

East Asia

- 1 Torishima Pump Mfg. Co., Ltd.
- 2 KyushuTorishima Co., Ltd.
- 3 Torishima Pump Mfg. Co., Ltd. Korea Liaison Office
- 4 Torishima Pump (Tianjin) Co., Ltd.
- Torishima Pump Mfg. Co., Ltd.

6 Torishima (Hong Kong) Ltd.

South East Asia

7 Torishima (Hong Kong) Ltd. Vietnam Office

8 Torishima Pump Mfg. Co., Ltd. Singapore Office #C2-14-4 WaterHub Singapore 608576 Tel: +65-6779-0123 / Fax: +65-6779-6900

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South Asia

- 13 Torishima Pumps India Pvt. Ltd.

Oceania

1 Torishima Australia Pty. Ltd.

Middle East

16 Torishima Pump Mfg. Co., Ltd. Middle East Office

Torishima Pump Mfg. Co., Ltd. Qatar Project Office

18 Torishima Pump Mfg.Co.,Ltd. Saudi Arabia Office

Europe

- Torishima Service Solutions
- 2 Torishima Europe Projects Ltd.
- 2 Torishima Europe Ltd. Madrid Office
- Torishima Europe Ltd. Poland Office

North America

- 2 Torishima Pump Mfg. Co., Ltd. North America East Office
- Torishima Pump Mfg. Co., Ltd. North America West Office

Central America

Torishima Europe Ltd. Mexico Office

CEN

Centrifugal Pumps



()CAE

CENTRIFUGAL PUMPS



GENERAL

CEN series are industrial pumps of back pull out design according to JIS B8313.

APPLICATIONS

- · General water supply, irrigation and drainage
- · Pumping of sea water, brine, alkali and condensate
- · Circulating hot and cold water supply
- · Sprinkling & fire fighting system
- Swimming Pool

DESIGN

- End suction volute pumps with vertical centerline discharge
- Back Pull Out (BPO) design allows the removal all rotating elements without disturbing the casing, piping or motor

MATERIAL EXPLANATION

Bronze of BC2 or BC6 quality is recommended for sea water application or other corrosive media

IMPELLER

- · Closed, radial flow impeller fitted with protective wear ring
- · Balanced hydraulically
- · Trimming of impeller is possible

BEARINGS

- · Permanent lubricated grease ball bearings
- · Oil lubricated bearing (see option)

SHAFT SEALS

- Strong stuffing boxes
- · Single acting mechanical seal are available

FLANGES

. JIS 10 k F.F.

Optional with other flanges connection standard

DRIVE

Electric motors and engines are also available on request



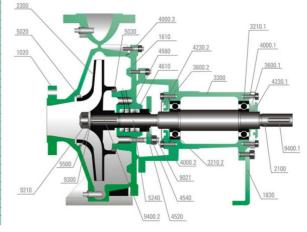
PUMP SPECIFICATION

	SPECIFICATION	STANDARD	OPTION *					
CAPAC	ITY	Up to 620 m3/h (170 l/s)						
TOTALI	HEAD	Up to 100 m						
Product Temperature		-10°C to 100°C	-30°C - 120°C					
Pump D	ischarge Pressure	Up to 10 bar						
Pump S	ize	32 mm to 150 mm						
	Volute Casing	Cast Iron FC250	Ductile FCD400 / Bronze BC6					
	Casing Cover	Cast Iron FC250	Ductile FCD400 / Bronze BC6					
A	Bearing Housing	Cast Iron FC250						
R	Impeller	Cast Iron FC200	Ductile FCD400 / Bronze BC6					
MATERIAL	Shaft	Martensitic Steel SUS420J2	SUS316/SUS304					
> ×	Casing Wear Ring	Cast Iron FC200	Bronze BC6					
-	Impeller Wear Ring	Cast Iron FC200	Bronze BC6					
	Shaft Protection Sleeve	Martensitic Steel SUS420J2	Austenitic Steel SUS304/316					
Seal		Gland Packing	Mechanical Seal					
Ball Bearing		Deep Groove	Opentype					
Lubrication		Grease	Oil					

