

Device integration of electrochemical biosensors

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Abstract

Electrochemical biosensors incorporate a recognition element and an electronic transducer for the highly sensitive detection of analytes in body fluids. Importantly, they can provide rapid readouts and they can be integrated into portable, wearable and implantable devices for point-of-care diagnostics; for example, the personal glucose meter enables at-home assessment of blood glucose levels, greatly improving the management of diabetes. In this Review, we discuss the principles of electrochemical biosensing and the design of electrochemical biosensor devices for health monitoring and disease diagnostics, with a particular focus on device integration into wearable, portable and implantable systems. Finally, we outline the key engineering challenges that need to be addressed to improve sensing accuracy, enable multiplexing and one-step processes, and integrate electrochemical biosensing devices in digital health-care pathways.

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Key points

- Electrochemical biosensors are self-contained, analytical devices, in which a biological recognition element is in direct contact with an electrochemical transduction element to allow the sensitive and specific detection of analytes.
- Depending on the design and sensor type, health-related and disease-related biomarkers, such as carbohydrates, proteins, nucleic acids and cells, can be rapidly analysed in different body fluids, including blood, saliva and tears.
- Electrochemical biosensors, including amperometric, voltammetric, potentiometric, organic electrochemical transistor, photoelectrochemical and electrochemiluminescent sensors, can be integrated into wearable, portable and implantable devices to enable point-of-care diagnostics and health monitoring.
- Commercialization and broad point-of-care applicability of integrated electrochemical biosensors will require improvements in stability, sensitivity, reproducibility, multiplexing, and digitalization and, importantly, low-cost materials and easy fabrication methods.

Introduction

Biosensors have been widely applied in clinical, industrial, environmental and agricultural analyses since Leland Clark Jr introduced the amperometric glucose enzyme electrode in 1962 (ref. ¹). According to the definition by the International Union of Pure and Applied Chemistry², a biosensor is a self-contained, integrated, analytical device, in which a biological recognition element (biochemical receptors, including enzymes, antibodies, antigens, peptides, DNA, aptamers or living cells) is retained in direct spatial contact with a transduction element (such as electrochemical, optical and mechanical transducers). Biosensors were initially developed for point-of-care (POC) testing of biomolecular targets in the hope of extending clinical analysis from specialized laboratories to public settings, including hospitals, non-hospital nursing settings or home settings³. Although various biosensors have been developed for the sensitive and selective detection of a range of disease-related molecules, clinical translation of biosensors remains limited owing to difficulties in integrating and miniaturizing biosensors into portable devices.

Among the different biosensing platforms, electrochemical biosensors, which integrate the biorecognition element in an electrochemical transducer (for example, an electrode or field-effect transistor) are particularly suitable for device integration^{3–5} (Fig. 1a) because they can be easily miniaturized, batch fabricated and integrated with an electronic acquisition module on a single chip. In addition, electrochemical signals, such as electrical current and potential, can be collected by simple, portable and low-cost peripheral instruments with low power consumption. Moreover, the signal produced through affinity recognition of the target analyte by the biorecognition element can be amplified by physical, chemical or biological strategies, which greatly improves detection sensitivity. As such, electrochemical biosensors hold great promise for the development of POC diagnostic devices. The World Health Organization stipulates that POC biosensors should be affordable, sensitive, specific, user-friendly, rapid, robust, equipment free and deliverable to end users to enable on-site testing and

diagnosis in the daily routines of individual patients and consumers. Thus, POC diagnostics are expected to play a key role in revolutionizing the diagnosis and treatment of major global diseases. For example, the electrochemical glucose meter, the most successful commercial POC biosensing device, has been widely used across the globe to help patients with diabetes.

However, the market for electrochemical biosensing devices is currently limited to the detection of some small molecules or ions (Supplementary Table 1), which can be detected directly by electrochemical signals through oxidation, reduction or affinity interactions at the electrode surface. By contrast, the detection of large biomarkers, such as proteins, nucleic acids, bacteria or cells, mainly relies on affinity recognition and, thus, requires multiple steps to produce a detectable signal. Several transduction principles may promote the integration of fully automated electrochemical biosensing devices for affinity biomarkers, including the relation of affinity recognition events with the generation and consumption of glucose^{6–10}, one-step affinity-sensing mechanisms, such as binding-induced folding sensing and proximity binding-based affinity sensing^{11,12}, and integration with automatic fluidic systems such as pump-assisted fluidics, paper-based microfluidics and polydimethylsiloxane (PDMS)-based microfluidics^{13–15}. In addition, owing to the low concentration of disease markers in body fluids, in particular, in the early stages of disease (femtomolar or attomolar level), signal amplification strategies are required to increase detection sensitivity, which can be achieved by implementing nanotechnology-based and biotechnology-based strategies, such as amplification strategies based on nanotags, nanocatalysis, and nanocarriers and assembly-based and polymerase-based DNA amplification strategies^{16,17}.

Efficient health-care management requires electrochemical biosensors to achieve minimally invasive or non-invasive continuous measurement of physiological molecules. Advances in microelectronic engineering, semiconductor precision-machining, flexible and stretchable bioelectronics and wireless communication technologies have spearheaded the integration of electrochemical biosensors in wearable and implantable devices^{18–21}. To achieve long-term detection of molecules in different biofluids (for example, cerebrospinal fluid, interstitial fluid, sweat, saliva, tears and urine), electrochemical biosensors can also be integrated into flexible films, textiles, glasses, teeth and diapers. Furthermore, combining sensors with smartphones and other mobile devices allows continuous monitoring of dynamic physiological processes, and the integration of intelligent or digital processing modules into devices enables the connection of sensors to the Internet of Things and cloud computing for large-scale medical data mining.

In this Review, we discuss key innovations in electrochemical biosensing for preventive and personalized POC diagnostic devices. We discuss the design and integration of amperometric, voltammetric, potentiometric, organic electrochemical transistor (OECT), photoelectrochemical and electrochemiluminescent biosensors (Table 1) for disease diagnosis, health management, cell monitoring and neuroscience. In addition, we examine the fabrication, fluidic manipulation, signal amplification and readout, signal processing algorithms, and result visualization of integrated biosensors.

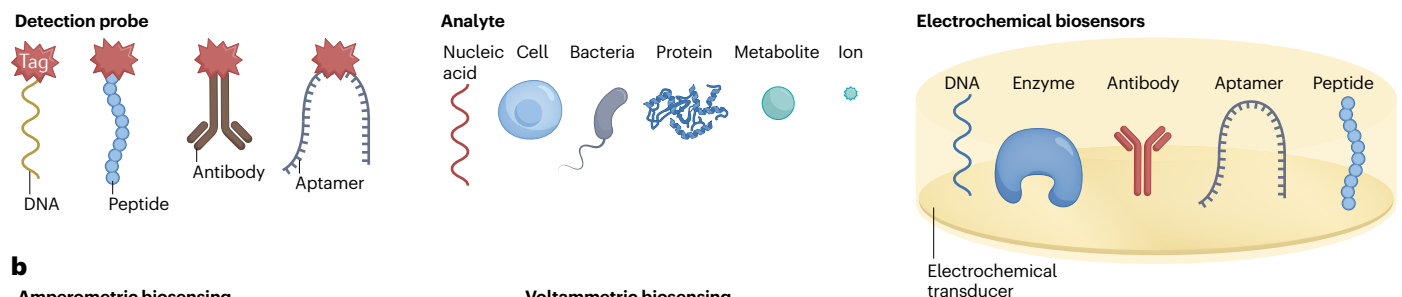
Electrochemical sensing of biomarkers

In electrochemical biosensors, the signal is typically triggered by electron or ion transfer on a conductive transducer through a biorecognition process. Signals can involve current (*i*), potential (*E*), impedance, conductivity, capacitance and light (*I*). Among these, impedimetric

