

EQUIPMENT SPEC SHEET

REVISION:



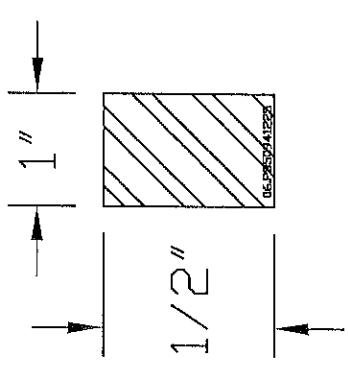
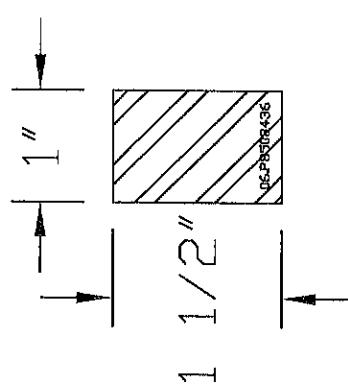
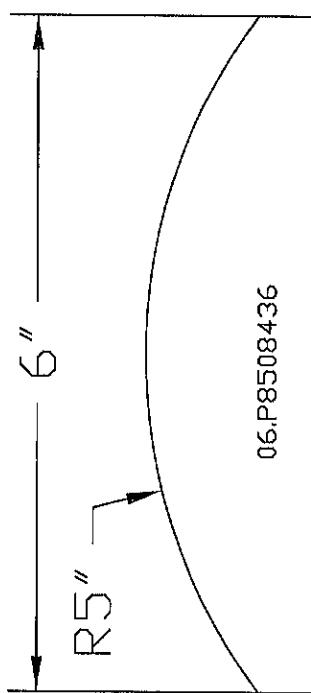
NAME & LOCATION	WAYNE FARMS UNION SPRINGS, AL			CUSTOMER NUMBER	C121241
ITEM NUMBER	C-13	ITEM SERIAL NUMBER	C121241-C-13		
ENGINEER	GARY CAMBRON	SALESMAN	HEATH MORROW		
EQUIPMENT TYPE	OH WING DIP CONVEYOR			CAD TECH DESIGNER	DUSTIN CAGLE
1 BELT MANUF.	INTRALOX	2 SERIES	800S		
4 BELT LENGTH	27'	5 BELT COLOR	WHITE		
7 FRICTION SPACING	N/A	8 BELT INDENT	N/A		
10 BELT WIDTH	24"	11 WEARSTRIP	1"X1-1/2" UHMW		
13 BELT FLIGHTS	YES	14 FLIGHT HEIGHT	4"		
16 FLIGHT CENTERS	12"	17 FLIGHT INDENT	1.3"		
19 T.O.B. INFEED	66"	20 T.O.B. DISCHARGE	102"		
21 IDLE SPROCKET	8 TOOTH	22 PITCH DIAMETER	5.2" PD		
24 DRIVE SPROCKET	8 TOOTH	25 PITCH DIAMETER	5.2" PD		
27 SPROCKETS @ DRV	5	28 SPROCKETS @ IDLE	5		
30 BELT WASHER	NO	31 DRIP PAN	YES		
33 DRIVE SIDE	RIGHT	34 DRIVE TYPE	EXTREME DUTY		
36 MOTOR	STERLING	37 HORSEPOWER	1 HP		
39 GEARBOX	K343 TAPER	40 RATIO	32:1		
42 EQUIP. MAT.	1/4" SS	43 LEGS	2" ANGLE		
		44 TAKE UP	CATENARY SAG		

PARTS and or MATERIAL UNIQUE TO THIS ITEM(S) / SPECIAL DESIGN SPECS (Please explain)

SAFETY LABELS AND E-STOPS TO BE LOCATED AS SHOWN.

SAFETY LABELS ARE ETCHED ON 12GA PLATES.

DRIVE RESTRAINT KIT.



06.P850941225
<10> FT REQ'D

06.P8508436
<4> REQ'D

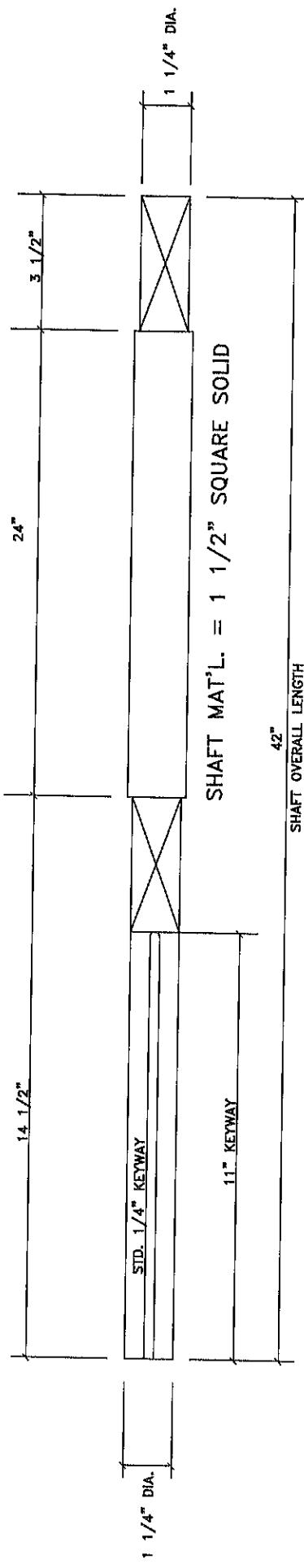
STD. 1 1/2" SQUARE SOLID SHAFT

FORM DRAWING ONLY, THIS IS NOT TO SCALE !

JOB NUMBER : C121241-C-13
 CUSTOMER : WAYNE FARMS
 LOCATION : UNION SPRINGS, AL

DATE : 10/16/2025
 MATERL : T303 SS
 DETAILER : DUSTIN CAGLE
 SHOP CHECKER :

THIS IS A PART NUMBERED SHAFT

DRIVE SHAFT DETAIL QTY. 1 REQ'D.