^{*} all material combination within above mentioned material specification is posibble

SECTIONAL DRAWING & LIST COMPONENT

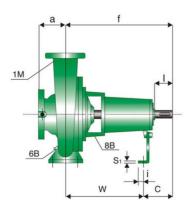
PART NO.	PART DESIGNATION	MATERIAL	ΩTY
1020	Volute Casing	FC 250	1
1610	Casing Cover	FC 250	1
1830	Support Foot	SS 400	1
2100	Shaft	SUS 420J2	1
2300	Impeller	FC 200	1
3210.1	Ball Bearing	No. 63 - C3	1
3210.2	Ball Bearing	No. 63 - C3	1
3300	Bearing Housing	FC 250	1
3600.1	Bearing Cover	ADC 12	1
3600.2	Bearing Cover	ADC 12	1
4000.1	Flat Gasket	Valqua 6500	1
4000.2	Flat Gasket	Valqua 6500	1
4000.3	Flat Gasket	Valqua 6500	1
4230.1	Labyrinth Ring	Plastic	1
4230.2	Labyrinth Ring	Plastic	1
4520	Gland	FC 200	1
4540	Gland Bush	FC 200	1
4580	Lantern Ring	FC 200	1
4610	Gland Packing	Non Asbestos	3
5020	Casing Wearing	FC 200	1
5030	Impeller Wearing	FC 200	1
5240	Shaft Protecting Sleeve	SUS 420J2	1
5500	Washer Impeller *	SUS 304	1
9021	Gland Bolt	SUS 304	2
9201	Fine Hexagonal Nut	SS 400	1
9300	Spring Washer	SUS 304	1
9400.1	Key	S45C	1
9400.2	Key**	S45C	1



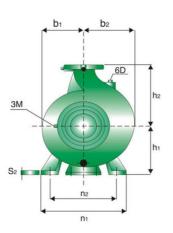
^{*} Only use on Pump size with code (*)

^{**} There are 2 size (each size 1 pc/unit pump) for Pump size with code (**)





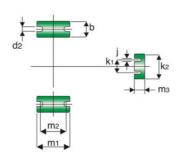


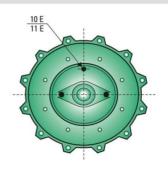


AUXILIARY CONNECTION

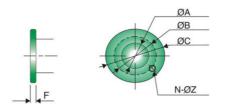
SYMBOL	DESIGNATION	
1 M	Pressure Measurement Instrument	
3 M	Pressure Measurement Instrument	
6 B	Casing Drain	
6 D	Printing and Venting	
8 B	Leakage Drain	
10 E	Sealing Liquid Inlet	
11 E	Flushing Liquid Inlet	

