

# SP A, SP

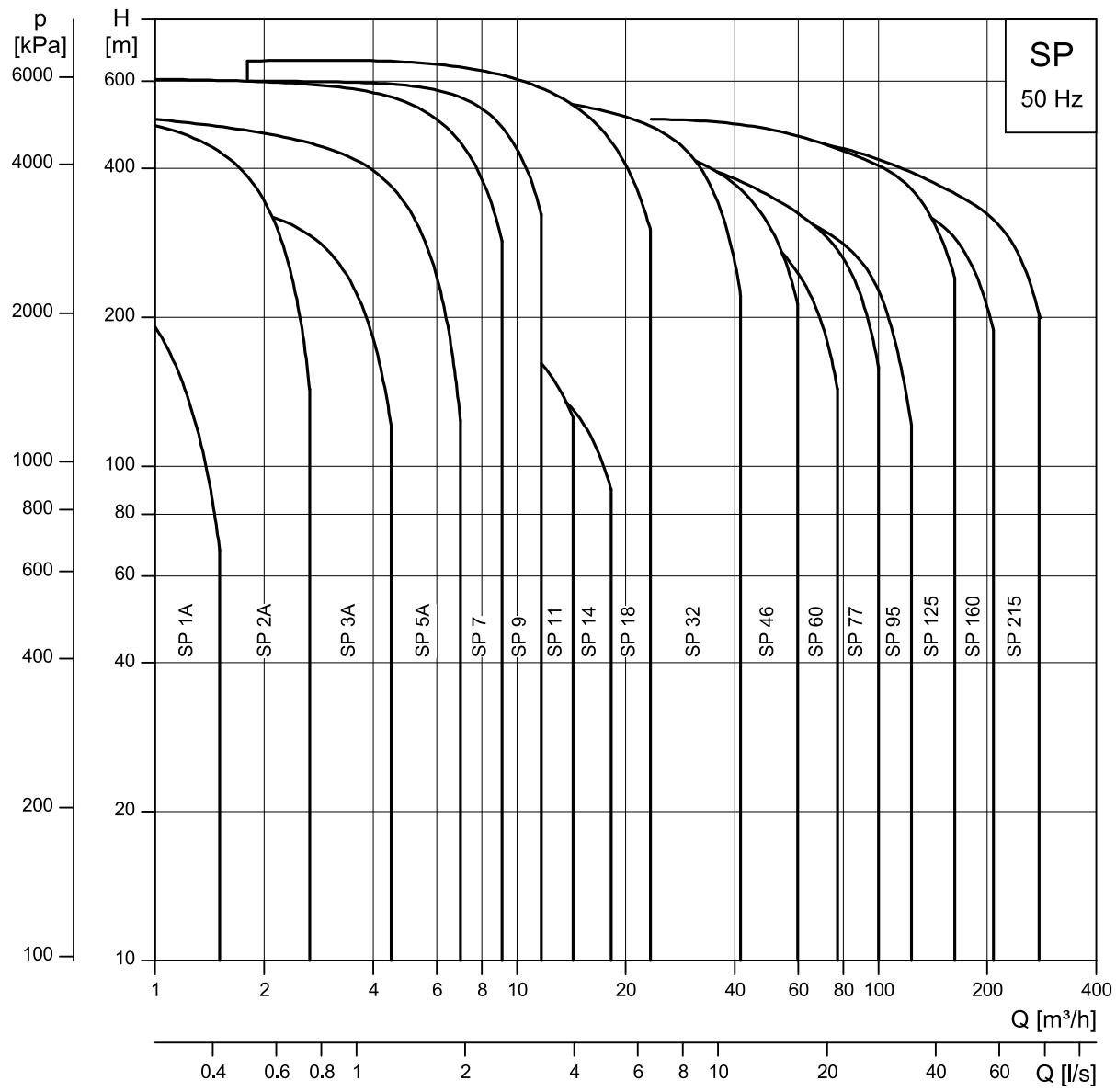
Submersible pumps, motors and accessories  
50 Hz



<b>1. General description</b>	<b>3</b>
Performance range	3
ErP ready	4
Minimum efficiency index	4
Type key	5
Applications	5
Pump range	6
Motor range	6
<b>2. Submersible pumps</b>	<b>7</b>
Features and benefits	7
Material specification (SP 1A - SP 5A)	9
Material specification (SP 7 - SP 14)	10
Material specification (SP 18 - SP 60)	11
Material specification (SP 77 - SP 215)	12
<b>3. Submersible motors</b>	<b>13</b>
Features and benefits	13
Shaft seal	15
Material specification for MS motors	16
Material specification for MMS motors	17
<b>4. Operating conditions</b>	<b>18</b>
Inlet pressure	18
Minimum flow rate	18
Maximum flow rate	18
Pumped liquids	18
Liquid temperature	18
Maximum operating pressure	18
Service	19
Maximum start/stop frequency	19
Sound pressure level	19
Moment of inertia	20
Recommended minimum borehole diameter	21
<b>5. SP NE, SP A NE environmental pumps</b>	<b>22</b>
Pump	22
Motor	22
Pumped liquids	22
Order data	22
Material specification SP NE, SPA NE pumps	23
How to read the curve charts	24
Curve conditions	25
Cavitation	26
<b>6. Performance curves and technical data</b>	<b>27</b>
SP 1A	27
SP 2A	29
SP 3A	31
SP 5A	33
SP 7	35
SP 9	38
SP 11	41
SP 14	44
SP 18	47
SP 32	53
SP 46	59
SP 60	65
SP 77	71
SP 95	77
SP 125	83
SP 160	89
SP 215	95
<b>7. Electrical data</b>	<b>101</b>
1 × 230 V, submersible motors MS	101
3 × 230 V, submersible motors MS	101
3 × 230 V, submersible rewirable motors MMS	102
3 × 400 V, submersible motors MS	103
3 × 400 V, submersible motors MS T60	103
3 × 400 V, submersible rewirable motors MMS	104
3 × 500 V, submersible motors MS	105
3 × 500 V, submersible motors MS T60	105
3 × 500 V, submersible rewirable motors MMS	106
<b>8. Electrical accessories</b>	<b>107</b>
LC 232 and LC 242	107
MP 204 motor protector	108
Grundfos GO remote app	109
CUE frequency converter	110
CIU communication interface units	113
Motor starters for MS402 and MS4000 CSIR/CSCR 50 Hz motors	115
PR 5714 with Pt100 sensor	115
MS motor cables	117
Submersible drop cable	119
Submersible drop cables with plug	120
Cable clips	121
Cable termination kit, type KM	121
<b>9. Mechanical accessories</b>	<b>123</b>
Connecting pieces / Adaptors	123
Zinc anodes	124
Flow sleeves	125
<b>10. Certificates</b>	<b>126</b>
SP certificates	126
Witness test	126
ISO 9906:2012 duty point report	126
ISO 9906:2012 tolerance factors	126
Example of certificate	128
<b>11. Cable sizing</b>	<b>131</b>
Cables	131
Calculation of the power loss	132
<b>12. Table of head losses</b>	<b>134</b>
Head losses in ordinary water pipes	134
Head losses in plastic pipes	136
<b>13. Grundfos Product Center</b>	<b>138</b>
<b>14. Document quality feedback</b>	<b>139</b>

## 1. General description

### Performance range



TM007254

## ErP ready

The SP 4" and 6" pumps are energy-optimised and comply with the ErP Directive (Commission Regulation (EC) No 547/2012) which has been effective as from 1 January 2013. As from this date, all pumps are classified/graduated in a new energy efficiency index (MEI).

## Minimum efficiency index

Minimum efficiency index (MEI) means the dimensionless scale unit for hydraulic pump efficiency at best efficiency point (BEP), part load (PL, 75 % BEP) and overload (OL, 110 % BEP). The Commission Regulation (EU) sets efficiency requirements to  $MEI \geq 0.40$  as from 1 January 2015. An indicative benchmark for best-performing water pump available on the market as from 1 January 2013 is determined in the Regulation.

- The benchmark for most efficient water pumps is  $MEI \geq 0.70$ .
- The efficiency of a pump with a trimmed impeller is usually lower than that of a pump with the full impeller diameter. The trimming of the impeller will adapt the pump to a fixed duty point, leading to reduced energy consumption. The minimum efficiency index (MEI) is based on the full impeller diameter.
- The operation of this water pump with variable duty points may be more efficient and economic when controlled, for example, by the use of a variable-speed drive that matches the pump duty to the system.
- Information on benchmark efficiency is available at <http://europump.eu/efficiencycharts>.

## Efficiency and MEI index for SP pumps

Pump type	Pump size	Pump stage efficiency [%]	MEI
SP 1A	4"	39	$\geq 0.70$
SP 2A	4"	50	$\geq 0.70$
SP 3A	4"	58	$\geq 0.70$
SP 5A	4"	60	$\geq 0.40$
SP 7	4"	69	$\geq 0.70$
SP 9	4"	71	$\geq 0.70$
SP 11	4"	70	$\geq 0.60$
SP 14	4"	70	$\geq 0.50$
SP 18	6"	78	$\geq 0.70$
SP 32	6"	79	$\geq 0.70$
SP 46	6"	76	$\geq 0.40$
SP 60	6"	77	$\geq 0.40$
SP 77	8"	78	-
SP 95	8"	79	-
SP 125	10"	79	-
SP 160	10"	80	-
SP 215	10"	83	-

## Type key

**Example of pump: SP 46-9 C Rp4 6" 50/60 SD**

**Example of pump with motor: SP 125-10 AA N Rp6 8" 3 × 380-415 50 D 92 kW**

<b>SP 46</b>	Type range (SP)
<b>SP 125</b>	
<b>9</b>	Number of impellers
<b>10</b>	
<b>C</b>	Reduced impellers (A, B, C max. 2)
<b>AA</b>	
Stainless-steel parts of material	
	= EN 1.4301
<b>N</b>	N = EN 1.4401
	R = EN 1.4539
Rubber parts of material	
SP 1A - SP 5A	
-	= NBR
E	= FKM
SP 9 - SP 14	
-	= LSR/NBR/TPU
E	= FKM
<b>E</b>	SP 18 - SP 60
-	= LSR/NBR
E	= FKM
SP 77 - SP 215	
-	= NBR
E	= FKM
Connection	
<b>Rp4</b>	Rp thread (RpX)
<b>Rp6</b>	R thread (RX)
	NPT thread (XNPT)
	Grundfos flange (GrX)
<b>6"</b>	Inlet motor size
<b>8"</b>	
3 × 380-415 Voltage [V]	
<b>50/60</b>	Frequency [Hz]
<b>50</b>	
Starting method	
	= DOL
<b>D</b>	D = SD
<b>92 kW</b> Motor power [kW]	

## Applications

SP pumps are primarily used to pump raw water from the underground. The pumps are installed in boreholes or wells, submerged below the water level.

For industrial purposes, you can place the pump in for example a tank.

The SP A and SP pumps are suitable for the following applications:

- raw-water supply
- irrigation
- groundwater lowering
- pressure boosting
- fountain applications
- mining applications.
- off-shore applications.

## Pump range

Type	Steel EN 1.4301	Steel (N) EN 1.4401	Steel (R) EN 1.4539	Connection <sup>1)</sup>	Flange connection Grundfos flange
SP 1A	•			Rp 1 1/4	
SP 2A	•			Rp 1 1/4 (R 1 1/4)	
SP 3A	•	•		Rp 1 1/4	
SP 5A	•	•	•	Rp 1 1/2 (R 1 1/2)	
SP 7	•	•	•	Rp 1 1/2 (R 1 1/2)	
SP 9	•	•	•	Rp 2 (R 2)	
SP 11	•	•	•	Rp 2	
SP 14	•	•	•	Rp 2	
SP 18	•	•	•	Rp 2 1/2 (R 3)	
SP 32	•	•	•	Rp 3 (R 3)	
SP 46	•	•	•	Rp 3 Rp 4 (R 4)	
SP 60	•	•	•	Rp 3 Rp 4 (R 4)	
SP 77	•	•	•	Rp 5	5"
SP 95	•	•	•	Rp 5	5"
SP 125	•	•	•	Rp 6	6"
SP 160	•	•	•	Rp 6	6"
SP 215	•	•	•	Rp 6	6"

1) Figures in brackets ( ) indicate connection for pumps within a sleeve.

## Related information

[Features and benefits](#)

## Motor range

Motor output [kW]	0.37	0.55	0.75	1.1	1.5	2.2	3.0	3.7	4.0	5.5	7.5	9.2	11	13	15	18.5	22	26	30	37	45	55	63	75	92	110	132	147	170	190	220	250
MS 402 T40	•	•	•	•	•	•																										
MS 4000 (R) T40	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•		
MS 4000 60 (R)																																
MS 6000 (R) T40																																
MS 6000 (R) T60																																
MMS 6 (N, R) T50																																
MMS 8000 (N, R) T45																																
MMS 10000 (N, R) T45																																
MMS 12000 (N, R) T35																																

Motors with star-delta starting, that is, all motors except for 4", are available from 5.5 kW.

MS 4000 and MS 6000 are available with a built-in temperature transmitter (Tempcon).

## 2. Submersible pumps

### Features and benefits

#### A wide pump range

Grundfos offers energy-efficient submersible pumps ranging from 1 to 280 m<sup>3</sup>/h. The pump range consists of many pump sizes, and each pump size is available with an optional number of stages to match any duty point.

#### High pump efficiency

Often pump efficiency is a neglected factor compared to the price. However, the observant user will notice that price variations are without importance to water supply economics compared to the importance of pump and motor efficiencies.

#### Example

When pumping 200 m<sup>3</sup>/h at a head of 100 m for a period of 10 years, a normal pump consumes about 688,000 kWh. If the pump/motor efficiency is enhanced by 5 %, you can save about 34,000 EUR in energy cost, if the price is EUR 0.10/kWh.

#### Material and pumped liquids

To ensure the right wear resistance and reduce risk of corrosion, the pump ranges are available with different steel variants.

- **SP:** EN 1.4301: Clean water, for example drinking water.
- **SP N:** EN 1.4401: Slightly aggressive water, for example brackish water.
- **SP R:** EN 1.4539: Highly aggressive water, for example seawater.

See specified material variants in section Pump range.

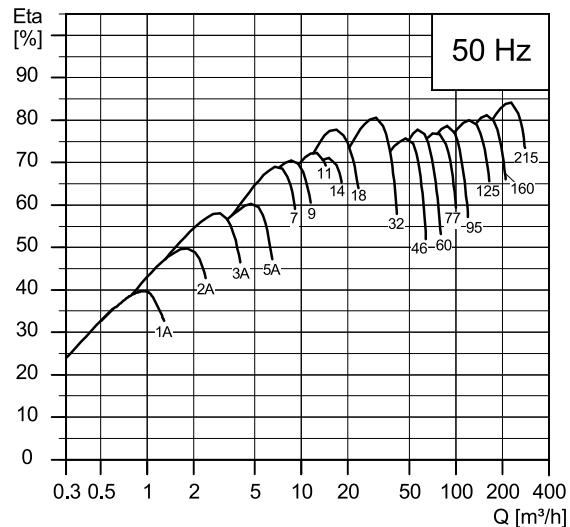
For further protection to corrosive environments, a complete range of zinc anodes for cathodic protection is available. See section Zinc anodes.

#### Rubber components

For pumping liquid with risk of chemical residue or liquids > 60 °C, all pumps can be supplied with rubber components made of FKM elastomer.

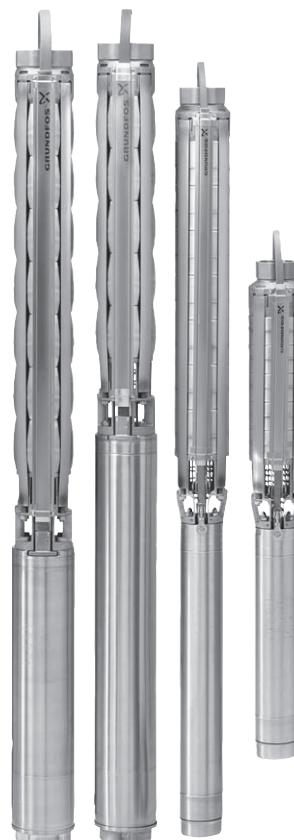
#### Low installation costs

Stainless steel means low weight facilitating the handling of pumps and resulting in low equipment costs and reduced installation and service time.



TM007255

Pump efficiencies in relation to flow



TM061385

Various SP pumps

**Bearings with sand channels**

All bearings are water-lubricated and have a squared shape enabling sand particles, if any, to leave the pump together with the pumped liquid.



TM007301

**Inlet strainer**

The inlet strainer prevents particles over a certain size from entering the pump. SP 1A to SP 5A with spine shaft strainer hole size: Ø2.5 mm. SP 1A to SP 5A with smooth shaft strainer hole size: 2 x 20 mm. SP 7 to SP 215 all smooth shaft strainer hole size: 4 x 20 mm.



TM007302

**Non-return valve**

All pumps have a reliable non-return valve in the valve casing preventing backflow in connection to pump stoppage. Furthermore, the short closing time of the non-return valve means that the risk of destructive water hammer is reduced to a minimum. The valve casing is designed for optimum hydraulic properties to minimise the pressure loss across the valve and thus to contribute to the high efficiency of the pump. You can get the pump with and without non-return vale and also with a hole in so the raiser pipe can be emptied over time.



TM0124991

**Priming screw**

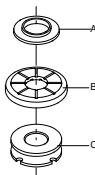
All Grundfos pumps with radial impellers are fitted with a priming screw. Consequently, dry running is prevented because the priming screw ensures that the pump bearings are always lubricated. SP pumps with semi-axial impellers require no priming screw. The pumps are primed automatically. It applies to all pump types, however, neither pump nor motor will be protected against dry running if the water table is lowered to a level below the pump inlet.



TM007304

**Stop ring**

The stop ring prevents damage to the pump during transport and in case of upthrust in connection with startup. The stop ring, which is designed as a thrust bearing, limits axial movements of the pump shaft. The stationary part of the stop ring (A) is secured in the upper chamber. The rotating part (B) is fitted above the split cone (C).

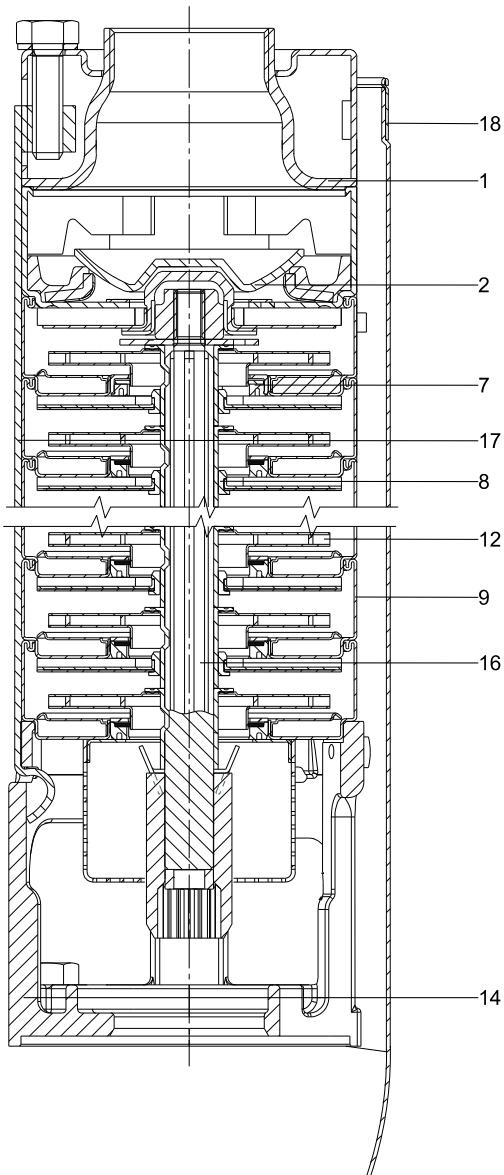


TM013327

**Related information**[Pump range](#)[Zinc anodes](#)

## Material specification (SP 1A - SP 5A)

Pos.	Component	Material	Standard	N-version (only SP3A, SP5A)	R-version (only SP 5A)
			EN		
1	Valve casing	Stainless steel	1.4301	1.4401	1.4539
2	Valve cup	Stainless steel	1.4301	1.4401	1.4539
3	Valve seat	Elastomer	NBR-FKM	NBR-FKM	NBR-FKM
7	Neck ring	Elastomer	NBR-FKM	NBR-FKM	NBR-FKM
8	Bearing	Elastomer	NBR-FKM	NBR-FKM	NBR-FKM
	Washer for stop ring	Carbon/graphite	Carbon/graphite HY22 in PTFE mass		
9	Chamber	Stainless steel	1.4301	1.4401	1.4539
12	Impeller	Stainless steel	1.4301	1.4401	1.4539
14	Suction interconnector	Cast stainless steel	1.4308	1.4408	1.4517
	Strainer	Stainless steel	1.4301	1.4401	1.4539
16	Shaft complete	Stainless steel	1.4057	1.4460	1.4462
17	Strap	Stainless steel	1.4301	1.4401	1.4539
18	Cable guard	Stainless steel	1.4301	1.4401	1.4539

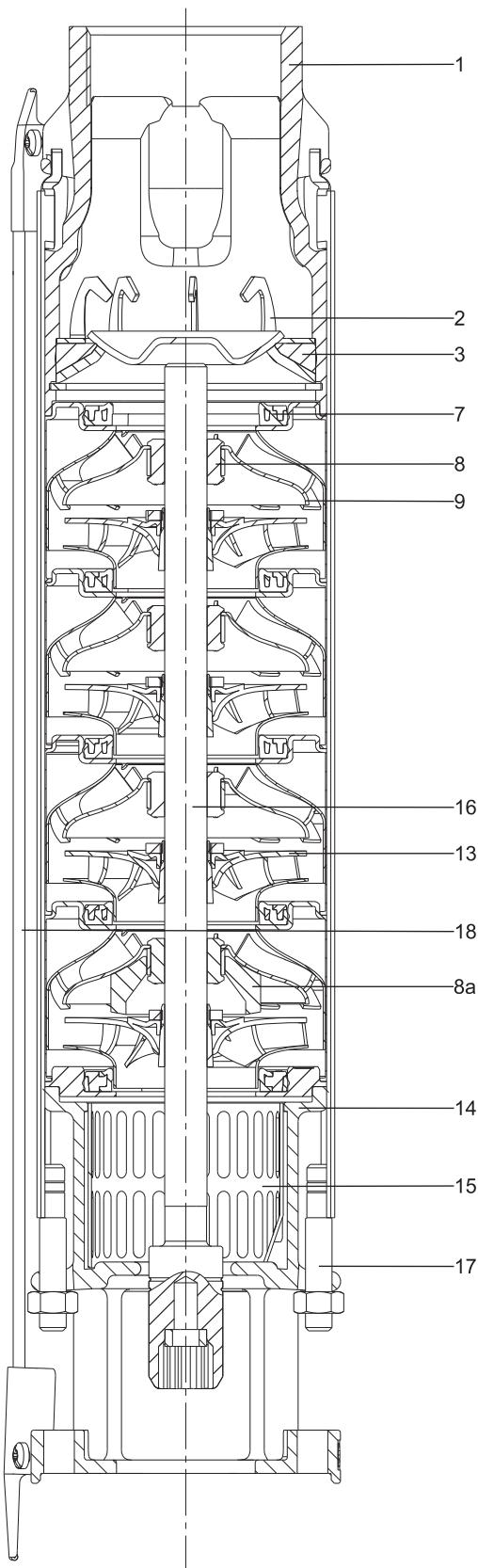


TM061193

Example SP 3A, pump with spline shaft.

## Material specification (SP 7 - SP 14)

Pos.	Component	Material	Standard	N-version	R-version
			EN		
1	Valve casing	Cast stainless steel	1.4301	1.4401	1.4517
2	Valve cup	Cast stainless steel	1.4301	1.4401	1.4539
3	Valve seat	Elastomer	NBR or FKM	NBR or FKM	NBR or FKM
7	Neck ring	Elastomer	TPU/PPS or FKM	TPU/PPS or FKM	TPU/PPS or FKM
8	Bearing	Elastomer	LSR or FKM	LSR or FKM	LSR or FKM
8a	Washer for stop ring	Carbon/graphite	Carbon/graphite HY22 in PTFE mass		
9	Chamber	Stainless steel	1.4301	1.4401	1.4539
13	Impeller	Stainless steel	1.4301	1.4401	1.4539
14	Suction interconnector	Cast stainless steel	1.4308	1.4408	1.4517
15	Strainer	Stainless steel	1.4301	1.4401	1.4539
16	Shaft complete	Stainless steel	1.4057	1.4460	1.4462
17	Strap	Stainless steel	1.4301	1.4401	1.4539
18	Cable guard	Stainless steel	1.4301	1.4401	1.4539

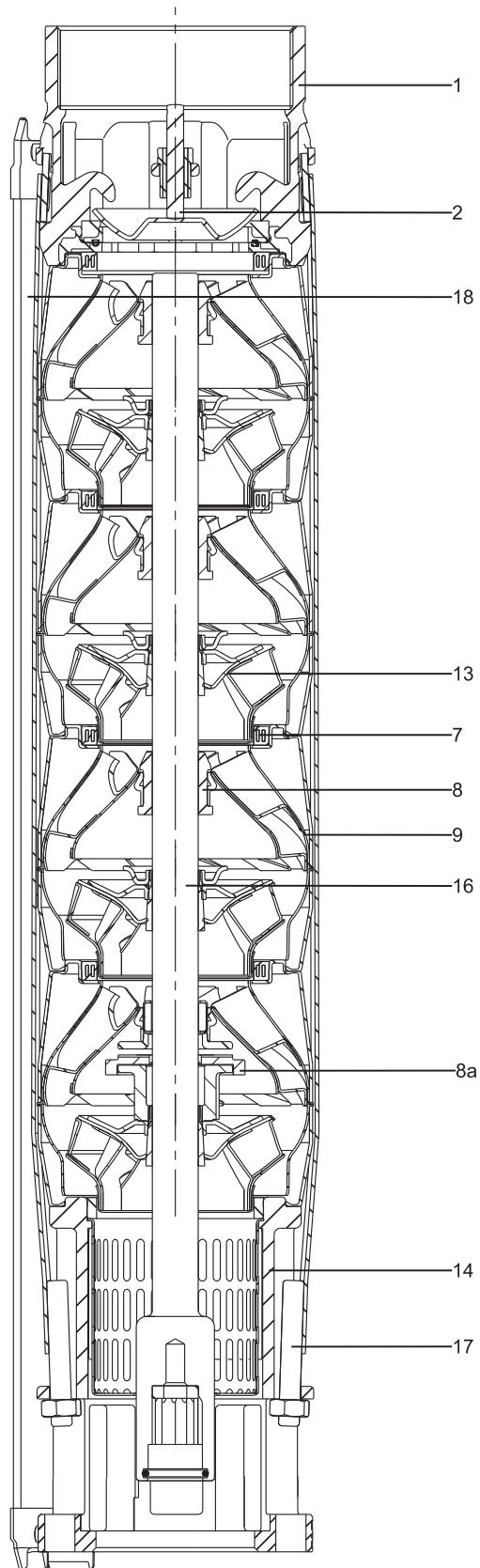


TM061110

Example SP 9

## Material specification (SP 18 - SP 60)

Pos.	Component	Material	Standard	N-version	R-version
			EN		
1	Valve casing	Stainless steel	1.4301	1.4401	1.4517
2	Valve cup	Stainless steel	1.4401	1.4401	1.4539
	Valve seat	Elastomer	NBR or FKM	NBR or FKM	NBR or FKM
7	Neck ring	Elastomer	NBR or FKM	NBR or FKM	NBR or FKM
8	Bearing	Elastomer	FKM or LSR	FKM or LSR	FKM or LSR
8a	Washer for stop ring	Carbon/graphite	Carbon/graphite HY22 in PTFE mass		
9	Chamber	Stainless steel	1.4301	1.4401	1.4539
13	Impeller	Stainless steel	1.4301	1.4401	1.4539
14	Suction interconnector	Cast stainless steel	1.4308	1.4408	1.4517
15	Strainer	Stainless steel	1.4301	1.4401	1.4539
16	Shaft complete	Stainless steel	1.4057	1.4460	1.4462
17	Strap	Stainless steel	1.4301	1.4401	1.4539
18	Cable guard	Stainless steel	1.4301	1.4401	1.4539

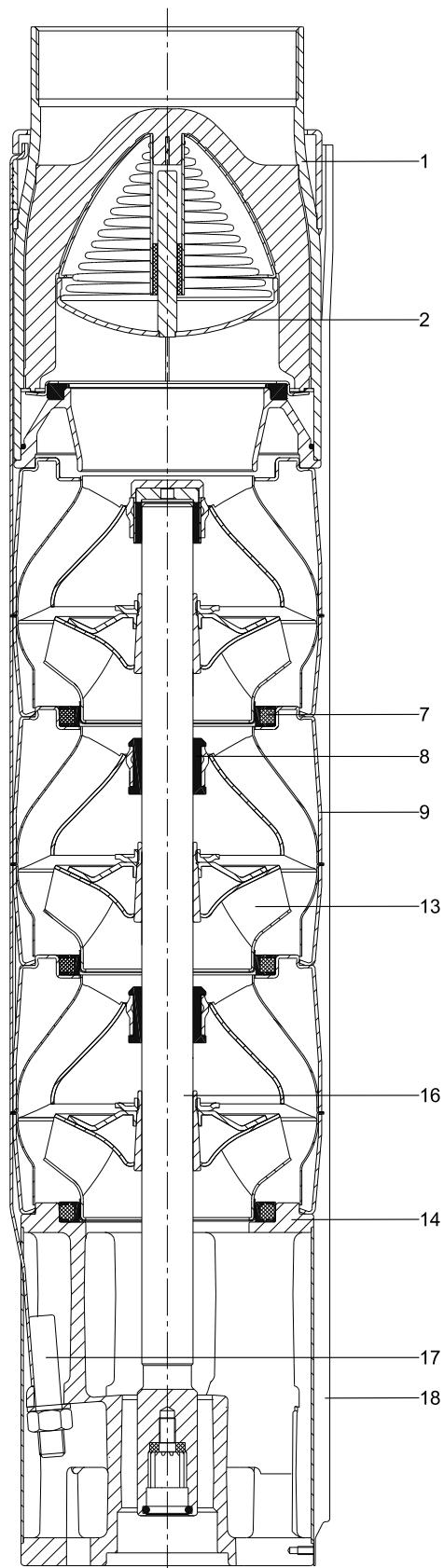


Example SP 46

TM061521

## Material specification (SP 77 - SP 215)

Pos.	Component	Material	Standard	N-version	R-version
			EN		
1	Valve casing	Stainless steel	1.4301	1.4401	1.4539
2	Valve cup	Stainless steel	1.4301	1.4401	1.4539
3	Valve seat	Elastomer	NBR or FKM	NBR or FKM	NBR or FKM
7	Neck ring	Elastomer	NBR or FKM	NBR or FKM	NBR or FKM
8	Bearing	Elastomer	NBR or FKM	NBR or FKM	NBR or FKM
8a	Washer for stop ring	Carbon/graphite	Carbon/graphite HY22 in PTFE mass		
9	Chamber	Stainless steel	1.4301	1.4401	1.4539
13	Impeller	Stainless steel	1.4301	1.4401	1.4539
14	Suction interconnector	Cast stainless steel	1.4308	1.4408	1.4517
15	Strainer	Stainless steel	1.4301	1.4401	1.4539
16	Shaft complete	Stainless steel	1.4057	1.4460	1.4462
17	Strap	Stainless steel	1.4301	1.4401	1.4539
18	Cable guard	Stainless steel	1.4301	1.4401	1.4539



TM061192

Example SP 77

### 3. Submersible motors

For further information about Grundfos submersible motors, see the MS and MMS motor literature available in Grundfos Product Center at <https://product-selection.grundfos.com>.

#### Features and benefits

##### A complete motor range

Grundfos offers a complete range of submersible motors in different voltages:

##### Submersible motors, MS

- 4" motors, single-phase from 0.37 to 2.2 kW:
  - 2-wire (RSIR motor)
  - 3-wire (CSIR and CSCR motor)
  - PSC (permanent split capacitor)
- 4" motors, three-phase from 0.37 to 7.5 kW
- 4" T60 motors, three-phase from 2.2 to 5.5 kW
- 6" motors, three-phase from 5.5 to 30 kW
- 6" T60 motors, three-phase from 5.5 to 22 kW.

##### Submersible, rewirable motors, MMS

- 6" motors, three-phase from 5.5 to 45 kW
- 8" motors, three-phase from 22 to 110 kW
- 10" motors, three-phase from 75 to 190 kW
- 12" motors, three-phase from 147 to 250 kW.

##### High motor efficiency

Within the area of high motor efficiency, Grundfos is a market leader.

##### Rewirable motors

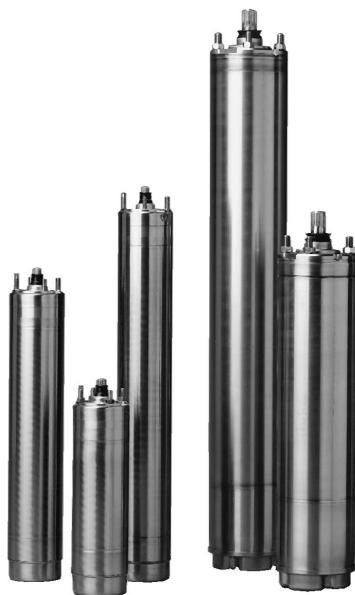
The 2-pole Grundfos MMS submersible motors are all easy to rewind. The windings of the stator are made of a special waterproof wire of pure electrolytic copper sheathed with special non-hydroscopic thermoplastic material. The fine dielectric properties of this material allow direct contact between the windings and the liquid for efficient cooling of the windings.

##### Industrial motors (T60)

For heavy-duty applications, Grundfos offers a complete motor range of T60 motors with up to 5 % higher efficiency than that of Grundfos' standard motors. The T60 motors are available in sizes 2.2 to 22 kW. The cooling of the motor is very efficient due to the large motor surface. The efficient cooling makes it possible to increase the liquid temperature to 60 °C at a minimum flow of 1 m/s past the motor. The T60 motors are for customers who value low operating costs and long life higher than price.

Grundfos T60 motors are developed for difficult operating conditions. These motors will stand a higher thermal load than standard motors and thus have a longer life when subjected to high load. This applies whether the high load is caused by, for example, bad power supply, hot water, bad cooling conditions, high pump load.

Please note that heavy-duty motors are longer than motors for standard conditions.



*MS motors*

TM007305



*MMS motors*

TM080213

### Overtemperature protection

Protecting the motor against too high motor temperature is the simplest and cheapest way of avoiding that the motor life is reduced.

Accessories for protection against overtemperature are available for both Grundfos MS and MMS submersible motors. When the temperature becomes too high, the protection device cut outs, and thereby avoids damage to the pump and motor.

#### MS

The Grundfos MS submersible motors, except MS 402, are available with a built-in Tempcon temperature sensor for protection against overtemperature. By means of this sensor connected to the MP 204 motor protector via the power line, you can read out and/or monitor the motor temperature. As an alternative, you can fit the MS motors with Pt100 and Pt1000 sensors for temperature monitoring via a control unit.

#### MMS

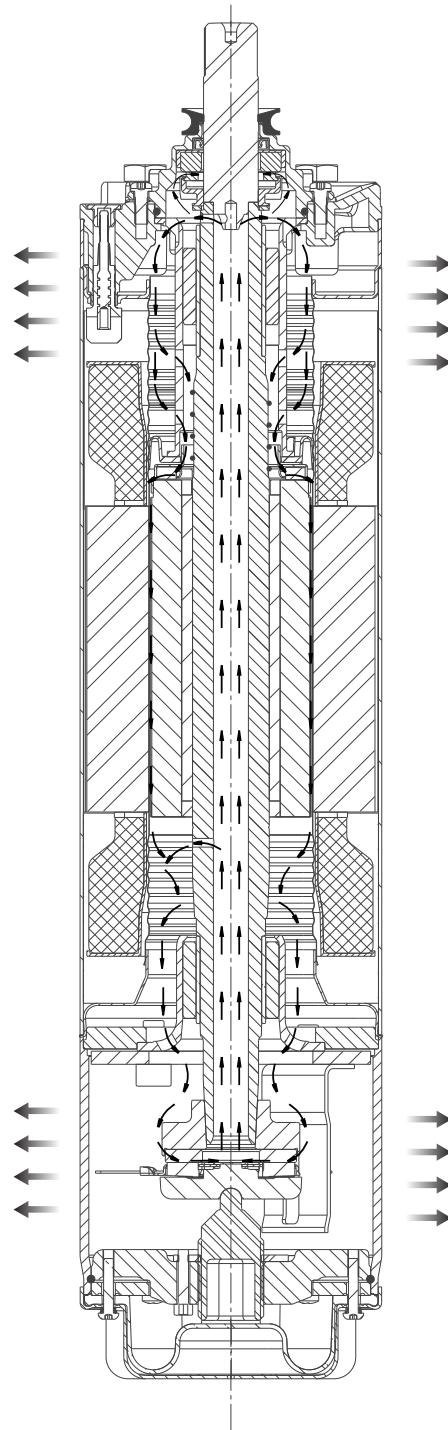
The Grundfos MMS submersible motors are not available with built-in Tempcon temperature sensor. For these motors, we offer Pt100 and Pt1000 sensors for temperature monitoring. Together with a control unit, the sensor ensures that the maximum operating temperature is not exceeded.

### Protection against upthrust

In case of a very low counter pressure in connection with startup, there is a risk that the entire chamber stack may rise. This is called upthrust. Upthrust may damage both pump and motor. Therefore, both Grundfos pumps and motors are protected against upthrust as standard, preventing upthrust from occurring in the critical startup phase. The protection consists of either a built-in stop ring or hydraulic balancing.

### Built-in cooling chambers

In all Grundfos MS submersible motors, cooling chambers at the top and at the bottom of the motor and internal circulation of motor liquid ensure efficient cooling. See figure below. As long as the required flow velocity past the motor is maintained (see section > on page), cooling of the motor will be efficient. See section Operating conditions



TM060511

MS 6000

### Lightning protection

Grundfos recommends that you use extra lightning protection to minimise the risk of motor burnout caused by lightning strike.

### Reduced risk of short-circuit

The stator is hermetically encapsulated in stainless steel. The stator windings are embedded in polymer compound. This results in high mechanical stability, optimum cooling and eliminates the risk of short circuits in the windings caused by condensing water.

### Related information

#### *4. Operating conditions*

## Shaft seal

### MS 402

The shaft seal is of the lip seal type characterised by low friction against the rotor shaft.

The choice of rubber offers good wear resistance, good elasticity and resistance to particles. The rubber material is approved for use in potable water.

### MS 4000, MS 6000

The material is ceramic/carbon carbide providing optimum sealing, optimum wear resistance and long life.

The spring-loaded shaft seal is designed with a large surface and a sand shield. The result is a minimum exchange of pumped liquid and motor liquid and no penetration of particles. Motors, version R, have a SiC/SiC shaft seal according to DIN 24960. Other combinations are available on request.

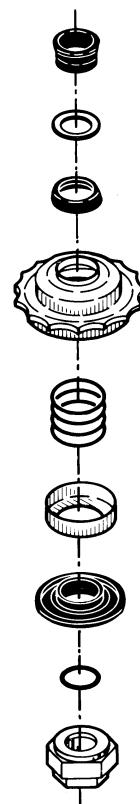
### MMS rewirable motors

The standard shaft seal is a ceramic/carbon mechanical shaft seal. The shaft seal is replaceable.

The material provides good wear resistance and resistance to particles.

Together with the shaft seal housing, the sand shield forms a labyrinth seal, which during normal operating conditions prevents penetration of sand particles into the shaft seal.

On request, motors can be supplied with a SiC/SiC seal according to DIN 24960.



Shaft seal, MS 4000

TM007306

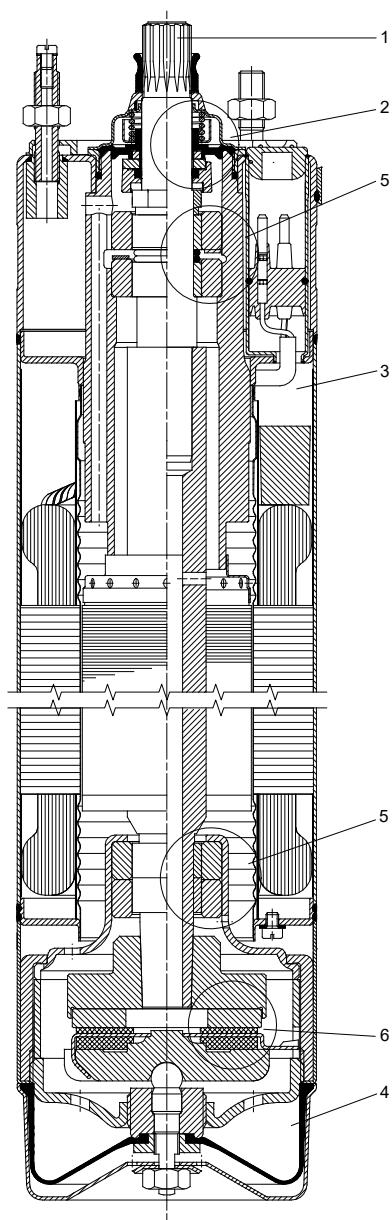
## Material specification for MS motors

### MS 402, MS 4000 and MS 6000 submersible motors

Pos.	Component	MS 402	MS 4000	MS 6000
1	Shaft	EN 1.4057	EN 1.4057	
2	Shaft seal	NBR	Ceramic/tungsten carbide	
3	Motor sleeve	EN 1.4301	EN 1.4301	
4	Motor end shield		EN 1.4301	
5	Radial bearing	Ceramic	Ceramic/tungsten carbide	
6	Axial bearing	Ceramic/carbon	Ceramic/carbon	
	Rubber parts	NBR	NBR	

### R-version motor

Pos.	Component	MS 4000	MS 6000
1	Shaft	EN 1.4462	
2	Shaft seal	SiC/SiC	
3	Motor sleeve	EN 1.4539	
4	Motor end shield	EN 1.4539	
5	Radial bearing	Ceramic/tungsten carbide	
6	Thrust bearing	Ceramic/carbon	
	Rubber parts	NBR	



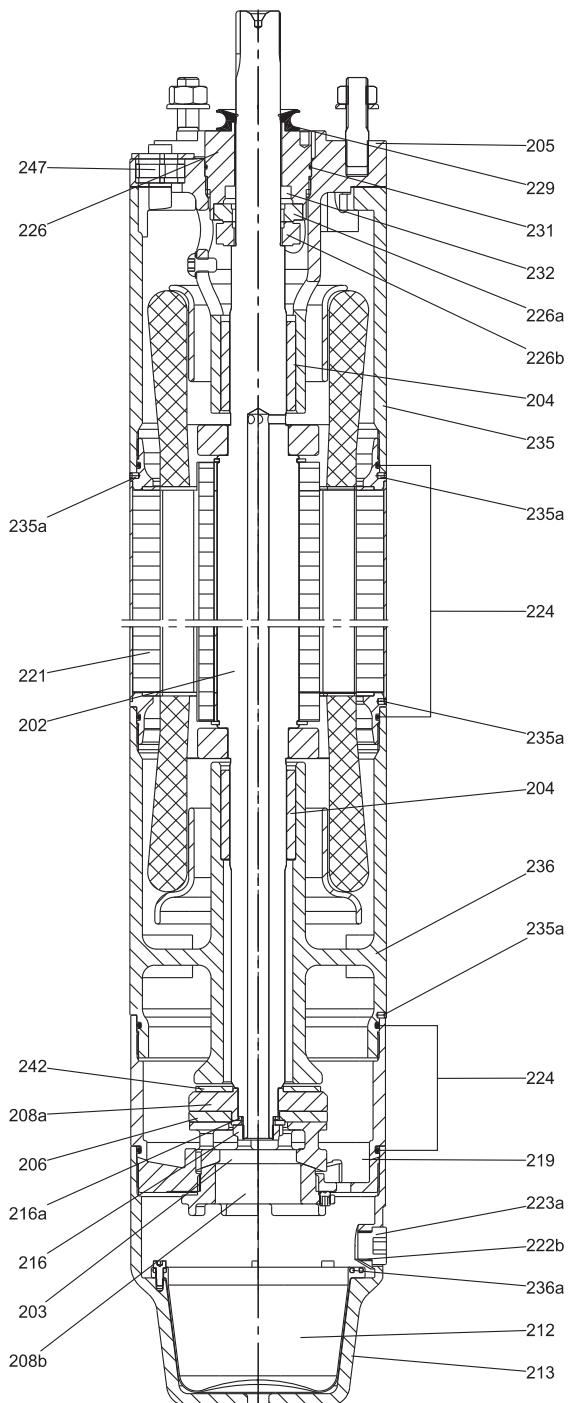
MS 4000

TM0078651

## **Material specification for MMS motors**

## **Cast-iron version**

Pos.	Component	Material	Version		
			-	N	R
			EN	EN	EN
202	Shaft with rotor	Stainless steel	1.4301	1.4401	1.4462
203/ 206	Thrust bearing/ rotating thrust bearing part	Hardened steel/ stainless steel	1.4125	1.4125	1.4125
		Ceramic/carbon	-	-	-
204	Radial bearing	Carbon	-	-	-
205	NEMA flange	Cast iron/ stainless steel	GJL-250	1.4408	1.4517
208a	Thrust ring	Stainless steel	1.4016	1.4016	1.4016
208b	Thrust bearing support	Stainless steel	1.4016	1.4016	1.4016
212	Diaphragm	EPDM	-	-	-
213	End cover	Cast iron/ stainless steel	GJL-250	1.4408	1.4517
216	Lock nut	Steel, BN1235	-	-	-
216a	Washer	Stainless steel	1.4301	1.4301	1.4301
219	Thrust bearing housing	Stainless steel	1.4308	1.4308	1.4517
221	Stator with sleeve	Stainless steel	1.4306	1.4404	1.4539
222b	O-ring	Fibronit	-	-	-
223b	Plug	Stainless steel	1.4401	1.4401	1.4539
224	O-ring	NBR	-	-	-
226	Shaft seal housing	Cast iron/ stainless steel	GJL-250	1.4401	1.4539
226a	Shaft seal, stationary part	Ceramic/carbon	•	•	-
		SiC/SiC	•	•	•
226b	Shaft seal, rotating part	SiC	-	-	-
229	Sand shield	FKM	-	-	-
231	O-ring	NBR	-	-	-
232	Lip seal ring	FKM	-	-	-
235	Intermediate housing	Cast iron/ stainless steel	GJL-250	1.4408	1.4517
236	Bearing housing, lower	Cast iron/ stainless steel	GJL-250	1.4408	1.4517
236a	Hexagon socket head screw	Steel	-	-	-
242	Upthrust spacer	PP	-	-	-
247	Screw		1.4401	1.4401	1.4539
	Motor cable	EPDM	-	-	-



MMS 6

## 4. Operating conditions

To ensure long and trouble-free pump life, it is important that the following is observed.

### Related information

[Features and benefits](#)

### Inlet pressure

The minimum inlet pressure is indicated by the NPSH-curves in the single-stage curve charts.

The minimum safety margin of the NPSH-curves must always be 0.5 m head.

### Minimum flow rate

To ensure sufficient cooling of the motor, the pump must not run continuously at a flow rate below  $0.1 \times$  nominal flow rate.

Operation of the pump against a closed valve must be limited to a maximum of 30 seconds due to the risk of local heating of the pumped liquid and the consequent damage to the pump and motor.

### Maximum flow rate

The pump must not run continuously at a flow rate above  $1.3 \times$  nominal flow rate due to the risk of upthrust and cavitation.

### Pumped liquids

SP A and SP pumps are capable of pumping clean, thin, non-aggressive liquids, not containing solid particles or fibres larger than sand grains.

Pump type	Maximum content of sand [ppm]
SP 1A - SP 5A	50
SP 7 - SP 14	150
SP 18 - SP 60	100
SP 77 - SP 215	50

### Special liquids

A larger content of sand will reduce pump life.

The special SP A-N and SP-N versions made of stainless steel to EN 1.4401 and SP A-R and SP-R versions made of stainless steel to EN 1.4539 are available for applications involving aggressive liquids.

Pumping of liquids with a higher density than that of water requires a motor with a correspondingly higher output.

Pumping of liquids with a higher viscosity than that of water may result in

- increased pressure loss
- reduced hydraulic performance
- increased pump power input.

In case of doubt, contact Grundfos.

### Liquid temperature

For protection of pump and motor rubber parts, the liquid temperature must not exceed 60 °C.

Alternatively, you can fit the pump with bearings made of FKM material, resistant to liquid temperatures of up to 90 °C.

### Maximum liquid temperature

The maximum liquid temperature allowed depends on the flow velocity of the liquid past the motor, see the table below.

Grundfos motor	Flow velocity past motor [m/s]	Max. liquid temperature [°C]
MS 4" T40	0.15	40
MS 4" T60	0.15	60
MS6000 T40	0.15	40
MS6000 T60	1.00	60
MS6000P T60	0.15	60
	0.15	45
MMS 6" T50	0.50	50
	0.15	40
MMS 8", 10" T45	0.50	45
	0.15	30
MMS 12" T35	0.50	35

**Note:** For MMS 6", 45kW, MMS 8", 110 kW, and MMS 10", 170 kW, the maximum liquid temperature is 5 °C lower than the values stated in the table above. For MMS 10", 190 kW, the temperature is 10 °C lower.

### Maximum operating pressure

Grundfos motor	Maximum operating pressure
MS 402	1.5 MPa (15 bar)
MS 4000 and MS 6000	
MMS 6", 8", 10", 12" rewirable	6 MPa (60 bar)

## Service

If you request Grundfos to service the pump, contact Grundfos with details about the pumped liquid before you return the pump for service. Otherwise Grundfos can refuse to accept the pump for service.

Possible costs of returning the pump are paid by the customer.

However, any application for service, no matter to whom it may be made, must include details about the pumped liquid if the pump has been used for liquids which are injurious to health or toxic.

Before you return a pump, clean it in the best possible way.

## Maximum start/stop frequency

The SP pump is suitable for continuous as well as intermittent operation:

Motor type	Number of starts
<b>MS402</b>	Minimum 1 per year is recommended.
	Maximum 100 per hour.
	Maximum 300 per day.
<b>MS4000</b>	Minimum 1 per year is recommended.
	Maximum 100 per hour.
	Maximum 300 per day.
<b>MS6000</b>	Minimum 1 per year is recommended.
	Maximum 30 per hour.
	Maximum 300 per day.
<b>MS6000P</b>	Minimum 1 per year is recommended.
	Maximum 120 per hour.
	Maximum 360 per day.
<b>MMS6</b>	Minimum 1 per year is recommended.
	Maximum 10 per hour.
	Maximum 70 per day.
<b>MMS8000</b>	Minimum 1 per year is recommended.
	Maximum 8 per hour.
	Maximum 60 per day.
<b>MMS10000</b>	Minimum 1 per year is recommended.
	Maximum 6 per hour.
	Maximum 50 per day.
<b>MMS12000</b>	Minimum 1 per year is recommended.
	Maximum 5 per hour.
	Maximum 40 per day.

## Sound pressure level

The sound pressure level has been measured in accordance with the rules laid down in the EC machinery directive 2006/42/EC.

### Sound pressure level of pumps

The values apply to pumps submerged in water without an external regulating valve.

Pump type	L <sub>pA</sub> [dB(A)]
SP 1A	< 70
SP 2A	< 70
SP 3A	< 70
SP 5A	< 70
SP 7	< 70
SP 9	< 70
SP 11	< 70
SP 14	< 70
SP 18	< 70
SP 32	< 70
SP 46	< 70
SP 60	< 70
SP 77	< 70
SP 95	< 70
SP 125	79
SP 160	79
SP 215	82

### Sound pressure level of motors

The sound pressure level of Grundfos MS and MMS motors is lower than 70 dB(A).

Other motor makes: See installation and operating instructions for these motors.

## Moment of inertia

Calculate the moment of inertia by use of one of the formulas below. Choose the formula from pump and motor size 4", 6", 8", 10" or 12" and insert the number of stages.

Pump type	Moment of inertia [kgm <sup>2</sup> ]				
	Motor size 4"	Motor size 6"	Motor size 8"	Motor size 10"	Motor size 12"
SP 1A	Splined shaft $(9.4 + n \times 21.4) \times 10^{-6}$				
	Smooth shaft $(11.7 + n \times 27.8) \times 10^{-6}$				
SP 1.5A	Splined shaft $(9.4 + n \times 20.4) \times 10^{-6}$				
	Smooth shaft $(11.7 + n \times 28.4) \times 10^{-6}$				
SP 2A	Splined shaft $(9.4 + n \times 20.4) \times 10^{-6}$				
	Smooth shaft $(11.7 + n \times 40.8) \times 10^{-6}$				
SP 3A	Splined shaft $(9.4 + n \times 27.9) \times 10^{-6}$				
	Smooth shaft $(11.7 + n \times 40.7) \times 10^{-6}$	$(415.68 + n \times 40.7) \times 10^{-6}$			
SP 5A	Splined shaft $(9.4 + n \times 27.9) \times 10^{-6}$				
	Smooth shaft $(11.7 + n \times 41.7) \times 10^{-6}$	$(415.97 + n \times 41.7) \times 10^{-6}$			
SP 7	$(0.5 + n \times 2.0) \times 10^{-4}$	$(4.0 + n \times 2.0) \times 10^{-4}$			
SP 9	$(0.5 + n \times 2.0) \times 10^{-4}$	$(4.0 + n \times 2.0) \times 10^{-4}$			
SP 11	$(0.5 + n \times 2.0) \times 10^{-4}$	$(4.0 + n \times 2.0) \times 10^{-4}$			
SP 14	$(0.5 + n \times 2.0) \times 10^{-4}$	$(4.0 + n \times 2.0) \times 10^{-4}$			
SP 18	$(0.5 + n \times 2.0) \times 10^{-4}$	$(4.0 + n \times 2.0) \times 10^{-4}$			
SP 32	$(0.5 + n \times 5.1) \times 10^{-4}$	$(4.0 + n \times 5.1) \times 10^{-4}$	$(6.0 + n \times 5.1) \times 10^{-4}$		
SP 46	$(0.5 + n \times 3.6) \times 10^{-4}$	$(4.0 + n \times 3.6) \times 10^{-4}$	$(6.0 + n \times 3.6) \times 10^{-4}$		
SP 60	$(0.5 + n \times 4.1) \times 10^{-4}$	$(4.0 + n \times 4.1) \times 10^{-4}$	$(6.0 + n \times 4.1) \times 10^{-4}$		
SP 77		$(5.5 + n \times 19) \times 10^{-4}$	$(7.0 + n \times 19) \times 10^{-4}$		
SP 95		$(5.5 + n \times 22) \times 10^{-4}$	$(20 + n \times 22) \times 10^{-4}$		
SP 125		$(5.5 + n \times 33) \times 10^{-4}$	$(20 + n \times 33) \times 10^{-4}$	$(25 + n \times 33) \times 10^{-4}$	$(25 + n \times 33) \times 10^{-4}$
SP 160		$(5.5 + n \times 33) \times 10^{-4}$	$(20 + n \times 33) \times 10^{-4}$	$(25 + n \times 33) \times 10^{-4}$	$(25 + n \times 33) \times 10^{-4}$
SP 215		$(25 + n \times 100) \times 10^{-4}$	$(25 + n \times 100) \times 10^{-4}$	$(30 + n \times 100) \times 10^{-4}$	$(30 + n \times 100) \times 10^{-4}$

n = number of stages.

## Recommended minimum borehole diameter

If you use a connecting piece in the installation, the recommended minimum borehole diameter is the largest diameter of either pump, motor or connecting piece.

The following table shows the recommended minimum borehole diameter of SP pumps with standard connections.

Pumps size	Starting	Motor size	Minimum borehole diameter [mm]							
			Rp 1 1/4"	Rp 2 1/2"	Rp 3"	Rp 4"	R 5"	5" GRF	Rp 6"	6" GRF
SP 1A-SP 5A	DOL	4"	105							
		6"	145							
		4" <sup>2)</sup>	113							
		6" <sup>2)</sup>	145							
SP 7/SP 9	DOL	4"		105						
		6"		145						
		6" <sup>2)</sup>			145					
SP 11/SP 14	DOL	4"		105						
		6"		145						
SP 18/SP 32	DOL	4"		140						
		6"		145						
		6" <sup>2)</sup>		190	190					
		Y/D		150						
SP 46/SP 60	DOL	6" <sup>2)</sup>		180	180					
		4"		150	155	155				
		6"		155	155					
		8" <sup>2)</sup>		200	200					
		Y/D		160	160					
		8" <sup>2)</sup>		200	200					
SP 77/SP 95	DOL	6"		188	188	215				
		8"		206	206	215				
		Y/D		196	196	215				
		8"		200	200	215				
SP 125/SP 160	DOL	6"		215		215	230			
		8"		225		225	240			
		Y/D		215		225	235			
		8"		235		240	255			
SP 215	DOL	6"			246	246				
		8"			246	246				
		10"				257	257			
		12"					300	300		
		6"					257	257		
		8"					257	257		
		10"					268	268		
		12"					300	300		

<sup>2)</sup> Pump in sleeve

## 5. SP NE, SP A NE environmental pumps

### Pump

Multistage, centrifugal pump with radial impellers directly coupled to a Grundfos submersible motor. The pump is made of stainless steel EN 1.4401 and has water-lubricated, FKM-rubber bearings and sealings. The pump is without a non-return valve.

Pump type	Pump stages	Pipe connection
SP 3A NE	6-29	Rp 1 1/4
SP 5A NE	4-33	Rp 1 1/2
SP 9 NE	4-21	Rp 2
SP 18 NE	1-10	Rp 2 1/2

### Motor

The motor is suitable for aggressive and slightly contaminated or polluted liquids, including liquids containing oils.

