

# EQUIPMENT SPEC SHEET

REVISION:



NAME & LOCATION	WAYNE FARMS	UNION SPRING, AL	CUSTOMER NUMBER	C121241
ITEM NUMBER	C-09	ITEM SERIAL NUMBER	C121241-C-09	
ENGINEER	GARY CAMBRON	SALESMAN	HEATH MORROW	
EQUIPMENT TYPE	WING INCLINE CONV		CAD TECH DESIGNER	DUSTIN CAGLE
1 BELT MANUF.	INTRALOX	2 SERIES	800S	
4 BELT LENGTH	39"	5 BELT COLOR	BLUE	
7 FRICTION SPACING	N/A	8 BELT INDENT	N/A	
10 BELT WIDTH	18"	11 WEARSTRIP	1"X1-1/2" UHMW	
13 BELT FLIGHTS	YES	14 FLIGHT HEIGHT	4"	
16 FLIGHT CENTERS	12"	17 FLIGHT INDENT	1.3"	
19 T.O.B. INFED	N/A	20 T.O.B. DISCHARGE	N/A	
21 IDLE SPROCKET	8 TOOTH	22 PITCH DIAMETER	5.2" PD	
24 DRIVE SPROCKET	8 TOOTH	25 PITCH DIAMETER	5.2" PD	
27 SPROCKETS @ DRV	4	28 SPROCKETS @ IDLE	3	
30 BELT WASHER	YES	31 DRIP PAN	YES	
33 DRIVE SIDE	RIGHT	34 DRIVE TYPE	EXTREME DUTY	
36 MOTOR	STERLING	37 HORSEPOWER	1 HP	
39 GEARBOX	K343	40 RATIO	40:1	
42 EQUIP. MAT.	1/4" SS	43 LEGS	N/A	
44			TAKE UP STANDARD	

PARTS and or MATERIAL UNIQUE TO THIS ITEM(S) / SPECIAL DESIGN SPECS (Please explain)

SAFETY LABELS AND E-STOPS TO BE LOCATED AS SHOWN.

THIS ITEM GETS A DRIVE RESTRAINT KIT

ETCHED METAL SAFETY LABELS.

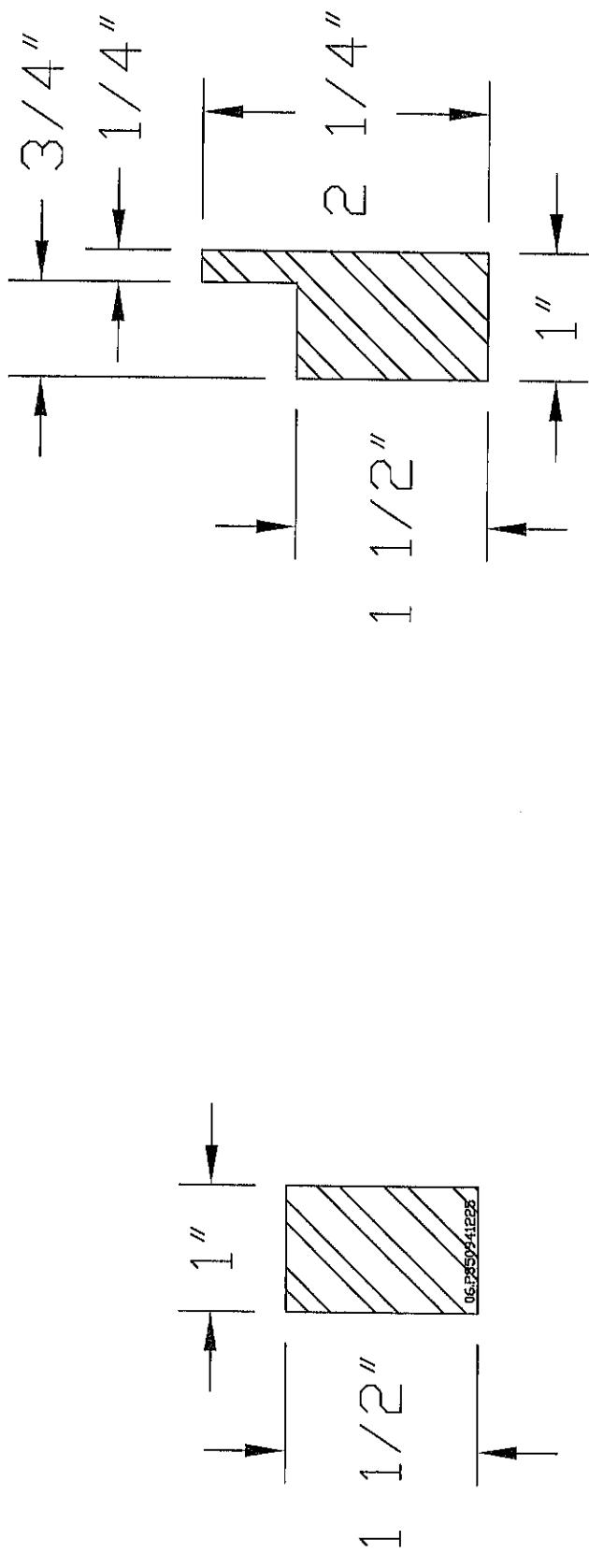
THIS ITEM WILL ATTACH TO C121241-DF208 CONELINE

DRAWING COMPLETION DATE

8/28/2025

DELIVERY DATE

11/21/2025



06.P850941225  
(60) FT REQ'D

06.P8509495901LHD  
(30) FT REQ'D

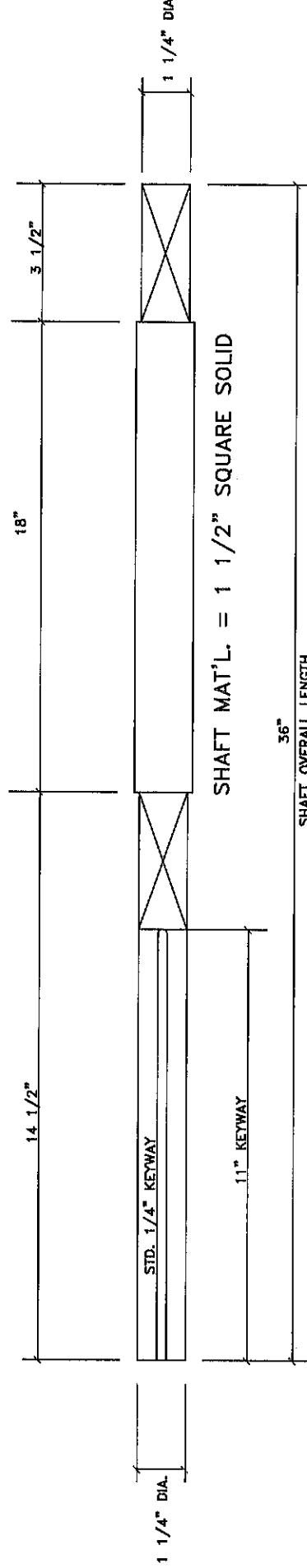
## STD. 1 1/2" SQUARE SOLID SHAFT

FORM DRAWING ONLY, THIS IS NOT TO SCALE !

