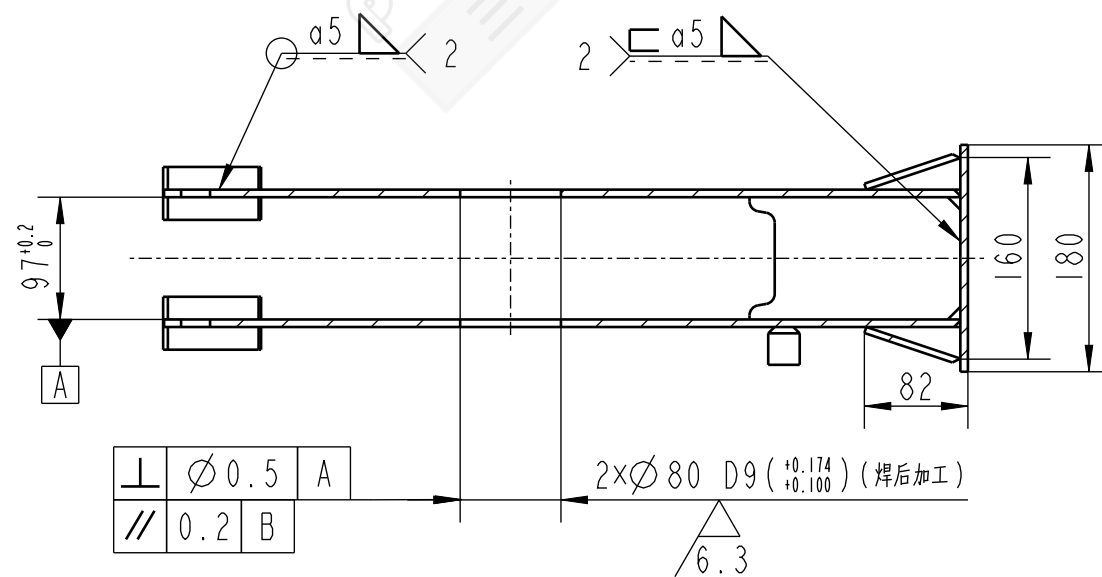
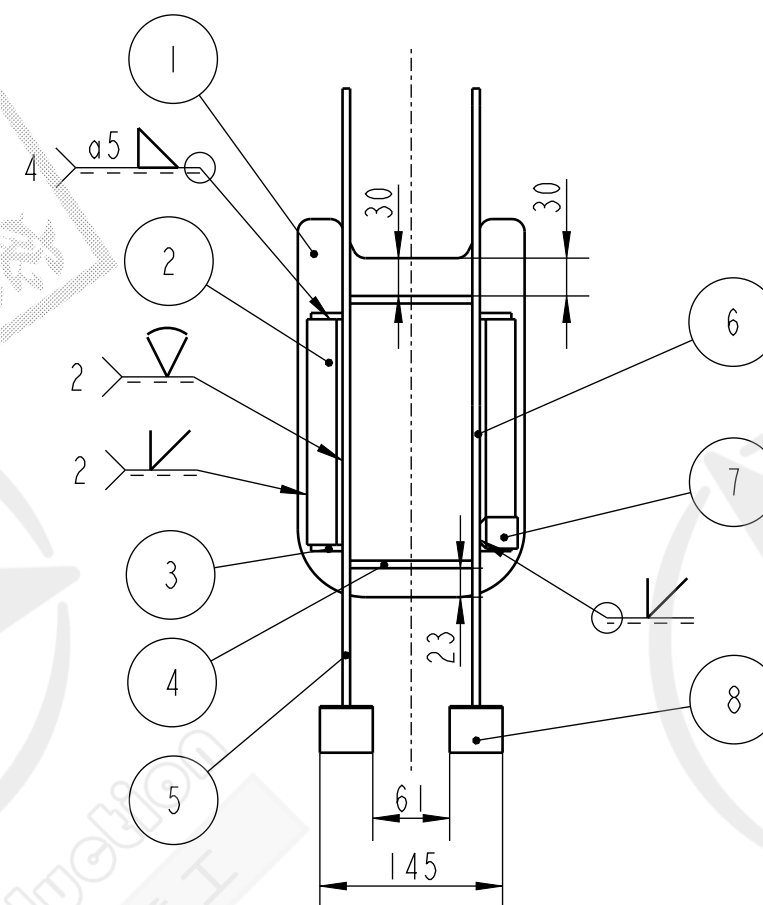


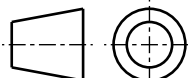
[illegible]

1. 所有焊缝按Q/所有073 002.1-2012中C类Ⅱ级要求。
2. 图中所示的焊后加工指的是孔在折叠臂架整体焊接后加工。



产品图样按Q/SY
012 005执行

8	QZJ005771257	Bent plateSAC600E.1A.8.4.1-3	2	钢板B-4.0/Q235B	0.120	
7	QZJ005347690	Locating shaftSRC900T5.1.8.3-4	1	圆钢2-25/35	0.094	
6	QZJ006213707	Left side plateSAC1200E.7.3.1-2	1	钢板B-6/SYG960	8.126	
5	QZJ006213706	Right side plateSAC1200E.7.3.1-3	1	钢板B-6/SYG960	8.126	
4	QZJ006213653	Reinforced plateSAC1200E.7.3.1-4	2	钢板B-6/HG70	0.691	
3	QZJ006213700	Side sealing boardSAC1200E.7.3.1-5	4	钢板B-5/SYG960	0.037	
2	QZJ006213655	PlateSAC1200E.7.3.1-6	2	钢板B-5/SYG960	0.535	
1	QZJ006213701	Rear seal plateSAC1200E.7.3.1-1	1	钢板B-6/SYG960	2.336	
NO.	PART NO.	DESCRIPTION	QTY	MATERIAL	WEIGHT	REMARK

									三一重工股份有限公司		
									Support		
MARK	NO.	SEGMENT	MOD	DOC NO	SIGNATURE				DATE		
DES.			PRO.			VERSION	MASS	SCALE	QZJ006213716		
CHD.	翟海帮 2021-04-13		STD.	刘华青 2021-04-13							
	王慧泉 2021-04-13			游毅忠 2021-04-13		A	21.519	1:6	SAC1200E.7.3.1		
AUD.			APPD.			SHEET: 1 OF 1					