



Document User manual

Company / Client Acorn Engineering.

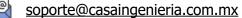
Project name Compucharge 2001

Project description A/C Evacuation & Charging Machine

casaingenieria.com.mx



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Created 12/02/2024 Modified 21/03/2024



Number of pages

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TECHNICAL IMPLEMENTATION REGULATIONS

EQUIPMENT

PLC PRODUCTIVITY 1000 - P1-01AC

HMI

C-MORE - EA9-T10WCL

SOFTWARE

PLC , HMI

PRODUCTIVITY SUITE 4.0.1.7 C-MORE PROGRAMING SOFTWARE 6.77

FIRMWARE

PLC HMI

1.2.10.10 VER.2.18

IP ADRESS

PLC , HMI

192.168.1.10

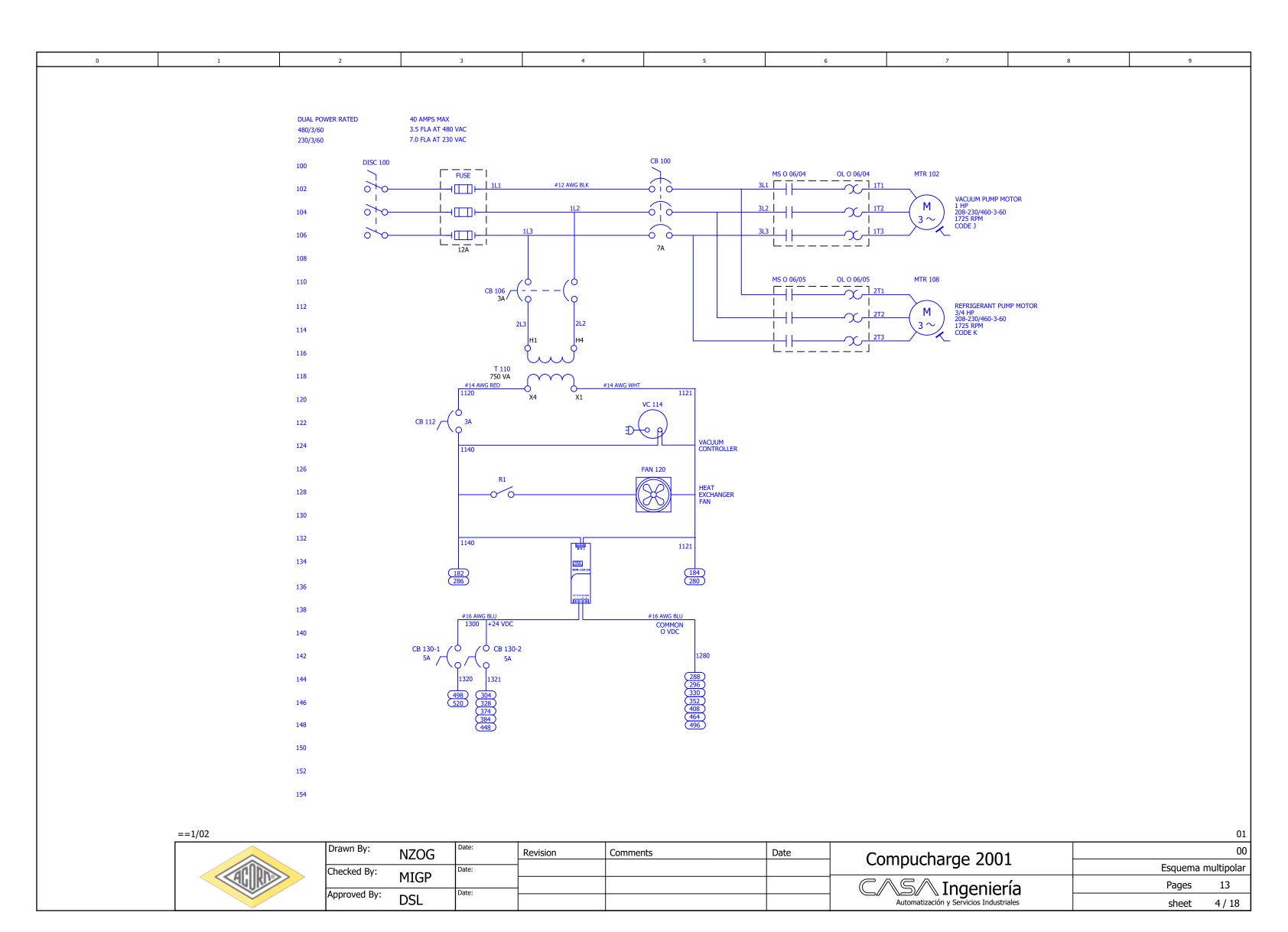