D&F EQUIPMENT SALES, INC - ALABAMA
Work Order Traveller
WORK ORDER ID: 121241-C-13/S

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Work Order ID	Part ID	Release	Want Date	Start Date	Finish Date	Qty	Drawing ID/Rev Engineer
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121241-C-13/S DFM500I18 5/21/2025 11/14/2025 1.00



Drawing Rev:

D&F INCLINE CONVEYOR 18" WI

DENICE

Order ID: Customer: Ship To:
Part ID:

Shop Resources Type	Seq#	End Qty	Start Qty	Setup Hrs	Run Hrs	Start Date	Finish Date	Drawing ID/Rev
ENGINEERING	10	1.00	1.00	0.00	0.00			
ENGINEERING								



LASER SHOP 20 1.00 1.00 0.00 0.00
LASER SHOP



SHOP1 30 1.00 1.00 0.00 0.00
SHOP1



Part ID/Sub ID	Piece#	Date Reqd	Unit Of Measur	Qty Reqd	Qty Due	Issue
01.S101 3/16" PLATE SS 48X120	10	5/21/2025	4X10	0.00	0.00	_____
01.S104	20	5/21/2025	5X10	0.00	0.00	_____



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Work Order ID	Part ID	Release	Want Date	Start Date	Finish Date	Qty	Drawing ID/Rev Engineer
3/16" PLATE SS 60X120							
	01.S108 1/4" PLATE SS 48X120		30 5/21/2025	4X10		0.00	0.00 _____
	01.S111 1/4" PLATE SS 60X120		40 5/21/2025	5X10		0.00	0.00 _____
	01.S117 10GA SHEET SS 48X120		50 5/21/2025	4X10		0.00	0.00 _____
	01.S119 10GA SHEET SS 60X120		60 5/21/2025	5X10		0.00	0.00 _____
	01.S122 11GA SHEET SS 48X120		70 5/21/2025	4X10		0.00	0.00 _____
	01.S124 11GA SHEET SS 60X120		80 5/21/2025	5X10		0.00	0.00 _____
	01.S127 12GA SHEET SS 48X120		90 5/21/2025	4X10		0.00	0.00 _____
	01.S129 12GA SHEET SS 60X120		100 5/21/2025	5X10		0.00	0.00 _____
	01.S132 14GA SHEET SS 48X120		110 5/21/2025	4X10		0.00	0.00 _____
	01.S134 14GA SHEET SS 60X120		120 5/21/2025	5X10		0.00	0.00 _____
	02.RR206 ROUND ROD 1/2" SS		130 5/21/2025	FT		0.00	0.00 _____
	02.RR208 ROUND ROD 3/4" 304 SS		140 5/21/2025	FT		0.00	0.00 _____
	03.A612 ANGLE IRON 2" X 2" X 1/4" SS		200 5/21/2025	FT		0.00	0.00 _____
SHOP2	40	1.00	1.00	0.00	0.00		
SHOP2							





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Part ID/Sub ID	Piece#	Date Reqd	Unit Of Measur	Qty Reqd	Qty Due	Issue
06.S00070 LEG INSERT 1-1/2"X 1-1/2" X 1/2" 3/4" THDS.	10	5/21/2025	EA	4.00	4.00	
06.S0421 SLIDE QUICK CONNECT TAKEUP 4 FT REQ'D (AMW) 7/16" SQUARE BAR QTY. OF (4) REQ'D PER ASSY	80	5/21/2025	EA	0.00	0.00	
06.S0411 CONE LINE BRACKET PIN 3/8" FOR SINGLE & DOUBLE BRACKETS (LOW PROFILE, TO HOLD DOWN PLASTIC BUT BE REMOVABLE) PIN 3/8"DX3/4"L	90	5/21/2025	EA	0.00	0.00	
SHOP3	50	1.00	1.00	0.00	0.00	
SHOP3						



Part ID/Sub ID	Piece#	Date Reqd	Unit Of Measur	Qty Reqd	Qty Due	Issue
02.SB402 SQUARE BAR 1/4" SS FOR GEARBOXES	10	5/21/2025	FT	0.00	0.00	
S00371-S LEG ADJUSTER 9"X3/4" ATR W/SS PAD 10GA* SWIVEL TYPE	50	5/21/2025	EA	4.00	4.00	
S00421A DRIVE DRIP PAN 30" X 11" (FOR NORDISTOBER GEARBOXES)	60	5/21/2025	EA	1.00	1.00	
06.S00421HA SS DRIP PAN HANGER 1"W FLAT BAR W/ 7/16"H* 1"W FLAT BAR WITH 7/16" HOLE 6.75" OVERAL LENGTH	80	5/21/2025	EA	2.00	2.00	
UHMW PARTS	60	1.00	1.00	0.00	0.00	
UHMW PARTS						



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Part ID/Sub ID	Piece#	Date Reqd	Unit Of Measur	Qty Reqd	Qty Due	Issue
06.P850941225 UHMW WEARSTRIP 1" X 1-1/2"	40	5/21/2025	FT	10.00	10.00	_____
06.P8508436 UHMW SHOE RETURN 6" X 1-1/2" X 1"	50	5/21/2025	EA	4.00	4.00	_____
UHMW L-SHAPE SHOE, SEE DWG	60	5/21/2025		2.00	2.00	_____
UHMW INDENT & CTR DIV AT DIP TANK, SEE DWG	70	5/21/2025		3.00	3.00	_____
UHMW INDENT & CTR DIV AT INCLINE, SEE DWG	80	5/21/2025		3.00	3.00	_____
UHMW INDENT & CTR DIV AT DISCHARGE, SEE DWG	90	5/21/2025		3.00	3.00	_____
UHMW L-SHAPED CWAY AT DIP TANK (2) REQ'D 1LH-1RH, SEE DWG	100	5/21/2025		2.00	2.00	_____
UHMW CTR CWAY AT DIP TANK, SEE DWG	110	5/21/2025		3.00	3.00	_____
UHMW CWAY UPR RAD, SEE DWG	120	5/21/2025		5.00	5.00	_____
UHMW C-SHAPED RWAY AT DIP TANK (2) REQ'D 1LH-1RH, SEE DWG	130	5/21/2025		2.00	2.00	_____
UHMW CTR RWAY AT DIP TANK, SEE DWG	140	5/21/2025		1.00	1.00	_____



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SUB-ASSY 1 70 1.00 1.00 0.00 0.00
SUB-ASSY 1



