

EQUIPMENT SPEC SHEET



NAME & LOCATION	WAYNE FARMS	UNION SPRING, AL	CUSTOMER NUMBER	C121241	
ITEM NUMBER	C-29	ITEM SERIAL NUMBER	C121241-C-29	ITEMS REQ'D	1
ENGINEER	GARY CAMBRON	SALESMAN	HEATH MORROW	CAD TECH DESIGNER	KYLE HANCOCK
EQUIPMENT TYPE	BONELESS DARK MEAT INCLINE CONV			CAD TECH DETAILER	KYLE WRIGHT
1 BELT MANUF.	INTRALOX	2 SERIES	800S	3 BELT TYPE	OH FT
4 BELT LENGTH	25'	5 BELT COLOR	WHITE	6 BELT MATERIAL	AC (Acetal)
7 FRICTION SPACING	N/A	8 BELT INDENT	N/A	9 CENTER NOTCH	N/A
10 BELT WIDTH	18"	11 WEARSTRIP	1"X1-1/2" UHMW	12 BELT PIN MAT.	AC (Acetal)
13 BELT FLIGHTS	YES	14 FLIGHT HEIGHT	4"	15 FLIGHT TYPE	SCOOP
16 FLIGHT CENTERS	12"	17 FLIGHT INDENT	1.3"	18 CENTER NOTCH	N/A
19 T.O.B. INFEEED	24"	20 T.O.B. DISCHARGE	96"		
21 IDLE SPROCKET	8 TOOTH	22 PITCH DIAMETER	5.2" PD	23 BORE SIZE/TYPE	1-1/2" SQUARE
24 DRIVE SPROCKET	8 TOOTH	25 PITCH DIAMETER	5.2" PD	26 BORE SIZE/TYPE	1-1/2" SQUARE
27 SPROCKETS @ DRV	3	28 SPROCKETS @ IDLE	3	29 BELT SCRAPE	NO
30 BELT WASHER	YES	31 DRIP PAN	YES	32 DRIP PAN @ DRIVE	YES
33 DRIVE SIDE	LEFT	34 DRIVE TYPE	EXTREME DUTY	35 MTR/GB FRAME	143TC/145TC
36 MOTOR	STERLING	37 HORSEPOWER	1 HP	38 FPM	75.6 FPM
39 GEARBOX	K343 TAPER	40 RATIO	32:1	41 MULTIPLIER	NO
42 EQUIP. MAT.	1/4" SS	43 LEGS	2" ANGLE	44 TAKE UP	STANDARD

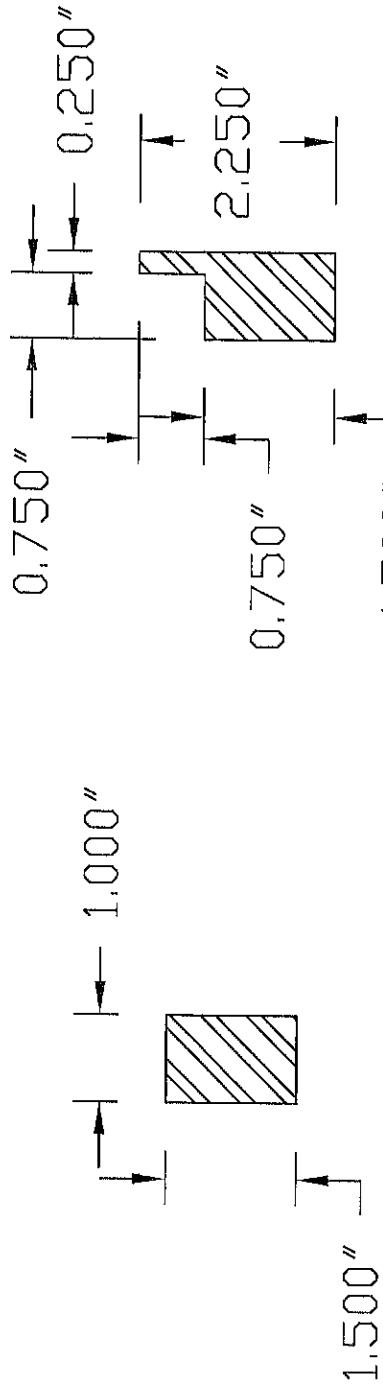
PARTS and or MATERIAL UNIQUE TO THIS ITEM(S) / SPECIAL DESIGN SPECS (Please explain)

SAFETY LABELS AND E-STOPS TO BE LOCATED AS SHOWN.

THIS ITEM GETS A DRIVE RESTRAINT KIT

USES ETCHEDED SAFETY LABELS.

OTHER THAN THE DRIVE SIDE, C121241-C-29 & X-09 ARE THE SAME.

