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Corresponding Author: Dr. Jiangfeng Wang, Ph.D.

Corresponding Author's Institution: Xi'an Jiaotong University

First Author: Wenge Huang

Order of Authors: Wenge Huang; Jiangfeng Wang, Ph.D.; Jiaxi Xia; Pan Zhao, Ph.D.; Yiping Dai

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Suggested Reviewers: Kamel Hooman  
University of Queensland  
k.hooman@uq.edu.au

Weifeng He  
wfhe@nuaa.edu.cn

Zhixin Sun  
zxsun@fzu.edu.cn



Dear Editor:

We are sending a manuscript entitled “Performance analysis and optimization of a combined cooling and power system using low boiling point working fluid driven by engine waste heat”, which we should like to submit for publication in Energy Conversion and Management. We investigate a combined cooling and power system driven by exhaust gas and jacket water from an internal combustion engine. The mathematical model of the system is established to simulate the cycles under steady-state conditions. A parametric analysis of seven key parameters is conducted to examine their effects on the thermodynamic and exergoeconomic performance of the system. An optimization is conducted by genetic algorithm to obtain better system performance.

We declare that the manuscript has not been previously published, is not currently submitted for review to any other journal and will not be submitted elsewhere before one decision is made. Its publication is approved by all authors. If accepted, it will not be published elsewhere in the same form, in English or in any other language.

We appreciate your consideration of our manuscript, and we look forward to receiving comments from the reviewers.

Sincerely,

Jiangfeng Wang (on behalf of the authors' team)

Institute of Turbomachinery

Cover letter

Shaanxi Engineering Laboratory of Turbomachinery and Power Equipment

State Key Laboratory of Multiphase Flow in Power Engineering

School of Energy and Power Engineering

Xi'an Jiaotong University, Xi'an, China

## Highlights

A combined cooling and power system driven by engine exhaust gas and jacket water is proposed.

Thermodynamic and exergoeconomic performance of the system are analyzed.

Optimization for the combined cooling and power system is conducted by genetic algorithm.



# **Performance analysis and optimization of a combined cooling and power system using low boiling point working fluid driven by engine waste heat**

Wenge Huang, Jiangfeng Wang\*, Jiayi Xia, Pan Zhao, Yiping Dai

Institute of Turbomachinery, Shaanxi Engineering Laboratory of Turbomachinery and Power Equipment, State Key Laboratory of Multiphase Flow in Power Engineering, School of Energy and Power Engineering, Xi'an Jiaotong University, Xi'an 710049, China

## **Abstract**

This paper develops a combined cooling and power system to recover waste heat from exhaust gas and jacket water in internal combustion engines using low boiling point fluid as working fluid. The system consists of a CO<sub>2</sub> Brayton cycle (CBC), a dual-pressure organic Rankine cycle (DORC) and an ejector refrigeration cycle (ERC). Comprehensive thermodynamic and exergoeconomic models of the system are performed and seven key parameters are selected to analyze the system performance. To obtain a better performance of the system, single-objective optimization is carried out by means of genetic algorithm with system product levelized exergy cost as the objective function. Results show that the increase of the BC turbine inlet temperature and inlet pressure can cause the increase of the system net power output. In both the high-pressure side and low-pressure side of the DORC, the increase of the ORC turbine inlet temperature causes the increase of the levelized exergy cost while the increase of the ORC turbine inlet pressure does the opposite. The increase of the

39 ejector primary inlet pressure causes the increase of system capital cost. Optimization  
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 41 with exergy efficiency of 37.31%.

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44 Brayton cycle

45 Waste heat recovery

46 Dual-pressure organic Rankine cycle

47 Ejector refrigeration cycle

48 Optimization

## 49 **Nomenclature**

|         |   |                  |   |
|---------|---|------------------|---|
| $A$     | area, m <sup>2</sup>                                    | $\rho$           | density, kg m <sup>-3</sup>                       |
| BC      | Brayton cycle   | $\mu$            | dynamic viscosity, m <sup>2</sup> s <sup>-1</sup> |
| $B_o$   | boiling number  | $\eta$           | efficiency, %                                     |
| $c$     | average cost per unit of exergy, \$ (MWh) <sup>-1</sup> | $\delta$         | thickness, m                                      |
| $c_p$   | specific heat, kJ kg <sup>-1</sup> K <sup>-1</sup>      | <i>Subscribe</i> |   |
| $C$     | cost rate, \$ year <sup>-1</sup>                        | 1-31             | state points                                      |
| CBC     | CO <sub>2</sub> Brayton cycle                           | g1-g3            | state points                                      |
| CCP     | combined cooling and power                              | w1-w3            | state points                                      |
| $CRF$   | capital recovery factor                                 | Bt               | Brayton cycle turbine                             |
| $CEPCI$ | chemical engineering plant cost index                   | BM               | bare module                                       |
| $D$     | diameter, m   | cond             | condenser   |



|                   |   |      |                        |
|-------------------|---|------|------------------------|
| DORC              | dual-pressure organic Rankine cycle               | comp | compressor             |
| $e$               | exergy, $\text{kJ kg}^{-1}$                       | D    | destruction            |
| $E$               | exergy flow rate, $\text{kJ s}^{-1}$              | elec | electricity            |
| $E_y$             | exergy flow rate per year, $\text{kJ year}^{-1}$  | es   | equivalent diameter    |
| ERC               | ejector refrigeration cycle                       | ev   | evaporation/evaporator |
| $F$               | multiplying factor                                | ex   | exergy                 |
| $f$               | friction factor                                   | F    | fuel                   |
| $G$               | mass flow rate, $\text{kg s}^{-1}$                | g    | exhaust gas            |
| $h$               | enthalpy, $\text{kJ kg}^{-1}$                     | gh   | gas heater             |
| $H$               | depth, m  | he   | heat exchanger         |
| $i_{\text{eff}}$  | interest rate                                     | L    | loss                   |
| $l$               | length, m   | l    | liquid                 |
| $M$               | mass flow rate, $\text{kg s}^{-1}$                | M    | material               |
| $n$               | lifetime, year                                    | Ot   | ORC turbine            |
| $Nu$              | Nusselt number                                    | P    | product                |
| $P$               | pressure, MPa                                     | p1   | pump 1                 |
| Pr                | Prandtl number                                    | p2   | pump 2                 |
| $P_t$             | center distance between tubes, m                  | p3   | pump 3                 |
| $P_r$             | reduced pressure                                  | p4   | pump 4                 |
| $Q$               | heat transfer rate, kW                            | pf   | primary flow           |
| $Q_{\text{cool}}$ | cooling capacity, kW                              | prec | precooler              |
| $q_m$             | average imposed wall heat flux, $\text{W m}^{-2}$ | preh | preheater              |

|                     |   |      |                 |
|---------------------|---|------|-----------------|
| $r_f$               | enthalpy of vaporization, $\text{kJ kg}^{-1}$                         | s    | shell           |
| $T$                 | temperature, K  | t    | tube            |
| $U$                 | overall heat transfer coefficient, $\text{W m}^{-2} \text{K}^{-1}$    | th   | thermal         |
| $W$                 | power, kW   | turb | turbine         |
| $W_y$               | annually power, $\text{MWh year}^{-1}$                                | vg   | vapor generator |
| $x$                 | vapor quality   | w    | tube wall       |
| $Z$                 | annually leveled cost value, $\text{\$ year}^{-1}$                    |      |                 |
| $z$                 | capital cost, K\\$  |      |                 |
| <i>Greek symbol</i> |   |      |                 |
| $\alpha$            | convection heat transfer coefficient, $\text{W m}^{-2} \text{K}^{-1}$ |      |                 |
| $\lambda$           | heat conductivity, $\text{W m}^{-1} \text{K}^{-1}$                    |      |                 |

## 50 1. Introduction

51 Nowadays, internal combustion engines (ICEs) are the major motive power source  
52 in energy field. ICEs are used widely in transport, construction, agriculture, etc. Over  
53 50% of the total transportation fuel is consumed by internal combustion engines. In a  
54 typical ICE, only 30-45% of the fuel energy is converted into effective power output,  
55 while the remaining energy is discharged to environment via exhaust gas, jacket water  
56 and other means, including charge air and lubrication [1]. Thus, technologies utilizing  
57 waste heat from ICEs have been investigated by a number of researchers.

58 Compared to other methods, organic Rankine cycle (ORC) is recognized as a well  
59 proven and highly efficient waste heat recovery technology [2,3]. Coupling the ORC

with the internal combustion engines is getting increasing interest of researchers. A volume of work was conducted to examine the potential of waste heat recovery from ICE with the help of ORC. Kalyan et al. [4] designed a system using ORC to generate power from exhaust gas in a low temperature combustion engine. Wei et al. [5] integrated an ORC system with a heavy-duty diesel engine to recover the waste heat. Srinivasan et al. [6] designed an ORC waste heat recovery system to improve the efficiency of the gas engine. Tian et al. [7] designed an ORC power generation system using engine exhaust gas as heat source.

Attention was mainly focused on the exhaust gas when people explored waste heat recovery from ICEs at early stage. ORC-based waste recovery systems mentioned above only absorbed heat from engine exhaust gas. However, there is a large amount energy exists in engine jacket water for its large mass flow rate and relatively high temperature (about 90°C). ORC-based power generation systems absorbed heat both from exhaust gas and jacket water were introduced by researchers. Vaja and Gambarotta [8] examined three different ORC cycles including a simply cycle, a preheating cycle and a regenerative cycle. Cycle preheated by jacket water was able to increase the system efficiency by about 12.5%. Rosset et al. [9] compared different ORC cycle configurations which converted waste heat from exhaust gas, from jacket water and from both. Calculation results revealed that the dual-source cycle provided the highest net power output.

To achieve a better performance for the waste heat recovery system, many studies try to improve the configurations of ORCs. Zhang et al. [10] developed a novel

82 system driven by waste heat in an ICE with a dual-loop ORC. The high-temperature  
83 cycle absorbed heat from the exhaust gas and the low-temperature cycle recovered  
84 heat from the high-temperature cycle and the jacket water. Yang et al. [11] modeled a  
85 dual-loop ORC system driven by waste heat in ICE. High-temperature cycle absorbed  
86 heat from the exhaust gas and low-temperature cycle absorbed heat from secondary  
87 exhaust gas and the jacket water. Ge et al. [12] designed a dual-loop ORC system to  
88 recover waste heat using different working fluids. Zeotropic mixture was used to  
89 recover high-temperature exhaust gas and R600a/R601a mixture was used to absorb  
90 heat in low-temperature jacket water. Systems integrated with complicated organic  
91 Rankine cycles were developed by many researchers [13-15].

92 Thermal stability of the organic working fluid should be considered when developing  
93 organic Rankine cycles to recovery waste heat from engine exhaust gas.  
94 Organic-based fluids would decompose under high-temperature and high-pressure  
95 conditions [16]. The low decomposition temperature of organic working fluid in ORC  
96 is about 200-300°C while the temperature of engine exhaust gas can be more than  
97 500°C. For all the studies mentioned above, the organic working fluid absorbs heat  
98 directly from the high-temperature exhaust gas, causing the potential of working fluid  
99 decomposition. Though an intermediate loop with thermal oil can be added between  
100 the ORC and the exhaust gas to avoid the decomposition [17,18], a large amount of  
101 high-temperature waste heat is not utilized at all. In order to solve this issue,  
102 researchers placed other waste heat recovery system between the ORC and exhaust  
103 gas to exploit to high-temperature waste heat. Thermoelectric generator (TEG), for

example, was introduced by Miller et al. [19] to the utilize the high temperature waste heat in exhaust gas. After the TEG process, the cooled exhaust gas could drive the ORC safely. However, because of the low energy conversion capacity of the TEG, power generated by the TEG was much smaller than the ORC in the same system [20]. Shu et al. [21] placed a steam Rankine cycle between ORC and exhaust gas for waste heat recovery from the gas engines. The steam Rankine cycle was the topping cycle to recovery heat from the high-temperature exhaust gas and organic Rankine cycle was the bottoming cycle to recovery heat from the exhaust water vapor. Large power output was provided by both the steam Rankine cycle and the ORC in the system. However, steam in the steam Rankine cycle requires a large superheated degree, or it may condense during the expansion and damage the turbine blades. As a result, structure of the steam Rankine cycle turbine is complex. Brayton cycle (BC), on the contrary, presents the advantages of simple and reliable structure. It uses gas as working fluid which does not involve phase change during the expansion [22]. Thus, Brayton-ORC systems can be used to exploit the waste heat from ICE effectively and safely.

