

EQUIPMENT SPEC SHEET

REVISION:



NAME & LOCATION		WAYNE FARMS UNION SPRINGS, AL		CUSTOMER NUMBER		C121241		
ITEM NUMBER		DF208A		ITEM SERIAL NUMBER		C121241-DF208A		
ENGINEER		GARY CAMBRON		SALESMAN		HEATH MORROW		
EQUIPMENT TYPE		DOUBLE CONELINE		ITEMS REQ'D		1		
				CAD TECH DESIGNER		ETHAN JONES		
				CAD TECH DETAILER		DUSTIN CAGLE		
1	BELT MANUF.	REXNORD	2	SERIES	815 SERIES	3	BELT TYPE	REX CHAIN
4	BELT LENGTH	402'	5	BELT COLOR	N/A	6	BELT MATERIAL	SS
7	FRICTION SPACING	N/A	8	BELT INDENT	N/A	9	CENTER NOTCH	N/A
10	BELT WIDTH	3-1/4"	11	WEARSTRIP	2-3/8"X1-1/2" UHMW	12	BELT PIN MAT.	SS RODS
13	BELT FLIGHTS	NO	14	FLIGHT HEIGHT	N/A	15	FLIGHT TYPE	N/A
16	FLIGHT CENTERS	N/A	17	FLIGHT INDENT	N/A	18	CENTER NOTCH	N/A
19	TOP OF CONE INF.	63"	20	TOP OF CONE DIS.	63"			
21	IDLE SPROCKET	21 TOOTH	22	PITCH DIAMETER	5.089" PD	23	BORE SIZE/TYPE	1-1/2" SQ. BORE
24	DRIVE SPROCKET	21 TOOTH	25	PITCH DIAMETER	5.089" PD	26	BORE SIZE/TYPE	1-1/2" SQ. BORE
27	SPROCKETS @ DRV	(1) EACH	28	SPROCKETS @ IDLE	(1) EACH	29	BELT SCRAPE	NO
30	CONE WASHER	YES	31	DRIP PAN	NO	32	DRIP PAN @ DRIVE	YES
33	DRIVE SIDE	LEFT/RIGHT	34	DRIVE TYPE	EXTREME DUTY	35	MTR/GB FRAME	143TC/145TC
36	MOTOR	STERLING	37	HORSEPOWER	1 HP	38	FPM	29 FPM
39	GEARBOX	K343 TAPER	40	RATIO	80:1	41	MULTIPLIER	NO
42	EQUIP. MAT.	3/16" SS	43	LEGS	2" ANGLE	44	TAKE UP	STANDARD

PARTS and or MATERIAL UNIQUE TO THIS ITEM(S) / SPECIAL DESIGN SPECS (Please explain)

SAFETY LABELS AND E-STOPS TO BE LOCATED AS SHOWN.

THE FOLLOWING ITEMS MOUNT TO THIS CONELINE: C-03, C-10, C-18, C-26, DF-X3, DF-X5, X-14, X-15.
4" SS DOME BOTTOM CONES ON 9" CENTERS, STEMS TO WELD RO REX CHAIN BELT.

DRAWING COMPLETION DATE

9/18/2025

DELIVERY DATE

11/14/2025



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121241-DF208A/S 5/22/2025 11/14/2025 1.00



Drawing Rev:

WHOLE BIRD DOUBLE CONELINE

Order ID:
Part ID:

Customer:

Ship To:

Shop Resources Type	Seq#	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/Rev
ENGINEERING	10	1.00	1.00	0.00	0.00		



LASER	20	1.00	1.00	0.00	0.00		
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Part ID/Sub ID	Piece#	Date Reqd	Unit Of Measur	Qty Reqd	Qty Due	Issue
01.S108 1/4" PLATE SS 48X120	10	5/22/2025	4X10	0.00	0.00	_____
01.S129 12GA SHEET SS 60X120	20	5/22/2025	5X10	0.00	0.00	_____
01.S104 3/16" PLATE SS 60X120	30	5/22/2025	5X10	0.00	0.00	_____
01.S127 12GA SHEET SS 48X120	40	5/22/2025	4X10	0.00	0.00	_____

