

Integrated Power Hybrid IC for High Voltage Motor Applications

# IRAM136-3063B \*\*MOTION\*\*\* Series 30A, 600V with Internal Shunt Resistor

#### **Description**

International Rectifier's IRAM136-3063B is a 30A, 600V Integrated Power Hybrid IC with Internal Shunt Resistor for Appliance Motor Drives applications such air conditioning systems and compressor drivers as well as for light industrial application. IR's technology offers an extremely compact, high performance AC motor driver in a single isolated package to simplify design.

This advanced HIC is a combination of IR's low  $V_{CE(on)}$  Punch-Through IGBT technology and the industry benchmark 3-Phase high voltage, high speed driver in a fully isolated thermally enhanced package. A built-in temperature monitor and over-current and over-temperature protections, along with the short-circuit rated IGBTs and integrated under-voltage lockout function, deliver high level of protection and failsafe operation. Using a new developed single in line package (SiP3) with heat spreader for the power die along with full transfer mold structure minimizes PCB space and resolves isolation problems to heatsink.

#### **Features**

- Integrated Gate Drivers
- Temperature Monitor and Protection
- · Overcurrent shutdown
- Low V<sub>CE(on)</sub> Advance Planar Super Rugged Technology
- Undervoltage lockout for all channels
- Matched propagation delay for all channels
- 5V Schmitt-triggered input logic
- Cross-conduction prevention logic
- Lower di/dt gate driver for better noise immunity
- Motor Power up to 3.3kW / 85~253 Vdc
- Fully Isolated Package, Isolation 2000V<sub>RMS</sub> min

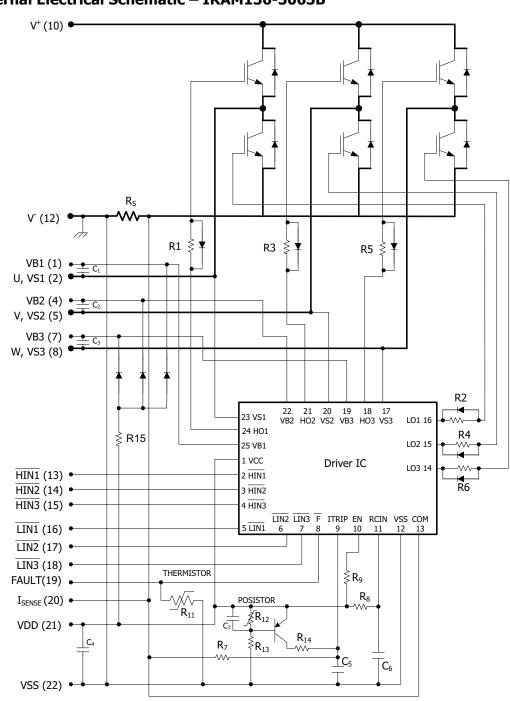


#### **Absolute Maximum Ratings**

Parameter	Description	Value	Units
V <sub>CES</sub> / V <sub>RRM</sub>	IGBT/Diode Blocking Voltage	600	V
V <sup>+</sup>	Positive Bus Input Voltage	450	V
I <sub>O</sub> @ T <sub>C</sub> =25°C	Maximum Output Current	30	
I <sub>O</sub> @ T <sub>C</sub> =100°C	RMS Phase Current (Note 1)	15	Α
I <sub>O</sub>	Pulsed RMS Phase Current (Note 2)	50	
F <sub>PWM</sub>	PWM Carrier Frequency	20	kHz
$P_D$	Power dissipation per IGBT @ T <sub>C</sub> =25°C	73	W
V <sub>ISO</sub>	Isolation Voltage (1min)	2000	$V_{RMS}$
T <sub>J</sub> (IGBT & Diode & IC)	Maximum Operating Junction Temperature	+150	
T <sub>C</sub>	Operating Case Temperature Range	-20 to +100	°C
T <sub>STG</sub>	Storage Temperature Range	-40 to +125	
T	Mounting torque Range (M4 screw)	0.7 to 1.17	Nm