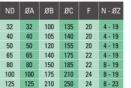
50 x 32 - 200 50 x 40 - 200 50 x 40 - 250 50 x 40 - 315.1 65 x 50 - 160 65 x 50 - 200 65 x 50 - 200 65 x 50 - 200 65 x 50 - 315.1 80 x 55 - 160 80 x 65 - 250 80 x 65 - 315.1 100 x 80 - 125 100 x 80 - 160 100 x 80 - 200 100 x 80 - 200 100 x 80 - 315.1 100 x 80 - 200 100 x 80 - 315.1 100 x 80 - 400.1 125 x 100 - 200 125 x 100 - 200 125 x 100 - 250.1 150 x 125 - 200 150 x 125 - 315 150 x 125 - 315 150 x 125 - 315 150 x 125 - 300 100 x 150 - 250 100 x 150 - 250 100 x 150 - 200 100 x 150 - 200 100 x 150 - 250 100 x 150 - 200 100 x 150 - 250		1 M	6 B	8 B	10 E
50 x 32 - 160 50 x 32 - 200 50 x 40 - 200 50 x 40 - 250 50 x 40 - 315.1 65 x 50 - 160 65 x 50 - 200 65 x 50 - 200 65 x 50 - 315.1 80 x 65 - 160 80 x 65 - 160 80 x 65 - 250 80 x 65 - 315.1 100 x 80 - 125 100 x 80 - 125 100 x 80 - 125 100 x 80 - 250 100 x 80 - 315.1 100 x 80 - 200 100 x 80 - 315.1 100 x 80 - 400.1 125 x 100 - 200 125 x 100 - 200 125 x 100 - 250 11 25 x 100 - 250 11 25 x 100 - 250 11 25 x 100 - 250 150 x 125 - 200 150 x 125 - 200 150 x 125 - 315 150 x 125 - 300 200 x 150 - 250	PUMP SIZE	3 M	6 D		11 E
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65x50-250 65x50-315.1 80x65-160 80x65-200 80x65-200 80x65-250 80x65-315.1 100x80-125 100x80-125 100x80-315.1 125x100-100 125x100-100 125x100-200 125x100-200 150x125-250 150x125-250 150x125-315 150x125-315 150x125-300 200x150-200 200x150-250	65 x 50 - 160				
65 x 50 - 315.1 80 x 65 - 160 80 x 65 - 200 80 x 65 - 250 80 x 65 - 315.1 100 x 80 - 125 100 x 80 - 160 100 x 80 - 200 100 x 80 - 250 100 x 80 - 315.1 100 x 80 - 315.1 100 x 80 - 315.1 100 x 80 - 400.1 125 x 100 - 200 125 x 100 - 200 125 x 100 - 250.1 125 x 100 - 315 125 x 100 - 400 150 x 125 - 200 150 x 125 - 315 150 x 125 - 315 150 x 125 - 315 150 x 125 - 300 100 x 150 - 200 100 x 150 - 200 100 x 150 - 250 100 x 150 - 200 100 x 150 - 250 100 x 150 - 200 100 x 150 - 250 100 x 150 - 200 100 x 150 - 250	65 x 50 - 200				
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80 x 65 - 200 80 x 65 - 250 100 x 80 - 125 100 x 80 - 160 100 x 80 - 250 100 x 80 - 315.1 100 x 80 - 300 100 x 80 - 250 100 x 80 - 200 100 x 150 - 200 100 x 150 - 200 100 x 150 - 250	65×50-315.1				
80 x 65 - 250 80 x 65 - 315.1 100 x 80 - 125 100 x 80 - 160 100 x 80 - 200 100 x 80 - 250 100 x 80 - 250 100 x 80 - 315.1 100 x 80 - 400.1 125x 100 - 200 125x 100 - 200 125x 100 - 250.1 125x 100 - 250.1 125x 100 - 250.1 125x 100 - 400 150x 125 - 250 150x 125 - 250 150x 125 - 315 150x 125 - 315 150x 125 - 300 100 x 150 - 200 100 x 150 - 250	80×65-160		PT 3/8		
80 x 65 - 315.1 100 x 80 - 125 100 x 80 - 160 100 x 80 - 800 100 x 80 - 315.1 100 x 80 - 315.1 100 x 80 - 315.1 100 x 80 - 301.1 125 x 100 - 200 125 x 100 - 200 125 x 100 - 250 125 x 100 - 250.1 125 x 100 - 250.1 125 x 100 - 400 150 x 125 - 250 150 x 125 - 315 150 x 125 - 300 200 x 150 - 250 100 x 150 - 250 100 x 150 - 200 200 x 150 - 250 200 x 150 - 250	80 x 65 - 200				
100 x 80 - 125 100 x 80 - 125 100 x 80 - 120 100 x 80 - 200 100 x 80 - 250 100 x 80 - 315.1 100 x 80 - 315.1 100 x 80 - 400.1 125x 100 - 160 125x 100 - 200 125x 100 - 200 125x 100 - 200 125x 100 - 250 1 PT 1/2 125x 100 - 250 1 PT 1/2 125x 100 - 315 125x 100 - 300 150x 125 - 200 150x 125 - 200 150x 125 - 315 150x 125 - 315 150x 125 - 300 200x 150 - 200 200x 150 - 200 200x 150 - 250	80×65-250				
