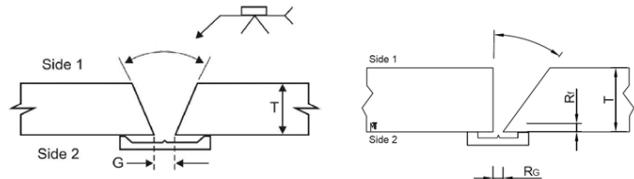
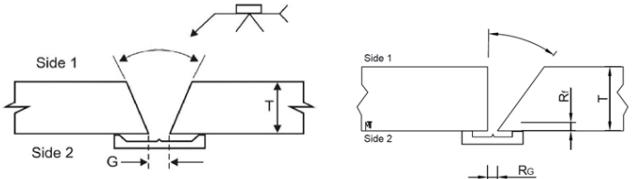


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Hot/Fill/Cap (kJ/mm) (Hand)	0.5 - 2	0.6 - 2.7																																																																																																							
Base Metal THK (mm)	10 ≤ T < 25	25 ≤ T ≤ 40	40 < T ≤ 100																																																																																																						
Fill/Cap Heat Input (kJ/mm)	1.0 - 2.1	1.0 - 3.6	1.3 - 3.6																																																																																																						
Reference WPS No.	FC-CS-G-01 (Rev. 2) SA-CS-G-02 (Rev. 1)			Engineer Stamp																																																																																																					