Xianyan ZHOU

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EDUCATION

| 2017 - 2021 | PhD in Mechanical Engineering | Imperial College London, UK |
|-------------|--------------------------------------|---------------------------------|
| 2009 - 2016 | MSc & BEng in Automotive Engineering | Wuhan University of Technology, |
| | | China (GPA 3.48 & 3.44/4.0) |

WORKING EXPERIENCE

| 2021 - Present | Postdoc in Dept. of Mechanical and Industrial Engineering | Imperial College London, UK |
|----------------|---|------------------------------|
| 2019 | Mechanical Engineer in Dept. of Chemical engineering (Part time) | Imperial College London, UK |
| 2016 - 2017 | Academic Visitor in Dept. of Mechanical, Materials and Manufacturing Engineering | University of Nottingham, UK |

HONORS & AWARDS

| Nominated as the best PhD prize at Imperial College London | 2021 |
|---|-----------|
| Imperial College London PhD scholarship, £100k | 2017-2021 |
| Postgraduate travel award £600 by the City & Guilds College Association | 2019 |
| General fund £300 by Imperial College Trust | 2019 |
| Student Choice Award for Teaching | 2018 |
| Excellence Scholarship in WHUT, £15k | 2015-2017 |

KEY RESEARCH

2022 - Present Postdoc NTNU

- Project: <u>Developing a novel stretching-based dimensionally correcting technique for high-precision aluminium U channels</u>
- Funded by the Norwegian Research Council, collaborated with Hydro, Benteler and SINTEF Manufacturing
- Established finite element model (FEM) for accurately predicting deformation and springback behaviors using Abaqus
- Conducted tensile tests with DIC to study the plasticity anisotropy of extruded aluminum
- Uncovered the dimension correcting mechanisms

2017 - 2021 PhD student Imperial College London

- Thesis: Fundamental study on central crack mechanism and criterion in cross wedge rolling (CWR)
- Funded by Imperial College London, supervised by Prof Jianguo Lin, FREng & Dr Jun Jiang
- Built systematic scientific learning and teaching framework
- Designed and manufactured lab scaled CWR prototype
- Established FEM for simulating CWR process in hot steels, aluminum and plasticine using **Abaqus & QForm & Deform 3D** compiled by **Fortran & Lua**
- Conducted tensile tests at various strain rates and temperatures (20 1100 ° C) to determine the viscoplasticity models
- Revealed multiscale central cracking mechanisms using SEM/EDX, EBSD and FEM
- Developed unified physics-based central cracking damage models
- Proposed three methods to calibrate the material parameters in the proposed models
- Participated in proposing and drafting two EPSRC fund applications (£1.25 M)

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2019 - 2021 **Co-Investigator** Imperial College London

- Royal Society-China NSF grant, £20 k
- Project: Multi-scale modelling plastic deformation for twinning-induced plasticity steel
- Negotiated and drafted the project proposal with international PIs (UK and China)
- Managed the project by arranging meetings
- Established multi-scale models to describe the plastic deformation behaviours with twinning effects

2015 - 2017 **Principal Investigator** Wuhan University of Technology

- Independent Innovation Research Fund, £5.5k
- Project: Shredding mechanisms of retired car bodies
- Applied for, managed and completed the project independently
- Mastered the skills to transfer the industrial problems to scientific problems
- Visited the car recycling industries multiple times and over one week each time and discussed the industrial difficulties with the engineers intensively
- Simulated the retired car shredding process using Ansys LS-DYNA
- Revealed the **fracture mechanism** of steel/aluminium composites
- Analysed the **fatigue life** of shredding pins

TEACHING & SUPERVISING EXPERIENCES

2022 - Present Co-supervisor NTNU

Master project: **Tool structure optimisation** on a novel dimensional correcting technique for electric vehicle aluminium profiles

Guided the student on the simulation and thesis writing

2019 - 2020 **Co-supervisor**

Imperial College London

Year4 project: Fracture mechanisms of Mannesmann Effect in Piecing Process

• Drafted project proposal and weekly met the student for project progress

2017 - 2021 Graduate Teaching Assistant Imperial College London Courses: 1. Stress Analysis; 2. Finite Element Analysis and Application; and 3. material mechanics

- Prepared the teaching materials; Marked the reports and exams
- Guided the students on the tasks and answered their individual questions

2019 FEM trainer Imperial College London

Lecture: QForm Metal Forming Simulation Training

- Initiated and organised the seminar independently; Prepared teaching materials
- Taught over 10 researchers (from undergraduate to Postdoc, from 20 to 75 years old) in my research group to build FEMs using QForm
- 1-1 tutored for the individual cases after the lecture

TECHNIQUES AND SKILLS

- **Experimental**: lab prototype building; tensile tests with DIC at high or room temperatures; hardness tests; SEM/EDX, EBSD; Additive manufacturing; Ultrasonic non-destructive test
- Computational: Abaqus, ANSYS, Matlab, Solidworks, CATIA, Pro/E and AutoCAD; Skilled in Fortran, C++ and Python; A competent user in metal forming simulation certificated by MICAS Simulations Limited
- Languages: Fluent in English (IELTS 7.5), Leaning Norwegian (Level 1), basic in German and native in Chinese

JOURNAL APPOINTMENTS

- Editor of international journal of automotive manufacturing and materials
- Reviewers for international journal of machine tools and manufacture, and computer modelling in engineering and sciences