100 x 80 - 160 100 x 80 - 200 100 x 80 - 250 100 x 80 - 315.1 100 x 80 - 30.1 125 x 100 - 160 PT 1/2 125 x 100 - 200 125 x 100 - 200 125 x 100 - 250.1 125 x 100 - 250.1 125 x 100 - 250.1 125 x 100 - 315 125 x 100 - 400 150 x 125 - 200 150 x 125 - 200 150 x 125 - 315 150 x 125 - 315 150 x 125 - 300 200 x 150 - 200 200 x 150 - 200 200 x 150 - 250	80×65-315.1				
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100x 80 - 315.1 100x 80 - 400.1 100x 80 - 400.1 125x 100 - 160 125x 100 - 200 125x 100 - 200 125x 100 - 200 125x 100 - 250 125x 100 - 250 125x 100 - 250 1 125x 100 - 315 125x 100 - 300 150x 125 - 200 150x 125 - 315 150x 125 - 315 150x 125 - 300 200x 150 - 200 200x 150 - 250	100 x 80 - 200				
100 x 80 - 400.1 125 x 100 - 160 125 x 100 - 160 125 x 100 - 200 125 x 100 - 200.1 125 x 100 - 250 125 x 100 - 250 125 x 100 - 250.1 125 x 100 - 250.1 125 x 100 - 315 125 x 100 - 315 125 x 100 - 400 150 x 125 - 200 150 x 125 - 201 150 x 125 - 315 150 x 125 - 400 200 x 150 - 200 200 x 150 - 200 200 x 150 - 250	100 x 80 - 250	DT 2/0		DT 1/2	DT 2/0
125x 100 - 160 PT 1/2 125x 100 - 200 PT 3/8 125x 100 - 200.1 PT 3/8 125x 100 - 250 PT 1/2 125x 100 - 250.1 PT 3/8 125x 100 - 315 125x 100 - 315 125x 100 - 400 150x 125 - 200 150x 125 - 250 150x 125 - 315 150x 125 - 305 PT 1/2 150x 125 - 305 PT 1/2 150x 125 - 250 150x 125 - 305 PT 1/2	100 x 80 - 315.1	P1 3/8		PI 1/2	P1 3/8
125x 100 - 200 125x 100 - 200 125x 100 - 20.1 125x 100 - 250 125x 100 - 250.1 125x 100 - 315 125x 100 - 315 125x 100 - 400 150x 125 - 200 150x 125 - 250 150x 125 - 315 150x 125 - 400 200x 150 - 200 200x 150 - 200 200x 150 - 250	100 x 80 - 400.1				
125x 100 - 200 125x 100 - 200.1 125x 100 - 250 125x 100 - 250.1 125x 100 - 315 125x 100 - 400 150x 125 - 200 150x 125 - 250 150x 125 - 400 200x 150 - 200 200x 150 - 250	125 x 100 - 160		DT 1/2		
125 x 100 - 250 PT 1/2 125 x 100 - 250.1 PT 3/8 125 x 100 - 315 125 x 100 - 400 150 x 125 - 200 150 x 125 - 250 150 x 125 - 315 PT 1/2 200 x 150 - 200 200 x 150 - 250	125 x 100 - 200		F1 1/2		
125x 100 - 250.1 125x 100 - 315 125x 100 - 400 150x 125 - 200 150x 125 - 250 150x 125 - 315 150x 125 - 400 200x 150 - 200 200x 150 - 250	125 x 100 - 200.1		PT 3/8		
125x 100 - 315 125x 100 - 400 150x 125 - 200 150x 125 - 250 150x 125 - 315 150x 125 - 400 200x 150 - 200 200x 150 - 250	125 x 100 - 250		PT 1/2		
125x 100 - 400 150x 125 - 200 150x 125 - 250 150x 125 - 315 150x 125 - 315 PT 1/2 200x 150 - 200 200x 150 - 250	125 x 100 - 250.1		PT 3/8		
150 x 125 - 200 150 x 125 - 250 150 x 125 - 315 150 x 125 - 400 200 x 150 - 200 200 x 150 - 250	125 x 100 - 315				
150 x 125 - 250 150 x 125 - 315 150 x 125 - 400 200 x 150 - 200 200 x 150 - 250	125 x 100 - 400				
150 x 125 - 315 150 x 125 - 400 200 x 150 - 200 200 x 150 - 250	150 x 125 - 200				
150×125-400 PT 1/2 200×150-200 200×150-250	150 x 125 - 250				
150 x 125 - 400 200 x 150 - 200 200 x 150 - 250	150 x 125 - 315		DT 1/0		
200 x 150 - 250	150 x 125 - 400		P1 1/2		
	200 x 150 - 200				
000 450 045	200 x 150 - 250				
200 X 150 - 315	200 x 150 - 315				
200 x 150 - 400	200 x 150 - 400				