SHOP1	30	1.00	1.00	0.00	0.00		
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Part ID/Sub ID	Piece#	Date Req'd	Unit Of Measur	Qty Req'd	Qty Due	Issue		
03.A605 ANGLE IRON 1-1/4" X 1-1/4" X 3/16" SS	10	5/22/2025	FT	0.00	0.00			
03.A609 ANGLE IRON 1-1/2" X 1-1/2" X 1/4" SS	20	5/22/2025	FT	0.00	0.00			
03.A612 ANGLE IRON 2" X 2" X 1/4" SS	30	5/22/2025	FT	0.00	0.00			
15.116 SANITARY 6" SS PIPE	40	5/22/2025	FT	0.00	0.00			
05.T804 TUBING SS 1"SQ X 11GA	50	5/22/2025	FT	0.00	0.00			
02.RR206 ROUND ROD 1/2" SS	60	5/22/2025	FT	0.00	0.00			
02.RR208 ROUND ROD 3/4" 304 SS	70	5/22/2025	FT	0.00	0.00			
02.RR204 ROUND ROD 3/8" SS	80	5/22/2025	FT	0.00	0.00			
02.RR202 ROUND ROD 1/4" SS	90	5/22/2025	FT	0.00	0.00			
02.RR208A ROUND ROD 3/4" 303 SS (CONELINE)	100	5/22/2025	FT	0.00	0.00			
03.FB504 FLAT BAR 1-1/2" X 3/16" SS	110	5/22/2025	FT	0.00	0.00			
03.FB506 FLAT BAR 2" X 3/16" SS	120	5/22/2025	FT	0.00	0.00			
03.FB518 FLAT BAR 1" X 1/4" SS	130	5/22/2025	FT	0.00	0.00			
03.FB502 FLAT BAR 1" X 3/16" SS	140	5/22/2025	FT	0.00	0.00			
01.S111	150	5/22/2025	5X10	0.00	0.00			



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1/4" PLATE SS 60X120

SHOP2	40	1.00	1.00	0.00	0.00
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SHOP3	50	1.00	1.00	0.00	0.00
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FINAL ASSEM	60	1.00	1.00	0.00	0.00
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Part ID/Sub ID	Piece#	Date Reqd	Unit Of Measur	Qty Reqd	Qty Due	Issue
88.0017 CABLE SAFETY 3/16"OD RED VINYL COATING* RED SAFETY CABLE COATED SS (1,760 lb breaking strength)	10	5/22/2025	FT	200.00	200.00	_____
45.GLS-SS CABLE SAFETY SWITCH SS GLS-SS** OEM PART # 144016 IDEM SAFETY SWITCHES GLS-SS 1/2" NPT 2 NC 2NO "E-STOP"	20	5/22/2025	EA	2.00	2.00	_____
20.99CSD412 DEBONE CONE SS 4" DOME BOTTOM D/F STANDARD CONE	30	5/22/2025	EA	535.00	535.00	_____
10.10212J HEX JAM NUT 3/4 X 10 SS NON-TAXABLE	40	5/22/2025	EA	535.00	535.00	_____
15.143	50	5/22/2025	EA	1.00	1.00	_____

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	SANITARY 3" SS ROLL TYPE FERRULE							
	30.402083	60	5/22/2025	EA		1.00	1.00	_____
	NIPPLE SS 1/2"X 3"							
	95.014202	70	5/22/2025	EA		14.00	14.00	_____
	SPRAY NOZZLE H1/4 VV 80015 SS							
	37.1XI	80	5/22/2025	EA		2.00	2.00	_____
	1HP XTREME 143TC 1800RPM INV DUTY*							
	STAINLESS STEEL							
	XTREME							
	RPM: 1800							
	FOOT OPTION: FOOTLESS							
	FRAME: 143TC							
	ENCLOSURE: TEFC							
	RATING: INVERTER DUTY							
	ELECTRICAL: 3 PHASE 460V							
	ENCAPSULATED: ENCAPSULATED							
	37.4SO2	90	5/22/2025	EA		2.00	2.00	_____
	STERLING SS HEL BEVEL SYMMETRICAL 80:1*							
	STERLING SYMMETRICAL							
	STAINLESS STEEL SMOOTH BODY							
	403 HELICAL BEVEL							
	80:1 82.325:1 (EXACT)							
	140TC							
	W/ TORQUE ARM							
		100	5/22/2025			402.00	402.00	_____
	BELT - REXNORD SS 815 SERIES 3-1/4"W W/ SS RODS (CONE STEMS TO BE WELDED TO							
	CHAIN ON 9" CENTERS)							
	20.320952	110	5/22/2025	EA		12.00	12.00	_____
	YELLOW PICKING FINGERS #1							
	02.ATR204	120	5/22/2025	FT		2.00	2.00	_____
	ALLTHREAD ROD 5/8" SS							
	06.S00070	130	5/22/2025	EA		46.00	46.00	_____
	LEG INSERT 1-1/2"X 1-1/2" X 1/2"*							
	S00371-S	140	5/22/2025	EA		46.00	46.00	_____



