

conveyor-push-sort / PLC_1 [CPU 1214C AC/DC/Rly] / Program blocks

Main [OB1]

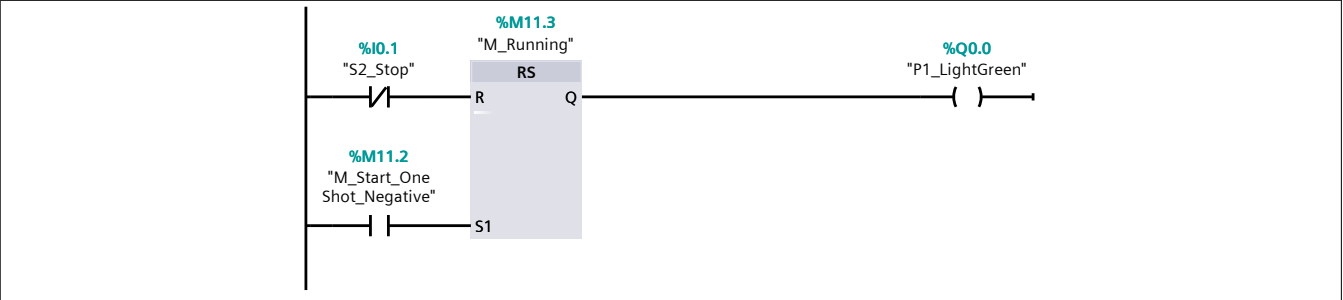
Main Properties					
General					
Name	Main	Number	1	Type	OB
Language	LAD	Numbering	Automatic		
Information					
Title	"Main Program Sweep (Cycle)"	Author		Comment	
Family		Version	0.1	User-defined ID	

Main			
Name	Data type	Default value	Comment
▼ Input			
Initial_Call	Bool		Initial call of this OB
Remanence	Bool		=True, if remanent data are available
Temp			
Constant			

Network 1:



Network 2:



Network 3:

%M11.2
"M_Start_One
Shot_Negative"

"DB_ArmSafeStop
Steps".MovedOver
Conveyor

(R)

"DB_ArmSafeStop
Steps".Lowered

(R)

"DB_ArmSafeStop
Steps".Released

(R)

"DB_ArmSafeStop
Steps".Lifted

(R)