

EQUIPMENT SPEC SHEET

REVISION:



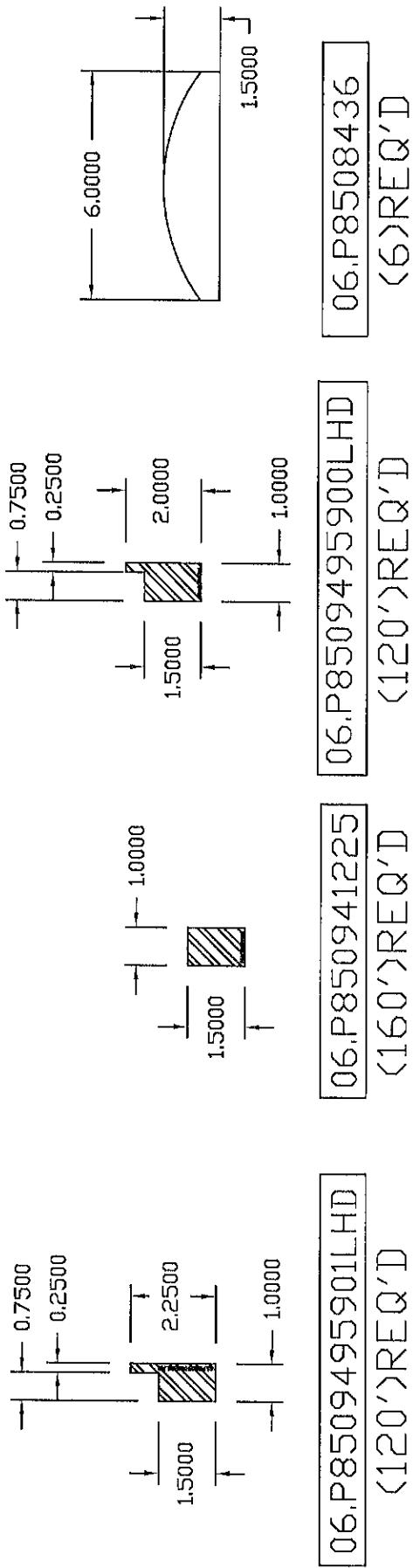
NAME & LOCATION	WAYNE FARMS	UNION SPRING, AL	CUSTOMER NUMBER	C121241
ITEM NUMBER	C-01	ITEM SERIAL NUMBER	C121241-C-01	
ENGINEER	GARY CAMBRON	SALESMAN	HEATH MORROW	
EQUIPMENT TYPE	WHOLE BIRD RECIRC CONV			
1 BELT MANUF.	INTRALOX	2 SERIES	800S	
4 BELT LENGTH	BELT 1 71' BELT 2 69'	5 BELT COLOR	WHIZZ BLUE	
7 FRICTION SPACING	N/A	8 BELT INDENT	N/A	
10 BELT WIDTH	24"	11 WEARSTRIP	1"X1-1/2" UHMW	
13 BELT FLIGHTS	NO	14 FLIGHT HEIGHT		
16 FLIGHT CENTERS		17 FLIGHT INDENT		
19 T.O.B. INFEED	N/A	20 T.O.B. DISCHARGE	N/A	
21 IDLE SPROCKET	10 TOOTH	22 PITCH DIAMETER	6.5" PD	
24 DRIVE SPROCKET	10 TOOTH	25 PITCH DIAMETER	6.5" PD	
27 SPROCKETS @ DRV	5	28 SPROCKETS @ IDLE	5	
30 BELT WASHER	YES	31 DRIP PAN	YES	
33 DRIVE SIDE	RIGHT	34 DRIVE TYPE	EXTREME DUTY	
36 MOTOR	STERLING	37 HORSEPOWER	2 HP	
39 GEARBOX	K343	40 RATIO	40:1	
42 EQUIP. MAT.	1/4" SS	43 LEGS	N/A	
3 BELT TYPE	OH FT			
6 BELT MATERIAL	AC (Acetal)			
9 CENTER NOTCH	N/A			
12 BELT PIN MAT.	WT AC BLUE AC (Acetal)			
15 FLIGHT TYPE				
18 CENTER NOTCH	N/A			
23 BORE SIZE/TYPE	2-1/2" SQUARE			
26 BORE SIZE/TYPE	2-1/2" SQUARE			
29 BELT SCRAPE	NO			
32 DRIP PAN @ DRIVE	YES			
35 MTR/GB FRAME	143TC/145TC			
38 FPM	76 FPM			
41 MULTIPLIER	NO			
44 TAKE UP	CATENARY SAG			

PARTS and or MATERIAL UNIQUE TO THIS ITEM(S) / SPECIAL DESIGN SPECS (Please explain)

SAFETY LABELS AND E-STOPS TO BE LOCATED AS SHOWN.