The 2-pole, asynchronous, squirrel-cage MS 4000 RE motor of the canned type with journal bearings is made entirely of stainless steel. Electric tolerances comply with VDE 0530.

The type designation for RE is:

- R Materials in stainless steel DIN W.-Nr. 1.4539.
- E FKM rubber parts and shaft seal with ceramic tungsten-carbide shaft seals for optimum wear resistance.

Insulation class: F.

Enclosure class: IP58.

The motor cable is enclosed in PTFE and it is one long cable without joints for increased cable life.

### Pumped liquids

Thin, non-explosive liquids without abrasive particles or fibres.

Maximum sand content: 50 g/m<sup>3</sup>.

Note that as the SP environmental pump has not been approved as explosion-proof, consult local authorities and regulations if you are in doubt whether to use the SP environmental pump for a specific application.

### Order data

#### Product numbers

The pump is supplied complete with motor and cable guards fitted but without the motor cable, which must be ordered separately in order to choose the rubber quality.

#### SP A 3 NE, 3 × 400 V

Pump type	Type	Motor P <sub>2</sub> [kW]	Product number
SP 3A-6 NE			10221906
SP 3A-9 NE		0.75	10221909
SP 3A-12 NE			10221912
SP 3A-15 NE	MS4000RE	1.1	10221915
SP 3A-18 NE			10221918
SP 3A-22 NE			10221922
SP 3A-25 NE		1.5	10221925
SP 3A-29 NE		2.2	10221929

#### SP A 5 NE, 3 × 400 V

Pump type	Type	Motor P <sub>2</sub> [kW]	Product number
SP 5A-4 NE			05221904
SP 5A-6 NE		0.75	05221906
SP 5A-8 NE			05221908
SP 5A-12 NE	MS4000RE	1.1	05221912
SP 5A-17 NE		1.5	05221917
SP 5A-21 NE			05221921
SP 5A-25 NE		2.2	05221925
SP 5A-33 NE		3.0	05221933

#### SP 9 NE, 3 × 400 V

Pump type	Type	Motor P <sub>2</sub> [kW]	Product number
SP 9-4 NE		0.75	98780182
SP 9-5 NE		1.1	98730819
SP 9-8 NE		1.5	98730820
SP 9-10 NE	MS4000RE	2.2	98779812
SP 9-11 NE			98730831
SP 9-13 NE		3.0	98730832
SP 9-16 NE			98730834
SP 9-18 NE		4.0	98730835
SP 9-21 NE			98730836

#### SP 18 NE, 3 × 400 V

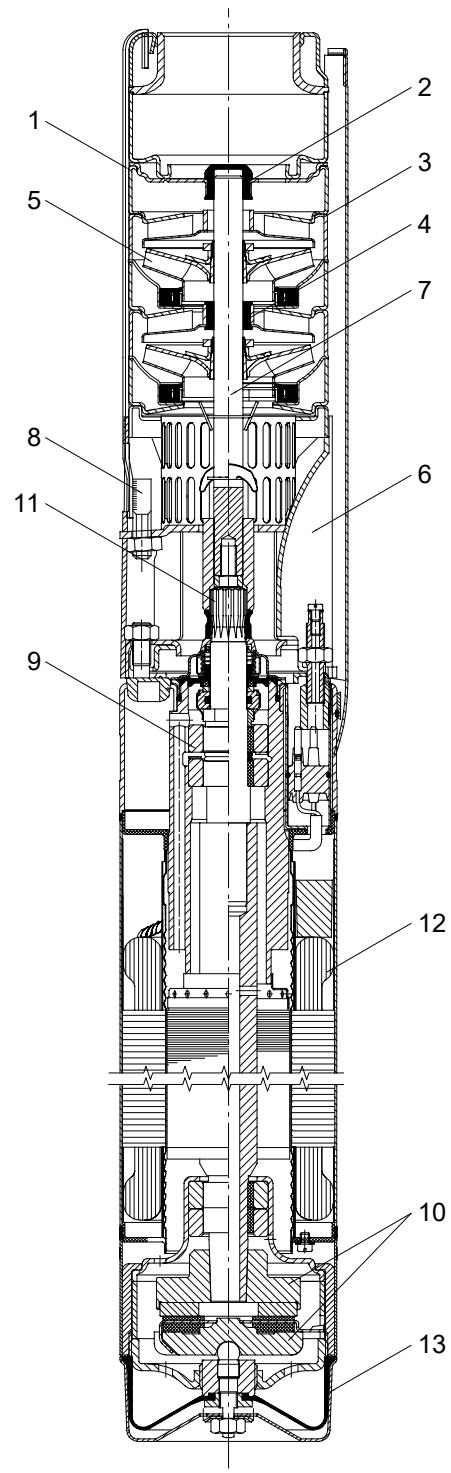
Pump type	Type	Motor P <sub>2</sub> [kW]	Product number
SP 18-1 NE		0.75	92942067
SP 18-2 NE		1.1	92942070
SP 18-3 NE			92942073
SP 18-4 NE	MS4000RE	2.2	92942076
SP 18-5 NE		3.0	92942079
SP 18-6 NE			92942092
SP 18-7 NE		4.0	92942094
SP 18-8 NE			92942095
SP 18-9 NE		5.5	92942097
SP 18-10 NE			92942099

## Material specification SP NE, SPA NE pumps

Pos.	Component	Material	Material type
1	Valve casing	Stainless steel	1.4401/1.4517
2	Top bearing	Elastomer	FKM
3	Chamber	Stainless steel	1.4401
4	Intermediate bearing	Elastomer	FKM
5	Impeller	Stainless steel	1.4401
6	Suction interconnector	Stainless steel	1.4401/1.4517
7	Shaft	Stainless steel	1.4462
8	Strap	Stainless steel	1.4401

## Material specification (motor)

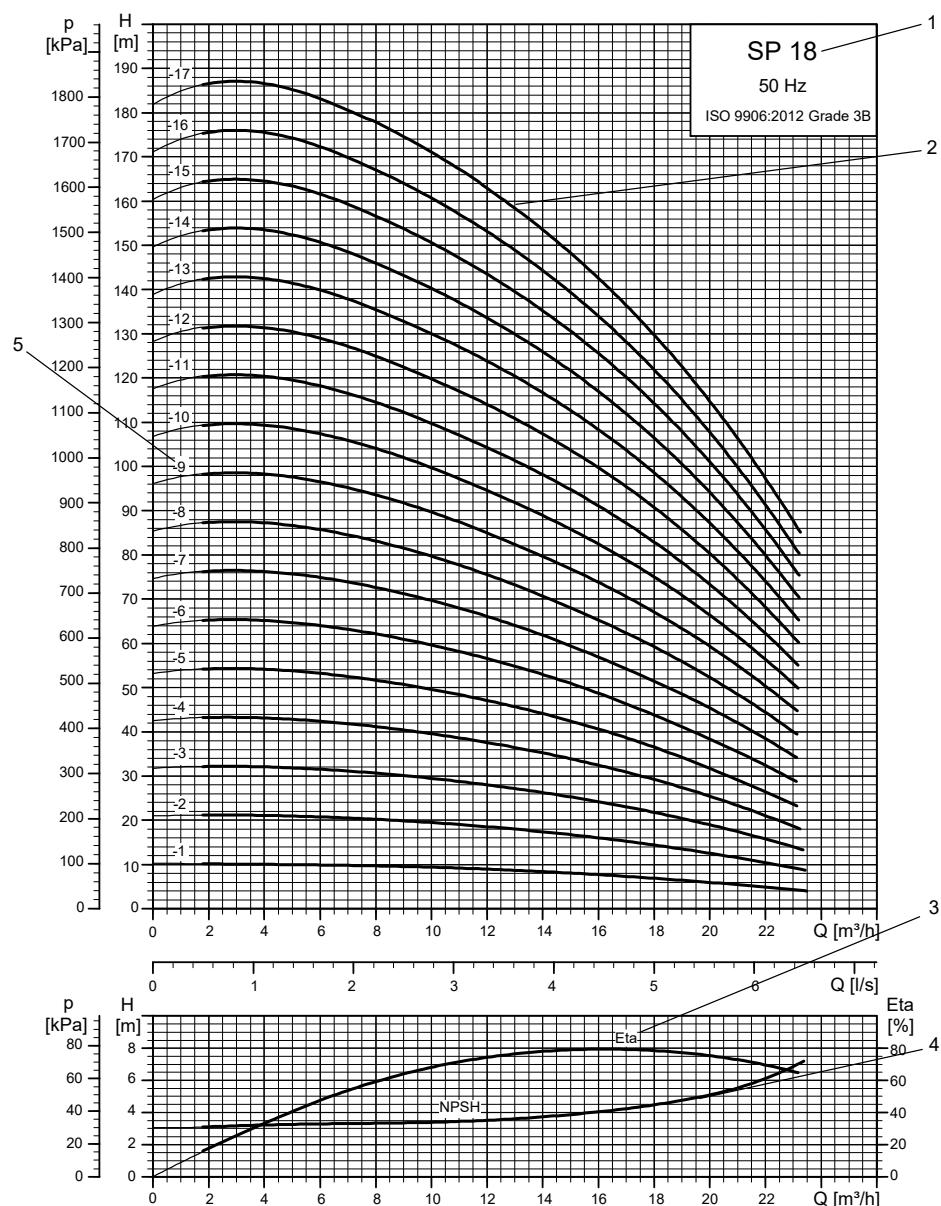
Pos.	Component	Material	DIN W.-Nr.
9	Radial bearing	Ceramics/tungsten carbide	
10	Thrust bearings	Carbon/ceramics	
11	Shaft end	Stainless steel	1.4462
12	Stator housing	Stainless steel	1.4539
13	End shield	Stainless steel	1.4539
	O-rings	FKM	



TM019176

SP 5A NE

## How to read the curve charts



TM08612

### How to read the curve charts

Pos.	Description
1	Pump type
2	QH curve for the individual pump. The bold curves indicate the recommended duty range for best efficiency.
3	The eta curve shows the stage efficiency. The pumps with fewer stages will have a lower efficiency than the curve shows. You have to divide the inlet/outlet losses on each stage. If you are using reduced impellers, you will also have a lower efficiency.
4	The NPSH curve is an average curve for all the variants shown. When sizing the pumps, add a safety margin of at least 0.5 m.
5	Number of stages. First figure: number of stages. Second figure: number of reduced-diameter impellers.

## Curve conditions

The conditions below apply to the curves in section Performance curves and technical data.

### General conditions

- Curve tolerances according to ISO 9906:2012 - Grade 3B.
- The performance curves show pump performance at actual speed, cf. standard motor range. Approximate motor speeds: 4" motors:  $n = 2870 \text{ min}^{-1}$  6" motors:  $n = 2870 \text{ min}^{-1}$  8" to 12" motors:  $n = 2900 \text{ min}^{-1}$ .
- The measurements were made with airless water at a temperature of 20 °C. The curves apply to a kinematic viscosity of 1 mm<sup>2</sup>/s (1 cSt). When pumping liquids with a density higher than that of water, use motors with correspondingly higher outputs.
- The bold curves indicate the recommended performance range.
- The performance curves include possible losses such as non-return valve loss.

### SP A, SP curves

- **Q/H:** The curves include valve and inlet losses at the actual speed. Operations without a non-return valve increase the actual head at rated performance by 0.5 to 1.0 m.
- **NPSH:** The curve is inclusive of pressure loss in the suction interconnector and shows the required inlet pressure. In open systems the gravity may be included.
- **Power curve:** P2 shows the pump power output of each stage for the individual pump size when the pump is running at the rated speed.
- **Efficiency curve:** Eta shows pump stage efficiency. If Eta for the actual pump size is needed, please consult <https://product-selection.grundfos.com> (Grundfos Product Center).

### SP certificates

For more information about SP certificates, see section Certificates.

### Related information

[10. Certificates](#)

## Cavitation

Cavitation does not normally take place in submersible pumps. If, however, the following two factors occur at the same time, cavitation damage on both pump and motor may arise at low installation depths:

- Invasive air bubbles
- Reduction of counter pressure caused for instance by pipe fracture, severe corrosion of riser main and extremely high consumption.

To calculate the required installation depth to prevent cavitation, the following formula is applied:

$$H = H_b - NPSH - H_{loss} - H_v - H_s$$

$H_b$  = barometric pressure

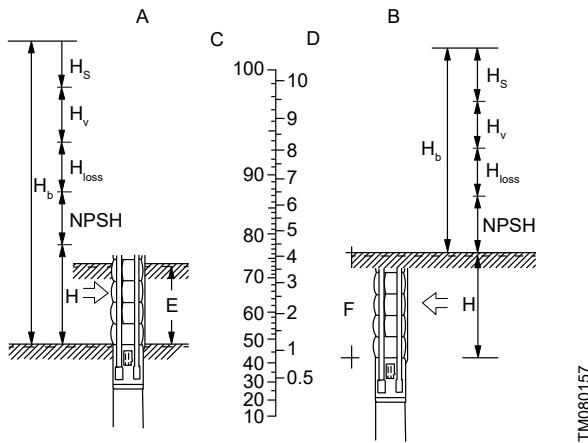
NPSH = Net Positive Suction Head

$H_{loss}$  = pressure loss in suction pipe

$H_v$  = vapour pressure

$H_s$  = safety factor

When the formula gives a positive  $H$  value, this means that the pump will be able to operate at suction lift. In that case, the standard indication of minimum installation depth is valid.



Installation depth

Pos.	Description
A	Positive $H$ values
B	Negative $H$ values
C	Temperature [°C]
D	Pressure [m head]
E	Minimum 0.5 m
F	Negative $H$ values

Example:

An SP 60 at a flow of 78 m<sup>3</sup>/h.

$H_b$	10.0 m
NPSH from data sheet	4.2 m
$H_{loss}$	0.0 m
$H_v$ at 32 °C	0.5 m
$H_s$	1.0 m

$$H = 10 - 4.2 - 0 - 0.5 - 1.0 = 4.3 \text{ m}$$

As  $H$  is positive, this means that the pump is able to create a vacuum of 0.43 bar without being damaged. That means that no special precautions have to be taken. In case of corrosion of the riser main resulting in a 20 mm hole, there will be no counter pressure and the pump flow will increase to more than 90 m<sup>3</sup>/h.

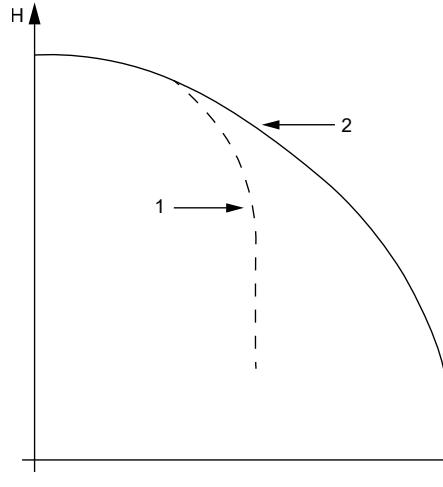
$H_b$ is unchanged	10.0 m
NPSH will increase to	8.0 m
$H_{loss}$	0.0 m
$H_v$ will increase due to recirculation in well to	4.6 m
$H_s$ is unchanged	1.0 m

This will give

$$H = 10 - 8 - 0 - 4.6 - 1.0 = -3.6 \text{ m}$$

This value of  $H$  means that the pump inlet must be at least 3.6 m below the dynamic water level, otherwise the pump will cavitate.

If a pump cavitates, it will not give full performance, see figure below.

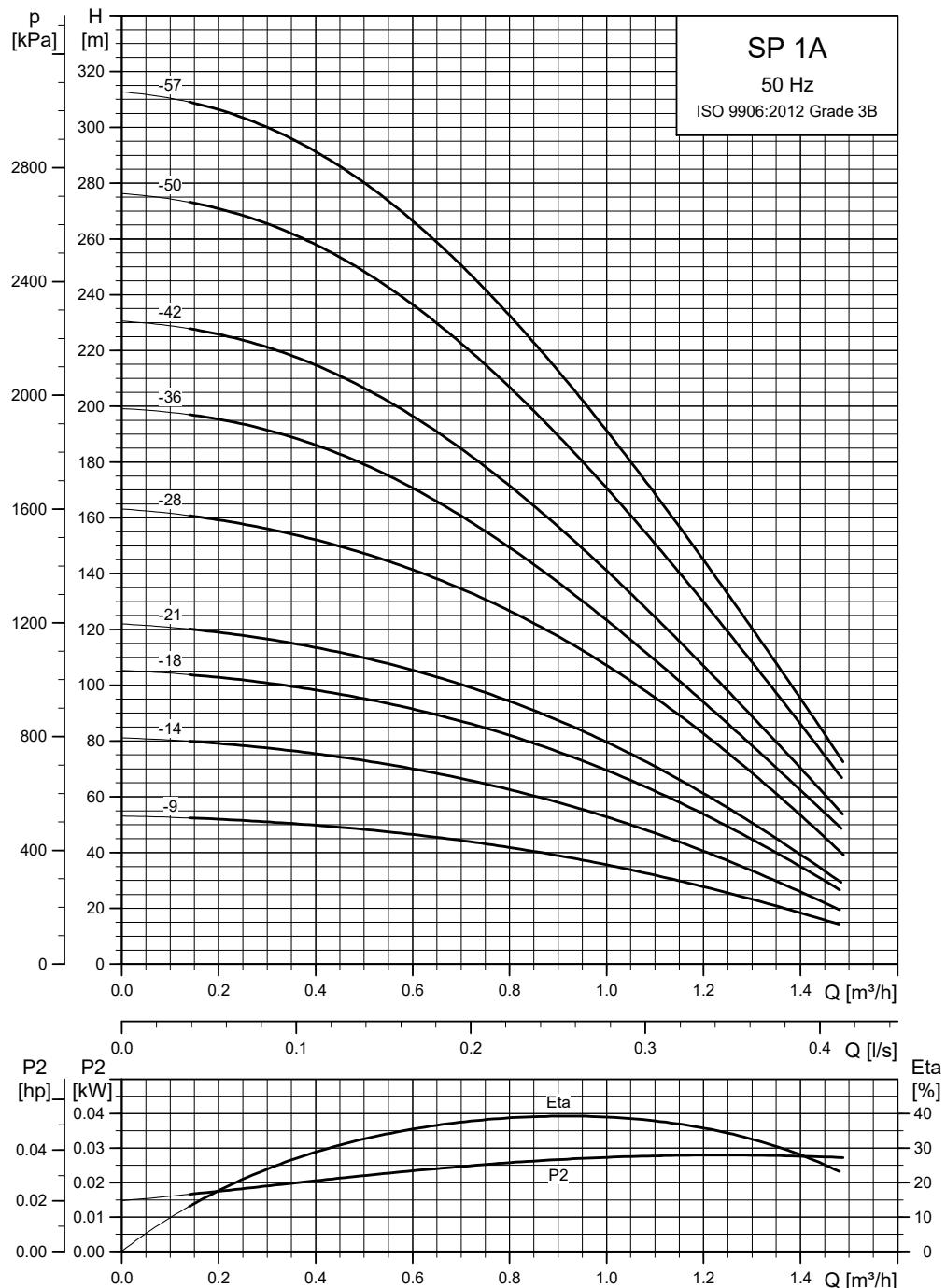


Pos.	Description
1	Performance at full capacity
2	Performance according to data sheet

## 6. Performance curves and technical data

### SP 1A

#### Performance curves



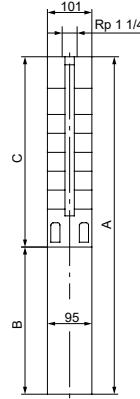
TM007271

NPSH: Minimum inlet pressure 0.5 m.

#### Related information

[How to read the curve charts](#)

## Dimensions and weights



956000ML

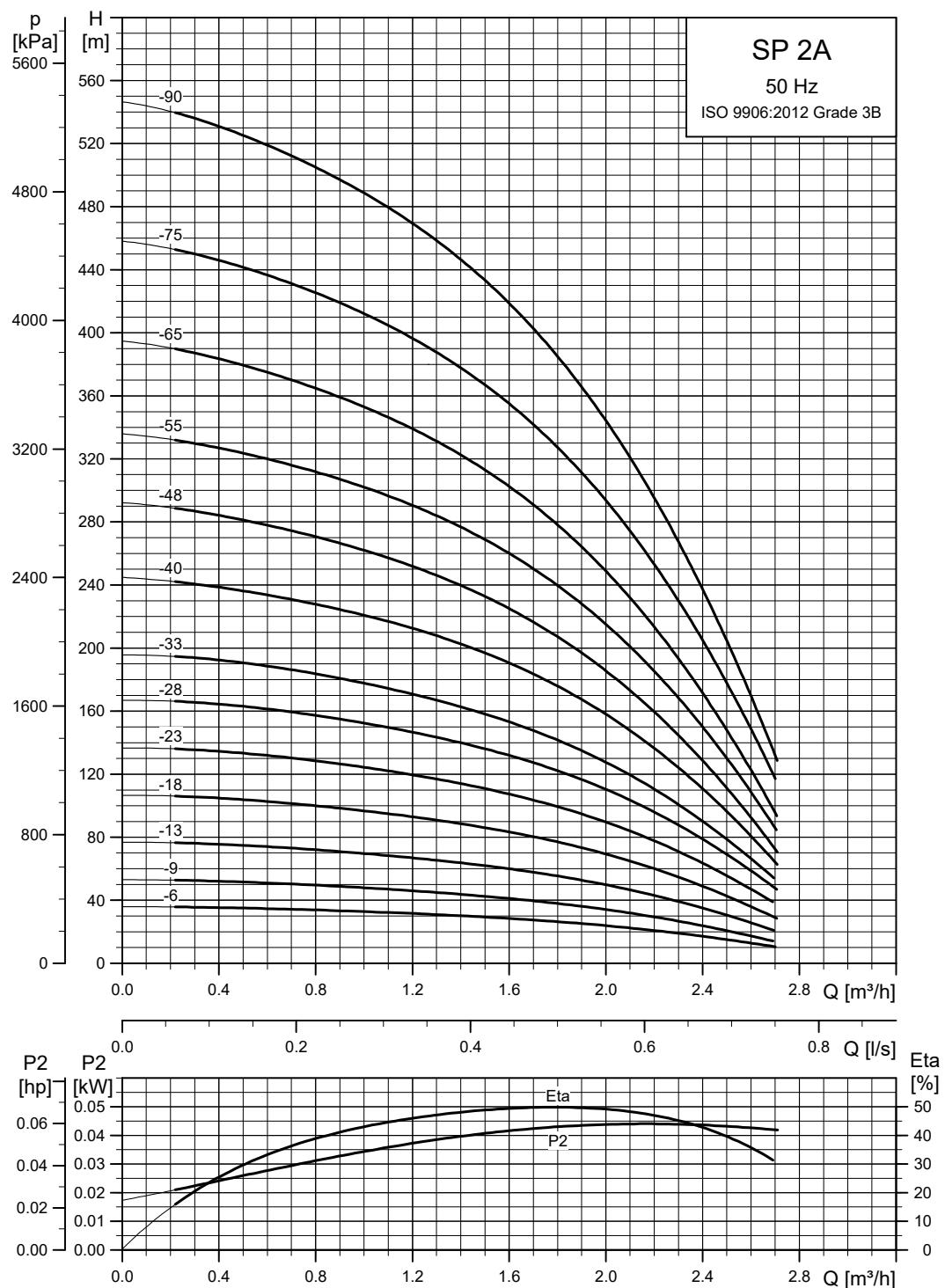
101 mm = Maximum diameter of pump inclusive of cable guard and motor.

Pump type	Motor		Dimensions [mm]			Net weight [kg]
	Type	Power [kW]	C	B	A	
Single-phase, 1 × 230 V						
SP 1A-9	MS 402	0.37	344	256	600	11
SP 1A-14	MS 402	0.37	449	256	705	12
SP 1A-18	MS 402	0.55	533	291	824	14
SP 1A-21	MS 402	0.55	596	276	869	14
SP 1A-28	MS 402	0.75	743	306	1049	16
SP 1A-36	MS 402	1.1	956	346	1302	25
SP 1A-42	MS 402	1.1	1082	346	1428	27
SP 1A-50	MS 402	1.5	1250	346	1596	30
SP 1A-57	MS 402	1.5	1397	346	1743	32
Three-phase, 3 × 230 V / 3 × 400 V						
SP 1A-9	MS 402	0.37	344	226	570	9
SP 1A-14	MS 402	0.37	449	226	675	10
SP 1A-18	MS 402	0.55	533	241	774	12
SP 1A-21	MS 402	0.55	596	241	837	12
SP 1A-28	MS 402	0.75	743	276	1019	15
SP 1A-36	MS 402	1.1	956	306	1262	23
SP 1A-42	MS 402	1.1	1082	306	1388	25
SP 1A-50	MS 402	1.5	1250	346	1596	29
SP 1A-57	MS 402	1.5	1397	346	1743	32

SP 1A-9 up to SP 1A-33 are pumps with spline shaft.

SP 1A-34 up to SP 1A-57 are pumps with smooth shaft.

All the pumps are only available in stainless steel EN 1.4301/ 304.

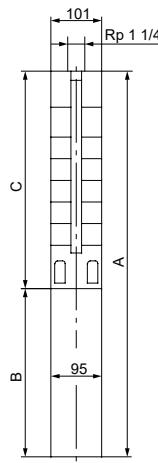
**SP 2A****Performance curves**

NPSH: Minimum inlet pressure 0.5 m.

**Related information**

[How to read the curve charts](#)

## Dimensions and weights



101 mm = Maximum diameter of pump inclusive of cable guard and motor.

TW000955

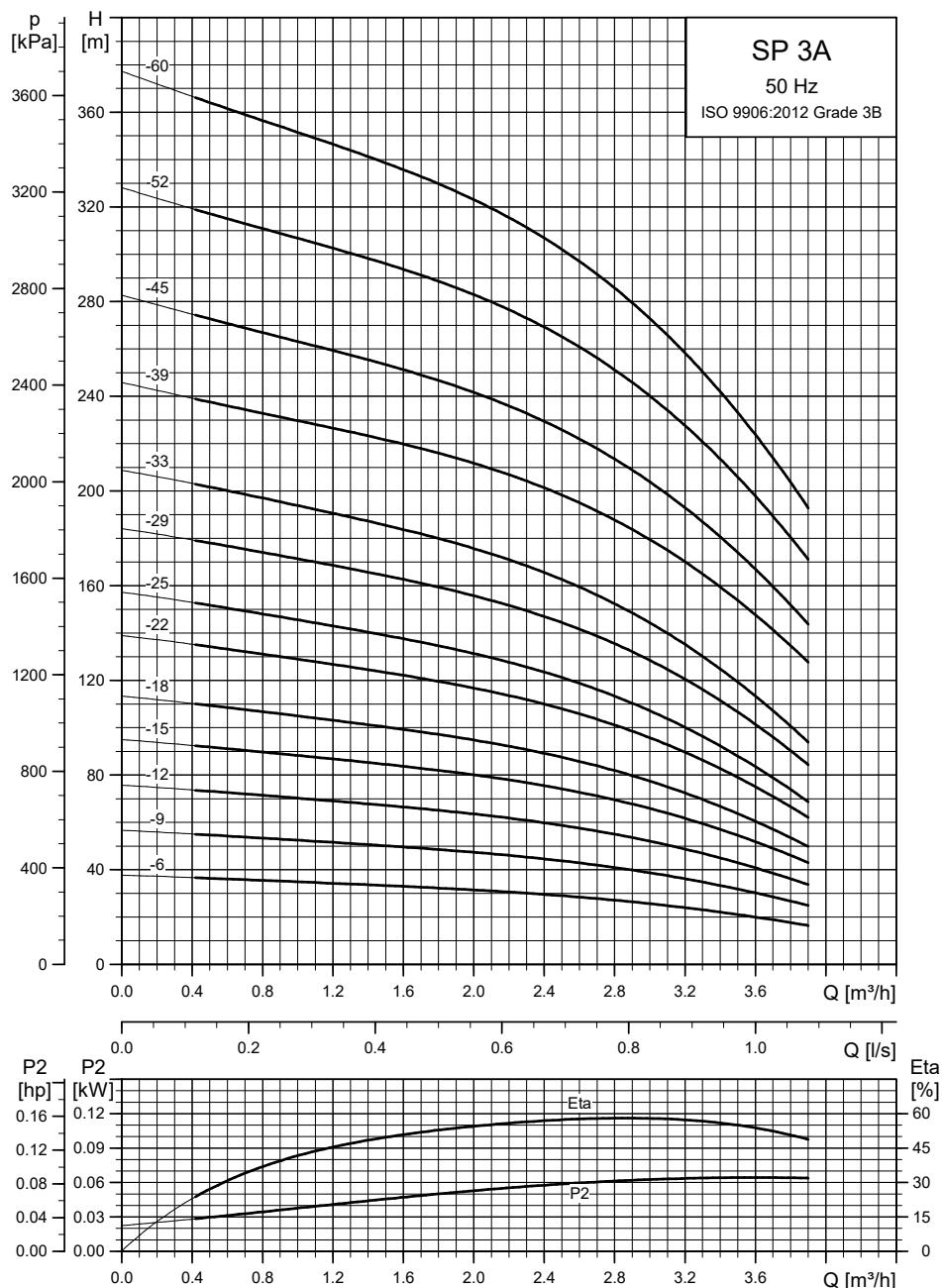
Pump type	Motor		Dimensions [mm]			Net weight [kg]
	Type	Power [kW]	C	B	A	
Single-phase, 1 × 230 V						
SP 2A-6	MS 402	0.37	281	256	537	10
SP 2A-9	MS 402	0.37	344	256	600	11
SP 2A-13	MS 402	0.55	428	276	704	13
SP 2A-18	MS 402	0.75	533	306	839	15
SP 2A-23	MS 402	1.1	638	346	984	17
SP 2A-28	MS 402	1.5	743	346	1089	19
SP 2A-33	MS 402	1.5	844	346	1190	20
SP 2A-40	MS 4000	2.2	1040	573	1613	37
SP 2A-48	MS 4000	2.2	1208	573	1781	39
Three-phase, 3 × 230 V / 3 × 400 V						
SP 2A-6	MS 402	0.37	281	226	507	9
SP 2A-9	MS 402	0.37	344	226	570	9
SP 2A-13	MS 402	0.55	428	241	669	11
SP 2A-18	MS 402	0.75	533	276	809	13
SP 2A-23	MS 402	1.1	638	306	944	16
SP 2A-28	MS 402	1.5	743	346	1089	18
SP 2A-33	MS 402	1.5	844	346	1190	19
SP 2A-40	MS 402	2.2	1040	346	1386	27
SP 2A-48	MS 402	2.2	1208	346	1554	30
SP 2A-55	MS 4000	3.0	1355	493	1848	38
SP 2A-65	MS 4000	3.0	1565	493	2058	41
SP 2A-7 <sup>3)</sup>	MS 4000	4.0	1954	573	2527	57
SP 2A-90 <sup>3)</sup>	MS 4000	4.0	2269	573	2842	64

SP 2A-6 up to SP 2A-33 are pumps with spline shaft.

SP 2A-34 up to SP 2A-90 are pumps with smooth shaft.

All the pumps are only available in stainless steel EN 1.4301/ 304.

3) SP 2A-75 and SP 2A-90 are mounted in sleeve for R 1 1/4 connection and with a maximum diameter of 108 mm.

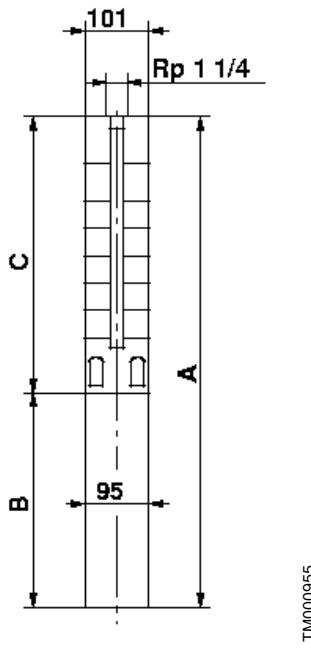
**SP 3A****Performance curves**

TM007273

NPSH: Minimum inlet pressure 0.5 m.

**Related information***How to read the curve charts*

## Dimensions and weights



101 mm = Maximum diameter of pump inclusive of cable guard and motor.

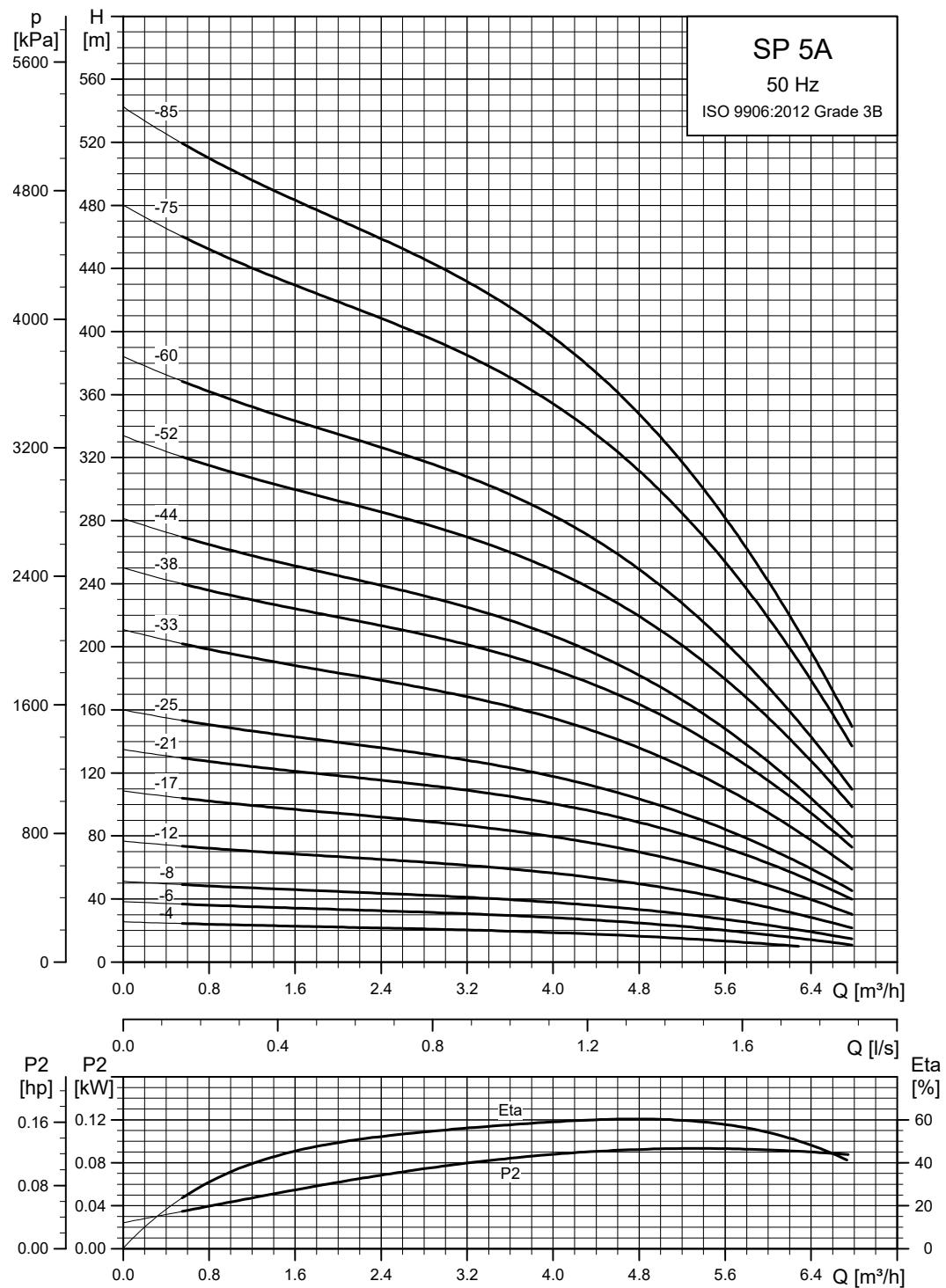
Pump type	Motor		Dimensions [mm]			Net weight [kg]
	Type	Power [kW]	C	B	A	
Single-phase, 1 × 230 V						
SP 3A-6	MS 402	0.37	281	256	537	10
SP 3A-9	MS 402 55	0.55	344	276	620	12
SP 3A-12	MS 402	0.75	407	306	713	13
SP 3A-15	MS 402	1.1	470	346	816	16
SP 3A-18	MS 402	1.1	533	346	879	16
SP 3A-22	MS 402	1.5	617	346	963	18
SP 3A-25	MS 402	1.5	680	346	1026	18
SP 3A-29	MS 4000	2.2	764	573	1337	29
SP 3A-33	MS 4000	2.2	848	573	1421	30
Three-phase, 3 × 230 V / 3 × 400 V						
SP 3A-6	MS 402	0.37	281	226	507	9
SP 3A-9	MS 402	0.55	344	241	585	10
SP 3A-12	MS 402	0.75	407	276	683	12
SP 3A-15	MS 402	1.1	470	306	776	14
SP 3A-18	MS 402	1.1	533	306	839	15
SP 3A-22	MS 402	1.5	617	346	963	17
SP 3A-25	MS 402	1.5	680	346	1026	18
SP 3A-29	MS 402	2.2	764	346	1110	20
SP 3A-33	MS 402	2.2	848	346	1194	21
SP 3A-39	MS 4000	3.0	1019	493	1512	32
SP 3A-45	MS 4000	3.0	1145	493	1638	34
SP 3A-52	MS 4000	4.0	1292	573	1865	41
SP 3A-60	MS 4000	4.0	1460	573	2033	43

SP 3A-6 up to SP 3A-33 are pumps with spline shaft as standard

SP 3A-34 up to SP 3A-60 are pumps with smooth shaft as standard.

Pumps with spline shaft are only available in stainless steel EN 1.4301. Pumps with smooth shaft are also available in N (EN 1.4401) version with MS4000R. See page 6.

It is also possible to get the SP 3A-6 and up with smooth shaft.

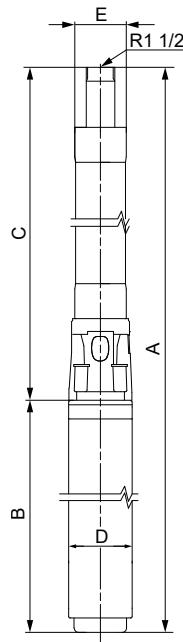
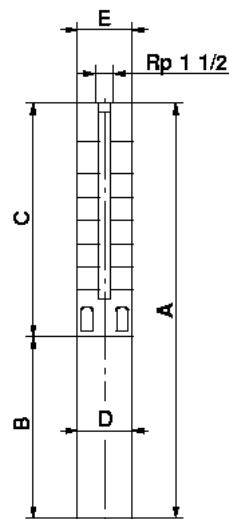
**SP 5A****Performance curves**

TM007274

NPSH: Minimum inlet pressure 0.5 m.

**Related information**[How to read the curve charts](#)

## Dimensions and weights



Pump in sleeve

TM000996  
TM014202

Pump type	Motor		Dimensions [mm]				Net weight	
	Type	Power [kW]	C	B	A	D	E	[kg]
Single-phase, 1 × 230 V								
SP 5A-4	MS 402	0.37	240	256	496	95	101	10
SP 5A-6	MS 402	0.55	282	276	558	95	101	11
SP 5A-8	MS 402	0.75	324	306	630	95	101	13
SP 5A-12	MS 402	1.1	408	346	754	95	101	15
SP 5A-17	MS 402	1.5	513	346	859	95	101	17
SP 5A-21	MS 4000	2.2	597	573	1170	95	101	27
SP 5A-25	MS 4000	2.2	681	573	1254	95	101	28
Three-phase, 3 × 230 V / 3 × 400 V								
SP 5A-4	MS 402	0.37	240	226	466	95	101	8
SP 5A-6	MS 402	0.55	282	241	523	95	101	10
SP 5A-8	MS 402	0.75	324	276	600	95	101	11
SP 5A-12	MS 402	1.1	408	306	714	95	101	13
SP 5A-17	MS 402	1.5	513	346	859	95	101	16
SP 5A-21	MS 402	2.2	597	346	943	95	101	18
SP 5A-25	MS 402	2.2	681	346	1027	95	101	19
SP 5A-33	MS 4000	3.0	849	493	1342	95	101	26
SP 5A-38	MS 4000	4.0	998	573	1571	95	101	36
SP 5A-44	MS 4000	4.0	1124	573	1697	95	101	38
SP 5A-52	MS 4000	5.5	1292	673	1965	95	101	46
SP 5A-60	MS 4000	5.5	1460	673	2133	95	101	48
SP 5A-52	MS 6000	5.5	1354	547	1901	139.5	139.5	60
SP 5A-60	MS 6000	5.5	1522	547	2069	139.5	139.5	63
SP 5A-75 <sup>4)</sup>	MS 6000	7.5	2146	577	2723	139.5	139.5	86
SP 5A-85 <sup>4)</sup>	MS 6000	7.5	2356	577	2933	139.5	139.5	92

SP 5A-4 up to SP 5A-33 are pumps with spline shaft as standard.

SP 5A-34 up to SP 5A-85 are pumps with smooth shaft as standard.

Pumps with spline shaft are only available in stainless steel EN 1.4301.

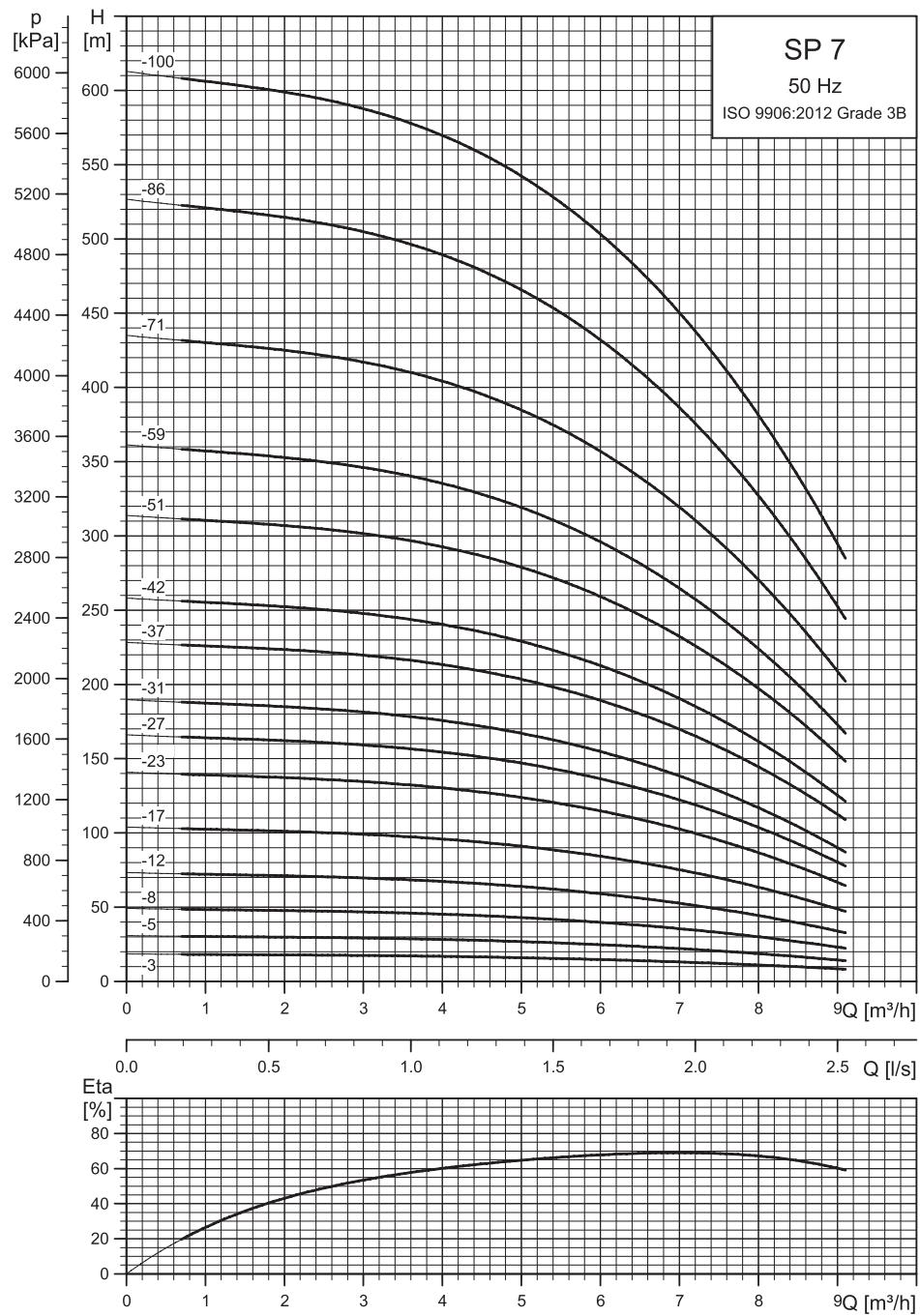
Pumps with smooth shaft are also available in N (EN 1.4401) and R (EN 1.4539) version with MS4000R. See page 6.

It is also possible to get the SP 5A-4 and up with smooth shaft.

Pumps mounted in sleeve "SP5A-75 and up" are only available in standard and N-versions.

E = Maximum diameter of pump inclusive of cable guard and motor.

4) SP 5A-75 and SP 5A-85 are mounted in sleeve for R 1 1/2 connection and with a maximum diameter of 108 mm.

**SP 7****Performance curves**

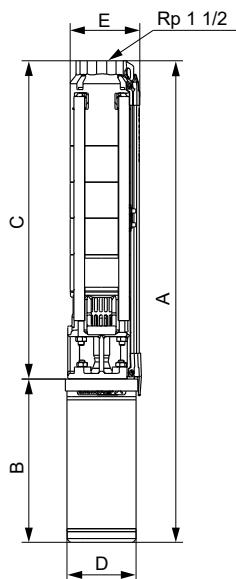
NPSH: Minimum inlet pressure 0.5 m.

**Related information**

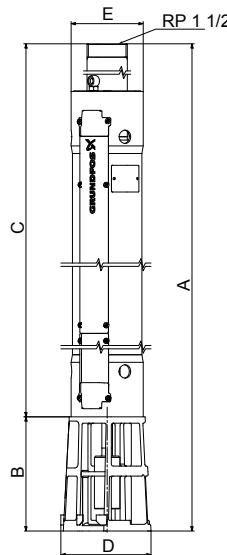
[How to read the curve charts](#)

TM064316

## Dimensions and weights



TWF0280WML



TWF02868

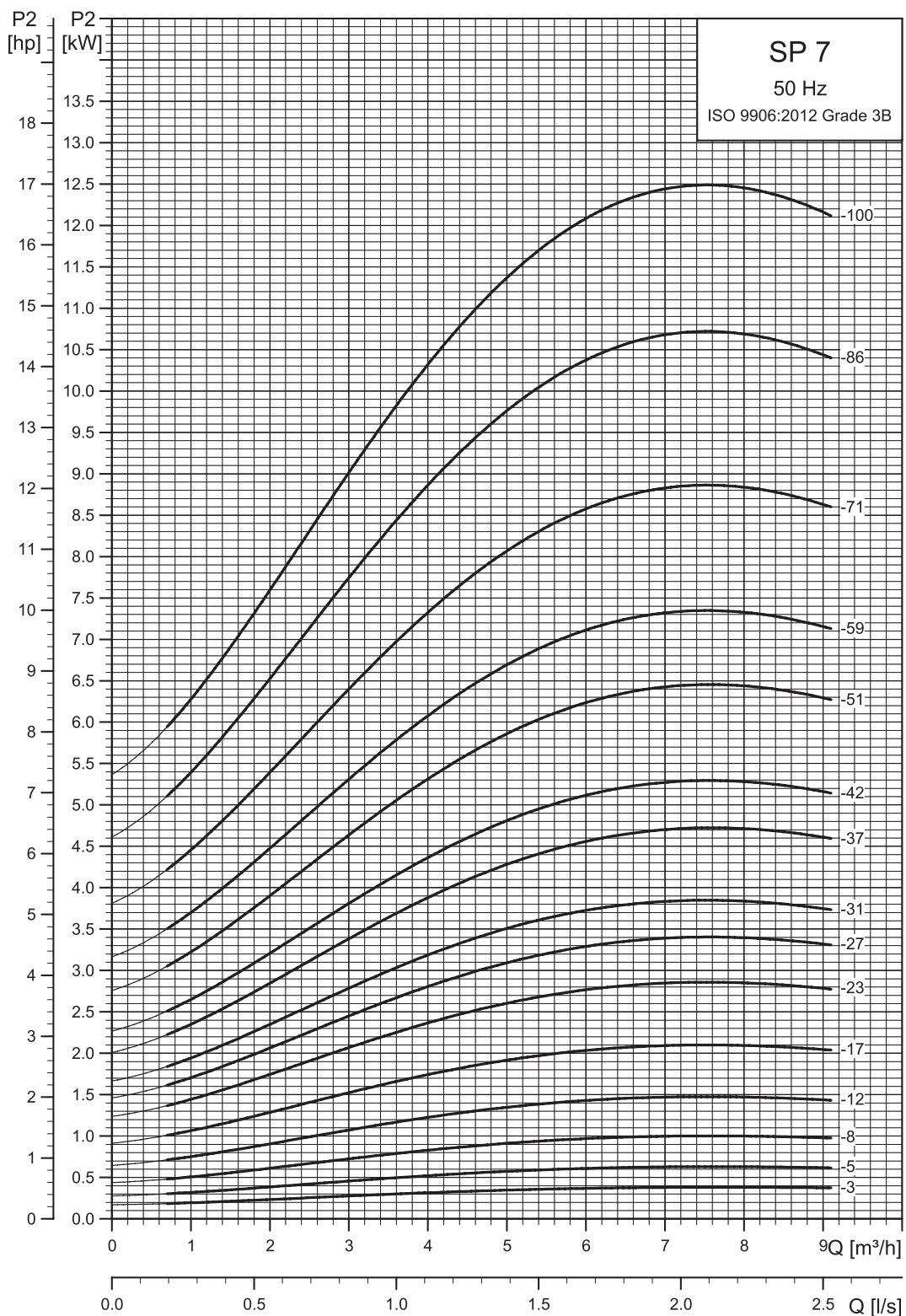
Pump in sleeve

Pump type	Motor		Dimensions [mm]					Net weight [kg]
	Type	Power [kW]	C	B	A	D	E	
Single-phase, 1 × 230 V / 1 × 240 V								
SP 7-3	MS 402	0.55	388	276	664	95	101	14.0
SP 7-5	MS 402	0.75	488	306	835	95	101	16.4
SP 7-8	MS 402	1.1	638	346	1025	95	101	20.1
SP 7-12	MS 402	1.5	838	346	1184	95	101	22.3
SP 7-17	MS 4000	2.2	1088	577	1665	95	101	35.7
Three-phase, 3 × 220-230 V / 3 × 380-400-415 V								
SP 7-3	MS 402	0.55	388	241	629	95	101	12.5
SP 7-5	MS 402	0.75	488	276	764	95	101	15.2
SP 7-8	MS 402	1.1	638	306	944	95	101	18.3
SP 7-1	MS 402	1.5	838	346	1184	95	101	22.3
SP 7-17	MS 402	2.2	1088	346	1434	95	101	26.6
SP 7-5	MS 4000	0.75	488	402	890	95	101	19.7
SP 7-8	MS 4000	1.1	638	417	1055	95	101	22.5
SP 7-12	MS 4000	1.5	838	417	1255	95	101	24.8
SP 7-17	MS 4000	2.2	1088	457	1545	95	101	29.7
SP 7-23	MS 4000	3	1388	497	1885	95	101	35.1
SP 7-27	MS 4000	4	1588	577	2165	95	101	41.4
SP 7-31	MS 4000	4	1788	577	2365	95	101	43.7
SP 7-37	MS 4000	5.5	2088	677	2765	95	101	52.2
SP 7-42	MS 4000	5.5	2338	677	3015	95	101	55.1
SP 7-51	MS 4000	7.5	2788	777	3565	95	101	64.4
SP 7-59	MS 4000	7.5	3188	777	3965	95	101	69.1
SP 7-37	MS 6000	5.5	2151	547	2698	139.5	139.5	63.4
SP 7-42	MS 6000	5.5	2401	547	2948	139.5	139.5	66.3
SP 7-51	MS 6000	7.5	2851	577	3428	139.5	139.5	74.7
SP 7-59	MS 6000	7.5	3251	577	3828	139.5	139.5	79.4
SP 7-71 <sup>5)</sup>	MS 6000	9.2	4146	607	4753	139.5	139.5	120.1
SP 7-86 <sup>5)</sup>	MS 6000	11	4896	637	5533	139.5	139.5	136.1
SP 7-100 <sup>5)</sup>	MS 6000	13	5596	667	6263	139.5	139.5	151.3

The pump types above are also available in N- and R-versions.

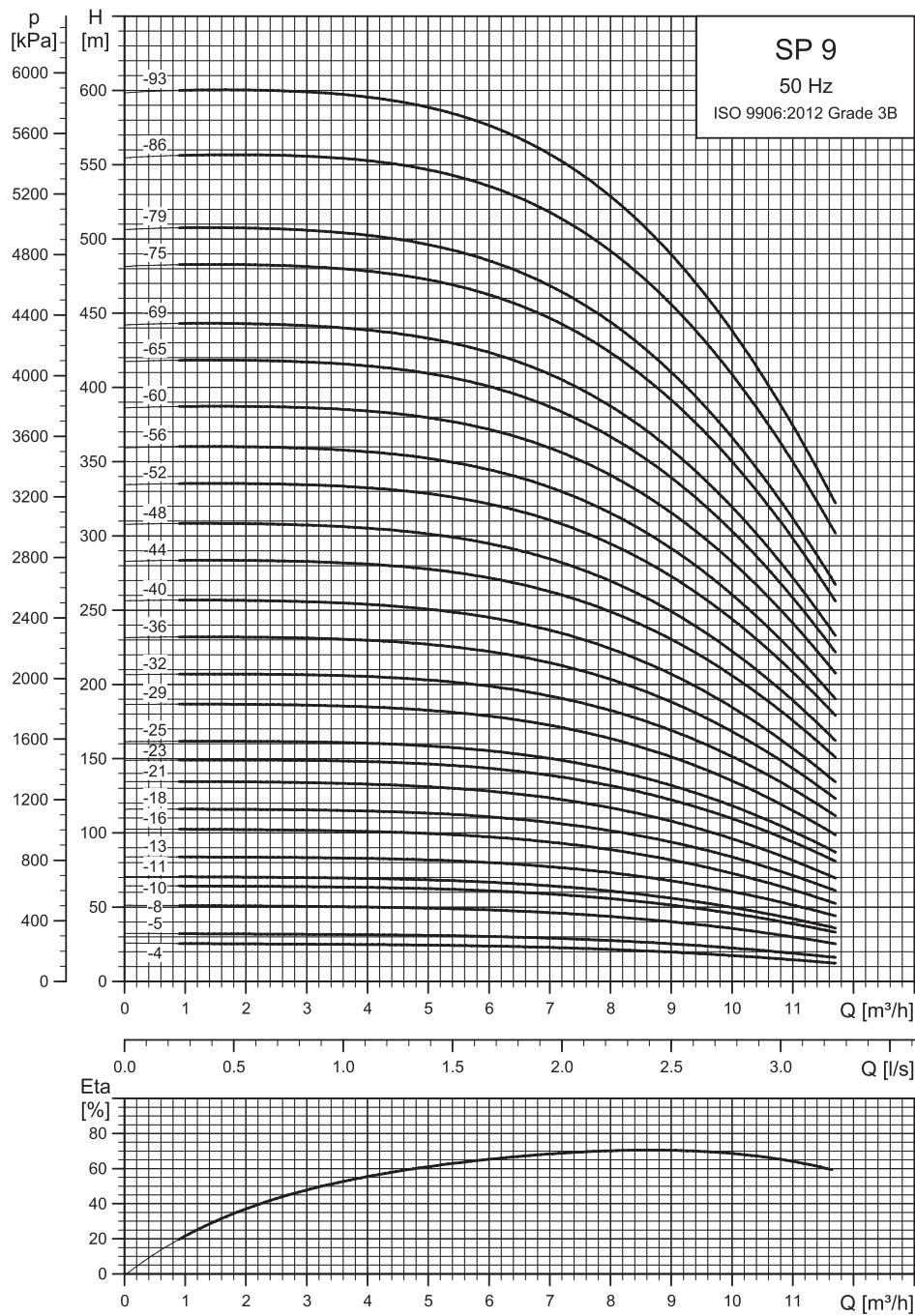
See Pump range. E = Maximum diameter of pump inclusive of cable guard and motor.

<sup>5)</sup> SP 7-71 to SP 7-100 are mounted in sleeve for R2 connection.

**Power curves**

TM064317

**Related information**[How to read the curve charts](#)

**SP 9****Performance curves**

TM061423

NPSH: Minimum inlet pressure 0.5 m.

