID	Part ID	Release	WantDate	Start Date	Finish Date	Qty	Drawing ID/Rev Engineer
	BOLT 5/16-24 X 1-1/4" SS						
	10.1010416	220	5/21/2025	EA		6.00	6.00 _____
	HHC/SCREW 1/4-20 X 1" SS						
	10.1010428	230	5/21/2025	EA		6.00	6.00 _____
	HHC/SCREW 1/4-20 X 1-3/4" SS						
	10.10504	240	5/21/2025	EA		8.00	8.00 _____
	HEX NYLON LOCK NUT 1/4"-20 SS						
	NON-TAXABLE						
	36.1X30646	250	5/21/2025	EA		1.00	1.00 _____
	SUB BASE P68975 *						
	REXROTH #R432036353						
SHIPPING	70	1.00	1.00	0.00	0.00		
SHIPPING							
							
REWORK-S	90	1.00	1.00	0.00	0.00		
REWORK-S							
							
REWORK-E	100	1.00	1.00	0.00	0.00		
							
REWORK-P	110	1.00	1.00	0.00	0.00		

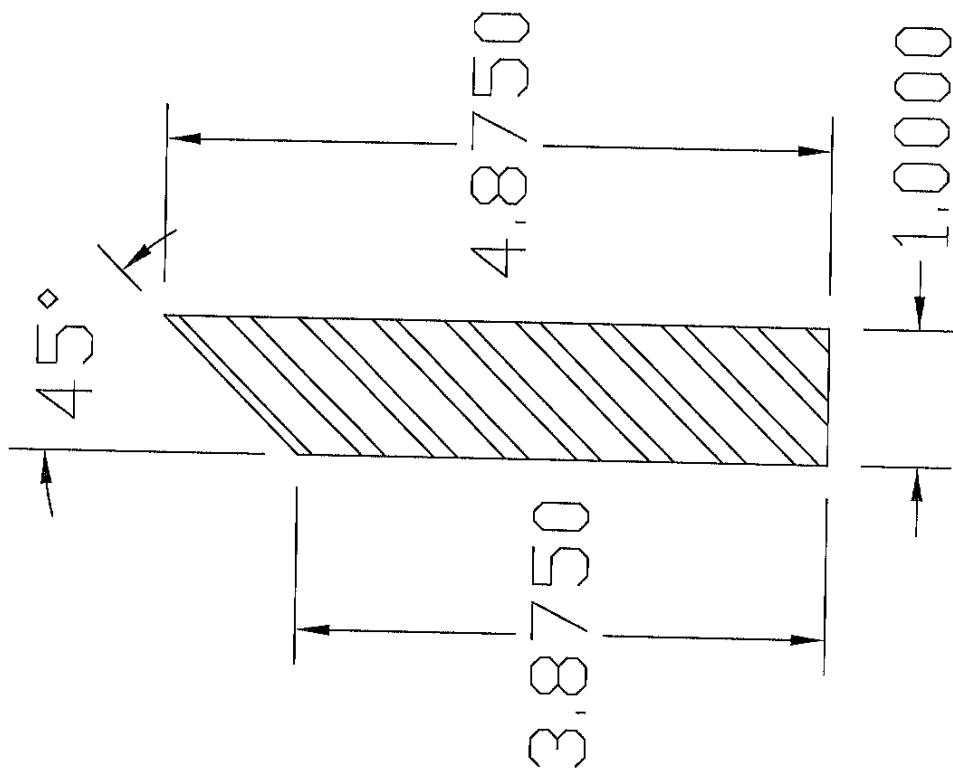


D&F EQUIPMENT SALES, INC - ALABAMA
Work Order Traveller
WORK ORDER ID: 121241-X-20/S

