

# EQUIPMENT SPEC SHEET

REVISION:



NAME & LOCATION	WAYNE FARMS UNION SPRINGS, AL			CUSTOMER NUMBER	C121241				
ITEM NUMBER	C-16	ITEM SERIAL NUMBER	C121241-C-16			ITEMS REQ'D	1		
ENGINEER	GARY CAMBRON	SALESMAN	HEATH MORROW			CAD TECH DESIGNER	DUSTIN CAGLE		
EQUIPMENT TYPE	WING BAGGER INCLINE CONV						CAD TECH DETAILER	GABRIEL PEREZ	
1 BELT MANUF.	INTRALOX	2	SERIES	800S			3	BELT TYPE	OH FT
4 BELT LENGTH	63'	5	BELT COLOR	WHITE			6	BELT MATERIAL	AC (Acetal)
7 FRICTION SPACING	N/A	8	BELT INDENT	N/A			9	CENTER NOTCH	N/A
10 BELT WIDTH	12"W	11	WEARSTRIP	1"X1-1/2" UHMW			12	BELT PIN MAT.	WHITE AC (Acetal)
13 BELT FLIGHTS	YES	14	FLIGHT HEIGHT	(X) 43			15	FLIGHT TYPE	SCOOP
16 FLIGHT CENTERS	12"	17	FLIGHT INDENT	1.3"			18	CENTER NOTCH	N/A
19 T.O.B. INFEED	18"	20	T.O.B. DISCHARGE	114"					
21 IDLE SPROCKET	8 TOOTH	22	PITCH DIAMETER	5.2" PD			23	BORE SIZE/TYPE	1-1/2" ROUND
24 DRIVE SPROCKET	8 TOOTH	25	PITCH DIAMETER	5.2" PD			26	BORE SIZE/TYPE	1-1/2" SQUARE
27 SPROCKETS @ DRV	3	28	SPROCKETS @ IDLE	3			29	BELT SCRAPE	NO
30 BELT WASHER	YES	31	DRIP PAN	YES			32	DRIP PAN @ DRIVE	YES
33 DRIVE SIDE	RIGHT	34	DRIVE TYPE	EXTREME DUTY			35	MTR/GB FRAME	143TC/145TC
36 MOTOR	STERLING	37	HORSEPOWER	1 HP			38	FPM	75.6 FPM
39 GEARBOX	K343 TAPER	40	RATIO	32:1			41	MULTIPLIER	NO
42 EQUIP. MAT.	1/4" SS	43	LEGS	2" ANGLE			44	TAKE UP	CATENARY SAG

PARTS and or MATERIAL UNIQUE TO THIS ITEM(S) / SPECIAL DESIGN SPECS (Please explain)

SAFETY LABELS AND E-STOPS TO BE LOCATED AS SHOWN.

SAFETY LABELS ARE ETCHED ON 12GA PLATES.

DRIVE RESTRAINT KIT.



D&F EQUIPMENT SALES, INC - ALABAMA  
Work Order Traveller  
WORK ORDER ID: 121241-C-16/S

10/23/2025 1:16 PM  
Page 1

Work Order ID	Part ID	Release	Want Date	Start Date	Finish Date	Qty	Drawing ID/Rev	Engineer
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121241-C-16/S DFM500S 5/21/2025 11/14/2025 1.00



Drawing Rev:

D&F STRAIGHT CONVEYOR

Order ID: Customer: Ship To:  
Part ID:

Shop Resources Type	Seq#	End Qty	Start Qty	Setup Hrs	Run Hrs	Start Date	Finish Date	Drawing ID/Rev
ENGINEERING	10	1.00	1.00	0.00	0.00			
ENGINEERING								



LASER SHOP 20 1.00 1.00 0.00 0.00  
LASER SHOP



SHOP1 30 1.00 1.00 0.00 0.00  
SHOP1



Part ID/Sub ID	Piece#	Date Req'd	Unit Of Measure	Qty Req'd	Qty Due	Issue
01.S101 3/16" PLATE SS 48X120	10	5/21/2025	4X10	0.00	0.00	
01.S104	20	5/21/2025	5X10	0.00	0.00	



D&F EQUIPMENT SALES, INC - ALABAMA  
Work Order Traveller  
WORK ORDER ID: 121241-C-16/S

10/23/2025 1:16 PM  
Page 2

Work Order ID	Part ID	Release	Want Date	Start Date	Finish Date	Qty	Drawing ID/Rev Engineer
3/16" PLATE SS 60X120							
	01.S108 1/4" PLATE SS 48X120	30	5/21/2025	4X10		0.00	0.00 _____
	01.S111 1/4" PLATE SS 60X120	40	5/21/2025	5X10		0.00	0.00 _____
	01.S127 12GA SHEET SS 48X120	90	5/21/2025	4X10		0.00	0.00 _____
	01.S129 12GA SHEET SS 60X120	100	5/21/2025	5X10		0.00	0.00 _____
	03.A612 ANGLE IRON 2" X 2" X 1/4" SS	200	5/21/2025	FT		0.00	0.00 _____
	05.T804 TUBING SS 1"SQ X 11GA	290	5/21/2025	FT		0.00	0.00 _____
	30.40706 COUPLING SS 3/8"	330	5/21/2025	EA		0.00	0.00 _____
	S00024 TUBING END CAP - 1" SQ X 12 GA	340	5/21/2025	EA		1.00	1.00 _____
SHOP2	40	1.00	1.00	0.00	0.00		
SHOP2							



Part ID/Sub ID	Piece#	Date Reqd	Unit Of Measur	Qty Reqd	Qty Due	Issue
06.S00070 LEG INSERT 1-1/2"X 1-1/2" X 1/2" 3/4" THDS.	10	5/21/2025	EA	4.00	4.00	_____
06.S0421 SLIDE QUICK CONNECT TAKEUP 4 FT REQ'D (AMW) 7/16" SQUARE BAR QTY. OF (4) REQ'D PER ASSY	20	5/21/2025	EA	4.00	4.00	_____
06.P40810 BRASS TAKE UP 5/8-11 W/SS NUT	30	5/21/2025	EA	2.00	2.00	_____



D&F EQUIPMENT SALES, INC - ALABAMA  
Work Order Traveller  
WORK ORDER ID: 121241-C-16/S

10/23/2025 1:16 PM  
Page 3

Work Order ID	Part ID	Release	Want Date	Start Date	Finish Date	Qty	Drawing ID/Rev	Engineer
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SHOP3 50 1.00 1.00 0.00 0.00  
SHOP3



Part ID/Sub ID	Piece#	Date Reqd	Unit Of Measur	Qty Reqd	Qty Due	Issue
02.SB402 SQUARE BAR 1/4" SS FOR GEARBOXES		10 5/21/2025	FT	0.00	0.00	_____
06.S0415 BELT WASH 12" SPLASH SHIELD STD 304		20 5/21/2025	EA	2.00	2.00	_____
S00371-S LEG ADJUSTER 9"X3/4" ATR W/SS PAD 10GA* SWIVEL TYPE		40 5/21/2025	EA	4.00	4.00	_____
S00421A DRIVE DRIP PAN 30" X 11" (FOR NORD\STOBER GEARBOXES)		50 5/21/2025	EA	1.00	1.00	_____
06.S00421HA SS DRIP PAN HANGER 1"W FLAT BAR W/ 7/16"H* 1"W FLAT BAR WITH 7/16" HOLE 6.75" OVERAL LENGTH		70 5/21/2025	EA	2.00	2.00	_____