**Related information***How to read the curve charts*

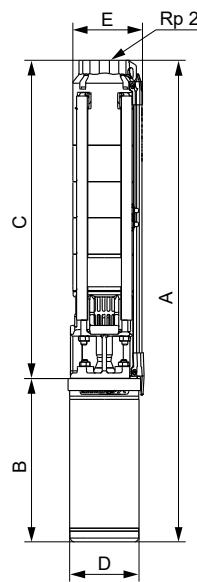
## Dimensions and weights

Pump type	Motor		Dimensions [mm]					Net weight [kg]	
	Type	Power [kW]	C	B	A	D	E		
Single-phase, 1 × 230 V / 1 × 240 V									
SP 9-4	MS 402	0.75	438	306	744	95	101	15.9	
SP 9-5	MS 402	1.1	488	346	834	95	101	18.3	
SP 9-8	MS 402	1.5	638	346	984	95	101	20.0	
SP 9-10	MS 4000	2.2	738	577	1315	95	101	31.6	
SP 9-11	MS 4000	2.2	788	577	1365	95	101	32.2	
Three-phase, 3 × 220-230 V / 3 × 380-400-415 V									
SP 9-4	MS 402	0.75	438	276	714	95	101	14.7	
SP 9-5	MS 402	1.1	488	306	794	95	101	16.5	
SP 9-8	MS 402	1.5	638	346	984	95	101	20.0	
SP 9-10	MS 402	2.2	738	346	1084	95	101	22.5	
SP 9-11	MS 402	2.2	788	346	1134	95	101	23.1	
SP 9-4	MS 4000	0.75	438	402	840	95	101	19.2	
SP 9-5	MS 4000	1.1	488	417	905	95	101	20.7	
SP 9-8	MS 4000	1.5	638	417	1055	95	101	22.5	
SP 9-10	MS 4000	2.2	738	457	1195	95	101	25.6	
SP 9-11	MS 4000	2.2	788	457	1245	95	101	26.2	
SP 9-13	MS 4000	3	888	497	1385	95	101	29.3	
SP 9-16	MS 4000	3	1038	497	1535	95	101	31.0	
SP 9-18	MS 4000	4	1138	577	1715	95	101	36.2	
SP 9-21	MS 4000	4	1288	577	1865	95	101	37.9	
SP 9-23	MS 4000	5.5	1388	677	2065	95	101	44.1	
SP 9-25	MS 4000	5.5	1488	677	2165	95	101	45.2	
SP 9-29	MS 4000	5.5	1688	677	2365	95	101	47.7	
SP 9-32	MS 4000	7.5	1838	777	2615	95	101	53.4	
SP 9-36	MS 4000	7.5	2038	777	2815	95	101	55.7	
SP 9-40	MS 4000	7.5	2238	777	3015	95	101	58.0	
SP 9-23	MS 6000	5.5	1451	547	1998	139.5	139.5	55.0	
SP 9-25	MS 6000	5.5	1551	547	2098	139.5	139.5	56.2	
SP 9-29	MS 6000	5.5	1751	547	2298	139.5	139.5	58.6	
SP 9-32	MS 6000	7.5	1901	577	2478	139.5	139.5	63.4	
SP 9-36	MS 6000	7.5	2101	577	2678	139.5	139.5	65.8	
SP 9-40	MS 6000	7.5	2301	577	2878	139.5	139.5	68.1	
SP 9-44	MS 6000	9.2	2501	607	3108	139.5	139.5	78.2	
SP 9-48	MS 6000	9.2	2701	607	3308	139.5	139.5	80.6	
SP 9-52	MS 6000	11	2901	637	3538	139.5	139.5	86.1	
SP 9-56 <sup>6)</sup>	MS 6000	11	3396	637	4033	139.5	140	110.0	
SP 9-60 <sup>6)</sup>	MS 6000	13	3596	667	4263	139.5	140	116.5	
SP 9-65 <sup>6)</sup>	MS 6000	13	3846	667	4513	139.5	140	120.9	
SP 9-69 <sup>6)</sup>	MS 6000	13	4046	667	4713	139.5	140	124.3	
SP 9-75 <sup>6)</sup>	MS 6000	15	4346	702	5048	139.5	140	133.6	
SP 9-79 <sup>6)</sup>	MS 6000	15	4546	702	5248	139.5	140	137.1	
SP 9-86 <sup>6)</sup>	MS 6000	18.5	4896	757	5653	139.5	140	147.6	
SP 9-93 <sup>6)</sup>	MS 6000	18.5	5246	757	6003	139.5	140	153.7	

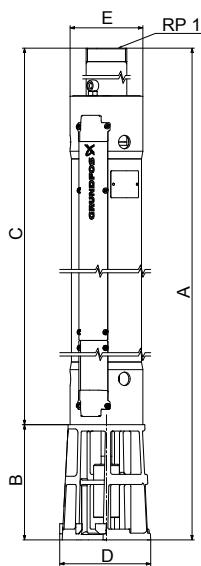
The pump types above are also available in N- and R-versions. See Pump types.

E = Maximum diameter of pump inclusive of cable guard and motor.

Pump in sleeve



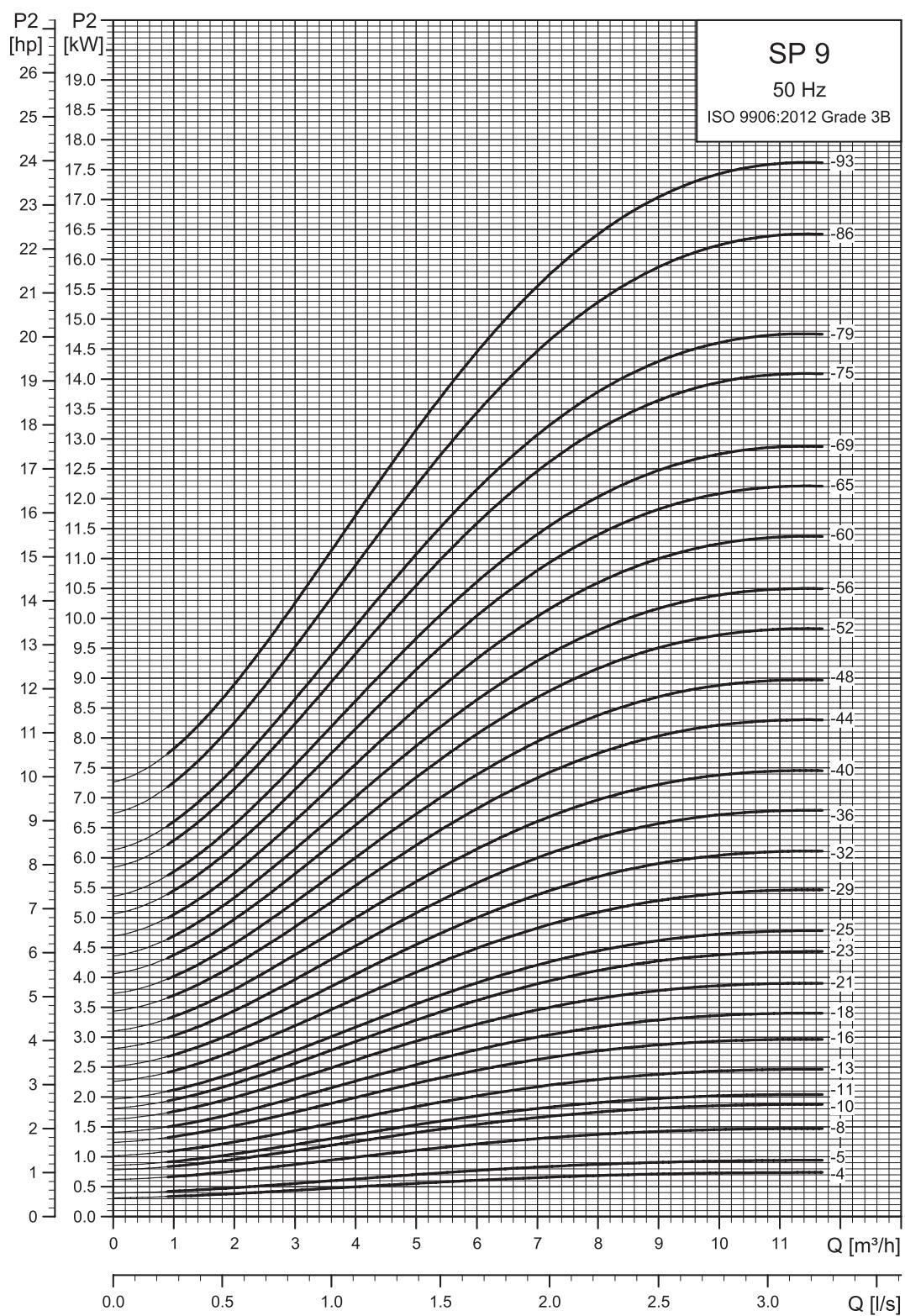
TM080206



TM073068

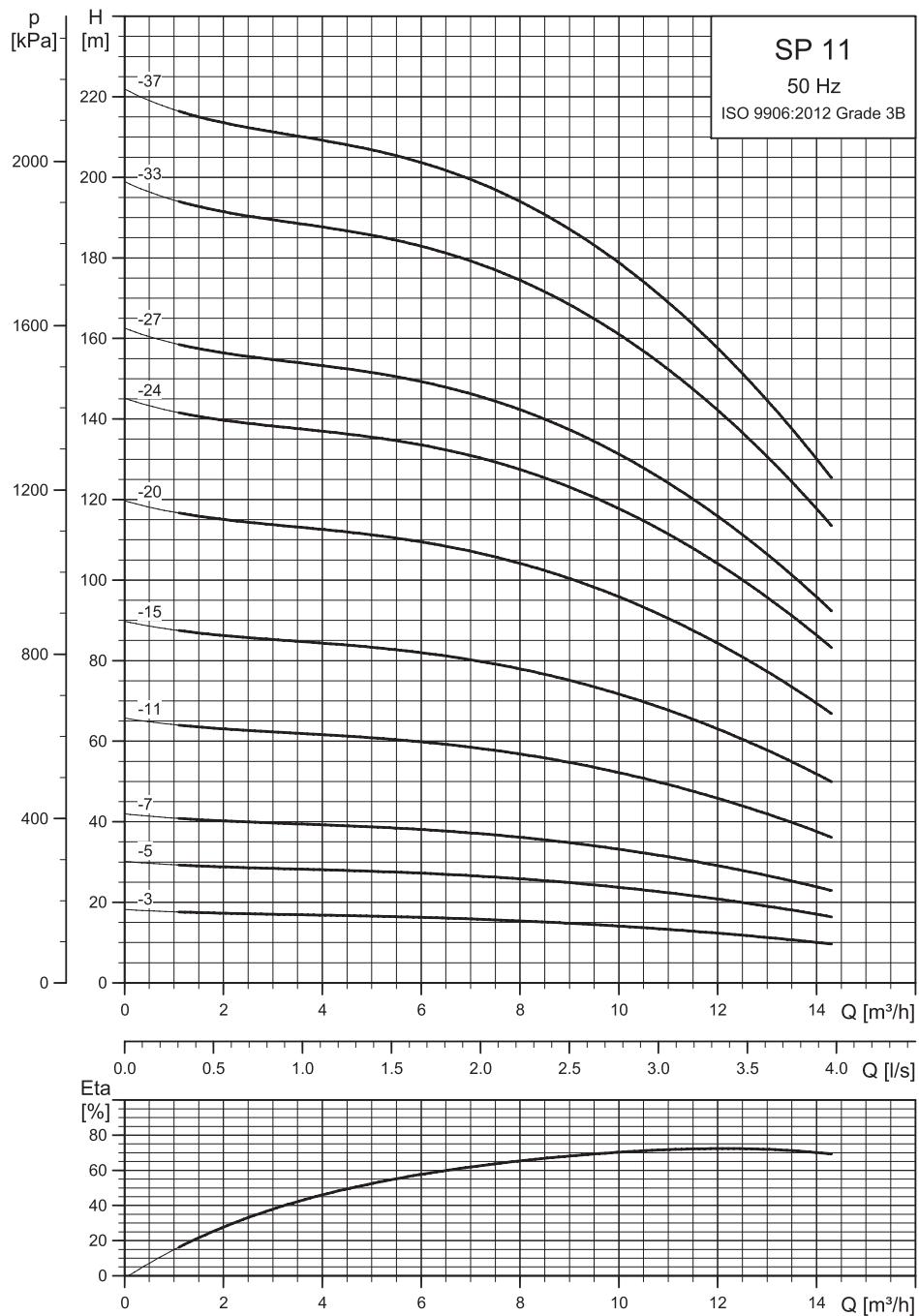
<sup>6)</sup> SP 9-56 to SP 9-86 are mounted in sleeve for R2 connection.

## Power curves



## Related information

[How to read the curve charts](#)

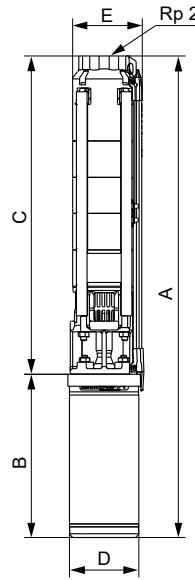
**SP 11****Performance curves**

TM061425

NPSH: Minimum inlet pressure 0.5 m.

**Related information***How to read the curve charts*

## Dimensions and weights



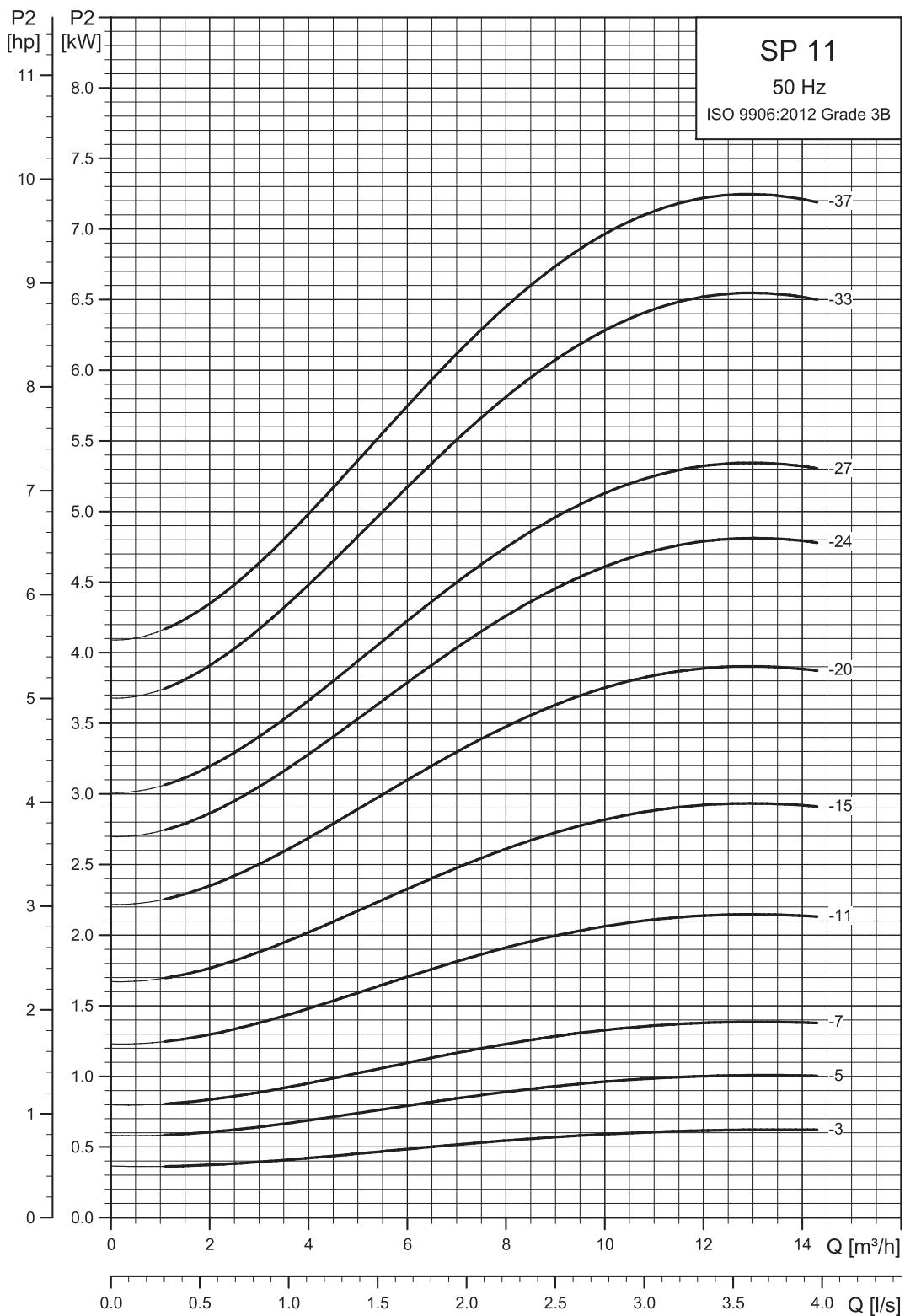
TM080296

Pump type	Type	Motor					Dimensions [mm]		Net weight [kg]
		Power [kW]	C	B	A	D	E		
Single-phase, 1 × 230 V / 1 × 240 V									
SP 11-3	MS 402	0.75	463	306	769	95	101	16.0	
SP 11-5	MS 402	1.1	613	346	959	95	101	19.5	
SP 11-7	MS 402	1.5	763	346	1109	95	101	21.0	
SP 11-11	MS 4000	2.2	1063	577	1640	95	101	34.7	
Three-phase, 3 × 220-230 V 50 Hz / 3 × 380-400-415 V 50 Hz									
SP 11-3	MS 402	0.75	463	276	739	95	101	14.8	
SP 11-5	MS 402	1.1	613	306	919	95	101	177	
SP 11-7	MS 402	1.5	763	346	1109	95	101	21.0	
SP 11-11	MS 402	2.2	1063	346	1409	95	101	25.6	
SP 11-3	MS 4000	0.75	463	402	865	95	101	19.3	
SP 11-5	MS 4000	1.1	613	417	1030	95	101	21.9	
SP 11-7	MS 4000	1.5	763	417	1180	95	101	23.5	
SP 11-11	MS 4000	2.2	1063	457	1520	95	101	28.7	
SP 11-15	MS 4000	3	1363	497	1860	95	101	33.8	
SP 11-20	MS 4000	4	1738	577	2315	95	101	41.9	
SP 11-24	MS 4000	5.5	2038	677	2715	95	101	50.0	
SP 11-27	MS 4000	5.5	2263	677	2940	95	101	52.3	
SP 11-33	MS 4000	7.5	2713	777	3490	95	101	61.2	
SP 11-37	MS 4000	7.5	3013	777	3790	95	101	64.4	
SP 11-24	MS 6000	5.5	2101	547	2648	139.5	139.5	60.4	
SP 11-27	MS 6000	5.5	2326	547	2873	139.5	139.5	62.8	
SP 11-33	MS 6000	7.5	2776	577	3353	139.5	139.5	70.5	
SP 11-37	MS 6000	7.5	3076	577	3653	139.5	139.5	73.7	

The pump types above are also available in N- and R-versions. See Pump types.

E = Maximum diameter of pump inclusive of cable guard and motor.

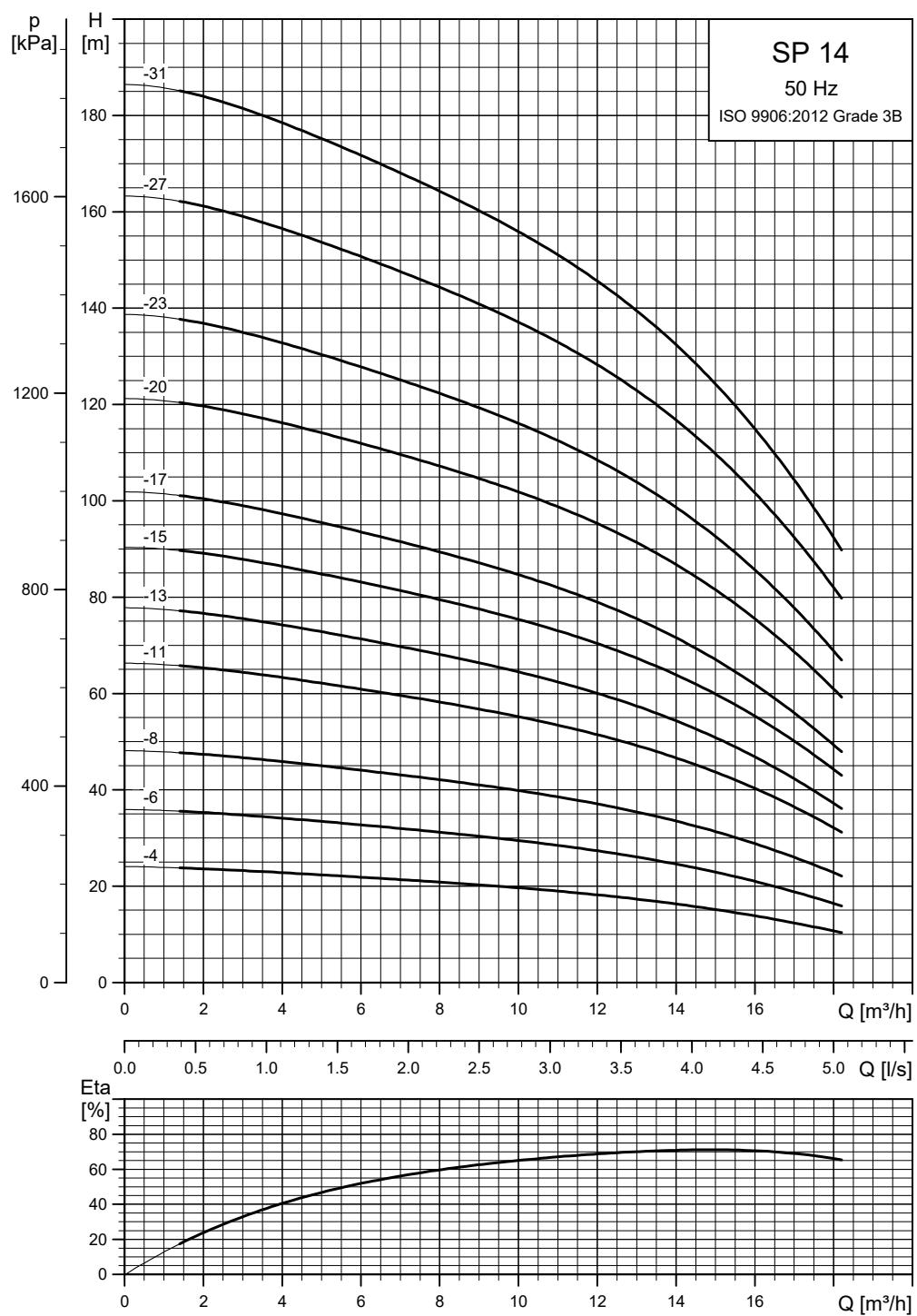
## Power curves



### Related information

[How to read the curve charts](#)

TM061426

**SP 14****Performance curves**

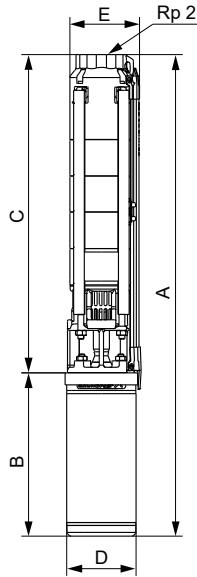
NPSH: Minimum inlet pressure 0.5 m.

**Related information**

[How to read the curve charts](#)

TW61427

## Dimensions and weights

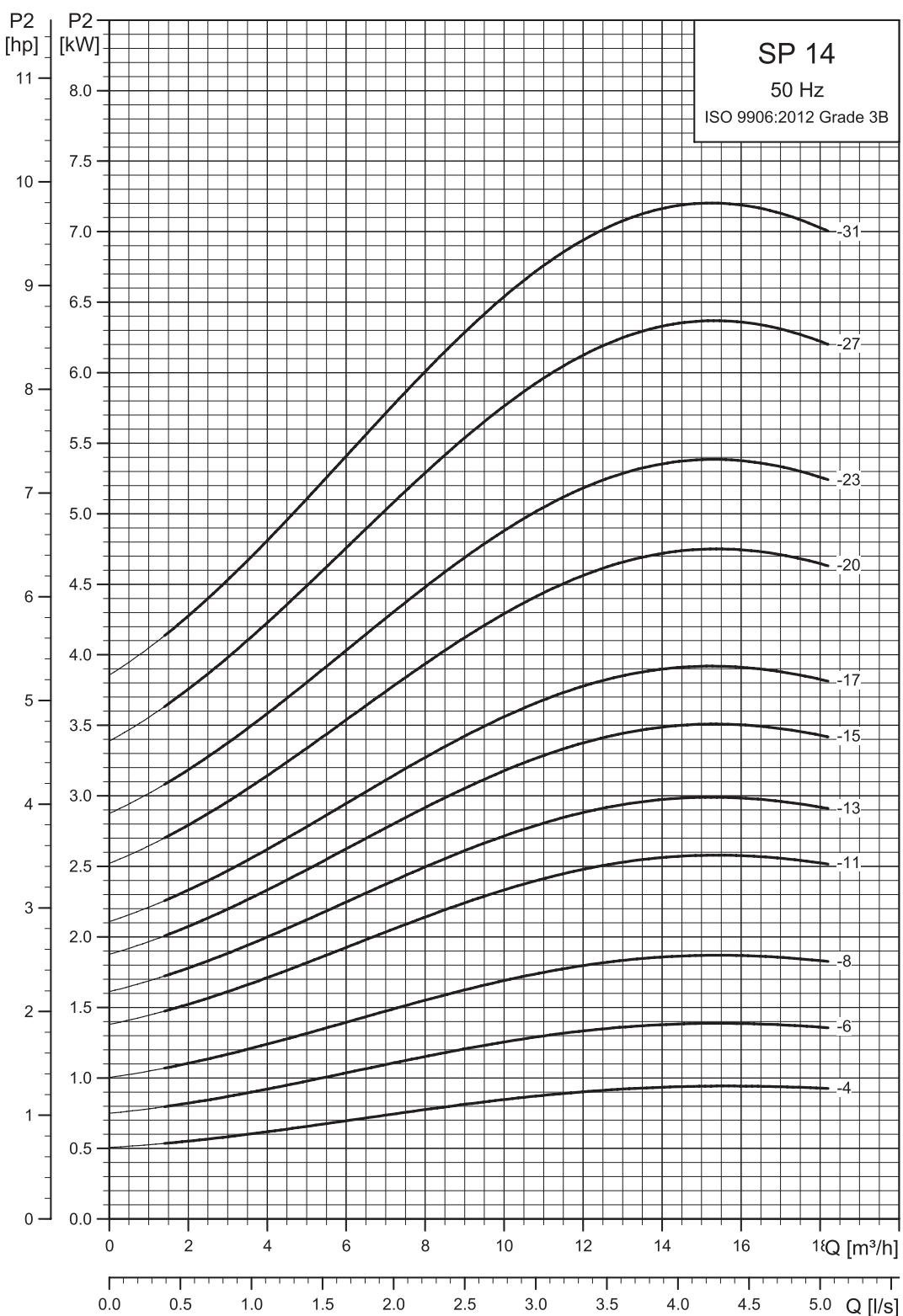


Pump type	Motor		Dimensions [mm]					Net weight [kg]
	Type	Power [kW]	C	B	A	D	E	
<b>Single-phase, 1 × 230 V / 1 × 240 V</b>								
SP 14-4	MS 402	1.1	538	346	884	95	101	18.7
SP 14-6	MS 402	1.5	688	346	1034	95	101	20.2
SP 14-8	MS 4000	2.2	838	577	1415	95	101	32.3
<b>Three-phase, 3 × 220-230 V 50 Hz / 3 × 380-400-415 V 50 Hz</b>								
SP 14-4	MS 402	1.1	538	306	844	95	101	16.9
SP 14-6	MS 402	1.5	688	346	1034	95	101	20.2
SP 14-8	MS 402	2.2	838	346	1084	95	101	23.2
SP 14-4	MS 4000	1.1	538	417	955	95	101	21.1
SP 14-6	MS 4000	1.5	688	417	1105	95	101	22.7
SP 14-8	MS 4000	2.2	838	457	1295	95	101	26.3
SP 14-11	MS 4000	3	1063	497	1560	95	101	30.6
SP 14-13	MS 4000	3	1213	497	1710	95	101	32.2
SP 14-15	MS 4000	4	1363	577	1940	95	101	37.8
SP 14-17	MS 4000	4	1513	577	2090	95	101	39.5
SP 14-20	MS 4000	5.5	1738	677	2415	95	101	46.9
SP 14-23	MS 4000	5.5	1963	677	2640	95	101	49.2
SP 14-27	MS 4000	7.5	2263	777	3040	95	101	56.4
SP 14-31	MS 4000	7.5	2563	777	3340	95	101	59.6
SP 14-20	MS 6000	5.5	1801	547	2348	139.5	139.5	57.3
SP 14-23	MS 6000	5.5	2026	547	2573	139.5	139.5	59.6
SP 14-27	MS 6000	7.5	2326	577	2903	139.5	139.5	65.8
SP 14-31	MS 6000	7.5	2626	577	3203	139.5	139.5	69.0

The pump types above are also available in N- and R-versions.

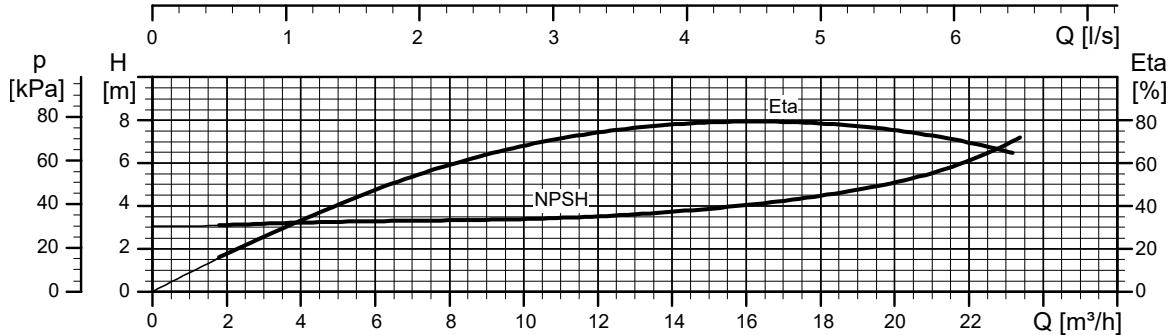
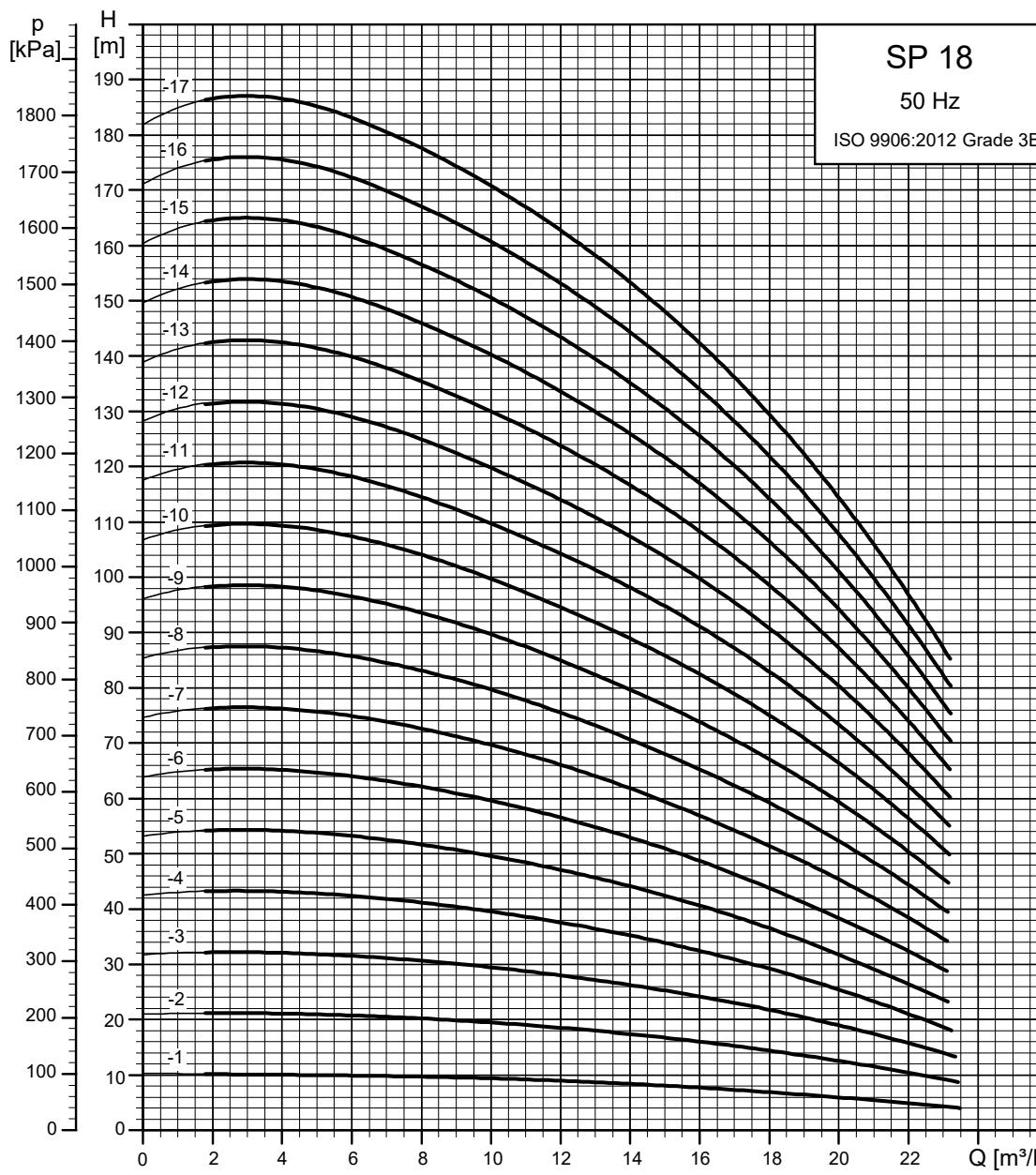
See Pump types. E = Maximum diameter of pump inclusive of cable guard and motor.

## Power curves

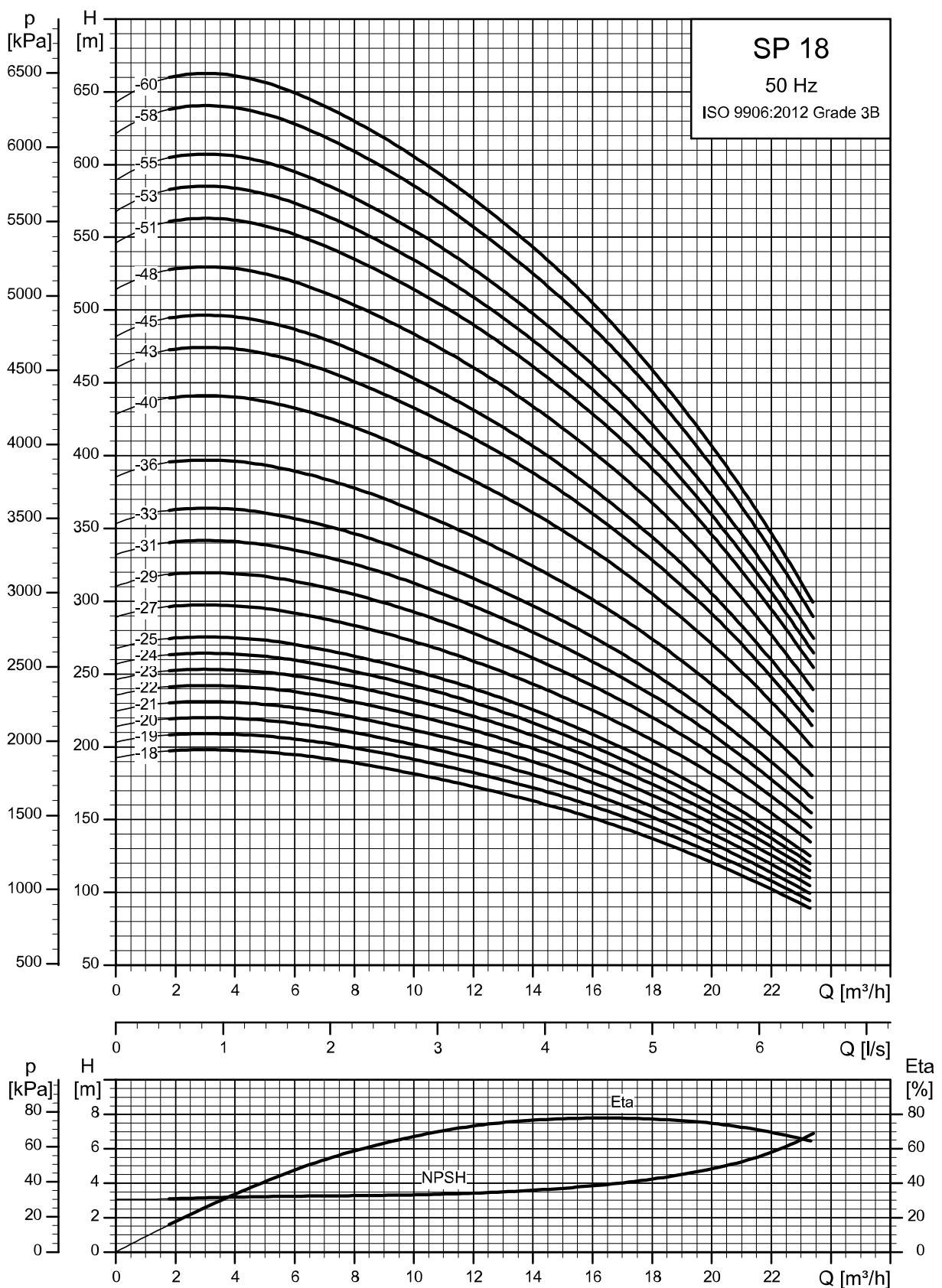


## Related information

[How to read the curve charts](#)

**SP 18****Performance curves**

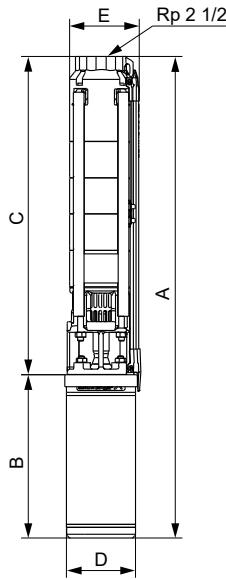
TM084231



TM084232

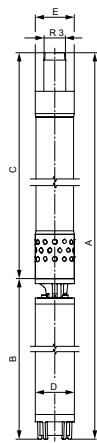
**Related information**[How to read the curve charts](#)

## Dimensions and weights



The pump types listed are also available in N- and R-versions. See Pump types.

Other types of connection are possible by means of connecting pieces. See Mechanical accessories.



Pumps mounted in sleeve are only available in standard and N-versions.

TM080207

TM014197

Pump type	Motor		Dimensions [mm]						Net weight [kg]
	Type	Power [kW]	C	B	A	D	E <sup>7)</sup>	E <sup>8)</sup>	
Single-phase, 1 × 230 V									
SP 18-1	MS402	0.55	325	279	604	95	134	134	13.4
SP 18-1	MS4000	2.2	325	577	902	95	134	134	27.2
SP 18-2	MS402	1.1	385	349	734	95	134	134	17.6
SP 18-2	MS4000	2.2	385	577	962	95	134	134	28.6
SP 18-3	MS4000	2.2	446	577	1023	95	134	134	30
SP 18-4	MS4000	2.2	506	577	1083	95	134	134	31.3
Three-phase, 3 × 230 V / 3 × 400 V									
SP 18-1	MS402	0.55	325	244	569	95	134	134	12
SP 18-1	MS4000	0.75	325	402	727	95	134	134	19.2
SP 18-2	MS402	1.1	385	309	694	95	134	134	16
SP 18-2	MS4000	1.1	385	417	802	95	134	134	20.6
SP 18-3	MS402	2.2	446	349	765	95	134	134	20.4
SP 18-3	MS4000	2.2	446	457	903	95	134	134	24
SP 18-4	MS402	2.2	506	349	855	95	134	134	21.7
SP 18-4	MS4000	2.2	506	457	963	95	134	134	25.3
SP 18-5	MS4000	3.0	567	497	1064	95	134	134	28.7
SP 18-6	MS4000	4.0	627	577	1204	95	134	134	34.1
SP 18-7	MS4000	4.0	688	577	1265	95	134	134	35.4
SP 18-8	MS4000	5.5	748	677	1425	95	134	134	41.8
SP 18-9	MS4000	5.5	809	677	1486	95	134	134	43.2
SP 18-10	MS4000	5.5	869	677	1546	95	134	134	44.6
SP 18-11	MS4000	7.5	930	777	1707	95	134	134	49.9
SP 18-12	MS4000	7.5	990	777	1767	95	134	134	51.3
SP 18-13	MS4000	7.5	1051	777	1828	95	134	134	52.7
SP 18-8	MS6000	5.5	765	547	1312	139.5	142	144	51.7
SP 18-9	MS6000	5.5	826	547	1373	139.5	142	144	53.1
SP 18-10	MS6000	5.5	886	547	1433	139.5	142	144	54.5
SP 18-11	MS6000	7.5	947	577	1524	139.5	142	144	58.8
SP 18-12	MS6000	7.5	1007	577	1584	139.5	142	144	60.2
SP 18-13	MS6000	7.5	1068	577	1645	139.5	142	144	61.6
SP 18-14	MS6000	7.5	1128	577	1705	139.5	142	144	64.1
SP 18-15	MS6000	9.2	1189	607	1796	139.5	142	144	71.5
SP 18-16	MS6000	9.2	1279	607	1856	139.5	142	144	72.9
SP 18-17	MS6000	9.2	1310	607	1917	139.5	142	144	74.2
SP 18-18	MS6000	9.2	1370	607	1977	139.5	142	144	75.6
SP 18-19	MS6000	11	1431	637	2068	139.5	142	144	80
SP 18-20	MS6000	11	1491	637	2128	139.5	142	144	81.4
SP 18-21	MS6000	11	1552	637	2189	139.5	142	144	82.7
SP 18-22	MS6000	13	1612	667	2279	139.5	142	144	87.1
SP 18-23	MS6000	13	1673	667	2340	139.5	142	144	88.5
SP 18-24	MS6000	13	1733	667	2400	139.5	142	144	89.8
SP 18-25	MS6000	13	1794	667	2461	139.5	142	144	91.2
SP 18-27	MS6000	15	1915	702	2617	139.5	142	144	97.9
SP 18-29	MS6000	15	2036	702	2738	139.5	142	144	100.7
SP 18-31	MS6000	18.5	2157	757	2914	139.5	142	144	107.9
SP 18-33	MS6000	18.5	2278	757	3035	139.5	142	144	110.7
SP 18-36	MS6000	18.5	2459	757	3216	139.5	142	144	114.8
SP 18-40	MS6000	22	2701	817	3518	139.5	142	144	127.3
SP 18-43 <sup>9)</sup>	MS6000	22	3254	817	4071	139.5	175	181	162.9
SP 18-45 <sup>9)</sup>	MS6000	26	3375	877	4252	139.5	175	181	172.2

SP 18-48 <sup>9)</sup>	MS6000	26	3556	877	4433	139.5	175	181	177.3
SP 18-51 <sup>9)</sup>	MS6000	26	3738	877	4615	139.5	175	181	184.5
SP 18-53 <sup>9)</sup>	MS6000	30	3859	947	4806	139.5	175	181	195.3
SP 18-55 <sup>9)</sup>	MMS6	30	3980	1193	5173	144	175	181	224.9
SP 18-58 <sup>9)</sup>	MMS6	30	4161	1193	5354	144	175	181	229.9
SP 18-60 <sup>9)</sup>	MMS6	37	4282	1293	5575	144	175	181	243.2

7) Maximum diameter of pump with one motor cable.

8) Maximum diameter of pump with two motor cables.

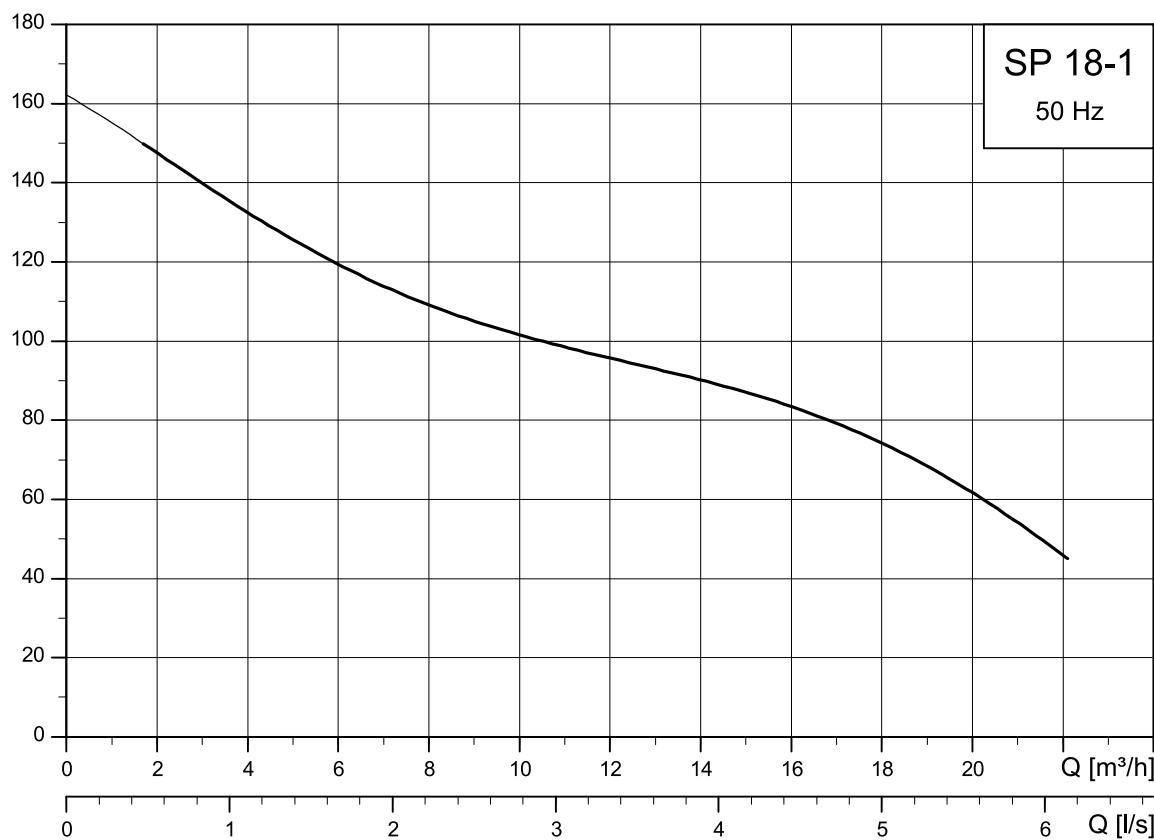
9) SP 18-43 to SP 18-60 are mounted in sleeve for R 3 connection.

### Related information

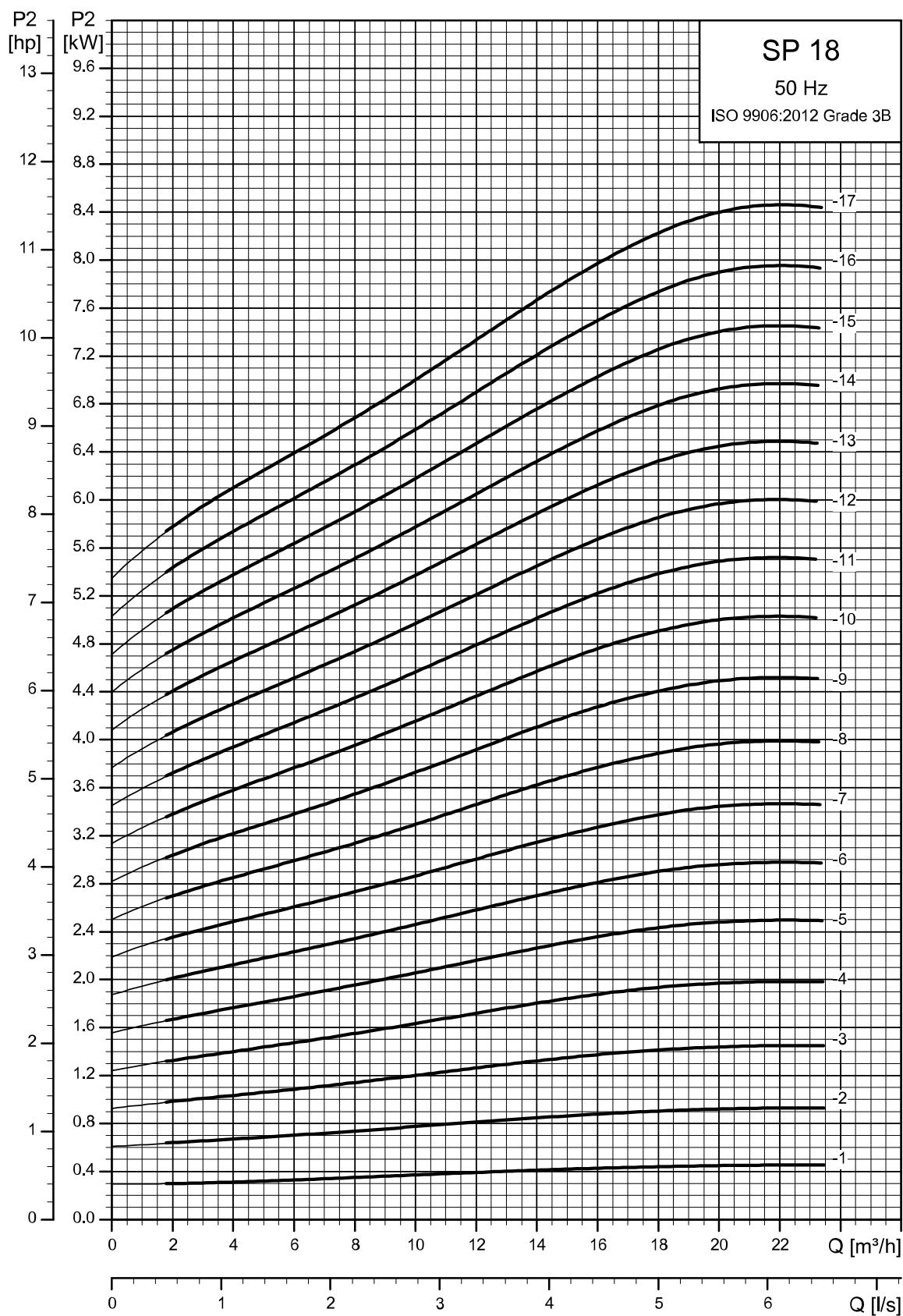
[Connecting pieces / Adaptors](#)

### Single-stage curve, axial thrust

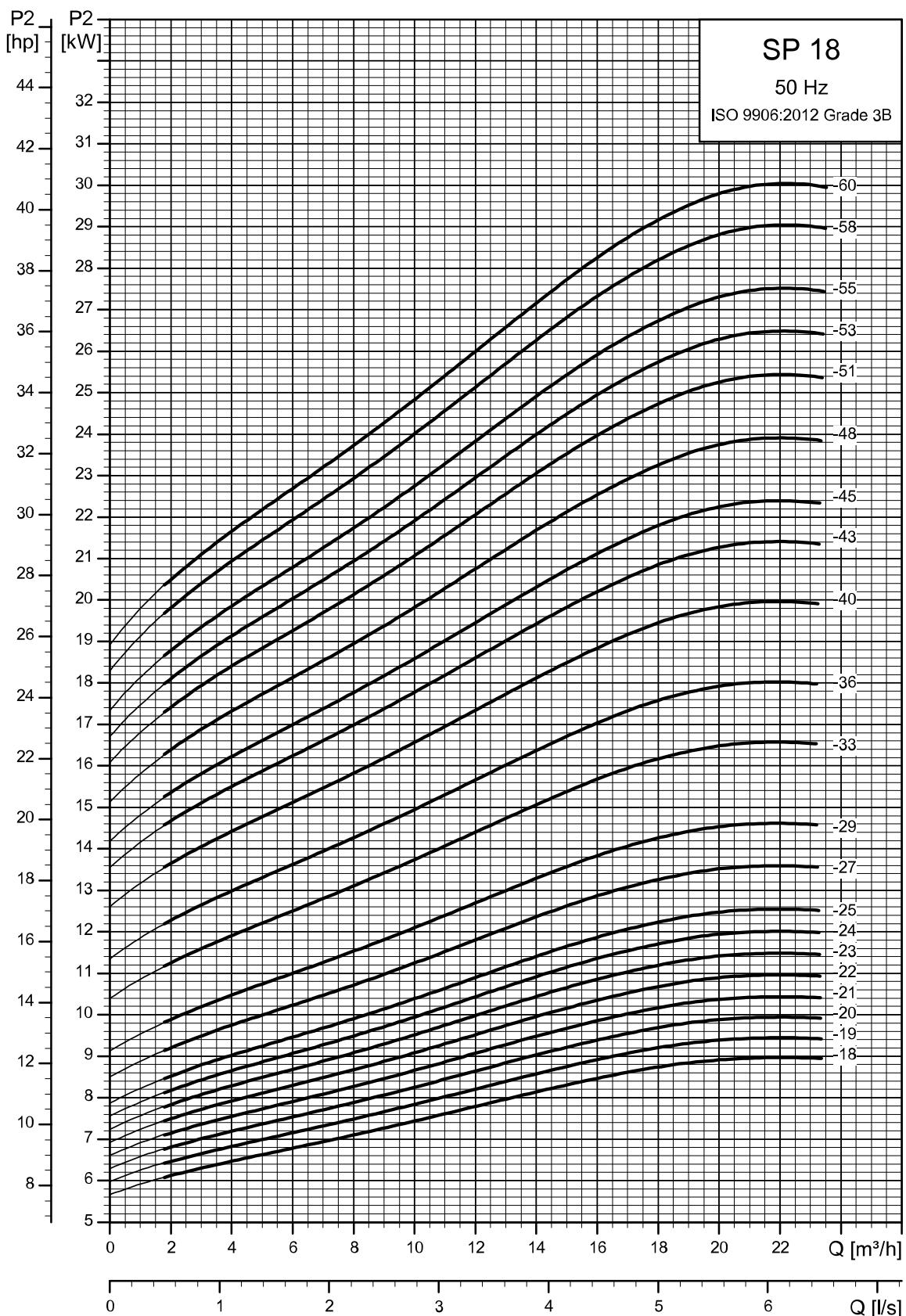
N [Newton]



TN08249

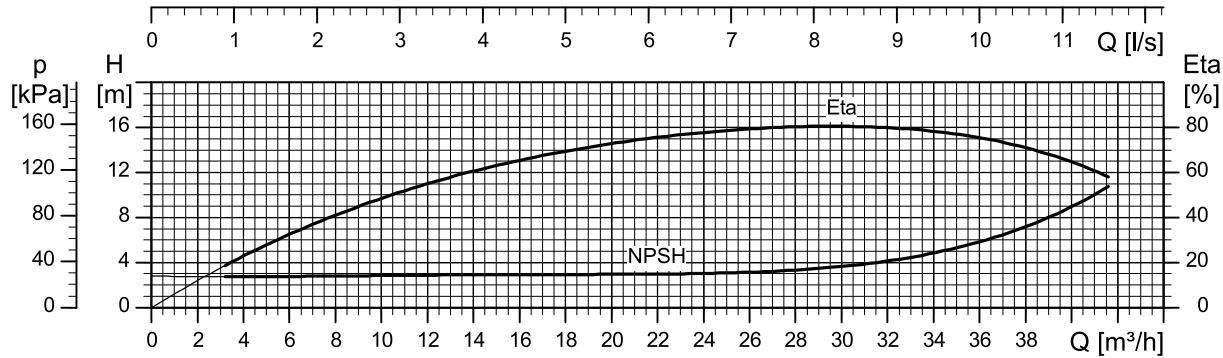
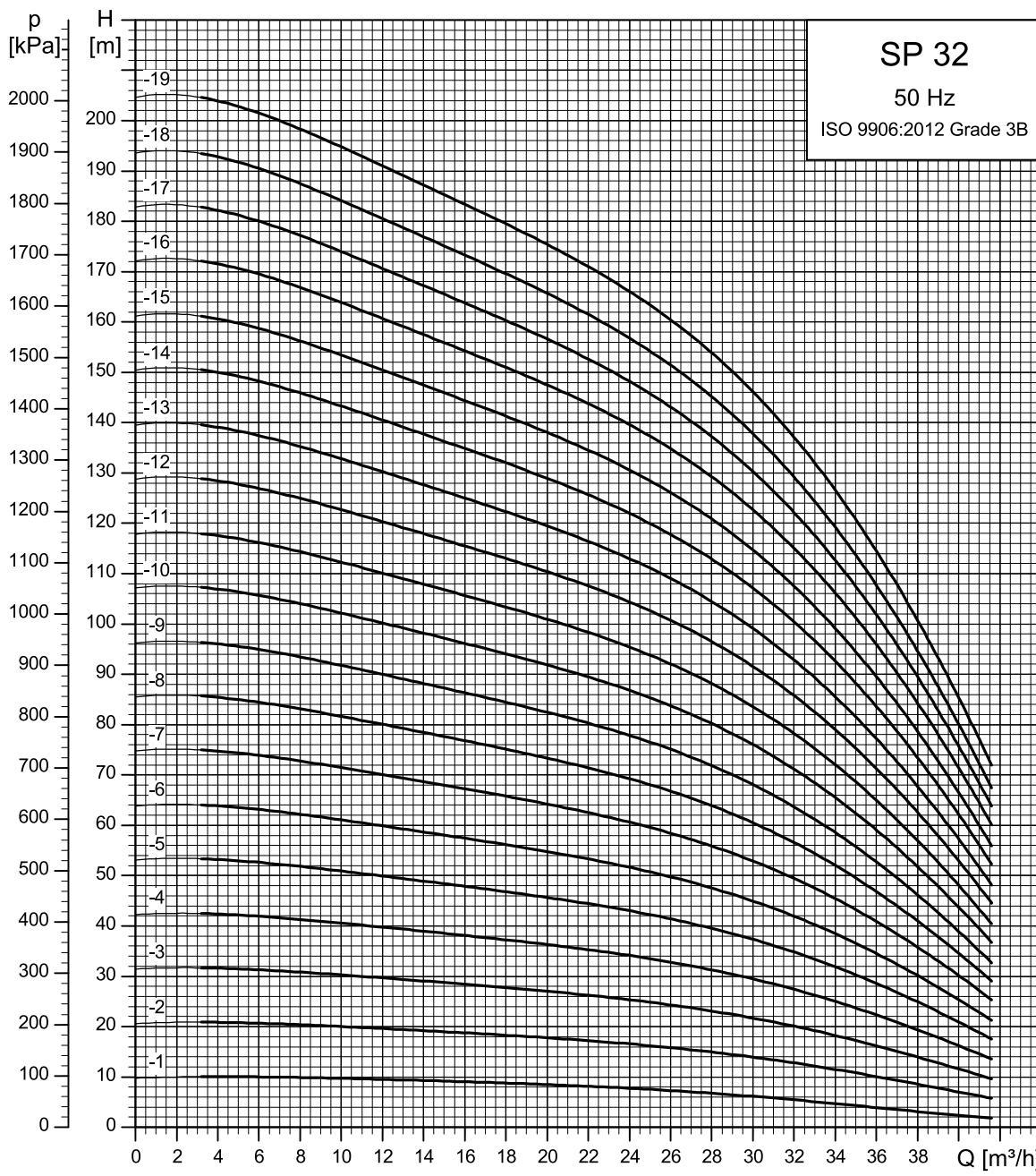
**Power curves**

TM084233

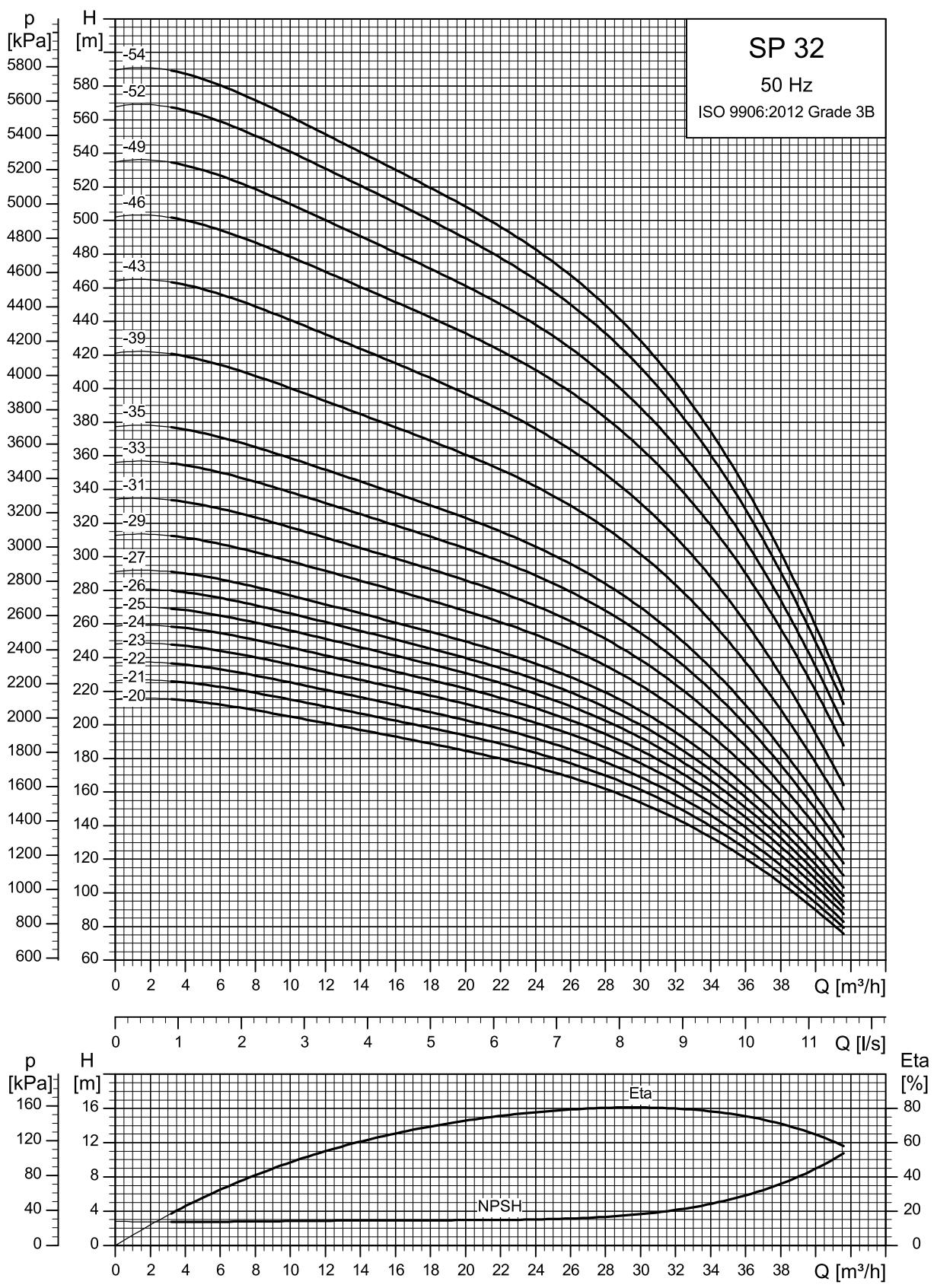


TM084234

**Related information**[How to read the curve charts](#)

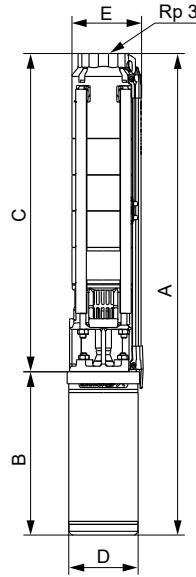
**SP 32****Performance curves**

TM087015



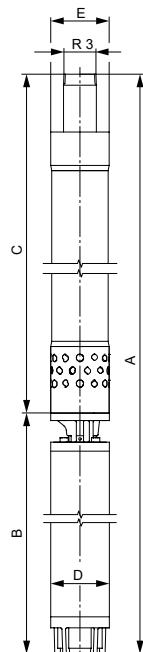
TN087016

## Dimensions and weights



The pump types above are also available in N- and R-versions. See Pump types.

