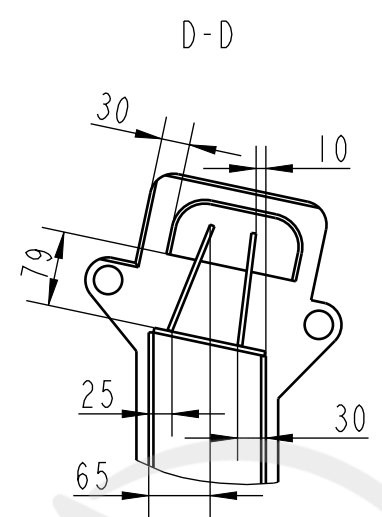
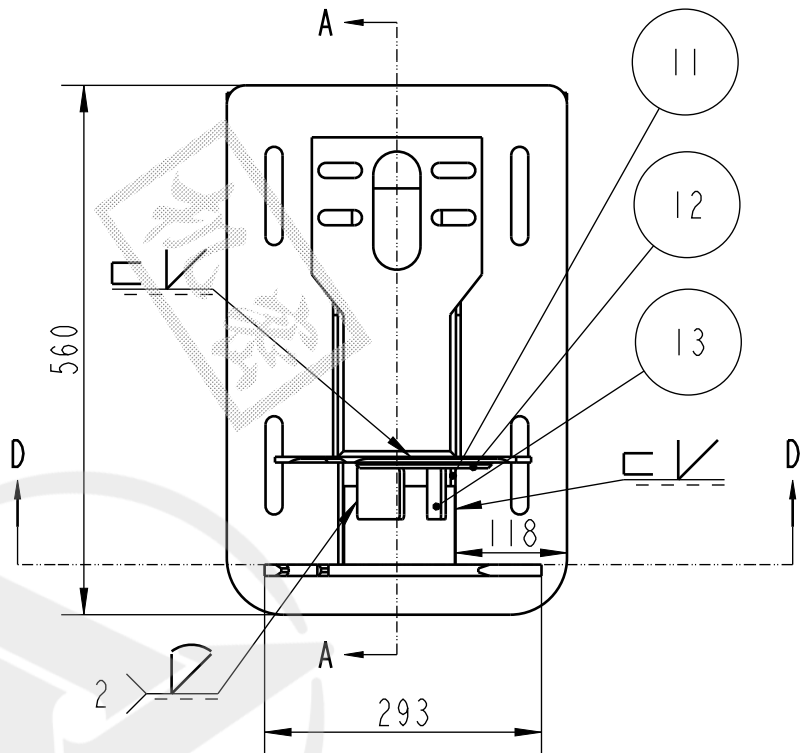


技术要求

1. 所有焊缝按Q/SY 073 002.1-2012中C类II级要求。
2. 未标注焊缝为连续角焊缝，焊角高度为相邻最小板厚度。
3. 表面喷涂三一底漆和面漆，喷涂面积1.43m²。



产品图样按Q/SY
012 005执行

13	QZJ006270559	Supporting PlateSAC1200E.7.6.1-11	2	钢板B-5/Q345B	0.270	
12	QZJ006270547	Flitch PlateSAC1200E.7.6.1-10	1	钢板B-6/HG70	0.389	
11	QZJ006253950	Short side plateSAC1200E.7.6.1-5	1	钢板B-5/Q345B	2.156	
10	QZJ006253955	Reinforcement PlateSAC1200E.7.6.1-8	2	钢板B-5/Q345B	1.811	
9	QZJ006253953	Connection seatSAC1200E.7.6.1-7	1	钢板B-10/HG70	3.295	
8	QZJ006253933	Adjusting PlateSAC1200E.7.6.1-1	1	钢板B-8/HG70	10.481	
7	QZJ005775922	support plate SAC600E.1A.8.8.1-8	1	钢板B-10/HG70	0.306	
6	QZJ006253956	Top boardSAC1200E.7.6.1-9	1	钢板B-8/HG70	0.957	
5	QZJ006253951	Crank-shaped plateSAC1200E.7.6.1-6	1	钢板B-12/HG70	3.556	
4	QZJ006253943	Upper fitting stripSAC1200E.7.6.1-3	1	钢板B-6/HG70	5.370	
3	QZJ006253936	Upper fitting stripSAC1200E.7.6.1-2	1	钢板B-5/HG70	1.406	
2	QZJ006253949	Long side plateSAC1200E.7.6.1-4	1	钢板B-5/Q345B	2.262	
1	13890713	PlateSTC750S.1.8.7.1-2	1	钢板B-5/HG70	0.391	
NO.	PART NO.	DESCRIPTION	QTY	MATERIAL	WEIGHT	REMARK

						三一重工股份有限公司		
						Bracket		
						QZJ006253965		
						SAC1200E.7.6.1		
MARK	NO.	SEGMENT	MOD	DOC NO	SIGNATURE	DATE		
DES.				PRO.			VERSION	MASS
CHD.				STD.			SCALE	
AUD.				APPD.			SHEET: 1 OF 1	