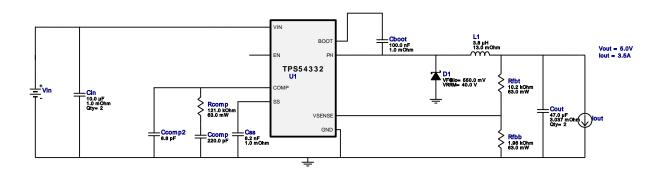
VinMin = 23.0V VinMax = 25.0V Vout = 5.0V Iout = 3.5A Device = TPS54332DDAR Topology = Buck Created = 2023-11-18 08:24:08.620 BOM Cost = \$2.37 BOM Count = 14 Total Pd = 2.56W

# WEBENCH® Design Report

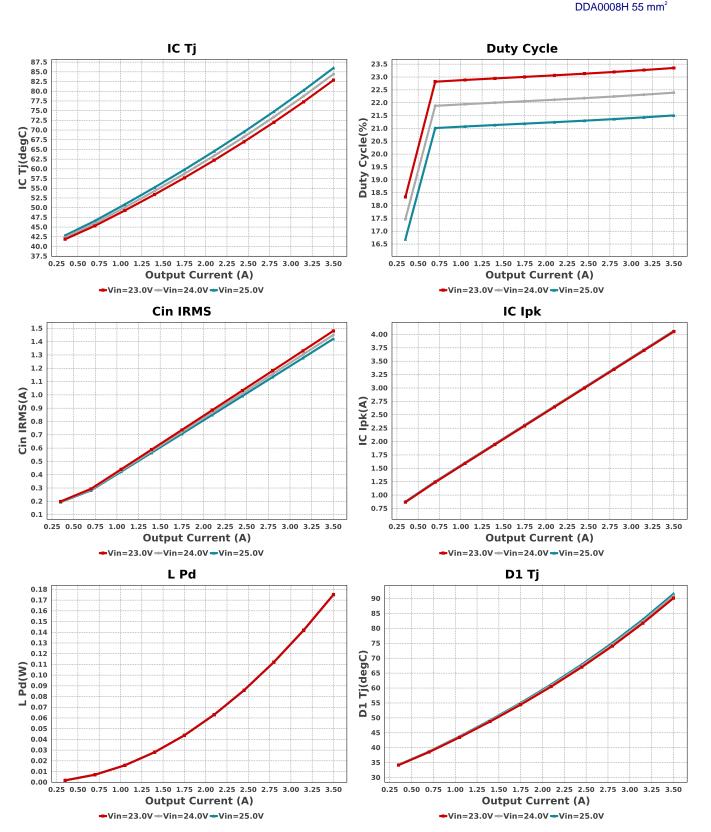
Design: 88 TPS54332DDAR TPS54332DDAR 23V-25V to 5.00V @ 3.5A