PUMP FLANGE DIMENSION (acc. to JIS 10 kgf / cm² F.F)





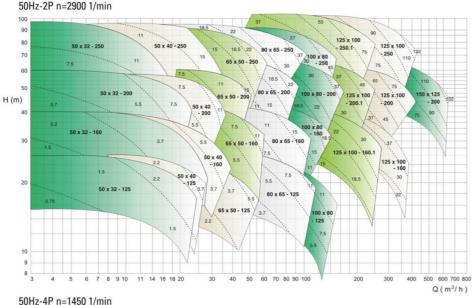
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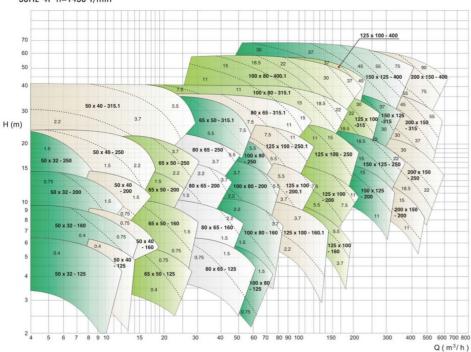
dimension in mm

PUMP SIZE		PUMP DIMENSION							FOOT DIMENSION SHAFT END DESIGN																		
	DN 1	DN 2	а	b1	b2	f	h1	h2	b	C	d2	i	m1	m2	m3	j	k1	k2	n1	n2	S1	S2	W	d1k6	-1	t	u
50×32-160*	50	32	80	116	125	360	132	160	50	103	16	25	100	70	50	15	110	160	240	190	4	15	257	24	50	27	8
50 x 32 - 200 *	50	32	80	128	137	360	160	180	50	103	16	25	100	70	50	15	110	160	240	190	4	18	257	24	50	27	8
50 x 40 - 200 *	50	40	80	132	141	360	160	180	50	103	16	25	100	70	50	15	110	150	240	190	4	18	257	24	50	27	8
60 x 40 - 250 *	50	40	100	170	176	350	180	225	65	109	16	25	125	95	50	15	110	160	320	250	4	18	251	32	50	35	8
50 x 40 - 315.1 *	50	40	125	194	203	470	225	250	65	132	16	25	125	95	50	15	110	160	345	280	6	18	338	32	80	35	1
65 x 50 - 160 *	65	50	80	115	131	360	132	160	50	103	16	25	100	70	50	15	110	160	240	190	4	15	257	24	50	27	
65 x 50 - 200 *	65	50	100	133	147	360	160	180	50	103	16	25	100	70	50	15	110	160	265	212	4	15	257	24	50	27	
65 x 50 - 250 *	65	50	100	165	178	360	180	225	65	109	16	25	125	95	50	15	110	160	320	250	4	18	251	32	50	35	
65 x 50 - 315.1*	65	50	125	200	216	470	225	280	65	132	16	25	125	95	50	15	110	160	345	280	6	18	338	32	80	35	
30 x 65 - 160 *	80	65	100	125	147	360	160	180	50	103	16	25	100	70	50	15	110	160	265	212	4	15	257	24	50	27	
80×65-200*	80	65	100	145	165	360	160	200	50	103	16	25	100	70	50	15	110	150	265	212	4	15	257	32	50	35	
80 x 65 - 250 *	80	65	100	168	184	360	180	225	65	109	16	25	125	95	50	15	110	160	320	250	4	18	251	32	50	35	
30×65-315.1*	80	65	125	208	229	470	225	280	80	132	21	25	160	120	50	15	110	160	400	315	6	20	338	32	80	35	
100 x 80 - 125 *	100	80	100	120	148	360	160	180	65	103	16	25	125	95	50	15	110	160	280	212	4	18	257	32	50	35	
100 x 80 - 160 *	100	80	100	130	158	360	160	200	85	103	16	25	125	95	50	15	110	150	280	212	4	18	257	32	50	35	
100 x 80 - 200 *	100	80	100	164	177	360	180	225	65	109	16	25	125	95	50	15	110	160	320	250	4	18	251	32	50	35	
