

# EQUIPMENT SPEC SHEET

REVISION:



*Sam*

BC

*02*

NAME & LOCATION		WAYNE FARMS UNION SPRING, AL		CUSTOMER NUMBER		C121241		
ITEM NUMBER		C-02		ITEM SERIAL NUMBER		C121241-C-02		
				ITEMS REQ'D		1		
ENGINEER		GARY CAMBRON		SALESMAN		HEATH MORROW		
				CAD TECH DESIGNER		DUSTIN CAGLE		
EQUIPMENT TYPE		DRUM INCLINE CONV		CAD TECH DETAILER		DUSTIN CAGLE		
1	BELT MANUF.	INTRALOX	2	SERIES	800S	3	BELT TYPE	OH FT
4	BELT LENGTH	33'	5	BELT COLOR	BLUE	6	BELT MATERIAL	AC (Acetal)
7	FRICTION SPACING	N/A	8	BELT INDENT	N/A	9	CENTER NOTCH	N/A
10	BELT WIDTH	12"	11	WEARSTRIP	1"X1-1/2" UHMW	12	BELT PIN MAT.	BLUE AC (Acetal)
13	BELT FLIGHTS	YES	14	FLIGHT HEIGHT	4"	15	FLIGHT TYPE	SCOOP
16	FLIGHT CENTERS	12"	17	FLIGHT INDENT	1.3"	18	CENTER NOTCH	N/A
19	T.O.B. INFEED	N/A	20	T.O.B. DISCHARGE	N/A			
21	IDLE SPROCKET	8 TOOTH	22	PITCH DIAMETER	5.2" PD	23	BORE SIZE/TYPE	1-1/2" SQUARE
24	DRIVE SPROCKET	8 TOOTH	25	PITCH DIAMETER	5.2" PD	26	BORE SIZE/TYPE	1-1/2" SQUARE
27	SPROCKETS @ DRV	3	28	SPROCKETS @ IDLE	3	29	BELT SCRAPE	NO
30	BELT WASHER	YES	31	DRIP PAN	YES	32	DRIP PAN @ DRIVE	YES
33	DRIVE SIDE	RIGHT	34	DRIVE TYPE	EXTREME DUTY	35	MTR/GB FRAME	143TC/145TC
36	MOTOR	STERLING	37	HORSEPOWER	1 HP	38	FPM	60 FPM
39	GEARBOX	K343	40	RATIO	40:1	41	MULTIPLIER	NO
42	EQUIP. MAT.	1/4" SS	43	LEGS	N/A	44	TAKE UP	STANDARD

PARTS and or MATERIAL UNIQUE TO THIS ITEM(S) / SPECIAL DESIGN SPECS (Please explain)

SAFETY LABELS AND E-STOPS TO BE LOCATED AS SHOWN.

THIS ITEM GETS A DRIVE RESTRAINT KIT

ETCHED METAL SAFETY LABELS.

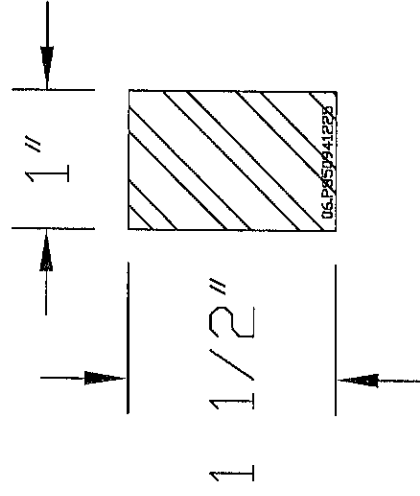
THIS ITEM WILL ATTACH TO C121241-DF208 CONELINE

DRAWING COMPLETION DATE

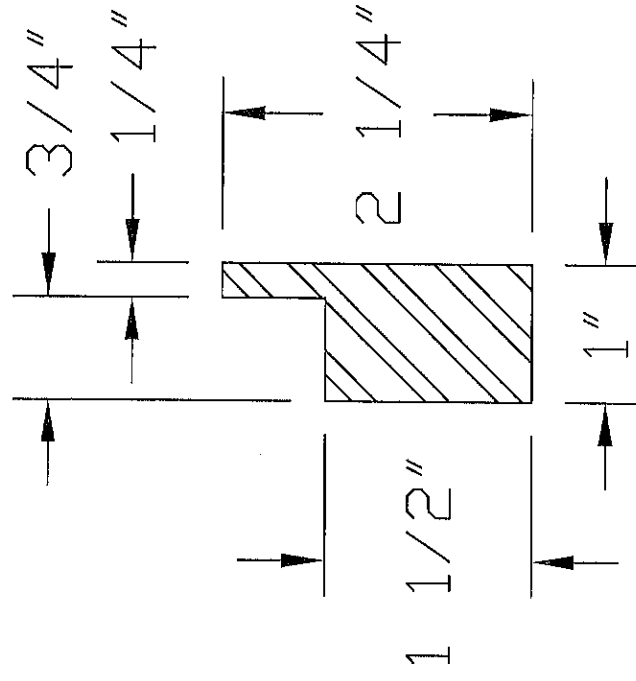
8/28/2025

DELIVERY DATE

11/21/2025



06.P850941225  
(30) FT REQ'D



06.P8509495901LHD  
(30) FT REQ'D

STD. 1 1/2" SQUARE SOLID SHAFT

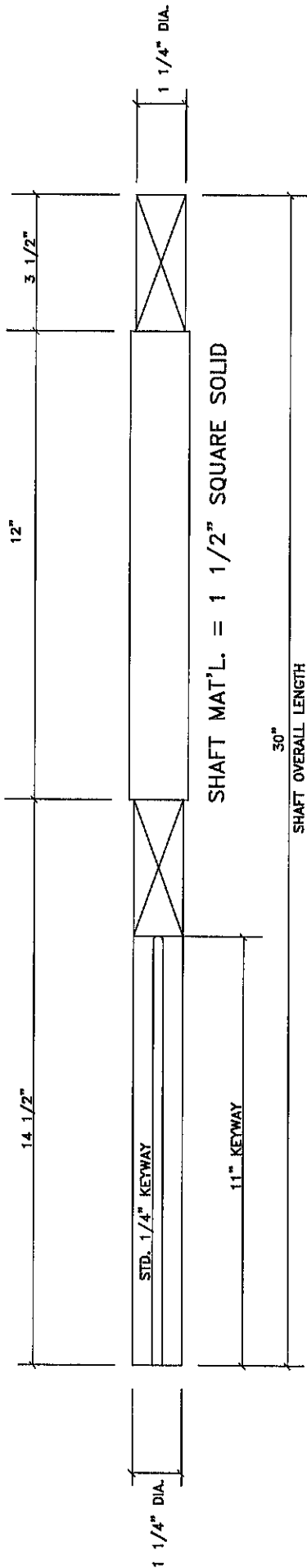
FORM DRAWING ONLY, THIS IS NOT TO SCALE !