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	LEG ADJUSTER 9"X3/4" ATR W/SS PAD 10GA* SWIVEL TYPE							
	06.S0421	150	5/22/2025	EA		8.00	8.00	_____
	SLIDE QUICK CONNECT TAKEUP 4 FT REQ'D (AMW) 7/16" SQUARE BAR QTY. OF (4) REQ'D PER ASSY							
	06.P40810	160	5/22/2025	EA		4.00	4.00	_____
	BRASS TAKE UP 5/8-11 W/SS NUT							
	54.09212.5	170	5/22/2025	4X12		7.00	7.00	_____
	GRATING GREY SQ MOLD 1"* (4'X 12')							
	06.S0422	180	5/22/2025	EA		16.00	16.00	_____
	KNIFE BRACKET 12GA SS							
	06.S0422U	190	5/22/2025	EA		16.00	16.00	_____
	KNIFE BRACKET UHMW* UHMW 1-3/4" TALL X 1" WIDE X 6" LONG W/ (2) 13/32" HOLES (SEE PRINT)							
	06.S0423	200	5/22/2025	EA		16.00	16.00	_____
	SCISSOR BRACKET 12GA SS							
	06.S0423U	210	5/22/2025	EA		16.00	16.00	_____
	SCISSOR BRACKET UHMW* UHMW 1-3/4" TALL X 1" WIDE X 3.5" LONG W/ (2) 13/32" HOLES (SEE PRINT)							
		220	5/22/2025			0.00	0.00	_____
	BEARING ASSEMBLY							
	35.UCF208.24	230	5/22/2025	EA		8.00	8.00	_____
	KML 1-1/2" SS BEARING 4-BOLT FLG* UCF20824							
	10.1010724	240	5/22/2025	EA		32.00	32.00	_____
	HHC/SCREW 7/16-14 X 1-1/2" SS							
	10.10407	250	5/22/2025	EA		16.00	16.00	_____

Work Order ID	Part ID	Release	WantDate	Start Date	Finish Date	Qty	Drawing ID/Rev	Engineer
	FLAT WASHER 7/16" SS NON-TAXABLE							
10.10507	HEX LOCK NUT 7/16"-14 SS	260	5/22/2025	EA		32.00	32.00	
06.208.4-BOLT	SS BEARING COVER FITS 208 HOUSING 1-1/2* STAINLESS STEEL BEARING COVER, 4-BOLT PATTERN FOR FLANGE STYLE BEARING FITS 208 HOUSING FOR AN 1-1/2: AND 1-9/16" (THIS IS A CLOSED COVER.)	270	5/22/2025	EA		6.00	6.00	
	STABILIZER / TORQUE ARM ASSEMBLY -	280	5/22/2025			0.00	0.00	
37.208-UNI	STABILIZER BRACKET UNIVERSAL FITS 208* UNIVERSAL FITS 208 HOUSING FOR 1-1/2" SHAFT ONLY STAINLESS STEEL	290	5/22/2025	EA		2.00	2.00	
10.10507	HEX LOCK NUT 7/16"-14 SS	300	5/22/2025	EA		2.00	2.00	
10.1010750	HHC/SCREW 7/16 X 3" SS	310	5/22/2025	EA		2.00	2.00	
10.10407	FLAT WASHER 7/16" SS NON-TAXABLE	320	5/22/2025	EA		6.00	6.00	
10.10307	LOCK WASHER 7/16" SS NON-TAXABLE	330	5/22/2025	EA		4.00	4.00	
06.207-GBC343R	SS K343 SYMM/TLOCK GEARBOX COVER (RIGHT)* 06.207-GBC343R SS K343 SYMMETRICAL / TAPER LOCK GEARBOX COVER (RIGHT)* RIGHT HAND HORIZONTAL MOUNTING ORIENTATION	340	5/22/2025	EA		1.00	1.00	
06.207-GBC343L	SS K343 SYMM/TLOCK GEARBOX COVER (LEFT)* 06.207-GBC343L	350	5/22/2025	EA		1.00	1.00	