100 x 80 - 250	100	80	100	180	200	470	200	250	80	132	21	25	160	120	50	15	110	160	360	280	6	20	338	32	80	35	
100×80-315.1	100	80	125	220	244	470	250	315	80	132	21	25	160	120	50	15	110	160	400	315	6	20	338	32	80	35	
100 x 80 - 400.1 **	100	80	125	253	276	530	280	355	80	192	21	25	160	120	50	15	110	160	435	355	6	20	338	42	115	45	
125 x 100 - 160	125	100	125	178	225	470	200	250	80	132	21	25	160	120	50	15	110	160	360	280	6	18	338	32	80	35	
125×100-200	125	100	125	173	213	470	200	280	80	132	21	25	160	120	50	15	110	160	360	280	6	18	338	32	80	35	
125 x 100 - 200.1	125	100	125	161	189	470	180	250	65	132	16	25	125	95	50	15	110	150	345	280	4	18	338	32	80	35	
125 x 100 - 250	125	100	140	190	220	470	225	280	80	132	21	25	160	120	50	15	110	160	400	315	6	20	338	32	80	35	
125 x 100 - 250.1	125	100	125	184	210	470	225	280	80	132	21	25	160	120	50	15	110	160	400	315	6	18	338	32	80	35	
125×100-315	125	100	140	225	255	470	250	315	80	132	21	25	160	120	50	15	110	160	400	315	6	20	338	32	80	35	
125 x 100 - 400 **	125	100	140	253	280	530	280	355	100	161	26	25	200	150	50	15	110	160	500	400	6	20	369	42	115	45	
150 x 125 - 200	150	125	140	195	244	470	250	315	80	132	21	25	160	120	50	15	110	160	400	315	6	20	338	32	80	35	
150 x 125 - 250	150	125	140	229	275	470	250	355	80	132	21	25	160	120	50	15	110	160	400	315	6	20	338	32	80	35	
150 x 125 - 315 **	150	125	140	238	278	530	280	355	100	192	26	25	200	150	50	15	110	160	500	400	6	20	338	42	115	45	
150 x 125 - 400 **	150	125	140	275	305	530	315	400	100	161	26	25	200	150	50	15	140	200	500	400	6	20	369	42	115	45	
200 x 150 - 200	200	150	160	238	315	470	280	400	100	132	26	25	200	150	50	15	110	160	550	450	6	20	338	32	80	35	
200 x 150 - 250 **	200	150	160	228	298	530	280	375	100	192	26	25	200	150	50	15	110	160	500	400	6	20	338	42	115	45	
200 x 150 - 315 **	200	150	160	255	303	530	315	400	100	161	26	25	200	150	50	15	140	200	550	450	6	20	369	42	115	45	
200 x 150 - 400 **	200	150	160	285	325	530	315	450	100	161	26	25	200	150	50	15	140	200	550	450	6	20	359	42	115	45	