JOB NUMBER : C121241-C-02  
CUSTOMER : WAYNE FARMS  
LOCATION : UNION SPRINGS, AL

DATE : 8/28/2025  
MAT'L : T303 SS

DETAILER : DUSTIN CAGLE  
SHOP CHECKER :

\*\*THIS IS A PART NUMBERED SHAFT\*\*



DRIVE SHAFT DETAIL QTY. 1 REQ'D.

STD. 1 1/2" SQUARE SOLID SHAFT

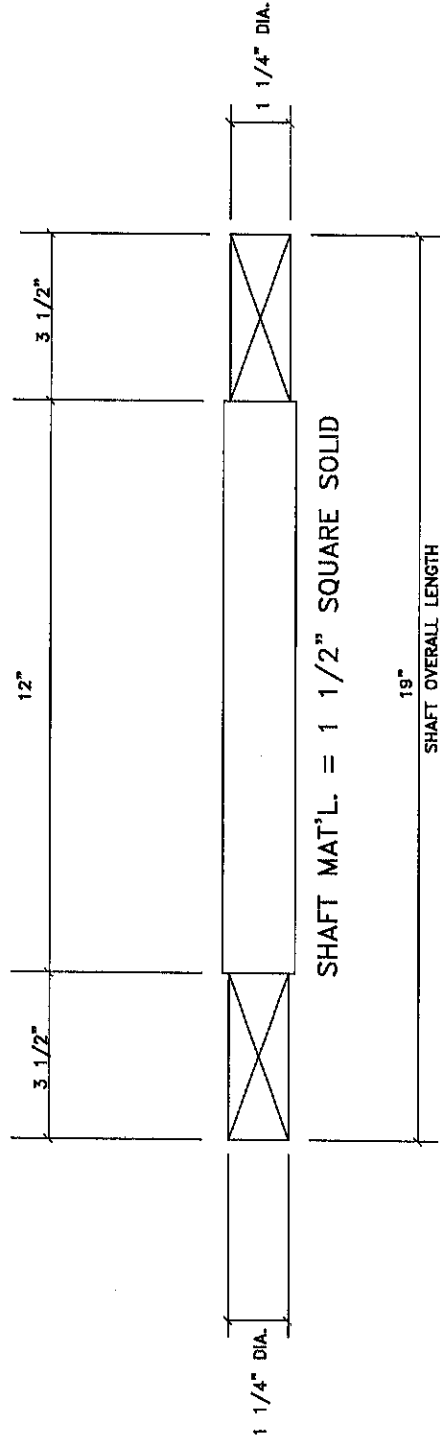
FORM DRAWING ONLY, THIS IS NOT TO SCALE !

JOB NUMBER : C121241-C-02  
CUSTOMER : WAYNE FARMS  
LOCATION : UNION SPRINGS, AL

DATE : 8/28/2025  
MAT'L : T303 SS

DETAILER : DUSTIN CAGLE  
SHOP CHECKER :

\*\*THIS IS A PART NUMBERED SHAFT\*\*



IDLE SHAFT DETAIL QTY. 1 REQ'D.



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Work Order ID	Part ID	Release	WantDate	Start Date	Finish Date	Qty	Drawing ID/Rev Engineer
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121241-C-02/S	DFM500I12	5/21/2025	11/14/2025			1.00	
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Drawing Rev:

D&F INCLINE CONVEYOR 12" WI

DENICE

Order ID:  
Part ID:

Customer:

Ship To:

Shop Resources Type	Seq#	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/Rev
ENGINEERING ENGINEERING	10	1.00	1.00	0.00	0.00		



LASER SHOP LASER SHOP	20	1.00	1.00	0.00	0.00		
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SHOP1 SHOP1	30	1.00	1.00	0.00	0.00		
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Part ID/Sub ID	Piece#	Date Reqd	Unit Of Measur	Qty Reqd	Qty Due	Issue
01.S101 3/16" PLATE SS 48X120	10	5/21/2025	4X10	0.00	0.00	_____
01.S104	20	5/21/2025	5X10	0.00	0.00	_____



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	3/16" PLATE SS 60X120						
	01.S108 1/4" PLATE SS 48X120	30	5/21/2025	4X10		0.00 0.00	 _____
	01.S111 1/4" PLATE SS 60X120	40	5/21/2025	5X10		0.00 0.00	 _____
	01.S117 10GA SHEET SS 48X120	50	5/21/2025	4X10		0.00 0.00	 _____
	01.S119 10GA SHEET SS 60X120	60	5/21/2025	5X10		0.00 0.00	 _____
	01.S122 11GA SHEET SS 48X120	70	5/21/2025	4X10		0.00 0.00	 _____
	01.S124 11GA SHEET SS 60X120	80	5/21/2025	5X10		0.00 0.00	 _____
	01.S127 12GA SHEET SS 48X120	90	5/21/2025	4X10		0.00 0.00	 _____
	01.S129 12GA SHEET SS 60X120	100	5/21/2025	5X10		0.00 0.00	 _____
	01.S132 14GA SHEET SS 48X120	110	5/21/2025	4X10		0.00 0.00	 _____
	01.S134 14GA SHEET SS 60X120	120	5/21/2025	5X10		0.00 0.00	 _____
	02.RR206 ROUND ROD 1/2" SS	130	5/21/2025	FT		0.00 0.00	 _____
	02.RR208 ROUND ROD 3/4" 304 SS	140	5/21/2025	FT		0.00 0.00	 _____
	05.T804 TUBING SS 1"SQ X 11GA	290	5/21/2025	FT		0.00 0.00	 _____
	30.40706 COUPLING SS 3/8"	330	5/21/2025	EA		1.00 1.00	 _____
	S00024 TUBING END CAP - 1" SQ X 12 GA	340	5/21/2025	EA		1.00 1.00	 _____



