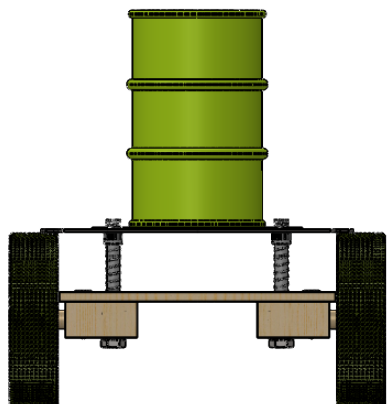
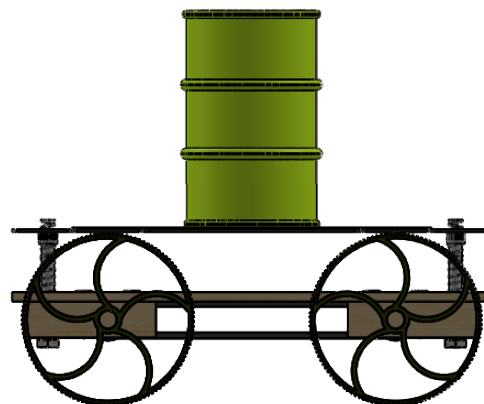


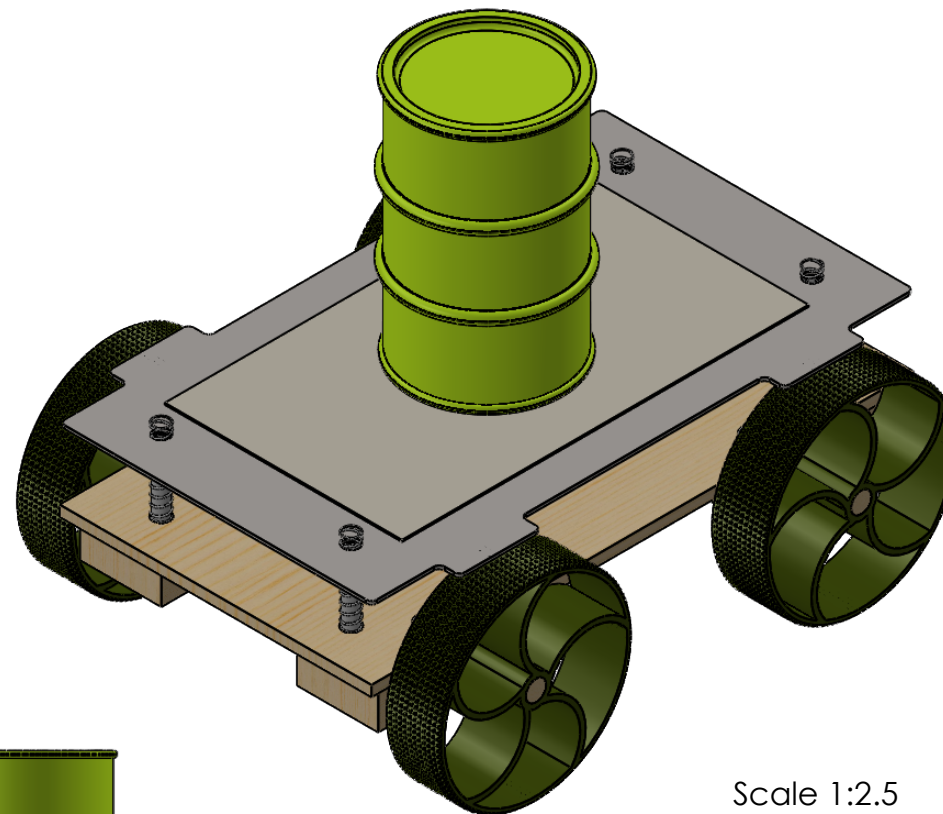
TOP



FRONT



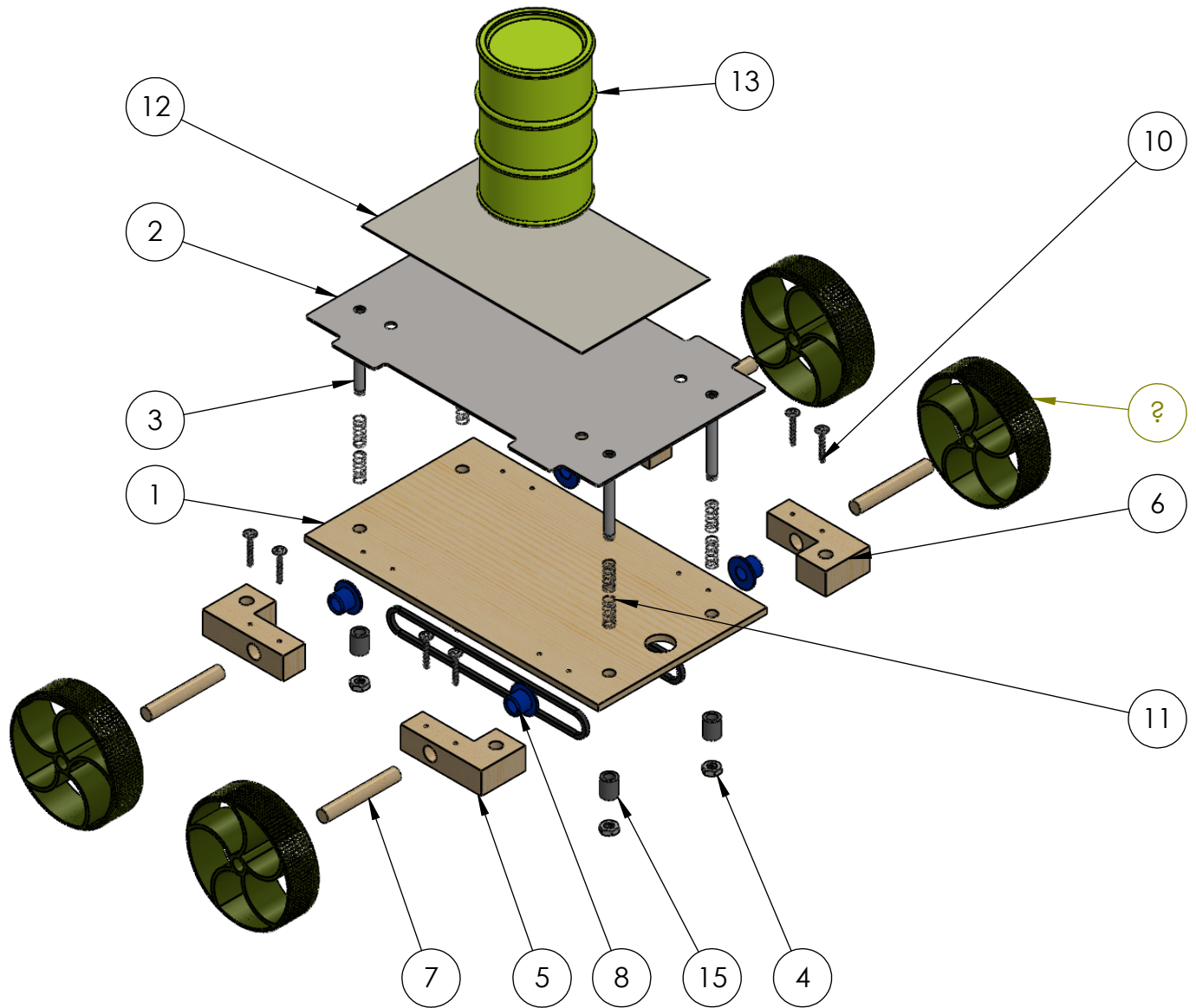
SIDE



Scale 1:2.5

DEBURR AND BREAK SHARP EDGES	
TITLE:	Compliant Trailer
MATERIAL:	A4
SCALE: 1:4	SHEET 1 OF 1

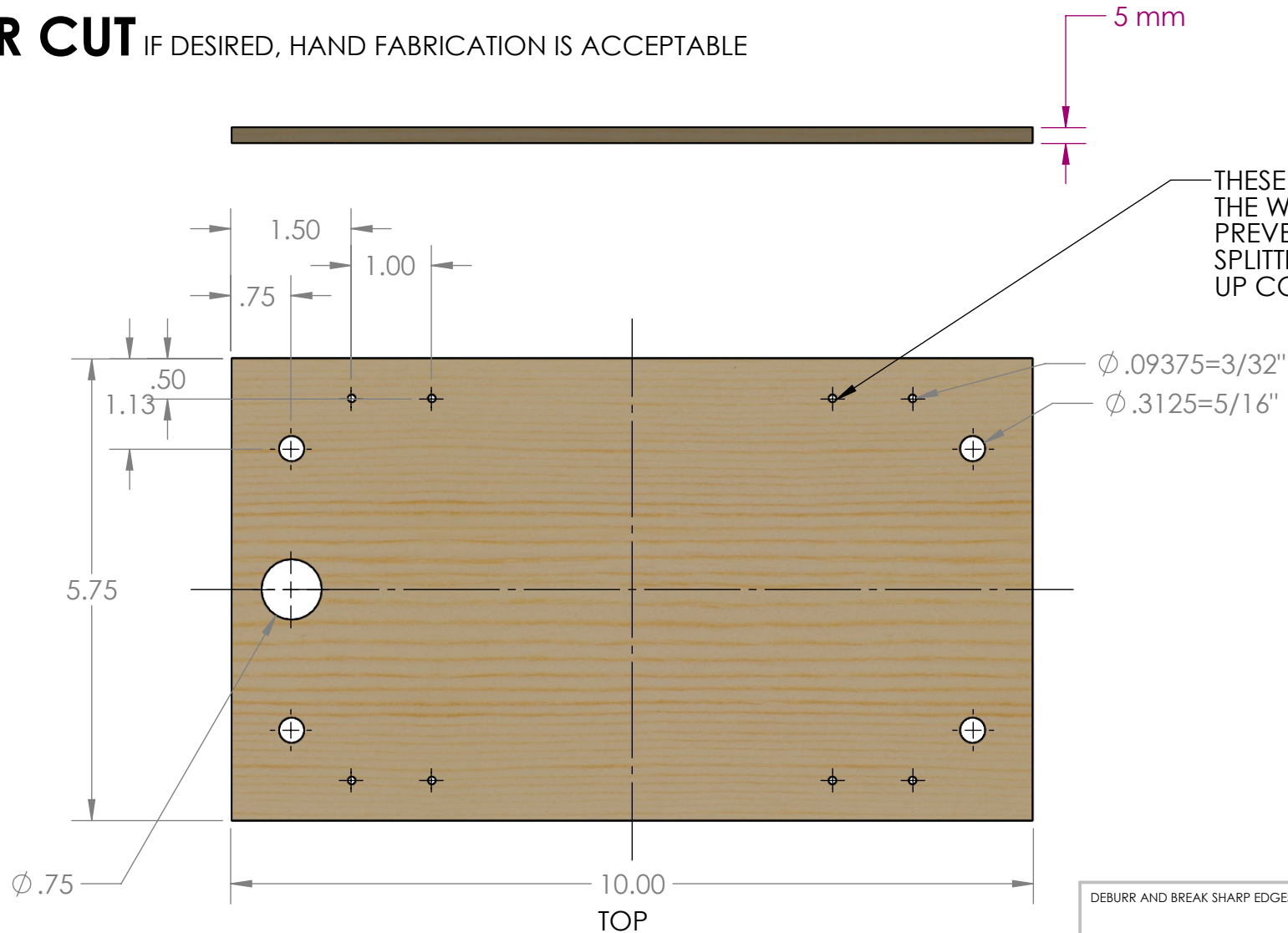
ITEM NO.	PART NUMBER	QTY.
1	Wood Base Plate	1
2	Suspension Plate	1
3	1/4"-20, 3" Long, Socket Head Screw, 1" Threaded, shortened	4
4	1/4"-20, Thin Hex Nut	4
5	Wheel Mount Block A	2
6	Wheel Mount Block B	2
7	Axle	4
8	Axle Stop	4
9	Compliant Wheel	4
10	Wood Screw	8
11	0.75" Long, 0.26" ID Compression Spring	8
12	Sandpaper 60 Grit	1
13	287_Payload	1
14	RubberBand	2
15	BoltStandoff	4



