

EQUIPMENT SPEC SHEET

198
RK
BL
D&F
EQUIPMENT
SALES, INC.

NAME & LOCATION		WAYNE FARMS UNION SPRING, AL		CUSTOMER NUMBER		C121241		
ITEM NUMBER		C-59		ITEM SERIAL NUMBER		C121241-C-59		
ENGINEER		GARY CAMBRON		SALESMAN		HEATH MORROW		
EQUIPMENT TYPE		OH BONELESS DARK MEAT TRANSFER CONVEYOR		CAD TECH DESIGNER		CHANDLER PHILLIPS		
				CAD TECH DETAILER		KYLE HANCOCK		
1	BELT MANUF.	INTRALOX	2	SERIES	800S	3	BELT TYPE	OH FT
4	BELT LENGTH	27'	5	BELT COLOR	WHITE	6	BELT MATERIAL	AC (Acetal)
7	FRICTION SPACING	N/A	8	BELT INDENT	N/A	9	CENTER NOTCH	N/A
10	BELT WIDTH	12"	11	WEARSTRIP	1"X1-1/2" UHMW	12	BELT PIN MAT.	WHITE AC (Acetal)
13	BELT FLIGHTS	NO	14	FLIGHT HEIGHT	N/A	15	FLIGHT TYPE	N/A
16	FLIGHT CENTERS	N/A	17	FLIGHT INDENT	N/A	18	CENTER NOTCH	N/A
19	T.O.B. INFEED	CEILING HUNG	20	T.O.B. DISCHARGE	CEILING HUNG			
21	IDLE SPROCKET	8 TOOTH	22	PITCH DIAMETER	5.2" PD	23	BORE SIZE/TYPE	1-1/2" SQUARE
24	DRIVE SPROCKET	8 TOOTH	25	PITCH DIAMETER	5.2" PD	26	BORE SIZE/TYPE	1-1/2" SQUARE
27	SPROCKETS @ DRV	3	28	SPROCKETS @ IDLE	3	29	BELT SCRAPE	NO
30	BELT WASHER	YES	31	DRIP PAN	YES	32	DRIP PAN @ DRIVE	YES
33	DRIVE SIDE	LEFT	34	DRIVE TYPE	EXTREME DUTY	35	MTR/GB FRAME	143TC/145TC
36	MOTOR	STERLING	37	HORSEPOWER	1 HP	38	FPM	75.6 FPM
39	GEARBOX	K343	40	RATIO	32:1	41	MULTIPLIER	NO
42	EQUIP. MAT.	1/4" SS	43	LEGS	CEILING HUNG	44	TAKE UP	CATENARY SAG

PARTS and or MATERIAL UNIQUE TO THIS ITEM(S) / SPECIAL DESIGN SPECS (Please explain)

SAFETY LABELS AND E-STOPS TO BE LOCATED AS SHOWN.

THIS ITEM GETS A DRIVE RESTRAINT KIT

ETCHED METAL SAFETY LABELS.

