

# Dynamic Demand Forecasting with AI: Maximizing Supply Chain Value

Anastasios Manos <i>R&amp;D Department</i> <i>DOTSOFT SA</i> Thessaloniki, Greece tmanos@dotsoft.gr	Despina Elisabeth Filippidou <i>R&amp;D Department</i> <i>DOTSOFT SA</i> Thessaloniki, Greece elizabeth@dotsoft.gr	Nikolaos Pavlidis <i>R&amp;D Department</i> <i>DOTSOFT SA</i> Thessaloniki, Greece p.nikos@dotsoft.gr	Georgios Karanasis <i>R&amp;D Department</i> <i>DOTSOFT SA</i> Thessaloniki, Greece k.giorgos@dotsoft.gr	Georgios Vachtanidis <i>R&amp;D Department</i> <i>DOTSOFT SA</i> Thessaloniki, Greece v.giorgos@dotsoft.gr
---	--	---	--	--

Ioannis Mallidis  
*Hellenic Institute of Transport*  
*CERTH*  
Thessaloniki, Greece  
imallidis@certh.gr

Orestis Tsolakis  
*Hellenic Institute of Transport*  
*CERTH*  
Thessaloniki, Greece  
ortsolakis@certh.gr

Georgia Ayfantopoulou  
*Hellenic Institute of Transport*  
*CERTH*  
Thessaloniki, Greece  
gea@certh.gr

**Abstract**—This paper presents the development of a dynamic demand forecasting platform designed to predict demand accurately and quantify its added value in supply chain management using advanced machine learning and operations management algorithms. The platform collects and processes real-time data from multiple sources, including point-of-sale systems, e-commerce transactions, competitor pricing, weather conditions, and consumer sentiment data. By integrating environmental and product-specific factors, the platform optimizes inventory levels, delivery routing, and operational efficiency. It achieves superior predictive accuracy by leveraging models such as XGBoost and Support Vector Regression (SVR), which consistently outperform traditional methods. The solution is designed to be scalable, cost-effective, and user-friendly, making it particularly accessible to small and medium-sized enterprises (SMEs) that often struggle to implement advanced forecasting systems due to technological and financial constraints. The system's implementation significantly enhances decision-making processes, resulting in reduced operational costs and improved customer satisfaction.

**Index Terms**—Dynamic demand forecasting, machine learning, supply chain optimization, operations management, inventory management

## I. INTRODUCTION

Supply chains are inherently complex systems consisting of multiple independent actors, including suppliers, manufacturers, distributors, and retailers. The growing prominence of e-commerce and the globalization of supply chains have further amplified this complexity, making accurate demand prediction increasingly challenging. Forecasting demand is critical for minimizing inventory costs, reducing stockouts, and ensuring timely deliveries to meet customer expectations. However, traditional forecasting methods predominantly rely on historical data and often fail to account for the rapidly changing conditions that influence demand in real time.

This research was carried out as part of the project «DEVELOPMENT» (Project code: KMP6-0078774) under the framework of the Action «Investment Plans of Innovation» of the Operational Program «Central Macedonia 2014 2020», that is co-funded by the European Regional Development Fund and Greece.

In today's highly competitive and fast-paced market, demand patterns are influenced by various external factors, including weather conditions, competitor pricing, and consumer sentiment trends. These dynamic influences require more sophisticated approaches to forecasting that can adapt in real time. Artificial Intelligence (AI) and Machine Learning (ML) have emerged as powerful techniques, transforming numerous domains such as telecommunications [1], biological research [2], and healthcare [3] by processing vast datasets and detecting non-linear relationships. These advancements could not leave the fields of E-commerce and Supply Chain Optimization unaffected. By incorporating real-time data and environmental factors, advanced demand prediction ML models can greatly enhance the accuracy and responsiveness of supply chain operations. This paper presents the development of a dynamic platform that leverages machine learning and operations management algorithms to predict demand and quantify its added value in optimizing supply chain processes. The primary contributions of this work are the following:

- 1) **Integration of Real-Time Environmental Factors:** The platform goes beyond traditional forecasting models by incorporating a wide array of real-time environmental factors, such as weather, holidays, and competitor pricing. This allows for a more comprehensive understanding of demand fluctuations, resulting in improved forecasting precision
- 2) **Application of Advanced Machine Learning Techniques:** By employing state-of-the-art models such as XGBoost, Support Vector Regression (SVR), and Random Forests, the platform demonstrates superior performance in predicting demand compared to traditional methods.
- 3) **Quantification of Added Value:** A novel aspect of this work is the quantification of the added value from improved demand predictions, which is measured in

terms of reduced inventory costs, optimized routing, and enhanced customer satisfaction. The platform not only predicts demand but also calculates the direct operational and financial benefits derived from these predictions.