JOB NUMBER : C121241-C-09  
 CUSTOMER : WAYNE FARMS  
 LOCATION : UNION SPRINGS, AL

DATE : 8/28/2025  
 MATL : T303 SS  
 DETAILER : DUSTIN CAGLE  
 SHOP CHECKER :

\*\*THIS IS A PART NUMBERED SHAFT\*\*



DRIVE SHAFT DETAIL QTY. 1 REQ'D.

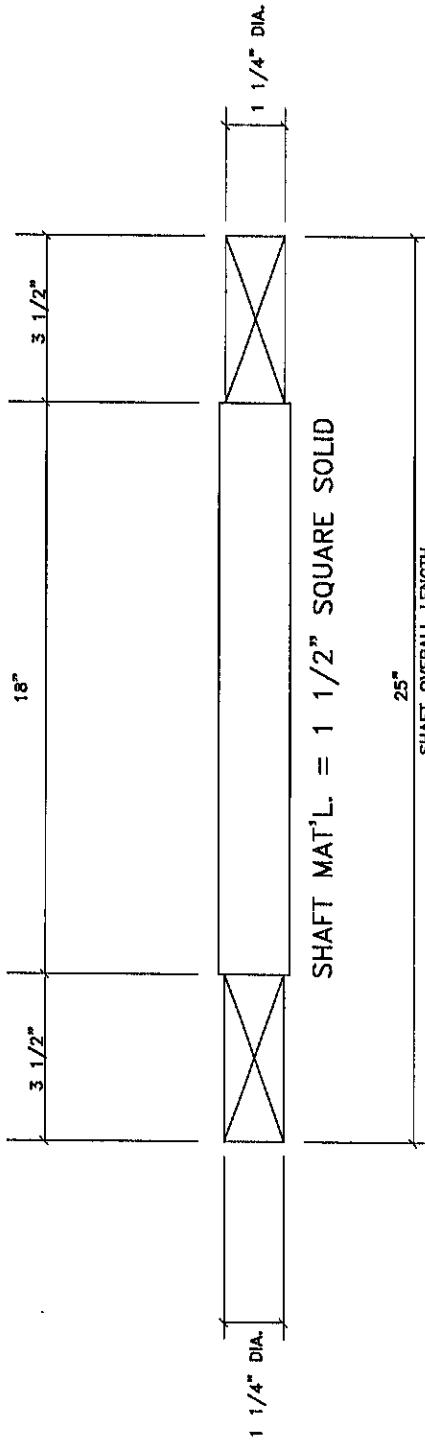
## STD. 1 1/2" SQUARE SOLID SHAFT

FORM DRAWING ONLY, THIS IS NOT TO SCALE !

JOB NUMBER : C121241-C-09  
 CUSTOMER : WAYNE FARMS  
 LOCATION : UNION SPRINGS, AL

DATE : 8/28/2025  
 MAT'L : T303 SS  
 DETAILER : DUSTIN CAGLE  
 SHOP CHECKER : \_\_\_\_\_

\*\*THIS IS A PART NUMBERED SHAFT\*\*

IDLE SHAFT DETAIL QTY. 1 REQ'D.



D&F EQUIPMENT SALES, INC - ALABAMA  
Work Order Traveller  
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Work Order ID	Part ID	Release	Want Date	Start Date	Finish Date	Qty	Drawing ID/Rev Engineer
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121241-C-09/S DFM500I18 5/21/2025 11/14/2025 1.00



Drawing Rev:

D&F INCLINE CONVEYOR 18" WI

DENICE

Order ID:  
Part ID: Customer: Ship To:

Shop Resources Type	Seq#	End Qty	Start Qty	Setup Hrs	Run Start Hrs Date	Finish Date	Drawing ID/Rev
ENGINEERING	10	1.00	1.00	0.00	0.00		
ENGINEERING							



LASER SHOP 20 1.00 1.00 0.00 0.00



SHOP1 30 1.00 1.00 0.00 0.00



Part ID/Sub ID	Piece#	Date Reqd	Unit Of Measur	Qty Reqd	Qty Due	Issue
01.S101 3/16" PLATE SS 48X120	10	5/21/2025	4X10	0.00	0.00	
01.S104	20	5/21/2025	5X10	0.00	0.00	



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	3/16" PLATE SS 60X120						
	01.S108 1/4" PLATE SS 48X120		30 5/21/2025	4X10		0.00	0.00 _____
	01.S111 1/4" PLATE SS 60X120		40 5/21/2025	5X10		0.00	0.00 _____
	01.S117 10GA SHEET SS 48X120		50 5/21/2025	4X10		0.00	0.00 _____
	01.S119 10GA SHEET SS 60X120		60 5/21/2025	5X10		0.00	0.00 _____
	01.S122 11GA SHEET SS 48X120		70 5/21/2025	4X10		0.00	0.00 _____
	01.S124 11GA SHEET SS 60X120		80 5/21/2025	5X10		0.00	0.00 _____
	01.S127 12GA SHEET SS 48X120		90 5/21/2025	4X10		0.00	0.00 _____
	01.S129 12GA SHEET SS 60X120		100 5/21/2025	5X10		0.00	0.00 _____
	01.S132 14GA SHEET SS 48X120		110 5/21/2025	4X10		0.00	0.00 _____
	01.S134 14GA SHEET SS 60X120		120 5/21/2025	5X10		0.00	0.00 _____
	02.RR206 ROUND ROD 1/2" SS		130 5/21/2025	FT		0.00	0.00 _____
	02.RR208 ROUND ROD 3/4" 304 SS		140 5/21/2025	FT		0.00	0.00 _____
	05.T804 TUBING SS 1"SQ X 11GA		290 5/21/2025	FT		0.00	0.00 _____
	30.40706 COUPLING SS 3/8"		330 5/21/2025	EA		1.00	1.00 _____
	S00024 TUBING END CAP - 1" SQ X 12 GA		340 5/21/2025	EA		1.00	1.00 _____



