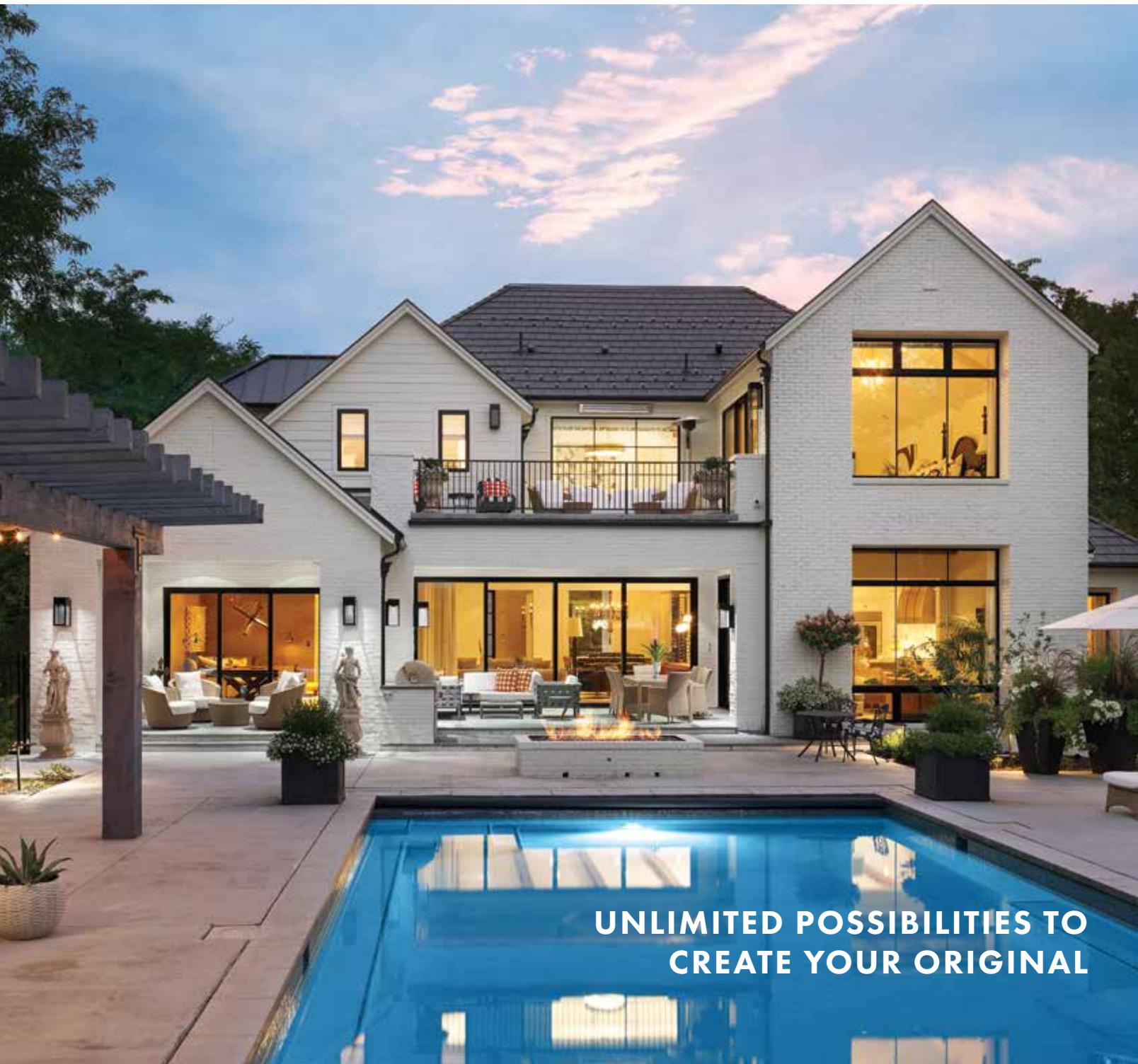




E-SERIES

Architectural Collection



UNLIMITED POSSIBILITIES TO
CREATE YOUR ORIGINAL

2020 PRODUCT GUIDE FOR PROFESSIONALS



WEB VERSION
October 2023

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For warranty information, visit andersenwindows.com/warranty.



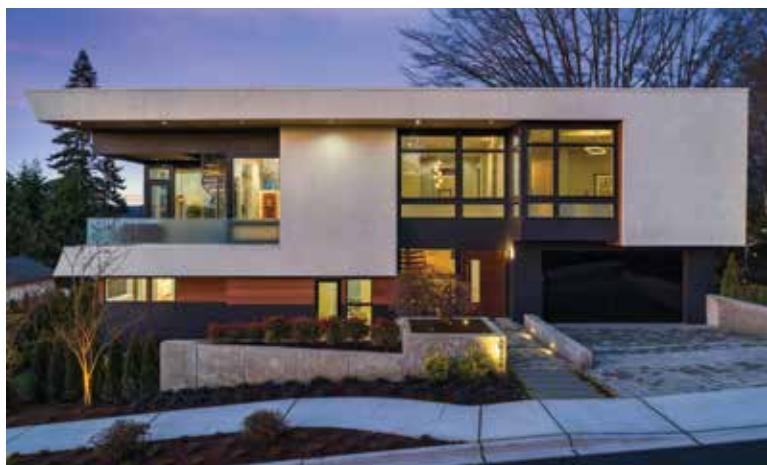
Throughout this product guide, when you see the arrow icon, click for more information.

NEW!

Andersen Corporation, including its subsidiaries, has been named a 2023 ENERGY STAR Partner of the Year.



Andersen Corporation, including its subsidiaries, has been named a 2020 ENERGY STAR® Partner of the Year – Sustained Excellence Award winner, the highest honor given by ENERGY STAR for continued leadership in protecting the environment through superior energy efficiency achievements.





E-SERIES WINDOWS & PATIO DOORS

E-Series windows and patio doors are made to your exact specifications for unmatched flexibility and design freedom. These premier products allow you to create custom shapes, dramatic sizes and striking combinations to set your work apart. 50 standard exterior colors, custom colors and anodized finishes, plus a range of interior wood species and beautiful interior stains. Or, if your customers want something even more distinctive, we can source virtually any wood species they desire. If it's possible, it's possible with E-Series windows and patio doors. For more information, visit andersenwindows.com/e-series.

MADE STRONG

Aluminum is a distinguishing element that enables us to offer the strength, beauty and design freedom for which E-Series products are known. Through decades of innovation, we have elevated the extruded aluminum-clad window and patio door category and perfected a made-to-order process that is unsurpassed.

STRENGTH

We harness the full strength of aluminum with heavy gauge, extruded aluminum-clad wood sash and frames. Our thick cladding offers greater structural capabilities than thinner, roll-form aluminum, while providing a superior exterior finish that resists the elements of inclement weather, abrasion and impact.*

BEAUTY

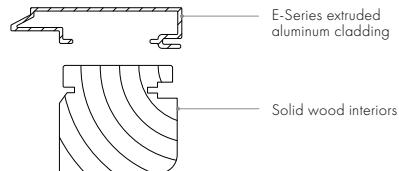
Aluminum offers a smooth finish and versatility in design that enables us to create windows and doors with distinctive character and unparalleled beauty. It provides an essential foundation for our quality, baked-on silicone polyester finish, and it enables us to offer a broad array of unique accessory metals to create or recreate the architectural style you need. And beauty doesn't stop on the outside — we give you the design freedom you need to create a look of distinction both inside and out.

VERSATILITY

Aluminum's strength and versatility allow us to offer beautiful made-to-order design solutions for practically any combination of shapes and styles you can imagine. We offer dozens of exterior accessory metals to match any architectural style, and our colorful 2-, 3- and 4-tone exteriors truly broaden your creative palette.

DURABILITY

Our aluminum cladding withstands nature's toughest elements — the extrusions slide onto the wood and are secured independently, allowing both wood and aluminum to expand and contract naturally. Our products are engineered to open, close, support, swing or slide reliably day after day.*



A solid wood core and extruded aluminum cladding give E-Series windows both strength and flexibility in many design applications.



E-Series casement window with Terratone exterior color

ENGINEERED FOR PERFORMANCE & DURABILITY

ENERGY-SAVING GLASS FOR ANY CLIMATE

Andersen makes windows and patio doors with options that make them ENERGY STAR® v. 6.0 certified throughout the United States. Visit andersenwindows.com/energystar for more information and to verify that the product with your glass option is ENERGY STAR certified in your area.



LOW-MAINTENANCE EXTERIORS

Baked-on silicone polyester enamel exteriors offer virtually maintenance-free performance and durability. They're warranted for 10 years against chalking and color change and for 20 years against cracking, checking, peeling, flaking, blistering and loss of adhesion.*

E-Series offers a range of anodized and AAMA 2604 and AAMA 2605 rated paint finishes for unsurpassed design flexibility to complement and enhance any design aesthetic. These finishes help provide long term cosmetic and functional protection due to their resistance to moisture, UV radiation, weathering and ozone.

Coastal Windows DISCONTINUED

PROTECTION FOR COASTAL AREAS

E-Series windows and patio doors with Stormwatch® Protection meet building code requirements in many Gulf and Atlantic coast states. See your local building code official for specific requirements. Visit andersenwindows.com/coastal for more information.



BUILT FOR YEARS TO COME

Our renowned Owner-2-Owner® limited warranty is fully transferrable and not prorated, making it one of the best coverage plans available — which means it can add resale value for your customers. It's also supported by the industry's largest service network.*

OWNER2OWNER® LIMITED WARRANTY



CONTEMPORARY STYLE

Modern home styles incorporate clean lines, simple forms and open floor plans. They often feature floor-to-ceiling windows or doors with narrow profiles to maximize light and view, have multiple units arranged in rectangular groupings and use dark colors or metal finishes. E-Series products are available in these options to let you create a contemporary style.



Interior of black hinged patio door with a contemporary panel (3 11/16" profile)

CONTEMPORARY DESIGNS

Dark colors and narrow profile options on windows, patio doors and even grille options offer a truly contemporary style.



Contemporary grille profile in black with black spacer bar



BEAUTY

Durable FSB® hinged door hardware features clean lines and a sleek finish for a thoroughly modern look. Choose from a satin stainless steel or black anodized aluminum finish.

See FSB hardware options on page 29.



SLEEK INTERIORS

High-quality, factory-applied interior finishes offer convenience along with beauty. For a modern look, choose a black or anodized silver painted interior.



BRING YOUR VISION TO LIFE

Andersen has done extensive research into many architectural styles and how windows and patio doors play a critical role in achieving them. We've compiled it all into our Home Style Library. Whether you're looking for a modern home style or something more traditional, our library shows how easily you can achieve each style with our Andersen® products. To view our complete Home Style Library, visit andersenwindows.com/stylelibrary.



Miesian Modern



Industrial Modern



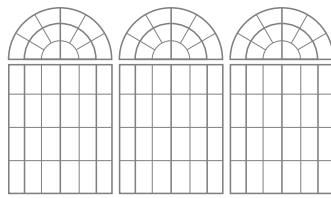
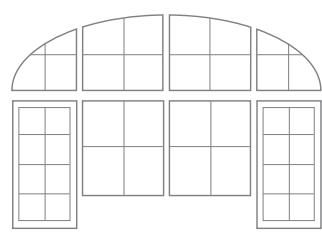
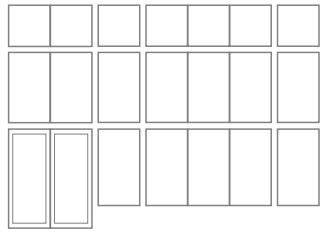
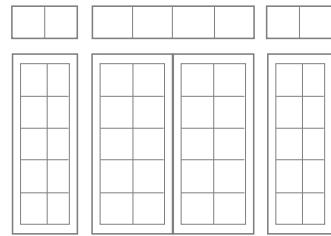
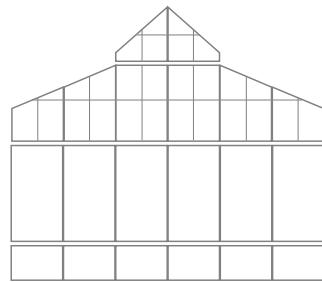
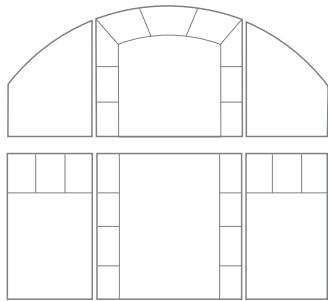
International Modern

UNLIMITED COMBINATIONS

E-Series windows and patio doors are made to your exact design specifications. Because we make your window or door especially for you, and since our options are virtually limitless, you have the advantage of combining shapes, sizes and styles for new construction or remodeling applications.

BUILDING BLOCKS

Our complete window and door styles are your building blocks for making any architectural statement. We give you the products and the design freedom you need to create the perfect solution for your project whether residential or commercial, new construction or remodeling. Unique shapes in varying combinations create focal points that become defining architectural elements.



SIZING OPTIONS

We believe you shouldn't have to settle for "close enough." Our made-to-order process enables us to make your windows and doors to the specific size you need. So when you go from inspirational sketch to architectural drawing, know that we will fulfill your design needs. We provide a thorough range of sizes for most applications and offer custom sizing anytime you need it.



UNLIMITED EXTERIORS

Color enhances your design and is a vital element of every architectural style. We believe it shouldn't have to cost more which is why our 50 exterior colors, an industry-leading modern palette, are available at no additional cost. Add to that our 2-, 3- and 4-tone exteriors and set your E-Series windows and patio doors apart from the rest.

If your inspiration comes from an autumn leaf, a river-washed stone, a glass of fine wine or even a classic car, we will bring it to life with our custom color capabilities. And for a look of distinction, we offer seven spectacular anodized finishes that truly shine.





50 EXTERIOR COLORS

Our exclusive line of exterior colors offers a broad spectrum of quality, baked-on, silicone polyester enamel exteriors that meet AAMA 2604 specification. AAMA 2605 color compliance is also available.* Our limited warranty covers exteriors for 10 years against chalking and color change and 20 years against cracking, checking, peeling, flaking, blistering and loss of adhesion.**

EXTERIOR COLORS



7 ANODIZED FINISHES

Choose from a spectacular selection of anodized finishes. Anodizing is a process that penetrates the aluminum like a stain penetrates wood. The result is a rich, lustrous metallic appearance that cannot peel or flake and is not affected by sunlight.** This process produces a harder, more durable finish that makes this a perfect choice for high-traffic areas in commercial or residential buildings.



*AAMA 2605 finishes are available in any of our 50 colors or select a custom color of your choice.

**Visit andersenwindows.com/warranty for details.

Printing limitations prevent exact color and finish replication. See your Andersen supplier for actual color and finish samples.



CUSTOM COLORS

While our large selection of exterior colors covers a lot of ground, inspiration comes in infinite hues. Let us match a paint chip, a photograph, a favorite work of art to bring your dream color into the light of day.

2-, 3- AND 4-TONE EXTERIORS

With our 2-, 3- and 4-tone color combinations, the sky's the limit. Mix and match up to four of our 50 exterior colors on the frame, sash, exterior trim and grilles for a combination look that's all your own.



Country blue and stormy blue



Sage, moss and canvas

A RANGE OF INTERIORS

Natural wood adds character to your design and defines a room's character while creating a warm, comfortable space that leaves a lasting impression. We offer distinctive wood varieties, custom wood species and interior stain and paint options to meet your design needs.

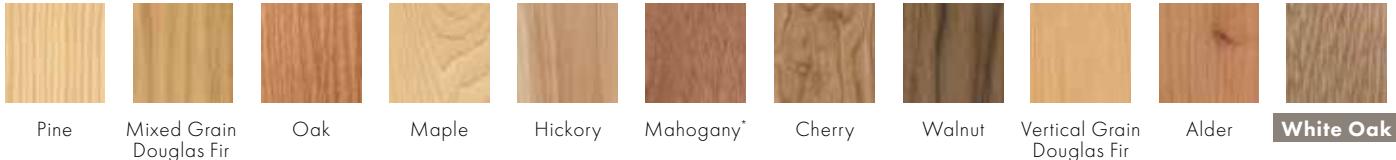




DISTINCTIVE WOOD SELECTIONS

Our distinctive woods add uncommon flair to any room. Each option has its own character, grain and staining capabilities, so you can select one that makes your windows stand out or one that blends seamlessly with your interior décor.

INTERIOR WOOD SPECIES



CUSTOM WOOD INTERIORS

If a unique wood species is required to complete your project, we will try to source any variety that meets our production standards and your needs.

* Actual wood species is either Sapele or Sipo, both non-endangered species grown in Africa, with color and characteristics similar to Central American mahoganies.

Wood species shown are unfinished.

Naturally occurring variations in grain, color and texture of wood make each window one of a kind.
We cannot guarantee consistency in wood grain and/or color within a particular species, product or project.



VARIETY OF INTERIOR FINISHES

Our high-quality, factory-applied stains offer you convenience along with beauty. Before staining, each wood component is treated with a preservative and insect repellent and dried thoroughly. We apply two coats of polyurethane for a long-lasting,* durable finish, and because every exposed edge is stained before the window is assembled, you get a complete, consistent finish. Choose from nine stain colors. If you prefer a painted interior, choose one of our painted or primed options.

STAINED INTERIOR OPTIONS



Stained interior options shown on pine.

PAINTED INTERIOR OPTIONS



Painted interior options available on pine.

Dark bronze and black also available on maple.

Anodized silver available on maple only.

CUSTOM STAINS, PAINTS & COLOR MATCHING

When only a specific tint will do, we will create one for you, matching existing woodwork, interior furnishings or other items for just the right finish to your design.

*Visit andersenwindows.com/warranty for details.

Please note that custom finishes and primed option require additional finishing. Some nail and staple holes may need to be filled prior to applying the final finish. Printing limitations prevent exact finish and color replication. See your Andersen supplier for actual finish and color samples.

EXTERIOR & INTERIOR TRIM OPTIONS

Details take your project from ordinary to extraordinary. The perfect finishing touches make every window and patio door an irreplaceable part of any home or commercial building. We offer the trim and accessory metals that make the final details of your project easier to complete and more beautiful to look at.

EXTERIOR TRIM

Designed to add depth and traditional appeal, our exterior trim options extend outward from the window or door frame, casting a shadow line consistent with true historical applications. Choose from our extended selection of flat and profiled casings, brick mould casings and sill nose. Match or contrast the trim with your windows and doors in any of our 50 exterior colors, custom colors and anodized finishes.



3 1/2" backband and bead casing and 1 1/2" sill nose shown on casement



3 1/2" flat casing shown on hinged inswing patio door



2" brick mould and 1 1/2" sill nose shown on casement



3 1/2" brick mould and 1 1/2" deep sill nose shown on double-hung

INTERIOR TRIM COMPONENTS

Extension Jams

Pre-installed, dimensional extension jambs save time on jobsites and help enable a perfect installation. Available in all wood species, extension jambs can accommodate a wide variety of wall conditions.



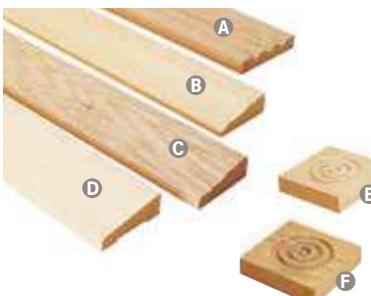
Drywall Returns

We offer drywall returns in three depths: 1 1/16", 3/16" and 7/16"



Wood Casing

A subtle touch around the perfect window or door makes your view even more special. Choose from four different casings and add plinth blocks at the corners for just the right touch of detail.



A 1/2" x 3 1/4" Fluted Casing

B 11/16" x 2 1/4" Colonial Casing (WM366)

C 11/16" x 2 1/4" Colonial Casing (WM356)

D 11/16" x 2 1/4" Ranch Casing (WM324)

E 2 1/2" Plinth Block

F 3 1/2" Plinth Block



UNLIMITED VIEWS

Whether your design demands performance, clarity or architectural detail, we have the glass and divided light solutions to make your views spectacular. For performance needs in a variety of environments, we offer a multitude of glass options, including our High-Performance Low-E4® glass and our exclusive Stormwatch® impact-resistant product systems for severe weather conditions.*

And for visual impact, made-to-order decorative glass and grilles give you infinite possibilities, so your design will be as original as your inspiration.

*See your local code official for building code requirements in your area.





GLASS OPTIONS

We offer a multitude of glass options to meet all of your design needs. Whether you're in need of energy efficiency or resistance to harsh weather conditions, we provide the solutions for you.

Low-E4® Glass, our standard glass option, provides excellent insulation from heat and cold. Compared to ordinary dual-pane glass, High-Performance Low-E4 glass is up to 44% more energy efficient in winter and up to 57% more efficient in summer.* Or consider Sun glass with its soft, glare-controlling tint.

Low-E4 Passive Sun® Glass is a great solution for colder climate zones where higher heat gain is desired. It allows a higher amount of the sun's heat to pass into the home, making it an ideal solution for passive solar applications.

Low-E4 SmartSun™ Glass combines performance with clarity — letting more light in and keeping more heat out. It blocks 95% of the sun's damaging ultraviolet rays. Enjoy the performance benefits of tinted glass without the loss of visibility.

Triple-Pane Glass with three panes of glass, combined with Low-E coatings, can provide enhanced energy performance. Adding triple-pane glass can produce a lower U-Factor than using regular dual-pane glass.

HeatLock® Technology can increase the energy efficiency of any E-Series window or door with Low-E4 or SmartSun glass. Applied to the room-side glass surface, it reflects heat back into the home and improves U-Factors, which can help the window or door meet ENERGY STAR® requirements.

Laminated Glass offers sound protection by reducing unwanted outside noise, making it ideal for locations like airports and high-volume traffic areas. It also provides forced entry and impact resistance.

Decorative & Specialty Glass options are also available. See our decorative glass collection at andersenwindows.com/artglass or combine beveled, frosted, grooved, colored or textured glass with three caming options to create your own design. Specialty glass includes tinted glass, spandrel glass and Mapes panels as well as rain, reeded and obscure glass options.

A removable translucent film shields glass from damage and simplifies finishing and cleaning on the jobsite.

GLASS SPACERS available in black, white and stainless steel.

GLASS	ENERGY				LIGHT			
	U-Factor How well a product prevents heat from escaping.	Solar Heat Gain Coefficient How well a product blocks heat caused by sunlight.	Visible Light Transmittance How much visible light comes through a product.	UV Protection How well a product blocks ultraviolet rays.	U-Factor How well a product prevents heat from escaping.	Solar Heat Gain Coefficient How well a product blocks heat caused by sunlight.	Visible Light Transmittance How much visible light comes through a product.	UV Protection How well a product blocks ultraviolet rays.
SmartSun™	● ● ● ○	● ● ● ●	● ● ○ ○	● ● ● ○	● ● ● ○	● ● ○ ○	● ● ○ ○	● ● ● ○
SmartSun with HeatLock® Coating	● ● ● ○	● ● ● ●	● ● ○ ○	● ● ● ○	● ● ○ ○	● ● ○ ○	● ● ○ ○	● ● ● ○
Low-E4®	● ● ● ○	● ● ● ○	● ● ○ ○	● ● ● ○	● ● ○ ○	● ● ○ ○	● ● ○ ○	● ● ● ○
Low-E4 with HeatLock Coating	● ● ● ○	● ● ● ○	● ● ○ ○	● ● ● ○	● ● ○ ○	● ● ○ ○	● ● ○ ○	● ● ● ○
Sun	● ● ● ○	● ● ● ○	● ○ ○ ○	● ● ● ○	● ○ ○ ○	● ○ ○ ○	● ● ● ○	● ● ● ○
Passive Sun	● ● ○ ○	● ○ ○ ○	● ● ○ ○	● ● ○ ○	● ● ○ ○	● ● ○ ○	● ● ○ ○	● ● ○ ○
Triple-Pane	● ● ● ○	● ● ● ○	● ● ○ ○	● ● ● ○	● ● ○ ○	● ● ○ ○	● ● ○ ○	● ● ● ○
Clear Dual-Pane	● ○ ○ ○	○ ○ ○ ○	● ● ○ ○	● ● ○ ○	○ ○ ○ ○	● ● ○ ○	○ ○ ○ ○	○ ○ ○ ○

Center of glass performance only. Ratings based on glass options available as of January 2019. Visit www.andersenwindows.com/energystar for ENERGY STAR® map and NFRC total unit performance data.

*Winter and summer values are based on comparison of E-Series 3866 double-hung window U-Factor to the U-Factor for clear dual-pane glass non-metal frame default values from the 2006, 2009, 2012, 2015 and 2018 International Energy Conservation Code "Glazed Fenestration" Default Tables. See your Andersen supplier for actual glass samples.

"ENERGY STAR" is a registered trademark of the U.S. Environmental Protection Agency.

STORMWATCH® PROTECTION

Designed for use in coastal areas, these systems combine monolithic or insulated laminated glass with structural enhancements to meet or exceed the stringent code requirements of ASTM and TAS testing protocols.* You get the performance you need with the design options you want.

PRODUCT AVAILABILITY

Coastal Windows DISCONTINUED doors including casement, awning, double-hung** and fixed windows. Impact-resistant double-hung windows utilize two or more snuggers applied to the sill, creating a structural connection between the lower sash and frame. Simply close and lock the window and it's ready to withstand even the toughest weather conditions.*

We also offer a variety of coastal patio doors including inswing patio doors (impact-resistant insulated glass options only), outswing patio doors and French gliding patio doors. Surface bolts are required for impact certification of double doors.

Plus, you can select any of our 50 exterior colors, anodized finishes or custom colors. Choose from a variety of wood species, interior finishes, hardware, grille options, VeriLock® sensors and more. The only options not available on coastal products are decorative glass, blinds and shades.

Sensors DISCONTINUED



PERFORMANCE & DURABILITY

Impact-resistant glass provides windborne debris protection,* reduced sound transmission and burglar resistance.

Designed to satisfy:

- AAMA/WDMA/CSA 101/I.S.2/A440-08 & -11
- Large missile impact test ASTM E1886/E1996
- TAS 201, 202, 203 (excluding inswing patio doors)
- Peace of mind with 24/7 protection

PG65[†]

Coastal Windows DISCONTINUED

E-Series Casement 3060 HP Impact DP+65/-75
(AAMA/WDMA/CSA 101/I.S.2/A440-08 & -11)



Double-hung window
with Stormwatch Protection

Impact-Resistant Insulated Glass Options*

- Low-E
- SmartSun™
- Bronze or Gray
- Bronze/Bronze or Gray/Gray (meets Florida Turtle Code)

Impact-Resistant Monolithic Glass Options*

- Low-E
- SmartSun
- Bronze, Gray or Green
- Clear

StormWATCH®
PROTECTION

*See your local code official for building code requirements in your area.

**Double-hung windows are only available with impact-resistant monolithic bronze, gray, green and clear glass options.

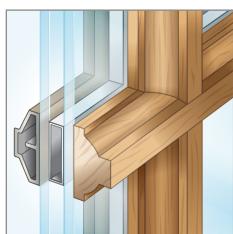
†E-Series Casement 3060 HP Impact DP+65/-75 (AAMA/WDMA/CSA 101/I.S.2/A440-08 & -11). For more information, visit andersenwindows.com/e-series.

ARCHITECTURALLY AUTHENTIC GRILLES

We offer a variety of grille styles and patterns to choose from, or design your own with varying lines, curves and shapes.

FULL DIVIDED LIGHT (MODERN DIVIDED LIGHT)

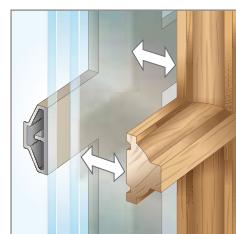
Give any window an authentic look with full divided light grilles that are permanently applied to the interior and exterior of your window with a spacer between the glass. Available in ovolو (colonial) and contemporary profiles.



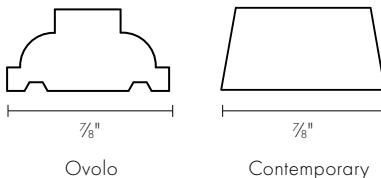
Chamfer exterior grille and ovolو interior grille profiles

REMOVABLE INTERIOR WOOD GRILLES

Our removable wood grilles are installed on the interior surface. They are available with an optional surround and an optional permanently applied exterior grille. Available in ovolو and contemporary profiles.

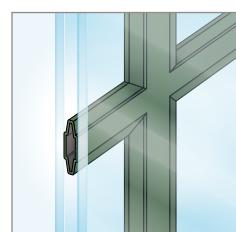


Ovolо profile and optional permanently applied exterior grille with chamfer profile

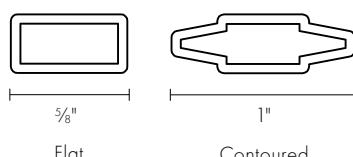


FINELIGHT™ GRILLES-BETWEEN-THE-GLASS

Aluminum grilles conveniently placed between two panes of glass make the glass easy to clean inside and out.



1" contoured profile



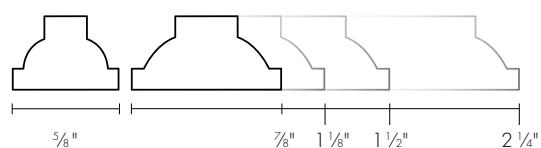
Contoured profile also in 3/4"

5/8" Color Options	1" Color Options
<input type="checkbox"/> Colony White	<input type="checkbox"/> Sierra Bronze/Colony White
<input checked="" type="checkbox"/> Sierra Bronze	<input type="checkbox"/> Pebble Tan/Colony White
<input type="checkbox"/> Pebble Tan	<input type="checkbox"/> Forest Green/Colony White
<input type="checkbox"/> Forest Green	

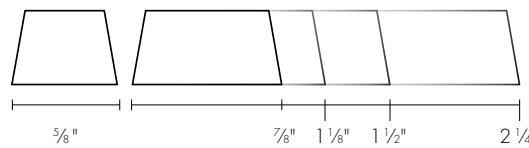
Choose from our broad palette of 50 colors or select from the two-tone paint combinations shown above.

Available in any color combination in addition to those shown.

Interior

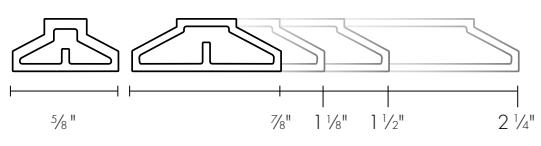


5/8" 7/8" 1 1/8" 1 1/2" 2 1/4"

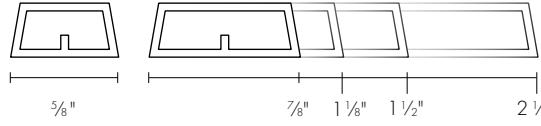


5/8" 7/8" 1 1/8" 1 1/2" 2 1/4"

Exterior



5/8" 7/8" 1 1/8" 1 1/2" 2 1/4"

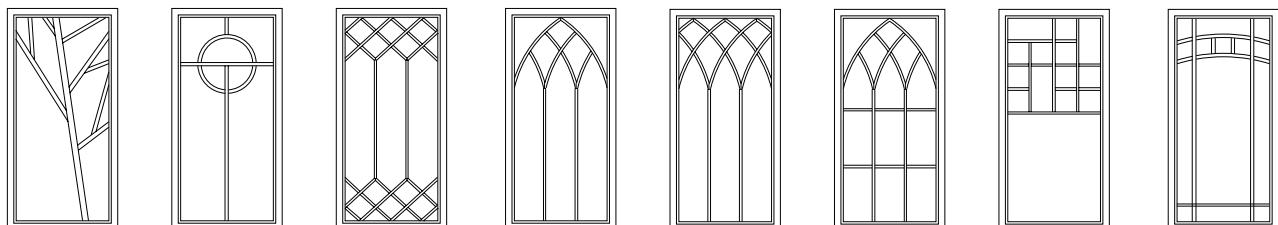


5/8" 7/8" 1 1/8" 1 1/2" 2 1/4"



DESIGN YOUR OWN GRILLES

We offer a variety of grille patterns to choose from, or design your own with varying lines, curves and shapes to create a truly unique pattern.



SCREEN OUT THE INSECTS, NOT THE VIEW

E-Series insect screens let the beauty of the outdoors in, while keeping even small insects out. Choose from a wide selection of insect screen styles, including options that blend seamlessly with your window.

WINDOW INSECT SCREENS



TruScene



Conventional



Retractable

TruScene® Insect Screens*

TruScene insect screens for windows are made with a micro-fine stainless steel mesh. They let in over 25% more fresh air and provide 50% greater clarity than conventional Andersen insect screens, all while keeping out unwanted small insects.

Retractable Insect Screens

Retractable insect screens for casement and awning windows offer a sleek addition to any home. In place, the insect screen keeps insects out. When retracted, it provides a beautiful clear view.

Wood-Veneer Insect Screens

For a clean appearance, E-Series interior window insect screens can feature a wood veneer to blend into your window.

PATIO DOOR INSECT SCREENS

Retractable Insect Screen**

This insect screen is built with an innovative color-matched aluminum housing that hides the insect screen when not in use. It's there when you need it and gone when you don't.

Top-Hung Gliding Insect Screen

Open your room to the outdoors with the touch of a finger. Our top-hung gliding insect screen provides smooth and reliable operation, season after season.[†]

Hinged Insect Screen

Available for hinged inswing doors, this solid insect screen offers a full-door view and features a lockable latch and automatic closer.

*TruScene wood-veneered insect screens utilize a different frame profile than other E-Series wood-veneered insect screens.
**Retractable insect screens are available on inswing, outswing and gliding patio doors. See your Andersen supplier for details.

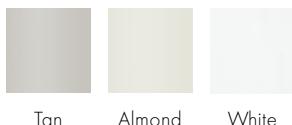
[†]Visit andersenwindows.com/warranty for details.
All comparisons are made to conventional E-Series aluminum insect screens.

BETWEEN-THE-GLASS BLINDS & SHADES

What could be more convenient than blinds or shades between the panes of glass? Minimal cleaning and no worry about damage. It's simply a fitting way to put privacy at your fingertips. E-Series blinds and shades offer the ultimate in practicality for both residential and commercial applications.

BLINDS-BETWEEN-THE-GLASS

E-Series blinds-between-the-glass can be installed in many of our patio doors and rectangular picture windows. Placed between the two panes of glass away from dust, dirt and damage, you get the benefit of energy efficiency and privacy, control and convenience of blinds.



Tan Almond White



Tilt, raise and lower with one control cord.*



Blinds-Between-the-Glass

SYSTEM 3 BLINDS & SHADES

Add privacy and even greater energy efficiency with this low-maintenance blind or shade solution. Applied to the interior of the sash, the System 3 design creates a triple-glazed window for incredible energy efficiency. Our $\frac{5}{8}$ " blinds and pleated shades are available for casement, awning and picture (specialty auxiliary) windows, plus hinged patio doors, and are mounted to an extruded aluminum storm panel and applied to the interior of the sash. The removable storm panel is available in tan, gold, white or wood veneer.



System 3 Shades

System 3 Blinds

Control Knobs



Black Bronze Gold White

Shades



Almond Vanilla Pearl Winter White

Blinds



Tan Almond White

*Not all sizes of blinds-between-the-glass are retractable.

Printing limitations prevent exact color duplication. See your Andersen supplier for actual color samples.

WINDOW HARDWARE

Complement a home's decor with E-Series window hardware*, available in a variety of finishes.

Casement & Awning



Operator Handle & Cover

Antique Brass | Black | **Polished Chrome** | Bronze | Gold
Oil Rubbed Bronze | Pewter | **Bright Brass** | **Brushed Chrome** | White

Push Out Casement & Awning



Push Out Casement & Awning DISCONTINUED

Insect Screen Pull

Antique Brass | Black
Oil Rubbed Bronze
Polished Brass
Satin Chrome | White

Lock Handle

French Casement



Operator Handle & Cover

Antique Brass | **Black** | **Polished Chrome** | Bronze
Bright Brass | **Brushed Chrome** | White



Sash Lock

Double-Hung



Sash Lift



Lock

Antique Brass | Black | **Polished Chrome** | Bronze | Gold
Oil Rubbed Bronze | Pewter | **Bright Brass** | **Brushed Chrome** | White



Optional sash lock with VeriLock® security sensor shown in black. See page 27 for more information.

Gliding Windows



Lock



Slim Line Sash Pull

Antique Brass
Black | **Polished Chrome**
Bronze | Gold
Oil Rubbed Bronze
Pewter | **Bright Brass**
Brushed Chrome | White

Antique Brass
Black
Bronze
Gold
Bright Brass
White
Brushed Chrome
Oil Rubbed Bronze

Bold name denotes finish shown.

HARDWARE FINISHES



Antique
Brass



Black



Bright
Chrome



Bronze



Gold



Oil Rubbed
Bronze



Pewter



Polished
Brass



Satin
Chrome



White

*Hardware sold separately.

Oil rubbed bronze is a "living" finish that will change with time and use.
Printing limitations prevent exact finish replication. See your Andersen supplier for actual finish samples.

THE SMARTEST TECHNOLOGY FOR THE SMARTEST HOMES

Andersen® E-Series windows and doors can now be part of today's connected home. Monitor the status of your windows and patio doors anytime and from anywhere with our sensor options.* Plus, our new Yale® Assure Lock®, shown on page 29, lets you remotely lock or unlock your hinged patio doors.* Learn more about the convenience and peace of mind Andersen smart home products offer at andersenwindows.com/connect.

VeriLock & Open/Closed Sensors DISCONTINUED



Double-Hung Sash Lock VeriLock Security Sensor



Open/Closed Sensor

VERILOCK® SECURITY SENSORS

With the most advanced technology in the industry, VeriLock security sensors not only indicate whether windows and patio doors are open or closed, they even indicate if they are locked or unlocked.* No other sensor can do that.

Maintains Warranty – No drilling required which can void warranties.

Helps Maximize Energy Efficiency – Windows that are closed but unlocked lose air at a rate up to 3X that of a closed and locked window.** VeriLock sensors tell you which windows and patio doors are open or unlocked* so you can help manage air loss.

Preserves Beauty – Available in all hardware finishes.



Antique Brass Black Bright Chrome Bronze Gold
Oil Rubbed Bronze Pewter Polished Brass Satin Chrome White

WIRELESS OPEN/CLOSED SENSORS

These wireless sensors provide the peace of mind of knowing whether your windows and patio doors are open.

Easy Installation – No tools are required to install our sensors. Simply place the sensor on a window or patio door and line up the magnet with the sensor until the LED glows blue!†

Maintains Warranty – No drilling required which can void warranties.

Compact Design – Sleek, compact design in a variety of colors to blend in with the window or patio door.



White Canvas Sandtone Dark Bronze

*When properly configured and maintained with a professionally installed security system and/or self-monitoring system compatible with Honeywell® 5800 controls. See your Andersen supplier for more information.

**Based on testing of thirty-two (32) A-Series double-hung windows. Air loss through unlocked windows will vary based on window type and age, pressure differential, temperatures inside and outside the home, altitude and application.

†See product installation for details.

Printing limitations prevent exact color duplication. See your Andersen supplier for actual color samples.

PATIO DOOR HARDWARE

NEW!

Click icon for DESIGNER HARDWARE.

E-Series patio door hardware* is available in a variety of different designs to match virtually any style. Yuma®, Encino®, Anvers®, Newbury®, Covington™ and Whitmore® hardware options feature solid drop-forged brass for added strength, while Albany and Tribeca® hardware options are made of zinc die cast with durable powder-coated finishes.



YUMA

Distressed Bronze
Distressed Nickel



ENCINO

Distressed Bronze
Distressed Nickel



NEWBURY

Antique Brass | Bright Brass
Brushed Chrome | **Oil Rubbed Bronze**
Polished Chrome | Satin Nickel



ANVERS

Bright Brass | Oil Rubbed Bronze
Satin Nickel



Covington & Whitmore DISCONTINUED

COVINGTON

Antique Brass | Bright Brass
Oil Rubbed Bronze



WHITMORE

Antique Brass | Bright Brass
Oil Rubbed Bronze | Satin Nickel



ALBANY

Black | **Gold Dust**
Stone | White



TRIBECA

Black | Stone | **White**

Bold name denotes finish shown.

HARDWARE FINISHES



Antique
Brass



Black



Bright
Brass



Brushed
Chrome



Distressed
Bronze



Distressed
Nickel



Gold Dust



Oil Rubbed
Bronze



Polished
Chrome



Satin
Nickel



Stone



White

Brushed Chrome, Gold Dust and Polished Chrome DISCONTINUED

*Hardware sold separately.
Distressed bronze and oil rubbed bronze are "living" finishes that will change with time and use.
Bright brass and satin nickel finishes on patio door hardware feature a 10-year limited warranty.
Printing limitations prevent exact finish replication. See your Andersen supplier for actual finish samples.



FSB® HINGED PATIO DOOR HARDWARE

NEW!

Click icon for DESIGNER HARDWARE.

Durable FSB hinged door hardware* features clean lines and a sleek finish for a thoroughly modern look.



1035



1075

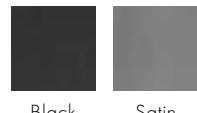


1076



1102

Black Anodized Aluminum | Satin Stainless Steel



Black
Anodized
Aluminum Satin
Stainless
Steel

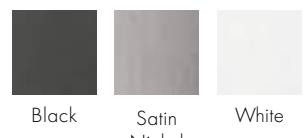
Satin Stainless Steel

Bold name denotes finish shown.

YALE® ASSURE LOCK®

Monitor, lock and unlock from anywhere with the Yale Assure Lock.* This slim, sleek keyless lock is designed exclusively for Andersen® hinged patio doors** and integrates with a wide range of smart home platforms.

Connects with Touchscreen, Touchscreen + Z-Wave & Touchscreen + Bluetooth + WiFi Kit.



Black Satin
Nickel

White

*Hardware sold separately.

**Available on select hinged doors, see your Andersen supplier for details.

All marks where denoted are trademarks of their respective owners. Yale manufactures and supports the limited warranty for Yale Assure Lock for Andersen patio doors.

Printing limitations prevent exact finish replication. See your Andersen supplier for actual finish samples.

ENVIRONMENTAL RESPONSIBILITY

It is more essential than ever that we all do our part to help protect the environment. While environmental responsibility may be new to some, to us, making environmentally responsible manufacturing decisions is nothing new. We've made responsible choices in the past and will continue to strive to be responsible in the future.

PRESERVING NATURE

To protect our natural resources, we use wood harvested from managed forests and leverage engineered wood technology whenever possible — we use finger-jointed wood and laminated veneer lumber, both of which use wood efficiently and result in superior performance. In addition, we use water-based finishes, which have less impact on the environment than oil-based products.

CONSERVING ENERGY

Our technology and design innovation creates greater energy efficiency in all our products. Our High-Performance Low-E4® glass provides superior thermal protection, helping significantly reduce heating and cooling requirements. Additional energy-efficient glass options include triple-pane glass and SmartSun™ glass. Combined with weathertight frames, sash and weatherstrip, E-Series windows and doors play an important role in energy conservation.



High-Performance Low-E4 glass is up to 45% more energy efficient in winter and up to 57% more energy efficient in summer compared to ordinary dual-pane glass.*

USING RECLAIMED MATERIALS

Our cladding contains pre-consumer reclaimed aluminum, which requires much less energy to process than virgin aluminum. In addition, our glass utilizes reclaimed glass, which reduces landfill waste.

REDUCING WASTE

We recycle whenever possible — office paper, corrugated cardboard, sawdust, scrap aluminum, paints and solvents. Our electrostatic paint system attracts the paint to the aluminum, creating an efficient use of materials. Packaging enhancements include frame protectors made of HDPE, a recyclable plastic.

TAKING AN ACTIVE ROLE

We work closely with the industry organizations shown to manufacture energy-efficient and environmentally responsible products.



ENVIRONMENTAL CERTIFICATIONS

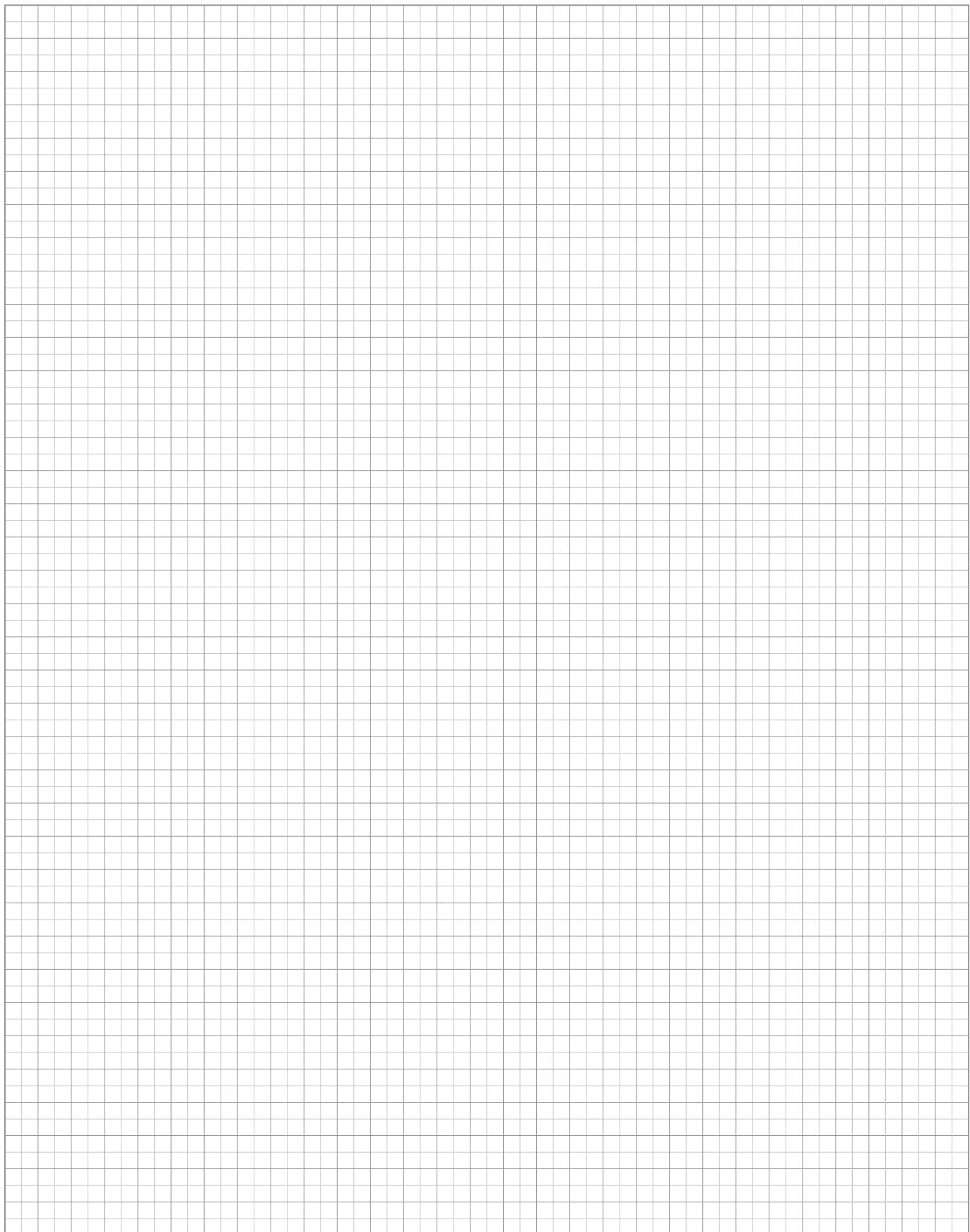
E-Series windows and doors have received SCS Global Services (SCS) Indoor Advantage™ Gold certification for indoor air quality. Indoor air quality is an important issue because many people spend as much as 90% of their time indoors, either at home, work or school.



*Winter and summer values are based on comparison of E-Series 3866 double-hung window U-Factor to the U-Factor for clear dual-pane glass non-metal frame default values from the 2006, 2009, 2012, 2015 and 2018 International Energy Conservation Code "Glazed Fenestration" Default Tables.

All marks where denoted are trademarks of their respective owners.

Notes



CASEMENT WINDOWS

Simple, beautiful and extremely functional, this casement window offers enhanced energy performance. Plus, stainless steel hinges and tracks that open to 90° for great ventilation and easy cleaning. In addition, a single-lever, multi-point locking mechanism with minimally exposed hardware offers a sleek, modern look.

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Custom sizing is available.





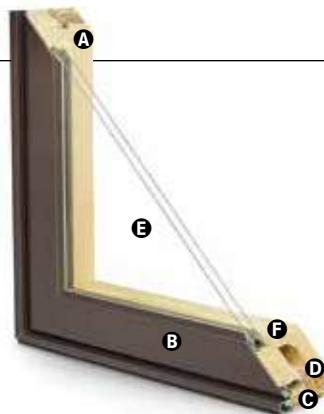
CASEMENT WINDOW

FEATURES

CASEMENT WINDOWS

FRAME & SASH

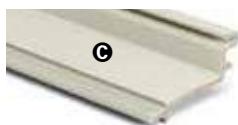
A Select wood components are kiln dried and treated with water/insect repellent and preservative. Interior wood surfaces are available in pine, mixed grain Douglas fir, cherry, hickory, mahogany*, maple, oak, walnut, alder or vertical grain Douglas fir. Interior surfaces are available unfinished or factory primed. Optional factory-applied finishes are available in a variety of stains and paints.



B Wood components are fitted with aluminum extrusions on the exterior. 50 exterior colors that meet AAMA 2604 and 2605 specifications are available, as well as custom colors. Also available is a selection of seven exterior anodized options. Integral, butyl-backed corner keys provide a positive, tight seal.

Vinyl installation flanges are pre-applied into a kerf on the frame exterior to facilitate installation. Optional aluminum flanges or metal installation clips are available.

C A Fibrex® material thermal barrier encompasses the interior perimeter of the frame and is a neutral beige color.



GLASS

E High-Performance Low-E4® glass with a low-conductivity spacer. Triple-pane glass, tinted, clear dual-pane, high-altitude glass and other special glazing options are available.

F Glass is fixed in place from the interior with wood stops that can be removed for easy reglazing if necessary. Glass stops available in ovo (colonial) and contemporary profiles.

GLASS SPACERS available in black, white and stainless steel.

HARDWARE

Equipped with a stainless steel gear operator, concealed hinges and hinge track. Arch casement units use stainless steel piano hinges.

Locks, handles and operator covers are available in 10 finishes and can be shipped separately closer to job completion.

Sash Locks



Concealed sash locks (multi-point on units taller than 2'-8") provide a positive lock by operating one convenient lever. Stainless steel keepers resist corrosion.** Available in hardware finishes shown below.

Sash Lock

HARDWARE OPTIONS



Operator Handle & Cover

Antique Brass | **Black**
Polished Chrome | Bronze
Gold | Oil Rubbed Bronze
Pewter | **Bright Brass**
Brushed Chrome | White

Bold name denotes finish shown.

HARDWARE FINISHES



Oil rubbed bronze is a "living" finish that will change with time and use.

EXTERIOR & INTERIOR OPTIONS

EXTERIOR COLORS 50 exterior colors, 7 anodized finishes and custom colors. See exterior colors on page 11.

INTERIOR WOOD SPECIES



Interior custom stains, paints and color matching available.

Naturally occurring variations in grain, color and texture of wood make each window one of a kind.

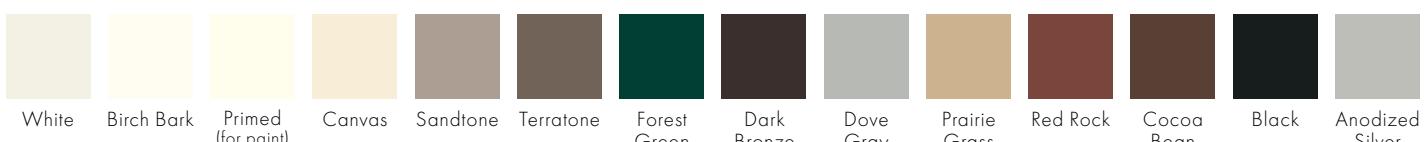
All factory-finished options are shown on pine.

Painted options available on pine. Dark bronze and black painted options available on pine or maple. Anodized silver painted option available on maple only.

FACTORY-FINISHED INTERIORS



INTERIOR PAINTED OPTIONS



*Actual wood species is either Sapele or Sipo, both non-endangered species grown in Africa, with color and characteristics similar to Central American mahogany.

**Visit andersenwindows.com/warranty for details.

Printing limitations prevent exact replication of colors and finishes. Please see your Andersen supplier for actual color and finish samples.

ACCESSORIES Sold Separately

CASEMENT WINDOWS

HARDWARE

Power Operator



Power operators are available in bronze, white, black or gold.

Window Opening Control Device Kit

An optional Window Opening Control Device Kit is available, which limits opening the sash to less than 4" when the window is first opened. Available in stone and white.

Construction Hardware



Construction locks and operator handles keep your permanent window hardware away from the construction process and possible damage yet allow operation of windows during construction.

SENSORS

VeriLock & Open/Closed Sensors DISCONTINUED

They detect whether the windows are locked or unlocked* — a feature no other sensors can provide.

Open/Closed Sensors

Wireless open/closed sensors are available in four colors.

See page 27 for Smart Home options.

PRIVACY OPTIONS

System 3 Blinds



A $\frac{3}{8}$ " aluminum slat blind is mounted to an extruded aluminum blind panel and applied to the window, creating a triple-glazed window boasting privacy and energy efficiency. Available in three colors. Blind panels are offered in white, tan, gold or an optional wood veneer to match your interior.

System 3 Shades

Pleated fabric shades are available in four colors to effortlessly and beautifully filter the light.

See page 25 for more information on our blinds and shades.

INSECT SCREENS

TruScene® Insect Screens



Andersen® TruScene insect screens let in over 25% more fresh air and provide 50% greater clarity than conventional Andersen insect screens, all while keeping out unwanted small insects. Frames are available in painted aluminum or wood-veneered options.

Retractable Insect Screens

Retractable insect screen available in wood-veneered frame options.

Conventional Insect Screens



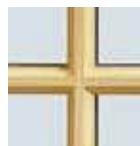
Charcoal fiberglass screen mesh fits into an aluminum frame in colors of bronze, white or gold as well as optional black. Aluminum screen mesh and wood-veneered insect screen also available.

See page 24 for more information on our insect screens.

GRILLES

Full Divided Light

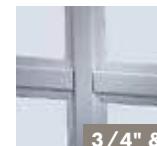
Permanent interior and exterior grilles with grille spacer bars between two panes of glass. Available in $\frac{5}{8}$ ", $\frac{7}{8}$ ", $1\frac{1}{8}$ ", $1\frac{1}{2}$ ", or $2\frac{1}{4}$ " widths and ovo or contemporary profile. Ovolo profile shown below, not all widths are pictured.



$\frac{5}{8}$ " $\frac{7}{8}$ "
 $1\frac{1}{8}$ " $1\frac{1}{2}$ "

Finelight™ Grilles-Between-the-Glass

Available in $\frac{5}{8}$ " flat or 1" contoured aluminum profiles. Two-tone colors of pebble tan/colony white, sierra bronze/colony white or forest green/colony white are available on the 1" profile.



$\frac{5}{8}$ " Flat 1" Contoured

Removable Interior Wood Grilles

Removable interior wood grilles are available in a $\frac{7}{8}$ " width and ovo or contemporary profiles. Optional surround for removable grille and permanent exterior grilles also available. Ovolo profile shown below.



$\frac{7}{8}$ "

See page 22 for more information on grilles.

Simulated Divided Light

Permanent exterior and interior grilles without grille spacer bars. Available in $\frac{5}{8}$ ", $\frac{7}{8}$ ", $1\frac{1}{8}$ ", $1\frac{1}{2}$ ", or $2\frac{1}{4}$ " widths and ovo or contemporary profile. Ovolo profile shown below, not all widths are pictured.



$\frac{7}{8}$ "

*When properly configured and maintained with a professionally installed security system and/or self monitoring system compatible with Honeywell® 5800 controls. See your Andersen supplier for more information.

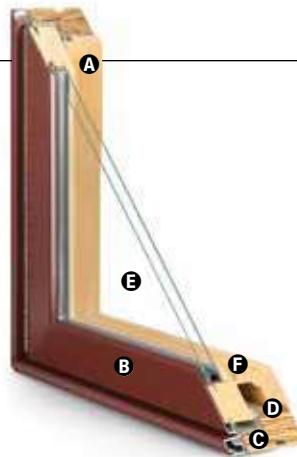
FRENCH CASEMENT WINDOW

FEATURES

FRENCH CASEMENT WINDOWS

FRAME & SASH

A Select wood components are kiln dried and treated with water/insect repellent and preservative. Interior wood surfaces are available in pine, mixed grain Douglas fir, cherry, hickory, mahogany*, maple, oak, walnut, alder or vertical grain Douglas fir. Interior surfaces are available unfinished or factory primed. Optional factory-applied finishes are available in a variety of stains and paints.



B Wood components are fitted with aluminum extrusions on the exterior. 50 exterior colors that meet AAMA 2604 and 2605 specifications are available, as well as custom colors. Also available is a selection of seven exterior anodized options.

Vinyl installation flanges are pre-applied into a kerf on the frame exterior to facilitate installation. Optional aluminum flanges or metal installation clips are available.

C A Fibrex® material thermal barrier encompasses the interior perimeter of the frame and is a neutral beige color.



D A continuous perimeter bulb weatherstrip around the frame is positioned on the Fibrex material thermal barrier and provides solid surface contact with the sash.

Secondary weatherstrip is applied on three sides of the sash. Available in white or optional black.

GLASS

E High-Performance Low-E4® glass with a low-conductivity spacer. Tinted, clear dual-pane, high-altitude glass and other special glazing options are available.

F Glass is fixed in place from the interior with wood stops that can be removed for easy reglazing if necessary. Glass stops available in ovolo (colonial) and contemporary profiles.

GLASS SPACERS available in black, white and stainless steel.

HARDWARE

Equipped with stainless steel gear operators and piano hinges.

Sash Locks

Concealed, multi-point sash locks provide a positive lock by operating one convenient lever. Stainless steel keepers resist corrosion.**



Antique Brass		Black
Polished Chrome		Bronze
Bright Brass		
Brushed Chrome		White

French Casement Lock

HARDWARE OPTIONS



Antique Brass		Black
Polished Chrome		Bronze
Bright Brass		
Brushed Chrome		White

Bold name denotes finish shown.

HARDWARE FINISHES



EXTERIOR & INTERIOR OPTIONS

EXTERIOR COLORS 50 exterior colors, 7 anodized finishes and custom colors. See exterior colors on page 11.

INTERIOR WOOD SPECIES



Interior custom stains, paints and color matching available.

Naturally occurring variations in grain, color and texture of wood make each window one of a kind.

All factory-finished options are shown on pine.

Painted options available on pine. Dark bronze and black painted options available on pine or maple. Anodized silver painted option available on maple only.

FACTORY-FINISHED INTERIORS



*Actual wood species is either Sapele or Sipo, both non-endangered species grown in Africa, with color and characteristics similar to Central American mahoganies.

**Visit andersenwindows.com/warranty for details.

Printing limitations prevent exact replication of colors and finishes. Please see your Andersen supplier for actual color and finish samples.

ACCESSORIES Sold Separately

FRENCH CASEMENT WINDOWS

Open/Closed Sensors DISCONTINUED

Wireless open/closed sensors are available in four colors. See page 27 for details.

INSECT SCREENS

TruScene® Insect Screens



Andersen® TruScene insect screens let in over 25% more fresh air and provide 50% greater clarity than conventional Andersen insect screens, all while keeping out unwanted small insects. Frames are available in painted aluminum or wood-veneered options.

Retractable Insect Screens

Retractable insect screen available in wood-veneered frame options.

Conventional Insect Screens



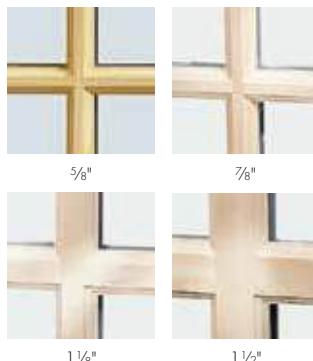
Charcoal fiberglass screen mesh fits into an aluminum frame in colors of bronze, white or gold as well as optional black. Aluminum screen mesh and wood-veneered insect screen also available.

See page 24 for more information on our insect screens.

GRILLES

Full Divided Light

Permanent interior and exterior grilles with grille spacer bars between two panes of glass. Available in $\frac{5}{8}$ ", $\frac{7}{8}$ ", $1\frac{1}{8}$ ", $1\frac{1}{2}$ ", or $2\frac{1}{4}$ " widths and ovo or contemporary profile. Ovo profile shown below, not all widths are pictured.



Simulated Divided Light

Permanent exterior and interior grilles without grille spacer bars. Available in $\frac{5}{8}$ ", $\frac{7}{8}$ ", $1\frac{1}{8}$ ", $1\frac{1}{2}$ ", or $2\frac{1}{4}$ " widths and ovo or contemporary profile. Ovo profile shown below, not all widths are pictured.



$\frac{7}{8}$ "

Finelight™ Grilles-Between-the-Glass

Available in $\frac{5}{8}$ " flat or 1" contoured aluminum profiles. Two-tone colors of pebble tan/colony white, sierra bronze/colony white or forest green/colony white are available on the 1" profile.



$\frac{5}{8}$ " Flat 1" Contoured

Removable Interior Wood Grilles

Removable interior wood grilles are available in a $\frac{7}{8}$ " width and ovo or contemporary profiles. Optional surround for removable grille and permanent exterior grilles also available. Ovo profile shown below.



$\frac{7}{8}$ "

See page 22 for more information on grilles.

PUSH OUT CASEMENT WINDOW

FEATURES

PUSH OUT CASEMENT WINDOWS

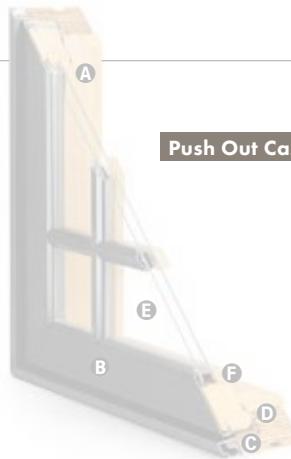
FRAME & SASH

A Select wood components are kiln dried and treated with water/insect repellent and preservative. Interior wood surfaces are available in pine, mixed grain Douglas fir, cherry, hickory, mahogany*, maple, oak, walnut, alder or vertical grain Douglas fir. Interior surfaces are available unfinished or factory primed. Optional factory-applied finishes are available in a variety of stains and paints.

B Wood components are fitted with aluminum extrusions on the exterior. 50 exterior colors that meet AAMA 2604 and 2605 specifications are available, as well as custom colors. Also available is a selection of seven exterior anodized options.

Vinyl installation flanges are pre-applied into a kerf on the frame exterior to facilitate installation. Optional aluminum flanges or metal installation clips are available.

C A Fibrex® material thermal barrier encompasses the interior perimeter of the frame and is a neutral beige color.



Push Out Casement DISCONTINUED

HARDWARE

Equipped with a stainless steel 4-bar friction hinge. Larger units use a stainless steel piano hinge with stainless steel stays.

Manual lock system featuring lock handles allows for easy operation. Units under 40" high use a single lock, while units 40" and taller use dual locks.

HARDWARE OPTIONS



Antique Brass | Black

Oil Rubbed Bronze

Polished Brass

Satin Chrome | White

Bold name denotes finish shown.

Lock Handle

HARDWARE FINISHES



Antique
Brass



Black



Oil Rubbed
Bronze



Polished
Brass



Satin
Chrome



White

Oil rubbed bronze is a "living" finish that will change with time and use.

EXTERIOR & INTERIOR OPTIONS

EXTERIOR COLORS 50 exterior colors, 7 anodized finishes and custom colors. See exterior colors on page 11.

INTERIOR WOOD SPECIES



Pine



Mixed Grain
Douglas Fir



Oak



Maple



Hickory



Mahogany*



Cherry



Walnut
Vertical Grain
Douglas Fir



Interior custom stains, paints and color matching available.

Naturally occurring variations in grain, color and texture of wood make each window one of a kind.

All factory-finished options are shown on pine.

Painted options available on pine. Dark bronze and black painted options available on pine or maple. Anodized silver painted option available on maple only.

FACTORY-FINISHED INTERIORS



Clear Coat



Wheat



Autumn Oak



Golden
Hickory



Honey



Cinnamon



Russet



Mocha



Espresso

INTERIOR PAINTED OPTIONS



White



Birch Bark



Primed
(for paint)



Canvas



Sandstone



Terratone



Forest
Green



Dark
Bronze



Dove
Gray



Prairie
Grass



Red Rock



Cocoa
Bean



Black



Anodized
Silver

*Actual wood species is either Sapele or Sipo, both non-endangered species grown in Africa, with color and characteristics similar to Central American mahoganies. Printing limitations prevent exact replication of colors and finishes. Please see your Andersen supplier for actual color and finish samples.

ACCESSORIES Sold Separately

PUSH OUT CASEMENT WINDOWS

SENSORS

Open/Closed Sensors

Wireless open/closed sensors are available in four colors. See page 27 for details.

INSECT SCREENS

Hinged Insect Screens



Hinged insect screen opens to the interior, providing access to the lock handle. Choose from charcoal fiberglass or aluminum screen mesh. Available in wood-veneered options. Insect screen pulls are available in antique brass, black, oil rubbed bronze*, polished brass, satin chrome and white.

Retractable Insect Screens

Retractable insect screen available in wood-veneered frame options. Extension jambs required for push out casement windows with retractable insect screens.

See page 24 for more information on our insect screen options.

Push Out Casement DISCONTINUED

GRILLES

Full Divided Light

Permanent interior and exterior grilles with grille spacer bars between two panes of glass. Available in $\frac{5}{8}$ ", $\frac{7}{8}$ ", $1\frac{1}{8}$ ", $1\frac{1}{2}$ ", or $2\frac{1}{4}$ " widths and ovolو or contemporary profile. Ovolо profile shown below, not all widths are pictured.



Simulated Divided Light

Permanent exterior and interior grilles without grille spacer bars. Available in $\frac{5}{8}$ ", $\frac{7}{8}$ ", $1\frac{1}{8}$ ", $1\frac{1}{2}$ ", or $2\frac{1}{4}$ " widths and ovolо or contemporary profile. Ovolо profile shown below, not all widths are pictured.



