



Down Time Report



Reset



Date

- ☐ Thursday, ...
- ☐ Friday, Au...
- ☐ Saturday, ...
- ☐ Monday, S...
- ☐ Tuesday, S...

ShiftType

- ☐ Evening
- ☐ Morning

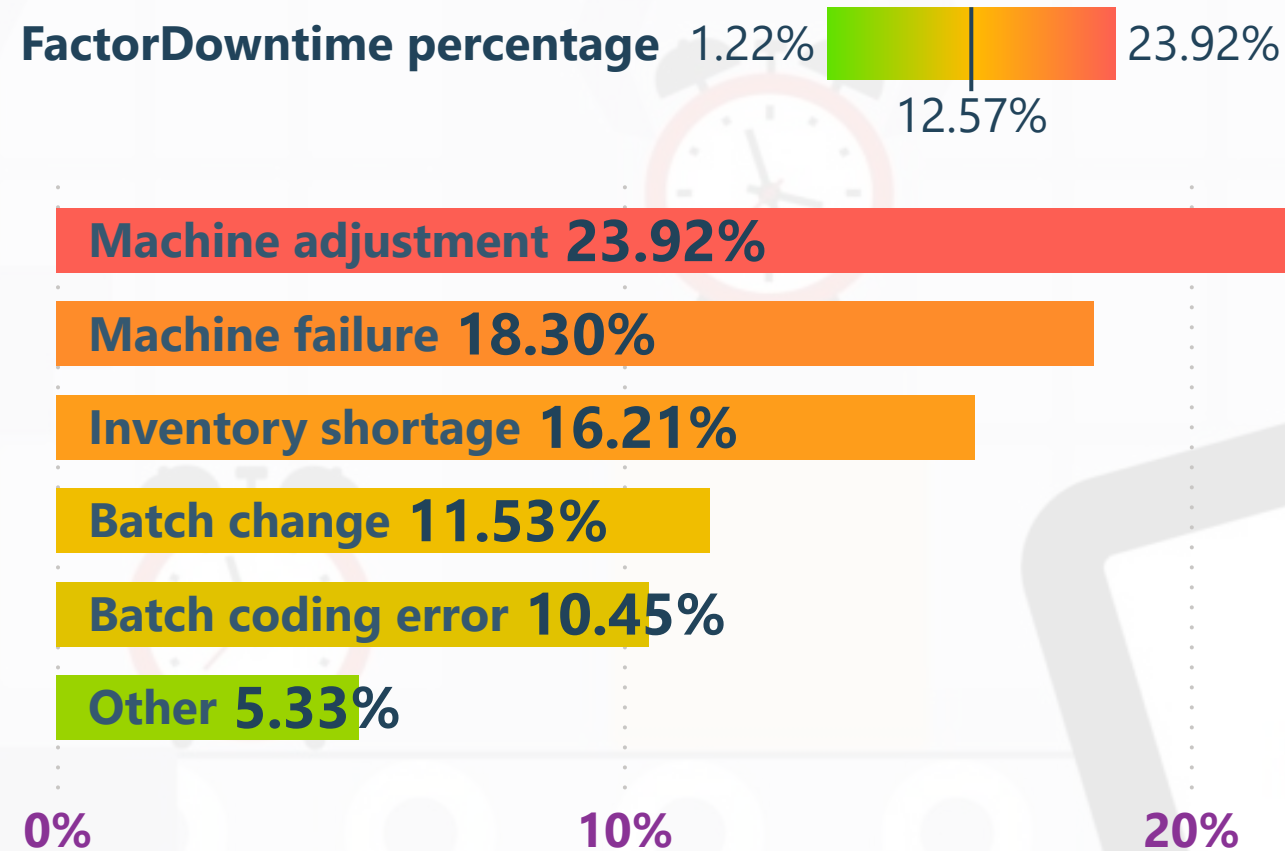
Size

- ☐ 2 L
- ☐ 600 ml

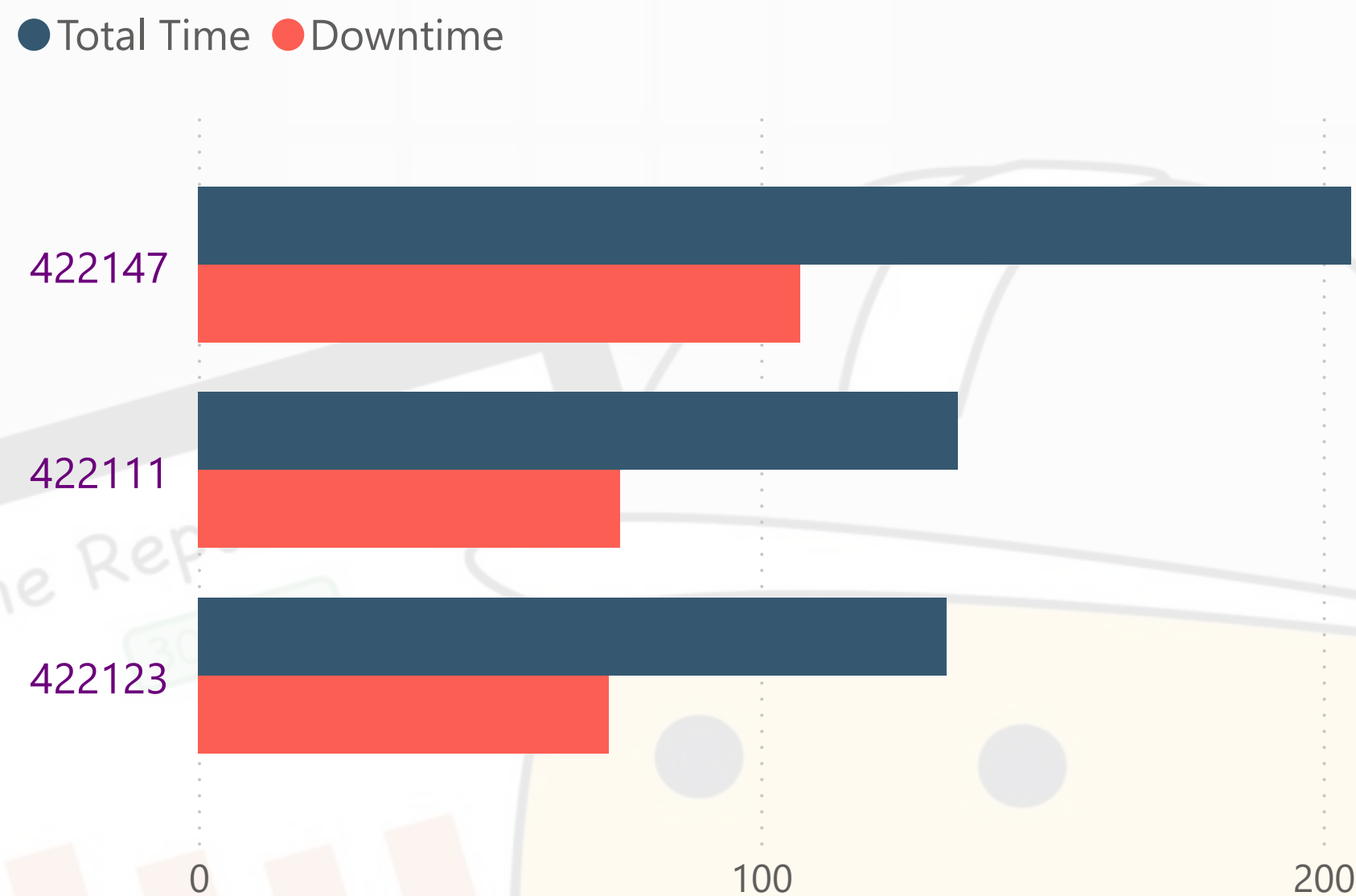
Top downtime Factor

Machine adjustment

Downtime Percentage by factors



Most problematic batches



Total Products

6

Total Batches

38

Total Time(Min)

3858

DownTime(Min)

1388

Avg. DownTime

36.5

Downtime %

36.0%

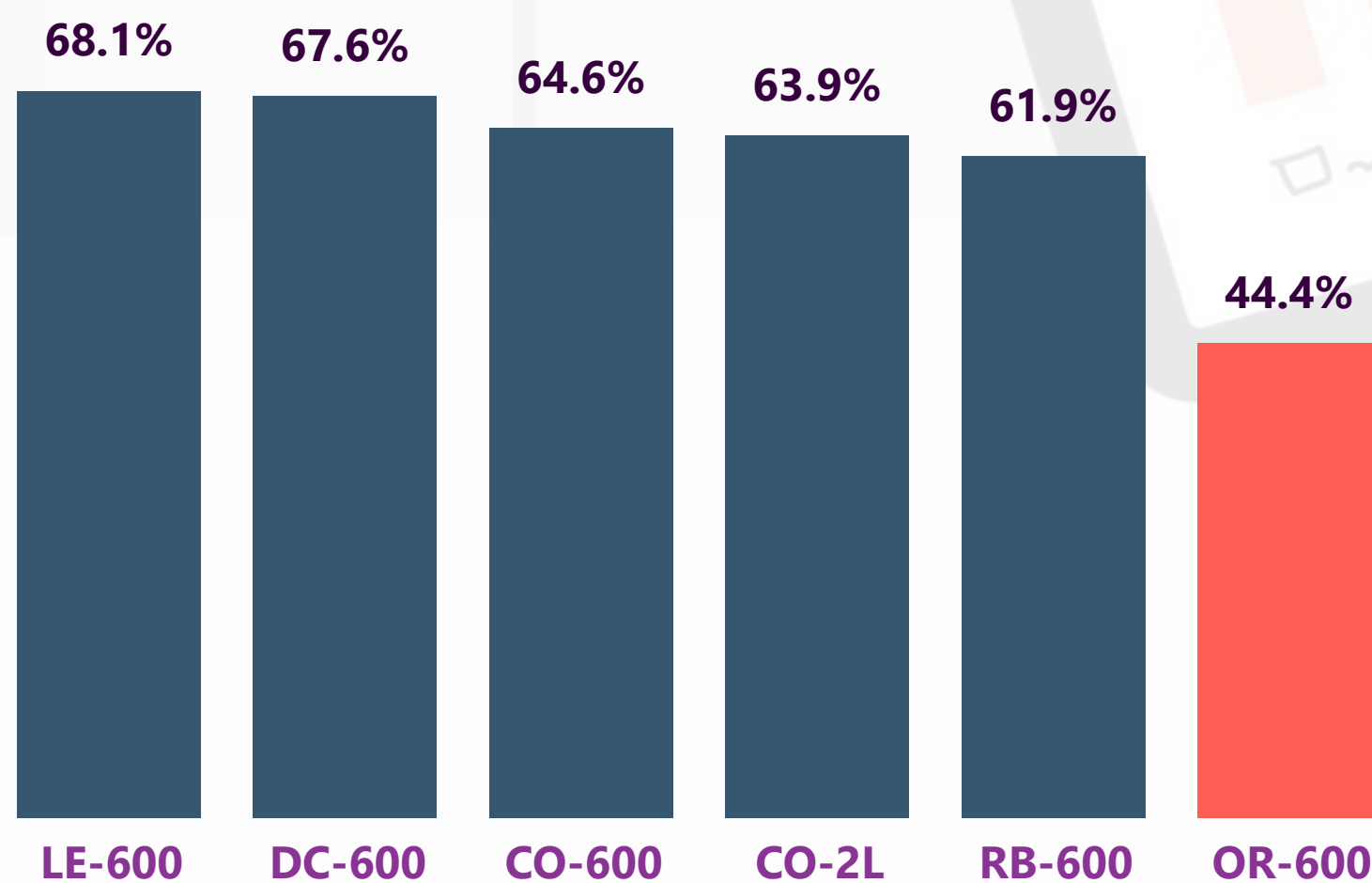
Max DownTime

107

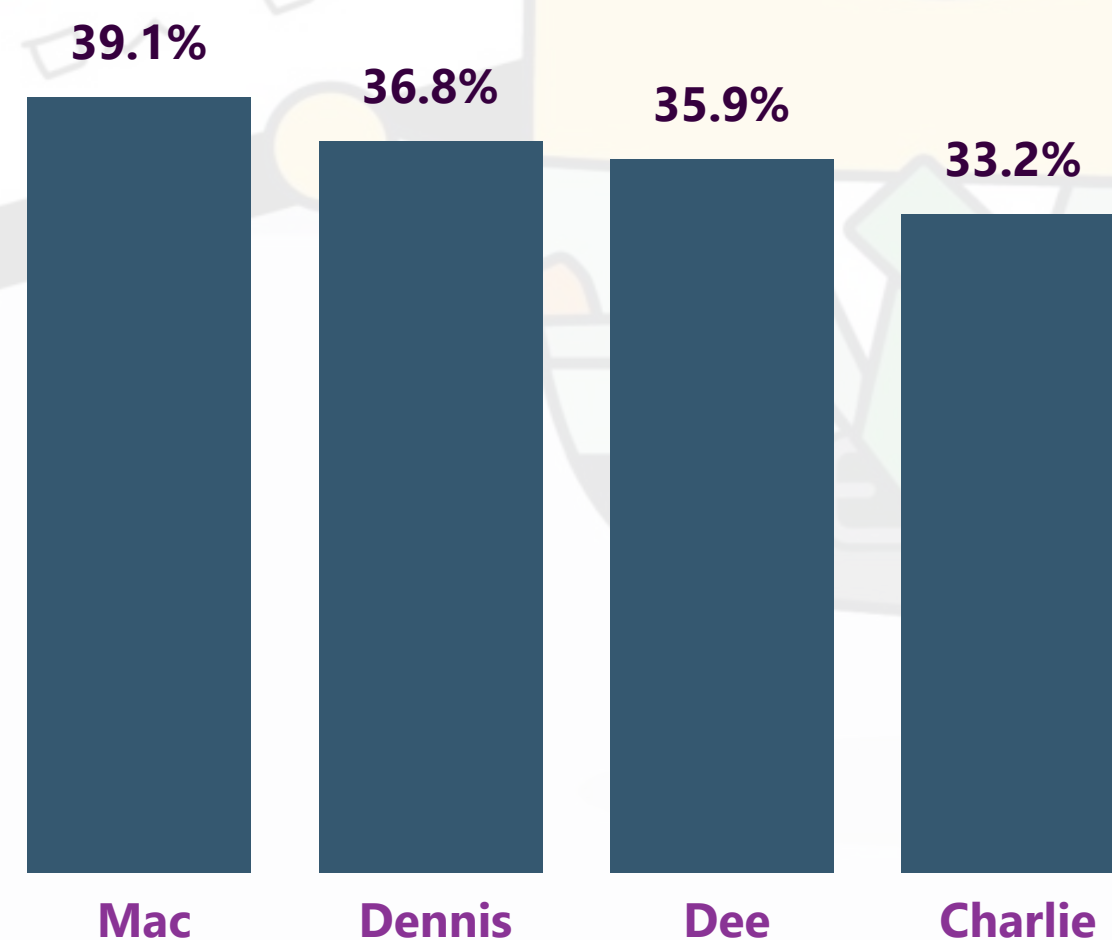
Min DownTime

0

Production Efficiency by Product

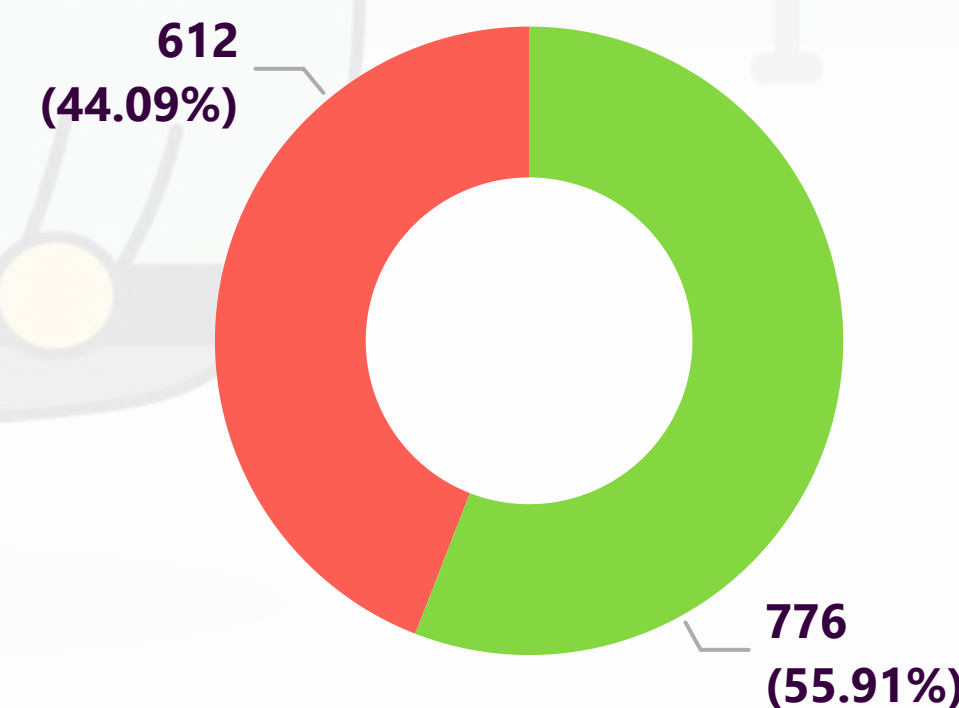


Downtime Percentage by Operator



Downtime by Operator Error

● Yes ● No





Factor Analysis



Total Batches

6

Total Time

701

DownTime

145

Downtime %

3.8%

Reset



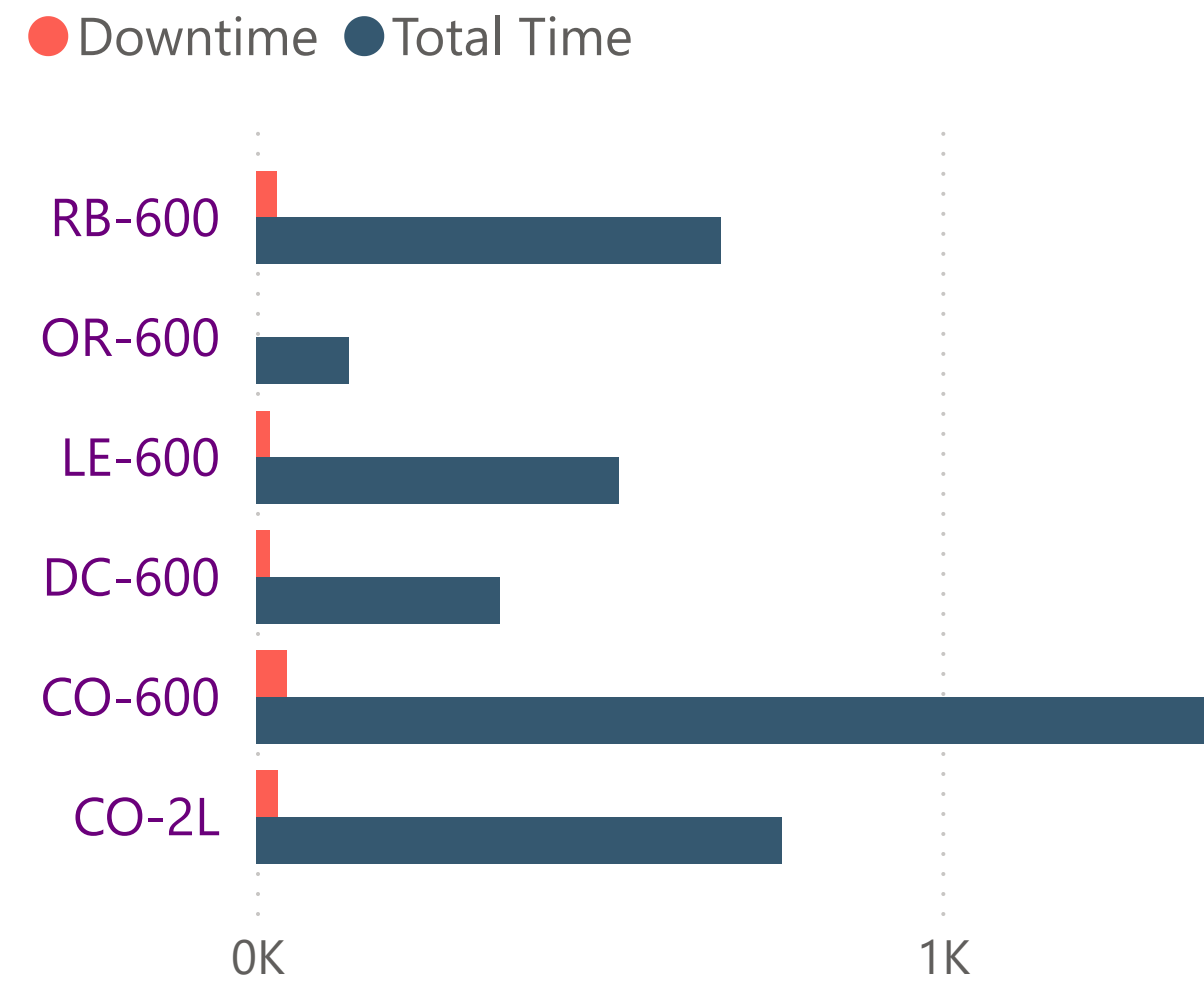
factors Description

- ☐ Batch change
- ☒ Batch coding error
- ☐ Calibration error
- ☐ Conveyor belt jam
- ☐ Inventory shortage
- ☐ Label switch
- ☐ Labeling error
- ☐ Machine adjustm...
- ☐ Machine failure
- ☐ no factors
- ☐ Other
- ☐ Product spill