THIS ITEM GETS A DRIVE RESTRAINT KIT

ETCHED METAL SAFETY LABELS.





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121241-C-01/S DFM500S 5/21/2025 11/14/2025 1.00



Drawing Rev:

D&F STRAIGHT CONVEYOR

Order ID:
Part ID:

Customer:

Ship To:

Shop Resources Type	Seq#	End Qty	Start Qty	Setup Hrs	Run Hrs	Start Date	Finish Date	Drawing ID/Rev
ENGINEERING	10	1.00	1.00	0.00	0.00			
ENGINEERING								



LASER SHOP 20 1.00 1.00 0.00 0.00



SHOP1 30 1.00 1.00 0.00 0.00



Part ID/Sub ID	Piece#	Date Reqd	Unit Of Measur	Qty Reqd	Qty Due	Issue
01.S101 3/16" PLATE SS 48X120	10	5/21/2025	4X10	0.00	0.00	
01.S104	20	5/21/2025	5X10	0.00	0.00	



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3/16" PLATE SS 60X120							
	01.S108 1/4" PLATE SS 48X120		30 5/21/2025	4X10		0.00	0.00 _____
	01.S111 1/4" PLATE SS 60X120		40 5/21/2025	5X10		0.00	0.00 _____
	01.S127 12GA SHEET SS 48X120		90 5/21/2025	4X10		0.00	0.00 _____
	01.S129 12GA SHEET SS 60X120		100 5/21/2025	5X10		0.00	0.00 _____
	05.T802 TUBING SS 1"SQ X 16GA		280 5/21/2025	FT		0.00	0.00 _____
	05.T804 TUBING SS 1"SQ X 11GA		290 5/21/2025	FT		0.00	0.00 _____
	30.40706 COUPLING SS 3/8"		330 5/21/2025	EA		1.00	1.00 _____
	S00024 TUBING END CAP - 1" SQ X 12 GA		340 5/21/2025	EA		1.00	1.00 _____
SHOP2	40	1.00	1.00	0.00	0.00		
SHOP2							



SHOP3	50	1.00	1.00	0.00	0.00
SHOP3					



Part ID/Sub ID	Piece#	Date Reqd	Unit Of Measur	Qty Reqd	Qty Due	Issue
02.SB402 SQUARE BAR 1/4" SS		10 5/21/2025	FT	2.00	2.00 _____	



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FOR GEARBOXES

06.S0415	20	5/21/2025	EA			2.00	2.00	_____
BELT WASH 12" SPLASH SHIELD STD 304								
S00421A	50	5/21/2025	EA			2.00	2.00	_____
DRIVE DRIP PAN 30" X 11" (FOR NORDISTOBER GEARBOXES)								
06.S00421HA	70	5/21/2025	EA			4.00	4.00	_____
SS DRIP PAN HANGER 1"W FLAT BAR W/ 7/16"H*								
1"W FLAT BAR WITH 7/16" HOLE								
6.75" OVERAL LENGTH								

UHMW PARTS 60 1.00 1.00 0.00 0.00
UHMW PARTS



Part ID/Sub ID	Piece#	Date Reqd	Unit Of Measur	Qty Reqd	Qty Due	Issue
06.P8509495901LHD	10	5/21/2025	FT	120.00	120.00	_____
UHMW WEARSTRIP L-SHAPE 1"X2-1/4" W/ NOT*						
3/4" x 3/4" NOTCH						
06.P850941225	20	5/21/2025	FT	160.00	160.00	_____
UHMW WEARSTRIP 1" X 1-1/2"						
06.P8509495900LHD	30	5/21/2025	FT	120.00	120.00	_____
UHMW WEARSTRIP L-SHAPE 1" X 2" W/ NOTCH*						
3/4" X 1/2"** NOTCH						
06.P8508436	40	5/21/2025	EA	6.00	6.00	_____
UHMW SHOE RETURN 6" X 1-1/2" X 1"						
UHMW-DIVERTER SEE DRAWING		50	5/21/2025	2.00	2.00	_____

SUB-ASSY 1 70 1.00 1.00 0.00 0.00
SUB-ASSY 1



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SUB-ASSY 2 80 1.00 1.00 0.00 0.00
SUB-ASSY 2



