

## EQUIPMENT SPEC SHEET



NAME & LOCATION	WAYNE FARMS UNION SPRING, AL		CUSTOMER NUMBER	C121241			
ITEM NUMBER	C-43	ITEM SERIAL NUMBER	C121241-C-43	ITEMS REQ'D	1		
ENGINEER	GARY CAMBRON	SALESMAN	HEATH MORROW	CAD TECH DESIGNER	KYLE HANCOCK		
EQUIPMENT TYPE	CARCASS INCLINE CONVEYOR		CAD TECH DETAILER	KYLE HANCOCK			
1 BELT MANUF.	INTRALOX	2	SERIES	800S	3 BELT TYPE	OH FT	
4 BELT LENGTH	90'	5	BELT COLOR	WHITE	6 BELT MATERIAL	AC (Acetal)	
7 FRICTION SPACING	N/A	8	BELT INDENT	N/A	9 CENTER NOTCH	N/A	
10 BELT WIDTH	18"	11	WEARSTRIP	1"X1-1/2" UHMW	12 BELT PIN MAT.	WHITE AC (Acetal)	
13 BELT FLIGHTS	YES	14	FLIGHT HEIGHT	6"	15 FLIGHT TYPE	SCOOP	
16 FLIGHT CENTERS	12"	17	FLIGHT INDENT	1.3"	18 CENTER NOTCH	N/A	
19 T.O.B. INFEED	18"	20	T.O.B. DISCHARGE	144"			
21 IDLE SPROCKET	10 TOOTH	22	PITCH DIAMETER	6.5" PD	23 BORE SIZE/TYPE	1-1/2" SQUARE	
24 DRIVE SPROCKET	10 TOOTH	25	PITCH DIAMETER	6.5" PD	26 BORE SIZE/TYPE	1-1/2" SQUARE	
27 SPROCKETS @ DRV	3	28	SPROCKETS @ IDLE	3	29 BELT SCRAPE	NO	
30 BELT WASHER	YES	31	DRIP PAN	YES	32 DRIP PAN @ DRIVE	YES	
33 DRIVE SIDE	LEFT	34	DRIVE TYPE	EXTREME DUTY	35 MTR/GB FRAME	143TC/145TC	
36 MOTOR	STERLING	37	HORSEPOWER	<del>1 HP</del> 2 HP	38	FPM	75.6 FPM
39 GEARBOX	K343	40	RATIO	32:1	41	MULTIPLIER	NO
42 EQUIP. MAT.	1/4" SS	43	LEGS	2" ANGLE	44	TAKE UP	CATENARY SAG

PARTS and or MATERIAL UNIQUE TO THIS ITEM(S) / SPECIAL DESIGN SPECS (Please explain)

SAFETY LABELS AND E-STOPS TO BE LOCATED AS SHOWN.

THIS ITEM GETS A DRIVE RESTRAINT KIT

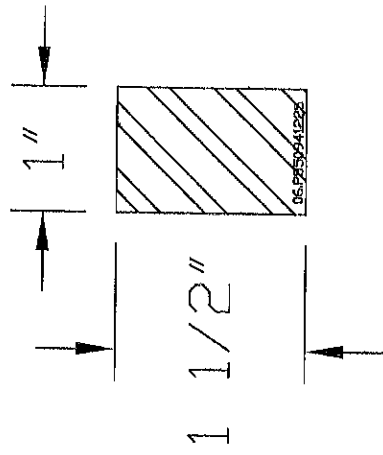
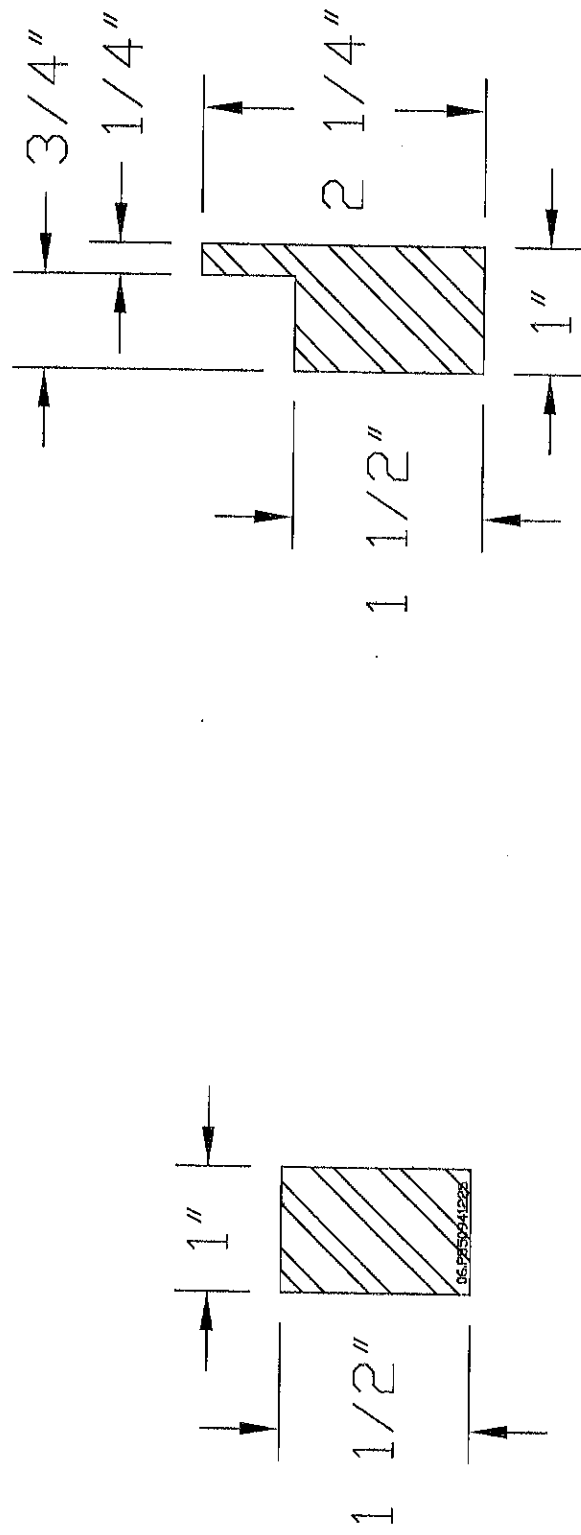
ETCHED METAL SAFETY LABELS.

