

radius violated  
 $r > 25$  m       depth violated  
 $h > 50$  m       both violated      ○ min. cost:  $(\text{€}16 L + \text{€}100)N_b = \text{€}11945$   
 $L = 51.2$  m at  $25^\circ$ ,  $N_b = 13$