SUB-ASSY 2 80 1.00 1.00 0.00 0.00
SUB-ASSY 2



FINAL ASSEM 90 1.00 1.00 0.00 0.00
FINALASSEMB



Part ID/Sub ID	Piece#	Date Reqd	Unit Of Measur	Qty Reqd	Qty Due	Issue
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BELT - 800S 24"W PERF FT (11/32") AC WHITE W/ WHITE AC RODS 4" NO-CLING FLIGHTS, 12"C, 1.30"I, 2"CN	10	5/21/2025		27.00	27.00	_____
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37.1XI 1HP XTREME 143TC 1800RPM INV DUTY*	20	5/21/2025	EA	1.00	1.00	_____
STAINLESS STEEL						
XTREME						
RPM: 1800						
FOOT OPTION: FOOTLESS						
FRAME: 143TC						
ENCLOSURE: TEFC						
RATING: INVERTER DUTY						
ELECTRICAL: 3 PHASE 460V						
ENCAPSULATED: ENCAPSULATED						



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Work Order ID	Part ID	Release	Want Date	Start Date	Finish Date	Qty	Drawing ID/Rev Engineer
	37.4SJ2	30	5/21/2025	EA		1.00	1.00 _____
	STERLING SS HEL BEVEL SYMMETRICAL 32:1*						
	STERLING SYMMETRICAL						
	STAINLESS STEEL SMOOTH BODY						
	403 HELICAL BEVEL						
	32:1 31.539:1 (EXACT)						
	140TC						
	W/ TORQUE ARM						
	37.SSK04125U	50	5/21/2025	EA		1.00	1.00 _____
	SYMMETRICAL BUSHING 1-1/4" FOR SSK04 HE*						
	SSK04-1.250UTBK						
	STAINLESS STEEL						
	1-1/4" SYMMETRICAL BUSHING KIT FOR						
	SIZE SSK04 HELICAL BEVEL						
	06.DRK	60	5/21/2025	EA		1.00	1.00 _____
	DRIVE RESTRAINT KIT						
	31.2808	70	5/21/2025	EA		5.00	5.00 _____
	SPROCKET 800S 8T 1.5"SB 5.2"PD*						
	PART #S3D8 G5CPE7 NG						
	EZ CLEAN MOLDED SPROCKET						
	31.2808SP	80	5/21/2025	EA		5.00	5.00 _____
	SPROCKET 800S 8T 1.5"RB 5.2"PD						
	15.143	100	5/21/2025	EA		3.00	3.00 _____
	SANITARY 3" SS ROLL TYPE FERRULE						
	31.91121	110	5/21/2025	EA		6.00	6.00 _____
	RETAINER SNAP RING 1.5" SS*						
	(SH-206SS)						
	BEARING ASSEMBLY	140	5/21/2025			0.00	0.00 _____
	35.UCF207.20	160	5/21/2025	EA		2.00	2.00 _____
	KML 1-1/4" SS BEARING 4-BOLT FLG						
	10.1010724	200	5/21/2025	EA		8.00	8.00 _____
	HHC/SCREW 7/16-14 X 1-1/2" SS						
	10.10407	210	5/21/2025	EA		8.00	8.00 _____



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Work Order ID	Part ID	Release	Want Date	Start Date	Finish Date	Qty	Drawing ID/Rev Engineer
	FLAT WASHER 7/16" SS NON-TAXABLE						
	10.10507	220	5/21/2025	EA		8.00	8.00 _____
	HEX LOCK NUT 7/16"-14 SS						
	06.207.4-BOLT	440	5/21/2025	EA		1.00	1.00 _____
	SS BEARING COVER FITS 207 HOUSING 1-1/4"						
	STAINLESS STEEL BEARING COVER, 4-BOLT PATTERN FOR FLANGE STYLE BEARING						
	FITS 207 HOUSING FOR 1-1/4", 1-3/8", 1-7/16" AND 1-5/16"						
	(THIS IS A CLOSED COVER.)						
	06.BG1.25-4HOLE	510	5/21/2025	EA		2.00	2.00 _____
	SS BEARING GUARD 1.25" 4-HOLE*						
	STAINLESS STEEL (12 GAUGE)						
	BEARING GUARD						
	FOR 1-1/4" 4-HOLE BRG						
		540	5/21/2025			0.00	0.00 _____
	STABILIZER / TORQUE ARM ASSEMBLY -						
	37.207-UNI	550	5/21/2025	EA		1.00	1.00 _____
	STABILIZER BRACKET UNIVERSAL FITS 207*						
	UNIVERSAL FITS 207 HOUSING						
	FOR 1-1/4" OR 1-7/16" SHAFT						
	06.207-GBC343R	560	5/21/2025	EA		1.00	1.00 _____
	SS K343 SYMM/TLOCK GEARBOX COVER (RIGHT)*						
	06.207-GBC343R						
	SS K343 SYMMETRICAL / TAPER LOCK GEARBOX COVER (RIGHT)*						
	RIGHT HAND HORIZONTAL MOUNTING ORIENTATION						
	10.10507	600	5/21/2025	EA		1.00	1.00 _____
	HEX LOCK NUT 7/16"-14 SS						
	10.1010750	610	5/21/2025	EA		1.00	1.00 _____
	HHC/SCREW 7/16 X 3" SS						
	10.10407	620	5/21/2025	EA		3.00	3.00 _____
	FLAT WASHER 7/16" SS NON-TAXABLE						
	10.10307	630	5/21/2025	EA		2.00	2.00 _____
	LOCK WASHER 7/16" SS						