Finelight™ Grilles-Between-the-Glass

Available in $\frac{5}{8}$ " flat or 1" contoured aluminum profiles. Two-tone colors of pebble tan/colony white, sierra bronze/colony white or forest green/colony white are available on the 1" profile.



Removable Interior Wood Grilles

Removable interior wood grilles are available in a $\frac{7}{8}$ " width and ovolо or contemporary profiles. Optional surround for removable grille and permanent exterior grilles also available. Ovolо profile shown below.



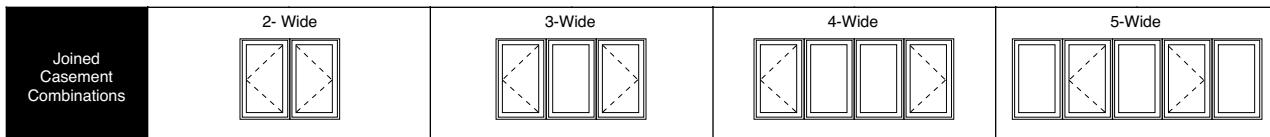
See page 22 for more information on grilles.

*Oil rubbed bronze is a "living" finish that will change with time and use.

CASEMENT WINDOWS

Casement Window Sizes

	1' 6 1/4"	1' 8 1/2"	2' 0 1/2"	2' 4 1/2"	2' 6 1/2"	2' 8 1/2"	3' 0 1/2"
R.O.	1' 5 3/4"	1' 8"	2' 0"	2' 4"	2' 6"	2' 8"	3' 0"
	2' 0 1/2"	2' 0 1/2"	2' 0 1/2"	2' 0 1/2"	2' 0 1/2"	2' 0 1/2"	2' 0 1/2"
	2' 0"	2' 0"	2' 0"	2' 0"	2' 0"	2' 0"	2' 0"
	CAX15 3/4 20	CAX1820	CAX2020	CAX2420	CAX2620	CAX2820	CAX3020
	CAX15 3/4 26	CAX1826	CAX2026	CAX2426	CAX2626	CAX2826	CAX3026
	CAX15 3/4 28	CAX1828	CAX2028	CAX2428	CAX2628	CAX2828	CAX3028
	CAX15 3/4 30	CAX1830	CAX2030	CAX2430	CAX2630	CAX2830	CAX3030
	CAX15 3/4 34	CAX1834	CAX2034	CAX2434	CAX2634	CAX2834	CAX3034
	CAX15 3/4 40	CAX1840	CAX2040	CAX2440 ††	CAX2640 †	CAX2840 †	CAX3040 †
	CAX15 3/4 46	CAX1846	CAX2046	CAX2446 ††	CAX2646 †	CAX2846 †	CAX3046 †
	CAX15 3/4 50	CAX1850	CAX2050	CAX2450 ††	CAX2650 †	CAX2850 †	CAX3050 *
	CAX15 3/4 56	CAX1856	CAX2056	CAX2456 ††	CAX2656 †	CAX2856 *	CAX3056 **
	CAX15 3/4 60	CAX1860	CAX2060	CAX2460 ††	CAX2660 †	CAX2860 **	CAX3060 **



Single Unit Frame Width	Rough Opening Width	Frame Width						
1'-5 3/4"	3'-0"	2'-11 1/2"	4'-5 3/4"	4'-5 1/4"	5'-11 1/2"	5'-11"	7'-5 1/4"	7'-4 3/4"
1'-8"	3'-4 1/2"	3'-4"	5'-0 1/2"	5'-0"	6'-8 1/2"	6'-8"	8'-4 1/2"	8'-4"
2'-0"	4'-0 1/2"	4'-0"	6'-0 1/2"	6'-0"	8'-0 1/2"	8'-0"	10'-0 1/2"	10'-0"
2'-4"	4'-8 1/2"	4'-8"	7'-0 1/2"	7'-0"	9'-4 1/2"	9'-4"	11'-8 1/2"	11'-8"
2'-6"	5'-0 1/2"	5'-0"	7'-6 1/2"	7'-6"	10'-0 1/2"	10'-0"	12'-6 1/2"	12'-6"
2'-8"	5'-4 1/2"	5'-4"	8'-0 1/2"	8'-0"	10'-8 1/2"	10'-8"	13'-4 1/2"	13'-4"
3'-0"	6'-0 1/2"	6'-0"	9'-0 1/2"	9'-0"	12'-0 1/2"	12'-0"	15'-0 1/2"	15'-0"

NOTES

† These units meet or exceed the following dimensions: Clear Opening Area 5.7 sq. ft., Clear Opening Width 20", Clear Opening Height 24" and 44" maximum floor to sill height (with standard 6'10-1/2" structural header height).

†† Units meet the stated dimensions above when optional hardware for widest clear opening is used.

* A sash-limiting device is standard on 2856 and 3050 casement units. See your local code official for requirements in your area.

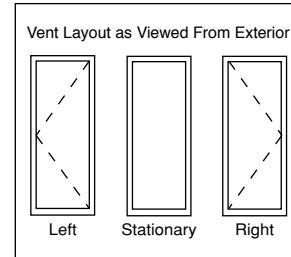
** A piano hinge and sash limiting device is standard on 2860, 3056 and 3060 casement units.

If glass is positioned within 18" of the finished floor, safety/tempered glass may be required. Local codes may differ. Verify tempered glass requirements with your local building code official.

Use structural joining material when necessary or required by code.

The light patterns illustrated apply to rectangular removable interior wood grilles, Full Divided Light, Simulated Divided Light, Decorelle 100, 150 and 400 and Finelight™ Grilles-Between-the-Glass. All removable interior wood grilles will be installed in the units unless otherwise specified.

For a metric conversion in millimeters, multiply dimensions in inches by 25.4.



FORMULA FOR COMBINATION WINDOWS

The overall frame dimension (both width and height) is equal to the sum of the individual unit frame dimensions plus joining material dimension(s).

The overall rough opening (both width and height) is equal to the overall frame dimensions plus 1/4" on all sides.

Any unit within each combination can be operating or stationary.

FOR WINDOWS GREATER THAN 30 SQUARE FEET OR RATED HIGHER THAN PG50, ONE OF THESE THREE INSTALLATION METHODS IS REQUIRED:
A) THROUGH THE JAMB B) ALUMINUM INSTALLATION FLANGE OR C) INSTALLATION CLIPS.

ADDITIONAL CUSTOM SIZES ARE AVAILABLE. CONTACT YOUR LOCAL SUPPLIER FOR MORE INFORMATION. DRAWINGS ARE NOT TO SCALE.

Casement Picture Window Sizes

	3' 0 1/2"	3' 4 1/2"	4' 0 1/2"	5' 0 1/2"	6' 0 1/2"	
RO FS	3' 0"	3' 4"	4' 0"	5' 0"	6' 0"	
SCA3034						
SCA3040						
SCA3046						
SCA3050						
SCA3056						
SCA3060						

NOTES

If glass is positioned within 18" of the finished floor, safety/tempered glass may be required. Local codes may differ. Verify tempered glass requirements with your local building code official.

Use structural joining material when necessary or required by code.

The light patterns illustrated apply to rectangular removable interior wood grilles, Full Divided Light, Simulated Divided Light, Decorelle 100, 150 and 400 and Finelight™ Grilles-Between-the-Glass. All removable interior wood grilles will be installed in the units unless otherwise specified.

For a metric conversion in millimeters, multiply dimensions in inches by 25.4.

FORMULA FOR COMBINATION WINDOWS

The overall frame dimension (both width and height) is equal to the sum of the individual unit frame dimensions plus joining material dimension(s).

The overall rough opening (both width and height) is equal to the overall frame dimensions plus 1/4" on all sides.

Any unit within each combination can be operating or stationary.

Casement Transom Window Sizes

	1' 6 1/4"	1' 8 1/2"	2' 0 1/2"	2' 4 1/2"	2' 6 1/2"	2' 8 1/2"	3' 0 1/2"	3' 4 1/2"	4' 0 1/2"	
RO FS	1' 5 3/4"	1' 8"	2' 0"	2' 4"	2' 6"	2' 8"	3' 0"	3' 4"	4' 0"	
SCA15 3/412										
SCA15 3/414										
SCA15 3/415 3/4										
SCA15 3/418										

FOR WINDOWS GREATER THAN 30 SQUARE FEET OR RATED HIGHER THAN PG50, ONE OF THESE THREE INSTALLATION METHODS IS REQUIRED:
A) THROUGH THE JAMB B) ALUMINUM INSTALLATION FLANGE OR C) INSTALLATION CLIPS.

ADDITIONAL CUSTOM SIZES ARE AVAILABLE. CONTACT YOUR LOCAL SUPPLIER FOR MORE INFORMATION. DRAWINGS ARE NOT TO SCALE.

CASEMENT WINDOWS

Arch Casement Window Sizes

	2' 0 1/2"	4' 0 1/2"	2' 4 1/2"	4' 8 1/2"	2' 6 1/2"	5' 0 1/2"	2' 8 1/2"	5' 4 1/2"	3' 0 1/2"	6' 0 1/2"
R.O. F.S.	2' 0"	4' 0"	2' 4"	4' 8"	2' 6"	5' 0"	2' 8"	5' 4"	3' 0"	6' 0"
	3'-0" RAD	6'-0" RAD	3'-0" RAD	6'-0" RAD	3'-0" RAD	6'-0" RAD	3'-0" RAD	6'-0" RAD	3'-0" RAD	6'-0" RAD
	RCAX2020	RCAX2020-2	RCAX2420	RCAX2420-2	RCAX2620	RCAX2620-2	RCAX2820	RCAX2820-2	RCAX3020	RCAX3020-2
	RCAX2026	RCAX2026-2	RCAX2426	RCAX2426-2	RCAX2626	RCAX2626-2	RCAX2826	RCAX2826-2	RCAX3026	RCAX3026-2
	RCAX2028	RCAX2028-2	RCAX2428	RCAX2428-2	RCAX2628	RCAX2628-2	RCAX2828	RCAX2828-2	RCAX3028	RCAX3028-2
	RCAX2030	RCAX2030-2	RCAX2430	RCAX2430-2	RCAX2630	RCAX2630-2	RCAX2830	RCAX2830-2	RCAX3030	RCAX3030-2
	RCAX2034	RCAX2034-2	RCAX2434	RCAX2434-2	RCAX2634	RCAX2634-2	RCAX2834	RCAX2834-2	RCAX3034	RCAX3034-2
	RCAX2040	RCAX2040-2	RCAX2440 †	RCAX2440-2 †	RCAX2640 †	RCAX2640-2 †	RCAX2840 †	RCAX2840-2 †	RCAX3040 †	RCAX3040-2 †
	RCAX2046	RCAX2046-2	RCAX2446 †	RCAX2446-2 †	RCAX2646 †	RCAX2646-2 †	RCAX2846 †	RCAX2846-2 †	RCAX3046 †	RCAX3046-2 †
	RCAX2050	RCAX2050-2	RCAX2450 †	RCAX2450-2 †	RCAX2650 †	RCAX2650-2 †	RCAX2850 †	RCAX2850-2 †	RCAX3050 *	RCAX3050-2 *
	RCAX2056	RCAX2056-2	RCAX2456 †	RCAX2456-2 †	RCAX2656 †	RCAX2656-2 †	RCAX2856 *	RCAX2856-2 *	RCAX3056 *	RCAX3056-2 *
	RCAX2060	RCAX2060-2	RCAX2460 †	RCAX2460-2 †	RCAX2660 †	RCAX2660-2 †	RCAX2860 *	RCAX2860-2 *	RCAX3060 *	RCAX3060-2 *

NOTES

† These units meet or exceed the following dimensions: Clear Opening Area 5.7 sq. ft., Clear Opening Width 20", Clear Opening Height 24" and 44" maximum floor to sill height (with standard 6' 10-1/2" structural header height).

* A sash-limiting device is standard on 2856, 2860, 3056 and 3060 casement units. See your local code official for requirements in your area.

Piano hinges are standard on all arch casement units.

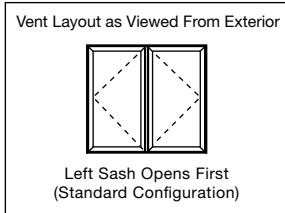
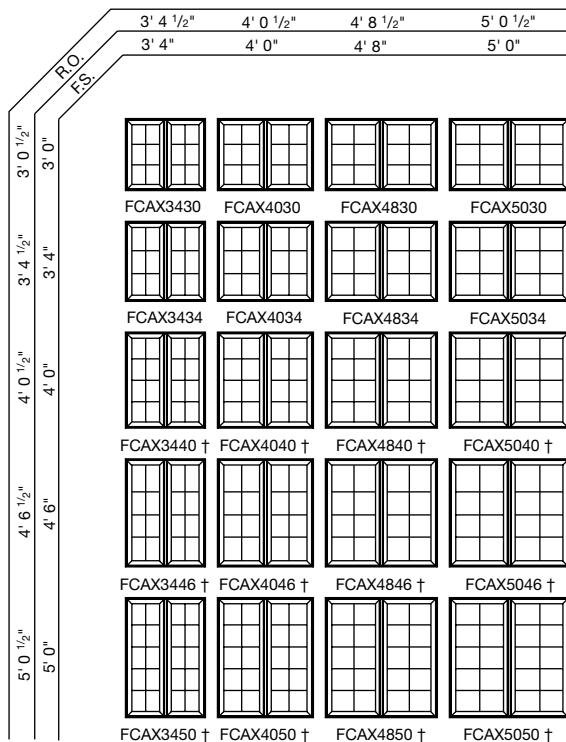
See notes on page 43 for more information.

FOR WINDOWS GREATER THAN 30 SQUARE FEET OR RATED HIGHER THAN PG50, ONE OF THESE THREE INSTALLATION METHODS IS REQUIRED:

A) THROUGH THE JAMB B) ALUMINUM INSTALLATION FLANGE OR C) INSTALLATION CLIPS.

ADDITIONAL CUSTOM SIZES ARE AVAILABLE. CONTACT YOUR LOCAL SUPPLIER FOR MORE INFORMATION. DRAWINGS ARE NOT TO SCALE.

French Casement Window Sizes


NOTES

† These units meet or exceed the following dimensions:
Clear Opening Area 5.7 sq. ft., Clear Opening Width 20", Clear Opening Height 24" and 44" maximum floor to sill height (with standard 6' 10-1/2" structural header height). Local codes may differ. Verify egress requirements with your local building code official.

Piano hinges and step jamb are standard on all French casement units.

If glass is positioned within 18" of the finished floor, safety/tempered glass may be required. Local codes may differ. Verify tempered glass requirements with your local building code official.

Use structural joining material when necessary or required by code.

The light patterns illustrated apply to rectangular removable interior wood grilles, Full Divided Light, Simulated Divided Light, Decorelle 100, 150 and 400 and Finelight™ Grilles-Between-the-Glass. All removable interior wood grilles will be installed in the units unless otherwise specified.

For a metric conversion in millimeters, multiply dimensions in inches by 25.4.

FORMULA FOR COMBINATION WINDOWS

The overall frame dimension (both width and height) is equal to the sum of the individual unit frame dimensions plus joining material dimension(s).

The overall rough opening (both width and height) is equal to the overall frame dimensions plus 1/4" on all sides.

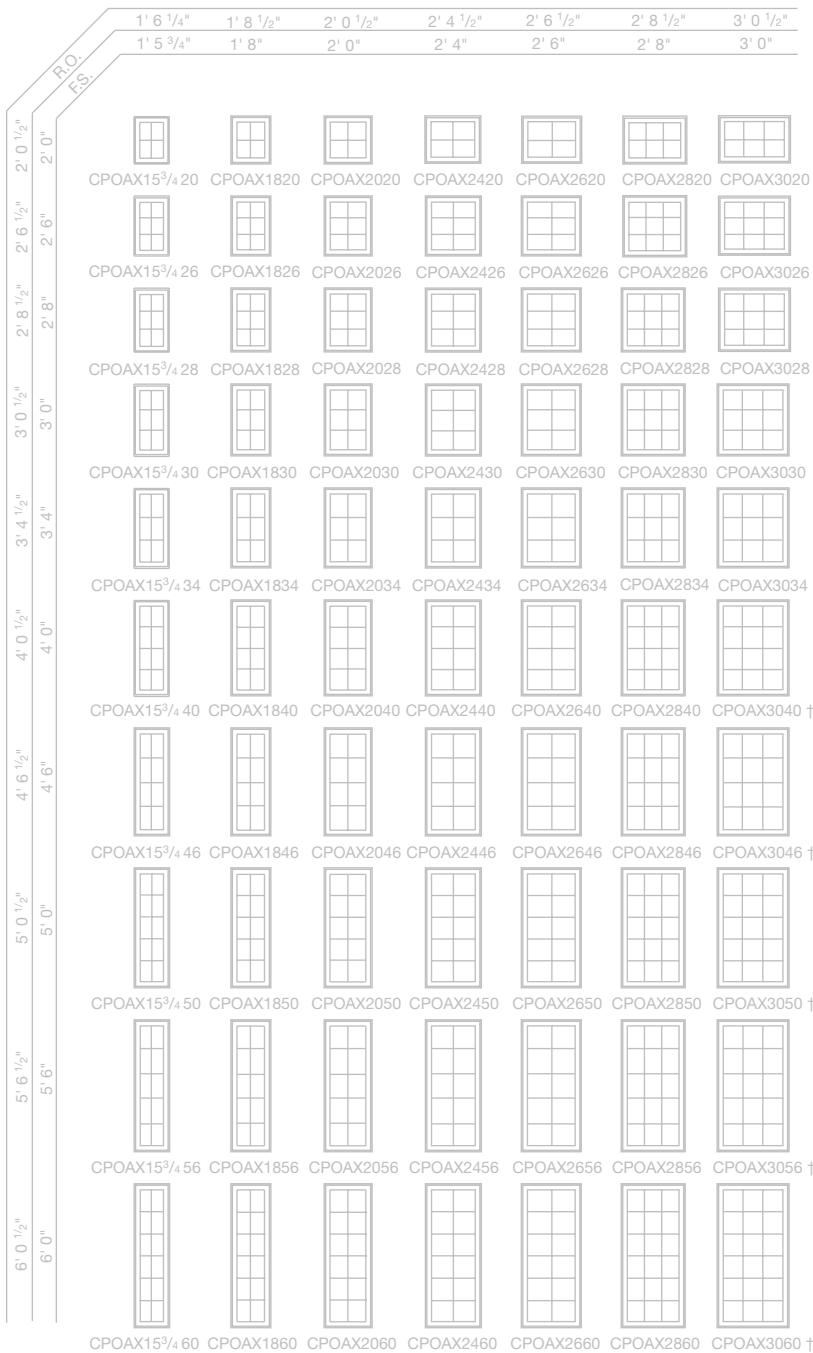
Any unit within each combination can be operating or stationary.

FOR WINDOWS GREATER THAN 30 SQUARE FEET OR RATED HIGHER THAN PG50, ONE OF THESE THREE INSTALLATION METHODS IS REQUIRED:
A) THROUGH THE JAMB B) ALUMINUM INSTALLATION FLANGE OR C) INSTALLATION CLIPS.
ADDITIONAL CUSTOM SIZES ARE AVAILABLE. CONTACT YOUR LOCAL SUPPLIER FOR MORE INFORMATION. DRAWINGS ARE NOT TO SCALE.

CASEMENT WINDOWS

Push Out Casement Window Sizes

Push Out Casement DISCONTINUED



NOTES

- + These units meet or exceed the following dimensions: Clear Opening Area 5.7 sq. ft., Clear Opening Width 20", Clear Opening Height 24" and 44" maximum floor to sill height (with standard 6' 10-1/2" structural header height). Local codes may differ. Verify egress requirements with your local building code official.

Units ≤ 24" Actual Frame Width (AFW) will receive hinges only (no clip or friction arm).

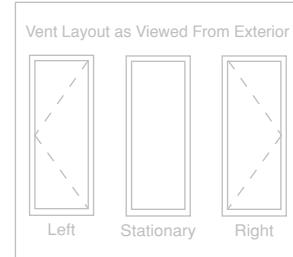
Units > 24" AFW and ≤ 30" AFW receive clip only.
Units > 30" AFW receive (2) 14" friction arms.

If glass is positioned within 18" of the finished floor, safety/tempered glass may be required. Local codes may differ. Verify tempered glass requirements with your local building code official.

Use structural joining material when necessary or required by code.

The light patterns illustrated apply to rectangular removable interior wood grilles, Full Divided Light, Simulated Divided Light, Decorelle 100, 150 and 400 and Finelight™ Grilles-Between-the-Glass. All removable interior wood grilles will be installed in the units unless otherwise specified.

For a metric conversion in millimeters, multiply dimensions in inches by 25.4.



FORMULA FOR COMBINATION WINDOWS

The overall frame dimension (both width and height) is equal to the sum of the individual unit frame dimensions plus joining material dimension(s).

The overall rough opening (both width and height) is equal to the overall frame dimensions plus 1/4" on all sides.

Any unit within each combination can be operating or stationary.

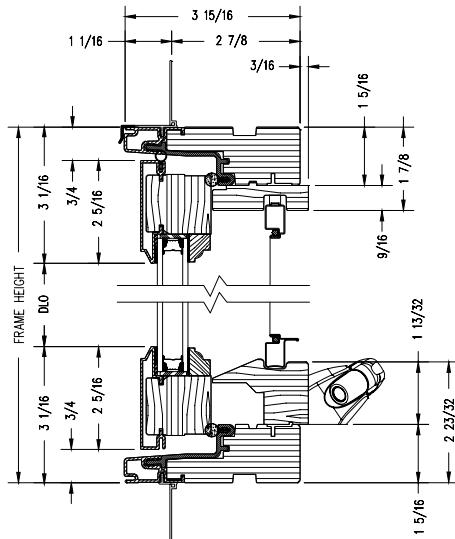
Joined Casement Combinations	2-Wide	3-Wide	4-Wide	5-Wide
				
Single Unit Frame Width	Rough Opening Width	Frame Width	Rough Opening Width	Frame Width
1'-5 3/4"	3'-0"	2'-11 1/2"	4'-5 3/4"	4'-5 1/4"
1'-8"	3'-4 1/2"	3'-4"	5'-0 1/2"	5'-0"
2'-0"	4'-0 1/2"	4'-0"	6'-0 1/2"	6'-0"
2'-4"	4'-8 1/2"	4'-8"	7'-0 1/2"	7'-0"
2'-6"	5'-0 1/2"	5'-0"	7'-6 1/2"	7'-6"
2'-8"	5'-4 1/2"	5'-4"	8'-0 1/2"	8'-0"
3'-0"	6'-0 1/2"	6'-0"	9'-0 1/2"	9'-0"
	Rough Opening Width	Frame Width	Rough Opening Width	Frame Width
	5'-11 1/2"	5'-11"	7'-5 1/4"	7'-4 3/4"
	6'-8 1/2"	6'-8"	8'-4 1/2"	8'-4"
	8'-0 1/2"	8'-0"	10'-0 1/2"	10'-0"
	9'-4 1/2"	9'-4"	11'-8 1/2"	11'-8"
	10'-0 1/2"	10'-0"	12'-6 1/2"	12'-6"
	10'-8 1/2"	10'-8"	13'-4 1/2"	13'-4"
	12'-0 1/2"	12'-0"	15'-0 1/2"	15'-0"

FOR WINDOWS GREATER THAN 30 SQUARE FEET OR RATED HIGHER THAN PG50, ONE OF THESE THREE INSTALLATION METHODS IS REQUIRED:

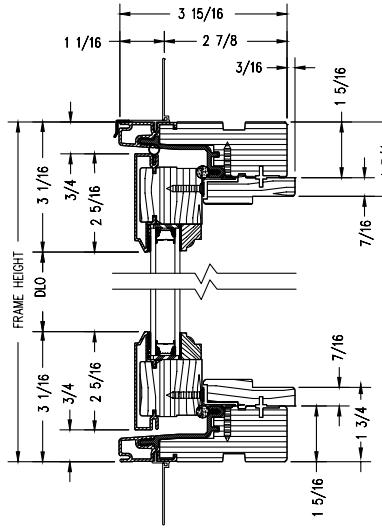
A) THROUGH THE JAMB B) ALUMINUM INSTALLATION FLANGE OR C) INSTALLATION CLIPS.

ADDITIONAL CUSTOM SIZES ARE AVAILABLE. CONTACT YOUR LOCAL SUPPLIER FOR MORE INFORMATION. DRAWINGS ARE NOT TO SCALE.

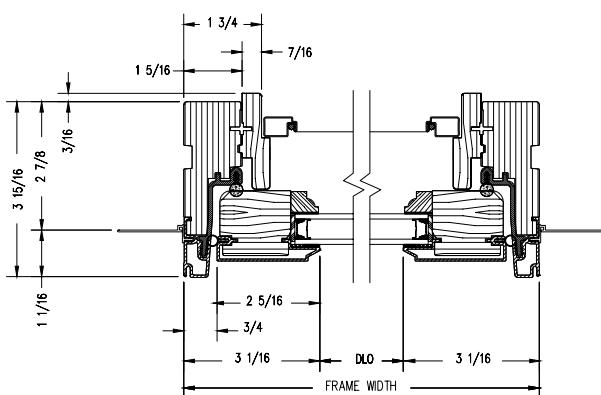
Casement Windows

Casement


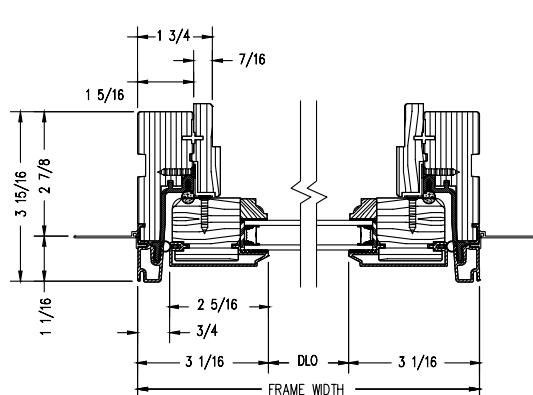
Vertical Section

Sash-Set (2-Piece) Casement


Vertical Section



Horizontal Section

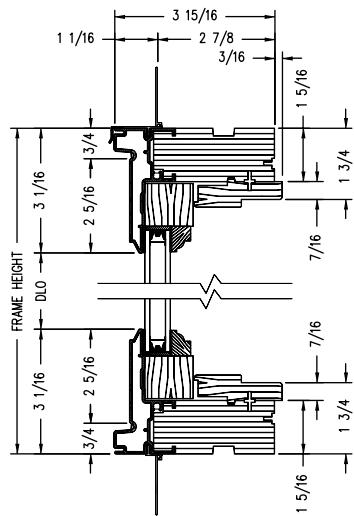


Horizontal Section

Shown with ovolo (colonial) glass stops.

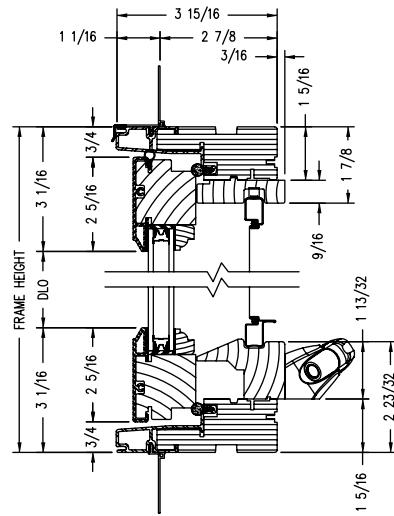
Casement Windows

Direct-Set (1-Piece) Casement

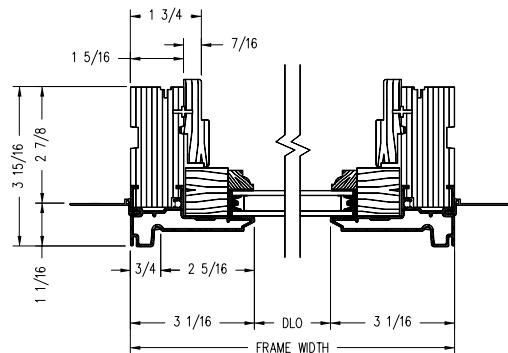


Vertical Section

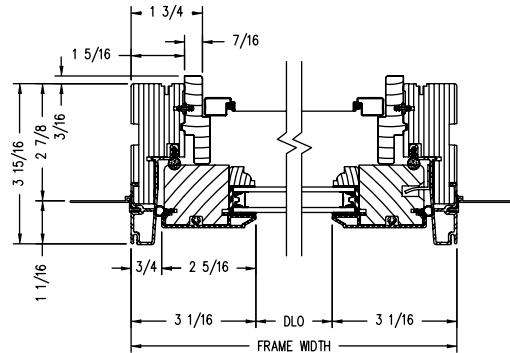
Arch Casement



Vertical Section



Horizontal Section

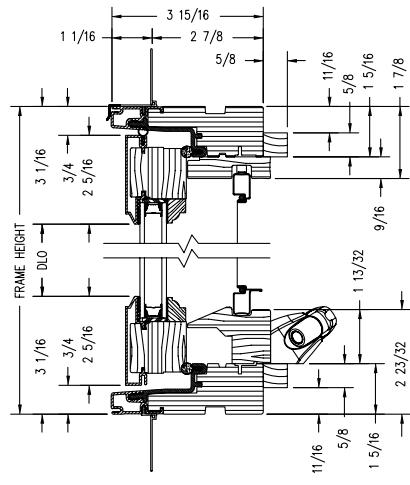


Horizontal Section

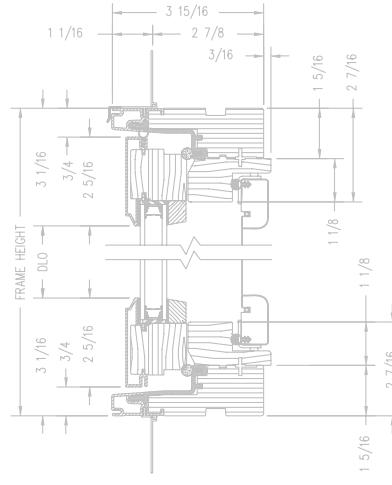
Shown with ovolu (colonial) glass stops.

French Casement Windows

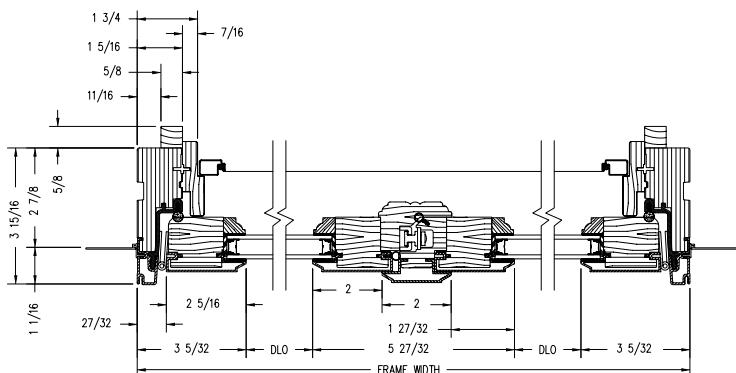
Push Out Casement DISCONTINUED



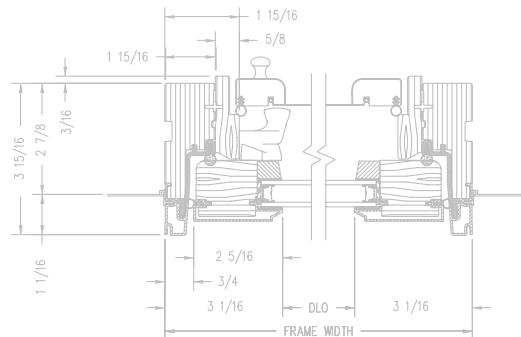
Vertical Section



Vertical Section



Horizontal Section



Horizontal Section

Shown with ovolo (colonial) glass stops.

Shown with contemporary glass stops.

PROPER INSTALLATION AND MAINTENANCE OF E-SERIES PRODUCTS IS ESSENTIAL TO ATTAIN OPTIMUM PERFORMANCE AND OPERATION.
 WRITTEN INSTALLATION INSTRUCTIONS THAT PROVIDE GUIDELINES FOR PROPER INSTALLATION ARE AVAILABLE BY VISITING ANDERSENWINDOWS.COM.
 CUSTOM SIZES ARE AVAILABLE. CONTACT YOUR LOCAL SUPPLIER FOR MORE INFORMATION. DRAWINGS ARE NOT TO SCALE.

AWNING WINDOWS

Used alone or as an accent window, E-Series awning windows add visual interest and ventilation. Plus, they are easy to clean from the inside, while still offering a weathertight seal for outstanding performance. They include stainless steel hardware with the operator located on the sill for a true awning style and feature the same sight lines as our casement window for design flexibility when creating large window combinations.

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Sizing	
Awning	54
Push Out Awning DISCONTINUED	54
Window Details	55
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Product Performance	158



Custom sizing is available.





AWNING WINDOW

FEATURES

AWNING WINDOWS

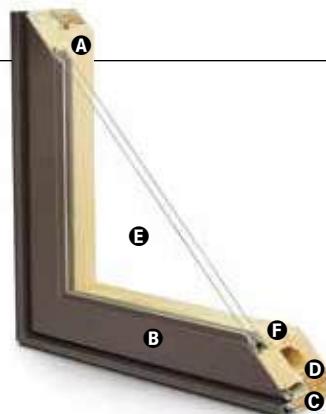
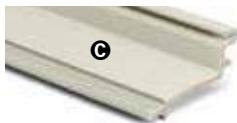
FRAME & SASH

A Select wood components are kiln dried and treated with water/insect repellent and preservative. Interior wood surfaces are available in pine, mixed grain Douglas fir, cherry, hickory, mahogany*, maple, oak, walnut, alder or vertical grain Douglas fir. Interior surfaces are available unfinished or factory primed. Optional factory-applied finishes are available in a variety of stains and paints.

B Wood components are fitted with aluminum extrusions on the exterior. 50 exterior colors that meet AAMA 2604 and 2605 specifications are available, as well as custom colors. Also available is a selection of seven exterior anodized options. Integral, butyl-backed corner keys provide a positive, tight seal.

Vinyl installation flanges are pre-applied into a kerf on the frame exterior to facilitate installation. Optional aluminum flanges and metal installation clips are available.

C A Fibrex® material thermal barrier encompasses the interior perimeter of the frame and is a neutral beige color.



D A continuous perimeter bulb weatherstrip around the frame is positioned on the Fibrex material thermal barrier and provides solid surface contact with the sash.

A secondary bulb weatherstrip is applied on three sides of the sash into a stand-alone kerf on the aluminum extrusion. Available in white or optional black.

GLASS

E High-Performance Low-E4® glass with a low-conductivity spacer. Triple-pane glass, tinted, clear dual-pane, high-altitude glass and other special glazing options are available.

F Glass is fixed in place from the interior with wood stops that can be removed for easy reglazing if necessary. Glass stops available in ovolو (colonial) and contemporary profiles.

GLASS SPACERS available in black, white and stainless steel.

HARDWARE

Equipped with a stainless steel gear operator, concealed hinges and hinge track.

Locks, handles and operator covers are available in 10 finishes and can be shipped separately closer to job completion.



Concealed sash locks provide a positive lock. Stainless steel keepers resist corrosion.* Available in hardware finishes shown below.

Sash Lock

HARDWARE OPTIONS



Operator Handle & Cover

Antique Brass | **Black**
Polished Chrome | Bronze
Gold | Oil Rubbed Bronze
Pewter | **Bright Brass**
Brushed Chrome | White

Bold name denotes finish shown.

HARDWARE FINISHES



Oil rubbed bronze is a "living" finish that will change with time and use.

EXTERIOR & INTERIOR OPTIONS

EXTERIOR COLORS 50 exterior colors, 7 anodized finishes and custom colors. See exterior colors on page 11.

INTERIOR WOOD SPECIES



Interior custom stains, paints and color matching available.

Naturally occurring variations in grain, color and texture of wood make each window one of a kind.

All factory-finished options are shown on pine.

Painted options available on pine. Dark bronze and black painted options available on pine or maple. Anodized silver painted option available on maple only.

FACTORY-FINISHED INTERIORS



INTERIOR PAINTED OPTIONS



*Actual wood species is either Sapele or Sipo, both non-endangered species grown in Africa, with color and characteristics similar to Central American mahogonies.

**Visit andersenwindows.com/warranty for details.

Printing limitations prevent exact replication of colors and finishes. Please see your Andersen supplier for actual color and finish samples.

ACCESSORIES Sold Separately

AWNING WINDOWS

HARDWARE

Power Operator



Power operators are available in bronze, white, black or gold.

Window Opening Control Device Kit

An optional Window Opening Control Device Kit is available, which limits opening the sash to less than 4" when the window is first opened. Available in stone and white.

Construction Hardware



Construction locks and operator handles keep your permanent window hardware away from the construction process and possible damage yet allow operation of windows during construction.

SENSORS

VeriLock & Open/Closed Sensors DISCONTINUED They detect whether the windows are locked or unlocked* — a feature no other sensors can provide.

Open/Closed Sensors

Wireless open/closed sensors are available in four colors.

See page 27 for Smart Home options.

PRIVACY OPTIONS

System 3 Blinds



A $\frac{5}{8}$ " aluminum slat blind is mounted to an extruded aluminum blind panel and applied to the window, creating a triple-glazed window boasting privacy and energy efficiency. Available in three colors. Blind panels are offered in white, tan, gold or an optional wood veneer to match your interior.

*When properly configured and maintained with a professionally installed security system and/or self monitoring system compatible with Honeywell® 5800 controls. See your Andersen supplier for more information.

System 3 Shades

Pleated fabric shades are available in four colors to effortlessly and beautifully filter the light.

See page 25 for more information on our blinds and shades.

INSECT SCREENS

TruScene® Insect Screens



Andersen® TruScene insect screens let in over 25% more fresh air and provide 50% greater clarity than conventional Andersen insect screens, all while keeping out unwanted small insects. Frames are available in painted aluminum or wood-veneered options.

Retractable Insect Screens

Retractable insect screen available in wood-veneered frame options.

Conventional Insect Screens



Charcoal fiberglass screen mesh fits into an aluminum frame in colors of bronze, white or gold as well as optional black. Aluminum screen mesh and wood-veneered insect screen also available.

See page 24 for more information on our insect screens.

GRILLES

Full Divided Light

Permanent interior and exterior grilles with grille spacer bars between two panes of glass. Available in $\frac{5}{8}$ ", $\frac{7}{8}$ ", $1\frac{1}{8}$ ", $1\frac{1}{2}$ " or $2\frac{1}{4}$ " widths and ovo or contemporary profile. Ovolo profile shown below, not all widths are pictured.



$\frac{5}{8}$ "



$\frac{7}{8}$ "



$1\frac{1}{8}$ "



$1\frac{1}{2}$ "

Finelight™ Grilles-Between-the-Glass

Available in $\frac{5}{8}$ " flat or 1" contoured aluminum profiles. Two-tone colors of pebble tan/colony white, sierra bronze/colony white or forest green/colony white are available on the 1" profile.



$\frac{5}{8}$ " Flat



1" Contoured

3/4" & 1"

Removable Interior Wood Grilles

Removable interior wood grilles are available in a $\frac{5}{8}$ " width and ovo or contemporary profiles. Optional surround for removable grille and permanent exterior grilles also available. Ovolo profile shown below.



$\frac{5}{8}$ "

See page 22 for more information on grilles.

PUSH OUT AWNING WINDOW

FEATURES

PUSH OUT AWNING WINDOWS

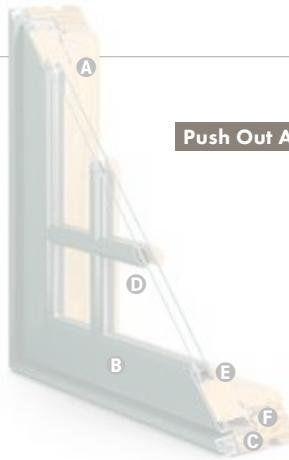
FRAME & SASH

A Select wood components are kiln dried and treated with water/insect repellent and preservative. Interior wood surfaces are available in pine, mixed grain Douglas fir, cherry, hickory, mahogany*, maple, oak, walnut, alder or vertical grain Douglas fir. Interior surfaces are available unfinished or factory primed. Optional factory-applied finishes are available in a variety of stains and paints.

B Wood components are fitted with aluminum extrusions on the exterior. 50 exterior colors that meet AAMA 2604 and 2605 specifications are available, as well as custom colors. Also available is a selection of seven exterior anodized options.

Vinyl installation flanges are pre-applied into a kerf on the frame exterior to facilitate installation. Optional aluminum flanges and metal installation clips are available.

C A Fibrex® material thermal barrier encompasses the interior perimeter of the frame and is a neutral beige color.



Push Out Awning DISCONTINUED

HARDWARE

Manual lock system featuring lock handles allows for easy operation. Units under 40" high use a single lock, while units 40" and taller use dual locks. Lock handles are available in six finishes.

Equipped with a stainless steel 4-bar friction hinge.

HARDWARE OPTIONS



Antique Brass | Black
Oil Rubbed Bronze
Polished Brass
Satin Chrome | White

Bold name denotes finish shown.

Lock Handle

HARDWARE FINISHES

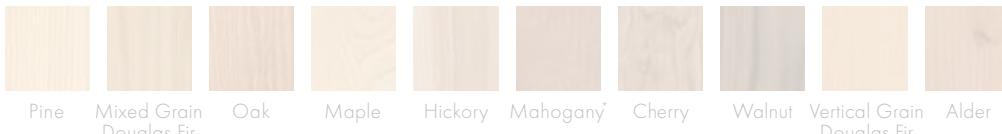


Oil rubbed bronze is a "living" finish that will change with time and use.

EXTERIOR & INTERIOR OPTIONS

EXTERIOR COLORS 50 exterior colors, 7 anodized finishes and custom colors. See exterior colors on page 11.

INTERIOR WOOD SPECIES



FACTORY-FINISHED INTERIORS



INTERIOR PAINTED OPTIONS



Interior custom stains, paints and color matching available.

Naturally occurring variations in grain, color and texture of wood make each window one of a kind.

All factory-finished options are shown on pine.

Painted options available on pine. Dark bronze and black painted options available on pine or maple. Anodized silver painted option available on maple only.

*Actual wood species is either Sapele or Sipo, both non-endangered species grown in Africa, with color and characteristics similar to Central American mahoganies. Printing limitations prevent exact replication of colors and finishes. Please see your Andersen supplier for actual color and finish samples.

ACCESSORIES Sold Separately

PUSH OUT AWNING WINDOWS

SENSORS

Open/Closed Sensors

Wireless open/closed sensors are available in four colors. See page 27 for details.

INSECT SCREENS

Hinged Insect Screens



Hinged insect screen opens to the interior, providing access to the lock handle. Choose from charcoal fiberglass or aluminum screen mesh. Available in wood-veneered options. Insect screen pulls are available in antique brass, black, oil rubbed bronze*, polished brass, satin chrome and white.

Retractable Insect Screens

Retractable insect screen available in wood-veneered frame options. Extension jambs required for push out awning windows with retractable insect screens.

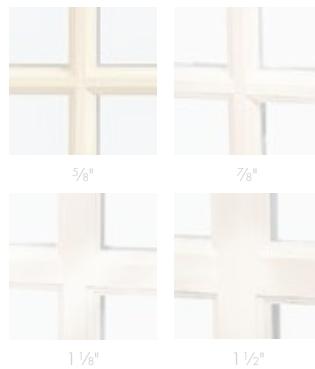
See page 24 for more information on our insect screen options.

Push Out Awning DISCONTINUED

GRILLES

Full Divided Light

Permanent interior and exterior grilles with grille spacer bars between two panes of glass. Available in $\frac{5}{8}$ ", $\frac{7}{8}$ ", $1\frac{1}{8}$ ", $1\frac{1}{2}$ ", or $2\frac{1}{4}$ " widths and ovolو or contemporary profile. Ovolо profile shown below, not all widths are pictured.



Simulated Divided Light

Permanent exterior and interior grilles without grille spacer bars. Available in $\frac{5}{8}$ ", $\frac{7}{8}$ ", $1\frac{1}{8}$ ", $1\frac{1}{2}$ ", or $2\frac{1}{4}$ " widths and ovolо or contemporary profile. Ovolо profile shown below, not all widths are pictured.



Finelight™ Grilles-Between-the-Glass

Available in $\frac{5}{8}$ " flat or 1" contoured aluminum profiles. Two-tone colors of pebble tan/colony white, sierra bronze/colony white or forest green/colony white are available on the 1" profile.



Removable Interior Wood Grilles

Removable interior wood grilles are available in a $\frac{7}{8}$ " width and ovolо or contemporary profiles. Optional surround for removable grille and permanent exterior grilles also available. Ovolо profile shown below.



See page 22 for more information on grilles.

*Oil rubbed bronze is a "living" finish that will change with time and use.

AWNING WINDOWS

Awning Window Sizes

	2' 0 1/2"	2' 4 1/2"	2' 6 1/2"	2' 8 1/2"	3' 0 1/2"	3' 4 1/2"	4' 0 1/2"
	2' 0"	2' 4"	2' 6"	2' 8"	3' 0"	3' 4"	4' 0"
RO F.S.	AAX2018	AAX2418	AAX2618	AAX2818	AAX3018	AAX3418	AAX4018
	AAX2020	AAX2420	AAX2620	AAX2820	AAX3020	AAX3420	AAX4020
	AAX2026	AAX2426	AAX2626	AAX2826	AAX3026	AAX3426	AAX4026
	AAX2030	AAX2430	AAX2630	AAX2830	AAX3030	AAX3430	AAX4030
	AAX2034	AAX2434	AAX2634	AAX2834	AAX3034	AAX3434	AAX4034
	AAX2040	AAX2440	AAX2640	AAX2840	AAX3040	AAX3440	AAX4040

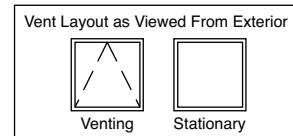
NOTES

If glass is positioned within 18" of the finished floor, safety/tempered glass may be required. Local codes may differ. Verify tempered glass requirements with your local building code official.

Use structural joining material when necessary or required by code.

The light patterns illustrated apply to rectangular removable interior wood grilles, Full Divided Light, Simulated Divided Light, Decorelle 100, 150 and 400 and Finelight™ Grilles-Between-the-Glass. All removable interior wood grilles will be installed in the units unless otherwise specified.

For a metric conversion in millimeters, multiply dimensions in inches by 25.4.



FORMULA FOR COMBINATION WINDOWS

The overall frame dimension (both width and height) is equal to the sum of the individual unit frame dimensions plus joining material dimension(s).

The overall rough opening (both width and height) is equal to the overall frame dimensions plus 1/4" on all sides.

Any unit within each combination can be operating or stationary.

PUSH OUT AWNING

Units $\geq 36"$ Actual Frame Height receive (2) friction stays.

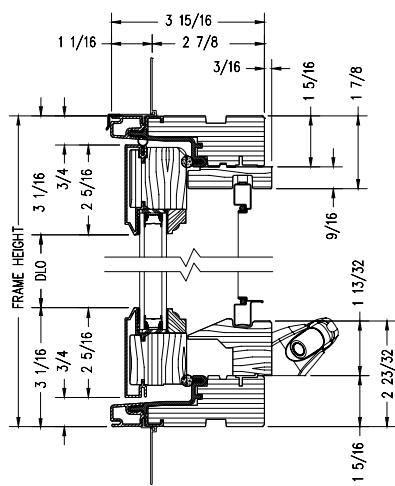
Push Out Awning DISCONTINUED

	2' 0 1/2"	2' 4 1/2"	2' 6 1/2"	2' 8 1/2"	3' 0 1/2"	3' 4 1/2"	4' 0 1/2"
	2' 0"	2' 4"	2' 6"	2' 8"	3' 0"	3' 4"	4' 0"
RO F.S.	APOAX2018	APOAX2418	APOAX2618	APOAX2818	APOAX3018	APOAX3418	APOAX4018
	APOAX2020	APOAX2420	APOAX2620	APOAX2820	APOAX3020	APOAX3420	APOAX4020
	APOAX2026	APOAX2426	APOAX2626	APOAX2826	APOAX3026	APOAX3426	APOAX4026
	APOAX2030	APOAX2430	APOAX2630	APOAX2830	APOAX3030	APOAX3430	APOAX4030
	APOAX2034	APOAX2434	APOAX2634	APOAX2834	APOAX3034	APOAX3434	
	APOAX2040	APOAX2440	APOAX2640	APOAX2840	APOAX3040		

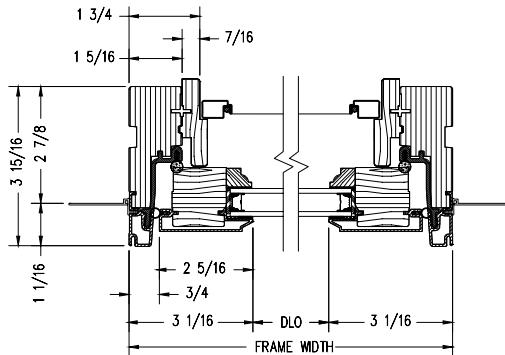
FOR WINDOWS GREATER THAN 30 SQUARE FEET OR RATED HIGHER THAN PG50, ONE OF THESE THREE INSTALLATION METHODS IS REQUIRED:
A) THROUGH THE JAMB B) ALUMINUM INSTALLATION FLANGE OR C) INSTALLATION CLIPS.

ADDITIONAL CUSTOM SIZES ARE AVAILABLE. CONTACT YOUR LOCAL SUPPLIER FOR MORE INFORMATION. DRAWINGS ARE NOT TO SCALE.

Awning Windows



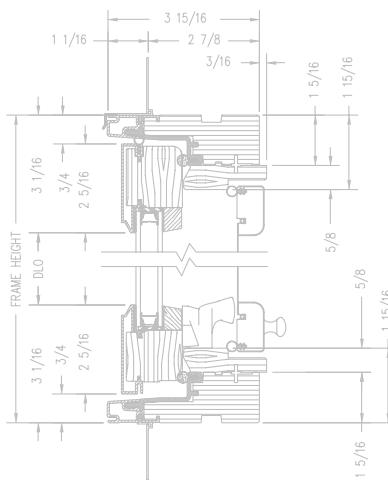
Vertical Section



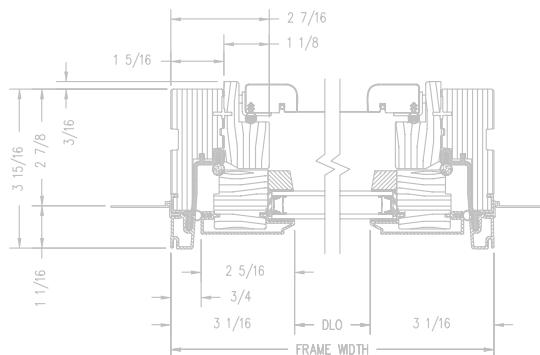
Horizontal Section

Shown with ovolo (colonial) glass stops.

Push Out Awning DISCONTINUED



Vertical Section



Horizontal Section

Shown with contemporary glass stops.

Joined Awning Width Combinations	2-Wide	3-Wide
Single Unit Frame Width	Rough Opening Width	Frame Width
2'-0"	4'-0 1/2"	4'-0"
2'-4"	4'-8 1/2"	4'-8"
2'-6"	5'-0 1/2"	5'-0"
2'-8"	5'-4 1/2"	5'-4"
3'-0"	6'-0 1/2"	6'-0"
3'-4"	6'-8 1/2"	6'-8"
4'-0"	8'-0 1/2"	8'-0"
		Rough Opening Width
		6'-0 1/2"
		7'-0 1/2"
		7'-6 1/2"
		8'-0 1/2"
		9'-0 1/2"
		10'-0 1/2"
		12'-0 1/2"
		Frame Width
		6'-0"
		7'-0"
		7'-6"
		8'-0"
		9'-0"
		10'-0"
		12'-0"

Joined Awning Height Combinations	2-High	3-High
Single Unit Frame Height	Rough Opening Height	Frame Height
1'-8"	3'-4 1/2"	3'-4"
2'-0"	4'-0 1/2"	4'-0"
2'-6"	5'-0 1/2"	5'-0"
3'-0"	6'-0 1/2"	6'-0"
3'-4"	6'-8 1/2"	6'-8"
4'-0"	8'-0 1/2"	8'-0"
		Rough Opening Height
		5'-0 1/2"
		6'-0 1/2"
		7'-6 1/2"
		9'-0 1/2"
		10'-0 1/2"
		12'-0 1/2"
		Frame Height
		5'-0"
		6'-0"
		7'-6"
		9'-0"
		10'-0"
		12'-0"

PROPER INSTALLATION AND MAINTENANCE OF E-SERIES PRODUCTS IS ESSENTIAL TO ATTAIN OPTIMUM PERFORMANCE AND OPERATION.
 WRITTEN INSTALLATION INSTRUCTIONS THAT PROVIDE GUIDELINES FOR PROPER INSTALLATION ARE AVAILABLE BY VISITING ANDERSENWINDOWS.COM.
 CUSTOM SIZES ARE AVAILABLE. CONTACT YOUR LOCAL SUPPLIER FOR MORE INFORMATION. DRAWINGS ARE NOT TO SCALE.

DOUBLE-HUNG WINDOWS

A classic beauty, double-hung windows offer a sleek design with ventilation options from the top, bottom or both. Add a TruScene® insect screen to let the outside in, maximizing your view, not limiting it. E-Series double-hung windows give you the option to select aluminum or wood jamb liner inserts for added visual appeal and include flush-mounted hardware that allows for easy tilt-in operation.

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Custom sizing is available.





DOUBLE-HUNG WINDOW

FEATURES

DOUBLE-HUNG WINDOWS

FRAME & SASH

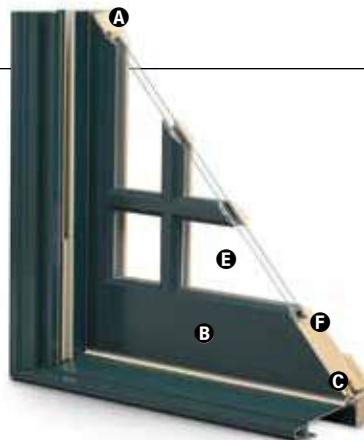
A Select wood components are kiln dried and treated with water/insect repellent and preservative. Interior wood surfaces are available in pine, mixed grain Douglas fir, cherry, hickory, mahogany*, maple, oak, walnut, alder or vertical grain Douglas fir. Interior surfaces are available unfinished or factory primed. Optional factory-applied finishes are available in a variety of stains and paints.

B Wood components are fitted with aluminum extrusions on the exterior. 50 exterior colors that meet AAMA 2604 and 2605 specifications are available, as well as custom colors. Also available is a selection of seven exterior anodized options.

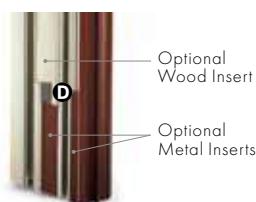
Optional vinyl installation flanges are pre-applied into a kerf on the frame exterior to facilitate installation. Optional aluminum flanges or metal installation clips are available.

C Compression bulb weatherstrip is applied on the bottom sash, head jamb, at the meeting rail and on side jambs for a maximum weather seal.

Jamb liners encase balancer assemblies that allow each sash to be tilted 90° inward from a bottom pivot and stay securely in place for washing.



D Double-hung jamb liners incorporate synthetic interior and exterior inserts or optional painted aluminum exterior and wood-veneered interior inserts.



Optional
Wood Insert

Optional
Metal Inserts

GLASS

E High-Performance Low-E4® glass with a low-conductivity spacer. Triple-pane glass, tinted, clear dual-pane, high-altitude glass and other special glazing options are available.

F Glass is fixed in place from the interior with wood stops that can be removed for easy reglazing if necessary. Glass stops available in ovo (colonial) and contemporary profiles.

GLASS SPACERS available in black, white and stainless steel.

HARDWARE

Sash lock/tilt mechanisms and keepers give a slim, more traditional design and allow opening and tilting of the window in one operation. Tilting the sash from the inside for cleaning is effortless.

Optional surface mount sash lifts allow for easy operation. Units less than 3' wide use one lift. Units 3' wide and greater use two lifts.

HARDWARE OPTIONS



Lock



Sash Lift

Antique Brass | Black | **Polished Chrome** | Bronze | Gold
Oil Rubbed Bronze | Pewter | **Bright Brass** | **Brushed Chrome** | White

Windows with VeriLock® sensors use a different sash lock. See the next page for details.
Bold name denotes finish shown.

HARDWARE FINISHES



Oil rubbed bronze is a "living" finish that will change with time and use.

EXTERIOR & INTERIOR OPTIONS

EXTERIOR COLORS 50 exterior colors, 7 anodized finishes and custom colors. See exterior colors on page 11.

INTERIOR WOOD SPECIES



Interior custom stains, paints and color matching available.

Naturally occurring variations in grain, color and texture of wood make each window one of a kind.

All factory-finished options are shown on pine.

Painted options available on pine. Dark bronze and black painted options available on pine or maple. Anodized silver painted option available on maple only.

FACTORY-FINISHED INTERIORS



Clear Coat

Wheat

Autumn Oak

Golden Hickory

Honey

Cinnamon

Russet

Mocha

Espresso

INTERIOR PAINTED OPTIONS



*Actual wood species is either Sapele or Sipo, both non-endangered species grown in Africa, with color and characteristics similar to Central American mahoganies.

Printing limitations prevent exact replication of colors and finishes. Please see your Andersen supplier for actual color and finish samples.

ACCESSORIES Sold Separately

DOUBLE-HUNG WINDOWS

HARDWARE

Window Opening Control Device Kit

An optional Window Opening Control Device Kit is available, which limits opening the sash to less than 4" when the window is first opened. Available in stone and white.

VeriLock & Open/Closed Sensors DISCONTINUED



VeriLock sensors are unique as they detect whether the windows are locked or unlocked* — a feature no other sensors can provide. Available in all hardware finishes.

Open/Closed Sensors

Wireless open/closed sensors are available in four colors.

See page 27 for Smart Home options.

INSECT SCREENS

TruScene® Insect Screens

Andersen® TruScene insect screens let in over 25% more fresh air and provide 50% greater clarity than conventional Andersen insect screens, all while keeping out unwanted small insects. Frames are available in painted aluminum or wood-veneered options.

Conventional Insect Screens



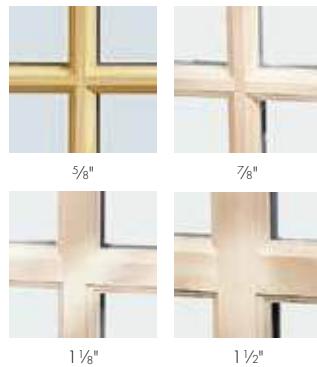
Charcoal fiberglass screen mesh fits into an aluminum frame in all 50 exterior colors and seven anodized finishes. Available in half or full insect screens. Aluminum screen mesh is available as an option.

See page 24 for more information on our insect screens.

GRILLES

Full Divided Light

Permanent interior and exterior grilles with grille spacer bars between two panes of glass. Available in $\frac{5}{8}$ ", $\frac{7}{8}$ ", $1\frac{1}{8}$ ", $1\frac{1}{2}$ ", or $2\frac{1}{4}$ " widths and ovolو or contemporary profile. Ovolо profile shown below, not all widths are pictured.



Finelight™ Grilles-Between-the-Glass

Available in $\frac{5}{8}$ " flat or 1" contoured aluminum profiles. Two-tone colors of pebble tan/colony white, sierra bronze/colony white or forest green/colony white are available on the 1" profile.



3/4" & 1"

5/8" Flat 1" Contoured

Removable Interior Wood Grilles

Removable interior wood grilles are available in a $\frac{7}{8}$ " width and ovolо or contemporary profiles. Optional surround for removable grille and permanent exterior grilles also available. Ovolо profile shown below.



$\frac{7}{8}$ "

See page 22 for more information on grilles.

Simulated Divided Light

Permanent exterior and interior grilles without grille spacer bars. Available in $\frac{5}{8}$ ", $\frac{7}{8}$ ", $1\frac{1}{8}$ ", $1\frac{1}{2}$ ", or $2\frac{1}{4}$ " widths and ovolо or contemporary profile. Ovolо profile shown below, not all widths are pictured.



$\frac{7}{8}$ "

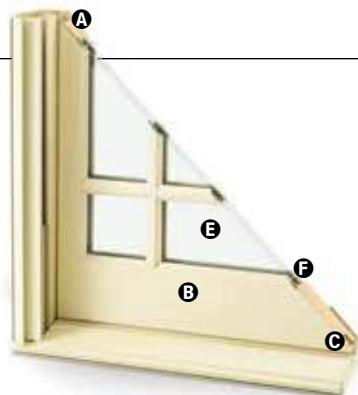
*When properly configured and maintained with a professionally installed security system and/or self monitoring system compatible with Honeywell® 5800 controls. See your Andersen supplier for more information.

DOUBLE-HUNG INSERT WINDOW

FEATURES

DOUBLE-HUNG INSERT WINDOWS

Double-hung insert window fits into an existing window frame making installation a breeze. The appearance of the interior and exterior of the home are maintained because the existing frame, wall coverings and trim work stay completely intact.



FRAME & SASH

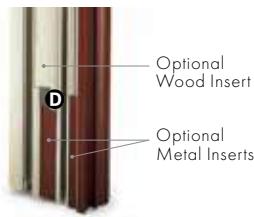
A Select wood components are kiln dried and treated with water/insect repellent and preservative. Interior wood surfaces are available in pine, mixed grain Douglas fir, cherry, hickory, mahogany*, maple, oak, walnut, alder or vertical grain Douglas fir. Interior surfaces are available unfinished or factory primed. Optional factory-applied finishes are available in a variety of stains and paints.

B Wood components are fitted with aluminum extrusions on the exterior. 50 exterior colors that meet AAMA 2604 and 2605 specifications are available, as well as custom colors. Also available is a selection of seven exterior anodized options.

C Compression bulb weatherstrip is applied on the bottom sash, head jamb, at the meeting rail and on side jambs for a maximum weather seal.

Jamb liners encase balancer assemblies that allow each sash to be tilted 90° inward from a bottom pivot and stay securely in place for washing.

D Basic jamb liners are available in beige or white and are made of synthetic material. Optional painted aluminum exterior inserts and wood veneered interior inserts also available.



SILL

8 degrees is the standard slope. Filler block is used on existing window sill angles of less than 8 degrees.

GLASS SPACERS available in black, white and stainless steel.

GLASS

E High-Performance Low-E4® glass with a low-conductivity spacer. Triple-pane glass, tinted, clear dual-pane, high-altitude glass and other special glazing options are available.

F Glass is fixed in place from the interior with wood stops that can be removed for easy reglazing if necessary. Glass stops available in ovolo (colonial) and contemporary profiles.

HARDWARE OPTIONS



Lock Antique Brass | Black | **Polished Chrome** | Bronze | Gold
Oil Rubbed Bronze | Pewter | **Bright Brass** | **Brushed Chrome** | White



Sash Lift

Windows with VeriLock® sensors use a different sash lock. See the next page for details.
Bold name denotes finish shown.

HARDWARE FINISHES



Oil rubbed bronze is a "living" finish that will change with time and use.

EXTERIOR & INTERIOR OPTIONS

EXTERIOR COLORS 50 exterior colors, 7 anodized finishes and custom colors. See exterior colors on page 11.

INTERIOR WOOD SPECIES



Interior custom stains, paints and color matching available.

Naturally occurring variations in grain, color and texture of wood make each window one of a kind.

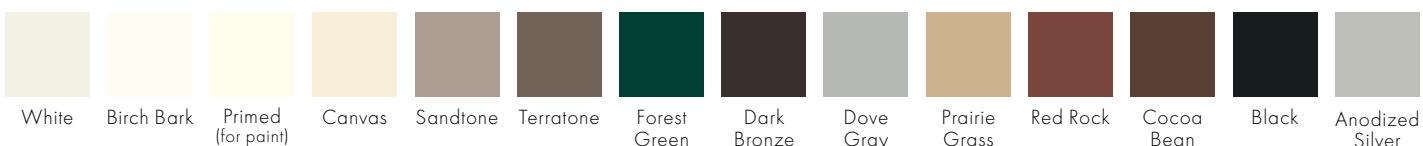
All factory-finished options are shown on pine.

Painted options available on pine. Dark bronze and black painted options available on pine or maple. Anodized silver painted option available on maple only.

FACTORY-FINISHED INTERIORS



INTERIOR PAINTED OPTIONS



*Actual wood species is either Sapele or Sipo, both non-endangered species grown in Africa, with color and characteristics similar to Central American mahoganies.

Printing limitations prevent exact replication of colors and finishes. Please see your Andersen supplier for actual color and finish samples.

ACCESSORIES Sold Separately

HARDWARE

Sash lock/tilt mechanisms and keepers give a slim, more traditional design and allow opening and tilting of the window in one operation. Tilting the sash from the inside for cleaning is effortless.

Surface mount sash lifts allow for easy operation. Units less than 3' wide use one lift. Units 3' wide and greater use two lifts.

MEASURING GUIDELINES

Measuring guidelines for double-hung insert and picture insert windows can be found on andersenwindows.com/measure.

DOUBLE-HUNG INSERT WINDOWS

HARDWARE

Window Opening Control Device Kit

An optional Window Opening Control Device Kit is available, which limits opening the sash to less than 4" when the window is first opened. Available in stone and white.

VeriLock & Open/Closed Sensors DISCONTINUED



VeriLock sensors are unique as they detect whether the windows are locked or unlocked* — a feature no other sensors can provide. Available in all hardware finishes.

Open/Closed Sensors

Wireless open/closed sensors are available in four colors.

See page 27 for Smart Home options.

INSECT SCREENS

TruScene® Insect Screens

Andersen® TruScene insect screens let in over 25% more fresh air and provide 50% greater clarity than conventional Andersen insect screens, all while keeping out unwanted small insects. Frames are available in painted aluminum or wood-veneered options.

