



Sewing Parameters	
Seam Allowance	$\frac{1}{8}$ " +/- $\frac{1}{16}$ " except as noted
Top Stitch	$\frac{1}{8}$ " from edge +/- $\frac{1}{8}$ "/- $\frac{1}{16}$ "
Stitches per inch	12 +/- 4
Thread Type	T-45 Nylon
Thread Color	Black

Material Key	
A	Self
B	Webbing
C	Hook Velcro
D	Loop Velcro
E	Buckle
F	Elastic

FILE NAME	Armor Patterns as defined in contract W9120-13-D-0010		
CONTRACT NO	Overt Carrier - Large - Front		
DATE	DC1094-792-115		
DESIGN			
SCALE	1" = 10"	HEIGHT	WIDTH