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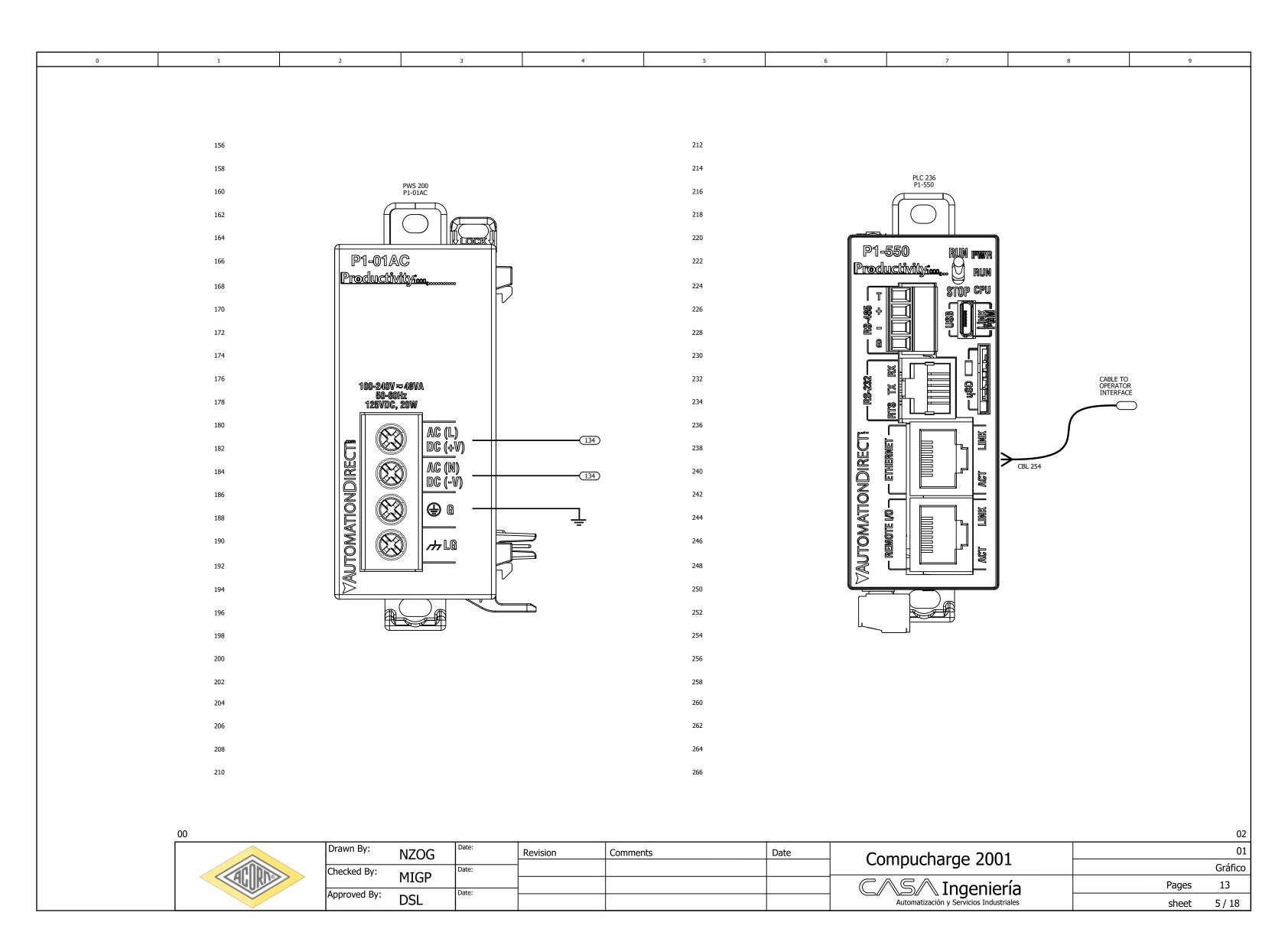
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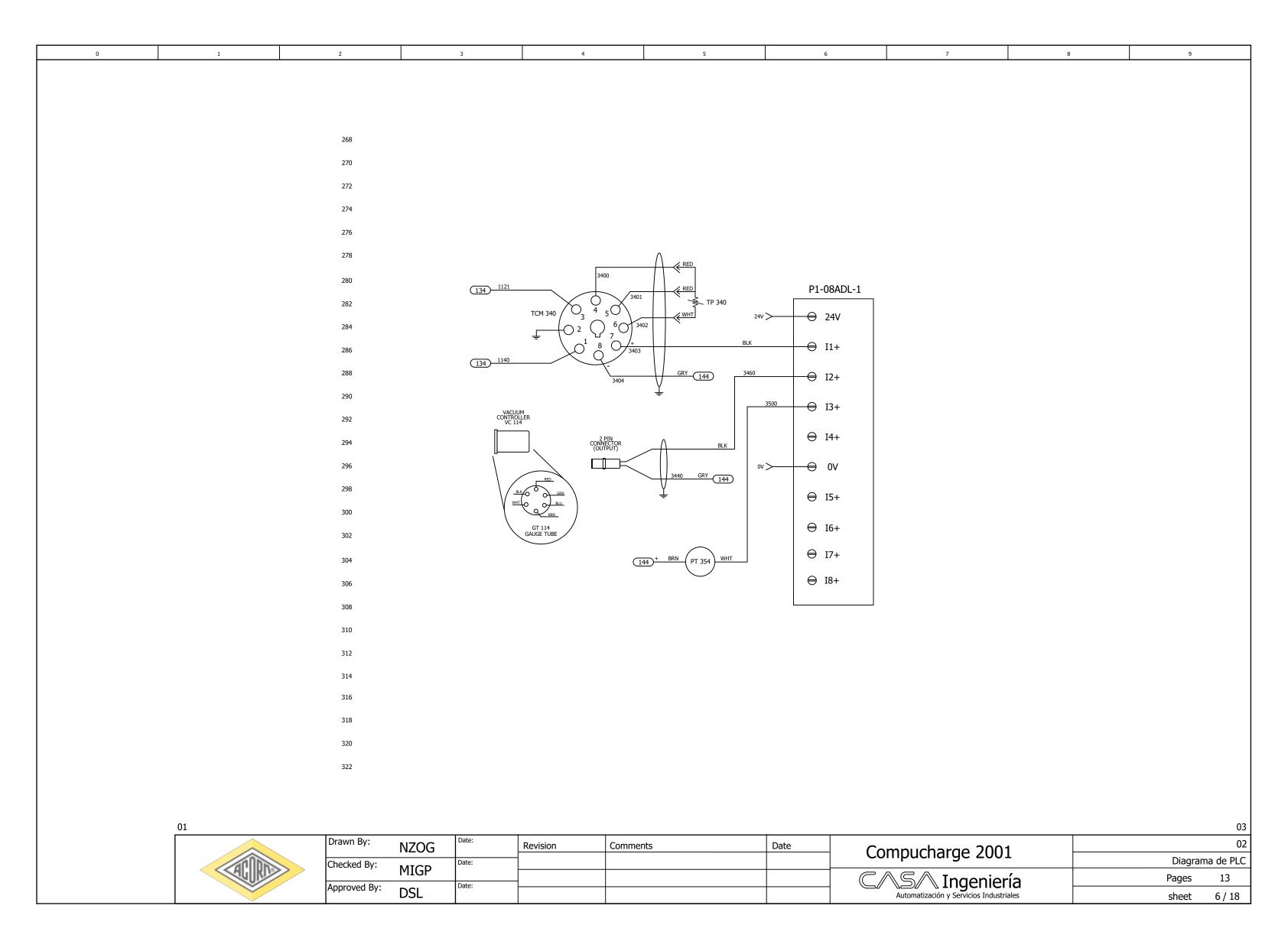
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==1/02	Table Of Contents
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==2/03	Discrete Input SloT2
==2/04	Discrete Input SloT3
==2/05	Discrete Output SloT4
==2/06	Relay Output SloT5
==2/07	Enclosure Front Panel Layout
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==2/10	Plumbing Diagram
==2/11	P&ID Diagram Air
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==3/00	Parts List Electrical
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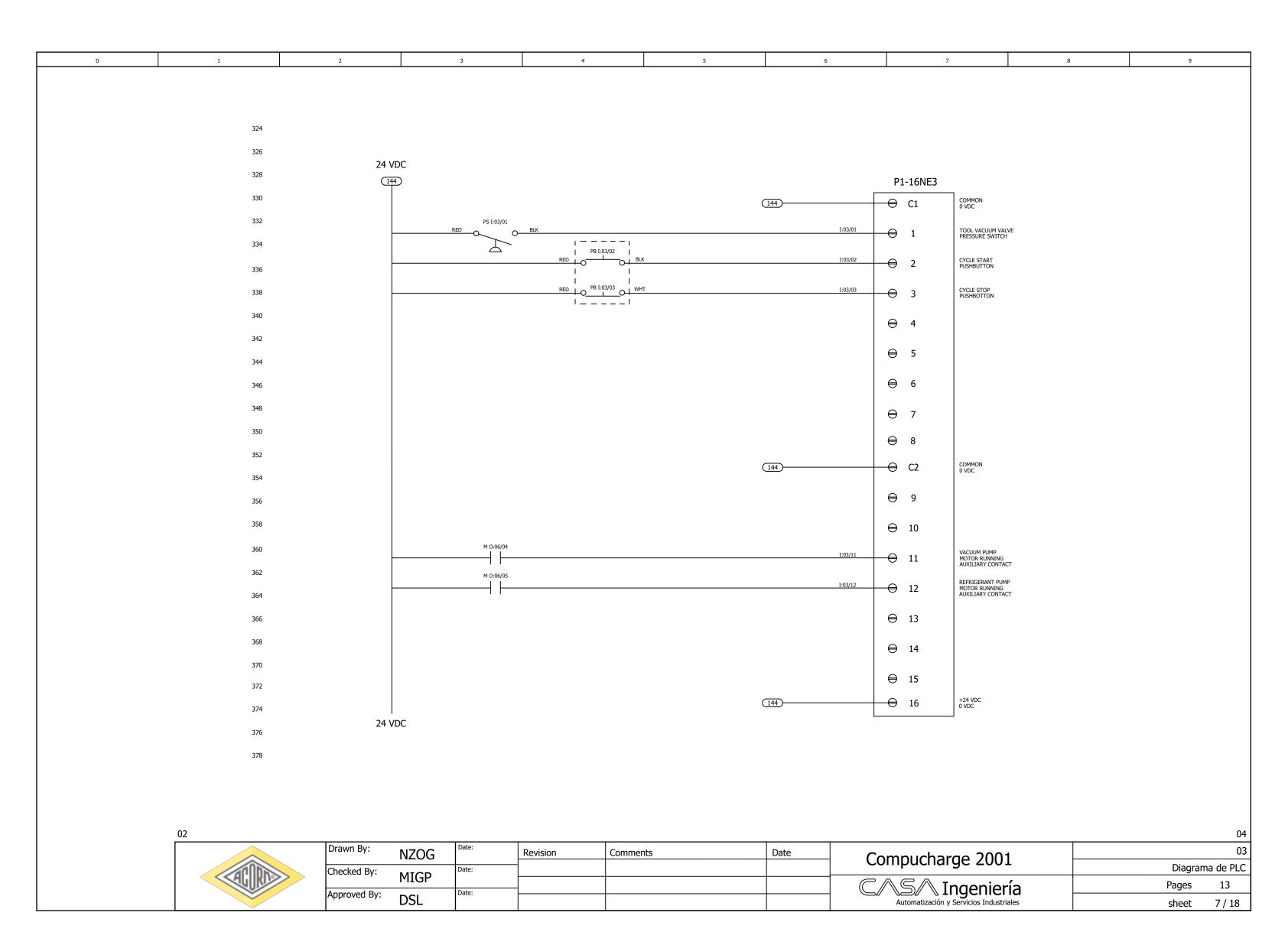