Conventional Insect Screens



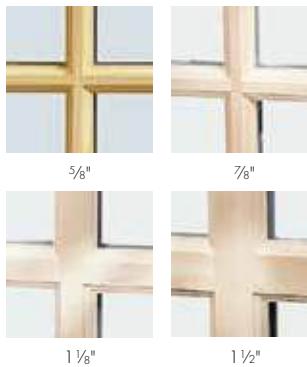
Charcoal fiberglass screen mesh fits into an aluminum frame in all 50 exterior colors and seven anodized finishes. Available in half or full insect screens. Aluminum screen mesh is available as an option.

See page 24 for more information on our insect screens.

GRILLES

Full Divided Light

Permanent interior and exterior grilles with grille spacer bars between two panes of glass. Available in $\frac{5}{8}$ ", $\frac{7}{8}$ ", $1\frac{1}{8}$ ", $1\frac{1}{2}$ ", or $2\frac{1}{4}$ " widths and ovo or contemporary profile. Ovo profile shown below, not all widths are pictured.



Simulated Divided Light

Permanent exterior and interior grilles without grille spacer bars. Available in $\frac{5}{8}$ ", $\frac{7}{8}$ ", $1\frac{1}{8}$ ", $1\frac{1}{2}$ ", or $2\frac{1}{4}$ " widths and ovo or contemporary profile. Ovo profile shown below, not all widths are pictured.



$\frac{7}{8}$ "

Finelight™ Grilles-Between-the-Glass

Available in $\frac{5}{8}$ " flat or 1" contoured aluminum profiles. Two-tone colors of pebble tan/colony white, sierra bronze/colony white or forest green/colony white are available on the 1" profile.



Removable Interior Wood Grilles

Removable interior wood grilles are available in a $\frac{7}{8}$ " width and ovo or contemporary profiles. Optional surround for removable grille and permanent exterior grilles also available. Ovo profile shown below.



$\frac{7}{8}$ "

See page 22 for more information on grilles.

DOUBLE-HUNG SASH REPLACEMENT KIT

FEATURES

DOUBLE-HUNG SASH REPLACEMENT KITS



Double-hung sash replacement kits are complete with window sash, locking hardware and sash lifts, compression jamb liners and balancer systems, sill filler, head parting stop and installation hardware. Each kit is built to your exact measurements.

The kits were designed to replace older sash with a new energy-efficient sash without removing the trim and the window frame. The sash replacement will fit a double-hung window with a jamb pocket depth of 3 1/4" or larger.

Kits are also available in a picture window design. The sash depth is 1 17/32". Picture window sash replacement kit consists of one sash and one sill filler.

SASH

A Select wood components are kiln dried and treated with water/insect repellent and preservative. Interior wood surfaces are available in pine, mixed grain Douglas fir, cherry, hickory, mahogany, maple, oak, walnut, alder or vertical grain Douglas fir. Interior surfaces are available unfinished or factory primed. Optional factory-applied finishes are available in a variety of stains and paints.

B Wood components are fitted with aluminum extrusions on the exterior. 50 exterior colors that meet AAMA 2604 and 2605 specifications are available, as well as custom colors. Also available is a selection of seven exterior anodized options.

C The sash replacement kit utilizes a foam weatherstrip on the bottom of the lower sash that forms a weather-tight seal against the sill filler when closed.

D Hollow bulb weatherstrip forms a compression seal at the meeting rails and at the head.

Each kit utilizes a two-piece foam-backed jamb liner and a block and tackle balancer system. The sash tilt inward for easy cleaning. Beige or white jamb liners are available and are cut to the sill slope specified at time of order.

HARDWARE OPTIONS



Lock



Sash Lift

Black | Bronze | Gold | **Bright Brass** | White

Bold name denotes finish shown.

HARDWARE FINISHES



Black

Bronze

Gold

**Bright
Brass**

White

Additional finishes not shown or listed above include: Antique Brass, Brushed Chrome, Oil Rubbed Bronze, Pewter and Polished Chrome

EXTERIOR & INTERIOR OPTIONS

EXTERIOR COLORS 50 exterior colors, 7 anodized finishes and custom colors. See exterior colors on page 11.

INTERIOR WOOD SPECIES



Interior custom stains, paints and color matching available.

Naturally occurring variations in grain, color and texture of wood make each window one of a kind.

All factory-finished options are shown on pine.

Painted options available on pine. Dark bronze and black painted options available on pine or maple. Anodized silver painted option available on maple only.

FACTORY-FINISHED INTERIORS



Clear Coat

Wheat

Autumn Oak

Golden Hickory

Honey

Cinnamon

Russet

Mocha

Espresso

INTERIOR PAINTED OPTIONS



White

Birch Bark

Primed (for paint)

Canvas

Sandtone

Terratone

Forest Green

Dark Bronze

Dove Gray

Prairie Grass

Red Rock

Cocoa Bean

Black

Anodized Silver

*Actual wood species is either Sapele or Sipo, both non-endangered species grown in Africa, with color and characteristics similar to Central American mahoganies.

Printing limitations prevent exact replication of colors and finishes. Please see your Andersen supplier for actual color and finish samples.

GLASS SPACERS available in black, white and stainless steel.
GLASS

E High-Performance Low-E4® glass with a low-conductivity spacer. Tinted, clear dual-pane, high-altitude glass and other special glazing options are available.

F Glass is fixed in place from the interior with wood stops that can be removed for easy reglazing if necessary. Glass stops available in ovo (colonial) and contemporary profiles.

HARDWARE

Sash replacement kits under 36" in width will receive one lock and one sash lift. Kits 36" to 48" in width will receive two locks and two sash lifts. Kits 48" and wider will require three locks and two sash lifts.

MEASURING GUIDELINES

Measuring guidelines for double-hung and picture sash replacement kits can be found on andersenwindows.com/measure.

ACCESSORIES Sold Separately

DOUBLE-HUNG SASH REPLACEMENT KITS

INSECT SCREENS

TruScene® Insect Screens

Andersen® TruScene insect screens let in over 25% more fresh air and provide 50% greater clarity than conventional Andersen insect screens, all while keeping out unwanted small insects. Frames are available in painted aluminum or wood-veneered options.

Conventional Insect Screens



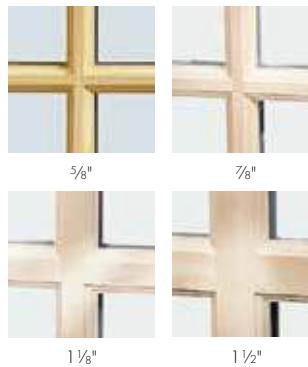
Charcoal fiberglass screen mesh fits into an aluminum frame in all 50 exterior colors and seven anodized finishes. Available in half or full insect screens. Aluminum screen mesh is available as an option.

See page 24 for more information on our insect screens.

GRILLES

Full Divided Light

Permanent interior and exterior grilles with grille spacer bars between two panes of glass. Available in $\frac{5}{8}$ ", $\frac{7}{8}$ ", $1\frac{1}{8}$ ", $1\frac{1}{2}$ ", or $2\frac{1}{4}$ " widths and ovo or contemporary profile. Ovo profile shown below, not all widths are pictured.



Simulated Divided Light

Permanent exterior and interior grilles without grille spacer bars. Available in $\frac{5}{8}$ ", $\frac{7}{8}$ ", $1\frac{1}{8}$ ", $1\frac{1}{2}$ ", or $2\frac{1}{4}$ " widths and ovo or contemporary profile. Ovo profile shown below, not all widths are pictured.



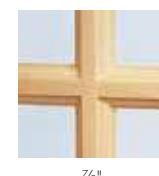
Finelight™ Grilles-Between-the-Glass

Available in $\frac{5}{8}$ " flat or 1" contoured aluminum profiles. Two-tone colors of pebble tan/colony white, sierra bronze/colony white or forest green/colony white are available on the 1" profile.



Removable Interior Wood Grilles

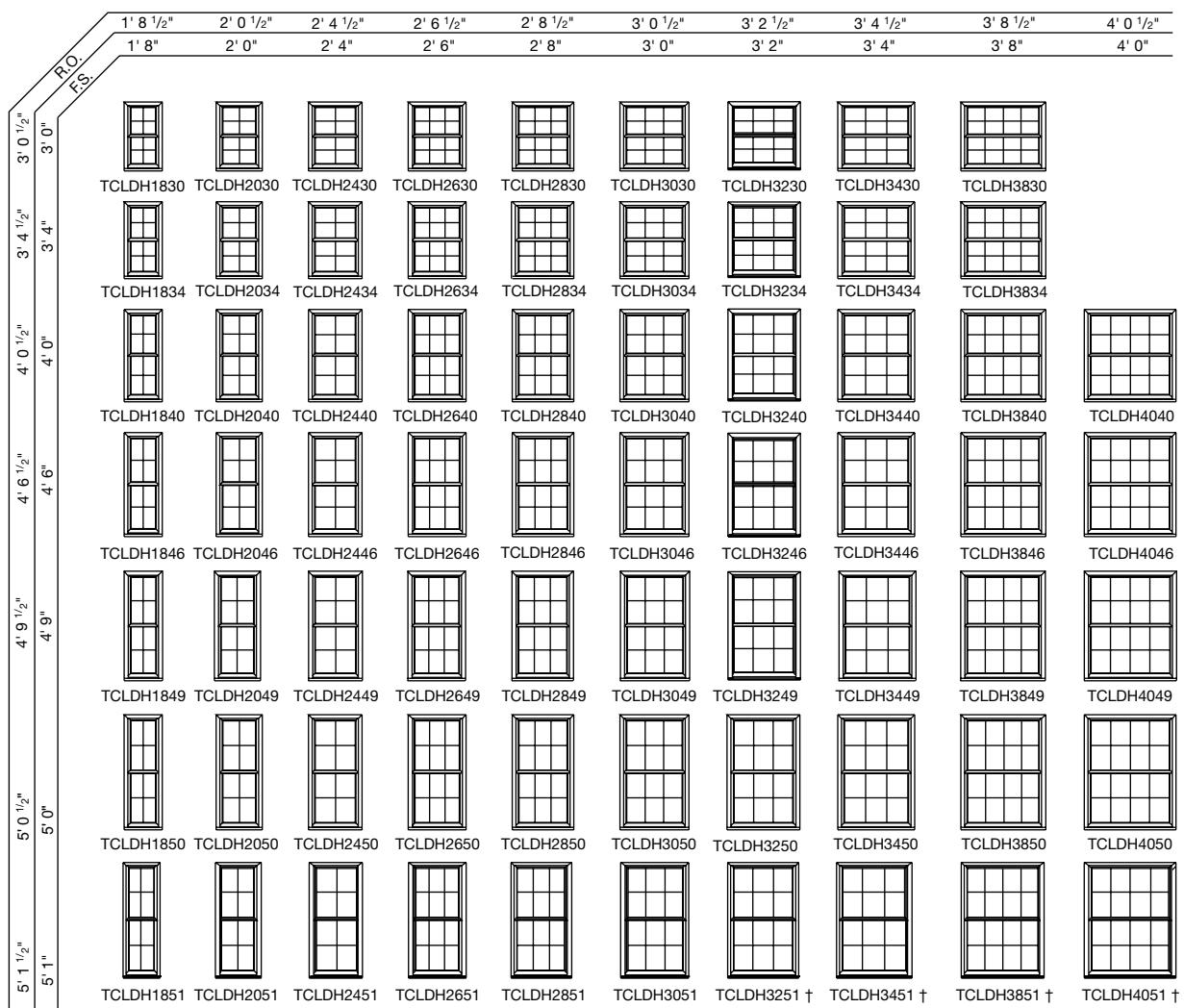
Removable interior wood grilles are available in a $\frac{7}{8}$ " width and ovo or contemporary profiles. Optional surround for removable grille and permanent exterior grilles also available. Ovo profile shown below.



See page 22 for more information on grilles.

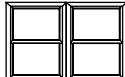
DOUBLE-HUNG WINDOWS

Double-Hung Window Sizes

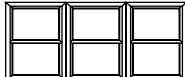


Joined Double-Hung Combinations

2-Wide



3-Wide



NOTES

† These units meet or exceed the following dimensions:
Clear Opening Area 5.7 sq. ft., Clear Opening Width 20",
Clear Opening Height 24" and 44" maximum floor to sill
height (with standard 6' 10 1/2" structural header height).
See your local code official for requirements in your area.

Units may be ordered with sash lifts if desired. Units 3' 0" and wider will use two sash lifts.

If glass is positioned within 18" of the finished floor, safety tempered glass may be required. Local codes may differ.
Verify tempered glass requirements with your local building code official.

Use structural joining material when necessary or required by code.

The light patterns illustrated apply to rectangular removable interior wood grilles. Full Divided Light, Simulated Divided Light, Decorelle 100, 150 and 400 and Finelight™ Grilles-Between-the-Glass. All removable interior wood grilles will be installed in the units unless otherwise specified.

For a metric conversion in millimeters, multiply dimensions in inches by 25.4.

FORMULA FOR COMBINATION WINDOWS

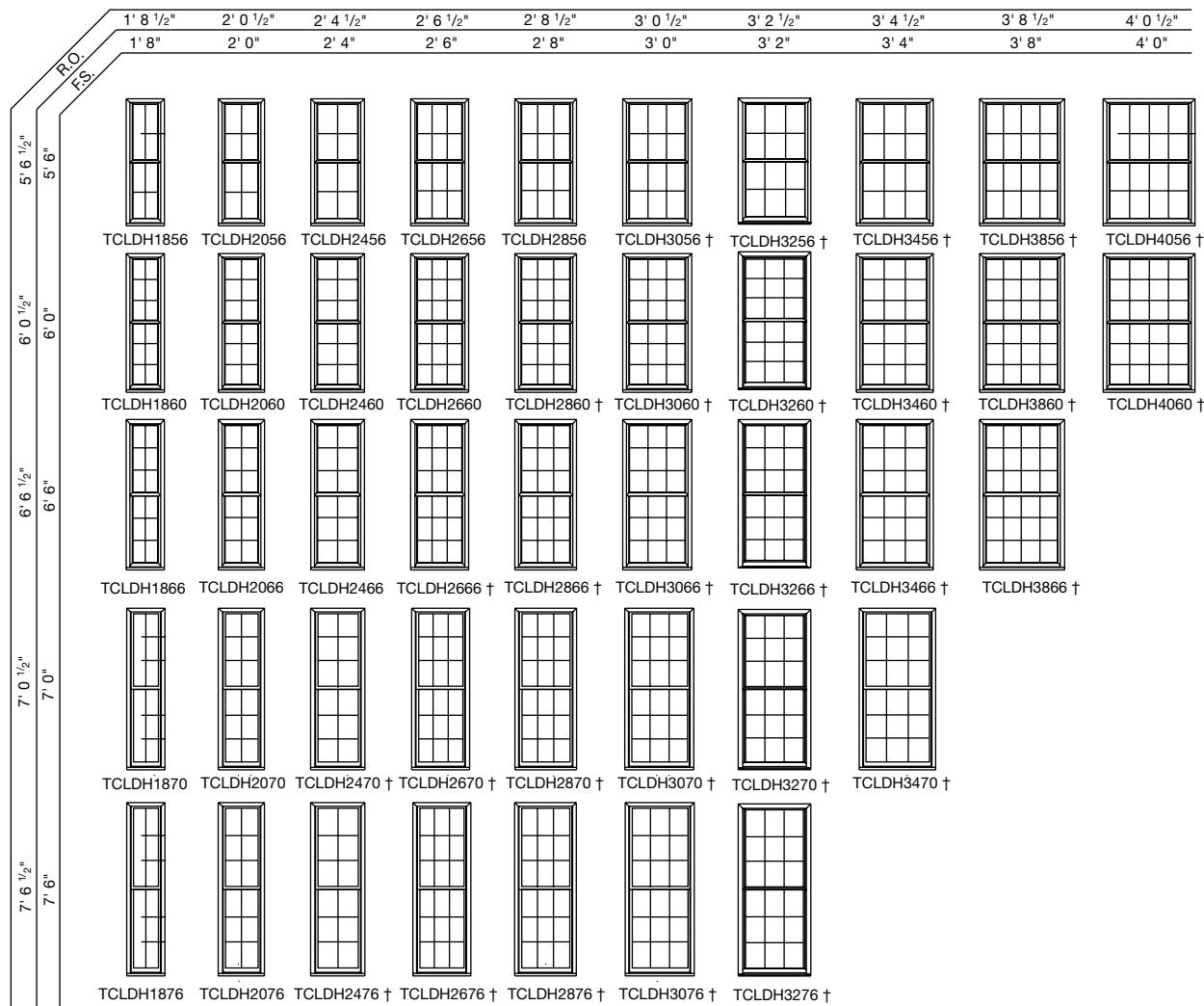
The overall frame dimension (both width and height) is equal to the sum of the individual unit frame dimensions plus joining material dimension(s).

The overall rough opening (both width and height) is equal to the overall frame dimensions plus 1/4" on all sides.

FOR WINDOWS GREATER THAN 30 SQUARE FEET OR RATED HIGHER THAN PG50, ONE OF THESE THREE INSTALLATION METHODS IS REQUIRED:
A) THROUGH THE JAMB B) ALUMINUM INSTALLATION FLANGE OR C) INSTALLATION CLIPS.

ADDITIONAL CUSTOM SIZES ARE AVAILABLE. CONTACT YOUR LOCAL SUPPLIER FOR MORE INFORMATION. DRAWINGS ARE NOT TO SCALE.

Double-Hung Window Sizes



E-Series Double-Hung Windows

NOTES

† These units meet or exceed the following dimensions: Clear Opening Area 5.7 sq. ft., Clear Opening Width 20", Clear Opening Height 24" and 44" maximum floor to sill height (with standard 6' 10-1/2" structural header height). See your local code official for requirements in your area.

Units may be ordered with sash lifts if desired. Units 3' 0" and wider will use two sash lifts.

If glass is positioned within 18" of the finished floor, safety/tempered glass may be required. Local codes may differ. Verify tempered glass requirements with your local building code official.

Use structural joining material when necessary or required by code.

The light patterns illustrated apply to rectangular removable interior wood grilles, Full Divided Light, Simulated Divided Light, Decorelle 100, 150 and 400 and Finelight™ Grilles-Between-the-Glass. All removable interior wood grilles will be installed in the units unless otherwise specified.

For a metric conversion in millimeters, multiply dimensions in inches by 25.4

FORMULA FOR COMBINATION WINDOWS

The overall frame dimension (both width and height) is equal to the sum of the individual unit frame dimensions plus joining material dimension(s).

The overall rough opening (both width and height) is equal to the overall frame dimensions plus 1/4" on all sides.

FOR WINDOWS GREATER THAN 30 SQUARE FEET OR RATED HIGHER THAN PG50, ONE OF THESE THREE INSTALLATION METHODS IS REQUIRED:
A) THROUGH THE JAMB B) ALUMINUM INSTALLATION FLANGE OR C) INSTALLATION CLIPS.
ADDITIONAL CUSTOM SIZES ARE AVAILABLE. CONTACT YOUR LOCAL SUPPLIER FOR MORE INFORMATION. DRAWINGS ARE NOT TO SCALE.

DOUBLE-HUNG WINDOWS

Cottage & Reverse Cottage Double-Hung Window Sizes

	1' 8 1/2"	2' 0 1/2"	2' 4 1/2"	2' 6 1/2"	2' 8 1/2"	3' 0 1/2"	3' 2 1/2"	3' 4 1/2"	3' 8 1/2"
	1' 8"	2' 0"	2' 4"	2' 6"	2' 8"	3' 0"	3' 2"	3' 4"	3' 8"
RO FS									
TCLDH1846C	TCLDH2046C	TCLDH2446C	TCLDH2646C	TCLDH2846C	TCLDH3046C	TCLDH3246C	TCLDH3446C	TCLDH3846C	
TCDLH1846RC	TCDLH2046RC	TCDLH2446RC	TCDLH2646RC	TCDLH2846RC	TCDLH3046RC	TCDLH3246RC	TCDLH3446RC	TCDLH3846RC	
TCLDH1850C	TCLDH2050C	TCLDH2450C	TCLDH2650C	TCLDH2850C	TCLDH3050C	TCLDH3250C	TCLDH3450C	TCLDH3850C	
TCLDH1850RC	TCLDH2050RC	TCLDH2450RC	TCLDH2650RC	TCLDH2850RC	TCLDH3050RC	TCLDH3250RC	TCLDH3450RC	TCLDH3850RC	
TCLDH1851C	TCLDH2051C	TCLDH2451C	TCLDH2651C	TCLDH2851C	TCLDH3051C	TCLDH3251C	TCLDH3451C	TCLDH3851C	
TCLDH1851RC	TCLDH2051RC	TCLDH2451RC	TCLDH2651RC	TCLDH2851RC	TCLDH3051RC	TCLDH3251RC	TCLDH3451RC	TCLDH3851RC	
TCLDH1856C	TCLDH2056C	TCLDH2456C	TCLDH2656C	TCLDH2856C	TCLDH3056C	TCLDH3256C	TCLDH3456C	TCLDH3856C	
TCLDH1856RC	TCLDH2056RC	TCLDH2456RC	TCLDH2656RC	TCLDH2856RC	TCLDH3056RC	TCLDH3256RC	TCLDH3456RC	TCLDH3856RC	
TCLDH1860C	TCLDH2060C	TCLDH2460C	TCLDH2660C	TCLDH2860C	TCLDH3060C	TCLDH3260C	TCLDH3460C	TCLDH3860C	
TCLDH1860RC	TCLDH2060RC	TCLDH2460RC	TCLDH2660RC	TCLDH2860RC	TCLDH3060RC	TCLDH3260RC	TCLDH3460RC	TCLDH3860RC	

NOTES

Units may be ordered with sash lifts if desired. Units 3' 0" and wider will use two sash lifts.

If glass is positioned within 18" of the finished floor, safety/tempered glass may be required. Local codes may differ. Verify tempered glass requirements with your local building code official.

Use structural joining material when necessary or required by code.

The light patterns illustrated apply to rectangular removable interior wood grilles, Full Divided Light, Simulated Divided Light, Decorelle 100, 150 and 400 and Finelight™ Grilles-Between-the-Glass. All removable interior wood grilles will be installed in the units unless otherwise specified.

For a metric conversion in millimeters, multiply dimensions in inches by 25.4.

FORMULA FOR COMBINATION WINDOWS

The overall frame dimension (both width and height) is equal to the sum of the individual unit frame dimensions plus joining material dimension(s).

The overall rough opening (both width and height) is equal to the overall frame dimensions plus 1/4" on all sides.

FOR WINDOWS GREATER THAN 30 SQUARE FEET OR RATED HIGHER THAN PG50, ONE OF THESE THREE INSTALLATION METHODS IS REQUIRED:
A) THROUGH THE JAMB B) ALUMINUM INSTALLATION FLANGE OR C) INSTALLATION CLIPS.

ADDITIONAL CUSTOM SIZES ARE AVAILABLE. CONTACT YOUR LOCAL SUPPLIER FOR MORE INFORMATION. DRAWINGS ARE NOT TO SCALE.

Double-Hung Picture Window Sizes

	3' 0 1/2"	3' 2 1/2"	3' 4 1/2"	4' 0 1/2"	5' 0 1/2"	
RO FS	3' 0"	3' 2"	3' 4"	4' 0"	5' 0"	
						4' 0 1/2"
	TDHP3040	TDHP3240	TDHP3440	TDHP4040	TDHP5040	
						4' 6 1/2"
	TDHP3046	TDHP3246	TDHP3446	TDHP4046	TDHP5046	
						5' 0"
	TDHP3050	TDHP3250	TDHP3450	TDHP4050	TDHP5050	
						5' 1"
	TDHP3051	TDHP3251	TDHP3451	TDHP4051	TDHP5051	
						5' 6"
	TDHP3056	TDHP3256	TDHP3456	TDHP4056	TDHP5056	
						6' 0"
	TDHP3060	TDHP3260	TDHP3460	TDHP4060	TDHP5060	
						6' 6"
	TDHP3066	TDHP3266	TDHP3466	TDHP4066	TDHP5066	

Double-Hung Transom Window Sizes

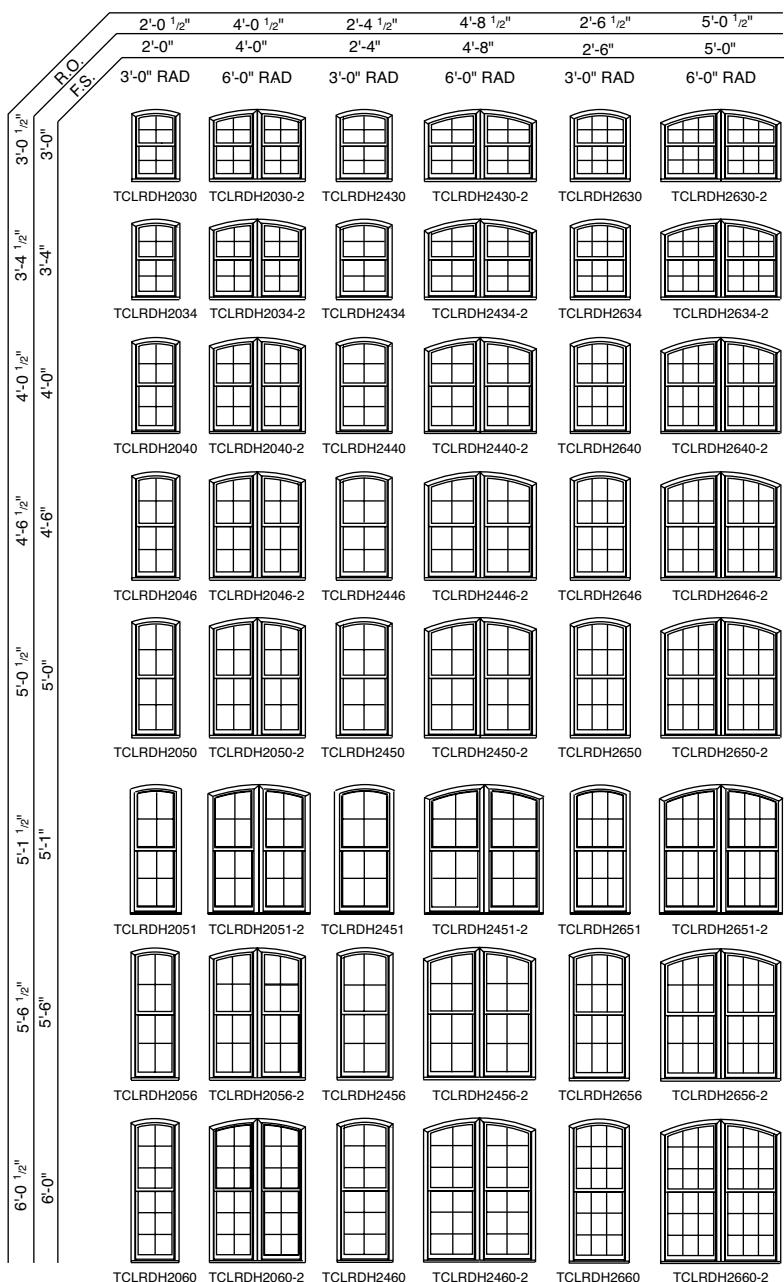
	1' 8 1/2"	2' 0 1/2"	2' 4 1/2"	2' 6 1/2"	2' 8 1/2"	3' 0 1/2"	3' 2 1/2"	3' 4 1/2"	3' 8 1/2"	4' 0 1/2"	5' 0 1/2"
RO FS	1' 8"	2' 0"	2' 4"	2' 6"	2' 8"	3' 0"	3' 2"	3' 4"	3' 8"	4' 0"	5' 0"
	TDHT1812	TDHT2012	TDHT2412	TDHT2612	TDHT2812	TDHT3012	TDHT3212	TDHT3412	TDHT3812	TDHT4012	TDHT5012
	TDHT1814	TDHT2014	TDHT2414	TDHT2614	TDHT2814	TDHT3014	TDHT3214	TDHT3414	TDHT3814	TDHT4014	TDHT5014
	TDHT1816	TDHT2016	TDHT2416	TDHT2616	TDHT2816	TDHT3016	TDHT3216	TDHT3416	TDHT3816	TDHT4016	TDHT5016
	TDHT1818	TDHT2018	TDHT2418	TDHT2618	TDHT2818	TDHT3018	TDHT3218	TDHT3418	TDHT3818	TDHT4018	TDHT5018
	TDHT1820	TDHT2020	TDHT2420	TDHT2620	TDHT2820	TDHT3020	TDHT3220	TDHT3420	TDHT3820	TDHT4020	TDHT5020

FOR WINDOWS GREATER THAN 30 SQUARE FEET OR RATED HIGHER THAN PG50, ONE OF THESE THREE INSTALLATION METHODS IS REQUIRED:
A) THROUGH THE JAMB B) ALUMINUM INSTALLATION FLANGE OR C) INSTALLATION CLIPS.

ADDITIONAL CUSTOM SIZES ARE AVAILABLE. CONTACT YOUR LOCAL SUPPLIER FOR MORE INFORMATION. DRAWINGS ARE NOT TO SCALE.

DOUBLE-HUNG WINDOWS

Arch Single-Hung Window Sizes



NOTES

Units may be ordered with sash lifts if desired. Units 3'0" and wider will use two sash lifts.

Bottom sash operates up and down and tilts inward for cleaning. Top sash is fixed.

If glass is positioned within 18" of the finished floor, safety/tempered glass may be required. Local codes may differ. Verify tempered glass requirements with your local building code official.

Use structural joining material when necessary or required by code.

The light patterns illustrated apply to rectangular removable interior wood grilles, Full Divided Light, Simulated Divided Light, Decorelle 100, 150 and 400 and Finelight™ Grilles-Between-the-Glass. All removable interior wood grilles will be installed in the units unless otherwise specified.

For a metric conversion in millimeters, multiply dimensions in inches by 25.4.

FORMULA FOR COMBINATION WINDOWS

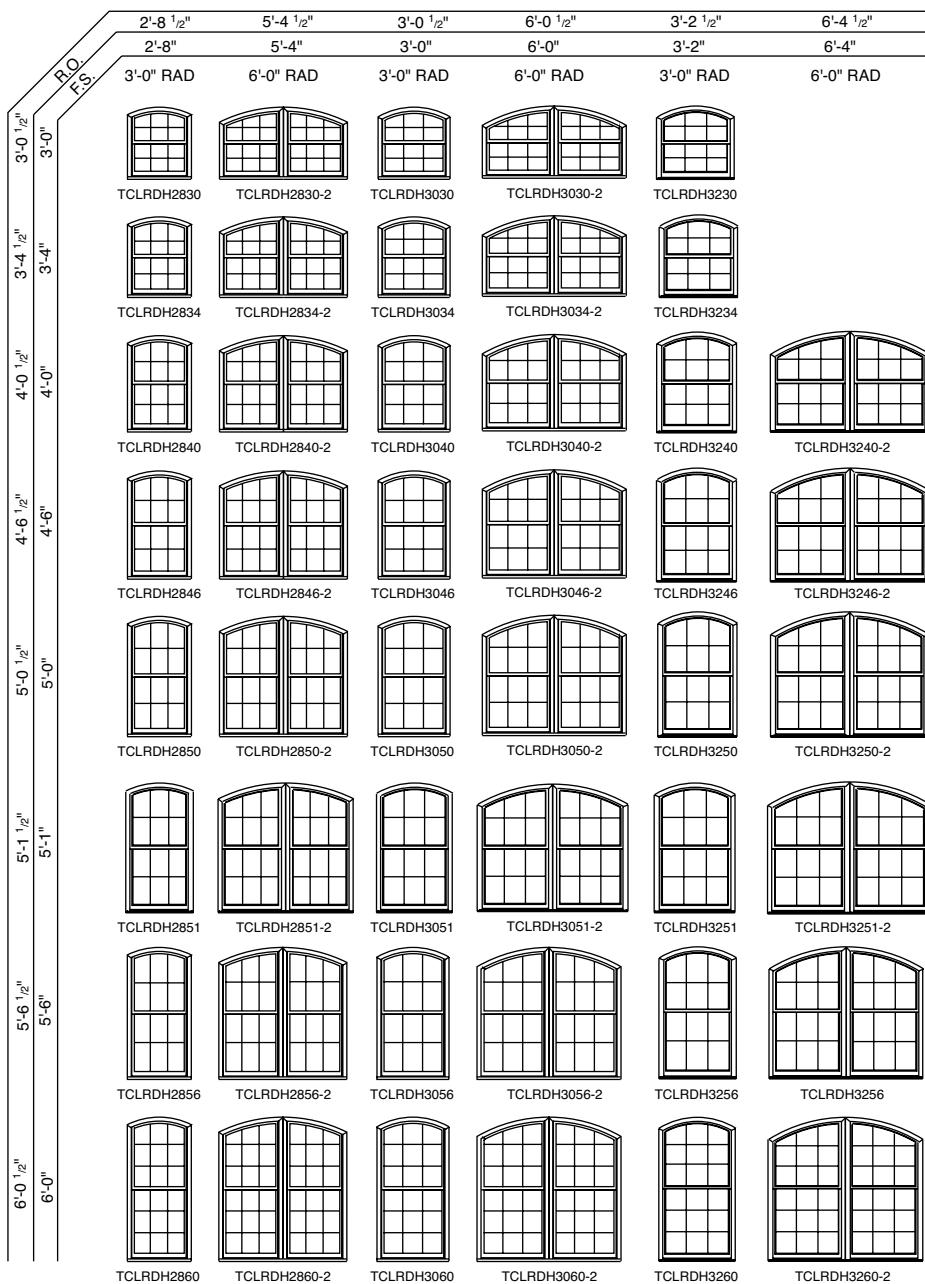
The overall frame dimension (both width and height) is equal to the sum of the individual unit frame dimensions plus joining material dimension(s).

The overall rough opening (both width and height) is equal to the overall frame dimensions plus 1/4" on all sides.

FOR WINDOWS GREATER THAN 30 SQUARE FEET OR RATED HIGHER THAN PG50, ONE OF THESE THREE INSTALLATION METHODS IS REQUIRED:
A) THROUGH THE JAMB B) ALUMINUM INSTALLATION FLANGE OR C) INSTALLATION CLIPS.

ADDITIONAL CUSTOM SIZES ARE AVAILABLE. CONTACT YOUR LOCAL SUPPLIER FOR MORE INFORMATION. DRAWINGS ARE NOT TO SCALE.

Arch Single-Hung Window Sizes



E-Series Double-Hung Windows

NOTES

Units may be ordered with sash lifts if desired. Units 3' 0" and wider will use two sash lifts.

Bottom sash operates up and down and tilts inward for cleaning. Top sash is fixed.

If glass is positioned within 18" of the finished floor, safety/tempered glass may be required. Local codes may differ. Verify tempered glass requirements with your local building code official.

Use structural joining material when necessary or required by code.

The light patterns illustrated apply to rectangular removable interior wood grilles, Full Divided Light, Simulated Divided Light, Decorelle 100, 150 and 400 and Finelight™ Grilles-Between-the-Glass. All removable interior wood grilles will be installed in the units unless otherwise specified.

For a metric conversion in millimeters, multiply dimensions in inches by 25.4.

FORMULA FOR COMBINATION WINDOWS

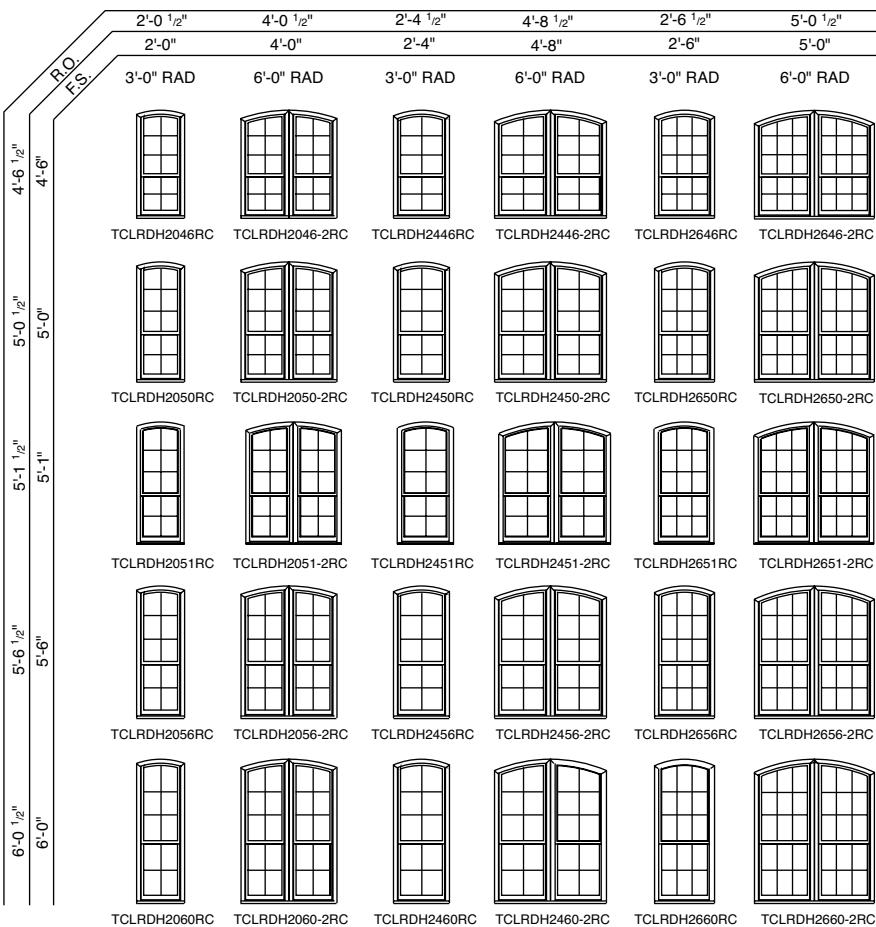
The overall frame dimension (both width and height) is equal to the sum of the individual unit frame dimensions plus joining material dimension(s).

The overall rough opening (both width and height) is equal to the overall frame dimensions plus 1/4" on all sides.

FOR WINDOWS GREATER THAN 30 SQUARE FEET OR RATED HIGHER THAN PG50, ONE OF THESE THREE INSTALLATION METHODS IS REQUIRED:
A) THROUGH THE JAMB B) ALUMINUM INSTALLATION FLANGE OR C) INSTALLATION CLIPS.
ADDITIONAL CUSTOM SIZES ARE AVAILABLE. CONTACT YOUR LOCAL SUPPLIER FOR MORE INFORMATION. DRAWINGS ARE NOT TO SCALE.

DOUBLE-HUNG WINDOWS

Arch Reverse Cottage Single-Hung Window Sizes



NOTES

Units may be ordered with sash lifts if desired. Units 3' 0" and wider will use two sash lifts.

Bottom sash operates up and down and tilts inward for cleaning. Top sash is fixed.

If glass is positioned within 18" of the finished floor, safety/tempered glass may be required. Local codes may differ. Verify tempered glass requirements with your local building code official.

Use structural joining material when necessary or required by code.

The light patterns illustrated apply to rectangular removable interior wood grilles, Full Divided Light, Simulated Divided Light, Decorelle 100, 150 and 400 and Finelight™ Grilles-Between-the-Glass. All removable interior wood grilles will be installed in the units unless otherwise specified.

For a metric conversion in millimeters, multiply dimensions in inches by 25.4.

FORMULA FOR COMBINATION WINDOWS

The overall frame dimension (both width and height) is equal to the sum of the individual unit frame dimensions plus joining material dimension(s).

The overall rough opening (both width and height) is equal to the overall frame dimensions plus 1/4" on all sides.

FOR WINDOWS GREATER THAN 30 SQUARE FEET OR RATED HIGHER THAN PG50, ONE OF THESE THREE INSTALLATION METHODS IS REQUIRED:
A) THROUGH THE JAMB B) ALUMINUM INSTALLATION FLANGE OR C) INSTALLATION CLIPS.

ADDITIONAL CUSTOM SIZES ARE AVAILABLE. CONTACT YOUR LOCAL SUPPLIER FOR MORE INFORMATION. DRAWINGS ARE NOT TO SCALE.

Arch Reverse Cottage Single-Hung Window Sizes

	2'-8 1/2"	5'-4 1/2"	3'-0 1/2"	6'-0 1/2"	3'-2 1/2"	6'-4 1/2"	
RO FS	2'-8"	5'-4"	3'-0"	6'-0"	3'-2"	6'-4"	
3'-0" RAD	6'-0" RAD	3'-0" RAD	6'-0" RAD	3'-0" RAD	6'-0" RAD		
TCLRDH2846RC	TCLRDH2846-2RC	TCLRDH3046RC	TCLRDH3046-2RC	TCLRDH3246RC	TCLRDH3246-2RC		
4'-6 1/2"	4'-6"						
5'-0 1/2"	5'-0"						
5'-1 1/2"	5'-1"						
TCLRDH2850RC	TCLRDH2850-2RC	TCLRDH3050RC	TCLRDH3050-2RC	TCLRDH3250RC	TCLRDH3250-2RC		
5'-6 1/2"	5'-6"						
6'-0 1/2"	6'-0"						
TCLRDH2851RC	TCLRDH2851-2RC	TCLRDH3051RC	TCLRDH3051-2RC	TCLRDH3251RC	TCLRDH3251-2RC		
TCLRDH2856RC	TCLRDH2856-2RC	TCLRDH3056RC	TCLRDH3056-2RC	TCLRDH3256RC	TCLRDH3256-2RC		
TCLRDH2860RC	TCLRDH2860-2RC	TCLRDH3060RC	TCLRDH3060-2RC	TCLRDH3260RC	TCLRDH3260-2RC		

NOTES

Units may be ordered with sash lifts if desired. Units 3'0" and wider will use two sash lifts.

Bottom sash operates up and down and tilts inward for cleaning. Top sash is fixed.

If glass is positioned within 18" of the finished floor, safety/tempered glass may be required. Local codes may differ. Verify tempered glass requirements with your local building code official.

Use structural joining material when necessary or required by code.

The light patterns illustrated apply to rectangular removable interior wood grilles, Full Divided Light, Simulated Divided Light, Decorelle 100, 150 and 400 and Finelight™ Grilles-Between-the-Glass. All removable interior wood grilles will be installed in the units unless otherwise specified.

For a metric conversion in millimeters, multiply dimensions in inches by 25.4.

FORMULA FOR COMBINATION WINDOWS

The overall frame dimension (both width and height) is equal to the sum of the individual unit frame dimensions plus joining material dimension(s).

The overall rough opening (both width and height) is equal to the overall frame dimensions plus 1/4" on all sides.

Double-Hung Direct-Set Transom Window Sizes

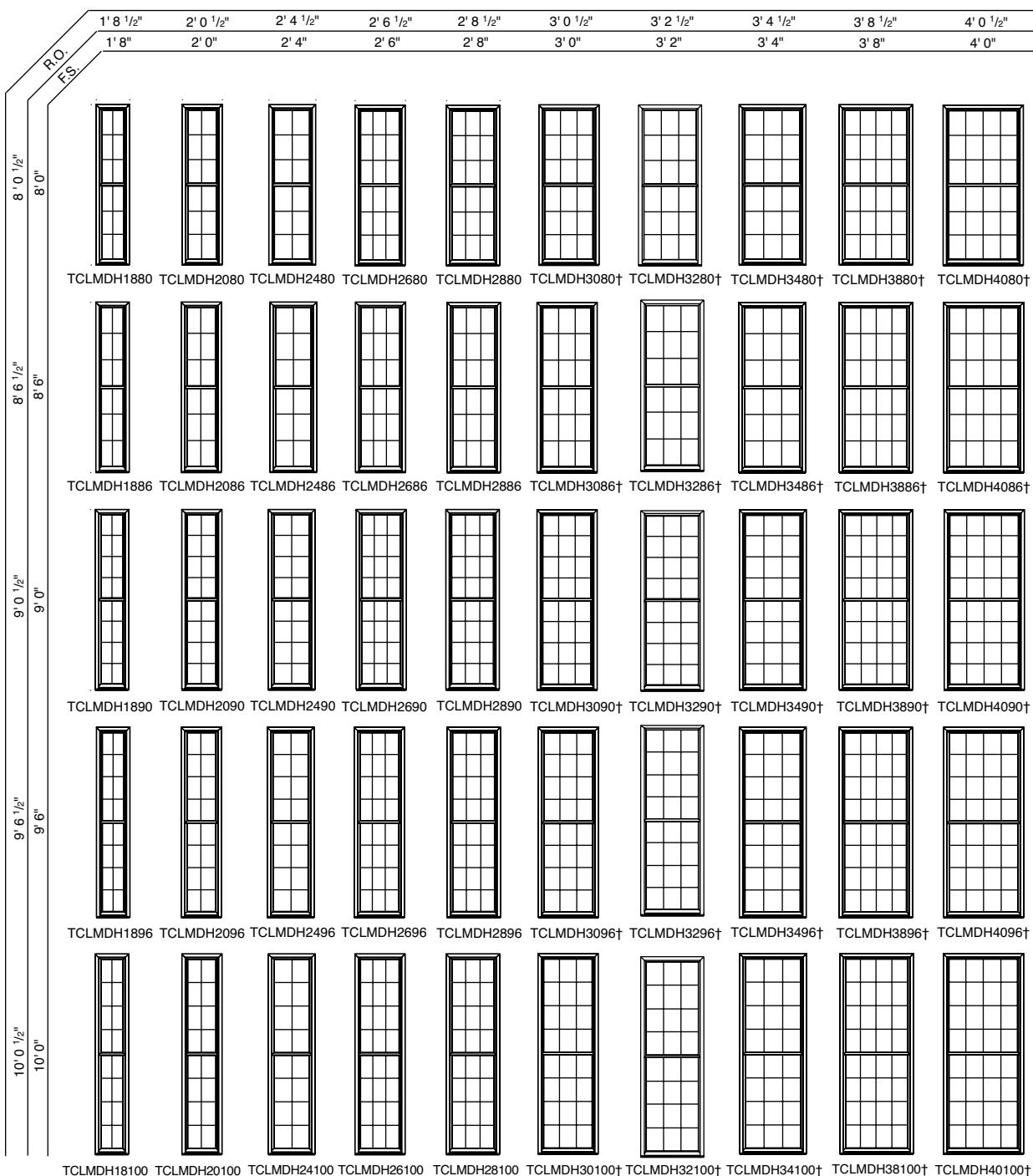
	1' 8 1/2"	2' 0 1/2"	2' 4 1/2"	2' 6 1/2"	2' 8 1/2"	3' 0 1/2"	3' 2 1/2"	3' 4 1/2"	3' 8 1/2"	4' 0 1/2"	5' 0 1/2"
RO FS	1' 8"	2' 0"	2' 4"	2' 6"	2' 8"	3' 0"	3' 2"	3' 4"	3' 8"	4' 0"	5' 0"
1' 6 1/2"	1' 6 1/2"	1' 4 1/2"	1' 2 1/2"								
1' 6"	1' 6"	1' 4"	1' 2"								
TDHT1812	TDHT2012	TDHT2412	TDHT2612	TDHT2812	TDHT3012	TDHT3212	TDHT3412	TDHT3812	TDHT4012	TDHT5012	
TDHT1814	TDHT2014	TDHT2414	TDHT2614	TDHT2814	TDHT3014	TDHT3214	TDHT3414	TDHT3814	TDHT4014	TDHT5014	
TDHT1816	TDHT2016	TDHT2416	TDHT2616	TDHT2816	TDHT3016	TDHT3216	TDHT3416	TDHT3816	TDHT4016	TDHT5016	
TDHT1818	TDHT2018	TDHT2418	TDHT2618	TDHT2818	TDHT3018	TDHT3218	TDHT3418	TDHT3818	TDHT4018	TDHT5018	
TDHT1820	TDHT2020	TDHT2420	TDHT2620	TDHT2820	TDHT3020	TDHT3220	TDHT3420	TDHT3820	TDHT4020	TDHT5020	

FOR WINDOWS GREATER THAN 30 SQUARE FEET OR RATED HIGHER THAN PG50, ONE OF THESE THREE INSTALLATION METHODS IS REQUIRED:
A) THROUGH THE JAMB B) ALUMINUM INSTALLATION FLANGE OR C) INSTALLATION CLIPS.

ADDITIONAL CUSTOM SIZES ARE AVAILABLE. CONTACT YOUR LOCAL SUPPLIER FOR MORE INFORMATION. DRAWINGS ARE NOT TO SCALE.

DOUBLE-HUNG WINDOWS

Monumental Single-Hung Window Sizes



NOTES

† These units meet or exceed the following dimensions: Clear Opening Area 5.7 sq. ft., Clear Opening Width 20", Clear Opening Height 24" and 44" maximum floor to sill height (with standard 6' 10-1/2" structural header height). See your local code official for requirements in your area.

Units may be ordered with sash lifts if desired. Units 3' 0" and wider will use two sash lifts.

Bottom sash operates up and down but does not tilt. Top sash is fixed.

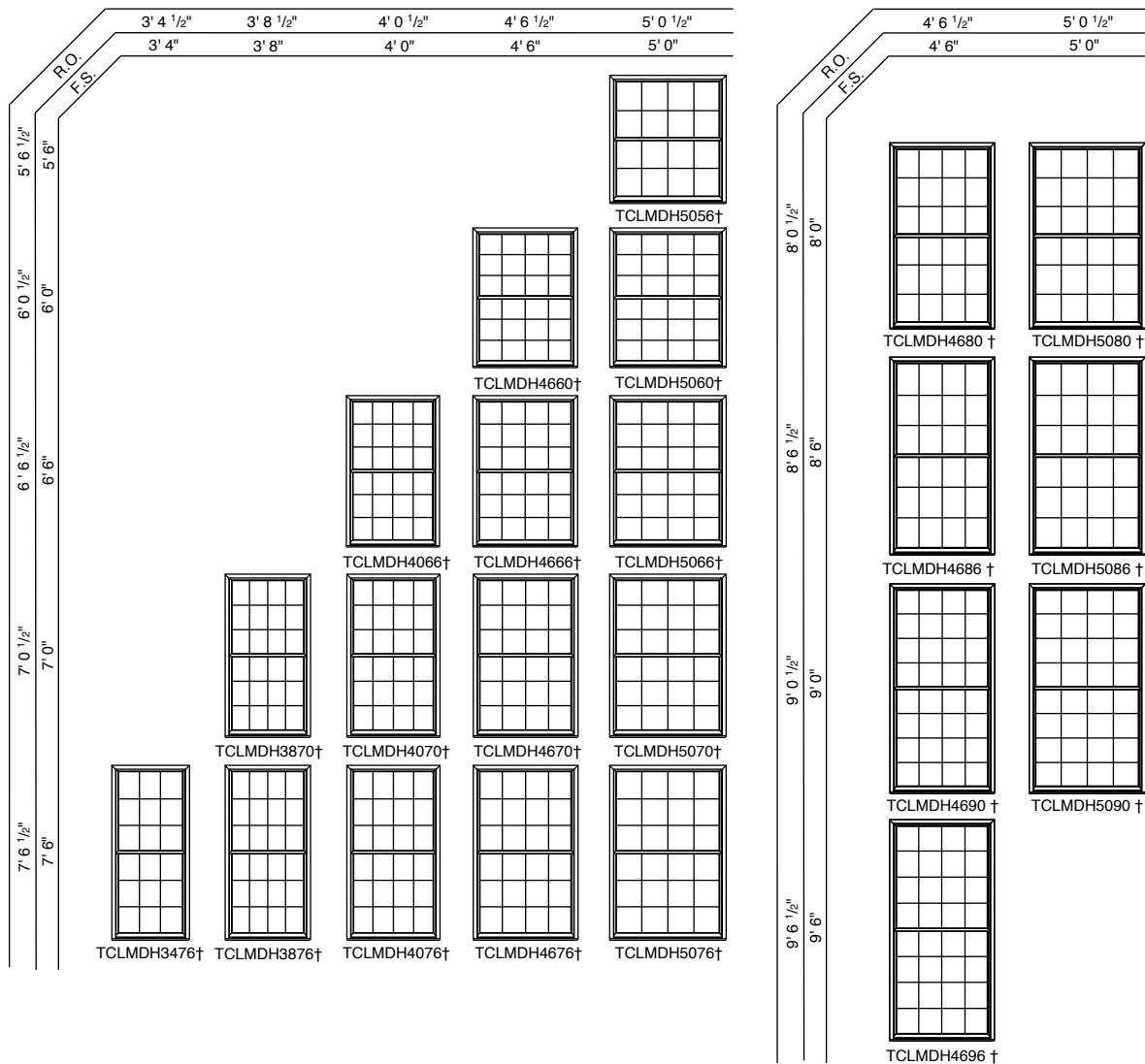
Units equal to or greater than 8' 0" tall are limited to 24" of clear opening height.

Sash Ratio: Standard units are equal sash. However, Cottage and Reverse Cottage are available as an option with some limitations. Contact your local supplier for more information.

See notes on page 73 for more information.

FOR WINDOWS GREATER THAN 30 SQUARE FEET OR RATED HIGHER THAN PG50, ONE OF THESE THREE INSTALLATION METHODS IS REQUIRED:
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Monumental Single-Hung Window Sizes


NOTES

† These units meet or exceed the following dimensions: Clear Opening Area 5.7 sq. ft., Clear Opening Width 20", Clear Opening Height 24" and 44" maximum floor to sill height (with standard 6' 10-1/2" structural header height). See your local code official for requirements in your area.

Units may be ordered with sash lifts if desired. Units 3'0" and wider will use two sash lifts.

Bottom sash operates up and down but does not tilt. Top sash is fixed.

Units equal to or greater than 8'0" tall are limited to 24" of clear opening height.

Sash Ratio: Standard units are equal sash. However, Cottage and Reverse Cottage are available as an option with some limitations. Contact your local supplier for more information.

If glass is positioned within 18" of the finished floor, safety/tempered glass may be required. Local codes may differ. Verify tempered glass requirements with your local building code official.

Use structural joining material when necessary or required by code.

The light patterns illustrated apply to rectangular removable interior wood grilles, Full Divided Light, Simulated Divided Light, Decorelle 100, 150 and 400 and Finelight™ Grilles-Between-the-Glass. All removable interior wood grilles will be installed in the units unless otherwise specified.

For a metric conversion in millimeters, multiply dimensions in inches by 25.4.

FORMULA FOR COMBINATION WINDOWS

The overall frame dimension (both width and height) is equal to the sum of the individual unit frame dimensions plus joining material dimension(s).

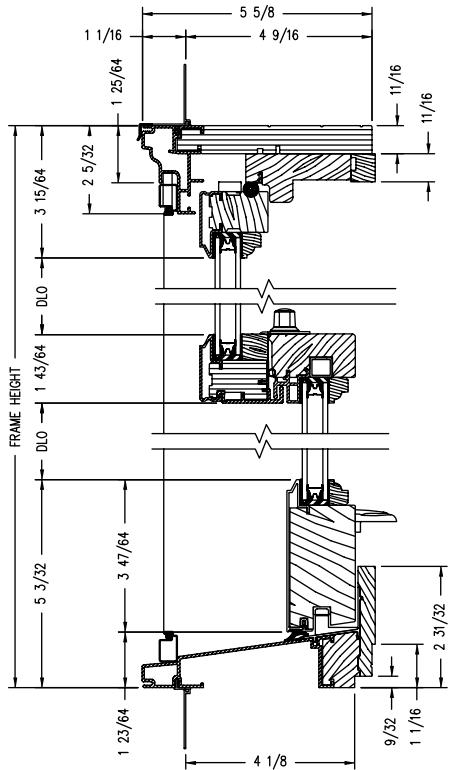
The overall rough opening (both width and height) is equal to the overall frame dimensions plus 1/4" on all sides.

FOR WINDOWS GREATER THAN 30 SQUARE FEET OR RATED HIGHER THAN PG50, ONE OF THESE THREE INSTALLATION METHODS IS REQUIRED:
A) THROUGH THE JAMB B) ALUMINUM INSTALLATION FLANGE OR C) INSTALLATION CLIPS.
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DOUBLE-HUNG WINDOWS

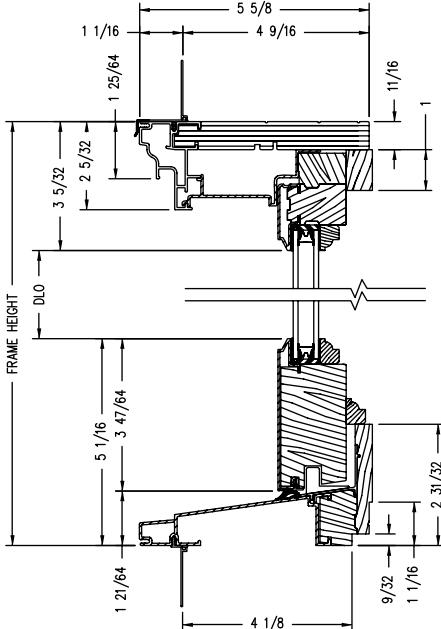
Double-Hung Windows

Double-Hung

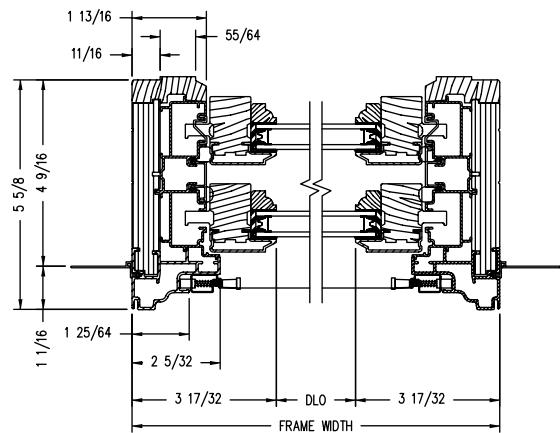


Vertical Section

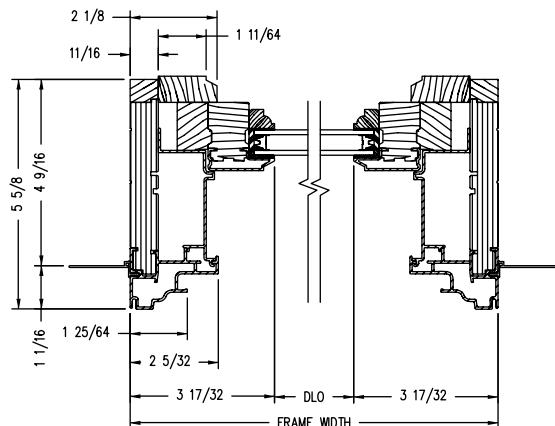
Double-Hung Picture



Vertical Section



Horizontal Section



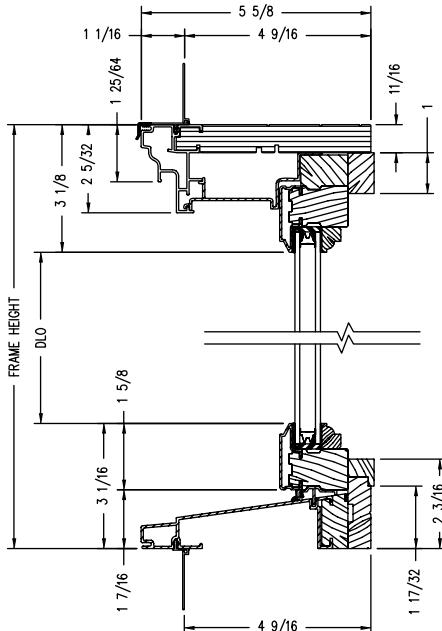
Horizontal Section

Shown with ovolo (colonial) glass stops.

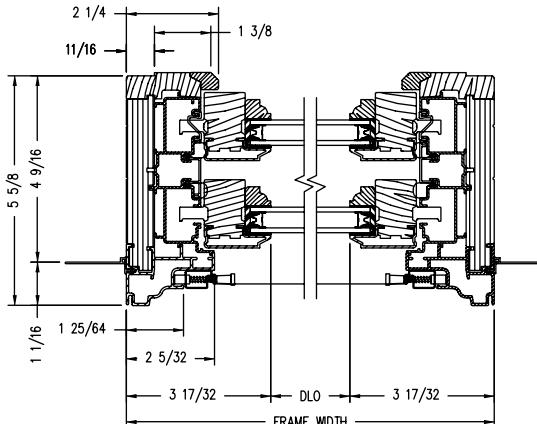
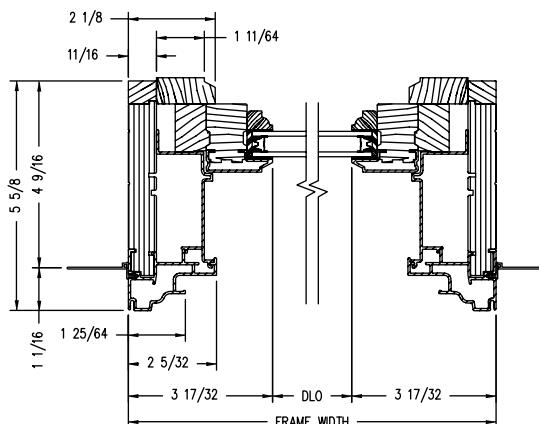
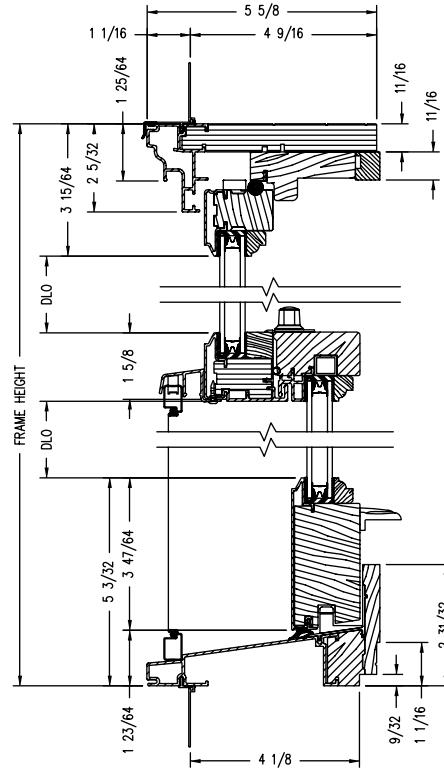
PROPER INSTALLATION AND MAINTENANCE OF E-SERIES PRODUCTS IS ESSENTIAL TO ATTAIN OPTIMUM PERFORMANCE AND OPERATION.
WRITTEN INSTALLATION INSTRUCTIONS THAT PROVIDE GUIDELINES FOR PROPER INSTALLATION ARE AVAILABLE BY VISITING ANDERSENWINDOWS.COM.
CUSTOM SIZES ARE AVAILABLE. CONTACT YOUR LOCAL SUPPLIER FOR MORE INFORMATION. DRAWINGS ARE NOT TO SCALE.

Double-Hung Windows

Double-Hung Transom



Monumental Single-Hung

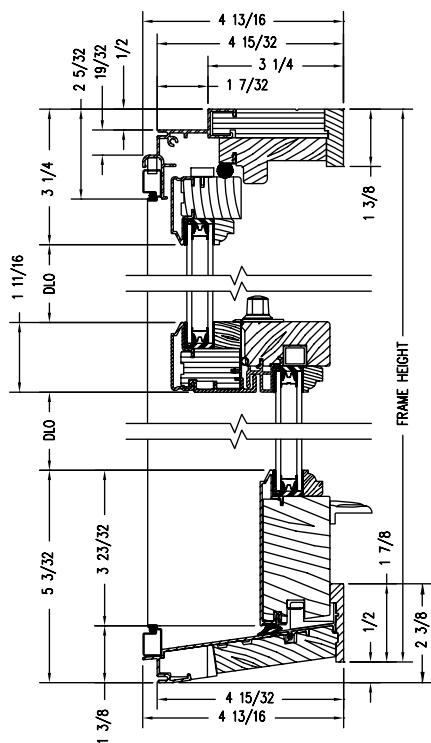


Shown with ovolo (colonial) glass stops.

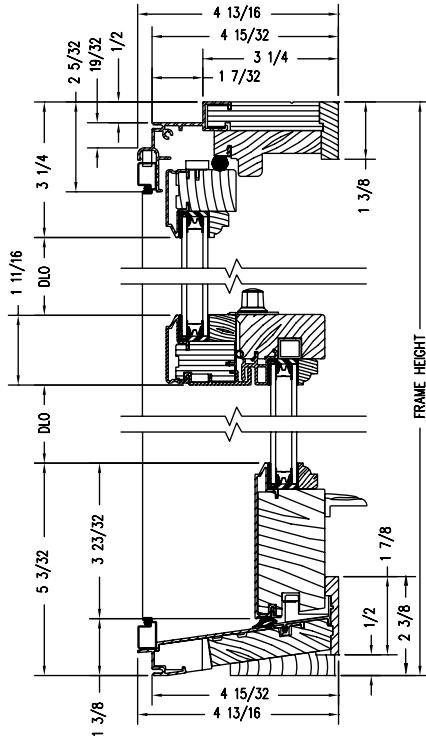
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DOUBLE-HUNG WINDOWS

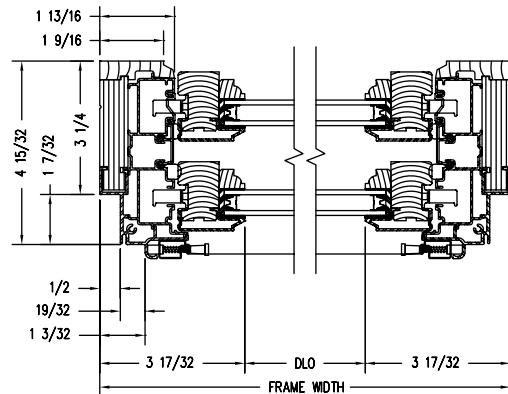
Double-Hung Insert Windows



Vertical Section
(For sill angles 8° and greater)



Vertical Section
(For sill angles less than 8°)

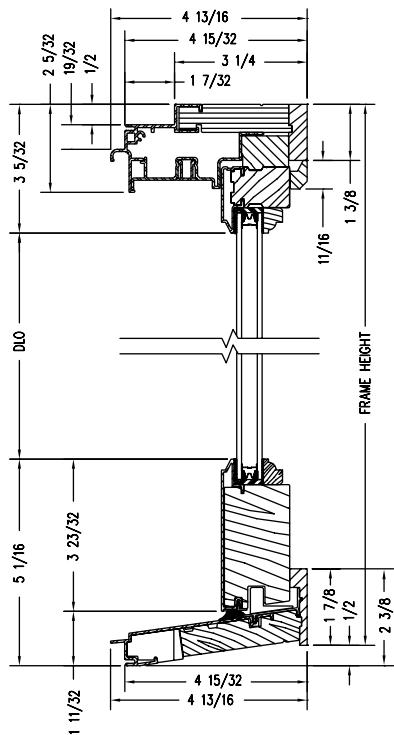


Horizontal Section

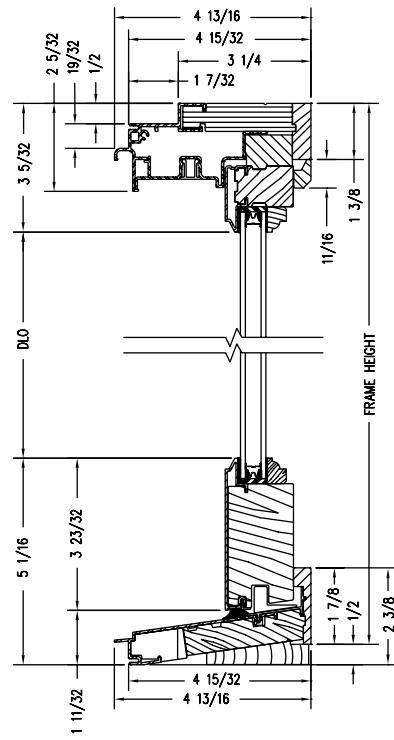
Shown with ovolo (colonial) glass stops.