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Work Order ID	Part ID	Release	WantDate	Start Date	Finish Date	Qty	Drawing ID/Rev Engineer
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SHOP2  
SHOP2

40	1.00	1.00	0.00	0.00
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Part ID/Sub ID	Piece#	Date Req'd	Unit Of Measur	Qty Req'd	Qty Due	Issue
06.S0421	80	5/21/2025	EA	4.00	4.00	_____
SLIDE QUICK CONNECT TAKEUP 4 FT REQ'D (AMW) 7/16" SQUARE BAR QTY. OF (4) REQ'D PER ASSY						

SHOP3  
SHOP3

50	1.00	1.00	0.00	0.00
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Part ID/Sub ID	Piece#	Date Req'd	Unit Of Measur	Qty Req'd	Qty Due	Issue
02.SB402	10	5/21/2025	FT	0.00	0.00	_____
SQUARE BAR 1/4" SS FOR GEARBOXES						
06.S0415	20	5/21/2025	EA	2.00	2.00	_____
BELT WASH 12" SPLASH SHIELD STD 304						
S00421A	60	5/21/2025	EA	1.00	1.00	_____
DRIVE DRIP PAN 30" X 11" (FOR NORD\STOBER GEARBOXES)						
06.S00421HA	80	5/21/2025	EA	2.00	2.00	_____
SS DRIP PAN HANGER 1"W FLAT BAR W/ 7/16"H* 1"W FLAT BAR WITH 7/16" HOLE 6.75" OVERAL LENGTH						

UHMW PARTS  
UHMW PARTS

60	1.00	1.00	0.00	0.00
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Work Order ID	Part ID	Release	WantDate	Start Date	Finish Date	Qty	Drawing ID/Rev Engineer
Part ID/Sub ID	Piece#	Date Req'd	Unit Of Measur	Qty Req'd	Qty Due	Issue	
06.P850941225	40	5/21/2025	FT	30.00	30.00		
UHMW WEARSTRIP 1" X 1-1/2"							
06.P8509495901LHD	50	5/21/2025	FT	30.00	30.00		
UHMW WEARSTRIP L-SHAPE 1"X2-1/4" W/ NOT*							
	60	5/21/2025		10.00	10.00		
UHMW BEVELED INDENT, SEE DWG							
	70	5/21/2025		20.00	20.00		
UHMW REC INDENT, SEE DWG							
	80	5/21/2025		2.00	2.00		
UHMW INDENT UPR RAD, SEE DWG							
	90	5/21/2025		2.00	2.00		
UHMW INDENT LWR RAD (2) REQ'D 1LH-1RH, SEE DWG							
	100	5/21/2025		3.00	3.00		
UHMW CWAY UPR RAD, SEE DWG							
	110	5/21/2025		3.00	3.00		
UHMW CWAY LWR RAD, SEE DWG							
	120	5/21/2025		2.00	2.00		
UHMW L-SHAPED RWAY UPR RAD (2) REQ'D 1LH-1RH, SEE DWG							
	130	5/21/2025		2.00	2.00		
UHMW L-SHAPED RWAY LWR RAD (2) REQ'D 1LH-1RH, SEE DWG							
SUB-ASSY 1	70	1.00	1.00	0.00	0.00		
SUB-ASSY 1							





Work Order ID	Part ID	Release	WantDate	Start Date	Finish Date	Qty	Drawing ID/Rev Engineer
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SUB-ASSY 2	80	1.00	1.00	0.00	0.00
SUB-ASSY 2					



FINAL ASSEM	90	1.00	1.00	0.00	0.00
FINALASSEMB					



Part ID/Sub ID	Piece#	Date Req'd	Unit Of Measur	Qty Req'd	Qty Due	Issue
BELT - 800S 12"W OH FT BLUE AC W/ BLUE AC RODS 4" SCOOP FLIGHTS, 12"C, 1.30"l	10	5/21/2025		33.00	33.00	
37.1XI 1HP XTREME 143TC 1800RPM INV DUTY* STAINLESS STEEL XTREME RPM: 1800 FOOT OPTION: FOOTLESS FRAME: 143TC ENCLOSURE: TEFC RATING: INVERTER DUTY ELECTRICAL: 3 PHASE 460V ENCAPSULATED: ENCAPSULATED	20	5/21/2025	EA	1.00	1.00	
37.4SK2 STERLING SS HEL BEVEL SYMMETRICAL 40:1* STERLING SYMMETRICAL STAINLESS STEEL SMOOTH BODY 403 HELICAL BEVEL 40:1 38.872:1 (EXACT) 140TC W/ TORQUE ARM	30	5/21/2025	EA	1.00	1.00	