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Work Order ID	Part ID	Release	Want Date	Start Date	Finish Date	Qty	Drawing ID/Rev	Engineer
NON-TAXABLE								
		930	5/21/2025			0.00	0.00	
	D & F STANDADRD ESTOP -							
	45.800F1YP1	940	5/21/2025	EA		2.00	2.00	
	ALLEN BRADLEY E-STOP STATION							
	10.1080808	950	5/21/2025	EA		8.00	8.00	
	SOCKET CAP SCREW 8-32 X 1 1/2" SS*							
	8C50KCS3							
	10.10808N	960	5/21/2025	EA		8.00	8.00	
	NYLON LOCK NUT 8-32 SS*							
	8CNNE3							
		1400	5/21/2025			0.00	0.00	
	MISCELLANEOUS -							
	10.1011013	1410	5/21/2025	EA		56.00	56.00	
	HH LAG SCREW SS 1/4 X 1"							
	NON TAXABLE							
	10.1060432	1430	5/21/2025	EA		22.00	22.00	
	MACH SCREW 1/4"- 20 X 2" SS*							
	PHILLIPS FLAT HEAD #72718							
	10.1060424	1450	5/21/2025	EA		12.00	12.00	
	MACH SCREW 1/4"-20 X 1-1/2" SS*							
	PHILLIPS FLAT HEAD							
	10.10504	1510	5/21/2025	EA		34.00	34.00	
	HEX NYLON LOCK NUT 1/4"-20 SS							
	NON-TAXABLE							
	10.1010616	1560	5/21/2025	EA		8.00	8.00	
	HHC/SCREW 3/8-16 X 1" SS							
	FASTENAL P/N 1170105							
	(NON-TAXABLE)							
	10.10106S24	1580	5/21/2025	EA		4.00	4.00	
	STUD TFL SS 3/8-16 X 1-1/2"							



D&F EQUIPMENT SALES, INC - ALABAMA
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Work Order ID	Part ID	Release	Want Date	Start Date	Finish Date	Qty	Drawing ID/Rev Engineer
	10.10506	1620	5/21/2025	EA		10.00	10.00 _____
	HEX NYLON LOCK NUT 3/8"-16 SS						
	10.10306	1630	5/21/2025	EA		14.00	14.00 _____
	LOCK WASHER 3/8" SS						
	NON-TAXABLE						
	10.10206	1640	5/21/2025	EA		10.00	10.00 _____
	HEX NUT 3/8-16 SS						
	NON TAXABLE						
	S00425	1790	5/21/2025	EA		22.00	22.00 _____
	SPACER 1/4" X 3/4" X 5/16"ID						
	10.313	1810	5/21/2025	EA		20.00	20.00 _____
	PHILLIPS FLAT HD/SMS #10 X 1" SS						
	NON-TAXABLE						
	06.JACKCHAIN	1870	5/21/2025	FT		12.00	12.00 _____
	JACK CHAIN SS 304 #3617T5*						
	(NOT FOR LIFTING!)						
	47.020124	1880	5/21/2025	EA		10.00	10.00 _____
	SET COLLAR 1-1/2" SS						
	10.98404A132	1890	5/21/2025	EA		12.00	12.00 _____
	QUICK RELEASE PIN W/ RING GRIP SS 1/4"D 1-3/16"L*						
	#98404A132						
	15.183	1900	5/21/2025	EA		1.00	1.00 _____
	SANITARY 3" SS CAP FOR THE CLAMP						
	15.173	1910	5/21/2025	EA		1.00	1.00 _____
	SANITARY 3" SS HEAVY DUTY CLAMP						
	15.163	1920	5/21/2025	EA		1.00	1.00 _____
	SANITARY 3" RUBBER GASKET						
SHIPPING	100	1.00	1.00	0.00	0.00		
SHIPPING							





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OS MACHINE	110	1.00	1.00	0.00	0.00			
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Part ID/Sub ID	Piece#	Date Reqd	Unit Of Measur	Qty Reqd	Qty Due	Issue
06.DS2415-1.25 SHAFT 24" DRIVE WITH 1-1/4 JOURNAL	20	5/21/2025	EA	1.00	1.00	_____
28 3/4" IDLE SHAFT	30	5/21/2025		1.00	1.00	_____
1/2" HOLES TO BE DRILLED IN FLIGHTS, SEE DWG	40	5/21/2025		1.00	1.00	_____

REWORK-S REWORK-S	120	1.00	1.00	0.00	0.00			
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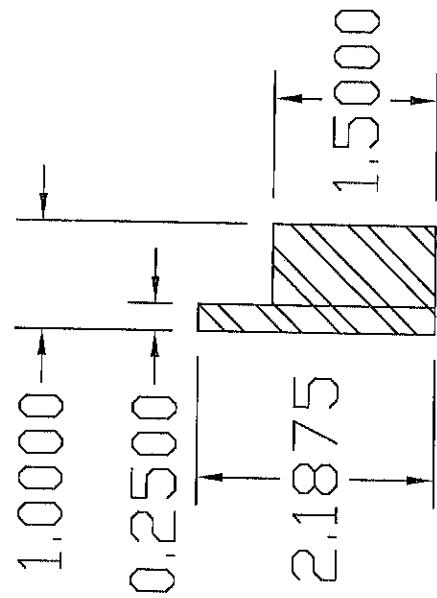
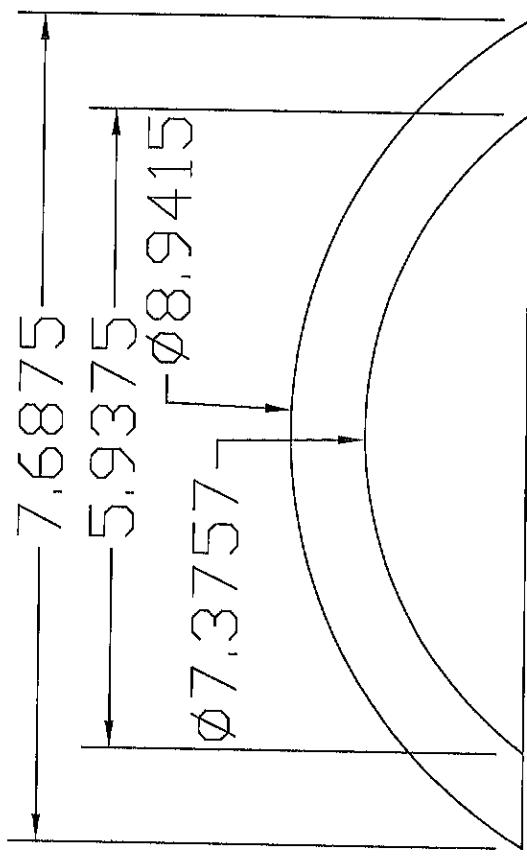