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CONFERENCES & INVITED TALKS

- The 25th International Conference on Material Forming, Braga, Portugal, ESAFROM 2022
- The 13th International Conference on Numerical Methods in Industrial Forming Processes, Portsmouth, USA, NUMIForm 2019
- Smart Industry Conference, Demystifying the jargon: How to make the digitisation transition, Coventry, UK 2019
- The 12th International Conference on Technology of Plasticity, Cambridge, ICTP 2017
- The 1st International Conference on Modern Auto Technology and Services, Wuhan, 2016
- Invited talk on metal forming projects by Wuhan University of Technology (online), 2022
- Invited talk on metal forming projects organised by SINTEF and NTNU, Trondheim, Norway, 2021
- Invited talk on central cracking mechanism and criterion in CWR at SJTU, Shanghai, 2021
- Invited talk on physical investigation of central crack mechanism in CWR at Oxford University, 2020
- Invited talk on fracture mechanism of central cracking in CWR at Tsinghua University, Beijing, 2018

PUBLICATIONS

- Zhou X, Shao Z, Zhang C, et al (2020) The study of central cracking mechanism and criterion in cross wedge rolling. Int J Mach Tools Manuf 159:. https://doi.org/10.1016/j.ijmachtools.2020.103647
- Zhou X, Sun C, Wang B, Jiang J (2022) Investigation and prediction of central cracking in cross wedge rolling. Int J Adv Manuf Technol 2022 1–15. https://doi.org/10.1007/S00170-022-10126-1
- Wang W, Politis NJ, Zhou X, et al (2022) Solid-state hot forge bonding of aluminium-steel bimetallic gears: Deformation mechanisms, microstructure and mechanical properties. Int J Mach Tools Manuf 180:103930. https://doi.org/10.1016/J.IJMACHTOOLS.2022.103930
- 4. **Zhou X**, Shao Z, Pruncu CI, et al (2020) A study on central crack formation in cross wedge rolling. J Mater Process Technol. https://doi.org/10.1016/j.jmatprotec.2019.116549
- Zhou X, Shao Z, Tian F, et al (2020) Microstructural effects on central crack formation in hot cross-wedgerolled high-strength steel parts. J Mater Sci 55:9608–9622. https://doi.org/10.1007/s10853-020-04677-5
- Zhou X, Jiang J, Lin J (2019) A Comparative Study on Damage Models of Central Cracks in Cross Wedge Rolling. In: 13th International Conference on Numerical Methods in Industrial Forming Processes. Portsmouth, USA
- Zhou X, Welo T, Ma J, Tronvoll SA (2021) Deformation Characteristics in a Stretch-Based Dimensional Correction Method for Open, Thin-Walled Extrusions. Met 2021, Vol 11, Page 1786 11:1786. https://doi.org/10.3390/MET11111786
- 8. **Zhou X**, Ma J, Welo T (2022) Numerical analyses of deformation mechanisms in a novel dimensional calibration technique for thin-walled, open extrusions. In: 25th International Conference on Material Forming
- 9. **Zhou X**, Hu Z, Qin X, et al (2016) Study on the stress characteristic and fatigue life of the shredder pin. Eng Fail Anal. https://doi.org/10.1016/j.engfailanal.2015.11.003
- Zhou X, Hu Z, Tao Y, et al (2016) Failure mechanisms and structural optimization of shredder hammer for metal scraps. Chinese J Mech Eng (English Ed. https://doi.org/10.3901/CJME.2016.0415.053
- Zhou X, Hu Z, Xiao X, Li M (2016) Research on shredding process and characteristics of multi-material plates for recycled cars. Proc Inst Mech Eng Part B J Eng Manuf 230:. https://doi.org/10.1177/0954405415598927
- 12. **Zhou X**, Hu Z, Tao Y (2016) Fatigue analysis of hammer shredder pin and improvement measures. Mach Tool Hydraul. https://doi.org/10.3969/j.issn.1001-3881.2016.01.011
- 13. **Zhou X**, Hu Z, Guo W, Hua L (2015) Failure analysis and improving way of shredder hammers for retired car bodies. J Plast Eng
- 14. Li H, Hu Z, Chen Y, et al (2020) Modeling mechanical properties and plastic strain for hot forming-quenching AA6061 aluminum alloy parts. Int J Light Mater Manuf. https://doi.org/10.1016/j.ijlmm.2019.12.004
- 15. **Zhou X**, Hu Z, Hua L, Zheng G (2016) Influence of hammer head shape on the efficiency of retired car body during shredding process. In: The 1st International Conference on Modern Auto Technology and Services. Wuhan
- Xiao X, Zhou X, Hu Z (2015) Study on the influence of driving angle of shredding hammers on shredding efficiently. In: The 1st International Conference on Modern Auto Technology and Services
- Wei Q, Zhou X, Qin X (2015) Research and design of recycling sorting process line of retired vehicle body.
 Wuhan Ligong Daxue Xuebao/Journal Wuhan Univ Technol 37:. https://doi.org/10.3963/j.issn.1671-4431.2015.08.016

OTHER ACTIVITIES

Volunteer as a scout leader in Hoeggen KFUK-KFUM-Speidere
Volunteer for raising funds £50k to fight against Covid-19
Organized team-built activities (e.g. visiting industries and universities such as Mini
Coop production plant and Oxford University; organizing group trips or dinners)
Created and managed group website and workstation

2017-2021
Personal interests: Skiing, squash, dancing, boxing, travelling and cooking