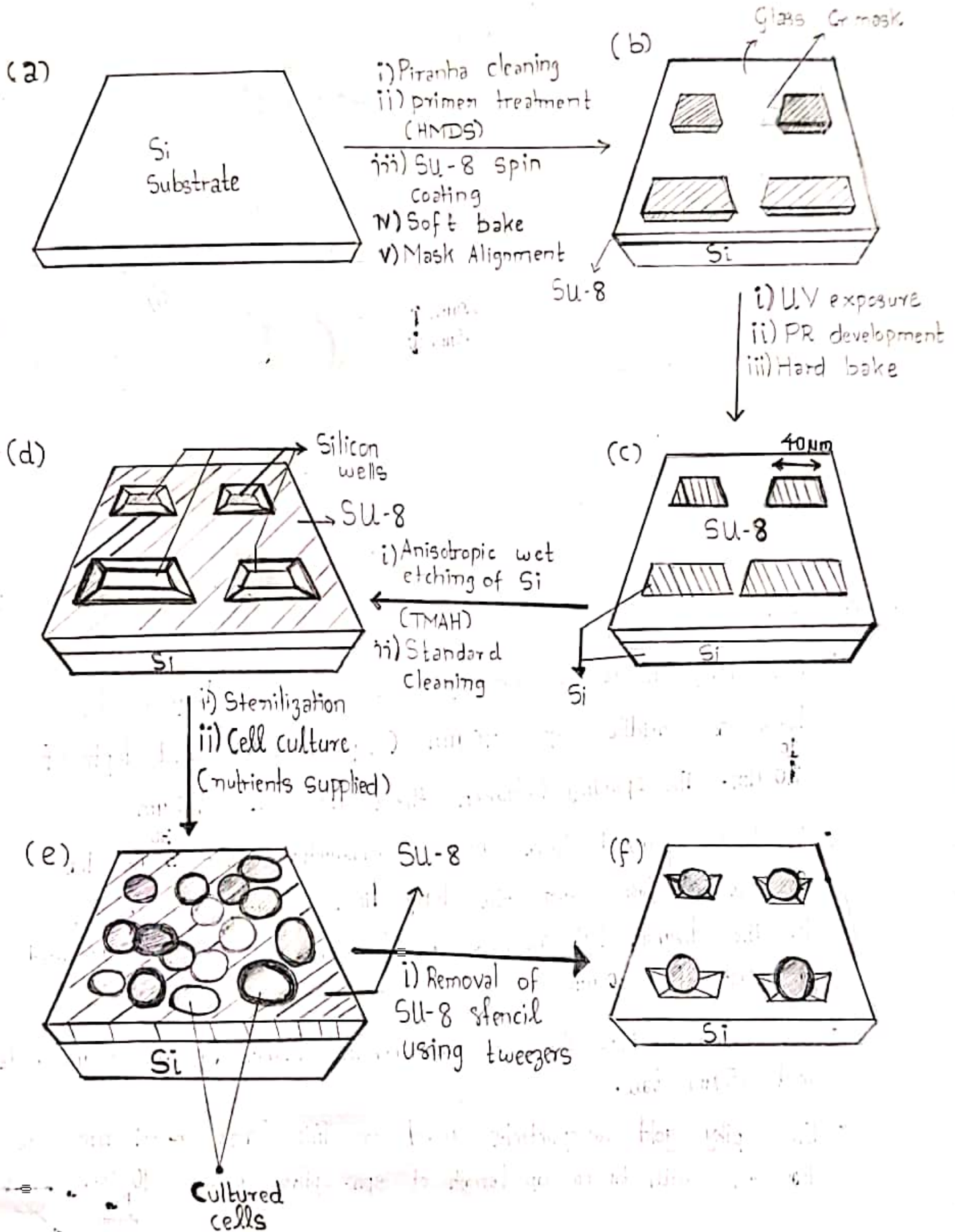
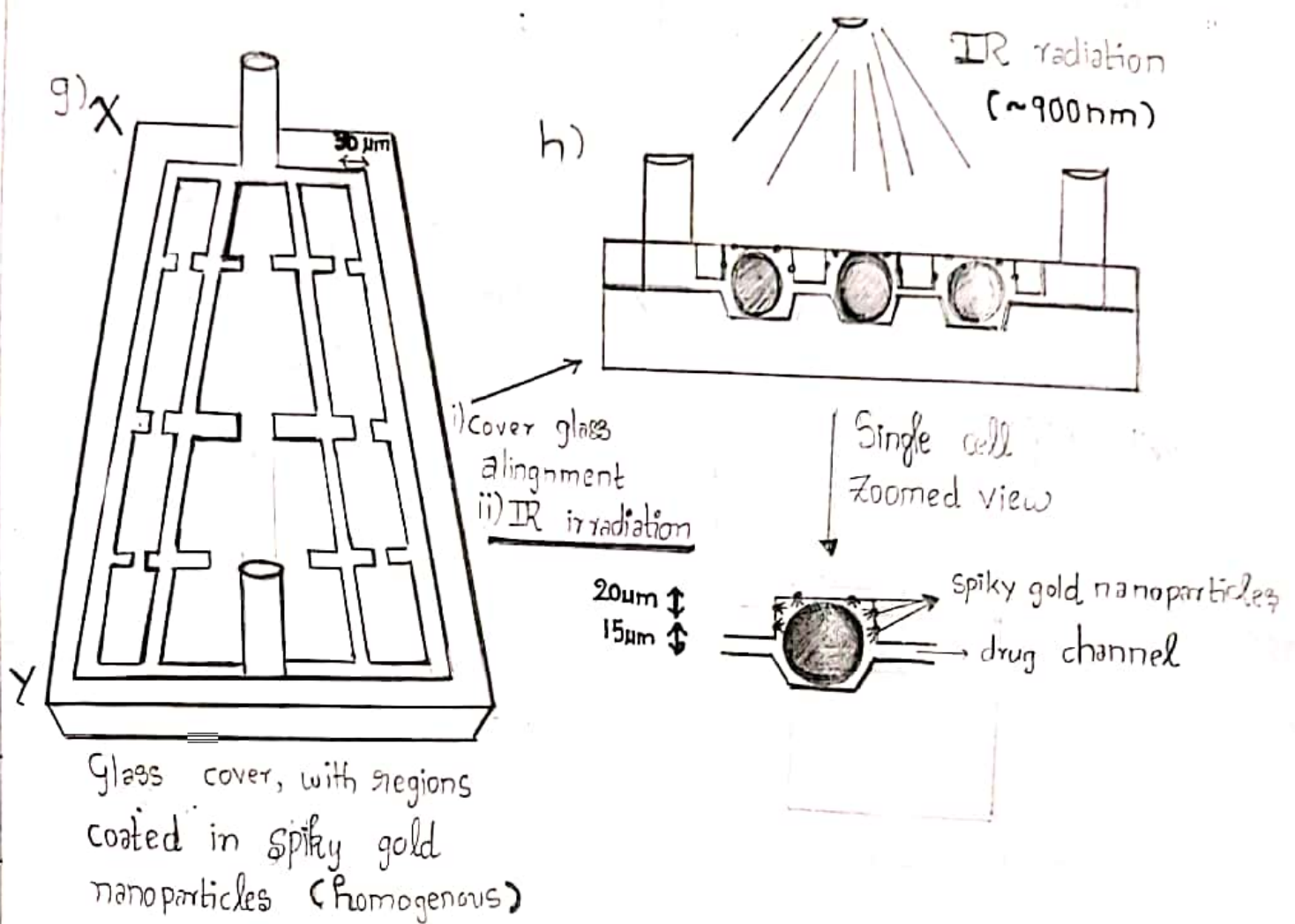