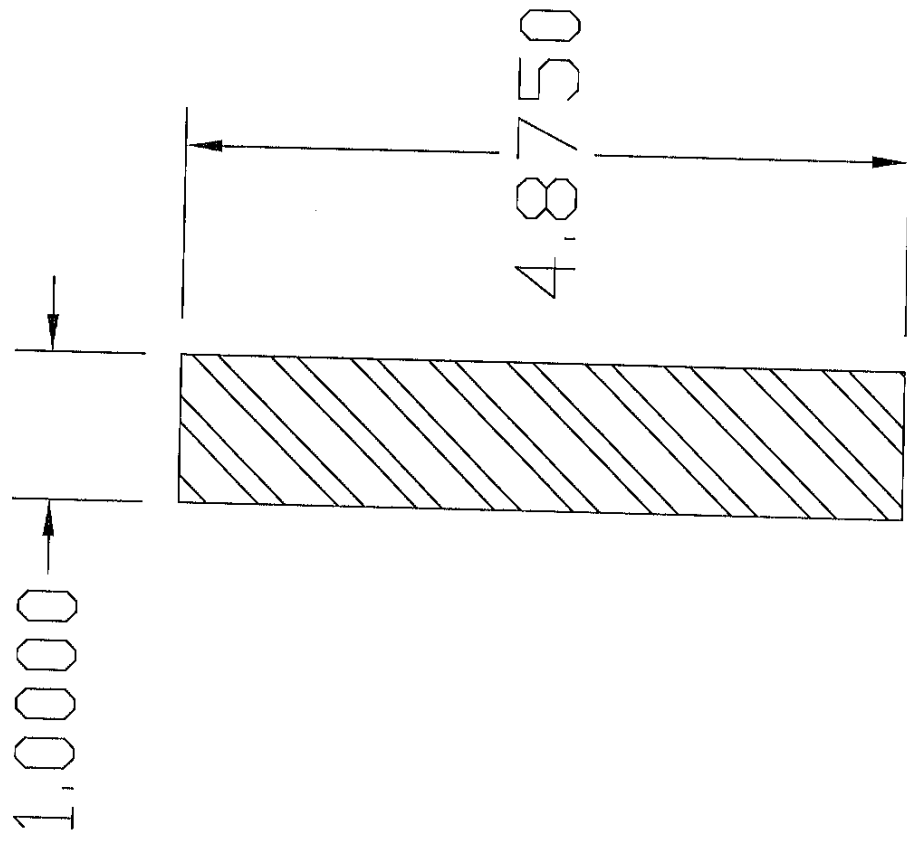
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Page 5