Quite a few studies have been published to improve the waste heat recovery from exhaust gas. Jacket water, though explored by some researchers, is mainly used as the low-temperature heat source to preheat the organic working fluid in ORC. However, the mismatching mass flow rate of organic working fluid in the preheater and the evaporator causes a large amount of heat waste in jacket water. Yu et al. [23] calculated the energy recovery efficiency from an ORC- based ICE waste heat

recovery system. 75% waste heat could be recovered from exhaust gas while 9.5% waste heat was recovered from jacket water. But for most ICEs (rated power between 500 kW and 2000 kW), discharged thermal energy in jacket water is approximately the same as the energy in exhaust gas [24]. Thus, a large amount of waste heat in jacket water is potentially valuable for recovery.

Usually, traditional power plants only generate power and can't fulfill the requirements of the consumers for energy supply. Cooling capacity, for example, is needed in many places such as hospital, hotel, restaurant, etc. To satisfy the various demands of the consumers and to recover the waste heat more efficiently, cogeneration systems is introduced by many researchers. Cogeneration systems driven by waste heat in internal combustion engines were developed by a number of investigators. Chen et al. [25] designed an ammonia-water combined cooling and power system using the waste heat from the ICEs. Ammonia-water was heated by exhaust gas and jacket water. One part of the ammonia-water vapor flew into the turbine to provide power and the other part flew into the evaporator to provide refrigeration. Salek et al. [26] coupled an ammonia absorption refrigeration cycle and a bottoming Rankine cycle with internal combustion engine to produce power and cooling capacity. Absorption refrigeration cycles were considered by most of the combined cooling and power systems to convert exhaust gas waste heat to cooling capacity. However, ejector refrigeration cycle, which presents the advantages of desirable efficiency, small structure and simple layout [27,28], is always neglected.

In this study, a combined cooling and power system is developed, which comprises

a CO<sub>2</sub> Brayton cycle, a dual-pressure ORC and an ejector refrigeration cycle. The CO<sub>2</sub> Brayton cycle is used to recover the waste heat from high-temperature exhaust gas directly. The turbine exhaust in the CO<sub>2</sub> Brayton cycle and the engine exhaust gas after heat transfer are respectively regarded as the heat sources for the high-pressure side and low-pressure side of the dual-pressure ORC, realizing the cascading utilization of exhaust gas waste heat. Meanwhile, organic working fluid in high-pressure side and low-pressure side are both preheated by jacket water to make full use of the waste heat. What's more, the ejector refrigeration cycle is adapted to recover the waste heat of jacket water further and produce cooling capacity simultaneously. Thermodynamic and exergoeconomic analysis is carried out to examine the effects of key parameters on system performances. Then a system optimization is conducted to obtain the minimum levelized exergy cost for the system product by means of genetic algorithm.

## 2. System description

### 2.1. CCP system

The combined cooling and power (CCP) system is shown in Fig 1. The system integrates a dual-pressure organic Rankine cycle with a CO<sub>2</sub> Brayton cycle and an ejector refrigeration, which can produce power and cooling capacity simultaneously. The exhaust gas from the internal consumption engine enters the gas heater to drive the CO<sub>2</sub> Brayton cycle. CO<sub>2</sub> cooled by the precooler flows through the compressor to be compressed to a supercritical state. Then the high-pressure CO<sub>2</sub> absorbs heat in the

169 gas heater, becoming high-pressure and high-temperature state, and enters BC turbine  
170 to produce power.

171 After expanding in the BC turbine, the high-temperature exhaust CO<sub>2</sub> flows into  
172 vapor generator 2 to heat the organic working fluid. High-pressure side organic  
173 working fluid heated by the CO<sub>2</sub> then flows into the ORC turbine to produce power.  
174 Meanwhile low-pressure side organic working fluid absorbs heat from the secondary  
175 engine exhaust gas in vapor generator 1 and then enters ORC turbine to produce  
176 power.

177 Exhaust vapor from the ORC turbine is cooled by condenser 1 to liquid state and  
178 pressured by pump 1. Jacket water with large mass flow rate is used to preheat the  
179 organic working fluid in the preheater. The preheated organic working fluid then  
180 separates. One part of the fluid is pumped by pump 3 to the vapor generator 1 to cycle  
181 in the low-pressure side. The other part is pumped by pump 2 to the vapor generator 2  
182 to cycle in the high-pressure side.

183 The jacket water then flows into vapor generator 3 to provide heat for the ejector  
184 refrigeration cycle. After the condensation process in condenser 2, liquid working  
185 fluid is divided into two separated parts. One part of the fluid is pumped to the vapor  
186 generator 3 to absorb heat from jacket water and then becomes superheated vapor.  
187 The other part of the working fluid flows through the throttle valve to become  
188 low-pressure vapor-liquid mixture. The low-pressure mixture enters the evaporator to  
189 produce cooling capacity when absorbing heat from the environment and become  
190 low-pressure vapor. After that, the superheated vapor mixes with the low-pressure



191 vapor in the ejector. The mixed working fluid enters the condenser 2 to be condensed  
192 to liquid.

193 R245fa is selected as the working fluid for the organic Rankine cycle and the  
194 ejector refrigeration cycle because of the great thermodynamic performance and the  
195 low environment effect [29,30].

### 196 3. System model

197 Several assumptions are made to simplify the simulation of the system.

198 (1) The system keeps a steady state.

199 (2) The heat and friction losses in the system are not considered.

200 (3) The pressure losses in the vapor generator, preheater, precooler, evaporator and  
201 condenser are neglected.

202 (4) Considering the low gas acid dew point temperature, the gas temperature at the  
203 outlet of the vapor generator 1 is higher than 110°C [31].

204 (5) The working fluid out of the condensers and preheater is saturated liquid and the  
205 state at the outlet of the evaporator is saturated vapor.

206 (6) The process through the throttle valve is isenthalpic.

#### 207 3.1. Thermodynamic model

##### 208 3.1.1. Energy model

209 The net power of the CO<sub>2</sub> Brayton cycle is expressed as:

$$210 \quad W_{BC} = W_{Bt} - W_{comp} \quad (1)$$

211 The net power of the DORC is given as:

$$212 \quad W_{\text{ORC}} = W_{\text{Ot}} - W_{\text{p1}} - W_{\text{p2}} - W_{\text{p3}} \quad (2)$$

213 The cooling capacity of the ERC is given as:

$$214 \quad Q_{\text{cool}} = M_{\text{cool}} \cdot (h_{21} - h_{20}) \quad (3)$$

215 The net power output of the whole system is calculated as:

$$216 \quad W_{\text{net}} = W_{\text{ORC}} + W_{\text{BC}} - W_{\text{p4}} \quad (4)$$

217 The thermal efficiency of the system is given as:

$$218 \quad \eta_{\text{th}} = \frac{W_{\text{net}} + Q_{\text{cool}}}{M_{\text{g1}} \cdot (h_{\text{g1}} - h_{\text{g3}}) + M_{\text{w1}} \cdot (h_{\text{w1}} - h_{\text{w3}})} \quad (5)$$

219 The detailed energy model equations of each component are list in Table 1. Note  
220 that there are two expanding processes in the ORC turbine. The high-pressure side  
221 vapor expands from high pressure (state 10) to low pressure (state 11) for the first  
222 time and then mixes with the low-pressure side vapor. After that, the mixed vapor  
223 expands from low pressure (state 11) to the back pressure of ORC turbine (state 12)  
224 for the secondary time.

### 225 3.1.2. Exergy model

226 In general, the energy model of a system is based on the first law of the  
227 thermodynamic which focuses the amount of the thermal energy in the system. The  
228 exergy model of the system is based on the second law of the thermodynamic which  
229 focuses on the quality of the thermal energy. The exergy analysis of the system is  
230 based on a dead state (the ambient conditions in this paper). The equation of exergy  
231 for unit working fluid is expressed as:

$$e = (h - h_0) - T_0 \cdot (s - s_0) \quad (6)$$

where  $h_0$ ,  $T_0$  and  $s_0$  are the parameters under the ambient conditions.

The exergy flow rate in this study is given by:

$$E = M \cdot e \quad (7)$$

All the components in the system are associated directly or indirectly with fuel or

other heat sources, such as exhaust gas and jacket water in this study. The heat sources

provide exergy for the components to operate. For each component, there is an exergy

balance equation, being expressed as [32]:

$$E_F = E_P + E_D + E_L \quad (8)$$

where  $E_F$  is the rate of exergy for the component fuel and  $E_P$  represents the rate of

exergy for the component product;  $E_D$  denotes the rate of component exergy

destruction and  $E_L$  expresses the rate of exergy loss for the component.

The details of the exergy balance equations for each component are listed in Table

1.

The exergy efficiency represents the degree of the utilization of the waste heat in

the system, being expressed as:

$$\eta_{ex} = \frac{W_{net} + E_{cool}}{E_{g1} - E_{g3} + E_{w1} - E_{w3}} \quad (9)$$

where  $E_{cool}$  is the exergy rate of the cooling process, being expressed as:

$$E_{cool} = E_{25} - E_{24} \quad (10)$$

## 251 3.2. Capital cost and exergoeconomic model of the system

### 252 3.2.1. Capital cost calculation

253 In this study, a method of modeling the capital costs of the main component is  
254 employed [33]. At first, the bare module cost of the components is calculated as the  
255 basic cost. The basic cost of the components includes the direct project cost (such as  
256 equipment cost, material cost for the installation, etc.) and the indirect project cost  
257 (like the taxes, insurance engineering expenses etc.). The bare module cost of the  
258 components is calculated under basic conditions. For conditions different from the  
259 basic conditions, multiplying factors (the specific equipment type, the specific system  
260 pressure and the specific material of construction) are added in the calculation to  
261 correct the results.

262 Axial turbines (BC turbine and ORC turbine) are used in this study. The bare  
263 module cost equation of the turbine is:

$$264 \log_{10} C_{\text{turb}}^0 = K_{1,\text{turb}} + K_{2,\text{turb}} \cdot \log_{10} W + K_{3,\text{turb}} \cdot (\log_{10} W)^2 \quad (11)$$

265 where  $K_{\text{turb}}$  is constant corresponding to the turbine type;  $W$  is the power output of the  
266 turbine.

267 Turbines used in this study are made of carbon steel (CS) and operate under high  
268 pressure. Thus, a multiplying factor is used to correct the result. The capital cost of the  
269 turbine is given as:

$$270 C_{\text{turb}} = F_{\text{BM,turb}} \cdot C_{\text{turb}}^0 \quad (12)$$

271 where  $F_{\text{BM,turb}}$  is the multiplying factor corresponding to the working conditions of the  
272 turbine.

Reciprocating pumps are used in this study. The bare module cost equation of the pumps is given as:

$$\log_{10} C_{\text{pump}}^0 = K_{1,\text{pump}} + K_{2,\text{pump}} \cdot \log_{10} W + K_{3,\text{pump}} \cdot (\log_{10} W)^2 \quad (13)$$

where  $K_{\text{pump}}$  is constant corresponding to the pump type;  $W$  is the power input of the pump.

Pumps used in this study are made of stainless steel (SS) and work under high pressure. Thus, multiplying factors are used to correct the bare module cost. The capital cost of the pump is given as:

$$C_{\text{pump}} = (B_{1,\text{pump}} + B_{2,\text{pump}} \cdot F_{\text{M,pump}} \cdot F_{\text{P,pump}}) \cdot C_{\text{pump}}^0 \quad (14)$$

where  $B_{\text{pump}}$  is constant corresponding to the type of the pump;  $F_{\text{M,pump}}$  is the material factor of the pump and  $F_{\text{P,pump}}$  is the pressure factor of the pump. The equation of the pressure factor is given as:

$$\log_{10} F_{\text{P,pump}} = C_{1,\text{pump}} + C_{2,\text{pump}} \cdot \log_{10} P_{\text{pump}} + C_{3,\text{pump}} \cdot (\log_{10} P_{\text{pump}})^2 \quad (15)$$

where  $C_{\text{pump}}$  is the constant corresponding to the type of the pump and  $P_{\text{pump}}$  is the pressure of the pump under working conditions.

Axial compressor is used in this study. The bare module cost equation of the compressor is given as:

$$\log_{10} C_{\text{comp}}^0 = K_{1,\text{comp}} + K_{2,\text{comp}} \cdot \log_{10} W + K_{3,\text{comp}} \cdot (\log_{10} W)^2 \quad (16)$$

where  $K_{\text{comp}}$  is the constant corresponding to the type of the compressor;  $W$  is the power input of the compressor.

The compressor is made of carbon steel (CS) and works under high pressure.

Correction equation of the bare module cost is given as:

$$C_{\text{comp}} = F_{\text{BM,comp}} \cdot C_{\text{comp}}^0 \quad (17)$$

where  $F_{\text{BM,comp}}$  is the constant corresponding to the type of the compressor.