TITLE:	BILL OF MATERIALS	A4
SCALE:1:4	SHEET 1 OF 1	

LASER CUT

IF DESIRED, HAND FABRICATION IS ACCEPTABLE



THESE ARE PILOT HOLES FOR THE WHEEL MOUNTS AND PREVENT THE BLOCKS FROM SPLITTING: ENSURE THEY LINE UP CORRECTLY

DEBURR AND BREAK SHARP EDGES

TITLE:

WOOD BASE PLATE

MATERIAL:

5MM WOOD UNDERLAYMENT

A4

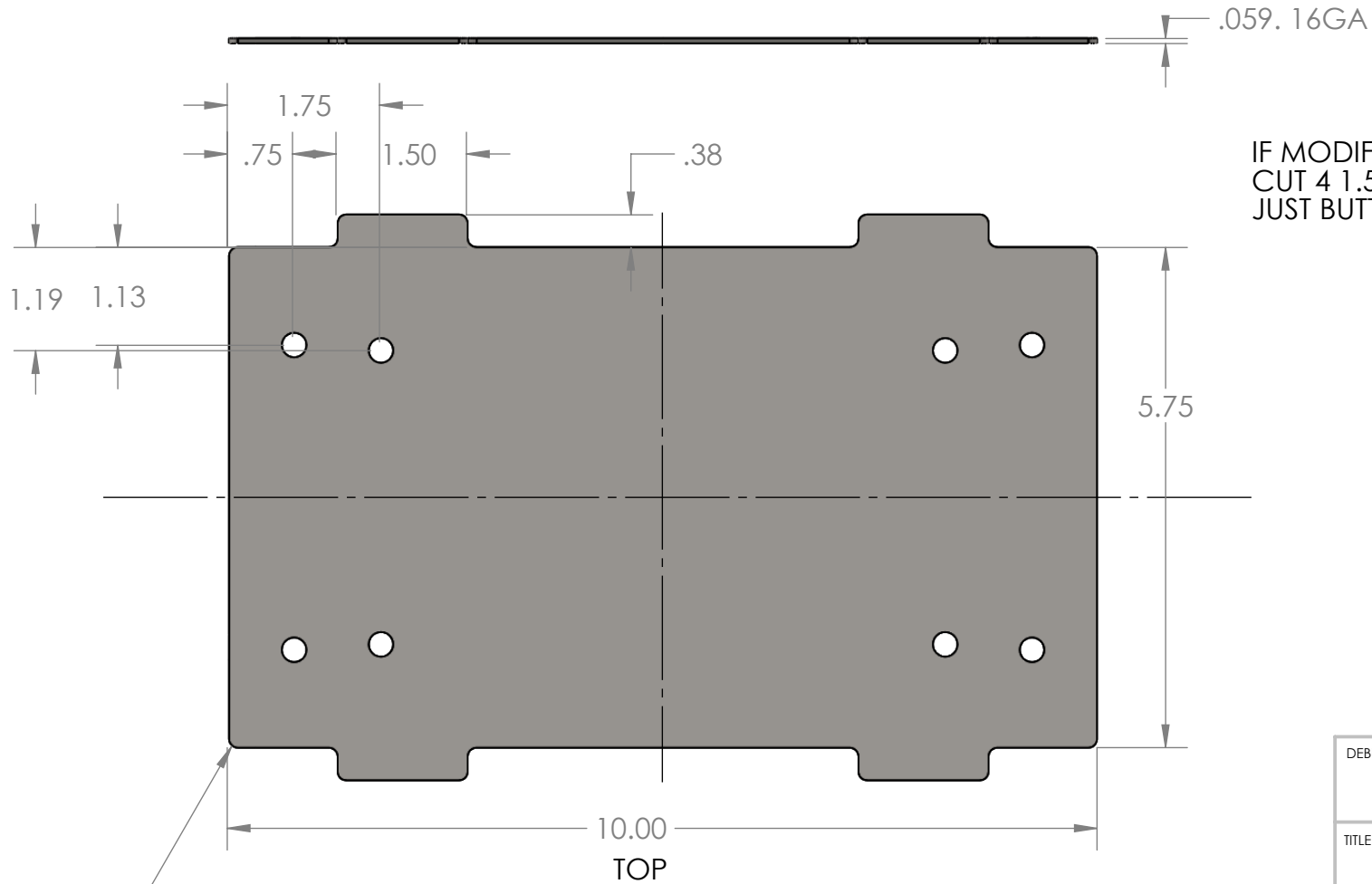
SCALE:1:2

SHEET 1 OF 1

6 5 4 3 2 1

PLASMA CUT, HAND FABRICATION ACCEPTABLE

IF PLASMA CUTTING ENSURE LEAD INS ARE
INSIDE HOLES OR OUTSIDE PART



IF MODIFYING EXISTING PART,
CUT 4 1.5X.375 BITS OF 16GA STEEL AND
JUST BUTT WELD THEM ON

DEBURR AND BREAK SHARP EDGES

TITLE:

SUSPENSION PLATE

MATERIAL:

MILD STEEL

A4

SCALE: 1:2

SHEET 1 OF 1

D

D

C

C

B

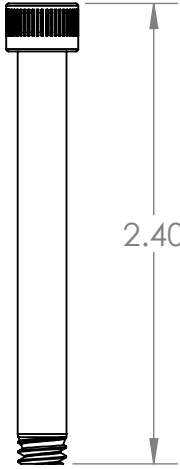
B

A

A



THIS IS CHOPPED OFF 1/4-20 SOCKET HEAD BOLT. THIESE BOLTS ARE THE POSTS THAT HOLD UP THE SUSPENSION PLATE AND WILL BE WELDED TO IT. THEY WILL HAVE NUTS ON THE BOTTOM USED TO ADJUST THE HEIGHT OF THE PLATE. IF FULLY THREADED BOLTS WERE AVAILABLE THEY WOULD BE USED AND THE BOLT STANDOFFS WOULD BE UNNESSACARY. THE LENGTH CHOPPED TO SHOULD BE JUST ENOUGH SO THAT THERE ARE ENOUGH THREADS TO PUT A NUT ON IT AND BRING THE SUSPENSION PLATE ALMOST INTO CONTACT WTIIH THE WHEELS.



2.40

DEBURR AND BREAK SHARP EDGES

TITLE:

MODIFIED BOLT

MATERIAL:

Alloy Steel

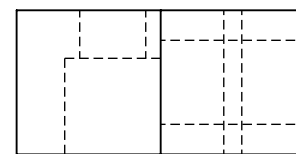
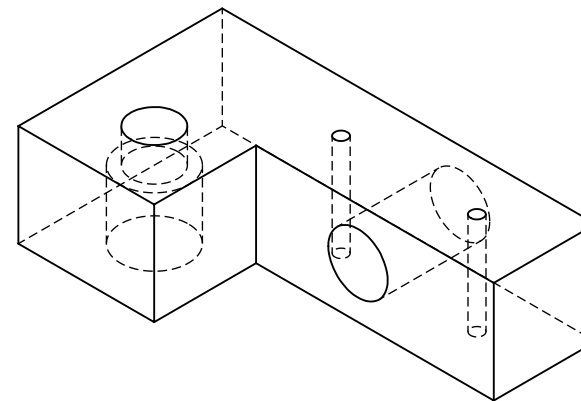
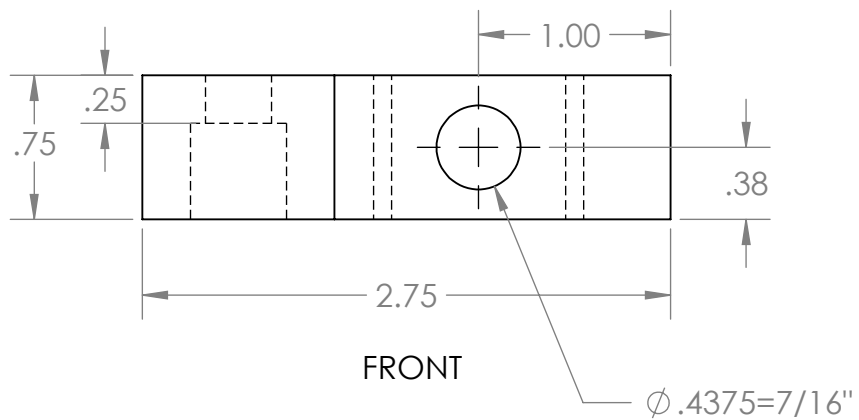
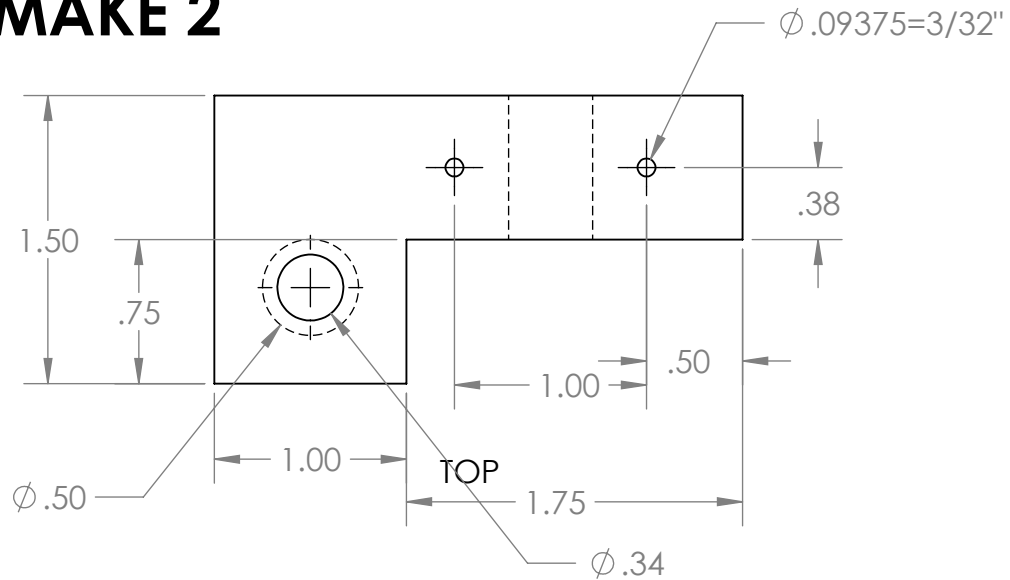
A4

