

EQUIPMENT SPEC SHEET



NAME & LOCATION	WAYNE FARMS	UNION SPRING, AL	CUSTOMER NUMBER	C121241
ITEM NUMBER	C-04	ITEM SERIAL NUMBER	C121241-C-04	
ENGINEER	GARY CAMBRON	SALESMAN	HEATH MORROW	
EQUIPMENT TYPE	OH DRUM TRANSFER CONV			
1 BELT MANUF.	INTRALOX	2	SERIES	800S
4 BELT LENGTH	49'	5	BELT COLOR	WHITE
7 FRICTION SPACING	N/A	8	BELT INDENT	N/A
10 BELT WIDTH	18"	11	WEARSTRIP	1"X1-1/2" UHMW
13 BELT FLIGHTS	NO	14	FLIGHT HEIGHT	N/A
16 FLIGHT CENTERS	N/A	17	FLIGHT INDENT	N/A
19 T.O.B. INFEED		20	T.O.B. DISCHARGE	
21 IDLE SPROCKET	8 TOOTH	22	PITCH DIAMETER	5.2" PD
24 DRIVE SPROCKET	8 TOOTH	25	PITCH DIAMETER	5.2" PD
27 SPROCKETS @ DRV	3	28	SPROCKETS @ IDLE	3
30 BELT WASHER	YES	31	DRIP PAN	YES
33 DRIVE SIDE	RIGHT	34	DRIVE TYPE	EXTREME DUTY
36 MOTOR	STERLING	37	HORSEPOWER	1 HP
39 GEARBOX	K343 TAPER	40	RATIO	32:1
42 EQUIP. MAT.	1/4" SS	43	LEGS	CEILING HUNG
44				TAKE UP CATENARY SAG

PARTS and or MATERIAL UNIQUE TO THIS ITEM(S) / SPECIAL DESIGN SPECS (*Please explain*)

SAFETY LABELS AND E-STOPS TO BE LOCATED AS SHOWN.

USES ETCHED SAFETY LABELS.

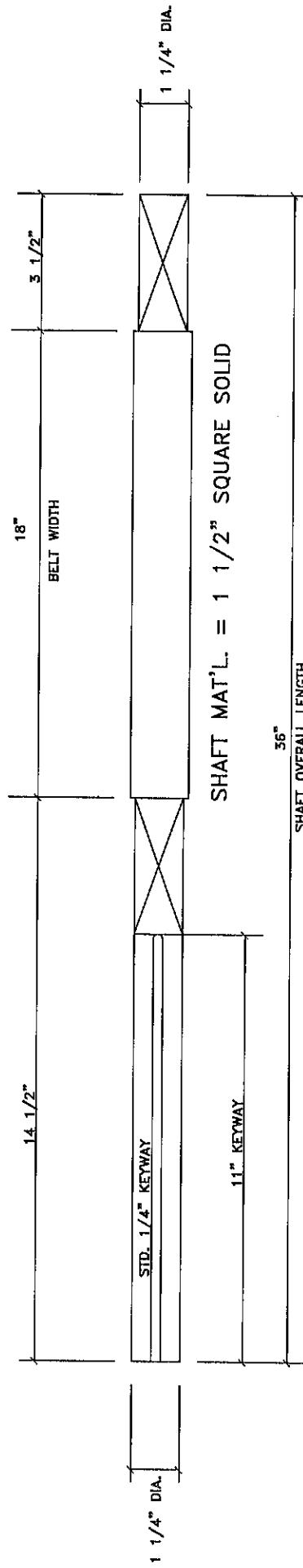
STD. 1 1/2" SQUARE SOLID SHAFT

FORM DRAWING ONLY, THIS IS NOT TO SCALE !

JOB NUMBER : C121241-C-04
 CUSTOMER : WAYNE FARMS
 LOCATION : UNION SPRING, AL

DATE : 10/10/2025
 MATL. : T303 SS

DETLER : KYLE WRIGHT
 SHOP CHECKER :



DRIVE SHAFT DETAIL QTY. 1 REQ'D.