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SS K343 SYMMETRICAL / TAPER LOCK GEARBOX COVER (LEFT)* LEFT HAND HORIZONTAL MOUNTING ORIENTATION							
	SAFETY LABELS -	360	5/22/2025			0.00	0.00 _____
	06.WLOP-B WARNING LOCK OUT POWER STICKER BILINGUAL 8.75"W X 2.5"T 3 COLOR	370	5/22/2025	EA		2.00	2.00 _____
	06.WMP-B WARNING MOVING PARTS STICKER BILINGUAL 8.75"W X 2.5"T 2 COLOR	380	5/22/2025	EA		4.00	4.00 _____
	06.WKA-B WARNING KEEP AWAY STICKER BILINGUAL 8.75"W X 2.5"T 2 COLOR	390	5/22/2025	EA		4.00	4.00 _____
	06.CEB-B CAUTION ENSURE BELT STICKER BILINGUAL 8.75"W X 2.5"T 2 COLOR	400	5/22/2025	EA		4.00	4.00 _____
	MISCELLANEOUS -	410	5/22/2025			0.00	0.00 _____
	10.1010616 HHC/SCREW 3/8-16 X 1" SS FASTENAL P/N 1170105 (NON-TAXABLE)	420	5/22/2025	EA		24.00	24.00 _____
	10.1010620 HHC/SCREW 3/8-16 X 1-1/4" SS	430	5/22/2025	EA		8.00	8.00 _____
	10.10506 HEX NYLON LOCK NUT 3/8"-16 SS	440	5/22/2025	EA		16.00	16.00 _____
	10.10306 LOCK WASHER 3/8" SS NON-TAXABLE	450	5/22/2025	EA		24.00	24.00 _____



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	10.1010824	460	5/22/2025	EA		142.00	142.00 _____
	HHC/SCREW 1/2-13 X 1-1/2"SS						
	NON-TAXABLE						
	10.10508	470	5/22/2025	EA		230.00	230.00 _____
	HEX LOCK NUT 1/2" -13 SS						
	10.10210	480	5/22/2025	EA		8.00	8.00 _____
	HEX NUT 5/8 X 11 SS						
	47.020112	490	5/22/2025	EA		16.00	16.00 _____
	SET COLLAR 3/4" SS						
	10.1010428	500	5/22/2025	EA		64.00	64.00 _____
	HHC/SCREW 1/4-20 X 1-3/4" SS						
	10.1010420	510	5/22/2025	EA		32.00	32.00 _____
	HHC/SCREW 1/4-20 X 1-1/4" SS						
	NON-TAXABLE						
	10.10504	520	5/22/2025	EA		174.00	174.00 _____
	HEX NYLON LOCK NUT 1/4"-20 SS						
	NON-TAXABLE						
	10.1010816	530	5/22/2025	EA		8.00	8.00 _____
	HHC/SCREW 1/2-13 X 1" SS						
	NON-TAXABLE						
	10.1010416	540	5/22/2025	EA		78.00	78.00 _____
	HHC/SCREW 1/4-20 X 1" SS						
	10.1080818	550	5/22/2025	EA		16.00	16.00 _____
	SOCKET CAP SCREW 8-32 X 1-1/8" SS*						
	#0171094						
	10.10808N	560	5/22/2025	EA		16.00	16.00 _____
	NYLON LOCK NUT 8-32 SS*						
	8CNNE3						
		570	5/22/2025			2.00	2.00 _____
	316 Stainless Steel Turnbuckle-Not for Lifting						
	Cast Material, Eye-to-Eye, 400 lbs. Capacity						
	(MCMaster CARR - 30315T52)						



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		580	5/22/2025			6.00	6.00 _____
	316 Stainless Steel Cast Wire Rope Clamp for 1/4" Rope Diameter - Not for Lifting (MCMASTER CARR - 3017T44)						
	10.1011218	590	5/22/2025	EA		17.00	17.00 _____
	HHC/SCREW 3/4-10 X 1-1/2" SS* #1170359						
	10.10512	600	5/22/2025	EA		17.00	17.00 _____
	HEX LOCK NUT 3/4" -10 SS						
	54.011681	610	5/22/2025	EA		78.00	78.00 _____
	GRATING CLIP SFM BAR						
		620	5/22/2025			16.00	16.00 _____
	SS GUIDE RINGS REX PART# W864-YYC						
		630	5/22/2025			8.00	8.00 _____
	18-8 STAINLESS STEEL THREADED ON ONE END STUD, 3/8"-16 THREAD SIZE, 2-1/2" LONG (MCMASTER CARR - 97042A111)						
		640	5/22/2025			8.00	8.00 _____
	18-8 STAINLESS STEEL NYLON-INSERT LOCKNUT, 3/8"-16 THREAD SIZE (MCMASTER CARR - 91831A127)						
		650	5/22/2025			8.00	8.00 _____
	18-8 STAINLESS STEEL UNTHREADED SPACER, 1-1/2" OD, 1/2" LONG, FOR 3/4" SCREW SIZE (MCMASTER CARR - 92320A383)						
		660	5/22/2025			8.00	8.00 _____
	302 STAINLESS STEEL CORROSION RESISTANT COMPRESSION SPRINGS, 1.25" LONG, 0.72" OD, .0594" ID (MCMASTER CARR - 9435K143)						
		670	5/22/2025			16.00	16.00 _____
	OIL-EMBEDDED 841 BRONZE FLANGED SLEEVE BEARING FOR 3/8" SHAFT DIAMETER AND 1/2" HOUSING ID, 1/4" LONG (MCMASTER CARR - 6338K414)						



