



ITEM NO.	PART NUMBER	DESCRIPTION	QTY.	
1	Bearing Housing		1	A
2	M4StandardWasher		3	
3	BridgePlate		1	
4	Bearing Housing^Base Model		1	
5	BracketLoadingRamp		1	
6	BridgeBacking		1	
7	MainBack		1	
8	PlateMount		2	B
9	Rail		2	
10	SliderBit		2	
11	WasherClamp		2	
12	WasherClampLower		1	
13	ClampRailConnector		2	
14	WasherSpacer		2	C
15	WasherAlignment		2	
16	WasherLoaderRHS		1	
17	WasherLoaderLHS		1	
18	B18.3.1M - 4 x 0.7 x 16 Hex SHCS -- 16NHX		8	
19	B18.3.1M - 2 x 0.4 x 4 Hex SHCS -- 4NHX		8	
20	RivetStationBase		1	
21	WasherMagBase		2	D

UNLESS OTHERWISE SPECIFIED:
DIMENSIONS ARE IN MILLIMETERS
SURFACE FINISH:
TOLERANCES:
LINEAR: X. ± 0.50
X.X ± 0.25
X.XX ± 0.10
ANGULAR:

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NAME

SIGNATURE

DATE

DRAWN

M. KUHN, J. TRAC

Wednesday, 9 September 2020 4:44:56 PM

CHK'D

APPV'D

MFG

Q.A

REMOVE ALL BURRS AND SHARP EDGES

TITLE:

Riveting Station

MATERIAL:

STD NO.

A3

WEIGHT:

SCALE:1:5

SHEET 1 OF 1