

Totally Integrated Automation Portal

seven seg b2 batch / PLC\_1 [CPU 1214C DC/DC/DC] / Program blocks

Main [OB1]

Main Properties

General

Name	Main	Number	1	Type	OB	Language	LAD
Numbering	Manual						

Information

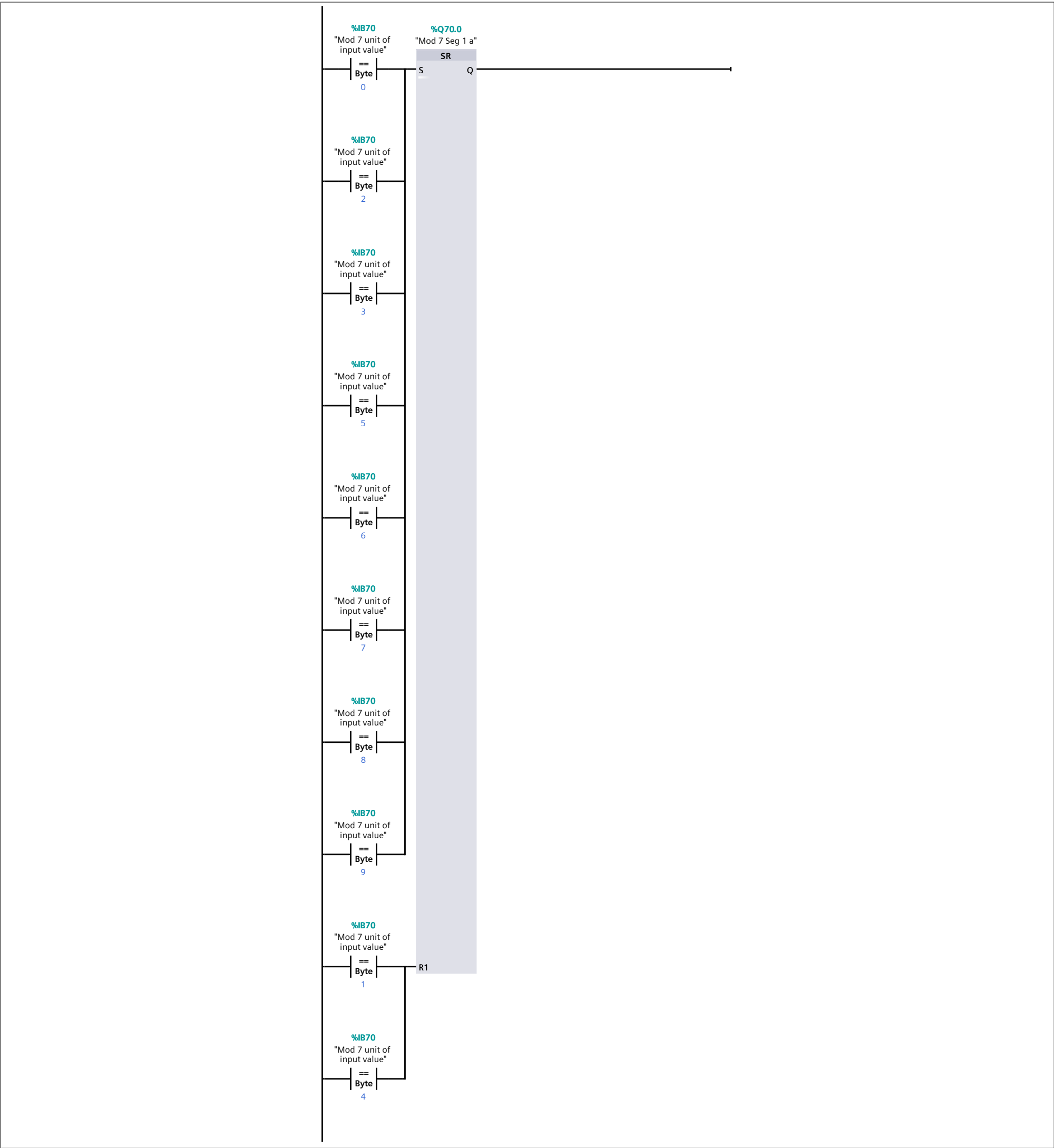
Title	"Main Program Sweep (Cycle)"	Author		Comment		Family	
Version	0.1	User-defined ID					