DRAWING COMPLETION DATE

10/9/2025

DELIVERY DATE

11/21/2025



06.P850941225 06.P8509495901LHD  
 (160) FT REQ'D (70) FT REQ'D

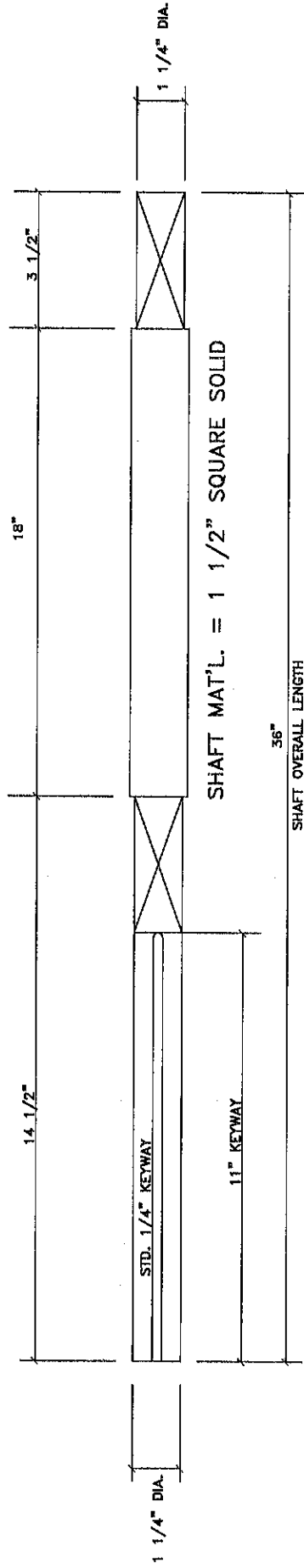
STD. 1 1/2" SQUARE SOLID SHAFT

FORM DRAWING ONLY, THIS IS NOT TO SCALE !

JOB NUMBER : C121241-C-45  
 CUSTOMER : WAYNE FARMS  
 LOCATION : UNION SPRINGS, AL

DATE : 10/9/2025  
 MAT'L : T303 SS

DETAILER : KYLE HANCOCK  
 SHOP CHECKER :



DRIVE SHAFT DETAIL QTY. 1 REQ'D.

\*THIS IS A PART NUMBERED ITEM\*

STD. 1 1/2" SQUARE SOLID SHAFT

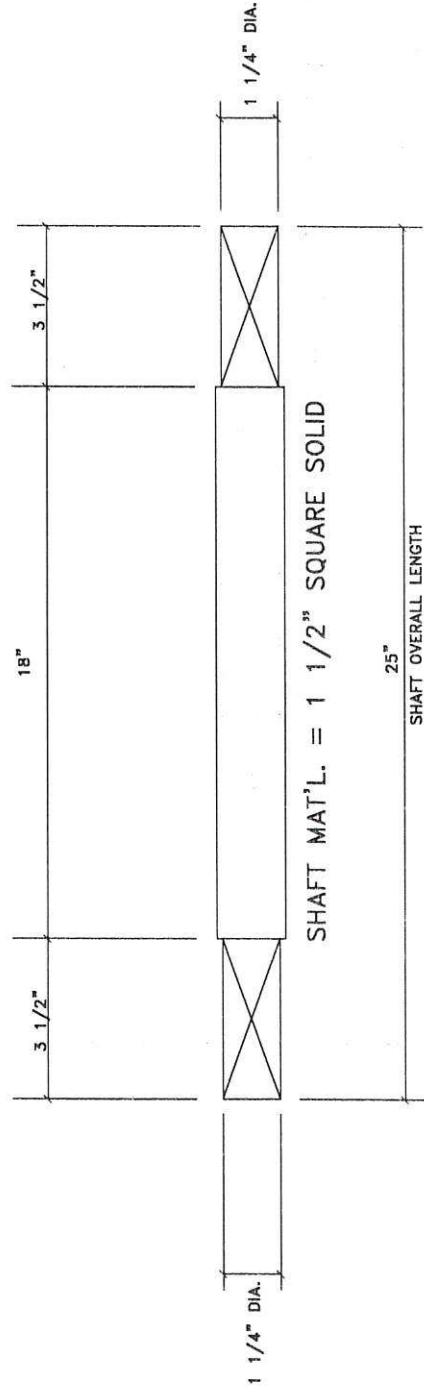
FORM DRAWING ONLY, THIS IS NOT TO SCALE !

JOB NUMBER : C121241-C-43  
CUSTOMER : WAYNE FARMS  
LOCATION : UNION SPRINGS, AL

DATE : 10/9/2025  
MATERIAL : T303 SS

DETAILER : KYLE HANCOCK  
SHOP CHECKER :

\*THIS IS A PART NUMBERED ITEM\*



IDLE SHAFT DETAIL QTY. 1 REQ'D.

STD. 1 1/2" SQUARE SOLID SHAFT



D&F EQUIPMENT SALES, INC - ALABAMA  
Work Order Traveller  
WORK ORDER ID: 121241-C-43/S

10/13/2025 6:41 AM  
Page 1

Work Order ID	Part ID	Release	WantDate	Start Date	Finish Date	Qty	Drawing ID/Rev Engineer
---------------	---------	---------	----------	------------	-------------	-----	----------------------------

121241-C-43/S	DFM500118	5/21/2025	11/14/2025			1.00	
---------------	-----------	-----------	------------	--	--	------	--



Drawing Rev:

D&F INCLINE CONVEYOR 18" WI

DENICE

Order ID:  
Part ID:

Customer:

Ship To:

Shop Resources Type	Seq#	End Qty	Start Qty	Setup Hrs	Run Hrs	Start Date	Finish Date	Drawing ID/Rev
ENGINEERING ENGINEERING	10	1.00	1.00	0.00	0.00			



LASER SHOP LASER SHOP	20	1.00	1.00	0.00	0.00			
--------------------------	----	------	------	------	------	--	--	--



SHOP1 SHOP1	30	1.00	1.00	0.00	0.00			
----------------	----	------	------	------	------	--	--	--



Part ID/Sub ID	Piece#	Date Reqd	Unit Of Measur	Qty Reqd	Qty Due	Issue
01.S101 3/16" PLATE SS 48X120	10	5/21/2025	4X10	0.00	0.00	_____
01.S104	20	5/21/2025	5X10	0.00	0.00	_____



D&F EQUIPMENT SALES, INC - ALABAMA  
Work Order Traveller  
WORK ORDER ID: 121241-C-43/S

10/13/2025  
Page

6:41 AM  
2

Work Order ID	Part ID	Release	WantDate	Start Date	Finish Date	Qty	Drawing ID/Rev Engineer
	3/16" PLATE SS 60X120						
	01.S108 1/4" PLATE SS 48X120	30	5/21/2025	4X10		0.00	0.00 _____
	01.S111 1/4" PLATE SS 60X120	40	5/21/2025	5X10		0.00	0.00 _____
	01.S127 12GA SHEET SS 48X120	90	5/21/2025	4X10		0.00	0.00 _____
	01.S129 12GA SHEET SS 60X120	100	5/21/2025	5X10		0.00	0.00 _____
	02.RR206 ROUND ROD 1/2" SS	130	5/21/2025	FT		0.00	0.00 _____
	02.RR208 ROUND ROD 3/4" 304 SS	140	5/21/2025	FT		0.00	0.00 _____
	03.A612 ANGLE IRON 2" X 2" X 1/4" SS	200	5/21/2025	FT		0.00	0.00 _____
	05.T802 TUBING SS 1"SQ X 16GA	280	5/21/2025	FT		0.00	0.00 _____
	05.T804 TUBING SS 1"SQ X 11GA	290	5/21/2025	FT		0.00	0.00 _____
	30.40706 COUPLING SS 3/8"	330	5/21/2025	EA		1.00	1.00 _____
	S00024 TUBING END CAP - 1" SQ X 12 GA	340	5/21/2025	EA		1.00	1.00 _____
SHOP2 SHOP2	40	1.00	1.00	0.00	0.00		