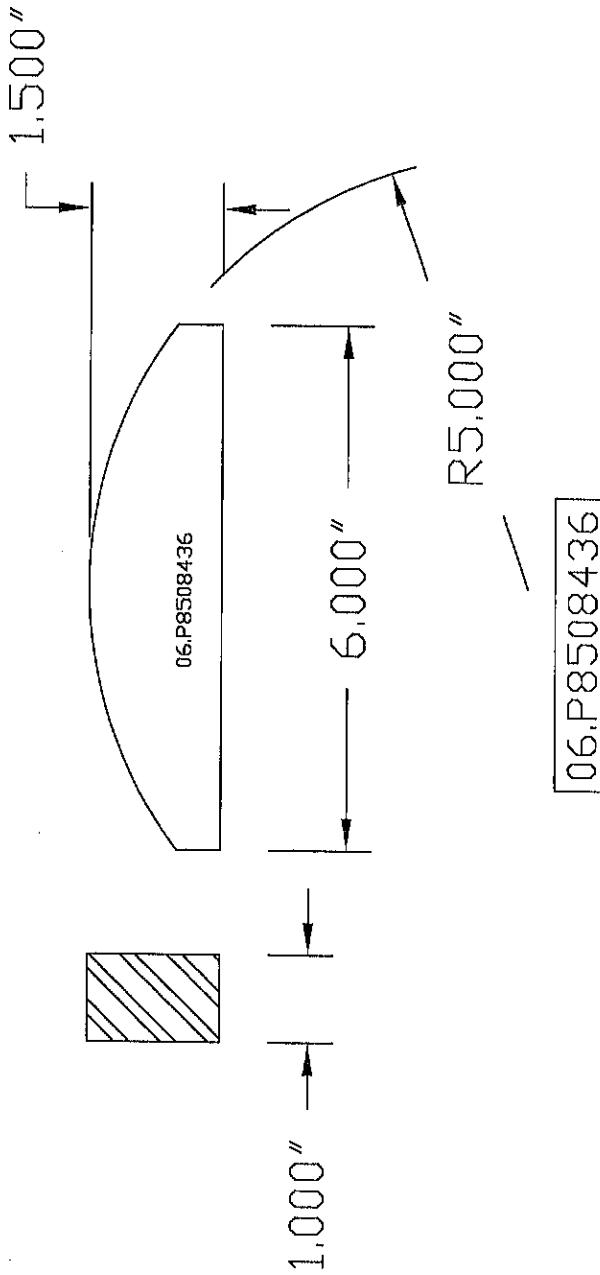


06.P850941225

UHMW CTR CWAY
20 FEET REQUIRED
WAYNE FARMS-UNION SPRING, AL
C121241-C-29

06.P8509495901LHD

UHMW L-SHAPED RWAY
10 FEET REQUIRED
WAYNE FARMS-UNION SPRING, AL
C121241-C-29



06.P8508436

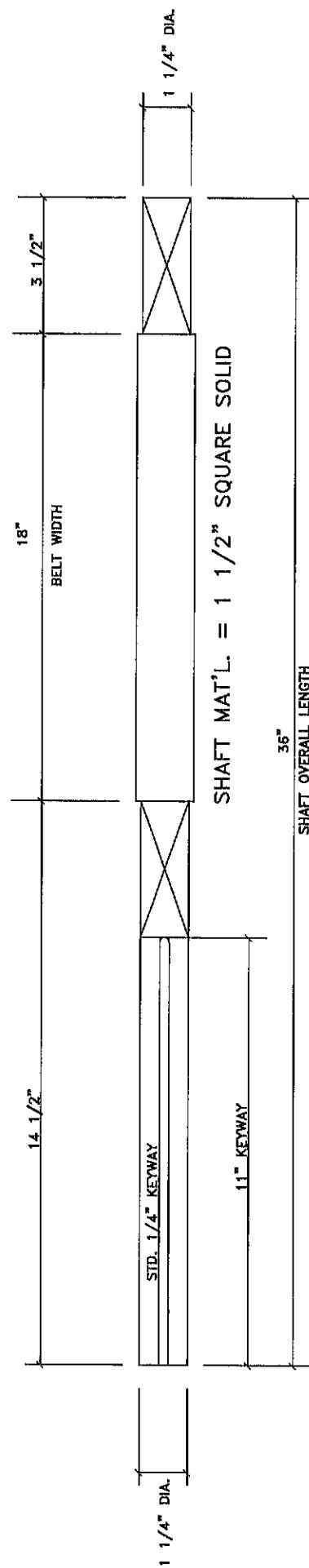
UHMW SHOE
(2) REQ'D
WAYNE FARMS-UNION SPRING, AL
C121241-C-29

STD. 1 1/2" SQUARE SOLID SHAFT

FORM DRAWING ONLY, THIS IS NOT TO SCALE !

JOB NUMBER : C121241-C-29
 CUSTOMER : WAYNE FARMS
 LOCATION : UNION SPRING, AL

DATE : 10/21/2025
 MATL : T303 SS
 DETAILER : KYLE WRIGHT
 SHOP CHECKER : _____



DRIVE SHAFT DETAIL QTY. 1 REQ'D.

STD. 1 1/2" SQUARE SOLID SHAFT

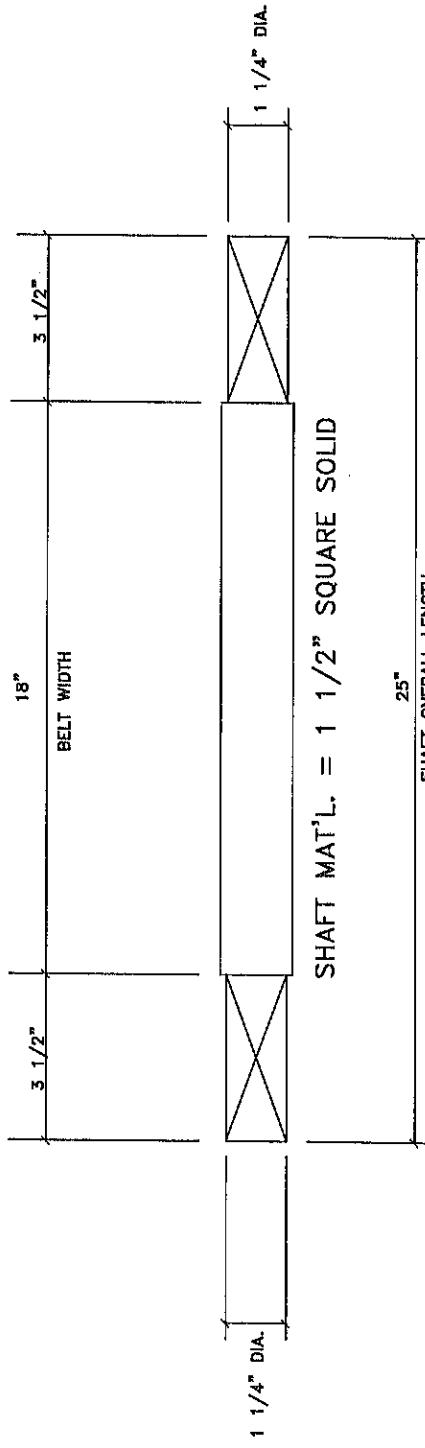
FORM DRAWING ONLY, THIS IS NOT TO SCALE !

JOB NUMBER :	C121241-C-29
CUSTOMER :	WAYNE FARMS
LOCATION :	UNION SPRING, AL

DATE :	10/21/2025
MATL. :	T303 SS

DETAILER : KYLE WRIGHT

SHOP CHECKER :



IDLE SHAFT DETAIL

QTY. 1 REQ'D.