Fabrication process, with device schematic :Piranha solⁿ: 6:1:1 solⁿ of H_2O , HCl , H_2O_2 40%



Dimensions:

- The cavity made for trapping cells in the diagram (d), have a width of 40 μm (square hole) and depth of 10 μm . The spacing between these holes is 50 μm .
- We have assumed here average eukaryotic cell \approx 30 μm dia.
- On the glass cover, the long lines running parallel XY in the diagram (g) all have a channel width of 30 μm and a height of 30 μm .
- The channels into the cell chamber in diagram (g) are 30 μm wide and 15 μm tall.
- The spiky gold nanoparticles used in this are $\sim 45\text{ nm}$ core diameter, with tip to tip length of 90 μm spikes being 90 μm dia = 45 μm .

Working principle :

- In order to trap the cells, we have made a square hole on the SU-8 and etched about $10\mu\text{m}$ into the Silicon.
- The small window and etch depth being less than the cell diameter ensures that the wells trap single cells on the removal of the stencil.
- Once we have the cell culture array, the desired drug is let into the inlet stream, and floods the extracellular region surrounding the cell.
- The glass cover also has been coated with spiky gold nanoparticles \rightarrow These are immobilized onto the glass surface.
- Spiky gold nano-particles when irradiated with light of a particular wavelength ($\sim 900\text{nm}$), give rise to a phenomenon called local surface plasmon resonance, in which the Electro-magnetic field strength is concentrated at the tip of the spiky nano-particles.
- This concentration of the EM field at the tip leads to a local increase in heat which causes plasmon bubbles to form, the longer the laser pulse is active, larger the plasmon bubble. These lyse the cell wall, and if controlled properly, this small lysing of the cell wall at 2 or 3 spots is enough for the drug molecule to diffuse into the cell.

Expected results :

- This method offers temporal and spatial control during drug delivery, the size of the molecule to be diffused into the cell is not ~~an~~ an issue, as pore size can be controlled ~~very~~ by controlling source light intensity, or duration of pulsing.
- Viability is also not a major concern the safe-wavelength exposure range for cells is 630-1350 nm, which fits our requirement for the plasmon effect perfectly.
- Parallel processing also becomes trivial, with high throughput. The micro-array can be expanded to fit 1 million simultaneously in less than 100 cm².
- If a short time is required for drug delivery, pulse width or intensity can be modified accordingly.
- If we want to determine the transfection efficiency of the chip ~~the~~, the following experiment can be performed
 - Once the cells are in place, PI dye can be flushed in via the inlet. The pulsing is switched on.
 - Once this is done, if taken to a fluorescence microscope the ~~image~~ image can be captured.
 - This can be utilized to compute transfection rates, cell viability (%) and the intensity and pulse width can be adjusted appropriately for optimality of the chip.
- This device is also remarkably easy to ~~use as well as~~ use. It is also reusable, and can be used to carry out several tests.