

# EQUIPMENT SPEC SHEET

REVISION:



BG  
CR

NAME & LOCATION	WAYNE FARMS	UNION SPRING, AL	CUSTOMER NUMBER	C121241
ITEM NUMBER	DF-X2	ITEM SERIAL NUMBER	C121241-DF-X2	
ENGINEER	GARY CAMBRON	SALESMAN	HEATH MORROW	
EQUIPMENT TYPE	BONELESS BREAST TRANSFER CONV			CAD TECH DETAILER
<b>1</b> BELT MANUF.	INTRALOX	<b>2</b> SERIES	1600S	
<b>4</b> BELT LENGTH		<b>5</b> BELT COLOR	BLUE	
<b>7</b> FRICTION SPACING	N/A	<b>8</b> BELT INDENT	N/A	
<b>10</b> BELT WIDTH	18"	<b>11</b> WEARSTRIP	1"X1-1/2" UHMW	
<b>13</b> BELT FLIGHTS	NO	<b>14</b> FLIGHT HEIGHT		
<b>16</b> FLIGHT CENTERS		<b>17</b> FLIGHT INDENT		
<b>19</b> T.O.B. INFEED		<b>20</b> T.O.B. DISCHARGE		
<b>21</b> IDLE SPROCKET	12 TOOTH	<b>22</b> PITCH DIAMETER	3.9" PD	
<b>24</b> DRIVE SPROCKET	16 TOOTH	<b>25</b> PITCH DIAMETER	5.1" PD	
<b>27</b> SPROCKETS @ DRV	4	<b>28</b> SPROCKETS @ IDLE	4	
<b>30</b> BELT WASHER	YES	<b>31</b> DRIP PAN	YES	
<b>33</b> DRIVE SIDE	RIGHT (VERTICAL)	<b>34</b> DRIVE TYPE	EXTREME DUTY	
<b>36</b> MOTOR	STERLING	<b>37</b> HORSEPOWER	1 HP	
<b>39</b> GEARBOX	K343	<b>40</b> RATIO	40:1	
<b>42</b> EQUIP. MAT.	1/4" SS	<b>43</b> LEGS	2" ANGLE	
		<b>44</b>	TAKE UP	
			STANDARD	

PARTS and or MATERIAL UNIQUE TO THIS ITEM(S) / SPECIAL DESIGN SPECS (Please explain)

SAFETY LABELS AND E-STOPS TO BE LOCATED AS SHOWN.

THIS ITEM GETS A DRIVE RESTRAINT KIT

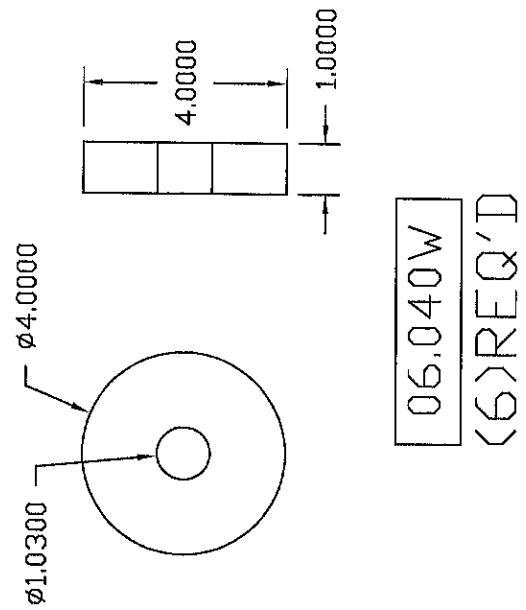
ETCHED METAL SAFETY LABELS.