STD. 1 1/2" SQUARE SOLID SHAFT



D&F EQUIPMENT SALES, INC - ALABAMA
Work Order Traveller
WORK ORDER ID: 121241-C-29/S

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Work Order ID	Part ID	Release	Want Date	Start Date	Finish Date	Qty	Drawing ID/Rev Engineer
121241-C-29/S	DFM500I12	5/21/2025	11/14/2025			1.00	



Drawing Rev:

D&F INCLINE CONVEYOR 12" WI

DENICE

Order ID:
Part ID:

Customer:

Ship To:

Shop Resources Type	Seq#	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/Rev
ENGINEERING	10	1.00	1.00	0.00	0.00		
ENGINEERING							



LASER SHOP	20	1.00	1.00	0.00	0.00
LASER SHOP					



SHOP1	30	1.00	1.00	0.00	0.00
SHOP1					



Part ID/Sub ID	Piece#	Date Reqd	Unit Of Measur	Qty Reqd	Qty Due	Issue
01.S101 3/16" PLATE SS 48X120	10	5/21/2025	4X10	0.00	0.00	
01.S104	20	5/21/2025	5X10	0.00	0.00	



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Work Order ID	Part ID	Release	WantDate	Start Date	Finish Date	Qty	Drawing ID/Rev Engineer
3/16" PLATE SS 60X120							
	01.S108	30	5/21/2025	4X10		0.00	0.00 _____
	1/4" PLATE SS 48X120						
	01.S111	40	5/21/2025	5X10		0.00	0.00 _____
	1/4" PLATE SS 60X120						
	01.S127	90	5/21/2025	4X10		0.00	0.00 _____
	12GA SHEET SS 48X120						
	01.S129	100	5/21/2025	5X10		0.00	0.00 _____
	12GA SHEET SS 60X120						
	02.RR206	130	5/21/2025	FT		0.00	0.00 _____
	ROUND ROD 1/2" SS						
	02.RR208	140	5/21/2025	FT		0.00	0.00 _____
	ROUND ROD 3/4" 304 SS						
	03.A612	200	5/21/2025	FT		0.00	0.00 _____
	ANGLE IRON 2" X 2" X 1/4" SS						
	05.T802	280	5/21/2025	FT		0.00	0.00 _____
	TUBING SS 1"SQ X 16GA						
	05.T804	290	5/21/2025	FT		0.00	0.00 _____
	TUBING SS 1"SQ X 11GA						
	30.40706	330	5/21/2025	EA		0.00	0.00 _____
	COUPLING SS 3/8"						
	S00024	340	5/21/2025	EA		1.00	1.00 _____
	TUBING END CAP - 1" SQ X 12 GA						
SHOP2	40	1.00	1.00	0.00	0.00		
SHOP2							



Part ID/Sub ID	Piece#	Date Reqd	Unit Of Measur	Qty Reqd	Qty Due	Issue
06.S00070	10	5/21/2025	EA	4.00	4.00	_____
LEG INSERT 1-1/2"X 1-1/2" X 1/2"*						
3/4" THDS.						



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Work Order ID	Part ID	Release	Want Date	Start Date	Finish Date	Qty	Drawing ID/Rev	Engineer
	06.S0421	80	5/21/2025	EA		4.00	4.00	
	SLIDE QUICK CONNECT TAKEUP 4 FT REQ'D (AMW) 7/16" SQUARE BAR QTY. OF (4) REQ'D PER ASSY							
	06.S0411	90	5/21/2025	EA		0.00	0.00	
	CONE LINE BRACKET PIN 3/8" FOR SINGLE & DOUBLE BRACKETS (LOW PROFILE, TO HOLD DOWN PLASTIC BUT BE REMOVABLE) PIN 3/8"DX3/4"L							
SHOP3	50	1.00	1.00	0.00	0.00			
SHOP3								



Part ID/Sub ID	Piece#	Date Reqd	Unit Of Measur	Qty Reqd	Qty Due	Issue
02.SB402		10	5/21/2025	FT	0.00	0.00
SQUARE BAR 1/4" SS FOR GEARBOXES						
06.S0415		20	5/21/2025	EA	2.00	2.00
BELT WASH 12" SPLASH SHIELD STD 304						
S00206		30	5/21/2025	EA	0.00	0.00
GEAR BOX 262 MOUNTING BRACKET*						
S00231		40	5/21/2025	EA	0.00	0.00
CONVEYOR INCLINE RETURN HOLD DOWN BRKT*						
HOLD DOWN SHOE FOR INCLINE CONVEYORS ONLY!!!!!!						
USE (1) HOLD DOWN ON BELTS 12"W OR LESS						
USE (2) HOLD DOWN ON BELTS 12"W TO 18"W						
USE (3) HOLD DOWN ON BELTS 18"W OR GREATER						
(ADD ONE FOR EVERY 6" OF BELT WIDTH)						
S00371-S		50	5/21/2025	EA	4.00	4.00
LEG ADJUSTER 9"X3/4" ATR W/SS PAD 10GA*						
SWIVEL TYPE						
S00421A		60	5/21/2025	EA	1.00	1.00
DRIVE DRIP PAN 30" X 11"						
(FOR NORD\STOBER GEARBOXES)						



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	S00400	70	5/21/2025	EA		0.00	0.00	
	UHMW JOINT BRACKET 12GA (4) 5/16" HOLES							
	06.S00421HA	80	5/21/2025	EA		2.00	2.00	
	SS DRIP PAN HANGER 1"W FLAT BAR W/ 7/16"H*							
	1"W FLAT BAR WITH 7/16" HOLE							
	6.75" OVERAL LENGTH							
UHMW PARTS	60	1.00	1.00	0.00	0.00			
UHMW PARTS								



Part ID/Sub ID	Piece#	Date Reqd	Unit Of Measur	Qty Reqd	Qty Due	Issue
06.P850941225	10	5/21/2025	FT	20.00	20.00	
UHMW WEARSTRIP 1" X 1-1/2"						
06.P8509495901LHD	20	5/21/2025	FT	10.00	10.00	
UHMW WEARSTRIP L-SHAPE 1"X2-1/4" W/ NOT*						
3/4" x 3/4" NOTCH						
06.P8508436	30	5/21/2025	EA	2.00	2.00	
UHMW SHOE RETURN 6" X 1-1/2" X 1"						
UHMW INDENT SEE PRINT	40	5/21/2025		10.00	10.00	
UHMW INDENT UPR RAD SEE PRINT	50	5/21/2025		2.00	2.00	
UHMW INDENT LWR RAD (1) LH & (1) RH SEE PRINT	60	5/21/2025		2.00	2.00	
UHMW CTR CWAY UPR RAD SEE PRINT	70	5/21/2025		4.00	4.00	