Other types of connection are possible by means of connecting pieces. See Mechanical connection.

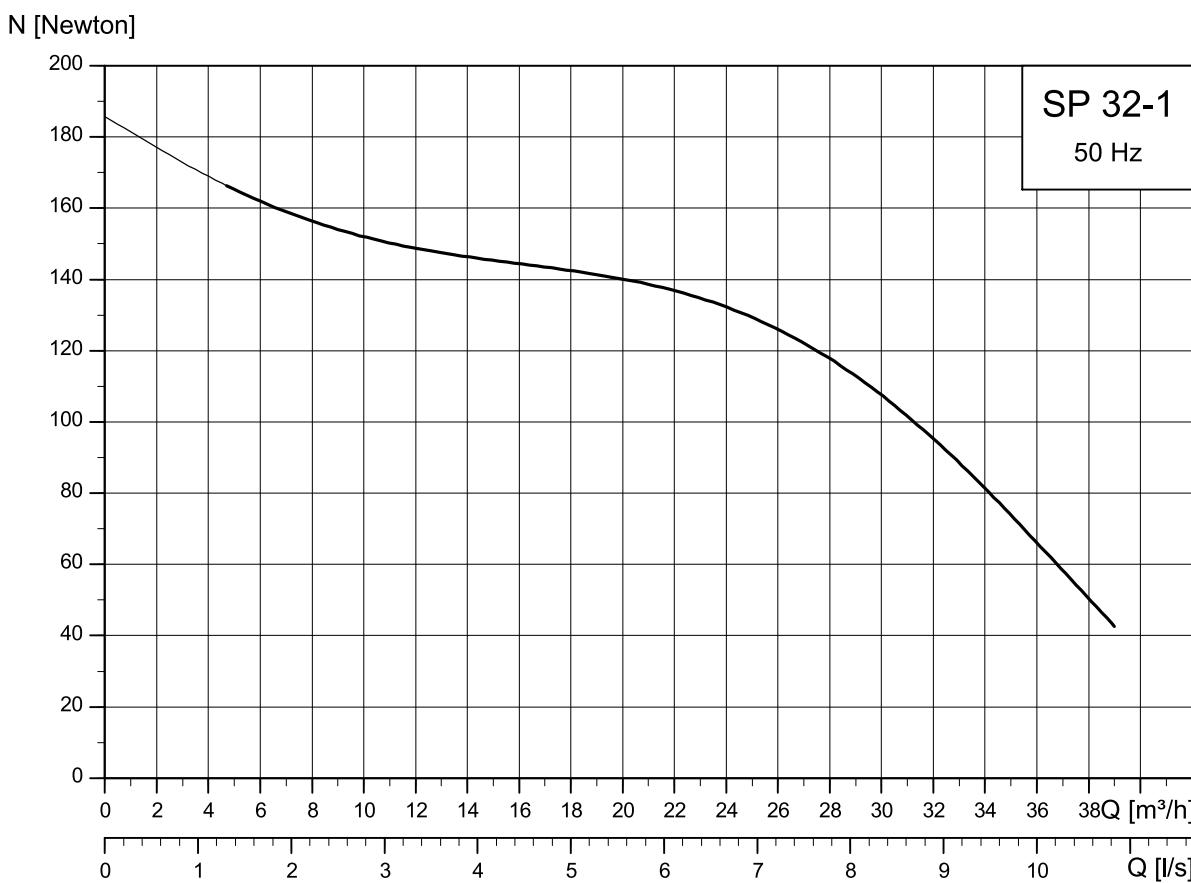


Pump type	Motor		Dimensions [mm]					Net weight	
	Type	Power [kW]	C	B	A	D	E <sup>10)</sup>	E <sup>11)</sup>	[kg]
Single-phase, 1 × 230 V									
SP 32-1	MS 402	1.1	358	349	707	95	134		17
SP 32-1	MS 4000	2.2	358	577	935	95	134		27
SP 32-2	MS 4000	2.2	454	577	1031	95	134		29
Three-phase, 3 × 230 V / 3 × 400 V									
SP 32-1	MS 402	1.1	358	309	667	95	134		16
SP 32-1	MS 4000	1.1	358	417	775	95	134		20
SP 32-2	MS 402	2.2	454	349	803	95	134		20
SP 32-2	MS 4000	2.2	454	457	911	95	134		24
SP 32-3	MS 4000	3.0	550	497	1047	95	134		27
SP 32-4	MS 4000	4.0	646	577	1223	95	134		33
SP 32-5	MS 4000	5.5	742	677	1419	95	134		40
SP 32-6	MS 4000	5.5	838	677	1515	95	134		42
SP 32-7	MS 4000	7.5	934	777	1711	95	134		48
SP 32-8	MS 4000	7.5	1030	777	1807	95	134		51
SP 32-5	MS 6000	5.5	761	547	1308	139.5	142	144	50
SP 32-6	MS 6000	5.5	857	547	1404	139.5	142	144	52
SP 32-7	MS 6000	7.5	953	577	1530	139.5	142	144	59
SP 32-8	MS 6000	7.5	1049	577	1626	139.5	142	144	57
SP 32-9	MS 6000	7.5	1145	577	1752	139.5	142	144	61
SP 32-10	MS 6000	9.2	1241	607	1848	139.5	142	144	69
SP 32-11	MS 6000	9.2	1337	607	1944	139.5	142	144	72
SP 32-12	MS 6000	11	1433	637	2070	139.5	142	144	77
SP 32-13	MS 6000	11	1529	637	2166	139.5	142	144	79
SP 32-14	MS 6000	13	1625	667	2292	139.5	142	144	84
SP 32-15	MS 6000	13	1721	667	2388	139.5	142	144	86
SP 32-16	MS 6000	15	1817	702	2519	139.5	142	144	92
SP 32-17	MS 6000	15	1913	702	2615	139.5	142	144	94
SP 32-18	MS 6000	15	2009	705	2711	139.5	142	144	96
SP 32-19	MS 6000	18.5	2105	757	2862	139.5	142	144	103
SP 32-20	MS 6000	18.5	2201	757	2958	139.5	142	144	104
SP 32-21	MS 6000	18.5	2297	757	3054	139.5	142	144	106
SP 32-22	MS 6000	18.5	2393	757	3150	139.5	142	144	108
SP 32-23	MS 6000	22	2489	817	3306	139.5	142	144	117
SP 32-24	MS 6000	22	2585	817	3402	139.5	142	144	119
SP 32-25	MS 6000	22	2681	817	3498	139.5	142	144	121
SP 32-26	MS 6000	22	2777	817	3594	139.5	142	144	123
SP 32-27	MS 6000	26	2873	877	3750	139.5	142	144	131
SP 32-29	MS 6000	26	3065	877	3942	139.5	142	144	134
SP 32-31	MS 6000	26	3257	877	4134	139.5	142	144	138
SP 32-33	MS 6000	30	3449	947	4396	139.5	142	144	150
SP 32-35	MS 6000	30	3641	947	4588	139.5	142	144	156
SP 32-39 <sup>12)</sup>	MMS 6	37	4396	1293	5689	144	175	181	248
SP 32-43 <sup>12)</sup>	MMS 6	37	4760	1293	6073	144	175	181	259
SP 32-46 <sup>12)</sup>	MMS 8000	45	4993	1270	6263	192	192	192	326
SP 32-49 <sup>12)</sup>	MMS 8000	45	5281	1300	6581	192	192	192	334
SP 32-52 <sup>12)</sup>	MMS 8000	45	5569	1300	6869	192	192	192	342
SP 32-54 <sup>12)</sup>	MMS 8000	55	5761	1380	7141	192	192	192	362

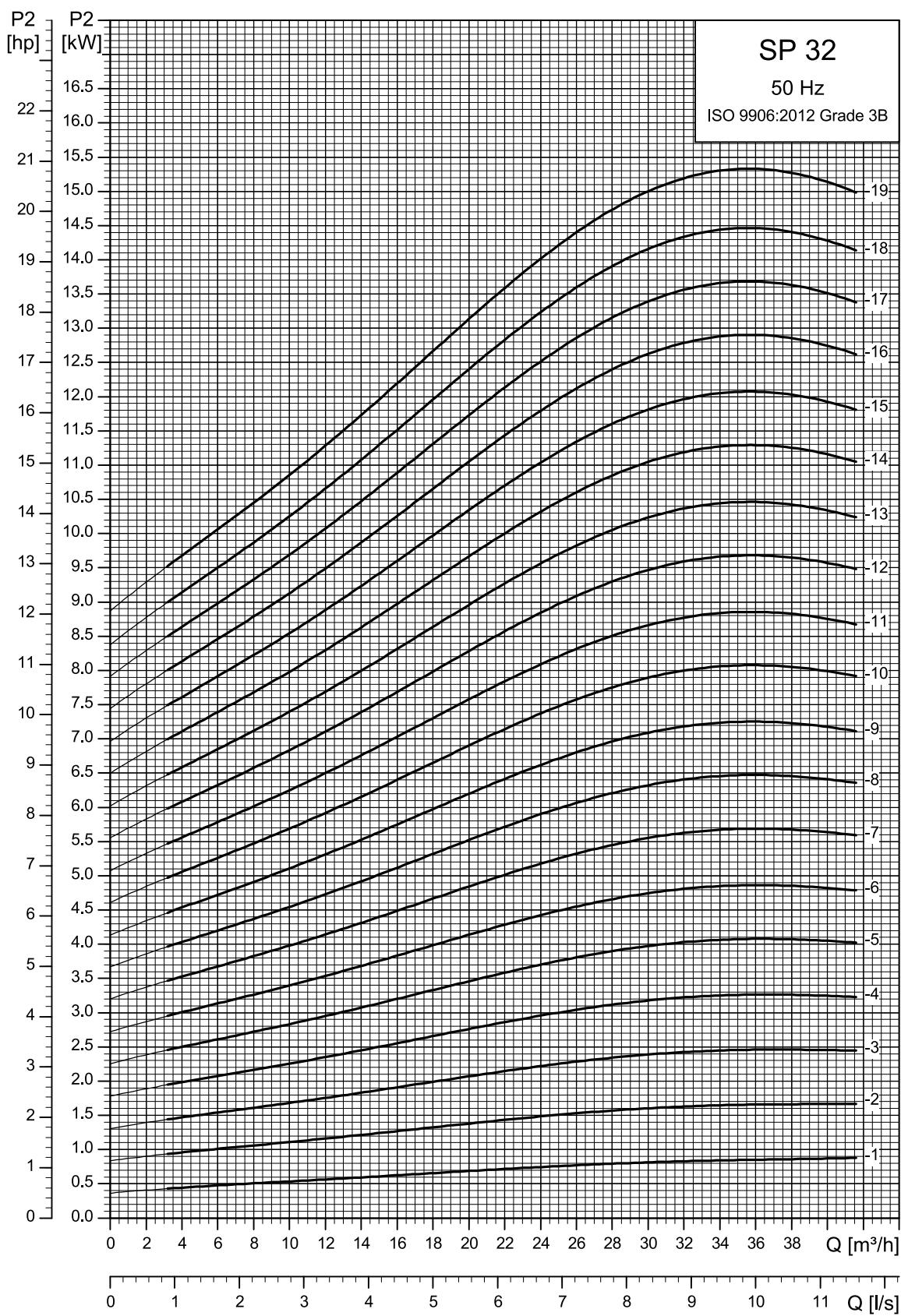
<sup>10)</sup> Maximum diameter of pump with one motor cable.

<sup>11)</sup> Maximum diameter of pump with two motor cables.

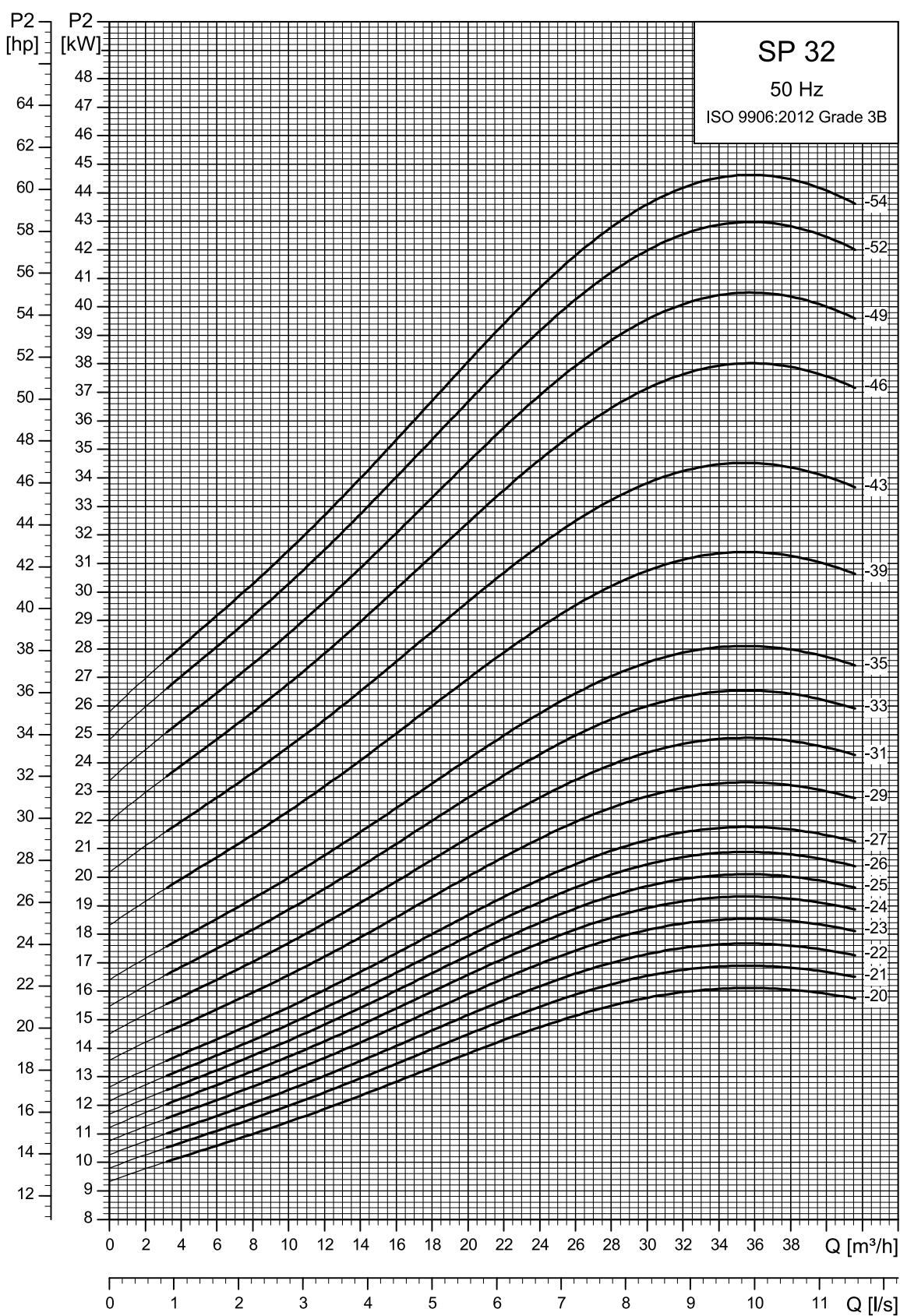
<sup>12)</sup> SP 32-39 to SP 32-54 are mounted in sleeve for R3 connection. Pumps mounted in sleeve are only available in standard and N-versions.

**Single-stage curve, axial thrust**

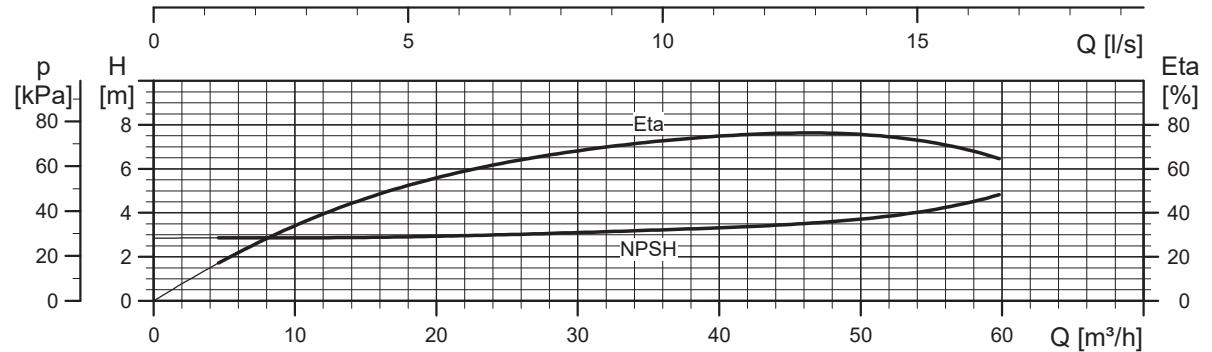
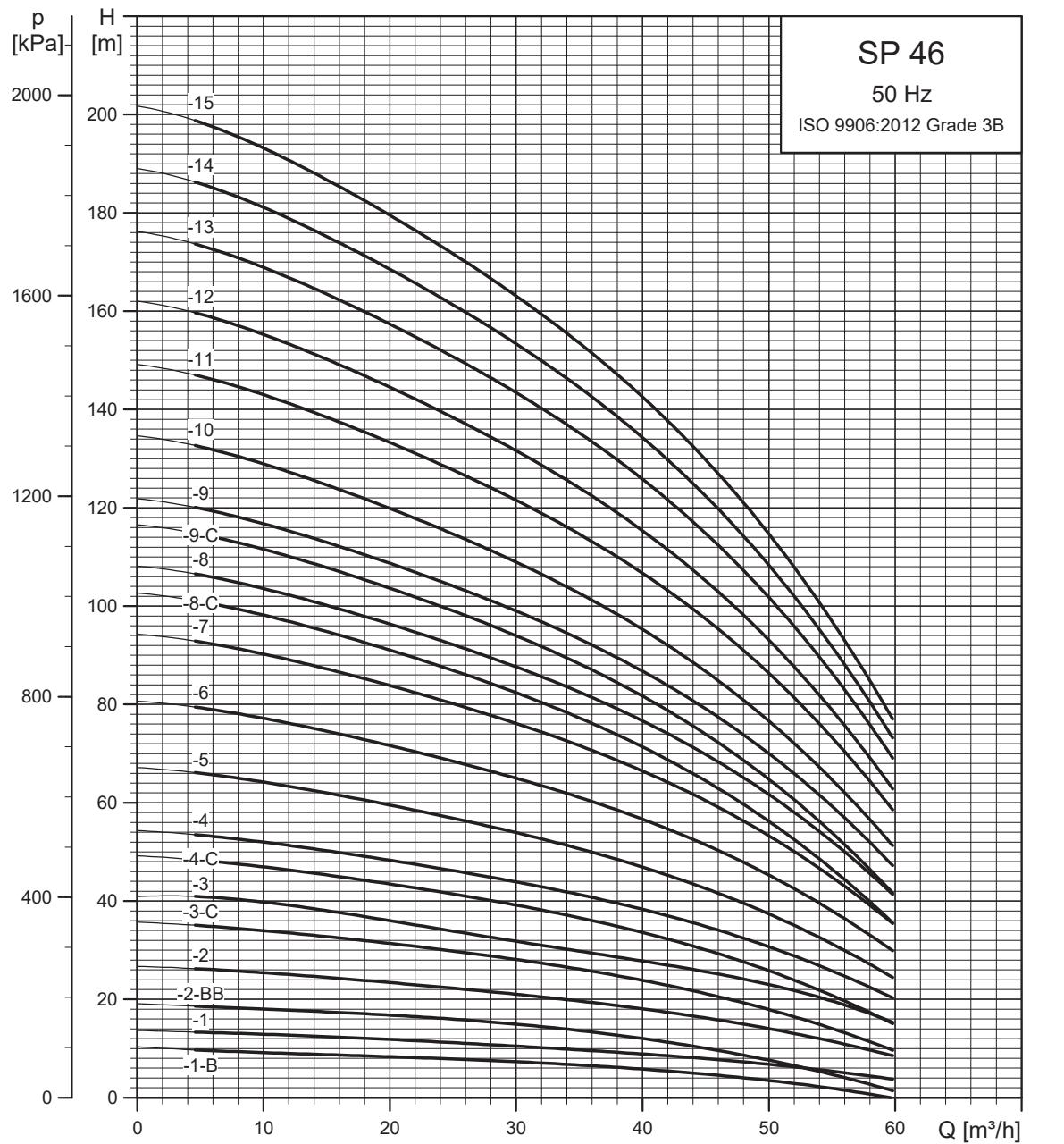
TM087010

**Power curves**

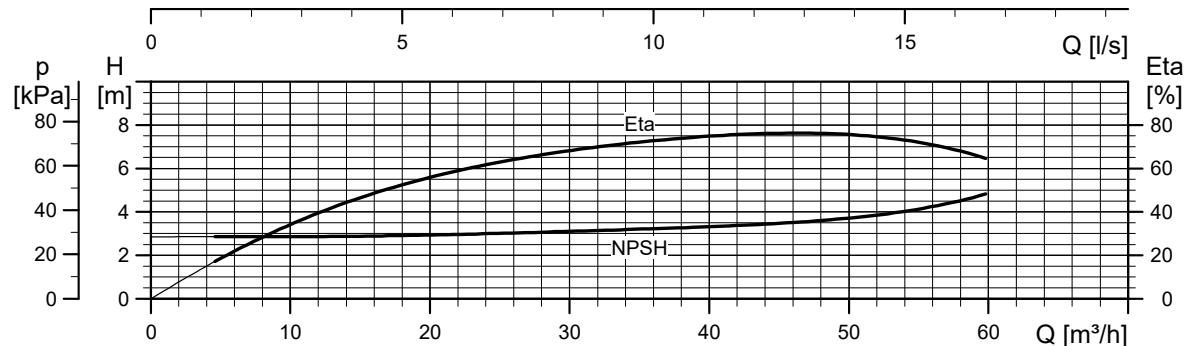
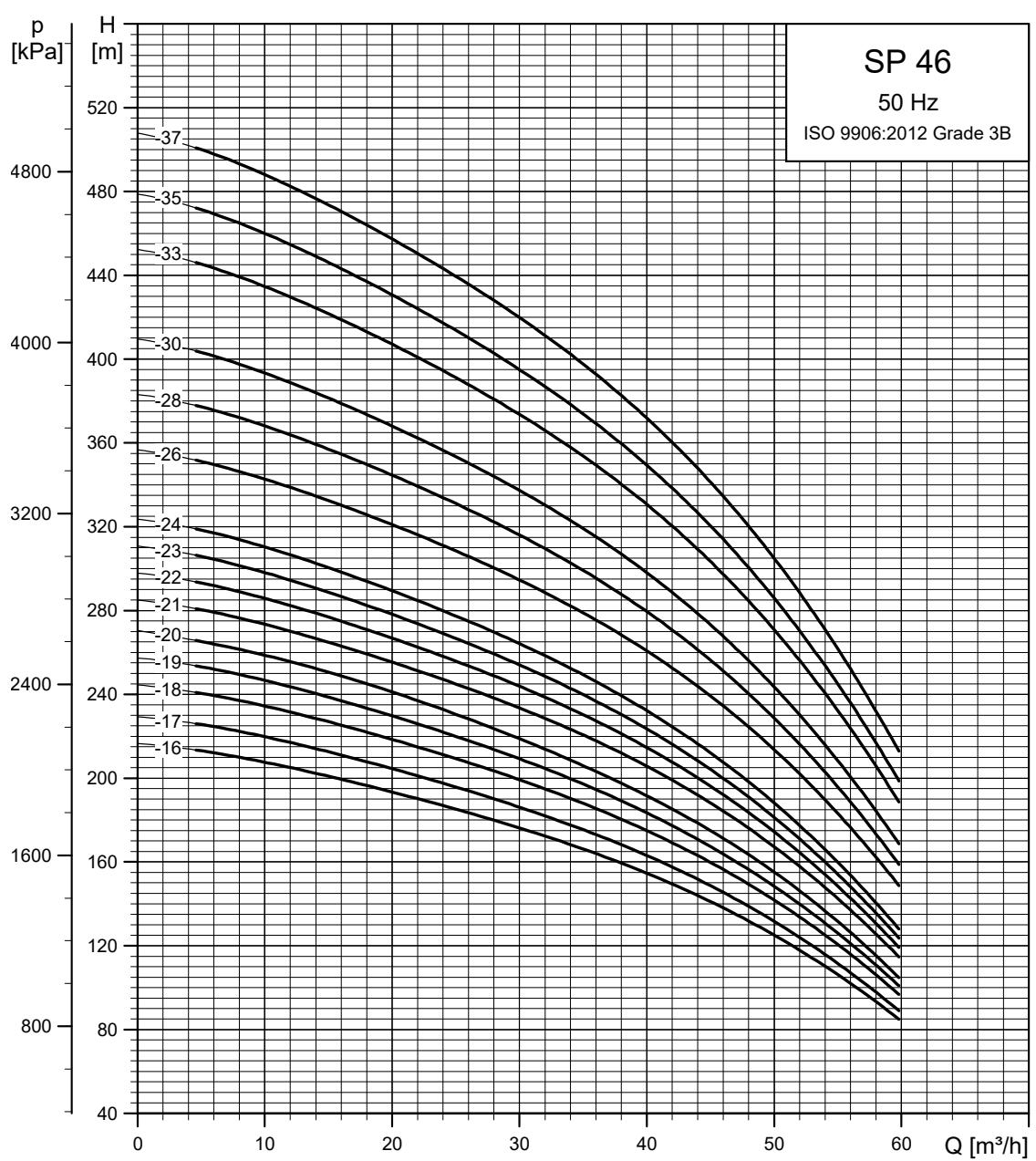
TM087-017



TN087018

**SP 46****Performance curves**

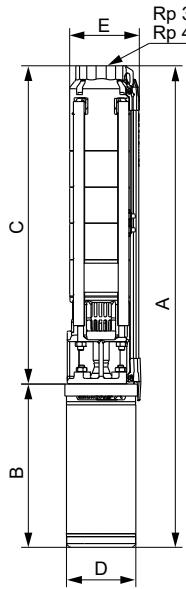
TM018765



TM018766

**Related information**[How to read the curve charts](#)

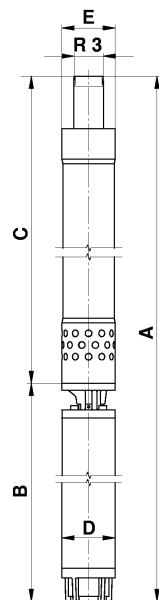
## Dimensions and weights



TM080209

The pump types above are also available in N-and R-versions. See Pump types.

Other types of connection are possible by means of connecting pieces. See Mechanical connection.



TM014197

Pump type	Motor		Dimensions [mm]					Net weight [kg]	
	Type	Power [kW]	C	B	A	D	E <sup>13)</sup>	E <sup>14)</sup>	
Three-phase, 3 × 230 V / 3 × 400 V									
SP 46-1-B	MS 4000	1.1	378	417	795	95	146		21
SP 46-1	MS 4000	2.2	378	457	835	95	146		23
SP 46-2-BB	MS 4000	2.2	491	457	948	95	146		26
SP 46-2	MS 4000	3.0	491	497	988	95	146		27
SP 46-3-C	MS 4000	4.0	604	577	1181	95	146		33
SP 46-3	MS 4000	5.5	604	677	1281	95	146		38
SP 46-4-C	MS 4000	5.5	717	677	1394	95	146		40
SP 46-4	MS 4000	7.5	717	777	1494	95	146		45
SP 46-5	MS 4000	7.5	830	777	1607	95	146		48
SP 46-3	MS 6000	5.5	620	547	1167	139.5	148	151	48
SP 46-4-C	MS 6000	5.5	733	547	1280	139.5	148	151	51
SP 46-4	MS 6000	7.5	733	577	1310	139.5	148	151	54
SP 46-5	MS 6000	7.5	846	577	1423	139.5	148	151	57
SP 46-6	MS 6000	9.2	959	607	1566	139.5	148	151	64
SP 46-7	MS 6000	11	1072	637	1709	139.5	148	151	70
SP 46-8-C	MS 6000	11	1185	637	1822	139.5	148	151	72
SP 46-8	MS 6000	13	1185	667	1852	139.5	148	151	75
SP 46-9-C	MS 6000	13	1298	667	1965	139.5	148	151	78
SP 46-9	MS 6000	15	1298	702	2000	139.5	148	151	82
SP 46-10	MS 6000	15	1411	702	2113	139.5	148	151	84
SP 46-11	MS 6000	18.5	1524	757	2281	139.5	148	151	92
SP 46-12	MS 6000	18.5	1637	757	2394	139.5	148	151	94
SP 46-13	MS 6000	22	1766	817	2583	139.5	148	151	103
SP 46-14	MS 6000	22	1879	817	2696	139.5	148	151	106
SP 46-15	MS 6000	22	1992	817	2809	139.5	148	151	108
SP 46-16	MS 6000	26	2105	877	2982	139.5	148	151	116
SP 46-17	MS 6000	26	2218	877	3095	139.5	148	151	118
SP 46-18	MS 6000	30	2331	947	3278	139.5	148	151	129
SP 46-19	MS 6000	30	2444	947	3391	139.5	148	151	131
SP 46-20	MS 6000	30	2557	947	3504	139.5	148	151	134
SP 46-21	MMS 6	37	2670	1312	3982	144	150	153	176
SP 46-22	MMS 6	37	2783	1312	4095	144	150	153	179
SP 46-23	MMS 6	37	2896	1312	4208	144	150	153	181
SP 46-24	MMS 6	37	3009	1312	4321	144	150	153	183
SP 46-26 <sup>15)</sup>	MMS 8000	45	3511	1270	4781	192	192	192	278
SP 46-28 <sup>15)</sup>	MMS 8000	45	3737	1270	5007	192	192	192	284
SP 46-30 <sup>15)</sup>	MMS 8000	45	3963	1270	5233	192	192	192	290
SP 46-33 <sup>15)</sup>	MMS 8000	55	4302	1350	5652	192	192	192	314
SP 46-35 <sup>15)</sup>	MMS 8000	55	4528	1350	5878	192	192	192	320
SP 46-37 <sup>15)</sup>	MMS 8000	63	4754	1490	6244	192	192	192	352

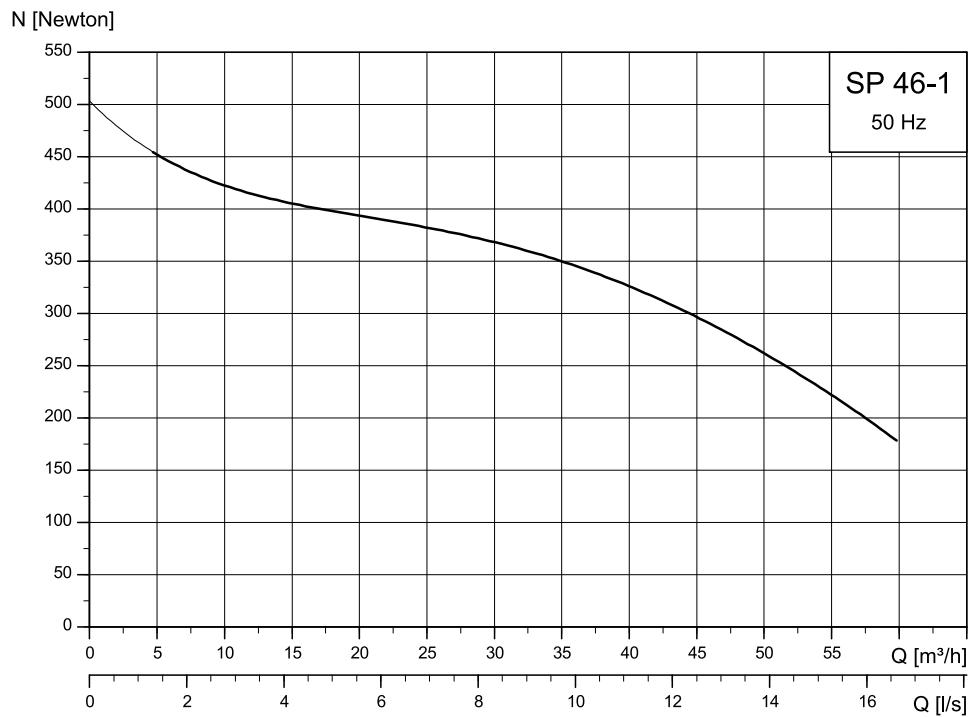
<sup>13)</sup> Maximum diameter of pump with one motor cable.

<sup>14)</sup> Maximum diameter of pump with two motor cables.

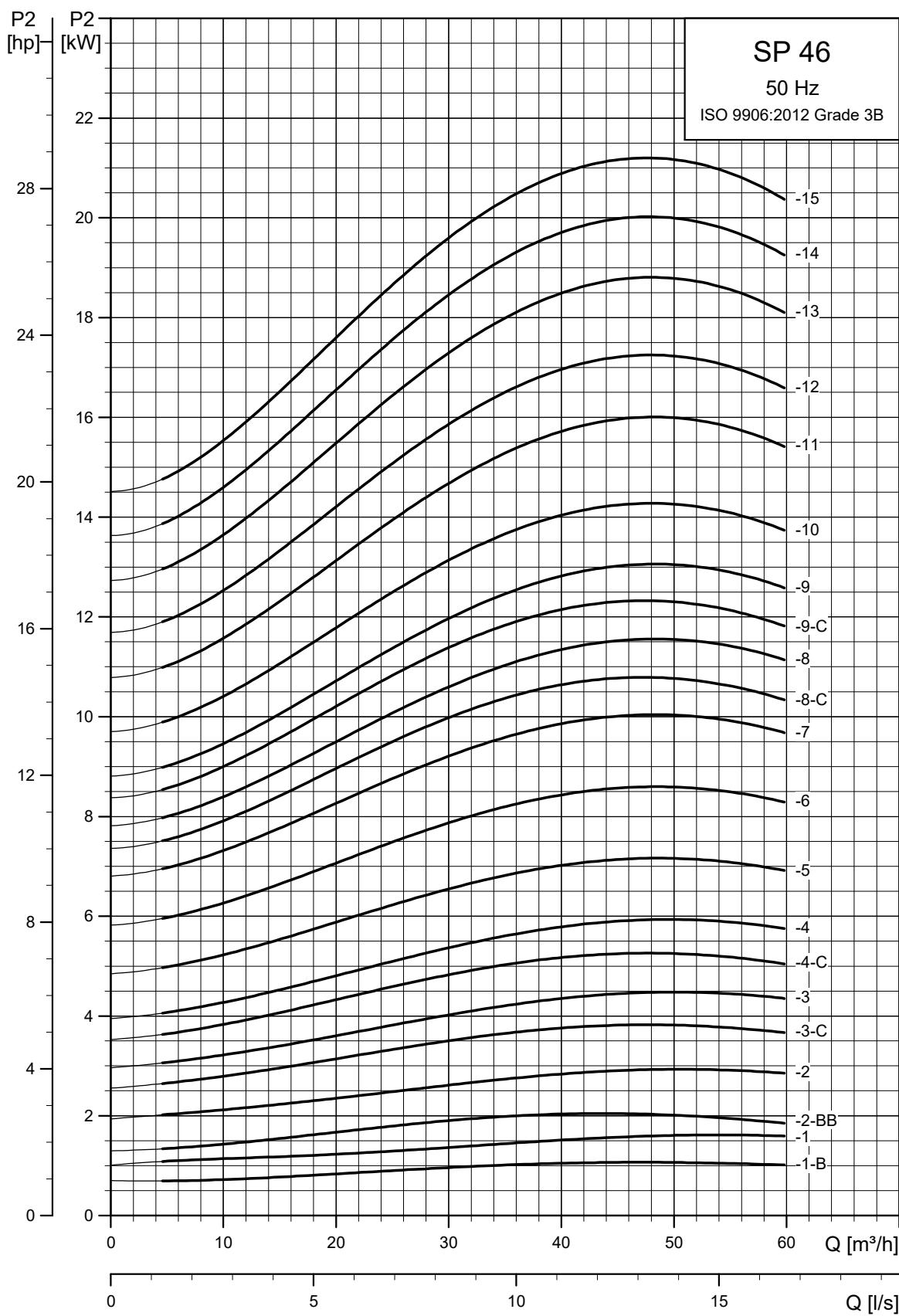
<sup>15)</sup> SP 46-26 to SP 46-37 are mounted in sleeve for R4 connection. Pumps mounted in sleeve are only available in standard and N-versions.

## Related information

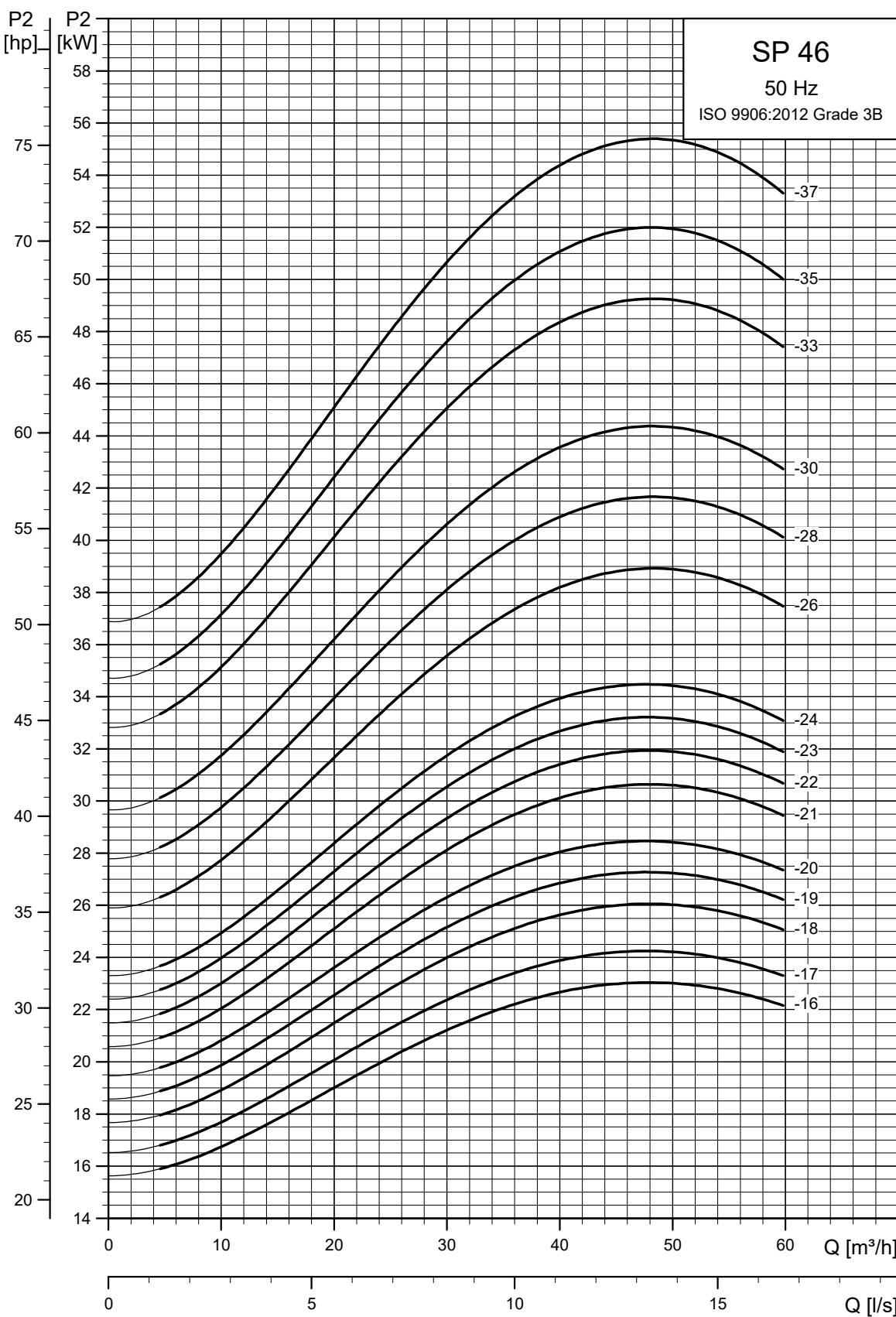
[Connecting pieces / Adaptors](#)

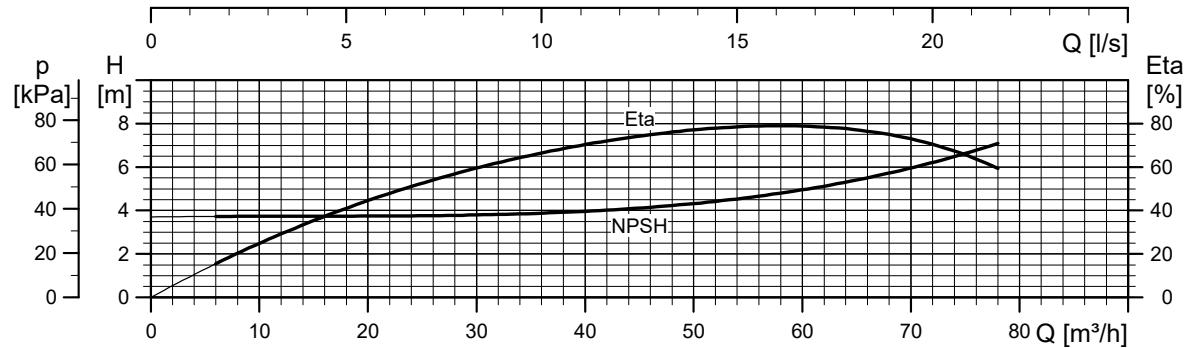
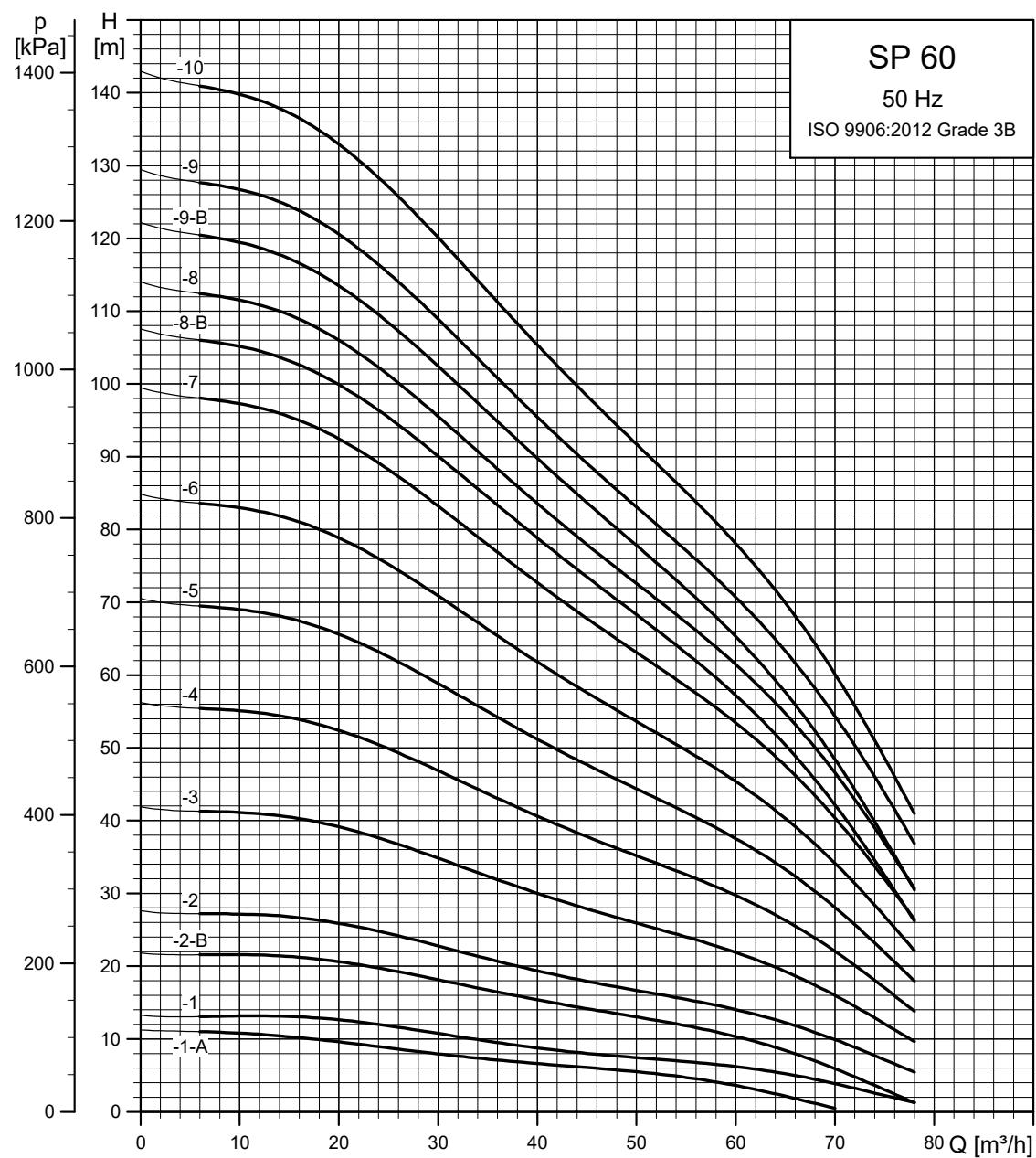
**Single-stage curves, axial thrust**

TM084130

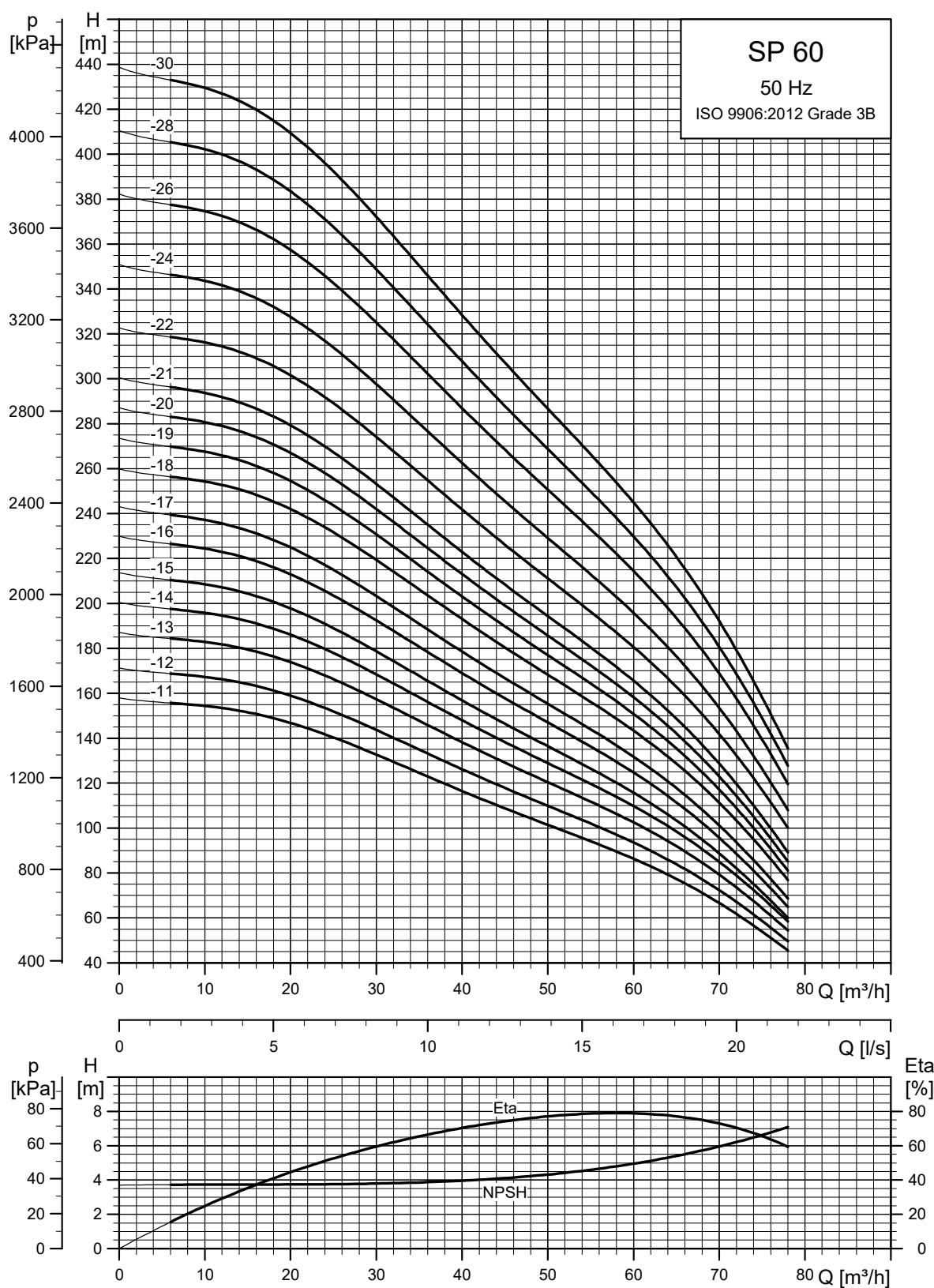
**Power curves**

TM018767

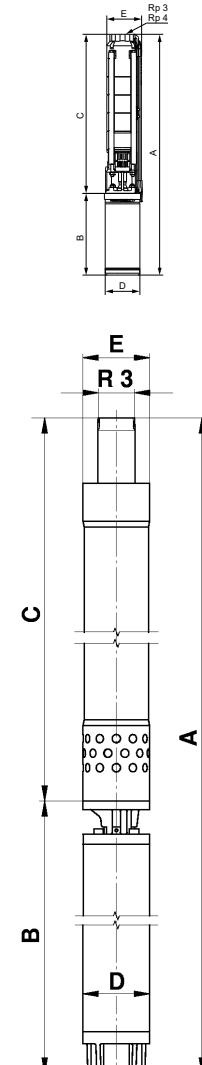
**Related information**[How to read the curve charts](#)

**SP 60****Performance curves**

TM018826

**Related information**[How to read the curve charts](#)

## Dimensions and weights



Pump in sleeve

Pump type	Type	Power [kW]	Dimensions [mm]				B	D	Net weight [kg]
			Rp 3/Rp 4 connection						
			A	C	E <sup>16)</sup>	E <sup>17)</sup>			
Three-phase, 3 × 230 V / 3 × 400 V									
SP 60-1-A	MS 4000	1.5	795	378	146		417	95	21
SP 60-1	MS 4000	2.2	835	378	146		457	95	23
SP 60-2-B	MS 4000	3.0	988	491	146		497	95	27
SP 60-2	MS 4000	4.0	1068	491	146		577	95	31
SP 60-3	MS 4000	5.5	1281	604	146		677	95	38
SP 60-4	MS 4000	7.5	1494	717	146		777	95	45
SP 60-3	MS 6000	5.5	1167	620	148	151	547	139.5	48
SP 60-4	MS 6000	7.5	1310	733	148	151	577	139.5	54
SP 60-5	MS 6000	9.2	1453	846	148	151	607	139.5	62
SP 60-6	MS 6000	11	1596	959	148	151	637	139.5	67
SP 60-7	MS 6000	13	1739	1072	148	151	667	139.5	73
SP 60-8-B	MS 6000	13	1852	1185	148	151	667	139.5	75
SP 60-8	MS 6000	15	1887	1185	148	151	702	139.5	79
SP 60-9-B	MS 6000	15	2000	1298	148	151	702	139.5	82
SP 60-9	MS 6000	18.5	2055	1298	148	151	757	139.5	87
SP 60-10	MS 6000	18.5	2168	1411	148	151	757	139.5	90
SP 60-11	MS 6000	22	2341	1524	148	151	817	139.5	98
SP 60-12	MS 6000	22	2454	1637	148	151	817	139.5	100
SP 60-13	MS 6000	26	2643	1766	148	151	877	139.5	109
SP 60-14	MS 6000	26	2756	1879	148	151	877	139.5	111
SP 60-15	MS 6000	26	2869	1992	148	151	877	139.5	114
SP 60-16	MS 6000	30	3052	2105	148	151	947	139.5	124
SP 60-17	MS 6000	30	3165	2218	148	151	947	139.5	126
SP 60-18	MMS 6	37	3643	2331	150	153	1312	144	169
SP 60-19	MMS 6	37	3756	2444	150	153	1312	144	171
SP 60-20	MMS 6	37	3869	2557	150	153	1312	144	174
SP 60-21	MMS 6	37	3982	2670	150	153	1312	144	176
SP 60-22	MMS 8000	45	4082	2812	192	192	1270	192	239
SP 60-24 <sup>18)</sup>	MMS 8000	45	4555	3285	192	192	1270	192	272
SP 60-26 <sup>18)</sup>	MMS 8000	55	4861	3511	192	192	1350	192	293
SP 60-28 <sup>18)</sup>	MMS 8000	55	5087	3737	192	192	1350	192	299
SP 60-30 <sup>18)</sup>	MMS 8000	55	5313	3963	192	192	1350	192	305

The pump types above are also available in N- and R-versions. See Pump types.