SCALE:1:1

SHEET 1 OF 1

UNLESS OTHERWISE SPECIFIED:
DIMENSIONS ARE IN INCHES
TOLERANCES: +/- .03125

MAKE 2



SIDE

DEBURR AND BREAK SHARP EDGES

TITLE:

WHEEL MOUNT BLOCK A

MATERIAL:

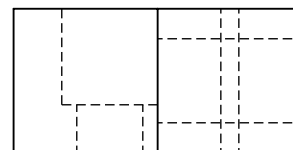
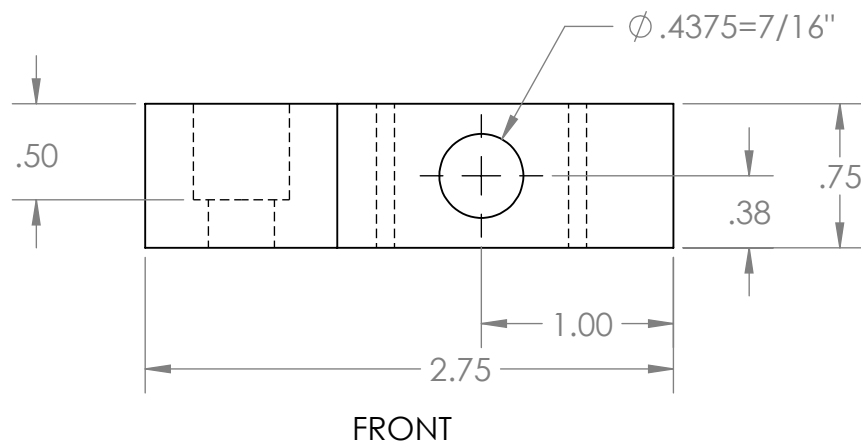
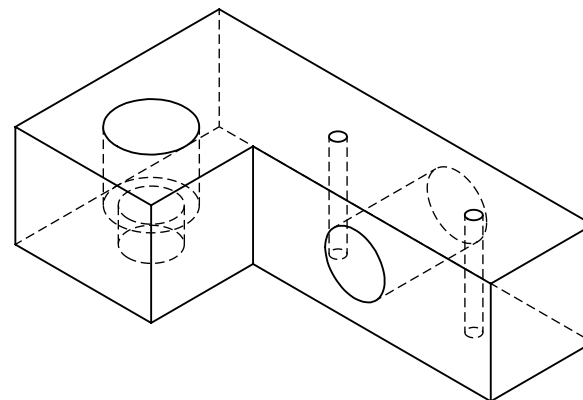
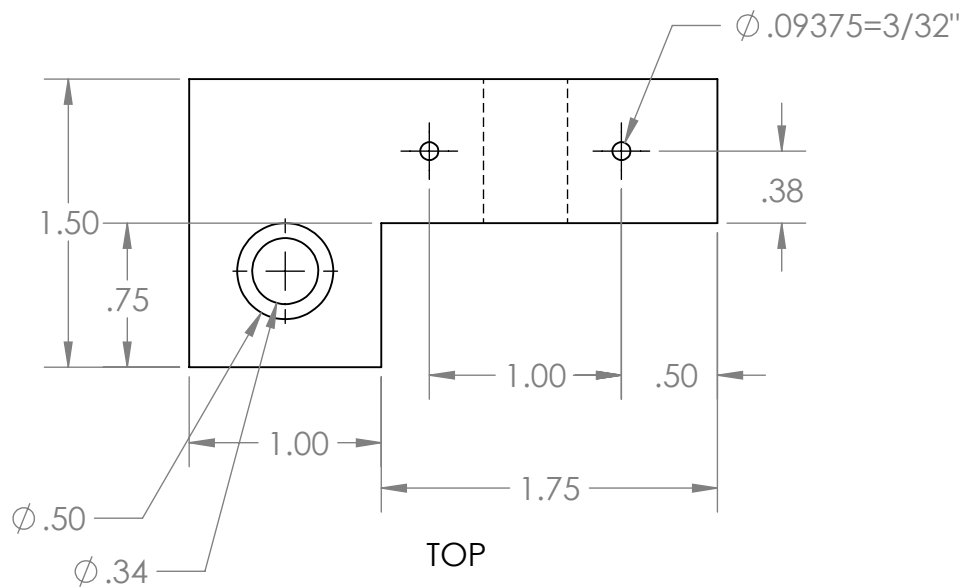
SOFT WOOD

A4

SCALE:1:1

SHEET 1 OF 1

MAKE 2



SIDE

DEBURR AND BREAK SHARP EDGES

TITLE:

WHEEL MOUNT BLOCK B

MATERIAL:

SOFT WOOD

A4

SCALE:1:1

SHEET 1 OF 1

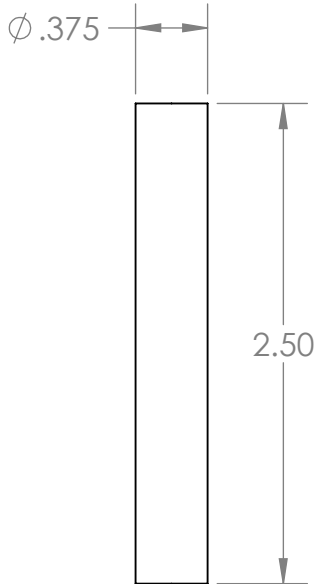
D

C

B

A

MAKE 4



D

C

B

A

UNLESS OTHERWISE SPECIFIED:
DIMENSIONS ARE IN INCHES
TOLERANCES: $\pm .03125$

DEBURR AND BREAK SHARP EDGES

TITLE:
AXLE

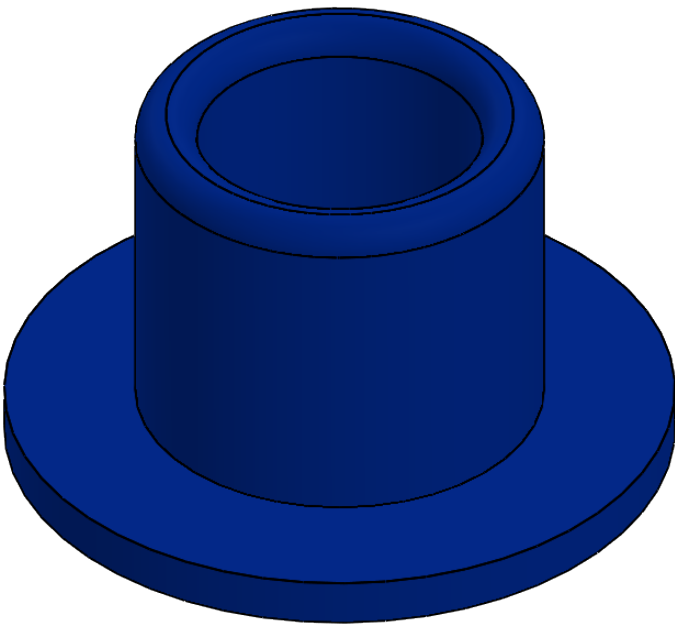
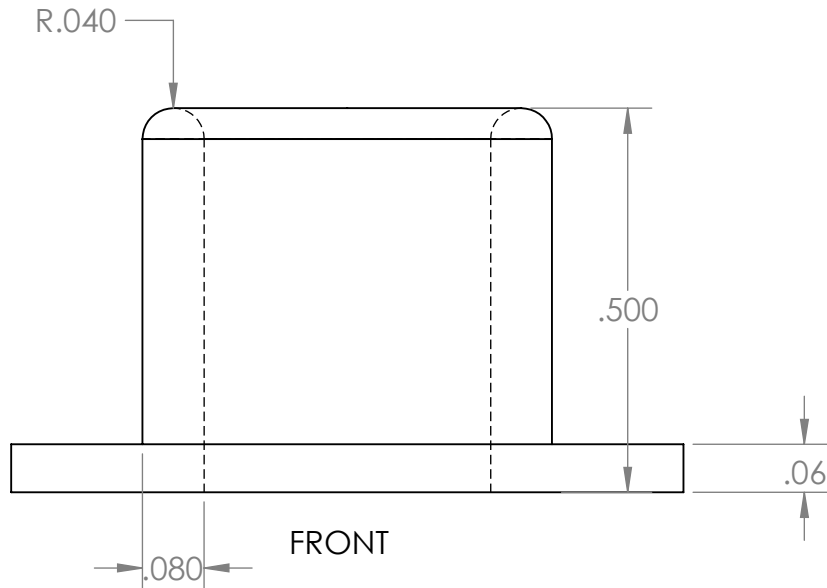
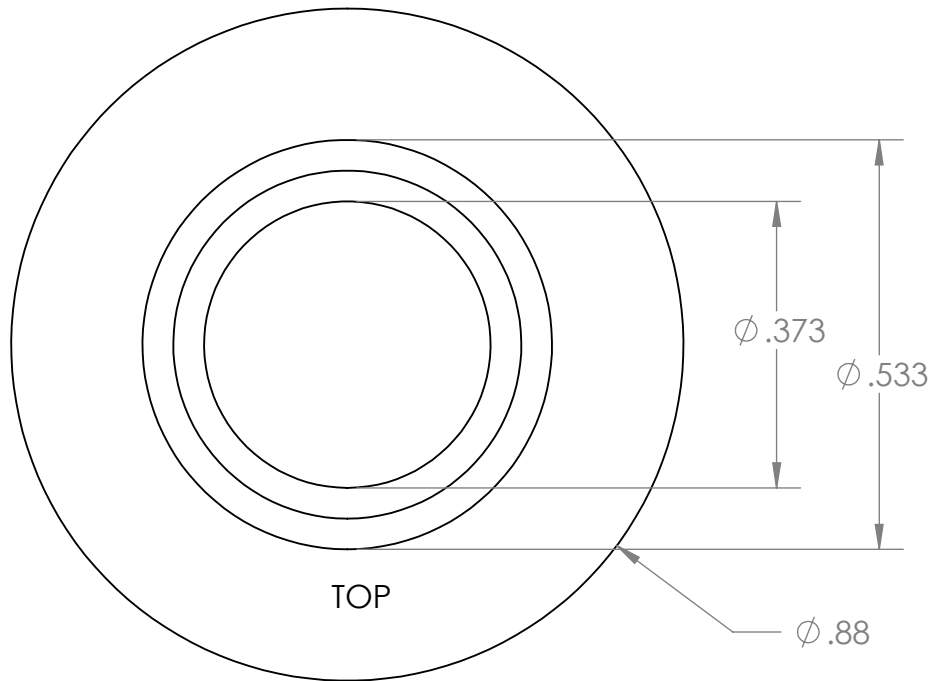
MATERIAL:
WOOD DOWL

