

EQUIPMENT SPEC SHEET

REVISION:



NAME & LOCATION	WAYNE FARMS UNION SPRINGS, AL		CUSTOMER NUMBER	C121241		
ITEM NUMBER	C-53	ITEM SERIAL NUMBER	C121241-C-53			
ENGINEER	GARY CAMBRON	SALESMAN	HEATH MORROW			
EQUIPMENT TYPE	FULL BOX RADIUS CONVEYOR			CAD TECH DETAILER	DUSTIN CAGLE	
1 BELT MANUF.	INTRALOX	2 SERIES	3000S		3 BELT TYPE	MESH TOP
4 BELT LENGTH	93'	5 BELT COLOR	GREY		6 BELT MATERIAL	AC (Acetal)
7 FRICTION SPACING	N/A	8 BELT INDENT	N/A		9 CENTER NOTCH	N/A
10 BELT WIDTH	2 3/4"	11 WEARSTRIP	UHMW CHANNEL		12 BELT PIN MAT.	AC (Acetal)
13 BELT FLIGHTS	NO	14 FLIGHT HEIGHT	N/A		15 FLIGHT TYPE	N/A
16 FLIGHT CENTERS	N/A	17 FLIGHT INDENT	N/A		18 CENTER NOTCH	N/A
19 T.O.B. INFEED	30"	20 T.O.B. DISCHARGE	30"			
21 IDLE SPROCKET	8 TOOTH	22 PITCH DIAMETER	5.2" PD		23 BORE SIZE/TYPE	1-1/4" ROUND
24 DRIVE SPROCKET	8 TOOTH	25 PITCH DIAMETER	5.2" PD		26 BORE SIZE/TYPE	1-1/4" ROUND
27 SPROCKETS @ DRV	2	28 SPROCKETS @ IDLE	2		29 BELT SCRAPE	NO
30 BELT WASHER	NO	31 DRIP PAN	NO		32 DRIP PAN @ DRIVE	YES
33 DRIVE SIDE	LEFT	34 DRIVE TYPE	EXTREME DUTY		35 MTR/GB FRAME	143TC/145TC
36 MOTOR	STERLING	37 HORSEPOWER	1 HP		38 FPM	61.3 FPM
39 GEARBOX	K343 TAPER	40 RATIO	40:1		41 MULTIPLIER	NO
42 EQUIP. MAT.	12GA SS	43 LEGS	2" ANGLE		44 TAKE UP	STANDARD

PARTS and or MATERIAL UNIQUE TO THIS ITEM(S) / SPECIAL DESIGN SPECS (Please explain)

SAFETY LABELS AND E-STOPS TO BE LOCATED AS SHOWN.

THIS ITEM HAS A DRIVE RESTRAINT KIT.

ETCHED METAL SAFETY LABELS.



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121241-C-53/S DFM500R18 5/21/2025 11/14/2025 1.00



Drawing Rev:

D&F RADIUS CONVEYOR 18" WI

DENICE

Order ID:
Part ID:

Customer:

Ship To:

Shop Resources Type	Seq#	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/Rev
ENGINEERING	10	1.00	1.00	0.00	0.00		
ENGINEERING							



LASER SHOP 20 1.00 1.00 0.00 0.00



SHOP1 30 1.00 1.00 0.00 0.00



Part ID/Sub ID	Piece#	Date Reqd	Unit Of Measur	Qty Reqd	Qty Due	Issue
01.S101 3/16" PLATE SS 48X120	10	5/21/2025	4X10	0.00	0.00	_____
01.S104	20	5/21/2025	5X10	0.00	0.00	_____



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3/16" PLATE SS 60X120							
	01.S127	30	5/21/2025	4X10		0.00	0.00 _____
	12GA SHEET SS 48X120						
	01.S126	40	5/21/2025	4X8		0.00	0.00 _____
	12GA SHEET SS 48X96						
	01.S129	50	5/21/2025	5X10		0.00	0.00 _____
	12GA SHEET SS 60X120						
	02.RR206	60	5/21/2025	FT		0.00	0.00 _____
	ROUND ROD 1/2" SS						
	03.A602	70	5/21/2025	FT		0.00	0.00 _____
	ANGLE IRON 1" X 1" X 3/16" SS						
	03.A608	80	5/21/2025	FT		0.00	0.00 _____
	ANGLE IRON 1-1/2" X 1-1/2" X 3/16" SS						
	03.A609	90	5/21/2025	FT		0.00	0.00 _____
	ANGLE IRON 1-1/2" X 1-1/2" X 1/4" SS						
	03.A611	100	5/21/2025	FT		0.00	0.00 _____
	ANGLE IRON 2" X 2" X 3/16" SS						
	03.A612	110	5/21/2025	FT		0.00	0.00 _____
	ANGLE IRON 2" X 2" X 1/4" SS						
	03.FB502	120	5/21/2025	FT		0.00	0.00 _____
	FLAT BAR 1" X 3/16" SS						
	03.FB504	130	5/21/2025	FT		0.00	0.00 _____
	FLAT BAR 1-1/2" X 3/16" SS						
SHOP2	40	1.00	1.00	0.00	0.00		
SHOP2							