Part ID/Sub ID	Piece#	Date Req'd	Unit Of Measur	Qty Req'd	Qty Due	Issue
06.S00070 LEG INSERT 1-1/2"X 1-1/2" X 1/2"* 3/4" THDS.	10	5/21/2025	EA	8.00	8.00	_____



D&F EQUIPMENT SALES, INC - ALABAMA  
Work Order Traveller  
WORK ORDER ID: 121241-C-43/S

10/13/2025  
Page

6:41 AM  
3

Work Order ID	Part ID	Release	WantDate	Start Date	Finish Date	Qty	Drawing ID/Rev Engineer
	06.S0421		80 5/21/2025	EA		4.00	4.00 _____
	SLIDE QUICK CONNECT TAKEUP 4 FT REQ'D (AMW) 7/16" SQUARE BAR QTY. OF (4) REQ'D PER ASSY						
SHOP3	50	1.00	1.00	0.00	0.00		
SHOP3							



Part ID/Sub ID	Piece#	Date Req'd	Unit Of Measur	Qty Req'd	Qty Due	Issue
02.SB402	10	5/21/2025	FT	0.00	0.00	_____
SQUARE BAR 1/4" SS FOR GEARBOXES						
06.S0415	20	5/21/2025	EA	2.00	2.00	_____
BELT WASH 12" SPLASH SHIELD STD 304						
S00371-S	50	5/21/2025	EA	8.00	8.00	_____
LEG ADJUSTER 9"X3/4" ATR W/SS PAD 10GA* SWIVEL TYPE						
S00421A	60	5/21/2025	EA	1.00	1.00	_____
DRIVE DRIP PAN 30" X 11" (FOR NORDSTOBER GEARBOXES)						
06.S00421HA	80	5/21/2025	EA	2.00	2.00	_____
SS DRIP PAN HANGER 1"W FLAT BAR W/ 7/16"H* 1"W FLAT BAR WITH 7/16" HOLE 6.75" OVERAL LENGTH						
06.DRK	90	5/21/2025	EA	1.00	1.00	_____
DRIVE RESTRAINT KIT						

UHMW PARTS	60	1.00	1.00	0.00	0.00
UHMW PARTS					



Part ID/Sub ID	Piece#	Date Req'd	Unit Of Measur	Qty Req'd	Qty Due	Issue
----------------	--------	------------	----------------	-----------	---------	-------



D&F EQUIPMENT SALES, INC - ALABAMA  
Work Order Traveller  
WORK ORDER ID: 121241-C-43/S

10/13/2025  
Page

6:41 AM  
4

Work Order ID	Part ID	Release	WantDate	Start Date	Finish Date	Qty	Drawing ID/Rev Engineer
	06.P850941225	10	5/21/2025	FT		160.00	160.00 _____
	UHMW WEARSTRIP 1" X 1-1/2"						
	06.P8509495901LHD	20	5/21/2025	FT		70.00	70.00 _____
	UHMW WEARSTRIP L-SHAPE 1"X2-1/4" W/ NOT*						
		40	5/21/2025			4.00	4.00 _____
	UHMW CTR LWR RAD, SEE PRINT						
		50	5/21/2025			4.00	4.00 _____
	UHMW CTR UPR RAD, SEE PRINT						
		60	5/21/2025			2.00	2.00 _____
	UHMW RETURN LWR RAD (2) REQ'D 1LH-1RH, SEE PRINT						
		70	5/21/2025			2.00	2.00 _____
	UHMW RETURN UPR RAD (2) REQ'D 1LH-1RH, SEE PRINT						
		75	5/21/2025			50.00	50.00 _____
	UHMW BEVELED INDENT, SEE PRINT						
		80	5/21/2025			2.00	2.00 _____
	UHMW INDENT LWR RAD (2) REQ'D 1LH-1RH, SEE PRINT						
		90	5/21/2025			40.00	40.00 _____
	UHMW INDENT, SEE PRINT						
		100	5/21/2025			2.00	2.00 _____
	UHMW INDENT UPR RAD, SEE PRINT						
SUB-ASSY 1	70	1.00	1.00	0.00	0.00		
SUB-ASSY 1							





D&F EQUIPMENT SALES, INC - ALABAMA  
Work Order Traveller  
WORK ORDER ID: 121241-C-43/S

10/13/2025  
Page

6:41 AM  
5

Work Order ID	Part ID	Release	WantDate	Start Date	Finish Date	Qty	Drawing ID/Rev Engineer
---------------	---------	---------	----------	------------	-------------	-----	----------------------------

SUB-ASSY 2	80	1.00	1.00	0.00	0.00		
SUB-ASSY 2							



FINAL ASSEM	90	1.00	1.00	0.00	0.00		
FINALASSEMB							



Part ID/Sub ID	Piece#	Date Req'd	Unit Of Measur	Qty Req'd	Qty Due	Issue
		10 5/21/2025		90.00	90.00	
BELT - 800S 18"W OPEN HINGE FLAT TOP WHITE AC W/ WHITE AC RODS, FLIGHTS - 6"						
SCOOP, 1.3" INDENT, 12" CENTERS						
37.1XI	20	5/21/2025	EA	2.00	2.00	
1HP XTREME 143TC 1800RPM INV DUTY*						
STAINLESS STEEL						
XTREME						
RPM: 1800						
FOOT OPTION: FOOTLESS						
FRAME: 143TC						
ENCLOSURE: TEFC						
RATING: INVERTER DUTY						
ELECTRICAL: 3 PHASE 460V						
ENCAPSULATED: ENCAPSULATED						
37.4SJ2	30	5/21/2025	EA	1.00	1.00	
STERLING SS HEL BEVEL SYMMETRICAL 32:1*						
STERLING SYMMETRICAL						
STAINLESS STEEL SMOOTH BODY						
403 HELICAL BEVEL						
32:1 31.539:1 (EXACT)						
140TC						
W/ TORQUE ARM						



D&F EQUIPMENT SALES, INC - ALABAMA  
Work Order Traveller  
WORK ORDER ID: 121241-C-43/S