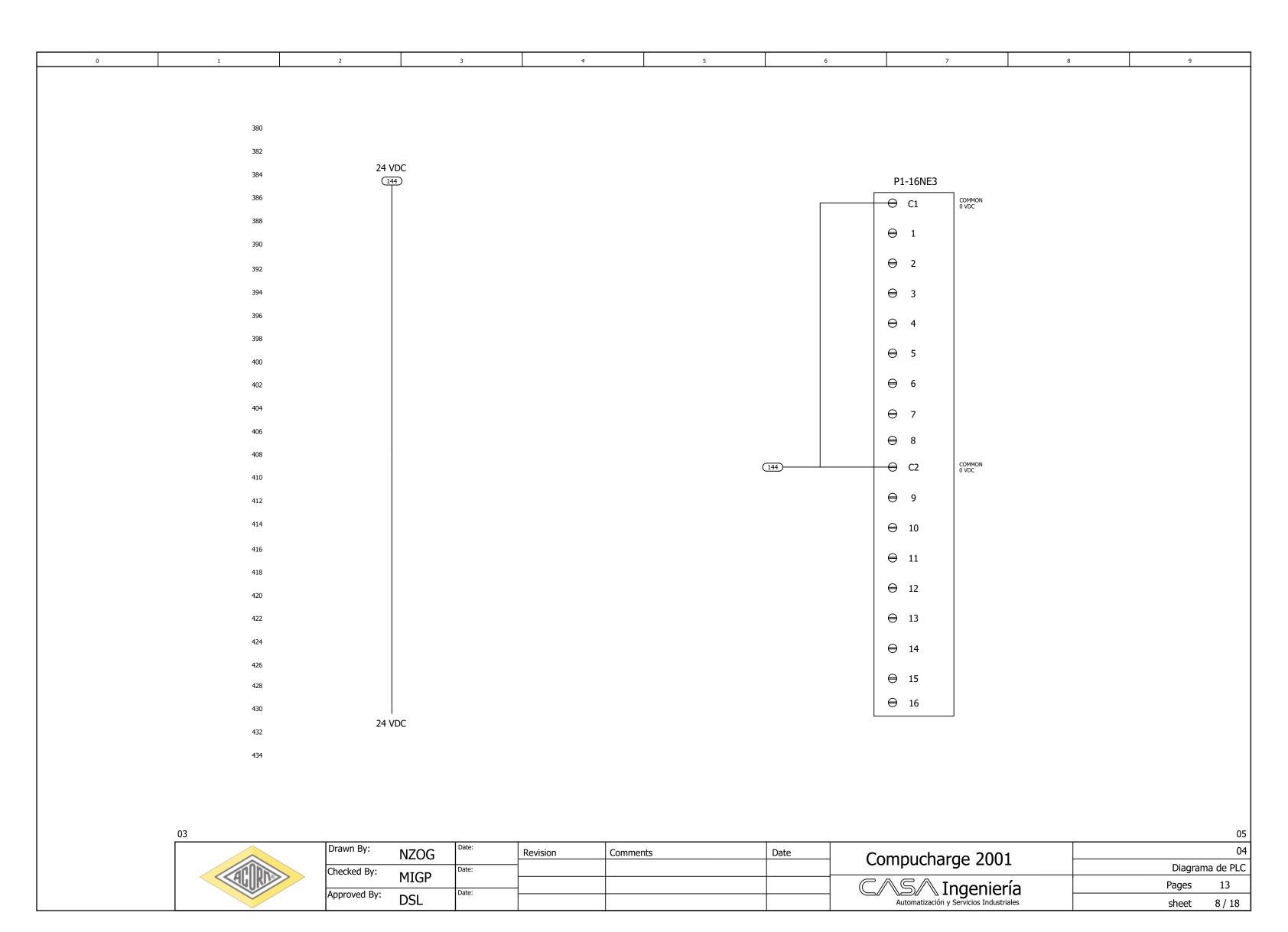
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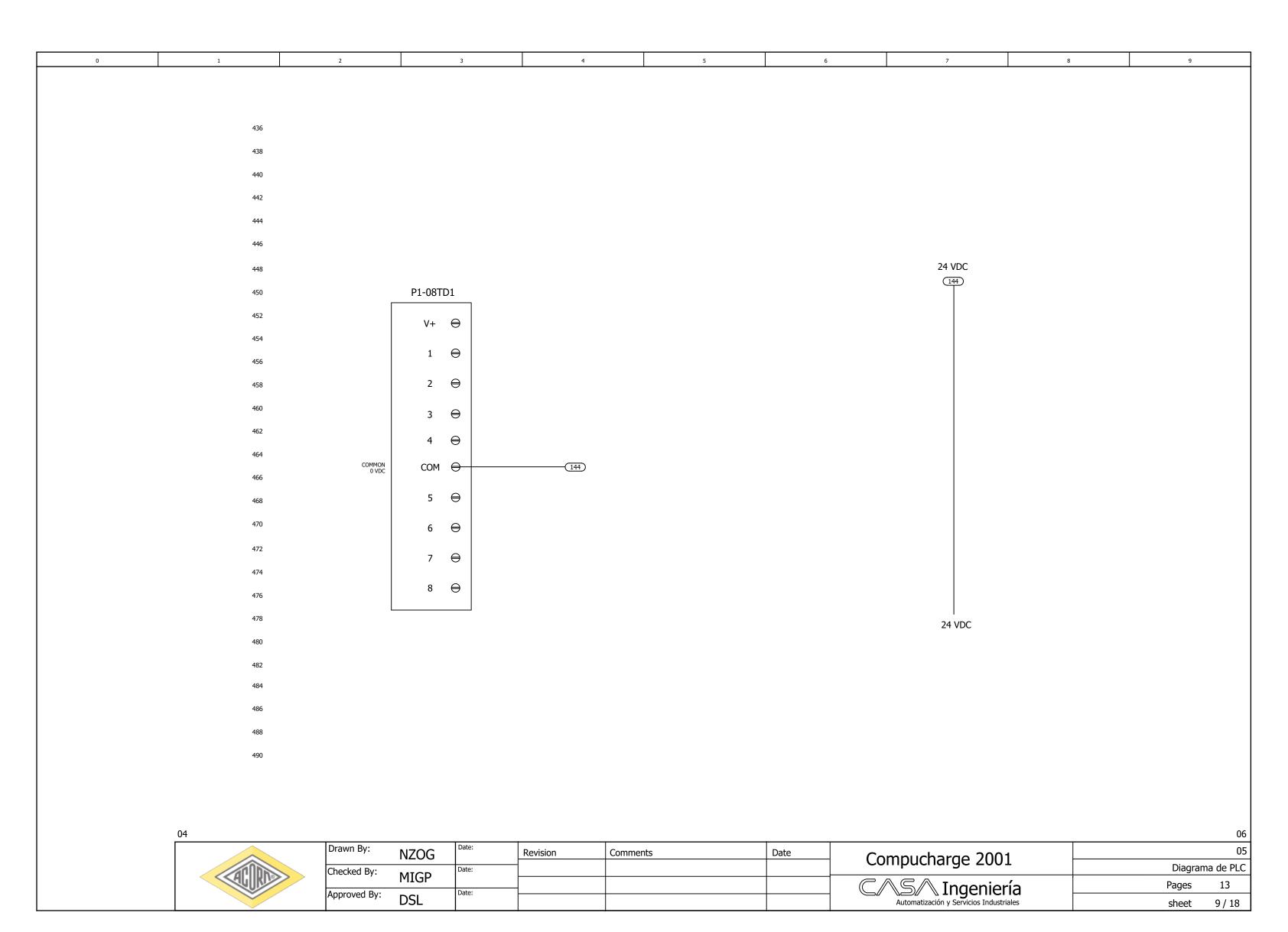