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SHOP2 40 1.00 1.00 0.00 0.00



Part ID/Sub ID	Piece#	Date Reqd	Unit Of Measur	Qty Reqd	Qty Due	Issue
06.S0421	80	5/21/2025	EA	4.00	4.00	

SHOP3 50 1.00 1.00 0.00 0.00



Part ID/Sub ID	Piece#	Date Reqd	Unit Of Measur	Qty Reqd	Qty Due	Issue
02.SB402	10	5/21/2025	FT	0.00	0.00	
SQUARE BAR 1/4" SS FOR GEARBOXES						
06.S0415	20	5/21/2025	EA	2.00	2.00	
BELT WASH 12" SPLASH SHIELD STD 304						
S00421A	60	5/21/2025	EA	1.00	1.00	
DRIVE DRIP PAN 30" X 11" (FOR NORDISTOBER GEARBOXES)						
06.S00421HA	80	5/21/2025	EA	2.00	2.00	
SS DRIP PAN HANGER 1"W FLAT BAR W/ 7/16"H* 1"W FLAT BAR WITH 7/16" HOLE 6.75" OVERAL LENGTH						

UHMW PARTS 60 1.00 1.00 0.00 0.00





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Work Order ID	Part ID	Release	Want Date	Start Date	Finish Date	Qty	Drawing ID/Rev Engineer
Part ID/Sub ID	Piece#	Date Reqd	Unit Of Measur	Qty Reqd	Qty Due	Issue	
06.P850941225	40	5/21/2025	FT	60.00	60.00	_____	UHMW WEARSTRIP 1" X 1-1/2"
06.P8509495901LHD	50	5/21/2025	FT	30.00	30.00	_____	UHMW WEARSTRIP L-SHAPE 1"X2-1/4" W/ NOT*
	60	5/21/2025		20.00	20.00	_____	UHMW BEVELED INDENT, SEE DWG
	70	5/21/2025		30.00	30.00	_____	UHMW REC INDENT/CENTER DIVIDER, SEE DWG
	80	5/21/2025		3.00	3.00	_____	UHMW INDENT/CENTER DIVIDER UPR RAD, SEE DWG
	90	5/21/2025		2.00	2.00	_____	UHMW INDENT LWR RAD (2) REQ'D 1LH-1RH, SEE DWG
	100	5/21/2025		1.00	1.00	_____	UHMW CENTER DIVIDER LWR RAD, SEE DWG
	110	5/21/2025		4.00	4.00	_____	UHMW CWAY UPR RAD, SEE DWG
	120	5/21/2025		4.00	4.00	_____	UHMW CWAY LWR RAD, SEE DWG
	130	5/21/2025		2.00	2.00	_____	UHMW L-SHAPED RWAY UPR RAD (2) REQ'D 1LH-1RH, SEE DWG
	140	5/21/2025		2.00	2.00	_____	UHMW L-SHAPED RWAY LWR RAD (2) REQ'D 1LH-1RH, SEE DWG
SUB-ASSY 1	70	1.00	1.00	0.00	0.00		
SUB-ASSY 1							



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							Engineer



SUB-ASSY 2 80 1.00 1.00 0.00 0.00  
SUB-ASSY 2



FINAL ASSEM 90 1.00 1.00 0.00 0.00  
FINALASSEMB



Part ID/Sub ID	Piece#	Date Reqd	Unit Of Measur	Qty Reqd	Qty Due	Issue
37.1XI	20	5/21/2025	EA	1.00	1.00	
BELT - 800S 18"W OH FT BLUE AC W/ BLUE AC RODS 4" STREAMLINE FLIGHTS, 12'C, 1.30"I, 2"CN				39.00	39.00	

1HP XTREME 143TC 1800RPM INV DUTY*	20	5/21/2025	EA	1.00	1.00	
STAINLESS STEEL						
XTREME						
RPM: 1800						
FOOT OPTION: FOOTLESS						
FRAME: 143TC						
ENCLOSURE: TEFC						
RATING: INVERTER DUTY						
ELECTRICAL: 3 PHASE 460V						
ENCAPSULATED: ENCAPSULATED						

STERLING SS HEL BEVEL SYMMETRICAL 40:1*	30	5/21/2025	EA	1.00	1.00	
STERLING SYMMETRICAL						



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Work Order ID	Part ID	Release	Want Date	Start Date	Finish Date	Qty	Drawing ID/Rev	Engineer
	STAINLESS STEEL SMOOTH BODY 403 HELICAL BEVEL 40:1 38.872:1 (EXACT) 140TC W/ TORQUE ARM							
	37.SSK04125U	50	5/21/2025	EA		1.00	1.00	_____
	SYMMETRICAL BUSHING 1-1/4" FOR SSK04 HE*							
	SSK04-1.250UTBK							
	STAINLESS STEEL 1-1/4" SYMMETRICAL BUSHING KIT FOR SIZE SSK04 HELICAL BEVEL							
	06.DRK	60	5/21/2025	EA		1.00	1.00	_____
	DRIVE RESTRAINT KIT							
	31.2808	80	5/21/2025	EA		7.00	7.00	_____
	SPROCKET 800S 8T 1.5"SB 5.2"PD*							
	PART #S3D8 G5CPE7 NG							
	EZ CLEAN MOLDED SPROCKET							
	15.142	100	5/21/2025	EA		1.00	1.00	_____
	SANITARY 2" SS ROLL TYPE FERRULE							
	31.91121	110	5/21/2025	EA		9.00	9.00	_____
	RETAINER SNAP RING 1.5" SS*							
	(SH-206SS)							
	06.P40810	120	5/21/2025	EA		2.00	2.00	_____
	BRASS TAKE UP 5/8-11 W/SS NUT							
	95.0141902P	130	5/21/2025	EA		6.00	6.00	_____
	SPRAY NOZZLE 1/4 F8004-LN PLASTIC*							
	ADDITIONAL PARTS REQ'D #S00202 & #06.S0415							
	NATURAL PVDF							
	BEARING ASSEMBLY	140	5/21/2025			0.00	0.00	_____
	35.UCF207.20	160	5/21/2025	EA		4.00	4.00	_____
	KML 1-1/4" SS BEARING 4-BOLT FLG							
	10.1010724	200	5/21/2025	EA		16.00	16.00	_____
	HHC/SCREW 7/16-14 X 1-1/2" SS							



