

# EQUIPMENT SPEC SHEET

REVISION:



NAME & LOCATION		WAYNE FARMS UNION SPRING, AL		CUSTOMER NUMBER		C121241		
ITEM NUMBER		DF-X5		ITEM SERIAL NUMBER		C121241-DF-X5		
				ITEMS REQ'D		1		
ENGINEER		GARY CAMBRON		SALESMAN		HEATH MORROW		
				CAD TECH DESIGNER		DUSTIN CAGLE		
EQUIPMENT TYPE		BONELESS DRUM INCLINE CONV		CAD TECH DETAILER		GABRIEL PEREZ		
1	BELT MANUF.	INTRALOX	2	SERIES	800S	3	BELT TYPE	OH FT
4	BELT LENGTH	45'	5	BELT COLOR	BLUE	6	BELT MATERIAL	AC (Acetal)
7	FRICTION SPACING	N/A	8	BELT INDENT	N/A	9	CENTER NOTCH	N/A
10	BELT WIDTH	12"	11	WEARSTRIP	1"X1-1/2" UHMW	12	BELT PIN MAT.	BLUE AC (Acetal)
13	BELT FLIGHTS	YES	14	FLIGHT HEIGHT	4"	15	FLIGHT TYPE	STREAMLINE
16	FLIGHT CENTERS	12"	17	FLIGHT INDENT	1.3"	18	CENTER NOTCH	
19	T.O.B. INFEED		20	T.O.B. DISCHARGE				
21	IDLE SPROCKET	8 TOOTH	22	PITCH DIAMETER	5.2" PD	23	BORE SIZE/TYPE	1-1/2" SQUARE
24	DRIVE SPROCKET	8 TOOTH	25	PITCH DIAMETER	5.2" PD	26	BORE SIZE/TYPE	1-1/2" SQUARE
27	SPROCKETS @ DRV	3	28	SPROCKETS @ IDLE	3	29	BELT SCRAPE	NO
30	BELT WASHER	YES	31	DRIP PAN	YES	32	DRIP PAN @ DRIVE	YES
33	DRIVE SIDE	LEFT	34	DRIVE TYPE	EXTREME DUTY	35	MTR/GB FRAME	143TC/145TC
36	MOTOR	STERLING	37	HORSEPOWER	1 HP	38	FPM	60 FPM
39	GEARBOX	K343	40	RATIO	40:1	41	MULTIPLIER	NO
42	EQUIP. MAT.	1/4" SS	43	LEGS	N/A	44	TAKE UP	STANDARD

PARTS and or MATERIAL UNIQUE TO THIS ITEM(S) / SPECIAL DESIGN SPECS (Please explain)

SAFETY LABELS AND E-STOPS TO BE LOCATED AS SHOWN.

THIS ITEM GETS A DRIVE RESTRAINT KIT

ETCHED METAL SAFETY LABELS.

THIS ITEM WILL ATTACH TO C121241-~~DP208~~ CONELINE

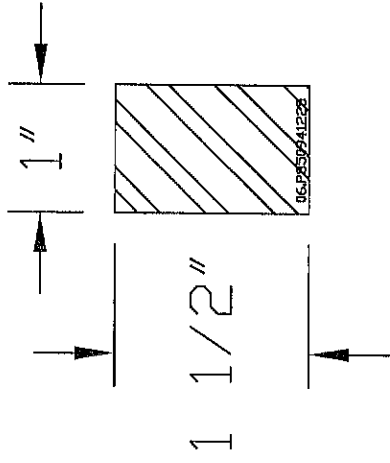
**DP208A**

DRAWING COMPLETION DATE

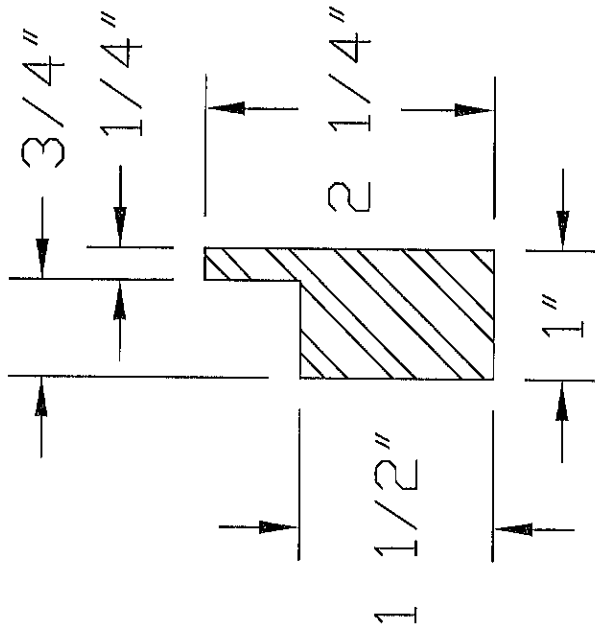
9/18/2025

DELIVERY DATE

11/21/2025



06.P850941225  
 (60) FT REQ'D  
 WAYNE FARMS-  
 UNION SPRINGS, AL  
 C121241-DF-X5

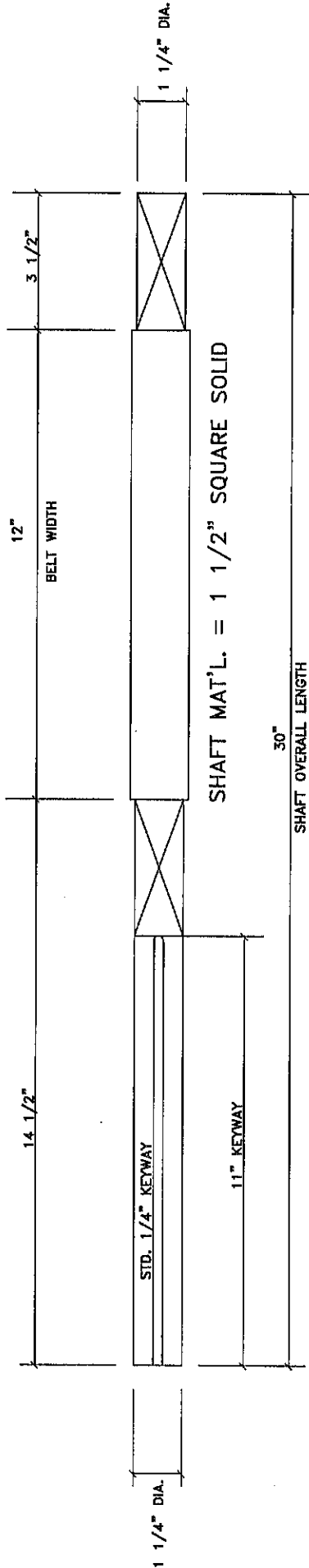


06.P8509495901LHD  
 (30) FT REQ'D  
 WAYNE FARMS-  
 UNION SPRINGS, AL  
 C121241-DF-X5

STD. 1 1/2" SQUARE SOLID SHAFT

FORM DRAWING ONLY, THIS IS NOT TO SCALE !