Note 1: Sinusoidal Modulation at  $V^+$ =400V,  $T_J$ =150°C,  $F_{PWM}$ =6kHz, Modulation Depth=0.8, PF=0.6, See Figure 3. Note 2:  $t_P$ <100ms;  $T_C$ =25°C;  $F_{PWM}$ =6kHz. Limited by  $I_{BUS-ITRIP}$ , see Table "Inverter Section Electrical Characteristics"

#### Internal Electrical Schematic - IRAM136-3063B





**Absolute Maximum Ratings (Continued)** 

Symbol	Parameter	Min	Max	Units	Conditions
$I_{BDF}$	Bootstrap Diode Peak Forward Current		4.5	Α	t <sub>P</sub> = 10ms, T <sub>J</sub> = 150°C, T <sub>C</sub> =100°C
P <sub>BR Peak</sub>	Bootstrap Resistor Peak Power (Single Pulse)		25.0	W	t <sub>P</sub> =100μs, T <sub>C</sub> =100°C
V <sub>S1,2,3</sub>	High side floating supply offset voltage	V <sub>B1,2,3</sub> - 25	V <sub>B1,2,3</sub> +0.3	V	
V <sub>B1,2,3</sub>	High side floating supply voltage	-0.3	600	V	
V <sub>CC</sub>	Low Side and logic fixed supply voltage	-0.3	20	٧	
$V_{IN}$	Input voltage LIN, HIN, I <sub>Trip</sub>	-0.3	Lower of (V <sub>SS</sub> +15V) or V <sub>CC</sub> +0.3V	٧	

# Inverter Section Electrical Characteristics @T<sub>J</sub>= 25°C

Symbol	Parameter	Min	Тур	Max	Units	Conditions
V <sub>(BR)CES</sub>	Collector-to-Emitter Breakdown Voltage	600			V	V <sub>IN</sub> =5V, I <sub>C</sub> =500μA
$\Delta V_{(BR)CES}$ / $\Delta T$	Temperature Coeff. Of Breakdown Voltage		0.5		V/°C	V <sub>IN</sub> =5V, I <sub>C</sub> =1.0mA (25°C - 150°C)
Various	Collector-to-Emitter Saturation	-	1.90	2.7	V	I <sub>C</sub> =15A, V <sub>CC</sub> =15V
V <sub>CE(ON)</sub>	Voltage		2.10	2.8	V	I <sub>C</sub> =15A, V <sub>CC</sub> =15V, T <sub>J</sub> =125°C
т	Zero Gate Voltage Collector		5	150	μA	V <sub>IN</sub> =5V, V <sup>+</sup> =600V
I <sub>CES</sub>	Current		80		μΑ	V <sub>IN</sub> =5V, V <sup>+</sup> =600V, T <sub>J</sub> =125°C
V <sub>EM</sub>	Diode Forward Voltage Drop		1.6	2.5	V	I <sub>C</sub> =15A
V FM			1.5	2.2	v	I <sub>C</sub> =15A, T <sub>J</sub> =125°C
$V_{BDFM}$	Bootstrap Diode Forward Voltage	-		1.25	V	I <sub>F</sub> =1A
▼ BDFM	Drop			1.10	V	I <sub>F</sub> =1A, T <sub>J</sub> =125°C
R <sub>BR</sub>	Bootstrap Resistor Value		22		Ω	T <sub>J</sub> =25°C
$\Delta R_{BR}/R_{BR}$	Bootstrap Resistor Tolerance			±5	%	T <sub>3</sub> =25°C
I <sub>BUS_TRIP</sub>	Current Protection Threshold (positive going)	44		58	Α	<b>t</b> <sub>ON</sub> > 175μs