PROPER INSTALLATION AND MAINTENANCE OF E-SERIES PRODUCTS IS ESSENTIAL TO ATTAIN OPTIMUM PERFORMANCE AND OPERATION.
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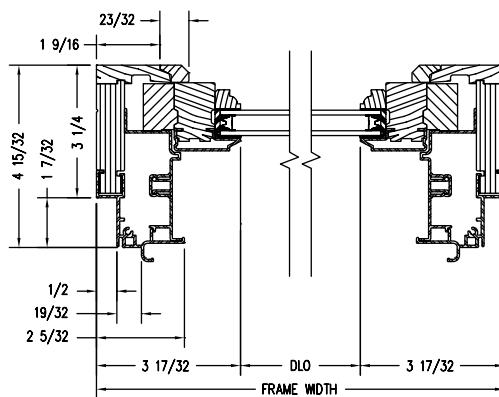
Double-Hung Picture Insert Windows



Vertical Section
(For sill angles 8° and greater)



Vertical Section
(For sill angles less than 8°)



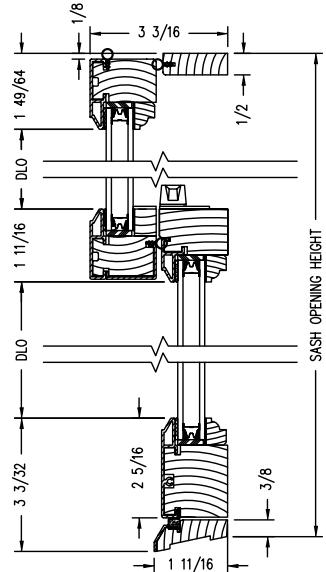
Horizontal Section

Shown with ovolo (colonial) glass stops.

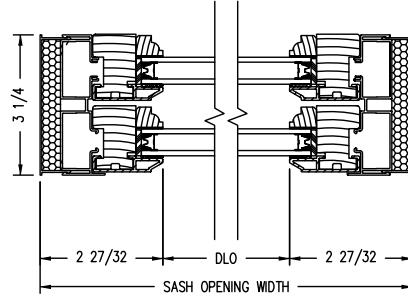
DOUBLE-HUNG WINDOWS

Double-Hung Sash Replacement Kits

Double-Hung Sash Replacement

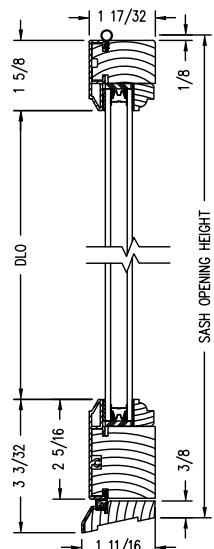


Vertical Section

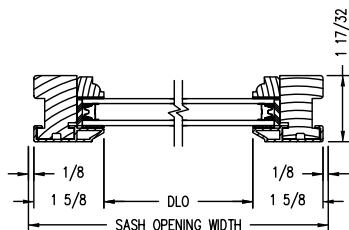


Horizontal Section

Double-Hung Picture Sash Replacement



Vertical Section

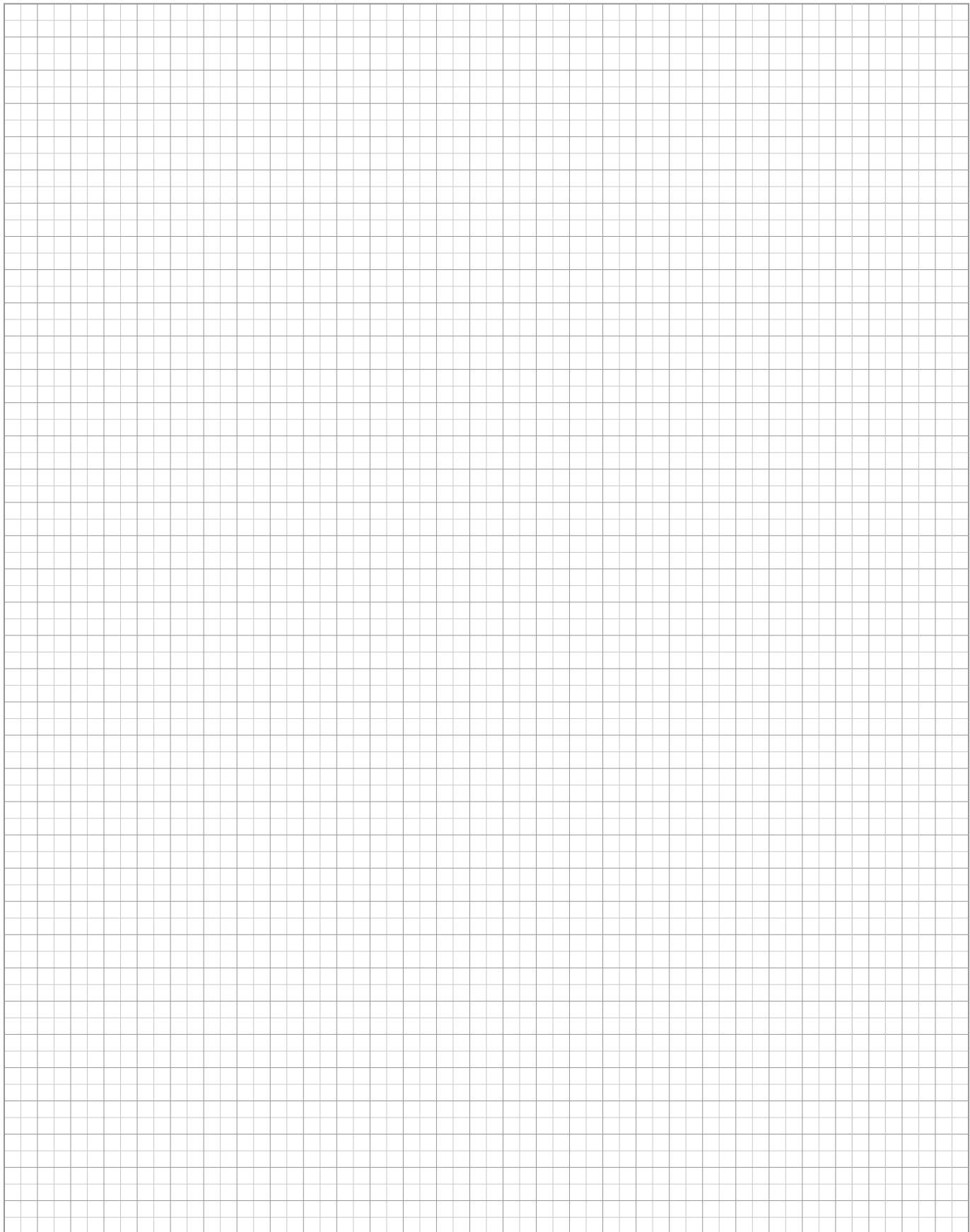


Horizontal Section

Shown with ovolo (colonial) glass stops.

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Notes



E-Series Double-Hung
Windows

BAY & BOW WINDOWS

E-Series bay and bow windows provide a focal point that is architecturally consistent inside and out, making any room feel spacious. They feature consistent sight lines when integrated with double-hung or casement windows, head and seat boards in birch or oak and an all-inclusive accessory package when ordered as a kit.

Bay & Bow Window Overview 82

Sizing

10° Casement Bow	84
30° & 45° Casement Bay	85
90° Casement Box Bay	86
30° Double-Hung Bay	89
45° Double-Hung Bay	90

Window Details

Casement Bay & Bow	87
Double-Hung Bay	91
Installation Materials	154
Product Performance	158



Custom sizing is available.





BAY & BOW WINDOWS

FEATURES

BAY & BOW WINDOWS

A Select wood components are kiln dried and treated with water/insect repellent and preservative. Interior wood surfaces are available in pine, mixed grain Douglas fir, cherry, hickory, mahogany*, maple, oak, walnut, alder or vertical grain Douglas fir. Interior surfaces are available unfinished or factory primed. Optional factory-applied finishes are available in a variety of stains and paints.

Wood components are fitted with aluminum extrusions on the exterior. 50 exterior colors that meet AAMA 2604 and 2605 specifications are available, as well as custom colors. Also available is a selection of seven exterior anodized options.

Compression bulb weatherstrip is applied for a maximum weather seal.

GLASS

B High-Performance Low-E4® glass with a low-conductivity spacer. Triple-pane glass, tinted, clear dual-pane, high-altitude glass and other special glazing options are available.

Glass is fixed in place from the interior with wood stops that can be removed for easy reglazing if necessary. Glass stops available in ovolu (colonial) and contemporary profiles.

GLASS SPACERS available in black, white and stainless steel.



Double-Hung Bay Window

Casement Bay Window

CABLE SUPPORT SYSTEM

Support is required underneath all bay and bow units. We offer a cable support system for your use. Insulated platforms and brackets are not included.



HEAD & SEAT BOARDS

C Wood head and seat boards are available in birch or oak.

HARDWARE

See casement or double-hung sections for detailed hardware options.

EXTERIOR & INTERIOR OPTIONS

EXTERIOR COLORS 50 exterior colors, 7 anodized finishes and custom colors. See exterior colors on page 11.

INTERIOR WOOD SPECIES



Interior custom stains, paints and color matching available.

Naturally occurring variations in grain, color and texture of wood make each window one of a kind.

All factory-finished options are shown on pine.

Painted options available on pine. Dark bronze and black painted options available on pine or maple. Anodized silver painted option available on maple only.

FACTORY-FINISHED INTERIORS



INTERIOR PAINTED OPTIONS



*Actual wood species is either Sapele or Sipo, both non-endangered species grown in Africa, with color and characteristics similar to Central American mahoganies. Printing limitations prevent exact replication of colors and finishes. Please see your Andersen supplier for actual color and finish samples.

ACCESSORIES Sold Separately

BAY & BOW WINDOWS

VeriLock & Open/Closed Sensors DISCONTINUED



VeriLock sensors are unique as they detect whether the windows are locked or unlocked — a feature no other sensors can provide. VeriLock sensors for double-hung windows are shown below and are available in all hardware finishes.

Open/Closed Sensors

Wireless open/closed sensors are available in four colors.

See page 27 for Smart Home options.

INSECT SCREENS

TruScene® Insect Screens

Andersen® TruScene insect screens let in over 25% more fresh air and provide 50% greater clarity than conventional Andersen insect screens, all while keeping out unwanted small insects. Frames are available in painted aluminum or wood-veneered options.

Conventional Insect Screens

Charcoal fiberglass screen mesh fits into an aluminum frame. Aluminum screen mesh is available as an option.

See page 24 for more information on our insect screens.

PRIVACY OPTIONS

System 3 Blinds for Casement Windows



A $\frac{5}{8}$ " aluminum slat blind is mounted to an extruded aluminum blind panel and applied to the window, creating a triple-glazed window boasting privacy and energy efficiency. Available in three colors. Blind panels are offered in white, tan, gold or an optional wood veneer to match your interior.

System 3 Shades for Casement Windows

Pleated fabric shades are available in four colors to effortlessly and beautifully filter the light.

See page 25 for more information on our blinds and shades.

GRILLES

Full Divided Light

Permanent interior and exterior grilles with grille spacer bars between two panes of glass. Available in $\frac{5}{8}$ ", $\frac{7}{8}$ ", $1\frac{1}{8}$ ", $1\frac{1}{4}$ ", or $2\frac{1}{4}$ " widths and ovo or contemporary profile. Ovolo profile shown below, not all widths are pictured.



$\frac{5}{8}$ "



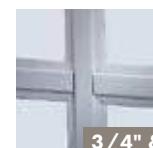
$\frac{7}{8}$ "

Finelight™ Grilles-Between-the-Glass

Available in $\frac{5}{8}$ " flat or 1" contoured aluminum profiles. Two-tone colors of pebble tan/colony white, sierra bronze/colony white or forest green/colony white are available on the 1" profile.



$\frac{5}{8}$ " Flat



1" Contoured

3/4" & 1"

Removable Interior Wood Grilles

Removable interior wood grilles are available in a $\frac{5}{8}$ " width and ovolo or contemporary profiles. Optional surround for removable grille and permanent exterior grilles also available. Ovolo profile shown below.



$\frac{5}{8}$ "

See page 22 for more information on grilles.

HARDWARE OPTIONS

Double-Hung



Lock



Sash Lift

Antique Brass | Black | **Polished Chrome** | Bronze | Gold
Oil Rubbed Bronze | Pewter | **Bright Brass** | **Brushed Chrome** | White

Windows with VeriLock sensors use a different sash lock. See above for details.

Casement



Operator Handle & Cover

Antique Brass | **Black** | **Polished Chrome** | Bronze | Gold
Oil Rubbed Bronze | Pewter | **Bright Brass** | **Brushed Chrome** | White

Bold name denotes finish shown.

HARDWARE FINISHES



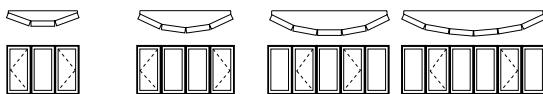
Oil rubbed bronze is a "living" finish that will change with time and use.

*When properly configured and maintained with a professionally installed security system and/or self monitoring system compatible with Honeywell® 5800 controls. See your Andersen supplier for more information.

Printing limitations prevent exact finish replication. See your Andersen supplier for actual samples.

BAY & BOW WINDOWS

10° Casement Bow Window Sizes



WIDTH				
Rough Opg.	3-WIDE 4'-6 3/16"	4-WIDE 5'-11 5/8"	5-WIDE 7'-4 9/16"	6-WIDE 8'-8 3/4"
3'-0 1/2"	15 3/4 30-3	15 3/4 30-4	15 3/4 30-5	15 3/4 30-6
3'-4 1/2"	15 3/4 34-3	15 3/4 34-4	15 3/4 34-5	15 3/4 34-6
4'-0 1/2"	15 3/4 40-3	15 3/4 40-4	15 3/4 40-5	15 3/4 40-6
4'-6 1/2"	15 3/4 46-3	15 3/4 46-4	15 3/4 46-5	15 3/4 46-6
5'-0 1/2"	15 3/4 50-3	15 3/4 50-4	15 3/4 50-5	15 3/4 50-6
5'-6 1/2"	15 3/4 56-3	15 3/4 56-4	15 3/4 56-5	15 3/4 56-6
6'-0 1/2"	15 3/4 60-3	15 3/4 60-4	15 3/4 60-5	15 3/4 60-6
Projection	0'-3 5/32"	0'-6 1/4"	0'-9 11/32"	1'-1 15/16"
HEIGHT				
Rough Opg.	5'-0 7/8"	6'-8 1/2"	8'-3 7/16"	9'-9 11/16"
3'-0 1/2"	1830-3	1830-4	1830-5	1830-6
3'-4 1/2"	1834-3	1834-4	1834-5	1834-6
4'-0 1/2"	1840-3	1840-4	1840-5	1840-6
4'-6 1/2"	1846-3	1846-4	1846-5	1846-6
5'-0 1/2"	1850-3	1850-4	1850-5	1850-6
5'-6 1/2"	1856-3	1856-4	1856-5	1856-6
6'-0 1/2"	1860-3	1860-4	1860-5	1860-6
Projection	0'-3 9/16"	0'-7 1/32"	0'-10 1/2"	1'-3 21/32"
HEIGHT				
Rough Opg.	6'-0 3/4"	8'-0 3/16"	9'-10 7/8"	11'-8 5/8"
3'-0 1/2"	2030-3	2030-4	2030-5	2030-6
3'-4 1/2"	2034-3	2034-4	2034-5	2034-6
4'-0 1/2"	2040-3	2040-4	2040-5	2040-6
4'-6 1/2"	2046-3	2046-4	2046-5	2046-6
5'-0 1/2"	2050-3	2050-4	2050-5	2050-6
5'-6 1/2"	2056-3	2056-4	2056-5	2056-6
6'-0 1/2"	2060-3	2060-4	2060-5	2060-6
Projection	0'-4 1/4"	0'-8 13/32"	1'-0 9/16"	1'-6 3/4"
HEIGHT				
Rough Opg.	7'-0 5/8"	9'-3 7/8"	11'-6 1/4"	
3'-0 1/2"	2430-3	2430-4	2430-5	-----
3'-4 1/2"	2434-3	2434-4	2434-5	-----
4'-0 1/2"	2440-3	2440-4	2440-5	-----
4'-6 1/2"	2446-3	2446-4	2446-5	-----
5'-0 1/2"	2450-3	2450-4	2450-5	-----
5'-6 1/2"	2456-3	2456-4	2456-5	-----
6'-0 1/2"	2460-3	2460-4	2460-5	-----
Projection	0'-4 15/16"	0'-9 13/16"	1'-2 5/8"	-----
HEIGHT				
Rough Opg.	7'-6 9/16"	9'-11 11/16"	12'-3 15/16"	
3'-0 1/2"	2630-3	2630-4	2630-5	-----
3'-4 1/2"	2634-3	2634-4	2634-5	-----
4'-0 1/2"	2640-3	2640-4	2640-5	-----
4'-6 1/2"	2646-3	2646-4	2646-5	-----
5'-0 1/2"	2650-3	2650-4	2650-5	-----
5'-6 1/2"	2656-3	2656-4	2656-5	-----
6'-0 1/2"	2660-3	2660-4	2660-5	-----
Projection	0'-5 5/16"	0'-10 1/2"	1'-3 21/32"	-----

NOTES

Projection is measured from the outside of the exterior sheathing to the exterior sheathing line of the outermost unit.

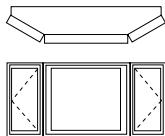
Support is required underneath all bay and bow units. For additional support, we offer a cable support system.

Insulated platforms and brackets are not included.

FOR WINDOWS GREATER THAN 30 SQUARE FEET OR RATED HIGHER THAN PG50, ONE OF THESE THREE INSTALLATION METHODS IS REQUIRED:
A) THROUGH THE JAMB B) ALUMINUM INSTALLATION FLANGE OR C) INSTALLATION CLIPS.

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30° Casement Angle Bay Window Sizes



NOTES

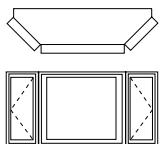
Projection is measured from the outside of the exterior sheathing to the exterior sheathing line of the outermost unit.

Support is required underneath all bay and bow units.
For additional support, we offer a cable support system.

Insulated platforms and brackets are not included.

		WIDTH					
		30 Degree Casement Angle Bay Units					
HEIGHT	Rough Opg.	6'-5 11/16"	7'-1 11/16"	8'-1 11/16"	7'-0 5/8"	7'-8 5/8"	8'-8 5/8"
		1'-8" Wide Flanker Units		2'-0" Wide Flanker Units			
4'-0 1/2"	3'-4" Center	4'-0" Center	5'-0" Center	3'-4" Center	4'-0" Center	5'-0" Center	
4'-6 1/2"	1840-3440-1840	1840-4040-1840	1840-5040-1840	2040-3440-2040	2040-4040-2040	2040-5040-2040	
5'-0 1/2"	1846-3446-1846	1846-4046-1846	1846-5046-1846	2046-3446-2046	2046-4046-2046	2046-5046-2046	
5'-6 1/2"	1850-3450-1850	1850-4050-1850	1850-5050-1850	2050-3450-2050	2050-4050-2050	2050-5050-2050	
6'-0 1/2"	1856-3456-1856	1856-4056-1856	1856-5056-1856	2056-3456-2056	2056-4056-2056	2056-5056-2056	
Projection	1860-3460-1860	1860-4060-1860	1860-5060-1860	2060-3460-2060	2060-4060-2060	2060-5060-2060	
4'-0 1/2"	0'-10 17/32"	0'-10 17/32"	0'-10 17/32"	1'-0 17/32"	1'-0 17/32"	1'-0 17/32"	
HEIGHT	Rough Opg.	7'-7 9/16"	8'-3 9/16"	9'-3 9/16"	7'-11"	8'-7"	9'-7"
		2'-4" Wide Flanker Units		2'-6" Wide Flanker Units			
4'-0 1/2"	3'-4" Center	4'-0" Center	5'-0" Center	3'-4" Center	4'-0" Center	5'-0" Center	
4'-6 1/2"	2440-3440-2440	2440-4040-2440	2440-5040-2440	2640-3440-2640	2640-4040-2640	2640-5040-2640	
5'-0 1/2"	2446-3446-2446	2446-4046-2446	2446-5046-2446	2646-3446-2646	2646-4046-2646	2646-5046-2646	
5'-6 1/2"	2450-3450-2450	2450-4050-2450	2450-5050-2450	2650-3450-2650	2650-4050-2650	2650-5050-2650	
6'-0 1/2"	2456-3456-2456	2456-4056-2456	2456-5056-2456	2656-3456-2656	2656-4056-2656	2656-5056-2656	
Projection	2460-3460-2460	2460-4060-2460	2460-5060-2460	2660-3460-2660	2660-4060-2660	2660-5060-2660	
4'-0 1/2"	1'-2 17/32"	1'-2 17/32"	1'-2 17/32"	1'-3 17/32"	1'-3 17/32"	1'-3 17/32"	

45° Casement Angle Bay Window Sizes



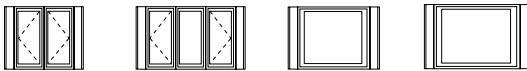
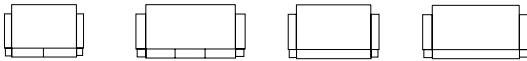
		WIDTH					
		45 Degree Casement Angle Bay Units					
HEIGHT	Rough Opg.	6'-0 3/4"	6'-8 3/4"	7'-8 3/4"	6'-6 3/8"	7'-2 3/8"	8'-2 3/8"
		1'-8" Wide Flanker Units		2'-0" Wide Flanker Units			
4'-0 1/2"	3'-4" Center	4'-0" Center	5'-0" Center	3'-4" Center	4'-0" Center	5'-0" Center	
4'-6 1/2"	1840-3440-1840	1840-4040-1840	1840-5040-1840	2040-3440-2040	2040-4040-2040	2040-5040-2040	
5'-0 1/2"	1846-3446-1846	1846-4046-1846	1846-5046-1846	2046-3446-2046	2046-4046-2046	2046-5046-2046	
5'-6 1/2"	1850-3450-1850	1850-4050-1850	1850-5050-1850	2050-3450-2050	2050-4050-2050	2050-5050-2050	
6'-0 1/2"	1856-3456-1856	1856-4056-1856	1856-5056-1856	2056-3456-2056	2056-4056-2056	2056-5056-2056	
Projection	1860-3460-1860	1860-4060-1860	1860-5060-1860	2060-3460-2060	2060-4060-2060	2060-5060-2060	
4'-0 1/2"	1'-3 5/32"	1'-3 5/32"	1'-3 5/32"	1'-6"	1'-6"	1'-6"	
HEIGHT	Rough Opg.	7'-0"	7'-8"	8'-8"	7'-2 7/8"	7'-10 7/8"	8'-10 7/8"
		2'-4" Wide Flanker Units		2'-6" Wide Flanker Units			
4'-0 1/2"	3'-4" Center	4'-0" Center	5'-0" Center	3'-4" Center	4'-0" Center	5'-0" Center	
4'-6 1/2"	2440-3440-2440	2440-4040-2440	2440-5040-2440	2640-3440-2640	2640-4040-2640	2640-5040-2640	
5'-0 1/2"	2446-3446-2446	2446-4046-2446	2446-5046-2446	2646-3446-2646	2646-4046-2646	2646-5046-2646	
5'-6 1/2"	2450-3450-2450	2450-4050-2450	2450-5050-2450	2650-3450-2650	2650-4050-2650	2650-5050-2650	
6'-0 1/2"	2456-3456-2456	2456-4056-2456	2456-5056-2456	2656-3456-2656	2656-4056-2656	2656-5056-2656	
Projection	2460-3460-2460	2460-4060-2460	2460-5060-2460	2660-3460-2660	2660-4060-2660	2660-5060-2660	
4'-0 1/2"	1'-8 13/16"	1'-8 13/16"	1'-8 13/16"	1'-10 7/32"	1'-10 7/32"	1'-10 7/32"	

FOR WINDOWS GREATER THAN 30 SQUARE FEET OR RATED HIGHER THAN PG50, ONE OF THESE THREE INSTALLATION METHODS IS REQUIRED:
A) THROUGH THE JAMB B) ALUMINUM INSTALLATION FLANGE OR C) INSTALLATION CLIPS.

ADDITIONAL CUSTOM SIZES ARE AVAILABLE. CONTACT YOUR LOCAL SUPPLIER FOR MORE INFORMATION. DRAWINGS ARE NOT TO SCALE.

BAY & BOW WINDOWS

90° Casement Box Bay Window Sizes



HEIGHT	ROUGH OPENINGS	WIDTH			
		3'-0"	4'-5 3/4"	4'-0 1/2"	5'-0 1/2"
	15 3/4-2 Center	15 3/4 -3 Center	4'-0" Center	5'-0" Center	
3'-0 1/2"	15 3/4 30-2	15 3/4 30-3	4030	5030	
4'-0 1/2"	15 3/4 40-2	15 3/4 40-3	4040	5040	
5'-0 1/2"	15 3/4 50-2	15 3/4 50-3	4050	5050	
Projection	1'-10 7/8"	1'-10 7/8"	1'-10 7/8"	1'-10 7/8"	
1'-5 3/4" wide operating casement flankers are standard on all box bay units.					

NOTES

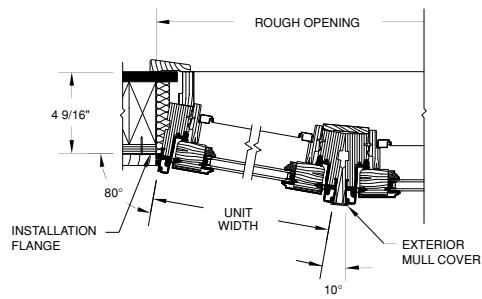
Projection is measured from the outside of the exterior sheathing to the exterior sheathing line of the outermost unit.

Support is required underneath all bay and bow units. For additional support, we offer a cable support system.

Insulated platforms and brackets are not included.

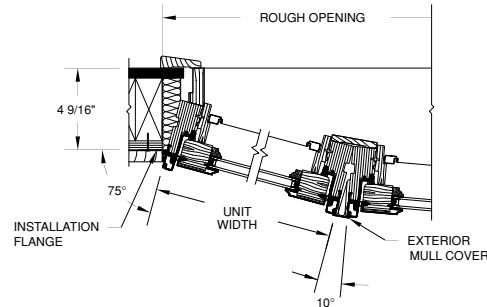
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3-Wide 10° Casement Bow Windows



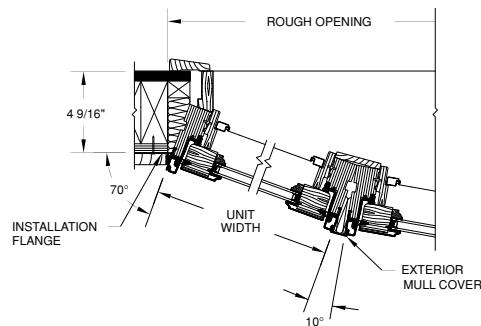
Horizontal Section

4-Wide 10° Casement Bow Windows



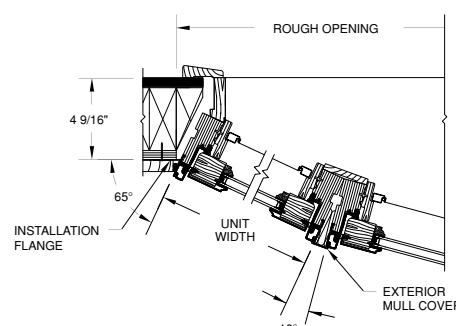
Horizontal Section

5-Wide 10° Casement Bow Windows



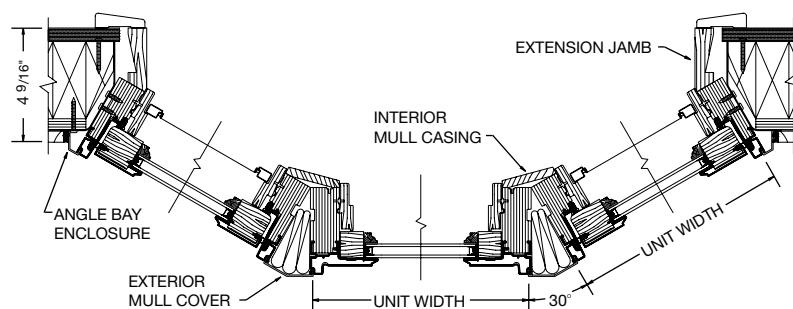
Horizontal Section

6-Wide 10° Casement Bow Windows



Horizontal Section

30° Casement Angle Bay Windows

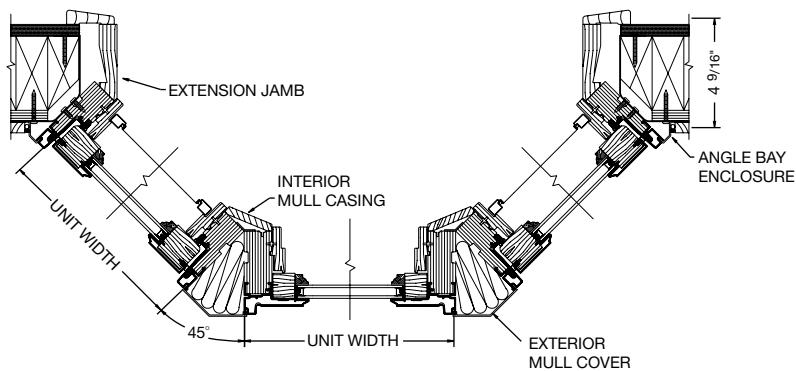


Horizontal Section

Shown with ovolo (colonial) glass stops.

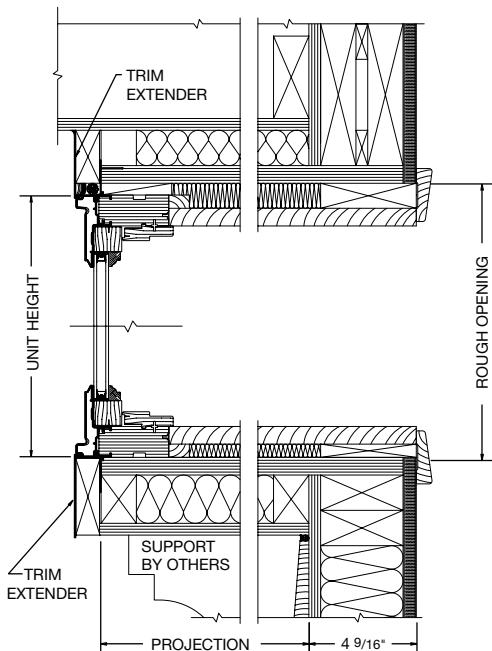
BAY & BOW WINDOWS

45° Casement Angle Bay Windows



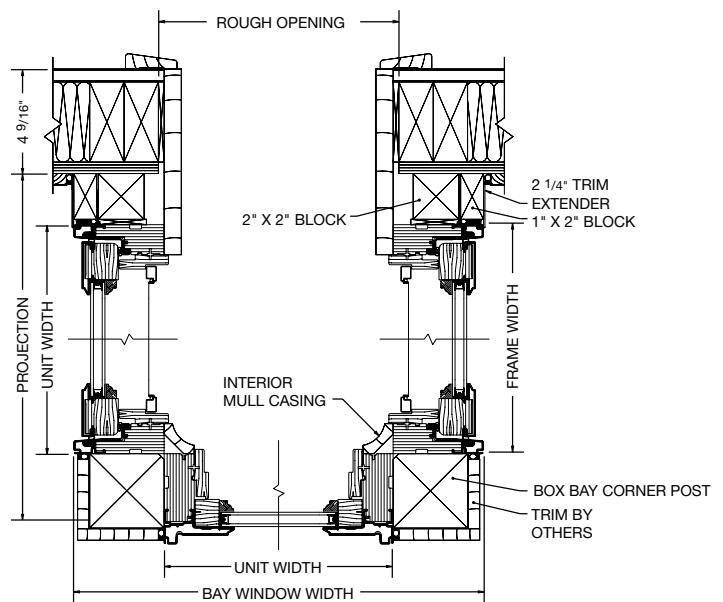
Horizontal Section

Casement Bay/Bow Windows



Vertical Section

90° Casement Box Bay Windows

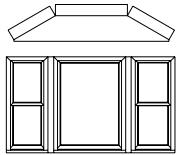


Horizontal Section

Shown with ovolو (colonial) glass stops.

PROPER INSTALLATION AND MAINTENANCE OF E-SERIES PRODUCTS IS ESSENTIAL TO ATTAIN OPTIMUM PERFORMANCE AND OPERATION.
WRITTEN INSTALLATION INSTRUCTIONS THAT PROVIDE GUIDELINES FOR PROPER INSTALLATION ARE AVAILABLE BY VISITING ANDERSENWINDOWS.COM.
CUSTOM SIZES ARE AVAILABLE. CONTACT YOUR LOCAL SUPPLIER FOR MORE INFORMATION. DRAWINGS ARE NOT TO SCALE.

30° Double-Hung Angle Bay Window Sizes



		WIDTH				
		30 Degree Double-Hung Angle Bay Units				
HEIGHT	Rough Opg.	6'-3 11/16"	6'-5 11/16"	6'-7 11/16"	7'-3 11/16"	8'-3 11/16"
		1'-8" Wide Flanker Units				
	4'-0 1/2"	3'-0" Center	3'-2" Center	3'-4" Center	4'-0" Center	5'-0" Center
	1840-3040-1840	1840-3240-1840	1840-3440-1840	1840-4040-1840	1840-5040-1840	
	4'-6 1/2"	1846-3046-1846	1846-3246-1846	1846-3446-1846	1846-4046-1846	1846-5046-1846
	4'-9 1/2"	1849-3049-1849	1849-3249-1849	1849-3449-1849	1849-4049-1849	1849-5049-1849
	5'-0 1/2"	1850-3050-1850	1850-3250-1850	1850-3450-1850	1850-4050-1850	1850-5050-1850
	5'-1 1/2"	1851-3051-1851	1851-3251-1851	1851-3451-1851	1851-4051-1851	1851-5051-1851
	5'-6 1/2"	1856-3056-1856	1856-3256-1856	1856-3456-1856	1856-4056-1856	1856-5056-1856
	6'-0 1/2"	1860-3060-1860	1860-3260-1860	1860-3460-1860	1860-4060-1860	1860-5060-1860
	Projection	0'-10 3/4"	0'-10 3/4"	0'-10 3/4"	0'-10 3/4"	0'-10 3/4"
	Rough Opg.	6'-10 5/8"	7'-0 5/8"	7'-2 5/8"	7'-10 5/8"	8'-10 5/8"
		2'-0" Wide Flanker Units				
	4'-0 1/2"	3'-0" Center	3'-2" Center	3'-4" Center	4'-0" Center	5'-0" Center
	2040-3040-2040	2040-3240-2040	2040-3440-2040	2040-4040-2040	2040-5040-2040	
	4'-6 1/2"	2046-3046-2046	2046-3246-2046	2046-3446-2046	2046-4046-2046	2046-5046-2046
	4'-9 1/2"	2049-3049-2049	2049-3249-2049	2049-3449-2049	2049-4049-2049	2049-5049-2049
	5'-0 1/2"	2050-3050-2050	2050-3250-2050	2050-3450-2050	2050-4050-2050	2050-5050-2050
	5'-1 1/2"	2051-3051-2051	2051-3251-2051	2051-3451-2051	2051-4051-2051	2051-5051-2051
	5'-6 1/2"	2056-3056-2056	2056-3256-2056	2056-3456-2056	2056-4056-2056	2056-5056-2056
	6'-0 1/2"	2060-3060-2060	2060-3260-2060	2060-3460-2060	2060-4060-2060	2060-5060-2060
	Projection	1'-0 3/4"	1'-0 3/4"	1'-0 3/4"	1'-0 3/4"	1'-0 3/4"
	Rough Opg.	7'-5 1/2"	7'-7 1/2"	7'-9 1/2"	8'-5 1/2"	9'-5 1/2"
		2'-4" Wide Flanker Units				
	4'-0 1/2"	3'-0" Center	3'-2" Center	3'-4" Center	4'-0" Center	5'-0" Center
	2440-3040-2440	2440-3240-2440	2440-3440-2440	2440-4040-2440	2440-5040-2440	
	4'-6 1/2"	2446-3046-2446	2446-3246-2446	2446-3446-2446	2446-4046-2446	2446-5046-2446
	4'-9 1/2"	2449-3049-2449	2449-3249-2449	2449-3449-2449	2449-4049-2449	2449-5049-2449
	5'-0 1/2"	2450-3050-2450	2450-3250-2450	2450-3450-2450	2450-4050-2450	2450-5050-2450
	5'-1 1/2"	2451-3051-2451	2451-3251-2451	2451-3451-2451	2451-4051-2451	2451-5051-2451
	5'-6 1/2"	2456-3056-2456	2456-3256-2456	2456-3456-2456	2456-4056-2456	2456-5056-2456
	6'-0 1/2"	2460-3060-2460	2460-3260-2460	2460-3460-2460	2460-4060-2460	2460-5060-2460
	Projection	1'-2 3/4"	1'-2 3/4"	1'-2 3/4"	1'-2 3/4"	1'-2 3/4"

NOTES

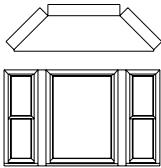
Projection is measured from the outside of the exterior sheathing to the exterior sheathing line of the outermost unit.

Support is required underneath all bay and bow units. For additional support, we offer a cable support system.

Insulated platforms and brackets are not included.

BAY & BOW WINDOWS

45° Double-Hung Angle Bay Window Sizes

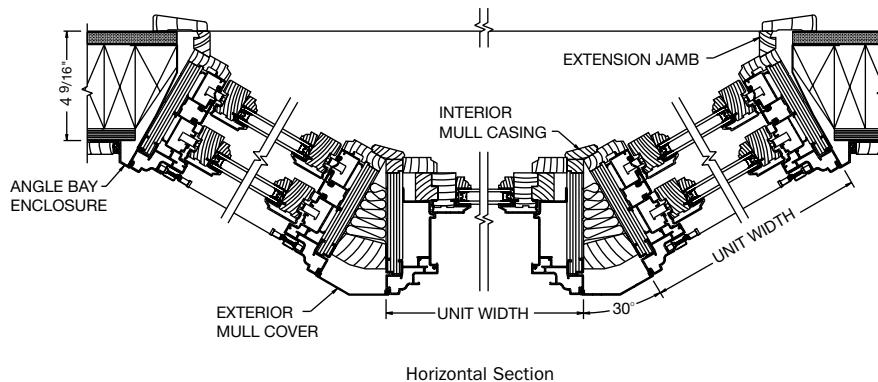


		WIDTH				
		45 Degree Double-Hung Angle Bay Units				
HEIGHT	Rough Opg.	5'-11 1/16"	6'-1 1/16"	6'-3 1/16"	6'-11 1/16"	7'-11 1/16"
		1'-8" Wide Flanker Units				
	3'-0" Center	3'-2" Center	3'-4" Center	4'-0" Center	5'-0" Center	
	4'-0 1/2"	1840-3040-1840	1840-3240-1840	1840-3440-1840	1840-4040-1840	1840-5040-1840
	4'-6 1/2"	1846-3046-1846	1846-3246-1846	1846-3446-1846	1846-4046-1846	1846-5046-1846
	4'-9 1/2"	1849-3049-1849	1849-3249-1849	1849-3449-1849	1849-4049-1849	1849-5049-1849
	5'-0 1/2"	1850-3050-1850	1850-3250-1850	1850-3450-1850	1850-4050-1850	1850-5050-1850
	5'-1 1/2"	1851-3051-1851	1851-3251-1851	1851-3451-1851	1851-4051-1851	1851-5051-1851
	5'-6 1/2"	1856-3056-1856	1856-3256-1856	1856-3456-1856	1856-4056-1856	1856-5056-1856
	6'-0 1/2"	1860-3060-1860	1860-3260-1860	1860-3460-1860	1860-4060-1860	1860-5060-1860
HEIGHT	Projection	1'-3 11/16"	1'-3 11/16"	1'-3 11/16"	1'-3 11/16"	1'-3 11/16"
	Rough Opg.	6'-4 3/4"	6'-6 3/4"	6'-8 3/4"	7'-4 3/4"	8'-4 3/4"
		2'-0" Wide Flanker Units				
	3'-0" Center	3'-2" Center	3'-4" Center	4'-0" Center	5'-0" Center	
	4'-0 1/2"	2040-3040-2040	2040-3240-2040	2040-3440-2040	2040-4040-2040	2040-5040-2040
	4'-6 1/2"	2046-3046-2046	2046-3246-2046	2046-3446-2046	2046-4046-2046	2046-5046-2046
	4'-9 1/2"	2049-3049-2049	2049-3249-2049	2049-3449-2049	2049-4049-2049	2049-5049-2049
	5'-0 1/2"	2050-3050-2050	2050-3250-2050	2050-3450-2050	2050-4050-2050	2050-5050-2050
	5'-1 1/2"	2051-3051-2051	2051-3251-2051	2051-3451-2051	2051-4051-2051	2051-5051-2051
	5'-6 1/2"	2056-3056-2056	2056-3256-2056	2056-3456-2056	2056-4056-2056	2056-5056-2056
	6'-0 1/2"	2060-3060-2060	2060-3260-2060	2060-3460-2060	2060-4060-2060	2060-5060-2060
HEIGHT	Projection	1'-6 1/2"	1'-6 1/2"	1'-6 1/2"	1'-6 1/2"	1'-6 1/2"
	Rough Opg.	6'-10 3/8"	7'-0 3/8"	7'-2 3/8"	7'-10 3/8"	8'-10 3/8"
		2'-4" Wide Flanker Units				
	3'-0" Center	3'-2" Center	3'-4" Center	4'-0" Center	5'-0" Center	
	4'-0 1/2"	2440-3040-2440	2440-3240-2440	2440-3440-2440	2440-4040-2440	2440-5040-2440
	4'-6 1/2"	2446-3046-2446	2446-3246-2446	2446-3446-2446	2446-4046-2446	2446-5046-2446
	4'-9 1/2"	2449-3049-2449	2449-3249-2449	2449-3449-2449	2449-4049-2449	2449-5049-2449
	5'-0 1/2"	2450-3050-2450	2450-3250-2450	2450-3450-2450	2450-4050-2450	2450-5050-2450
	5'-1 1/2"	2451-3051-2451	2451-3251-2451	2451-3451-2451	2451-4051-2451	2451-5051-2451
	5'-6 1/2"	2456-3056-2456	2456-3256-2456	2456-3456-2456	2456-4056-2456	2456-5056-2456
	6'-0 1/2"	2460-3060-2460	2460-3260-2460	2460-3460-2460	2460-4060-2460	2460-5060-2460
	Projection	1'-9 11/32"	1'-9 11/32"	1'-9 11/32"	1'-9 11/32"	1'-9 11/32"

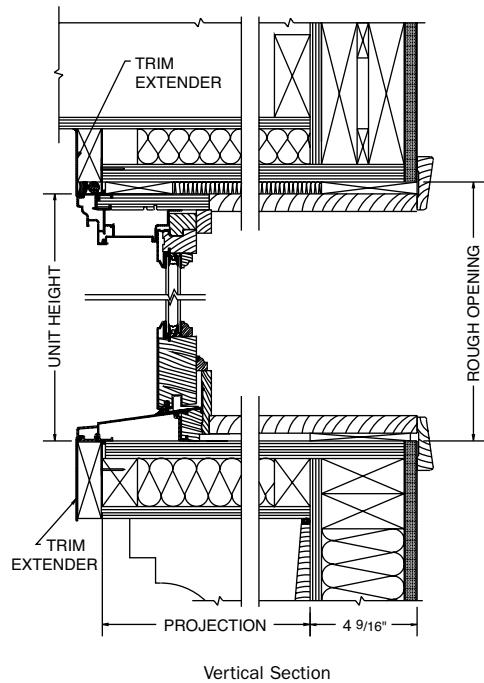
FOR WINDOWS GREATER THAN 30 SQUARE FEET OR RATED HIGHER THAN PG50, ONE OF THESE THREE INSTALLATION METHODS IS REQUIRED:
A) THROUGH THE JAMB B) ALUMINUM INSTALLATION FLANGE OR C) INSTALLATION CLIPS.

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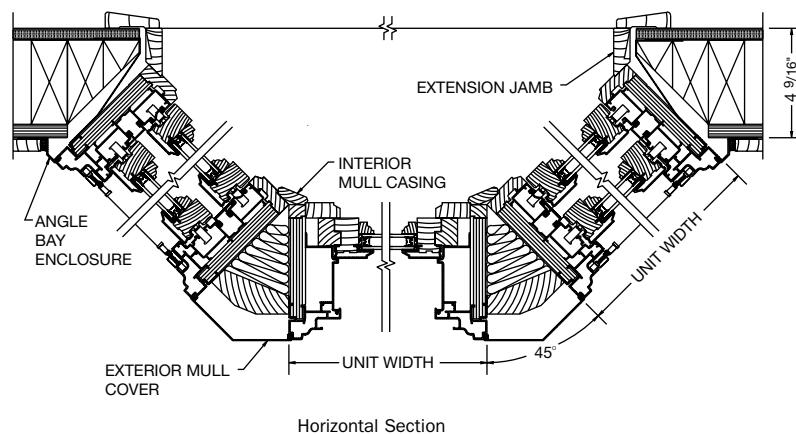
30° Double-Hung Angle Bay Windows



Double-Hung Angle Bay Windows



45° Double-Hung Angle Bay Windows



E-Series Bay & Bow
Windows

Shown with ovolo (colonial) glass stops.

GLIDING WINDOWS

Functionality is the key to our gliding window. Efficient space utilization and sleek lines make this window the right choice for that tight, hard-to-manage space. With two or three sash systems all-in-one frame and discreet hardware creating clear, unobstructed views, these windows offer a cost-effective design with modern efficiencies.

Gliding Window Overview **94**

Sizing

Gliding 2-Sash	96
Gliding 3-Sash	96
Window Details	97
Installation Materials	154
Product Performance	158

Custom sizing is available.





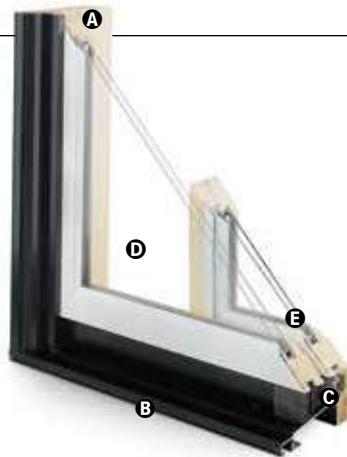
GLIDING WINDOWS

FEATURES

GLIDING WINDOWS

FRAME & SASH

A Select wood components are kiln dried and treated with water/insect repellent and preservative. Interior wood surfaces are available in pine, mixed grain Douglas fir, cherry, hickory, mahogany*, maple, oak, walnut, alder or vertical grain Douglas fir. Interior surfaces are available unfinished or factory primed. Optional factory-applied finishes are available in a variety of stains and paints.



B Wood components are fitted with aluminum extrusions on the exterior. 50 exterior colors that meet AAMA 2604 and 2605 specifications are available, as well as custom colors. Also available is a selection of seven exterior anodized options.

Vinyl installation flanges are pre-applied into a kerf on the frame exterior to facilitate installation. Optional aluminum flanges or metal installation clips are available.

Compression foam-filled bulb weatherstrip is applied on the sill for maximum resistance to water and air infiltration. Outside and inside sash are sealed with a compression bulb weatherstrip at the meeting stile.

HEAD & SILL TRACK

C The frame consists of a rigid vinyl head and sill track. The compression-style head track helps create a positive seal between the sash and frame.

GLASS

D High-Performance Low-E4® glass with a low-conductivity spacer. Tinted, clear dual-pane, high-altitude glass and other special glazing options are available.

E Glass is fixed in place from the interior with wood stops that can be removed for easy reglazing if necessary. Glass stops available in ovolo (colonial) and contemporary profiles.

GLASS SPACERS available in black, white and stainless steel.

HARDWARE

Sash locks and keepers give a slim, more traditional design and allow easy opening.

Slim Line sash pulls allow easy operation and do not interfere with window coverings.

HARDWARE OPTIONS



Sash Lock



Slim Line Sash Pull

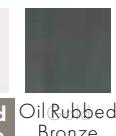
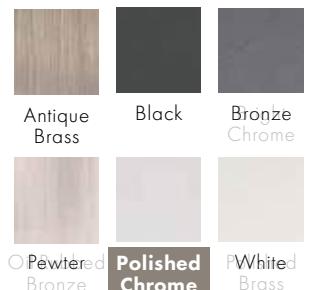
Antique Brass | Black | Bright Chrome
Antique Brass | **Black** | Bronze
Brushed Chrome | Pewter

Black | Bright Chrome
Antique Brass | **Black** | Bronze
Brushed Chrome | Pewter
Oil Rubbed Bronze | White

Polished Chrome | White
Windows with VeriLock™ sensors use a different sash lock. See the next page for details.
Bold name denotes finish shown.

Bold name denotes finish shown.

UPDATED Hardware Finishes



Oil rubbed bronze is a "living" finish that will change with time and use.

EXTERIOR & INTERIOR OPTIONS

EXTERIOR COLORS 50 exterior colors, 7 anodized finishes and custom colors. See exterior colors on page 11.

INTERIOR WOOD SPECIES



Pine
Mixed Grain
Douglas Fir

Oak

Maple

Hickory

Mahogany*

Cherry

Walnut

Vertical Grain
Douglas Fir

Alder

White Oak

Interior custom stains, paints and color matching available.

Naturally occurring variations in grain, color and texture of wood make each window one of a kind.

All factory-finished options are shown on pine.

Painted options available on pine. Dark bronze and black painted options available on pine or maple. Anodized silver painted option available on maple only.

FACTORY-FINISHED INTERIORS



Clear Coat

Wheat

Autumn Oak

Golden
Hickory

Honey

Cinnamon

Russet

Mocha

Espresso

INTERIOR PAINTED OPTIONS



White

Birch Bark

Primed
(for paint)

Canvas

Sandstone

Terratone

Forest
Green

Dark
Bronze

Dove
Gray

Prairie
Grass

Red Rock

Cocoa
Bean

Black

Anodized
Silver

*Actual wood species is either Sapele or Sipo, both non-endangered species grown in Africa, with color and characteristics similar to Central American mahogany.

Printing limitations prevent exact replication of colors and finishes. Please see your Andersen supplier for actual color and finish samples.

ACCESSORIES Sold Separately

GLIDING WINDOWS

VeriLock & Open/Closed Sensors DISCONTINUED



VeriLock sensors are unique as they detect whether the windows are locked or unlocked* — a feature no other sensors can provide. Available in all hardware finishes.

Open/Closed Sensors

Wireless open/closed sensors are available in four colors.

See page 27 for Smart Home options.

INSECT SCREENS

TruScene® Insect Screens

Andersen® TruScene insect screens let in over 25% more fresh air and provide 50% greater clarity than conventional Andersen insect screens, all while keeping out unwanted small insects. Frames are available in painted aluminum or wood-veneered options.

Conventional Insect Screens



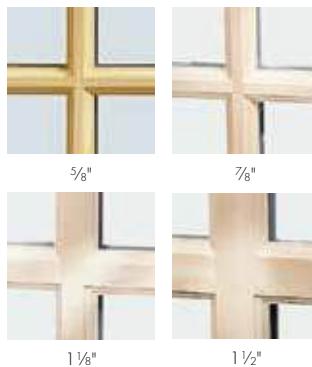
Charcoal fiberglass screen mesh fits into an aluminum frame in all 50 exterior colors. Aluminum screen mesh is available as an option.

See page 24 for more information on our insect screens.

GRILLES

Full Divided Light

Permanent interior and exterior grilles with grille spacer bars between two panes of glass. Available in $\frac{5}{8}$ ", $\frac{7}{8}$ ", $1\frac{1}{8}$ ", $1\frac{1}{2}$ ", or $2\frac{1}{4}$ " widths and ovo or contemporary profile. Ovo profile shown below, not all widths are pictured.



Simulated Divided Light

Permanent exterior and interior grilles without grille spacer bars. Available in $\frac{5}{8}$ ", $\frac{7}{8}$ ", $1\frac{1}{8}$ ", $1\frac{1}{2}$ ", or $2\frac{1}{4}$ " widths and ovo or contemporary profile. Ovo profile shown below, not all widths are pictured.



$\frac{7}{8}$ "

Finelight™ Grilles-Between-the-Glass

Available in $\frac{5}{8}$ " flat or 1" contoured aluminum profiles. Two-tone colors of pebble tan/colony white, sierra bronze/colony white or forest green/colony white are available on the 1" profile.



$3/4$ " & 1"

Removable Interior Wood Grilles

Removable interior wood grilles are available in a $\frac{7}{8}$ " width and ovo or contemporary profiles. Optional surround for removable grille and permanent exterior grilles also available. Ovo profile shown below.



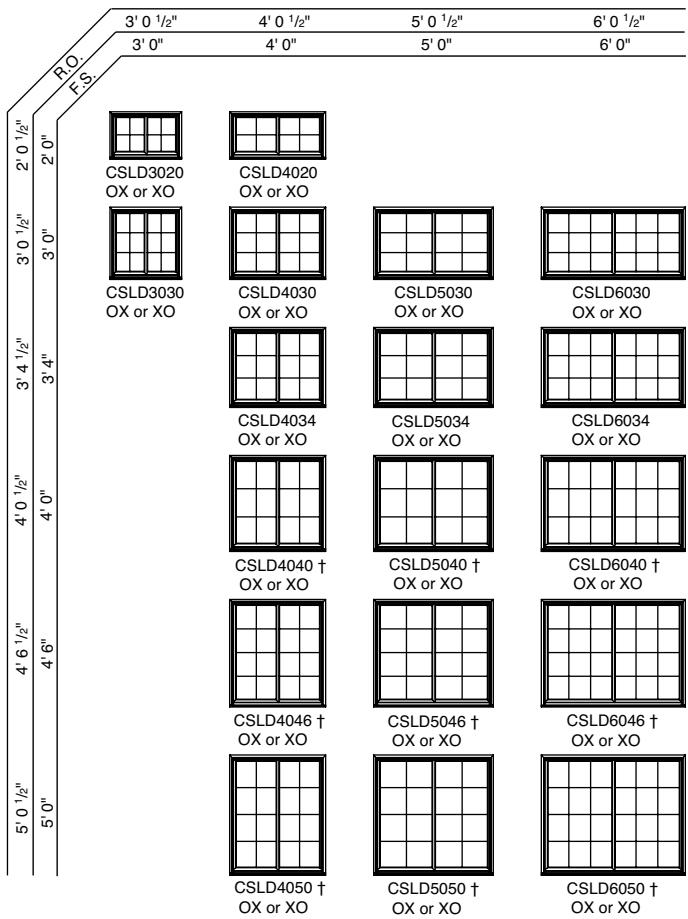
$\frac{7}{8}$ "

See page 22 for more information on grilles.

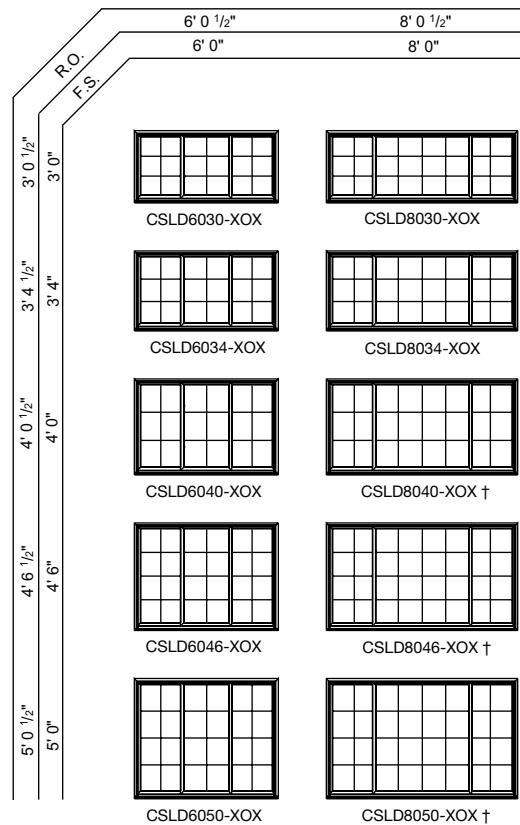
*When properly configured and maintained with a professionally installed security system and/or self monitoring system compatible with Honeywell® 5800 controls. See your Andersen supplier for more information.

GLIDING WINDOWS

2-Sash Gliding Window Sizes



3-Sash Gliding Window Sizes



NOTES

† These units meet or exceed the following dimensions: Clear Opening Area 5.7 sq. ft., Clear Opening Width 20", Clear Opening Height 24" and 44" maximum floor to sill height (with standard 6'10-1/2" structural header height). See your local code official for requirements in your area.

3-sash gliding units use 2'0" operating sash as a standard. Additional sash ratios also available.

If glass is positioned within 18" of the finished floor, safety/tempered glass may be required. Local codes may differ. Verify tempered glass requirements with your local building code official.

Use structural joining material when necessary or required by code.

The light patterns illustrated apply to rectangular removable interior wood grilles, Full Divided Light, Simulated Divided Light, Decorelle 100, 150 and 400 and Finelight™ Grilles-Between-the-Glass. All removable interior wood grilles will be installed in the units unless otherwise specified.

For a metric conversion in millimeters, multiply dimensions in inches by 25.4.

As viewed from exterior

OX

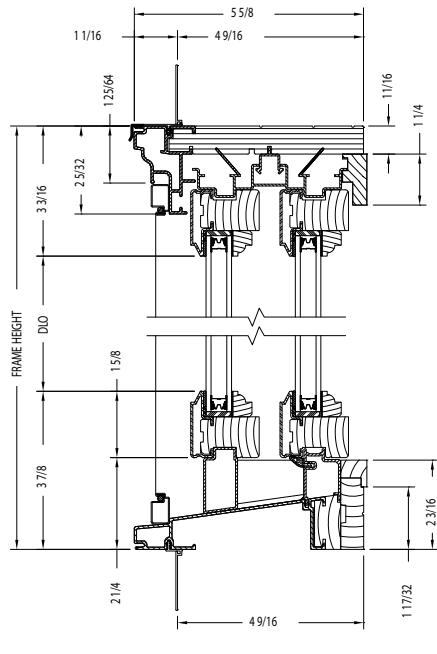
XO

XOX

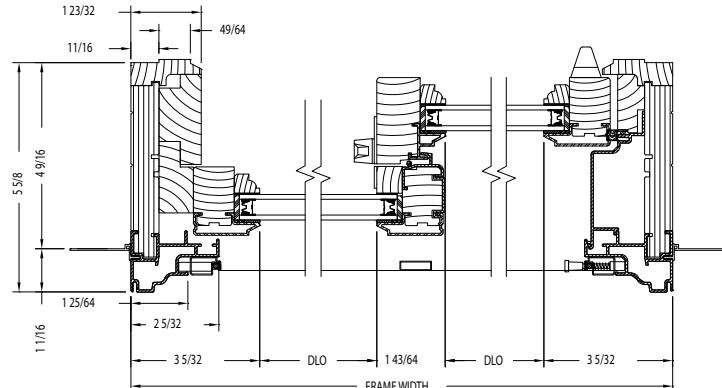
O = Stationary
X = Operating

FOR WINDOWS GREATER THAN 30 SQUARE FEET OR RATED HIGHER THAN PG50, ONE OF THESE THREE INSTALLATION METHODS IS REQUIRED:
A) THROUGH THE JAMB B) ALUMINUM INSTALLATION FLANGE OR C) INSTALLATION CLIPS.
ADDITIONAL CUSTOM SIZES ARE AVAILABLE. CONTACT YOUR LOCAL SUPPLIER FOR MORE INFORMATION. DRAWINGS ARE NOT TO SCALE.

2-Sash Gliding Windows



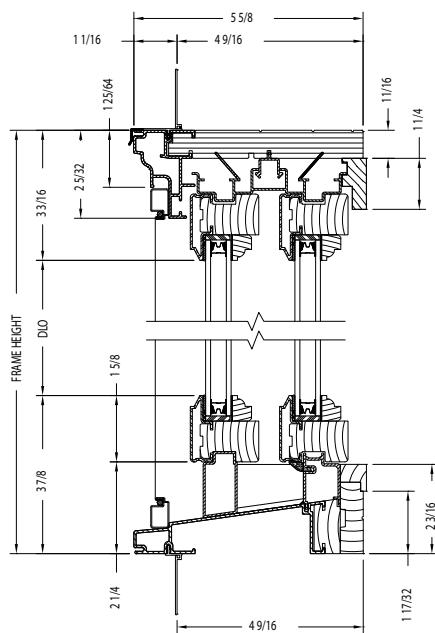
Vertical Section



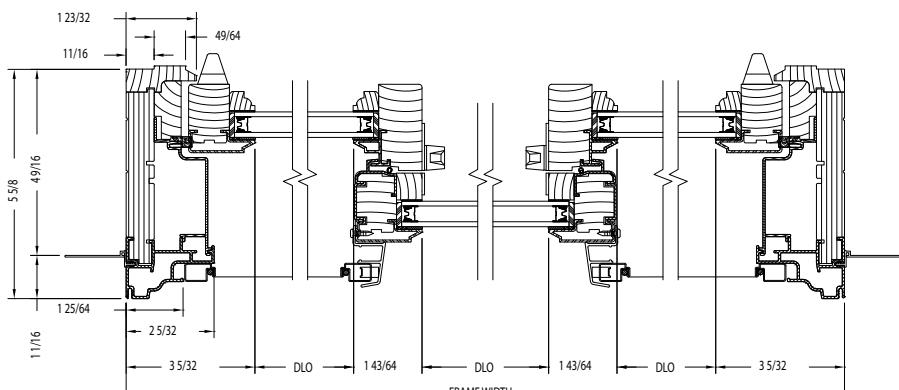
Horizontal Section

Shown with ovolo (colonial) glass stops.

3-Sash Gliding Windows



Vertical Section



Horizontal Section

Shown with ovolo (colonial) glass stops.

**E-Series Gliding
Windows**

PROPER INSTALLATION AND MAINTENANCE OF E-SERIES PRODUCTS IS ESSENTIAL TO ATTAIN OPTIMUM PERFORMANCE AND OPERATION.
 WRITTEN INSTALLATION INSTRUCTIONS THAT PROVIDE GUIDELINES FOR PROPER INSTALLATION ARE AVAILABLE BY VISITING ANDERSENWINDOWS.COM.
 CUSTOM SIZES ARE AVAILABLE. CONTACT YOUR LOCAL SUPPLIER FOR MORE INFORMATION. DRAWINGS ARE NOT TO SCALE.

SPECIALTY WINDOWS

Our made-to-order philosophy lets you be creative with your look. Design your very own window using basic or unique shapes and add decorative glass for a creative accent. Our specialty profiles even complement double-hung and casement details for ultimate design flexibility.

Specialty Window Overview 100

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Sizing	
Half Circle	103
Quarter Circle	104
Circle & Oval	104
Window Details	105
Installation Materials	154
Product Performance	158



Custom sizing is available.





SPECIALTY WINDOWS

FEATURES

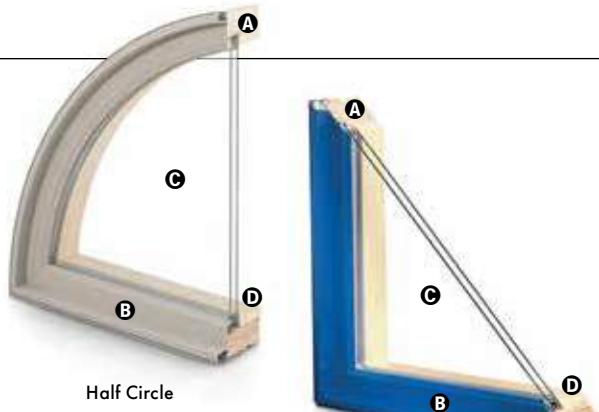
SPECIALTY WINDOWS

FRAME & SASH

A Select wood components are kiln dried and treated with water/insect repellent and preservative. Interior wood surfaces are available in pine, mixed grain Douglas fir, cherry, hickory, mahogany*, maple, oak, walnut, alder or vertical grain Douglas fir. Interior surfaces are available unfinished or factory primed. Optional factory-applied finishes are available in a variety of stains and paints.

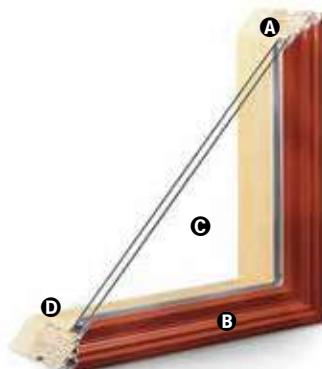
B Wood components are fitted with aluminum extrusions on the exterior. 50 exterior colors that meet AAMA 2604 and 2605 specifications are available, as well as custom colors. Also available is a selection of seven exterior anodized options.