10/13/2025  
Page

6:41 AM  
6

Work Order ID	Part ID	Release	WantDate	Start Date	Finish Date	Qty	Drawing ID/Rev Engineer
	37.SSK04125U	40	5/21/2025	EA		1.00	1.00 _____
	SYMMETRICAL BUSHING 1-1/4" FOR SSK04 HE* SSK04-1.250UTBK STAINLESS STEEL 1-1/4" SYMMETRICAL BUSHING KIT FOR SIZE SSK04 HELICAL BEVEL						
	31.2810	50	5/21/2025	EA		6.00	6.00 _____
	SPROCKET 800S 10T 1.5"SB 6.5"PD* #S3D8 G5CZE7 NG EZ CLEAN SPROCKET						
	15.142	60	5/21/2025	EA		1.00	1.00 _____
	SANITARY 2" SS ROLL TYPE FERRULE						
	31.91121	70	5/21/2025	EA		8.00	8.00 _____
	RETAINER SNAP RING 1.5" SS* (SH-206SS)						
	95.0141902P	80	5/21/2025	EA		6.00	6.00 _____
	SPRAY NOZZLE 1/4 F8004-LN PLASTIC* ADDITIONAL PARTS REQ'D #S00202 & #06.S0415 NATURAL PVDF						
		90	5/21/2025			0.00	0.00 _____
	BEARING ASSEMBLY						
	35.UCF207.20	100	5/21/2025	EA		4.00	4.00 _____
	KML 1-1/4" SS BEARING 4-BOLT FLG						
	10.1010724	110	5/21/2025	EA		16.00	16.00 _____
	HHC/SCREW 7/16-14 X 1-1/2" SS						
	10.10407	120	5/21/2025	EA		16.00	16.00 _____
	FLAT WASHER 7/16" SS NON-TAXABLE						
	10.10507	130	5/21/2025	EA		16.00	16.00 _____
	HEX LOCK NUT 7/16"-14 SS						
	06.207.4-BOLT	140	5/21/2025	EA		3.00	3.00 _____
	SS BEARING COVER FITS 207 HOUSING 1-1/4* STAINLESS STEEL BEARING COVER, 4-BOLT PATTERN FOR FLANGE STYLE BEARING FITS 207 HOUSING FOR 1-1/4", 1-3/8", 1-7/16" AND 1-5/16" (THIS IS A CLOSED COVER.)						



D&F EQUIPMENT SALES, INC - ALABAMA  
Work Order Traveller  
WORK ORDER ID: 121241-C-43/S

10/13/2025  
Page

6:41 AM  
7

Work Order ID	Part ID	Release	WantDate	Start Date	Finish Date	Qty	Drawing ID/Rev Engineer
	06.BG1.25-4HOLE SS BEARING GUARD 1.25" 4-HOLE* STAINLESS STEEL (12 GAUGE) BEARING GUARD FOR 1-1/4" 4-HOLE BRG	150	5/21/2025	EA		4.00	4.00 _____
	STABILIZER / TORQUE ARM ASSEMBLY -	160	5/21/2025			0.00	0.00 _____
	37.207-UNI STABILIZER BRACKET UNIVERSAL FITS 207* UNIVERSAL FITS 207 HOUSING FOR 1-1/4" OR 1-7/16" SHAFT	170	5/21/2025	EA		1.00	1.00 _____
	06.207-GBC343L SS K343 SYMM/TLOCK GEARBOX COVER (LEFT)* 06.207-GBC343L SS K343 SYMMETRICAL / TAPER LOCK GEARBOX COVER (LEFT)* LEFT HAND HORIZONTAL MOUNTING ORIENTATION	180	5/21/2025	EA		1.00	1.00 _____
	10.1010616 HHC/SCREW 3/8-16 X 1" SS FASTENAL P/N 1170105 (NON-TAXABLE)	190	5/21/2025	EA		8.00	8.00 _____
	10.10306 LOCK WASHER 3/8" SS NON-TAXABLE	200	5/21/2025	EA		8.00	8.00 _____
	10.10507 HEX LOCK NUT 7/16"-14 SS	210	5/21/2025	EA		1.00	1.00 _____
	10.1010750 HHC/SCREW 7/16 X 3" SS	220	5/21/2025	EA		1.00	1.00 _____
	10.10407 FLAT WASHER 7/16" SS NON-TAXABLE	230	5/21/2025	EA		3.00	3.00 _____
	10.10307 LOCK WASHER 7/16" SS NON-TAXABLE	240	5/21/2025	EA		2.00	2.00 _____



D&F EQUIPMENT SALES, INC - ALABAMA  
Work Order Traveller  
WORK ORDER ID: 121241-C-43/S

10/13/2025 6:41 AM  
Page 8

Work Order ID	Part ID	Release	WantDate	Start Date	Finish Date	Qty	Drawing ID/Rev Engineer
	D & F STANDARD ESTOP -	250	5/21/2025			0.00	0.00 _____
	45.800F1YP1 ALLEN BRADLEY E-STOP STATION	260	5/21/2025	EA		2.00	2.00 _____
	10.1080808 SOCKET CAP SCREW 8-32 X 1/2" SS* 8C50KCS3	270	5/21/2025	EA		8.00	8.00 _____
	10.10808N NYLON LOCK NUT 8-32 SS* 8CNNE3	280	5/21/2025	EA		8.00	8.00 _____
	MISCELLANEOUS -	290	5/21/2025			0.00	0.00 _____
	10.1060432 MACH SCREW 1/4"- 20 X 2" SS* PHILLIPS FLAT HEAD #72718	320	5/21/2025	EA		110.00	110.00 _____
	10.10504 HEX NYLON LOCK NUT 1/4"-20 SS NON-TAXABLE	400	5/21/2025	EA		110.00	110.00 _____
	10.1010824 HHC/SCREW 1/2-13 X 1-1/2"SS NON-TAXABLE	600	5/21/2025	EA		24.00	24.00 _____
	10.10508 HEX LOCK NUT 1/2" -13 SS	630	5/21/2025	EA		24.00	24.00 _____
	10.10210 HEX NUT 5/8 X 11 SS	650	5/21/2025	EA		4.00	4.00 _____
	06.S0414 SPACER SS 1/2" T X 3/4" OD X 9/32" HOLE	670	5/21/2025	EA		110.00	110.00 _____
SHIPPING SHIPPING	100	1.00	1.00	0.00	0.00		





D&F EQUIPMENT SALES, INC - ALABAMA  
Work Order Traveller  
WORK ORDER ID: 121241-C-43/S

10/13/2025  
Page

6:41 AM  
9

Work Order ID	Part ID	Release	WantDate	Start Date	Finish Date	Qty	Drawing ID/Rev Engineer
---------------	---------	---------	----------	------------	-------------	-----	----------------------------

OS MACHINE	110	1.00	1.00	0.00	0.00		
---------------	-----	------	------	------	------	--	--



Part ID/Sub ID	Piece#	Date Reqd	Unit Of Measur	Qty Reqd	Qty Due	Issue
06.DS1815-1.25 SHAFT 18" DRIVE WITH 1-1/4 JOURNAL	10	5/21/2025	EA	1.00	1.00	_____
06.IS1815-1.25 SHAFT 18" IDLE WITH 1-1/4 JOURNAL	20	5/21/2025	EA	1.00	1.00	_____