# Inverter Section Switching Characteristics @ T<sub>J</sub>= 25°C

Symbol	Parameter	Min	Тур	Max	Units	Conditions	
E <sub>ON</sub>	Turn-On Switching Loss		550	870		I <sub>C</sub> =15A, V <sup>+</sup> =400V	
E <sub>OFF</sub>	Turn-Off Switching Loss		240	300	1	V <sub>CC</sub> =15V, L=2mH	
E <sub>TOT</sub>	Total Switching Loss		790	1170	μJ	Energy losses include "tail" and diode reverse recovery	
E <sub>REC</sub>	Diode Reverse Recovery energy		65	125		diode reverse recovery	
t <sub>RR</sub>	Diode Reverse Recovery time		50		ns	See CT1	
E <sub>ON</sub>	Turn-On Switching Loss		830	1180		I <sub>C</sub> =15A, V <sup>+</sup> =400V	
E <sub>OFF</sub>	Turn-off Switching Loss		400	550	1	V <sub>CC</sub> =15V, L=2mH, T <sub>3</sub> =125°C Energy losses include "tail" and diode reverse recovery	
E <sub>TOT</sub>	Total Switching Loss		1230	1730	μJ		
E <sub>REC</sub>	Diode Reverse Recovery energy		120	205			
t <sub>RR</sub>	Diode Reverse Recovery time		140		ns	See CT1	
$Q_{G}$	Turn-On IGBT Gate Charge		72	108	nC	I <sub>C</sub> =20A, V <sup>+</sup> =400V, V <sub>GE</sub> =15V	
RBSOA	Reverse Bias Safe Operating Area	FULL SQUARE			$T_J$ =150°C, $I_C$ =60A, $V_P$ =600V $V^+$ = 480V $V_{CC}$ =+15V to 0V See CT3		
SCSOA	Short Circuit Safe Operating Area	10			μs	$T_J$ =150°C, $V_P$ =600V, $V^+$ = 500V, $V_{CC}$ =+15V to 0V See CT2	

## **Recommended Operating Conditions Driver Function**

The Input/Output logic timing diagram is shown in Figure 1. For proper operation the device should be used within the recommended conditions. All voltages are absolute referenced to COM. The  $V_S$  offset is tested with all supplies biased at 15V differential

Symbol	Definition	Min	Тур	Max	Units
V <sub>B1,2,3</sub>	High side floating supply voltage		V <sub>S</sub> +15	V <sub>S</sub> +20	V
V <sub>S1,2,3</sub>	High side floating supply offset voltage	Note 4		400	v
V <sub>CC</sub>	Low side and logic fixed supply voltage	12	15	20 V	
V <sub>T/ITRIP</sub>	T/I <sub>TRIP</sub> input voltage	V <sub>SS</sub>		V <sub>SS</sub> +5	v
V <sub>IN</sub>	Logic input voltage LIN, HIN	V <sub>SS</sub>		V <sub>SS</sub> +5	٧
HIN	High side PWM pulse width				μs
Deadtime	External dead time between HIN and LIN				μs

Note 3: For more details, see IR21363 data sheet

Note 4: Logic operational for  $V_s$  from COM-5V to COM+600V. Logic state held for  $V_s$  from COM-5V to COM+V<sub>BS</sub>. (please refer to DT97-3 for more details)



#### **Static Electrical Characteristics Driver Function**

 $V_{BIAS}$  ( $V_{CC}$ ,  $V_{BS1,2,3}$ )=15V, unless otherwise specified. The  $V_{IN}$  and  $I_{IN}$  parameters are referenced to COM/ $I_{TRIP}$  and are applicable to all six channels. (Note 3)