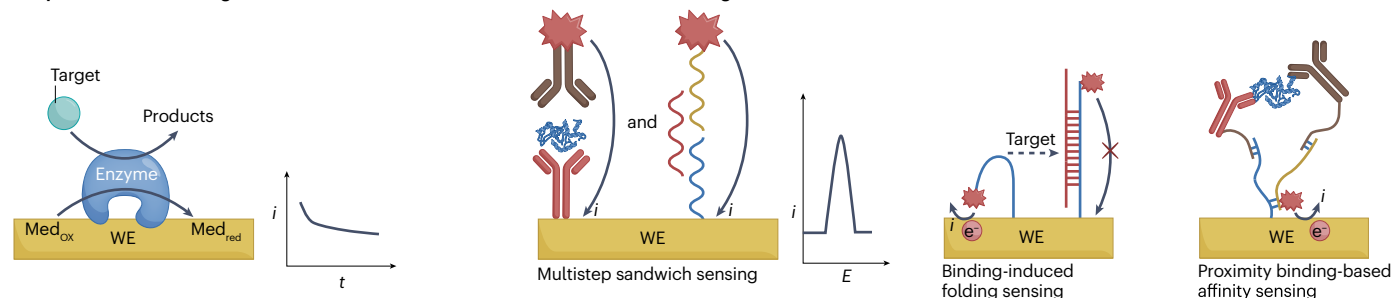
biosensors are theoretically favoured for POC diagnostics and device integration because they can directly detect biorecognition events by measuring the non-faradaic resistance and capacitance properties of

the sensing electrode; however, their practical implementation suffers from non-specific binding of non-target compounds, which leads to low sensitivity and selectivity. In addition, although impedimetric

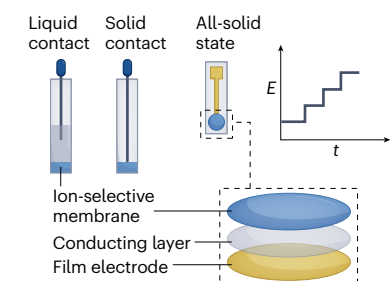
a Electrochemical biosensors



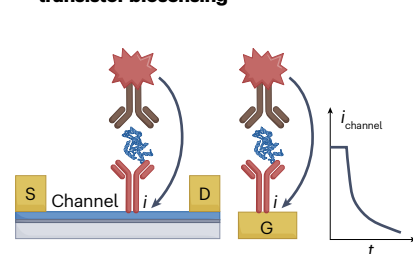
b Amperometric biosensing



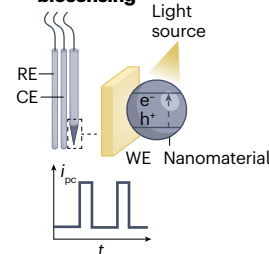
c Potentiometric biosensing



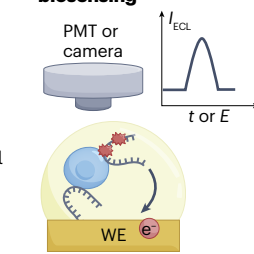
d Organic electrochemical transistor biosensing



e Photoelectrochemical biosensing



f Electrochemiluminescence biosensing



g Printing or microfabrication

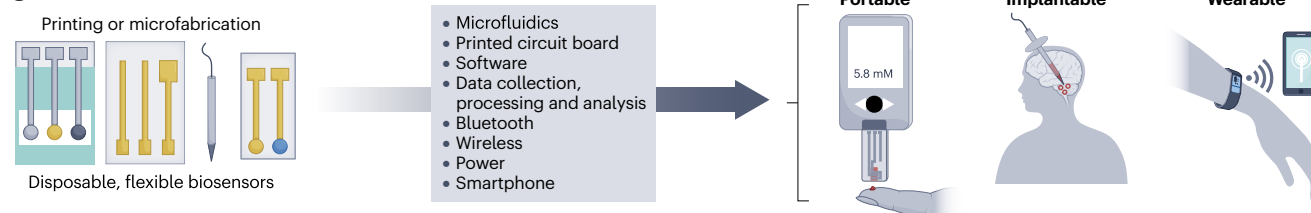


Fig. 1 | Electrochemical biosensors. **a**, Schematic representation of electrochemical biosensors based on different biochemical receptors and detection probes. **b**, Amperometric biosensing of metabolite targets based on an enzyme electrode, including the current–time (i – t) curve and the i signal for target quantification. Voltammetric biosensing of proteins or nucleic acids using an antibody-modified or nucleic acid-modified electrode through multistep sandwich sensing, one-step binding-induced folding sensing or one-step proximity binding-based affinity sensing, including the current–potential (i – E) curve and i signal for target quantification. **c**, Ion-selective electrodes with three different structures, including recording of the potential (E) for target quantification. **d**, Two types of organic electrochemical transistor biosensors prepared by immobilizing the recognition element on the channel

surface or on the gate electrode (G) for sandwich immunoassays of proteins, including recording of the channel current ($i_{channel}$) for target quantification. **e**, Photoelectrochemistry biosensing based on a three-electrode system and a light source, including recording of the photoelectrode photocurrent (i_{pc}) upon target recognition for quantification. **f**, Electrochemiluminescence biosensing of cells based on an aptamer-modified electrode through a sandwich-sensing format, including light intensity (I_{ECL}) at excited potential by a photomultiplier tube (PMT) or imaging using a camera for target quantification. **g**, Integration of electrochemical biosensors in portable, wearable and implantable devices. CE, counter electrode; D, drain electrode; Med_{ox}, oxidized form of mediator; Med_{red}, reduced form of mediator; RE, reference electrode; S, source electrode; WE, working electrode.

Table 1 | Electrochemical biosensors

Sensor type	Main target	Sensing mechanism	Detection performance	Technical challenges	Future directions	Device integration
Amperometric	Metabolites	Enzymatic reaction	Good sensitivity ($180 \mu\text{A cm}^{-2} \text{ mmol}^{-1}$ for glucose detection) ²⁶ ; medium stability (~1 month) ²⁷	Improvement of stability and sensitivity	Robust and highly sensitive sensors for point-of-care diagnostics in different environments, including wearable sweat monitoring	Portable and wearable
Voltammetric	Proteins and nucleic acids	Bio-affinity recognition	Good sensitivity and low LOD (10 fM for insulin ⁴⁴ , $\sim 1 \text{ pg ml}^{-1}$ for glycoproteins ^{47,48} and $\sim 100 \text{ fM}$ for DNA ⁵⁰); easy reuse ^{44,48}	Simplification and automation of multistep affinity reactions	Simple, rapid, cost-effective biosensing systems by designing automatic fluidics or one-step sensing mechanisms	Portable
Potentiometric	Electrolytes	Ion-selective penetration	Good stability (more than 1 month) and medium sensitivity ($\sim 60 \text{ mV per decade}$) ⁵⁷	Miniaturization and flexibility of sensors	Stable all-solid-state sensing electrodes	Portable and wearable
Organic electrochemical transistor	Small molecules, proteins and nucleic acids	Bio-affinity recognition	Good sensitivity and low LOD (30 nM for glucose ⁵⁸ , 10 pM for DNA ⁶² and 1 pg ml^{-1} for proteins ⁶⁴)	Batch preparation of sensing electrodes	Batch production and portable data processing systems	Portable and wearable
Photoelectrochemistry		Bio-affinity recognition	Good sensitivity and low LOD ⁷³ ($\sim 1 \mu\text{M}$ for lactate, $\sim 1 \text{ fM}$ for DNA and $\sim 1 \text{ pg ml}^{-1}$ for glycoproteins)	Equipped with a light source	Miniaturized, implantable sensing devices for in vivo applications	Portable and implantable
ECL		Bio-affinity recognition	Good sensitivity (LOD of $\sim 3 \text{ pM}$ for microRNA ⁸³ , microimaging of membrane proteins on single cells ⁸⁵ and sensing of dopamine released by a single cell ⁸⁶)	Efficient ECL reactions and probes; equipped with an ECL collection module	Highly sensitive ECL imaging systems for high-throughput detection and single-cell analysis	Portable and implantable

ECL, electrochemiluminescence; LOD, limit of detection.

biosensors have been greatly improved during the COVID-19 pandemic, for example, using molecular imprinting technology to fabricate virus-imprinted impedimetric biosensors for sensitive detection of whole virus particles²² or by applying a dielectrophoresis force to improve the detection sensitivity of impedimetric immunosensors fabricated on Au micro-interdigitated electrodes²³, their proof-of-concept performance is often only demonstrated using artificial physiological samples instead of clinically relevant samples.

