# **LG** Chem

# LLDPE UM2020

**Z-N LLDPE** 

# **Typical Applications**

• Compound, Injection Molding(Housewares, Toys, Containers, etc.), Extrusion Coating

#### Characteristics

- UM2020 has outstanding processability, excellent mixability with fillers.
- · Good mechanical property balance between stiffness and impact strength
- Product Form : Pellet typeCo-monomer : 1-Butene
- · Additives: Slip: No, Anti-Block: No, Antioxidant: Yes

### **Properties**

ltem	Test Method	Unit	Typical Value
Resin Properties			
Density	ASTM D1505	g/cm³	0.924
Melt Index (190℃/ 2.16Kg)	ASTM D1238	g/10min	20

Mechanical Properties			
Tensile strength at Yield (23℃)	ASTM D638	MPa	10.3
Elongation at Break (23℃)	ASTM D638	%	>500
Flexural modulus (23℃)	ASTM D790	MPa	255
IZOD Impact strength(Notched, 23℃)	ASTM D256	J/m	Non-Break
Hardness(Shore D)	ASTM D2240	-	45
Thermal Properties			
Melting Temperature	LG Method	${\mathbb C}$	124
Brittleness Temperature	ASTM D746	${\mathbb C}$	<-76

<sup>\*</sup> Mechanical properties are measured on injection molding specimen.

## Injection molding Processing Guide

Processing temperature: 180 ~ 250℃

Mold temperature: 10 ~ 40°C

※ For using other processing method, please contact TS&D(below).

#### For additional sales, order and technical assistance

Head office PO Division, LG Chem Ltd. Yeoui-do P.O.Box 672, 21st floor LG Twin Tower,

Yeoui-daero 128, Yeongdeungpo-gu Seoul, Korea. Tel. 82-2-3773-7808/7745/3961 TS&D NCC/PO.E&I CS

211, Hwangsae-ro, Osan-si, Gyeonggi-do, 18126, Korea.

Revised: 14/02/2024

Tel. 82-31-5187-0216

The information contained herein, including, but not limited to, data, statements and typical values, are given in good faith. LG Chem makes no warranty or guarantee, expressed or implied, (i) that the result described herein will be obtained under end - use conditions, or (ii) as to the effectiveness or safety of any design incorporating LG Chem materials, products, recommendations or advice. Further, any information contained herein shall not be construed as a part of legally binding offer. Especially, the typical values should be regarded as reference values only and not as binding minimum values. Each user bear full responsibility for making its own determination as to the suitability of LG Chem's materials, products, recommendations, or advice for its own particular use. Each user must identify and perform all tests and analyses necessary to assure that its finished parts incorporating LG Chem material or products will be safe and suitable for use under end - use conditions. The data contained herein can be changed without notice as a result of the quality improvement of the products."

<sup>\*\*</sup> The data in this table are typical values, and not guaranteed specification.