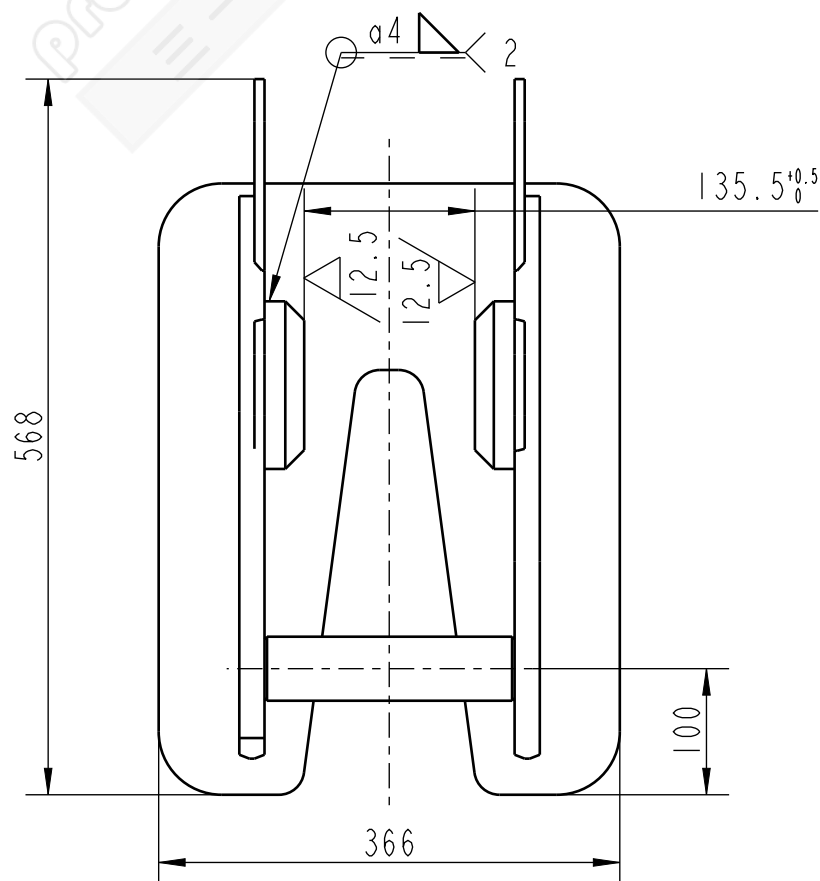
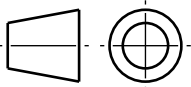


技术要求

1. 焊缝质量等级按Q/SY 073 002.1-2012标准中A类Ⅱ级焊缝执行。
2. 套筒之间宽度135、孔 $\varnothing 95$ 、 $\varnothing 21$ 、螺纹孔M16均在SAC1200E.10.2上焊后加工。

产品图样按Q/SY
012 005执行



6	QZJ004713587	Plate	MSAC1300T.1.10.2.3-8	4	钢板B-8/HG70	0.557		
5	QZJ006215207	Mounting plate	MSAC1200E.10.2.1-1	1	钢板B-10/HG785	11.253		
4	QZJ006215199	Joint Pipe	MSAC1200E.10.2.1-3	1	钢管 $\phi 50.8 \times 4$ /HSM770	0.912		
3	QZJ006215200	Mounting plate	MSAC1200E.10.2.1-2	1	钢板B-8/HG785	22.879		
2	QZJ004827451	Socket	STC700T5.1.18.2.3-7	2	钢管 $\phi 133 \times 28/45$	1.341		
1	QZJ006215182	Mounting plate	MSAC1200E.10.2.1-4	1	钢板B-8/HG785	25.420		
NO.	PART NO.	DESCRIPTION			QTY	MATERIAL	WEIGHT	REMARK
					<div>三一重工股份有限公司</div>			
MARK	NO.	SEGMENT	MOD	DOC NO	SIGNATURE	DATE	<div></div>	
DES.			PRO.				Bracket, Boom Head	
CHD.	李聪豪	2021-04-15	STD.	刘华青	2021-04-15			
	王慧泉	2021-04-15		游毅忠	2021-04-16	A	65.373	1:6
AUD.			APPD.			SHEET: 1 OF 1		
								SAC1200E.10.2.1

三一重工股份有限公司

Bracket, Boom Head

QZJ006215183

SAC1200E.10.2.1