Work Order ID	Part ID	Release	WantDate	Start Date	Finish Date	Qty	Drawing ID/Rev Engineer
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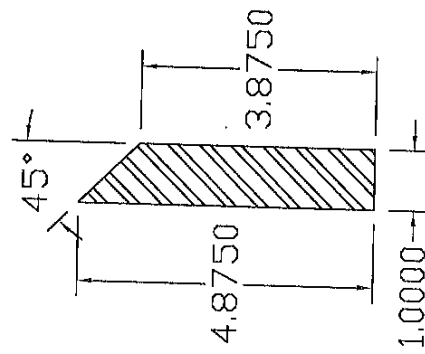
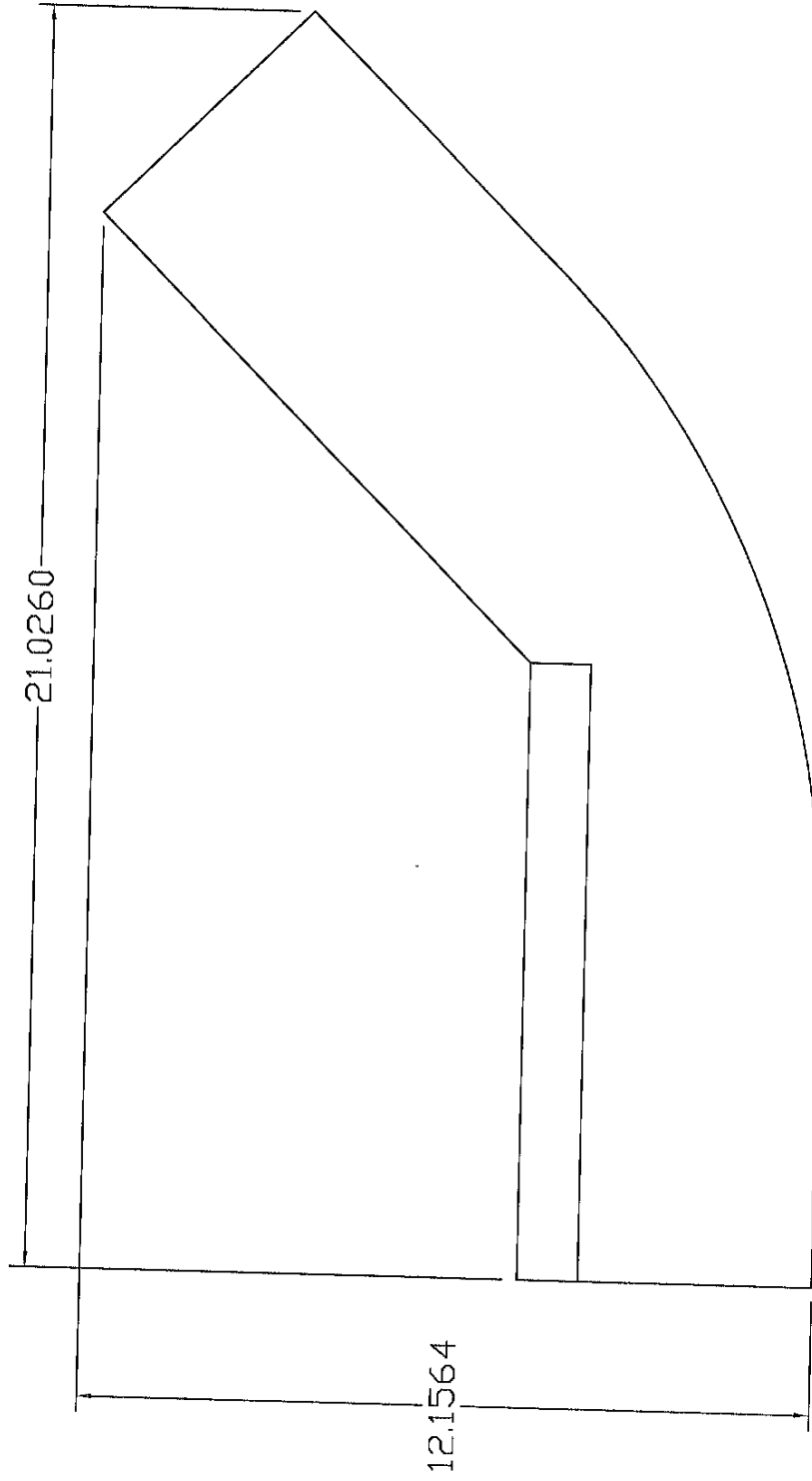




