



Sewing Parameters	
Seam Allowance	$\frac{3}{8}$ " +/- $\frac{1}{8}$ " except as noted
Top Stitch	$\frac{3}{8}$ " from edge +/- $\frac{1}{8}$ "/- $\frac{1}{16}$ "
Stitches per inch	12 +/- 4
Thread Type	T-45 Nylon
Thread Color	Black

FILE NAME		Armor Patterns as defined in contract W91209-13-D-0010	
CONTRACT NO. W91209-13-D-0010		Drawn 10/24/2016 R. Aik	
DATE			
APPD.			
REVISED			
REV FROM NO		DATE RE	REV
E			
SCALE 1/8"=1/4"		HEIGHT	WIDTH