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		680	5/22/2025			2.00	2.00
	9007C54B2	LIMIT SWITCH, 9007, 600 V 10AMP C +options					
		690	5/22/2025			38.00	38.00
	FIXED WELD-ON TIE-DOWN RING, 316 STAINLESS STEEL, 1/2" INNER WIDTH, 1-1/16" HIGH						
		700	5/22/2025			12.00	12.00
	REXNORD 10025012 SCREW HX SS 8-32 .5IN						
	10.231322A	710	5/22/2025	EA		72.00	72.00
	S-HOOK SS 2-3/16" X 1/4" S-4* PILGRIMS/GVILLE						
	21.16B160	720	5/22/2025	FT		36.00	36.00
	CHAIN LONG LINK SS 3/16" CONAGRA NATCH						
	15.142	730	5/22/2025	EA		2.00	2.00
	SANITARY 2" SS ROLL TYPE FERRULE						
	30.40706	740	5/22/2025	EA		2.00	2.00
	COUPLING SS 3/8"						
UHMW PARTS	65	1.00	1.00	0.00	0.00		
UHMW PARTS							



Part ID/Sub ID	Piece#	Date Reqd	Unit Of Measur	Qty Reqd	Qty Due	Issue
		10	5/22/2025	440.00	440.00	
UHMW TOP CONELINE PLASTIC (STAND OFF TABS TO BE SAME AS STANDARD CONELINE PLASTIC PART# - 85.08UCLT), SEE DWG						
		20	5/22/2025	440.00	440.00	
UHMW BTM CONELINE PLASTIC (STAND OFF TABS TO BE SAME AS STANDARD CONELINE PLASTIC PART# - 85.08UCLB), SEE DWG						
		30	5/22/2025	8.00	8.00	
UHMW GUIDE WHEEL, SEE DWG						



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OS 70 1.00 1.00 0.00 0.00



Part ID/Sub ID	Piece#	Date Req'd	Unit Of Measur	Qty Req'd	Qty Due	Issue
5" DRIVE SHAFT	10	5/22/2025		2.00	2.00	_____
5" IDLE SHAFT	20	5/22/2025		2.00	2.00	_____
6 3/8" BOLTED SHAFT	30	5/22/2025		4.00	4.00	_____
	40	5/22/2025		4.00	4.00	_____
SS SPROCKET FOR REX 815S CHAIN, 21T, 5.089"PD, 1-1/2" SQ. BORE, SEE DWG						

REWORK-E 80 1.00 1.00 0.00 0.00



REWORK-P 90 1.00 1.00 0.00 0.00



REWORK-S 100 1.00 1.00 0.00 0.00



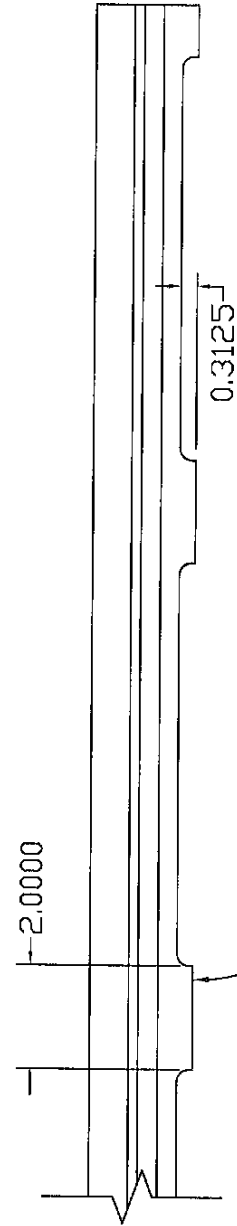
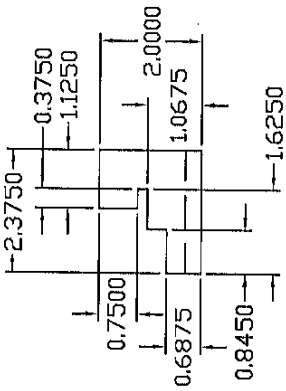
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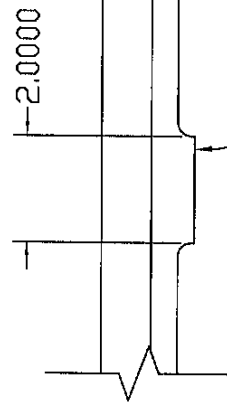
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WAYNE FARMS - UNION SPRINGS, AL
C121241-DF208A
UHMW TOP CONELINE PLASTIC
(440) FT REQ'D