Symbol	Definition	Min	Тур	Max	Units
V <sub>IH</sub>	Logic "0" input voltage	3.0			V
V <sub>IL</sub>	Logic "1" input voltage			0.8	٧
V <sub>CCUV+</sub> , V <sub>BSUV+</sub>	V <sub>CC</sub> and V <sub>BS</sub> supply undervoltage positive going threshold	10.6	11.1	11.6	٧
V <sub>CCUV-</sub> , V <sub>BSUV-</sub>	V <sub>CC</sub> and V <sub>BS</sub> supply undervoltage negative going threshold	10.4	10.9	11.4	٧
V <sub>CCUVH</sub> , V <sub>BSUVH</sub>	V <sub>CC</sub> and V <sub>BS</sub> supply undervoltage lock-out hysteresis		0.2		٧
V <sub>IN,Clamp</sub>	Input Clamp Voltage (HIN, LIN, $T/I_{TRIP}$ ) $I_{IN}$ =10 $\mu$ A	4.9	5.2	5.5	٧
$I_{QBS}$	Quiescent V <sub>BS</sub> supply current V <sub>IN</sub> =0V			165	μA
$I_{QCC}$	Quiescent V <sub>CC</sub> supply current V <sub>IN</sub> =0V			3.35	mA
I <sub>LK</sub>	Offset Supply Leakage Current			60	μA
I <sub>IN+</sub>	Input bias current V <sub>IN</sub> =5V		200	300	μΑ
I <sub>IN-</sub>	Input bias current V <sub>IN</sub> =0V		100	220	μA
I <sub>TRIP+</sub>	I <sub>TRIP</sub> bias current V <sub>ITRIP</sub> =5V		30	100	μA
I <sub>TRIP</sub> -	I <sub>TRIP</sub> bias current V <sub>ITRIP</sub> =0V		0	1	μΑ
V(I <sub>TRIP</sub> )	I <sub>TRIP</sub> threshold Voltage	440	490	540	mV
V(I <sub>TRIP</sub> ,HYS)	I <sub>TRIP</sub> Input Hysteresis		70		mV

#### **Dynamic Electrical Characteristics**

Driver only timing unless otherwise specified.)

Symbol	Parameter	Min	Тур	Max	Units	Conditions
T <sub>ON</sub>	Input to Output propagation turn- on delay time (see fig.11)		600		ns	V <sub>CC</sub> =V <sub>RS</sub> = 15V, I <sub>C</sub> =15A, V <sup>+</sup> =400V
T <sub>OFF</sub>	Input to Output propagation turn- off delay time (see fig. 11)		700		ns	V <sub>CC</sub> -V <sub>BS</sub> - 13V, 1 <sub>C</sub> -13A, V -400V
T <sub>FLIN</sub>	Input Filter time (HIN, LIN)	100	200		ns	V <sub>IN</sub> =0 & V <sub>IN</sub> =5V
T <sub>BLT-Trip</sub>	I <sub>TRIP</sub> Blancking Time		150		ns	V <sub>IN</sub> =0 & V <sub>IN</sub> =5V
D <sub>T</sub>	Dead Time (V <sub>BS</sub> =V <sub>DD</sub> =15V)	220	290	360	ns	V <sub>BS</sub> =V <sub>CC</sub> =15V
M <sub>T</sub>	Matching Propagation Delay Time (On & Off)		40	75	ns	$V_{CC} = V_{BS} = 15V$ , external dead time > 400ns
$T_{ITrip}$	I <sub>Trip</sub> to six switch to turn-off propagation delay (see fig. 2)			3.75	μs	V <sub>CC</sub> =V <sub>BS</sub> = 15V, I <sub>C</sub> =15A, V <sup>+</sup> =400V
т	Post I <sub>Trip</sub> to six switch to turn-off		34		mc	T <sub>C</sub> = 25°C
T <sub>FLT-CLR</sub>	clear time (see fig. 2)		29		ms	T <sub>C</sub> = 100°C

#### **Thermal and Mechanical Characteristics**

Symbol	Parameter	Min	Тур	Max	Units	Conditions
R <sub>th(J-C)</sub>	Thermal resistance, per IGBT		1.5	1.7		Flat, greased surface. Heatsink
R <sub>th(J-C)</sub>	Thermal resistance, per Diode		2.5		°C/W	compound thermal conductivity
R <sub>th(C-S)</sub>	Thermal resistance, C-S		0.1			1W/mK
C <sub>D</sub>	Creepage Distance	3.5			mm	See outline Drawings

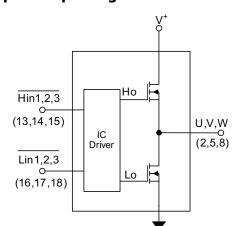
**Internal Current Sensing Resistor - Shunt Characteristics** 