JOB NUMBER :	C121241-DF-X5	DATE :	8/28/2025	DETAILER :	GABRIEL PEREZ
CUSTOMER :	WAYNE FARMS	MAT'L :	T303 SS	SHOP CHECKER :	
LOCATION :	UNION SPRINGS, AL				



DRIVE SHAFT DETAIL QTY. 1 REQ'D.

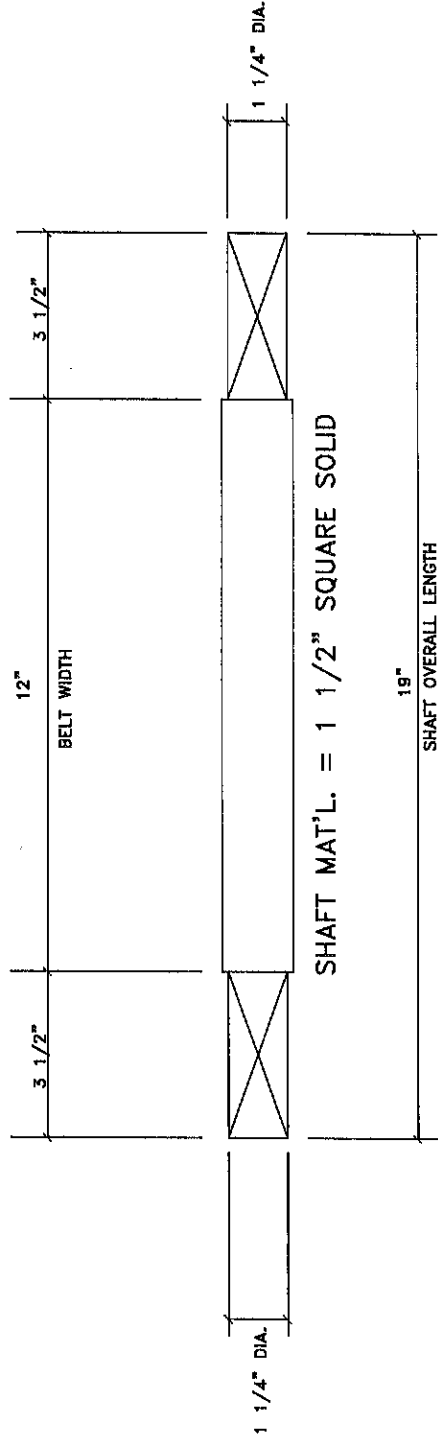
STD. 1 1/2" SQUARE SOLID SHAFT

FORM DRAWING ONLY, THIS IS NOT TO SCALE !

JOB NUMBER : C121241-DF-X5  
CUSTOMER : WAYNE FARMS  
LOCATION : UNION SPRINGS, AL

DATE : 8/28/2025  
MATERIAL : T303 SS

DETAILER : GABRIEL PEREZ  
SHOP CHECKER :



IDLE SHAFT DETAIL QTY. 1 REQ'D.

STD. 1 1/2" SQUARE SOLID SHAFT



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Work Order ID	Part ID	Release	WantDate	Start Date	Finish Date	Qty	Drawing ID/Rev Engineer
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121241-DF-X5/S DFM500I12 5/21/2025 11/14/2025

1.00



Drawing Rev:

D&F INCLINE CONVEYOR 12" WI

DENICE

Order ID:  
Part ID:

Customer:

Ship To:

Shop Resources Type	Seq#	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/Rev
ENGINEERING ENGINEERING	10	1.00	1.00	0.00	0.00		



LASER SHOP LASER SHOP	20	1.00	1.00	0.00	0.00
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SHOP1 SHOP1	30	1.00	1.00	0.00	0.00
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Part ID/Sub ID	Piece#	Date Reqd	Unit Of Measur	Qty Reqd	Qty Due	Issue
01.S101 3/16" PLATE SS 48X120	10	5/22/2025	4X10	0.00	0.00	_____
01.S104	20	5/22/2025	5X10	0.00	0.00	_____



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	3/16" PLATE SS 60X120						
	01.S108 1/4" PLATE SS 48X120	30	5/22/2025	4X10		0.00 0.00	_____
	01.S111 1/4" PLATE SS 60X120	40	5/22/2025	5X10		0.00 0.00	_____
	01.S127 12GA SHEET SS 48X120	50	5/22/2025	4X10		0.00 0.00	_____
	01.S129 12GA SHEET SS 60X120	60	5/22/2025	5X10		0.00 0.00	_____
	05.T804 TUBING SS 1"SQ X 11GA	70	5/22/2025	FT		0.00 0.00	_____
	30.40706 COUPLING SS 3/8"	80	5/22/2025	EA		1.00 1.00	_____
	S00024 TUBING END CAP - 1" SQ X 12 GA	90	5/22/2025	EA		1.00 1.00	_____
SHOP2 SHOP2	40	1.00	1.00	0.00	0.00		



Part ID/Sub ID	Piece#	Date Req'd	Unit Of Measur	Qty Req'd	Qty Due	Issue
06.S0421 SLIDE QUICK CONNECT TAKEUP 4 FT REQ'D (AMW) 7/16" SQUARE BAR QTY. OF (4) REQ'D PER ASSY	10	5/22/2025	EA	4.00	4.00	_____

SHOP3 SHOP3	50	1.00	1.00	0.00	0.00	
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Part ID/Sub ID	Piece#	Date Req'd	Unit Of Measur	Qty Req'd	Qty Due	Issue
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Work Order ID	Part ID	Release	WantDate	Start Date	Finish Date	Qty	Drawing ID/Rev Engineer
	02.SB402	10	5/22/2025	FT		0.00	0.00 _____
	SQUARE BAR 1/4" SS FOR GEARBOXES						
	06.S0415	20	5/22/2025	EA		2.00	2.00 _____
	BELT WASH 12" SPLASH SHIELD STD 304						
	S00421A	30	5/22/2025	EA		1.00	1.00 _____
	DRIVE DRIP PAN 30" X 11" (FOR NORD\STOBER GEARBOXES)						
	06.S00421HA	40	5/22/2025	EA		2.00	2.00 _____
	SS DRIP PAN HANGER 1"W FLAT BAR W/ 7/16"H* 1"W FLAT BAR WITH 7/16" HOLE 6.75" OVERAL LENGTH						
UHMW PARTS	60	1.00	1.00	0.00	0.00		
UHMW PARTS							