4

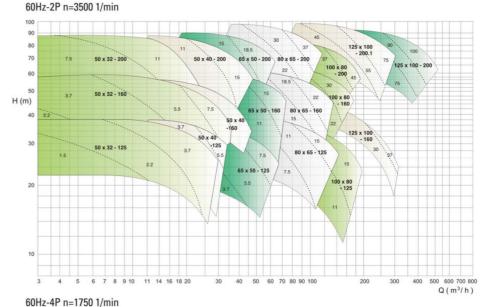
SELECTION CHART

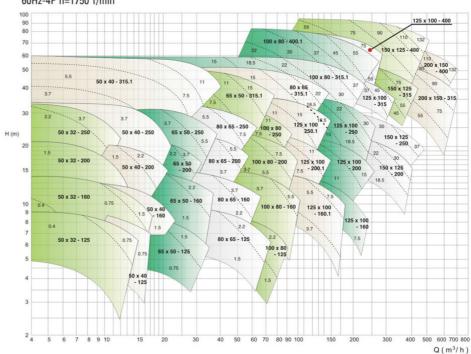




Notes
For types: 50 x 32 - 125, 50 x 32 - 250, 50 x 40 - 125, 50 x 40 - 160, 65 x 50 - 125, 80 x 65 - 125, 125 x 100 - 160.1 TGl does not produce.

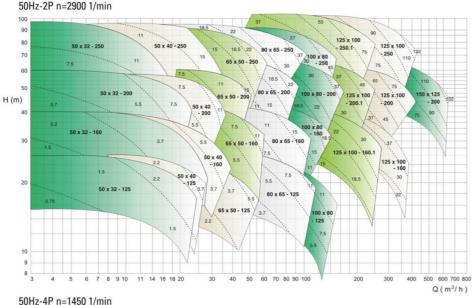


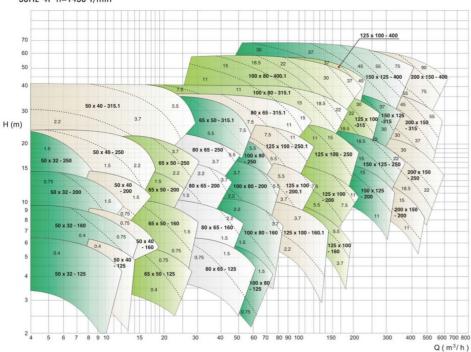




Notes
For types: 50 x 32 - 125, 50 x 32 - 250, 50 x 40 - 125, 50 x 40 - 160, 65 x 50 - 125, 80 x 65 - 125, 125 x 100 - 160.1 TGl does not produce.

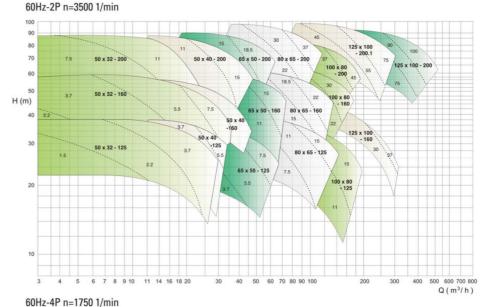
SELECTION CHART

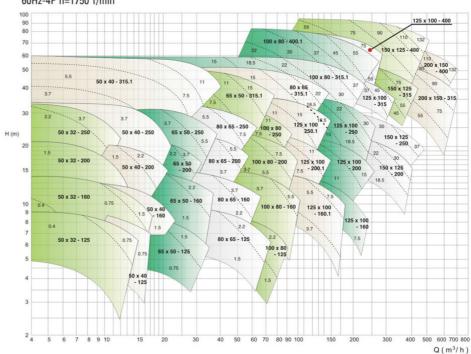




Notes
For types: 50 x 32 - 125, 50 x 32 - 250, 50 x 40 - 125, 50 x 40 - 160, 65 x 50 - 125, 80 x 65 - 125, 125 x 100 - 160.1 TGl does not produce.







Notes
For types: 50 x 32 - 125, 50 x 32 - 250, 50 x 40 - 125, 50 x 40 - 160, 65 x 50 - 125, 80 x 65 - 125, 125 x 100 - 160.1 TGl does not produce.