Other types of connection are possible by means of connecting pieces. See Mechanical connections.

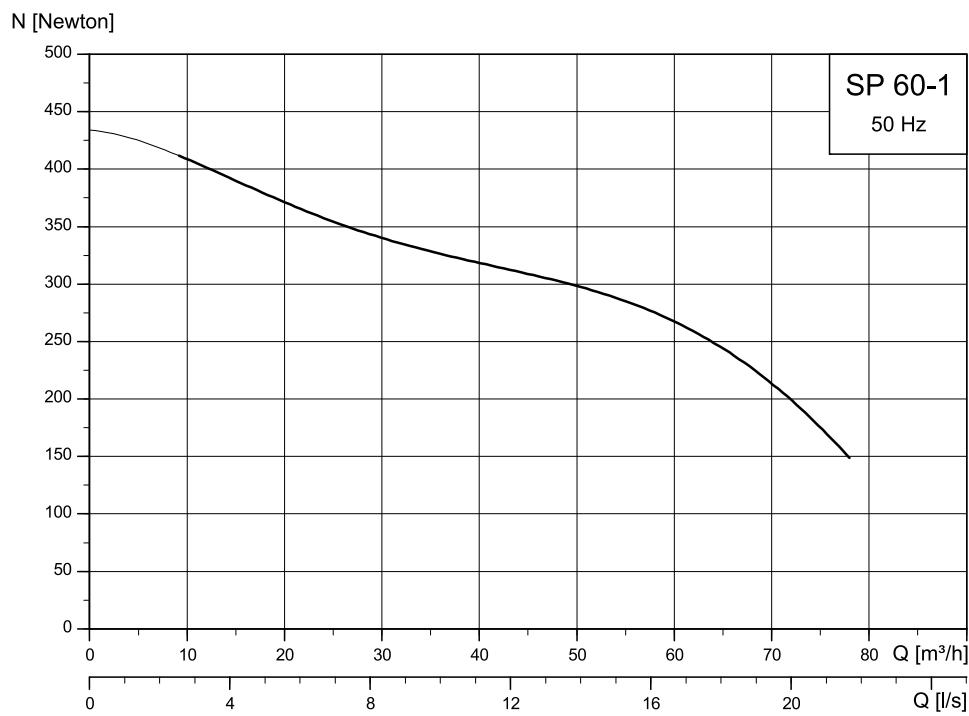
<sup>16)</sup> Maximum diameter of pump with one motor cable.

<sup>17)</sup> Maximum diameter of pump with two motor cables.

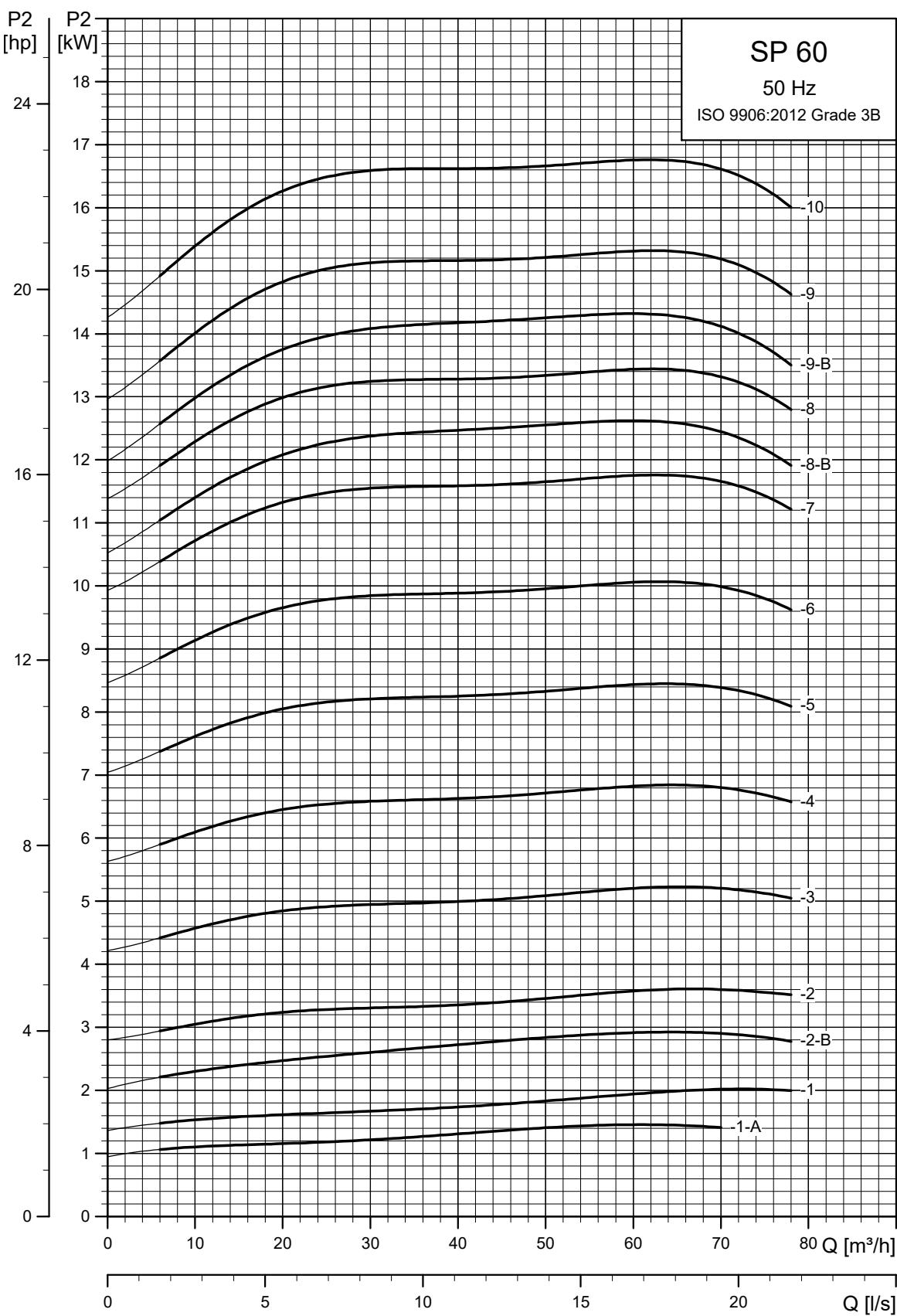
<sup>18)</sup> SP 60-24 to SP 60-30 are mounted in sleeve for R4 connection. Pumps mounted in sleeve are only available in standard and N-versions.

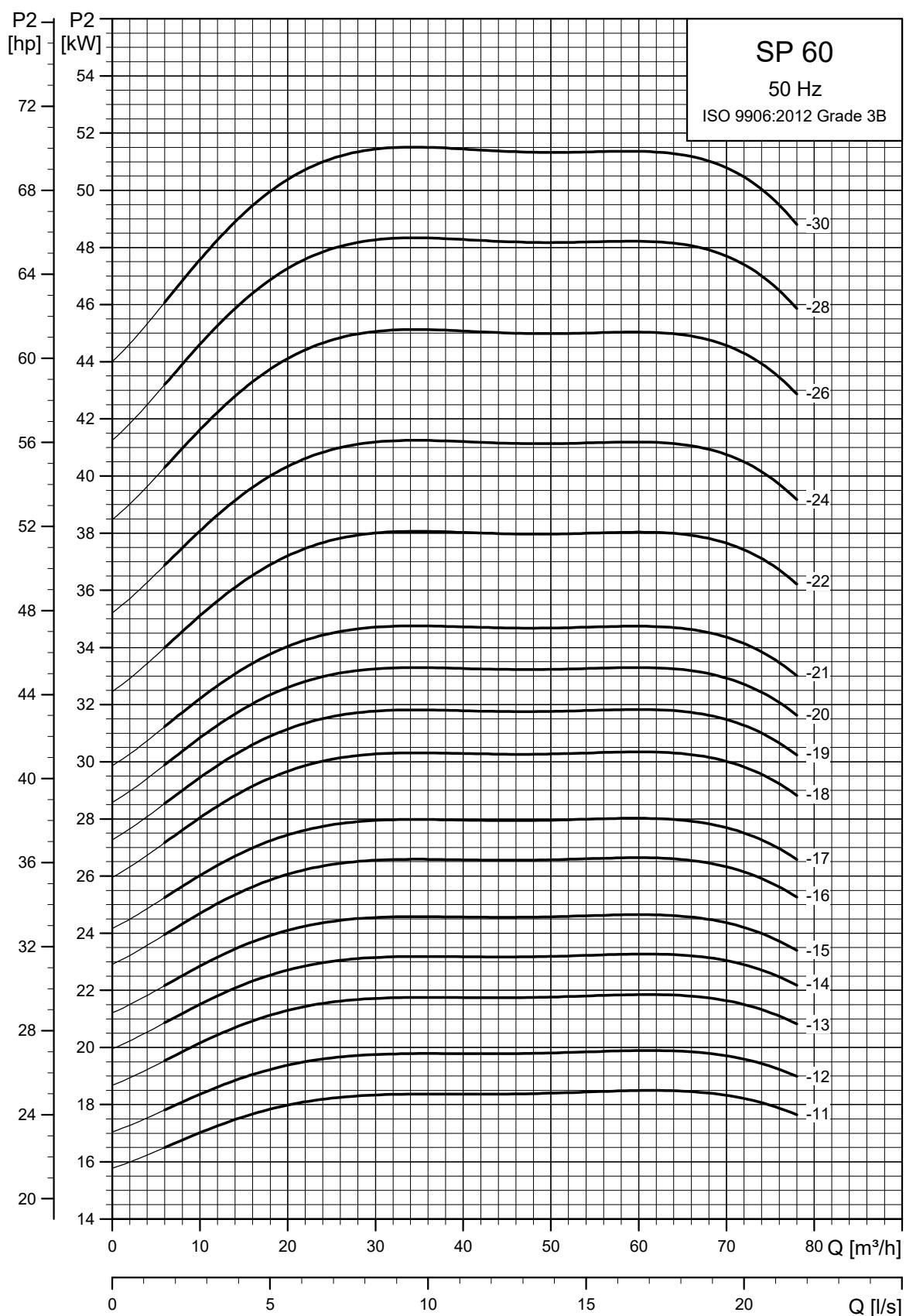
## Related information

[Connecting pieces / Adaptors](#)

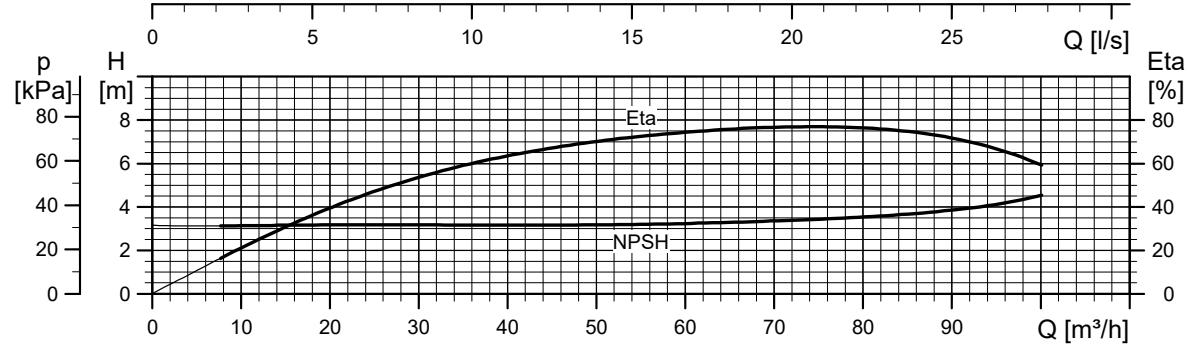
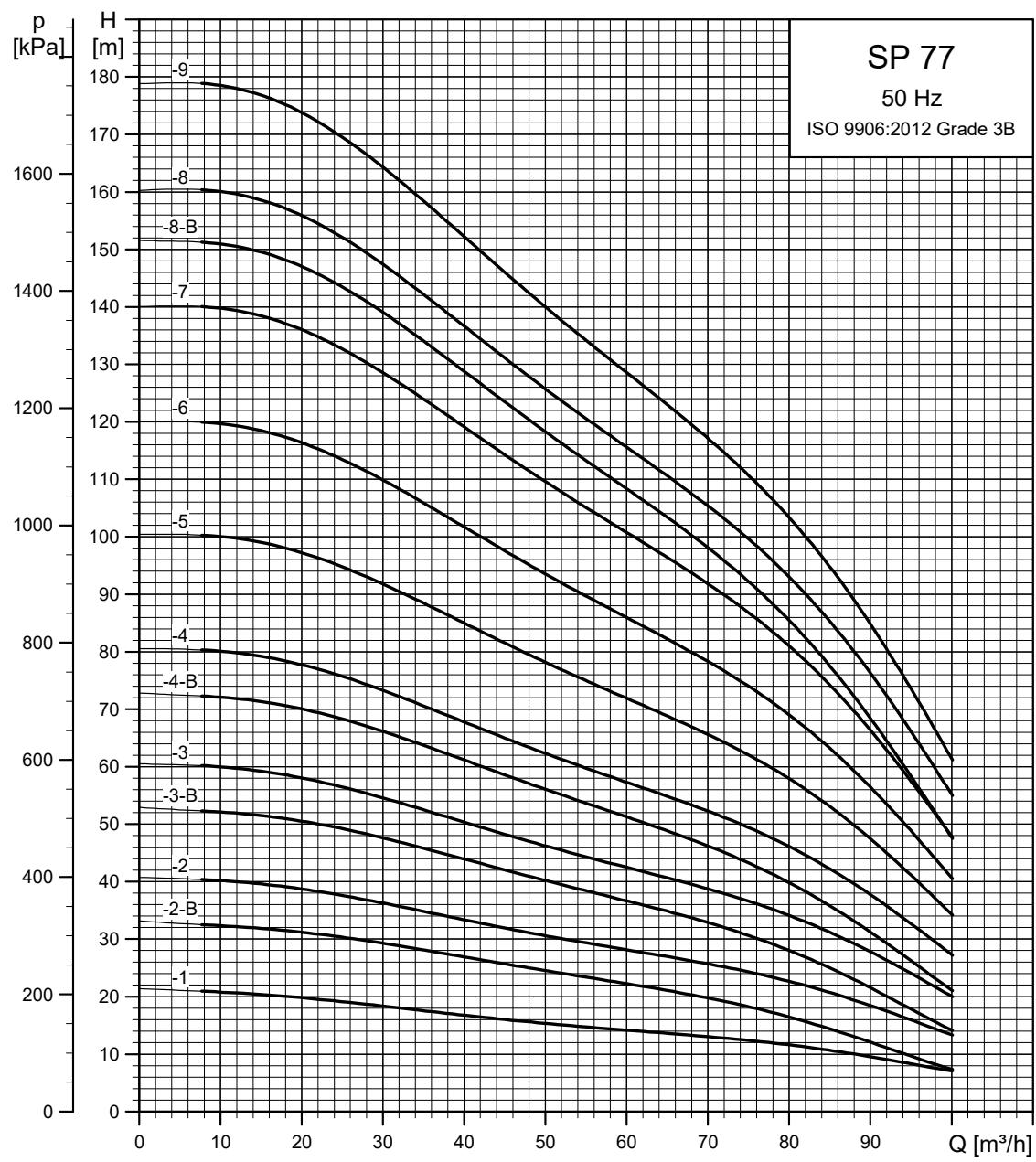
**Single-stage curves, axial thrust**

TM084132

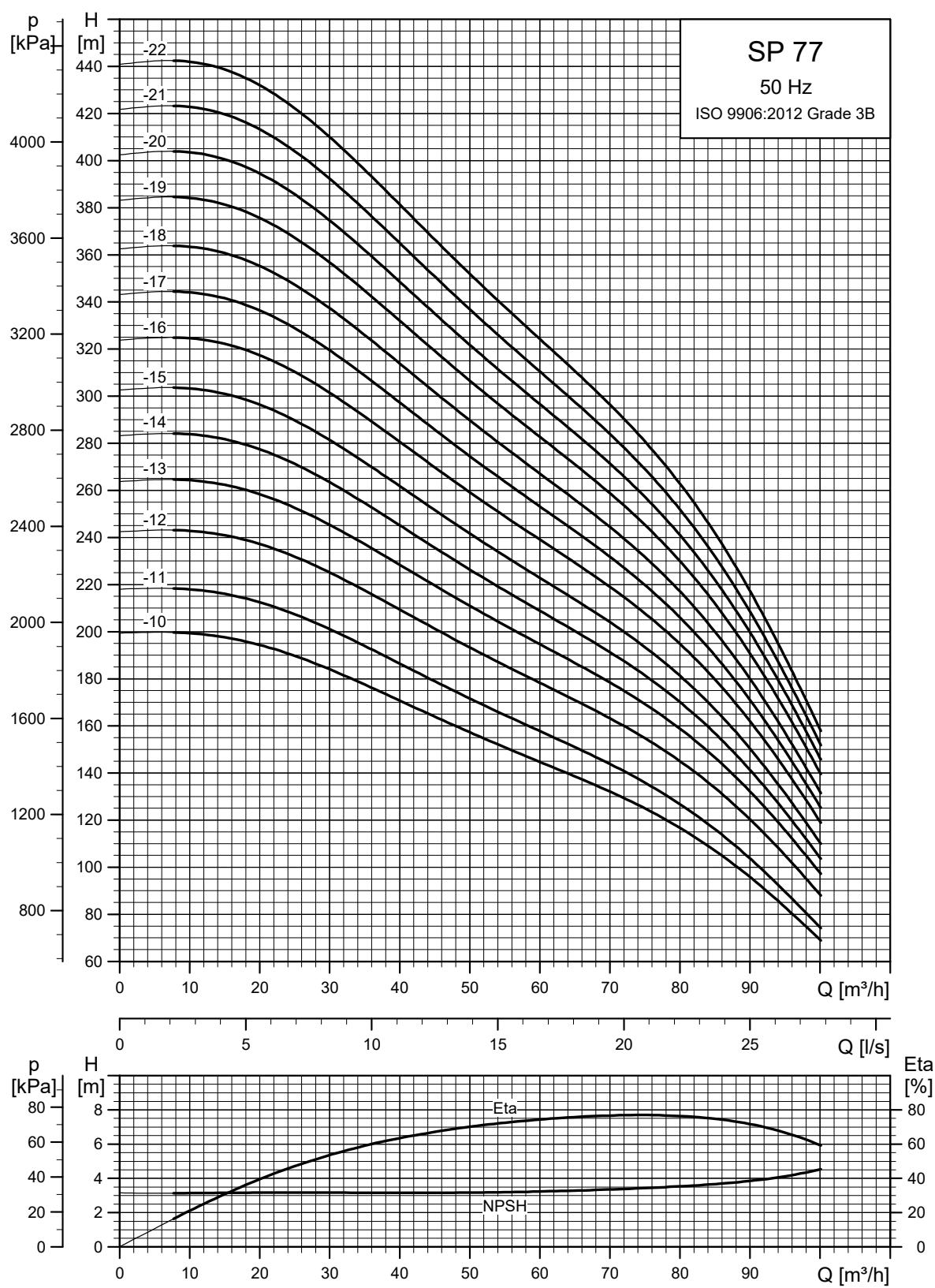
**Power curves**

**Related information**[How to read the curve charts](#)

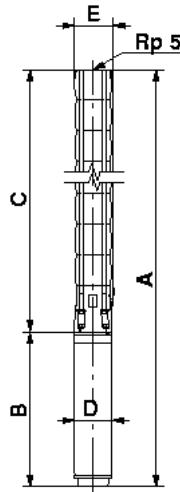
TLW018829

**SP 77****Performance curves**

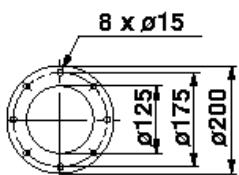
TM018769

**Related information***How to read the curve charts*

## Dimensions and weights



TM007872



TM007323

Pump with Grundfos flange

Pump type	Type	Power [kW]	Dimensions [mm]						B	D	Net weight [kg]
			Rp 5 connection			5" Grundfos flange					
			A	C	E <sup>19)</sup>	E <sup>20)</sup>	A	C	E <sup>19)</sup>	E <sup>20)</sup>	
Three-phase, 3 × 230 V / 3 × 400 V											
SP 77-1	MS 6000	5.5	1165	618	178	186	1162	618	200	200	547
SP 77-2-B	MS 6000	5.5	1293	746	178	186	1290	746	200	200	547
SP 77-2	MS 6000	7.5	1323	746	178	186	1320	746	200	200	577
SP 77-3-B	MS 6000	9.2	1481	874	178	186	1478	874	200	200	607
SP 77-3	MS 6000	11	1511	874	178	186	1508	874	200	200	637
SP 77-4-B	MS 6000	13	1670	1003	178	186	1667	1003	200	200	667
SP 77-4	MS 6000	15	1705	1003	178	186	1702	1003	200	200	702
SP 77-5	MS 6000	18.5	1888	1131	178	186	1885	1131	200	200	757
SP 77-6	MS 6000	22	2076	1259	178	186	2073	1259	200	200	817
SP 77-7	MS 6000	26	2264	1387	178	186	2261	1387	200	200	877
SP 77-8-B	MS 6000	26	2392	1515	178	186	2389	1515	200	200	877
SP 77-8	MS 6000	30	2462	1515	178	186	2459	1515	200	200	947
SP 77-9	MS 6000	30	2590	1643	178	186	2587	1643	200	200	947
SP 77-10	MMS 6	37	3083	1771	178	186	3083	1771	200	200	1312
SP 77-11	MMS 6	37	3226	1898	178	186	3210	1898	200	200	1312
SP 77-12	MMS 8000	45	3313	2043	200	204	3313	2043	209	209	1270
SP 77-13	MMS 8000	55	3522	2172	200	204	3522	2172	209	209	1350
SP 77-14	MMS 8000	55	3650	2300	200	204	3650	2300	209	209	1350
SP 77-15	MMS 8000	55	3779	2429	200	204			1350	192	266
SP 77-16	MMS 8000	63	4047	2557	200	204			1490	192	296
SP 77-17	MMS 8000	63	4175	2685	200	204			1490	192	300
SP 77-18	MMS 8000	63	4304	2814	200	204			1490	192	304
SP 77-19	MMS 8000	75	4826	3236	200	204			1590	192	334
SP 77-20	MMS 8000	75	4954	3364	200	204			1590	192	338
SP 77-21	MMS 8000	75	5082	3492	200	202			1590	192	342
SP 77-22	MMS 8000	92	5450	3620	200	202			1830	192	391

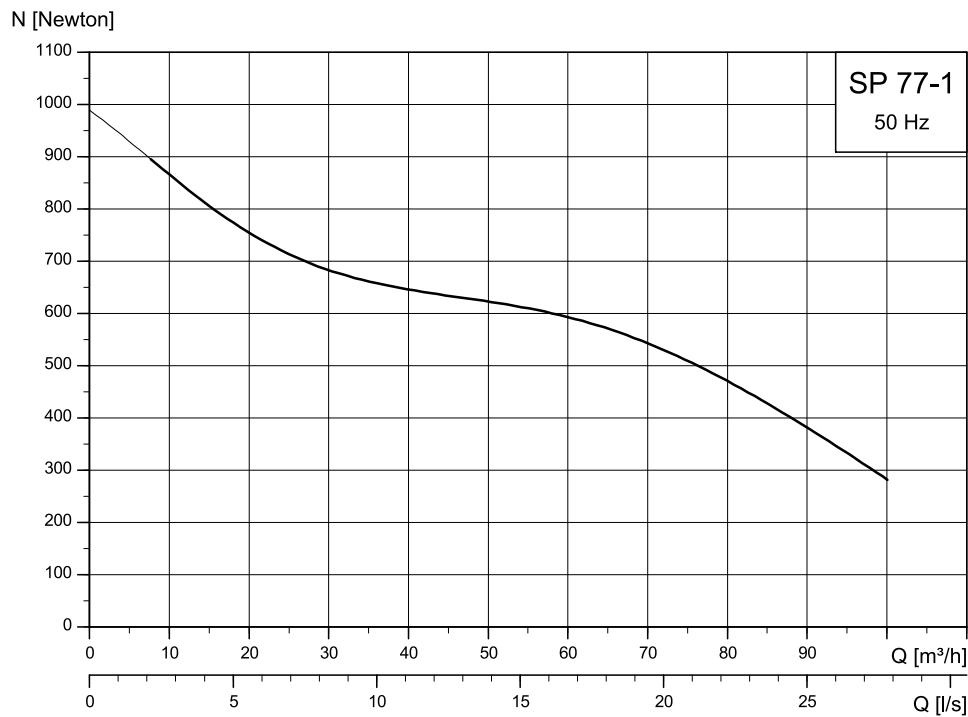
The pump types above are also available in N- and R-versions. See Pump types.

Other types of connection are possible by means of connecting pieces. See Mechanical connection.

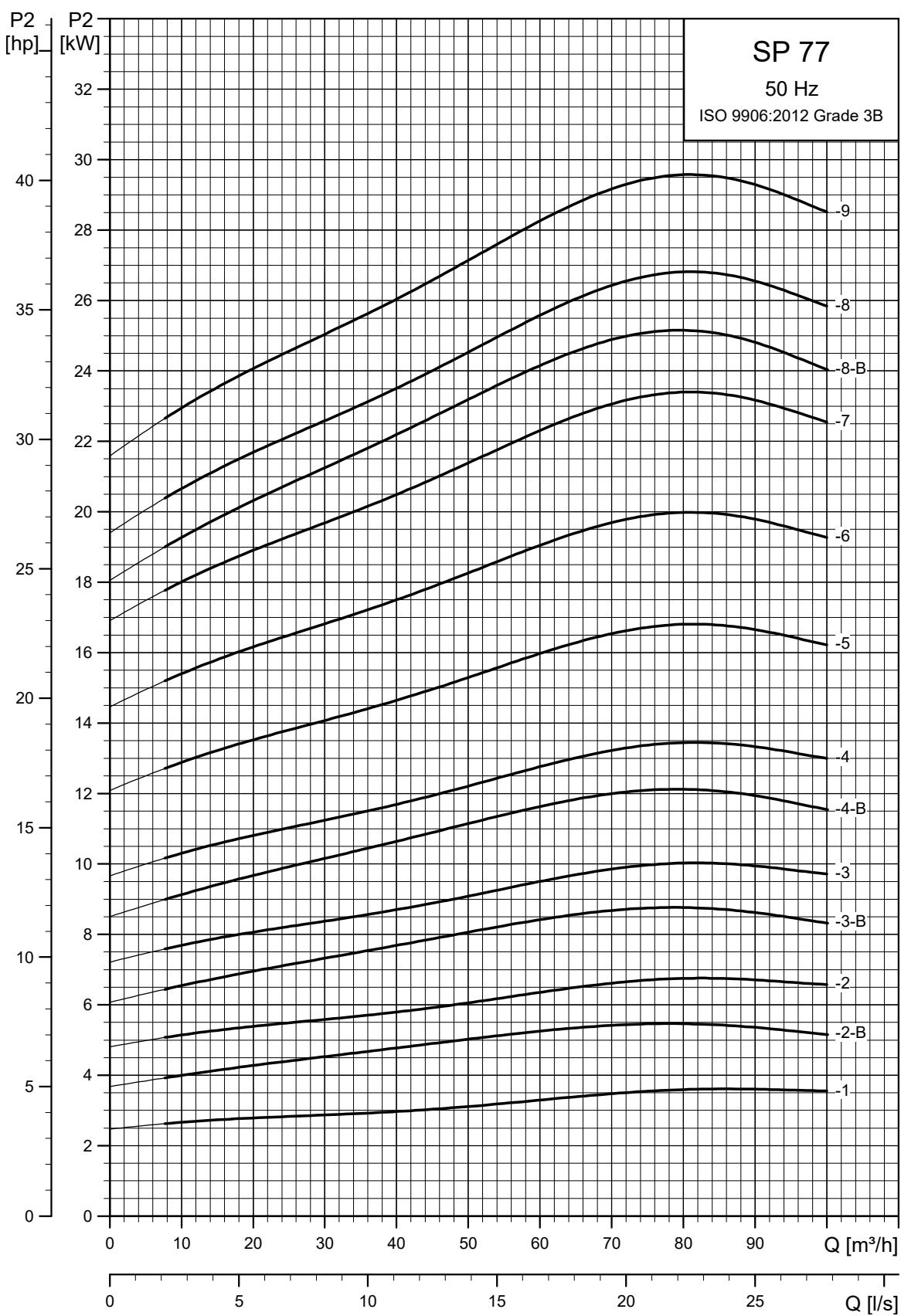
<sup>19)</sup> Maximum diameter of pump with one motor cable.  
<sup>20)</sup> Maximum diameter of pump with two motor cables.

### Related information

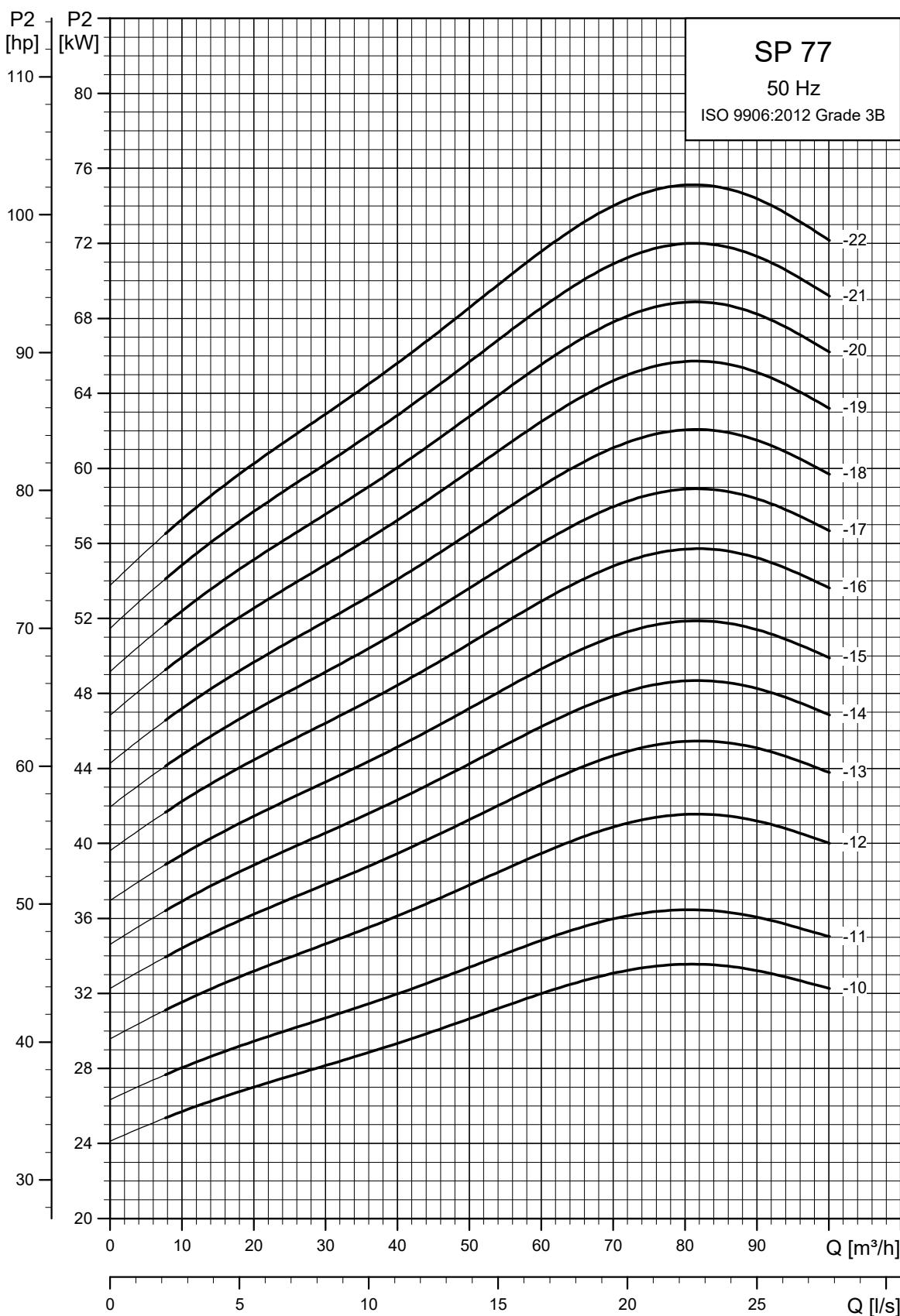
[Connecting pieces / Adaptors](#)

**Single-stage curves, axial thrust**

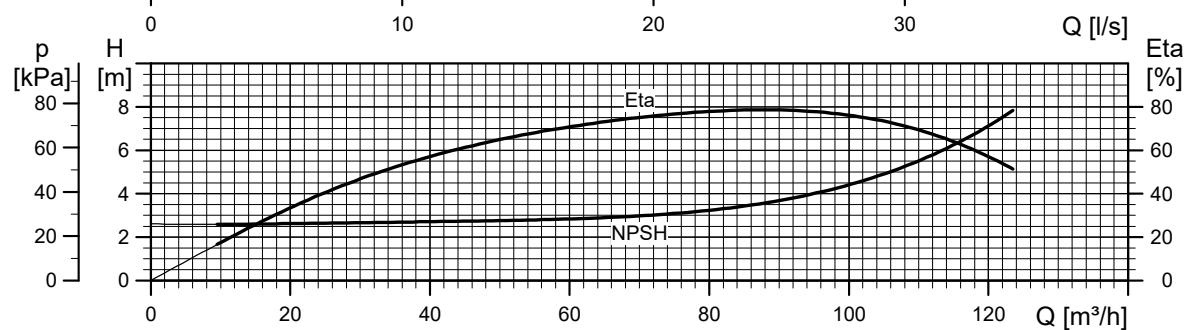
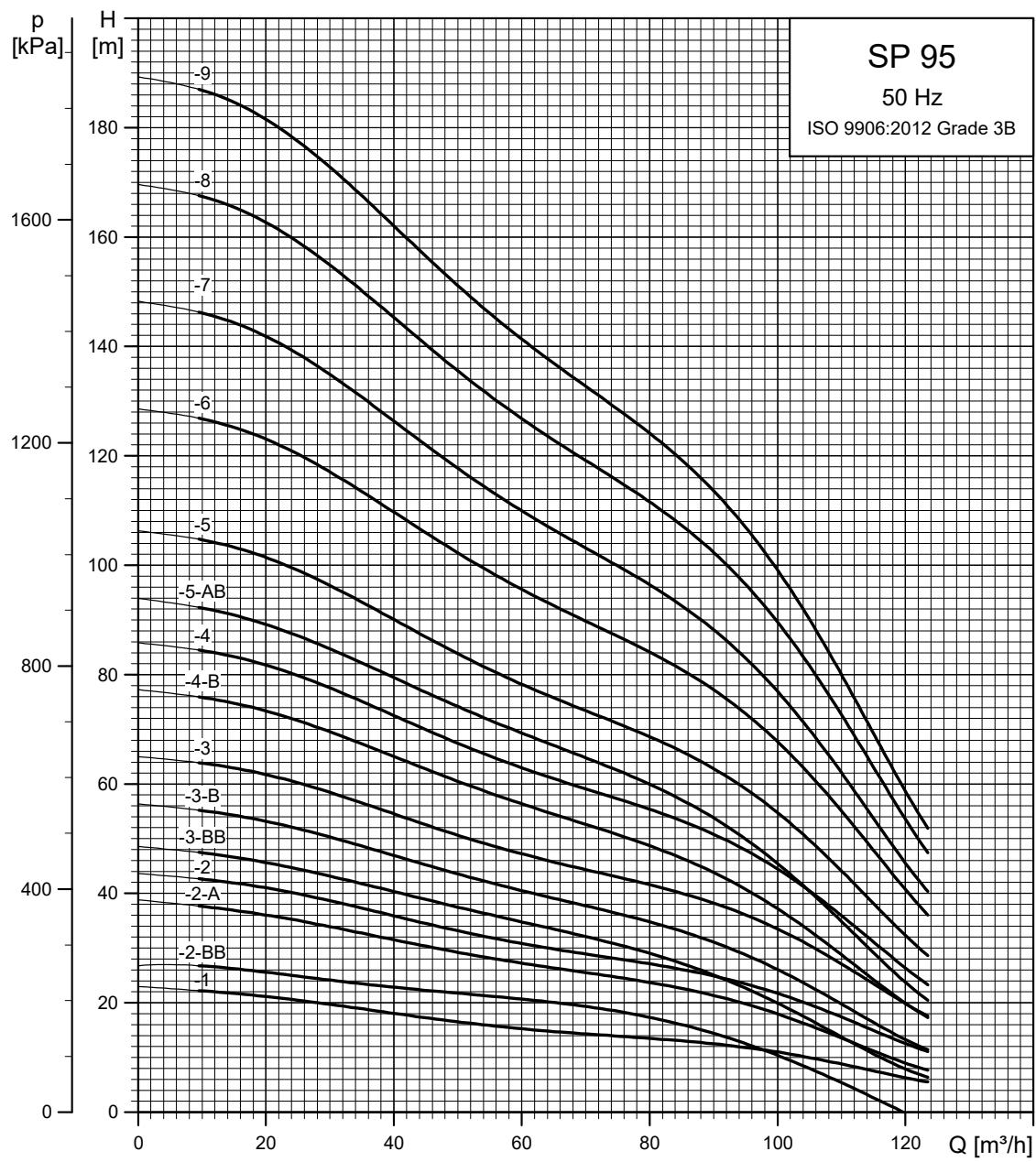
TM084134

**Power curves**

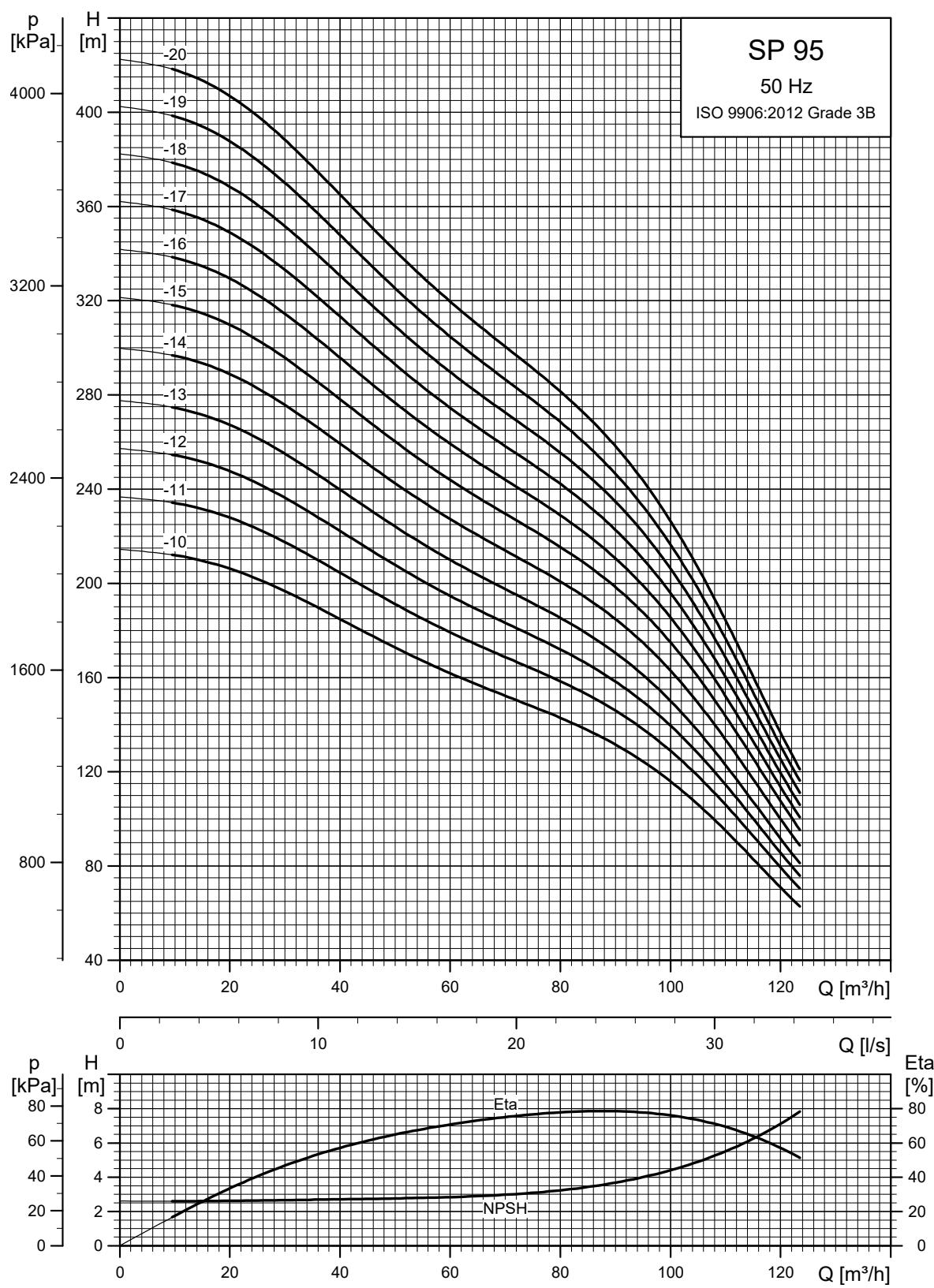
TM018771

**Related information**[How to read the curve charts](#)

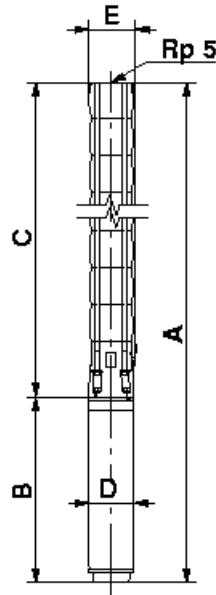
TM0187Z

**SP 95****Performance curves**

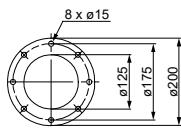
TM018773

**Related information**[How to read the curve charts](#)

## Dimensions and weights



TM007872



TM007323

### Pump with Grundfos flange

Pump type	Type	Power [kW]	Motor				Dimensions [mm]								Net weight [kg]
			Rp 5 connection				5" Grundfos flange				B	D			
Three-phase, 3 x 230 V / 3 x 400 V															
SP 95-1	MS 6000	5.5	1165	618	178	186	1162	618	200	200	547	139.5	55		
SP 95-2-BB	MS 6000	5.5	1293	746	178	186	1290	746	200	200	547	139.5	72		
SP 95-2-A	MS 6000	7.5	1323	746	178	186	1320	746	200	200	577	139.5	63		
SP 95-2	MS 6000	9.2	1353	746	178	186	1350	746	200	200	607	139.5	68		
SP 95-3-BB	MS 6000	9.2	1481	874	178	186	1478	874	200	200	607	139.5	72		
SP 95-3-B	MS 6000	11	1511	874	178	186	1508	874	200	200	637	139.5	75		
SP 95-3	MS 6000	13	1541	874	178	186	1538	874	200	200	667	139.5	78		
SP 95-4-B	MS 6000	15	1705	1003	178	186	1702	1003	200	200	702	139.5	86		
SP 95-4	MS 6000	18.5	1760	1003	178	186	1757	1003	200	200	757	139.5	91		
SP 95-5-AB	MS 6000	18.5	1888	1131	178	186	1885	1131	200	200	757	139.5	95		
SP 95-5	MS 6000	22	1948	1131	178	186	1945	1131	200	200	817	139.5	101		
SP 95-6	MS 6000	26	2136	1259	178	186	2133	1259	200	200	877	139.5	110		
SP 95-7	MS 6000	30	2334	1387	178	186	2331	1387	200	200	947	139.5	122		
SP 95-8	MMS 6	37	2827	1515	178	186	2827	1515	200	200	1312	143	168		
SP 95-9	MMS 6	37	2954	1642	178	186	2954	1642	200	200	1312	143	172		
SP 95-10	MMS 8000	45	3055	1785	196	204	3055	1785	205	205	1270	192	233		
SP 95-11	MMS 8000	55	3264	1914	196	204	3264	1914	205	205	1350	192	251		
SP 95-12	MMS 8000	55	3393	2043	196	204	3393	2043	205	205	1350	192	255		
SP 95-13	MMS 8000	55	3522	2172	196	204	3522	2172	205	205	1350	192	259		
SP 95-14	MMS 8000	63	3790	2300	196	204	3790	2300	205	205	1490	192	289		
SP 95-15	MMS 8000	75	4019	2429	196	204					1590	192	311		
SP 95-16	MMS 8000	75	4147	2557	196	204					1590	192	315		
SP 95-17	MMS 8000	75	4275	2685	196	204					1590	192	319		
SP 95-18	MMS 8000	92	4938	3108	196	204					1830	192	376		
SP 95-19	MMS 8000	92	5066	3236	196	204					1830	192	380		
SP 95-20	MMS 8000	92	5194	3364	196	204					1830	192	384		

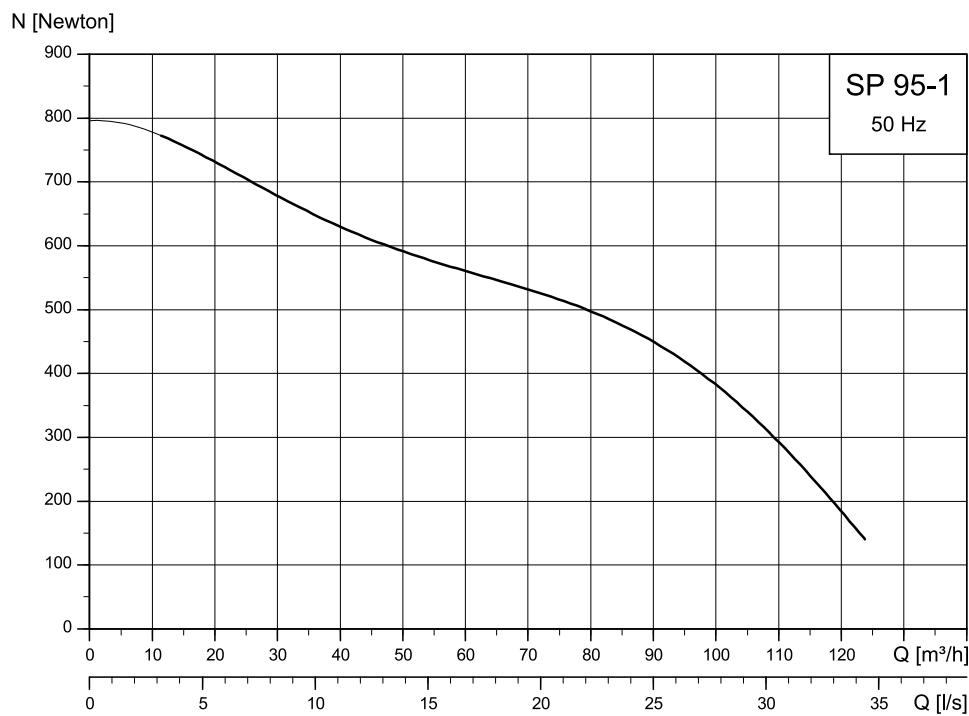
The pump types above are also available in N- and R-versions. See Pump types.

Other types of connection are possible by means of connecting pieces. See Pump types.

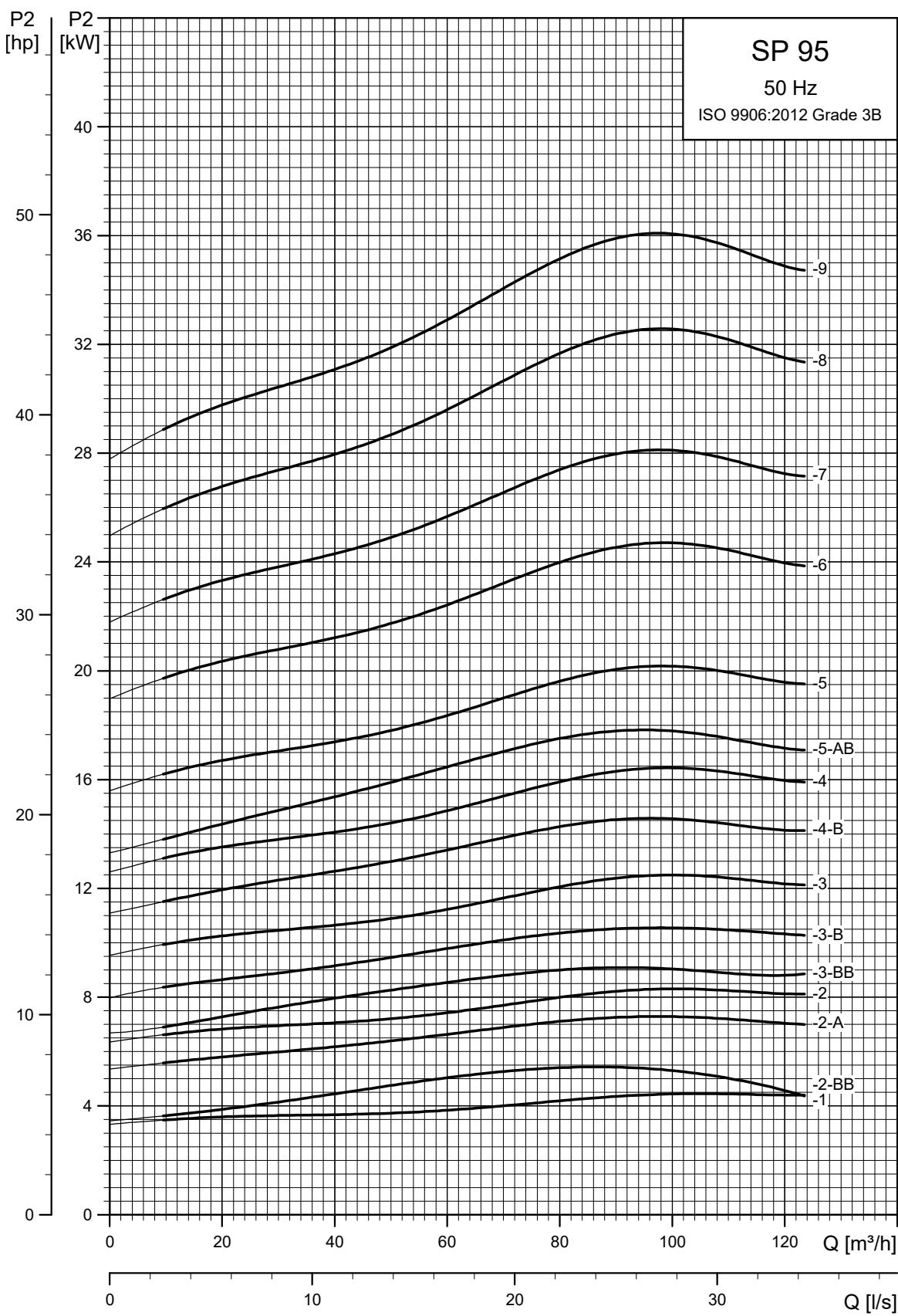
21) Maximum diameter of pump with one motor cable.  
22) Maximum diameter of pump with two motor cables.