DRAWING COMPLETION DATE

9/11/2025

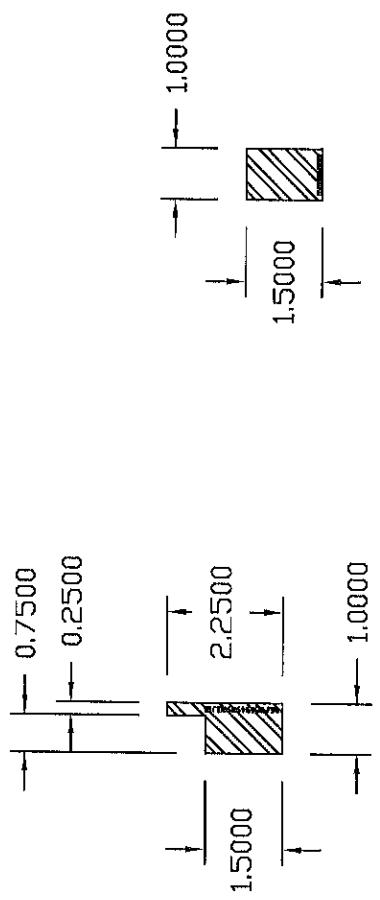
DELIVERY DATE

11/21/2025



06.P8509495901LHD  
(400')REQ'D

06,040W  
(6)REQ'D

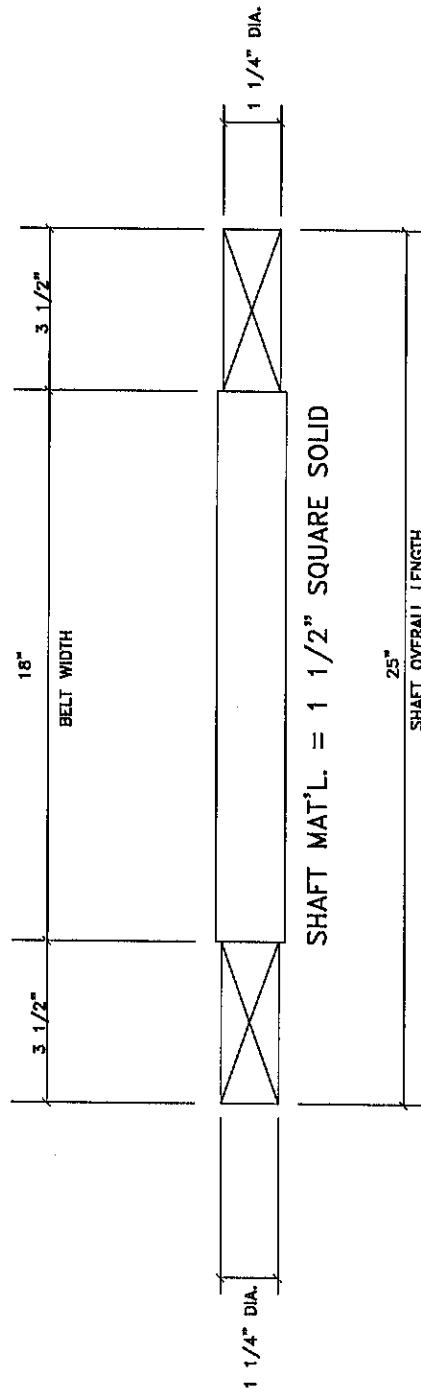


## STD. 1 1/2" SQUARE SOLID SHAFT

FORM DRAWING ONLY, THIS IS NOT TO SCALE !

JOB NUMBER :	C121241-DF-X2	DATE :	5/30/2024
CUSTOMER :	WAYNE FARMS	MATL. :	T303 SS
LOCATION :	UNION SPRINGS, AL		

DETAILER : ETHAN JONES  
 SHOP CHECKER : \_\_\_\_\_

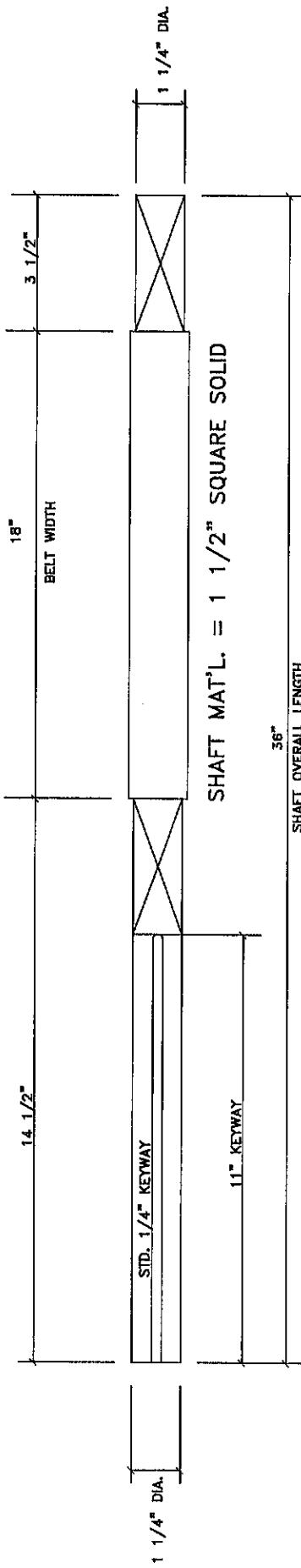
IDLE SHAFT DETAIL QTY. 1 REQ'D.

## STD. 1 1/2" SQUARE SOLID SHAFT

FORM DRAWING ONLY, THIS IS NOT TO SCALE !

JOB NUMBER : C121241-DF-X2 DATE : 5/30/2024  
 CUSTOMER : WAYNE FARMS MTL : T303 SS  
 LOCATION : UNION SPRINGS, AL

DETAILER : ETHAN JONES  
 SHOP CHECKER :

DRIVE SHAFT DETAIL QTY. 1 REQ'D.



**D&F EQUIPMENT SALES, INC - ALABAMA**  
Work Order Traveller  
WORK ORDER ID: 121241-DF-X2/S

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Work Order ID	Part ID	Release	Want Date	Start Date	Finish Date	Qty	Drawing ID/Rev Engineer
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121241-DF-X2/S DFM50018 5/21/2025 11/14/2025

1.00



Drawing Rev:

D&F INCLINE CONVEYOR 18" WI

DENICE

Order ID:  
Part ID: Customer: Ship To:

Shop Resources Type	Seq#	End Qty	Start Qty	Setup Hrs	Run Hrs	Start Date	Finish Date	Drawing ID/Rev
ENGINEERING	10	1.00	1.00	0.00	0.00			
ENGINEERING								



LASER SHOP 20 1.00 1.00 0.00 0.00



SHOP1 30 1.00 1.00 0.00 0.00



Part ID/Sub ID	Piece#	Date Reqd	Unit Of Measur	Qty Reqd	Qty Due	Issue
01.S101 3/16" PLATE SS 48X120	10	5/21/2025	4X10	0.00	0.00	_____
01.S104	20	5/21/2025	5X10	0.00	0.00	_____



