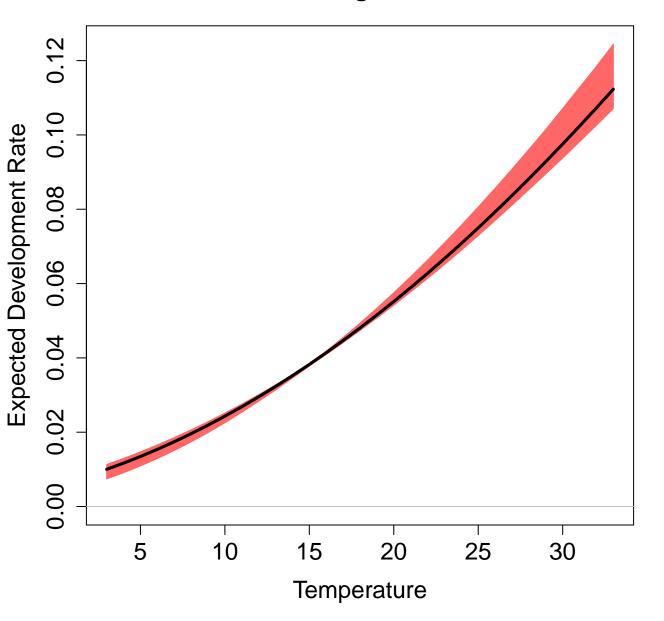
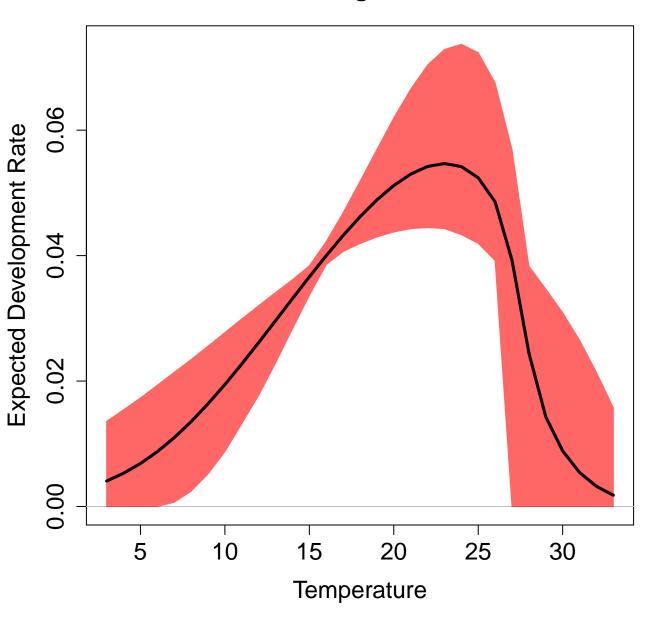
Stage 1 0.030 **Expected Development Rate** 0.020 0.010 0.000 5 10 30 15 20 25 Temperature

Stage 2

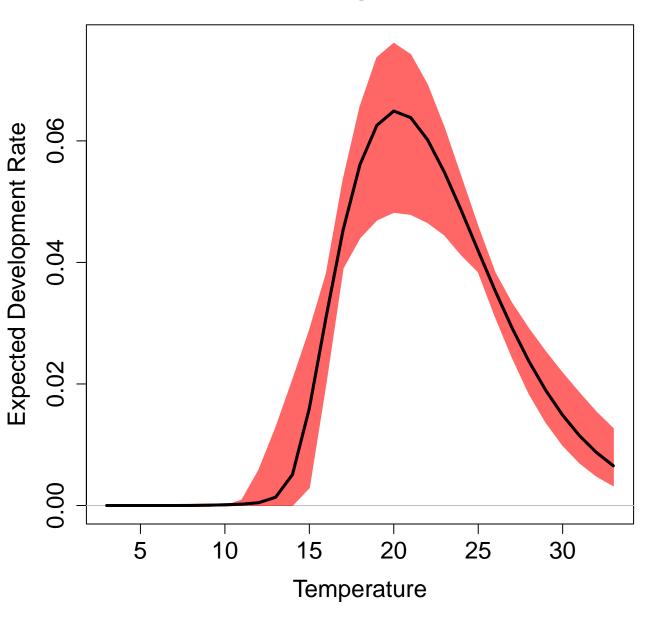


Stage 3 0.04 **Expected Development Rate** 0.03 0.02 0.01 0.00 30 5 10 25 15 20 Temperature

Stage 4



Stage 5



Stage 6

