



Material Key	
A	Self
B	Webbing
C	Hook Velcro
D	Loop Velcro
E	D-ring

Sewing Parameters	
Seam Allowance	3/8" +/- 1/4" except as noted
Top Stitch	1/4" from edge +1/8" / -1/16"
Stitches per Inch	12 +/- 4
Thread Type	T-45 Nylon
Thread Color	Black

FILE NAME		Armor patterns as defined in contract W91CRB-13-D-0010	
CONTRACT NO W91CRB-13-D-0010		Concealable Carrier - Size Large - Front	
DRAWN 06/03/2016 R Alix		DC1094-792-121	
CHECK			
APPR.			
ISSUED			
SIZE	FSM NO	DWG NO	REV
E	-	-	
SCALE		WEIGHT	SHEET