FINAL ASSEM 90 1.00 1.00 0.00 0.00
FINALASSEMB



Part ID/Sub ID	Piece#	Date Reqd	Unit Of Measur	Qty Reqd	Qty Due	Issue
BELT 800S 24" W OH FT AC WHITE W/ WHITE AC RODS		10 5/21/2025		140.00	140.00	

37.2XI 2HP XTREME 145TC 1800RPM INV DUTY* STAINLESS STEEL XTREME RPM: 1800 FOOT OPTION: FOOTLESS FRAME: 145TC ENCLOSURE: TEFC RATING: INVERTER DUTY ELECTRICAL: 3 PHASE 460V ENCAPSULATED: ENCAPSULATED	20 5/21/2025 EA	2.00	2.00	
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37.4SK2 STERLING SS HEL BEVEL SYMMETRICAL 40:1* STERLING SYMMETRICAL STAINLESS STEEL SMOOTH BODY 403 HELICAL BEVEL	30 5/21/2025 EA	2.00	2.00	
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	40:1 38.872:1 (EXACT) 140TC W/ TORQUE ARM						
	37.SSK2415U SYMMETRICAL BUSHING 1-1/2" FOR SSK34 HE* SSK24-1.500UTBK STAINLESS STEEL 1-1/2" SYMMETRICAL BUSHING KIT FOR SIZE SSK34 HELICAL BEVEL		60 5/21/2025 EA			2.00	2.00 _____
	31.2810B SPROCKET 800S 10T 2.5"SB 6.5"PD* #S3D8 XXCZL4 NG		80 5/21/2025 EA			20.00	20.00 _____
	06.DRK DRIVE RESTRAINT KIT		90 5/21/2025 EA			2.00	2.00 _____
	15.142 SANITARY 2" SS ROLL TYPE FERRULE		100 5/21/2025 EA			1.00	1.00 _____
	31.91125 RETAINER SNAP RING 2.5" SS* #A3AXXX2D5IMT-00 2.5" SS RETAINER RING "CIRCULAR STYLE"		110 5/21/2025 EA			24.00	24.00 _____
	06.P40810 BRASS TAKE UP 5/8-11 W/SS NUT		120 5/21/2025 EA			2.00	2.00 _____
	95.0141902P SPRAY NOZZLE 1/4 F8004-LN PLASTIC* ADDITIONAL PARTS REQ'D #S00202 & #06.S0415 NATURAL PVDF		130 5/21/2025 EA			16.00	16.00 _____
	BEARING ASSEMBLY		140 5/21/2025			0.00	0.00 _____
	35.UCF208.24 KML 1-1/2" SS BEARING 4-BOLT FLG* UCF20824		180 5/21/2025 EA			6.00	6.00 _____
	10.1010724 HHC/SCREW 7/16-14 X 1-1/2" SS		200 5/21/2025 EA			24.00	24.00 _____
	10.10407		210 5/21/2025 EA			24.00	24.00 _____



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FLAT WASHER 7/16" SS NON-TAXABLE								
	10.10507	220	5/21/2025	EA		24.00	24.00	
	HEX LOCK NUT 7/16"-14 SS							
	35.UCFB208.24	290	5/21/2025	EA		2.00	2.00	
	KML 1-1/2" SS BEARING 3-BOLT FLG							
	10.1010624	300	5/21/2025	EA		6.00	6.00	
	HHC/SCREW 3/8-16 X 1-1/2" SS							
	10.10406	310	5/21/2025	EA		6.00	6.00	
	FLAT WASHER 3/8" SS							
	FASTENAL P/N 1171017							
	(NON-TAXABLE)							
	10.10506	320	5/21/2025	EA		6.00	6.00	
	HEX NYLON LOCK NUT 3/8"-16 SS							
	06.SC1.25-2BOLT	330	5/21/2025	EA		0.00	0.00	
	SS SHAFT COVER 2BOLT 1.25*							
	STAINLESS STEEL (12 GAUGE) 2BOLT							
	FOR USE BETWEEN GEARBOX AND SIDE CONVEYOR							
	06.210.4-BOLT-OPEN	340	5/21/2025	EA		0.00	0.00	
	SS BEARING COVER FITS 210 HOUSING 2"							
	STAINLESS STEEL BEARING COVER, 4-BOLT PATTERN FOR FLANGE STYLE BEARING							
	FITS 210 HOUSING FOR 2" BEARING.							
	(THIS IS AN OPEN COVER.)							
	06.210.4-BOLT	350	5/21/2025	EA		0.00	0.00	
	SS BEARING COVER FITS 210 HOUSING 2"							
	STAINLESS STEEL BEARING COVER, 4-BOLT PATTERN FOR FLANGE STYLE BEARING							
	FITS 210 HOUSING FOR 2" BEARING.							
	(THIS IS A CLOSED COVER.)							
	06.207.208.2-BOLT	360	5/21/2025	EA		0.00	0.00	
	SS BEARING COVER FITS 207&208 3"PX1.5" L*							
	THIS IS A 2-BOLT CLOSED COVER THAT FITS THE 207 AND 208 HOUSINGS.							
	(3" SS SANITARY PIPE 1-1/2"LONG W/ 1/2"W NOTCH X 5/8"H)							
	06.208.2-BOLT	370	5/21/2025	EA		0.00	0.00	
	SS BEARING COVER FITS 208 HOUSING 1-1/2"							
	This is a Smithfield style closed cover (for a 2-bolt bearing) on the outside of the gearbox with a							
	1-1/2" housing.							