Main

Name	Data type	Default value	Supervision	Comment
Temp				
Constant				

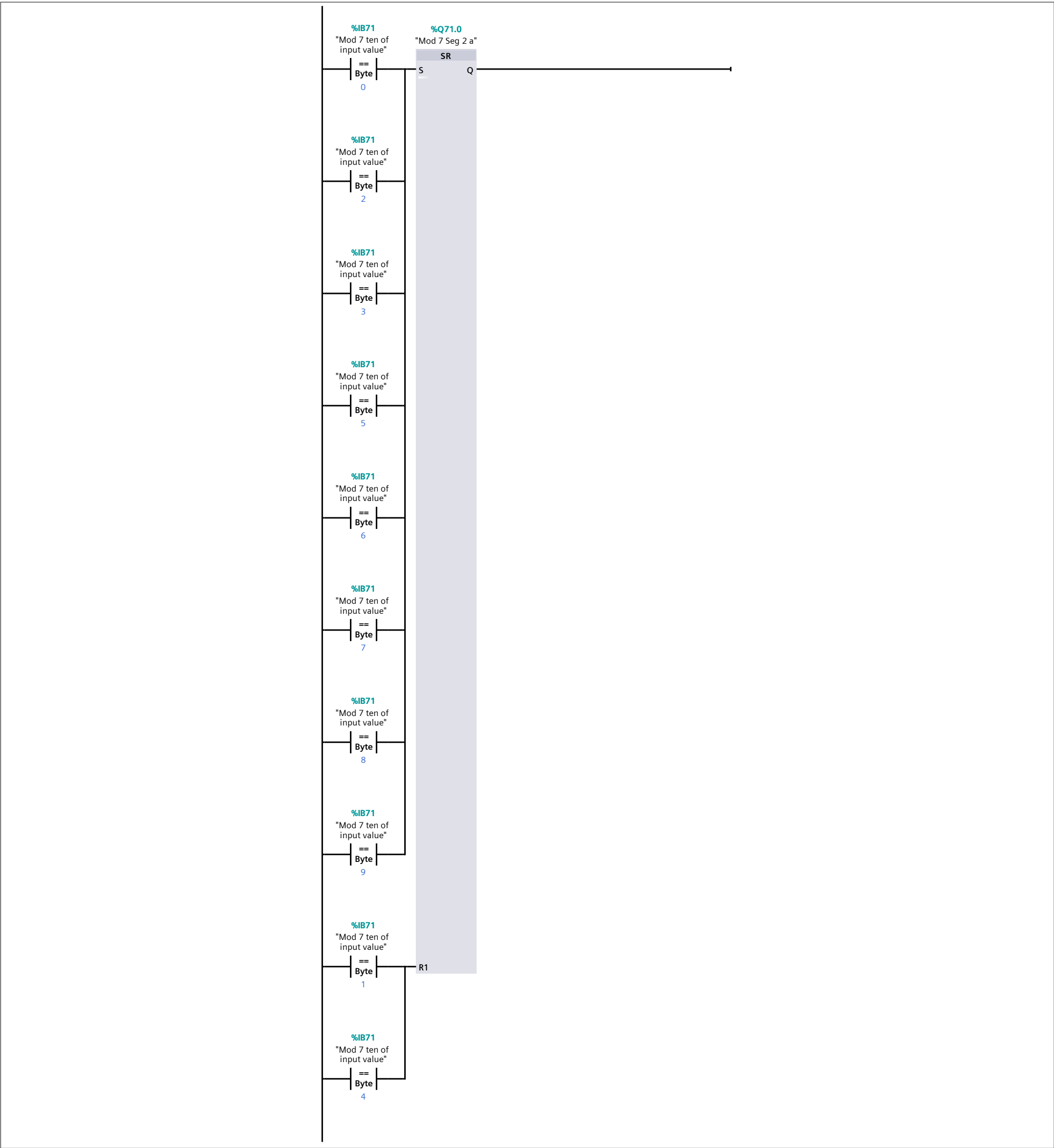
Network 1: Unit Segment: a

Unit Seg a glows when: 0, 2, 3, 5, 6, 7, 8, 9



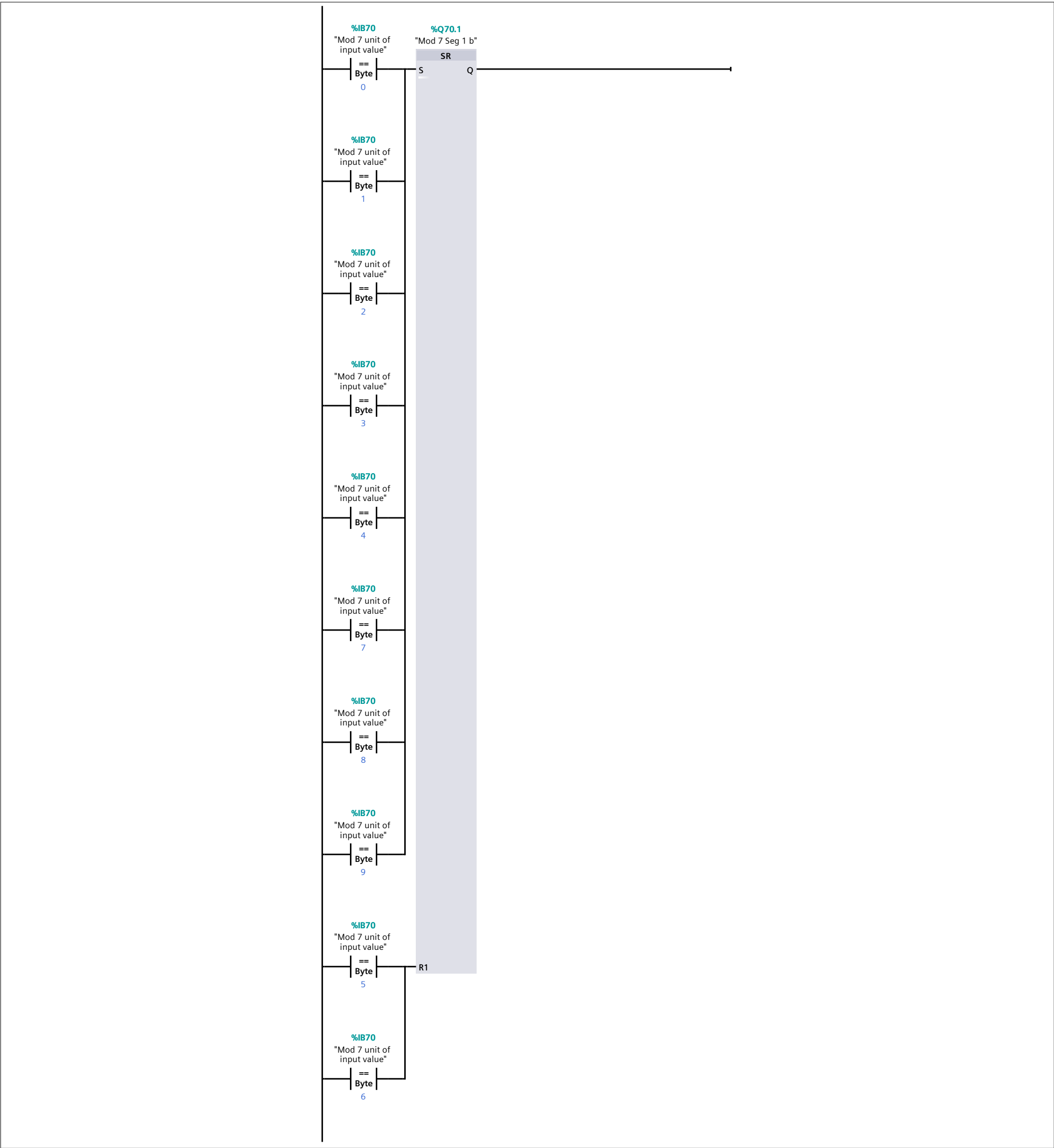
