

Block 1:

$4 + 3 =$	$9 - 5 =$	$2 \times 4 =$	$10 \div 2 =$	$8 - 7 =$
$3 + 5 =$	$6 \div 3 =$	$7 - 1 =$	$5 \times 2 =$	$9 \div 3 =$

Block 2:

$1 + 8 =$	$6 - 4 =$	$4 \times 3 =$	$10 - 6 =$	$9 \div 3 =$
$7 + 2 =$	$8 - 5 =$	$2 \times 3 =$	$10 \div 5 =$	$5 + 4 =$

Block 3:

$3 - 2 =$	$7 \times 1 =$	$6 \div 2 =$	$9 - 8 =$	$10 - 9 =$
$8 \div 4 =$	$2 + 7 =$	$5 - 3 =$	$4 \times 2 =$	$1 + 6 =$

Block 4:

$9 - 4 =$	$3 \times 3 =$	$10 - 7 =$	$6 \div 2 =$	$8 - 6 =$
$5 \times 1 =$	$4 + 4 =$	$7 \div 1 =$	$2 + 3 =$	$9 - 8 =$

Block 5:

$10 \div 2 =$	$8 - 3 =$	$7 \times 2 =$	$6 + 1 =$	$9 - 5 =$
$2 \times 4 =$	$10 - 8 =$	$3 + 3 =$	$5 \times 2 =$	$4 \div 2 =$

Block 6:

$5 + 2 =$	$9 - 6 =$	$3 \times 3 =$	$8 \div 2 =$	$10 - 4 =$
$6 + 1 =$	$7 - 5 =$	$2 \times 4 =$	$9 \div 3 =$	$4 + 5 =$

Block 7:

$8 - 3 =$	$6 \div 2 =$	$3 + 7 =$	$9 - 2 =$	$4 \times 2 =$
$5 + 4 =$	$10 - 9 =$	$2 \times 3 =$	$8 \div 4 =$	$7 - 1 =$

Block 8:

$4 + 3 =$	$10 - 6 =$	$6 \div 3 =$	$7 \times 1 =$	$8 - 2 =$
$5 + 5 =$	$9 \div 3 =$	$2 \times 2 =$	$10 - 5 =$	$3 + 6 =$

Block 9:

$7 - 4 =$	$6 + 2 =$	$8 \div 2 =$	$9 - 5 =$	$3 \times 3 =$
$10 - 8 =$	$4 + 1 =$	$2 \times 5 =$	$8 - 7 =$	$6 \div 3 =$

Block 10:

$9 - 3 =$	$5 \times 2 =$	$7 + 1 =$	$10 \div 5 =$	$8 - 6 =$
$2 + 4 =$	$6 \div 2 =$	$9 - 7 =$	$3 \times 2 =$	$10 - 1 =$

Block 11:

$8 - 5 =$	$4 + 6 =$	$9 \div 3 =$	$2 \times 3 =$	$10 - 4 =$
$3 + 5 =$	$7 - 2 =$	$6 \div 2 =$	$8 - 7 =$	$5 \times 1 =$

Block 12:

$4 \times 2 =$	$9 - 6 =$	$3 + 4 =$	$8 \div 4 =$	$7 - 1 =$
$6 + 3 =$	$10 - 8 =$	$5 \times 2 =$	$9 \div 3 =$	$2 + 7 =$

Block 13:

$3 - 2 =$	$10 - 7 =$	$8 \div 2 =$	$6 + 1 =$	$9 - 5 =$
$2 \times 3 =$	$7 + 2 =$	$4 \div 2 =$	$5 - 3 =$	$8 - 4 =$

Block 14:

$9 \div 3 =$	$6 + 4 =$	$7 - 2 =$	$10 - 9 =$	$8 \div 4 =$
$3 + 5 =$	$9 - 6 =$	$4 \times 2 =$	$2 + 7 =$	$10 \div 2 =$

Block 15:

$8 - 5 =$	$5 + 3 =$	$9 \div 3 =$	$4 \times 2 =$	$10 - 7 =$
$6 + 1 =$	$7 - 3 =$	$2 \times 4 =$	$8 \div 2 =$	$3 + 6 =$

Block 16:

$2 + 6 =$	$9 - 4 =$	$3 \times 2 =$	$8 \div 2 =$	$5 + 3 =$
$7 - 2 =$	$6 \div 3 =$	$4 + 5 =$	$10 - 7 =$	$9 \div 3 =$

Block 17:

$8 - 3 =$	$7 + 1 =$	$5 \times 2 =$	$9 - 6 =$	$4 \div 2 =$
$2 \times 3 =$	$10 - 5 =$	$6 + 2 =$	$8 \div 4 =$	$3 + 7 =$

Block 18:

$4 + 6 =$	$9 \div 3 =$	$7 - 5 =$	$8 - 2 =$	$3 \times 3 =$
$10 - 8 =$	$5 + 4 =$	$2 \times 5 =$	$6 \div 2 =$	$9 - 7 =$

Block 19:

$5 + 5 =$	$8 \div 2 =$	$4 \times 2 =$	$9 - 4 =$	$6 + 1 =$
$10 \div 5 =$	$7 - 3 =$	$8 - 6 =$	$2 + 9 =$	$3 + 4 =$

Block 20:

$3 + 6 =$	$10 - 9 =$	$4 \times 3 =$	$9 \div 3 =$	$5 + 2 =$
$8 - 7 =$	$7 + 1 =$	$6 \div 3 =$	$2 \times 4 =$	$10 - 8 =$

Block 21:

$9 - 6 =$	$5 \times 1 =$	$8 \div 4 =$	$4 + 5 =$	$3 + 2 =$
$10 - 7 =$	$6 \div 2 =$	$7 + 3 =$	$2 \times 3 =$	$9 - 8 =$

Block 22:

$8 - 4 =$	$6 + 3 =$	$5 \times 2 =$	$10 \div 5 =$	$9 - 7 =$
$3 + 5 =$	$7 - 2 =$	$2 \times 4 =$	$8 \div 2 =$	$4 + 6 =$

Block 23:

$5 + 4 =$	$9 - 3 =$	$6 \div 2 =$	$8 - 5 =$	$3 \times 2 =$
$10 - 6 =$	$2 + 7 =$	$4 \div 2 =$	$7 - 1 =$	$9 \div 3 =$

Block 24:

$6 + 2 =$	$10 - 8 =$	$4 \times 2 =$	$9 - 5 =$	$3 + 3 =$
$7 - 4 =$	$5 + 2 =$	$8 \div 4 =$	$2 \times 3 =$	$10 - 9 =$

Block 25:

$9 - 7 =$	$4 + 6 =$	$8 \div 2 =$	$5 \times 1 =$	$10 - 4 =$
$7 - 3 =$	$6 + 1 =$	$2 \times 5 =$	$8 - 5 =$	$3 + 4 =$

Block 26:

$5 + 3 =$	$10 - 6 =$	$9 \div 3 =$	$7 - 2 =$	$4 \times 2 =$
$8 \div 4 =$	$2 + 6 =$	$9 - 8 =$	$3 \times 3 =$	$10 - 5 =$

Block 27:

$2 + 8 =$	$7 - 4 =$	$9 - 6 =$	$4 \times 2 =$	$8 \div 2 =$
$10 - 7 =$	$6 + 3 =$	$5 - 2 =$	$9 \div 3 =$	$3 + 5 =$

Block 28:

$8 - 3 =$	$4 + 5 =$	$10 - 8 =$	$7 \times 1 =$	$6 \div 2 =$
$9 - 5 =$	$2 + 4 =$	$5 \times 2 =$	$8 - 6 =$	$3 + 6 =$

Block 29:

$6 + 1 =$	$9 - 3 =$	$4 \times 3 =$	$8 \div 4 =$	$10 - 9 =$
$5 + 2 =$	$7 - 1 =$	$9 \div 3 =$	$3 + 5 =$	$2 \times 4 =$

Block 30:

$7 - 4 =$	$5 + 3 =$	$9 - 7 =$	$4 \times 2 =$	$8 \div 2 =$
$10 - 6 =$	$6 + 1 =$	$2 \times 3 =$	$9 \div 3 =$	$3 + 4 =$

Block 31:

$12 + 4 =$	$15 - 7 =$	$8 \times 2 =$	$20 \div 4 =$	$11 + 3 =$
$9 \times 2 =$	$14 - 6 =$	$16 \div 4 =$	$7 + 9 =$	$18 - 10 =$

Block 32:

$17 - 8 =$	$13 + 4 =$	$10 \div 2 =$	$6 \times 3 =$	$19 - 7 =$
$15 \div 3 =$	$12 + 6 =$	$14 - 5 =$	$8 \times 2 =$	$20 \div 5 =$

Block 33:

$11 + 5 =$	$18 - 9 =$	$4 \times 3 =$	$16 \div 4 =$	$7 + 8 =$
$20 - 13 =$	$15 \div 3 =$	$10 + 7 =$	$12 - 6 =$	$9 \times 2 =$