## Related information

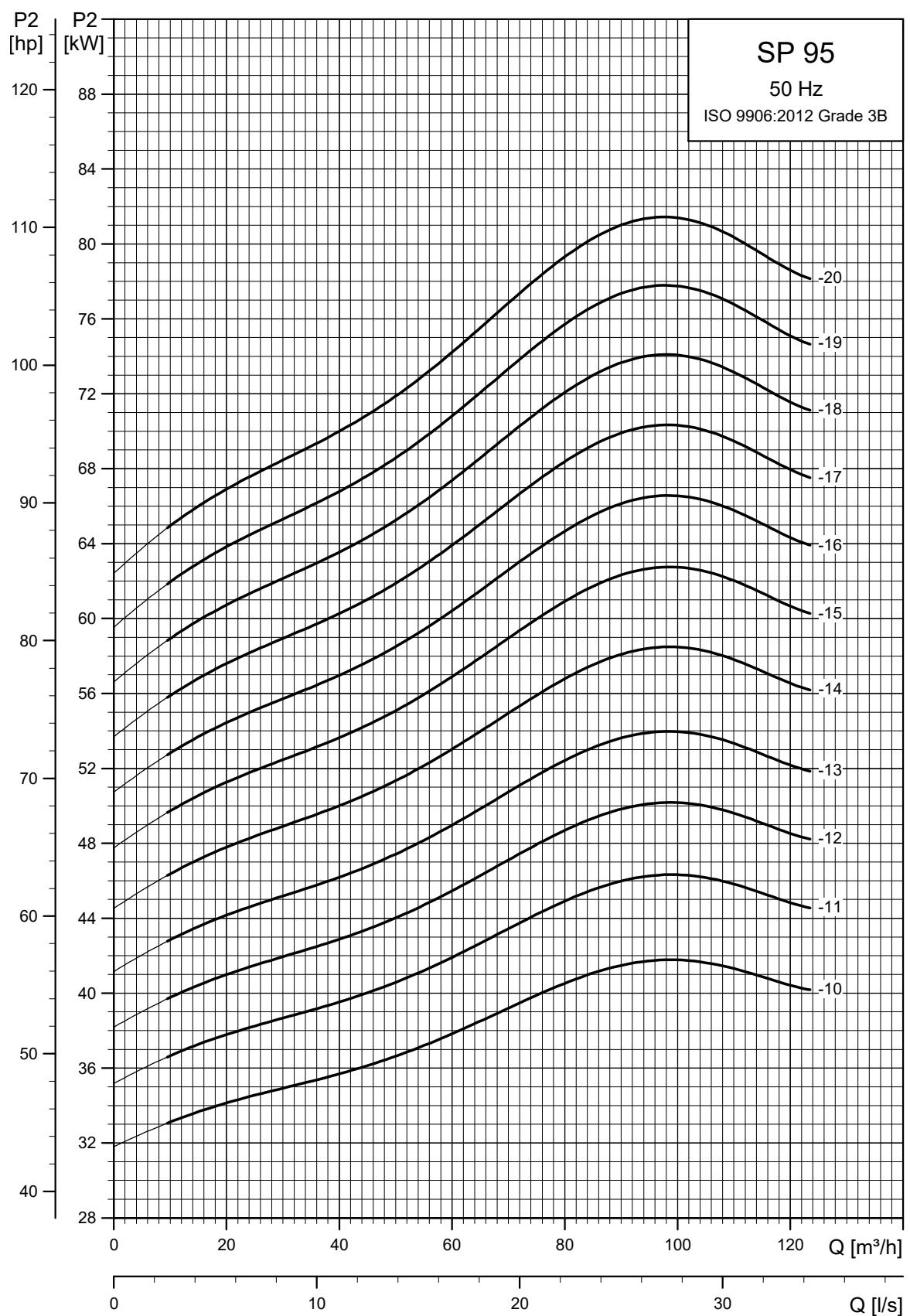
[Connecting pieces / Adaptors](#)

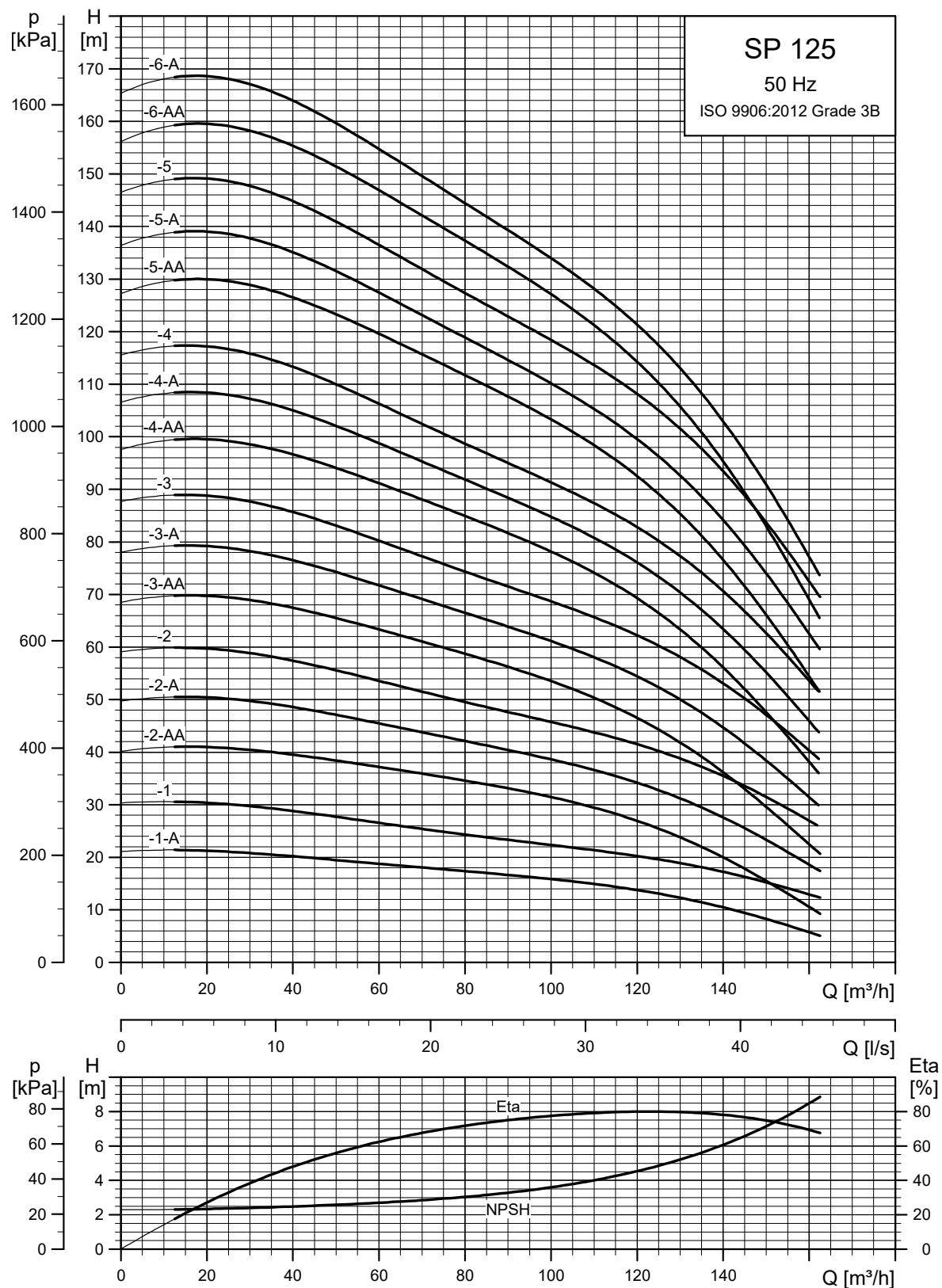
**Single-stage curves, axial thrust**

TM084136

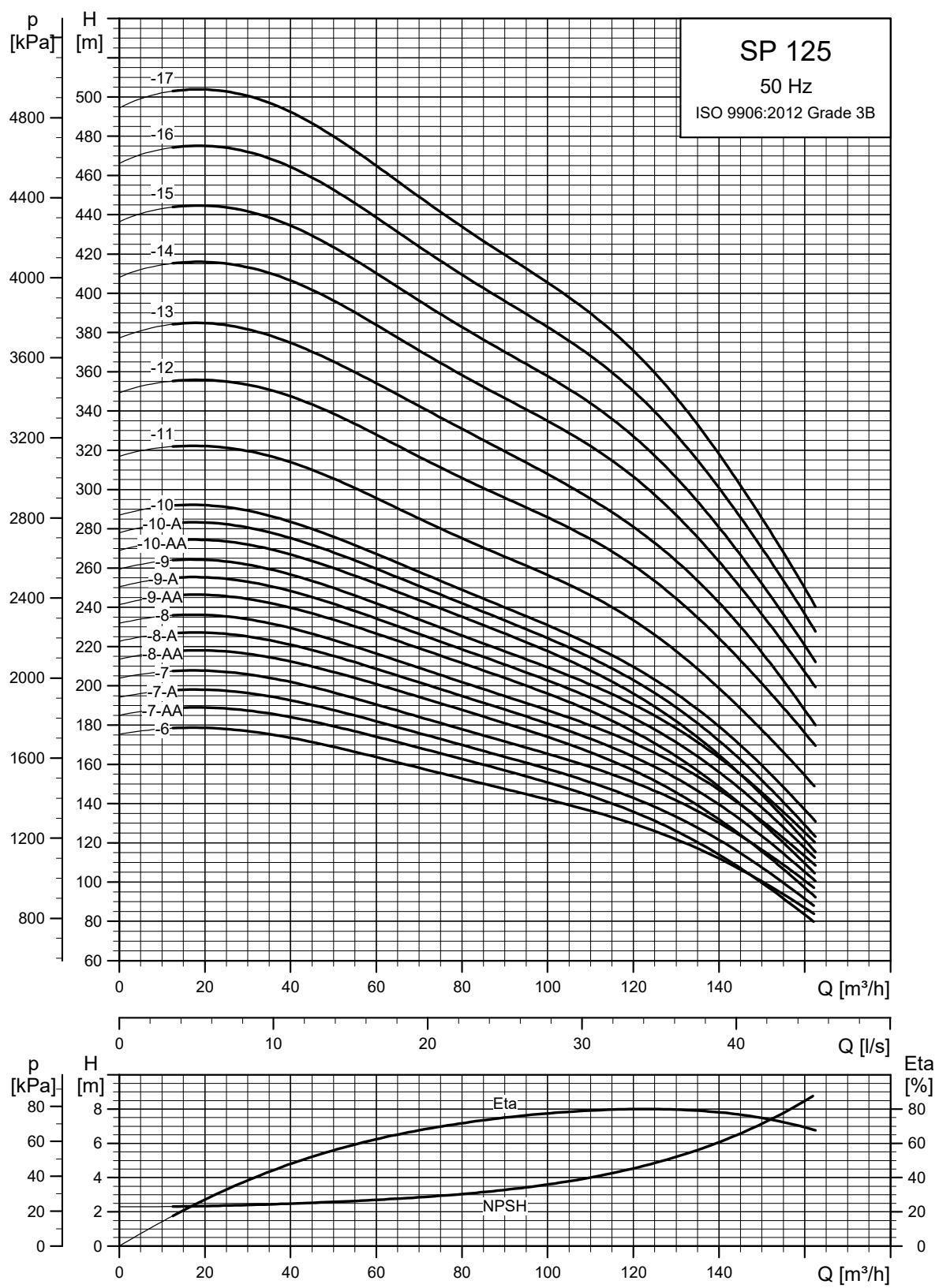
**Power curves**

TM018775

**Related information**[How to read the curve charts](#)

**SP 125****Performance curves**

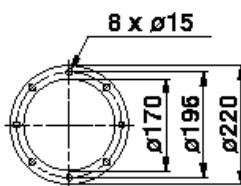
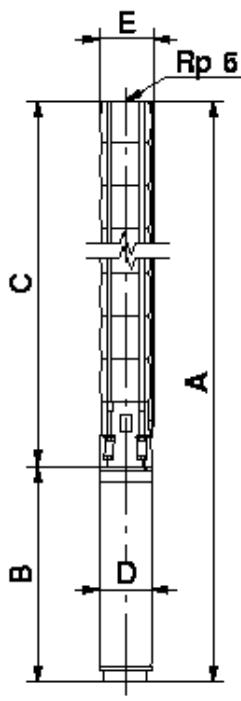
TM018777



TM0187/8

**Related information**[How to read the curve charts](#)

## Dimensions and weights



Pump with Grundfos flange

Pump type	Type	Power [kW]	Dimensions [mm]								B	D	Net weight [kg]	
			Rp 6 connection				6" Grundfos flange							
			A	C	E <sup>23)</sup>	E <sup>24)</sup>	A	C	E <sup>23)</sup>	E <sup>24)</sup>				
Three-phase, 3 × 230 V / 3 × 400 V														
SP 125-1-A	MS 6000	7.5	1228	651	211	218	1225	651	222	226	577	139.5	70	
SP 125-1	MS 6000	11	1288	651	211	218	1285	651	222	226	637	139.5	79	
SP 125-2-AA	MS 6000	13	1474	807	211	218	1471	807	222	226	667	139.5	88	
SP 125-2-A	MS 6000	18.5	1564	807	211	218	1561	807	222	226	757	139.5	97	
SP 125-2	MS 6000	22	1624	807	211	218	1621	807	222	226	817	139.5	103	
SP 125-3-AA	MS 6000	22	1780	963	211	218	1777	963	222	226	817	139.5	109	
SP 125-3-A	MS 6000	26	1840	963	211	218	1837	963	222	226	877	139.5	115	
SP 125-3	MS 6000	30	1910	963	211	218	1907	963	222	226	947	139.5	123	
SP 125-4-AA	MMS 6	37	2431	1119	211	218	2431	1119	222	226	1312	143	171	
SP 125-4-A	MMS 6	37	2431	1119	211	218	2431	1119	222	226	1312	143	171	
SP 125-4	MMS 6	37	2431	1119	211	218	2431	1119	222	226	1312	143	171	
SP 125-5-AA	MMS 8000	45	2545	1275	213	218	2545	1275	223	226	1270	192	236	
SP 125-5-A	MMS 8000	45	2545	1275	213	218	2545	1275	223	226	1270	192	236	
SP 125-5	MMS 8000	55	2625	1275	213	218	2625	1245	223	226	1350	192	251	
SP 125-6-AA	MMS 8000	55	2781	1431	213	218	2781	1431	223	226	1350	192	257	
SP 125-6-A	MMS 8000	55	2781	1431	213	218	2781	1431	223	226	1350	192	257	
SP 125-6	MMS 8000	63	2921	1431	218	227	2921	1431	229	232	1490	192	283	
SP 125-7-AA	MMS 8000	63	3077	1587	218	227	3077	1587	229	232	1490	192	289	
SP 125-7-A	MMS 8000	63	3077	1587	218	227	3077	1587	229	232	1490	192	289	
SP 125-7	MMS 8000	75	3177	1587	218	227	3177	1587	229	232	1590	192	308	
SP 125-8-AA	MMS 8000	75	3333	1743	218	227						1590	192	314
SP 125-8-A	MMS 8000	75	3333	1743	218	227						1590	192	314
SP 125-8	MMS 8000	75	3333	1743	218	227						1590	192	314
SP 125-9-AA	MMS 8000	92	3729	1899	218	227						1830	192	366
SP 125-9-A	MMS 8000	92	3729	1899	218	227						1830	192	366
SP 125-9	MMS 8000	92	3729	1899	218	227						1830	192	366
SP 125-10-AA	MMS 8000	92	3885	2055	218	227						1830	192	372
SP 125-10-A	MMS 8000	92	3885	2055	218	227						1830	192	372
SP 125-10	MMS 8000	92	3885	2055	218	227						1830	192	372
SP 125-11	MMS 8000	110	4567	2507	218	227						2060	192	438
SP 125-12	MMS 10000	132	4584	2714	237	237						1870	237	556
SP 125-13	MMS 10000	132	4740	2870	237	237						1870	237	562
SP 125-14	MMS 10000	147	5095	3025	237	237						2070	237	633
SP 125-15	MMS 10000	147	5251	3181	237	237						2070	237	639
SP 125-16	MMS 10000	170	5556	3336	237	237						2220	237	685
SP 125-17	MMS 10000	170	5712	3492	237	237						2220	237	691

The pump types above are also available in N- and R-versions. See Pump types.

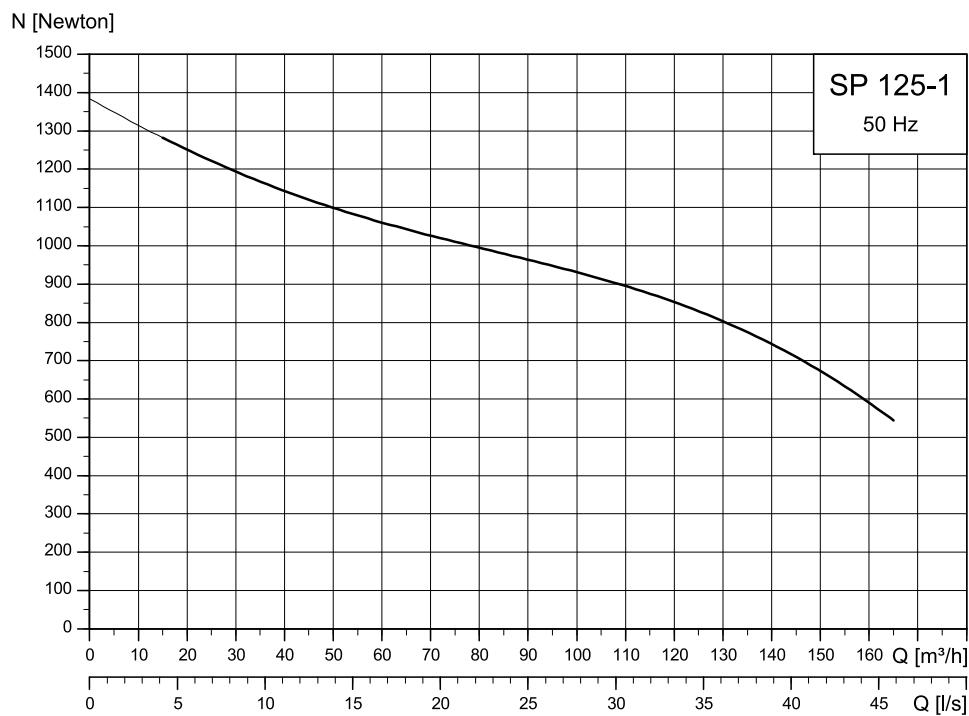
Other types of connection are possible by means of connecting pieces. See Mechanical installation.

<sup>23)</sup> Maximum diameter of pump with one motor cable.

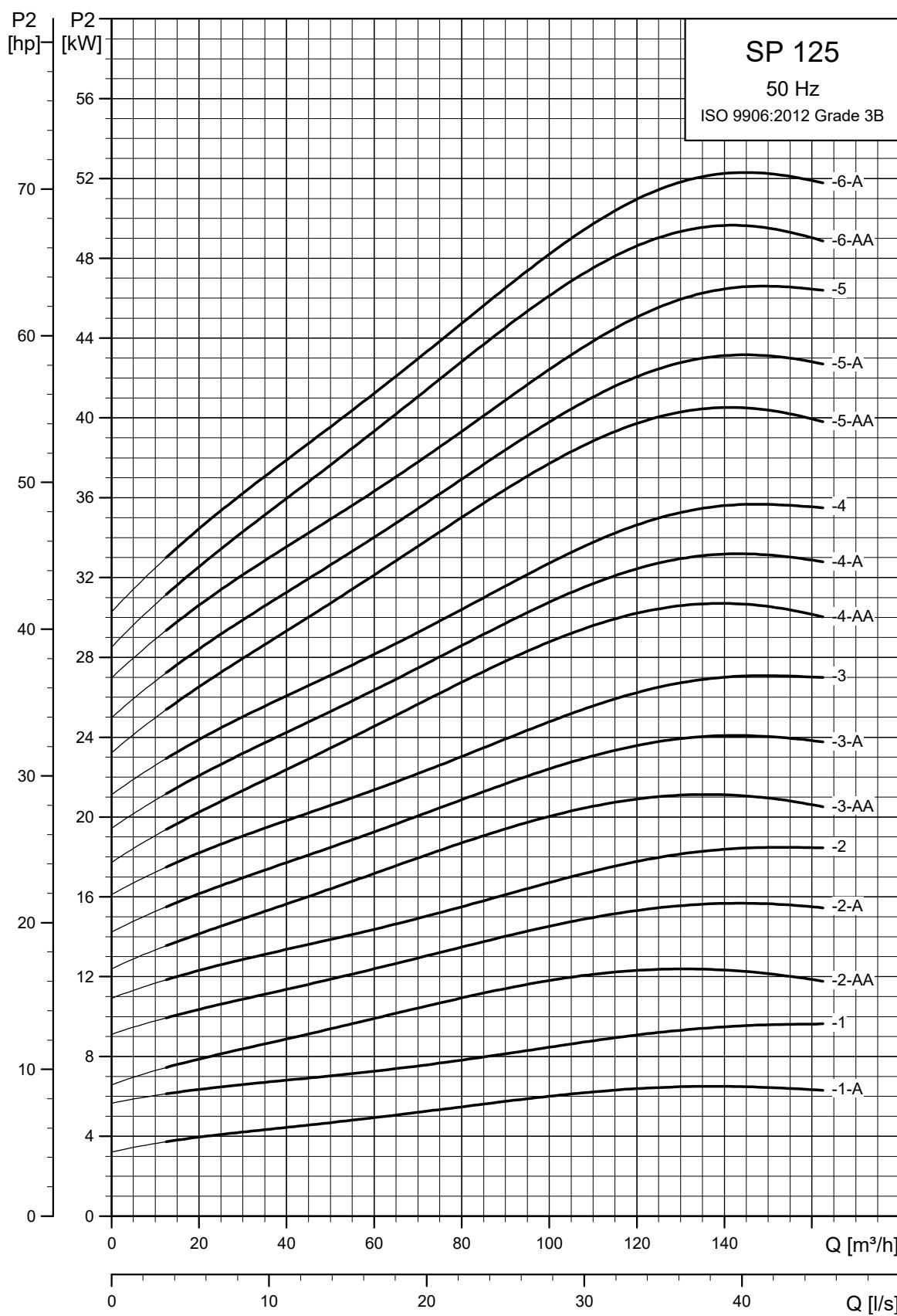
<sup>24)</sup> Maximum diameter of pump with two motor cables.

## Related information

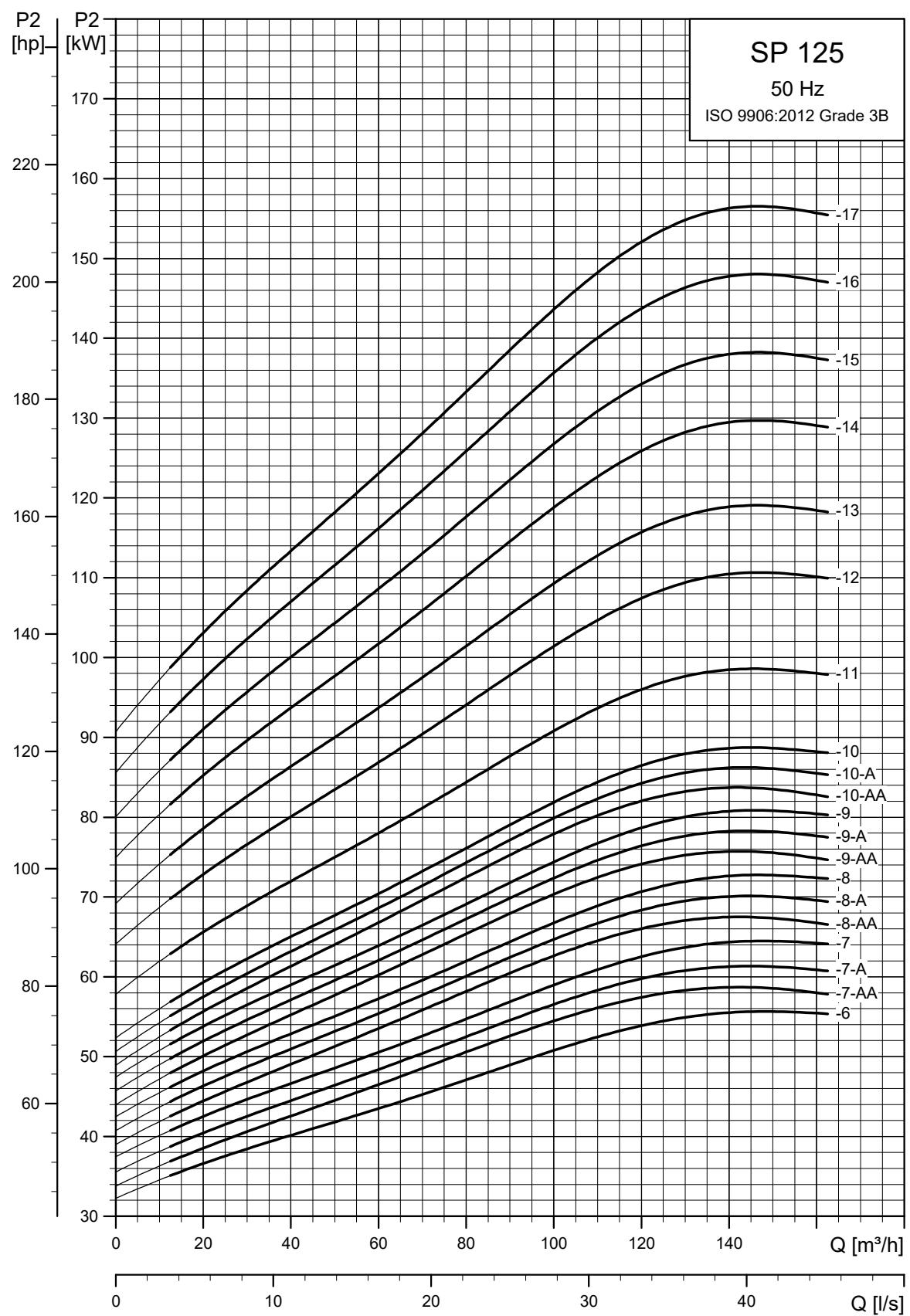
[Connecting pieces / Adapters](#)

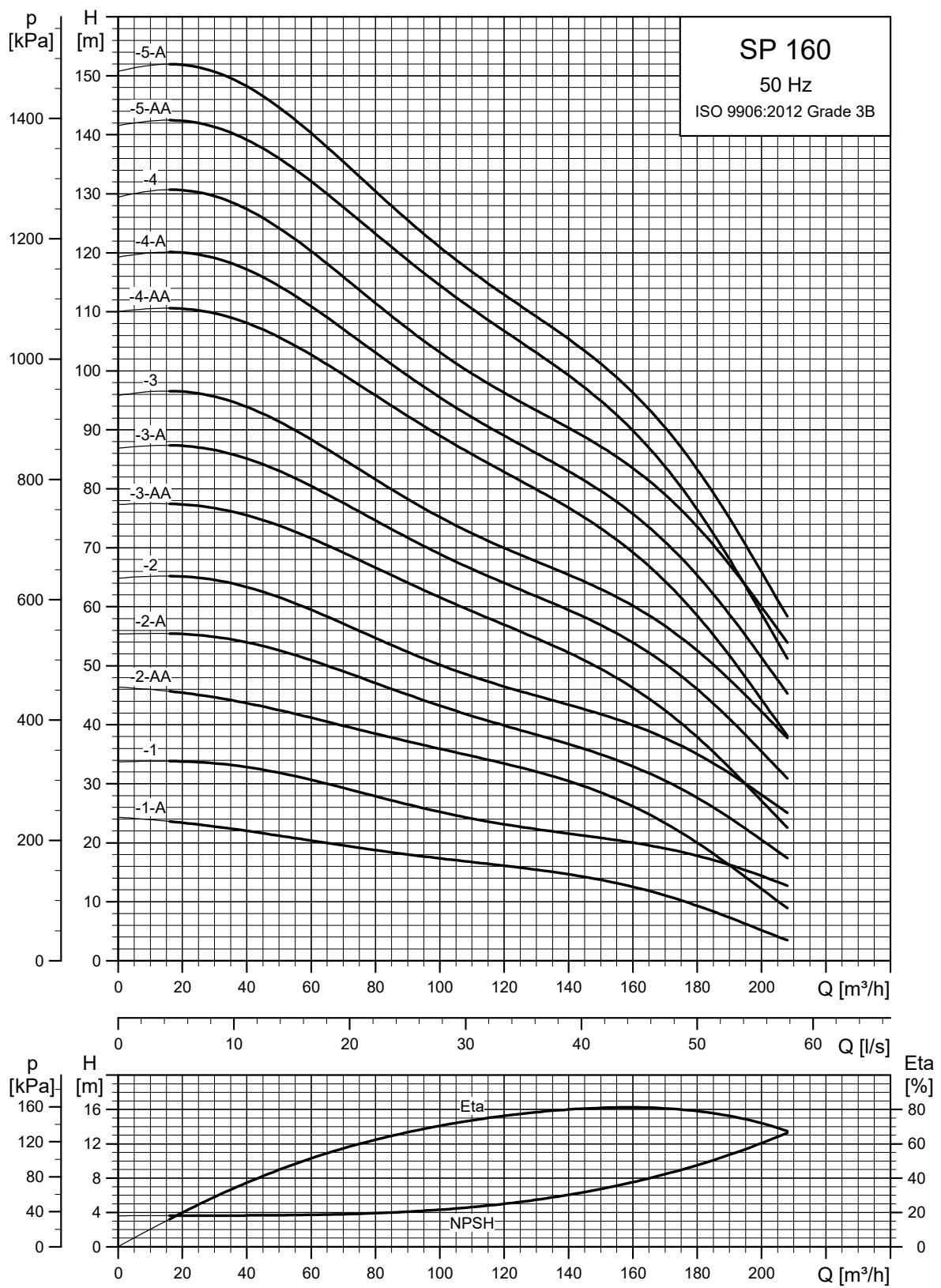
**Single-stage curves, axial thrust**

TMW84138

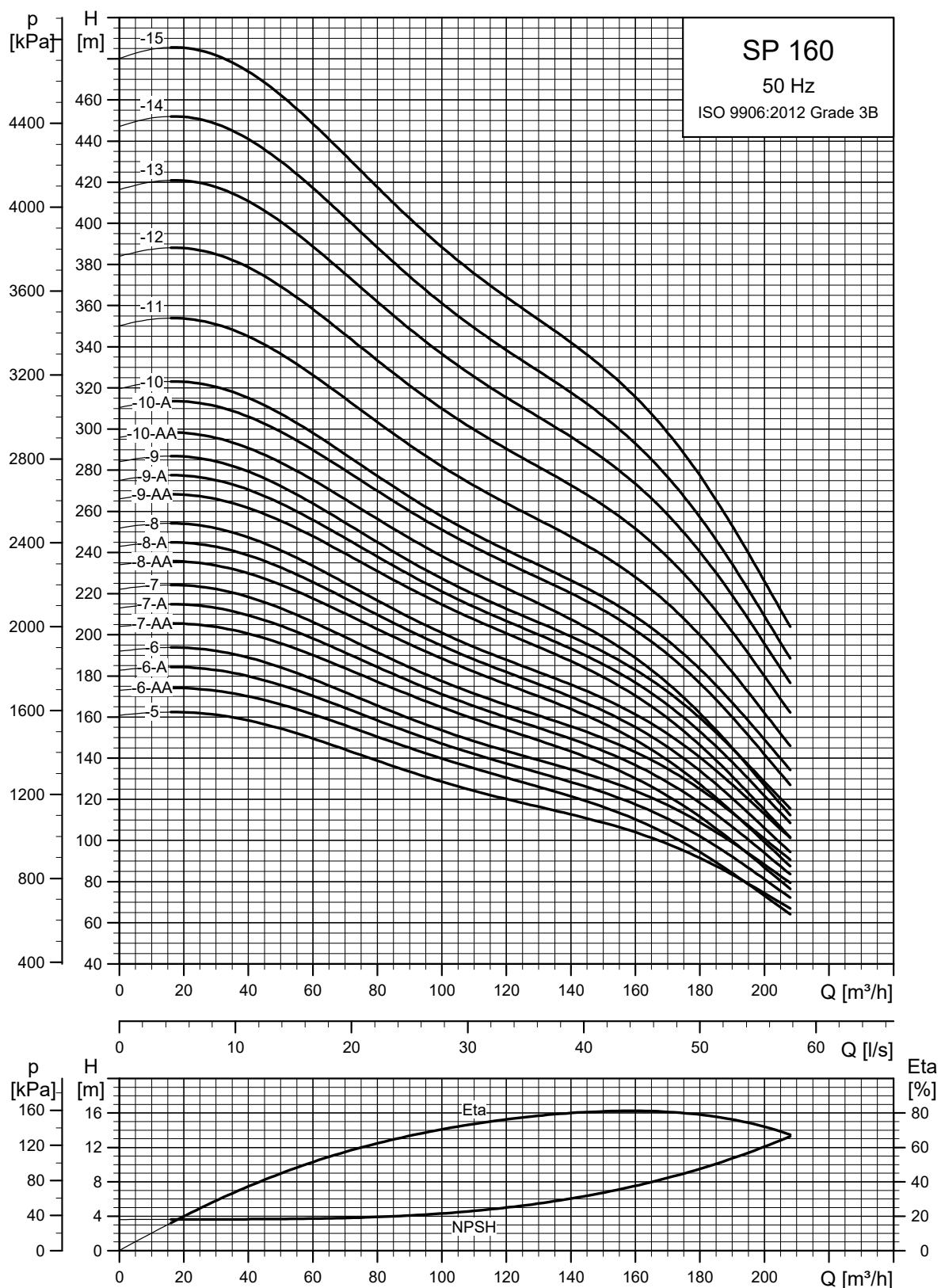
**Power curves**

TM018779

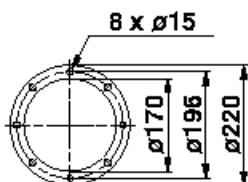
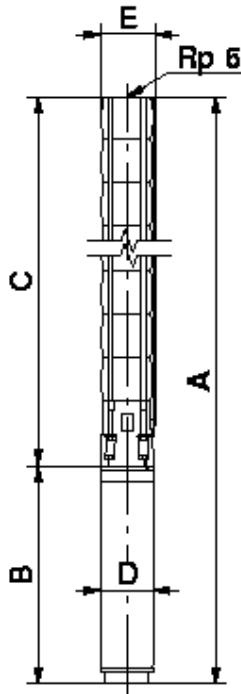
**Related information**[How to read the curve charts](#)

**SP 160****Performance curves**

TM018781

**Related information**[How to read the curve charts](#)

## Dimensions and weights



Pump with Grundfos flange

Pump type	Type	Power [kW]	Dimensions [mm]								B	D	Net weight [kg]
			Rp 6 connection				6" Grundfos flange						
			A	C	E <sup>25)</sup>	E <sup>26)</sup>	A	C	E <sup>25)</sup>	E <sup>26)</sup>			
Three-phase, 3 × 230 V / 3 × 400 V													
SP 160-1-A	MS 6000	9.2	1258	651	211	218	1255	651	222	226	607	139.5	76
SP 160-1	MS 6000	13	1318	651	211	218	1315	651	222	226	667	139.5	82
SP 160-2-AA	MS 6000	18.5	1564	807	211	218	1561	807	222	226	757	139.5	97
SP 160-2-A	MS 6000	22	1624	807	211	218	1621	807	222	226	817	139.5	103
SP 160-2	MS 6000	26	1684	807	211	218	1681	807	222	226	877	139.5	109
SP 160-3-AA	MS 6000	30	1910	963	211	218	1907	963	222	226	947	139.5	123
SP 160-3-A	MMS 6	37	2275	963	211	218	2275	963	222	226	1312	143	165
SP 160-3	MMS 6	37	2275	963	211	218	2275	963	222	226	1312	143	165
SP 160-4-AA	MMS 8000	45	2389	1119	218	227	2389	1119	229	232	1270	192	230
SP 160-4-A	MMS 8000	45	2389	1119	218	227	2389	1119	229	232	1270	192	230
SP 160-4	MMS 8000	55	2469	1119	218	227	2469	1119	229	232	1350	192	245
SP 160-5-AA	MMS 8000	55	2625	1275	218	227	2625	1275	229	232	1350	192	251
SP 160-5-A	MMS 8000	55	2625	1275	218	227	2625	1275	229	232	1350	192	251
SP 160-5	MMS 8000	63	2765	1275	218	227	2765	1275	229	232	1490	192	277
SP 160-6-AA	MMS 8000	63	2921	1431	218	227	2921	1431	229	232	1490	192	283
SP 160-6-A	MMS 8000	75	3021	1431	218	227	3021	1431	229	232	1590	192	302
SP 160-6	MMS 8000	75	3021	1431	218	227	3021	1431	229	232	1590	192	302
SP 160-7-AA	MMS 8000	75	3177	1587	218	227					1590	192	302
SP 160-7-A	MMS 8000	92	3417	1587	218	227					1830	192	354
SP 160-7	MMS 8000	92	3417	1587	218	227					1830	192	354
SP 160-8-AA	MMS 8000	92	3573	1743	218	227					1830	192	360
SP 160-8-A	MMS 8000	92	3573	1743	218	227					1830	192	360
SP 160-8	MMS 8000	92	3573	1743	218	227					1830	192	360
SP 160-9-AA	MMS 8000	110	3959	1899	218	227					2060	192	416
SP 160-9-A	MMS 8000	110	3959	1899	218	227					2060	192	416
SP 160-9	MMS 8000	110	3959	1899	218	227					2060	192	416
SP 160-10-AA	MMS 8000	110	4411	2351	218	227					2060	192	432
SP 160-10-A	MMS 10000	132	4273	2403	237	237					1870	237	544
SP 160-10	MMS 10000	132	4273	2403	237	237					1870	237	544
SP 160-11	MMS 10000	132	4429	2559	237	237					1870	237	550
SP 160-12	MMS 10000	147	4784	2714	237	237					2070	237	621
SP 160-13	MMS 10000	170	5090	2870	237	237					2220	237	667
SP 160-14	MMS 10000	170	5245	3025	237	237					2220	237	673
SP 160-15	MMS 12000	190	5239	3259	286	286					1980	286	803

The pump types above are also available in N- and R-versions. See Pump types.

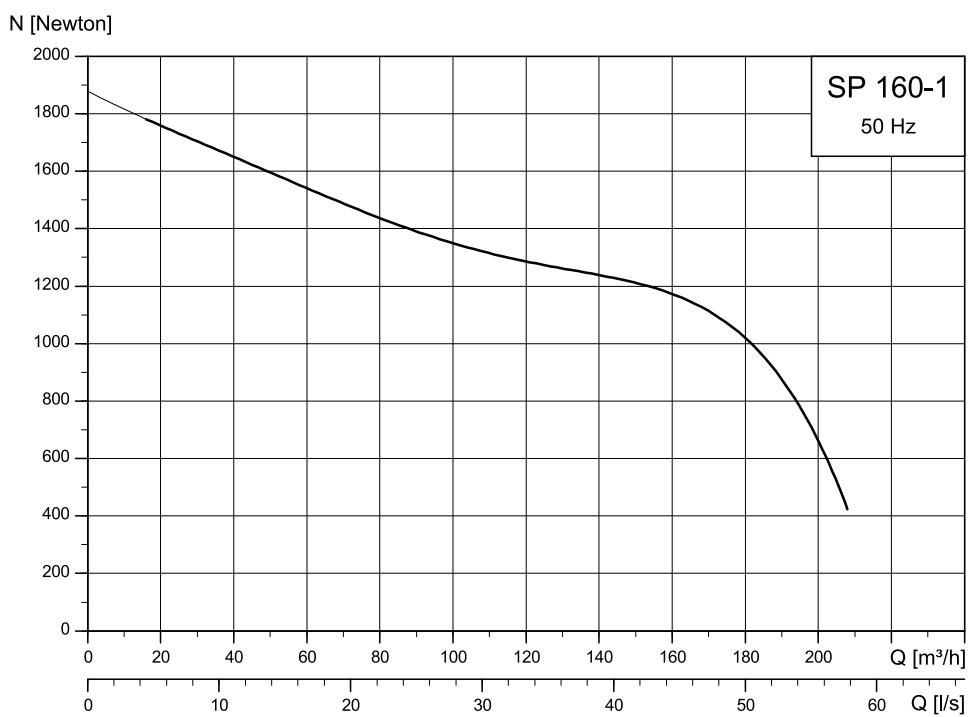
Other types of connection are possible by means of connecting pieces. See Mechanical connections.

25) Maximum diameter of pump with one motor cable.

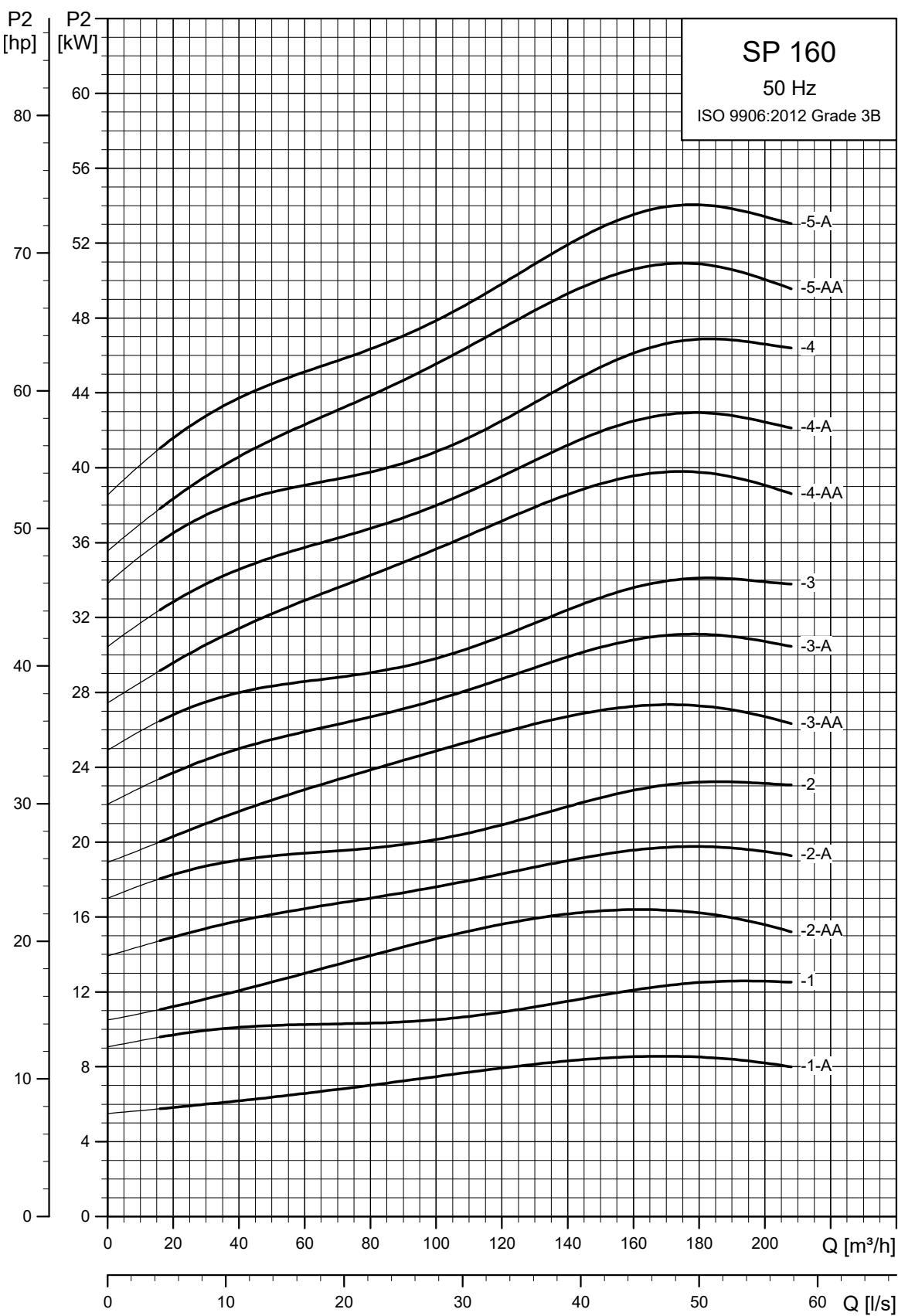
26) Maximum diameter of pump with two motor cables.

## Related information

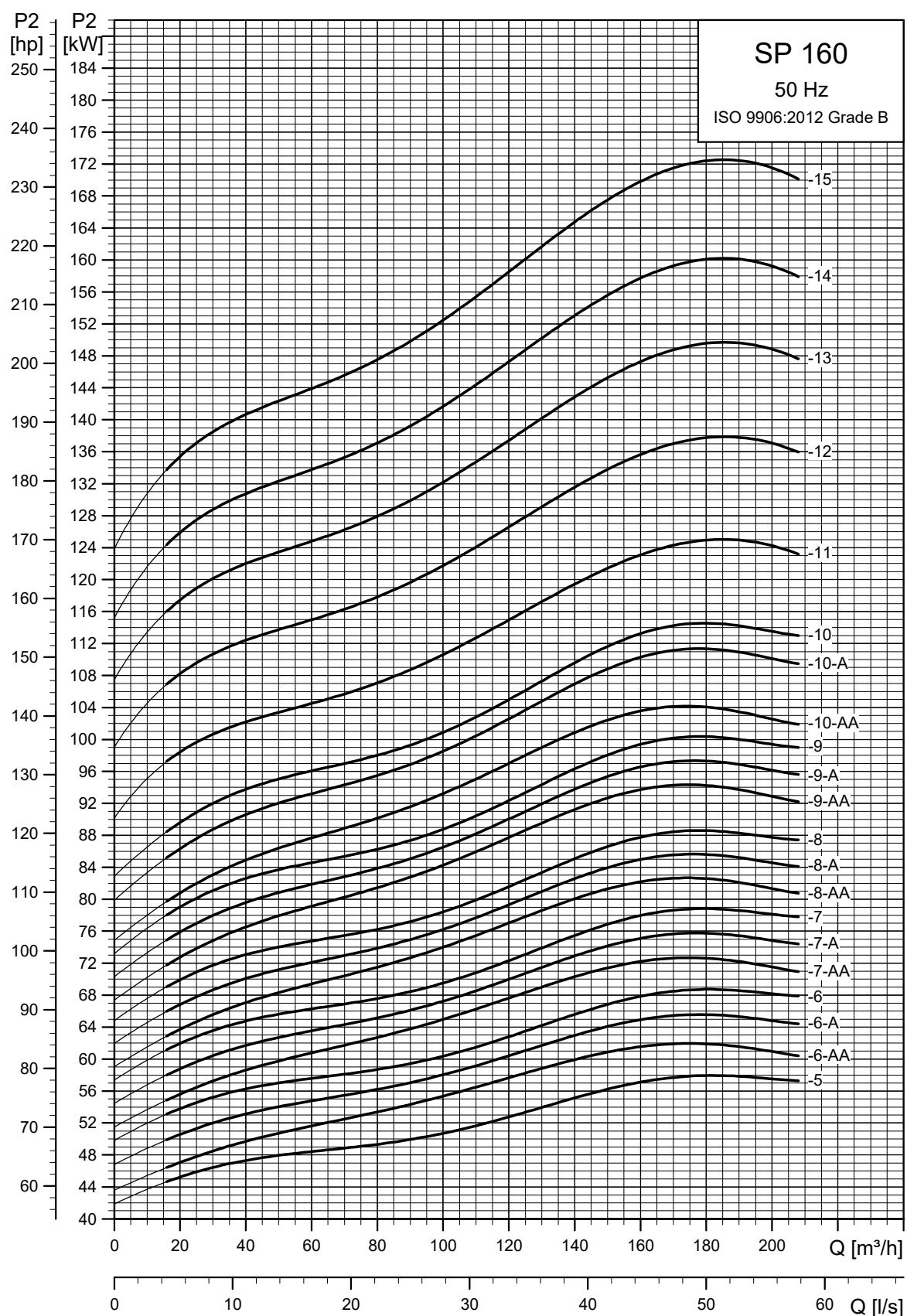
[Connecting pieces / Adaptors](#)

**Single-stage curves, axial thrust**

TM084140

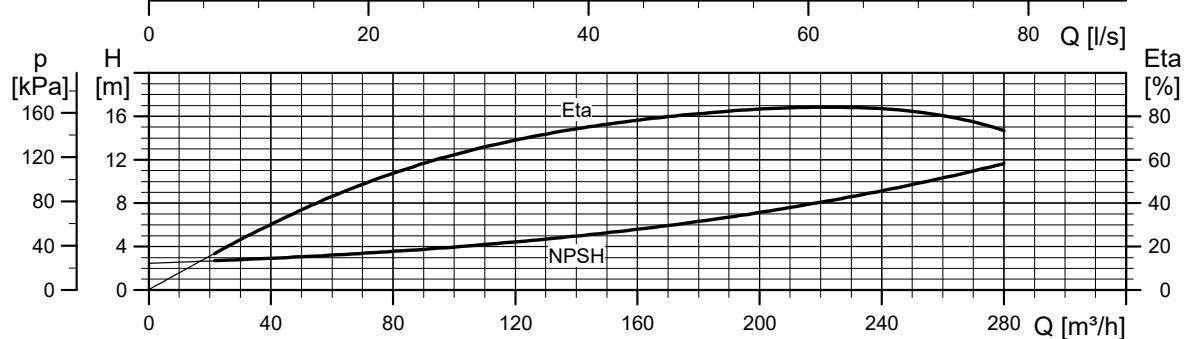
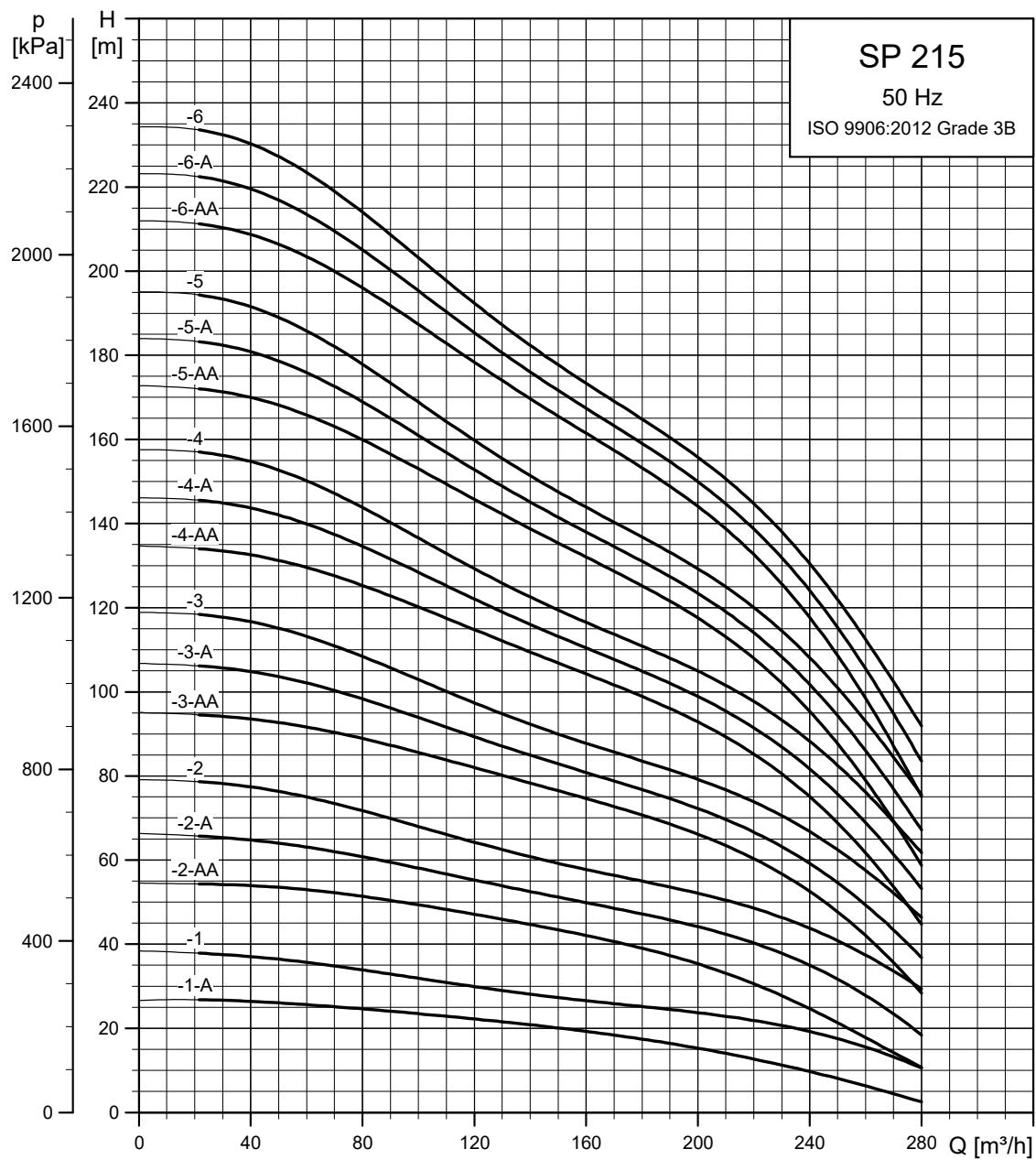
**Power curves**

TM018783

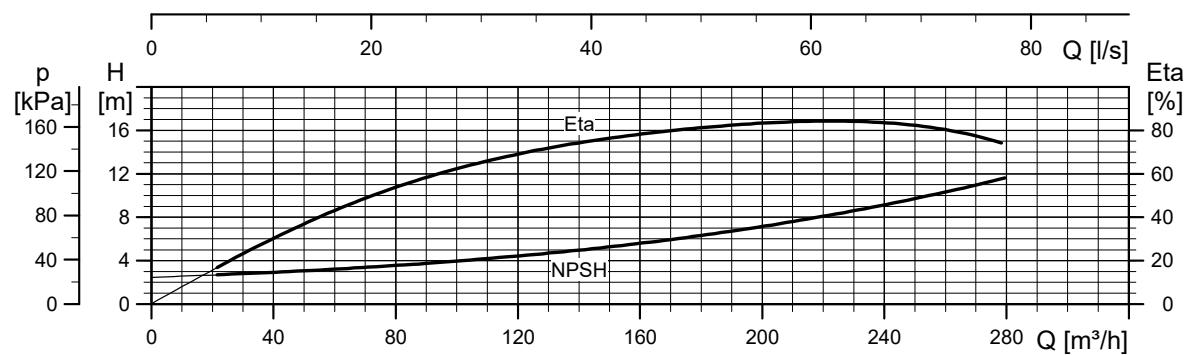
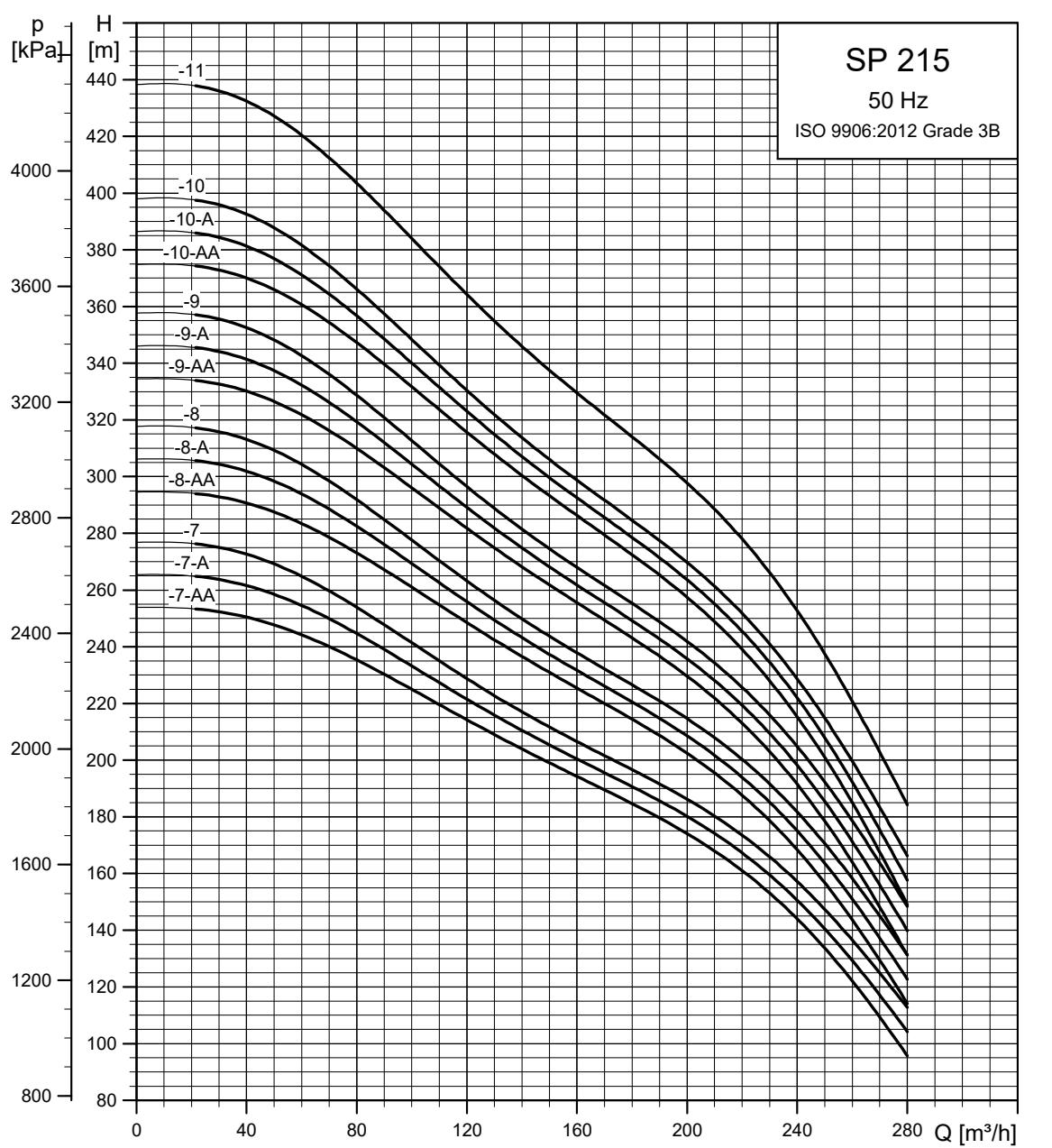


TMO18784

**Related information**[How to read the curve charts](#)

**SP 215****Performance curves**

TM018785



TMW1018798

**Related information**[How to read the curve charts](#)

## Dimensions and weights

Pump type	Type	Motor		Dimensions [mm]								Net weight [kg]	
		Power [kW]	Rp 6 connection	6" Grundfos flange				B	D				
Three-phase, 3 × 230 V / 3 × 400 V													
SP 215-1-A	MS 6000	15	1492	790	241	247	1489	790	241	247	702	139.5	92
SP 215-1	MS 6000	18.5	1547	790	241	247	1544	790	241	247	757	139.5	97
SP 215-2-AA	MS 6000	30	1913	966	241	247	1910	966	241	247	947	139.5	127
SP 215-2-A	MMS 6	37	2278	966	241	247	2278	966	241	247	1312	143	169
SP 215-2	MMS 8000	45	2236	966	241	247	2236	966	241	247	1270	192	228
SP 215-3-AA	MMS 8000	55	2492	1142	241	247	2492	1142	241	247	1350	192	253
SP 215-3-A	MMS 8000	55	2492	1142	241	247	2492	1142	241	247	1350	192	253
SP 215-3	MMS 8000	63	2632	1142	241	247	2632	1142	241	247	1490	192	279
SP 215-4-AA	MMS 8000	75	2908	1318	241	247	2908	1318	241	247	1590	192	308
SP 215-4-A	MMS 8000	75	2908	1318	241	247	2908	1318	241	247	1590	192	308
SP 215-4	MMS 8000	75	2908	1318	241	247	2908	1318	241	247	1590	192	308
SP 215-5-AA	MMS 8000	92	3324	1494	241	247	3324	1494	241	247	1830	192	364
SP 215-5-A	MMS 8000	92	3324	1494	241	247	3324	1494	241	247	1830	192	364
SP 215-5	MMS 8000	92	3554	1494	241	247	3554	1494	241	247	1830	192	364
SP 215-6-AA	MMS 8000	110	3730	1670	241	247	3730	1670	241	247	2060	192	424
SP 215-6-A	MMS 8000	110	3730	1670	241	247	3730	1670	241	247	2060	192	424
SP 215-6	MMS 8000	110	3730	1670	241	247	3730	1670	241	247	2060	192	424
SP 215-7-AA	MMS 10000	132	4016	2146	241	247					1870	237	547
SP 215-7-A	MMS 10000	132	4016	2146	241	247					1870	237	547
SP 215-7	MMS 10000	132	4016	2146	241	247					1870	237	547
SP 215-8-AA	MMS 10000	147	4392	2322	241	247					2070	237	622
SP 215-8-A	MMS 10000	147	4392	2322	241	247					2070	237	622
SP 215-8	MMS 10000	147	4392	2322	241	247					2070	237	622
SP 215-9-AA	MMS 10000	170	4718	2498	241	247					2220	237	672
SP 215-9-A	MMS 10000	170	4718	2498	241	247					2220	237	672
SP 215-9	MMS 10000	170	4718	2498	241	247					2220	237	672
SP 215-10-AA	MMS 12000	190	4654	2674	286	286					1980	286	793
SP 215-10-A	MMS 12000	190	4654	2674	286	286					1980	286	793
SP 215-10	MMS 12000	190	4654	2674	286	286					1980	286	793
SP 215-11	MMS 12000	220	4990	2850	286	286					2140	286	853

The pump types above are also available in N- and R-versions. See Pump types.

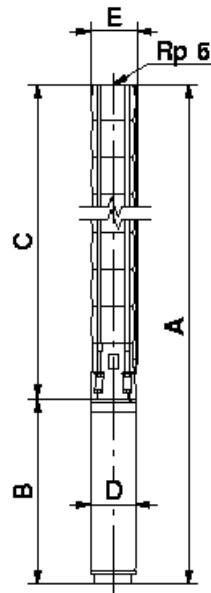
Other types of connection are possible by means of connecting pieces. See Mechanical connections.

27) Maximum diameter of pump with one motor cable.

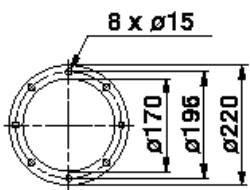
28) Maximum diameter of pump with two motor cables.

