

EQUIPMENT SPEC SHEET

REVISION:

8-12
SS BG
D&FCT
EQUIPMENT
SALES, INC.
OF

NAME & LOCATION		WAYNE FARMS UNION SPRINGS, AL		CUSTOMER NUMBER		C121241	
ITEM NUMBER		C-48		ITEM SERIAL NUMBER		C121241-C-48	
				ITEMS REQ'D		1	
ENGINEER		GARY CAMBRON		SALESMAN		HEATH MORROW	
				CAD TECH DESIGNER		DUSTIN CAGLE	
EQUIPMENT TYPE		FB INCLINE CONV		CAD TECH DETAILER		KYLE WRIGHT	
1	BELT MANUF.	INTRALOX	2	SERIES	1400S	3	BELT TYPE
							SQ FRICTION TOP
4	BELT LENGTH	23'	5	BELT COLOR	GREY	6	BELT MATERIAL
							PP (Polypropylene)
7	FRICTION SPACING	N/A	8	BELT INDENT	N/A	9	CENTER NOTCH
							N/A
10	BELT WIDTH	18"	11	WEARSTRIP	1"X1-1/2" UHMW	12	BELT PIN MAT.
							AC (Acetal)
13	BELT FLIGHTS	NO	14	FLIGHT HEIGHT	N/A	15	FLIGHT TYPE
							N/A
16	FLIGHT CENTERS	N/A	17	FLIGHT INDENT	N/A	18	CENTER NOTCH
							N/A
19	T.O.B. INFEED	30"	20	T.O.B. DISCHARGE	45"		
21	IDLE SPROCKET	16 TOOTH	22	PITCH DIAMETER	5.1" PD	23	BORE SIZE/TYPE
							1-1/2" SQUARE
24	DRIVE SPROCKET	16 TOOTH	25	PITCH DIAMETER	5.1" PD	26	BORE SIZE/TYPE
							1-1/2" SQUARE
27	SPROCKETS @ DRV	3	28	SPROCKETS @ IDLE	3	29	BELT SCRAPE
							NO
30	BELT WASHER	NO	31	DRIP PAN	NO	32	DRIP PAN @ DRIVE
							YES
33	DRIVE SIDE	RIGHT	34	DRIVE TYPE	EXTREME DUTY	35	MTR/GB FRAME
							143TC/145TC
36	MOTOR	STERLING	37	HORSEPOWER	1 HP	38	FPM
							60 FPM
39	GEARBOX	K343 TAPER	40	RATIO	40:1	41	MULTIPLIER
							NO
42	EQUIP. MAT.	1/4" SS	43	LEGS	2" ANGLE	44	TAKE UP
							CATENARY SAG

PARTS and or MATERIAL UNIQUE TO THIS ITEM(S) / SPECIAL DESIGN SPECS (Please explain)

SAFETY LABELS AND E-STOPS TO BE LOCATED AS SHOWN.

THIS ITEM HAS A DRIVE RESTRAINT KIT.

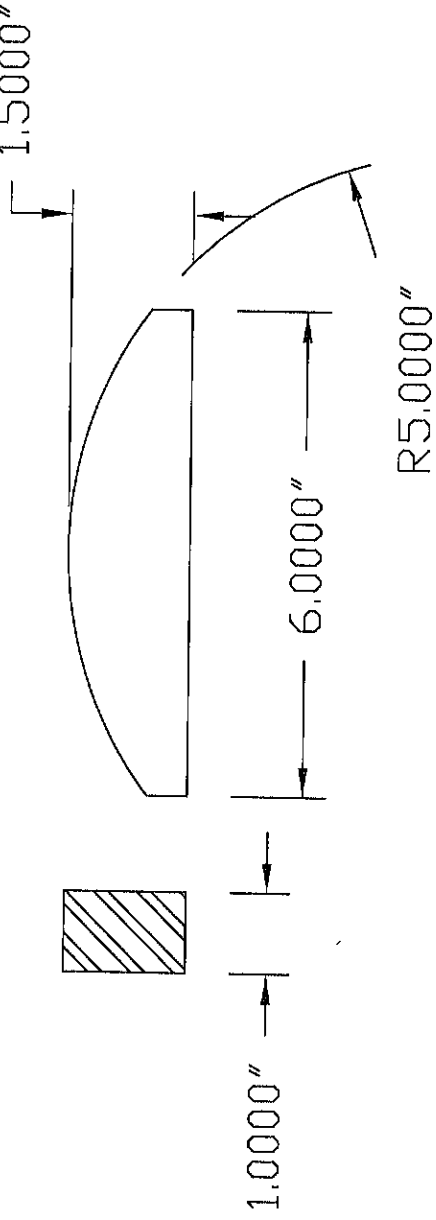
ETCHED METAL SAFETY LABELS.