**Tube-and-shell heat** exchangers (gas heater, vapor generators, precooler, preheater, evaporator and condensers) are used in this study. The bare module cost equation of the heat exchanger is given as:

$$\log_{10} C_{\text{he}}^0 = K_{1,\text{he}} + K_{2,\text{he}} \cdot \log_{10} A + K_{3,\text{he}} \cdot (\log_{10} A)^2 \quad (18)$$

where  $K_{\text{he}}$  is the constant corresponding to the type of the heat exchanger;  $A$  is the heat transfer area of the heat exchanger. The calculation of the heat exchanger areas is presented in Appendix A.

Heat exchangers used in this study are made of carbon steel (CS) and work under different pressure. Multiplying factors are needed to correct the results, the equation is given as:

$$C_{\text{he}} = (B_{1,\text{he}} + B_{2,\text{he}} \cdot F_{\text{M,he}} \cdot F_{\text{P,he}}) \cdot C_{\text{he}}^0 \quad (19)$$

where  $B_{\text{he}}$  are the constants correspond to the type of the heat exchanger.  $F_{\text{M,he}}$  and  $F_{\text{P,he}}$  are the material factor and pressure factor, respectively. The pressure factor is obtained from the following equation:

$$\log_{10} F_{\text{P,he}} = C_{1,\text{he}} + C_{2,\text{he}} \cdot \log_{10} P_{\text{he}} + C_{3,\text{he}} \cdot (\log_{10} P_{\text{he}})^2 \quad (20)$$

where  $C_{\text{he}}$  is the constant corresponding to the type of the heat exchanger;  $P_{\text{he}}$  is the designed working pressure for the heat exchanger.

The values of the constants mentioned above for the main components are listed in Appendix B.

The calculation of the bare module cost depends on past records or published correlations for price information. It is necessary to update the costs because of the changing economic conditions (inflation). This can be achieved by the following expression:

$$C_2 = C_1 \cdot \left( \frac{I_2}{I_1} \right) \quad (21)$$

where  $C$  is the purchased cost and  $I$  is the cost index. The subscript 1 refers to base time when cost is known and subscript 2 refers to time when cost is desired. The *CEPCI* (Chemical Engineering Plant Cost Index) is employed to calculate the inflation. The values of  $CEPCI_{2016}$  and  $CEPCI_{ref,2001}$  are 541.7 and 397, respectively [34,35].

### 3.2.2. Exergoeconomic model

Exergoeconomic is a branch of engineering which combines the thermodynamic analysis and economic principles. Thermodynamic performance and economic cost of the system are all taken into consideration.

To find the relationship between the present value of the expenditure and the equivalent annually levelized costs, the capital recovery factor (CRF) is employed, being expressed as [32]:

$$Z_i = CRF \cdot C_i \quad (22)$$

$$CRF = \frac{i_{eff} \cdot (1 + i_{eff})^n}{(1 + i_{eff})^n - 1} \quad (23)$$

where  $i_{\text{eff}}$  is the effective discount rate with a value of 0.05 [36];  $n$  is the lifetime of the CCP system being assumed as 30 [37].

In order to calculate the equivalent annually levelized costs, the annual working time of the system is assumed as 8000 h [38]. Then the annual exergy rates and annual power output or consumption are obtained.

In a steady system, there are a number of entering and outing working fluid steams and heat and work interactions with the surroundings. In exergoeconomic analysis, each flowing steam is associated with a levelized exergy cost. The equations to calculate the cost of the steam product are given as:

$$C_{\text{in}} = c_{\text{in}} \cdot E_{\text{y,in}} \quad (24)$$

$$C_{\text{out}} = c_{\text{out}} \cdot E_{\text{y,out}} \quad (25)$$

$$C_{\text{work}} = c_{\text{work}} \cdot W_{\text{y}} \quad (26)$$

$$C_{\text{heat}} = c_{\text{heat}} \cdot E_{\text{y,heat}} \quad (27)$$

where  $c$  denotes levelized exergy cost of the steams;  $E_{\text{y,in}}$  and  $E_{\text{y,out}}$  are the exergy transfer rate of the steam flowing in and out a component;  $W_{\text{y}}$  and  $E_{\text{y,heat}}$  are the power and the heat transfer rate of the components considering the annual working time.

The cost balance equation applied to the  $k$ th system component is given as:

$$\sum_{\text{out}} C_{\text{out,k}} + C_{\text{w,k}} = C_{\text{heat,k}} + \sum_{\text{in}} C_{\text{in,k}} + Z_{\text{k}} \quad (28)$$

Details of the cost balance equation are listed in Table 2.

The levelized exergy cost for system product is chosen to indicate the exergoeconomic performance, being expressed as [39,40]:

$$c_{\text{product}} = c_{\text{capital}} + c_{\text{fuel}} \quad (29)$$



where  $c_{\text{capital}}$  is the capital-cost-related part of the levelized exergy cost for the system product, being expressed as:

$$c_{\text{capital}} = \frac{Z_{\text{total}}}{W_{\text{net}} + E_{\text{cool}}} \quad (30)$$

$c_{\text{fuel}}$  is the fuel-cost-related part of the levelized exergy cost for the system product, being expressed as:

$$c_{\text{fuel}} = \frac{c_{\text{Bt}} \cdot W_{y,\text{comp}} + c_{\text{Ot}} \cdot W_{y,\text{pump1}} + c_{\text{Ot}} \cdot W_{y,\text{pump2}} + c_{\text{Ot}} \cdot W_{y,\text{pump3}} + c_{\text{Ot}} \cdot W_{y,\text{pump4}}}{W_{\text{net}} + E_{\text{cool}}} \quad (31)$$

$c_{\text{Bt}}$  and  $c_{\text{Ot}}$  are the levelized exergy cost for the BC turbine power output and the ORC turbine power output, which are calculated in Table 3. Likewise, they can be expressed as the capital-cost-related part and the fuel-cost-related part:

$$c_{\text{Bt}} = \frac{Z_{\text{Bt}}}{W_{y,\text{Bt}}} + \frac{c_3 \cdot (E_{y,3} - E_{y,4})}{W_{y,\text{Bt}}} \quad (32)$$

$$c_{\text{Ot}} = \frac{Z_{\text{Ot}}}{W_{y,\text{Ot}}} + \frac{c_{10} \cdot (E_{y,10} + E_{y,11} - E_{y,12})}{W_{y,\text{Ot}}} \quad (33)$$

In addition, the levelized exergy cost for the condensers and the precooler is equal to zero, being given by:

$$c_{26}=c_{28}=c_{30}=0 \quad (34)$$

The levelized exergy cost for the exhaust gas as well as the jacket water is zero, being expressed as:

$$c_{g1}=c_{w1}=0 \quad (35)$$

## 374 4. Results and discussion

### 375 4.1.1. Simulation conditions for the system

376 The thermodynamic parameters of the working fluid are calculated under the  
377 environment of MATLAB with the help of REFPROP 9.1 [41]. The basic conditions  
378 of simulation for the CCP system are listed in Table 3

### 379 4.1.2. Internal combustion engine

380 In this study, the engine selected [8] is a 12-cylinder 4-stroke supercharged gas  
381 engine. The main designed parameters of the engine are listed in Table 4. The  
382 composition of the engine exhaust gas is presented in Table 5. The heat load capacity  
383 of the engine exhaust gas is about 1700 kW when cooled down to the acid dew  
384 temperature and the 1000 kW can be obtained from the engine jacket water.

### 385 4.2. Analysis for the thermodynamic and exergoeconomic performance

386 Seven key parameters (BC turbine inlet temperature, BC turbine inlet pressure, inlet  
387 temperature at the high-pressure side of ORC turbine, inlet pressure at the  
388 high-pressure side of ORC turbine, inlet temperature at the low-pressure side of ORC  
389 turbine, inlet pressure at the low-pressure side of ORC turbine and the ejector primary  
390 inlet pressure) are chosen to analyze the thermodynamic and exergoeconomic  
391 performance of the system. In the thermodynamic aspect, the net power output of the  
392 CO<sub>2</sub> Brayton cycle ( $W_{BC}$ ), net power output of the DORC ( $W_{ORC}$ ), net power of the  
393 whole system ( $W_{net}$ ), cooling capacity of the system ( $Q_{cool}$ ) and the exergy efficiency

of the system ( $\eta_{\text{exergy}}$ ) are selected to reflect the system performance. Levelized exergy cost for the BC turbine power output ( $c_{\text{Bt}}$ ), levelized exergy cost for the ORC turbine power output ( $c_{\text{Ot}}$ ), levelized exergy cost the system product ( $c_{\text{product}}$ ) and the system capital cost ( $z_{\text{capital}}$ ) are chosen to represent the exergoeconomic performance.

#### 4.2.1. Variations of thermal parameters in CBC

The influences of the BC turbine inlet temperature on the output and the exergy efficiency of the system are shown in Fig. 2. The net power output of the CO<sub>2</sub> Brayton cycle (CBC) increases with the rise of the BC turbine inlet temperature. That can be explained by the decrease of the compressor power consumption. With the increase of the CO<sub>2</sub> temperature at the BC turbine inlet, the mass flow rate of CO<sub>2</sub> decreases. As a result, less CO<sub>2</sub> working fluid is compressed by the compressor, leading to the decrease of the compressor power consumption. On the one hand, the decrease of the mass flow rate cuts down the BC turbine power output. On the other hand, the increase of inlet temperature causes the increase of enthalpy drop of CO<sub>2</sub> in the turbine which results in the increase of the BC turbine power output. The two effects mention above cause the slight decrease of the BC turbine power output, which is smaller than the decrease of the compressor power consumption. Thus, the large decrease of the compressor power consumption determines the increase of the CBC net power output.

It is presented that the net power output of the DORC increases with the rise of the BC turbine inlet temperature. The temperature of the exhaust CO<sub>2</sub> increases with the

increase of BC turbine inlet temperature. Since the exhaust CO<sub>2</sub> acts as the heat source for organic working fluid in the high-pressure side of DORC, more heat is provided in vapor generator 2. As a result, the mass flow rate of the organic working fluid increases, leading to the rise of the power output of the ORC turbine. The increase of the power consumption of the pumps in the DORC is much smaller than the increase of the ORC turbine power output. Thus, the net power output of the DORC increases.

The net power of the whole CCP system increases with the increase of the BC turbine inlet temperature. That can be explained by the increase of the CO<sub>2</sub> Brayton cycle net power output and the DORC net power output. The increase of the net power output of the system causes the increase of the exergy efficiency of the system.

With the increase of the BC turbine inlet temperature, the cooling capacity of the ejector refrigeration cycle (ERC) decreases, as shown in Fig. 2. As discussed above, the increase of the exhaust CO<sub>2</sub> temperature causes the increase of the organic working fluid mass flow rate in DORC. Thus, more heat is absorbed by the organic working fluid in the preheater from the jacket water. Less heat is available for the ERC working fluid in vapor generator 3. As a result, the mass flow rate of the working fluid in the evaporator decreases, resulting in the decrease of the cooling capacity of the CCP system.

The influences of the BC turbine inlet temperature on the levelized exergy cost and the system capital cost of the system are shown in Fig. 3. The levelized exergy cost for the BC turbine power output decreases with the increase of the BC turbine inlet

temperature. Since the decrease of the compressor power consumption, the cost of compressor decreases. According to Eq. (32), the decrease of compressor cost leads to the decrease of capital-cost-part of the levelized exergy cost for the BC turbine power output  $c_{Bt}$ . Thus,  $c_{Bt}$  decreases. The levelized exergy cost for the ORC turbine decreases with the increase of the BC turbine inlet temperature. The reason for this is the large increase of the power output of the ORC turbine. The increase of the ORC turbine power output causes the increase of both the capital-cost-related part and fuel-cost-related part of  $c_{Ot}$ .

The system capital cost increases with the increase of the BC turbine inlet temperature. Since the large increase of the ORC turbine power output, the cost of the ORC turbine increases. Meanwhile, the increase of the mass flow rate of the organic working fluid in the DORC causes the increase of the cost for the vapor generator 2 and preheater. Though the cost of the compressor decreases with the decrease of the compressor power consumption, the effect of the ORC turbine cost is more important, which determines the rise of the system capital cost.

It can be obtained in Fig. 3 that the levelized exergy cost for the system product decreases with the increase of the BC turbine inlet temperature. As mentioned above, the levelized exergy cost for the BC turbine and ORC turbine decrease. Analyzing from Eq. (31), the fuel-cost-related part of the levelized exergy cost for system product decreases. According to Eq. (30), the increase of system net power output causes the decrease of the capital-cost-related part of the levelized exergy cost for the system product. As a result, the levelized exergy cost for the system product

459 decreases.