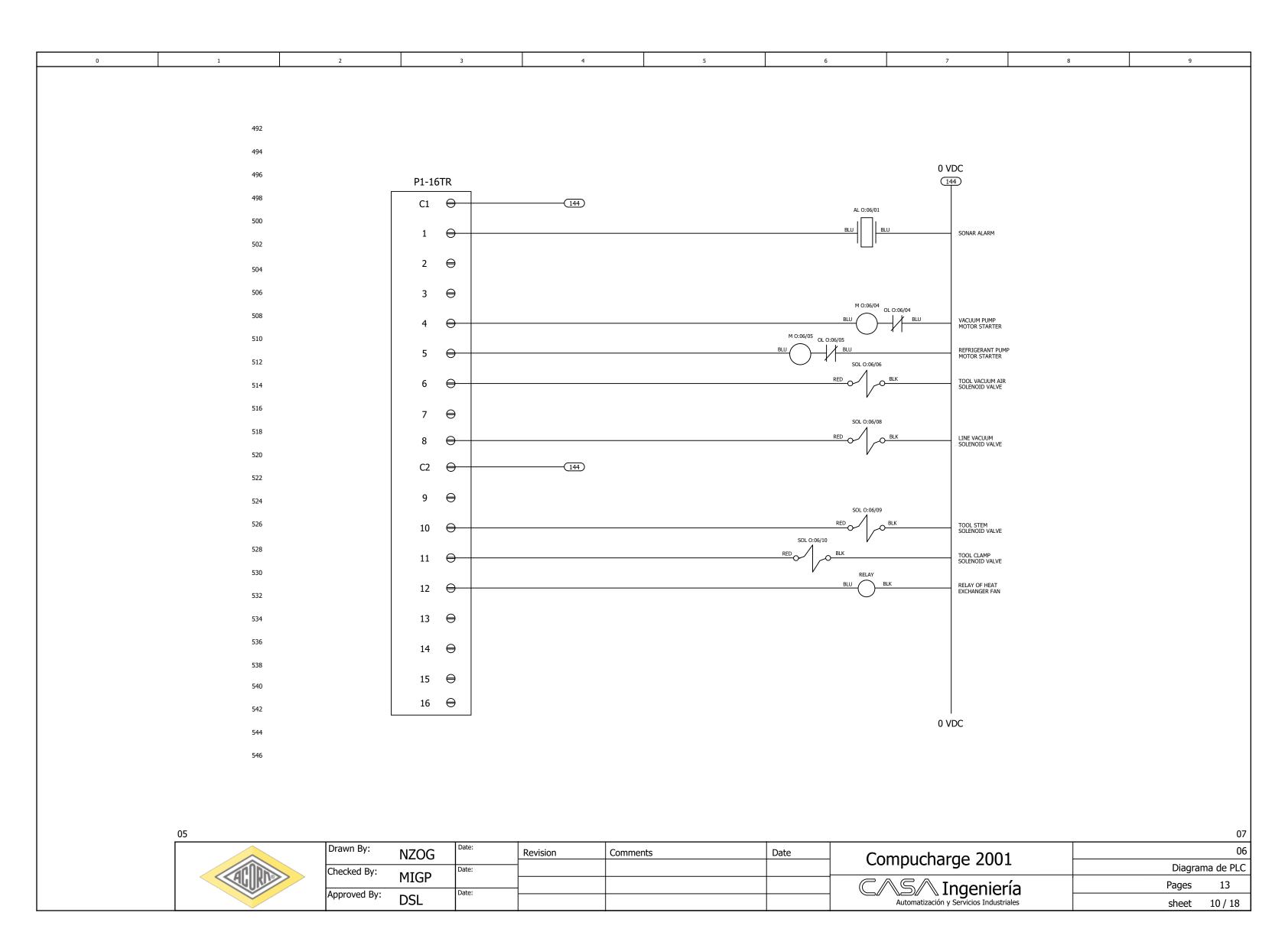


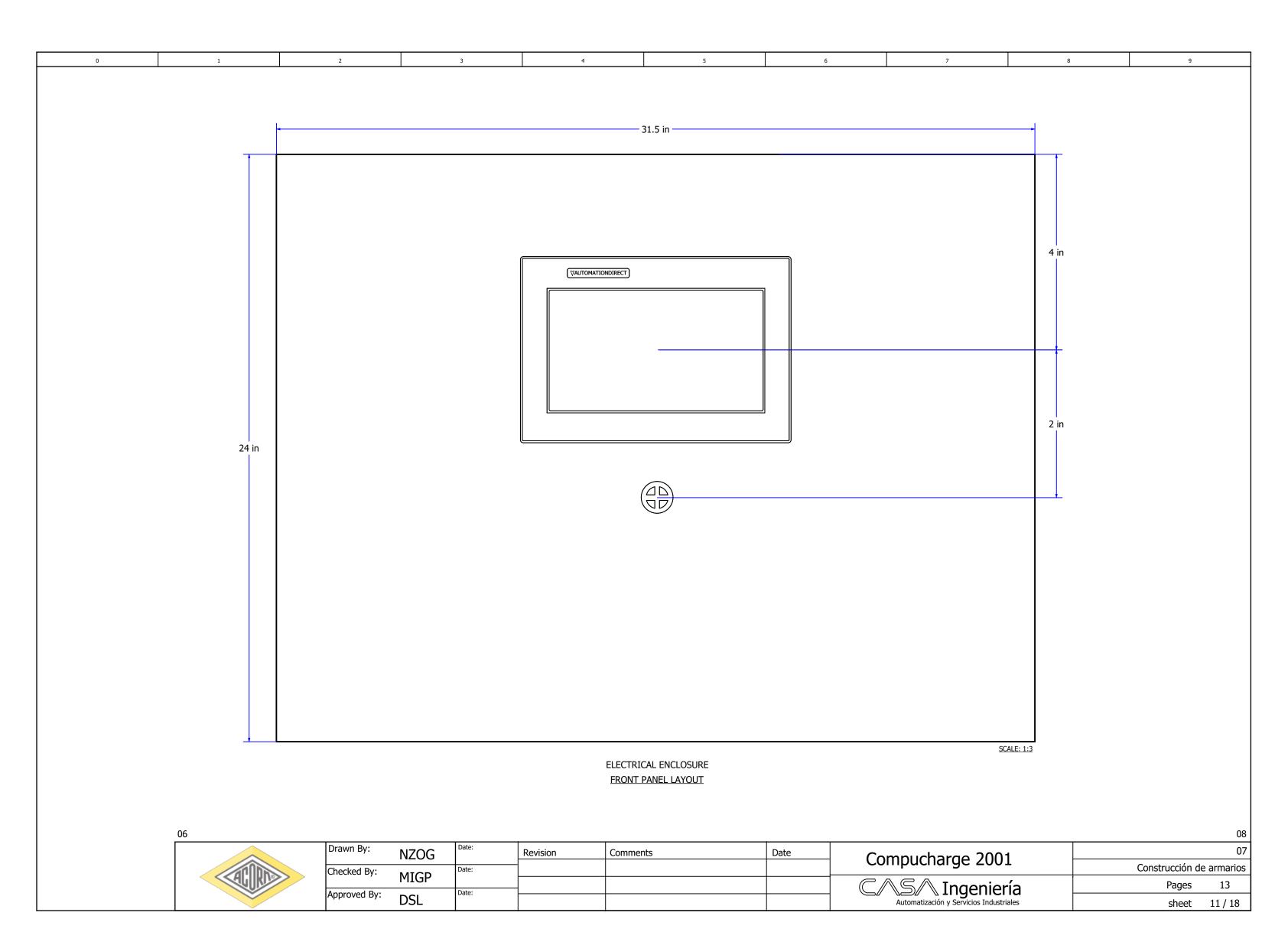


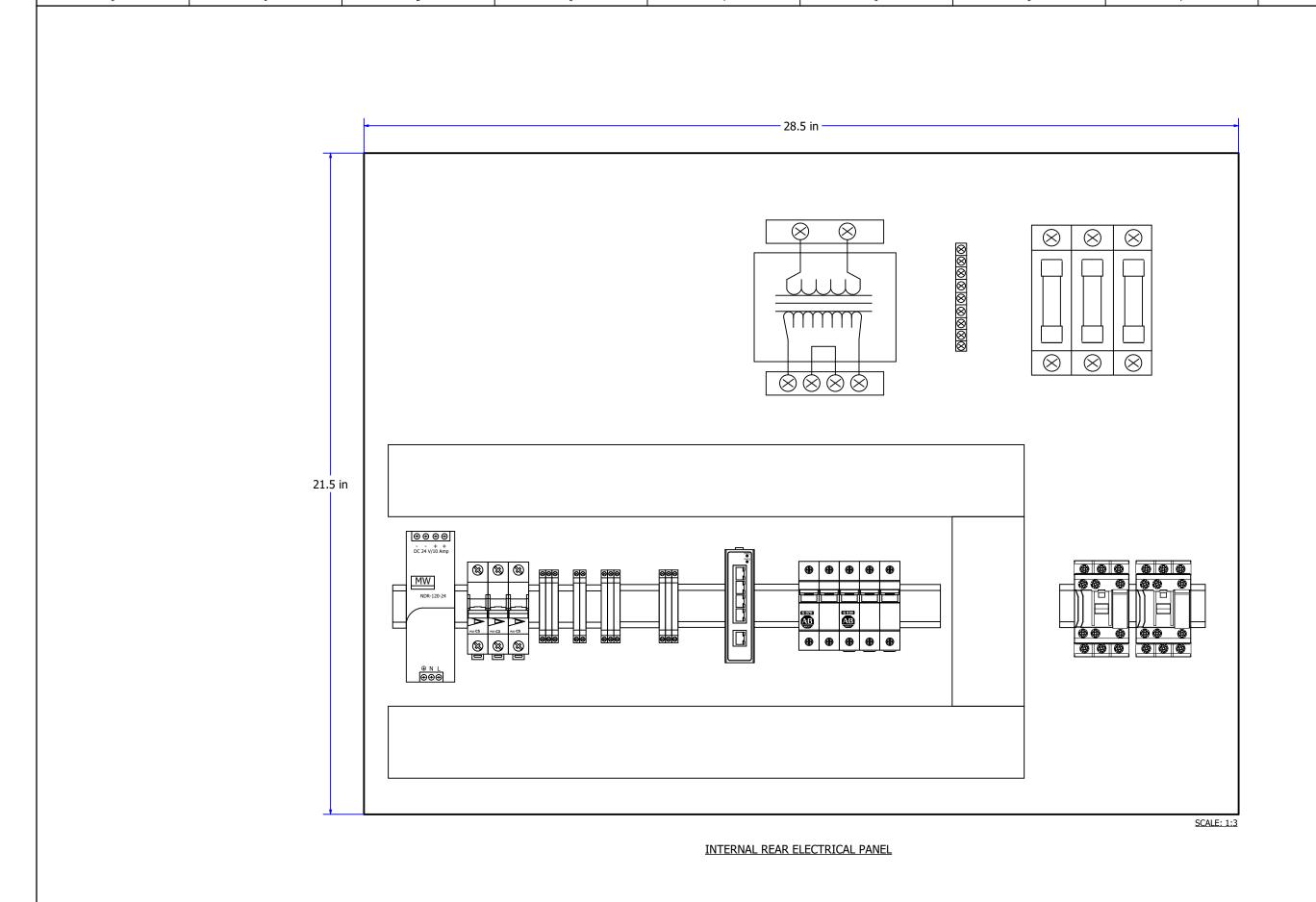