UHMW PARTS 60 1.00 1.00 0.00 0.00  
UHMW PARTS



Part ID/Sub ID	Piece#	Date Reqd	Unit Of Measur	Qty Reqd	Qty Due	Issue
06.P850941225 UHMW WEARSTRIP 1" X 1-1/2"		10 5/21/2025	FT	50.00	50.00	_____
06.P8509495901LHD UHMW WEARSTRIP L-SHAPE 1"X2-1/4" W/ NOT* 3/4" x 3/4" NOTCH		20 5/21/2025	FT	20.00	20.00	_____
		50 5/21/2025		40.00	40.00	_____



D&F EQUIPMENT SALES, INC - ALABAMA  
Work Order Traveller  
WORK ORDER ID: 121241-C-16/S

10/23/2025 1:16 PM  
Page 4

Work Order ID	Part ID	Release	Want Date	Start Date	Finish Date	Qty	Drawing ID/Rev Engineer
	UHMW INDENT, SEE DWG						
	UHMW CTR L-SHAPED RWAY, SEE DWG	60	5/21/2025			10.00	10.00 _____
	UHMW INDENT LWR RAD (4) REQ'D 2LH-2RH, SEE DWG	70	5/21/2025			4.00	4.00 _____
	UHMW INDENT UPR RAD, SEE DWG	80	5/21/2025			4.00	4.00 _____
	UHMW CWAY LWR RAD, SEE DWG	90	5/21/2025			6.00	6.00 _____
	UHMW CWAY UPR RAD, SEE DWG	100	5/21/2025			6.00	6.00 _____
	UHMW L-SHAPED RWAY LWR RAD (2) REQ'D 1LH-1RH, SEE DWG	110	5/21/2025			2.00	2.00 _____
	UHMW L-SHAPED RWAY UPR RAD (2) REQ'D 1LH-1RH, SEE DWG	120	5/21/2025			2.00	2.00 _____
	UHMW L-SHAPED CTR RWAY LWR RAD, SEE DWG	130	5/21/2025			1.00	1.00 _____
	UHMW L-SHAPED CTR RWAY UPR RAD, SEE DWG	140	5/21/2025			1.00	1.00 _____
SUB-ASSY 1	SUB-ASSY 1	70	1.00	1.00	0.00	0.00	





**D&F EQUIPMENT SALES, INC - ALABAMA**  
Work Order Traveller  
WORK ORDER ID: 121241-C-16/S

10/23/2025 1:16 PM  
Page 5

Work Order ID	Part ID	Release	Want Date	Start Date	Finish Date	Qty	Drawing ID/Rev	Engineer
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SUB-ASSY 2 80 1.00 1.00 0.00 0.00  
SUB-ASSY 2



FINAL ASSEM 90 1.00 1.00 0.00 0.00  
FINALASSEMB



Part ID/Sub ID	Piece#	Date Reqd	Unit Of Measur	Qty Reqd	Qty Due	Issue
BELT - 800S 12"W OH FT WHITE AC W/ WHITE AC RODS, 4" SCOOP FLIGHTS, 12"C, 1.30"ID		10 5/21/2025		63.00	63.00	_____

37.1XI 1HP XTREME 143TC 1800RPM INV DUTY* STAINLESS STEEL XTREME RPM: 1800 FOOT OPTION: FOOTLESS FRAME: 143TC ENCLOSURE: TEFC RATING: INVERTER DUTY ELECTRICAL: 3 PHASE 460V ENCAPSULATED: ENCAPSULATED	20 5/21/2025	EA	1.00	1.00	_____
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37.4SJ2 STERLING SS HEL BEVEL SYMMETRICAL 32:1* STERLING SYMMETRICAL STAINLESS STEEL SMOOTH BODY 403 HELICAL BEVEL 32:1 31.539:1 (EXACT) 140TC W/ TORQUE ARM	30 5/21/2025	EA	1.00	1.00	_____
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**D&F EQUIPMENT SALES, INC - ALABAMA**  
Work Order Traveller  
WORK ORDER ID: 121241-C-16/S

10/23/2025 1:16 PM  
Page 6

Work Order ID	Part ID	Release	Want Date	Start Date	Finish Date	Qty	Drawing ID/Rev Engineer
	37.SSK04125U	40	5/21/2025	EA		1.00	1.00 _____
	SYMMETRICAL BUSHING 1-1/4" FOR SSK04 HE*						
	SSK04-1.250UTBK						
	STAINLESS STEEL						
	1-1/4" SYMMETRICAL BUSHING KIT FOR						
	SIZE SSK04 HELICAL BEVEL						
	06.DRK	50	5/21/2025	EA		1.00	1.00 _____
	DRIVE RESTRAINT KIT						
	31.2808	60	5/21/2025	EA		12.00	12.00 _____
	SPROCKET 800S 8T 1.5"SB 5.2"PD*						
	PART #S3D8 G5CPE7 NG						
	EZ CLEAN MOLDED SPROCKET						
	15.142	70	5/21/2025	EA		1.00	1.00 _____
	SANITARY 2" SS ROLL TYPE FERRULE						
	31.91121	80	5/21/2025	EA		16.00	16.00 _____
	RETAINER SNAP RING 1.5" SS*						
	(SH-206SS)						
	95.0141902P	90	5/21/2025	EA		6.00	6.00 _____
	SPRAY NOZZLE 1/4 F8004-LN PLASTIC*						
	ADDITIONAL PARTS REQ'D #S00202 & #06.S0415						
	NATURAL PVDF						
		100	5/21/2025			0.00	0.00 _____
	BEARING ASSEMBLY						
	35.UCF207.20	110	5/21/2025	EA		4.00	4.00 _____
	KML 1-1/4" SS BEARING 4-BOLT FLG						
	10.1010724	120	5/21/2025	EA		16.00	16.00 _____
	HHC/SCREW 7/16-14 X 1-1/2" SS						
	10.10407	130	5/21/2025	EA		16.00	16.00 _____
	FLAT WASHER 7/16" SS						
	NON-TAXABLE						
	10.10507	140	5/21/2025	EA		16.00	16.00 _____
	HEX LOCK NUT 7/16"-14 SS						
	06.207.4-BOLT	260	5/21/2025	EA		3.00	3.00 _____
	SS BEARING COVER FITS 207 HOUSING 1-1/4"						