460 The influences of the BC turbine inlet pressure on the output and the exergy  
461 efficiency of the system are shown in Fig. 4. The net power output of the CBC  
462 increases with the increase of the BC turbine inlet pressure. Since the increase of  
463 pressure at BC turbine inlet, the enthalpy drop of the CO<sub>2</sub> in the BC turbine increases,  
464 causing the increase of the BC turbine power output. The pressure rise also causes the  
465 increase of compressor power consumption. But the increase of the BC turbine power  
466 output is larger than the increase of the compressor power consumption. As a result,  
467 the net power output of the CBC increases.

468 The net power output of the DORC decreases with the increase of the BC turbine  
469 inlet pressure. On the one hand, the temperature of the exhaust CO<sub>2</sub> at the BC turbine  
470 outlet decreases with the increase of the BC turbine inlet pressure. Thus, less heat is  
471 provided in vapor generator 2, causing the decrease of the mass flow rate of the  
472 organic working fluid in the high-pressure side DORC. As a result, the power output  
473 of the high-pressure side DORC decreases. On the other hand, the increase of the BC  
474 turbine inlet pressure causes the increase of the compressor power consumption which  
475 results in the rise of the CO<sub>2</sub> temperature at the compressor outlet. Thus, less heat is  
476 absorbed by CO<sub>2</sub> in the gas heater and more heat is transferred to the organic working  
477 fluid in vapor generator 1. The mass flow rate of the organic working fluid in the  
478 low-pressure side DORC increases, causing the increase of the power output in the  
479 low-pressure side. The increase of the power output in low-pressure side is smaller

than the decrease of power output in the high-pressure side. Thus, the net power of the whole DORC decreases.

The cooling capacity of the system increases with the increase of the BC turbine inlet pressure. The decrease of the mass flow rate in the high-pressure side of DORC is more than the increase of the mass flow rate in the low-pressure side. As a result, the total mass flow in the DORC decreases. Thus, less heat is absorbed from the jacket water in the preheater and more heat is available in vapor generator 3 for working fluid in the ERC. The mass flow rate of the working fluid in ERC increases, causing the increase of the cooling capacity.

The net power output of the whole system increases with the increase of the BC turbine inlet pressure. Though the net power output of the DORC decreases, the increase of CBC net power output is much larger than the decrease. As a result, the net power output of the whole system increases. The increase of the net power output of the CCP system causes the increase of the exergy efficiency of the system, as shown in Fig. 4.

The influences of the BC turbine inlet pressure on the levelized exergy cost and the system capital cost of the system are presented in Fig. 5. The levelized exergy cost for the BC turbine output  $c_{Bt}$  increases with the increase of the BC turbine inlet pressure. With the increase of the BC turbine output, the cost of the turbine increases, causing the increase of the capital-cost-related part of  $c_{Bt}$ . Meanwhile, the increase of the compressor power consumption causes the increase of the levelized exergy cost for

the  $\text{CO}_2$  at the turbine inlet, resulting in the increase of the fuel-cost-related part of  $c_{\text{Bt}}$ .

As a result,  $c_{\text{Bt}}$  increases.

The levelized exergy cost for the ORC turbine product  $c_{\text{Ot}}$  increases with the increase of the BC turbine inlet pressure. The decrease of the mass flow rate in the DORC causes that less exergy is produced by the vapor generator 2. As a result, the levelized exergy cost for the vapor at the high-pressure side of ORC turbine inlet increases, which determines the increase of the fuel-cost-related part of the levelized exergy for the ORC turbine power output. Thus, the levelized exergy cost for the ORC turbine increases.

The system capital cost of increases with the increase of the BC turbine inlet pressure. The increase of the BC turbine power output and the compressor power consumption results in the increase of the BC turbine cost and compressor cost. The increase of the mass flow rate in the ERC causes the increase of capital cost for the evaporator and vapor generator 3. All the cost increase mention above accounts for the increase of the system capital cost.

The levelized exergy cost for the system product decreases with the increase of BC turbine inlet pressure as shown in Fig. 5. According to Eq. (31), the increase of  $c_{\text{Ot}}$ ,  $c_{\text{Bt}}$  and compressor power consumption could cause the increase of the fuel-cost-related part of the levelized exergy cost for the system product. However, because of the large increase of the system net power output, the capital-cost-related part and the fuel-cost-related part decrease actually. Thus, the levelized exergy cost for the system product decreases.



#### 4.2.2. Variations of thermal parameters in DORC.

The influences of inlet temperature at the high-pressure side of ORC turbine on the output and the exergy efficiency of the system are shown in Fig. 6. The net power output of the CBC remains unchanged. The reason is that the change of thermal parameters in dual-pressure ORC can't affect the thermodynamic performance of the CBC.

The net power output of the DORC cycle decreases with the increase of inlet temperature at the high-pressure side of ORC turbine. With the increase of the vapor temperature at the high-pressure ORC inlet, the mass flow rate of the organic working fluid in the high-pressure side of DORC decreases. The decrease of organic working fluid mass flow rate causes the decrease of the power output of the ORC turbine, which further causes the decrease of the net power output of the DORC.

The cooling capacity of the ejector refrigeration cycle increases with the rise of inlet temperature at the high-pressure side of ORC turbine. The decrease of the organic working fluid mass flow rate in the DORC results in the decrease of the heat transfer rate in the preheater. More heat is released in vapor generator 3 from the jacket water to the working fluid in the ejector refrigeration cycle, leading to the increase of the working fluid mass flow rate. Consequently, the cooling capacity of the ejector refrigeration cycle increases.

The net power output of the CCP system decreases with the increase of inlet temperature at the high-pressure side of ORC turbine. The increase of the working fluid mass flow rate in the ERC causes the increase of the power consumption of

545 pump 4. Power output of the CBC keeps unchanged and dual-pressure ORC power  
546 output decreases. According to Eq. (4), the net power output of the CCP system  
547 decreases. The decrease of the CCP system net power output causes the decrease of  
548 the exergy efficiency of the system, as shown in Fig. 6.

549 The influences of inlet temperature at the high-pressure side of ORC turbine on the  
550 levelized exergy cost and the system capital cost of the system are presented in Fig. 7.  
551 The levelized exergy cost for the ORC turbine ( $c_{Ot}$ ) increases with the increase of inlet  
552 temperature at the high-pressure side of ORC turbine. The can be explained by the  
553 decrease of the decrease of the ORC turbine power output.

554 The levelized exergy cost for the BC turbine power output ( $c_{Bt}$ ) increases with the  
555 increase of inlet temperature at the high-pressure side of ORC turbine. Since the  
556 decrease of the mass flow rate in the high-pressure side of ORC, the exergy of the  
557 organic working fluid vapor generated by the vapor generator 2 decreases, causing the  
558 increase of the levelized exergy cost of the vapor. The organic working fluid vapor is  
559 heat by the BC turbine exhaust  $CO_2$ . Thus, the increase of the vapor levelized exergy  
560 cost causes the increase of the levelized exergy cost for the exhaust  $CO_2$ . According to  
561 Eq. (32), the increase of the levelized exergy cost for the exhaust  $CO_2$  causes the  
562 increase of the fuel-cost-related part of BC turbine levelized exergy cost. As a result,  
563 the levelized exergy cost for the BC turbine power output increases.

564 The system capital cost decreases with the increase of inlet temperature at the  
565 high-pressure side of ORC turbine. Because of the decrease of the organic working

fluid mass flow rate in the dual-pressure ORC, the cost of the ORC turbine and vapor generator 2 decreases. Thus, the system capital cost decreases.

The levelized exergy cost for the system product ( $c_{\text{product}}$ ) increases with the increase of inlet temperature at the high-pressure side of ORC turbine, as shown in Fig. 7. Since the increase of the levelized exergy cost for the BC turbine and ORC turbine power output, the fuel-cost-related part of  $c_{\text{product}}$  increases. Meanwhile, the large decrease of the net power of the CCP system causes the increase of the capital-cost-related part of  $c_{\text{product}}$ , according to Eq. (30). Thus, levelized exergy cost for the system product increases.

The influences of inlet pressure at the high-pressure side of ORC turbine on the output and the exergy efficiency of the system are presented in Fig. 8. The net power output of the CBC keeps unchanged because of the unchanged thermal parameters in the cycle.

The net power output of the DORC increase with the increase of inlet pressure at the high-pressure side of ORC turbine. The increase of the evaporation pressure cuts down the latent heat of the organic working fluid, which causes the increase of the mass flow rate in the high-pressure side of the DORC. As a result, the net power output of the ORC turbine increases, leading to the increase of the net power output of the DORC.

Considering the increase of the DORC net power output and the unchanged CBC net power output, the net power output of the whole system increases. Also, the exergy efficiency of the system increases.

588 The increase of the mass flow rate in the DORC absorbs more heat from the jacket  
589 water in the preheater. Thus, less heat is released in the vapor generator 3, causing the  
590 decrease of the mass flow rate of the working fluid in the ERC. As a result, the  
591 cooling capacity of the system decreases.

592 The influences of inlet pressure at the high-pressure side of ORC turbine on the  
593 levelized exergy cost and system capital cost of the system are presented in Fig. 9.  
594 The large increase of the net power output accounts for the decrease of the levelized  
595 exergy cost for the ORC turbine power output. The increase of the mass flow rate of  
596 the organic working fluid in the high-pressure side of the DORC means that more  
597 exergy in the vapor is generated by the vapor generator 2. The levelized exergy cost  
598 for the vapor at the vapor generator 2 outlet decreases. The exhaust CO<sub>2</sub> of the BC  
599 turbine provides heat for the vapor. The decrease of the vapor levelized exergy cost  
600 causes the decrease of the exhaust CO<sub>2</sub> levelized exergy cost. Meanwhile, the  
601 decrease of the levelized exergy cost for the CO<sub>2</sub> causes results in the decrease of the  
602 fuel-cost-related part of the levelized exergy cost for the BC turbine output. As a  
603 result, the levelized exergy cost for the BC turbine power output decreases.

604 The increase of the ORC turbine power output and the increase of mass flow rate in  
605 the DORC cause the increase of the turbine cost and the vapor generator 2 cost,  
606 respectively. Thus, the system capital cost increases.

607 The levelized exergy cost for the system product decreases with the increase of  
608 inlet pressure at the high-pressure side of ORC turbine. The decrease of the levelized  
609 exergy cost for the ORC turbine power output and the BC turbine power output

accounts the decrease of the fuel-cost-related part of the levelized exergy cost for the system product. The increase of the system net power outweighs the increase of the system capital cost. Thus, the capital-cost-related part of the levelized exergy cost of the system product. As a result, the levelized exergy cost of the system product decreases.

The influences of inlet temperature at the low-pressure side of ORC turbine on the output and the exergy efficiency of the system are presented in Fig. 10. Parameters changes in the DORC can't affect the thermodynamic performance of the CBC. Thus, the net power output of the CBC remains unchanged.

The net power of the DORC decreases with the increase of inlet temperature at the low-pressure side of ORC turbine. The increase of the inlet temperature causes the decrease of the mass flow rate in the low-pressure side of DORC, leading to the decrease of the DORC net power output.

Considering the decrease of the DORC net power output and the unchanged CBC net power output, the net power output of the whole system decreases. Also, the exergy efficiency of the system decreases.

The cooling capacity of the ejector refrigeration cycle increases with the increase of inlet temperature at the low-pressure side of ORC turbine. The increase of the inlet temperature causes the decrease of the mass flow rate of the organic working fluid in the low-pressure cycle. Thus, less heat is absorbed from the jacket water in the preheater and more heat is released in vapor generator 3. The mass flow rate of the working fluid in the ERC increases, leading to the increase of the cooling capacity.

The influences of inlet temperature at the low-pressure side of ORC turbine on the levelized exergy cost and system capital cost of the system are presented in Fig. 11. The levelized exergy cost for the BC turbine power output increases with the increase of inlet temperature at the low-pressure side of ORC turbine. Though the enthalpy of the organic working fluid increases with the increase of the low-pressure side inlet temperature, the decrease of the mass flow rate causes the decrease of the exergy provided by the vapor generator 1. Thus, the levelized exergy cost of the vapor generated by vapor generator 1 increases. The levelized exergy cost for vapor in vapor generator 2 is the equal to the levelized exergy cost for vapor in vapor generator 1. As a result, the levelized exergy cost for the vapor generator 2 vapor increases, causing the increase of the levelized exergy cost of the exhaust  $\text{CO}_2$  after the BC turbine. The increase of the levelized exergy cost for the exhaust  $\text{CO}_2$  causes the increase of the levelized exergy cost of the BC turbine power output.

The levelized exergy cost for the ORC turbine ( $c_{\text{Or}}$ ) increases with the increase of inlet temperature at the low-pressure side of ORC turbine. As mentioned above, the levelized exergy cost for the vapor at the low-pressure side of ORC turbine inlet increases. Thus, the fuel-cost-related part of the levelized exergy cost for the ORC turbine output increases. Also, the decrease of the ORC turbine power output causes the increase both the fuel-cost-related part and the capital-cost-related part. As a result, the levelized exergy cost for the ORC turbine power output increases.