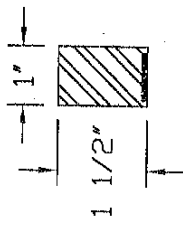
WILL HAVE DIVERTER CHUTE X24 MOUNTED TO THIS ITEM

DRAWING COMPLETION DATE

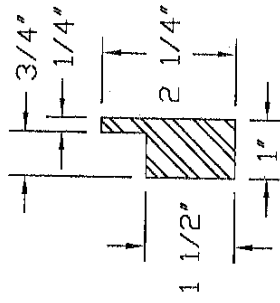
10/8/2025

DELIVERY DATE

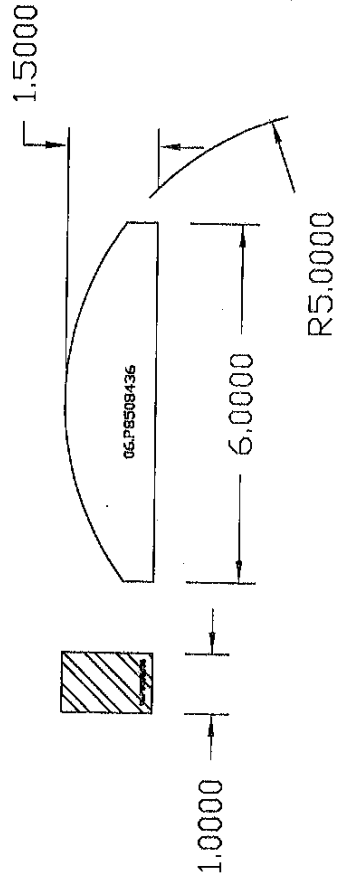
11/21/2025



06.P850941225
(30) FT REQ'D



06.P8509495901LHD
(10) FT REQ'D



06.P8508436
(2) REQ'D

STD. 1 1/2" SQUARE SOLID SHAFT

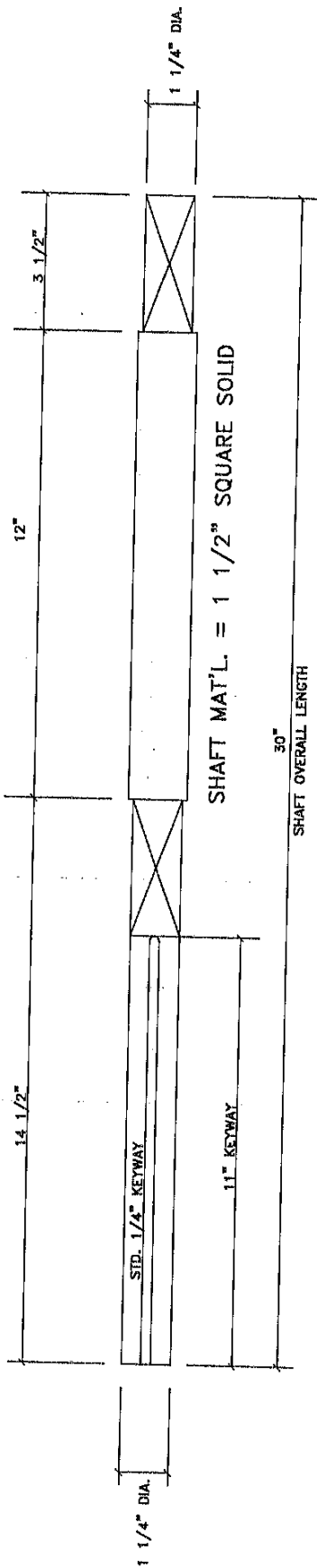
FORM DRAWING ONLY, THIS IS NOT TO SCALE !

JOB NUMBER : C121241-C-59
 CUSTOMER : WAYNE FARMS
 LOCATION : UNION SPRINGS, AL

DATE : 10/3/2025
 MAT'L : T303 SS

DETAILER : KYLE HANCOCK
 SHOP CHECKER :

THIS IS A PART NUMBERED SHAFT



DRIVE SHAFT DETAIL QTY. 1 REQ'D.

THIS IS A PART NUMBERED ITEM

STD. 1 1/2" SQUARE SOLID SHAFT

JOB NUMBER : C121241-C-59
 CUSTOMER : WAYNE FARMS
 LOCATION : UNION SPRINGS, AL

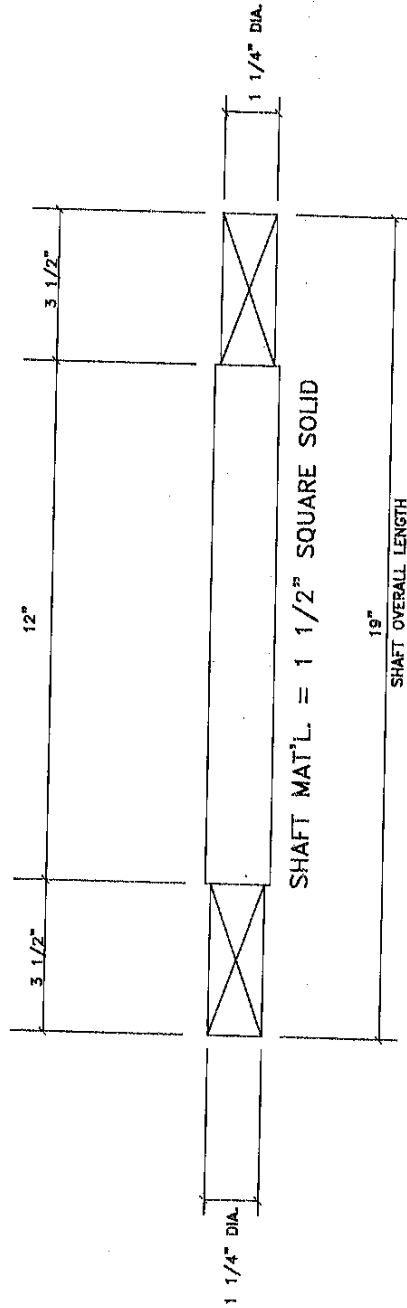
FORM DRAWING ONLY, THIS IS NOT TO SCALE !