**Network 2: Tens Segment: a**

tens Seg a glows when: 0, 2, 3, 5, 6, 7, 8, 9



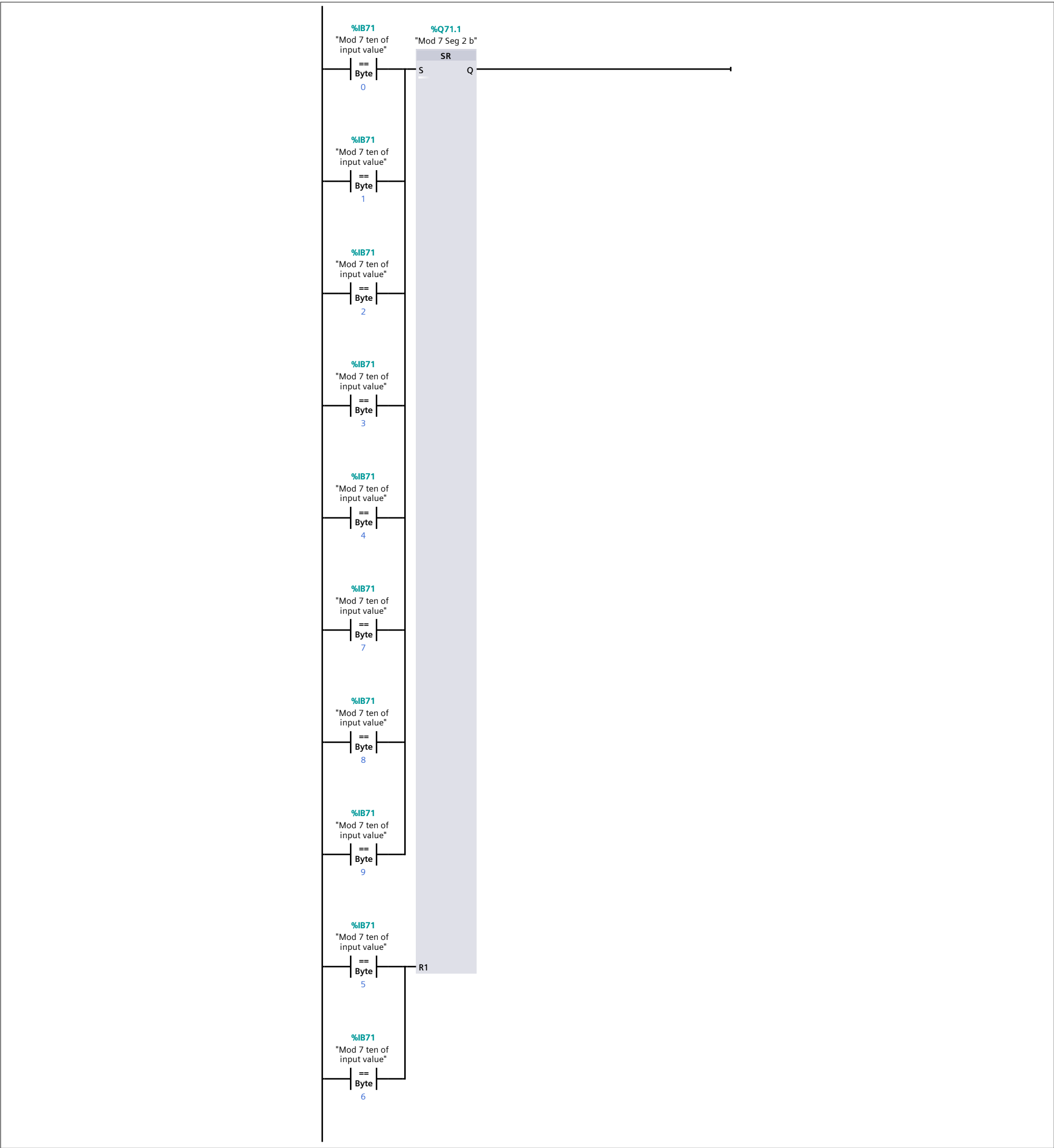
**Network 3: Unit Segment: b**

Unit Seg b glows when: 0,1, 2, 3, 4,7, 8, 9



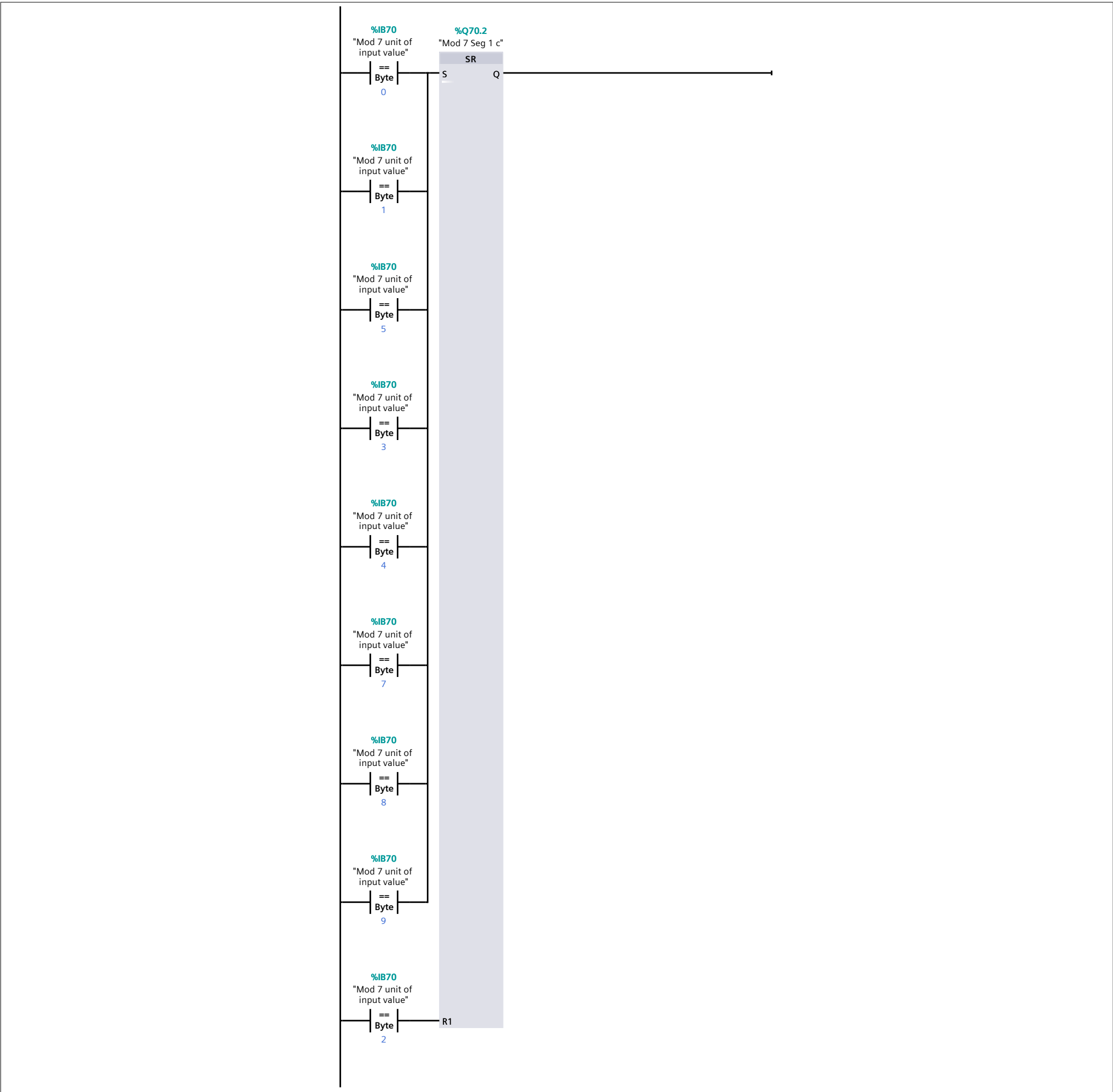
**Network 4: Tens Segment: b**

Tens Seg b glows when: 0,1, 2, 3, 4,7, 8, 9