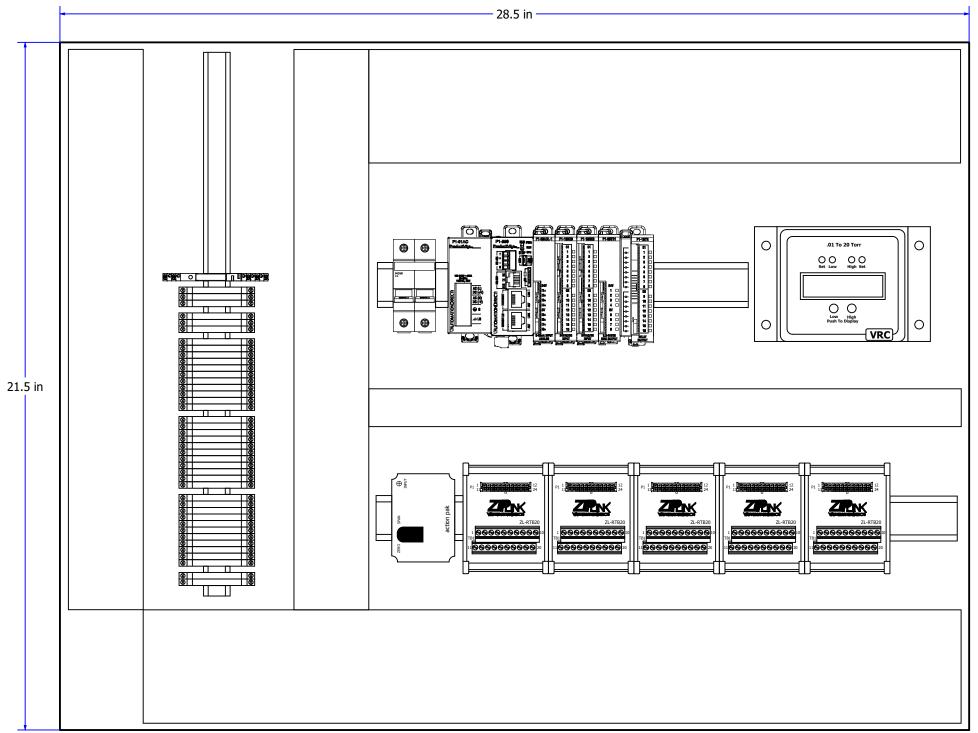




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