Part ID/Sub ID	Piece#	Date Req'd	Unit Of Measur	Qty Req'd	Qty Due	Issue
06.P850941225	10	5/22/2025	FT	60.00	60.00	_____
UHMW WEARSTRIP 1" X 1-1/2"						
06.P8509495901LHD	20	5/22/2025	FT	30.00	30.00	_____
UHMW WEARSTRIP L-SHAPE 1"X2-1/4" W/ NOT*						
	30	5/22/2025		20.00	20.00	_____
UHMW BEVELED INDENT, SEE DRAWING						
	40	5/22/2025		40.00	40.00	_____
UHMW REC INDENT, SEE DRAWING						
	50	5/22/2025		2.00	2.00	_____
UHMW INDENT UPR RAD, SEE DRAWING						
	60	5/22/2025		2.00	2.00	_____
UHMW INDENT LWR RAD (2) REQ'D 1LH-1RH, SEE DRAWING						



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			70 5/22/2025			3.00	3.00 _____
			80 5/22/2025			3.00	3.00 _____
			90 5/22/2025			2.00	2.00 _____
			100 5/22/2025			2.00	2.00 _____

SUB-ASSY 1 70 1.00 1.00 0.00 0.00  
SUB-ASSY 1



SUB-ASSY 2 80 1.00 1.00 0.00 0.00  
SUB-ASSY 2



FINAL ASSEM 90 1.00 1.00 0.00 0.00  
FINALASSEMB



Part ID/Sub ID	Piece#	Date Reqd	Unit Of Measur	Qty Reqd	Qty Due	Issue
		10 5/22/2025		45.00	45.00	_____
BELT - 800S 12"W OH FT BLUE AC W/ BLUE AC RODS 4" STREAMLINE FLIGHTS, 12"C, 1.30"l						





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	37.1XI	20	5/22/2025	EA		1.00	1.00 _____
	1HP XTREME 143TC 1800RPM INV DUTY*						
	STAINLESS STEEL						
	XTREME						
	RPM: 1800						
	FOOT OPTION: FOOTLESS						
	FRAME: 143TC						
	ENCLOSURE: TEFC						
	RATING: INVERTER DUTY						
	ELECTRICAL: 3 PHASE 460V						
	ENCAPSULATED: ENCAPSULATED						
	37.4SK2	30	5/22/2025	EA		1.00	1.00 _____
	STERLING SS HEL BEVEL SYMMETRICAL 40:1*						
	STERLING SYMMETRICAL						
	STAINLESS STEEL SMOOTH BODY						
	403 HELICAL BEVEL						
	40:1 38.872:1 (EXACT)						
	140TC						
	W/ TORQUE ARM						
	37.SSK04125U	40	5/22/2025	EA		1.00	1.00 _____
	SYMMETRICAL BUSHING 1-1/4" FOR SSK04 HE*						
	SSK04-1.250UTBK						
	STAINLESS STEEL						
	1-1/4" SYMMETRICAL BUSHING KIT FOR						
	SIZE SSK04 HELICAL BEVEL						
	06.DRK	50	5/22/2025	EA		1.00	1.00 _____
	DRIVE RESTRAINT KIT						
	31.2808	60	5/22/2025	EA		6.00	6.00 _____
	SPROCKET 800S 8T 1.5"SB 5.2"PD*						
	PART #S3D8 G5CPE7 NG						
	EZ CLEAN MOLDED SPROCKET						
	SET COLLARS	70	5/22/2025			0.00	0.00 _____
	15.142	80	5/22/2025	EA		0.00	0.00 _____
	SANITARY 2" SS ROLL TYPE FERRULE						



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	31.91121	90	5/22/2025	EA		8.00	8.00 _____
	RETAINER SNAP RING 1.5" SS* (SH-206SS)						
	06.P40810	100	5/22/2025	EA		2.00	2.00 _____
	BRASS TAKE UP 5/8-11 W/SS NUT						
	95.0141902P	110	5/22/2025	EA		4.00	4.00 _____
	SPRAY NOZZLE 1/4 F8004-LN PLASTIC* ADDITIONAL PARTS REQ'D #S00202 & #06.S0415 NATURAL PVDF						
		120	5/22/2025			0.00	0.00 _____
	BEARING ASSEMBLY						
	35.UCF207.20	130	5/22/2025	EA		4.00	4.00 _____
	KML 1-1/4" SS BEARING 4-BOLT FLG						
	10.1010724	140	5/22/2025	EA		16.00	16.00 _____
	HHC/SCREW 7/16-14 X 1-1/2" SS						
	10.10407	150	5/22/2025	EA		16.00	16.00 _____
	FLAT WASHER 7/16" SS NON-TAXABLE						
	10.10507	160	5/22/2025	EA		16.00	16.00 _____
	HEX LOCK NUT 7/16"-14 SS						
	06.207.4-BOLT	170	5/22/2025	EA		3.00	3.00 _____
	SS BEARING COVER FITS 207 HOUSING 1-1/4* STAINLESS STEEL BEARING COVER, 4-BOLT PATTERN FOR FLANGE STYLE BEARING FITS 207 HOUSING FOR 1-1/4", 1-3/8", 1-7/16" AND 1-5/16" (THIS IS A CLOSED COVER.)						
	06.BG1.25-4HOLE	180	5/22/2025	EA		2.00	2.00 _____
	SS BEARING GUARD 1.25" 4-HOLE* STAINLESS STEEL (12 GAUGE) BEARING GUARD FOR 1-1/4" 4-HOLE BRG						
	06.207-GBC343L	190	5/22/2025	EA		1.00	1.00 _____
	SS K343 SYMM/TLOCK GEARBOX COVER (LEFT)* 06.207-GBC343L SS K343 SYMMETRICAL / TAPER LOCK GEARBOX COVER (LEFT)*						



