

Company Logo	Company Name							Weldata Logo			
	Date				Revision						
	PQR Number				PQR - 1						
	WPS Used				WPS-12345						
	Welding Process(es) Used										
	Process(es) Type(s)										
JOINTS (QW-402)											
Design of Test Coupon (sketch, figure or reference)											
(For combination qualifications, the deposited weld metal thickness shall be recorded for each filler metal or process used)											
BASE METALS (QW-403)							POST WELD HEAT TREATMENT (QW-407)				
Material Specification							Temperature				
Type or Grade or UNS Number							Time				
P No.	--	Group	--	P No.	--	Group	--	Other			
	P.no.--	No.	Group		P.No. --	No.	Group				
		No.--	No.--				No.--				
Thickness of Test Coupon											
Diameter of Test Coupon											
Maximum Pass Thickness							GAS (QW-408)				
Other							Percent Composition				
								Gas(es)	Mixture	Flow Rate	
							Shielding				
							Trailing				
							Backing				
							Other				
FILLER METALS (QW-404)											
Layer (combination welds)				--1--	--2--	--3--					
SFA Specification											
AWS Classification											
Filler Metal F No.											
Weld Metal Analysis A No.											
Size of Filler Metal							ELECTRICAL CHARACTERISTICS (QW-409)				
Filer Metal Product Form							Current				
Supplemental Filler Metal							Polarity				
Electrode Flux Classification							Amperage				
Flux Type							Voltage				
Flux Trade Name							Tungsten Electrode Size				
Weld Metal Thickness							Transfer Mode for GMAW				
Other							Other				
POSITION (QW-405)											
Position of Groove							TECHNIQUE (QW-410)				
Weld Progression (Uphill, Downhill)							Travel Speed				
Other							String or Weave Bead				
							Oscillation				
							Multipass or Single Pass (per side)				
PREHEAT (QW-406)							Single or Multiple Electrodes				
Preheat Temperature							Other				
Interpass Temperature											
Other											

Procedure Qualification Record Form QW-483 (BACK)

PQR Number: PQR - 1

Tensile Test (QW-150)

Specimen No.	Width	Thickness	Area	Ultimate Total Load	Ultimate Unit Stress	Type of Failure And Location

Comments : --Comments Here--

Guided Bend Tests (QW-160)

Type and Figure No.	Result

Comments : --Comments Here--

Toughness Tests (QW-170)

Specimen No.	Notch Location	Specimen Size	Test Temperature	Impact Values			Drop Weight Break
				Ft-lb or J	% Shear	Mils (in.) or mm	

Comments : --Comments Here--

Fillet-Weld Test (QW-180)

Results Satisfactory :	Penetration into Parent Metal :
Macro - Results :	

Other Tests

Type of Test	
Deposit Analysis	
Other	

Welder's Name		Clock No.	
Stamp Number		Laboratory Test No.	
Tests Conducted by			

We certify that statements made in this record are correct and that the test welds were prepared, welded, and tested in accordance with the Requirements of Section IX of the ASME Boiler and Pressure Vessel Code

Manufacturer or Contractor		Certified By	
Signature		Signature	
Document Prepared Date		Printed Date	