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			80	5/21/2025		4.00	4.00
UHMW CTR LWR RAD SEE PRINT							

			90	5/21/2025		2.00	2.00
UHMW L-SHAPED RWAY LWR RAD (1) LH & (1) RH SEE PRINT							

SUB-ASSY 1	70	1.00	1.00	0.00	0.00	
SUB-ASSY 1						



SUB-ASSY 2	80	1.00	1.00	0.00	0.00	
SUB-ASSY 2						



FINAL ASSEM	90	1.00	1.00	0.00	0.00	
FINALASSEMB						



Part ID/Sub ID	Piece#	Date Reqd	Unit Of Measur	Qty Reqd	Qty Due	Issue
BELT - 800S 18"W OPEN HINGE FLAT TOP WHITE AC W/ WHITE AC RODS FLIGHTS - 4" SCOOP, 1.3" INDENT, 12" CENTERS	10	5/21/2025		25.00	25.00	

37.1XI		20	5/21/2025	EA	1.00	1.00



Work Order ID	Part ID	Release	Want Date	Start Date	Finish Date	Qty	Drawing ID/Rev Engineer
	1HP XTREME 143TC 1800RPM INV DUTY*						
	STAINLESS STEEL						
	XTREME						
	RPM: 1800						
	FOOT OPTION: FOOTLESS						
	FRAME: 143TC						
	ENCLOSURE: TEFC						
	RATING: INVERTER DUTY						
	ELECTRICAL: 3 PHASE 460V						
	ENCAPSULATED: ENCAPSULATED						
	37.4SJ2	30	5/21/2025	EA		1.00	1.00
	STERLING SS HEL BEVEL SYMMETRICAL 32:1*						
	STERLING SYMMETRICAL						
	STAINLESS STEEL SMOOTH BODY						
	403 HELICAL BEVEL						
	32:1 31.539:1 (EXACT)						
	140TC						
	W/ TORQUE ARM						
	37.SSK04125U	50	5/21/2025	EA		1.00	1.00
	SYMMETRICAL BUSHING 1-1/4" FOR SSK04 HE*						
	SSK04-1.250UTBK						
	STAINLESS STEEL						
	1-1/4" SYMMETRICAL BUSHING KIT FOR						
	SIZE SSK04 HELICAL BEVEL						
	31.2808	80	5/21/2025	EA		6.00	6.00
	SPROCKET 800S 8T 1.5"SB 5.2"PD*						
	PART #S3D8 G5CPE7 NG						
	EZ CLEAN MOLDED SPROCKET						
	SET COLLARS	90	5/21/2025			0.00	0.00
	15.142	100	5/21/2025	EA		1.00	1.00
	SANITARY 2" SS ROLL TYPE FERRULE						
	31.91121	110	5/21/2025	EA		8.00	8.00
	RETAINER SNAP RING 1.5" SS*						
	(SH-206SS)						
	06.P40810	120	5/21/2025	EA		2.00	2.00
	BRASS TAKE UP 5/8-11 W/SS NUT						



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Work Order ID	Part ID	Release	Want Date	Start Date	Finish Date	Qty	Drawing ID/Rev Engineer
	95.0141902P	130	5/21/2025	EA		6.00	6.00 _____
	SPRAY NOZZLE 1/4 F8004-LN PLASTIC*						
	ADDITIONAL PARTS REQ'D #S00202 & #06.S0415						
	NATURAL PVDF						
		140	5/21/2025			0.00	0.00 _____
	BEARING ASSEMBLY						
	35.UCF207.20	160	5/21/2025	EA		4.00	4.00 _____
	KML 1-1/4" SS BEARING 4-BOLT FLG						
	10.1010724	200	5/21/2025	EA		16.00	16.00 _____
	HHC/SCREW 7/16-14 X 1-1/2" SS						
	10.10407	210	5/21/2025	EA		16.00	16.00 _____
	FLAT WASHER 7/16" SS						
	NON-TAXABLE						
	10.10507	220	5/21/2025	EA		16.00	16.00 _____
	HEX LOCK NUT 7/16"-14 SS						
	06.207.4-BOLT	440	5/21/2025	EA		3.00	3.00 _____
	SS BEARING COVER FITS 207 HOUSING 1-1/4"						
	STAINLESS STEEL BEARING COVER, 4-BOLT PATTERN FOR FLANGE STYLE BEARING						
	FITS 207 HOUSING FOR 1-1/4", 1-3/8", 1-7/16" AND 1-5/16"						
	(THIS IS A CLOSED COVER.)						
	06.BG1.25-4HOLE	510	5/21/2025	EA		2.00	2.00 _____
	SS BEARING GUARD 1.25" 4-HOLE*						
	STAINLESS STEEL (12 GAUGE)						
	BEARING GUARD						
	FOR 1-1/4" 4-HOLE BRG						
		540	5/21/2025			0.00	0.00 _____
	STABILIZER / TORQUE ARM ASSEMBLY -						
	37.207-UNI	550	5/21/2025	EA		1.00	1.00 _____
	STABILIZER BRACKET UNIVERSAL FITS 207*						
	UNIVERSAL FITS 207 HOUSING						
	FOR 1-1/4" OR 1-7/16" SHAFT						
	06.207-GBC343L	560	5/21/2025	EA		1.00	1.00 _____
	SS K343 SYMM/TLOCK GEARBOX COVER (LEFT)*						