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Work Order ID	Part ID	Release	WantDate	Start Date	Finish Date	Qty	Drawing ID/Rev Engineer
	37.SSK04125U	50	5/21/2025	EA		1.00	1.00 _____
	SYMMETRICAL BUSHING 1-1/4" FOR SSK04 HE* SSK04-1.250UTBK STAINLESS STEEL 1-1/4" SYMMETRICAL BUSHING KIT FOR SIZE SSK04 HELICAL BEVEL						
	06.DRK	60	5/21/2025	EA		1.00	1.00 _____
	DRIVE RESTRAINT KIT						
	31.2808	80	5/21/2025	EA		6.00	6.00 _____
	SPROCKET 800S 8T 1.5"SB 5.2"PD* PART #S3D8 G5CPE7 NG EZ CLEAN MOLDED SPROCKET						
	15.142	100	5/21/2025	EA		1.00	1.00 _____
	SANITARY 2" SS ROLL TYPE FERRULE						
	31.91121	110	5/21/2025	EA		8.00	8.00 _____
	RETAINER SNAP RING 1.5" SS* (SH-206SS)						
	06.P40810	120	5/21/2025	EA		2.00	2.00 _____
	BRASS TAKE UP 5/8-11 W/SS NUT						
	95.0141902P	130	5/21/2025	EA		4.00	4.00 _____
	SPRAY NOZZLE 1/4 F8004-LN PLASTIC* ADDITIONAL PARTS REQ'D #S00202 & #06.S0415 NATURAL PVDF						
		140	5/21/2025			0.00	0.00 _____
	BEARING ASSEMBLY						
	35.UCF207.20	160	5/21/2025	EA		4.00	4.00 _____
	KML 1-1/4" SS BEARING 4-BOLT FLG						
	10.1010724	200	5/21/2025	EA		16.00	16.00 _____
	HHC/SCREW 7/16-14 X 1-1/2" SS						
	10.10407	210	5/21/2025	EA		16.00	16.00 _____
	FLAT WASHER 7/16" SS NON-TAXABLE						
	10.10507	220	5/21/2025	EA		16.00	16.00 _____





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Work Order ID	Part ID	Release	WantDate	Start Date	Finish Date	Qty	Drawing ID/Rev Engineer
	45.800F1YP1	940	5/21/2025	EA		1.00	1.00 _____
	ALLEN BRADLEY E-STOP STATION						
	10.1080808	950	5/21/2025	EA		4.00	4.00 _____
	SOCKET CAP SCREW 8-32 X 1/2" SS*						
	8C50KCS3						
	10.10808N	960	5/21/2025	EA		4.00	4.00 _____
	NYLON LOCK NUT 8-32 SS*						
	8CNNE3						
		1400	5/21/2025			0.00	0.00 _____
	MISCELLANEOUS -						
	10.1011013	1410	5/21/2025	EA		2.00	2.00 _____
	HH LAG SCREW SS 1/4 X 1"						
	NON TAXABLE						
	10.1060432	1430	5/21/2025	EA		42.00	42.00 _____
	MACH SCREW 1/4"- 20 X 2" SS*						
	PHILLIPS FLAT HEAD #72718						
	10.10504	1510	5/21/2025	EA		42.00	42.00 _____
	HEX NYLON LOCK NUT 1/4"-20 SS						
	NON-TAXABLE						
	10.1010616	1560	5/21/2025	EA		6.00	6.00 _____
	HHC/SCREW 3/8-16 X 1" SS						
	FASTENAL P/N 1170105						
	(NON-TAXABLE)						
	10.10306	1630	5/21/2025	EA		6.00	6.00 _____
	LOCK WASHER 3/8" SS						
	NON-TAXABLE						
	10.1010824	1710	5/21/2025	EA		4.00	4.00 _____
	HHC/SCREW 1/2-13 X 1-1/2"SS						
	NON-TAXABLE						
	10.10508	1740	5/21/2025	EA		4.00	4.00 _____
	HEX LOCK NUT 1/2" -13 SS						



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10.10210	1760	5/21/2025	EA		4.00	4.00	
HEX NUT 5/8 X 11 SS							

S00425	1790	5/21/2025	EA		42.00	42.00	
SPACER 1/4" X 3/4" X 5/16"ID							

SHIPPING	100	1.00	1.00	0.00	0.00		
SHIPPING							



OS	110	1.00	1.00	0.00	0.00		
MACHINE							



Part ID/Sub ID	Piece#	Date Reqd	Unit Of Measur	Qty Reqd	Qty Due	Issue
06.DS1215-1.25	10	5/21/2025	EA	1.00	1.00	
SHAFT 12" DRIVE WITH 1-1/4 JOURNAL						
06.IS1215-1.25	20	5/21/2025	EA	1.00	1.00	
SHAFT 12" IDLE WITH 1-1/4 JOURNAL						

