













pump on off / PLC_1 [CPU 314C-2 PN/DP] / PLC tags

Default tag table [12]

PLC tags									
	Name	Data type	Address	Retain	Access- ible from HMI/O PC UA	Writa- ble from HMI/O PC UA	Visi- ble in HMI engi- neer- ing	Supervision	Comment
	START	Bool	%M10.2		True	True	True		
	PUMP ON	Bool	%Q0.1		True	True	True		
	Water Level	Int	%IW52		True	True	True		
	Water Level Memory	Int	%MW50		True	True	True		
	Start Pump	Bool	%I0.1		True	True	True		
	Tag_1	Bool	%M10.0		True	True	True		
	Tag_2	Word	%MW1		True	True	True		
	Water Level Percent- age	Real	%MD60		True	True	True		
	SR Memory	Bool	%M10.1		True	True	True		
	upper limit	Real	%MD20		True	True	True		
	lower limit	Real	%MD4		True	True	True		
	Reset	Bool	%I0.2		True	True	True		