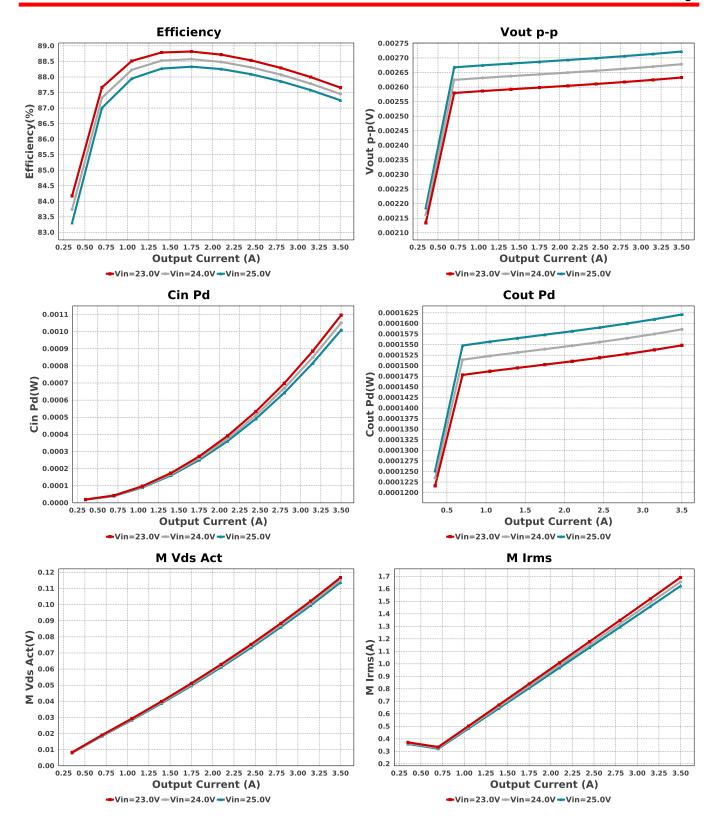


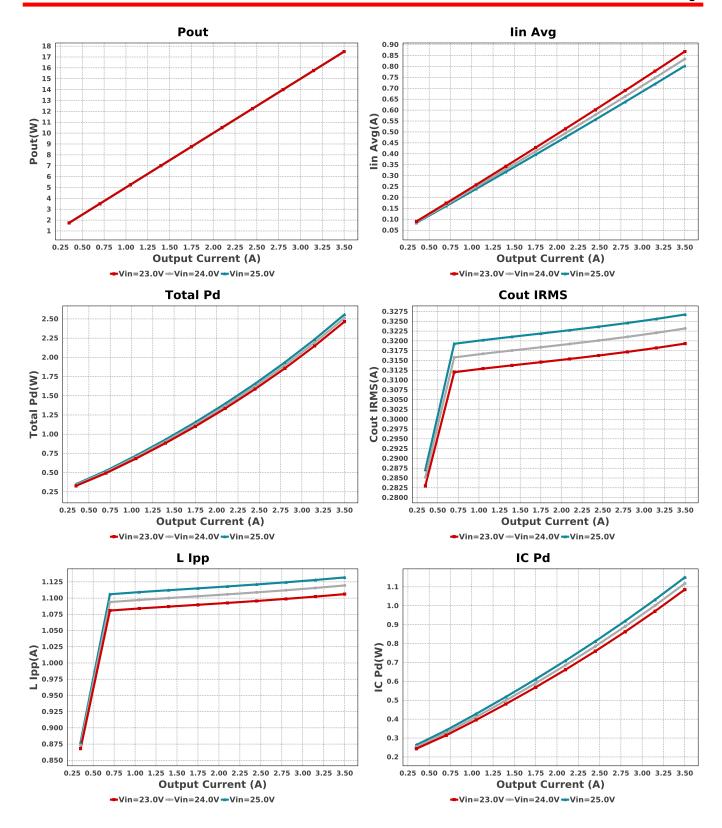
## **Electrical BOM**

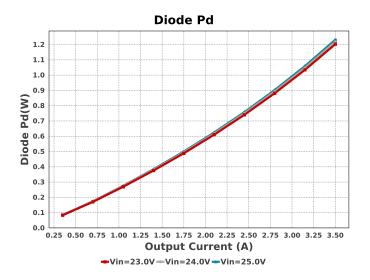
Name	Manufacturer	Part Number	Properties	Qty	Price	Footprint
Cboot	MuRata	GRM155R71A104KA01D Series= X7R	Cap= 100.0 nF ESR= 1.0 mOhm VDC= 10.0 V IRMS= 0.0 A	1	\$0.01	0402 3 mm <sup>2</sup>
Ccomp	Samsung Electro- Mechanics	CL21C221JBANNNC Series= C0G/NP0	Cap= 220.0 pF VDC= 50.0 V IRMS= 0.0 A	1	\$0.01	0805 7 mm <sup>2</sup>
Ccomp2	AVX	06031U6R8BAT2A Series= C0G/NP0	Cap= 6.8 pF VDC= 100.0 V IRMS= 0.0 A	1	\$0.05	0603 5 mm <sup>2</sup>
Cin	TDK	C3225X7R1H106M250AC Series= X7R	Cap= 10.0 uF ESR= 1.0 mOhm VDC= 50.0 V IRMS= 5.0 A	2	\$0.27	1210 15 mm <sup>2</sup>
Cout	MuRata	GRM32ER61C476KE15L Series= X5R	Cap= 47.0 uF ESR= 3.037 mOhm VDC= 16.0 V IRMS= 4.59346 A	2	\$0.17	1210_280 15 mm <sup>2</sup>
Css	MuRata	GRM033R71A822KA01D Series= X7R	Cap= 8.2 nF ESR= 1.0 mOhm VDC= 10.0 V IRMS= 0.0 A	1	\$0.01	0201 2 mm <sup>2</sup>
D1	Diodes Inc.	B540C-13-F	VF@Io= 550.0 mV VRRM= 40.0 V	1	\$0.19	SMC 83 mm <sup>2</sup>
L1	Coiltronics	DR1040-3R8-R	L= 3.8 μH 13.0 mOhm	1	\$0.49	DR1040 154 mm <sup>2</sup>
Rcomp	Vishay-Dale	CRCW0402121KFKED Series= CRCWe3	Res= 121.0 kOhm Power= 63.0 mW Tolerance= 1.0%	1	\$0.01	0402 3 mm <sup>2</sup>
Rfbb	Vishay-Dale	CRCW04021K96FKED Series= CRCWe3	Res= 1.96 kOhm Power= 63.0 mW Tolerance= 1.0%	1	\$0.01	0402 3 mm <sup>2</sup>