REWORK-S	120	1.00	1.00	0.00	0.00		
REWORK-S							



REWORK-E	130	1.00	1.00	0.00	0.00		
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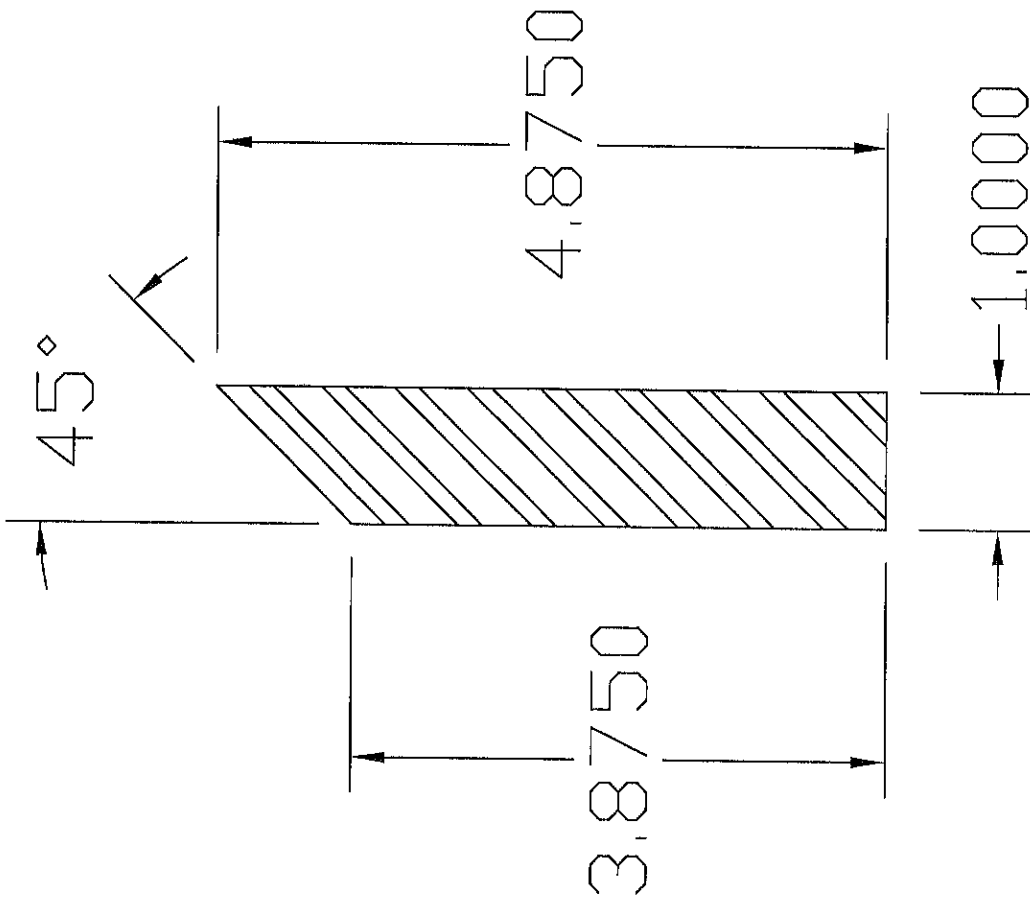
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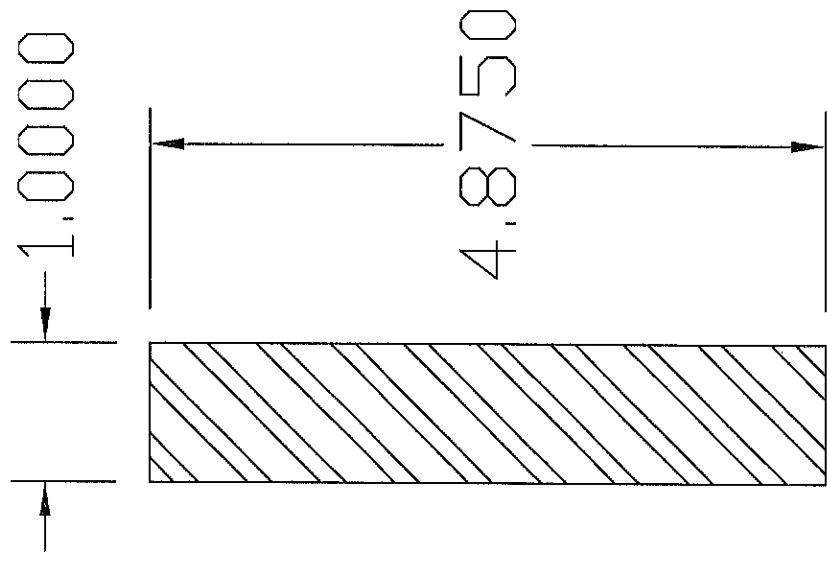
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REWORK-P	140	1.00	1.00	0.00	0.00		
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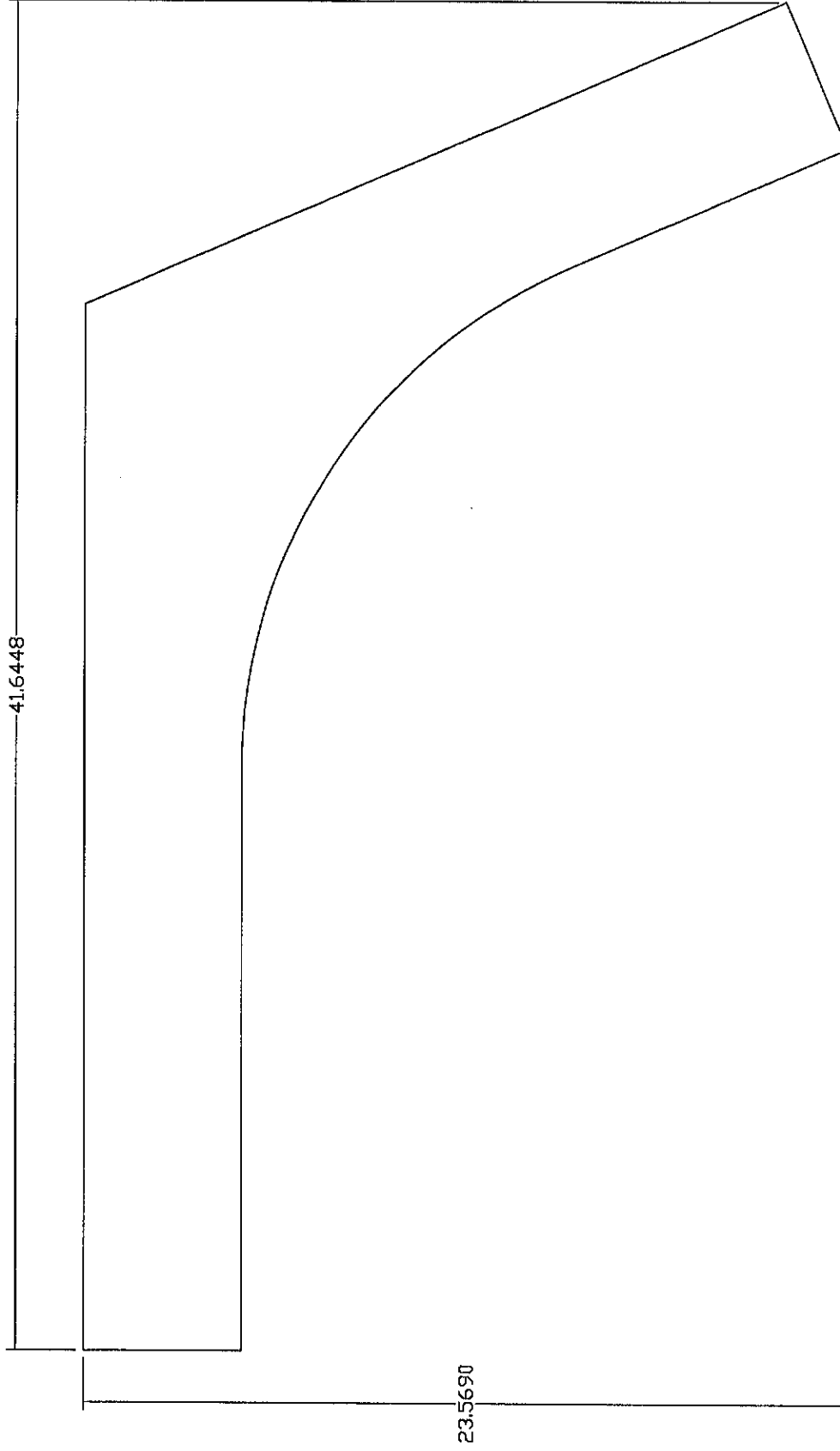