- 4) **Focus on Scalability and Accessibility for SMEs:** While many advanced forecasting systems are designed for large enterprises, this platform is specifically tailored to meet the needs of SMEs. It provides an affordable and easily implementable solution that integrates seamlessly with existing enterprise resource planning (ERP) and warehouse management systems (WMS).
- 5) **Human-Centric Design and Usability:** The platform is built with a focus on usability, ensuring that non-technical users can interact with the system effectively. This contribution bridges the gap between complex machine learning models and practical applications for supply chain managers, making advanced forecasting accessible to a broader audience.

The rest of the paper is structured as follows: In Section II, we discuss the related work, reviewing the existing literature on demand forecasting techniques and highlighting the gaps that our platform aims to address. Section III details the methodology used in developing the platform, including the dataset, model selection, and evaluation metrics employed for comparing different machine learning models. Section IV presents the experimental results, showcasing the performance of various models and highlighting the superiority of XGBoost in terms of predictive accuracy and operational value. Finally, Section V concludes the paper by summarizing the key contributions and discussing potential directions for future work.

## II. RELATED WORK

Inaccurate demand forecasting is a persistent issue in supply chain management, especially for SMEs that often lack the resources and infrastructure to adopt advanced forecasting methods with current forecasting models being inadequate for real-time adjustments and often lead to overstocking or understocking, resulting in increased costs and missed sales opportunities [4]. Large enterprises may mitigate these issues through expensive, complex systems, but SMEs require an accessible, adaptable solution that can be easily integrated into their existing operations [5]. Supply chain management has long relied on demand forecasting to manage operations, from procurement to distribution with classical forecasting models, such as time series analysis, regression models, and moving averages, being effective in stable environments but struggle in the face of rapidly changing demand patterns. Recent advancements in machine learning have introduced new opportunities for demand forecasting, allowing models to learn from vast datasets and improve predictions dynamically.

- **Traditional Forecasting Models:** Traditional models like exponential smoothing and autoregressive integrated moving average (ARIMA) are widely used for demand forecasting, with these methods however having limitations, particularly in their ability to incorporate real-time

data and respond to external variables such as market trends, social media signals, and weather conditions [6].

- **Machine Learning in Supply Chain Forecasting:** Machine learning models such as neural networks, support vector machines, and random forests have been successfully applied to demand forecasting, being able to process large volumes of data and identify complex, non-linear relationships between variables [7]. Recent studies show that machine learning algorithms outperform traditional models in environments with high demand volatility, making them ideal for dynamic forecasting in supply chains [8].
- **Challenges in SME Adoption of Advanced Forecasting Techniques:** Despite the proven advantages of machine learning in demand forecasting, SMEs often face barriers to adoption, including high costs, a lack of technical expertise, and limited infrastructure. This project addresses these challenges by developing a platform that is cost-effective and easy to integrate with existing ERP and WMS systems commonly used by SMEs [9].

## III. METHODOLOGY

The development of the dynamic demand prediction platform followed a structured process that involved data preprocessing, model selection, and hyperparameter tuning to achieve the most accurate forecasting results. The approach used real-world data, focused on selecting models suitable for demand prediction tasks, and implemented comparative analysis to evaluate model performance. The general architecture of our solution is presented in Fig. 1.

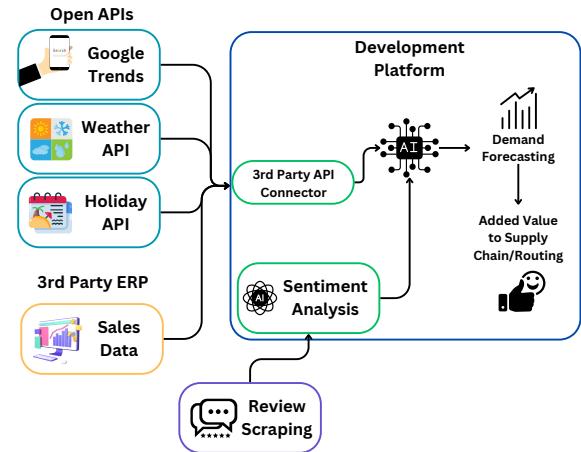


Fig. 1: General Platform Architecture

### A. Dataset

The dataset consisted of orders recorded over a period of 182 days, including various product-specific and environmental factors that influence sales. Key variables captured include the date of order, product identifiers (SKU), order price, unit count, competitor pricing, and environmental indicators such

as temperature, holidays, and rain. Additionally, consumer sentiment was integrated through sentiment scores derived from customer reviews, providing valuable insights into product demand trends. This rich combination of features allowed for a holistic analysis of factors impacting demand. The dataset was obtained from an E-commerce provider in Greece and range between 2023-2024.