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Work Order ID	Part ID	Release	Want Date	Start Date	Finish Date	Qty	Drawing ID/Rev Engineer
	10.10407	210	5/21/2025	EA		16.00	16.00 _____
	FLAT WASHER 7/16" SS NON-TAXABLE						
	10.10507	220	5/21/2025	EA		16.00	16.00 _____
	HEX LOCK NUT 7/16"-14 SS						
	06.207.4-BOLT	440	5/21/2025	EA		3.00	3.00 _____
	SS BEARING COVER FITS 207 HOUSING 1-1/4" STAINLESS STEEL BEARING COVER, 4-BOLT PATTERN FOR FLANGE STYLE BEARING FITS 207 HOUSING FOR 1-1/4", 1-3/8", 1-7/16" AND 1-5/16" (THIS IS A CLOSED COVER.)						
	06.BG1.25-4HOLE	510	5/21/2025	EA		2.00	2.00 _____
	SS BEARING GUARD 1.25" 4-HOLE* STAINLESS STEEL (12 GAUGE) BEARING GUARD FOR 1-1/4" 4-HOLE BRG						
		540	5/21/2025			0.00	0.00 _____
	STABILIZER / TORQUE ARM ASSEMBLY -						
	37.207-UNI	550	5/21/2025	EA		1.00	1.00 _____
	STABILIZER BRACKET UNIVERSAL FITS 207* UNIVERSAL FITS 207 HOUSING FOR 1-1/4" OR 1-7/16" SHAFT						
	06.207-GBC343R	560	5/21/2025	EA		1.00	1.00 _____
	SS K343 SYMM/TLOCK GEARBOX COVER (RIGHT)* 06.207-GBC343R SS K343 SYMMETRICAL / TAPER LOCK GEARBOX COVER (RIGHT)* RIGHT HAND HORIZONTAL MOUNTING ORIENTATION						
	10.10507	600	5/21/2025	EA		1.00	1.00 _____
	HEX LOCK NUT 7/16"-14 SS						
	10.1010750	610	5/21/2025	EA		1.00	1.00 _____
	HHC/SCREW 7/16 X 3" SS						
	10.10407	620	5/21/2025	EA		3.00	3.00 _____
	FLAT WASHER 7/16" SS NON-TAXABLE						
	10.10307	630	5/21/2025	EA		2.00	2.00 _____



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Work Order ID	Part ID	Release	Want Date	Start Date	Finish Date	Qty	Drawing ID/Rev Engineer
	LOCK WASHER 7/16" SS NON-TAXABLE		930	5/21/2025		0.00	0.00 _____
	D & F STANDADRD ESTOP -						
	45.800F1YP1 ALLEN BRADLEY E-STOP STATION		940	5/21/2025	EA	1.00	1.00 _____
	10.1080808 SOCKET CAP SCREW 8-32 X 1/2" SS* 8C50KCS3		950	5/21/2025	EA	4.00	4.00 _____
	10.10808N NYLON LOCK NUT 8-32 SS* 8CNNE3		960	5/21/2025	EA	4.00	4.00 _____
	MISCELLANEOUS -		1400	5/21/2025		0.00	0.00 _____
	10.1060432 MACH SCREW 1/4"- 20 X 2" SS* PHILLIPS FLAT HEAD #72718		1430	5/21/2025	EA	58.00	58.00 _____
	10.1010616 HHC/SCREW 3/8-16 X 1" SS FASTENAL P/N 1170105 (NON-TAXABLE)		1560	5/21/2025	EA	6.00	6.00 _____
	10.10506 HEX NYLON LOCK NUT 3/8"-16 SS		1620	5/21/2025	EA	12.00	12.00 _____
	10.10306 LOCK WASHER 3/8" SS NON-TAXABLE		1630	5/21/2025	EA	18.00	18.00 _____
	10.10206 HEX NUT 3/8-16 SS NON TAXABLE		1640	5/21/2025	EA	12.00	12.00 _____
	10.1010824 HHC/SCREW 1/2-13 X 1-1/2"SS NON-TAXABLE		1710	5/21/2025	EA	4.00	4.00 _____



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	10.10508 HEX LOCK NUT 1/2" -13 SS	1740	5/21/2025	EA		4.00	4.00 _____
	10.10210 HEX NUT 5/8 X 11 SS	1760	5/21/2025	EA		4.00	4.00 _____
	S00425 SPACER 1/4" X 3/4" X 5/16"ID	1790	5/21/2025	EA		58.00	58.00 _____
	10.313 PHILLIPS FLAT HD/SMS #10 X 1" SS NON-TAXABLE	1810	5/21/2025	EA		20.00	20.00 _____
SHIPPING SHIPPING	100	1.00	1.00	0.00	0.00		



OS  
MACHINE 110 1.00 1.00 0.00 0.00



Part ID/Sub ID	Piece#	Date Reqd	Unit Of Measur	Qty Reqd	Qty Due	Issue
06.DS1815-1.25 SHAFT 18" DRIVE WITH 1-1/4 JOURNAL	30	5/21/2025	EA	1.00	1.00	_____
06.IS1815-1.25 SHAFT 18" IDLE WITH 1-1/4 JOURNAL	70	5/21/2025	EA	1.00	1.00	_____
REWORK-S REWORK-S	120	1.00	1.00	0.00	0.00	