REWORK-S REWORK-S	120	1.00	1.00	0.00	0.00		
----------------------	-----	------	------	------	------	--	--

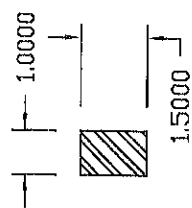
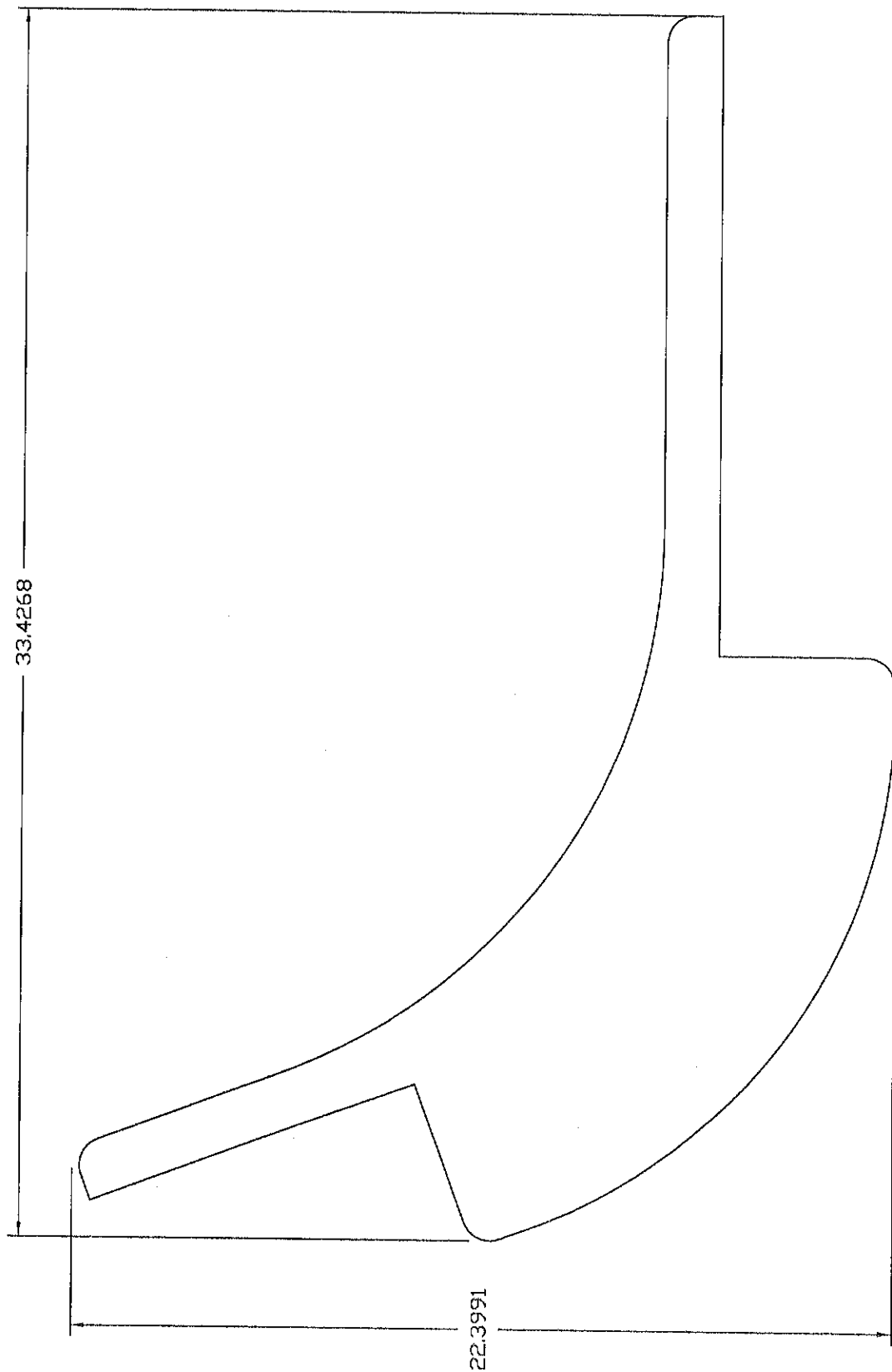