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Work Order ID	Part ID	Release	Want Date	Start Date	Finish Date	Qty	Drawing ID/Rev Engineer
	3/16" PLATE SS 60X120						
	01.S108 1/4" PLATE SS 48X120	30	5/21/2025	4X10		0.00	0.00 _____
	01.S111 1/4" PLATE SS 60X120	40	5/21/2025	5X10		0.00	0.00 _____
	01.S127 12GA SHEET SS 48X120	90	5/21/2025	4X10		0.00	0.00 _____
	01.S129 12GA SHEET SS 60X120	100	5/21/2025	5X10		0.00	0.00 _____
	03.A611 ANGLE IRON 2" X 2" X 3/16" SS	190	5/21/2025	FT		0.00	0.00 _____
	03.A612 ANGLE IRON 2" X 2" X 1/4" SS	200	5/21/2025	FT		0.00	0.00 _____
	05.T802 TUBING SS 1"SQ X 16GA	280	5/21/2025	FT		0.00	0.00 _____
	05.T804 TUBING SS 1"SQ X 11GA	290	5/21/2025	FT		0.00	0.00 _____
	30.40706 COUPLING SS 3/8"	330	5/21/2025	EA		1.00	1.00 _____
	S00024 TUBING END CAP - 1" SQ X 12 GA	340	5/21/2025	EA		1.00	1.00 _____
SHOP2	40	1.00	1.00	0.00	0.00		
SHOP2							



Part ID/Sub ID	Piece#	Date Reqd	Unit Of Measur	Qty Reqd	Qty Due	Issue
06.S00070 LEG INSERT 1-1/2"X 1-1/2" X 1/2"** 3/4" THDS.	10	5/21/2025	EA	2.00	2.00	_____
06.S0421 SLIDE QUICK CONNECT TAKEUP 4 FT REQ'D	80	5/21/2025	EA	4.00	4.00	_____



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Work Order ID	Part ID	Release	Want Date	Start Date	Finish Date	Qty	Drawing ID/Rev	Engineer
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(AMW) 7/16" SQUARE BAR QTY. OF  
(4) REQ'D PER ASSY

SHOP3 50 1.00 1.00 0.00 0.00  
SHOP3



Part ID/Sub ID	Piece#	Date Reqd	Unit Of Measur	Qty Reqd	Qty Due	Issue
02.SB402 SQUARE BAR 1/4" SS FOR GEARBOXES	10	5/21/2025	FT	1.00	1.00	_____
06.S0415 BELT WASH 12" SPLASH SHIELD STD 304	20	5/21/2025	EA	2.00	2.00	_____
S00371-S LEG ADJUSTER 9"X3/4" ATR W/SS PAD 10GA* SWIVEL TYPE	50	5/21/2025	EA	2.00	2.00	_____
S00421H DRIVE DRIP PAN (HYDRAULIC) 16" X 8" INSIDE DIM	60	5/21/2025	EA	1.00	1.00	_____
06.S00421HA SS DRIP PAN HANGER 1"W FLAT BAR W/ 7/16"H* 1"W FLAT BAR WITH 7/16" HOLE 6.75" OVERAL LENGTH	80	5/21/2025	EA	2.00	2.00	_____
02.BSR212 BEARING SIZE ROD 1" SS	90	5/21/2025	FT	0.00	0.00	_____

UHMW PARTS 60 1.00 1.00 0.00 0.00  
UHMW PARTS



Part ID/Sub ID	Piece#	Date Reqd	Unit Of Measur	Qty Reqd	Qty Due	Issue
06.P850941225 UHMW WEARSTRIP 1" X 1-1/2"	40	5/21/2025	FT	400.00	400.00	_____



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Work Order ID	Part ID	Release	Want Date	Start Date	Finish Date	Qty	Drawing ID/Rev	Engineer
	06.P8509495901LHD	50	5/21/2025	FT		160.00	160.00	_____
	UHMW WEARSTRIP L-SHAPE 1"X2-1/4" W/ NOT*							
	06.040W	60	5/21/2025	EA		6.00	6.00	_____
	UHMW WHEEL 4"DIA X 1"W 1.03"B							
		70	5/21/2025			2.00	2.00	_____
	UHMW, HOLD DOWN							
	SEE DRAWING							
		80	5/21/2025			4.00	4.00	_____
	UHMW, BOTTOM REC CARRYWAY							
	SEE DRAWING							
		90	5/21/2025			2.00	2.00	_____
	UHMW, BOTTOM L-SHAPED RETURN							
	SEE DRAWING							
		100	5/21/2025			1.00	1.00	_____
	UHMW, BOTTOM REC RETURN							
	SEE DRAWING							
		110	5/21/2025			4.00	4.00	_____
	UHMW, TOP REC CARRYWAY							
	SEE DRAWING							
		120	5/21/2025			2.00	2.00	_____
	UHMW, TOP L-SHAPED RETURN							
	SEE DRAWING							
		130	5/21/2025			1.00	1.00	_____
	UHMW, TOP REC RETURN							
	SEE DRAWING							
		140	5/21/2025			1.00	1.00	_____
	UHMW, NOSEBAR							
	SEE DRAWING							



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Work Order ID	Part ID	Release	Want Date	Start Date	Finish Date	Qty	Drawing ID/Rev	Engineer
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SUB-ASSY 1 70 1.00 1.00 0.00 0.00  
SUB-ASSY 1