Amperometric and voltammetric biosensors

Amperometric and voltammetric biosensors are operated with a three-electrode system, which contains a biosensor as a working electrode (WE) for target recognition, a counter electrode as the current source, and a reference electrode to apply a stable potential. Current signals are generated by electrochemical reactions on the WE under an applied potential for target quantification. The difference between the two techniques is their applied potential, which is constant for amperometric measurements and variable for voltammetric detection. According to the potential change modes, the latter can be performed with various techniques, including cyclic voltammetry, differential pulse voltammetry, square wave voltammetry and anodic stripping voltammetry.

Amperometric biosensors are the most popular sensors for the detection of metabolites (for example, glucose, lactate and uric acid). In amperometric biosensors, a target-specific enzyme (for example, glucose oxidase (GOx), lactate oxidase or uricase) is immobilized on the WE to catalyze the oxidation of the target at a constant potential¹³; for example, glucose meters are typically constructed with amperometric biosensors that use GOx to catalyze the oxidation of glucose by a redox mediator (for example, ferricyanide, ferrocene derivative

and transition-metal complexes) (Fig. 1b); alternatively, amperometric glucose sensors can rely on the enzymatic oxidation of glucose with natural oxygen to generate and detect hydrogen peroxide using a mediator such as Prussian blue²⁴. Amperometric biosensors are simple to fabricate, and have high sensitivity and selectivity in target detection, making them suitable for wearable applications. As the concentration of metabolites in non-blood fluids is lower than that in blood (for example, the concentration of sweat glucose ($10\text{--}200 \mu\text{M}$) and tear glucose ($0\text{--}2 \text{ mM}$) are, respectively, 100-fold and 10-fold lower than that of blood glucose ($1\text{--}20 \text{ mM}$)), nanomaterials, such as metallic nanoparticles, carbon nanotubes and graphene, can be added to the biosensing interface to facilitate electron transfer to increase the sensitivity and decrease the detection limit²⁵. For example, Au–Pt bimetallic nanocatalysts in combination with nanoporous hydrogels enable GOx immobilization and glucose detection with a sensitivity of $180 \mu\text{A cm}^{-2} \text{ mmol}^{-1}$ and a detection limit of 0.01 mg dl^{-1} ($0.56 \mu\text{M}$), making such a biosensor suitable for integration with a smart contact lens for tear glucose measurement²⁶. In addition, nanomaterials with enzymatic properties (that is, artificial nanoenzymes) can be implemented in amperometric biosensors to avoid denaturation of natural enzymes; for example, using a laser-induced graphene array, co-decorated with Cu_2O and Au nanoparticles, a miniaturized, electrochemical, flexible, non-enzymatic biosensor was designed, offering stable sensing signals upon bending back-and-forth 25 times; its integration with a smartphone-based portable station for glucose monitoring has been verified with commercial blood testing devices²⁷.

Metabolites can be detected by enzymatic recognition; by contrast, disease biomarkers, such as proteins and nucleic acids, are detected by affinity recognition, which cannot directly generate electron transfer on the biosensing surface. Thus, an additional

electroactive label is needed for target sensing such as enzymes (for example, horseradish peroxidase and alkaline phosphatase), nanomaterials (for example, nanoparticles, nanotubes and quantum dots) and electroactive molecules (for example, ferrocene and methylene blue). These labels are typically detected by cyclic voltammetry, differential pulse voltammetry, square wave voltammetry and anodic stripping voltammetry, and therefore, most affinity sensors are voltammetric biosensors. Such sensors can be fabricated by immobilizing capture biomolecules (for example, antibodies, antigens, aptamers and DNA) on the WE to enable the detection of proteins or nucleic acids using a sandwich assay format (Fig. 1b). Here, sequential incubations with the target, detection molecules and electrochemical nanotags are required^{3,4}, limiting device integration of affinity biosensors. To simplify this operation, automatic fluidic systems can be applied; for example, biosensors fabricated on screen-printed carbon electrodes can be coupled with a flow-injection system to automatically detect multiple protein biomarkers^{28–30}. However, the large size and high cost of this apparatus may limit commercialization.

Microfluidics allows the manipulation of fluids in micrometre-scale channels by integrated fluidic control units such as microvalves, pumps and reactors³¹. Therefore, multistep liquid processing workflows can be integrated into a single chip for fully automated sample-to-answer analysis^{32,33}. Coupling electrochemical biosensors with microfluidics enables continuous and high-throughput detection of multiple trace analytes in complex samples such as human serum and blood samples. Several electrochemical biosensing devices have been commercialized (for example, Cue Reader from Cue Health, ePlex RP2 from GenMark Diagnostics, Binx io from Binx Health) for chip-based or cartridge-based detection of SARS-CoV-2 nucleic acids, respiratory viral and bacterial organisms, and *Chlamydia trachomatis* based on the integration of digital microfluidics (such as electrowetting) with amperometric or voltammetric affinity biosensors (Supplementary Table 1). These products enable at-home testing of disease biomarkers but are very expensive. Alternatively, cheaper and highly sensitive electrochemical biosensing systems can be designed by combining amperometric or voltammetric biosensors with paper-based microfluidics with self-pumping ability. These systems can integrate multiplex sensing electrodes for differential pulse voltammetry or square wave voltammetry detection of protein and nucleic acid biomarkers^{13,15}. For example, an origami paper-based aptamer and antibody biosensing chip enables simultaneous detection of C-reactive protein (CRP) and pre-albumin down to the picogram per millilitre level³⁴. By integrating amperometric or voltammetric biosensors with PDMS-based microfluidics, which can be fabricated by high-precision micromachining technologies, including soft lithography, casting, imprinting, injection moulding and laser ablation, the automation, miniaturization and array size of devices can be improved^{35–37}. For example, 16 three-electrode biosensors integrated with a PDMS chip with separate chambers and reservoirs of reagents and samples allow the high-throughput detection of three protein markers of breast cancer³⁸.

Merging biosensors with automatic fluidic systems simplifies detection; however, device integration remains difficult owing to the requirement of pumps and reservoirs. One-step affinity sensors provide a simpler alternative; for example, a binding-induced folding electrochemical biosensor can be fabricated by site-specific modification of a redox-tagged probe DNA on the WE¹¹. The detection of the target then relies on the binding-induced change in rigidity of the probe DNA (Fig. 1b), causing the redox tags to move close or away from the electrode surface, resulting in a respective increase or decrease of the

current signal for target biosensing. Such binding-induced folding electrochemical biosensors can achieve sample-in-answer-out sensing of nucleic acids or sensing of some specific proteins using aptamer receptors; however, they suffer from low sensitivity. The signal can be amplified using DNA hybridization strategies^{39,40}; for example, an electrochemical DNA sensor based on target-induced CRISPR–Cas12a cleaving of interfacial single-stranded DNA with methylene blue as the signal tag can detect human papillomavirus 16 (HPV16) and parvovirus B19 (PB19) down to the picomolar level⁴¹. The sensitivity of this DNA sensor can be further improved using a hairpin DNA probe⁴².

Proximity binding-based affinity electrochemical biosensors are particularly suited for protein biomarker detection because they can transfer a protein immunoassay to DNA detection¹². In such biosensors, a pair of antibody–DNA affinity probes dually recognizes a target protein, which leads to the formation of proximity ligation products that initiate DNA assembly, causing the ‘on’ or ‘off’ state of the electroactive molecule-tagged probe DNA on the electrode surface (Fig. 1b). A wash-free and separation-free square wave voltammetry biosensor based on a proximity binding-induced ‘on’ state of methylene blue–DNA on the electrode surface allows direct detection of insulin⁴³. By introducing uracils in the DNA sequence, this biosensor can be made reusable, enabling repeated protein quantitation within 3 min (ref. 44). The sensitivity of proximity binding-based affinity electrochemical biosensors can be further improved by DNA amplification strategies; for example, introducing an electrochemical ratiometric readout^{45,46}, nuclease-mediated or DNAzyme-mediated cycle amplification^{47,48}, surface programmatic chain reaction⁴⁹, or DNA walker amplification⁵⁰ enables the one-step detection of glycoprotein markers (for example, carcinoembryonic antigen (CEA), prostate-specific antigen (PSA) and thrombin) down to picogram per millilitre or sub-picomolar levels (Supplementary Table 2).