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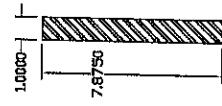
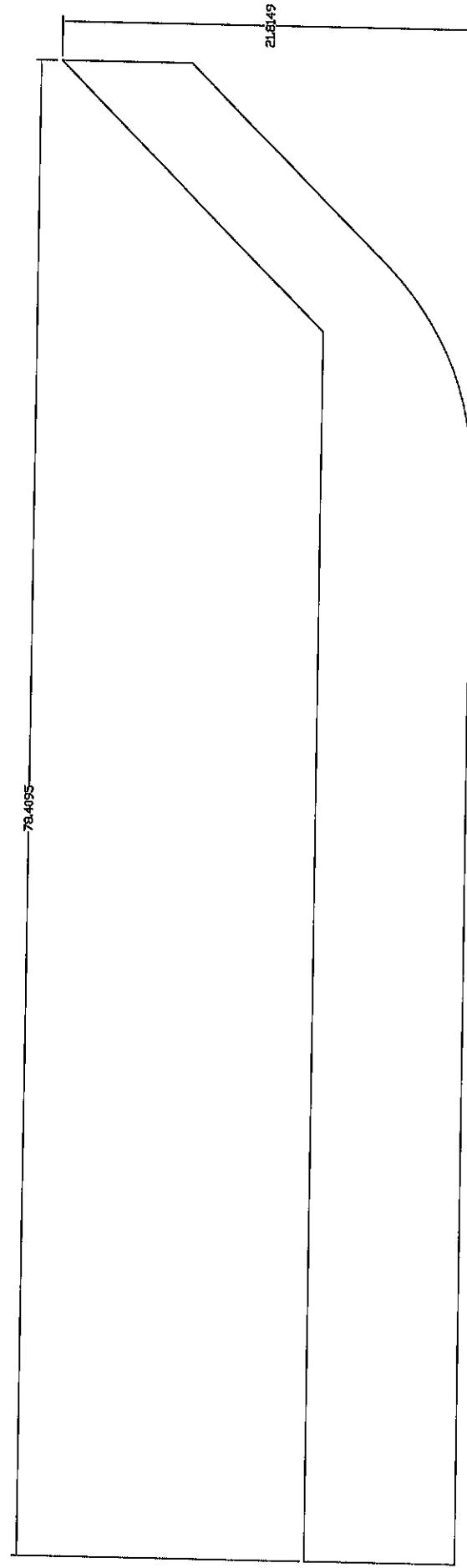


REWORK-P	140	1.00	1.00	0.00	0.00			
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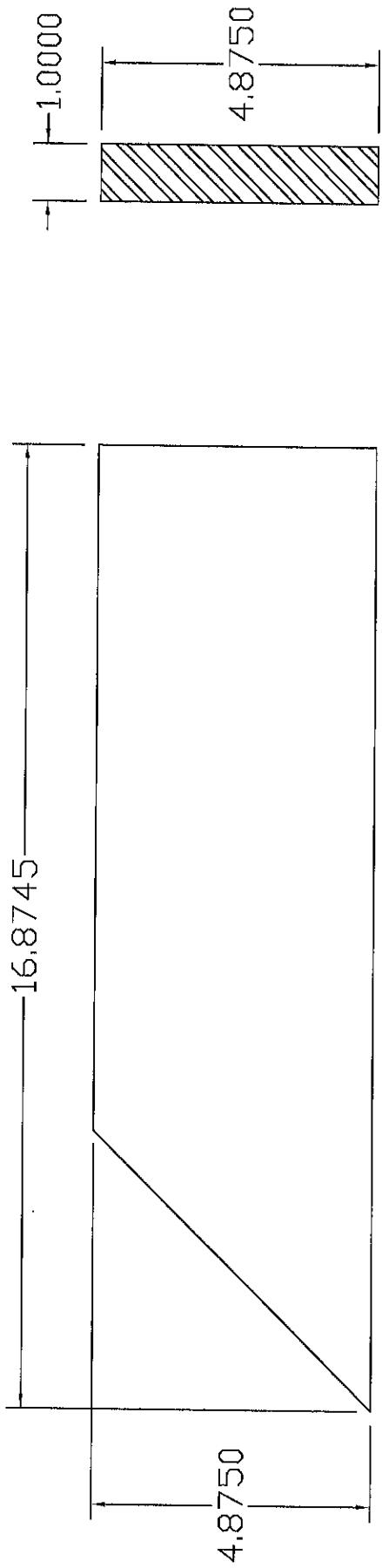




