ame 	Main	Number	1	Туре	ОВ	Language	LAD
umbering formation tle ersion	Manual "Main Program Sweep (Cycle)" 0.1	Author User-defined ID		Comment		Family	
ain ame Temp		Data type	Default value	Su	pervision Comment		
	Jnit Segment: a						
t Seg a glo	ws when: 0, 2, 3, 5, 6, 7, 8	3, 9					

Totally Integrated **Automation Portal %IB70**"Mod 7 unit of input value" **%Q70.0** "Mod 7 Seg 1 a" SR Byte **%IB70**"Mod 7 unit of input value" == Byte **%IB70**"Mod 7 unit of input value" == Byte %IB70 "Mod 7 unit of input value" == Byte **%IB70**"Mod 7 unit of input value" == Byte **%IB70**"Mod 7 unit of input value" == Byte %IB70 "Mod 7 unit of input value" == Byte %IB70 "Mod 7 unit of input value" Byte **%IB70**"Mod 7 unit of input value" == Byte %IB70 "Mod 7 unit of input value" == Byte

Network 2: Tens Segment: a

tens Seg a glows when: 0, 2, 3, 5, 6, 7, 8, 9

Totally Integrated **Automation Portal %IB71**"Mod 7 ten of input value" **%Q71.0** "Mod 7 Seg 2 a" SR == Byte **%IB71**"Mod 7 ten of input value" == Byte **%IB71**"Mod 7 ten of input value" == Byte %IB71 "Mod 7 ten of input value" == Byte %IB71
"Mod 7 ten of input value"
==
Byte %IB71 "Mod 7 ten of input value" == Byte %IB71 "Mod 7 ten of input value" == Byte %IB71 "Mod 7 ten of input value" Byte **%IB71**"Mod 7 ten of input value" == Byte **%IB71**"Mod 7 ten of input value" == Byte Network 3: Unit Segment: b

Unit Seg b glows when: 0,1, 2, 3, 4,7, 8, 9

Totally Integrated **Automation Portal %IB70**"Mod 7 unit of input value" **%Q70.1** "Mod 7 Seg 1 b" SR Byte **%IB70**"Mod 7 unit of input value" == Byte **%IB70**"Mod 7 unit of input value" == Byte %IB70 "Mod 7 unit of input value" == Byte **%IB70**"Mod 7 unit of input value" == Byte **%IB70**"Mod 7 unit of input value" == Byte %IB70 "Mod 7 unit of input value" == Byte %IB70 "Mod 7 unit of input value" Byte **%IB70**"Mod 7 unit of input value" == Byte %IB70 "Mod 7 unit of input value" == Byte Network 4: Tens Segment: b

Tens Seg b glows when: 0,1, 2, 3, 4,7, 8, 9

Totally Integrated **Automation Portal %IB71**"Mod 7 ten of input value" **%Q71.1** "Mod 7 Seg 2 b" SR == Byte **%IB71**"Mod 7 ten of input value" == Byte **%IB71**"Mod 7 ten of input value" == Byte %IB71 "Mod 7 ten of input value" == Byte "Mod 7 ten of input value"

==

Byte %IB71 "Mod 7 ten of input value" == Byte %IB71 "Mod 7 ten of input value" == Byte %IB71 "Mod 7 ten of input value" Byte **%IB71**"Mod 7 ten of input value" == Byte **%IB71**"Mod 7 ten of input value" == Byte Network 5: Unit Segment: c

Unit Seg c glows when: 0,1, 5, 3, 4,7, 8, 9,6

Automation Portal %Q70.2 "Mod 7 Seg 1 c" **%IB70**"Mod 7 unit of input value" SR == Byte **%IB70**"Mod 7 unit of input value" == Byte **%IB70**"Mod 7 unit of input value" == Byte %IB70 "Mod 7 unit of input value" == Byte **%IB70**"Mod 7 unit of input value" == Byte **%IB70**"Mod 7 unit of input value" == Byte %IB70 "Mod 7 unit of input value" == Byte %IB70
"Mod 7 unit of input value"
== Byte **%IB70**"Mod 7 unit of input value" == Byte Network 6: Tens Segment: c Tens Seg c glows when: 0,1, 5, 3, 4,7, 8, 9,6

Totally Integrated

Totally Integrated **Automation Portal %IB71**"Mod 7 ten of input value" **%Q71.2** "Mod 7 Seg 2 c" SR == Byte **%IB71**"Mod 7 ten of input value" == Byte **%IB71**"Mod 7 ten of input value" == Byte %IB71 "Mod 7 ten of input value" == Byte **%IB71**"Mod 7 ten of input value" == Byte %IB71 "Mod 7 ten of input value" == Byte %IB71 "Mod 7 ten of input value" == Byte %IB71 "Mod 7 ten of input value" Byte **%IB71**"Mod 7 ten of input value" == Byte Network 7: Unit Segement: d

Unit Seg d glows when: 0, 2, 5, 3,8, 9,6

Totally Integrated **Automation Portal %IB70**"Mod 7 unit of input value" **%Q70.3** "Mod 7 Seg 1 d" SR Byte **%IB70**"Mod 7 unit of input value" == Byte **%IB70**"Mod 7 unit of input value" == Byte %IB70 "Mod 7 unit of input value" == Byte **%IB70**"Mod 7 unit of input value" == Byte **%IB70**"Mod 7 unit of input value" == Byte %IB70 "Mod 7 unit of input value" == Byte %IB70
"Mod 7 unit of input value"
== Byte %IB70 "Mod 7 unit of input value" == Byte %IB70 "Mod 7 unit of input value" == Byte