Potentiometric biosensors

Potentiometric biosensors are typically operated with a two-electrode system consisting of a sensing electrode and a reference electrode, allowing direct detection of targets by measuring the potential signal related to the change of surface charge upon target recognition on the sensing electrode. Typically, ion-selective electrodes made of ion-selective membranes and a liquid contact structure are used as potentiometric sensing electrodes (Fig. 1c). Glass membrane ion-selective electrodes (for example, pH electrode), solid membrane ion-selective electrodes (for example, crystalline membrane electrodes for F^- , Ag^+ , Cl^- and S^{2-}), and liquid membrane ion-selective electrodes (for example, electrodes based on ionophores (selective host molecules) for H^+ , K^+ , Na^+ , NH_4^+ , Ca^{2+}) are commercially available. Solid and liquid membrane electrodes can further be integrated into clinical analyzers for the detection of blood electrolytes (for example, Na^+ , K^+ , Ca^{2+} , H^+ and Cl^-). Enzymes, nucleic acids and proteins can be detected by integrating the biological element on the ion-selective electrode to catalyze the reaction that forms the ions or by combining the target biorecognition event with an ionic reaction^{51–54}.

Solid-contact ion-selective electrodes, which can be made with solvent polymeric membranes, do not contain internal solutions (Fig. 1c) and benefit from ruggedness (thus, morphological diversity) and easy fabrication, modification and miniaturization. Solid-contact ion-selective electrodes allow protein and nucleic acid analysis through the detection of ions released from nanoparticle-tagged probes; for example, a miniaturized solid-contact Ag ion-selective electrode can detect DNA targets at the femtomolar level in microlitre-volume samples⁵⁵.

In addition, all-solid-state ion-selective electrodes can be made with conducting polymers or nanomaterials to establish a solid contact beneath the ion-selective and reference membranes (Fig. 1c). Such ion-selective electrodes have been implemented in two commercial portable devices for POC detection of electrolytes and blood gases (i-STAT from Abbott and BGA-102 from Wondfo Biotech) (Supplementary Table 1). A paper-based potentiometric biosensor based on an all-solid-state butyrylcholine-sensitive ion-selective electrode and a 3D origami paper-based fluidic system can detect butyrylcholinesterase activity and organophosphate pesticides and, by further integrating a USB-controlled miniaturized electrochemical analyzer, allows the design of a handheld potentiometric device⁵⁶. All-solid-state ion-selective electrodes can also be integrated into wearable devices for ionic detection in biofluids^{18–21}; for example, a wearable ‘smart wristband’ with Na⁺ and K⁺ ion-selective electrodes on a flexible sensing array enables in situ analysis of Na⁺ and K⁺ in sweat⁵⁷.

Organic electrochemical transistor biosensors

OECT biosensors are organic thin-film transistors that consist of gate (G), drain (D) and source (S) electrodes, with an organic semiconductor film between the D and S electrodes. A change in the potential drop or capacitance of the gate–electrolyte or channel–electrolyte interface sensitively changes the channel current. Thus, OECT biosensors can be fabricated by immobilizing the recognition element on the G electrode or on the channel surface (Fig. 1d); here, the specific reactions of the OECT biosensor with the target influence the interface potential, resulting in a channel current response for target quantification.

OECT biosensors benefit from high sensitivity, low cost, flexibility, easy fabrication and low working voltage (<1 V), allowing the detection of both electroactive (for example, dopamine, glucose and epinephrine)^{58–60} and electro-inactive (for example, cortisol⁶¹, DNA⁶², proteins^{63,64}, bacteria⁶⁵, cells⁶⁶ and glycans^{67–70}) molecules or biomacromolecules through electrostatic interactions or affinity binding between targets and the sensing interface⁷¹.

OECT biosensors can be easily miniaturized, integrated into devices and designed as arrays because their detection performance does not degrade if their size is reduced at a fixed channel width per length ratio. For example, a ‘lab on a chip’ system based on an OECT biosensor integrated into a flexible microfluidic system allows label-free detection of DNA with a detection limit of 10 pM; here, the microfluidic device is deposited on a flexible substrate that contains a thiolated DNA probe immobilized on the Au gate electrode⁶². OECT microarrays can also be fabricated by solution processes for high-throughput sensing. The flexibility and robustness of OECT biosensors make them suitable for the non-invasive detection of biomolecules in wearable devices. For example, a fabric OECT biosensor, fabricated by weaving the sensor with cotton yarns, can be embedded in a diaper to monitor glucose in artificial urine, with the sensing signals collected on a mobile phone through Bluetooth⁷².

Photoelectrochemical biosensors

Photoelectrochemistry studies the effect of light on photoelectrodes or interfacial materials and the conversion of light energy into electrical power. Photoelectrochemical biosensing combines photoelectrochemistry with sensor-based bioanalysis; here, light serves as the excitation source and current as the readout. Photoelectrochemical biosensing systems typically consist of a three-electrode system and a light source (Fig. 1e). Detection is based on the change of photocurrent upon

target recognition at the biosensor surface, which induces a charge or energy transfer owing to the photoelectrochemical reaction between an electron donor and acceptor, and a photoactive material on the electrode surface upon light irradiation⁷³.

Photoelectrochemical biosensors combine the advantages of optical and electrochemical assays, in particular, for the detection of disease-related molecules such as glutathione, lactate, DNA, microRNA (miRNA), protein tumour markers and cells⁷³. Light stimuli can be applied contactless rather than through bias voltage, making photoelectrochemical biosensors biocompatible and suitable for in vivo sensing. In addition, separation of the excitation source (light) and detection signal (electricity) and their different energy forms result in low background noise and high sensitivity. Therefore, photoelectrochemical microbiosensors allow in vivo or single-cell analysis^{74,75}; for example, using a fluorescence resonance energy transfer (FRET) process, a photoelectrochemical microbiosensing system can selectively monitor SO₂, a potential marker of cerebral ischaemia (reperfusion) and related brain injury, in the brain of living rats⁷⁶. Here, FRET is implemented based on upconversion nanoparticles (UCNPs) as the energy donor and an organic dye as the energy acceptor. The biosensing interface is then constructed by co-immobilization of the UCNPs and dye FRET pair, and CdTe quantum dots on a microelectrode. In the brain of a rat model of cerebral ischaemia-reperfusion and febrile seizure, the presence of SO₂ blocks the FRET process and recovers UCNPs emission, which, in turn, modulates the photocurrent of the photoactive material, allowing the detection of SO₂.

Electrochemiluminescence biosensing and bioimaging

Electrochemiluminescence is an electrochemically triggered energy-relaxation process, in which a luminophore undergoes electron transfer reactions to form excited states that emit light. Electrochemiluminescence biosensing enables the quantitative detection of target molecules through electrochemiluminescence emission signals that are associated with a target biorecognition-induced change in electrochemiluminescence active species. Similar to amperometric and voltammetric biosensors, electrochemiluminescence biosensors also operate with a three-electrode system, in which the WE is modified with the recognition element to serve as the biosensing electrode (Fig. 1f). Owing to the combination of electrochemistry and spectroscopy, electrochemiluminescence biosensing does not require a light source and has negligible background noise, high sensitivity, good reproducibility, and high spatial and temporal control, making it a powerful analytical tool for the detection of a range of disease molecules, including DNA, miRNA, proteins and tumour cells^{77–79}.

A commercialized microbead-based electrochemiluminescence biosensing system (that is, Elecsys 1010/2010/E170, Roche Diagnostics) is used as the gold-standard detection system in hospitals for many glycoprotein tumour markers⁷⁹; however, this instrument is large and bulky. Alternatively, a portable electrochemiluminescence device, integrating a screen-printed carbon electrode-based electrochemiluminescence biosensor, paper microfluidics and a mobile phone camera, can detect 2-(dibutylamino)-ethanol and NADH⁸⁰. A portable electrochemiluminescence biosensing system has also been designed for the detection of miRNA-21 by combining a magnetic bead-based switch-on electrochemiluminescence molecular beacon sensing strategy with a portable potentiostat and a mobile phone camera readout⁸¹.