The decrease of the mass flow rate and the ORC turbine power output cause the decrease of the vapor generator 1 cost and the turbine cost. Thus, the capital cost of

the system decreases.

The levelized exergy cost for the system product increases with the increase of inlet temperature at the low-pressure side of ORC turbine. The increase of  $c_{Bt}$  and  $c_{Ot}$  cause the increase of the fuel-cost-related part of the levelized exergy cost for the system product. Though, the decrease of the system capital cost causes the decrease of the capital-cost-related part, its effect is less important. Thus, the increase of the fuel-cost-related part determines the increase of the levelized exergy cost for the system product.

The influences of the inlet pressure at the low-pressure side of ORC turbine on the output and the exergy efficiency of the system are shown in Fig. 12. The net power of the CBC keeps unchanged with the increase of the low evaporation pressure. That reason is that the thermodynamic performance of the CBC is irrelevant to the thermal parameters in DORC.

The net power output of the DORC increases with the increase of inlet pressure at the low-pressure side of ORC turbine. The increase of inlet pressure at the low-pressure side of ORC turbine causes the increase of the enthalpy drop of the organic working fluid in the ORC turbine. Though the mass flow rate of the working fluid decreases as well, the effect of the enthalpy drop is more important. Thus, the net power of the DORC increases.

The unchanged CBC power output and the increase of the DORC power accounts for the increase of the system net power output. The exergy efficiency of the system increases as a result.

676 The cooling capacity increases with the increase of inlet pressure at the  
677 low-pressure side of ORC turbine. Because of the decrease of the mass flow rate in  
678 the DORC, less heat is absorbed in the preheater and more heat is provided in vapor  
679 generator 3. Thus, the mass flow rate of the working fluid in the ERC increases,  
680 causing the increase of the cooling capacity.

681 The influences of inlet pressure at the low-pressure side of ORC turbine on the  
682 levelized exergy cost and system capital cost of the system are shown in Fig. 13. The  
683 levelized exergy cost for the ORC turbine power output decreases with the increase of  
684 inlet pressure at the low-pressure side of ORC turbine. The reason is that the decrease  
685 of the mass flow rate in the DORC cuts down the capital cost of the vapor generator 1.  
686 The power output of the DORC increases as well. Thus, both the capital-cost-related  
687 part and the fuel-cost-related part of the system decrease. Consequently, the levelized  
688 exergy cost of the ORC turbine power output decreases.

689 The levelized exergy cost for the BC turbine power output decreases with the  
690 increase of the inlet pressure at the low-pressure side of ORC turbine. The decrease of  
691 the levelized exergy cost causes the decrease of the levelized exergy cost for the vapor  
692 at vapor generator 2 inlet. The vapor is heated by the exhaust  $\text{CO}_2$  in the CBC. Thus,  
693 the decrease of the vapor levelized exergy cost results in the decrease of the  $\text{CO}_2$   
694 levelized exergy cost which determines the fuel-cost-related part of the BC turbine  
695 power levelized exergy cost. As a result, the levelized exergy cost for the BC turbine  
696 power output decreases.

697 The increase of the ORC turbine power output causes the increase of the ORC



698 turbine cost. Meanwhile, the increase of the cooling capacity causes the increase of  
699 the heat transfer area in the evaporator which requires the rise of the evaporator cost.  
700 Thus, the capital cost of the system increases.

701 The levelized exergy cost for the system product decreases with the increase of  
702 inlet pressure at the low-pressure side of ORC turbine. The decrease of the levelized  
703 exergy cost of the BC turbine power output and ORC turbine power output cause the  
704 decrease of the fuel-cost-related part of the system levelized exergy cost, which  
705 determines the decrease of the levelized exergy cost for the system product.

#### 706 4.2.3. Variations of thermal parameters in ERC.

707 The influences of the ejector primary inlet pressure on the output and the exergy  
708 efficiency of the system are shown in Fig. 14. Thermal parameters changes in the  
709 ERC can't affect the thermodynamic performance of the CBC and DORC. Thus, the  
710 net power output of the two cycles remain unchanged. With the increase of the ejector  
711 primary inlet pressure, the power consumption of pump 4 increases, leading to the  
712 slight decrease of the net power output of the whole system.

713 Since the entrainment ratio of the ejector increases with the increase of the ejector  
714 primary inlet pressure. More working fluid in the is entrained to the ejector from the  
715 ejector secondary inlet. Thus, the mass flow rate of the working fluid in the  
716 evaporator increases, leading to the increase of the cooling capacity.

717 With the increase of the ejector primary inlet pressure, the power consumption of  
718 pump 4 increase gradually. At first, the exergy loss in the pump 4 power consumption

is smaller than the exergy produced in the cooling capacity. Then, the power consumption becomes larger. Thus, the exergy efficiency for the system increases at first and then decreases with the increase of the ejector primary inlet pressure.

The influences of the ejector primary inlet pressure on the levelized exergy cost and the system capital cost of the system are presented in Fig. 15. The increase of the ejector primary inlet pressure can't affect the power output of the BC turbine and ORC turbine. Thus, the levelized exergy cost for the BC turbine and ORC turbine output remain unchanged.

The increase of the pump power consumption results in the increase of the pump cost. The increase of the mass flow rate in the evaporator causes the increase of evaporator cost. Thus, the system capital cost increases. The increase of the system capital cost causes the increase of the capital-cost-related part of  $c_{\text{product}}$ . As a result, the levelized exergy cost for the system product increases.

#### 4.3. System optimization

The parametric analysis reveals the potential of optimization for the CCP system. With the increase of the BC turbine inlet temperature, the net power output of the system increases while the cooling capacity decreases. With the increase of the inlet temperature at the high-pressure side of ORC turbine, the net power output of the system decreases while the cooling capacity increases. In this study, seven key parameters (BC turbine inlet temperature, BC turbine inlet pressure, inlet temperature at the high-pressure side of ORC turbine, inlet pressure at the high-pressure side of

ORC turbine, inlet temperature at the low-pressure side of ORC turbine, inlet pressure at the low-pressure side of ORC turbine and the ejector primary inlet pressure) are chosen as the variables to optimize the system. The ranges of these parameters are listed in Table 6.

Considering that the levelized exergy cost reflects the thermodynamic and the exergoeconomic aspect of the system, the levelized exergy cost for the system product is selected as the objective function and genetic algorithm is selected to conduct the single-objective optimization.

Genetic algorithm (GA) is an optimization method based on the natural biological evaluation. [42] It simulates the natural genetic rules and searches the optimization result in all the generation. The control parameters of the GA are listed in Table 7.

The optimization results of GA are listed in Table 8. It can be obtained that the minimum levelized exergy cost for the system product  $c_{\text{product}}$  is 53.25 \$ (MWh)<sup>-1</sup>. The exergy efficiency of the CCP system is 37.31% which is also desirable.

## **5. Conclusion**

In this paper, a combined cooling and power system is developed. Seven parameters (temperature and pressure at the inlet of BC turbine, temperature at the high-pressure inlet and the low-pressure inlet of the ORC turbine, high-pressure side and low-pressure side evaporation pressure in DORC and the ejector primary inlet pressure) are selected to analyze the thermodynamic and exergoeconomic

performance of the system. Single-objective optimization is carried out with the help of GA. The conclusions of this study are presented as follows:

(1) Both the increase of the BC turbine inlet temperature and pressure contribute to the increase of the exergy efficiency and the decrease of the levelized exergy cost for the system product.

(2) For both the high-pressure side and the low-pressure side of the DORC, the increase of the ORC turbine inlet temperature causes the decrease of exergy efficiency and the increase of the levelized exergy cost for the system product while the increase of the ORC turbine inlet pressure results in the increase of exergy efficiency and the decrease of the levelized exergy cost.

(3) The ERC performance analysis shows that the increase of the ejector primary inlet pressure causes the increase of the cooling capacity and the decrease of system net power output. Levelized exergy cost for the system product increases with the increase of ejector primary inlet pressure.

(4) Single-objective optimization results show that the minimum levelized exergy cost for the system product is obtained as  $53.25 \text{ } \$(\text{MWh})^{-1}$  with net power output of 374.37 kW, cooling capacity of 188.63 kW and system exergy efficiency of 37.31%.

## Acknowledgement

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## 781 **Appendix A**

782 This section shows the calculation of the heat transfer area in the heat exchangers  
783 used in this study.

784 All the heat exchangers used in this study are tube-and-shell heat exchanger. The  
785 thermodynamic properties of the working fluid vary with the heat transfer process.  
786 Thus, to calculate the heat transfer area actually, the heat transfer processes are  
787 discretized into a lot of small sections. In each section, the heat transfer area is small  
788 and the thermodynamic properties are assumed to be constant.

789 For each section the heat transfer area is calculated as:

$$790 \quad A_i = \frac{Q_i}{(\Delta T_i \cdot U_i)} \quad (B1)$$

791 where  $\Delta T_i$  is the log-mean temperature difference (LMTD) and  $U_i$  is the overall heat  
792 transfer coefficient.

$$793 \quad \frac{1}{U_i} = \frac{1}{\alpha_{t,i}} + \frac{\delta}{\lambda} + \frac{1}{\alpha_{s,i}} \quad (B2)$$

794 In Eq. (B2)  $\delta$  and  $\lambda$  represent the thickness of the tube and the thermal conductivity  
795 of the tube wall, respectively.  $\alpha_{t,i}$  is the convection heat transfer coefficient in the tube  
796 side and  $\alpha_{s,i}$  is the convection heat transfer coefficient in the shell side.

797 For different heat transfer process, the convection heat transfer coefficient has  
798 different format. We classify the heat transfer processes into single-phase heat transfer  
799 process and two-phase heat transfer process. In gas heater, precooler and the preheater,  
800 single-phase heat transfer process happens. In evaporator, two-phase heat transfer  
801 process occurs. In vapor generators and the condensers, both the single-phase and the

802 two-phase heat transfer process happen.

803 In the single-phase heat transfer process, the convection heat transfer coefficient in  
804 the tube side and the shell side are expressed as [43]:

$$805 \quad \alpha_{t,i} = \frac{\lambda \cdot Nu}{D_i} \quad (B3)$$

$$806 \quad \alpha_{s,i} = 0.36 \left( \frac{\lambda}{D_{es}} \right) \cdot \left( \frac{D_{es} \cdot G_s}{\mu} \right)^{0.55} \cdot Pr^{\frac{1}{3}} \cdot \left( \frac{\mu}{\mu_w} \right)^{0.14} \quad (B4)$$

807 In Eq. (B3), the Nusselt number is calculated as [44,45]:

$$808 \quad Nu = \left[ \frac{(f/8) \cdot Re \cdot Pr}{12.7(f/8)^{0.5} \cdot (Pr^{2/3} - 1) + 1.07} \right], \text{ for } Re < 10^4 \quad (B5)$$

$$809 \quad Nu = \left[ \frac{(f/8) \cdot (Re - 1000) \cdot Pr}{12.7(f/8)^{0.5} \cdot (Pr^{2/3} - 1) + 1.07} \right], \text{ for } 10^4 < Re < 5 \times 10^6 \quad (B6)$$

810 where  $f$  is the Darcy friction factor,  $Re$  is the Reynolds and  $Pr$  is the Prandtl number.

811 In Eq. (B4),  $D_{es}$  is the equivalent diameter of the shell, being expressed as:

$$812 \quad D_{es} = \frac{1.10Pt^2}{D_{out,i}} - D_{out,i} \quad (B7)$$

813 where  $Pt$  is the center distance between the tubes.

814 Evaporation and condensation are two different two-phase heat transfer processes.

815 In this study, the cold organic working fluid flows in the tubes of the heat exchangers.

816 The convection heat transfer coefficient of evaporation and condensation are  
817 expressed as [46,47]:

$$818 \quad \alpha_{ev,i} = 0.023 \left[ \frac{G(1-x)}{\mu_l} \right]^{0.8} \cdot Pr_l^{0.4} \cdot \frac{\lambda_l}{d} \cdot \left[ 1 + 3000Bo^{0.86} + 1.12 \left( \frac{x}{1-x} \right)^{0.75} \cdot \left( \frac{\rho_l}{\rho_v} \right)^{0.41} \right] \quad (B8)$$

$$819 \quad \alpha_{cond,i} = 0.023 \left[ \frac{G(1-x)}{\mu_l} \right]^{0.8} \cdot Pr_l^{0.4} \cdot \frac{\lambda_l}{d} \cdot \left[ (1-x)^{0.8} + \frac{3.8x^{0.76}(1-x)0.04}{P_r^{0.38}} \right] \quad (B9)$$

820 In Eq. (B9),  $P_r$  is the reduced pressure. In Eq. (B8)  $Bo$  is the boiling number, being  
821 expressed as:

$$822 \quad Bo = \frac{q_m}{G \cdot r_f} \quad (B10)$$

## 823 **Appendix B**

824 The constants for component capital cost calculation are list in Table B1.

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959

960 **Figure captions**

961 **Fig. 1.** Schematic diagram of the CCP system

962 **Fig. 2.** Influences of BC turbine inlet temperature on the output and the exergy  
963 efficiency of the system.