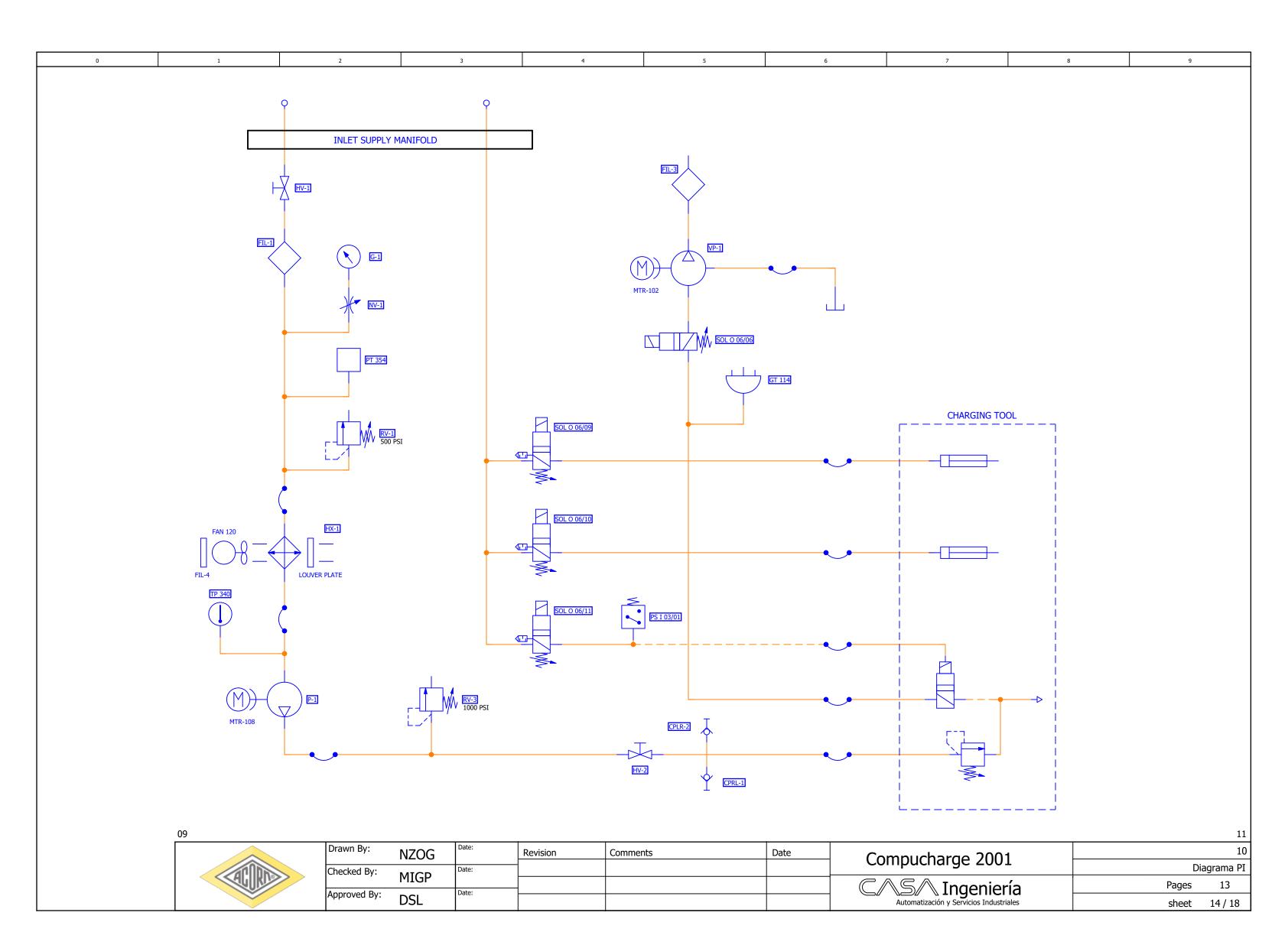
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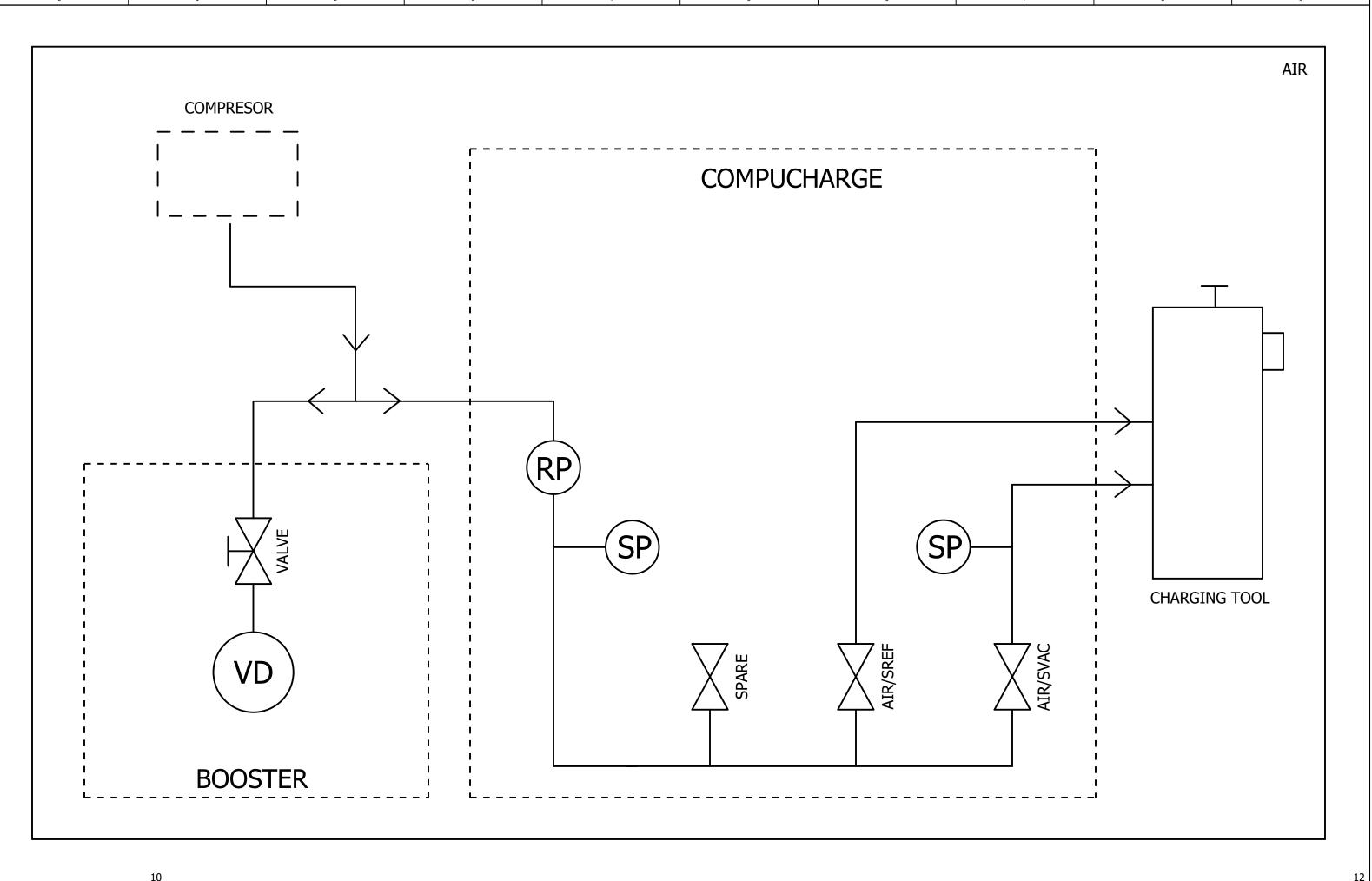


