lame anguage nformation itle	FC_ArmSafe	eStop	Numb Numb	ering	5 Automatic		Comment	One time executes actions required to set arm in a neutral positio
amily			Versio	n	0.1		User-defined ID	without the item over conveyor
C_ArmSafeSt	top							
ame		Data t	ype	Default	t value	Comm	ent	
Input Output								
InOut								
Temp								
Temp Constant								
Constant								
Constant Return FC_Arm	SafeStop	Void						
Constant Return		%11.0 "B8_ArmOver Truck"	Steps".N Cor	mSafeStop MovedOver veyor			"Y6_ArmFrom TruckToConveyor" (S) "DB_ArmSafeStop Steps".MovedOver Conveyor (S)	

Totally Integrated **Automation Portal %I1.1** %I1.0 %Q1.0 **%l1.2**"B9_ArmIsDown" "B7_ArmOver Conveyor" "Y5_Gripper PressureOn" "DB_ArmSafeStop Steps".Lowered **%Q0.7**"Y4_LowerArm" "B8_ArmOver Truck" | | | (s) "DB_ArmSafeStop Steps".Lowered **-(** s **)**--**%Q1.0**"Y5_Gripper
PressureOn"

> %Q1.0 "Y5_Gripper PressureOn"

%l1.2 "B9_ArmIsDown"

+

"DB_ArmSafeStop Steps".Lifted

"DB_ArmSafeStop Steps".Released

%Q0.7 "Y4_LowerArm"

-(R)-

"DB_ArmSafeStop Steps".Lifted (s)_

-(R)-

"DB_ArmSafeStop Steps".Released

-(s)-----