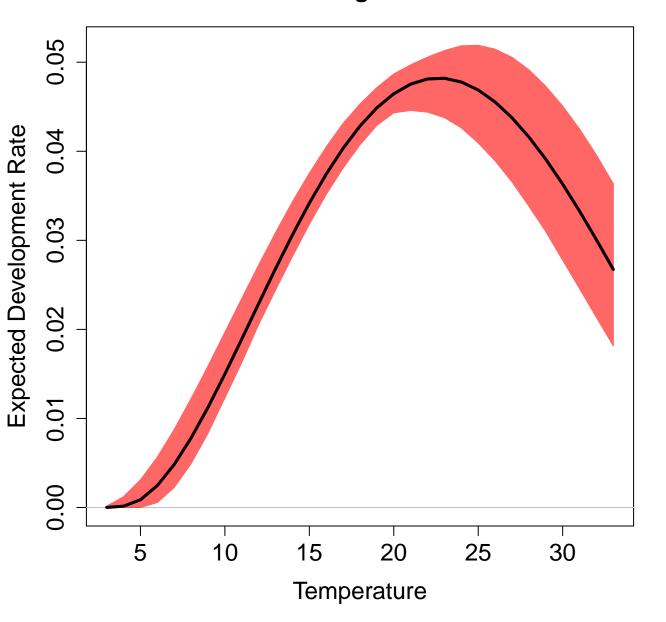


Stage 3 90.0 **Expected Development Rate** 0.04 0.02 0.00 10 5 20 25 30 15 Temperature

Stage 4



Stage 5