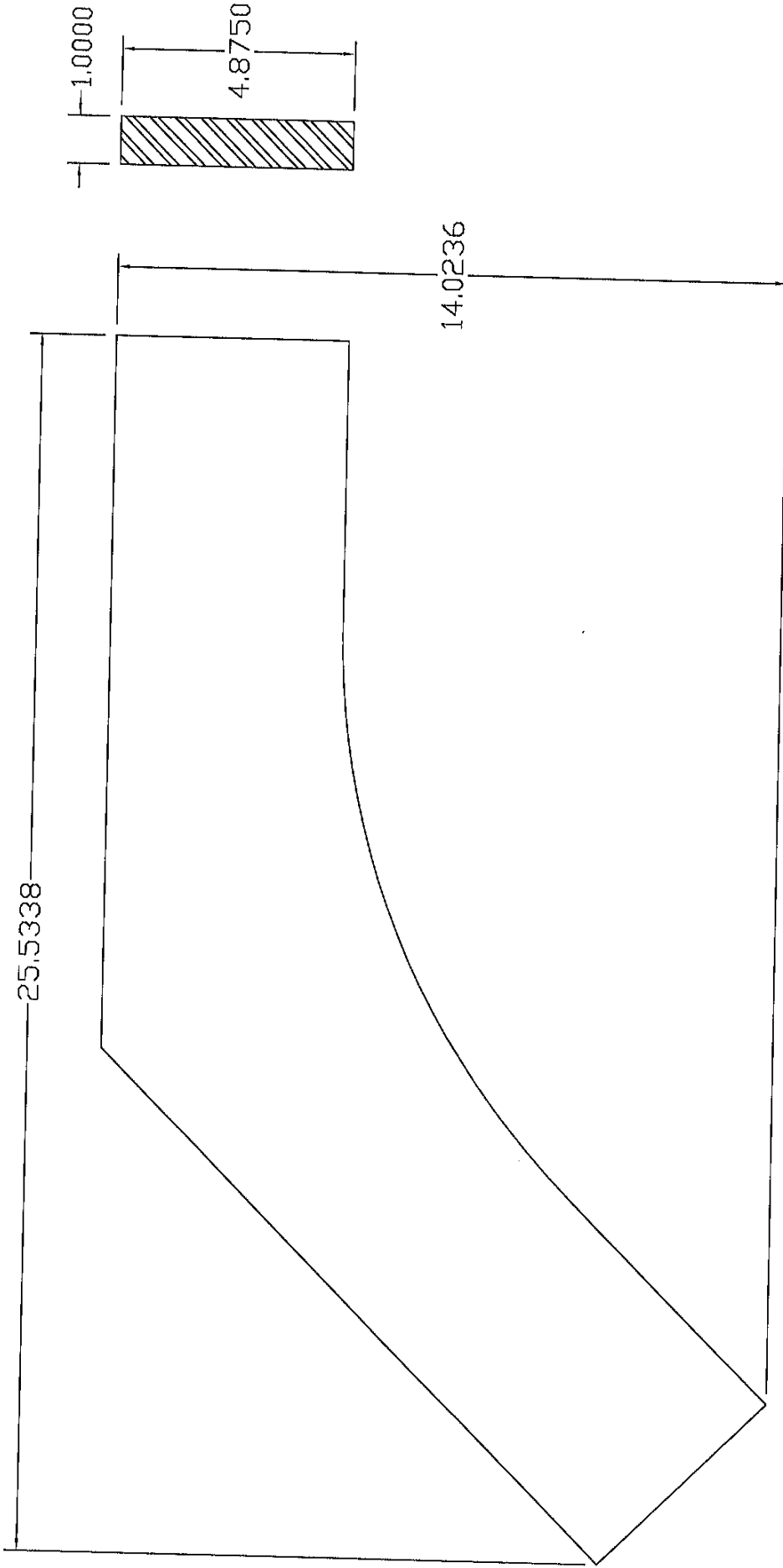
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C121241-C-35
UHMW BEVELED INDENT
(10) FT REQ'D



