

QB-483 SUGGESTED FORMAT FOR PROCEDURE QUALIFICATION RECORDS (PQR)
(See QB-200.2, Section IX, ASME Boiler and Pressure Vessel Code)
Record Actual Conditions Used to Braze Test Coupon

Company Name _____	
BPS Followed During Brazing of test Coupon. _____	PQR No. _____
Brazing Process (es) Used _____	Date Coupon was Brazed _____
Base Metal Specification _____	
to Base Metal Specification _____	
P Number: _____	To P Number: _____ Plate/Pipe Diameter _____
Base Metal Thickness (in.) _____	Joint Type: _____
Filler Metal Specification: AWS Classification:: _____	F-No. _____ Product Form _____
Filler Metal Size: _____	Method of Applying Filler: _____
Flux Type or Trade Name: _____	Gas Backing: _____
Overlap Used (in.) _____	Clearance Between Parts: _____
Position and flow Direction: _____	
Fuel Gas: _____	Flame Type: _____
Post Heat Treatment °F _____	Postbrazing heat treatment time (hr): _____
Cleaning prior to brazing: _____	
Cleaning after brazing: _____	
Other: _____	

Tensile Tests

Specimen	Width/Dia (in.)	Thickness (in.)	Area (sq in.)	Ultimate Load lb	Ultimate Stress psi	Failure Location

Bend Tests

Type	Results	Type	Results

Peel or Section Tests

Type	Results	Type	Results

Other Tests _____

Brazers Name _____	ID No. _____	Company _____
Brazing of Test Coupon Supervised by: _____	Company _____	
Test Specimens Evaluated by: _____	Company _____	
Laboratory Test No. _____		

We certify that statements made in this record are correct and that the test welds were prepared, brazed, and tested in accordance with the Requirements of Section IX of the ASME Boiler and pressure Vessel Code

Manufacturer _____

By: _____ Date _____