**D&F EQUIPMENT SALES, INC - ALABAMA**  
Work Order Traveller  
WORK ORDER ID: 121241-C-16/S

10/23/2025 1:16 PM  
Page 7

Work Order ID	Part ID	Release	Want Date	Start Date	Finish Date	Qty	Drawing ID/Rev Engineer
STAINLESS STEEL BEARING COVER, 4-BOLT PATTERN FOR FLANGE STYLE BEARING FITS 207 HOUSING FOR 1-1/4", 1-3/8", 1-7/16" AND 1-5/16" (THIS IS A CLOSED COVER.)							
	06.BG1.25-4HOLE	330	5/21/2025	EA		2.00	2.00 _____
	SS BEARING GUARD 1.25" 4-HOLE*						
	STAINLESS STEEL (12 GAUGE)						
	BEARING GUARD						
	FOR 1-1/4" 4-HOLE BRG						
		360	5/21/2025			0.00	0.00 _____
	STABILIZER / TORQUE ARM ASSEMBLY -						
	37.207-UNI	370	5/21/2025	EA		1.00	1.00 _____
	STABILIZER BRACKET UNIVERSAL FITS 207*						
	UNIVERSAL FITS 207 HOUSING						
	FOR 1-1/4" OR 1-7/16" SHAFT						
	06.207-GBC343R	380	5/21/2025	EA		1.00	1.00 _____
	SS K343 SYMM/TLOCK GEARBOX COVER (RIGHT)*						
	06.207-GBC343R						
	SS K343 SYMMETRICAL / TAPER LOCK GEARBOX COVER (RIGHT)*						
	RIGHT HAND HORIZONTAL MOUNTING ORIENTATION						
	10.10507	390	5/21/2025	EA		1.00	1.00 _____
	HEX LOCK NUT 7/16"-14 SS						
	10.1010750	400	5/21/2025	EA		1.00	1.00 _____
	HHC/SCREW 7/16 X 3" SS						
	10.10407	410	5/21/2025	EA		3.00	3.00 _____
	FLAT WASHER 7/16" SS						
	NON-TAXABLE						
	10.10307	420	5/21/2025	EA		2.00	2.00 _____
	LOCK WASHER 7/16" SS						
	NON-TAXABLE						
		430	5/21/2025			0.00	0.00 _____
	D & F STANDADRD ESTOP -						
	45.800F1YP1	440	5/21/2025	EA		2.00	2.00 _____
	ALLEN BRADLEY E-STOP STATION						



D&F EQUIPMENT SALES, INC - ALABAMA  
Work Order Traveller  
WORK ORDER ID: 121241-C-16/S

10/23/2025 1:16 PM  
Page 8

Work Order ID	Part ID	Release	Want Date	Start Date	Finish Date	Qty	Drawing ID/Rev Engineer
	10.1080808	450	5/21/2025	EA		8.00	8.00 _____
	SOCKET CAP SCREW 8-32 X 1/2" SS*						
	8C50KCS3						
	10.10808N	460	5/21/2025	EA		8.00	8.00 _____
	NYLON LOCK NUT 8-32 SS*						
	8CNNE3						
	MISCELLANEOUS -		470	5/21/2025		0.00	0.00 _____
	10.1060432	500	5/21/2025	EA		40.00	40.00 _____
	MACH SCREW 1/4"- 20 X 2" SS*						
	PHILLIPS FLAT HEAD #72718						
	10.1060430	510	5/21/2025	EA		34.00	34.00 _____
	MACH SCREW 1/4"-20 X 1-3/4" SS*						
	PHILLIPS FLAT HEAD (NON-TAXABLE)						
	10.10504	580	5/21/2025	EA		74.00	74.00 _____
	HEX NYLON LOCK NUT 1/4"-20 SS						
	NON-TAXABLE						
	10.1010616	630	5/21/2025	EA		8.00	8.00 _____
	HHC/SCREW 3/8-16 X 1" SS						
	FASTENAL P/N 1170105						
	(NON-TAXABLE)						
	10.10306	700	5/21/2025	EA		8.00	8.00 _____
	LOCK WASHER 3/8" SS						
	NON-TAXABLE						
	10.1010824	780	5/21/2025	EA		4.00	4.00 _____
	HHC/SCREW 1/2-13 X 1-1/2"SS						
	NON-TAXABLE						
	10.10508	810	5/21/2025	EA		4.00	4.00 _____
	HEX LOCK NUT 1/2" -13 SS						
	10.10210	830	5/21/2025	EA		4.00	4.00 _____
	HEX NUT 5/8 X 11 SS						
	S00425	860	5/21/2025	EA		74.00	74.00 _____



D&F EQUIPMENT SALES, INC - ALABAMA  
Work Order Traveller  
WORK ORDER ID: 121241-C-16/S

10/23/2025 1:16 PM  
Page 9

Work Order ID	Part ID	Release	Want Date	Start Date	Finish Date	Qty	Drawing ID/Rev Engineer
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SPACER 1/4" X 3/4" X 5/16"ID

10.10408		960	5/21/2025	EA		8.00	8.00
FLAT WASHER 1/2" SS							
NON-TAXABLE							

SHIPPING	100	1.00	1.00	0.00	0.00		
SHIPPING							



OS	110	1.00	1.00	0.00	0.00		
MACHINE							



Part ID/Sub ID	Piece#	Date Reqd	Unit Of Measur	Qty Reqd	Qty Due	Issue
DRIVE SHAFT, SEE DRAWING	10	5/21/2025		1.00	1.00	
IDLE SHAFT, SEE DRAWING	50	5/21/2025		1.00	1.00	