Part ID/Sub ID	Piece#	Date Reqd	Unit Of Measur	Qty Reqd	Qty Due	Issue
06.S00070 LEG INSERT 1-1/2"X 1-1/2" X 1/2" 3/4" THDS		10 5/21/2025	EA	12.00	12.00	



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	S00043	20	5/21/2025	EA		2.00	2.00 _____
	TAKE UP BEARING MOUNT PLATE 1-1/4"DIA TB						
	S00044	30	5/21/2025	EA		2.00	2.00 _____
	TAKE UP TUBING 1-1/4" X 7"						
	S00045	40	5/21/2025	EA		2.00	2.00 _____
	TAKE UP SOLID STOCK 6-1/2" X 1"						
SHOP3	50	1.00		1.00	0.00	0.00	
SHOP3							



Part ID/Sub ID	Piece#	Date Reqd	Unit Of Measur	Qty Reqd	Qty Due	Issue
02.SB402	10	5/21/2025	FT	1.00	1.00	_____
SQUARE BAR 1/4" SS FOR GEARBOXES						
S00371-S	20	5/21/2025	EA	12.00	12.00	_____
LEG ADJUSTER 9"X3/4" ATR W/SS PAD 10GA* SWIVEL TYPE						
S00421A	30	5/21/2025	EA	1.00	1.00	_____
DRIVE DRIP PAN 30" X 11" (FOR NORDISTOBER GEARBOXES)						
06.S00421HA	40	5/21/2025	EA	2.00	2.00	_____
SS DRIP PAN HANGER 1"W FLAT BAR W/ 7/16"H* 1"W FLAT BAR WITH 7/16" HOLE 6.75" OVERAL LENGTH						
02.BSR213	50	5/21/2025	FT	2.00	2.00	_____
BEARING SIZE ROD 1-1/4" 303 SS						
06.S0412	60	5/21/2025	EA	3.00	3.00	_____
SLOTTED BRACKET WELD TAB 1.5X6.69 W/*, 5/16" SLOTTED HOLE 3/16" STAINLESS STEEL						

GEO /DRAWING REF.
AUTOCAD\EQUIPMENT\LASER SLOTTED BRKT 1.5X6.69 06.S0412.GEO



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S00395 70 5/21/2025 EA 3.00 3.00 _____
WELD TABS 1" X 1" X 3/16" 5/16" HOLE

UHMW PARTS 60 1.00 1.00 0.00 0.00
UHMW PARTS



Part ID/Sub ID	Piece#	Date Reqd	Unit Of Measur	Qty Reqd	Qty Due	Issue
85.82042	10	5/21/2025	EA	1.00	1.00	_____
KVP RADIUS 90D 2.0 TURN (8PCS)*						
85.892RS	20	5/21/2025	FT	110.00	110.00	_____
KVP BOTTOM TRACK 2.0 STRAIGHT*						
STANDARD PLASTIC #P-KVP RETURN						