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	06.SBBC1.50-4BOLT	380	5/21/2025	EA		0.00	0.00 _____
	SS SLIP BEHIND 4BOLT BEARING COVER 1.50"						
	06.SBBC1.25-4BOLT	390	5/21/2025	EA		0.00	0.00 _____
	SS SLIP BEHIND 4BOLT BEARING COVER 1.25"						
	06.207.2-BOLT	400	5/21/2025	EA		0.00	0.00 _____
	SS BEARING COVER FITS 207 HOUSING 1-1/4*						
	STAINLESS STEEL BEARING COVER, 2-BOLT PATTERN FOR FLANGE STYLE BEARING						
	FITS 207 HOUSING FOR 1-1/4", 1-3/8", 1-7/16" AND 1-5/16"						
	(THIS IS A CLOSED COVER.)						
	06.207.2-BOLT-OPEN	410	5/21/2025	EA		0.00	0.00 _____
	SS BEARING COVER FITS 207 HOUSING 1-1/4*						
	STAINLESS STEEL BEARING COVER, 2-BOLT PATTERN FOR FLANGE STYLE BEARING						
	FITS 207 HOUSING FOR 1-1/4", 1-3/8", 1-7/16" AND 1-5/16"						
	(THIS IS AN OPEN COVER.)						
	06.207.3-BOLT	420	5/21/2025	EA		0.00	0.00 _____
	SS BEARING COVER FITS 207 HOUSING 1-1/4*						
	STAINLESS STEEL BEARING COVER, 3-BOLT PATTERN FOR FLANGE STYLE BEARING						
	FITS 207 HOUSING FOR 1-1/4", 1-3/8", 1-7/16" AND 1-5/16"						
	(THIS IS A CLOSED COVER.)						
	06.207.3-BOLT-OPEN	430	5/21/2025	EA		0.00	0.00 _____
	SS BEARING COVER FITS 207 HOUSING 1-1/4*						
	STAINLESS STEEL BEARING COVER, 3-BOLT PATTERN FOR FLANGE STYLE BEARING						
	FITS 207 HOUSING FOR 1-1/4", 1-3/8", 1-7/16" AND 1-5/16"						
	(THIS IS AN OPEN COVER.)						
	06.207.4-BOLT	440	5/21/2025	EA		0.00	0.00 _____
	SS BEARING COVER FITS 207 HOUSING 1-1/4*						
	STAINLESS STEEL BEARING COVER, 4-BOLT PATTERN FOR FLANGE STYLE BEARING						
	FITS 207 HOUSING FOR 1-1/4", 1-3/8", 1-7/16" AND 1-5/16"						
	(THIS IS A CLOSED COVER.)						
	06.207.4-BOLT-OPEN	450	5/21/2025	EA		0.00	0.00 _____
	SS BEARING COVER FITS 207 HOUSING 1-1/4*						
	STAINLESS STEEL BEARING COVER, 4-BOLT PATTERN FOR FLANGE STYLE BEARING						
	FITS 207 HOUSING FOR 1-1/4", 1-3/8", 1-7/16" AND 1-5/16"						



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(THIS IS AN OPEN COVER.)

06.208.3-BOLT 460 5/21/2025 EA 0.00 0.00 _____
SS BEARING COVER FITS 208 HOUSING 1-1/2"
STAINLESS STEEL BEARING COVER, 3-BOLT PATTERN FOR FLANGE STYLE BEARING
FITS 208 HOUSING FOR AN 1-1/2" AND 1-9/16"
(THIS IS A CLOSED COVER.)

06.208.3-BOLT-OPEN 470 5/21/2025 EA 0.00 0.00 _____
SS BEARING COVER FITS 208 HOUSING 1-1/2"
STAINLESS STEEL BEARING COVER, 3-BOLT PATTERN FOR FLANGE STYLE BEARING
FITS 208 HOUSING FOR AN 1-1/2" AND 1-9/16"
(THIS IS AN OPEN COVER.)