REWORK-S	120	1.00	1.00	0.00	0.00		
REWORK-S							



REWORK-E	130	1.00	1.00	0.00	0.00		
REWORK-E							





**D&F EQUIPMENT SALES, INC - ALABAMA**  
Work Order Traveller  
WORK ORDER ID: 121241-C-16/S

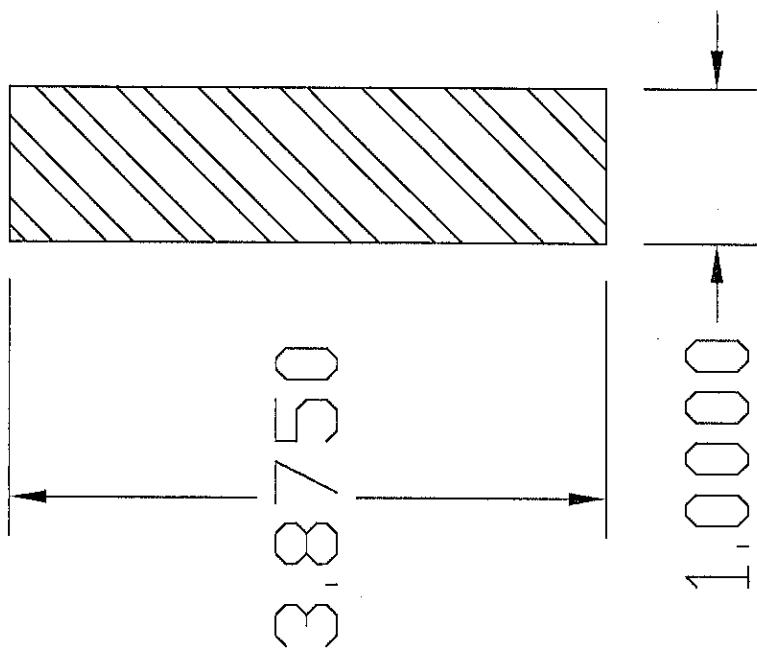
10/23/2025 1:16 PM  
Page 10

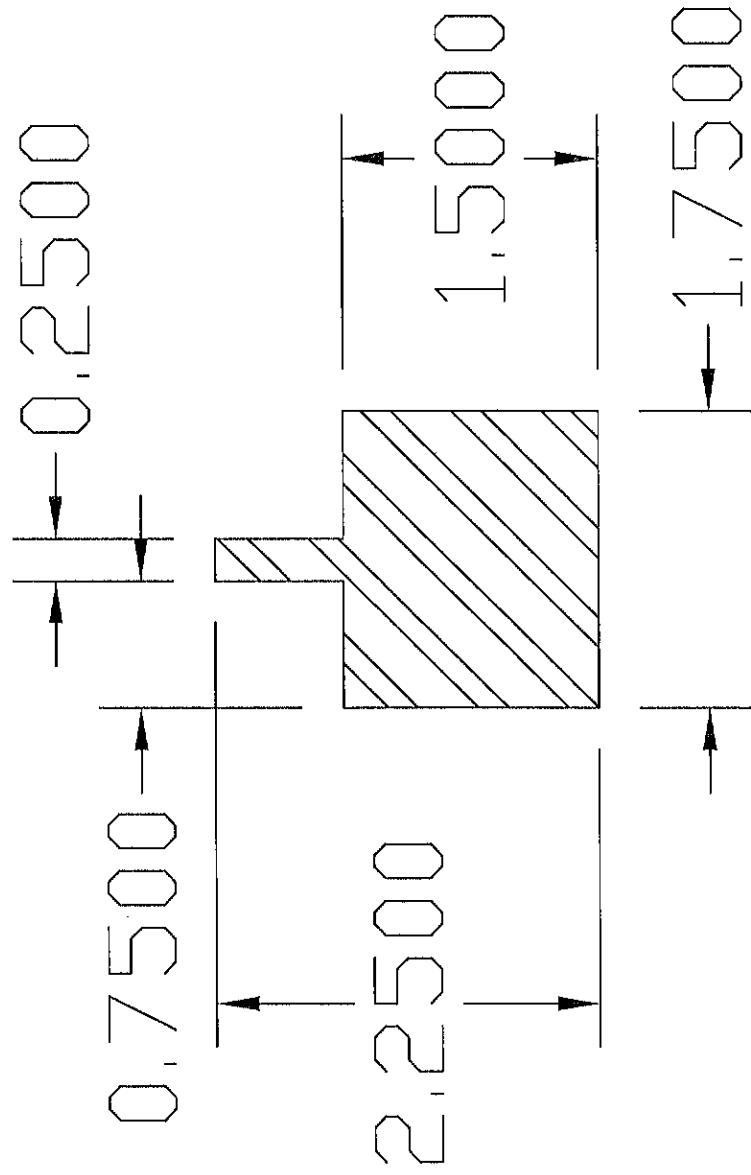
Work Order ID	Part ID	Release	Want Date	Start Date	Finish Date	Qty	Drawing ID/Rev Engineer
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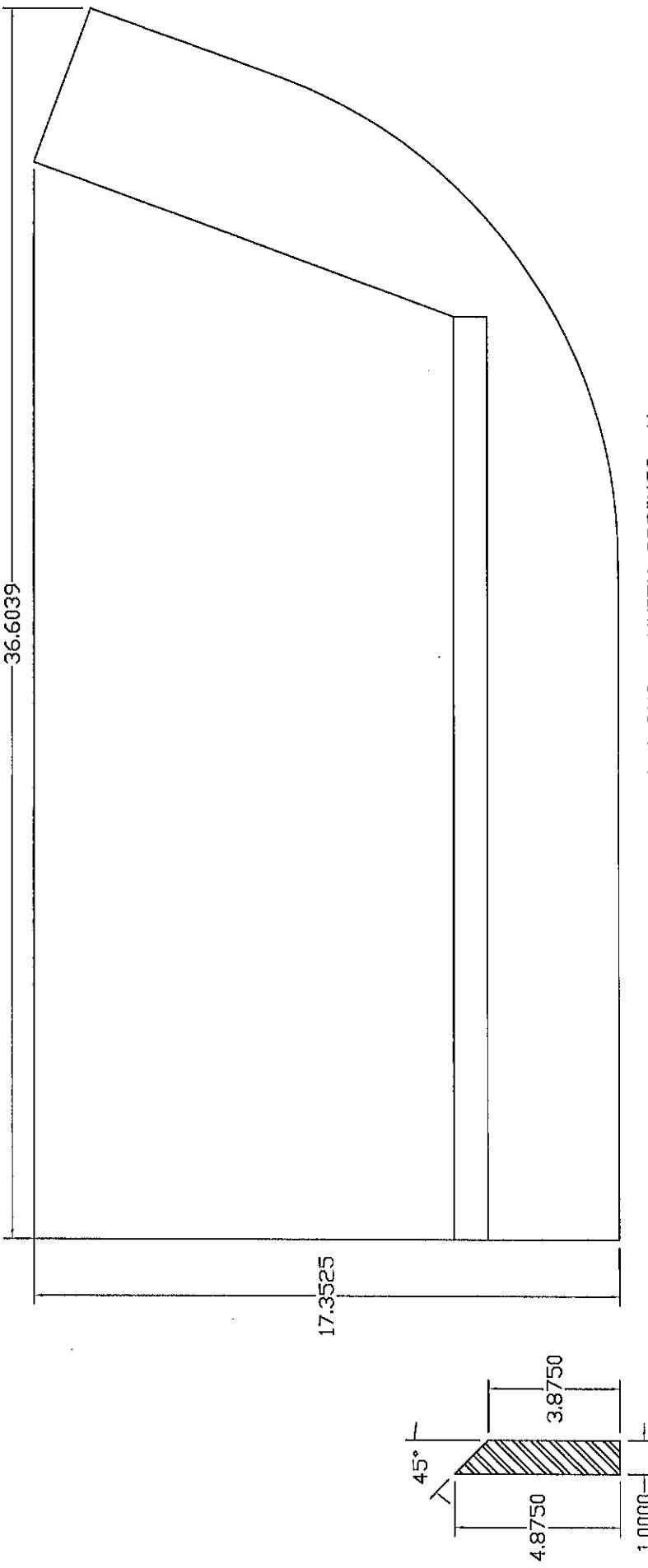