**Network 5: Unit Segment: c**

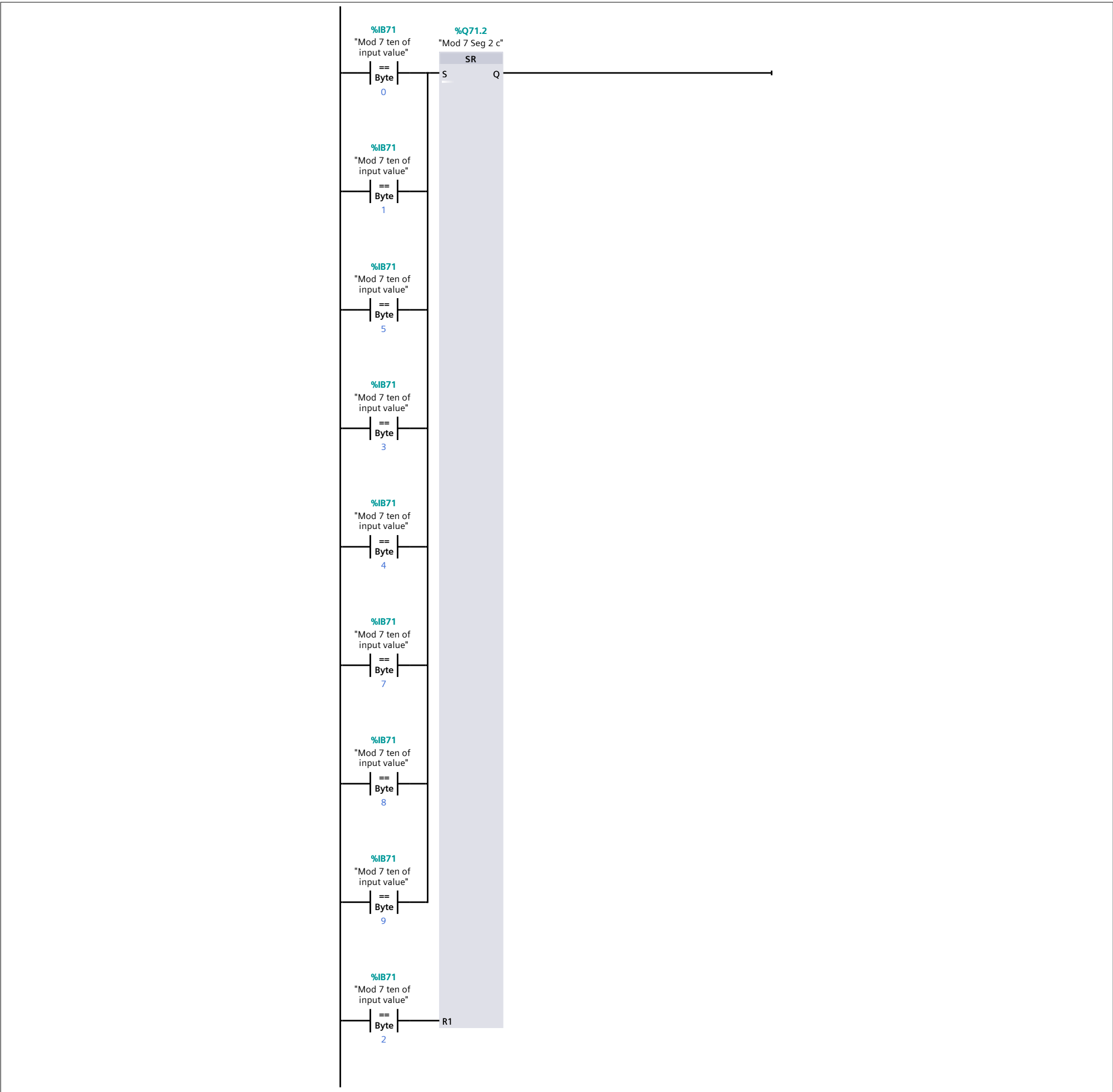
Unit Seg c glows when: 0,1, 5, 3, 4,7, 8, 9,6



**Network 6: Tens Segment: c**

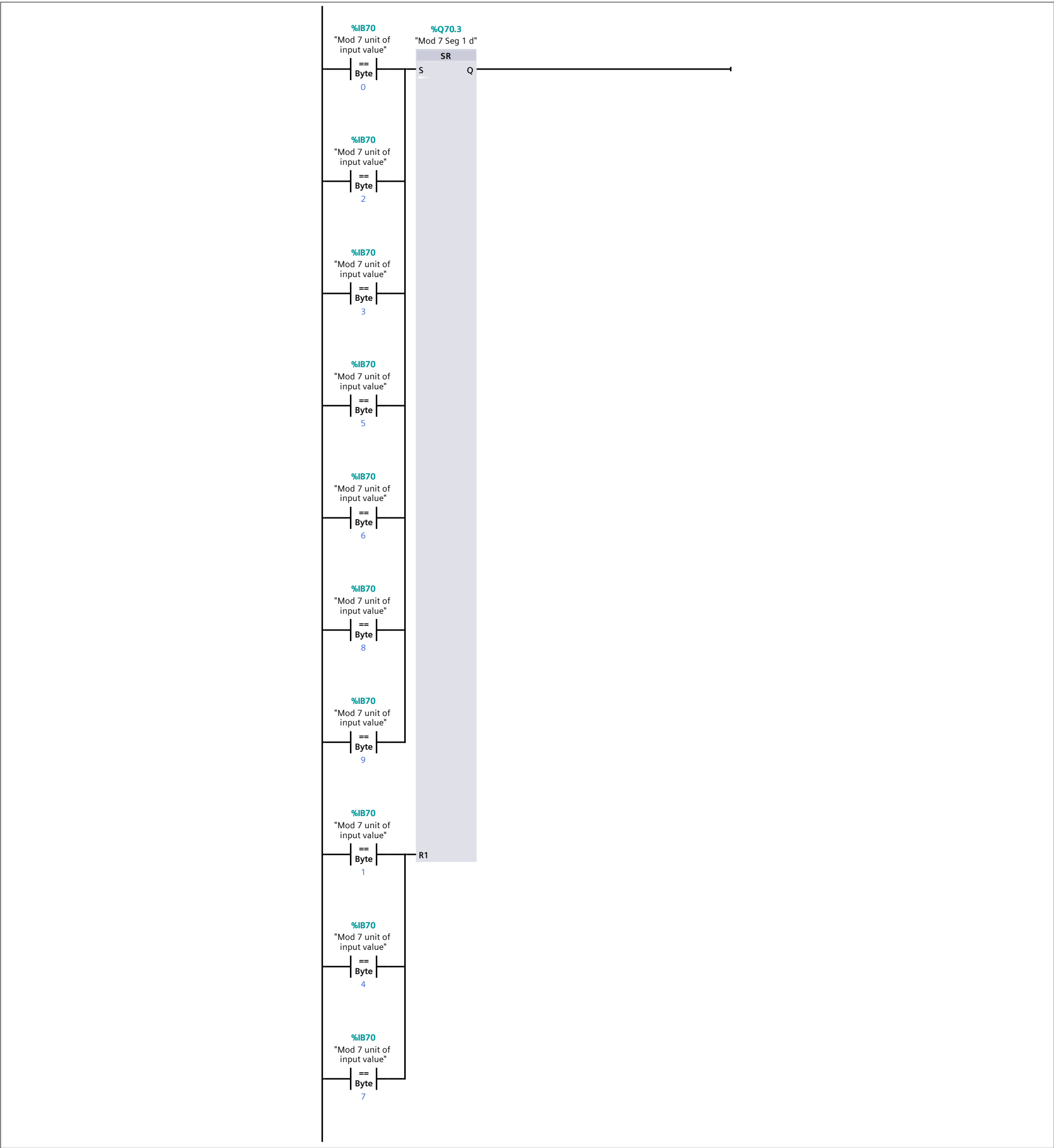
Tens Seg c glows when: 0,1, 5, 3, 4,7, 8, 9,6