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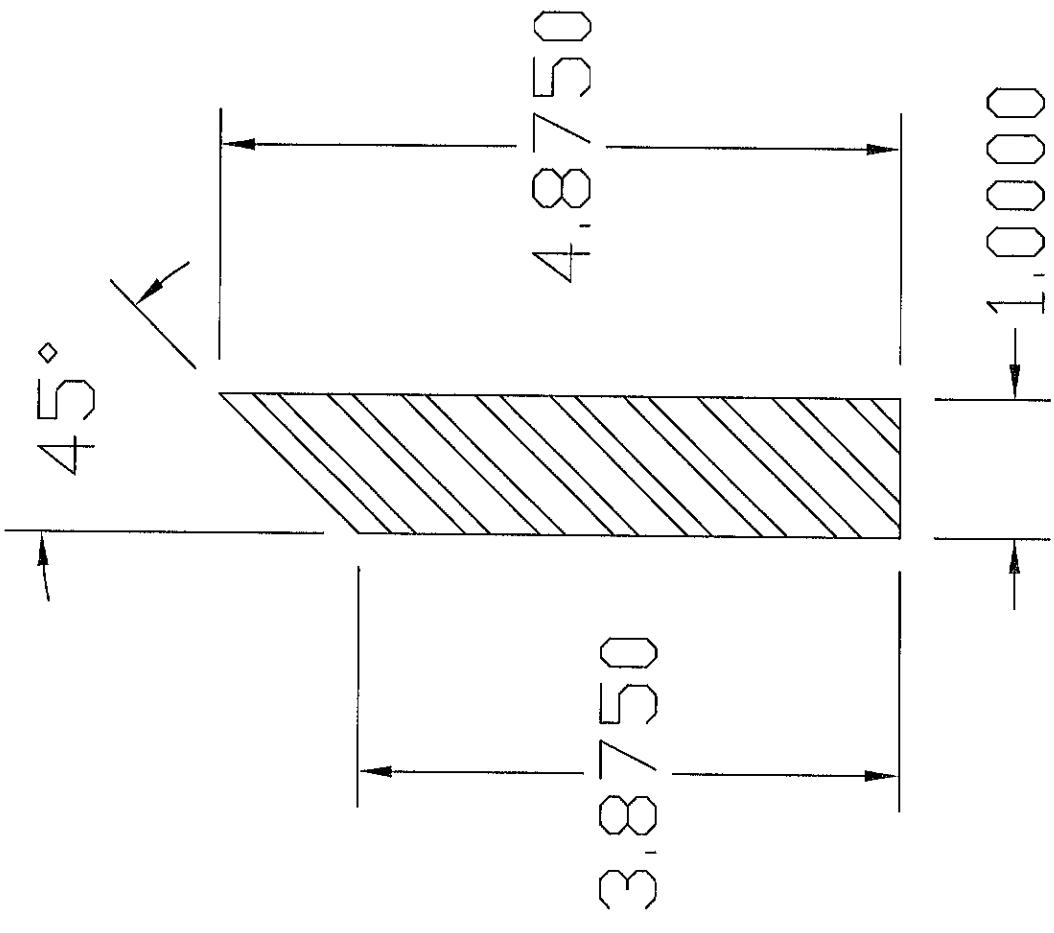
Work Order ID	Part ID	Release	Want Date	Start Date	Finish Date	Qty	Drawing ID/Rev Engineer
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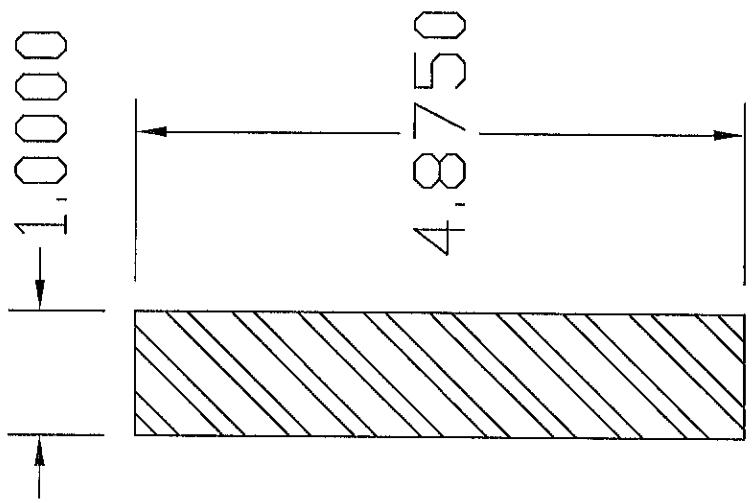


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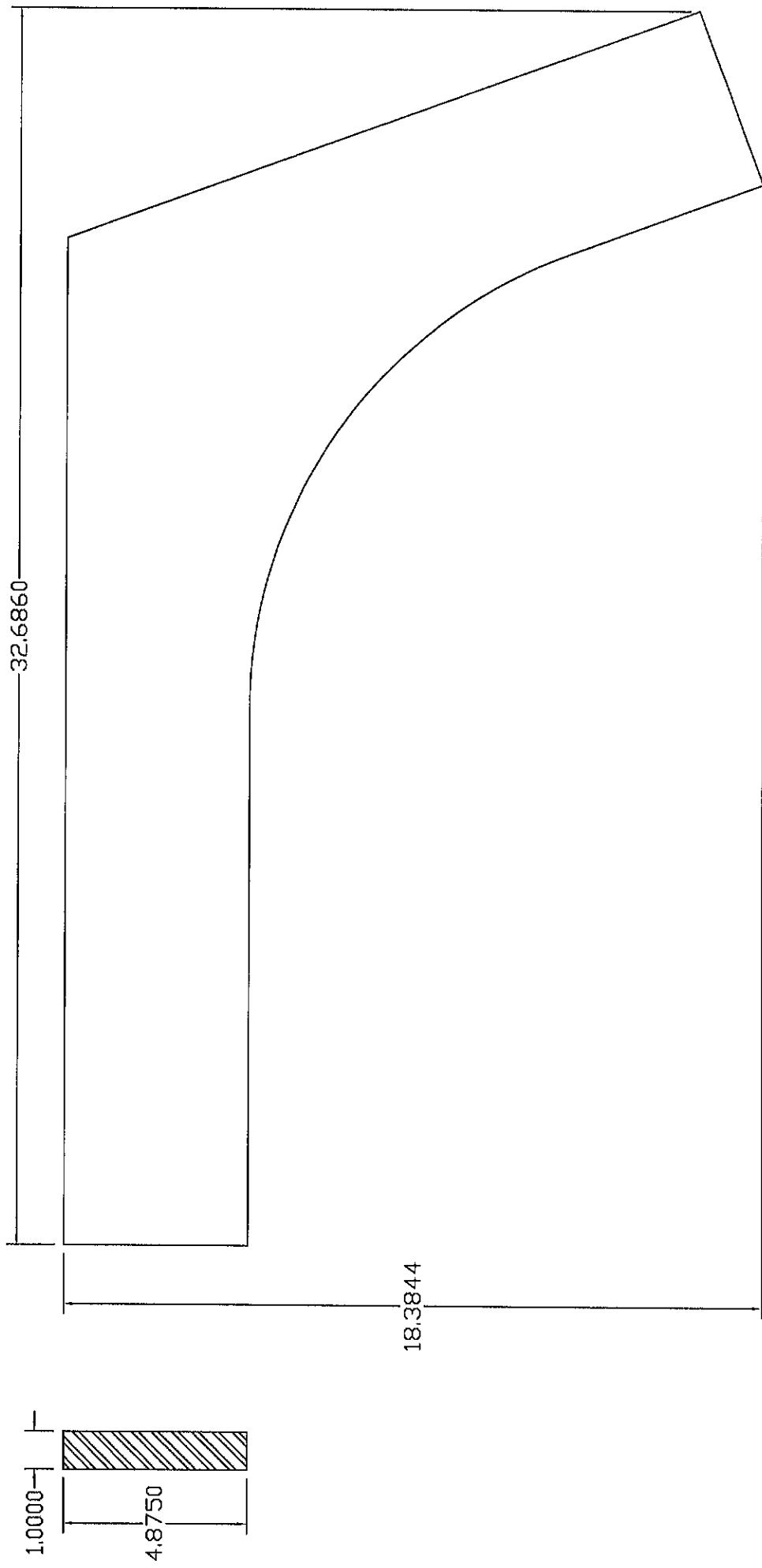