REWORK-E	130	1.00	1.00	0.00	0.00		
----------	-----	------	------	------	------	--	--

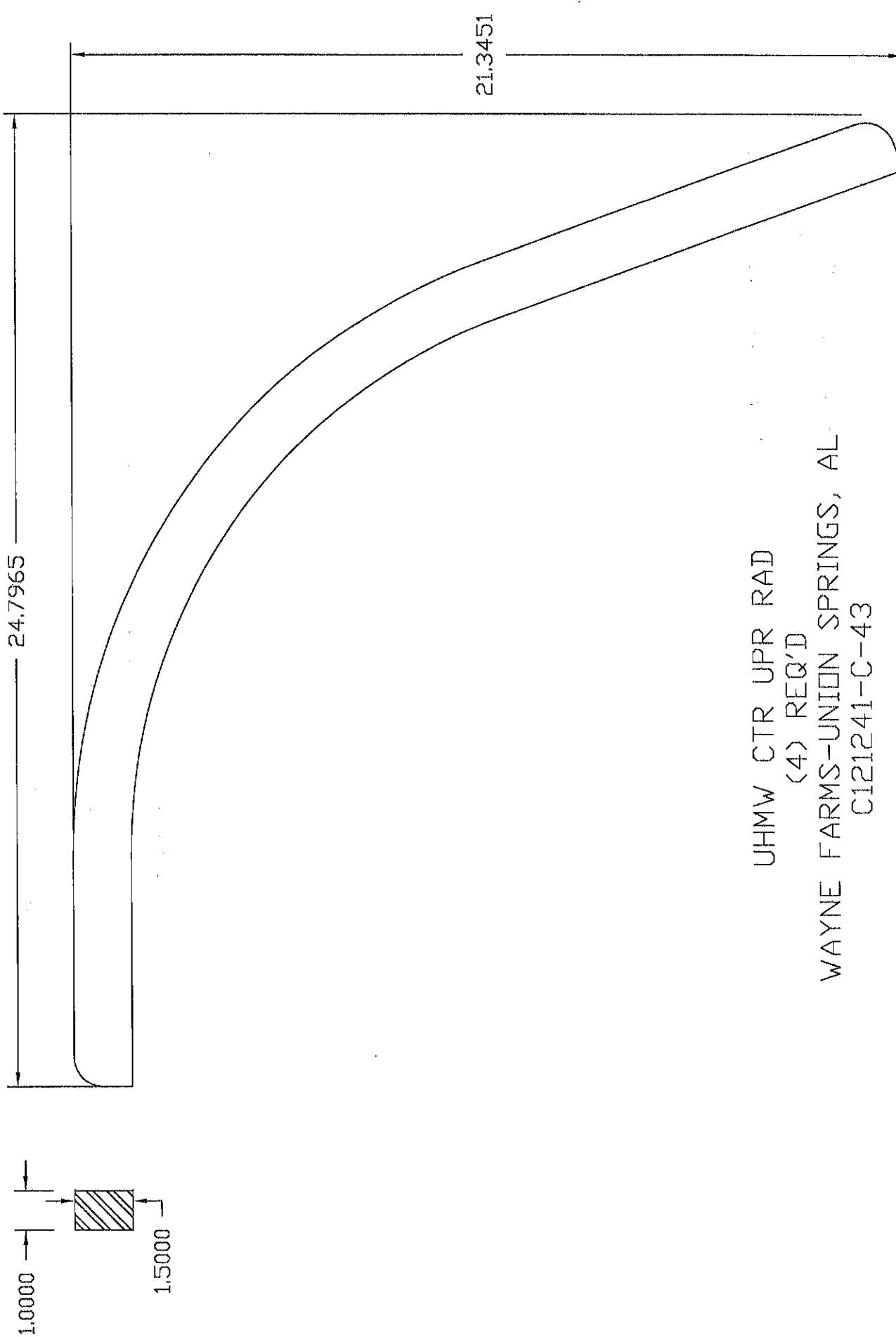


REWORK-P	140	1.00	1.00	0.00	0.00		
----------	-----	------	------	------	------	--	--

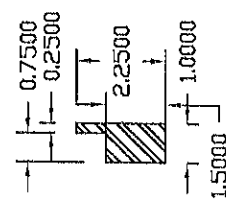
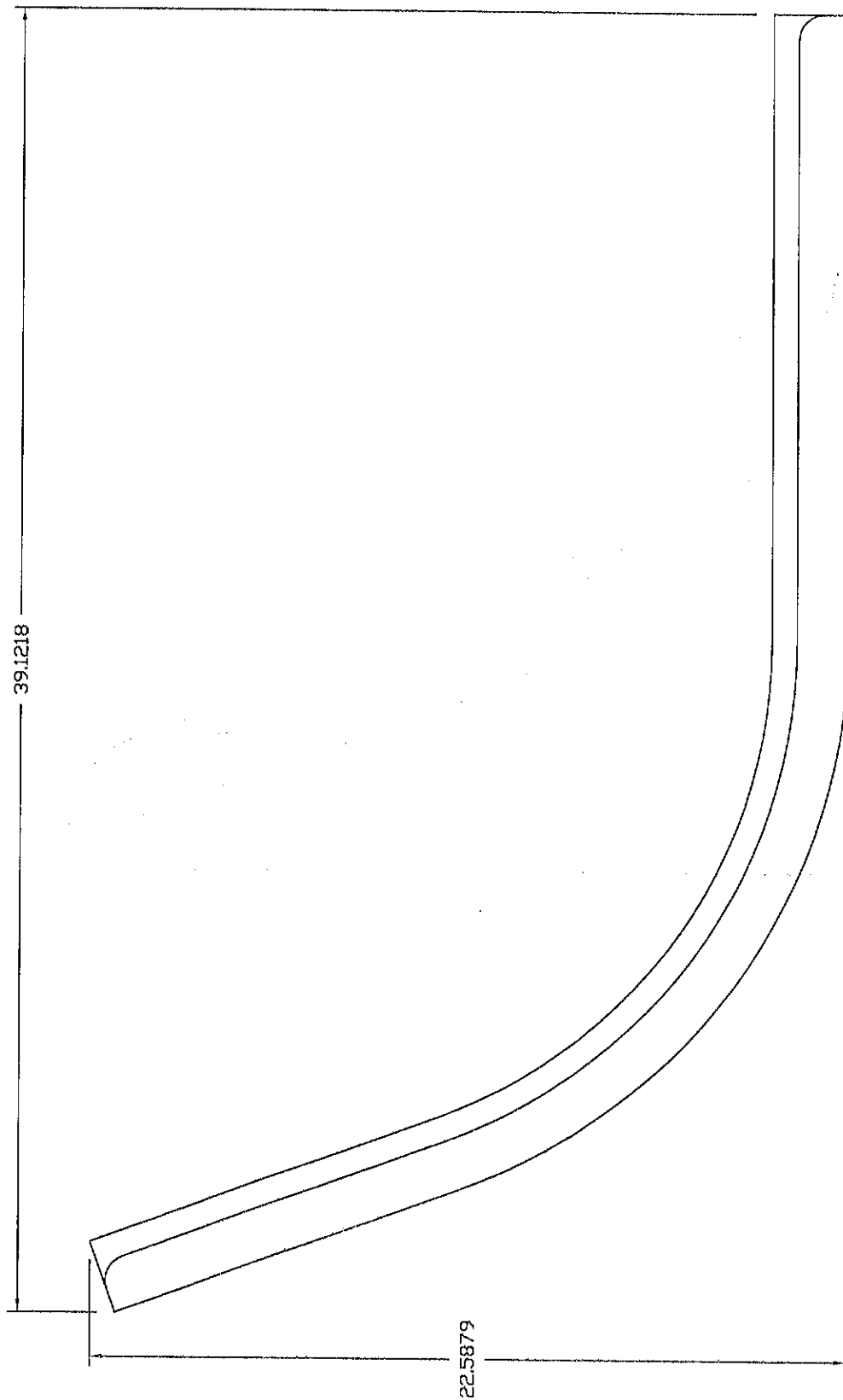