SUB-ASSY 2 80 1.00 1.00 0.00 0.00  
SUB-ASSY 2



FINAL ASSEM 90 1.00 1.00 0.00 0.00  
FINALASSEMB



Part ID/Sub ID	Piece#	Date Reqd	Unit Of Measur	Qty Reqd	Qty Due	Issue
BELT 1600S 18"W OH FT AC BLUE W/ BLUE AC RODS		10 5/21/2025		155.00	155.00	

37.1XI 1HP XTREME 143TC 1800RPM INV DUTY* STAINLESS STEEL XTREME RPM: 1800 FOOT OPTION: FOOTLESS FRAME: 143TC ENCLOSURE: TEFC RATING: INVERTER DUTY ELECTRICAL: 3 PHASE 460V ENCAPSULATED: ENCAPSULATED	20 5/21/2025 EA	1.00	1.00	
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37.4SK2	30 5/21/2025 EA	1.00	1.00	
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Work Order ID	Part ID	Release	Want Date	Start Date	Finish Date	Qty	Drawing ID/Rev Engineer
	STERLING SS HEL BEVEL SYMMETRICAL 40:1*						
	STERLING SYMMETRICAL						
	STAINLESS STEEL SMOOTH BODY						
	403 HELICAL BEVEL						
	40:1 38.872:1 (EXACT)						
	140TC						
	W/ TORQUE ARM						
	37.SSK04125U	50	5/21/2025	EA		1.00	1.00 _____
	SYMMETRICAL BUSHING 1-1/4" FOR SSK04 HE*						
	SSK04-1.250UTBK						
	STAINLESS STEEL						
	1-1/4" SYMMETRICAL BUSHING KIT FOR						
	SIZE SSK04 HELICAL BEVEL						
	06.DRK	60	5/21/2025	EA		1.00	1.00 _____
	DRIVE RESTRAINT KIT						
	31.21612	80	5/21/2025	EA		4.00	4.00 _____
	SPROCKET 1600S 12T 1.5"SB 3.9"PD*						
	EZ CLEAN						
	PART #S3F8 G5CHE7 NG						
	31.21616	85	5/21/2025	EA		4.00	4.00 _____
	SPROCKET 1600S 16T 1.5"SB 5.2"PD ANGLED*						
	ANGLED EZ CLEAN SPROCKETS						
	47.02116	90	5/21/2025	EA		12.00	12.00 _____
	SET COLLAR 1" SS						
	15.142	100	5/21/2025	EA		2.00	2.00 _____
	SANITARY 2" SS ROLL TYPE FERRULE						
	31.91121	110	5/21/2025	EA		10.00	10.00 _____
	RETAINER SNAP RING 1.5" SS*						
	(SH-206SS)						
	06.P40810	120	5/21/2025	EA		2.00	2.00 _____
	BRASS TAKE UP 5/8-11 W/SS NUT						
	95.0141902P	130	5/21/2025	EA		5.00	5.00 _____
	SPRAY NOZZLE 1/4 F8004-LN PLASTIC*						
	ADDITIONAL PARTS REQ'D #S00202 & #06.S0415						
	NATURAL PVDF						
	140	5/21/2025				0.00	0.00 _____



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Work Order ID	Part ID	Release	Want Date	Start Date	Finish Date	Qty	Drawing ID/Rev Engineer
BEARING ASSEMBLY							
	35.UCF207.20	160	5/21/2025	EA		4.00	4.00 _____
	KML 1-1/4" SS BEARING 4-BOLT FLG						
	10.1010724	200	5/21/2025	EA		16.00	16.00 _____
	HHC/SCREW 7/16-14 X 1-1/2" SS						
	10.10407	210	5/21/2025	EA		16.00	16.00 _____
	FLAT WASHER 7/16" SS NON-TAXABLE						
	10.10507	220	5/21/2025	EA		16.00	16.00 _____
	HEX LOCK NUT 7/16"-14 SS						
	35.UCFL205.16	240	5/21/2025	EA		4.00	4.00 _____
	KML 1" SS BEARING 2-BOLT FLG						
	10.1010624	300	5/21/2025	EA		8.00	8.00 _____
	HHC/SCREW 3/8-16 X 1-1/2" SS						
	10.10406	310	5/21/2025	EA		8.00	8.00 _____
	FLAT WASHER 3/8" SS FASTENAL P/N 1171017 (NON-TAXABLE)						
	10.10506	320	5/21/2025	EA		8.00	8.00 _____
	HEX NYLON LOCK NUT 3/8"-16 SS						
	06.207.4-BOLT	440	5/21/2025	EA		3.00	3.00 _____
	SS BEARING COVER FITS 207 HOUSING 1-1/4"						
	STAINLESS STEEL BEARING COVER, 4-BOLT PATTERN FOR FLANGE STYLE BEARING						
	FITS 207 HOUSING FOR 1-1/4", 1-3/8", 1-7/16" AND 1-5/16"						
	(THIS IS A CLOSED COVER.)						
	06.205.2-BOLT	450	5/21/2025	EA		4.00	4.00 _____
	SS BEARING COVER FITS 205 HOUSING 1" 2B*						
	STAINLESS STEEL BEARING COVER, 2-BOLT PATTERN						
	FITS 205 HOUSING FOR 1" BEARING						
	(THIS IS A CLOSED COVER.)						
	06.BG1.25-4HOLE	510	5/21/2025	EA		4.00	4.00 _____
	SS BEARING GUARD 1.25" 4-HOLE*						
	STAINLESS STEEL (12 GAUGE)						