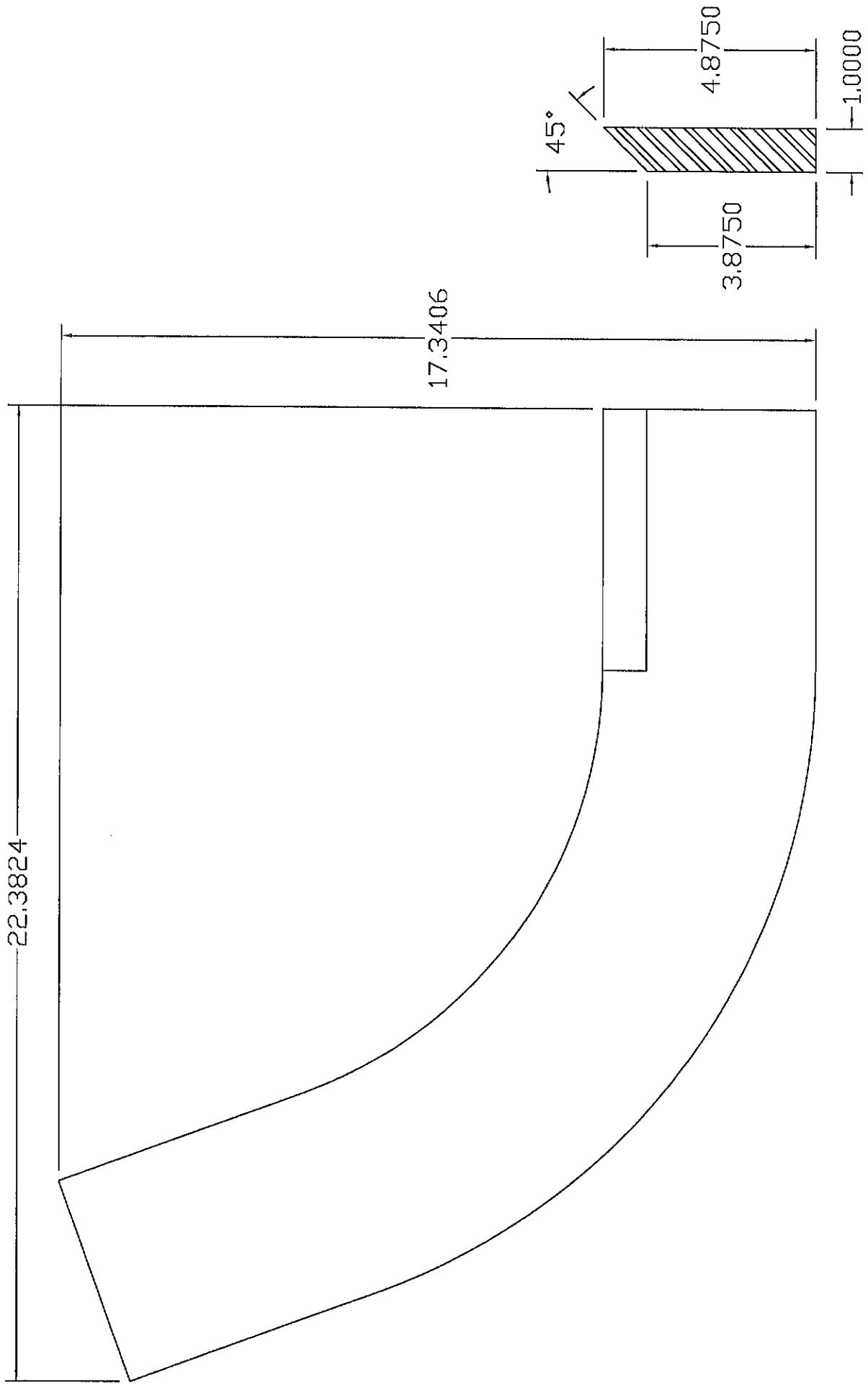
WAYNE FARMS - UNION SPRINGS, AL  
C121241-C-09  
UHMW BEVELED INDENT  
(20) FT REQ'D