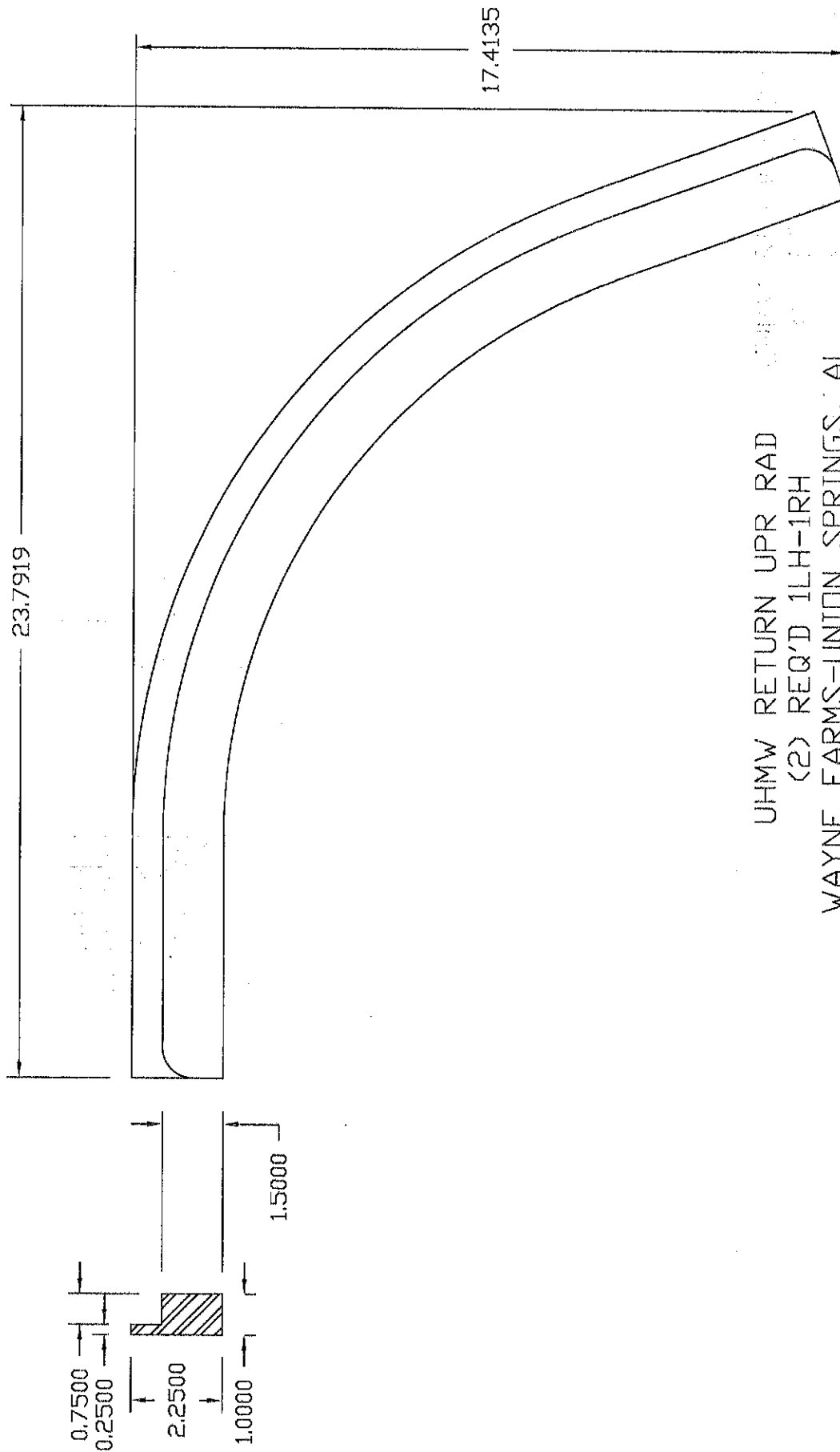
UHMW CTR LWR RAD  
(4) REQ'D  
WAYNE FARMS-UNION SPRINGS, AL  
C121241-C-43



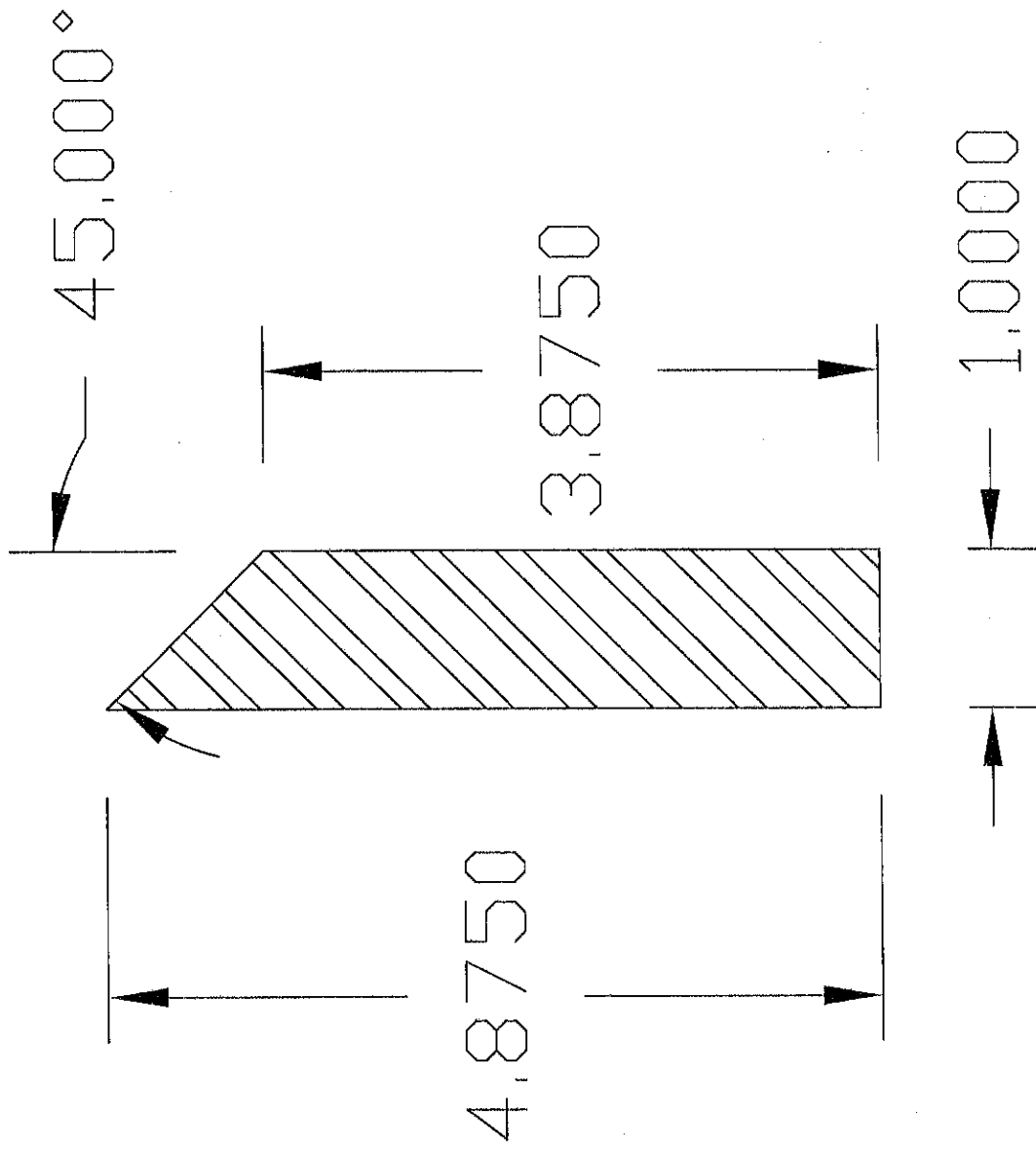
UHMW CTR UPR RAD  
(4) REQ'D  
WAYNE FARMS-UNION SPRINGS, AL  
C121241-C-43



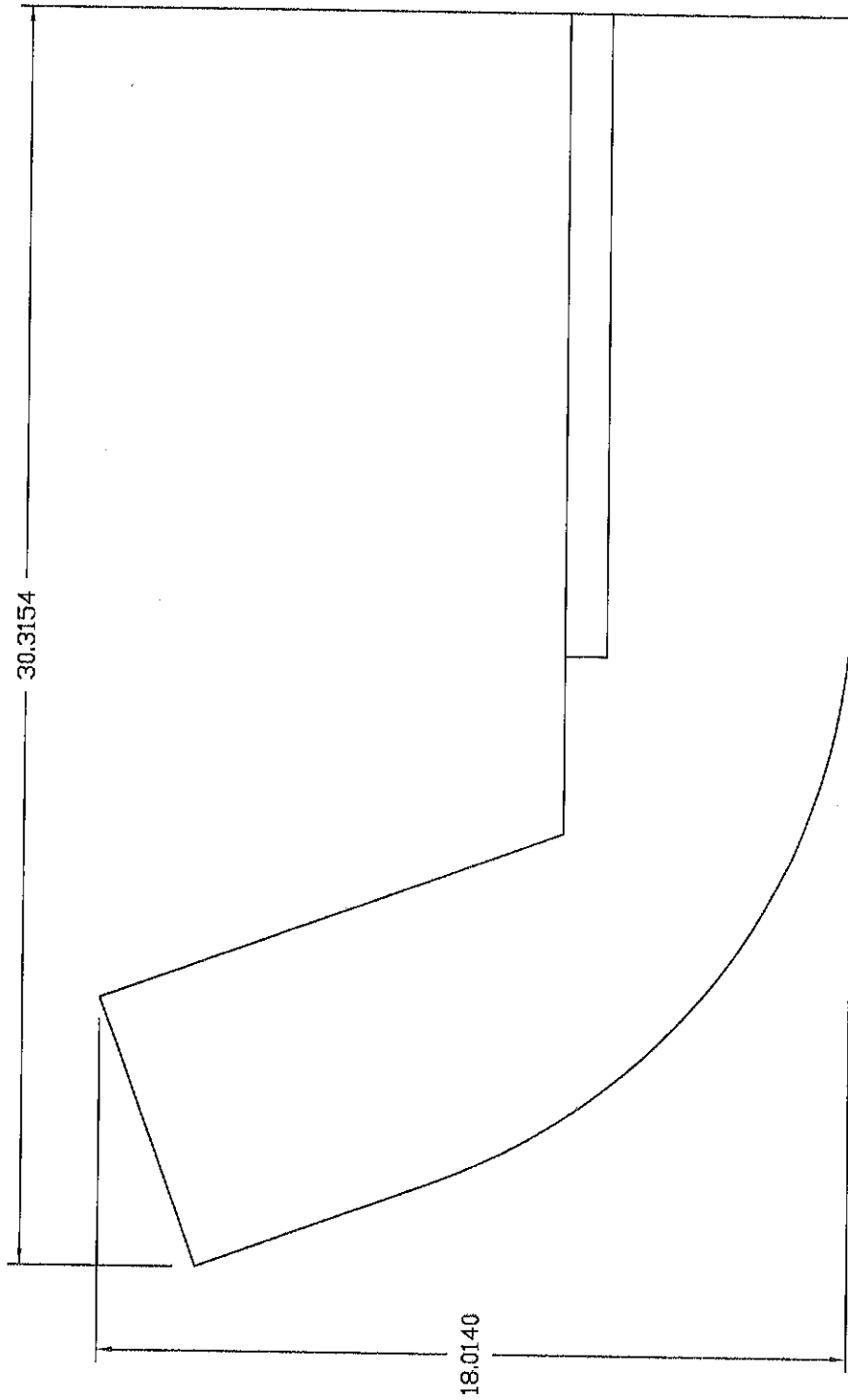
UHMW RETURN LWR RAD  
 (2) REQ'D 1LH-1RH  
 WAYNE FARMS-UNION SPRINGS, AL  
 C121241-C-43



