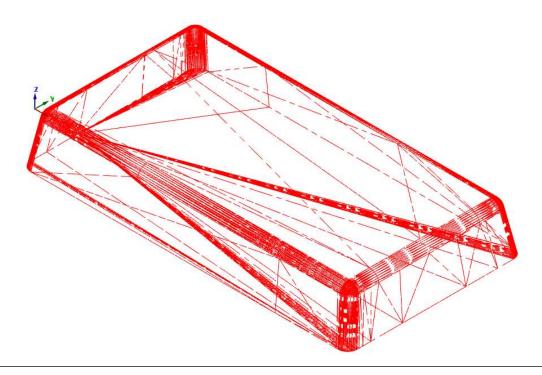


# Setup Sheet Report

# GENERIC HAAS 3 - AXIS VMC

<u>OLIVLI (10 11) (</u>	TIO O TIMO		
GENERAL INFORMAT	TON		
PROJECT NAME: CUSTOMER NAME: PROGRAMMER: DRAWING: DATE: TIME:	Tuesday, March 7, 2023 9:49 AM	REVISION:	
C:\USEDS\WESTONS	HAKESBEADIDOWNI OADSIWSHA	AKESPEAR_MILL 8B MATING.EMCAM	
C:\USEKS\WESTONS	HANESPEAR (DOWNLOADS) WSH	ANESPEAR_WILL OB MATING.EMCAM	
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x		3.4	1911 in
			•
COMMENTS			
1			



STOCK: YES

SHAPE: Solid

SIZE: 8.2935, 4.4555, 1.25

RADIUS: LENGTH:

AXIS: NA

FILE:

IDN: 6949

# C:\USERS\WESTONSHAKESPEAR\DOCUMENTS\MY

CYCLE TIME: 0 HOURS, 11 MINUTES, 30 SECONDS

#### **OPERATION LIST**

OPERATION INFO 1 - 2D High Speed (2D Dynamic Mill)

CYCLE TIME: 0 HOURS, 9 MINUTES, 53 SECONDS

COMMENT:

PROGRAM NUMBER: 0

SPINDLE SPEED: 4966 RPM FEEDRATE: 50.0 inch/min

CLEARANCE PLANE: 0.0

RETRACT PLANE: 0.0625

FEED PLANE: 0.05

DEPTH: 0.0

STOCK TO LEAVE: 0.0 0.02 COMP TO TIP: YES

WORK OFFSET: 0

# TOOL INFO 1/2 FLAT ENDMILL

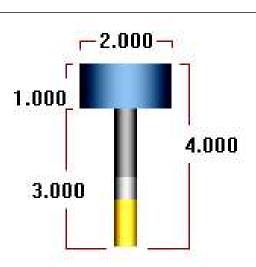
TYPE: Flat endmill

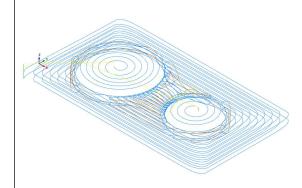
NUMBER: 1
DIAMETER: 0.5
CORNER RADIUS: 0.0
LENGTH OFFSET: 1
DIAMETER OFFSET: 1
MATERIAL: HSS
NUMBER OF FLUTES: 4

FPT: 0.0025 SFM: 650.0

MFG CODE: ASSEMBLY:

HOLDER: Default Holder TIME: 00:09:53





#### OPERATION INFO 2 - 2D High Speed (2D Dynamic Mill)

CYCLE TIME: 0 HOURS, 0 MINUTES, 8 SECONDS

COMMENT:

PROGRAM NUMBER: 0

SPINDLE SPEED: 4966 RPM FEEDRATE: 50.0 inch/min

CLEARANCE PLANE: 0.0
RETRACT PLANE: 0.0625
FEED PLANE: 0.05
DEPTH: 0.0

STOCK TO LEAVE: 0.0 0.02 COMP TO TIP: YES

WORK OFFSET: 0



## TOOL INFO 1/2 FLAT ENDMILL

TYPE: Flat endmill

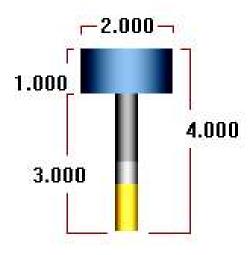
NUMBER: 1
DIAMETER: 0.5
CORNER RADIUS: 0.0
LENGTH OFFSET: 1
DIAMETER OFFSET: 1
MATERIAL: HSS
NUMBER OF FLUTES: 4