Symbol	Parameter	Min	Тур	Max	Units	Conditions
R <sub>Shunt</sub>	Resistance	9.4	9.6	9.8	mΩ	T <sub>C</sub> = 25°C
T <sub>Coeff</sub>	Temperature Coefficient	0		200	ppm/°C	
P <sub>Shunt</sub>	Power Dissipation			4.5	W	-40°C < T <sub>C</sub> < 100°C
T <sub>Range</sub>	Temperature Range	-20		125	°C	

#### **Internal NTC - Thermistor Characteristics**

Parameter	Definition	Min	Тур	Max	Units	Conditions
R <sub>25</sub>	Resistance	97	100	103	kΩ	T <sub>C</sub> = 25°C
R <sub>125</sub>	Resistance	2.25	2.52	2.8	kΩ	T <sub>C</sub> = 125°C
В	B-constant (25-50°C)	4165	4250	4335	k	$R_2 = R_1 e^{[B(1/T2 - 1/T1)]}$
Temperature Range		-40		125	°C	
Typ. Dissipation constant			1		mW/°C	T <sub>C</sub> = 25°C

# **Input-Output Logic Level Table**



I <sub>TRIP</sub>	HIN1,2,3	LIN1,2,3	U,V,W
0	0	1	V <sup>+</sup>
0	1	0	0
0	1	1	Χ
1	X	Х	Х

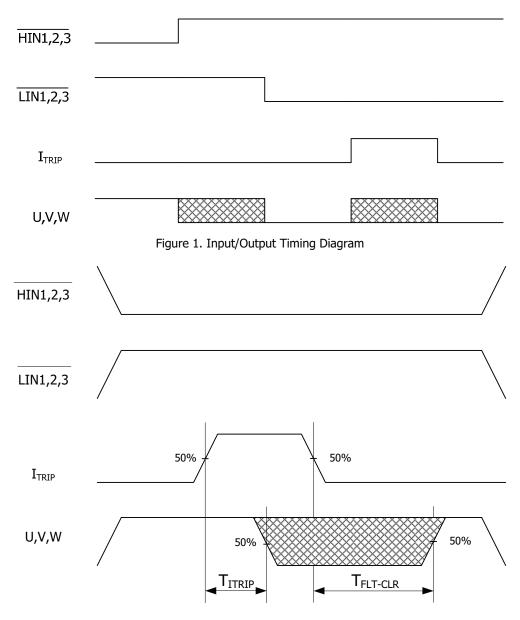


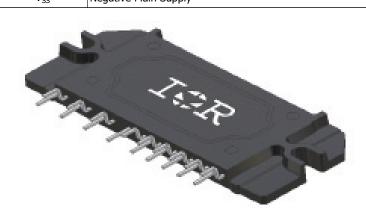
Figure 2.  $I_{TRIP}$  Timing Waveform

Note 7: The shaded area indicates that both high-side and low-side switches are off and therefore the half-bridge output voltage would be determined by the direction of current flow in the load.