WAYNE FARMS - UNION SPRINGS, AL  
C121241-C-16  
UHMW INDENT  
(40) FT REQ'D



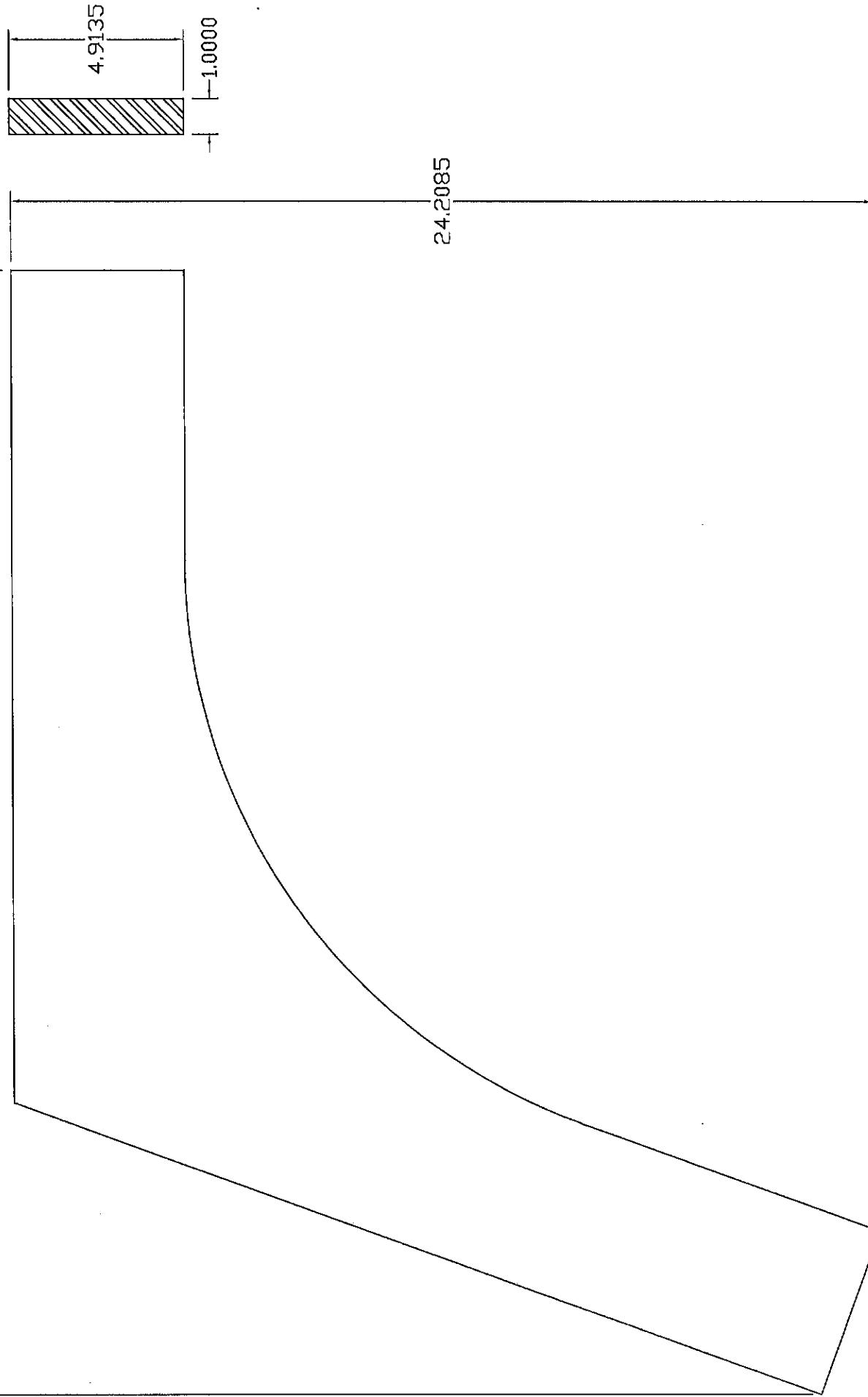


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C1241-C-16  
UHMW CTR L-SHAPED RWAY  
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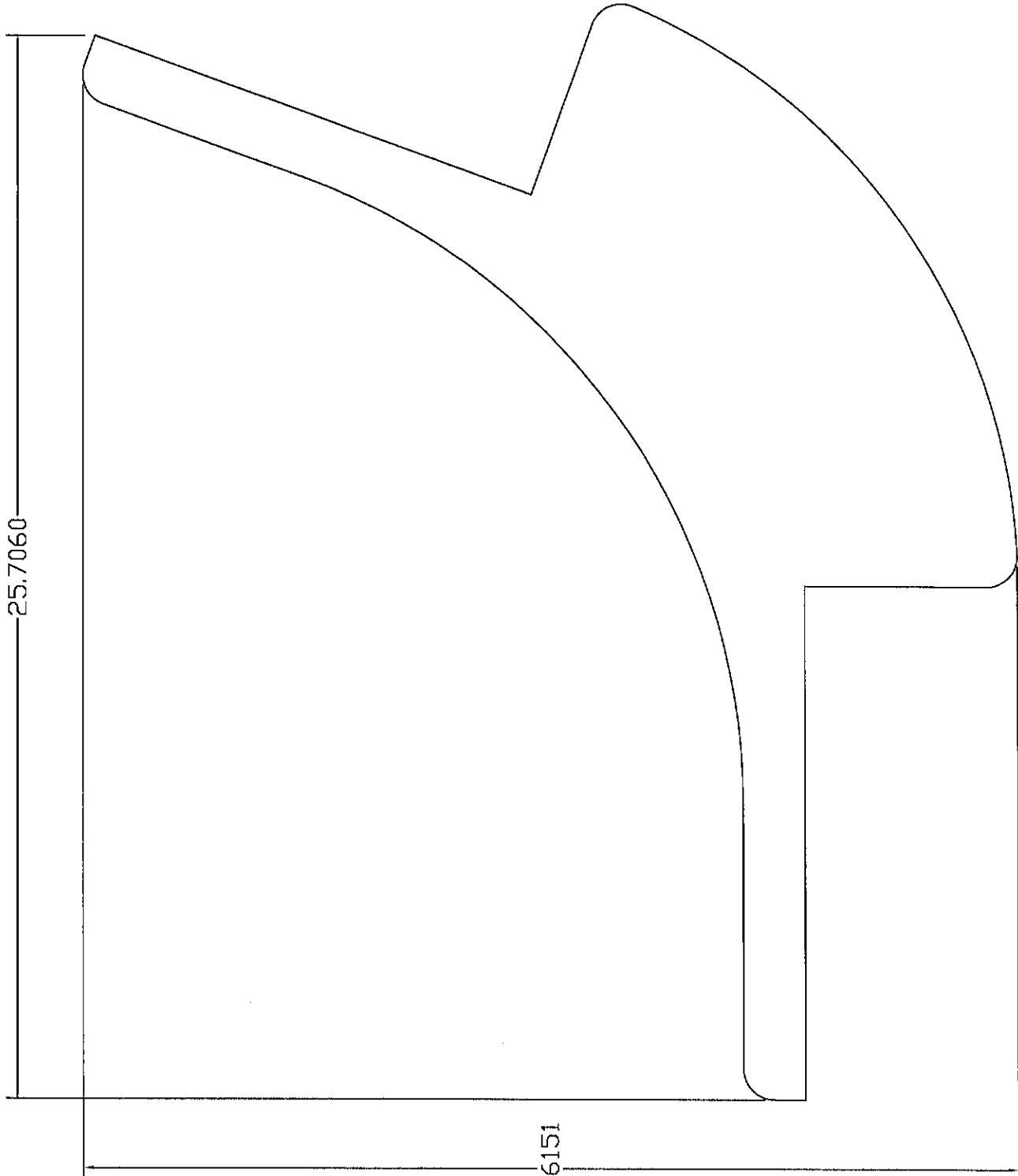