Vinyl installation flanges are pre-applied into a kerf on the frame exterior to facilitate installation. Optional aluminum flanges or metal installation clips are available.



Half Circle

Geometric Specialty



Double-Hung Specialty

In addition to our standard profile, a double-hung specialty frame profile is also available for half circle and geometric specialty windows.

GLASS

C High-Performance Low-E4® glass with a low-conductivity spacer. Triple-pane glass, tinted, clear dual-pane, high-altitude glass and other special glazing options are available.

D Glass is fixed in place from the interior with wood stops that can be removed for easy reglazing if necessary. Glass stops available in ovollo (colonial) and contemporary profiles.

GLASS SPACERS available in black, white and stainless steel.

EXTERIOR & INTERIOR OPTIONS

EXTERIOR COLORS 50 exterior colors, 7 anodized finishes and custom colors. See exterior colors on page 11.

INTERIOR WOOD SPECIES



Pine
Mixed Grain
Douglas Fir

Oak

Maple

Hickory

Mahogany*

Cherry

Walnut

Vertical Grain
Douglas Fir

White Oak

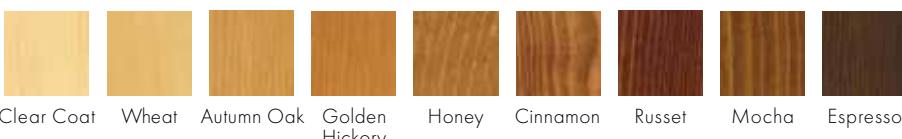
Interior custom stains, paints and color matching available.

Naturally occurring variations in grain, color and texture of wood make each window one of a kind.

All factory-finished options are shown on pine.

Painted options available on pine. Dark bronze and black painted options available on pine or maple. Anodized silver painted option available on maple only.

FACTORY-FINISHED INTERIORS



Clear Coat

Wheat

Autumn Oak

Golden
Hickory

Honey

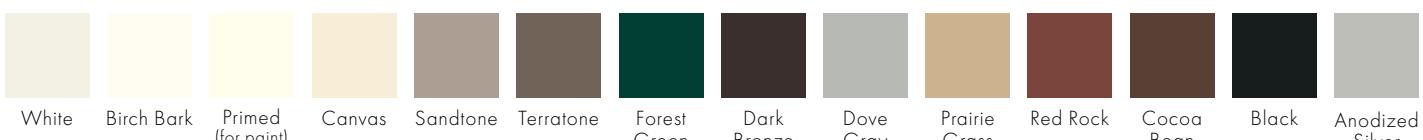
Cinnamon

Russet

Mocha

Espresso

INTERIOR PAINTED OPTIONS



White

Birch Bark

Primed
(for paint)

Canvas

Sandtone

Terratone

Forest
Green

Dark
Bronze

Dove
Gray

Prairie
Grass

Red Rock

Cocoa
Bean

Black

Anodized
Silver

*Actual wood species is either Sapele or Sipo, both non-endangered species grown in Africa, with color and characteristics similar to Central American mahoganies. Printing limitations prevent exact replication of colors and finishes. Please see your Andersen supplier for actual color and finish samples.

ACCESSORIES Sold Separately

SPECIALTY WINDOWS

PRIVACY OPTIONS

Blinds-Between-the-Glass



A $\frac{5}{8}$ " aluminum slat blind is encased between two panes of insulated glass in a dust-free environment (rectangular shapes only). Available colors are white, tan and almond. Blind can be tilted or raised and lowered with the use of one cord (not all sizes are retractable).

System 3 Blinds



A $\frac{5}{8}$ " aluminum slat blind is mounted to an extruded aluminum blind panel and applied to the window, creating a triple-glazed window boasting privacy and energy efficiency. Available in three colors. Blind panels are offered in white, tan, gold or an optional wood veneer to match your interior.

System 3 Shades

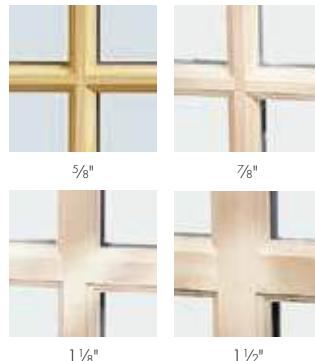
Pleated fabric shades are available in four colors to effortlessly and beautifully filter the light.

See page 25 for more information on our blinds and shades.

GRILLES

Full Divided Light

Permanent interior and exterior grilles with grille spacer bars between two panes of glass. Available in $\frac{5}{8}$ ", $\frac{7}{8}$ ", $1\frac{1}{8}$ ", $1\frac{1}{2}$ ", or $2\frac{1}{4}$ " widths and ovolو or contemporary profile. Ovolо profile shown below, not all widths are pictured.



Simulated Divided Light

Permanent exterior and interior grilles without grille spacer bars. Available in $\frac{5}{8}$ ", $\frac{7}{8}$ ", $1\frac{1}{8}$ ", $1\frac{1}{2}$ ", or $2\frac{1}{4}$ " widths and ovolо or contemporary profile. Ovolо profile shown below, not all widths are pictured.



Finelight™ Grilles-Between-the-Glass

Available in $\frac{5}{8}$ " flat or 1" contoured aluminum profiles. Two-tone colors of pebble tan/colony white, sierra bronze/colony white or forest green/colony white are available on the 1" profile.



$\frac{5}{8}$ " Flat 1" Contoured

Removable Interior Wood Grilles

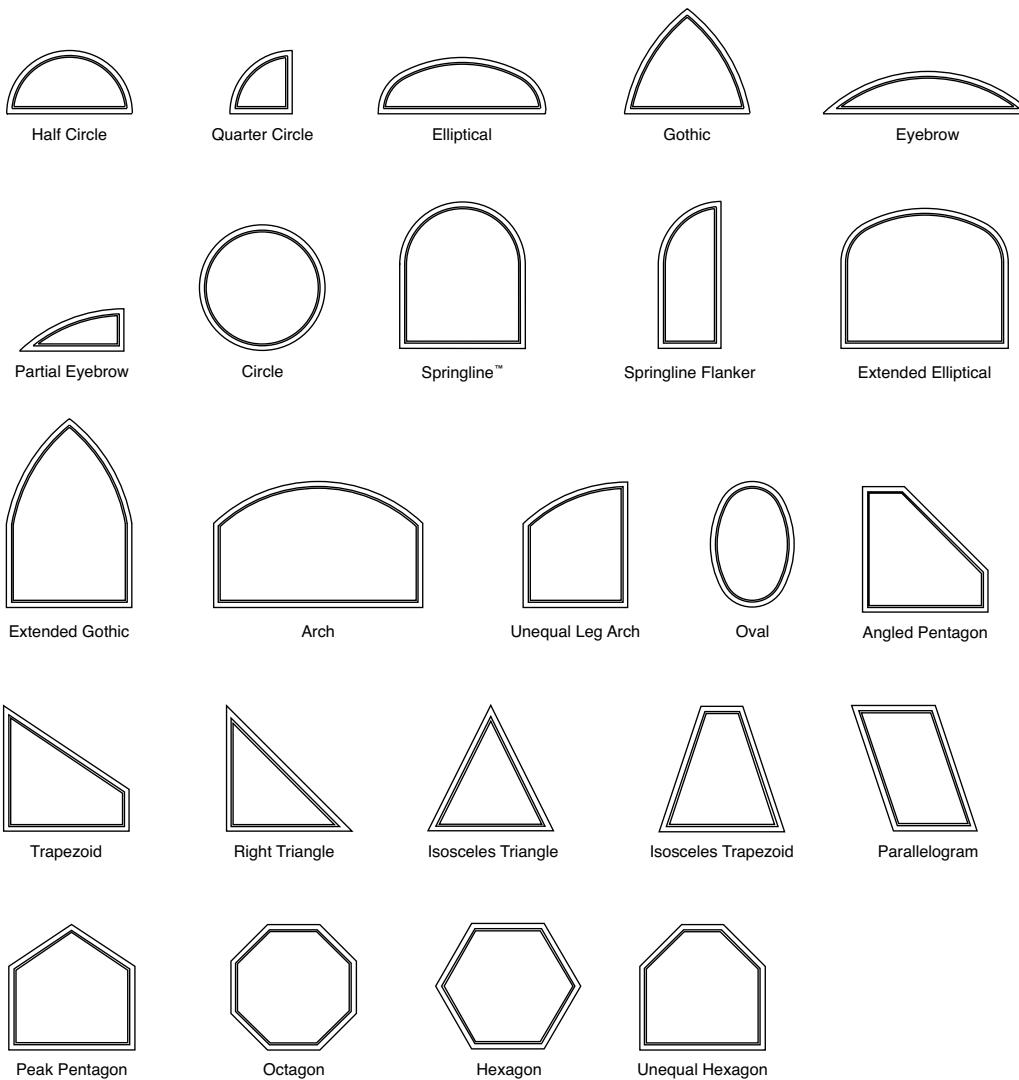
Removable interior wood grilles are available in a $\frac{7}{8}$ " width and ovolо or contemporary profiles. Optional surround for removable grille and permanent exterior grilles also available. Ovolо profile shown below.



See page 22 for more information on grilles.

SPECIALTY WINDOWS

Specialty Shapes



NOTES

The following general guidelines do not apply to every specialty shape. Contact your local supplier for specific limitations of the specialty shapes shown above or about creating custom shapes beyond those shown here.

Overall unit block size should not be larger than 50 sq. ft.

Frame width and height must be between 9" and 144".

Units can only be larger than 82" in one direction.

Corners/angles cannot be less than 27°.

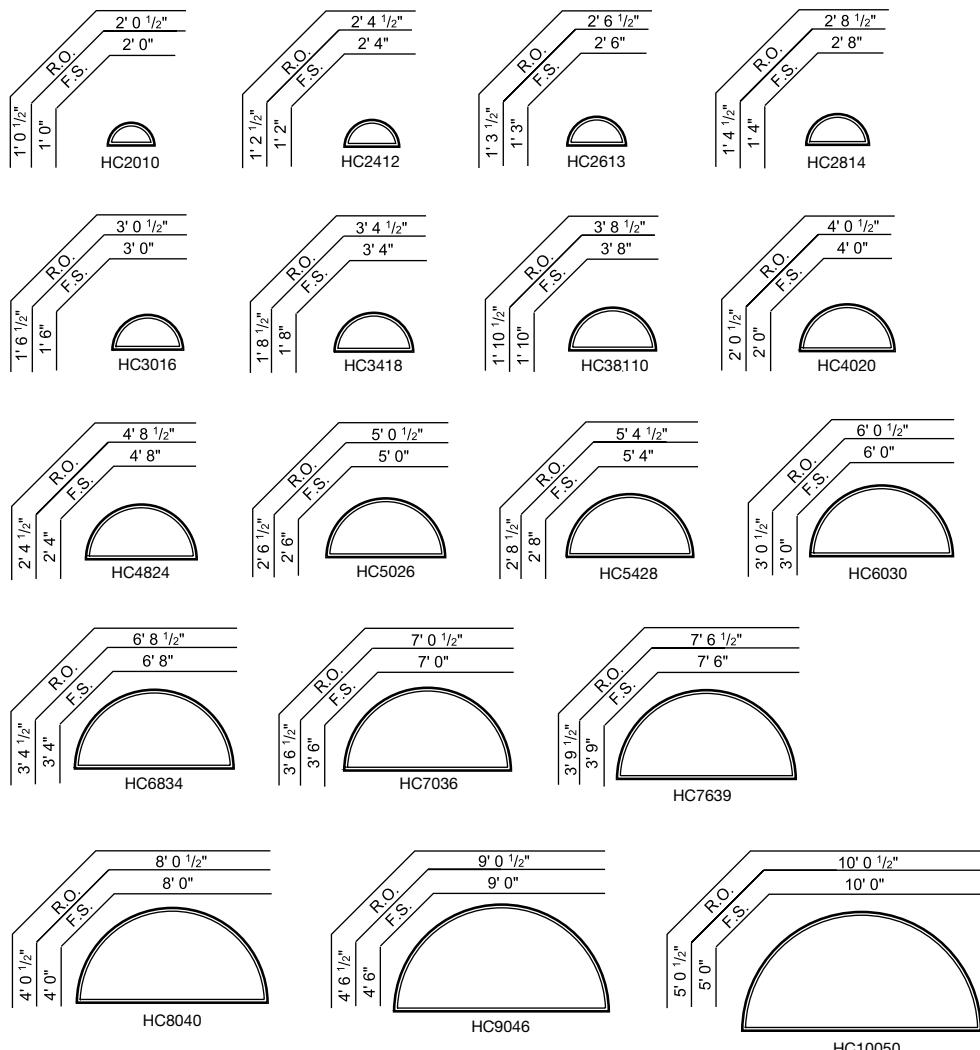
Standard radiiuses include:

1' 0"	3' 0"	7' 0"
1' 2"	3' 1"	7' 6"
1' 3"	3' 3"	8' 0"
1' 4"	3' 4"	9' 0"
1' 6"	3' 6"	10' 7"
1' 6-23/32"	3' 9"	12' 0"
1' 8"	4' 0"	13' 8"
1' 10"	4' 6"	15' 0"
2' 0"	5' 0"	16' 0"
2' 4"	5' 6"	17' 10"
2' 6"	6' 0"	19' 8"
2' 8"	6' 6"	
2' 10-19/32"		

FOR WINDOWS GREATER THAN 30 SQUARE FEET OR RATED HIGHER THAN PG50, ONE OF THESE THREE INSTALLATION METHODS IS REQUIRED:
A) THROUGH THE JAMB B) ALUMINUM INSTALLATION FLANGE OR C) INSTALLATION CLIPS.

ADDITIONAL CUSTOM SIZES ARE AVAILABLE. CONTACT YOUR LOCAL SUPPLIER FOR MORE INFORMATION. DRAWINGS ARE NOT TO SCALE.

Half Circle Window Sizes


NOTES

If glass is positioned within 18" of the finished floor, safety/tempered glass may be required. Local codes may differ. Verify tempered glass requirements with your local building code official.

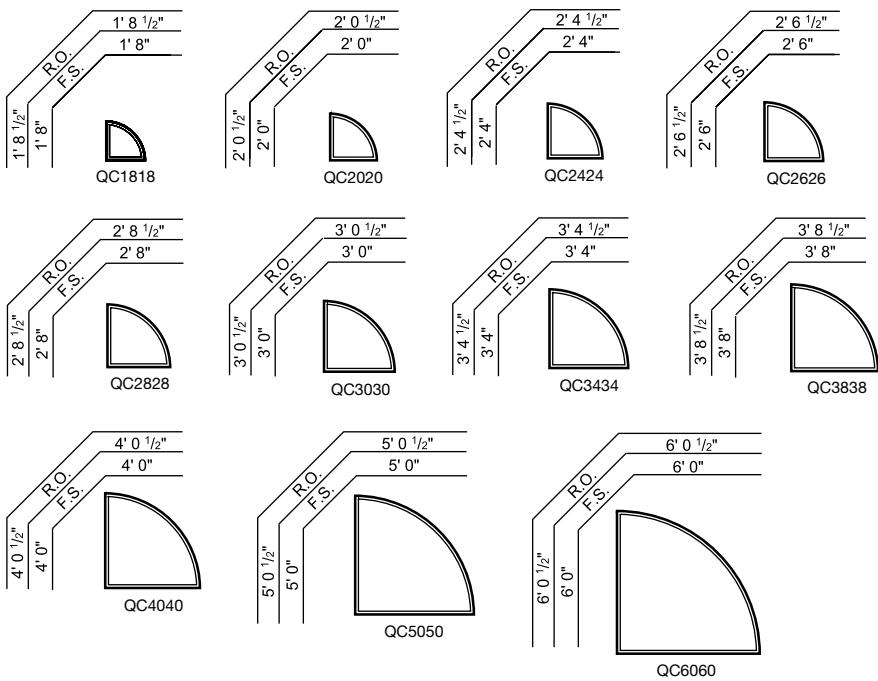
Use structural joining material when necessary or required by code.

Some limitations exist for light patterns for removable interior wood grilles, Full Divided Light, Simulated Divided Light, Decorelle 100, 150 and 400 and Finelight™ Grilles-Between-the-Glass. Please contact your local supplier for more information. All removable interior wood grilles will be installed in the units unless otherwise specified.

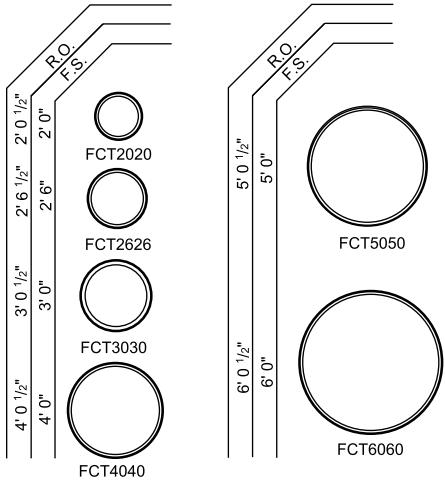
For a metric conversion in millimeters, multiply dimensions in inches by 25.4.

SPECIALTY WINDOWS

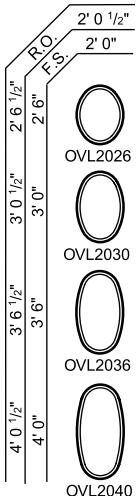
Quarter Circle Window Sizes



Circle Window Sizes



Oval Window Sizes



NOTES

If glass is positioned within 18" of the finished floor, safety/tempered glass may be required. Local codes may differ. Verify tempered glass requirements with your local building code official.

Use structural joining material when necessary or required by code.

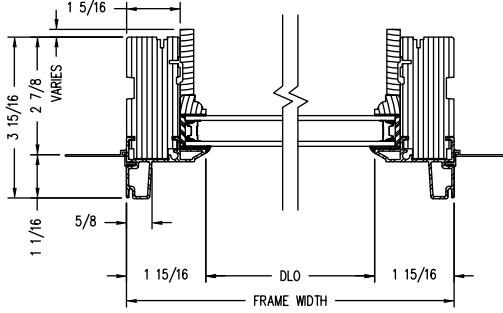
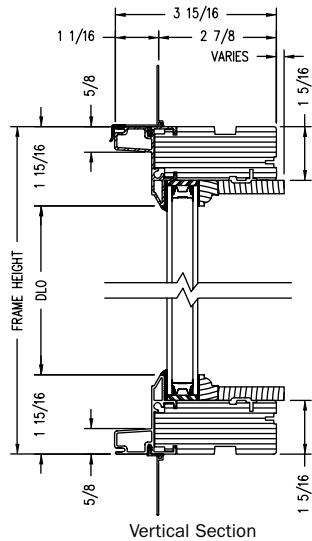
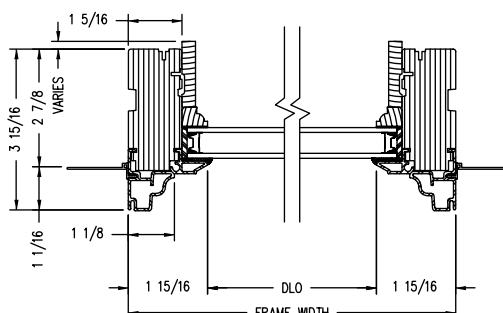
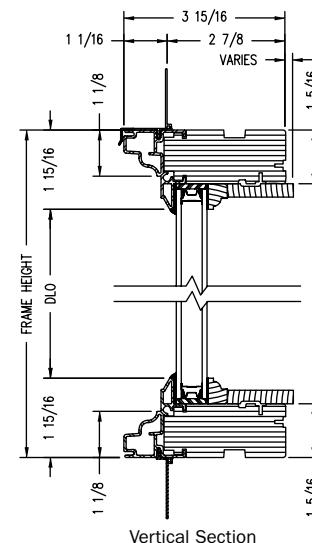
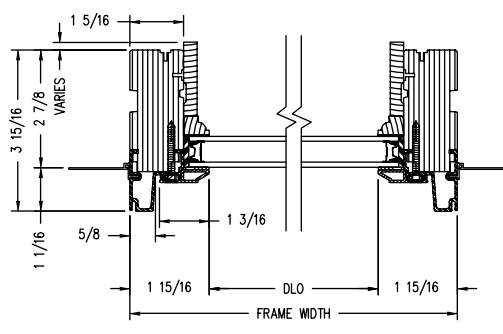
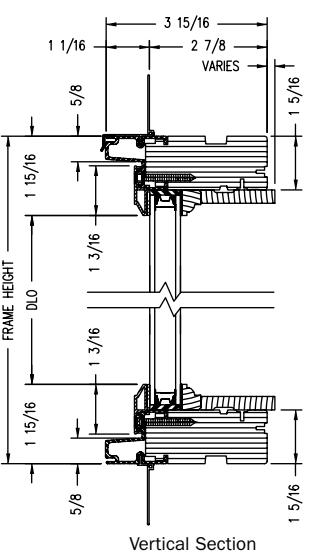
Some limitations exist for light patterns for removable interior wood grilles, Full Divided Light, Simulated Divided Light, Decorelle 100, 150 and 400 and Finelight™ Grilles-Between-the-Glass. Please contact your local supplier for more information. All wood grilles will be installed in the units unless otherwise specified.

For a metric conversion in millimeters, multiply dimensions in inches by 25.4.

FOR WINDOWS GREATER THAN 30 SQUARE FEET OR RATED HIGHER THAN PG50, ONE OF THESE THREE INSTALLATION METHODS IS REQUIRED:
A) THROUGH THE JAMB B) ALUMINUM INSTALLATION FLANGE OR C) INSTALLATION CLIPS.

ADDITIONAL CUSTOM SIZES ARE AVAILABLE. CONTACT YOUR LOCAL SUPPLIER FOR MORE INFORMATION. DRAWINGS ARE NOT TO SCALE.

Specialty Windows

Specialty

**Specialty
(Double-Hung
Frame
Profile)**

**Exterior
Glazed
Specialty**


PROPER INSTALLATION AND MAINTENANCE OF E-SERIES PRODUCTS IS ESSENTIAL TO ATTAIN OPTIMUM PERFORMANCE AND OPERATION.
 WRITTEN INSTALLATION INSTRUCTIONS THAT PROVIDE GUIDELINES FOR PROPER INSTALLATION ARE AVAILABLE BY VISITING ANDERSENWINDOWS.COM.
 CUSTOM SIZES ARE AVAILABLE. CONTACT YOUR LOCAL SUPPLIER FOR MORE INFORMATION. DRAWINGS ARE NOT TO SCALE.

HINGED PATIO DOORS

Bottom and intermediate rail options are just the start to this door's solid design.

Select contemporary or French styling, go as high as 10 feet, add venting inswing or outswing sidelights or raised solid wood panel inserts and create a truly custom look.

Hinged Patio Door Overview	108
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Custom sizing is available.





HINGED PATIO DOORS

FEATURES

HINGED PATIO DOORS

FRAME & PANEL

A Select wood components are kiln dried and treated with water/insect repellent and preservative. Interior wood surfaces are available in pine, mixed grain Douglas fir, cherry, hickory, mahogany*, maple, oak, walnut, alder or vertical grain Douglas fir. Interior surfaces are available unfinished or factory primed. Optional factory-applied finishes are available in a variety of stains and paints.

B Wood components are fitted with aluminum extrusions on the exterior. 50 exterior colors that meet AAMA 2604 and 2605 specifications are available, as well as custom colors. Also available is a selection of seven exterior anodized options.

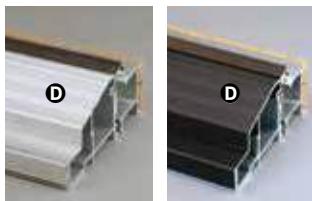
C The frame perimeter consists of a high-quality foam-filled weatherstrip.

Inswing and outswing doors receive a factory-applied vinyl installation flange with drip cap. Some inswing patio doors require an adjustable metal installation flange. Optional aluminum flanges and metal installation clips are available.

SILL

Drainage Sill for Inswing Patio Doors

D Premium grade aluminum inswing sill with an oak threshold. Sills have a built-in drainage channel that allows water to drain away from the interior of the door. A top plate is removable for easy channel cleaning. A polyurethane thermal barrier helps reduce heat loss. Available in clear anodized or dark bronze anodized finish, shown below.



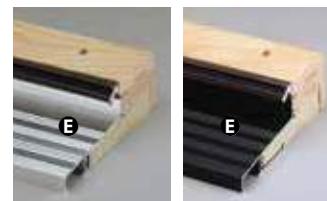
Drainage sills for inswing



Inswing Patio Door with Contemporary Panel

On-Floor Sill for Outswing Patio Doors

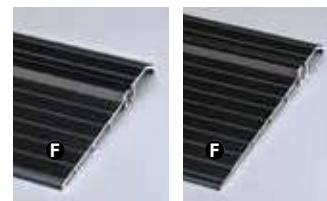
E Premium grade aluminum outswing sill with oak threshold. Outswing door sill is backed with a compression foam weatherstrip. Available in clear anodized or dark bronze anodized finish, shown below.



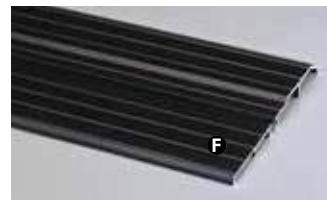
On-floor sills for outswing

Low-Threshold Sill

F Aluminum low threshold sill available for outswing doors and inswing doors. Available for inswing doors with jamb depths of $4\frac{1}{16}$ " and $6\frac{1}{16}$ ". Low threshold design provides a smooth transition from interior to exterior and is wheelchair-accessible. A polyurethane thermal barrier helps reduce heat loss. Available in dark bronze anodized finish, shown below.



$4\frac{1}{16}$ " & $6\frac{1}{16}$ " Low-threshold sills for inswing



$4\frac{1}{16}$ " Low-threshold sill for outswing

HARDWARE

Multi-Point Locking System

Autolatch® stainless steel multi-point locking system locks the panel in three locations to provide a secure, weather-resistant entry system. Some door heights lock the panel in four locations.

Hinges



Heavy-duty commercial grade hinges are available in finishes of antique brass, black, bright brass, satin chrome, pewter, gold dust, oil rubbed bronze, bright chrome, stainless steel, and white to go with your handle set. Hinges are complete with matching screws. An innovative hinge shimming system allows for minor adjustments.

Satin Chrome, Gold Dust and Bright Chrome DISCONTINUED

GLASS

G High-Performance Low-E4® glass with a low-conductivity spacer. Triple-pane glass, tinted, clear dual-pane, high-altitude glass and other special glazing options are available.

H Glass is fixed in place from the interior with wood stops that can be removed for easy reglazing if necessary. Glass stops available in ovolu (colonial) and contemporary profiles.

GLASS SPACERS available in black, white and stainless steel.

*Actual wood species is either Sapele or Sipo, both non-endangered species grown in Africa, with color and characteristics similar to Central American mahoganies.

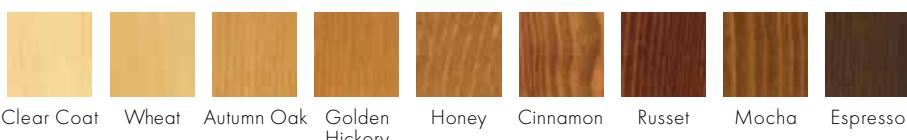
EXTERIOR & INTERIOR OPTIONS

EXTERIOR COLORS 50 exterior colors, 7 anodized finishes and custom colors. See exterior colors on page 11.

INTERIOR WOOD SPECIES



FACTORY-FINISHED INTERIORS



INTERIOR PAINTED OPTIONS



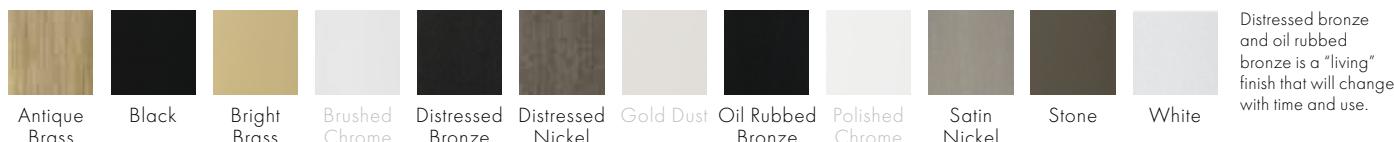
HARDWARE OPTIONS

Click icon for DESIGNER HARDWARE options.



Bold name denotes finish shown.

HARDWARE FINISHES



Brushed Chrome, Gold Dust and Polished Chrome DISCONTINUED

*Actual wood species is either Sapele or Sipo, both non-endangered species grown in Africa, with color and characteristics similar to Central American mahoganies. Matching hinges available in most hardware finishes for inswing patio doors.

Mix and match interior and exterior style and finish options are available, excludes FSB hardware.

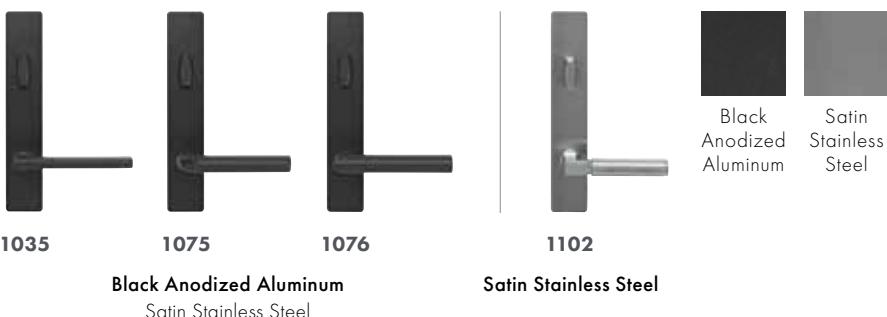
Bright brass and satin nickel finishes feature a 10-year limited warranty.

Tribeca and Albany hardware are zinc diecast with powder-coated durable finish, other hardware is solid forged brass.

Printing limitations prevent exact replication of colors and finishes. See your Andersen supplier for actual color and finish samples.

[®]FSB is a registered trademark of Franz Schneider Brakel GmbH & Co.

FSB® HARDWARE & FINISHES



HINGED PATIO DOORS

FEATURES

HINGED PATIO DOORS

RAISED PANEL INSERTS



Available in $\frac{1}{2}$ and $\frac{3}{4}$ light options. Real wood, available in all wood species, makes up the interior panel insert. The exterior panel insert is made of formed aluminum cladding and is available in all 50 exterior colors and any custom color.

The raised panel inserts are based on the standard 8" bottom rail with $4\frac{1}{16}$ " stiles. Available in nine widths to match standard door panel sizes.

Additional intermediate rail options available allowing glass lights to be placed above and below the intermediate rail.

TRANSOMS



Available in two jamb depths to align with your inswing door jamb depth. Design is sloped for water disbursement. Inswing and outswing sash-set transoms are available with $2\frac{3}{4}$ ", $3\frac{1}{16}$ ", $4\frac{1}{16}$ " and $6\frac{1}{2}$ " stiles to match your door.

SIDELIGHTS



Outswing venting sidelights have concealed locks and operate with our convenient folding operator handles. Interior wood-veneered insect screen can be customized to match your interior wood species and finish.

Inswing venting sidelights come with special hardware that locks in the center and complements the door's handle set. When the handle is activated upwards, shoot bolts engage at the head and sill for added security. Inswing venting sidelights feature an exterior insect screen.

Non-venting direct-set and sash-set sidelights are also available for both inswing and outswing patio doors.

CENTER POST DOOR



Allows door panels to be hinged at the center or at the jamb. Available in two jamb depths: $4\frac{1}{16}$ " and $6\frac{1}{16}$ ".

The center post is clad laminated veneer lumber (LVL) that provides exceptional structural integrity. A top-hung gliding insect screen is available on the inswing center post door.

COMMERCIAL DOOR PANELS

Available in single or double door applications. The commercial door panel has a 12" bottom rail, $6\frac{1}{2}$ " stiles and optional $5\frac{5}{16}$ " intermediate rail.

CONCEALED PANIC SYSTEM DOOR



We have created an innovative Concealed Panic System (CPS), eliminating the need for a center astragal and exposed vertical rods on double doors. This system provides a clear opening while maintaining a sleek, uncluttered interior look. The system locks at the head and sill for added security. You get the same warm, real wood interior you've come to expect from us without the unsightly clutter common to most commercial doors.

We've also aligned with Von Duprin®, the most recognized and trusted brand of commercial hardware in the window and door industry. Von Duprin, along with the Ingersoll-Rand family of brands, provides premium push bars, handle sets, closers and kick plates to make the CPS door truly innovative. Plus, our doors are factory-prepped, making installation much easier.

ACCESSORIES Sold Separately

HINGED PATIO DOORS

HARDWARE

Construction Handle



Temporary construction handle is sent with all hinged patio doors. This handle allows operation during the construction phase, protecting finished hardware from damage or jobsite theft.

Hardware Options

Additional hardware options such as exterior keyed locks and more are also available. Contact your Andersen supplier.

SENSORS

Yale® Assure Lock®

Monitor, lock and unlock from anywhere with the Yale Assure Lock. The sleek keyless lock includes Bluetooth® technology for key-free unlocking and is compatible with Z-Wave® for integration with a wide range of smart home platforms. Available on select hinged doors, see your Andersen supplier for details.

VeriLock & Open/Closed Sensors DISCONTINUED

Detect whether the doors are locked or unlocked* — a feature no other sensors can provide. Available in all hardware finishes.

Open/Closed Sensors

Wireless open/closed sensors are available in four colors.

See page 27 for Smart Home options.

INSECT SCREENS

Retractable Insect Screens



Concealed, retractable insect screen has charcoal fiberglass screen mesh. Available for inswing single or double door units. Insect screen rolls out when needed and retracts into concealed housing when not in use. Available in 50 exterior colors.

Retractable insect screens for outswing doors are field applied to the interior of the door. Available in five colors including white, almond, desert sand, bronze and black.

Hinged Insect Screens for Insing Patio Doors

Charcoal fiberglass screen mesh fits into an aluminum frame in 50 exterior colors. Provided with a black lockable latch and automatic closer for smooth operation. Available in single or multiple door units. Aluminum screen mesh is also available.

Top-Hung Gliding Insect Screens for Insing Center Post Patio Doors

Charcoal fiberglass screen mesh fits into an aluminum frame available in 50 exterior colors. Aluminum screen mesh is also available.

PRIVACY OPTIONS

Blinds-Between-the-Glass



A $\frac{5}{8}$ " aluminum slat blind mounted between two panes of insulated glass in a dust-free environment. Available in white, tan and almond. Blinds are magnetically controlled and can be tilted or raised and lowered with one cord.* Not available on arch patio doors.

GRILLES

Full Divided Light

Permanent interior and exterior grilles with grille spacer bars between two panes of glass. Available in $\frac{5}{8}$ ", $\frac{7}{8}$ ", $1\frac{1}{8}$ ", $1\frac{1}{4}$ ", or $2\frac{1}{4}$ " widths and ovo or contemporary profile. Ovolo profile shown below, not all widths are pictured.



$\frac{5}{8}$ "

$\frac{7}{8}$ "



$1\frac{1}{8}$ "

$1\frac{1}{2}$ "

Simulated Divided Light

Permanent exterior and interior grilles without grille spacer bars. Available in $\frac{5}{8}$ ", $\frac{7}{8}$ ", $1\frac{1}{8}$ ", $1\frac{1}{2}$ ", or $2\frac{1}{4}$ " widths and ovo or contemporary profile. Ovolo profile shown below, not all widths are pictured.



$\frac{7}{8}$ "

Finelight™ Grilles-Between-the-Glass

Available in $\frac{5}{8}$ " flat or $1"$ contoured aluminum profiles. Two-tone colors of pebble tan/colony white, sierra bronze/colony white or forest green/colony white are available on the $1"$ profile.



$\frac{5}{8}$ " Flat



$1"$ Contoured

Removable Interior Wood Grilles

Removable interior wood grilles are available in a $\frac{7}{8}$ " width and ovo or contemporary profiles. Optional surround for removable grille and permanent exterior grilles also available. Ovolo profile shown below.



$\frac{7}{8}$ "

See page 22 for more information on grilles.

*When properly configured and maintained with a professionally installed security system and/or self-monitoring system compatible with Honeywell® 5800 controls. See your Andersen supplier for more information.

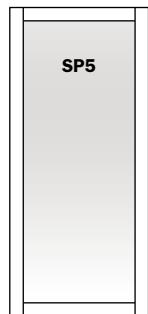
**Not all sizes are retractable. See your local Andersen supplier for details.

Hinged Patio Door Panel Labeling

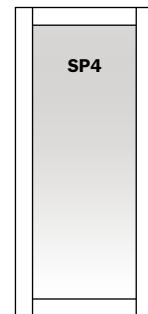
Door Panel Options

Andersen® E-Series offers a wide range of door styles to accommodate any home project style. Both contemporary and French panel styles are available to complement traditional or modern architecture.

Hinged Patio Door Contemporary Panels

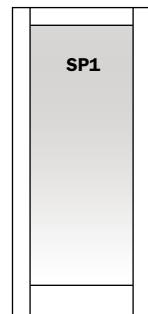


$3\frac{1}{16}$ " stiles & rails

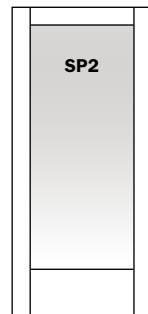


$4\frac{1}{16}$ " stiles & rails

Hinged Patio Door French Panels

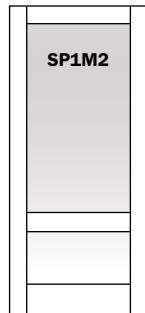


$4\frac{1}{16}$ " stiles, $4\frac{1}{16}$ " top rail
& 8" bottom rail

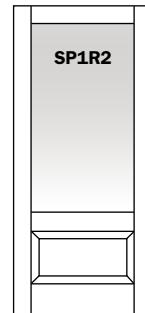


$4\frac{1}{16}$ " stiles, $4\frac{1}{16}$ " top rail
& 12" bottom rail

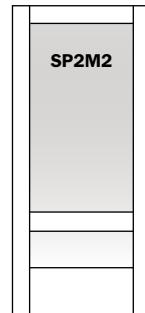
Panels with $5\frac{5}{16}$ " Intermediate Rail $23\frac{1}{4}$ " from Bottom of Panel



$4\frac{1}{16}$ " stiles, $4\frac{1}{16}$ " top rail
& 8" bottom rail

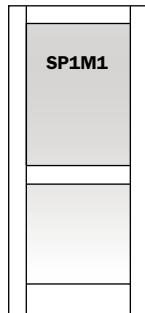


$4\frac{1}{16}$ " stiles, $4\frac{1}{16}$ " top rail,
8" bottom rail &
raised panel insert

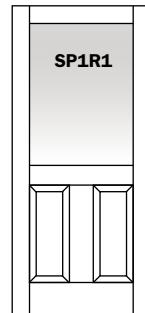


$4\frac{1}{16}$ " stiles, $4\frac{1}{16}$ " top rail
& 12" bottom rail

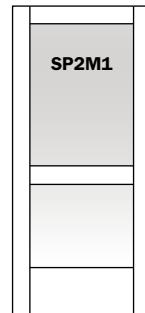
Panels with $5\frac{5}{16}$ " Intermediate Rail $35"$ from Bottom of Panel



$4\frac{1}{16}$ " stiles, $4\frac{1}{16}$ " top rail
& 8" bottom rail



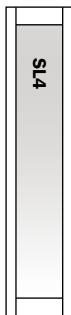
$4\frac{1}{16}$ " stiles, $4\frac{1}{16}$ " top rail,
8" bottom rail &
raised panel insert



$4\frac{1}{16}$ " stiles, $4\frac{1}{16}$ " top rail
& 12" bottom rail

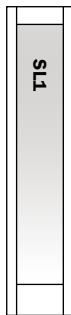
Sidelight Panels

Contemporary Panel

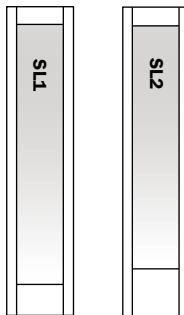


2 $\frac{3}{4}$ " stiles
4 $\frac{11}{16}$ " top rail
& bottom rail

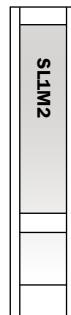
French Panels



2 $\frac{3}{4}$ " stiles
4 $\frac{11}{16}$ " top rail
8" bottom rail



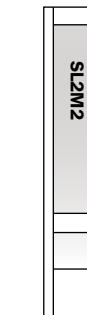
2 $\frac{3}{4}$ " stiles
4 $\frac{11}{16}$ " top rail
12" bottom rail

 5 $\frac{5}{16}$ " Intermediate Rail 23 $\frac{1}{4}$ " from Bottom of Panel


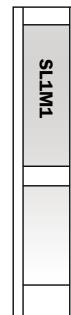
2 $\frac{3}{4}$ " stiles
4 $\frac{11}{16}$ " top rail
8" bottom rail



2 $\frac{3}{4}$ " stiles
4 $\frac{11}{16}$ " top rail
8" bottom rail &
raised panel insert



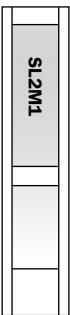
2 $\frac{3}{4}$ " stiles
4 $\frac{11}{16}$ " top rail
12" bottom rail

 5 $\frac{5}{16}$ " Intermediate Rail 35" from Bottom of Panel


2 $\frac{3}{4}$ " stiles
4 $\frac{11}{16}$ " top rail
8" bottom rail

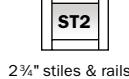


2 $\frac{3}{4}$ " stiles
4 $\frac{11}{16}$ " top rail
8" bottom rail &
raised panel insert



2 $\frac{3}{4}$ " stiles
4 $\frac{11}{16}$ " top rail
12" bottom rail

Transom Panels



2 $\frac{3}{4}$ " stiles & rails



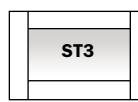
2 $\frac{3}{4}$ " stiles & 4 $\frac{11}{16}$ " rails



4 $\frac{11}{16}$ " stiles & 2 $\frac{3}{4}$ " rails

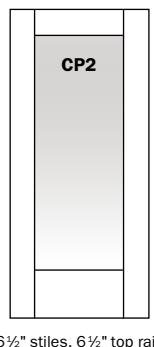


3 $\frac{1}{2}$ " stiles & rails

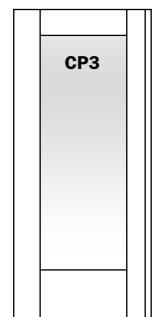


4 $\frac{11}{16}$ " stiles & rails

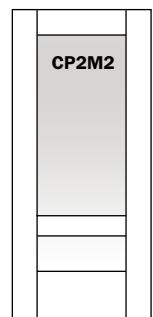
Commercial Door, Sidelight & Transom Panels*



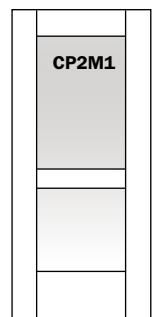
2 $\frac{3}{4}$ " stiles, 6 $\frac{1}{2}$ " top rail
& 12" bottom rail



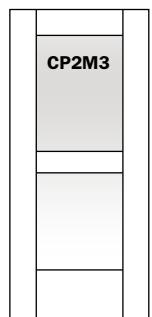
6 $\frac{1}{2}$ " stiles, 6 $\frac{1}{2}$ " top rail
& 12" bottom rail
Concealed Panic System



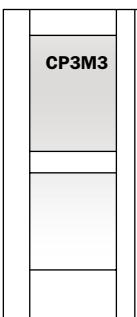
6 $\frac{1}{2}$ " stiles, 6 $\frac{1}{2}$ " top rail
& 12" bottom rail with
5 $\frac{5}{16}$ " intermediate rail
23 $\frac{1}{4}$ " from bottom of panel



6 $\frac{1}{2}$ " stiles, 6 $\frac{1}{2}$ " top rail
& 12" bottom rail with
5 $\frac{5}{16}$ " intermediate rail
35" from bottom of panel



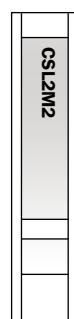
6 $\frac{1}{2}$ " stiles, 6 $\frac{1}{2}$ " top rail
& 12" bottom rail with
5 $\frac{5}{16}$ " intermediate rail
39" from bottom of panel
Concealed Panic System



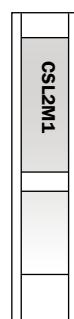
6 $\frac{1}{2}$ " stiles, 6 $\frac{1}{2}$ " top rail
& 12" bottom rail with
5 $\frac{5}{16}$ " intermediate rail
39" from bottom of panel
Concealed Panic System



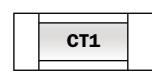
2 $\frac{3}{4}$ " stiles,
6 $\frac{1}{2}$ " top rail &
12" bottom rail



2 $\frac{3}{4}$ " stiles, 6 $\frac{1}{2}$ " top rail
& 12" bottom rail with
5 $\frac{5}{16}$ " intermediate rail
23 $\frac{1}{4}$ " from bottom of panel



2 $\frac{3}{4}$ " stiles, 6 $\frac{1}{2}$ " top rail
& 12" bottom rail with
5 $\frac{5}{16}$ " intermediate rail
35" from bottom of panel



6 $\frac{1}{2}$ " stiles & 2 $\frac{3}{4}$ " rails



6 $\frac{1}{2}$ " stiles & rails

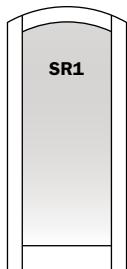


2 $\frac{3}{4}$ " stiles & 6 $\frac{1}{2}$ " rails

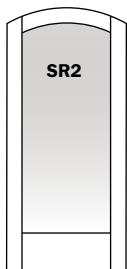
* Also available for residential applications.

HINGED PATIO DOORS

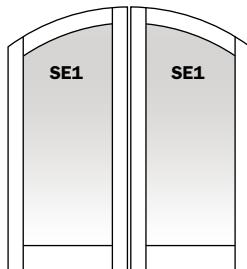
Arch Panels



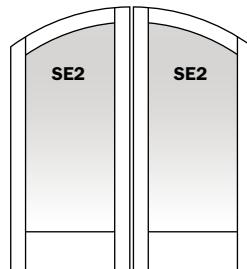
$4\frac{1}{16}$ " stiles, $4\frac{1}{16}$ " top rail
& 8" bottom rail



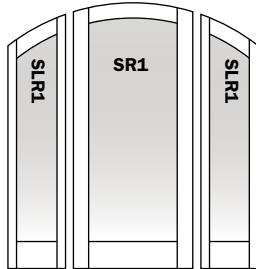
$4\frac{1}{16}$ " stiles, $4\frac{1}{16}$ " top rail
& 12" bottom rail



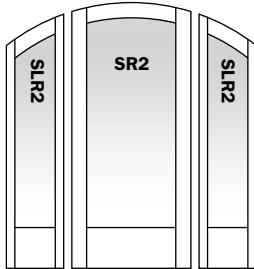
$4\frac{1}{16}$ " stiles, $4\frac{1}{16}$ " top rail
& 8" bottom rail



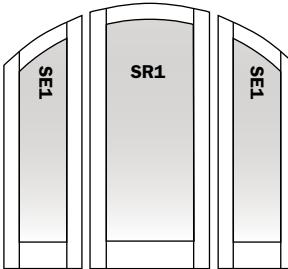
$4\frac{1}{16}$ " stiles, $4\frac{1}{16}$ " top rail
& 12" bottom rail



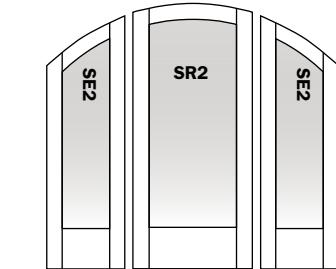
$2\frac{3}{4}$ " stiles
 $4\frac{1}{16}$ " top rail
 $4\frac{1}{16}$ " top rail
8" bottom rail
8" bottom rail



$2\frac{3}{4}$ " stiles
 $4\frac{1}{16}$ " top rail
 $4\frac{1}{16}$ " top rail
12" bottom rail
12" bottom rail

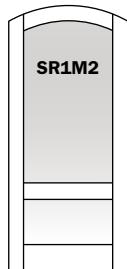


$4\frac{1}{16}$ " stiles
 $4\frac{1}{16}$ " top rail
 $4\frac{1}{16}$ " top rail
8" bottom rail
8" bottom rail

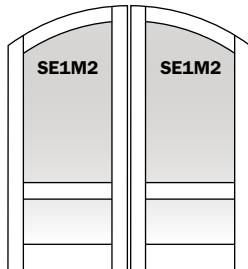


$4\frac{1}{16}$ " stiles
 $4\frac{1}{16}$ " top rail
 $4\frac{1}{16}$ " top rail
12" bottom rail
12" bottom rail

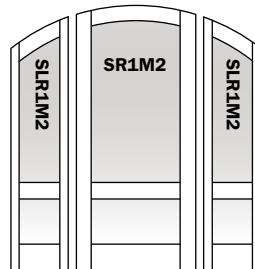
Arch Panels with $5\frac{5}{16}$ " Intermediate Rail $23\frac{1}{4}$ " from Bottom of Panel



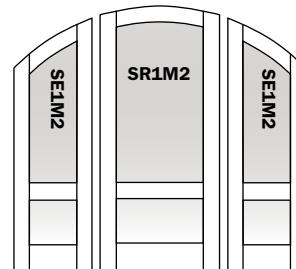
$4\frac{1}{16}$ " stiles, $4\frac{1}{16}$ " top rail
& 8" bottom rail



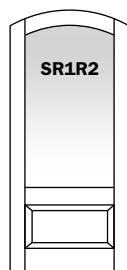
$4\frac{1}{16}$ " stiles, $4\frac{1}{16}$ " top rail
& 8" bottom rail



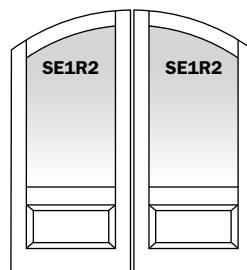
$2\frac{3}{4}$ " stiles
 $4\frac{1}{16}$ " top rail
 $4\frac{1}{16}$ " top rail
8" bottom rail
8" bottom rail



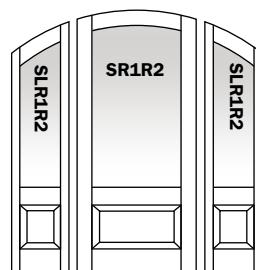
$4\frac{1}{16}$ " stiles
 $4\frac{1}{16}$ " top rail
 $4\frac{1}{16}$ " top rail
8" bottom rail
8" bottom rail



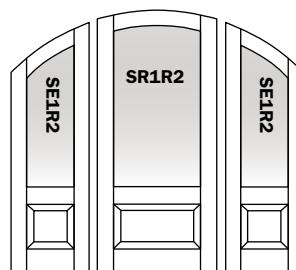
$4\frac{1}{16}$ " stiles, $4\frac{1}{16}$ " top rail,
8" bottom rail &
raised panel insert



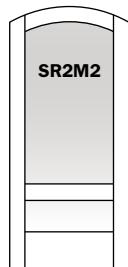
$4\frac{1}{16}$ " stiles, $4\frac{1}{16}$ " top rail,
8" bottom rail &
raised panel inserts



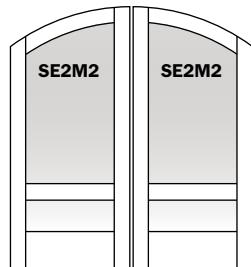
$2\frac{3}{4}$ " stiles,
 $4\frac{1}{16}$ " top rail,
8" bottom rail
& raised panel
insert



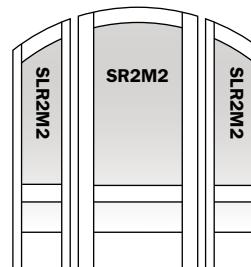
$4\frac{1}{16}$ " stiles,
 $4\frac{1}{16}$ " top rail,
8" bottom rail
& raised panel
insert

Arch Panels with 5^{5/16}" Intermediate Rail 23^{1/4}" from Bottom of Panel (Continued)


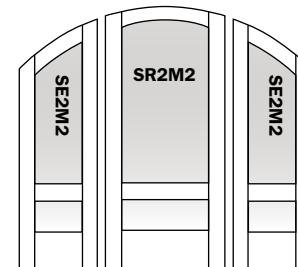
4^{1/16}" stiles, 4^{11/16}" top rail
& 12" bottom rail



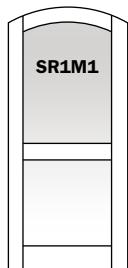
4^{11/16}" stiles, 4^{11/16}" top rail
& 12" bottom rail



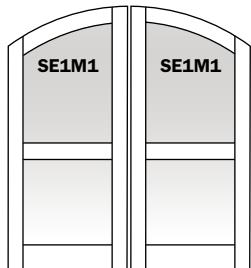
2 3/4" stiles
4^{11/16}" top rail
4^{11/16}" top rail
12" bottom rail 12" bottom rail



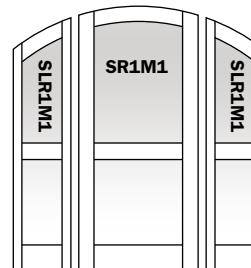
4^{11/16}" stiles
4^{11/16}" top rail
4^{11/16}" top rail
12" bottom rail 12" bottom rail

Arch Panels with 5^{5/16}" Intermediate Rail 35" from Bottom of Panel


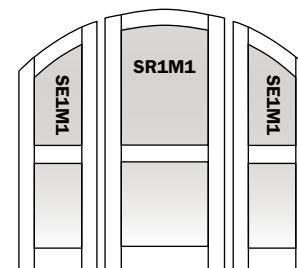
4^{11/16}" stiles, 4^{11/16}" top rail
& 8" bottom rail



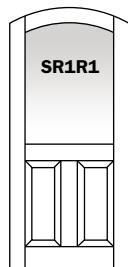
4^{11/16}" stiles, 4^{11/16}" top rail
& 8" bottom rail



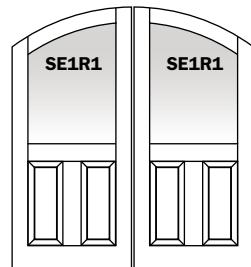
2 3/4" stiles
4^{11/16}" top rail
8" bottom rail
4^{11/16}" top rail
8" bottom rail
8" bottom rail



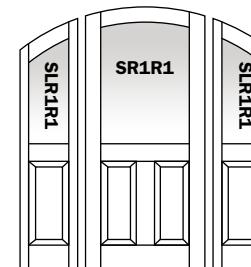
4^{11/16}" stiles
4^{11/16}" top rail
4^{11/16}" top rail
8" bottom rail
8" bottom rail



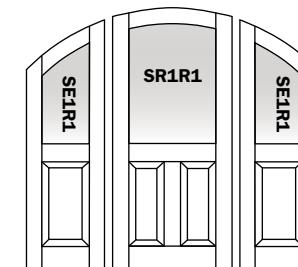
4^{11/16}" stiles, 4^{11/16}" top rail,
8" bottom rail &
raised panel insert



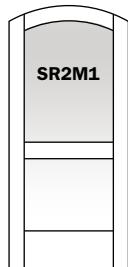
4^{11/16}" stiles, 4^{11/16}" top rail,
8" bottom rail &
raised panel inserts



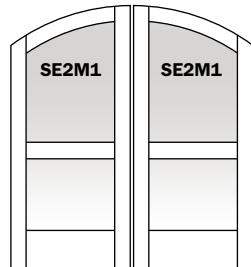
2 3/4" stiles,
4^{11/16}" top rail,
8" bottom rail
& raised panel
insert



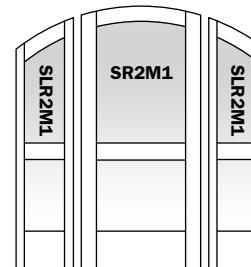
4^{11/16}" stiles,
4^{11/16}" top rail,
8" bottom rail
& raised panel
insert



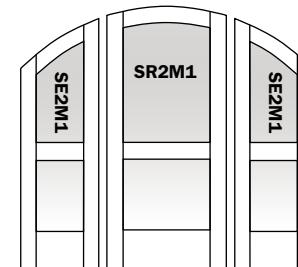
4^{11/16}" stiles, 4^{11/16}" top rail
& 12" bottom rail



4^{11/16}" stiles, 4^{11/16}" top rail
& 12" bottom rail



2 3/4" stiles
4^{11/16}" top rail
4^{11/16}" top rail
12" bottom rail 12" bottom rail



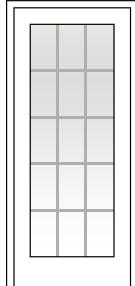
4^{11/16}" stiles
4^{11/16}" top rail
4^{11/16}" top rail
12" bottom rail 12" bottom rail

Hinged Patio Door Handing

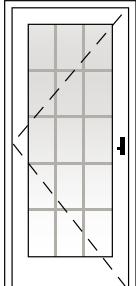
The door handing and order designation noted below and on the opposite page is consistent with the handing of other Andersen® doors and is used throughout the remainder of the hinged patio doors section.

Identification

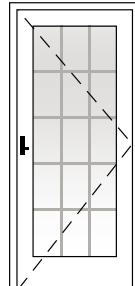
All hinged doors are **viewed from the exterior**. From left to right, choose stationary, active or passive, then choose hinge location.



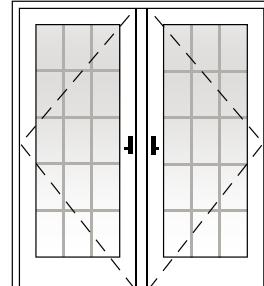
Stationary Panel
Non-operating panel.



Left Hinged
Hinges mounted on the left side of the panel.



Right Hinged
Hinges mounted on the right side of the panel.



Active Panel Passive Panel
The operating panel most often used.
The operating panel with astragal attached.

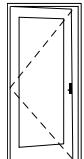
Hinged Patio Doors — Inswing

Handing Options

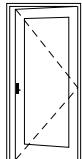
Single Door



S
Stationary Panel



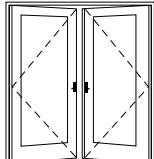
A L
Active Panel
Left Hinged



A R
Active Panel
Right Hinged

Double Door

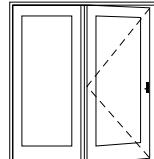
(shown as APLR)



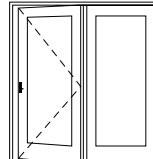
A P L R
Active Panel
Passive Panel
Left Hinged
Right Hinged

Center Post Door

(shown as hinged off astragal)



S A L
Stationary Panel
Active Panel
Left Hinged



A S R
Active Panel
Stationary Panel
Right Hinged

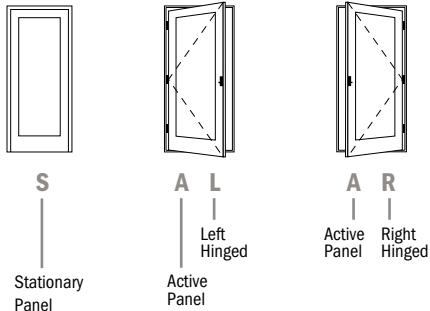
Order Designation Description

	As Viewed From Exterior
Single Door	S
	AL
	AR
Double Door	PALR
	APLR
	SS
Center Post Door – Hinged Off Jamb	SAR
	ASL
Center Post Door – Hinged Off Astragal	SAL
	ASR

Hinged Patio Doors — Outswing

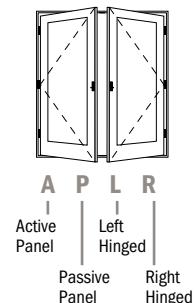
Handing Options

Single Door



Double Door

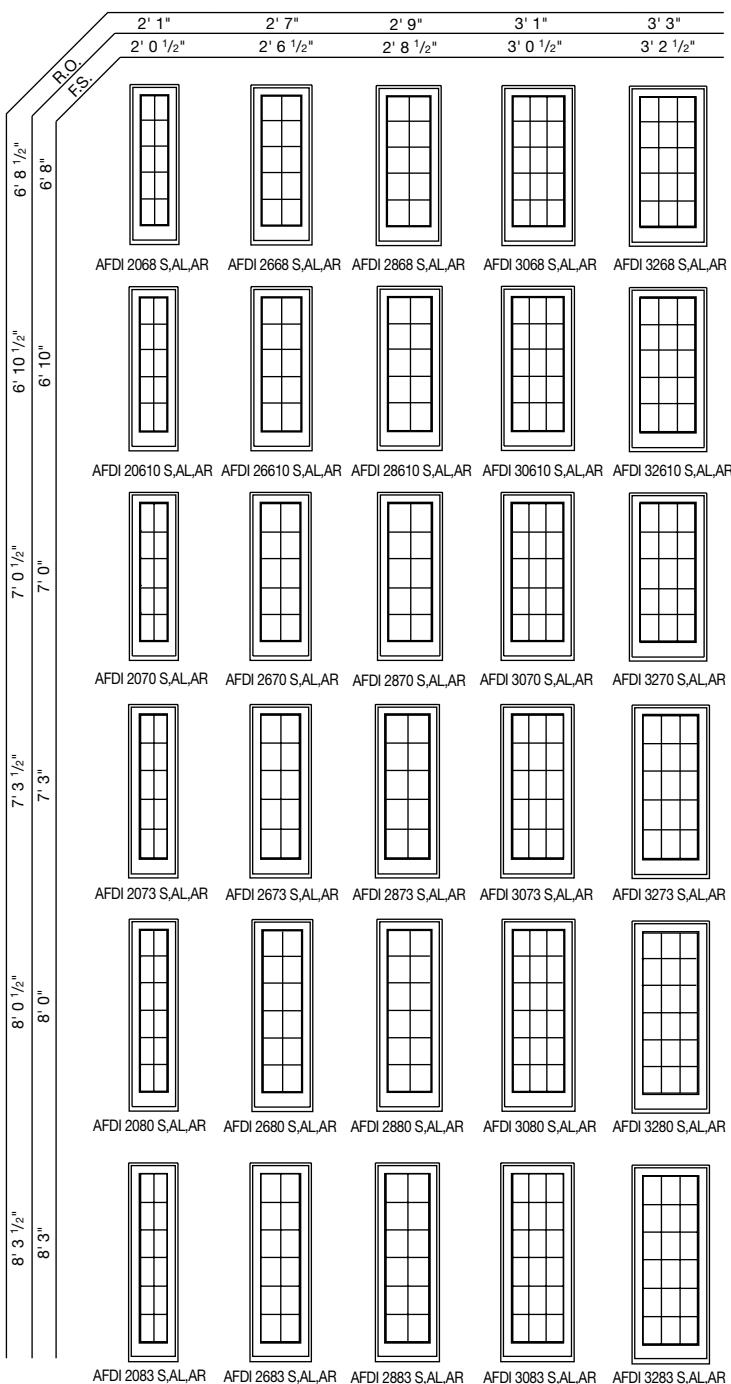
(shown as APLR)



Order Designation Description	
	As Viewed From Exterior
Single Door	S
	AR
	AL
Double Door	APLR
	PALR
	SS

HINGED PATIO DOORS

Single Hinged Inswing Patio Door & Sidelight Sizes



NOTES

All doors and sidelights use safety/tempered glass.

The minimum vertical joining material width for doors and sidelights is 1/2".

See handing chart on page 132 for operation options.

Use structural joining material when necessary or required by code.

The light patterns illustrated apply to removable interior wood grilles, Full Divided Light, Simulated Divided Light, Decorelle 100, 150 and 400 and Finelight™ Grille-Between-the-Glass. All removable interior wood grilles will be installed in the units unless otherwise specified.

For a metric conversion in millimeters, multiply dimensions in inches by 25.4.

Inswing Frame Height (using Low Threshold Sill)

= Standard Inswing Frame Height – 15/16"

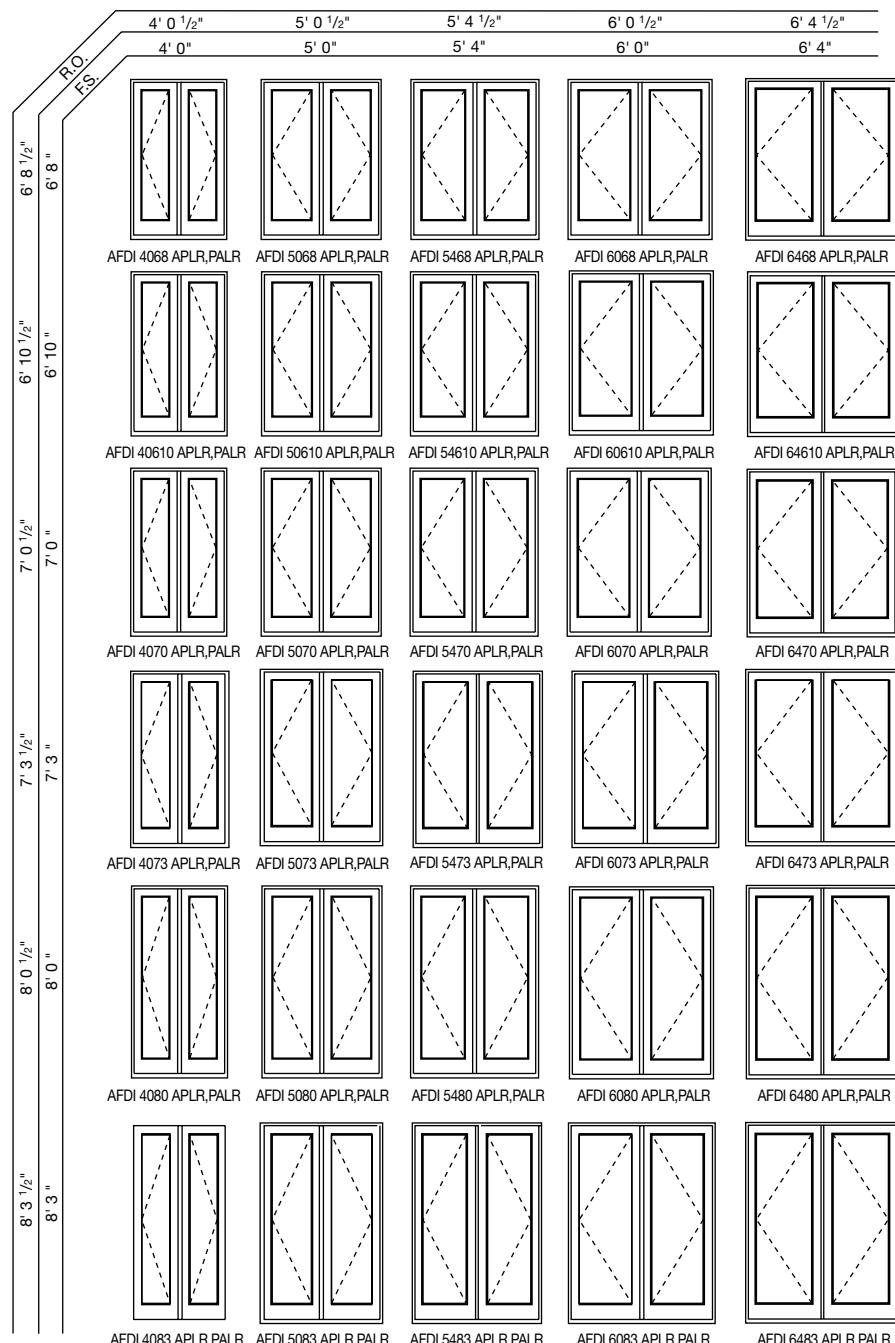
FORMULA FOR COMBINATION DOORS

The overall frame dimension (both width and height) is equal to the sum of the individual unit frame dimensions plus joining material dimension(s).