### B. ML Models

Three ML models were tested for the downstream task. These models were chosen for their proven capabilities in handling non-linear relationships and capturing complex patterns in high-dimensional datasets.

- **Support Vector Regression (SVR):** This model, an extension of Support Vector Machines, aims to find a function that deviates minimally from observed data points while maintaining generalization. It is particularly suited for non-linear data with high-dimensional features.
- **Random Forest Regression (RF):** An ensemble learning method that averages multiple decision trees to improve predictive accuracy and reduce overfitting. It is particularly useful in handling large datasets with complex relationships among variables.
- **XGBoost:** Known for its speed and efficiency, XGBoost uses gradient boosting techniques to produce a series of decision trees that correct errors from previous iterations. This model is highly flexible and has consistently performed well in a variety of predictive tasks.

### C. Model Evaluation Metrics

To assess model performance, the following evaluation metrics were employed:

- **Root Mean Squared Error (RMSE):** Measures the square root of the average squared differences between predicted and actual values, with lower values indicating better performance.
- **Mean Absolute Error (MAE):** Calculates the average of the absolute differences between predicted and actual values, providing insight into the average magnitude of errors.
- **Mean Absolute Percentage Error (MAPE):** Computes the average absolute percentage difference between predicted and actual values, giving a relative measure of accuracy.
- **Bias:** Reflects the average difference between predicted and actual values, indicating whether the model tends to overestimate (positive bias) or underestimate (negative bias).

For each model, grid search was used to identify the optimal hyperparameters, that are presented in the following Table I:

## IV. RESULTS

### A. Model Performance

The models were evaluated across multiple data folds, with XGBoost emerging as the top performer across all evaluation

Model	Parameters			
	C	epsilon	gamma	kernel
SVR	300	0.0001	'auto'	'rbf'
Random Forest	n_estimators	max_depth	min_samples_split	min_samples_leaf
	300	None	2	2
XGBoost	n_estimators	max_depth	learning_rate	subsample
	300	3	0.1	0.8

TABLE I: Model Parameters Resulting from Grid Search

Model	RMSE	MAE	MAPE	Bias
<b>SVR</b>	0.3634	0.1927	13.22%	-0.0037
<b>RF</b>	0.4895	0.2454	16.11%	-0.0083
<b>XGBoost</b>	0.3395	0.1484	9.43%	-0.0214

TABLE II: Averaged Metrics for all ML Models

metrics. The accumulative results for across all folds for all models are presented in Table II.

Although the SVR model showed promising results with decreasing RMSE and MAE values as more training data was provided, it was eventually outperformed by XGBoost in terms of predictive accuracy. The forecasting result is shown in Fig. 2.

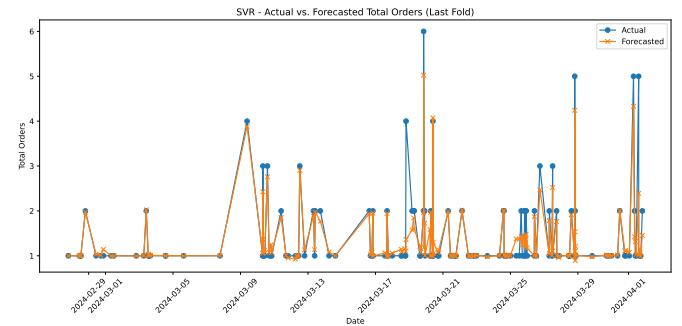


Fig. 2: SVR Forecasting Results

The Random Forest model demonstrated higher RMSE and MAE values compared to both SVR and XGBoost, indicating less accurate predictions. The inconsistencies in performance across data folds suggested that it struggled to capture temporal dependencies effectively. The comparison between actual and forecasted values for the Random Forest Model is shown in Fig. 3

