



Material Key	
A	Self
B	Webbing
C	Hook-Velcro
D	Loop-Velcro
E	Buckle

Sewing Parameters	
Seam Allowance	$\frac{1}{4}" \pm \frac{1}{8}"$ except as noted
Top Stitch	$\frac{1}{4}"$ from edge $\pm 1/8" - 1/16"$
Stitches per inch	12 $\pm$ 4
Thread Type	T-45 Nylon
Thread Color	Black

FILE NAME		Armor patterns as defined in contract W91CRB-13-D-0010	
CONTRACT NO W91CRB-13-D-0010			
DRAWN 06/03/2016 R Alix			
CHECK		Concealable Carrier - Size Large - Inner Pocket DC1094-792-123	
APPR.			
ISSUED			
SIZE	FSCM NO	DWG NO	REV
E	-	-	
SCALE		WEIGHT	SHEET