Electrochemiluminescence biosensing strategies can be combined with a charge-coupled device camera and a conventional microscope for electrochemiluminescence bioimaging. This system allows

simultaneous detection of multiple biomarkers through spatial or potential resolution; for example, a bead-based electrochemiluminescence immunosensing array enables simultaneous detection of three antigens by individually imaging the microbeads located in a microwell array⁸². Similarly, electrochemiluminescent polymer dots (Pdots), luminol-doped Pdots and diethylamine-coupled Pdots can be exploited for potential-resolved and colour-resolved electrochemiluminescence bioimaging for the high-throughput detection of miRNAs⁸³. Here, luminol-doped Pdots show blue electrochemiluminescence emission at +0.6 V, whereas diethylamine-coupled Pdots show red electrochemiluminescence emission at +1.0 V. On the sensing array, the electrochemiluminescence of two Pdots is initially inhibited by quencher-labelled capture DNAs. After recognition of target miRNAs, the quencher is released through DNA cleaving, and the electrochemiluminescence of Pdots is recovered for target detection. Compared to potential-resolved electrochemiluminescence biosensors, this potential-resolved and colour-resolved bioimaging system prevents interference of the threshold produced by the low potential emitter at high potentials.

Electrochemiluminescence bioimaging is well suited for cell analysis because it can provide both morphological and quantitative information⁸⁴. Electrochemiluminescence cell bioimaging strategies have been developed for different targets, including small molecules released from cells and membrane proteins on the cell surface. Electrochemiluminescence imaging of membrane proteins is typically achieved by labelling cells with electrochemiluminescence probes through affinity reactions. However, this approach only allows observation of the cell periphery in contact with the electrode or requires membrane permeability treatment. Alternatively, a dual-intramolecular electron transfer strategy can be applied; for example, co-reactant-embedded Pdots with strong electrochemiluminescence emission enable *in situ* imaging of the membrane protein human epidermal growth factor receptor 2 (HER2) on single living cells⁸⁵. To quantify detection, the biosensing interface, that is, a Pdot-modified-indium tin oxide (ITO) glass electrode sheet, can be combined with a single-cell-capture microfluidic chip, enabling high-throughput quantification of dopamine secreted by a single cell⁸⁶.

Device integration

Electrochemical biosensors can be integrated into portable, wearable or implantable devices (Table 1), including microfluidics, printed circuit boards, software, signal processing units, communication units and power units (Fig. 1g). Amperometric biosensors are the most developed and most commonly used sensors for metabolites. Owing to the specific enzyme reaction, they usually exhibit good selectivity. In addition, the enzymatic catalytic signal can be further enhanced by nanomaterials, leading to high sensitivity. Most importantly, these enzyme sensors can be prepared in batches with good reproducibility; however, enzyme activity can be affected by the environment. Thus, robust sensing electrodes are required for work in different environments. Potentiometric biosensors can be integrated for wearable sweat monitoring, in particular, for the detection of electrolytes. Using ion-selective membranes, potentiometric biosensors show good selectivity, reproducibility and stability; however, their sensitivity is low. Alternatively, a flexible, all-solid-state, wearable, ion-selective electrode could achieve continuous sweat monitoring. Voltammetric, OECT, photoelectrochemical and electrochemiluminescent biosensors allow the detection of proteins and nucleic acids, showing good selectivity and high sensitivity. However, such affinity biosensors typically require the specific assembly of bioreceptors on

the electrode surface, making their fabrication more complicated than that of enzyme electrodes.

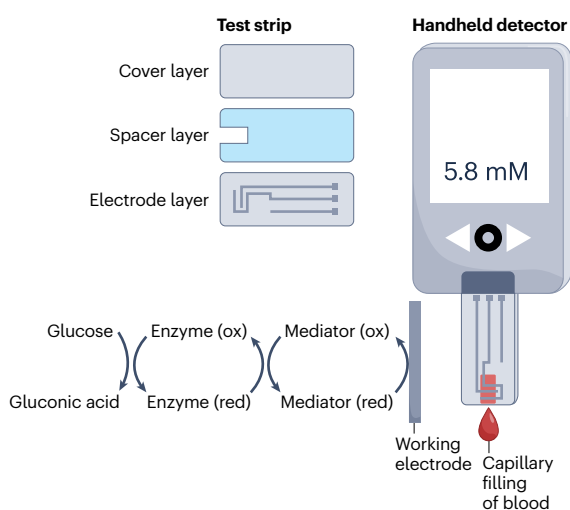
Portable electrochemical biosensing devices

Portable electrochemical sensors have initially been developed for the monitoring of blood glucose levels in patients with diabetes⁸⁷. The personal glucose meter is a portable electrochemical biosensor that provides rapid quantification of blood glucose levels for personal glycaemic control. The glucose meter, which is typically an amperometric biosensor based on a redox enzyme, consists of a disposable test strip and a pocket-sized handheld electrochemical reader (Fig. 2a). The disposable test strips can be fabricated by printing and cutting at a large scale using low-cost materials such as plastics and conductive pastes; for example, the thin-film electrodes on the test strips can be produced by screen-printing technology, which allows mass production at low cost⁸⁸. The sensing layer containing the enzyme and the electron mediator is immobilized on the WE for the detection of glucose. Once the blood sample is introduced to the small chamber (electrochemical cell) formed by the spacer layer on the test strip, blood glucose is oxidized by the redox mediator, which is catalyzed by GOx (Fig. 2a). The reduced mediator is then oxidized on the electrode, producing a measurable current signal⁸⁹, which is converted to glucose concentration by a handheld detector. The personal glucose meter is a result of continuous engineering advances to increase its accuracy, reliability, user-friendliness and affordability^{90,91} since the first concept of glucose enzyme electrodes was proposed in the 1960s¹.

The personal glucose meter can also detect metal ions, drugs, organic metabolites, enzymes, proteins, DNA and influenza viruses by relating target recognition events with the generation or consumption of glucose^{92–97}. For example, the personal glucose meter can quantify cocaine, adenosine and uranium in blood through the target-induced release of invertase, from a DNA–invertase conjugate, that catalyzes the conversion of sucrose to glucose⁹². Moreover, the device can quantitatively detect SARS-CoV-2 antigen in human saliva for COVID-19 screening⁹⁷; here, antigen-binding events are translated into glucose signals using an aptamer-based competitive mechanism that leads to invertase release to catalyze sucrose hydrolysis. This on-site test can be accomplished within 1 h with a picomolar limit of detection.

For complex samples that require pre-treatment, signal amplification and continuous analysis, electrochemical biosensors can be combined with microfluidic systems^{98,99}, for example, for the detection of SARS-CoV-2 RNA¹⁰⁰. In this device, RNA is detected by a reconfigurable enzyme–DNA nanostructure, which comprises DNA strands with inhibitor and inverter sequences that are bound to a Taq DNA polymerase through a cascading molecular circuitry enhancement; here, the biorecognition of target RNA by inverter sequences activates polymerase activity for downstream DNA amplification, labelling and electrochemical detection. The entire assay is automatically completed by a pressure-actuated microfluidic device with embedded sensing electrodes. Electrochemical biosensors can also be integrated with paper microfluidic devices by directly printing electrodes on paper. Paper-based microfluidics is cheap, biodegradable, easy to fabricate and allows pumpless fluidic transport by capillary actions^{101,102}. In addition, paper can be folded (origami) to assemble 3D devices and control fluidic and electrical connectivity for programmed analytical processes^{103–105}; for example, paper with patterned fluidic channels and electrodes can be assembled into a 3D configuration by folding and lamination for the detection of adenosine¹⁰⁴ (Fig. 2b). In this device, the adenosine sample is first split into two symmetrical channels.