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LEFT HAND HORIZONTAL MOUNTING ORIENTATION							
	10.10507	200	5/22/2025	EA		1.00	1.00 _____
	HEX LOCK NUT 7/16"-14 SS						
	10.1010750	210	5/22/2025	EA		1.00	1.00 _____
	HHC/SCREW 7/16 X 3" SS						
	10.10407	220	5/22/2025	EA		3.00	3.00 _____
	FLAT WASHER 7/16" SS						
	NON-TAXABLE						
	10.10307	230	5/22/2025	EA		2.00	2.00 _____
	LOCK WASHER 7/16" SS						
	NON-TAXABLE						
		240	5/22/2025			0.00	0.00 _____
	D & F STANDADRD ESTOP -						
	45.800F1YP1	250	5/22/2025	EA		1.00	1.00 _____
	ALLEN BRADLEY E-STOP STATION						
	10.1080808	260	5/22/2025	EA		4.00	4.00 _____
	SOCKET CAP SCREW 8-32 X 1/2" SS*						
	8C50KCS3						
	10.10808N	270	5/22/2025	EA		4.00	4.00 _____
	NYLON LOCK NUT 8-32 SS*						
	8CNNE3						
		280	5/22/2025			0.00	0.00 _____
	MISCELLANEOUS -						
	10.1060432	290	5/22/2025	EA		70.00	70.00 _____
	MACH SCREW 1/4"- 20 X 2" SS*						
	PHILLIPS FLAT HEAD #72718						
	10.10504	300	5/22/2025	EA		70.00	70.00 _____
	HEX NYLON LOCK NUT 1/4"-20 SS						
	NON-TAXABLE						
	10.1010616	310	5/22/2025	EA		6.00	6.00 _____
	HHC/SCREW 3/8-16 X 1" SS						



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FASTENAL P/N 1170105  
(NON-TAXABLE)

10.10306	320	5/22/2025	EA	6.00	6.00	_____
LOCK WASHER 3/8" SS NON-TAXABLE						

10.1010824	330	5/22/2025	EA	4.00	4.00	_____
HHC/SCREW 1/2-13 X 1-1/2"SS NON-TAXABLE						

10.10508	340	5/22/2025	EA	4.00	4.00	_____
HEX LOCK NUT 1/2" -13 SS						

10.10210	350	5/22/2025	EA	4.00	4.00	_____
HEX NUT 5/8 X 11 SS						

S00425	360	5/22/2025	EA	70.00	70.00	_____
SPACER 1/4" X 3/4" X 5/16"ID						

SHIPPING	100	1.00	1.00	0.00	0.00	
SHIPPING						



OS	110	1.00	1.00	0.00	0.00	
MACHINE						



Part ID/Sub ID	Piece#	Date Reqd	Unit Of Measur	Qty Reqd	Qty Due	Issue
06.IS1815-1.25	10	5/22/2025	EA	1.00	1.00	_____
SHAFT 18" IDLE WITH 1-1/4 JOURNAL						
06.DS1815-1.25	20	5/22/2025	EA	1.00	1.00	_____
SHAFT 18" DRIVE WITH 1-1/4 JOURNAL						

REWORK-S	120	1.00	1.00	0.00	0.00	
REWORK-S						



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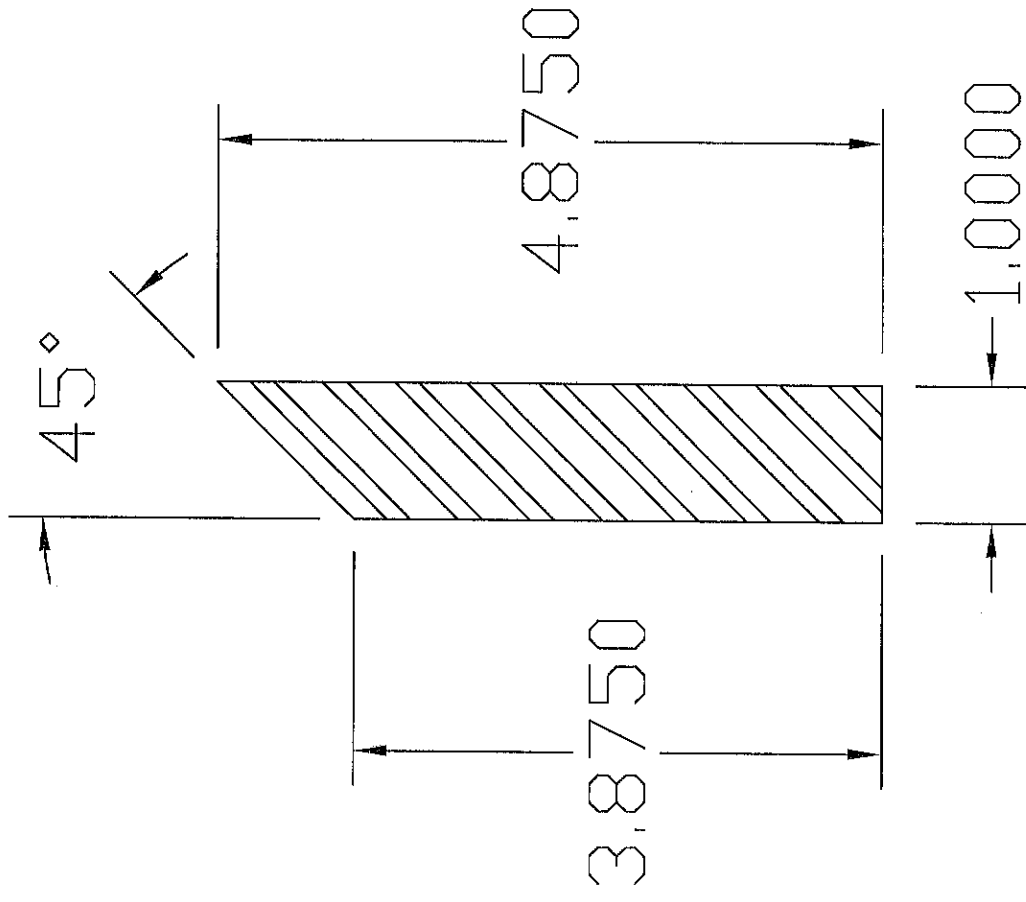