06.208.4-BOLT 480 5/21/2025 EA 4.00 4.00 _____
SS BEARING COVER FITS 208 HOUSING 1-1/2"
STAINLESS STEEL BEARING COVER, 4-BOLT PATTERN FOR FLANGE STYLE BEARING
FITS 208 HOUSING FOR AN 1-1/2" AND 1-9/16"
(THIS IS A CLOSED COVER.)

06.208.4-BOLT-OPEN 490 5/21/2025 EA 0.00 0.00 _____
SS BEARING COVER FITS 208 HOUSING 1-1/2"
STAINLESS STEEL BEARING COVER, 4-BOLT PATTERN FOR FLANGE STYLE BEARING
FITS 208 HOUSING FOR AN 1-1/2" AND 1-9/16"
(THIS IS AN OPEN COVER.)

06.BG1.50-4HOLE 500 5/21/2025 EA 2.00 2.00 _____
SS BEARING GUARD 1.50" 4-HOLE*
STAINLESS STEEL (12 GAUGE)
BEARING GUARD
FOR 1.50" 4-HOLE BRG

06.BG1.25-4HOLE 510 5/21/2025 EA 0.00 0.00 _____
SS BEARING GUARD 1.25" 4-HOLE*
STAINLESS STEEL (12 GAUGE)
BEARING GUARD
FOR 1-1/4" 4-HOLE BRG

06.GBSS1.25-2BOLT 520 5/21/2025 EA 0.00 0.00 _____
SS GEARBOX SAFETY SHIELD 1.25" 2-BOLT*
STAINLESS STEEL (14 GAUGE)
GEARBOX SAFETY SHIELD



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		1400	5/21/2025			0.00	0.00 _____
MISCELLANEOUS -							
10.1011013	1410	5/21/2025	EA			12.00	12.00 _____
HH LAG SCREW SS 1/4 X 1"							
NON TAXABLE							
10.1060430	1440	5/21/2025	EA			12.00	12.00 _____
MACH SCREW 1/4"-20 X 1-3/4" SS*							
PHILLIPS FLAT HEAD (NON-TAXABLE)							
10.10504	1510	5/21/2025	EA			12.00	12.00 _____
HEX NYLON LOCK NUT 1/4"-20 SS							
NON-TAXABLE							
10.1010616	1560	5/21/2025	EA			12.00	12.00 _____
HHC/SCREW 3/8-16 X 1" SS							
FASTENAL P/N 1170105							
(NON-TAXABLE)							
10.10306	1630	5/21/2025	EA			12.00	12.00 _____
LOCK WASHER 3/8" SS							
NON-TAXABLE							
10.1010816	1690	5/21/2025	EA			16.00	16.00 _____
HHC/SCREW 1/2-13 X 1" SS							
NON-TAXABLE							
10.1010824	1710	5/21/2025	EA			18.00	18.00 _____
HHC/SCREW 1/2-13 X 1-1/2"SS							
NON-TAXABLE							
10.10508	1740	5/21/2025	EA			18.00	18.00 _____
HEX LOCK NUT 1/2" -13 SS							
47.020112	1880	5/21/2025	EA			8.00	8.00 _____
SET COLLAR 3/4" SS							
35.UCPA207.20	1890	5/21/2025	EA			8.00	8.00 _____
KML 1-1/4" SS BEARING TB							
10.108123J	1900	5/21/2025	EA			4.00	4.00 _____
HEX JAM NUT 3/4"-16 SS							