WAYNE FARMS - UNION SPRINGS, AL  
C121241-C-02  
UHMW BEVELED INDENT  
(10) FT REQ'D

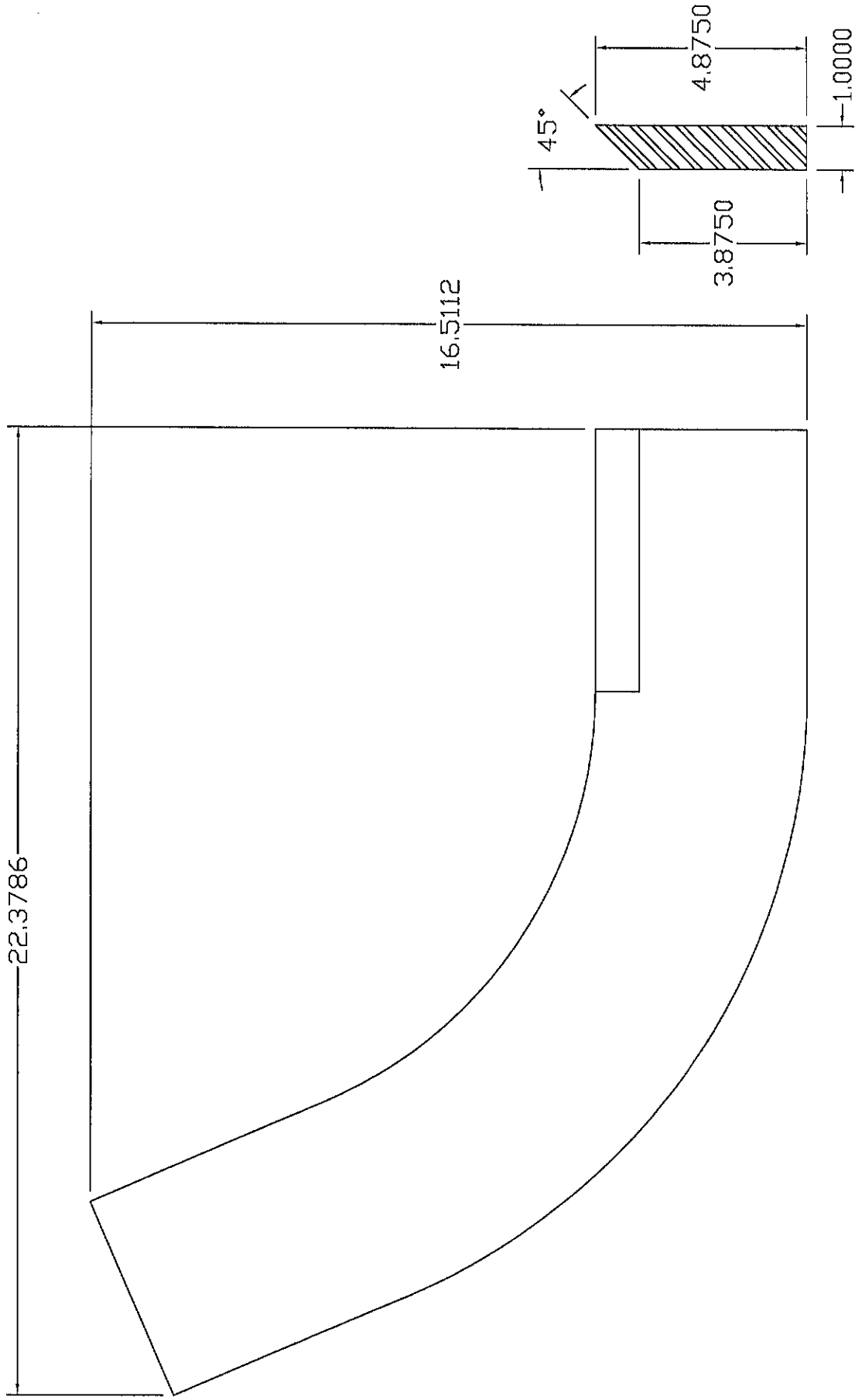


WAYNE FARMS - UNION SPRINGS, AL  
C121241-C-02  
UHMW REC INDENT  
