

█ radius violated
 $r > 45 \text{ m}$ █ depth violated
 $h > 100 \text{ m}$ █ both violated ○ min. cost: $(\text{€}16 L + \text{€}100)N_b = \text{€}26050$
 $L = 102.3 \text{ m at } 25^\circ, N_b = 15$

