



Sewing Parameters	
Seam Allowance	$\frac{1}{8}$ " +/- $\frac{1}{16}$ " except as noted
Top Stitch	$\frac{1}{8}$ " from edge +/- $\frac{1}{8}$ "/- $\frac{1}{16}$ "
Stitches per inch	12 +/- 4
Thread Type	T-45 Nylon
Thread Color	Black

FILE NAME	Armor Patterns as defined in contract 091020-13-D-0010		
CONTRACT NO	091020-13-D-0010	R. A&S	
DATE	10/20/2016	R. A&S	
APPV			
REVIS			
REV FROM NO		REV BY	REV
E			
SCALE	1"=1'0"	HEIGHT	WIDTH