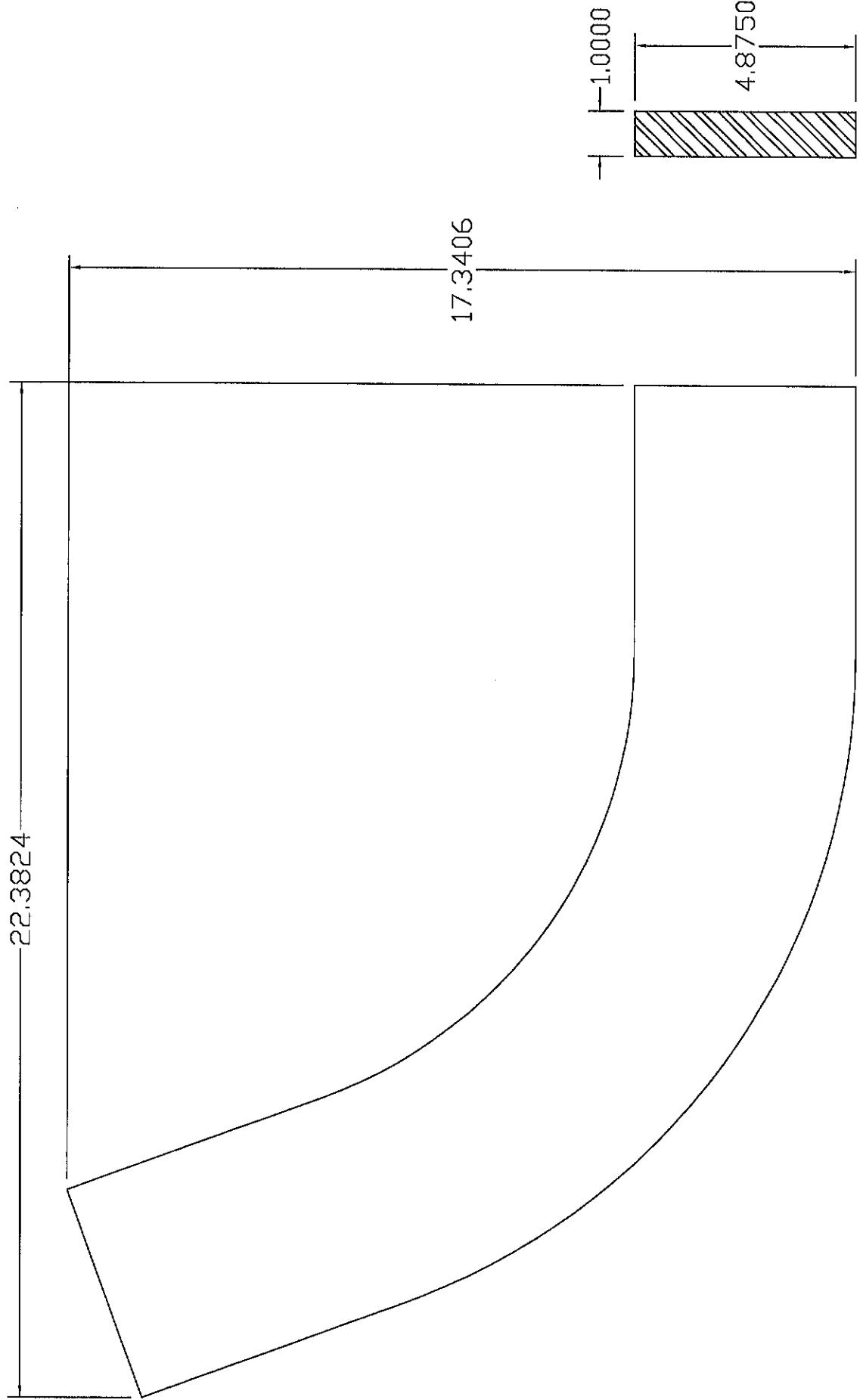
WAYNE FARMS - UNION SPRINGS, AL  
C121241-C-09  
UHMW REC INDENT / CENTER DIVIDER  
(30) FT REQ'D



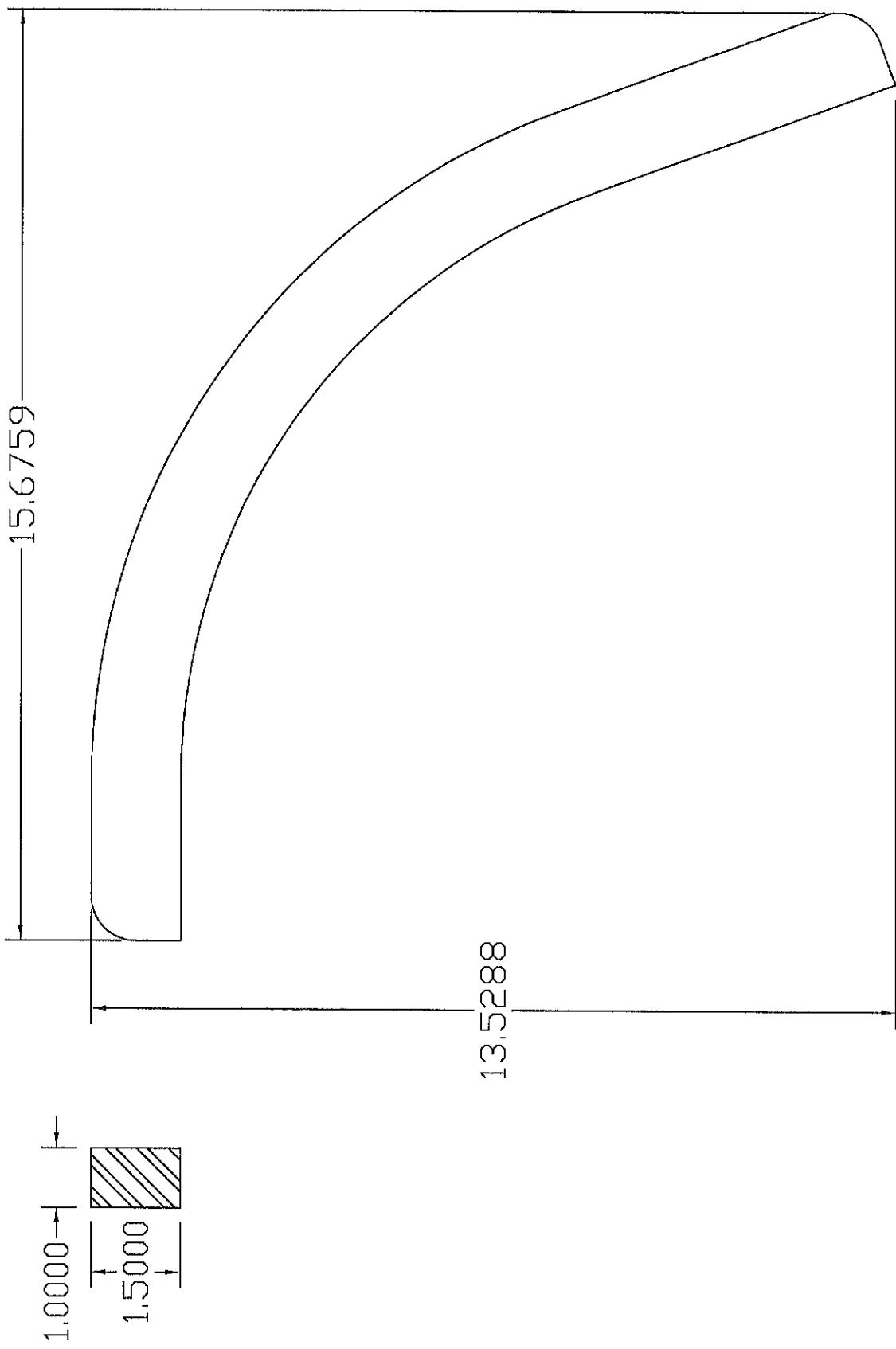
WAYNE FARMS - UNION SPRINGS, AL  
C121241-C-09  
UHMW INDENT/CENTER DIVIDER UPR RAD  
(3) REQ'D