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Work Order ID	Part ID	Release	Want Date	Start Date	Finish Date	Qty	Drawing ID/Rev Engineer
06.207-GBC343L SS K343 SYMMETRICAL / TAPER LOCK GEARBOX COVER (LEFT)* LEFT HAND HORIZONTAL MOUNTING ORIENTATION							
	10.10507	600	5/21/2025	EA		1.00	1.00 _____
	HEX LOCK NUT 7/16"-14 SS						
	10.1010750	610	5/21/2025	EA		1.00	1.00 _____
	HHC/SCREW 7/16 X 3" SS						
	10.10407	620	5/21/2025	EA		3.00	3.00 _____
	FLAT WASHER 7/16" SS NON-TAXABLE						
	10.10307	630	5/21/2025	EA		2.00	2.00 _____
	LOCK WASHER 7/16" SS NON-TAXABLE						
		930	5/21/2025			0.00	0.00 _____
	D & F STANDADRD ESTOP -						
	45.800F1YP1	940	5/21/2025	EA		2.00	2.00 _____
	ALLEN BRADLEY E-STOP STATION						
	10.1080808	950	5/21/2025	EA		8.00	8.00 _____
	SOCKET CAP SCREW 8-32 X 1/2" SS* 8C50KCS3						
	10.10808N	960	5/21/2025	EA		8.00	8.00 _____
	NYLON LOCK NUT 8-32 SS* 8CNNE3						
		1400	5/21/2025			0.00	0.00 _____
	MISCELLANEOUS -						
	10.1011013	1410	5/21/2025	EA		4.00	4.00 _____
	HH LAG SCREW SS 1/4 X 1"						
	NON TAXABLE						
	10.1060432	1430	5/21/2025	EA		30.00	30.00 _____
	MACH SCREW 1/4"- 20 X 2" SS* PHILLIPS FLAT HEAD #72718						



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Work Order ID	Part ID	Release	Want Date	Start Date	Finish Date	Qty	Drawing ID/Rev	Engineer
	10.10504	1510	5/21/2025	EA		30.00	30.00	
	HEX NYLON LOCK NUT 1/4"-20 SS NON-TAXABLE							
	10.1010616	1560	5/21/2025	EA		8.00	8.00	
	HHC/SCREW 3/8-16 X 1" SS FASTENAL P/N 1170105 (NON-TAXABLE)							
	10.10306	1630	5/21/2025	EA		8.00	8.00	
	LOCK WASHER 3/8" SS NON-TAXABLE							
	10.10210	1760	5/21/2025	EA		4.00	4.00	
	HEX NUT 5/8 X 11 SS							
	S00425	1790	5/21/2025	EA		30.00	30.00	
	SPACER 1/4" X 3/4" X 5/16"ID							
	06.DRK	1880	5/21/2025	EA		1.00	1.00	
	DRIVE RESTRAINT KIT							
SHIPPING	100	1.00	1.00	0.00	0.00			
SHIPPING								



OS
MACHINE



Part ID/Sub ID	Piece#	Date Reqd	Unit Of Measur	Qty Reqd	Qty Due	Issue
06.IS1815-1.25	20	5/21/2025	EA	1.00	1.00	
SHAFT 18" IDLE WITH 1-1/4 JOURNAL						
06.DS1815-1.25	60	5/21/2025	EA	1.00	1.00	
SHAFT 18" DRIVE WITH 1-1/4 JOURNAL						



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REWORK-S 120 1.00 1.00 0.00 0.00