NUMBER OF FLUTES: 4

FPT: 0.0025 SFM: 650.0

MFG CODE: ASSEMBLY:

HOLDER: Default Holder TIME: 00:00:08



## OPERATION INFO 3 - Contour (2D)

CYCLE TIME:

0 HOURS, 0 MINUTES, 24 SECONDS

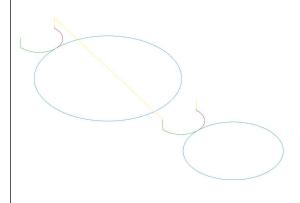
COMMENT:

PROGRAM NUMBER:

SPINDLE SPEED: 4966 RPM FEEDRATE: 50.0 inch/min

0

CLEARANCE PLANE: 2.0
RETRACT PLANE: 0.0625
FEED PLANE: 0.05
DEPTH: 0.0
STOCK TO LEAVE: 0.0
COMP TO TIP: YES
WORK OFFSET: 0



#### TOOL INFO 1/2 FLAT ENDMILL

TYPE: Flat endmill
NUMBER: 1
DIAMETER: 0.5
CORNER RADIUS: 0.0
LENGTH OFFSET: 1
DIAMETER OFFSET: 1
MATERIAL: HSS

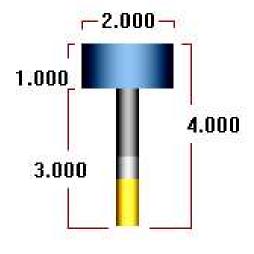
NUMBER OF FLUTES: 4

FPT: 0.0025 MFG CODE:

ASSEMBLY:

HOLDER: Default Holder TIME: 00:00:24

SFM: 650.0



#### OPERATION INFO

4 - Contour (2D)

CYCLE TIME:

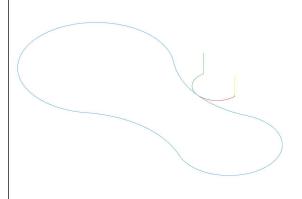
0 HOURS, 0 MINUTES, 22 SECONDS

COMMENT:

PROGRAM NUMBER: 0

SPINDLE SPEED: 4966 RPM FEEDRATE: 50.0 inch/min

CLEARANCE PLANE: 2.0
RETRACT PLANE: 0.0625
FEED PLANE: 0.05
DEPTH: 0.0
STOCK TO LEAVE: 0.0
COMP TO TIP: YES
WORK OFFSET: 0



#### TOOL INFO

# 1/2 FLAT ENDMILL

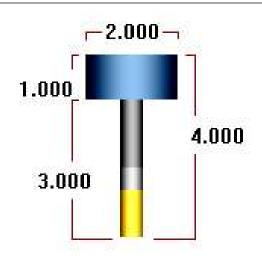
TYPE: Flat endmill
NUMBER: 1
DIAMETER: 0.5
CORNER RADIUS: 0.0
LENGTH OFFSET: 1
DIAMETER OFFSET: 1
MATERIAL: HSS

NUMBER OF FLUTES: 4

FPT: 0.0025 MFG CODE: ASSEMBLY:

HOLDER: Default Holder TIME: 00:00:22

SFM: 650.0



#### OPERATION INFO

## 5 - Contour (2D)

CYCLE TIME:

0 HOURS, 0 MINUTES, 2 SECONDS

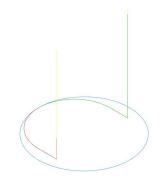
COMMENT:

PROGRAM NUMBER:

SPINDLE SPEED: 4966 RPM FEEDRATE: 50.0 inch/min

0

CLEARANCE PLANE: 2.0
RETRACT PLANE: 0.0625
FEED PLANE: 0.05
DEPTH: 0.0
STOCK TO LEAVE: 0.0
COMP TO TIP: YES
WORK OFFSET: 0