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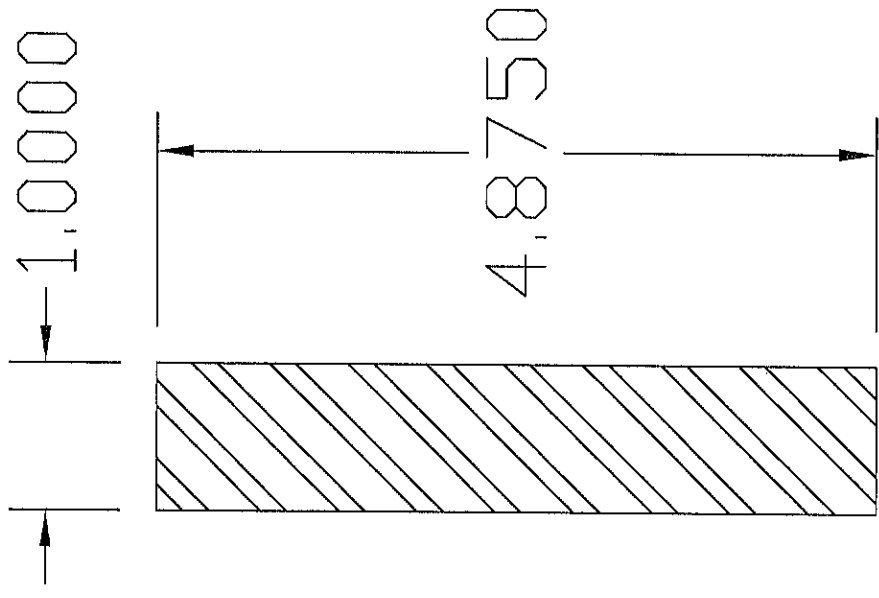


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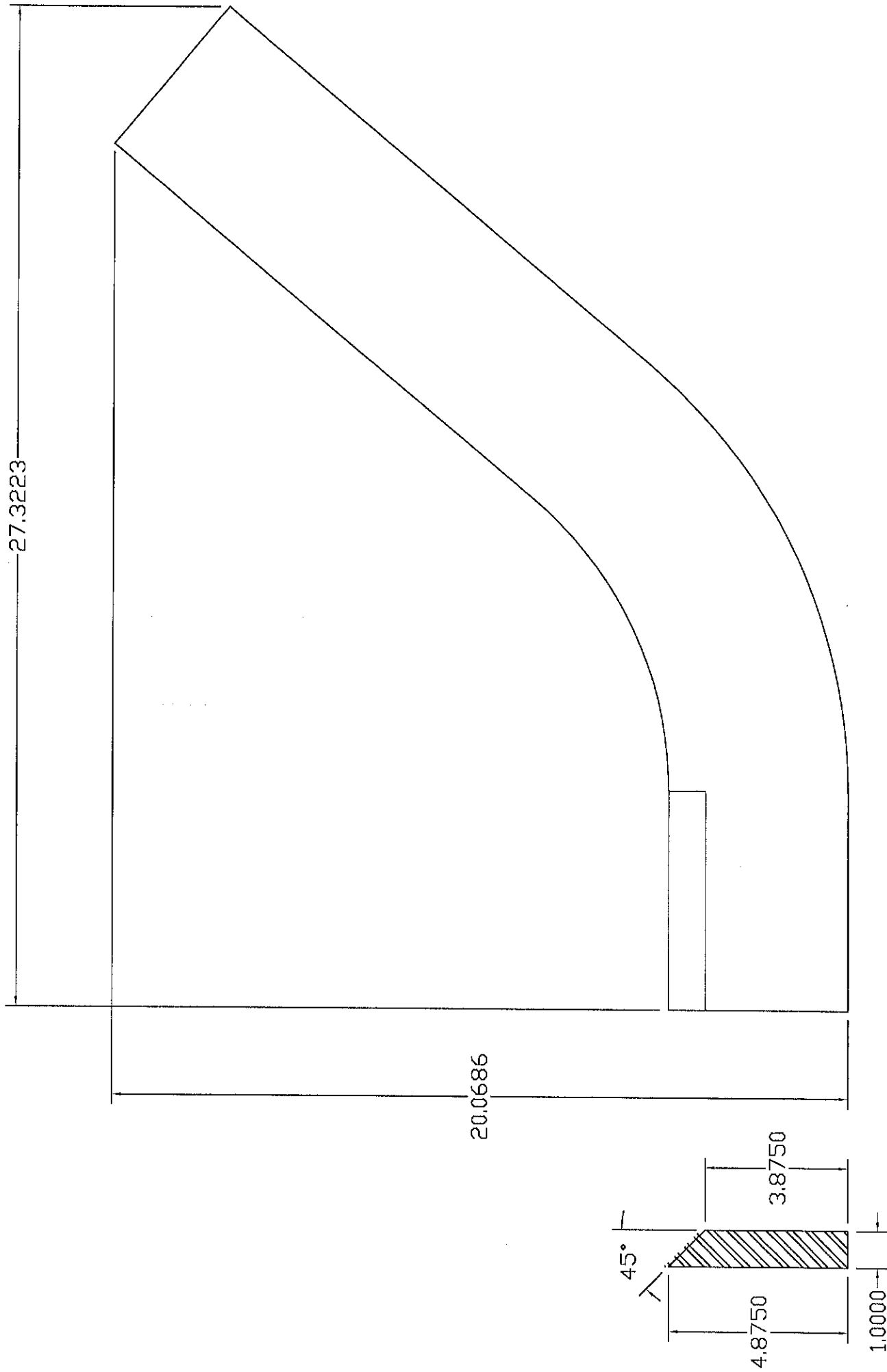