Network 8: Tens Segement: d

Tens Seg d glows when: 0, 2, 5, 3,8, 9,6

Totally Integrated **Automation Portal %IB71**"Mod 7 ten of input value" **%Q71.3** "Mod 7 Seg 2 d" SR == Byte **%IB71**"Mod 7 ten of input value" == Byte **%IB71**"Mod 7 ten of input value" == Byte %IB71 "Mod 7 ten of input value" == Byte %IB71
"Mod 7 ten of input value"
==
Byte %IB71 "Mod 7 ten of input value" == Byte %IB71 "Mod 7 ten of input value" == Byte %IB71
"Mod 7 ten of input value" Byte **%IB71**"Mod 7 ten of input value" == Byte **%IB71**"Mod 7 ten of input value" == Byte

Network 9: Unit Segement: e

Unit Seg e glows when: 0, 2, 8, 6

Totally Integrated **Automation Portal %IB70**"Mod 7 unit of input value" **%Q70.4** "Mod 7 Seg 1 e" SR Byte **%IB70**"Mod 7 unit of input value" == Byte **%IB70**"Mod 7 unit of input value" == Byte %IB70 "Mod 7 unit of input value" == Byte **%IB70**"Mod 7 unit of input value" == Byte **%IB70**"Mod 7 unit of input value" == Byte %IB70 "Mod 7 unit of input value" == Byte %IB70
"Mod 7 unit of input value"
== Byte %IB70 "Mod 7 unit of input value" == Byte %IB70 "Mod 7 unit of input value" == Byte Network 10: Tens Segement: e

Tens Seg e glows when: 0, 2, 8, 6

Totally Integrated **Automation Portal %IB71**"Mod 7 ten of input value" **%Q71.4** "Mod 7 Seg 2 e" SR == Byte **%IB71**"Mod 7 ten of input value" == Byte **%IB71**"Mod 7 ten of input value" == Byte %IB71 "Mod 7 ten of input value" == Byte **%IB71**"Mod 7 ten of input value" == Byte %IB71 "Mod 7 ten of input value" == Byte %IB71 "Mod 7 ten of input value" == Byte %IB71
"Mod 7 ten of input value" Byte **%IB71**"Mod 7 ten of input value" == Byte %IB71 "Mod 7 ten of input value" == Byte Network 11: Unit Segement: f

Unit Seg e glows when: 0, 4,5,6,8,9

Totally Integrated **Automation Portal %IB70**"Mod 7 unit of input value" **%Q70.5**"Mod 7 Seg 1 f" SR == Byte **%IB70**"Mod 7 unit of input value" == Byte **%IB70**"Mod 7 unit of input value" == Byte %IB70 "Mod 7 unit of input value" == Byte **%IB70**"Mod 7 unit of input value" == Byte **%IB70**"Mod 7 unit of input value" == Byte %IB70 "Mod 7 unit of input value" == Byte %IB70
"Mod 7 unit of input value"
== Byte %IB70 "Mod 7 unit of input value" == Byte %IB70 "Mod 7 unit of input value" == Byte Network 12: Tens Segement: f

Tens Seg e glows when: 0, 4,5,6,8,9

Totally Integrated **Automation Portal %IB71**"Mod 7 ten of input value" **%Q71.5**"Mod 7 Seg 2 f" SR == Byte **%IB71**"Mod 7 ten of input value" == Byte **%IB71**"Mod 7 ten of input value" == Byte %IB71 "Mod 7 ten of input value" == Byte "Mod 7 ten of input value"

==
Byte %IB71 "Mod 7 ten of input value" == Byte %IB71 "Mod 7 ten of input value" == Byte %IB71
"Mod 7 ten of input value" Byte **%IB71**"Mod 7 ten of input value" == Byte **%IB71**"Mod 7 ten of input value" == Byte Network 13: Unit Segement: g

Unit Seg e glows when: 0, 4,5,6,8,9

Totally Integrated **Automation Portal %IB70**"Mod 7 unit of input value" **%Q70.6**"Mod 7 Seg 1 g" SR Byte **%IB70**"Mod 7 unit of input value" == Byte **%IB70**"Mod 7 unit of input value" == Byte %IB70 "Mod 7 unit of input value" == Byte **%IB70**"Mod 7 unit of input value" == Byte **%IB70**"Mod 7 unit of input value" == Byte %IB70 "Mod 7 unit of input value" == Byte %IB70
"Mod 7 unit of input value"
== Byte %IB70 "Mod 7 unit of input value" == Byte %IB70 "Mod 7 unit of input value" == Byte

Network 14: Tens Segement: g

Tens Seg e glows when: 0, 4,5,6,8,9

Totally Integrated **Automation Portal %IB71**"Mod 7 ten of input value" **%Q71.6** "Mod 7 Seg 2 g" SR == Byte %IB71
"Mod 7 ten of input value"
== Byte **%IB71**"Mod 7 ten of input value" == Byte %IB71 "Mod 7 ten of input value" == Byte %IB71
"Mod 7 ten of input value"
==
Byte %IB71 "Mod 7 ten of input value" == Byte %IB71 "Mod 7 ten of input value" == Byte %IB71
"Mod 7 ten of input value"
== Byte **%IB71**"Mod 7 ten of input value" == Byte **%IB71**"Mod 7 ten of input value" == Byte