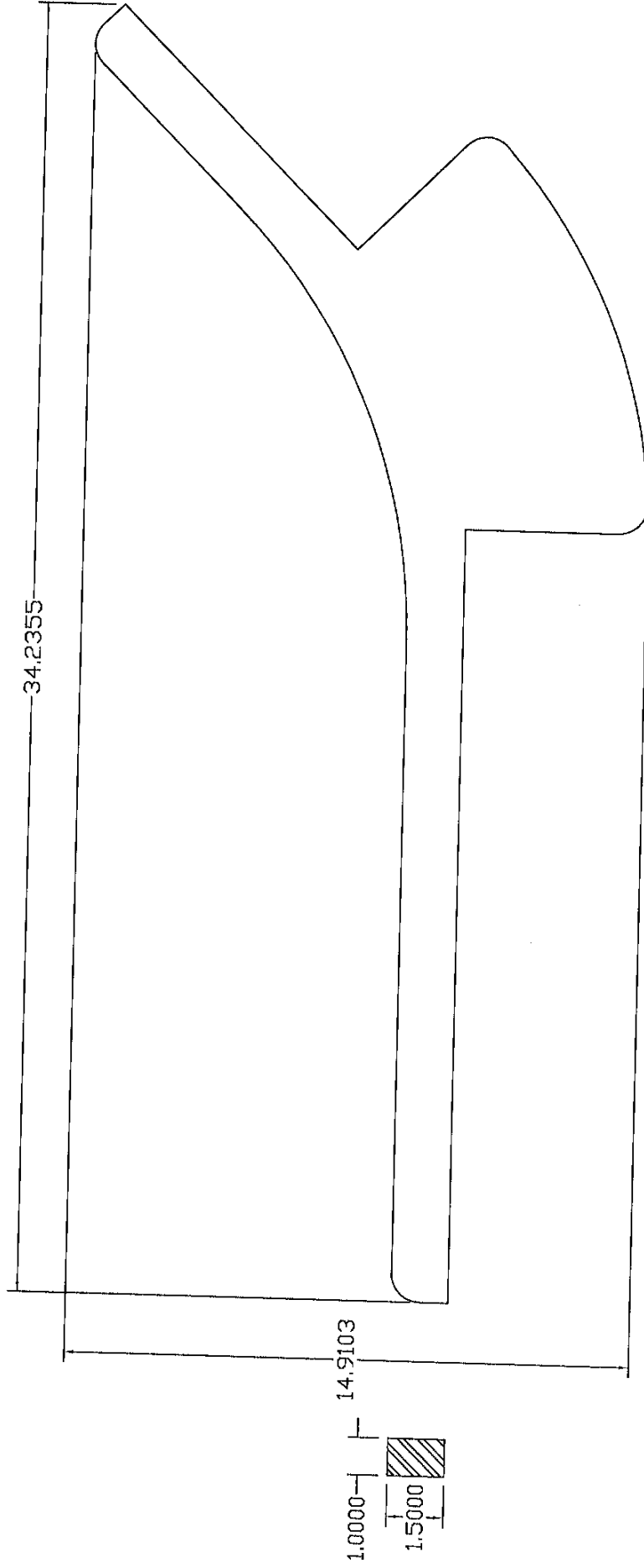
WAYNE FARMS - UNION SPRINGS, AL
C121241-C-35
UHMW REC INDENT
(10) FT REQ'D



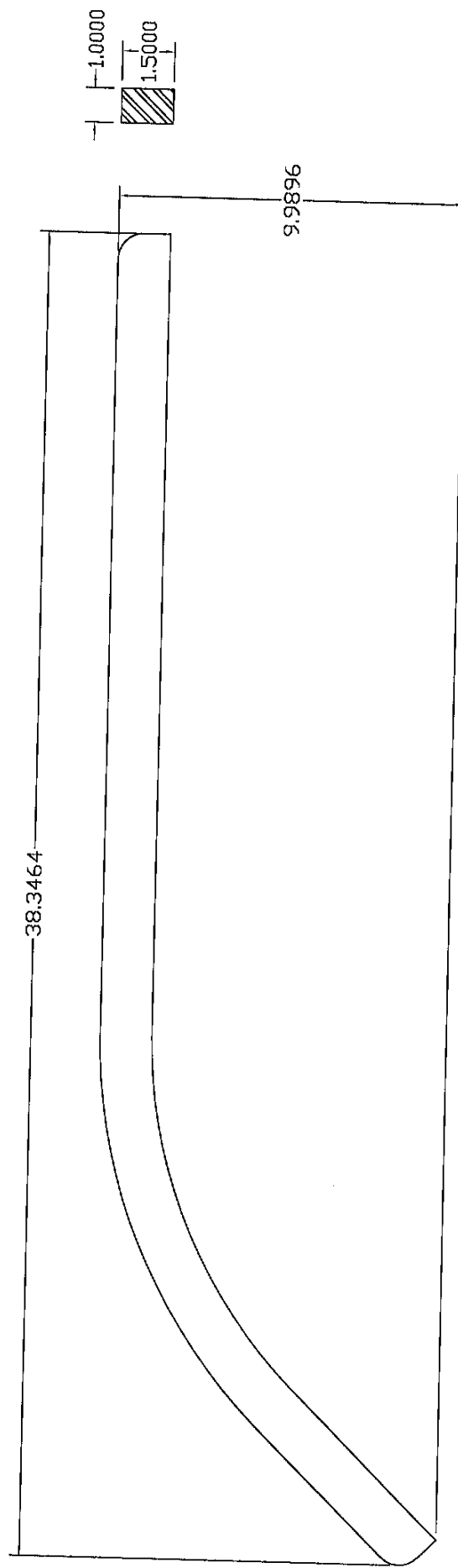
WAYNE FARMS - UNION SPRINGS, AL
 C121241-C-35
 UHMW INDENT LWR RAD
 (2) REQ'D 1LH-1RH