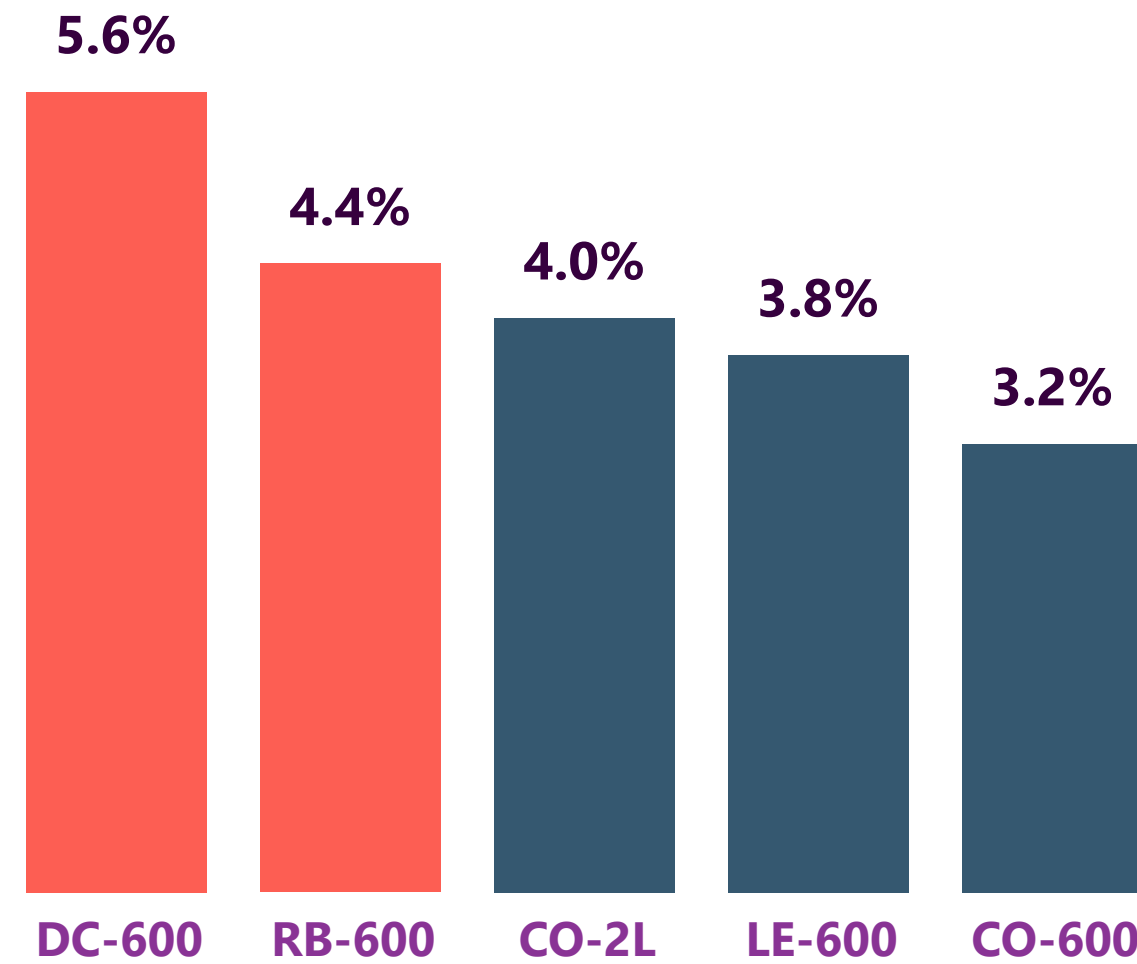
ShiftType

- ☐ Evening
- ☐ Morning

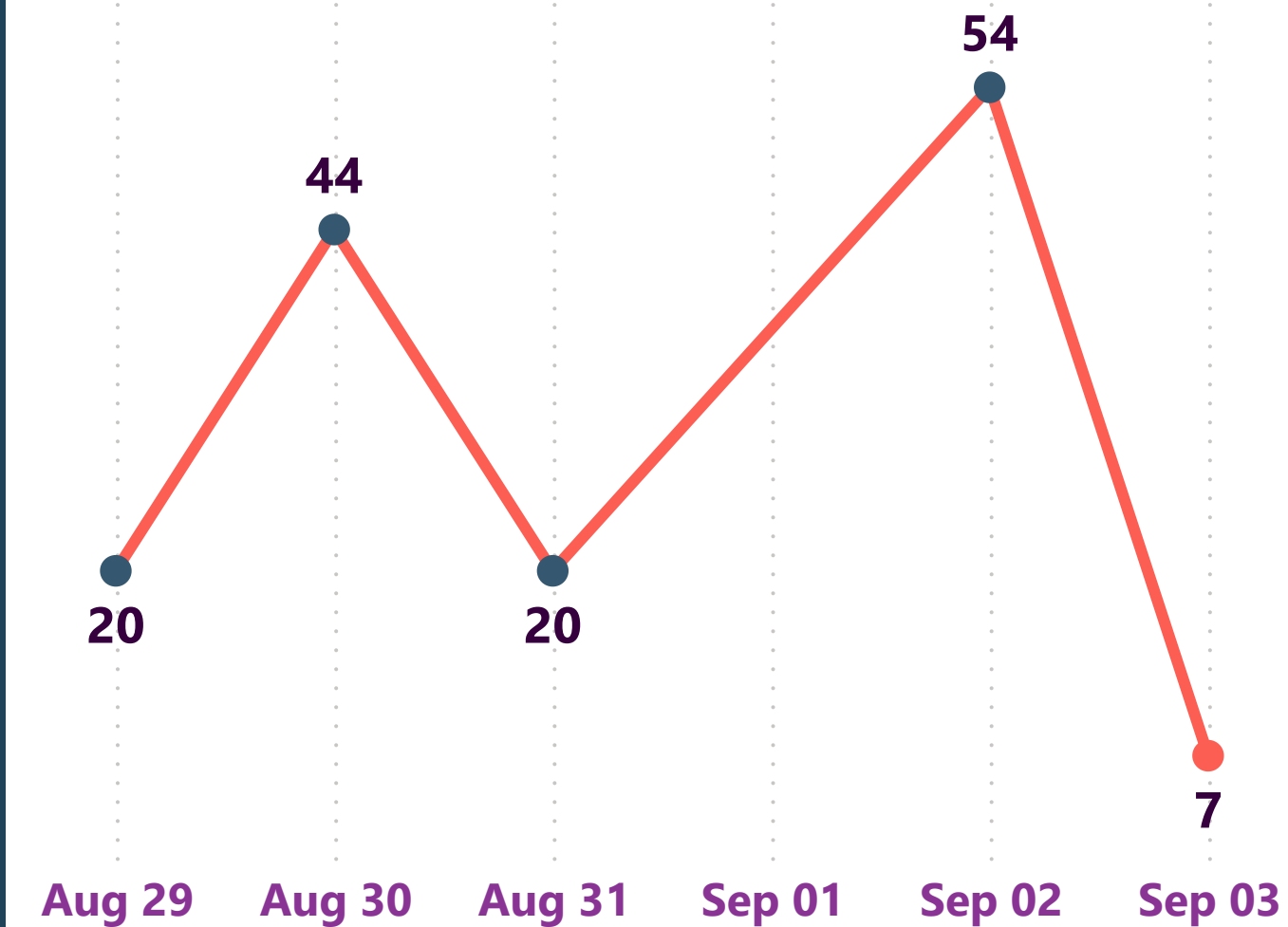
DownTime Vs Total Time by product



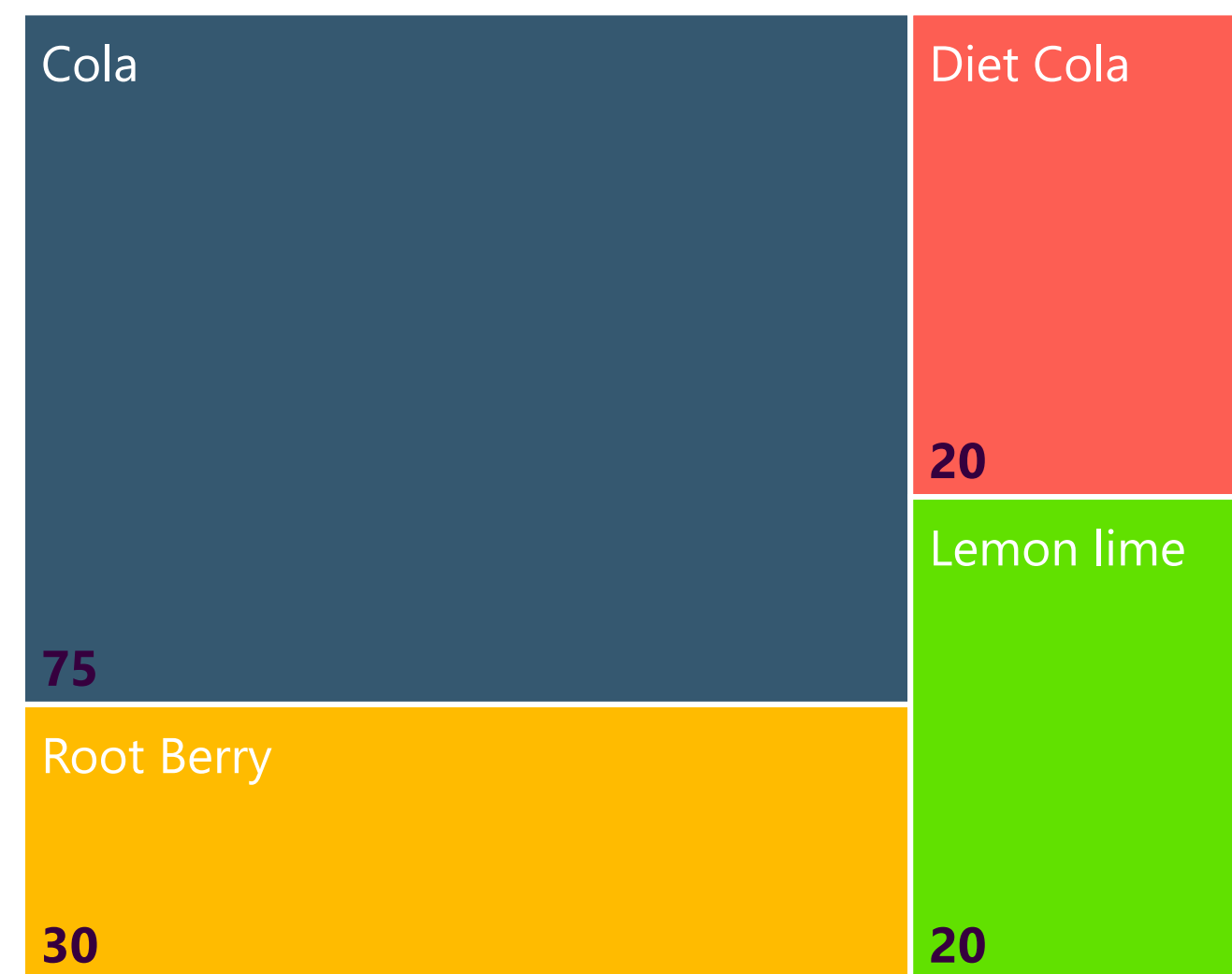