(20) FT REQ'D

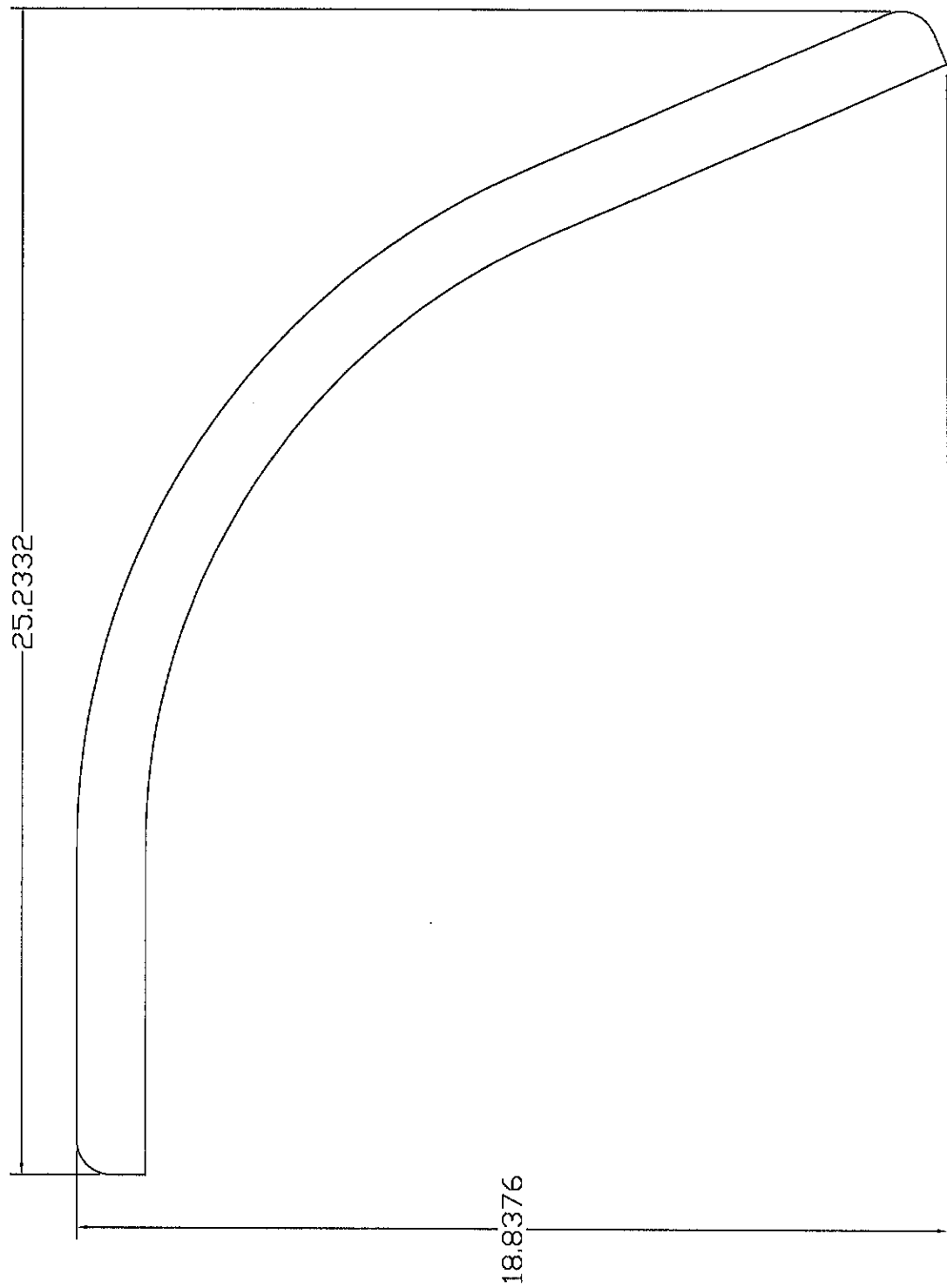




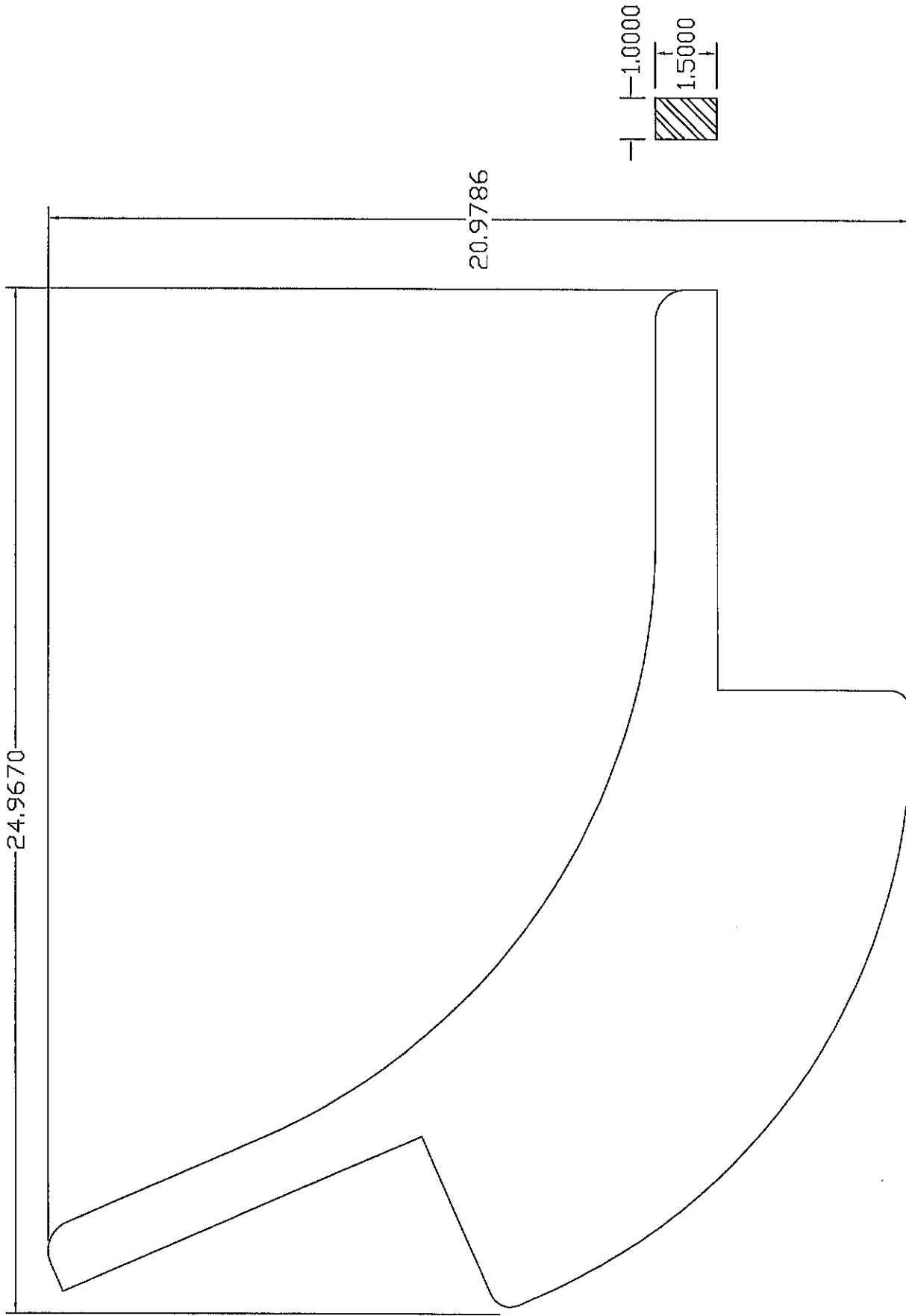
WAYNE FARMS - UNION SPRINGS, AL  
C121241-C-02  
UHMW INDENT UPR RAD  
(2) REQ'D