a Portable glucose meter



b Microfluidic paper-based electrochemical biosensor

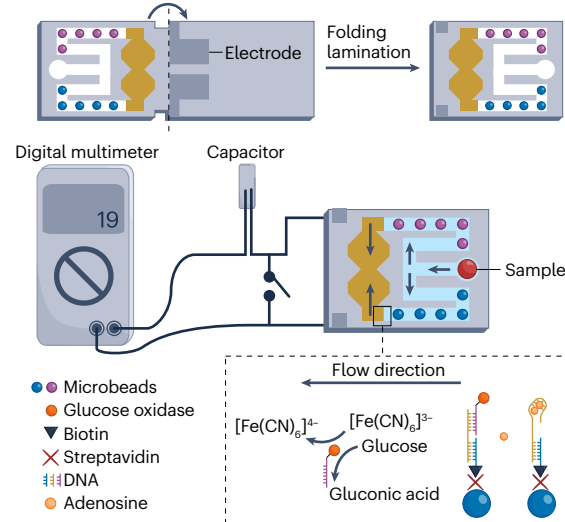


Fig. 2 | Portable electrochemical biosensing devices. **a**, Portable blood glucose meter consisting of a handheld electrochemical detector and disposable test strips. The test strip contains a bottom electrode layer, an adhesive spacer layer and a hydrophilic cover layer. The blood sample is introduced to the reaction chamber by capillary force. **b**, A paper-based microfluidic electrochemical biosensor for the detection of adenosine through aptamer-based affinity sensing. In one channel, adenosine is recognized by aptamer-functionalized

microbeads (blue), resulting in the release of glucose oxidase-labelled DNA to catalyze the oxidation of glucose, which leads to the conversion of $[\text{Fe}(\text{CN})_6]^{3-}$ to $[\text{Fe}(\text{CN})_6]^{4-}$. In the other channel, the microbeads are not functionalized (purple), allowing quantification of adenosine concentration. The current signal from the discharging of the capacitor is collected by a portable digital multimeter. ox, oxidation; red, reduction. Part **b** reprinted with permission from ref. ¹⁰⁴, Wiley.

In one channel, adenosine binds an aptamer immobilized on microbeads, which causes the release of GOx-labelled DNA and leads to the conversion of $[\text{Fe}(\text{CN})_6]^{3-}$ to $[\text{Fe}(\text{CN})_6]^{4-}$. In the other channel, the microbeads do not contain the aptamer, leading to different redox concentrations in the cells, allowing the quantitative analysis of adenosine in a portable digital multimeter.

Miniaturized electrochemical analyzers can also be connected to smartphones for powering, processing and storage of data and to display results¹⁰⁶. In addition, the test results can be uploaded to mobile health services¹⁰⁷. For example, an open-source portable electrochemical detector that can establish wireless communication with a smartphone can be combined with electrochemical biosensors^{106,108}.

Integration into wearable devices

Wearable sensors can be integrated with smartwatches, bracelets and glasses for physiological monitoring, for example, of heart rate, electrocardiogram and electroencephalogram¹⁰⁹. Such wearable biosensors also allow non-invasive and continuous monitoring of analytes in body fluids (Fig. 3a), providing invaluable data for diagnostics and health management^{109–111}. For example, the concentrations of glucose in non-blood body fluids, such as sweat and tears, can be converted to their corresponding blood levels through a correlation coefficient obtained from a correlation study between glucose concentration in blood and non-blood biofluids^{26,112}, considering time lags for glucose secretion in different biofluids^{113–115}. Compared to portable electrochemical biosensors, of which some have already been commercialized (Supplementary Table 1), wearable electrochemical biosensors are not yet at the same development stage.

Thus far, wearable electrochemical biosensors have mainly been explored for glucose monitoring because glucose can be detected in

sweat, saliva and tears^{116–118}. Compared to the conventional finger-prick test, wearable glucose analysis allows non-invasive and continuous monitoring, even during sleep, enabling timely feedback for diabetes management. A wearable integrated sensing array allows multiplexed detection of sweat biomarkers, including metabolites and electrolytes (such as glucose, lactate, Na^+ and K^+); here, signal conditioning, processing and wireless data transmission for in situ sweat analysis are achieved by flexible printed circuit boards⁵⁷. Such integrated wearable electrochemical biosensors allow non-invasive and dynamic monitoring of the health status at the molecular level, for example, for in situ monitoring of wound healing¹¹⁹, therapeutic drugs, drug abuse¹²⁰, nutrition¹²¹ and the diagnosis of cystic fibrosis¹¹⁴. Wearable electrochemical biosensors can also be incorporated into robots to sense hazardous materials and pathogens for agriculture, security and public health applications¹²².

Sampling plays an important role in wearable biosensing. The concentration of biochemical analytes in secreted body fluids is affected by various factors, including reabsorption, evaporation, secretion rate, interfering substances and metabolism of the secretion glands^{109,113,123}. Microfluidic devices can be applied for sample collection; for example, sweat can be enriched and transported to a sensor module in a microfluidic device, reducing sweat reabsorption and evaporation, and allowing real-time continuous monitoring. Moreover, a microfluidic sweat sampling device can be designed to collect small volumes of sweat, enabling continuous sweat monitoring at rest by entrapping thermoregulatory-generated sweat in a microfluidic channel¹²⁴. This design may facilitate wearable sweat sensing platforms that do not require large sweat volumes, for example, during exercise or at high ambient temperatures, making sweat sensing compatible with daily activities. Microfluidic devices with fluidic valves further allow in situ manipulation of collected biofluids, for example, to achieve

chrono-sampling of sweat for time-dependent analysis of biomarker variation¹²⁵. An epidermal microfluidic device with thermo-responsive hydrogel valves enables active control of sweat¹²⁶, that is, on-demand delivery of sweat to the sensing electrode, thereby eliminating the influence of flow rate variability on the sensor response and allowing scheduled sweat analysis. Although promising for on-body biofluid detection, electrochemical bioassays in this device remain difficult because they require multistep operations for incubation, amplification and washing, limiting its use to monitor protein and nucleic acid biomarkers in sweat. Therefore, innovative fluidic control units are needed to automate multistep bioassays.

A power source is indispensable for continuous electrochemical analysis in wearable devices. Self-powered devices can generate energy from human motion^{127–129} using a piezoelectric nanogenerator^{130,131} or a triboelectric nanogenerator^{132–134} that converts mechanical energy into electrical energy. For example, a self-powered wearable device based on a triboelectric nanogenerator printed on a flexible circuit board enables continuous monitoring of H⁺ and Na⁺ in sweat¹³⁵; here, the output of the power source ($\sim 416 \text{ mW m}^{-2}$) can power the multiplexed biosensor and the design allows miniaturization. A triboelectric self-powered sweat sensor based on nanocellulose hydrogels with self-healing ability can monitor ions (Na⁺, K⁺, Ca²⁺) in sweat¹³⁶. Alternatively, biofuel cells can power wearable biosensors by harvesting energy from redox substances in biological fluids through bioelectrocatalytic reactions^{128,137,138}; for example, using ascorbate in tears as the fuel, a self-powered contact lens can monitor tear glucose levels¹³⁹. Similarly, a self-powered wireless sensing system based on glucose and lactate biofuel cells can monitor sweat glucose and lactate levels¹⁴⁰. If a single power source is insufficient to power the device, a micro-grid system incorporating biofuel cells, triboelectric generators and supercapacitors can provide higher power output¹⁴¹.

Long-term wearable electrochemical biosensors can be designed with flexible electrode materials (for example, metals, conductive polymers and low-dimensional materials) that resist mechanical deformation (for example, strain and bending) and that can be self-healing¹⁴².

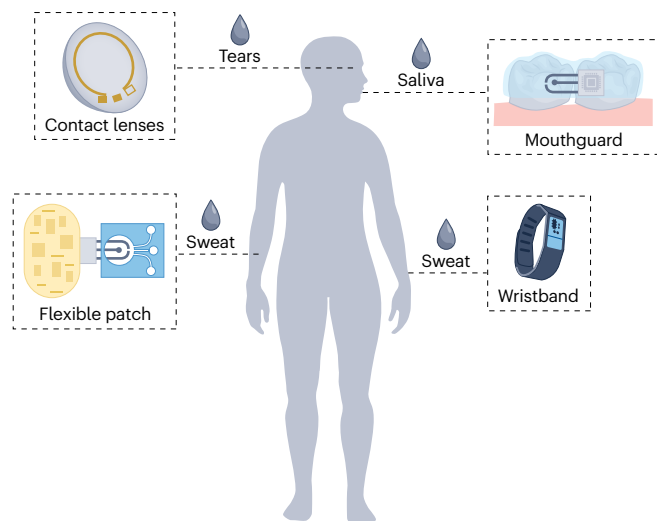
In addition, flexible, printed circuit boards that contain full-featured microcontrollers and other components, such as communication modules, can be designed by commercial software, such as the Altium Designer, and fabricated by commercially printed circuit board manufacturers¹⁴³. Wireless information communication technologies, such as Bluetooth^{57,144} and near-field communication^{145,146}, have low power consumption and acceptable communication distance, allowing sensing devices to communicate with remote electronic systems such as smartphones, which can analyze, display and store data (Fig. 3b).