Downtime Percentage by Product



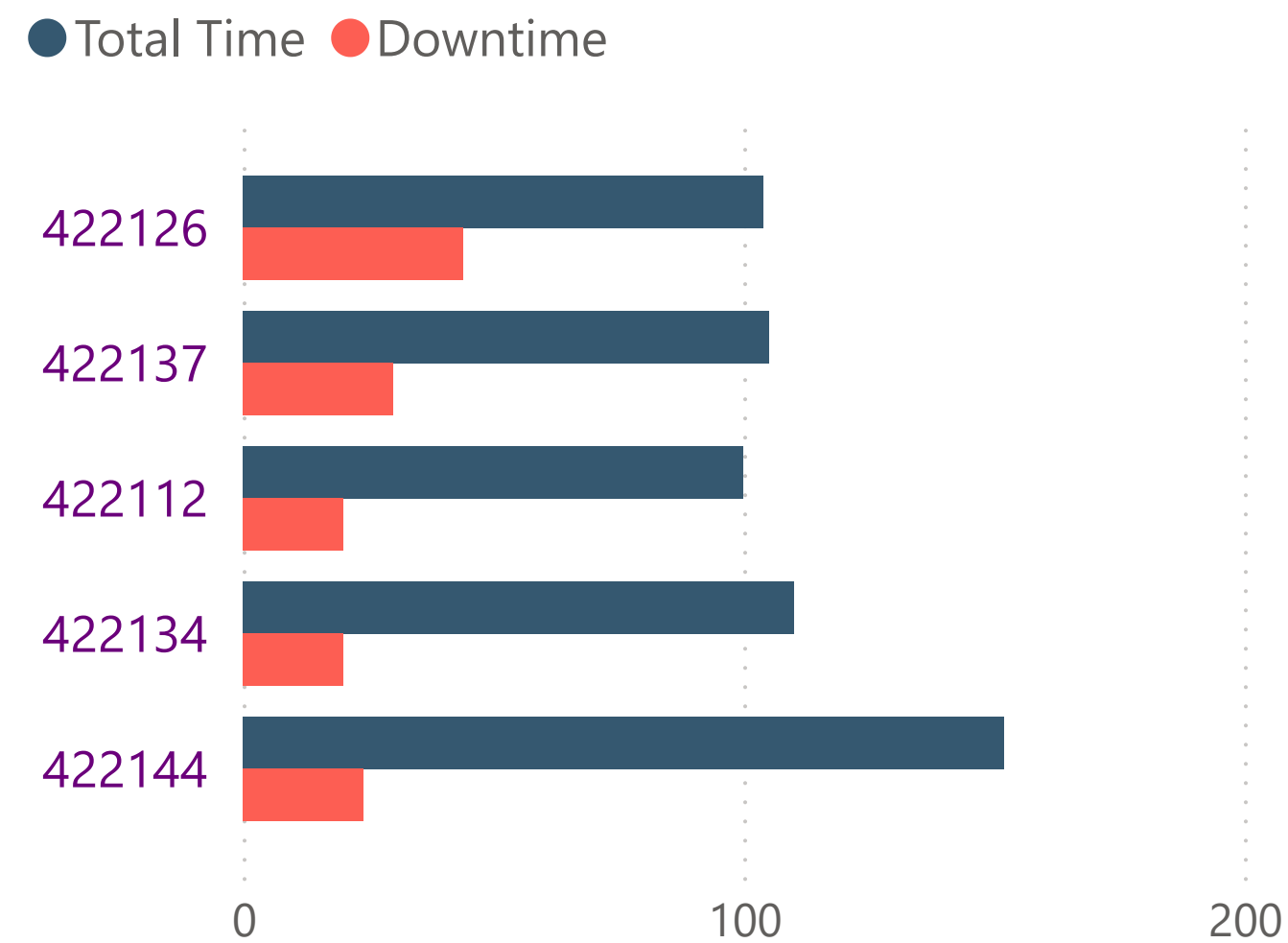
Downtime Trend



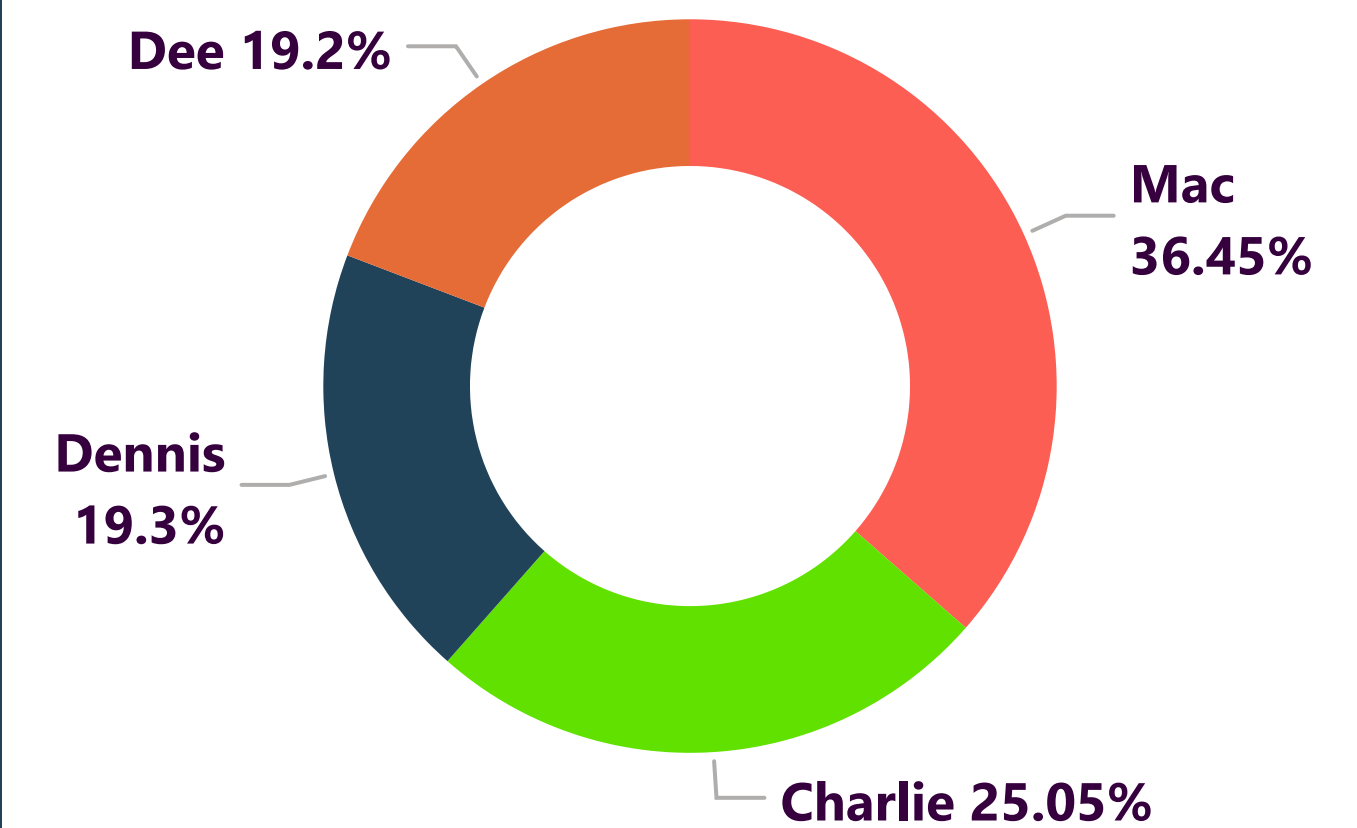
Downtime by Flavor