#### TOOL INFO

#### 1/2 FLAT ENDMILL

TYPE: Flat endmill NUMBER: 1
DIAMETER: 0.5
CORNER RADIUS: 0.0

CORNER RADIUS: 0.0

LENGTH OFFSET: 1

DIAMETER OFFSET: 1

MATERIAL: HSS

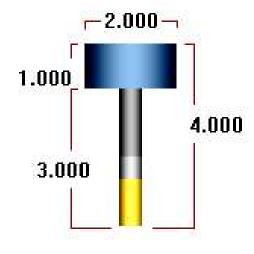
NUMBER OF FLUTES: 4

NOMBER OF TEOTES.

FPT: 0.0025 SFM: 650.0

MFG CODE: ASSEMBLY:

HOLDER: Default Holder TIME: 00:00:02



#### OPERATION INFO 6 - Contour (2D chamfer)

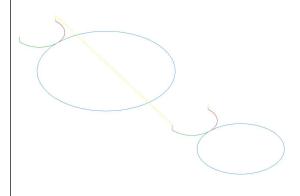
CYCLE TIME: 0 HOURS, 0 MINUTES, 21 SECONDS

COMMENT:

PROGRAM NUMBER: 0

SPINDLE SPEED: 4966 RPM FEEDRATE: 50.0 inch/min

CLEARANCE PLANE: 2.0
RETRACT PLANE: 0.0625
FEED PLANE: 0.05
DEPTH: 0.0
STOCK TO LEAVE: 0.0
COMP TO TIP: YES
WORK OFFSET: 0



#### TOOL INFO 1/2 SPOTDRILL

TYPE: Spot drill
NUMBER: 2
DIAMETER: 0.5
CORNER RADIUS: 0.0
LENGTH OFFSET: 2
DIAMETER OFFSET: 2
MATERIAL: HSS

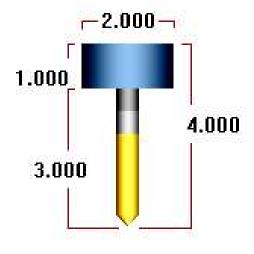
NUMBER OF FLUTES: 2

FPT: 0.0025

MFG CODE: ASSEMBLY:

HOLDER: Default Holder TIME: 00:00:21

SFM: 650.0



#### **OPERATION INFO** 7 - Contour (2D chamfer)

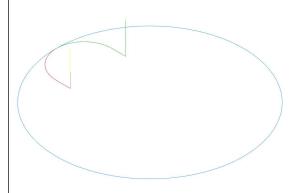
CYCLE TIME: 0 HOURS, 0 MINUTES, 3 SECONDS

COMMENT:

PROGRAM NUMBER: 0

SPINDLE SPEED: 4966 RPM FEEDRATE: 50.0 inch/min

CLEARANCE PLANE: 2.0 RETRACT PLANE: 0.0625 FEED PLANE: 0.05 DEPTH: 0.0 STOCK TO LEAVE: 0.0 COMP TO TIP: YES WORK OFFSET: 0



#### TOOL INFO 1/2 SPOTDRILL

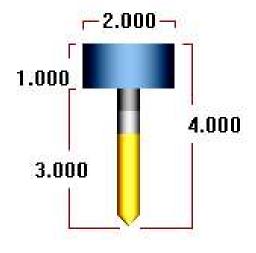
TYPE: Spot drill 2 NUMBER: DIAMETER: 0.5 **CORNER RADIUS:** 0.0 LENGTH OFFSET: 2 DIAMETER OFFSET: 2 MATERIAL: HSS 2

NUMBER OF FLUTES:

FPT: 0.0025 SFM: 650.0

MFG CODE: ASSEMBLY:

HOLDER: Default Holder TIME: 00:00:03



#### OPERATION INFO

## 8 - Contour (2D)

CYCLE TIME:

