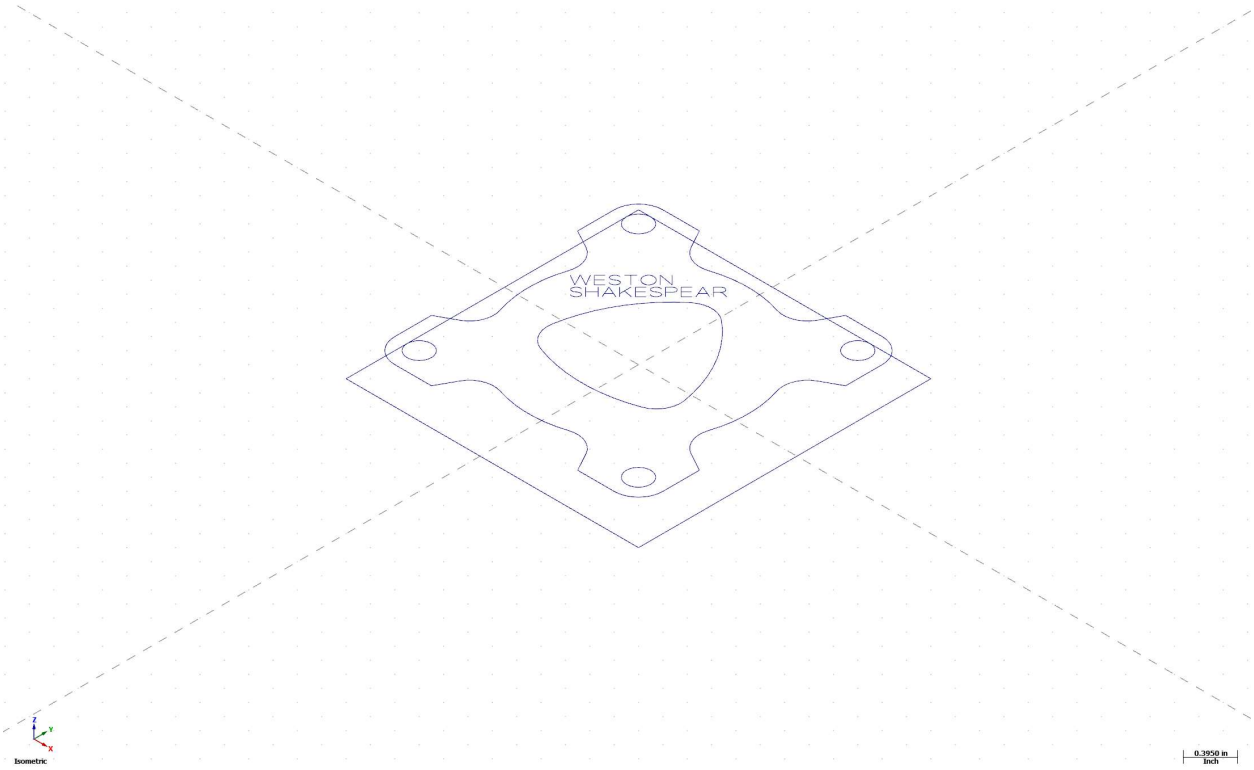
Mastercam Setup Sheet Report

GENERIC HAAS 3 - AXIS VMC

GENERAL INFORMATION

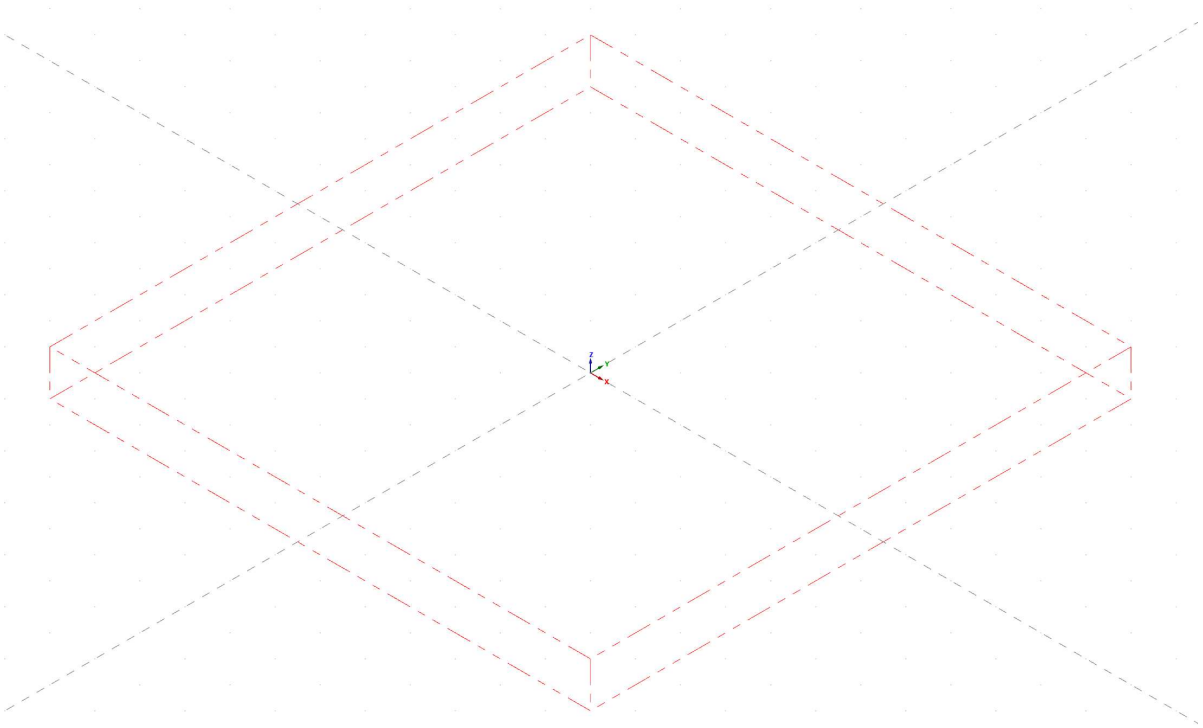
PROJECT NAME:		
CUSTOMER NAME:		
PROGRAMMER:		
DRAWING:		REVISION:
DATE:	Monday, January 30, 2023	
TIME:	3:01 PM	

