

█ radius violated  
 $r > 25 \text{ m}$     █ depth violated  
 $h > 50 \text{ m}$     █ both violated    ○ min. cost:  $(\text{€}16 L + \text{€}100)N_b = \text{€}19278$   
 $L = 54.0 \text{ m at } 24^\circ, N_b = 20$