964 **Fig. 3.** Influences of BC turbine inlet temperature on the levelized exergy cost and the  
965 system capital cost of the system.

966 **Fig. 4.** Influences of BC turbine inlet pressure on the output and the exergy efficiency  
967 of the system.

968 **Fig. 5.** Influences of BC turbine inlet pressure on the levelized exergy cost and the  
969 system capital cost of the system.

970 **Fig. 6.** Influences of inlet temperature at the high-pressure side of ORC turbine on the  
971 output and the exergy efficiency of the system.

972 **Fig. 7.** Influences of inlet temperature at the high-pressure side of ORC turbine on the  
973 levelized exergy cost and the system capital cost of the system.

974 **Fig. 8.** Influences of inlet pressure at the high-pressure side of ORC turbine on the  
975 output and the exergy efficiency of the system.

976 **Fig. 9.** Influences of inlet pressure at the high-pressure side of ORC turbine on the  
977 levelized exergy cost and the system capital cost of the system.

978 **Fig. 10.** Influences of inlet temperature at the low-pressure side of ORC turbine on the  
979 output and the exergy efficiency of the system.

980 **Fig. 11.** Influences of inlet temperature at the low-pressure side of ORC turbine on the  
981 levelized exergy cost and system capital cost of the system.

982 **Fig. 12.** Influences of inlet pressure at the low-pressure side of ORC turbine on the  
983 output and the exergy efficiency of the system.

984 **Fig. 13.** Influences of inlet pressure at the low-pressure side of ORC turbine on the  
985 levelized exergy cost and system capital cost of the system.

986 **Fig. 14.** Influences of ejector primary inlet pressure on the output and the exergy  
987 efficiency of the system.

988 **Fig. 15.** Influences of ejector primary inlet pressure on the levelized exergy cost and  
989 the system capital cost of the system.

990

| Component         | Energy equation   | $E_F$                      | $E_P$             | $E_D$                               | $E_L$             |
|-------------------|---|----------------------------|-------------------|-------------------------------------|-------------------|
| Gas heater        | $M_{g1} \cdot (h_{g1} - h_{g2}) = M_2 \cdot (h_3 - h_2)$                                | $E_{g1} - E_{g2}$          | $E_3 - E_2$       | $E_{g1} + E_2 - E_3 - E_{g2}$       | /                 |
| BC turbine        | $W_{Bt} = M_3 \cdot (h_3 - h_4) = M_3 \cdot (h_3 - h_{4s}) \cdot \eta_{Bt}$             | $E_3 - E_4$                | $W_{Bt}$          | $E_3 - E_4 - W_{Bt}$                | /                 |
| Vapor generator 2 | $M_4 \cdot (h_4 - h_5) = M_9 \cdot (h_{10} - h_9)$                                      | $E_4 - E_5$                | $E_{10} - E_9$    | $E_4 + E_9 - E_5 - E_{10}$          | /                 |
| Precooler         | $M_1 \cdot (h_5 - h_1) = M_{26} \cdot (h_{27} - h_{26})$                                | /                          | /                 | $E_5 + E_{26} - E_1 - E_{27}$       | $E_{27} - E_{26}$ |
| Compressor        | $W_{comp} = M_1 \cdot (h_2 - h_1) = M_1 \cdot (h_{2s} - h_1) / \eta_{comp}$             | $W_{comp}$                 | $E_2 - E_1$       | $E_1 - E_2 + W_{comp}$              | /                 |
| Vapor generator 1 | $M_{g2} \cdot (h_{g2} - h_{g3}) = M_8 \cdot (h_{11} - h_8)$                             | $E_{g2} - E_{g1}$          | $E_{11} - E_8$    | $E_{g2} + E_8 - E_{11} - E_{g3}$    | /                 |
| ORC turbine       | $W_{Ot} = M_{10} \cdot (h_{10} - h_{12}) + M_{11} \cdot (h_{11} - h_{12})$              | $E_{10} + E_{11} - E_{12}$ | $W_{Ot}$          | $E_{10} + E_{11} - E_{12} + W_{Ot}$ | /                 |
| Condenser 1       | $M_{12} \cdot (h_{12} - h_{13}) = M_{28} \cdot (h_{29} - h_{28})$                       | /                          | /                 | $E_{12} + E_{28} - E_{13} - E_{29}$ | $E_{29} - E_{28}$ |
| Pump 1            | $W_{p1} = M_{13} \cdot (h_{14} - h_{13}) = M_{13} \cdot (h_{14s} - h_{13}) / \eta_{p1}$ | $W_{p1}$                   | $E_{14} - E_{13}$ | $E_{13} - E_{14} + W_{p1}$          | /                 |
| Preheater         | $M_{15} \cdot (h_{15} - h_{14}) = M_{w1} \cdot (h_{w1} - h_{w2})$                       | $E_{w1} - E_{w2}$          | $E_{15} - E_{14}$ | $E_{w1} + E_{14} - E_{15} - E_{w2}$ | /                 |
| Pump 2            | $W_{p2} = M_7 \cdot (h_9 - h_7) = M_7 \cdot (h_{9s} - h_7) / \eta_{p2}$                 | $W_{p2}$                   | $E_9 - E_7$       | $E_7 - E_9 + W_{p2}$                | /                 |
| Pump 3            | $W_{p3} = M_6 \cdot (h_8 - h_6) = M_6 \cdot (h_{8s} - h_6) / \eta_{p3}$                 | $W_{p3}$                   | $E_8 - E_6$       | $E_6 - E_8 + W_{p3}$                | /                 |
| Vapor generator 3 | $M_{23} \cdot (h_{23} - h_{22}) = M_{w2} \cdot (h_{w2} - h_{w3})$                       | $E_{w2} - E_{w3}$          | $E_{23} - E_{22}$ | $E_{w2} + E_{22} - E_{23} - E_{w3}$ | /                 |
| Condenser 2       | $M_{16} \cdot (h_{16} - h_{17}) = M_{30} \cdot (h_{31} - h_{30})$                       | /                          | /                 | $E_{16} + E_{30} - E_{17} - E_{31}$ | $E_{31} - E_{30}$ |
| Valve             | $h_{19} = h_{20}$   | /                          | /                 | $E_{19} - E_{20}$                   | /                 |
| Pump 4            | $W_{p4} = M_{22} \cdot (h_{22} - h_{18}) = M_{22} \cdot (h_{22s} - h_{18}) / \eta_{p4}$ | $W_{p4}$                   | $E_{22} - E_{18}$ | $E_{18} - E_{22} + W_{p4}$          | /                 |
| Ejector           | $M_{16} \cdot h_{16} = M_{23} \cdot h_{23} + M_{21} \cdot h_{21}$                       | $E_{23} + E_{21}$          | $E_{16}$          | $E_{23} + E_{21} - E_{16}$          | /                 |
| Evaporator        | $M_{20} \cdot (h_{21} - h_{20}) = M_{24} \cdot (h_{24} - h_{25})$                       | $E_{20} - E_{21}$          | $E_{25} - E_{24}$ | $E_{20} + E_{24} - E_{21} - E_{25}$ | /                 |

| Component | Cost balance | Auxiliary relation |
|-----------|--------------|--------------------|
|-----------|--------------|--------------------|



|                   |   |                        |
|-------------------|---|------------------------|
| Gas heater        | $c_{g2} \cdot E_{y,g2} + c_3 \cdot E_{y,3} = c_{g1} \cdot E_{y,g1} + c_2 \cdot E_{y,2} + Z_{gh}$            | $c_{g1}=c_{g2}=0$      |
| Vapor generator 2 | $c_5 \cdot E_{y,5} + c_{10} \cdot E_{y,10} = c_4 \cdot E_{y,4} + c_9 \cdot E_{y,9} + Z_{vg,2}$              | $c_4=c_5$              |
| BC turbine        | $c_4 \cdot E_{y,4} + c_{Bt} \cdot W_{y,Bt} = c_3 \cdot E_{y,3} + Z_{Bt}$                                    | $c_4=c_3$              |
| Precooler         | $c_1 \cdot E_{y,1} + c_{26} \cdot E_{y,26} = c_5 \cdot E_{y,5} + c_{27} \cdot E_{y,27} + Z_{prec}$          | $c_1=c_5$              |
| Compressor        | $c_2 \cdot E_{y,2} = c_1 \cdot E_{y,1} + c_{elec,1} \cdot W_{y,comp} + Z_{comp}$                            | $c_{elec,1}=c_{Bt}$    |
| Vapor generator 1 | $c_{g3} \cdot E_{y,g3} + c_{11} \cdot E_{y,11} = c_{g2} \cdot E_{y,g2} + c_8 \cdot E_{y,8} + Z_{vg,1}$      | $c_{g2}=c_{g3}$        |
| ORC turbine       | $c_{12} \cdot E_{y,12} + c_{Ot} \cdot W_{y,Ot} = c_{11} \cdot E_{y,11} + c_{10} \cdot E_{y,10} + Z_{Ot}$    | $c_{10}=c_{11}=c_{12}$ |
| Pump 1            | $c_{14} \cdot E_{y,14} = c_{13} \cdot E_{y,13} + c_{elec,3} \cdot W_{y,pump1} + Z_{pump1}$                  | $c_{elec,3}=c_{Ot}$    |
| Condenser 1       | $c_{13} \cdot E_{y,13} + c_{29} \cdot E_{y,29} = c_{28} \cdot E_{y,28} + c_{12} \cdot E_{y,12} + Z_{cond1}$ | $c_{13}=c_{12}$        |
| Preheater         | $c_{w2} \cdot E_{y,w2} + c_{15} \cdot E_{y,15} = c_{w1} \cdot E_{y,w1} + c_{14} \cdot E_{y,14} + Z_{preh}$  | $c_{w1}=c_{w2}=0$      |
| Pump 2            | $c_9 \cdot E_{y,9} = c_7 \cdot E_{y,7} + c_{elec,2} \cdot W_{y,pump2} + Z_{pump2}$                          | $c_{elec,2}=c_{Ot}$    |
| Pump 3            | $c_8 \cdot E_{y,8} = c_6 \cdot E_{y,6} + c_{elec,3} \cdot W_{y,pump3} + Z_{pump3}$                          | $c_{elec,3}=c_{Ot}$    |
| Vapor generator 3 | $c_{w3} \cdot E_{y,w3} + c_{23} \cdot E_{y,23} = c_{w2} \cdot E_{y,w2} + c_{22} \cdot E_{y,22} + Z_{vg,3}$  | $c_{w3}=c_{w2}$        |
| Valve             | /   | $c_{19}=c_{20}$        |
| Pump 4            | $c_{22} \cdot E_{y,22} = c_{18} \cdot E_{y,18} + c_{elec,3} \cdot W_{y,pump4} + Z_{pump4}$                  | $c_{elec,4}=c_{Ot}$    |
| Condenser 2       | $c_{17} \cdot E_{y,17} + c_{31} \cdot E_{y,31} = c_{30} \cdot E_{y,30} + c_{16} \cdot E_{y,16} + Z_{cond2}$ | $c_{16}=c_{17}$        |
| Ejector           | $c_{16} \cdot E_{y,16} = c_{23} \cdot E_{y,23} + c_{21} \cdot E_{y,21}$                                     | /                      |
| Evaporator        | $c_{21} \cdot E_{y,21} + c_{25} \cdot E_{y,25} = c_{20} \cdot E_{y,20} + c_{24} \cdot E_{y,24} + Z_{ev}$    | $c_{20}=c_{21}$        |