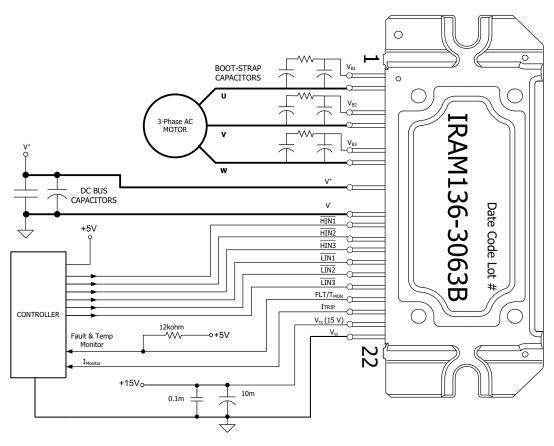


# **Module Pin-Out Description**

Pin	Name	Description
1	V <sub>B1</sub>	High Side Floating Supply Voltage 1
2	U, V <sub>S1</sub>	Output 1 - High Side Floating Supply Offset Voltage
3	NA	none
4	V <sub>B2</sub>	High Side Floating Supply voltage 2
5	V,V <sub>S2</sub>	Output 2 - High Side Floating Supply Offset Voltage
6	NA	none
7	V <sub>B3</sub>	High Side Floating Supply voltage 3
8	W,V <sub>S3</sub>	Output 3 - High Side Floating Supply Offset Voltage
9	NA	none
10	V <sup>+</sup>	Positive Bus Input Voltage
11	NA	none
12	V-	Negative Bus Input Voltage
13	H <sub>IN1</sub>	Logic Input High Side Gate Driver - Phase 1
14	H <sub>IN2</sub>	Logic Input High Side Gate Driver - Phase 2
15	H <sub>IN3</sub>	Logic Input High Side Gate Driver - Phase 3
16	L <sub>IN1</sub>	Logic Input Low Side Gate Driver - Phase 1
17	L <sub>IN2</sub>	Logic Input Low Side Gate Driver - Phase 2
18	L <sub>IN3</sub>	Logic Input Low Side Gate Driver - Phase 3
19	Fault/T <sub>MON</sub>	Temperature Monitor and Fault Function
20	I <sub>Sense</sub>	Current Monitor
21	V <sub>CC</sub>	+15V Main Supply
22	V <sub>SS</sub>	Negative Main Supply



#### **Typical Application Connection IRAM136-3063B**



- 1. Electrolytic bus capacitors should be mounted as close to the module bus terminals as possible to reduce ringing and EMI problems. Additional high frequency ceramic capacitor mounted close to the module pins will further improve performance.
- 2. In order to provide good decoupling between VCC-VSS and VB1,2,3-VS1,2,3 terminals, the capacitors shown connected between these terminals should be located very close to the module pins. Additional high frequency capacitors, typically  $0.1\mu F$ , are strongly recommended.
- 3. Value of the boot-strap capacitors depends upon the switching frequency. Their selection should be made based on IR design tip DN 98-2a, application note AN-1044 or Figure 9. Bootstrap capacitor value must be selected to limit the power dissipation of the internal resistor in series with the VCC. (see maximum ratings Table on page 3).
- 4. After approx. 8ms the FAULT is reset. (see Dynamic Characteristics Table on page 5).
- 5. PWM generator must be disabled within Fault duration to guarantee shutdown of the system, overcurrent condition must be cleared before resuming operation.
- 6. Fault/T<sub>MON</sub> Monitor pin must be pulled-up to +5V.

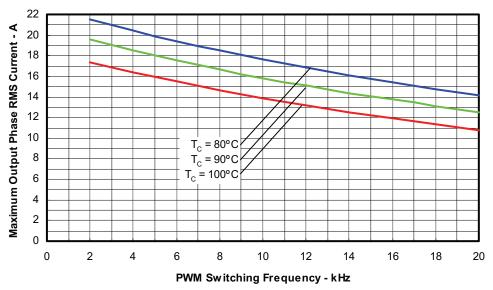


Figure 3. Maximum Sinusoidal Phase Current vs. PWM Switching Frequency Sinusoidal Modulation,  $V^+$ =400V,  $T_J$ =150°C, Modulation Depth=0.8, PF=0.6

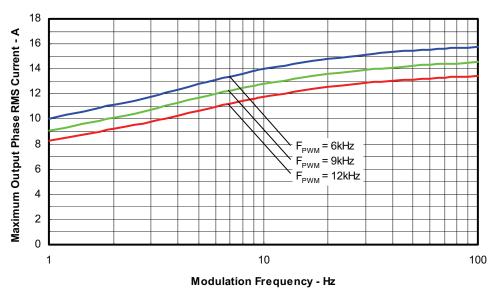


Figure 4. Maximum Sinusoidal Phase Current vs. Modulation Frequency Sinusoidal Modulation,  $V^+$ =400V,  $T_3$ =100°C, Modulation Depth=0.8, PF=0.6

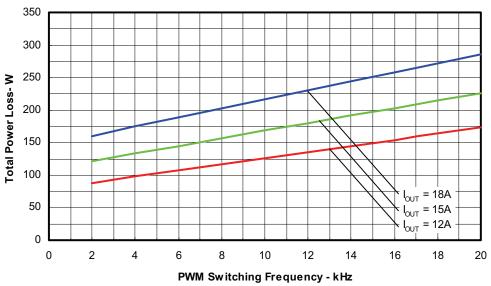


Figure 5. Total Power Losses vs. PWM Switching Frequency Sinusoidal Modulation,  $V^+$ =400V,  $T_3$ =150°C, Modulation Depth=0.8, PF=0.6