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	10.10308	1910	5/21/2025	EA		16.00	16.00 _____
	LOCK WASHER 1/2" SS NON-TAXABLE						
	10.1010428	1920	5/21/2025	EA		4.00	4.00 _____
	HHC/SCREW 1/4-20 X 1-3/4" SS						
	36.KQ2H1137S	1930	5/21/2025	EA		4.00	4.00 _____
	SMC 3/8" TUBE X 1/2" MP KQ2H11-37S						
		1940	5/21/2025			2.00	2.00 _____
	FIXED CLEVIS MOTION INDUSTRIES						
	NCA1-X400 FIXED CLEVIS						
	ITEM NUMBER 02008794						
		1950	5/21/2025			2.00	2.00 _____
	4" STROKE CYL MOTION INDUSTRIES						
	NCA1B400-0400 CYLINDER, NCA1, TIE ROD						
	ITEM NUMBER 02008729						
	36.08120	1960	5/21/2025	EA		2.00	2.00 _____
	CONTROL HAND VALVE SPRING LOADED, PNEU*						
	K81EA00-KC0-KL2 (603F33923)						
	36.1F24522	1970	5/21/2025	EA		4.00	4.00 _____
	MUFFLER SPD/CONTROL ASP-3SC*						
	36.TIUB11BUL33	1980	5/21/2025	FT		20.00	20.00 _____
	SMC 3/8" SOLID BLUE TUBING TIUB11						
	36.KQ2L1136S	1990	5/21/2025	EA		8.00	8.00 _____
	SMC 3/8" TUBE X 3/8" MP KQ2L1136S 90D						
	36.KQ2L1135S	2000	5/21/2025	EA		8.00	8.00 _____
	SMC 3/8" TUBE X 1/4MP KQ2L11-35S 90D						
	DEPENDS ON PORTS OF CYLINDER						
	36.1F18083	2010	5/21/2025	EA		2.00	2.00 _____
	SMC 3/8" FILTER REGULATOR LUBRICATOR*						
	MI#774X00205						
	36.1F29878	2030	5/21/2025	EA		2.00	2.00 _____
	MALE QUICK DISCONNECT P-361 3/8"						



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	36.1X30824	2060	5/21/2025	EA		2.00	2.00 _____
	CERAMIC VALVE R432006441 (24DC)*						
	VENDOR PART PROGRESSION: GT10061-3940 > R432006441						
	36.1X30826	2070	5/21/2025	EA		2.00	2.00 _____
	CERAMIC VALVE R432006435 (120V)*						
	VENDOR PART PROGRESSION: GS10061-2440 > GT10061-2440 > R432006435						
	47.02116	2080	5/21/2025	EA		8.00	8.00 _____
	SET COLLAR 1" SS						
	47.020120	2090	5/21/2025	EA		8.00	8.00 _____
	SET COLLAR 1-1/4" SS						
SHIPPING	100	1.00	1.00	0.00	0.00		
SHIPPING							



OS
MACHINE 110 1.00 1.00 0.00 0.00



Part ID/Sub ID	Piece#	Date Reqd	Unit Of Measur	Qty Reqd	Qty Due	Issue
SS, ROD EYE SEE DRAWING	10	5/21/2025		2.00	2.00 _____	
IDLE SHAFT	20	5/21/2025		2.00	2.00 _____	
DRIVE SHAFT	30	5/21/2025		2.00	2.00 _____	
REWORK-S	120	1.00	1.00	0.00	0.00	



D&F EQUIPMENT SALES, INC - ALABAMA
Work Order Traveller
WORK ORDER ID: 121241-C-01/S

9/25/2025 1:18 PM
Page 13

Work Order ID	Part ID	Release	Want Date	Start Date	Finish Date	Qty	Drawing ID/Rev Engineer
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REWORK-S