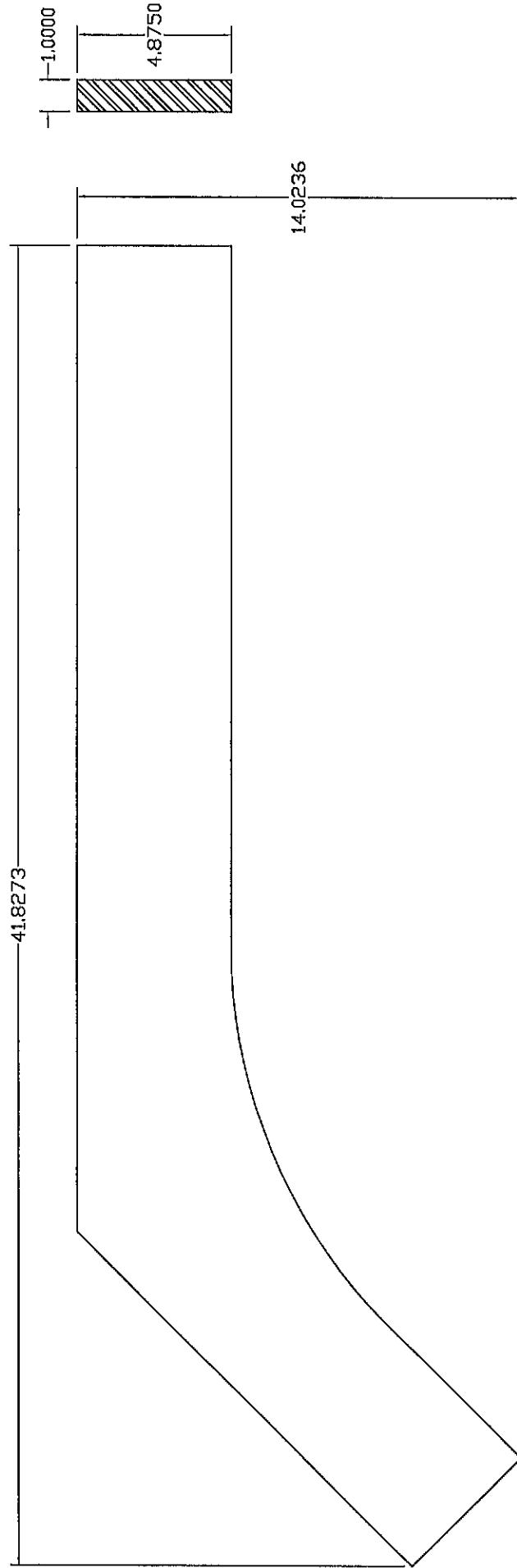
WAYNE FARMS - UNION SPRINGS, AL
C121241-C-13
UHMW L-SHAPE SHOE
(2) REQ'D



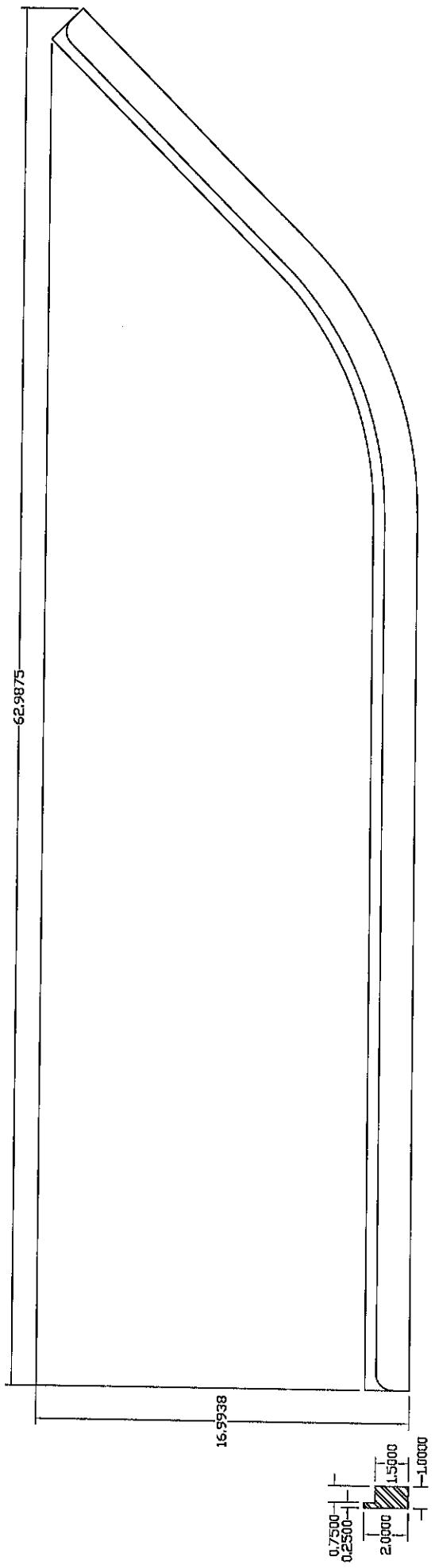
WAYNE FARMS - UNION SPRINGS, AL
C121241-C-13
UHMW INDENT & CTR DIV AT DIP TANK
(3) REQ'D



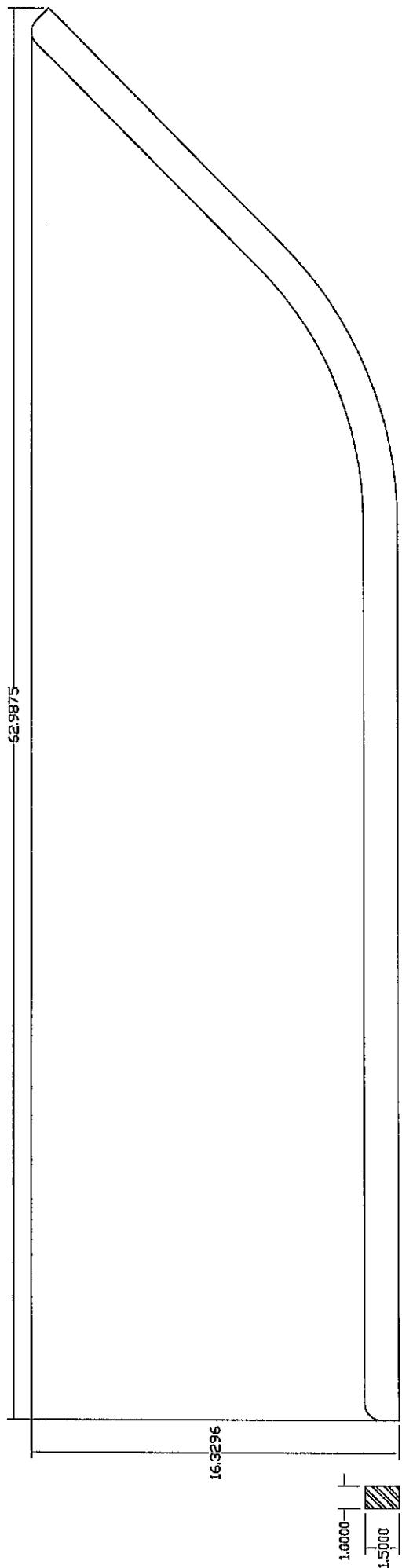
WAYNE FARMS - UNION SPRINGS, AL
C121241-C-13
UHMW INDENT & CTR DIV AT INCLINE
(3) REQ'D