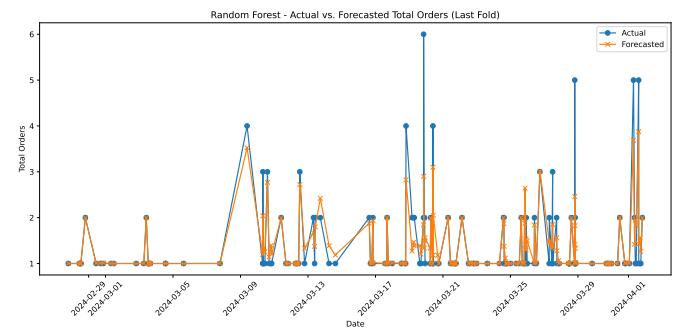


Fig. 3: Random Forest Forecasting Results

Finally, XGBoost achieved the best overall results, with the lowest RMSE (0.3395), MAE (0.1484), and MAPE (9.43%). It consistently outperformed the other models in predicting demand, with its lowest error occurring in Fold 3). The forecasting results of XGBoost are presented in Fig. 4.

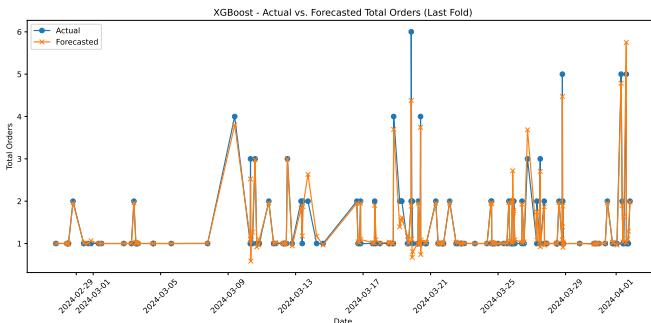


Fig. 4: XGBoost Forecasting Results

## V. CONCLUSION

The dynamic demand prediction platform developed in this project provides a comprehensive solution for supply chain optimization, particularly for SMEs. By integrating machine learning algorithms with operations management techniques, the platform enhances demand prediction accuracy, reduces inventory costs, and improves delivery efficiency. The platform's modular design ensures scalability and ease of integration with existing systems, making it accessible to a wide range of businesses, with future work focusing on expanding the platform's capabilities, including the integration of predictive maintenance and broader data sources. The results demonstrate that machine learning models, especially XGBoost, can significantly enhance the accuracy of demand forecasting in supply chains. The inclusion of real-time external factors such as weather, holidays, competitor pricing, and consumer sentiment provided a richer context for demand forecasting. The sentiment score, in particular, was a crucial feature, as it allowed the model to account for consumer preferences that could influence demand beyond traditional sales data. Future work will focus on expanding the dataset to cover more product categories and further refining the platform's algorithms for broader applications.

## REFERENCES

- [1] V. Perifanis, N. Pavlidis, R.-A. Koutsiamanis, and P. S. Efraimidis, "Federated learning for 5g base station traffic forecasting," *Computer Networks*, vol. 235, p. 109950, 2023.
- [2] N. Pavlidis, C. C. Nikolaidis, V. Perifanis, A. Papadopoulou, P. Efraimidis, and A. Arampatzis, "An extensive overview of feature representation techniques for molecule classification," in *Proceedings of the 27th Pan-Hellenic Conference on Progress in Computing and Informatics*, 2023, pp. 156–162.
- [3] C. C. Nikolaidis, V. Perifanis, N. Pavlidis, and P. S. Efraimidis, "Federated learning for early dropout prediction on healthy ageing applications," in *2023 Eighth International FMEC*. IEEE, 2023, pp. 135–142.
- [4] QodeNext, "The ultimate guide to overstocking and understocking," *QodeNext Blog*, 09 2023. [Online]. Available: <https://qodenext.com/blog/overstocking-and-understocking/>
- [5] thouSense, "Demand forecasting: Key to efficient inventory management," *thouSense Blog*, 09 2023. [Online]. Available: <https://thousense.ai/blog/accurate-demand-forecasting-for-effective-inventory-management/>
- [6] S. Chopra and P. Meindl, "Supply chain management: Strategy, planning, and operation," 2016.
- [7] S. Makridakis, E. Spiliotis, and V. Assimakopoulos, "Statistical and machine learning forecasting methods: Concerns and ways forward," *PLOS ONE*, vol. 13, no. 3, p. e0194889, 2018.
- [8] A.-A. Maniatopoulos, A. Gazis, and N. Mitianoudis, "Technical analysis forecasting and evaluation of stock markets: the probabilistic recovery neural network approach," *International Journal of Economics and Business Research*, vol. 25, p. 64, 01 2023.
- [9] B. Tjahjono, C. Esplugues, E. Ares, and G. Pelaez, "What does industry 4.0 mean to supply chain?" *Procedia Manufacturing*, vol. 13, pp. 1175–1182, 2017.