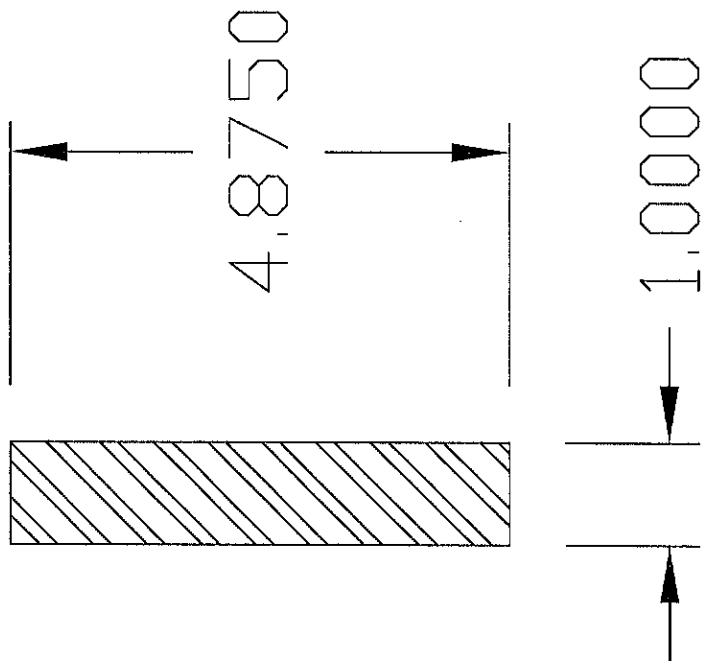


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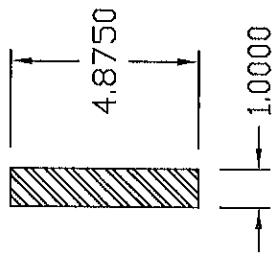
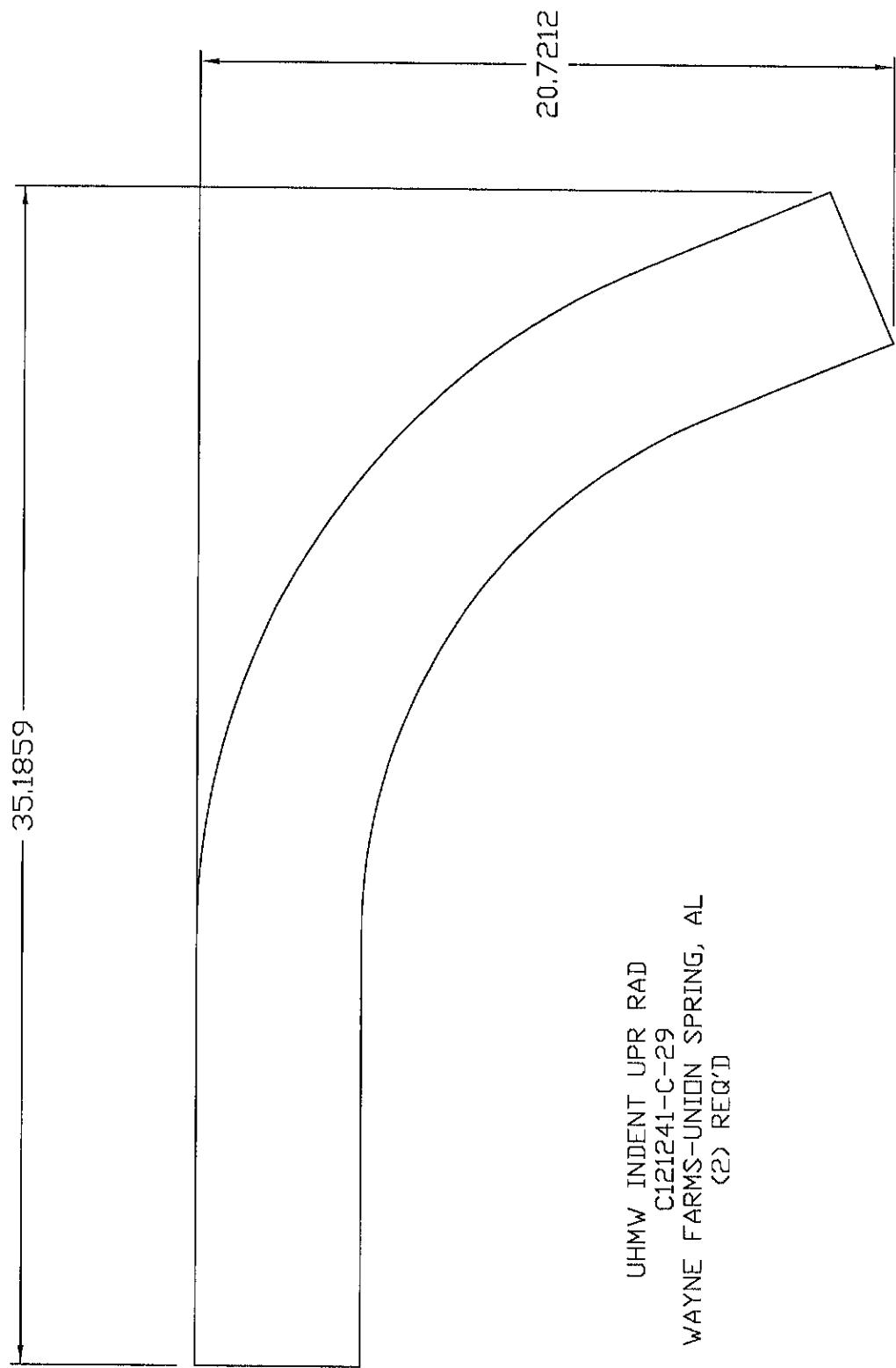


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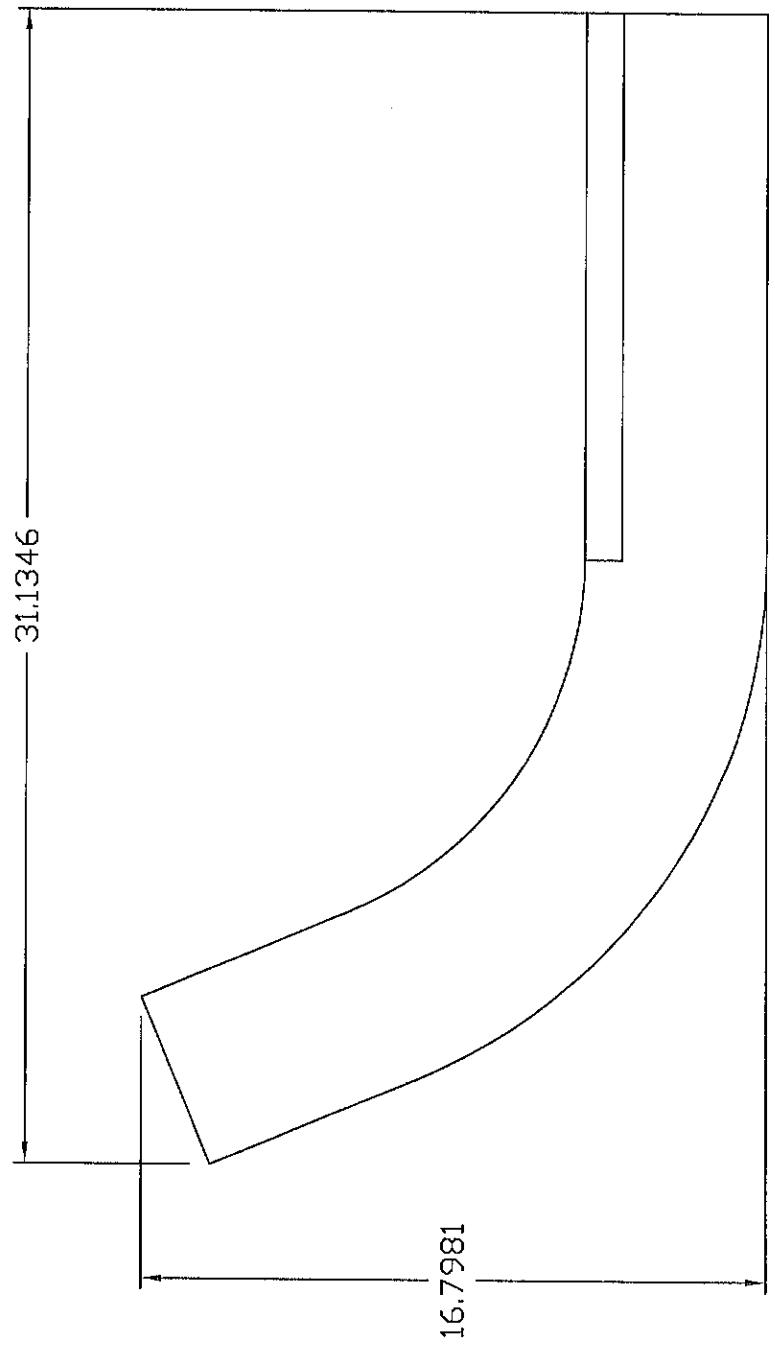