STD. 1 1/2" SQUARE SOLID SHAFT

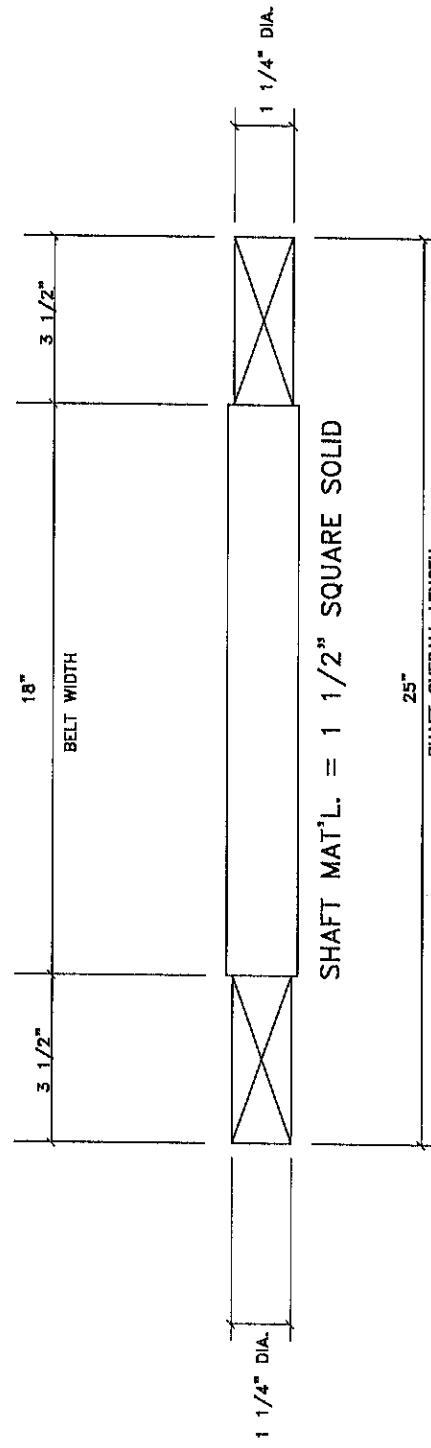
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DATE : 10/10/2025
 MAT'L : T303 SS

DETLER : KYLE WRIGHT

SHOP CHECKER :



IDLE SHAFT DETAIL QTY. 1 REQ'D.



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121241-C-04/S DFM500S18 5/21/2025 11/14/2025 1.00



Drawing Rev:

D&F STRAIGHT CONVEYOR 18"

DENICE

Order ID: Customer: Ship To:
Part ID:

Shop Resources Type	Seq#	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/Rev
ENGINEERING	10	1.00	1.00	0.00	0.00		
ENGINEERING							



LASER SHOP 20 1.00 1.00 0.00 0.00
LASER SHOP



SHOP1 30 1.00 1.00 0.00 0.00
SHOP1



Part ID/Sub ID	Piece#	Date Reqd	Unit Of Measur	Qty Reqd	Qty Due	Issue
01.S101 3/16" PLATE SS 48X120	10	5/21/2025	4X10	0.00	0.00	_____
01.S104	20	5/21/2025	5X10	0.00	0.00	_____



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3/16" PLATE SS 60X120							
	01.S108	30	5/21/2025	4X10		0.00	0.00 _____
	1/4" PLATE SS 48X120						
	01.S111	40	5/21/2025	5X10		0.00	0.00 _____
	1/4" PLATE SS 60X120						
	01.S127	90	5/21/2025	4X10		0.00	0.00 _____
	12GA SHEET SS 48X120						
	01.S129	100	5/21/2025	5X10		0.00	0.00 _____
	12GA SHEET SS 60X120						
	02.RR206	130	5/21/2025	FT		0.00	0.00 _____
	ROUND ROD 1/2" SS						
	02.RR208	140	5/21/2025	FT		0.00	0.00 _____
	ROUND ROD 3/4" 304 SS						
	21.B16011	150	5/21/2025	FT		0.00	0.00 _____
	TUBING SQ HR 1" X 11GA						
	05.T802	160	5/21/2025	FT		0.00	0.00 _____
	TUBING SS 1"SQ X 16GA						
SHOP2	40	1.00	1.00	0.00	0.00		
SHOP2							



Part ID/Sub ID	Piece#	Date Reqd	Unit Of Measur	Qty Reqd	Qty Due	Issue
06.S00070	10	5/21/2025	EA	0.00	0.00	_____
LEG INSERT 1-1/2"X 1-1/2" X 1/2"** 3/4" THDS.						
06.S0421	80	5/21/2025	EA	0.00	0.00	_____
SLIDE QUICK CONNECT TAKEUP 4 FT REQ'D (AMW) 7/16" SQUARE BAR QTY. OF (4) REQ'D PER ASSY						
06.S0411	90	5/21/2025	EA	0.00	0.00	_____
CONE LINE BRACKET PIN 3/8*						



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FOR SINGLE & DOUBLE BRACKETS (LOW PROFILE, TO HOLD DOWN PLASTIC BUT BE REMOVABLE)
PIN 3/8"DX3/4"L