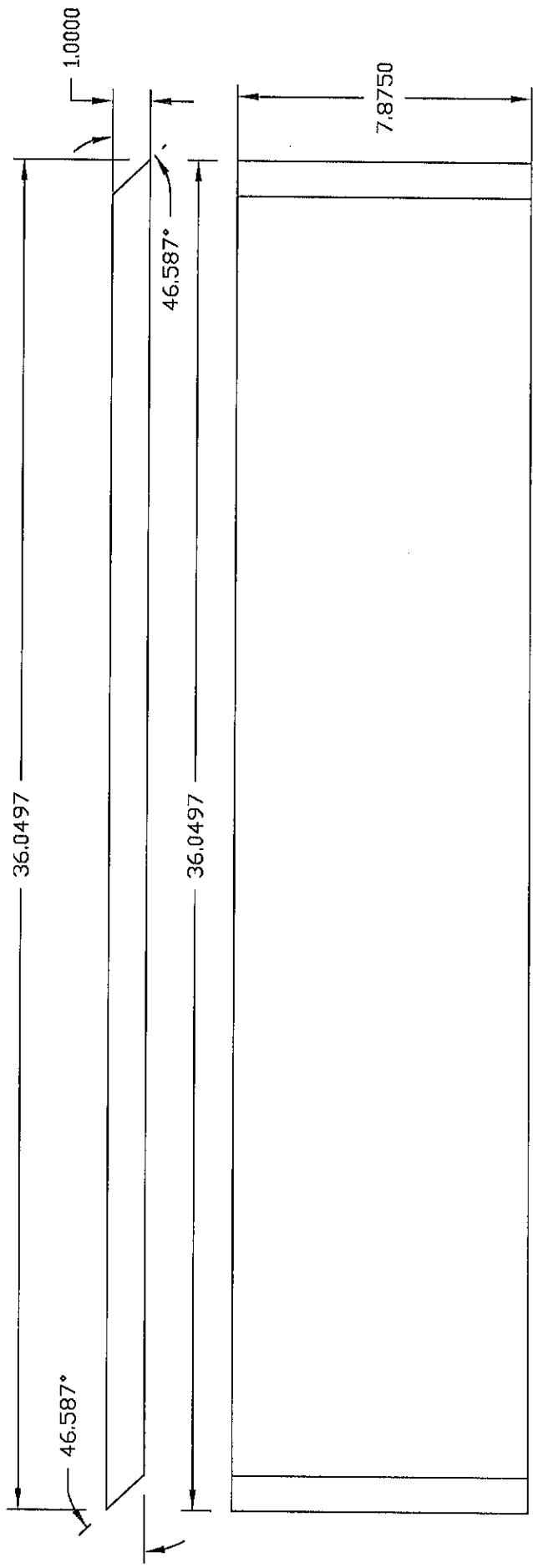


REWORK-E 130 1.00 1.00 0.00 0.00

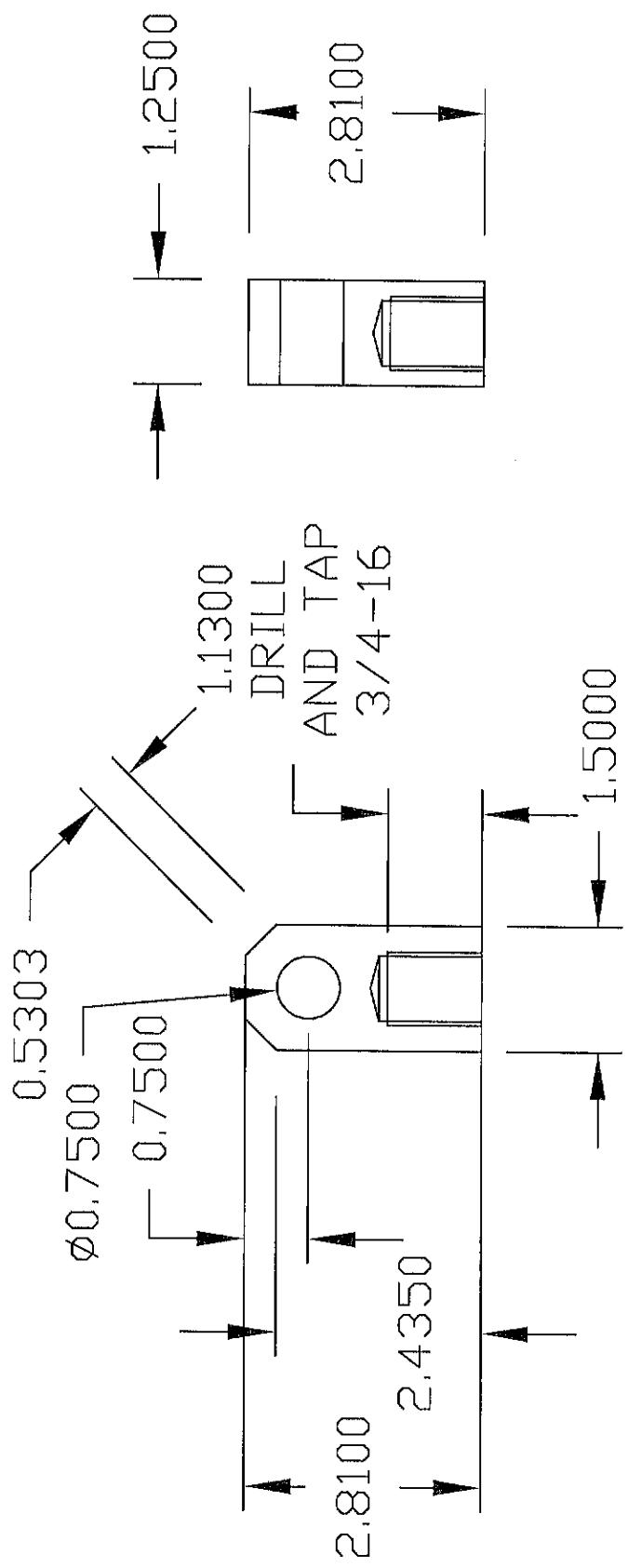


REWORK-P 140 1.00 1.00 0.00 0.00





WAYNE FARMS UNION SPRINGS, AL
C121241-C-01
UHMW-DIVERTER
(2)REQ'D



WAYNE FARMS UNION SPRINGS, AL
C121241-C-01
SS, ROD EYE
(2)REQ'D

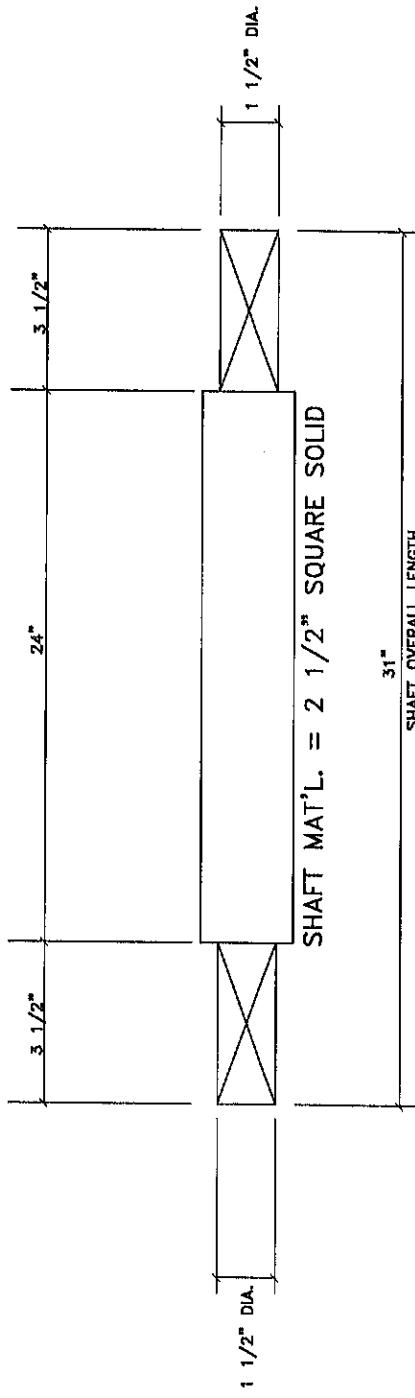
STD. 2 1/2" SQUARE SOLID SHAFT

FORM DRAWING ONLY, THIS IS NOT TO SCALE !

JOB NUMBER : C121241-C-01
 CUSTOMER : WAYNE FARMS