Tens Seg c glows when: 0,1, 5, 3, 4,7, 8, 9,6



### Network 7: Unit Segement: d

Unit Seg d glows when: 0, 2, 5, 3, 8, 9, 6

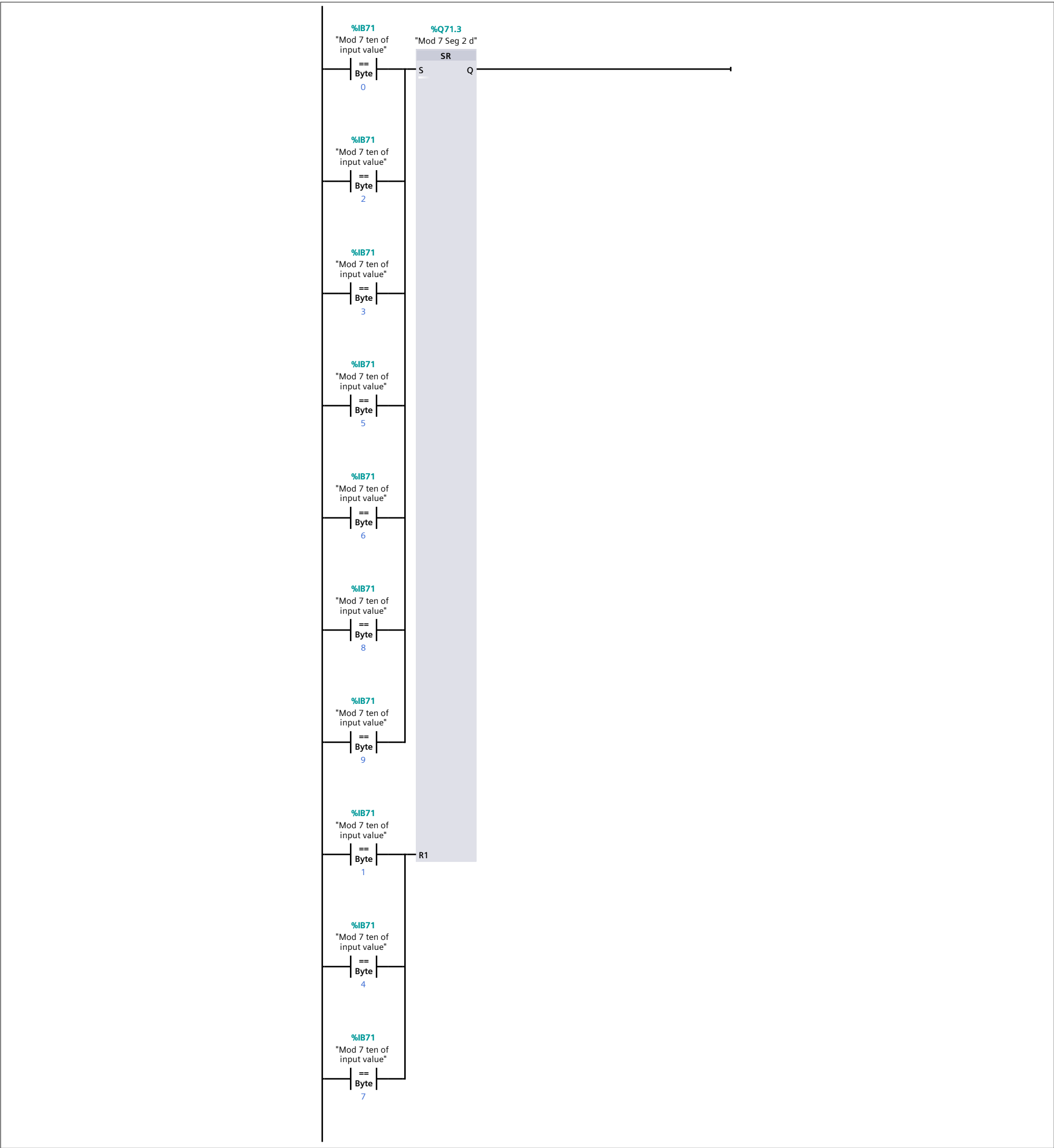


**Network 8: Tens Segement: d**

Tens Seg d glows when: 0, 2, 5, 3,8, 9,6

Tens Seg d glows when: 0, 2, 5, 3,8, 9,6