SUB-ASSY 1 70 1.00 1.00 0.00 0.00
SUB-ASSY 1



SUB-ASSY 2 80 1.00 1.00 0.00 0.00
SUB-ASSY 2



FINAL ASSEM 90 1.00 1.00 0.00 0.00
FINALASSEMB



Part ID/Sub ID	Piece#	Date Reqd	Unit Of Measur	Qty Reqd	Qty Due	Issue
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	31.13000SLT		10 5/21/2025	FT		93.00	93.00 _____
	KNUCKLE CHAIN 3000S SAFETY AC GREY SLT*						
	MESH TOP STYLE SAFETY CHAIN WITH TABS						
	2.0" P RADIUS						
	(SEE NOTES)						
	37.1XI		20 5/21/2025	EA		1.00	1.00 _____
	1HP XTREME 143TC 1800RPM INV DUTY*						
	STAINLESS STEEL						
	XTREME						
	RPM: 1800						
	FOOT OPTION: FOOTLESS						
	FRAME: 143TC						
	ENCLOSURE: TEFC						
	RATING: INVERTER DUTY						
	ELECTRICAL: 3 PHASE 460V						
	ENCAPSULATED: ENCAPSULATED						
	37.4SK2		30 5/21/2025	EA		1.00	1.00 _____
	STERLING SS HEL BEVEL SYMMETRICAL 40:1*						
	STERLING SYMMETRICAL						
	STAINLESS STEEL SMOOTH BODY						
	403 HELICAL BEVEL						
	40:1 38.872:1 (EXACT)						
	140TC						
	W/ TORQUE ARM						
	37.SSK04125U		40 5/21/2025	EA		1.00	1.00 _____
	SYMMETRICAL BUSHING 1-1/4" FOR SSK04 HE*						
	SSK04-1.250UTBK						
	STAINLESS STEEL						
	1-1/4" SYMMETRICAL BUSHING KIT FOR						
	SIZE SSK04 HELICAL BEVEL						
	06.DRK		50 5/21/2025	EA		1.00	1.00 _____
	DRIVE RESTRAINT KIT						
	80.075082		60 5/21/2025	EA		2.00	2.00 _____
	KVP SPROCKET KNUCKLE DRIVE 8T 1.25"RB*						
	SPROCKETS						
	80.075082I		70 5/21/2025	EA		2.00	2.00 _____
	KVP SPROCKET KNUCKLE IDLER 8T 1.25"B*						



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SET COLLARS							
	06.P40810	80	5/21/2025	EA		2.00	2.00 _____
	BRASS TAKE UP 5/8-11 W/SS NUT						
BEARING ASSEMBLY							
	35.UCF207.20	100	5/21/2025	EA		2.00	2.00 _____
	KML 1-1/4" SS BEARING 4-BOLT FLG						
	10.1010724	110	5/21/2025	EA		8.00	8.00 _____
	HHC/SCREW 7/16-14 X 1-1/2" SS						
	10.10407	120	5/21/2025	EA		8.00	8.00 _____
	FLAT WASHER 7/16" SS						
	NON-TAXABLE						
	10.10507	130	5/21/2025	EA		8.00	8.00 _____
	HEX LOCK NUT 7/16"-14 SS						
	35.UCPA207.20	140	5/21/2025	EA		2.00	2.00 _____
	KML 1-1/4" SS BEARING TB						
	06.207.4-BOLT	150	5/21/2025	EA		1.00	1.00 _____
	SS BEARING COVER FITS 207 HOUSING 1-1/4"						
	STAINLESS STEEL BEARING COVER, 4-BOLT PATTERN FOR FLANGE STYLE BEARING						
	FITS 207 HOUSING FOR 1-1/4", 1-3/8", 1-7/16" AND 1-5/16"						
	(THIS IS A CLOSED COVER.)						
		160	5/21/2025			0.00	0.00 _____
	STABILIZER / TORQUE ARM ASSEMBLY -						
	06.207-GBC343R	170	5/21/2025	EA		1.00	1.00 _____
	SS K343 SYMM/TLOCK GEARBOX COVER (RIGHT)*						
	06.207-GBC343R						
	SS K343 TAPER LOCK GEARBOX COVER (RIGHT)*						
	37.207-UNI	180	5/21/2025	EA		1.00	1.00 _____
	STABILIZER BRACKET UNIVERSAL FITS 207*						
	UNIVERSAL FITS 207 HOUSING						
	FOR 1-1/4" OR 1-7/16" SHAFT						