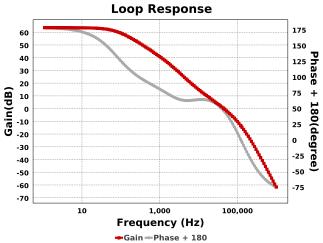
Name	Manufacturer	Part Number	Properties	Qty	Price	Footprint
Rfbt	Vishay-Dale	CRCW040210K2FKED Series= CRCWe3	Res= 10.2 kOhm Power= 63.0 mW Tolerance= 1.0%	1	\$0.01	0402 3 mm <sup>2</sup>
U1	Texas Instruments	TPS54332DDAR	Switcher	1	\$0.70	DDA0000H 55 mm <sup>2</sup>











# **Operating Values**

#	Name	Value	Category	Description
1.	Cin IRMS	1.421 A	Capacitor	Input capacitor RMS ripple current
2.	Cin Pd	1.01 mW	Capacitor	Input capacitor power dissipation
3.	Cout IRMS	326.737 mA	Capacitor	Output capacitor RMS ripple current
4.	Cout Pd	162.11 μW	Capacitor	Output capacitor power dissipation
5.	D1 Tj	91.571 degC	Diode	D1 junction temperature
6.	Diode Pd	1.231 W	Diode	Diode power dissipation
7.	IC lpk	4.066 A	IC	Peak switch current in IC
8.	IC Pd	1.15 W	IC	IC power dissipation
9.	IC Ti	85.997 degC	IC	IC junction temperature
10.	ICThetaJA	48.7 degC/W	IC	IC junction-to-ambient thermal resistance
11.	lin Avg	802.3 mA	iC	Average input current
	L lpp	1.132 A	Inductor	Peak-to-peak inductor ripple current
	L Pd	175.18 mW	Inductor	Inductor power dissipation
	M Irms			
		1.623 A	Mosfet	MOSFET RMS ripple current
	M Vds Act	113.72 mV	Mosfet	Voltage drop across the MosFET
16.	Cin Pd	1.01 mW	Power	Input capacitor power dissipation
17.		162.11 µW	Power	Output capacitor power dissipation
18.	Diode Pd	1.231 W	Power	Diode power dissipation
19.		1.15 W	Power	IC power dissipation
20.	L Pd	175.18 mW	Power	Inductor power dissipation
21.	Total Pd	2.558 W	Power	Total Power Dissipation
22.	BOM Count	14	System	Total Design BOM count
			Information	•
23.	Cross Freq	44.968 kHz	System Information	Bode plot crossover frequency
24.	Duty Cycle	21.505 %	System Information	Duty cycle
25.	Efficiency	87.249 %	System Information	Steady state efficiency
26.	FootPrint	377.0 mm <sup>2</sup>	System Information	Total Foot Print Area of BOM components
27.	Frequency	1000.0 kHz	System Information	Switching frequency
28.	Gain Marg	-13.811 dB	System Information	Bode Plot Gain Margin
29.	lout	3.5 A	System Information	lout operating point
30.	Low Freq Gain	63.548 dB	System Information	Gain at 1Hz
31.	Mode	CCM	System Information	Conduction Mode
32.	Phase Marg	46.998 deg	System Information	Bode Plot Phase Margin
33.	Pout	17.5 W	System Information	Total output power
34.	Total BOM	\$2.37	System Information	Total BOM Cost
35.	Vin	25.0 V	System Information	Vin operating point
36.	Vout	5.0 V	System Information	Operational Output Voltage