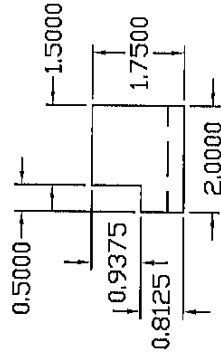
STAND OFF TABS TO BE SAME
AS STANDARD CONELINE
PLASTIC PART# - 85.08UCLT

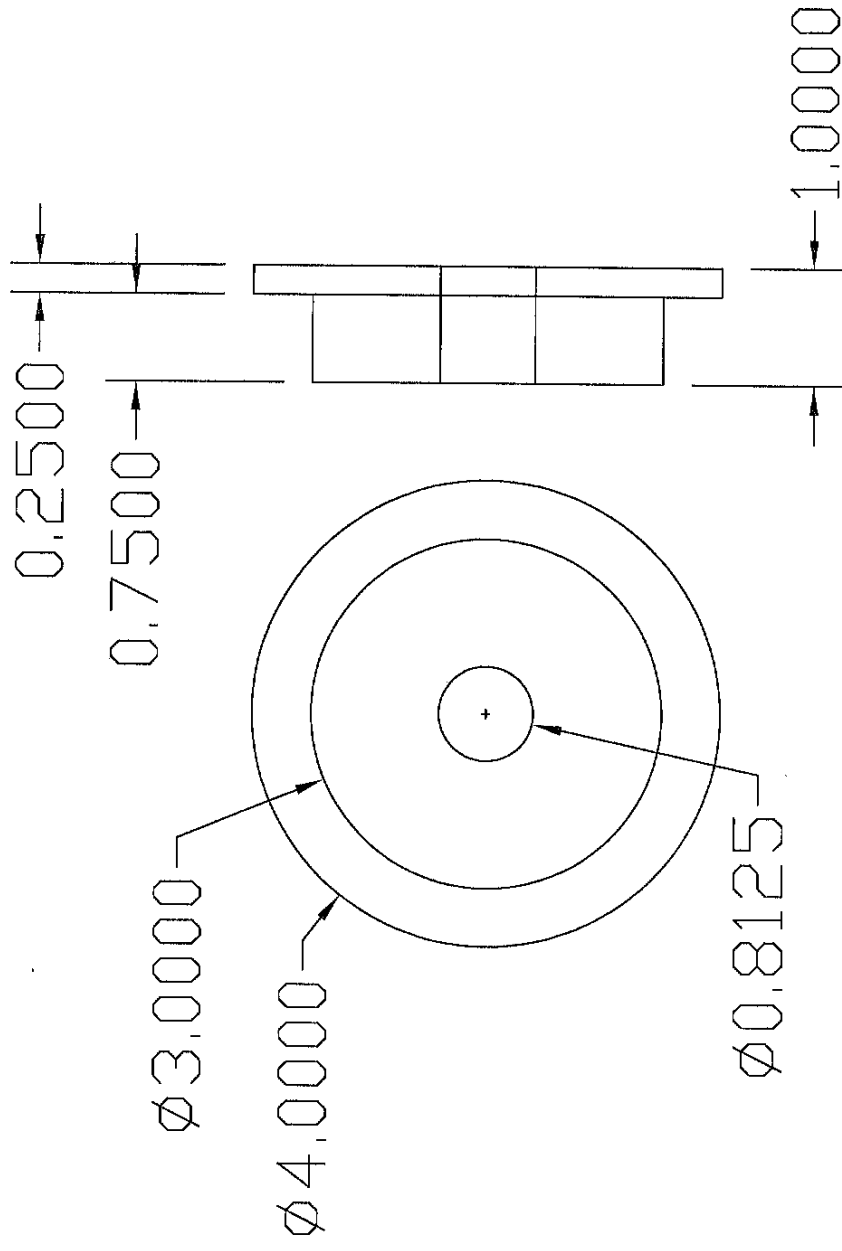


STAND OFF TABS TO BE SAME
AS STANDARD CONELINE
PLASTIC PART# - 85.08UCLB

0.3125

WAYNE FARMS - UNION SPRINGS, AL
C121241-DF208A
UHMW BTM CONELINE PLASTIC
(440) FT REQ'D





WAYNE FARMS - UNION SPRINGS, AL
C121241-DF208A
UHMW GUIDE WHEEL
(8) REQ'D.