DRAWING COMPLETION DATE

8/11/2025

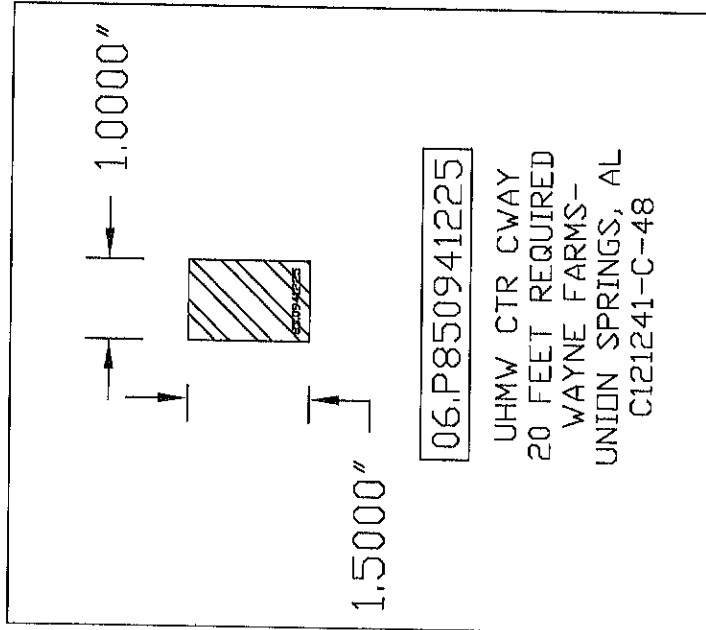
DELIVERY DATE

11/21/2025



06.P8508436

UHMW SHOE
(3) REQ'D
WAYNE FARMS-UNION SPRINGS, AL
C121241-C-48



06.P850941225

UHMW CTR CWAY
20 FEET REQUIRED
WAYNE FARMS-
UNION SPRINGS, AL
C121241-C-48

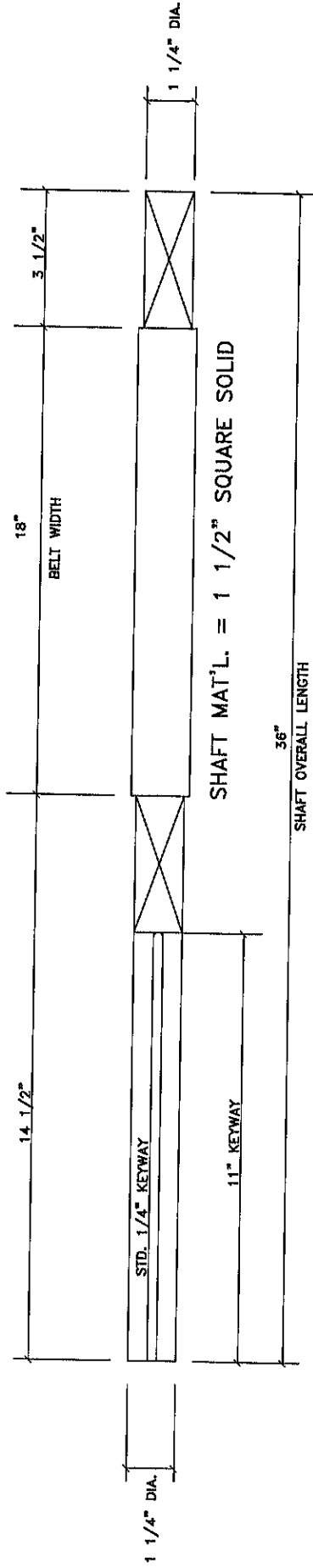
STD. 1 1/2" SQUARE SOLID SHAFT

FORM DRAWING ONLY, THIS IS NOT TO SCALE !

JOB NUMBER : C121241-C-48
CUSTOMER : WAYNE FARMS