The overall rough opening (both width and height) is equal to the overall frame dimensions plus 1/4" on all sides.

Any unit within each combination can be operating or stationary except for direct-set units and transoms.

Double Hinged Inswing Patio Door Sizes



NOTES

All doors and sidelights use safety/tempered glass.

The minimum vertical joining material width for doors and sidelights is 1/2".

See handing chart on page 132 for operation options.

Use structural joining material when necessary or required by code.

For a metric conversion in millimeters, multiply dimensions in inches by 25.4.

Inswing Frame Height (using Low Threshold Sill)

= Standard Inswing Frame Height – 15/16"

FORMULA FOR COMBINATION DOORS

The overall frame dimension (both width and height) is equal to the sum of the individual unit frame dimensions plus joining material dimension(s).

The overall rough opening (both width and height) is equal to the overall frame dimensions plus 1/4" on all sides.

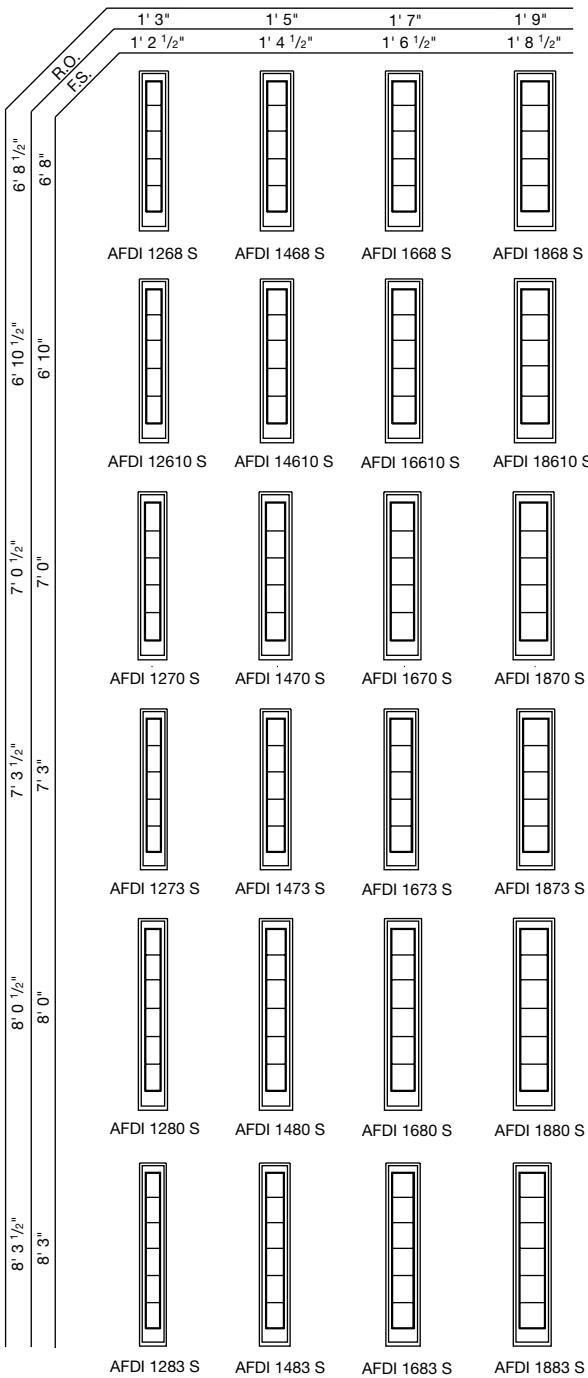
Any unit within each combination can be operating or stationary except for direct-set units and transoms.

ALSO AVAILABLE AS:

Stationary Doors SS
Center Post Doors SAR, ASL, SAL, ASR

HINGED PATIO DOORS

Inswing Sash-Set Sidelight Sizes



NOTES

All doors and sidelights use safety/tempered glass.

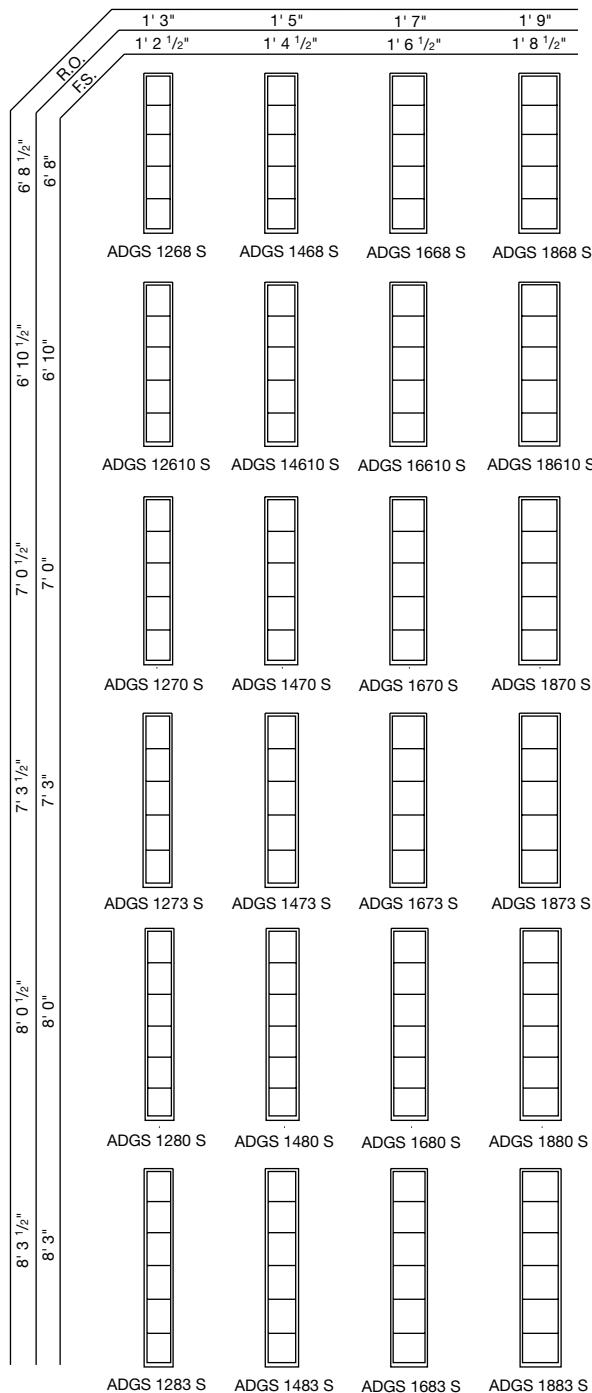
The minimum vertical joining material width for doors and sidelights is 1/2". When joining a venting sidelight to a door, the minimum vertical joining material width is 2".

Use structural joining material when necessary or required by code.

The light patterns illustrated apply to removable interior wood grilles, Full Divided Light, Simulated Divided Light, Decorelle 100, 150 and 400 and Finelight™ Grilles-Between-the-Glass. All removable interior wood grilles will be installed in the units unless otherwise specified.

For a metric conversion in millimeters, multiply dimensions in inches by 25.4.

Inswing Direct-Set Sidelight Sizes



Inswing Frame Height (using Low Threshold Sill)

= Standard Inswing Frame Height – 15/16"

FORMULA FOR COMBINATION DOORS

The overall frame dimension (both width and height) is equal to the sum of the individual unit frame dimensions plus joining material dimension(s).

The overall rough opening (both width and height) is equal to the overall frame dimensions plus 1/4" on all sides.

Any unit within each combination can be operating or stationary except for direct-set units and transoms.

FOR WINDOWS GREATER THAN 30 SQUARE FEET OR RATED HIGHER THAN PG50, ONE OF THESE THREE INSTALLATION METHODS IS REQUIRED:
A) THROUGH THE JAMB B) ALUMINUM INSTALLATION FLANGE OR C) INSTALLATION CLIPS.
ADDITIONAL CUSTOM SIZES ARE AVAILABLE. CONTACT YOUR LOCAL SUPPLIER FOR MORE INFORMATION. DRAWINGS ARE NOT TO SCALE.

Hinged Inswing Patio Door Sash-Set Transom Sizes

	2' 1"	2' 7"	2' 9"	3' 1"	3' 3"	4' 0 1/2"	5' 0 1/2"	5' 4 1/2"	6' 0 1/2"	6' 4 1/2"
	2' 0 1/2"	2' 6 1/2"	2' 8 1/2"	3' 0 1/2"	3' 2 1/2"	4' 0"	5' 0"	5' 4"	6' 0"	6' 4"
RO FS										
AFDTI2012	AFDTI2612	AFDTI2812	AFDTI3012	AFDTI3212	AFDTI4012	AFDTI5012	AFDTI5412	AFDTI6012	AFDTI6412	
AFDTI2014	AFDTI2614	AFDTI2814	AFDTI3014	AFDTI3214	AFDTI4014	AFDTI5014	AFDTI5414	AFDTI6014	AFDTI6414	
AFDTI2016	AFDTI2616	AFDTI2816	AFDTI3016	AFDTI3216	AFDTI4016	AFDTI5016	AFDTI5416	AFDTI6016	AFDTI6416	
AFDTI2018	AFDTI2618	AFDTI2818	AFDTI3018	AFDTI3218	AFDTI4018	AFDTI5018	AFDTI5418	AFDTI6018	AFDTI6418	
AFDTI2020	AFDTI2620	AFDTI2820	AFDTI3020	AFDTI3220	AFDTI4020	AFDTI5020	AFDTI5420	AFDTI6020	AFDTI6420	
AFDTI2024	AFDTI2624	AFDTI2824	AFDTI3024	AFDTI3224	AFDTI4024	AFDTI5024	AFDTI5424	AFDTI6024	AFDTI6424	
AFDTI2026	AFDTI2626	AFDTI2826	AFDTI3026	AFDTI3226	AFDTI4026	AFDTI5026	AFDTI5426	AFDTI6026	AFDTI6426	
AFDTI2028	AFDTI2628	AFDTI2828	AFDTI3028	AFDTI3228	AFDTI4028	AFDTI5028	AFDTI5428	AFDTI6028	AFDTI6428	
AFDTI2030	AFDTI2630	AFDTI2830	AFDTI3030	AFDTI3230	AFDTI4030	AFDTI5030	AFDTI5430	AFDTI6030	AFDTI6430	

Hinged Inswing Patio Door Sash-Set Transom Sizes

	1' 3"	1' 5"	1' 7"	1' 9"
	1' 2 1/2"	1' 4 1/2"	1' 6 1/2"	1' 8 1/2"
RO FS				
AFDTI1212	AFDTI1412	AFDTI1612	AFDTI1812	
AFDTI1214	AFDTI1414	AFDTI1614	AFDTI1814	
AFDTI1216	AFDTI1416	AFDTI1616	AFDTI1816	
AFDTI1218	AFDTI1418	AFDTI1618	AFDTI1818	
AFDTI1220	AFDTI1420	AFDTI1620	AFDTI1820	

NOTES

If glass is positioned within 18" of the finished floor, safety/tempered glass may be required. Local codes may differ. Verify tempered glass requirements with your local building code official.

Use structural joining material when necessary or required by code.

The light patterns illustrated apply to removable interior wood grilles, Full Divided Light, Simulated Divided Light, Decorelle 100, 150 and 400 and Finelight™ Grilles-Between-the-Glass. All removable interior wood grilles will be installed in the units unless otherwise specified. The staggered light patterns illustrated align with light patterns in double doors. Other light patterns are available upon request.

	1' 3"	1' 5"	1' 7"	1' 9"
	1' 2 1/2"	1' 4 1/2"	1' 6 1/2"	1' 8 1/2"
RO FS				
AFDTI1224	AFDTI1424	AFDTI1624	AFDTI1824	
AFDTI1226	AFDTI1426	AFDTI1626	AFDTI1826	
AFDTI1228	AFDTI1428	AFDTI1628	AFDTI1828	
AFDTI1230	AFDTI1430	AFDTI1630	AFDTI1830	

For a metric conversion in millimeters, multiply dimensions in inches by 25.4.

FORMULA FOR COMBINATION DOORS

The overall frame dimension (both width and height) is equal to the sum of the individual unit frame dimensions plus joining material dimension(s).

The overall rough opening (both width and height) is equal to the overall frame dimensions plus 1/4" on all sides.

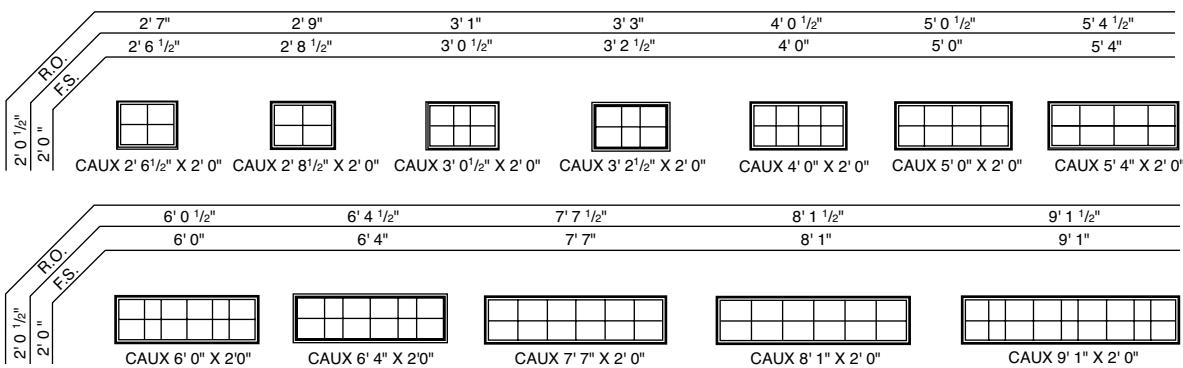
Any unit within each combination can be operating or stationary except for direct-set units and transoms.

FOR WINDOWS GREATER THAN 30 SQUARE FEET OR RATED HIGHER THAN PG50, ONE OF THESE THREE INSTALLATION METHODS IS REQUIRED:
A) THROUGH THE JAMB B) ALUMINUM INSTALLATION FLANGE OR C) INSTALLATION CLIPS.

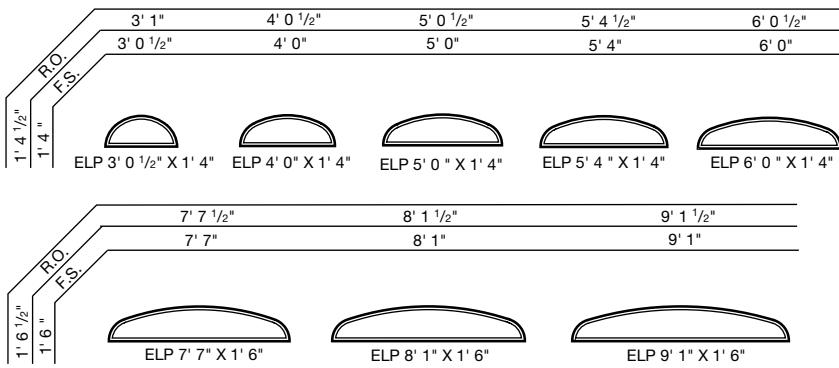
ADDITIONAL CUSTOM SIZES ARE AVAILABLE. CONTACT YOUR LOCAL SUPPLIER FOR MORE INFORMATION. DRAWINGS ARE NOT TO SCALE.

HINGED PATIO DOORS

Hinged Inswing Patio Door Direct-Set Transom Sizes (Specialty Frame)



Hinged Inswing Patio Door Direct-Set Elliptical Sizes (Specialty Frame)



NOTES

If glass is positioned within 18" of the finished floor, safety/tempered glass may be required. Local codes may differ. Verify tempered glass requirements with your local building code official.

2' 6 1/2" wide transoms are used above 2668, 26610 or 2680 Hinged Inswing Patio Doors.

2' 8 1/2" wide transoms are used above 2868, 28610 or 2880 Hinged Inswing Patio Doors.

3' 0 1/2" wide transoms are used above 3068, 30610 or 3080 Hinged Inswing Patio Doors.

4' 0" wide transoms are used above 4068, 40610 or 4080 Hinged Inswing Patio Doors.

5' 0" wide transoms are used above 5068, 50610 or 5080 Hinged Inswing Patio Doors.

5' 4" wide transoms are used above 5468, 54610 or 5480 Hinged Inswing Patio Doors.

6' 0" wide transoms are used above 6068, 60610 or 6080 Hinged Inswing Patio Doors.

7' 7" wide transoms are used above 5068/50610/5080 Hinged Inswing Patio Doors with 2668/26610/2680 Sidelights.

8' 1" wide transoms are used above 5468/54610/5480 Hinged Inswing Patio Doors with 2868/28610/2880 Sidelights.

9' 1" wide transoms are used above 6068/60610/6080 Hinged Inswing Patio Doors with 3068/30610/3080 Sidelights.

Use structural joining material when necessary or required by code.

The light patterns illustrated apply to removable interior wood grilles, Full Divided Light, Simulated Divided Light, Decorelle 100, 150 and 400 and Finelight™ Grilles-Between-the-Glass. All removable interior wood grilles will be installed in the units unless otherwise specified. The staggered light patterns illustrated align with light patterns in double doors. Other light patterns are available upon request.

For a metric conversion in millimeters, multiply dimensions in inches by 25.4.

FORMULA FOR COMBINATION DOORS

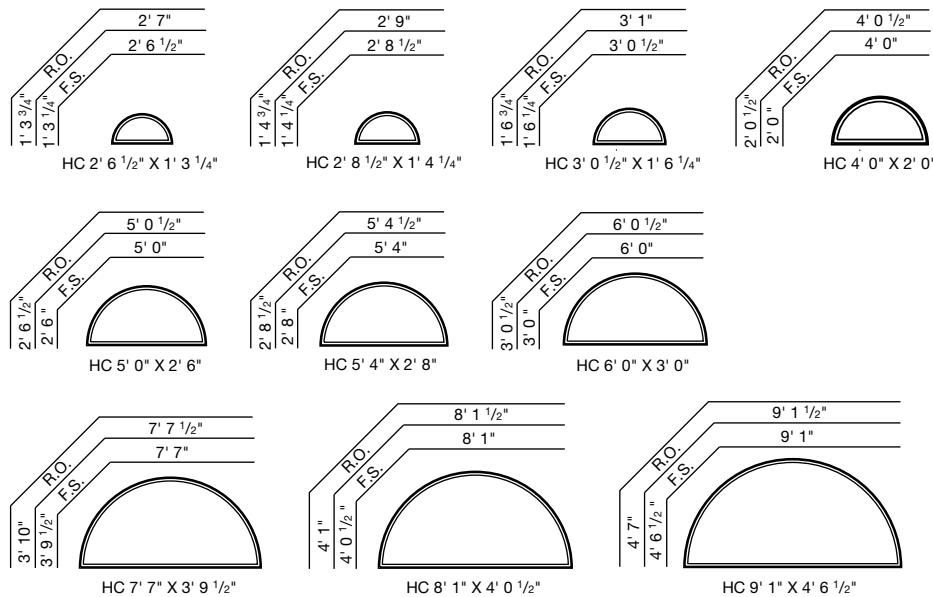
The overall frame dimension (both width and height) is equal to the sum of the individual unit frame dimensions plus joining material dimension(s).

The overall rough opening (both width and height) is equal to the overall frame dimensions plus 1/4" on all sides.

Any unit within each combination can be operating or stationary except for direct-set units and transoms.

FOR WINDOWS GREATER THAN 30 SQUARE FEET OR RATED HIGHER THAN PG50, ONE OF THESE THREE INSTALLATION METHODS IS REQUIRED:
A) THROUGH THE JAMB B) ALUMINUM INSTALLATION FLANGE OR C) INSTALLATION CLIPS.
ADDITIONAL CUSTOM SIZES ARE AVAILABLE. CONTACT YOUR LOCAL SUPPLIER FOR MORE INFORMATION. DRAWINGS ARE NOT TO SCALE.

Hinged Inswing Patio Door Direct-Set Half Circle Sizes (Specialty Frame)



Hinged Inswing Patio Door Direct-Set Transom Sizes

2' 1"	2' 7"	2' 9"	3' 1"	3' 3"	4' 0 1/2"	5' 0 1/2"	5' 4 1/2"	6' 0 1/2"	6' 4 1/2"
2' 0 1/2"	2' 6 1/2"	2' 8 1/2"	3' 0 1/2"	3' 2 1/2"	4' 0"	5' 0"	5' 4"	6' 0"	6' 4"

ADGU2012 ADGU2612 ADGU2812 ADGU3012 ADGU3212 ADGU4012 ADGU5012 ADGU5412 ADGU6012 ADGU6412
ADGU2014 ADGU2614 ADGU2814 ADGU3014 ADGU3214 ADGU4014 ADGU5014 ADGU5414 ADGU6014 ADGU6414
ADGU2016 ADGU2616 ADGU2816 ADGU3016 ADGU3216 ADGU4016 ADGU5016 ADGU5416 ADGU6016 ADGU6416
ADGU2018 ADGU2618 ADGU2818 ADGU3018 ADGU3218 ADGU4018 ADGU5018 ADGU5418 ADGU6018 ADGU6418
ADGU2020 ADGU2620 ADGU2820 ADGU3020 ADGU3220 ADGU4020 ADGU5020 ADGU5420 ADGU6020 ADGU6420

NOTES

If glass is positioned within 18" of the finished floor, safety/tempered glass may be required. Local codes may differ. Verify tempered glass requirements with your local building code official.

2' 6 1/2" wide transoms are used above 2668, 26610 or 2680 Hinged Inswing Patio Doors.

2' 8 1/2" wide transoms are used above 2868, 28610 or 2880 Hinged Inswing Patio Doors.

3' 0 1/2" wide transoms are used above 3068, 30610 or 3080 Hinged Inswing Patio Doors.

4' 0" wide transoms are used above 4068, 40610 or 4080 Hinged Inswing Patio Doors.

5' 0" wide transoms are used above 5068, 50610 or 5080 Hinged Inswing Patio Doors.

5' 4" wide transoms are used above 5468, 54610 or 5480 Hinged Inswing Patio Doors.

6' 0" wide transoms are used above 6068, 60610 or 6080 Hinged Inswing Patio Doors.

7' 7" wide transoms are used above 5068/50610/5080 Hinged Inswing Patio Doors with 2668/26610/2680 Sidelights.

8' 1" wide transoms are used above 5468/54610/5480 Hinged Inswing Patio Doors with 2868/28610/2880 Sidelights.

9' 1" wide transoms are used above 6068/60610/6080 Hinged Inswing Patio Doors with 3068/30610/3080 Sidelights.

Use structural joining material when necessary or required by code.

The light patterns illustrated apply to removable interior wood grilles, Full Divided Light, Simulated Divided Light, Decorelle 100, 150 and 400 and Finelight™ Grilles-Between-the-Glass. All removable interior wood grilles will be installed in the units unless otherwise specified. The staggered light patterns illustrated align with light patterns in double doors. Other light patterns are available upon request.

For a metric conversion in millimeters, multiply dimensions in inches by 25.4.

FORMULA FOR COMBINATION DOORS

The overall frame dimension (both width and height) is equal to the sum of the individual unit frame dimensions plus joining material dimension(s).

The overall rough opening (both width and height) is equal to the overall frame dimensions plus 1/4" on all sides.

Any unit within each combination can be operating or stationary except for direct-set units and transoms.

FOR WINDOWS GREATER THAN 30 SQUARE FEET OR RATED HIGHER THAN PG50, ONE OF THESE THREE INSTALLATION METHODS IS REQUIRED:
A) THROUGH THE JAMB B) ALUMINUM INSTALLATION FLANGE OR C) INSTALLATION CLIPS.

ADDITIONAL CUSTOM SIZES ARE AVAILABLE. CONTACT YOUR LOCAL SUPPLIER FOR MORE INFORMATION. DRAWINGS ARE NOT TO SCALE.

HINGED PATIO DOORS

Hinged Inswing Patio Door Direct-Set Transom Sizes

	2' 1"	2' 7"	2' 9"	3' 1"	3' 3"	4' 0 1/2"	5' 0 1/2"	5' 4 1/2"	6' 0 1/2"	6' 4 1/2"
R.O. F.S.	2' 0 1/2"	2' 6 1/2"	2' 8 1/2"	3' 0 1/2"	3' 2 1/2"	4' 0"	5' 0"	5' 4"	6' 0"	6' 4"
2' 4 1/2"										
2' 6 1/2"										
2' 8 1/2"										
3' 0"										

Hinged Inswing Patio Door Direct-Set Transom Sizes

	1' 3"	1' 5"	1' 7"	1' 9"
R.O. F.S.	1' 2 1/2"	1' 4 1/2"	1' 6 1/2"	1' 8 1/2"
2' 0 1/2"				
2' 2 1/2"				
2' 4 1/2"				
2' 6 1/2"				
2' 8 1/2"				
3' 0"				
3' 0 1/2"				
3' 0 1/2"				
3' 0 1/2"				

NOTES

If glass is positioned within 18" of the finished floor, safety/tempered glass may be required. Local codes may differ. Verify tempered glass requirements with your local building code official.

Use structural joining material when necessary or required by code.

The light patterns illustrated apply to removable interior wood grilles, Full Divided Light, Simulated Divided Light, Decorelle 100, 150 and 400 and Finelight™ Grilles-Between-the-Glass. All removable interior wood grilles will be installed in the units unless otherwise specified. The staggered light patterns illustrated align with light patterns in double doors. Other light patterns are available upon request.

For a metric conversion in millimeters, multiply dimensions in inches by 25.4.

FORMULA FOR COMBINATION DOORS

The overall frame dimension (both width and height) is equal to the sum of the individual unit frame dimensions plus joining material dimension(s).

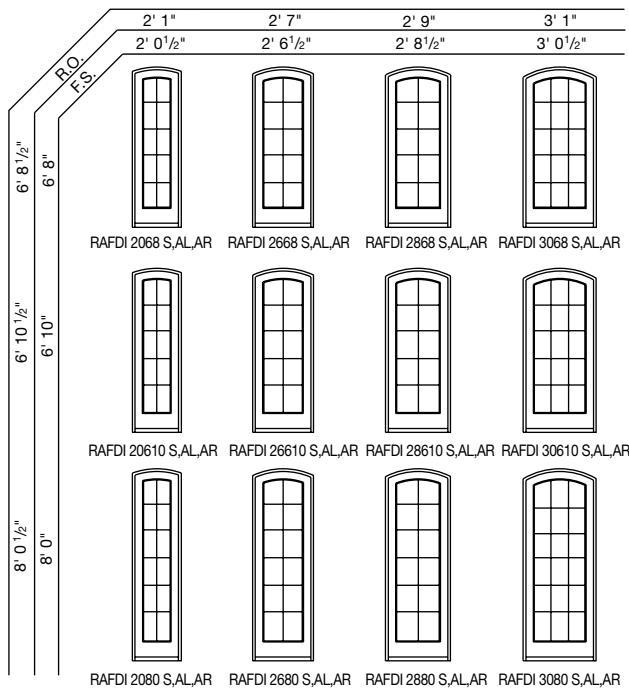
The overall rough opening (both width and height) is equal to the overall frame dimensions plus 1/4" on all sides.

Any unit within each combination can be operating or stationary except for direct-set units and transoms.

FOR WINDOWS GREATER THAN 30 SQUARE FEET OR RATED HIGHER THAN PG50, ONE OF THESE THREE INSTALLATION METHODS IS REQUIRED:
A) THROUGH THE JAMB B) ALUMINUM INSTALLATION FLANGE OR C) INSTALLATION CLIPS.

ADDITIONAL CUSTOM SIZES ARE AVAILABLE. CONTACT YOUR LOCAL SUPPLIER FOR MORE INFORMATION. DRAWINGS ARE NOT TO SCALE.

Single Arch Inswing Patio Door & Sidelight Sizes



NOTES

All doors and sidelights use safety/tempered glass.

Single doors have a 3' 0" radius.

Double doors have a 5' 0" radius.

See handing chart on page 132 for operation options.

Use structural joining material when necessary or required by code.

The light patterns illustrated apply to removable interior wood grilles, Full Divided Light, Simulated Divided Light, Decorelle 100, 150 and 400 and Finelight™ Grilles-Between-the-Glass. All removable wood grilles will be installed in the units unless otherwise specified.

For a metric conversion in millimeters, multiply dimensions in inches by 25.4.

Inswing Frame Height (using Low Threshold Sill)

= Standard Inswing Frame Height - 15/16"

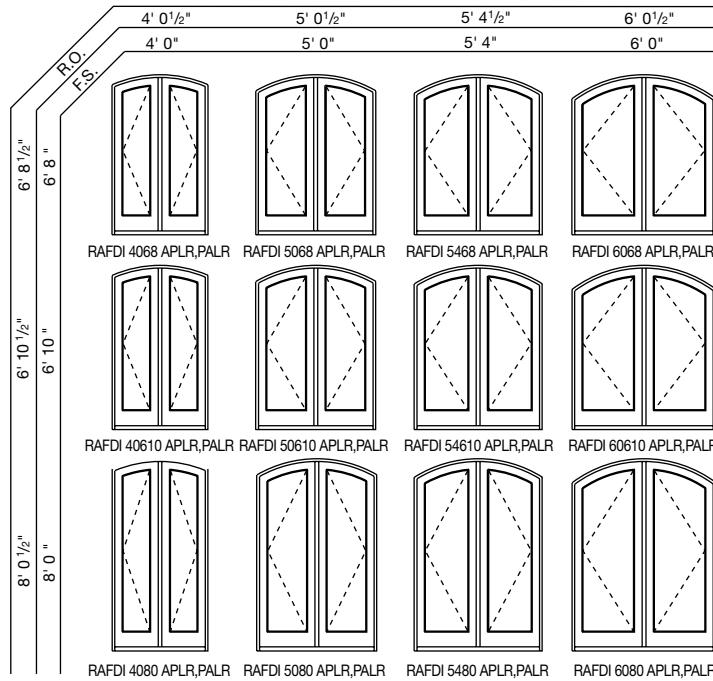
FORMULA FOR COMBINATION DOORS

The overall frame dimension (both width and height) is equal to the sum of the individual unit frame dimensions plus joining material dimension(s).

The overall rough opening (both width and height) is equal to the overall frame dimensions plus 1/4" on all sides.

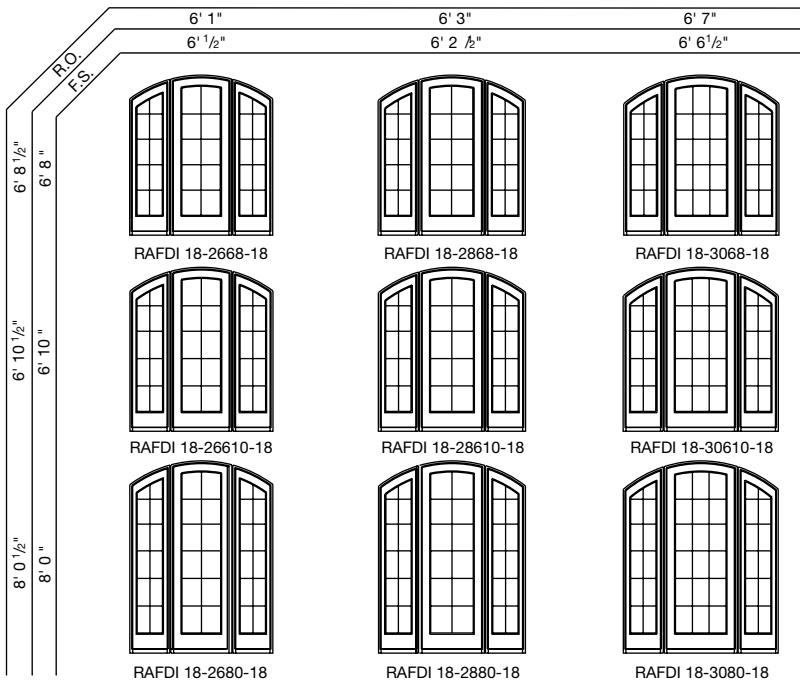
Any unit within each combination can be operating or stationary except for direct-set units and transoms.

Double Arch Inswing Patio Door Sizes



HINGED PATIO DOORS

3-Wide Arch Inswing Patio Door & Sidelight Sizes



NOTES

All doors and sidelights use safety/tempered glass.

3-wide doors have a 5'0" radius.

See handing chart on page 132 for operation options.

Use structural joining material when necessary or required by code.

The light patterns illustrated apply to removable interior wood grilles, Full Divided Light, Simulated Divided Light, Decorelle 100, 150 and 400 and Finelight™ Grilles-Between-the-Glass. All removable interior wood grilles will be installed in the units unless otherwise specified.

For a metric conversion in millimeters, multiply dimensions in inches by 25.4.

Inswing Frame Height Formula (using Low Threshold Sill)

= Standard Inswing Frame Height - 15/16"

FORMULA FOR COMBINATION DOORS

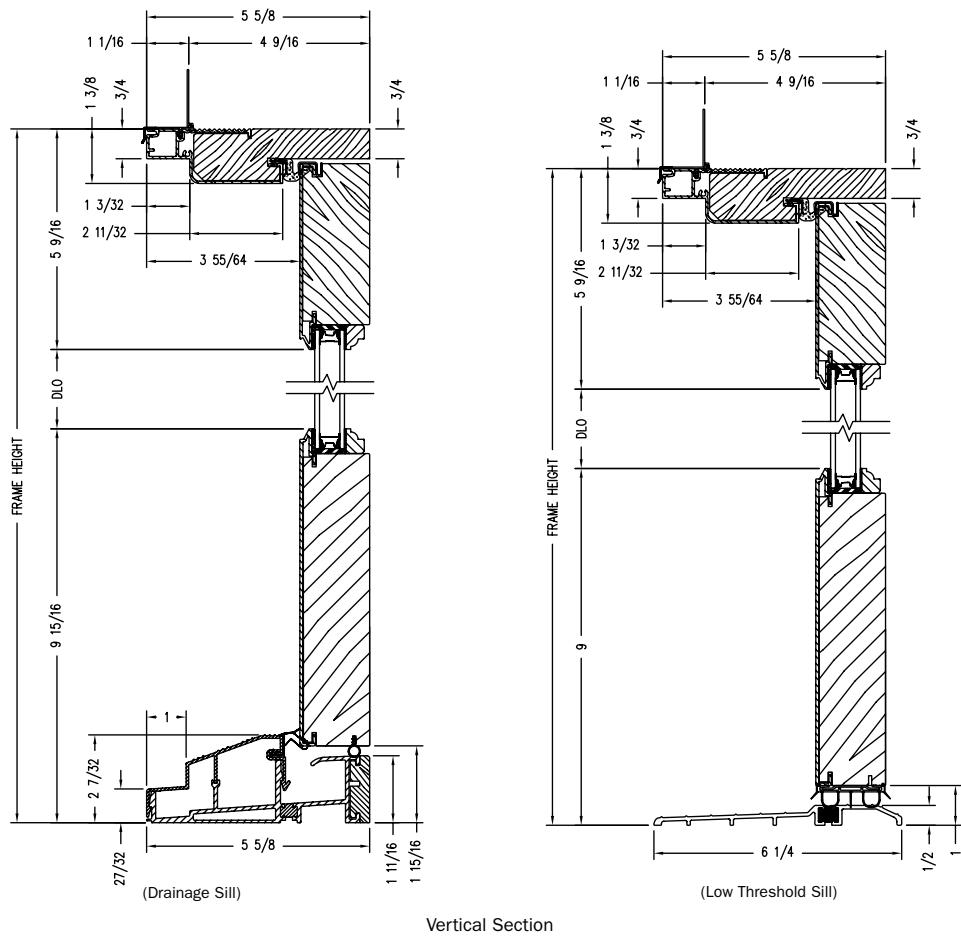
The overall frame dimension (both width and height) is equal to the sum of the individual unit frame dimensions plus joining material dimension(s).

The overall rough opening (both width and height) is equal to the overall frame dimensions plus 1/4" on all sides.

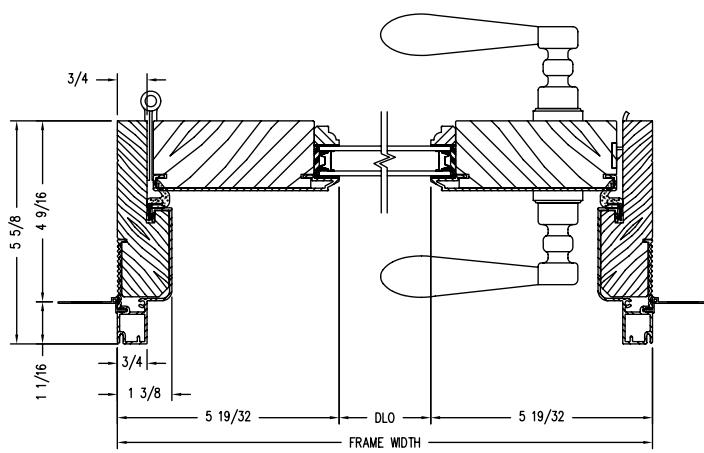
Any unit within each combination can be operating or stationary except for arch sidelights.

Hinged Inswing Patio Doors (4 $\frac{9}{16}$ " Jamb Depth)

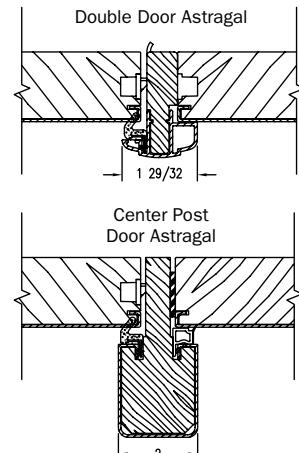
Hinged Inswing Patio Door



Vertical Section



Horizontal Section



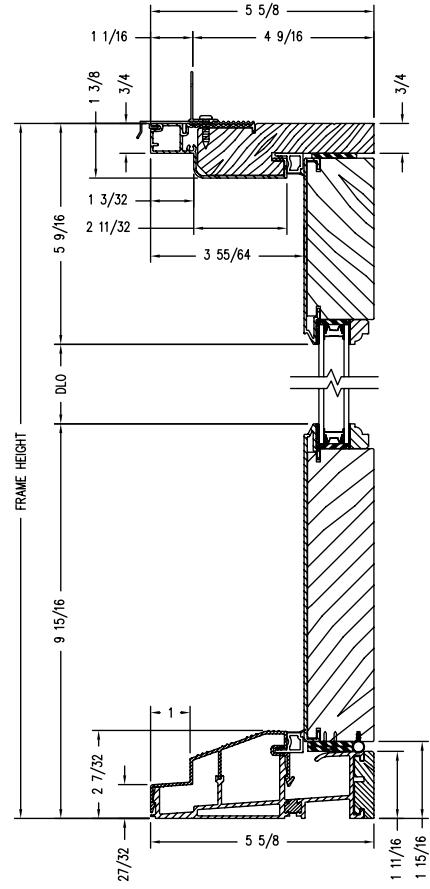
Astragal

Shown with ovolو (colonial) glass stops.
French panel shown, also available with a contemporary panel.

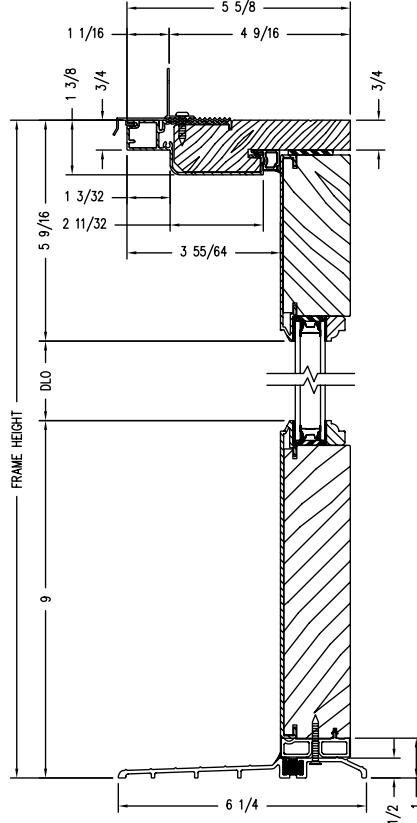
PROPER INSTALLATION AND MAINTENANCE OF E-SERIES PRODUCTS IS ESSENTIAL TO ATTAIN OPTIMUM PERFORMANCE AND OPERATION.
WRITTEN INSTALLATION INSTRUCTIONS THAT PROVIDE GUIDELINES FOR PROPER INSTALLATION ARE AVAILABLE BY VISITING ANDERSENWINDOWS.COM.
CUSTOM SIZES ARE AVAILABLE. CONTACT YOUR LOCAL SUPPLIER FOR MORE INFORMATION. DRAWINGS ARE NOT TO SCALE.

Hinged Inswing Patio Doors (4 $\frac{9}{16}$ " Jamb Depth)

Inswing Sash-Set sidelight

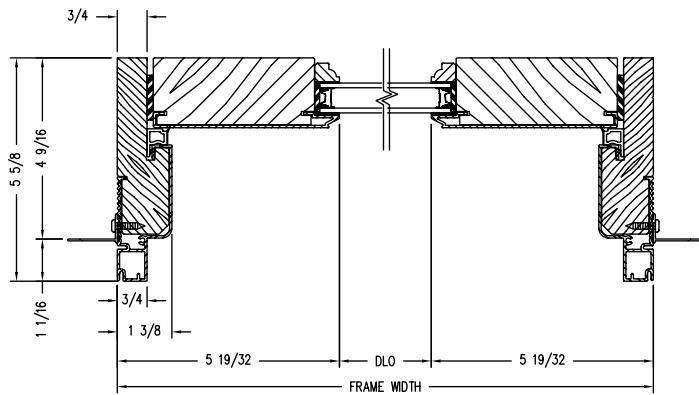


(Drainage Sill)

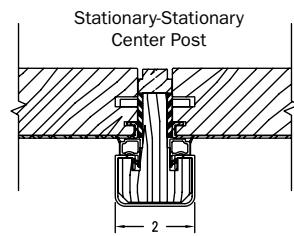


(Low Threshold Sill)

Vertical Section



Horizontal Section



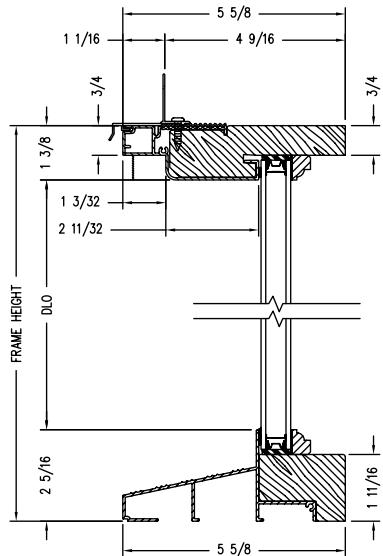
Astragal

Shown with ovolo (colonial) glass stops.

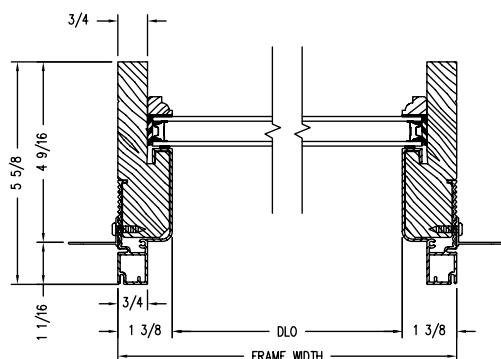
PROPER INSTALLATION AND MAINTENANCE OF E-SERIES PRODUCTS IS ESSENTIAL TO ATTAIN OPTIMUM PERFORMANCE AND OPERATION.
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Hinged Inswing Patio Doors (4 $\frac{9}{16}$ " Jamb Depth)

Inswing Direct-Set Sidelight

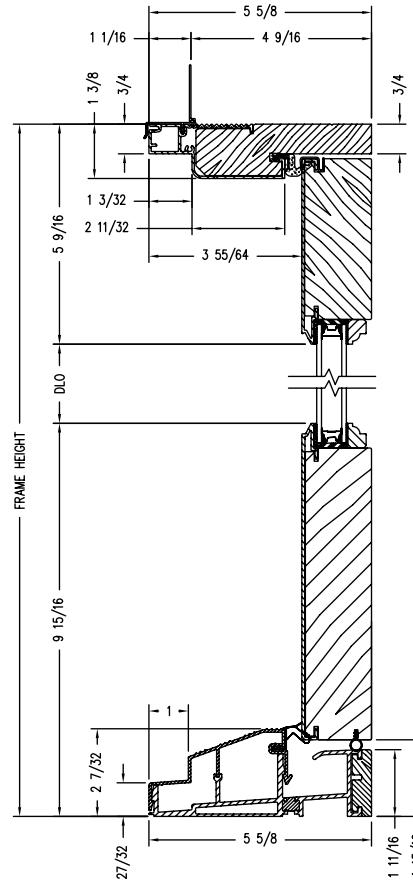


Vertical Section

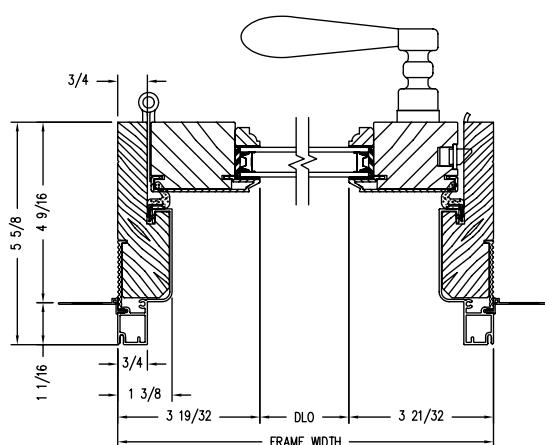


Horizontal Section

Inswing Venting Sidelight



Vertical Section



Horizontal Section

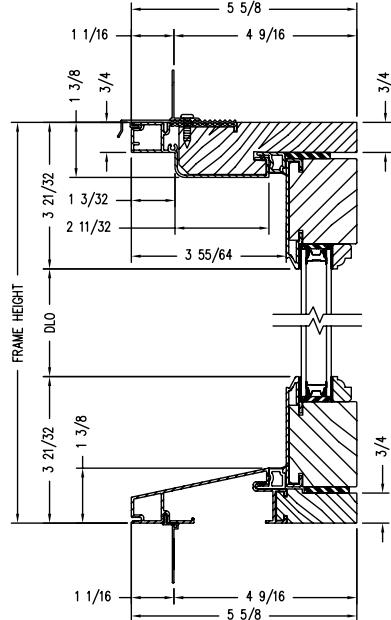
Shown with ovolo (colonial) glass stops.

PROPER INSTALLATION AND MAINTENANCE OF E-SERIES PRODUCTS IS ESSENTIAL TO ATTAIN OPTIMUM PERFORMANCE AND OPERATION.
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HINGED PATIO DOORS

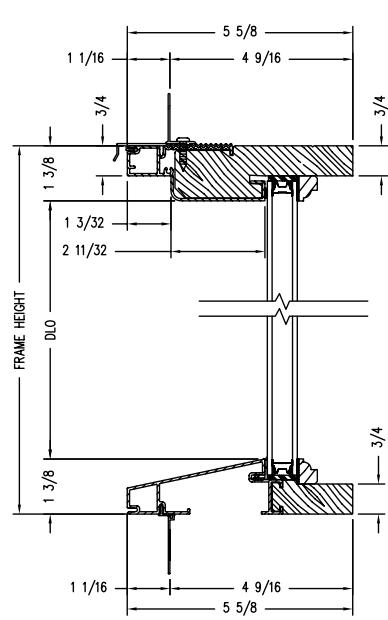
Hinged Inswing Patio Doors (4 $\frac{9}{16}$ " Jamb Depth)

Inswing Sash-Set Transom

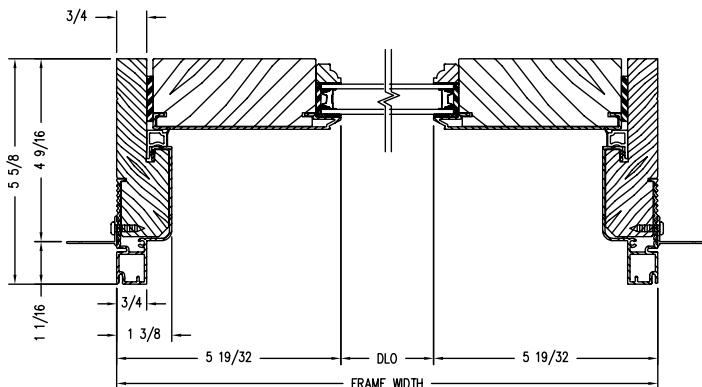


Vertical Section

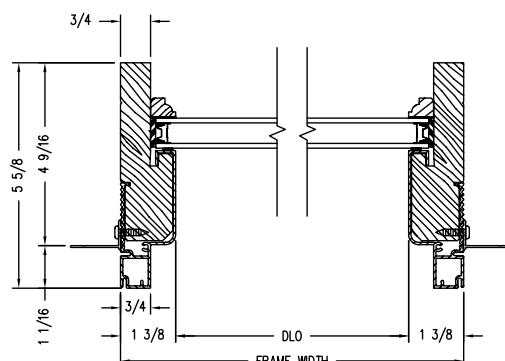
Inswing Direct-Set Transom



Vertical Section



Horizontal Section

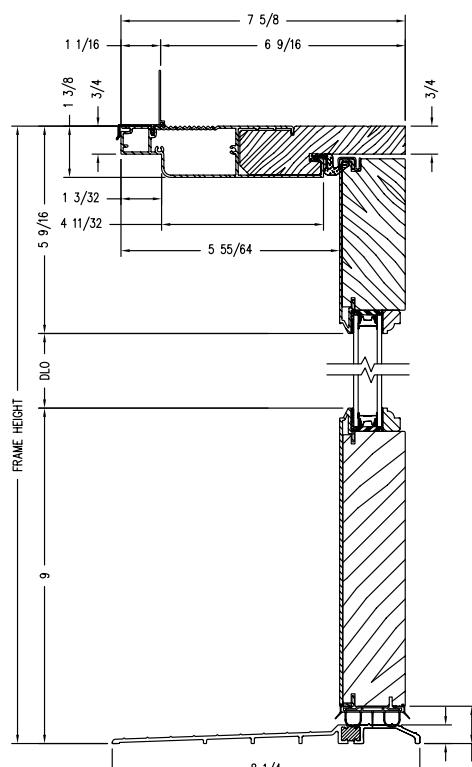
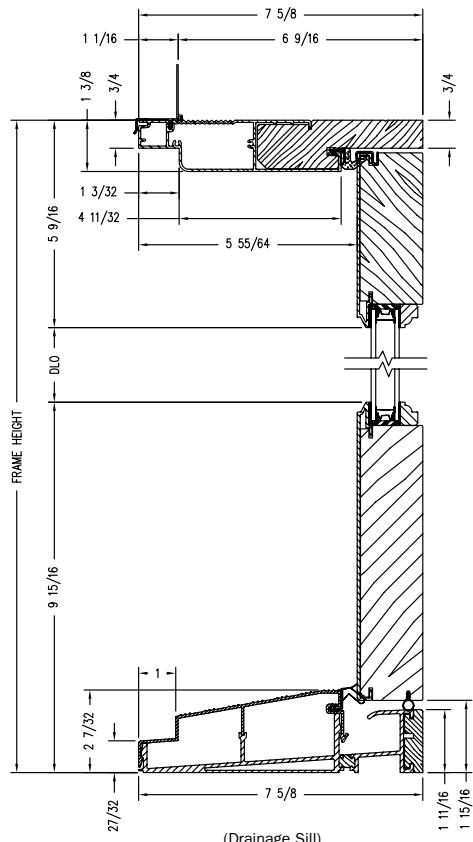


Horizontal Section

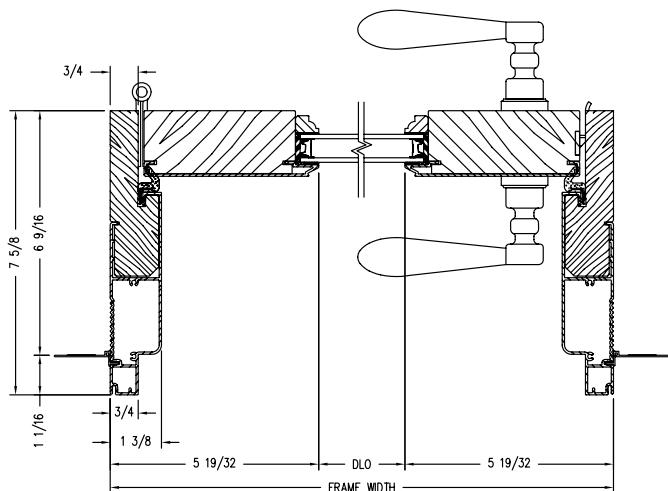
Shown with ovolo (colonial) glass stops.

PROPER INSTALLATION AND MAINTENANCE OF E-SERIES PRODUCTS IS ESSENTIAL TO ATTAIN OPTIMUM PERFORMANCE AND OPERATION.
WRITTEN INSTALLATION INSTRUCTIONS THAT PROVIDE GUIDELINES FOR PROPER INSTALLATION ARE AVAILABLE BY VISITING ANDERSENWINDOWS.COM.
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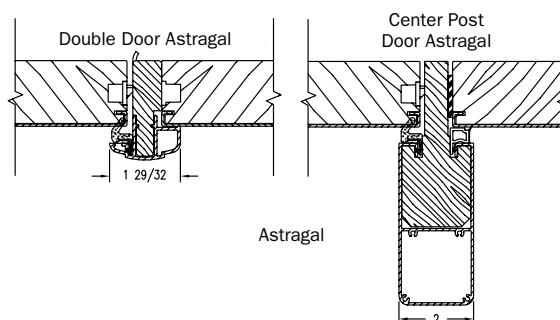
Hinged Inswing Patio Doors (6 9/16" Jamb Depth)



Vertical Section



Horizontal Section



Astragal

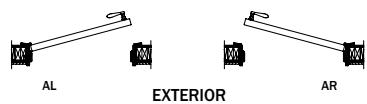
Shown with ovolo (colonial) glass stops.
 French panel shown, also available with a contemporary panel.
 Visit our website to see transoms and sidelight units with 6 9/16" jamb depth.

PROPER INSTALLATION AND MAINTENANCE OF E-SERIES PRODUCTS IS ESSENTIAL TO ATTAIN OPTIMUM PERFORMANCE AND OPERATION.
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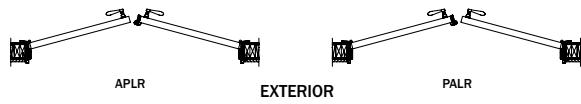
HINGED PATIO DOORS

Hinged Inswing Patio Door Handing (As Viewed From Exterior)

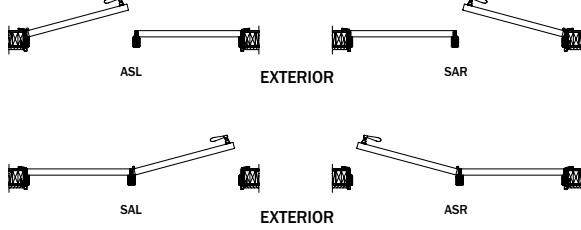
INSWING SINGLE DOOR



INSWING DOUBLE DOOR



INSWING CENTER POST DOOR



Hinged Outswing Patio Door Handing (As Viewed From Exterior)

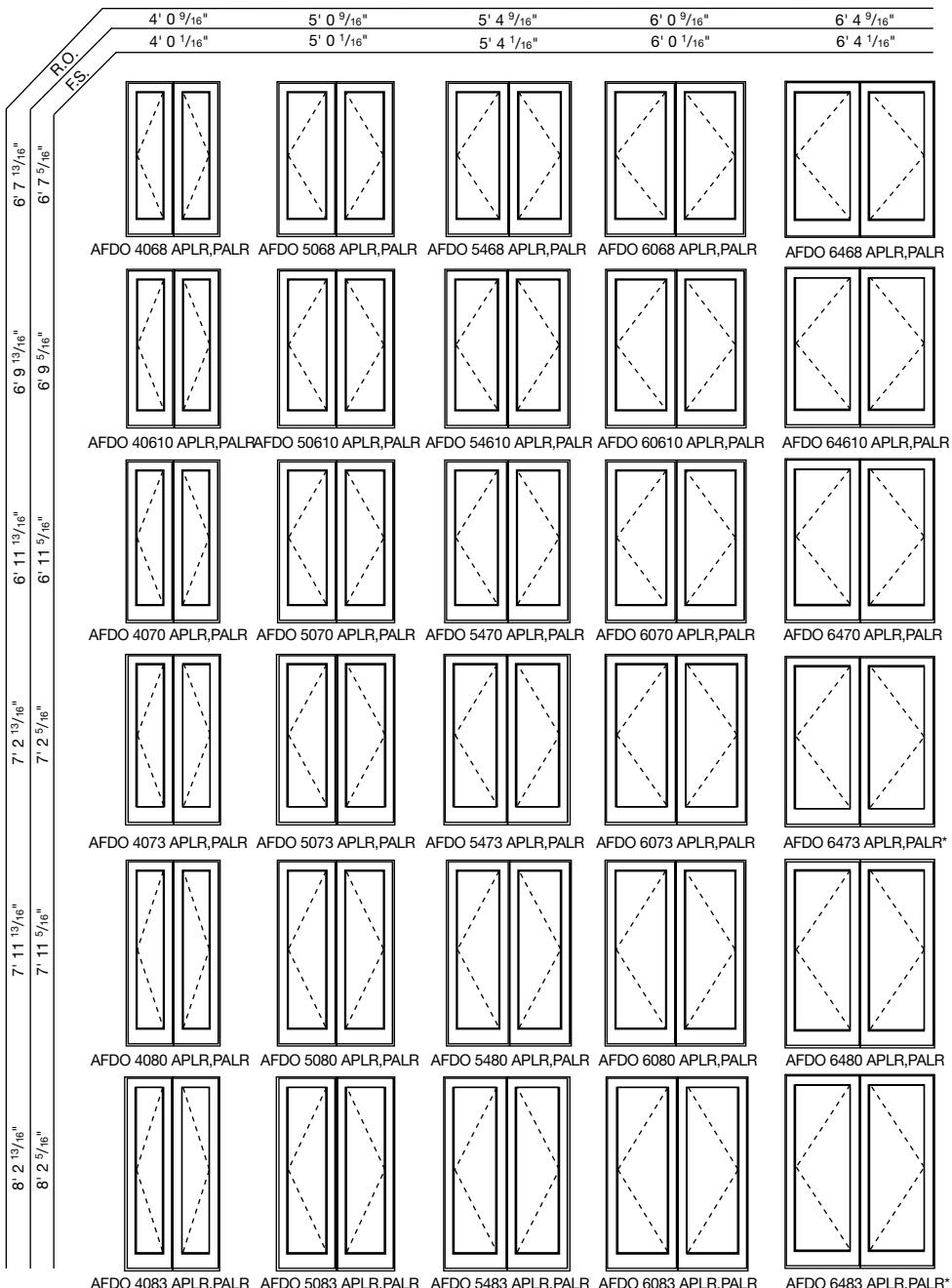
OUTSWING SINGLE DOOR



OUTSWING DOUBLE DOOR



Double Hinged Outswing Patio Door Sizes


**Outswing Frame Height Formula
(using Low Threshold Sill)**

= Standard Outswing Frame Height - 7/16"

FORMULA FOR COMBINATION DOORS

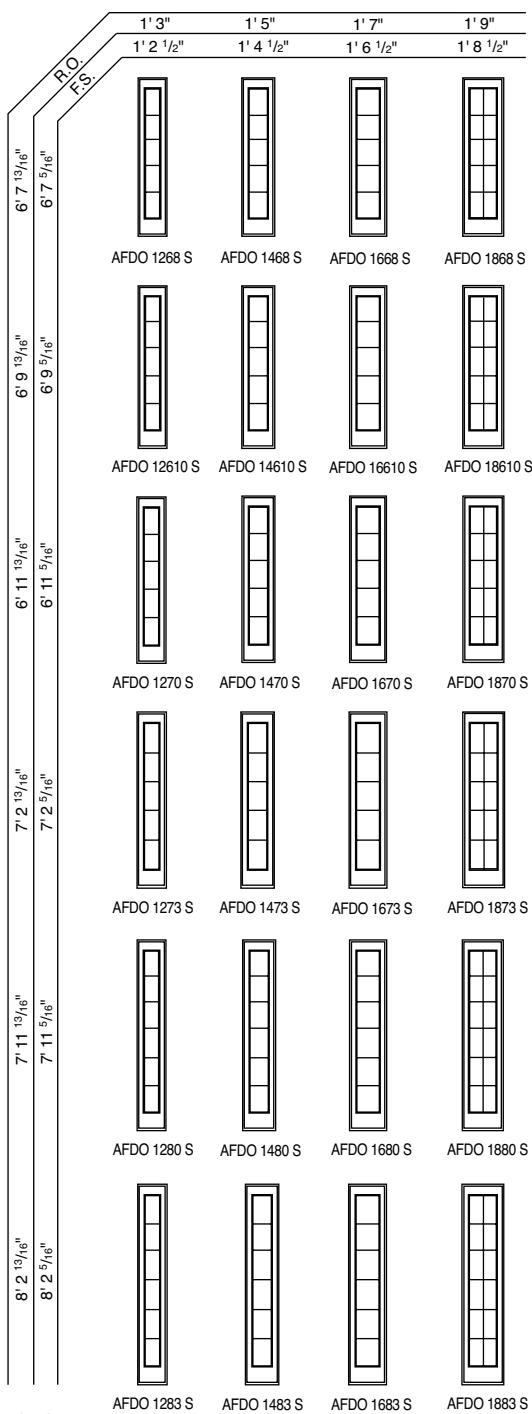
The overall frame dimension (both width and height) is equal to the sum of the individual unit frame dimensions plus joining material dimension(s).

The overall rough opening (both width and height) is equal to the overall frame dimensions plus 1/4" on all sides.

Any unit within each combination can be operating or stationary except for direct-set units and transoms.

HINGED PATIO DOORS

Outswing Sash-Set Sidelight Sizes



NOTES

All doors and sidelights use safety/tempered glass.

The minimum vertical joining material width for doors and sidelights is 1/2". When joining a venting sidelight to a door, the minimum vertical joining material width is 2".

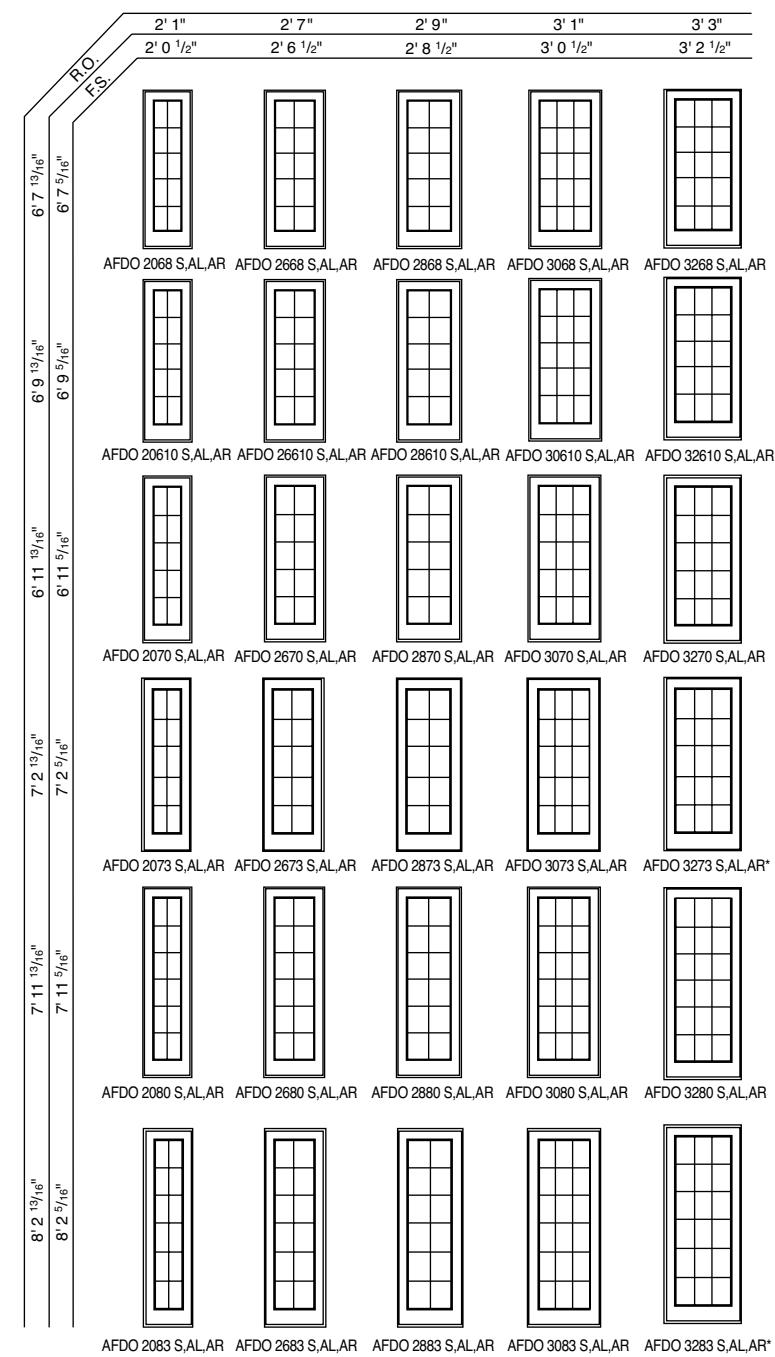
*Commercial sized door panels.