Most problematic batches



Downtime Percentage by Operator





Product analysis



Total Batches

38

Total Time

3858

DownTime

1388

Downtime %

36.0%

Reset

↶

Product

☐ CO-2L

☐ CO-600

☐ DC-600

☐ LE-600

☐ OR-600

☐ RB-600

Flavor

☐ Cola

☐ Diet Cola

☐ Lemon lime

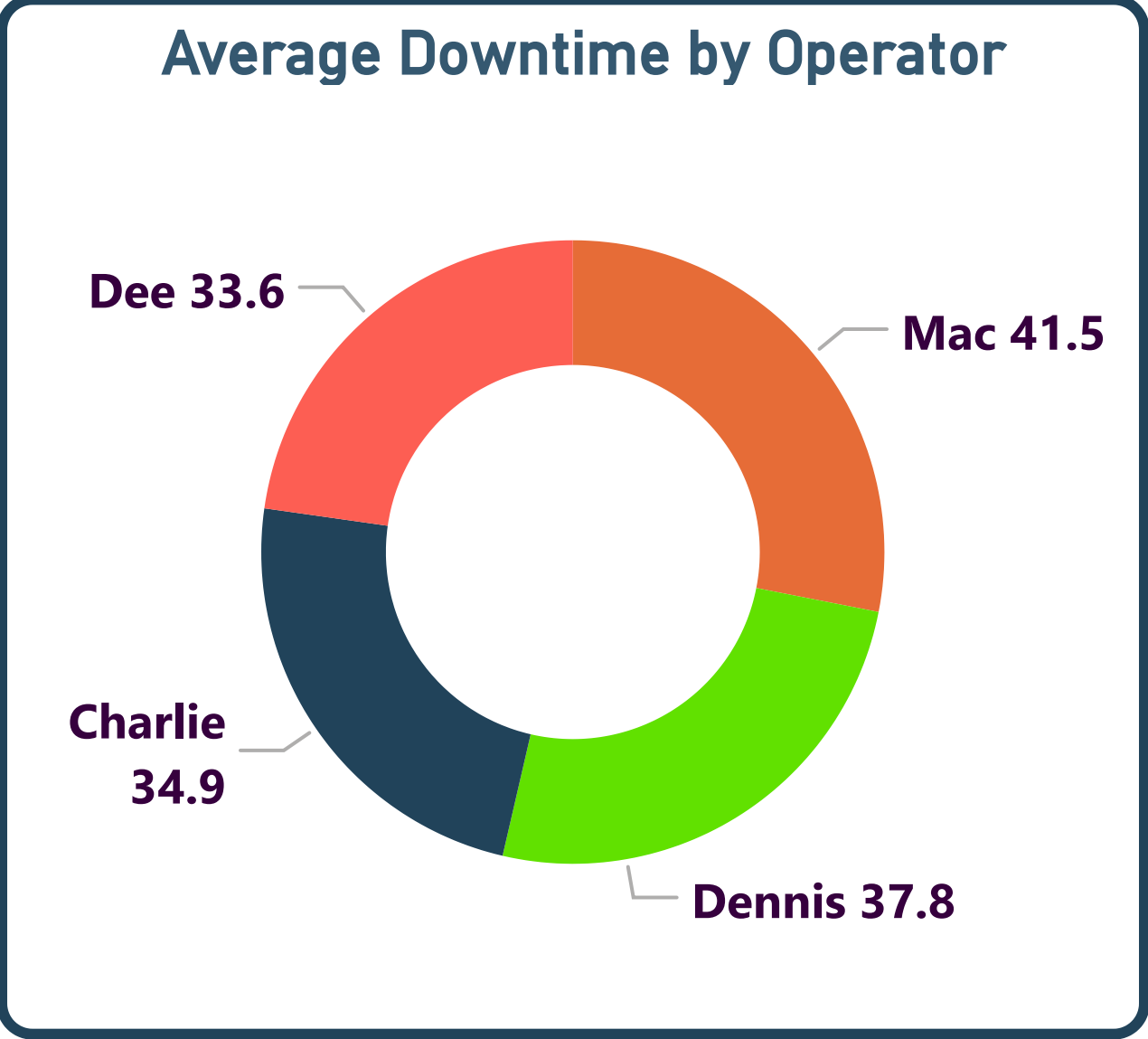
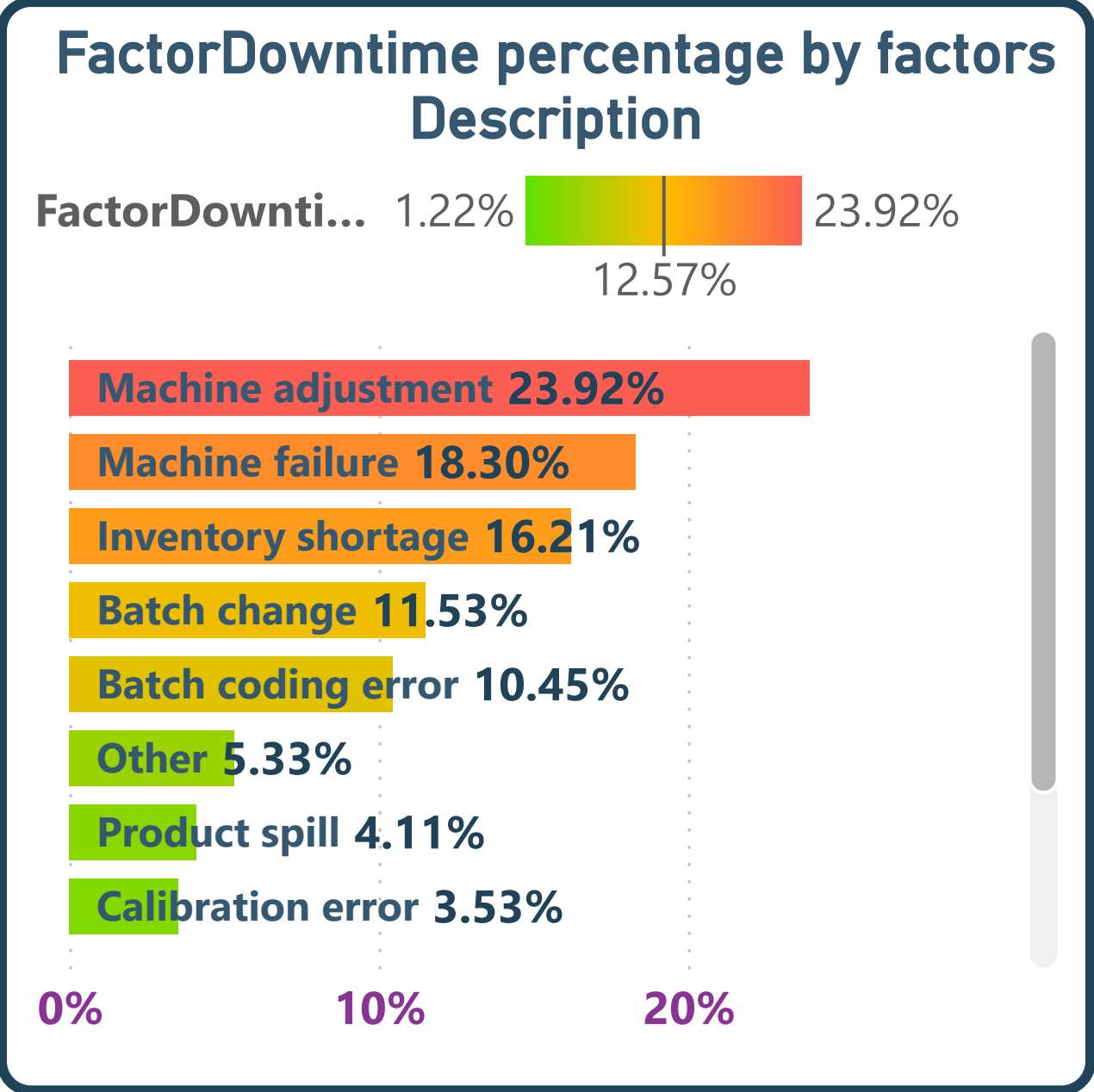
☐ Orange