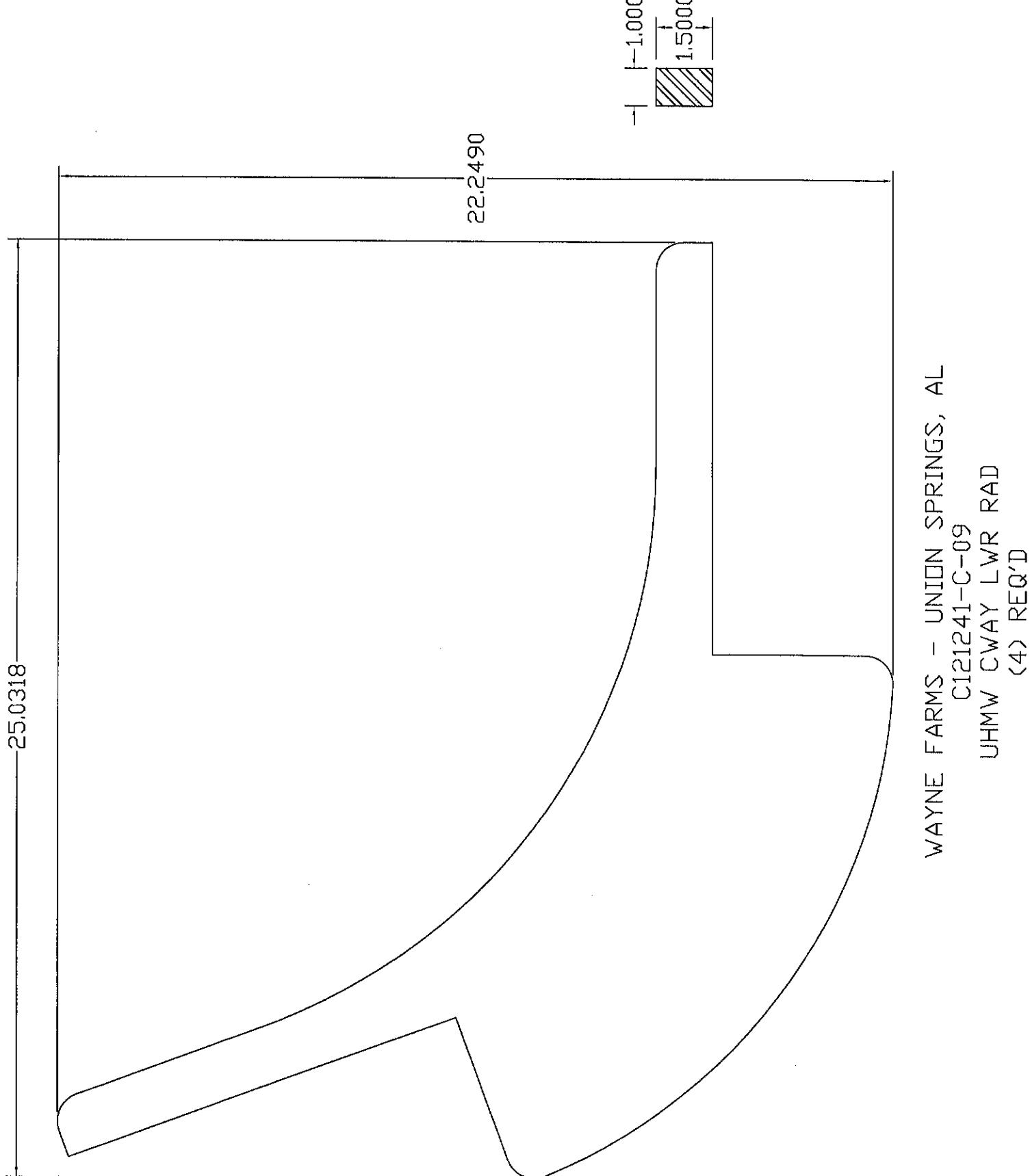
WAYNE FARMS - UNION SPRINGS, AL  
C121241-C-09  
UHMW INDENT LWR RAD  
(2) REQ'D 1LH-1RH

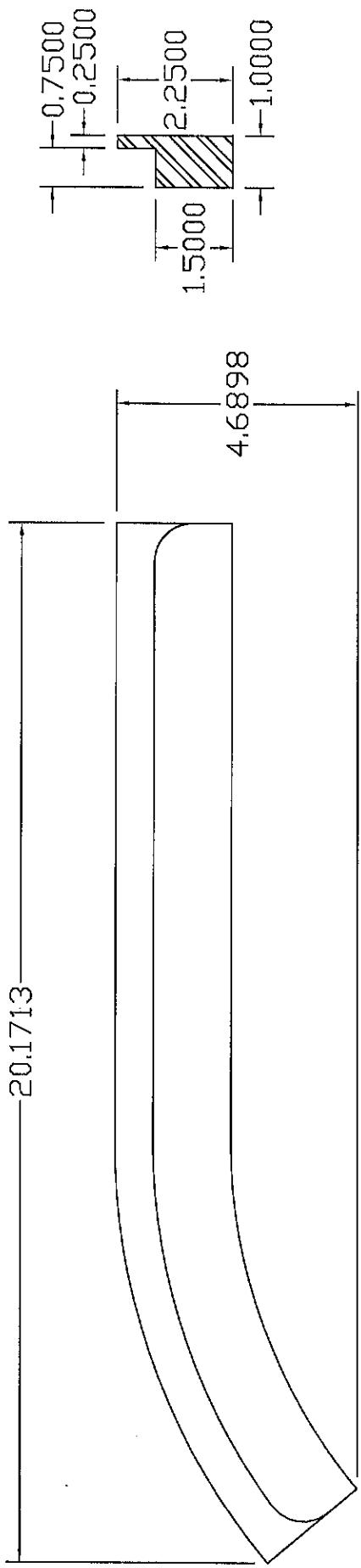


WAYNE FARMS - UNION SPRINGS, AL  
C121241-C-09  
UHMW CENTER DIVIDER LWR RAD  
(1) REQ'D



WAYNE FARMS - UNION SPRINGS, AL  
C121241-C-09  
UHMW CWAY UPR RAD  
(4) REQ'D

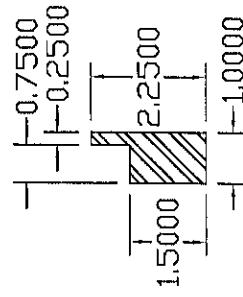




WAYNE FARMS - UNION SPRINGS, AL  
C121241-C-09  
UHMW L-SHAPED RWY UPR RAD  
(2) REQ'D 1LH-1RH

26.4723

22.6123



WAYNE FARMS - UNION SPRINGS, AL  
C121241-C-09  
UHMW L-SHAPED RWAY LWR RAD  
(2) REQ'D 1LH-1RH