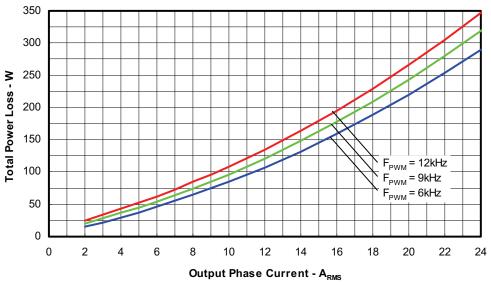


Figure 6. Total Power Losses vs. Output Phase Current Sinusoidal Modulation,  $V^+$ =400V,  $T_J$ =150°C, Modulation Depth=0.8, PF=0.6

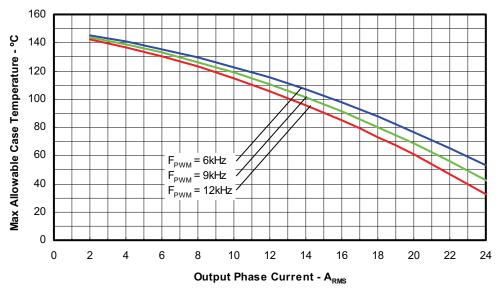


Figure 7. Maximum Allowable Case Temperature vs. Output RMS Current per Phase Sinusoidal Modulation,  $V^+$ =400V,  $T_J$ =150°C, Modulation Depth=0.8, PF=0.6

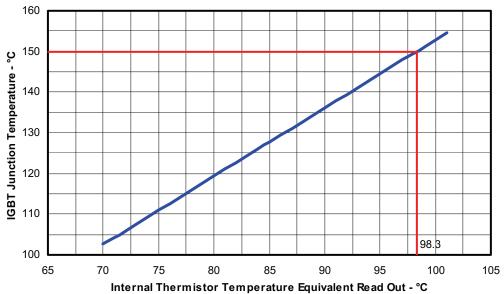


Figure 8. Estimated Maximum MOSFET Junction Temperature vs. Thermistor Temperature Sinusoidal Modulation, V+=400V, Iphase=15Arms, fsw=6kHz, fmod=50Hz, MI=0.8, PF=0.6

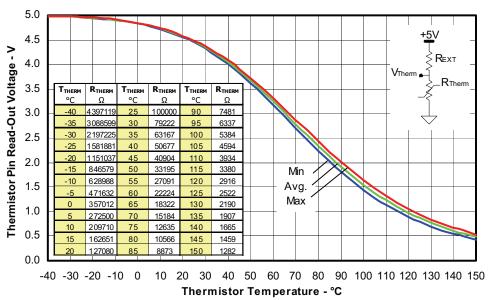


Figure 9. Thermistor Readout vs. Temperature (12Kohm pull-up resistor, 5V) and Normal Thermistor Resistance values vs. Temperature Table.

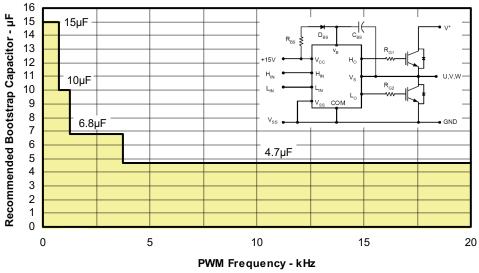
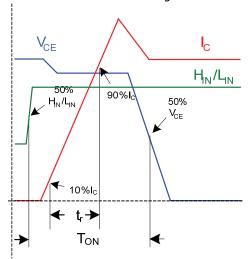


Figure 10. Recommended Bootstrap Capacitor Value vs. Switching Frequency

Figure 11. Switching Parameter Definitions



50% H<sub>N</sub>/L<sub>IN</sub>
50% H<sub>N</sub>/L<sub>IN</sub>
50% L
10% I<sub>C</sub>
10% I<sub>C</sub>

Figure 11a. Input to Output propagation turn-on delay time.