Block 34:

$14 + 3 =$	$18 \div 6 =$	$16 - 8 =$	$9 \times 2 =$	$13 - 5 =$
$11 + 6 =$	$20 \div 4 =$	$7 \times 2 =$	$17 - 10 =$	$15 \div 5 =$

Block 35:

$8 + 9 =$	$19 - 11 =$	$14 \div 2 =$	$6 \times 3 =$	$17 - 8 =$
$10 + 5 =$	$15 \div 3 =$	$12 - 4 =$	$9 \times 2 =$	$18 - 9 =$

Block 36:

$13 + 6 =$	$20 - 12 =$	$15 \div 5 =$	$9 \times 2 =$	$18 \div 3 =$
$17 - 9 =$	$14 + 2 =$	$16 - 7 =$	$8 \times 2 =$	$10 + 6 =$

Block 37:

$11 + 8 =$	$19 - 5 =$	$12 \div 3 =$	$6 \times 2 =$	$17 - 8 =$
$9 \times 2 =$	$14 - 7 =$	$20 \div 4 =$	$13 + 3 =$	$15 - 9 =$

Block 38:

$10 + 9 =$	$18 - 6 =$	$7 \times 2 =$	$20 \div 5 =$	$16 - 8 =$
$14 \div 2 =$	$11 + 5 =$	$15 - 7 =$	$8 \times 2 =$	$19 - 9 =$

Block 39:

$9 + 8 =$	$13 - 6 =$	$4 \times 4 =$	$20 \div 5 =$	$11 + 7 =$
$18 - 9 =$	$16 \div 4 =$	$15 - 8 =$	$6 \times 2 =$	$12 + 5 =$

Block 40:

$17 - 8 =$	$14 + 3 =$	$18 \div 3 =$	$10 + 9 =$	$6 \times 2 =$
$19 - 11 =$	$12 + 7 =$	$20 \div 4 =$	$8 \times 2 =$	$15 - 9 =$

Block 41:

$13 + 6 =$	$18 - 9 =$	$7 \times 2 =$	$10 \div 2 =$	$11 + 8 =$
$19 - 7 =$	$16 \div 4 =$	$14 - 5 =$	$8 \times 2 =$	$20 - 10 =$

Block 42:

$12 + 4 =$	$9 \times 2 =$	$18 \div 6 =$	$17 - 9 =$	$14 + 5 =$
$20 \div 5 =$	$15 - 8 =$	$11 + 7 =$	$13 - 4 =$	$10 + 6 =$

Block 43:

$16 - 7 =$	$8 + 9 =$	$14 \div 2 =$	$11 + 5 =$	$19 - 10 =$
$9 \times 2 =$	$13 - 6 =$	$12 + 3 =$	$20 \div 4 =$	$15 - 8 =$

Block 44:

$10 + 7 =$	$18 - 9 =$	$5 \times 3 =$	$20 \div 5 =$	$13 - 6 =$
$11 + 4 =$	$19 - 8 =$	$16 \div 4 =$	$8 \times 2 =$	$15 - 9 =$

Block 45:

$14 + 5 =$	$20 - 10 =$	$9 \times 2 =$	$17 - 8 =$	$13 + 6 =$
$18 \div 3 =$	$11 + 4 =$	$19 - 7 =$	$16 \div 4 =$	$10 + 8 =$

Block 46:

$8 + 11 =$	$19 - 7 =$	$14 \div 2 =$	$6 \times 3 =$	$17 - 9 =$
$10 + 8 =$	$15 \div 3 =$	$12 - 5 =$	$9 \times 2 =$	$20 - 11 =$

Block 47:

$13 + 4 =$	$18 - 6 =$	$7 \times 2 =$	$20 \div 4 =$	$15 - 8 =$
$10 + 5 =$	$9 \times 2 =$	$16 - 7 =$	$12 \div 3 =$	$19 - 10 =$

Block 48:

$11 + 7 =$	$14 - 9 =$	$8 \times 2 =$	$20 \div 5 =$	$13 - 4 =$
$10 + 6 =$	$15 \div 5 =$	$12 - 8 =$	$9 \times 2 =$	$17 - 5 =$

Block 49:

$9 + 9 =$	$18 - 12 =$	$6 \times 2 =$	$20 \div 4 =$	$14 - 7 =$
$11 + 5 =$	$19 - 9 =$	$10 \div 2 =$	$7 \times 2 =$	$16 - 8 =$

Block 50:

$12 + 8 =$	$17 - 6 =$	$4 \times 3 =$	$20 \div 5 =$	$13 - 9 =$
$15 \div 3 =$	$11 + 9 =$	$18 - 7 =$	$6 \times 2 =$	$14 + 5 =$

Block 51:

$10 + 9 =$	$19 - 8 =$	$12 \div 4 =$	$7 \times 2 =$	$17 - 5 =$
$14 + 3 =$	$8 \times 2 =$	$16 - 7 =$	$11 + 6 =$	$20 - 9 =$

Block 52:

$15 - 6 =$	$9 + 5 =$	$14 \div 2 =$	$8 \times 2 =$	$18 - 7 =$
$10 + 4 =$	$19 - 11 =$	$12 \div 3 =$	$13 + 6 =$	$20 - 8 =$

Block 53:

$11 + 8 =$	$16 - 9 =$	$9 \times 2 =$	$20 \div 5 =$	$13 - 4 =$
$10 + 6 =$	$15 \div 3 =$	$12 - 7 =$	$8 \times 2 =$	$14 + 5 =$

Block 54:

$9 + 10 =$	$18 - 6 =$	$7 \times 2 =$	$20 \div 4 =$	$12 - 5 =$
$14 + 4 =$	$16 \div 4 =$	$11 + 7 =$	$19 - 8 =$	$15 - 9 =$

Block 55:

$8 + 12 =$	$17 - 7 =$	$6 \times 2 =$	$20 \div 5 =$	$13 - 8 =$
$10 + 9 =$	$15 \div 5 =$	$11 + 5 =$	$19 - 10 =$	$14 - 6 =$

Block 56:

$9 + 8 =$	$18 - 11 =$	$12 \div 3 =$	$7 \times 3 =$	$16 - 8 =$
$10 + 5 =$	$15 \div 3 =$	$14 - 5 =$	$8 \times 2 =$	$19 - 9 =$

Block 57:

$11 + 6 =$	$20 - 12 =$	$4 \times 3 =$	$9 \times 2 =$	$17 - 8 =$
$14 + 5 =$	$18 \div 6 =$	$10 + 7 =$	$15 - 9 =$	$13 + 3 =$

Block 58:

$12 + 7 =$	$19 - 10 =$	$8 \times 2 =$	$16 \div 4 =$	$11 + 8 =$
$20 - 9 =$	$14 + 5 =$	$18 - 6 =$	$9 \times 2 =$	$15 \div 3 =$

Block 59:

$13 + 5 =$	$18 - 9 =$	$7 \times 2 =$	$20 \div 5 =$	$16 - 8 =$
$10 + 6 =$	$19 - 11 =$	$8 \times 2 =$	$15 - 7 =$	$12 + 4 =$

Block 60:

$9 + 11 =$	$17 - 8 =$	$6 \times 2 =$	$20 \div 4 =$	$13 - 5 =$
$10 + 9 =$	$14 \div 2 =$	$18 - 9 =$	$7 \times 2 =$	$15 - 6 =$

Block 61:

$17 - 9 =$	$12 + 8 =$	$18 - 11 =$	$21 + 11 =$	$1 \times 4 =$
$12 \div 6 =$	$15 \times 5 =$	$14 \times 3 =$	$18 \div 3 =$	$13 \times 2 =$

Block 62:

$14 + 9 =$	$25 - 13 =$	$6 \times 3 =$	$27 \div 3 =$	$18 - 7 =$
$12 + 8 =$	$30 \div 5 =$	$21 - 9 =$	$15 + 6 =$	$24 - 12 =$

Block 63:

$16 + 7 =$	$29 - 14 =$	$5 \times 4 =$	$28 \div 7 =$	$19 - 8 =$
$13 + 9 =$	$27 \div 3 =$	$22 - 10 =$	$17 + 6 =$	$25 - 11 =$

Block 64:

$15 + 10 =$	$30 - 17 =$	$8 \times 2 =$	$24 \div 4 =$	$19 - 6 =$
$11 + 12 =$	$27 - 13 =$	$9 \times 3 =$	$20 \div 5 =$	$16 + 8 =$

Block 65:

$18 + 5 =$	$26 - 11 =$	$7 \times 3 =$	$21 \div 3 =$	$23 - 12 =$
$14 + 10 =$	$28 \div 4 =$	$25 - 9 =$	$19 + 8 =$	$30 - 15 =$

Block 66:

$17 + 9 =$	$29 - 13 =$	$6 \times 4 =$	$24 \div 3 =$	$22 - 11 =$
$15 + 8 =$	$27 \div 9 =$	$20 - 10 =$	$18 + 7 =$	$25 - 14 =$