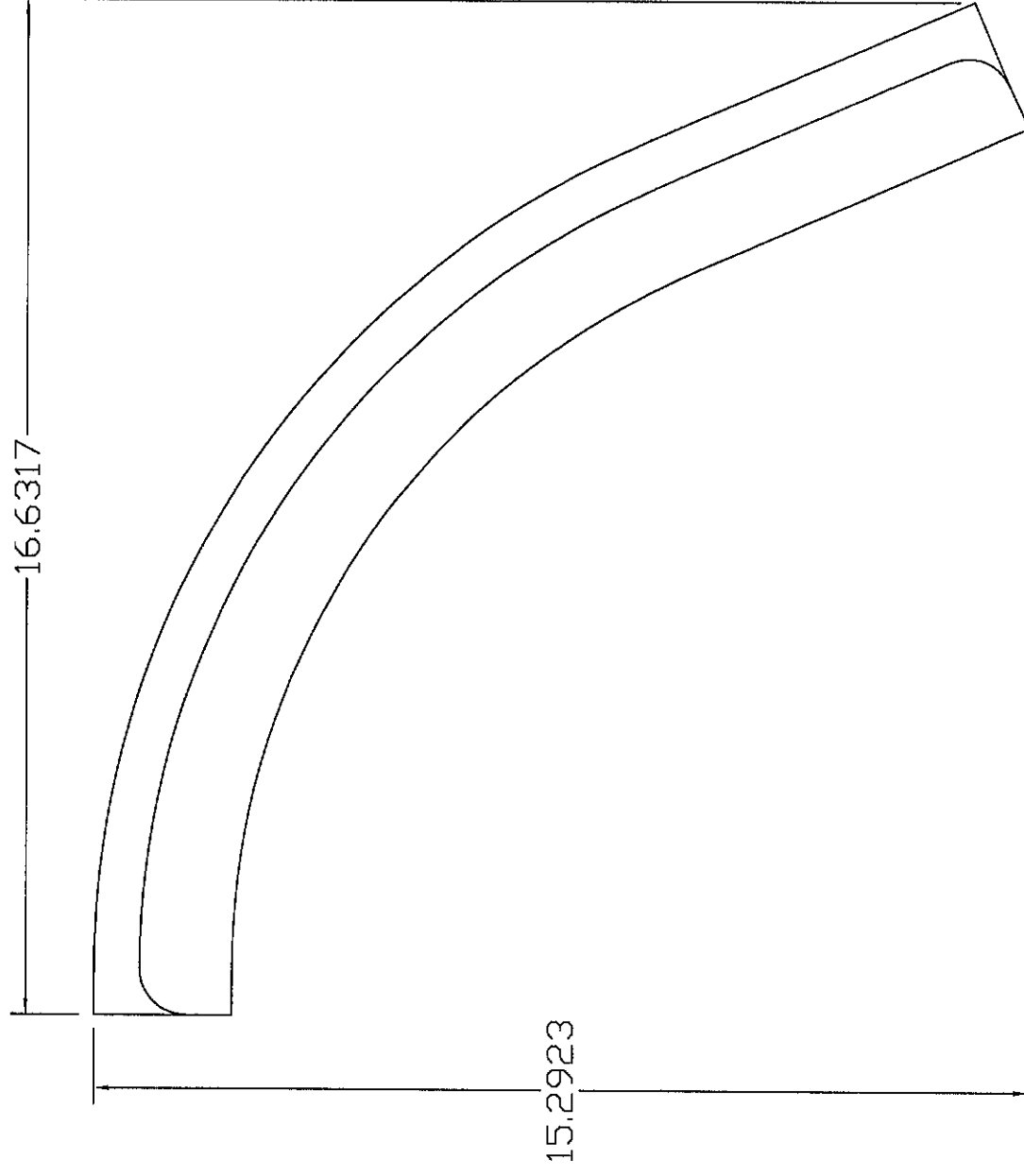
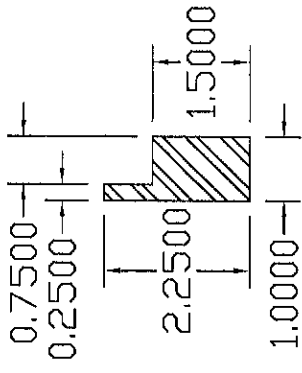
WAYNE FARMS - UNION SPRINGS, AL  
C121241-C-02  
UHMW INDENT LWR RAD  
(2) REQ'D 1LH-1RH



WAYNE FARMS - UNION SPRINGS, AL  
C121241-C-02  
UHMW CWAY UPR RAD  
(3) REQ'D



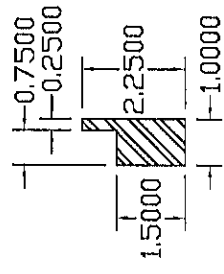
WAYNE FARMS - UNION SPRINGS, AL  
C121241-C-02  
UHMW CWAY LWR RAD  
(3) REQ'D



WAYNE FARMS - UNION SPRINGS, AL  
C121241-C-02  
UHMW L-SHAPED RWAY UPR RAD  
(2) REQ'D 1LH-1RH

30.9826

21.1205



WAYNE FARMS - UNION SPRINGS, AL  
C121241-C-02  
UHMW L-SHAPED RWAY LWR RAD  
(2) REQ'D 1LH-1RH