LOCATION : UNION SPRINGS, AL

DATE : 8/11/2025
MATERIAL : T303 SS

DETAILER : KYLE WRIGHT
SHOP CHECKER :



DRIVE SHAFT DETAIL QTY. 1 REQ'D.

STD. 1 1/2" SQUARE SOLID SHAFT

FORM DRAWING ONLY, THIS IS NOT TO SCALE !

JOB NUMBER : C121241-C-48

DATE : 8/11/2025

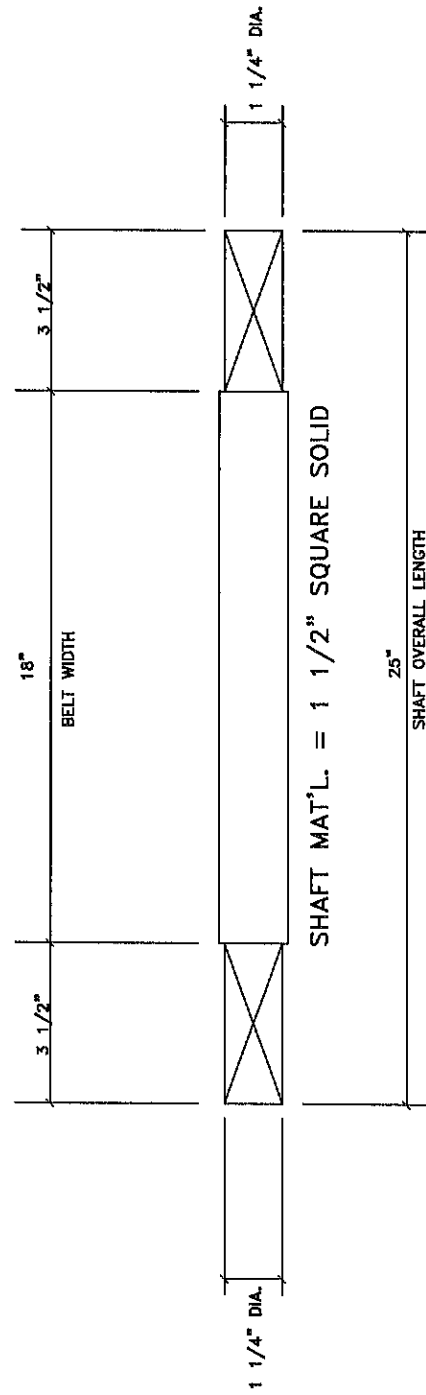
DETAILER : KYLE WRIGHT

CUSTOMER : WAYNE FARMS

MAT'L : T503 SS

SHOP CHECKER :

LOCATION : UNION SPRINGS, AL



IDLE SHAFT DETAIL QTY. 1 REQ'D.

