

## 1.7

a.  $\text{CPI} = T_{\text{exec}} \times f / \text{No. instr.}$

Compiler A  $\text{CPI} = 1.1$

Compiler B  $\text{CPI} = 1.25$

b.  $f_B/f_A = (\text{No. instr.}(B) \times \text{CPI}(B)) / (\text{No. instr.}(A) \times \text{CPI}(A)) = 1.37$

c.  $T_A/T_{\text{new}} = 1.67$

$T_B/T_{\text{new}} = 2.27$

## 1.9

### 1.9.1

p	# arith inst.	# L/S inst.	# branch inst.	cycles	ex. time	speedup
1	2.56E9	1.28E9	2.56E8	7.94E10	39.7	1
2	1.83E9	9.14E8	2.56E8	5.67E10	28.3	1.4
4	9.12E8	4.57E8	2.56E8	2.83E10	14.2	2.8
8	4.57E8	2.29E8	2.56E8	1.42E10	7.10	5.6

### 1.9.2

p	ex. time
1	41.0
2	29.3
4	14.6
8	7.33

### 1.9.3 3

## 1.10

1.10.1  $\text{die area}_{15\text{cm}} = \text{wafer area/dies per wafer} = \pi \cdot 7.5^2 / 84 = 2.10 \text{ cm}^2$

$$\text{yield}_{15\text{cm}} = 1/(1 + (0.020 \cdot 2.10/2))^2 = 0.9593$$

$\text{die area}_{20\text{cm}} = \text{wafer area/dies per wafer} = \pi \cdot 10^2 / 100 = 3.14 \text{ cm}^2$

$$\text{yield}_{20\text{cm}} = 1/(1 + (0.031 \cdot 3.14/2))^2 = 0.9093$$

1.10.2  $\text{cost/die}_{15\text{cm}} = 12/(84 \cdot 0.9593) = 0.1489$

$$\text{cost/die}_{20\text{cm}} = 15/(100 \cdot 0.9093) = 0.1650$$

1.10.3  $\text{die area}_{15\text{cm}} = \text{wafer area/dies per wafer} = \pi \cdot 7.5^2 / (84 \cdot 1.1) = 1.91 \text{ cm}^2$

$$\text{yield}_{15\text{cm}} = 1/(1 + (0.020 \cdot 1.15 \cdot 1.91/2))^2 = 0.9575$$

$\text{die area}_{20\text{cm}} = \text{wafer area/dies per wafer} = \pi \cdot 10^2 / (100 \cdot 1.1) = 2.86 \text{ cm}^2$

$$\text{yield}_{20\text{cm}} = 1/(1 + (0.03 \cdot 1.15 \cdot 2.86/2))^2 = 0.9082$$

1.10.4  $\text{defects per area}_{0.92} = (1 - y^{0.5}) / (y^{0.5} \cdot \text{die\_area}/2) = (1 - 0.92^{0.5}) / (0.92^{0.5} \cdot 2/2) = 0.043 \text{ defects/cm}^2$

$$\text{defects per area}_{0.95} = (1 - y^{0.5}) / (y^{0.5} \cdot \text{die\_area}/2) = (1 - 0.95^{0.5}) / (0.95^{0.5} \cdot 2/2) = 0.026 \text{ defects/cm}^2$$