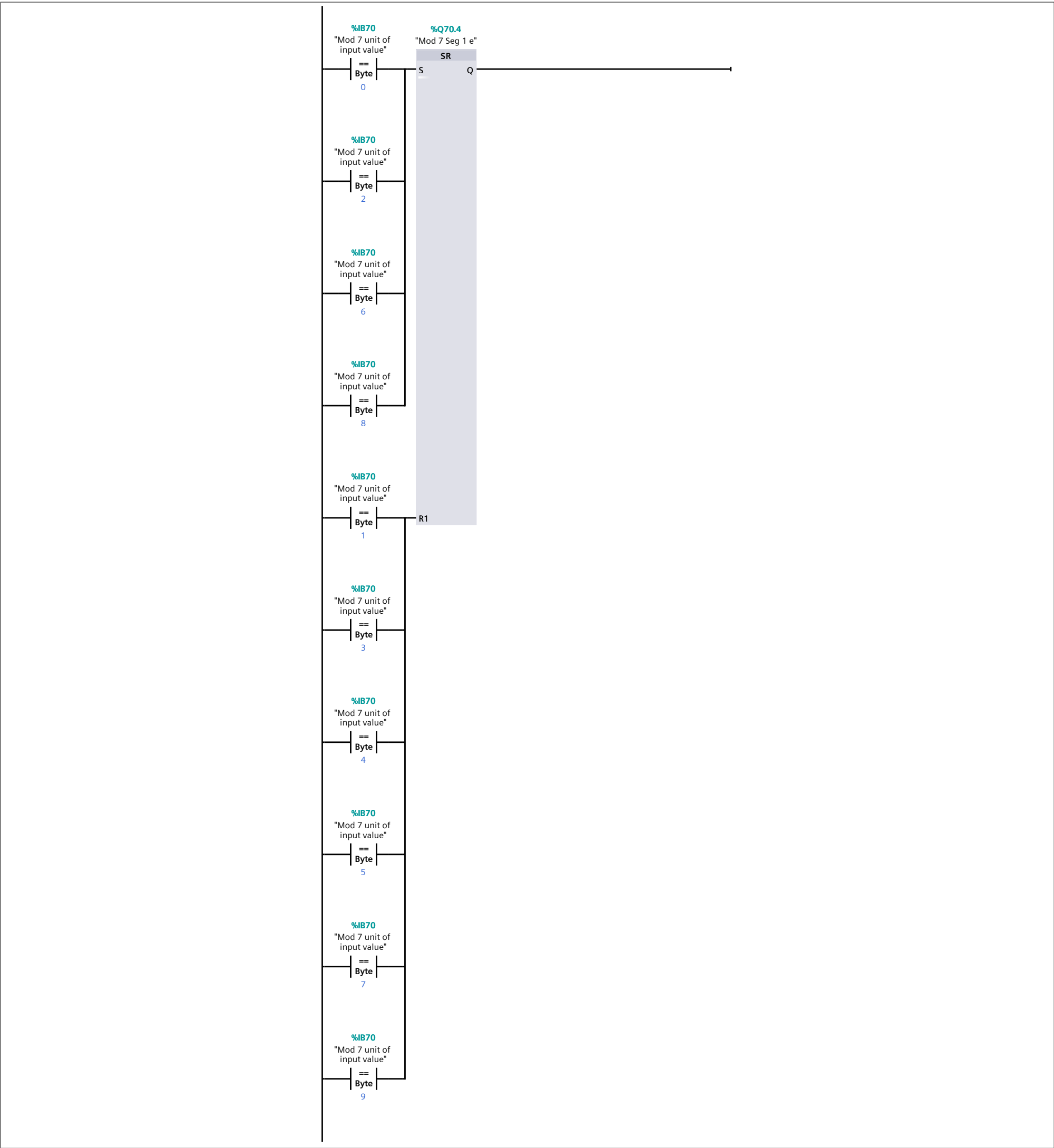




**Network 9: Unit Segement: e**

Unit Seg e glows when: 0, 2, 8, 6

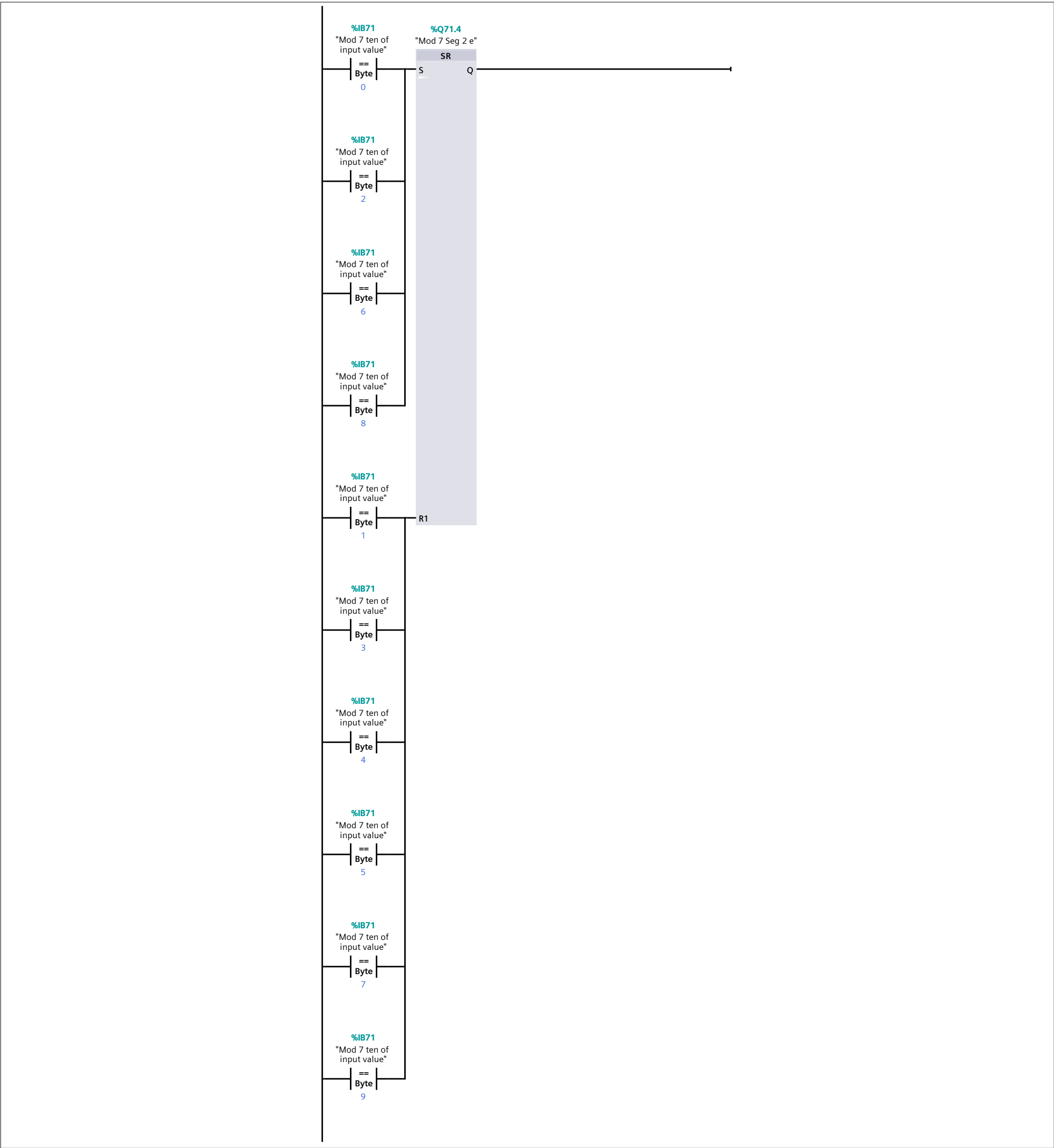
Unit Seg e glows when: 0, 2, 8, 6



**Network 10: Tens Segement: e**

Tens Seg e glows when: 0, 2, 8, 6

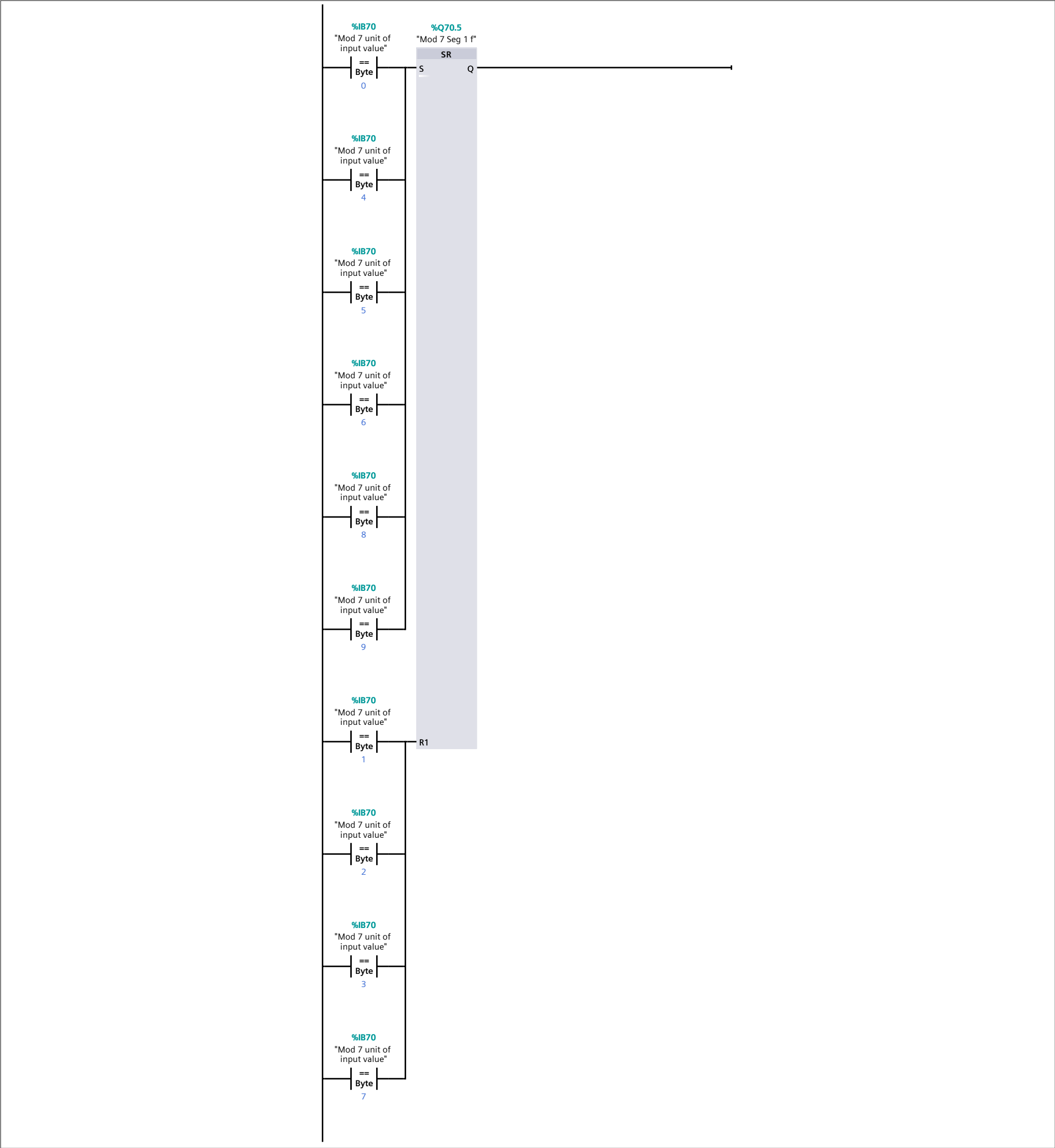
Tens Seg e glows when: 0, 2, 8, 6



**Network 11: Unit Segement: f**

Unit Seg e glows when: 0, 4,5,6,8,9

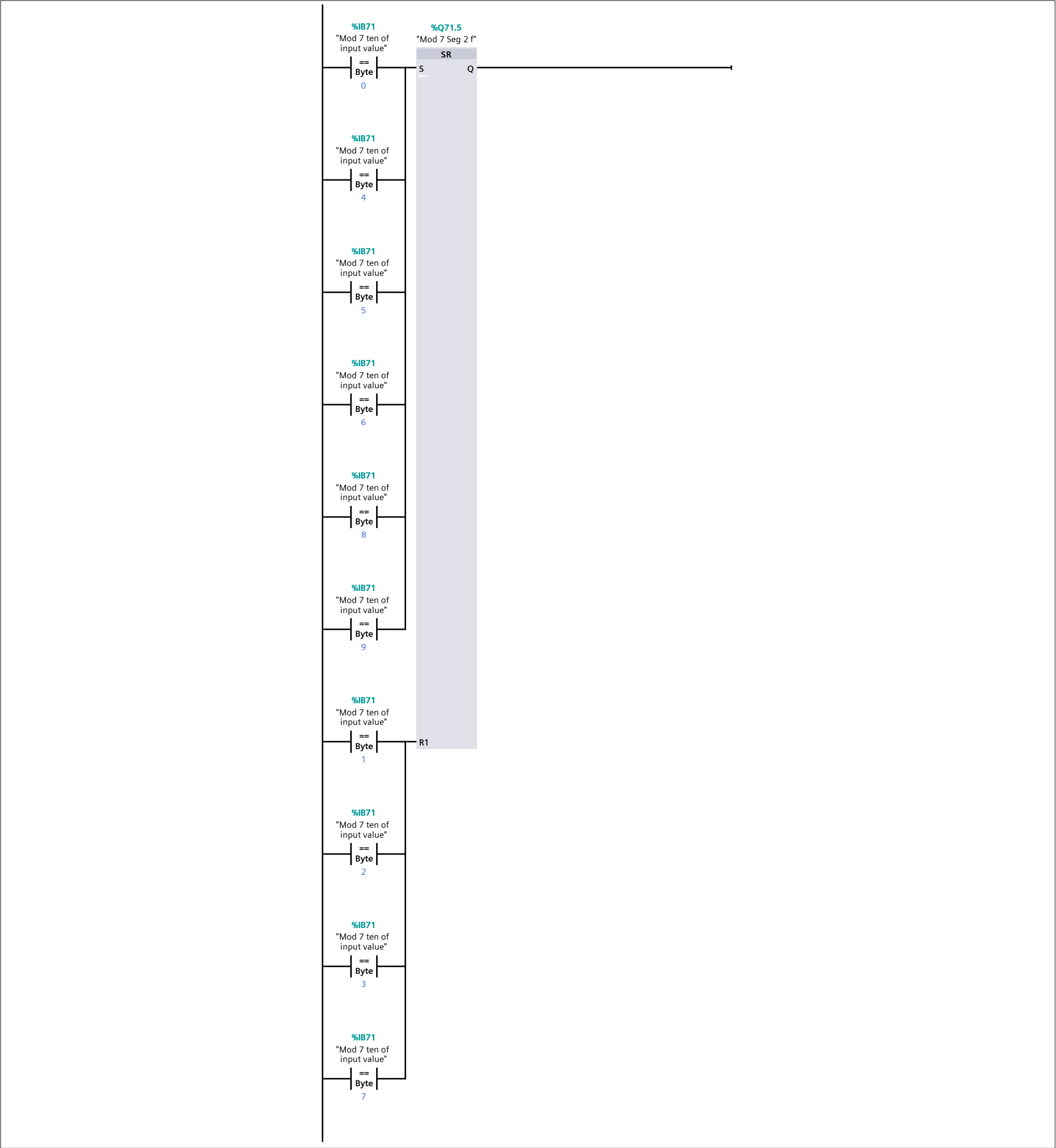
Unit Segment glows when: 0, 4, 5, 6, 8, 9



**Network 12: Tens Segement: f**

Tens Seg e glows when: 0, 4,5,6,8,9

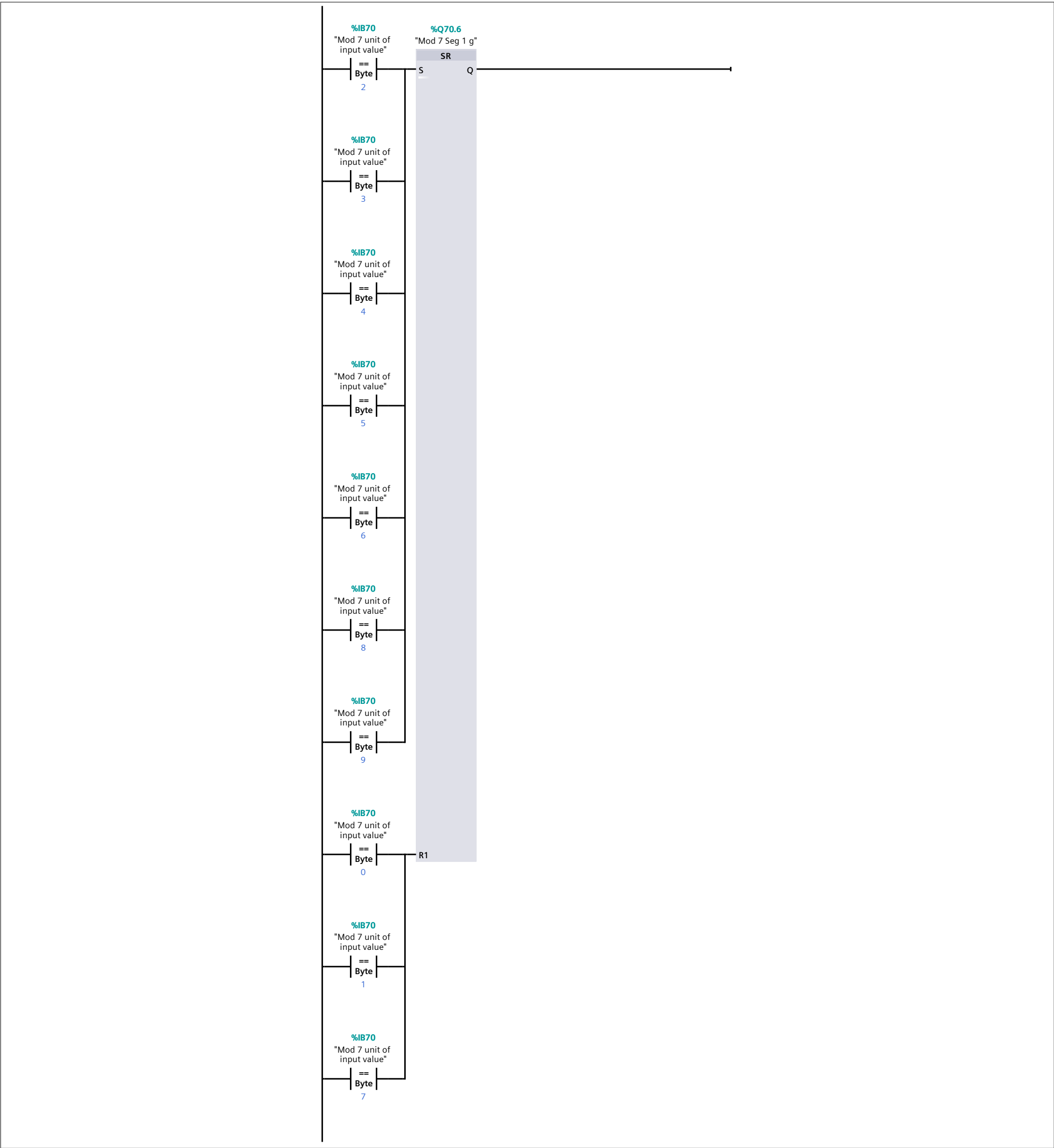
Tens Seg e glows when: 0, 4,5,6,8,9



**Network 13: Unit Segement: g**

Unit Seg e glows when: 0, 4,5,6,8,9

Unit Seg e glows when: 0, 4,5,6,8,9



**Network 14: Tens Segement: g**

Tens Seg e glows when: 0, 4,5,6,8,9

Tens Seg e glows when: 0, 4,5,6,8,9