STD. 1 1/2" SQUARE SOLID SHAFT



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Work Order ID	Part ID	Release	WantDate	Start Date	Finish Date	Qty	Drawing ID/Rev Engineer
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121241-C-48/S	DFM500I18	5/21/2025	11/14/2025			1.00	
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Drawing Rev:

D&F INCLINE CONVEYOR 18" WI

DENICE

Order ID:
Part ID:

Customer:

Ship To:

Shop Resources Type	Seq#	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/Rev
ENGINEERING ENGINEERING	10	1.00	1.00	0.00	0.00		



LASER SHOP LASER SHOP	20	1.00	1.00	0.00	0.00		
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SHOP1 SHOP1	30	1.00	1.00	0.00	0.00		
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Part ID/Sub ID	Piece#	Date Reqd	Unit Of Measur	Qty Reqd	Qty Due	Issue
01.S101 3/16" PLATE SS 48X120	10	5/21/2025	4X10	0.00	0.00	_____
01.S104	20	5/21/2025	5X10	0.00	0.00	_____



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	3/16" PLATE SS 60X120						
	01.S108 1/4" PLATE SS 48X120	30	5/21/2025	4X10		0.00	0.00 _____
	01.S111 1/4" PLATE SS 60X120	40	5/21/2025	5X10		0.00	0.00 _____
	01.S127 12GA SHEET SS 48X120	90	5/21/2025	4X10		0.00	0.00 _____
	01.S129 12GA SHEET SS 60X120	100	5/21/2025	5X10		0.00	0.00 _____
	02.RR206 ROUND ROD 1/2" SS	130	5/21/2025	FT		0.00	0.00 _____
	02.RR208 ROUND ROD 3/4" 304 SS	140	5/21/2025	FT		0.00	0.00 _____
	03.A612 ANGLE IRON 2" X 2" X 1/4" SS	200	5/21/2025	FT		0.00	0.00 _____
SHOP2 SHOP2	40	1.00	1.00	0.00	0.00		



Part ID/Sub ID	Piece#	Date Reqd	Unit Of Measur	Qty Reqd	Qty Due	Issue
06.S00070 LEG INSERT 1-1/2"X 1-1/2" X 1/2"* 3/4" THDS.	10	5/21/2025	EA	4.00	4.00	_____
SHOP3 SHOP3	50	1.00	1.00	0.00	0.00	



Part ID/Sub ID	Piece#	Date Reqd	Unit Of Measur	Qty Reqd	Qty Due	Issue
S00371-S LEG ADJUSTER 9"X3/4" ATR W/SS PAD 10GA*	50	5/21/2025	EA	4.00	4.00	_____



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SWIVEL TYPE

S00421A	60	5/21/2025	EA			1.00	1.00	_____
DRIVE DRIP PAN 30" X 11" (FOR NORDSTOBER GEARBOXES)								

06.S00421HA	80	5/21/2025	EA			2.00	2.00	_____
SS DRIP PAN HANGER 1"W FLAT BAR W/ 7/16"H* 1"W FLAT BAR WITH 7/16" HOLE 6.75" OVERAL LENGTH								

UHMW PARTS	60	1.00	1.00	0.00	0.00			
UHMW PARTS								



Part ID/Sub ID	Piece#	Date Reqd	Unit Of Measur	Qty Reqd	Qty Due	Issue
06.P850941225	10	5/21/2025	FT	20.00	20.00	_____
UHMW WEARSTRIP 1" X 1-1/2"						
06.P8508436	20	5/21/2025	EA	3.00	3.00	_____
UHMW SHOE RETURN 6" X 1-1/2" X 1"						
	30	5/21/2025		2.00	2.00	_____
UHMW INDENT (1) LH & (1) RH SEE PRINT						
	40	5/21/2025		4.00	4.00	_____
UHMW CTR LWR RAD CWAY SEE PRINT						
	50	5/21/2025		2.00	2.00	_____
UHMW L-SHAPED LWR RAD RWAY (1) LH & (1) RH SEE PRINT						
	60	5/21/2025		1.00	1.00	_____
UHMW CTR LWR RAD RWAY SEE PRINT						

