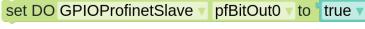
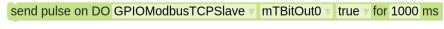
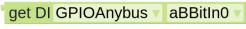


# Blockly VS Python

	Blockly	Python
		1 <code>wait_ms(1000)</code>
		1 <code>wait_io_ms("GPIOSystem", "gpioIn0", True, 1000)</code>
Signal		1 <code>set_io("GPIOProfinetSlave", "pfBitOut0", True)</code>
		1 <code>set_io_pulse_ms("GPIOModbusTCPSlave", "mTBitOut0", True, 1000)</code>
		1 <code>get_io("GPIOAnybus", "aBBitIn0")</code>
Loops		1 <code>for i in range(10):</code> 2 <code>pass</code>
		1 <code>while False:</code> 2 <code>pass</code>
		1 <code>for var_int in [1, 2, 3]:</code> 2 <code>pass</code>

## Logic

break out  of loop

1 break

if  
do

1 if False:  
2 pass

0 = 0

1 0 == 0

true  and  true 

1 True and True

not

1 not

true 

1 True

## Math

0

1 0

1 + 1

1 1 + 1

make float from bytes 0 0 0 0

1 from struct import unpack  
2 unpack('f',  
b'\x00\x00\x00\x00')[0]

make bytes from float 0

1 from struct import pack  
2 pack('f', 0)

# Robot

clear fault

1 clear\_fault()

prompt fault "1"

1 fault()

set select global variable to

1 set\_global\_var(var\_name, value)

select global variable

1 get\_global\_var(var\_name)

select system variable

1 get\_system\_state(system\_var)

set Work coordinate system ▾ select work coordinate system to

1 set\_workcoord\_or\_tool("Work  
coordinate system",  
workcoord\_name)

Tool ▾ select tool

1 get\_workcoord\_or\_tool("Tool",  
tool\_name)

content of file trajectory ▾ input the file name

1 content\_of\_file("trajectory",  
traj\_file\_name)

write content "1" to trajectory file "input the file name"

1 write\_trajectory\_file(content,  
traj\_file\_name)

1 update\_object\_pool("obj\_name",

update object name [obj\_name] type ARRAY\_VEC\_2D data [create list with 0  
1  
2  
3]  
camera intrinsics [1378.57 1378.57 1250 1250 2500 2500]  
extrinsics [0 0 0 0 0 mounting flange]

25, [0, 1, 2, 3], "1378.57"  
1378.57 1250 1250 2500 2500  
1", "0 0 0 0 0 0",  
"flange")

[clear object pool]

1 clear\_object\_pool()

## Text

[""]

1 ""

[create text with]

1 concat\_string("", "", "")

[length of "abc"]

1 len("abc")

[in text [text] find first occurrence of text "abc"]

1 first\_index\_string(text, "abc")

[in text [text] find last occurrence of text "abc"]

1 last\_index\_string(text, "abc")

[in text [text] get substring from letter # 7 to letter # 11]

1 sub\_string(text, start\_index, end\_index)

print [""]

1 print("")

[make number from text "A" in format HEX]

1 to\_number("A", 16)

	<code>make text from number 0 in format DEC</code>	1 <code>to_string("0", 10)</code>
	<code>create list with</code>	1 <code>[None, None, None]</code>
	<code>length of</code>	1 <code>len(list)</code>
	<code>in list list get #</code>	1 <code>get_list(list, index)</code>
	<code>in list list get and remove #</code>	1 <code>remove_list(list, index)</code>
List	<code>in list list set # as</code>	1 <code>set_list(list, index, value)</code>
	<code>in list list insert at # as</code>	1 <code>insert_list(list, index, value)</code>
	<code>make text from list with delimiter ,</code>	1 <code>join_string(list, delimiter)</code>
	<code>make list from text with delimiter ,</code>	1 <code>split_string(text, delimiter)</code>
Communication	<code>open socket 1 as TCP client and connect to IP 127.0.0.1 Port 20000</code>	1 <code>socket_open(1, "127.0.0.1", 20000)</code>
	<code>socket 1 send text Hi, flexiv</code>	1 <code>socket_send(1, "Hi, flexiv")</code>

socket 1 receive text

1 socket\_recv(1)

socket 1 is connected

1 socket\_connected(1)

close socket 1

1 socket\_close(1)

open Modbus TCP master ID 1 and connect to IP 127.0.0.1 Port 2000

1 modbus\_tcp\_open(1, "127.0.0.1", 2000)

Modbus TCP ID 1 to slave ID 1 write 2 coils from# 0 as create list with [0]

1 modbus\_tcp\_write(1, 1, 2, 0, 0, [0, 0])

Modbus TCP ID 1 from slave ID 1 read 2 coils from# 0

1 modbus\_tcp\_read(1, 1, 2, 0, 0)

Modbus TCP ID 1 is connected

1 modbus\_tcp\_connected(1)

close Modbus TCP ID 1

1 modbus\_tcp\_close(1)

open Modbus RTU master ID 1 with Port flexiv\_wib  
BaudRate 115200 Parity None DataBits 8 StopBits 1

1 modbus\_rtu\_open(1, 'flexiv\_wib', 115200, 0, 8, 1)

Modbus RTU ID 1 to slave ID 1 write 2 coils from# 0 as create list with [0]

1 modbus\_rtu\_write(1, 1, 2, 0, 0, [0, 0])

	<pre>Modbus RTU ID 1 from slave ID 1 read 2 coils from# 0</pre>	1 modbus_rtu_read(1, 1, 2, 0, 0)
	<pre>close Modbus RTU ID 1</pre>	1 modbus_rtu_close(1)
	<pre>open RS485 1 with Port flexiv_wib BaudRate 115200 Parity None DataBits 8 StopBits 1</pre>	1 serial_port_open(1, 'flexiv_wib', 115200, 0, 8, 1)
	<pre>RS485 1 send list * create list with [0][0]</pre>	1 serial_port_send(1, ({0, 0}))
	<pre>RS485 ID 1 receive list of length 2</pre>	1 serial_port_recv(1, 2)
	<pre>close RS485 ID 1</pre>	1 serial_port_close(1)
Variables	<pre>set Var to 0</pre>	1 var = 0
	<pre>change Var by 1</pre>	1 var = var + 1
	<pre>Var</pre>	1 var
Functions	<pre>to do something</pre>	do something
	<pre>to do something</pre>	return
	<pre>do something</pre>	do something



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