WAYNE FARMS - UNION SPRINGS, AL  
C121241-C-16  
UHMW INDENT LWR RAD  
(4) REQ'D 2LH-2RH

31.5144

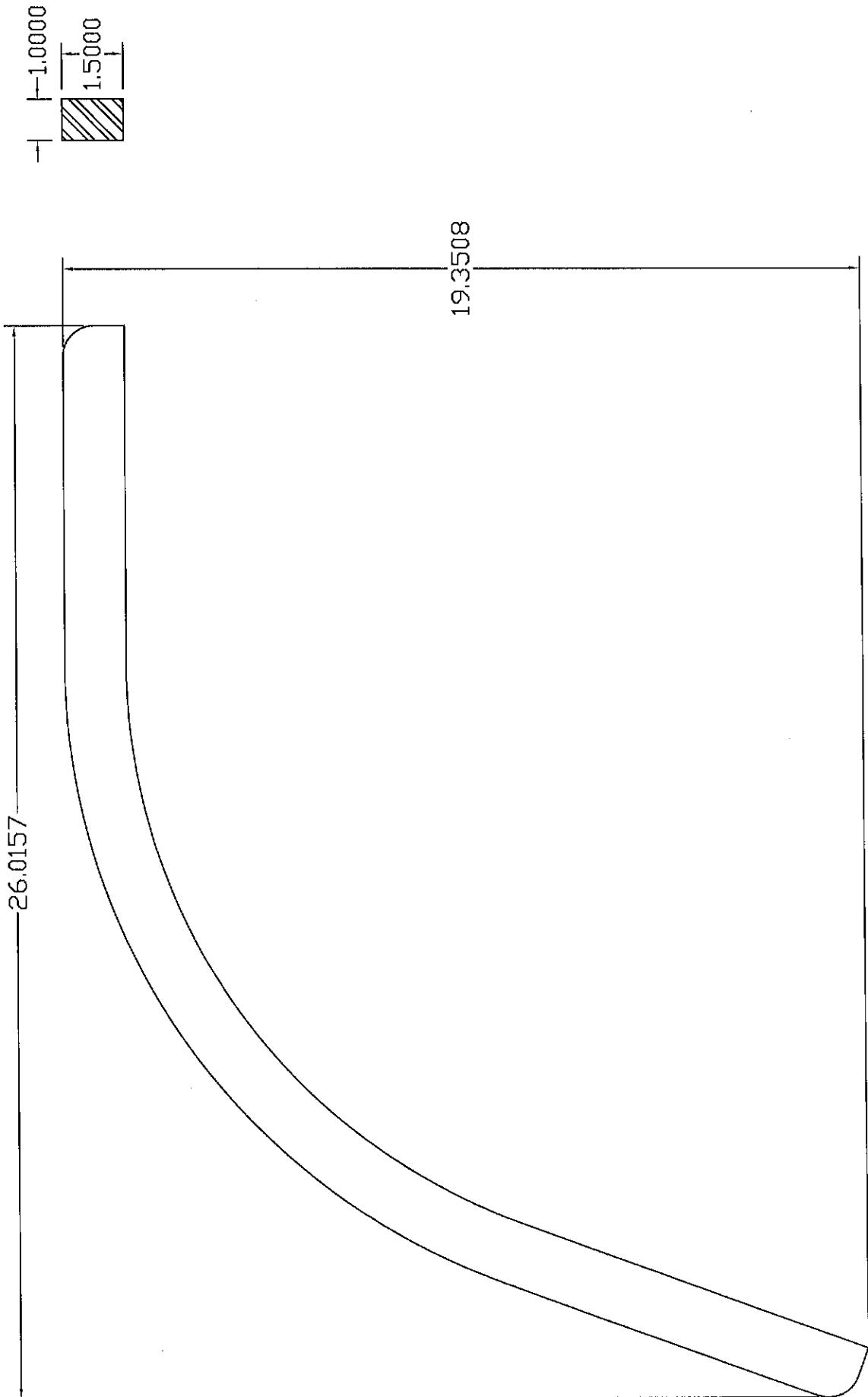


WAYNE FARMS - UNION SPRINGS, AL  
C121241-C-16  
UHMMW INDENT UPR RAD  
(4) REQ'D

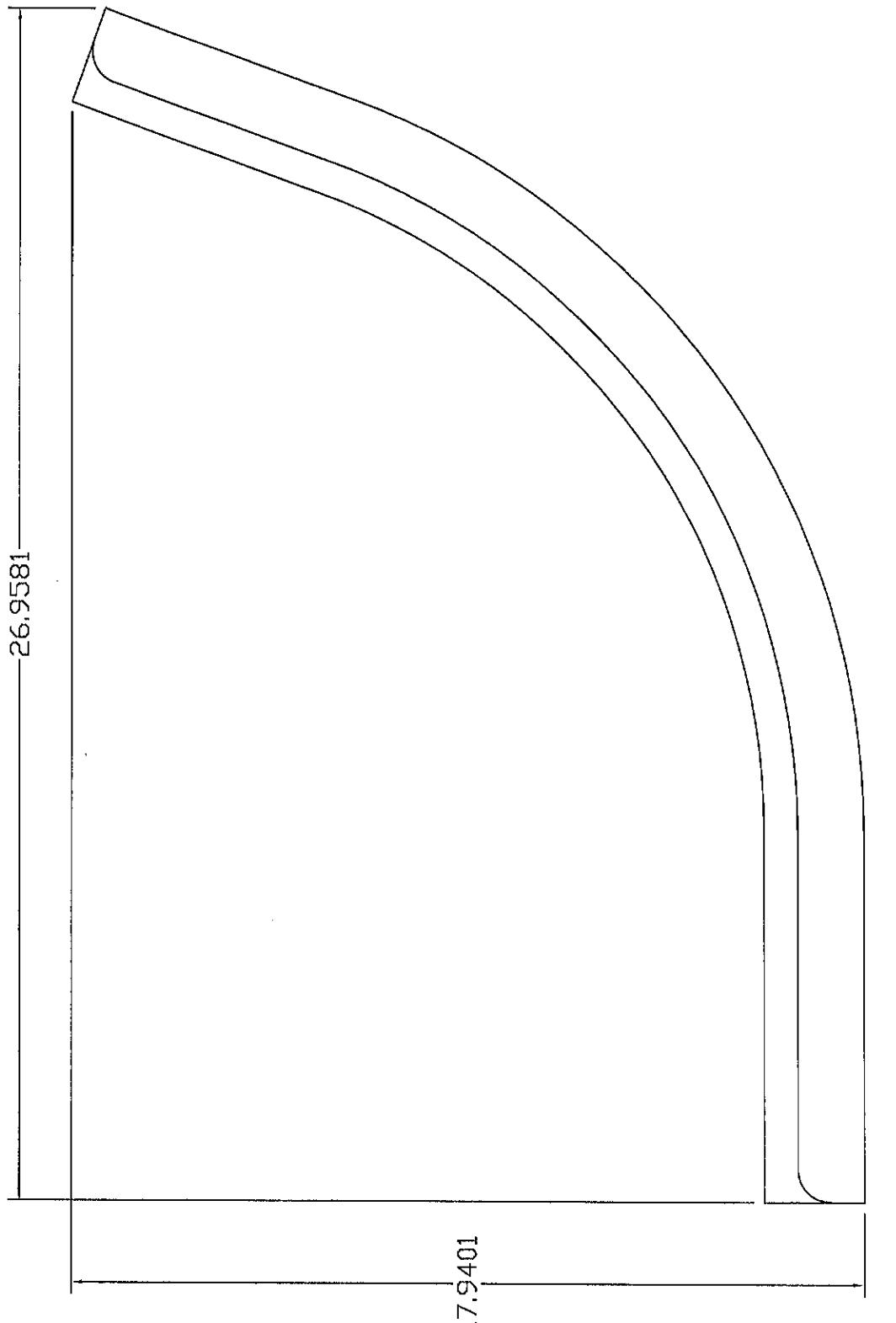


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WAYNE FARMS - UNION SPRINGS, AL  
C121241-C-16  
UHMW CWAY LWR RAD  
(6) REQ'D