Work Order ID	Part ID	Release	WantDate	Start Date	Finish Date	Qty	Drawing ID/Rev Engineer
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SUB-ASSY 1	70	1.00	1.00	0.00	0.00
SUB-ASSY 1					



SUB-ASSY 2	80	1.00	1.00	0.00	0.00
SUB-ASSY 2					



FINAL ASSEM	90	1.00	1.00	0.00	0.00
FINALASSEMB					



Part ID/Sub ID	Piece#	Date Req'd	Unit Of Measur	Qty Req'd	Qty Due	Issue
BELT - 1400S 18"W SQ FRICTION TOP GREY PP W/ WHITE AC RODS BLACK FRICTION TOP, 2" INDENT, 2" CENTER NOTC	10	5/21/2025		23.00	23.00	
37.1XI 1HP XTREME 143TC 1800RPM INV DUTY* STAINLESS STEEL XTREME RPM: 1800 FOOT OPTION: FOOTLESS FRAME: 143TC ENCLOSURE: TEFC RATING: INVERTER DUTY ELECTRICAL: 3 PHASE 460V ENCAPSULATED: ENCAPSULATED	20	5/21/2025	EA	1.00	1.00	



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	37.4SK2	30	5/21/2025	EA		1.00	1.00 _____
	STERLING SS HEL BEVEL SYMMETRICAL 40:1* STERLING SYMMETRICAL STAINLESS STEEL SMOOTH BODY 403 HELICAL BEVEL 40:1 38.872:1 (EXACT) 140TC W/ TORQUE ARM						
	37.SSK04125U	50	5/21/2025	EA		1.00	1.00 _____
	SYMMETRICAL BUSHING 1-1/4" FOR SSK04 HE* SSK04-1.250UTBK STAINLESS STEEL 1-1/4" SYMMETRICAL BUSHING KIT FOR SIZE SSK04 HELICAL BEVEL						
	31.21416S	80	5/21/2025	EA		6.00	6.00 _____
	SPROCKET 1400S 16T 1.5"SB SPLIT 5.1"PD* GREY GLASS FILLED NYLON						
	SET COLLARS	90	5/21/2025			0.00	0.00 _____
	31.91121	110	5/21/2025	EA		8.00	8.00 _____
	RETAINER SNAP RING 1.5" SS* (SH-206SS)						
	BEARING ASSEMBLY	140	5/21/2025			0.00	0.00 _____
	35.UCF207.20	160	5/21/2025	EA		4.00	4.00 _____
	KML 1-1/4" SS BEARING 4-BOLT FLG						
	10.1010724	200	5/21/2025	EA		16.00	16.00 _____
	HHC/SCREW 7/16-14 X 1-1/2" SS						
	10.10407	210	5/21/2025	EA		16.00	16.00 _____
	FLAT WASHER 7/16" SS NON-TAXABLE						
	10.10507	220	5/21/2025	EA		16.00	16.00 _____
	HEX LOCK NUT 7/16"-14 SS						
	06.207.4-BOLT	440	5/21/2025	EA		3.00	3.00 _____