SHOP3 50 1.00 1.00 0.00 0.00
SHOP3



Part ID/Sub ID	Piece#	Date Reqd	Unit Of Measur	Qty Reqd	Qty Due	Issue
02.SB402 SQUARE BAR 1/4" SS FOR GEARBOXES		10 5/21/2025	FT	0.00	0.00	_____
06.S0415 BELT WASH 12" SPLASH SHIELD STD 304		20 5/21/2025	EA	2.00	2.00	_____
S00206 GEAR BOX 262 MOUNTING BRACKET*		30 5/21/2025	EA	0.00	0.00	_____
S00371-S LEG ADJUSTER 9"X3/4" ATR W/SS PAD 10GA* SWIVEL TYPE		50 5/21/2025	EA	0.00	0.00	_____
S00421A DRIVE DRIP PAN 30" X 11" (FOR NORDSTOBER GEARBOXES)		60 5/21/2025	EA	1.00	1.00	_____
S00400 UHMW JOINT BRACKET 12GA (4) 5/16" HOLES		70 5/21/2025	EA	0.00	0.00	_____
06.S00421HA SS DRIP PAN HANGER 1"W FLAT BAR W/ 7/16"H* 1"W FLAT BAR WITH 7/16" HOLE 6.75" OVERAL LENGTH		80 5/21/2025	EA	2.00	2.00	_____
UHMW PARTS	60	1.00	1.00	0.00	0.00	
UHMW PARTS						



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	06.P850941225	10	5/21/2025	FT		100.00	100.00 _____
	UHMW WEARSTRIP 1" X 1-1/2"						
	06.P8509495901LHD	20	5/21/2025	FT		40.00	40.00 _____
	UHMW WEARSTRIP L-SHAPE 1"X2-1/4" W/ NOT* 3/4" x 3/4" NOTCH						
	06.P8508436	30	5/21/2025	EA		3.00	3.00 _____
	UHMW SHOE RETURN 6" X 1-1/2" X 1"						
SUB-ASSY 1	70	1.00	1.00	0.00	0.00		
SUB-ASSY 1							



SUB-ASSY 2	80	1.00	1.00	0.00	0.00
SUB-ASSY 2					



FINAL ASSEM	90	1.00	1.00	0.00	0.00
FINALASSEMB					



Part ID/Sub ID	Piece#	Date Reqd	Unit Of Measur	Qty Reqd	Qty Due	Issue
BELT - 18"W 800S OHFT AC WHITE W/ WHITE AC RODS		10 5/21/2025		49.00	49.00 _____	
37.1XI 1HP XTREME 143TC 1800RPM INV DUTY* STAINLESS STEEL XTREME		20 5/21/2025	EA	1.00	1.00 _____	



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RPM: 1800
FOOT OPTION: FOOTLESS
FRAME: 143TC
ENCLOSURE: TEFC
RATING: INVERTER DUTY
ELECTRICAL: 3 PHASE 460V
ENCAPSULATED: ENCAPSULATED

37.4SJ2	30	5/21/2025	EA	1.00	1.00	_____
STERLING SS HEL BEVEL SYMMETRICAL 32:1*						
STERLING SYMMETRICAL						
STAINLESS STEEL SMOOTH BODY						
403 HELICAL BEVEL						
32:1 31.539:1 (EXACT)						
140TC						
W/ TORQUE ARM						
37.SSK04125U	50	5/21/2025	EA	1.00	1.00	_____
SYMMETRICAL BUSHING 1-1/4" FOR SSK04 HE*						
SSK04-1.250UTBK						
STAINLESS STEEL						
1-1/4" SYMMETRICAL BUSHING KIT FOR						
SIZE SSK04 HELICAL BEVEL						
31.2808	80	5/21/2025	EA	6.00	6.00	_____
SPROCKET 800S 8T 1.5"SB 5.2"PD*						
PART #S3D8 G5CPE7 NG						
EZ CLEAN MOLDED SPROCKET						
	90	5/21/2025		0.00	0.00	_____
SET COLLARS						
15.142	100	5/21/2025	EA	1.00	1.00	_____
SANITARY 2" SS ROLL TYPE FERRULE						
31.91121	110	5/21/2025	EA	8.00	8.00	_____
RETAINER SNAP RING 1.5" SS*						
(SH-206SS)						
95.0141902P	130	5/21/2025	EA	6.00	6.00	_____
SPRAY NOZZLE 1/4 F8004-LN PLASTIC*						
ADDITIONAL PARTS REQ'D #S00202 & #06.S0415						
NATURAL PVDF						