However, the performance of wearable biosensors is limited by variations in connectivity and impedances caused by human physical activities that can lead to detection errors. Signal processing and calibration algorithms can be applied to correct for such artefacts¹⁴⁷; for example, electrochemical signals that are affected by pH, temperature and flow rate can be calibrated by a multiplexed sensing strategy using lookup tables for real-time and automated calibration⁵⁷. To reduce signal variation, an accelerometer can further be integrated and the signal can be filtered using short-time fast Fourier transform. More advanced frequency-domain algorithms, such as the wavelet-transform projection, can be employed to decouple motions from the electrochemical measurement¹⁴⁸. Furthermore, the relative change in electrochemical signal (for example, Nernstian shift) can be used instead of the absolute signal value to decrease measurement errors¹⁴⁹.

Integration into implantable devices

Finger-prick blood tests using portable electrochemical devices are usually highly accurate but require frequent, invasive sample collection¹⁵⁰. Wearable electrochemical biosensing is non-invasive but suffers from low analytical accuracy, which is a particular concern in diagnostic applications^{151,152}. Alternatively, implantable electrochemical biosensors combine the high accuracy of invasive finger-prick tests and the long-term monitoring capability of non-invasive wearable analysis^{153,154}. Implantable electrochemical biosensors have been particularly explored for continuous glucose monitoring and in vivo monitoring of biomarkers, such as neurochemicals, in the brain^{155–158} (Fig. 4).

a Wearable electrochemical biosensors



b Wearable biosensor-integrated health management

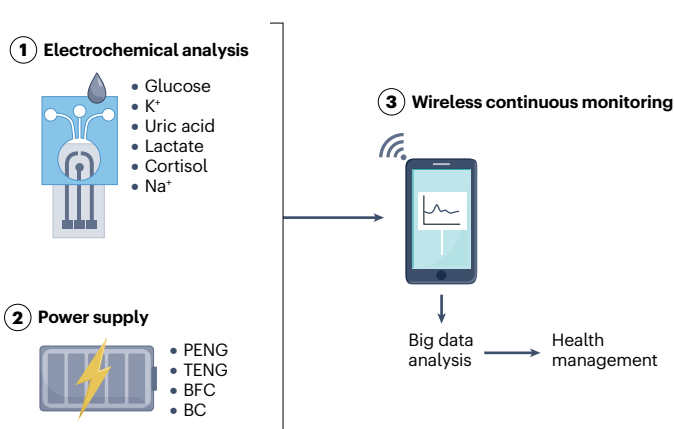


Fig. 3 | Integration of electrochemical biosensors in wearable devices.

a, Wearable sensors can be applied to monitor health-related or disease-related analytes in different body fluids, including tears, saliva and sweat. **b**, Health management can be based on continuous monitoring using

wearable devices, including electrochemical biosensors, power supply and wireless communication modules. BC, biocapacitor; BFC, biofuel cell; PENG, piezoelectric nanogenerator; TENG, triboelectric nanogenerator.

a Implantable electrochemical biosensors

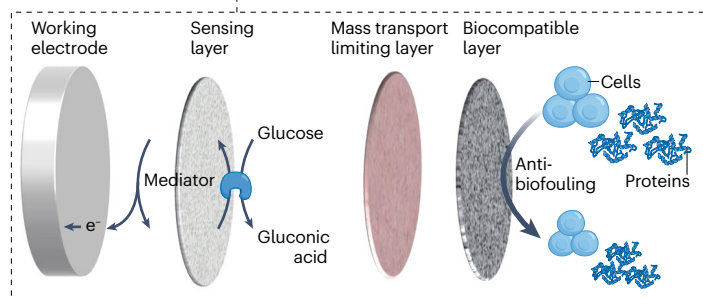
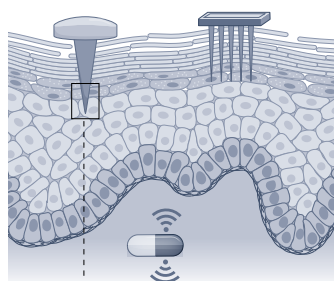
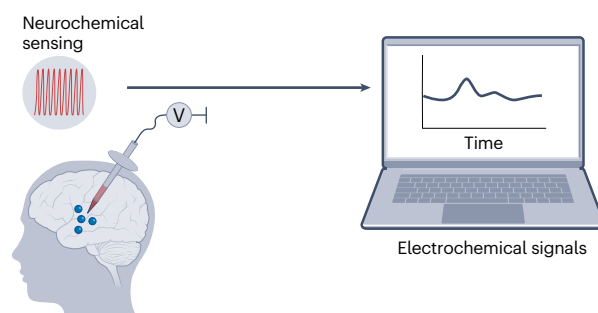
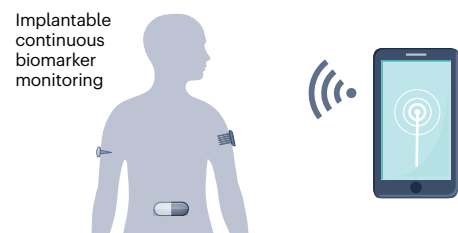


Fig. 4 | Integration of electrochemical biosensors in implantable devices.

a, Microneedle-based implantable electrochemical biosensors for the monitoring of analytes in interstitial fluid. The working electrode is modified with multiple functional layers, including an inner sensing layer consisting of

b Implantable-biosensor based health monitoring



a redox polymer and an enzyme, a mass transport-limiting layer to improve stability, and an outer biocompatible layer to prevent fouling of the sensor. **b**, Implantable electrochemical biosensors allow continuous glucose monitoring and in vivo detection of neurochemicals in the brain.

In electrochemical biosensors, the detection reaction occurs on the surface of the electrodes and, thus, such sensors can easily be integrated with circuitry and incorporated into a small capsule for implantation^{159,160}. Implantable electrochemical biosensors (for example, subcutaneous or intravascular) can provide dynamic information on glucose levels to guide therapy adjustments^{157,161–163}. Similarly, spatiotemporal electrochemical sensing of neurochemicals, such as dopamine and acetylcholine, in the brain can indicate neuronal activity^{164–166}.

Most implantable electrodes are made of Au, Pt and Ir, which are electrochemically stable and, in principle, biocompatible^{155,167,168}. However, as foreign bodies, implantable devices are subject to biofouling and the foreign body response, compromising their analytical performance¹⁶⁹. Therefore, the electrode has to be coated with multiple functional layers, including an inner sensing layer consisting of redox polymer and enzyme, a middle layer to improve stability, and an outer biocompatible layer to prevent fouling of the sensor^{170,171} (Fig. 4a). For example, NO-releasing polymer coatings can improve the biocompatibility of implantable biosensors (for example, intravascular sensors) because the endogenous gas molecule NO inhibits platelet adhesion and activation, inflammatory responses, and bacterial growth^{148,172}. In addition, implantable devices need to be sterilized; thus, the coating layers need to withstand sterilization treatments such as irradiation¹⁷³.

The mechanical mismatch between soft tissues and implantable electrodes may lead to inflammatory responses and/or device failure. Therefore, implantable electrodes should be soft and stretchable to seamlessly interface with soft tissues. For example, a soft implantable neurotransmitter sensor can monitor the dynamics of monoamine in the brain and gut of mice¹⁷⁴; here, the soft, elastic and thin electrode

is fabricated by embedding laser-induced graphene nanofibres in an elastomer matrix, minimizing damage to intestinal tissue and not disturbing the peristaltic movement of the gastrointestinal tract.

Implantable biosensors typically remain in the body for long time periods, which requires an adequate power supply¹⁷⁵ with high volumetric energy density (that is, the energy stored per unit of volume) owing to the constraint of the device size^{152,155}. Batteries have high energy densities but require periodic replacement, which may risk infection and additional costs¹⁷⁶. Alternatively, implantable electrochemical biosensors could be made self-powered using piezoelectric materials, triboelectric materials or fuel cells^{156,177–180}. In addition, near-field communication may enable wireless power generation and data transmission^{159,181}.