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Work Order ID	Part ID	Release	WantDate	Start Date	Finish Date	Qty	Drawing ID/Rev Engineer
SS BEARING COVER FITS 207 HOUSING 1-1/4* STAINLESS STEEL BEARING COVER, 4-BOLT PATTERN FOR FLANGE STYLE BEARING FITS 207 HOUSING FOR 1-1/4", 1-3/8", 1-7/16" AND 1-5/16" (THIS IS A CLOSED COVER.)							
	06.BG1.25-4HOLE	510	5/21/2025	EA		4.00	4.00 _____
SS BEARING GUARD 1.25" 4-HOLE* STAINLESS STEEL (12 GAUGE) BEARING GUARD FOR 1-1/4" 4-HOLE BRG							
		540	5/21/2025			0.00	0.00 _____
STABILIZER / TORQUE ARM ASSEMBLY -							
	37.207-UNI	550	5/21/2025	EA		1.00	1.00 _____
STABILIZER BRACKET UNIVERSAL FITS 207* UNIVERSAL FITS 207 HOUSING FOR 1-1/4" OR 1-7/16" SHAFT							
	06.207-GBC343R	560	5/21/2025	EA		1.00	1.00 _____
SS K343 SYMM/TLOCK GEARBOX COVER (RIGHT)* 06.207-GBC343R SS K343 SYMMETRICAL / TAPER LOCK GEARBOX COVER (RIGHT)* RIGHT HAND HORIZONTAL MOUNTING ORIENTATION							
	10.10507	600	5/21/2025	EA		1.00	1.00 _____
HEX LOCK NUT 7/16"-14 SS							
	10.1010750	610	5/21/2025	EA		1.00	1.00 _____
HHC/SCREW 7/16 X 3" SS							
	10.10407	620	5/21/2025	EA		3.00	3.00 _____
FLAT WASHER 7/16" SS NON-TAXABLE							
	10.10307	630	5/21/2025	EA		2.00	2.00 _____
LOCK WASHER 7/16" SS NON-TAXABLE							
		930	5/21/2025			0.00	0.00 _____
D & F STANDADRD ESTOP -							
	45.800F1YP1	940	5/21/2025	EA		2.00	2.00 _____



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Work Order ID	Part ID	Release	WantDate	Start Date	Finish Date	Qty	Drawing ID/Rev Engineer
ALLEN BRADLEY E-STOP STATION							
	10.1080808	950	5/21/2025	EA		8.00	8.00 _____
	SOCKET CAP SCREW 8-32 X 1/2" SS* 8C50KCS3						
	10.10808N	960	5/21/2025	EA		8.00	8.00 _____
	NYLON LOCK NUT 8-32 SS* 8CNNE3						
	MISCELLANEOUS -	1400	5/21/2025			0.00	0.00 _____
	10.1011013	1410	5/21/2025	EA		6.00	6.00 _____
	HH LAG SCREW SS 1/4 X 1" NON TAXABLE						
	10.1060432	1430	5/21/2025	EA		14.00	14.00 _____
	MACH SCREW 1/4"- 20 X 2" SS* PHILLIPS FLAT HEAD #72718						
	10.10504	1510	5/21/2025	EA		14.00	14.00 _____
	HEX NYLON LOCK NUT 1/4"-20 SS NON-TAXABLE						
	10.1010616	1560	5/21/2025	EA		6.00	6.00 _____
	HHC/SCREW 3/8-16 X 1" SS FASTENAL P/N 1170105 (NON-TAXABLE)						
	10.10306	1630	5/21/2025	EA		6.00	6.00 _____
	LOCK WASHER 3/8" SS NON-TAXABLE						
	S00425	1790	5/21/2025	EA		14.00	14.00 _____
	SPACER 1/4" X 3/4" X 5/16"ID						
	06.DRK	1880	5/21/2025	EA		1.00	1.00 _____
	DRIVE RESTRAINT KIT						
SHIPPING SHIPPING	100	1.00		1.00	0.00	0.00	



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OS MACHINE	110	1.00	1.00	0.00	0.00
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Part ID/Sub ID	Piece#	Date Reqd	Unit Of Measur	Qty Reqd	Qty Due	Issue
06.DS1815-1.25 SHAFT 18" DRIVE WITH 1-1/4 JOURNAL	10	5/21/2025	EA	1.00	1.00	_____
06.IS1815-1.25 SHAFT 18" IDLE WITH 1-1/4 JOURNAL	20	5/21/2025	EA	1.00	1.00	_____