D:\SCHOOL\CNC\LESSON5_SECOND\WSHAKESPEAR_MILL LESSON 5B.EMCAM



COMMENTS

STOCK



STOCK:	YES
SHAPE:	Box
SIZE:	3.0, 3.0, 0.25
RADIUS:	NA
LENGTH:	
AXIS:	NA
FILE:	
IDN:	NA

C:\USERS\WES\DOCUMENTS\MY MASTERCAM

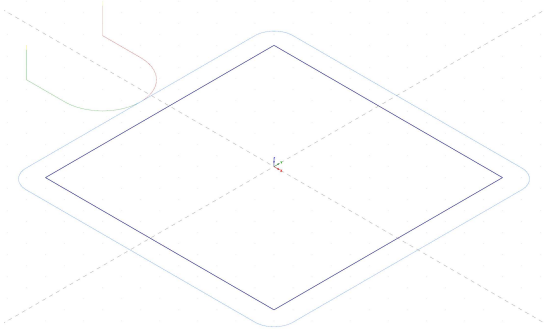
CYCLE TIME: 0 HOURS, 0 MINUTES, 8 SECONDS

OPERATION LIST

OPERATION INFO ***9 - Contour (2D)***

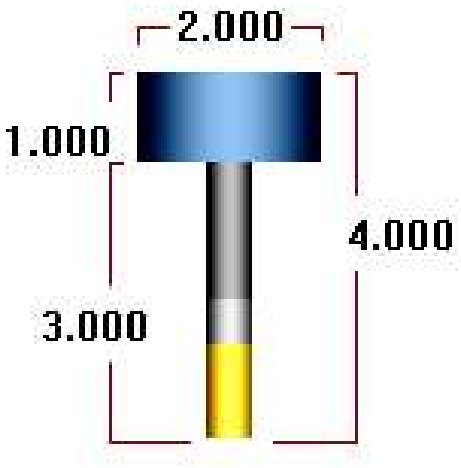
CYCLE TIME:	0 HOURS, 0 MINUTES, 8 SECONDS
COMMENT:	

PROGRAM NUMBER:	0
SPINDLE SPEED:	4966 RPM
FEEDRATE:	500.0 inch/min
CLEARANCE PLANE:	2.0
RETRACT PLANE:	0.25
FEED PLANE:	0.2
DEPTH:	-0.125
STOCK TO LEAVE:	0.0
COMP TO TIP:	YES
WORK OFFSET:	



TOOL INFO ***1/2 FLAT ENDMILL***

TYPE:	Flat endmill
NUMBER:	4
DIAMETER:	0.5
CORNER RADIUS:	0.0
LENGTH OFFSET:	4
DIAMETER OFFSET:	4
MATERIAL:	HSS
NUMBER OF FLUTES:	4
FPT: 0.0015	SFM: 139.9215
MFG CODE:	
ASSEMBLY:	
HOLDER:	Default Holder
TIME:	00:00:08

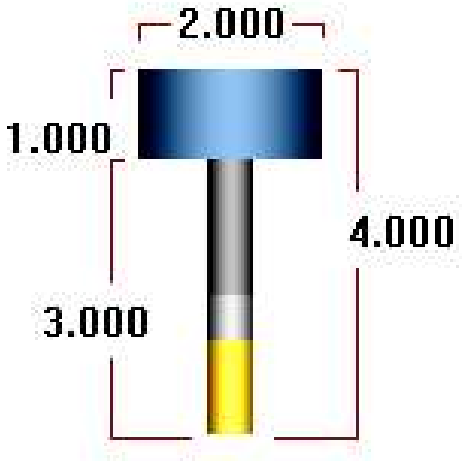


TOOL LIST

Sorted: NO

TOOL INFO ***1/2 FLAT ENDMILL***

TYPE:	Flat endmill
NUMBER:	4
DIAMETER:	0.5
CORNER RADIUS:	0.0
LENGTH OFFSET:	4
DIAMETER OFFSET:	4
MATERIAL:	HSS
NUMBER OF FLUTES:	4
FPT: 0.0015	SFM: 139.9215
MFG CODE:	
ASSEMBLY:	
HOLDER:	Default Holder
TIME:	00:00:08



USED BY OPERATION: # 9 9 - Contour (2D)

WORK OFFSETS

OFFSET INFO

NUMBER: PLANE: Top ORIGIN: 0.0, 0.0, 0.0

USED BY OPERATION: # 9 9 - Contour (2D)