A4

SCALE:1:1

SHEET 1 OF 1

3D PRINT FROM TPU, MAKE SOLID



DEBURR AND BREAK SHARP EDGES

TITLE: AXLE STOP

MATERIAL: 3D PRINTED TPU

A4

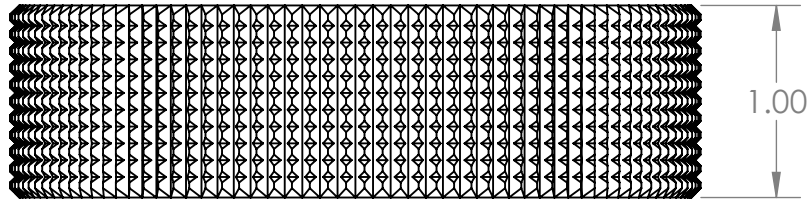
SCALE:4:1

SHEET 1 OF 1

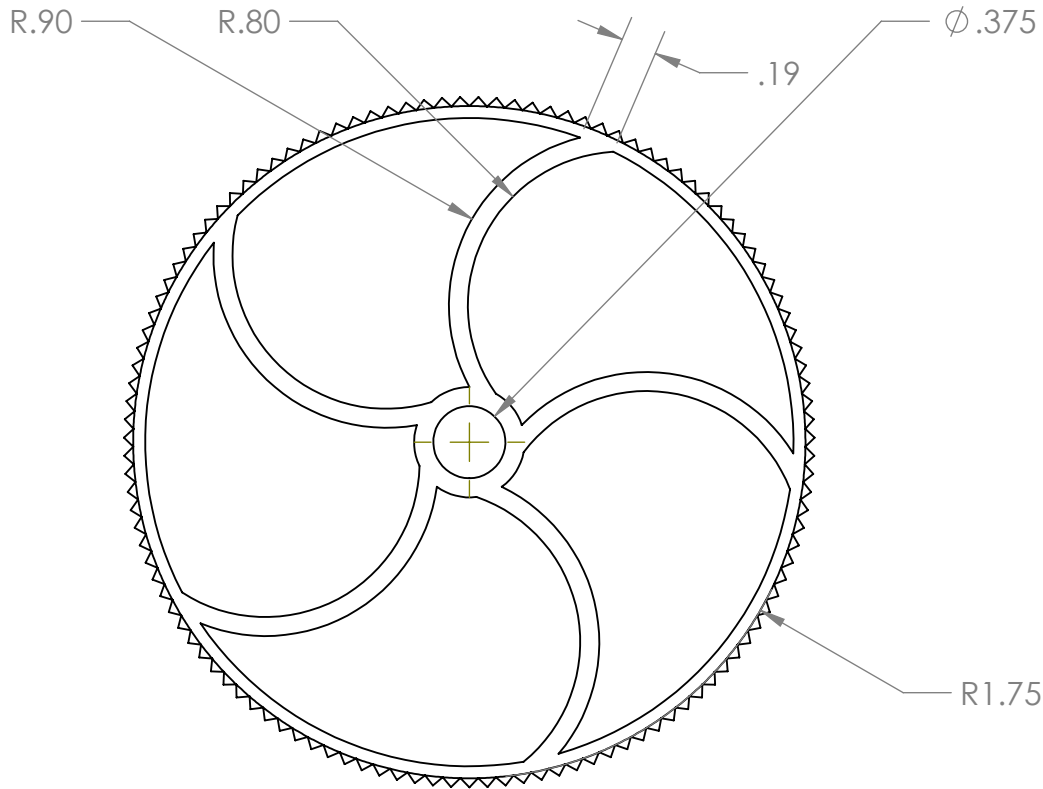
6 5 4 3 2 1

3D PRINT FROM TPU, ADD WALLS UNTIL SPOKES AND RIM ARE SOLID, TRY NO SUPPORTS TO GET GOOD TREAD, 30% INFILL

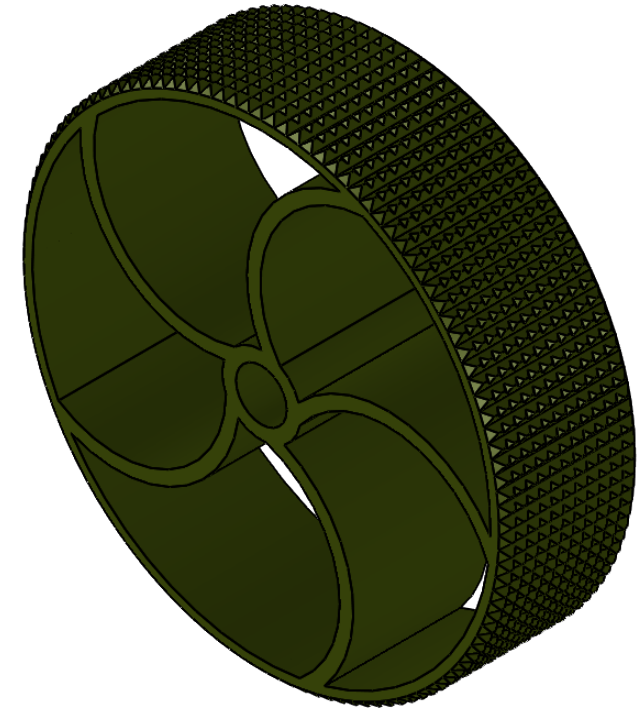
D



TOP



FRONT



DEBURR AND BREAK SHARP EDGES

TITLE:

COMPLIANT WHEEL

MATERIAL:

3D PRINTED TPU

A4

SCALE:1:1

SHEET 1 OF 1

D

D

C

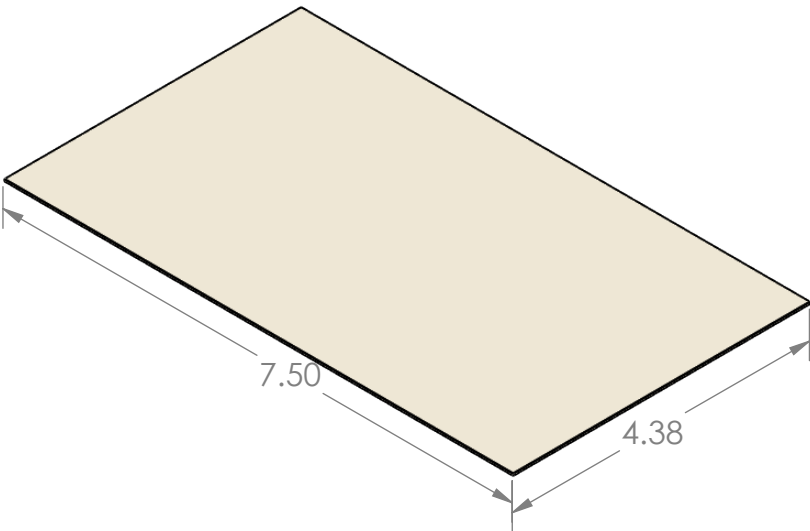
C

B

B

A

A



60 GRIT PREFERRED

USE THE 60GRIT WITH THE GLUE BACKING. IT MAY NOT BE EXACTLY THE SAME WIDTH AS SPECED HERE, BUT WHATEVER.

UNLESS OTHERWISE SPECIFIED:
DIMENSIONS ARE IN INCHES
TOLERANCES: +/- .03125

DEBURR AND BREAK SHARP EDGES

TITLE:

SANDPAPER

MATERIAL:

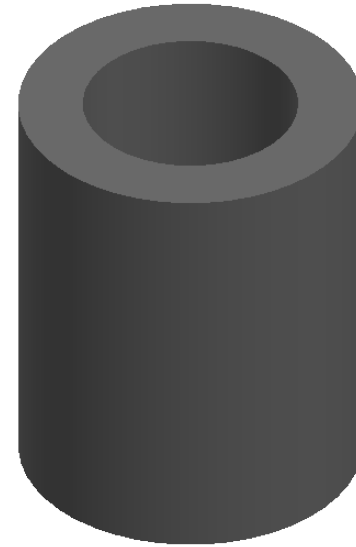
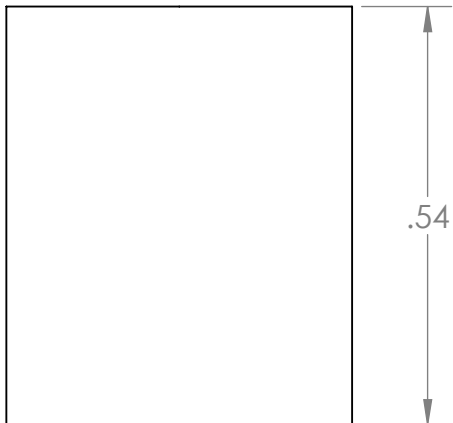
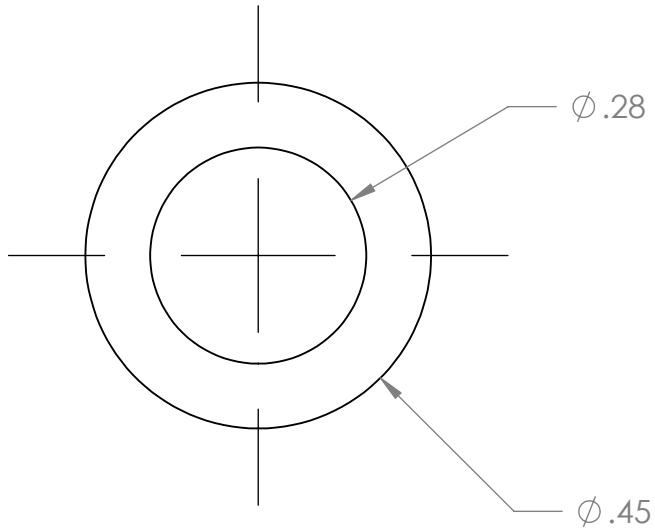
60 GRIT SANDPAPER

A4

SCALE:1:2

SHEET 1 OF 1

3D PRINT 4 FROM PLA.



THE PURPOSE OF THIS IS TO ACCOUT FOR PARTIALLY THREADED BOLTS. THE NUT ISN'T ABLE TO REACH THE BLOCK IT PUSHES AGAINST, SO A SPACER IS NEEDED. BECUASE OF THE TIGHT SIZE CONSTRAINTS IT WAS DECIDED TO MAKE THIS INSTEAD OF EMPLOYING THE TRADITIONAL SOLUTION OF WASHERS. **IF WASHERS ARE FOUND THAT CAN DO THE JOB, USE THEM INSTEAD OF MAKING THIS.**

DEBURR AND BREAK SHARP EDGES

TITLE:

BOLT STANDOFF

MATERIAL:

PLA

A4

UNLESS OTHERWISE SPECIFIED:
DIMENSIONS ARE IN INCHES
TOLERANCES: $\pm .03125$

SCALE:4:1

SHEET 1 OF 1