REWORK-S REWORK-S	120	1.00	1.00	0.00	0.00
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REWORK-E	130	1.00	1.00	0.00	0.00
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REWORK-P	140	1.00	1.00	0.00	0.00
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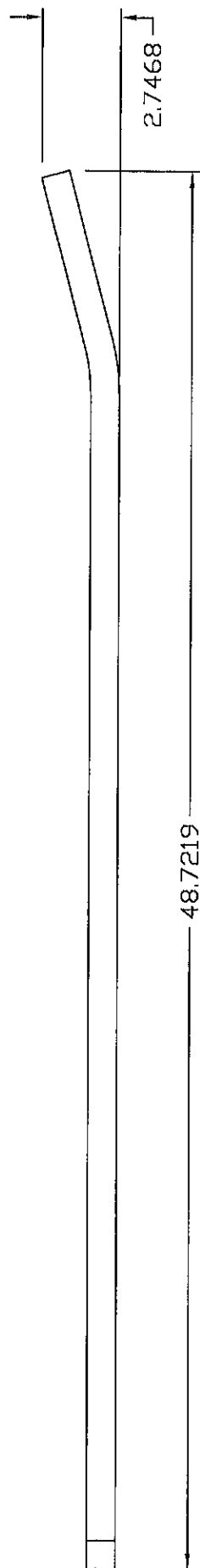
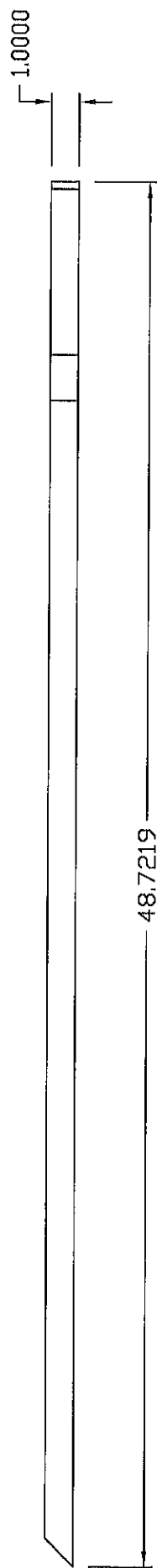


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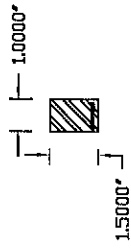
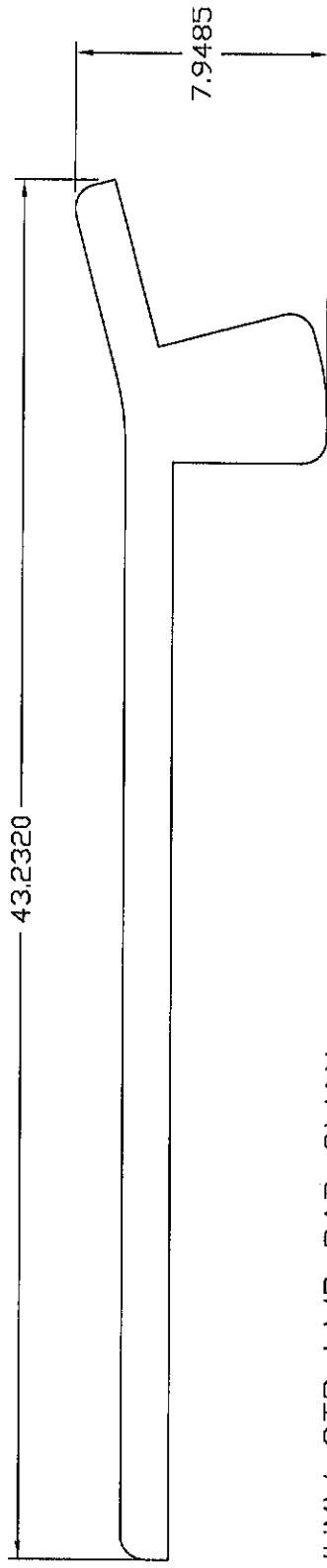
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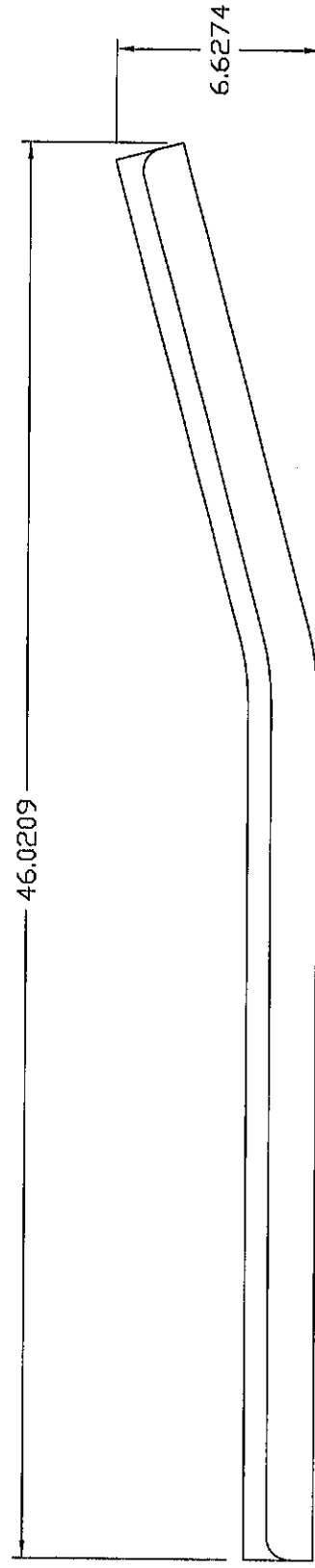
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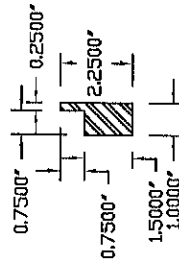
UHMW INDENT
C121241-C-48
WAYNE FARMS-UNION SPRINGS, AL
(2) REQ'D - (1) LH & (1) RH