WAYNE FARMS - UNION SPRINGS, AL  
C121241-DF-X5  
UHMW BEVELED INDENT  
(20) FT REQ'D

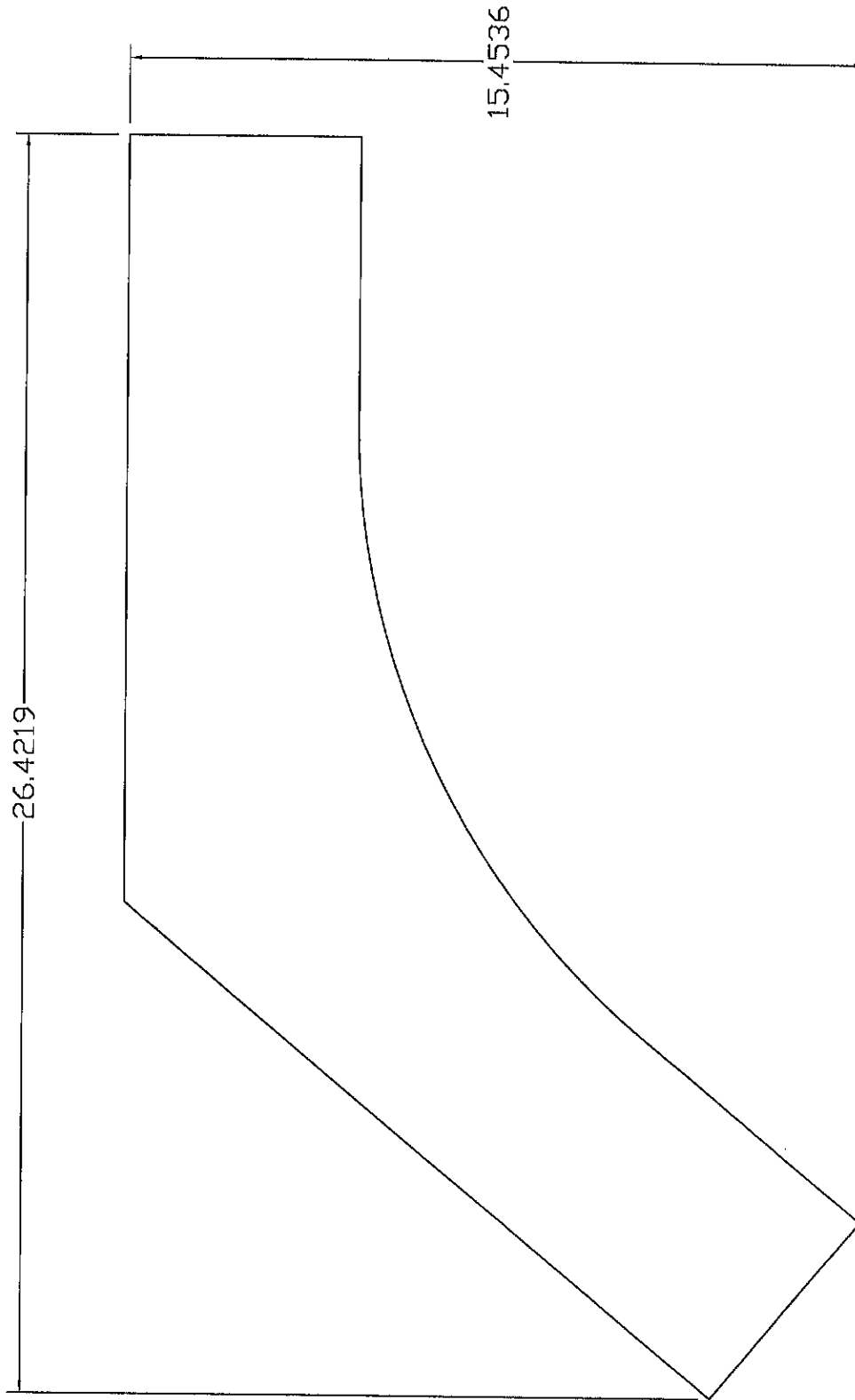


WAYNE FARMS - UNION SPRINGS, AL  
C121241-DF-X5  
UHMW REC INDENT  
(40) FT REQ'D

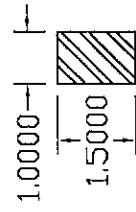
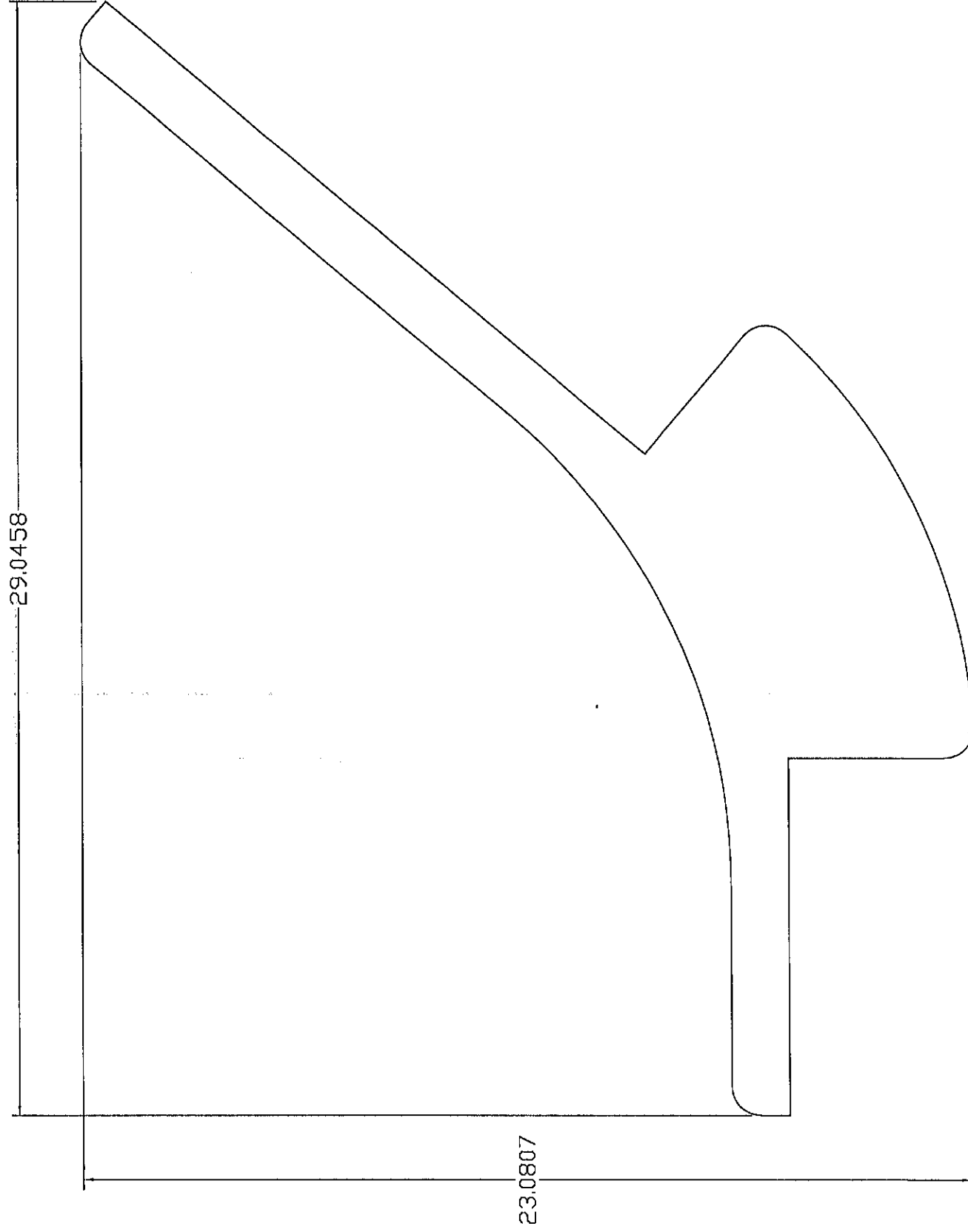


