















PLC tags

	Name	Data type	Address	Retain	Access- ible from HMI/OPC UA/Web API	Writable from HMI/OPC UA/Web API	Visible in HMI engi- neering	Supervision				Comment
	Marcha	Bool	%I0.0	False	True	True	True					
	Paro	Bool	%I0.1	False	True	True	True					
	E0	Bool	%M0.0	False	True	True	True					
	E1	Bool	%M0.1	False	True	True	True					
	E2	Bool	%M0.2	False	True	True	True					
	E3	Bool	%M0.3	False	True	True	True					
	L_VERDE	Bool	%Q0.0	False	True	True	True					
	L_NARANJA	Bool	%Q0.1	False	True	True	True					
	LROJO	Bool	%Q0.2	False	True	True	True					
	System_Byte	Byte	%MB100	False	True	True	True					
	FirstScan	Bool	%M100.0	False	True	True	True					
	DiagStatusUpdate	Bool	%M100.1	False	True	True	True					
	AlwaysTRUE	Bool	%M100.2	False	True	True	True					
	AlwaysFALSE	Bool	%M100.3	False	True	True	True					

Totally Integrated Automation Portal																	
<div>Default tag table [74]</div> <div>User constants</div> <table><tr><th colspan="5">User constants</th></tr><tr><th></th><th>Name</th><th>Data type</th><th>Value</th><th>Comment</th></tr><tr><td colspan="5"></td></tr></table>			User constants						Name	Data type	Value	Comment					
User constants																	
	Name	Data type	Value	Comment													