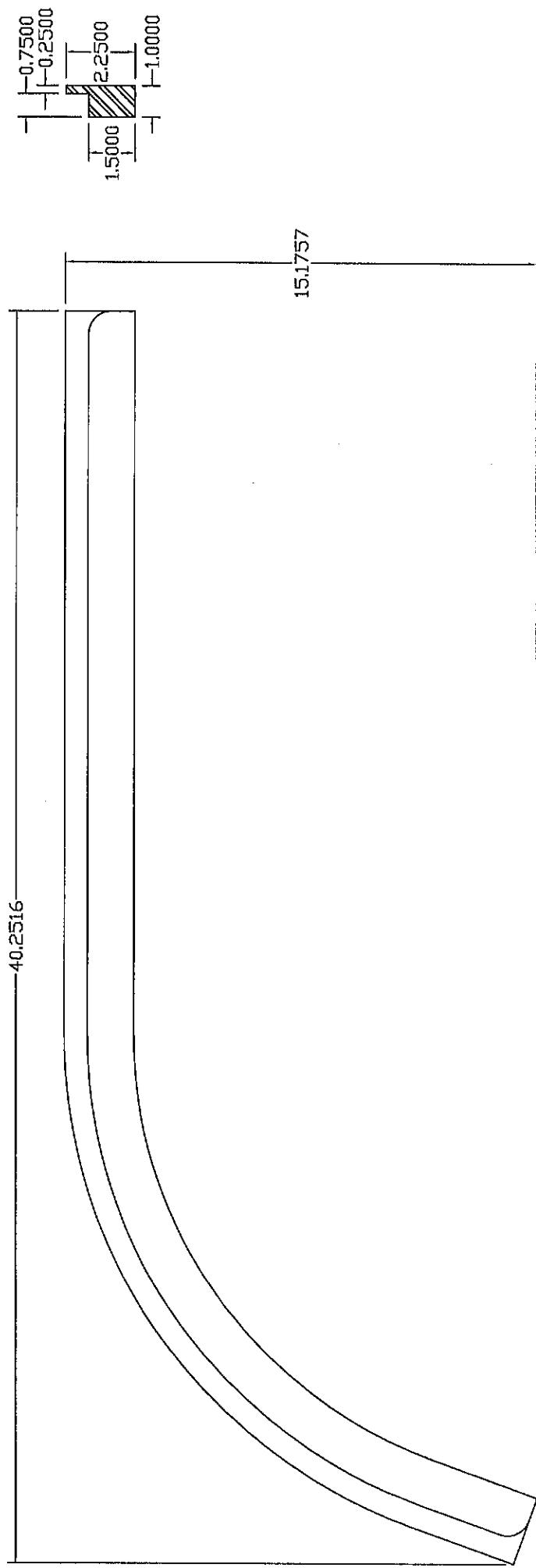
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C121241-C-16  
UHMW CWAY UPR RAD  
(6) REQ'D



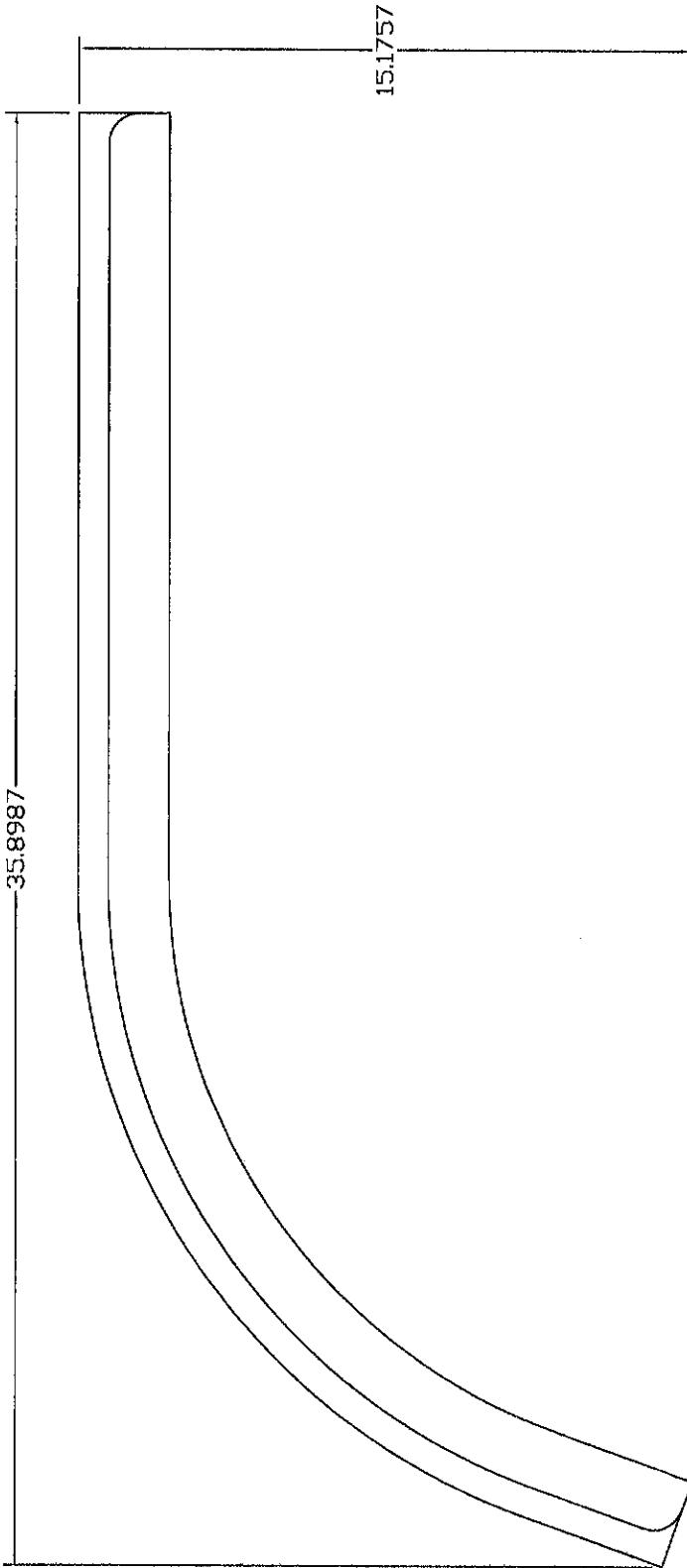
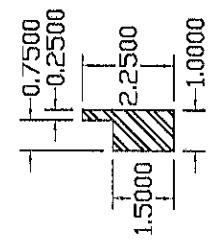
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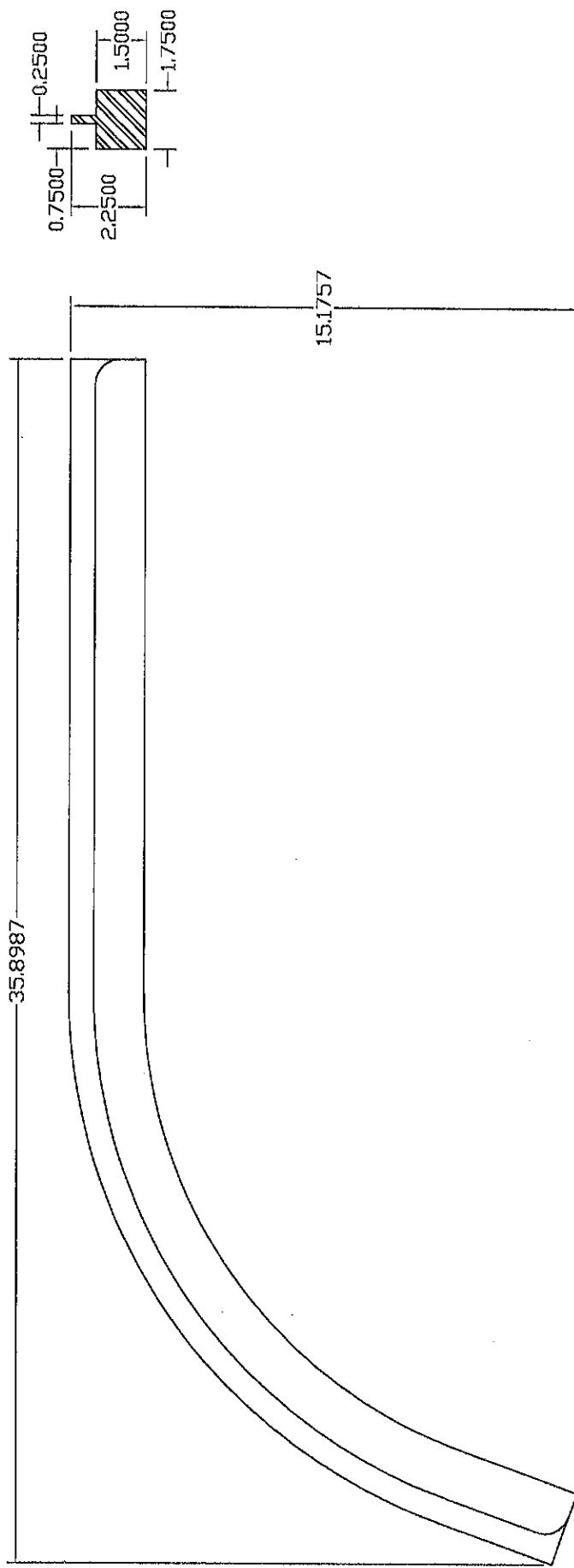
WAYNE FARMS - UNION SPRINGS, AL  
C121241-C-16  
UHMW L-SHAPED RWAY LWR RAD  
(2) REQ'D 1LH-1RH