DATE : 10/3/2025
 MAT'L : T303 SS

DETAILER : KYLE HANCOCK
 SHOP CHECKER :

THIS IS A PART NUMBERED SHAFT

THIS IS A PART NUMBERED ITEM



IDLE SHAFT DETAIL QTY. 1 REQ'D.



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Work Order Traveller
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Work Order ID	Part ID	Release	WantDate	Start Date	Finish Date	Qty	Drawing ID/Rev Engineer
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121241-C-59/S	DFM500S12	5/21/2025	11/14/2025			1.00	
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Drawing Rev:

D&F STRAIGHT CONVEYOR 12"

DENICE

Order ID:
Part ID:

Customer:

Ship To:

Shop Resources Type	Seq#	End Qty	Start Qty	Setup Hrs	Run Hrs	Start Date	Finish Date	Drawing ID/Rev
ENGINEERING	10	1.00	1.00	0.00	0.00			
ENGINEERING								



LASER SHOP	20	1.00	1.00	0.00	0.00			
LASER SHOP								



SHOP1	30	1.00	1.00	0.00	0.00			
SHOP1								



Part ID/Sub ID	Piece#	Date Reqd	Unit Of Measur	Qty Reqd	Qty Due	Issue
01.S101	10	5/21/2025	4X10	0.00	0.00	_____
3/16" PLATE SS 48X120						
01.S104	20	5/21/2025	5X10	0.00	0.00	_____



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	3/16" PLATE SS 60X120						
	01.S108 1/4" PLATE SS 48X120	30	5/21/2025	4X10		0.00	0.00 _____
	01.S111 1/4" PLATE SS 60X120	40	5/21/2025	5X10		0.00	0.00 _____
	01.S127 12GA SHEET SS 48X120	90	5/21/2025	4X10		0.00	0.00 _____
	01.S129 12GA SHEET SS 60X120	100	5/21/2025	5X10		0.00	0.00 _____
	05.T802 TUBING SS 1"SQ X 16GA	280	5/21/2025	FT		0.00	0.00 _____
	05.T804 TUBING SS 1"SQ X 11GA	290	5/21/2025	FT		0.00	0.00 _____
	30.40706 COUPLING SS 3/8"	330	5/21/2025	EA		1.00	1.00 _____
	S00024 TUBING END CAP - 1" SQ X 12 GA	340	5/21/2025	EA		1.00	1.00 _____
SHOP2 SHOP2	40	1.00	1.00	0.00	0.00		



SHOP3 SHOP3	50	1.00	1.00	0.00	0.00
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Part ID/Sub ID	Piece#	Date Reqd	Unit Of Measur	Qty Reqd	Qty Due	Issue
02.SB402 SQUARE BAR 1/4" SS	10	5/21/2025	FT	0.00	0.00	_____



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FOR GEARBOXES							
	06.S0415	20	5/21/2025	EA		2.00	2.00 _____
	BELT WASH 12" SPLASH SHIELD STD 304						
	S00421A	60	5/21/2025	EA		1.00	1.00 _____
	DRIVE DRIP PAN 30" X 11"						
	(FOR NORDSTOBER GEARBOXES)						
	06.S00421HA	80	5/21/2025	EA		2.00	2.00 _____
	SS DRIP PAN HANGER 1"W FLAT BAR W/ 7/16"H*						
	1"W FLAT BAR WITH 7/16" HOLE						
	6.75" OVERAL LENGTH						
	06.DRK	90	5/21/2025	EA		1.00	1.00 _____
	DRIVE RESTRAINT KIT						
UHMW PARTS	60	1.00	1.00	0.00	0.00		
UHMW PARTS							