D&F EQUIPMENT SALES, INC - ALABAMA  
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Work Order ID	Part ID	Release	Want Date	Start Date	Finish Date	Qty	Drawing ID/Rev Engineer
	BEARING GUARD FOR 1-1/4" 4-HOLE BRG						
	STABILIZER / TORQUE ARM ASSEMBLY -	540	5/21/2025			0.00	0.00 _____
	37.207-UNI STABILIZER BRACKET UNIVERSAL FITS 207* UNIVERSAL FITS 207 HOUSING FOR 1-1/4" OR 1-7/16" SHAFT	550	5/21/2025	EA		1.00	1.00 _____
	10.10507 HEX LOCK NUT 7/16"-14 SS	600	5/21/2025	EA		1.00	1.00 _____
	10.1010750 HHC/SCREW 7/16 X 3" SS	610	5/21/2025	EA		1.00	1.00 _____
	10.10407 FLAT WASHER 7/16" SS NON-TAXABLE	620	5/21/2025	EA		3.00	3.00 _____
	10.10307 LOCK WASHER 7/16" SS NON-TAXABLE	630	5/21/2025	EA		2.00	2.00 _____
	D & F STANDADRD ESTOP -	930	5/21/2025			0.00	0.00 _____
	45.800F1YP1 ALLEN BRADLEY E-STOP STATION	940	5/21/2025	EA		1.00	1.00 _____
	10.1080808 SOCKET CAP SCREW 8-32 X 1/2" SS* 8C50KCS3	950	5/21/2025	EA		4.00	4.00 _____
	10.10808N NYLON LOCK NUT 8-32 SS* 8CNNE3	960	5/21/2025	EA		4.00	4.00 _____
	MISCELLANEOUS -	1400	5/21/2025			0.00	0.00 _____



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10.1060432	1430	5/21/2025	EA			8.00	8.00	_____
MACH SCREW 1/4"- 20 X 2" SS*								
PHILLIPS FLAT HEAD #72718								
10.10504	1510	5/21/2025	EA			8.00	8.00	_____
HEX NYLON LOCK NUT 1/4"-20 SS								
NON-TAXABLE								
10.1010616	1560	5/21/2025	EA			6.00	6.00	_____
HHC/SCREW 3/8-16 X 1" SS								
FASTENAL P/N 1170105								
(NON-TAXABLE)								
10.10306	1630	5/21/2025	EA			6.00	6.00	_____
LOCK WASHER 3/8" SS								
NON-TAXABLE								
10.1010824	1710	5/21/2025	EA			28.00	28.00	_____
HHC/SCREW 1/2-13 X 1-1/2"SS								
NON-TAXABLE								
10.10508	1740	5/21/2025	EA			28.00	28.00	_____
HEX LOCK NUT 1/2" -13 SS								
10.10210	1760	5/21/2025	EA			4.00	4.00	_____
HEX NUT 5/8 X 11 SS								
S00425	1790	5/21/2025	EA			8.00	8.00	_____
SPACER 1/4" X 3/4" X 5/16"ID								
SHIPPING	100	1.00		1.00	0.00	0.00		
SHIPPING								



OS  
MACHINE 110 1.00 1.00 0.00 0.00





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Part ID/Sub ID	Piece#	Date Reqd	Unit Of Measur	Qty Reqd	Qty Due	Issue
06.DS1815-1.25 SHAFT 18" DRIVE WITH 1-1/4 JOURNAL	30	5/21/2025	EA	1.00	1.00	_____
06.IS1815-1.25 SHAFT 18" IDLE WITH 1-1/4 JOURNAL	70	5/21/2025	EA	1.00	1.00	_____
REWORK-S	120	1.00	1.00	0.00	0.00	
REWORK-S						