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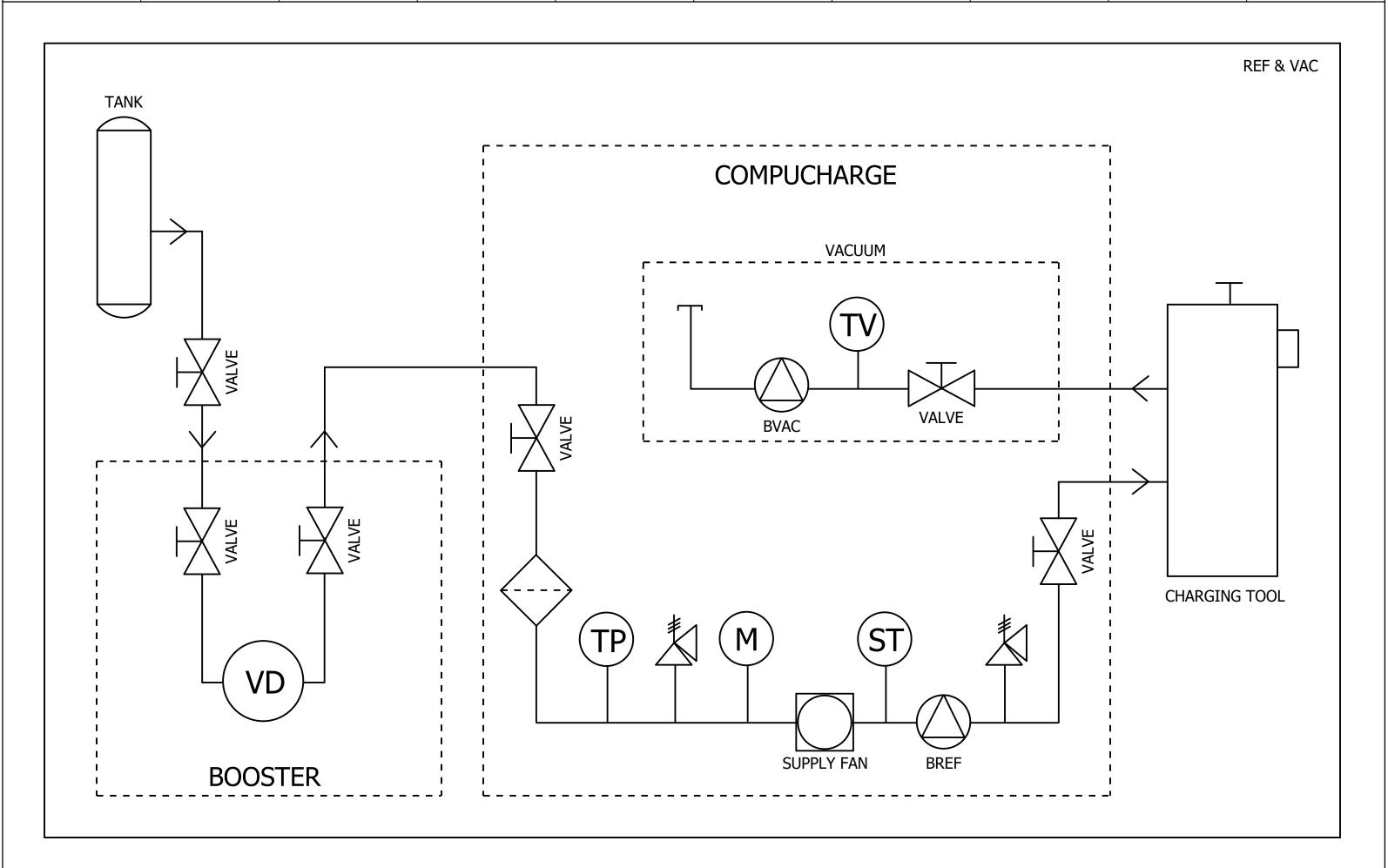
INTERNAL FRONT ELECTRICAL PANEL

