```
+ + + + + + + +
     0
                                  0
                                  0
                                                      00
                                                             0 0 0
                        0
                                                              0 0
                                            + + +
                                                                0
                                           + + +
                                                                0
   0
        0
                        0
                            0
                                0
                0
                    0
                                   0
                                                                            0
                                                    0
                        0
        0
            0
                0
                    0
                            0
                                 0
                                                                       0
                                                                           0
                                                    0
                                   0
                                                                                00
                                                                0
                                                                                  0
   0
        0
            0
                0
                    0
                        0
                            0
                                 0
                                                                        \times \times
                                                                                  0
                                         0
                                   0
                                                                       * ×
                                                                                                  0
                                                          000
                                                                 0
                                                                        \times \times
                                             0
   0
        0
            0
                0
                    0
                        0
                            0
                                 0
                                   0
                                                                                0 0
                            0
                    0
                                                                        0
                                                                 0
                                                                           0
                                               +
+
                                                                          0
                                                                          0
                                                                          0
                              + + + + + +
                                                                    0 0
```

Drill Map:

```
* 0.51mm / 0.020" (8 holes)

• 0.76mm / 0.030" (91 holes)

+ 1.02mm / 0.040" (41 holes)
```