#	Name	Value	Category	Description
37.	Vout Actual	4.963 V	System Information	Vout Actual calculated based on selected voltage divider resistors
38.	Vout Tolerance	5.254 %	System Information	Vout Tolerance based on IC Tolerance (no load) and voltage divider resistors if applicable
39.	Vout p-p	2.722 mV	System Information	Peak-to-peak output ripple voltage

# **Design Inputs**

Name	Value	Description	
lout	3.5	Maximum Output Current	
VinMax	25.0	Maximum input voltage	
VinMin	23.0	Minimum input voltage	
Vout	5.0	Output Voltage	
base_pn	TPS54332	Base Product Number	
source	DC	Input Source Type	
Та	30.0	Ambient temperature	

# WEBENCH® Assembly

### Component Testing

Some published data on components in datasheets such as Capacitor ESR and Inductor DC resistance is based on conservative values that will guarantee that the components always exceed the specification. For design purposes it is usually better to work with typical values. Since this data is not always available it is a good practice to measure the Capacitance and ESR values of Cin and Cout, and the inductance and DC resistance of L1 before assembly of the board. Any large discrepancies in values should be electrically simulated in WEBENCH to check for instabilities and thermally simulated in WebTHERM to make sure critical temperatures are not exceeded.

#### Soldering Component to Board

If board assembly is done in house it is best to tack down one terminal of a component on the board then solder the other terminal. For surface mount parts with large tabs, such as the DPAK, the tab on the back of the package should be pre-tinned with solder, then tacked into place by one of the pins. To solder the tab town to the board place the iron down on the board while resting against the tab, heating both surfaces simultaneously. Apply light pressure to the top of the plastic case until the solder flows around the part and the part is flush with the PCB. If the solder is not flowing around the board you may need a higher wattage iron (generally 25W to 30W is enough).

### Initial Startup of Circuit

It is best to initially power up the board by setting the input supply voltage to the lowest operating input voltage 23.0V and set the input supply's current limit to zero. With the input supply off connect up the input supply to Vin and GND. Connect a digital volt meter and a load if needed to set the minimum lout of the design from Vout and GND. Turn on the input supply and slowly turn up the current limit on the input supply. If the voltage starts to rise on the input supply continue increasing the input supply current limit while watching the output voltage. If the current increases on the input supply, but the voltage remains near zero, then there may be a short or a component misplaced on the board. Power down the board and visually inspect for solder bridges and recheck the diode and capacitor polarities. Once the power supply circuit is operational then more extensive testing may include full load testing, transient load and line tests to compare with simulation results.

#### Load Testing

The setup is the same as the initial startup, except that an additional digital voltmeter is connected between Vin and GND, a load is connected between Vout and GND and a current meter is connected in series between Vout and the load. The load must be able to handle at least rated output power + 50% (7.5 watts for this design). Ideally the load is supplied in the form of a variable load test unit. It can also be done in the form of suitably large power resistors. When using an oscilloscope to measure waveforms on the prototype board, the ground leads of the oscilloscope probes should be as short as possible and the area of the loop formed by the ground lead should be kept to a minimum. This will help reduce ground lead inductance and eliminate EMI noise that is not actually present in the circuit.



### **Design Assistance**

- 1. Master key: 7E00AF9B0638DEC2[v1]
- 2. TPS54332 Product Folder: http://www.ti.com/product/TPS54332: contains the data sheet and other resources.

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