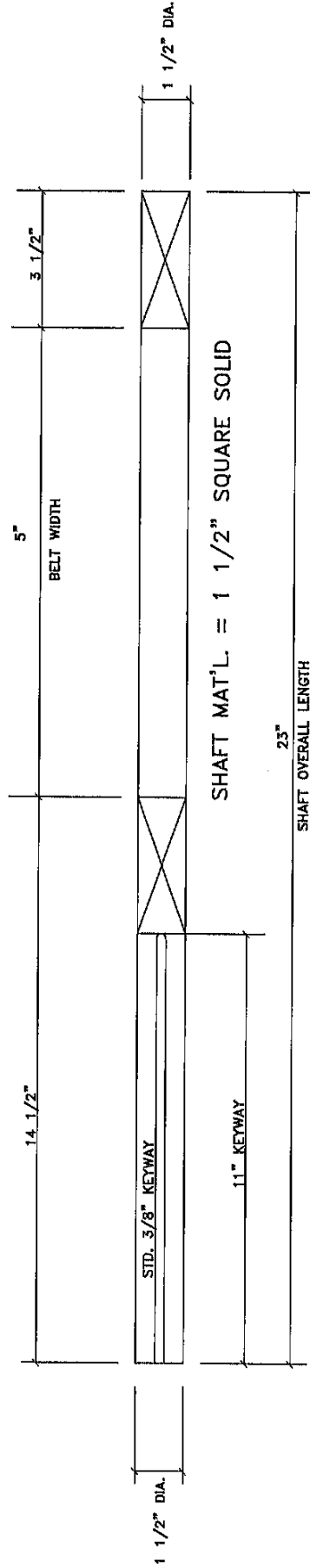
STD. 1 1/2" SQUARE SOLID SHAFT

FORM DRAWING ONLY, THIS IS NOT TO SCALE !

JOB NUMBER : C121241-DF208A
CUSTOMER : WAYNE FARMS
LOCATION : UNION SPRINGS, AL

DATE : 9/8/2025
MATERIAL : T303 SS

DETAILER : DUSTIN CAGLE
SHOP CHECKER :



DRIVE SHAFT DETAIL QTY. 2 REQ'D.

CONELINE DRIVE SHAFT

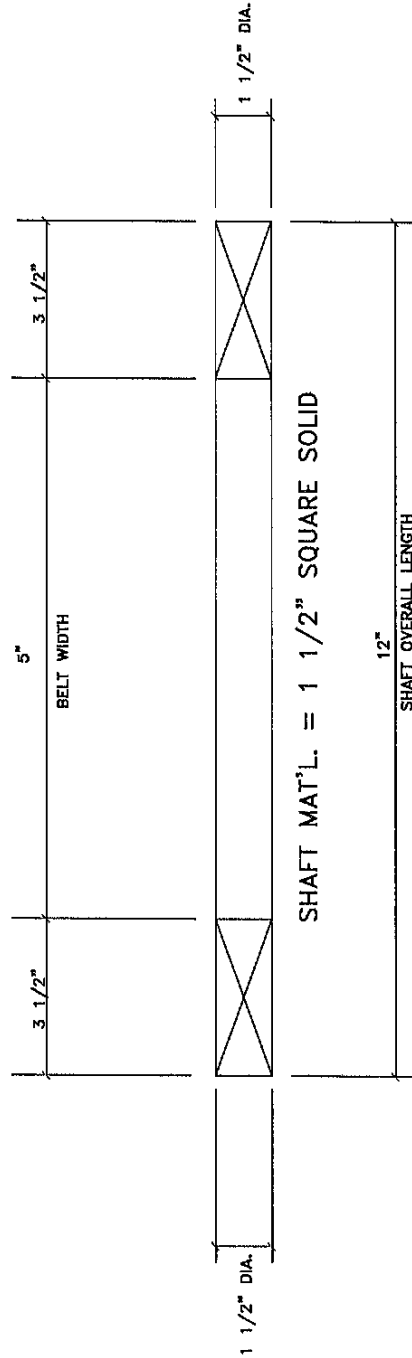
STD. 1 1/2" SQUARE SOLID SHAFT

JOB NUMBER : C121241-DF208A
CUSTOMER : WAYNE FARMS
LOCATION : UNION SPRINGS, AL

DATE : 9/8/2025
MATERIAL : T303 SS

DETAILER : DUSTIN CAGLE
SHOP CHECKER :

CONELINE IDLE SHAFT



IDLE SHAFT DETAIL QTY. 2 REQ'D.