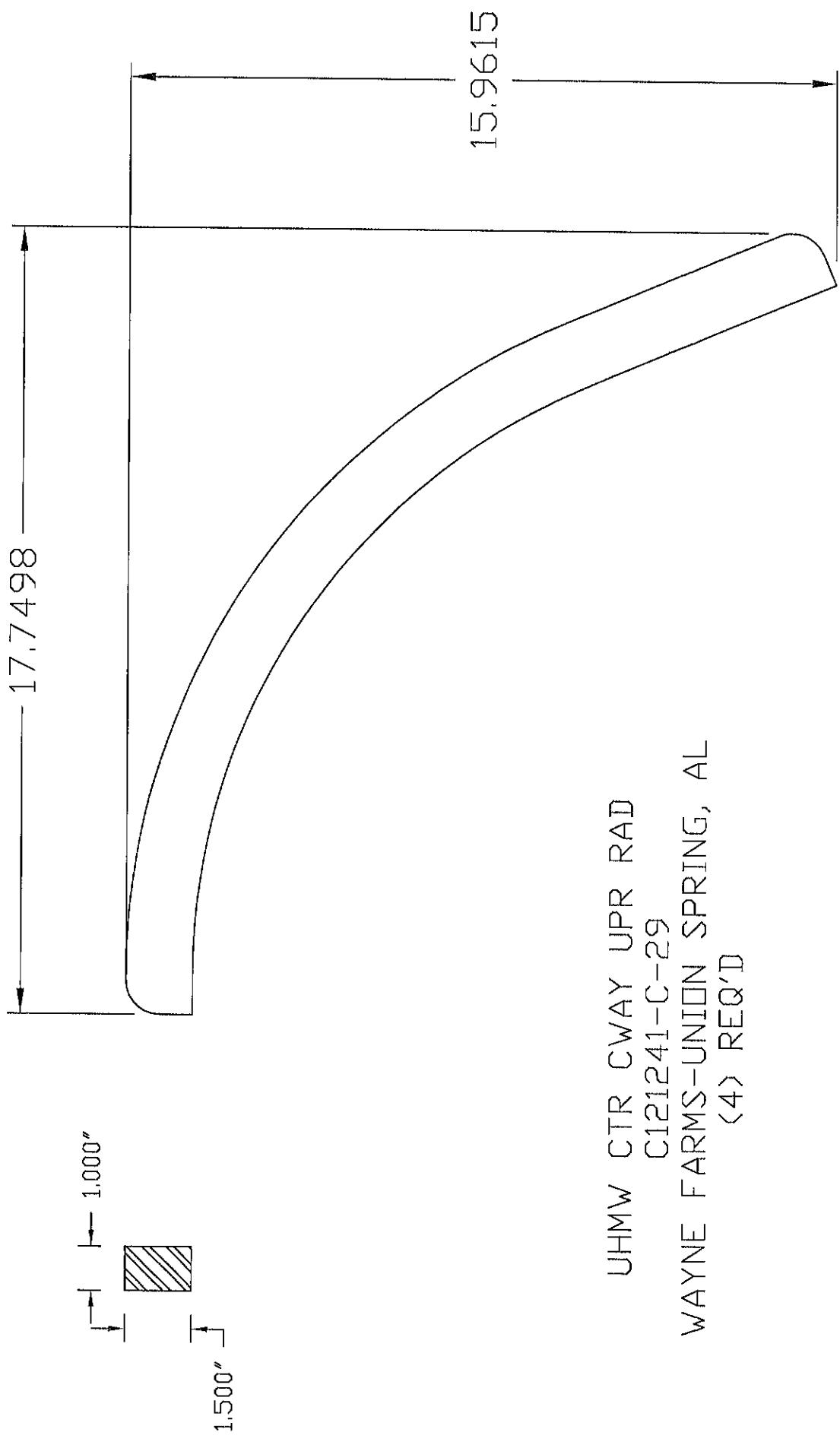
UHMW INDENT
C121241-C-29
WAYNE FARMS-UNION SPRING, AL
10 FEET REQ'D



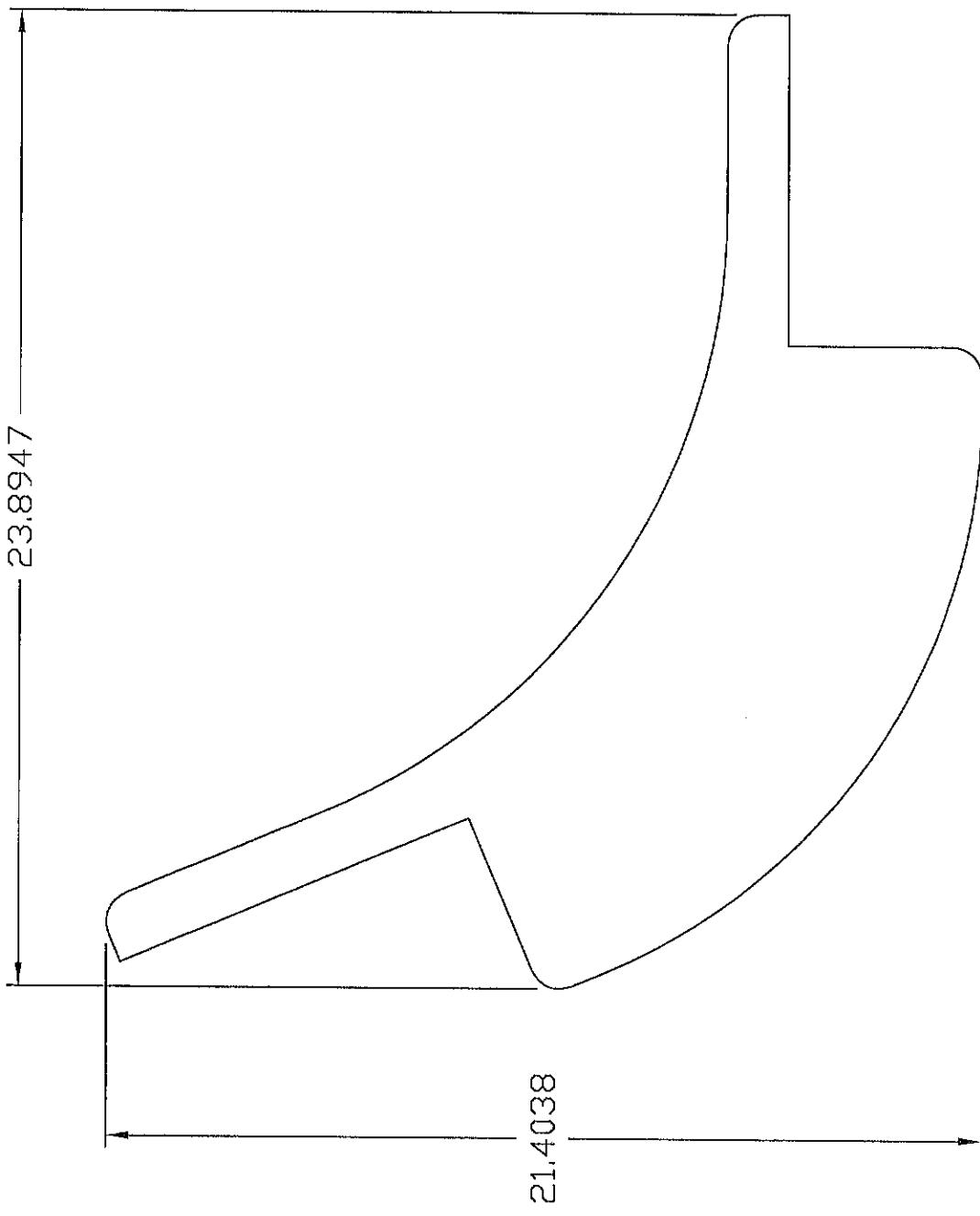
UHMW INDENT UPR RAD
C121241-C-29
WAYNE FARMS-UNION SPRING, AL
(2) REQ'D



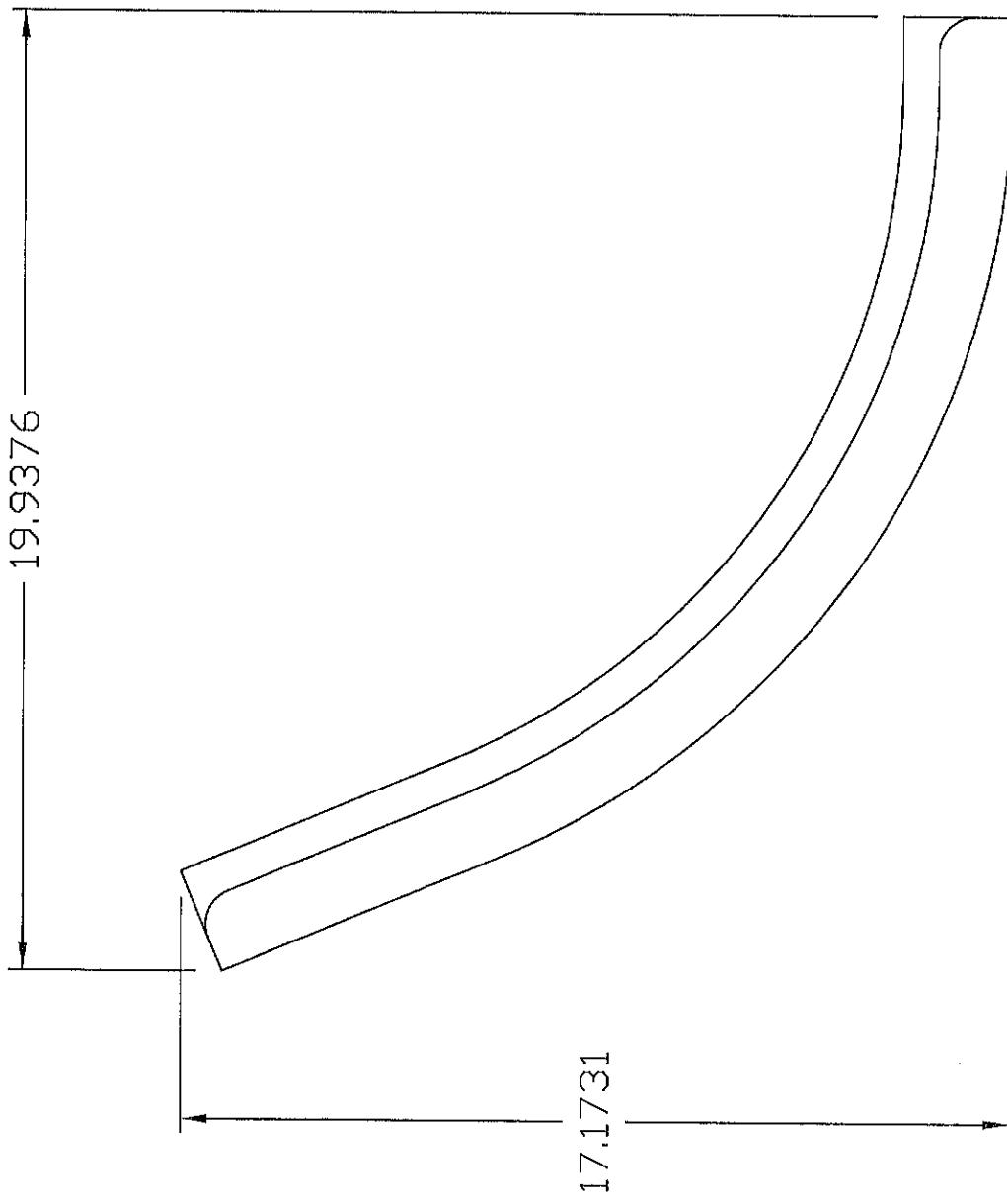
UHMW INDENT LWR RAD
C121241-C-29
WAYNE FARMS-UNION SPRING, AL
(2) REQ'D - (1) LH & (1) RH



UHMW CTR CWAY UPR RAD
C121241-C-29
WAYNE FARMS-UNION SPRING, AL
(4) REQ'D



UHMW CTR CWAY LWR RAD
C121241-C-29
WAYNE FARMS-UNION SPRING, AL
(4) REQ'D



UHMW L-SHAPED RWY LWR RAD
C121241-C-29
WAYNE FARMS-UNION SPRING, AL
(2) REQ'D - (1) LH & (1) RH

JOB NAME

Wayne Farms

MATERIAL SIZE

JOB NUMBER

121241-C-29

35

2x 1/4 Anale

PIECES	LENGTH	COPE/ANGLE	LH + RH
2	5:9 1/4	BW 56° DE	1L-1R
2	6 1/2"	45-1/4 - BW 56	1L-1R
2	7 1/2	45° DE	1L-1R
4	4 5/8"	SC	
2	3" 1/16"	SC	
3	2:2 3/8	SC	
1	3:6	SC	

1x11 Ga Tubing

1 1:8 3/4 1x11ga tubing SC MG