WAYNE FARMS - UNION SPRINGS, AL  
C121241-C-16  
UHMW L-SHAPED RWAY UPR RAD  
(2) REQ'D 1LH-1RH



WAYNE FARMS - UNION SPRINGS, AL  
C121241-C-16  
UHMW L-SHAPED RWAY UPR RAD  
(2) REQ'D 1LH-1RH



WAYNE FARMS - UNION SPRINGS, AL  
C121241-C-16  
UHMW L-SHAPED CTR RWY UPR RAD  
(1) REQ'D

## STD. 1 1/2" SQUARE SOLID SHAFT

FORM DRAWING ONLY, THIS IS NOT TO SCALE !

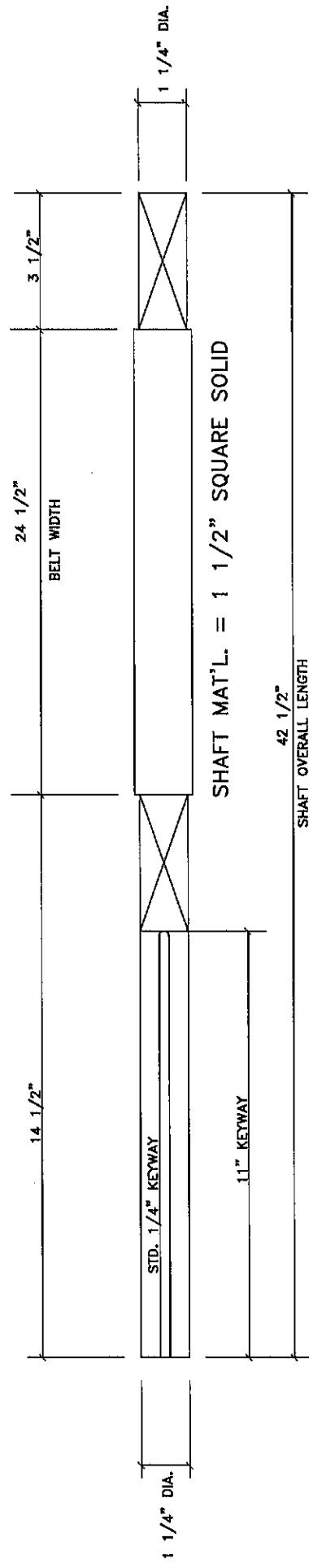
JOB NUMBER : C121241-C-16  
 CUSTOMER : WAYNE FARMS  
 LOCATION : UNION SPRINGS, AL

DETAILER : GABRIEL PEREZ

DATE : 10/22/2025

SHOP CHECKER :

MATERIAL : T303 SS



DRIVE SHAFT DETAIL QTY. 1 REQ'D.

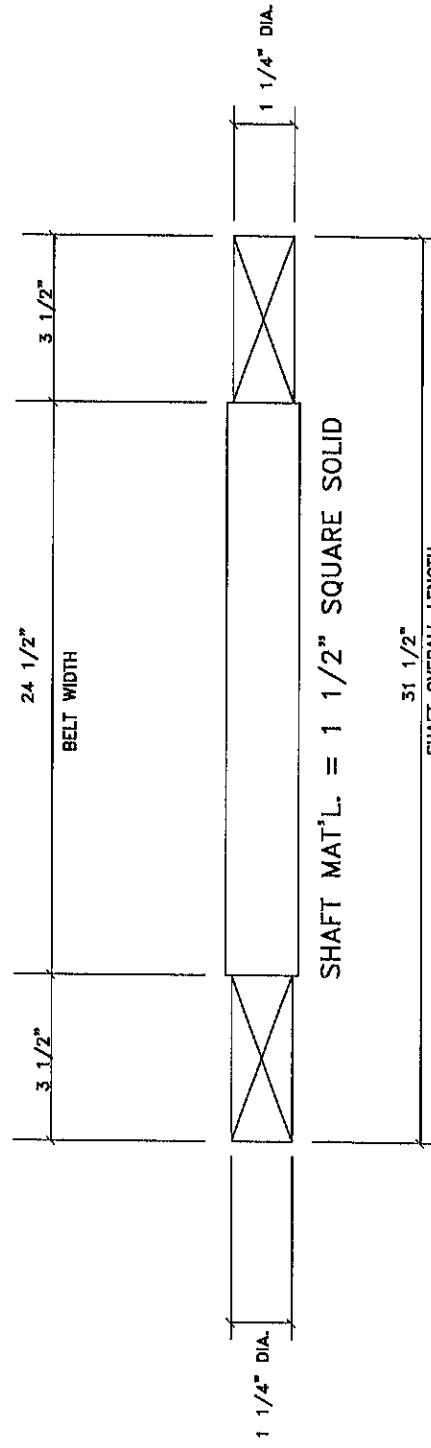
## STD. 1 1/2" SQUARE SOLID SHAFT

FORM DRAWING ONLY, THIS IS NOT TO SCALE !

JOB NUMBER : C121241-C-16  
 CUSTOMER : WAYNE FARMS  
 LOCATION : UNION SPRINGS, AL

DATE : 10/22/2025  
 MAT'L : T303 SS

DETAILER : GABRIEL PEREZ  
 SHOP CHECKER :



JOB NAME

Wayne Farms

JOB NUMBER

121241-C-16

TS

MATERIAL SIZE

2x1 1/4 Angle

PIECES	LENGTH	COPE/ANGLE	LH + RH
2	10"	45° OE	1L-1R
2	4-6 1/8	BW 55° DE	1L-1R
2	7 3/8"	45-1/4-BW55	1L-1R
3	2-8 1/16	SC	
2	3-0	SC	

1X11GA

1 2-3

SC

(MA)