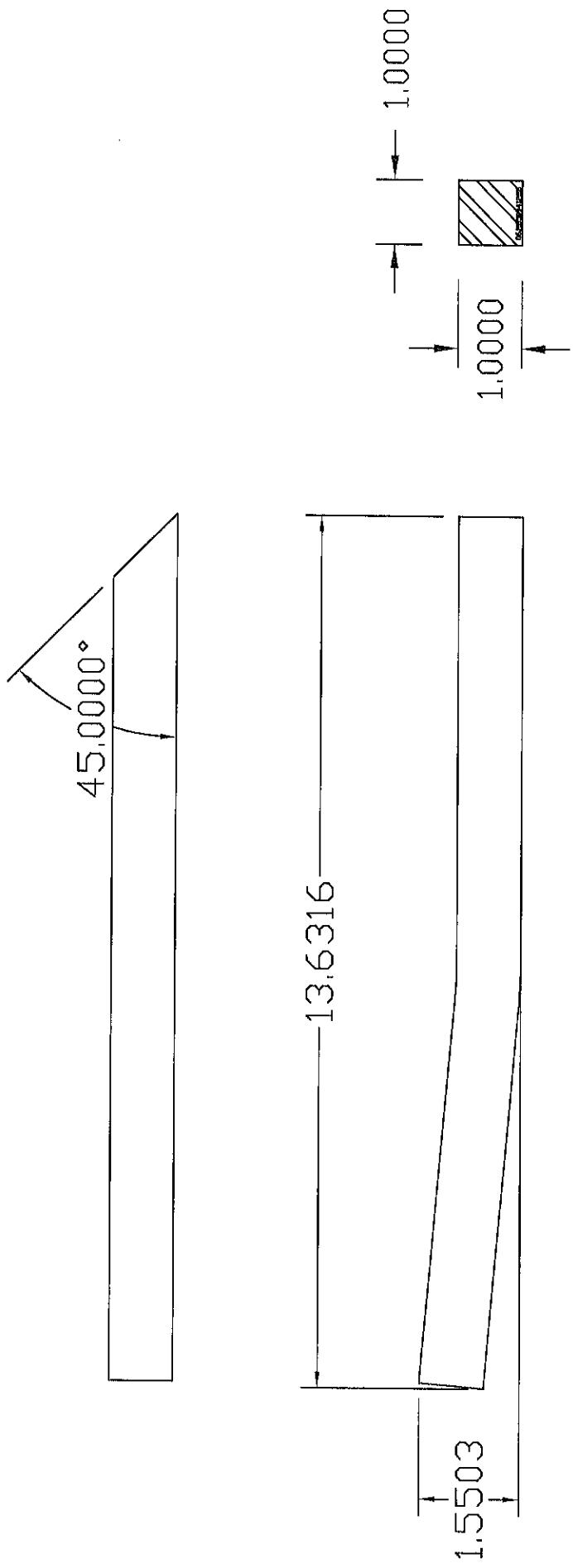


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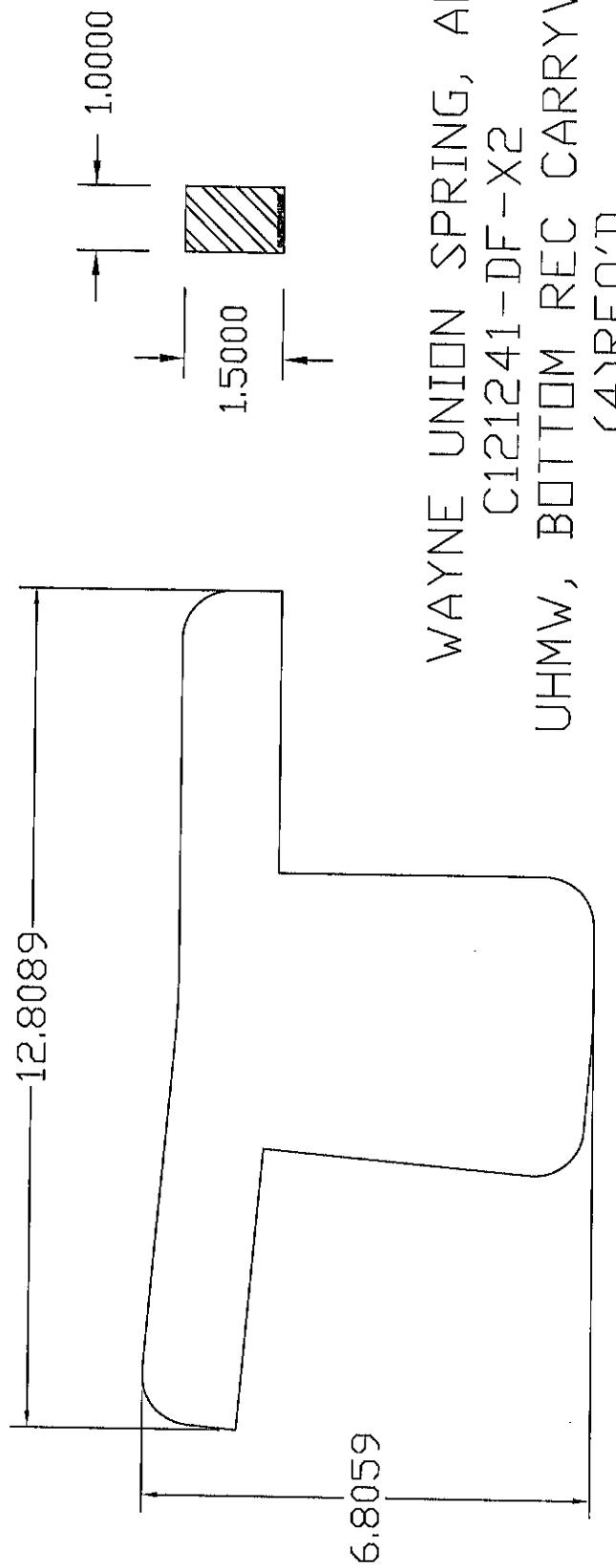


