|  |  |  |  |  |
| --- | --- | --- | --- | --- |
| 样件编号 | 速度 （m/min） | 焦距 （mm） | 气压 (bar) | 切割质量（好/中/差/未切穿） |
| 1 | 6 | -2 | 7 |  |
| 2 | 6 | -2.8 | 7.8 |  |
| 3 | 6 | -3.5 | 8.5 |  |
| 4 | 6 | -4.3 | 9.3 |  |
| 5 | 6 | -5 | 10 |  |
| 6 | 7.5 | -2 | 7.8 |  |
| 7 | 7.5 | -2.8 | 8.5 |  |
| 8 | 7.5 | -3.5 | 9.3 |  |
| 9 | 7.5 | -4.3 | 10 |  |
| 10 | 7.5 | -5 | 7 |  |
| 11 | 9 | -2 | 8.5 |  |
| 12 | 9 | -2.8 | 9.3 |  |
| 13 | 9 | -3.5 | 10 |  |
| 14 | 9 | -4.3 | 7 |  |
| 15 | 9 | -5 | 7.8 |  |
| 16 | 10.5 | -2 | 9.3 |  |
| 17 | 10.5 | -2.8 | 10 |  |
| 18 | 10.5 | -3.5 | 7 |  |
| 19 | 10.5 | -4.3 | 7.8 |  |
| 20 | 10.5 | -5 | 8.5 |  |
| 21 | 12 | -2 | 10 |  |
| 22 | 12 | -2.8 | 7 |  |
| 23 | 12 | -3.5 | 7.8 |  |
| 24 | 12 | -4.3 | 8.5 | 未切穿 |
| 25 | 12 | -5 | 9.3 | 未切穿 |