Alternative to implantable devices that typically require surgery, partially implantable electrochemical biosensors have been commercialized (for example, Freestyle Libre from Abbott and G6 CGM system from Dexcom)^{154,182} (Supplementary Table 1). Such partially implantable biosensors only require subcutaneous insertion of a small probe (for example, a flexible needle) or a probe array, leaving most components, including the power source, readout circuitry and wireless communication modules, on the surface of the skin^{151,162}. For example, minimally invasive biosensors for glucose detection allow continuous glucose monitoring for about 2 weeks and can then be replaced by the patient^{161,183}. However, these glucose biosensors are limited to single analyte analysis and may cause discomfort owing to the long needles (5–11 mm) that need to be inserted to access interstitial fluid. To achieve multiplexed analysis of biomarkers and discomfort-free operation, an integrated microneedle array can be applied that allows continuous monitoring of two analytes (for example, lactate and glucose, or alcohol and glucose) in interstitial fluid¹⁸⁴. This device integrates reusable

Box 1

Low-resource considerations

To achieve point-of-care analysis of health-related molecules in low-resource settings, electrochemical biosensing devices need to be portable, cheap, simple to operate and provide rapid readout and data analysis. In addition, storage and long-term stability should be considered. For example, electrochemical biosensors can be designed as disposable test strips and results can be detected with a handheld reader. The test strips (for example, blood glucose test strip) often have a shelf life of several months at room temperature in dry conditions, allowing transportation and storage without requiring a cold chain. Such a simple design is also compatible with large-scale industrial manufacturing workflows, which lowers the cost. Devices designed as test strips provide accurate and rapid sample-to-answer detection for point-of-care applications without requiring trained personnel. In addition, integration of electrochemical biosensors in smartphones, watches and wristbands enables at-home measurement of biophysiological molecules for health monitoring and disease diagnosis.

electronics to acquire and wirelessly transmit the electrochemical signals to a smartphone for data analysis and visualization.

Outlook

Electrochemical biosensors are powerful tools to quantitatively analyze biochemical analytes in body fluids, providing digital data of dynamic physiological processes for fundamental research and health-care applications. The integration of electrochemical biosensors in portable, wearable and implantable devices enables decentralized POC detection^{185–187}, which has the potential to revolutionize diagnostics and health management¹⁸⁸, particularly in low-resource settings (Box 1). Batch fabrication and integration of disposable, flexible and multi-electrode electrochemical biosensors with different substrates, including plastics, flexible films, textiles and paper, can be achieved by printing (for example, screen^{28–30}, inkjet¹²², roll-to-roll¹⁸⁹ and transfer¹⁹⁰ printing) and microfabrication (for example, photolithography⁵⁷, evaporation¹²⁴, electron beam evaporation^{114,119} and laser cutter¹²¹); however, engineering challenges remain to be addressed for integrated electrochemical biosensors to make a real impact in POC diagnostics; for example, signal transduction, conditioning (amplification and filtering), processing and wireless transmission need to be improved⁵⁷; all functional controllers and modules should be integrated on one circuit board; packaging of soft electronics and chipsets needs to be optimized; and microminiaturization, networking and intellectualization of devices needs to be realized¹⁹¹ (Box 2).

Beyond glucose sensing, electrochemical biosensing devices could also allow the POC detection of proteins, nucleic acids, viruses and cells; however, this will require automated multistep and multi-resolution technology. Digital microfluidics may enable full-automatic on-chip measurements but requires high-precision instruments, limiting its applications in low-resource settings. Therefore, simple, cheap, robust and stable microfluidic systems need to be developed, for example, using paper or hydrophilic and hydrophobic polymers,

which can be folded and/or printed into low-cost, disposable devices. Importantly, electrochemical biosensors need to be engineered that achieve one-step biosensing to avoid complex handling processes. In addition, although amperometric, voltammetric, potentiometric and electrochemiluminescent biosensor devices have been commercialized, these are often invasive portable devices rather than non-invasive wearable and implantable devices, in particular, OECT, photoelectrochemical and electrochemiluminescent bioimaging biosensors are still at an early stage. Thus, electrochemical sensors need to be developed according to their specific properties; for example, OECT sensors can be developed for miniaturized wearable devices and photoelectrochemical sensors can be developed for miniaturized composite implantable devices (Table 1).

Smartphones, 5G communication and cloud computing will allow the digitalization of health-related information obtained by integrated electrochemical biosensors. For example, physical sensors connected

Box 2

Translational considerations

The clinical translation of electrochemical biosensors for point-of-care diagnostic devices requires the establishment of diagnostic criteria for the evaluation of test results in different sample types. For example, diagnostic criteria for glucose tests have been well-established for blood samples; however, diagnostic criteria for other body fluids, such as sweat, saliva and tears, are more difficult to define. In addition, compared with blood samples, these biofluid samples may be affected by sampling location (for example, saliva in different positions in the mouth, sweat from different sweat glands) and by the environment (for example, before and after exercise or water drinking). Therefore, the comparison of test results and validation of test criteria remains challenging. Thus, the translational process of biosensing devices for non-blood samples may differ from that of blood samples, requiring the standardization of body fluid sampling and additional sensing units to monitor the dynamic change in pH, temperature and flow rate of the body fluid for calibration. In addition, commercialization of the blood glucose meter was originally based on blood glucose measurements in hospital settings, outlining the criteria for the design of the device; by contrast, new electrochemical biosensor-based devices intended for other body fluids may not be based on experience in hospital settings but may instead be tested and validated as consumer devices for early health warning and health management in lifestyle and fitness.

The translation of electrochemical biosensors will further depend on their ability to perform full-automatic electrochemical biosensing of affinity analytes. This can be achieved by the integration of test strips with automatic microfluidic systems. However, microfluidic systems are typically fabricated using high-cost materials and microfabrication technologies (for example, soft lithography)^{125,194–196}. Cheap but robust and stable microfluidic systems (for example, paper-based microfluidics) should thus be further developed to promote the application of biosensor devices in health monitoring.

and/or integrated into smartphones, watches or wristbands allow the daily monitoring of vital signs such as heart rate, electrocardiogram and electroencephalogram. Similarly, electrochemical biosensors can be integrated into wearable devices for the non-invasive monitoring of specific analytes in body fluids related to health management.

Engineering efforts are often dedicated to improving the sensitivity, selectivity and multiplex capability of electrochemical biosensors, making these devices increasingly complex and prone to failure. However, detection sensitivity and selectivity mainly depend on the recognition reaction at the delicate electrolyte–electrode interface, which is affected by a range of factors, such as the friction between electrodes and tissues, and the dynamic change of pH, flow rate and temperature of the body fluid, particularly in wearable devices. Therefore, more robust and maintenance-free electrochemical biosensors need to be designed that allow long-term health monitoring; for example, enzyme-based sensing chemistry can be replaced by nanomaterial-based catalytic sensing chemistry, which is less influenced by environmental conditions such as temperature, pH and ionic strength. In addition, the accuracy and reliability of electrochemical biosensors could be improved by implementing biosensor arrays that enable multiple detections in different environmental conditions. Such arrays can be built using all-solid-state electrodes, which can easily be integrated into printed circuit boards. The convoluted signals measured by the array can then be deconvoluted using algorithms, such as Fourier and wavelet transformation, to achieve simultaneous, multiplex detection. Furthermore, sensing accuracy could be improved by applying techniques commonly used in electrocardiograms, electromyograms and magnetic resonance imaging; for example, compressed sensing, which enables sub-Nyquist processing of sparse signals^{192,193}.

Commercialization and broad applicability of integrated electrochemical biosensors will require concerted efforts in refining sensing techniques and flexible materials and in consolidating electronics, wireless electronics, data processing and data mining.

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Author contributions

J.W., H.L. and H.X.J. arranged the sections of the Review. J.W., W.W.C. and H.X.J. wrote the introduction and the section on electrochemical biosensing of disease biomarkers, and H.L., B.M. and H.X.J. wrote the sections on portable electrochemical biosensing devices, integration into wearable devices and integration into implantable devices. All authors discussed the outlook section and display items.

Competing interests

The authors declare no competing interests.

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