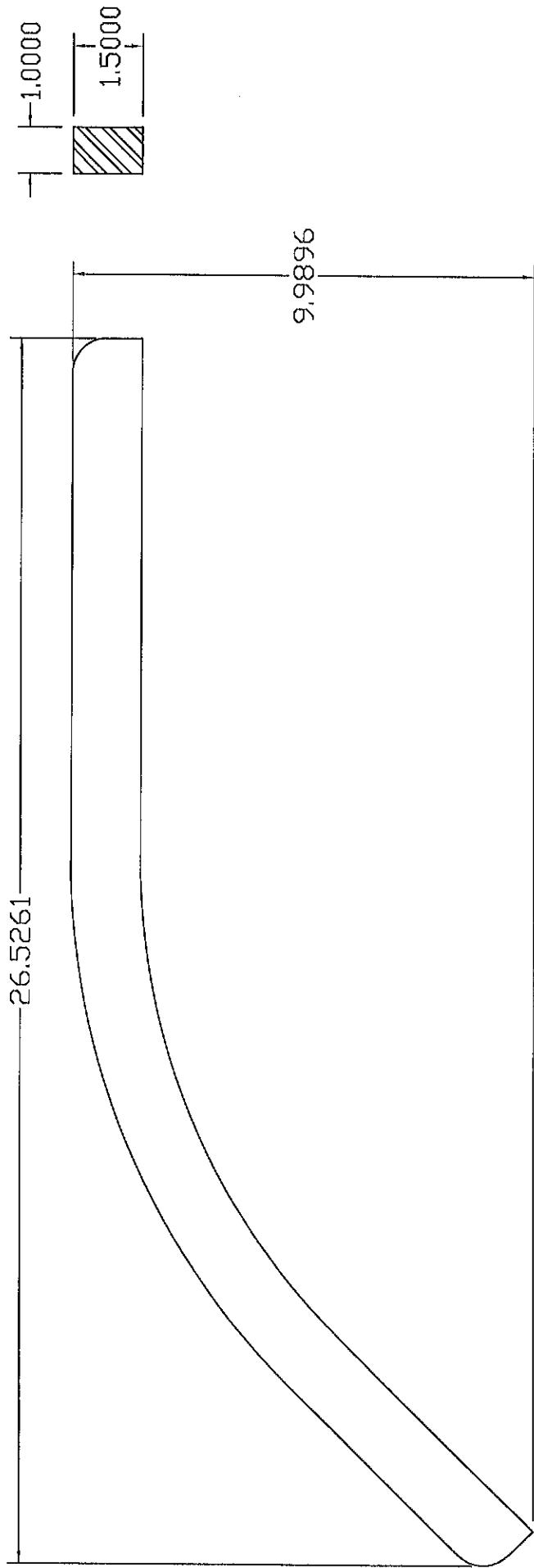
WAYNE FARMS - UNION SPRINGS, AL
C121241-C-13
UHMW INDENT & CTR DIV AT DISCHARGE
(3) REQ'D



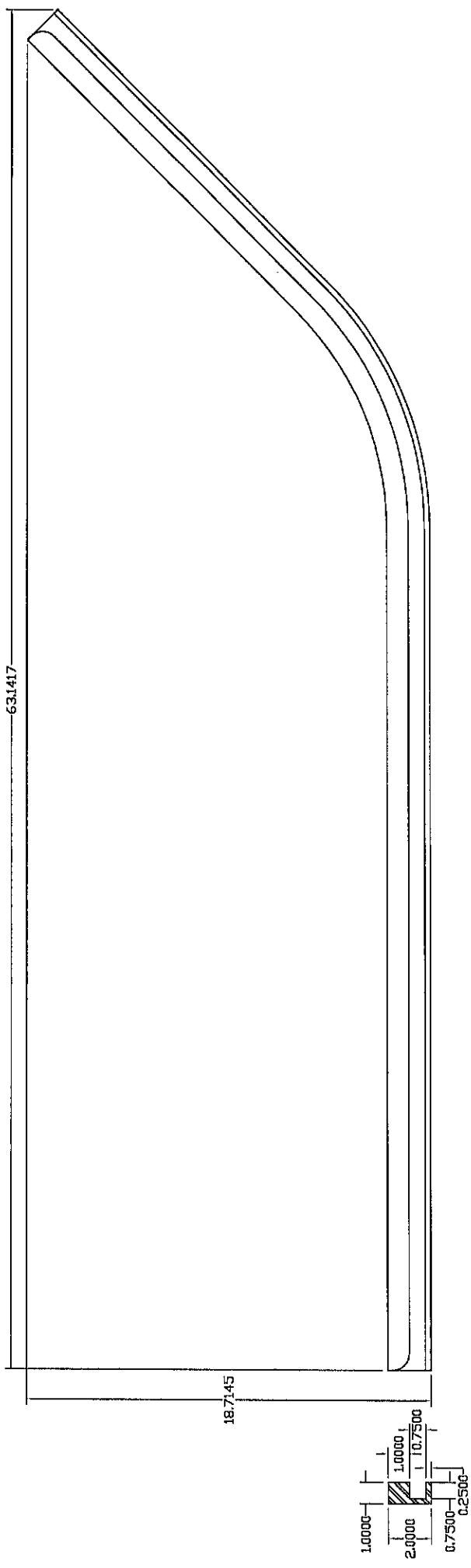
WAYNE FARMS - UNION SPRINGS, AL
C121241-C-13
UHMW L-SHAPED CWAY AT DIP TANK
(2) REQ'D LH-IRH



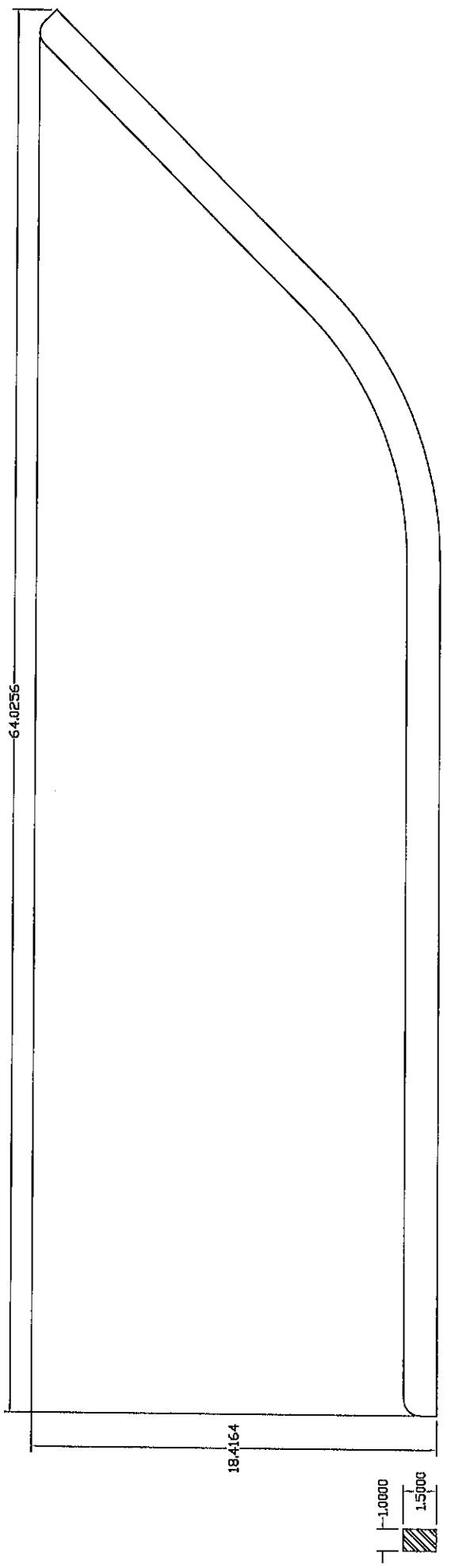
WAYNE FARMS - UNION SPRINGS, AL
C121241-C-13
UHMW CTR CWAY AT DIP TANK
(3) REQ'D



WAYNE FARMS - UNION SPRINGS, AL
C121241-C-13
UHMW CWAY UPR RAD
(5) REQ'D



WAYNE FARMS - UNION SPRINGS, AL
C121241-C-13
UHMW C-SHAPED RWY AT DIP TANK
(2) REQ'D 1LH-1RH



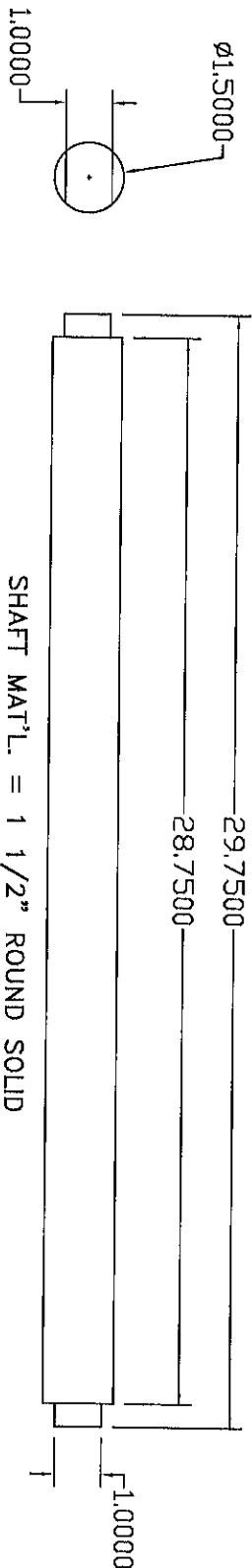
WAYNE FARMS - UNION SPRINGS, AL
C121241-C-13
UHMW CTR RWY AT DIP TANK
(1) REQ'D

STD. 1 1/2" ROUND SOLID SHAFT

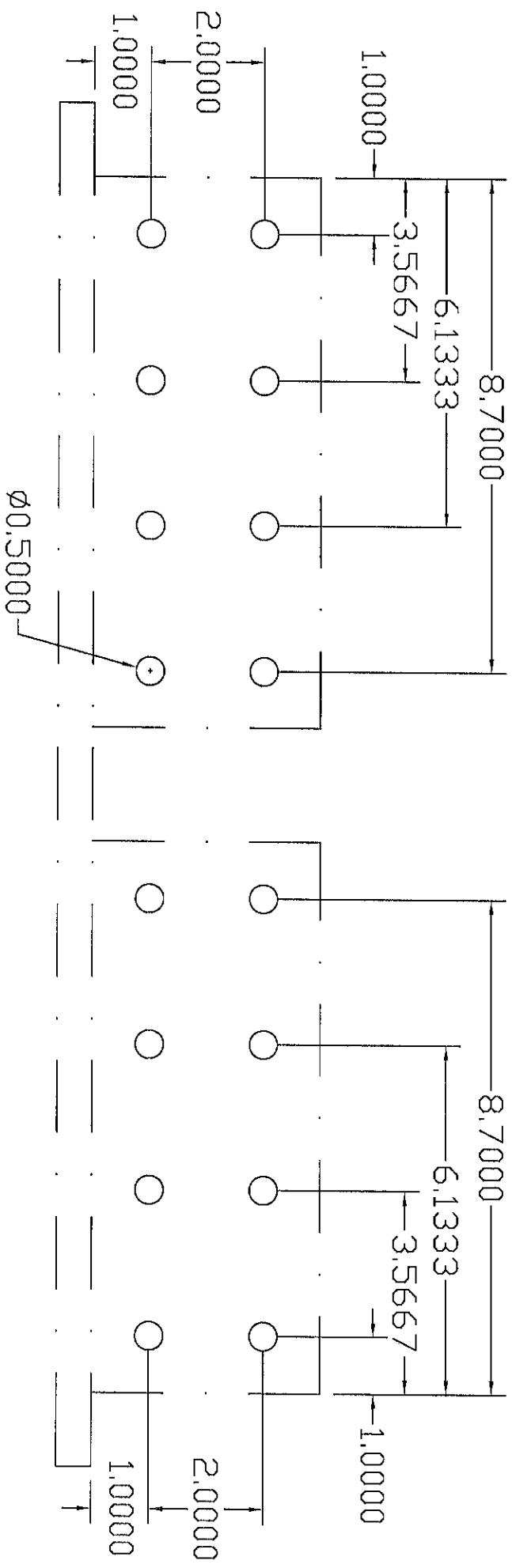
JOB NUMBER : C121241-C-13
CUSTOMER : WAYNE FARMS
LOCATION : UNION SPRINGS, AL

DATE : 10/16/2025
MATL : 17303 SS

DETAILER : DUSTIN CASCLE
SHOP CHECKER :



IDLE SHAFT DETAIL QTY. 1 REQ'D.



WAYNE FARMS - UNION SPRINGS, AL
C121241-C-13
1/2" HOLES TO BE DRILLED IN FLIGHTS

JOB NAME

Wayne Farris

MATERIAL SIZE

JOB NUMBER

121241-C-13

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2x1/4 Ana're