

Tabelle1

BOM KP3s XZMod (without Toolhead)
Needed

Screws

M3x6 Flathead	4
M3x8	11
M3x12	31
M3x15	2
M3x20	4
M5x12	2
M5x30	4
M5x35 or M5x40	4

Heat inserts

M3x5x5	18
M4xXxX	
M5xXxX	2

Idler

F695-2RS	20
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Pully

20T	2
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Belt

6x1300mm	2
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T nuts

M3N6	19
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Nuts

M5 or self locking if	4
M5 Nut	2

Washer

M3	2
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Rails

MGN12-C 220mm	2
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