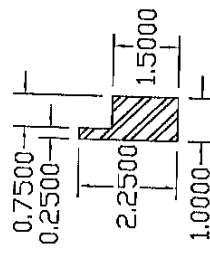
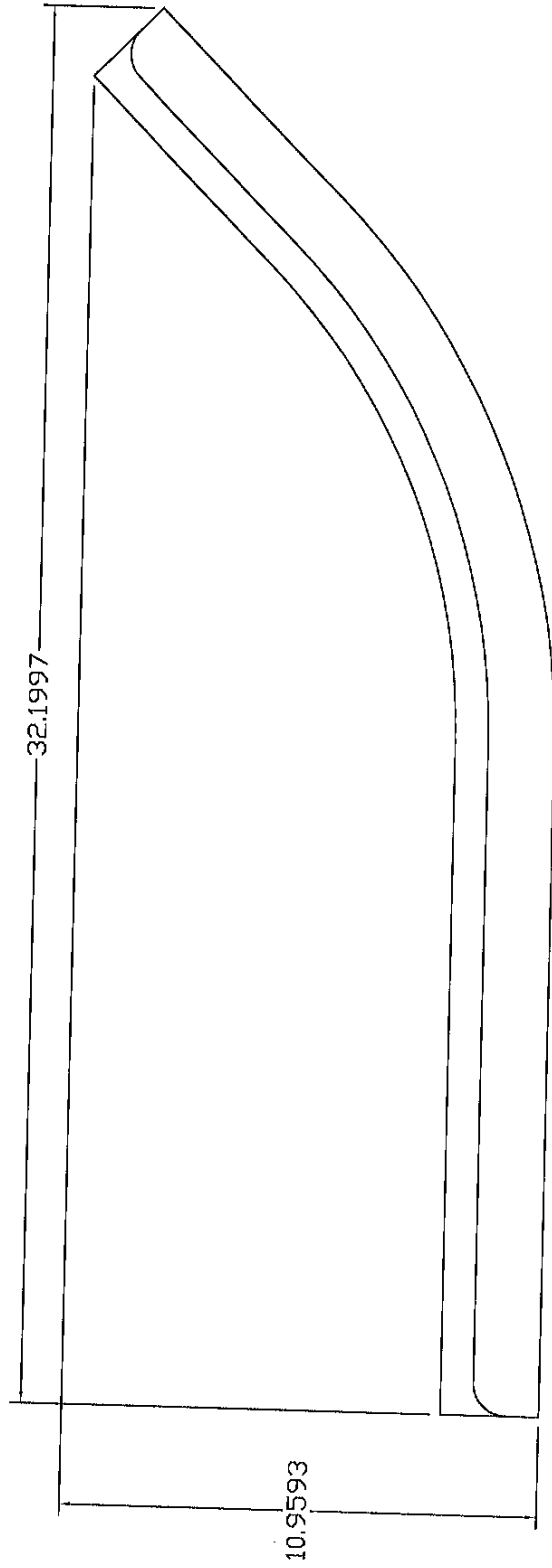
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C121241-C-35
UHMW INDENT UPR RAD
(2) REQ'D



