










Buffer Store / PLC_1 [CPU 314C-2 PN/DP] / PLC tags

Default tag table [9]

PLC tags									
	Name	Data type	Address	Retain	Access- ible from HMI/O PC UA	Writa- ble from HMI/O PC UA	Visi- ble in HMI engi- neer- ing	Supervision	Comment
	Start (S1)	Bool	%I2.0		True	True	True		
	Stop (S2)	Bool	%I2.1		True	True	True		
	In Sensor (S3)	Bool	%I2.2		True	True	True		
	Out Sensor (S4)	Bool	%I2.3		True	True	True		
	Calibration Switch (S5)	Bool	%I2.4		True	True	True		
	Motor (In) (P1)	Bool	%Q2.0		True	True	True		
	Lamp (P2)	Bool	%Q2.1		True	True	True		
	Start/Stop	Bool	%M0.0		True	True	True		
	Buffer Counting Memory	Bool	%M0.1		True	True	True		