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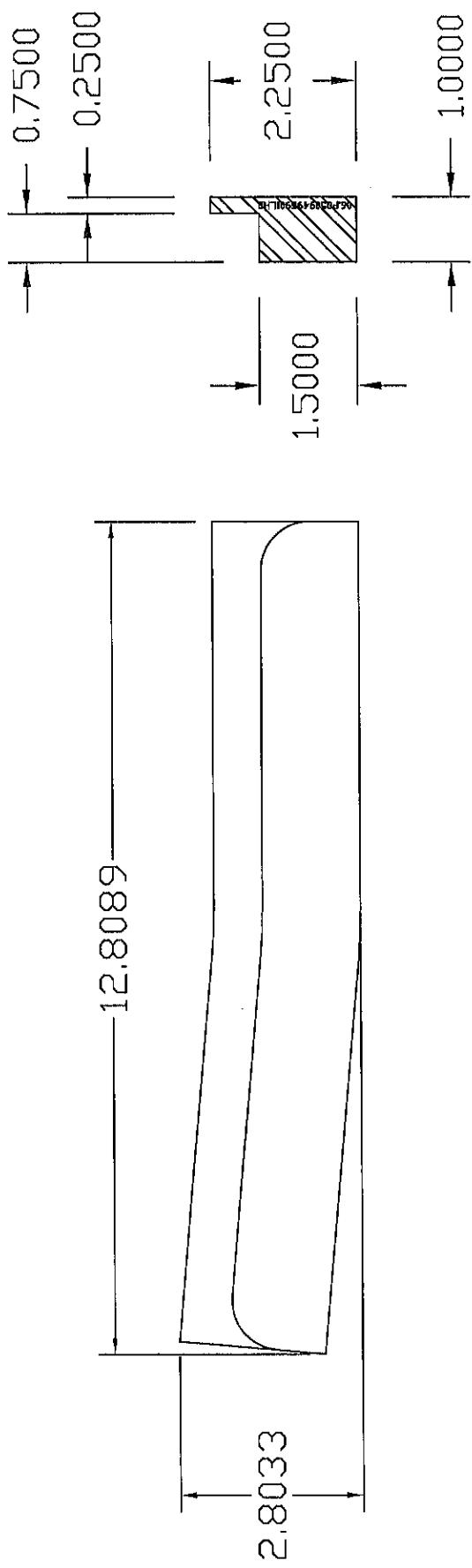




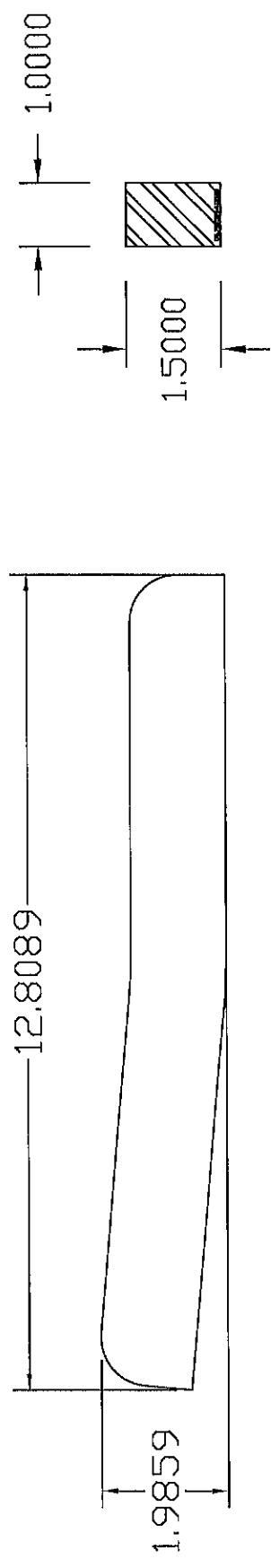
WAYNE UNION SPRING, AL  
C121241-DF-X2  
UHMW, HOLD DOWN  
(2)REQ'D (1>RH (1>LH



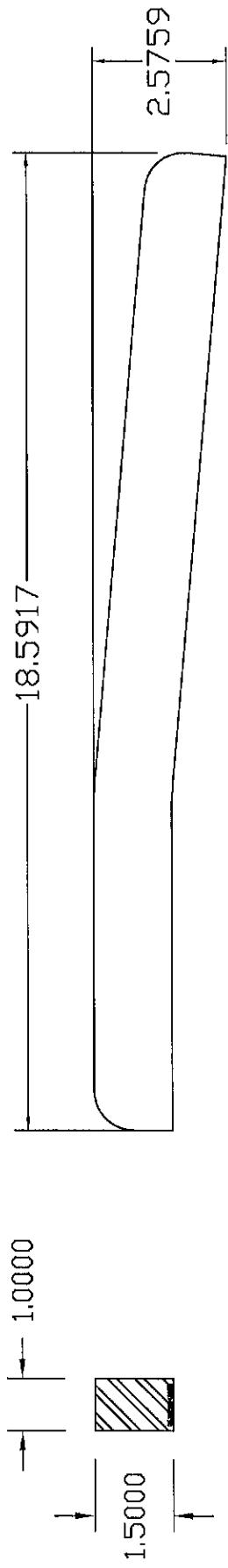
WAYNE UNION SPRING, AL  
C121241-DF-X2  
UHMW, BOTTOM REC CARRYWAY  
(4)REQ'D



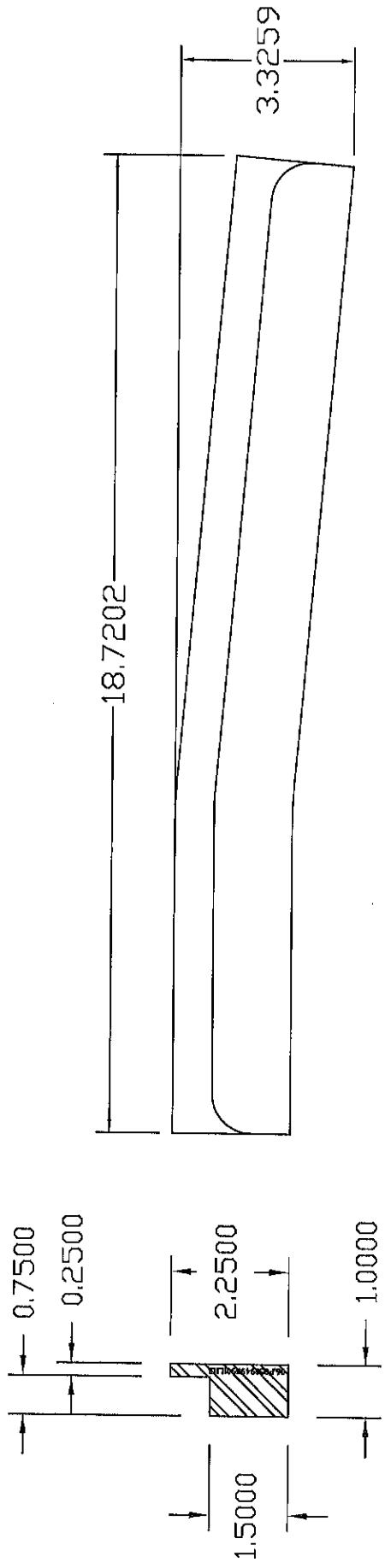
WAYNE UNION SPRING, AL  
C121241-DF-X2  
UHMW, BOTTOM L-SHAPED RETURN  
(2)REQ'D (1)RH (1)LH