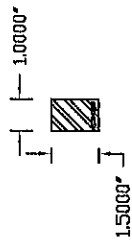
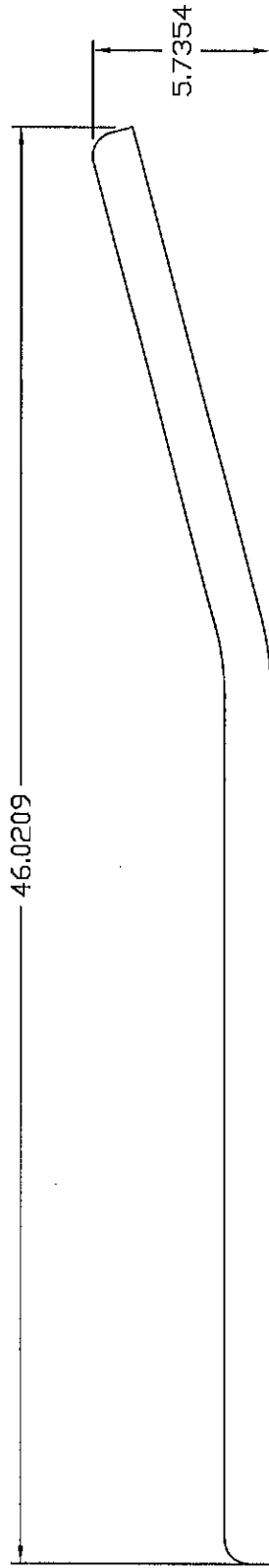


UHMW CTR LWR RAD CWAY
C121241-C-48
WAYNE FARMS-UNION SPRINGS, AL
(4) REQ'D



UHMW L-SHAPED LWR RAD RWAY
 C121241-C-48
 WAYNE FARMS-UNION SPRINGS, AL
 (2) REQ'D - (1) LH & (1) RH





UHMW CTR LWR RAD RWAY
C121241-C-48
WAYNE FARMS-UNION SPRINGS, AL