### Related information

[Connecting pieces / Adaptors](#)

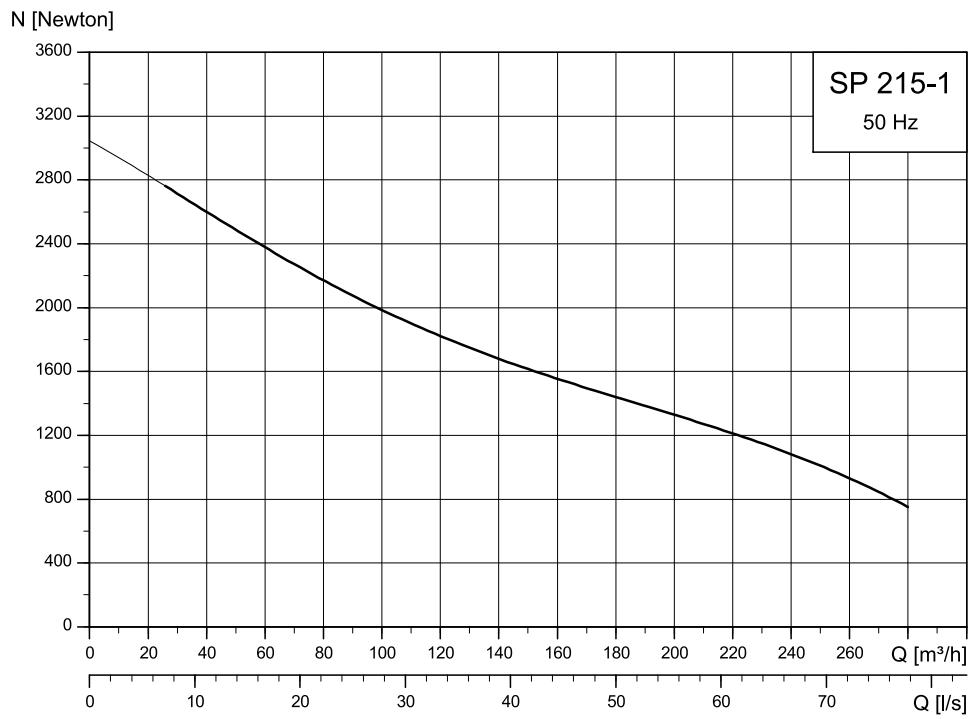


TM008760

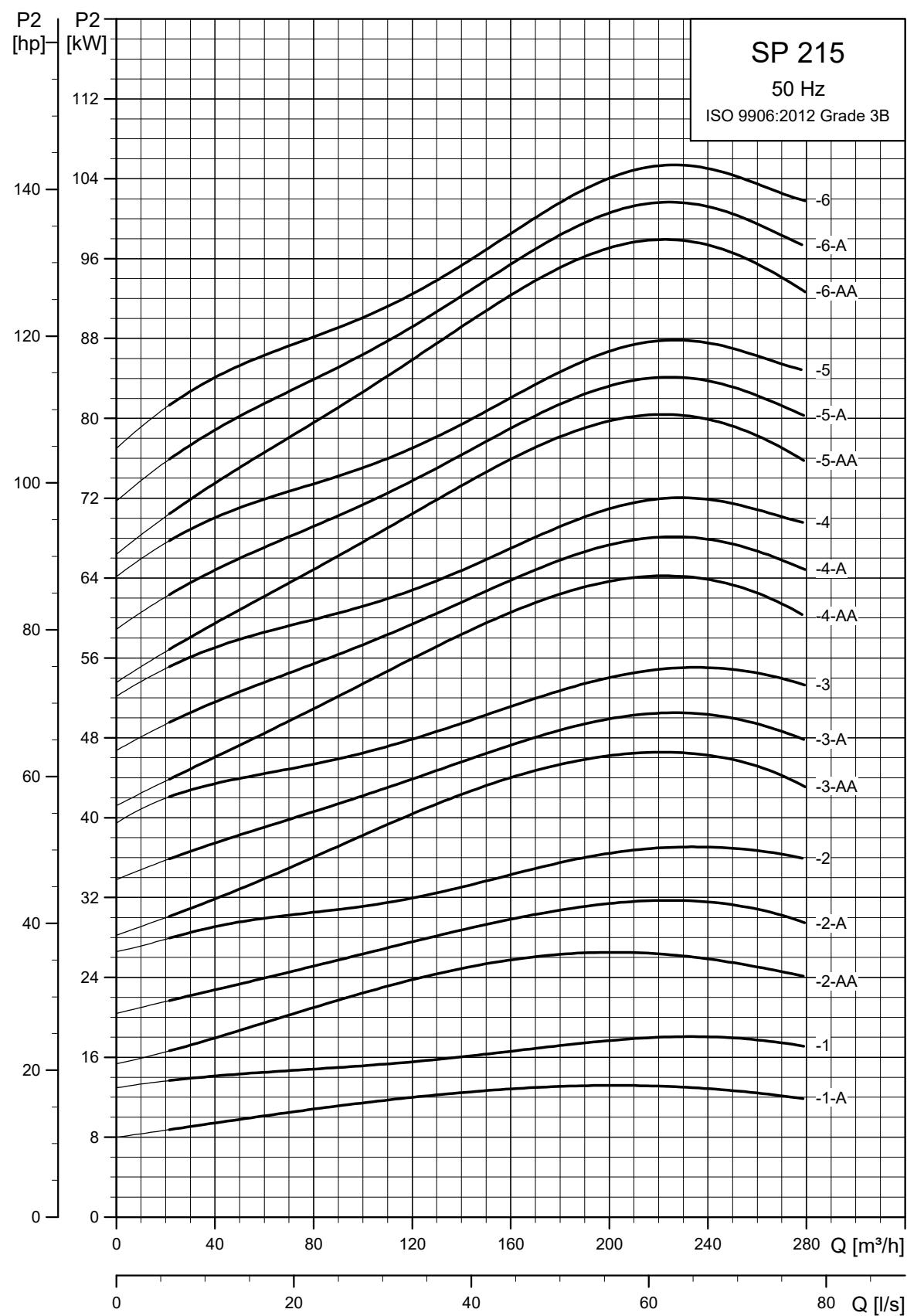


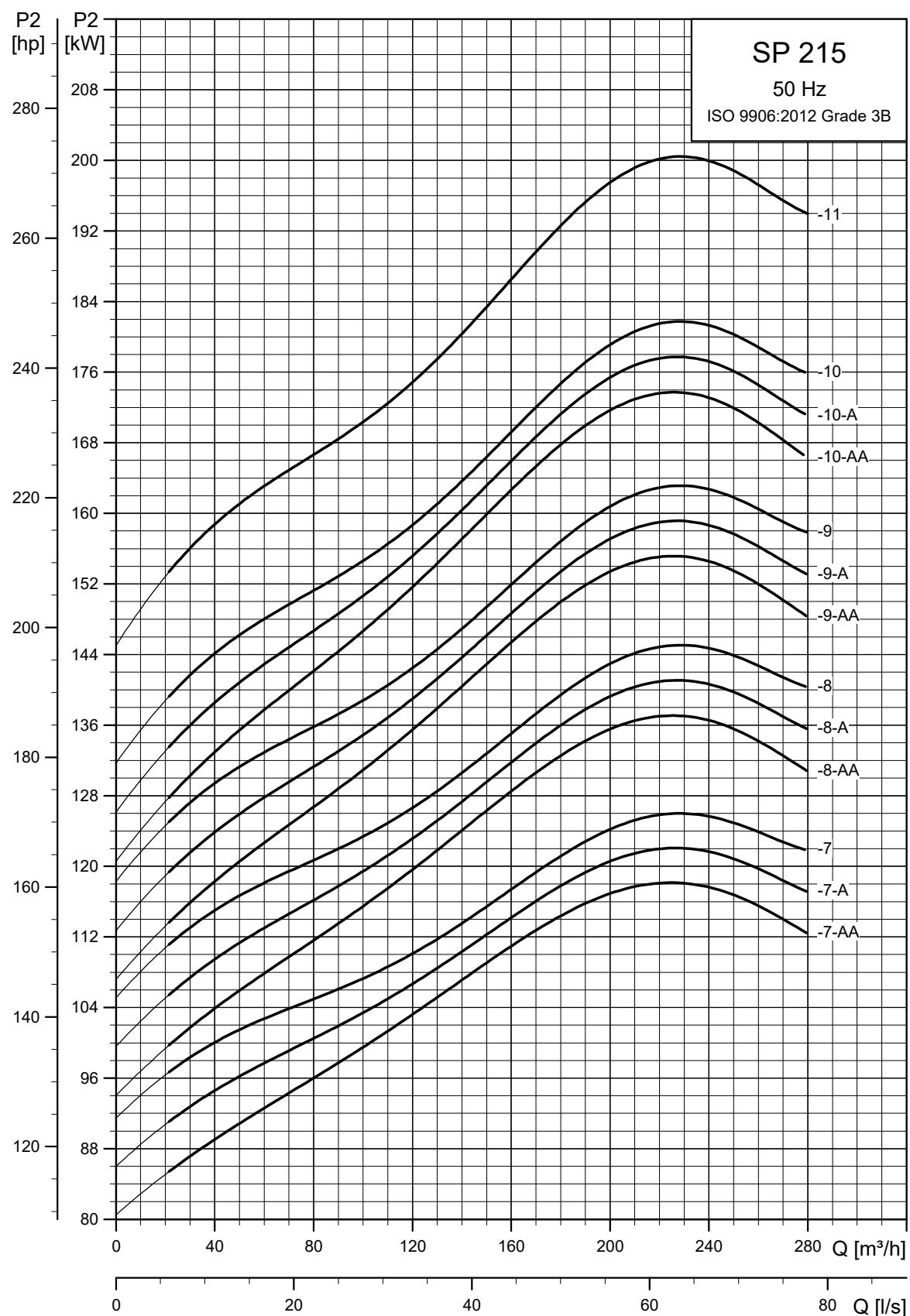
TM007324

Pump with Grundfos flange

**Single-stage curves, axial thrust**

TM084142

**Power curves**

**Related information**[How to read the curve charts](#)

TM018788

## 7. Electrical data

### 1 × 230 V, submersible motors MS

Electrical data										Dimensions					
Motor			Full-load current			Motor efficiency [%]			Power factor			I <sub>st</sub>	Diameter [mm]	Build in length [mm]	Weight [kg]
Type	Size	Power [kW]	I <sub>n</sub> [A]	η50 %	η75 %	η100 %	Cos φ 50 %	Cos φ 75 %	Cos φ 100 %	I <sub>n</sub>					
MS402	4"	0.37	3.95	48.0	54.0	57.0	0.58	0.68	0.77	3.4 <sup>29)</sup>	95	259	6.8		
MS402	4"	0.55	5.80	49.5	56.5	59.5	0.52	0.65	0.74	3.5 <sup>29)</sup>	95	279	8.2		
MS402	4"	0.75	7.45	52.0	58.0	60.0	0.57	0.69	0.79	3.6 <sup>29)</sup>	95	309	8.9		
MS402	4"	1.1	7.30	62.0	69.5	72.5	0.99	0.99	0.99	4.3 <sup>29)</sup>	95	349	10.5		
MS402	4"	1.5	10.2	56.5	66.5	71.0	0.91	0.96	0.98	3.9	95	349	11.0		
MS4000(R)	4"	2.2	14.0	67.0	73.0	75.0	0.91	0.94	0.96	4.4	95	576	21.0		

<sup>29)</sup> Applies to 3-wire motors.

MS 402 2-wire motors incorporate motor protection and can therefore connect directly to the mains.

### 3 × 230 V, submersible motors MS

Electrical data										Dimensions					
Motor			Full-load current			Motor efficiency [%]			Power factor			I <sub>st</sub>	Diameter [mm]	Build in length [mm]	Weight [kg]
Type	Size	Power [kW]	I <sub>n</sub> [A]	η50 %	η75 %	η100 %	Cos φ 50 %	Cos φ 75 %	Cos φ 100 %	I <sub>n</sub>					
MS 402	4"	0.37	2.55	51.0	59.5	64.0	0.44	0.55	0.64	3.7	95	229	5.5		
MS 402	4"	0.55	4.00	48.5	57.0	64.0	0.42	0.52	0.64	3.5	95	244	6.3		
MS 402	4"	0.75	4.20	64.0	69.5	73.0	0.50	0.62	0.72	4.6	95	279	7.7		
MS 4000R	4"	0.75	3.35	66.8	71.1	72.9	0.66	0.76	0.82	5.1	95	401	13.0		
MS 402	4"	1.1	6.20	62.5	69.0	73.0	0.47	0.59	0.72	4.6	95	309	8.9		
MS 4000R	4"	1.1	5.00	69.1	73.2	75.0	0.57	0.70	0.78	5.2	95	416	14.0		
MS 402	4"	1.5	7.65	68.0	73.0	75.0	0.50	0.64	0.75	5.0	95	349	10.5		
MS 4000R	4"	1.5	7.40	66.6	71.4	72.9	0.53	0.66	0.74	4.5	95	416	14.0		
MS 402	4"	2.2	10.0	72.5	75.5	76.0	0.56	0.71	0.82	4.7	95	349	11.9		
MS 4000 (R)	4"	2.2	11.6	64.5	70.8	73.3	0.44	0.58	0.69	4.2	95	456	16.0		
MS 4000 (R)	4"	3.0	14.6	67.5	72.8	74.6	0.48	0.62	0.73	4.4	95	496	17.0		
MS 4000 (R)	4"	4.0	17.6	73.9	77.4	77.9	0.52	0.67	0.77	4.9	95	576	21.0		
MS 4000 (R)	4"	5.5	24.2	76.0	78.8	79.6	0.51	0.66	0.76	4.9	95	676	26.0		
MS 6000 (R)	6"	5.5	24.8	77.0	79.0	80.0	0.51	0.64	0.73	4.5	139.5	547	35.5		
MS 6000 (R)	6"	7.5	32.0	79.0	82.0	82.0	0.55	0.68	0.77	4.6	139.5	577	37.0		
MS 6000 (R)	6"	9.2	39.5	77.0	80.0	80.0	0.56	0.70	0.78	4.8	139.5	607	42.5		
MS 6000 (R)	6"	11	45.0	81.0	82.5	82.5	0.60	0.72	0.79	4.8	139.5	637	45.5		
MS 6000 (R)	6"	13	54.5	81.0	82.5	82.5	0.58	0.71	0.78	4.8	139.5	667	48.5		
MS 6000 (R)	6"	15	62.0	82.0	83.5	83.5	0.59	0.71	0.78	5.2	139.5	702	52.5		
MS 6000 (R)	6"	18.5	76.5	82.5	84.5	84.0	0.56	0.69	0.77	5.3	139.5	757	58.0		
MS 6000 (R)	6"	22	87.5	84.5	85.0	84.0	0.61	0.74	0.81	5.2	139.5	817	64.0		
MS 6000 (R)	6"	26	104	83.5	84.0	83.5	0.61	0.73	0.81	5.0	139.5	877	69.5		
MS 6000 (R)	6"	30	120	83.0	84.0	83.0	0.59	0.72	0.80	5.0	139.5	947	77.5		

MS 402: Data applies to 3 × 220 V.

**3 × 230 V, submersible rewirable motors MMS**

Electrical data										Dimensions			
Motor			Full-load current I <sub>n</sub> [A]	Motor efficiency [%]			Power factor			I <sub>st</sub>	Diameter [mm]	Build in length [mm]	Weight [kg]
Type	Size	Power [kW]		η50 %	η75 %	η100 %	Cos φ 50 %	Cos φ 75 %	Cos φ 100 %				
MMS 6 (N, R)	6"	5.5	25.0	71	75	76	0.61	0.72	0.78	3.5	144	807	50
MMS 6 (N, R)	6"	7.5	33.5	72	76	77	0.59	0.71	0.78	3.5	144	837	53
MMS 6 (N, R)	6"	9.2	40.5	74	77	78	0.59	0.71	0.78	3.6	144	867	55
MMS 6 (N, R)	6"	11	50.0	74	78	79	0.53	0.66	0.74	3.8	144	897	60
MMS 6 (N, R)	6"	13	56.0	77	80	80	0.57	0.69	0.77	3.9	144	927	65
MMS 6 (N, R)	6"	15	62.5	79	82	82	0.58	0.71	0.79	4.3	144	997	77
MMS 6 (N, R)	6"	18.5	75.0	80	82	82	0.61	0.75	0.81	4.2	144	1057	83
MMS 6 (N, R)	6"	22	87.0	82	84	83	0.61	0.74	0.81	5.3	144	1087	95
MMS 6 (N, R)	6"	26	106	81	83	83	0.57	0.7	0.78	5.6	144	1157	105
MMS 6 (N, R)	6"	30	118	82	83	82	0.63	0.76	0.82	4.8	144	1212	110
MMS 6 (N, R)	6"	37	148	82	84	83	0.59	0.72	0.81	5.4	144	1312	120
MMS 8000 (N, R)	8"	22	82.5	80	84	84	0.71	0.80	0.84	5.3	192	1010	126
MMS 8000 (N, R)	8"	26	95.5	81	84	84	0.76	0.83	0.86	5.1	192	1050	134
MMS 8000 (N, R)	8"	30	110	83	85	86	0.71	0.80	0.84	5.7	192	1110	146
MMS 8000 (N, R)	8"	37	134	83	86	86	0.73	0.82	0.85	5.7	192	1160	156
MMS 8000 (N, R)	8"	45	168	84	87	88	0.62	0.74	0.81	6.0	192	1270	177
MMS 8000 (N, R)	8"	55	214	84	87	88	0.57	0.70	0.77	5.9	192	1350	192
MMS 8000 (N, R)	8"	63	210	87	89	89	0.81	0.87	0.90	5.7	192	1490	218
MMS 10000 (N, R)	10"	75	270	84	86	86	0.72	0.81	0.85	5.4	237	1500	330
MMS 10000 (N, R)	10"	92	345	83	85	86	0.65	0.77	0.82	5.6	237	1690	385
MMS 10000 (N, R)	10"	110	385	85	86	86	0.80	0.86	0.88	5.7	237	1870	435

### 3 x 400 V, submersible motors MS

Electrical data										Dimensions			
Motor			Full-load current I <sub>n</sub> [A]	Motor efficiency [%]			Power factor			I <sub>st</sub>	Diameter [mm]	Build in length [mm]	Weight [kg]
Type	Size	Power [kW]		η50 %	η75 %	η100 %	Cos φ 50 %	Cos φ 75 %	Cos φ 100 %				
MS 402	4"	0.37	1.40	51.0	59.5	64.0	0.44	0.55	0.64	3.7	95	229	5.5
MS 402	4"	0.55	2.20	48.5	57.0	64.0	0.42	0.52	0.64	3.5	95	244	6.3
MS 402	4"	0.75	2.30	64.0	69.5	73.0	0.50	0.62	0.72	4.7	95	279	7.7
MS 4000R	4"	0.75	1.84	68.1	71.6	72.8	0.69	0.79	0.84	4.9	95	401	13.0
MS 402	4"	1.1	3.40	62.5	69.0	73.0	0.47	0.59	0.72	4.6	95	309	8.9
MS 4000R	4"	1.1	2.75	70.3	74.0	74.4	0.62	0.74	0.82	5.1	95	416	14.0
MS 402	4"	1.5	4.20	68.0	73.0	75.0	0.50	0.64	0.75	5.0	95	349	10.5
MS 4000R	4"	1.5	4.00	69.1	72.7	73.7	0.55	0.69	0.78	4.3	95	416	14.0
MS 402	4"	2.2	5.50	72.5	75.5	76.0	0.56	0.71	0.82	4.7	95	349	11.9
MS 4000 (R)	4"	2.2	6.05	67.9	73.1	74.5	0.49	0.63	0.74	4.5	95	456	16.0
MS 4000 (R)	4"	3.0	7.85	71.5	74.5	75.2	0.53	0.67	0.77	4.5	95	496	17.0
MS 4000 (R)	4"	4.0	9.60	77.3	78.4	78.0	0.57	0.71	0.80	4.8	95	576	21.0
MS 4000 (R)	4"	5.5	13.0	78.5	80.1	79.8	0.57	0.72	0.81	4.9	95	676	26.0
MS 4000 (R)	4"	7.5	18.8	75.2	78.2	78.2	0.52	0.67	0.78	4.5	95	777	31.0
MS 6000 (R)	6"	5.5	13.6	78.0	80.0	80.5	0.55	0.67	0.77	4.4	139.5	547	35.5
MS 6000 (R)	6"	7.5	17.6	81.5	82.0	82.0	0.60	0.73	0.80	4.3	139.5	577	37.0
MS 6000 (R)	6"	9.2	21.8	78.0	80.0	79.5	0.61	0.73	0.81	4.6	139.5	607	42.5
MS 6000 (R)	6"	11	24.8	82.0	83.0	82.5	0.65	0.77	0.83	4.7	139.5	637	45.5
MS 6000 (R)	6"	13	30.0	82.5	83.5	82.0	0.62	0.74	0.81	4.6	139.5	667	48.5
MS 6000 (R)	6"	15	34.0	82.0	83.5	83.5	0.64	0.76	0.82	5.0	139.5	702	52.5
MS 6000 (R)	6"	18.5	42.0	83.5	84.5	83.5	0.62	0.73	0.81	5.1	139.5	757	58.0
MS 6000 (R)	6"	22	48.0	84.5	85.0	83.5	0.67	0.77	0.84	5.0	139.5	817	64.0
MS 6000 (R)	6"	26	57.0	84.5	85.0	84.0	0.66	0.77	0.84	4.9	139.5	877	69.5
MS 6000 (R)	6"	30	66.5	84.5	85.0	84.0	0.64	0.77	0.83	4.9	139.5	947	77.5

### 3 x 400 V, submersible motors MS T60

Electrical data										Dimensions			
Motor			Full-load current I <sub>n</sub> [A]	Motor efficiency [%]			Power factor			I <sub>st</sub>	Diameter [mm]	Build in length [mm]	Weight [kg]
Type	Size	Power [kW]		η50 %	η75 %	η100 %	Cos φ 50 %	Cos φ 75 %	Cos φ 100 %				
MS 4000 T60 (R)	4"	2.2	5.9	72.5	76.5	77.0	0.59	0.71	0.80	5.0	95	496	17.0
MS 4000 T60 (R)	4"	3.0	7.5	75.0	79.0	80.0	0.58	0.71	0.79	5.4	95	576	21.0
MS 4000 T60 (R)	4"	4.0	9.75	75.5	79.5	79.5	0.67	0.78	0.84	5.3	95	676	26.0
MS 4000 T60 (R)	4"	5.5	14.4	77.5	79.6	79.8	0.55	0.69	0.79	5.0	95	776	42.5
MS 6000 T60 (R)	6"	5.5	13.2	75.0	79.0	80.0	0.63	0.74	0.80	6.0	139.5	607	42.5
MS 6000 T60 (R)	6"	7.5	17.0	79.5	81.0	81.5	0.71	0.80	0.84	4.9	139.5	637	45.5
MS 6000 T60 (R)	6"	9.2	20.2	80.0	82.5	82.5	0.72	0.80	0.85	5.5	139.5	667	48.5
MS 6000 T60 (R)	6"	11	24.2	82.0	83.0	83.0	0.74	0.83	0.86	5.0	139.5	702	52.5
MS 6000 T60 (R)	6"	13	28.5	82.0	83.5	84.0	0.71	0.80	0.84	5.4	139.5	757	58.0
MS 6000 T60 (R)	6"	15	33.0	82.0	83.5	84.0	0.68	0.79	0.84	5.9	139.5	817	64.0
MS 6000 T60 (R)	6"	18.5	39.5	84.0	85.5	85.0	0.71	0.80	0.85	5.8	139.5	877	69.5
MS 6000 T60 (R)	6"	22	48.0	83.5	84.5	84.5	0.71	0.80	0.85	5.6	139.5	947	77.5

**3 × 400 V, submersible rewirable motors MMS**

Electrical data												Dimensions		
Motor			Full-load current I <sub>n</sub> [A]	Motor efficiency [%]				Power factor			I <sub>st</sub>	Diameter [mm]	Build in length [mm]	Weight [kg]
Type	Size	Power [kW]		η50 %	η75 %	η100 %	Cos φ 50 %	Cos φ 75 %	Cos φ 100 %					
MMS 6 (N, R)	6"	5.5	14.4	71	75	76	0.60	0.71	0.77	3.5	144	807	50	
MMS 6 (N, R)	6"	7.5	19.2	72	76	77	0.59	0.71	0.78	3.6	144	837	53	
MMS 6 (N, R)	6"	9.2	22.8	75	78	78	0.61	0.73	0.79	3.5	144	867	55	
MMS 6 (N, R)	6"	11	27.5	74	78	78	0.58	0.71	0.79	3.7	144	897	60	
MMS 6 (N, R)	6"	13	32.0	77	79	79	0.63	0.75	0.79	3.8	144	927	65	
MMS 6 (N, R)	6"	15	36.5	76	79	79	0.59	0.72	0.80	4.2	144	997	77	
MMS 6 (N, R)	6"	18.5	43.5	79	81	81	0.60	0.72	0.80	4.5	144	1057	83	
MMS 6 (N, R)	6"	22	51.5	81	83	83	0.57	0.70	0.79	5.5	144	1087	95	
MMS 6 (N, R)	6"	26	61.0	81	83	83	0.57	0.70	0.78	5.7	144	1157	105	
MMS 6 (N, R)	6"	30	68.2	83	84	84	0.61	0.73	0.81	5.0	144	1212	110	
MMS 6 (N, R)	6"	37	84.5	82	84	83	0.60	0.73	0.81	5.1	144	1312	120	
MMS 8000 (N, R)	8"	22	48.0	80	82	82	0.72	0.81	0.84	5.3	192	1010	126	
MMS 8000 (N, R)	8"	26	56.5	80	82	82	0.76	0.83	0.85	5.1	192	1050	134	
MMS 8000 (N, R)	8"	30	64.0	82	84	84	0.74	0.82	0.85	5.7	192	1110	146	
MMS 8000 (N, R)	8"	37	78.5	82	84	84	0.74	0.82	0.85	5.7	192	1160	156	
MMS 8000 (N, R)	8"	45	96.5	84	86	86	0.65	0.76	0.82	6.0	192	1270	177	
MMS 8000 (N, R)	8"	55	114	84	86	86	0.72	0.81	0.85	5.9	192	1350	192	
MMS 8000 (N, R)	8"	63	132	85	87	87	0.66	0.78	0.83	5.7	192	1490	218	
MMS 8000 (N, R)	8"	75	152	86	87	87	0.71	0.82	0.86	5.8	192	1590	237	
MMS 8000 (N, R)	8"	92	186	87	88	87	0.72	0.82	0.86	5.9	192	1830	283	
MMS 8000 (N, R)	8"	110	224	86	87	87	0.73	0.83	0.87	5.8	192	2060	333	
MMS 10000 (N, R)	10"	75	156	84	86	87	0.70	0.80	0.84	5.4	237	1400	280	
MMS 10000 (N, R)	10"	92	194	84	87	87	0.67	0.78	0.82	5.6	237	1500	330	
MMS 10000 (N, R)	10"	110	228	85	87	88	0.70	0.79	0.84	5.7	237	1690	385	
MMS 10000 (N, R)	10"	132	270	85	88	88	0.71	0.81	0.84	5.7	237	1870	435	
MMS 10000 (N, R)	10"	147	315	84	87	87	0.64	0.75	0.81	6.2	237	2070	500	
MMS 10000 (N, R)	10"	170	365	84	86	87	0.64	0.75	0.81	6.0	237	2220	540	
MMS 10000 (N, R)	10"	190	425	83	86	87	0.60	0.72	0.79	5.9	237	2400	580	
MMS 12000 (N, R)	12"	147	305	84	87	88	0.66	0.77	0.83	6.2	286	1790	565	
MMS 12000 (N, R)	12"	170	345	85	87	88	0.69	0.79	0.85	6.1	286	1880	605	
MMS 12000 (N, R)	12"	190	390	85	87	88	0.68	0.79	0.84	6.2	286	1980	650	
MMS 12000 (N, R)	12"	220	445	85	87	88	0.69	0.80	0.85	6.1	286	2140	700	
MMS 12000 (N, R)	12"	250	505	85	87	88	0.69	0.80	0.85	5.9	286	2290	775	

### 3 × 500 V, submersible motors MS

Electrical data										Dimensions			
Motor			Full-load current I <sub>n</sub> [A]	Motor efficiency [%]			Power factor			I <sub>st</sub>	Diameter [mm]	Build in length [mm]	Weight [kg]
Type	Size	Power [kW]		η50 %	η75 %	η100 %	Cos φ 50 %	Cos φ 75 %	Cos φ 100 %				
MS 4000R	4"	0.75	1.5	69.1	72.7	73.7	0.55	0.69	0.78	4.7	95	401	13.0
MS 4000R	4"	1.1	2.2	70.3	74.0	74.4	0.62	0.74	0.82	5.0	95	416	14.0
MS 4000R	4"	1.5	3.2	69.1	72.7	73.7	0.55	0.69	0.78	4.4	95	416	14.0
MS 4000 (R)	4"	2.2	4.9	67.9	73.1	74.5	0.49	0.63	0.74	4.3	95	456	16.0
MS 4000 (R)	4"	3.0	6.3	71.5	74.5	75.2	0.53	0.67	0.77	4.6	95	496	17.0
MS 4000 (R)	4"	4.0	7.7	77.3	78.4	78.0	0.57	0.71	0.81	4.8	95	576	21.0
MS 4000 (R)	4"	5.5	10.4	78.5	80.1	79.8	0.57	0.72	0.81	4.9	95	676	26.0
MS 4000 (R)	4"	7.5	15.0	75.2	78.2	78.2	0.52	0.67	0.78	4.5	95	776	31.0
MS 6000 (R)	6"	5.5	10.8	78.0	80.0	80.5	0.56	0.67	0.77	4.4	139.5	547	35.5
MS 6000 (R)	6"	7.5	14.0	81.0	82.5	82.5	0.60	0.72	0.8	4.5	139.5	577	37.0
MS 6000 (R)	6"	9.2	17.4	78.0	80.0	80.0	0.62	0.73	0.81	4.6	139.5	607	42.5
MS 6000 (R)	6"	11	19.8	82.0	83.5	82.0	0.65	0.77	0.83	4.7	139.5	637	45.5
MS 6000 (R)	6"	13	24.0	82.5	83.5	82.5	0.62	0.74	0.81	4.6	139.5	667	68.5
MS 6000 (R)	6"	15	27.0	82.0	83.0	83.0	0.65	0.76	0.82	5.0	139.5	702	52.5
MS 6000 (R)	6"	18.5	33.5	83.5	84.5	84.0	0.61	0.73	0.81	5.1	139.5	757	58.0
MS 6000 (R)	6"	22	38.5	84.5	85.0	84.0	0.67	0.77	0.84	5.0	139.5	817	64.0
MS 6000 (R)	6"	26	45.5	84.5	85.0	84.0	0.66	0.77	0.84	4.9	139.5	877	69.5
MS 6000 (R)	6"	30	53.0	85.0	84.5	83.5	0.64	0.76	0.83	4.9	139.5	948	77.5

### 3 × 500 V, submersible motors MS T60

Electrical data										Dimensions			
Motor			Full-load current I <sub>n</sub> [A]	Motor efficiency [%]			Power factor			I <sub>st</sub>	Diameter [mm]	Build in length [mm]	Weight [kg]
Type	Size	Power [kW]		η50 %	η75 %	η100 %	Cos φ 50 %	Cos φ 75 %	Cos φ 100 %				
MS 4000 T60 (R)	4"	2.2	4.7	72.5	76.5	77.0	0.59	0.71	0.80	4.9	95	496	17.0
MS 4000 T60 (R)	4"	3.0	6.2	75.0	79.0	80.0	0.58	0.71	0.79	5.4	95	576	21.0
MS 4000 T60 (R)	4"	4.0	7.8	75.5	79.5	79.5	0.67	0.78	0.84	5.2	95	676	26.0
MS 4000 T60 (R)	4"	5.5	11.6	77.0	79.5	80.0	0.55	0.68	0.78	5.0	95	776	31.0
MS 6000 T60 (R)	6"	5.5	10.6	75.0	78.5	80.0	0.63	0.74	0.80	6.0	139.5	607	42.5
MS 6000 T60 (R)	6"	7.5	13.6	79.5	81.0	81.5	0.71	0.80	0.84	4.9	139.5	637	45.5
MS 6000 T60 (R)	6"	9.2	16.2	80.0	83.0	83.0	0.72	0.81	0.84	5.5	139.5	667	48.5
MS 6000 T60 (R)	6"	11	19.4	82.0	83.5	83.5	0.74	0.82	0.86	5.0	139.5	702	52.5
MS 6000 T60 (R)	6"	13	22.8	82.5	83.5	84.0	0.71	0.80	0.84	5.4	139.5	757	58.0
MS 6000 T60 (R)	6"	15	26.4	82.0	84.0	84.5	0.71	0.79	0.84	5.9	139.5	817	64.0
MS 6000 T60 (R)	6"	18.5	31.5	84.5	85.5	85.0	0.71	0.81	0.85	5.8	139.5	877	69.5
MS 6000 T60 (R)	6"	22	38.5	84.0	84.5	84.5	0.71	0.80	0.85	5.6	139.5	947	77.5

### 3 × 500 V, submersible rewirable motors MMS

Electrical data											Dimensions		
Motor			Full-load current I <sub>n</sub> [A]	Motor efficiency [%]			Power factor			I <sub>st</sub>	Diameter [mm]	Build in length [mm]	Weight [kg]
Type	Size	Power [kW]		η50 %	η75 %	η100 %	Cos φ 50 %	Cos φ 75 %	Cos φ 100 %				
MMS 6 (N, R)	6"	9.2	18.6	72	75	75	0.61	0.74	0.81	3.5	144	867	55
MMS 6 (N, R)	6"	11	21.8	74	77	76	0.64	0.75	0.81	3.5	144	897	60
MMS 6 (N, R)	6"	13	25.0	76	78	78	0.62	0.75	0.81	3.7	144	927	65
MMS 6 (N, R)	6"	15	28.0	77	80	79	0.65	0.77	0.82	3.9	144	997	77
MMS 6 (N, R)	6"	18.5	34.5	78	80	79	0.65	0.77	0.83	4.0	144	1057	83
MMS 6 (N, R)	6"	22	39.5	82	82	80	0.69	0.80	0.84	4.8	144	1087	95
MMS 6 (N, R)	6"	26	47.0	81	82	80	0.67	0.79	0.84	5.0	144	1157	105
MMS 6 (N, R)	6"	30	54.5	80	81	79	0.67	0.79	0.84	4.5	144	1212	110
MMS 6 (N, R)	6"	37	66.5	81	82	80	0.66	0.78	0.85	5.1	144	1312	120
MMS 8000 (N, R)	8"	22	37.5	81	83	83	0.79	0.85	0.87	4.7	144	1010	126
MMS 8000 (N, R)	8"	26	44.0	81	84	83	0.80	0.85	0.86	4.8	192	1050	134
MMS 8000 (N, R)	8"	30	49.5	83	85	85	0.78	0.85	0.86	5.6	192	1110	146
MMS 8000 (N, R)	8"	37	60.5	84	85	85	0.82	0.87	0.87	5.6	192	1160	156
MMS 8000 (N, R)	8"	45	72.0	85	87	87	0.73	0.82	0.86	6.2	192	1270	177
MMS 8000 (N, R)	8"	55	88.5	86	88	88	0.71	0.81	0.86	6.1	192	1350	192
MMS 8000 (N, R)	8"	63	96.5	87	89	88	0.82	0.88	0.90	6.1	192	1490	218
MMS 8000 (N, R)	8"	75	114	88	89	88	0.85	0.89	0.90	5.6	192	1590	237
MMS 8000 (N, R)	8"	92	142	88	87	88	0.81	0.87	0.89	5.3	192	1830	283
MMS 8000 (N, R)	8"	110	182	86	88	88	0.67	0.78	0.84	5.3	192	2060	333
MMS 10000 (N, R)	10"	75	122	85	87	87	0.77	0.84	0.86	5.3	237	1400	280
MMS 10000 (N, R)	10"	92	150	85	87	87	0.74	0.82	0.85	5.3	237	1500	330
MMS 10000 (N, R)	10"	110	178	85	87	88	0.76	0.84	0.86	5.4	237	1690	385
MMS 10000 (N, R)	10"	132	210	86	88	87	0.82	0.87	0.88	5.0	237	1870	435
MMS 10000 (N, R)	10"	147	236	85	88	88	0.74	0.83	0.86	5.8	237	2070	500
MMS 10000 (N, R)	10"	170	270	86	88	88	0.78	0.85	0.87	5.4	237	2220	540
MMS 10000 (N, R)	10"	190	305	86	88	87	0.80	0.86	0.87	5.3	237	2400	580
MMS 12000 (N, R)	12"	147	218	86	89	90	0.80	0.88	0.91	6.9	286	1790	565
MMS 12000 (N, R)	12"	170	265	87	89	90	0.74	0.82	0.86	6.0	286	1880	605
MMS 12000 (N, R)	12"	190	220	88	90	91	0.85	0.91	0.93	7.8	286	1980	650
MMS 12000 (N, R)	12"	220	335	88	90	90	0.79	0.86	0.88	5.8	286	2140	700
MMS 12000 (N, R)	12"	250	375	87	90	91	0.75	0.85	0.89	6.3	286	2290	775

## 8. Electrical accessories

### LC 232 and LC 242

The level-control unit is designed to control one or two pumps. The product can be configured for two purposes: dewatering in groundwater supply or filling a tank.

The control unit switches the pump on and off according to the liquid level measured by level switches or a pressure sensor.

Level control:

- When the start level is reached, the pump starts, and when the liquid level is lowered to the stop level, the LC control unit stops the pump.

Pressure control:

- When the start pressure is reached, the pump starts, and when the liquid level is lowered to the stop level, the LC control unit stops the pump.

An alarm is indicated in case of, for example, high water level in the tank or sensor failure. The control unit is available in two variants:

- LC 232 provides a compact solution with integrated motor protection.
- LC 242 is a cabinet solution that allows setup customisation.

For further information, see LC232-LC 242 Data booklet.

LC 232 is a compact solution with certified motor protection and current measurement.

It is available in two versions:

- single pump
- dual pump.



LC 232 single pump version



LC 232 dual pump version

TM078912

TM078913

LC 242 is a control cabinet solution, and it can be customised to meet specific demands. It offers motor protection through an electronic DIN rail.

It is available in two versions:

- single pump
- dual pump.



TM076187



TM076190

LC 242 single pump version

LC 242 dual pump version

#### Application

LC 232 and LC 242 can be used for the following applications:

- groundwater supply
- irrigation systems
- small waterworks
- mining and construction sites
- commercial buildings
- municipal systems.

#### Overview of the LC range

Parameters	LC 232	LC 242
Single pump unit	•	•
Dual pump unit	•	•
1 × 230 V 50/60 Hz	•	•
3 × 230/400 V 50/60 Hz	•	•
Direct Online (DOL)	Up to 12 A	Up to 26 A
Star Delta (YD)		Up to 65 A
Soft Starter (SST)		Up to 72 A
Start and run capacitor	•	
Option CT <sup>30)</sup>	•	
Option E <sup>31)</sup>	•	
Option F <sup>32)</sup>	•	
Option M <sup>33)</sup>	•	

<sup>30)</sup> Current transformer

<sup>31)</sup> Main disconnect switch

<sup>32)</sup> Circuit breaker per pump

<sup>33)</sup> IO 241

For detailed information about product numbers, see LC 232-LC 242 Data booklet on Grundfos Product Center.

## Function

The control unit LC 232 and LC 242 have a wide range of pump-specific functions, such as the following:

- level control
- tank filling
- dewatering
- constant pressure.

For further information, see LC 232-LC242 Data booklet on Grundfos Product Center.

## MP 204 motor protector



TM055456

*MP 204 motor protector*

MP 204 is an electronic motor-protector designed for the protection of an asynchronous motor or a pump.

You cannot use the motor protector in installations where a frequency converter is installed.

The motor protector operates with two sets of limits:

- a set of warning limits
- a set of trip limits.

If one or more of the warning limits are exceeded, the motor continues to run, but the warnings will appear in the display of the motor protector.

Some values only have a warning limit.

You can read out the warning with Grundfos GO.

If one of the trip limits is exceeded, the trip relay stops the motor. At the same time, the signal relay is operating to indicate that the limit has been exceeded.

## Applications

You can use MP 204 as a stand-alone motor protector.

You can monitor the motor protector via a Grundfos GENIbus.

The motor protector protects the motor primarily by measuring the motor current by means of a true RMS measurement.

The motor protector is designed for single- and three-phase motors. In single-phase motors, the starting and run capacitors are also measured.  $\cos \phi$  is measured in both single- and three-phase systems.

## Benefits

The motor protector offers these benefits:

- suitable for both single- and three-phase motors
- dry-running protection
- overload protection
- very high accuracy
- made for submersible pumps.

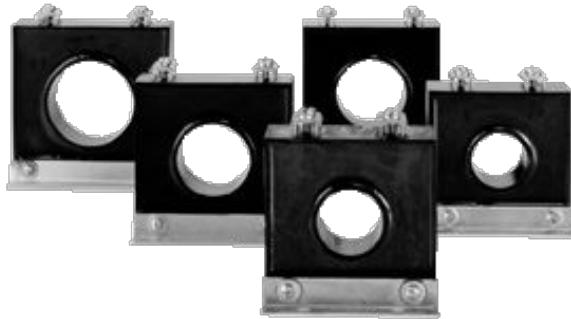
- monitor motor temperature via motor cable (only motors with tempcon sensor.)

## The many monitoring options of the motor protector

The motor protector monitors the following parameters:

- insulation resistance before startup
- temperature (Tempcon, Pt sensor and PTC/thermal switch)
- overload and underload
- overvoltage and undervoltage
- phase sequence
- phase failure
- power factor
- power consumption
- harmonic distortion
- operating hours and number of starts.

Note that monitoring of motor temperature is not possible when you use single-turn transformers.



TM032033

*Single-turn transformers*

**Product numbers, MP 204**

Product	Product number
MP 204	96079927
Single-turn transformers	
Current transformer ratio: 200:5, $I_{max.} = 120$ A	96095274
Current transformer ratio: 300:5, $I_{max.} = 300$ A	96095275
Current transformer ratio: 500:5, $I_{max.} = 500$ A	96095276
Current transformer ratio: 750:5, $I_{max.} = 750$ A	96095277
Current transformer ratio: 1000:5, $I_{max.} = 1000$ A	96095278

**Technical data, MP 204**

Enclosure class	IP20
Ambient temperature	-20 - 60 °C
Relative humidity	99 %
Voltage range	100-480 VAC
Current range	3-999 A
Frequency	50 to 60 Hz
IEC trip class	1-45
Special Grundfos trip class	0.1 - 30 s
Voltage variation	- 25 %/+ 15 % of rated voltage
Approvals	EN 60947, EN 60335, UL/CSA 508
Marking	CE, cUL, C-tick
Consumption	Maximum 5 W
Plastic type	Black PC/ABS

**Electrical data, MP 204**

	Measuring range	Accuracy	Resolution
Current without external current transformers	3-120 A	± 1 %	0.1 A
Current with external current transformers	120-999 A	± 1 %	1 A
Phase-to-phase voltage	80-610 VAC	± 1 %	1 V
Frequency	47-63 Hz	± 1 %	0.5 Hz
Power	0-1 MW	± 2 %	1 W
Power factor	0 - 0.99	± 2 %	0.01
Energy consumption	$0-4 \times 10^9$ kWh	± 5 %	1 kWh

For further information about MP 204 and pump controls, see the literature available in Grundfos Product Center at <https://product-selection.grundfos.com>.

**Grundfos GO remote app**

The Grundfos GO remote app offers easy access to the setting options, status information, control and fault finding of the MP 204 in your Android or iOS-based device.

**MI 301**

The Grundfos MI 301 mobile interface is required to connect the MP 204 with your Android or iOS-based device via a Bluetooth connection. The MI 301 has rechargeable Li-ion battery and must be charged separately. Currently Grundfos supports Android devices using Android 5.0 and later and Apple devices using iOS 6.1.2 and later, but cannot guarantee operation on all devices in the market.



TM053890

**MI 301**

The following are supplied with the product:

- Grundfos MI 301
- For PN 98046408, a charger is included; P/N 98761178 is without charger.
- Sleeve
- Quick guide.

## CUE frequency converter



GRA4404

### The CUE range

Grundfos CUE is a series of external frequency converters designed for speed control of a wide range of Grundfos pumps.

When a CUE is installed, the motor requires no further overload protection. If overheating protection of motor windings is desired, Pt100/1000 together with MCB 114 sensor input module can provide this protection.

If the motors have built in Tempcon sensor, this sensor will be disconnected when exposed to frequency convert drive. A internal fuse in the motor blows and cannot be replaced. The motor will work without the sensor, but it is not possible to restore tempcon functionality.

CUE offers quick and easy setup and commissioning compared to a standard frequency converter because of the startup guide. Simply key in application-specific variables such as motor data, pump family, control function (for example constant pressure), sensor type and setpoint, and CUE automatically sets all necessary parameters.

CUE enables gentle pumping and thereby protects the water reservoir and the rest of the distribution system, as water hammer can be avoided by adjusting ramp times up and down.

## Overview of the CUE range

Supply voltage [V]	Power range [kW (hp)]							
	0.55 (0.75)	0.75 (1)	1.1 (1.5)	7.5 (10)	11 (15)	45 (60)	90 (125)	250 (350)
3 × 525-690						•	•	•
3 × 525-600		•	•	•				
3 × 380-500	•	•	•	•	•	•	•	•
3 × 200-240	•	•	•	•	•	•		
1 × 200-240			•	•				

CUE is available in two enclosure classes:

- IP20/21
- IP54/55.

### RFI filters

CUE includes the following types of built-in radio frequency interference filters (RFI).

Voltage [V]	Typical shaft power, P2 [kW (hp)]	RFI filter type
1 × 200-240	1.1 - 7.5 (1.5 - 10)	C1
3 × 200-240	0.75 - 45 (1 - 60)	C1
3 × 380-500	0.55 - 90 (0.75 - 125)	C1
	110-250 (150-350)	C3
3 × 200-240	0.75 - 90 (1-125)	C3
3 × 525-690	11-250 (15-350)	C3

### Functions

CUE has a wide range of pump-specific functions, such as the following:

- constant pressure
- constant level
- constant flow rate
- constant temperature
- constant curve.

## CUE features

- Startup guide.
- Checking of direction of rotation.
- Duty and standby operation.
- Dry-running protection.
- Low-flow stop function.

### Sensors

The following sensors can be used in connection with CUE. All sensors are with 4-20 mA output signal.

- pressure sensors, up to 25 bar
- temperature sensors
- differential-pressure sensors
- differential-temperature sensors
- flowmeters
- potentiometer box for external setpoint setting.

## Accessories for CUE

Grundfos offers various accessories for CUE. For further details, see the next topics or the CUE frequency converter data booklet.

### MCB 114 sensor input module

MCB 114 offers additional analog inputs for CUE:

- 1 analog input, 0/4-20 mA
- 2 inputs for Pt100 and Pt1000 temperature sensors.

## Output filters

Output filters protect the motor from overvoltage and increased operating temperature. The filters reduce voltage stress on the motor windings and stress on the motor insulation system. The filters also decrease acoustic noise from the frequency converter-driven motor.

Grundfos offers two types of output filters as CUE accessories

- dU/dt filters
- sine-wave filters.

### dU/dt filters

dU/dt filters reduce the voltage peaks and dU/dt of the pulses at the motor terminals. The voltage at the motor terminals is pulse-shaped; the motor current has a sine-wave shape without commutation spikes.

### Sine-wave filters

Sine-wave filters have a higher degree of filtering, resulting in high reduction of motor insulation stress and elimination of switching acoustic noise from the motor. The motor losses are reduced as the motor is fed with a sine-wave voltage and because the filter eliminates the pulse reflections in the motor cable.

## Use of output filters

The table below shows in which cases an output filter is required. From the table, it can be seen if a filter is needed, and which type to use. For MS and MMS asynchronous motors, Grundfos recommends sine-wave filters.

The selection depends on these factors:

- pump type
- motor cable length
- the required reduction of acoustic noise from the motor.

Pump type	Motor type	dU/dt filter [motor cable length]	Sine-wave filter [motor cable length]
SP with up to 380 V motor	MS, MMS	0-100 m	0-300 m
SP with above 380 V motor	MS, MMS	NA	0-300 m

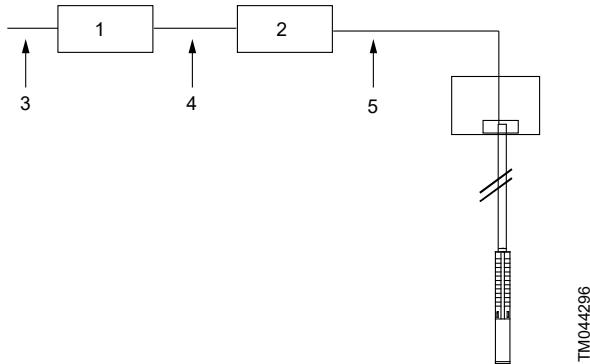
### Cables used in CUE installations

When CUE is installed in connection with SP pumps, we distinguish between two types of installation:

- installation in EMC-insensitive sites. See fig. 26.
- installation in EMC-sensitive sites. See fig. 27.

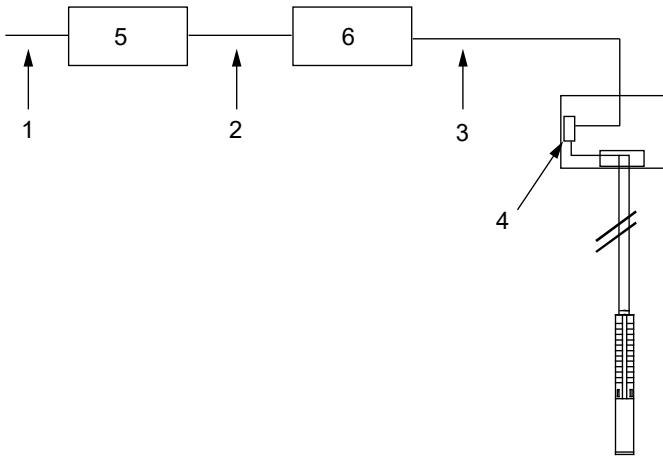
The two types of installation are different when it comes to the use of screened cable.

Note that drop cables are always unscreened.



*Example of installation in EMC-insensitive sites*

Pos.	Description
1	CUE
2	Filter
3	Mains cable, unscreened
4	Screened cable
5	Drop cable, unscreened



*Example of installation in EMC-sensitive sites*

Pos.	Description
1	Mains cable, unscreened
2	Screened cable
3	Screened cable
4	Connection box
5	CUE
6	Sine-wave filter

Screened cables are required in parts of the installation where the surroundings must be protected against EMC. CUE is the right choice of frequency converter in SP installations as it meets all basic issues.

CUE has a pre-installed startup guide which takes the installer through all the necessary settings.

The table below shows the different issues to be considered when using frequency converters in SP installations.

Issues to be considered	Explanation
Ramp (up and down): Maximum 3 seconds.	The journal bearings must be lubricated in order to limit wear and overheating of windings.
Use temperature monitoring by Pt sensor.	Overheating of the motor => low insulation resistance => sensitive to voltage peaks. Note that Tempcon sensors do not work with frequency converter operation.
Reduce peak voltages (maximum 800 V peaks).	Never exceed peak voltages of 850 V at motor leads.
For MS and MMS asynchronous motors, we recommend using motors with 10 % extra in given duty point. For MMS, always use motors wound PE2-PA.	Grundfos CUE with output filter is a safe solution.
Remember output filter.	Cables act as an amplifier => measure peaks at the motor.
Rise time ( $dU/dt$ ) must be limited to a maximum of 1000 V/ $\mu$ s. It is determined by the equipment in CUE.	Time between switches is an expression of losses, so in the future, we might have to exceed the limit of 1000 V/ $\mu$ s. The solution is not higher insulation of the motor, but filter in the output from CUE.
Constant operation at minimum 30 Hz.	Too low speed => low flow and thereby poor lubrication of journal bearings.
Size CUE in respect of the current, not the power output.	Can end up with a too small CUE.
Size cooling provision for stator tube at duty point with lowest flow rate.	Flow minimum m/s along the stator housing must be considered.
Ensure that the pump is used within the range of the pump curve.	Focus on outlet pressure and sufficient Net Positive Suction Head, as vibrations will 'kill' the motor.

## CIU communication interface units



TM078946

*Grundfos CIU communication interface unit*

The Communication Interface Unit (CIU) enables data communication through open and interoperable networks, such as:

- Profibus DP
- Profinet
- Modbus RTU
- Modbus TPC
- LonWorks
- BACnet MS/TP
- BACnet/IP
- EtherNet/IP
- Cellular connection
- GiC/GRM.

### Applications

The range of Grundfos communication interface offers easy installation and commissioning, as well as user-friendliness. All units are based on standard functional profiles for an easy integration into the network.

The CIM/CIU units enable communication of operating data, such as measured values and setpoints, between pumps and PLCs, SCADA system and building management system.

### Benefits

CIM/CIU offers the following benefits:

- open communication standards
- complete process control
- one concept for Grundfos products
- 24-240 VAC/DC power supply in CIM/CIU modules
- simple configuration and easy to install
- prepared for DIN rail or wall mounting.

For data communication between an SP pump and a main network, a CIM/CIU has to be used with a Cue frequency converter, an MP 24 motor protector or an LC 232 and LC 242 level control unit.



TM080034

*MP 204 motor protector, CUE frequency converter and LC 232/242 level control unit*

**Fieldbus support for products**

Fieldbus protocol	CUE	MP 204	LC232	LC242	CIU 900/901	CIM module
GENI	Built in	Built in	CIM	CIM	-	CIM 050 - 96824631
LonWorks	CIM + CIU	-	-	-	CIU 900 - 99448387	CIM 100 - 96824797
PROFIBUS D	CIM + CIU	CIM + CIU	CIM	CIM	CIU 900 - 99448387	CIM 150 - 96824793
Modbus RTU	CIM + CIU	CIM + CIU	CIM	CIM	CIU 900 - 99448387	CIM 200 - 96824796
Cellular connection EU	CIM + CIU	CIM + CIU	CIM	CIM	CIU 900 - 99448387	CIM 260 - 99439302
Cellular connection US	CIM + CIU	CIM + CIU	CIM	CIM	CIU 900 - 99448387	CIM 260 - 99439306
GiC/GRM <sup>34)</sup> EU	CIM + CIU	CIM + CIU	CIM	CIM	CIU 900 - 99448387	CIM 280 - 99439724
GiC/GRM <sup>34)</sup> US	CIM + CIU	CIM + CIU	CIM	CIM	CIU 900 - 99448387	CIM 280 - 99439725
GiC/GRM <sup>34)</sup> + extra I/O EU	CIM + CIU	CIM + CIU	-	-	CIU 901 - 99448389	CIM 280 - 99439724
GiC/GRM <sup>34)</sup> + extra I/O US	CIM + CIU	CIM + CIU	-	-	CIU 901 - 99448389	CIM 280 - 99439725
BACnet MS/T	CIM + CIU	-	CIM	CIM	CIU 900 - 99448387	CIM 300 - 96893770
Profinet IO	CIM + CIU	CIM + CIU	CIM	CIM	CIU 900 - 99448387	CIM 500 - 98301408
Modbus TCP	CIM + CIU	CIM + CIU	CIM	CIM	CIU 900 - 99448387	CIM 500 - 98301408
BACnet TCP	CIM + CIU	-	CIM	CIM	CIU 900 - 99448387	CIM 500 - 98301408
EtherNet/IP	CIM + CIU	CIM + CIU	CIM	CIM	CIU 900 - 99448387	CIM 500 - 98301408
GiC/GRM <sup>34)</sup>	CIM + CIU	CIM + CIU	CIM	CIM	CIU 900 - 99448387	CIM 500 - 98301408

<sup>34)</sup> Grundfos iSOLUTIONS Cloud (GiC) and Grundfos Remote Management (GRM) are easy-to-install, low-cost solutions for wireless monitoring and management of Grundfos products.

If CIM and CIU are used together, then mount the CIM module inside CIU upon installation. For products with integrated CIM support, mount the CIM directly into the product during installation.

**Antennas for CIU 260 and 280**

Accessories	Product number	Description
Antenna for CIM 260/280 EU	99518079	puc antenna, 1.5 m cable
Optional battery for CIM 260/280 EU/US	99499908	to get alarm in case of power break

For further information about data communication through CIU and fieldbus protocols, see the CIU documentation available at [Grundfos Product Center](#).

## Motor starters for MS402 and MS4000 CSIR/CSCR 50 Hz motors

### Applications

SA-SPM control boxes are used as starting units for single-phase 200-240 V 3-wire MS402/MS4000 motors.



Motor starter for MS 402 and MS 4000

### Product numbers

	Product number	CS [ $\mu$ F]	CR [ $\mu$ F]
Motor starter - CSIR - 0.37 kW	98582272	65	-
Motor starter - CSIR - 0.55 kW	98582277	98	-
Motor starter - CSIR - 0.75 kW	98582295	119	-
Motor starter - CSCR - 1.1 kW	98582296	143	40
Motor starter - CSCR - 1.5 kW	98582381	160	50
Motor starter - CSCR - 2.2 kW	98582401	268	60

### PSC motor capacitors

The MS 402 and MS 4000 single-phase, 3-wire, PSC motors must be connected to the mains via a motor capacitor that is permanently connected during operation.

### Product numbers

Capacitors for MS 402 PSC and MS 4000 PSC		
Capacitor size	Power [kW]	Capacitor
16 $\mu$ F, 400 V, 50 Hz	0.37	96279800
20 $\mu$ F, 400 V, 50 Hz	0.55	96279732
30 $\mu$ F, 400 V, 50 Hz	0.75	96279808
40 $\mu$ F, 400 V, 50 Hz	1.1	96279810

## PR 5714 with Pt100 sensor



PR 5714 with Pt100 sensor

PR 5714 with Pt100 sensor offers these features:

- continuous monitoring of the motor temperature
- protection against too high motor temperature.

Protecting the motor against too high motor temperature is the simplest and cheapest way of avoiding that the motor life is reduced. The Pt100 sensor ensures that the operating conditions are not exceeded and indicates when it is time for service of the motor.

Monitoring and protection by means of a Pt100 require the following parts:

- Pt100 sensor
- PR 5714 relay
- cable.

The following temperature limits are preset on delivery:

- 60 °C warning limit
- 75 °C stop limit.

To set the warning limit, observe the temperature at normal operation and add 10 °C. Additionally add 10 °C for stop limit.