Part ID/Sub ID	Piece#	Date Reqd	Unit Of Measur	Qty Reqd	Qty Due	Issue
06.P850941225	40	5/21/2025	FT	30.00	30.00	_____
UHMW WEARSTRIP 1" X 1-1/2"						
06.P8509495901LHD	50	5/21/2025	FT	10.00	10.00	_____
UHMW WEARSTRIP L-SHAPE 1"X2-1/4" W/ NOT*						
06.P8508436	60	5/21/2025	EA	2.00	2.00	_____
UHMW SHOE RETURN 6" X 1-1/2" X 1"						
SUB-ASSY 1	70	1.00	1.00	0.00	0.00	
SUB-ASSY 1						



SUB-ASSY 2	80	1.00	1.00	0.00	0.00	
SUB-ASSY 2						



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FINAL ASSEM	90	1.00	1.00	0.00	0.00		
FINALASSEMB							



Part ID/Sub ID	Piece#	Date Req'd	Unit Of Measur	Qty Req'd	Qty Due	Issue
10 5/21/2025						
BELT - 800S 12"W OPEN HINGE FLAT TOP WHITE AC W/ WHITE AC RODS				27.00	27.00	_____
30 5/21/2025 EA						
37.1XI 1HP XTREME 143TC 1800RPM INV DUTY* STAINLESS STEEL XTREME RPM: 1800 FOOT OPTION: FOOTLESS FRAME: 143TC ENCLOSURE: TEFC RATING: INVERTER DUTY ELECTRICAL: 3 PHASE 460V ENCAPSULATED: ENCAPSULATED				1.00	1.00	_____
30 5/21/2025 EA						
37.4SJ2 STERLING SS HEL BEVEL SYMMETRICAL 32:1* STERLING SYMMETRICAL STAINLESS STEEL SMOOTH BODY 403 HELICAL BEVEL 32:1 31.539:1 (EXACT) 140TC W/ TORQUE ARM				1.00	1.00	_____
40 5/21/2025 EA						
37.SSK04125U SYMMETRICAL BUSHING 1-1/4" FOR SSK04 HE* SSK04-1.250UTBK				1.00	1.00	_____



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Work Order ID	Part ID	Release	WantDate	Start Date	Finish Date	Qty	Drawing ID/Rev Engineer
	STAINLESS STEEL 1-1/4" SYMMETRICAL BUSHING KIT FOR SIZE SSK04 HELICAL BEVEL						
	31.2808	50	5/21/2025	EA		6.00	6.00 _____
	SPROCKET 800S 8T 1.5"SB 5.2"PD* PART #S3D8 G5CPE7 NG EZ CLEAN MOLDED SPROCKET						
	15.142	60	5/21/2025	EA		1.00	1.00 _____
	SANITARY 2" SS ROLL TYPE FERRULE						
	31.91121	70	5/21/2025	EA		8.00	8.00 _____
	RETAINER SNAP RING 1.5" SS* (SH-206SS)						
	95.0141902P	90	5/21/2025	EA		4.00	4.00 _____
	SPRAY NOZZLE 1/4 F8004-LN PLASTIC* ADDITIONAL PARTS REQ'D #S00202 & #06.S0415 NATURAL PVDF						
	BEARING ASSEMBLY	100	5/21/2025			0.00	0.00 _____
	35.UCF207.20	110	5/21/2025	EA		4.00	4.00 _____
	KML 1-1/4" SS BEARING 4-BOLT FLG						
	10.1010724	120	5/21/2025	EA		16.00	16.00 _____
	HHC/SCREW 7/16-14 X 1-1/2" SS						
	10.10407	130	5/21/2025	EA		16.00	16.00 _____
	FLAT WASHER 7/16" SS NON-TAXABLE						
	10.10507	140	5/21/2025	EA		16.00	16.00 _____
	HEX LOCK NUT 7/16"-14 SS						
	06.207.4-BOLT	150	5/21/2025	EA		3.00	3.00 _____
	SS BEARING COVER FITS 207 HOUSING 1-1/4* STAINLESS STEEL BEARING COVER, 4-BOLT PATTERN FOR FLANGE STYLE BEARING FITS 207 HOUSING FOR 1-1/4", 1-3/8", 1-7/16" AND 1-5/16" (THIS IS A CLOSED COVER.)						
	06.BG1.25-4HOLE	160	5/21/2025	EA		4.00	4.00 _____



