| General Name | FC_Feeder | | Numb | er | 2 | | Туре | FC |
|-----------------|-----------|-----------------------------|-------------|--------------------------|------------------------------|-----|---------------------------------|-----|
| Language | LAD | | Numb | | Automatic | | Турс | l C |
| Information | | | ITUIII | cg | ratomatic | | | |
| Title | | | Autho | r | | | Comment | |
| Family | | | Versio | | 0.1 | | User-defined | |
| • | | | | | | | ID | |
| C_Feeder | | | | | | | | |
| Name | | Data ty | pe | Defaul | t value | Com | ment | |
| Input | | | - | | | | | |
| Output | | | | | | | | |
| InOut | | | | | | | | |
| Temp | | | | | | | | |
| Constant | | | | | | | | |
| Return | | | | | | | | |
| FC_Feed | der | Void | | | | | | |
| letwork 1: | | %I0.2 "B1_Feeder Retracted" | "M1_C | Q0.4 onveyor | %DB4 "IEC_Timer_0_ DB_3" TON | | %Q0.3 "Y1A_Feeder Extend" | |
| Network 1: | | | "M1_C Mo | | "IEC_Timer_0_ | Dms | | |
| Network 1: | | "B1_Feeder | "M1_C Mo | onveyor ove" Settings". | "IEC_Timer_0_ | Oms | "Y1A_Feeder Extend" | |