See handing chart on page 132 for operation options.

Use structural joining material when necessary or required by code.

The light patterns illustrated apply to removable interior wood grilles, Full Divided Light, Simulated Divided Light, Decorelle 100, 150 and 400 and Finelight™ Grilles-Between-the-Glass. All removable interior wood grilles will be installed in the units unless otherwise specified.

Single Hinged Outswing Patio Door & Sidelight Sizes



For a metric conversion in millimeters, multiply dimensions in inches by 25.4.

Outswing Frame Height Formula (using Low Threshold Sill)

$$= \text{Standard Outswing Frame Height} - 7/16"$$

FORMULA FOR COMBINATION DOORS

The overall frame dimension (both width and height) is equal to the sum of the individual unit frame dimensions plus joining material dimension(s).

The overall rough opening (both width and height) is equal to the overall frame dimensions plus 1/4" on all sides.

Any unit within each combination can be operating or stationary except for direct-set units and transoms.

FOR WINDOWS GREATER THAN 30 SQUARE FEET OR RATED HIGHER THAN PG50, ONE OF THESE THREE INSTALLATION METHODS IS REQUIRED:
A) THROUGH THE JAMB B) ALUMINUM INSTALLATION FLANGE C) INSTALLATION CLIPS.

ADDITIONAL CUSTOM SIZES ARE AVAILABLE. CONTACT YOUR LOCAL SUPPLIER FOR MORE INFORMATION. DRAWINGS ARE NOT TO SCALE.

Hinged Outswing Patio Door Sash-Set Transom Sizes

	2' 1"	2' 7"	2' 9"	3' 1"	3' 3"	4' 0 ⁹ / ₁₆ "	5' 0 ⁹ / ₁₆ "	5' 4 ⁹ / ₁₆ "	6' 0 ⁹ / ₁₆ "	6' 4 ⁹ / ₁₆ "
	2' 0 ¹ / ₂ "	2' 6 ¹ / ₂ "	2' 8 ¹ / ₂ "	3' 0 ¹ / ₂ "	3' 2 ¹ / ₂ "	4' 0 ¹ / ₁₆ "	5' 0 ¹ / ₁₆ "	5' 4 ¹ / ₁₆ "	6' 0 ¹ / ₁₆ "	6' 4 ¹ / ₁₆ "
RO										
FS										
AFDTO2012	AFDTO2612	AFDTO2812	AFDTO3012	AFDTO3212	AFDTO4012	AFDTO5012	AFDTO5412	AFDTO6012	AFDTO6412	
AFDTO2014	AFDTO2614	AFDTO2814	AFDTO3014	AFDTO3214	AFDTO4014	AFDTO5014	AFDTO5414	AFDTO6014	AFDTO6414	
AFDTO2016	AFDTO2616	AFDTO2816	AFDTO3016	AFDTO3216	AFDTO4016	AFDTO5016	AFDTO5416	AFDTO6016	AFDTO6416	
AFDTO2018	AFDTO2618	AFDTO2818	AFDTO3018	AFDTO3218	AFDTO4018	AFDTO5018	AFDTO5418	AFDTO6018	AFDTO6418	
AFDTO2020	AFDTO2620	AFDTO2820	AFDTO3020	AFDTO3220	AFDTO4020	AFDTO5020	AFDTO5420	AFDTO6020	AFDTO6420	
AFDTO2024	AFDTO2624	AFDTO2824	AFDTO3024	AFDTO3224	AFDTO4024	AFDTO5024	AFDTO5424	AFDTO6024	AFDTO6424	
AFDTO2026	AFDTO2626	AFDTO2826	AFDTO3026	AFDTO3226	AFDTO4026	AFDTO5026	AFDTO5426	AFDTO6026	AFDTO6426	
AFDTO2028	AFDTO2628	AFDTO2828	AFDTO3028	AFDTO3228	AFDTO4028	AFDTO5028	AFDTO5428	AFDTO6028	AFDTO6428	
AFDTO2030	AFDTO2630	AFDTO2830	AFDTO3030	AFDTO3230	AFDTO4030	AFDTO5030	AFDTO5430	AFDTO6030	AFDTO6430	

Hinged Outswing Patio Door Sash-Set Transom Sizes

	1' 3"	1' 5"	1' 7"	1' 9"
	1' 2 ¹ / ₂ "	1' 4 ¹ / ₂ "	1' 6 ¹ / ₂ "	1' 8 ¹ / ₂ "
RO				
FS				
AFDTO1212	AFDTO1412	AFDTO1612	AFDTO1812	
AFDTO1214	AFDTO1414	AFDTO1614	AFDTO1814	
AFDTO1216	AFDTO1416	AFDTO1616	AFDTO1816	
AFDTO1218	AFDTO1418	AFDTO1618	AFDTO1818	
AFDTO1220	AFDTO1420	AFDTO1620	AFDTO1820	

NOTES

If glass is positioned within 18" of the finished floor, safety/tempered glass may be required. Local codes may differ. Verify tempered glass requirements with your local building code official.

Use structural joining material when necessary or required by code.

The light patterns illustrated apply to removable interior wood grilles, Full Divided Light, Simulated Divided Light, Decorelle 100, 150 and 400 and Finelight™ Grilles-Between-the-Glass. All removable interior wood grilles will be installed in the units unless otherwise specified. The staggered light patterns illustrated align with light patterns in double doors. Other light patterns are available upon request.

For a metric conversion in millimeters, multiply dimensions in inches by 25.4.

Hinged Outswing Patio Door Sash-Set Transom Sizes

	1' 3"	1' 5"	1' 7"	1' 9"
	1' 2 ¹ / ₂ "	1' 4 ¹ / ₂ "	1' 6 ¹ / ₂ "	1' 8 ¹ / ₂ "
RO				
FS				
AFDTO1224	AFDTO1424	AFDTO1624	AFDTO1824	
AFDTO1226	AFDTO1426	AFDTO1626	AFDTO1826	
AFDTO1228	AFDTO1428	AFDTO1628	AFDTO1828	
AFDTO1230	AFDTO1430	AFDTO1630	AFDTO1830	

FORMULA FOR COMBINATION DOORS

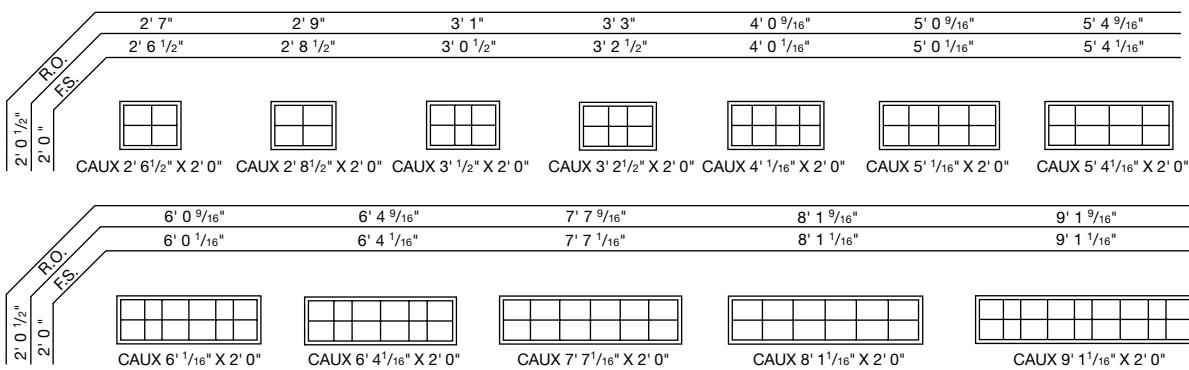
The overall frame dimension (both width and height) is equal to the sum of the individual unit frame dimensions plus joining material dimension(s).

The overall rough opening (both width and height) is equal to the overall frame dimensions plus 1/4" on all sides.

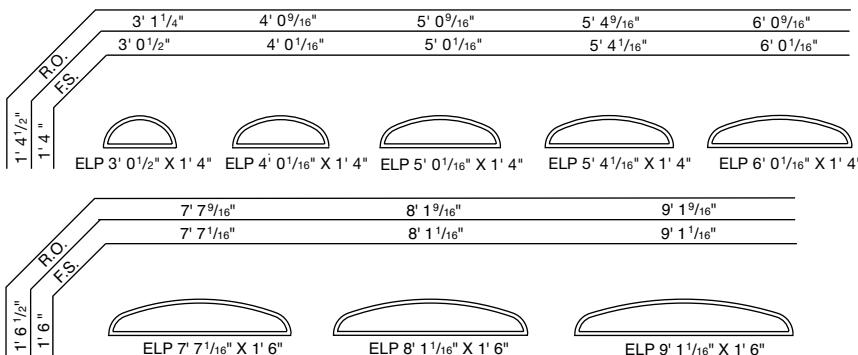
Any unit within each combination can be operating or stationary except for direct-set units and transoms.

HINGED PATIO DOORS

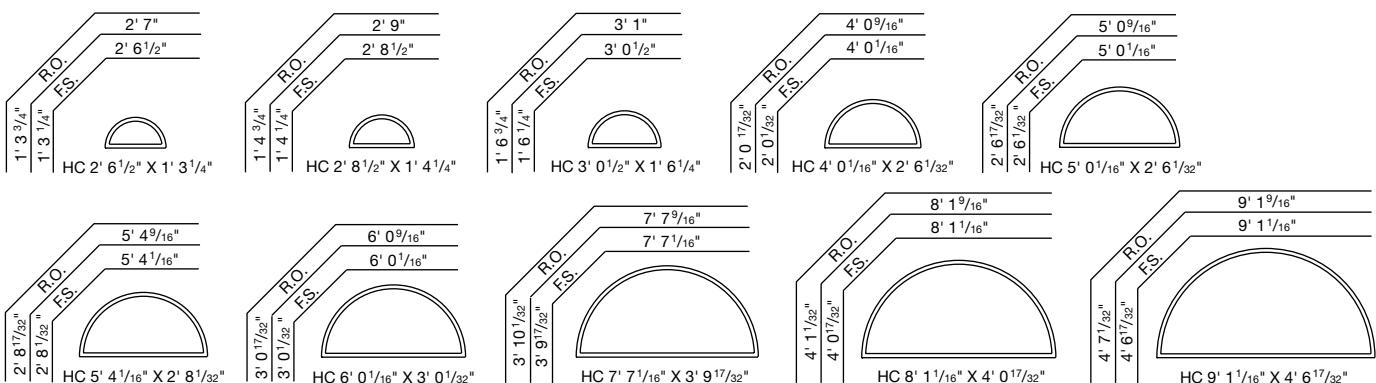
Hinged Outswing Patio Door Direct-Set Transom Sizes (Specialty Frame)



Hinged Outswing Patio Door Direct-Set Elliptical Sizes (Specialty Frame)



Hinged Outswing Patio Door Direct-Set Half Circle Sizes (Specialty Frame)



NOTES

If glass is positioned within 18" of the finished floor, safety/tempered glass may be required. Local codes may differ. Verify tempered glass requirements with your local building code official.

2' 6 1/2" wide transoms are used above 2668, 26610 or 2680 Hinged Outswing Patio Doors.

2' 8 1/2" wide transoms are used above 2868, 28610 or 2880 Hinged Outswing Patio Doors.

3' 0 1/2" wide transoms are used above 3068, 30610 or 3080 Hinged Outswing Patio Doors.

4' 0" wide transoms are used above 4068, 40610 or 4080 Hinged Outswing Patio Doors.

5' 0" wide transoms are used above 5068, 50610 or 5080 Hinged Outswing Patio Doors.

5' 4" wide transoms are used above 5468, 54610 or 5480 Hinged Outswing Patio Doors.

6' 0" wide transoms are used above 6068, 60610 or 6080 Hinged Outswing Patio Doors.

7' 7" wide transoms are used above 5068/50610/5080 Hinged Outswing Patio Doors with 2668/26610/2680 Sidelights.

8' 1" wide transoms are used above 5468/54610/5480 Hinged Outswing Patio Doors with 2868/28610/2880 Sidelights.

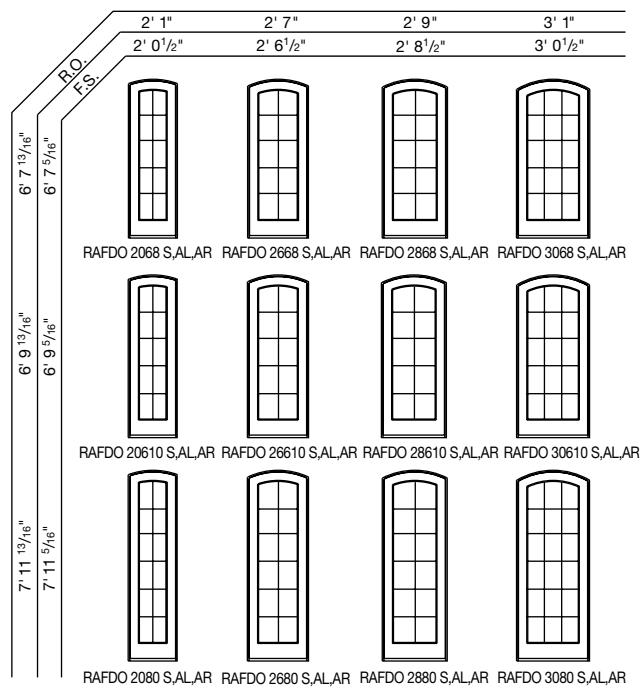
9' 1" wide transoms are used above 6068/60610/6080 Hinged Outswing Patio Doors with 3068/30610/3080 Sidelights.

The light patterns illustrated apply to removable interior wood grilles, Full Divided Light, Simulated Divided Light, Decorelle 100, 150 and 400 and Finelight™ Grilles-Between-the-Glass. All removable interior wood grilles will be installed in the units unless otherwise specified. The staggered light patterns illustrated align with light patterns in double doors. Other light patterns are available upon request.

FOR WINDOWS GREATER THAN 30 SQUARE FEET OR RATED HIGHER THAN PG50, ONE OF THESE THREE INSTALLATION METHODS IS REQUIRED:
A) THROUGH THE JAMB B) ALUMINUM INSTALLATION FLANGE OR C) INSTALLATION CLIPS.

ADDITIONAL CUSTOM SIZES ARE AVAILABLE. CONTACT YOUR LOCAL SUPPLIER FOR MORE INFORMATION. DRAWINGS ARE NOT TO SCALE.

Single Arch Outswing Patio Door & Sidelight Sizes



NOTES

All doors and sidelights use safety/tempered glass.

Single doors have a 3' 0" radius.

Double doors have a 5' 0" radius.

See handing chart on page 132 for operation options.

Use structural joining material when necessary or required by code.

The light patterns illustrated apply to removable interior wood grilles, Full Divided Light, Simulated Divided Light, Decorelle 100, 150 and 400 and Finelight™ Grilles-Between-the-Glass. All removable interior wood grilles will be installed in the units unless otherwise specified.

For a metric conversion in millimeters, multiply dimensions in inches by 25.4.

Outswing Frame Height Formula (using Low Threshold Sill)

= Standard Outswing Frame Height - 7/16"

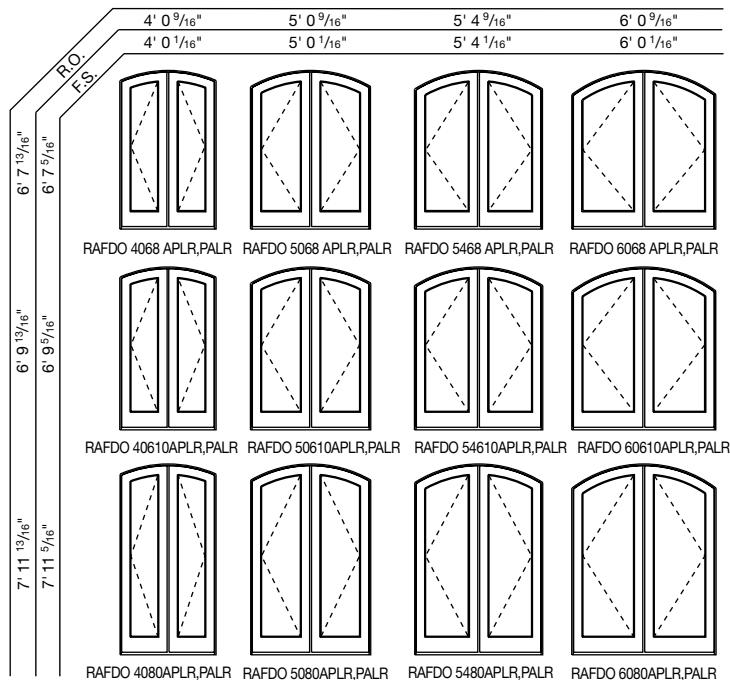
FORMULA FOR COMBINATION DOORS

The overall frame dimension (both width and height) is equal to the sum of the individual unit frame dimensions plus joining material dimension(s).

The overall rough opening (both width and height) is equal to the overall frame dimensions plus 1/4" on all sides.

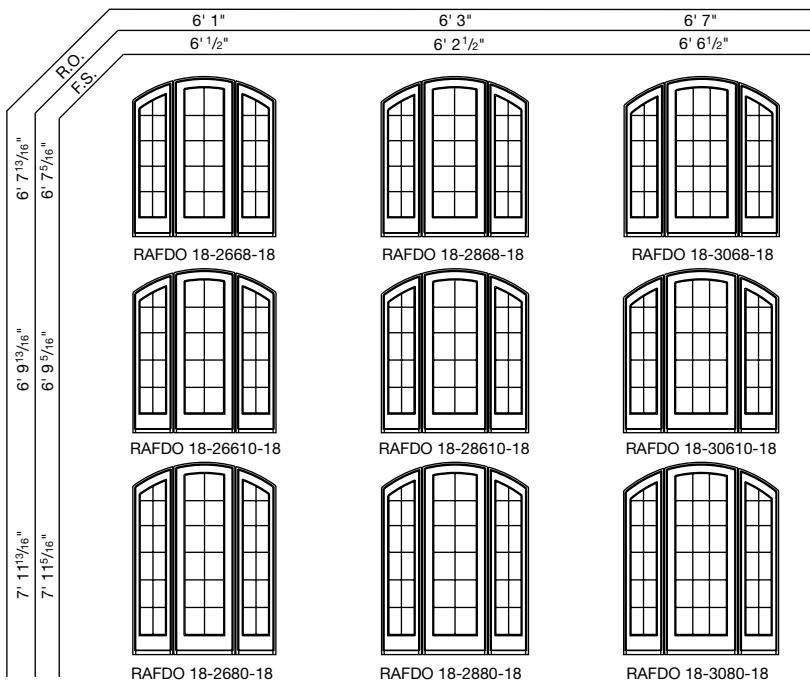
Any unit within each combination can be operating or stationary except for direct-set units and transoms.

Double Arch Outswing Patio Door Sizes



HINGED PATIO DOORS

3-Wide Arch Outswing Patio Door & Sidelight Sizes



NOTES

All doors and sidelights use safety/tempered glass.

3-wide doors have a 5' 0" radius.

CPS doors shown with optional mid-rail.

See handing chart on page 132 for operation options.

Use structural joining material when necessary or required by code.

The light patterns illustrated apply to removable interior wood grilles, Full Divided Light, Simulated Divided Light, Decorelle 100, 150 and 400 and Finelight™ Grilles-Between-the-Glass. All removable interior wood grilles will be installed in the units unless otherwise specified.

For a metric conversion in millimeters, multiply dimensions in inches by 25.4.

Outswing Frame Height Formula* (using Low Threshold Sill)

= Standard Outswing Frame Height - 7/16"

*Does not apply to Concealed Panic System (CPS) doors

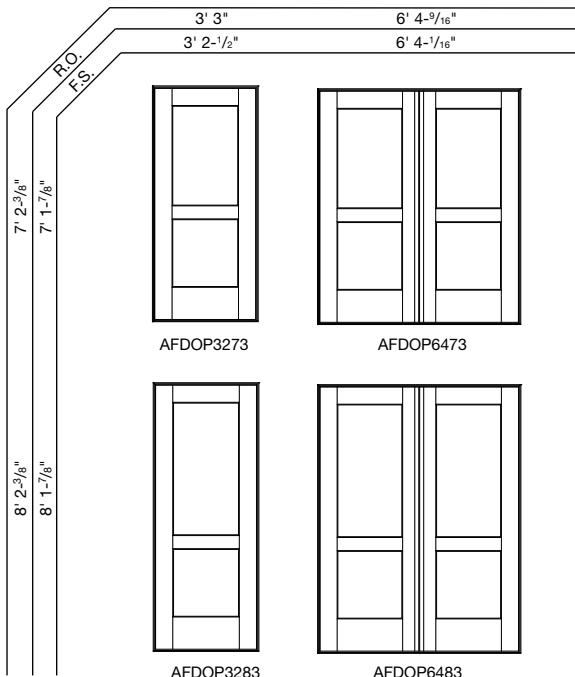
FORMULA FOR COMBINATION DOORS

The overall frame dimension (both width and height) is equal to the sum of the individual unit frame dimensions plus joining material dimension(s).

The overall rough opening (both width and height) is equal to the overall frame dimensions plus 1/4" on all sides.

Any unit within each combination can be operating or stationary except for arch sidelights.

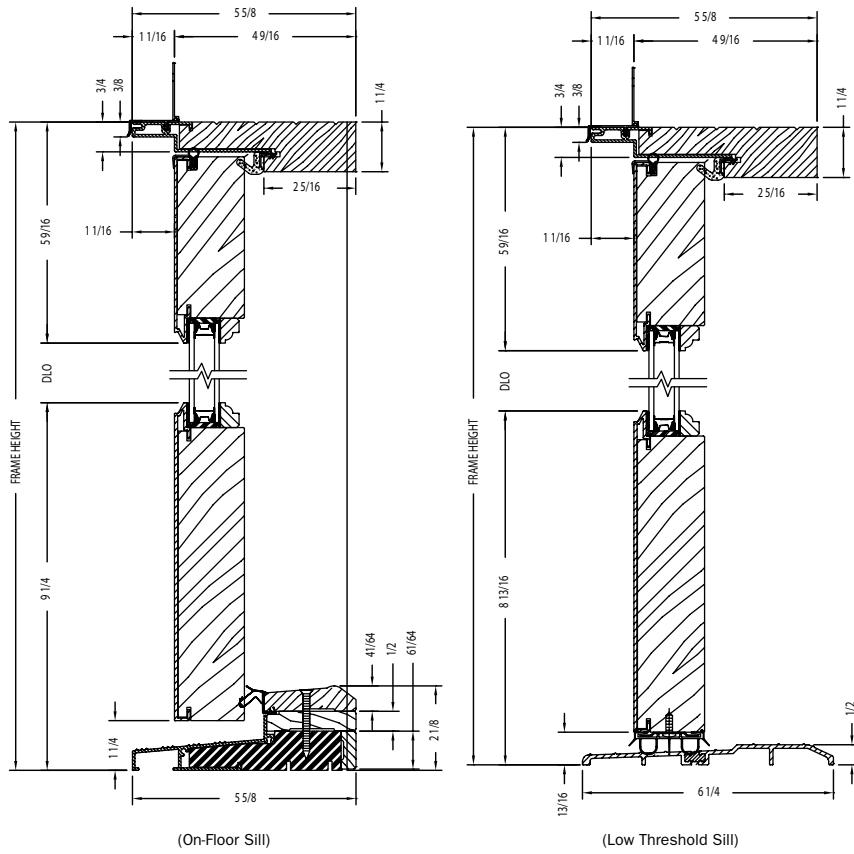
Concealed Panic System (CPS) Door Sizes



CUSTOM SIZES ARE AVAILABLE. CONTACT YOUR LOCAL SUPPLIER FOR MORE INFORMATION. DRAWINGS ARE NOT TO SCALE.

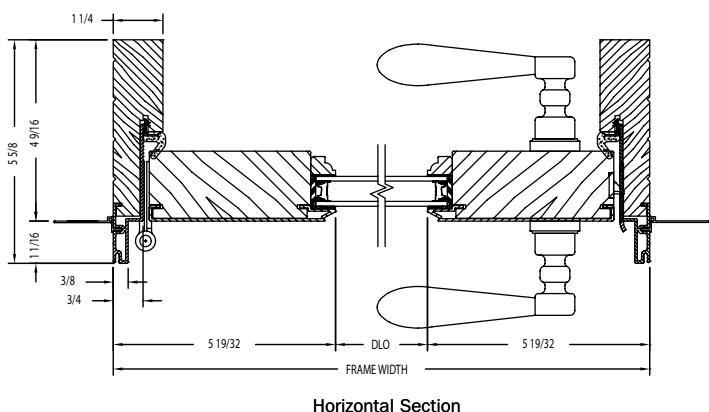
Hinged Outswing Patio Doors

Hinged Outswing Patio Door

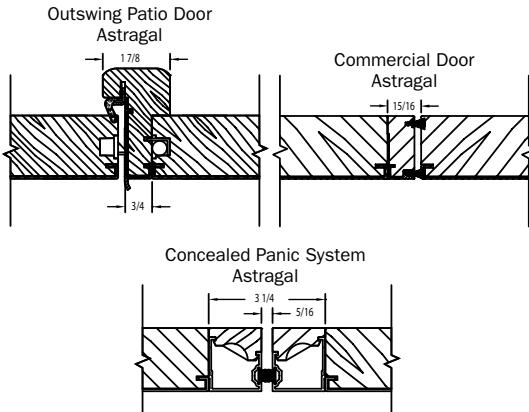


Vertical Section

Astragal



Horizontal Section

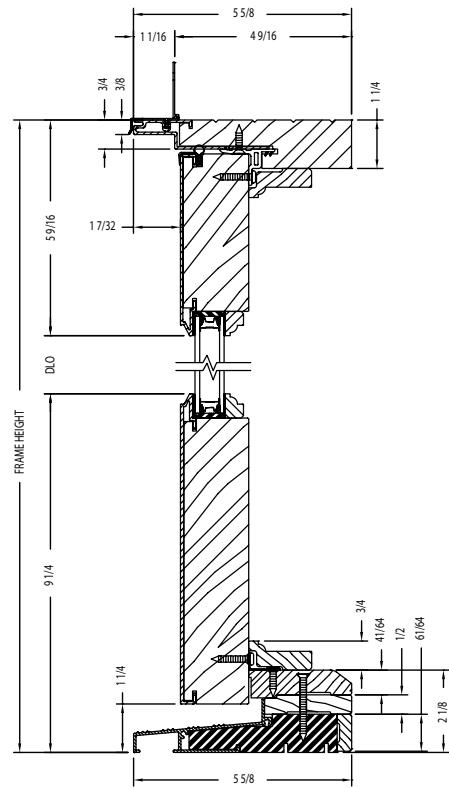


Shown with ovolو (colonial) glass stops.
French panel shown, also available with a contemporary panel.

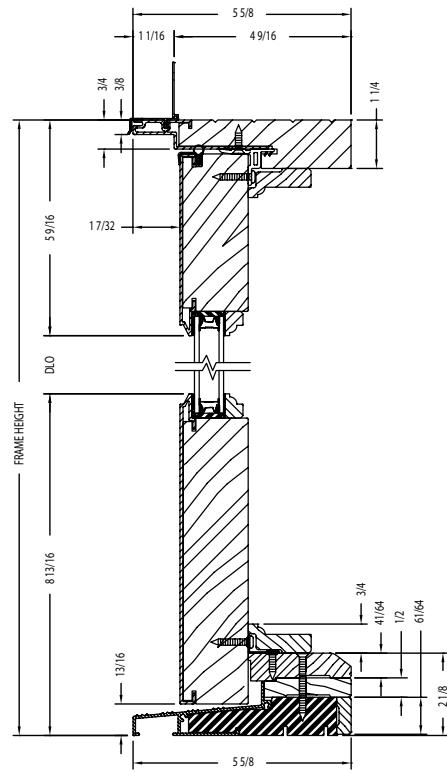
PROPER INSTALLATION AND MAINTENANCE OF E-SERIES PRODUCTS IS ESSENTIAL TO ATTAIN OPTIMUM PERFORMANCE AND OPERATION. WRITTEN INSTALLATION INSTRUCTIONS THAT PROVIDE GUIDELINES FOR PROPER INSTALLATION ARE AVAILABLE BY VISITING ANDERSENWINDOWS.COM. CUSTOM SIZES ARE AVAILABLE. CONTACT YOUR LOCAL SUPPLIER FOR MORE INFORMATION. DRAWINGS ARE NOT TO SCALE.

Hinged Outswing Patio Doors

Outswing Sash-Set Sidelight

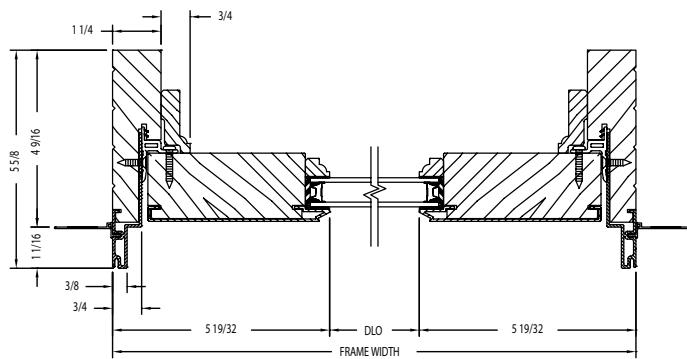


(On-Floor Sill)

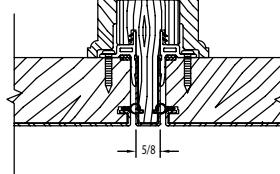


(To Align with Low Threshold Sill)

Vertical Section



Stationary-Stationary
Center Post



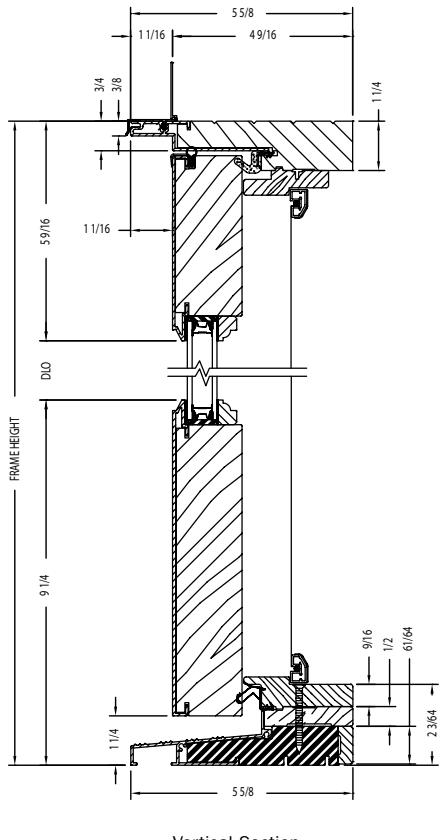
Horizontal Section

Shown with ovolo (colonial) glass stops.

PROPER INSTALLATION AND MAINTENANCE OF E-SERIES PRODUCTS IS ESSENTIAL TO ATTAIN OPTIMUM PERFORMANCE AND OPERATION.
WRITTEN INSTALLATION INSTRUCTIONS THAT PROVIDE GUIDELINES FOR PROPER INSTALLATION ARE AVAILABLE BY VISITING ANDERSENWINDOWS.COM.
CUSTOM SIZES ARE AVAILABLE. CONTACT YOUR LOCAL SUPPLIER FOR MORE INFORMATION. DRAWINGS ARE NOT TO SCALE.

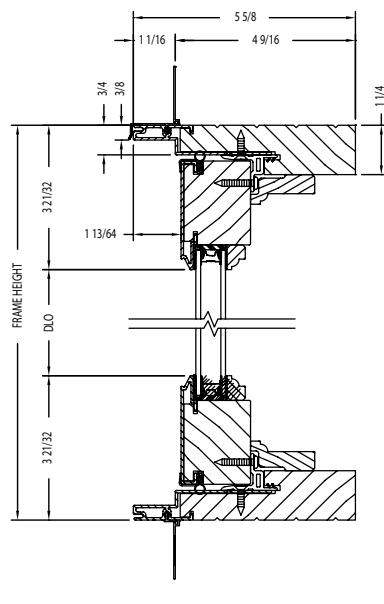
Hinged Outswing Patio Doors

Outswing Venting Sidelight

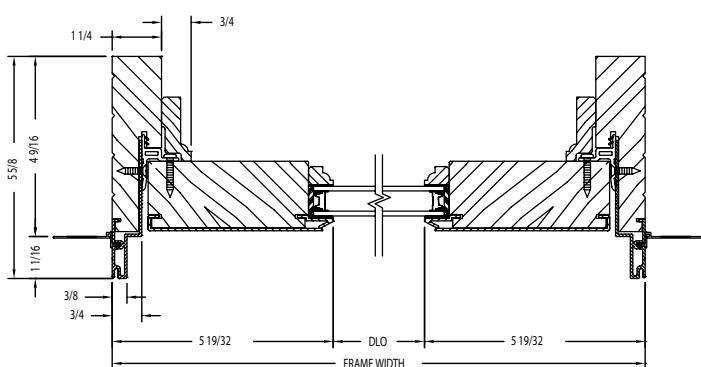


Vertical Section

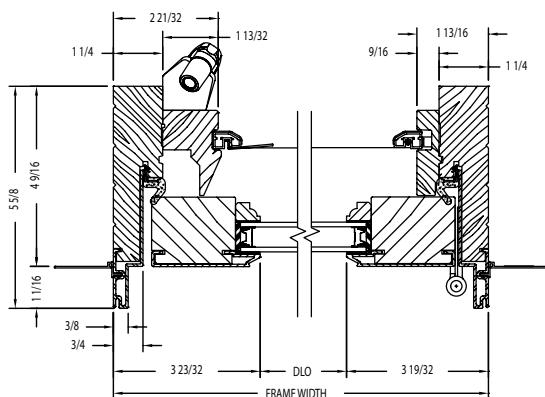
Outswing Sash-Set Transom



Vertical Section



Horizontal Section



Horizontal Section

Shown with ovolو (colonial) glass stops.

PROPER INSTALLATION AND MAINTENANCE OF E-SERIES PRODUCTS IS ESSENTIAL TO ATTAIN OPTIMUM PERFORMANCE AND OPERATION.
WRITTEN INSTALLATION INSTRUCTIONS THAT PROVIDE GUIDELINES FOR PROPER INSTALLATION ARE AVAILABLE BY VISITING ANDERSENWINDOWS.COM.
CUSTOM SIZES ARE AVAILABLE. CONTACT YOUR LOCAL SUPPLIER FOR MORE INFORMATION. DRAWINGS ARE NOT TO SCALE.

GLIDING PATIO DOORS

Choose from our French panels with 8" or 12" bottom rail options, or one of two narrower panel profiles for a more contemporary look, to create an open view to the outside. E-Series gliding patio doors feature multi-point locking hardware for a firm, secure seal and tandem ball bearing rollers for smooth operation.

Gliding Patio Door Overview 144

Panel Labeling & Handing 146

Gliding Sizing

Stationary & Two-Panel Doors 147

Four-Panel Doors 147

Specialty Transom 148

Gliding Door Details 149

French Gliding Sizing

Stationary & Two-Panel Doors 150

Four-Panel Doors 151

Specialty Transom 152

French Gliding Door Details 153

Installation Materials 154

Product Performance 158



Custom sizing is available.





GLIDING PATIO DOORS

FEATURES

GLIDING PATIO DOORS

FRAME & PANEL

A Select wood components are kiln dried and treated with water/insect repellent and preservative. Interior wood surfaces are available in pine, mixed grain Douglas fir, cherry, hickory, mahogany*, maple, oak, walnut, alder or vertical grain Douglas fir. Interior surfaces are available unfinished or factory primed. Optional factory-applied finishes are available in a variety of stains and paints.

B Wood components are fitted with aluminum extrusions on the exterior. 50 exterior colors that meet AAMA 2604 and 2605 specifications are available, as well as custom colors. Also available is a selection of seven exterior anodized options.

The frame consists of foam-filled leaf weatherstrip on the exterior creating a weather-resistant pocket for the door panel. A dual weatherstrip seal on the interlock is fitted between the fixed and operating meeting stiles.



French Gliding Patio Door

Vinyl installation flanges are pre-applied into a kerf on the frame exterior to facilitate installation. Optional aluminum flanges and metal installation clips are available. Standard jamb depth is $4\frac{1}{8}$ " for gliding patio doors.

SILL

C A durable fiberglass sill is an excellent thermal barrier. Stainless steel roller caps provide smooth operation of the door panel. Available in dark bronze or gray.

E Glass is fixed in place from the interior with wood stops that can be removed for easy reglazing if necessary. Glass stops available in ovalo (colonial) and contemporary profiles.

HARDWARE

Steel Rollers

Operating panel consists of two tandem ball bearing steel roller assemblies. Stainless steel roller assemblies are available as an option.



Multi-Point Locking System

The multi-point locking system features a unique reachout design that pulls the door panel tightly closed for a weather-tight seal and enhanced security.



GLASS

D High-Performance Low-E4® glass with a low-conductivity spacer. Triple-pane glass, tinted, clear dual-pane, high-altitude glass and other special glazing options are available.

GLASS SPACERS available in black, white and stainless steel.

ACCESSORIES Sold Separately

HARDWARE

Auxiliary Foot Lock



An enhanced foot lock is discreetly positioned on the side of the panel. Foot lock provides an extra measure of security when door is in locked position. Available in finish options to complement handle sets.

Optional Hardware

Additional hardware options such as exterior keyed locks and more are also available.

VeriLock Sensors DISCONTINUED

VeriLock® sensors and open/closed sensors are available for gliding patio doors. See page 27 for Smart Home options.

INSECT SCREENS

Top-Hung Gliding Insect Screens

Charcoal fiberglass screen mesh fits into an aluminum frame available in 50 exterior colors. Aluminum screen mesh is also available.

Retractable Insect Screens

The retractable insect screen has charcoal fiberglass screen mesh. Insect screen retracts when not needed, providing an unobstructed view through the glass. Available in 50 exterior colors.

PRIVACY OPTIONS

Blinds-Between-the-Glass



A $\frac{5}{8}$ " aluminum slat blind mounted between two panes of insulated glass in a dust-free environment. Available in white, tan and almond. Blinds are magnetically controlled and can be tilted or raised and lowered with one cord.* Not available on arch patio doors.

GRILLES

Full Divided Light

Permanent interior and exterior grilles with grille spacer bars between two panes of glass. Available in $\frac{5}{8}$ ", $\frac{7}{8}$ ", $1\frac{1}{8}$ ", $1\frac{1}{2}$ " or $2\frac{1}{4}$ " widths and ovo or contemporary profiles. Ovo profile shown below, not all widths are pictured.



$\frac{7}{8}$ " $1\frac{1}{8}$ "

$\frac{5}{8}$ " Flat $1"$ Contoured



$3/4"$ & $1"$

Finelight™ Grilles-Between-the-Glass

Available in $\frac{5}{8}$ " flat or 1" contoured aluminum profiles. Two-tone colors of pebble tan/colony white, sierra bronze/colony white or forest green/colony white are available on the 1" profile.



$\frac{5}{8}$ " Flat $1"$ Contoured

Removable Interior Wood Grilles

Removable interior wood grilles are available in a $\frac{7}{8}$ " width and ovo or contemporary profiles. Optional surround for removable grille and permanent exterior grilles also available. Ovo profile shown below.



$\frac{7}{8}$ "

See page 22 for more information on grilles.

*Actual wood species is either Sapele or Sipo, both non-endangered species grown in Africa, with color and characteristics similar to Central American mahoganies.

**Not all sizes of blinds-between-the-glass are retractable. See your Andersen supplier for details.

EXTERIOR & INTERIOR OPTIONS

EXTERIOR COLORS 50 exterior colors, 7 anodized finishes and custom colors. See exterior colors on page 11.

INTERIOR WOOD SPECIES



FACTORY-FINISHED INTERIORS



Interior custom stains, paints and color matching available.

Naturally occurring variations in grain, color and texture of wood make each window one of a kind.

All factory-finished options are shown on pine.

Painted options available on pine. Dark bronze and black painted options available on pine or maple. Anodized silver painted option available on maple only.

INTERIOR PAINTED OPTIONS



HARDWARE OPTIONS



YUMA®
Distressed Bronze
Distressed Nickel

ENCINO®
Distressed Bronze
Distressed Nickel

NEWBURY®
Antique Brass
Bright Brass
Brushed Chrome
Oil Rubbed Bronze
Polished Chrome
Satin Nickel

ANVERS®
Bright Brass
Oil Rubbed Bronze
Satin Nickel

Covington & Whitmore DISCONTINUED



COVINGTON™
Antique Brass
Bright Brass
Oil Rubbed Bronze

WHITMORE®
Antique Brass
Bright Brass
Oil Rubbed Bronze
Satin Nickel



ALBANY
Black
Gold Dust
Stone
White

TRIBECA®
Black
Stone
White

Bold name denotes finish shown.

HARDWARE FINISHES



Distressed bronze and oil rubbed bronze is a "living" finish that will change with time and use.

Brushed Chrome, Gold Dust and Polished Chrome DISCONTINUED

*Actual wood species is either Sapele or Sipo, both non-endangered species grown in Africa, with color and characteristics similar to Central American mahoganies. Mix and match interior and exterior style and finish options are available.

Bright brass and satin nickel finishes feature a 10-year limited warranty.

Tribeca and Albany hardware are zinc diecast with powder-coated durable finish, other hardware is solid forged brass.

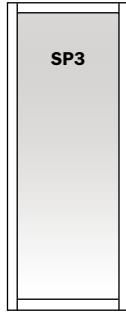
Printing limitations prevent exact replication of colors and finishes. See your Andersen supplier for actual color and finish samples.

Gliding Patio Door Panel Labeling

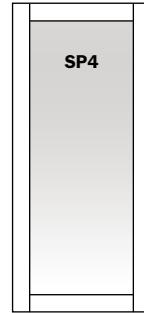
Door Panel Options

Andersen® E-Series offers both contemporary and French panel styles to complement traditional or modern architecture.

Gliding Patio Door Contemporary Panels

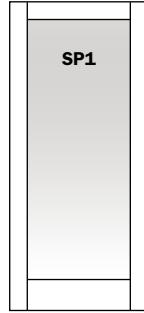
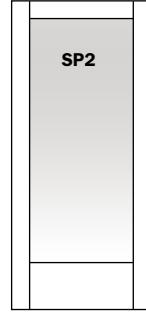


2 3/4" stiles & rails



4 1/16" stiles & rails

Gliding Patio Door French Panels

4 1/4" stiles, 4 1/16" top rail
& 8" bottom rail4 1/16" stiles, 4 1/16" top rail
& 12" bottom rail

Gliding Patio Door Handing

The door handing and order designation noted below is consistent with the handing of other Andersen® gliding patio doors and is used throughout the remainder of the gliding patio doors section.

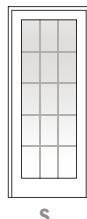
Identification

As viewed from the exterior, either the left or the right panel operates. The arrow designates the direction of panel operation. Stationary (S) doors can be used as an individual unit or as a sidelight.

Gliding Patio Doors & French Gliding Patio Doors

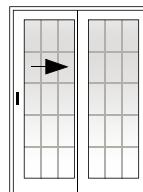
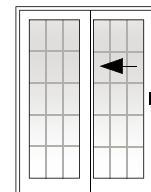
Handing Options

Single Door

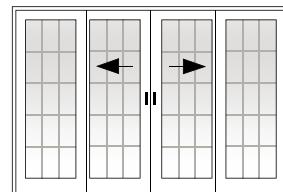


Stationary Panel

2-Panel Door

Left (L) panel is
operating, right panel
is stationary (S).Left panel is
stationary (S), right (R)
panel is operating.

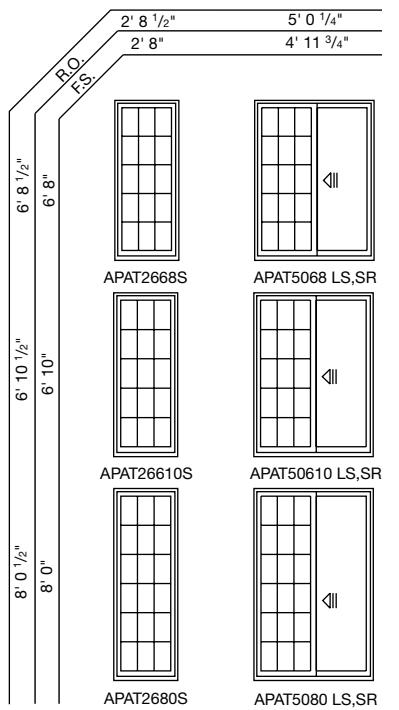
4-Panel Door

Astragal is attached on third panel from the left
(as viewed from the exterior)

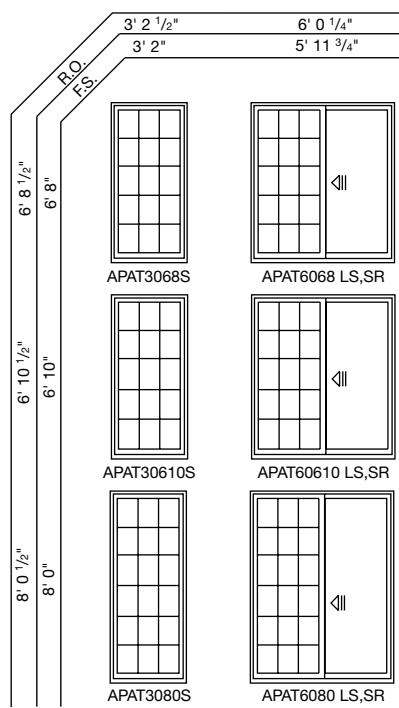
Order Designation Description

	As Viewed From Exterior
Stationary	S
2-Panel Door	SR
	LS
4-Panel Door	—

Gliding Patio Door Sizes



Gliding Patio Door Sizes



NOTES

All doors and sidelights use safety/tempered glass.

Astragal is applied to third panel from the left (as viewed from the exterior) on a 4-panel gliding patio door.

**4-panel doors are shipped knocked down and require field assembly because of size and weight.

Use structural joining material when necessary or required by code.

The light patterns illustrated apply to removable interior wood grilles. Full Divided Light, Simulated Divided Light, Decorelle 100, 150 and 400 and Finelight™ Grilles-Between-the-Glass. All removable interior wood grilles will be installed in the units unless otherwise specified.

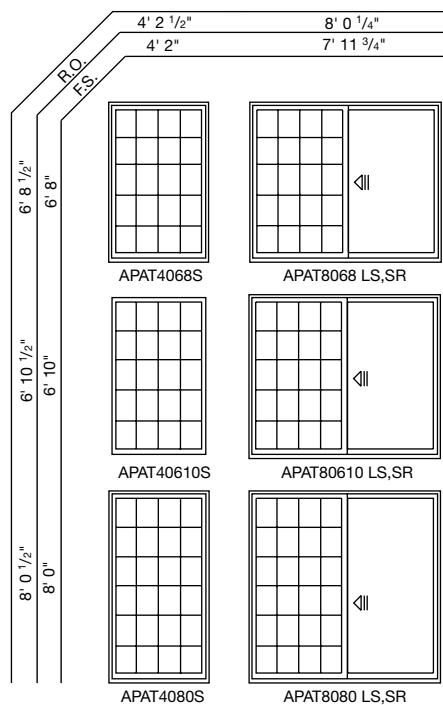
For a metric conversion in millimeters, multiply dimensions in inches by 25.4.

FORMULA FOR COMBINATION DOORS

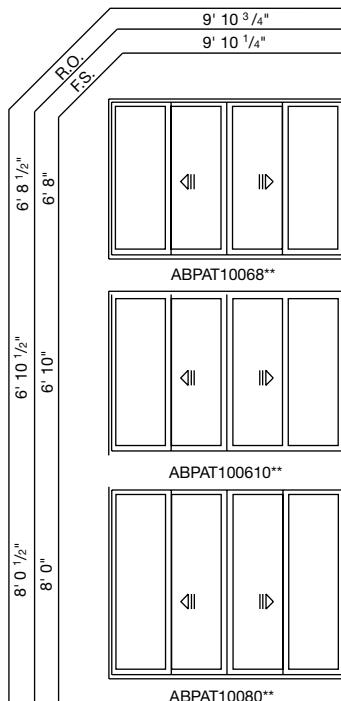
The overall frame dimension (both width and height) is equal to the sum of the individual unit frame dimensions plus joining material dimension(s).

The overall rough opening (both width and height) is equal to the overall frame dimensions plus 1/4" on all sides.

Gliding Patio Door Sizes



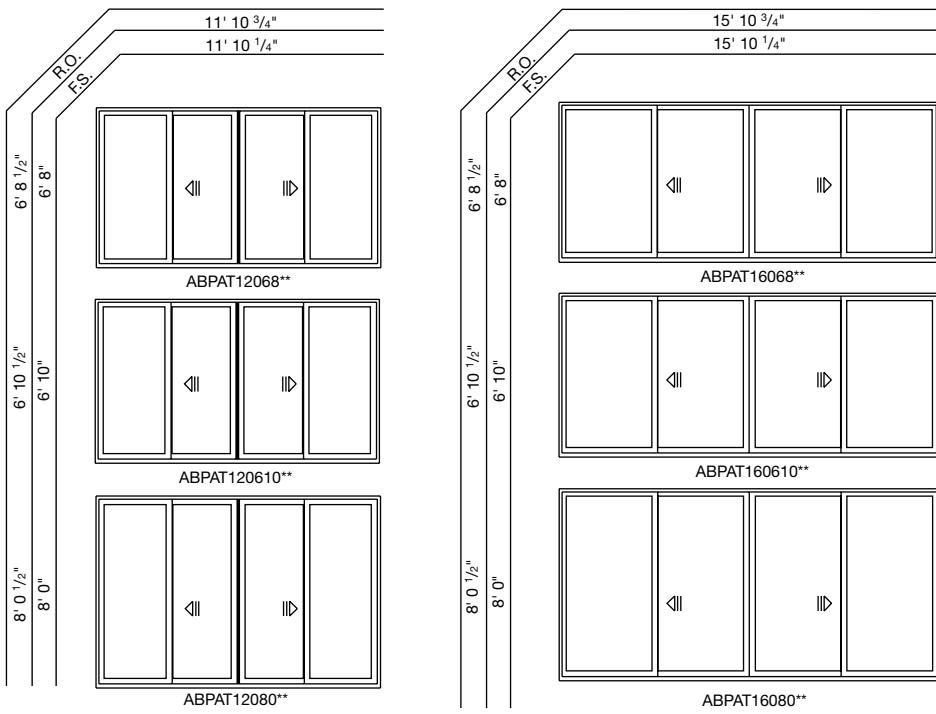
4-Panel Gliding Patio Door Sizes



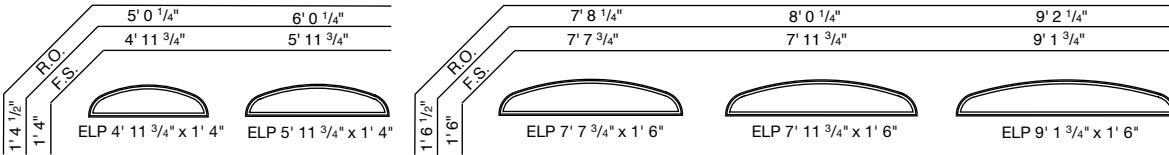
CUSTOM SIZES ARE AVAILABLE. CONTACT YOUR LOCAL SUPPLIER FOR MORE INFORMATION. DRAWINGS ARE NOT TO SCALE.

GLIDING PATIO DOORS

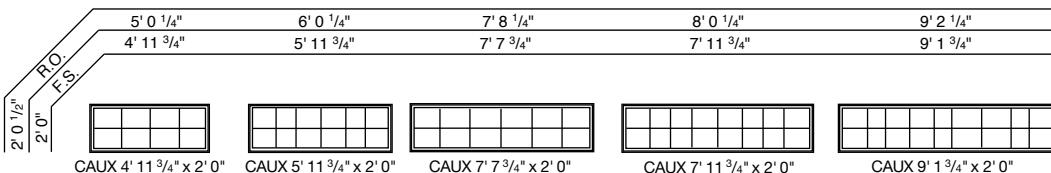
4-Panel Gliding Patio Door Sizes



Gliding Patio Door Direct-Set Elliptical Sizes (Specialty Frame)



Gliding Patio Door Direct-Set Transom Sizes (Specialty Frame)



NOTES

All doors and sidelights use safety/tempered glass.

If glass is positioned within 18" of the finished floor, safety/tempered glass may be required. Local codes may differ. Verify tempered glass requirements with your local building code official.

Astragal is applied to third panel from the left (as viewed from the exterior) on a 4-panel gliding patio door.

**4-panel doors are shipped knocked down and require field assembly because of size and weight.

See transom notes on page 149.

Use structural joining material when necessary or required by code.

The light patterns illustrated apply to removable interior wood grilles, Full Divided Light, Simulated Divided Light, Decorelle 100, 150 and 400 and Finelight™ Grilles-Between-the-Glass. All removable interior wood grilles will be installed in the units unless otherwise specified. The staggered light patterns illustrated align with light patterns for the gliding door. Other light patterns are available upon request.

For a metric conversion in millimeters, multiply dimensions in inches by 25.4.

FORMULA FOR COMBINATION DOORS

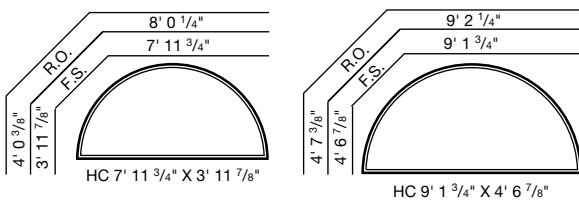
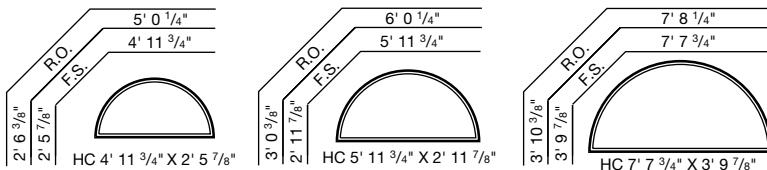
The overall frame dimension (both width and height) is equal to the sum of the individual unit frame dimensions plus joining material dimension(s).

The overall rough opening (both width and height) is equal to the overall frame dimensions plus 1/4" on all sides.

FOR WINDOWS GREATER THAN 30 SQUARE FEET OR RATED HIGHER THAN PG50, ONE OF THESE THREE INSTALLATION METHODS IS REQUIRED:
A) THROUGH THE JAMB B) ALUMINUM INSTALLATION FLANGE OR C) INSTALLATION CLIPS.

ADDITIONAL CUSTOM SIZES ARE AVAILABLE. CONTACT YOUR LOCAL SUPPLIER FOR MORE INFORMATION. DRAWINGS ARE NOT TO SCALE.

Gliding Patio Door Direct-Set Half Circle Sizes (Specialty Frame)



NOTES

4' 11-3/4" wide units are used above 5068, 50610 or 5080 Gliding Patio Doors.

5' 11-3/4" wide units are used above 6068, 60610 or 6080 Gliding Patio Doors.

7' 7-3/4" wide units are used above 7668, 76610 or 7680 Gliding Patio Doors.

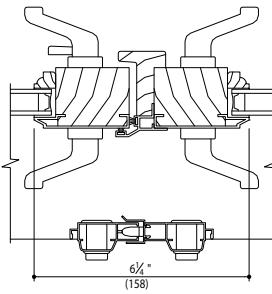
7' 11-3/4" wide units are used above 8068, 80610 or 8080 Gliding Patio Doors.

9' 1-3/4" wide units are used above 9068, 90610 or 9080 Gliding Patio Doors.

See notes on page 148 for more information.

Gliding Patio Doors

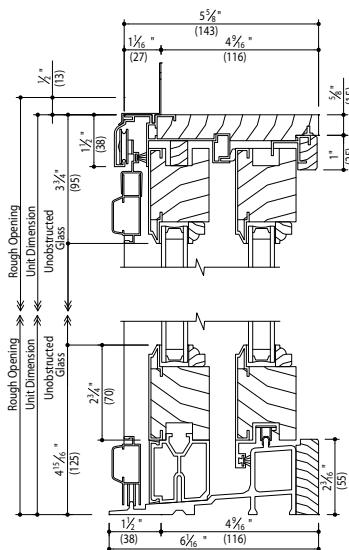
Astragal



Contemporary door panel shown with ovolو (colonial) glass stops.

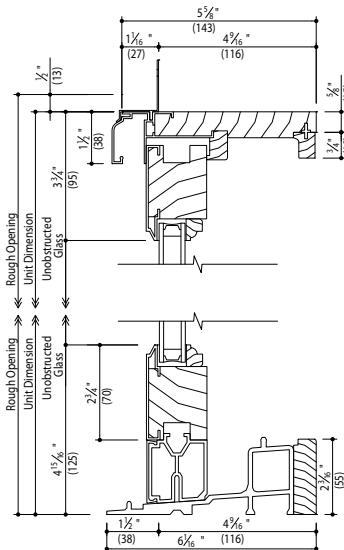
Dimensions in parentheses are in millimeters.

Gliding Patio Door

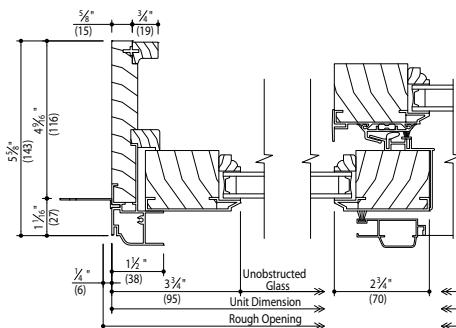


Vertical Section

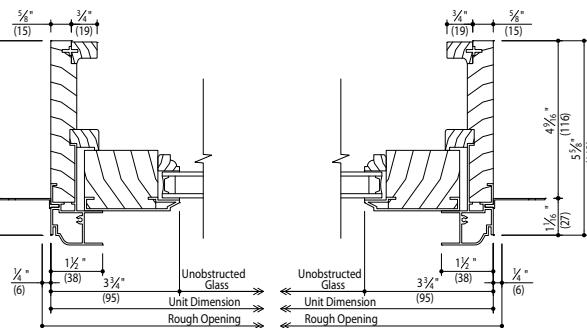
Gliding Patio Door Sidelight



Vertical Section



Horizontal Section



Horizontal Section

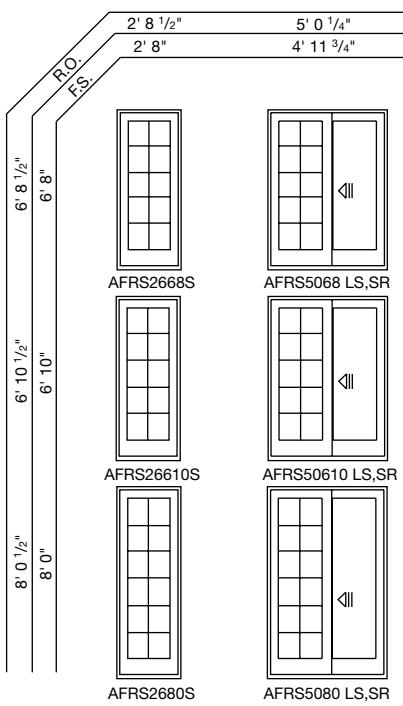
FOR WINDOWS GREATER THAN 30 SQUARE FEET OR RATED HIGHER THAN PG50, ONE OF THESE THREE INSTALLATION METHODS IS REQUIRED:

A) THROUGH THE JAMB B) ALUMINUM INSTALLATION FLANGE OR C) INSTALLATION CLIPS.

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GLIDING PATIO DOORS

French Gliding Patio Door Sizes



NOTES

All doors and sidelights use safety/tempered glass.

Use structural joining material when necessary or required by code.

The light patterns illustrated apply to removable interior wood grilles, Full Divided Light, Simulated Divided Light, Decorelle 100, 150 and 400 and Finelight™ Grilles-Between-the-Glass. All removable interior wood grilles will be installed in the units unless otherwise specified.

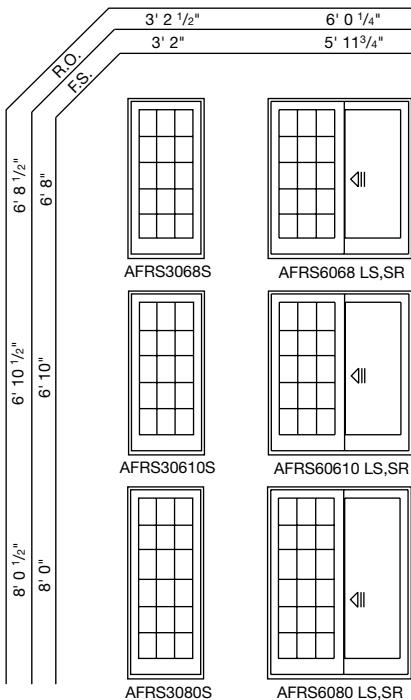
For a metric conversion in millimeters, multiply dimensions in inches by 25.4.

FORMULA FOR COMBINATION DOORS

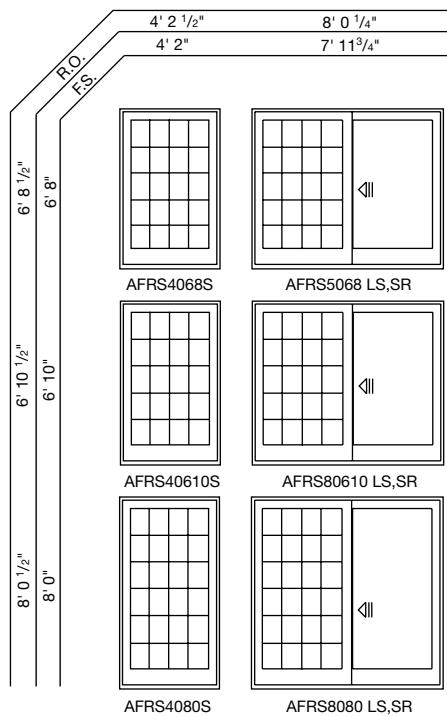
The overall frame dimension (both width and height) is equal to the sum of the individual unit frame dimensions plus joining material dimension(s).

The overall rough opening (both width and height) is equal to the overall frame dimensions plus 1/4" on all sides.

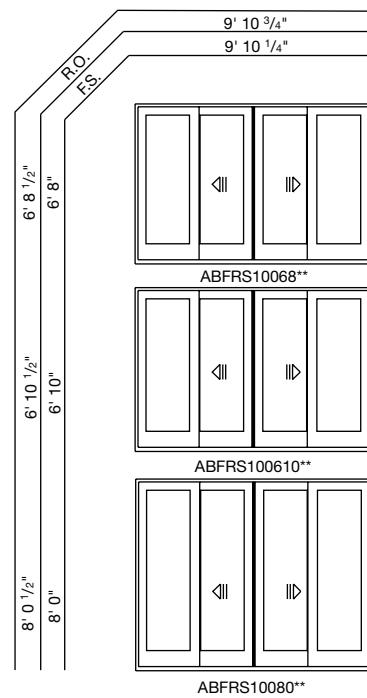
French Gliding Patio Door Sizes



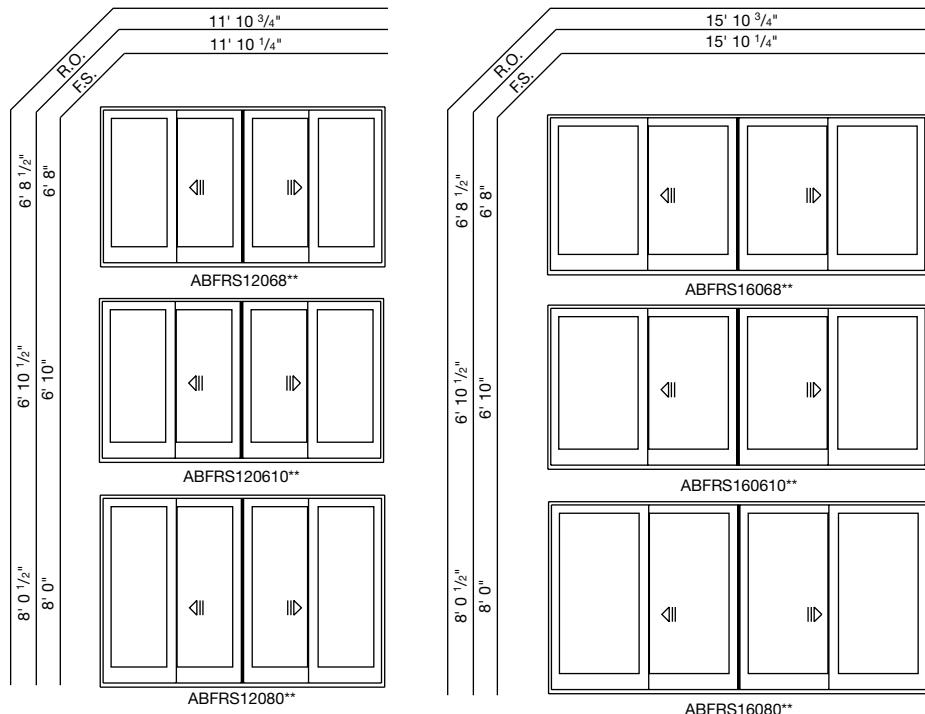
French Gliding Patio Door Sizes



4-Panel French Gliding Patio Door Sizes



4-Panel French Gliding Patio Door Sizes



NOTES

All doors and sidelights use safety/tempered glass.

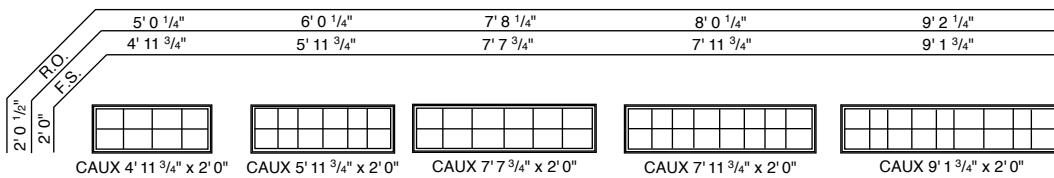
Astragal is applied to third panel from the left (as viewed from the exterior) on a 4-panel French gliding patio door.

