



TAIRIPRO® PP Resin

Homopolymer

IMINITIO				
Property	Unit	Test Method	Test Condition	Injection Molding
				K1011
Melt Flow Index	g/10min	ASTM D-1238 (ISO 1133)	230°Cx2. 16kg	15
Tensile Strength at Yield	kgf/cm² (MPa)	ASTM D-638 (ISO 527)	23°C	350 (34)
Tensile Elongation at Break	%	ASTM D-638 (ISO 527)	23°C	>200
Flexural Modulus	kgf/cm²	ASTM D-790 (ISO 178)	23°C	14500 (1421)
Rockwell Hardness	R-scale	ASTM D-785 (ISO 2039)	23°C	100
Izod Impact Strength	kgf-cm/cm (J/m)	ASTM D-256 (ISO 180)	23°C 1/8″bar	2. 8 (27)
Heat Deflection Temperature	$^{\circ}\!\mathbb{C}$	ASTM D-648 (ISO 75)	Unannealed 4.6kg/cm² 1/4" bar	110
Molding Shrinkage Temperature	%	ASTM D-955 (ISO 2577)	23°C	1. 4~1. 8
SpecificGravity		ASTM D-792 (ISO 1183)	23°C/23°C	0.9
FDA Compliance				Yes
Flammability		UL-94	File No. E162823	1.5mm HB All Color
JH0SPA-PL				_
Characteristics	Good stiffness, Good luster			

All tests were run under laboratory conditions, ASTM, ISO testing procedures. The data are intended as a general guide only.

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