 LOCATION : UNION SPRINGS, AL

DATE : 9/25/2025
 MATER'L : T303 SS

DETAILER : ETHAN JONES
 SHOP CHECKER :



IDLE SHAFT DETAIL QTY. 2 REQ'D.

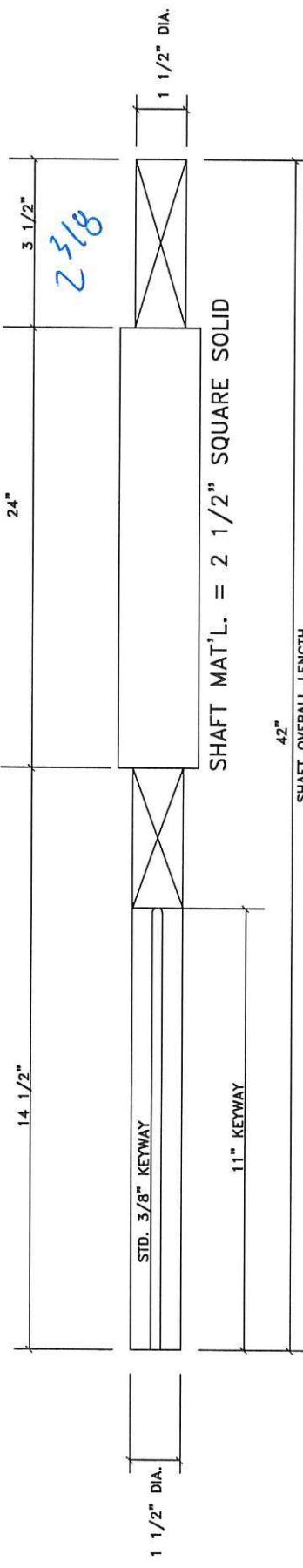
STD. 2 1/2" SQUARE SOLID SHAFT

FORM DRAWING ONLY, THIS IS NOT TO SCALE !

JOB NUMBER : C121241-C-01
 CUSTOMER : WAYNE FARMS
 LOCATION : UNION SPRINGS, AL

DATE : 9/23/2025
 MTRL : T303 SS

DETAILER : ETHAN JONES
 SHOP CHECKER :

DRIVE SHAFT DETAIL QTY. 2 REQ'D.