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Work Order ID	Part ID	Release	WantDate	Start Date	Finish Date	Qty	Drawing ID/Rev Engineer
	SS BEARING GUARD 1.25" 4-HOLE* STAINLESS STEEL (12 GAUGE) BEARING GUARD FOR 1-1/4" 4-HOLE BRG						
		170	5/21/2025			0.00	0.00 _____
	STABILIZER / TORQUE ARM ASSEMBLY -						
	37.207-UNI STABILIZER BRACKET UNIVERSAL FITS 207* UNIVERSAL FITS 207 HOUSING FOR 1-1/4" OR 1-7/16" SHAFT	180	5/21/2025	EA		1.00	1.00 _____
	06.207-GBC343L SS K343 SYMM/TLOCK GEARBOX COVER (LEFT)* 06.207-GBC343L SS K343 SYMMETRICAL / TAPER LOCK GEARBOX COVER (LEFT)* LEFT HAND HORIZONTAL MOUNTING ORIENTATION	190	5/21/2025	EA		1.00	1.00 _____
	10.1010616 HHC/SCREW 3/8-16 X 1" SS FASTENAL P/N 1170105 (NON-TAXABLE)	200	5/21/2025	EA		4.00	4.00 _____
	10.10306 LOCK WASHER 3/8" SS NON-TAXABLE	210	5/21/2025	EA		4.00	4.00 _____
	10.10507 HEX LOCK NUT 7/16"-14 SS	220	5/21/2025	EA		1.00	1.00 _____
	10.1010750 HHC/SCREW 7/16 X 3" SS	230	5/21/2025	EA		1.00	1.00 _____
	10.10407 FLAT WASHER 7/16" SS NON-TAXABLE	240	5/21/2025	EA		3.00	3.00 _____
	10.10307 LOCK WASHER 7/16" SS NON-TAXABLE	250	5/21/2025	EA		2.00	2.00 _____
	D & F STANDARD ESTOP -	260	5/21/2025			0.00	0.00 _____



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Work Order Traveler
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Work Order ID	Part ID	Release	WantDate	Start Date	Finish Date	Qty	Drawing ID/Rev Engineer
	45.800F1YP1	270	5/21/2025	EA		2.00	2.00 _____
	ALLEN BRADLEY E-STOP STATION						
	10.1080808	280	5/21/2025	EA		8.00	8.00 _____
	SOCKET CAP SCREW 8-32 X 1/2" SS*						
	8C50KCS3						
	10.10808N	290	5/21/2025	EA		8.00	8.00 _____
	NYLON LOCK NUT 8-32 SS*						
	8CNNE3						
	MISCELLANEOUS -	300	5/21/2025			0.00	0.00 _____
	10.1011013	310	5/21/2025	EA		4.00	4.00 _____
	HH LAG SCREW SS 1/4 X 1"						
	NON TAXABLE						
	10.1010824	610	5/21/2025	EA		4.00	4.00 _____
	HHC/SCREW 1/2-13 X 1-1/2"SS						
	NON-TAXABLE						
	10.10508	640	5/21/2025	EA		4.00	4.00 _____
	HEX LOCK NUT 1/2" -13 SS						
SHIPPING	100	1.00	1.00	0.00	0.00		
SHIPPING							



OS MACHINE 110 1.00 1.00 0.00 0.00



Part ID/Sub ID	Piece#	Date Reqd	Unit Of Measur	Qty Reqd	Qty Due	Issue
06.DS1215-1.25	40	5/21/2025	EA	1.00	1.00	_____



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SHAFT 12" DRIVE WITH 1-1/4 JOURNAL