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		140	5/21/2025			0.00	0.00 _____
	BEARING ASSEMBLY						
	35.UCF207.20	160	5/21/2025	EA		4.00	4.00 _____
	KML 1-1/4" SS BEARING 4-BOLT FLG						
	10.1010724	200	5/21/2025	EA		16.00	16.00 _____
	HHC/SCREW 7/16-14 X 1-1/2" SS						
	10.10407	210	5/21/2025	EA		16.00	16.00 _____
	FLAT WASHER 7/16" SS						
	NON-TAXABLE						
	10.10507	220	5/21/2025	EA		16.00	16.00 _____
	HEX LOCK NUT 7/16"-14 SS						
	06.207.4-BOLT	440	5/21/2025	EA		3.00	3.00 _____
	SS BEARING COVER FITS 207 HOUSING 1-1/4"						
	STAINLESS STEEL BEARING COVER, 4-BOLT PATTERN FOR FLANGE STYLE BEARING						
	FITS 207 HOUSING FOR 1-1/4", 1-3/8", 1-7/16" AND 1-5/16"						
	(THIS IS A CLOSED COVER.)						
	06.BG1.25-4HOLE	510	5/21/2025	EA		4.00	4.00 _____
	SS BEARING GUARD 1.25" 4-HOLE*						
	STAINLESS STEEL (12 GAUGE)						
	BEARING GUARD						
	FOR 1-1/4" 4-HOLE BRG						
		540	5/21/2025			0.00	0.00 _____
	STABILIZER / TORQUE ARM ASSEMBLY -						
	37.207-UNI	550	5/21/2025	EA		1.00	1.00 _____
	STABILIZER BRACKET UNIVERSAL FITS 207*						
	UNIVERSAL FITS 207 HOUSING						
	FOR 1-1/4" OR 1-7/16" SHAFT						
	06.207-GBC343R	560	5/21/2025	EA		1.00	1.00 _____
	SS K343 SYMM/TLOCK GEARBOX COVER (RIGHT)*						
	06.207-GBC343R						
	SS K343 SYMMETRICAL / TAPER LOCK GEARBOX COVER (RIGHT)*						
	RIGHT HAND HORIZONTAL MOUNTING ORIENTATION						
	10.10507	600	5/21/2025	EA		1.00	1.00 _____



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HEX LOCK NUT 7/16"-14 SS							
	10.1010750	610	5/21/2025	EA		1.00	1.00 _____
	HHC/SCREW 7/16 X 3" SS						
	10.10407	620	5/21/2025	EA		3.00	3.00 _____
	FLAT WASHER 7/16" SS NON-TAXABLE						
	10.10307	630	5/21/2025	EA		2.00	2.00 _____
	LOCK WASHER 7/16" SS NON-TAXABLE						
		930	5/21/2025			0.00	0.00 _____
	D & F STANDADRD ESTOP -						
	45.800F1YP1	940	5/21/2025	EA		2.00	2.00 _____
	ALLEN BRADLEY E-STOP STATION						
	10.1080808	950	5/21/2025	EA		8.00	8.00 _____
	SOCKET CAP SCREW 8-32 X 1/2" SS* 8C50KCS3						
	10.10808N	960	5/21/2025	EA		8.00	8.00 _____
	NYLON LOCK NUT 8-32 SS*						
	8CNNE3						
		1400	5/21/2025			0.00	0.00 _____
	MISCELLANEOUS -						
	10.1011013	1410	5/21/2025	EA		6.00	6.00 _____
	HH LAG SCREW SS 1/4 X 1"						
	NON TAXABLE						
	10.1010616	1560	5/21/2025	EA		8.00	8.00 _____
	HHC/SCREW 3/8-16 X 1" SS FASTENAL P/N 1170105 (NON-TAXABLE)						
	10.10306	1630	5/21/2025	EA		8.00	8.00 _____
	LOCK WASHER 3/8" SS NON-TAXABLE						



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	10.1010824	1710	5/21/2025	EA		6.00	6.00 _____
	HHC/SCREW 1/2-13 X 1-1/2"SS						
	NON-TAXABLE						
	10.10508	1740	5/21/2025	EA		6.00	6.00 _____
	HEX LOCK NUT 1/2" -13 SS						
	06.DRK	1880	5/21/2025	EA		1.00	1.00 _____
	DRIVE RESTRAINT KIT						
FINAL ASSEM	100	1.00	1.00	0.00	0.00		
FINALASSEMB							



OS	110	1.00	1.00	0.00	0.00
MACHINE					



Part ID/Sub ID	Piece#	Date Reqd	Unit Of Measur	Qty Reqd	Qty Due	Issue
06.DS1815-1.25	30	5/21/2025	EA	1.00	1.00	_____
SHAFT 18" DRIVE WITH 1-1/4 JOURNAL						
06.IS1815-1.25	70	5/21/2025	EA	1.00	1.00	_____
SHAFT 18" IDLE WITH 1-1/4 JOURNAL						
REWORK-S	120	1.00	1.00	0.00	0.00	
REWORK-S						



REWORK-E	130	1.00	1.00	0.00	0.00



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REWORK-P 140 1.00 1.00 0.00 0.00



JOB NAME

JOB NUMBER

Wayne Farms Union Spring AL 121241-C-04
MATERIAL SIZE

MATERIAL SIZE