WAYNE FARMS - UNION SPRINGS, AL  
C121241-DF-X5  
UHMW INDENT LWR RAD  
(2) REQ'D 1LH-1RH

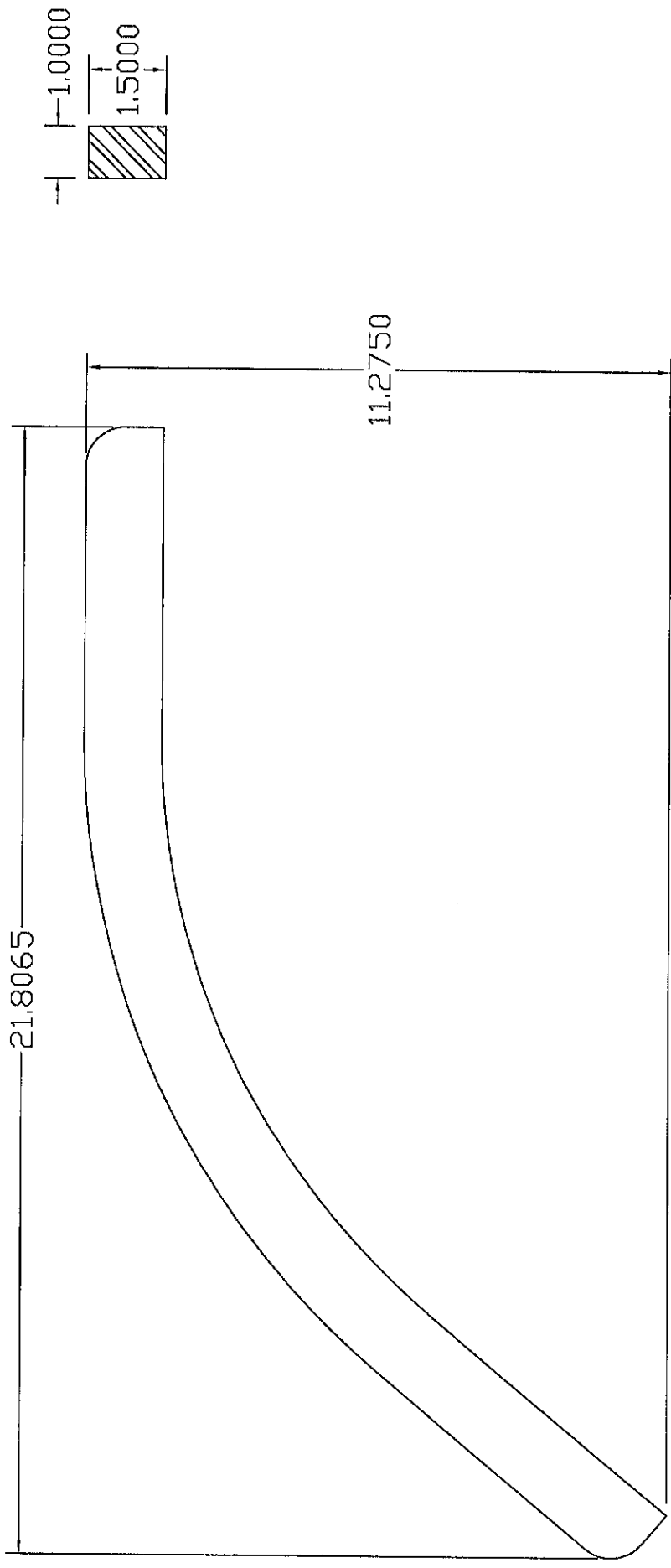




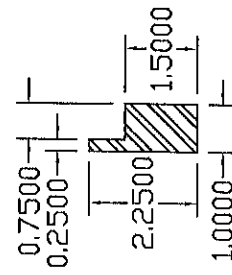
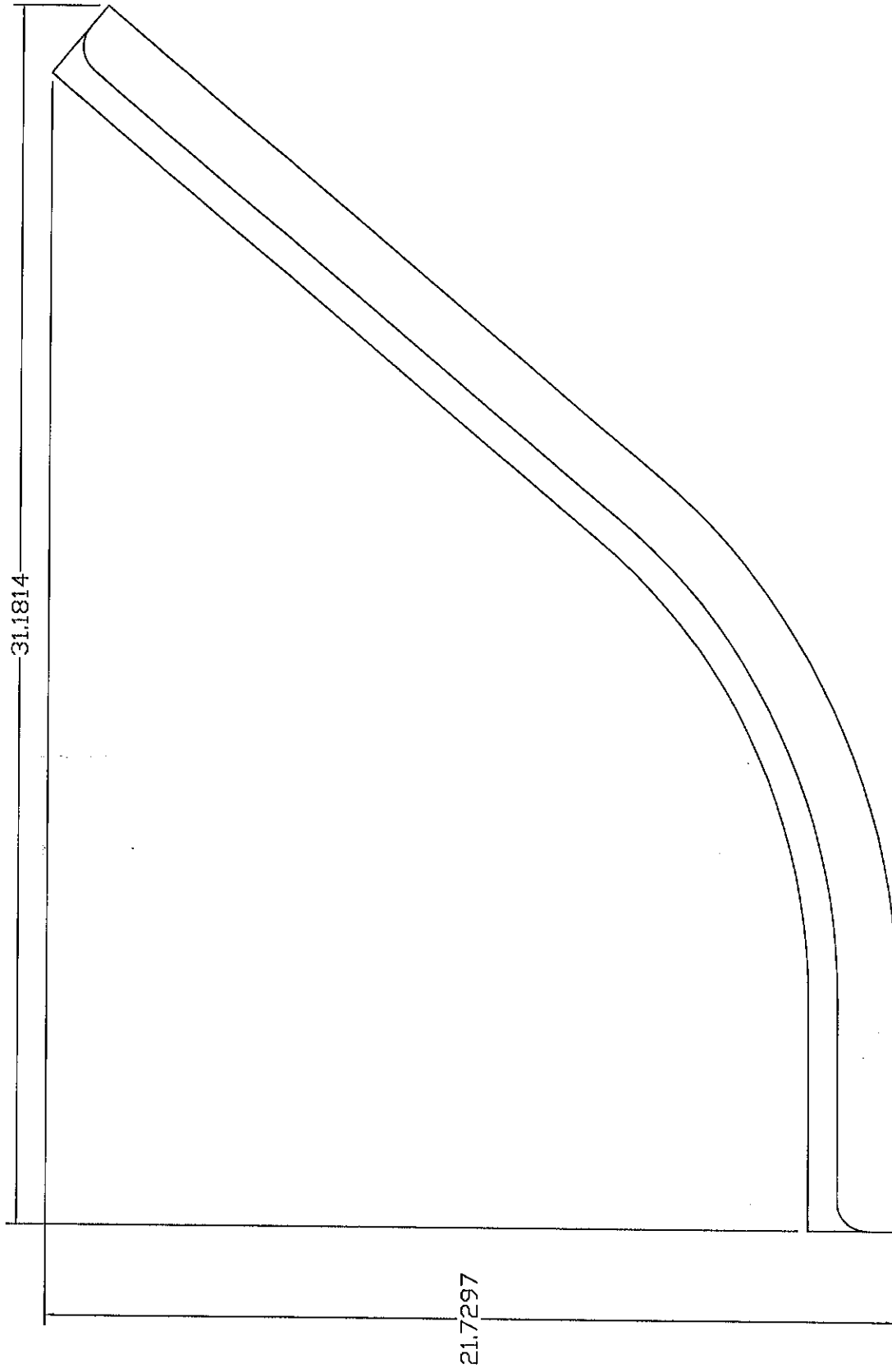
WAYNE FARMS - UNION SPRINGS, AL  
C121241-DF-X5  
UHMW INDENT UPR RAD  
(2) REQ'D