06.IS1215-1.25	80	5/21/2025	EA	1.00	1.00	
SHAFT 12" IDLE WITH 1-1/4 JOURNAL						

REWORK-S	120	1.00	1.00	0.00	0.00	
REWORK-S						



REWORK-E	130	1.00	1.00	0.00	0.00	
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REWORK-P	140	1.00	1.00	0.00	0.00	
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121241-X-24/S	DFC378	5/21/2025	11/14/2025			1.00	
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Drawing Rev:

CHUTE
12 GA CHUTE
> ?"W X ?"L X ?"SIDES

WENDY

Order ID:
Part ID:

Customer:

Ship To:

Shop Resources Type	Seq#	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/Rev
ENGINEERING ENGINEERING	10	1.00	1.00	0.00	0.00		



LASER SHOP LASER SHOP	20	1.00	1.00	0.00	0.00		
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SHOP1 SHOP1	30	1.00	1.00	0.00	0.00		
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Part ID/Sub ID	Piece#	Date Reqd	Unit Of Measur	Qty Reqd	Qty Due	Issue
01.S127 12GA SHEET SS 48X120	10	5/21/2025	4X10	0.00	0.00	_____



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Work Order ID	Part ID	Release	WantDate	Start Date	Finish Date	Qty	Drawing ID/Rev Engineer
	01.S126 12GA SHEET SS 48X96	20	5/21/2025	4X8		0.00	0.00 _____
	01.S129 12GA SHEET SS 60X120	30	5/21/2025	5X10		0.00	0.00 _____
	01.S101 3/16" PLATE SS 48X120	40	5/21/2025	4X10		0.00	0.00 _____
	01.S104 3/16" PLATE SS 60X120	50	5/21/2025	5X10		0.00	0.00 _____
	02.RR208 ROUND ROD 3/4" 304 SS	60	5/21/2025	FT		0.00	0.00 _____
	02.RR206 ROUND ROD 1/2" SS	70	5/21/2025	FT		0.00	0.00 _____
	03.FB522 FLAT BAR 2" X 1/4" SS	80	5/21/2025	FT		0.00	0.00 _____
	03.FB520 FLAT BAR 1-1/2" X 1/4" SS	90	5/21/2025	FT		0.00	0.00 _____
	03.FB518 FLAT BAR 1" X 1/4" SS	100	5/21/2025	FT		0.00	0.00 _____
	03.FB506 FLAT BAR 2" X 3/16" SS	110	5/21/2025	FT		0.00	0.00 _____
	03.FB504 FLAT BAR 1-1/2" X 3/16" SS	120	5/21/2025	FT		0.00	0.00 _____
	03.FB502 FLAT BAR 1" X 3/16" SS	130	5/21/2025	FT		0.00	0.00 _____
	02.BSR212 BEARING SIZE ROD 1" SS	140	5/21/2025	FT		0.00	0.00 _____
SHOP2 SHOP2	40	1.00	1.00	0.00	0.00		



Part ID/Sub ID	Piece#	Date Reqd	Unit Of Measur	Qty Reqd	Qty Due	Issue
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Work Order ID	Part ID	Release	WantDate	Start Date	Finish Date	Qty	Drawing ID/Rev Engineer
	10.1010616 HHC/SCREW 3/8-16 X 1" SS FASTENAL P/N 1170105 (NON-TAXABLE)		10 5/21/2025	EA		4.00	4.00 _____
FINAL ASSEM FINALASSEMB	60	1.00	1.00	0.00	0.00		