** 4-panel doors are shipped knocked down and require field assembly because of size and weight.

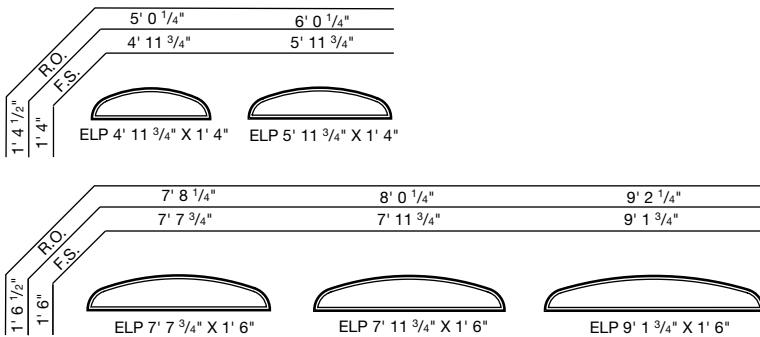
See notes on page 150 for more information.

GLIDING PATIO DOORS

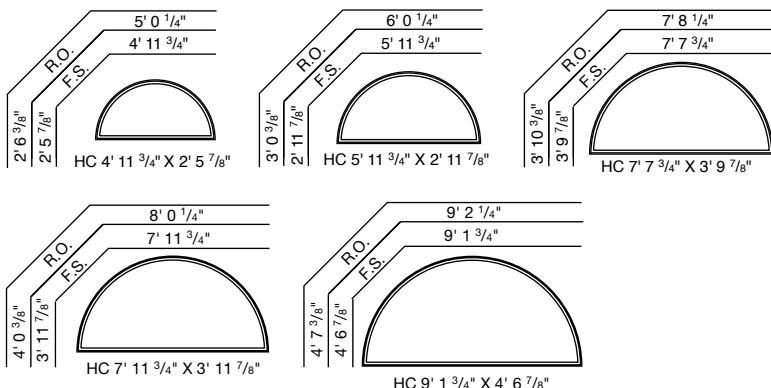
French Gliding Patio Door Direct-Set Transom Sizes (Specialty Frame)



French Gliding Patio Door Direct-Set Elliptical Sizes (Specialty Frame)



French Gliding Patio Door Direct-Set Half Circle Sizes (Specialty Frame)



NOTES

All doors and sidelights use safety/tempered glass.

If glass is positioned within 18" of the finished floor, safety/tempered glass may be required. Local codes may differ. Verify tempered glass requirements with your local building code official.

4' 11-3/4" wide units are used above 5068, 50610 or 5080 French Gliding Patio Doors.

5' 11-3/4" wide units are used above 6068, 60610 or 6080 French Gliding Patio Doors.

7' 7-3/4" wide units are used above 7668, 76610 or 7680 French Gliding Patio Doors.

7' 11-3/4" wide units are used above 8068, 80610 or 8080 French Gliding Patio Doors.

9' 1-3/4" wide units are used above 9068, 90610 or 9080 French Gliding Patio Doors.

Use structural joining material when necessary or required by code.

The light patterns illustrated apply to removable interior wood grilles, Full Divided Light, Simulated Divided Light, Decorelle 100, 150 and 400 and Finelight™ Grilles-Between-the-Glass. All removable interior wood grilles will be installed in the units unless otherwise specified. The staggered light patterns illustrated align with light patterns in the gliding door. Other light patterns are available upon request.

For a metric conversion in millimeters, multiply dimensions in inches by 25.4.

FORMULA FOR COMBINATION DOORS

The overall frame dimension (both width and height) is equal to the sum of the individual unit frame dimensions plus joining material dimension(s).

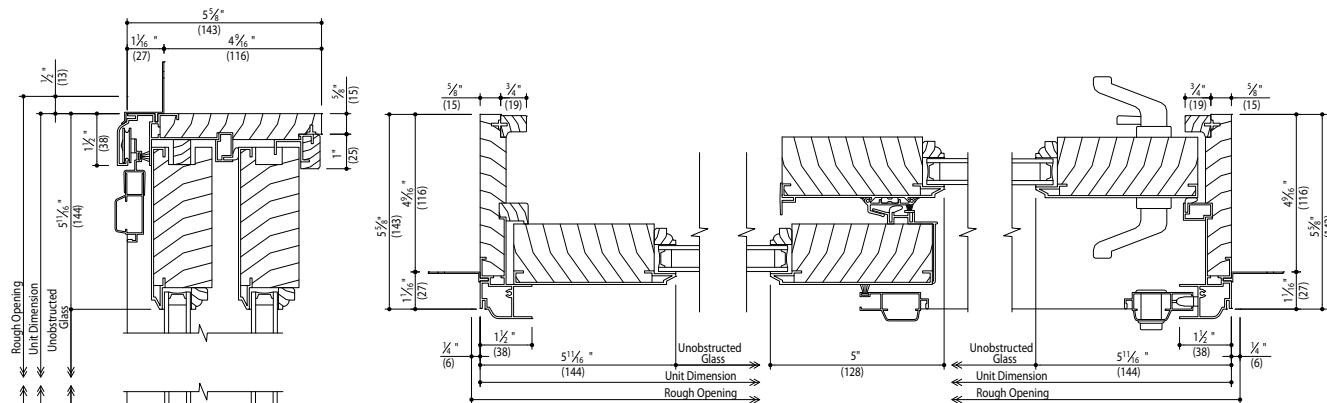
The overall rough opening (both width and height) is equal to the overall frame dimensions plus 1/4" on all sides.

FOR WINDOWS GREATER THAN 30 SQUARE FEET OR RATED HIGHER THAN PG50, ONE OF THESE THREE INSTALLATION METHODS IS REQUIRED:
A) THROUGH THE JAMB B) ALUMINUM INSTALLATION FLANGE OR C) INSTALLATION CLIPS.

ADDITIONAL CUSTOM SIZES ARE AVAILABLE. CONTACT YOUR LOCAL SUPPLIER FOR MORE INFORMATION. DRAWINGS ARE NOT TO SCALE.

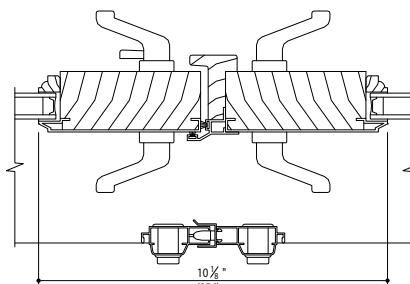
French Gliding Patio Doors

French Gliding Patio Door



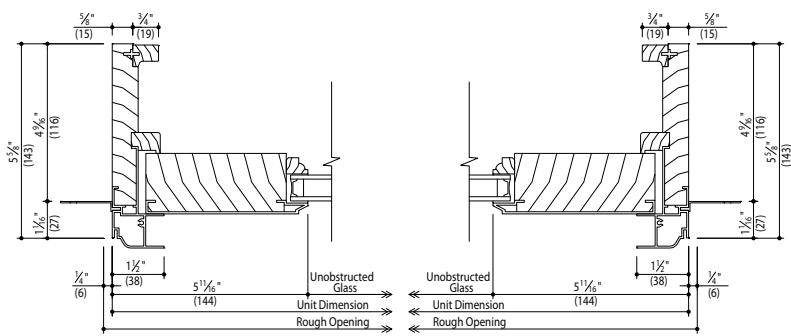
Horizontal Section

Astralag

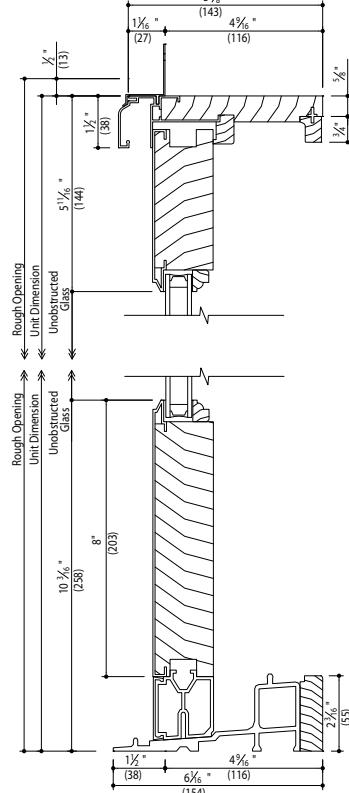


Shown with ovolo (colonial) glass stops.
 Door panel with 8" bottom rail shown, also available with 12" bottom rail.
 Dimensions in parentheses are in millimeters.

French Gliding Patio Door Sidelight



Horizontal Section



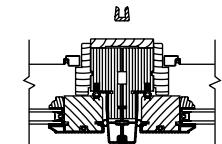
Vertical Section

PROPER INSTALLATION AND MAINTENANCE OF E-SERIES PRODUCTS IS ESSENTIAL TO ATTAIN OPTIMUM PERFORMANCE AND OPERATION.
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 CUSTOM SIZES ARE AVAILABLE. CONTACT YOUR LOCAL SUPPLIER FOR MORE INFORMATION. DRAWINGS ARE NOT TO SCALE.

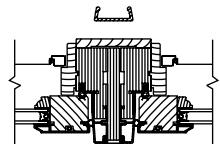
Installation Materials

We offer a variety of accessory metals to ensure a coordinated, low-maintenance window or door system. Available in 50 exterior colors at no additional cost, these trims save time on the job site.

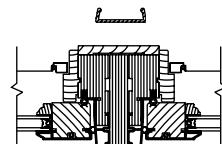
Joining Components



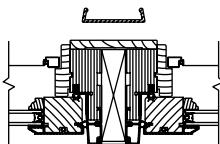
Standard Exterior Mull Cover



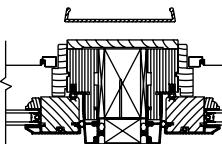
1/2" Exterior Mull Cover



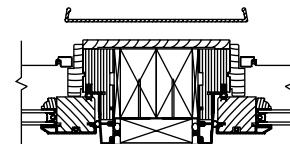
3/4" Exterior Mull Cover



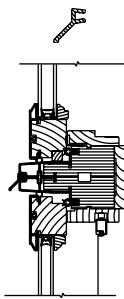
1" Exterior Mull Cover



2" Exterior Mull Cover

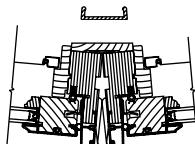


3-1/2" Exterior Mull Cover

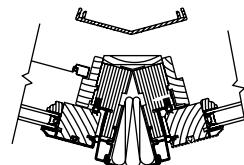


Standard Exterior Mull Cover with Drip

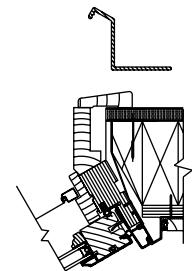
Bay and Bow Trim Metals & Applications



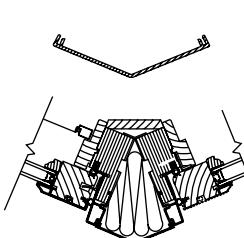
10° Casement Bow Exterior Mull Cover



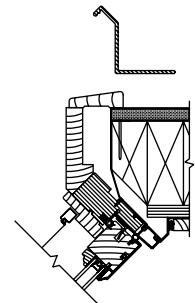
30° Casement Angle Bay Exterior Mull Cover



30° Angle Bay Enclosure



45° Casement Angle Bay Exterior Mull Cover



45° Angle Bay Enclosure

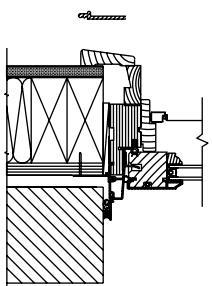


30° Angle Bay Exterior Mull Cover

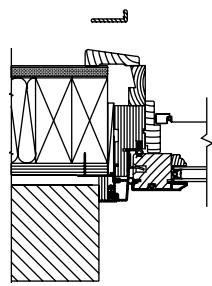


45° Double-Hung Exterior Mull Cover

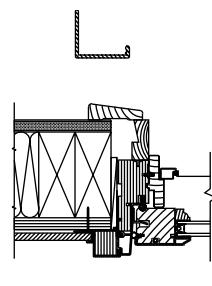
Trim Metals & Applications



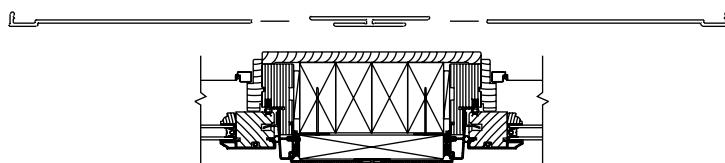
3/4" Frame Extender



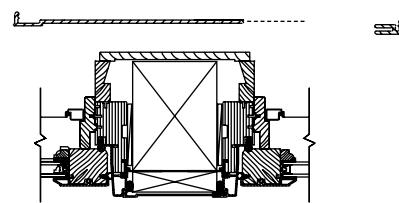
3/4" Frame Expander



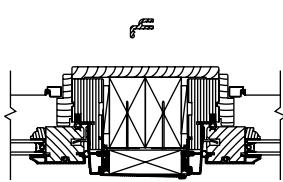
90° Angle Expander



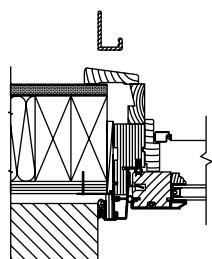
1-1/2" Mull Expander – May be used with adjustable mull covers or frame expanders (vertical joins only)



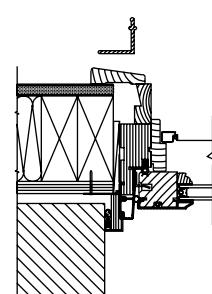
1" - 5" Adjustable Mull Cover and Receiver (vertical join)



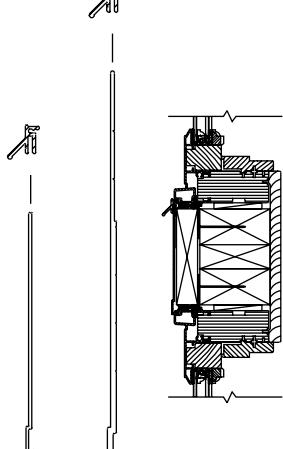
Frame Expander Receiver



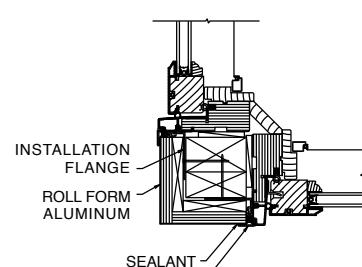
Expander Return



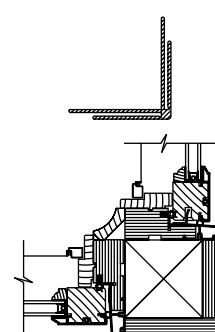
3/4" Frame Enclosure



1" - 5" and 5-1/4" - 8" Adjustable Mull Cover and Receiver with Drip Leg (horizontal join)



Corner Post Section of Box Bay Using Roll Form Metal on Corners



90° Outside Corner

2-1/4" Frame Expander



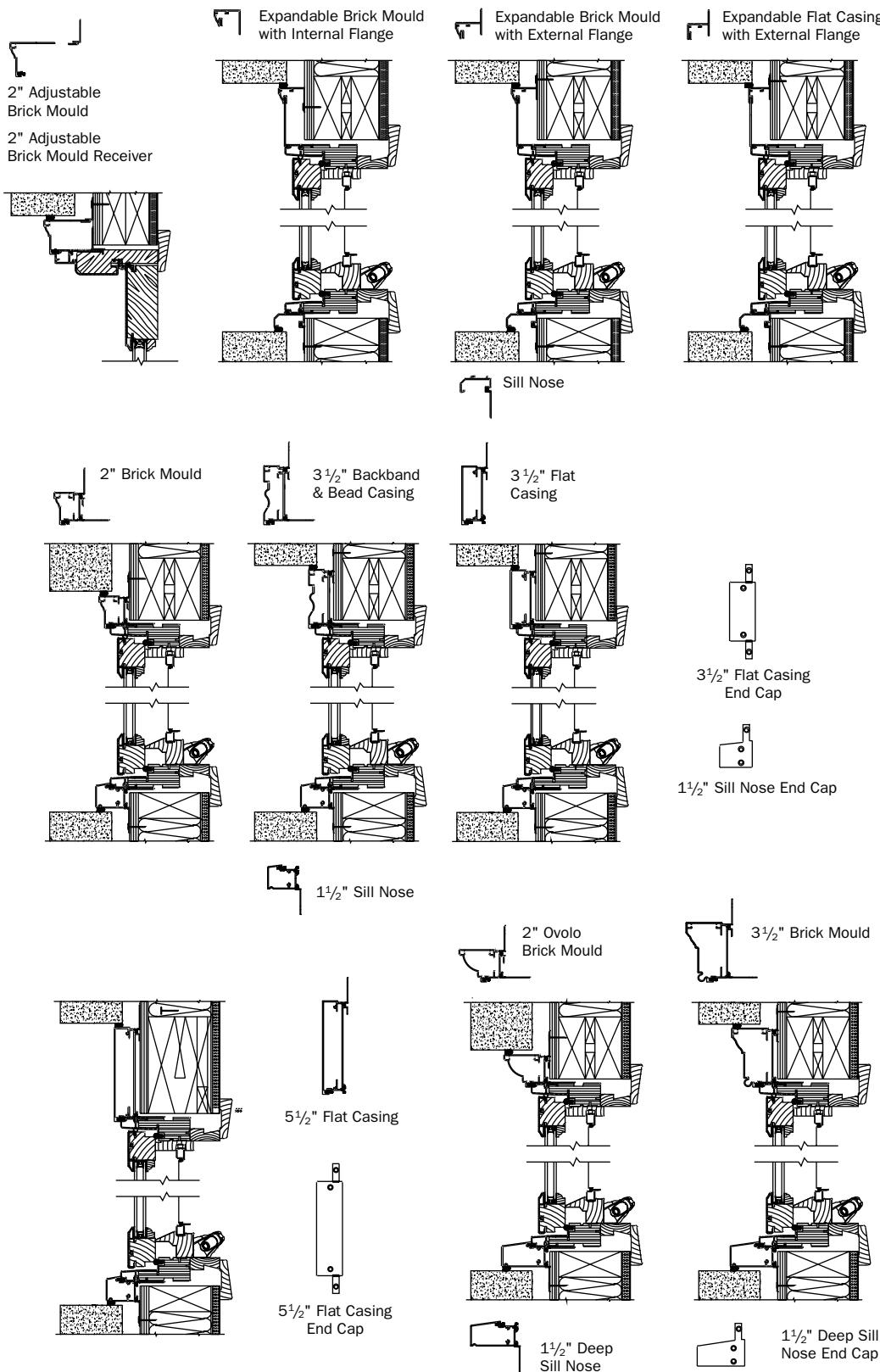
3" Frame Expander



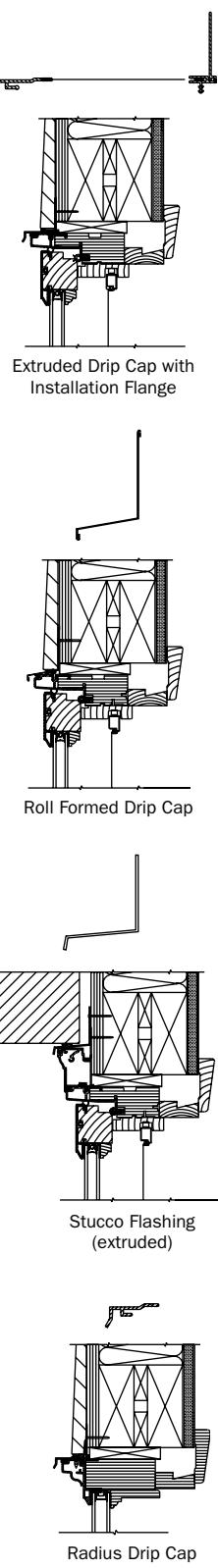
7" Frame Expander

INSTALLATION MATERIALS

Applications

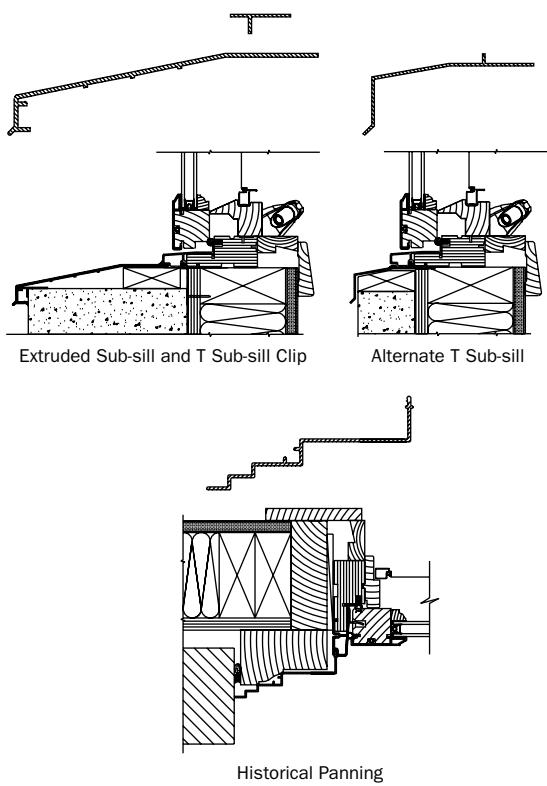


Drip Caps & Applications

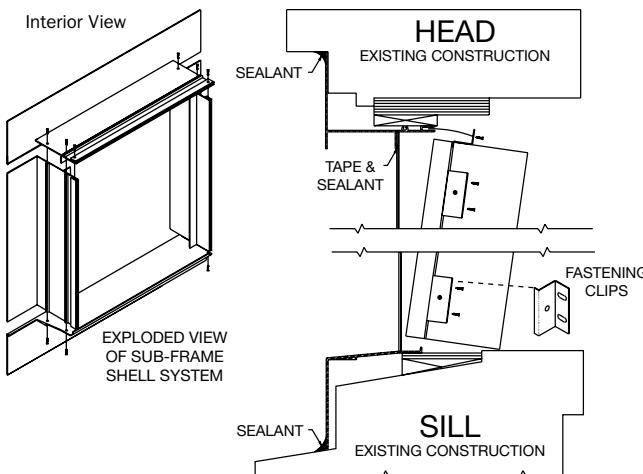


PROPER INSTALLATION AND MAINTENANCE OF E-SERIES PRODUCTS IS ESSENTIAL TO ATTAIN OPTIMUM PERFORMANCE AND OPERATION.
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Miscellaneous Trim Metals & Applications



Sub-Frame Shell System

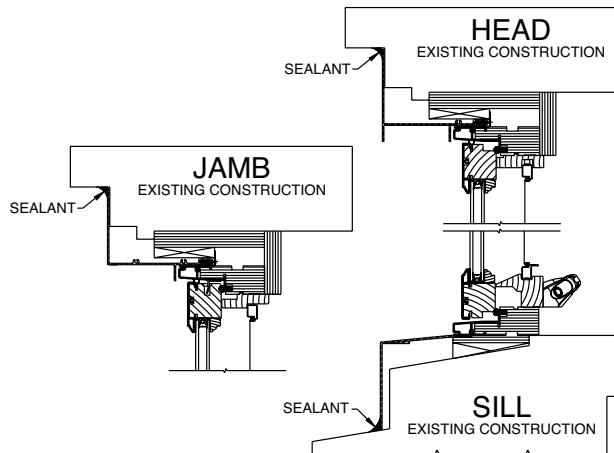


The E-Series Sub-Frame Shell System is a simple and effective way to meet remodeling needs for residential and commercial projects. Preserving existing buildings and neighborhoods has become increasingly important to our society. And a good, sound, older structure can be as efficient as, if not more efficient than, a new building.

Many E-Series products will work in the Sub-Frame Shell System for remodeling, which means you have unlimited design choices to fit the existing architecture. The Sub-Frame Shell System is a heavy aluminum perimeter-flange sub-frame that covers most existing construction conditions. It can be installed from the inside without costly scaffolding or off-staging.

Masonry Opening Formulas

Masonry Opening Formulas			
Formulas allow 1/4" for backer rod and sealant around entire perimeter			
2" Brick Mould 2" Ovolo Brick Mould	WIDTH		Frame + 3 3/4"
	HEIGHT	w/ Sill Nose	Frame + 3 1/4"
		4-Sides	Frame + 3 3/4"
		3-Sides	Frame + 2 1/8"
3 1/2" Flat Casing 3 1/2" Brick Mould 3 1/2" Backband & Bead Casing	WIDTH		Frame + 6 3/4"
	HEIGHT	w/ Sill Nose	Frame + 4 3/4"
		4-Sides	Frame + 6 3/4"
		3-Sides	Frame + 3 5/8"
5 1/2" Flat Casing	WIDTH		Frame + 10 3/4"
	HEIGHT	w/ Sill Nose	Frame + 6 3/4"
		4-Sides	Frame + 10 3/4"
		3-Sides	Frame + 5 5/8"



PRODUCT PERFORMANCE

Performance Grade & Air Infiltration Ratings for E-Series Windows & Patio Doors – Dual-Pane & Triple-Pane Glass

For current performance information, please visit andersenwindows.com.

Andersen® Product	Panel Type	AAMA/WDMA/CSA 101/I.S.2/A440 Performance Grade (PG)	+/- Corresponding Design Pressure (DP)	Air Infiltration CFM/FT ²
Casement Windows				
Stationary (6060)	-	Class CW-PG50-FW Size Tested 72" x 72"	50/50	≤0.2
Venting (2660)	-	Class CW-PG55-C Size Tested 30" x 72" *	55/55	≤0.2
Venting (3028)	-	Class CW-PG55-C Size Tested 36" x 32"	55/55	≤0.2
Venting (3056)	-	Class CW-PG60-C Size Tested 36" x 66"	60/60	≤0.2
Venting, piano hinge (3060)	-	Class CW-PG70-C Size Tested 36" x 72"	70/70	≤0.2
Awning Windows				
Venting (4030)	-	Class LC-PG50-AP Size Tested 48" x 36"	50/50	≤0.2
Venting (4050)	-	Class LC-PG50-AP Size Tested 48" x 60"	50/50	≤0.2
Venting (4056)	-	Class LC-PG65-AP Size Tested 48" x 66"	65/65	≤0.2
Casement & Awning Picture/Transom Windows				
Fixed (46100) <i>dual-pane glass only</i>	-	Class CW-PG80-FW Size Tested 54" x 120" *	80/80	≤0.2
Fixed (6080) <i>dual-pane glass only</i>	-	Class CW-PG80-FW Size Tested 72" x 96"	80/80	≤0.2
Arch Casement Windows				
Stationary (6060)	-	Class LC-PG50-FW Size Tested 72" x 72"	50/50	≤0.2
Venting (3028)	-	Class CW-PG55-C Size Tested 36" x 32" *	55/55	≤0.2
Venting (3056)	-	Class CW-PG60-C Size Tested 36" x 66"	60/60	≤0.2
Venting (3060)	-	Class CW-PG70-C Size Tested 36" x 72"	70/70	≤0.2
French Casement Windows				
Venting (5050) <i>dual-pane glass only</i>	-	Class LC-PG30-C Tested 60" x 60"	30/30	≤0.2
Push Out Casement Windows				
Venting (3034)	-	Class LC-PG50-C Size Tested 36" x 40"	50/50	≤0.2
Venting (3060)	-	Class LC-PG50-C Size Tested 36" x 72"	50/50	≤0.2
Push Out Casement & Awning DISCONTINUED				
Push Out Awning Windows				
Venting (3440)	-	Class LC-PG40-AP Size Tested 40" x 48"	40/40	≤0.2
Venting (4040)	-	Class LC-PG40-AP Size Tested 48" x 48"	40/40	≤0.2
Double-Hung Full-Frame Windows				
Venting (3470)	-	Class LC-PG55-H Size Tested 40" x 84"	55/55	≤0.2
Venting (3866)	-	Class LC-PG55-H Size Tested 44" x 78"	55/55	≤0.2
Venting (4060)	-	Class LC-PG55-H Size Tested 48" x 72"	55/55	≤0.2
Venting (4686)	-	Class LC-PG30-H Size Tested 54" x 102"	30/30	≤0.2
Double-Hung Picture Full-Frame Windows				
Fixed (5066)	-	Class CW-PG55-FW Size Tested 60" x 78"	55/55	≤0.2
Double-Hung Transom Full-Frame Windows				
Fixed (4040)	-	Class R-PG55-FW Size Tested 48" x 48"	55/55	≤0.2
Double-Hung Insert Windows				
Venting (3866)	-	Class LC-PG30-H Size Tested 44" x 78"	30/30	≤0.2
Double-Hung Picture Insert Windows				
Fixed (5066)	-	Class CW-PG30-FW Size Tested 60" x 78"	30/30	≤0.2
Monumental Single-Hung Windows				
Venting (40100)	-	Class LC-PG35-H Size Tested 48" x 120"	35/35	≤0.2
Venting (5090)	-	Class LC-PG30-H Size Tested 60" x 108"	30/30	≤0.2

* "Performance Grade (PG)" ratings may vary from tested performance rating for larger or smaller units of a particular type.

continued on next page

* This data is accurate as of October 2018. Due to ongoing product changes, updated test results or new industry standards, this data may change over time.

* Where designated, Andersen products are certified and labeled to the requirements of the Hallmark Certification Program. Actual performance may vary based on variations in manufacturing, shipping, installation, environmental conditions and conditions of use.

* Contact your Andersen supplier for more information.

* Test specimen size is smaller than the North American Fenestration Standard (NAFS) gateway size specified for this product type and performance class.

Performance Grade & Air Infiltration Ratings for E-Series Windows & Patio Doors – Dual-Pane & Triple-Pane Glass (continued)

For current performance information, please visit andersenwindows.com.

Andersen® Product	Panel Type	AAMA/WDMA/CSA 101/I.S.2/A440 Performance Grade (PG)	+/- Corresponding Design Pressure (DP)	Air Infiltration CFM/FT²
Gilding Windows				
Venting, active-stationary (6040)	-	Class CW-PG30-HS Size Tested 72" x 48"	30/30	≤0.2
Venting, active-stationary (6050)	-	Class CW-PG30-HS Size Tested 72" x 60"	30/30	≤0.2
Specialty Windows				
Fixed, rectangle (46120)	-	Class CW-PG55-FW Size Tested 54" x 144" *	55/55	≤0.2
Fixed, rectangle (5080)	-	Class CW-PG75-FW Size Tested 60" x 96"	75/75	≤0.2
Gilding & French Gilding Patio Doors				
Single, stationary (4080)	Contemporary panel with 2 3/4" stiles & rails 1	Class LC-PG50-SLT Size Tested 50" x 96"	50/50	≤0.2
Two-panel (6080)	Contemporary panels with 4 11/16" stiles & rails 2	Class LC-PG50-SD Size Tested 71" x 96"	50/50	≤0.2
Two-panel (8080)	Contemporary panels with 4 11/16" stiles & rails 2	Class LC-PG40-SD Size Tested 95" x 96"	40/40	≤0.2
Two-panel (8080)	Contemporary panels with 2 3/4" stiles & rails	Class LC-PG30-SD Size Tested 95" x 96"	30/30	≤0.2
Four-panel (12080)	Contemporary panels with 4 11/16" stiles & rails 2	Class LC-PG40-SD Size Tested 142" x 96"	40/40	≤0.2
Four-panel (16080)	Contemporary panels with 2 3/4" stiles & rails 3	Class LC-PG25-SD Size Tested 190" x 96"	25/25	≤0.2
Hinged Inswing Patio Doors & Sidelights				
Single, stationary or sidelight (34100)	French panel with 2 3/4" stiles, 4 11/16" top rail & 8" bottom rail 4	Class LC-PG45-FD Size Tested 40" x 119.5"	45/60	≤0.2
Single, stationary (34100)	Contemporary panel with 3 11/16" stiles & rails 5	Class LC-PG45-FD Size Tested 40.5" x 120"	45/50	≤0.2
Single, active (3486)	Contemporary panel with 4 11/16" stiles & rails 6	Class LC-PG45-SHD Size Tested 40" x 102"	45/65	≤0.2
Single, active (3486)	Contemporary panel with 3 11/16" stiles & rails	Class LC-PG45-SHD Size Tested 40.5" x 102"	45/50	≤0.2
Single, active, low threshold sill** (3486)	Contemporary panel with 3 11/16" stiles & rails 5	Class LC-PG50-LW SHD Size Tested 40.5" x 101.18"	50/50	≤0.2
Single, active, low threshold sill** (3486)	French panel with 4 11/16" stiles, 4 11/16" top rail & 8" bottom rail 7	Class LC-PG50-LW SHD Size Tested 40" x 101"	50/60	≤0.2
Single, active (34100)	French panel with 4 11/16" stiles, 4 11/16" top rail & 8" bottom rail 8	Class LC-PG45-SHD Size Tested 40" x 119.5"	45/65	≤0.2
Single, active (34100)	Contemporary panel with 3 11/16" stiles & rails 5	Class LC-PG45-SHD Size Tested 40.5" x 120"	45/50	≤0.2
Two-panel, stationary-stationary (6780)	French panels with 4 11/16" stiles, 4 11/16" top rail & 8" bottom rail 7	Class LC-PG40-FD Size Tested 79" x 96"	40/40	≤0.2
Two-panel, stationary-stationary (6780)	Contemporary panels with 3 11/16" stiles & rails 5	Class LC-PG40-FD Size Tested 79" x 95.3"	40/40	≤0.2
Two-panel, active-stationary, jamb hinged (6780)	Contemporary panels with 4 11/16" stiles & rails 6	Class LC-PG45-SHD Size Tested 79" x 96"	45/45	≤0.2
Two-panel, active-stationary, jamb hinged (6780)	Contemporary panels with 3 11/16" stiles & rails	Class LC-PG45-SHD Size Tested 79" x 96"	45/45	≤0.2
Two-panel, active-stationary, astragal hinged (6780)	Contemporary panels with 4 11/16" stiles & rails 6	Class LC-PG45-SHD Size Tested 79" x 96"	45/45	≤0.2
Two-panel, active-stationary, astragal hinged (6780)	Contemporary panels with 3 11/16" stiles & rails	Class LC-PG45-SHD Size Tested 79" x 96"	45/45	≤0.2
Two-panel, active-passive (6780)	Contemporary panels with 4 11/16" stiles & rails 6	Class LC-PG40-SHD Size Tested 79" x 96"	40/40	≤0.2
Two-panel, active-passive, low threshold sill ** (6786)	Contemporary panels with 3 11/16" stiles & rails 5	Class LC-PG30-LW SHD Size Tested 79" x 101"	30/30	≤0.2
Two-panel, active-passive (6786)	Contemporary panels with 4 11/16" stiles & rails 9	Class LC-PG30-SHD Size Tested 79" x 102"	30/30	≤0.2
Two-panel, active-passive (6786)	Contemporary panels with 3 11/16" stiles & rails	Class LC-PG30-SHD Size Tested 79" x 101.8"	30/40	≤0.2
Two-panel, active-passive, low threshold sill ** (6786)	French panels with 4 11/16" stiles, 4 11/16" top rail & 8" bottom rail 7	Class LC-PG30-LW SHD Size Tested 79" x 101"	30/30	≤0.2
Two-panel, active-passive (67100)	French panels with 4 11/16" stiles, 4 11/16" top rail & 8" bottom rail 8	Class LC-PG35-SHD Size Tested 79" x 120"	35/35	≤0.2
Two-panel, active-passive (67100)	Contemporary panels with 3 11/16" stiles & rails 5	Class LC-PG30-SHD Size Tested 79" x 120"	30/40	≤0.2

*Performance Grade (PG) ratings may vary from tested performance rating for larger or smaller units of a particular type.

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Contact your Andersen supplier for more information.

*Test specimen size is smaller than the North American Fenestration Standard (NAFS) gateway size specified for this product type and performance class.

**Hinged doors with a low threshold sill have limited water performance.

Numbered footnotes provide additional panel types for the same patio door, sidelight or transom listed above that are covered by the given test data.

Commercial patio door panels, referenced as an additional panel type in the numbered footnotes below, do not include commercial doors with Concealed Panic System (CPS).

1 Applies to similar contemporary door panel with 4 11/16" stiles & rails. Also applies to French door panel with 4 11/16" stiles, 4 11/16" top rail and 8" or 12" bottom rail.

2 Also applies to French door panels with 4 11/16" stiles, 4 11/16" top rail and 8" or 12" bottom rail.

3 Applies to similar contemporary door panels with 4 11/16" stiles & rails in doors with a unit dimension greater than 12' wide. Also applies to French door panels with 4 11/16" stiles, 4 11/16" top rail and 8" or 12" bottom rail in doors with a unit dimension greater than 12' wide.

4 Applies to similar French sidelight panel with 12" bottom rail; includes comparable commercial panel and similar non-commercial panel with intermediate rail and raised panel insert. Also applies to French door panel with 4 11/16" stiles, 4 11/16" top rail and 8" or 12" bottom rail; includes comparable commercial panel and similar non-commercial panel with intermediate rail and raised panel insert.

5 Also applies to contemporary door panel(s) with 4 11/16" stiles & rails.

6 Also applies to French door panel(s) with 4 11/16" stiles, 4 11/16" top rail and 8" or 12" bottom rail with or without intermediate rail and with or without raised panel insert; includes comparable commercial panel(s).

7 Applies to similar French door panel(s) with 12" bottom rail with or without intermediate rail and with or without raised panel insert; includes comparable commercial panel(s).

8 Applies to similar French door panel(s) with 12" bottom rail; includes comparable commercial panel(s).

9 Also applies to French door panels with 4 11/16" stiles, 4 11/16" top rail and 8" or 12" bottom rail; includes comparable commercial panels.

PRODUCT PERFORMANCE

Performance Grade & Air Infiltration Ratings for E-Series Windows & Patio Doors – Dual-Pane & Triple-Pane Glass (continued)

For current performance information, please visit andersenwindows.com.

Andersen® Product	Panel Type	AAMA/WDMA/CSA 101/I.S.2/A440 Performance Grade (PG)	+/- Corresponding Design Pressure (DP)	Air Infiltration CFM/FT ²
Hinged Inswing Patio Door Venting Sidelights				
Sidelight, venting (2080)	French panel with 2 3/4" stiles, 4 11/16" top rail & 8" bottom rail 10	Class CW-PG45-SLT Size Tested 24" x 96"	45/50	≤0.2
Hinged Inswing Patio Door Transoms				
Fixed (6720)	Panel with 2 3/4" stiles & rails 11	Class CW-PG60-TR Size Tested 79" x 24"	60/60	≤0.2
Arch Hinged Inswing Patio Doors & Sidelights				
Single, stationary or sidelight (3480)	French arch panel with 4 11/16" stiles, 4 11/16" top rail & 8" bottom rail 12	Class CW-PG45-FD Size Tested 40" x 96"	45/60	≤0.2
Single, active (3480)	French arch panel with 4 11/16" stiles, 4 11/16" top rail & 8" bottom rail 13	Class CW-PG45-SHD Size Tested 40" x 96"	45/55	≤0.2
Two-panel, active-passive (6080)	French unequal leg arch panels with 4 11/16" stiles, 4 11/16" top rail & 8" bottom rail 13	Class LC-PG40-SHD Size Tested 72" x 96"	40/40	≤0.2
Hinged Outswing Patio Doors & Sidelights				
Single, stationary or sidelight (2080)	French panel with 2 3/4" stiles, 4 11/16" top rail & 8" bottom rail, with intermediate rail at 35" location 10	Class CW-PG80-SLT Size Tested 24.5" x 95.3"	80/80	≤0.2
Single, stationary or sidelight (21080)	French panel with 2 3/4" stiles, 4 11/16" top rail & 8" bottom rail, with intermediate rail at 35" location & raised panel insert 14	Class CW-PG75-SLT Size Tested 34.6" x 95.3"	75/75	≤0.2
Single, stationary or sidelight (34100)	French panel with 2 3/4" stiles, 4 11/16" top rail & 8" bottom rail 15	Class LC-PG75-SLT Size Tested 40" x 119.3"	75/80	≤0.2
Single, stationary (34100)	Contemporary panel with 3 11/16" stiles & rails 5	Class LC-PG50-SLT Size Tested 40.5" x 120"	50/50	≤0.2
Single, active (3080)	French panel with 4 11/16" stiles, 4 11/16" top rail & 8" bottom rail, with intermediate rail at 35" location & raised panel insert	Class LC-PG60-SHD Size Tested 36.5" x 95.3"	60/60	≤0.2
Single, active (3080)	French panel with 2 3/4" stiles, 4 11/16" top rail & 8" bottom rail, with intermediate rail at 23 3/4" location & raised panel insert	Class LC-PG60-SHD Size Tested 36.5" x 95.3"	60/60	≤0.2
Single, active (3480)	French panel with 4 11/16" stiles, 4 11/16" top rail & 8" bottom rail 8	Class LC-PG60 SHD Size Tested 40" x 95"	60/60	≤0.2
Single, active (3480)	French panel with 4 11/16" stiles, 4 11/16" top rail & 8" bottom rail, with intermediate rail at 35" location 16	Class LC-PG60-SHD Size Tested 40" x 95.3"	60/60	≤0.2
Single, active, low threshold sill** (3480)	French panel with 4 11/16" stiles, 4 11/16" top rail & 8" bottom rail 7	Class LC-PG60-LW SHD Size Tested 40" x 94"	60/60	≤0.2
Single, active, low threshold sill** (3480)	Contemporary panel with 3 11/16" stiles & rails 5	Class LC-PG50-LW SHD Size Tested 40.5" x 94.8"	50/50	≤0.2
Single, active (3486)	Contemporary panel with 4 11/16" stiles & rails	Class LC-PG50-SHD Size Tested 40" x 101"	50/50	≤0.2
Single, active (3486)	Contemporary panel with 3 11/16" stiles & rails	Class LC-PG45-SHD Size Tested 40.5" x 101.5"	50/50	≤0.2
Single, active (34100)	French panel with 4 11/16" stiles, 4 11/16" top rail & 8" bottom rail 8	Class LC-PG50-SHD Size Tested 40" x 119.3"	50/50	≤0.2
Single, active (34100)	Contemporary panel with 3 11/16" stiles & rails 5	Class LC-PG45-SHD Size Tested 40.5" x 119.3"	50/50	≤0.2
Two-panel, stationary-stationary (6780)	French panels with 4 11/16" stiles, 4 11/16" top rail & 8" bottom rail 7	Class LC-PG60-FD Size Tested 79" x 95.3"	60/60	≤0.2
Two-panel, stationary-stationary (6780)	Contemporary panels with 3 11/16" stiles & rails 5	Class LC-PG50-FD Size Tested 79" x 96"	50/50	≤0.2

* "Performance Grade (PG)" ratings may vary from tested performance rating for larger or smaller units of a particular type.

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Contact your Andersen supplier for more information.

**Hinged doors with a low threshold sill have limited water performance.

Numbered footnotes provide additional panel types for the same patio door, sidelight or transom listed above that are covered by the given test data.

Commercial patio door panels, referenced as an additional panel type in the numbered footnotes below, do not include commercial doors with Concealed Panic System (CPS).

5 Also applies to contemporary door panel(s) with 4 11/16" stiles & rails.

7 Applies to similar French door panel(s) with 12" bottom rail with or without intermediate rail and with or without raised panel insert; includes comparable commercial panel(s).

8 Applies to similar French door panel(s) with 12" bottom rail; includes comparable commercial panel(s).

10 Also applies to all available panels.

11 Also applies to transom panel with 4 11/16" stiles and 2 1/4" rails and transom panel with 4 11/16" stiles and rails; includes all commercial transom panels.

12 Applies to similar French door panel with 12" bottom rail; includes arch and unequal leg arch door panel with or without intermediate rail and with or without raised panel insert. Also applies to French sidelight panel with 8" or 12" bottom rail with or without intermediate rail and with or without raised panel insert.

13 Also applies to all arch and unequal leg arch door panels with 4 11/16" stiles.

14 Applies to similar French sidelight panel with intermediate rail at 23 3/4" location and raised panel insert. Also applies to French door panel with 4 11/16" stiles, 4 11/16" top rail and 8" or 12" bottom rail with intermediate rail with raised panel insert.

15 Applies to similar French sidelight panel with 12" bottom rail; includes comparable commercial sidelight panel. Also applies to French door panel with 4 11/16" stiles, 4 11/16" top rail and 8" or 12" bottom rail; includes comparable commercial door panel.

16 Applies to similar French door panel with intermediate rail at 23 1/4" location. Also applies to French door panel with 4 11/16" stiles, 4 11/16" top rail and 12" bottom rail and intermediate rail; includes comparable commercial door panel.

Performance Grade & Air Infiltration Ratings for E-Series Windows & Patio Doors – Dual-Pane & Triple-Pane Glass (continued)

For current performance information, please visit andersenwindows.com.

Andersen® Product	Panel Type	AAMA/WDMA/CSA 101/I.S.2/A440 Performance Grade (PG)	+/- Corresponding Design Pressure (DP)	Air Infiltration CFM/FT²
Hinged Outswing Patio Doors & Sidelights				
Two-panel, active-passive (6780)	French panels with 4 ¹¹ / ₁₆ " stiles, 4 ¹¹ / ₁₆ " top rail & 8" bottom rail 7	Class LC-PG60-SHD Size Tested 79" x 95"	60/60	≤0.2
Two-panel, active-passive, low threshold sill ** (6780)	French panels with 4 ¹¹ / ₁₆ " stiles, 4 ¹¹ / ₁₆ " top rail & 8" bottom rail 17	Class LC-PG50-LW SHD Size Tested 79" x 94"	50/50	≤0.2
Two-panel, active-passive, low threshold sill ** (6780)	Contemporary panels with 3 ¹¹ / ₁₆ " stiles & rails 5	Class LC-PG40-LW SHD Size Tested 79" x 95"	40/40	≤0.2
Two-panel, active-passive (6786)	Contemporary panels with 4 ¹¹ / ₁₆ " stiles & rails	Class LC-PG40-SHD Size Tested 79" x 101.5"	40/40	≤0.2
Two-panel, active-passive (6786)	Contemporary panels with 3 ¹¹ / ₁₆ " stiles & rails	Class LC-PG45-SHD Size Tested 79" x 101.5"	45/45	≤0.2
Two-panel, active-passive (67100)	French panels with 4 ¹¹ / ₁₆ " stiles, 4 ¹¹ / ₁₆ " top rail & 8" bottom rail 8	Class LC-PG40-SHD Size Tested 79" x 119"	40/40	≤0.2
Two-panel, active-passive (67100)	Contemporary panels with 3 ¹¹ / ₁₆ " stiles & rails 5	Class LC-PG30-SHD Size Tested 79" x 120"	30/40	≤0.2
Hinged Outswing Patio Door Venting Sidelights				
Sidelight, venting (2080)	French panel with 2 ³ / ₄ " stiles, 4 ¹¹ / ₁₆ " top rail & 8" bottom rail with intermediate rail at 35° location 10	Class CW-PG50 Size Tested 24" x 96"	50/50	≤0.2
Hinged Outswing Patio Door Transoms				
Fixed (6720)	Panel with 2 ³ / ₄ " stiles, top rail & bottom rail 10	Class CW-PG80-TR Size Tested 79" x 24"	80/80	≤0.2
Arch Hinged Outswing Patio Doors & Sidelights				
Single, stationary or sidelight (3480)	French arch panel with 4 ¹¹ / ₁₆ " stiles, 4 ¹¹ / ₁₆ " top rail & 8" bottom rail 12	Class CW-PG80-FD Size Tested 40" x 96"	80/80	≤0.2
Single, active (3480)	French arch panel with 4 ¹¹ / ₁₆ " stiles, 4 ¹¹ / ₁₆ " top rail & 8" bottom rail 13	Class LC-PG60-SHD Size Tested 40" x 96"	60/60	≤0.2
Two-panel (6080)	French unequal leg arch panels with 4 ¹¹ / ₁₆ " stiles, 4 ¹¹ / ₁₆ " top rail & 8" bottom rail 13	Class LC-PG60-SHD Size Tested 79" x 96"	60/60	≤0.2

• "Performance Grade (PG)" ratings may vary from tested performance rating for larger or smaller units of a particular type.

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**Hinged doors with a low threshold sill have limited water performance.

Numbered footnotes provide a list of additional panel types for the same patio door, sidelight or transom listed above that are covered by the given test data.

Commercial patio door panels, referenced as an additional panel type in the numbered footnotes below, do not include commercial doors with Concealed Panic System (CPS).

5 Also applies to contemporary door panel(s) with 4 ¹¹/₁₆" stiles & rails.

7 Applies to similar French door panel(s) with 12" bottom rail with or without intermediate rail and with or without raised panel insert; includes comparable commercial panels(s).

8 Applies to similar French door panel(s) with 12" bottom rail; includes comparable commercial panel(s).

10 Also applies to all available panels.

12 Applies to similar French door panel with 12" bottom rail; includes arch and unequal leg arch door panel with or without intermediate rail and with or without raised panel insert. Also applies to French sidelight panel with 8" or 12" bottom rails with or without intermediate rail and with or without raised panel insert.

13 Also applies to all arch and unequal leg arch door panels with 4 ¹¹/₁₆" stiles.

17 Applies to similar French door panel with 12" bottom rail; includes comparable commercial panel. Also applies to French door panel with 4 ¹¹/₁₆" stiles, 4 ¹¹/₁₆" top rail and 8" or 12" bottom rail with intermediate rail and raised panel insert.

For performance ratings for E-Series products with Stormwatch® Protection, go to andersenwindows.com.

PRODUCT PERFORMANCE

Sound Transmission Ratings for E-Series Windows & Patio Doors

For current performance information, please visit andersenwindows.com.

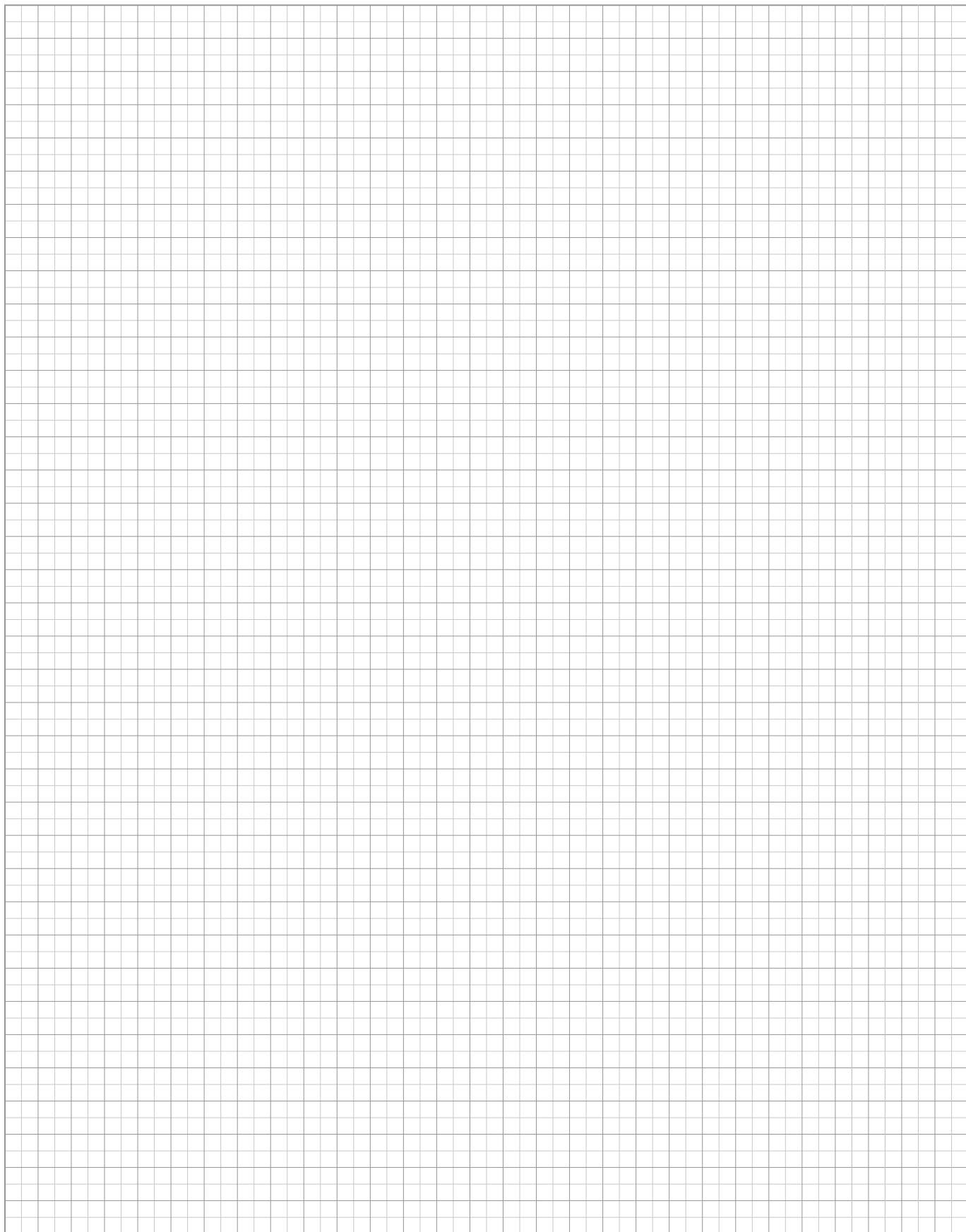
Andersen® Product & Glass Type	Panel Type	Test Size	Sound Transmission Class (STC)	Outdoor/Indoor Transmission Class (OITC)
Casement Windows - Stationary				
Dual-Pane			29	25
Dual-Panel Laminated, 0.030"	-	48" x 60"	33	29
STC Upgrade			32	29
Casement Windows - Venting				
Dual-Pane			29	25
Triple-Pane	-	24" x 80"	30	24
Dual-Panel Laminated, 0.030"			33	29
STC Upgrade			33	28
Double-Hung Windows				
Dual-Pane			28	24
Triple-Pane	-	48" x 60"	28	24
Dual-Panel Laminated, 0.030"			33	29
STC Upgrade			32	27
Double-Hung Picture Windows				
Dual-Pane			31	26
Dual-Panel Laminated, 0.030"	-	48" x 60"	35	30
STC Upgrade			34	30
Specialty Windows				
Dual-Pane			28	24
Dual-Panel Laminated, 0.030"	-	48" x 60"	31	25
STC Upgrade			34	29
French Gliding Patio Doors				
Dual-Pane			29	24
Triple-Pane	French panels with 4 11/16" stiles, 4 11/16" top rail & 8" bottom rail	72" x 80"	30	25
Dual-Panel Laminated, 0.030"			32	29
STC Upgrade			30	28
Hinged Inswing Patio Doors - Single Panel				
Dual-Pane			31	26
Triple-Pane	French panel with 4 11/16" stiles, 4 11/16" top rail & 12" bottom rail	37.875" x 84"	31	27
Dual-Panel Laminated, 0.030"			33	30
STC Upgrade			33	30
Hinged Inswing Patio Doors - Two-Panel				
Dual-Pane			30	26
Triple-Pane	French panels with 4 11/16" stiles, 4 11/16" top rail & 12" bottom rail	74.812" x 84"	31	26
Dual-Panel Laminated, 0.030"			33	30
STC Upgrade			32	29
Hinged Outswing Patio Doors - Single Panel				
Dual-Pane			30	26
Triple-Pane	French panel with 4 11/16" stiles, 4 11/16" top rail & 12" bottom rail	37.875" x 84"	31	26
Dual-Panel Laminated, 0.030"			33	30
STC Upgrade			33	30
Hinged Outswing Patio Doors - Two-Panel				
Dual-Pane			29	25
Triple-Pane	French panels with 4 11/16" stiles, 4 11/16" top rail & 12" bottom rail	74.812" x 84"	30	26
Dual-Panel Laminated, 0.030"			33	30
STC Upgrade			32	29

• "Sound Transmission Class (STC)" & "Outdoor/Indoor Transmission Class (OITC)" ratings are for individual units based on independent tests and represent entire unit.

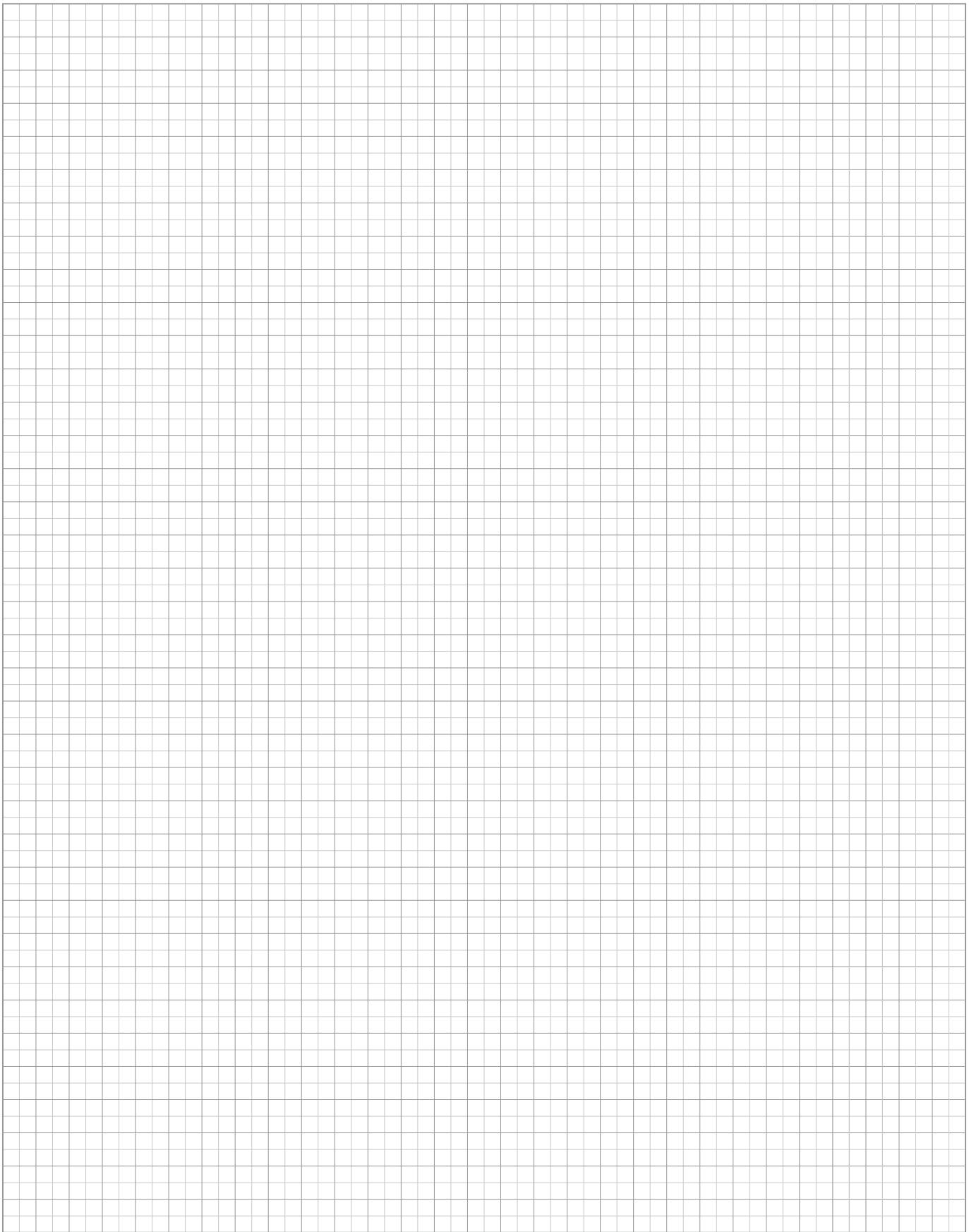
• This data is accurate as of October 2018. Due to ongoing product changes, updated test results or new industry standards, this data may change over time.

• Contact your Andersen supplier for more information.

Notes

A large grid of squares, approximately 20 columns by 30 rows, designed for writing notes or drawing.

Notes



142 E-Series Gliding Patio Doors	106 E-Series Hinged Patio Doors	98 E-Series Specialty Windows	92 E-Series Gliding Windows	80 E-Series Bay & Bow Windows	56 E-Series Double-Hung Windows	48 E-Series Awning Windows	32 E-Series Casement Windows	154 Installation Material & Product Performance
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To watch a 3-minute tutorial on navigating catalog PDFs, go to: <https://youtu.be/sWWnYn60N3Y>

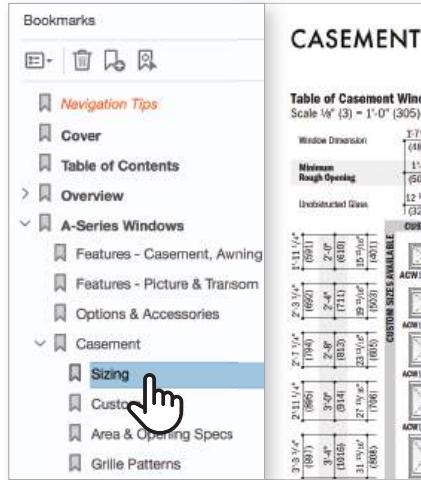
BOOKMARK NAVIGATION

①

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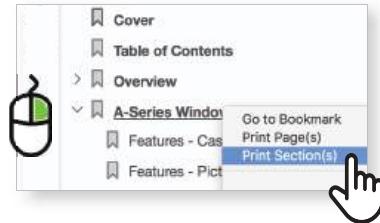
Bookmarks are the easiest way to find specific product information.

Select a topic and that page will be displayed.



②

If you need to print a specific section, **right click on that section** within in the bookmarks panel and choose **"Print Section"**.



LINKS AND URL NAVIGATION

①

You can also use the **embedded links** to navigate between sections. All links are underlined in blue.



②

Website links automatically open in your web browser.

THE SMARTEST TECHNOLOGY FOR THE SMARTEST HOMES

Andersen® E-Series windows and doors can now be part of today's connected home. Monitor the status of your windows and patio doors anytime and from anywhere with our sensor options.* Plus, our new Yale® Assure Lock™ shown on page 29, lets you remotely lock or unlock your hinged patio doors. Learn more about the convenience and peace of mind Andersen smart home products offer at andersonwindows.com/connect.



Double-Hung Sash Lock with Lock Security Sensor



Open/Closed Sensor

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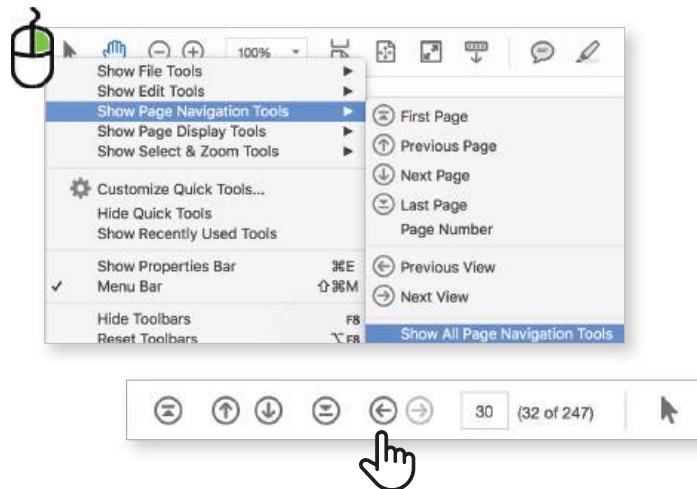


TOOL BAR NAVIGATION

①

To add a **"Jump Back"** Button to your tool bar. **Right click on tool bar**, select **Show Page Navigation Tools** and choose **Show All Page Navigation Tools**.

Right and left facing arrows are added to the tool bar allowing you to go back or forward to the last page you viewed.

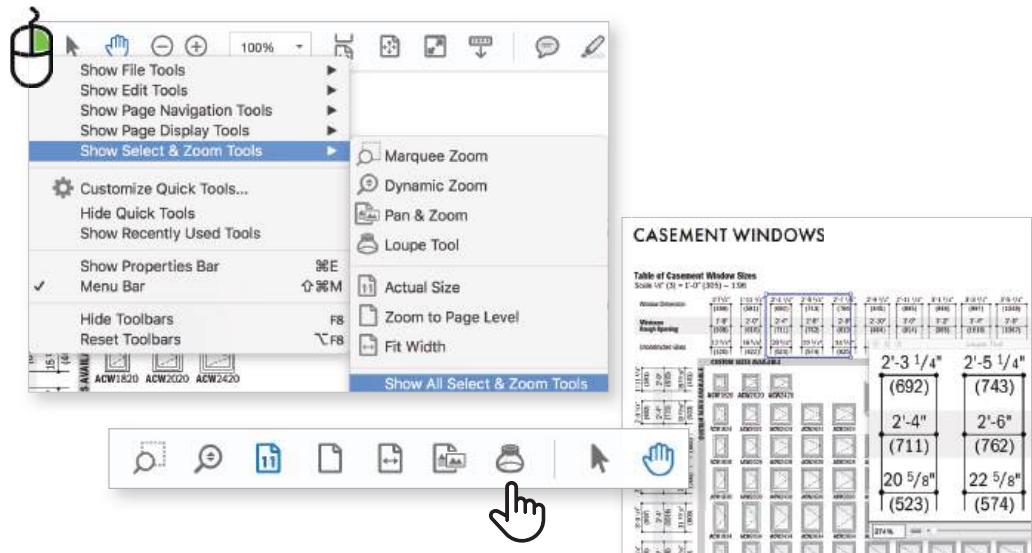


②

Another helpful tool is the **Loupe Tool**.

It allows you to zoom in on the page without having to increase the page size.

To add a **Loupe Tool** to your tool bar, **right click on tool bar**, select **Show Select & Zoom Tools** and then choose **Show All Select & Zoom Tools**.



③

You can also use the **commenting tools**.

Add a post-it note with your comments or highlight important information.

Be sure to save the file.



To watch a 3-minute tutorial on navigating catalog PDFs, go to: <https://youtu.be/sWWnYn60N3Y>

We are always looking for ways to improve.

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