993 **Table 3** Condition of simulation for the CCP system

| Term                     | Value |
|--------------------------|-------|
| Ambient temperature (°C) | 20    |
| Ambient pressure (MPa)   | 0.101 |

|   |     |
|---|-----|
| Compressor inlet temperature (°C)                               | 35  |
| BC turbine inlet temperature (°C)                               | 400 |
| BC turbine inlet pressure (MPa)                                 | 18  |
| BC turbine outlet pressure (MPa)                                | 8   |
| Inlet temperature at the high-pressure side of ORC turbine (°C) | 150 |
| Inlet pressure at the high-pressure side of ORC turbine (MPa)   | 1.6 |
| Inlet temperature at the low-pressure side of ORC turbine (°C)  | 100 |
| Inlet pressure at the low-pressure side of ORC turbine (MPa)    | 1.0 |
| Outlet pressure of pump 1 (MPa)                                 | 0.9 |
| Ejector primary inlet pressure (MPa)                            | 0.4 |
| Terminal temperature difference at gas heater outlet (°C)       | 100 |
| Pinch point temperature difference in vapor generator 1 (°C)    | 30  |
| Pinch point temperature difference in vapor generator 2 (°C)    | 30  |
| Pinch point temperature difference in vapor generator 3 (°C)    | 25  |
| Condensation temperature of condenser 1 (°C)                    | 30  |
| Condensation temperature of condenser 2 (°C)                    | 30  |
| Evaporation temperature of evaporator (°C)                      | 5   |
| Isentropic efficiency of BC turbine (%)                         | 80  |
| Isentropic efficiency of ORC turbine (%)                        | 80  |
| Isentropic efficiency of compressor (%)                         | 80  |
| Isentropic efficiency of pump 1 (%)                             | 75  |
| Isentropic efficiency of pump 2 (%)                             | 75  |

Isentropic efficiency of pump 3 (%) 75

Inlet temperature of cooling water (°C) 20

994 **Table 4** Main parameters of the engine [8]

| Parameters   | Value |
|--|-------|
| Power output (kW)                                    | 2928  |
| Rotation (r(min) <sup>-1</sup> )                     | 1000  |
| Exhaust gas temperature (°C)                         | 470   |
| Exhaust gas mass flow rate (kg s <sup>-1</sup> )     | 4.35  |
| Temperature of jacket water (°C)                     | 90/79 |
| Mass flow rate of jacket water (kg s <sup>-1</sup> ) | 25    |

995 **Table 5** Composition of the exhaust gas [8]

| Composition      | Molecular (g(mol) <sup>-1</sup> ) | Fraction (%) |
|------------------|-----------------------------------|--------------|
| O <sub>2</sub>   | 32.00                             | 9.3          |
| CO <sub>2</sub>  | 44.00                             | 9.1          |
| H <sub>2</sub> O | 18.01                             | 7.4          |
| N <sub>2</sub>   | 28.01                             | 74.2         |

996 **Table 6** Parameters for GA

| Ranges of the decision variables                                | Range   |
|---|---------|
| BC turbine inlet temperature (°C)                               | 330-440 |
| BC turbine inlet pressure (MPa)                                 | 15-20   |
| Inlet temperature at the high-pressure side of ORC turbine (°C) | 130-180 |
| Inlet pressure at the high-pressure side of ORC turbine (MPa)   | 1.4-2   |

|  |         |
|--|---------|
| Inlet temperature at the low-pressure side of ORC turbine (°C) | 90-150  |
| Inlet pressure at the low-pressure side of ORC turbine (MPa)   | 0.9-1.3 |
| Ejector primary inlet pressure (MPa)                           | 0.3-1   |

997 **Table 7** Control parameters of GA

| Tuning parameters     | Value |
|-----------------------|-------|
| Population size       | 20    |
| Mutation probability  | 0.01  |
| Crossover probability | 0.8   |
| Stop generation       | 200   |

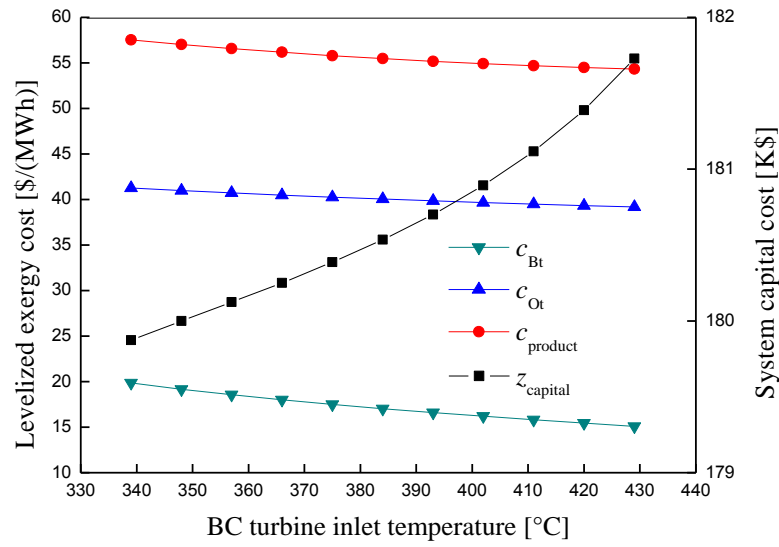
998 **Table 8** Single-objective optimization results

| Term  | Value   |
|---|---------|
| BC turbine inlet temperature (°C)                               | 425.457 |
| BC turbine inlet pressure (MPa)                                 | 20      |
| Inlet temperature at the high-pressure side of ORC turbine (°C) | 144.315 |
| Inlet pressure at the high-pressure side of ORC turbine (MPa)   | 1.847   |
| Inlet temperature at the low-pressure side of ORC turbine (°C)  | 100.032 |
| Inlet pressure at the low-pressure side of ORC turbine (MPa)    | 1.264   |
| Ejector primary inlet pressure (MPa)                            | 0.537   |
| Net power output (kW)   | 374.37  |
| Cooling capacity (kW)   | 188.63  |
| Exergy efficiency (%)   | 37.31   |
| Levelized exergy cost (\$ (MWh) <sup>-1</sup> )                 | 53.25   |

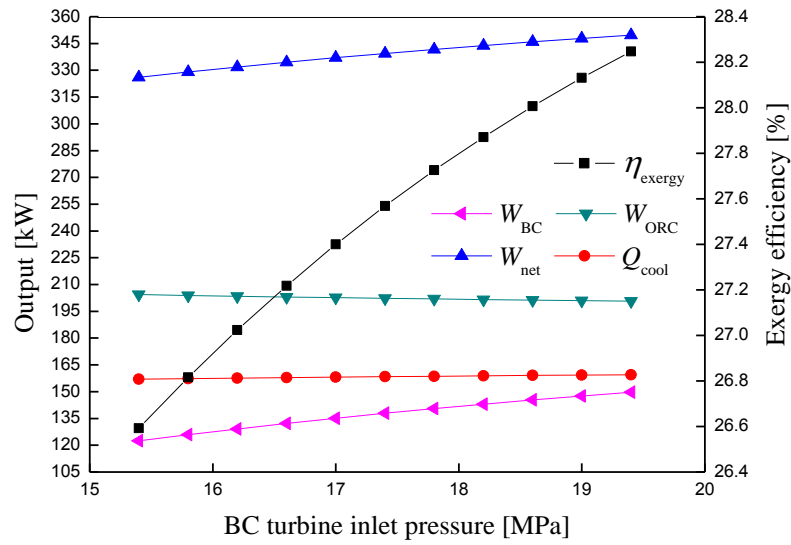
999 **Table B1** Constants for component costs [32]

| Constant     | Value   | Constant     | Value    | Constant      | Value   |
|--------------|---------|--------------|----------|---------------|---------|
| $B_{1,he}$   | 1.63    | $K_{3,pump}$ | 0.1538   | $C_{3,he}$    | 0.08183 |
| $B_{2,he}$   | 1.66    | $K_{1,turb}$ | 2.7051   | $C_{1,pump}$  | -0.3635 |
| $B_{1,pump}$ | 1.89    | $K_{2,turb}$ | 1.4398   | $C_{2,pump}$  | 0.3957  |
| $B_{2,pump}$ | 1.35    | $K_{3,turb}$ | -0.1776  | $C_{3,pump}$  | -0.0026 |
| $K_{1,he}$   | 4.3247  | $K_{1,comp}$ | 2.2897   | $F_{M,he}$    | 1.0     |
| $K_{2,he}$   | -0.3030 | $K_{2,comp}$ | 1.3604   | $F_{BM,turb}$ | 3.5     |
| $K_{3,he}$   | 0.1634  | $K_{3,comp}$ | -0.1027  | $F_{BM,comp}$ | 2.7     |
| $K_{1,pump}$ | 3.3892  | $C_{1,he}$   | 0.03881  | $F_{M,pump}$  | 2.2     |
| $K_{2,pump}$ | 0.0536  | $C_{2,he}$   | -0.11272 |               |         |

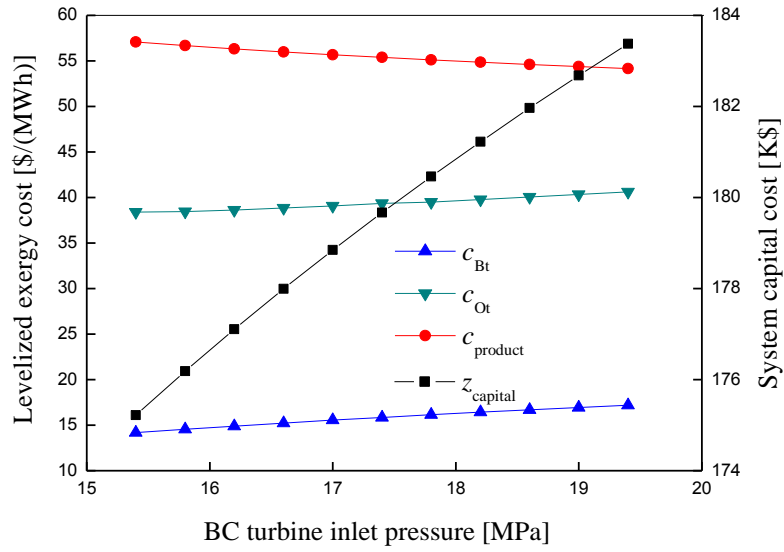




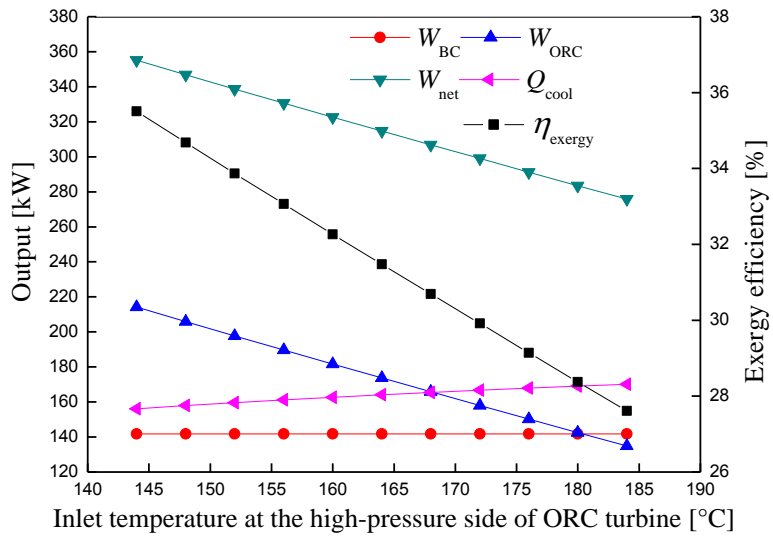
**Fig. 3.** Influences of BC turbine inlet temperature on the levelized exergy cost and the system capital cost of the system.



**Fig. 4.** Influences of BC turbine inlet pressure on the output and the exergy efficiency of the system.

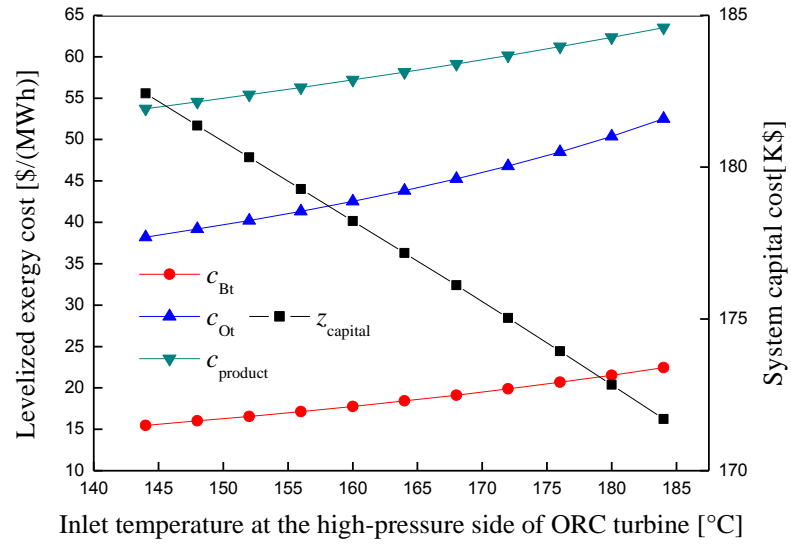


**Fig. 5.** Influences of BC turbine inlet pressure on the levelized exergy cost and the system capital cost of the system.