0 HOURS, 0 MINUTES, 13 SECONDS

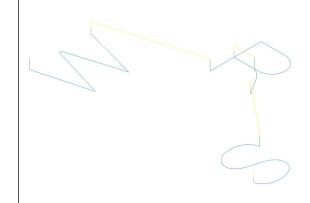
COMMENT:

PROGRAM NUMBER:

SPINDLE SPEED: 4966 RPM FEEDRATE: 24.83 inch/min

0

CLEARANCE PLANE: 2.0
RETRACT PLANE: 0.0625
FEED PLANE: 0.05
DEPTH: -0.04
STOCK TO LEAVE: 0.0
COMP TO TIP: YES
WORK OFFSET: 0



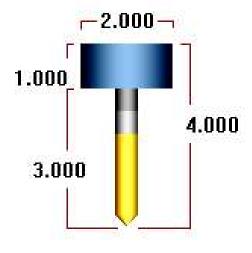
#### TOOL INFO 1/2 SPOTDRILL

TYPE: Spot drill NUMBER: 2 DIAMETER: 0.5 **CORNER RADIUS:** 0.0 LENGTH OFFSET: 2 DIAMETER OFFSET: 2 MATERIAL: HSS NUMBER OF FLUTES: 2

FPT: 0.0025 SFM: 650.0

MFG CODE: ASSEMBLY:

HOLDER: Default Holder TIME: 00:00:13



TOOL LIST Sorted: NO

#### TOOL INFO 1/2 FLAT ENDMILL

TYPE: Flat endmill NUMBER: 1 DIAMETER: 0.5 CORNER RADIUS: 0.0 LENGTH OFFSET: 1 DIAMETER OFFSET: 1 MATERIAL: HSS NUMBER OF FLUTES:

FPT: 0.0025 SFM: 650.0

MFG CODE: ASSEMBLY:

HOLDER: Default Holder

TIME: 00:10:51

**USED BY OPERATION:** #1 1 - 2D High Speed (2D Dynamic Mill) **USED BY OPERATION:** #2 2 - 2D High Speed (2D Dynamic Mill)

**USED BY OPERATION:** #3 3 - Contour (2D) **USED BY OPERATION:** 4 - Contour (2D) **USED BY OPERATION:** 5 - Contour (2D) #5

TOOL INFO 1/2 SPOTDRILL

TYPE: Spot drill NUMBER: 2 0.5 DIAMETER: **CORNER RADIUS:** 0.0 LENGTH OFFSET: 2 DIAMETER OFFSET: 2 MATERIAL: HSS NUMBER OF FLUTES:

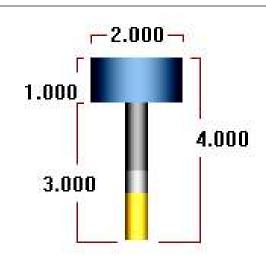
FPT: 0.0025 SFM: 650.0

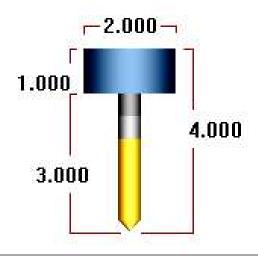
MFG CODE: ASSEMBLY:

HOLDER: Default Holder 00:00:38 TIME:

**USED BY OPERATION:** #6 6 - Contour (2D chamfer) **USED BY OPERATION:** 7 - Contour (2D chamfer) #7

**USED BY OPERATION:** 8 - Contour (2D) #8





# WORK OFFSETS

# OFFSET INFO

NUMBER: 0 PLAN	E: Top	ORIGIN: 0.0, 0.0, 0.0
USED BY OPERATION:	# 1	1 - 2D High Speed (2D Dynamic Mill)
USED BY OPERATION:	#2	2 - 2D High Speed (2D Dynamic Mill)
USED BY OPERATION:	#3	3 - Contour (2D)
USED BY OPERATION:	#4	4 - Contour (2D)
USED BY OPERATION:	#5	5 - Contour (2D)
USED BY OPERATION:	#6	6 - Contour (2D chamfer)
USED BY OPERATION:	#7	7 - Contour (2D chamfer)
USED BY OPERATION:	#8	8 - Contour (2D)