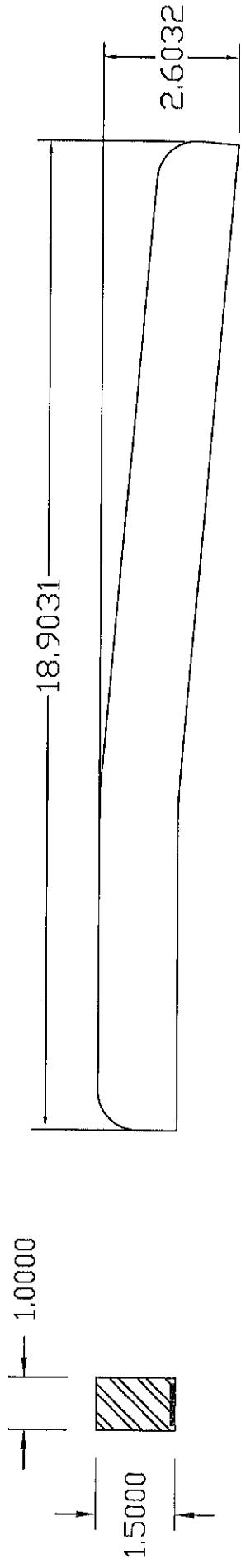
WAYNE UNION SPRING, AL  
C121241-DF-X2  
UHMW, BOTTOM REC RETURN  
(1)REQ'D



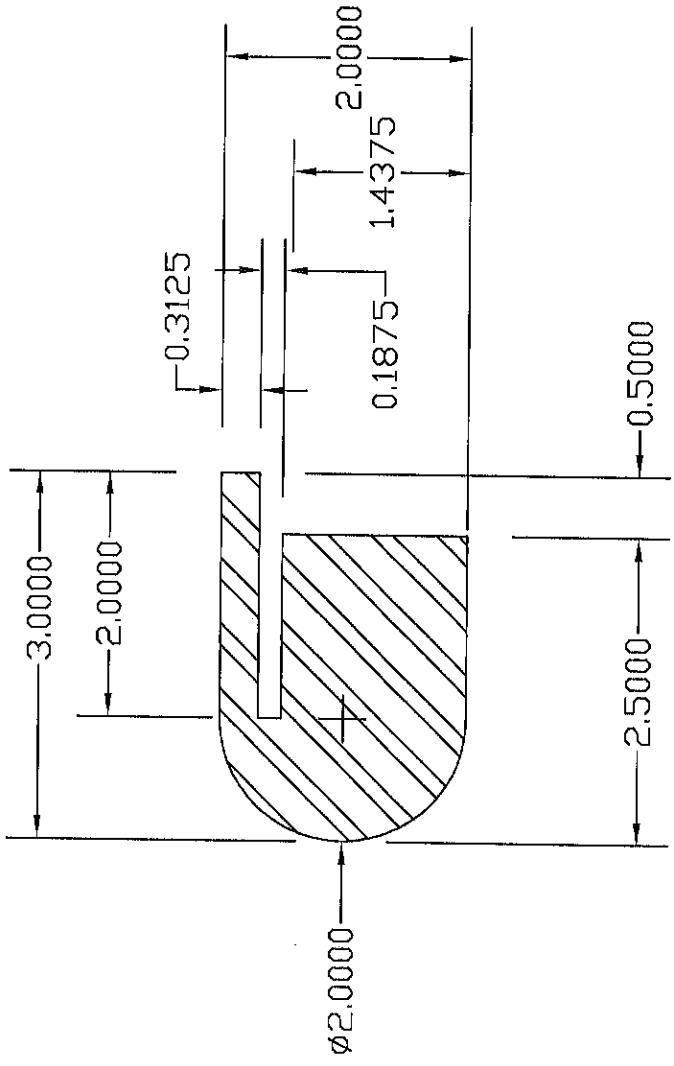
WAYNE UNION SPRING, AL  
C121241-DF-X2  
UHMW, TOP REC RETURN  
<1>REQ'D



WAYNE UNION SPRING, AL  
C121241-DF-X2  
UHMW, TDP L-SHAPED RETURN  
(2)REQ'D (1)RH (1)LH



WAYNE UNION SPRING, AL  
C121241-DF-X2  
UHMW, TOP REC CARRYWAY  
(4)REQ'D



WAYNE UNION SPRING, AL  
C121241-DF-X2  
UHMW, NOSEBAR  
(1)REQ'D 18 1/4" LONG