### Technical data

PR 5714	
Enclosure class	IP65 (fitted in a control panel)
Ambient temperature	-20 °C to +60 °C
Relative humidity	95 % (condensating)
Voltage variation	1 × 24-230 VAC ± 10 %, 50-60 Hz 24-250 VDC ± 20 %
Approvals	UL, DNV
Marking	CE

PR 5714 relay	Voltage	Product number
	24-230 VAC, 50/60 Hz / 24-250 VDC	96913234
Pt100 sensor, including cable for standard-, N- and R-versions	Cable length [m]	Product number
	20	96913237
	40	96913253
	60	96913256
	80	96913260
	100	96913263
Staybolt kits for Pt100 in MS 6000	Description	Product number
	Staybolt kit for Pt100/Pt1000. Material: EN 1.4401/AISI 316.	97550639
	Staybolt kit for Pt100. Material: EN 1.4539/AISI 90L.	96803373
Insertion probe for MMS 10000 and MMS 12000	Description	Product number
	Insertion probe for Pt100/Pt1000 in MMS 10000 and MMS 12000. Material: EN 1.4401/316 (N-version).	96913215
	Insertion probe for Pt100/Pt1000 in MMS 10000 and MMS 12000. Material: EN 1.4539/AISI 904L (R-version)	99298250
Pt1000 sensor, including cable	Cable length [m]	Product number
	20	96804042
	40	96804044
	60	96804064
	80	96804065
	100	96804067
Staybolt kits for Pt1000 in MS 402 and MS 4000	Description	Product number
	Staybolt kit for Pt1000. Material: EN 1.4401/AISI 316.	98090278
	Staybolt kit for Pt1000. Material: EN 1.4539/AISI 904.	98090341
Extension kit for sensor cable for Pt100/Pt1000	Description	Product number
	Extension kit for Pt100/Pt1000 sensor cable. For watertight shrink-joining of the sensor cable. Extra sensor cable must be ordered separately.	99039717
Sensor cable	Description	Product number
	Drop cable for extension: 4x1 mm <sup>2</sup> Mention length when ordering. Maximum recommended length: 350 m.	00RM5271

## MS motor cables

See the following tables for information about additional motor cables for the MS 402, MS 4000, and MS 6000 range.

### Drinking water approval

TML-B cables are drinking water compatible with ACS and KTW approvals.

For more information on sizing cables, see [Cable sizing](#).

**Note that** the maximum permissible voltage drop in the motor cable is 3 %.

**Note that** always dimension motor cables that are not submerged in the pumped liquid as submersible drop cables.

## MS 402 three-phase motor cables

TML-B motor cables with EPR outer sheath (ethylene propylene rubber)						
Product	Motor type	Length [m]	Plug steel grade	Cross-section [mm <sup>2</sup> ]	Plug for drop cable	Product number
 TM079612	MS 402	10	Standard	4 G 1.5	No	00795752
		15				00795753
		20				00795754
		30				00795755
		40				00798890
		50				00795800
		60				98115565
		70				98162757
		80				98162787
		90				98162790
		110				98162804
		120				98163288
 TM079613	MS 402	1.7	Standard	4 G 1.5	Yes	00795712
		2.5				00795739
		5				00798891
		10				00798892

## MS 4000 model C three-phase motor cables

TML-B motor cables with EPR outer sheath (ethylene propylene rubber)					
Motor type	Length [m]	Cross-section [mm <sup>2</sup> ]	Plug for drop cable	Product numbers	
				Plug steel grade standard	Plug steel grade R
MS 4000	10	4 G 1.5	Yes	99410147	99411421
	20			99410168	99411434
	30			99410189	99411472
	40			99410194	99411488
	50			99410198	99411505
	60			99410214	99412700
	70			99410219	99412650
MS 4000	10		No	99410245	99412525
	20			99410252	99412497
	30			99410264	99412464
	40			99410266	99412383
	50			99410301	99411611
	60			99410303	99412782
	70			99410425	99412702

**MS 4000 model C environmental three-phase motor cables**

PTFE sheathed cable				
Motor type	Length [m]	Cross-section [mm <sup>2</sup> ]	Plug for drop cable	Product numbers
Plug steel grade R				
MS 4000	10			99410476
	20			99411153
	30			99411155
	40			99411156
	50			99411158
	60			99411160
	70			99411183
	80	4 G 2.5	No	99411188
	90			99411193
	100			99411196
	110			99413762
	120			99413722
	150			99414036
	200			99413755
	220			99413882
	400			99413760

**MS 6000 model C three-phase motor cables**

TML-B motor cables EPR outer sheath (ethylene propylene rubber)				
Motor type	Length [m]	Cross-section [mm <sup>2</sup> ]	Plug for drop cable	Product numbers
Plug steel grade N      Plug steel grade R				
MS 6000	10			96164211      96300113
	20	4G 6.0		96164212      96300115
	30			96164213      96300117
MS 6000	10		No	96164215      96300124
	20			96164216      96300126
	30	4G 10.0		96164217      96300128
	40			99522680      96300129
	50			96164218      96300130

## Submersible drop cable

Product	Description	Number of leads and nominal cross-section [mm <sup>2</sup> ]	Outer cable diameter min./max [mm]	Weight [kg/m]	Product number
	Suitable for these applications: <ul style="list-style-type: none"> <li>continuous application in groundwater and potable water (approved for potable-water applications)</li> <li>connection of electrical equipment, such as submersible motors</li> <li>installation depths up to 2000 metres and average loads.</li> </ul>	1 × 16	11.0 / 14.5	0.290	00ID4071
		1 × 25	12.5 / 16.5	0.410	00ID4072
		1 × 35	14.0 / 18.5	0.560	00ID4073
		1 × 50	16.5 / 21.0	0.740	00ID4074
		1 × 70	18.5 / 23.5	1.000	00ID4075
		1 × 95	21.0 / 26.5	1.300	00ID4076
		1 × 120	23.5 / 28.5	1.650	00ID4077
		1 × 150	26.0 / 31.5	2.000	00ID4078
		1 × 185	27.5 / 34.5	2.500	00ID4079
		4G1.5	10.5 / 13.5	0.190	00ID4063
		4G2.5	12.5 / 15.5	0.280	00ID4064
		4G4.0	14.5 / 18.0	0.390	00ID4065
		4G6.0	16.5 / 22.0	0.520	00ID4066
		4G10	22.5 / 24.5	0.950	00ID4067
		4G16	26.5 / 28.5	1.400	00ID4068
		4G25	32.0 / 34.0	1.950	00ID4069
		4G35	33.0 / 42.5	2.700	96432949
		4G50	38.0 / 48.5	3.600	96432950
		4G70	43.0 / 54.5	4.900	96432951



TM007882

### Related information

[Cables](#)

## Submersible drop cables with plug

Submersible drop cable with plug to MS402 MS4000 with 2 plug motor cable.

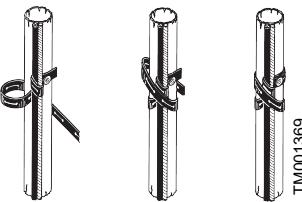


Product	Cable length [m]	Product number
$4 \times 1.5 \text{ mm}^2$		
15	96737342	
20	96737343	
25	96737344	
30	96737345	
40	96737347	
50	96737348	
70	96737351	
100	96737354	
$4 \times 2.5 \text{ mm}^2$		
15	0079H021	
20	0079H022	
25	0079H023	
30	0079H024	
40	0079H025	
50	0079H026	
70	0079H028	
100	0079H029	
$4 \times 4 \text{ mm}^2$		
15	0079H041	
20	0079H042	
25	0079H043	
30	0079H044	
40	0079H045	
50	0079H046	
70	0079H048	
100	0079H049	

### Related information

[Cables](#)

## Cable clips

Product	Description	Product number
 TM001369	For fastening of cable and straining wire to the riser pipe. The clips must be fitted every 3 metres. One set for approximately 45 m riser pipe. <ul style="list-style-type: none"><li>• 16 cable buttons.</li><li>• 7.5 m rubber band.</li></ul>	00115016

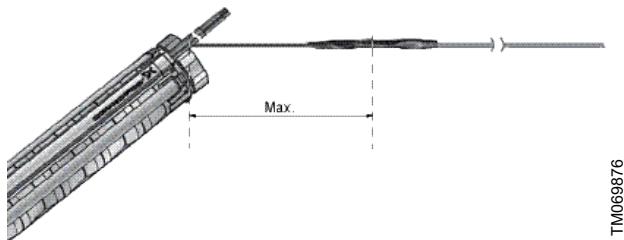
## Cable termination kit, type KM

For instructions on how to make the cable termination between motor cable and drop cable, see [KM quick guide](#).

### Grundfos recommendation

First termination of motor cable and drop cable should be placed maximum 1 meter above the pump end.

Do not attempt to join two cables that have a larger cross-section span than stated in the following table.



TM069876

Motor cable [mm <sup>2</sup> ]	Drop cable, maximum increase per step. [mm <sup>2</sup> ]			
	6.0	16.0	50.0	-
2.5	6.0	16.0	50.0	-
6.0	16.0	35.0	70.0	150.0
10.0	25.0	50.0	120.0	240.0
16.0	50.0	120.0	240.0	-
25.0	70.0	150.0	240.0	-
35.0	70.0	150.0	240.0	-
50.0	120.0	240.0	-	-
70.0	150.0	240.0	-	-

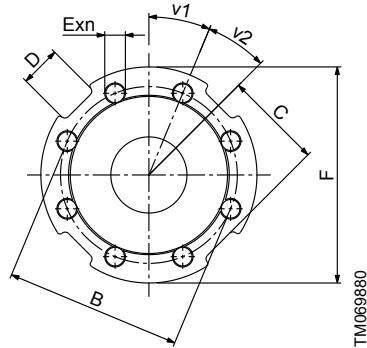
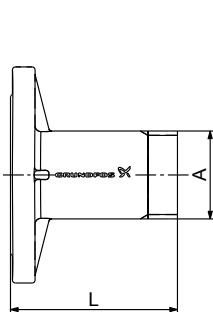
Possible cable termination		Content of kit	Motor cable [mm <sup>2</sup> ]	Drop cable [mm <sup>2</sup> ]	Number of leads	Product number
Motor cable	Drop cable					
KM kits with pressed connections:						
			1.5 - 6	1.5 - 6	4	00116251
			6-16	6-16	4	00116252
			10-25	10-25	4	00116255
KM kits with screw connectors:						
			6-35	6-35	4	96636867
			25-70	25-70	4	96636868
Possible cable termination		Content of kit	Motor cable [mm <sup>2</sup> ]	Drop cable [mm <sup>2</sup> ]	Number of leads	Product number
Motor cable	Drop cable					
KM kits with pressed connections:						
			1.5 - 6	1.5 - 6	4	00116257
			6-16	6-16	4	00116258
			10-50	10-50	4	96637330
			16-70	16-70	4	96637332
			1.5 - 6	1.5 - 6	3	00116253
			10-25	10-25	3	00116254
			10-50	10-50	3	96637318
			16-70	16-70	3	96637331
Possible cable termination		Content of kit	Motor cable [mm <sup>2</sup> ]	Drop cable [mm <sup>2</sup> ]	Number of leads	Product number
Motor cable	Drop cable					
KM kits with pressed connections:						
			10-70	10-70	1	96828296
			32-120	32-120	1	00116256
KM kits with screw connectors:						
			90-240	90-240	1	96637279
Note that a KM termination kit for single conductors only consist of material for one connection. When ordering, keep in mind how many kits are needed for a complete cable termination.						

## 9. Mechanical accessories

### Connecting pieces / Adaptors

The tables below show the range of connecting pieces for connection of thread-to-flange and thread-to-thread.

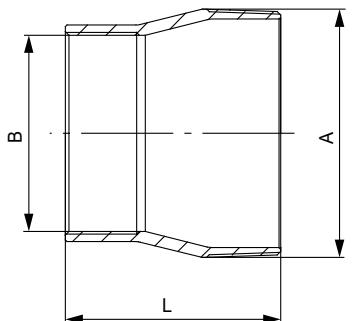
#### Thread-to-flange (standard flange to EN 1092-1)



GRA2552

*Dimensional sketch and photo of the connecting piece thread-to-flange*

Type	Pump outlet	Connecting piece	Thread-to-flange							Product number		
			Dimensions [mm]									
			A	B	C	D	E	F	L	v1	v2	
SP 18	Rp 2 1/2	R 2 1/2 → DN 50 PN 16/40	R 2 1/2	125	65	40	Ø19	Ø165	170	30	30	4
		R 2 1/2 → DN 65 PN 16/40	R 2 1/2	145	71	30	Ø19	Ø185	170	22.5	22.5	8
		R 2 1/2 → DN 80 PN 16/40	R 2 1/2	160	82.5	40	Ø19	Ø200	170	22.5	22.5	8
SP 32	Rp 3	R 3 → DN 65 PN 16/40	R 3	145	71	30	Ø19	Ø185	170	22.5	22.5	8
		R 3 → DN 80 PN 16/40	R 3	160	82.5	40	Ø19	Ø200	170	22.5	22.5	8
		R 3 → DN 100 PN 40	R 3	190	100	40	Ø23	Ø235	170	22.5	22.5	8
SP 46	Rp 4	R 3 → DN 100 PN 16	R 3	180	100	40	Ø19	Ø220	170	22.5	22.5	8
		R 4 → DN 100 PN 16	R 4	180	100	40	Ø19	Ø235	180	22.5	22.5	8
		R 4 → DN 100 PN 40	R 4	190	100	40	Ø23	Ø235	180	22.5	22.5	8
SP 60	Rp 5	R 5 → DN 100 PN 16	R 5	180	82	35	Ø19	Ø220	195	22.5	22.5	8
		R 5 → DN 100 PN 40	R 5	190	82	35	Ø23	Ø235	195	22.5	22.5	8
		R 5 → DN 125 PN 16	R 5	210	99	37	Ø19	Ø250	195	22.5	22.5	8
SP 77	Rp 6	R 5 → DN 125 PN 40	R 5	220	99	37	Ø28	Ø270	195	22.5	22.5	8
		R 5 → DN 150 PN 16	R 5	240	115	36	Ø23	Ø285	195	22.5	22.5	8
		R 5 → DN 150 PN 40	R 5	250	115	36	Ø28	Ø300	195	22.5	22.5	8
SP 95	Rp 6	R 6 → DN 125 PN 16	R 6	210	99	36	Ø19	Ø250	195	22.5	22.5	8
		R 6 → DN 125 PN 40	R 6	220	99	36	Ø28	Ø270	195	22.5	22.5	8
		R 6 → DN 150 PN 16	R 6	240	114	36	Ø23	Ø285	195	22.5	22.5	8
SP 125	Rp 6	R 6 → DN 150 PN 40	R 6	250	114	36	Ø28	Ø300	195	22.5	22.5	8
		R 6 → DN 200 PN 16	R 6	295	134	36	Ø23	Ø340	195	15	15	12
		R 6 → DN 200 PN 40	R 6	320	151	36	Ø31	Ø375	200	15	15	12
SP 160	Rp 6											
SP 215	Rp 6											

**Thread-to-thread**

TM012397



TM069783

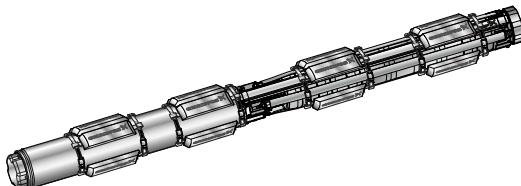
*Dimensional sketch and photo of a connecting piece thread-to-thread*

Type	Pump outlet	Connecting piece	Dimensions			Product number		
			Thread-to-thread		L [mm]	EN 1.4301	EN 1.4401	EN 1.4539
Type	Pump outlet	Connecting piece	A	B				
		Rp 5	R 5 → Rp 4	R 5	Rp 4	121	00190063	00190585
			R 5 → Rp 6	R 5	Rp 6	150	00190069	00190591
SP 77		5" NPT	5" NPT → 4" NPT	5" NPT	4" NPT	121	00190064	00190586
			5" NPT → 6" NPT	5" NPT	6" NPT	150	00190070	00190592
SP 125	Rp 6	R 6 → Rp 5	R 6	Rp 5	150	00200130	00200640	00200971
SP 160	6" NPT	6" NPT → 5" NPT	6" NPT	5" NPT	150	00200135	00200645	00200970
SP 215								

**Zinc anodes****Application**

Cathodic protection by zinc can be used for corrosion protection of SP pumps in chloride-containing liquids, such as brackish water and seawater.

Sacrificial anodes are placed on the outside of the pump and motor as protection against corrosion. See the figure below.



TM078808

*Submersible motor fitted with anode strings*

More information about zinc anode and product numbers are available in **SP accessories data booklet**.

**Related information**

[Features and benefits](#)

## Flow sleeves

Grundfos offers a complete range of stainless-steel flow sleeves for both vertical and horizontal operation. We recommend flow sleeves for all applications in which motor cooling is insufficient. The result is a general extension of motor life. Flow sleeves are to be fitted in these cases:

- If the submersible pump is exposed to a high thermal load such as current unbalance, dry running, overload, high ambient temperature, and bad cooling conditions.
- If aggressive liquids are pumped, since corrosion is doubled for every 10 °C the temperature rises.
- If sedimentation or deposits occur around and/or on the motor.

See example

More information about flow sleeves and product numbers are available in **SP accessories data booklet**.

$V$	=	$\frac{Q \times 353}{D^2 - d^2}$	[m/s]
$Q$	$m^3/h$	Flow rate	
$D$	mm	Sleeve diameter	
$d$	mm	Pump diameter	

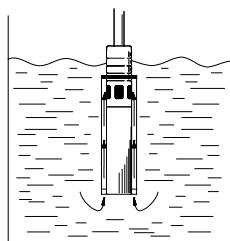


TM080215

### Flow sleeves

#### Example of calculated flow sleeve

The flow sleeve is fitted to the submersible motor so that the liquid passes close by the motor on its way towards the pump suction interconnector, thus ensuring optimum cooling of the motor. See fig. Flow sleeve function.



TM010509

### Flow sleeve function

The flow sleeve is designed so that the flow velocity past the motor is minimum 0.5 m/s and maximum 3 m/s to ensure optimum pump operating conditions.

Use this formula to calculate the flow velocity:

## 10. Certificates

Grundfos offers a number of certificates and reports. For further information and ordering, contact Grundfos.

### Related information

[Curve conditions](#)

### SP certificates

Product number	Description
96507930	Pump curve test report - Grade 3B
96507896	Test certificate non-specified. Inspection + test
96507897	Inspection certificate internal
96699829	Inspection certificate 3rd party
96507928	Material specification report
96507934	Cleaned and dried pump report
96507895	Certificate of compliance with the order
97549477	Top chamber hydrostatic pressure test

### Witness test

#### Physical witness test

The witness test is not a certificate and will not result in a written statement from Grundfos. The witness test itself is the only guarantee that everything is carried out as prescribed in the testing procedure.

The purpose of the process is to provide a professional support if the customer visits Grundfos in order to physically attend the hydraulic testing of bought pump(s) and authenticate our activities.

#### Virtual witness test

There is a possibility for a virtual witness test in case the customer is unable to participate in the testing in person.

#### Note:

If a certificate, a test report or a witness test is required, it has to be requested through the CIC system as a service request, as the part number must be included on the pump bill of material. Certificates, test reports or witness tests have to be confirmed for every request.

### Witness product numbers

Product number	Description
98578602	Physical witness test of SP pumps
92544251	Virtual witness test of SP pumps

### ISO 9906:2012 duty point report

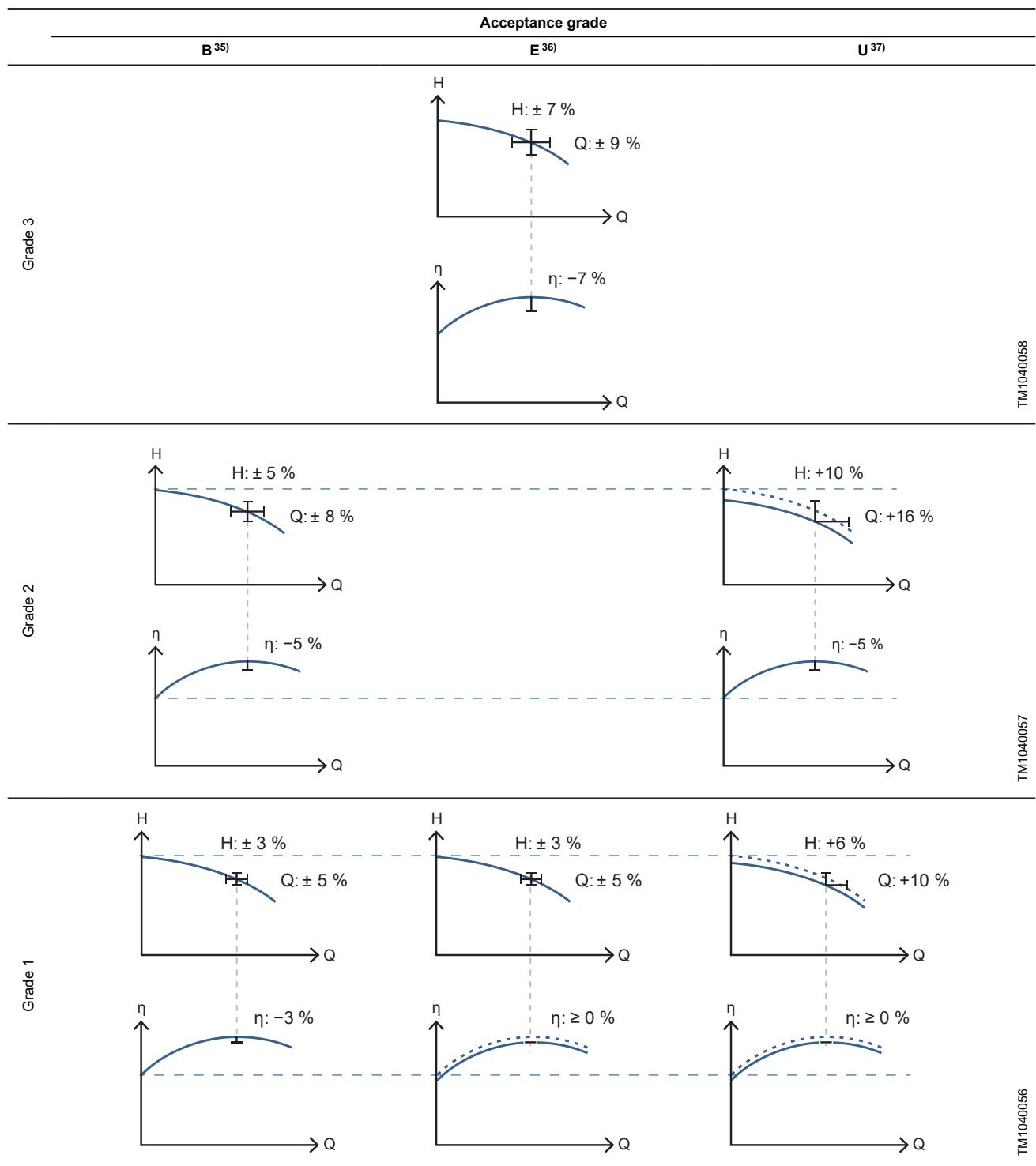
Test reports and certifications for Grundfos pumps from state-of-the-art test facilities.

Test report title	
96539699	Duty point verification report - Grade 3B, Q&H
99542665	Duty point verification report - Grade 3B, Q&H+eta total
98777781	Duty point verification report - Grade 2B, Q&H
99542667	Duty point verification report - Grade 2B, Q&H+eta total
99542669	Duty point verification report - Grade 2U, Q&H
99542670	Duty point verification report - Grade 2U, Q&H+eta total
99542672	Duty point verification report - Grade 1B, Q&H
99542673	Duty point verification report - Grade 1B, Q&H+eta total
99542676	Duty point verification report - Grade 1E, Q&H
99542677	Duty point verification report - Grade 1E, Q&H+eta total
99542680	Duty point verification report - Grade 1U, Q&H
99542682	Duty point verification report - Grade 1U, Q&H+eta total

### ISO 9906:2012 tolerance factors

	Grade 1			Grade 2		Grade 3	
	1U	1E	1B	2B	2U	3B	
Flow rate [ $\tau_Q$ ]	+10 %	$\pm 5\%$	$\pm 5\%$	$\pm 8\%$	$\pm 16\%$	$\pm 9\%$	Mandatory
Head [ $\tau_H$ ]	+6 %	$\pm 3\%$	$\pm 3\%$	$\pm 5\%$	$\pm 10\%$	$\pm 7\%$	
Efficiency [ $\tau_\eta$ ]	$\geq 0\%$	$\geq 0\%$	-3 %	-5 %	-5 %	-7 %	Optional

## Acceptance grades and tolerances



35) Acceptance grade B refers to grades with a bilateral tolerance on flow rate and head, and a tolerance on efficiency.

36) Acceptance grade E refers to grades with a bilateral tolerance on flow rate and head, but without a tolerance on efficiency.

37) Acceptance grade U refers to grades with a unilateral tolerance on flow rate and head. For the 2U grade, there is a tolerance on efficiency. For the 1U grade, there is no tolerance on efficiency.

Note: if the acceptance grade changes from Grade 1B to 1U, it does not necessarily mean a better pump with a higher efficiency.

## Example of certificate

### Test certificate non-specified. Inspec+test

Test certificate Non-specific inspection and testing									
EN 10204 2.2									
Complete pump :									
<table border="1"> <tr><td>Customer name</td><td></td></tr> <tr><td>Customer order no.</td><td></td></tr> <tr><td>Manufactured by</td><td>Grundfos A/S - DK</td></tr> <tr><td>Grundfos order no.</td><td></td></tr> </table>		Customer name		Customer order no.		Manufactured by	Grundfos A/S - DK	Grundfos order no.	
Customer name									
Customer order no.									
Manufactured by	Grundfos A/S - DK								
Grundfos order no.									
<b>Pump</b>									
Pump type	Part number								
Motor make	Part number								
Flow	m <sup>3</sup> /h								
Head	m								
Power P2	kW								
Voltage	V								
Frequency	Hz								
Full load current	A								
Motor speed	min <sup>-1</sup>								
<p>We the undersigned hereby guarantee and certify that the materials and/or parts for the above mentioned product were manufactured, tested, inspected, and conform to the full requirements of the appropriate catalogues, drawings and / or specifications relative thereto.</p> <p>Grundfos authorized Department</p>									
<p style="text-align: center;">GRUNDFOS</p> <p>Date: _____</p> <p>Signature: _____ Name: _____ Dept: _____</p>									
<p>be think innovate</p> <p style="text-align: center;">GRUNDFOS</p>									

### Inspection certificate internal

Inspection certificate 3.1/3.2 (Annex A)									
EN 10204									
Complete pump :									
<table border="1"> <tr><td>Customer name</td><td></td></tr> <tr><td>Customer order no.</td><td></td></tr> <tr><td>Manufactured by</td><td>Grundfos A/S - DK</td></tr> <tr><td>Grundfos order no.</td><td></td></tr> </table>		Customer name		Customer order no.		Manufactured by	Grundfos A/S - DK	Grundfos order no.	
Customer name									
Customer order no.									
Manufactured by	Grundfos A/S - DK								
Grundfos order no.									
<b>Pump</b>									
Pump type	Make								
Part number	Part number								
Serial number	-								
Flow rate (m <sup>3</sup> /h)	P2 (kW)								
Head (m)	Voltage (V)								
Din / EN	Current (A)								
Chamber	n (min <sup>-1</sup> )								
Impeller	Frequency (Hz)								
Shaft	Insulation class								
Suction interconnector	Power factor								
Valve casing									
Straps									
<b>Customer's requirements</b>									
Flow rate (m <sup>3</sup> /h)	Head (m)								
<b>Test result ref. requirements. According to ISO9906, Annex A</b>									
Q(m <sup>3</sup> /h)	H(m)	n(min <sup>-1</sup> )	I(A)		P1(kW)				
n(min <sup>-1</sup> )	I(A)		P1(kW)						
	P1(kW)								

### Inspection certificate 3rd party

Inspection certificate 3.1/3.2 (Annex A)									
EN 10204									
Complete pump :									
<table border="1"> <tr><td>Customer name</td><td></td></tr> <tr><td>Customer order no.</td><td></td></tr> <tr><td>Manufactured by</td><td>Grundfos A/S - DK</td></tr> <tr><td>Grundfos order no.</td><td></td></tr> </table>		Customer name		Customer order no.		Manufactured by	Grundfos A/S - DK	Grundfos order no.	
Customer name									
Customer order no.									
Manufactured by	Grundfos A/S - DK								
Grundfos order no.									
<b>Pump</b>									
Pump type	Make								
Part number	Part number								
Serial number	Serial number								
Flow rate (m <sup>3</sup> /h)	P2 (kW)								
Head (m)	Voltage (V)								
Din / EN	Current (A)								
Chamber	n (min <sup>-1</sup> )								
Impeller	Frequency (Hz)								
Shaft	Insulation class								
Suction interconnector	Power factor								
Valve casing									
Straps									
<b>Customer's requirements</b>									
Flow rate (m <sup>3</sup> /h)	Head (m)								
<b>Test result ref. requirements. According to ISO9906, Annex A</b>									
Q(m <sup>3</sup> /h)	H(m)	n(min <sup>-1</sup> )	I(A)		P1(kW)				
n(min <sup>-1</sup> )	I(A)		P1(kW)						
	P1(kW)								

### Material specification report

Material specification report.											
Complete pump :											
<table border="1"> <tr><td>Customer name</td><td></td></tr> <tr><td>Customer order no.</td><td></td></tr> <tr><td>Manufactured by</td><td>Grundfos A/S - DK</td></tr> <tr><td>Grundfos order no.</td><td></td></tr> </table>				Customer name		Customer order no.		Manufactured by	Grundfos A/S - DK	Grundfos order no.	
Customer name											
Customer order no.											
Manufactured by	Grundfos A/S - DK										
Grundfos order no.											
<b>Pump</b>											
Pump type	Raw Material no.	DIN W.-Nr.	AISI / ASTM								
Chamber											
Impeller											
Shaft											
Suction Interconnector											
Valve casing											
Straps											
<p>We the undersigned hereby guarantee and certify that the materials and/or parts for the above mentioned product were manufactured, tested, inspected, and conform to the full requirements of the appropriate catalogues, drawings and/or specifications relative thereto.</p> <p>Grundfos authorized Department</p>											
<p style="text-align: center;">GRUNDFOS</p> <p>Date: _____</p> <p>Signature: _____ Name: _____ Dept: _____</p>											
<p>be think innovate</p> <p style="text-align: center;">GRUNDFOS</p>											

**Cleaned and dried pump report****Cleaned and dried pump**

Complete pump :

Customer name	
Customer order no.	
Manufactured by	Grundfos A/S - DK
Grundfos order no.	

Pump type	
Part number	
Produktion code	

Grundfos hereby confirms that prior to assembly, pump components are washed in pure, hot soap water, rinsed in de-ionized water and dried.

The pump is wrapped in a plastic bag before being packed.

The pump has not been performance-tested.

Grundfos authorized Department.

**GRUNDFOS** \_\_\_\_\_

Date:

Signature:

Name:

Dept.:

be think innovate



Part no 96643430

TM073155

**Certificate of compliance with the order****Certificate of compliance with the order**

Complete pump :

Customer name	
Customer order no.	
Manufactured by	Grundfos A/S - DK
Grundfos order no.	

We the undersigned hereby guarantee and certify that the materials and/or parts for the above mentioned product were manufactured by Grundfos, tested, inspected, and conform to the full requirements of the appropriate catalogues, drawings and/or specifications relative thereto.

Grundfos authorized Department

**GRUNDFOS** \_\_\_\_\_

Date:

Signature:

Name:

Dept.:

Part no 96553738



be think innovate

**ISO 9906:2012 test report - F. SP pump Grade 3B**

**Test Report for SP Pump**

**ISO 9906: 2012 Grade 3B**

Customer: \_\_\_\_\_ Order Number: \_\_\_\_\_ Serial number: 98357225p312410001  
 Operator: \_\_\_\_\_ Date: 18/10/2012 13:38  
 Certificate Part Number: 96643427 Testbed: 508276

Pump type: SP1715 RP 2 1/2 Motor manufacturer MS6000  
 Product Number: 98357225

Measured values for tested pump

Result:

Qm [m³/h]	Hm [m]	n [1/min]	n <sub>total</sub> [%]	EsQ [kW/m³]	EsQH [kW/m³/h]
Point 1	25.67	121.05	3457	48	0.68
Point 2	20.32	176.02	3463	58	0.82
Point 3	14.02	218.39	3479	57	1.05
Point 4	7.13	241.53	3500	38	1.72
Point 5	0.00	239.45	3519	0	0.00

U1 [V]	U2 [V]	U3 [V]	f [Hz]	I_Avg [A]	I1 [A]	I2 [A]	I3 [A]	Cos(ϕ)	P1m [kW]
Point 1	441.0	439.0	439.0	60	26.78	26.94	26.35	0.86	17.56
Point 2	441.0	439.0	440.0	60	25.64	25.82	25.30	0.86	16.75
Point 3	440.0	439.0	439.0	60	22.81	22.99	22.92	0.84	14.65
Point 4	441.0	439.0	440.0	60	19.67	19.90	19.61	0.81	12.23
Point 5	440.0	439.0	440.0	60	16.92	17.03	16.86	0.78	10.01

Page 1 of 3

**GRUNDFOS**

**Test Report for SP Pump**

**ISO 9906: 2012 Grade 3B**

Customer: \_\_\_\_\_ Order Number: \_\_\_\_\_ Serial number: 98357225p312410001  
 Operator: \_\_\_\_\_ Date: 18/10/2012 13:38  
 Certificate Part Number: 96643427 Testbed: 508276

Measured values calculated to nominal speed n<sub>nom</sub>

Result:

Qn [m³/h]	Hn [m]	P1n [kW]	n <sub>nom</sub> [1/min]
Point 1	25.63	120.75	17.59
Point 2	20.32	176.00	16.75
Point 3	14.04	219.12	14.73
Point 4	7.15	242.99	12.35
Point 5	0.00	240.18	10.08

Page 2 of 3

**GRUNDFOS**

**Test Report for SP Pump**

**ISO 9906: 2012 Grade 3B**

Customer: \_\_\_\_\_ Order Number: \_\_\_\_\_ Serial number: 98357225p312410001  
 Operator: \_\_\_\_\_ Date: 18/10/2012 13:38  
 Certificate Part Number: 96643427 Testbed: 508276

**Measured values**

U	= Voltage	Cos(ϕ)	= Power factor
f	= Frequency	n	= Speed
I <sub>Avg</sub>	= Average current		
Qm	= Measured flow		
Hm	= Measured Total Head		
P1m	= Measured Motor Power Input		

**Calculated values**

Q(n)	= Flow at nominal speed	n <sub>total</sub>	= Total Efficiency
H(n)	= Total Head at nominal speed	n <sub>pump</sub>	= Pump efficiency
P1(n)	= Motor Power Input at nominal speed	EsQ	= Specific energy consumption
		EsQH	= Specific energy consumption

**Formulas**

Q(n)	= Qm x (n <sub>nom</sub> /n)	H	= Head_Sta + Head_Dyn + Head_Geo + Head_J
H(n)	= Hm x (n <sub>nom</sub> /n) <sup>2</sup>	Head_Static	= Static Pressure head
P1(n)	= P1m x (n <sub>nom</sub> /n) <sup>3</sup>	Head_Dyn	= Dynamic head
n <sub>total</sub>	= (P1m x Qm x Hm x g) / P1m	Head_Geo	= Geometric elevation head
n <sub>pump</sub>	= n <sub>total</sub> / n <sub>motor</sub>	Head_J	= Friction head
EsQ	= P1m / Qm	EsQH	= P1m / Qm / Hm

**Legend and test conditions:**

- Measurements were made with airless water at approximately 20 °C and a kinematic viscosity of 1mm²/s ( $\approx 1 \text{ cSt}$ )
- The test bed is calibrated according to ISO 9001

Calibration Date: \_\_\_\_\_

**Test Facility:**

Grundfos Danmark	
GL Viborgvej 79	
Aalestrup	Tested Date: _____
9620	
Danmark	
Phone: _____	
Signed by: _____	Fax: _____
	24/01/2013 13:02:04
	www.grundfos.com

Page 3 of 3

**GRUNDFOS**

## 11. Cable sizing

### Cables

Grundfos offers submersible drop cables for all applications: 4-core cable, single conductors.

Cables for Grundfos 4" submersible motors are available with or without plugs. The submersible drop cable is chosen according to application and type of installation.

#### Tables indicating cable dimension in borehole

The tables indicate the maximum length of drop cables in metres from motor starter to pump at direct-on-line starting at different cable dimensions.

If star-delta starting is used, the current will be reduced by ( $I \times 0.58$ ), meaning that the cable length may be longer ( $L \times 1.73$ ) than indicated in the tables.

If, for example, the operating current is 10 % lower than the full-load current, the cable may be 10 % longer than indicated in the tables.

The calculation of the cable length is based on a maximum voltage drop of 1 % to 3 % of the rated voltage and a water temperature of maximum 30 °C.

In order to minimise operating losses, the cable cross-section may be increased compared to what is indicated in the tables. This is only economical if the borehole provides the necessary space, and if the operational time of the pump is long, especially if the operating voltage is below the rated voltage.

**Note that** a cable sizing tool is available on Grundfos Product Center.

The table values are calculated on the basis of the formula:



TM076259

Cable sizing tool

Maximum cable length for a single-phase submersible motor:

$$L = \frac{U \times \Delta U}{I \times 2 \times 100 \times \left( \cos \varphi \times \frac{\rho}{q} + \sin \varphi \times X_L \right)} \text{ [m]}$$

Maximum cable length for a three-phase DOL submersible motor:

$$L = \frac{U \times \Delta U}{I \times 1.73 \times 100 \times \left( \cos \varphi \times \frac{\rho}{q} + \sin \varphi \times X_L \right)} \text{ [m]}$$

#### Formula designations

U = Rated voltage [V]

$\Delta U$  = Voltage drop [%]

I = Rated current of the motor [A]

$\cos \varphi$  = Power factor

$\rho$  = Specific resistance: 0.025 [ $\Omega \text{ mm}^2$ ]

q = Cross-section of submersible drop cable [ $\text{mm}^2$ ]

$\sin \varphi = \sqrt{1 - \cos^2 \varphi}$

$X_L$  = Inductive resistance:  $0.078 \times 10^{-3}$  [ $\Omega/\text{m}$ ].

#### Example

Motor size: 30 kW, MMS 8000

Starting method: Direct on line

Rated voltage (U): 3 × 400 V, 50 Hz

Voltage drop ( $\Delta U$ ): 3 %

Rated current (I): 64.0 A

Power factor ( $\cos \varphi$ ): 0.85

Specific resistance ( $\rho$ ): 0.025

Cross-section (q): 25  $\text{mm}^2$

$\sin \varphi$ : 0.54

Inductive resistance ( $X_L$ ):  $0.078 \times 10^{-3}$  [ $\Omega/\text{m}$ ]

$$L = \frac{400 \times 3}{64.0 \times 1.73 \times 100 \times (0.85 \times \frac{0.025}{25}) + 0.54 \times 0.078 \times 10^{-3}}$$

L = 120 m.

## Calculation of cable cross-section

### Formula designations

$U$	= Rated voltage [V]
$\Delta U$	= Voltage drop [%]
$I$	= Rated current of the motor [A]
$\cos \varphi$	= Power factor
$\rho$	= Materials of cable: Copper: $\chi = 40 \text{ m}/\Omega \times \text{mm}^2$
$q$	= Cross-section [ $\text{mm}^2$ ]
$\sin \varphi$	= $\sqrt{1 - \cos^2 \varphi}$
$X_L$	= Inductive resistance $0.078 \times 10^{-3} [\Omega/\text{m}]$
$L$	= Length of cable [m]
$\Delta p$	= Power loss [W].

For calculation of the cross-section of the submersible drop cable, use this formula:

### Direct on line

$$q = \frac{I \times 1.73 \times 100 \times L \times \rho \times \cos \varphi}{U \times \Delta U - (I \times 1.73 \times 100 \times L \times X_L \times \sin \varphi)}$$

### Star-delta

$$q = \frac{I \times 100 \times L \times \rho \times \cos \varphi}{U \times \Delta U - (I \times 100 \times L \times X_L \times \sin \varphi)}$$

You can read the values of the rated current ( $I$ ) and the power factor ( $\cos \varphi$ ) in the tables on pages.

### Related information

[Submersible drop cable](#)

[Submersible drop cables with plug](#)

## Calculation of the power loss

For calculation of the power loss in the submersible drop cable, use this formula:

$$\Delta p = \frac{3 \times L \times \rho \times I^2}{q}$$

### Example

Motor size:	45 kW, MMS 8000
Voltage:	$3 \times 400 \text{ V}, 50 \text{ Hz}$
Starting method:	Direct on line
Rated current ( $I_n$ ):	96.5 A
Required cable length ( $L$ ):	200 m
Water temperature:	30 °C.

### Cable selection

Choice A:  $3 \times 150 \text{ mm}^2$ .

Choice B:  $3 \times 185 \text{ mm}^2$ .

## Calculation of power loss

### Choice A

$$\Delta p_A = \frac{3 \times L \times \rho \times I^2}{q}$$

$$\Delta p_A = \frac{3 \times 200 \times 0.02 \times 96.5^2}{150}$$

$\Delta p_A = 745 \text{ W}$ .

### Choice B

$$\Delta p_A = \frac{3 \times 200 \times 0.02 \times 96.5^2}{185}$$

$\Delta p_B = 604 \text{ W}$ .

### Savings

Operating hours/year:  $h = 4000$ .

Annual saving (A):

$$A = (\Delta p_A - \Delta p_B) \times h = (745 \text{ W} - 604 \text{ W}) \times 4000 = 564,000 \text{ Wh} = 564 \text{ kWh}$$

By choosing the cable size  $3 \times 185 \text{ mm}^2$  instead of  $3 \times 150 \text{ mm}^2$ , you achieve an annual saving of 564 kWh.

Operating time: 10 years.

Saving after 10 years ( $A_{10}$ ):

$$A_{10} = A \times 10 = 564 \times 10 = 5640 \text{ kWh}$$

You must calculate the saved amount in the local currency.

**Cable dimensions at 3 × 400 V, 50 Hz, DOL****Voltage drop: 3 %**

Motor	kW	I <sub>n</sub> [A]	Cos φ 100 %	Dimensions [mm <sup>2</sup> ]															
				1.5	2.5	4	6	10	16	25	35	50	70	95	120	150	185		
4"	0.37	1.4	0.64	462	767														
4"	0.55	2.2	0.64	294	488	777													
4"	0.75	2.3	0.72	250	416	662	987												
4"	1.1	3.4	0.72	169	281	448	668												
4"	1.5	4.2	0.75	132	219	348	520	857											
4"	2.2	5.5	0.82	92	153	244	364	602	951										
4"	3	7.85	0.77	69	114	182	271	447	705										
4"	4	9.6	0.8	54	90	143	214	353	557	853									
4"	5.5	13	0.81	39	66	104	156	258	407	624	855								
4"	7.5	18.8	0.78	28	47	75	112	185	291	445	609	841							
6"	4	9.2	0.82			218	359	566	867										
6"	5.5	13.6	0.77			157	258	407	622	850									
6"	7.5	17.6	0.8			117	193	304	465	637	882								
6"	9.2	21.8	0.81			93	154	243	372	510	706	950							
6"	11	24.8	0.83			80	132	209	320	440	610	823							
6"	13	30	0.81			68	112	176	270	370	513	690	893						
6"	15	34	0.82			59	97	154	236	324	449	604	783	947					
6"	18.5	42	0.81			48	80	126	193	265	366	493	638	770	914				
6"	22	48	0.84			41	67	107	164	225	313	422	549	665	793	927			
6"	26	57	0.84			57	90	138	189	263	355	462	560	667	781	937			
6"	30	66.5	0.83			49	78	119	164	227	307	398	482	574	670	803	926		
6"	37	85.5	0.79				63	97	133	183	246	317	382	452	525	624	714		
8"	22	48	0.84			67	107	164	225	313	422	549	665	793	927				
8"	26	56.5	0.85			57	90	138	189	263	356	464	563	672	787	947			
8"	30	64	0.85			50	79	122	167	233	314	409	497	593	695	836	968		
8"	37	78.5	0.85				65	99	136	190	256	334	405	483	567	682	789		
8"	45	96.5	0.82				54	83	114	158	213	276	334	396	462	553	636		
8"	55	114	0.85				68	94	131	177	230	279	333	390	469	544			
8"	63	132	0.83					83	115	155	201	243	289	338	404	466			
8"	75	152	0.86					70	97	132	171	208	249	292	353	409			
8"	92	186	0.86						79	107	140	170	204	239	288	335			
8"	110	224	0.87							89	116	141	169	198	240	279			
10"	75	156	0.84					69	96	130	169	205	244	285	343	396			
10"	92	194	0.82						79	106	137	166	197	230	275	316			
10"	110	228	0.84							89	116	140	167	195	234	271			
10"	132	270	0.84								98	118	141	165	198	229			
10"	147	315	0.81								103	122	142	169	194				
10"	170	365	0.81									105	122	146	168				
10"	190	425	0.79										106	125	144				
12"	147	305	0.83								105	125	146	175	202				
12"	170	345	0.85								92	110	129	155	180				
12"	190	390	0.84									98	114	137	158				
12"	220	445	0.85										100	120	139				
12"	250	505	0.85											106	123				
Max. current for cable [A] <sup>38)</sup>				23	30	41	53	74	99	131	162	202	250	301	352	404	461	547	633

<sup>38)</sup> At particularly favourable heat dissipation conditions. Maximum cable length in metres from motor starter to pump.

All figures are calculated based on a temperature of 30 °C.

For motors with star-delta starting, the cable length can be calculated by multiplying the relevant cable length from the above table by √3.

## 12. Table of head losses

### Head losses in ordinary water pipes

Upper figures indicate the velocity of water in m/sec.

Lower figures indicate head loss in metres per 100 metres of straight pipes.

m <sup>3</sup> /h	Litres/min.	Litres/sec.	Head losses in ordinary water pipes								
			Nominal pipe diameter in inches and internal diameter in [mm]								
1/2"	3/4"	1"	1 1/4"	1 1/2"	2"	2 1/2"	3"	3 1/2"	4"	5"	6"
15.75	21.25	27.00	35.75	41.25	52.50	68.00	80.25	92.50	105.0	130.0	155.5
0.6	10	0.16	0.855 9.910	0.470 2.407	0.292 0.784						
0.9	15	0.25	1.282 20.11	0.705 4.862	0.438 1.570	0.249 0.416					
1.2	20	0.33	1.710 33.53	0.940 8.035	0.584 2.588	0.331 0.677	0.249 0.346				
1.5	25	0.42	2.138 49.93	1.174 11.91	0.730 3.834	0.415 1.004	0.312 0.510				
1.8	30	0.50	2.565 69.34	1.409 16.50	0.876 5.277	0.498 1.379	0.374 0.700	0.231 0.223			
2.1	35	0.58	2.993 91.54	1.644 21.75	1.022 6.949	0.581 1.811	0.436 0.914	0.269 0.291			
2.4	40	0.67		1.879 27.66	1.168 8.820	0.664 2.290	0.499 1.160	0.308 0.368			
3.0	50	0.83		2.349 41.40	1.460 13.14	0.830 3.403	0.623 1.719	0.385 0.544	0.229 0.159		
3.6	60	1.00		2.819 57.74	1.751 18.28	0.996 4.718	0.748 2.375	0.462 0.751	0.275 0.218		
4.2	70	1.12		3.288 76.49	2.043 24.18	1.162 6.231	0.873 3.132	0.539 0.988	0.321 0.287	0.231 0.131	
4.8	80	1.33			2.335 30.87	1.328 7.940	0.997 3.988	0.616 1.254	0.367 0.363	0.263 6.164	
5.4	90	1.50			2.627 38.30	1.494 9.828	1.122 4.927	0.693 1.551	0.413 0.449	0.269 0.203	
6.0	100	1.67			2.919 46.49	1.660 11.90	1.247 5.972	0.770 1.875	0.459 0.542	0.329 0.244	0.248 0.124
7.5	125	2.08			3.649 70.41	2.075 17.93	1.558 8.967	0.962 2.802	0.574 0.809	0.412 0.365	0.310 0.185
9.0	150	2.50				2.490 25.11	1.870 12.53	1.154 3.903	0.668 1.124	0.494 0.506	0.372 0.256
10.5	175	2.92				2.904 33.32	2.182 16.66	1.347 5.179	0.803 1.488	0.576 0.670	0.434 0.338
12	200	3.33				3.319 42.75	2.493 21.36	1.539 6.624	0.918 1.901	0.659 0.855	0.385 0.431
15	250	4.17				4.149 64.86	3.117 32.32	1.924 10.03	1.147 2.860	0.823 1.282	0.496 0.646
18	300	5.00					3.740 45.52	2.309 14.04	1.377 4.009	0.988 1.792	0.744 0.903
24	400	6.67					4.987 78.17	3.078 24.04	1.836 6.828	1.317 3.053	0.992 1.530
30	500	8.33						3.848 36.71	2.295 10.40	1.647 4.622	1.240 2.315
36	600	10.0						4.618 51.84	2.753 14.62	1.976 6.505	1.488 3.261
42	700	11.7							3.212 19.52	2.306 8.693	1.736 4.356
48	800	13.3							3.671 25.20	2.635 11.18	1.347 5.582
54	900	15.0							4.130 31.51	2.964 13.97	1.732 6.983
60	1000	16.7							4.589 38.43	3.294 17.06	1.925 8.521

m <sup>3</sup> /h	Quantity of water		Head losses in ordinary water pipes									
	Litres/min.	Litres/sec.	Nominal pipe diameter in inches and internal diameter in [mm]									
75	1250	20.8		4.117	3.100	2.406	1.570	1.097				
90	1500	25.0		4.941	3.720	2.887	1.883	1.316				
105	1750	29.2		4.340	3.368	2.197	1.535					
120	2000	33.3		4.960	3.850	2.511	1.754					
150	2500	41.7		4.812	3.139	2.193						
180	3000	50.0		3.767	13.05	2.632	5.417					
240	4000	66.7		5.023	22.72	8.926						
300	5000	83.3							4.386	14.42		
90 ° bends, slide valves			1.0	1.0	1.1	1.2	1.3	1.4	1.5	1.6		
T-pieces, non-return valves <sup>39)</sup>			4.0	4.0	4.0	5.0	5.0	5.0	6.0	6.0		
									6.0	7.0		
									8.0	9.0		

<sup>39)</sup> The table is calculated in accordance with H. Lang's new formula  $a = 0.02$  and for a water temperature of 10 °C.

The head loss in bends, slide valves, T-pieces and non-return valves is equivalent to the metres of straight pipes stated in the last two lines of the table. To find the head loss in foot valves, multiply the loss in T-pieces by two.

## Head losses in plastic pipes

Upper figures indicate the velocity of water in m/sec.

Lower figures indicate head loss in metres per 100 metres of straight pipes.

m <sup>3</sup> /h	Litres/min.	Litres/sec.	PELM/PEH PN 10								
			PELM						PEH		
25	32	40	50	63	75	90	110	125	140	160	180
20.4	26.2	32.6	40.8	51.4	61.4	73.6	90.0	102.2	114.6	130.8	147.2
0.6	10	0.16	0.49	0.30	0.19	0.12					
			1.8	0.66	0.27	0.085					
0.9	15	0.25	0.76	0.46	0.3	0.19	0.12				
			4.0	1.14	0.6	0.18	0.63				
1.2	20	0.33	1.0	0.61	0.39	0.25	0.16				
			6.4	2.2	0.9	0.28	0.11				
1.5	25	0.42	1.3	0.78	0.5	0.32	0.2	0.14			
			10.0	3.5	1.4	0.43	0.17	0.074			
1.8	30	0.50	1.53	0.93	0.6	0.38	0.24	0.17			
			13.0	4.6	1.9	0.57	0.22	0.092			
2.1	35	0.58	1.77	1.08	0.69	0.44	0.28	0.2			
			16.0	6.0	2.0	0.70	0.27	0.12			
2.4	40	0.67	2.05	1.24	0.80	0.51	0.32	0.23	0.16		
			22.0	7.5	3.3	0.93	0.35	0.16	0.063		
3.0	50	0.83	2.54	1.54	0.99	0.63	0.4	0.28	0.2		
			37.0	11.0	4.8	1.40	0.50	0.22	0.09		
3.6	60	1.00	3.06	1.85	1.2	0.76	0.48	0.34	0.24	0.16	
			43.0	15.0	6.5	1.90	0.70	0.32	0.13	0.050	
4.2	70	1.12	3.43	2.08	1.34	0.86	0.54	0.38	0.26	0.18	
			50.0	18.0	8.0	2.50	0.83	0.38	0.17	0.068	
4.8	80	1.33	2.47	1.59	1.02	0.64	0.45	0.31	0.2		
			25.0	10.5	3.00	1.20	0.50	0.22	0.084		
5.4	90	1.50	2.78	1.8	1.15	0.72	0.51	0.35	0.24	0.18	
			30.0	12.0	3.50	1.30	0.57	0.26	0.092	0.05	
6.0	100	1.67	3.1	2.0	1.28	0.8	0.56	0.39	0.26	0.2	
			39.0	16.0	4.6	1.80	0.73	0.30	0.12	0.07	
7.5	125	2.08	3.86	2.49	1.59	1.00	0.70	0.49	0.33	0.25	0.20
			50.0	24.0	6.6	2.50	1.10	0.50	0.18	0.10	0.055
9.0	150	2.50	3.00	1.91	1.20	0.84	0.59	0.39	0.30	0.24	
			33.0	8.6	3.5	1.40	0.63	0.24	0.13	0.075	
10.5	175	2.92	3.5	2.23	1.41	0.99	0.69	0.46	0.36	0.28	
			38.0	11.0	4.3	1.80	0.78	0.30	0.18	0.09	
12	200	3.33	3.99	2.55	1.60	1.12	0.78	0.52	0.41	0.32	0.25
			50.0	14.0	5.5	2.40	1.0	0.40	0.22	0.12	0.065
15	250	4.17	3.19	2.01	1.41	0.98	0.66	0.51	0.40	0.31	0.25
			21.0	8.0	3.70	1.50	0.57	0.34	0.18	0.105	0.06
18	300	5.00	3.82	2.41	1.69	1.18	0.78	0.61	0.48	0.37	0.29
			28.0	10.5	4.60	1.95	0.77	0.45	0.25	0.13	0.085
24	400	6.67	3.21	2.25	1.57	1.05	0.81	0.65	0.50	0.39	
			19.0	8.0	3.60	1.40	0.78	0.44	0.23	0.15	
30	500	8.33	4.01	2.81	1.96	1.31	1.02	0.81	0.62	0.49	
			28.0	11.5	5.0	2.0	1.20	0.63	0.33	0.21	
36	600	10.0	4.82	3.38	2.35	1.57	1.22	0.97	0.74	0.59	
			37.0	15.0	6.6	2.60	1.50	0.82	0.45	0.28	
42	700	11.7	5.64	3.95	2.75	1.84	1.43	1.13	0.87	0.69	
			47.0	24.0	8.0	3.50	1.90	1.10	0.60	0.40	
48	800	13.3		4.49	3.13	2.09	1.62	1.29	0.99	0.78	
				26.0	11.0	4.5	2.60	1.40	0.81	0.48	
54	900	15.0		5.07	3.53	2.36	1.83	1.45	1.12	0.88	
				33.0	13.5	5.5	3.20	1.70	0.95	0.58	
60	1000	16.7		5.64	3.93	2.63	2.04	1.62	1.24	0.96	
				40.0	16.0	6.7	3.90	2.2	1.2	0.75	
75	1250	20.8			4.89	3.27	2.54	2.02	1.55	1.22	
					25.0	9.0	5.0	3.0	1.6	0.95	
90	1500	25.0			5.88	3.93	3.05	2.42	1.86	1.47	
					33.0	13.0	8.0	4.1	2.3	1.40	
105	1750	29.2			6.86	4.59	3.56	2.83	2.17	1.72	
					44.0	17.5	9.7	5.7	3.2	1.9	

Quantity of water				PELM/PEH PN 10				
m <sup>3</sup> /h	Litres/min.	Litres/sec.	PELM	PEH				
120	2000	33.3		5.23	4.06	3.23	2.48	1.96
				23.0	13.0	7.0	4.0	2.4
150	2500	41.7		6.55	5.08	4.04	3.10	2.45
				34.0	18.0	10.5	6.0	3.5
180	3000	50.0		7.86	6.1	4.85	3.72	2.94
				45.0	27.0	14.0	7.6	4.4
240	4000	66.7		8.13	6.47	4.96	3.92	
				43.0	24.0	13.0		7.5
300	5000	83.3		8.08	6.2	4.89		
				33.0	18.0	11.0		

The table is based on a nomogram.

Roughness: K = 0.01 mm.

Water temperature: t = 10 °C.

## 13. Grundfos Product Center

Online search and sizing tool to help you make the right choice.

From the international view, you can select your specific country to view the product range available to you.

International view: <https://product-selection.grundfos.com>



### All the information you need in one place

Performance curves, technical specifications, pictures, dimensional drawings, motor curves, wiring diagrams, spare parts, service kits, 3D drawings, documents, system parts. The Product Center displays any recent and saved items - including complete projects - right on the main page.

### Downloads

On the product pages, you can download installation and operating instructions, data booklets, service instructions, etc., in PDF format.

When you select your country, you will see the menus below. Note that some menus may not be available depending on the country.

Example: <https://product-selection.grundfos.com/uk>

#### Pos. Description

- 1 **Products & services** enables you to find products and documents by typing a product number or name into the search field.
- 2 **Applications** enables you to choose an application to see how Grundfos can help you design and optimise your system.
- 3 **Products A-Z** enables you to look through a list of all the Grundfos products.
- 4 **Categories** enables you to look for a product category.
- 5 **Liquids** enables you to find pumps designed for aggressive, flammable or other special liquids.
- 6 **Product replacement** enables you to find a suitable replacement.
- 7 **WWW** enables you to select the country, which changes the language, the available product range and the structure of the website.
- 8 **Sizing** enables you to size a product based on your application and operating conditions.

## 14. Document quality feedback

To provide feedback about this document, scan the QR code using your phone's camera or a QR code app.



FEEDBACKV7023747

*Click here to submit your feedback*

**V7023747 01.2025**

ECM: 1414088

**GRUNDFOS Holding A/S**  
Poul Due Jensens Vej 7  
DK-8850 Bjerringbro  
Tel: +45 87 50 14 00  
[www.grundfos.com](http://www.grundfos.com)

**GRUNDFOS** 