UHMW RETURN UPR RAD  
 (2) REQ'D 1LH-1RH  
 WAYNE FARMS-UNION SPRINGS, AL  
 C121241-C-43

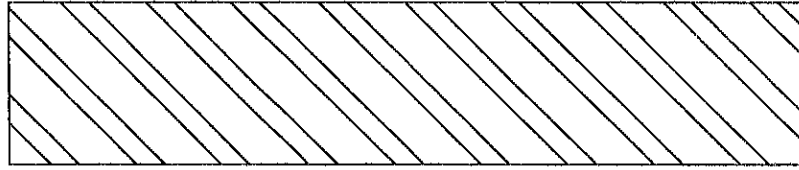


UHMW BEVELED INDENT  
50 FEET REQUIRED  
WAYNE FARMS-UNION SPRINGS, AL  
C121241-C-43



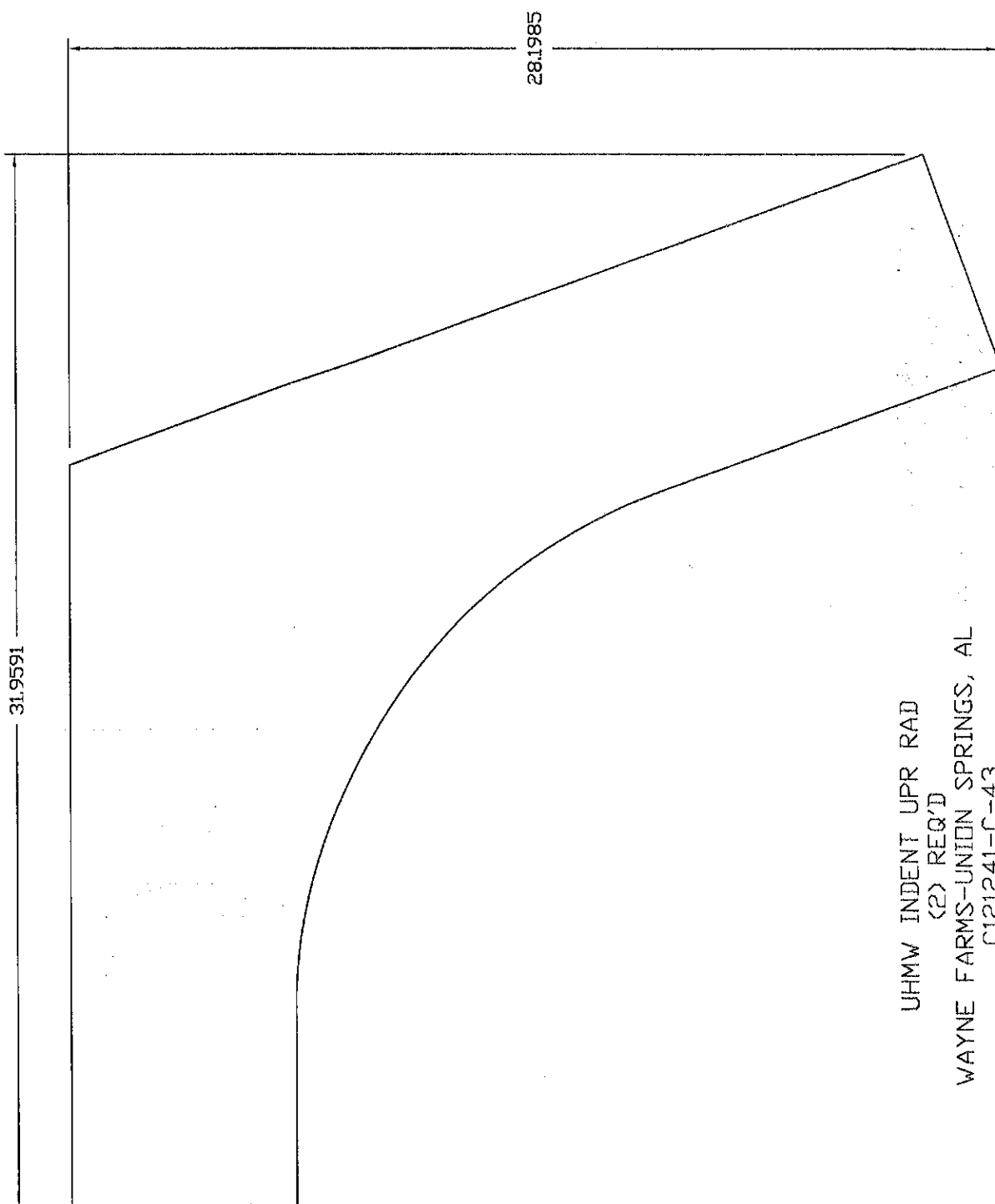
UHMW INDENT LWR RAD  
 (2) REQ'D 1LH-1RH  
 WAYNE FARMS-UNION SPRINGS, AL  
 C121241-C-43

1.0000



4.8750

UHMW INDENT  
40 FEET REQUIRED  
WAYNE FARMS-UNION SPRINGS, AL  
C121241-C-43



UHMW INDENT UPR RAD  
(2) REQ'D  
WAYNE FARMS-UNION SPRINGS, AL  
C121241-C-43

JOB NAME

Wayne Farms Union Spring AL

JOB NUMBER

121241-C-43

MATERIAL SIZE

2 x 1/4" Angle

PIECES

LENGTH

COPE/ANGLE

LH + RH

8 10" 45° De

4 2'-2 3/8" SC

4 5'-0" SC

4L- 4R

1" x 11 G.A Tubing

1 1'-8 3/4" SC

M.G