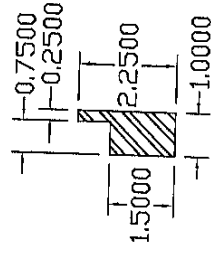
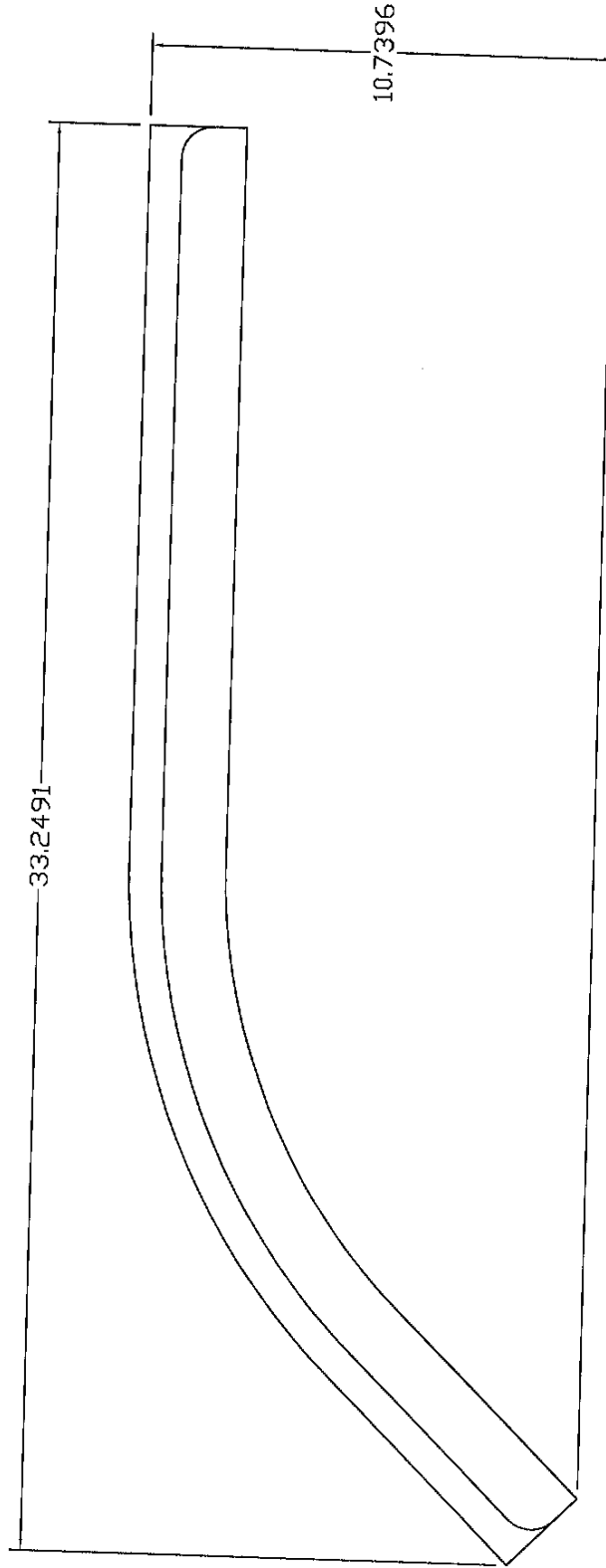
WAYNE FARMS - UNION SPRINGS, AL
C121241-C-35
UHMW CWAY LWR RAD
(3) REQ'D



WAYNE FARMS - UNION SPRINGS, AL
C121241-C-35
UHMW CWAY UPR RAD
(3) REQ'D



WAYNE FARMS - UNION SPRINGS, AL
 C121241-C-35
 UHMW L-SHAPED RWAY LWR RAD
 (2) REQ'D 1LH-1RH



WAYNE FARMS - UNION SPRINGS, AL
C121241-C-35
UHMW L-SHAPED RWAY UPR RAD
(2) REQ'D 1LH-1RH

JOB NAME

Wayne Farms

JOB NUMBER

121241-C-35

MATERIAL SIZE

1x11GA

JS

PIECES

LENGTH

COPE/ANGLE

LH + RH

1

1-2 5/16

SC

MG

1

1-5 7/8

1" BSR

SC

1

4 1/16"

1/2 RR.

SC