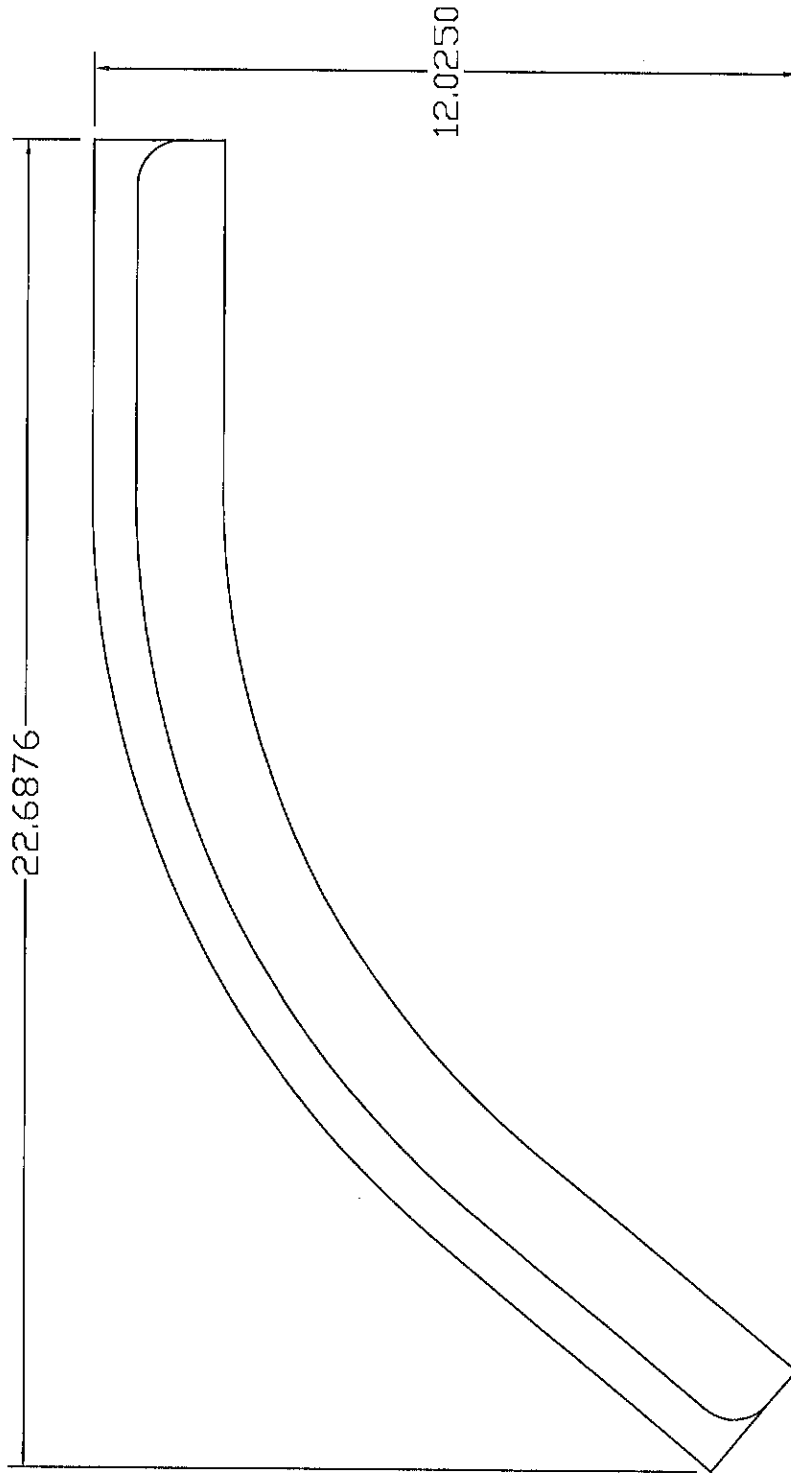
WAYNE FARMS - UNION SPRINGS, AL  
C121241-DF-X5  
UHMW CWAY LWR RAD  
(3) REQ'D



WAYNE FARMS - UNION SPRINGS, AL  
C121241-DF-X5  
UHMW CWAY UPR RAD  
(3) REQ'D



WAYNE FARMS - UNION SPRINGS, AL  
C121241-DF-X5  
UHMW L-SHAPED RWAY LWR RAD  
(2) REQ'D 1LH-1RH



WAYNE FARMS - UNION SPRINGS, AL  
C121241-DF-X5  
UHMW L-SHAPED RWAY UPR RAD  
(2) REQ'D 1LH-1RH