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Parts list

Symbol	QTY	Description	MFR	Part No.
-AL O06/00	1	ALARM, AUDIO	FLOYD BELL	MC-V09-530-S
-CB100	1	CIRCUIT BREAKER MINIATURE, 7 AMP, 3 POLE, 480 VAC / 64 VDC RATED VOLTAGE	ALLEN BRADLEY	1492-CB3G070
-CB106	1	CIRCUIT REAKED MINIATURE 7 AMD 2 DOLES 277/480 VAC	ALLEN BRADLEY	1492-CB-2-G-030
·CB112	1	CIRCUIT BEAKER MINIATURE, 7 AMP, 2 POLES, 277/480 VAC CIRCUIT BREAKER MINIATURE, 3 AMP, SINGLE POLE CIRCUIT BREAKER MINIATURE, 5 AMP, SINGLE POLE	EATON	PLS6-C3-MW
CD1120_1	1 1	CIRCUIT DREAKER MINIATURE, 5 AMP, SINGLE POLE	FATON	
CB130-1	1	CIRCUIT BREAKER MINIATURE, 5 AMP, SINGLE POLE	EATON	PLS6-C5-MW
CB130-2	1	CIRCUIT BREAKER MINIATURE, 5 AMP, SINGLE POLE	EATON	PLS6-C5-MW
·DISC100	1	DISCONNECT SWITCH, 30 AMP, 3 POLE, 600 VAC, 250VDC	ALLEN BRADLEY	194R-NC030P3
FAN120	1	AC SUPPLY FAN	COMAIR ROTRON	560745
FUSE	3	FUSE, 12 AMP, 600 VAC, 150 VDC	EATON	LP-CC-12
HMI	1	TOUĆH SCREÉN HMI, 1024 X 600 PIXEL	AUTOMATION DIRECT	EA9-T10WCL
·HUB	1	STRIDE INDUSTRIAL UNMANAGED ETHERNET SWITCH, 5 PORTS	AUTOMATION DIRECT	SE2-SW5U
-MDV-C4	1 1	CIRCUIT BREAKER MINIATURE, THERMOMAG, 4 AMP, 1 POLE, 440 VAC / 250 VCC	WEG	MDV-C4
	+ +		GENERAL ELECTRIC	MC1C310AT
-MS 006/04	1 1	CONTACTOR MINI, 16 AMP, 24 VDC COIL		
MS 006/05	<u> </u>	CONTACTOR MINI, 16 AMP, 24 VDC COIL	GENERAL ELECTRIC	MC1C310AT
MTR102	1	AC MOTOR, 1 HP, 1725 RPM, 208-230/460V, 3 PH	GENERAL ELECTRIC	5K49PN4167
MTR108	1	AC MOTOR, 3/4 HP, 1725 RPM, 208-230/460V, 3 PH	RELIANCE ELECTRIC	P56H1319G
OL 006/04	1	THERMAL OVERLOAD RELAY, 1.345-2 AMP RANGE, 600 VAC, SCREW TERMINALS	GENERAL ELECTRIC	MT03H
-OL 006/05	1	THERMAL OVERLOAD RELAY, 1.345-2 AMP RANGE, 600 VAC, SCREW TERMINALS	GENERAL ELECTRIC	MT03H
·P1-550	1	PRODUCTIVITY 1000 CPU, EXTERNAL 24 VDC REQUIRED	ALLEN BRADLEY	P1-550
-P1-01AC	1	PRODUCTIVITY 1000 CFG, EXTERNAL 24 VDC REQUIRED PRODUCTIVITY 1000 AC/DC POWER SUPPLY, 120-240 VAC OR 125 VDC NOMINAL INPUT	ALLEN BRADLEY	P1-01AC
-P1-01AC -P1-08ADL-1	1		ALLEN BRADLEY	P1-08ADL-1
	1 2	PRODUCTIVITY 1000 ANALOG INPUT MODULE, 0-20 mA, EXTERNAL 24 VDC REQUIRED		
P1-16NE3		PRODUCTIVITY 1000 DISCRETE INPUT MODULE, 16 POINT, 24 VAC/VDC	ALLEN BRADLEY	P1-16NE3
P1-08TD1	1	PRODUCTIVITY 1000 DISCRETE OUTPUT MODULE, 8 POINT, 3.3-24 VDC	ALLEN BRADLEY	P1-08TD1
-P1-16TR	1	PRODUCTIVITY 1000 REALY OUTPUT MODULE, 16 POINT, 6-24 VDC/6-120 VAC	ALLEN BRADLEY	P1-16TR
-PWS120	1	POWER SUPPLY, 90-264 VAC, 120W, 24V, 5 AMP	MEAN WELL	EDR-120-24
-R1	1	RELAY GEN PURPOSE SPDT, 6 AMP, 24 V	FINDER RELAYS	34.51.7.024.0010
-R1.1	1	SOCKET FOR RELAY MASTER PLUS	FINDER RELAYS	93.63.7.024
-T110	1	TRANSFORMER, 240/480-120, 0.500 kVA, 1 PH, 50/60 HZ	GENERAL ELECTRIC	9T58K2930
-TCM340	1	AC RELAY MODULE, TRANSMITTER, TEMP, 120V	ACTION INSTRUMENTS	AP-4151-2000-120V
	1			
-VC114	_	CONTROLLER VACUUM 0-20 TORR	VACUUM RESEARCH	VRC 902015
-ZL-RTB20	5	ZIPLINK FEEDTHROUGH MODULE, 20 POLE, DIN RAIL MOUNT	AUTOMATION DIRECT	ZL-RTB20
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Parts list

Symbol	QTY	Description	MFR	Part No.
-GT114	1	TUBE GAUGE, 0.01 10 20 TORR, 1/8 NPT SWITCH PRESS 15 PSIG, 1/4 NPT PRESSURE TRANSMITTER, 0 TO 500 PSIG RANGE, 1/4 NPT	VACUUM RESEARCH	912011
-PS I03/01	1	SWITCH PRESS 15 PSIG, 1/4 NPT	BARKSDALE AUTOMATION DIRECT	96210-BB2-SPL SPTD25-20-0500H MP-C-086
-PT354	1	PRESSURE TRANSMITTER, 0 TO 500 PSIG RANGE, 1/4 NPT	AUTOMATION DIRECT	SPTD25-20-0500H
-SOL 006/06	1	VALVE SOL,	ASCO	MP-C-086
-SOL 006/10	1	VALVE SOL, 3-WAY, 2-POSITION, 1/4 NTP	NITRA	DVP-3DC2E-24D
-SOL 006/11	1	VALVE SOL, 3-WAY, 2-POSITION, 1/4 NTP	NITRA	DVP-3DC2E-24D
-TP340	1	YALVE BALL 2/0 EDT DOLIND HANDLE	YSI CEMINI WALVE	41031-PT1008B-3-RT-60-ST-C1/4
HV-1 HV-2	1 1	VALVE, BALL 3/8 FPT ROUND HANDLE	GEMINI VALVE GEMINI VALVE	86-1-RT-1R 86-1-RT-1R
FIL-1	1	FILTED_DDIED CATCH_ALL 2/9	SPORLAN	C-083
FIL-3	1	SMOKE ELIMINATOR FOR VACILIM DIMPS	LEYBOLD	99-171-126
NV-1	1	VALVE NEEDLE 1/4 NPT	PARKER HANNIFIN	PN400B
G-1	1	DIGITAL PRESSURE GAUGE, 0 TO 100 PSIG. 1/4 NPT	AUTOMATION DIRECT	DPG1-100
RV-1	1	VALVE RELIFE, 1/4 NPT, 500 PSI	CIRCLE SEAL	5133B-2MP-500
RV-3	1 1	VALVE RELIEF, 1/4 NPT, 1000 PSI	CIRCLE SEAL	5133B-2MP-R (1000)
CPLR-2	1	FITTING, 1/4 SAE X 1/4 NPT	ROBINAIR	40401
CPRL-1	1	PRESSURE TRANSMITTER, 0 TO 500 PSIG RANGE, 1/4 NPT VALVE SOL, VALVE SOL, 3-WAY, 2-POSITION, 1/4 NTP VALVE SOL, 3-WAY, 2-POSITION, 1/4 NTP PROBE TEMP, 1/4 NPT VALVE, BALL 3/8 FPT ROUND HANDLE VALVE, BALL 3/8 FPT ROUND HANDLE FILTER-DRIER, CATCH-ALL, 3/8 SMOKE ELIMINATOR FOR VACUUM PUMPS VALVE, NEEDLE, 1/4 NPT DIGITAL PRESSURE GAUGE, 0 TO 100 PSIG, 1/4 NPT VALVE RELIEF, 1/4 NPT, 500 PSI VALVE RELIEF, 1/4 NPT, 1000 PSI FITTING, 1/4 SAE X 1/4 NPT NIPPLE, SRRIES 250, 1/4 NPT	PCU	A-61231
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