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	10.10507	190	5/21/2025	EA		1.00	1.00 _____
	HEX LOCK NUT 7/16"-14 SS						
	10.1010750	200	5/21/2025	EA		1.00	1.00 _____
	HHC/SCREW 7/16 X 3" SS						
	10.10407	210	5/21/2025	EA		3.00	3.00 _____
	FLAT WASHER 7/16" SS NON-TAXABLE						
	10.10307	220	5/21/2025	EA		2.00	2.00 _____
	LOCK WASHER 7/16" SS NON-TAXABLE						
		230	5/21/2025			0.00	0.00 _____
	SAFETY LABELS -						
	06.CEB-B	240	5/21/2025	EA		4.00	4.00 _____
	CAUTION ENSURE BELT STICKER BILINGUAL 8.75"W X 2.5"T 2 COLOR						
		250	5/21/2025			0.00	0.00 _____
	D & F STANDADRD ESTOP -						
	45.800F1YP1	260	5/21/2025	EA		2.00	2.00 _____
	ALLEN BRADLEY E-STOP STATION						
	10.1080808	270	5/21/2025	EA		8.00	8.00 _____
	SOCKET CAP SCREW 8-32 X 1/2" SS* 8C50KCS3						
	10.10808N	280	5/21/2025	EA		8.00	8.00 _____
	NYLON LOCK NUT 8-32 SS* 8CNNE3						
		290	5/21/2025			0.00	0.00 _____
	MISCELLANEOUS -						
	10.1060416	300	5/21/2025	EA		112.00	112.00 _____
	MACH SCREW 1/4"-20 X 1" SS* PHILLIPS FLAT HEAD (NON-TAXABLE)						



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	10.1010616	320	5/21/2025	EA		6.00	6.00 _____
	HHC/SCREW 3/8-16 X 1" SS FASTENAL P/N 1170105 (NON-TAXABLE)						
	10.10306	330	5/21/2025	EA		6.00	6.00 _____
	LOCK WASHER 3/8" SS NON-TAXABLE						
	10.1010816	340	5/21/2025	EA		4.00	4.00 _____
	HHC/SCREW 1/2-13 X 1" SS NON-TAXABLE						
	10.10210	350	5/21/2025	EA		2.00	2.00 _____
	HEX NUT 5/8 X 11 SS						
	10.10308	360	5/21/2025	EA		4.00	4.00 _____
	LOCK WASHER 1/2" SS NON-TAXABLE						
	10.1010448	370	5/21/2025	EA		6.00	6.00 _____
	HHC/SCREW 1/4-20 X 3" SS						
	47.020120	380	5/21/2025	EA		4.00	4.00 _____
	SET COLLAR 1-1/4" SS						
	47.020120P	390	5/21/2025	EA		2.00	2.00 _____
	DRIVE SIDE PLATE SS 1-1/4" BORE						
SHIPPING	100	1.00		1.00	0.00	0.00	
SHIPPING							



OS
MACHINE





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	16" DRIVE SHAFT		10 5/21/2025		1.00	1.00	

REWORK-S	120	1.00	1.00	0.00	0.00
REWORK-S					



REWORK-E	130	1.00	1.00	0.00	0.00
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REWORK-P	140	1.00	1.00	0.00	0.00
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STD. 1 1/4" ROUND SOLID SHAFT

JOB NUMBER : C121241-C-53
CUSTOMER : WAYNE FARMS
LOCATION : UNION SPRINGS, AL

DATE : 8/6/2025 MATL : T303 SS

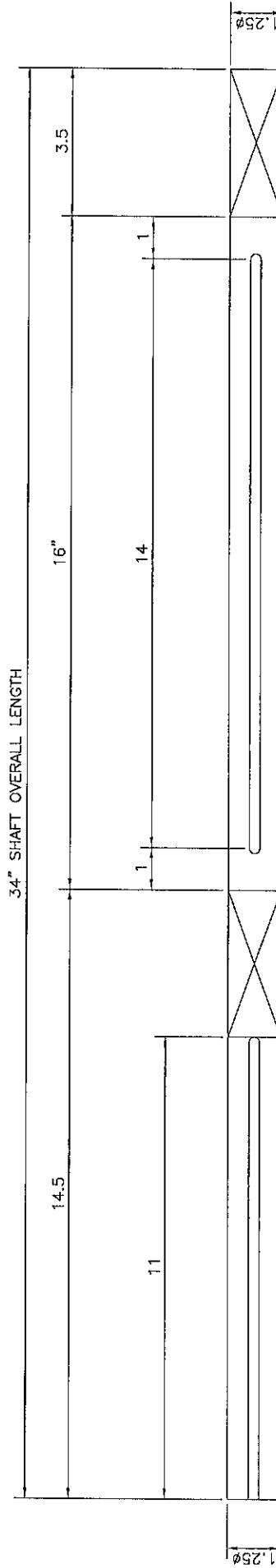
DATE : 8/6/2025
FORMATL : T303 SS

DUSTIN CAGLE

DUSTIN CAGLE

DUSTIN CAGLE

DUSTIN CAGLE



SHAFT MAT'L. = 1 1/4" ROUND SOLID

DRIVE SHAFT DETAIL QTY. 1 REQ'D.