STD. 1 1/2" SQUARE SOLID SHAFT

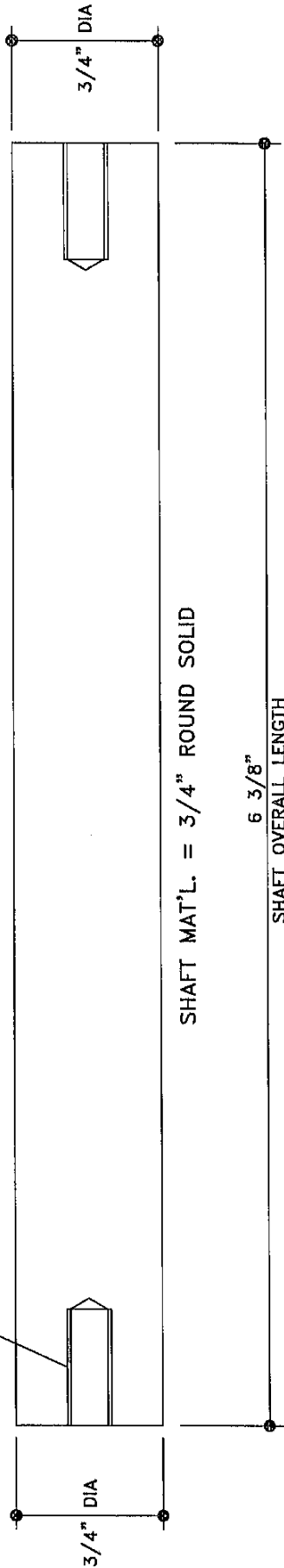
STD. 3/4" ROUND SOLID SHAFT

JOB NUMBER : C121241-DF208A
CUSTOMER : WAYNE FARMS
LOCATION : UNION SPRINGS, AL

DATE : 9/8/2025
MATERIAL : T303 SS

DETAILER : DUSTIN CAGLE
SHOP CHECKER :

DRILL AND TAP
3/8" EACH END



SHAFT MAT'L. = 3/4" ROUND SOLID

IDLE SHAFT DETAIL QTY. 4 REQ'D.

STD. 3/4" ROUND SOLID SHAFT

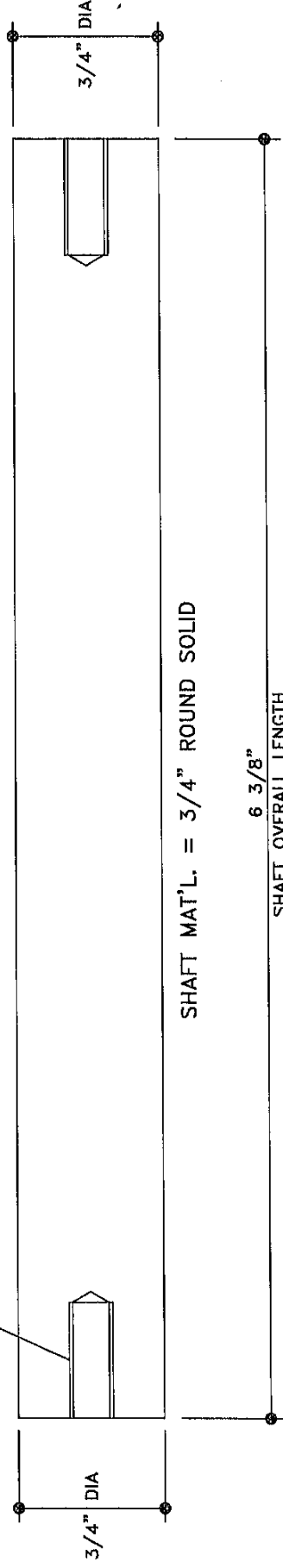
STD. 3/4" ROUND SOLID SHAFT

JOB NUMBER : C121241-DF208A
 CUSTOMER : WAYNE FARMS
 LOCATION : UNION SPRINGS, AL

DATE : 9/8/2025
 MAT'L : T303 SS

DETAILER : DUSTIN CAGLE
 SHOP CHECKER :

DRILL AND TAP
 3/8" EACH END



SHAFT MAT'L. = 3/4" ROUND SOLID

IDLE SHAFT DETAIL QTY. 4 REQ'D.

STD. 3/4" ROUND SOLID SHAFT