Part ID/Sub ID	Piece#	Date Req'd	Unit Of Measur	Qty Req'd	Qty Due	Issue
30.40206C NIPPLE SS 3/8" CLOSE	10	5/21/2025	EA	1.00	1.00	_____
36.1F29878 MALE QUICK DISCONNECT P-361 3/8"	20	5/21/2025	EA	1.00	1.00	_____
36.1F18083 SMC 3/8" FILTER REGULATOR LUBRICATOR* MI#774X00205	30	5/21/2025	EA	1.00	1.00	_____
30.40706 COUPLING SS 3/8"	40	5/21/2025	EA	1.00	1.00	_____
36.KQ2L1136S SMC 3/8" TUBE X 3/8" MP KQ2L1136S 90D	50	5/21/2025	EA	9.00	9.00	_____
36.TIUB11BUL33 SMC 3/8" SOLID BLUE TUBING TIUB11	60	5/21/2025	FT	10.00	10.00	_____
36.1F24522 MUFFLER SPD/CONTROL ASP-3SC*	70	5/21/2025	EA	4.00	4.00	_____
36.08120 CONTROL HAND VALVE SPRING LOADED, PNEU* K81EA00-KC0-KL2 (603F33923)	80	5/21/2025	EA	1.00	1.00	_____
36.KQ2L1135S SMC 3/8" TUBE X 1/4 MP KQ2L11-35S 90D DEPENDS ON PORTS OF CYLINDER	90	5/21/2025	EA	2.00	2.00	_____
99.J8008A SS FEMALE ROD EYE 7/16-20 THREAD	100	5/21/2025	EA	1.00	1.00	_____



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	99.NCA1B250300	110	5/21/2025	EA		1.00	1.00 _____
	CYLINDER SMC 2.5" BORE 3" STROKE*						
	NCA1B250-0300 TIE ROD 7/16-20 THREAD						
	99.P573421	120	5/21/2025	EA		1.00	1.00 _____
	P57342-K0001 MP4 EYE KIT						
	REXROTH #R432013377						
	35.UCFL205.16	130	5/21/2025	EA		2.00	2.00 _____
	KML 1" SS BEARING 2-BOLT FLG						
	47.020108	140	5/21/2025	EA		5.00	5.00 _____
	SET COLLAR 1/2" SC-0500-SS						
	21.16B160	150	5/21/2025	FT		0.00	0.00 _____
	CHAIN LONG LINK SS 3/16" CONAGRA NATCH						
	10.1010624	160	5/21/2025	EA		4.00	4.00 _____
	HHC/SCREW 3/8-16 X 1-1/2" SS						
	10.10506	170	5/21/2025	EA		4.00	4.00 _____
	HEX NYLON LOCK NUT 3/8"-16 SS						
	36.1X30826	180	5/21/2025	EA		1.00	1.00 _____
	CERAMIC VALVE R432006435 (120V)*						
	VENDOR PART PROGRESSION: GS10061-2440 > GT10061-2440 > R432006435						
	36.1F30703	200	5/21/2025	EA		1.00	1.00 _____
	SOLENOID CONNECT NO LIGHT P69390						
	47.02116	210	5/21/2025	EA		2.00	2.00 _____
	SET COLLAR 1" SS						
	S00425	220	5/21/2025	EA		4.00	4.00 _____
	SPACER 1/4" X 3/4" X 5/16"ID						
	10.103	230	5/21/2025	EA		4.00	4.00 _____
	BOLT 5/16-24 X 1-1/4" SS						
	10.1010416	240	5/21/2025	EA		6.00	6.00 _____
	HHC/SCREW 1/4-20 X 1" SS						
	10.1010428	250	5/21/2025	EA		6.00	6.00 _____
	HHC/SCREW 1/4-20 X 1-3/4" SS						



D&F EQUIPMENT SALES, INC - ALABAMA
Work Order Traveller
WORK ORDER ID: 121241-X-24/S

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Work Order ID	Part ID	Release	WantDate	Start Date	Finish Date	Qty	Drawing ID/Rev Engineer
	10.10504	260	5/21/2025	EA		8.00	8.00 _____
	HEX NYLON LOCK NUT 1/4"-20 SS						
	NON-TAXABLE						
	36.1X30646	270	5/21/2025	EA		1.00	1.00 _____
	SUB BASE P68975 *						
	REXROTH #R432036353						
SHIPPING	70	1.00	1.00	0.00	0.00		
SHIPPING							



REWORK-S 90 1.00 1.00 0.00 0.00
REWORK-S



REWORK-E 100 1.00 1.00 0.00 0.00



REWORK-P 110 1.00 1.00 0.00 0.00



JOB NAME

Wayne - Union Springs

JOB NUMBER

121241-C-59

MATERIAL SIZE

1 BSR

PIECES

LENGTH

COPE/ANGLE

LH + RH

1

1'5"

SC

1/2 RR

1

4"

1" Sube 1 1/2

1

1' 1/4"