Figure 11b. Input to Output propagation turn-off delay time.

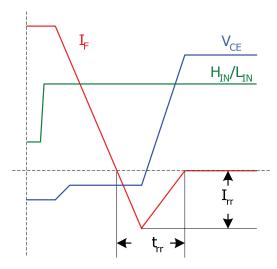
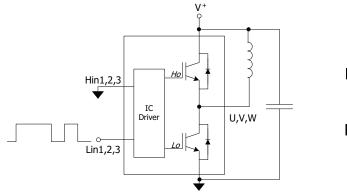


Figure 11c. Diode Reverse Recovery.



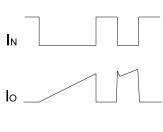
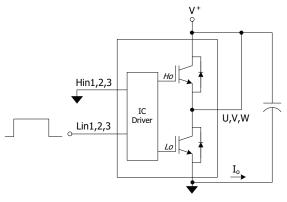


Figure CT1. Switching Loss Circuit



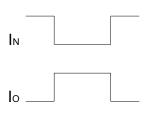
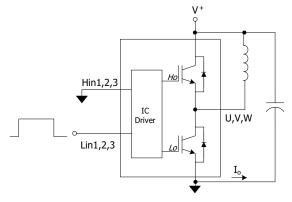


Figure CT2. S.C.SOA Circuit



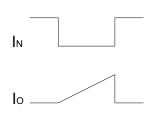
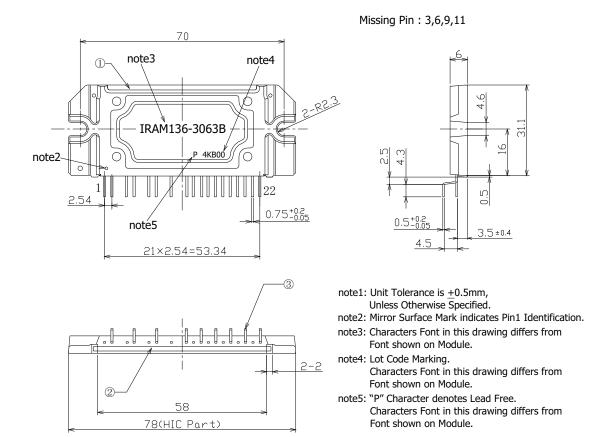


Figure CT3. R.B.SOA Circuit



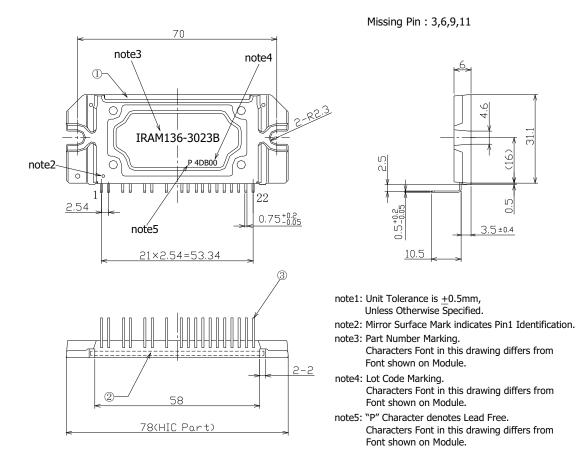
## Package Outline IRAM136-3063B



Dimensions in mm For mounting instruction see AN-1049

 $3.5 \pm 0.4$ 

#### Package Outline IRAM136-3063B2



Dimensions in mm For mounting instruction see AN-1049



Data and Specifications are subject to change without notice IR WORLD HEADQUARTERS: 233 Kansas St., El Segundo, California 90245, USA Tel: (310) 252-7105

TAC Fax: (310) 252-7903

Visit us at www.irf.com for sales contact information 2011-06-14

# **Mouser Electronics**

**Authorized Distributor** 

Click to View Pricing, Inventory, Delivery & Lifecycle Information:

International Rectifier:

IRAM136-3063B IRAM136-3063B2