

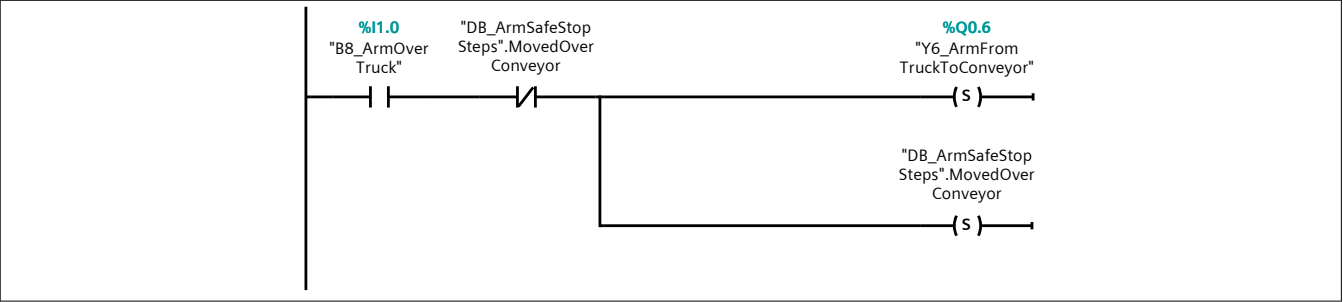
conveyor-push-sort / PLC\_1 [CPU 1214C AC/DC/Rly] / Program blocks

FC\_ArmSafeStop [FC5]

FC_ArmSafeStop Properties					
General					
Name	FC_ArmSafeStop	Number	5	Type	FC
Language	LAD	Numbering	Automatic		
Information					
Title		Author		Comment	One time executes ac- tions required to set arm in a neutral position without the item over conveyor
Family		Version	0.1	User-defined ID	

FC_ArmSafeStop			
Name	Data type	Default value	Comment
Input			
Output			
InOut			
Temp			
Constant			
▼ Return			
FC_ArmSafeStop	Void		

Network 1:



Network 2:

