



















Sorting / PLC_1 [CPU 314C-2 PN/DP] / PLC tags

Default tag table [18]

PLC tags

	Name	Data type	Address	Retain	Access- sible from HMI/O PC UA	Writa- ble from HMI/O PC UA	Visi- ble in HMI engi- neer- ing	Supervision	Comment
	Raise Stopper (B3)	Bool	%I0.2		True	True	True		
	Magazine Level (B4)	Bool	%I0.3		True	True	True		
	Left Limit Sensor (IL)	Bool	%I1.3		True	True	True		
	Right Limit Sensor (IR)	Bool	%I1.4		True	True	True		
	Start	Bool	%I2.2		True	True	True		
	Lower Stopper (M1)	Bool	%Q0.0		True	True	True		
	Sort (M2)	Bool	%Q0.2		True	True	True		
	Forward (OR)	Bool	%Q1.0		True	True	True		
	Inching Mode (QS)	Bool	%Q1.2		True	True	True		
	State 2 Transition	Bool	%M0.0		True	True	True		
	State 3 Transition	Bool	%M0.1		True	True	True		
	State 4 Transition	Bool	%M0.2		True	True	True		
	State 5 Transition	Bool	%M0.3		True	True	True		
	State 6 Transition	Bool	%M0.4		True	True	True		
	State 1 Transition	Bool	%M0.5		True	True	True		
	Timer	Bool	%M0.6		True	True	True		
	Timer 2	Bool	%M0.7		True	True	True		
	Trig Mem	Bool	%M1.0		True	True	True		