☐ Root Berry

Size

☐ 2 L

☐ 600 ml

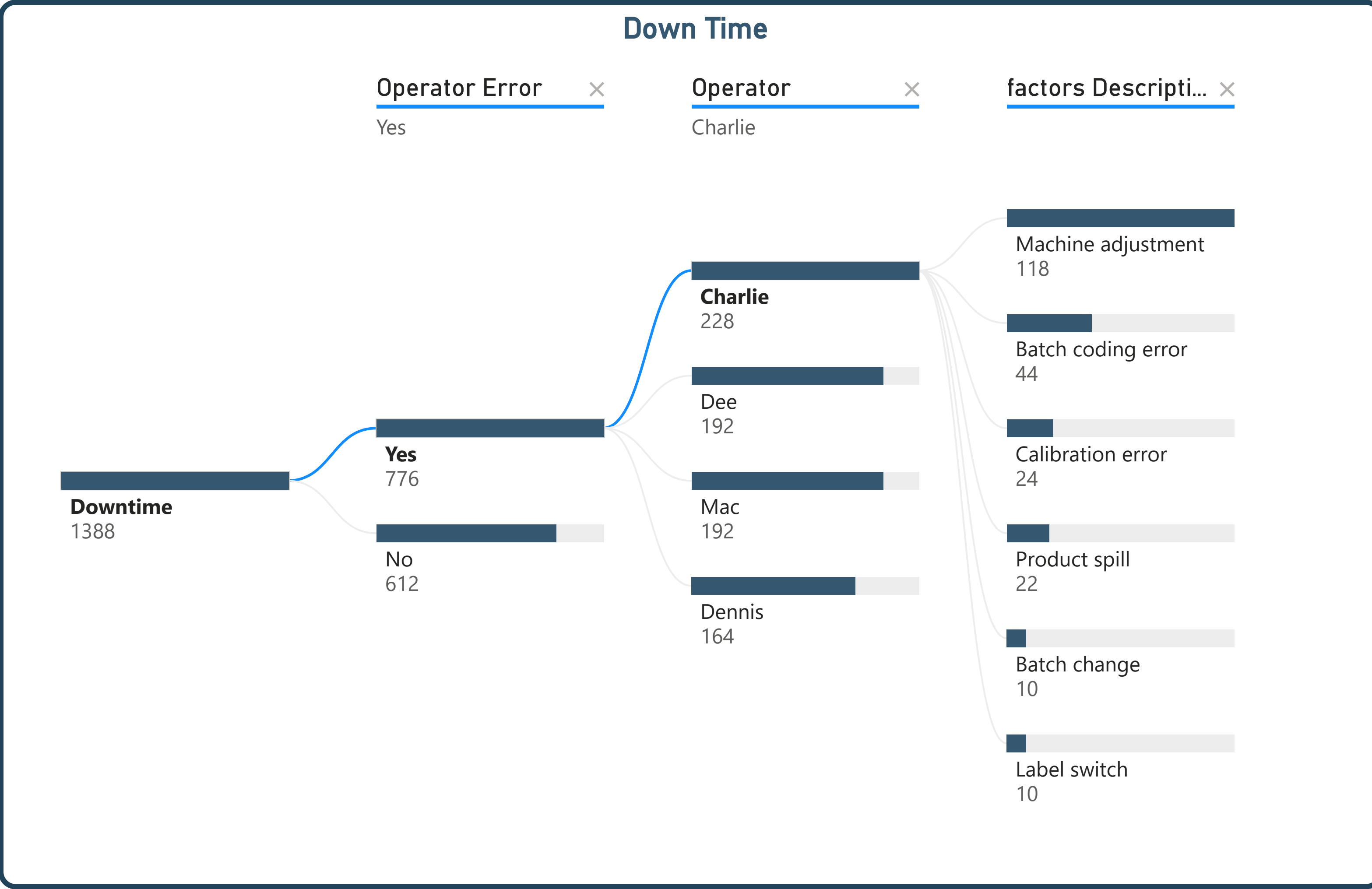


Top downtime Factor

Machine adjustment

Operator with Highest Downtime

Charlie



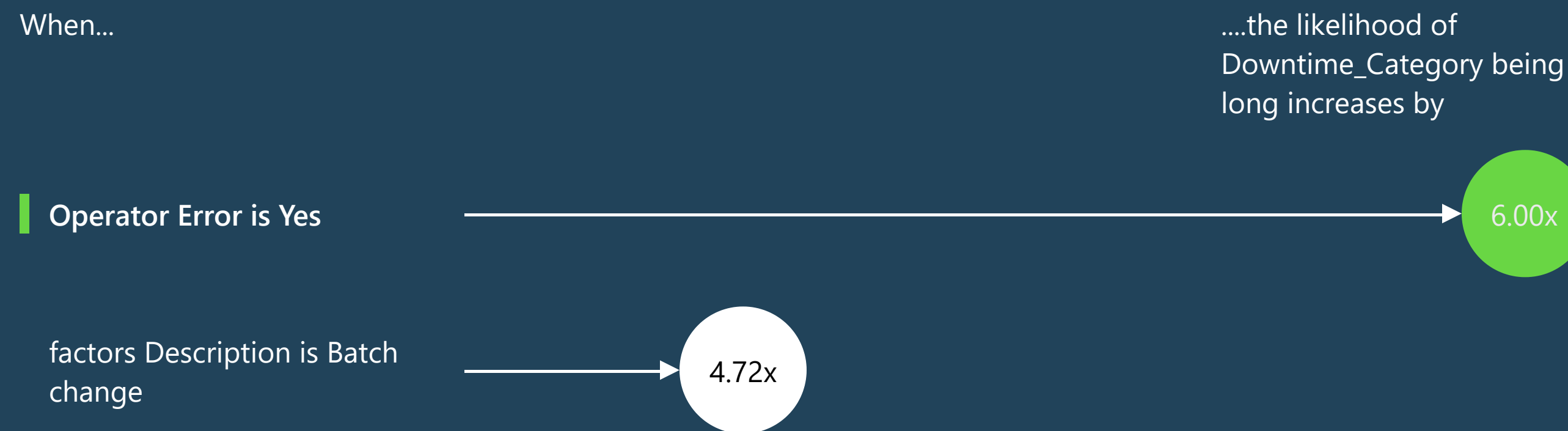


Down Time Key Influencers

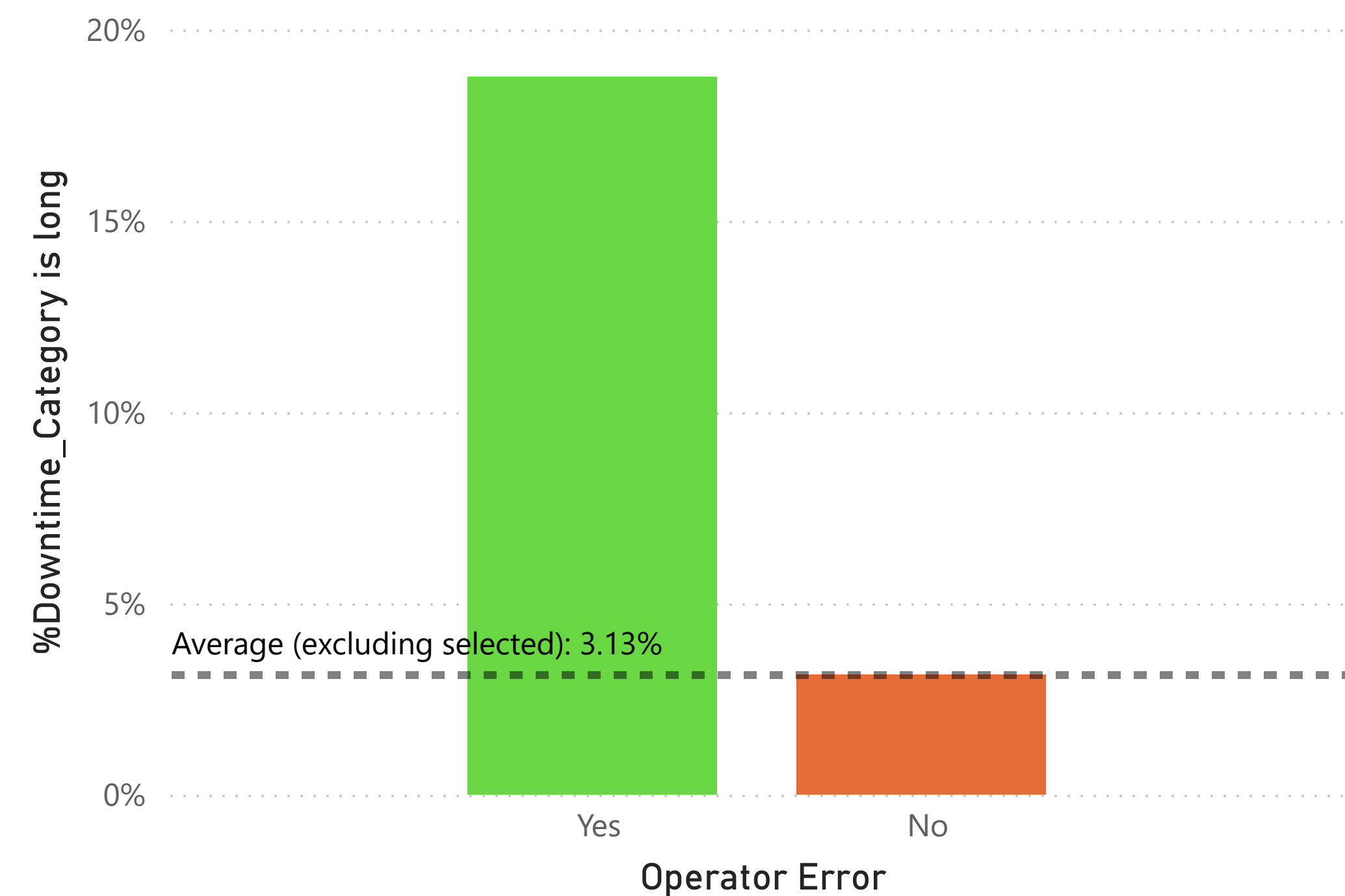


Key influencers Top segments

What influences Downtime_Category to be ?



← Downtime_Category is more likely to be long when Operator Error is Yes than otherwise (on average).



☐ Only show values that are influencers