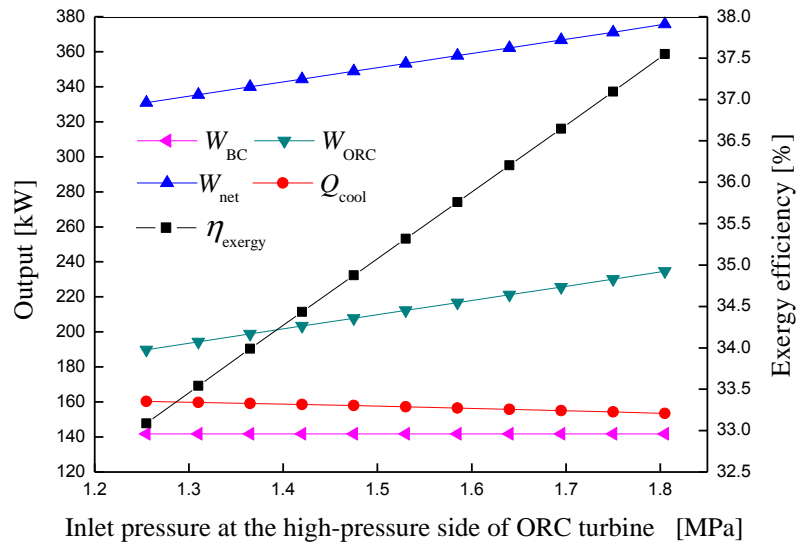


**Fig. 6.** Influences of inlet temperature at the high-pressure side of ORC turbine on the output and the exergy efficiency of the system.

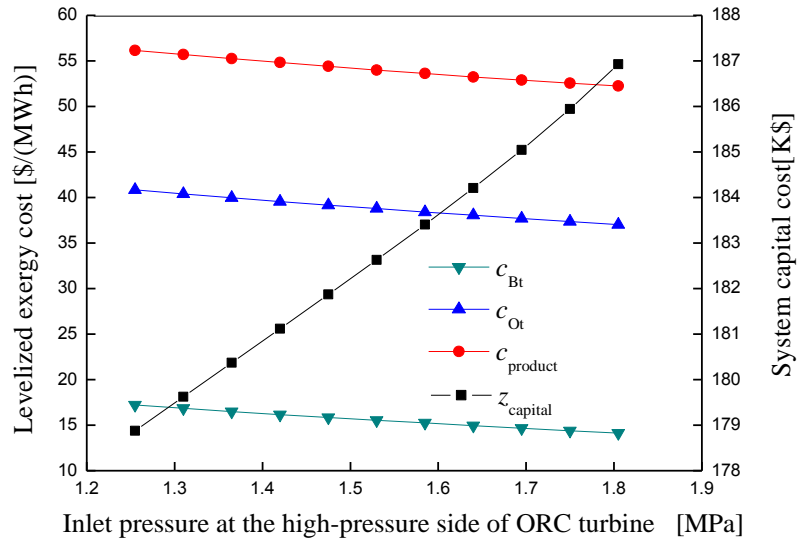




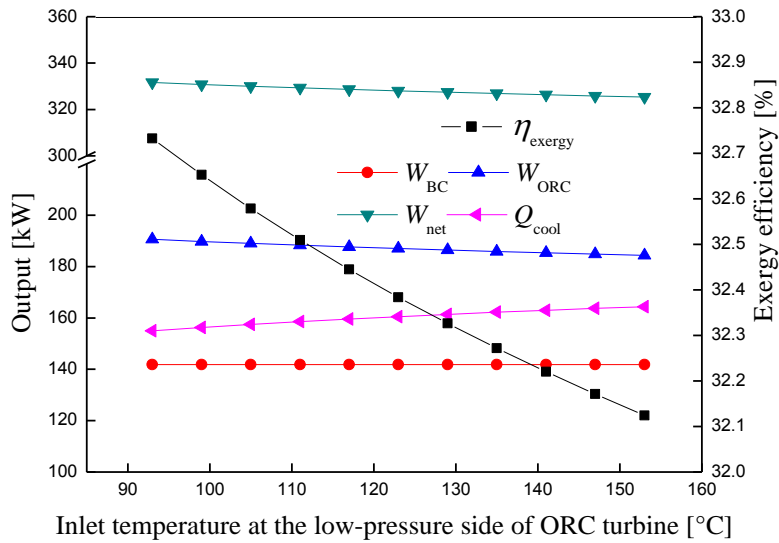
**Fig. 7.** Influences of inlet temperature at the high-pressure side of ORC turbine on the levelized exergy cost and the system capital cost of the system.



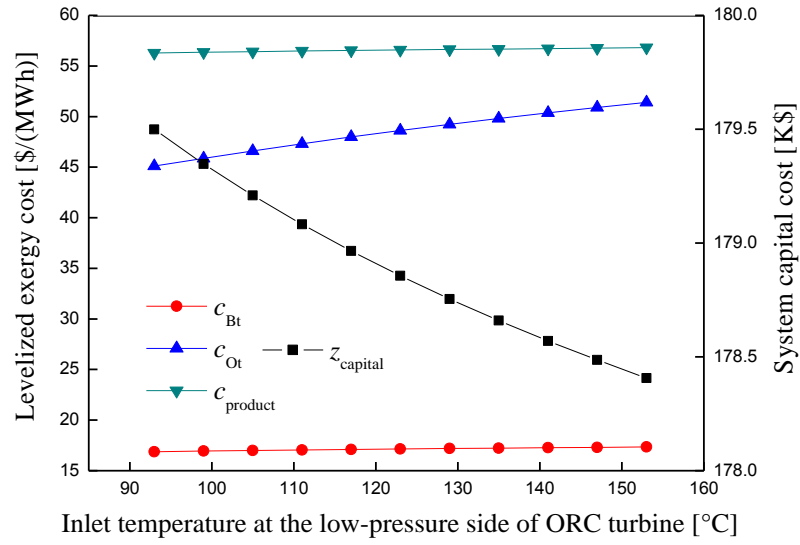
**Fig. 8.** Influences of inlet pressure at the high-pressure side of ORC turbine on the output and the exergy efficiency of the system.



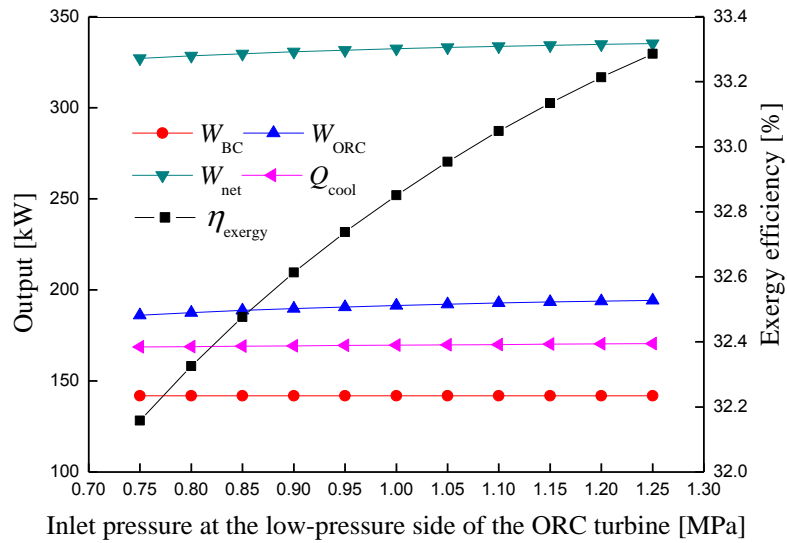
**Fig. 9.** Influences of inlet pressure at the high-pressure side of ORC turbine on the levelized exergy cost and the system capital cost of the system.



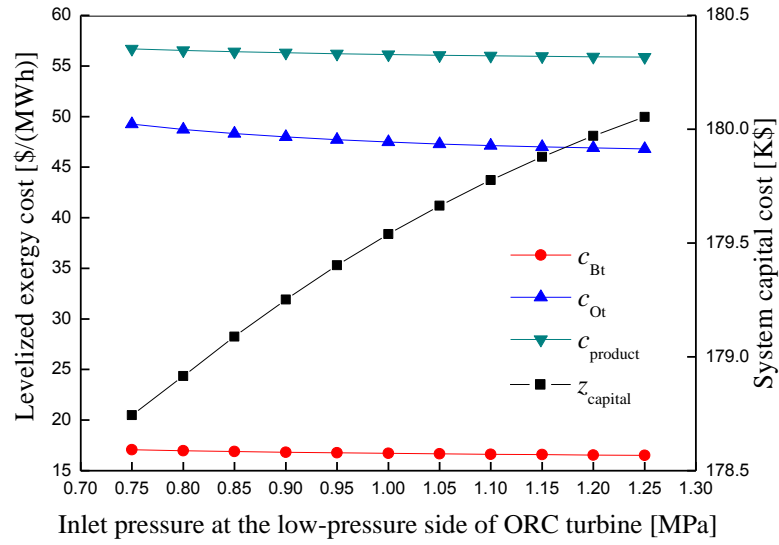
**Fig. 10.** Influences of inlet temperature at the low-pressure side of ORC turbine on the output and the exergy efficiency of the system.



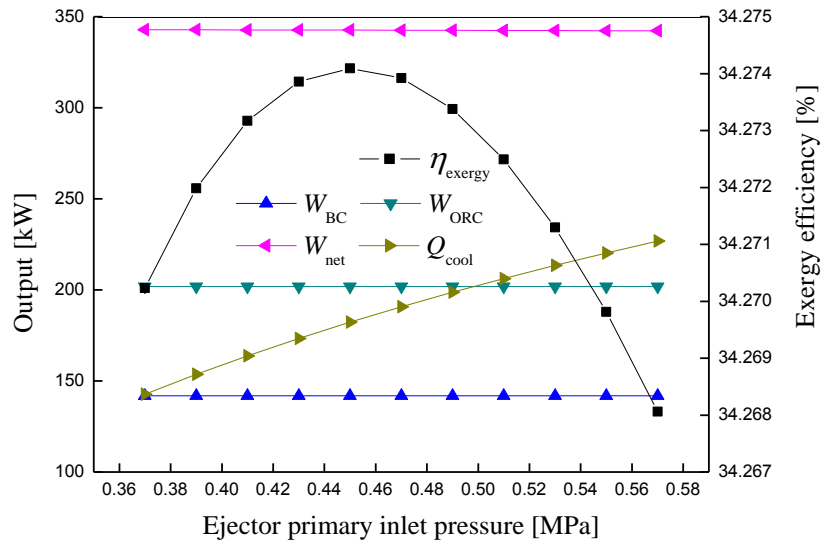
**Fig. 11.** Influences of inlet temperature at the low-pressure side of ORC turbine on the levelized exergy cost and system capital cost of the system.



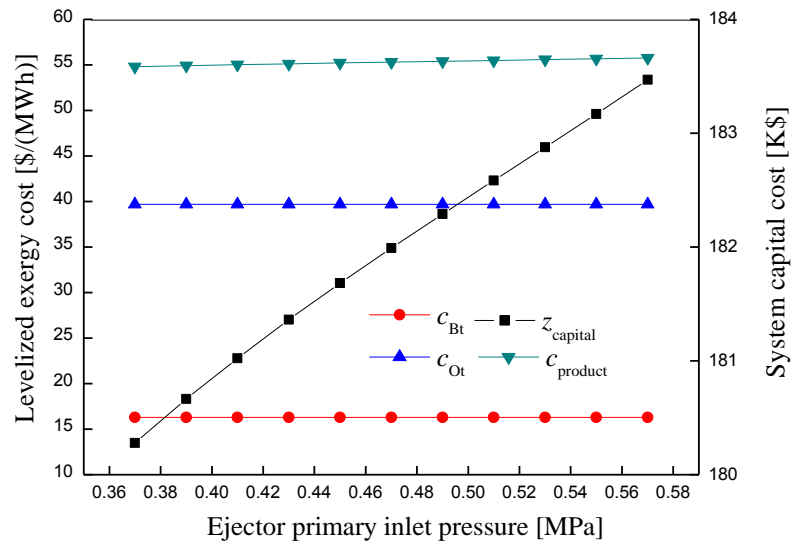
**Fig. 12.** Influences of inlet pressure at the low-pressure side of ORC turbine on the output and the exergy efficiency of the system.



**Fig. 13.** Influences of the inlet pressure at the low-pressure side of ORC turbine on the levelized exergy cost and system capital cost of the system.



**Fig. 14.** Influences of ejector primary inlet pressure on the output and the exergy efficiency of the system.



**Fig. 15.** Influences of ejector primary inlet pressure on the levelized exergy cost and the system capital cost of the system.